



SPICER OFF-HIGHWAY PRODUCTS

July 19, 2000

Mark Granroth
Terex Handlers
455 N. Superior
Baraga, Mi. 49908

Dear Mark,

Enclosed herein please find the Service Parts List and Service and Repair manual for the current product assembly.

PART NUMBER:
4261674

MODEL NO:
RT20629 - 10

If I can be of further assistance or if any questions arise, please do not hesitate to contact me.

Regards,

Julian Frazier
Technical Publications
Spicer Off-Highway Products Division

LL-1670 - ~~3860~~

JF
cc: Dawn Lawing

People Finding A Better Way®

SPICER OFF-HIGHWAY PRODUCTS, DANA CORPORATION
1293 GLENWAY DRIVE, STATESVILLE, NC 28525 TEL: (704) 873-2811 FAX (704) 878-5608

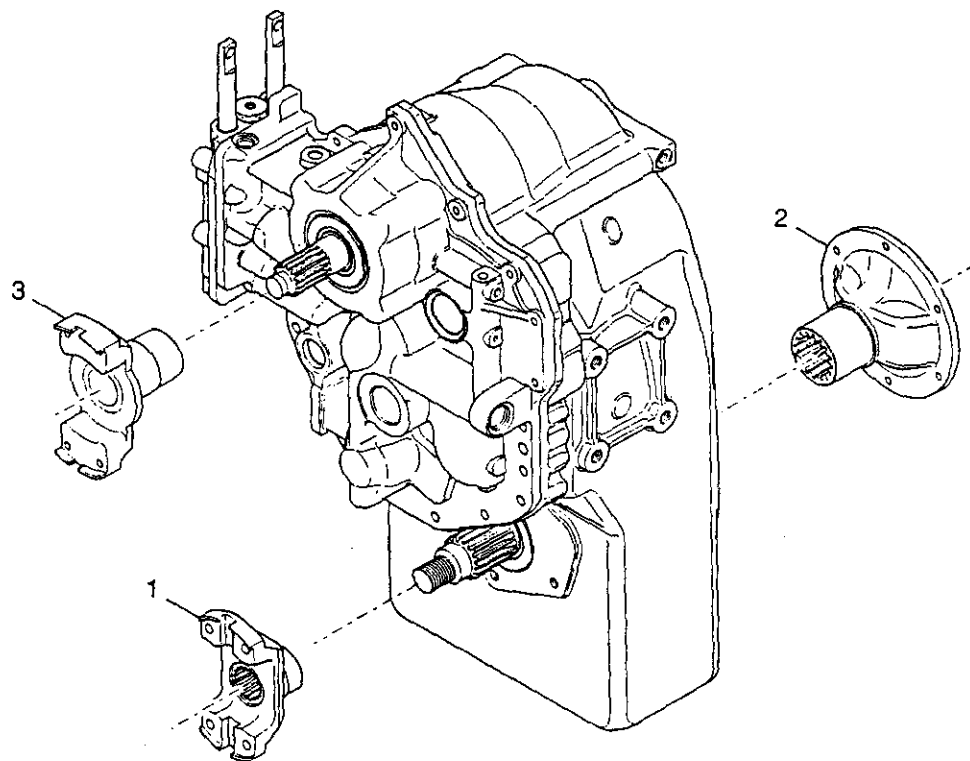
WWW.DANA.COM

MODEL NO. RT20629-10

PART NO. 4261674

DATE 30-03-2000

T20000 Series



GRP-T20-04 03-00



SPICER OFF-HIGHWAY
PRODUCTS DIVISION

SERVICE PARTS LIST

MODEL NO: RT20629-10

PART NUMBER: 4261674

SERVICE DEPARTMENT
STATESVILLE, N.C. USA



MODEL : RT20629-10
PN : 4261674

SPECIAL PARTS SECTION

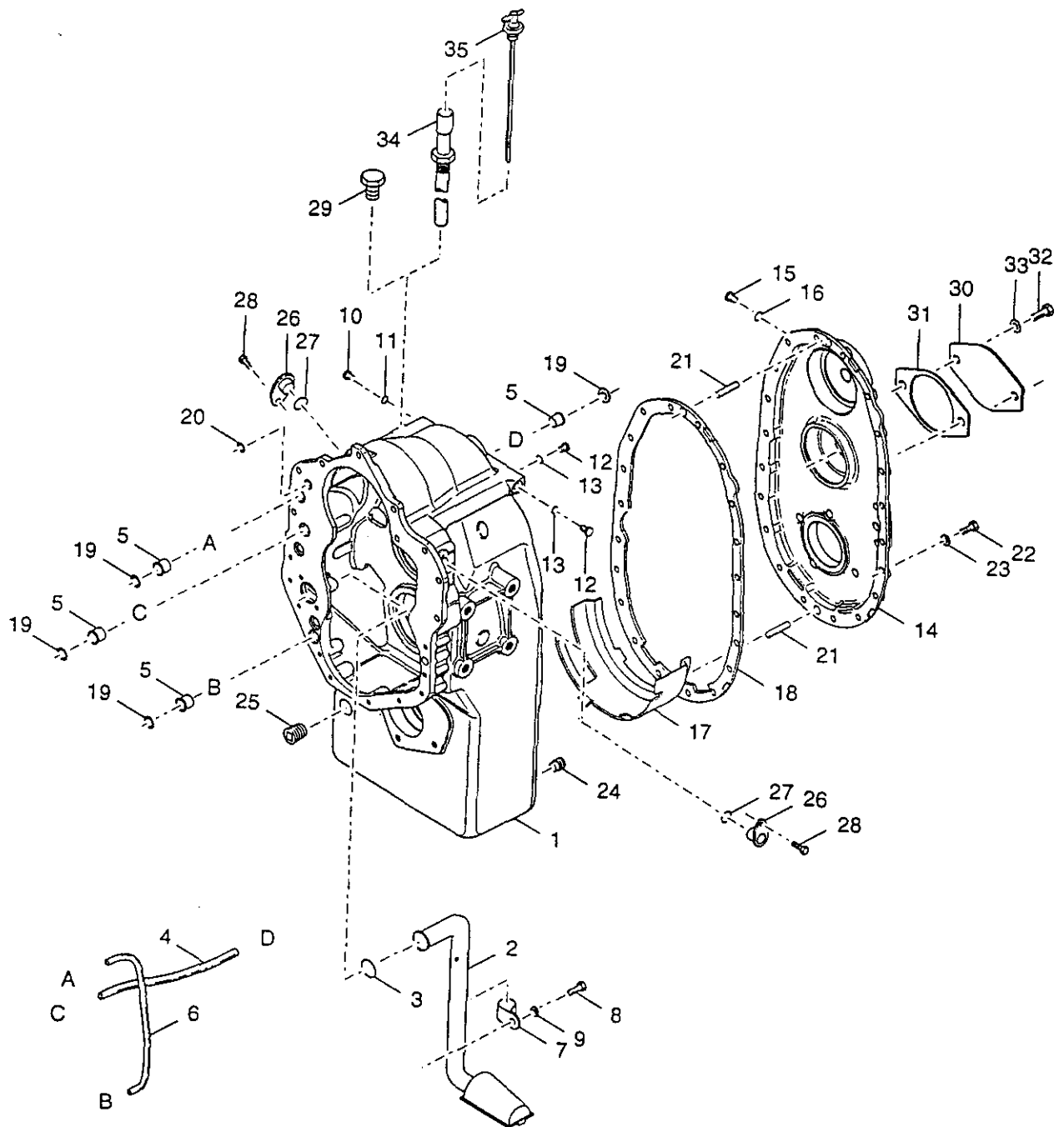
<u>GRP NO.</u>	<u>ITEM</u>	<u>QTY</u>	<u>%</u>	<u>PART NO.</u>	<u>Description</u>
T20-04	1	1		231749	Output Shaft Front Flange 363
	2	1		231749	Output Shaft Rear Flange 363
	3	1		214985	Input Flange 699

% - Parts Stock Recommendation
AR - As Required
NI - Not Illustrated

(Group numbers are not a serviceable item, reference only).

T20000

CASE & REAR COVER GROUP





TRANSMISSION CASE & COVER GROUP

Date: 03-09-99

Revised :

MODEL : 4501277 3952 GROUP C

T20000

TRANSMISSION CASE & COVER GROUP

Item	Qty	Part Number	%	Description
1	1	4205091 3901	E	Assy. - Transm. Case Incl. Items 2 Thru 9
2	1	4205093 3902		Assy. - Suction Tube
3	1	4205097 3903	B	"O" Ring - Suction Tube Ass'y.
4	1	234157 519		Tube - Low Speed Pressure
5	4	222067 482		Sleeve - Clutch Pressure Tube
6	1	4205098 3904		Tube - 3 rd Clutch Pressure
7	1	6H42 3944		Clip - Part Of Item 2
8	1	1C712 439		Screw - Tube Clip
9	1	4E7 446		Lockwasher - Tube Clip Screw
10	1	47K5 3792		Plug - Incl. Item 11
11	1	91F5 2659	B	"O" Ring - Plug - Part Of Item 10
12	2	47K6 2987		Plug - Incl. Item 13
13	2	91F6 850	B	"O" Ring - Plug - Part Of Item 12
14	1	4205192 3926	E	Assy'. - Rear Cover & Plug - Including Item 15
15	1	47K5 3792		Plug - Incl. Item 16
16	1	91F5 2659		"O" Ring - Plug - Part Of Item 15
17	1	4205472 3932		Oil - Baffle
18	1	4205101 3905	B	Gasket - Trans. Case To Rear Cover
19	4	60K40026 468	B	"O" Ring - Clutch Pressure Tube
20	1	60K30018 466	B	"O" Ring - Clutch Pressure
21	2	4203907 3897		Pin - Trans Case To Rear Cover Dowel
22	20	17C728 813		Screw - Rear Cover To Trans. Case
23	20	4E7 446		Lockwasher - Rear Cover To Case Screw
24	2	215757 479		Plug - Magnetic Drain
25	1	11F16 3399		Plug - Drain Back Hole
26	2	4202489 3289		Plug - Speed Sensor Port
27	2	4203422 3129	B	"O" Ring - Speed Sensor Port Plug
28	2	3GM612 3159		Screw - Speed Sensor Port Plug

N.S.S. - Not Sold Separately

% - Part Stock Recommendation



ELECTRICITY

Date: 03-09-99

Revised :

MODEL : 4501277

C
GROUP

<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
29				Not Used On This Model
30	1	219430 1136		Cover
31	1	232640 1137	B	Gasket - Cover
32	2	1C612 2098		Screw - Cover
33	2	4E6 3412		Lockwasher - Cover Screw
34	1	236669 572		Assy'. - Dipstick Tube
35	1	242603 644		Dipstick

N.S.S. - Not Sold Separately
% - Part Stock Recommendation



SPICER OFF-HIGHWAY

Date: 23-02-00

Revised :

MODEL : 4501505

GROUP C

T20000

INPUT SHAFT AND FRONT COVER GROUP

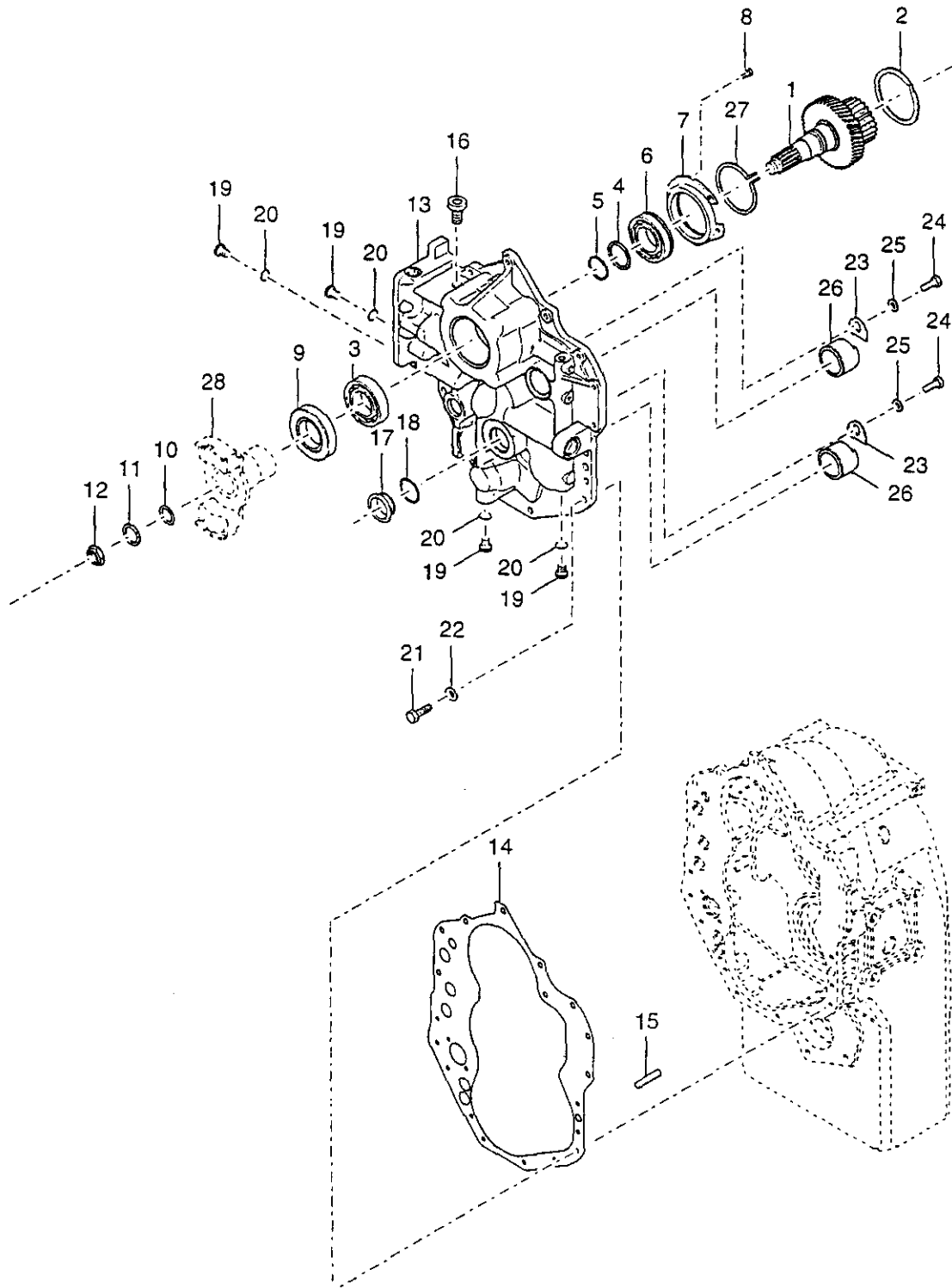
Item	Qty	Part Number	%	Description
1	1	4205765 3939	D	Input Shaft, Hub & Retaining Ring Assy. – Incl. Item 2
2	1	240617 631		Ring – Retaining – Part Of Item 1
3	1	247348 728	C	Bearing – Input Shaft Front
4	1	237384 751	E	Washer – Rear Bearing
5	1	232081 744	D	Snap Ring – Rear Bearing
6	1	4206501 3940	C	Bearing – Input Shaft Rear
7	1	4205675 3937		Plate – Input Shaft Rear Bearing Retainer
8	6	241308 3884		Screw – Bearing Retainer Plate
9	1	231798 701	B	Seal – Input Flange Oil
10	1	60K40112 470	B	“O” Ring – Input Flange
11	1	102745 735		Washer – Flange
12	1	216058 736		Nut – Input Flange
13	1	4205676 3938	E	Cover – Front
14	1	4205090 3950	B	Gasket – Front Cover To Transmission Case
15	1	4203907 3897		Pin – Front Cover Dowel
16	1	238535 3623	C	Air – Breather
17	1	219370 138		Plug – Front Cover
18	1	219373 480	B	Gasket – Front Cover Plug
19	4	47K5 3792		Plug – Incl. Item 20
20	4	91F5 2659	B	“O” Ring – Plug – 19
21	18	17C720 826		Screw – Front Cover To Case
22	18	4E7 446		Lockwasher – Front Cover To Case Screw
23	2	230851 872		Clip – Sleeve
24	2	1C510 435		Screw – Clip
25	2	4E5 107		Lockwasher – Clip Screw
26	2	248612 3896	C	Sleeve – Front Cover
27	1	234229 529	D	Ring - Rear Bearing Retaining
28				Flange – Input – SEE FRONT PAGE

N.S.S. – Not Sold Separately

% - Part Stock Recommendation

T20000

INPUT SHAFT & FRONT COVER GROUP





SHOULDER OFF-HIGHWAY

Date: 08-02-00

Revised :

MODEL : 4501554 3955

GROUP

T20000

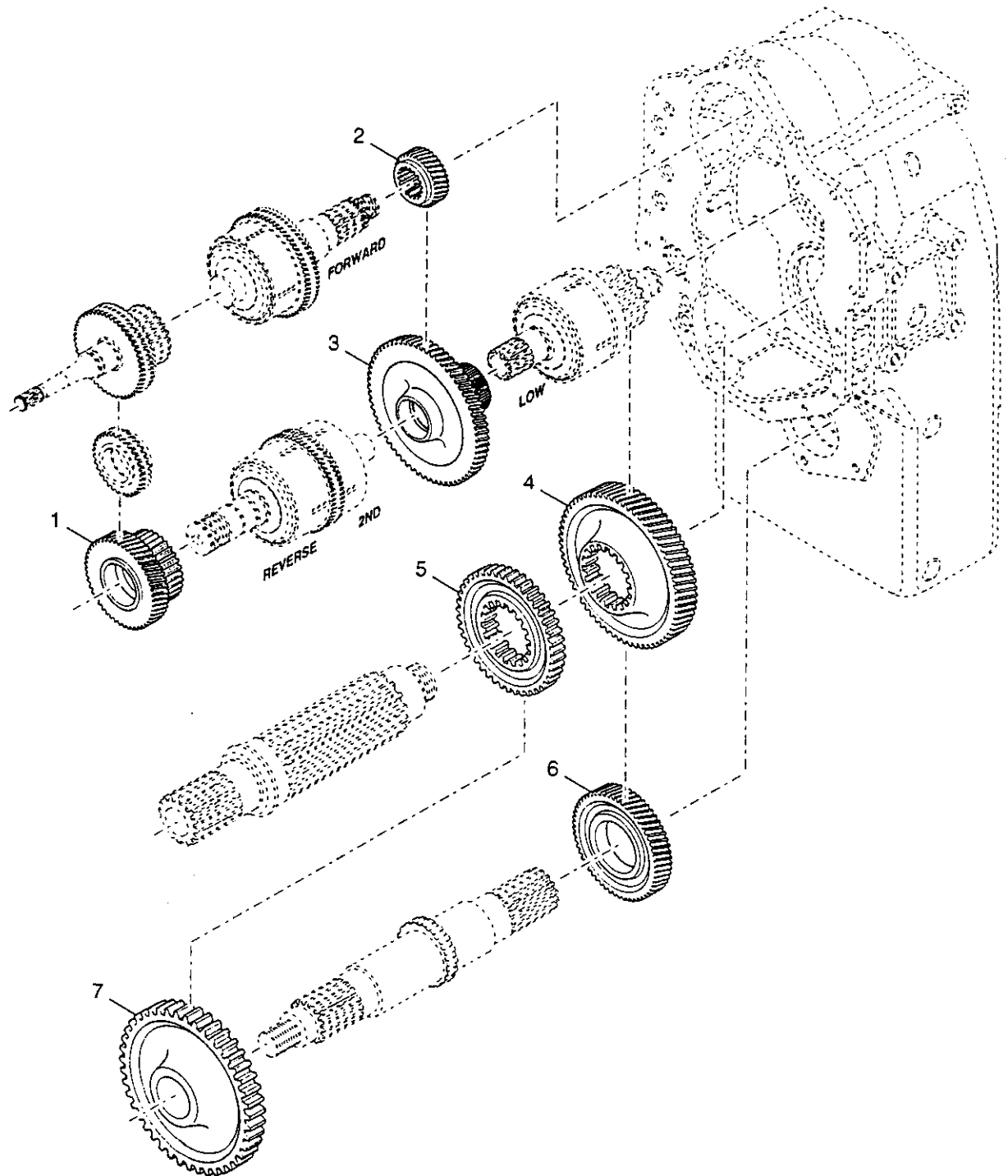
GEAR GROUP

<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
1	1	4205115 3907	D	Gear – Reverse Clutch
2	1	4205294 3930	E	Gear – 1 st Drive
3	1	4205299 3931	D	Gear – Low Clutch
4	1	4205181 3922	E	Gear – Idler (Rear)
5	1	4205119 3908	E	Gear – Idler (Front)
6	1	4205186 3924	E	Gear – High Range
7	1	4205187 3925	E	Gear – Low Range

N.S.S. – Not Sold Separately
% - Part Stock Recommendation

T20000

GEAR GROUP





SPICER OFF-HIGHWAY

Date: 28-04-99

Revised :

MODEL : 4501454 3953 GROUP A

T20000

FORWARD SHAFT GROUP

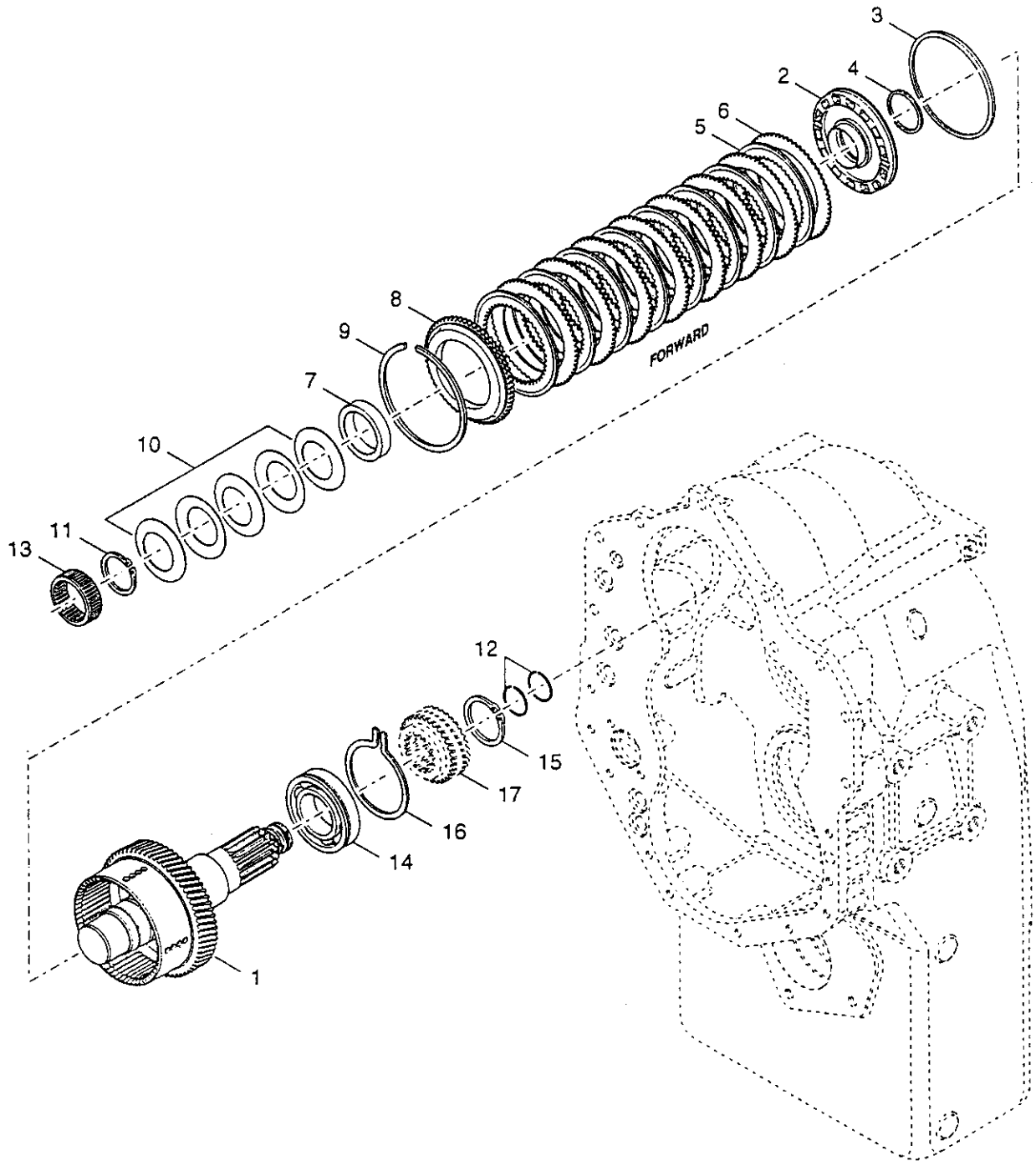
<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
1	1	4205522 3933	E	Assy. – Forward Shaft, Drum & Plug
2	1	4204050 3788	D	Assy. – Clutch Piston And Seals – Incl. Items 3 & 4
3	1	237032 576	B	Seal – Clutch Piston – Outer – Part Of Item 2
4	1	234113 515	B	Seal – Clutch Piston – Inner – Part Of Item 2
5	8	237016 575	C	Disc – Clutch Inner
6	8	234109 513	C	Disc – Clutch Outer
7	1	237442 595		Spacer – Piston Return Spring
8	1	236847 574	E	Plate – Clutch Disc Backing
9	1	234111 514	D	Snap Ring – Backing Plate
10	1	247656 596	D	Assy. – Disc Spring – Incl. 5 Washers
11	1	237669 600	D	Snap Ring – Spring Retaining
12	2	249779 478	B	Ring – Forward Shaft Piston
13	1	235763 551	C	Bearing – Forward Shaft Pilot
14	1	4205132 3909	C	Bearing – Ball
15	1	238034 607	D	Ring – Gear Retaining
16	1	4205133 3910	D	Ring – Bearing Retaining
17				Gear – 1 st Drive – SEE GEAR GROUP

N.S.S. – Not Sold Separately

% - Part Stock Recommendation

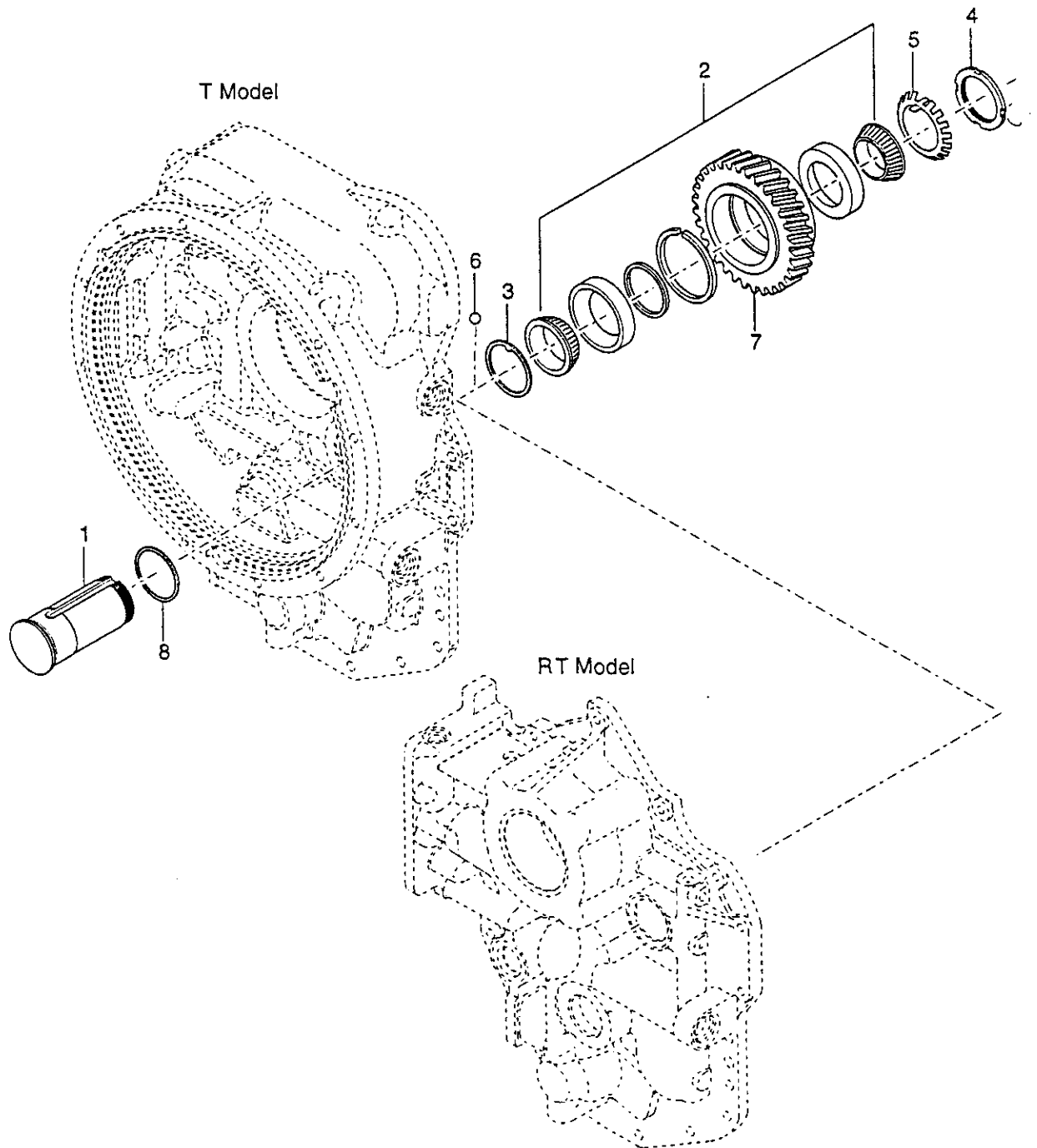
T20000

FORWARD SHAFT GROUP



T20000

REVERSE IDLER GROUP





SPICER OFF-HIGHWAY

Date: 29-04-99

Revised :

MODEL : 4501198 3947 GROUP A

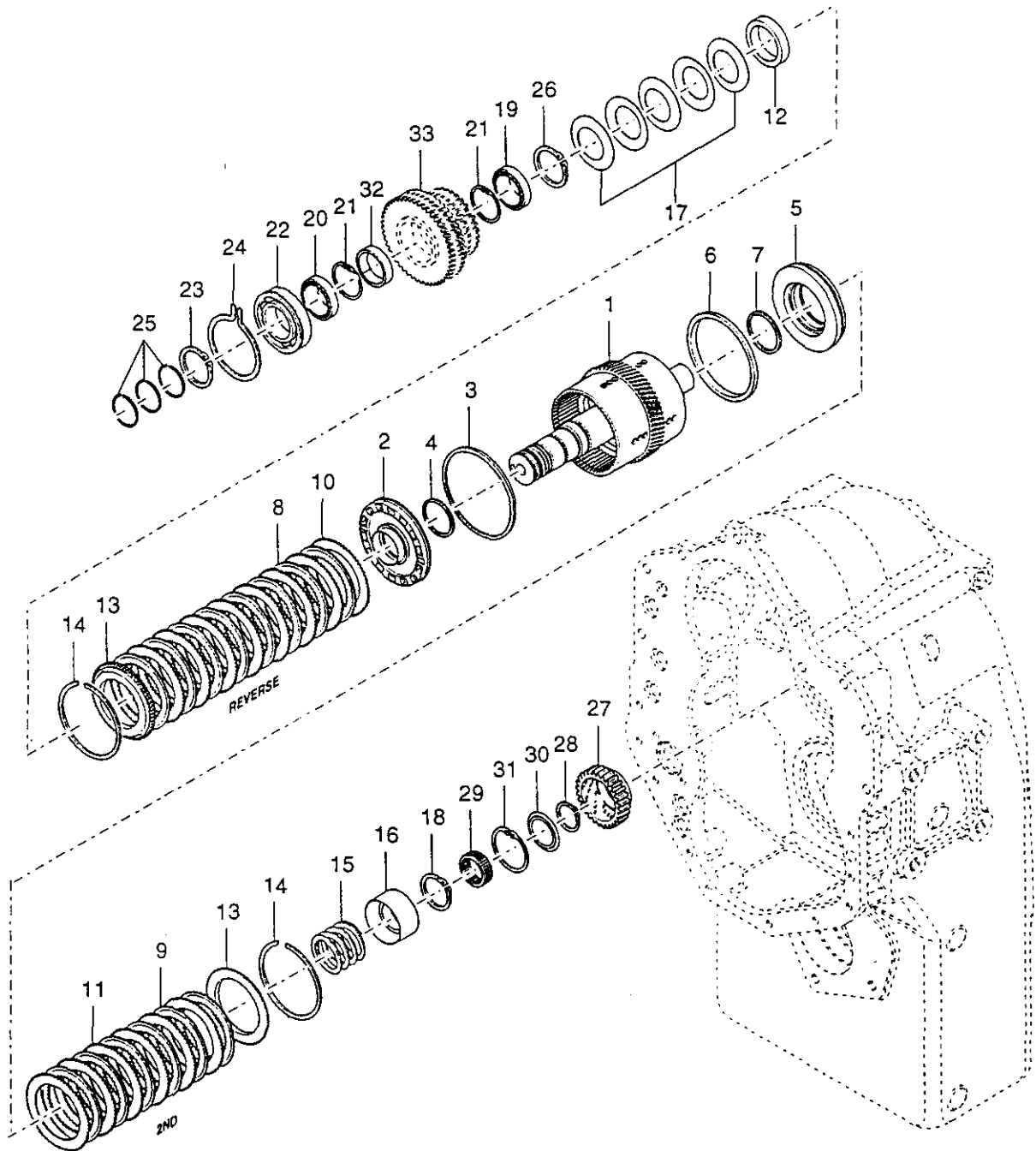
T20000

REVERSE IDLER GROUP

<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
1	1	4205237 3929	D	Shaft – Reverse Idler
2	1	247664 718	C	Assy. – Reverse Idler Gear Bearing
3	1	4205134 3911		Washer
4	1	24H9 3920		Nut – Bearing Retainer
5	1	26H9 3942	C	Washer – Bearing Retaining
6	1	10J10 672		Lockball – Idler Shaft
7	1	4205179 3921	D	Gear – Reverse Idler
8	1	76K223 3945	B	“O” Ring – Idler Shaft

T20000

REVERSE AND 2ND SHAFT GROUP





SPICER OFF-HIGHWAY

Date: 29-04-99

Revised :

MODEL : 4501199 3948

GROUP

T20000

REVERSE & 2ND SHAFT GROUP

<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
1	1	4205135 3912	E	Assy. – Rev. & 2 nd Shaft, Drum & Plug
2	1	4204050 3788	D	Assy. – Clutch Piston And Seals – Incl. Items 3 & 4
3	1	237032 576		Seal – Clutch Piston – Outer – Part Of Item 2
4	1	234113 515		Seal – Clutch Piston – Inner – Part Of Item 2
5	1	4204046 3786		Assy. – Clutch Piston And Seals – Incl. Items 6 & 7
6	1	237032 576		Seal – Clutch Piston – Outer – Part Of Item 5
7	1	234113 515		Seal – Clutch Piston – Inner – Part Of Item 5
8	8	237016 575		Disc – Clutch Inner
9	6	237016 575		Disc – Clutch Inner
10	8	234109 513		Disc – Clutch Outer
11	6	234109 513		Disc – Clutch Outer
12	1	237442 595		Spacer – Piston Return Spring
13	2	236847 574		Plate – Clutch Disc Backing
14	2	234111 514		Snap Ring – Backing Plate
15	1	235960 554	D	Spring – Piston Return
16	1	235959 553		Retainer - Spring
17	1	247656 596		Assy. – Disc Spring – Incl. 5 Washers
18	1	234350 540	D	Snap Ring – Spring Retainer
19	1	230829 499	C	Bearing – Clutch Driven Gear
20	1	233389 511	C	Bearing – Clutch Driven Gear
21	2	234141 517		Ring – Rev. Clutch Gear Bearing
22	1	241606 3884	C	Bearing – Ball
23	1	247949 492	D	Ring – Front Bearing Retaining
24	1	230889 502	D	Snap Ring – Front Bearing
25	3	249779 478		Ring – Piston
26	1	237669 600		Snap Ring – Spring Retaining
27	1	4205140 3913	E	Hub – 2 ND Clutch
28	1	234350 540		Ring – 2 ND Clutch Disc Hub Retaining

N.S.S. – Not Sold Separately

% - Part Stock Recommendation



SPICER OFF-HIGHWAY

Date: 29-04-99

Revised :

MODEL : 4501199

GROUP

<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
29	1	233066 3881	C	Bearing – Needle
30	1	241313 3885		Retainer – Retaining Ring
31	1	241603 3887	C	Ring – Retainer Locating
32	1	4205141 3914		Spacer – Reverse Clutch Gear
33				Gear – Reverse Clutch SEE GEAR GROUP

N.S.S. – Not Sold Separately
% - Part Stock Recommendation



SPICER OFF-HIGHWAY

Date: 29-04-99

Revised :

MODEL : 4501216 3951 GROUP

T20000

LOW SPEED SHAFT GROUP

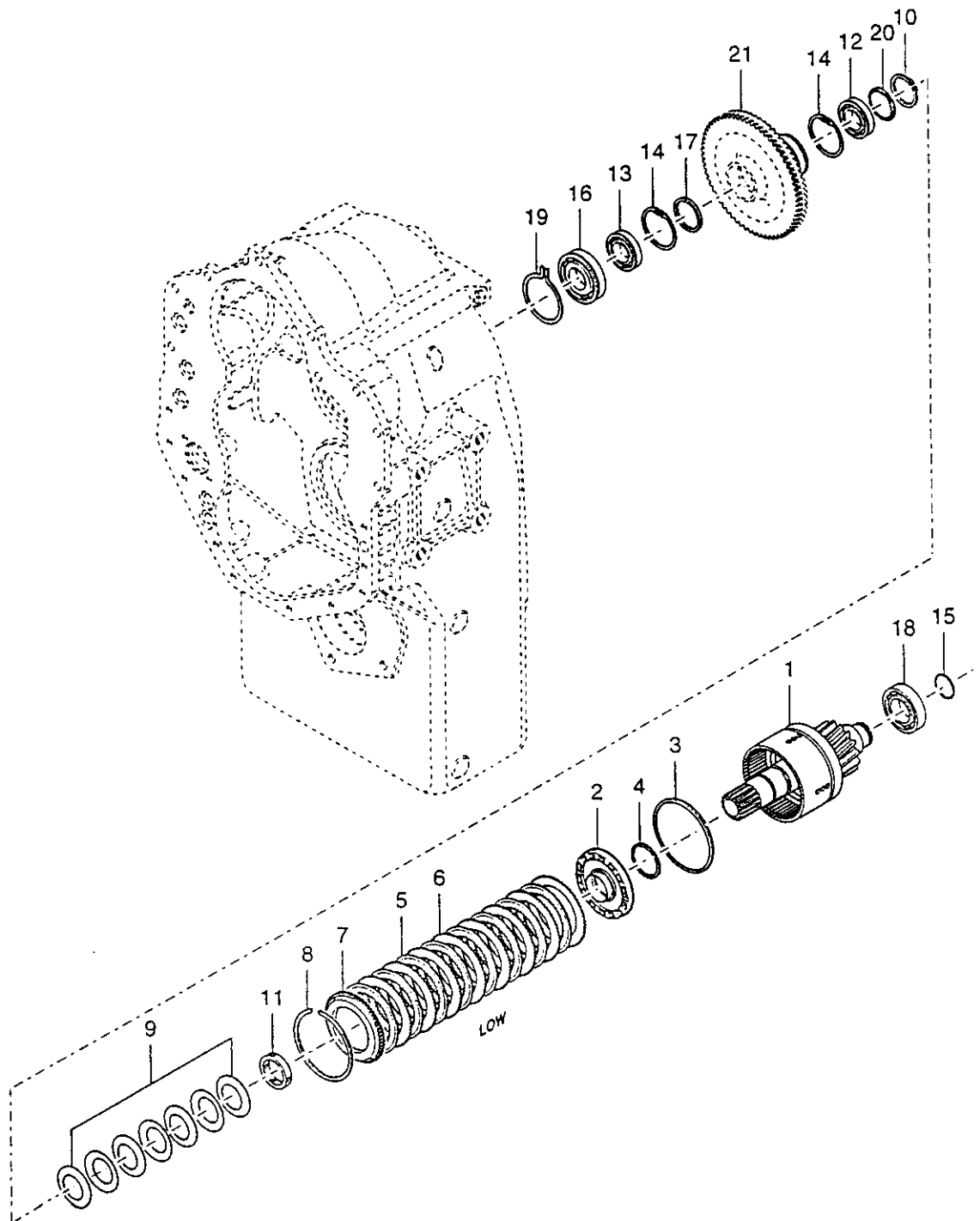
<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
1	1	4205185 3923	E	Assy. – Low Shaft, Hub, Drum & Bleed Valve
2	1	4204050 3788		Assy. – Clutch Piston And Seals – Incl. Items 3 & 4
3	1	237032 576		Seal – Clutch Piston – Outer – Part Of Item 2
4	1	234113 515		Seal – Clutch Piston – Inner – Part Of Item 2
5	8	234336 538	C	Disc – Clutch Inner
6	8	234109 513	C	Disc – Clutch Outer
7	1	236847 574		Plate – Clutch Disc Backing
8	1	234111 514		Ring – Backing Plate Retaining
9	1	247659 3894	D	Assy. – Disc Spring – Incl. 7 Washers
10	1	234350 540		Snap Ring – Spring Retainer
11	1	241317 3886		Spacer – Belleville Washer
12	1	230885 501	C	Bearing – Low Speed Gear
13	1	241818 3889	C	Bearing – Low Speed Gear
14	2	223881 2051		Ring – Low Speed Gear Bearing Locating
15	1	250215 853	B	Ring – Low Shaft Piston
16	1	4205105 3906	C	Bearing – Ball
17	1	241259 3883		Spacer – Low Speed Gear Bearing
18	1	4204258 3898	C	Bearing – Ball
19	1	234229 529	D	Snap Ring
20	1	248095 3895		Retainer – Belleville Washer
21		3931		Gear – Low Clutch – SEE GEAR GROUP

N.S.S. – Not Sold Separately

% - Part Stock Recommendation

T20000

LOW SPEED SHAFT GROUP





SPICER OFF-HIGHWAY

Date: 29-04-99

Revised :

MODEL : 45012013949

GROUP

T20000

3RD SHAFT GROUP

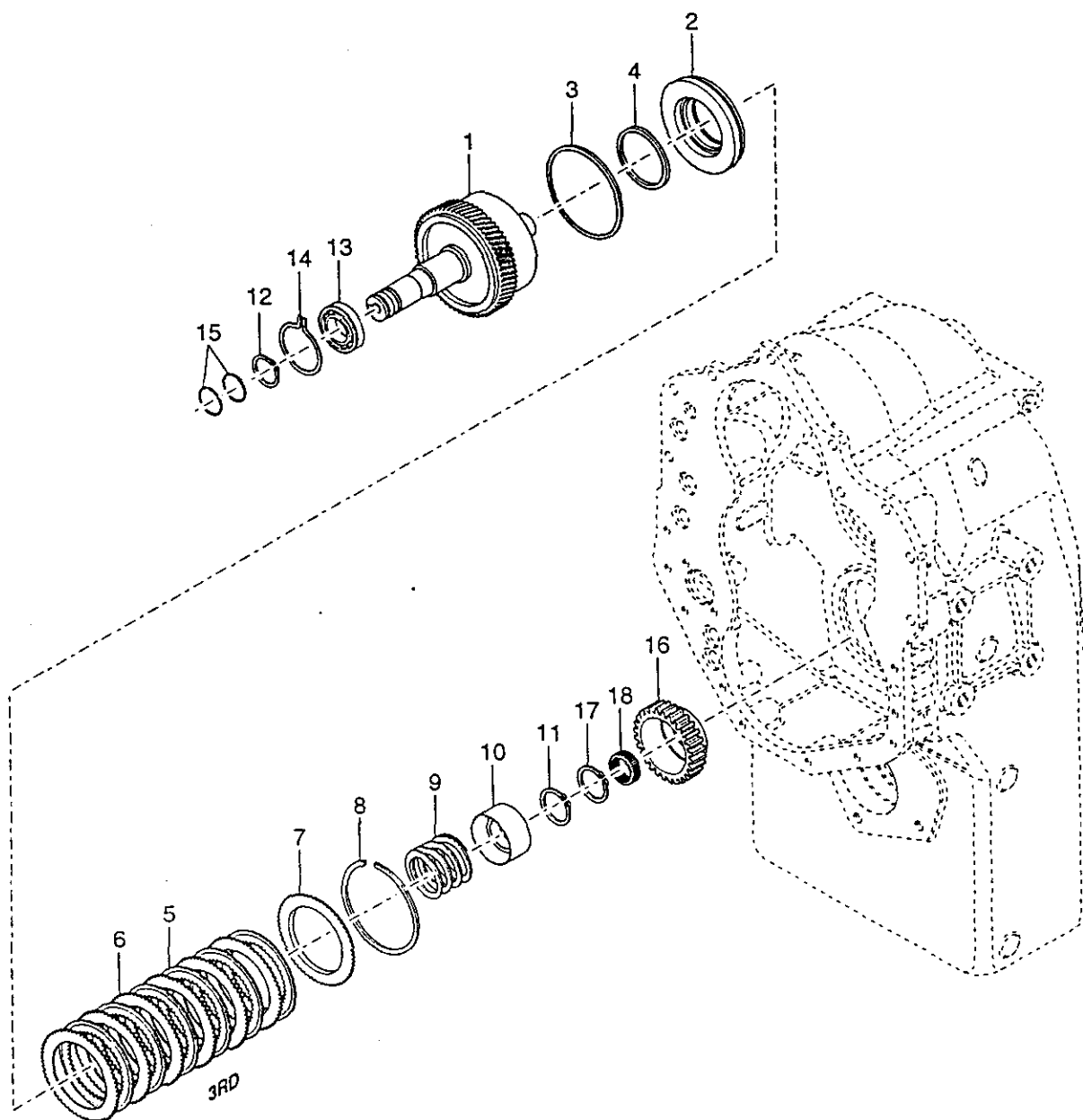
<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
1	1	4205147 3915	E	Assy. – 3 RD Shaft, Drum & Plug
2	1	4204046 3786		Assy. – Clutch Piston And Seals – Incl. Items 3 & 4
3	1	237032 576		Seal – Clutch Piston – Outer – Part Of Item 2
4	1	234113 515		Seal – Clutch Piston – Inner – Part Of Item 2
5	6	237016 575		Disc – Clutch Inner
6	6	234109 513		Disc – Clutch Outer
7	1	236847 574		Plate Disc Backing
8	1	234111 514		Snap Ring – Backing Plate
9	1	235960 554		Spring – Piston Return
10	1	235959 553		Retainer – Spring
11	1	234350 540		Snap Ring – Spring Retaining
12	1	247949 492		Ring – Front Bearing Retaining
13	1	241606 3888		Bearing – Ball
14	1	230889 502		Snap Ring – Front Bearing
15	2	249779 478		Ring – Piston
16	1	4203199 3784	E	Hub – 3 RD Clutch
17	1	234347 539	D	Ring – 3 RD Clutch Disc Hub Retaining
18	1	233066 3881		Bearing - Needle

N.S.S. – Not Sold Separately

% - Part Stock Recommendation

T20000

3RD SHAFT GROUP





SPICER OFF-HIGHWAY

Date: 03-05-99

Revised :

MODEL : 45012023950

GROUP

T20000

IDLER SHAFT GROUP

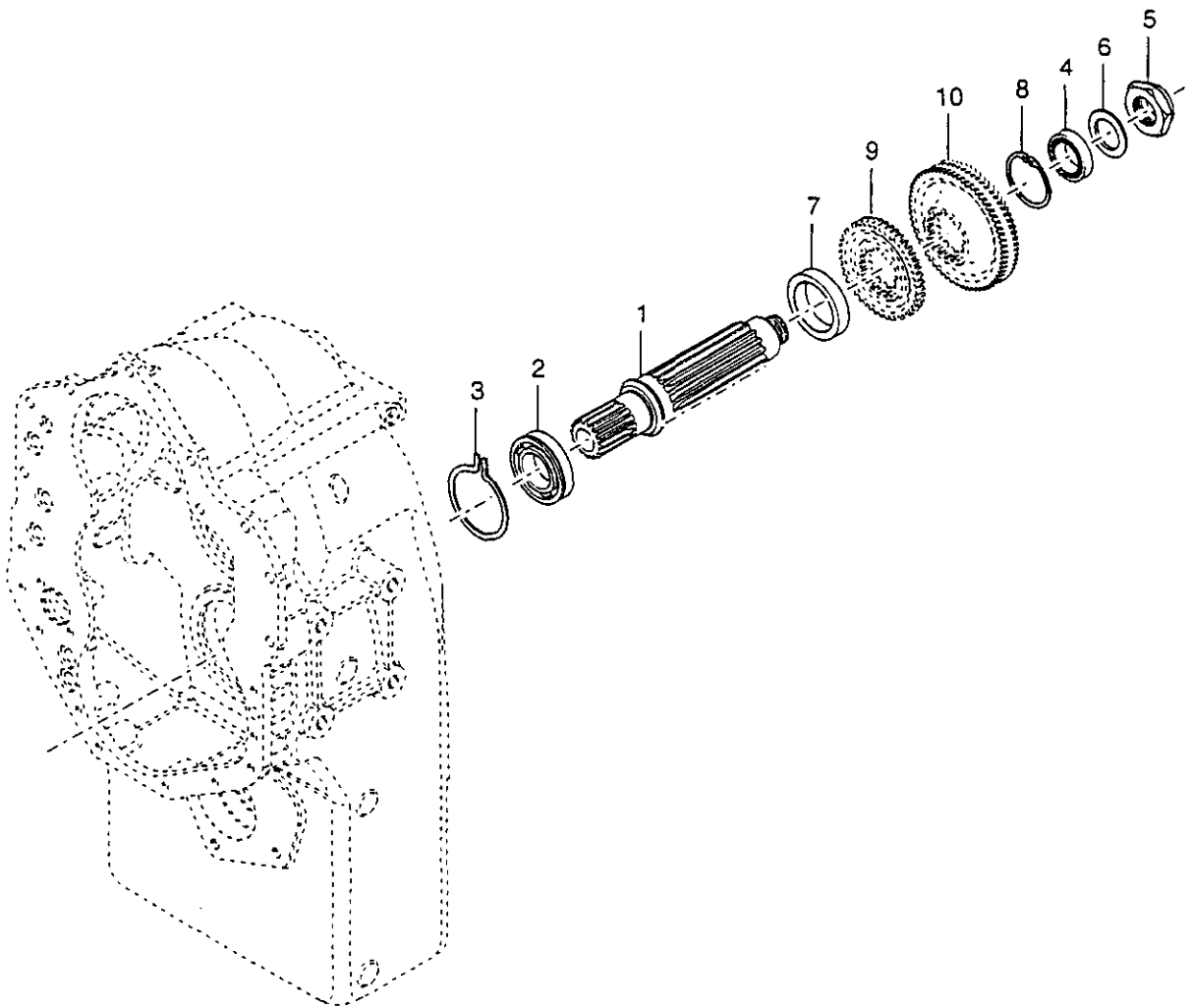
<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
1	1	4205150 3916	E	Shaft – Idler
2	1	4205105 3916	D	Bearing – Ball
3	1	234229 529	C	Snap Ring – Bearing
4	1	4205151 3917	D	Bearing – Roller
5	1	222960 445	C	Nut – Bearing
6	1	222179 484		Washer – Bearing Nut
7	1	235910 709		Spacer – Idler Shaft Gear
8	1	214953 857	C	Ring – Snap
9		3922		Gear – Idler – SEE GEAR GROUP
10		3908		Gear – Idler – SEE GEAR GROUP

N.S.S. – Not Sold Separately

% - Part Stock Recommendation

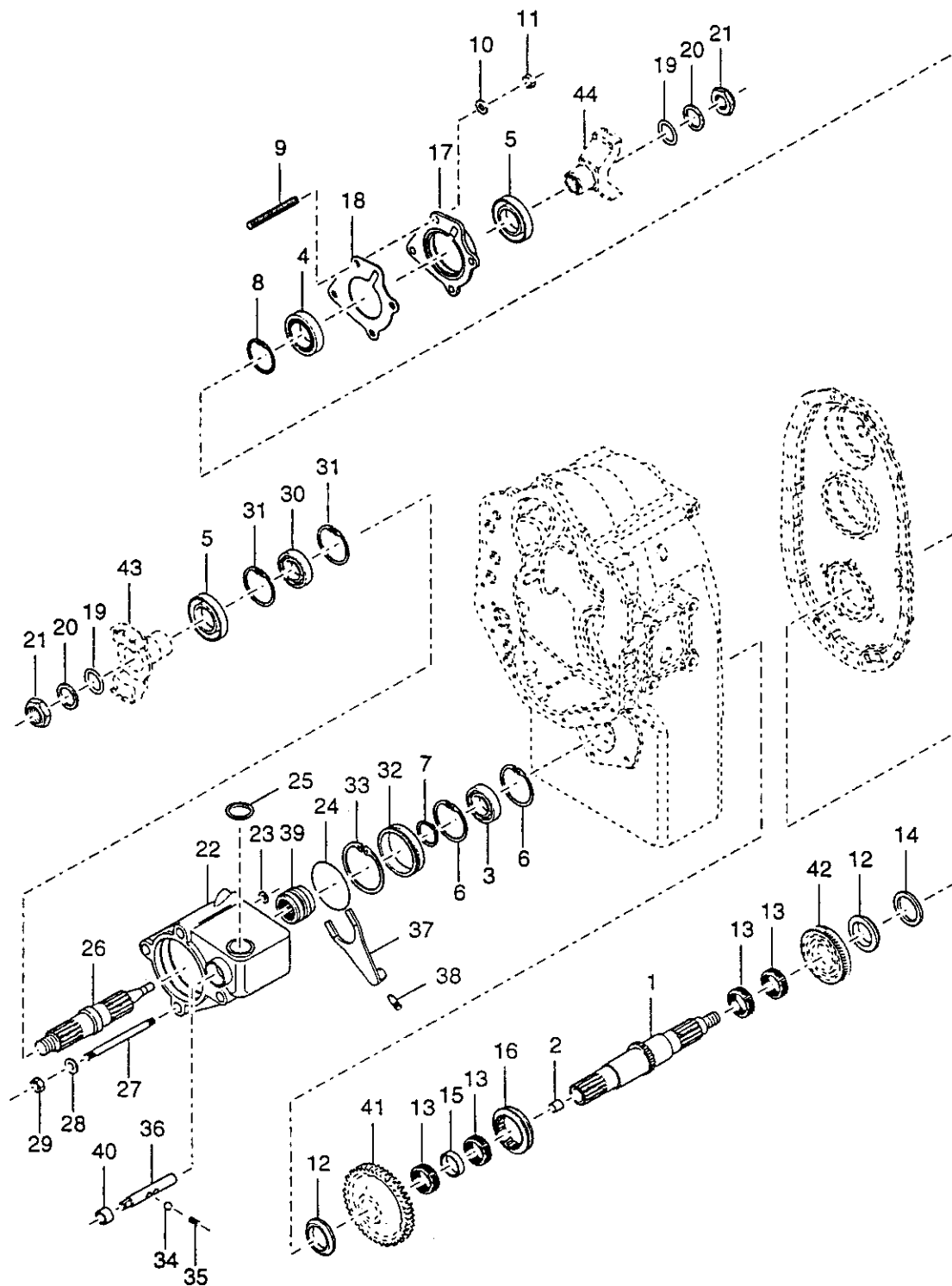
T20000

IDLER SHAFT GROUP



T20000

OUTPUT SHAFT GROUP





SPICER OFF-HIGHWAY

Date: 22-02-00

Revised :

MODEL : 4501709

3957 GROUP A

T20000

OUTPUT SHAFT GROUP

<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
1	1	4205568393 ⁴	D	Assy. – Output Shaft & Bushing – Incl. Item 2
2	1	225408 741	C	Bushing – Part Of Item 1
3	1	244093 3891	C	Bearing – Output Shaft Front
4	1	4205153 3918	C	Bearing – Output Shaft Rear
5	2	4205154 3919	B	Seal – Output Shaft
6	2	223901 740	C	Ring – Output Shaft Front Bearing Retaining
7	1	231776 506		Ring – Output Shaft Rear Bearing Retaining
8	1	7JM90 3120		Ring – Output Shaft Rear Bearing
9	4	238903 613		Stud – Bering Cap
10	4	4E9 23		Lockwasher – Bearing Cap Nut
11	4	62D9 463		Nut – Stud
12	2	237118 588	D	Washer – Gear Thrust
13	4	237117 587	C	Bearing – High Low Gear
14	1	234230 530		Washer – Output Shaft Rear Bearing
15	1	42051933927		Spacer – Bearing
16	1	237112 582	D	Hub – Range Shift
17	1	42051553920	D	Cap – Output Shaft Bearing
18	1	2349221433	B	Gasket – Output Shaft Bearing
19	2	60K60116 474	B	“O” Ring – Flange
20	2	222179 484		Washer – Flange
21	2	222960 485		Nut – Flange
22	1	237252 746	E	Housing - Disconnect
23	1	60K30022 467	B	“O” Ring – Disconnect Housing
24	1	60K40328 471	B	“O” Ring – Disconnect Housing
25	1	222418 739		Plug – Disconnect Bore
26	1	237256 750	D	Shaft - Disconnect
27	4	238904 757		Stud – Disconnect Housing
28	4	4E9 23		Lockwasher – Disconnect Housing

N.S.S. – Not Sold Separately

% - Part Stock Recommendation



SPICER OFF-HIGHWAY

Date: 22-02-00

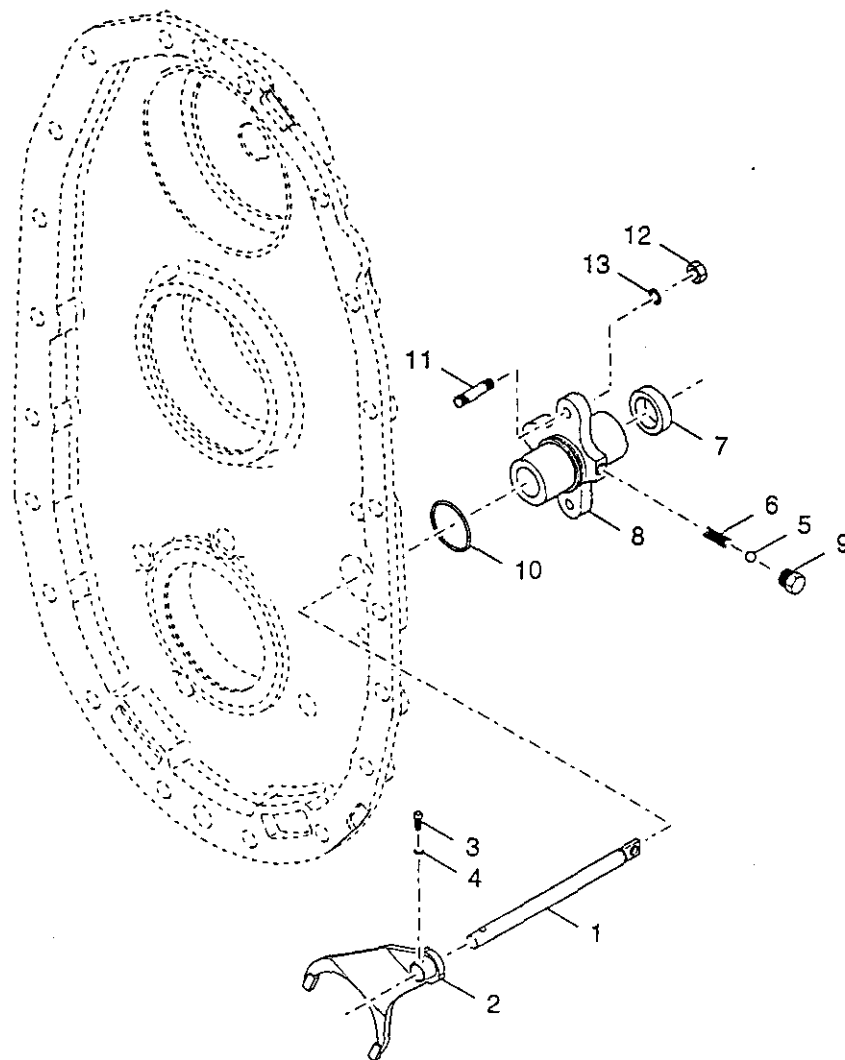
Revised :

MODEL : 4501709 3967 GROUP A

<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
29	4	62D9 463		Nut – Disconnect Housing
30	1	225825 743		Bearing
31	2	223901 740		Ring – Snap
32	1	237253 747 C		Ring – Disconnect Housing Pilot
33	1	247490 3408 C		Retaining Ring – Disconnect Housing Pilot Ring
34	1	10J14 82		Ball – Detent
35	1	201413 83		Spring – Detent
36	1	237255 749 D		Shift Rail - Disconnect
37	1	217622 737 E		Shift – Fork
38	1	201566 123		Lockscrew – Shift Fork
39	1	237254 748 D		Hub - Disconnect
40	1	239892 3874 B		Oil Seal – Disconnect Shift Rail
41		3925		Gear – Low Range – SEE GAER GROUP
42		3924		Gear – High Range – SEE GEAR GROUP
43		363		Flange – Output Front – SEE FRONT SHEET
44		363		Flange - Output Rear – SEE FRONT SHEET

N.S.S. – Not Sold Separately
% - Part Stock Recommendation

T20000
HIGH & LOW RANGE SHIFT CONTROL GROUP





SPICER OFF-HIGHWAY

Date: 07-09-1999

Revised :

MODEL : 4501481 3958

GROUP

T20000

HI LOW RANGE SHIFT CONTROL GROUP

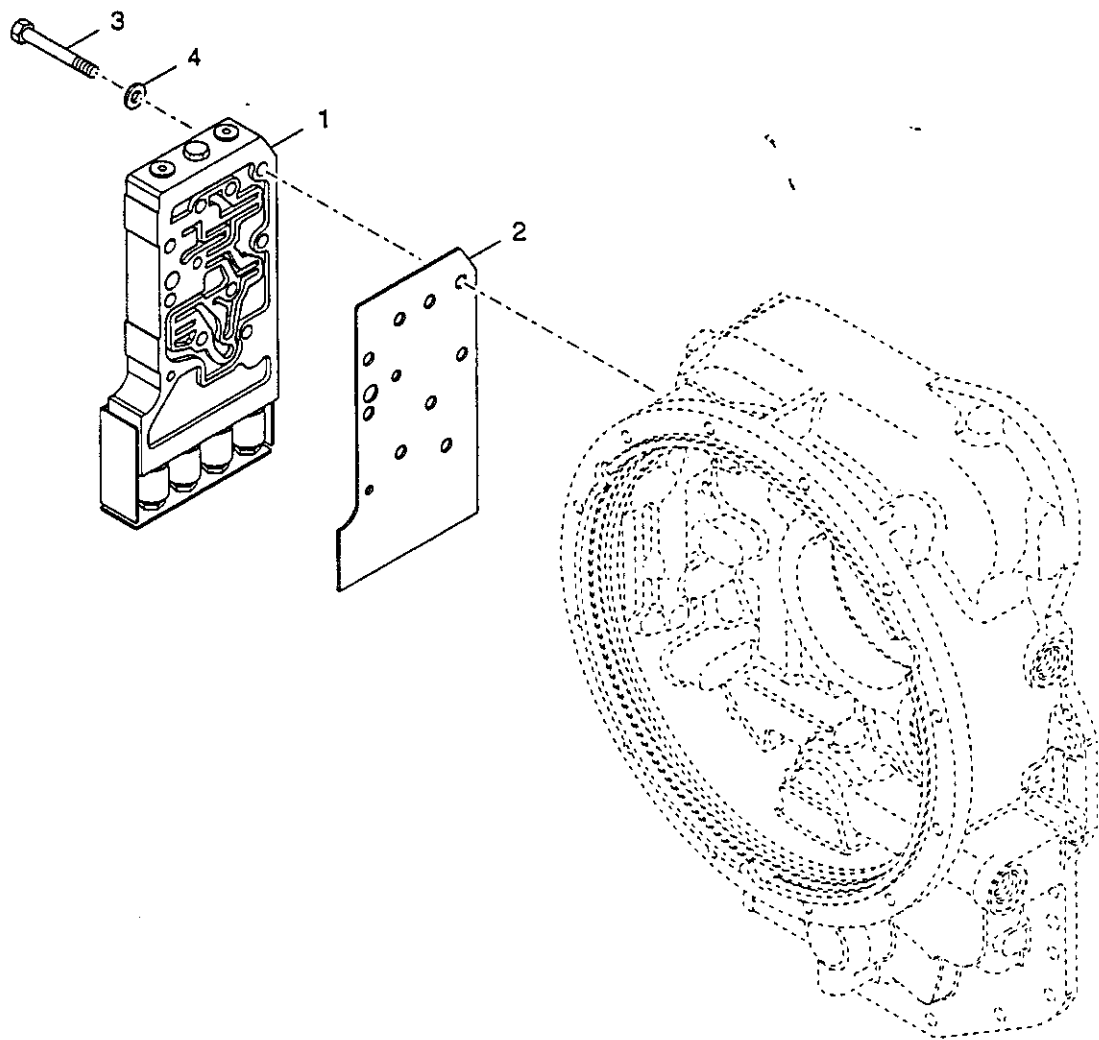
<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
1	1	4205610 3935	D	Rail - Shift
2	1	4205194 3928	D	Fork - Shift
3	1	2C624 3943		Screw - Shift Fork
4	1	6E6 764		Lockwasher - Shift Fork Screw
5	1	10J14 1012		Ball - Detent
6	1	201413 83		Spring - Detent
7	1	239892 626	B	Oil Seal - Shift Rail
8	1	231877 507	E	Support - Shift Rail
9	1	239245 616		Plug
10	1	60K40112 470	B	"O" Ring - Support
11	2	238902 612		Stud - Support Mounting
12	2	62D6 461		Nut - Support Mounting Stud
13	2	4E6 3412		Lockwasher - Support Mounting Stud Nut

N.S.S. - Not Sold Separately

% - Part Stock Recommendation

T20000

ELECTRIC CONTROL VALVE MOUNTING GROUP





SPICER OFF-HIGHWAY

Date: 25-02-00

Revised :

MODEL : 4501708

GROUP

3956

T20000

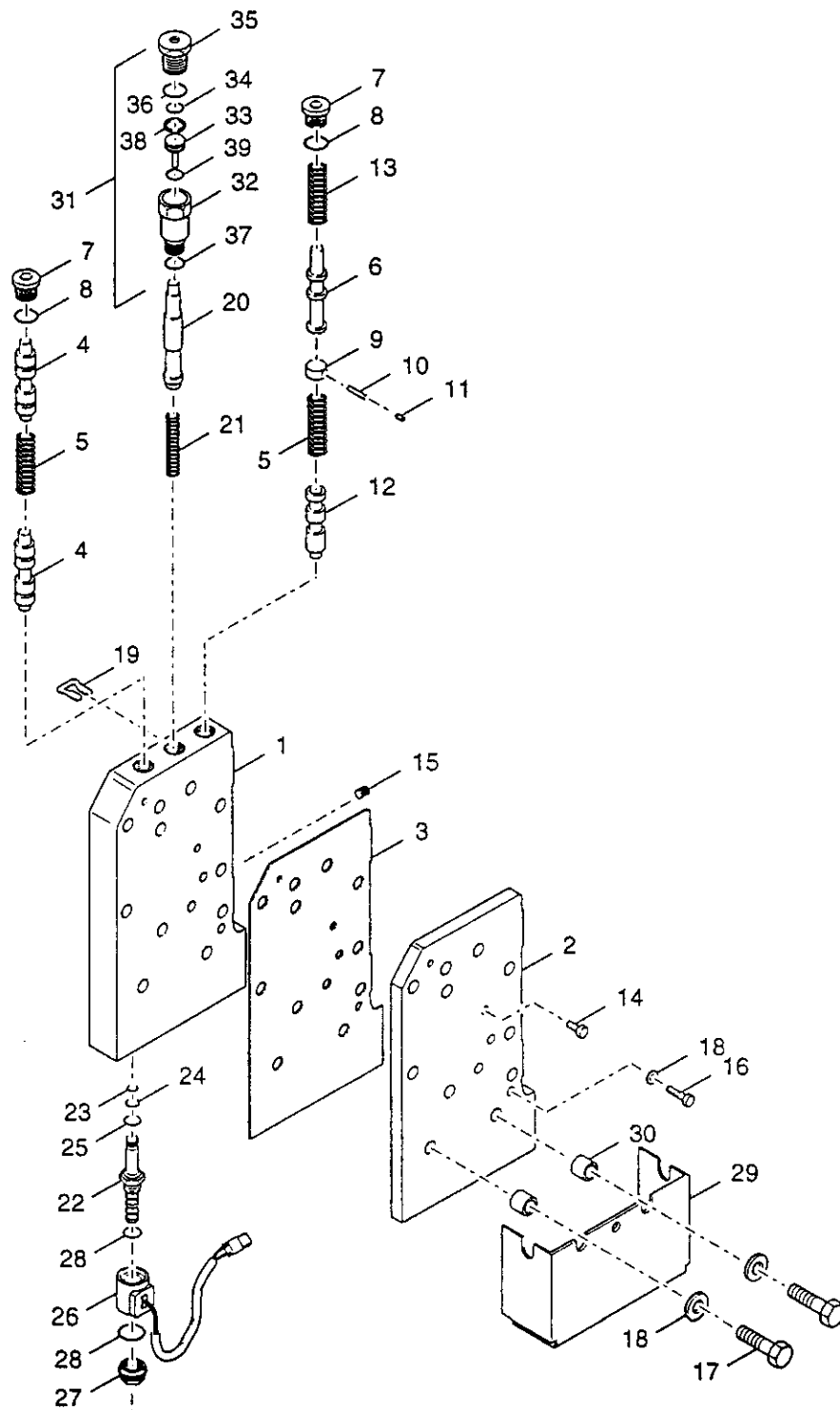
CONTROL VALVE MOUNTING GROUP

<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
1	1	4501707 394	E	Assy. – Electric Control Valve – See Parts List
2	1	247614 2977	B	Gasket – Control Valve To Conv. Hsg.
3	9	4200455 3316		Screw – Valve To Converter Housing
4	9	4E6 3412		Lockwasher – Valve To Converter Housing Screw

N.S.S. – Not Sold Separately
% - Part Stock Recommendation

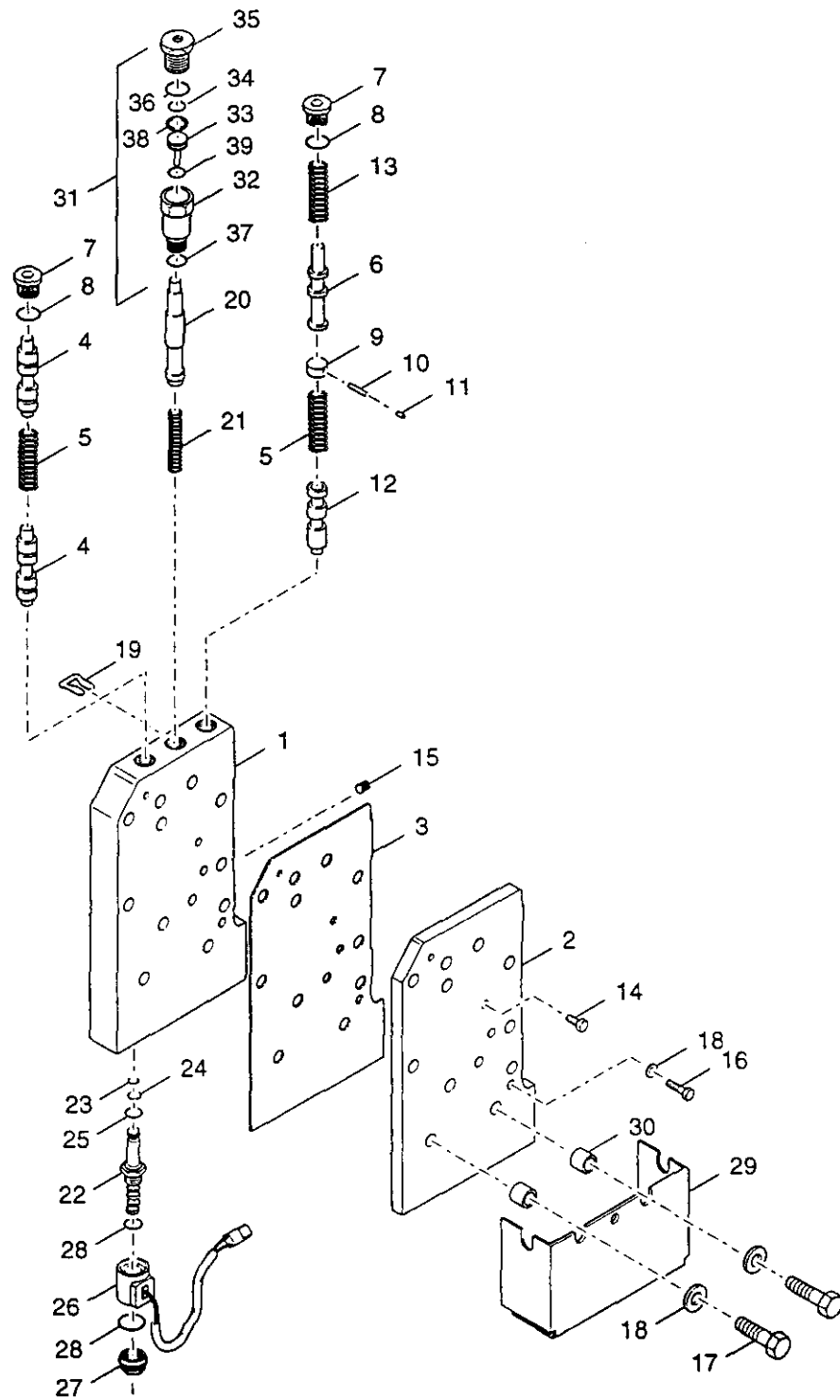
T20000

ELECTRONIC CONTROL VALVE ASSEMBLY



T20000

ELECTRONIC CONTROL VALVE ASSEMBLY





SPICER OFF-HIGHWAY

Date: 25-02-00

Revised :

MODEL : 4501707

C
GROUP

T20000

ELECTRIC CONTROL VALVE ASSEMBLY

<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
1	1	246021		Housing – Control Valve
2	1	244842		Cover – Control Valve
3	1	247616	B	Gasket – Control Valve Cover
4	2	246015	D	Spool – Fwd. & Rev. Shift
5	2	246016	D	Spring
6	1	246017	D	Spool – Range (3 rd)
7	2	47K6		Valve Housing Plug – Incl. Item 8
8	2	91F6	B	“O” Ring – Valve Housing Plug – Part Of Item 7
9	1	241118	D	Stop – Spool
10	1	1JM5024	D	Pin
11	1	4200274		Plug Stop
12	1	246018	D	Spool – Range (1 st & 2 nd)
13	1	246016		Spring
14	8	40K2		Pipe Plug
15	1	239244		Plug
16	1	1C624		Screw
17	2	1C632		Screw
18	3	4E6		Lockwasher
19	1	234170		Stop – Spool
20	1	234185	D	Forward & Reverse Declutch Spool
21	1	236682	D	Spring – Declutch
22	4	246356	C	Cartridge – Ball Valve – Incl. Items 23,24 & 25
23	4	76K012	B	“O” Ring – Cartridge – Part Of Item 22
24	4	76K013	B	“O” Ring – Cartridge – Part Of Item 22
25	4	78K8	B	“O” Ring – Cartridge – Part Of Item 22
26	4	246324	C	Coil (12V)
27	4	249152	D	Nut – Solenoid
28	8	76K20	B	“O” Ring

N.S.S. – Not Sold Separately

% - Part Stock Recommendation



SPICER OFF-HIGHWAY

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C
GROUP

<u>Item</u>	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	<u>Description</u>
29	1	4205611		Cover - Solenoid
30	2	4204759		Spacer - Cover
31	1	240871	E	Assy. – Actuator – Incl. Items 32 Thru 39
32	1	243716		Housing – Piston
33	1	227674		Piston
34	1	25K30020	B	“O” Ring – Piston
35	1	241084		Plug – Piston Housing Stop
36	1	91F8	B	“O” Ring – Piston Housing Stop Plug
37	1	25K30022	B	“O” Ring
38	1	227672	B	Glyd Ring
39	1	25K30022		“O” Ring
	1	4501707	E	Assy. – Electric Control Valve – incl. Items 1 Thru 31

N.S.S. – Not Sold Separately

% - Part Stock Recommendation