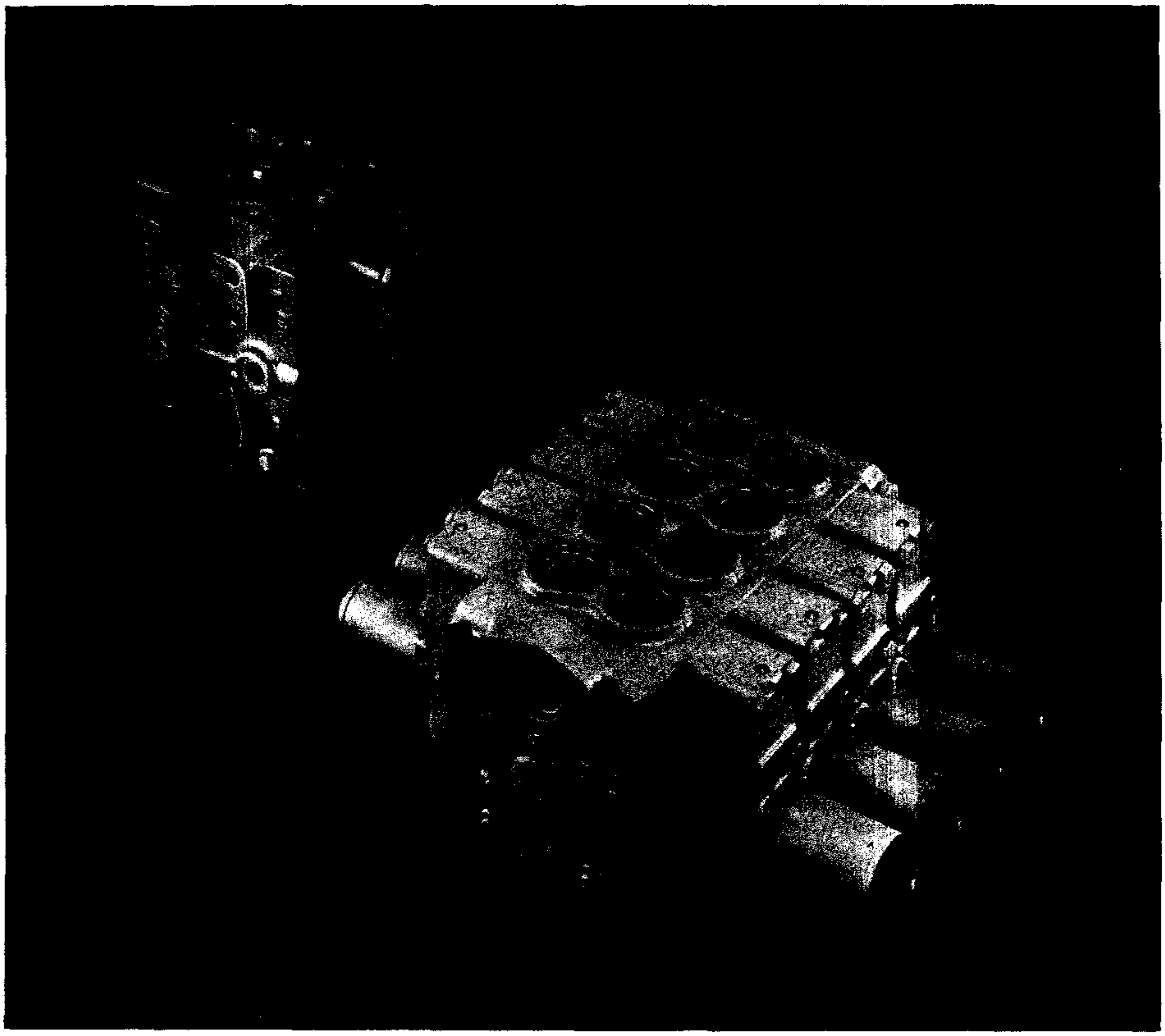
Rick 612-590-7096

Overhaul Manual

VICKERS

CMX Sectional Directional Valve -25 Design

CMX 100 & CMX 160 Hydraulic & Electrohydraulic Actuation



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Contents

Section 1 - Introduction

A. Purpose of Manual

This manual has been prepared to assist users of Vickers CMX series high pressure load sensing directional valves in properly maintaining and repairing their units. In the sections that follow, various features are discussed along with the proper maintenance and overhaul of these units.

Supporting literature for this overhaul manual are:
Vickers literature 536 - Application Guide
Vickers literature 592 - CMX Start-Up & Troubleshooting Guide

B. General Information

CMX sectional valves are generally assembled in a bank of CMX100 sections or CMX160 sections consisting of an inlet section, from 1 to 8 valve sections, and an end cover. When used with a mid-inlet section, it is possible to assemble a valve bank with up to 8 CMX100 valve sections on the one side and up to 8 CMX160 valve section on the other side.

With the -25 design comes the ability to combine both electrohydraulic and hydraulic actuation in the same valve bank as a standard feature.

Each valve bank is identified by a model code stamped on its inlet/mid-inlet section. Identification of individual valve sections is by means of an assembly number stamped on the valve section body. Model codes can have a number of optional variations within a basic model series. These options are determined by specific vehicle/machine performance requirements and are covered by variables in the model code. For information on valve section, valve bank and valve bank with mid-inlet model codes, see pages 24-26.

Service inquires should always include the complete valve bank model code and assembly number as stamped on the inlet/mid-inlet section. Service inquires for *specific* valve sections should always include the valve section assembly number which is stamped on the opposite side of the valve from the cylinder ports.

C. Ratings

Model Series	Rated Flow * l/min (USgpm)	Hydraulic Horsepower	Rated Pressure bar (psi) Pressure Port	Rated Pressure bar (psi) Actuator Port	Rated Pressure bar (psi) Pilot & Tank Ports
CMX100–F/G/W	100 (26)	77	350 (5075)	380 (5510)	35 (508)
CMX100–S	100 (26)	64	250 (3625)	290 (4200)	35 (508)
CMX160–F/G/W	160 (42)	124	350 (5075)	380 (5510)	35 (508)
CMX160–S	160 (42)	103	250 (3625)	290 (4200)	35 (508)

* At 14 bar (200 psi) load-sensing pressure drop.

D. Port & Mounting Hole Sizes mm (inch)

Model Series	Actuator Ports	Pressure Port Inlet Cover	Tank Port Inlet Cover	Pilot, Load Sensing, Deceleration, External Drain & Cooling Parts	Valve Mounting Holes (3 Places)	Aux. "P"	Aux. "T" or Gage
CMX100-F/G	12,7 (.50) Dia.† ††	(1.0625-12)**	(1.3125-12)**	(.5625–18)**	(.4375–14 UNC–2B)	(.5625–18)**	(.5625–18)**
CMX100-S/W	(1.0625–12)**	(1.0625-12)**	(1.3125-12)**	(.5625–18)**	(.4375–14 UNC–2B)	(.5625–18)**	(.5625–18)**
CMX160-F CMX160-G	19 (.75) Dia.† ††	19 (.75) Dia.†† 25 (1.00) Dia.†	31,8 (1.25) Dia.†	(.5625–18)**	(.5000–13 UNC–2B)	19 (.75) Dia.† ††	(.5625–18)**
CMX160-S/W	(1.3125-12)**	25 (1.00) Dia.†	31,8 (1.25) Dia.†	(.5625–18)**	(.5000–13 UNC–2B)	25 (1.00) Dia.†	(.5625–18)**

** SAE straight–thread O-ring connection.
† SAE 4-bolt flange, standard pressure series (code 61).
†† SAE 4–bolt flange, high pressure series (code 62).

Purchased Part Vendor - Vickers

PETTIBONE NO.	***VICKERS NO.***	***DESCRIPTION***
LL-297-928	02-174826	Valve Cartridge for center section of LL-297-728 Valve
LL-297-929	02-395505	Control Valve Assembly (7 Sect) (CMX160-LB-SSSS-MS10EB-100-SSS-FX-U-25-02-395505) for 204H
LL-297-930	596846	Tie Rod (for LL-297-705 vlv bank)
LL-297-931	02-395506	Baler Control Section For LL-297-929 (CMX100-S2-ASD012-S0320-BSD012-S0320-H-25-S047)
LL-297-932	02-395507	Sway & Side Shift Control Section For LL-297-929.(CMX100 S2 ALD006 S0321 BLD006 S0321 EGFL 25)
LL-297-933	635616	Spring, Meter-In (High Rate)
LL-297-934	880299	Low-flow spool
LL-297-935		

E. Valve Section Dimensions & Weights

CMX100-S2-*- 290 bar (4200 psi) rating**
Hydraulic Actuation -
Dimensions: 201 mm (7.9 in) long x 47,0 mm (1.85 in) wide x 144 mm (5.67 in) high.
Weight: @ 7,3 kg (16.2 lbs)

Electrical Actuation -
Dimensions: 366 mm (14,4 in) long x 47,0 mm (1.85 in) wide x 144 mm (5.67 in) high.
Weight: @ 9,0 kg (19.8 lbs)

CMX100-F2-*- 350 bar (5075 psi) rating**
Hydraulic Actuation -
Dimensions: 201 mm (7.9 in) long x 59,0 mm (2.32 in) wide x 139 mm (5.47 in) high.
Weight: @ 8,7 kg (19.2 lbs)

Electrical Actuation -
Dimensions: 368 mm (14,5 in) long x 59,0 mm (2.32 in) wide x 139 mm (5.47 in) high.
Weight: @ 10,4 kg (22.8 lbs)

CMX160-S2-*- 290 bar (4200 psi) rating**
Hydraulic Actuation -
Dimensions: 243 mm (9.6 in) long x 51,0 mm (2.01 in) wide x 165 mm (6.50 in) high.
Weight: @10,2 kg (22.5 lbs)

Electrical Actuation -
Dimensions: 387 mm (15.2 in) long x 51,0 mm (2.01 in) wide x 165 mm (6.50 in) high.
Weight: @11,8 kg (26.1 lbs)

CMX160-F2-*- 350 bar (5075 psi) rating**
Hydraulic Actuation -
Dimensions: 243 mm (9.6 in) long x 75,0 mm (2.95 in) wide x 159 mm (6.25 in) high.
Weight: @13,4 kg (29.6 lbs)

Electrical Actuation -
Dimensions: 389 mm (15.3 in) long x 75,0 mm (2.95 in) wide x 159 mm (6.25 in) high.
Weight: @15,1 kg (33.2 lbs)

Note: Dimensions and weights for "G" and "W" sections are identical to "F" sections.

Section 2 - Description

A. General

Vickers CMX Series of sectional valves, coupled with PVH series variable displacement open-loop pumps, comprise the heart of Vickers load-sensing POWER MATCH™ hydraulic systems. As the name implies, the system delivers pump output power matching a specific load requirement. In contrast, the output flow and/or pressure of a non-load sensing system could exceed that required by the load, subsequently wasting fuel and dissipating excess power as heat.

Essentially, each operating section consists of: two meter-out elements, one meter-in element, two load-drop checks, two pilot-operated relief valves and two load-sensing check valves. Refer to Figures 4 and 6 for a sectional view. CMX sectional valves do not incorporate a separate anti-cavitation check for each port. The meter-out elements are used for cavitation protection. A bolt-on anti-cavitation check valve module is available for applications requiring superior pressure drop characteristics.

The pilot-operated four-way directional control valve obtains its pilot pressure through a hydraulic remote control (HRC) valve or internally through an integral electrohydraulic pilot valve. CMX valves are available in two flow sizes: CMX100 for rated flows of 100 l/min (26 USgpm), and CMX160 for 160 l/min (42 USgpm). Flange-ported models have rated pressure of 350 bar (5075 psi). Straight threaded port models are rated at 290 bar (4200 psi). Up to eight sections can be stacked into an individual valve bank (mid-inlet assemblies can have 16 sections). Refer to Figure 1.

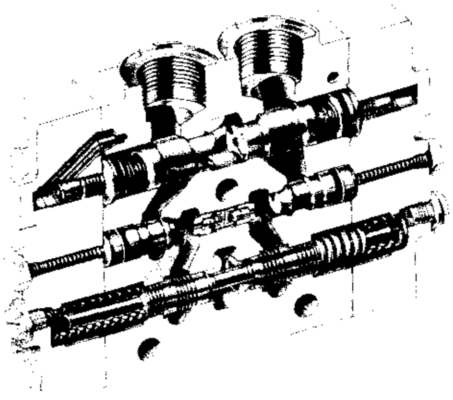


Figure 1. CMX Hydraulic Actuator Cutaway

POWER MATCH™ is a trademark of Vickers, Incorporated.

A full-flow high-pressure line connects the system pump's outlet to valve inlet P. Flow from tank port T is returned to the tank via a low-pressure line. For hydraulically actuated valves, the pilot pressure lines connect ports C1 and C2 in each valve section to the hydraulic remote control valve, which commands the CMX. A small line connected to load-sensing port LS feeds the highest of the load pressures (actuator port A or B) sensed in the valve back to the pump's control. The pump control senses the difference between the load and pump outlet pressures and varies the pump displacement to keep the difference at a constant load sense differential pressure, typically 20 bar (290 psi). This differential pressure is applied across the valve's meter-in spool, resulting in pump flow being determined by the degree of spool opening, independent of load pressure.

Meter-in pressure compensation provides nearly constant flow independent of valve pressure drop for better load control and increased productivity. This enables an operator to simultaneously control multiple work functions with minimal interference from one function or another.

Multiple banks of valves are applied by connecting their inlets to the pump outlet. Tank lines can also connect together to simplify routing of return flow and to help reduce cavitation. Load-sensing lines connect to feed the highest load signal to the pump. In some applications, optional ports are provided that allow connecting the load sensing line between valve banks.

CMX valves with integral electrohydraulic pilots provide an internal pressure output signal (pilot pressure) proportional to an input current. The pilot pressure controls the meter-in and meter-out elements which precisely control resistive and overhauling loads respectively.

B. Mounting

Physically compact in design for ease of mounting, the valves incorporate a three point mounting to ensure a rigid installation. Because of their pilot actuation, the valves allow generous flexibility for location and installation in a vehicle.

C. Control Types

Meter-In Pressure Compensation

Competitive designs typically incorporate a separate pressure compensator for each spool to provide individual function pressure compensation. The Vickers CMX incorporates a unique design which provides meter-in pressure compensation by taking special advantage of the natural flow forces. This feature completely eliminates the need for a separate pressure compensator for each function. The result is fewer moving parts . . . i.e. improved stability and reliability.

Meter-In Spool Options

The CMX control valve offers a choice of either flow (velocity) control (referred to as load sensing up to this time) or pressure (force/torque) control meter-in functions.

It should be noted that all of these control options are available in either hydraulic or electrohydraulic configurations.

In order to fully describe the function characteristics desired, it is necessary to specify both the meter-in spool and the related meter-out element.

Meter-In Element (Refer to Figure 2)

The meter-in spool is shown in the center (neutral) position. Command pressure is applied to either C1 or C2 and directs flow to the desired actuator port. During this explanation, assume command pressure is applied to C1. When command pressure reaches a level that overrides meter-in spring force, the meter-in spool moves to the right. Movement of the spool will close the chamber drain opening through the spool and open pressure to the load drop check and load sense check valve. The load sense check poppet then shifts to the left, allowing pressure to the load sensing feedback port (LS). Pump outlet pressure (P) will be approximately 20 bar (290 psi) higher than the load sensing feedback pressure at (LS). By varying pilot command pressure at C1, the meter-in spool will modulate flow to cylinder "B" port and precise metering of flow to the load can be obtained.

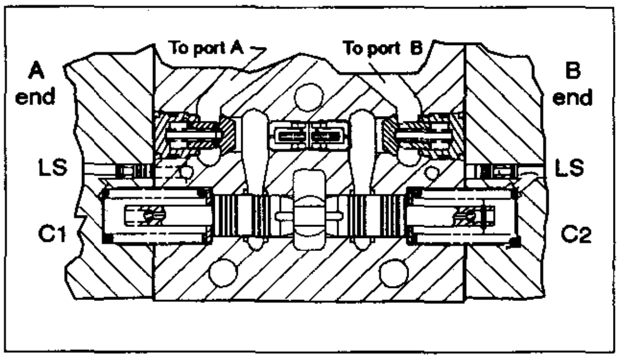


Figure 2. Meter-in element in neutral.

In a load sensing system, if command pressure at C1 is reduced, spring force will center the meter-in spool and the load sensing pressure will decay through the load sense decompression orifice. This allows pump outlet pressure to reduce to standby pressure.

Meter-out Element (Refer to Fig. 3.)

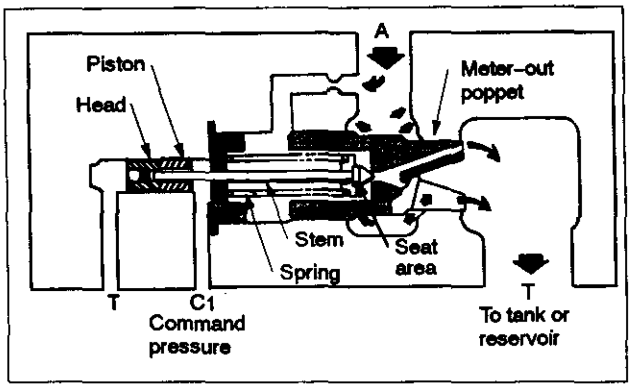


Figure 3. Meter-out element

There are two meter-out elements, one for each cylinder port. Essentially, the CMX meter-out element is a variable orifice between one of the actuating ports and the reservoir. The meter-out element is used to restrict exhaust flow from an actuator (motor or cylinder). As flow is restricted, the speed of the actuator slows down. The meter-out element is positioned by a simple bleed servo which is controlled by command pilot pressure at C1. Command pilot pressure causes the piston to move and the stem being connected to the piston automatically follows. This opens the left side of the meter-out poppet to the reservoir. Pressure then lowers in the spring chamber, and actuator port pressure causes the poppet to shift to the left, allowing more oil into the reservoir. When command pilot pressure decreases at C1, the piston and stem move under the influence of the spring in the opposite direction. This causes the meter-out poppet to start restricting flow; consequently, less oil is ported into the reservoir. When the meter-out poppet bottoms against its seat in the body, exhaust oil flow ceases to the reservoir, and actuator movement stops.

Meter-out Poppet Variations

Several different meter-out poppets are available which provide different area gains. A high gain poppet (low ΔP at rated flow) provides better control when lowering a light load. A low gain poppet (high ΔP at rated flow) provides better control when lowering heavy loads.

Meter-out poppets are rated according to the actuator port to tank pressure drop in bar across the poppet at the valve's rated flow with the poppet fully opened.

Relief Valve Element

When actuator port pressure overcomes relief valve spring force, the poppet moves off the seat. Actuator port pressure is then released to the meter-out piston area and causes the piston to shift. Since the servo stem is connected to the piston, the stem also shifts to the left and opens actuator flow to the reservoir. As flow to the reservoir is obtained, actuator port pressure is relieved. Refer to Figure 3.

Meter-out Spool

A version of the CMX that replaces the meter-out poppets with a spool is available. This version does not provide meter-out metering, load holding or relief valve protection. This version can be used with counterbalance and load lock valve circuits. Two meter-out spool versions are available; one is open in neutral, the other provides restricted flow to tank in neutral. The restriction is equivalent to a 0,75 mm (.030 in.) orifice.

Hydraulic Actuation

Pilot pressure is supplied to each section via two #6 SAE O-ring boss ports (.563-18 UNF-2B straight thread) located on each control cap. Pilot drain connections can be made internally to the tank port or externally to the reservoir. External drain is always the preferred configuration and MUST be used if tank pressure is high due to the installation of a back pressure check valve, or if high pressure transient "spikes" are likely.

It is important to note that the meter-out servo is referenced to the valve bank drain, while the meter-in spool is referenced to the opposite port command pressure. This requires the HRC drain pressures to be considered, since different drain pressures for the valve bank and the HRC will alter meter-in and meter-out phasing. Ideally, both the HRC and the CMX valve bank should be drained directly to reservoir via generous lines.

Hydraulic actuation data:

Pilot Pressure	**M/O bar (psi)**	**M/I "06" Spring bar (psi)**	**M/I "12" Spring bar (psi)**
At cracking	4,2 (61)	6,2 (90)	11,4 (165)
At rated flow	13,8 (200)	15,5 (225)	20,7 (300)

Tolerance: ± 1 bar (15 psi)

Required shift volume (displacement):

Metering	**CMX100**	**CMX160**
M/I (neutral to full stroke)	1,63 cc	2,56 cc
M/O	1,01 cc	2,56 cc

For additional information see Vickers CMX Application Guide - literature number 536.

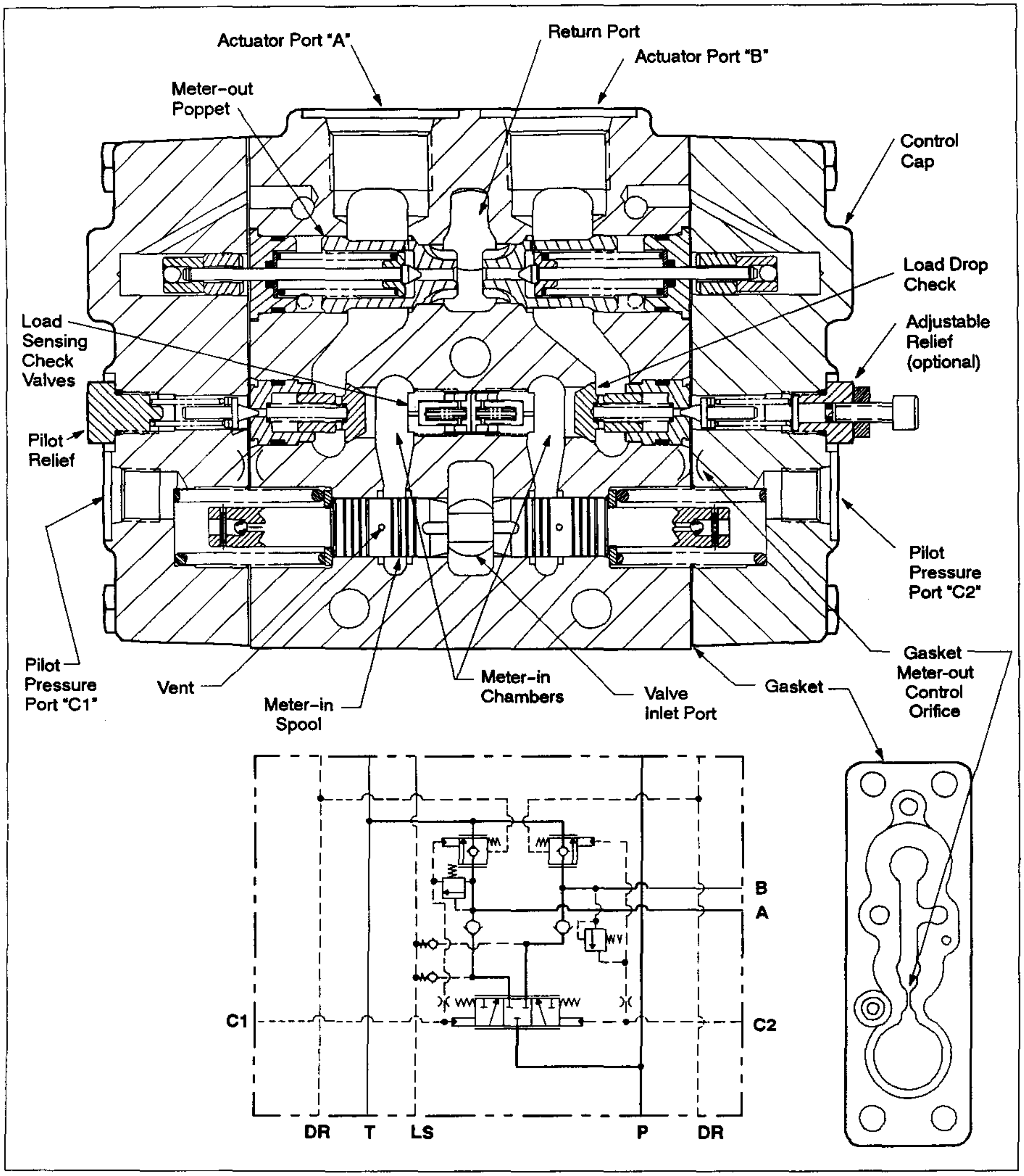


Figure 4. CMX Hydraulic Sectional View & Schematic

Electrohydraulic Actuation

Electrohydraulic CMX sectional valves operate on the same principles as the hydraulic valves, with the addition of an electrohydraulic proportional reducing valve (Figure 6) to convert an electrical input signal to a proportional command pressure signal that operates the valve. The solenoid provides an output force proportional to the input current that acts on the solenoid end of the pilot spool.

When the solenoid is energized, the pilot spool is moved away from the solenoid, closing the command port to tank and opening the pilot supply to the command port. Command port pressure is supplied to the feedback end of the pilot spool through the passage in the control cap gasket. When the feedback pressure begins to balance the solenoid force, the pilot spool closes the pilot supply passage. As the command pressure rises, the feedback pressure overcomes the solenoid, and the pilot spool moves to open the control port to tank. The pilot spool modulates to balance the feedback pressure against the solenoid output force, thus providing an output pressure proportional to the solenoid input current. The pilot spool and bore are designed for zero overlap, so deadband is minimized.

The pressure output serves as the command pressure to actuate the CMX meter-in and meter-out elements. The signal to the solenoid should be conditioned to a pulse width modulated voltage or current signal. DC power, up to the coil rating, may also be used for "on-off" operation.

Supply Voltages:	12/24 VDC
Maximum Current:	1.4/.7 AMP
Coil Resistance:	6.4/25.5 ohms
Recommended PWM Freq./Dither Freq.:	100 Hz

Solenoids are available with DIN standard 43650 plugs, Metri-Pack® connector, or flying leads.

Valves are available with either internal or external pilot supply. On models with the internal pilot option, pilot pressure is supplied to the proportional reducing valve by an internal passage that is connected to the system supply passage in the inlet body. These models require that the minimum system pressure be maintained to the specified limits to assure proper valve actuation.

Electrohydraulic CMX valves may be operated manually in the event of electrical control failure by depressing the manual override pin #11 (see Figure 6), located on the end of each solenoid, with a screwdriver or similar tool.

Internal Pilot Supply

Minimum system pressure:

Valves with Type "06" meter-in spring - 19 bar (275 psi)

Valves with Type "12" meter-in spring - 24 bar (350 psi)

External Pilot Supply

Minimum pressure:

Valves with Type "06" meter-in spring - 19 bar (275 psi)

Valves with Type "12" meter-in spring - 24 bar (350 psi)

Since both electrohydraulic reducing valves are referenced to a common drain via the end cover, drain pressure is not critical. Internal drain-to-tank and external drain options are available.

Cutaway views of the electrohydraulic and hydraulic versions of the CMX are shown in Figures 4 and 6, along with schematic diagrams. The relief valve pilot stages are shown in detail in the schematic diagrams used in this discussion to promote a better understanding of the valve's operation.

NOTE

1. If high pressure transients are present in the tank line, then external drain should be used to avoid function interaction. If the tank pressure is above 8,6 bar (125 psi), then external drain should be used to avoid exceeding the pressure rating for the pilot passages 35 bar (500 psi).
2. Under certain operating conditions (high inlet pressure, fully shifted, and open relief valve), pilot drain flow can be as high as 4 l/min (1 USgpm) for each active section. Total anticipated drain flow must be considered when sizing drain lines.

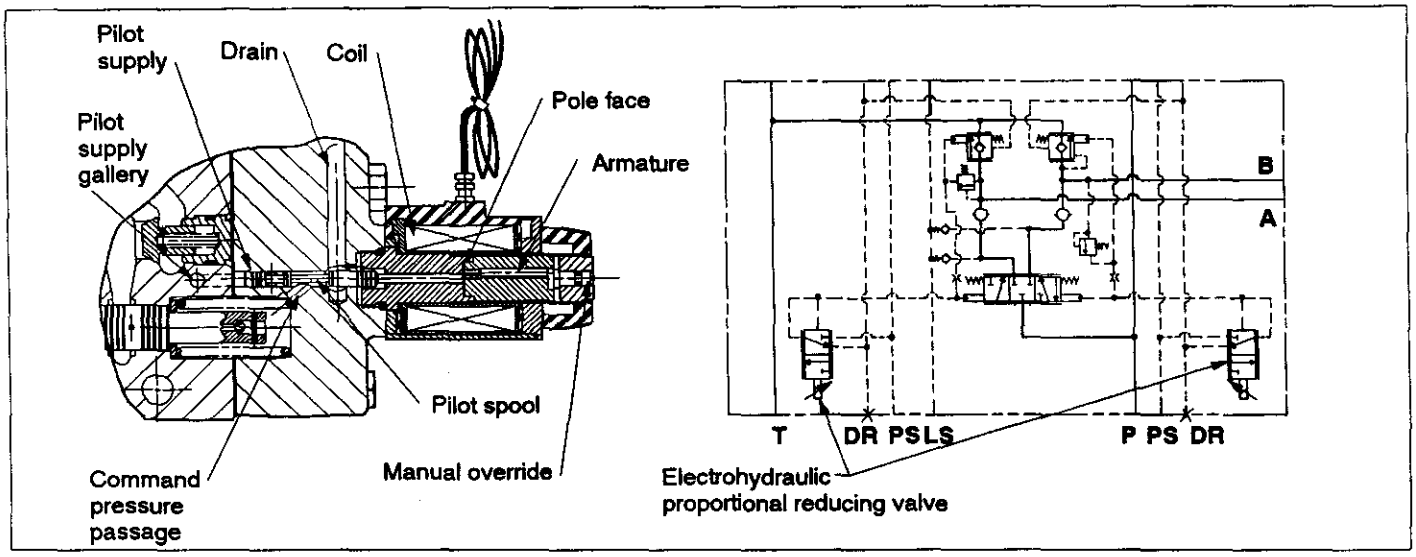
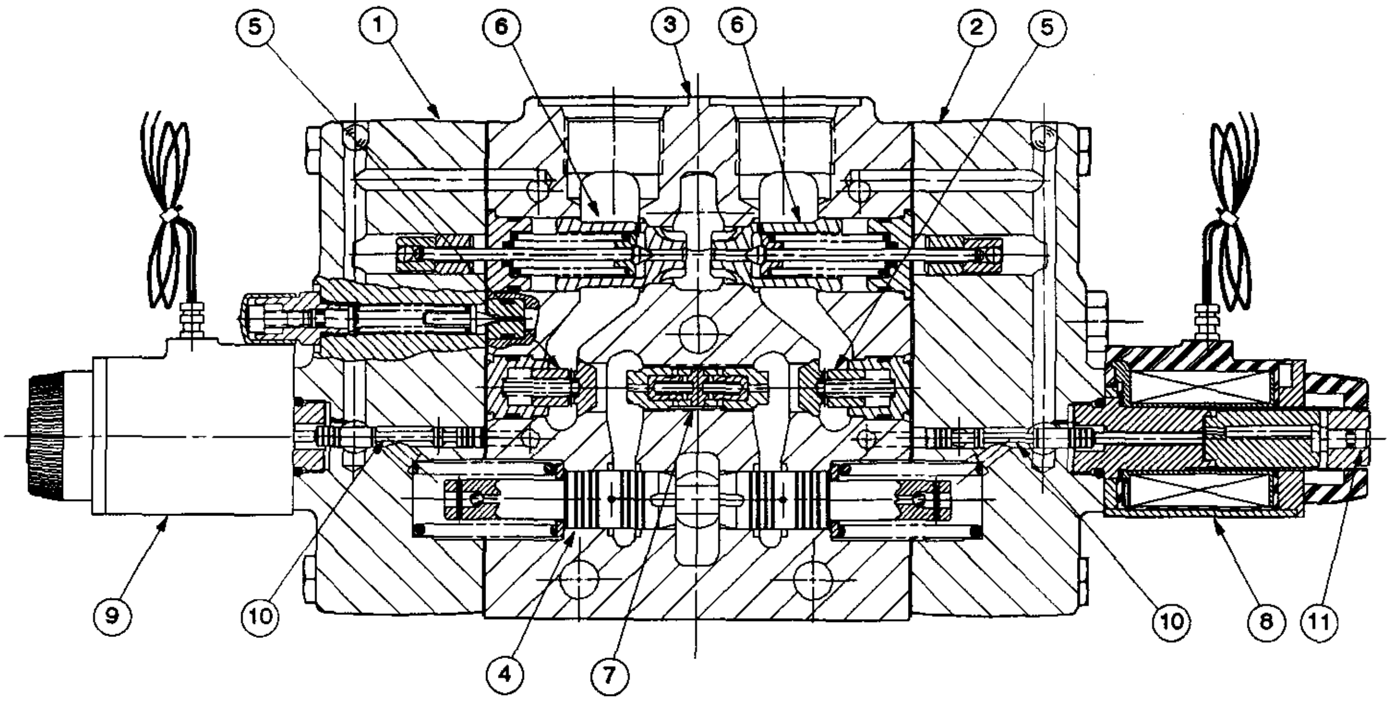


Figure 5



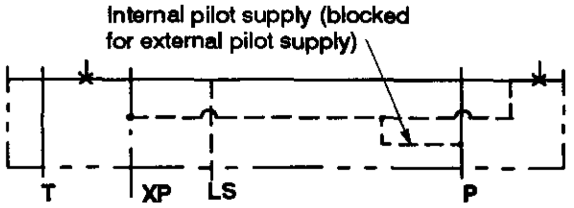
1. Control cap
2. Control cap
3. Body
4. Meter-in spool
5. Load drop check
6. Meter-out element
7. Load sense checks
8. A - solenoid
9. B - solenoid
10. Pilot spool
11. Manual override pin

Figure 6. Sectional view showing a basic electrohydraulic valve section.

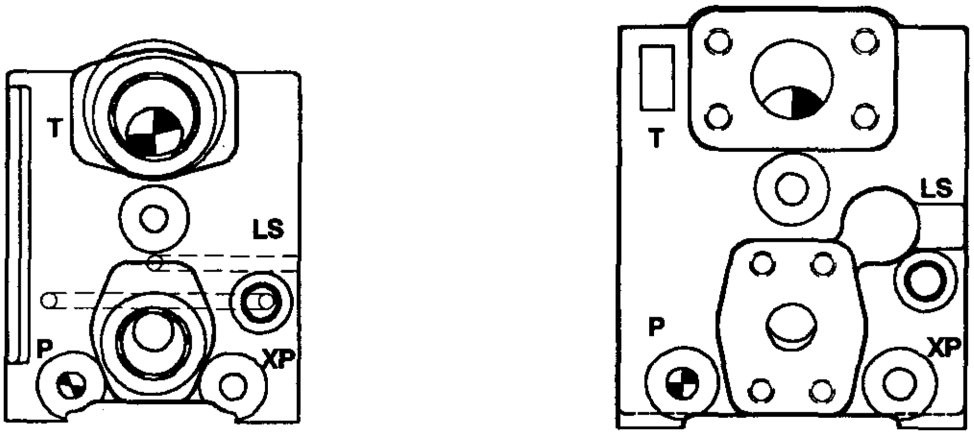
D. Inlet Bodies

Standard End Inlet Body

The standard inlet body (Figure 7) provides connections for pump, tank and load sense. On electrohydraulic valve banks, a connection is also provided for pilot supply, which may be internal or external. For internal pilot supply, an internal passage connects the pilot supply to the pressure port. For external pilot supply, this connecting passage is blocked by a $^{1}/_{4}$-28 UNF set screw (.125 in. hex key) accessible through the pump port, and the "XP" external connection is made through a #6 SAE O-ring boss port (.563-18 UNF-2B thread).



Standard end inlet schematic



CMX100

CMX160

Figure 7.

E. CMX160/100 Mid-Inlet

The mid-inlet (Figure 8 and 9) facilitates the use of CMX160 and CMX100 valve sections in the same valve bank. The CMX160 sections are mounted on one side of the mid-inlet, and the CMX100 sections are mounted on the opposite side. System pressure and tank connections are made in the middle of the valve bank, rather than on the end.

Standard Mid-Inlet

The standard mid-inlet (Figure 9) provides connections for pump, tank and external pilot supply (for electrohydraulic valves). Internal pilot supply is available by omitting a set screw plug in a connecting passage between the pump port and pilot supply passage, and plugging the external port. Load sense and external drain connections for mid-inlet valve banks must be made at the end covers.

Typical Mid-Inlet Valve Bank

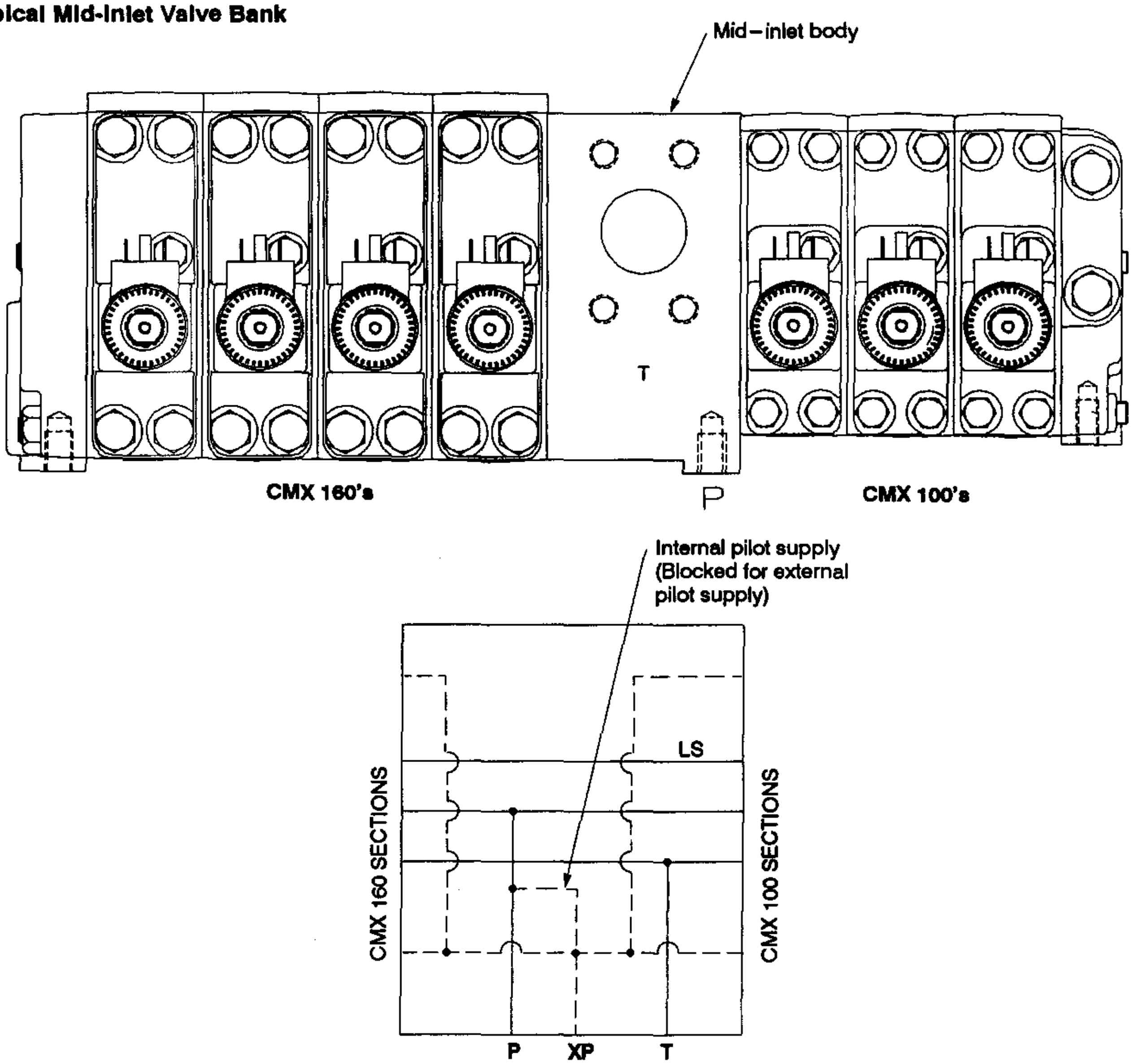


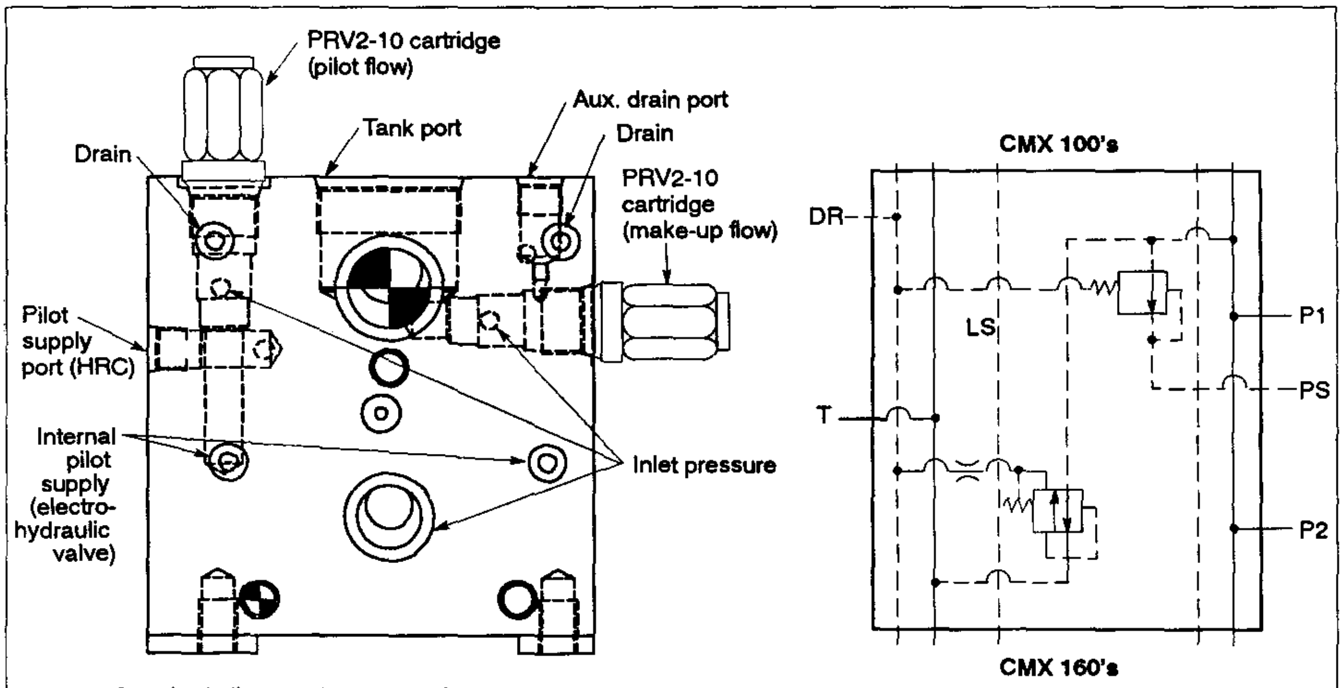
Figure 8. CMX100 & CMX160 Mid-Inlet

Mid-inlet with Reducing Valve and Anticavitation Make-up Flow

The mid-inlet can incorporate one or two reducing/relieving cartridges. This mid-inlet (Figure 9) incorporates two reducing/relieving cartridges to provide pilot supply pressure and tank port make-up flow. The reduced pilot supply pressure can be supplied internally to electrohydraulic sections and/or ported externally to HRC pilot supply ports. The tank port make-up flow is directed to the tank passage to maintain a minimum tank pressure under all operating conditions.

Make-up flow is an anticavitation feature. It is required in circuits where an overrunning load is causing an actuator to move and draw more fluid from the tank port than is being returned by the opposite actuator port, and a check valve in the tank line prevents fluid from being drawn from tank. (A swing function powered by a hydraulic motor is a typical circuit that requires make-up flow.) The reducing valve should be set 0,69 bar (10 psi) below the back pressure check valve setting.

Valve banks incorporating make-up flow cartridge, require external drain. External drain connections can be made at either of the end covers or the mid-inlet, and internal drains must be blocked. Load sense connections are made at the end covers.



Standard pilot supply pressure is 28 bar (400 psi).
Make-up flow pressure options:
3,5 bar (50 psi)
7 bar (100 psi)
10,5 bar (150 psi)

Figure 9. CMX100 & CMX160 Mid-inlet

F. End Cover

An end cover (Figure 10) is required to terminate each valve bank. The end cover provides a passage that connects the control cap drain galleries from either side of the valve body.

Additionally, several optional features are located in the end cover:

Optional Feature	Function
Internal/external drain:	Provides choice of internal, external drain or blocked drain (mid-inlet)
Aux. load sense:	Provides load sense series connection for multiple valve banks.
Load sense decompression orifice:	Provides load sense decompression to drain via a 0.50 mm (.020") screened orifice.
Aux. "P" Port:	Augments "P" port in inlet body for special applications.
Aux. "T" Port:	Augments "T" port in inlet body for special applications.

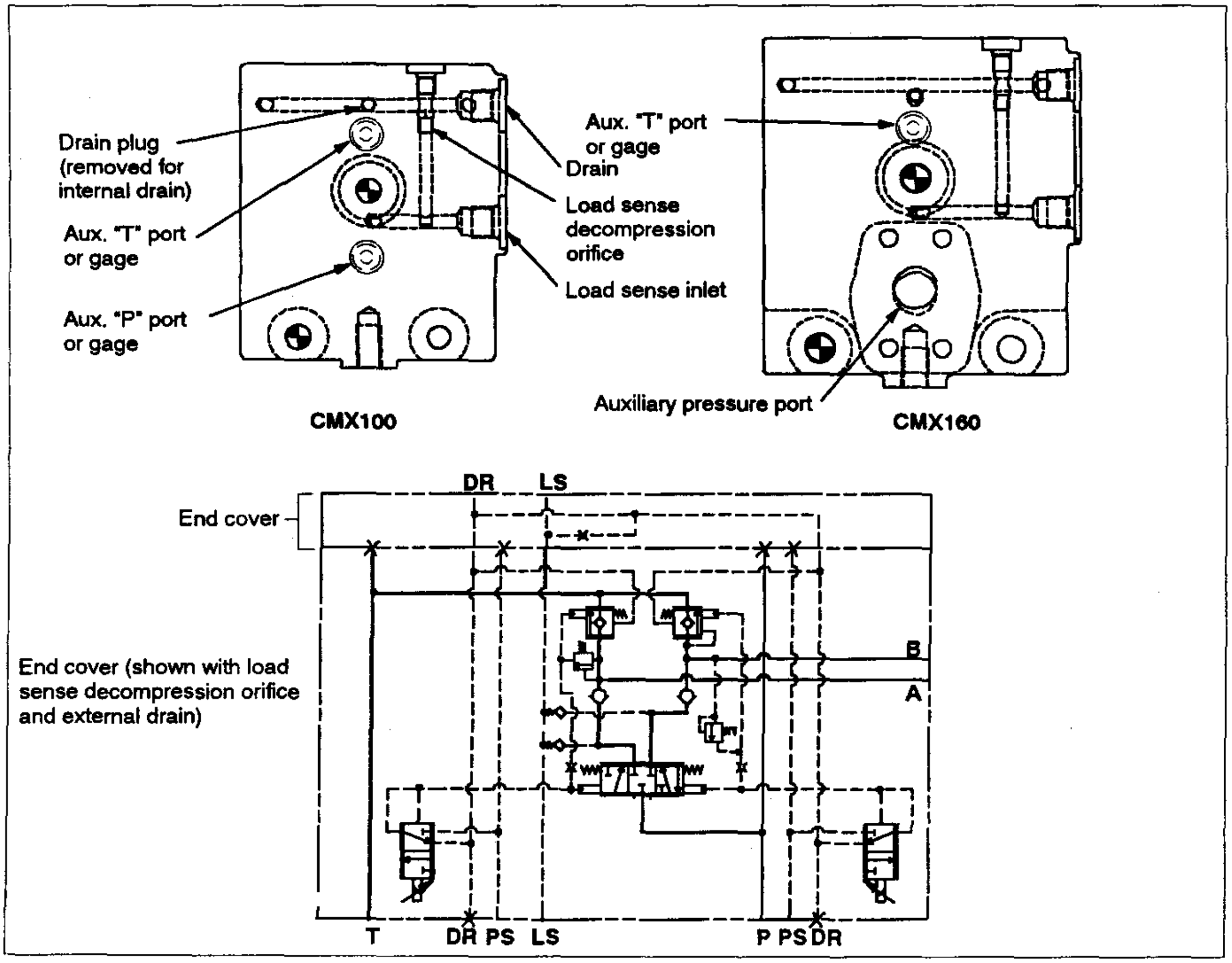


Figure 10. CMX100 & CMX160 End Covers

Section 3 - Principles of Operation

A. General

The CMX valve system has three basic operational features. These features are called meter-in, meter-out and neutral. The meter-in feature is used to drive a load while the meter-out feature is used to lower a load. The neutral feature is used to hold a load in a desired position.

B. Operation of Valve Elements

Meter-in/Meter-out Phasing

When the "06" meter-in spring is used, the meter-in element begins to open at a command pilot pressure of 6 bar (90 psi) and be fully open at 16,5 bar (240 psi). If a "12" meter-in spring is used, the meter-in element begins to open at 10 bar (150 psi) and is fully open at 21 bar (300 psi).

Normally the meter-out element will begin to open at a command pilot pressure of 3,5 bar (50 psi) and be fully open at 14 bar (200 psi).

The CMX valve meter-in meter-out pressures can be tailored to meet almost any requirement of the system by changing meter-in spring and meter-out poppet configurations. Consult your Vickers representative for further information concerning the capabilities of this valve subsystem.

Driving a Load

Pressurized oil from the pump is admitted through the meter-in spool to the load drop check valve. The load drop check opens and oil pressurizes actuator port "B" and one end of the cylinder. Oil from the other end of the cylinder is returned to the "A" actuator port and flows to tank (reservoir) through the meter-out element. Velocity of the oil and subsequent movement of the cylinder is controlled by the command pressure.

Lowering a Load

A load may be lowered when sufficient command pilot pressure is applied at the pilot port to partially open the meter-out element of the actuator port. Preload springs keep the meter-in spool in the center blocked condition. The load forces the cylinder rod to move. The opposite actuator port meter-out/anti-cavitation element opens, allowing the opposite side of the cylinder to fill with fluid. Return fluid flows to tank over the meter-out poppet which acts as a back pressure valve. Velocity of the cylinder can be controlled by varying control pressure, and in most cases it is not necessary to use the pump to power down the load, thus saving energy.

Neutral Position

When the CMX is in the neutral position, and actuator port pressure is below the relief valve setting, a load can be held stationary in one position. To keep the CMX valve in the neutral condition, the command pilot pressure at C1 and C2 must be below 3,5 bar (50 psi). When command pilot pressure is below 3,5 bar (50 psi), the meter-in spool in centered and the meter-out element is blocked. This load holding ability is due to the extremely low leakage between the meter-out poppets compared to conventional spool valves.

Pump Standby Condition

When the meter-in spool is in center position, the chamber drain opening through the spool allows pressure in the chamber to decay to atmospheric pressure. The pump control senses this pressure and causes the yoke to stroke to zero flow at minimum pressure. The pump will stay in the neutral (standby) condition until a demand from the controller is again felt at C1 or C2.

Section 4 - Installation & Operating Instructions

A. Hydraulic Tubing

1. In a new or contaminated system, all tubing must be thoroughly cleaned before installation to remove dirt, rust and scale. Recommended methods of cleaning are sandblasting, wire brushing, pickling, and power flushing with clean solvent to remove loose particles.

   NOTE

   For information on pickling, refer to instruction sheet 1221–S.

2. To minimize flow resistance and the possibility of leakage, only as many fittings and connections as are necessary for proper installation should be used.
3. The number of bends in tubing should be kept to a minimum to prevent excessive turbulence and friction of oil flow. Tubing must not be bent too sharply. The recommended minimum radius for bends is three times the inside diameter of the tube. In high pressure systems 345 bar (5000 psi) and above, use steel elbows instead of bending tubing to increase circuit life and reliability.

B. Hydraulic Fluid Recommendations

General Data

Oil in a hydraulic system performs the dual function of lubrication and transmission of power. It constitutes a vital factor in a hydraulic system, and should be carefully selected with the assistance of a reputable supplier. Proper selection of oil assures satisfactory life and operation of system components with particular emphasis on hydraulic valves.

Any oil selected for use with valves is acceptable for use with pumps or motors. Data sheet M-2950-S for oil selection is available from Vickers Technical Publications, Troy, MI. Oil recommendations noted in the data sheet are based on our experience in industry as a hydraulic component manufacturer. Where special considerations indicate a need to depart from the recommended oils or operating conditions, see your Vickers sales representative.

Cleanliness

Observe the following precautions to insure the hydraulic system is clean:

1. For satisfactory service life of these components, maintain full flow filtration to provide fluid which meets ISO cleanliness code 17/15/13 or cleaner.
2. Filter each change of oil to prevent introduction of contaminants into the systems.
3. Provide continuous oil filtration to remove sludge and products of wear and corrosion generated during the life of the system.
4. Provide continuous protection of system from entry of airborne contamination by sealing the system and/or by proper filtration in the air breather.
5. During usage, proper oil filling and servicing of filter, breathers, reservoirs, etc. cannot be over emphasized.
6. For new vehicle start-up clean (flush) entire new system to ensure removal of any paint, metal chips, welding shot, etc.

Section 5 - Service & Maintenance

A. Inspection

Periodic inspection of valve/system operation, oil condition and pressure connections saves time resulting in fewer breakdowns and unnecessary part replacement. Major areas of concern are as follows:

1. All hydraulic connections must be tight. Loose connections not only allow leakage, but also permit air to be drawn into the hydraulic system. Air in the system causes noisy and erratic operation.
2. System filters and reservoir should be checked periodically for foreign particles. If excessive contamination is found, the system should be drained and cleaned. Install new system filters as necessary.

B. Adding Fluid to the System

New hydraulic fluid usually contains particles of 50 microns or larger. When hydraulic fluid is added to a system, it must be filtered. In an emergency, if filtration is not available, a wire screen (200 mesh or better) can be substituted. It is important that the fluid be clean and free from all foreign substances. A contaminated system can cause improper operation and excessive wear to hydraulic components. Refer to Vickers literature #561, Systemic Contamination Control.

C. Replacement Parts

Reliable operation throughout the specified operating range is assured only if genuine Vickers parts are used. Sophisticated design processes and materials are used in the manufacture of our parts. Substitutes may result in early failure.

Section 6 - Valve Bank Disassembly

A. General Information

CAUTION

Block vehicle if it is on a slope to prevent uncontrolled movement.

CAUTION

Before breaking a circuit connection, make certain that power is off and system pressure has been released. Lower all vertical cylinders, discharge accumulators, and block any load whose movement could generate pressure.

CAUTION

Absolute cleanliness is essential when working on a hydraulic system. Always work in a clean area. The presence of dirt and foreign materials in the system can result in serious damage or inadequate operations.

1. No special tools or fixtures are required.
2. Repair of the CMX valve will generally not require disassembly to the extent described here. The sequence can also be used as a guide for partial disassembly. Disassembly is shown in Figures 11 & 12. Special procedures are included in the following steps.
3. Before breaking a circuit connection, hose off or otherwise clean the outside of the unit thoroughly to prevent entry of dirt into the system.
4. If it is necessary to remove the CMX valve from the vehicle, make sure all ports and disconnected hydraulic lines are capped or plugged.
5. Discard and replace all O-rings and back-up rings that are removed during disassembly.

B. Disassembly of End Covers

CAUTION

During disassembly, particular attention should be made to identification of parts for assembly. DO NOT mix parts from each end of the body. Make sure all poppets and bores are marked at disassembly. Poppets develop a wear pattern and may leak if placed in a different bore.

The following steps pertain to the CMX100 & 160 models:

1. Remove the three M10 (CMX100) or M12 (CMX160) hex nuts from the end cover side of the valve bank.
2. Remove the end cover. Other than inspection of the fixed load sense decompression orifice, no further disassembly of the end cover is necessary.
3. Units supplied with mid-inlets will have two end covers. No additional disassembly of the standard mid-inlet is required.
4. Pull the three tie bolts through the remainder of the valve bank. No further disassembly of the inlet is required.
5. To assemble, reverse steps 1 through 3 and torque the tie bolts to 40 Nm (30 lb.ft.) for CMX100, or 70 Nm (52 lb.ft.) for CMX160.

A mid inlet is available with a reducing valve and anti-cavitation make-up flow valves. These cartridge valves may be removed from the inlet and replaced. No additional disassembly is required.

C. Control Cap & Internal Parts Removal

1. Remove the four (4) hex or socket head cap screws from each cover. Pull the cover straight away from the body approximately 25 mm to clear the piston. The only remaining parts in the cover are the relief pilot parts. No additional disassembly is required.

   NOTE

   The meter-out servo piston works in a bore machined into this cover.

   With the control cap removed, meter-in springs can be exchanged. The meter-in element as well as the meter out poppets can be changed.
2. To remove the coil and core tube (electrohydraulic models only), remove the plastic knurled nut from the end of the core tube. Slide the coil off the core tube. To remove the core tube subassembly, unscrew the core tube counterclockwise.
3. With both control caps removed, all the internal parts can be removed from the body except the load sense cartridges. These are bonded in place.
4. Take note of the direction the control cap gasket is installed prior to removing the control cap. Refer to gasket orientation shown in Figures 11 & 12.
5. If the control cap is fitted with orifice plugs, do not remove these from the body unless inspection reveals it is necessary. Orifices are bonded in place at the factory.
6. Disassembly of the meter-in element is not recommended.

   NOTE

   1. To change the meter-in or meter-out cracking, follow steps 1 and 2 to remove the control cap.

   2. With the control cap removed, the meter-in springs can be readily exchanged.

   3. To change the meter-out poppet, pry the meter-out servo stem subassembly from the body (see Figure 4) and remove the poppet. Install the desired poppet and replace the O-ring and back-up ring on the retainer and press the retainer into the valve body.

D. Inspection, Repair, and Replacement

NOTE

All parts must be thoroughly cleaned and kept clean during inspection and assembly. The close tolerance of parts makes this requirement very important. Clean all removed parts using a commercial solvent that is compatible with the system fluid. Compressed air may be used in cleaning, but it must be filtered to remove water and contamination. Clean compressed air is particularly useful in cleaning end covers, valve body passages and orifices.

NOTE

Replace all parts that do not meet the following specifications.

1. Inspect all parts for wear, erosion and/or seizure.
2. Inspect all springs for parallelism. Spring ends must be parallel within 3°. Replace springs if worn or deformed.
3. Inspect all poppets for heavy wear patterns on the outside diameter of the poppet. Also, check poppet for the proper seating pattern. If the seating pattern is broken, check the main body bore and seat for erosion. If body is eroded beyond repair, replace the valve. Poppets must move freely within their respective bores and have a close fit. If scratches are evident on the outside of the poppet, clean up with crocus cloth or 500 grit paper. If scratches are deep enough to cause heavy leakage, replace the poppet. Check the bore for identical scratches. Make sure scratches are not greater than ,025 mm (0.001 inches) deep. If a poppet is replaced within the body, it must be seated to prevent excessive leakage. To seat a poppet, install the poppet in the bore and then insert a brass rod within the poppet and tap with a small hammer. The poppet will develop a ring around its contact point with the seat. This ring indicates a good sealing match between the poppet and seat. If the ring is not complete, recheck the seating area of the bore for distortion or erosion. Each poppet must seat properly within the bore for the valve to function within minimum leakage.
4. Check the meter-in spool for burrs and/or scratches. Clean up with an Arkansas stone. Do not stone sharp edges of the spool. Make sure the spool moves freely within the bore after clean up.
5. During valve assembly, the servo piston must move freely within the control cap. Make sure the stem is not bent and the point of contact of the stem within the meter-out poppet is clean and free from burrs.
6. Check all plugs and screws for broken threads and rounded corners. Replace parts that are defective.
7. Check the control cap gasket for signs of wear. Replace if necessary.

DO NOT FORCE the servo stem S/A into the control cap bore. The assembly must be assembled straight into the body and control cap.

E. Assembly

Obtain a seal kit for the unit being assembled.

Cover the entire assembly area with clean Kraft paper to prevent contamination of parts. Lubricate parts at assembly with system fluid. Use a viscosity improver, STP or equivalent for lubrication of seals. Assembly will be in reverse sequence as noted in disassembly.

Model	Part	Torque
CMX100	Control Cap	30 N.m (22 lb. ft.)
CMX100	Tie Bolt	40 N.m (30 lb. ft.)
CMX160	Control Cap	54 N.m (40 lb. ft.)
CMX160	Tie Bolt	70 N.m (52 lb. ft.)

F. Troubleshooting

Operating Condition	Possible Problem Area
A. Raising Load	
1. No response	a. No command pilot pressure
	b. Meter-out poppet stuck
	c. Meter-out stem jammed
	d. Meter-in spool stuck
	e. Meter-out poppet hung open
2. Poor low speed control; jerky start	a. Binding meter-in spool
	b. Broken meter-in spring
3. Top speed too low	a. Insufficient ΔP across meter-in spool
	b. Binding meter-in spool
	c. Insufficient pilot pressure ΔP between C1 and C2 ports
4. Unstable	a. Pump failure
	b. Binding meter-in spool
	c. Unstable pump pressure
B. Lowering Load	
1. No response	a. No command pilot pressure
	b. Meter-out stem jammed
	c. Binding meter-out poppet
	d. Lost or missing retaining ring in meter-out servo stem
2. Poor low speed control; jerky start	a. Broken meter-out spring
	b. Binding meter-out piston in servo stem
3. Lowering speed is uncontrollable	a. Broken meter-out stem
	b. Meter-out poppet stuck open
4. Maximum speed too high	a. Due to high pressure resulting from heavy load. Operator control is required.
	b. Incorrect selection of meter-out poppet (install narrow notched poppet).
5. Maximum speed too low	a. Jammed meter-out piston or poppet
	b. Incorrect selection of meter-out poppet (install wide notched poppet)
6. Unstable	a. Binding meter-out piston or poppet
7. Harsh stop; severe jolt	a. Binding meter-out piston or poppet
C. Holding Load	
1. Slow downward drift	a. Load drop check valve not seating properly
	b. Relief valve has too much leakage
2. Rapid downward drift	a. Load drop check cracked or defective seating area in body
	b. Relief valve poppet sticking
D. External Leakage	a. Damaged or missing seals
	b. Cracked body or end cover
	c. Mating surfaces between body/end covers not flat
	d. Burrs on mating surface
	e. Screws not torqued to specifications

For additional information - consult Vickers CMX System Start-up and Troubleshooting Guide, literature number 592.

G. On Vehicle Test

Caution

Block vehicle to prevent any uncontrolled movement. Before opening the circuit, make certain that power is OFF and pressure has been released. Lower all vertical cylinders, discharge accumulators and block any load whose movement could generate pressure.

1. Install pressure gauges as appropriate. Refer to literature #592, CMX Start-up and Troubleshooting Guide.
2. Refer to the unit model code to determine "A" and "B" port relief pressure settings and meter-in cracking pressure.
3. Place all controls in the neutral or standby condition and start-up the vehicle.
4. Exercise the controls to eliminate air from the system. Warm-up the system fluid to approximately 120° F. Return the controls to neutral or stand-by condition.
5. If the CMX valve controls vehicle movement, block the vehicle. If the CMX valve controls cylinder movement, fully extend the cylinders. Move the appropriate control to build up pressure. Observe the pressure gauges.

NOTE

Pressure should be as noted in the model code. If pressure readings vary greatly form these requirements, a problems exists somewhere in the system.

6. After all tests are completed and the unit found to function normally, turn OFF power and release all pressure within the system. Remove pressure gauges and fittings. Replace the hex plugs and torque.

Fluid Cleanliness

Proper fluid condition is essential for long and satisfactory life of hydraulic components and systems. Hydraulic fluid must have the correct balance of cleanliness, materials and additives for protection against wear of components, elevated viscosity and inclusion of air.

Essential information on the correct methods for treating hydraulic fluid is included in Vickers publication 561; "Vickers Guide to Systemic Contamination Control," available from your local Vickers distributor or by contacting Vickers, incorporated. Recommendations on filtration and the selection of products to control fluid condition are included in Vickers publication 561.

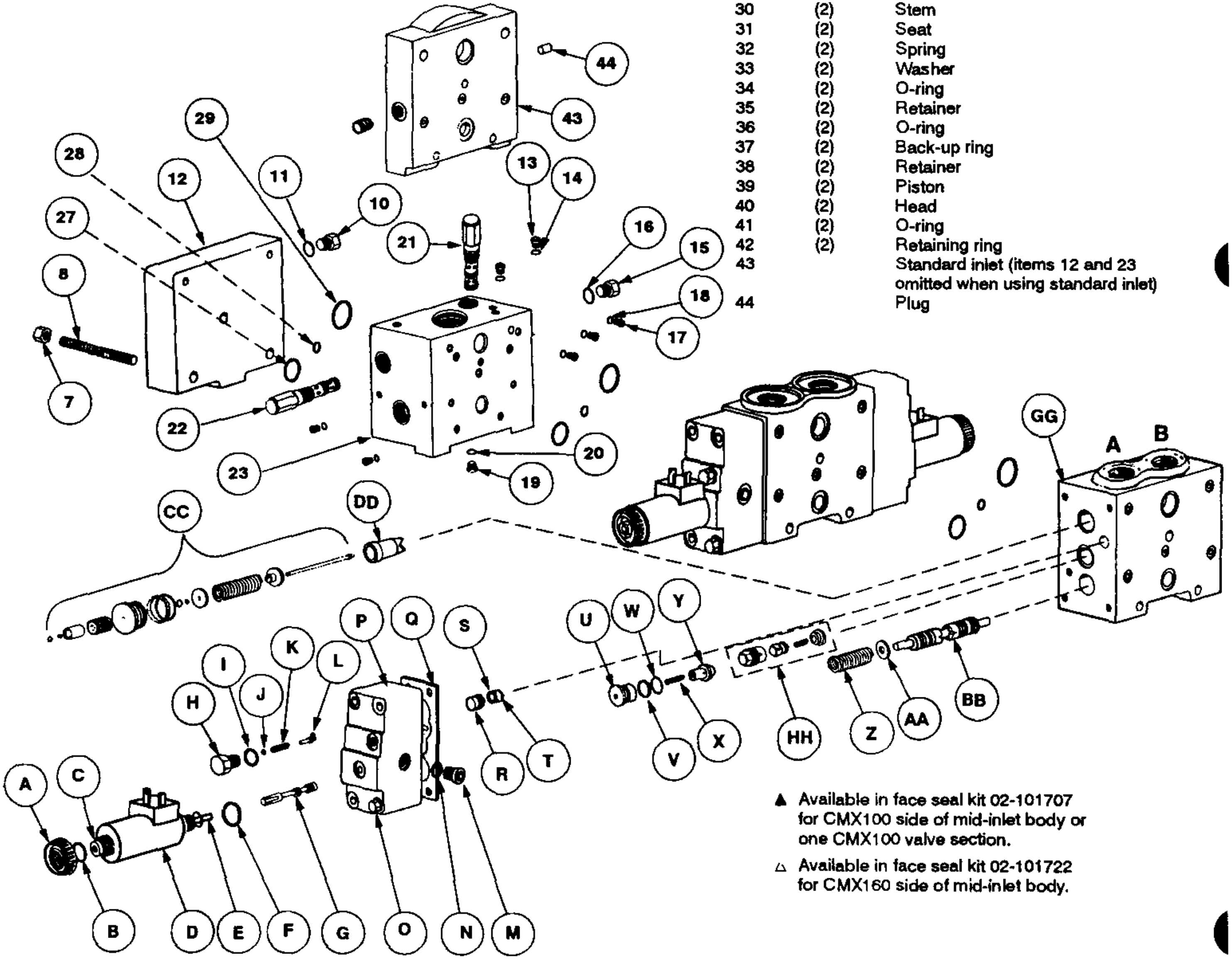
Recommended cleanliness levels, using petroleum oil under common conditions, are based on the highest fluid pressure levels in the system and are coded in the chart below. For fluids other than petroleum, severe service cycles or temperature extremes are cause for adjustment of these cleanliness codes. See **Vickers publication 561** for exact details.

Vickers products, as any components, will operate with apparent satisfaction in fluids with higher cleanliness codes than those described. Other manufacturers will often recommend levels above those specified. Experience has shown, however, that life of any hydraulic components is shortened in fluids with higher cleanliness codes than those listed below. These codes have been proven to provide a long trouble-free service life for the products shown, regardless of the manufacturer.

	SYSTEM PRESSURE LEVEL		
PRODUCT	**69 bar (1000 psi)**	**138 bar (2000 psi)**	**207+ bar (3000+ psi)**
Vane Pumps – Fixed	20/18/15	19/17/14	18/16/13
Vane Pumps – Variable	18/16/14	17/15/13	
Piston Pumps – Fixed	19/17/15	18/16/14	17/15/13
Piston Pumps – Variable	18/16/14	17/15/13	16/14/12
Directional Valves	20/18/15	20/18/15	19/17/14
Pressure/Flow Control Valves	19/17/14	19/17/14	19/17/14
CMX Valves	18/16/14	18/16/14	17/15/13
Servo Valves	16/14/11	16/14/11	16/13/10
Proportional Valves	17/15/12	17/15/12	15/13/11
Cylinders	20/18/15	20/18/15	20/18/15
Vane Motors	20/18/15	19/17/14	18/16/13
Axial Piston Motors	19/17/14	18/16/13	17/15/12
Radial Piston Motors	20/18/14	19/17/13	18/16/13

CMX Electrohydraulic Exploded View

Item	Qty	Description
1	(3)	Nut (torque 36-44 Nm (26.5-32.4 lb.ft.)
2		End cover
3	(2)	Plug (torque 29-32 Nm (21.4-23.6 lb.ft.)
4	(2)	O-ring
5		Plug (torque 9,7-10,2 (7.2-7.5 lb.ft.)
6		O-ring
7		Nut (torque 62,9-77 Nm (46.4-56.8 lb.ft.)
8		Tie rod
9		Tie rod
10		Plug (torque 29-32 Nm (21.4-23.6 lb.ft.)
11		O-ring
12		End cover (item 43 omitted when mid-inlet is used)
13		Plug (gage) (torque 12–12,3 Nm (8.9–9.1 lb.ft.)
14		O-ring
15		Plug (torque 29-32 Nm (21.4-23.6 lb.ft.)
16		O-ring
17	(6)	Plug (torque 9,8-10,2 Nm (7.2-7.5 lb.ft.)
18	(6)	O-ring
19		Plug (torque 29-32 Nm (21.4-23.6 lb.ft.)
20		O-ring
21		PRV2-10-F-0-20/4 (torque 46,9-53,9 Nm (34.6-39.8 lb.ft.)
22		PRV2-10-F-0-3/0.5 (torque 46,9-53,9 Nm (34.6-39.8 lb.ft.)
23		S/A Mid-inlet body (item 43 omitted when mid-inlet is used)
24▲		O-ring
25▲	(5)	O-ring
26▲		O-ring
27△		O-ring
28△	(5)	O-ring
29△		O-ring
The following items make up the stem servo S/A:		
30	(2)	Stem
31	(2)	Seat
32	(2)	Spring
33	(2)	Washer
34	(2)	O-ring
35	(2)	Retainer
36	(2)	O-ring
37	(2)	Back-up ring
38	(2)	Retainer
39	(2)	Piston
40	(2)	Head
41	(2)	O-ring
42	(2)	Retaining ring
43		Standard inlet (items 12 and 23 omitted when using standard inlet)
44		Plug



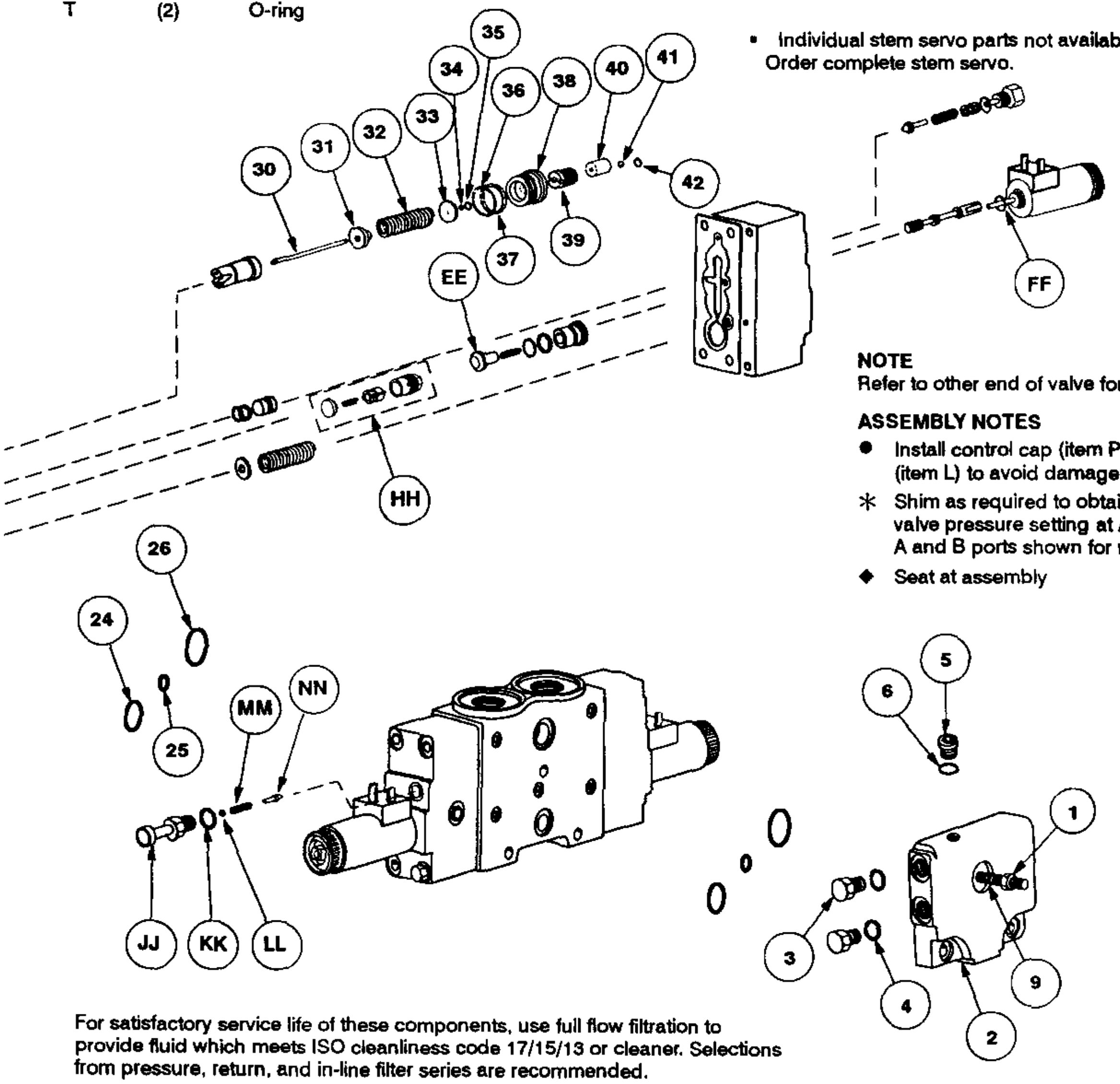
▲ Available in face seal kit 02-101707 for CMX100 side of mid-inlet body or one CMX100 valve section.

△ Available in face seal kit 02-101722 for CMX160 side of mid-inlet body.

Figure 11. CMX Electrohydraulic Valve Bank Exploded View

Item	Qty	Description
A	(2)	Coil nut (hand tighten)
B	(2)	O-ring
C	(2)	S/A Core tube (includes item FF) (torque 12,8-19 Nm (9.5-14 lb.ft.)
D	(2)	Coil
E	(2)	Pin
F	(2)	O-ring
G	(2)	Spool (assemble with long land toward coil)
H	(2)	Plug (torque 12,5-15,5 Nm (9.2-11.4 lb.ft)
I	(2)	O-ring
J✻	(2)	Shim kit
K	(2)	Spring
L◆	(2)	Poppet
M	(2)	Plug (torque 6-8 Nm (4.4-5.9 lb.ft.)
O	(8)	Bolt (torque 27-32,9 Nm (19.9-24.3 lb.ft.)
P●	(2)	Control cap
Q	(2)	Gasket (install with embossed ridges facing coil)
R	(2)	Seat
S	(2)	Back-up ring
T	(2)	O-ring

Item	Qty	Description
U	(2)	Retainer
V	(2)	Back-up ring
W	(2)	O-ring
X	(2)	Spring
Y◆	(2)	Poppet (with .75 mm orifice on A port side only)
Z	(2)	Spring
AA	(2)	Retainer
BB		S/A Spool
CC•	(2)	S/A Stem servo (consists of items 30-42)
DD◆	(2)	Poppet
EE◆		Poppet (without orifice on B port side only)
FF	(2)	O-ring
GG		S/A Body
HH	(2)	S/A Load sense check cartridge
JJ		Adjustable relief S/A
KK		O-ring
LL		Retainer
MM		Spring
NN		Poppet



- Individual stem servo parts not available for sale. Order complete stem servo.

NOTE
Refer to other end of valve for item letters except as noted.

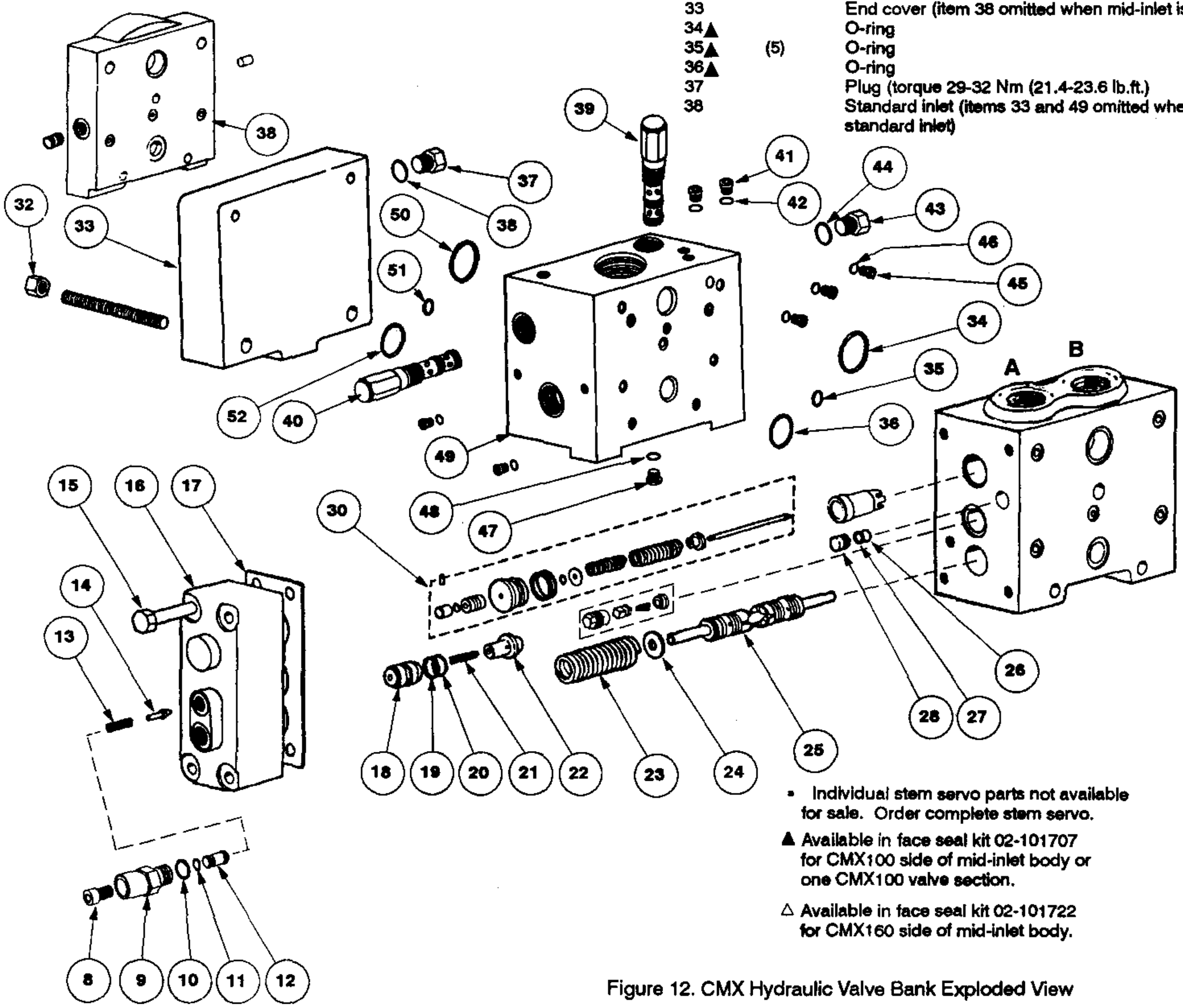
ASSEMBLY NOTES

- ● Install control cap (item P) prior to poppet (item L) to avoid damage to seat (item R).
- ✻ Shim as required to obtain correct relief valve pressure setting at A & B ports. A and B ports shown for reference only.
- ◆ Seat at assembly

For satisfactory service life of these components, use full flow filtration to provide fluid which meets ISO cleanliness code 17/15/13 or cleaner. Selections from pressure, return, and in-line filter series are recommended.

CMX Hydraulic Actuation Exploded View

Item	Qty	Description
1	(3)	Nut (torque 36-44 Nm (26.5-32.4 lb.ft.)
2		End cover (item 38 omitted when mid-inlet is used)
3		Tie rod
4	(2)	Plug (torque 29-32 Nm (21.4-23.6 lb.ft.)
5	(2)	O-ring
6		Plug (torque 9,7-10,2 Nm (7.2-7.5 lb.ft.)
7		O-ring
8	(2)	Adjusment screw
9	(2)	Plug
10	(2)	O-ring
11	(2)	O-ring
12	(2)	Piston
13	(2)	Spring
14♦	(2)	Poppet
15	(8)	Bolt (torque 27-32,9 Nm (19.9-24.3 lb.ft.)
16●	(2)	Control cap
17	(2)	Gasket (install with embossed ridges facing coil)
18	(2)	Retainer
19	(2)	Back-up ring
20	(2)	O-ring
21	(2)	Spring
22♦	(2)	Poppet (with .75 mm orifice on A port side only)
23	(2)	Spring
24	(2)	Retainer
25		S/A Spool
26	(2)	O-ring
27	(2)	Back-up ring
28	(2)	Seat
29	(2)	S/A Load sense check cartridge
30▪	(2)	S/A Stem servo
31♦	(2)	Poppet
32	(3)	Nut (torque 36-44 Nm (26.5-32.4 lb.ft.)
33		End cover (item 38 omitted when mid-inlet is used)
34▲		O-ring
35▲	(5)	O-ring
36▲		O-ring
37		Plug (torque 29-32 Nm (21.4-23.6 lb.ft.)
38		Standard inlet (items 33 and 49 omitted when usin standard inlet)



▪ Individual stem servo parts not available for sale. Order complete stem servo.

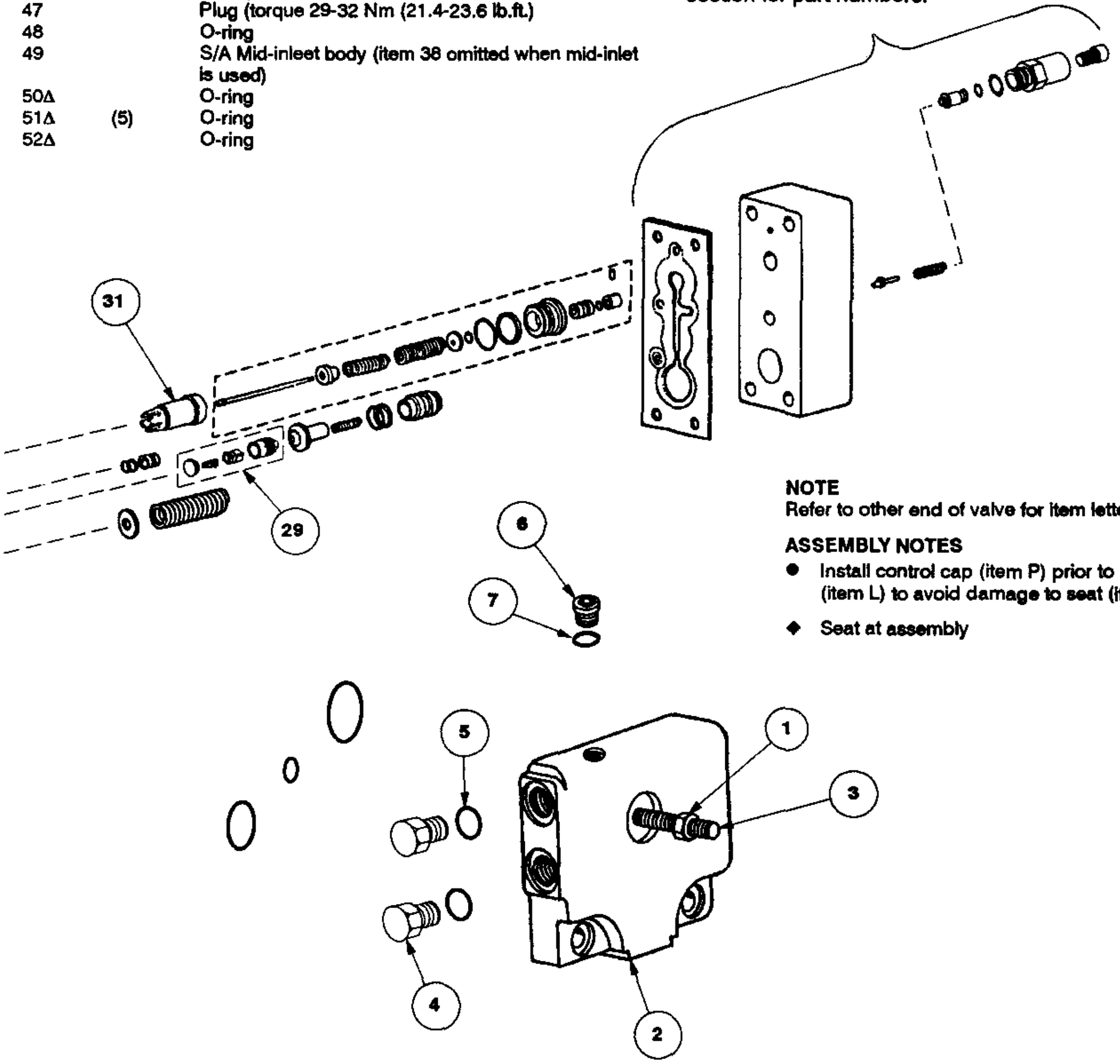
▲ Available in face seal kit 02-101707 for CMX100 side of mid-inlet body or one CMX100 valve section.

△ Available in face seal kit 02-101722 for CMX160 side of mid-inlet body.

Figure 12. CMX Hydraulic Valve Bank Exploded View

Item	Qty	Description
38		O-ring
39		PRV2-10-F-0-20/4 (torque 46,9-53,9 Nm (34.6-39.8 lb.ft.)
40		PRV2-10-F-0-3/0.5 (torque 46,9-53,9 Nm (34.6-39.8 lb.ft.)
41		Plug (gage) (torque 12-12,3 Nm (8.9-9.1 lb.ft.)
42		O-ring
43		Plug (torque 29-32 Nm (21.4-23.6 lb.ft.)
44		O-ring
45	(6)	Plug (torque 9,8-10,2 Nm (7.2-7.5 lb.ft.)
46	(6)	O-ring
47		Plug (torque 29-32 Nm (21.4-23.6 lb.ft.)
48		O-ring
49		S/A Mid-inleet body (item 38 omitted when mid-inlet is used)
50Δ		O-ring
51Δ	(5)	O-ring
52Δ		O-ring

See opposite end of valve section for part numbers.



NOTE
Refer to other end of valve for item letters except as noted.

ASSEMBLY NOTES

- Install control cap (item P) prior to poppet (item L) to avoid damage to seat (item R).

◆ Seat at assembly

For satisfactory service life of these components, use full flow filtration to provide fluid which meets ISO cleanliness code 17/15/13 or cleaner. Selections from pressure, return, and in-line filter series are recommended.

CMX 100/160 Valve Section

Model Code

CMX 1*0 - F 3 - A S D 0 06 -S 03 C 25 - B S D 0 12 - S 14 C 28 -E G U0 - 25 - *

CMX	1*0	F	3	A	S	D	0	06	S	03	C	25	B	S	D	0	12	S	14	C	28	E	G	U0	25	*
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27

1 Mobile Valve

Load sensing
Pressure compensated

2 Valve Series

100 – 100 l/min (26 USgpm) rated flow
160 – 160 l/min (42 USgpm) rated flow

3 Port Configuration

S - Threaded port SAE O-ring connection
W - Wide body threaded port SAE O-ring connection (free coast)
F - Flanged port Code 62 SAE 4-bolt high pressure
G - Flanged port Code 61 SAE 4-bolt standard pressure

4 Construction

2 - Sectional
3 - Sectional with module (requires F and G ports)

5 Port Designation "A"

6 Meter-in Function

S - Standard
L - Low flow 0-40 l/min (0-11 USgpm) (CMX100 only)

7 Meter-in Designators

P - Meter-in pressure limitation
N - No vents in meter-in spool
D - Vented meter-in spool (standard)

8 Pressure Feedback Pin Diameter*

0 - No pin (flow control spool)
2 - 1.6 mm (pressure control spool)
4 - 3.6 mm (pressure control spool)
5 - 4.5 mm (pressure control spool)

9 Meter-in Cracking Pressure

06 - 6.3 bar (90 psi)
12 - 11.6 bar (168 psi)

10 Meter-out Function

S - Standard
P - Pressure control (must have external drain). When P is designated in position 10 & position 19, positions 11 & 20 must be "03" for a CMX100 and "04" for a CMX160.
F - Free coast
M - Meter-out spool - fully open to tank in neutral
N - Meter-out spool - restricted opening to tank in neutral

11 Meter-out Element

(ΔP @ rated flow)

00 - Meter-out spool
03 - 3 bar (44 psi) CMX100 only
04 - 4 bar (58 psi) CMX160 only
07 - 7 bar (102 psi) CMX160 only
14 - 14 bar (203 psi)
56 - 56 bar (812 psi) CMX160 only
90 - 90 bar (1305 psi) CMX100 only

12 Meter-out Special Features

(Only used when anti-cavitation module is required.)

A - Anti-cavitation valve T to A
B - Anti-cavitation valve T to B
C - Anti-cavitation valve T to AB

13 Meter-out Pressure Limitation

(relief setting)

00 - Without pilot relief
10-38 - Consecutive numbers representing 100 bar (1450 psi) to 380 bar (5512 psi) in increments of 10 bar (150 psi) e.g. 14 is 140 bar.
99 - Externally adjustable relief** (factory set to 207 bar (3000 psi).

14 Port Designation "B"

Equivalent positions (6 & 15) and (7 & 16) must be identical designators.

15 - 22 Repeat positions 6-13 for positions 15-22

(Note: Positions 10 & 19 must be identical when a meter-out spool is required.)

23 Actuation

E - Electrohydraulic
H - Hydraulic (must have external drain)

24 Voltage

(Electrohydraulic only – not required for hydraulic actuation)

G - 12 V DC
H - 24 V DC

25 Electrical Connectors

FL - Flying leads
U0 - DIN 43650 Spade plug only
U1 - DIN 43650 Complete
MP - Metri-pack®

26 Design Number

27 Assembly Number

Assigned by Vickers

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* When a pressure feedback pin is indicated in positions 8 & 17 together with a "P" in positions 10 & 19, relief settings below 140 bar (2030 psi) will result in excessive leakage.

** Not available with pressure control meter-out; i.e. P03*99 and P04*99 are not possible.

CMX Sectional Valve Bank

Model Code

$$\underbrace{\text{CMX 1*0}}_{\boxed{1}} - \underbrace{\text{S}}_{\boxed{2}}\,\underbrace{\text{E}}_{\boxed{3}} - \underbrace{\text{S F S}}_{\boxed{4}} - \underbrace{\text{F}}_{\boxed{5}}\ \underbrace{\text{T}}_{\boxed{6}}\ \underbrace{\text{X}}_{\boxed{7}} - \underbrace{\text{M}}_{\boxed{8}} - \underbrace{\text{25}}_{\boxed{9}}\ \underbrace{\text{Assy. number}}_{\boxed{10}}$$

1 Valve Series

2 Inlet (standard only)

S - .750" SAE straight thread (1.0625-12 UN-2B) - CMX100
F - .750" SAE 4-bolt flange - Code 62 - CMX160
G - 1.00" SAE 4-bolt flange - Code 61 - CMX160

3 Pilot Supply

H - No pilot supply – i.e. hydraulic
N - Internal pilot supply
E - External pilot supply

4 Section

One required for each section, up to eight sections. Letter indicates section port configuration, i.e. S, G, W or F.

5 End Cover

C - Cover with no L/S
F - With fixed L/S decompression orifice 0.5 mm (0.020")
L - Same as C but includes L/S port

6 Auxiliary Ports in End Cover

P - Aux. P port
T - Aux. T port drainage port
S - Aux P & T ports

7 Drain
(end cover)

X - External drain port open
B - No drain (both internal and external drains plugged)
N - Internally drained

8 Mounting Holes

U - Thread size inch:
CMX100, 3 holes .4375-14 UNC-2B
CMX160, 3 holes .5000-13 UNC-2B
M - Thread size metric:
CMX100, 3 holes M10-1,5
CMX160, 3 holes M12-1,75

9 Design Number

10 Assembly Number

Assigned by Vickers

CMX Mid-Inlet Sectional Valve Bank

Model Code

CMX 160 - F S X - SSSFS - MS 10 E X - 100 - SSSS - C T N - U - 25 - Assy. #

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17

1 Valve Series

2 End Cover (CMX 160)

C - Cover with no L/S
F - Cover with fixed L/S orifice 0.5 mm (0.020")
L - Same as C but includes L/S port

3 Auxiliary Ports in End Cover

P - Auxiliary "P" port
T - Auxiliary "T" port or gage port
S - Auxiliary "P & T" ports

4 Drain
(end cover)

X - External drain port open
B - Blocked drain (both internal & external drains plugged
N - Internally drained

5 Valve Section (CMX 160)

One letter required per section, up to 8 sections. Letter indicates valve section port configurations. i.e. S, F, G or W

6 Mid-Inlet

MS - 1.00" SAE straight thread ports with provision for cartridge valves
MG - 1.25" SAE 4-bolt flange ports (code 61) with no provision for cartridge valves

7 Mid-Inlet Cartridge Valve(s)

00 - No cartridge valves
10 - Pressure reducing valve - standard setting is 28 bar (400 psi)
2* - Make up flow valve pressure setting Indicate desired setting, i.e. 2B.
    A - 3,5 bar (50 psi)
    B - 7 bar (100 psi)
    C - 10,5 bar (150 bar)
3* - Pressure reducing valve 28 bar (400 psi) and make up flow valve (indicate desired pressure setting with appropriate letter as shown above, i.e. 3A).

8 Pilot Supply

E - External pilot
H - External pilot port plugged

9 Drain
(mid-inlet)

X - External drain port open
B - Blocked drain (both internal & external drains plugged)

10 Valve Series

11 Valve Section (CMX 100)

One letter required per section, up to 8 sections. Letter indicates valve section port configuration. i.e. S, F, G or W

12 End Cover (CMX 100)

C - Cover with no L/S
F - Cover with fixed L/S orifice 0.5 mm (0.020")
L - Same as C but includes L/S port

13 Auxiliary Ports in End Cover

P - Auxiliary "P" port
T - Auxiliary "T" port or gage port
S - Auxiliary "P & T" ports

14 Drain
(end cover)

X - External drain port open
B - Blocked drain (both internal & external drains plugged
N - Internally drained

15 Mounting Holes

U - Thread size inch:
    CMX100 end cover, 1 hole .4375-14 UNC-2B
    CMX160 end cover 1 hole .5000-13 UNC-2B
    Mid-inlet, 2 holes .5000-13 UNC-2B
M - Thread size metric:
    CMX100 end cover, 1 hole M10-1,5
    CMX160 end cover,1 hole M12-1,75
    Mid-inlet, 2 holes M12-1,75

16 Design Number

17 Assembly Number

Assigned by Vickers

VICKERS

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