

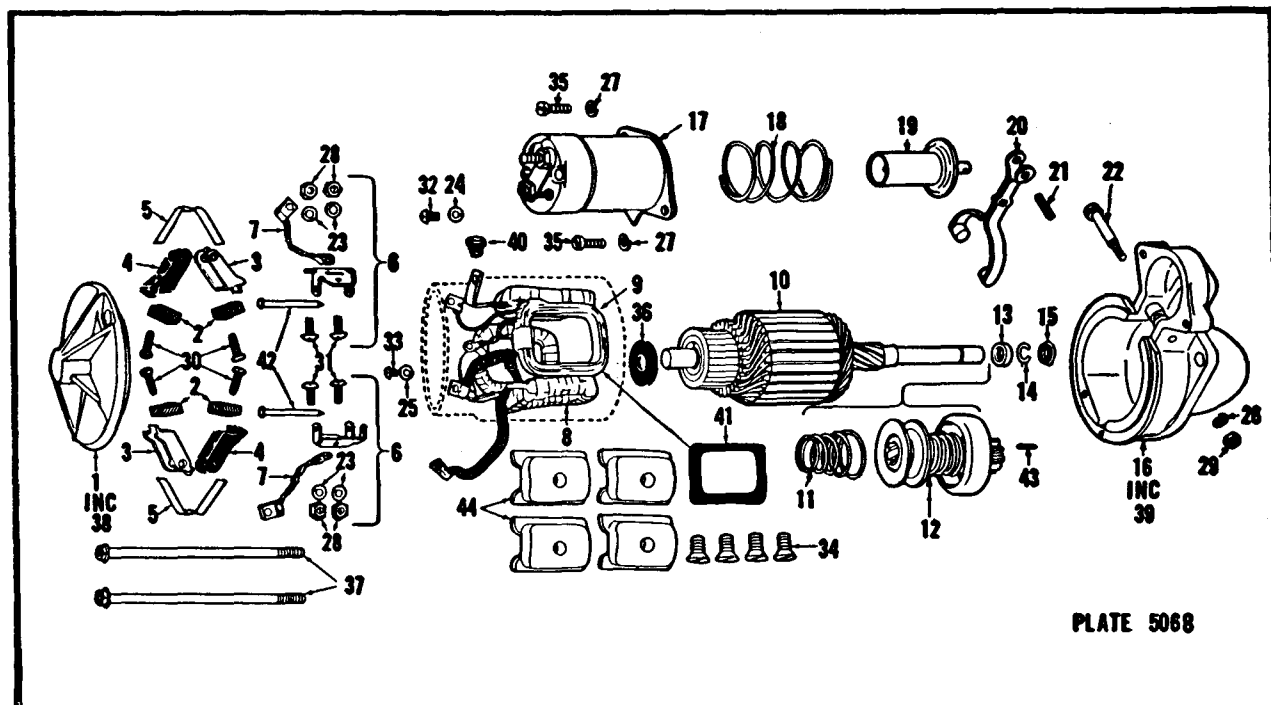
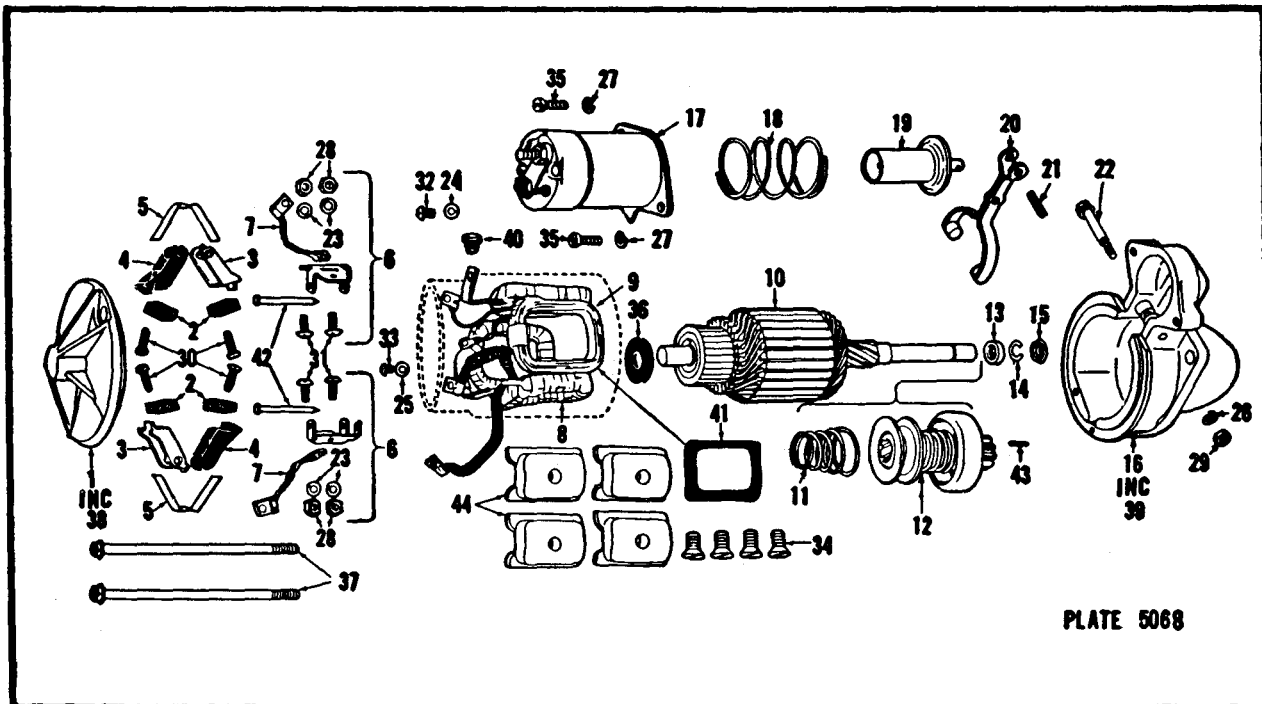


PLATE 5068

Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assembly	Coil Shunt	Armature	Spring Assist
	1	2	3	4	5	6	7	8	9	10	11
1107301.....	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1967968		1955937	
1107302.....	"	"	"	"	"	"	"	"		"	
1107306.....	"	"	"	"	"	"	"	1935128	1935131	"	
1107307.....	"	"	"	"	"	"	"	1967968		"	
1107308.....	"	"	"	"	"	"	"	"		1950307	
1107310.....	"	"	"	"	"	"	"	1949332	1952304	1949770	
1107311.....	"	"	"	"	"	"	"	"	"	"	
1107312.....	"	"	"	"	"	"	"	1942870	1935131	1947726	1951002
1107313.....	"	"	"	"	"	"	"	1949332	1952304	1940624	
1107314.....	"	"	"	"	"	"	"	"	"	"	
1107315.....	1940385	1946400	"	"	"	"	"	1935128	1935131	1955937	
1107316.....	1928966	1906945	"	"	"	"	"	"	"	"	
1107317.....	"	"	"	"	"	"	"	1967968		"	
1107320.....	"	"	"	"	"	"	"	1935128	1935131	"	
1107321.....	"	"	"	"	"	"	"	"	"	"	
1107326.....	"	"	"	"	"	"	"	"	"	1938178	
1107329.....	"	"	"	"	"	"	"	1967968	"	1935851	
1107330.....	"	"	"	"	"	"	"	1949332	1952304	1940624	
1107331.....	"	"	"	"	"	"	"	1935128	1935131	1955937	
1107332.....	"	"	"	"	"	"	"	1967968		1950307	
1107333.....	"	"	"	"	"	"	"	1942870	1935131	1943816	
1107334.....	"	"	"	"	"	"	"	1935128	1935131	1955827	
1107335.....	"	1946400	"	"	"	"	"	1957375		1950307	
1107336.....	1940385	"	"	"	"	"	"	1935128	1935131	1955937	
1107337.....	1928966	1906945	"	"	"	"	"	1942870	"	1947726	
1107339.....	"	"	"	"	"	"	"	1935128	"	1958949	
1107340.....	"	"	"	"	"	"	"	1949332	1952304	1940624	
1107341.....	"	"	"	"	"	"	"	1968775		1956422	
1107342.....	"	"	"	"	"	"	"	1949332	1952304	1940624	
1107343.....	"	"	"	"	"	"	"	1967968		1950307	



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar Stop	Ring Retainer	Collar Thrust	Housing Drive	Switch	Spring Plunger	Plunger	Lever Shift	Pin Lever	Stud Lever
	12	13	14	15	16	17	18	19	20	21	22
1107301.....	†1954842	1927849	1927848	1927850	1968122	○1114336	1958679	1941113	1951567	455106	1945804
1107302.....	†	"	"	"	"	○1114341	"	"	"	"	"
1107306.....	†	"	"	"	"	○1114334	"	"	"	"	"
1107307.....	†	"	"	"	"	○1114356	"	"	"	"	"
1107308.....	†1952410	1928021	1928022	1838568	1962932	■1114356	"	"	"	"	1932197
1107310.....	†1949772	1927849	1927848	1927850	1963196	■1114356	"	"	"	"	"
1107311.....	†	"	"	"	"	1951212	"	"	"	"	"
1107312.....	†1947727	"	"	"	1970297	■1114356	"	"	"	"	"
1107313.....	†1954842	"	"	"	1963318	○1114339	"	"	"	"	"
1107314.....	†	"	"	"	1950865	○1114340	"	"	"	"	"
1107315.....	†	"	"	"	1958544	■1114356	"	"	"	"	"
1107316.....	†	"	"	"	1969156	○1114336	"	"	"	"	1945804
1107317.....	†	"	"	"	1955193	○	"	"	"	"	1932197
1107320.....	†	"	"	"	1968122	■1114344	"	"	"	"	1945804
1107321.....	†	"	"	"	1939977	■	"	"	"	"	1932197
1107326.....	†1946220	1928021	1928022	1838568	1958730	■1114351	"	"	"	"	"
1107329.....	†1963808	1927849	1927848	1927850	1963804	■1114356	"	"	"	"	"
1107330.....	†1954842	"	"	"	1969156	○1114340	"	"	"	"	1945804
1107331.....	†	"	"	"	1963937	■1114356	"	"	"	"	1932197
1107332.....	†1952410	1928021	1928022	1838568	1963976	■	"	"	"	"	1932197
1107333.....	†1943600	1927849	1927848	1927850	1961943	■1114343	"	"	"	"	"
1107334.....	†1954963	1928021	1928022	1838568	1966914	■1114356	"	"	"	"	"
1107335.....	†1952410	"	"	"	1963772	■	"	"	"	"	1814529
1107336.....	†1954842	1927849	1927848	1927850	1967755	■	"	"	"	"	1945804
1107337.....	†1947727	"	"	"	1963318	■	"	"	"	"	1932197
1107339.....	†1968131	1928021	1928022	1838568	1964431	■	"	"	"	"	"
1107340.....	†1954842	1927849	1927848	1927850	1968122	■	"	"	"	"	1945804
1107341.....	†1933838	1928021	1928022	1838568	1950306	■	"	"	"	"	1932197
1107342.....	†1954842	1927849	1927848	1927850	1965721	■	"	"	"	"	"
1107343.....	†1932890	1928021	1928022	1838568	1955820	■	"	"	"	"	"

†For parts see Motor Drive—Group 4.

○For parts see Switch—Group 103-C.

■Use Part No. of Switch on Equipment for Switch Repair Parts.

Parts not listed in this Catalog will not be sold separately.

Revised to Aug. 15, 1969

SERVICE PARTS CATALOG

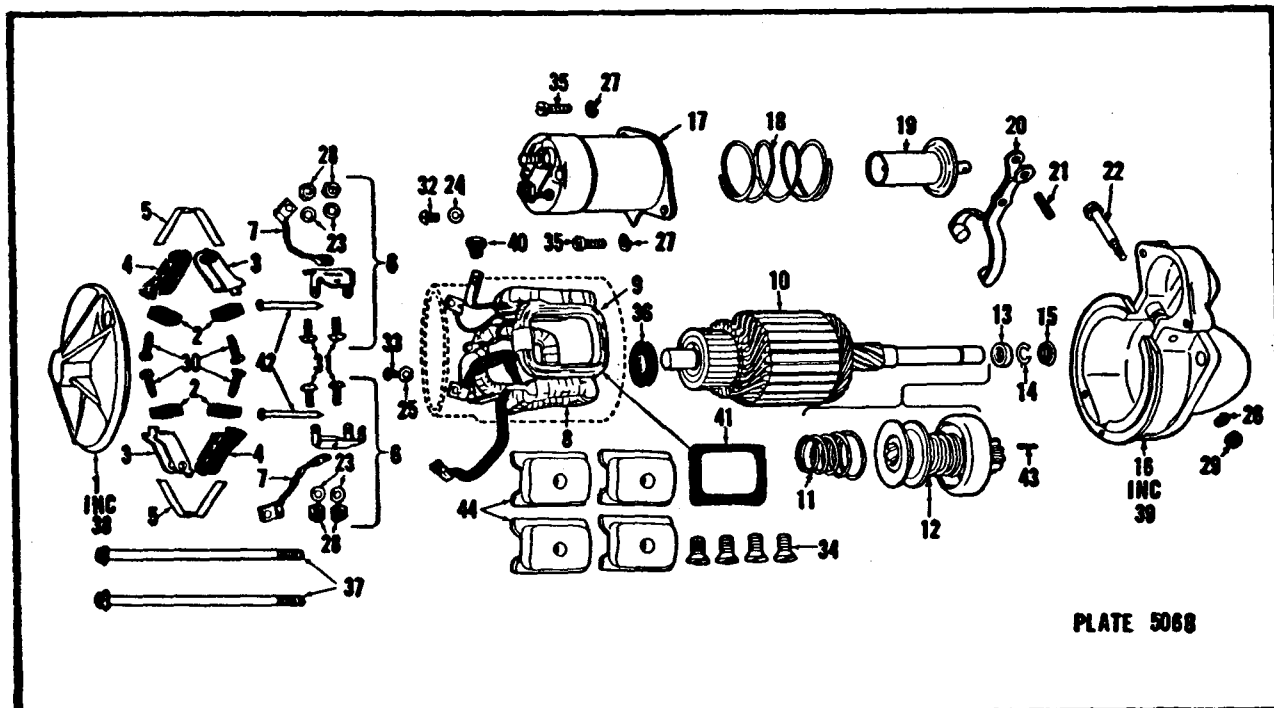
MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Support Screw.....	453435	All
—	Lock Washer—Center Bearing Screw.....	1962276	1107308; 32-4; 43
24	Lock Washer—Field Lead Screw—To Switch.....	274545	All
26	Lock Washer—Shift Lever Stud.....	1953479	1107343
26	Lock Washer—Shift Lever Stud.....	9421424	1107310-11-12-13-14-15-17; 21-6-9; 31-2-3-4-7
27	Lock Washer—Switch Attaching Screw.....	9421423	All
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	All
29	Nut—Shift Lever Stud.....	1926640	1107308; 10-11-12-13-14-15-17; 21-6-9; 31-2-3-4-5-7-9; 41-2-3
SCREWS			
30	Screw—Insul. Brush Attaching.....	1967747	All
30	Screw—Ground Brush Attaching.....	443527	All
31	Screw—Brush Holder Support Attaching.....	274738	All
—	Screw—Center Bearing Attaching.....	132900	1107308; 32-4-5; 43
32	Screw—Field Lead Attaching—To Switch.....	1949653	All
34	Screw—Pole Shoe ($\frac{1}{16}$ dia. head).....	1945798	1107329
34	Screw—Pole Shoe ($\frac{1}{16}$ dia. head).....	1913960	1107301-2-6-7-8; 10-12-15-16-17; 20-1-6-9; 31-2-3-4-5-7-9
34	Screw—Pole Shoe.....	1913100	1107311-13-14; 30-6; 40-1-2-3
35	Screw—Switch Attaching.....	132255	All
WASHERS			
—	Washer—Between Center Bearing and Motor Drive.....	821453	1107308; 32-4-5; 43
36	Washer—Brake—C.E. (Leather).....	818265	All except 1107332-4-5; 43
36	Washer—Brake—C.E.....	1914842	1107332-4-5; 43
—	Washer—(Sealing) Shift Lever Stud.....	1953479	1107308; 35; 41
MISCELLANEOUS			
37	BOLT—Thru.....	1941111	1107310-14; 20; 31; 40
37	BOLT—Thru.....	1939970	1107301-2-6-7-8-11-12-13-16-17; 20-1-6-9; 30-1-2-3-4-5-7-9; 41-2-3
37	BOLT—Thru.....	1941070	1107315; 36
—	BOOT—Solenoid.....	1951546	1107333; 43
—	BOOT—Solenoid.....	1962601	1107308; 35
—	BUSHING—Center Bearing.....	820148	1107332-4; 43
—	BUSHING—Center Bearing.....	1962606	1107308; 35
—	BUSHING—C.E.....	1872678	1107315; 36
39	BUSHING—D.E.....	1839345	1107308; 26; 32-5-9; 41-3
39	BUSHING—D.E.....	1862383	1107334
39	BUSHING—D.E.....	1923907	1107301-2-6-7-10-11-13-16-17; 20-9; 30-3-7; 40
39	BUSHING—D.E.....	1930879	1107315; 36
39	BUSHING—D.E.....	1932190	1107312-14-21; 31; 42
—	CONNECTOR—Coil to Switch.....	1952307	1107313
—	GASKET—Between Switch & Housing.....	1952427	1107332-4-9; 41-3
—	GASKET—Center Bearing.....	1962603	1107308; 35
40	GROMMET—In Field Frame.....	1966391	1107301-2-6-7-8; 12-15-16-17; 20-1-6; 29; 31-2-3-4-5-6-7-9; 40-1-2-3
40	GROMMET—In Field Frame.....	1965047	1107310-11-13-14; 30; 40-2
41	INSULATOR—Field Coil.....	1927853	1107301-2-6-7-8; 12-15-16-17; 20-1-6-9; 31-2-3-4-5-6; 41-3
42	PIN—Brush Holder.....	1966923	All
43	PIN—Dowel—D.E.....	809593	All
—	PLATE—Center Bearing.....	820149	1107332-4; 43
—	PLATE—Center Bearing.....	1962602	1107308; 35
—	PLUG—D.E.....	453465	1107315; 34-5-6
—	PLUG—Expansion—C.E.....	810819	1107315; 36
—	PLUG—Pipe—C.E.....	453465	1107315; 36
—	RING—Retaining Shaft Lever.....	9416878	1107301-2-6-7-16; 20; 30-6; 40
—	SEAL—Center Bearing.....	1937310	1107308; 35
44	SHOE—Pole.....	1931129	1107301-2-6-7-8; 12-15-16-17; 20-1-6-9; 31-2-3-4-5-6-7-9; 41-3
44	SHOE—Pole.....	810601	1107310-11-13-14; 30; 40-2
—	WICK—C.E.....	1919851	1107315; 36
—	WICK—D.E.....	1916439	1107315; 34-5-6

^ΔLater production used sealing washer No. 1970988 and Hex Jam Lock Nut No. 9428056.

Parts not listed in this Catalog will not be sold separately.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coll Assem.	Coll Shunt	Armature	Spring Assist
	1	2	3	4	5	6	7	8	9	10	11
1107344	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1967968		1958949	
1107345	"	"	"	"	"	"	"	*1964665		1955937	
1107346	"	"	"	"	"	"	"	"		"	
1107347	"	"	"	"	"	"	"	1964718		"	
1107348	"	"	"	"	"	"	"	"		1935851	
1107349	"	"	"	"	"	"	"	1967968		1958949	
1107350	"	"	"	"	"	"	"	1935128	1935131	1950307	
1107352	"	"	"	"	"	"	"	1965730	"	1940624	
1107353	"	1946400	"	"	"	"	"	"	"	1955937	
1107354	"	1906945	"	"	"	"	"	1949332	1952304	1941888	
1107355	"	"	"	"	"	"	"	1965730		1940624	
1107356	"	1946400	"	"	"	"	"	1957375		1950307	
1107359	1940385	"	1940477	"	"	"	"	1935128	1935131	"	
1107360	1928966	1906945	"	"	"	"	"	1967968		1955937	
1107361	"	"	"	"	"	"	"	1949332	1952304	1940624	
1107362	"	"	"	"	"	"	"	1967968		1965552	
1107363	"	"	"	"	"	"	"	"		1955937	
1107364	"	"	"	"	"	"	"	"		1958949	
1107365	"	"	"	"	"	"	"	1965730		1965724	
1107367	"	"	"	"	"	"	"	"		1940624	
1107368	"	"	"	"	"	"	"	"		"	
1107369	1940385	"	"	"	"	"	"	1957375		1955937	
1107370	"	1946400	"	"	"	"	"	"		"	
1107371	1928966	"	"	"	"	"	"	"		1966224	
1107372	"	"	"	"	"	"	"	1935128	1935131	1971568	
1107373	"	1906945	"	"	"	"	"	"	"	1955937	
1107374	"	"	"	"	"	"	"	"	"	"	
1107375	"	"	"	"	"	"	"	"	"	1966228	
1107376	"	1946400	"	"	"	"	"	"	"	1971568	
1107377	"	1906945	"	"	"	"	"	1967968		1950307	
1107378	"	"	"	"	"	"	"	"		1958949	

*2 coils.

Delco-Remy SERVICE PARTS CATALOG

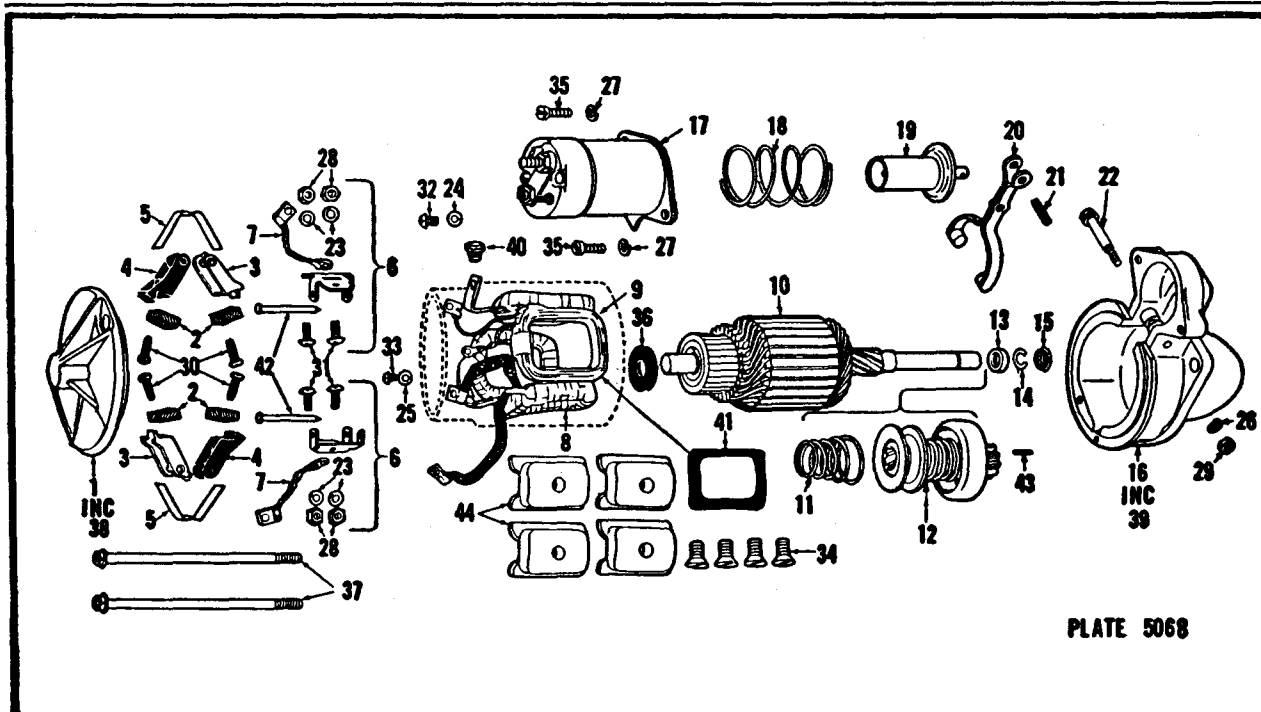


PLATE 5068

Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar Stop	Ring Retainer	Collar Thrust	Housing Drive	Switch	Spring Plunger	Plunger	Lever Shift	Pin Lever	Stud Lever
	12	13	14	15	16	17	18	19	20	21	22
1107344.....	†1932890	1928021	1928022	1838568	1964737	■1114356	1958679	1941113	1951567	455106	1932197
1107345.....	†1954842	1927849	1927848	1927850	1955193	■ "	"	"	"	"	"
1107346.....	†	"	"	"	1963937	■ "	"	"	"	"	"
1107347.....	†1954842	"	"	"	"	■ "	"	"	"	"	"
1107348.....	†1935853	"	"	"	1961943	■ "	"	"	"	"	"
1107349.....	†1954842	"	"	"	1963937	■ "	"	"	"	"	"
1107350.....	†1952410	1928021	1928022	1838568	1966914	■ "	"	"	"	"	"
1107352.....	†1954842	1927849	1927848	1927850	1968122	■ "	"	"	"	"	1945804
1107353.....	†	"	"	"	1966296	■ "	"	"	"	"	1932197
1107354.....	†1932188	"	"	"	1965143	■ "	"	"	"	"	"
1107355.....	†1954842	"	"	"	1969156	■ "	"	"	"	"	1945804
1107356.....	†1952410	1928021	1928022	1838568	1965225	■ "	"	"	"	"	1932197
1107359.....	†1950057	"	"	"	1965429	■ "	"	"	"	"	"
1107360.....	†1954842	1927849	1927848	1927850	1965554	■ "	"	"	"	"	1945804
1107361.....	†1954842	"	"	"	1963318	■ "	"	"	"	"	1932197
1107362.....	†1959500	1928021	1928022	1838568	1959496	■ "	"	"	"	"	"
1107363.....	†1954842	1927849	1927848	1927850	1965554	■ "	"	"	"	"	1945804
1107364.....	†1952410	1928021	1928022	1838568	1965641	■ "	"	"	"	"	1932197
1107365.....	†1954842	1927849	1927848	1927850	1969309	■ "	"	"	"	"	"
1107367.....	†	"	"	"	1968122	■ "	"	"	"	"	1945804
1107368.....	†	"	"	"	1950865	■ "	"	"	"	"	1932197
1107369.....	†	"	"	"	1958544	■ "	"	"	"	"	"
1107370.....	†	"	"	"	1967755	■ "	"	"	"	"	1945804
1107371.....	†	"	"	"	1966222	○1114359	"	"	"	"	"
1107372.....	†	"	"	"	800819	■1114356	"	"	"	"	1932197
1107373.....	†	"	"	"	1965554	■ "	"	"	"	"	1945804
1107374.....	†	"	"	"	1968122	■ "	"	"	"	"	"
1107375.....	†	"	"	"	1966222	■1114356	"	"	"	"	"
1107376.....	†	"	"	"	"	■ "	"	"	"	"	"
1107377.....	†1952410	1928021	1928022	1928023	1966232	■1114356	"	"	"	455106	1932197
1107378.....	†	"	"	"	"	■ "	"	"	"	"	"

†For parts see Motor Drive—Group 4.

○For parts see Switch—Group 103-D.

■For Switch components see Part No. of Switch on equipment.

Parts not listed in this catalog will not be sold separately.

Revised to May 1, 1969

SERVICE PARTS CATALOG

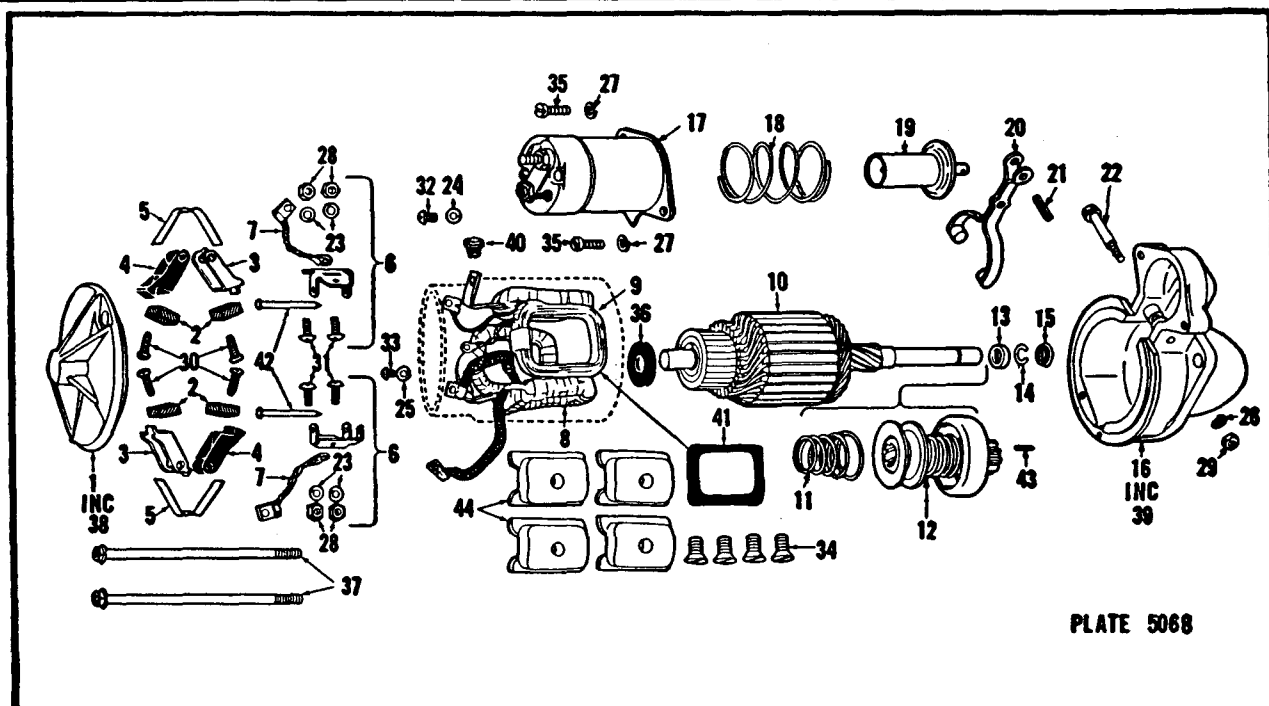
MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Support Screw.....	453435	All
—	Lock Washer—Center Bearing Screw.....	1962276	1107350-6-9; 77
24	Lock Washer—Field Lead Screw—To Switch.....	456319	All
26	Lock Washer—Shift Lever Stud.....	9421424	1107345-6-7-8-9; 50-3-4-6-9; 61-2-5-8-9; 72-7-8
—	Lock Washer—Sealing—Shift Lever Stud.....	1953479	1107364
27	Lock Washer—Switch Attaching Screw.....	9421423	All
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	All
29	Nut—Shift Lever Stud.....	1926640	1107344-5-6-7-8-9; 50-3-4-6-9; 61-2-4-5-8-9; 72-7-8
SCREWS			
30	Screw—Insul. Brush Attaching.....	1967747	All
30	Screw—Ground Brush Attaching.....	443527	All
31	Screw—Brush Holder Support Attaching.....	274738	All
—	Screw—Center Bearing Attaching.....	132900	1107350-6-9; 77
32	Screw—Field Lead Attaching—To Switch.....	1949653	All
34	Screw—Pole Shoe (1/2 dia. head).....	1913960	1107348; 50; 62; 71
34	Screw—Pole Shoe.....	1913100	1107344-5-6-7-9; 52-3-4-5-6-9; 60; 61-3-4-5-7-8-9; 70-2-3-4-5-6-7-8
35	Screw—Switch Attaching.....	132255	All
WASHERS			
—	Washer—Between Center Bearing and Motor Drive.....	821453	1107350-6-9; 77
36	Washer—Brake—C.E. (Leather).....	818265	All except 1107350-6-9; 77
36	Washer—Brake—C.E.....	1914842	1107350-6-9; 77
—	Washer—(Sealing) Shift Lever Stud.....	1953479	1107344; 64; 77
MISCELLANEOUS			
37	BOLT—Thru.....	1941070	1107359; 69; 70-6
37	BOLT—Thru (with extension).....	1968370	1107370
37	BOLT—Thru (with extension).....	1941111	1107349; 352-5; 65-8; 71-2
37	BOLT—Thru.....	1939970	1107344-5-6-7-8-9; 50-2-3-4-5; 60-1-2-3-4-5; 71-2-3-4-5-7-8
—	BOOT—Solenoid.....	1951546	1107348
—	BUSHING—Center Bearing.....	820148	1107350-6-9
—	BUSHING—Center Bearing.....	1962606	1107377
—	BUSHING—C.E.....	1872678	1107359; 69; 70-6
39	BUSHING—D.E.....	1839345	1107344; 64; 77-8
39	BUSHING—D.E.....	1862383	1107350-6-9; 62
39	BUSHING—D.E.....	1923907	1107345-6-7-8-9; 52-3-4-5; 60-1-3-7; 73-4-5
39	BUSHING—D.E.....	1932190	1107365-8-72
39	BUSHING—D.E.....	1930879	1107369; 70-1-6
—	CONNECTOR—Coil To Switch.....	1952307	1107361
—	GASKET—Between Switch & Housing.....	1952427	1107350-6-9; 62; 78
—	GASKET—Center Bearing.....	1962603	1107377
40	GROMMET—In Field Frame.....	1966391	1107344-5-6-7-8; 50-3-9; 60-2-3-4-9; 70-1-2-3-4-5-6-7-8
40	GROMMET—In Field Frame.....	1965047	1107352-4; 61-5-8
40	GROMMET—In Field Frame.....	1965047	1107355; 67
41	INSULATOR—Field Coil.....	1927853	1107344-5-6-7-8; 50-9; 60-3-4-9; 70-2-3-4-5-6-7-8
42	PIN—Brush Holder.....	1938058	All
43	PIN—Dowel—D.E.....	809593	All
—	PLATE—CENTER BEARING.....	820149	1107350-6-9
—	PLATE—CENTER BEARING.....	1962602	1107377
—	PLUG—D.E.....	453465	1107356-9; 62-9; 70-1-6
—	PLUG—Expansion—C.E.....	810819	1107359; 69; 70-6
—	PLUG—Pipe—C.E.....	453465	1107350-9; 76
—	RING—Retaining Shaft Lever.....	9416878	1107352-5; 60-3-7; 70-1-3-4-5-6
—	SEAL—Center Bearing.....	1937310	1107377
44	SHOE—Pole.....	1931129	1107344-5-6-7-8-9; 50-3-6-9; 60-2-3-4; 70-1-2-3-4-5-6-7-8
44	SHOE—Pole.....	810601	1107352-4-5; 61-5-7-8
—	WICK—C.E.....	1919851	1107359; 69; 70-6
—	WICK—D.E.....	1916439	1107350-6-9; 69; 70-1-6

^ALater production used Sealing Washer #1970988 and Hex Jam Nut No. 9428056.

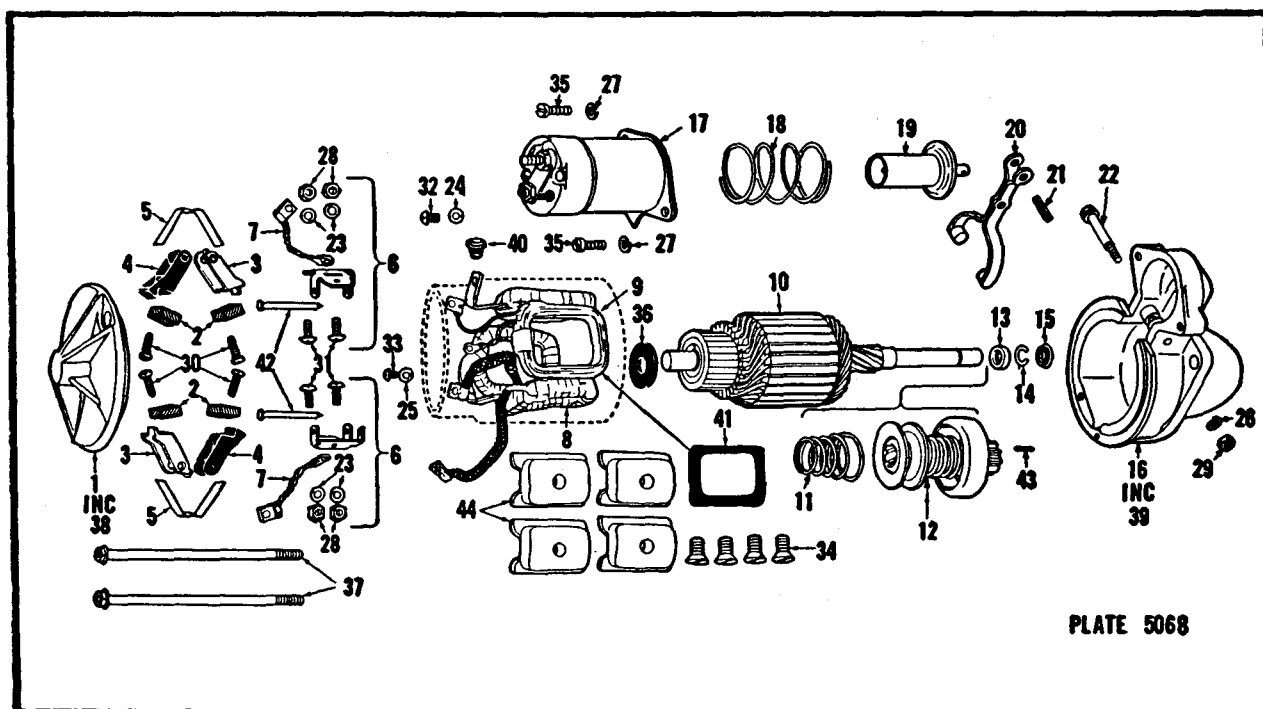
Parts not listed in this catalog will not be sold separately.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assem.	Coil Shunt	Armature	Spring Assist
	1	2	3	4	5	6	7	8	9	10	11
1107379	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1933761		1958949	
1107380	"	"	"	"	"	"	"	1942870	1935131	1947726	
1107381	"	"	"	"	"	"	"	1935128	"	1955937	
1107382	"	"	"	"	"	"	"	1933761		1958949	
1107383	1940385	1946400	"	"	"	"	"	1957375		1955937	
1107385	1928966	1906945	"	"	"	"	"	1949332	1952304	1940624	
1107386	"	"	"	"	"	"	"	1968775		1947353	
1107387	"	"	"	"	"	"	"	1965730		1949770	
1107388	"	"	"	"	"	"	"	1935128	1935131	1955937	
1107389	"	"	"	"	"	"	"	1965730		1941888	
1107390	"	"	"	"	"	"	"	1968775		1947353	
1107391	"	"	"	"	"	"	"	1933761		1955937	
1107392	"	"	"	"	"	"	"	"		"	
1107393	"	"	"	"	"	"	"	1957375		1958949	
1107394	"	"	"	"	"	"	"	1968775		1947726	
1107396	"	"	"	"	"	"	"	1965730		1940624	
1107397	"	"	"	"	"	"	"	1935128	1935131	1961430	
1107398	"	1946400	"	"	"	"	"	"	"	"	
1107399	"	1906945	"	"	"	"	"	1967968		1955937	
1107400	"	"	"	"	"	"	"	"		"	

Delco-Remy
SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar Stop	Ring Retainer	Collar Thrust	Housing Drive	Switch	Spring Plunger	Plunger	Lever Shift	Pin Lever	Stud Lever
	12	13	14	15	16	17	18	19	20	21	22
1107379.....	†1952410	1928021	1928022	1928023	1966309	■1114356	1958679	1941113	1932205	455106	1932197
1107380.....	†1947727	1927849	1927848	1927850	1968122	■ " "	" "	" "	" "	" "	1945804
1107381.....	†1954842	"	"	"	1966367	■ " "	" "	" "	" "	" "	1932197
1107382.....	†1968355	1928021	1928022	1928023	1966590	■ " "	" "	" "	1951567	" "	" "
1107383.....	†1954842	1927849	1927848	1927850	1966804	■ " "	" "	" "	" "	" "	" "
1107385.....	† " "	" "	" "	" "	1968122	■ " "	" "	" "	1951567	" "	1945804
1107386.....	†1951788	1928021	1928022	1928023	△1965225	■ " "	" "	" "	" "	" "	1932197
1107387.....	†1949772	1927849	1927848	1927850	1951212	■ " "	" "	" "	1932205	" "	" "
1107388.....	†1954842	"	"	"	1965721	■ " "	" "	" "	" "	" "	" "
1107389.....	†1932188	"	"	"	1965143	■ " "	" "	" "	" "	" "	" "
1107390.....	†1933838	1928021	1928022	1928023	1967208	■ " "	" "	" "	1951567	" "	" "
1107391.....	†1954842	1927849	1927848	1927850	1967277	■ " "	" "	" "	1932205	" "	1945804
1107392.....	†1954842	"	"	"	800983	■ " "	" "	" "	" "	" "	" "
1107393.....	†1952410	1928021	1928022	1928023	1966309	■ " "	" "	" "	" "	" "	" "
1107394.....	†1947727	1927849	1927848	1927850	800983	■ " "	" "	" "	" "	" "	" "
1107396.....	† " "	" "	" "	" "	1969156	■ " "	" "	" "	" "	" "	" "
1107397.....	†1932188	"	"	"	1967988	■ " "	" "	" "	1951567	" "	1932197
1107398.....	† " "	"	"	"	1967984	■ " "	" "	" "	" "	" "	" "
1107399.....	†1954842	"	"	"	1968122	■ " "	" "	" "	" "	" "	1945804
1107400.....	† " "	"	"	"	"	■ " "	" "	" "	" "	" "	" "

†For parts see Motor Drive—Group 4.

■For parts see Switch—Group 103-D.

△Motors Stamped with Date Code 6J2 or later require 1969229 Housing.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCKWASHERS			
23	Lock Washer—Brush Holder Support Screw.....	453435	All
—	Lock Washer—Center Bearing Attaching.....	1962276	1107390-7-8
24	Lock Washer—Field Lead Screw—To Switch.....	456319	All
26	Lock Washer—Shift Lever Stud.....	9421424	1107379; 81-2-3-6-7-8-9; 90-2-3-4
26	Lock Washer—Shift Lever Stud—Sealing.....	△1953479	1107397-8
27	Lock Washer—Switch Attaching Screw.....	9421423	All
—	Lock Washer—Switch Connector Attaching.....	1946143	1107397
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	All
29	Nut—Shift Lever Stud.....	△1926640	1107379; 81-2-3-6-7-8-9; 90-2-3-4-7-8
—	Nut—Switch Connector Attaching.....	453996	1107397
SCREWS			
30	Screw—Ground Brush Attaching #8-32x5/8.....	443527	All
30	Screw—Insul. Brush Attaching (#8-18x5/8).....	1967747	All
31	Screw—Brush Holder Support Attaching.....	274738	All
—	Screw—Center Bearing Attaching.....	132900	1107390-7-8
32	Screw—Field Lead Attaching—To Switch.....	1949653	1107379; 80-1-2-3-5-6-7-8-9; 90-1-2-3-4-6-7-8-9; 400
34	Screw—Pole Shoe.....	1913100	1107379; 80-1-2-5-7-9; 96
34	Screw—Pole Shoe.....	1913960	1107383-6-8; 90-1-2-3-4-7-8-9; 400
35	Screw—Switch Attaching.....	132255	All
WASHERS			
—	Washer—Between Center Bearing & Motor Drive.....	821453	1107390-7-8
36	Washer—Brake—C.E.....	1914842	1107386; 90-7-8
36	Washer—Brake—C.E. (Leather).....	818265	1107379; 80-1-2-3-5-7-8-9; 91-2-3-4-6-9; 400
MISCELLANEOUS			
37	BOLT—Thru.....	1939970	1107379; 80-1-2-5-6-7-8-9; 90-1-2-3-4-6-7-8-9; 400
37	BOLT—Thru.....	1941070	1107383
37	BOLT—Thru.....	1941111	1107388; 91-2-6
—	BOOT—Solenoid.....	□1951546	1107386; 92-4
—	BOOT—Solenoid.....	1962601	1107397-8
—	BUSHING—Center Bearing.....	1962606	1107397
—	BUSHING—Center Bearing.....	1867149	1107390
—	BUSHING—C.E.....	1872678	1107383
39	BUSHING—D.E.....	1839345	1107379; 82; 93
39	BUSHING—D.E.....	1923907	1107380-1-5-7-8-9; 91-2-4-6-7-8-9; 400
39	BUSHING—D.E.....	1930879	1107383
39	BUSHING—D.E.....	1862383	1107386; 90
—	CONNECTOR—Switch.....	1940133	1107397
—	GASKET—Between Switch & Housing.....	1952427	1107381
—	GASKET—Center Bearing.....	1925479	1107390
—	GASKET—Center Bearing.....	1962603	1107397-8
40	GROMMET—In Field Frame.....	1966391	1107379; 80-1-2-3-6-8; 90-1-2-3-4-7-8-9; 400
40	GROMMET—In Field Frame.....	1965047	1107385-7-9; 96
41	INSULATOR—Field Coil.....	1927853	All except 1107385-7-9; 93
42	PIN—Brush Holder.....	1938058	All
43	PIN—Dowel—D.E.....	809593	All
—	PLATE—CENTER BEARING.....	1949556	1107390
—	PLATE—CENTER BEARING.....	1962602	1107397-8
—	PLUG—Pipe—C.E.....	453465	1107383
—	PLUG—Pipe—D.E.....	453465	1107383-6; 90
—	RING—Retaining Shaft Lever.....	9416878	1107380; 85; 91-6-9; 400
—	SEAL—Oil—Center Bearing.....	1947538	1107390
—	SEAL—Oil—Center Bearing.....	1937310	1107397-8
44	SHOE—Pole.....	810601	1107385-1-9; 96
44	SHOE—Pole.....	1931129	1107379; 80-1-2-3-6-8; 90-1-2-3-4-7-8-9
—	WICK—D.E.....	1916439	1107383-6; 90
—	WICK—D.E.....	1919851	1107383

□Motors Stamped with date code 6J2 or later require 1951156 Boot.

△Later production used sealing washer #1970988 and Hex Jam lock nut #9428056.

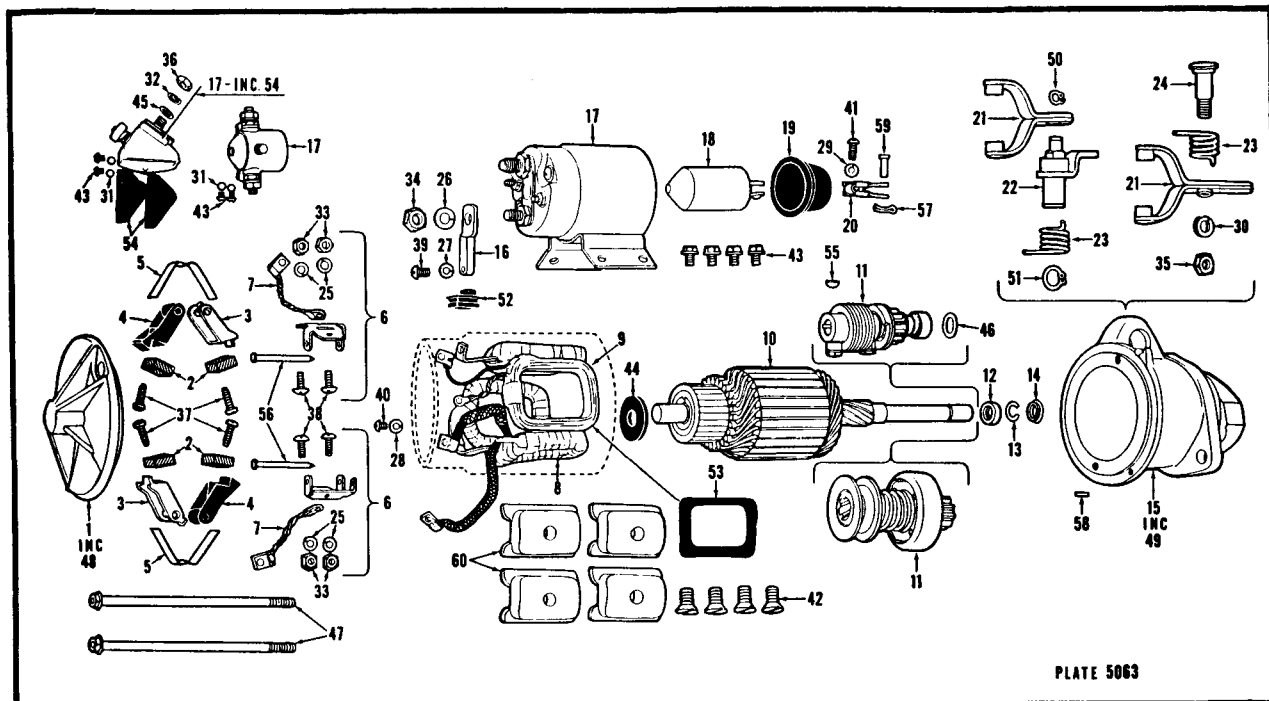


PLATE 5063

Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assem.	Coil Shunt	Arma- ture	Drive Assem.	Collar Stop
	1	2	3	4	5	6	7	8	9	10	11	12
1107476.....	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1959303		1878077	△1925079	
1107477.....	1940385	"	"	"	"	"	"	"		818002	○1850844	
1107478.....	1928966	"	"	"	"	"	"	"		1878077	△1925079	
1107479.....	"	"	"	"	"	"	"	"		818002	○1850844	
1107481.....	"	"	"	"	"	"	"	"		"	○	
1107482.....	"	"	"	"	"	"	"	1960155		"	○	"
1107483.....	"	"	"	"	"	"	"	1959303		"	○	"
1107484.....	"	"	"	"	"	"	"	"		1878077	△1925079	
1107485.....	"	"	"	"	"	"	"	"		"	○	"
1107486.....	"	"	"	"	"	"	"	"		818002	○1861363	
1107487.....	"	"	"	"	"	"	"	"		"	○1882486	
1107488.....	"	"	"	"	"	"	"	"		"	○1850844	
1107489.....	"	"	"	"	"	"	"	"		1929404	†1952410	
1107490.....	"	"	"	"	"	"	"	"		818002	○1882486	
1107491.....	"	"	"	"	"	"	"	1959363		"	○1868804	
1107493.....	"	"	"	"	"	"	"	1941900		1961226	○1850844	
1107494.....	"	"	"	"	"	"	"	1959303		1878077	△1964299	
1107495.....	"	"	"	"	"	"	"	1941900		1872450	○1850844	
1107498.....	"	1946400	"	"	"	"	"	1949572		1929792	△1925079	

△Service by complete replacement.

†For service parts see Motor Drive—Group 4.

○For service parts see Motor Drive—Group 5.

△For service parts see Motor Drive—Group 1.

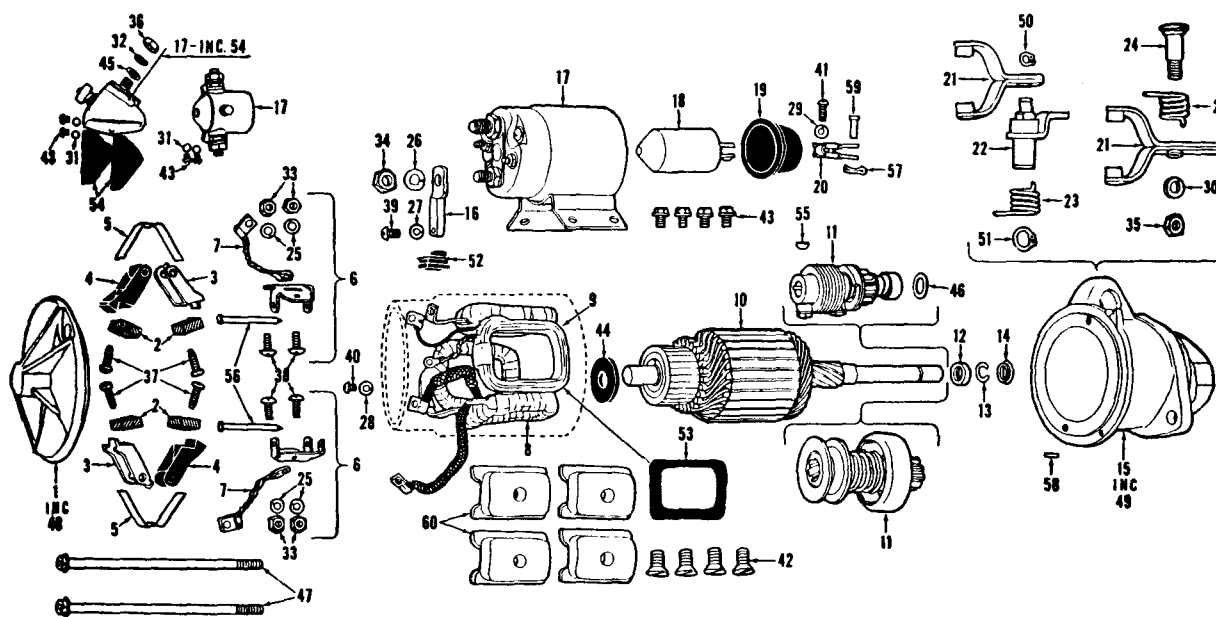


PLATE 5063

Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Ring Retainer	Collar Thrust	Housing Drive	Connector Switch	Switch	Plunger & Link	Boot	Link Adjust.	Lever Shift	Lever & Shaft	Spring	Stud
	13	14	15	16	17	18	19	20	21	22	23	24
1107476			1959350									
1107477			1959359									
1107478			1946155	1935314	*1465							
1107479			1959596									
1107481			1960282	1935706	*1465							
1107482			1963248	1917991	1932131							
1107483			1959945									
1107484			1948765									
1107485			1959928									
1107486			1960399									
1107487			1959999									
1107488			1960318	1935314	*1465							
1107489	1928022	1928021	1960867	1926619	*1114307	1932634	1912448	1927033	1929407		1845936	1929127
1107490			1945564	1935314	*1465							
1107491			1961052	"	++							
1107493			1945221	1935706	++							
1107494			1961782	1935314	++							
1107495			1962117	1935806	++							
1107498			1967977									

*For parts see Magnetic Switch—Group 4

○For parts see Switch—Group 103-C

▲For parts see Switch—Group 103-B

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

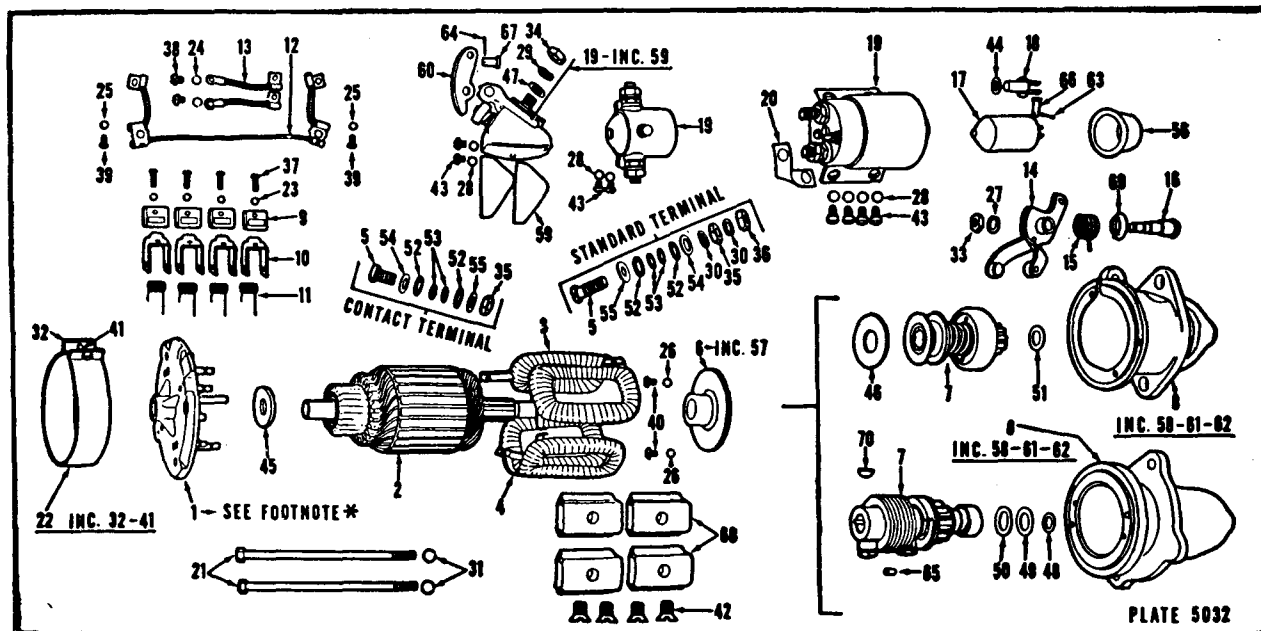
Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
25	Lock Washer—Brush Holder Support Screw.....	453435	1107476; 95-8
—	Lock Washer—Center Bearing Screw.....	1962276	1107476-7-8; 81-2-4-5-6-8; 93-4-5-8
26	Lock Washer—Connector Attaching Nut.....	9421425	1107494-5
26	Lock Washer—Connector Attaching Nut.....	9421424	1107489
27	Lock Washer—Field Lead Screw—To Connector or Stud.....	453844	1107482
27	Lock Washer—Field Lead Screw—To Connector or Stud.....	453435	1107476-7-8-9; 81-3-4-5-6-7-8-9; 90-1-3-4-5-8
29	Lock Washer—Link Attaching Screw.....	453435	1107489
30	Lock Washer—Shift Lever Stud.....	9421425	1107489
—	Lock Washer—Switch Mounting Screw.....	453435	1107482
32	Lock Washer—Switch Terminal.....	9421425	1107482; 91-3
—	Lock Washer—Switch Terminal (Klingtite).....	808449	1107482
—	Lock Washer—Terminal Stud.....	9421424	1107476-7-9; 83-4-5-6-7; 98
NUTS			
33	Nut—Brush Holder Support Screw.....	120361	1107476; 95-8
34	Nut—Connector Attaching.....	1926640	1107489
34	Nut—Connector Attaching.....	134566	1107493-4-5
35	Nut—Shift Lever Stud.....	805258	1107489
—	Nut—Switch.....	134566	1107482
—	Nut—Terminal Stud.....	134556	1107476-7-9; 83-4-5-6-7; 91-8
SCREWS			
37	Screw—Ground Brush Attaching.....	443527	All
37	Screw—Insul. Brush Attaching.....	1967747	All
38	Screw—Brush Holder Support Attaching.....	274738	1107476-7-8-9; 81-2-3-4-5-6-7-8-9; 90-1-3-4-5-8
—	Screw—Center Bearing Attaching.....	132900	1107476-7-8; 81-2-4-5-6-8; 93-4-5-8
39	Screw—Field Lead Attaching—To Connector or Stud.....	454458	1107476-7-8-9; 81-3-4-5-6-7-8-9; 90-1-3-4
39	Screw—Field Lead Attaching—To Switch Connector.....	453468	1107495-8
39	Screw—Field Lead Screw—To Connector or Stud.....	436534	1107482
41	Screw—Link Attaching.....	453339	1107489
42	Screw—Pole Shoe.....	1913100	1107476-7-8-9; 81-2-3-4-5-6-7-8-9; 90-1-3-4-5
42	Screw—Pole Shoe.....	1913960	1107498
43	Screw—Switch Attaching.....	1917084	1107478; 81-8-9; 90-1-3-4-5
43	Screw—Switch Attaching.....	453463	1107482
WASHERS			
—	Washer—Insulation—Terminal Stud (Square).....	1961387	1107476-7-9; 82-3-4-5-6-7; 98
—	Washer—Ins. Terminal Stud ($\frac{1}{16}$ O.D.).....	1881867	1107498
—	Washer—Plain—Terminal Stud (.023 thick).....	1945424	1107498
—	Washer—Ins. Switch Terminal (Square $1\frac{1}{8}$ dia.).....	1873399	1107482
—	Washer—Plain—Field Terminal Stud.....	1883734	1107482
—	Washer—Plain—Switch Terminal ($\frac{3}{8} \times \frac{7}{8} \times \frac{1}{8}$).....	1905154	1107482
—	Washer—Plain—Terminal Stud.....	1914592	1107476-7-9; 83-4-5-6-7; 98
—	Washer—Plain—Terminal Stud ($\frac{1}{16}$ O.D.).....	1903092	1107487
—	Washer—Plain—Terminal Stud ($\frac{3}{4}$ O.D.).....	805613	1107476-7-9; 83-4-5-6-7
44	Washer—Space—C.E.....	818265	1107489
44	Washer—Space—C.E.....	1914842	1107476-7-8-9; 81-2-3-4-5-6-7-8; 90-1-3-4-5
—	Washer—Space—D.E. (.062x.626x1.062).....	809815	1107477-9; 81-2-3-6-7-8; 90-1-3-5
—	Washer—Space—D.E. ($\frac{3}{16} \times .626 \times 1.062$).....	1849774	1107477-9; 81-2-3-6-7-8; 90-1-3-5
—	Washer—Space—D.E. (.563x $\frac{5}{16} \times \frac{1}{16}$).....	1914842	1107476-7-9; 81-2-3-4-5-6-7-8; 90-1-3-5
—	Washer—Switch.....	805790	1107482
46	Washer—Thrust—D.E.....	1853917	1107476-8; 94-8
46	Washer—Thrust—D.E.....	1838568	1107489
MISCELLANEOUS			
47	BOLT—Thru.....	1939970	1107476-8-9; 81-2-3-4-5-6-7-8-9; 90-1-3-4-5-8
47	BOLT—Thru.....	1941070	1107477

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
—	BUSHING—Center Bearing.....	1838670	1107476-7-8; 81-2-4-6-8; 93-5
—	BUSHING—Center Bearing.....	1962606	1107498
—	BUSHING—Center Bearing.....	1880471	1107485; 94
48	BUSHING—C.E.....	1872678	1107477
49	BUSHING—D.E.....	810620	1107476-8-9; 81-2-3-4-5-6-7-8-9; 90-1-3-4-5-8
49	BUSHING—D.E.....	826462	1107477
49	BUSHING—D.E.....	1839345	1107489
—	BUSHING—Field Terminal Stud.....	1959920	1107482
—	GASKET—Between Center Bearing & Drive.....	1867151	1107485
—	GASKET—Center Bearing.....	1962603	1107498
52	GROMMET—In Field Frame.....	1926604	1107478; 81-8-9; 90-1-3-4-5
54	INSULATOR—Switch Side.....	816911	1107482
—	INSULATOR—Terminal Stud.....	1939447	1107476-7-9; 83-4-5-6-7
—	INSULATOR—Terminal Stud.....	1961387	1107498
55	KEY—Woodruff.....	124546	1107476-7-8-9; 81-2-3-4-5-6-7-8; 90-1-2-4-5-8
—	OILER—C.E.....	1868788	1107477
—	Oil SEAL—Center Bearing.....	1909851	1107485; 94
—	Oil SEAL—Center Bearing.....	1937310	1107498
56	PIN—Brush Holder.....	1966923	1107476-7-8-9; 81-2-3-4-5-6-7-8-9; 90-1-3-4-5-8
57	PIN—Cotter—Link Attaching.....	112726	1107489
58	PIN—Dowel—D.E.....	809593	1107476-7-8-9; 81-2-3-4-5-6-7-8-9; 90-1-3-4-5-8
59	PIN—Link Attaching to Shift Lever.....	1853305	1107489
—	PLATE—Center Bearing.....	1838667	1107476-7-8; 81-2-4-6-8; 93-5
—	PLATE—Center Bearing.....	1880469	1107485; 94
—	PLATE—Center Bearing.....	1962602	1107498
—	PLUG—Expansion—C.E.....	810819	1107477
—	PLUG—Pipe—C.E.....	453465	1107477
—	PLUG—Pipe—D.E.....	453465	1107488
60	SHOE—Pole.....	810601	1107476-7-8-9; 81-2-3-4-5-6-7-8; 90-1-3-4-5
60	SHOE—Pole.....	1931129	1107498
—	SUPPORT—Spring—Shift Lever.....	1835998	1107489
—	Terminal STUD.....	1939446	1107476-7-9; 83-4-5-6-7;
—	Terminal STUD.....	1959565	1107482
—	Terminal STUD.....	1956246	1107498
—	WICK—C.E.....	1919851	1107477
—	WICK—D.E.....	1916439	1107488

Revised to July 1, 1969

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

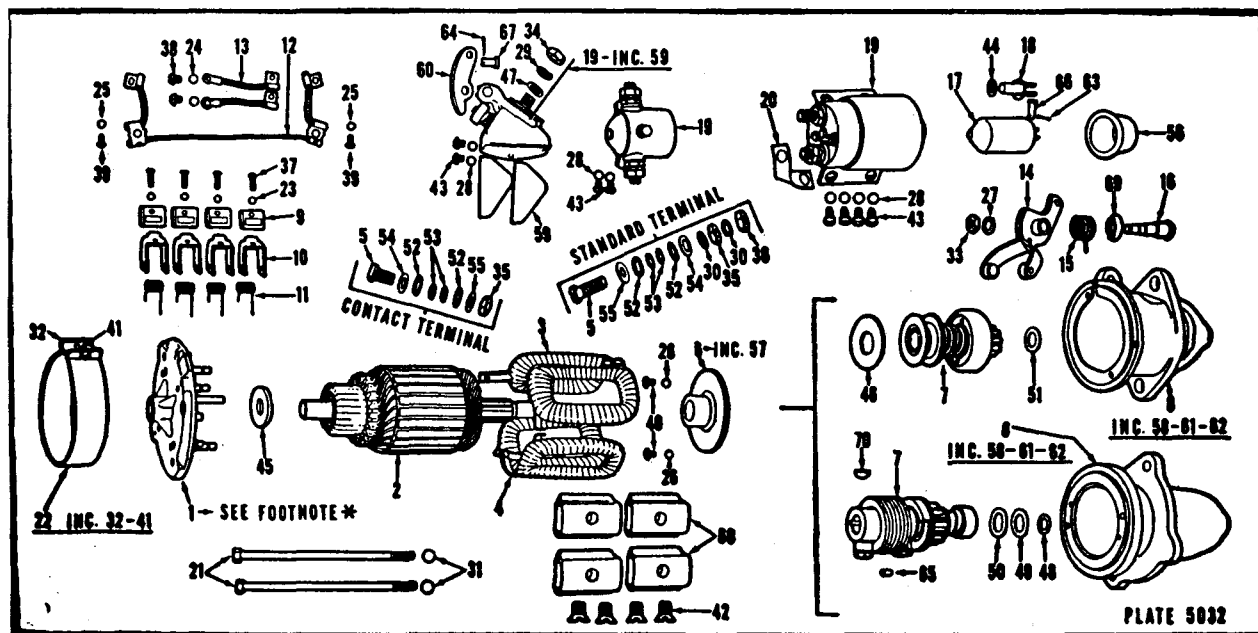
Model No.	* Frame — C.E.	Armature	Field Coil — Upper	Field Coil — Lower	Stud — Terminal	Plate — Center Bearing	Drive Assembly	Housing — Drive	Brush	Holder — Brush	Spring — Brush
	1	2	3	4	5	6	7	8	9	10	11
1107401.....	1908580	818002	826282	826281	826938		*1850844	812334	811553	810226	1855685
1107402.....	1935681	"	"	"	"		*1882486	1963665	"	"	813521
1107403.....	1908580	"	"	"	"		*1850844	1857378	"	"	"
1107404.....	"	"	820153	820154	1913694		"	1863638	"	"	"
1107405.....	"	"	"	"	826938		"	1868618	"	"	"
1107406.....	1935681	"	826282	826281	"		*1882486	1841446	"	"	"
1107407.....	1908580	"	820153	820154	"		*1850844	1963665	"	"	"
1107408.....	"	"	817056	817055	1913694		*1868804	1872404	"	"	"
1107409.....	"	1872505	826282	826281	826938		*1850844	1872507	"	"	"
1107410.....	"	818002	"	"	"		"	1920534	"	"	"
1107411.....	1935681	"	"	"	"		"	1863631	"	"	"
1107412.....	1908580	"	819688	819689	1913694		*1868804	1963249	"	"	"
1107413.....	"	"	826282	826281	826938	1838667	*1850844	1924299	"	"	"
1107414.....	"	"	"	"	"		"	1963665	"	"	"
1107416.....	"	1847432	"	"	"	1838667	*1859546	1872956	"	"	"
1107417.....	"	818002	"	"	"		*1850844	1873329	"	"	"
1107418.....	"	1917857	820153	820154	1913694	820149	*1873789	1868672	"	"	"
1107419.....	"	1872505	826282	826281	826938		*1850844	1874269	"	"	"
1107420.....	1935681	1917857	820153	820154	1913694	820149	*1874156	1871657	"	"	"
1107421.....	1908580	818002	826282	826281	826938		*1850844	1841446	"	"	"
1107422.....	1935681	"	"	"	"	1838667	"	1877517	"	"	"
1107423.....	1908580	1872505	"	"	"		"	1874952	"	"	"
1107424.....	"	818002	"	"	"	1838667	"	1924299	"	"	"
1107425.....	"	"	817056	817055	"		*1868804	811286	"	"	"
1107426.....	"	"	826282	826281	"		*1850844	1878037	"	"	"
1107427.....	1935681	"	819688	819689	"		*1868804	1887109	"	"	"
1107428.....	1908580	"	820153	820154	"	1838667	*1850844	1951248	"	"	"
1107429.....	"	"	819688	819689	"		*1868804	"	"	"	"
1107430.....	1935681	"	826282	826281	"		*1882486	1878270	"	"	"

*For parts see Motor Drive—Group 1.

°For parts see Motor Drive—Group 4.

△For parts see Motor Drive—Group 5.

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing. See Miscellaneous section for parts.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger and Link	Link and Screw	Switch	Connector — Switch	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1107401.....	819362	813554								1932271	817114
1107402.....	"	"								"	"
1107403.....	"	"								"	"
1107404.....	"	"						1872405		"	1886923
1107405.....	"	"								"	
1107406.....	"	"								"	817114
1107407.....	"	"						1872405		"	"
1107408.....	"	"						"		"	"
1107409.....	"	"								"	1886923
1107410.....	"	"								"	817114
1107411.....	"	"								"	"
1107412.....	"	"						1872405		"	"
1107413.....	"	"								"	"
1107414.....	"	"						"1528	1850490	"	"
1107415.....	"	"						"	"	"	"
1107417.....	"	"						"	"	"	"
1107418.....	"	"	1901095		1868003			820052		"	"
1107419.....	"	"								"	"
1107420.....	"	"	1901095		35000			820052		"	"
1107421.....	"	"								"	"
1107422.....	"	"						"1571	1878056	"	"
1107423.....	"	"								"	1886923
1107424.....	"	"						"1571	1903906	"	"
1107425.....	"	"								"	817114
1107426.....	"	"								"	1886923
1107427.....	"	"								"	"
1107428.....	"	"						"1571	1903906	"	817114
1107429.....	"	"						"	"	"	"
1107430.....	"	"								"	"

*For parts see Magnetic Switch—Group 4.

Revised to July 1, 1969

SERVICE PARTS CATALOG

MINOR PARTS SECTION

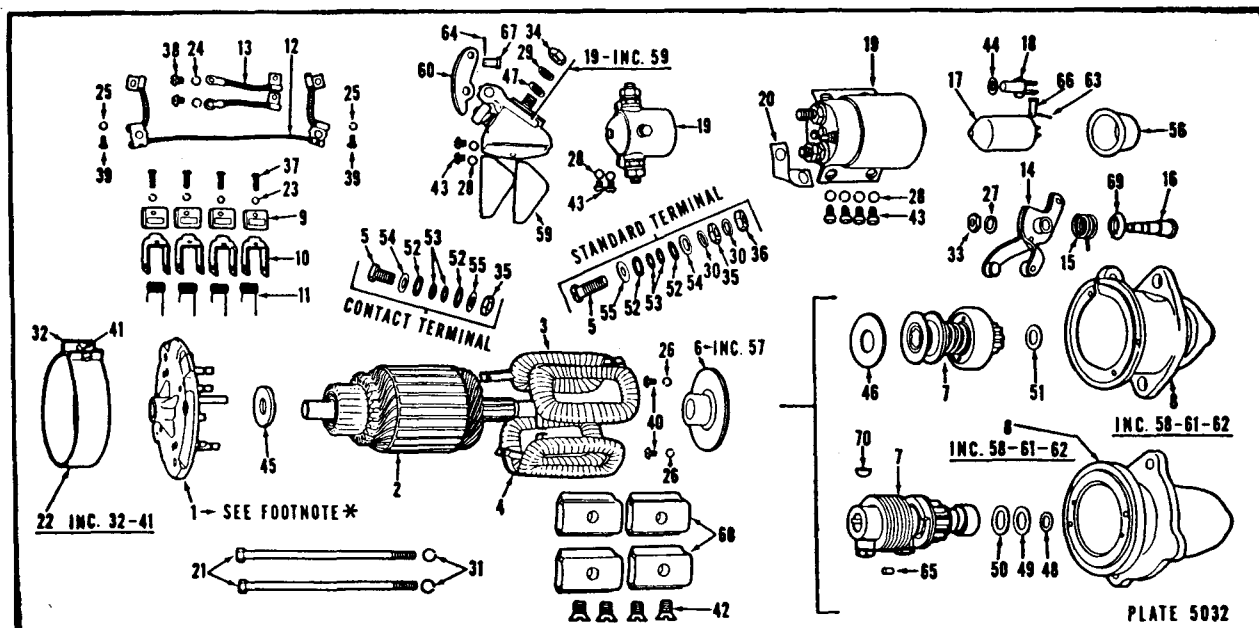
NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Attaching Screw.....	456413	All
24	Lock Washer—Brush Ground Lead Screw.....	453844	All
25	Lock Washer—Brush Lead Attaching Screw.....	453435	All
26	Lock Washer—Center Bearing Attaching Screw.....	1962276	1107413-16-18; 20-2-4-8-9
27	Lock Washer—Shift Lever Stud.....	9421425	1107418; 20
28	Lock Washer—Switch Attaching Screw.....	453435	1107404-7-8; 12; 20
28	Lock Washer—Switch Attaching Screw.....	9421423	1107414-16-17; 22-4-8-9
28	Lock Washer—Switch Attaching Screw.....	121801	1107418
30	Lock Washer—Terminal Stud.....	9421425	All
31	Lock Washer—Thru Bolt.....	9421423	All
NUTS			
32	Nut—Cover Band Screw.....	453433	1107409; 23-4-6-7
33	Nut—Shift Lever Stud.....	805258	1107418; 20
34	Nut—Switch Terminal.....	134566	1107404-7-8; 12
35	Nut—Terminal Stud ($\frac{3}{8}$ thk.).....	805258	All except 1107408; 12; 26
35	Nut—Terminal Stud.....	1835299	1107408; 12; 26
36	Nut—Terminal Stud ($\frac{1}{4}$ thk.).....	134566	1107403
SCREWS			
37	Screw—Brush Attaching.....	454154	All
38	Screw—Brush Ground Lead.....	453647	All
39	Screw—Brush Lead Attaching.....	453463	All
40	Screw—Center Bearing Attaching.....	453319	1107413-16; 20-2-4-8-9
40	Screw—Center Bearing Attaching.....	132900	1107418
41	Screw—Cover Band.....	9416183	1107405
41	Screw—Cover Band.....	453479	1107409; 23-4-6-7
42	Screw—Pole Shoe.....	1913100	All
43	Screw—Switch Attaching.....	453463	1107404-7-8; 12; 20
43	Screw—Switch Attaching.....	453319	1107418
43	Screw—Switch Attaching.....	1917084	1107414-16-17; 22-4-8-9
WASHERS			
45	Washer—Space—C.E.....	1914842	1107416-18; 20
46	Washer—Brake—Between Center Brg. & Motor Drive.....	821453	1107418; 20
---	Washer—Felt—Between Center Brg. & Motor Drive.....	1880446	1107424
48	Washer—Space—D.E.....	1853917	1107416
48	Washer—Space—D.E. ($\frac{1}{8} \times \frac{1}{4} \times \frac{1}{4}$).....	1914842	1107401-2-3-4-5-6-7-8-9; 10-11-12-13-14-17-19; 21-2-3-4-5-6-7-8-9; 30
49	Washer—Space—D.E. ($\frac{5}{8} \times 1 \frac{1}{8} \times \frac{3}{4}$).....	1849774	1107401-2-3-4-5-7-8; 10-11-12-13-14-17; 21-2-4-5-6-7-8-9; 30
50	Washer—Space—D.E. ($\frac{5}{8} \times 1 \frac{1}{8} \times \frac{1}{4}$).....	809815	1107401-2-3-4-5-6-7-8; 10-11-12-13-14-17; 21-2-4-5-6-7-8-9; 30
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.).....	1913959	All
53	Washer—Terminal Stud Insulation ($\frac{1}{8}$ O.D.).....	1913958	All
54	Washer—Terminal Stud—Plain (Outside).....	805790	1107401-2-3-5-6-9; 10-11-13-19; 21-2-3-4-5-6-7-8-9; 30
54	Washer—Terminal Stud—Plain (Outside).....	812622	1107404-7-8; 12-14-17-18; 20-4
55	Washer—Terminal Stud—Plain (Inside).....	812622	1107404-7-8; 12-14-17-18; 20
---	Washer—Terminal Stud Klingtite.....	1837885	1107412
MISCELLANEOUS			
---	BUSHING—C.E.....	1872678	1107420-2
57	BUSHING—Center Bearing.....	1838670	1107413-16; 22-4-8-9
57	BUSHING—Center Bearing.....	820148	1107418; 20
58	BUSHING—D.E.....	810620	1107401-2-3-4-5-6-7-8-9; 10-11-12-13-14-17-19; 21-3-4-5-6-7-8-9; 30
58	BUSHING—D.E.....	1872678	1107416-18; 20
58	BUSHING—D.E.....	826462	1107422
---	GASKET—Center Bearing.....	1867151	1107422
---	INSULATION—Field Coil.....	820171	1107428-9
59	INSULATION—Switch Side.....	816911	1107404-7-8; 12-18; 20
---	OILER—C.E.....	1880642	All
61	OILER—D.E.....	114998	1107429
61	OILER—D.E.....	1868788	1107416
61	OILER—D.E.....	1880642	1107420-2
---	Oil WICK—C.E.....	1919851	All
62	Oil WICK—D.E.....	1919851	1107416-18; 20-2-9

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
----	PIN—Brush Holder Hinge.....	817313	All
----	PIN—Brush Holder Stop.....	817314	All
----	PIN (& Insulation)—Brush Holder Hinge.....	812016	All
----	PIN (& Insulation)—Brush Holder Stop.....	812015	All
64	PIN—Cotter—Switch Lever.....	137130	1107404-8; 12
----	PIN—Dowel—C.E.....	809062	All
65	PIN—Dowel—D.E.....	809593	All
67	PIN—Switch Lever.....	1838650	1107404-8; 12
----	PLUG—Expansion—C.E.....	1865182	All except 1107420-2
----	PLUG—Expansion—C.E.....	810819	1107420-2
68	SHOE—Pole.....	810601	All
70	Woodruff KEY—D.E.....	124546	1107401-2-3-5-6-7-8-9; 10-11-12-13-14-16-17-19; 21-3-4-5-6-7-8-9; 30



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	* Frame — C.E.	Armature	Field Coil — Upper	Field Coil — Lower	Stud — Terminal	Plate — Center Bearing	Drive — Assembly	Housing — Drive	Brush	Holder — Brush	Spring — Brush
	1	2	3	4	5	6	7	8	9	10	11
1107431.....	1908580	1847432	826282	826281	826938	1838667	+1859546	1878416	811553	810226	813521
1107432.....	"	"	820153	820154	"	"	"	1878734	"	"	"
1107433.....	"	"	819688	819689	"	"	+1878800	"	"	"	"
1107434.....	1935681	818002	826282	826281	"	"	*1882486	1924299	"	"	"
1107435.....	1880870	"	820153	820154	1913694	"	*1850844	1919129	"	"	"
1107436.....	1908580	1872505	817056	817055	"	1838667	*1868804	1944875	"	"	"
1107437.....	1935681	818002	826282	826281	826938	"	*1850844	1924299	"	"	"
1107438.....	1908580	1847432	"	"	"	"	+1859546	1872956	"	"	"
1107439.....	"	818002	820153	820154	"	"	*1850844	1963665	"	"	"
1107440.....	"	"	819688	819689	"	"	*1868804	"	"	"	"
1107441.....	"	1878077	826282	826281	"	1838667	□1925079	1881637	"	"	"
1107442.....	1880870	818002	820153	820154	"	"	*1850844	1919129	"	"	"
1107443.....	1935681	"	826282	826281	"	1838667	"	1924299	"	"	"
1107444.....	1908580	"	819688	819689	"	"	*1868804	1919129	"	"	"
1107445.....	"	"	820153	820154	1913694	1838667	*1850844	1963248	"	"	"
1107446.....	1882915	1878077	"	"	826938	"	□1964297	1882917	"	"	"
1107447.....	1908580	818002	"	"	"	"	*1850844	1885887	"	"	"
1107448.....	1935681	"	819688	819689	"	1838667	*1868804	1887109	"	"	"
1107449.....	"	"	"	"	1887830	"	"	1887598	"	"	"
1107450.....	1908580	"	826282	826281	826938	"	*1882486	1902641	"	"	"
1107452.....	"	"	"	"	"	"	"	1841446	"	"	"
1107453.....	1904425	1904433	820153	820154	1913694	1904444	*1904438	1905704	"	1904422	1904303
1107454.....	1935681	818002	826282	826281	826938	1838667	*1882486	1924299	"	810226	813521
1107455.....	1908580	"	"	"	"	"	*1850844	1911048	"	"	"
1107456.....	1935681	"	"	"	"	"	"	1963665	"	"	"
1107458.....	1935681	"	"	"	"	"	*1882486	1924299	"	"	"
1107459.....	"	"	"	"	"	1838667	*1850844	1963665	"	"	"
1107462.....	1880870	"	820153	820154	"	"	*1850844	1919129	"	"	"

*For parts see Motor Drive—Group 1.

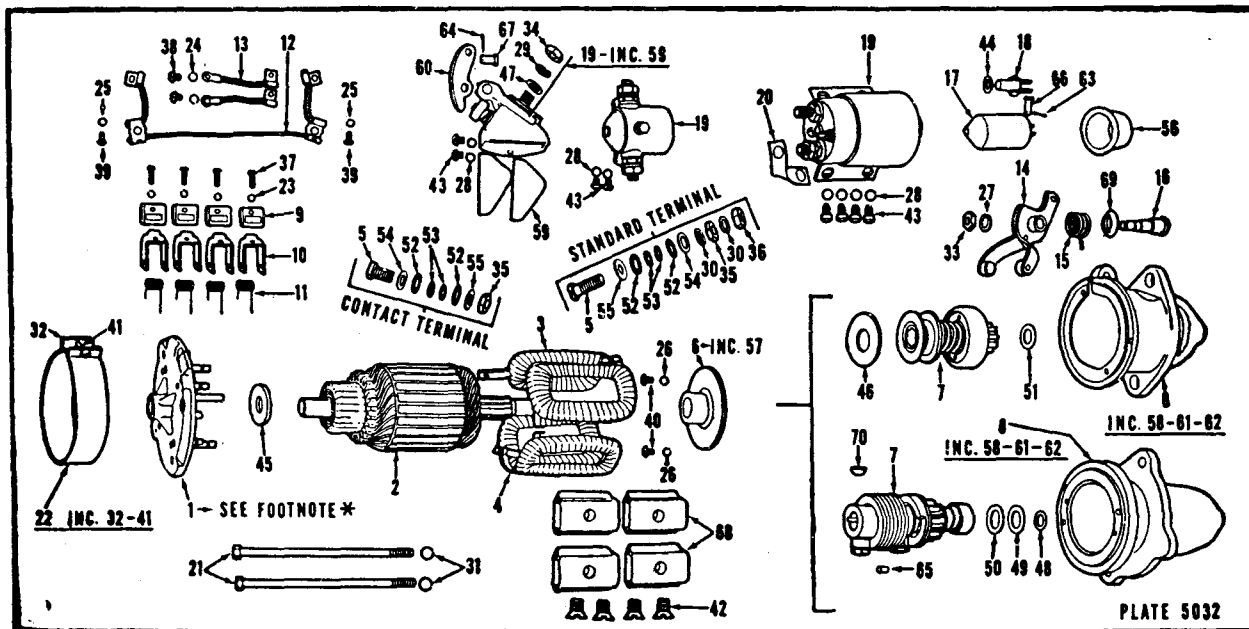
†For parts see Motor Drive—Group 4.

‡For parts see Motor Drive—Group 5.

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing. See Miscellaneous section for parts.

□Service by complete replacement.

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SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger and Link	Link and Screw	Switch	Con- nector — Switch	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1107431	819362	813554						*1571	1878056	1932271	817114
1107432	"	"						"	1903905	"	"
1107433	"	"						"	"	"	"
1107434	"	"						"	"	"	"
1107435	"	"						1872405		"	1886923
1107436	"	"						1930227		"	"
1107437	"	"						"		"	817114
1107438	"	"						*1571	1903905	"	"
1107439	"	"						"	"	"	"
1107440	"	"						"	1866107	"	"
1107441	"	"								"	1886923
1107442	"	"								"	"
1107443	"	"								"	817114
1107444	"	"								"	1886923
1107445	"	"						1932131		"	"
1107446	"	"								"	817114
1107447	"	"						*1462	1903905	"	1886923
1107448	"	"						"	"	"	"
1107449	"	"						"	"	"	"
1107450	"	"						"	"	"	817114
1107452	"	"								"	"
1107453	1905698	1905699	1905701		1905702			820052		"	"
1107454	819362	813554						"		"	"
1107455	"	"						"		"	"
1107456	"	"						"		"	"
1107458	"	"						*1465	1878056	"	"
1107459	"	"						"	"	"	"
1107462	"	"						*1465	1917991	"	1886923

*For parts see Magnetic Switch—Group 4.

Revised to Aug. 15, 1969

SERVICE PARTS CATALOG

MINOR PARTS SECTION

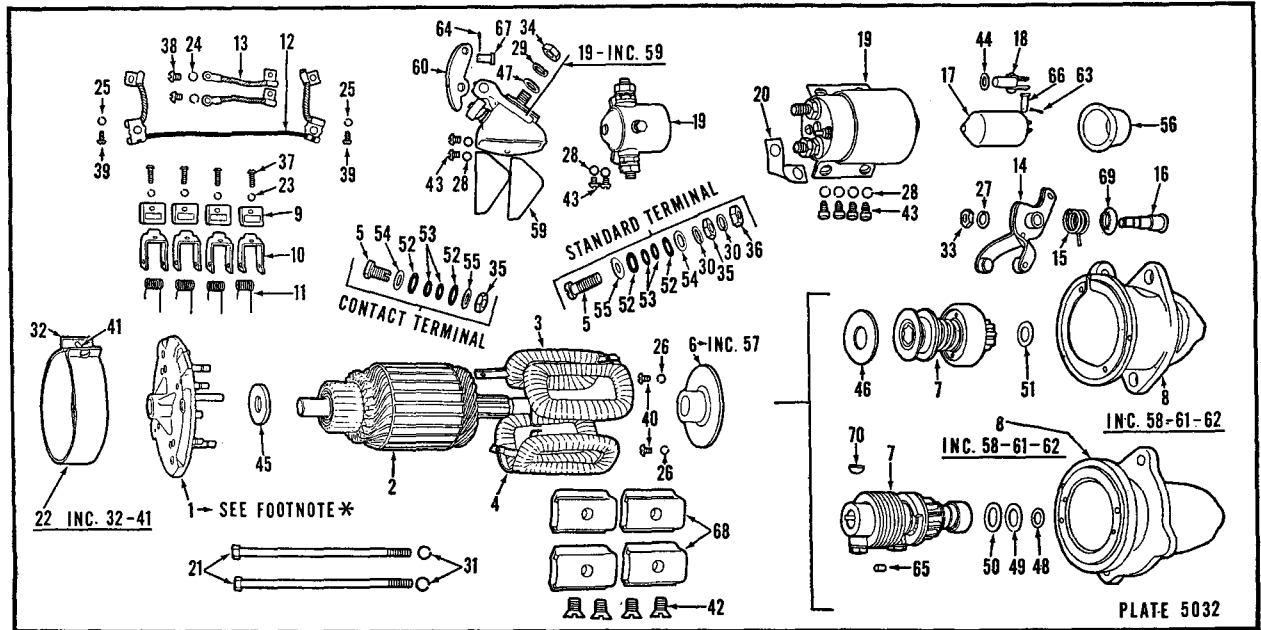
NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Attaching Screw.....	456413	All
24	Lock Washer—Brush Ground Lead Screw.....	453844	All
25	Lock Washer—Brush Lead to Field Screw.....	453435	All
26	Lock Washer—Center Bearing Attaching Screw.....	1962276	1107431-2-3-4-6-7-8; 41-3-5-6-8-9; 53-4-9
27	Lock Washer—Shift Lever Stud.....	9421425	1107453
28	Lock Washer—Switch Attaching Screw.....	9421423	1107431-2-3; 47; 58
28	Lock Washer—Switch Attaching Screw.....	453435	1107435-6; 45
28	Lock Washer—Switch Attaching Screw.....	121801	1107453
29	Lock Washer—Switch Terminal.....	9421425	1107445; 53
30	Lock Washer—Terminal Stud.....	9421425	All except 1107453
31	Lock Washer—Thru Bolt.....	9421423	All
NUTS			
32	Nut—Cover Band Screw.....	453433	1107435; 41-2-5-7-8-9; 62
33	Nut—Shift Lever Stud.....	1904419	1107453
34	Nut—Switch Terminal.....	134566	1107445; 53
35	Nut—Terminal Stud ($\frac{1}{8}$ thk.).....	805258	All except 1107435-6; 45; 53
35	Nut—Terminal Stud ($\frac{1}{8}$ thk.).....	1835299	1107435-6; 45; 53
36	Nut—Terminal Stud ($\frac{1}{4}$ thk.).....	134566	1107450-2-5-6-9
SCREWS			
37	Screw—Brush Attaching.....	454154	All
38	Screw—Brush Ground Lead Attaching.....	453647	All except 1107453
38	Screw—Brush Ground Lead Attaching.....	453418	1107453
39	Screw—Brush Lead to Field.....	453463	All
40	Screw—Center Bearing Attaching.....	453319	1107431-2-3-4-6-7-8; 41-3-5-6-8-9; 54-9
40	Screw—Center Bearing Attaching.....	132900	1107453
---	Screw—Condenser Terminal.....	178459	1107453
41	Screw—Cover Band.....	453479	1107435-6; 41-2-4-5-7-8-9; 62
42	Screw—Pole Shoe.....	1913100	All
43	Screw—Switch Attaching.....	1917084	1107431-2-3-8-9; 40-7; 58; 62
43	Screw—Switch Attaching.....	453463	1107435-6; 45
43	Screw—Switch Attaching.....	453468	1107436
43	Screw—Switch Attaching.....	453319	1107453
WASHERS			
45	Washer—Space—C.E.....	1914842	All
46	Washer—Brake—Between Center Bearing & Drive.....	821453	1107453
---	Washer—Felt—Between Center Bearing & Drive.....	1880446	1107436; 45
47	Washer—Plain—Switch Terminal.....	805790	1107453
48	Washer—Space—D.E. ($\frac{1}{8} \times \frac{1}{8} \times \frac{1}{8}$).....	1853917	1107431-2-3-8; 41-6
48	Washer—Space—D.E. ($\frac{1}{8} \times \frac{1}{8} \times \frac{1}{8}$).....	1914842	1107435-6-7-9; 42-3-4-5-7-8-9; 50-2-5-6-8-9; 62
49	Washer—Space—D.E. ($\frac{5}{8} \times 1 \frac{1}{8} \times \frac{1}{8}$).....	1849774	1107434-5-7-9; 40-2-3-4-5-7-8-9; 50-2-4-5-6-8-9; 62
50	Washer—Space—D.E. ($\frac{5}{8} \times 1 \frac{1}{8} \times \frac{1}{8}$).....	809815	1107434-5-7-9; 40-2-3-4-5-7-8-9; 50-2-4-5-6-8-9; 62
52	Washer—Terminal Stud—Insul. ($\frac{3}{4}$ O.D.).....	1913959	All
53	Washer—Terminal Stud—Insul. ($\frac{1}{8}$ O.D.).....	1913958	All
54	Washer—Terminal Stud—Plain (Outside).....	805790	1107431-2-3-4-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-2-4-5-6-8-9; 62
55	Washer—Terminal Stud—Plain (Inside).....	812622	1107435-6; 45; 53
MISCELLANEOUS			
---	BUSHING—C.E.....	1872678	1107434-7; 43; 53-4-6-8-9
57	BUSHING—Center Bearing.....	1838670	1107431-2-3-4-6-7-8; 41-2-5-6-8-9; 54-9
57	BUSHING—Center Bearing.....	820148	1107453
58	BUSHING—D.E.....	810620	1107431-2-3-5-6-9; 40-1-2-4-5-6-7-8-9; 50-2-5-6; 62
58	BUSHING—D.E.....	826462	1107434-7; 43; 54-8-9
58	BUSHING—D.E.....	1872678	1107438; 53
---	CONDENSER.....	1907135	1107453
---	GASKET—Center Bearing.....	1867151	1107432-3
---	GASKET—Switch (Use with pressed steel switch).....	1881218	1107436
---	GASKET—Switch (Use with cast iron switch).....	1912376	1107436
---	INSULATION—Field Coil.....	820171	1107432-3
59	INSULATION—Switch side.....	816911	1107435-6; 45; 53

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
---	LEAD—Condenser.....	1907909	1107453
---	OILER—C.E.....	1880642	All except 1107435; 42; 53; 62
---	OILER—C.E.....	1868788	1107435; 52; 53; 62
---	OILER—C.E.....	114998	1107438; 47; 56-8-9
61	OILER—D.E.....	1868788	1107453
61	OILER—D.E.....	1880642	1107434-7-8; 43-4
61	OILER—D.E.....	114998	1107454-9
---	Oil WICK—C.E.....	1919851	All
62	Oil WICK—D.E.....	1909560	1107445
62	Oil WICK—D.E.....	1919851	1107434-7-8; 43-4; 53-4-8-9
---	PIN—Brush Holder Hinge.....	817313	All except 1107453
---	PIN—Brush Holder Hinge.....	1904430	1107453
---	PIN—Brush Holder Stop.....	817314	All except 1107453
---	PIN—Brush Holder Stop.....	1904431	1107453
---	PIN (& Insulation)—Brush Holder Hinge.....	812016	All except 1107453
---	PIN (& Insulation)—Brush Holder Hinge.....	1904426	1107453
---	PIN (& Insulation)—Brush Holder Stop.....	812015	All except 1107453
---	PIN (& Insulation)—Brush Holder Stop.....	1904428	1107453
64	PIN—Cotter—Switch Lever.....	137130	1107435; 45
---	PIN—Dowel—C.E.....	809062	All
65	PIN—Dowel—D.E.....	809593	All
---	PLUG—Expansion—C.E. ($\frac{1}{4}$ O.D.).....	1865182	1107431-2-3-5-6-8-9; 40-1-2-4-5-6-7-8-9; 50-2-5-6-8; 62
---	PLUG—Expansion—C.E. ($\frac{3}{4}$ O.D.).....	810819	1107434-7; 53-4-6-9
---	PLUG—Pipe—D.E.....	453465	1107445
67	PIN—Switch Lever.....	1838650	1107435
67	PIN—Switch Lever.....	1930648	1107445
68	SHOE—Pole.....	810601	All except 1107453
68	SHOE—Pole.....	1904418	1107453
70	Woodruff KEY—D.E.....	124546	All except 1107453



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	* Frame — C.E.	Arma- ture	Field Coil — Upper	Field Coil — Lower	Stud — Terminal	Plate — Center Bearing	Drive Assembly	Housing — Drive	Brush	Holder — Brush	Spring — Brush
	1	2	3	4	5	6	7	8	9	10	11
1107466.....	1920427	1872505	819688	819689	826938	1838667	+1868804	1944875	811553	810226	813521
1107467.....	1935681	1878077	826282	826281	"	"	Δ1925079	1938395	"	"	"
1107468.....	1864530	"	"	"	"	1838667	Δ"	1938772	"	"	"
1107469.....	1908580	"	"	"	"	"	Δ"	1947371	"	"	"
1107470.....	1864530	818002	"	"	"	1938667	+1882486	1963248	"	"	"
1107471.....	"	1878077	"	"	"	1880469	Δ1925079	1943757	"	"	"
1107472.....	1920427	1872505	819688	819689	"	1838667	*1868804	1944875	"	"	"
1107473.....	1935681	1878077	826282	826281	"	"	Δ1925079	1946158	"	"	"
1107474.....	1920427	1872505	819688	819689	"	"	*1868804	1946738	"	"	"
1107475.....	"	1878077	826282	826281	"	"	Δ1947926	1947927	"	"	"
1107480.....	1908580	818002	820153	820154	"	"	+1850844	1951644	"	"	"

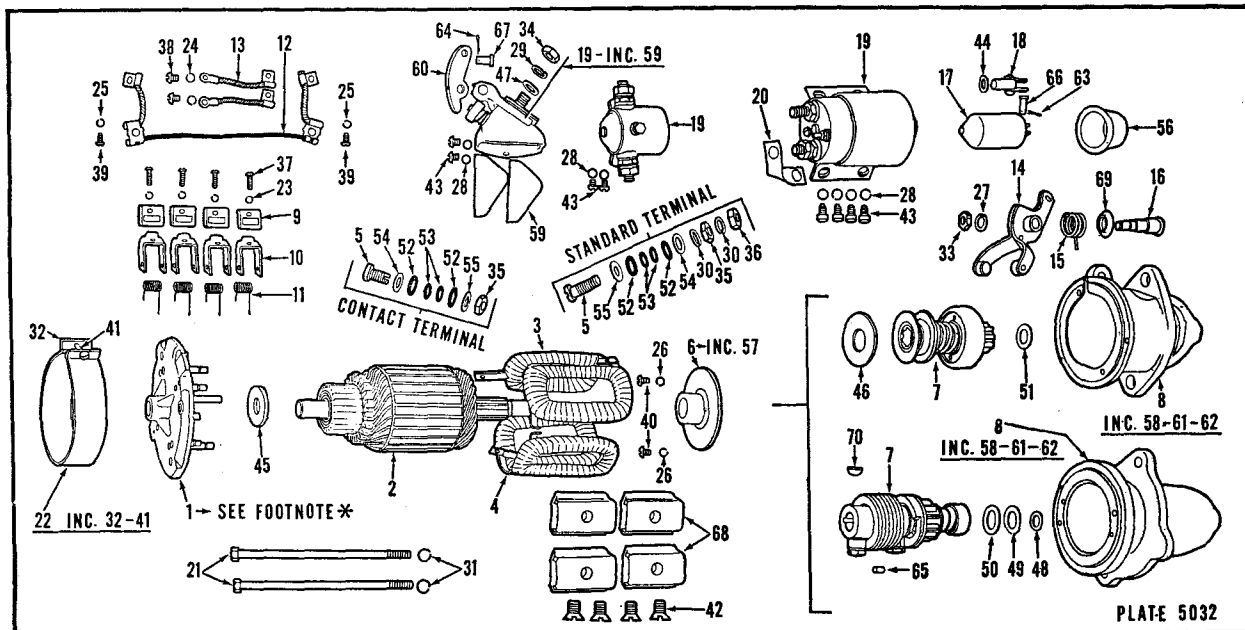
*For parts see Motor Drive—Group 1.

†For parts see Motor Drive—Group 5.

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing. See Miscellaneous section for parts.

ΔService by complete replacement.

Delco-Remy SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

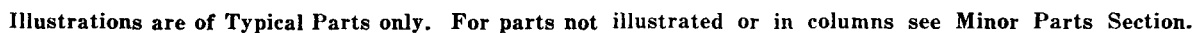
Model No.	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger and Link	Link and Screw	Switch	Connector — Switch	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1107466	819362	813554						• 1465	1878056	1932271	1886923
1107467	"	"						• "	"	"	817114
1107468	"	"						• 1119981	1917991	"	1886923
1107469	"	"						• 1465	1878056	"	"
1107470	"	"									
1107471	"	"						• 1465	1878056	"	817114
1107472	"	"						• "	"	"	1886923
1107473	"	"						• 1119799	"	"	817114
1107474	"	"						• 1463	1903905	"	1886923
1107475	"	"								"	817114
1107480	"	"								"	1886923

•For parts see Magnetic Switch—Group 4.

MINOR PARTS SECTION

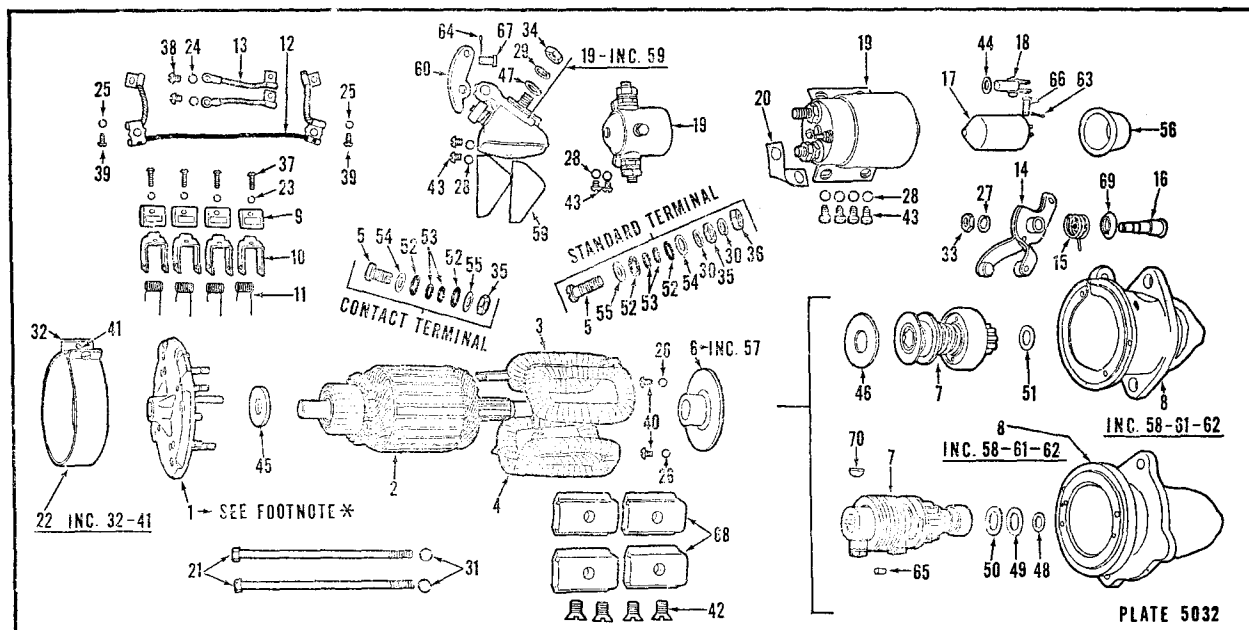
Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
24	Lock Washer—Brush Ground Lead Screw -----	453299	1107466-7-8-9; 70-1-2-3-4-5; 80
25	Lock Washer—Brush Lead to Field Screw -----	453296	1107466-7-8; 80
25	Lock Washer—Brush Lead to Field Screw -----	453435	1107470-1-2-3
—	Lock Washer—Center Bearing Attaching Screw -----	453435	1107469; 74-5
26	Lock Washer—Center Bearing Attaching Screw -----	1914123	1107466-8; 70-1-2-3-4-5; 80
30	Lock Washer—Terminal Stud -----	9421423	1107466-7-8-9; 70-1-2-3-4-5; 80
31	Lock Washer—Thru Bolt -----	453294	1107466-7-8-9; 70-1-2-3-4-5; 80
NUTS			
32	Nut—Cover Band Screw -----	453433	1107466-9; 70-2-4; 80
35	Nut—Terminal Stud ($\frac{3}{8}$ thk.) -----	805258	1107466-7-8-9; 70-1-2-3-4-5; 80
36	Nut—Terminal Stud ($\frac{1}{4}$ thk.) -----	134566	1107468; 71
SCREWS			
37	Screw—Brush Attaching -----	454154	1107466-7-8-9; 70-1-2-3-4-5; 80
38	Screw—Brush Ground Lead Attaching -----	453647	1107466-7-8-9; 70-1-2-3-4-5; 80
39	Screw—Brush Lead to Field -----	132892	1107466-7-8-9; 70-1-2-3-4-5; 80
40	Screw—Center Bearing Attaching -----	132900	1107466-8; 70-1-2-3-4-5; 80
41	Screw—Cover Band -----	453479	1107466-9; 70-2-4; 80
42	Screw—Pole Shoe -----	1913100	1107466-7-8-9; 70-1-2-3-4-5; 80
43	Screw—Switch Attaching -----	1917084	1107466-7-9; 70 2-3 4 5; 80
WASHERS			
45	Washer—Space—C.E. -----	1914842	1107466-7-8; 70-1-2-3-4-5; 80
48	Washer—Space—D.E. ($\frac{1}{8} \times \frac{3}{8} \times \frac{1}{8}$) -----	1853917	1107467-9; 73-5
48	Washer—Space—D.E. ($\frac{5}{16} \times 1\frac{1}{4} \times 1\frac{1}{4}$) -----	809815	1107470; 80
48	Washer—Space—D.E. ($\frac{5}{8} \times 1\frac{1}{8} \times \frac{3}{8}$) -----	1849774	1107470; 80
48	Washer—Space—D.E. ($\frac{1}{8} \times \frac{5}{8} \times \frac{1}{8}$) -----	1914842	1107466-8; 70-1-2-4; 80
52	Washer—Terminal Stud—Insulation ($\frac{1}{4}$ O.D.) -----	1861076	1107466-7-8-9; 70-1-2-3-4-5; 80
53	Washer—Terminal Stud—Insulation ($\frac{3}{8}$ O.D.) -----	1904669	1107466-7-8-9; 70-1-2-3-4-5; 80
55	Washer—Terminal Stud—Plain (Inside) -----	812622	1107466-7-8-9; 70-1-2-3-4-5; 80
MISCELLANEOUS			
—	BUSHING—C.E. -----	1872678	1107467-8; 70-1
—	BUSHING—C.E. -----	810620	1107466; 72-4-5
57	BUSHING—Center Bearing -----	1838670	1107466-8; 70-2-3-4-5; 80
57	BUSHING—Center Bearing -----	1880471	1107471
58	BUSHING—D.E. -----	810620	1107466-7-9; 70-2-3-4-5
58	BUSHING—D.E. -----	826462	1107468; 70-1; 80
—	GASKET—Between Center Bearing & Drive -----	1867151	1107471
—	OILER—C.E. -----	* 114998	1107467-8-9; 70-1; 80
61	OILER—D.E. -----	114998	1107468; 70-1
—	OIL SEAL—Center Bearing -----	1909851	1107471
—	Oil WICK—C.E. -----	1919851	1107467-8-9; 70-1-3; 80
62	Oil WICK—D.E. -----	1919851	1107468; 70-1
62	Oil WICK—D.E. -----	1916439	1107470; 80
—	PIN—Brush Holder Hinge -----	817313	1107466-7-8-9; 70-1-2-3-4-5; 80
—	PIN—Brush Holder Stop -----	817314	1107466-7-8-9; 70-1-2-3-4-5; 80
—	PIN (& Insulation)—Brush Holder Hinge -----	812016	1107466-7-8-9; 70-1-2-3-4-5; 80
—	PIN (& Insulation)—Brush Holder Stop -----	812015	1107466-7-8-9; 70-1-2-3-4-5; 80
—	PIN—Dowel—C.E. -----	809062	1107466-7-8-9; 70-1-2-3-4-5; 80
65	PIN—Dowel—D.E. -----	809593	1107466-7-8-9; 70-1-2-3-4-5; 80
—	PLUG—Expansion—C.E. ($\frac{1}{4}$ O.D.) -----	1865182	1107466-7-9; 72-4-5; 80
—	PLUG—Expansion—C.E. ($\frac{3}{4}$ O.D.) -----	810819	1107467-8; 70-1-3
—	PLUG—Pipe—C.E. -----	453465	1107467
—	PLUG—Pipe—D.E. -----	453465	1107470; 80
68	SHOE—Pole -----	810601	1107466-7-8-9; 70-1-2-3-4-5; 80
70	Woodruff KEY—D.E. -----	124546	1107466-7-8-9; 70-1-2-3-4-5; 80

*Motor 1107467 later units use 125947 Pipe Plug.



Model No.	* Frame — C.E.	Arma- ture	Field Coil — Upper	Field Coil — Lower	Stud — Terminal	Plate — Center Bearing	Drive Assembly	Housing — Drive	Brush	Holder — Brush	Spring — Brush
	1	2	3	4	5	6	7	8	9	10	11
1107501.....	1935681	1940417	1917587	1917590	826938	820149	⊙1952410	1953104	1886643	810226	813521
1107502.....	"	1907785	1927145	1927144	"	1838667	⊙1953373	1953374	"	"	"
1107503.....	1864530	1940417	1917587	1917590	"	820149	⊙1950058	1949176	"	"	"
1107504.....	1935681	"	"	"	"	"	⊙1940134	1950313	"	"	"
1107507.....	1880370	1956918	"	"	"	"	⊙1950058	1933473	"	"	"

^oFor parts see Motor Group 4.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger and Link	Link and Screw	Switch	Connector — Switch	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1107501	819362	813554	1932205		1932197	1941113		x1114282	1845937	1887034	1886923
1107502	"	"						•1114235	1878056	"	"
1107503	"	"	1932205		1932197	1941113		○1114356	1845937	"	"
1107504	"	"	"		"	"		x	"	"	"
1107507	"		1930809	1917596	132737	1931559		□1114292	1917951	"	"

•For parts see Switch Group 4.

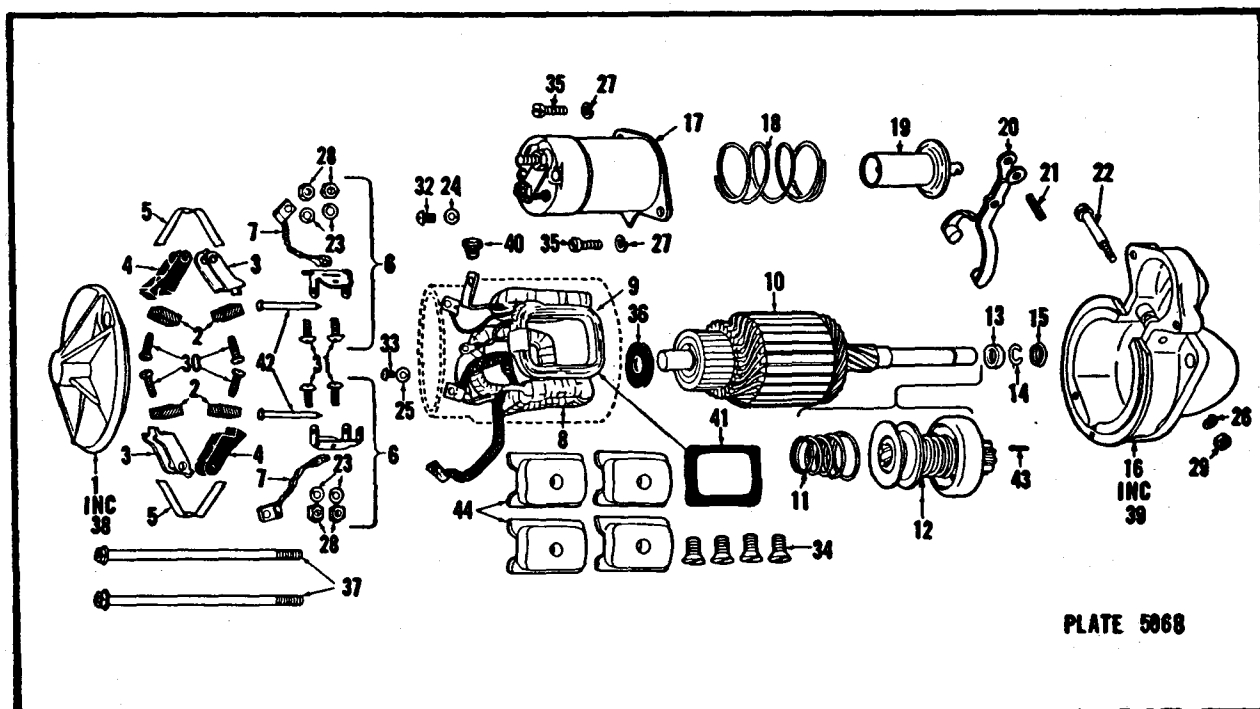
xFor parts see Switch Group 103-C.

○For parts see Switch Group 103-P.

□For Switch components see part No. of Switch on Equipment.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
—	Lockwasher—Brush Attaching	456413	1107507
24	Lock Washer—Brush Ground Lead Screw	453844	1107501-2-3-4
25	Lock Washer—Brush Lead to Field Screw	453435	1107501-2-3-4-7
26	Lock Washer—Center Bearing Attaching Screw	1962276	1107501-2-3-4-7
—	Lock Washer—Shift Lever Screw	9421424	1107501-3
—	Lockwasher—Shift Lever Screw	9421423	1107507
—	Lock Washer—Switch Mtg.	1869533	1107501-3-4
30	Lock Washer—Terminal Stud	9421425	1107501-2-3-4-7
31	Lock Washer—Thru Bolt	9421423	1107501-2-3-4-7
NUTS			
32	Nut—Cover Band Screw	453433	1107501-2-3-4-7
—	Nut—Shift Lever Screw	1926640	1107501-3
35	Nut—Terminal Stud ($\frac{3}{8}$ thk.)	805258	1107501-2-3-4-7
SCREWS			
37	Screw—Brush Attaching	454154	1107501-2-3-4-7
38	Screw—Brush Ground Lead Attaching	453647	1107501-2-3-4
39	Screw—Brush Lead to Field	453463	1107501-7
40	Screw—Center Bearing Attaching	1914580	1107501-2-3-4-7
41	Screw—Cover Band	453479	1107501-2-3-4-7
42	Screw—Pole Shoe	1913100	1107501-2-3-4-7
43	Screw—Switch Mtg.	132255	1107501-3-4
43	Screw—Switch Mtg.	1917084	1107502-7
WASHERS			
45	Washer—Space—C.E.	1914842	1107501-2-3-4-7
46	Washer—Brake—Between Center Brg. & Motor Drive	821453	1107501-3-4-7
48	Washer—Space—D.E. ($\frac{8}{16} \times \frac{53}{16} \times \frac{1}{8}$)	1914842	1107502
48	Washer—Space—D.E. ($\frac{1}{2}$ I.D. $\frac{3}{4}$ O.D.)	1928023	1107501-3-4-7
52	Washer—Terminal Stud—Insulation ($\frac{3}{4}$ O.D.)	1861076	1107501-2-3-4-7
53	Washer—Terminal Stud—Insulation ($\frac{1}{8}$ O.D.)	1904669	1107501-2-3-4-7
55	Washer—Terminal Stud—Plain	805790	1107507
55	Washer—Terminal Stud—Plain (Inside)	812622	1107501-2-3-4-7
MISCELLANEOUS			
—	BOOT—Shift Lever	1912448	1107507
57	BUSHING—Center Bearing	820148	1107507
57	BUSHING—Center Bearing	1938596	1107501-3-4
57	BUSHING—Center Bearing	1938763	1107502
—	BUSHING—C.E.	1872678	1107501-2-3-4-7
58	BUSHING—D.E.	1959998	1107501-3-4-7
58	BUSHING—D.E.	1872678	1107502
—	COLLAR—Pinion Stop	1928021	1107501-3-4-7
—	GASKET—Between Drive Hsg. & Switch	1948573	1107504
—	GASKET—Shift Lever Segment	1911635	1107507
—	LEAD—Assem.—C.E. Terminal to Switch	1872810	1107507
—	OILER—C.E.	114998	1107503-7
61	OILER—D.E.	114998	1107503
—	Oil WICK—C.E.	1919851	1107501-2-3-4-7
62	Oil WICK—D.E.	1916439	1107501-2-4
62	Oil WICK—D.E.	1919851	1107503-7
—	PIN—Brush Holder Hinge	817313	1107501-2-3-4
—	PIN—Brush Holder Stop	817314	1107501-2-3-4
—	PIN (& Insulation)—Brush Holder Hinge	812016	1107501-2-3-4-7
—	PIN (& Insulation)—Brush Holder Stop	812015	1107501-2-3-4-7
—	PIN—Cotter—Shift Lever	112726	1107507
—	PIN—Dowel—C.E.	809062	1107501-2-3-4-7
65	PIN—Dowel—D.E.	809593	1107501-2-3-4-7
—	PIN—Shift Lever	1853305	1107507
66	PIN—Shift Lever Attach. to Plunger	455106	1107501-2-3-4
—	PLUG—Expansion—C.E. ($\frac{3}{4}$ O.D.)	810819	1107501-2-3-4-7
—	PLUG—Pipe—C.E.	453465	1107501-2
—	PLUG—Pipe—D.E.	453465	1107501-2-4
—	RING—Retainer—Pinion Stop	1928022	1107501-3-4-7
68	SHOE—Pole	1887021	1107501-2-3-4-7
—	SPRING—Plunger	1958679	1107501-3-4
—	SUPPORT—Shift Lever	1911637	1107507
—	SUPPORT—Shift Lever	1911930	1107507
—	TERMINAL & LEAD ASSEM.—C.E.	1952217	1107507
70	Woodruff KEY—D.E.	124546	1107502



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame — C.E.	Brush	Holder — Ground	Holder — Insul.	Spring — Brush	Support — Package	Lead — Ground	Coil — Assembly	Coil — Shunt	Armature	Spring — Assist
	1	2	3	4	5	6	7	8	9	10	11
1107496.....	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1967968		1955937	
1107497.....	"	"	"	"	"	"	"	"		"	
1107499.....	"	"	"	"	"	"	"	"		1966228	
1107506.....	1940385	1946434	"	"	"	"	"	1955951		1950417	
1107510.....	"	"	"	"	"	"	"	"		"	
1107512.....	"	"	"	"	"	"	"	"		"	
1107516.....	"	"	"	"	"	"	"	"		"	
1107522.....	"	"	"	"	"	"	"	"		"	
1107523.....	"	"	"	"	"	"	"	"		"	
1107524.....	"	"	"	"	"	"	"	1956384		1945708	
1107533.....	"	"	"	"	"	"	"	1955951		1942955	1932209
1107539.....	"	"	"	"	"	"	"	"		1950417	
1107540.....	"	"	"	"	"	"	"	"		"	
1107542.....	"	"	"	"	"	"	"	"		"	
1107543.....	"	"	"	"	"	"	"	1956384		1947296	
1107544.....	"	"	"	"	"	"	"	"		1939106	1932209
1107546.....	"	"	"	"	"	"	"	1955951		1950417	
1107547.....	1958858	1946445	1952135		1945620	1945923	1930694	1957526	1957507	"	
1107549.....	1940385	1946434	1940477	1926618	1926622	1928015	1926605	1955951		1957607	
1107550.....	"	"	"	"	"	"	"	"		1950417	
1107551.....	"	"	"	"	"	"	"	"		1957607	
1107555.....	"	1946445	1952135		1926622	1945923	"	1960762		1950417	
1107556.....	"	1946434	1940477	1926618	"	1928015	"	1960853		1960866	
1107557.....	"	"	"	"	"	"	"	1955951		1950417	
1107558.....	1935681	828448	810226	810226	813521		813554	○		"	
1107559.....	1957580	828448		*810226	1935316			■		"	
1107561.....	1940385	1946434	1940477	1926618	1926622	1928015	1926605	1955951		"	
1107564.....	"	"	"	"	"	"	"	1961705		1961703	
1107567.....	"	"	"	"	"	"	"	1955951		1950417	
1107571.....	"	"	"	"	"	"	"	"		"	

(Continued on Page 2)

■1937083 is a pair of coils. 1956069 and 1956068 are shunt coils.

*810226 Holder with one tapped hole. 1904201 Holder with two tapped holes.

○1952073 is upper half (2 Coils), 1917590 is lower half (2 Coils).

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
—	Lock Washer—Brush Attaching.....	456413	1107559
—	Lock Washer—Brush Attaching Screw.....	453844	1107547
23	Lock Washer—Brush Holder Support Screw.....	453435	All except 1107558-9
—	Lock Washer—Brush Lead Attaching.....	453844	1107558
—	Lock Washer—Brush Lead—Shunt Coil.....	456413	1107559
—	Lock Washer—Center Bearing Attaching.....	1962276	All except 1107496-7-9; 594-6
—	Lock Washer—C.E. Terminal.....	9421425	1107547; 59; 72
—	Lock Washer—Connector Attaching Nut.....	9421425	1107558-9
24	Lock Washer—Connector Attaching—To Switch.....	456319	All
24	Lock Washer—Field Lead Attaching—To Connector.....	453435	All except 1107558-9
—	Lock Washer—Field Lead To Ground Terminal Attach. Screw.....	453844	1107547; 55; 72
24	Lock Washer—Field Lead Screw—To Switch.....	9421424	1107555-6
—	Lock Washer—Ground Terminal.....	9421424	1107555
26	Lock Washer—Sealing—Shift Lever Screw.....	1953479	1107543-4; 57; 61-4; 74; 82; 93
26	Lock Washer—Shift Lever Stud.....	9421424	All except 1107516; 43-4; 57; 74; 82
27	Lock Washer—Switch Attaching.....	274545	11075516-7
27	Lock Washer—Switch Attaching Screw.....	9421423	All except 1107516; 61
27	Lock Washer—Switch Attaching Screw.....	1953479	1107561
—	Lock Washer—Thru Bolt.....	9421423	1107558-9
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	All except 1107558-9; 90
28	Nut—Brush Holder Support Screw.....	274737	1107590
—	Nut—C.E. Terminal.....	805258	1107547; 59; 72
—	Nut—Connector Attaching.....	805258	1107558-9
—	Nut—Cover Band.....	453433	1107558-9
—	Nut—Field Terminal Stud.....	805258	1107558-9
—	Nut—Ground Terminal.....	134556	1107555
—	Nut—Lead Attaching.....	1926640	1107555-6
29	Nut—Shift Lever Stud.....	1926640	All except 1107496-9; 590
29	Nut—Shift Lever Stud.....	1941097	1107590
—	Nut—Thru Bolt.....	134551	1107575; 90
SCREWS			
30	Screw—Ground Brush Attaching.....	274875	All except 1107496-7-9; 594-6
30	Screw—Ground Brush Attaching.....	443527	1107496-7-9; 594-6
30	Screw (& Lock Washer)—Insul. Brush Attaching.....	1959514	All except 1107496-7-9; 594-6
30	Screw—Brush Attaching.....	1967747	1107496-7-9; 594-6
—	Screw—Brush Lead Attaching.....	454154	1107558-9
—	Screw—Brush Lead Attaching To Field Coil.....	453647	1107558-9
—	Screw—Brush Lead—Shunt Coil.....	454329	1107559
31	Screw—Brush Holder Support Attaching.....	274738	All except 1107547; 55-8-9; 72
31	Screw—Brush Holder Support Attaching.....	445639	1107547; 55; 72
—	Screw—Center Bearing Attaching.....	1914580	All except 1107496-7-9; 594-6
—	Screw—Connector Attaching To Switch.....	1949653	All except 1107496-7-9; 588-9
—	Screw—Cover Band.....	453479	1107558-9
32	Screw—Field Lead Attaching—To Connector.....	453468	All except 1107558-9; 94-6
—	Screw—Field Lead To Ground Terminal Attach.....	453418	1107555
—	Screw—Field Lead To Ground Terminal Attach.....	9417096	1107547; 72
34	Screw—Pole Shoe.....	1913100	1107558-9
34	Screw—Pole Shoe.....	1913960	All except 1107558-9
35	Screw—Switch Attaching.....	132255	All except 1107516
35	Screw—Switch Attaching.....	1949653	1107516
WASHERS			
36	Washer—Brake—C.E.....	1914842	All except 1107496-7-9; 544; 81-2; 94-6
36	Washer—Brake—C.E. (Leather).....	818265	1107496-7-9; 544; 94-6
—	Washer—Between Center Brg. & Motor Drive.....	821453	All except 1107533; 44; 94-6
—	Washer—Between Center Brg. & Motor Drive.....	1881771	1107533; 44
—	Washer—Ins.—C.E. Terminal (1/4 O.D.).....	1913958	1107547; 59; 72
—	Washer—Ins.—C.E. Terminal (3/4 O.D.).....	1913959	1107547; 59; 72
—	Washer—Ins.—Field Terminal.....	1913959	1107558-9
—	Washer—Ins.—Field Terminal.....	1913958	1107558-9
—	Washer—Ins.—Ground Terminal.....	1956247	1107555
—	Washer—Plain—C.E. Terminal.....	805790	1107559
—	Washer—Plain—C.E. Terminal.....	812622	1107547; 72
—	Washer—Plain—Field Terminal.....	812622	1107558-9
—	Washer—Plain—Ground Terminal.....	1903092	1107555
—	Washer—Sealing Lock.....	1953479	1107516; 83

^ALater production used Sealing Washer No. 1970988 and Hex Jam Lock No 9428056.

Parts not listed in this catalog will not be sold separately.

MINOR PARTS SECTION

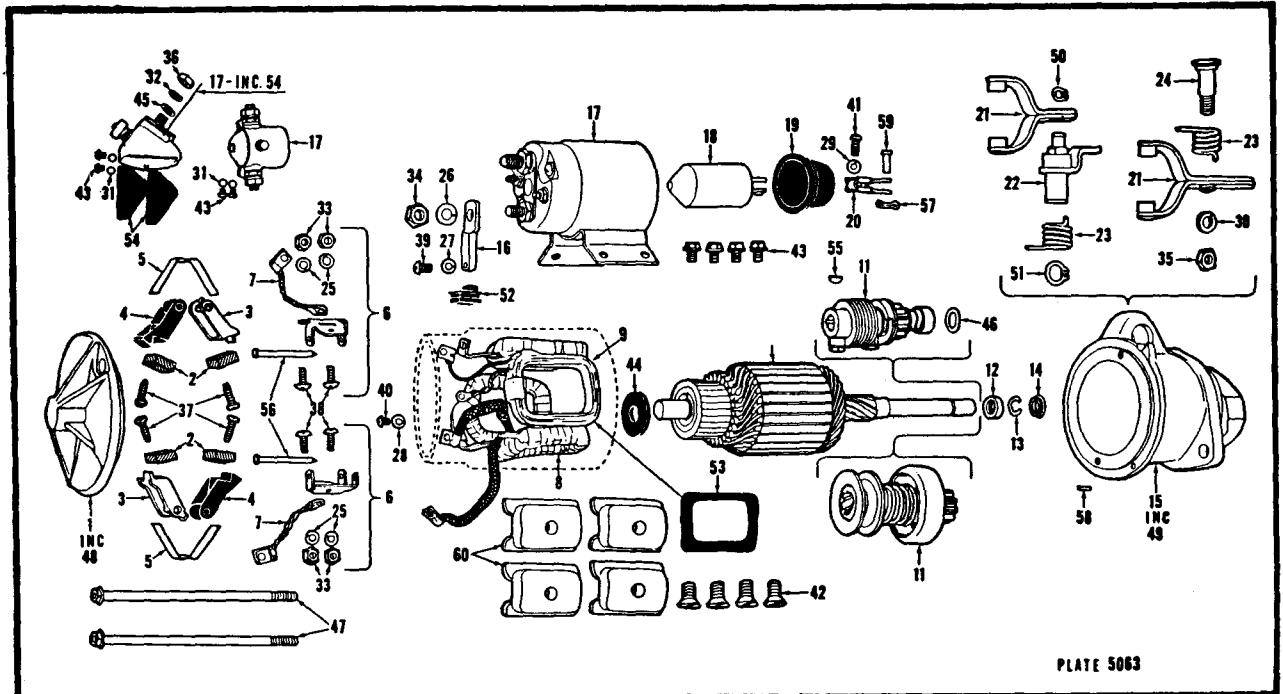
Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS		
—	BAND—Cover	1886923	1107558-9
37	BOLT—Thru	1960908	All except 1107496-7-9; 523; 47; 58-9; 72-5; 93-4
37	BOLT—Thru	1887034	1107523; 47; 58-9; 72
37	BOLT—Thru	1965389	1107575; 91
37	BOLT—Thru	1960025	1107590
37	BOLT—Thru	1939970	1107496-7-9; 593-4
37	BOLT—Thru	1941111	1107496-7; 593
—	BOOT—Plunger	1951156	1107516; 57; 74
—	BOOT—Plunger	1951546	1107556; 73; 85
—	BOOT—Plunger	1962601	1107582-3; 92-3
—	BUSHING—Center Bearing	820148	1107533; 90-8-9
—	BUSHING—Center Bearing	1867149	1107516; 61; 74
—	BUSHING—Center Bearing	1880825	1107557
—	BUSHING—Center Bearing	1938596	All except 1107496-7-9; 516; 33; 57; 61; 74; 82-3; 90-3-8-9
—	BUSHING—Center Bearing	1962606	1107582-3; 93
38	BUSHING—C.E.	1872678	All except 1107496-7-9; 594-6
39	BUSHING—D.E.	1839345	1107582-3; 92
39	BUSHING—D.E.	1862383	All except 1107496-7-9; 582-3; 92-4-6
39	BUSHING—D.E.	1923907	1107496-9; 594-6
39	BUSHING—D.E.	1932190	1107497
—	CENTER BEARING	820149	All except 1107496-7-9; 516; 57; 61; 74; 82-3; 92-3
—	CENTER BEARING	1949556	1107516; 61; 74
—	CENTER BEARING	1960002	1107557
—	CENTER BEARING	1962602	1107582-3; 92-3
—	COLLAR—Space—D.E.	1867899	1107496-7-9; 533; 44
—	CONNECTOR—Field Coil To Switch (1 $\frac{1}{2}$)	*1955947	All except 1107496-7-9; 575-8; 80-1-2-3-4-5-8; 94-6
—	CONNECTOR—Field Coil To Switch	1964954	1107575; 80-1-2-3-4-6-8-9; 91-2-3-8-9; 600
—	CONNECTOR—Field Coil To Switch	1966821	1107590
—	CONNECTOR—Switch	1845937	1107533; 58-9
—	GASKET—Between Center Brg. & Housing	1867151	1107516
—	GASKET—Between Switch & Drive Housing	1948573	1107510; 39
—	GASKET—Between Switch & Drive Housing	1952427	1107506; 522-4; 40-3-4-6-7-9; 51-5-8-9; 64-7; 72-6-7-8; 80-4-6-8-9; 98-9
—	GASKET—Center Bearing	1962603	1107582-3
—	GASKET—Center Bearing	1925479	1107546; 61; 74
40	GROMMET—In Field Frame	1955946	All except 1107496-7-9; 594-6
40	GROMMET—In Field Frame	1966391	1107496-7-9; 594-6
41	INSULATION—Field Coil	1927853	1107496-7-9; 594-6
—	INSULATOR—Field Lead To Ground Terminal (3/4 O.D. Sq.)	1957516	1107555
—	INSULATOR—Field Lead To Ground Terminal (3/4 O.D. Sq.)	1961387	1107555
—	LEAD—Assem.—Brush Connector	1957512	1107547; 72
—	LEAD—Assem.—Brush Connector	1961384	1107555
—	LEAD—Assem.—(Terminal To Switch)	1872810	1107547; 55-9; 72
—	LEAD—Brush Connector—Jumper	1929901	1107559
—	LEAD—Brush Jumper	819362	1107558
—	PIN—Brush Holder Hinge	817313	1107558
—	PIN—Brush Holder Hinge & Ins.	812016	1107558-9
—	PIN—Brush Holder Stop & Ins.	812015	1107558-9
—	PIN—Brush Holder Stop	817314	1107558
42	PIN—Brush Holder Support	1940474	1107590
42	PIN—Brush Holder Support	1938058	All except 1107558-9; 72; 90
43	PIN—Dowel—C.E.	809062	1107558-9
—	PIN—Dowel—D.E.	809593	All except 1107572; 90
—	PIN—Dowel—D.E.	1914843	1107590
—	PLUG—Expansion—C.E.	810819	All except 1107496-7-9; 594-6-9; 600
—	PLUG—Pipe—C.E. & D.E.	453465	All except 1107496-7-9; 582-3; 90-2-4-6
—	PLUG—Pipe—C.E.	118831	1107590
—	PLUG—Pipe—C.E.	453465	1107592
—	RING—Between Center Bearing & Drive	9413435	1107533; 44
—	RING—Retainer—Shaft Lever	9416878	1107496-9; 594-6
—	SEAL—Center Bearing	1937310	1107557; 82-3; 92-3
—	SEAL—Center Bearing	1947538	1107561; 74

*Later production on some units changed to require connector with 1 $\frac{1}{2}$ " length to switch—use 1964954 connector.

Parts not listed in this Catalog will not be sold separately.

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Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS (Con't)		
44	SHOE—Pole.....	1887021	All except 1107496-7-9; 581; 94-6
44	SHOE—Pole.....	1919178	1107581
44	SHOE—Pole.....	1931129	1107496-7-9
—	SLEEVE—Ins. Thru Bolt.....	1957518	1107522; 47; 72
—	STUD—Field Terminal.....	826938	1107558-9
—	STUD—Ground Terminal.....	1959608	1107547; 72
—	STUD—Ground Terminal.....	1961385	1107555
—	WICK—C.E.....	1919851	All except 1107496-7-9; 594-6
—	WICK—D.E.....	1919851	1107533
—	WICK—D.E.....	1916439	All except 1107496-7-9; 553; 82; 92-4-6



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

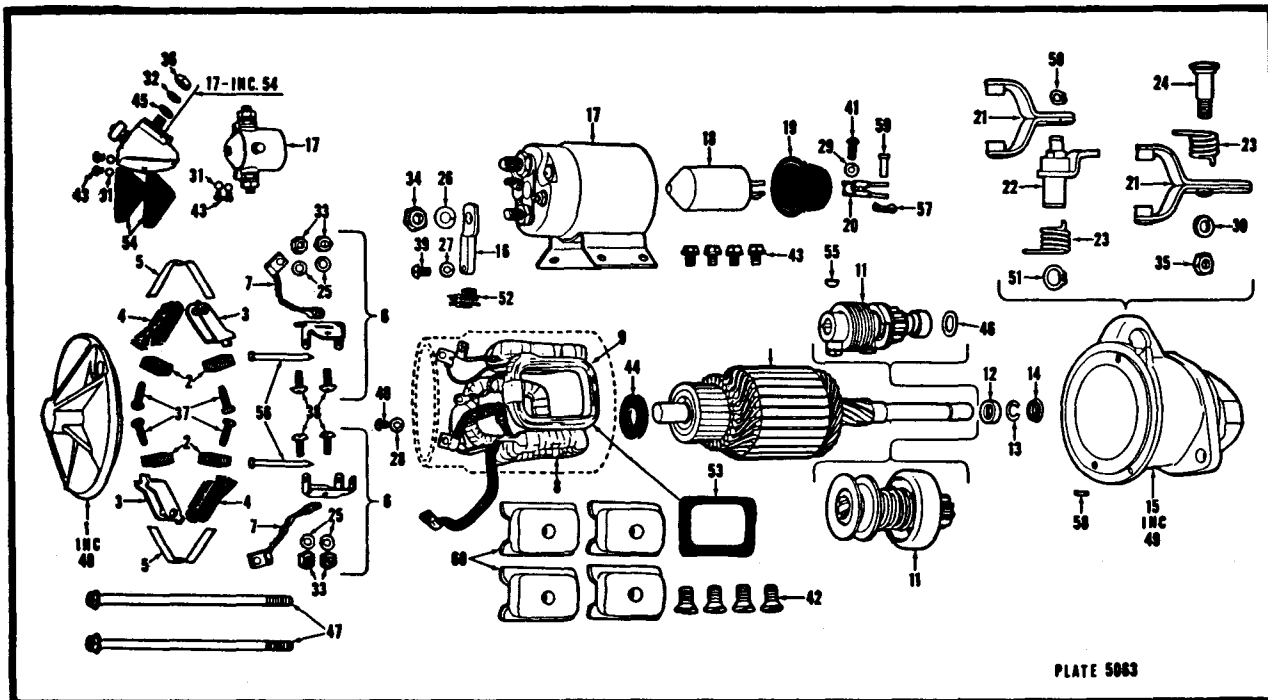
Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assem.	Coil Shunt	Arma- ture	Drive Assem.	Collar Stop
	1	2	3	4	5	6	7	8	9	10	11	12
1107508.....	1940385	1946434	1940477	1926618	1926622	1928015	1926605	1955951		1885520	▲1857818	
1107509.....	"	1886643	"	"	"	"	"	"		1907785	○1912293	
1107511.....	"	1946434	"	"	"	"	"	"		1956918	†1968355	1928021
1107513.....	"	"	"	"	"	"	"	1956850		1887022	†1874133	
1107514.....	"	1886643	"	"	"	"	"	1955951		1956918	†1968355	1928021
1107515.....	"	1946434	1945620	"	"	"	"	1957526	1957507	"	†	"
1107517.....	"	"	1940477	"	"	"	"	1955951		1907785	▲1938954	
1107518.....	"	"	"	"	"	"	"	1956384		1938603	†1941657	1928021
1107519.....	"	"	"	"	"	"	"	1955951		1907785	▲1938954	
1107520.....	"	"	"	"	"	"	"	"		"	▲1938954	
1107521.....	"	"	"	"	"	"	"	"		"	▲1938954	
1107525.....	"	"	"	"	"	"	"	1956384		"	○1927150	
1107526.....	"	"	"	"	"	"	"	1955951		"	▲1930490	
1107527.....	"	"	"	"	"	"	"	"		1956918	†1940134	1928021
1107528.....	"	"	"	"	"	"	"	"		1885520	▲1881148	
1107529.....	"	"	"	1926618	"	"	"	1956384		1907785	○1927150	
1107531.....	"	"	"	"	"	"	"	"		1885520	▲1864682	
1107532.....	"	"	"	"	"	"	"	"		1938603	†1933838	1928021
1107534.....	"	"	"	1926618	"	"	"	1955951		1956918	†1940134	1928021
1107535.....	"	"	"	"	"	"	"	"		1956918	†1968355	
1107536.....	"	"	"	"	"	"	"	"		1885520	▲1857818	
1107537.....	"	"	"	"	"	"	"	1956850		1887022	†1874133	
1107538.....	"	"	"	"	"	"	"	1955951		1956918	†1940138	1928021
1107541.....	"	"	"	"	"	"	"	"		1907785	▲1958671	
1107545.....	"	"	"	1926618	"	"	"	1956384		1938603	†1939109	1928021
1107548.....	"	"	"	"	"	"	"	"		1907785	▲1953373	
1107553.....	"	1946445	1940477	1926618	1926622	"	"	1957526	1957507	1956198	†1940138	1928021
1107554.....	"	1946434	"	"	1926622	"	"	1955951	"	1907785	▲1938954	

▲For parts see Motor Drive—Group 1.

†For parts see Motor Drive—Group 4.

▲Service by complete replacement.

○For parts see Motor Drive—Group 5.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Ring Retainer	Collar Thrust	Housing Drive	Con- nector Switch	Switch	Plunger Link	Boot	Link Adjust.	Lever Shift	Lever Shaft	Spring	Stud Lever
	18	14	15	16	17	18	19	20	21	22	23	24
1107508			1956248									
1107509			1956065									
1107511	1928022	1928023	1956253	1956257	△1118806	1960027	1912448	1927033	1930809		1917596	123737
1107513			1956844		1857519				1930430			1874496
1107514	1928022	1928023	1956317	1956257	△1118806	1960027	1912448	1927033	1930809		1917596	123737
1107515	"	"	1957030	"	△1114296	"	"	"	"		"	"
1107517			1954991									
1107518	1928022	1928023	1956376	1956380	△1118806	1932634	1912448	1927033	1938680		1859742	1917078
1107519			1956252	1956452	* 1467							
1107520			1956884	1956883	*							
1107521			1956286									
1107525			1956878									
1107526			1956907	1956452	* 1467							
1107527	1928022	1928023	1956348	1956257	△1118806	1960027	1912448	1927033	1930809		1930811	123737
1107528			1956897									
1107529			1956944	1956883	* 1467							
1107531			1957058	1956452	*1114226							
1107532	1928022	1928023	1956935	1956257	△1119760	1960027	1912448	1927033	1930809		1917596	123737
1107534		"	1957029	1956380	△1118806	1932634	"	"	1938680		1859742	1917078
1107535	"	"	1957030	1956257	△	1960027	"	"	1930809		1917596	123737
1107536			1956248	1956883	* 1467							
1107537			1957166		820052							
1107538	1928022	1928023	1957188	1956380	△1118806	1932634	1912448	1927033	1867633	1848796	1859742	
1107541			1956453	1956452	* 1467				1938680		1859742	1917078
1107545	1928022	1928023	1950892	1956380	△1114300	1932634	1912448	1927033	1957274		1862705	1917078
1107548			1957346	1957348	*1114216							
1107553	1928022	1928023	1957188	1956380	△1114296	1932634	1912448	1927033	1938680		1859742	1917078
1107554			1956252									

△For parts see Switch—Group 103-B.

*For parts see Magnetic Switch—Group 4.

parts not listed in this catalog will not be sold separately.

Revised to Feb. 1, 1968

SERVICE PARTS CATALOG

MINOR PARTS SECTION

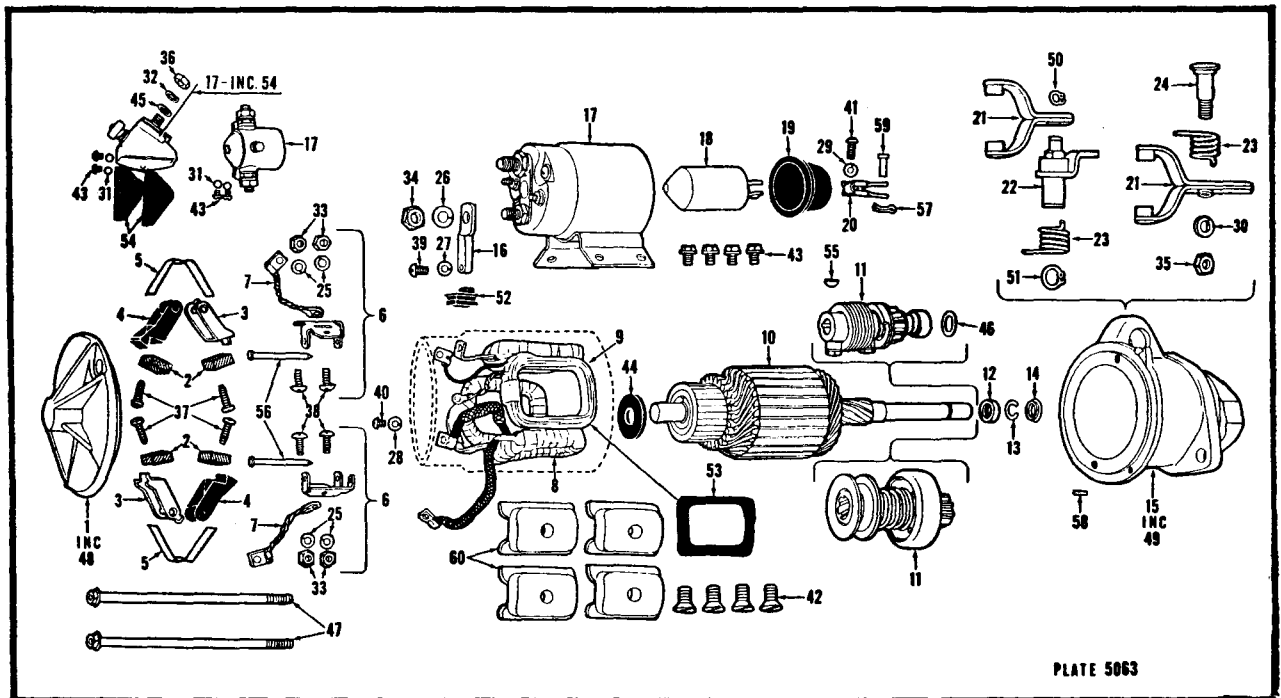
NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
25	Lock Washer—Brush Holder Support Screw.....	453296	All
—	Lock Washer—Center Bearing Attach. Screw.....	1962276	1107541
—	Lock Washer—Center Bearing Screw.....	1914123	All except 1107541
26	Lock Washer—Connector Attaching Nut.....	9421424	1107511-14-18; 27; 32-4-5-8; 45
27	Lock Washer—Field Lead Screw—To Connector or Stud.....	453435	1107515
27	Lock Washer—Field Lead Screw—To Stud.....	453296	All except 1107513-14; 37
29	Lock Washer—Link Attaching Screw.....	453435	1107514-15-18; 27; 32-4-5-8; 45; 53
30	Lock Washer—Shift Lever.....	453294	1107511; 14-15; 27; 32-5
30	Lock Washer—Shift Lever.....	138484	1107513
30	Lock Washer—Shift Lever Stud.....	9421425	1107518; 34-7-8; 45; 53
—	Lock Washer—Switch Mtg. Screw.....	453296	1107513; 37
—	Lock Washer—Terminal Stud (3/8).....	9421425	1107513; 37
—	Lock Washer—Terminal Stud.....	9421424	1107508-9; 17-19; 20-1-5-6-8-9; 31-6; 41-8; 54
—	Lock Washer—Thru Bolt.....	453294	1107526
—	Lock Washer—Thru Bolt.....	1887034	1107531
NUTS			
33	Nut—Brush Support Attaching.....	120361	All
34	Nut—Connector Attaching.....	1926640	1107511-14-18; 27; 32-4-5-8; 45
35	Nut—Shift Lever Stud.....	805258	1107518; 34-7-8; 45; 53
36	Nut—Switch Terminal (3/8-16).....	134566	1107513; 37
—	Nut—Terminal (Field).....	1835299	1107537
—	Nut—Terminal (Field).....	805258	1107513
—	Nut—Terminal Stud.....	134556	1107508-9; 17-19; 20-1-5-6-8-9; 31-6; 41-8; 54
SCREWS			
37	Screw—Brush Attaching.....	9417921	All
38	Screw—Brush Support Attaching.....	274738	All
—	Screw—Center Bearing Attaching.....	1914580	All
39	Screw—Field Lead Attaching—To Connector or Stud.....	453468	All except 1107513; 37
41	Screw—Link Attaching.....	453339	1107514-15-18; 27; 32-4-5-8; 45; 53
42	Screw—Pole Shoe.....	1913100	1107511-15
42	Screw—Pole Shoe.....	1913960	All except 1107511-15
43	Screw—Switch Attaching.....	1917084	All except 1107513; 37; 54
43	Screw—Switch Attaching.....	453319	1107513
43	Screw—Switch Attaching.....	453463	1107537
WASHERS			
—	Washer—Brake—Between Center Bearing & Drive.....	821453	1107511-13-14-15-18; 27; 32-4-5-7-8; 45; 53
44	Washer—C.E. & D.E.....	1914842	1107508-9; 17-19; 20-1-5-6-8-9; 31-6; 41-8
—	Washer—Insul.—Terminal Stud (1/2 O.D. Sq.).....	1961387	1107508-9; 17-19; 20-1-5-6-8-9; 31-6; 41-8; 54
—	Washer—Insul.—Terminal Stud (3/4 O.D.).....	1913959	1107513; 37
—	Washer—Insul.—Terminal Stud (3/4 O.D. Round).....	805613	1107508-9; 17-19; 20-1-5-6-8-9; 31-6; 41-8
—	Washer—Insul.—Terminal Stud (3/4 O.D. Sq.).....	1956247	1107508-9; 17-19; 20-1-5-6-8-9; 31-6; 41-8; 54
—	Washer—Insul.—Terminal Stud (1/8 O.D.).....	1913958	1107513; 37
—	Washer—Insul.—Under Switch—Contact.....	1857270	1107513
—	Washer—Plain—Terminal Stud.....	1903092	1107508-9; 17-19; 20-1-5-6-8-9; 31-6; 41-8; 54
45	Washer—Plain—Switch Terminal.....	805790	1107537
—	Washer—Plain—Terminal Stud.....	1917114	1107537
—	Washer—Space—C.E.....	1914842	1107511-13-14-15-18; 27; 32-4-5-7-8; 45; 53-4
—	Washer—Space—D.E.....	1914842	1107554
MISCELLANEOUS			
47	BOLT—Thru.....	1960908	All
—	BUSHING—Center Bearing.....	820148	1107513-18; 34-5-7; 45
—	BUSHING—Center Bearing.....	1838670	1107508-9; 19; 20-1-6-8; 36; 41; 54
—	BUSHING—Center Bearing.....	1938763	1107529; 31; 48
—	BUSHING—Center Bearing.....	1880471	1107517; 25
—	BUSHING—Center Bearing.....	1938596	1107511-14-15; 27; 32-8; 53

Parts not listed in this catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
48	BUSHING—C.E.....	1872678	All
49	BUSHING—D.E.....	826462	1107508; 13; 28; 31-6-7
49	BUSHING—D.E.....	1872678	1107509; 17-19; 20-1-5-6-9; 41-8; 54
49	BUSHING—D.E.....	1959998	1107511-14-15-18; 27; 32-4-5-8; 45; 53
—	CONTACT—Switch Terminal.....	1857271	1107513
—	GASKET—Center Bearing.....	1925479	1107517-19; 25-6; 54
—	GASKET—Under Switch Contact.....	1887033	1107513
—	GASKET—Shift Lever Segment.....	1911635	1107511-13-14-15; 27; 32-5
52	GROMMET—In Field Frame.....	1955946	1107511-14-15-18; 27; 32-4-5-8; 45; 53
54	INSULATOR—Switch Side.....	816911	1107537
—	INSULATION—Under Switch.....	1857269	1107513
55	KEY—Woodruff.....	124546	1107508-9; 17-19; 20-1-5-6-8-9; 31-6; 41-8; 54
56	PIN—Brush Holder.....	1966923	All
57	PIN—Cotter Pin—Shift Lever.....	112726	1107511-14-15-18; 27; 32-4-5-8; 45; 53
—	PIN—Dowel—C.E.....	809593	1107513
58	PIN—Dowel—D.E.....	809593	All
59	PIN—Shift Lever.....	1853305	1107511-14-15-18; 27; 32-4-5-8; 45; 53
—	PLATE—Center Bearing.....	1838667	1107508-9; 19; 20-1-6-8-9; 31-6; 41-8; 54
—	PLATE—Center Bearing.....	820149	1107511-13-14-15-18; 27; 32-3-5-7-8; 45; 53
—	PLATE—Center Bearing.....	1880469	1107517; 25
—	PLUG—Expansion—C.E.....	810819	All
—	PLUG—Pipe—C.E.....	453465	All
—	PLUG—Pipe—D.E.....	453465	All
—	SEAL—Oil—Center Bearing.....	1909851	1107517; 25
60	SHOE—Pole.....	1887021	All
—	STUD—Field Terminal.....	1956246	All except 1107511-13-14-15-18; 27; 32-4-5-7-8; 53
—	STUD—Field Terminal.....	826938	1107513
—	STUD—Field Terminal.....	1957537	1107537
—	SUPPORT—Shift Lever Spring.....	1835998	1107518; 34-7-8; 45; 53
—	SUPPORT—Shift Lever (Threaded).....	1911636	1107513
—	SUPPORT—Shift Lever (Nut Threaded).....	1911637	1107511-13-14-15; 27; 32-5
—	SUPPORT—Shift Lever (Threaded).....	1911930	1107511-14-15; 27; 32-5
—	WICK—C.E.....	1919851	All
—	WICK—D.E.....	1919851	1107535-7-8; 45; 53
—	WICK—Oil—D.E.....	1916439	All except 1107535-7-8; 45; 53

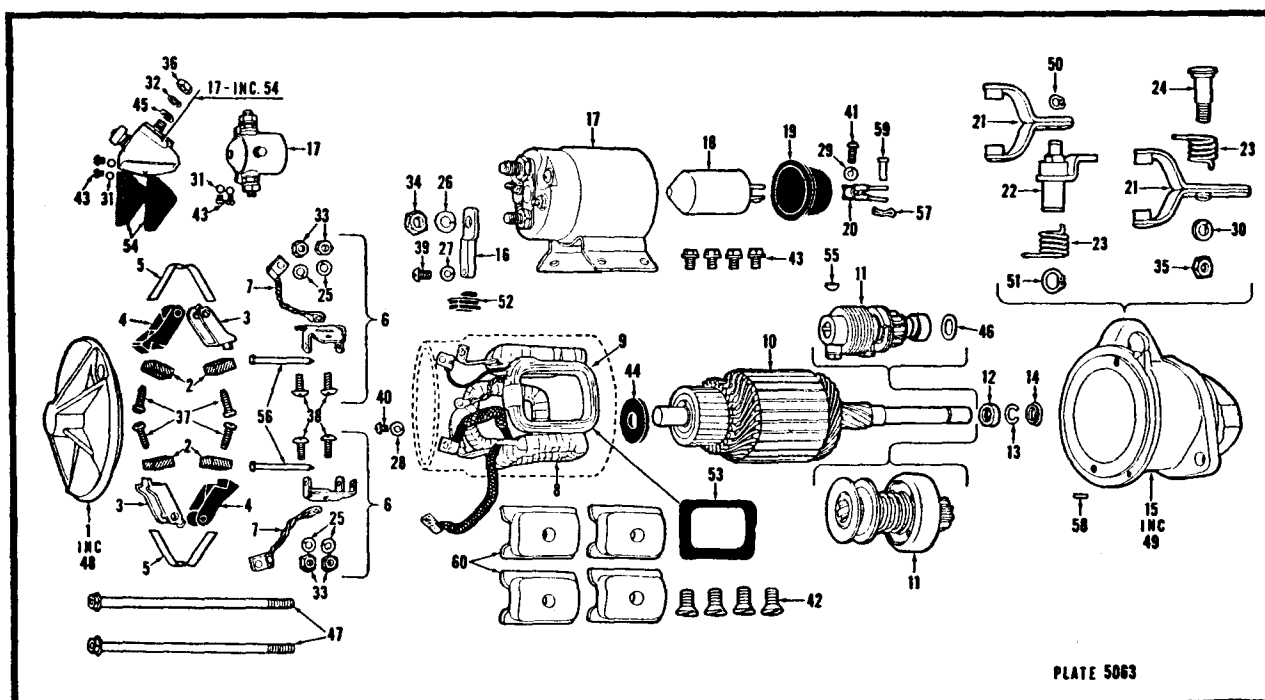


Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coll Assem.	Coll Shunt	Arma- ture	Drive Assem.	Collar Stop
	1	2	3	4	5	6	7	8	9	10	11	12
1107562.....	1952603	1946434	1940477	1926618	1940475	1941075	1940478	1961685		1937087	†1937086	1928021
1107565.....	1940385	"	"	"	1926622	1928015	1926605	1956384		1907785	1930358	
1107568.....	"	"	"	1926618	"	"	"	1955951		1956918	†1955959	1928021
1107569.....	"	"	"	"	"	"	"	"		1907785	^1958671	
1107570.....	"	"	"	"	"	"	"	1956850		1887022	1874133	

†For parts see Motor Drive—Group 4.

^Service by complete replacement.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	Ring Retainer	Collar Thrust	Housing Drive	Con- nector Switch	Switch	Plunger Link	Boot	Link Adjust.	Lever Shift	Lever Shaft	Spring	Stud Lever
	13	14	15	16	17	18	19	20	21	22	23	24
1107562.....	1928022	1928023	1961682	1960031	^Δ 1114329	1960027	1912448	1939812	1937074		1919723	453905
1107565.....			1962173	1956452	* 1467							
1107568.....	1928022	1928023	1962797	1956380	^Δ 1118806	1932634	1912448	1927033	1938680		1859742	1917078
1107569.....			1962173	1956452	* 1467							
1107570.....			1962760		1857519				1930430			1913128

^ΔFor parts see Switch—Group 103-B.

*For parts see Magnetic Switch—Group 4.

Revised to August 1, 1968

SERVICE PARTS CATALOG

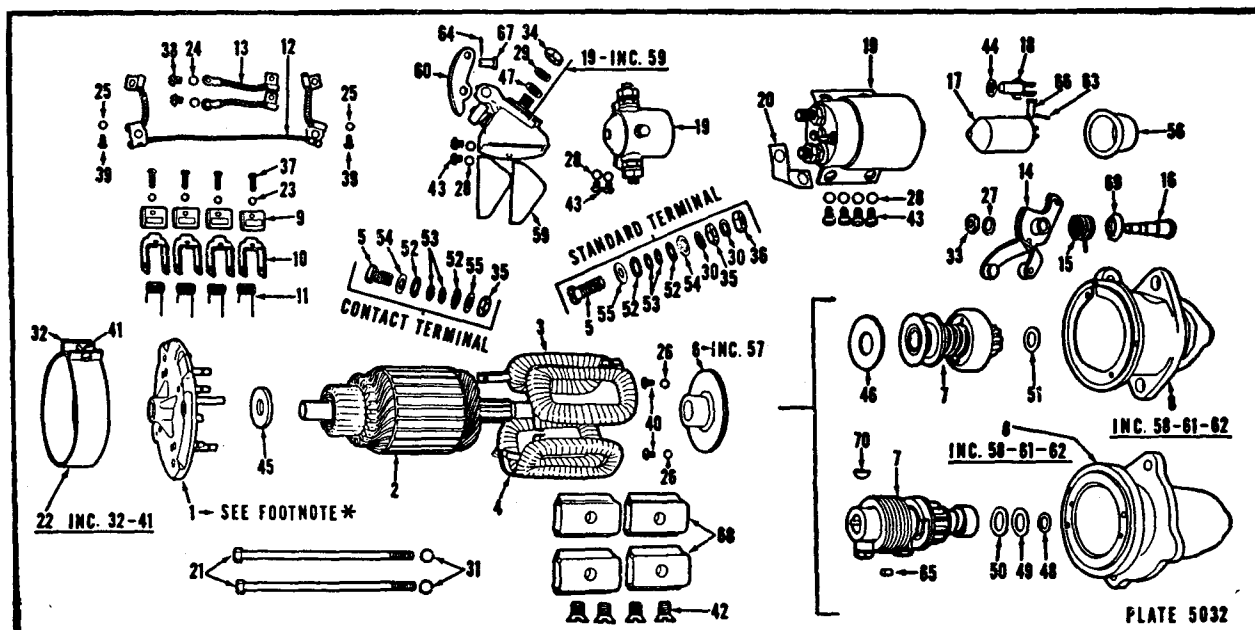
MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
25	Lock Washer—Brush Holder Support.....	453435	1107562-5-7-8-9; 70
—	Lock Washer—Center Bearing Screw.....	1962276	All
26	Lock Washer—Connector Attaching Nut.....	9421424	1107568-9
26	Lock Washer—Connector Attaching to Switch.....	9421424	1107562
27	Lock Washer—Field Lead Screw—To Connector or Stud.....	453435	1107562; 70
27	Lock Washer—Field Lead Screw—To Stud.....	453435	1107565-8-9
29	Lock Washer—Link Attaching.....	453789	1107562
29	Lock Washer—Link Attaching Screw.....	453435	1107568
30	Lock Washer—Shift Lever.....	9421423	1107562
30	Lock Washer—Shift Lever.....	138484	1107570
30	Lock Washer—Shift Lever Stud.....	9421425	1107568
—	Lock Washer—Switch Mtg. Screw.....	453435	1107570
—	Lock Washer—Switch Terminal Stud.....	9421425	1107570
—	Lock Washer—Terminal Stud (3/8).....	9421425	1107570
—	Lock Washer—Terminal Stud.....	9421424	1107565-9
NUTS			
33	Nut—Brush Holder Support Screw.....	274737	1107562
33	Nut—Brush Support Attaching.....	120361	1107565-8-9; 70
34	Nut—Connector Attaching.....	134566	1107569
34	Nut—Connector Attaching.....	1926640	1107568
34	Nut—Connector Attaching.....	1941097	1107562
35	Nut—Shift Lever Stud.....	805258	1107568
36	Nut—Switch Terminal (3/8-16).....	134566	1107570
—	Nut—Terminal (Field).....	805258	1107570
—	Nut—Terminal Stud.....	134556	1107565-9
SCREWS			
37	Screw (& Lockwasher) Insul.—Brush Attaching.....	1959514	1107565-8-9; 70
37	Screw—Ground Brush Attaching.....	274875	All
38	Screw—Brush Support Attaching.....	274738	All
—	Screw—Center Bearing Attaching.....	1914580	1107562-5-8-9; 70
39	Screw—Field Lead Attaching—To Connector or Stud.....	453468	All
41	Screw—Link Attaching.....	453339	1107562-8
42	Screw—Pole Shoe.....	1913960	All
43	Screw—Switch Attaching.....	1917084	1107562-5-8-9
WASHERS			
—	Washer—Brake—Between Center Bearing & Drive.....	821453	1107562-8; 70
44	Washer—C.E.....	1914842	1107565-8-9; 70
—	Washer—Insul.—Terminal Stud (1/2 O.D. Sq.).....	1961387	1107565-9
—	Washer—Insul.—Terminal Stud (3/4 O.D.).....	1913959	1107570
—	Washer—Insul.—Terminal Stud (3/4 O.D. Round).....	805613	1107565-9
—	Washer—Insul.—Terminal Stud (3/4 O.D. Sq.).....	1956247	1107565-9
—	Washer—Insul.—Terminal Stud (1/2 O.D.).....	1913958	1107570
—	Washer—Insul.—Under Switch—Contact.....	1857270	1107570
—	Washer—Plain—Terminal Stud.....	1903092	1107565-9
—	Washer—Space—C.E.....	1914842	1107562-5-8-9; 70
—	Washer—Space—D.E.....	1914842	1107565-9
MISCELLANEOUS			
47	BOLT—Thru.....	1960908	1107565-8-9; 70
47	BOLT—Thru.....	1960052	1107562
—	BUSHING—Center Bearing.....	820148	1107562; 70
—	BUSHING—Center Bearing.....	1838670	1107565-9
—	BUSHING—Center Bearing.....	1938596	1107568
48	BUSHING—C.E.....	1872678	1107562-5-8-9; 70
49	BUSHING—D.E.....	826462	1107570
49	BUSHING—D.E.....	1872678	1107565-9
49	BUSHING—D.E.....	1962383	1107562
49	BUSHING—D.E.....	1959998	1107568
—	CONTACT—Switch Terminal.....	1857271	1107570
—	GASKET—Shift Lever Segment.....	1911635	1107570
—	GASKET—Shift Lever Segment.....	1919727	1107562
—	GASKET—Under Switch Contact.....	1887033	1107570

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
52	GROMMET—In Field Frame.....	1955496	1107562-8
—	INSULATION—Under Switch.....	1857269	1107570
55	KEY—Woodruff.....	124546	1107565-9
56	PIN—Brush Holder Support.....	1966923	1107565-8-9; 70
56	PIN—Brush Holder Support.....	1940474	1107562
57	PIN—Cotter—Shift Lever.....	112726	1107568
57	PIN—Cotter—Shift Lever.....	453323	1107562
58	PIN—Dowel—D.E.....	809593	1107565-8-9; 70
59	PIN—Dowel—D.E.....	1914843	1107562
59	PIN—Shift Lever.....	1853305	1107568
—	PIN—Shift Lever.....	1904452	1107562
—	PLATE—Center Bearing.....	820149	1107568; 70
—	PLATE—Center Bearing.....	1838667	1107565-9
—	PLATE—Center Bearing.....	1904444	1107562
—	PLUG—Expansion—C.E.....	810819	1107562-5-8-9; 70
—	PLUG—Pipe—C.E.....	118831	1107562
—	PLUG—Pipe—C.E.....	453465	1107562-5-8-9; 70
—	PLUG—Pipe—C.E.....	1914854	1107562
—	PLUG—Pipe—D.E.....	453465	1107565-8-9; 70
—	PLUG—D.E.....	453465	1107562
60	SHOE—Pole.....	1887021	1107565-8-9; 70
60	SHOE—Pole.....	1919718	1107562
—	STUD—Field Terminal.....	1956246	1107565-9
—	STUD—Field Terminal.....	826938	1107570
—	SUPPORT—Shift Lever Spring.....	1835998	1107568
—	SUPPORT—Shift Lever (Threaded).....	1911636	1107570
—	SUPPORT—Shift Lever (Threaded).....	1911637	1107570
—	SUPPORT—Shift Lever (Nut Threaded).....	1919726	1107562
—	SUPPORT—Shift Lever (Nut Threaded).....	1919752	1107562
—	WICK—C.E.....	1919851	1107562-5-8-9; 70
—	WICK—D.E.....	1919851	1107568
—	WICK—Oil—D.E.....	1904452	1107562
—	WICK—Oil—D.E.....	1916439	1107562-5-9; 70



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

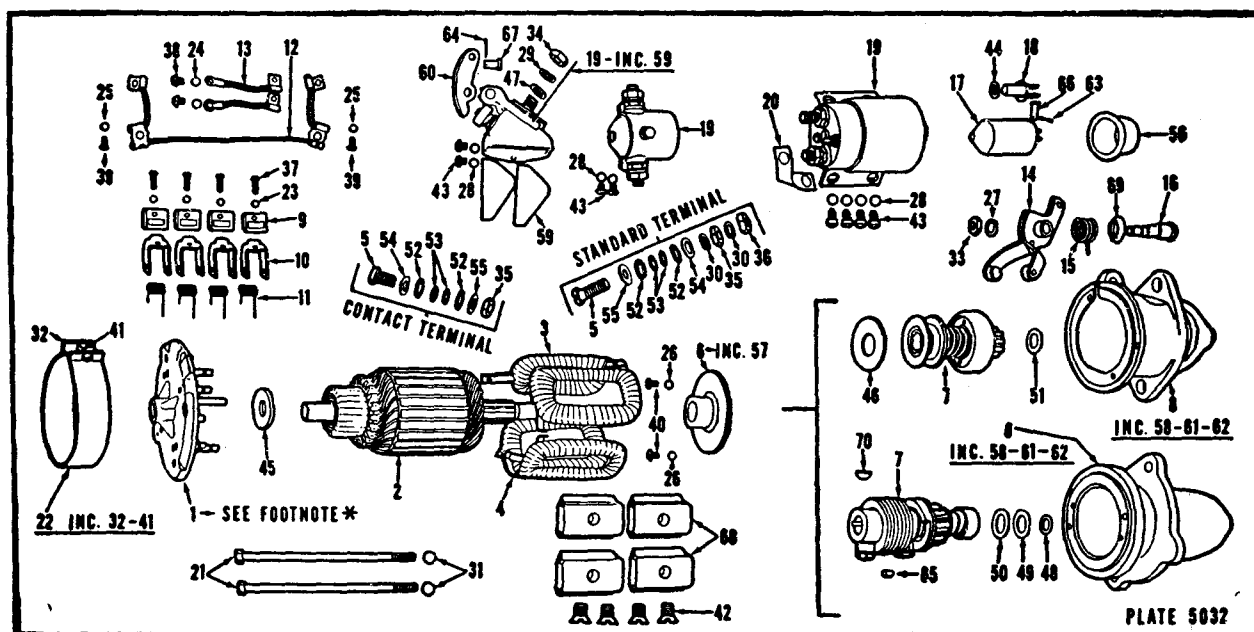
Model No.	* Frame C.E.	Armature	Field Coil — Upper	Field Coil — Lower	Stud — Terminal	Plate — Center Bearing	Drive Assembly	Housing — Drive	Brush	Holder — Brush	Spring — Brush
	1	2	3	4	5	6	7	8	9	10	11
1107601.....	1908580	1923917	1923684	1923687	826938		†1923912	1923918	828448	810226	813521
1107602.....	"	1917855	"	"	"		†1873789	1915659	"	"	"
1107603.....	"	1919267	"	"	"		"	1922338	"	"	"
1107605.....	"	1878077	1925081	1925084	"	1838667	□1964293	1916909	"	"	"
1107607.....	"	1919267	1923684	1923687	"		†1873789	1927738	"	"	"

†For parts see Motor Drive—Group 4.

△For parts see Motor Drive—Group 5.

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing.

□Service by complete replacement.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger and Link	Link and Screw	Switch	Connector — Switch	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1107601.....	819362	813554	1930013	1845936	1917078	1912055		□1119965	1912117	1932271	817114
1107602.....	"	"	△	1915667		1915660		□	1845937	"	1886923
1107603.....	"	"	△	1922876		1919250		□1119966	1923901	"	"
1107605.....	"	"						*1467	1903905	"	"
1107607.....	"	"	1930013	1845936	1929127	1912055		□1114322	1845937	"	"

*For parts see Magnetic Switch—Group 4.

△For parts see Switch—Group 103-A.

□For parts see Switch—Group 103-B.

△Use 1915664 Upper Lever (& Shaft); 1915662 Lower Lever.

Revised to June 1, 1968

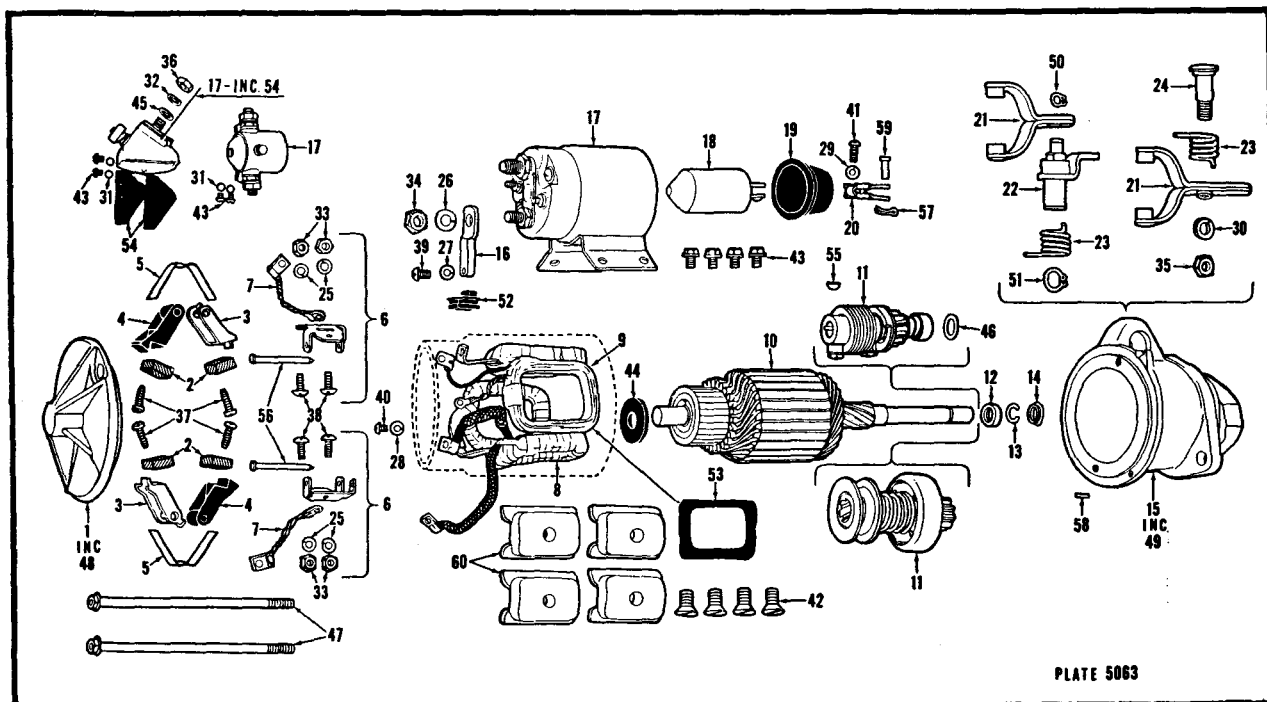
SERVICE PARTS CATALOG

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Attaching Screw.....	456413	1107601-2-3-5-7
24	Lock Washer—Brush Ground Lead Screw.....	453844	1107601-2-3-5-7
25	Lock Washer—Brush Lead to Field Screw.....	453844	1107601-2-3-5-7
26	Lock Washer—Center Bearing Attaching Screw.....	1962276	1107605
27	Lock Washer—Shift Lever Stud.....	9421425	1107601-7
28	Lock Washer—Switch Attaching Screw.....	9421423	1107605
30	Lock Washer—Terminal Stud.....	9421425	1107601-2-3-5-7
31	Lock Washer—Thru Bolt.....	9421423	1107601-2-3-5-7
NUTS			
32	Nut—Cover Band Screw.....	453433	1107602-3-5
33	Nut—Shift Lever Stud.....	805258	1107601-7
35	Nut—Terminal Stud.....	805258	1107601-2-3-5-7
36	Nut—Terminal Stud.....	805258	1107601-2-3-5-7
SCREWS			
37	Screw—Brush Attaching.....	454154	1107601-2-3-5-7
38	Screw—Brush Ground Lead Attaching.....	453647	1107601-2-3-5-7
39	Screw—Brush Lead to Field.....	453647	1107601-2-3-5-7
40	Screw—Center Bearing Attaching Screw.....	453319	1107605
41	Screw—Cover Band.....	453479	1107602-3-5
42	Screw—Pole Shoe.....	1913100	1107601-2-3-5-7
43	Screw—Switch Attaching.....	1917084	1107601-2-3-5-7
WASHERS			
45	Washer—Brake—C.E.....	818265	1107601-2-3-7
45	Washer—Space—C.E.....	1914842	1107605
48	Washer—Space—D.E.....	1928023	1107602-3-7
48	Washer—Space—D.E.....	1853917	1107605
52	Washer—Terminal Stud—Insul. ($\frac{3}{4}$ O.D.).....	1913959	1107601-2-3-5-7
53	Washer—Terminal Stud—Insul. ($\frac{1}{2}$ O.D.).....	1913958	1107601-2-3-5-7
54	Washer—Terminal Stud—Plain (Outside).....	812622	1107601-2-3-5-7
MISCELLANEOUS			
56	BOOT—Plunger.....	1912448	1107601-2-3-7
57	BUSHING—Center Bearing.....	1838670	1107605
58	BUSHING—D.E.....	1923907	1107601
58	BUSHING—D.E.....	1839345	1107602-3-7
58	BUSHING—D.E.....	810620	1107605
---	CLIP—Lever Shaft Retainer ($\frac{3}{4}$ I.D.).....	9415231	1107602-3
---	CLIP—Lever Shaft Retainer ($\frac{1}{2}$ I.D.).....	9415234	1107602-3
---	OILER—C.E.....	114998	1107605
---	PIN—Brush Holder Hinge.....	817313	1107601-2-3-5-7
---	PIN—Brush Holder Stop.....	817314	1107601-2-3-5-7
---	PIN (& Insulation)—Brush Holder Hinge.....	812016	1107601-2-3-5-7
---	PIN (& Insulation)—Brush Holder Stop.....	812015	1107601-2-3-5-7
63	PIN—Cotter—Shift Lever Pin.....	112726	1107601-2-3-7
---	PIN—Dowel—C.E.....	809062	1107601-2-3-5-7
65	PIN—Dowel—D.E.....	809593	1107601-2-3-5-7
66	PIN—Shift Lever.....	1853305	1107601-2-3-7
---	PLUG—Expansion—C.E.....	1865182	1107605
68	SHOE—Pole.....	1923352	1107601-2-3-7
68	SHOE—Pole.....	1926071	1107605
69	SUPPORT—Shift Lever Spring.....	1835998	1107601-7
---	WICK—Oil—C.E.....	1919851	1107605
70	Woodruff KEY.....	124546	1107605

Revised to November 1, 1969

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame — C.E.	Brush — Holder	Holder — Ground	Holder — Insul	Spring — Brush	Support Package	Lead — Ground	Coil Assem.	Coil — Shunt	Arma- ture	Drive Assem.	Collar — Stop
	1	2	3	4	5	6	7	8	9	10	11	12
1107608	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1932696	1932743	1935851	†1931585	1927844
1107609	1941109	"	1940477	"	1940475	1941075	1940478	1940471	"	1941417	†1941300	1941064
1107610	"	"	"	"	"	"	"	1937548	"	1943816	†1937554	"
1107611	1940385	"	"	"	1926622	1928015	1926605	1930418	"	1935588	†1950844	"
1107612	1928966	"	"	"	"	"	"	1937548	"	1929792	†1940669	"
1107615	"	1946400	"	"	"	"	"	1939535	"	1927343	†1932280	1927844
1107619	"	1906945	"	"	"	"	"	1932696	1932743	1935851	"	"
1107620	"	"	"	1926618	"	"	"	"	"	1927343	"	"
1107621	"	"	"	"	"	"	"	1932696	1932743	1935851	†1931585	"
1107622	"	"	"	"	"	"	"	"	"	"	"	"
1107623	"	"	"	"	"	"	"	"	"	1927343	"	"
1107626	"	"	"	"	"	"	"	1928969	"	1935851	"	"
1107627	"	"	"	"	"	"	"	"	"	"	"	"
1107629	"	"	"	"	"	"	"	1932696	1932743	"	"	"
1107630	"	"	"	"	"	"	"	"	"	1929792	†1925079	"
1107631	"	"	"	"	"	"	"	"	"	1935851	†1931585	1927844
1107632	"	"	"	"	"	"	"	"	"	"	"	"
1107633	"	"	"	"	"	"	"	1928969	"	"	"	"
1107634	"	"	"	"	"	"	"	1930418	"	"	"	"
1107635	"	"	"	"	"	"	"	1932696	1932743	"	"	"
1107638	"	"	"	"	"	"	"	"	"	1927343	"	"
1107639	"	"	"	"	"	"	"	"	"	1931449	"	"
1107640	"	"	"	"	"	"	"	1928969	"	1935851	"	"
1107642	"	"	"	"	"	"	"	1932696	1932743	"	"	"
1107643	"	"	"	"	"	"	"	1928969	"	1927343	"	"
1107644	"	"	"	"	"	"	"	"	"	1935851	"	"
1107645	"	"	"	"	"	"	"	"	"	"	"	"
1107646	"	"	"	"	"	"	"	1932696	1932743	"	"	"
1107647	"	"	"	"	"	"	"	1928969	"	"	"	"
1107648	"	"	"	"	"	"	"	"	"	"	"	"
1107649	"	"	"	"	"	"	"	"	"	"	"	"
1107650	"	"	"	"	"	"	"	1930418	"	1935851	†1952486	"
1107651	"	"	"	"	"	"	"	"	"	"	"	"
1107654	"	"	"	"	"	"	"	"	"	1947996	†1878079	"
1107656	"	"	"	"	"	"	"	1932696	1932743	1935851	†1931585	1927849
1814510	"	"	"	"	"	"	"	1928969	"	"	"	"
1814520	"	"	"	"	"	"	"	"	"	"	"	"

†For parts see Motor Drive—Group 1.

†For parts see Motor Drive—Group 4.

ΔService by complete replacement.

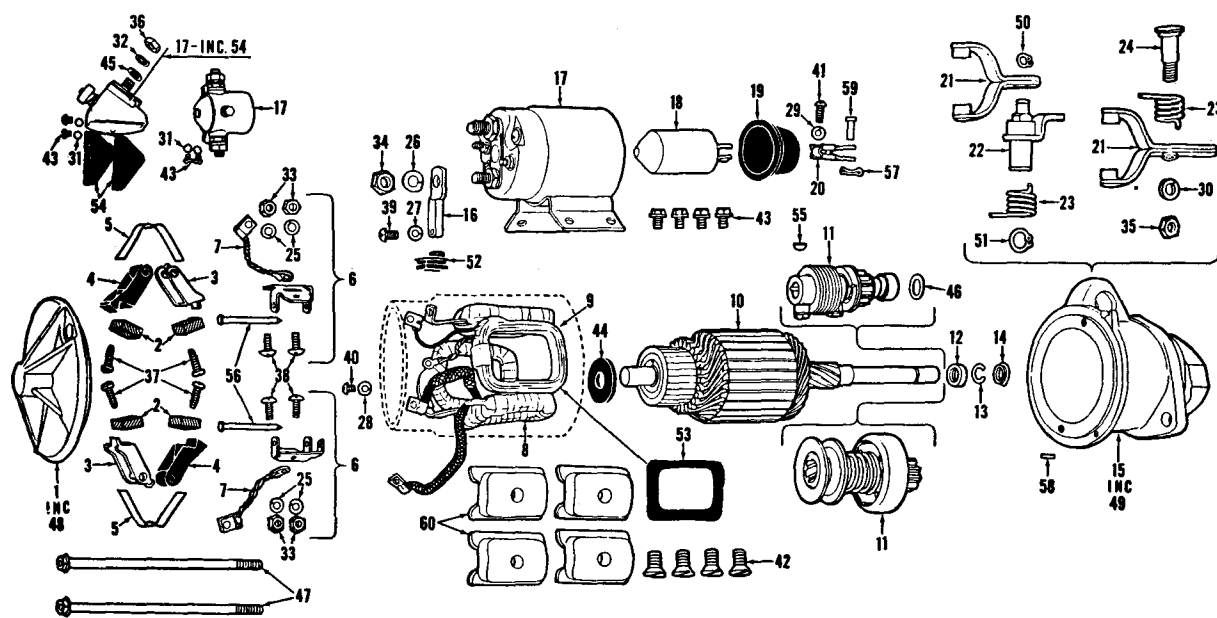


PLATE 5063

Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Ring Retainer 13	Collar Thrust 14	Housing Drive 15	Con- nector Switch 16	Switch 17	Plunger & Link 18	Boot 19	Link Adjust. 20	Lever Shift 21	Lever & Shaft 22	Spring 23	Stud 24
1107608	1927848	1927850	1943861	1918228	1119965	1912055	1912448		1930013		1845936	1917078
1107609	1927848	1941067	1933506	1926619	1119975	1941422		1939812	1927468		1926607	1926645
1107610												
1107611			1940963									
1107612			1940672									
1107615	1927849	1927848	1939560		820052				1939538		1881861	1929127
1107619			1924472	1926619	1119760	1926647	1912448	1927033	1915662	1927807	1926607	
1107620	1927848	1927850	1932548							1927870		
1107621			1926634						1926642		1927763	1926645
1107622			1924472						1915662	1927807	1926607	
1107623			1927031							1927870		
1107626			1928976		1119767				1927468			1926645
1107627			1929006									
1107629			1929968				1912448		1915662	1927807		
1107630			1929789		*1496							
1107631	1927848	1927850	1930059	1926619	1119760	1926647	1912448	1927033	1926642		1927763	1926645
1107632			1930076	1930075		1929626			1930072			
1107633			1930321	1926619	1119767	1926647		1927033	1927468		1926607	1926645
1107634			1930424		1930496				1885814			1885817
1107635			1930431	1926619	1119760	1926647	1912448	1927033	1926642		1927763	1926645
1107638			1932548		1119760				1915662	1927870		
1107639			1931600								1926607	
1107640			1929006		1119767				1927468			1926645
1107642			1932177		1119777	1929626	1912448		1915662	1932176		
1107643			1932629		1119789	1932634			1927468			1926645
1107644			1928976			1926647	1912448					
1107645			1929006									
1107646			1926634		1119760				1926642		1927763	
1107647			1933363		1119793				1927468		1926607	
1107648			1933506		1119760		1912448					
1107649			1929006		1119789							
1107650			1933792									
1107651			1933736									
1107654			1934316									
1107656	1927848	1927850	1930431	1926619	1119760	1926647	1912448	1927033	1926642		1927763	1926645
1814510			1928976						1927468		1926607	
1814520			1929006									

^For parts see Switch—Group 103-B.

°For parts see Switch—Group 103-C.

*For parts see Magnetic Switch—Group 4.

°Early production units used 1119761 Switch. Later production uses 1119777. See Switch—Group 103-B for parts.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
25	Lock Washer—Brush Holder Support Screw.....	453435	1107608-9; 10-11-12-15-19; 20-1-2-3-6-7-9; 30-1-2-3-4-5-8-9; 40-2-3-4-5-6-7-8-9; 50-1-4-6; 1814510; 20
—	Lock Washer—Center Bearing Screw.....	1962276	1107611-12; 30-9; 50-1
26	Lock Washer—Connector Attaching Nut.....	9421424	1107609; 10-19; 20-1-2-3-6-7-9; 31-2-3-5-8-9; 40-2-3-4-5-6-7-8-9; 56; 1814510; 20
27	Lock Washer—Field Lead Screw—To Connector or Stud.....	453435	1107608-9; 10-11-12-19; 20-1-2-3-6-7-9; 30-1-2-3-5-8-9; 40-2-3-4-5-6-7-8-9; 50-1-4-6; 1814510; 20
27	Lock Washer—Field Lead Screw—To Stud.....	453844	1107634
28	Lock Washer—Field Lead Screw—To Ground.....	453844	1107608; 19; 20-1-2-3-9; 30-1-2-5-8-9; 42-6; 56
29	Lock Washer—Link Attaching Screw.....	453435	1107609; 10-19; 20-1-2-3-6-7-9; 31-2-3-5-8-9; 40-2-3-4-5-6-7-8-9; 56; 1814510; 20
30	Lock Washer—Shift Lever Stud.....	9421425	1107608-9; 10-15; 21-6-7; 31-3-4-5; 40-3-4-5-6-7-8-9; 56; 1814510; 20
31	Lock Washer—Switch Attaching Screw.....	9421423	1107630
31	Lock Washer—Switch Attaching Screw.....	453435	1107634
—	Lock Washer—Switch Terminal (#8).....	1907615	1107634
32	Lock Washer—Switch Terminal (3/8).....	9421425	1107634
—	Lock Washer—Terminal Stud (3/8).....	9421425	1107611; 34; 50-1-4
—	Lock Washer—Terminal Stud.....	9421424	1107608; 12
NUTS			
33	Nut—Brush Holder Support Screw.....	274737	1107609; 10
33	Nut—Brush Holder Support Screw.....	120361	1107608; 11-12-15-19; 20-1-2-3-6-7-9; 30-1-2-3-4-5-8-9; 40-2-3-4-5-6-7-8-9; 50-1-4-6; 1814510; 20
34	Nut—Connector Attaching.....	1941097	1107609; 10
34	Nut—Connector Attaching.....	1926640	1107619; 20-1-2-3-6-7-9; 31-2-3-5-8-9; 40-2-3-4-5-6-7-8-9; 56; 1814510; 20
35	Nut—Shift Lever Stud.....	1904419	1107609; 10
35	Nut—Shift Lever Stud.....	805258	1107608; 15; 21-6-7; 31-3-4-5; 40-3-4-5-6-7-8-9; 56; 1814510; 20
—	Nut—Switch Terminal (8-32).....	120622	1107634
36	Nut—Switch Terminal (3/8-16).....	134566	1107615; 34
—	Nut—Terminal (Field).....	1835299	1107615; 34
—	Nut—Terminal (Field).....	805258	1107611; 50-1-4
—	Nut—Terminal Stud.....	134556	1107608; 12
SCREWS			
37	Screw—Insul. Brush Attaching.....	1967747	All
37	Screw—Ground Brush Attaching.....	443527	All
38	Screw—Brush Holder Support Attaching.....	274738	1107608-9; 10-11-12-15-19; 20-1-2-3-6-7-9; 30-1-2-3-4-5-8-9; 40-2-3-4-5-6-7-8-9; 50-1-4-6; 1814510; 20
—	Screw—Center Bearing Attaching.....	132900	1107611-12; 30-9; 50-1
39	Screw—Field Lead Attaching—To Connector or Stud.....	453468	1107608-9; 10-12-19; 20-1-2-3-6-7-9; 30-1-2-3-4-5-8-9; 40-2-3-4-5-6-7-8-9; 50-1-4-6; 1814510; 20
39	Screw—Field Lead Attaching—To Stud.....	453319	1107611
39	Screw—Field Lead Attaching—To Stud.....	453461	1107634
40	Screw—Field Lead Attaching—To Ground.....	453647	1107608; 19; 20-1-2-3-9; 30-1-2-5-9; 42-6; 56
41	Screw—Link Attaching.....	453339	1107609; 10-19; 20-1-2-3-6-7-9; 31-2-3-5-8-9; 40-2-3-4-5-6-7-8-9; 56; 1814510; 20
42	Screw—Pole Shoe.....	1913960	1107608-9; 10-11-12-15-19; 20-1-2-3-6-7-9; 30-1-2-3-4-5-8-9; 40-2-3-4-5-6-7-8-9; 50-1-4-6; 1814510; 20
43	Screw—Switch Attaching.....	1917084	1107608-9; 10-19; 20-1-2-3-6-7-9; 30-1-2-3-5-8-9; 40-2-3-4-5-6-7-8-9; 56; 1814510; 20
43	Screw—Switch Attaching.....	454441	1107612; 30
43	Screw—Switch Attaching.....	453463	1107634
WASHERS			
—	Washer—Brake—Between Center Bearing & Drive.....	821453	1107639
44	Washer—Brake—C.E. (Leather).....	818265	1107608-9; 10-15-19; 20-1-2-3-6-7-9; 31-2-3-4-5-8; 40-2-3-4-5-6-7-8-9; 1814510; 20
44	Washer—Space—C.E.....	1914842	1107611; 30-9; 50-1-4
—	Washer—Space—D.E. (1 1/8" O. D. x 1/8" thick).....	1914842	1107611

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
WASHERS—Continued			
—	Washer—Space—D.E. (1 $\frac{1}{8}$ " O. D. x $\frac{3}{32}$ " thick).....	1849774	1107611
—	Washer—Space—Brush Holder.....	1857412	1107608; 20-1-2-3; 40
—	Washer—Insul.—Terminal Stud.....	1940436	1107611
—	Washer—Insul.—Terminal Stud ($\frac{1}{4}$ " O. D.).....	1881867	1107608; 12
—	Washer—Insul.—Terminal Stud.....	1961386	1107608; 12
—	Washer—Insul.—Terminal Stud ($\frac{3}{4}$ " O. D.).....	1913959	1107611-15; 34; 50-1-4
—	Washer—Insul.—Terminal Stud ($\frac{1}{2}$ " O. D.).....	1913958	1107611-15; 34; 50-1-4
45	Washer—Plain—Switch Terminal.....	805790	1107615; 34
—	Washer—Plain—Terminal Stud.....	812622	1107611; 34; 50-1-4
—	Washer—Plain—Terminal Stud.....	1917114	1107615; 34
—	Washer—Plain—Terminal Stud.....	1903092	1107608; 12
—	Washer—Plain—Terminal Stud (.023 thick).....	1945424	1107608; 12
46	Washer—Thrust—D.E.....	1853917	1107612; 30; 54
46	Washer—Thrust—D.E.....	809815	1107650-1
46	Washer—Thrust—D.E.....	1914842	1107611
MISCELLANEOUS			
47	BOLT—Thru.....	1939970	1107608-9; 10-12-15-19; 20-1-2-3-6-7-9; 30-1-2-3-4-5-8-9; 40-2-3-4-5-6-7-8-9; 50-1-4-6; 1814510; 20
47	BOLT—Thru (w/Extension).....	1941111	1107649
47	BOLT—Thru.....	1941070	1107611
—	BUSHING—Center Bearing.....	820148	1107611-12; 30-9
—	BUSHING—Center Bearing.....	1838670	1107650-1
48	BUSHING—C.E.....	1872678	1107611
48	BUSHING—C.E.....	810620	1107621-2-3-6-7; 30-1-2-3-4-5
49	BUSHING—D.E.....	1923907	1107608-9; 10-15-19; 20-1-2-3-6-7-9; 31-2-3-4-5-8; 40-2-3-4-5-6-7-8-9; 50-1-6; 1814510; 20
49	BUSHING—D.E.....	810620	1107611-12; 30; 54
49	BUSHING—D.E.....	1930879	1107639
50	CLIP—Lever Shaft Retainer ($\frac{1}{4}$ " I.D.).....	1915668	1107619; 20-2-3-9; 38-9; 42
51	CLIP—Lever Shaft Retainer ($\frac{5}{8}$ " I.D.).....	1915897	1107619; 20-2-3-9; 38-9; 42
52	GROMMET—In Field Frame.....	1926604	1107609; 10-19; 20-1-2-3-6-7-9; 31-2-3-5-9; 40-2-3-4-5-6-7-8-9; 56; 1814510; 20
52	GROMMET—In Field Frame.....	1929926	1107630
53	INSULATOR—Field Coil.....	1927853	1107608; 10-11-12-19- 20-1-2-3-6-7-9- 30-1-2-3-4-5-6-8-9; 40-2-3-4-5-6-7-8-9; 50-1-4-6; 1814510; 20
54	INSULATOR—Switch side.....	816911	1107615; 34
—	INSULATOR—Terminal ($\frac{1}{4}$ " square hole).....	1940436	1107650-1-4
55	KEY—Woodruff.....	124546	1107611-12; 30; 50-1-4
—	OILER—D.E.....	1921157	1107639
56	PIN—Brush Holder.....	1940474	1107609; 10
56	PIN—Brush Holder.....	1966923	1107611-12; 20-1-3-6-7; 33-4-5; 40-3-4-5-7-8-9; 50-1-4-6; 1814510; 20
56	PIN—Brush Holder.....	1938058	1107608; 19; 22-9; 30-1-2-8-9; 42-6
57	PIN—Cotter—Link Attaching Pin.....	453323	1107609; 10
57	PIN—Cotter—Link Attaching Pin.....	112726	1107608; 19; 20-1-2-3-6-7-9; 31-2-3-5-8-9; 40-2-3-4-5-6-7-8-9; 56; 1814510; 20
58	PIN—Dowel—D.E.....	1914843	1107609; 10
58	PIN—Dowel—D.E.....	809593	1107608; 11-12-15-19; 20-1-2-3-6-7-9; 30-1-2-3-4-5-8-9; 40-2-3-4-5-6-7-8-9; 50-1-4-6; 1814510; 20
59	PIN—Link Attaching to Shift Lever.....	1904452	1107609; 10
59	PIN—Link Attaching to Shift Lever.....	1853305	1107608; 19; 20-1-2-3-6-7-9; 30-2-3-5-8-9; 40-2-3-4-5-6-7-8-9; 56; 1814510; 20
—	PLATE—Center Bearing.....	820149	1107611-12; 30-9
—	PLATE—Center Bearing.....	1838667	1107650-1
—	PLUG—Expansion—C.E.....	810819	1107611
—	PLUG—Pipe—C.E.....	453465	1107611
60	SHOE—Pole (Both ends open).....	1931129	All
—	STUD—Field Terminal.....	1956246	1107608; 12
—	STUD—Field Terminal.....	1930423	1107615; 34
—	STUD—Field Terminal.....	1933793	1107611; 50-1-4
—	SUPPORT—Shift Lever Spring.....	1835998	1107608; 15
—	WICK—C.E.....	1919851	1107611
—	WICK—Oil—D.E.....	1919851	1107639

Parts not listed in this Catalog will not be sold separately.

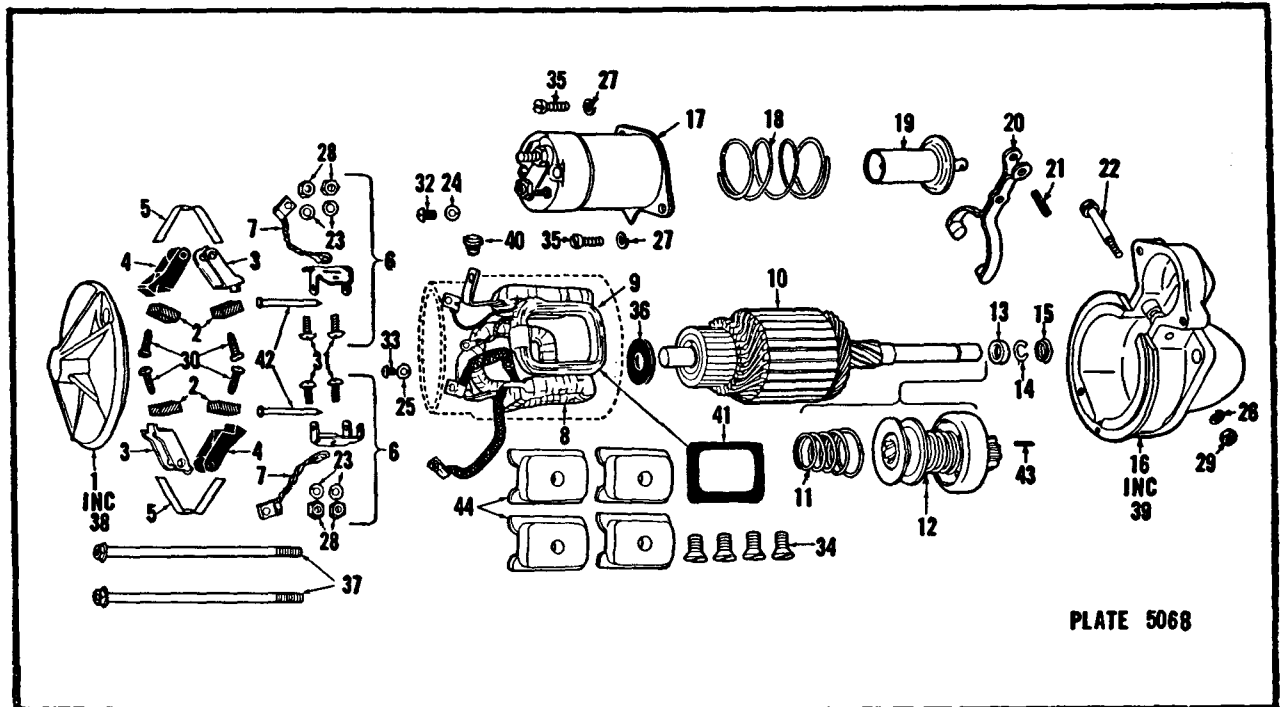


PLATE 5068

Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

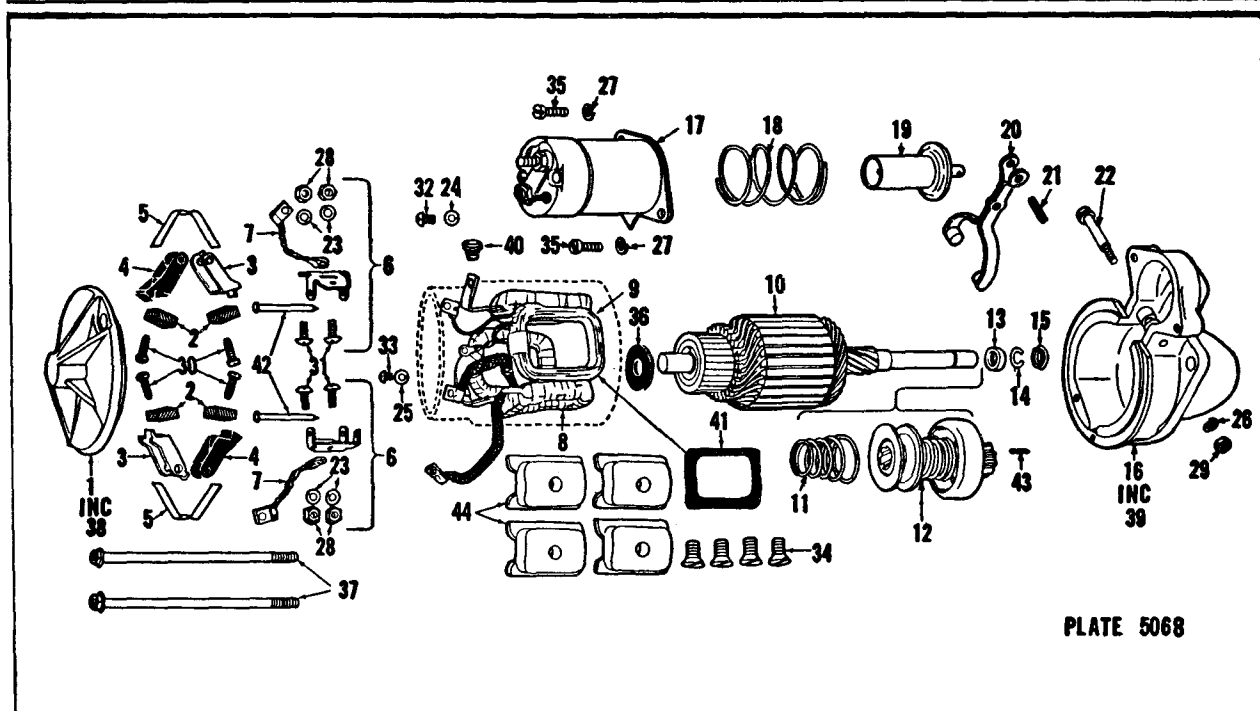
Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assembly	Coil Shunt	Armature	Spring Assist
	1	2	3	4	5	6	7	8	9	10	11
1107613.....	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1935128	1935131	1932185	1932209
1107641.....	1926606	"	"	"	"	"	"	1935128	1935131	"	"
1107652.....	1928966	"	"	"	"	"	"	1967968	"	"	"
*1107653.....	"	"	"	"	"	"	"	"	"	*1933762	*1933767
1107655.....	"	"	"	"	"	"	"	1935128	1935131	1932185	1932209
1107657.....	"	"	"	"	"	"	"	"	1935131	"	"
1107660.....	"	"	"	"	"	"	"	1967968	"	1955937	1951002
1107661.....	"	"	"	"	"	"	"	1935128	1935131	1932185	1932209
1107664.....	"	"	"	"	"	"	"	1967968	"	1955937	1951002
1107665.....	"	"	"	"	"	"	"	1935128	1935131	1932185	1932209
1107667.....	"	"	"	"	"	"	"	"	"	1935851	"
1107668.....	"	"	"	"	"	"	"	"	"	1932185	"
1107678.....	"	"	"	"	"	"	"	1967968	"	"	"
1107679.....	"	"	"	"	"	"	"	1935128	1935131	"	"
1107680.....	"	"	"	"	"	"	"	x "	x "	1938178	1938171
1107681.....	"	"	"	"	"	"	"	"	"	1932185	1932209
1107683.....	"	"	"	"	"	"	"	"	"	"	"
1107686.....	"	"	"	"	"	"	"	"	"	1955937	1951002
1107687.....	"	"	"	"	"	"	"	"	"	"	"
1107688.....	"	"	"	"	"	"	"	"	"	"	"
1107689.....	1940385	"	"	"	"	"	"	1932696	1932743	1927343	"
1107694.....	1928966	"	"	"	"	"	"	1967968	"	1955937	1951002
1107696.....	1941109	"	"	"	"	1941075	1940478	1941225	"	1941130	"
1107697.....	1928966	"	"	"	1926622	1928015	1926605	1935128	1935131	1932185	1932209
1107700.....	"	"	"	"	"	1928015	"	1941900	1941901	1941888	"
1107704.....	"	"	"	"	"	1928015	"	1967968	"	1935851	1932209
1107706.....	"	"	"	"	"	"	"	1935128	1935131	1932185	"
1107707.....	"	"	"	"	"	"	"	1942870	"	1942698	"
1107709.....	"	"	"	"	"	"	"	1967968	"	1935851	"
1107710.....	"	"	"	"	"	"	"	1935128	1935131	"	"
1107739.....	"	"	"	"	"	1928015	"	1941900	1941910	1954479	"

*Serviced by G.M. Canada.

*Later units use 1967968 Field Coil Assem. (4 coils)

Delco-Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar — Stop	Ring — Retainer	Collar — Thrust	Housing — Drive	Switch	Spring — Plunger	Plunger	Lever — Shift	Pin — Lever	Stud — Lever
	12	13	14	15	16	17	18	19	20	21	22
1107613.....	†1937975	1927849	1927848	1927850	1940132	□1114356	1958679	1941113	1951567	455106	1932197
1107641.....	†1932188	"	"	"	1932187	□ "	"	"	"	"	"
1107652.....	"	"	"	"	1933768	□ "	"	"	"	"	"
1107653.....	"	"	"	"	*1933766	□ "	"	"	"	"	"
1107655.....	"	"	"	"	1934751	1119923	"	"	"	"	"
1107657.....	"	"	"	"	1935135	□1114356	"	"	"	"	"
1107660.....	†1954842	"	"	"	1964504	□ "	"	"	"	"	"
1107661.....	†1932188	"	"	"	1932187	□1119798	"	"	"	"	"
1107664.....	†1954842	"	"	"	1961276	□1114356	"	"	"	"	"
1107665.....	†1932188	"	"	"	1935710	□1119798	"	"	"	"	"
1107667.....	†1935853	"	"	"	1935849	□1114341	"	"	"	"	"
1107668.....	†1932188	"	"	"	1936819	□1114356	"	"	"	"	"
1107678.....	†1937975	"	"	"	1955325	□ "	"	"	"	"	1814529
1107679.....	†	"	"	"	"	□ "	"	"	"	"	"
1107680.....	†1952410	1928021	1928022	1928023	1955337	□ "	"	"	"	"	"
1107681.....	†1932188	1927849	1927848	1927850	1934751	△1119923	"	"	"	"	1932197
1107683.....	†	"	"	"	1938405	△ "	"	"	"	"	"
1107686.....	†1954842	"	"	"	1939977	□1114356	"	"	"	"	"
1107687.....	†	"	"	"	1964504	□ "	"	"	"	"	"
1107688.....	†	"	"	"	1935846	□ "	"	"	"	"	"
1107689.....	†1932280	"	"	"	1940386	△1119968	"	1937423	1926642	"	1926645
1107694.....	†1954842	"	"	"	1964504	□1114356	1958679	1941113	1951567	455206	1932197
1107696.....	†1941119	1941066	1927848	1941067	1941226	□1114356	1940974	"	1941115	455106	1941110
1107697.....	†1932188	1927849	1927848	1927850	1932187	□1119798	1958679	"	1951567	"	1932197
1107700.....	†	"	"	"	"	□1118811	"	"	"	"	"
1107704.....	†1935853	"	"	"	1942431	1118821	"	"	"	"	"
1107706.....	†1932188	"	"	"	1932187	△1119923	"	"	"	"	"
1107707.....	†1942692	"	"	"	1955325	□1114356	"	"	"	"	1932197
1107709.....	†1935853	"	"	"	1955336	□ "	"	"	"	"	1814529
1107710.....	†	"	"	"	"	□1114356	"	"	"	"	"
1107739.....	†	"	"	"	1950225	□1114356	"	"	"	"	1932197

*Serviced by G.M. Canada.

†For parts see Motor Drive—Group 4.

□For switch Component use Part No. of Switch on the equipment.

△For parts see Switch—Group 103-B.

□For parts see Switch—Group 103-C.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

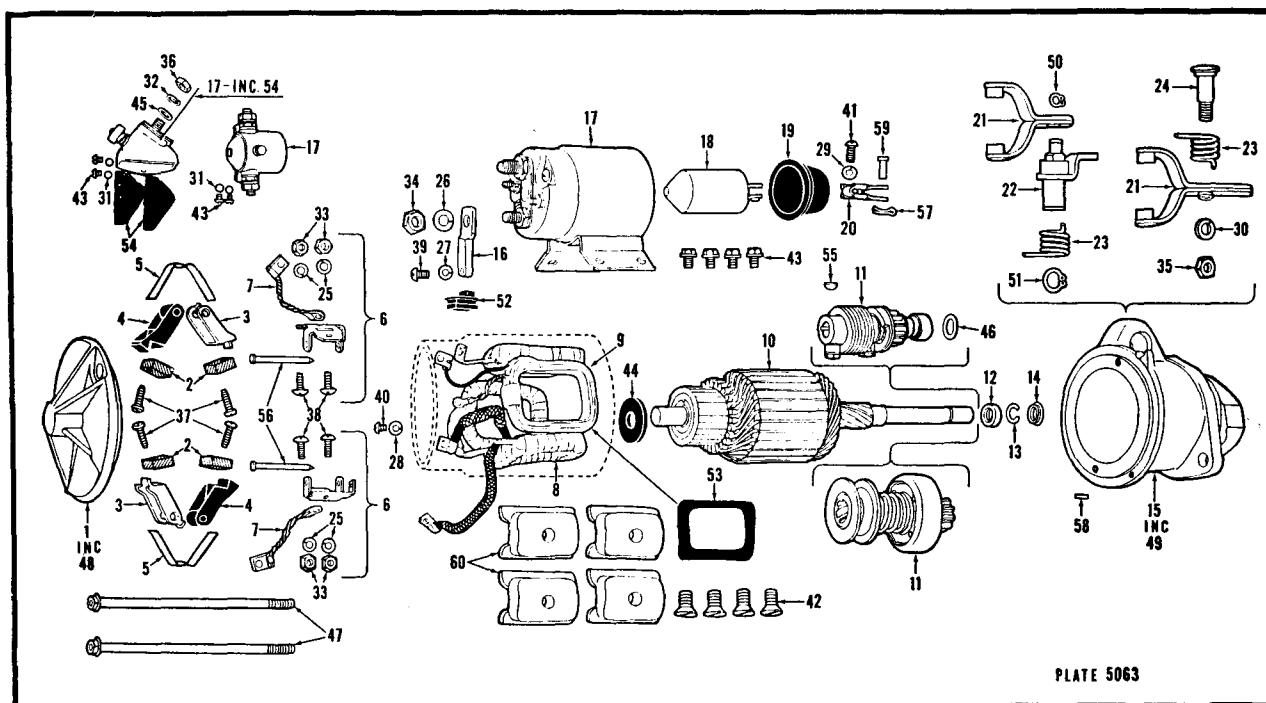
No. Illus.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Support Screw.....	453435	1107613; 41; 52-3-5-7; 60-1-4-5-7-8; 78-9; 80-1-3-6-7-8-9; 94-6-7; 700-4-6; 39
—	Lock Washer—Connector Attaching Nut.....	9421424	1107689
24	Lock Washer—Field Lead Screw—To Switch.....	121801	1107641; 52-3-5-7; 60-1-4-5-7-8; 78-9; 80-1-3
24	Lock Washer—Field Lead Screw—To Switch.....	456319	1107613; 86-7-8; 94-6-7; 700-4-6-7-9; 10; 39
24	Lock Washer—Field Lead Attaching—To Connector.....	453435	1107689; 700; 39
25	Lock Washer—Field Lead Screw—To Ground.....	453844	1107613; 41; 55-7; 61-5-7-8; 79; 80-1-3-6-7-8-9; 97; 704-7; 10
—	Lock Washer—Link Attaching Screw.....	453435	1107689
26	Lock Washer—Shift Lever Stud.....	9421424	1107613; 41; 52-3-5-7; 60-1-4-5-7-8; 81-3-6-7-8; 96; 700-4-6-7; 39
26	Lock Washer—Shift Lever Stud.....	1953479	1107678-9; 80; 709-10
26	Lock Washer—Shift Lever.....	9421424	1107696
27	Lock Washer—Switch Attaching Screw.....	9431423	1107613; 41; 52-3-5-7; 60-1-4-5-7-8; 78-9; 80-1-3-6-7-8; 94-6-7; 700-4-6-7-9; 10; 39
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	1107613; 41; 52-3-5-7; 60-1-4-5-7-8; 78-9; 80-1-3-6-7-8-9; 94-7; 700-4-6-7-9; 10; 39
28	Nut—Brush Holder Support Attaching.....	274737	1107696
—	Nut—Connector Attaching.....	1926640	1107689
29	Nut—Shift Lever Stud.....	1926640	1107613; 41; 52-3-5-7; 60-1-4-5-7-8; 78-9; 80-1-3-6-7-8; 94-7; 700-4-6-7-9; 10 39
29	Nut—Shift Lever Stud.....	805258	1107689
29	Nut—Shift Lever Stud.....	1941097	1107696
SCREWS			
30	Screw—Ground Brush Attaching.....	443527	All
30	Screw—Insul. Brush Attaching.....	1967747	All
31	Screw—Brush Holder Support Attaching.....	274738	1107613; 41; 52-3-5-7; 60-1-4-5-7-8; 78-9; 80-1-3-6-7-8-9; 94-6-7; 700-4-6-7-9; 10; 39
32	Screw—Field Lead Attaching—To Switch.....	453468	1107613; 41; 52-3-5-7; 60-1-4-5-7-8; 78-9; 80-1-3-6-7-8-9; 94-6-7; 700-4-6-7-9; 10; 39
33	Screw—Field Lead Attaching—To Ground.....	453647	1107613; 41; 55-7; 61-5-7-8; 79; 80-1-3-6-7-8-9; 97; 706-7; 10
—	Screw—Link Attaching.....	453339	1107689
34	Screw—Pole Shoe.....	1913960	1107613; 41; 52-3-5-7; 60-1-4-5-7-8; 78-9; 80-1-3-6-7-8-9; 94-6-7; 704-6-7-9; 10
34	Screw—Pole Shoe.....	1913100	1107700; 39
35	Screw—Switch Attaching.....	454802	1107613
35	Screw—Switch Attaching.....	132255	1107641; 55-7; 60-1-4-5-7; 78-9; 80-1-6-7-8; 94-6-7; 700-4-6-7-9; 10; 39
35	Screw—Switch Attaching.....	9413260	1107652-3; 68; 83
35	Screw—Switch Attaching.....	1917084	1107689
WASHERS			
36	Washer—Brake—C.E. (Leather).....	818265	1107613; 41; 52-3-5-7; 60-1-4-5-7-8; 78-9; 80-1-3-6-7-8-9; 94-6-7; 700-4-6-7-9; 10; 39
MISCELLANEOUS			
37	BOLT—Thru.....	1939970	1107613; 41; 52-5-7; 61-5-7-8-9; 78-9; 80-1-3-6-7-8; 94-6-7; 700-4-6-7-9; 10-39
37	BOLT—Thru (w/Extension).....	1931654	1107660-4
37	BOLT—Thru (w/Extension).....	1941111	1107660-4-53;-96
—	BOLT—Thru.....	1941070	1107689
—	BOOT—Plunger.....	1912448	1107668
—	BOOT—Shift Lever.....	1936818	1107668
—	BOOT—Solenoid.....	1936817	1107689
38	BUSHING—C.E.....	1872678	1107613; 41; 52-3-5-7; 60-1-4-5-7-8; 78-9; 81-3-6-7-8; 94-7; 700-4-6-7-9-10; 39
39	BUSHING—D.E.....	1923907	

^ΔLater production used sealing washer #1970988 and Hex Jam Lock Nut #9428056

Parts not listed in this catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
39	BUSHING—D.E.....	1839345	1107680
39	BUSHING—D.E.....	1930879	1107689
39	BUSHING—D.E.....	1932190	1107696
—	CONNECTOR—Field Coil to Switch.....	1926619	1107689
—	Connector—Switch.....	1941903	1107700; 39
—	GASKET—Between Switch & Drive Housing.....	1952427	1107678-9; 80; 709; 10
40	GROMMET—In Field Frame.....	1966391	All except 1117689; 704; 39
40	GROMMET—In Field Frame.....	1926604	1107689; 704; 39
41	INSULATOR—Field Coil.....	1927853	1107613; 41; 52-3-5-7; 60-1-4-5-7-8; 78-9; 80-1-3-6-7-8-9; 94-6-7; 704-6-7-9; 10
—	LINK—Shift Lever Adjusting.....	1927033	1107689
42	PIN—Brush Holder.....	1966923	1107652-3-5; 60-4-8; 78; 94; 704-9
42	PIN—Brush Holder.....	1940474	1107696
42	PIN—Brush Holder.....	1938058	1107613; 41; 57; 61-5-7-8-9; 80-1-3-6-7-8- 9; 97; 700-6-7; 10; 39
—	PIN—Cotter.....	112726	1107689
43	PIN—Dowel—D.E.....	809593	1107613; 41; 52-3-5-7; 60-1-4-5-7-8; 78-9; 80-1-3-6-7-8-9; 94-7; 700-4-6-7-9; 10; 39
43	PIN—Dowel—D.E.....	1914843	1107696
—	PIN—Link Attaching—To Lever.....	1853305	1107689
—	PLUG—Pipe—C.E. & D.E.....	453465	1107689
44	SHOE—Pole.....	1931129	All except 1107700; 39
44	SHOE—Pole.....	810601	1107700; 39
—	WICK—C.E.....	1919851	1107689
—	WICK—D.E.....	1919851	1107689



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assem.	Coil Shunt	Arma- ture	Drive Assem.	Collar Stop
	1	2	3	4	5	6	7	8	9	10	11	12
1107658.....	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1928969		1929792	▲1964293	
1107659.....	"	"	"	"	"	"	"	"				
1107663.....	"	"	"	"	"	"	"	"		1935588	○1935534	
1107666.....	"	"	"	"	"	"	"	1930418		1933789	▲1952486	
1107670.....	"	"	"	"	"	"	"	1928969		1935851	*1931585	1927849
1107671.....	"	"	"	"	"	"	"	1932696	1932743	1927343	*1932280	"
1107672.....	"	"	"	"	"	"	"	1937548		1943816	*1937554	"
1107673.....	"	"	"	"	"	"	"	1928969		1935851	*1931585	"
1107674.....	"	"	"	"	"	"	"	"		1927343	* " "	"
1107675.....	"	"	"	"	"	"	"	"		1935851	* " "	"
1107677.....	"	"	"	"	"	"	"	"		"	* " "	"
1107682.....	"	"	"	"	"	"	"	1932696	1932743	1935588	†1850844	
1107684.....	"	"	"	"	"	"	"	1942021	1939129	1939126	*1939138	1927849
1107685.....	"	"	"	"	"	"	"	1932696	1932743	1935588	†1850844	
1107695.....	"	1946400	"	"	"	"	"	1939535		1929792	▲1922266	
1107698.....	1940385	1906945	"	"	"	"	"	1932696	1932743	1935588	†1850844	
1107699.....	"	"	"	"	"	"	"	"	"	"	† " "	1927849
1107701.....	"	"	"	"	"	"	"	1942021	"	"	†1868804	
1107702.....	1928966	"	"	"	"	"	"	1928969		1947996	▲1925079	
1107703.....	"	"	"	"	"	"	"	1932696	1932743	1942506	▲1943450	
1107705.....	"	1946400	"	"	"	"	"	1930418		1947996	▲1925079	
1107708.....	"	1906945	"	"	"	"	"	1928969		"	▲1964297	
1107713.....	"	"	"	"	"	"	"	1932696	1932743	1935588	†1850844	
1107714.....	"	"	"	"	"	"	"	"	"	1935851	*1931585	1927849
1107718.....	"	"	"	"	"	"	"	"	"	1954961	*1950057	1928021
1107721.....	1940385	"	"	"	"	"	"	"	"	1929792	□1935104	
1107725.....	1928966	"	"	"	"	"	"	"	"	1943803	*1943808	1928021
1107728.....	"	"	"	"	"	"	"	"	"	1947996	▲1922266	
1107729.....	"	"	"	"	"	"	"	"	"	1929792	▲1925079	
1107732.....	"	"	"	"	"	"	"	1928969		"	▲1856869	

(Continued on Page 2)

(Continued on Page 2)

[^]Service by complete replacement.
[†]For parts see Motor Drive—Group 1.
[°]For parts see Motor Drive—Group 1-A.

*For parts see Motor Drive—Group 4.
 □For parts see Motor Drive—Group 5.

MINOR PARTS SECTION

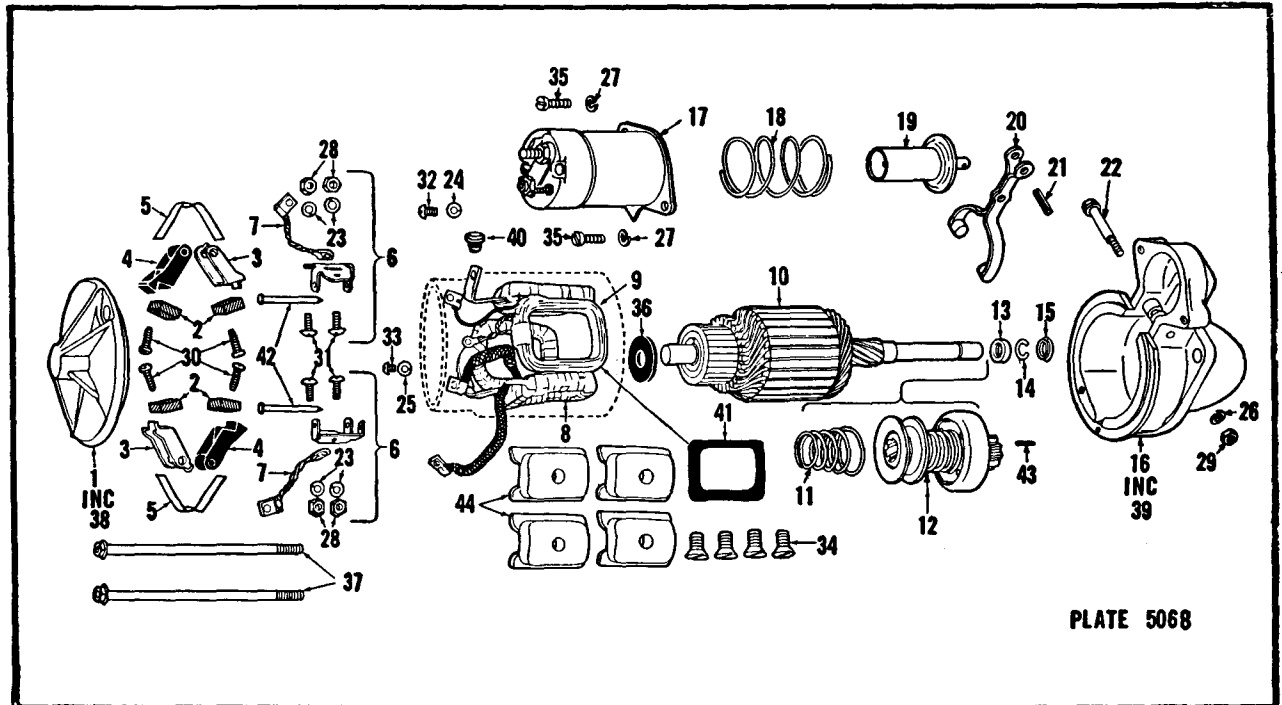
Illus. No.	Name	Part No.	Used on Models
	WASHERS—Continued		
44	Washer—Brake—C.E.	818265	1107670-1-2-3-4-5-7; 99; 714; 64
44	Washer—Brake—C.E.	821453	1107684
44	Washer—Brake—C.E.	1914842	1107702-3-5-8; 18; 43-5-6-7; 57-8; 80-7-8; 94-8
—	Washer—Insul.—Terminal ($\frac{3}{4}$ O.D.)	1913959	1107666; 95; 705; 48-9
—	Washer—Insul.—Terminal ($\frac{5}{16}$ O.D.)	1913958	1107666; 95; 48-9
—	Washer—Insul.—Terminal	1940436	1107695; 705
—	Washer—Insul.—Terminal Stud ($\frac{1}{16}$ O.D.)	1881867	1107699; 708; 21-8-9; 45-7; 53-5; 61-2-7; 78
—	Washer—Insul.—Terminal Stud ($\frac{1}{2}$ O.D.)	1961387	1107778; 98
—	Washer—Insul.—Terminal Stud	805613	1107798
—	Washer—Plain—Terminal Stud	812622	1107666; 95; 705; 48-9
—	Washer—Plain—Terminal Stud	1903092	1107699; 708; 21-8-9; 32; 53-5; 61-2-7; 78; 98
—	Washer—Plain—Terminal Stud (.023 thick)	1945424	1107699; 721-8-9; 45-7; 55; 61-2-7
—	Washer—Space—C.E.	1914842	1107658-9; 63-6; 82-4-5; 95-8; 701; 21-5-8-9; 32-3-6-7-8; 40-1-8-9; 50-3-5-6; 61-2-7; 72-4-8-9
46	Washer—Space—D.E. ($\frac{5}{8} \times 1\frac{1}{16} \times \frac{1}{16}$)	809815	1107663-6; 82-5; 98; 713; 33-6-8; 48-9; 56
46	Washer—Space—D.E. ($\frac{5}{8} \times 1\frac{1}{16} \times \frac{3}{32}$)	1849774	1107663; 82-5; 98-9; 701; 13; 33-6-8; 56
46	Washer—Space—D.E. (.625x.907x $\frac{3}{32}$)	808975	1107703; 43; 80
46	Washer—Thrust—D.E.	1853917	1107658-9; 702-3-5-8-9; 21-8-9; 32-8; 40-1-5-6-7; 50-3-5-7-8; 61-2-7; 70-4-8; 87; 94-8
46	Washer—Thrust—D.E. ($\frac{5}{16} \times \frac{3}{8} \times \frac{1}{16}$)	1914842	1107663; 82-5; 98-9; 701; 13; 33-6; 56; 70
	MISCELLANEOUS		
47	BOLT—Thru	1939970	1107658-9; 63-6; 70-1-2-3-4-5-7; 82-4-5; 95; 702-3-5-8; 13-14-18; 25-8-9; 32-6-7-8; 40-1-3-5-6-7-8-9; 50-3-5-6-7-8; 62-4; 70-2-4; 80-7; 98
47	BOLT—Thru	1941070	1107698-9; 701; 21; 33; 61-7; 78-9; 94
—	BUSHING—Center Bearing	820148	1107658-9; 63; 82-4-5; 95-8-9; 701; 13-18; 25-9; 32-3-6-7; 45-6-7; 53-8; 61-7; 72-9
—	BUSHING—Center Bearing	1838670	1107666; 705; 748-9; 70-4-8; 94-8
—	BUSHING—Center Bearing	1880825	1107721; 62
—	BUSHING—Center Bearing	1867149	1107741; 50-5; 87-8
48	BUSHING—C.E.	1872678	1107698-9; 701; 21; 33; 61-7; 78-9; 94
49	BUSHING—D.E.	810620	1107658-9; 63; 82-5; 95-8-9; 701-2-5-8; 13; 28-9; 32-3-6-8; 40-1-5-6-7; 50-3-5-6-7-8; 62; 70-4; 87-8; 98
49	BUSHING—D.E.	1923907	1107666; 70-1-2-3-4-5-7; 714; 48-9
49	BUSHING—D.E.	1930879	1107684; 772
49	BUSHING—D.E.	1942504	1107703; 80
49	BUSHING—D.E.	1839345	1107718; 25; 37; 64
*49	BUSHING—D.E.	826462	1107721; 67; 78; 94
49	BUSHING—D.E.	1872678	1107761
—	BUSHING—D.E.	1959998	1107779
—	BUSHING—Terminal Stud	1961386	1107699; 708; 21-8-9; 32; 45-7; 53-5; 61-2-7; 78; 98
—	BUSHING—Terminal Stud	1904669	1107705
—	GASKET—Center Bearing	1867151	1107721; 41; 50; 87-8
52	GROMMET—In Field Frame	1926604	1107658-9; 63; 70-1-2-3-4-5-7; 82-4-5-8; 701-2-3; 13-14-18; 25; 33-6-7-8; 40-1-3-6; 50-6-7-8; 64; 70-2-4-9; 80-7-8; 94
53	INSULATOR—Field Coil	1927853	1107658-9; 63-6; 70-1-2-3-4-5-7; 82-4-5-8-9; 701-2-3-5-8; 13-14-18; 21-5-8-9; 32-3-6-7-8; 40-1-3-5-6-7-8-9; 53-5-6-7-8; 61-2-4-7; 70-2-4; 80-7-8; 94-8
—	INSULATOR—Terminal ($\frac{3}{8}$ square hole)	1940436	1107666; 748-9
55	KEY—Woodruff	124546	1107658-9; 63-6; 82-4; 95-8-9; 701-2-5-8; 13; 21-8-9; 32-3-8; 40-1-5-6-7-8-9; 50-3-5-6-7-8; 61-2-7; 70-4-8; 87-8; 94-8
—	OILER—C.E.	114998	1107778-9
—	OILER—D.E.	1921157	1107684; 772
—	OILER—D.E.	114998	1107703; 43; 78-9; 80
—	Oil SEAL—Center Bearing	1867150	1107721; 62
—	Oil SEAL—Center Bearing	1947538	1107741; 50-5; 87-8

*Later units Model 1107767 require 1872678 Bushing $\frac{1}{16}$ " O.D.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
56	PIN—Brush Holder.....	1966923	All
56	PIN—Brush Holder.....	1938058	1107671; 82-4; 99; 701-3; 13; 25-9; 50
57	PIN—Cotter—Link Attaching.....	112726	1107670-1-2-3-4-5-7; 84; 714-18; 25; 37; 64; 72-9
58	PIN—Dowel—D.E.....	809593	1107658-9; 63-6; 70-1-2-3-4-5-7; 82-4-5; 95-8-9; 701-2-5-8; 13-14-18; 21-5-8-9; 32-3-6-7-8; 40-1-3-5-6-7-8-9; 50-3-5- 6-7-8; 61-2-4-7; 70-2-4-8-9; 80-7-8; 94-8
58	PIN—Dowel—D.E.....	1882550	1107703; 43; 80
59	PIN—Link Attaching to Lever.....	1853305	1107670-1-2-3-4-5-7; 84; 714-18; 25; 37; 64; 72-9
—	PLATE—Center Bearing.....	820149	1107658-9; 63; 82-4-5; 95-8-9; 701; 13-18; 25-9; 32-3-6-7; 40-5-6-7; 53-8; 61-7; 72-9
—	PLATE—Center Bearing.....	1838667	1107666; 705; 48-8; 70-4-8; 94-8
—	PLATE—Center Bearing.....	1880679	1107721; 62
—	PLATE—Center Bearing.....	1949556	1107741; 50-5; 87-8
—	PLUG—Expansion—C.E.....	810819	1107698-9; 721; 33; 61-7; 78-9; 94
—	PLUG—Pipe—C.E.....	453465	1107698-9; 701; 21; 33-8; 61-7; 94
—	PLUG—Pipe—D.E.....	453806	1107721
—	PLUG—Pipe—D.E.....	453465	1107750; 61-7; 94
60	SHOE—Pole.....	1931129	All except 1107750; 79
60	SHOE—Pole.....	810601	1107750; 79
—	STUD—Terminal.....	1933793	1107666; 95; 705; 48-9
—	STUD—Terminal.....	1956246	1107699; 708; 21-8-9; 32; 45-7; 53-5; 61- 2-7; 78; 98
—	SUPPORT—Spring—Shift Lever.....	1835998	1107718; 37; 64; 79
—	WICK—C.E.....	1919851	1107698-9; 701; 21; 33-8; 61-7; 78-9; 94
—	WICK—D.E.....	1907201	1107703
—	WICK—D.E.....	1919851	1107684; 721; 43; 50; 72-8-9; 80
—	WICK—D.E.....	1916439	1107761-7; 94



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assembly	Coil Shunt	Armature	Spring Assist
	1	2	3	4	5	6	7	8	9	10	11
1107711.....	1928966	1906945	1940477	1926618	1926622	1928015	1935767	1941900	1941910	1940624	
1107712.....	"	"	"	"	"	"	"	"	"	"	
1107716.....	"	"	"	"	"	"	"	"	"	1941888	
1107717.....	"	"	"	"	"	"	1926605	1935128	1935131	1935851	1932209
1107719.....	1941109	"	"	"	1940475	1941075	1940478	1943529		1955937	1941128
1107720.....	1928966	"	"	"	1926622	1928015	1926605	1968775		1943506	1932209
1107722.....	"	"	"	"	"	"	"	1967968		1935851	"
1107723.....	"	"	"	"	"	"	"	1968775		1943816	"
1107724.....	"	"	"	"	"	"	"	1935128	1935131	1935851	"
1107731.....	"	"	"	"	"	"	"	1967968		"	"
1107731.....	"	"	"	"	"	"	"	"		1938178	1938171
1107735.....	"	"	"	"	"	"	"	1941900	1941910	1941888	
1107742.....	1940385	1946400	"	"	"	"	"	1942870	1952535	1943816	1932209
1107741.....	1928966	1906945	"	"	"	"	"	1968775		1947353	
1107751.....	"	"	"	"	"	"	"	1935128	1935131	1932185	1932209
1107752.....	1940385	1946400	"	"	"	"	"	"	"	"	"
1107751.....	1928966	1906945	"	"	"	"	"	1968775		1947726	1951002
1107760.....	1940385	"	"	"	"	"	"	1967968		1848177	1932209
1107763.....	1928966	"	"	"	"	"	"	1942870	1935131	1943816	"
1107765.....	"	"	"	"	"	"	"	"	"	1942698	"
1107766.....	"	"	"	"	"	"	"	1935128	"	1932185	"
1107769.....	"	"	"	"	"	"	"	1942870	"	1943816	"
1107771.....	"	"	"	"	"	"	"	1941900	1941910	1949243	
1107773.....	"	"	"	"	"	"	"	1949332	1952304	1954479	
1107776.....	"	"	"	"	"	"	"	"	"	1941888	
1107777.....	"	"	"	"	"	"	"	"	"	"	
1107781.....	"	"	"	"	"	"	"	"	"	1949770	
1107782.....	"	"	"	"	"	"	"	1968775		1947353	
1107783.....	"	"	"	"	"	"	"	1935128	1935131	1935851	1932209
1107784.....	"	"	"	"	"	"	"	1949332	1952304	1954479	
1107785.....	"	"	"	"	"	"	"	1935128	1935131	1950307	
1107789.....	"	"	"	"	"	"	"	"	"	1950563	1932209
1107790.....	"	"	"	"	"	"	"	1949332	1952304	1949770	

(Continued on Page 2)

Delco-Remy

SERVICE PARTS CATALOG

Model	Frame — C.E.	Brush	Holder — Ground	Holder — Insul.	Spring — Brush	Support — Package	Lead — Ground	Coil — Assembly	Coil — Shunt	Armature	Spring — Assist
	1	2	3	4	5	6	7	8	9	10	11
1107791.....	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1935128	1935131	1950563	1932209
1107796.....	"	"	"	"	"	"	"	1967968	"	1932185	"
1107799.....	"	"	"	"	"	"	"	1935128	1935131	1950563	"
1107800.....	"	"	"	"	"	"	"	"	"	1954476	"

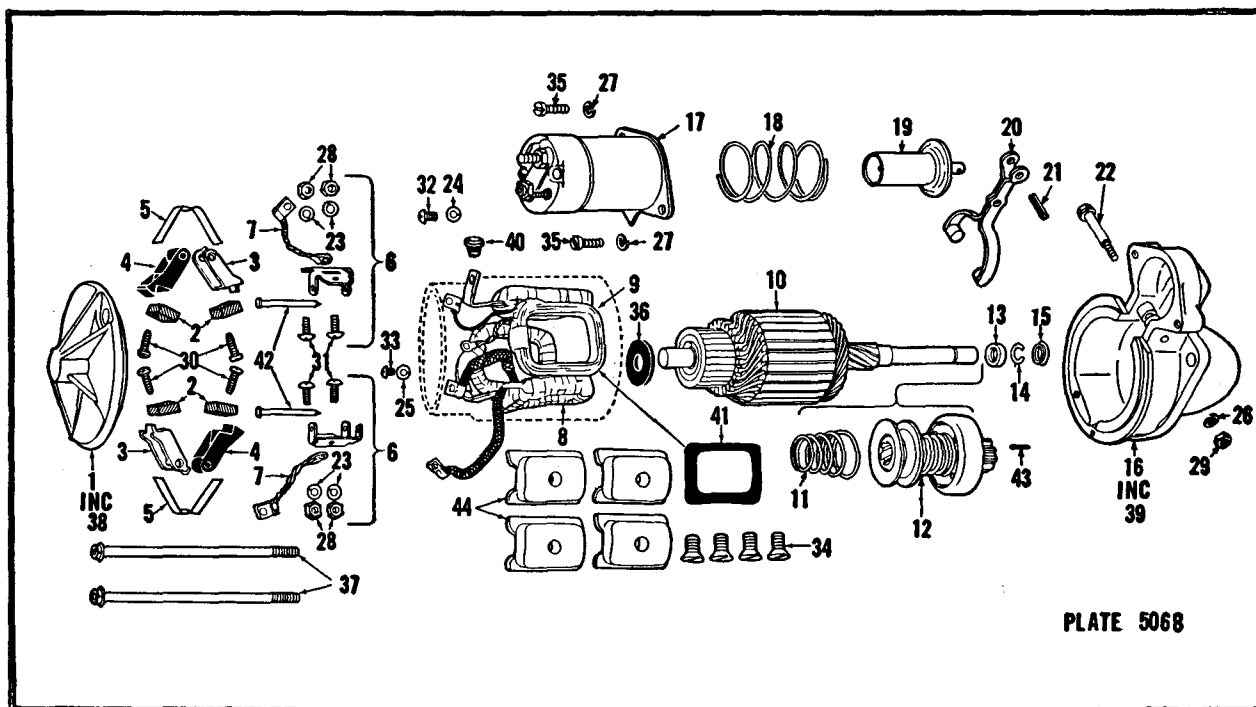


PLATE 5068

Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar — Stop	Ring — Retainer	Collar — Thrust	Housing — Drive	Switch	Spring — Plunger	Plunger	Lever — Shift	Pin — Lever	Stud — Lever
	12	13	14	15	16	17	18	19	20	21	22
1107711.....	†1954842	1927849	1927848	1927850	1964504	△1119999	1958679	1941113	1951567	455106	1932197
1107712.....	"	"	"	"	1961276	*1114356	"	"	"	"	"
1107716.....	†1932188	"	"	"	1935710	△1118811	"	"	"	"	"
1107717.....	†1935853	"	"	"	1942431	△1114341	"	"	"	"	"
1107719.....	†1943532	1941066	"	1941067	1941226	*1114356	1940974	"	1941115	"	1941110
1107720.....	†1939109	1928021	1928022	1928023	1957226	△1119923	1958679	1939113	1951567	"	1932197
1107722.....	†1935853	1927849	1927848	1927850	1942431	*1114356	"	1941113	"	"	"
1107723.....	†1943600	"	"	"	"	x	"	"	"	"	"
1107724.....	†1935853	"	"	"	1950225	△1114341	"	"	"	"	"
1107731.....	†	"	"	"	1945013	*1114356	"	"	"	"	"
1107734.....	†1929402	1928021	1928022	1928023	1956461	x	"	"	"	"	1814529
1107735.....	†1932188	1927849	1927848	1927850	1932187	△1118811	"	"	"	"	1932197
1107742.....	†1943600	"	"	"	1955336	*1114356	"	"	"	"	"
1107744.....	†1939109	1928021	1928022	1928023	1950306	x	"	"	"	"	1814529
1107751.....	†1932188	1927849	1927848	1927850	1948902	x	"	"	"	"	1932197
1107752.....	†	"	"	"	1948902	*1114359	"	"	"	"	"
1107754.....	†1947727	"	"	"	1961276	*1114356	"	"	"	"	"
1107760.....	†1943307	1928021	1928022	1928023	1957226	△1119923	"	1939113	"	"	"
1107763.....	†1943600	1927849	1927848	1927850	1955336	*1114356	"	1941113	"	"	"
1107765.....	†1942692	"	"	"	1940132	△1119798	"	"	"	"	"
1107766.....	†1937975	"	"	"	"	o	"	"	"	"	"
1107769.....	†1943600	"	"	"	1942431	*1114356	"	"	"	"	"

(Continued on Page 3)

Parts not listed in this Catalog will not be sold separately.

Model	Drive Assembly	Collar — Stop	Ring — Retainer	Collar — Thrust	Housing — Drive	Switch	Spring — Plunger	Plunger	Lever — Shift	Pm — Lever	Stud — Lever
	12	13	14	15	16	17	18	19	20	21	22
1107771.....	†1946220	1928021	1928022	1928023	1949241	×1114356	1958679	1941113	1951567	455106	1932197
1107773.....	†1935853	1927849	1927848	1927850	1950225	× "	"	"	"	"	"
1107776.....	†1932188	"	"	"	1935710	× "	"	"	"	"	"
1107777.....	† "	"	"	"	1932187	× "	"	"	"	"	"
1107781.....	†1949772	"	"	"	1951082	× "	"	"	"	"	"
1107782.....	†1951788	1928021	1928022	1928023	1949984	× "	"	"	"	"	"
1107783.....	†1935853	1927849	1927848	1927580	1950225	× "	1950323	"	"	"	"
1107784.....	† "	"	"	"	"	× "	"	"	"	"	"
1107785.....	†1946220	1928021	1928022	1928023	1966914	× "	1958679	"	"	"	"
1107789.....	†1949772	1927849	1927848	1927850	1950564	○1119798	"	"	"	"	"
1107790.....	† "	"	"	"	"	×1114356	"	"	"	"	"
1107791.....	† "	"	"	"	1951082	○1119798	"	"	"	"	"
1107796.....	†1932188	"	"	"	1951013	×1114356	"	"	"	"	"
1107799.....	†1949772	"	"	"	1951212	× "	"	"	"	"	"
1107800.....	†1935853	"	"	"	1955621	× "	"	"	"	"	"

†For parts see Motor Drive—Group 4.

○For parts see Switch—Group 103-C.

△For parts see Switch—Group 103 B.

×For parts check Part No. of Switch.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

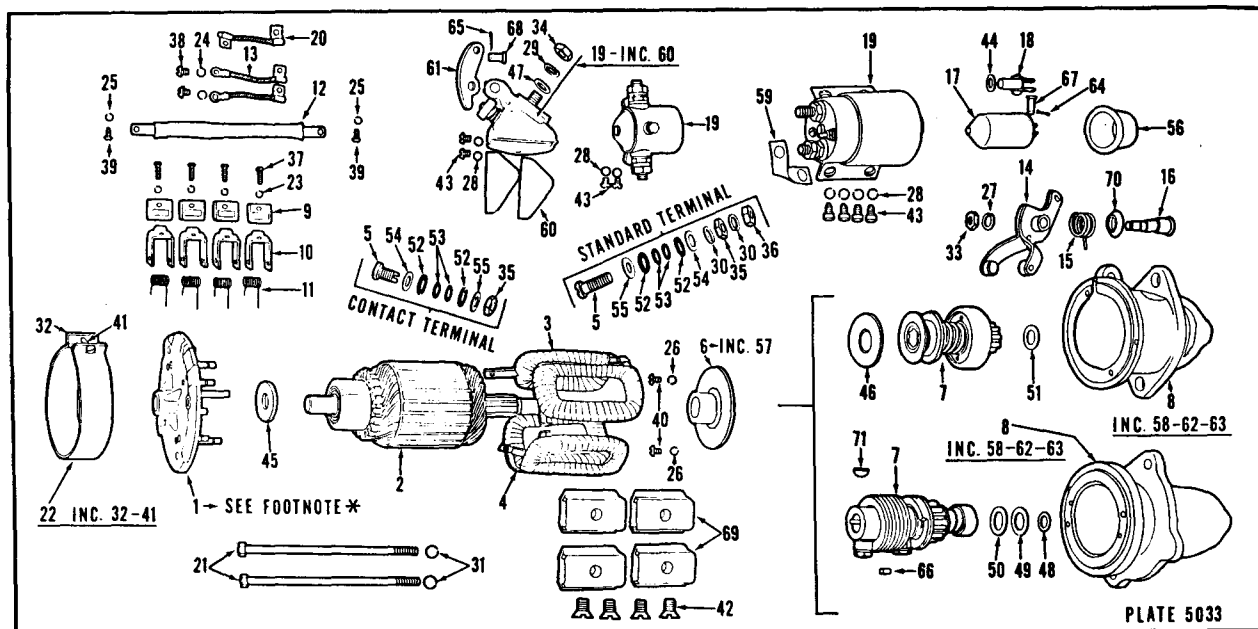
Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
—	Lock Washer—Battery Terminal Nut.....	9421425	1107785
23	Lock Washer—Brush Holder Support Screw.....	453435	1107711-12-16-17-19; 20-2-3-4; 31-4-5; 42-4; 51-2-4; 60-3-5-6-9; 71-3-6-7; 81-2-3-4-5-9; 90-1-6-9; 800
—	Lock Washer—Center Bearing Attaching.....	1962276	1107720; 44; 60; 71; 82-5
—	Lock Washer—Connector Attaching Screw.....	456319	1107711-12-16-17-19; 20-2-3-4; 31-4-5; 42-4; 51-2-4; 60-3-5-6-9; 71-3-6-7; 82-3-4-5; 90
24	Lock Washer—Field Lead Screw—To Switch.....	453435	1107711-12-16; 35; 71
24	Lock Washer—Field Lead Screw—To Switch.....	456319	1107781-9; 91-6-9; 800
25	Lock Washer—Field Lead Screw—To Ground.....	453844	1107717; 24; 51; 63-5-6
26	Lock Washer—Shift Lever Stud.....	9421424	1107711-12-16-17-19; 20-2-3-4; 31-5; 42; 51-2-4; 60-3-5-6-9; 71-3-6-7; 81-2-3-4-5-9; 90-1-6-9; 800
26	Lock Washer—Shift Lever Stud.....	1953479	1107734; 44
27	Lock Washer—Switch Attaching Screw.....	9421423	1107711-12-16-17; 20-2-3-4; 31-4-5; 42-4; 51-2-4; 60-3-5-6-9; 71-3-6-7; 81-2-3-4-5-9; 90-1-6-9; 800
27	Lock Washer—Switch Attaching Screw.....	453294	1107719
NUTS			
—	Nut—Battery Terminal (1/4" thk.).....	134566	1107785
28	Nut—Brush Holder Support Screw.....	120361	1107711-12-16-17; 20-2-3-4; 31-4-5; 42-4; 51-2-4; 60-3-5-6-9; 71-3-6-7; 81-2-3-4-5-9; 90-1-6-9; 800
28	Nut—Brush Holder Support Screw.....	274737	1107719
29	Nut—Shift Lever Stud.....	1926640	1107711-12-16-17; 20-2-3-4; 31-4-5; 42-4; 51-2-4; 60-3-5-6-9; 71-3-6-7; 81-2-3-4-5-9; 90-1-6-9; 800
29	Nut—Shift Lever Stud.....	1941097	1107719
SCREWS			
30	Screw—Insul. Brush Attaching.....	1967747	All
30	Screw—Ground Brush Attaching.....	443527	All
31	Screw—Brush Holder Support Attaching.....	274738	1107711-12-16-17-19; 20-2-3-4; 31-4-5; 42-4; 51-2-4; 60-3-5-6-9; 71-3-6-7; 81-2-3-4-5-9; 90-1-6-9; 800
—	Screw—Center Bearing Attaching.....	132900	1107720; 44; 60; 71; 82-5
—	Screw—Connector Attaching.....	453468	1107711-12-16-17; 20-2-3; 35
—	Screw—Connector Attaching.....	178451	1107773-6-7
—	Screw—Connector Attaching.....	1949653	1107784-5; 90
32	Screw—Field Lead Attaching—To Switch.....	453468	1107711-12-16-19; 24; 31; 44; 51-2-4; 60-3-5-6-9; 71
32	Screw—Field Lead Attaching—To Switch.....	1949653	1107742; 81-2-3-9; 91-66-9; 800
33	Screw—Field Lead Attaching—To Ground.....	453647	1107717; 24; 42; 63-5-6
34	Screw—Pole Shoe.....	1913960	1107717; 19; 20-2-3-4; 31-4; 42-4; 51-2-4; 60-3-5-6-9; 82-3-5-9; 91-6-9; 800
34	Screw—Pole Shoe.....	1913100	1107711-12-16; 35; 71-3-6-7; 81-4; 90
35	Screw—Switch Attaching.....	132255	1107711-12-16-17-19; 20-2-3-4; 31-4-5; 42-4; 51-2-4; 60-3-5-6-9; 71-3-6-7; 81-2-3-4-5-9; 90-1-6-9; 800
WASHERS			
36	Washer—Brake—C.E. (Leather).....	818265	1107711-12-16-17-19; 20-2-3-4; 31-4-5; 42; 51-2-4; 60-3-5-6-9; 73-6-7; 81-3-4-9; 90-1-6-9; 800
—	Washer—Between Center Bearing & Drive.....	1881771	1107720; 60
—	Washer—Between Center Bearing & Drive.....	821453	1107744; 71; 82-5
—	Washer—Space—C.E.....	1914842	1107744; 71; 82-5
MISCELLANEOUS			
—	BOOT—Switch Plunger.....	1949245	1107771
—	BOOT—Switch Plunger.....	1951546	1107783-4
37	BOLT—Thru.....	1939970	1107711-12-16-17-19; 20-2-3-4; 31-4-5; 44; 51-4; 63-5-6-9; 71-3-6-7; 81-2-3-4-5-9; 90-1-6-9; 800
37	BOLT—Thru (w/Extension).....	1941111	1107712; 19; 54
37	BOLT—Thru.....	1941070	1107742; 52; 60
—	BUSHING—Center Bearing.....	1938596	1107720; 60

⁴Later production used Sealing Washer #1970988 and Hex Jam Lock Nut #9428056.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
—	BUSHING—Center Bearing.....	820148	1107744; 82-5
—	BUSHING—Center Bearing.....	1867149	1107771
—	BUSHING—C.E.....	1872678	1107742; 52; 60
39	BUSHING—D.E.....	1923907	1107711-12-16-17; 22-3-4; 31-5; 42; 51-4; 63-5-6-9; 73-6-7; 81-3-4-9; 90-1-6-9; 800
39	BUSHING—D.E.....	1959998	1107760; 71; 85
39	BUSHING—D.E.....	1839345	1107720; 34; 44; 82
39	BUSHING—D.E.....	1862383	1107752
39	BUSHING—D.E.....	1932190	1107719
—	COLLAR—Space—D.E.....	1867899	1107720; 60
—	CONNECTOR—Switch.....	1941903	1107711-12-16; 35; 71
—	CONNECTOR—Switch.....	1952307	1107773-6-7; 84
—	GASKET—Solenoid Mounting.....	1952427	1107720; 44; 85
—	GASKET—Between Center Bearing & Drive.....	1925479	1107771
40	GROMMET—In Field Frame.....	1966391	1107717-19; 20-2-3-4; 31-4; 42-4; 51-2-4; 60-3-5-6-9; 82-3-5-9; 91-6-9; 900
40	GROMMET—In Field Frame.....	1926604	1107711-12-16; 35; 71
40	GROMMET—In Field Frame.....	1965047	1107773-6-7; 81-4; 90
41	INSULATOR—Field Coil.....	1927853	1107717; 19; 20-2-3-4; 31-4; 44; 51-2-4; 60-3-5-6-9; 82-3-4-9; 91-6-9; 800
—	OILER—D.E.....	114998	1107752
42	PIN—Brush Holder.....	1966923	1107717; 20-2-3; 31-4; 42-4; 51-2-4; 60-3-5-6-9; 81-2-3-4-5-9; 90-1-6-9; 800
42	PIN—Brush Holder.....	1938058	1107711-12-16; 24; 35; 71-6-7
42	PIN—Brush Holder.....	1940474	1107719
43	PIN—Dowel—D.E.....	809593	1107711-12-16-17; 20-2-3-4; 31-4-5; 42-4; 51-2-4; 60-3-5-6-9; 71-3-6-7; 81-2-3-4-5-9; 90-1-6-9; 800
43	PIN—Dowel—D.E.....	1914843	1107719
—	PLATE—Center Bearing.....	820149	1107720; 44; 60; 82-5
—	PLATE—Center Bearing.....	1949556	1107771
—	PLUG—Expansion—C.E.....	810819	1107760
—	PLUG—Pipe—C.E.....	453465	1107742; 60
—	PLUG—Pipe—D.E.....	453465	1107771; 85
—	RING—Retainer—Between Center Bearing & Drive.....	9413435	1107720; 60
—	SEAL—Oil—Center Bearing.....	1947538	1107771
44	SHOE—Pole.....	1931129	1107717-19; 20-2-3; 31-4; 42-4; 51-2-4; 60-3-5-6-9; 82-3-5-9; 91-6-9; 800
44	SHOE—Pole.....	810601	1107711-12-16; 35; 71-3-6-7; 81-4; 90
—	WICK—C.E.....	818265	1107742
—	WICK—C.E.....	1919851	1107760
—	WICK—D.E.....	1919851	1107752
—	WICK—D.E.....	1916439	1107771; 85



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	* Frame — C.E.	Armature	Field Coil — Upper	Field Coil — Lower	Stud — Terminal	Plate — Center Bearing	Drive Assembly	Housing — Drive	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1107801.....	1935681	818002	1838082	1838083	826938	1838667	†1850844	1867885	828448	810226	813521
1107802.....	1868782	1868784	1868784	1868784	1868784	1868784	1868784	1868784	1868784	1868784	1868784
1107803.....	1908580	1911763	1840917	1840918	1840918	1840918	†1868804	1858803	1858803	1858803	1858803
1107804.....	820406	1919267	1838082	1838083	1838083	1838083	†1843041	1869116	1869116	1869116	1869116
1107805.....	1908580	1847432	1847432	1847432	1847432	1847432	*1859546	1869198	1869198	1869198	1869198
1107806.....	1935681	818002	1838082	1838083	826938	1838667	†1882486	1963665	1963665	1963665	1963665
1107807.....	1908580	1872450	1840917	1840918	826938	1838667	1872636	1872636	1872636	1872636	1872636
1107808.....	1935681	818002	1938082	1938083	826938	1838667	†1850844	1872981	1872981	1872981	1872981
1107809.....	1935681	818002	1938082	1938083	826938	1838667	1873265	1873265	1873265	1873265	1873265
1107810.....	1935681	1917857	1840917	1840918	1839761	820149	†1856669	1874034	1874034	1874034	1874034
1107811.....	1908580	818002	1838082	1838083	826938	1838667	†1850844	1944915	1944915	1944915	1944915
1107812.....	1908580	1872450	1840917	1840918	826938	1838667	1872636	1872636	1872636	1872636	1872636
1107813.....	1908580	818002	1838082	1838083	826938	1838667	1872981	1872981	1872981	1872981	1872981
1107814.....	1908580	1872450	1840917	1840918	826938	1838667	1872981	1872981	1872981	1872981	1872981
1107815.....	1908580	818002	1838082	1838083	826938	1838667	1872981	1872981	1872981	1872981	1872981
1107816.....	1935681	1847432	1838082	1838083	826938	1838667	*1859546	1878416	1878416	1878416	1878416
1107817.....	1935681	1847432	1838082	1838083	826938	1838667	*1861356	1874200	1874200	1874200	1874200
1107818.....	1908580	1872450	1840917	1840918	826938	1838667	*1859546	1878734	1878734	1878734	1878734
1107819.....	1908580	1872450	1840917	1840918	826938	1838667	*1878800	1878734	1878734	1878734	1878734
1107820.....	1908580	1872450	1840917	1840918	826938	1838667	†1868804	1944875	1944875	1944875	1944875
1107821.....	1935681	818002	1838082	1838083	826938	1838667	†1850844	1880925	1880925	1880925	1880925
1107822.....	1908580	1872450	1840917	1840918	826938	1838667	†1868804	1944875	1944875	1944875	1944875
1107823.....	1908580	1872450	1840917	1840918	826938	1838667	1881193	1881193	1881193	1881193	1881193
1107824.....	1908580	1872450	1840917	1840918	826938	1838667	†1850844	1874952	1874952	1874952	1874952
1107825.....	1908580	818002	1838082	1838083	826938	1838667	†1882486	1841446	1841446	1841446	1841446
1107826.....	1935681	1847432	1838082	1838083	826938	1838667	*1859546	1878416	1878416	1878416	1878416
1107827.....	1935681	818002	1838082	1838083	826938	1838667	†1850844	1835510	1835510	1835510	1835510
1107828.....	1908580	1917857	1840917	1840918	826938	1838667	1877517	1877517	1877517	1877517	1877517
1107829.....	1908580	1917857	1840917	1840918	826938	1838667	†1873789	1884131	1884131	1884131	1884131
1107830.....	1935681	1878077	1838082	1838083	826938	1838667	*1878079	1886152	1886152	1886152	1886152

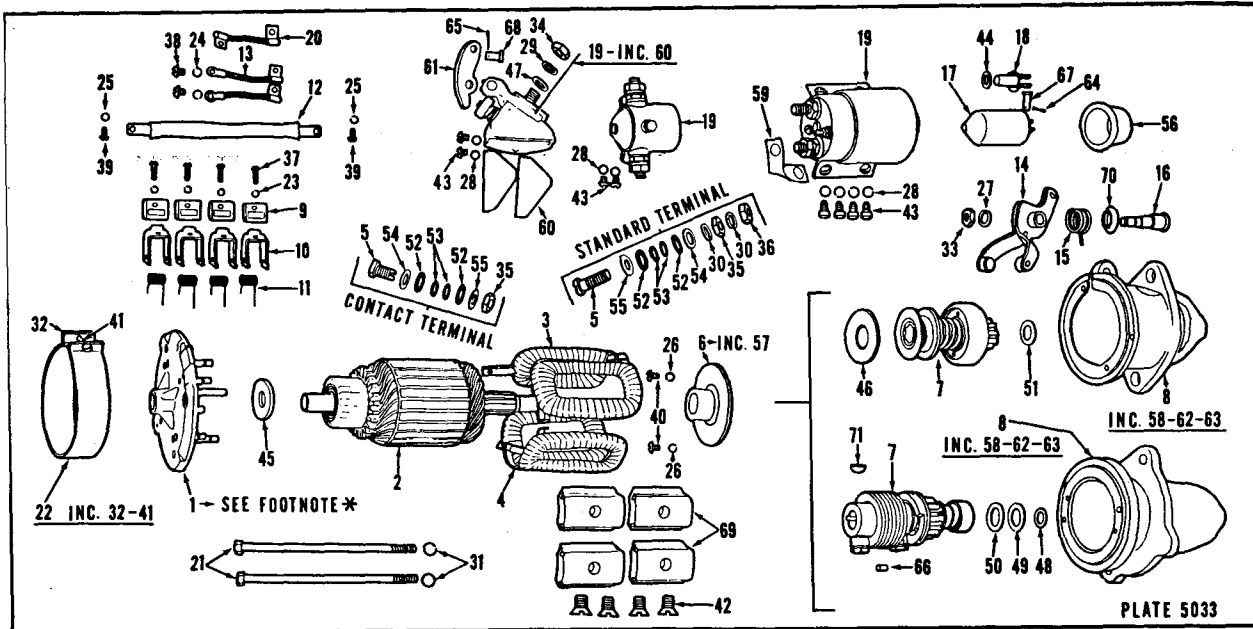
†For parts see Motor Drive—Group 1.

†For parts see Motor Drive—Group 4.

*For parts see Motor Drive—Group 5.

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing.

Delco-Remy
SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Lead — Brush Con- nector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger and Link	Link and Screw	Switch	Lead — Brush to Field	Bolt — Thru	Band Cover
	12	13	14	15	16	17	18	19	20	21	22
1107801.....	813523	813554							811450	1932271	817114
1107802.....	"	"							"	"	"
1107803.....	"	"						*1509	"	"	"
1107804.....	"	"	1853297	1845936	1917078		1853301	1559	"	"	"
1107805.....	"	"							"	"	"
1107806.....	"	"						*1509	"	"	"
1107807.....	"	"							"	"	"
1107808.....	"	"						*1509	"	"	"
1107809.....	"	"							"	"	"
1107810.....	"	"	1867633		1856661			820052	"	"	"
1107811.....	"	"							"	"	"
1107812.....	"	"							"	"	"
1107813.....	"	"							"	"	"
1107814.....	"	"						*1509	"	"	"
1107815.....	"	"						*1467	"	"	"
1107816.....	"	"							"	"	"
1107817.....	"	"							"	"	"
1107818.....	"	"						*1540	"	"	"
1107819.....	"	"							"	"	"
1107820.....	"	"						1930227	"	"	1886923
1107821.....	"	"							"	"	817114
1107822.....	"	"						1930227	"	"	1886923
1107823.....	"	"						1925781	"	"	"
1107824.....	"	"							"	"	"
1107825.....	"	"							"	"	817114
1107826.....	"	"						*1467	"	"	"
1107827.....	"	"							"	"	"
1107828.....	"	"						*1467	"	"	"
1107829.....	"	"	1901095		1868003			820052	"	"	"
1107830.....	"	"						*1454	"	"	"

*For parts see Switch—Group 4.
□For parts see Switch—Group 102.

Revised to September 1, 1969

SERVICE PARTS CATALOG

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Ball Bearing Retainer Plate—D.E.	1962276	1107802
24	Lock Washer—Brush Attaching Screw	456413	All
25	Lock Washer—Brush Ground Lead Screw	453844	All
26	Lock Washer—Brush Lead Screw—To Field	453435	All
	Lock Washer—Center Bearing Plate Screw	1962276	1107801-5-6-9-10-11-13-14-16-17-18-19; 20-1-2-3-6-8-9; 30
	Lock Washer—Cover Plate Screw—C.E.	453435	1107802
27	Lock Washer—Shift Lever Stud	9421425	1107804; 10-11; 29
28	Lock Washer—Switch Attaching Screw	453435	1107810; 20-2-3-9
28	Lock Washer—Switch Attaching Screw	9421423	1107803-4-6-8-9; 15-18-19; 26-8; 30
29	Lock Washer—Switch Terminal	9421425	1107810-12-13-14; 20-2-3-9
30	Lock Washer—Terminal Stud	9421425	1107801-2-3-4-5-6-7-8-9; 14-16-17-18-19; 21-4-5-6-7-8; 30
31	Lock Washer—Thru Bolt	9421423	All
NUTS			
32	Nut—Cover Band Screw	453433	1107820-2-3-4
33	Nut—Shift Lever Stud	805258	1107804; 10; 29
34	Nut—Switch Terminal	134566	1107810; 20-2-3-9
35	Nut—Terminal	1835299	1107810; 20-2-3-9
35	Nut—Terminal	805258	All except 1107810; 20-2-3-9
36	Nut—Terminal	805258	All except 1107810; 20-2-3-9
SCREWS			
37	Screw—Ball Bearing Retainer Plate—D.E.	1914580	1107802
38	Screw—Brush Attaching	454154	All
39	Screw—Brush Ground Lead	453647	All
40	Screw—Brush Lead Attaching to Field	135616	All
	Screw—Center Bearing Plate Attaching	453468	1107801-6-9; 11-13-14-15-16-17-18-19; 20-1-2-3-6-8-9; 30
41	Screw—Cover Band	453479	1107820-2-3-4
	Screw—Cover Plate Attaching—C.E.	135616	1107802
42	Screw—Pole Shoe	1913100	All
43	Screw—Switch Attaching (10-32x $\frac{1}{4}$)	453463	1107810; 20-2-3-9
43	Screw—Switch Attaching (Use with cast iron switch)	453468	1107820-2-3
43	Screw—Switch Attaching	1917084	1107803-4-6-8-9; 14-15-18-19; 26-8; 30
WASHERS			
44	Washer—Adjusting Screw Space	1917114	1107804
45	Washer—Space—C.E.	1914842	1107803-5-9; 10-16-17-18-19; 24-5-7-8-9; 30
46	Washer—Brake—D.E.	821453	1107810; 29
	Washer—Felt—Between Center Bearing & Drive	1880446	1107820-2-3
	Washer—Felt—D.E.	809961	1107802
47	Washer—Plain—Switch Terminal	805790	1107810; 20-2-3-9
48	Washer—Space—D.E. ($\frac{1}{8}$ x $\frac{1}{4}$ x $\frac{1}{4}$)	1914842	1107801-6-7; 11-12-13-14-15-18-19; 20-1- 3-4-5-6-7-8
49	Washer—Space—D.E. ($\frac{5}{16}$ x $\frac{1}{8}$ x $\frac{1}{8}$)	809815	1107801-6-7-9; 11-12-13-14-15-16-18-19; 21-5-7-8
50	Washer—Space—D.E. ($\frac{5}{16}$ x $\frac{1}{8}$ x $\frac{3}{16}$)	1849774	1107801-6-7-9; 11-12-13-14-15; 21-5-7-8
51	Washer—Space—D.E.	1928023	1107804
51	Washer—Space—D.E.	1853917	1107805; 16-17-18-19; 26; 30
	Washer—Space—Inside—D.E.	809945	1107802
52	Washer—Terminal Stud Insul. ($\frac{3}{4}$ O.D.)	1913959	All
53	Washer—Terminal Stud Insul. ($\frac{3}{4}$ O.D.)	1913958	All
54	Washer—Terminal Stud Plain (Outside)	805790	1107801-2-3-4-5-7; 11-12-13-15-16-17; 20-1-2-3-4-5-6-7-8; 30
54	Washer—Terminal Stud Plain (Outside)	812622	1107806-8-9; 10-14-18-19; 29
55	Washer—Terminal Stud Plain (Inside)	812622	1107820-2-3-9
MISCELLANEOUS			
	Ball BEARING—C.E.	954519	1107802
	Ball BEARING—D.E.	954378	1107802
	BUSHING—C.E.	1872678	1107801-6-9; 10-11-17; 21-8; 30
57	BUSHING—Center Bearing	1838670	1107801-5-6-9; 11-13-16-17-18-19; 20-1-2- 3-6-8; 30
57	BUSHING—Center Bearing	820148	1107810; 29

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

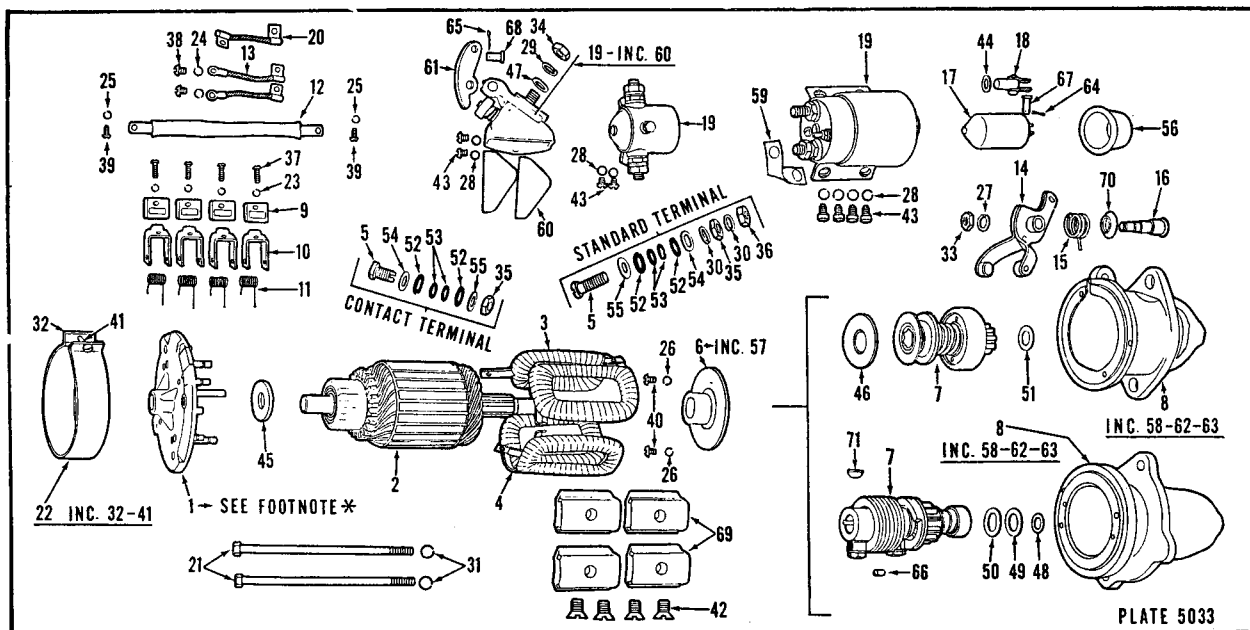
Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
58	BUSHING—D.E.	826462	1107801-6-9; 10-11-13; 21-8; 30
58	BUSHING—D.E.	1839345	1107804
58	BUSHING—D.E.	810620	1107805-7-8; 12-14-15-16-18-19; 20-2-3-4-5-6-7
58	BUSHING—D.E.	1872678	1107817; 29
59	CONNECTOR—Switch	1845937	1107804
59	CONNECTOR—Switch	1878056	1107815; 26-8; 30
59	CONNECTOR—Switch	1866107	1107818-19
---	COLLAR—Space—Outside—D.E.	810653	1107802
---	COVER—Switch Connector	1845938	1107804
---	GASKET—Ball Bearing Retainer Plate—D.E.	819105	1107802
---	GASKET—Center Bearing	1867151	1107818-19; 28
---	GASKET—Cover Plate—C.E.	1844012	1107802
---	GASKET—Under Switch (Use with pressed steel sw.)	1881218	1107820-2
---	GASKET—Under Switch (Use with cast iron switch)	1912376	1107820-2-3
---	INSULATOR—Contact	1850490	1107803-6-8-9; 14
60	INSULATOR—Switch Side	816911	1107810; 20-2-3-9
61	LEVER—Switch (Supplied by Caterpillar)		1107823
---	OILER—C.E.	114998	1107811
---	OILER—C.E.	1880642	All except 1107811
62	OILER—D.E.	114998	1107811
62	OILER—D.E.	1880642	1107801-3-6-9; 10-13; 27-8; 30
62	OILER—D.E.	1880635	1107802
62	OILER—D.E.	1868788	1107817; 29
---	Oil WICK—C.E.	1919851	1107801-2-4-5-6-7; 10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9; 30
63	Oil WICK—D.E.	1919851	1107801-3-6-8-9; 10-11-13-17; 21-8-9; 30
63	Oil WICK—D.E.	1936465	1107802
---	PIN—Brush Holder Hinge	817313	All
---	PIN—Brush Holder Stop	817314	All
---	PIN (& Insulation)—Brush Holder Hinge	812016	All
---	PIN (& Insulation)—Brush Holder Stop	812015	All
64	PIN—Cotter—Shift Lever	112726	1107804
65	PIN—Switch Lever (Furnished by Caterpillar)		1107823
---	PIN—Dowel—C.E.	809062	All
66	PIN—Dowel—D.E.	809593	All
67	PIN—Shift Lever	1853305	1107804
---	PLATE—Ball Bearing Retainer—D.E.	818934	1107802
---	PLATE—End Cover—C.E.	815868	1107802
---	PLATE—Felt Retainer—D.E.	819104	1107802
---	PLUG—Expansion—C.E.	810819	1107801-6-9; 10-11-13-17; 21-8; 30
---	PLUG—Expansion—C.E.	1865182	1107803-4-5-7-8; 12-14-16-18-19; 20-2-3-4-5-6-7-9
69	SHOE—Pole	810601	All
70	SUPPORT—Shift Lever Spring	1835998	1107804
71	Woodruff KEY	124546	1107801-3-5-6-7-8-9; 11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8; 30

Delco-Remy

SERVICE PARTS CATALOG

CRANKING MOTOR—Group 53-N
Models 1107831 to 46
Page 1

Revised to November 1, 1968



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame — C.E.	Arma- ture —	Field Coil — Upper	Field Coil — Lower	Stud — Terminal	Plate — Center Bearing	Drive — Assem.	Housing — Drive	Brush —	Holder —	Spring —
	1	2	3	4	5	6	7	8	9	10	11
1107831.....	1864530	818002	1838082	1838083	826938	1838667	†1882486	1963665	828448	810226	813521
1107832.....	1908580	"	"	"	"	"	"	1839100	"	"	"
1107833.....	1864530	"	"	"	"	1880469	†1850844	1951248	"	"	"
1107834.....	1889919	"	"	"	"	1838667	"	1880925	"	"	"
1107835.....	1905932	1905934	"	"	"	"	x1905935	"	"	"	1910412
1107836.....	1864530	818002	"	"	"	"	†1882486	1907127	"	"	813521
1107837.....	1908580	"	"	"	"	"	†1850844	812334	"	"	"
1107838.....	"	"	"	"	"	1838667	"	1911504	"	"	"
1107839.....	1935681	"	"	"	"	"	"	1927884	"	"	"
1107841.....	1864530	"	"	"	"	1880469	†1882486	1916576	"	"	"
1107842.....	"	"	"	"	"	1838667	†1850844	1933195	"	"	"
1107843.....	1908580	1917855	"	"	"	"	1873789	1935459	"	"	"
1107844.....	1864530	818002	"	"	"	1838667	†1850844	1933867	"	"	"
1107845.....	"	1878077	"	"	"	"	1925079	1936341	"	"	"
1107846.....	"	818002	"	"	"	"	1850844	1933195	"	"	"

†For parts see Motor Drive—Group 1.

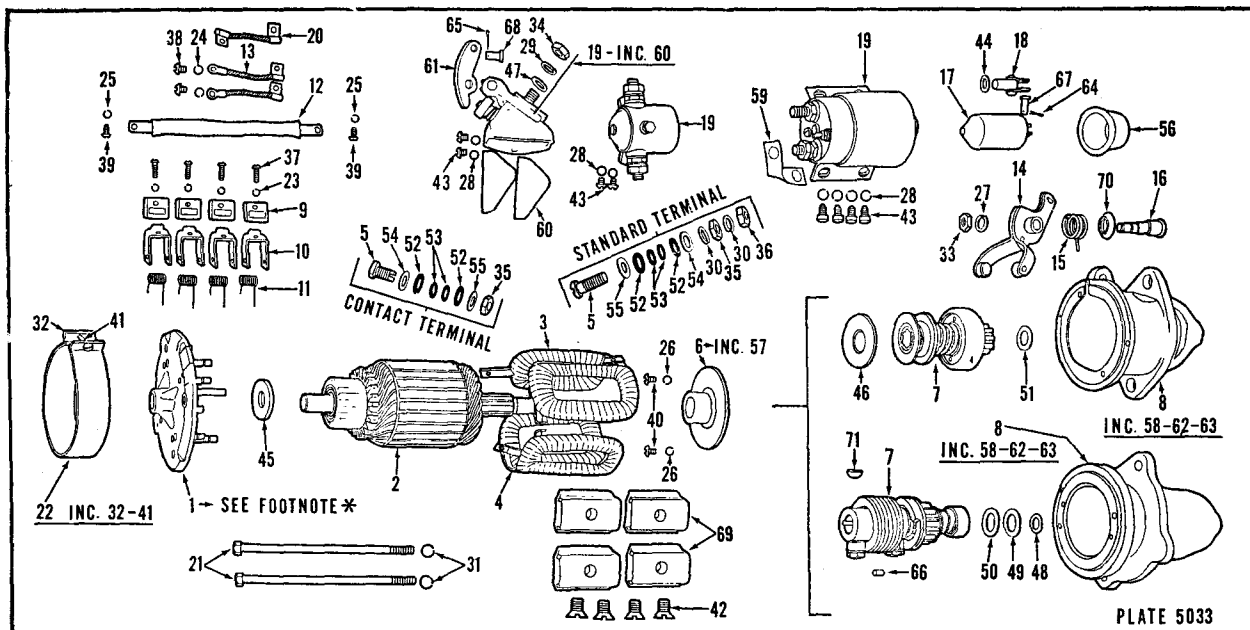
*For parts see Motor Drive—Group 1-A.

*C.E. Frame Includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug & Bushing.

○For parts see Motor Drive—Group 4.

□Service by complete replacement.

△Field Coil Assem. (4 coils).



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger — and Link	Link — and Screw	Switch —	Lead — Brush to Field	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1107831	813523	813554						* 1467	811450	1932271	817114
1107832	"	"							"	"	"
1107833	"	"						* 1457	"	"	"
1107834	1888465								"	"	"
1107835	"	813554							"	"	1886923
1107836	813523	"							"	"	817114
1107837	"	"							"	"	"
1107838	"	"							"	"	"
1107839	"	"							"	"	"
1107841	1929901	"						* 1467		"	"
1107842	"	"								"	"
1107843	"	"	1922876	1881861	1917078	1912939		*1119920		"	"
1107844	"	"								"	"
1107845	"	"								"	"
1107846	"	"								"	"

*For parts see Magnetic Switch—Group 4.

*For parts see Solenoid Switch—Group 103-B.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

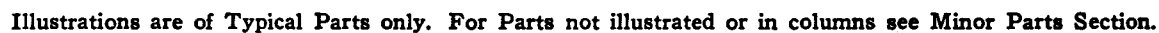
Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Attaching Screw -----	456513	1107831-2-3-4-5-6-7-8-9; 41-2-3-4-5-6
24	Lock Washer—Brush Ground Lead Screw -----	453299	1107831-2-3-4-5-6-7-8-9; 41-2-3-4-5-6
25	Lock Washer—Brush Lead Attach. Screw—To Field -----	453296	1107831-2-3-4-5-6-7-8-9; 41-2-3-4-5
25	Lock Washer—Brush Lead Attach. Screw—To Field -----	453844	1107846
26	Lock Washer—Center Bearing Plate Screw -----	1914123	11-7831-3-4-5-6-8-9; 41-2-4-5-6
27	Lock Washer—Shift Lever Stud -----	9421425	1107843
28	Lock Washer—Switch Attaching Screw -----	453294	1107831-3
29	Lock Washer—Terminal Stud -----	9421425	1107831-2-3-4-5-6-7-8-9; 41-2-3-4-5-6
31	Lock Washer—Thru Bolt -----	9421423	1107831-2-3-4-5-6-7-8-9; 41-2-3-4-5-6
NUTS			
32	Nut—Cover Band -----	453433	1107835
33	Nut—Shift Lever Stud -----	134566	1107843
35	Nut—Terminal Stud (5/32 thk.) -----	805258	1107831-2-3-4-5-6-7-8-9; 41-3-5-7
36	Nut—Terminal Stud (5/32 thk.) -----	805258	1107831-2-3-4-5-6-7; 41-2
36	Nut—Terminal Stud (1/4 thk.) -----	134566	1107838-9; 42-3-4-6
SCREWS			
37	Screw—Brush Attaching -----	454154	1107831-2-3-4-5-6-7-8-9; 41-2-3-4-5-6
38	Screw—Brush Ground Lead -----	453647	1107831-2-3-5-6-7-8-9; 41-2-3-4-5-6
39	Screw—Brush Lead Attaching—To Field -----	453463	1107831-2-3-4-5-6-7-8-9; 41-2-3-4-5-6
40	Screw—Center Bearing Plate Attaching -----	132900	1107831-3-4-5-6-8-9; 41-2-4-5-6
41	Screw—Cover Band -----	453479	1107835
42	Screw—Pole Shoe -----	1913100	1107831-2-3-4-5-6-7-8-9; 41-2-3-4-5-6
43	Screw—Switch Attaching -----	1917084	1107831-3; 41-3
WASHERS			
45	Washer—Space—C.E. -----	1914842	1107831-2-3-4-5-6-7-8-9; 41-2-4-5-6
48	Washer—Space—D.E. (9/16x63/64x1/16) -----	1914842	1107831-2-3-4-5-6-7-8-9; 41-2-4-6
49	Washer—Space—D.E. (5/8x1-1/16x1/16) -----	809815	1107831-2-3-4-5-6-7-8-9; 41-2-4-6
50	Washer—Space—D.E. (5/8x1-1/16x3/32) -----	1849774	1107831-2-3-4-5-6-7-8-9; 41-2-4-6
51	Washer—Space—D.E. -----	1838568	1107843
51	Washer—Space—D.E. -----	1853917	1107845
52	Washer—Terminal Stud Insulation (3/4 O.D.) -----	1913959	1107831-2-3-4-5-6-7-8-9; 41-2-3-4-5-6
53	Washer—Terminal Stud Insulation (9/16 O.D.) -----	1913958	1107831-2-3-4-5-6-7-8-9; 41-2-3-4-5-6
54	Washer—Terminal Stud—Plain -----	805790	1107831-2-3-4-5-6-7-8-9
54	Washer—Terminal Stud—Plain -----	812622	1107841-2-3-4-5-6
—	Washer—Brake—C.E. -----	818265	1107843
MISCELLANEOUS			
—	BUSHING—C.E. -----	35058	1107843
—	BUSHING—C.E. -----	1872678	1107831-3-4-5-6-9; 41-2-4-5-6
—	BUSHING—C.E. -----	▲	1107838
57	BUSHING—Center Bearing -----	1838670	1107831-4-5-6-8-9; 42-4-5-6
57	BUSHING—Center Bearing -----	1880471	1107833-41
58	BUSHING—D.E. -----	826462	1107831-3-4-5-6-8-9; 41-2-4-5-6
58	BUSHING—D.E. -----	810620	1107832-7
58	BUSHING—D.E. -----	1839345	1107843
59	CONNECTOR—Switch -----	1878056	1107833
59	CONNECTOR—Switch -----	1903905	1107831; 41
59	CONNECTOR—Switch -----	1935443	1107843
—	GASKET—Center Bearing -----	1867151	1107833-; 41
—	OILER—C.E. -----	1880642	1107832-3-4-5-6-7
—	OILER—C.E. -----	114998	1107831-8-9; 41-2-4-5-6
62	OILER—D.E. -----	1880642	1107833-4-5-6
62	OILER—D.E. -----	114998	1107831-8-9; 41-2-4-5-6
—	OIL SEAL—Center Bearing -----	1909851	1107833; 41
—	OIL WICK—C.E. -----	1919851	All
63	OIL WICK—D.E. -----	1919851	1107831-4-5-6-8; 41-2-4-5
63	WICK—Oil—D.E. -----	1909560	1107839
63	WICK—Oil—D.E. -----	802694	1107833-9
64	PIN—Cotter—Shift Lever Pin -----	112726	1107843
—	PIN—Brush Holder Hinge -----	817313	1107831-2-3-6-7-8-9; 41-2-3-4-5-6
—	PIN—Brush Holder Hinge -----	1910410	1107835
—	PIN—Brush Holder Stop -----	817314	1107831-2-3-6-7-8-9; 41-2-3-4-5-6
—	PIN—Brush Holder Stop -----	1910411	1107835

*In C.E. Frame with oiler use Bushing #1872678.
 In C.E. Frame without oiler use Bushing #810620.

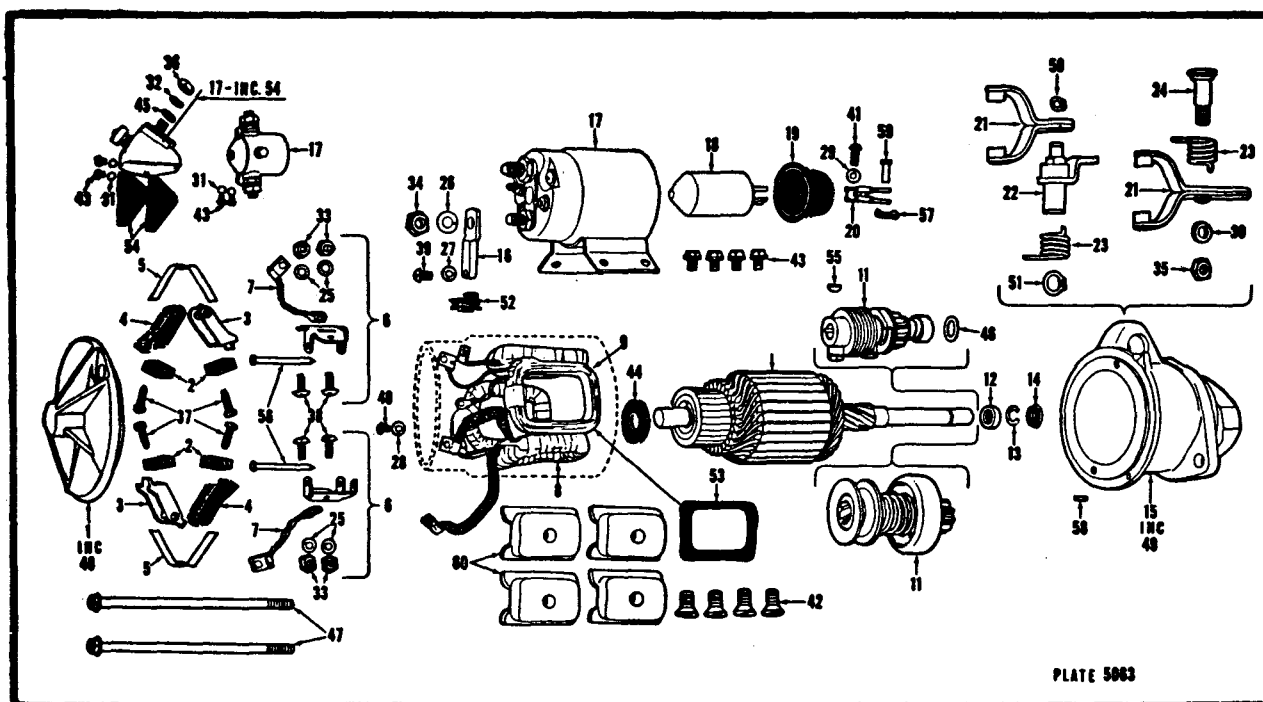
Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS (Continued)		
—	PIN (& Insulation)—Brush Holder Hinge -----	812016	1107831-2-3-4-6-7-8-9; 41-2-3-4-5-6
—	PIN (& Insulation)—Brush Holder Hinge -----	1910406	1107835
—	PIN—(& Insulation)—Brush Holder Stop -----	812015	1107831-2-3-4-6-7-8-9; 41-2-3-4-5-6
—	PIN—(& Insulation)—Brush Holder Stop -----	1910408	1107835
—	PIN—Dowel—C.E. -----	809062	All
66	PIN—Dowel—D.E. -----	809593	All
67	PIN—Shift Lever -----	1853305	1107843
—	PLUG—Expansion—C.E. (11/16 O.D.) -----	810819	1107831-3-4-5-6-8-9; 41-2-4-5-6
—	PLUG—Expansion—C.E. (3/4 O.D.) -----	1865182	1107832-7-8
—	PLUG—Pipe—D.E. -----	453465	1107839
69	SHOE Pole -----	810601	1107831-2-3-44-5-6-7-8-9; 41-2-3-4-5-6
70	SUPPORT—Shift Lever Spring -----	1835998	1107843
—	STUD (& Lead)—C.E. -----	1850119	1107834
71	WOODRUFF KEY -----	124546	1107831-2-3-4-5-6-7-8-9; 41-2-4-5-6

[illegible]

[▲]For parts see Motor Drive—Group 1.



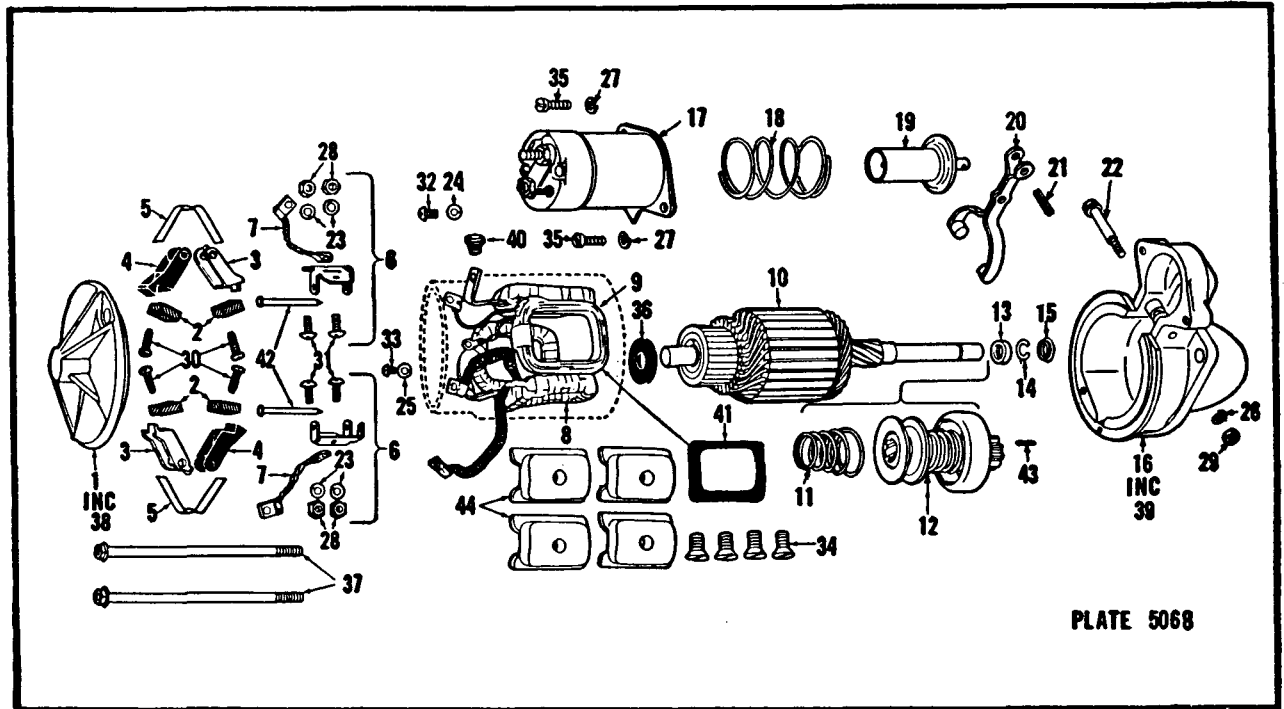
Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Ring Retainer	Collar Thrust	Housing Drive	Con- nector Switch	Switch	Plunger Link	Boot	Link Adjust.	Lever Shift	Lever Shaft	Spring	Stud Lever
	18	14	15	16	17	18	19	20	21	22	23	24
1107847			1959977	1935314 *	1467							
1107848			1960282	1935706 *	"							
1107849			1960318									
1107850			1960217	1935314 *	1467							
1107851			1960424									
1107852			1961593	1935314 *	1467							

*For parts see Magnetic Switch—Group 4.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	LOCK WASHERS		
25	Lock Washer—Brush Holder Support Screw.....	453435	All
27	Lock Washer—Field Lead Screw—To Connector		
—	or Stud.....	453435	1107847-8-9; 50-1-2
—	Lock Washer—Terminal Stud.....	9421424	1107849; 51
	NUTS		
33	Nut—Brush Holder Support Screw.....	120361	All
34	Nut—Terminal Stud.....	134566	1107849; 51
	SCREWS		
37	Screw—Insul Brush Attaching.....	1967747	All
37	Screw—Ground Brush Attaching.....	443527	All
38	Screw—Brush Holder Support Attaching.....	274738	All
39	Screw—Center Bearing Attaching.....	132900	1107847-8-9; 50-1-2
42	Screw—Field Lead Attaching—To Connector or Stud.....	453468	1107847-8-9; 50-1-2
—	Screw—Pole Shoe.....	1913960	All
43	Screw—Switch Attaching.....	1917084	1107847-8; 50-2
	WASHERS		
44	Washer—C.E. & D.E.....	1914842	All
—	Washer—Insul.—Terminal Stud ($\frac{3}{4}$ O.D. Round).....	805613	1107851
—	Washer—Insul. Terminal Stud ($\frac{1}{16}$ O.D.).....	1881867	1107849; 51
—	Washer—Insul. Terminal Stud.....	1956247	1107849; 51
—	Washer—Plain—Terminal Stud.....	1903092	1107849; 51
—	Washer—Plain—Terminal Stud (.023 thk.).....	1945424	1107849
—	Washer—Space—D.E. ($\frac{5}{8} \times 1\frac{1}{8} \times \frac{1}{16}$).....	809815	1107847-8-9; 50-1-2
—	Washer—Space—D.E. ($\frac{5}{8} \times 1\frac{1}{8} \times \frac{1}{16}$).....	1849774	1107847-8-9; 50-1-2
	MISCELLANEOUS		
47	BOLT—Thru.....	1939970	1107847-8; 50-1-2
—	BUSHING—Center Bearing.....	820148	1107848-9; 51-2
—	BUSHING—Center Bearing.....	1880825	1107847; 50
49	BUSHING—D.E.....	826462	1107849; 50-1-2
49	BUSHING—D.E.....	810620	1107847-8
—	GASKET—Between Center Brg. & Motor Drive.....	1867151	1107847; 50
52	GROMMET—In Field Frame.....	1926604	1107847-8; 50-2
—	INSULATOR—Term. Stud.....	1956245	1107849; 51
55	KEY—Woodruff.....	124546	All
—	OILER—D.E.....	114998	1107851
56	PIN—Brush Holder.....	1966923	All
58	PIN—Dowel—D.E.....	809593	All
—	PLATE—Center Bearing.....	820149	1107848-9; 51-2
—	PLATE—Center Bearing.....	1880679	1107847; 50
—	PLUG—Pipe—D.E.....	453465	1107847-9; 50-1
—	SEAL—Oil—Center Bearing.....	1867150	1107847; 50
60	SHOE—Pole.....	1931129	All
—	STUD—Field Terminal.....	1956246	1107849; 51
—	WICK—Oil—D.E.....	1916439	1107847-9; 50
—	WICK—Oil—D.E.....	1919851	1107851

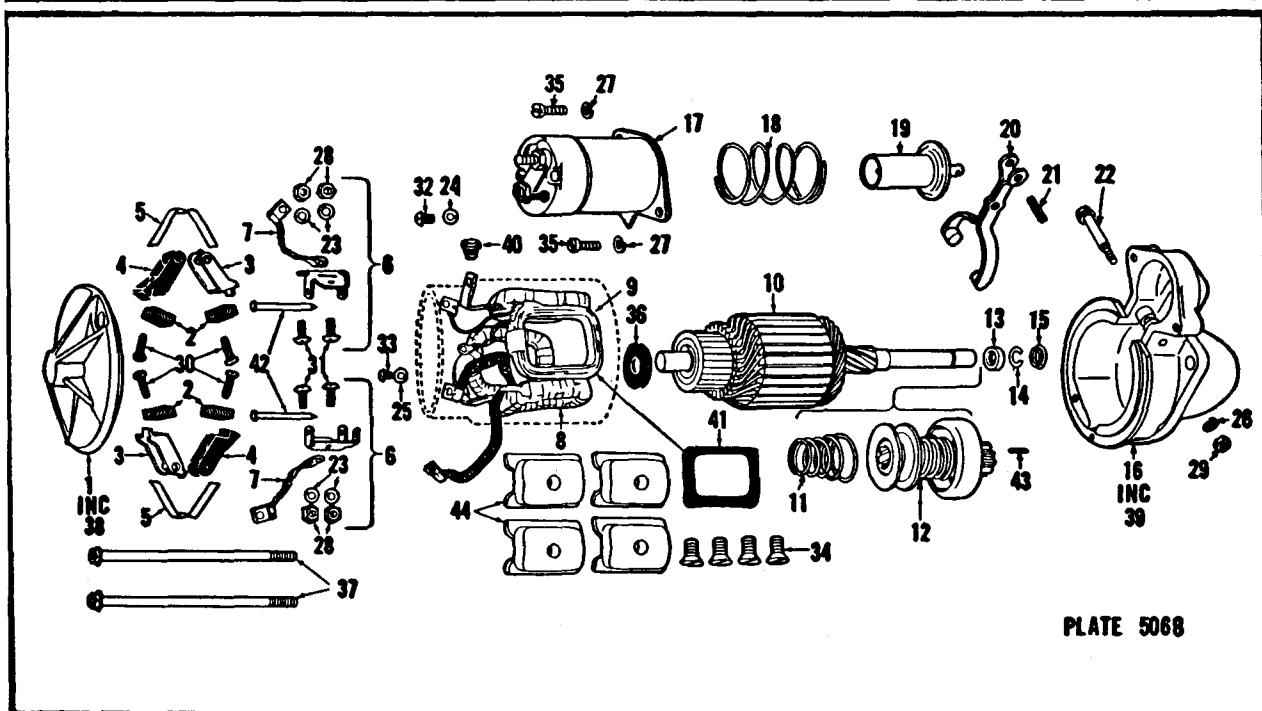


Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assembly	Coil Shunt	Armature	Spring Assist
	1	2	3	4	5	6	7	8	9	10	11
1107853	1940385	1946434	1940477	1926618	1926622	1928015	1926605	1955951		1950417	
1107854	"	"	"	"	"	"	"	1956384		1947296	
1107855	"	"	"	"	"	"	"	1961705		1961703	
1107857	"	"	"	"	"	"	"	1955951		1950417	
1107859	"	"	"	"	"	"	"	"		"	
1107860	"	"	"	"	"	"	"	"		"	
1107863	"	"	"	"	"	"	"	1960853		1960866	
1107866	"	"	"	"	"	"	"	"		"	
1107867	"	"	"	"	"	"	"	"		"	
1107868	"	"	"	"	"	"	"	"		"	
1107869	"	1946445	"	"	"	"	"	1955951		1950417	
1107870	"	1946434	"	"	"	"	"	"		"	
1107871	"	"	"	"	"	"	"	1960853		1960866	
1107872	"	"	"	"	"	"	"	1955951		1950417	
1107873	"	"	"	"	"	"	"	1961705		1961703	
1107874	1967907	"	"	"	"	"	"	1960853		1960866	
1107875	1940385	"	"	"	"	"	"	"		"	
1107876	1928966	1906945	"	"	"	"	"	1949332	1952304	1954479	
1107877	"	"	"	"	"	"	"	1941900	1941910	1949243	
1107879	"	"	"	"	"	"	"	1935128	1935131	1938178	1938171
1107882	"	"	"	"	"	"	"	"	"	1935851	1932209
1107883	"	"	"	"	"	"	"	1949332	1952304	1954479	
1107884	1940385	"	"	"	"	"	"	1967968		1950307	
1107885	1928966	"	"	"	"	"	"	"		1938178	1938171
1107888	"	"	"	"	"	"	"	"		1932185	1932209
1107889	"	"	"	"	"	"	"	"		1955937	
1107890	"	"	"	"	"	"	"	1935128	1935131	"	1951002
1107891	"	"	"	"	"	"	"	"	"	"	
1107892	"	"	"	"	"	"	"	1967968		"	1951002
1107895	"	"	"	"	"	"	"	1935128	1935131	"	"
1107898	1940385	1946400	"	"	"	"	"	"	"	1950307	

Delco-Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar Stop	Ring Retainer	Collar Thrust	Housing Drive	Switch	Spring Plunger	Plunger	Lever Shift	Pin Lever	Stud Lever
	12	13	14	15	16	17	18	19	20	21	22
1107853.....	†1968355	1928021	1928022	1928023	1956262	□ 1114356	1958679	1941113	1951567	455106	1932197
1107854.....	†1968705	"	"	"	1966914	□ "	"	"	"	"	1814529
1107855.....	†	"	"	"	"	□ "	"	"	"	"	"
1107857.....	†1968355	"	"	"	1969568	□ "	"	"	"	"	"
1107859.....	†	"	"	"	1969668	□ "	"	"	"	"	"
1107860.....	†1970026	"	"	"	1956262	□ "	"	"	"	"	"
1107863.....	†1970376	"	"	1964410	1964430	□ "	"	"	"	"	1932197
1107866.....	†1968355	"	"	"	1966914	□ "	"	"	"	"	"
1107867.....	†	"	"	"	1965429	□ "	"	"	"	"	"
1107868.....	†	"	"	"	1963976	□ "	"	"	"	"	"
1107869.....	†1941157	"	"	"	1971343	□ "	"	"	"	"	"
1107870.....	†1971707	"	"	"	1956262	□ "	"	"	"	"	"
1107871.....	†1971706	"	"	1964410	1964430	□ "	"	"	"	"	"
1107872.....	†1941157	"	"	1928023	1962622	□ "	"	"	"	"	"
1107873.....	†1933838	"	"	"	1966914	□ "	"	"	"	"	1814529
1107874.....	† 800026	"	"	"	1963772	□ "	"	"	"	"	1932197
1107875.....	†1932890	"	"	"	1962599	□ "	"	"	"	"	"
1107876.....	†1935853	1927849	1927848	1927850	1955621	□ "	"	"	"	"	"
1107877.....	†1952410	1928021	1928022	1928023	1951154	□ "	"	"	"	"	"
1107879.....	†	"	"	"	1958730	□ "	"	"	"	"	"
1107882.....	†1935853	1927849	1927848	1927850	1950225	□ "	"	"	"	"	"
1107883.....	†	"	"	"	"	□ "	"	"	"	"	"
1107884.....	†1950057	1928021	1928022	1928023	1966914	□ "	"	"	"	"	"
1107885.....	†	"	"	"	1958465	□ "	"	"	"	"	"
1107888.....	†1932188	1927849	1927848	1927850	1933768	□ "	"	"	"	"	"
1107889.....	†1935827	"	"	"	1961276	□ "	"	"	"	"	"
1107890.....	†	"	"	"	1965721	□ "	"	"	"	"	"
1107891.....	†	"	"	"	1961276	□ "	"	"	"	"	"
1107892.....	†	"	"	"	1965721	□ "	"	"	"	"	"
1107895.....	†	"	"	"	1939977	□ "	"	"	"	"	"
1107898.....	†1950057	1928021	1928022	1928023	1966914	□ "	"	"	"	"	"

†For parts see Motor Drive—Group 4.

□For switch components see Part No. of switch on equipment.

Parts not listed in this catalog will not be sold separately.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

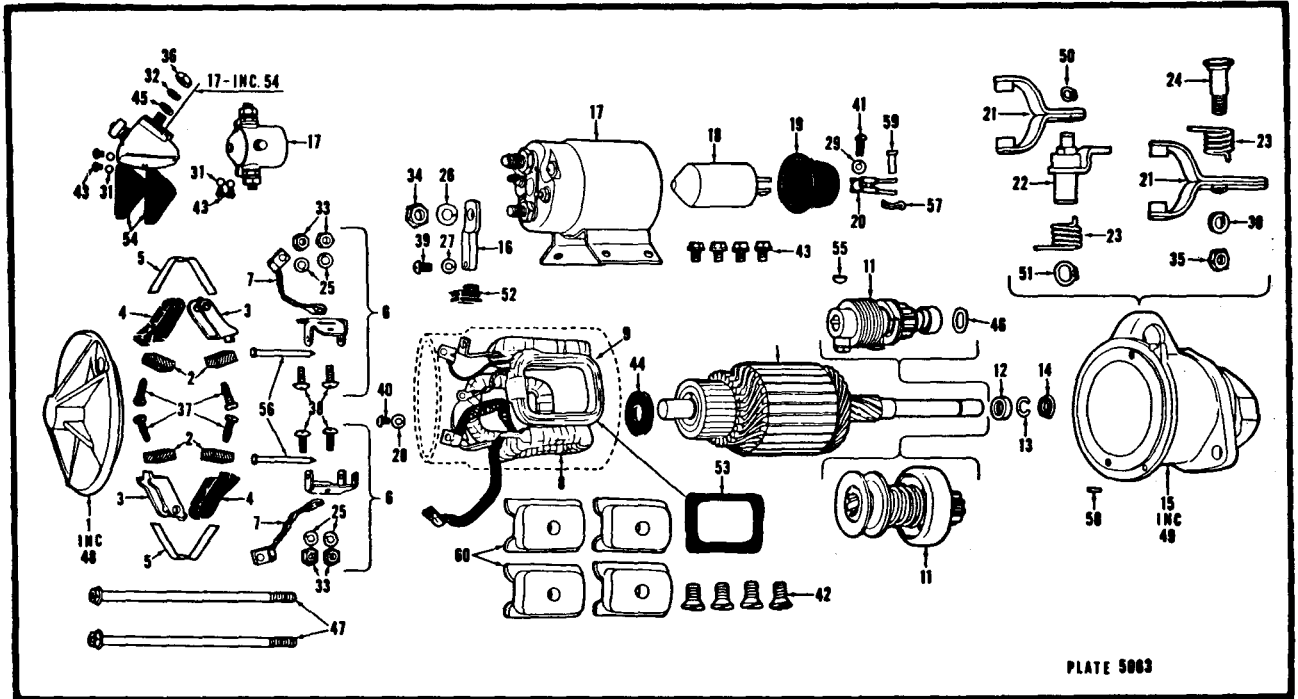
Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Support Screw.....	453435	All
—	Lock Washer—Center Bearing Attaching.....	1962276	1107853-4-5-7-9; 60-3; 6-7-8-9; 70-1; 2-3-4-5; 77; 98
—	Lock Washer—Center Bearing Attaching.....	456319	1107884
—	Lock Washer—Connector Attaching Screw.....	456319	1107853-4-5-7
24	Lock Washer—Field Lead Screw—To Switch.....	456319	1107853-4-5-7-9; 63; 76-7-9; 82-3-4-5-8-9; 90-1-2-5-8
—	Lock Washer—Field Lead to Connector.....	453435	1107853-4-5-9; 60-3-6-7-8-9; 70-1-2-3-4-5
24	Lock Washer—Field Lead Screw—To Switch.....	453435	1107877
26	Lock Washer—Shift Lever Stud.....	9421424	11078953-4-5-9; 60-3-6-7-8; 70-1-2-3
26	Lock Washer—Shift Lever Screw.....	1953479	1107853; 76-7-9; 82-3-4-5-8-9; 90-1-2-5-8
26	Lock Washer—Sealing—Shift Lever Screw.....	1970988	1107869; 73
27	Lock Washer—Switch Attaching Screw.....	9421423	All
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	All
29	Nut—Shift Lever Stud.....	1926640	All except 1107873-4
29	Nut—Shift Lever Stud.....	9428056	1107869; 73-4-5
SCREWS			
30	Screw—Ground Brush Attaching.....	274875	1107853-4-5-7-9; 60-3-6; 7-8-9; 70-1-2-3-4
30	Screw—Insul. Brush Attaching.....	1967747	1107869; 76-7-9; 82-3-4-5-8-9; 90-1-2-5-8
30	Screw—Ground Brush Attaching.....	443527	1107876-7-9; 82-3-4-5-8-9; 90-1-2-5-8
30	Screw—(& Lock Washer) Insul. Brush Attaching.....	1959514	1107853-4-5-7-9; 60-3-6-7-8; 70-1-2-3-4-5
31	Screw—Brush Holder Support Attaching.....	274738	All
—	Screw—Center Bearing Attaching.....	1914580	1107853-4-5-7-9; 60-3-6-7-8-9; 70-1-2-3-4-5
—	Screw—Center Bearing Attaching.....	132900	1107877; 84; 98
—	Screw—Field Lead to Connector.....	453468	1107853-4-5-9; 60-3-6-7-8-9; 70-1-2-3-4-5
32	Screw—Field Lead Attaching—To Switch.....	453464	1107877
32	Screw—Field Lead Attaching—To Switch.....	1949653	1107853-4-5-7; 60-3; 76-7-9; 82-3-4-5-8-9; 90-1-2-5-8
—	Screw—Connector Attaching—To Switch.....	9427815	1107866-7-8-9; 70-1-2-3-4-5
34	Screw—Pole Shoe.....	1913960	1107853-4-5-7-9; 60-3; 6-7-8; 70-1; 2-3-4; 79; 82-4-5-8-9; 90-1-2-5-8
34	Screw—Pole Shoe.....	1968396	1107869; 75
34	Screw—Pole Shoe.....	1913100	1107876-7; 83
35	Screw—Switch Attaching.....	132255	All
WASHERS			
36	Washer—Brake—C.E. (Leather).....	818265	1107876-9; 82-3-5-8-9; 90-1-2-5
—	Washer—Between Center Bearing & Drive.....	821453	1107853-4-5-7-9; 60-3-9; 72-3-4-5; 77; 84; 98
36	Washer—Space—C.E.....	1914842	1107853-4-5-7-9; 60-3; 6-7-8-9; 70-1-2-5-77; 84; 98
—	Washer—Sealing—Shift lever stud.....	1970988	1107875
MISCELLANEOUS			
—	BOOT—Switch Plunger.....	1951156	1107877
—	BOOT—Switch Plunger.....	1962601	1107874-5
—	BOOT—Switch Plunger.....	1951546	1107882-3
37	BOLT—Thru.....	1939970	1107876-7-9; 82-3-5-8-9; 90-1-2-5
37	BOLT—Thru.....	1941070	1107884; 98
37	BOLT—Thru.....	1941111	1107889
37	BOLT—Thru.....	1960908	1107853-4-5-7-9; 60-3-6-7-8-9; 70-1-2-3-4
—	BUSHING—Center Bearing.....	1867149	1107877
—	BUSHING—Center Bearing.....	1938596	1107853-4-5-7-9; 60-3-6-7-8; 70-1; 2-3; 84-98
—	BUSHING—Center Bearing.....	1962606	1107869; 74-5
—	BUSHING—Center Bearing.....	820148	1107898
39	BUSHING—D.E.....	1862383	1107853-4-5-7-9; 60-3-6-7-8-9; 70-1-2-3
39	BUSHING—D.E.....	1923907	1107876; 82-3-8-9; 90-1-2-5
39	BUSHING—D.E.....	1959998	1107877; 84; 98
39	BUSHING—D.E.....	1839345	1107874-5-9; 85

^ALater production used sealing washer 1970988 and Hex Jam Lock Nut 9428056

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS (Continued)		
—	CONNECTOR—Switch.....	1964954	1107853-4-5-7-9; 60-3-6-7-8-9; 70-1-2-3-4-5
—	CONNECTOR—Switch.....	1941903	1107877
—	CONNECTOR—Switch.....	1952307	1107876; 83
—	GASKET—Between Center Bearing & Housing.....	1962603	1107869; 74-5
—	GASKET—Between Switch & Top of D.E.....	1952427	11078953-4-5; 9; 60-3-6-7-8; 70-1-2; 84-98
40	GROMMET—In Field Frame.....	1955946	1107853-4-5-7-9; 60-3-6-7-8-9; 70-1-2-3-4-5
40	GROMMET—In Field Frame.....	1966391	1107879; 82-4-5-8-9; 90-1-2-5-8
40	GROMMET—In Field Frame.....	1926604	1107877
40	GROMMET—In Field Frame.....	1965047	1107876; 83
41	INSULATOR—Field Coil.....	1927853	1107879; 82-4-5-8-9; 90-1-2-5-8
42	PIN—Brush Holder.....	1966923	All
43	PIN—Dowel—D.E.....	809593	All
—	PLATE—Center Bearing.....	1949556	1107877
—	PLATE—Center Bearing.....	820149	1107853-4-5-7-9; 60-3-6-7-8; 70-1-2-3; 84-98
—	PLATE—Center Bearing.....	1962602	1107869; 74-5
—	PLUG—Expansion—C.E.....	810819	1107884; 98
—	PLUG—Pipe—C.E.....	453465	1107853-4-5-7-9; 60-3-6-7-8-9; 70-1-2-3-4-5; 84-98
—	PLUG—Pipe—D.E.....	453465	1107853-4-5-7-9; 60-3; 6-7-8-9; 70-1-2-3; 77; 84; 98
—	SEAL—Center Bearing.....	1937310	1107869; 74-5
—	SEAL—Oil—Center Bearing.....	1947538	1107877
44	SHOE—Pole.....	1887021	1107853-4-5-7-9; 60-3-6-7-8-9; 70-1-2-3-4-5
44	SHOE—Pole.....	1931129	1107879; 82-4-5-8-9; 90-1-2-5-8
44	SHOE—Pole.....	810601	1107876-7; 83
—	WICK—C.E.....	1919851	1107853-4-5-7-9; 60-3-6-7-8-9; 70-1-2-3-4-5
—	WICK—D.E.....	1916439	1107853-4-5-7-9; 60-3; 6-7-8-9; 70-1-2-3; 84-98



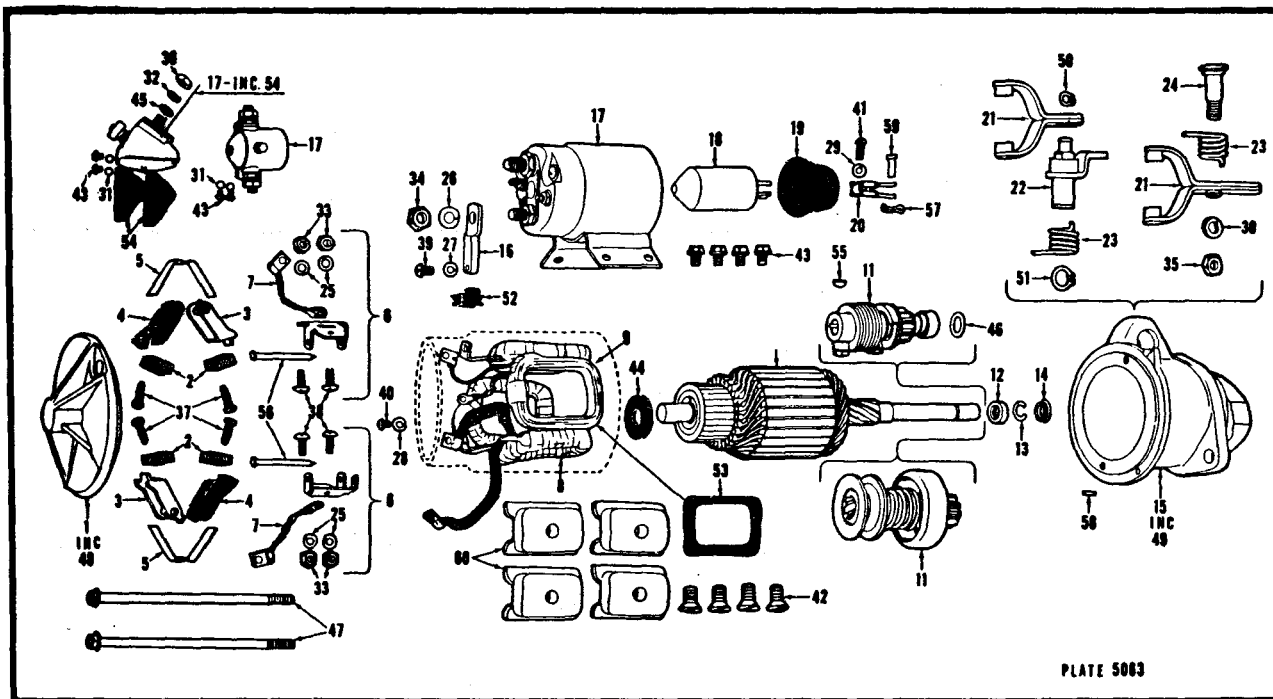
Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assem.	Coil Shunt	Arma- ture	Drive Assem.	Collar Stop
	1	2	3	4	5	6	7	8	9	10	11	12
1107878	1928966	1906945	1940477	1938587	1926622	1928015	1926605	1937548		1951251	†1868804	
1107880	"	"	"	"	"	"	"	1942021	1932743	"	"	
1107881	"	"	"	"	"	"	"	1937548		1929792	†1954437	
1107886	"	"	"	"	"	"	"	"		1935588	†1868804	
1107887	1949497	"	"	1926618	"	"	"	1932696	1932743	1947996	†1925079	
1107893	1928966	"	"	"	"	"	"	1930418		1933789	†1952486	
1107894	1949497	"	"	"	"	"	"	1949572		1947996	†1925079	
1107897	"	1946400	"	"	"	"	"	1932696	1932743	1935588	†1850844	
1107899	1928966	1906945	"	"	"	"	"	1928969		1952766	†1952769	
1107900	"	"	"	"	"	"	"	"		"	"	

†Service by complete replacement.

†For parts see Motor Drive—Group 1.

*For parts see Motor Drive—Group 5.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Ring Retainer	Collar Thrust	Housing Drive	Con-nector Switch	Switch	Plunger & Link	Boot	Link Adjust.	Lever Shift	Lever & Shaft	Spring	Stud
	18	14	15	16	17	18	19	20	21	22	23	24
1107878			1951250	1935706	*1467							
1107880			1951473	"	*1467							
1107881			1946176									
1107886			1952261	1935314	*1114226							
1107887			1960457	"	*1467							
1107893			1935627									
1107894			1952492									
1107897			1952628									
1107899			1952748									
1107900			1952764									

*For parts see Magnetic Switch—Group 4.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
25	Lock Washer—Brush Holder Support Screw.....	453435	1107878; 80-1-6-7; 93-4-7-9; 900
—	Lock Washer—Center Bearing Screw.....	1962276	1107880-1-6-7; 93-4-7-9; 900
27	Lock Washer—Field Lead Screw—To Connector or Stud.....	453435	1107878; 80-1-6-7; 93-4-7-9; 900
—	Lock Washer—Field Lead to Ground.....	453844	1107880
—	Lock Washer—Terminal Stud.....	9421424	1107881; 94-7-9; 900
—	Lock Washer—Terminal Stud.....	9421425	1107893
NUTS			
33	Nut—Brush Holder Support Screw.....	120361	1107878; 80-1-6-7; 93-4-7-9; 900
—	Nut—Terminal Stud.....	134556	1107881; 94-7-9; 900
—	Nut—Terminal Stud.....	805258	1107893
SCREWS			
37	Screw—Brush Attaching #8-32 $\times$ 5/8.....	*1926648	1107878; 80-1-6-7; 93-4-7-9; 900
38	Screw—Brush Holder Support Attaching.....	274738	1107878; 80-1-6-7; 93-4-7-9; 900
—	Screw—Center Bearing Attaching.....	132900	1107880-1-6-7; 93-4-7-9; 900
39	Screw—Field Lead Attaching—To Connector or Stud.....	453468	1107878; 80-1-6-7; 94-7-9
39	Screw—Field Coil Lead to Terminal.....	453319	1107893
39	Screw—Field Coil Lead to Terminal.....	453464	1107900
—	Screw—Field Lead to Ground.....	453647	1107880
42	Screw—Pole Shoe.....	1913960	1107878; 80-1-6-7; 93-4-7-9; 900
43	Screw—Switch Attaching.....	1917084	1107878; 80-6-7
WASHERS			
—	Washer—D.E. ($\frac{5}{8}\times 1\frac{1}{2}\times \frac{1}{4}$).....	1849774	1107886; 97
—	Washer—D.E. ($\frac{5}{8}\times 1\frac{1}{2}\times \frac{1}{4}$).....	809815	1107886
—	Washer—Insul.—Terminal ($\frac{3}{4}$ O.D.).....	805613	1107881; 97-9; 900
—	Washer—Insul.—Terminal Stud ($\frac{3}{4}$ O.D.).....	1956245	1107881; 94-97-9; 900
—	Washer—Insul.—Terminal Stud ($\frac{1}{2}$).....	1940436	1107893
—	Washer—Insul.—Terminal Stud ($\frac{1}{4}$ thk.).....	1913959	1107893
—	Washer—Insul.—Terminal Stud ($\frac{3}{8}\times \frac{1}{2}\times \frac{1}{4}$).....	1913958	1107893
—	Washer—Insul.—Terminal Stud.....	1881867	1107894
—	Washer—Plain—Terminal Stud.....	1903092	1107894-7
—	Washer—Plain—Terminal Stud ($\frac{1}{2}\times \frac{3}{4}\times \frac{1}{4}$).....	1945424	1107893
—	Washer—Plain—Terminal Stud ($\frac{1}{2}$ O.D.).....	812622	1107893
—	Washer—Space—C.E.....	1914842	1107878; 80-1-6-7; 93-4-7-9; 900
46	Washer—Thrust—D.E.....	1853917	1107881-7; 94
46	Washer—Thrust—D.E. ($\frac{1}{2}\times \frac{1}{2}\times \frac{1}{4}$).....	1914842	1107878; 80-6; 97
—	Washer—Thrust—D.E.....	809815	1107893-7
MISCELLANEOUS			
47	BOLT—Thru.....	1939970	1107878; 80-1-6; 93-9; 900
47	BOLT—Thru.....	1941070	1107887; 94-7
—	BUSHING—Center Bearing.....	1838670	1107878; 87; 93-4-9; 900
—	BUSHING—Center Bearing.....	1867149	1107881-6
—	BUSHING—Center Bearing.....	820148	1107897
48	BUSHING—C.E.....	1872678	1107894-7
49	BUSHING—D.E.....	810620	1107878; 80-1-6
49	BUSHING—D.E.....	826462	1107887; 94-7
49	BUSHING—D.E.....	1923907	1107893-9; 900
—	BUSHING—Terminal Stud.....	1956247	1107881; 94-7-9; 900
—	GASKET—Center Bearing.....	1925479	1107881
—	GASKET—Center Bearing.....	1867151	1107886
52	GROMMET—In Field Frame.....	1926604	1107878; 80-6-7
53	INSULATOR—Field Coil.....	1927853	1107878; 80-1-6-7; 93-7-9; 900
55	KEY—Woodruff—D.E.....	124546	1107878; 80-1-6-7; 93-4-7
—	OILER—C.E.....	114998	1107887; 94-7
—	OILER—D.E.....	114998	1107887; 94
—	Oil SEAL—Center Bearing.....	1947538	1107881-6
56	PIN—Brush Holder.....	1966923	1107878; 80-1-6-7; 93-4-7-9; 900
58	PIN—Dowel—D.E.....	809593	1107878; 80-1-6-7; 93-4-9; 900
—	PIN—Spiral—Drive Attaching.....	1952775	1107899; 900
—	PIPE—Plug—D.E.....	453465	1107897
—	PLATE—Center Bearing.....	1838667	1107880-7; 93-4-9; 900
—	PLATE—Center Bearing.....	1949556	1107881-6
—	PLATE—Center Bearing.....	820149	1107897

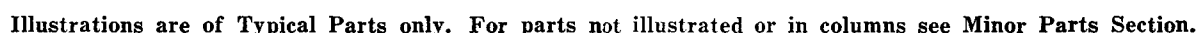
*Later production used #8-18 $\times$ 5/8 part No. 1967747.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

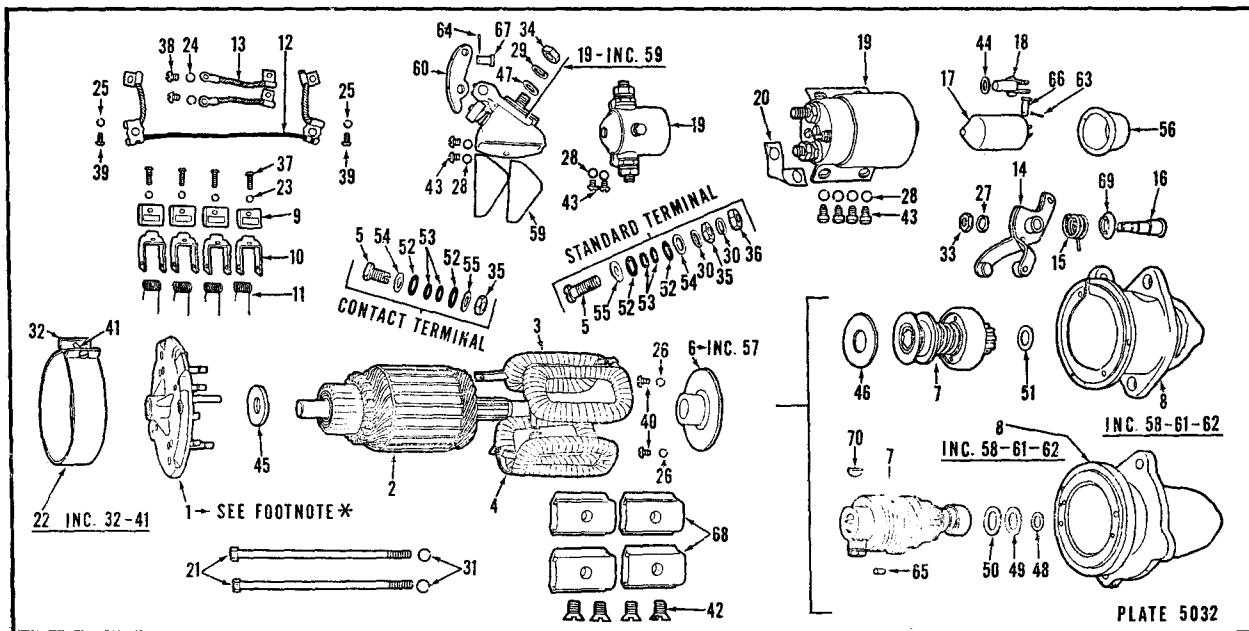
Illus. No.	Name	Part No.	Used on Models
—	MISCELLANEOUS—Continued		
60	PLUG—Expansion—C.E.....	810819	1107887; 94-7
—	SHOE—Pole.....	1931129	All
—	STUD—Terminal.....	1956246	1107881; 94-7-9; 900
—	STUD—Terminal.....	1933793	1107893
—	WICK—C.E.....	1919851	1107887; 94-7
—	WICK—D.E.....	1919851	1107887; 94
—	WICK—D.E.....	1916439	1107897

Revised to November 1, 1968



*C.E. Frame includes Brush Pins, Oiler, Wick, Expansion Plug, and Bushing (where necessary). See Miscellaneous Section for parts.

Delco-Remy SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger — and Link	Link — and Screw	Switch	Connector — Switch	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1107902	819362	813554	1854583	1848586	1845935		1853301	* 1546	1845937	1932271	817114
1107903	"	"	1853297	1845936	1917078			"	"	"	"
1107904	"	"	"	"	"		1872438	* 1542	1872440	"	"
1107905	"	"	"	"	"			1571	1903905	"	1886923
1107906	"	"	1835928		1868003			820052	"	"	817114
1107907	"	"	1882494	1862705	1917078			"	"	"	"
1107908	"	"	1853297	1845936	"		1853301	* 1542	1845937	"	"
1107909	"	"	"	"	"		1862753	* 1545	1853540	"	"
1107910	"	"	"	"	"			1540	1866107	"	"
1107911	"	"	1853297	1845936	1917078		1872438	* 1542	1872440	"	"
1107912	"	"	"	"	"		1853301	"	1845937	"	"
1107913	"	"	"	"	"		1865889	"	1865893	"	"
1107914	"	"	1868000	1874251	*1868003		1874245	820052	"	"	"
1107915	"	"	1835928	"	"			"	"	"	"
1107916	"	"	1853297	1845936	1917078		1853301	1118031	1845937	"	"
1107917	"	"								"	"
1107918	"	"								"	"
1107919	"	"	1854583	1848586	1917078		1853301	1118031	1845937	"	"
1107920	"	"	"	"	"			1452	1878056	"	"
1107921	"	"	1885353	1922876	1917078			820052	"	"	"
1107922	"	"	1882494	1862705	"			"	"	"	"
1107923	"	"	1853297	1845936	"		1853301	* 1542	1845937	"	"
1107924	"	"	1854583	1848586	"		1882378	* 1546	"	"	"
1107925	"	"	1853297	"	"		1872438	* 1542	1872440	"	"
1107926	"	"								"	1886923
1107927	"	"						1571	1903905	"	"
1107928	"	"	"	"	"			"	"	"	"
*1107929	"	"	1884808	1859742	1917078		1853301	*1118019	1933100	"	817114
1107930	"	"	1884683	1862705	"		1884768	*1118109	1884770	"	"

*See Magnetic Switch—Group 4 for parts.

See Switch—Group 103 for parts.

▲Solenoid *1542 and 1845937 Connector were used prior to Serial No. 1-J-29.

*1874250 is Auxiliary Shift Lever Stud.

*See Switch—Group 102 for parts.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHER			
	Lock Washer—Auxiliary Shift Lever Bracket Screw	9421423	1107914
23	Lock Washer—Brush Attaching Screw	456413	All
24	Lock Washer—Brush Ground Lead Screw	453844	All
25	Lock Washer—Brush Lead Screw—To Field Coil	453296	All
26	Lock Washer—Center Bearing Screw	802731	1107903-4-5-6-8-9-10-11-12-13-15-16-17-18-19-20-26-27-28-29
27	Lock Washer—Shift Lever Stud	9421425	1107902-3-4-6-7-8-9-11-12-13-14-15-19-21-22-23-24-25-29-30
28	Lock Washer—Switch Attaching Screw	9421423	1107902-3-4-8-9-16-19-24-25-29-30
28	Lock Washer—Switch Attaching Screw	453296	1107906-15-21-2
28	Lock Washer—Switch Attaching Screw	453294	1107920-3-7-8
	Lock Washer—Switch Support Bracket Screw	9421423	1107911-13; 25
29	Lock Washer—Switch Terminal Nut	9421425	1107906-7; 14-15; 21-2
30	Lock Washer—Terminal Stud	9421425	All
31	Lock Washer—Thru Bolt	453294	All
NUTS			
32	Nut—Cover Band Screw	453433	1107905; 26-7-8
33	Nut—Shift Lever Stud	805258	1107902-3-4-6-7-8-9-11-12-13-14-15-16-19-21-22-23-24-25-29-30
	Nut—Switch Mounting Screw	1838562	1107913
34	Nut—Switch Terminal	134566	1107906-7; 14-15; 21-2
35	Nut—Terminal Stud ($\frac{3}{8}$ thk.)	805258	All
36	Nut—Terminal Stud ($\frac{3}{8}$ thk.)	805258	All
SCREWS			
	Screw—Auxiliary Shift Lever Bracket	117461	1107914
37	Screw—Brush Attaching	454154	All
38	Screw—Brush Ground Lead	453647	All
39	Screw—Brush Lead To Field Coil	453463	All
40	Screw—Center Bearing Attaching	453319	1107903-4-5-6-8-9-10-11-12-13-15-16-17-18-19; 23-5-6-7-8-9
41	Screw—Cover Band	453479	1107905; 26-7-8
42	Screw—Pole Shoe	1913100	All
43	Screw—Switch Attaching ($\frac{1}{4}$ -20x $\frac{1}{8}$)	1872442	1107904
43	Screw—Switch Attaching ($\frac{1}{4}$ -20x $\frac{3}{8}$)	1917084	1107902-3-4-5-8-9-10-11-12-13-16-19; 20-3-4-5-7-8-9; 30
43	Screw—Switch Attaching	453463	1107906-7; 21-2
	Screw—Switch Support Bracket	454441	1107911-13; 25
WASHERS			
44	Washer—Adjusting Screw Space	1917114	1107902-3-4-8-9-11-12-13-16-19; 23-4-5-9; 30
45	Washer—C.E. Brake	818265	1107902-7-14; 21-2-4; 30
45	Washer—C.E. Space	1914842	1107903-4-5-6-8-9-10-11-12-13-15-16-17-18; 20-3-5-6-7-8-9
46	Washer—D.E. Brake	821453	1107903-4-6-8-9-10-11-12-15-16-19; 23-5-9
47	Washer—Plain Switch Terminal	805790	1107906-7; 14-15; 21-2
48	Washer—D.E. Space ($\frac{1}{8}$ x63/64x $\frac{1}{4}$)	1914842	1107905; 17; 20-6
49	Washer—D.E. Space ($\frac{5}{8}$ x1 $\frac{1}{8}$ x $\frac{3}{4}$)	1849774	1107917; 20-6
50	Washer—D.E. ($\frac{5}{8}$ x1 $\frac{1}{8}$ x $\frac{1}{4}$)	809815	1107917; 20-6
51	Washer—D. E. Space	1928023	1107903-7; 14-19; 21-2-4; 30
51	Washer—D. E. Space	1853917	1107910-18; 27-8
	Washer—Shift Lever Spring	810492	1107914
	Washer—Solenoid Support Bracket	826215	1107913; 25
	Washer—Space—Shift Lever Stud	1933335	1107923-4-5
52	Washer—Terminal Stud Insulation ($\frac{1}{4}$ O.D.)	1913959	All
53	Washer—Terminal Stud Insulation ($\frac{1}{8}$ O.D.)	1913958	All
	Washer—Terminal Stud Klingtite	1837885	1107906-7; 14-15; 21-2
54	Washer—Terminal Stud Plain (Outside)	805790	1107902-3-4-5-8-9-10-11-12-13-16-17-18-19; 20-3-4-5-6-7-8-9; 30
54	Washer—Terminal Stud Plain (Outside)	812622	1107906-7; 14-15; 21-2
55	Washer—Terminal Stud Plain (Inside)	812622	1107906-7; 14-15; 21-2
MISCELLANEOUS			
	BRACKET—Auxiliary Shift Lever	1874252	1107914
	BRACKET—Solenoid Support	1872435	1107911-25

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS (Continued)		
	BUSHING—C.E. -----	1867610	1107910; 20
57	BUSHING—Center Bearing -----	820148	1107903-4-6-8-9-11-12-13-15-16; 23-5-9
57	BUSHING—Center Bearing -----	1838670	1107905-10-18-20-6
57	BUSHING—Center Bearing -----	1880471	1107917
57	BUSHING—Center Bearing -----	1880825	1107919
58	BUSHING—D.E. -----	1959998	1107902-19
58	BUSHING—D.E. -----	1839345	1107907-14; 21-2-4; 30
58	BUSHING—D.E. -----	1872678	1107906-10-15-16
58	BUSHING—D.E. -----	810620	1107903-4-5-8-9; 11-12-13-17-18; 23-5-6-9
58	BUSHING—D.E. -----	826462	1107920-7-8
	COVER—Switch Connector -----	1845938	1107902-3-8-9-12-16-19-24
	COVER—Switch Connector -----	1872441	1107904-11
	COVER—Switch Connector -----	1865894	1107913
	COVER—Switch Connector -----	1853306	1107909
	COVER—Switch Connector -----	1884771	1107930
	GASKET—Center Bearing -----	1867151	1107917-18-19
59	INSULATOR—Field Coil -----	820171	1107903-4-5-6-7-8-9-10-11-12-13-14-15-17-18
	INSULATION—Switch Side -----	816911	1107906-7-14-15; 21-2
	LEVER—Auxiliary Shift -----	1874248	1107914
	OILER—C.E. -----	114998	1107902-3-4-5-6-7-8-14-15-16-18-19; 20-1-2-3-4-5-6-7-8-9; 30
	OIL WICK—C.E. -----	1919851	1107902-3-4-6-7-8-9-10-11-12-13-14-15-16- 18-19; 20-7-8-9; 30
	Oil SEAL—In Center Bearing -----	1909851	1107917
	Oil SEAL—In Center Bearing -----	1867150	1107919
	Oil WICK—C.E. -----	802697	1107926
61	OILER—D.E. -----	1871565	1107919
61	OILER—D.E. -----	1868788	1107906-10-11-12-13-15-16; 26
61	OILER—D.E. -----	114998	1107917; 20-7-8
62	OIL WICK—D.E. -----	802697	1107915-16
62	OIL WICK—D.E. -----	1919851	1107902-5-6-17-19; 20-1-2-3-4-5-7-8
	PIN—Brush Holder Hinge -----	817313	All
	PIN—Brush Holder Stop -----	817314	All
	PIN & INSULATION—Brush Holder Hinge -----	812016	All
	PIN & INSULATION—Brush Holder Stop -----	812015	All
	PIN—Dowel—C.E. -----	809062	All
63	PIN—Cotter—Shift Lever Pin -----	112726	1107902-3-4-8-9-11-12-13-16-19; 23-4-5-9; 30
65	PIN—Dowel—D.E. -----	809593	All
66	PIN—Shift Lever -----	1884772	1107930
66	PIN—Shift Lever -----	1853305	1107902-3-4-8-9-11-12-13-16-19; 23-4-5-9
	PLUG—Expansion—C.E. -----	1865182	1107902-3-4-5-6-7-8-9-11-12-13-14-15-16-17- 18-19; 21-2-3-4-5-6-7-8-9-30
	PLUG—Expansion—C.E. -----	810819	1107910-20
68	POLE Shoe -----	810601	All
	SPRING—Shift Lever Tension -----	1874251	1107914
	STUD—Terminal—C.E. -----	1858373	1107916
	STUD (& Lead) Terminal—C.E. -----	1838915	1107916
69	SUPPORT—Shift Lever Spring -----	1835998	1107902-3-4-7-8-9-11-12-13-16-19; 21-2-3-4-9; 30
70	WOODRUFF KEY -----	124546	1107905-10-17-18; 20-6-7-8