15" SHEAR

Operators/Parts Manual

PETTIBONE MICHIGAN CORP.

15" Shear s/n 1198

Customer Copy



Who Atthewarth

15" FELLER BUNCHER SHEAR

⊿stomer	Pettibone Michigan C	Corporation	S/N <u>1198</u>
/O No	113996	W/O No8800	Completion Date8-1-79
	CYLINDERS	GRABBER BUSHINGS	KNIFE HOLDER BUSHINGS
QUAN.	区 2510 Jarp	X 23128 - 050	ØX 23128 - 060
2	□ DY 512 - 9	☐ Other	☐ Other
2	□ 5512		
2	🛭 612 Aurelius		
	☐ Other		
GAT	HERING FINGER BUSHINGS	SPRING	TRACTOR
, CX	23128 - 050	X 24741 - 611	MANUFACTURER Dett.
	Other	☐ Other	Pettibone MODEL
			800 Hydra Mower
] Tree	: Limiter	C. Addisional Code	
	Divertor Valve	 Additional Gathering Finger Solenoid Divertor Valve 	12V [] 24V []

WARRANTY

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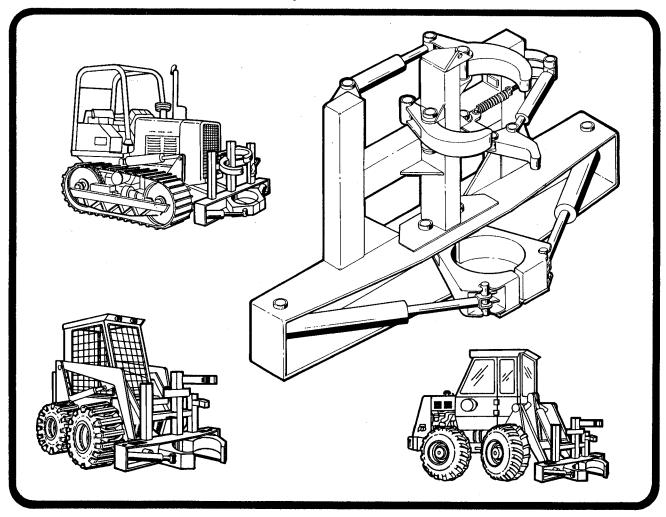
NO representative, agent or dealer of MORBARK has authority to modify, expand or extend this warranty in any manner.

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DEALER NAME	CUSTOMER NAME
BY	BY
TITLE	TITLE
DATE	DATE

MORBARK 15" FELLER BUNCHER SHEAR

OPERATORS/PARTS MANUAL



MORBARK INDUSTRIES INC.

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...the Chiparvestor people

FORM 010-11 NEW 5/76

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FOREWORD

This booklet has been written to provide the owner/operator with the basic information essential to the operation, maintenance and routine servicing of the Morbark 15" Feller Buncher Shear. Keep this book where the operator will be able to refer to it frequently.

The operator should read this manual thoroughly and familiarize himself with the equipment before attempting to operate.

The description and specifications contained in this manual were in effect at the time the book was approved for printing. Morbark reserves the right to discontinue model lines at any time, or change specifications or design, without notice and without incurring obligation.

The serial number of your Morbark Feller Buncher Shear is stamped on a plate welded to the top of the finger cylinder lug, located on the upper right frame support.

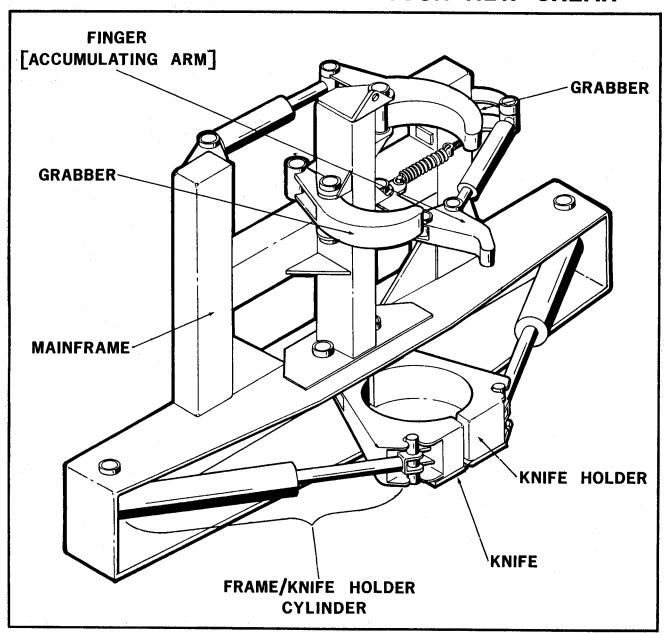
For additional information not contained within the operators and parts manuals of this booklet, contact your nearest Morbark Parts Center.

If for any reason you find it necessary to correspond with Morbark concerning questions about your Shear, be sure the following information is complete: (This also applies when ordering parts through your local Morbark Parts Center).

- -Serial Number (of particular machine being serviced)
- -Part Number (series located on left of parts lists)
- -Part Name (located under DESCRIPTION on parts lists)
- Shipping Method (Both method and routing must be specified or shipment will be sent at shipping department's discretion.)



GETTING FAMILIAR WITH YOUR NEW SHEAR



In order to catagorize the assemblies that make up your Morbark Shear, they have been broken down as follows: (This will assist you also in understanding the terminology used in the Operators' instructions section of this manual.)

GRABBER

This is the support which acts as a pincher to control timber movement after the initial cut and when transporting the felled tree or trees.

KNIFE HOLDER

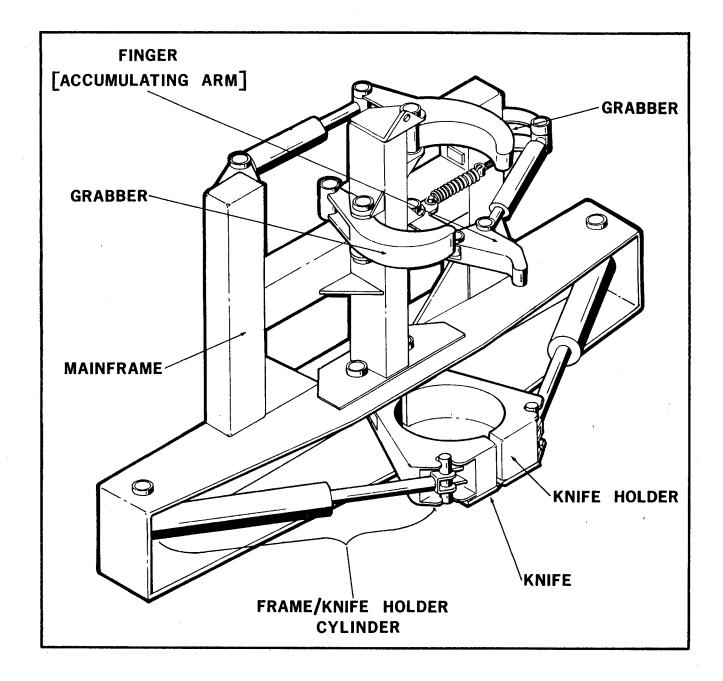
Enables the knife to remain stationary and lets the operator know the approximate tree size the shear is capable of handling.

FINGER (ACCUMULATING ARM)

This Morbark patented feature permits the operator to shear and collect several small trees or two or three medium size thres, in succes-



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sive and continuous motion before bunching.

KNIVES

Precisioned machined blades which are removable for re-sharpening.

FRAME/KNIFE HOLDER CYLINDER

Hydraulically accutuated cylinder which con-FORM 010-11 NEW 5/76 trols the force needed to shear timber in harvesting operations. There are three different sizes of cylinders available (See hydraulic components section) with appropriate seal kits.

MAIN FRAME

The main frame is a weldment assembly to which all other assemblies are mounted.



OPERATING INSTRUCTIONS

TREE SHEARING

A pre-planned pattern for tree felling should first be established before proceeding with tree felling and bunching operation. This pattern may vary according to existing conditions, such as:

- 1. Tree row spacing in plantation forest, random, or clear cutting.
- Type of terrain hilly, level, sandy, swampy.
- 3. Diameter and height of trees to be felled.
- Type of trees to be felled hardwood, softwood.
- 5. Location of landing/chipping site.
- 6. Hauling distance to clear area.

The following illustrations are recommended tree felling and bunching patterns, designed to cut cycle time to a minimum and take full advantage of the Morbark Shear's unique maneuverability features.

TREE SIZES

The Morbark Shear will cut trees up to the following sizes: Softwood (Pine, Fir, Spruce, etc.) Maximum trunk diameter at base . . . 15". Hardwood (Maple, Birch, Oak, etc.) Maximum trunk diameter at base . . . 12"-15". These sizes are based on average core density, some may be extremely hard or soft. This would affect the maximum cutting size. Cutting a tree very close to the root base, particularly with hardwoods, sometimes may prove difficult due to the trunk's "flare" at this point. When this occurs, raising the shear cutting blade above the flare will facilitate in easier cutting of the trunk.

PLANTATION CUTTING (6 foot row spacing)

First, clear an area near the trees to be removed. Start removing trees from one row as shown in (Fig. 1). Pre-bunch trees in the

cleared area, with butts facing toward the landing. Pre-bunch only as many trees as can be picked up by the skidder. To clear the next pre-bunching area, remove one or two trees from adjacent row. Continue removing trees in the original row and pre-bunch as many trees in the cleared area as the skidder can pick up, then proceed to clear the next pre-bunching area.

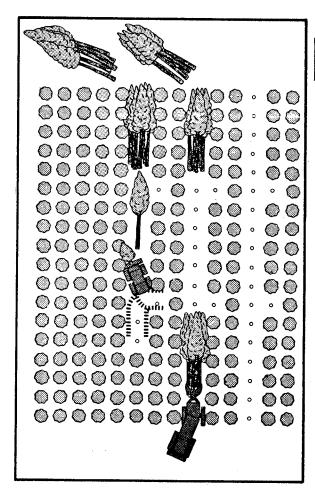


Figure 1

PLANTATION CUTTING (12 foot row spacing)

Follow the same pattern as in 6 foot row spacing. Cut trees can be pre-bunched to the side as shown in Fig. 2, with butts toward the landing.



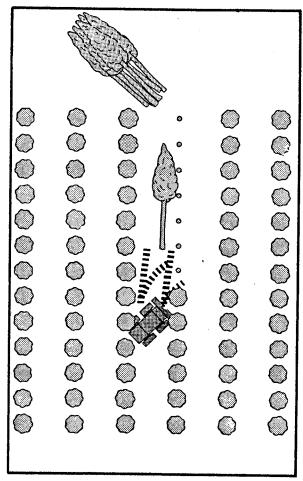


Figure 2

CLEAR CUTTING

In the clear operation, start by clearing an area for prebunching of cut trees. The cleared area should be within easy approach of the landing. Removed trees may be pre-bunched according to size if desired, with butts always facing toward landing. (See Fig. 3).

THINNING (Random Cutting)

Thinning operation usually involves taking only selected trees at the Shear operator's discretion, or trees previously marked for removal. An area must first be cleared, preferably at or near the landing. Cut the trees which have been selected, or marked, for cutting. Fig. 4 shows a typical natural stand

FORM 010-11 NEW 5/76 cutting pattern for this type of tree shearing operation. Avoid trees which are too large to cut with the Feller Buncher Shear.

SLOPE CUTTING OPERATION

Slope cutting requires more experience in operating the Morbark Shear than in level terrain cutting. Special care must be used due to the unbalanced effect when ascending or descending sloped terrain.

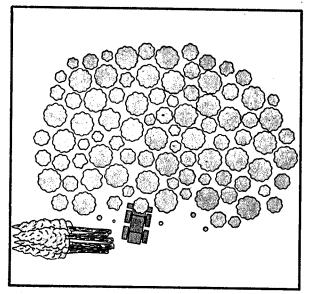


Figure 3

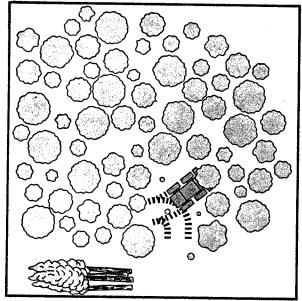


Figure 4



SLOPE CUTTING, CONT.

New Morbark Shear operators should not attempt slope cutting of trees until they have gained experience and are completely familiar with the operation of the machine. Trees to be removed on sloping terrain should always be approached directly from above or from below the tree, never from the side. The Shear must be tilted to forward or back to properly grasp the tree in a vertical position. (See Fig. 5 & 6)

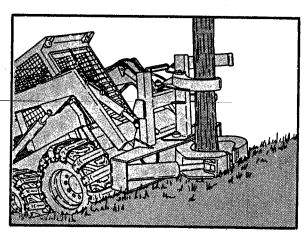


Figure 5

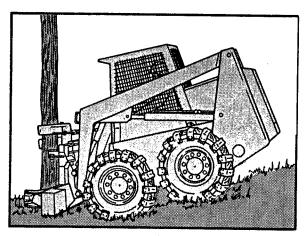


Figure 6

Carrying out trees up or down a slope calls for special care. When carrying trees down hill, tilt shear back so that the tree is leaning back, or over the machine (Fig. 7). When carrying trees uphill, tilt Shear out, so that the tree leans away from the machine (Fig. 8).

Never attempt to turn or pivot the tractor while on a slope. Wait until reaching level ground before turning. Remember to periodically check hydraulic hoselines for good connection. "Cycle" Shear cutting jaws and "Grabber" arms to clear out any air which may be trapped in cylinders.

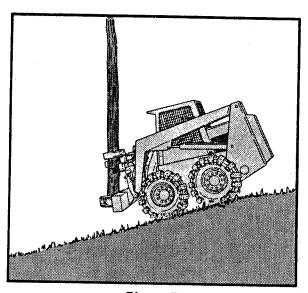


Figure 7

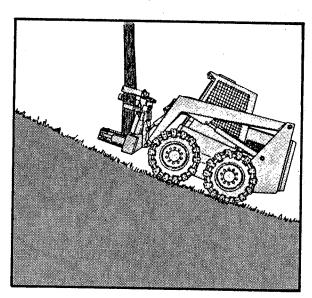


Figure 8

CARRYING TREES

Trees should be carried nearly vertical and as low as possible, allowing sufficient height to clear stumps, rocks, etc. Safe ground speed



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TREE CARRYING, CONT.

of the tractor is dependent upon the type of terrain. Use caution when carrying the trees, especially when driving over uneven terrain.

APPROACHING SELECTED TREE (Fig. 9)

- 1. Open gathering arm fully.
- 2. Open Shear cutting jaws and "grapple" arms fully.
- 3. Approach tree with Shear raised 2-3 inches off ground.

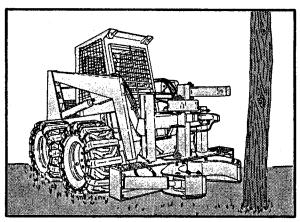


Figure 9

CUTTING POSITION (Fig. 10)

- 1. Lower Shear to the ground and drive forward to engage tree fully.
- 2. Tilt Shear if necessary, so that "grapple" arms will be vertically in line with tree.

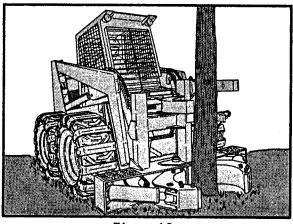


Figure 10

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CLAMPING AND CUTTING

- Actuate Shear to cut tree. The "grapple" arms will clamp the tree as soon as cutting blades begin to cut into tree.
- Apply slight pressure on tilt lever to "nudge" the tree as blades complete the cut. This action will help seperate the tree from the stump.

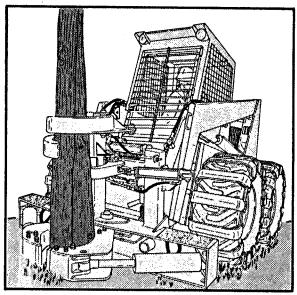


Figure 11

USING THE GATHER ARM

The gathering arm must be opened each time another tree is cut and added, and closed again when the Shear is opened for the next tree. (Fig. 11) Use of the gathering arm will reduce the number of trips to the bunching area.

PRE-PILING (BUNCHING)

Pre-piling or bunching is done at a cleared area where the shearing operation is taking place and within access of the chipping area of the landing. The butts (bottom end of tree) must face toward the direction being hauled and must be placed evenly in line. The number of trees pre-piled is dependent upon the capacity of the skidder.



TO DEPOSIT A TREE:

- 1. When approaching pile, tilt Shear out. Raise Shear as required.
- 2. Stop machine at end of pile and open the Shear to release tree (Fig. 12).
- 3. Do not attempt to stop a tree in mid-fall.
- Lower shear before proceeding forward or backward. This will facilitate the machine operator in preparing for further tree shearing.

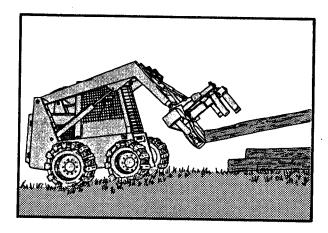
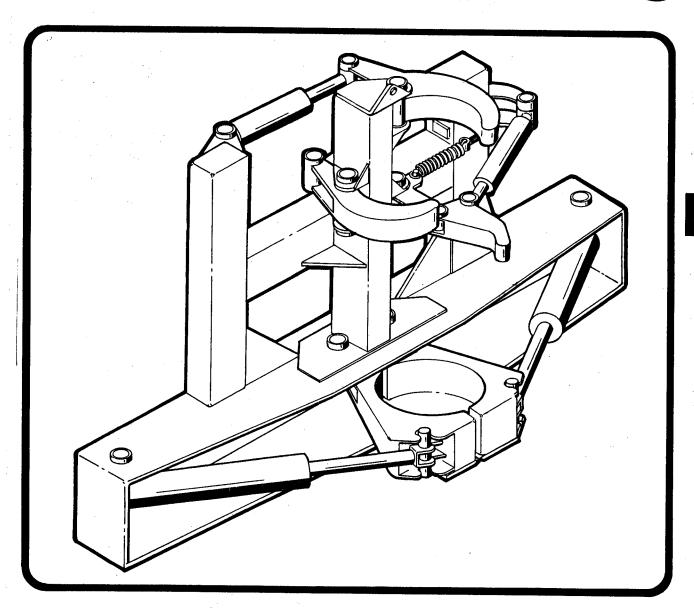


Figure 12



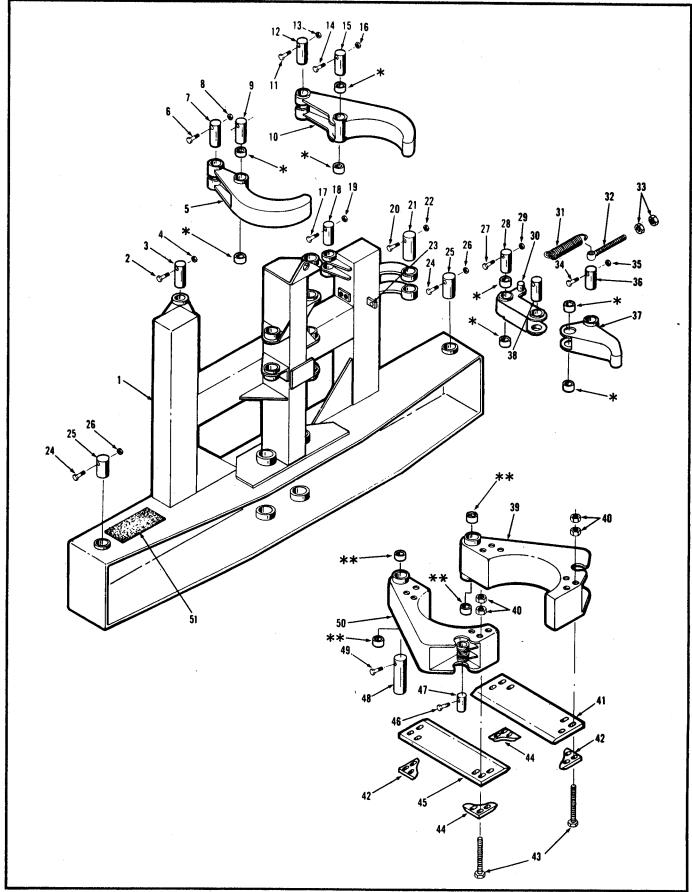
MECHANICAL

PARTS



This section gives a complete listing of parts used in manufacturing the Morbark Shear. All gussets, braces and pivots are considered part of the mainframe. If for any reason, a replacement of one of these parts is necessary, a complete description of the part should be included.





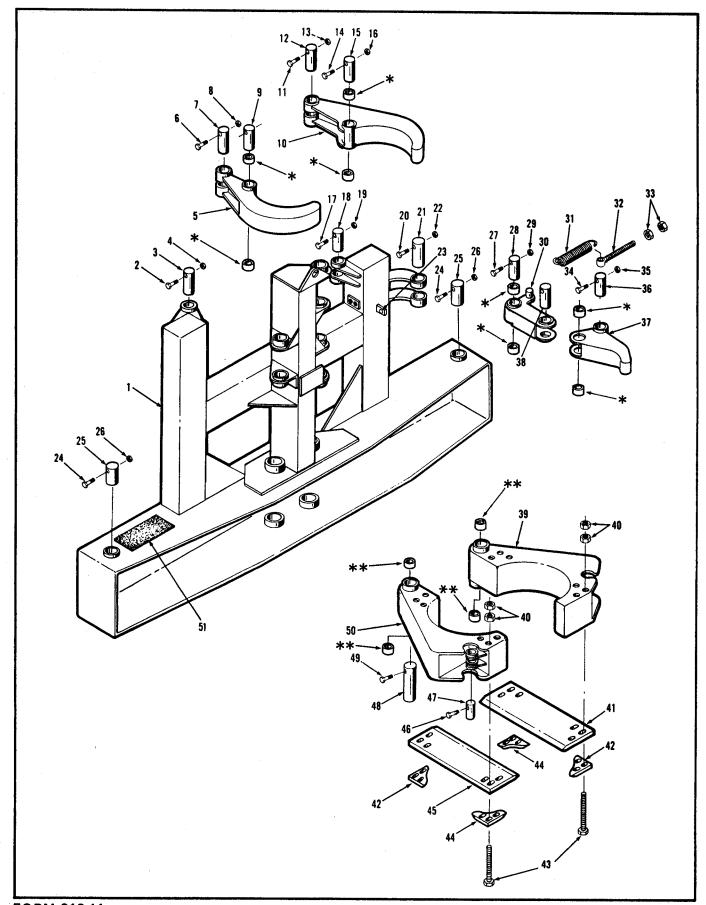
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MECHANICAL PARTS

	T .	MIZOTATIOAL TAITS			
ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ'D.		
1 2 3 4 —	010 D 0228 G00 21612-438 39239-055 21731-006 21171-111	Mainframe (Not a Replacement Item) Bolt 3/8" x 3" UNC Grade 8 Pin (Grabber Cylinder to Frame) Nut 3/8" UNC Standard Washer-Lock 3/8" (Not Shown)	1 1 1 1		
5° * 6 7 -	010 B 0225 G01 23128-050 21612-438 39239-060 21171-111	Grabber Bushing-Solid Steel Bolt 3/8" x 3" UNC Grade 8 Pin (Cylinder to Grabber) Washer-Lock 3/8" (Not Shown)	1 2 1 1		
8 9 -	21731-006 39239-065 21612-438 21731-006 21171-111	Nut 3/8" UNC Standard Pin - (Grabber to Frame) Bolt 3/8" x 3" UNC Grade 8 (Not Shown) Nut 3/8" UNC (Not Shown) Washer-Lock 3/8" (Not Shown)	1 1 1 1		
10 * 11 12 -	010 B 0225 G00 23128-050 21612-438 39239-060 21171-111	Grabber - Finger Side Bushing - Solid Steel Bolt - 3/8" x 3" UNC Grade 8 Pin (Cylinder to Grabber) Washer - Lock 3/8" (Not Shown)	1 2 1 1		
13 14 15 - 16	21731-006 21612-438 39239-065 21171-111 21731-006	Nut 3/8" UNC Bolt 3/8" x 3" UNC Grade 8 Pin (Grabber to Frame) Washer-Lock 3/8" (Not Shown) Nut 3/8" UNC	1 1 1 1		
17 18 - 19 20	21612-438 39239-055 21171-111 21731-006 21612-438	Bolt 3/8" x 3" UNC Grade 8 Pin (Grabber Cylinder to Frame) Washer-Lock 3/8" (Not Shown) Nut 3/8" UNC Bolt 3/8" x 3" UNC Grade 8	1 1 1 1		
21 22 23 24	39239-055 21171-111 21731-006 010 A 0131 H00 21612-440	Pin (Finger Cylinder to Frame) Washer-Lock 3/8" (Not Shown) Nut 3/8" UNC Lug - Spring Tension Bolt 3/8" x 3½" UNC Grade 8	1 1 1 1 2		
25 26 27 28	39239-070 21171-111 21731-006 21612-438 39239-065	Pin (Knife Cylinder to Frame) Washer-Lock 3/8" (Not Shown) Nut 3/8" UNC Bolt 3/8" x 3" UNC Grade 8 Pin-Finger Holder to Frame	2 2 2 1 1		
29 30 * 31	21171-111 21731-006 010 B 0110 G00 23128-050 24741-611	Washer-Lock 3/8" (Not Shown) Nut 3/8" UNC Finger Holder Bushing-Solid Steel Spring - Finger Holder Tension	1 1 1 2		
CONTINUED ON NEXT PAGE					





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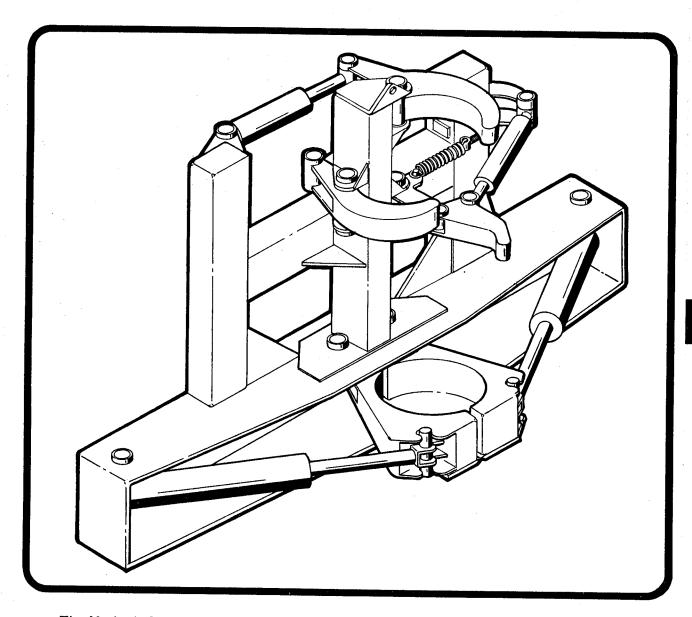


MECHANICAL PARTS

NO.	PART NO.	DESCRIPTION	QTY. REQ'D.
32 33 34 - 35	21711-038 21731-040 21612-438 21171-111 21731-006	Eye Bolt 5/8 x 8 Nut 5/8" UNC Bolt 3/8" x 3" UNC Grade 8 Washer - Lock 3/8" (Not Shown) Nut 3/8" UNC	1 2 1 1
36	39239-055	Pin - Cylinder to Finger Finger Pin - Finger Holder to Finger Bushing - Solid Steel Bolt 3/8" x 3" UNC Grade 8	1
37	010 C 0239 G00		1
38	39239-060		1
*	23128-050		2
-	21612-438		1
 39 ** 40	21171-111 21731-006 010 D 0003 G00 23128-060 21731-071	Washer - Lock 3/8" (Not Shown) Nut 3/8" UNC (Not Shown) Knife Holder - Finger Side Bushing - Solid Steel Nut 3/4" UNC Grade 8	1 1 1 2 24
41	010 B 0027 H00	Knife	1
42	010 A 0018 H00	Knife Holder Plate (Right Front & Left Rear)	2
43	21611-478	Bolt 3/4" x 11 ¹ /8 UNC Grade 8	12
44	010 A 0286 H00	Knife Holder Plate (Left Front & Right Rear)	2
45	010 B 0027 H00	Knife	1
46	21612-440	Bolt 3/8" x 3½" UNC Grade 8 Pin - Cylinder to Knife Holder Pin - Knife Holder to Frame Bolt 3/8" x 3½" UNC Grade 8 Washer - Lock 3/8" (Not Shown)	2
47	39239-070		2
48	39239-075		2
49	21612-440		2
—	21171-111		2
-	21731-006	Nut 3/8" (Not Shown) Knife Holder Bushing - Solid Steel Safety Tread 6" x 12"	2
50	010 D 0003 G01		1
**	23128-060		2
51	010 A 0267 H00		2



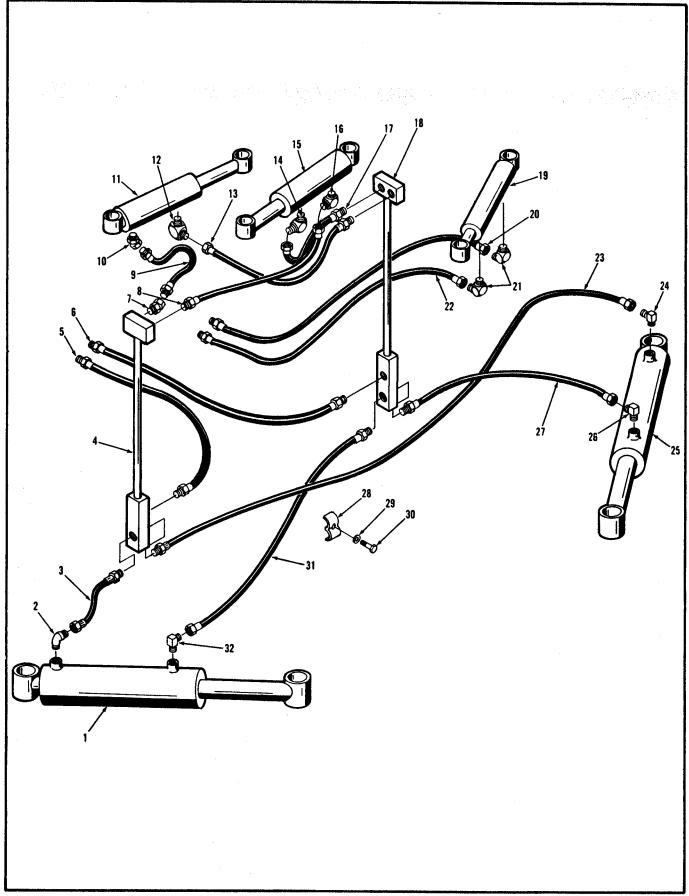
HYDRAULIC COMPONENTS



The Morbark Shear has relatively few hydraulic components. Therefore, it must be understood that this equipment is only an attachment for an adequate hydraulic system.

The standard Morbark Shear is manufactured for permanent mounting to a vehicle. However, a quick disconnect set-up may be ordered.





HYDRAULIC COMPONENTS

ITEM NO.	PART NO.	DESCRIPTI	ON	QTY. REQ'D.	
*1-A *1-B *1-C 2 3	26815-015 26815-025 26815-035 26511-433 26581-404	Cylinder (DY 512-9) Frame to Knife H Cylinder (5512) Frame to Knife Holder Cylinder (612) Frame to Knife Holder 37 ⁰ Flare Fitting ½ NPT x ¾ 45 ⁰ Hose ½ x 16"	older	1 1 1 1	
4 5 6 7 8	010 A 0051 G00 (Order by Description) (Order by Description) 26511-433 26581-413	Hydraulic Block Assy. (Not a Replacem Hose ¾" Hose ¾" 37 ⁰ Flare Fitting ½ NPT x ¾ 45 ⁰ Hose ½ x 33"	ent Item)	1 1 1 1	
9 10 **11 12 13	26581-454 26511-427 26815-005 26511-467 26581-409	Hose $\frac{1}{2}$ x 13" 37° Flare Fitting 3/8 NPT x 3/4 45° Cylinder - 2510 Jarp 37° Glare Fitting 3/8 NPT x 3/4 90° Hose $\frac{1}{2}$ x 23"		1 1 1 1 1	
14 **15 16 17 18	26511-467 26815-005 26511-467 26581-403 010 A 0051 G00	37° Flare Fitting 3/8 NPT x 3/4 90° Cylinder - 2510 Jarp 37° Flare Fitting 3/8 NPT x 3/4 90° Hose ½ x 15½ Hydraulic Block Assy. (Not a Replaceme	ent Item)	1 1 1 1	
**19 20 21 22 23	26815-005 (Order by Description) 26511-467 (Order by Description) 26581-416	Cylinder - 2510 Jarp Hose ½" 37 ⁰ Flare Fitting 3/8 NPT x 3/4 90 ⁰ Hose ½" Hose - ½ x 56"		1 1 2 1 1	
24 * 25-A * 25-B * 25-C 26	26511-433 26815-015 26815-025 26815-035 26511-473	37 ^o Flare Fitting ½" NPT x ¾ 45 ^o Cylinder (DY 512-9) Cylinder (5512) Cylinder (612) 37 ^o Flare Fitting ½ NPT x ¾ 90 ^o		1 1 1 1	
27 28 29 30 31 32	26581-407 701 A 0074 H00 21171-111 21612-434 26581-416 26511-473	Hose ½" x 21" Bracket - Hose Mounting Washer - Lock 3/8 Bolt 3/8 x 1½ UNC Grade 8 Hose ½" x 56" 37° Flare Fitting ½" NPT x ¾ 90°		1 4 4 4 1	
	* BUSHING IS AVAILABLE AS A REPLACEMENT PART P/N 23A-114 2 REQ'D ** BUSHING IS AVAILABLE AS A REPLACEMENT PART P/N 23A-118 2 REQ'D				
	CYLINDER 2510 Jarp DY 512-9 5512 612	CYLINDER REPAIR KITS ROD NO. PISTON NO 26815-065 26815-049 26815-052 26815-051 26815-068 26815-050 26815-073 26815-082	SEA 268 268 268	AL KIT NO. 15-053 15-059 15-060 815-071	



MAINTENANCE

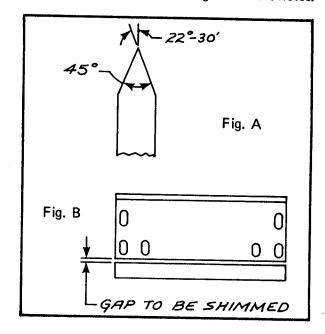
KNIFE SHARPENING

Dull knives require more force to shear. Knives should be sharpened every 640 hours depending on the type of material being sheared.

Knives can be removed by unfastening six bolts on each knife. Knives should be ground on a fixture type grinder. (This should not be attempted by the use of a hand grinder.) The angle at which the knives are sharpened should be 45° included, or 22° - 30" on each side. (See Fig. A). After sharpening knives, assemble knives to knife holder using the following procedure:

- With knife holders shut and tips of holder touching, slide knives toward center until they meet.
- 2) Tighten six bolts on each knife and then tighten jam nuts.
- Use keystock or any type shim between knife and backer bar. (See Fig. B). We suggest welding shim into place.

Knives may be sharpened as many times as required as long as they still touch in center without running out of elongate in bolt holes.



LUBRICATION

Lubricate all shear fittings every 10 hours of use. Apply lubricant until excess appears. Use good multi-purpose lubricant. (See Fig. 13)

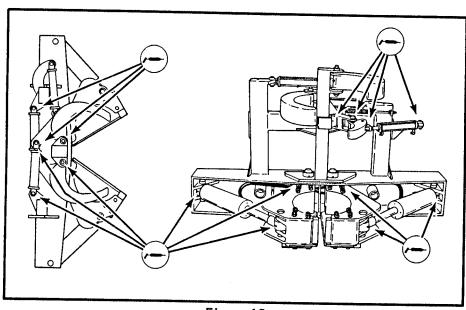


Figure 13



SPECIFICATIONS

GENERAL DIMENSIONS		SHEARING CAPACITY		
WIDTH	36" without bracket	MAJOR	Softwood	Hardwood
LENGTH	87"	CATEGORY	(Conifer)	(Deciduous)
HEIGHT	57"		Pine, Fir, Spruce, Etc.	Maple, Birch, Oak, Etc.
WEIGHT	2300 lbs. *	SPECIES		
	niter, without mounts It Mounts May Alter Weight	MAXIMUM DIAMETER	15″ at Base	12"-15" at Base

HYDRAULIO	REQUIREMENTS	FIELD-TESTED APPLICATIONS	
OIL CAPACITY	35-40 gpm GPM	MANUFACTURER	
		John Deere	Allis Chalmers
PSI LEVEL	2100-2600 *	Case	Timberjack
	2 4-Way-3 Position	Clark Ranger	Caterpillar
VALVES	Spring to Center	Michigan	Melroe
* Note: When using lower PSI Systems than above, consult a Morbark Shear Engineer		Note: Morbark will install Feller Buncher Shear on any equipment provided by man- ufacturer as long as it meets minimum hy- draulic requirements.	

