

Weatherly index 078,080

C 100-ASP

September 1984

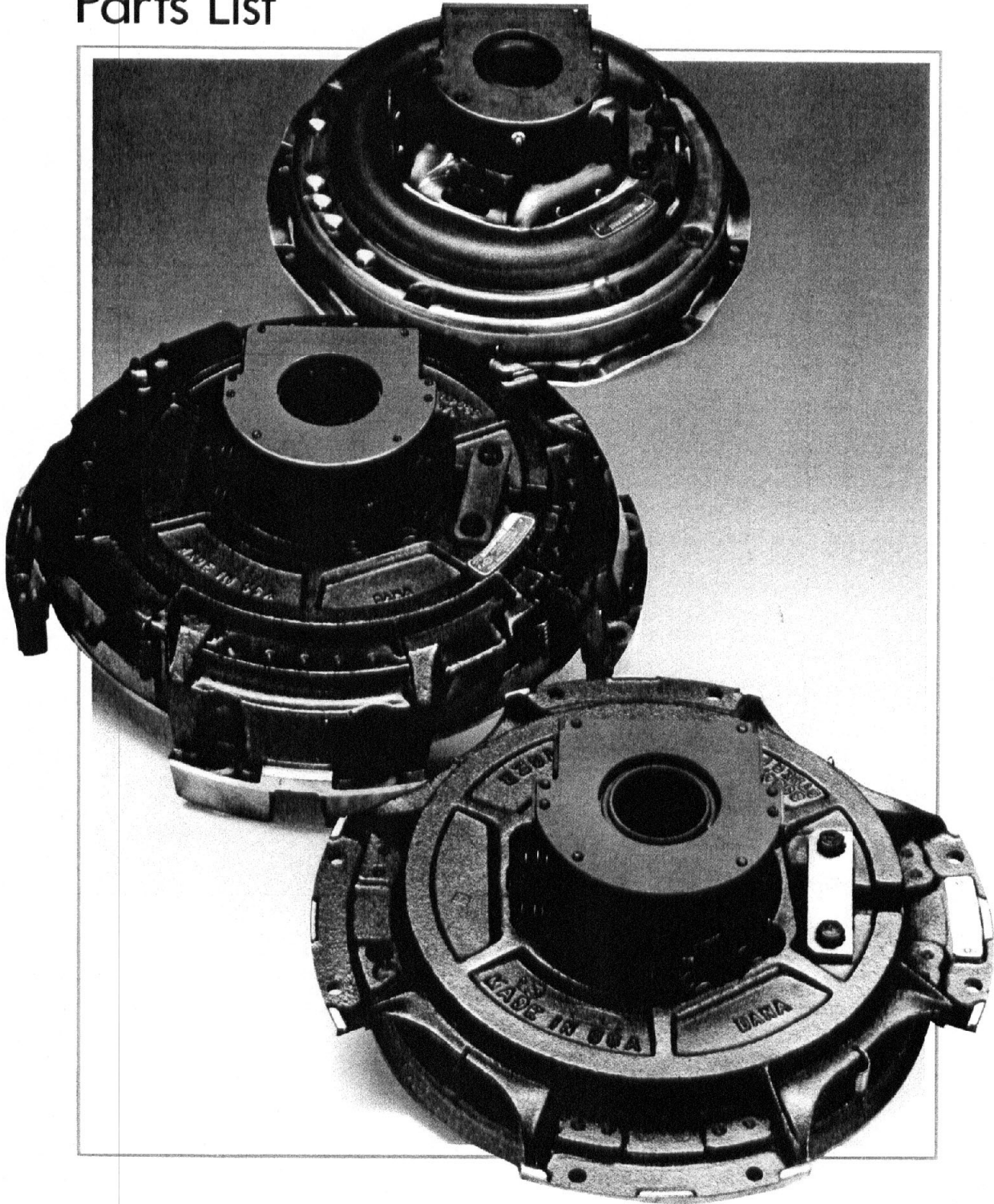
Supersedes C 100-ASP

Dated July, 1981

SPICER®

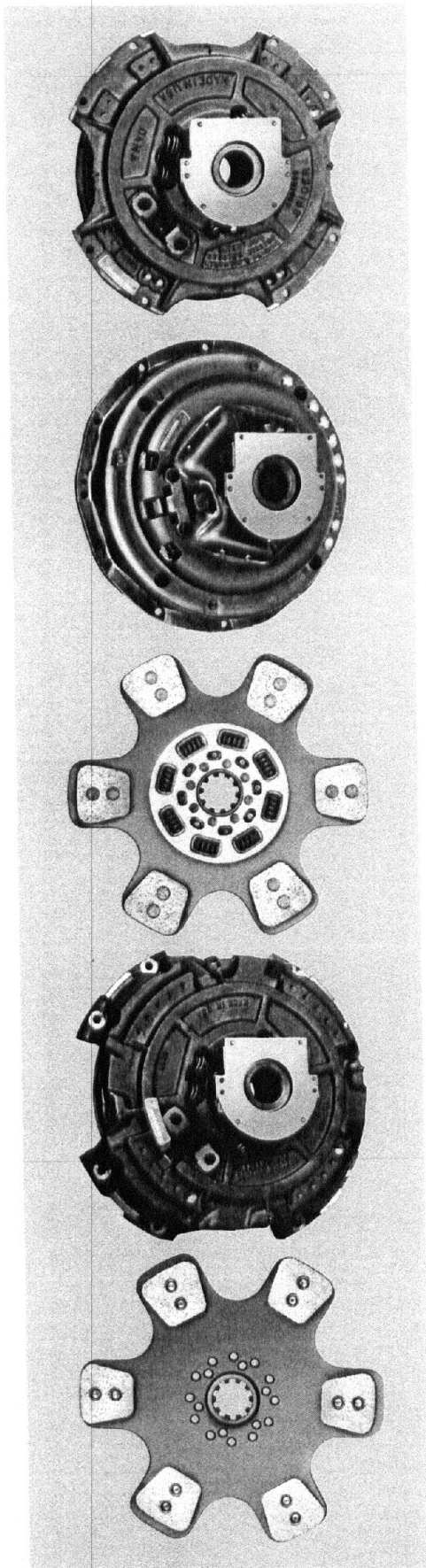
Angle-Spring Clutch

Parts List



SPICER®





Take the "mystery" out of recommending the proper clutch by using **SPICER** as your source. What you must know is ...

- 1) What kind of engine the particular truck has and ...
- 2) What job(s) the truck will be required to perform.

With **SPICER** ... you have two basic sizes of clutch models to stock & sell; our 14 inch **ANGLE-SPRING®** unit and our **15 1/2" ANGLE-SPRING®** unit. These clutches are standard in the heavy duty trucking industry and can be tailored for particular requirements.

The **SPICER 14" ANGLE-SPRING** clutch family consists of two basic models; the standard Angle-Spring and the **STAMPED** Angle-Spring, a 14" unit that is designed for use with flat flywheels on mid-range engines having up to 800 lbs. ft. of torque capacity. Both versions are offered in manual adjust or self adjusting models.

The **SPICER 14" SUPER DUTY** Angle-Spring clutch is ideal for heavy duty operations that call for extra "**TUFF**" on-and-off highway application such as construction, land-fill and gravel hauling, etc.

SPICER'S 15 1/2" Angle-Spring clutch is specially designed to handle **EXTRA HEAVY** cargo load hauling in on-highway applications.

WHAT'S REQUIRED...DAMPENED OR RIGID DRIVEN DISCS?

With high torque rise, fuel efficient diesel engines, we always recommend **DAMPENED DRIVEN DISCS**. This holds true for all engines. The Single Spring Dampened Driven Discs are suggested for engines up to 900 lbs.-ft. of torque. The new **SPICER** Coaxial Spring Driven Disc is ideal for use with these new engines, with up to 1400 lbs. ft. torque.

THE NEW 15 1/2" 10 SPRING SUPER DAMPER DRIVEN DISC should be recommended for engines that develop over 1400 lbs. ft. of torque.

THE FACING ON THE DISCS MAKE THE DIFFERENCE ...

Generally speaking, **ORGANIC** disc facings are good for normal on-highway service. For more rugged applications, on and off the highway, Spicer offers **CERAMIC** facings — four trapezoidal buttons on each disc on the standard 14" Angle-Spring. Then, for really extreme work loads, there's the Spicer Super-Duty 14" driven discs or the extra Heavy-Duty 15 1/2" driven discs. Each of these units has six ceramic buttons per side to effectively take up the extra heavy work load.

SELL THE VERY BEST ... SPICER'S "TUFF" CLUTCHES!

IF the truck was originally specified with a **SPICER CLUTCH**, it makes good business sense to replace it with a new **SPICER** unit. The owner bought the best he could get originally — you should be sure he gets the best again! It will last longer and you'll be sure of a satisfied customer.

You can't go wrong selling SPICER and ... you'll make more profit in the bargain.

YOU CAN UPGRADE THE QUALITY OF YOUR CUSTOMER'S DRIVETRAIN.

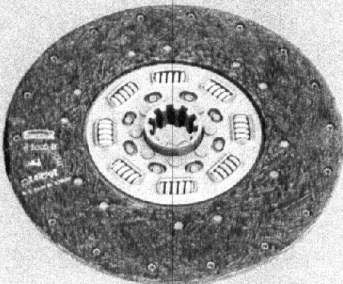
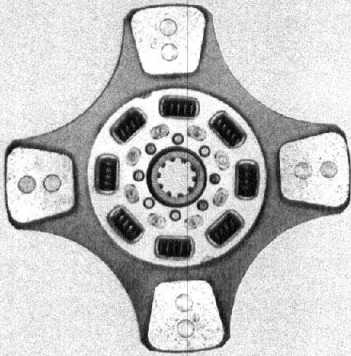
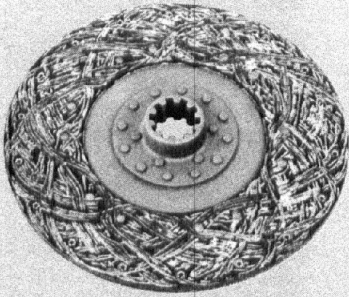
When it comes to replacing clutches, **SPICER** offers a model to fit every application — Caterpillar, Cummins, Detroit Diesel, IHC and Mack. All Spicer clutches easily replace any other clutch of the same size with the same operating specifications.

SELL MORE THROUGH "RETROFITTING"!

While you're selling a Spicer clutch for replacement, sell your customer a new unit with our latest innovations in it. You'll help to improve the life of the drivetrain and improve its operational characteristics at the same time.

For Example:

When your customer has a fuel efficient, high-torque rise engine with a gross torque rating of up to 1400 lbs. ft., be sure to sell him the clutch with **SPICER'S COAXIAL SPRING DRIVEN DISC**. It's the very best available for him.

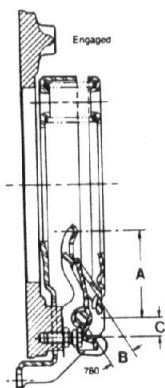


GENERAL INFORMATION

HOW IT WORKS

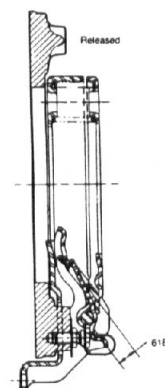
The Angle Spring is of the indirect pressure type; that is, the pressure springs are not located directly on the pressure plate. Instead, the spring load is applied through a series of six levers.

Spicer's A-S differs from most other conventional clutches in that the plate load and release bearing load are not directly proportional to the spring load.



NEW ENGAGED POSITION Pressure plate load (3200 lbs.) is the result of the axial load (500 lbs.) of the spring load multiplied by the lever ratio.

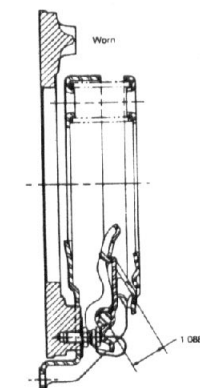
In the A-S clutch, three pairs of pressure springs are positioned at an angle to the centerline of the clutch with their ends pivotally attached to the flywheel ring (Cover) and the release sleeve retainer. As the release sleeve and release bearing is moved relative to the flywheel ring, the springs are free to pivot without bending or buckling.



RELEASED POSITION When the clutch is released, spring load increases but axial load (release bearing load) reduces to 420 lbs. which results in the reduced pedal effort.

In the Angle Spring, the plate load is obtained from the axial component of the spring force multiplied by the lever ratio.

The axial component of the spring force changes with release bearing movement, but not in direct proportion to the spring load.

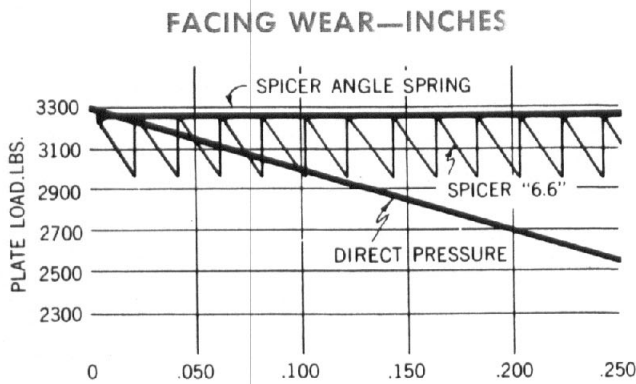


WORN ENGAGED POSITION When facings wear, spring load reduces but axial load remains at 500 lbs. and maintains 3200 lbs. plate load.

As the clutch wears, the release sleeve assembly moves toward the flywheel, the pressure springs elongate and lose load. The axial component of the reducing spring force, however, remains essentially constant. Therefore, the plate load, too, remains practically constant throughout the life of the clutch.

GENERAL INFORMATION

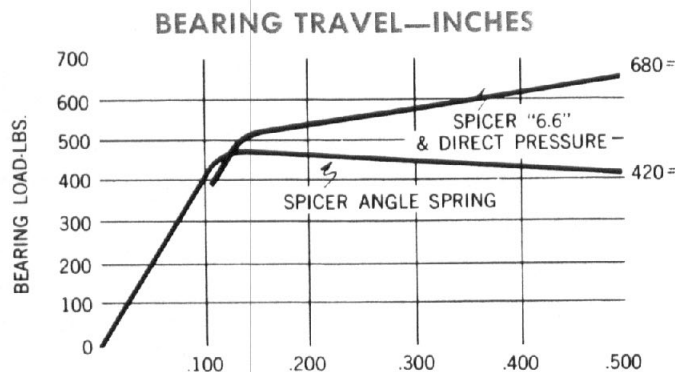
Typical load diagram for 3200 lbs. plate load spring.



In the Angle Spring the plate load is always like new.
(See Graph #1)

Graph #1

When the clutch is released, the pressure springs increase in load; however, because of their changed angular position, the axial component of the spring force reduces. This, then, results in a decreasing release bearing load as the clutch is disengaged.



The reduction in the bearing load, which is also realized in the pedal effort, can be up to 35% less than clutches of comparable capacity. (See Graph #2)

Graph #2

The concept that provides the reduction in bearing load is best understood by realizing that the load would drop to zero if the bearing could continue to be moved rearward until the springs assume a perpendicular position with respect to the centerline of the clutch.

The constant plate load and, especially, the reduction in release bearing load are by far the most outstanding features of the Angle Spring. However, we're proud of all seven good points.

FEATURES

- REDUCED PEDAL EFFORT
- CONSTANT PLATE LOAD
- SHORTER PEDAL STROKE
- MAXIMUM COVER VENTILATION
- ISOLATED PRESSURE SPRINGS
- INTERNAL ADJUSTMENT
- DIRECT INTERCHANGEABILITY

GENERAL INFORMATION

SPECIFICATIONS

SPICER CLUTCH CAPACITY CHART

Size	Clutch Plate Load — Lb.	Facing	Recommended Max. Engine Torque—Lb. Ft.*
SAS1401	2400	Organic	350
SAS1401	2400	Ceramic	500
SAS1401	2800	Organic	400
SAS1401	2800	Ceramic	560
SAS1402	2250	Ceramic	800
SAS1402	2400	Organic	700
SAS1402	2400	Ceramic	800
SAS1402	2800	Organic	800
SAS1402	2800	Ceramic	800
AS1402	2400	Organic	700
AS1402	2400	Ceramic	940
AS1402	2800	Organic	820
AS1402	2800	Ceramic	1000
AS1402	3200	Organic	1000
AS1402SD	2800	SD Ceramic	1090
AS1402SD	3200	SD Ceramic	1250
AS1552	2800	Organic	940
AS1552	2800	Ceramic	1200
AS1552	3200	Organic	1070
AS1552	3200	Ceramic	1370
AS1552	3600	Organic	1250
AS1552	3600	Ceramic	1650

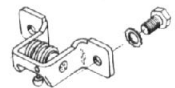
*Torque ratings also apply to self-adjusting covers.

Use: Single Spring Dampers for Engines up to 900 Lb. Ft. Torque.

Coaxial Spring Dampers for Engines up to 1400 Lb. Ft. Torque.

Super Damper Coaxial Spring Dampers for Engines up to 2000 Lb. Ft. Torque.

NOTE: Maximum Engine Speeds — SAS-1401 3300 RPM
SAS-1402 3300 RPM
AS-1402 3300 RPM
AS-1552 2600 RPM



HOW WEAR COMPENSATOR WORKS

The adjuster mechanism, which is a replaceable section of the clutch cover, checks for facing wear each time the clutch is actuated. Once facing wear exceeds a predetermined amount, the adjusting ring is actuated by the adjuster mechanism and clutch free pedal dimensions are automatically returned to normal operating conditions.

"Angle Spring 2's" both 14" 2-plate and 15½" 2-plate models are directly interchangeable with Spicer clutches currently in use. No change to flywheel, clutch housing or clutch linkage is required.

Direct interchangeability with all 14" and 15½" pull-type clutches, together with the many features mentioned above, make the "Spicer Angle-Spring" or "Angle-Spring 2" clutch a natural for all your heavy-duty clutch requirements. So, remember to specify an Angle-Spring clutch for all of your heavy duty equipment—it's the best in the industry.

ABBREVIATIONS

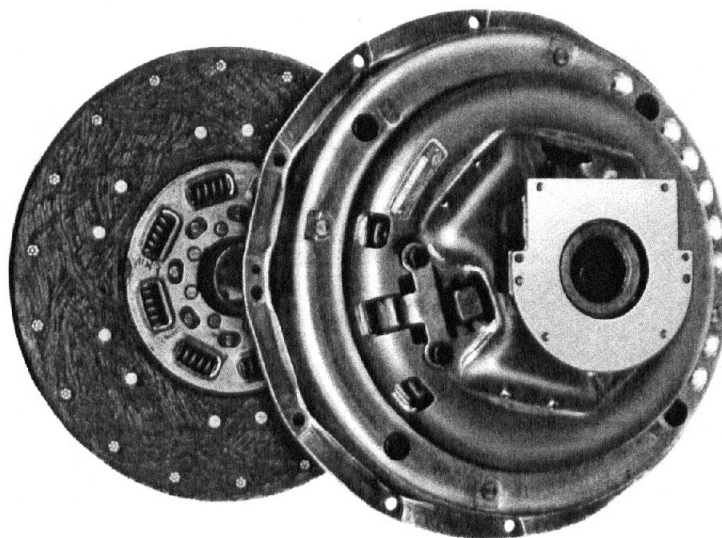
AS — Angle Spring
AS2 — Self-Adjusting Angle Spring
SAS — Stamped Angle Spring
SAS2 — Self-Adjusting Stamped Angle Spring
SD — Super Duty
RPM — Revolutions Per Minute

DCF — Damper Ceramic Facing
DOF — Damper Organic Facing
RCF — Rigid Ceramic Facing
ROF — Rigid Organic Facing
1401 — 14" Single Plate Clutch Assy.
1402 — 14" 2-Plate Clutch Assy.
1552 — 15½" 2-Plate Clutch Assy.

14" SINGLE PLATE
1 3/4" - 10 SPLINE

STAMPED ANGLE-SPRING CLUTCH ASSEMBLIES

SAS-1401



CLUTCH ASSEMBLY	CLUTCH DRIVEN DISC		COVER ASSY.		CLUTCH BRAKE Part No. & Type	
	Driven Disc	Type and Facing	Part Number	Plate Load Lbs.	Torque Limiting	Standard

SELF ADJUSTING

107113	(With Sealed Release Bearing)					
107113-5	128129-1	DCF	127874-2X	2800	---	---
107113-5A	128129-1	DCF	127874-2X	2800	127740X	---
107113-6	128147	DCF	127874-1X	3200	---	---
107113-7	128305	DOF	127874-2X	2800	---	---
107113-7A	128305	DOF	127874-2X	2800	127740X	---

107146	(With Greaseable Bearing)					
107146-5	128129-1	DCF	129059-2	2800	---	---
107146-5A	128129-1	DCF	129059-2	2800	127740X	---
107146-6	128305	DOF	129059-2	2800	---	---
107146-6A	128305	DOF	129059-2	2800	127740X	---

MANUAL

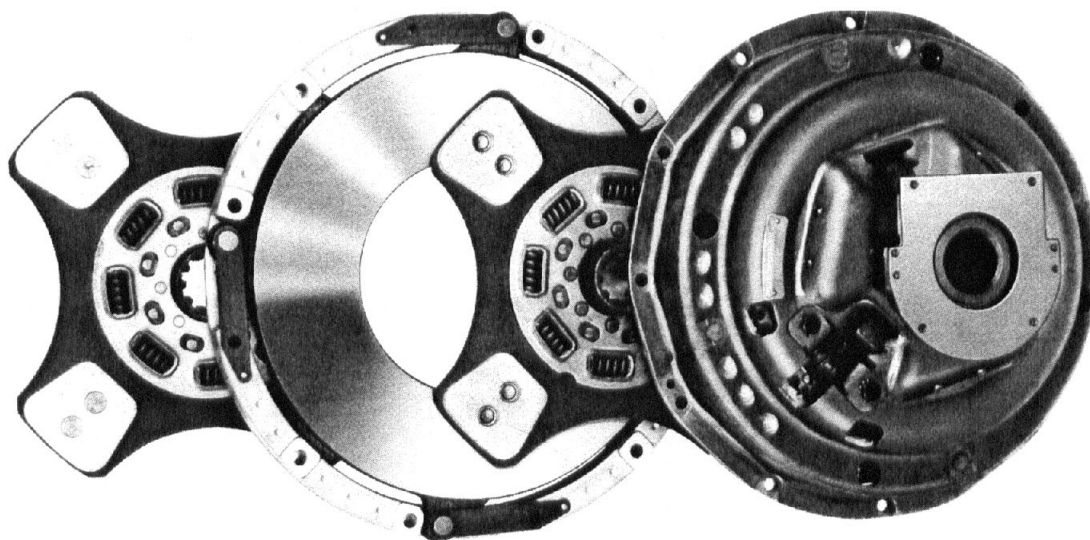
107213	(With Greaseable Bearing)					
107213-5	128129-1	DCF	127747-2X	2800	---	---
107213-5A	128129-1	DCF	127747-2X	2800	127740X	---
107213-6	128305	DOF	127747-2X	2800	---	---
107213-6A	128305	DOF	127747-2X	2800	127740X	---
107213-7	128129-1	DCF	127747-3X	2400	---	---
107213-7A	128129-1	DCF	127747-3X	2400	127740X	---

DCF — Damper Ceramic Facing

DOF — Damper Organic Facing

SAS-1402

STAMPED ANGLE-SPRING CLUTCH ASSEMBLIES

 14" TWO PLATE
1 3/4" - 10 SPLINE


CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Spacer Ring & Intermediate Plate Assy.	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Torque Limiting	Standard
Part Number								

SELF ADJUSTING

107136 (With Sealed Release Bearing)

107136-2	128197-1	125153X	128129-1	DCF	127980-2X	2800	---	---
107136-2A	128197-1	125153X	128129-1	DCF	127980-2X	2800	127740X	---
107136-2C	128197-1	---	128129-1	DCF	127980-2X	2800	---	---
107136-3	128300	125153X	128305	DOF	127980-2X	2800	---	---
107136-3A	128300	125153X	128305	DOF	127980-2X	2800	127740X	---
107136-3C	128300	---	128305	DOF	127980-2X	2800	---	---
107136-4	128197-1	125153X	128129-1	DCF	127980-3X	2250	---	---
107136-4A	128197-1	125153X	128129-1	DCF	127980-3X	2250	127740X	---
• 107136-51	128195-1	125153X	128100-1	DCF	127980-2X	2800	---	---
• 107136-51A	128195-1	125153X	128100-1	DCF	127980-2X	2800	127740X	---
• 107136-53	128308	125153X	128307	DOF	127980-2X	2800	---	---
• 107136-53A	128308	125153X	128307	DOF	127980-2X	2800	127740X	---

107147 (With Greaseable Bearing)

107147-2	128197-1	125153X	128129-1	DCF	129060-2	2800	---	---
107147-2A	128197-1	125153X	128129-1	DCF	129060-2	2800	127740X	---
107147-3	128300	125153X	128305	DOF	129060-2	2800	---	---
107147-3A	128300	125153X	128305	DOF	129060-2	2800	127740X	---
• 107147-53	128195-1	125153X	128100-1	DCF	129060-2	2800	---	---
• 107147-53A	128195-1	125153X	128100-1	DCF	129060-2	2800	127740X	---
• 107147-54	128308	125153X	128307	DOF	129060-2	2800	---	---
• 107147-54A	128308	125153X	128307	DOF	129060-2	2800	127740X	---

• — Coaxial Design Driven Disc

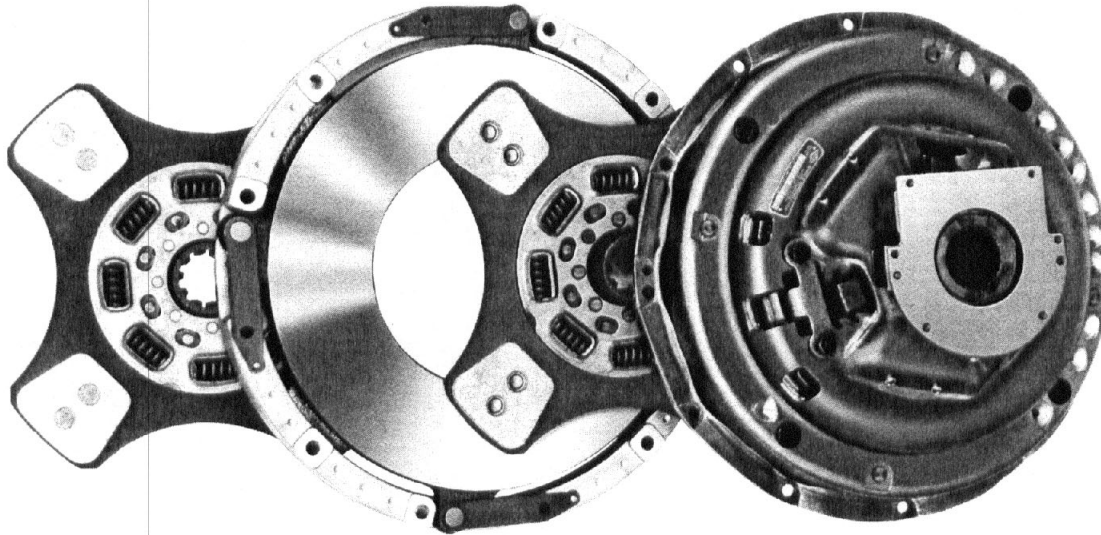
DCF — Damper Ceramic Facing

DOF — Damper Organic Facing

14" TWO PLATE
1 3/4" - 10 SPLINE

STAMPED ANGLE-SPRING CLUTCH ASSEMBLIES

SAS-1402



CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Spacer Ring & Intermediate Plate Assy.	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

MANUAL

107137 (With Greaseable Bearing)

107137-5	128197-1	125153X	128129-1	DCF	129044-2	2800	---	---
107137-5A	128197-1	125153X	128129-1	DCF	129044-2	2800	127740X	---
107137-5C	128197-1	---	128129-1	DCF	129044-2	2800	---	---
107137-6	128300	125153X	128305	DOF	129044-2	2800	---	---
107137-6A	128300	125153X	128305	DOF	129044-2	2800	127740X	---
107137-6C	128300	---	128305	DOF	129044-2	2800	---	---
107137-8	128197-1	125153X	128129-1	DCF	129044-5	2250	---	---
107137-8A	128197-1	125153X	128129-1	DCF	129044-5	2250	127740X	---
107137-8C	128197-1	---	128129-1	DCF	129044-5	2250	---	---
• 107137-51	128195-1	125153X	128100-1	DCF	129044-2	2800	---	---
• 107137-51A	128195-1	125153X	128100-1	DCF	129044-2	2800	127740X	---
• 107137-53	128308	125153X	128307	DOF	129044-2	2800	---	---
• 107137-53A	128308	125153X	128307	DOF	129044-2	2800	127740X	---

107215 (With Sealed Bearing)

107215-5	128197-1	125153X	128129-1	DCF	127979-2X	2800	---	---
107215-5A	128197-1	125153X	128129-1	DCF	127979-2X	2800	127740X	---
107215-6	128300	125153X	128305	DOF	127979-2X	2800	---	---
107215-6A	128300	125153X	128305	DOF	127979-2X	2800	127740X	---

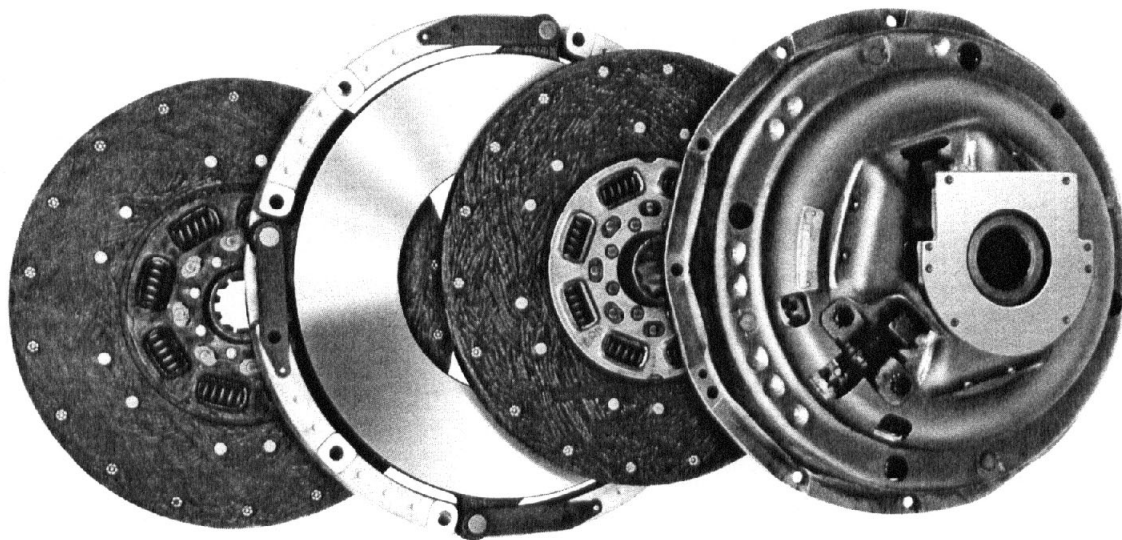
• — Coaxial Design Driven Disc

DCF — Damper Ceramic Facing

DOF — Damper Organic Facing

SAS-1402

STAMPED ANGLE-SPRING CLUTCH ASSEMBLIES

 14" TWO PLATE
2" - 10 SPLINE


CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Spacer Ring & Intermediate Plate Assy.	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

MANUAL

107142 (With Greaseable Bearing)

107142-2	128130-1	125153X	128131-1	DCF	129055-2	2800	---	---
107142-2A	128130-1	125153X	128131-1	DCF	129055-2	2800	127760X	---
107142-2C	128130-1	---	128131-1	DCF	129055-2	2800	---	---
107142-3	128312	125153X	128313	DOF	129055-2	2800	---	---
107142-3A	128312	125153X	128313	DOF	129055-2	2800	127760X	---
107142-3C	128312	---	128313	DOF	129055-2	2800	---	---

SELF ADJUSTING

107143 (With Sealed Bearing)

107143-2	128130-1	125153X	128131-1	DCF	129058-2	2800	---	---
107143-2A	128130-1	125153X	128131-1	DCF	129058-2	2800	127760X	---
107143-2C	128130-1	---	128131-1	DCF	129058-2	2800	---	---
107143-3	128312	125153X	128313	DOF	129058-2	2800	---	---
107143-3A	128312	125153X	128313	DOF	129058-2	2800	127760X	---
107143-3C	128312	---	128313	DOF	129058-2	2800	---	---
107143-4	128130-1	125153X	128131-1	DCF	129058-3	2250	---	---
107143-4A	128130-1	125153X	128131-1	DCF	129058-3	2250	127760X	---

107148 (With Greaseable Bearing)

107148-2	128130-1	125153X	128131-1	DCF	129061-2	2800	---	---
107148-2A	128130-1	125153X	128131-1	DCF	129061-2	2800	127760X	---
107148-3	128312	125153X	128313	DOF	129061-2	2800	---	---
107148-3A	128312	125153X	128313	DOF	129061-2	2800	127760X	---

DCF — Damper Ceramic Facing

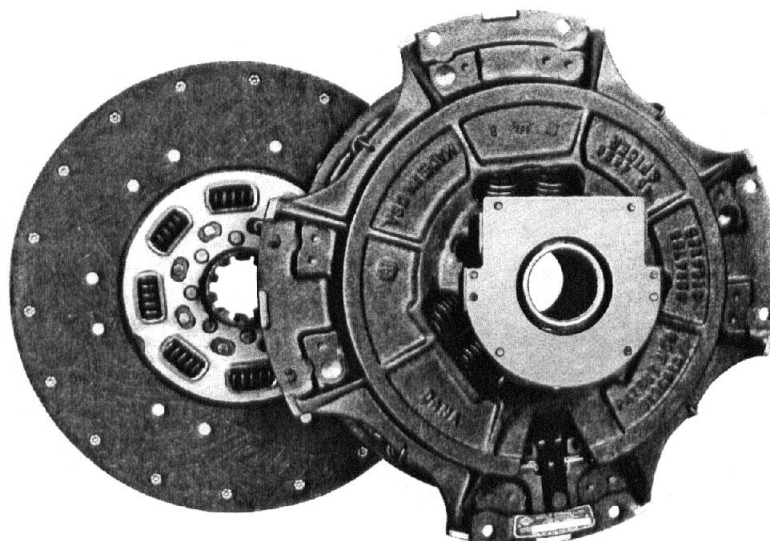
DOF — Damper Organic Facing

14" SINGLE PLATE
1 1/2" & 2" - 10 SPLINE

CLUTCH ASSEMBLIES

AS-1401

IMPORTANT
ORDER COMPONENT PARTS ONLY—
CLUTCH ASSEMBLY NUMBERS
ARE NOT AVAILABLE.



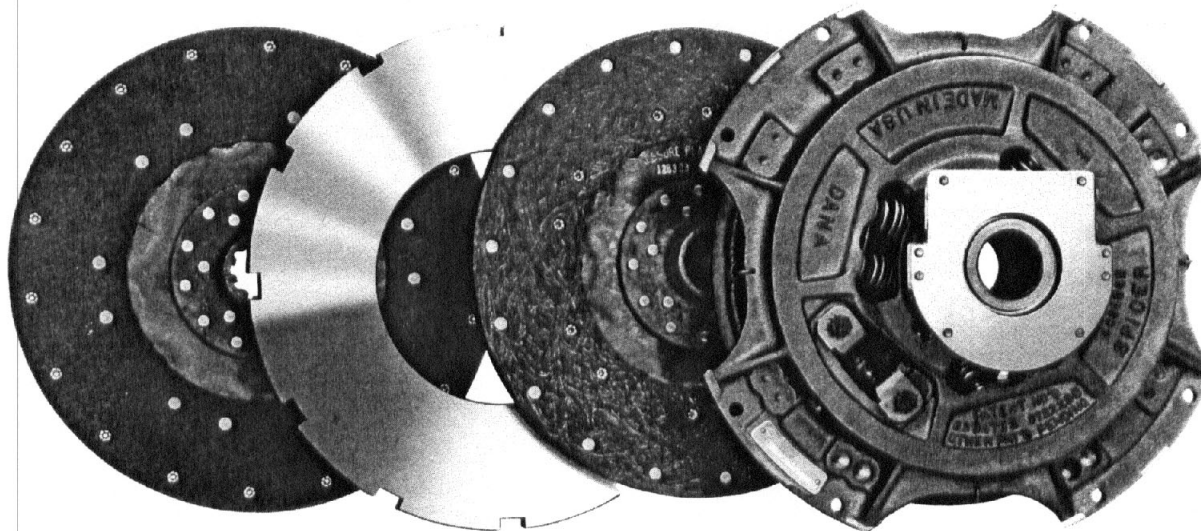
CLUTCH ASSEMBLY	CLUTCH DRIVEN DISC		COVER ASSY.		CLUTCH BRAKE TYPE
	Driven Disc	Type and Facing	Part Number	Plate Load Lbs.	Standard
Part Number					

MANUAL

107038	1 1/2" - 10 SPLINE (With Greaseable Release Bearing)				
■ 107038-2	128301	DOF	127401-1X	3200	127403X
■ 107038-6	128301	DOF	127401-1X	3200	—
■ 107038-7	127926-1X	DCF	127401-1X	3200	127403X
107039	2" - 10 SPLINE (With Greaseable Release Bearing)				
■ 107039-2	128311	ROF	127390-1X	3200	127383X
■ 107039-4	128313	DOF	127390-1X	3200	—
■ 107039-5	128313	DOF	127390-1X	3200	127383X
■ 107039-13	127535-1X	RCF	127390-1X	3200	127383X
■ 107039-14	127535-1X	RCF	127390-1X	3200	—

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
■ — Clutch Assemblies are not available; Components only are available.

CLUTCH ASSEMBLIES

14" TWO PLATE
1 3/4" - 10 SPLINE

* CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

SELF ADJUSTING

107135 (With Sealed Release Bearing)

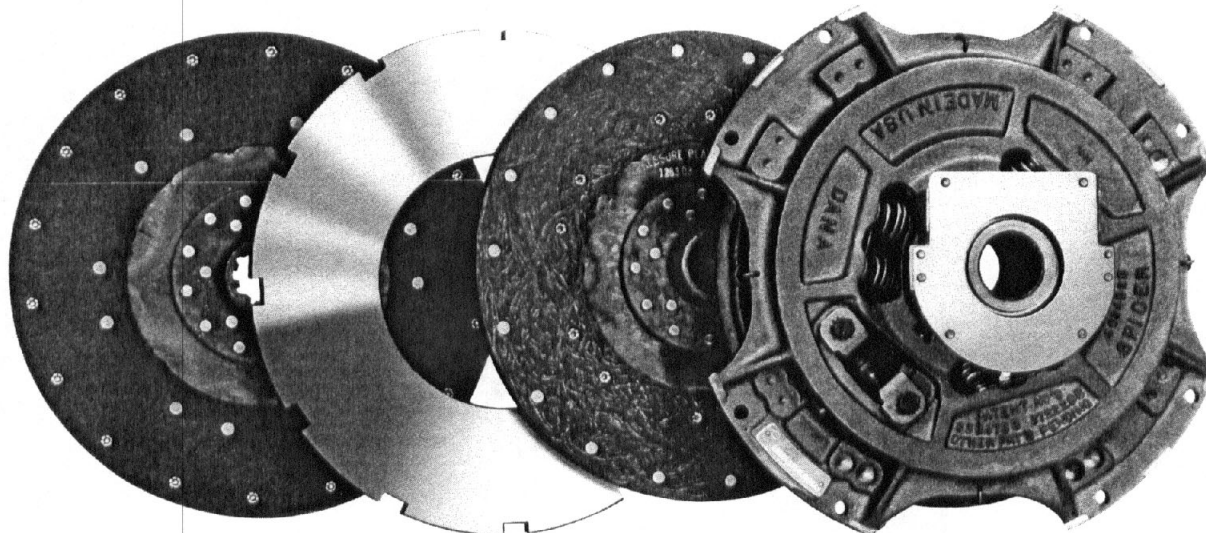
107135-5	128302	113C-49	128303	ROF	127729-1X	3200	---	---
107135-5A	128302	113C-49	128303	ROF	127729-1X	3200	127740X	---
107135-6	128304	113C-49	128305	DOF	127729-1X	3200	---	---
107135-6A	128304	113C-49	128305	DOF	127729-1X	3200	127740X	---
107135-7	128302	113C-49	128303	ROF	127729-2X	2800	---	---
107135-7A	128302	113C-49	128303	ROF	127729-2X	2800	127740X	---
107135-8	128304	113C-49	128305	DOF	127729-2X	2800	---	---
107135-8A	128304	113C-49	128305	DOF	127729-2X	2800	127740X	---
107135-19	128128-1	113C-49	128129-1	DCF	127729-2X	2800	---	---
107135-19A	128128-1	113C-49	128129-1	DCF	127729-2X	2800	127740X	---
107135-22	127376-1X	113C-49	127377-1X	RCF	127729-2X	2800	---	---
107135-22A	127376-1X	113C-49	127377-1X	RCF	127729-2X	2800	127740X	---
• 107135-53	128099-1	113C-49	128100-1	DCF	127729-2X	2800	---	---
• 107135-53A	128099-1	113C-49	128100-1	DCF	127729-2X	2800	127740X	---
• 107135-57	128306	113C-49	128307	DOF	127729-1X	3200	---	---
• 107135-57A	128306	113C-49	128307	DOF	127729-1X	3200	127740X	---
• 107135-58	128306	113C-49	128307	DOF	127729-2X	2800	---	---
• 107135-58A	128306	113C-49	128307	DOF	127729-2X	2800	127740X	---

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
 • — Coaxial Design Driven * — Includes Six 274C-6 Drive Pins

14" TWO PLATE
1 3/4" - 10 SPLINE

CLUTCH ASSEMBLIES

AS2-1402



* CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

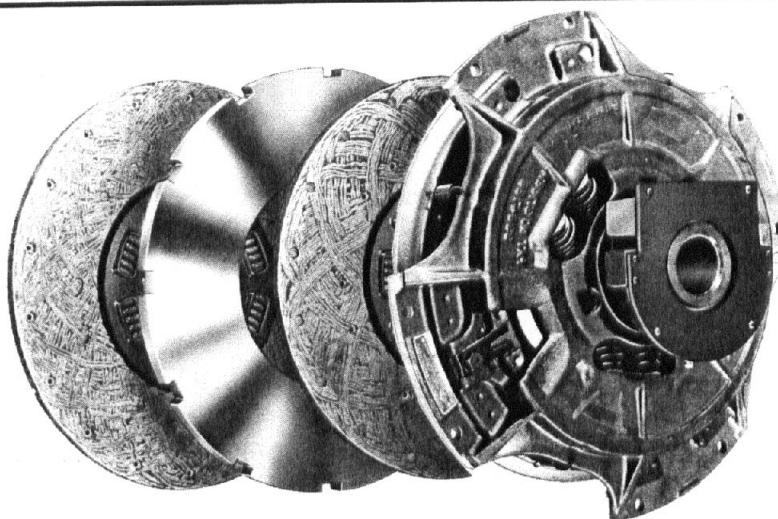
SELF ADJUSTING

107235 (With Greaseable Release Bearing)

107235-5	128302	113C-49	128303	ROF	129229-1	3200	---	---
107235-5A	128302	113C-49	128303	ROF	129229-1	3200	127740X	---
†107235-5B	128302	113C-49	128303	ROF	129229-1	3200	---	---
107235-6	128304	113C-49	128305	DOF	129229-1	3200	---	---
107235-6A	128304	113C-49	128305	DOF	129229-1	3200	127740X	---
†107235-6B	128304	113C-49	128305	DOF	129229-1	3200	---	---
107235-7	128302	113C-49	128303	ROF	129229-2	2800	---	---
107235-7A	128302	113C-49	128303	ROF	129229-2	2800	127740X	---
107235-8	128304	113C-49	128305	DOF	129229-2	2800	---	---
107235-8A	128304	113C-49	128305	DOF	129229-2	2800	127740X	---
107235-9	128302	113C-49	128303	ROF	129229-3	2400	---	---
107235-19	128128-1	113C-49	128129-1	DCF	129229-2	2800	---	---
107235-19A	128128-1	113C-49	128129-1	DCF	129229-2	2800	127740X	---
107235-22	127376-1X	113C-49	127377-1X	RCF	129229-2	2800	---	---
107235-22A	127376-1X	113C-49	127377-1X	RCF	129229-2	2800	127740X	---
•107235-53	128099-1	113C-49	128100-1	DCF	129229-2	2800	---	---
•107235-53A	128099-1	113C-49	128100-1	DCF	129229-2	2800	127740X	---
•107235-57	128306	113C-49	128307	DOF	129229-1	3200	---	---
•107235-57A	128306	113C-49	128307	DOF	129229-1	3200	127740X	---
•107235-58	128306	113C-49	128307	DOF	129229-2	2800	---	---
•107235-58A	128306	113C-49	128307	DOF	129229-2	2800	127740X	---

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
 • — Coaxial Design Driven Disc † — Less Drive Pins * — Includes Six 274C-6 Drive Pins

CLUTCH ASSEMBLIES

14" TWO PLATE
1 3/4" - 10 SPLINE

* CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Torque Limiting	Standard
Part Number								

MANUAL

107035 (With Greaseable Release Bearing)

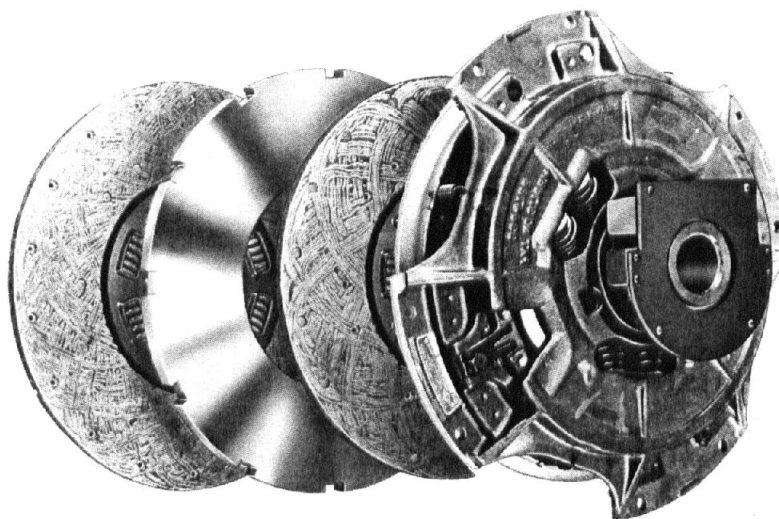
107035-19	128128-1	113C-49	128129-1	DCF	127400-2X	2800	---	---
107035-19A	128128-1	113C-49	128129-1	DCF	127400-2X	2800	127740X	---
107035-20	128128-1	113C-49	128129-1	DCF	127400-2X	2800	---	127382X
107035-22	127376-1X	113C-49	127377-1X	RCF	127400-2X	2800	---	---
107035-22A	127376-1X	113C-49	127377-1X	RCF	127400-2X	2800	127740X	---
107035-23	127376-1X	113C-49	127377-1X	RCF	127400-2X	2800	---	127382X
107035-36	128302	113C-49	128303	ROF	127400-1X	3200	---	---
107035-36A	128302	113C-49	128303	ROF	127400-1X	3200	127740X	---
†107035-36B	128302	113C-49	128303	ROF	127400-1X	3200	---	---
107035-37	128302	113C-49	128303	ROF	127400-1X	3200	---	127382X
†107035-37B	128302	113C-49	128303	ROF	127400-1X	3200	---	---
107035-38	128304	113C-49	128305	DOF	127400-1X	3200	---	---
107035-38A	128304	113C-49	128305	DOF	127400-1X	3200	127740X	---
†107035-38B	128304	113C-49	128305	DOF	127400-1X	3200	---	---
107035-39	128304	113C-49	128305	DOF	127400-1X	3200	---	127382X
107035-40	128302	113C-49	128303	ROF	127400-2X	2800	---	---
107035-40A	128302	113C-49	128303	ROF	127400-2X	2800	127740X	---
107035-41	128302	113C-49	128303	ROF	127400-2X	2800	---	127382X
107035-42	128304	113C-49	128305	DOF	127400-2X	2800	---	---
107035-42A	128304	113C-49	128305	DOF	127400-2X	2800	127740X	---
107035-43	128302	113C-49	128303	ROF	127400-3X	2400	---	---
107035-45	128304	113C-49	128305	DOF	127400-3X	2400	---	---
•107035-53	128099-1	113C-49	128100-1	DCF	127400-2X	2800	---	---
•107035-53A	128099-1	113C-49	128100-1	DCF	127400-2X	2800	127740X	---
•107035-54	128306	113C-49	128307	DOF	127400-1X	3200	---	---
•107035-54A	128306	113C-49	128307	DOF	127400-1X	3200	127740X	---
†•107035-54B	128306	113C-49	128307	DOF	127400-1X	3200	---	---
•107035-55	128306	113C-49	128307	DOF	127400-2X	2800	---	---
•107035-55A	128306	113C-49	128307	DOF	127400-2X	2800	127400X	---

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
 • — Coaxial Design Driven Disc † — Less Drive Pins * — Includes Six 274C-6 Drive Pins

14" TWO PLATE
1 3/4" - 10 SPLINE

CLUTCH ASSEMBLIES

AS-1402



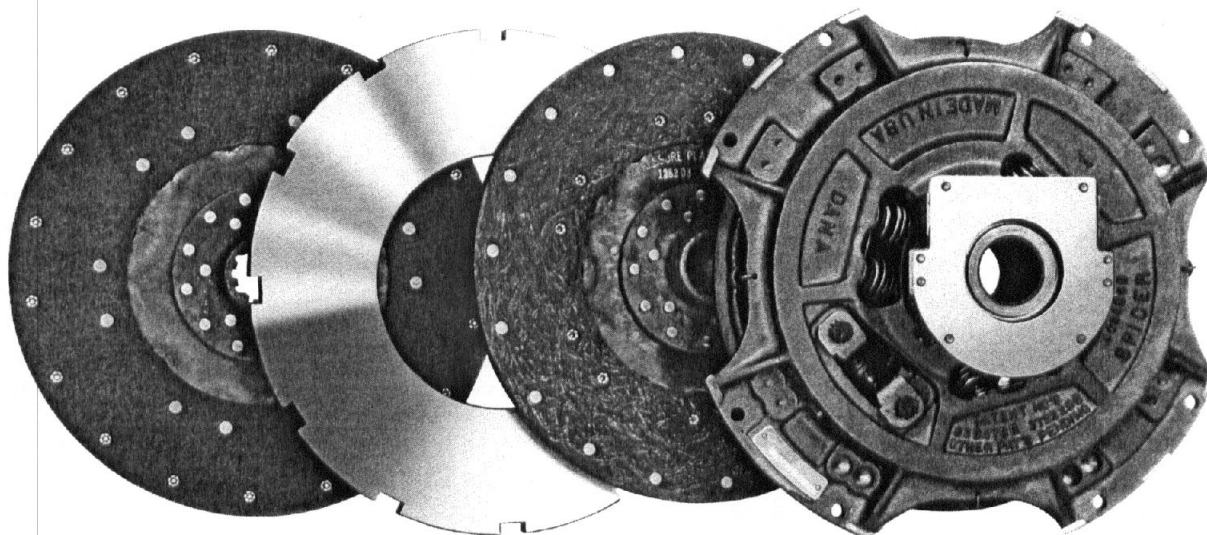
* CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE Part No. & Type	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Torque Limiting	Standard
Part Number								

MANUAL

107535	(With Sealed Release Bearing)							
107535-1	128302	113C-49	128303	ROF	129400-1X	3200	---	---
107535-4	128304	113C-49	128305	DOF	129400-1X	3200	---	---
107535-19	128128-1	113C-49	128129-1	DCF	129400-2X	2800	---	---
107535-22	127376-1X	113C-49	127377-1X	RCF	129400-2X	2800	---	---
• 107535-50	128306	113C-49	128307	DOF	129400-1X	3200	---	---
• 107535-53	128099-1	113C-49	128100-1	DCF	129400-2X	2800	---	---

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
• — Coaxial Design Driven Disc * — Includes Six 274C-6 Drive Pins

CLUTCH ASSEMBLIES

14" TWO PLATE
2" - 10 SPLINE

* CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

SELF ADJUSTING

107134 (With Sealed Release Bearing)

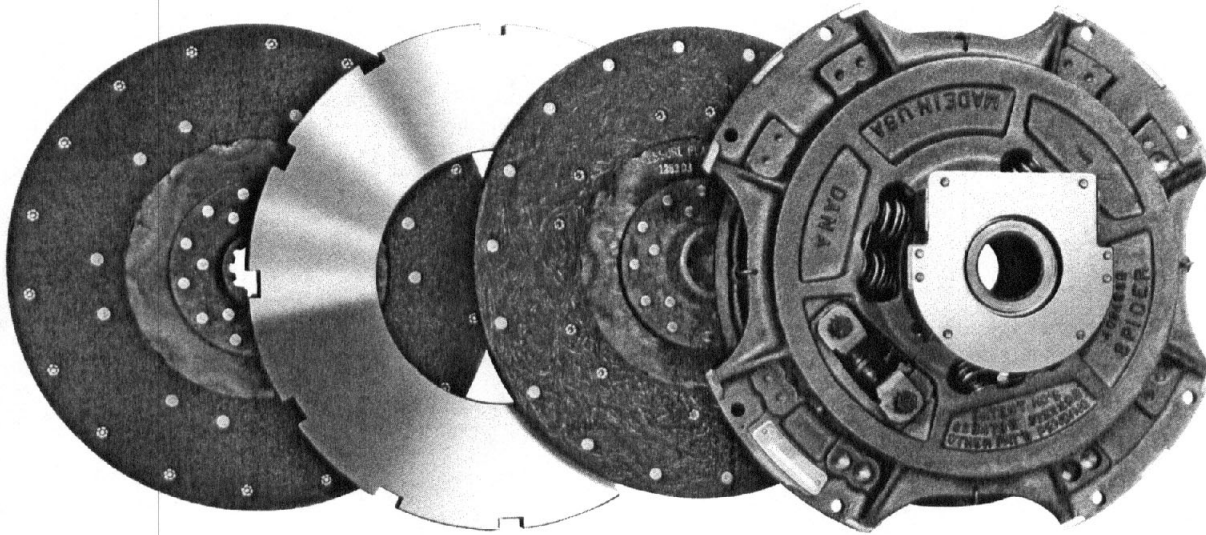
107134-5	128310	113C-49	128311	ROF	127750-1X	3200	---	---
107134-5A	128310	113C-49	128311	ROF	127750-1X	3200	127760X	---
107134-6	128312	113C-49	128313	DOF	127750-1X	3200	---	---
107134-6A	128312	113C-49	128313	DOF	127750-1X	3200	127760X	---
107134-7	128310	113C-49	128311	ROF	127750-2X	2800	---	---
107134-7A	128310	113C-49	128311	ROF	127750-2X	2800	127760X	---
107134-8	128312	113C-49	128313	DOF	127750-2X	2800	---	---
107134-8A	128312	113C-49	128313	DOF	127750-2X	2800	127760X	---
107134-19	127384-1X	113C-49	127385-1X	RCF	127750-2X	2800	---	---
107134-19A	127384-1X	113C-49	127385-1X	RCF	127750-2X	2800	127760X	---
107134-22	128130-1	113C-49	128131-1	DCF	127750-2X	2800	---	---
107134-22A	128130-1	113C-49	128131-1	DCF	127750-2X	2800	127760X	---
• 107134-53	128101-1	113C-49	128102-1	DCF	127750-2X	2800	---	---
• 107134-53A	128101-1	113C-49	128102-1	DCF	127750-2X	2800	127760X	---
• 107134-57	128314	113C-49	128315	DOF	127750-1X	3200	---	---
• 107134-57A	128314	113C-49	128315	DOF	127750-1X	3200	127760X	---
• 107134-58	128314	113C-49	128315	DOF	127750-2X	2800	---	---
• 107134-58A	128314	113C-49	128315	DOF	127750-2X	2800	127760X	---

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 • — Coaxial Design Driven Disc * — Includes Six 274C-6 Drive Pins

14" TWO PLATE
2" - 10 SPLINE

CLUTCH ASSEMBLIES

AS2-1402



* CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

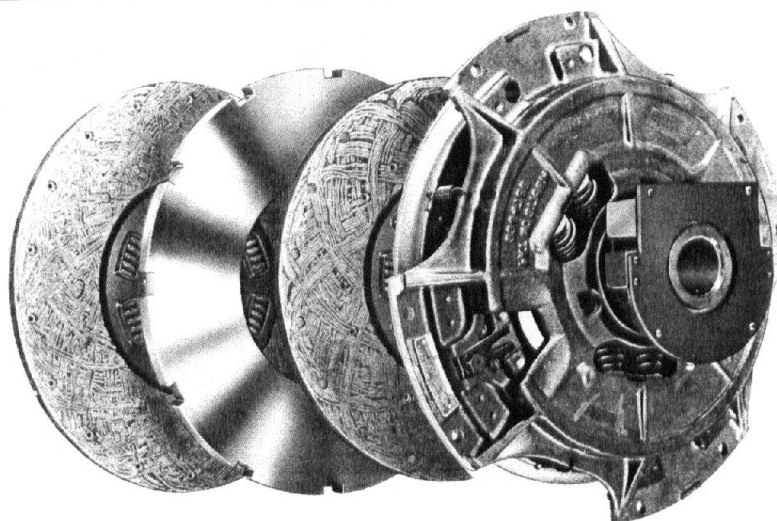
SELF ADJUSTING

107234 (With Greaseable Release Bearing)

107234-5	128310	113C-49	128311	ROF	129250-1	3200	---	---
107234-5A	128310	113C-49	128311	ROF	129250-1	3200	127760X	---
† 107234-5B	128310	113C-49	128311	ROF	129250-1	3200	---	---
107234-6	128312	113C-49	128313	DOF	129250-1	3200	---	---
107234-6A	128312	113C-49	128313	DOF	129250-1	3200	127760X	---
† 107234-6B	128312	113C-49	128313	DOF	129250-1	3200	---	---
107234-7	128310	113C-49	128311	ROF	129250-2	2800	---	---
107234-7A	128310	113C-49	128311	ROF	129250-2	2800	127760X	---
107234-8	128312	113C-49	128313	DOF	129250-2	2800	---	---
107234-8A	128312	113C-49	128313	DOF	129250-2	2800	127760X	---
107234-19	127384-1X	113C-49	127385-1X	RCF	129250-2	2800	---	---
107234-19A	127384-1X	113C-49	127385-1X	RCF	129250-2	2800	127760X	---
107234-22	128130-1	113C-49	128131-1	DCF	129250-2	2800	---	---
107234-22A	128130-1	113C-49	128131-1	DCF	129250-2	2800	127760X	---
• 107234-53	128101-1	113C-49	128102-1	DCF	129250-2	2800	---	---
• 107234-53A	128101-1	113C-49	128102-1	DCF	129250-2	2800	127760X	---
• 107234-57	128314	113C-49	128315	DOF	129250-1	3200	---	---
• 107234-57A	128314	113C-49	128315	DOF	129250-1	3200	127760X	---
† • 107234-57B	128314	113C-49	128315	DOF	129250-1	3200	---	---
• 107234-58	128314	113C-49	128315	DOF	129250-2	2800	---	---
• 107234-58A	128314	113C-49	128315	DOF	129250-2	2800	127760X	---
‡ • 107234-59	128238	113C-49	128239	DOF	129250-1	3200	---	---
‡ • 107234-59B	128238	113C-49	128239	DOF	129250-1	3200	---	---

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
 • — Coaxial Design Driven Disc † — Less Drive Pins ‡ — Free Travel Damper * — Includes Six 274C-6 Drive Pins

CLUTCH ASSEMBLIES

14" TWO PLATE
2" - 10 SPLINE

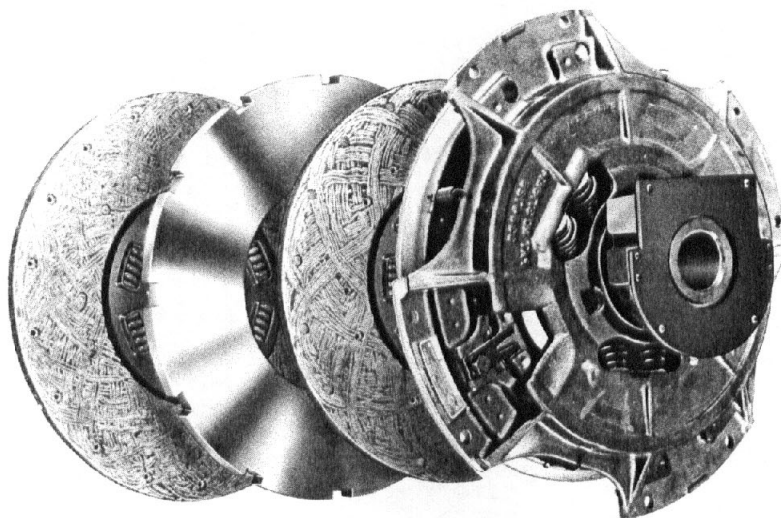
* CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard
MANUAL								
107034 (With Greaseable Release Bearing)								
107034-19	127384-1X	113C-49	127385-1X	RCF	127390-2X	2800	---	---
107034-19A	127384-1X	113C-49	127385-1X	RCF	127390-2X	2800	127760X	---
† 107034-19B	127384-1X	113C-49	127385-1X	RCF	127390-2X	2800	---	---
107034-20	127384-1X	113C-49	127385-1X	RCF	127390-2X	2800	---	127383X
107034-22	128130-1	113C-49	128131-1	DCF	127390-2X	2800	---	---
107034-22A	128130-1	113C-49	128131-1	DCF	127390-2X	2800	127760X	---
† 107034-22B	128130-1	113C-49	128131-1	DCF	127390-2X	2800	---	---
107034-23	128130-1	113C-49	128131-1	DCF	127390-2X	2800	---	127383X
107034-30	128310	113C-49	128311	ROF	127390-1X	3200	---	---
107034-30A	128310	113C-49	128311	ROF	127390-1X	3200	127760X	---
† 107034-30B	128310	113C-49	128311	ROF	127390-1X	3200	---	---
107034-31	128310	113C-49	128311	ROF	127390-1X	3200	---	127383X
† 107034-31B	128310	113C-49	128311	ROF	127390-1X	3200	---	---
107034-32	128312	113C-49	128313	DOF	127390-1X	3200	---	---
107034-32A	128312	113C-49	128313	DOF	127390-1X	3200	127760X	---
† 107034-32B	128312	113C-49	128313	DOF	127390-1X	3200	---	---
107034-33	128312	113C-49	128313	DOF	127390-1X	3200	---	127383X
107034-34	128310	113C-49	128311	ROF	127390-2X	2800	---	---
107034-34A	128310	113C-49	128311	ROF	127390-2X	2800	127760X	---
107034-35	128312	113C-49	128313	DOF	127390-2X	2800	---	---
107034-35A	128312	113C-49	128313	DOF	127390-2X	2800	127760X	---
• 107034-53	128101-1	113C-49	128102-1	DCF	127390-2X	2800	---	---
• 107034-53A	128101-1	113C-49	128102-1	DCF	127390-2X	2800	127760X	---
† • 107034-53B	128101-1	113C-49	128102-1	DCF	127390-2X	2800	---	---
• 107034-54	128314	113C-49	128315	DOF	127390-1X	3200	---	---
• 107034-54A	128314	113C-49	128315	DOF	127390-1X	3200	127760X	---
† • 107034-54B	128314	113C-49	128315	DOF	127390-1X	3200	---	---
• 107034-55	128314	113C-49	128315	DOF	127390-2X	2800	---	---
• 107034-55A	128314	113C-49	128315	DOF	127390-2X	2800	127760X	---
‡ • 107034-57	128238	113C-49	128239	DOF	127390-1X	3200	---	---
‡ • 107034-57B	128238	113C-49	128239	DOF	127390-1X	3200	---	---

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
 • — Coaxial Design Driven Disc † — Less Drive Pins ‡ — Free Travel Damper * — Includes Six 274C-6 Drive Pins

14" TWO PLATE
2" - 10 SPLINE

CLUTCH ASSEMBLIES

AS-1402



* CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Torque Limiting	Standard
Part Number								

MANUAL

107534 (With Sealed Release Bearing)

107534-1	128310	113C-49	128311	ROF	129390-1X	3200	---	---
107534-4	128312	113C-49	128313	DOF	129390-1X	3200	---	---
107534-19	127384-1X	113C-49	127385-1X	RCF	129390-2X	2800	---	---
107534-22	128130-1	113C-49	128131-1	DCF	129390-2X	2800	---	---
• 107534-50	128314	113C-49	128315	DOF	129390-1X	3200	---	---
• 107534-53	128101-1	113C-49	128102-1	DCF	129390-2X	2800	---	---
• 107534-53A	128101-1	113C-49	128102-1	DCF	129390-2X	2800	127760X	---
• 107534-55	128314	113C-49	128315	DOF	129390-2X	2800	---	---
• 107534-55A	128314	113C-49	128315	DOF	129390-2X	2800	127760X	---

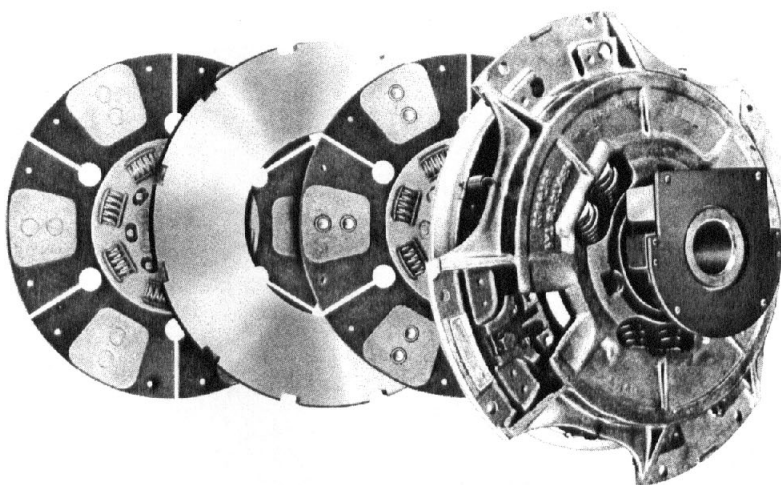
DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
 • — Coaxial Design Driven Disc * — Includes Six 274C-6 Drive Pins

AS-1402SD

SUPER DUTY CLUTCH CLUTCH ASSEMBLIES

14" TWO PLATE
1 3/4" - 10 SPLINE

NOTE:
THICKER
INTERMEDIATE PLATE



* CLUTCH ASSEMBLY Part No.	SUPER DUTY CLUTCH DRIVEN DISC KIT INCLUDES						COVER ASSY.		CLUTCH BRAKE Part No. & Type	
	Kit No.	Front Disc	Inter- mediate Plate	Rear Disc	Anti- Rattle Springs	Type and Facing	Part No.	Plate Load Lbs.	Torque Limiting	Standard

MANUAL

107063 (With Greaseable Release Bearing)

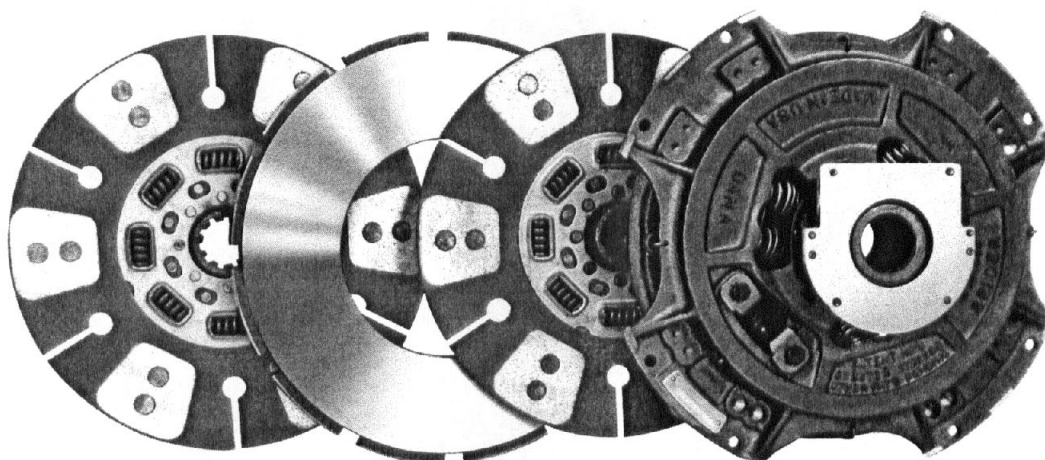
107063-1	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	127400-1X	3200	---	---
107063-1A	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	127400-1X	3200	127740X	---
107063-2	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	127400-2X	2800	---	---
107063-2A	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	127400-2X	2800	127740X	---
107063-3	127682X	128132-1	113C-70	128133-1	161C-5	DCF	127400-2X	2800	---	---
107063-3A	127682X	128132-1	113C-70	128133-1	161C-5	DCF	127400-2X	2800	127740X	---
107063-6	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	127400-2X	2800	---	127382X
107063-7	127682X	128132-1	113C-70	128133-1	161C-5	DCF	127400-2X	2800	---	127382X
107063-8	127682X	128132-1	113C-70	128133-1	161C-5	DCF	127400-1X	3200	---	---
107063-8A	127682X	128132-1	113C-70	128133-1	161C-5	DCF	127400-1X	3200	127740X	---
107063-9	127682X	128132-1	113C-70	128133-1	161C-6	DCF	127400-1X	3200	---	127382X
107063-11	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	127400-1X	3200	---	127382X
• 107063-52	127081X	128089-1	113C-70	128090-1	161C-5	DCF	127400-1X	3200	---	---
• 107063-52A	125081X	128089-1	113C-70	128090-1	161C-5	DCF	127400-1X	3200	127740X	---
† 107063-52B	125081X	128089-1	113C-70	128090-1	161C-5	DCF	127400-1X	3200	---	---
• 107063-53	125081X	128089-1	113C-70	128090-1	161C-5	DCF	127400-2X	2800	---	---
• 107063-53A	125081X	128089-1	113C-70	128090-1	161C-5	DCF	127400-2X	2800	127740X	---
★ 107063-60	---	128111-2	113C-70	128112-2	161C-5	DCF	127400-1X	3200	---	---

DCF — Damper Ceramic Facing RCF — Rigid Ceramic Facing • — Coaxial Design Driven Disc † — Less Drive Pins
 * — Includes Six 274C-6 Drive Pins & Three 161C-5 Anti-Rattle Springs ★ — Iron Base Lining-Recommended For Ag Appl.

SUPER DUTY CLUTCH CLUTCH ASSEMBLIES

14" TWO PLATE
1 3/4" - 10 SPLINE

NOTE:
THICKER
INTERMEDIATE PLATE



* CLUTCH ASSEMBLY Part No.	SUPER DUTY CLUTCH DRIVEN DISC KIT INCLUDES						COVER ASSY.		CLUTCH BRAKE Part No. & Type	
	Kit No.	Front Disc	Inter- mediate Plate	Rear Disc	Anti- Rattle Springs	Type and Facing	Part No.	Plate Load Lbs.	Torque Limiting	Standard

SELF ADJUSTING

107163 (With Sealed Release Bearing)

107163-1	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	127729-1X	3200	---	---
107163-1A	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	127729-1X	3200	127740X	---
107163-2	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	127729-2X	2800	---	---
107163-2A	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	127729-2X	2800	127740X	---
107163-3	127682X	128132-1	113C-70	128133-1	161C-5	DCF	127729-2X	2800	---	---
107163-3A	127682X	128132-1	113C-70	128133-1	161C-5	DCF	127729-2X	2800	127740X	---
107163-8	128682X	128132-1	113C-70	128133-1	161C-5	DCF	127729-1X	3200	---	---
107163-8A	127682X	128132-1	113C-70	128133-1	161C-5	DCF	127729-1X	3200	127740X	---
• 107163-52	125081X	128089-1	113C-70	128090-1	161C-5	DCF	127729-1X	3200	---	---
• 107163-52A	125081X	128089-1	113C-70	128090-1	161C-5	DCF	127729-1X	3200	127740X	---
• 107163-53	125081X	128089-1	113C-70	128090-1	161C-5	DCF	127729-2X	2800	---	---
• 107163-53A	125081X	128089-1	113C-70	128090-1	161C-5	DCF	127729-2X	2800	127740X	---

107263 (With Greaseable Release Bearing)

107263-1	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	129229-1	3200	---	---
107263-1A	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	129229-1	3200	127740X	---
107263-2	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	129229-2	2800	---	---
107263-2A	127681X	127504-1X	113C-70	127505-1X	161C-5	RCF	129229-2	2800	127740X	---
107263-3	127682X	128132-1	113C-70	128133-1	161C-5	DCF	129229-2	2800	---	---
107263-3A	127682X	128132-1	113C-70	128133-1	161C-5	DCF	129229-2	2800	127740X	---
107263-8	127682X	128132-1	113C-70	128133-1	161C-5	DCF	129229-1	3200	---	---
107263-8A	127682X	128132-1	113C-70	128133-1	161C-5	DCF	129229-1	3200	127740X	---
• 107263-52	125081X	128089-1	113C-70	128090-1	161C-5	DCF	129229-1	3200	---	---
• 107263-52A	125081X	128089-1	113C-70	128090-1	161C-5	DCF	129229-1	3200	127740X	---
• 107263-53	125081X	128089-1	113C-70	128090-1	161C-5	DCF	129229-2	2800	---	---
• 107263-53A	125081X	128089-1	113C-70	128090-1	161C-5	DCF	129229-2	2800	127740X	---

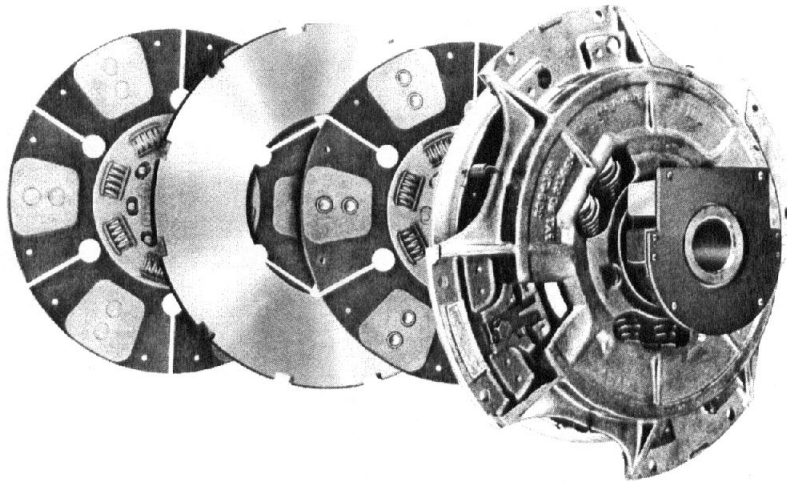
DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
 • — Coaxial Design Driven Disc * — Includes Six 274C-6 Drive Pins & Three 161C-5 Anti-Rattle Springs

AS-1402SD

SUPER DUTY CLUTCH CLUTCH ASSEMBLIES

14" TWO PLATE
2" - 10 SPLINE

NOTE:
THICKER
INTERMEDIATE PLATE



* CLUTCH ASSEMBLY Part No.	SUPER DUTY CLUTCH DRIVEN DISC KIT INCLUDES						COVER ASSY.		CLUTCH BRAKE Part No. & Type	
	Kit No.	Front Disc	Inter- mediate Plate	Rear Disc	Anti- Rattle Springs	Type and Facing	Part No.	Plate Load Lbs.	Torque Limiting	Standard

MANUAL

107050 (With Greaseable Release Bearing)

107050-1	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	127390-1X	3200	---	---
107050-1A	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	127390-1X	3200	127760X	---
† 107050-1B	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	127390-1X	3200	---	---
107050-2	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	127390-1X	3200	---	127383X
107050-4	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	127390-2X	2800	---	---
107050-4A	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	127390-2X	2800	127760X	---
107050-5	127613X	128134-1	113C-70	128135-1	161C-5	DCF	127390-2X	2800	---	---
107050-5A	127613X	128134-1	113C-70	128135-1	161C-5	DCF	127390-2X	2800	127760X	---
107050-6	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	127390-2X	2800	---	127383X
107050-7	127613X	128134-1	113C-70	128135-1	161C-5	DCF	127390-2X	2800	---	127383X
107050-8	127613X	128134-1	113C-70	128135-1	161C-5	DCF	127390-1X	3200	---	---
107050-8A	127613X	128134-1	113C-70	128135-1	161C-5	DCF	127390-1X	3200	127760X	---
107050-8B	127613X	128134-1	113C-70	128135-1	161C-5	DCF	127390-1X	3200	---	---
107050-9	127613X	128134-1	113C-70	128135-1	161C-5	DCF	127390-1X	3200	---	127383X
107050-11	---	127461-4X	113C-70	127462-4X	161C-5	RCF	127390-1X	3200	---	---
• 107050-52	125064X	128051-1	113C-70	128052-1	161C-5	DCF	127390-1X	3200	---	---
• 107050-52A	125064X	128051-1	113C-70	128052-1	161C-5	DCF	127390-1X	3200	127760X	---
†• 107050-52B	125064X	128051-1	113C-70	128052-1	161C-5	DCF	127390-1X	3200	---	---
• 107050-53	125064X	128051-1	113C-70	128052-1	161C-5	DCF	127390-2X	2800	---	---
• 107050-53A	125064X	128051-1	113C-70	128052-1	161C-5	DCF	127390-2X	2800	127760X	---
• 107050-56	---	128051-4	113C-70	128052-4	161C-5	DCF	127390-2X	2800	---	---
• 107050-57	---	128051-4	113C-70	128052-4	161C-5	DCF	127390-1X	3200	---	---
‡• 107050-58	---	128227	113C-70	128228	161C-5	DCF	127390-1X	3200	---	---
‡† 107050-58B	---	128227	113C-70	128228	161C-5	DCF	127390-1X	3200	---	---

107550 (With Sealed Release Bearing)

• 107550-52	125064X	128051-1	113C-70	128052-1	161C-5	DCF	129390-1X	3200	---	---
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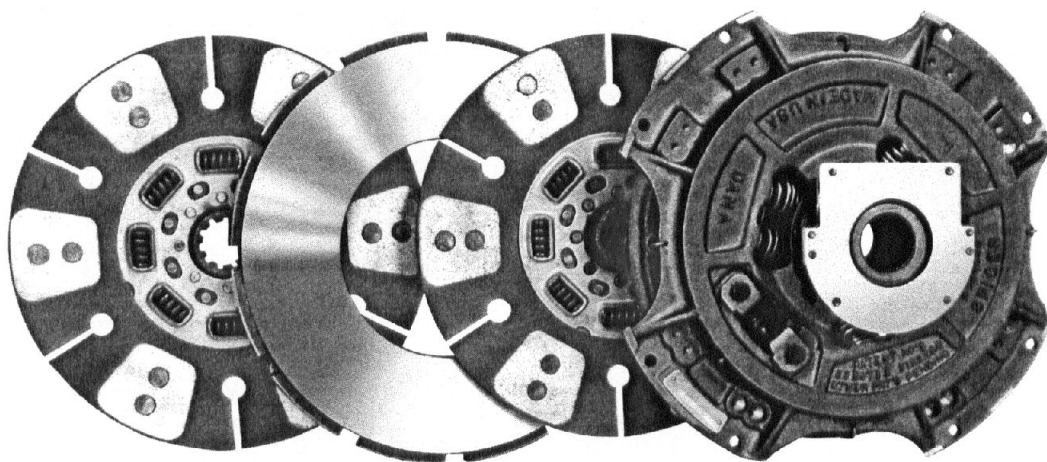
DCF — Damper Ceramic Facing RCF — Rigid Ceramic Facing • — Coaxial Design Driven Disc † — Less Drive Pins
‡ — Free Travel Damper * — Includes Six 274C-6 Drive Pins & Three 161C-5 Anti-Rattle Springs

AS2-1402SD

SUPER DUTY CLUTCH CLUTCH ASSEMBLIES

14" TWO PLATE
2" - 10 SPLINE

NOTE:
THICKER
INTERMEDIATE PLATE



* CLUTCH ASSEMBLY	SUPER DUTY CLUTCH DRIVEN DISC KIT INCLUDES						COVER ASSY.		CLUTCH BRAKE	
	Kit No.	Front Disc	Inter- mediate Plate	Rear Disc	Anti- Rattle Springs	Type and Facing	Part No.	Plate Load Lbs.	Torque Limiting	Part No. & Type Standard

SELF ADJUSTING

107150 (With Sealed Release Bearing)

107150-1	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	127750-1X	3200	---	---
107150-1A	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	127750-1X	3200	127760X	---
107150-4	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	127750-2X	2800	---	---
107150-4A	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	127750-2X	2800	127760X	---
107150-5	127613X	128134-1	113C-70	128135-1	161C-5	DCF	127750-2X	2800	---	---
107150-5A	127613X	128134-1	113C-70	128135-1	161C-5	DCF	127750-2X	2800	127760X	---
107150-8	127613X	128134-1	113C-70	128135-1	161C-5	DCF	127750-1X	3200	---	---
107150-8A	127613X	128134-1	113C-70	128135-1	161C-5	DCF	127750-1X	3200	127760X	---
• 107150-52	125064X	128051-1	113C-70	128052-1	161C-5	DCF	127750-1X	3200	---	---
• 107150-52A	125064X	128051-1	113C-70	128052-1	161C-5	DCF	127750-1X	3200	127760X	---
• 107150-53	125064X	128051-1	113C-70	128052-1	161C-5	DCF	127750-2X	2800	---	---
• 107150-53A	125064X	128051-1	113C-70	128052-1	161C-5	DCF	127750-2X	2800	127760X	---

DCF — Damper Ceramic Facing RCF — Rigid Ceramic Facing • — Coaxial Design Driven Disc

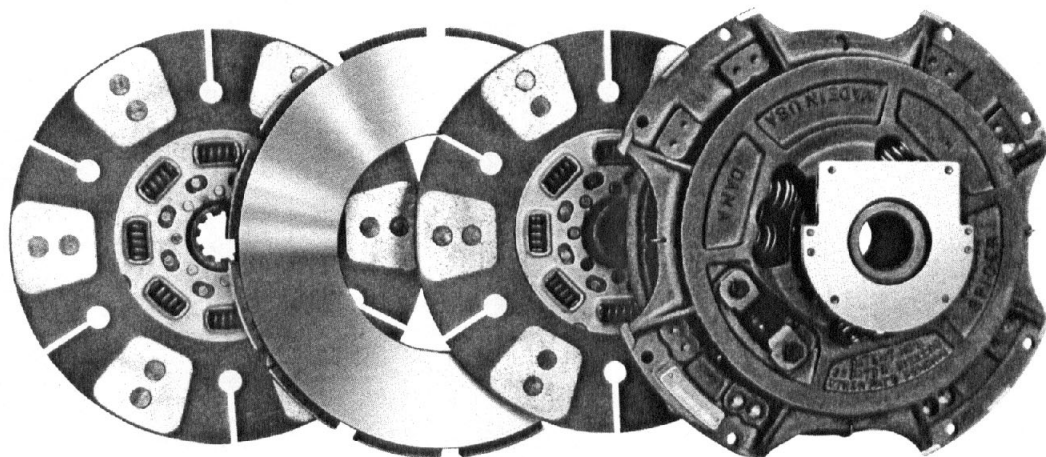
* — Includes Six 274C-6 Drive Pins & Three 161C-5 Anti-Rattle Springs

AS2-1402SD

SUPER DUTY CLUTCH CLUTCH ASSEMBLIES

14" TWO PLATE
2" - 10 SPLINE

NOTE:
THICKER
INTERMEDIATE PLATE



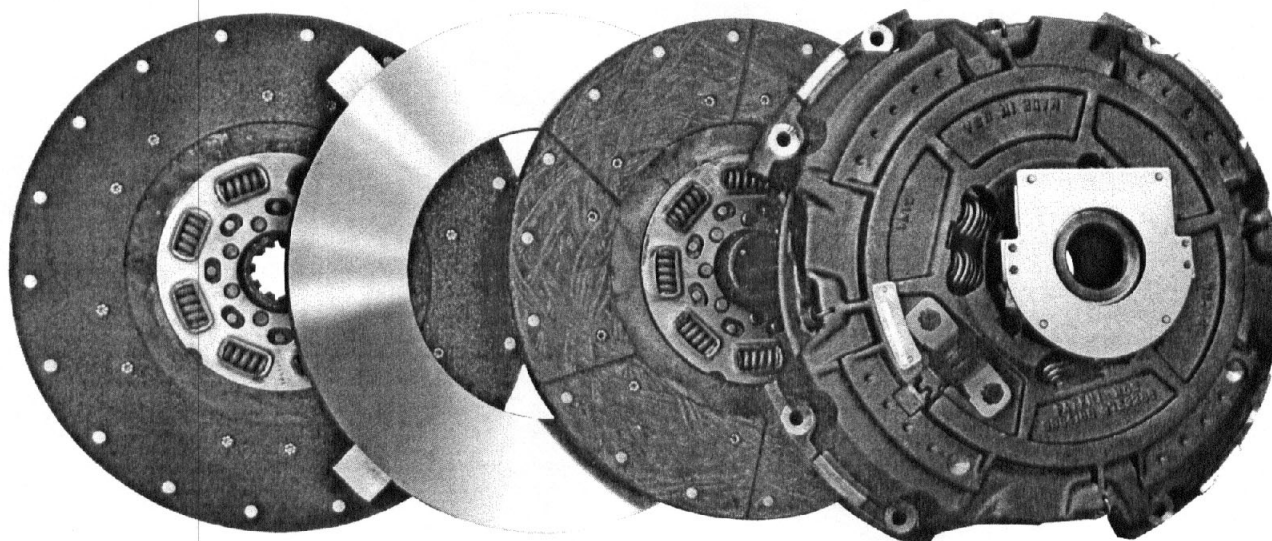
* CLUTCH ASSEMBLY Part No.	SUPER DUTY CLUTCH DRIVEN DISC KIT INCLUDES						COVER ASSY.		CLUTCH BRAKE Part No. & Type	
	Kit No.	Front Disc	Inter- mediate Plate	Rear Disc	Anti- Rattle Springs	Type and Facing	Part No.	Plate Load Lbs.	Torque Limiting	Standard
SELF ADJUSTING										
107250	(With Greaseable Release Bearing)									
107250-1	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	129250-1	3200	---	---
107250-1A	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	129250-1	3200	127760X	---
† 107250-1B	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	129250-1	3200	---	---
107250-4	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	129250-2	2800	---	---
107250-4A	127603X	127461-1X	113C-70	127462-1X	161C-5	RCF	129250-2	2800	127760X	---
107250-5	127613X	128134-1	113C-70	128135-1	161C-5	DCF	129250-2	2800	---	---
107250-5A	127613X	128134-1	113C-70	128135-1	161C-5	DCF	129250-2	2800	127760X	---
107250-8	127613X	128134-1	113C-70	128135-1	161C-5	DCF	129250-1	3200	---	---
107250-8A	127613X	128134-1	113C-70	128135-1	161C-5	DCF	129250-1	3200	127760X	---
• 107250-52	125064X	128051-1	113C-70	128052-1	161C-5	DCF	129250-1	3200	---	---
• 107250-52A	125064X	128051-1	113C-70	128052-1	161C-5	DCF	129250-1	3200	127760X	---
†• 107250-52B	125064X	128051-1	113C-70	128052-1	161C-5	DCF	129250-1	3200	---	---
• 107250-53	125064X	128051-1	113C-70	128052-1	161C-5	DCF	129250-2	2800	---	---
• 107250-53A	125064X	128051-1	113C-70	128052-1	161C-5	DCF	129250-2	2800	127760X	---
‡• 107250-58	---	128227	113C-70	128228	161C-5	DCF	129250-1	3200	---	---
‡†• 107250-58B	---	128227	113C-70	128228	161C-5	DCF	129250-1	3200	---	---

DCF — Damper Ceramic Facing RCF — Rigid Ceramic Facing • — Coaxial Design Driven Disc † — Less Drive Pins
‡ — Free Travel Damper * — Includes Six 274C-6 Drive Pins & Three 161C-5 Anti-Rattle Springs

15 1/2" TWO PLATE
1 3/4" - 10 SPLINE

CLUTCH ASSEMBLIES

AS2-1552



CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

SELF ADJUSTING

107190 (With Sealed Release Bearing)

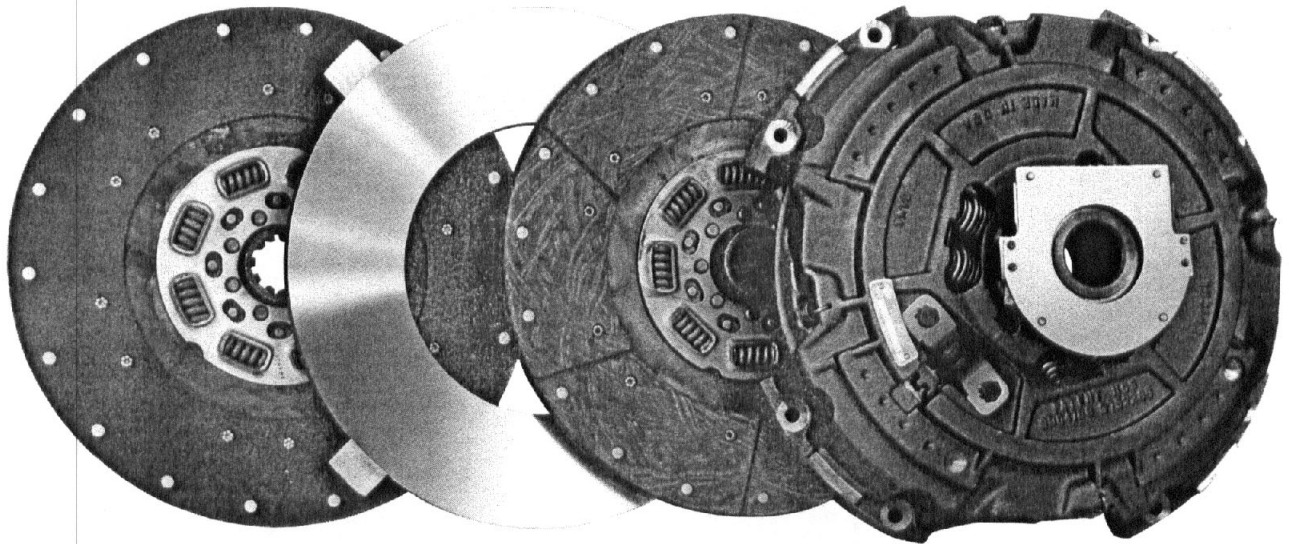
107190-3	127803-1X	113C-124	127804-1X	RCF	127756-1X	3200	---	---
107190-3A	127803-1X	113C-124	127804-1X	RCF	127756-1X	3200	127740X	---
107190-4	128140-1	113C-124	128141-1	DCF	127756-1X	3200	---	---
107190-4A	128140-1	113C-124	128141-1	DCF	127756-1X	3200	127740X	---
107190-7	127803-1X	113C-124	127804-1X	RCF	127756-2X	2800	---	---
107190-8	128140-1	113C-124	128141-1	DCF	127756-2X	2800	---	---
107190-8A	128140-1	113C-124	128141-1	DCF	127756-2X	2800	127740X	---
107190-9	128316	113C-124	128317	ROF	127756-1X	3200	---	---
107190-9A	128316	113C-124	128317	ROF	127756-1X	3200	127740X	---
107190-10	128318	113C-124	128319	DOF	127756-1X	3200	---	---
107190-10A	128318	113C-124	128319	DOF	127756-1X	3200	127740X	---
107190-11	128316	113C-124	128317	ROF	127756-2X	2800	---	---
107190-11A	128316	113C-124	128317	ROF	127756-2X	2800	127740X	---
107190-12	128318	113C-124	128319	DOF	127756-2X	2800	---	---
107190-12A	128318	113C-124	128319	DOF	127756-2X	2800	127740X	---
• 107190-52	128093-1	113C-124	128094-1	DCF	127756-1X	3200	---	---
• 107190-52A	128093-1	113C-124	128094-1	DCF	127756-1X	3200	127740X	---
• 107190-53	128093-1	113C-124	128094-1	DCF	127756-2X	2800	---	---
• 107190-53A	128093-1	113C-124	128094-1	DCF	127756-2X	2800	127740X	---
• 107190-55	128093-1	113C-124	128094-1	DCF	127756-4X	3600	---	---
• 107190-55A	128093-1	113C-124	128094-1	DCF	127756-4X	3600	127740X	---
• 107190-56	128320	113C-124	128321	DOF	127756-1X	3200	---	---
• 107190-56A	128320	113C-124	128321	DOF	127756-1X	3200	127740X	---
• 107190-57	128320	113C-124	128321	DOF	127756-2X	2800	---	---
• 107190-57A	128320	113C-124	128321	DOF	127756-2X	2800	127740X	---
• 107190-58	128320	113C-124	128321	DOF	127756-4X	3600	---	---
• 107190-58A	128320	113C-124	128321	DOF	127756-4X	3600	127740X	---

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
• — Coaxial Design Driven Disc

15 1/2" TWO PLATE
1 3/4" - 10 SPLINE

CLUTCH ASSEMBLIES

AS2-1552



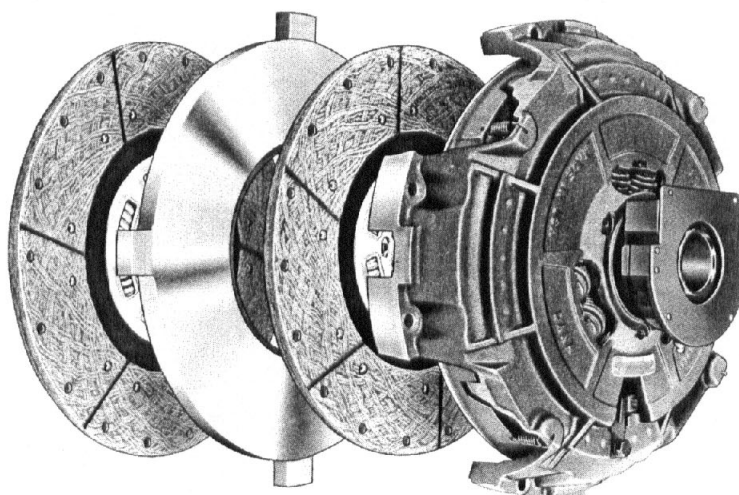
CLUTCH ASSEMBLY Part Number	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE Part No. & Type	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Torque Limiting	Standard
SELF ADJUSTING								
107290	(With Greaseable Release Bearing)							
107290-3	127803-1X	113C-124	127804-1X	RCF	129256-1	3200	---	---
107290-3A	127803-1X	113C-124	127804-1X	RCF	129256-1	3200	127740X	---
107290-4	128140-1	113C-124	128141-1	DCF	129256-1	3200	---	---
107290-4A	128140-1	113C-124	128141-1	DCF	129256-1	3200	127740X	---
107290-7	127803-1X	113C-124	127804-1X	RCF	129256-2	2800	---	---
107290-7A	127803-1X	113C-124	127804-1X	RCF	129256-2	2800	127740X	---
107290-8	128140-1	113C-124	128141-1	DCF	129256-2	2800	---	---
107290-8A	128140-1	113C-124	128141-1	DCF	129256-2	2800	127740X	---
107290-9	128316	113C-124	128317	ROF	129256-1	3200	---	---
107290-9A	128316	113C-124	128317	ROF	129256-1	3200	127740X	---
107290-10	128318	113C-124	128319	DOF	129256-1	3200	---	---
107290-10A	128318	113C-124	128319	DOF	129256-1	3200	127740X	---
107290-11	128316	113C-124	128317	ROF	129256-2	2800	---	---
107290-11A	128316	113C-124	128317	ROF	129256-2	2800	127740X	---
107290-12	128318	113C-124	128319	DOF	129256-2	2800	---	---
107290-12A	128318	113C-124	128319	DOF	129256-2	2800	127740X	---
• 107290-52	128093-1	113C-124	128094-1	DCF	129256-1	3200	---	---
• 107290-52A	128093-1	113C-124	128094-1	DCF	129256-1	3200	127740X	---
• 107290-53	128093-1	113C-124	128094-1	DCF	129256-2	2800	---	---
• 107290-53A	128093-1	113C-124	128094-1	DCF	129256-2	2800	127740X	---
• 107290-54	128320	113C-124	128321	DOF	129256-1	3200	---	---
• 107290-54A	128320	113C-124	128321	DOF	129256-1	3200	127740X	---
• 107290-55	128320	113C-124	128321	DOF	129256-2	2800	---	---
• 107290-55A	128320	113C-124	128321	DOF	129256-2	2800	127740X	---

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
• — Coaxial Design Driven Disc

15 1/2" TWO PLATE
1 3/4" - 10 SPLINE

CLUTCH ASSEMBLIES

AS-1552

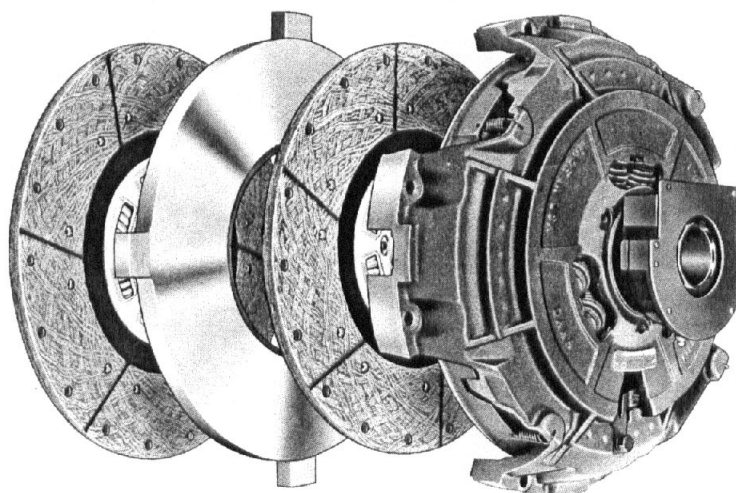


CLUTCH ASSEMBLY Part Number	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE Part No. & Type	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Torque Limiting	Standard
MANUAL								
107090	(With Greaseable Release Bearing)							
107090-3	127803-1X	113C-124	127804-1X	RCF	127476-1X	3200	---	---
107090-3A	127803-1X	113C-124	127804-1X	RCF	127476-1X	3200	127740X	---
107090-4	128140-1	113C-124	128141-1	DCF	127476-1X	3200	---	---
107090-4A	128140-1	113C-124	128141-1	DCF	127476-1X	3200	127740X	---
107090-7	127803-1X	113C-124	127804-1X	RCF	127476-2X	2800	---	---
107090-7A	127803-1X	113C-124	127804-1X	RCF	127476-2X	2800	127740X	---
107090-8	128140-1	113C-124	128141-1	DCF	127476-2X	2800	---	---
107090-8A	128140-1	113C-124	128141-1	DCF	127476-2X	2800	127740X	---
107090-17	128140-1	113C-124	128141-1	DCF	127476-1X	3200	---	127382X
107090-21	127803-1X	113C-124	127804-1X	RCF	127476-4X	3600	---	---
107090-21A	127803-1X	113C-124	127804-1X	RCF	127476-4X	3600	127740X	---
107090-22	128316	113C-124	128317	ROF	127476-1X	3200	---	---
107090-22A	128316	113C-124	128317	ROF	127476-1X	3200	127740X	---
† 107090-22B	128316	113C-124	128317	ROF	127476-1X	3200	---	---
107090-23	128318	113C-124	128319	DOF	127476-1X	3200	---	---
107090-23A	128318	113C-124	128319	DOF	127476-1X	3200	127740X	---
107090-24	128316	113C-124	128317	ROF	127476-2X	2800	---	---
107090-24A	128316	113C-124	128317	ROF	127476-2X	2800	127740X	---
107090-25	128318	113C-124	128319	DOF	127476-2X	2800	---	---
107090-25A	128318	113C-124	128319	DOF	127476-2X	2800	127740X	---
107090-26	128316	113C-124	128317	ROF	127476-1X	3200	---	127382X
107090-27	128318	113C-124	128319	DOF	127476-1X	3200	---	127382X
107090-28	128316	113C-124	128317	ROF	127476-4X	3600	---	---
107090-28A	128316	113C-124	128317	ROF	127476-4X	3600	127740X	---

(Continued On Next Page)

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
• — Coaxial Design Driven Disc † — Less Drive Pins

CLUTCH ASSEMBLIES

15 1/2" TWO PLATE
1 3/4" - 10 SPLINE

CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Torque Limiting	Standard
Part Number								

MANUAL

107090 (With Greaseable Release Bearing) (CONTINUED)

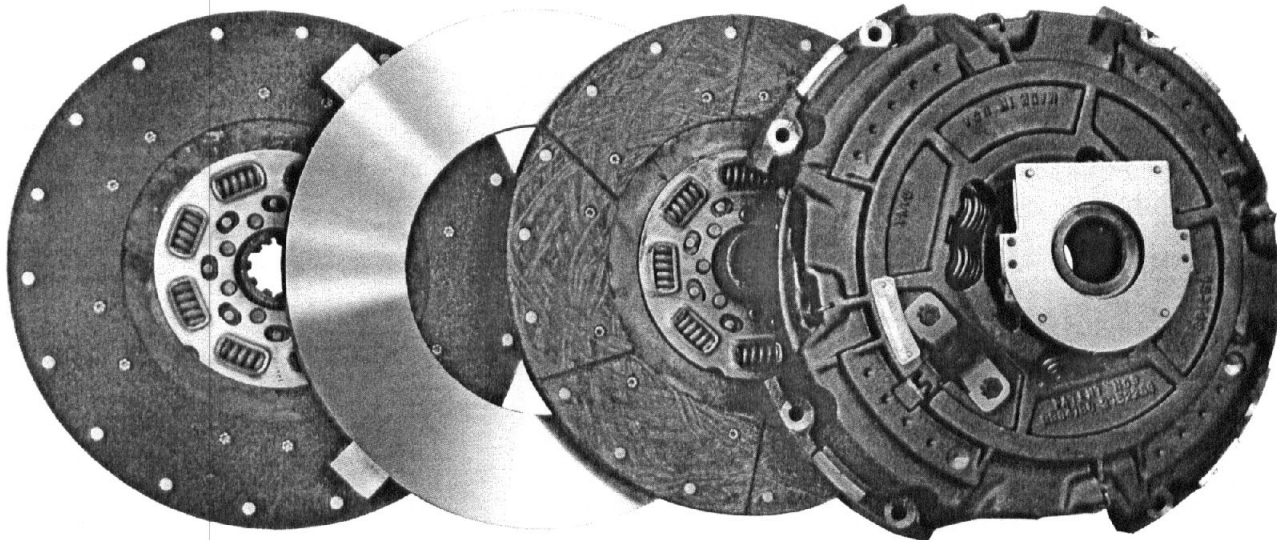
• 107090-52	128093-1	113C-124	128094-1	DCF	127476-1X	3200	---	---
• 107090-52A	128093-1	113C-124	128094-1	DCF	127476-1X	3200	127740X	---
• 107090-53	128093-1	113C-124	128094-1	DCF	127476-2X	2800	---	---
• 107090-53A	128093-1	113C-124	128094-1	DCF	127476-2X	2800	127740X	---
• 107090-55	128093-1	113C-124	128094-1	DCF	127476-4X	3600	---	---
• 107090-55A	128093-1	113C-124	128094-1	DCF	127476-4X	3600	127740X	---
• 107090-56	128320	113C-124	128321	DOF	127476-1X	3200	---	---
• 107090-56A	128320	113C-124	128321	DOF	127476-1X	3200	127740X	---
†• 107090-56B	128320	113C-124	128321	DOF	127476-1X	3200	---	---
• 107090-57	128320	113C-124	128321	DOF	127476-2X	2800	---	---
• 107090-57A	128320	113C-124	128321	DOF	127476-2X	2800	127740X	---
• 107090-58	128320	113C-124	128321	DOF	127476-4X	3600	---	---
• 107090-58A	128320	113C-124	128321	DOF	127476-4X	3600	127740X	---

DCF — Damper Ceramic Facing DOF — Damper Organic Facing • — Coaxial Design Driven Disc † — Less Drive Pins

15 1/2" TWO PLATE
2" - 10 SPLINE

CLUTCH ASSEMBLIES

AS2-1552



CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

SELF ADJUSTING

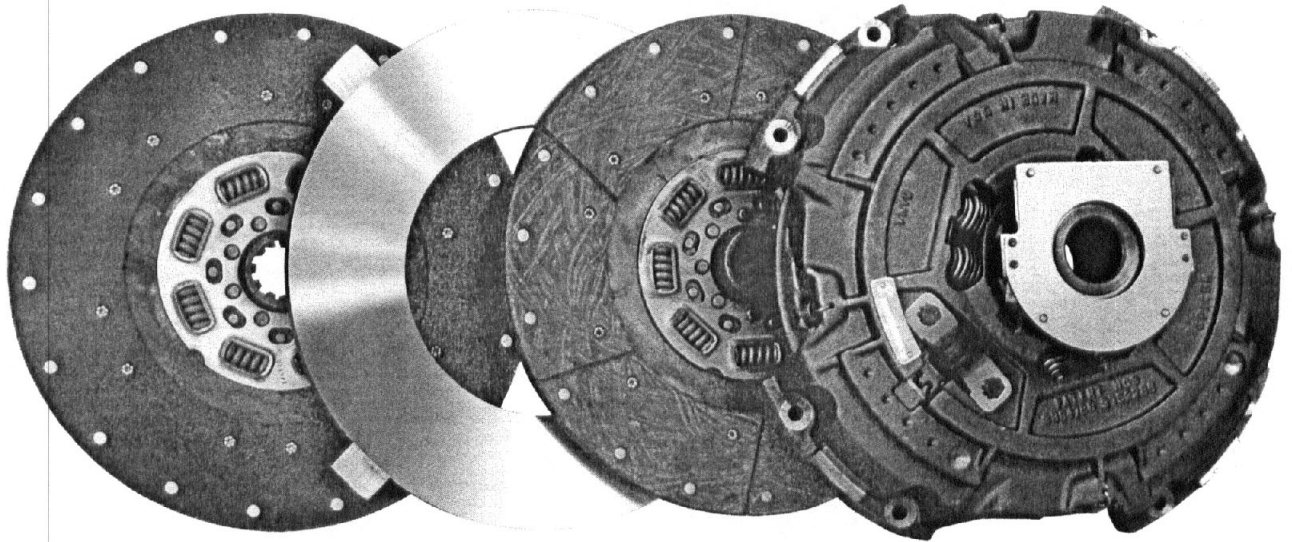
107291 (With Greaseable Release Bearing)

107291-3	128067-1	113C-124	128068-1	RCF	129077-1	3200	---	---
107291-3A	128067-1	113C-124	128068-1	RCF	129077-1	3200	127760X	---
107291-4	128142-1	113C-124	128143-1	DCF	129077-1	3200	---	---
107291-4A	128142-1	113C-124	128143-1	DCF	129077-1	3200	127760X	---
107291-7	128067-1	113C-124	128068-1	RCF	129077-2	2800	---	---
107291-7A	128067-1	113C-124	128068-1	RCF	129077-2	2800	127760X	---
107291-8	128142-1	113C-124	128143-1	DCF	129077-2	2800	---	---
107291-8A	128142-1	113C-124	128143-1	DCF	129077-2	2800	127760X	---
107291-9	128322	113C-124	128323	ROF	129077-1	3200	---	---
107291-9A	128322	113C-124	128323	ROF	129077-1	3200	127760X	---
107291-10	128324	113C-124	128325	DOF	129077-1	3200	---	---
107291-10A	128324	113C-124	128325	DOF	129077-1	3200	127760X	---
107291-11	128322	113C-124	128323	ROF	129077-2	2800	---	---
107291-11A	128322	113C-124	128323	ROF	129077-2	2800	127760X	---
107291-12	128324	113C-124	128325	DOF	129077-2	2800	---	---
107291-12A	128324	113C-124	128325	DOF	129077-2	2800	127760X	---
107291-13	128324	113C-124	128325	DOF	129077-4	3600	---	---
107291-13A	128324	113C-124	128325	DOF	129077-4	3600	127760X	---
107291-14	128322	113C-124	128323	ROF	129077-4	3600	---	---
107291-14A	128322	113C-124	128323	ROF	129077-4	3600	127760X	---
107291-21	128067-1	113C-124	128068-1	RCF	129077-4	3600	---	---
107291-21A	128067-1	113C-124	128068-1	RCF	129077-4	3600	127760X	---
107291-23	128142-1	113C-124	128143-1	DCF	129077-4	3600	---	---
107291-23A	128142-1	113C-124	128143-1	DCF	129077-4	3600	127760X	---

(Continued On Next Page)

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing

CLUTCH ASSEMBLIES

15 1/2" TWO PLATE
2" - 10 SPLINE

CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

SELF ADJUSTING

107291 (With Greaseable Release Bearing) (CONTINUED)

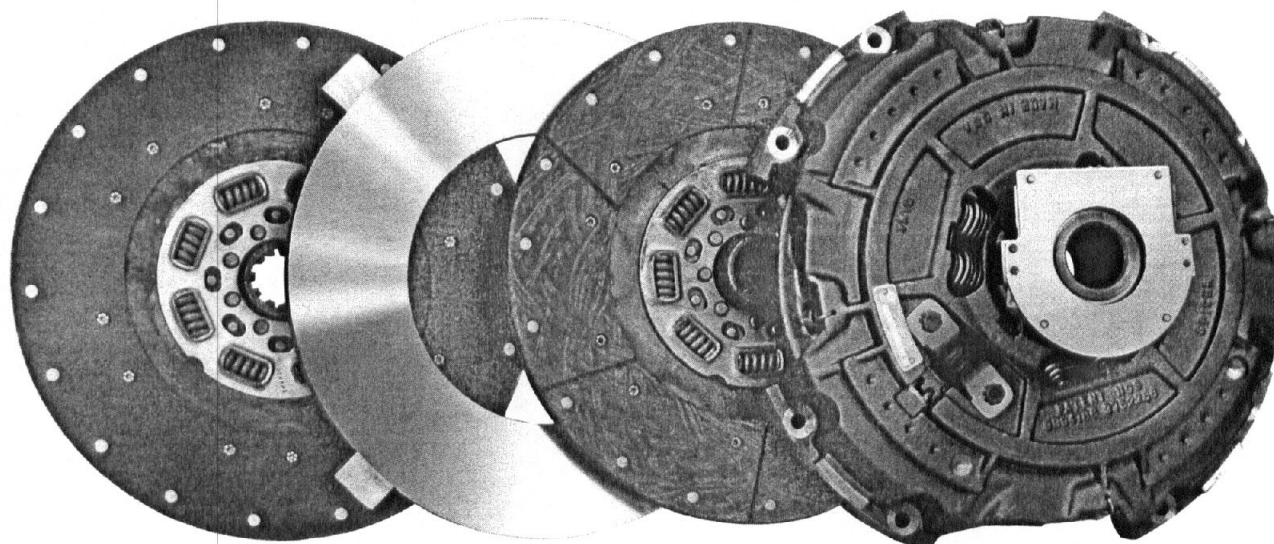
• 107291-52	128049-1	113C-124	128050-1	DCF	129077-1	3200	---	---
• 107291-52A	128049-1	113C-124	128050-1	DCF	129077-1	3200	127760X	---
† • 107291-52B	128049-1	113C-124	128050-1	DCF	129077-1	3200	---	---
• 107291-53	128049-1	113C-124	128050-1	DCF	129077-2	2800	---	---
• 107291-53A	128049-1	113C-124	128050-1	DCF	129077-2	2800	127760X	---
• 107291-55	128049-1	113C-124	128050-1	DCF	129077-4	3600	---	---
• 107291-55A	128049-1	113C-124	128050-1	DCF	129077-4	3600	127760X	---
• 107291-56	128326	113C-124	128327	DOF	129077-1	3200	---	---
• 107291-56A	128326	113C-124	128327	DOF	129077-1	3200	127760X	---
• 107291-58	128326	113C-124	128327	DOF	129077-2	2800	---	---
• 107291-58A	128326	113C-124	128327	DOF	129077-2	2800	127760X	---
• 107291-59	128326	113C-124	128327	DOF	129077-4	3600	---	---
• 107291-59A	128326	113C-124	128327	DOF	129077-4	3600	127760X	---
# 107291-60	128244	113C-124	128245	DCF	129077-1	3200	---	---
# 107291-60A	128244	113C-124	128245	DCF	129077-1	3200	127760X	---
# 107291-62	128244	113C-124	128245	DCF	129077-4	3600	---	---
# 107291-62A	128244	113C-124	128245	DCF	129077-4	3600	127760X	---
† • 107291-63	128236	113C-124	128237	DCF	129077-1	3200	---	---
† • 107291-64	128236	113C-124	128237	DCF	129077-2	2800	---	---
† • 107291-64A	128236	113C-124	128237	DCF	129077-2	2800	127760X	---
• 107291-70	128326	113C-124	128327	DOF	129077-5	2250	---	---
• 107291-70A	128326	113C-124	128327	DOF	129077-5	2250	127760X	---

DCF — Damper Ceramic Facing DOF — Damper Organic Facing • — Coaxial Design Driven Disc
 # — Free Travel 10 Spring Coaxial † — Free Travel Damper

15 1/2" TWO PLATE
2" - 10 SPLINE

CLUTCH ASSEMBLIES

AS2-1552



CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

SELF ADJUSTING

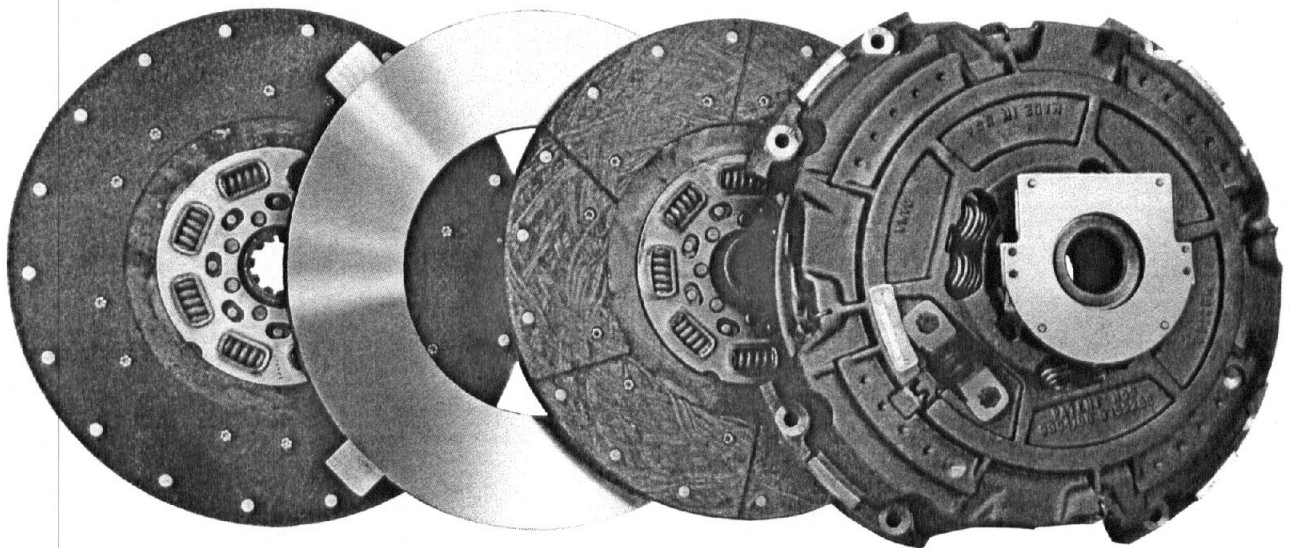
107191 (With Sealed Release Bearing)

107191-3	128067-1	113C-124	128068-1	RCF	129078-1	3200	---	---
107191-3A	128067-1	113C-124	128068-1	RCF	129078-1	3200	127760X	---
107191-4	128142-1	113C-124	128143-1	DCF	129078-1	3200	---	---
107191-4A	128142-1	113C-124	128143-1	DCF	129078-1	3200	127760X	---
107191-7	128067-1	113C-124	128068-1	RCF	129078-2	2800	---	---
107191-7A	128067-1	113C-124	128068-1	RCF	129078-2	2800	127760X	---
107191-8	128142-1	113C-124	128143-1	DCF	129078-2	2800	---	---
107191-8A	128142-1	113C-124	128143-1	DCF	129078-2	2800	127760X	---
107191-21	128067-1	113C-124	128068-1	RCF	129078-4	3600	---	---
107191-21A	128067-1	113C-124	128068-1	RCF	129078-4	3600	127760X	---
107191-23	128142-1	113C-124	128143-1	DCF	129078-4	3600	---	---
107191-23A	128142-1	113C-124	128143-1	DCF	129078-4	3600	127760X	---
107191-27	128322	113C-124	128323	ROF	129078-1	3200	---	---
107191-27A	128322	113C-124	128323	ROF	129078-1	3200	127760X	---
107191-28	128324	113C-124	128325	DOF	129078-1	3200	---	---
107191-28A	128324	113C-124	128325	DOF	129078-1	3200	127760X	---
107191-29	128322	113C-124	128323	ROF	129078-2	2800	---	---
107191-29A	128322	113C-124	128323	ROF	129078-2	2800	127760X	---
107191-30	128324	113C-124	128325	DOF	129078-2	2800	---	---
107191-30A	128324	113C-124	128325	DOF	129078-2	2800	127760X	---
107191-31	128324	113C-124	128325	DOF	129078-4	3600	---	---
107191-31A	128324	113C-124	128325	DOF	129078-4	3600	127760X	---

(Continued On Next Page)

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing

CLUTCH ASSEMBLIES

15 1/2" TWO PLATE
2" - 10 SPLINE

CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

SELF ADJUSTING

107191 (With Sealed Release Bearing) (CONTINUED)

107191-32	128322	113C-124	128323	ROF	129078-4	3600	---	---
107191-32A	128322	113C-124	128323	ROF	129078-4	3600	127760X	---
•107191-52	128049-1	113C-124	128050-1	DCF	129078-1	3200	---	---
•107191-52A	128049-1	113C-124	128050-1	DCF	129078-1	3200	127760X	---
•107191-53	128049-1	113C-124	128050-1	DCF	129078-2	2800	---	---
•107191-53A	128049-1	113C-124	128050-1	DCF	129078-2	2800	127760X	---
•107191-55	128049-1	113C-124	128050-1	DCF	129078-4	3600	---	---
•107191-55A	128049-1	113C-124	128050-1	DCF	129078-4	3600	127760X	---
•107191-70	128326	113C-124	128327	DOF	129078-1	3200	---	---
•107191-70A	128326	113C-124	128327	DOF	129078-1	3200	127760X	---
•107191-71	128326	113C-124	128327	DOF	129078-2	2800	---	---
•107191-71A	128326	113C-124	128327	DOF	129078-2	2800	127760X	---
•107191-72	128326	113C-124	128327	DOF	129078-4	3600	---	---
•107191-72A	128326	113C-124	128327	DOF	129078-4	3600	127760X	---
#107191-73	128244	113C-124	128245	DCF	129078-1	3200	---	---
#107191-73A	128244	113C-124	128245	DCF	129078-1	3200	127760X	---
#107191-74	128244	113C-124	128245	DCF	129078-4	3600	---	---
#107191-74A	128244	113C-124	128245	DCF	129078-4	3600	127760X	---

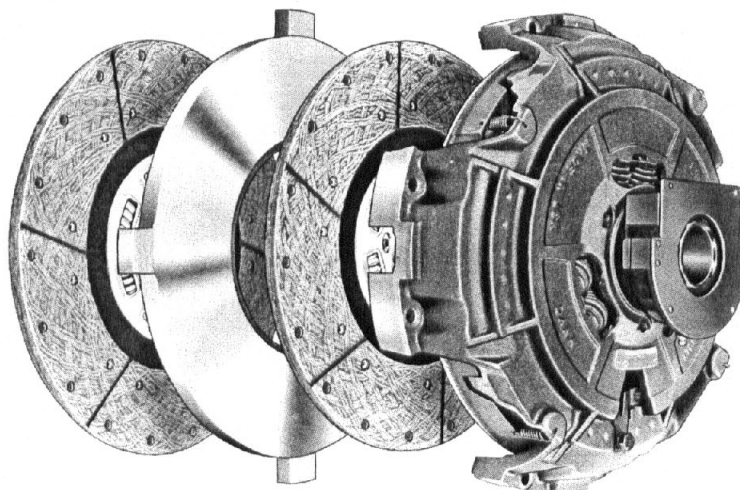
DCF — Damper Ceramic Facing
• — Coaxial Design Driven DiscDOF — Damper Organic Facing
— Free Travel 10 Spring Coaxial

ROF — Rigid Organic Facing

15 1/2" TWO PLATE
2" - 10 SPLINE

CLUTCH ASSEMBLIES

AS-1552



CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

MANUAL

107091 (With Greaseable Release Bearing)

107091-3	128067-1	113C-124	128068-1	RCF	129018-1	3200	---	---
107091-3A	128067-1	113C-124	128068-1	RCF	129018-1	3200	127760X	---
† 107091-3B	128067-1	113C-124	128068-1	RCF	129018-1	3200	---	---
107091-4	128142-1	113C-124	128143-1	DCF	129018-1	3200	---	---
107091-4A	128142-1	113C-124	128143-1	DCF	129018-1	3200	127760X	---
107091-7	128067-1	113C-124	128068-1	RCF	129018-2	2800	---	---
107091-7A	128067-1	113C-124	128068-1	RCF	129018-2	2800	127760X	---
107091-8	128142-1	113C-124	128143-1	DCF	129018-2	2800	---	---
107091-8A	128142-1	113C-124	128143-1	DCF	129018-2	2800	127760X	---
107091-15	128067-1	113C-124	128068-1	RCF	129018-1	3200	---	127383X
107091-16	128142-1	113C-124	128143-1	DCF	129018-1	3200	---	127383X
107091-21	128067-1	113C-124	128068-1	RCF	129018-4	3600	---	---
107091-21A	128067-1	113C-124	128068-1	RCF	129018-4	3600	127760X	---
† 107091-21B	128067-1	113C-124	128068-1	RCF	129018-4	3600	---	---
107091-23	128142-1	113C-124	128143-1	DCF	129018-4	3600	---	---
107091-23A	128142-1	113C-124	128143-1	DCF	129018-4	3600	127760X	---
107091-27	128322	113C-124	128323	ROF	129018-1	3200	---	---
107091-27A	128322	113C-124	128323	ROF	129018-1	3200	127760X	---
† 107091-27B	128322	113C-124	128323	ROF	129018-1	3200	---	---
107091-28	128324	113C-124	128325	DOF	129018-1	3200	---	---
107091-28A	128324	113C-124	128325	DOF	129018-1	3200	127760X	---
† 107091-28B	128324	113C-124	128325	DOF	129018-1	3200	---	---

(Continued On Next Page)

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
† — Less Drive Pins

CLUTCH ASSEMBLIES

15 1/2" TWO PLATE
2" - 10 SPLINE

CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Part No. & Type	
Part Number							Torque Limiting	Standard

MANUAL

107091 (With Greaseable Release Bearing) (CONTINUED)

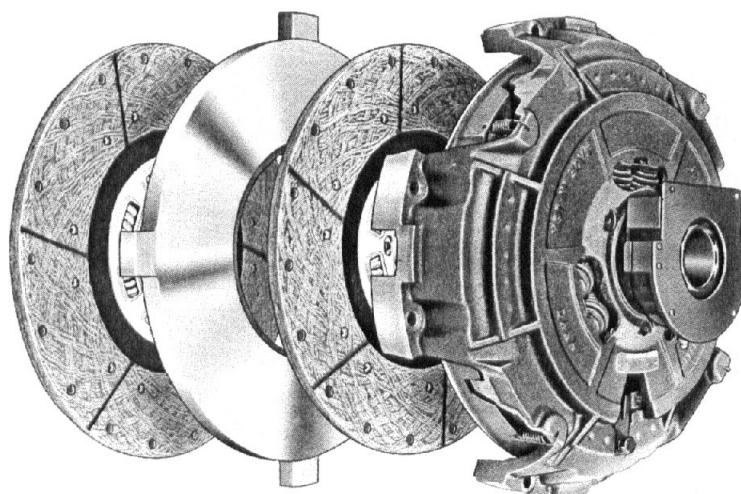
107091-29	128322	113C-124	128323	ROF	129018-2	2800	---	---
107091-29A	128322	113C-124	128323	ROF	129018-2	2800	127760X	---
107091-30	128324	113C-124	128325	DOF	129018-2	2800	---	---
107091-30A	128324	113C-124	128325	DOF	129018-2	2800	127760X	---
107091-31	128322	113C-124	128323	ROF	129018-1	3200	---	127383X
107091-32	128324	113C-124	128325	DOF	129018-1	3200	---	127383X
107091-33	128324	113C-124	128325	DOF	129018-2	2800	---	---
107091-33A	128324	113C-124	128325	DOF	129018-2	2800	127760X	---
107091-34	128324	113C-124	128325	DOF	129018-4	3600	---	---
107091-34A	128324	113C-124	128325	DOF	129018-4	3600	127760X	---
107091-35	128322	113C-124	128323	ROF	129018-4	3600	---	---
107091-35A	128322	113C-124	128323	ROF	129018-4	3600	127760X	---
†• 107091-35B	128322	113C-124	128323	ROF	129018-4	3600	---	---
• 107091-52	128049-1	113C-124	128050-1	DCF	129018-1	3200	---	---
• 107091-52A	128049-1	113C-124	128050-1	DCF	129018-1	3200	127760X	---
†• 107091-52B	128049-1	113C-124	128050-1	DCF	129018-1	3200	---	---
• 107091-53	128049-1	113C-124	128050-1	DCF	129018-2	2800	---	---
• 107091-53A	128049-1	113C-124	128050-1	DCF	129018-2	2800	127760X	---
• 107091-55	128049-1	113C-124	128050-1	DCF	129018-4	3600	---	---
• 107091-55A	128049-1	113C-124	128050-1	DCF	129018-4	3600	127760X	---
• 107091-59	128326	113C-124	128327	DOF	129018-1	3200	---	---
• 107091-59A	128326	113C-124	128327	DOF	129018-1	3200	127760X	---
†• 107091-59B	128326	113C-124	128327	DOF	129018-1	3200	---	---
★• 107091-60	128117-2	113C-124	128118-2	DCF	129018-1	3200	---	---
★• 107091-61	128179-2	113C-124	128180-2	DCF	129018-1	3200	---	---
★• 107091-61A	128179-2	113C-124	128180-2	DCF	129018-1	3200	127760X	---
• 107091-70	128326	113C-124	128327	DOF	129018-2	2800	---	---
• 107091-70A	128326	113C-124	128327	DOF	129018-2	2800	127760X	---
• 107091-71	128326	113C-124	128327	DOF	129018-4	3600	---	---
• 107091-71A	128326	113C-124	128327	DOF	129018-4	3600	127760X	---
†• 107091-71B	128326	113C-124	128327	DOF	129018-4	3600	---	---
# 107091-72	128244	113C-124	128245	DCF	129018-1	3200	---	---
# 107091-72A	128244	113C-124	128245	DCF	129018-1	3200	127760X	---
# 107091-74	128244	113C-124	128245	DCF	129018-4	3600	---	---
# 107091-74A	128244	113C-124	128245	DCF	129018-4	3600	127760X	---
‡• 107091-75	128236	113C-124	128237	DCF	129018-1	3200	---	---
‡• 107091-76	128236	113C-124	128237	DCF	129018-2	2800	---	---
‡• 107091-76A	128236	113C-124	128237	DCF	129018-2	2800	127760X	---

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
 • — Coaxial Design Driven Disc † — Less Drive Pins ‡ — Free Travel Damper # — Free Travel 10 Spring Coaxial
 ★ — Iron Base Lining-Recommended For Ag Applications

15 1/2" TWO PLATE
2" - 10 SPLINE

CLUTCH ASSEMBLIES

AS-1552



CLUTCH ASSEMBLY	CLUTCH DRIVEN DISCS				COVER ASSY.		CLUTCH BRAKE	
	Front Disc	Intermediate Plate	Rear Disc	Type and Facing	Part Number	Plate Load Lbs.	Torque Limiting	Standard
Part Number								

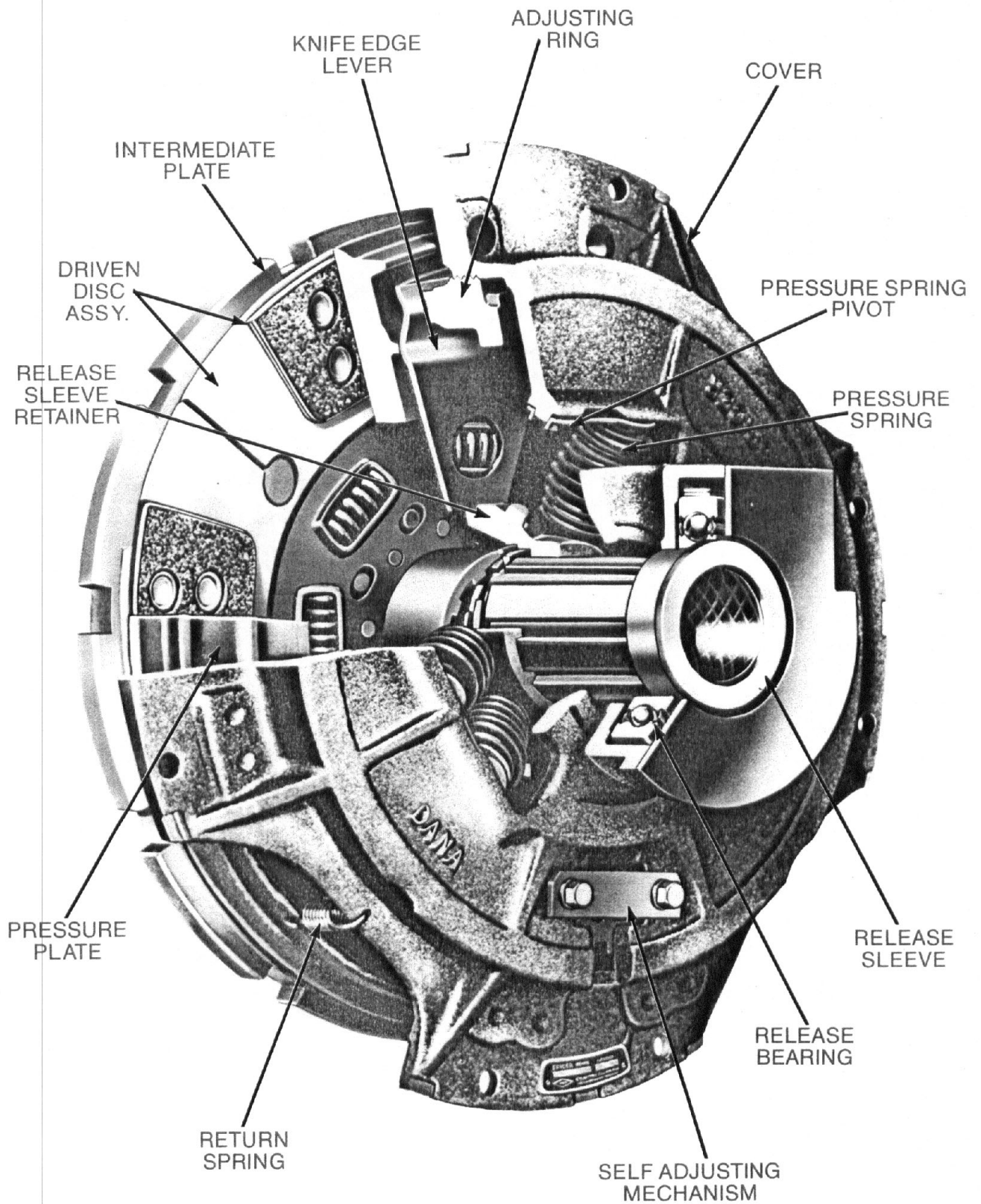
MANUAL

107591 (With Sealed Release Bearing)

107591-1	128322	113C-124	128323	ROF	129079-1	3200	---	---
107591-3	128067-1	113C-124	128068-1	RCF	129079-1	3200	---	---
107591-7	128067-1	113C-124	128068-1	RCF	129079-2	2800	---	---
107591-7A	128067-1	113C-124	128068-1	RCF	129079-2	2800	127760X	---
107591-21	128067-1	113C-124	128068-1	RCF	129079-4	3600	---	---
107591-25	128322	113C-124	128323	ROF	129079-4	3600	---	---
•107591-52	128049-1	113C-124	128050-1	DCF	129079-1	3200	---	---
•107591-53	128049-1	113C-124	128050-1	DCF	129079-2	2800	---	---
•107591-53A	128049-1	113C-124	128050-1	DCF	129079-2	2800	127760X	---
•107591-54	128326	113C-124	128327	DOF	129079-4	3600	---	---
•107591-55	128049-1	113C-124	128050-1	DCF	129079-4	3600	---	---
•107591-55A	128049-1	113C-124	128050-1	DCF	129079-4	3600	127760X	---
#107591-56	128244	113C-124	128245	DCF	129079-4	3600	---	---
#107591-56A	128244	113C-124	128245	DCF	129079-4	3600	127760X	---
•107591-57	128326	113C-124	128327	DOF	129079-1	3200	---	---

DCF — Damper Ceramic Facing DOF — Damper Organic Facing RCF — Rigid Ceramic Facing ROF — Rigid Organic Facing
• — Coaxial Design Driven Disc # — Free Travel 10 Spring Coaxial

KNIFE EDGE LEVER DESIGN

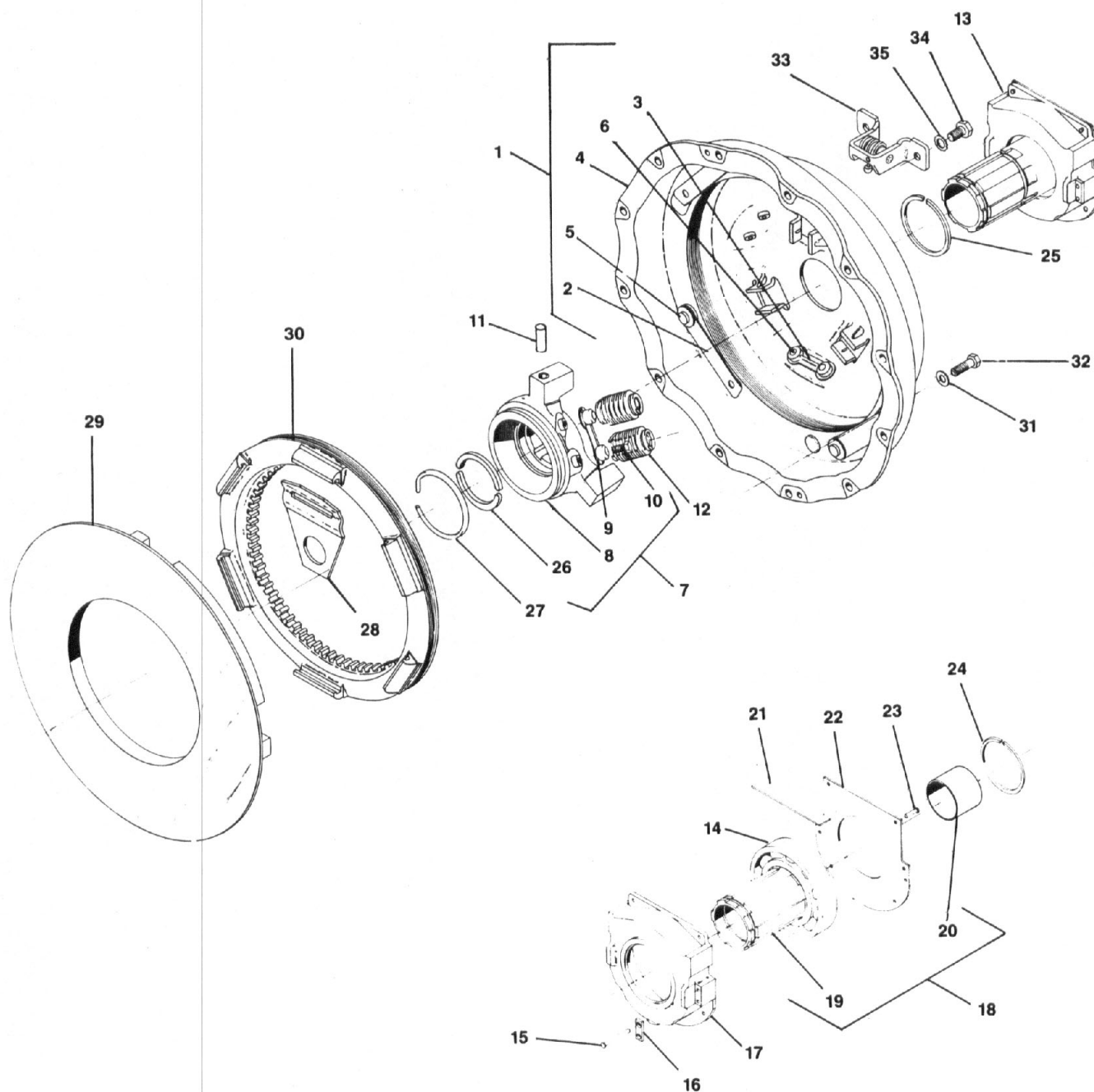


14" SINGLE PLATE
14" TWO PLATE

STAMPED ANGLE-SPRING COVER ASSEMBLIES

SAS-1401-SA
SAS-1402-SA

SELF ADJUSTING W/SEALED BEARING



SAS-1401-SA
SAS-1402-SA

STAMPED ANGLE-SPRING COVER ASSEMBLIES

14" SINGLE PLATE
14" TWO PLATE

SELF ADJUSTING W/SEALED BEARING

REF. NO.	PART NO.	PART DESCRIPTION	127874-1X	127874-2X	127980-1X	127980-2X	129058-2	129058-3
		Cover Assembly—single plate—1 3/4"-10	1	1	—	—	—	—
		Cover Assembly—two plate—1 3/4"-10	—	—	1	1	1	1
		Cover Assembly—two plate—2"-10	—	—	—	—	—	—
1	125138X	Flywheel Ring Assembly	1	1	1	1	1	1
NSS 2	118C-19	Drive Strap	8	8	8	8	8	8
NSS 3	178C-6	Pivot—spring	3	3	3	3	3	3
NSS 4	197C-133	Flywheel Ring	1	1	1	1	1	1
NSS 5	500184-9	Rivet	4	4	4	4	4	4
NSS 6	199C-63	Pop Rivet	6	6	6	6	6	6
NSS NS	212C-14	Nut	2	2	2	2	2	2
	127988X	Retainer & Spring Sleeve Assembly—1 3/4"-10	1	1	1	1	—	—
	125119X	Retainer & Spring Sleeve Assembly—2"-10	—	—	—	—	1	1
7	125056X	Retainer & Spring Pivot Assembly—1 3/4"-10	1	1	1	1	—	—
	125116X	Retainer & Spring Pivot Assembly—2"-10	—	—	—	—	1	1
8	242C-101	Retainer—1 3/4"-10	1	1	1	1	—	—
	242C-109	Retainer—2"-10	—	—	—	—	1	1
9	178C-6	Pivot—spring	3	3	3	3	3	3
10	205C-35	Self Locking Bolt	6	6	6	6	6	6
11	292C-6	Sleeve—spring	1	1	1	1	1	1
12	277C-88	Spring—pressure (3200#) plain	6	—	6	—	—	—
	277C-299	Spring—pressure (2800#) purple	—	6	—	6	6	—
	277C-286	Spring—pressure (2250#) green	—	—	—	—	—	6
13	127887X	Release Bearing (sealed) & Sleeve Assembly—1 3/4"-10	1	1	—	—	—	—
	127864X	Release Bearing (sealed) & Sleeve Assembly—1 3/4"-10	—	—	1	1	—	—
	127865X	Release Bearing (sealed) & Sleeve Assembly—2"-10	—	—	—	—	1	1
14	570900	Release Bearing	1	1	1	1	1	1
15	500191-19	Rivet—1 1/8" x 1 1/2"	4	4	4	4	4	4
16	204C-1	Plate—shifter yoke thrust	1	1	1	1	1	1
17	124C-80	Housing—release bearing	1	1	1	1	1	1
18	127873X	Release Sleeve & Bushing Assembly—1 3/4"-10	1	1	—	—	—	—
	127857X	Release Sleeve & Bushing Assembly—1 3/4"-10	—	—	1	1	—	—
	127393X	Release Sleeve & Bushing Assembly—2"-10	—	—	—	—	1	1
19	110C-211	Release Sleeve—1 3/4"-10	1	1	—	—	—	—
	110C-203	Release Sleeve—1 3/4"-10	—	—	1	1	—	—
	110C-138	Release Sleeve—2"-10	—	—	—	—	1	1
20	257C-29	Bushing—release sleeve	1	1	1	1	—	—
	257C-30	Bushing—release sleeve	—	—	—	—	1	1
21	189C-9	Spring—release bearing	1	1	1	1	1	1
22	203C-7	Cover—release bearing	1	1	1	1	1	1
23	500217-11	Rivet—1/8" x 11/16"	4	4	4	4	4	4
24	236C-13	Snap Ring	—	—	—	—	1	1
25	236C-46	Snap Ring	1	1	—	—	—	—
26	236C-8	Ring—release sleeve—1 3/4"-10	1	1	1	1	—	—
	236C-18	Ring—release sleeve—2"-10	—	—	—	—	2	2
27	236C-20	Snap Ring	1	1	1	1	1	1
28	173C-73	Lever	6	6	6	6	6	6
29	170C-428	Pressure Plate	1	1	1	1	1	1
30	195C-69	Adjusting Ring	1	1	1	1	1	1
31	200C-29	Washer—belleville	4	4	4	4	4	4
32	205C-40	Bolt	4	4	4	4	4	4
33	125131X	Wear Compensator Assembly	1	1	1	1	1	1
34	500398-6	Screw—3/8" - 16 x 11/16" hex head	2	2	2	2	2	2
35	500362-11	Washer—3/8" external tooth lock	2	2	2	2	2	2

NS—Not Shown

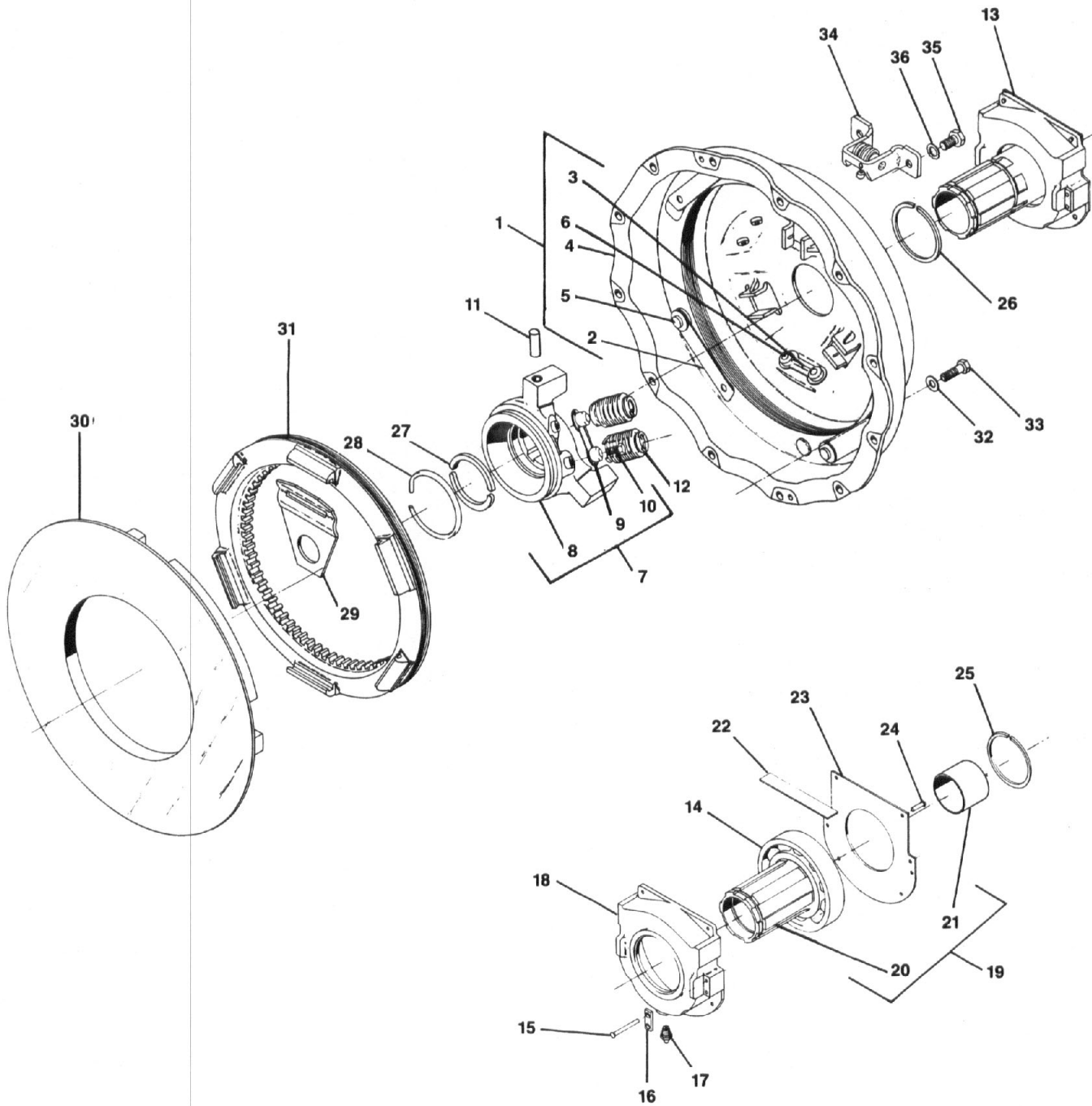
NSS—Not Sold Separately

14" SINGLE PLATE
14" TWO PLATE

STAMPED ANGLE-SPRING COVER ASSEMBLIES

SAS-1401-SA
SAS-1402-SA

SELF ADJUSTING W/GREASEABLE BEARING



SAS-1401-SA
SAS-1402-SA

STAMPED ANGLE-SPRING COVER ASSEMBLIES

14" SINGLE PLATE
14" TWO PLATE

SELF ADJUSTING W/GREASEABLE BEARING

REF. NO.	PART NO.	PART DESCRIPTION	129059-2	129060-2	129061-2
		Cover Assembly—single plate—1 3/4"-10	1	—	—
		Cover Assembly—two plate—1 3/4"-10	—	1	—
		Cover Assembly—two plate—2"-10	—	—	1
1	125138X	Flywheel Ring Assembly	1	1	1
NSS 2	118C-19	Drive Strap	8	8	8
NSS 3	178C-6	Pivot—spring	3	3	3
NSS 4	197C-133	Flywheel Ring	1	1	1
NSS 5	500184-9	Rivet	4	4	4
NSS 6	199C-63	Pop Rivet	6	6	6
NSS NS	212C-14	Nut	2	2	2
	127988X	Retainer & Spring Sleeve Assembly—1 3/4"-10	1	1	—
	125119X	Retainer & Spring Sleeve Assembly—2"-10	—	—	1
7	125056X	Retainer & Spring Pivot Assembly—1 3/4"-10	1	1	—
	125116X	Retainer & Spring Pivot Assembly—2"-10	—	—	1
8	242C-101	Retainer—1 3/4"-10	1	1	—
	242C-109	Retainer—2"-10	—	—	1
9	178C-6	Pivot—spring	3	3	3
10	205C-35	Self Locking Bolt	6	6	6
11	292C-6	Sleeve Spring	1	1	1
12	277C-299	Spring—pressure (2800#) purple	6	6	6
13	127889X	Release Bearing & Sleeve Assembly—1 3/4"-10	1	—	—
	127860X	Release Bearing & Sleeve Assembly—1 3/4"-10	—	1	—
	127859X	Release Bearing & Sleeve Assembly—2"-10	—	—	1
14	550017	Release Bearing	1	1	1
15	500191-19	Rivet—1 1/8" x 1 1/2"	4	4	4
16	204C-1	Plate—shifter yoke thrust	1	1	1
17	269C-12	Lube Fitting	1	1	1
18	124C-77	Housing—release bearing	1	1	1
19	127873X	Release Sleeve & Bushing Assembly—1 3/4"-10	1	—	—
	127857X	Release Sleeve & Bushing Assembly—1 3/4"-10	—	1	—
	127393X	Release Sleeve & Bushing Assembly—2"-10	—	—	1
20	110C-211	Release Sleeve—1 3/4"-10	1	—	—
	110C-203	Release Sleeve—1 3/4"-10	—	1	—
	110C-138	Release Sleeve—2"-10	—	—	1
21	257C-29	Bushing—release sleeve—1 3/4"-10	1	1	—
	257C-30	Bushing—release sleeve—2"-10	—	—	1
22	189C-9	Spring—release bearing	1	1	1
23	203C-7	Cover—release bearing	1	1	1
24	500217-11	Rivet—1/8" x 11/16"	4	4	4
25	236C-13	Snap Ring	—	—	1
26	236C-46	Snap Ring	1	—	—
27	236C-8	Ring—release sleeve—1 3/4"-10	1	1	—
	236C-18	Ring—release sleeve—2"-10	—	—	1
28	236C-20	Snap Ring	1	1	1
29	173C-73	Lever	6	6	6
30	170C-428	Pressure Plate	1	1	1
31	195C-69	Adjusting Ring	1	1	1
32	200C-29	Washer—belleville	4	4	4
33	205C-40	Bolt	4	4	4
34	125131X	Wear Compensator Assembly	1	1	1
35	500398-6	Screw—3/8" - 16 x 11/16" hex head	2	2	2
36	500362-11	Washer—3/8" external tooth lock	2	2	2

NS—Not Shown

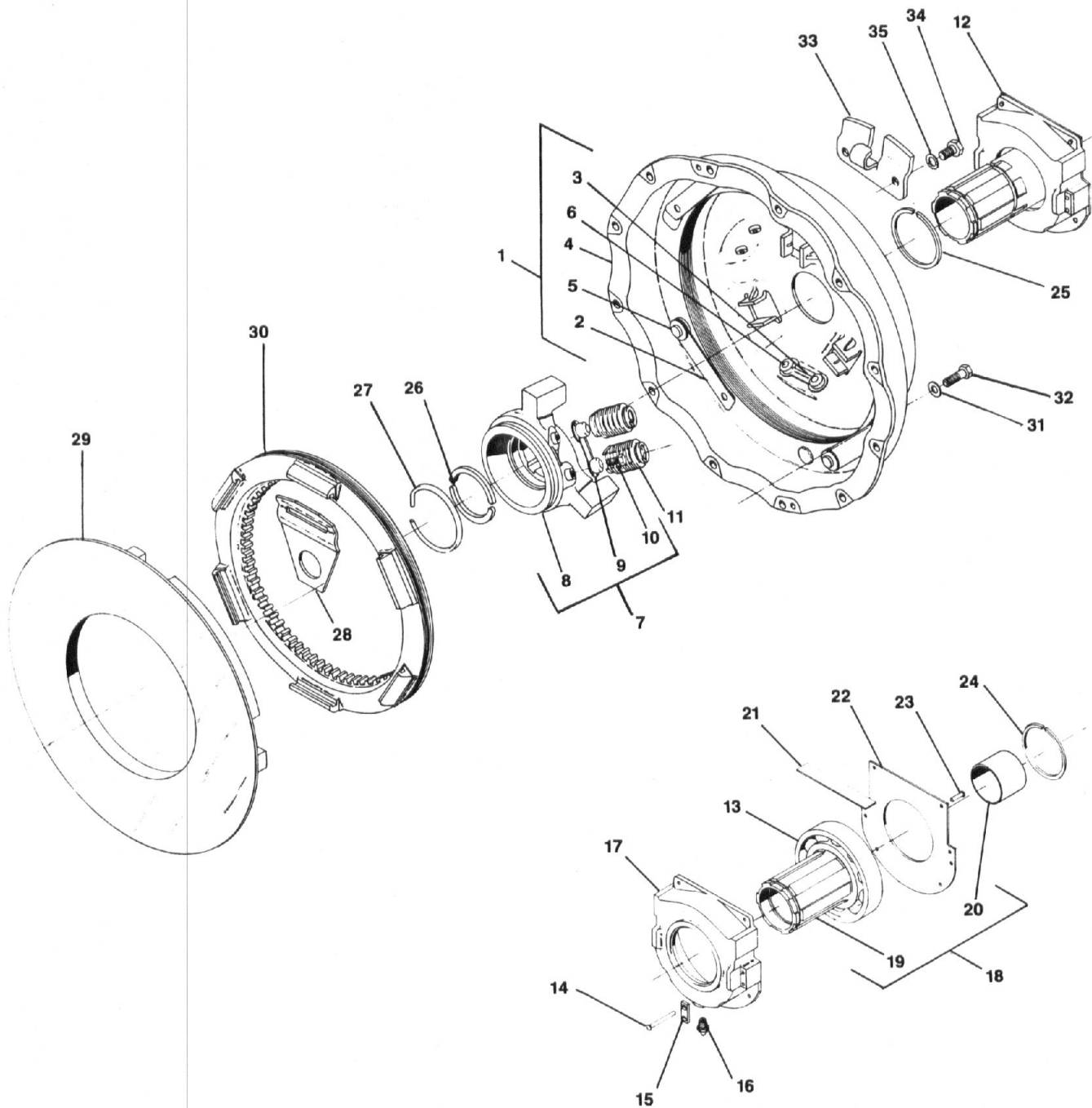
NSS—Not Sold Separately

14" SINGLE PLATE
14" TWO PLATE

STAMPED ANGLE-SPRING COVER ASSEMBLIES

SAS-1401
SAS-1402

MANUAL W/GREASEABLE BEARING



SAS-1401
SAS-1402

STAMPED ANGLE-SPRING COVER ASSEMBLIES

14" SINGLE PLATE
14" TWO PLATE

MANUAL W/GREASEABLE BEARING

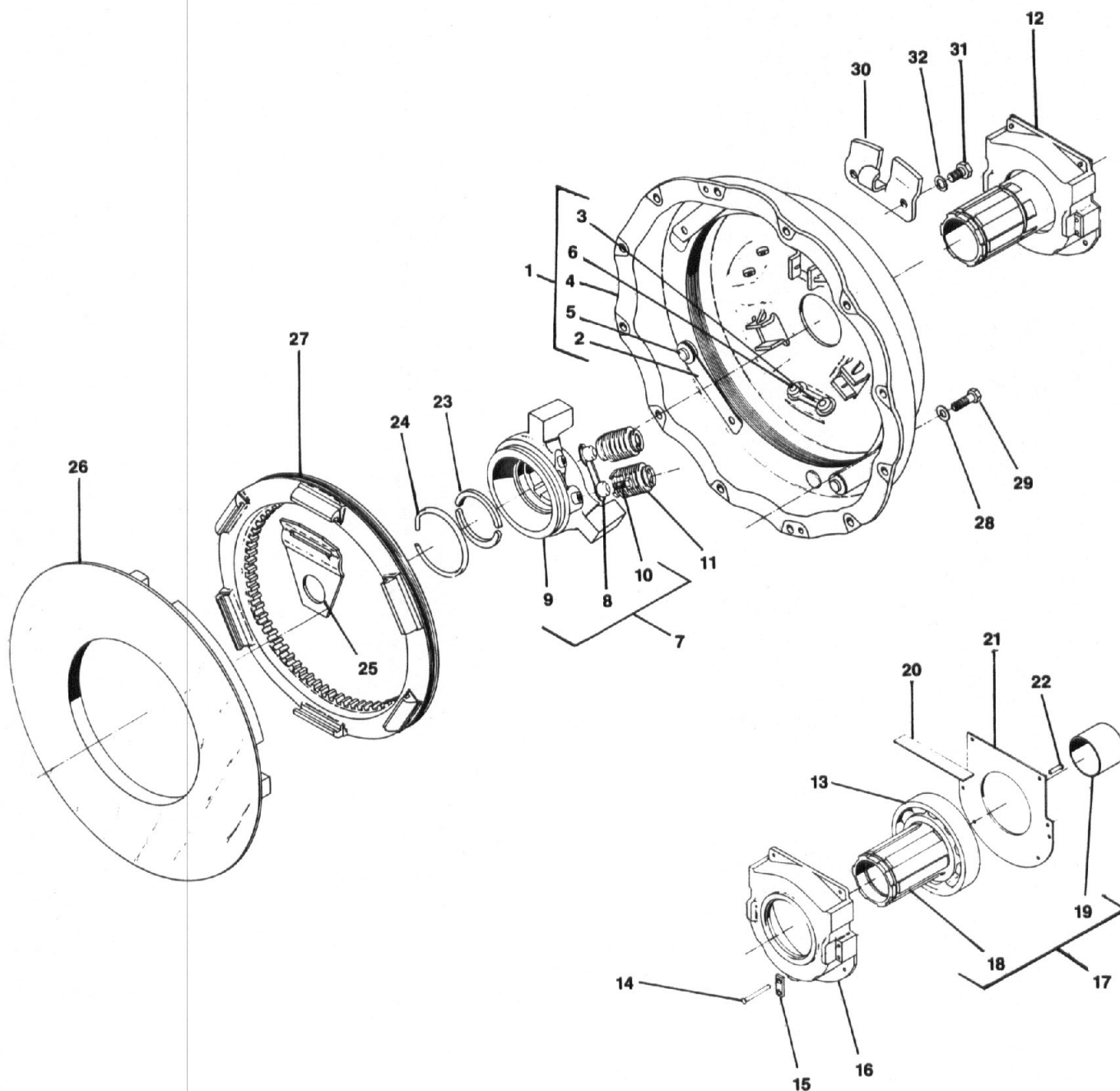
REF. NO.	PART NO.	PART DESCRIPTION	127747-2X	127747-3X	129044-2	129044-3	129044-5	129055-2
		Cover Assembly—single plate—1 3/4"-10	1	1	—	—	—	—
		Cover Assembly—two plate—1 3/4"-10	—	—	1	1	1	—
		Cover Assembly—two plate—2"-10	—	—	—	—	—	1
1	125022X	Flywheel Ring Assembly	1	1	1	1	1	1
NSS 2	118C-19	Drive Strap	8	8	8	8	8	8
NSS 3	178C-6	Pivot—spring	3	3	3	3	3	3
NSS 4	197C-133	Flywheel Ring	1	1	1	1	1	1
NSS 5	500184-9	Rivet	4	4	4	4	4	4
NSS 6	199C-63	Pop Rivet	6	6	6	6	6	6
NSS NS	212C-14	Nut	2	2	2	2	2	2
7	125056X	Retainer & Spring Pivot Assembly—1 3/4"-10	1	1	1	1	1	—
	125116X	Retainer & Spring Pivot Assembly—2"-10	—	—	—	—	—	1
8	242C-101	Retainer—1 3/4"-10	1	1	1	1	1	—
	242C-109	Retainer—2"-10	—	—	—	—	—	1
9	178C-6	Pivot—spring	3	3	3	3	3	3
10	205C-35	Self Locking Bolt	6	6	6	6	6	6
11	277C-299	Spring—pressure (2800#) purple	6	—	6	6	—	6
	277C-149	Spring—pressure (2400#) blue	—	6	—	—	—	—
	277C-286	Spring—pressure (2250#) green	—	—	—	—	6	—
12	127889X	Release Bearing & Sleeve Assembly—1 3/4"-10	1	1	—	—	—	—
	127860X	Release Bearing & Sleeve Assembly—1 3/4"-10	—	—	1	1	1	—
	127859X	Release Bearing & Sleeve Assembly—2"-10	—	—	—	—	—	1
13	550017	Release Bearing	1	1	1	1	1	1
14	500191-19	Rivet—1 1/8" x 1 1/2"	4	4	4	4	4	4
15	204C-1	Plate—shifter yoke thrust	1	1	1	1	1	1
16	296C-12	Lube Fitting	1	1	1	1	1	1
17	124C-77	Housing—release bearing	1	1	1	1	1	1
18	127873X	Release Sleeve & Bushing Assembly—1 3/4"-10	1	1	—	—	—	—
	127857X	Release Sleeve & Bushing Assembly—1 3/4"-10	—	—	1	1	1	—
	127393X	Release Sleeve & Bushing Assembly—2"-10	—	—	—	—	—	1
19	110C-211	Release Sleeve—1 3/4"-10	1	1	—	—	—	—
	110C-203	Release Sleeve—1 3/4"-10	—	—	1	1	1	—
	110C-138	Release Sleeve—2"-10	—	—	—	—	—	1
20	257C-29	Bushing—release sleeve	1	1	1	1	1	—
	257C-30	Bushing—release sleeve	—	—	—	—	—	1
21	189C-9	Spring—release bearing	1	1	1	1	1	1
22	203C-7	Cover—release bearing	1	1	1	1	1	1
23	500217-11	Rivet—1/8" x 11/16"	4	4	4	4	4	4
24	236C-13	Snap Ring	—	—	—	—	—	1
25	236-C46	Snap Ring	1	1	—	—	—	—
26	236C-8	Ring—release sleeve—1 3/4"-10	2	2	2	2	2	—
	236C-18	Ring—release sleeve—2"-10	—	—	—	—	—	2
27	236C-20	Snap Ring	1	1	1	1	1	1
28	173C-73	Lever	6	6	6	6	6	6
29	170C-428	Pressure Plate	1	1	1	1	1	1
30	195C-62	Adjusting Ring	1	1	1	1	1	1
31	200C-29	Washer—belleville	4	4	4	4	4	4
32	205C-40	Bolt	4	4	4	4	4	4
33	198C-20	Lock Strap	1	1	1	1	1	1
34	500398-6	Screw—3/8" - 16 x 11/16" hex head	2	2	2	2	2	2
35	500362-11	Washer—3/8" external tooth lock	2	2	2	2	2	2

NS—Not Shown

NSS—Not Sold Separately

STAMPED ANGLE-SPRING COVER ASSEMBLIES

MANUAL W/SEALED BEARING



STAMPED ANGLE-SPRING COVER ASSEMBLIES

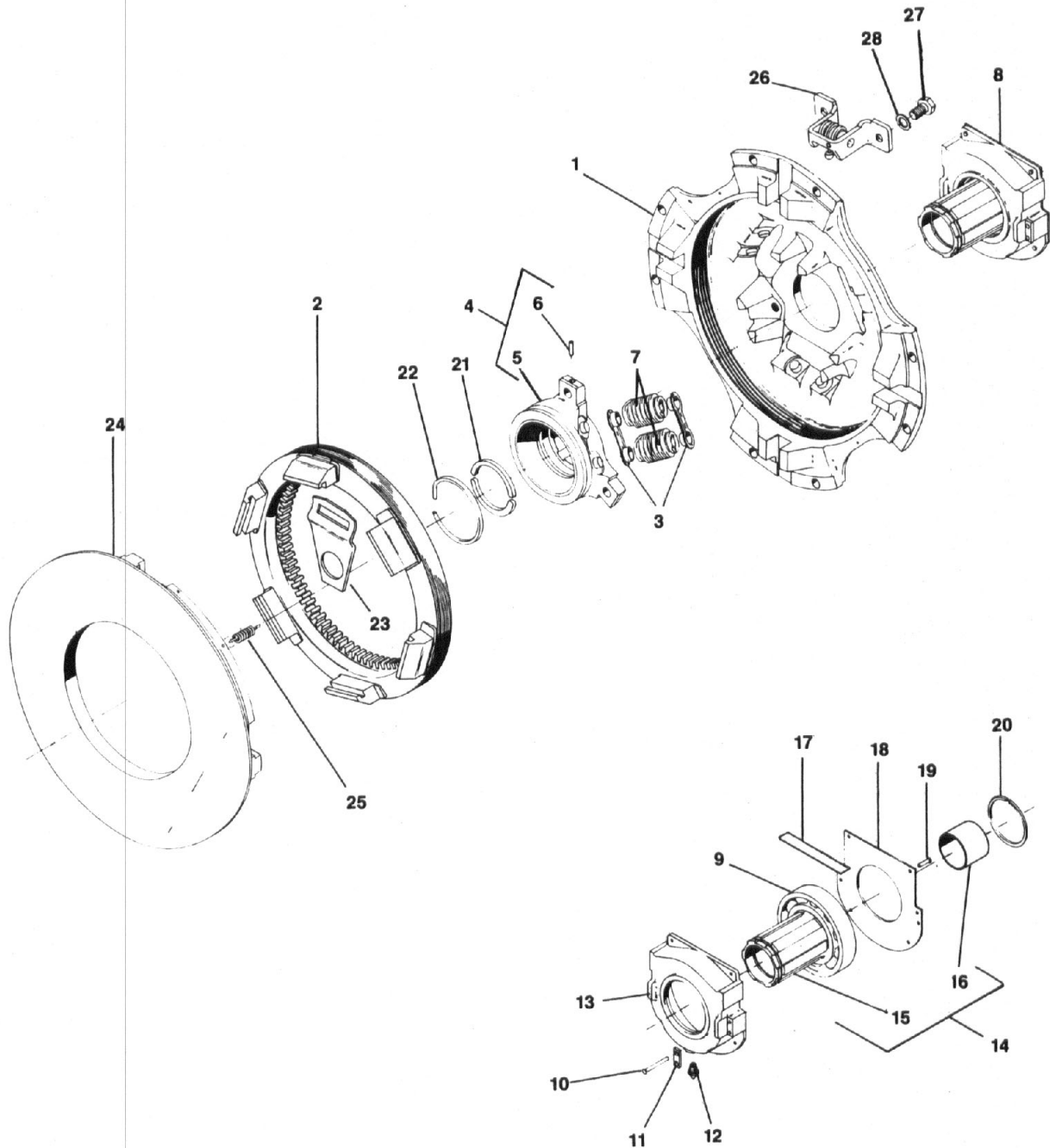
MANUAL W/SEALED BEARING

REF. NO.	PART NO.	PART DESCRIPTION	127979-2X
1	125022X	Cover Assembly—1 3/4"-10	1
NSS 2	118C-19	Flywheel Ring Assembly	1
NSS 3	178C-6	Drive Strap	8
NSS 4	197C-33	Pivot—spring	3
NSS 5	500184-9	Pivot—spring	1
NSS 6	199C-63	Flywheel Ring	4
NSS NS	212C-14	Rivet	6
		Pop Rivet	2
		Nut	1
7	125056X	Retainer & Spring Pivot Assembly—1 3/4"-10	3
8	178C-6	Pivot—spring	1
9	242C-101	Retainer—1 3/4"-10	6
10	205C-35	Self Locking Bolt	6
11	277C-299	Spring—pressure (2800#) purple	1
12	127864X	Release Bearing & Sleeve Assembly—1 3/4"-10	1
13	570900	Release Bearing	4
14	500191-19	Rivet—1 1/8" x 1 1/2"	1
15	204C-1	Plate—shifter yoke thrust	1
16	127C-80	Housing—release bearing	1
17	127857X	Release Sleeve & Bushing Assembly—1 3/4"-10	1
18	110C-203	Release Sleeve	1
19	257C-29	Bushing—release sleeve	1
20	189C-9	Spring—release bearing	1
21	203C-7	Cover—release bearing	4
22	500217-11	Rivet—1/8" x 11/16"	1
23	236C-8	Ring—release sleeve—2 3/4"-10	1
24	236C-20	Snap Ring	6
25	173C-73	Lever	1
26	170C-428	Pressure Plate	1
27	195C-62	Adjusting Ring	4
28	200C-29	Washer—belleville	4
29	205C-40	Bolt	1
30	198C-20	Lock Strap	2
31	500398-6	Screw—3/8" - 16 x 11/16" hex head	2
32	500362-11	Washer—3/8" external tooth lock	2

NS—Not Shown

NSS—Not Sold Separately

SELF ADJUSTING W/GREASEABLE BEARING



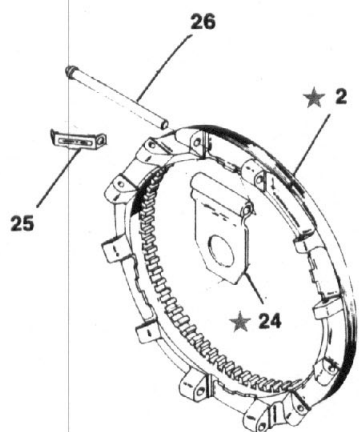
COVER ASSEMBLIES

14" TWO PLATE

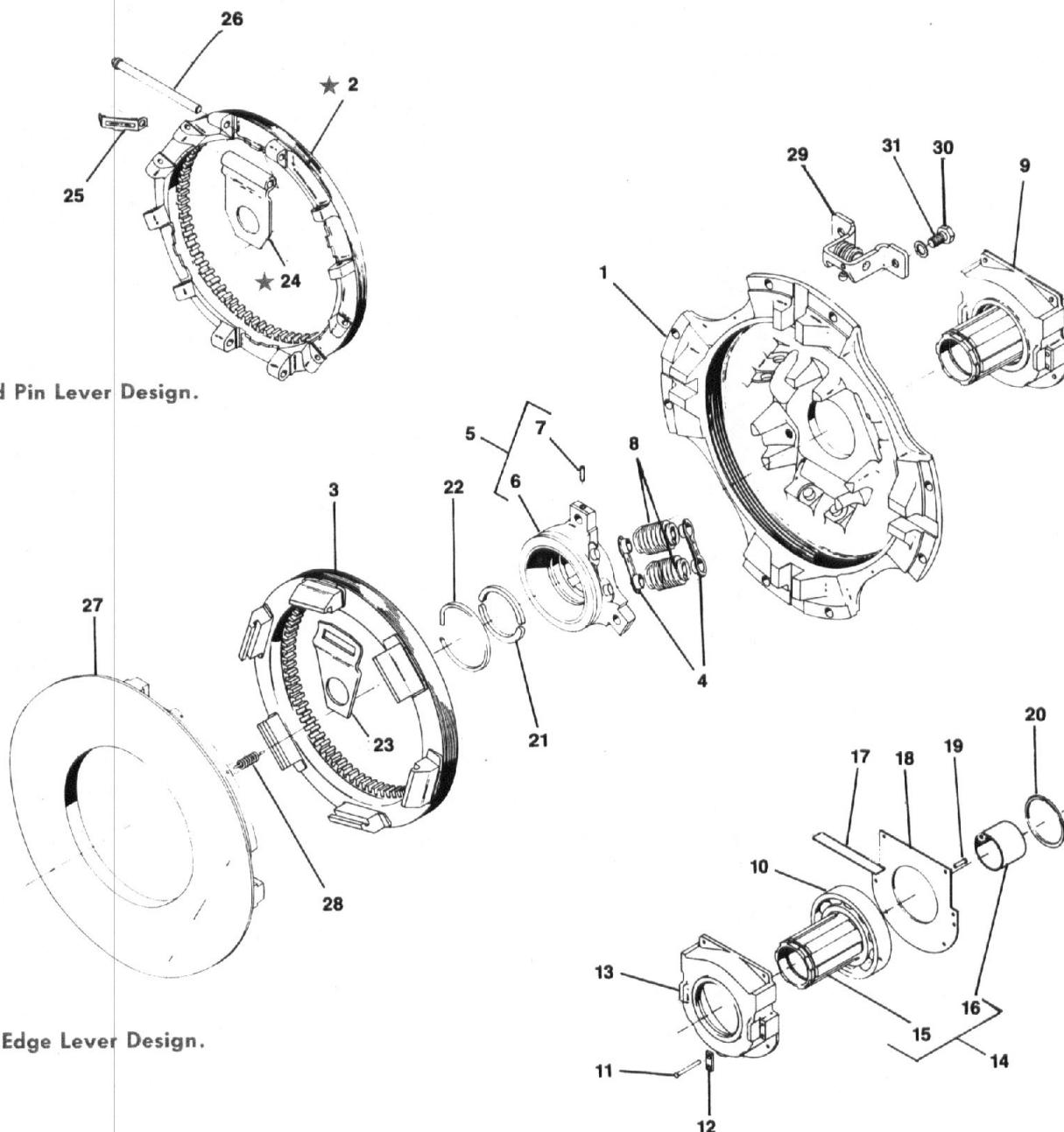
SELF ADJUSTING W/GREASEABLE BEARING

REF. NO.	PART NO.	PART DESCRIPTION	129229-1	129229-2	129229-3	129250-1	129250-2
		Cover Assembly—1 3/4"-10	1	1	1	—	—
		Cover Assembly—2"-10	—	—	—	1	1
1	197C-129	Flywheel Ring	1	1	1	1	1
2	195C-69	Adjusting Ring	1	1	1	1	1
3	178C-6	Pivot—pressure spring	6	6	6	6	6
4	127928X	Retainer & Sleeve Spring Assembly—1 3/4"-10	1	1	1	—	—
	127929X	Retainer & Sleeve Spring Assembly—2"-10	—	—	—	1	1
5	242C-44	Retainer—release sleeve—1 3/4"-10	1	1	1	—	—
	242C-54	Retainer—release sleeve—2"-10	—	—	—	1	1
6	292C-6	Sleeve—spring	1	1	1	1	1
7	277C-88	Spring—pressure (3200#) plain	6	—	—	6	—
	277C-96	Spring—pressure (2800#) red	—	6	—	—	6
	277C-149	Spring—pressure (2400#) blue	—	—	6	—	—
8	127860X	Release Bearing & Sleeve Assembly—1 3/4"-10	1	1	1	—	—
	127859X	Release Bearing & Sleeve Assembly—2"-10	—	—	—	1	1
9	550017	Release Bearing	1	1	1	1	1
10	500191-19	Rivet—1/8" x 1 1/2"	4	4	4	4	4
11	204C-1	Plate—shifter yoke thrust	2	2	2	2	2
12	500168-2	Lube Fitting	1	1	1	1	1
13	124C-77	Housing—release bearing	1	1	1	1	1
14	127857X	Release Sleeve & Bushing Assembly—1 3/4"-10	1	1	1	—	—
	127393X	Release Sleeve & Bushing Assembly—2"-10	—	—	—	1	1
15	110C-203	Release Sleeve—1 3/4"-10	1	1	1	—	—
	110C-138	Release Sleeve—2"-10	—	—	—	1	1
16	257C-29	Bushing—release sleeve—1 3/4"-10	1	1	1	—	—
	257C-30	Bushing—release sleeve—2"-10	—	—	—	1	1
17	189C-9	Spring—release bearing	1	1	1	1	1
18	203C-7	Cover—release bearing	1	1	1	1	1
19	500217-11	Rivet—1/8" x 11/16"	4	4	4	4	4
20	236C-13	Snap Ring	—	—	—	1	1
21	236C-8	Ring—release sleeve—1 3/4"-10	2	2	2	—	—
	236C-18	Ring—release sleeve—2"-10	—	—	—	2	2
22	236C-20	Snap Ring	1	1	1	1	1
23	173C-73	Lever	6	6	6	6	6
24	170C-159	Pressure Plate	1	1	1	1	1
25	230C-22	Spring—return	4	4	4	4	4
26	125131X	Wear Compensator Assembly	1	1	1	1	1
27	500398-6	Screw—3/8" - 16 x 11/16" hex head	2	2	2	2	2
28	500362-11	Washer—3/8" external tooth lock	2	2	2	2	2

SELF ADJUSTING W/SEALED BEARING



Clip and Pin Lever Design.



Knife Edge Lever Design.

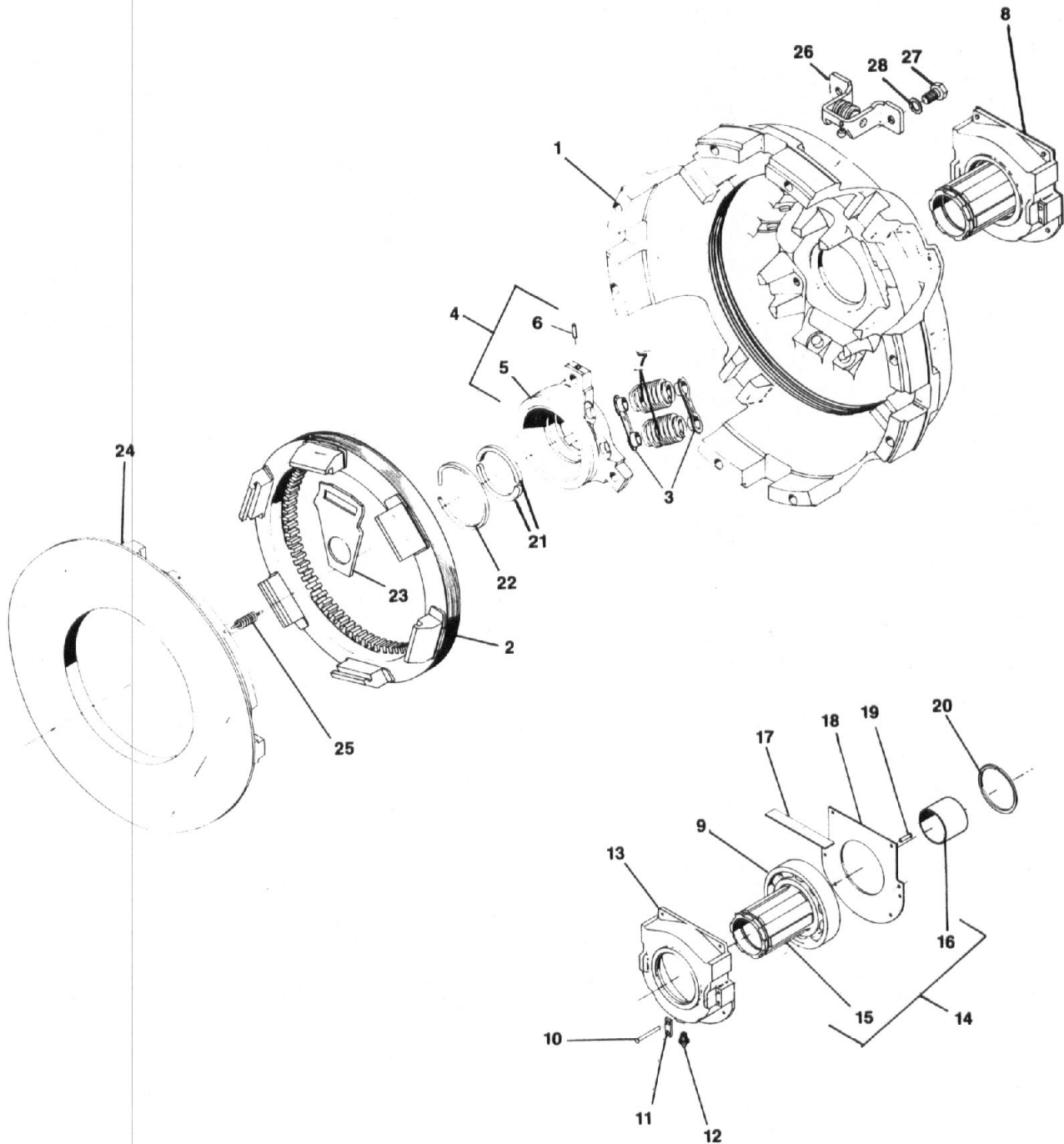
★ IMPORTANT - 14" CLUTCHES ONLY

When Changing From Clip and Pin Lever Design to Knife Edge Lever Design, Replace Levers and Adjusting Ring with Kit No. 125007X. See next page for contents.

SELF ADJUSTING W/SEALED BEARING

REF. NO.	PART NO.	PART DESCRIPTION	127729-1X	127729-2X	127750-1X	127750-2X
		Cover Assembly—1 3/4" - 10.....	1	1	—	—
		Cover Assembly—2" - 10.....	—	—	1	1
1	197C-129	Flywheel Ring	1	1	1	1
■2	195C-52	Adjusting Ring (Clip Design)	1	1	1	1
•3	195C-69	Adjusting Ring (Knife Design)	1	1	1	1
4	178C-6	Pivot—pressure spring	6	6	6	6
5	127928X	Retainer & Sleeve Spring Assembly—1 3/4"-10	1	1	—	—
	127929X	Retainer & Sleeve Spring Assembly—2" - 10	—	—	1	1
6	242C-44	Retainer—release sleeve—1 3/4" - 10	1	1	—	—
	242C-54	Retainer—release sleeve—2" - 10	—	—	1	1
7	292C-6	Sleeve—spring	1	1	1	1
8	277C-88	Spring—pressure (3200#) plain	6	—	6	—
	277C-96	Spring—pressure (2800#) red	—	6	—	6
9	127864X	Release Bearing (sealed) & Sleeve Assembly—1 3/4" - 10	1	1	—	—
	127865X	Release Bearing (sealed) & Sleeve Assembly—2" - 10	—	—	1	1
10	570900	Release Bearing	1	1	1	1
11	500191-19	Rivet—1/8" x 1 1/2"	4	4	4	4
12	204C-1	Plate—shifter yoke thrust	2	2	2	2
13	124C-80	Housing—release bearing	1	1	1	1
14	127857X	Release Sleeve & Bushing Assembly—1 3/4" - 10	1	1	—	—
	127393X	Release Sleeve & Bushing Assembly—2" - 10	—	—	1	1
15	110C-203	Release Sleeve—1 3/4" - 10	1	1	—	—
	110C-138	Release Sleeve—2" - 10	—	—	1	1
16	257C-29	Bushing—release sleeve—1 3/4" - 10	1	1	—	—
	257C-30	Bushing—release sleeve—2" - 10	—	—	1	1
17	189C-9	Spring—release bearing	1	1	1	1
18	203C-7	Cover—release bearing	1	1	1	1
19	500217-11	Rivet—1/8" x 11/16"	4	4	4	4
20	236C-13	Snap Ring	—	—	1	1
21	236C-8	Ring—release sleeve—1 3/4" - 10	2	2	—	—
	236C-18	Ring—release sleeve—2" - 10	—	—	2	2
22	236C-20	Snap Ring	1	1	1	1
•23	173C-73	Lever (Knife Design)	6	6	6	6
■24	173C-54	Lever (Clip Design)	6	6	6	6
■25	107C-3	Clip—pivot pin/used with 173C-54.....	3	3	3	3
■26	123C-27	Pin—pivot/used with 173C-54	6	6	6	6
27	170C-159	Pressure Plate	1	1	1	1
28	230C-22	Spring—return	4	4	4	4
29	125131X	Wear Compensator Assembly	1	1	1	1
30	500398-6	Screw—3/8" - 16 x 11/16" hex head	2	2	2	2
31	500362-11	Washer—3/8" external tooth lock	2	2	2	2
	125007X	Service Kit — Adjusting Ring & Levers				
	195C-69	Adjusting Ring				
	173C-73	Levers (6)				

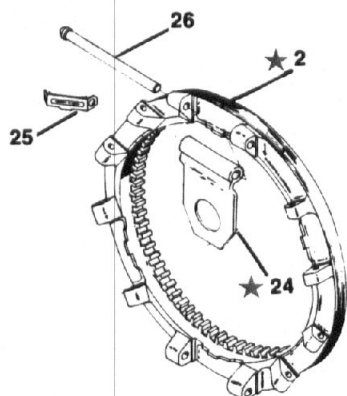
SELF ADJUSTING W/GREASEABLE BEARING



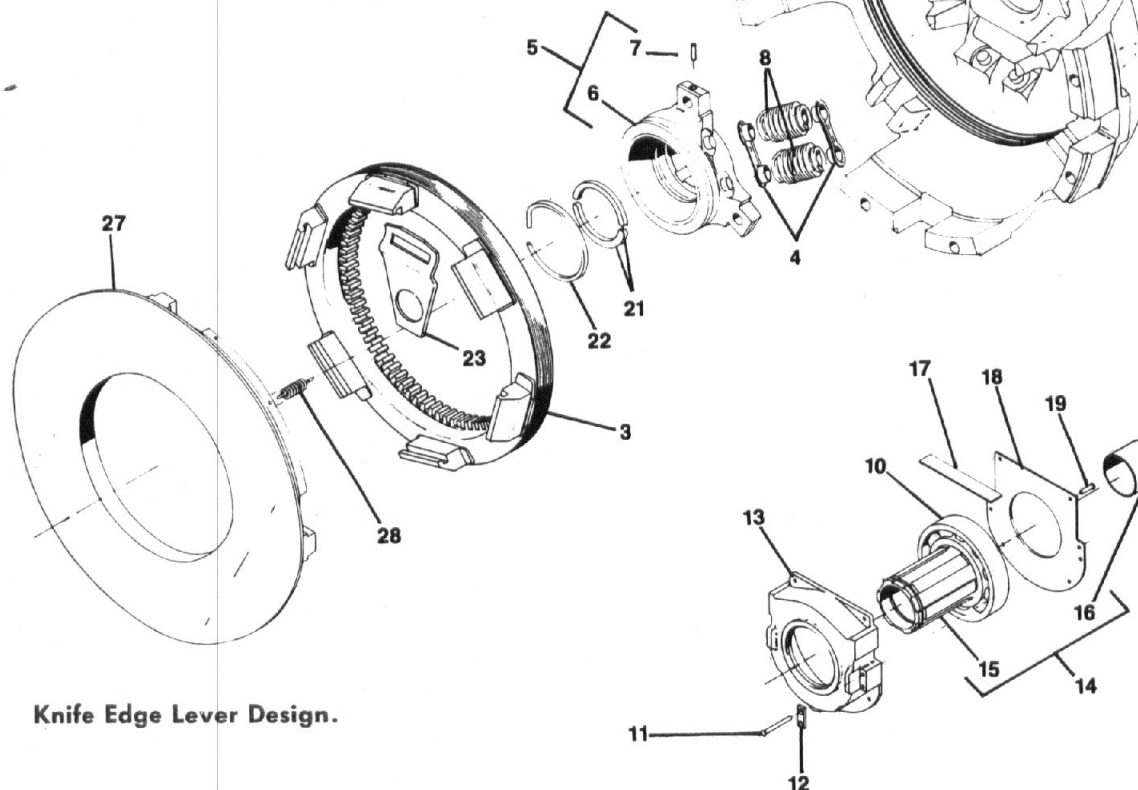
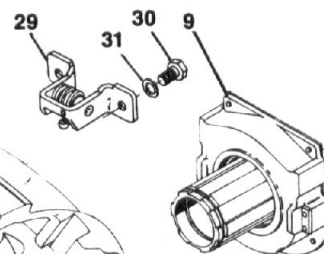
SELF ADJUSTING W/GREASEABLE BEARING

REF. NO.	PART NO.	PART DESCRIPTION	129077-1	129077-2	129077-4	129077-5	129256-1	129256-2
		Cover Assembly—1 3/4" - 10	—	—	—	—	1	1
		Cover Assembly—2" - 10	1	1	1	1	—	—
1	197C-135	Flywheel Ring	1	1	1	1	1	1
2	195C-69	Adjusting Ring	1	1	1	1	1	1
3	178C-6	Pivot—pressure spring	6	6	6	6	6	6
4	127928X	Retainer & Sleeve Spring Assembly—1 3/4" - 10	—	—	—	—	1	1
	127929X	Retainer & Sleeve Spring Assembly—2" - 10	1	1	1	1	—	—
5	242C-44	Retainer—release sleeve—1 3/4" - 10	—	—	—	—	1	1
	242C-54	Retainer—release sleeve—2" - 10	1	1	1	1	—	—
6	292C-6	Sleeve—spring	1	1	1	1	1	1
7	277C-88	Spring—pressure (3200#) plain	6	—	—	—	6	—
	277C-96	Spring—pressure (2800#) red	—	6	—	—	—	6
	277C-216	Spring—pressure (3600#) yellow	—	—	6	—	—	—
	277C-286	Spring—pressure (2250#) green	—	—	—	6	—	—
8	127860X	Release Bearing & Sleeve Assembly—1 3/4" - 10	—	—	—	—	1	1
	127859X	Release Bearing & Sleeve Assembly—2" - 10	1	1	1	1	—	—
9	550017	Release Bearing	1	1	1	1	1	1
10	500191-19	Rivet—1/8" x 1 1/2"	4	4	4	4	4	4
11	204C-1	Plate—shifter yoke thrust	2	2	2	2	2	2
12	500168-2	Lube Fitting	1	1	1	1	1	1
13	124C-77	Housing—release bearing	1	1	1	1	1	1
14	127857X	Release Sleeve & Bushing Assembly—1 3/4" - 10	—	—	—	—	1	1
	127393X	Release Sleeve & Bushing Assembly—2" - 10	1	1	1	1	—	—
15	110C-203	Release Sleeve—1 3/4" - 10	—	—	—	—	1	1
	110C-138	Release Sleeve—2" - 10	1	1	1	1	—	—
16	257C-29	Bushing—release sleeve—1 3/4" - 10	—	—	—	—	1	1
	257C-30	Bushing—release sleeve—2" - 10	1	1	1	1	—	—
17	189C-9	Spring—release bearing	1	1	1	1	1	1
18	203C-7	Cover—release bearing	1	1	1	1	1	1
19	500217-11	Rivet—1/8" x 11/16"	4	4	4	4	4	4
20	236C-13	Snap Ring	1	1	1	1	—	—
21	236C-8	Ring—release sleeve—1 3/4" - 10	—	—	—	—	2	2
	236C-18	Ring—release sleeve—2" - 10	2	2	2	2	—	—
22	236C-20	Snap Ring	1	1	1	1	1	1
23	173C-73	Lever (Knife Design)	6	6	6	6	6	6
24	170C-385	Pressure Plate	1	1	1	1	1	1
25	230C-22	Spring—return	4	4	4	4	4	4
26	125131X	Wear Compensator Assembly	1	1	1	1	1	1
27	500398-6	Screw—3/8" - 16 x 11/16" hex head	2	2	2	2	2	2
28	500362-11	Washer—3/8" external tooth lock	2	2	2	2	2	2

SELF ADJUSTING W/SEALED BEARING



Clip and Pin Lever Design.



Knife Edge Lever Design.

★ IMPORTANT - 15 1/2" CLUTCHES ONLY

When Changing From Clip and Pin Lever Design to Knife Edge Lever Design, Replace Levers and Adjusting Ring with Kit No. 125007X. See next page for contents.

SELF ADJUSTING W/SEALED BEARING

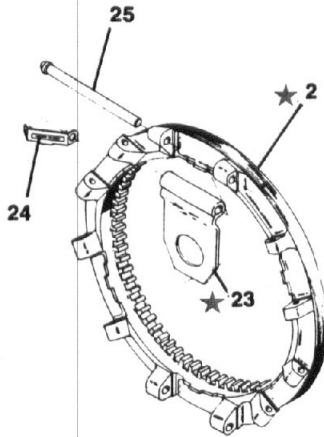
REF. NO.	PART NO.	PART DESCRIPTION	127756-1X	127756-2X	127756-4X	129078-1	129078-2	129078-4
		Cover Assembly—1 3/4" - 10	1	1	1	—	—	—
		Cover Assembly—2" - 10	—	—	—	1	1	1
1	197C-135	Flywheel Ring	1	1	1	1	1	1
■2	195C-52	Adjusting Ring (Clip Design)	1	1	1	—	—	—
•3	195C-69	Adjusting Ring (Knife Design)	1	1	1	1	1	1
4	178C-6	Pivot—pressure spring	6	6	6	6	6	6
5	127928X	Retainer & Sleeve Spring Assembly—1 3/4" - 10	1	1	1	—	—	—
	127929X	Retainer & Sleeve Spring Assembly—2" - 10	—	—	—	1	1	1
6	242C-44	Retainer—release sleeve—1 3/4" - 10	1	1	1	—	—	—
	242C-54	Retainer—release sleeve—2" - 10	—	—	—	1	1	1
7	292C-6	Sleeve—spring	1	1	1	1	1	1
8	277C-88	Spring—pressure (3200#) plain	6	—	—	6	—	—
	277C-96	Spring—pressure (2800#) red	—	6	—	—	6	—
	277C-216	Spring—pressure (3600#) yellow	—	—	6	—	—	6
9	127864X	Release Bearing (sealed) & Sleeve Assembly—1 3/4" - 10	1	1	1	—	—	—
	127865X	Release Bearing (sealed) & Sleeve Assembly—2" - 10	—	—	—	1	1	1
10	570900	Release Bearing	1	1	1	1	1	1
11	500191-19	Rivet—1/8" x 1 1/2"	4	4	4	4	4	4
12	204C-1	Plate—shifter yoke thrust	2	2	2	2	2	2
13	124C-80	Housing—release bearing	1	1	1	1	1	1
14	127857X	Release Sleeve & Bushing Assembly—1 3/4" - 10	1	1	1	—	—	—
	127393X	Release Sleeve & Bushing Assembly—2" - 10	—	—	—	1	1	1
15	110C-203	Release Sleeve—1 3/4" - 10	1	1	1	—	—	—
	110C-138	Release Sleeve—2" - 10	—	—	—	1	1	1
16	257C-29	Bushing—release sleeve—1 3/4" - 10	1	1	1	—	—	—
	257C-30	Bushing—release sleeve—2" - 10	—	—	—	1	1	1
17	189C-9	Spring—release bearing	1	1	1	1	1	1
18	203C-7	Cover—release bearing	1	1	1	1	1	1
19	500217-11	Rivet—1/8" x 11/16"	4	4	4	4	4	4
20	236C-13	Snap Ring	—	—	—	1	1	1
21	236C-8	Ring—release sleeve—1 3/4" - 10	2	2	2	—	—	—
	236C-18	Ring—release sleeve—2" - 10	—	—	—	2	2	2
22	236C-20	Snap Ring	1	1	1	1	1	1
•23	173C-73	Lever (Knife Design)	6	6	6	6	6	6
■24	173C-54	Lever (Clip Design)	6	6	6	—	—	—
■25	107C-3	Clip—pivot pin/used with 173C-54	3	3	3	—	—	—
■26	123C-27	Pin—pivot/used with 173C-54	6	6	6	—	—	—
27	170C-385	Pressure Plate	1	1	1	1	1	1
28	230C-22	Spring—return	4	4	4	4	4	4
29	125131X	Wear Compensator Assembly	1	1	1	1	1	1
30	500398-6	Screw—3/8" - 16 x 11/16" hex head	2	2	2	2	2	2
31	500362-11	Washer—3/8" external tooth lock	2	2	2	2	2	2
	125007X	Service Kit — Adjusting Ring & Levers						
	195C-69	Adjusting Ring						
	173C-73	Levers (6)						

14" SINGLE PLATE
14" TWO PLATE

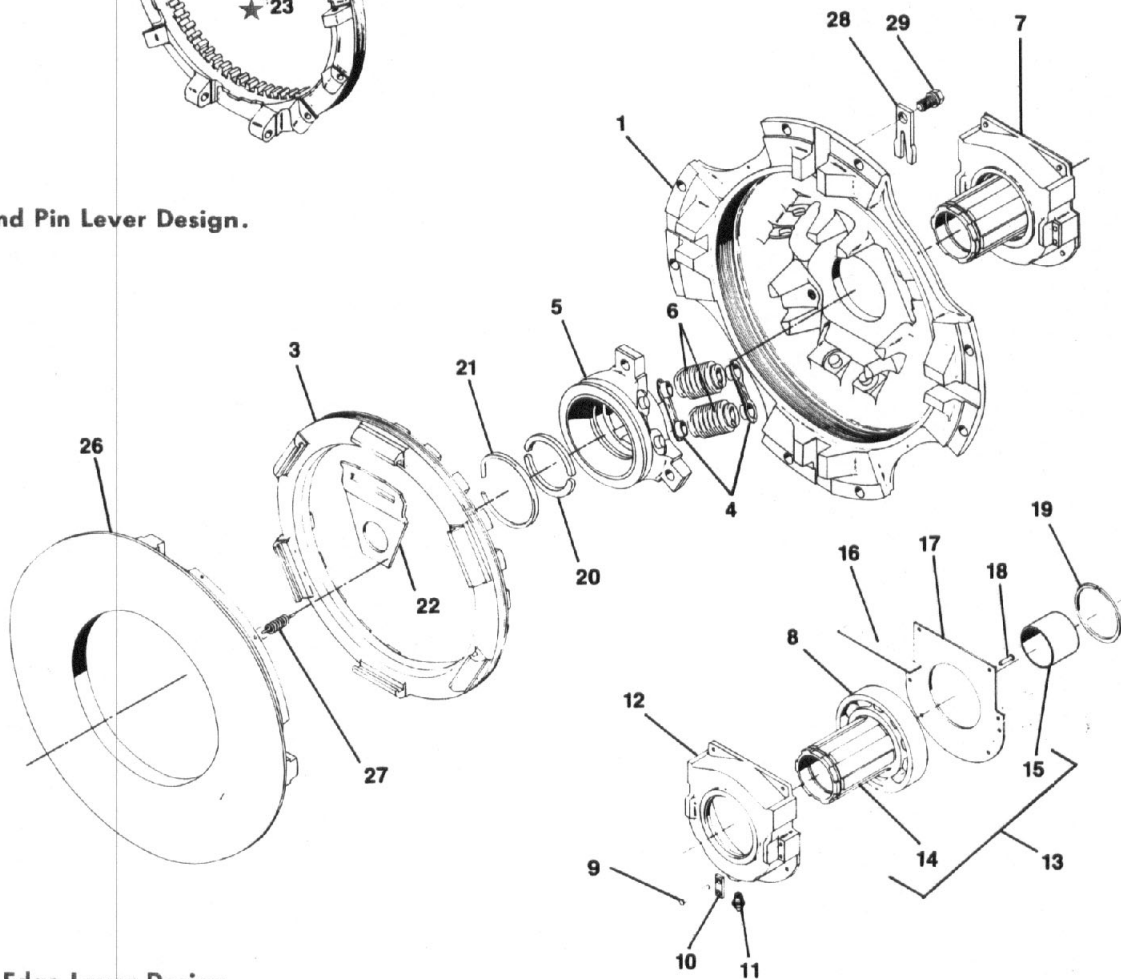
COVER ASSEMBLIES

AS-1401, AS-1402
AS-1402SD

MANUAL W/GREASEABLE BEARING



Clip and Pin Lever Design.



Knife Edge Lever Design.

★ IMPORTANT - 14" CLUTCHES ONLY

When Changing From Clip and Pin Lever Design to Knife Edge Lever Design, Replace Levers and Adjusting Ring with Kit No. 125006X. See next page for contents.

MANUAL W/GREASEABLE BEARING

REF. NO.	PART NO.	PART DESCRIPTION	127390-1X	127390-2X	127400-1X	127400-2X	127400-3X	127401-1X
		Cover Assembly—1 1/2" - 10	—	—	—	—	—	1
		Cover Assembly—1 3/4" - 10	—	—	1	1	1	—
		Cover Assembly—2" - 10	1	1	—	—	—	—
1	197C-78	Flywheel Ring	1	1	1	1	1	1
2	195C-21	Adjusting Ring (Clip Design)	1	1	1	1	1	1
3	195C-62	Adjusting Ring (Knife Design)	1	1	1	1	1	1
4	178C-6	Pivot—pressure spring	6	6	6	6	6	6
5	242C-32	Retainer—release sleeve—1 1/2" or 1 3/4" - 10	—	—	1	1	1	1
	242C-34	Retainer—release sleeve—2" - 10	1	1	—	—	—	—
6	277C-88	Spring—pressure (3200#) plain	6	—	6	—	—	6
	277C-96	Spring—pressure (2800#) red	—	6	—	6	—	—
	277C-149	Spring—pressure (2400#) blue	—	—	—	—	6	—
7	127861X	Release Bearing & Sleeve Assembly—1 1/2" - 10	—	—	—	—	—	1
	127860X	Release Bearing & Sleeve Assembly—1 3/4" - 10	—	—	1	1	1	—
	127859X	Release Bearing & Sleeve Assembly—2" - 10	1	1	—	—	—	—
8	550017	Release Bearing	1	1	1	1	1	1
9	500191-19	Rivet—1/8" x 1 1/2"	4	4	4	4	4	4
10	204C-1	Plate—shifter yoke thrust	2	2	2	2	2	2
11	500168-2	Lube Fitting—1/8" - 27 x 9/32"	1	1	1	1	1	1
12	124C-77	Housing—release bearing	1	1	1	1	1	1
13	127858X	Release Sleeve & Bushing Assembly—1 1/2" - 10	—	—	—	—	—	1
	127857X	Release Sleeve & Bushing Assembly—1 3/4" - 10	—	—	1	1	1	—
	127393X	Release Sleeve & Bushing Assembly—2" - 10	1	1	—	—	—	—
14	110C-205	Release Sleeve—1 1/2" - 10	—	—	—	—	—	1
	110C-203	Release Sleeve—1 3/4" - 10	—	—	1	1	1	—
	110C-138	Release Sleeve—2" - 10	1	1	—	—	—	—
15	257C-4	Bushing—release sleeve—1 1/2" - 10	—	—	—	—	—	1
	257C-29	Bushing—release sleeve—1 3/4" - 10	—	—	1	1	1	—
	257C-30	Bushing—release sleeve—2" - 10	1	1	—	—	—	—
16	189C-9	Spring—release bearing	1	1	1	1	1	1
17	203C-7	Cover—release bearing	1	1	1	1	1	1
18	500217-11	Rivet—1/8" x 11/16"	4	4	4	4	4	4
19	236C-13	Snap Ring	1	1	—	—	—	—
20	236C-8	Ring—release sleeve—1 1/2" or 1 3/4" - 10	—	—	2	2	2	2
	236C-18	Ring—release sleeve—2" - 10	2	2	—	—	—	—
21	236C-20	Snap Ring	1	1	1	1	1	1
22	173C-73	Lever (Knife Design)	6	6	6	6	6	6
23	173C-54	Lever (Clip Design)	6	6	6	6	6	6
24	107C-3	Clip—pivot pin/use with 173C-54	3	3	3	3	3	3
25	123C-27	Pin—pivot/use with 173C-54	6	6	6	6	6	6
26	170C-159	Pressure Plate	—	—	1	1	1	1
27	230C-22	Spring—return	4	4	4	4	4	4
28	198C-11	Lock—adjusting ring	1	1	1	1	1	1
29	151C-3	Bolt w/Lockwasher	1	1	1	1	1	1
	125006X	Service Kit — Adjusting Ring & Levers						
	195C-62	Adjusting Ring						
	173C-73	Levers (6)						

MANUAL W/GREASEABLE BEARING

REF. NO.	PART NO.	PART DESCRIPTION	127476-1X	127476-2X	127476-4X	129018-1	129018-2	129018-4
		Cover Assembly—1 3/4" - 10	1	1	1	—	—	—
		Cover Assembly—2" - 10	—	—	—	1	1	1
1	197C-85	Flywheel Ring	1	1	1	1	1	1
■2	195C-21	Adjusting Ring (Clip Design)	1	1	1	—	—	—
•3	195C-62	Adjusting Ring (Knife Design)	1	1	1	1	1	1
4	178C-6	Pivot—pressure spring	6	6	6	6	6	6
5	242C-32	Retainer—release sleeve—1 3/4" - 10	1	1	1	—	—	—
	242C-34	Retainer—release sleeve—2" - 10	—	—	—	1	1	1
6	277C-88	Spring—pressure (3200#) plain	6	—	—	6	—	—
	277C-96	Spring—pressure (2800#) red	—	6	—	—	6	—
	277C-216	Spring—pressure (3600#) yellow	—	—	6	—	—	6
7	127860X	Release Bearing & Sleeve Assembly—1 3/4" - 10	1	1	1	—	—	—
	127859X	Release Bearing & Sleeve Assembly—2" - 10	—	—	—	1	1	1
8	550017	Release Bearing	1	1	1	1	1	1
9	500191-19	Rivet—1/8" x 1 1/2"	4	4	4	4	4	4
10	204C-1	Plate—shifter yoke thrust	2	2	2	2	2	2
11	500168-2	Lube Fitting—1/8" - 27 x 9/32"	1	1	1	1	1	1
12	124C-77	Housing—release bearing	1	1	1	1	1	1
13	127857X	Release Sleeve & Bushing Assembly—1 3/4" - 10	1	1	1	—	—	—
	127393X	Release Sleeve & Bushing Assembly—2" - 10	—	—	—	1	1	1
14	110C-203	Release Sleeve—1 3/4" - 10	1	1	1	—	—	—
	110C-138	Release Sleeve—2" - 10	—	—	—	1	1	1
15	257C-29	Bushing—release sleeve—1 3/4" - 10	1	1	1	—	—	—
	257C-30	Bushing—release sleeve—2" - 10	—	—	—	1	1	1
16	189C-9	Spring—release bearing	1	1	1	1	1	1
17	203C-7	Cover—release bearing	1	1	1	1	1	1
18	500217-11	Rivet—1/8" x 11/16"	4	4	4	4	4	4
19	236C-13	Snap Ring	—	—	—	1	1	1
20	236C-8	Ring—release sleeve—1 3/4" - 10	2	2	2	—	—	—
	236C-18	Ring—release sleeve—2" - 10	—	—	—	2	2	2
	236C-20	Snap Ring	1	1	1	1	1	1
•22	173C-73	Lever (Knife Design)	6	6	6	6	6	6
■23	173C-54	Lever (Clip Design)	6	6	6	—	—	—
■24	107C-3	Clip—pivot pin/use with 173C-54	3	3	3	—	—	—
■25	123C-27	Pin—pivot/use with 173C-54	6	6	6	—	—	—
26	170C-385	Pressure Plate	1	1	1	1	1	1
27	230C-22	Spring—return	4	4	4	4	4	4
28	198C-11	Lock—adjusting ring	1	1	1	1	1	1
29	151C-3	Bolt w/Lockwasher	1	1	1	1	1	1
	125006X	Service Kit — Adjusting Ring & Levers						
	195C-62	Adjusting Ring						
	173C-73	Levers (6)						

This exploded view diagram illustrates the assembly of a mechanical device, likely a pressure washer or a similar high-pressure cleaning tool. The components are numbered 1 through 28. The main body (1) is a large, curved housing. The trigger gun (2) is shown in an exploded view, with its handle (3) and trigger (4) separated from the main body. The trigger gun is connected to the main body via a trigger gun hose (5). The trigger gun hose is connected to the main body via a trigger gun hose fitting (6). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (7). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (8). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (9). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (10). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (11). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (12). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (13). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (14). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (15). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (16). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (17). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (18). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (19). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (20). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (21). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (22). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (23). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (24). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (25). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (26). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (27). The trigger gun hose fitting is connected to the main body via a trigger gun hose fitting (28).

Knife Edge Lever Design.

When Changing From Clip and Pin Lever Design to Knife Edge Lever Design, Replace Levers and Adjusting Ring with Kit No. 125006X. See next page for contents.

MANUAL W/SEALED BEARING

REF. NO.	PART NO.	PART DESCRIPTION	129390-1X	129390-2X	129400-1X	129400-2X
		Cover Assembly—1 3/4" - 10	—	—	1	1
		Cover Assembly—2" - 10	1	1	—	—
1	197C-78	Flywheel Ring	1	1	1	1
■2	195C-21	Adjusting Ring (Clip Design)	1	1	1	1
•3	195C-62	Adjusting Ring (Knife Design)	1	1	1	1
4	178C-6	Pivot—pressure spring	6	6	6	6
5	242C-32	Retainer—release sleeve—1 3/4" - 10	—	—	1	1
	242C-34	Retainer—release sleeve—2" - 10	1	1	—	—
6	277C-88	Spring—pressure (3200#) plain	6	—	6	—
	277C-96	Spring—pressure (2800#) red	—	6	—	6
7	127864X	Release Bearing (sealed) & Sleeve Assembly—1 3/4" - 10	—	—	1	1
	127865X	Release Bearing (sealed) & Sleeve Assembly—2" - 10	1	1	—	—
8	570900	Release Bearing	1	1	1	1
9	500191-19	Rivet—1/8" x 1 1/2"	4	4	4	4
10	204C-1	Plate—shifter yoke thrust	2	2	2	2
11	124C-80	Housing—release bearing	1	1	1	1
12	127857X	Release Sleeve & Bushing Assembly—1 3/4" - 10	—	—	1	1
	127393X	Release Sleeve & Bushing Assembly—2" - 10	1	1	—	—
13	110C-203	Release Sleeve—1 3/4" - 10	—	—	1	1
	110C-138	Release Sleeve—2" - 10	1	1	—	—
14	257C-29	Bushing—release sleeve—1 3/4" - 10	—	—	1	1
	257C-30	Bushing—release sleeve—2" - 10	1	1	—	—
15	189C-9	Spring—release Bearing	1	1	1	1
16	203C-7	Cover—release bearing	1	1	1	1
17	500217-11	Rivet—1/8" x 11/16"	4	4	4	4
18	236C-13	Snap Ring	1	1	—	—
19	236C-8	Ring—release sleeve—1 3/4" - 10	—	—	2	2
	236C-18	Ring—release sleeve—2" - 10	2	2	—	—
20	236C-20	Snap Ring	1	1	1	1
•21	173C-73	Lever (Knife Design)	6	6	6	6
■22	173C-54	Lever (Clip Design)	6	6	6	6
■23	107C-3	Clip—pivot pin/use with 173C-54	3	3	3	3
■24	123C-27	Pin—pivot/use with 173C-54	6	6	6	6
25	170C-159	Pressure Plate	1	1	1	1
26	230C-22	Spring—return	4	4	4	4
27	198C-11	Lock—adjusting ring	1	1	1	1
28	151C-3	Bolt w/Lockwasher	1	1	1	1
	125006X	Service Kit — Adjusting Ring & Levers				
	195C-62	Adjusting Ring				
	173C-73	Levers (6)				

MANUAL W/SEALED BEARING

REF. NO.	PART NO.	PART DESCRIPTION	129079-1	129079-2	129079-4
1	197C-85	Cover Assembly—2" - 10 Spline	1	1	1
2	195C-62	Flywheel Ring	1	1	1
3	178C-6	Adjusting Ring (Knife Design)	1	1	1
4	242C-34	Pivot—pressure spring	6	6	6
5	277C-88	Retainer—release sleeve—2" - 10	1	1	1
	277C-96	Spring—pressure (3200#) plain	6	—	—
	277C-216	Spring—pressure (2800#) red	—	6	—
		Spring—pressure (3600#) yellow	—	—	6
6	127865X	Release Bearing (sealed) & Sleeve Assembly—2" - 10	1	1	1
7	570900	Release Bearing	1	1	1
8	500191-19	Rivet—1/8" x 1 1/2"	4	4	4
9	204C-1	Plate—shifter yoke thrust	2	2	2
10	124C-80	Housing—release bearing	1	1	1
11	127393X	Release Sleeve & Bushing Assembly—2" - 10	1	1	1
12	110C-138	Release Sleeve	1	1	1
13	257C-30	Bushing—release sleeve	1	1	1
14	189C-9	Spring—release bearing	1	1	1
15	203C-7	Cover—release bearing	1	1	1
16	500217-11	Rivet—1/8" x 11/16"	4	4	4
17	236C-13	Snap Ring	1	1	1
18	236C-18	Ring—release sleeve—2" - 10	2	2	2
19	236C-20	Snap Ring	1	1	1
20	173C-73	Lever (Knife Design)	6	6	6
21	170C-385	Pressure Plate	1	1	1
22	230C-22	Spring—return	4	4	4
23	198C-11	Lock—adjusting ring	1	1	1
24	151C-3	Bolt w/Lockwasher	1	1	1

DRIVEN DISC ASSEMBLIES

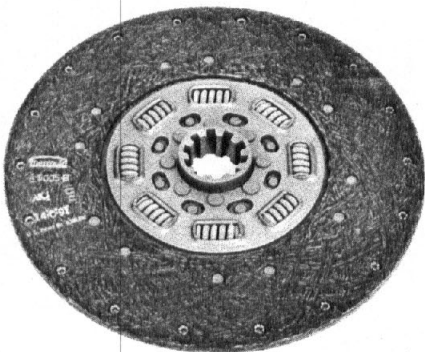


Fig. 1

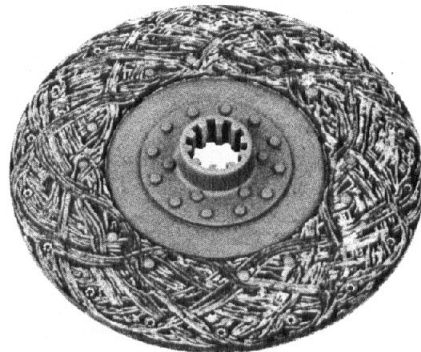


Fig. 2

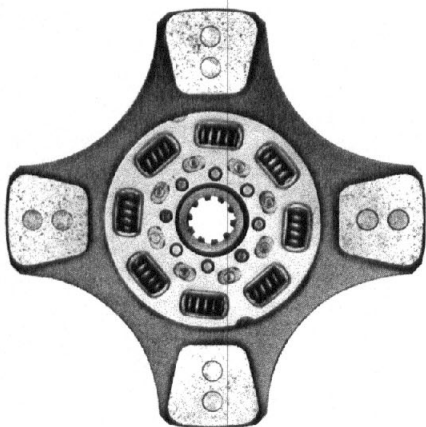


Fig. 3

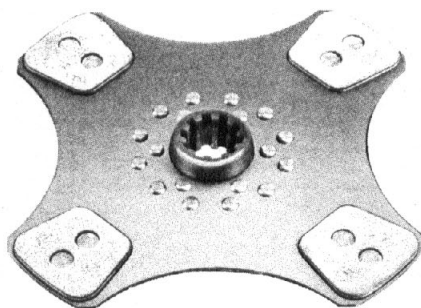


Fig. 4

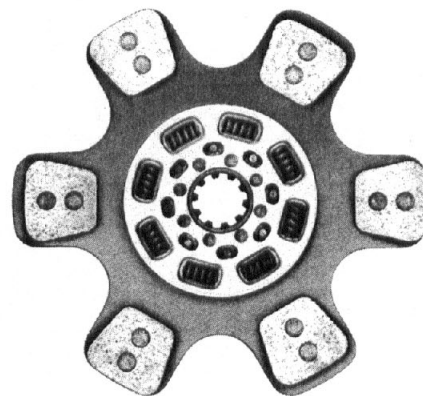


Fig. 5

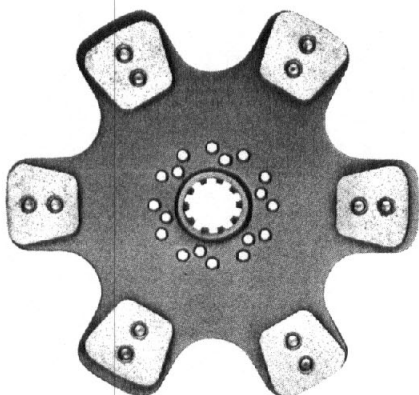


Fig. 6

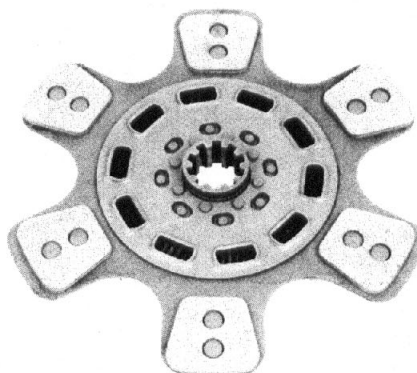


Fig. 7

DRIVEN DISC ASSEMBLIES

DRIVEN DISC		DISC				HUB			
Part Number	Fig.	Type	Facing	Part Number	Thickness	Part Number	Length of Spline Hole	RIVET	
								Part No.	Qty.
1 1/2"-10 SPLINE									
14" [13.75"] Single Plate									
127926-1X	8*	DAMPER	C	N.S.S.	.442	166C-863	1.438	199C-67	8
128301	1	DAMPER	O	114C-435	.463/.428	166C-863	1.438	199C-67	8
1 3/4"-10 SPLINE									
14" [13.75"] Front Disc									
127376-1X	4	RIGID	C	N.S.S.	.442	166C-125	1.375	500221-9	18
128302	2	RIGID	O	114C-435	.463/.428	166C-125	1.375	500221-9	18
• 128099-1	3	DAMPER	C	N.S.S.	.442	166C-797	1.438	199C-67	8
128128-1	3	DAMPER	C	N.S.S.	.442	166C-787	1.438	199C-67	8
• 128195-1	3	DAMPER	C	N.S.S.	.442	166C-858	1.313	199C-67	8
128197-1	3	DAMPER	C	N.S.S.	.442	166C-859	1.313	199C-67	8
128300	1	DAMPER	O	114C-435	.463/.428	166C-859	1.313	199C-67	8
128304	1	DAMPER	O	114C-435	.463/.428	166C-787	1.438	199C-67	8
• 128306	1	DAMPER	O	114C-435	.463/.428	166C-797	1.438	199C-67	8
• 128308	1	DAMPER	O	114C-435	.463/.428	166C-858	1.313	199C-67	8
15 1/2" [15.25"] Front Disc									
127803-1X	6	RIGID	C	N.S.S.	.463	166C-125	1.375	500221-9	18
128316	2	RIGID	O	114C-436	.489/.452	166C-125	1.375	500221-9	18
• 128093-1	5	DAMPER	C	N.S.S.	.463	166C-797	1.438	199C-67	8
128140-1	5	DAMPER	C	N.S.S.	.463	166C-787	1.438	199C-67	8
128318	1	DAMPER	O	114C-436	.489/.452	166C-787	1.438	199C-67	8
• 128320	1	DAMPER	O	114C-436	.489/.452	166C-797	1.438	199C-67	8
14" [13.75"] Rear Disc & Single Plate									
127377-1X	4	RIGID	C	N.S.S.	.442	166C-124	1.375	500221-9	18
128303	2	RIGID	O	114C-435	.463/.428	166C-124	1.375	500221-9	18
• 128100-1	3	DAMPER	C	N.S.S.	.442	166C-798	1.438	199C-67	8
128129-1	3	DAMPER	C	N.S.S.	.442	166C-785	1.438	199C-67	8
128147	6	DAMPER	C	N.S.S.	.442	116C-785	1.438	199C-67	8
128305	1	DAMPER	O	114C-435	.463/.428	166C-785	1.438	199C-67	8
• 128307	1	DAMPER	O	114C-435	.463/.428	166C-798	1.438	199C-67	8
15 1/2" [15.25"] Rear Disc									
127804-1X	6	RIGID	C	N.S.S.	.463	166C-518	1.375	500221-9	18
128317	2	RIGID	O	114C-436	.489/.452	166C-518	1.375	500221-9	18
• 128094-1	5	DAMPER	C	N.S.S.	.463	166C-798	1.438	199C-67	8
128141-1	5	DAMPER	C	N.S.S.	.463	166C-785	1.438	199C-67	8
128319	1	DAMPER	O	114C-436	.489/.452	166C-785	1.438	199C-67	8
• 128321	1	DAMPER	O	114C-436	.489/.452	166C-798	1.438	199C-67	8

*See Figure 8 on Page 63

C—Ceramic Facing

O—Organic Facing

N.S.S.—Not Sold Separately

•—Coaxial Design Driven Disc

DRIVEN DISC ASSEMBLIES

DRIVEN DISC		DISC				HUB			
Part Number	* Fig.	Type	Facing	Part Number	Thickness	Part Number	Length of Spline Hole	RIVET	
								Part No.	Qty.

2"-10 SPLINE

14" [13.75"] Front Disc

127384-1X	4	RIGID	C	N.S.S.	.442	166C-243	1.375	500221-9	18
128310	2	RIGID	O	114C-435	.463/.428	166C-243	1.375	500221-9	18
• 128101-1	3	DAMPER	C	N.S.S.	.442	166C-789	1.438	199C-67	8
128130-1	3	DAMPER	C	N.S.S.	.442	166C-777	1.438	199C-67	8
‡ 128238	1	DAMPER	O	114C-435	.463/.428	166C-881	1.438	199C-67	8
128312	1	DAMPER	O	114C-435	.463/.428	166C-777	1.438	199C-67	8
• 128314	1	DAMPER	O	114C-435	.463/.428	166C-789	1.438	199C-67	8

15 1/2" [15.25"] Front Disc

128067-1	6	RIGID	C	N.S.S.	.463	166C-769	1.375	500221-9	18
128322	2	RIGID	O	114C-436	.489/.452	116C-769	1.375	500221-9	18
• 128049-1	5	DAMPER	C	N.S.S.	.463	166C-789	1.438	199C-67	8
128117-2	5	DAMPER	■ C	N.S.S.	.463	166C-777	1.438	199C-67	8
128142-1	5	DAMPER	C	N.S.S.	.463	166C-777	1.438	199C-67	8
• 128179-2	5	DAMPER	■ C	N.S.S.	.463	166C-789	1.438	199C-67	8
‡ 128236	5	DAMPER	C	N.S.S.	.463	166C-881	1.438	199C-67	8
# 128244	7	DAMPER	C	N.S.S.	.463	166C-901	1.438	199C-72	10
128324	1	DAMPER	O	114C-436	.489/.452	166C-777	1.438	199C-67	8
• 128326	1	DAMPER	O	114C-436	.489/.452	166C-789	1.438	199C-67	8

14" [13.75"] Rear Disc and Single Plate

127385-1X	4	RIGID	C	N.S.S.	.442	166C-244	1.375	500221-9	18
127535-1X	6	RIGID	C	N.S.S.	.442	166C-244	1.375	500221-9	18
128311	2	RIGID	O	114C-435	.463/.428	166C-244	1.375	500221-9	18
• 128102-1	3	DAMPER	C	N.S.S.	.442	166C-795	1.438	199C-67	8
128131-1	3	DAMPER	C	N.S.S.	.442	166C-783	1.438	199C-67	8
‡ 128239	1	DAMPER	O	114C-435	.463/.428	166C-882	1.438	199C-67	8
128313	1	DAMPER	O	114C-435	.463/.428	166C-783	1.438	199C-67	8
• 128315	1	DAMPER	O	114C-435	.463/.428	166C-795	1.438	199C-67	8

15 1/2" [15.25"] Rear Disc

128068-1	6	RIGID	C	N.S.S.	.463	166C-770	1.375	500221-9	18
128323	2	RIGID	O	114C-436	.489/.452	166C-770	1.375	500221-9	18
• 128050-1	5	DAMPER	C	N.S.S.	.463	166C-795	1.438	199C-67	8
128118-2	5	DAMPER	■ C	N.S.S.	.463	166C-783	1.438	199C-67	8
128143-1	5	DAMPER	C	N.S.S.	.463	166C-783	1.438	199C-67	8
• 128180-2	5	DAMPER	■ C	N.S.S.	.463	166C-795	1.438	199C-67	8
‡ 128237	5	DAMPER	C	N.S.S.	.463	166C-882	1.438	199C-67	8
# 128245	7	DAMPER	C	N.S.S.	.463	166C-902	1.438	199C-72	10
128325	1	DAMPER	O	114C-436	.489/.452	166C-783	1.438	199C-67	8
• 128327	1	DAMPER	O	114C-436	.489/.452	166C-795	1.438	199C-67	8

(*—See Figures on Page 60)

C—Ceramic Facing O—Organic Facing N.S.S.—Not Sold Separately •—Coaxial Design Driven Disc
 #—Free Travel 10 Spring Coaxial ‡—Free Travel Damper ■—Iron Base Lining—Recommended For Ag Applications

SUPER DUTY CLUTCHES DRIVEN DISC ASSEMBLIES

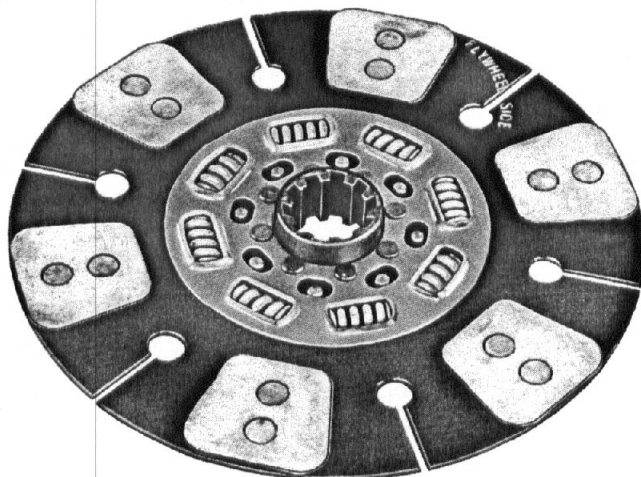


Fig. 8

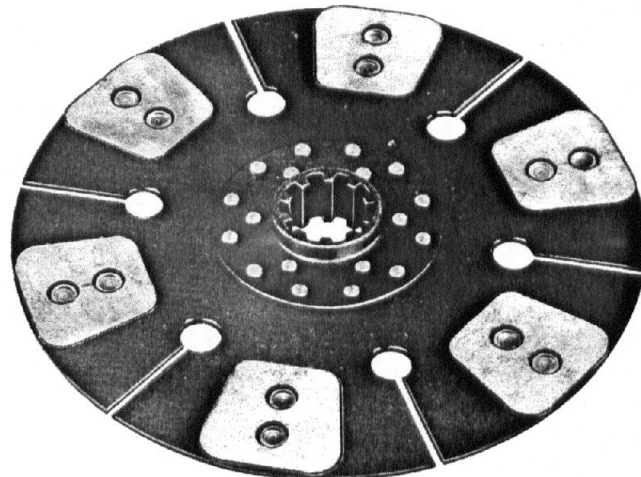


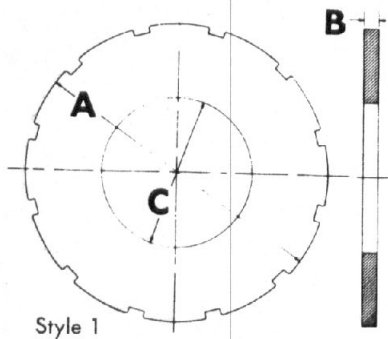
Fig. 9

DRIVEN DISC		Fig.	DISC			HUB			
Part Number	Type		Facing	Thickness	Part Number	Length of Spline Hole	RIVET		
							Part No.	Qty.	
1 3/4"-10 SPLINE - Super Duty									
14" [13.75"] Front Disc									
127504-1X	9	RIGID	C	.360	166C-125	1.375	500221-9	18	
•128089-1	8	DAMPER	C	.360	166C-797	1.438	199C-67	8	
128111-2	8	DAMPER	■C	.360	166C-787	1.438	199C-67	8	
128132-1	8	DAMPER	C	.360	166C-787	1.438	199C-67	8	
14" [13.75"] Rear Disc									
127505-1X	9	RIGID	C	.360	166C-124	1.375	500221-9	18	
•128090-1	8	DAMPER	C	.360	166C-798	1.438	199C-67	8	
128112-2	8	DAMPER	■C	.360	166C-785	1.438	199C-67	8	
128133-1	8	DAMPER	C	.360	166C-785	1.438	199C-67	8	
2"-10 SPLINE - Super Duty									
14" [13.75"] Front Disc									
127461-1X	9	RIGID	C	.360	166C-243	1.375	500221-9	18	
127461-4X	9	RIGID	C	.360	166C-243	1.375	500221-9	18	
•128051-1	8	DAMPER	C	.360	166C-789	1.438	199C-67	8	
•128051-4	8	DAMPER	C	.360	166C-789	1.438	199C-67	8	
128134-1	8	DAMPER	C	.360	166C-777	1.438	199C-67	8	
‡128227	8	DAMPER	C	.360	166C-881	1.438	199C-67	8	
14" [13.75"] Rear Disc									
127462-1X	9	RIGID	C	.360	166C-244	1.375	500221-9	18	
127462-4X	9	RIGID	C	.360	166C-244	1.375	500221-9	18	
•128052-1	8	DAMPER	C	.360	166C-795	1.438	199C-67	8	
•128052-4	8	DAMPER	C	.360	166C-795	1.438	199C-67	8	
128135-1	8	DAMPER	C	.360	166C-783	1.438	199C-67	8	
‡128228	8	DAMPER	C	.360	166C-882	1.438	199C-67	8	

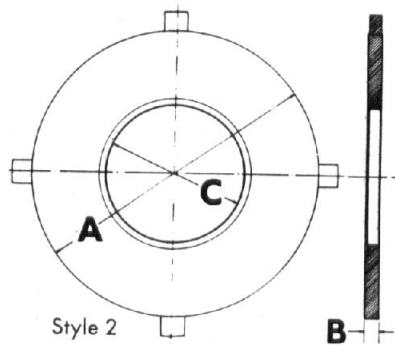
C—Ceramic Facing •—Coaxial Design Driven Disc
 ■—Iron Base Lining—Recommended For AG Applications

‡—Free Travel Damper

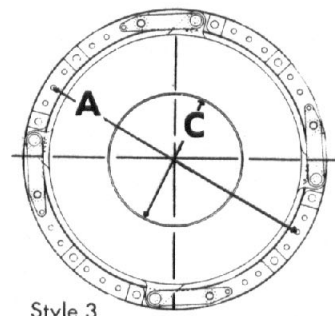
INTERMEDIATE PLATES & PARTS



Style 1



Style 2



Style 3

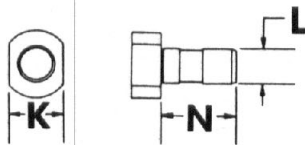
INTERMEDIATE PLATE Part Number	Used With Clutch	Style	Outside Diameter A	Thickness B	Inside Diameter C
113C-49	AS1402	1	14.500	.630/.625	7.250
*113C-70	AS1402-SD (Super Duty)	1	14.500	.810/.805	7.250
113C-124	AS-1552	2	15.438	.762/.757	8.562
**125153X	SAS-1402	3	13.810	.685/.680	7.250

* Not interchangeable with Standard Intermediate Plate 113C-49. Use with Super Duty Discs only.

** Includes spacer ring (213C-62) intermediate plate (113C-137), 4 drive screws (104C-4), 4 drive straps (118C-20) and 4 rivets (500184-12).

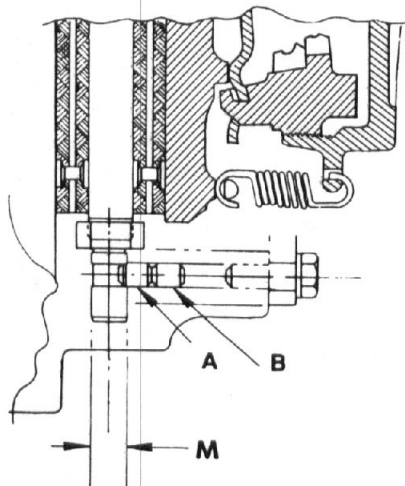
DRIVE PINS

For Use With Intermediate Plate 113C-49 or 113C-70

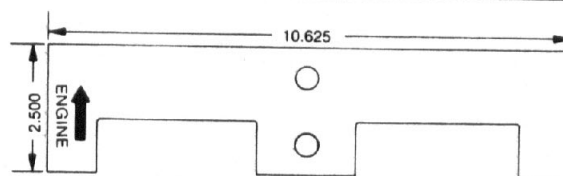
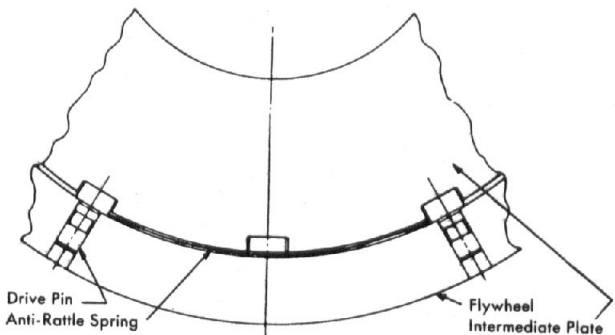


Part No.	Type	Head Width K	Pin Diameter L	Ream Flywheel Hole M	Length N
274C-6	Standard	.746/.744	.502/.501	.5005/.499	1

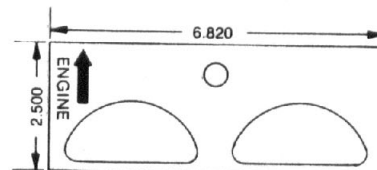
"A" and "B" set screws must be loosened or removed to turn or replace Drive Pins.



ANTI-RATTLE SPRINGS



IF FLYWHEEL HAS FOUR DRIVE PINS,
INSTALL FOUR 161C-2 SPRINGS SPACED
EQUALLY. (90° APART)

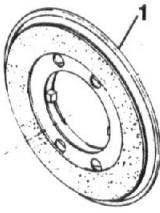
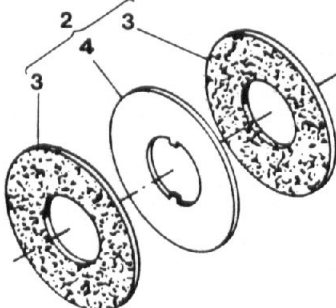


IF FLYWHEEL HAS SIX DRIVE PINS, INSTALL
THREE 161C-5 SPRINGS SPACED
ALTERNATELY. (120° APART)

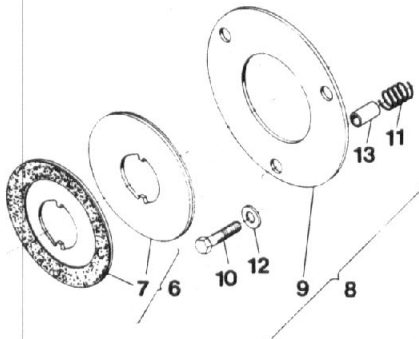
CLUTCH BRAKES

For Use With Non-Synchronized Type Transmissions

NEW TORQUE LIMITING CLUTCH BRAKE ASSEMBLY	SPLINE SIZE	Can Replace Clutch Brake Assemblies Listed Below
127740X	1 3/4"-10	127382X
127740X	1 3/4"-10	127410-1X
127760X	2"-10	127383X
127760X	2"-10	127411-1X

TORQUE LIMITING CLUTCH BRAKE	REF. NO.	PART NUMBER	PART NAME
	1	127740X	1 3/4"-10 SPLINE Clutch Brake Assembly
	1	127760X	2"-10 SPLINE Clutch Brake Assembly
CONVENTIONAL CLUTCH BRAKE 	2	127403X	1 1/2"-10 SPLINE Clutch Brake Assembly
	3	125C-11	Disc-brake (fiber) 2 ea.
	4	200C-2	Washer-brake (steel) 1 ea.
	2	127382X	1 3/4"-10 SPLINE Clutch Brake Assembly
	3	125C-40	Disc-brake (fiber) 2 ea.
	4	200C-10	Washer-brake (steel) 1 ea.
	2	127383X	2"-10 SPLINE Clutch Brake Assembly
	3	125C-41	Disc-brake (fiber) 2 ea.
	4	200C-23	Washer-brake (steel) 1 ea.

LIMITED TORQUE CLUTCH BRAKE FOR UPSHIFTING CLUTCH BRAKE INSTALLATIONS ONLY Used by Mack Only

	6	127499X	1 3/4"-10 SPLINE Brake Disc Kit 1 ea.
	7	127410-1X	Brake Disc Assy. 2 ea.
	8	127856X	Brake Assy. Kit 1 ea.
	9	109C-3	Brake Plate 1 ea.
	10	205C-5	Bolt 3 ea.
	11	277C-90	Spring 3 ea.
	12	500365-26	Washer 3 ea.
	13	227C-5	Sleeve 3 ea.
	5	127391X	2"-10 SPLINE Brake Kit 1 ea.
	6	127500X	Brake Disc Kit 1 ea.
	7	127411-1X	Brake Disc Assy. 2 ea.
	8	127856X	Brake Assy. Kit 1 ea.
	9	109C-3	Brake Plate 1 ea.
	10	205C-5	Bolt 3 ea.
	11	277C-90	Spring 3 ea.
	12	500365-26	Washer 3 ea.
	13	227C-5	Sleeve 3 ea.

DRIVEN DISCS

SUPERSEDING LIST ASBESTOS TYPE DISC TO NON-ASBESTOS TYPE DISC

<u>ASBESTOS TYPE</u>	<u>NON-ASBESTOS TYPE</u>
<u>14" 1-3/4" — 10 Spline</u>	
127047X,-3X	128302
127048X,-3X	128303
128124-1,-4	128304
128125-1,-4	128305
128095-1,-4	128306
128096-1,-4	128307
<u>14" 2" — 10 Spline</u>	
127242X,-2X	128310
127243X,-2X	128311
128126-1,-3	128312
128127-1,-3	128313
128097-1,-3	128314
128098-1,-3	128315
<u>15 1/2" 1-3/4" — 10 Spline</u>	
127801-1X,-2X	128316
127802-1X,-2X	128317
128316-1	128318
128137-1	128319
128091-1	128320
128092-1	128321
<u>15 1/2" 2" — 10 Spline</u>	
127813-1X,-2X	128322
127814-1X,-2X	128323
128138-1,-2	128324
128139-1,-2	128325
128060-1	128326
128061-1	128327
<u>14" 1-1/2" — 10 Spline</u>	
127484-1X	128301

CLUTCH ASSEMBLIES

SUPERSEDING LIST ASBESTOS TYPE TO NON-ASBESTOS TYPE CLUTCH ASSEMBLIES

ASBESTOS FACING
CLUTCH ASSEMBLY NO. NON-ASBESTOS FACING
CLUTCH ASSEMBLY NO.

14" 2" — 10 Spline, Manual Adjusting

107034-1A	107034-30A
107034-2	107034-31
107034-4A	107034-32A
107034-5	107034-33
107034-13A	107034-34A
107034-16A	107034-35A
107034-29A	VOID
107034-50A	107034-54A
107034-51A	107034-55A

14" 2" — 10 Spline, Self Adjusting

107134-1A	107134-5A
107134-4A	107134-6A
107134-13A	107134-7A
107134-16A	107134-8A
107134-29A	VOID
107134-50A	107134-57A
107134-51A	107134-58A

14" 2" — 10 Spline, Self Adjusting

107234-1A	107234-5A
107234-4A	107234-6A
107234-13A	107234-7A
107234-16A	107234-8A
107234-29A	VOID
107234-50A	107234-57A
107234-51A	107234-58A

14" 1 3/4" — 10 Spline, Manual

107035-1A	107035-36A
107035-2	107035-37
107035-4A	107035-38A
107035-5	107035-39
107035-13A	107035-40A
107035-14	107035-41
107035-16A	107035-42A
107035-35	107035-43
107035-50A	107035-54A
107035-51A	107035-55A

14" 1-3/4" — 10 Spline, Self Adjusting

107135-1A	107135-5A
107135-4A	107135-6A
107135-13A	107135-7A
107135-16A	107135-8A
107135-50A	107135-57A
107135-51A	107135-58A

ASBESTOS FACING
CLUTCH ASSEMBLY NO. NON-ASBESTOS FACING
CLUTCH ASSEMBLY NO.

14" 1 3/4" — 10 Spline, Self Adjusting

107235-1A	107235-5A
107235-4A	107235-6A
107235-13A	107235-7A
107235-16A	107235-8A
107235-50A	107235-57A
107235-51A	107235-58A

15 1/2" 1-3/4" — 10 Spline, Manual Adjusting

107090-1A	107090-22A
107090-2A	107090-23A
107090-5A	107090-24A
107090-6A	107090-25A
107090-10	107090-26
107090-11	107090-27
107090-50A	107090-56A
107090-51A	107090-57A
107090-54A	107090-58A

15 1/2" 1-3/4" — 10 Spline, Self Adjusting

107190-1A	107190-9A
107190-2A	107190-10A
107190-5A	107190-11A
107190-6A	107190-12A
107190-50A	107190-56A
107190-51A	107190-57A

15 1/2" 1-3/4" — 10 Spline, Self Adjusting

107290-1A	107290-9A
107290-2A	107290-10A
107290-5A	107290-11A
107290-6A	107290-12A
107290-50A	107290-54A
107290-51A	107290-55A

15 1/2" 2" — 10 Spline, Manual Adjusting

107091-1A	107091-27A
107091-2A	107091-28A
107091-5A	107091-29A
107091-6A	107091-30A
107091-9	107091-31
107091-10	107091-32
107091-17A	107091-33A
107091-24A	107091-34A
107091-25A	107091-35A
107091-50A	107091-59A
107091-51A	107091-70A
107091-54A	107091-71A

CLUTCH ASSEMBLIES

SUPERSEDING LIST

ASBESTOS TYPE TO NON-ASBESTOS TYPE CLUTCH ASSEMBLIES

<u>ASBESTOS FACING CLUTCH ASSEMBLY NO.</u>	<u>NON-ASBESTOS FACING CLUTCH ASSEMBLY NO.</u>
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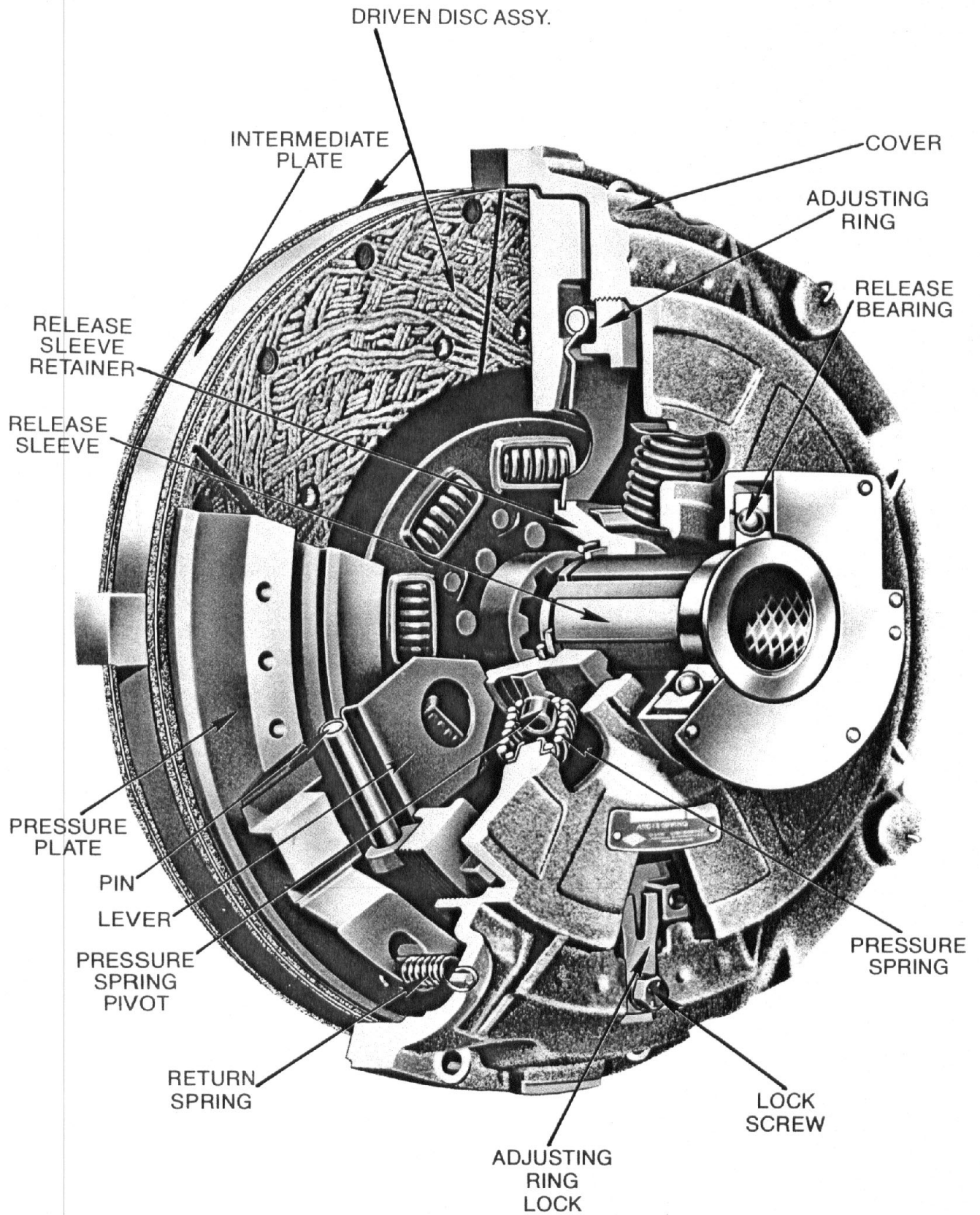
15" 2" — 10 Spline, Self Adjusting

107191-1A	107191-27A
107191-2A	107191-28A
107191-5A	107191-29A
107191-6A	107191-30A
107191-24A	107191-31A
107191-25A	107191-32A
107191-50A	107191-70A
107191-51A	107191-71A
107191-54A	107191-72A

15 1/2" 2" — 10 Spline, Self Adjusting

107291-1A	107291-9A
107291-2A	107291-10A
107291-5A	107291-11A
107291-6A	107291-12A
107291-24A	107291-13A
107291-25A	107291-14A
107291-50A	107291-56A
107291-51A	107291-58A
107291-54A	107291-59A

CLIP AND PIN LEVER DESIGN



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