The Gregory Manufacturing Company
A North Carolina Corporation

P. O. Box 269 Lewiston-Woodville, NC 27849

Telex 579313
Telephone 919-348-2531
Fax 919-348-2400

ROANOKE

HYDRAULIC BRUSH CUTTER

FOR A PETTIBONE CARRIER

PETTIBONE PART NO. LA-1474

36630 R.H. COMPLETE
FOR MODEL 360
36631 L.H. COMPLETE
FOR MODEL 441

#40746

12/91

THE GREGORY MANUFACTURING COMPANY, INC. **CUSTOMER**

A NORTH CAROLINA CORPORATION

LIMITED WARRANTY

THE GREGORY MANUFACTURING COMPANY, INC. (GREGORY) WARRANTS ITS PRODUCTS TO BE FREE OF DEFECTS IN MATERIAL AND WORKMANSHIP IN ACCORD WITH THE FOLLOWING TERMS AND CONDITIONS.

THIS WARRANTY APPLIES TO THE ORIGINAL PURCHASER ONLY AND IS NOT TRANSFERABLE.

THIS WARRANTY DOES NOT COVER DAMAGE OR FAILURE CAUSED BY ACCIDENT, IMPROPER OPERATION, NEGLECT OR FAILURE TO CARRY OUT REQUIRED MAINTENANCE. ALL WARRANTY REPAIRS MUST BE MADE USING GREGORY APPROVED PARTS, WARRANTABLE PARTS RETURNED TO GREGORY; FREIGHT PREPAID.

GREGORY WILL NOT BE LIABLE FOR DAMAGES CONSEQUENTIAL AND OTHERWISE ARISING FROM THE USE OR INABILITY TO USE ITS PRODUCTS. LIABILITY IS LIMITED TO THE REPAIR OR REPLACEMENT OF PARTS FOUND TO BE DEFECTIVE AT THE TIME OF MANUFACTURE.

REPAIR, REPLACEMENT, OR ADJUSTMENTS COVERED UNDER THIS WARRANTY WILL BE DETERMINED BY GREGORY OR DESIGNATED REPRESENTATIVES WHO WILL SELECT THE WORK LOCATION.

ANY MODIFICATION TO THE GREGORY PRODUCT VOIDS THIS WARRANTY.

EACH GREGORY PRODUCT IS PREPARED FOR SERVICE USING A "PRE DELIVERY INSPECTION FORM" WHICH MUST BE RETURNED TO THE COMPANY WITHIN 10 DAYS OF RETAIL SALE.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

THIS IS THE ONLY WARRANTY ISSUED BY THE GREGORY MANUFACTURING COMPANY, INC. IT CANNOT BE EXTENDED, CHANGED OR MODIFIED EXCEPT IN WRITING BY A DULY AUTHORIZED OFFICER OF THE GREGORY MANUFACTURING COMPANY, INC.

GREGORY RESERVES THE RIGHT TO MAKE CHANGES OR IMPROVEMENTS AT ANY TIME WITHOUT INCURRING ANY OBLIGATION TO MAKE SUCH CHANGES ON PRODUCTS SOLD PREVIOUSLY.

WARRANTED FOR 12 MONTHS OR 1000 HOURS:
(WHICHEVER COMES FIRST)

ALL ROANOKE HUSTLER FORKLIFT TRUCKS*
IRRIGATION PUMPS

WARRANTED FOR 12 MONTHS:

POULTRY "QUIK WASH" SPRAYER*

WARRANTED FOR ONE HARVEST SEASON:

TOBACCO CURING BARNS AND ACCESSORIES*
TOBACCO HARVESTING PRIMERS AND ACCESSORIES*
PEANUT HARVESTING COMBINE AND ACCESSORIES*

WARRANTED FOR 180 DAYS:

3500 CRUSTER
5500 CRUSTER/SPREADER

WARRANTED FOR 90 DAYS:

ROANOKE RSM 450 SLOPEMASTER*
ROANOKE TREE SHEAR
SB-110 BRUSH CUTTER
CH-55 BRUSH CUTTER
G-195-C BUSH AXE

(*COMPONENT WARRANTIES HONORED)

THE GREGORY MANUFACTURING COMPANY, INC.
P. O. BOX 269
LEWISTON-WOODVILLE, N C
1-800-233-4734

PETTIBONE BRUSH CUTTER

Date_____

Dealer_____ Serial No._____

Full Address_____ Model No._____

_____ State Code_____

Owner's Name_____ Dealer Account No._____

Full Address_____ Date Delivered to Dealer_____

_____ Date of Delivery to Owner_____

City St Zip Phone (I.E. Date of Warranty)

Inspect the following and adjust if necessary

NOTE: Any adjustment or corrections to be in accordance with the Operators and Service Manual.

____1. Check for correct installation of pump shaft.
____2. Check all bolts, nuts, and screws for tightness.
____3. Check hydraulic lines for twisting or binding.
____4. Check hydraulic line fittings for tightness.
____5. Check cylinder rods for damage or paint.
____6. Check cutter blade bolts to see if properly tightened.
____7. Check blade rotation. (Recommended right hand)
____8. Check blades for freedom of movement.
____9. With hydraulics hooked to carrier, run through all operations to see if cutter is field ready.
____10. Check to see if all safety decals are in place. Refer to Manual.
____11. Owner's Manual received ___Yes ___No

THE LIMITED WARRANTY PRINTED ON THIS FORM HAS BEEN RECEIVED AND EXPLAINED TO ME. I FULLY UNDERSTAND THE LIMITATIONS THEREIN.

_____
Owner/Operator Signature

_____
Date

I CERTIFY THAT THIS INSPECTION HAS BEEN COMPLETED, ANY FAULTS CORRECTED, AND THE UNIT PASSED FIT FOR DELIVERY.

_____
Dealer Signature

_____
Date

(Submit within 10 days of sale date for Warranty Registration)

THE GREGORY MANUFACTURING COMPANY, A N.C. Corp./Attn: Service Administrator
P.O. Box 269
Lewiston-Woodville, North Carolina 27849

orm 40786 12/91

The Gregory Manufacturing Company

DEAR VALUED CUSTOMER:

THE GREGORY MANUFACTURING COMPANY PRIDES ITSELF IN PRODUCING A TOP OF THE LINE PRODUCT. IN ORDER TO CONTINUE, WE ARE ASKING FOR YOUR HELP IN EVALUATING YOUR EQUIPMENT. PLEASE COMPLETE THIS QUESTIONNAIRE, AND RETURN IT TO GREGORY MANUFACTURING SO WE MAY BETTER SERVE YOUR NEEDS.

TYPE OF PRODUCT PURCHASED: _____

_____

_____

DATE OF PURCHASE: _____

	VERY MUCH			NOT AT ALL
HOW SATISFIED WERE YOU WITH THE PERFORMANCE?	☐	☐	☐	☐
QUALITY OF CONSTRUCTION?	☐	☐	☐	☐
SERVICEABILITY?	☐	☐	☐	☐
APPEARANCE?	☐	☐	☐	☐

	YES	NO
DOES IT PERFORM AS WELL AS YOU EXPECTED?	☐	☐
WOULD YOU PURCHASE THE SAME EQUIPMENT AGAIN?	☐	☐
WOULD YOU RECOMMEND OUR PRODUCT TO SOMEONE ELSE?	☐	☐

COMMENTS/SUGGESTIONS:

_____

_____

_____

_____

_____

THANK YOU,

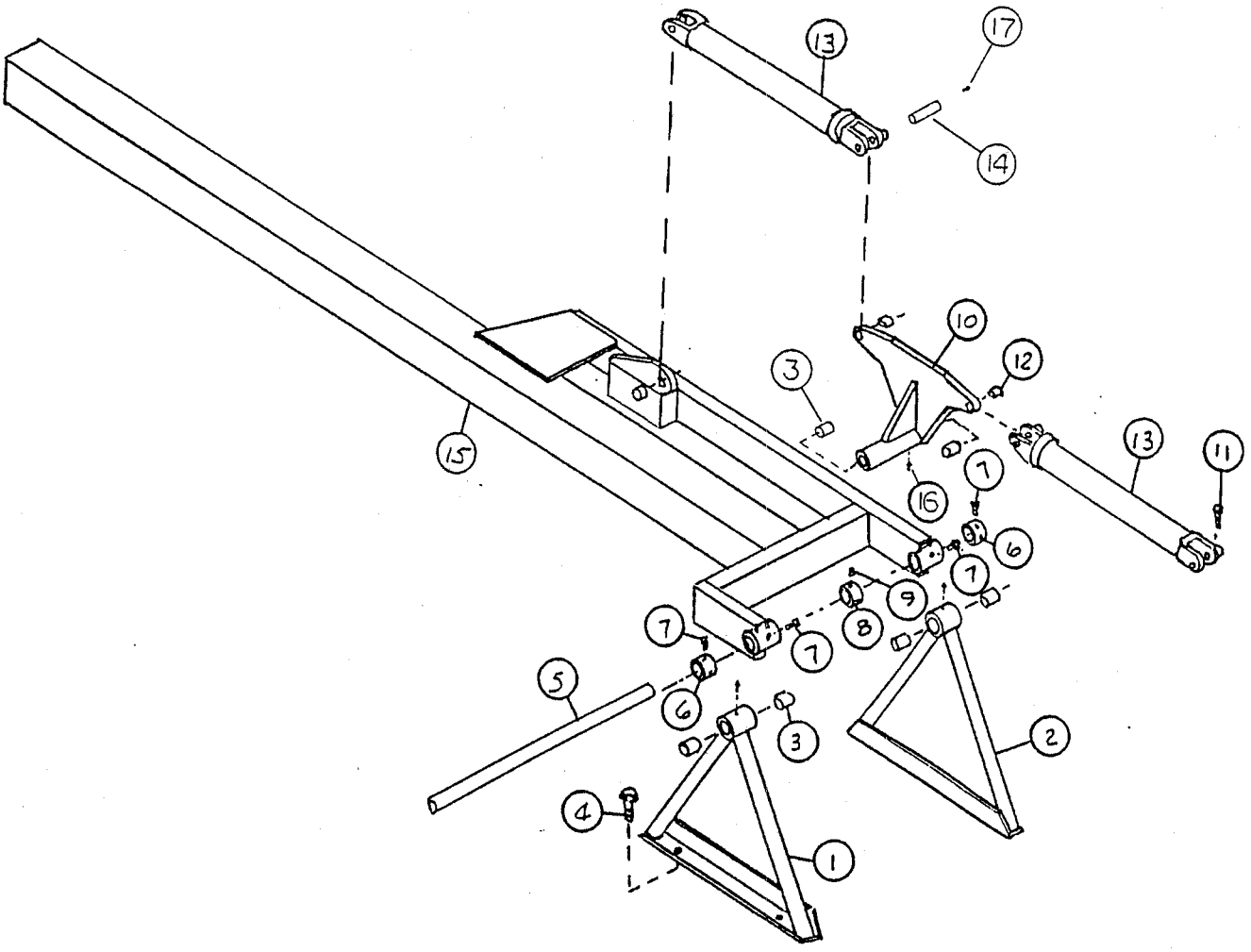
ANTHONY CAPUTO
QUALITY CONTROL MANAGER

P.O. Box 269 506 Oak Drive
Lewiston-Woodville, NC 27849
Telephone 919-348-2531

TABLE OF CONTENTS

Boom Group 1
Cutter Housing Group 3
Cutter Blade Group 5
Cutter Lift Cylinder 7
Hydraulic Motor. 9
Hydraulic Boom Circuit 11
Decals 13
Decal Placement. 14

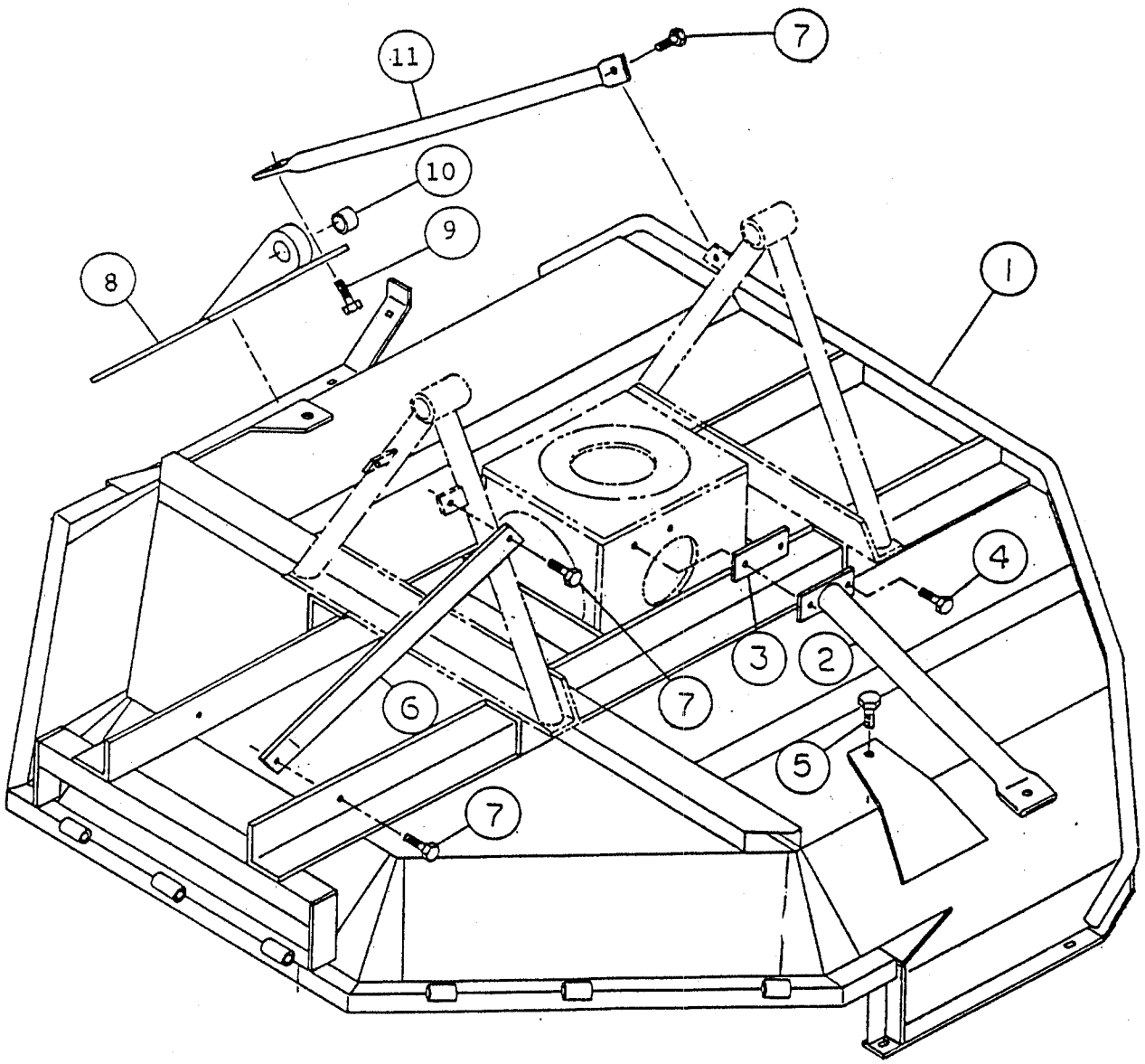
Boom Group



Boom Group

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	04889	"A" Frame Weldment - Back	1
2	04890	"A" Frame Weldment - Front	1
3	03014	Bushing	6
4	22443	3/4" x 2" NF Cap Screw	4
	22119	3/4" NF Elastic Lock Nut	4
5	04892	Pin - "A" Frame	1
6	04893	Retainer - Pin - "A" Frame	2
7	22180	1/2" x 1" NC Sq. Hd. Set Screw	6
	22130	1/2" NC Square Nut	6
8	04894	Retainer - Toggle	1
9	22159	1/2" x 1/2" NC Hex Hd. Set Screw	2
10	04895	Toggle Weldment	1
11	22411	3/8" x 2 1/4" NF Cap Screw	4
	22114	3/8" NF Elastic Lock Nut	4
12	04597	Bushing	3
13	-----	See Hydraulic Cylinder Group	2
14	04898	Pin - Cylinder	4
15	15062	Boom Weldment (L.H.)	1
	40745	Boom Weldment (R.H.)	1
16	22728	1/8" NPT Grease Zerk (Straight)	3
17	22726	1/4-28 NPT Grease Zerk (Straight)	4

Cutter Housing Group



Cutter Housing Group

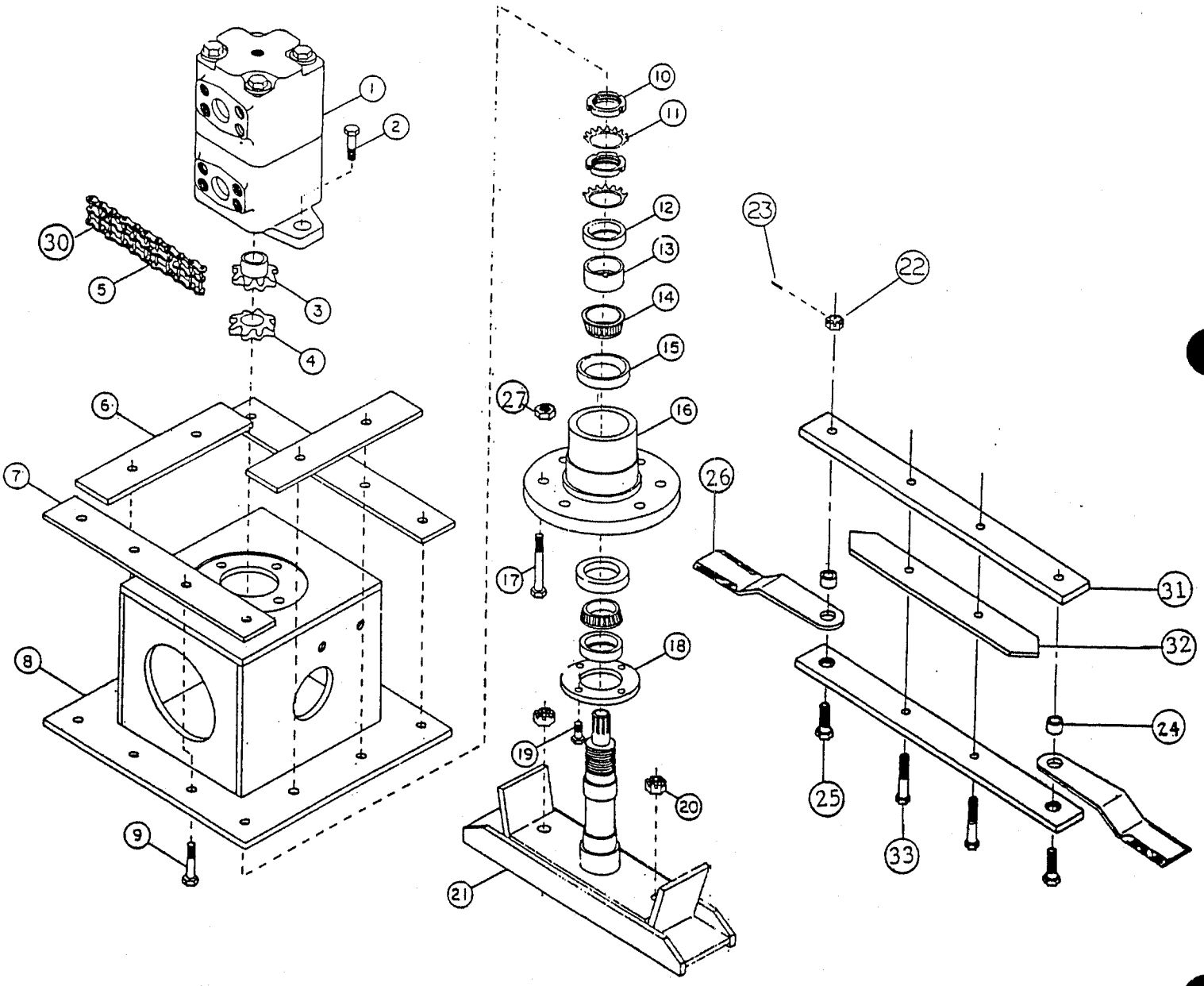
ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	*30960	Cutter Housing Weldment (R.H.)	1
	37645	Cutter Housing Weldment (L.H.)	1
2	04917	Spindle Box Brace Weldment	2
3	04818	Shock Absorber Brace Weldment	2
4	22412	3/8" x 2 1/2" NF Cap Screw	4
	22114	3/8" NF Elastic Lock Nut	4
5	22428	1/2" x 1 1/2" NF Cap Screw	10
	22116	1/2" NF Elastic Lock Nut	10
6	04920	Brace - "A" Frame	2
7	22408	3/8" x 1 1/2" NF Cap Screw	4
	22114	3/8" NF Elastic Lock Nut	4
8	**35243	Cylinder Lug Pad Weldment	1
10	04597	Bushing	1
11	**04923	Brace - "A" Frame	1

*For Model 360

**These items are on opposite side on Pettibone Cutter.

ITEM #9 INTENTIONALLY OMITTED

Cutter Blade Group

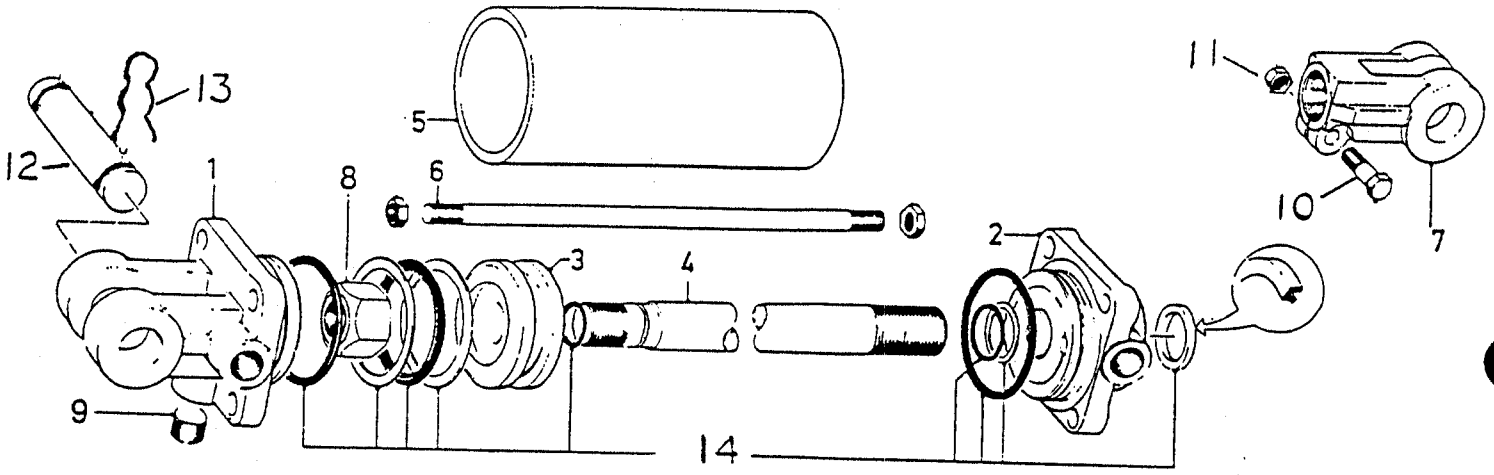


Cutter Blade Group

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	-----	See Hydraulic Diagram	
2	22437	5/8" x 2" NF Cap Screw	2
	22117	5/8" NF Elastic Lock Nut	2
3	02944	RC80 10T Sprocket (Keywayed)	1
4	02932	RC80 10T Sprocket (Splined)	1
5	04599	RC80 10 Link Double Chain	1
6	04593	Shock Absorber (Short)	2
7	04594	Shock Absorber (Long)	2
8	04995	Spindle Box	1
9	22439	5/8" x 2 1/2" NF Cap Screw	12
	22117	5/8" NF Elastic Lock Nut	12
10	05932	Nut - Bearing	2
11	05933	Lock Washer	2
12	05955	Seal	2
13	04803	Spacer - Bearing	1
14	05931	Cone - Bearing	2
15	05930	Cup - Bearing	2
16	04595	Hub - Spindle	1
17	22929	3/4" x 2 3/4" NF Cap Screw	6
18	04804	Plate - Seal Retainer	1
19	22138	3/8" x 3/4" NC S. Hd. Screw	4
	22310	3/8" CSK Star Washer	4
20	22091	7/8" NF Slotted Hex Nut	2
21	03433	Spindle	1
22	22092	1" NF Slotted Hex Nut	2
23	22010	3/16" x 2" Cotter Pin	4
24	04597	Bushing	2
25	22450	1" x 3 3/4" NF Blade Bolt	2
26	02231	Blade	2
27	22119	3/4" NF Elastic Lock Nut	6
30	25747	Connecting Link	1
31	32065	Blade Arm	2
32	32064	Spacer - Blade	1
33	36720	7/8" x 5 1/2" NF Cap Screw	2

ITEMS 28 & 29 INTENTIONALLY OMITTED

Cutter Lift Cylinder



Cutter Lift Cylinder

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	35228	Base	1
2	35229	Head	1
3	35230	Piston	1
4	35231	Rod	1
5	35232	Tube	1
6	35233	Tie Rod	4
7	35234	Clevis	1
8	35235	Nut - Piston	1
9	35236	Plug	1
10	-----	Bolt	1
11	-----	Nut	1
12	-----	Pin	2
13	-----	Clip Pin	2
14	35241	Seal Kit	1
	35046	Cylinder Complete (2 1/2 x 16)	

Cutter Lift Cylinder

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	35228	Base	1
2	35229	Head	1
3	35230	Piston	1
4	35231	Rod	1
5	35232	Tube	1
6	35233	Tie Rod	4
7	35234	Clevis	1
8	35235	Nut - Piston	1
9	35236	Plug	1
10	-----	Bolt	1
11	-----	Nut	1
12	-----	Pin	2
13	-----	Clip Pin	2
14	35241	Seal Kit	1
	35046	Cylinder Complete (2 1/2 x 16)	

HYDRAULIC MOTOR

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	04996	Motor	1
2	03257	Adapter - 1/2" MP x Fl 90°	1
3	04990	Adapter Kit	2
4	05904	Adapter - 2" x 1 1/4" MP x IP Red.	2
5	04991	Adapter - 1 1/4" MP x Fl	2

HYDRAULIC MOTOR

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	04996	Motor	1
2	03257	Adapter - 1/2" MP x Fl 90°	1
3	04990	Adapter Kit	2
4	05904	Adapter - 2" x 1 1/4" MP x IP Red.	2
5	04991	Adapter - 1 1/4" MP x Fl	2

HYDRAULIC BOOM CIRCUIT

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	04865	Hose Assy. 1/2" x 50" FSW x FSW	2
2	03292	Hose Assy. 1/2" x 67" FSW x FSW	1
3	05207	Hose Assy. 1/2" x 38" FSW x SE	1
4	05242	Adapter - 1/2" MP x Fl Tee	2
5	01702	Adapter - 3/8" MP x 1/2" Fl 90°	2

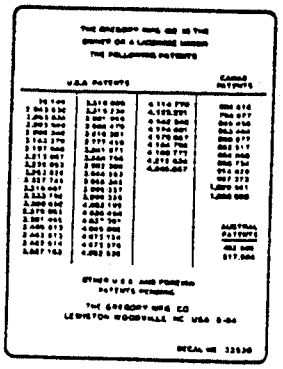
DECALS

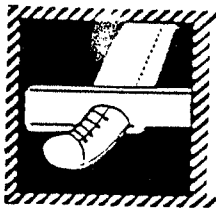
The Gregory Mfg. Co.

THE GREGORY MFG. CO.

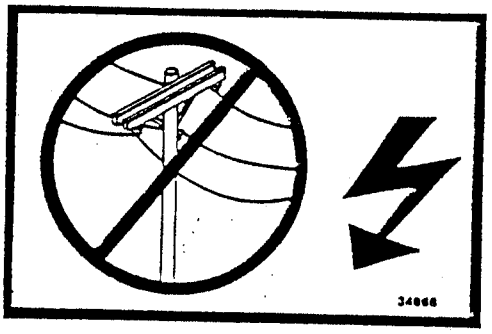
A NORTH CAROLINA CORPORATION

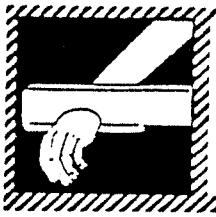
LEWISTON WOODVILLE, NORTH CAROLINA





DANGER!
STAY CLEAR WHEN
BLADES ARE IN MOTION





DANGER!
STAY CLEAR WHEN
BLADES ARE IN MOTION

CAUTION
ROTATING BLADES
22612

CAUTION
CHECK BLADE AND SPINDLE
BOLTS TWICE DAILY

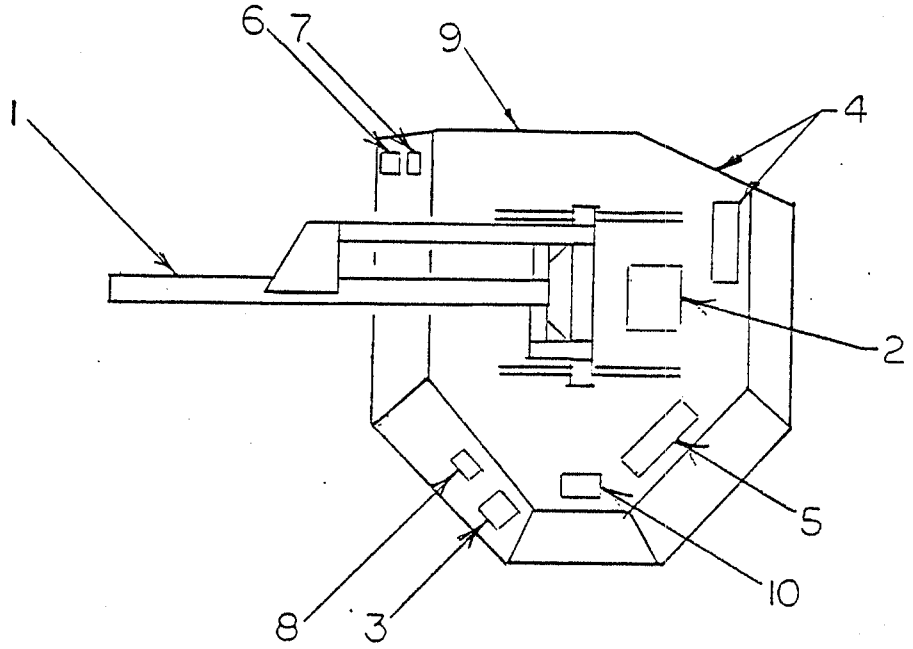
NOTE!

USE WITH PART#2231 BLADE (1/2"). COMPONENTS CONSIST OF PART# 32065 BAR (2), PART#32064 SPACER (1), PART#36719-1x3 1/4 BOLT (2), PART#22092-1" SLOTTED NUT (2), PART #36720-7/8x5 1/2 BOLT (2), PART# 22091-7/8 SLOTTED NUT (2), & PART# 4597 BUSHING (2).

DECAL 36723

DANGER

DECAL PLACEMENT



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	35718	The Gregory Mfg. Co. (Large)	1
2	22701	THE GREGORY MFG. CO. (Small)	1
3	32530	Patents	1
4	34835	Danger - Keep Feet Out	2
5	34834	Danger - Keep Hands Out	1
6	34868	Power Lines	1
7	26461	Check Blades	1
8	22612	Caution - Rotating Blades	1
9	34833	!Danger!	1
10	36723	Cutter Blade Parts	1
	20506	Decal Kit	

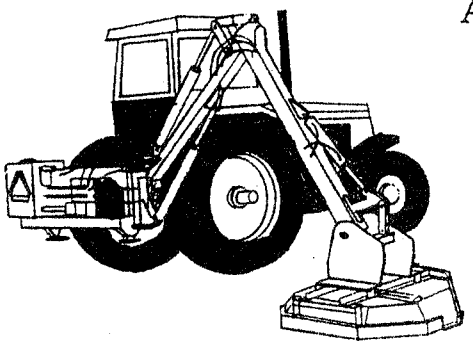
THE GREGORY MANUFACTURING COMPANY

PETTIBONE BRUSH CUTTER
CROSS REFERENCE BY PART NUMBER

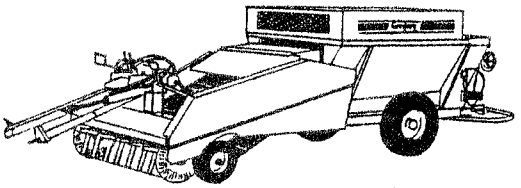
PART	PAGE	ITEM	PART	PAGE	ITEM
01702	012	005	22117	006	002
02231	006	026	22117	006	009
02932	006	004	22119	002	004
02944	006	003	22119	006	027
03014	002	003	22130	002	007
03257	010	002	22138	006	019
03292	012	002	22159	002	009
03433	006	021	22180	002	007
04593	006	006	22310	006	019
04594	006	007	22408	004	007
04595	006	016	22411	002	011
04597	002	012	22412	004	004
04597	004	010	22428	004	005
04597	006	024	22437	006	002
04599	006	005	22439	006	009
04803	006	013	22443	002	004
04804	006	018	22450	006	025
04818	004	003	22612	014	008
04865	012	001	22701	014	002
04889	002	001	22726	002	017
04890	002	002	22728	002	016
04892	002	005	22929	006	017
04893	002	006	25747	006	030
04894	002	008	26461	014	007
04895	002	010	30960	004	001
04898	002	014	32064	006	032
04917	004	002	32065	006	031
04920	004	006	32530	014	003
04923	004	011	34833	014	009
04990	010	003	34834	014	005
04991	010	005	34868	014	006
04995	006	008	35046	008	000
04996	010	001	35228	008	001
05207	012	003	35229	008	002
05242	012	004	35230	008	003
05904	010	004	35231	008	004
05930	006	015	35232	008	005
05931	006	014	35233	008	006
05932	006	010	35234	008	007
05933	006	011	35235	008	008
05955	006	012	35236	008	009
15062	002	015	35241	008	014
20506	014	000	35243	004	008
22010	006	023	35718	014	001
22091	006	020	35835	014	004
22092	006	022	36720	006	033
22114	002	011	36723	014	010
22114	004	004	37645	004	001
22114	004	007	40745	002	015
22116	004	005			

The Gregory Manufacturing Company

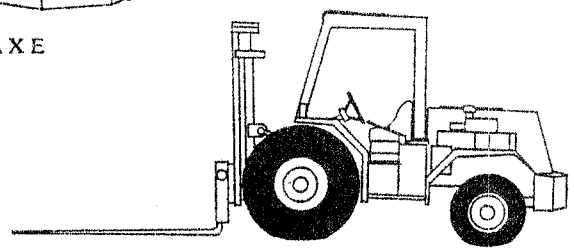
A North Carolina Corporation



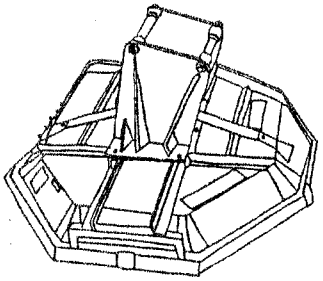
G-195 BUSH AXE



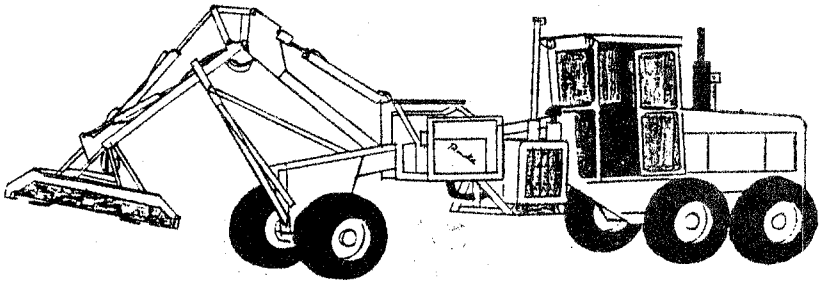
5500 CRUSTER/SPREADER



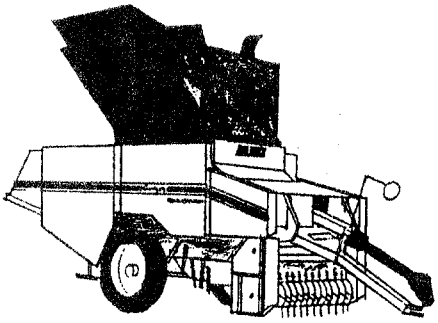
ROANOKE FORKLIFTS



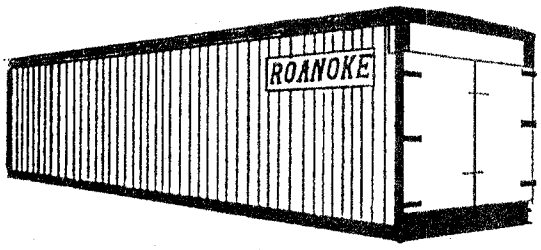
CH-55 CUTTER HEAD



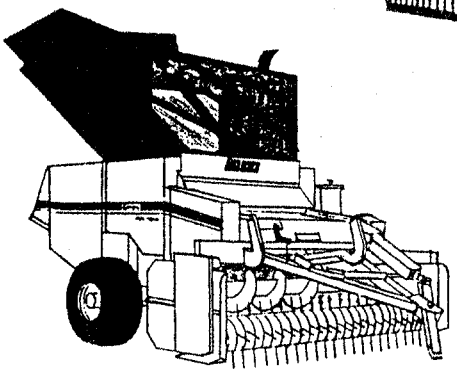
SB-110 BRUSH CUTTER



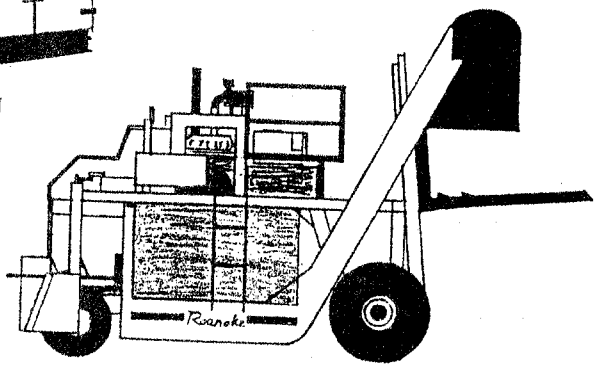
HUSTLER 2-ROW PEANUT COMBINE



ROANOKE TOBACCO BARN



HUSTLER 4-ROW PEANUT COMBINE



ROANOKE TOBACCO HARVESTER

Lewiston-Woodville, NC 27849