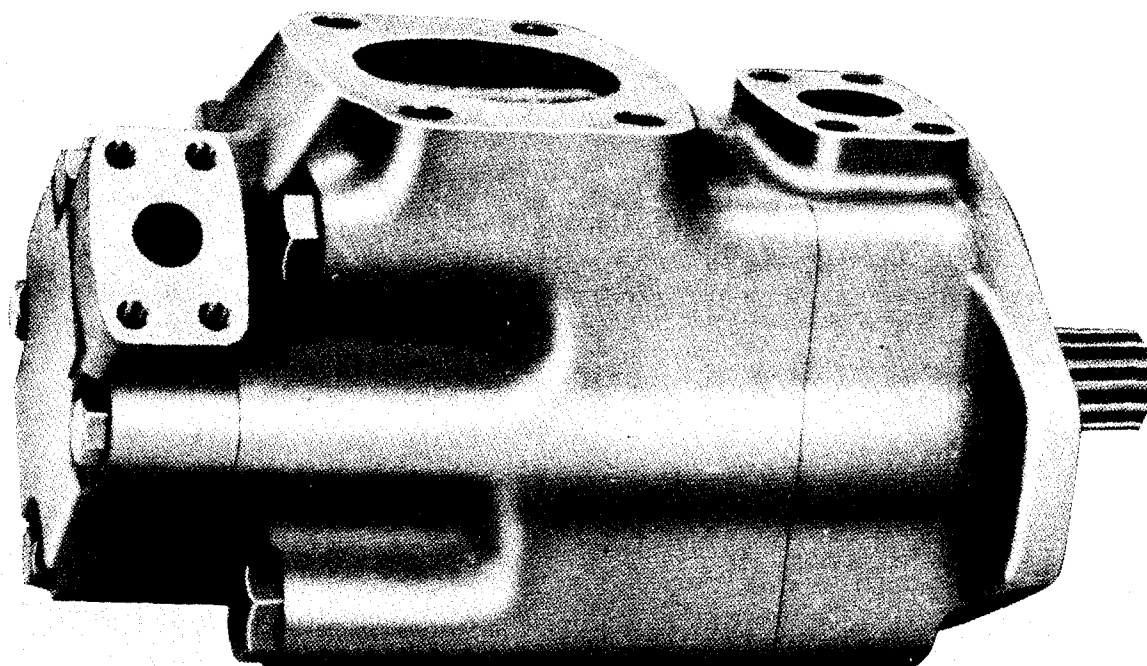


Vane Type Double Pump

3525VQ Series -20 Design

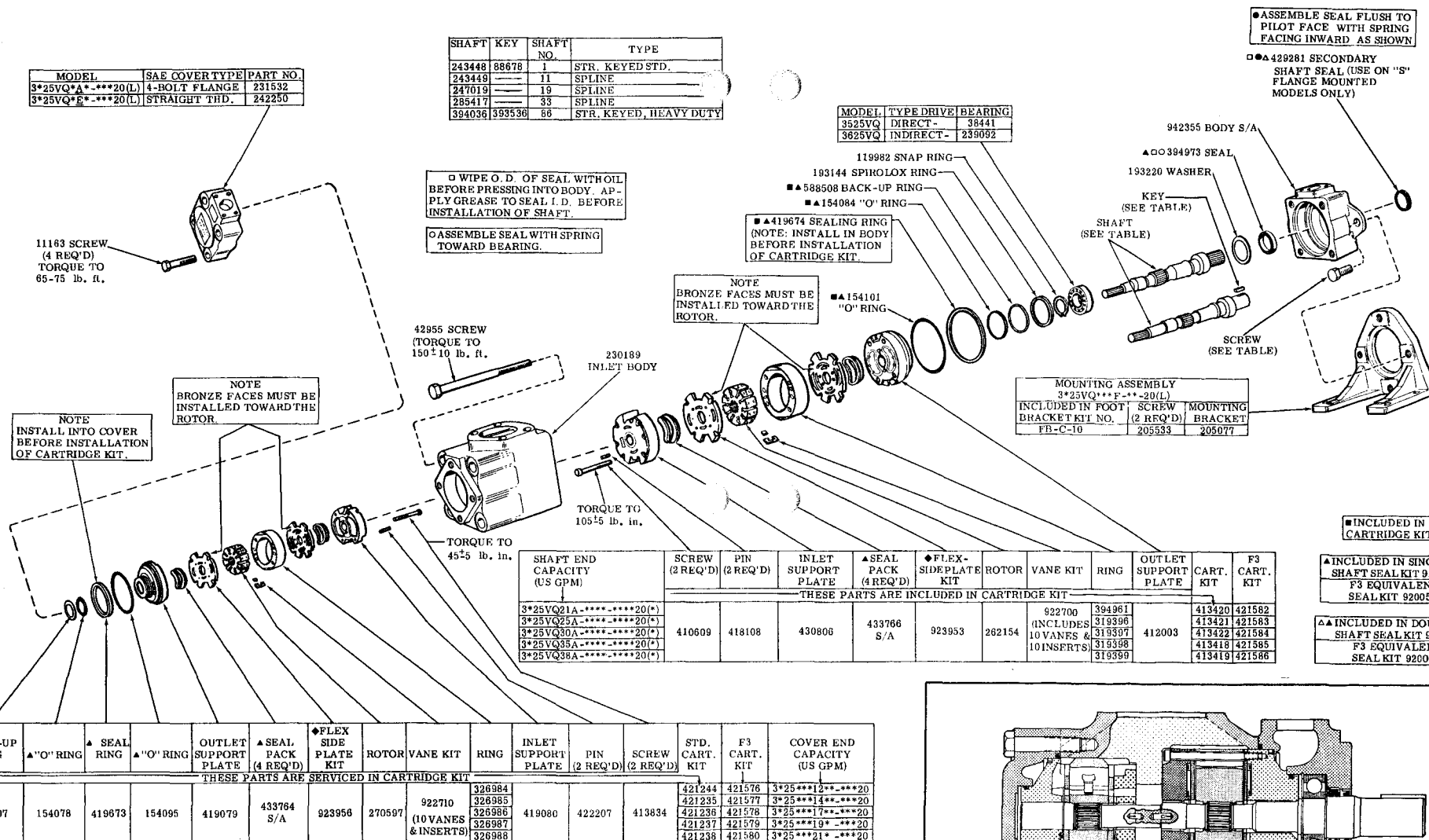


Vickers Incorporated
A TRINOVA Company
5445 Corporate Drive
P.O. Box 302
Troy, Michigan 48007-0302
U.S.A.

MODEL	SAE COVERTYPE	PART NO.
3*25VQ*A*-***20(L)	4-BOLT FLANGE	231532
3*25VQ*E*-***20(L)	STRAIGHT THD.	242250

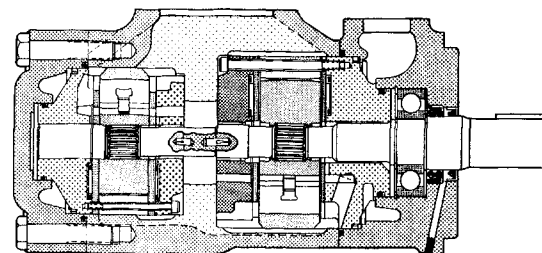
SHAFT	KEY	SHAFT NO.	TYPE
243448	88678	1	STR. KEYED STD.
243449	—	11	SPLINE
247019	—	19	SPLINE
285417	—	33	SPLINE
394036	393536	86	STR. KEYED. HEAVY DUTY

MODEL	TYPE DRIVE	BEARING
3525VQ	DIRECT -	38441
3625VQ	INDIRECT -	239092



▲BACK-UP RING	▲"O" RING	▲ SEAL RING	▲"O" RING	OUTLET SUPPORT PLATE (4 REQ'D)	▲SEAL PACK (4 REQ'D)	◆FLEX SIDE PLATE KIT	ROTOR	VANE KIT	RING	INLET SUPPORT PLATE	PIN (2 REQ'D)	SCREW KIT (2 REQ'D)	STD. CART. KIT	F3 CART. KIT	COVER END CAPACITY (US GPM)
THESE PARTS ARE SERVICED IN CARTRIDGE KIT															
588507	154078	419673	154095	419079	433764 S/A	923956	270597	922710 (10 VANES & INSERTS)	419080	422207	413634	326984	421244	421576	3*25***12**_*****20
												326985	421235	421577	3*25***14**_*****20
												326986	421236	421578	3*25***17**_*****20
												326987	421237	421579	3*25***19**_*****20
												326988	421238	421580	3*25***21**_*****20

◆NOTE
WHEN ORDERED INDIVIDUALLY,
FLEX SIDE PLATE KIT INCLUDES
(4) F3 SEAL PACK SUBASSEMBLIES



282 -- SAE 2-BOLT MOUNTING
283 -- FOOT MOUNTING

8 **SHAFT**
1 1 -- STRAIGHT WITH SQUARE KEY

For satisfactory service life of these components, use full flow filtration to provide fluid which meets ISO cleanliness code 16/13 or cleaner. Selections from pressure, return, and in-line filter series are recommended.

Litho in U.S.A.