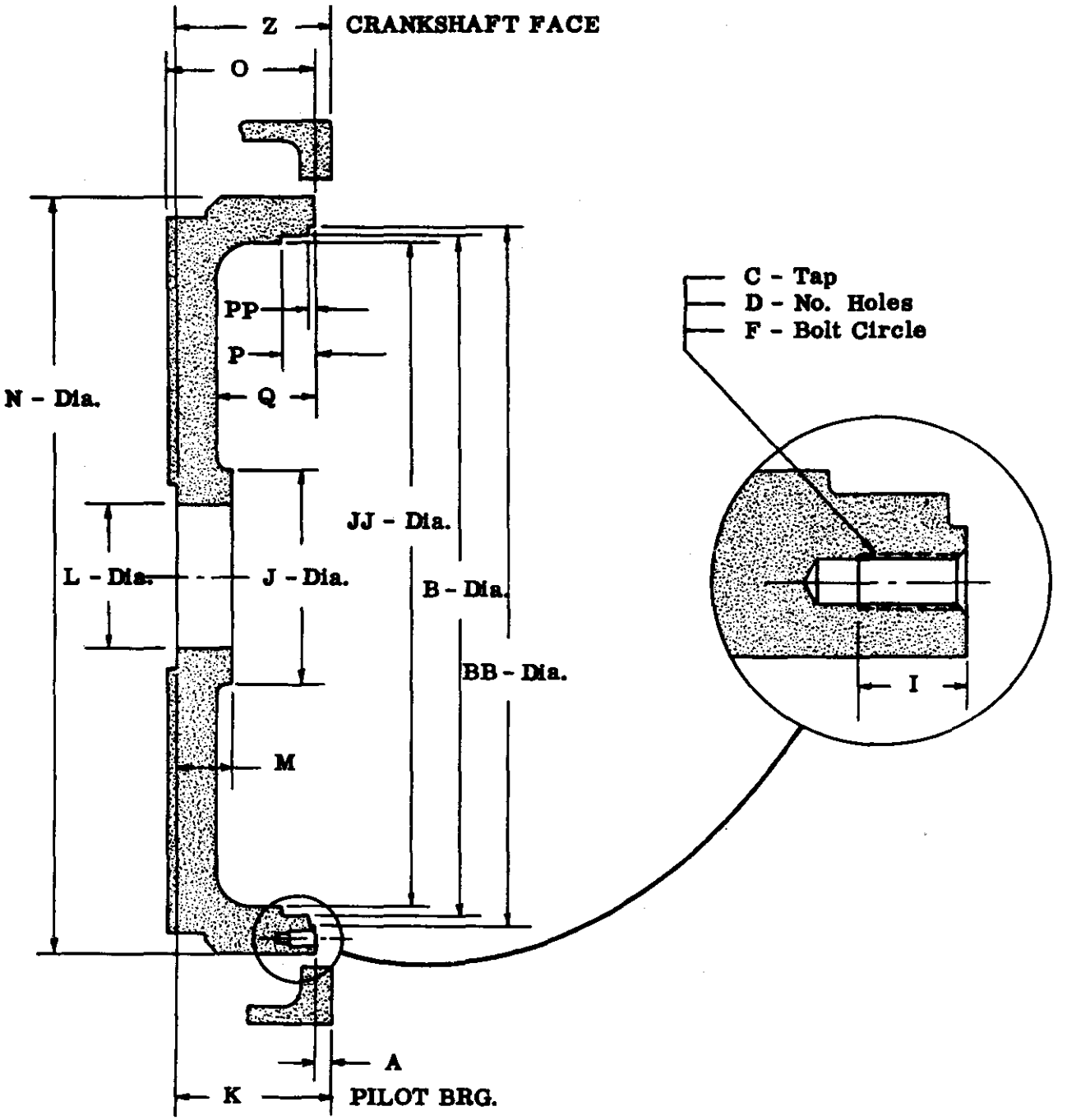
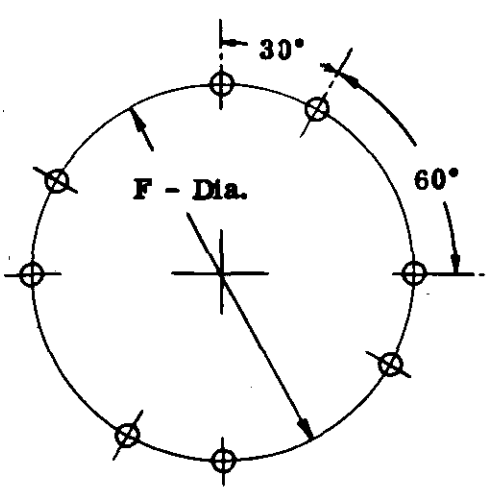
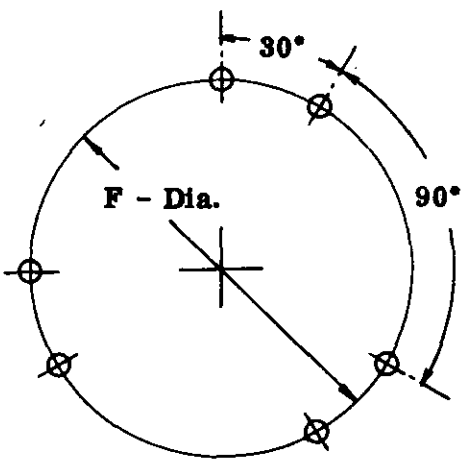

Z
CRANKSHAFT FACE
O
PP
P
Q
N - Dia.
JJ - Dia.
L - Dia.
J - Dia.
B - Dia.
BB - Dia.
M
C - Tap
D - No. Holes
F - Bolt Circle
I
A
K
PILOT BRG.

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5170575@ | 5170580@ | 5184480(b) | 5184481(b) | 5171794 | | |
| A | 25/64 | 25/64 | 25/64 | 25/64 | 0.48(c) | | |
| B | 17.625<br>17.630 | 14.685<br>14.690 | 14.685<br>14.690 | 17.625<br>17.630 | - | | |
| BB | 18.015<br>18.030 | 15.080<br>15.095 | - | - | - | | |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/4 - 16 | | |
| D | 24 | 24 | 24 | 24 | 8 | | |
| F | 18 3/4 | 15 15/16 | 15 15/16 | 18 3/4 | 16 | | |
| I | 11/16 | 13/16 | 13/16 | 11/16 | 1 | | |
| J | 5 1/2 | - | 6 1/8 | 5 1/2 | 5 3/8 | | |
| JJ | 17 5/16 | 14 5/8 | 14 5/8 | 17 5/16 | 14 1/2 | | |
| K | 3 59/64 | 3 59/64 | 3 59/64 | 3 59/64 | 3 59/64 | | |
| L | 2.8345<br>2.8353 | 2.8345<br>2.8353 | 2 19/32 | 2 19/32 | 2 5/8 | | |
| M | 1 5/16 | 1 5/16 | 3/4 | 3/4 | 11/16 | | |
| N | 20 | 19 1/8 | 19 1/8 | 20 | 19 1/8 | | |
| O | 3 25/32 | 3 25/32 | 3 25/32 | 3 25/32 | 4 21/32 | | |
| P | 7/8 | 3/4 | 3/4 | 7/8 | - | | |
| PP | 1/8 | 1/8 | - | - | - | | |
| Q | 2 1/4 | 2 11/32 | 2 11/32 | 2 17/32 | 3 13/32 | | |
| Z | 3.9555<br>3.8825 | 3.9555<br>3.8825 | 3.9555<br>3.8825 | 3.9555<br>3.8825 | 3.9555<br>3.8825 | | |

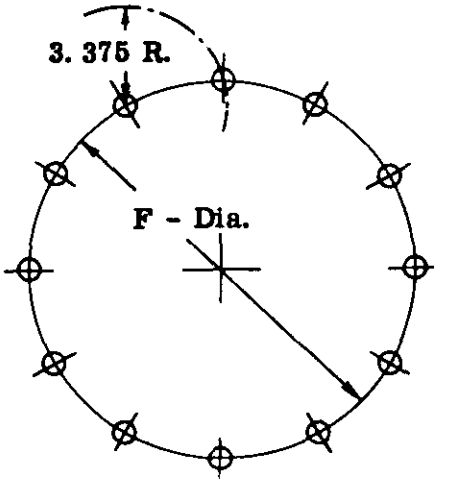
@ Wet Type Flywheel
(b) For self contained Couplings
(c) Protrudes beyond bell



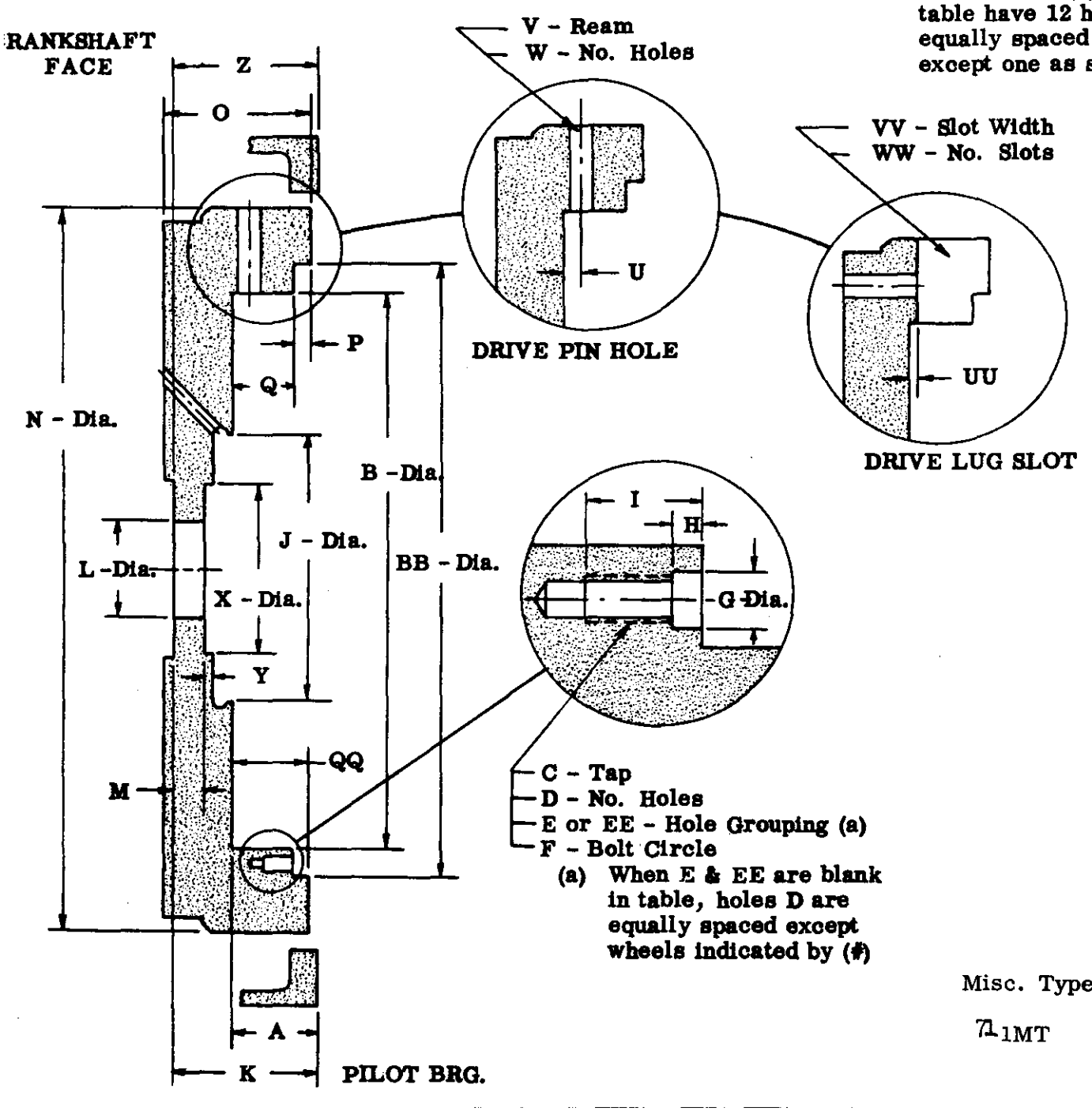

E - Group




EE - Group




Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.




Misc. Types

71 1MT

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5137135(a) | 5145460 | 5145864 | 5168708 | 5183090 | | |
| A | – | 2.74 | 2.80 | – | – | | |
| B | 6.244<br>6.248 | – | – | 15 1/16 | – | | |
| BB | – | 6.626<br>6.627 | 7.752<br>7.751 | – | – | | |
| C | 1/2 – 13 | 3/8 – 16 | 7/16 – 14 | – | 1/2 – 13 | | |
| D | 12 | 8 | 8 | 6 | 8 | | |
| F | 7 1/4 | 6.125 | 7.250 | 10.000 | 12.731 | | |
| I | 7/8 | .75 | .88 | Thru | 1 5/16 | | |
| J | – | 5.50 | 5.50 | 7.0 | 11 7/8 | | |
| K | – | – | – | – | – | | |
| L | 2.751<br>2.754 | 2.50 | 2.50 | 2 7/16 | 2 13/16 | | |
| M | 1.72 | .56 | .56 | 13/16 | 27/32 | | |
| N | 18.80 | 20 | 20 | 19 1/8 | 19 1/4 | | |
| O | 1.97 | 3.50 | 3.50 | 3 5/8 | 7 7/16 | | |
| P | – | – | – | – | – | | |
| Q | – | – | – | – | – | | |
| X | – | 5.50 | – | – | 5 5/32 | | |
| Y | – | – | – | – | – | | |
| Z | 3.9555<br>3.8825 | 3.9864<br>3.8904 | 3.9864<br>3.8904 | 3.9864<br>3.8904<br><br>See Detail Drawing | 3.9555<br>3.8825 | | |

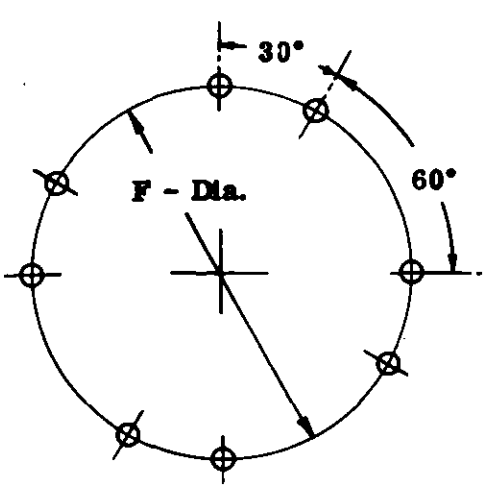
a - 16V-71

SERIES 71
SAE No. 1½

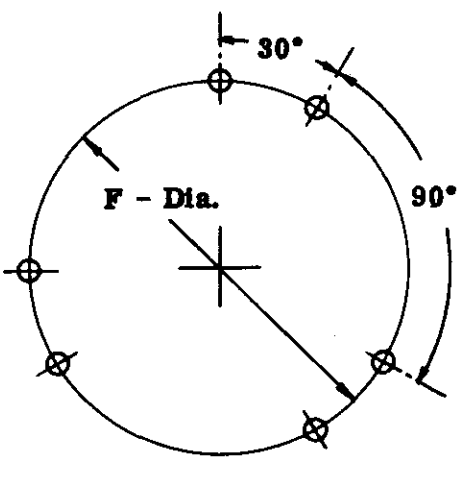
| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5173521 | 5141888 | | | | | |
| A | - | | | | | | |
| AA | 3 1/8(j) | 3 1/8 | | | | | |
| B | - | - | | | | | |
| BB | 10.252<br>10.256 | 10.252<br>10.256 | | | | | |
| C | - | - | | | | | |
| CC | 3/8 - 16 | 3/8-16 | | | | | |
| D | - | - | | | | | |
| DD | 8 | 8 | | | | | |
| E | * | * | | | | | |
| EE | - | - | | | | | |
| F | - | - | | | | | |
| FF | 9 1/2 | 9.50 | | | | | |
| G | - | - | | | | | |
| GG | 25/64 | .39 | | | | | |
| H | - | - | | | | | |
| HH | 1/8 | .12 | | | | | |
| I | - | - | | | | | |
| II | 43/64 | .67 | | | | | |
| J | 7 1/8 | 7.12 | | | | | |
| JJ | 10 3/4 | 10.75 | | | | | |
| K | 3 59/64(j) | 3.92 | | | | | |
| L | 2.625<br>2.626 | 2.625<br>2.626 | | | | | |
| M | 9/16 | .56 | | | | | |
| N | 16 7/16 | 17.25 | | | | | |
| O | 2 13/16 | 3.50 | | | | | |
| P | - | - | | | | | |
| PP | 1 3/4 | 1.75 | | | | | |
| S | - | - | | | | | |
| T | - | - | | | | | |
| X | - | - | | | | | |
| Y | - | - | | | | | |
| Z | 3.9579<br>3.8809 (j) | 3.9579<br>3.8794 | | | | | |

(j) Applies to 6V-71 only

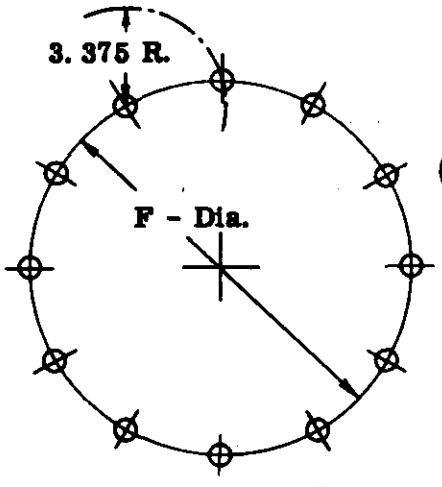
* E Hole Group - See 71 - 1 1/2F



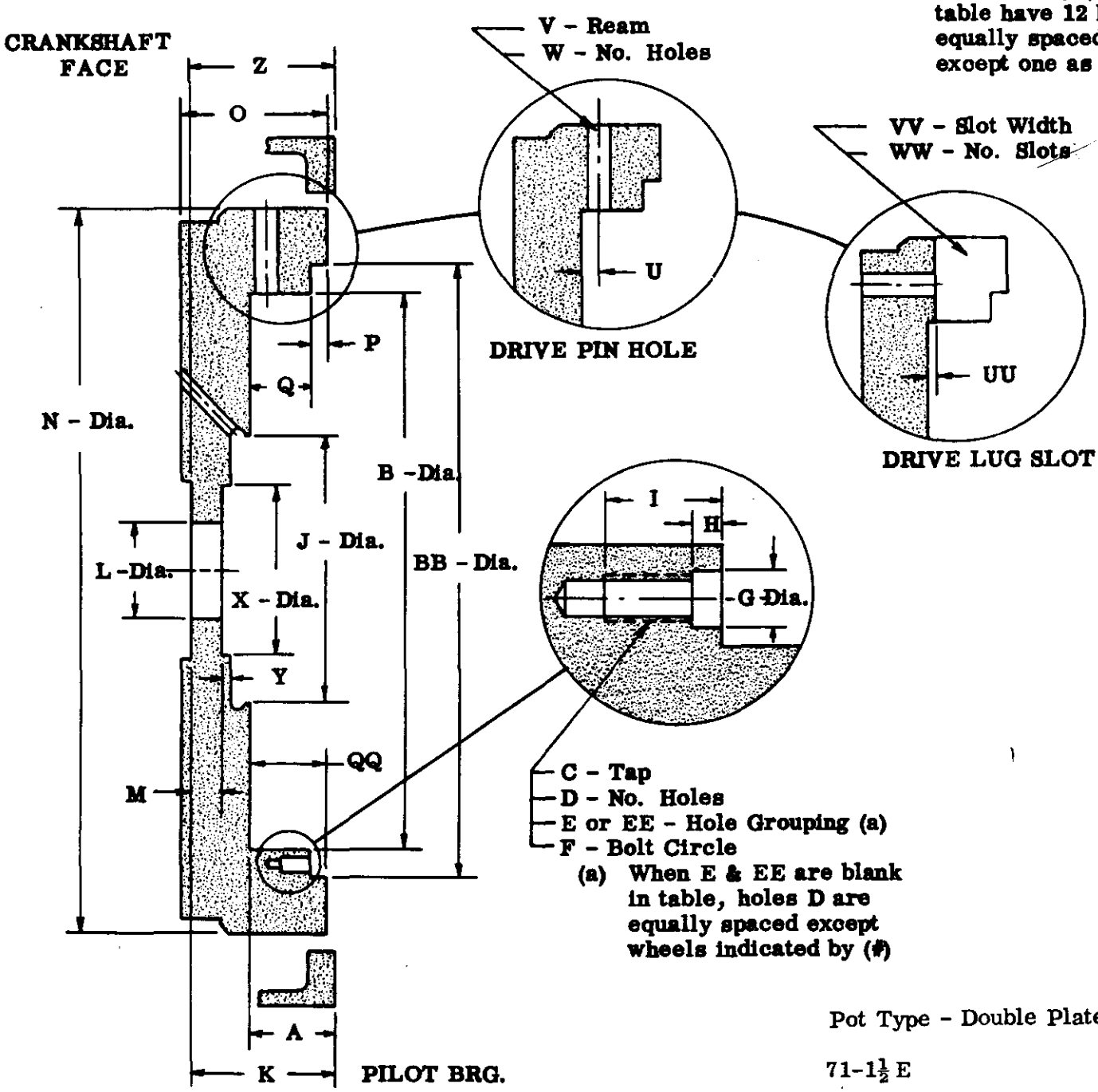

E - Group




EE - Grcup




Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.




Pot Type - Double Plate

71-1½ E

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5124824 | 5127163 (r) | 5178615(r) | 5109430 | 5136697 | 5137466(r)(a) | 5138108 |
| A | 2 3/64 | 2 7/32 | 27/32 | 23/64 | 2-1/4 | 27/32 | 2 3/64 |
| B | 15 1/2 | 15 5/16 | 15 5/16 | 15 1/2 | 15-1/2 | 15 5/16 | 15 1/2 |
| BB | 15.821 / 15.819(n) | 17.187 / 17.190 | 17.187 / 17.190 | 15.821(n) / 15.819 | 15.821 / 15.819 | 17.187 / 17.190 | 16.870 / 16.875 |
| C | 3/8 - 16 | 3/8 - 24 | 3/8 - 24 | 3/8 - 16 | 3/8-16 | 3/8 - 24 | 3/8 -16 |
| D | 12 | 18 | 18 | 12 | 12 | 18 | 12 |
| E | - | - | - | - | - | - | - |
| EE | - | - | - | - | - | - | - |
| F | 16 5/16 | 16 11/16 | 16 11/16 | 16 5/16 | 16-15/16 | 16 11/16 | 16 5/16 |
| G | - | - | - | - | - | - | - |
| H | - | - | - | - | - | - | - |
| I | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 |
| J | 12 | 8 3/4 | 8 3/4 | 12 | 12 | 8 3/4 | 12 |
| K | 3 59/64 | 3 59/64 | 3 59/64 | 3 59/64 | 3 59/64 | 3 59/64 | 3 59/64 |
| L | 2.373 / 2.376 | 2.8340 / 2.8348 | 2.8340 / 2.8348 | 2.375 / 2.376 | 2.373 / 2.376 | 2.8340 / 2.8348 | 2.373 / 2.376 |
| M | 5/8 | 3/4 | 3/4 | 5/8 | .62 | 3/4 | 5/8 |
| N | 17 1/8 | 17 7/16 | 17 7/16 | 17 1/8 | 17 1/8 | 17 7/16 | 17 1/8 |
| O | 3 13/16 | 4 21/32 | 4 21/32 | 3 13/16 | 3.80 | 4 21/32 | 3.77 |
| P | 1/8(n) | 1/8 | 1/8 | 1/8(n) | 1/8(n) | 1/8 | .18 |
| Q | 1 9/16 | 2 37/64 | 2 37/64 | 1 9/16 | 1-3/4 | 2 37/64 | 1.476 / 1.460 |
| QQ | 1 11/16 | 2 45/64 | 2 45/64 | 1 11/16 | 1-7/8 | 2 45/64 | 1.65 |
| U | - | - | - | - | - | - | - |
| UU | .008 | -.030 | -.030 | -.132 | -.13 | -.030 | - |
| V | - | - | - | - | - | - | - |
| VV | 1.750 / 1.752 | 1.750 / 1.752 | 1.750 / 1.752 | 1.750 / 1.752 | 1.750 / 1.752 | 1.750 / 1.752 | - |
| W | - | - | - | - | - | - | - |
| WW | 3 | 6 | 6 | 3 | 3 | 6 | - |
| X | 5¼ | - | - | 5¼ | - | - | 5 1/4 |
| Y | 3/16 | - | - | 3/16 | - | - | .20 |
| Z | 3.9579 / 3.8809 | 3.9579 / 3.8809 | 3.9579 / 3.8809 | 3.9579 / 3.8809 | 3.9579 / 3.8809 | 3.9579 / 3.8809 | 3.9579 / 3.8809 |

(n) Has male pilot

(r) Dimensions include wheel liner

(a) Dia. at slot differs from 5127163 - See detail

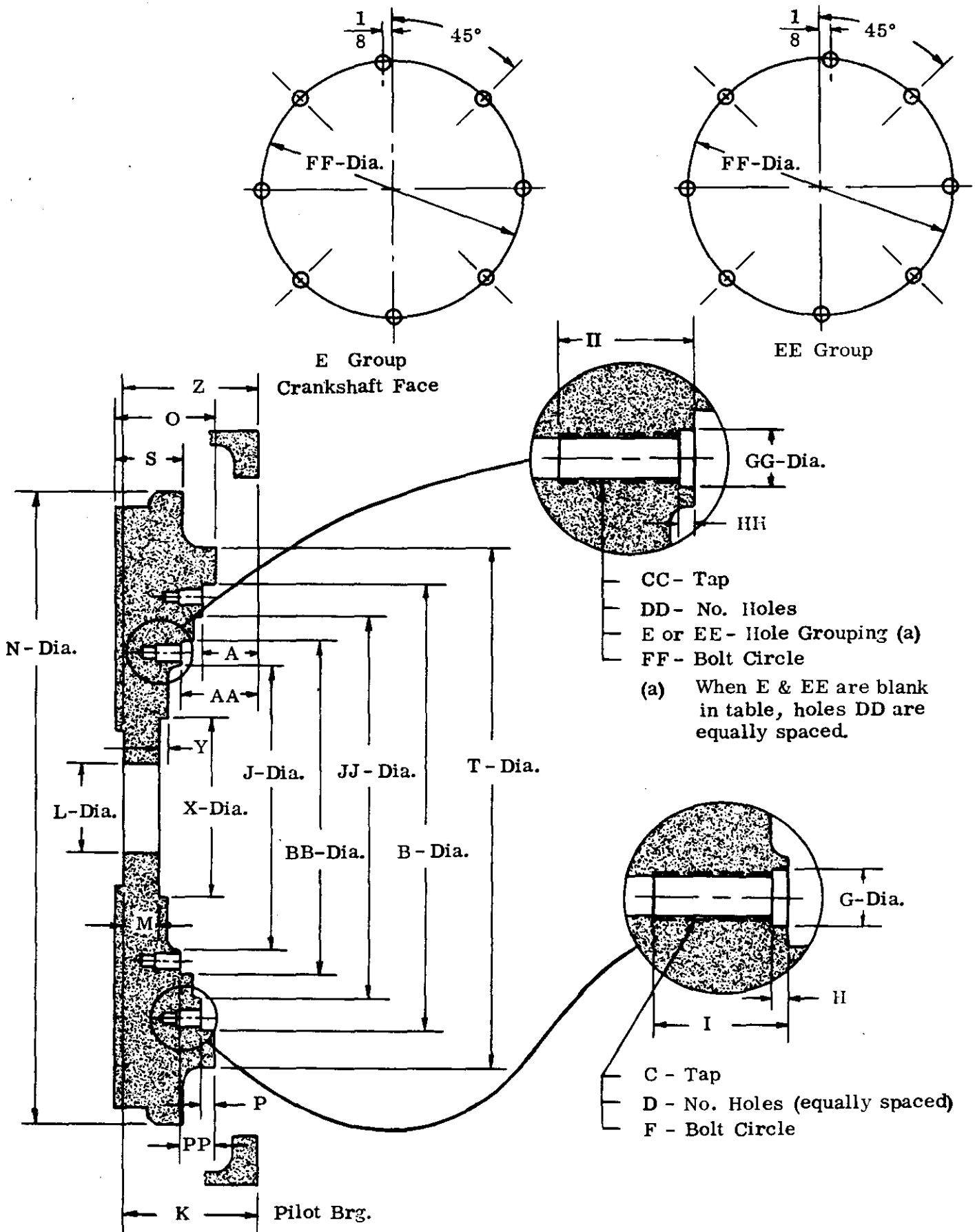
Pot Type - Double Plate

71 - 1 1/2E1

| | 5144805 | | | | | | |
|---|---|---|---|---|---|---|---|
| A | .58 | | | | | | |
| B | 10.00 | | | | | | |
| BB | 12.330<br>12.325 | | | | | | |
| C | ½ - 13 | | | | | | |
| D | 12 * | | | | | | |
| F | 11.375 | | | | | | |
| I | 1.00 | | | | | | |
| L | 2.188<br>2.189 | | | | | | |
| M | .62 | | | | | | |
| N | 17.12 | | | | | | |
| O | 6.50 | | | | | | |
| P | 2.90 | | | | | | |
| Z | 3.9579<br>3.8809 | | | | | | |

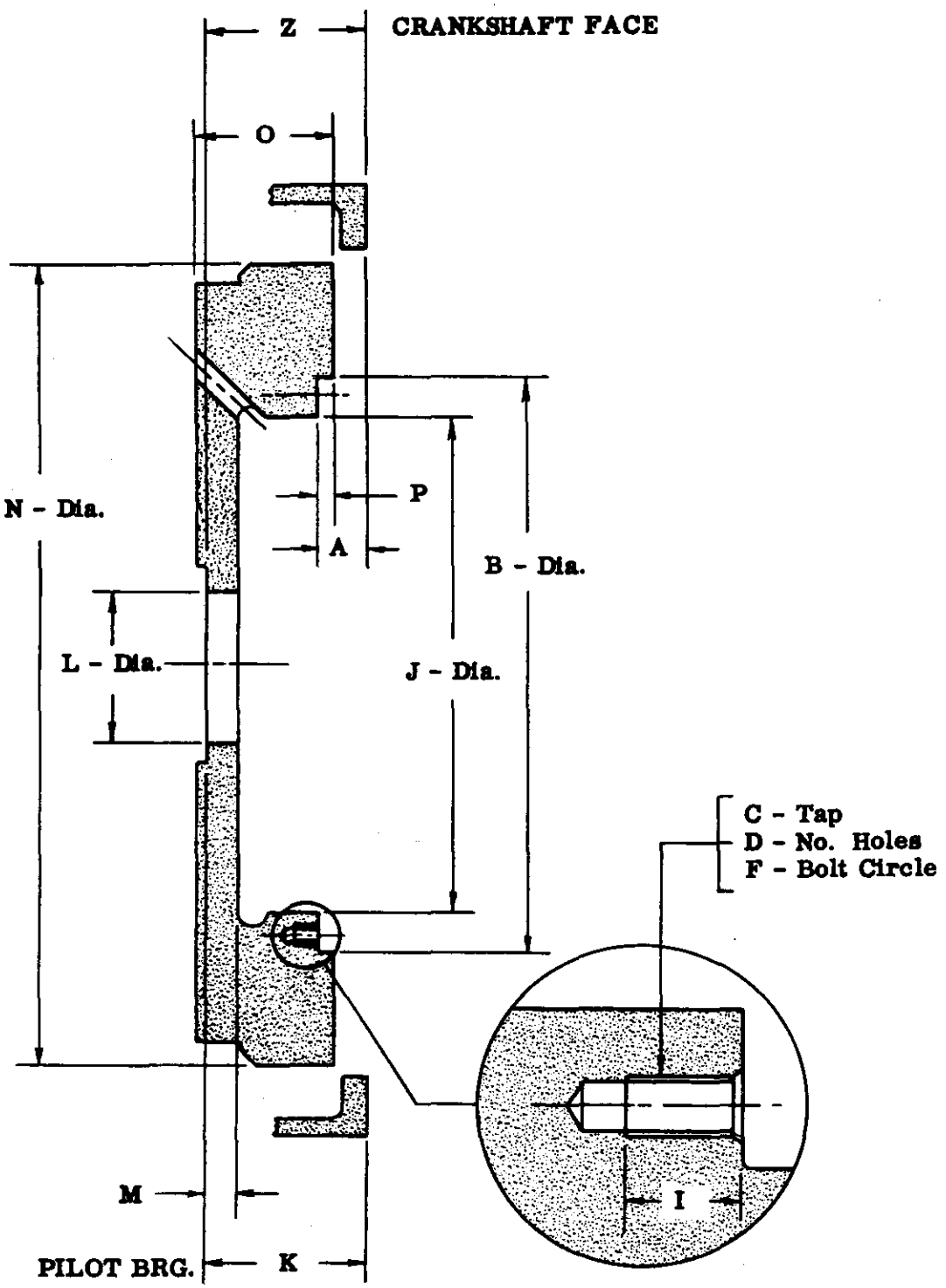
* 12 - Holes on 15 Hole Spacing - HI-mass

Pot Type - Double Plate
71 - 1 1/2E2




Flexible Hub Type

71 - 1 1/2F




Drive Ring Type

71-2A

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5114068 * | 5114068 * | 5118424 | 5126392 * | 5126392 * | 5168278 | 5171720 |
| A | 1 45/64(d) | 1 59/64(c) | 1 33/64(d) | 1 45/64(d) | 1 57/64(c) | 2 11/64(c) | 19/64(c) |
| B | 13.876 / 13.879 | 12.377 / 12.380 | 13.876 / 13.879 | 13.876 / 13.879 | 12.377 / 12.380 | 12.377 / 12.380 | 15.502 / 15.505 |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 1/2 - 13 |
| D | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| F | 13 1/8 | 11 5/8 | 13 1/8 | 13 1/8 | 11 5/8 | 11 5/8 | 14 3/8 |
| I | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 | 11/16 | 15/16 |
| J | 10 5/8 | 10 5/8 | 12 | 10 5/8 | 10 5/8 | 10 5/8 | 13 1/4 |
| K | 4 9/64(d) | 4 11/64(c) | 3 57/64(d) | 3 59/64(d) | 3 59/64(d) | 3 55/64(c) | 4 31/64(c) |
| L | 2.4396 / 2.4404 (b) | 2.4396 / 2.4404 (b) | 2.8345 / 2.8353 | 2.8340 / 2.8348 | 2.8340 / 2.8348 | 2.8345 / 2.8348 | 2 5/8 |
| M | 1 1/8 | 1 1/8 | 1 7/16 | 29/32 | 29/32 | 13/16 | 1 7/16 |
| N | 17 1/4 | 17 1/4 | 17 1/4 | 17 1/4 | 17 1/4 | 17 1/4 | 17 1/4 |
| O | 3 3/8 | 3 3/8 | 3 13/16 | 3 3/8 | 3 3/8 | 3 3/8 | 4 5/8 |
| P | 3/8 | 9/16 | 5/8 | 3/8 | 9/16 | 13/16 | 3/16 |
| Z | 4.4865(d) / 4.4135 | 4.5128 (c) / 4.4543 | 4.4865 (d) / 4.4135 | 4.4865(d) / 4.4135 | 4.5128(c) / 4.4543 | 4.5128(c) / 4.4543 | 4.5128 (c) / 4.4543 |

(b) Uses Hyatt Roller Bearing
(c) Applies to 2-71 Engine only
(d) Applies to 3, 4, 6-71 Engines only
* Flywheel machined to accomodate all dimensions shown

Drive Ring Type

71-2A1

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5173835 | 5179064(f) | 5187955 * | 5187955 * | 5189447(b) | 5129896 (b) | 5131633 |
| A | 2 9/64(d) | 2 9/64(d) | 1 59/64(c) | 1 45/64(d) | 2 11/64(c) | 2 1/8 | 1 5/8 (d) |
| B | 13.876 / 13.879 | 13.876 / 13.879 | 12.377 / 12.380 | 13.876 / 13.879 | 12.377 / 12.380 | 12.377 / 12.380 | 13.876 / 13.879 |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 |
| D | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| F | 13 1/8 | 13 1/8 | 11 5/8 | 13 1/8 | 11 5/8 | 11 5/8 | 13 1/8 |
| I | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 |
| J | 12 | 12 | 10 5/8 | 10 5/8 | 10 5/8 | 10 5/8 | 12 |
| K | 3 53/64(d) | 3 53/64(d) | 3 47/64(c) | 3 45/64(d) | 4 31/64(c) | 4 | 3 57/64(d) |
| L | 2.8345 / 2.8353 | 2.8345 / 2.8353 | 2.4408 / 2.4416 | 2.4408 / 2.4416 | 2.8333 / 2.8341 | 2.4396 / 2.4404 (b) | 2.8345 / 2.8353 |
| M | 1 7/16 | 1 7/16 | 11/16 | 11/16 | 1 1/64 | 1 | 7/8 |
| N | 17 1/4 | 17 1/4 | 17 1/4 | 17 1/4 | 17 1/4 | 17 1/4 | 17 1/4 |
| O | 3 3/8 | 3 3/8 | 3 3/8 | 3 3/8 | 3 3/8 | 2 3/4 | 3 13/16 |
| P | 13/16 | 13/16 | 9/16 | 3/8 | 13/16 | 3/16 | 3/4 |
| Z | 4.4865 (d) / 4.4135 | 4.4865 (d) / 4.4135 | 4.5128(c) / 4.4543 | 4.4865 (d) / 4.4135 | 4.5128(c) / 4.4543 | 4.4865 / 4.4135 | 4.4865(d) / 4.4135 |

(b) Uses Hyatt Roller Bearing
(c) Applies to 2-71 Engine only
(d) Applies to 3, 4, 6-71 Engines only

(f) Machined for ring seal at crankshaft

* Flywheel Machined to Accomodate All Dimensions Shown

Drive Ring Type

71-2A2

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5108790 | 5169821 * | 5123129(b) | 5124469(c) | 5124070 | 5124469 | 5123129 |
| A | 1 39/64(d) | 3 1/4 | 3 1/64 | 2 29/32 | 3 9/64 | 2 57/64 | 3 1/64 |
| B | 13.876<br>13.879 | 9.001<br>9.004 | 17.252<br>17.255 | 16.002<br>16.005 | 15.252<br>15.255 | 16.002<br>16.005 | 17.252<br>17.255 |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 |
| D | 8 | 8 | 8 | 8 | 12 | 8 | 8 |
| F | 13 1/8 | 7 3/4 | 16 1/2 | 15 1/4 | 14 3/8 | 15 1/4 | 16 1/2 |
| I | 3/4 | Thru | Thru | 3/4 | 3/4 | 3/4 | Thru |
| J | 12 | 5 1/2 | 15 5/8 | 14 | 13 5/8 | 14 | 15 5/8 |
| K | 3 57/64 | 4 1/2 | - | - | 3 59/64 | 3 59/64 | 3 59/64 |
| L | 2.8345<br>2.8353 | 2 5/8 | 1 1/2 | 1.573<br>1.575 | 2 25/64 | 1.573<br>1.575 | |
| M | 1 1/8 | 3/4 | 1 5/16 | 59/64 | 5/8 | 29/64 | 15/16 |
| N | 17 1/4 | 17 1/4 | 17 1/2 | 16 1/2 | 16 39/64 | 16 1/2 | 17 1/2 |
| O | 3 13/16 | 3 3/8 | 2 | 2 25/64 | 1 21/32 | 2 25/64 | 1 3/4 |
| P | 23/32 | 1/4 | 1/8 | 1/8 | 1/16 | 1/8 | 1/8 |
| Z | 4.4865 (d)<br>4.4135 | 4.5128<br>4.4543 | 4.5128<br>4.4543 | 4.5128<br>4.4543 | 4.5128<br>4.4543 | 4.5128<br>4.4543 | 4.5128<br>4.4543 |

*Marine Appl. - can be used elsewhere.
(b) Special Bearing Hub.
(c) Special Bearing Hub.
(d) Applies to 3,4,6-71 engines only

Drive Ring Type

71-2A3

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5182380 | 5134578 | 5136001* | 5110231 | | 5141852 | 5141954 |
| A | 2 3/64 | 1 33/64 | 1-9/16 | 2 23/64 | | 2.12 | 1.56(d) |
| B | 14 3/8 | 13.876<br>13.879 | 13.879<br>13.876 | 14 15/16 | | 16.002<br>16.005 | - |
| C | 3/8 - 16 | 3/8 - 16 | 3/8-16 | 5/16-18 | | 3/8-16 | 3/8-16 |
| D | 8 | 8 | 8 | 8-a | | 8 | 8 |
| F | 12.750 | 13 1/8 | 13-1/8 | 15 5/8 | | 15.250 | 13.125 |
| I | 7/8 | 3/4 | 3/4 | 23/32 | | .76 | .75 |
| J | 11 3/4 | 10 5/8 | 12 | - | | 14.25 | 12.00 |
| K | 3 59/64 | 3 59/64 | 3-59/64 | 2 45/64 | | 4.41 | 3.94(d) |
| L | 2.4401<br>2.4408 | 2.8340<br>2.8348 | 2.8345<br>2.8353 | 1.575<br>1.573 | | 2.4401<br>2.4409 | 2.4401<br>2.4409 |
| M | 1 1/4 | 1 7/16 | 1-7/16 | 2 11/32 | | .92 | .94 |
| N | 17 13/32 | 17 1/4 | 17-1/4 | 17 1/4 | | 16.50 | 17.25 |
| O | 2 7/8 | 3 3/8 | 3-13/16 | 2 3/8 | | 2.75 | 3.13 |
| P | 3/16 | 3/16 | 3/16 | - | | .18 | - |
| Z | 4.5128<br>4.4543 | 4.4865<br>4.4135 | 4.5128<br>4.4543 | 4.5128<br>4.4543 | | 4.4865<br>4.4135 | 4.4865<br>4.4135 |

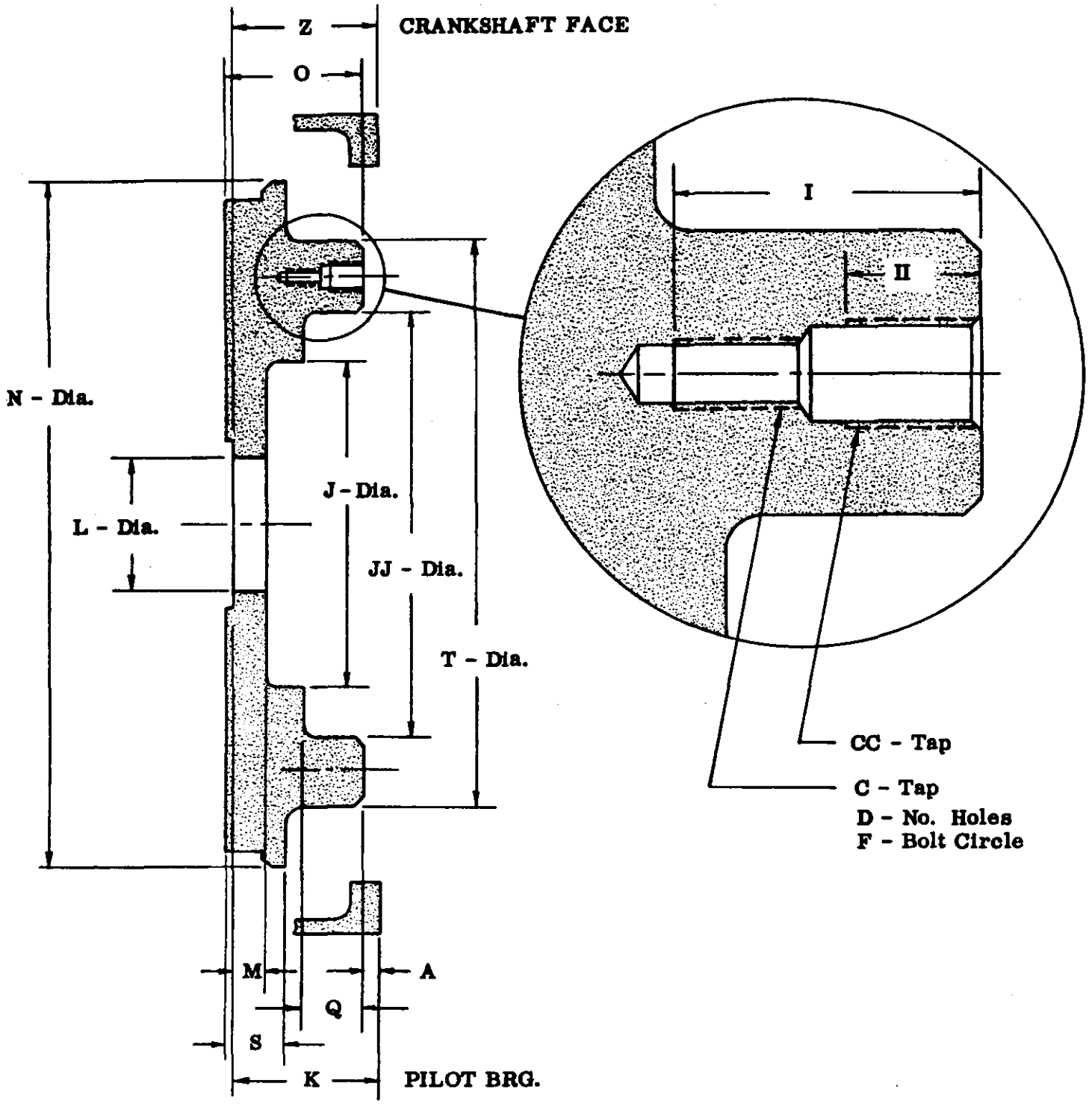
* For 2-71 Only
a not equally spaced

**Drive Ring Type**
**71 - 2A4**

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5143165 | 5143639 | 5143689 | 5148045 | | | |
| A | 1.62 | 2.70 | 2.84 | .84 | | | |
| B | 13.879<br>13.876 | 13.968<br>13.972 | | 13.879<br>13.876 | | | |
| C | 3/8-16 | 3/8-16 | 3/8-16 | 3/8-16 | | | |
| D | 8 | 12 | 6 | 8 | | | |
| F | 13.125 | 14.75 | 14.750 | 13.125 | | | |
| I | .74 | 1.18 | .76 | .75 | | | |
| J | 12.00 | 6.50 | 14.0 | 12.38 | | | |
| K | 3.51 | 4.10 | 2.81 | 4.45 | | | |
| L | 2.8345<br>2.8353 | 2.4400<br>2.4408 | 2.0472<br>2.0464 | 2.80 | | | |
| M | 1.81 | 1.10 | 1.00 | 1.44 | | | |
| N | 17.25 | 17.40 | 16.20 | 16.20 | | | |
| O | 3.81 | 3.38 | 1.85 | 3.86 | | | |
| P | .74 | .33 | | .36 | | | |
| Q | | 1.01 | | - | | | |
| Z | 4.4865<br>4.4135 | 4.5128 *<br>4.4543 | 4.5128 *<br>4.4543 | 4.4865<br>4.4135 | | | |

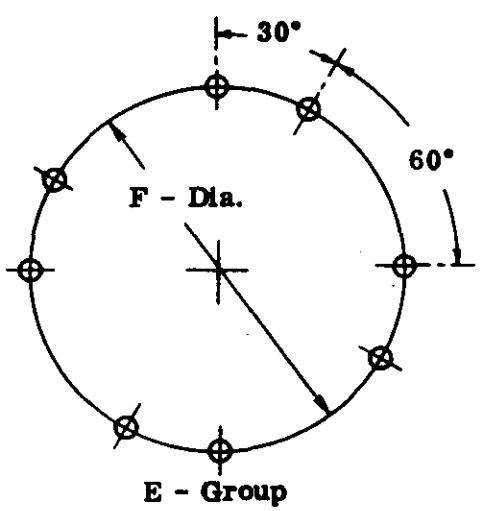
* Applicable for 2-71 Engine.

Drive Ring Type
71-2A5

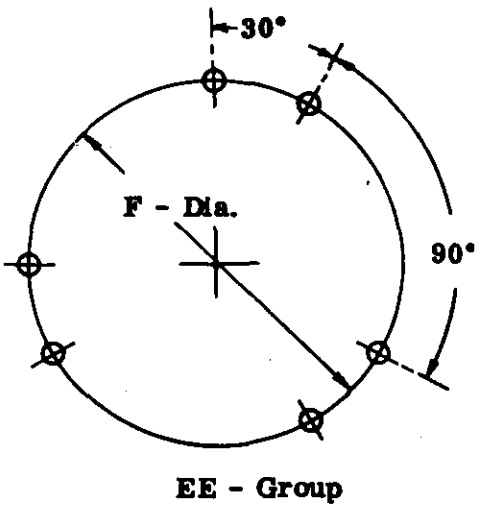

Z
CRANKSHAFT FACE
O
I
II
N - Dia.
J - Dia.
L - Dia.
JJ - Dia.
T - Dia.
CC - Tap
C - Tap
D - No. Holes
F - Bolt Circle
M
A
Q
S
K
PILOT BRG.

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5132627(d) | | | | | | |
| A | 0 | | | | | | |
| C | $\frac{1}{2}$ - 13 | | | | | | |
| CC | - | | | | | | |
| D | 8 | | | | | | |
| F | 14 | | | | | | |
| I | 1 $\frac{1}{4}$ | | | | | | |
| II | - | | | | | | |
| J | - | | | | | | |
| JJ | 12 3/8 | | | | | | |
| K | 3 59/64 | | | | | | |
| L | 1 5/8 | | | | | | |
| M | 1 1/8 | | | | | | |
| N | 16.20 | | | | | | |
| O | 4 45/64 | | | | | | |
| Q | - | | | | | | |
| S | 1.0 | | | | | | |
| T | 15 7/8 | | | | | | |
| Z | 4.4865(d)<br>4.4135 | | | | | | |

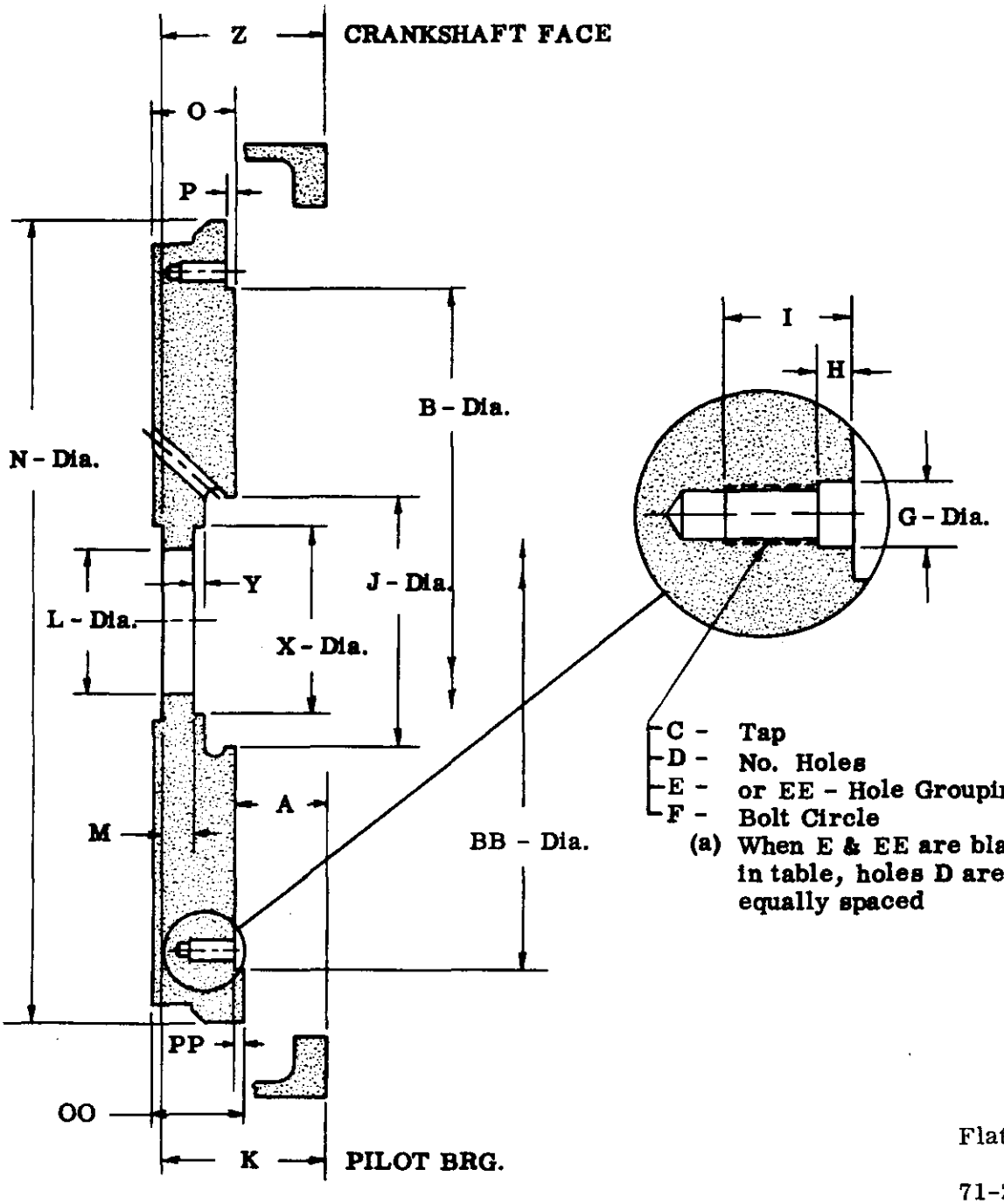
(d) Applies to 3,4, & 6-71 Engines only




E - Group




EE - Group




C - Tap
D - No. Holes
E - or EE - Hole Grouping (a)
F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced

Flat Type

71-2C

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5115357(l) | 5116788 | 5120754 | 5122169 | 5154525 | 5155251 | 5157544 |
| A | 2 57/64(d) | 2 31/64(d) | 2 57/64(d) | 1 35/64(c) | 1 15/64(c) | 1 43/64(c) | 2 57/64(d) |
| B | 16.249 / 16.252 | - | 16.249 / 16.252 | - | - | - | 16.249 / 16.252 |
| BB | - | 17.156 / 17.159 | - | - | - | - | - |
| C | 5/16 - 18 | 7/16 - 14 | 5/16 - 18 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 5/16 - 18 |
| D | 12 | 12 | 12 | 8 | 9 | 8 | 12 |
| E | - | - | - | * | - | * | - |
| EE | - | - | - | - | - | - | - |
| F | 16 29/32 | 16 5/8 | 16 29/32 | 14 1/8 | 12 3/8 | 13 7/8 | 16 29/32 |
| G | - | - | - | .3760 / .3775 | .3760 / .3775 | .375 / .377 | - |
| H | - | - | - | 3/16 | 1/4 | 3/8 | - |
| I | 21/32 | 23/32 | 21/32 | 15/16 | 7/8 | 1 3/16 | 21/32 |
| J | 8 11/16 | 6 | 8 11/16 | 6 7/8 | 6 1/2 | 6 7/8 | 8 11/16 |
| K | 4 29/64(d) | 4 1/64(d) | 4 29/64(d) | 3 27/64(c) | 3 3/64(c) | 4 7/32(c) | 4 29/64(d) |
| L | 2.8345 / 2.8353 | 2.4401 / 2.4409 | 2.8345 / 2.8353 | 2.0464 / 2.0472 | 1.3773 / 1.3781 | 2.0464 / 2.0472 | 2.8345 / 2.8353 |
| M | 1/2 | 3/4 | 1/2 | 9/16 | 13/32 | 1 9/64 | 13/16 |
| N | 17 27/64 | 17 1/2 | 17 27/64 | 16 3/16 | 17 1/4 | 17 1/4 | 17 27/64 |
| O | 1 13/16 | - | 1 13/16 | 3 3/16 | 3 1/2 | 3 1/16 | 1 13/16 |
| OO | - | 2 11/32 | - | - | - | - | - |
| P | 5/32 | - | 5/32 | - | - | - | 5/32 |
| PP | - | 1/8 | - | - | - | - | - |
| X | 5 1/8 | - | 5 1/8 | - | - | - | - |
| Y | 1/4 | - | 1/4 | - | - | - | - |
| Z | 4.4865(d) / 4.4135 | 4.4865(d) / 4.4135 | 4.4865 (d) / 4.4135 | 4.5128(c) / 4.4543 | 4.5128 (c) / 4.4543 | 4.5128 (c) / 4.4543 | 4.4865(d) / 4.4135 |

(l) Ni-resist cast iron

(c) Applies to 2

(d) Applies to 3,

* E Hole Group - See 71-2C

Flat Type

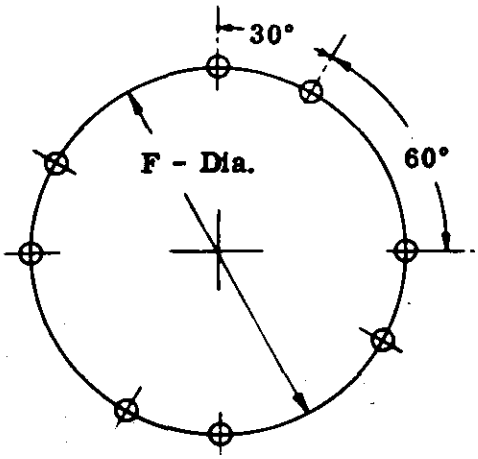
71-2C1

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5171970 | 5175469 | 5125880(q) | 5135133 | 5137554 (1) | 5138255 | 5142390 |
| A | 2 57/64(d) | 2 33/64(c) | 2 31/64 | 3.31 | 2 57/64 | 2 31/64 | 2.06 |
| B | 16.249<br>16.252 | - | - | - | 16.249<br>16.252 | - | - |
| BB | - | - | 17.156<br>17.159 | 12.377<br>12.375 | - | 17.156<br>17.159 | - |
| C | 5/16 - 18 | 3/8 - 16 | 7/16 - 14 | 3/8 - 16 | 5/16 -18 | 7/16 -14 | 3/8-16 |
| D | 12 | 8 | 12 | 8 | 12 | 12 | 8 |
| E | - | - | - | - | - | - | * |
| EE | - | - | - | - | - | - | - |
| F | 16 29/32 | 12 5/8 | 16 5/8 | 11.625 | 16 29/32 | 16 5/8 | 14.125 |
| G | - | .3775<br>.376 | - | - | - | - | .3760<br>.3775 |
| H | - | 3/16 | - | - | - | - | .18 |
| I | 21/32 | 15/16 | 11/16 | Thru | 21/32 | 23/32 | .94 |
| J | 8 11/16 | 6 | 8 3/4 | 5.50 | 8 11/16 | 8 3/4 | 6.88 |
| K | 4 29/64(d) | 4 3/64(c) | 3 59/64 | 3 59/64 | 4 29/64 | 4 1/64 | 3.94 |
| L | 2.8345<br>2.8353 | 2.4401<br>2.4409 | 2.8345<br>2.8353 | 2.0472<br>2.0464 | 2.8345<br>2.8353 | 2.8345<br>2.8353 | 2.0464<br>2.0472 |
| M | 1/2 | 3/4 | 25/32 | 1.00 | 1/2 | 3/4 | 1.06 |
| N | 17 27/64 | 17 1/4 | 17 9/16 | 16.20 | 17 27/64 | 17 1/2 | 16.18 |
| O | 1 13/16 | 2 7/32 | - | 1 9/16 | 1 13/16 | - | 2.62 |
| OO | - | - | 1 51/64 | 1 5/16 | - | 2 11/32 | - |
| P | 5/32 | - | - | - | 5/32 | - | - |
| PP | - | - | 7/64 | 3/16 | - | 1/8 | - |
| X | 5 1/2 | - | - | - | 5 1/8 | - | - |
| Y | 1/4 | - | - | - | 1/4 | - | - |
| Z | 4.4865(d)<br>4.4135 | 4.5128<br>4.4543 | 3.9555<br>3.8825 | 4.4865<br>4.4135 | 4.4865(d)<br>4.4135 | 4.4865<br>4.4135 | 4.4865<br>4.4135 |

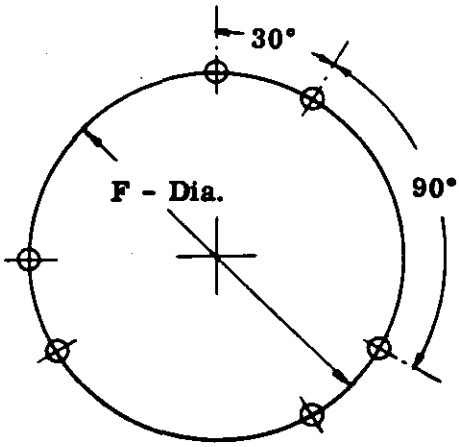
(c) Applies to 2-71 only
(d) Applies to 3, 4, 6-71 only
(q) Requires SAE #1 Hsg. with #2 Starter position
(1) NI - Resist Cast Iron

Flat Type

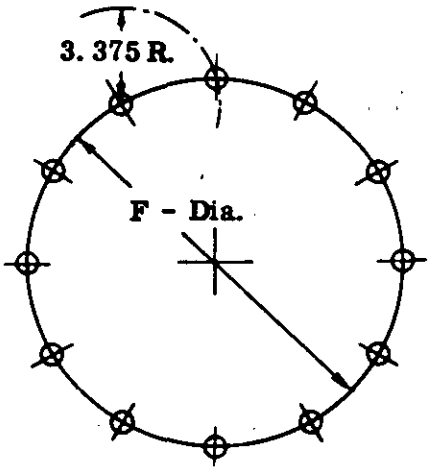
71-2C2



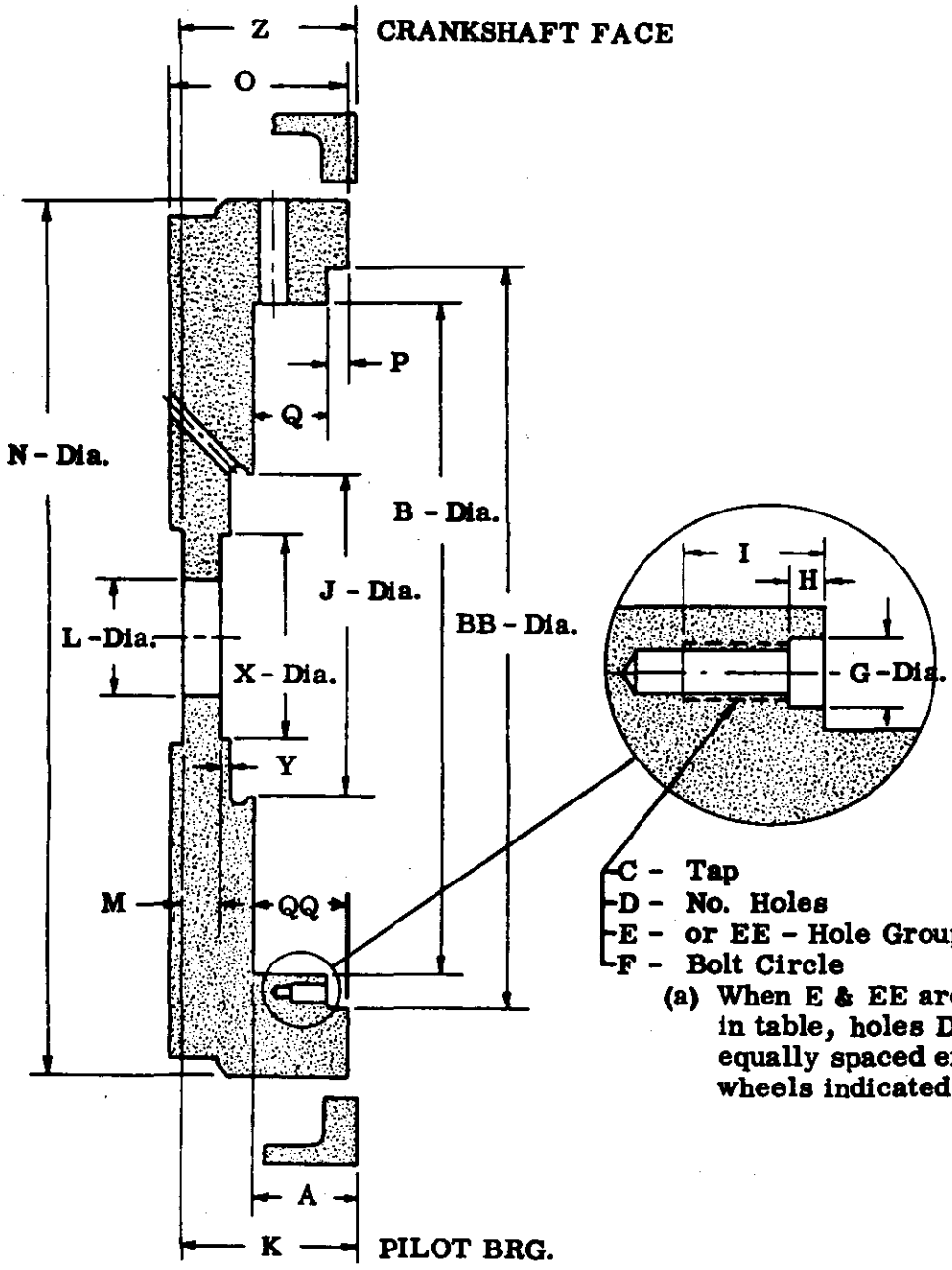

E - Group




EE - Group




Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.




C - Tap
D - No. Holes
E - or EE - Hole Grouping (a)
F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Single Plate

71-2D

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5110811 | 5110821 | 5114978 | 5116707 | 5119602(h) | 5150452# | 5151872 |
| A | (g) | 2 11/16 (d) | 2 25/64(d) | 3 7/64(d) | 2 11/16(d) | 2 1/64(d) | 2 1/64(d) |
| B | 14 1/16 | 15 15/16 | 15 1/4 | 14 1/8 | 15 15/16 | 13.998<br>14.001 | 13.187<br>13.190 |
| BB | 15.375<br>15.376 | 17.187<br>17.190 | 16.625<br>16.628 | 15.500<br>15.503 | 17.187<br>17.190 | 16 | - |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 7/16 - 14 |
| D | 12 | 18 | 12 | 12 | 18 | 12 | 6 |
| E | - | - | - | - | - | - | - |
| EE | - | - | - | - | - | - | - |
| F | 14 5/8 | 16 11/16 | 15 7/8 | 14 3/4 | 16 11/16 | 14 3/4 | 13 3/4 |
| G | - | - | - | - | - | - | - |
| H | - | - | - | - | - | - | - |
| I | 7/8 | 3/4 | 7/8 | 11/16 | 3/4 | 7/8 | 1 |
| J | 7 9/16 | 8 3/4 | 7 1/2 | 6 3/8 | 8 3/4 | 6 1/2 | 6 1/2 |
| K | (g) | 3 7/8(d) | 3 61/64(d) | 4 17/64(d) | 3 7/8(d) | 3 39/64(d) | 3 39/64(d) |
| L | 2 9/16 | 2.0464<br>2.0472 | 2.4401<br>2.4409 | 1.8459<br>1.8503 | 2.0464<br>2.0472 | 1.8495<br>1.8503 | 1.8495<br>1.8503 |
| M | 3/4 | 19/32 | 45/64 | 11/16 | 19/32 | 11/16 | 11/16 |
| N | 17 1/4 | 17 1/2 | 17 13/32 | 17 1/4 | 17 1/2 | 17 13/32 | 17 13/32 |
| O | 4 13/32 | 3 15/32 | 4 1/4 | 2 29/32 | 3 15/32 | 4 1/8 | 4 3/16 |
| P | 1/8 | 9/64 | 3/16 | 1/8 | 9/64 | 1/8 | - |
| Q | 1 3/8 | 1 5/16 | 1 3/4 | 1 3/16 | 1 5/16 | 1 5/16 | - |
| QQ | - | - | - | - | - | - | 1 1/2 |
| X | 4.751<br>4.753 | - | - | - | - | - | - |
| Y | 5/32 | - | - | - | - | - | - |
| Z | (g) | 4.4865 (d)<br>4.4135 | 4.4865(d)<br>4.4135 | 4.4865(d)<br>4.4135 | 4.4865 (d)<br>4.4135 | 4.4865 (d)<br>4.4135 | 4.4865 (d)<br>4.4135 |

\# Has one unequally spaced hole - See Sheet 71-2D

(d) Applies to 3, 4, 6-71 only

(g) Special housing without bell

(h) Drilled for pilot bearing external lubrication

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5153048 | 5153050 | 5153120 | 5153757 | 5155288 | 5167123# | 5167148 |
| A | 2 3/64(c) | 2 1/64(d) | 2 33/64(d) | 2 1/64(d) | 2 55/64(d) | 2 41/64(d) | 2 41/64(d) |
| B | 14 1/32 | 15 1/4 | 15.122<br>15.125 | 16 1/8 | 15 7/8 | 14.001<br>14.004 | 13.186<br>13.189 |
| BB | 15.375<br>15.378 | 17.000<br>17.003 | - | 17.750<br>17.753 | 17.187<br>17.190 | - | - |
| C | 3/8 - 16 | 1/2 - 13 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 7/16 - 14 |
| D | 12 | 9 | 12 | 18 | 18 | 12 | 6 |
| E | - | - | - | - | - | - | - |
| EE | - | - | - | - | - | - | - |
| F | 14 5/8 | 16 1/4 | 15 7/8 | 16 7/8 | 16 11/16 | 14 3/4 | 13 3/4 |
| G | - | - | - | - | - | - | - |
| H | - | - | - | - | - | - | - |
| J | 3/4 | 1 3/16 | 7/8 | 3/4 | 3/4 | 7/8 | 1 |
| K | 7 7/16 | 7 7/16 | 6 1/2 | 6 1/2 | 6 1/2 | 6 1/2 | 6 1/2 |
| L | 4 31/64(c) | 4 29/64(d) | 4 13/64(d) | 3 47/64(d) | 4 19/64(d) | 4 1/32(d) | 4 1/32(d) |
| M | 2.8345<br>2.8353 | 2.8345<br>2.8353 | 2.4401<br>2.4409 | 2.0464<br>2.0472 | 2.4401<br>2.4409 | 2.4401<br>2.4409 | 2.4401<br>2.4409 |
| N | 1 7/16 | 1 7/16 | 11/16 | 19/32 | 5/8 | 45/64 | 45/64 |
| P | 17 13/32 | 17 13/32 | 17 13/32 | 18 1/4 | 17 1/2 | 17 13/32 | 17 13/32 |
| Q | 4 3/16 | 4 7/16 | 4 | 4 1/4 | 3 3/4 | 3 7/8 | 3 29/32 |
| R | 1/8 | 1/8 | - | 1/4 | 1/8 | - | - |
| S | 1 3/8 | 1 5/8 | - | 1 5/16 | 1 25/32 | - | - |
| SQ | - | - | 1 13/16 | - | - | 1 13/16 | 1 27/32 |
| T | - | - | - | 5 1/8 | - | - | - |
| U | - | - | - | 7/32 | - | - | - |
| Z | 4.5128(c)<br>4.4543 | 4.4865(d)<br>4.4135 | 4.4865 (d)<br>4.4135 | 4.4865 (d)<br>4.4135 | 4.4865(d)<br>4.4135 | 4.4865(d)<br>4.4135 | 4.4865(d)<br>4.4135 |

) Has one unequally spaced hole - See Sheet 71-2D

c) Applies to 2-71 only
d) Applies to 3, 4, 6-71 only

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5172469# | 5172941 | 5176938 | 5177085 | 5177589# | 5179589 | 5181656 |
| A | 2 9/64(d) | 2 17/64(d) | 2 41/64(d) | 2 7/16(c) | 2 19/64(c) | 2 41/64(d) | 2 41/64(d) |
| B | 14.001 / 14.004 | 15 13/16 | 15.124 / 15.127 | 12 | 14.001 / 14.004 | 14 1/16 | 15 1/4 |
| BB | - | 17.187 / 17.190 | - | 13.187 / 13.190 | - | 15.502 / 15.505 | 16.624 / 16.627 |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 5/16 - 18 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 |
| D | 12 | 12 | 12 | 9 | 12 | 12 | 12 |
| E | - | - | - | - | - | - | - |
| EE | - | - | - | - | - | - | - |
| F | 14 3/4 | 16 1/2 | 15 7/8 | 12 1/2 | 14 3/4 | 14 3/4 | 15 7/8 |
| G | - | - | - | - | - | - | - |
| H | - | - | - | - | - | - | - |
| I | 7/8 | 3/4 | 7/8 | 5/8 | 7/8 | 7/8 | 7/8 |
| J | 7 | 6 1/2 | 6 1/2 | 6 5/8 | 7 | 6 1/2 | 7 1/4 |
| K | 3 29/64(d) | 3 47/64(d) | 4 1/32 (d) | 3 13/16(c) | 3 57/64(c) | 4 1/32(d) | 4 1/32(d) |
| L | 2.0464 / 2.0472 | 2.0464 / 2.0472 | 2.4401 / 2.4409 | 2.0464 / 2.0472 | 2.0464 / 2.0472 | 2.4401 / 2.4409 | 2.4401 / 2.4409 |
| M | 19/32 | 19/32 | 45/64 | 23/32 | 19/32 | 45/64 | 45/64 |
| N | 17 3/8 | 18 1/4 | 17 13/32 | 17 1/4 | 17 3/8 | 17 13/32 | 17 13/32 |
| O | 4 3/8 | 4 3/16 | 3 7/8 | 3 11/16 | 4 1/4 | 3 3/8 | 3 29/32 |
| P | - | 1/8 | - | 13/64 | - | 1/8 | 3/32 |
| Q | - | 1 5/8 | - | 1 3/16 | - | 1 3/16 | 1 3/4 |
| QQ | 1 13/16 | - | 1 13/16 | - | 1 13/16 | - | - |
| X | - | - | - | - | - | - | - |
| Y | - | - | - | - | - | - | - |
| Z | 4.4865(d) / 4.4135 | 4.4865 (d) / 4.4135 | 4.4865 (d) / 4.4135 | 4.5128(c) / 4.4543 | 4.5128(c) / 4.4543 | 4.4865 (d) / 4.4135 | 4.4865 (d) / 4.4135 |

\# Has one unequally spaced hole - See Sheet 71-2D

(c) Applies to 2-71 only

(d) Applies to 3, 4, 6-71 only

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5184968 | 5185351 | 5185352# | 5189102 | 5189588 | 5189685# | 5114979 |
| A | 2 41/64(d) | 2 39/64(d) | 2 61/64(d) | 2 25/64(d) | (g) | 2 1/64(d) | 2 41/64(d) |
| B | 15.124<br>15.127 | 15 7/8 | 14 1/16 | 15 15/16 | 14 1/16 | 13 31/32 | 15 1/4 |
| BB | - | 17.187<br>17.190 | 15.373<br>15.377 | 17.187<br>17.190 | 15.502<br>15.505 | 15.497<br>15.500 | 16.625<br>16.628 |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 |
| D | 12 | 18 | 12 | 18 | 12 | 12 | 12 |
| E | - | - | - | - | - | - | - |
| EE | - | - | - | - | - | - | - |
| F | 15 7/8 | 16 11/16 | 14 3/4 | 16 11/16 | 14 3/4 | 14 3/4 | 15 7/8 |
| G | - | - | - | - | - | - | - |
| H | - | - | - | - | - | - | - |
| I | 7/8 | 3/4 | 3/4 | 3/4 | 13/16 | 7/8 | 7/8 |
| J | 6 1/2 | 7 | 7 | 8 15/16 | 7 9/16 | 6 1/2 | 6 1/2 |
| K | 4 5/64(d) | 4 19/64(d) | 4 11/64(d) | 3 61/64(d) | (g) | 3 39/64(d) | 4 1/32(d) |
| L | 2.8338<br>2.8346 | 2.4401<br>2.4409 | 2.0464<br>2.0472 | 2.0464<br>2.0472 | 2 9/16 | 1.8495<br>1.8503 | 2.4401<br>2.4409 |
| M | 3/4 | 25/32 | 13/16 | 25/32 | 3/4 | 5/8 | 45/64 |
| N | 17 13/32 | 17 17/32 | 17 13/32 | 17 1/2 | 17 1/4 | 17 13/32 | 17 13/32 |
| O | 3 7/8 | 3 17/32 | 3 11/32 | 3 3/4 | 4 7/32 | 4 1/8 | 3 31/32 |
| P | - | 1/8 | 1/16 | 1/8 | 1/8 | 1/4 | 5/32 |
| Q | - | 1 5/16 | 1 19/32 | 1 5/16 | 1 3/16 | 1 3/16 | 1 3/4 |
| QQ | 1 13/16 | - | - | - | - | - | - |
| X | - | - | - | - | 4.751<br>4.753 | - | - |
| Y | - | - | - | - | 5/32 | - | - |
| Z | 4.4865<br>4.4135 | 4.4865<br>4.4135 | 4.4865<br>4.4135 | 4.4865<br>4.4135 | (g) | 4.4865<br>4.4135 | 4.4865<br>4.4135 |

\# Has one unequally spaced hole - See Sheet 71-2D

(d) Applies to 3, 4, 6-71 only

(g) Special Housing without Bell

Pot Type - Single Plate

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5189654(m) | 5143639 | | 5189749(a) | 5133604 | 5145031 | |
| A | 2 5/8(m) | 2.70 | | 2 7/8 | 2 33/64 (d) | 2 39/64(d) | |
| B | 15 29/32 | 13.968<br>13.972 | | 15 1/4 | | 15 7/8 | |
| BB | 17.187<br>17.190 | | | 16.623<br>16.626 | 15.122<br>15.125 | 17.187<br>17.190 | |
| C | 3/8 - 16 | 3/8-16 | | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | |
| D | 12 | 12 | | 12 | 12 | 18 | |
| E | | | | - | - | | |
| EE | - | | | - | - | | |
| F | 16 1/2 | 14.750 | | 15 7/8 | 15 7/8 | 16 11/16 | |
| G | - | | | - | - | | |
| H | - | | | - | - | | |
| I | 1 | 1.18 | | 11/16 | 7/8 | 3/4 | |
| J | 8 3/4 | 6.56 | | 7 1/2 | 6 1/2 | 8.75 | |
| K | 3 15/16(m) | 4.10 | | 4 27/64 | 4 19/64 (d) | 4 19/64(d) | |
| L | 2.8345<br>2.8353 | 2.4400<br>2.4408 | | 2.4401<br>2.4409 | 2.4401<br>2.4409 | | |
| M | 3/4 | 1.10 | | 23/32 | 25/32 | | |
| N | 17 1/2 | 17.4 | | 17 | 17 13/32 | 17 17/32 | |
| O | 3 15/32 | 3.38 | | 3 3/4 | 3 17/32 | | |
| P | 1/8 | .33 | | 3/16 | - | 1/8 | |
| Q | 1 25/32 | 1.01 | | 1 3/4 | - | 1 5/16 | |
| QQ | 1 29/32 | | | 1 15/16 | 1 13/16 | | |
| X | 5 1/2 | | | 5 1/4 | - | | |
| Y | 1/8 | | | 1/8 | - | | |
| Z | 3 15/16M | 4.5128<br>4.4543 | | 4.5128<br>4.4543 | 4.4865<br>4.4135 | 4.4865<br>4.4135 | |

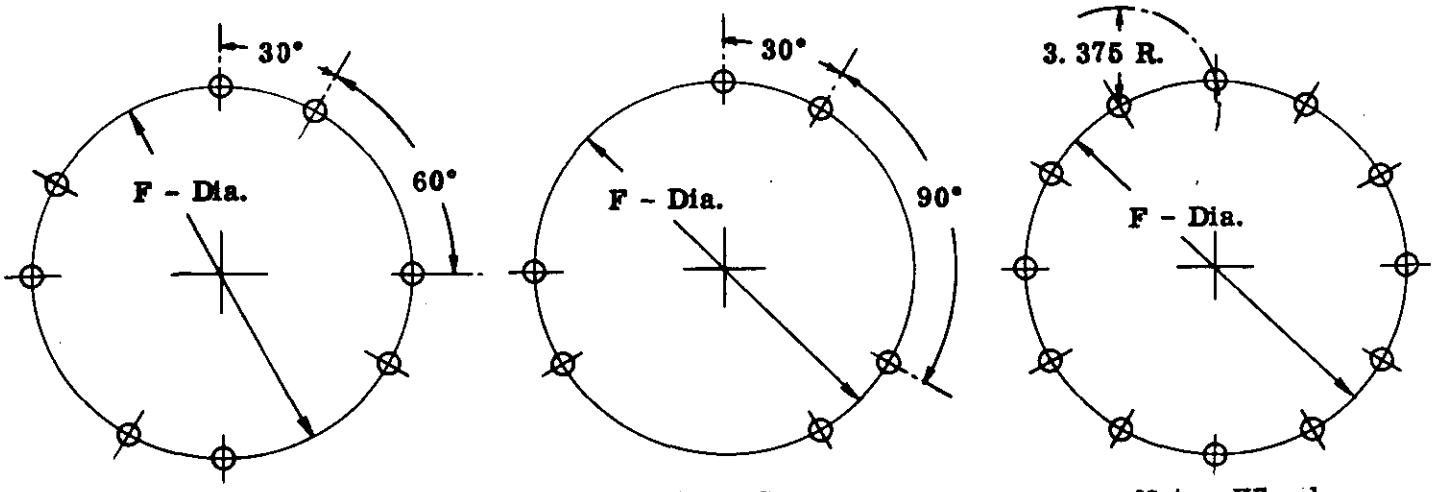
(m) Shipped loose for remote mounted transmission

* E Hole Group - see 71-2D

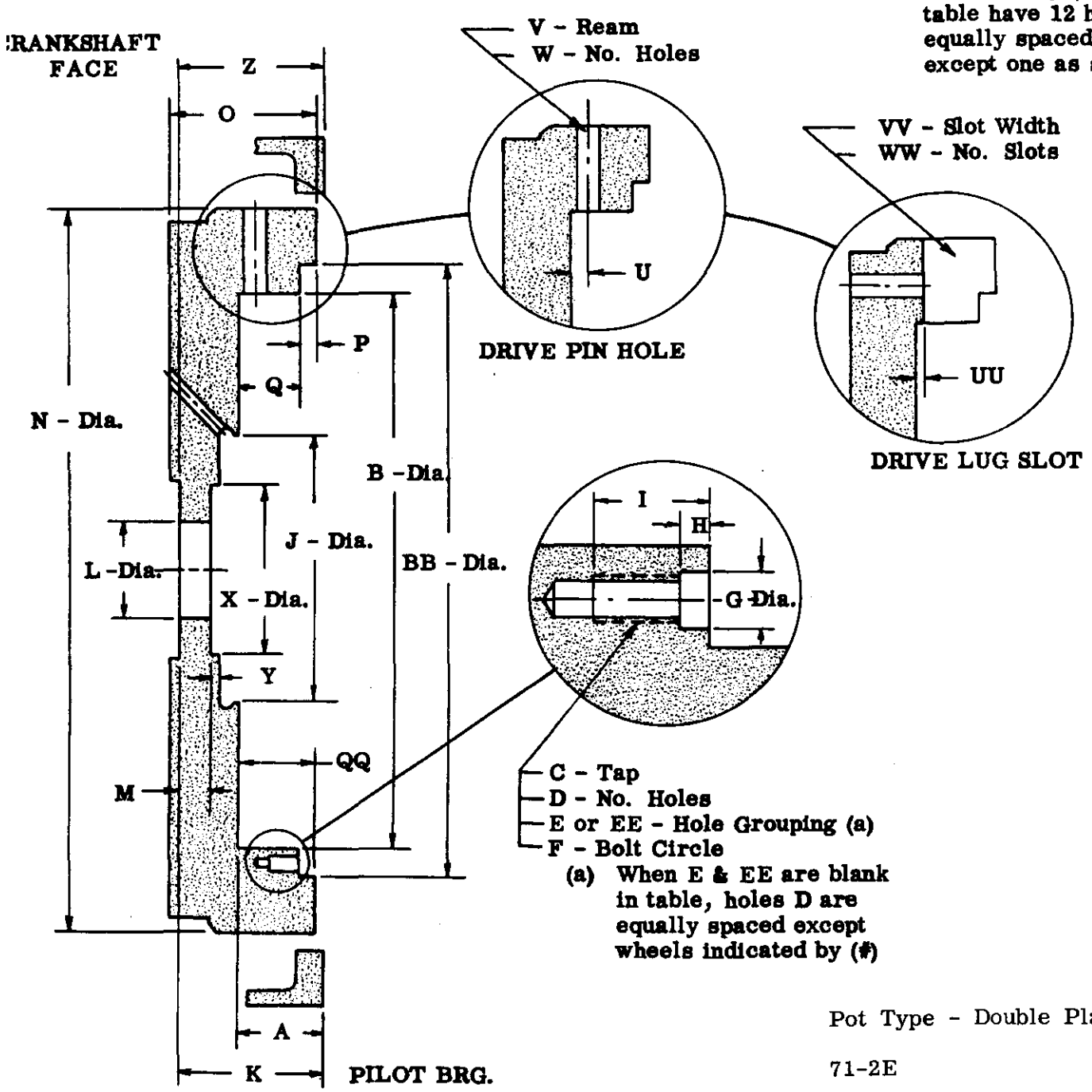
(a) No Ring Gear

(d) Applies to 3,4 & 6-71 only

Pot Type - Single Plate




Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.




Pot Type - Double Plate

71-2E

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5123011 | 5153759 | 5154421 | 5185354# | 5187604 | 5126486 | 5177286 |
| A | 2 41/64(d) | 2 1/64(d) | 2 1/64(d) | 2 33/64(d) | 3 9/32(d) | 2 41/64(j) | 2 33/64(d) |
| B | 14 3/8 | - | 14 3/16 | 14.002<br>14.005 | 15.060<br>15.063 | 14 3/8 | 14.752<br>14.755 |
| BB | 16.250<br>16.253 | 15.750<br>15.753 | - | - | - | - | - |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 |
| D | 12 | 6 | 6 | 12 | 12 | 12 | 12 |
| E | - | - | - | - | - | - | - |
| EE | - | - | - | - | - | - | - |
| F | 15 5/8 | 16 1/2 | 14 3/4 | 14 3/4 | 15 3/4 | 15 1/2 | 15 1/2 |
| G | - | - | .3760<br>.3775 | - | - | .3775<br>.3760 | - |
| H | - | - | 1/4 | - | - | 7/32 | - |
| I | 3/4 | 15/16 | 7/8 | 3/4 | 13/16 | 1 3/32 | 11/16 |
| J | 7 1/16 | 6 1/2 | 6 1/2 | 7 | 6 3/8 | 7 1/16 | 7 |
| K | 4 1/64(d) | 3 47/64(d) | 3 45/64(d) | 3 59/64(d) | 4 33/64(d) | 3 15/16(j) | 3 63/64(d) |
| L | 2.8345<br>2.8353 | 2.0464<br>2.0472 | 2.0464<br>2.0472 | 2.8345<br>2.8353 | 1.8495<br>1.8503 | 2.4402<br>2.4408 | 2.8345<br>2.8353 |
| M | 51/64 | 19/32 | 5/8 | 13/16 | 11/16 | 3/4 | 13/16 |
| N | 17 13/32 | 17 3/8 | 17 13/32 | 17 13/32 | 17 13/32 | 16 3/8 | 17 13/32 |
| O | 3 13/32 | 4 3/16 | 4 5/32 | 5 1/8 | 2 53/64 | 3 5/32 | 5 1/8 |
| P | 15/64 | - | - | - | - | - | - |
| Q | 1 3/32 | - | - | - | - | - | - |
| QQ | - | 1 1/2 | 1 15/32 | 2 15/16 | 1 13/32 | 1 21/32 | 2 15/16 |
| U | - | 3/4 | - | 11/16 | 27/32 | - | 3/4 |
| UU | 5/32 | - | 1/32 | - | - | 5/32 | - |
| V | - | .4374<br>.4376 | - | .4990<br>.5005 | .4995<br>.5005 | - | .4990<br>.5005 |
| VV | 2.007<br>2.010 | - | 1 1/2 | - | - | 2.007<br>2.010 | - |
| W | - | 3 | - | 4 | 4 | - | 12 |
| WW | 4 | - | 6 | - | - | 4 | - |
| X | - | 5 1/8 | 5 1/8 | - | - | - | - |
| Y | - | 7/32 | 5/32 | - | - | - | - |
| Z | 4.4865(d)<br>4.4135 | 4.4865(d)<br>4.4135 | 4.4865(d)<br>4.4135 | 4.4865(d)<br>4.4135 | 4.4865(d)<br>4.4135 | 4.4889(j)<br>4.4119 | 4.4865(d)<br>4.4135 |

\# Has one unequally spaced hole - See Sheet 71-2E

(d) Applies to 3, 4, 6-71 only

(j) Applies to 6V-71 only

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5128288 | 5129565 (q) | 5134221 | 5136849 | 5134764 # | | |
| A | 2 39/64 | 2 13/32 | 2 5/8 | 2.625 | 2.50 | | |
| B | 13 3/8 | 14.752<br>14.755 | 13 3/8 | 14.38 | 14 27/32 | | |
| BB | - | - | - | 16.250<br>16.253 | 14.755<br>14.752 | | |
| C | 3/8 - 16 | 3/8-16 | 3/8 - 16 | 3/8-16 | 3/8-16 | | |
| D | 8 | 12 | 8 | 12 | 12 | | |
| E | * | - | * | - | - | | |
| EE | - | - | - | - | - | | |
| F | 14 1/8 | 15 1/2 | 14 1/8 | 15.625 | 15 1/2 | | |
| G | .3775<br>.3760 | - | .3775<br>.3760 | - | - | | |
| H | 3/16 | - | 3/16 | - | - | | |
| I | 15/16 | 13/16 | 15/16 | 3/4 | 11/16 - 2 | | |
| J | 7 1/16 | 7 | 7 3/4 | 8-1/4 | 7 | | |
| K | 3 15/16 | 3 15/16 | 3 15/16 | 4.4479 | 3 31/32 | | |
| L | 2.4402<br>2.4408 | 2.8345<br>2.8353 | 2.4402<br>2.4408 | 2.4401<br>2.4409 | 2.8553<br>2.8345 | | |
| M | 3/4 | 7/8 | .51 | - | 19/32 | | |
| N | 16 3/8 | 17 13/32 | 16 3/8 | 16.74 | 16 5/8 | | |
| O | 3 11/64 | 4 11/16 | 2 7/8 | - | 5 1/8 | | |
| P | - | - | - | .25 | - | | |
| Q | - | 2 15/16 | - | - | - | | |
| QQ | 1 1/16 | - | 25/32 | - | 2 15/16 | | |
| U | - | 3/4 | - | - | 3/4 | | |
| UU | 1/8 | - | 1/32 | - | - | | |
| V | - | .4990<br>.5005 | - | - | .4990<br>.5005 | | |
| VV | 1.757<br>1.760 | - | 1.757<br>1.760 | - | - | | |
| W | - | 12 | - | - | 4 | | |
| WW | 4 | - | 4 | - | - | | |
| X | - | - | - | - | - | | |
| Y | - | - | - | | - | | |
| Z | 4.4889<br>4.4119 | 3.9579(q)<br>3.8794 | 4.4889<br>4.4119 | 4.4865<br>4.4135 | 4.4864 ⊕<br>4.2904 | | |

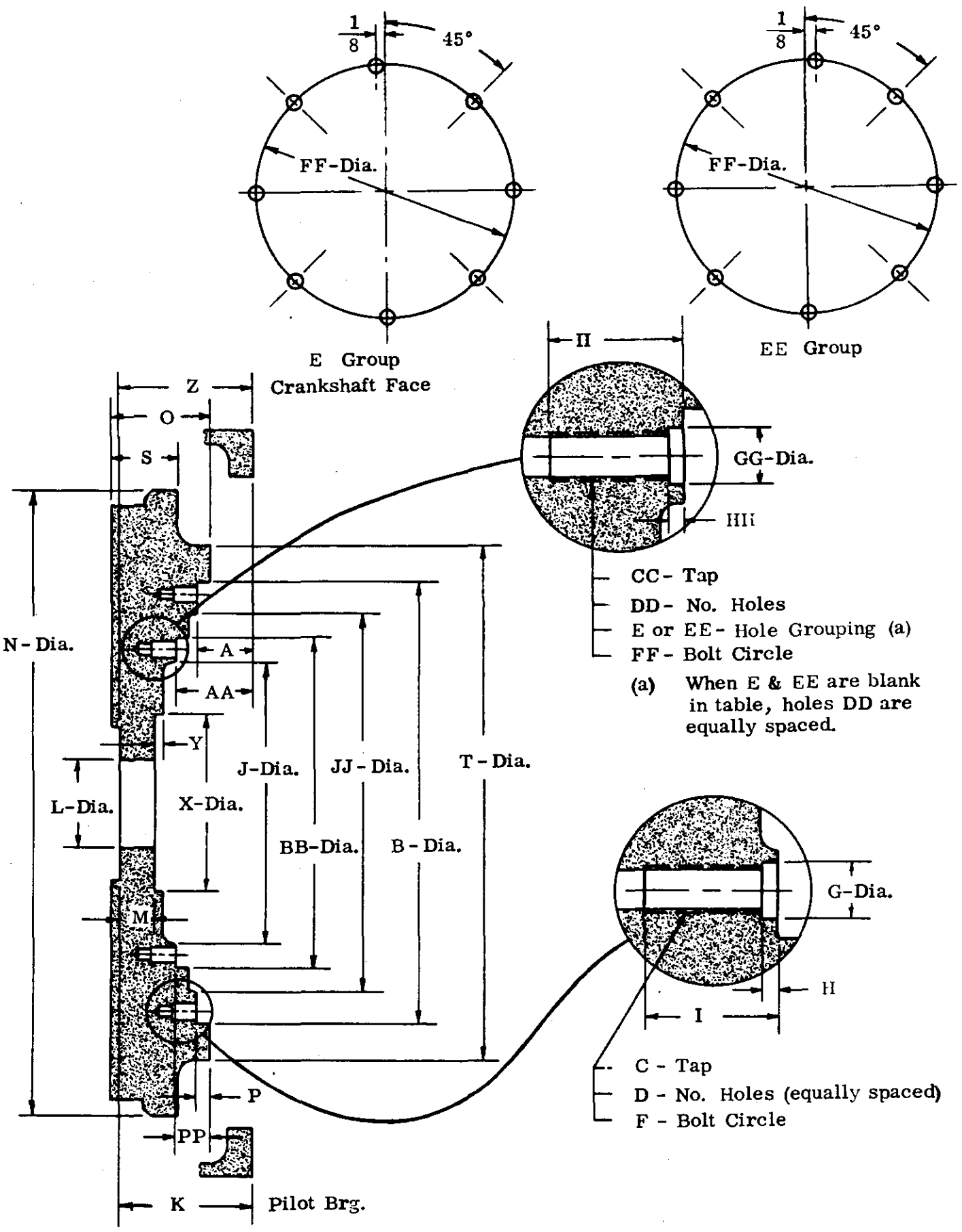
(q) Requires SAE #1 Housing With #2 Starter Position

* E Hole Group - See 71-2E

⊕ For 8V-53

\# Obsolete

Pot Type - Double Plate




Flexible Hub Type

71-2F

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5181990 | 5183172(o) | 5189196(o) | 5186144 | 5186173 | 5139560 | |
| A | - | - | - | - | 3 3/32 | 2.63 | |
| AA | 2 59/64 | 11/16 | 2 17/64 | 3 3/16 | 1/8 | 2.91 | |
| B | - | - | - | - | 16.622<br>16.624 | 13.876<br>13.879 | |
| BB | 10.252<br>10.256 | 10.252<br>10.256 | 10.252<br>10.256 | 9.001<br>9.004 | 5.875<br>5.878 | 10.252<br>10.256 | |
| C | - | - | - | - | 3/8 - 16 | 3/8 - 16 | |
| CC | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | |
| D | - | - | - | - | 12 | 8 | |
| DD | 8 | 8 | 8 | 8 | 6 | 8 | |
| E | * | * | * | - | - | - | |
| EE | - | - | - | - | - | - | |
| F | - | - | - | - | 15 3/4 | 13 1/8 | |
| FF | 9 1/2 | 9 1/2 | 9 1/2 | 7 3/4 | 6 11/16 | 9 1/2 | |
| G | - | - | - | - | - | - | |
| GG | 7/16 | 25/64 | 7/16 | - | - | - | |
| H | - | - | - | - | - | - | |
| HH | 1/8 | 1/8 | 1/8 | - | - | - | |
| I | - | - | - | - | 3/4 | 3/4 | |
| II | 1 | 7/8 | 1 | Thru | 3/4 | Thru | |
| J | 8 3/4 | 8 11/16 | 8 3/4 | 5 1/2 | 5.875<br>5.878 | 8 3/4 | |
| JJ | 10 3/4 | 10 3/4 | - | 10 5/8 | 14 7/8 | - | |
| K | 4 29/64 | 1 35/64(o) | 4 29/64(o) | 4 29/64 | - | 3 59/64 | |
| L | 2 5/8 | 2.625<br>2.626 | 2.8333<br>2.8341(b) | 2.8345<br>2.8353 | 2 13/16 | 2 5/8 | |
| M | 5/8 | 5/8 | 1 1/64 | 3/4 | 29/32 | 5/8 | |
| N | 17 13/32 | 17 3/8 | 17 13/32 | 17 1/4 | 19 1/4 | 20 | |
| O | 3 1/2 | 5 3/16(e) | 2 5/8 | 3 3/8 | 7 25/32(e) | 2 1/4 | |
| P | - | - | - | - | 3/8 | 3/16 | |
| PP | 1 23/32 | 1 49/64 | 3/16 | 2 | 2 19/32 | 15/32 | |
| S | - | 3 5/16 | - | - | 1 5/16 | - | |
| T | - | 16 15/32 | - | - | - | - | |
| X | 5 1/2 | - | 5 1/2 | - | 5 5/32 | 5 1/2 | |
| Y | 1/8 | - | 3/32 | - | 1/8 | 1/8 | |
| Z | 4.4865<br>4.4135 | 3.8955 (o)<br>3.8210 | 4.4865<br>4.4135 | 4.4865<br>4.4135 | 4.4865<br>4.4135 | 4.4865<br>4.4135 | |

(o) Requires special flywheel housing - not SAE standard

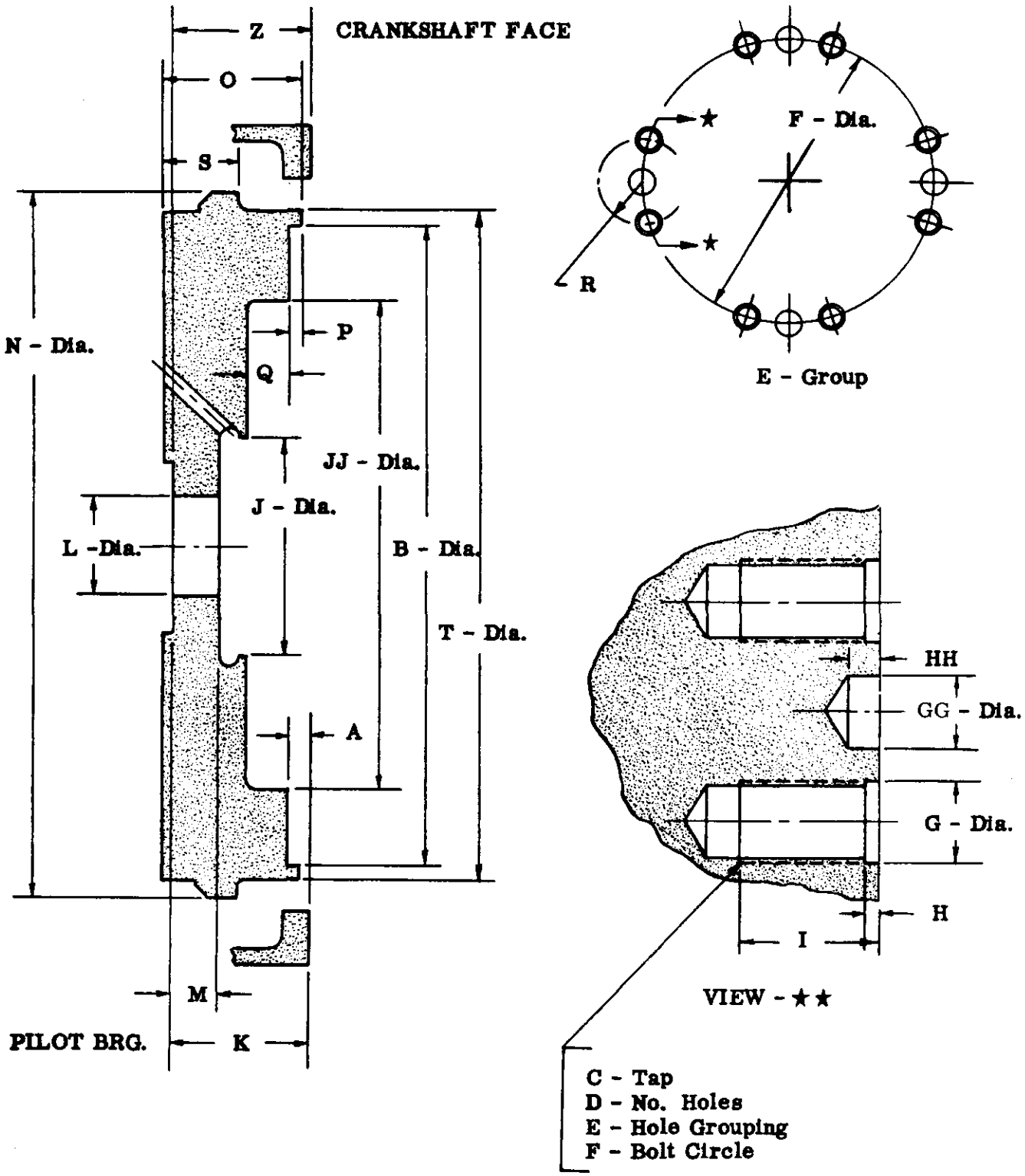
(e) Protrudes beyond flywheel housing

(b) Uses Hyatt roller bearing

* E Hole Group - See 71-2F

Flexible Hub Type

71-2F1



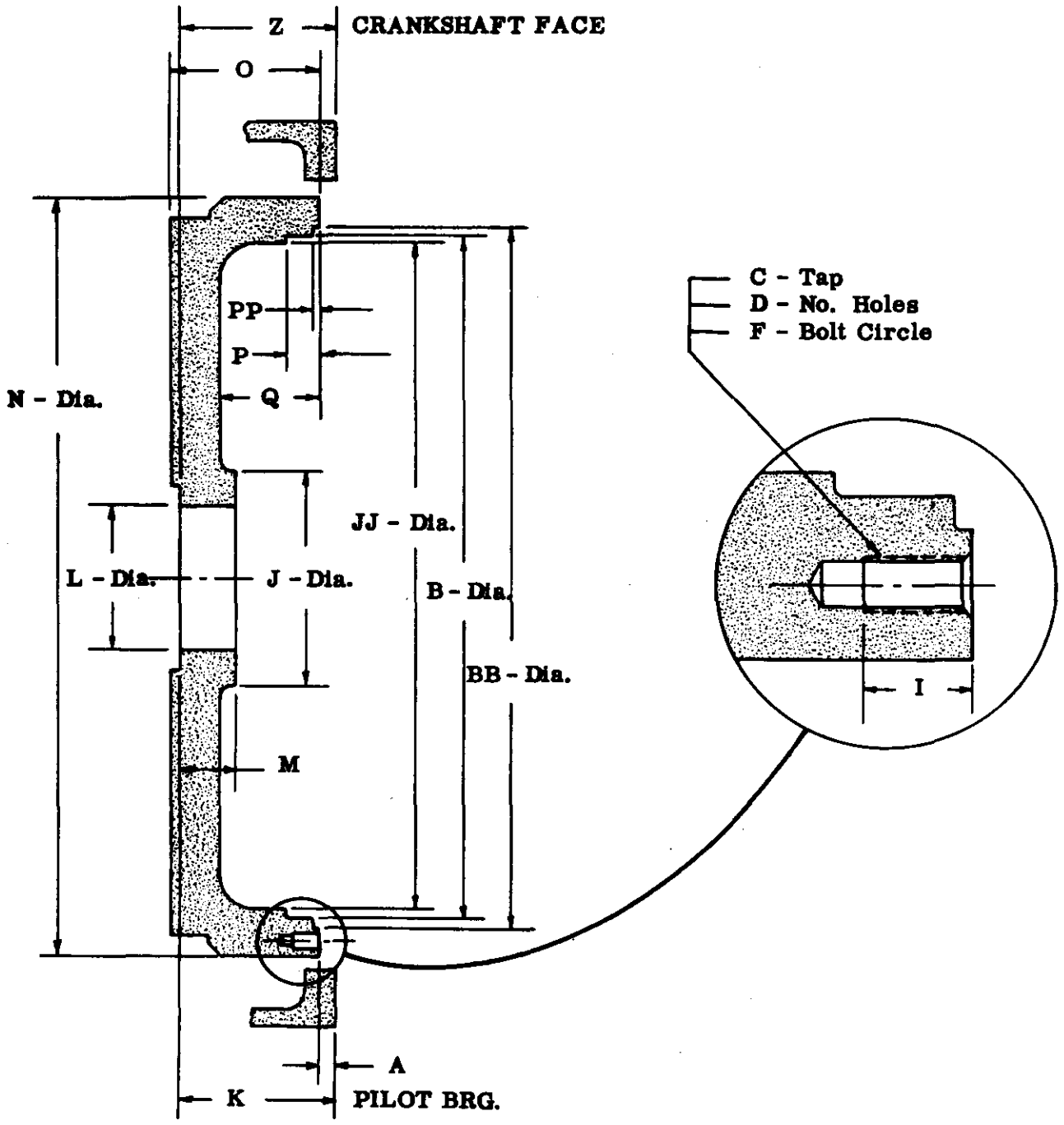

Generator Type

71-2G

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5112194(l) | 5150982 | 5155837 | 5178442 | 5134633 | | |
| A | 45/64(k) | 3 21/64(d) | 45/64(k) | 45/64(d) | 2.98 (d) | | |
| B | 15.502 / 15.505 | 15.002 / 15.005 | 15.502 / 15.505 | 15.502 / 15.505 | 15.502 / 15.505 | | |
| C | 5/8 - 11 | 5/8 - 11 | 5/8 - 11 | 5/8 - 11 | 5/8-11 | | |
| D | 8 | 8 | 8 | 8 | 8 | | |
| E | * | * | * | * | * | | |
| F | 13 7/8 | 13 1/4 | 13 7/8 | 13 7/8 | 13-7/8 | | |
| G | 21/32 | 21/32 | 21/32 | 21/32 | 21/32 | | |
| GG | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 | | |
| H | 1/8 | 1/8 | 1/8 | 1/8 | 1/8 | | |
| HH | 1/4 | 1/4 | 1/4 | 1/4 | 1/4 | | |
| I | 1 3/16 | 1 | 1 3/16 | 1 3/16 | 1-3/16 | | |
| J | 8 | 11 7/8 | 8 | - | 8 | | |
| JJ | 12 1/4 | - | 12 1/4 | 12 3/8 | 12-3/8 | | |
| K | 3 39/64(k) | 4 29/64(d) | 3 39/64(k) | 4 29/64(d) | 4-29/64(d) | | |
| L | 2.575 / 2.585 | 1 5/8 | 2.575 / 2.585 | 2.575 / 2.585 | 2.26 | | |
| M | 1 15/32 | 7/8 | 1 15/32 | 1 7/16 | 11/16 | | |
| N | 17 1/4 | 17 1/8 | 17 1/4 | 17 1/4 | 17-1/4 | | |
| O | 3 3/8 | 2 | 3 3/8 | 4 3/16 | 1.95 | | |
| P | 7/32 | 5/8 | 7/32 | 3/16 | .23 | | |
| Q | 1 21/32 | 1/2 | 1 21/32 | 2 5/16 | .13 | | |
| R | 1 1/8 | 1 1/8 | 1 1/8 | 1 1/8 | 1-1/8 | | |
| S | - | - | - | - | - | | |
| T | - | - | - | - | - | | |
| Z | 3.6578(k) / 3.5743 | 4.4865(d) / 4.4135 | 3.6578(k) / 3.5743 | 4.4865(d) / 4.4135 | 4.4865(d) / 4.4135 | | |

(l) Ni-resist cast iron

(c) Applies to 2-71 only
(d) Applies to 3, 4, 6-71 only
(k) Applies to 2-71 with Generator Housing only
* E Hole Group - See 71-2G


Z
CRANKSHAFT FACE
O
PP
P
Q
N - Dia.
JJ - Dia.
L - Dia.
J - Dia.
B - Dia.
BB - Dia.
M
C - Tap
D - No. Holes
F - Bolt Circle
I
A
K
PILOT BRG.

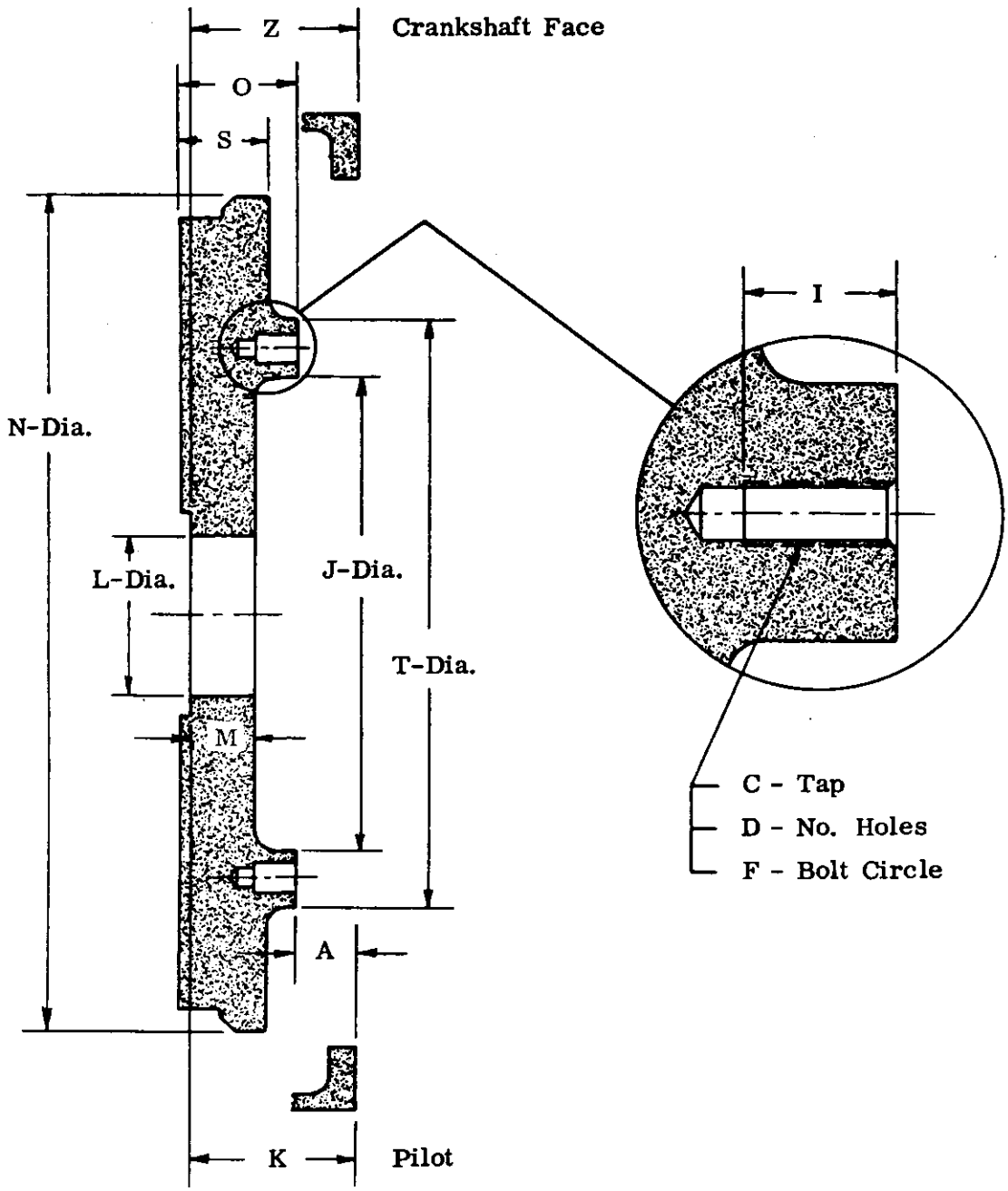
| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5173657@ | 5184479(b) | 5189818(d) | 5188737 | | | |
| A | 25/64(c) | 25/64(c) | 45/64 | 21/32 | | | |
| B | 14.685<br>14.690 | 14.685<br>14.690 | 15.245<br>15.248 | 16.876<br>16.879 | | | |
| BB | 15.080<br>15.095 | - | 15 37/64 | - | | | |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | | | |
| D | 24 | 24 | 24 | 30 | | | |
| F | 15 15/16 | 15 15/16 | 16.30 | 17 1/2 | | | |
| I | 13/16 | 13/16 | 3/4 | 3/4 | | | |
| J | - | 6 1/8 | 5 3/4 | 5 1/16 | | | |
| JJ | 14 5/8 | 14 5/8 | 15 1/4 | 16 51/64 | | | |
| K | 3 59/64(c) | 4 31/64(c) | 4 7/64 | 3 3/4 | | | |
| L | 2.8345<br>2.8353 | 2 19/32 | 2 11/16 | 1.6240<br>1.6255 | | | |
| M | 1 5/16 | 1 7/8 | 35/64 | 19/32 | | | |
| N | 17 1/4 | 17 1/4 | 17 7/16 | 18 1/4 | | | |
| O | 4 11/32 | 4 11/32 | 4 | 4 | | | |
| P | 3/4 | 3/4 | 1/2 | 5/16 | | | |
| PP | 1/8 | - | 1/8 | - | | | |
| Q | 2 7/32 | 2 7/32 | 3 1/16 | 3 | | | |
| Z | 4.5128(c)<br>4.4543 | 4.5128(c)<br>4.4543 | 4.4865<br>4.4135 | 4.4865<br>4.4135 | | | |

@ Wet Type Flywheel

(b) For self-contained Couplings

(c) Applies to 2-71 only

(d) Steel Wheel & Bushing

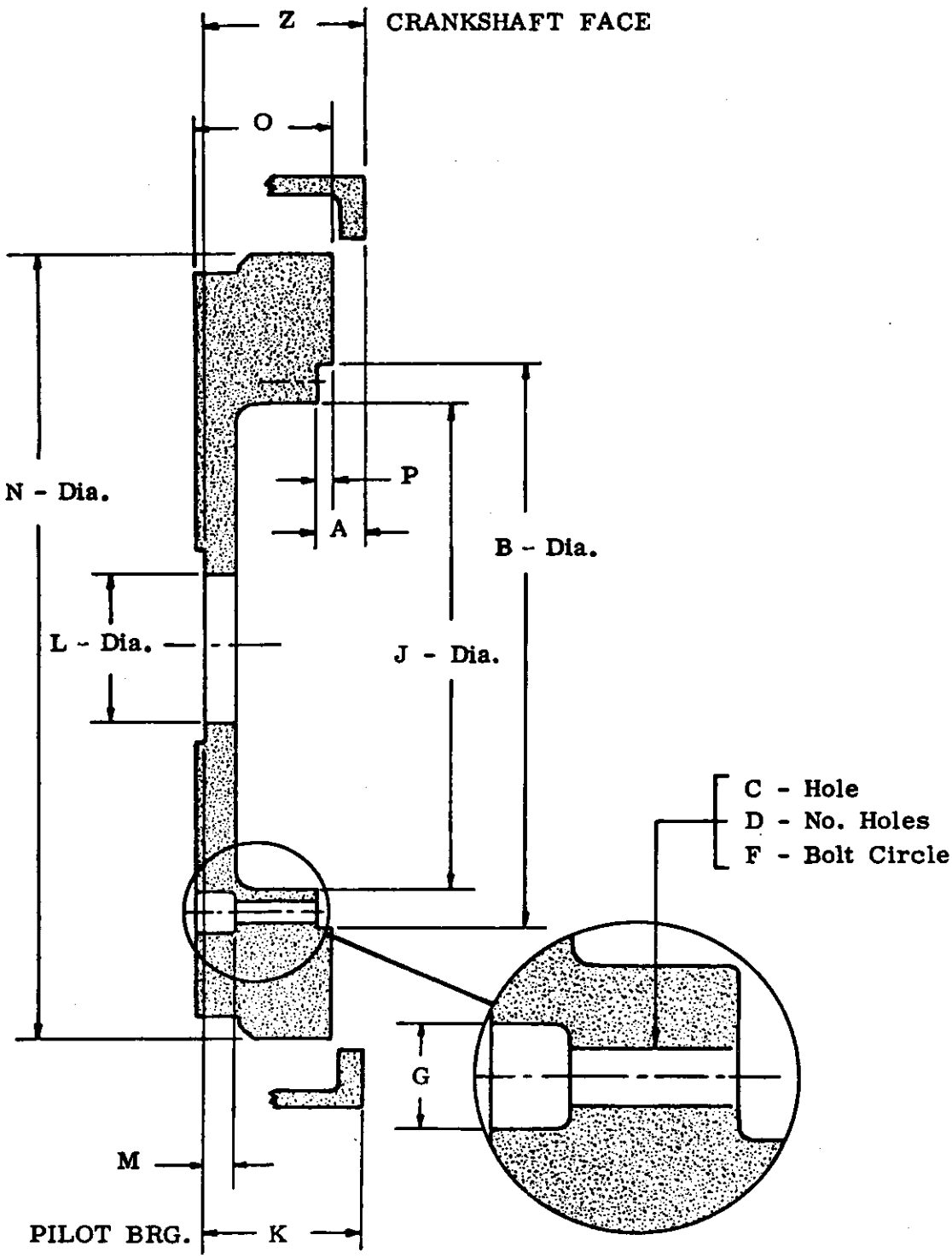



Torque Convertor - Plate Type

71-2TF

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5188146 | | | | | | |
| A | 2 39/64(c) | | | | | | |
| C | 3/8-16 | | | | | | |
| D | 6 | | | | | | |
| F | 12 3/8 | | | | | | |
| I | 7/8 | | | | | | |
| J | 11 | | | | | | |
| K | 4 11/64(c) | | | | | | |
| L | 2.047<br>2.049 | | | | | | |
| M | 25/32 | | | | | | |
| N | 17 1/4 | | | | | | |
| O | 2 5/8 | | | | | | |
| S | 1 55/64 | | | | | | |
| T | 13 3/4 | | | | | | |
| Z | 4.5128(c)<br>4.4543 | | | | | | |

(c) Applies to 2-71 engine only.

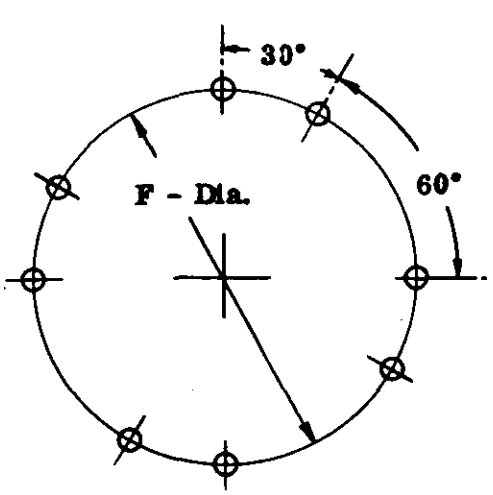



Torque Converter Plate
71-2TT

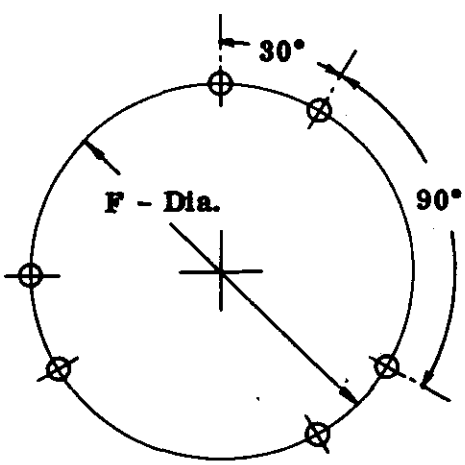
| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5141615 | | | | | | |
| A | 2.125 | | | | | | |
| B | - | | | | | | |
| C | .406(thru) | | | | | | |
| D | 12 | | | | | | |
| F | 14.625 | | | | | | |
| G | 1(x.75 D'P) | | | | | | |
| J | 13.75 | | | | | | |
| K | - | | | | | | |
| L | 2.836<br>2.837 | | | | | | |
| M | 1.18 | | | | | | |
| N | 17.25 | | | | | | |
| O | 2.57 | | | | | | |
| P | - | | | | | | |
| Z | 4.4865<br>4.4135 | | | | | | |

Torque Converter Plate

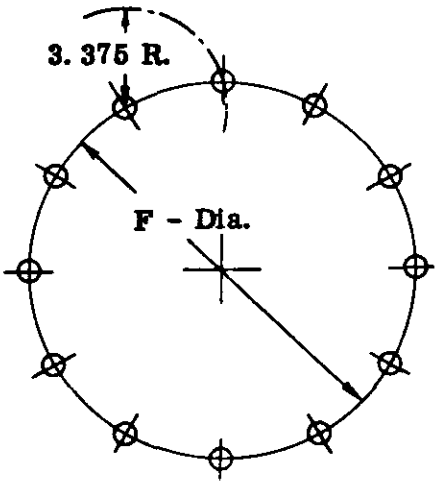
71-2TT1



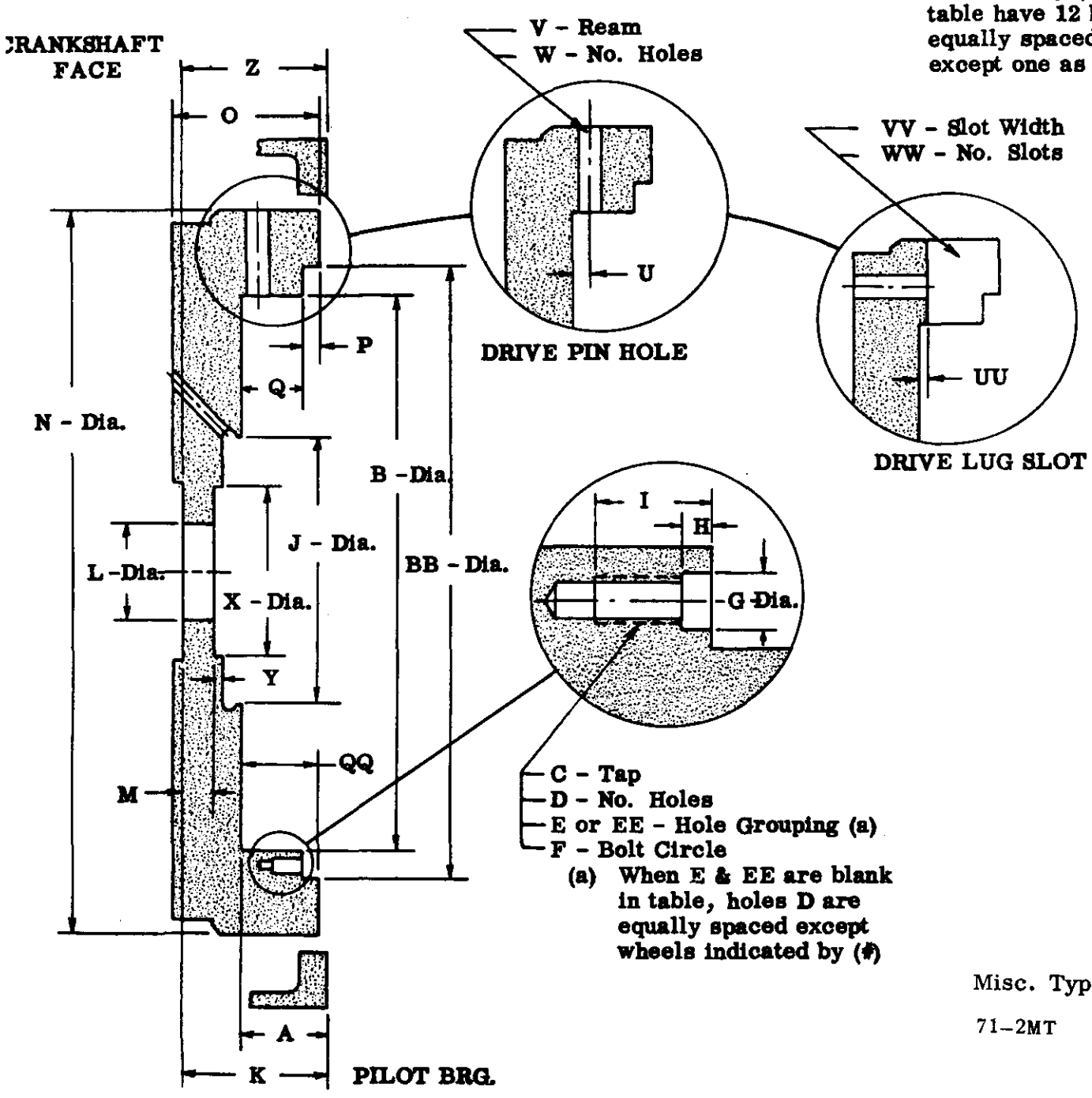

E - Group




EE - Group




Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.



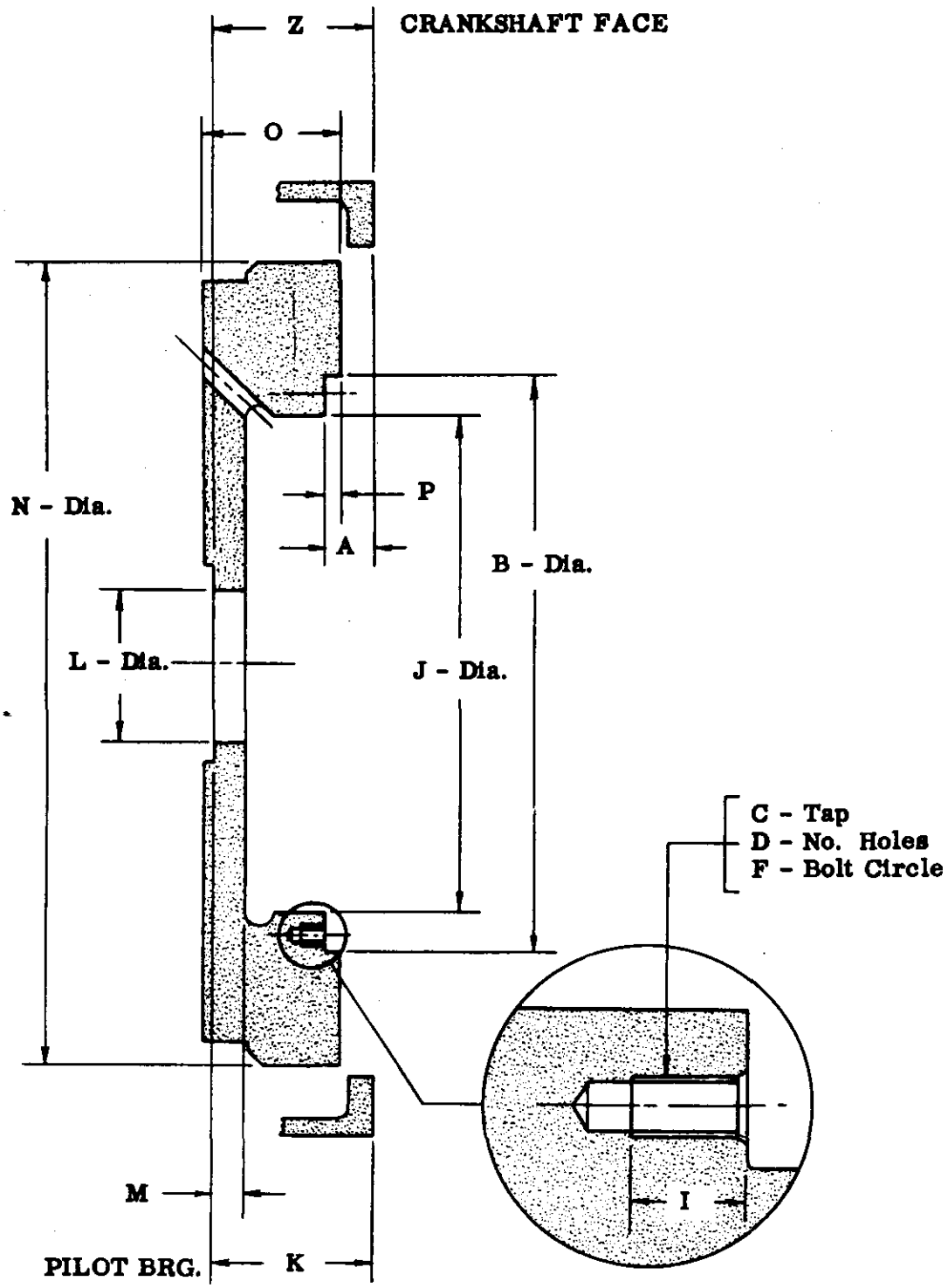

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Misc. Types

71-2MT

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5120863 | | | | | | |
| A | 2 23/64 | | | | | | |
| B | 14 15/64 | | | | | | |
| C | 5/16 – 18 | | | | | | |
| D | 8–a | | | | | | |
| F | 15 5/8 | | | | | | |
| I | 23/32 | | | | | | |
| J | – | | | | | | |
| K | 2 45/64 | | | | | | |
| L | 1.575 / 1.573 | | | | | | |
| M | 2 11/32 | | | | | | |
| N | 17 1/4 | | | | | | |
| O | 2 3/8 | | | | | | |
| P | – | | | | | | |
| S | – | | | | | | |
| T | – | | | | | | |
| Z | 4.5128 / 4.4543 | | | | | | |

a – not equally spaced




Drive Ring Type

71-3A

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5110842 | 5111240 | 5111242 | 5113227 | 5113306 | 5113628 | 5118964 |
| A | 2 1/8 (c) | 2 7/64(d) | 2 7/64(d) | 2 7/64(c) | 2 7/64(d) | (g) | 2 7/64(d) |
| B | 13.876 / 13.879 | 13.876 / 13.879 | 12.377 / 12.380 | 12.377 / 12.380 | 13.876 / 13.879 | 13.876 / 13.879 | 13.877 / 13.880 |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 |
| D | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| F | 13 1/8 | 13 1/8 | 11 5/8 | 11 5/8 | 13 1/8 | 13 1/8 | 13 1/8 |
| I | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 |
| J | 5 1/2 | 10 5/8 | 10 5/8 | 10 5/8 | 5 1/2 | 10 5/8 | 12 |
| K | 3 15/16(c) | 3 59/64(d) | 3 59/64(d) | 3 13/16(c) | 3 59/64(d) | (g) | 3 59/64(d) |
| L | 1 3/4 | 2 13/32 | 2.4396 / 2.4404 (b) | 2.4401 / 2.4409 | 2.8345 / 2.8353 | 2 13/32 | 2.8345 / 2.8353 |
| M | 1 | 1 | 31/32 | 21/32 | 1 | 1 | 7/8 |
| N | 16 | 15 | 15 | 15 | 16 | 15 | 15 |
| O | 3 1/16 | 2 1/4 | 2 1/4 | 2 1/4 | 3 1/16 | 2 | 2 1/4 |
| P | 1 | 3/16 | 3/16 | 3/16 | 1 | 1/2 | 3/16 |
| Z | 3.9658(c) / 3.9073 | 3.9555(d) / 3.8825 | 3.9555(d) / 3.8825 | 3.9658(c) / 3.9073 | 3.9555(d) / 3.8825 | (g) | 3.9555(d) / 3.8825 |

(b) Uses Hyatt Roller Bearing
(c) Applies to 2-71 engine only
(d) Applies to 3, 4-71 only
(g) Special Housing without Bell

Drive Ring Type

71-3A1

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5122265 | 5126584 | 5130256 | 5131267 | 5126459 | 5134504 | 5135836 |
| A | 3 11/64(d) | 2 7/64(d) | 2 7/64 (d) | 2 55/64 (d) | 2 1/8 | 1 11/16(d) | 1.48 |
| B | 13.875<br>13.878 | 13.876<br>13.879 | 12 3/8 | 11.999<br>12.002 | 13.876<br>13.879 | 13.813<br>13.816 | 13.876<br>13.879 |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 1/2 - 13 | 3/8-16 | 3/8 - 16 | 3/8 -16 |
| D | 16 | 8 | 8 | 8 | 14 | 8 | 8 |
| F | 13 1/8 | 13 1/8 | 6 1/8 | 10 9/16 | 8 at 13 1/8<br>6 at 6 7/8 | 13 1/8 | 13.125 |
| I | 1 | 3/4 | Thru | Thru | 3/4 | 3/4 | 3/4 |
| J | 12 7/16 | 12 3/8 | 10 5/8 | 12 1/8 | 10 5/8 | 12 1/4 | 12.38 |
| K | 3 59/64(d) | 3 59/64(d) | 3 59/64 (d) | 3 59/64 (d) | 3 59/64 (d) | 2 11/32 | - |
| L | 2.046<br>2.047 | 2.8345<br>2.8353 | 2 13/32 | 2.8345<br>2.8353 | 2.4413<br>2.4405 | 2.046<br>2.047 | 2.8345<br>2.8353 |
| M | 3/4 | 13/16 | 1/2 | 13/16 | 3/4 | 2.10 | .88 |
| N | 15 5/16 | 15 | 15 | 16 | 15 | 16 | 15 |
| O | 1 3/8 | 2 1/4 | 2 1/4 | 3 1/16 | 2 1/4 | 3 23/32 | 3.07 |
| P | 3/8 | 3/16 | 3/16 | - | 3/16 | 21/64 | .38 |
| Z | 3.9555(d)<br>3.8825 | 3.9555 (d)<br>3.8825 | 3.9555<br>3.8825 | 3.9555<br>3.8825 | 3.9555<br>3.8825 | 3.9555(d)<br>3.8825 | 3.9555<br>3.8825 |

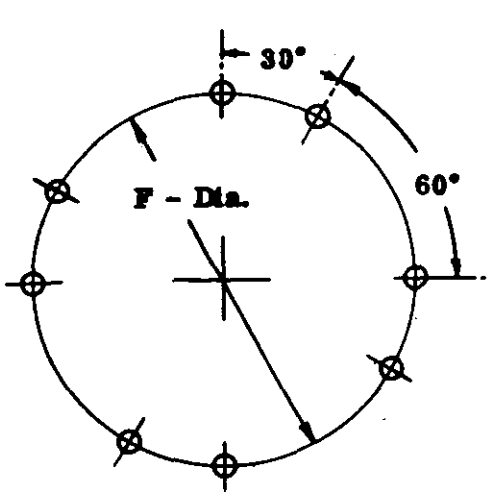
(d) Applies to 3, 4-71 only

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5136816 | 5137245 # | 5143845 | Alternate Dimensions | 5143885 | | |
| A | 2 - 5/16 | 2 7/64 (d) | 2.12 | 2.30 | 1.56 | | |
| B | 13.875<br>13.878 | 12.377<br>12.380 | 13.876<br>13.879 | 6.626<br>6.621 | 13.875<br>13.870 | | |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | | 3/8 - 16 | | |
| D | 8 | 8 | 8 | 8 | 8 | | |
| F | 13 - 1/8 | 11 5/8 | 13.12 | 16.125 | 13.125 | | |
| I | .75 | 3/4 | .75 | | .75 | | |
| J | 5.50 | 10 5/8 | 5.50 | | 12.00 | | |
| K | - | 3 59/64 (d) | - | | 3 54/64 | | |
| L | 2.41 | 2.4396<br>2.4404 | 1.75 | | 2.8353<br>2.8345 | | |
| M | .68 | 31/32 | 1.00 | | 1.18 | | |
| N | 15 | 16 | 16 | | 16 | | |
| O | 2 - 1/4 | 3.62 | 3.06 | | 2.86 | | |
| P | 3/8 | 3/16 | .36 | .06 | .25 | | |
| Z | 3.9555<br>3.8825 | 3.9555<br>3.8825 (d) | 3.9658<br>3.9073 | | 3.9555<br>3.8825 | | |

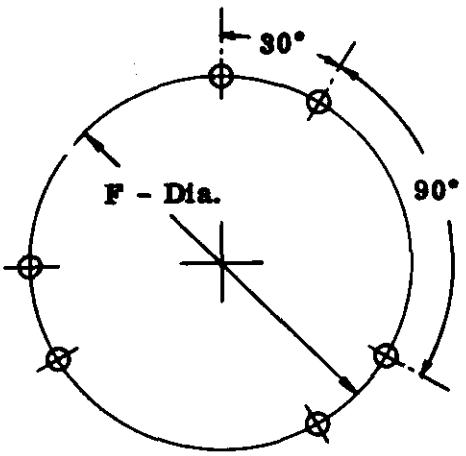
(d) Applies to 3, 4-71 ONLY

\# Obsolete

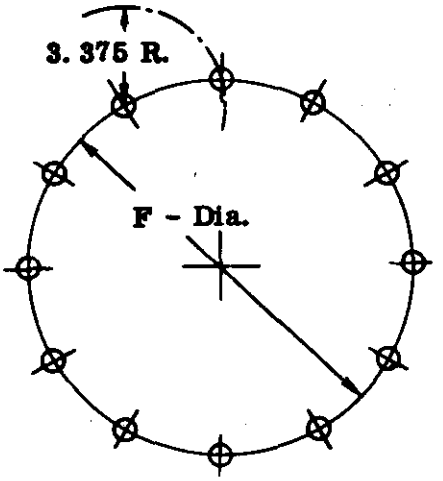
Drive Ring Type
71-3A3



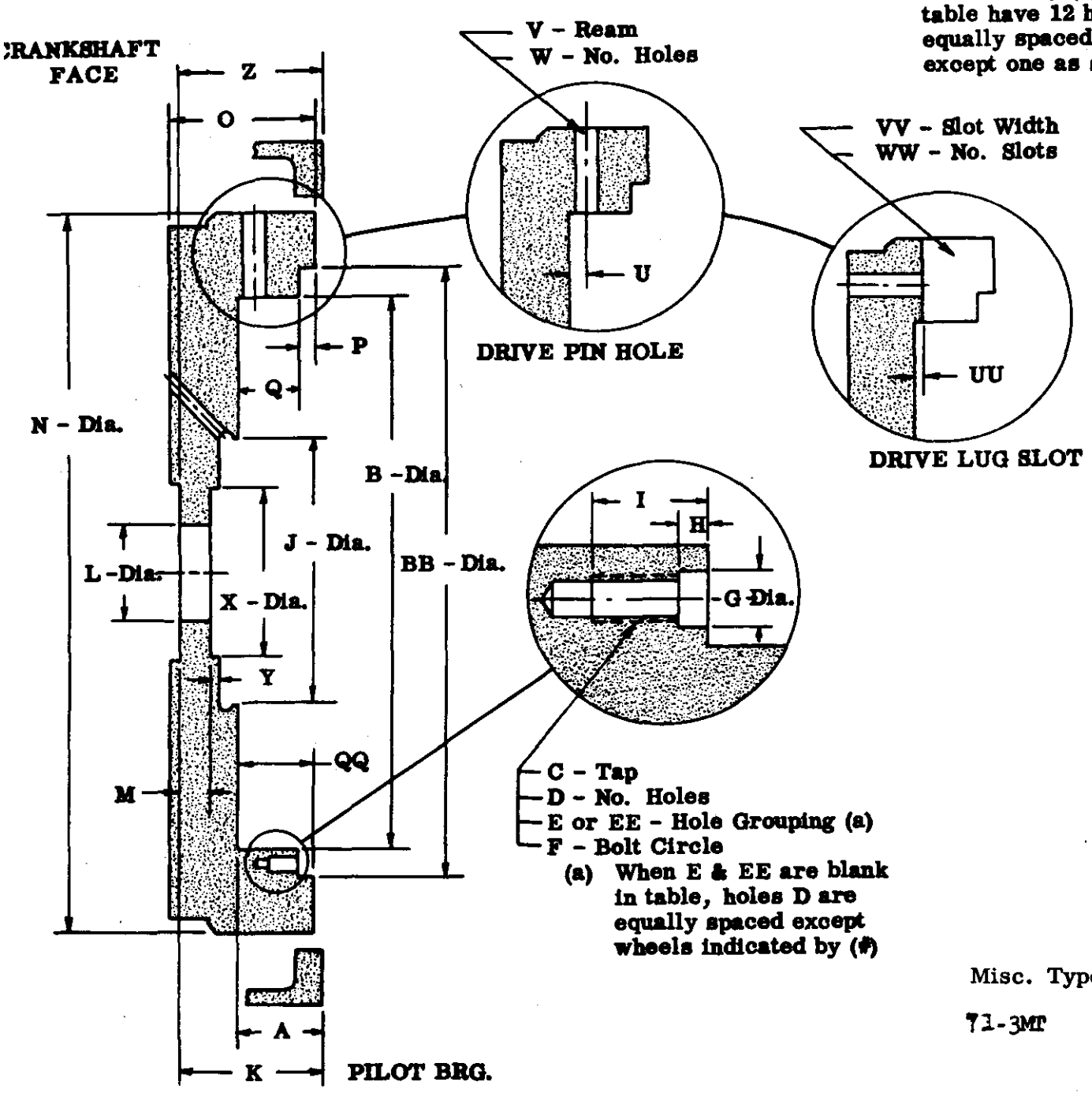

E - Group




EE - Group




Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.



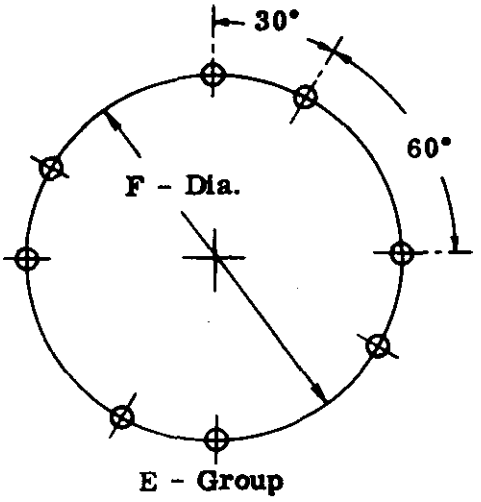

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Misc. Types

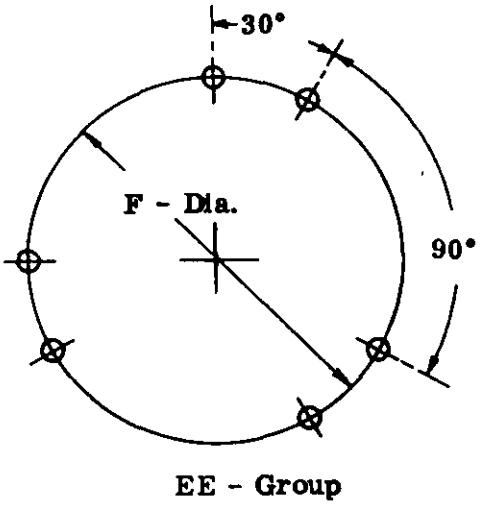
T1-3MT

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5137991(a) | | | | | | |
| A | - | | | | | | |
| B | - | | | | | | |
| BB | - | | | | | | |
| C | - | | | | | | |
| D | - | | | | | | |
| E | - | | | | | | |
| EE | - | | | | | | |
| F | - | | | | | | |
| G | - | | | | | | |
| H | - | | | | | | |
| I | - | | | | | | |
| J | | | | | | | |
| K | 1 31/32 | | | | | | |
| L | 1.7025/1.7040 | | | | | | |
| M | 2.48 | | | | | | |
| N | 15 | | | | | | |
| O | 2 3/4 | | | | | | |
| P | - | | | | | | |
| Q | - | | | | | | |
| QQ | - | | | | | | |
| U | - | | | | | | |
| UU | - | | | | | | |
| V | - | | | | | | |
| VV | - | | | | | | |
| W | - | | | | | | |
| WW | - | | | | | | |
| X | - | | | | | | |
| Y | - | | | | | | |
| Z | 3.9555<br>3.8825 | | | | | | |

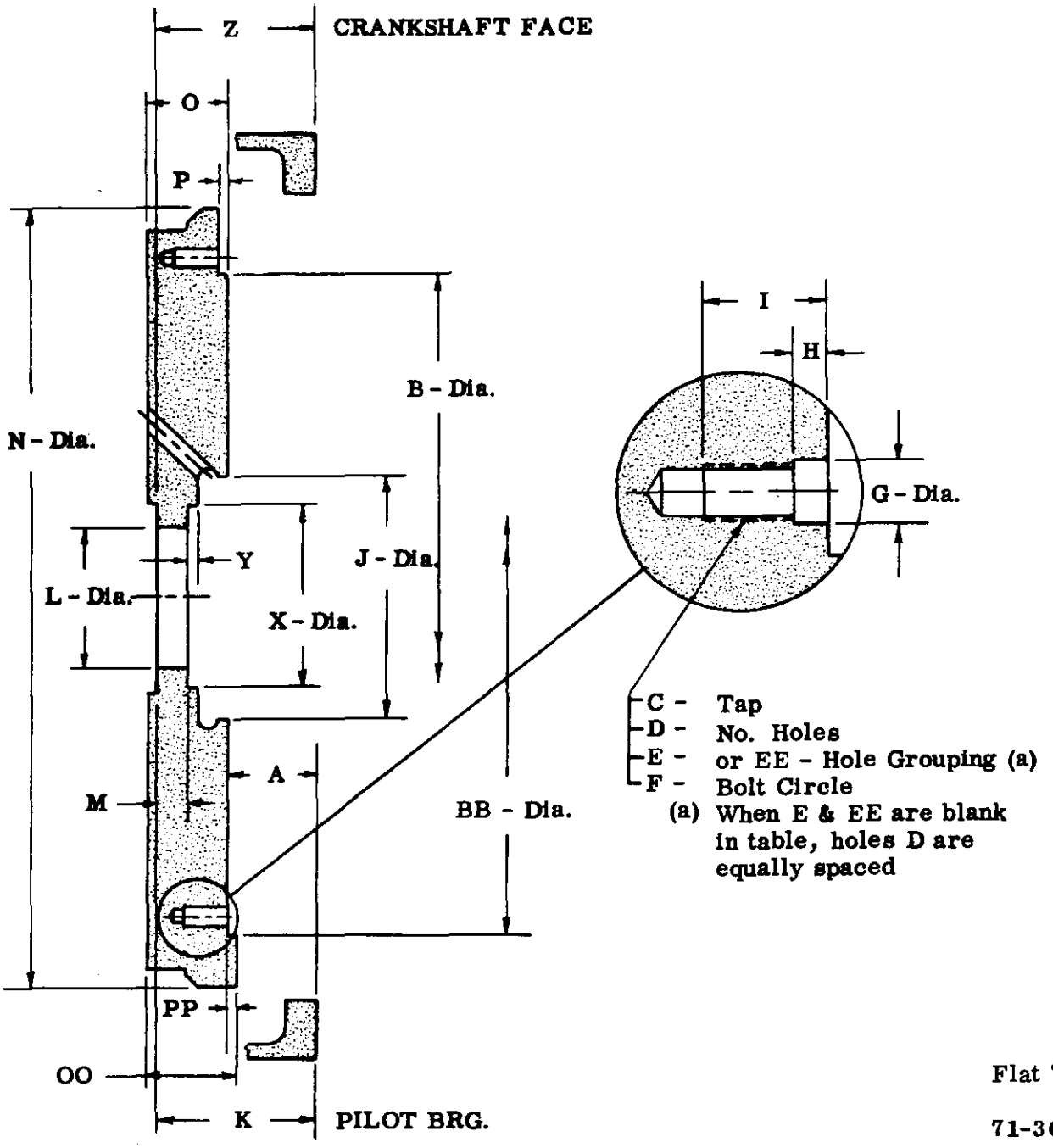
(a) For 8V - 53 Hub. Mtd.




E - Group




EE - Group




Flat Type

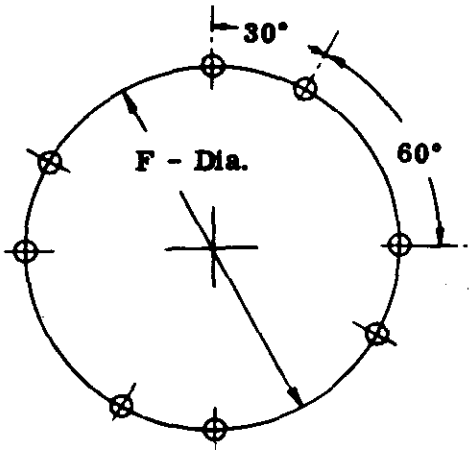
71-3C

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5115821 | | | | | | |
| A | 2 35/64(d) | | | | | | |
| B | - | | | | | | |
| BB | 14.630<br>14.633 | | | | | | |
| C | 3/8 - 16 | | | | | | |
| D | 12 | | | | | | |
| E | - | | | | | | |
| EE | - | | | | | | |
| F | 13 7/8 | | | | | | |
| G | - | | | | | | |
| H | - | | | | | | |
| I | 3/4 | | | | | | |
| J | 6 3/4 | | | | | | |
| K | 3 59/64(d) | | | | | | |
| L | 2.4401<br>2.4409 | | | | | | |
| M | 3/4 | | | | | | |
| N | 16 | | | | | | |
| O | - | | | | | | |
| OO | 2 1/8 | | | | | | |
| P | - | | | | | | |
| PP | 1/2 | | | | | | |
| X | - | | | | | | |
| Y | - | | | | | | |
| Z | 3.9555(d)<br>3.8825 | | | | | | |

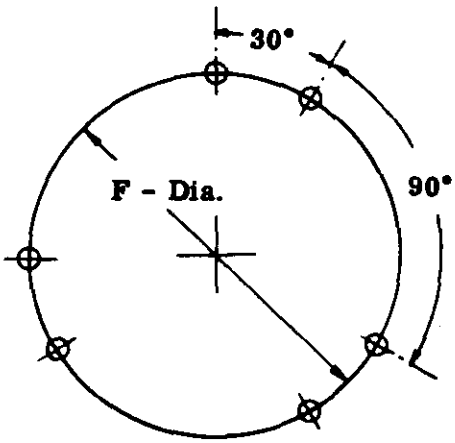
(d) Applies to 3, 4, 6-71 only

Flat Type

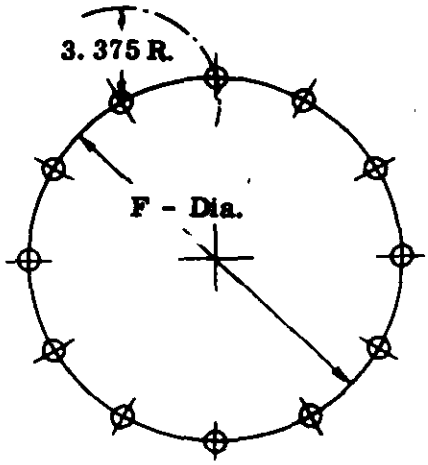
71-3C1



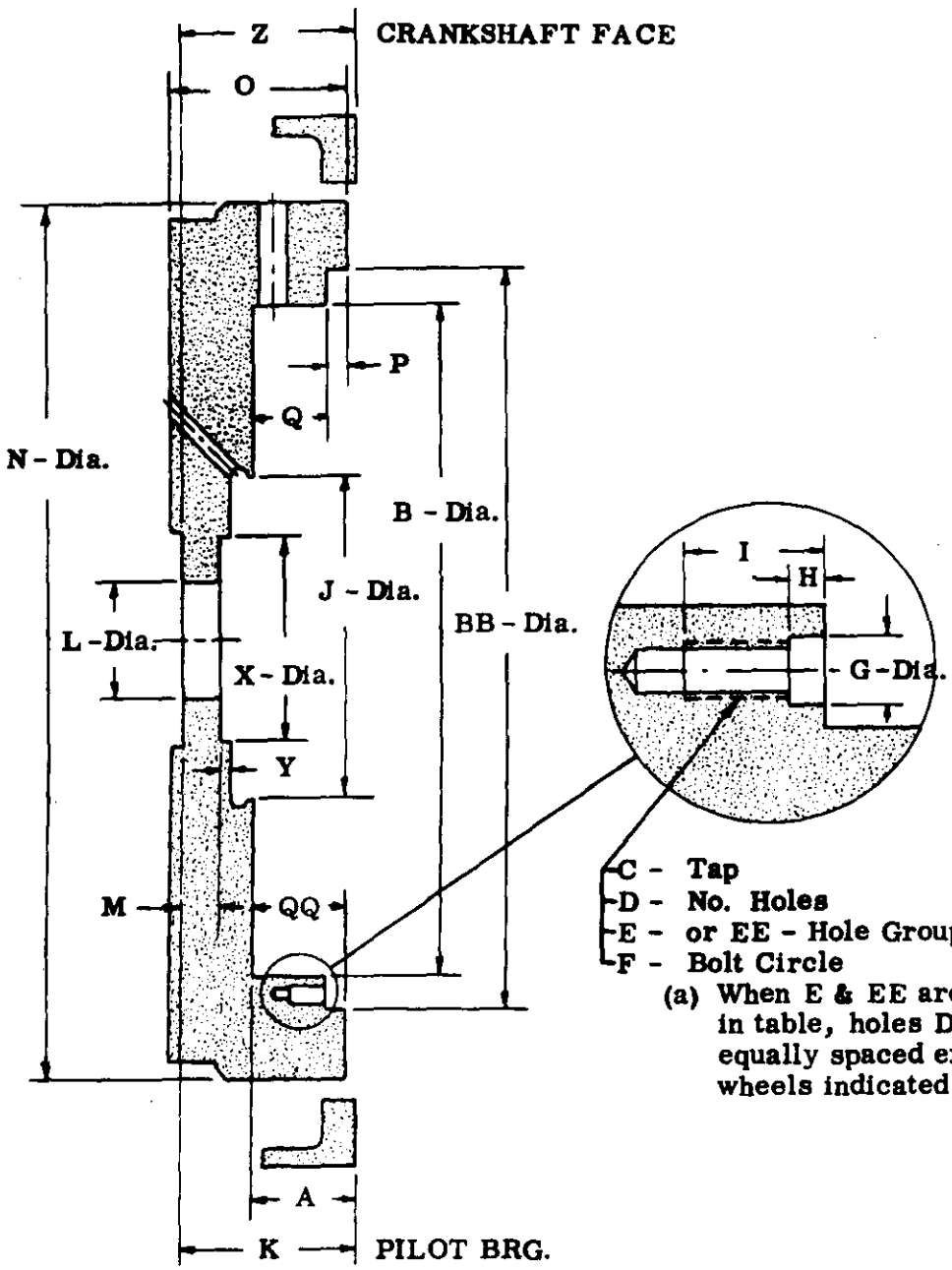

E - Group




EE - Group




Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.







C - Tap
D - No. Holes
E - or EE - Hole Grouping (a)
F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Single Plate

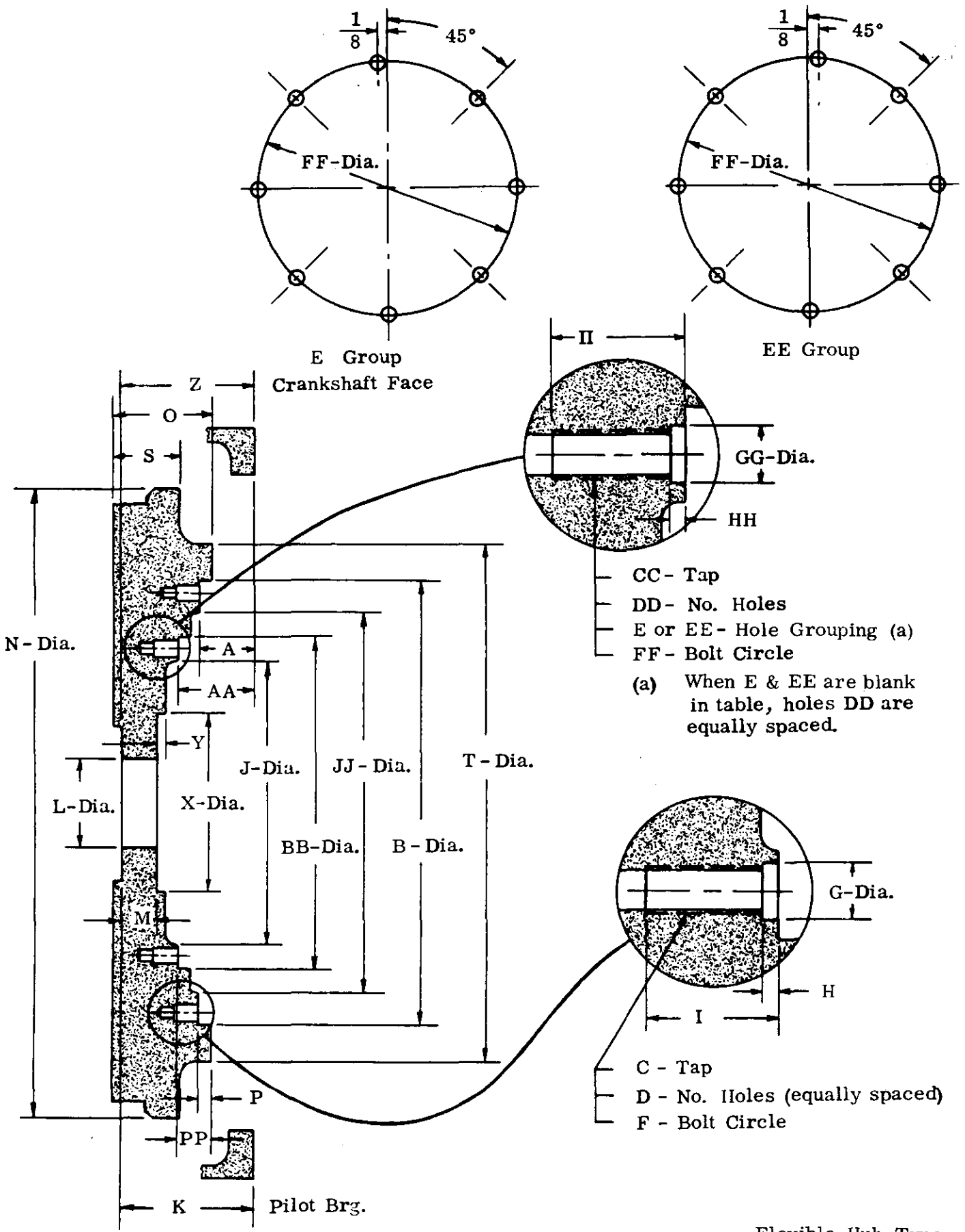
71-3D

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5114905 | 5114913 | 5115426# | 5126382 | | | |
| A | (g) | (g) | 2 39/64(d) | 2 39/64(d) | | | |
| B | 14 1/16 | 14 1/16 | 14.001<br>14.004 | 14 | | | |
| BB | 15.375<br>15.378 | 15.502<br>15.505 | - | 15.502<br>15.505 | | | |
| C | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | | | |
| D | 12 | 12 | 12 | 12 | | | |
| E | - | - | - | - | | | |
| EE | - | - | - | - | | | |
| F | 14 5/8 | 14 3/4 | 14 3/4 | 14 3/4 | | | |
| G | - | - | - | - | | | |
| H | - | - | - | - | | | |
| I | 3/4 | 3/4 | 3/4 | 1 | | | |
| J | 7 9/16 | 7 9/16 | 7 1/4 | 7 1/4 | | | |
| K | (g) | (g) | 3 59/64(d) | 3 59/64(d) | | | |
| L | 2 9/16 | 2 9/16 | 2.4401<br>2.4409 | 2.4401<br>2.4409 | | | |
| M | 3/4 | 3/4 | 3/4 | 3/4 | | | |
| N | 15 3/4 | 15 3/4 | 15 7/8 | 15 7/8 | | | |
| O | 4 13/32 | 4 7/32 | 3 3/8 | 2 7/8 | | | |
| P | 1/8 | 1/8 | - | 1/8 | | | |
| Q | 1 3/8 | 1 3/16 | - | 1 3/16 | | | |
| QQ | - | - | 1 13/16 | - | | | |
| X | 4.751<br>4.753 | 4.751<br>4.753 | - | - | | | |
| Y | 5/32 | 5/32 | - | - | | | |
| Z | (g) | (g) | 3.9555(d)<br>3.8825 | 3.9555(d)<br>3.8825 | | | |

\# Has one unequally spaced hole - See Sheet 71-3D

(d) Applies to 3, 4, 6-71 only

(g) Special Housing without Bell




Flexible Hub Type

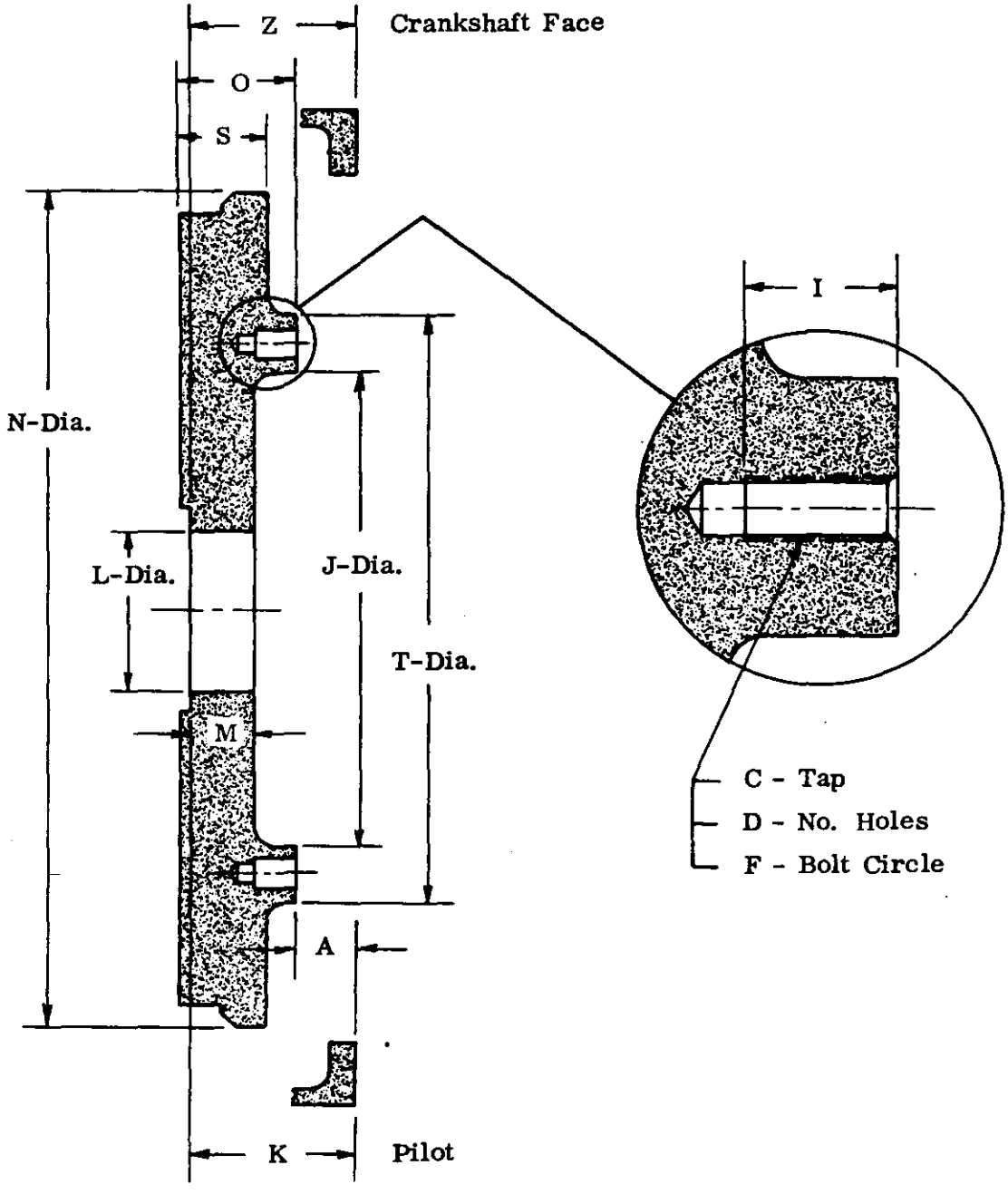
71-3F

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5110495 | 5120843 | 5127002 | 5127303 | | | |
| A | - | - | 2 7/64 | 2 61/64 | | | |
| AA | 2 13/32(c) | 2 29/64 | 2 25/64 | - | | | |
| B | - | - | 13.876<br>13.879 | 15.250<br>15.255 | | | |
| BB | 10.252<br>10.256 | 10.252<br>10.256 | 10.252<br>10.256 | - | | | |
| C | - | - | 3/8 - 16 | 3/8 - 16 | | | |
| CC | 3/8 - 16 | 3/8 - 16 | 3/8 - 16 | - | | | |
| D | - | - | 8 | 8 | | | |
| DD | 8 | 8 | 8 | - | | | |
| E | * | * | * | - | | | |
| EE | - | - | - | - | | | |
| F | - | - | 13 1/8 | 14 17/64 | | | |
| FF | 9 1/2 | 9 1/2 | 9 1/2 | - | | | |
| G | - | - | - | - | | | |
| GG | 7/16 | - | - | - | | | |
| H | - | - | - | - | | | |
| HH | 1/8 | - | - | - | | | |
| I | - | - | 3/4 | 3/4 | | | |
| II | 1 | 1 | 1 | - | | | |
| J | 8 3/4 | 8 3/4 | 8 3/4 | - | | | |
| JJ | 10 1/2 | 10 1/2 | 12 3/8 | 13 1/2 | | | |
| K | 3 15/16(c) | 4 29/64 | 3 59/64 | 3 61/64 | | | |
| L | 2 5/8 | 1.124<br>1.126 | 2 5/8 | 2 1/64 | | | |
| M | 5/8 | 7/8 | 5/8 | 53/64 | | | |
| N | 16 | 16 | 16 | 15 7/8 | | | |
| O | 3 9/16 | 3 9/16 | 2 15/64 | 1 15/32 | | | |
| P | - | - | 3/16 | 5/32 | | | |
| PP | 1 25/32 | 1 27/32 | 15/32 | - | | | |
| S | - | - | - | - | | | |
| T | - | - | - | - | | | |
| X | 5 1/2 | - | 5 1/2 | - | | | |
| Y | 1/8 | - | 9/64 | - | | | |
| Z | 3.9658(c)<br>3.9073 | 3.9555<br>3.8825 | 3.9555<br>3.8825 | 3.9555<br>3.8825 | | | |

(c) Applies to 2-71 only

* E Hole Group - See 71-3F

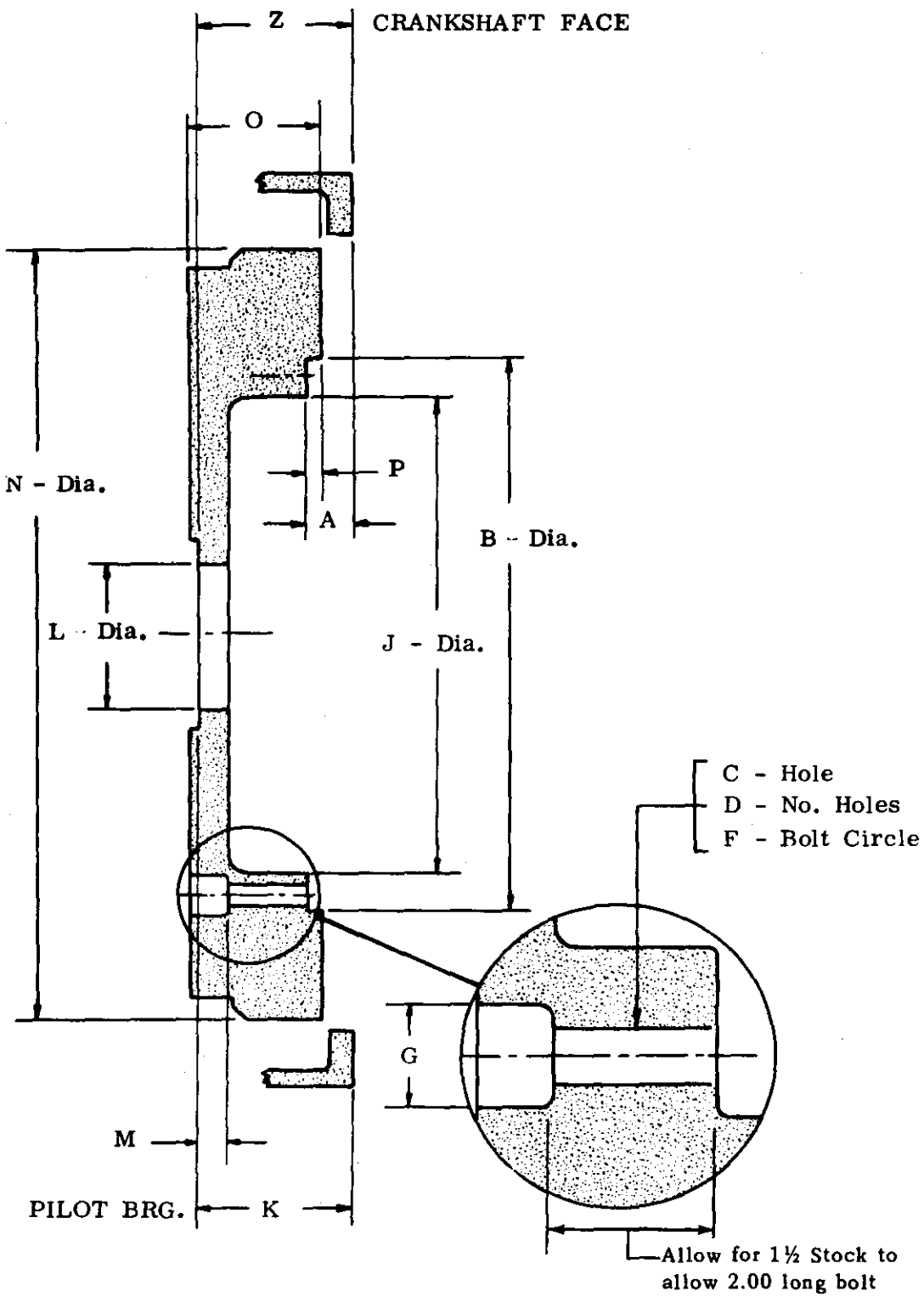
Flexible Hub Type




Torque Convertor - Plate Type

71-3TF

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5118935 | 5113388 | | | | | |
| A | 2 19/32 | 2 15/32 | | | | | |
| C | 3/8-16 | 3/8-16 | | | | | |
| D | 6 | 8 | | | | | |
| F | 12 3/8 | 9 $\frac{1}{2}$ | | | | | |
| I | 3/4 | Thru | | | | | |
| J | 11 | 8 3/4 | | | | | |
| K | 3 59/64 | 3 59/64 | | | | | |
| L | 2.047<br>2.049 | 1.124<br>1.126 | | | | | |
| M | 5/8 | 5/8 | | | | | |
| N | 15 | 14 15/16 | | | | | |
| O | 1 37/64 | 2 | | | | | |
| S | - | 1 5/32 | | | | | |
| T | - | 10 $\frac{1}{4}$ | | | | | |
| Z | 3.9555<br>3.8825 | 3.9555<br>3.8825 | | | | | |




Torque Converter Plate

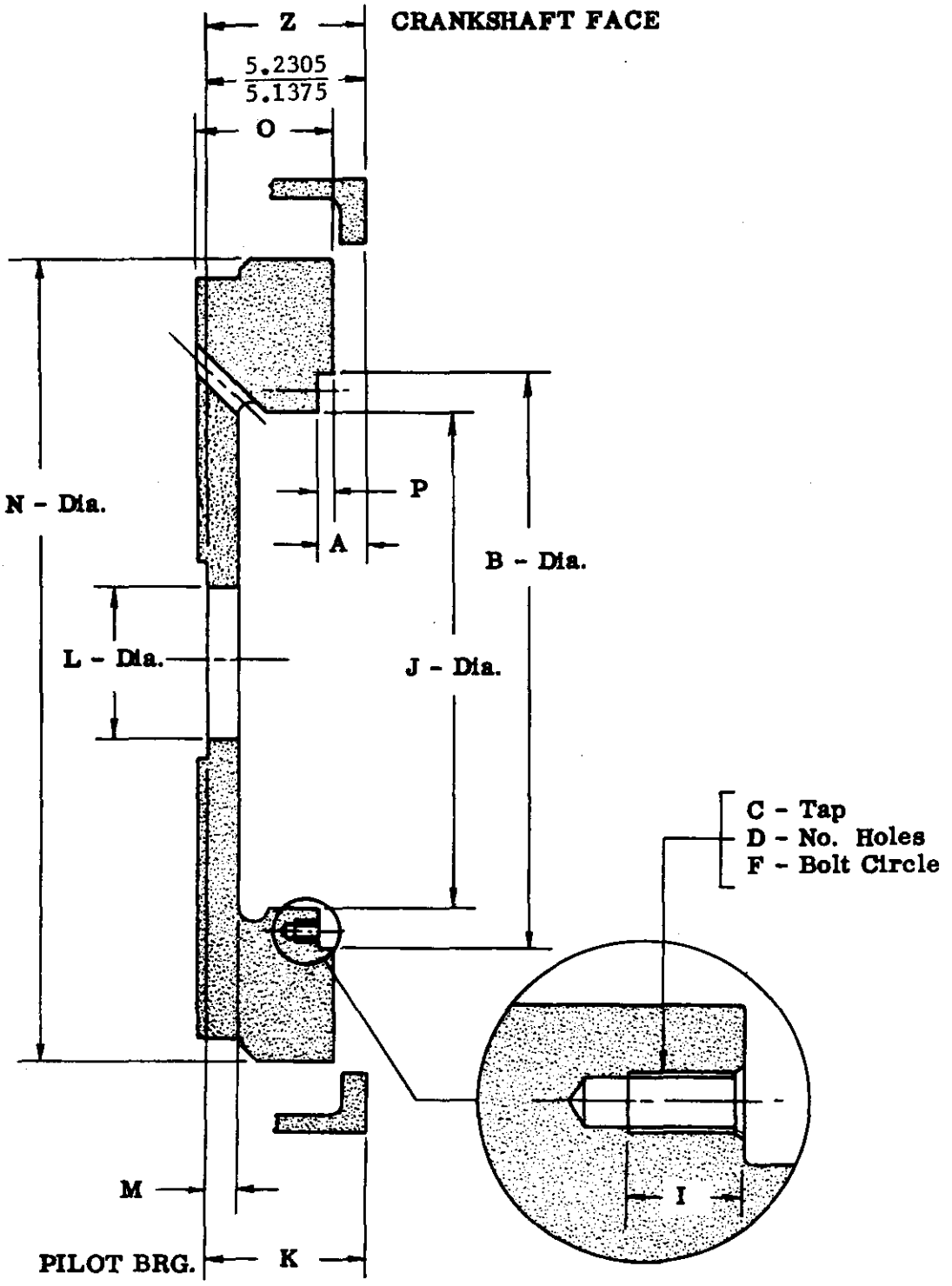
71-3TT

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | | 5136068 | | | | | |
| A | | 2.115 | | | | | |
| B | | 14 | | | | | |
| C | | .406(Thru) | | | | | |
| D | | 8* | | | | | |
| F | | 13-1/8 | | | | | |
| G | | 1 (x.46D'P) | | | | | |
| J | | 5-1/2 | | | | | |
| K | | 3-15/16 | | | | | |
| L | | $\frac{2.0464}{2.0472}$ | | | | | |
| M | | 5/8 | | | | | |
| N | | 16 | | | | | |
| O | | 2-15/16 | | | | | |
| P | | 7/8 | | | | | |
| Z | | $\frac{3.9555}{3.8825}$ | | | | | |

* Holes Indexed 30° from C/S Mounting Holes

Torque Converter - Plate

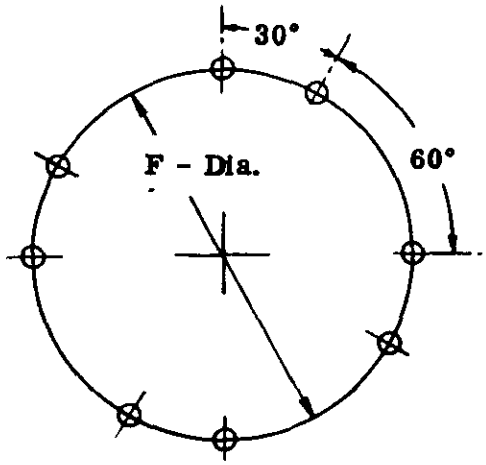
71-3TT1



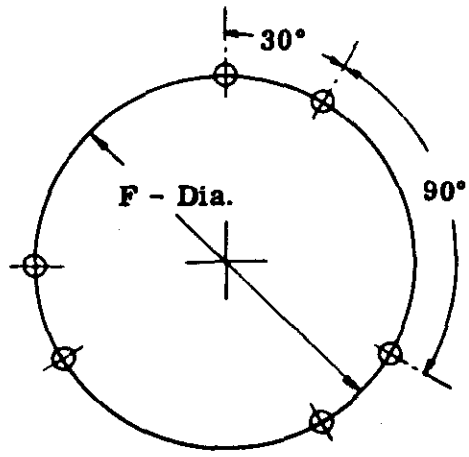

Drive Ring Type
92-OA

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5139059# | 5109223(a) | 5133089 | 5132533 | 5133090 | 5134271# | 5136442 |
| REF. | 5138985 | 5126566 | -- | -- | -- | -- | -- |
| A | 1-3/8 | 1-39/64 | 27/64 | 3/16 | 1/2 (c) | 1 | .62 |
| B | 22.500 / 22.505 | 22.500 / 22.505 | 19.500 / 19.503 | 22.500 / 22.505 | 22.500 / 22.505 | 18.380 / 18.375 | 22.501 / 22.505 |
| C | 5/8-11 | 5/8-11 | 3/8-16 | 1/2-13 | 5/8-11 | 1/2-13 | 5/8-11 |
| D | 12 | 12 | 12 | 12 | 12 | 8 | 6 |
| F | 21-3/8 | 21-3/8 | 18.88 | 21.38 | 21.38 | 17-1/4 | 21.375 |
| I | THRU | 23/32 | .88 | 1 | 1-1/4 | 1 | THRU |
| J | 19.60 | 17-51/64 | 18 | 20-1/4 | 20-1/4 | 16 | 19.50 |
| K | -- | 5-3/16 | | a | -- | | 5.18 |
| L | 2.38 | 2-3/8 (e) | 2-1/2 | 3.1504 3.1509 | 2-3/8 | 2-1/2 | 2-3/8 |
| M | .86 | 55/64=.86 | 2 | 1.0 | 55/64 | 2 | 1.0 |
| N | 22.88 | 22.88 | 19-3/4 | 23 | 23 | 18.76 | 23 |
| O | 4.55 | 4-3/32 | 4-5/32 | 5-1/2 | 5 | 4-11/16 | 5.05 |
| P | .50 | 9/32 | 3/16 | 1/4 | 9/32 | 1/4 | .23 |

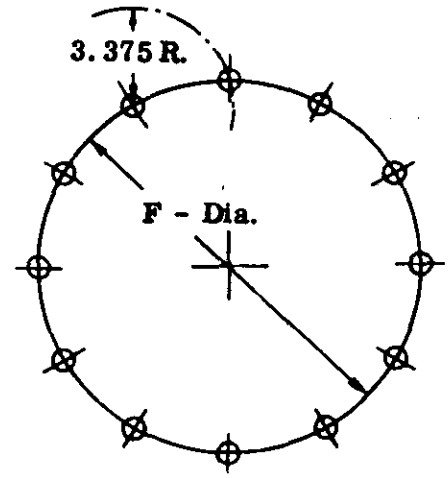
(a) Uses Pilot Bearing Adaptor See Detail
(c) Plus 1.12 when using 5132534 F/W Hsg. Adaptor
(e) 5.905/5.907 pilor bore ahead of C/S bolts
# obsolete



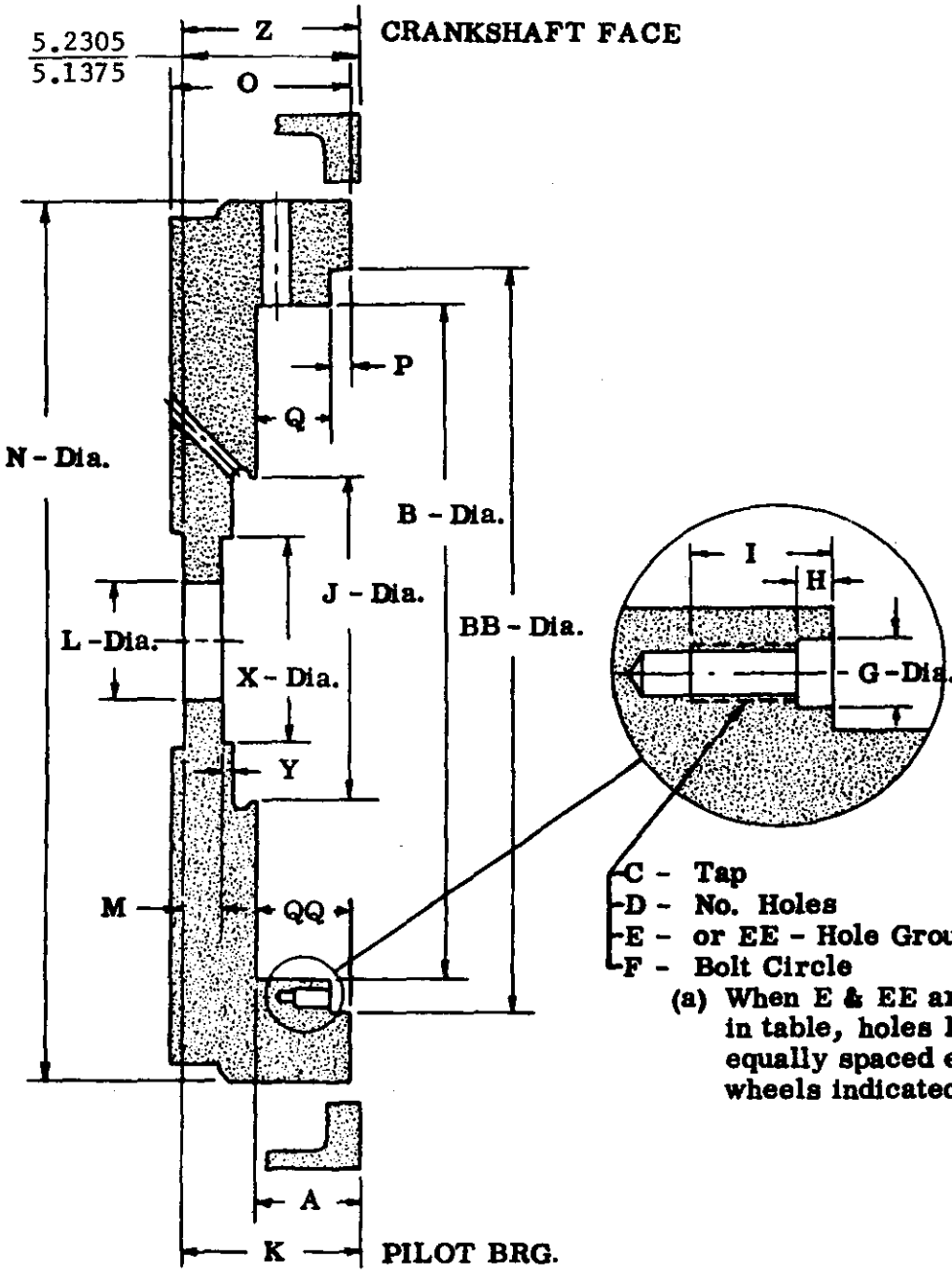

E - Group




EE - Group




Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.







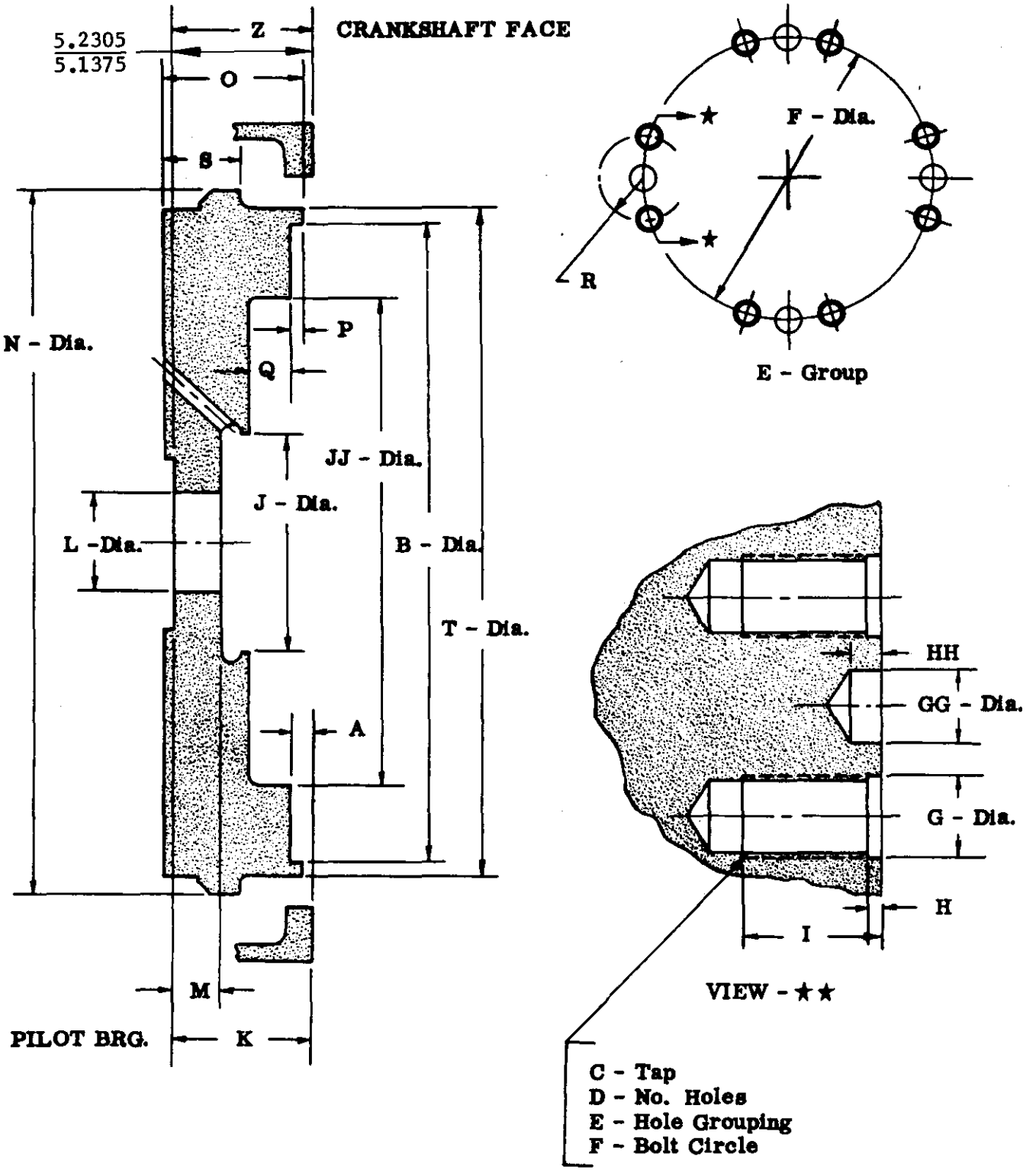
C - Tap
D - No. Holes
E - or EE - Hole Grouping (a)
F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Single Plate
92-OD

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5132373 | | | | | | |
| REF. | | | | | | | |
| A | 2.50 | | | | | | |
| B | 18.001<br>18.004 | | | | | | |
| BB | -- | | | | | | |
| C | 3/8-16 | | | | | | |
| D | 12 | | | | | | |
| E<br>E | -- | | | | | | |
| EE | -- | | | | | | |
| F | 18.750 | | | | | | |
| G | -- | | | | | | |
| H | -- | | | | | | |
| I | 7/8 | | | | | | |
| J | 9.54 | | | | | | |
| K | -- | | | | | | |
| L | 2.50 | | | | | | |
| M | 2.00 | | | | | | |
| N | 19.76 | | | | | | |
| O | 4-5/32 | | | | | | |
| P | -- | | | | | | |
| Q | 1.218<br>1.225 | | | | | | |
| QQ | -- | | | | | | |
| X | 6.00 | | | | | | |
| Y | .06 | | | | | | |

Pot Type-Single Plate
92-OD1

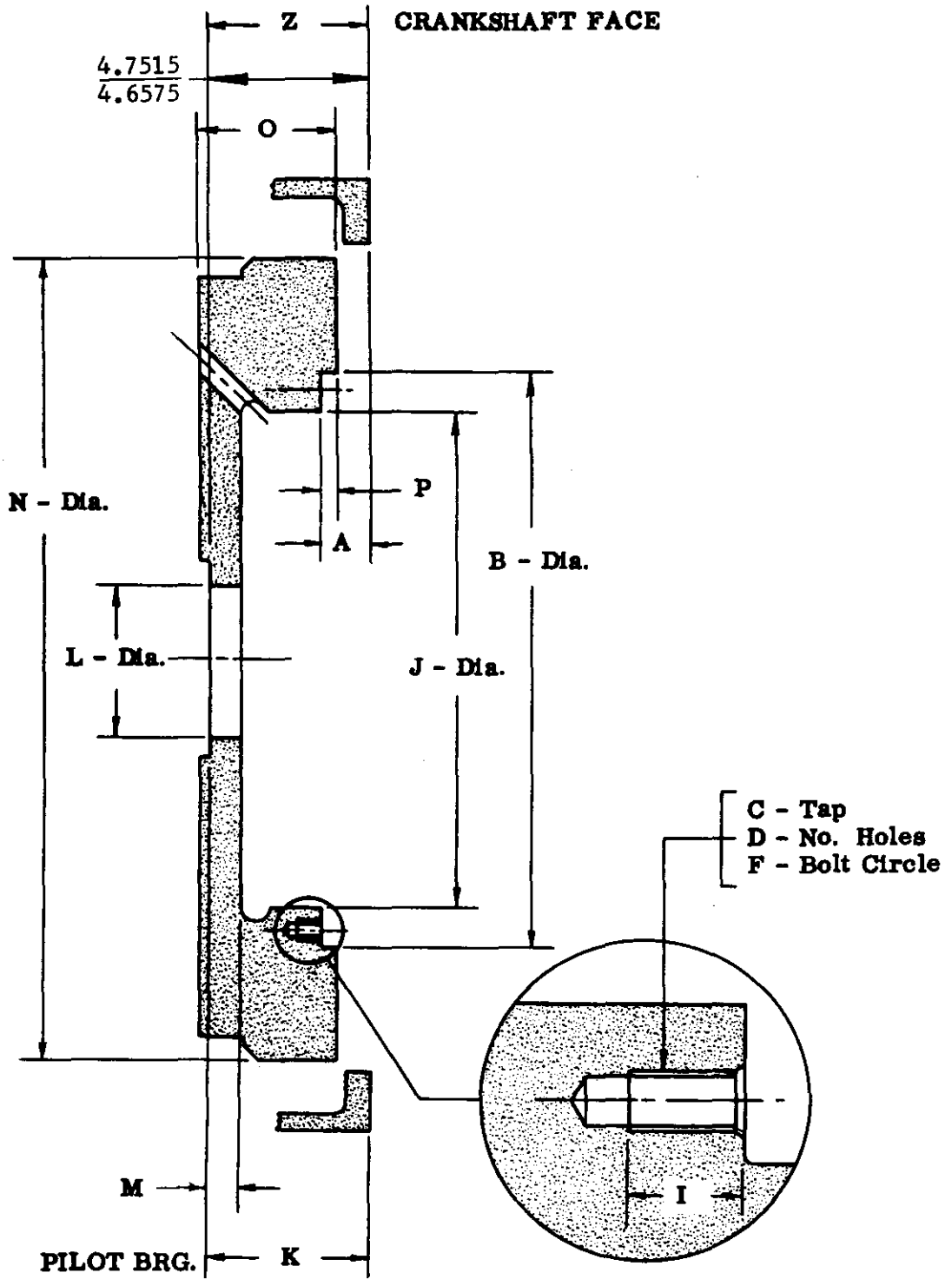



Generator Type
92-0G

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5122941 | 5133317 | | | | | |
| REF. | | | | | | | |
| A | 45/64 | 3-3/4 | | | | | |
| B | 17.755 / 17.758 | 15.002 / 15.005 | | | | | |
| C | 5/8-11 | 5/8-11 | | | | | |
| D | 8 | 8 | | | | | |
| E | * | * | | | | | |
| F | 15-1/2 | 13-1/4 | | | | | |
| G | 21/32 | 21/32 | | | | | |
| GG | 3/4 | 3/4 | | | | | |
| H | 1/8 | 1/8 | | | | | |
| HH | 21/64 | 3/8 | | | | | |
| I | 1-13/64 | 1-19/64 | | | | | |
| J | 6 | 5 | | | | | |
| JJ | 14 | 11-7/8 | | | | | |
| K | 5-3/16 | | | | | | |
| L | 2-3/8 | 2-11/16 | | | | | |
| M | 1 | 9/16 | | | | | |
| N | 18-51/64 | 18-7/8 | | | | | |
| O | 4-63/64 | 4-63/64 | | | | | |
| P | 1/4 | 1/4 | | | | | |
| Q | 3-21/64 | 47/64 | | | | | |
| R | 1-1/8 | 1-1/8 | | | | | |
| S | -- | | | | | | |
| T | -- | | | | | | |

* E Hole Group - See 710G

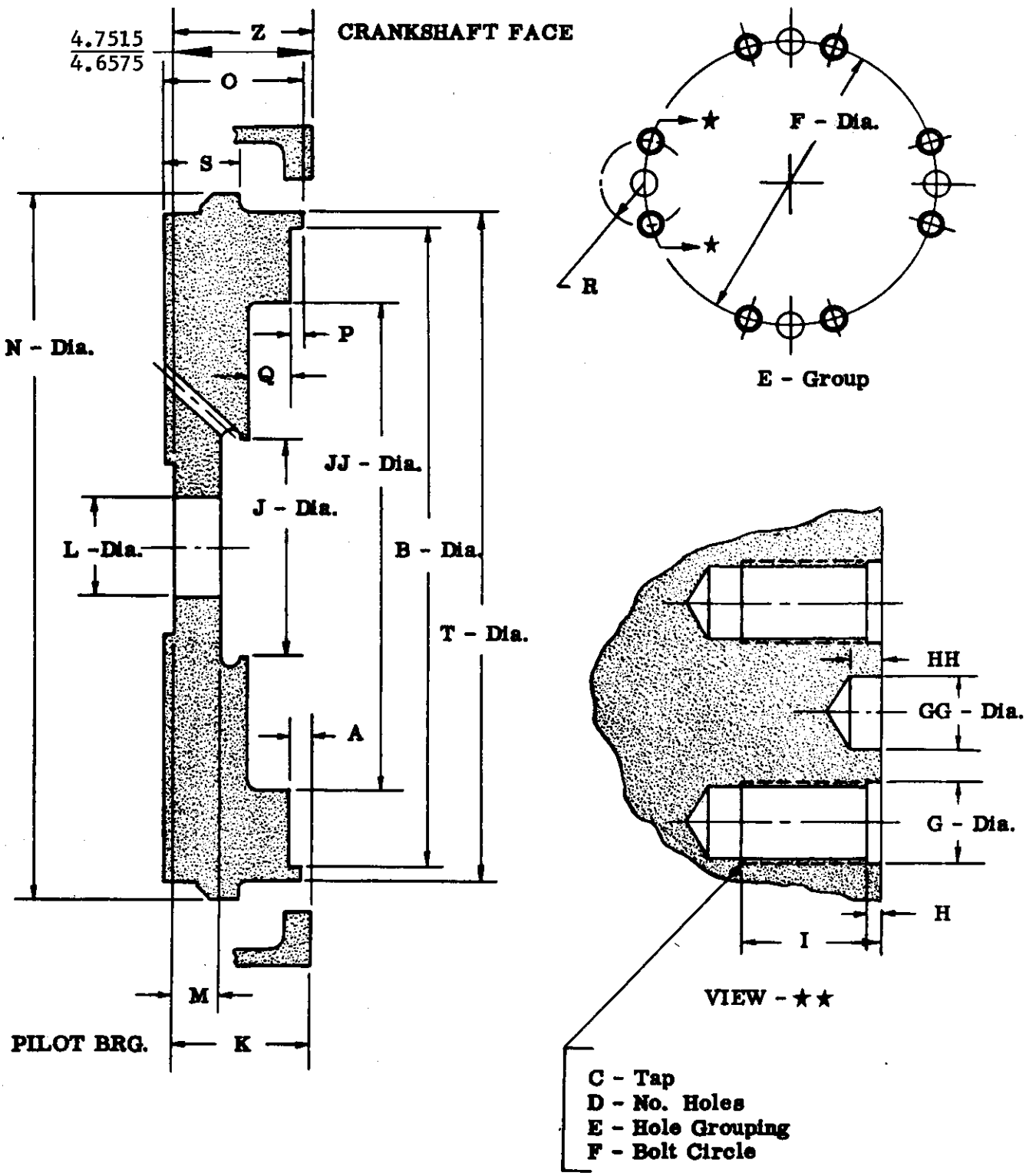
Generator Type
92-0G1




Drive Ring Type
92 - 1/2A

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5100084(d) | 5141924 | 5147886 | | | | |
| REF. | 5125605 | | 5124515 | | | | |
| A | 63/64 | 1/16 | 1-11/32 | | | | |
| B | 22.500<br>22.505 | 20.31<br>20.32 | 18.380<br>18.385 | | | | |
| C | 5/8-11 | 1/2-13 | 1/2-13 | | | | |
| D | 6 | 8 | 8 | | | | |
| F | 21-3/8 | 19.250 | 17.25 | | | | |
| I | 53/64 | 1.00 | 1.12 | | | | |
| J | 18-3/8 | 18.00 | 14.50 | | | | |
| K | 3-59/64 | -- | 3-55/64 | | | | |
| L | 3.1486(b)<br>3.1492 | 2.75 | 2.8333<br>2.8341 | | | | |
| M | 1-5/64 | 1.61 | 1-1/64 | | | | |
| N | 22-21/64 | 21.00 | 20.00 | | | | |
| O | 4-13/64 | 5.17 | 4-3/64 | | | | |
| P | 15/64 | .28 | 15/64 | | | | |
| Z | | | 4.7168<br>4.6699 | | | | |

(b) Uses Hyatt roller bearing.
(d) 8V-92




Generator Type
92 - 1/2G

| | FLYWHEEL NUMBER | | | | | | |
|---|---|---|---|---|---|---|---|
| | 5179038 | | | | | | |
| REF. | 5125606 | | | | | | |
| A | 45/64 | | | | | | |
| B | 17.755<br>17.758 | | | | | | |
| C | 5/8-11 | | | | | | |
| D | 8 | | | | | | |
| E | * | | | | | | |
| F | 15-1/2 | | | | | | |
| G | 21/32 | | | | | | |
| GG | 3/4 | | | | | | |
| H | 1/8 | | | | | | |
| HH | 21/64 | | | | | | |
| I | 1-13/64 | | | | | | |
| J | 6 | | | | | | |
| JJ | 14 | | | | | | |
| K | 4-45/64 | | | | | | |
| L | 2-3/8 | | | | | | |
| M | 1 | | | | | | |
| N | 18-51/64 | | | | | | |
| O | 4-1/2 | | | | | | |
| P | 1/4 | | | | | | |
| Q | 2-55/64 | | | | | | |
| R | 1-1/8 | | | | | | |
| S | -- | | | | | | |
| T | -- | | | | | | |