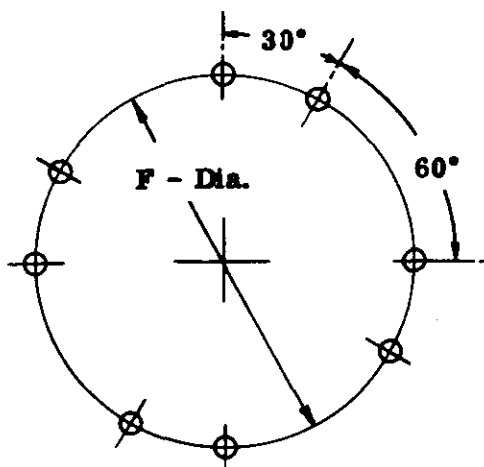
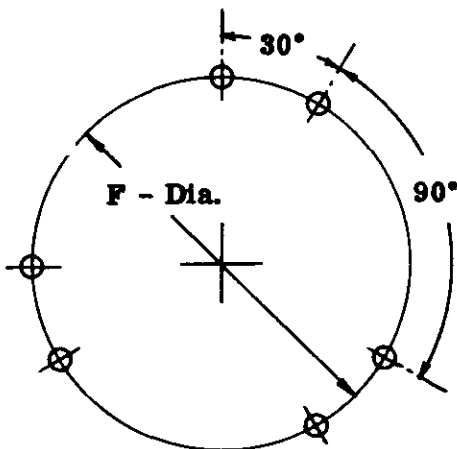
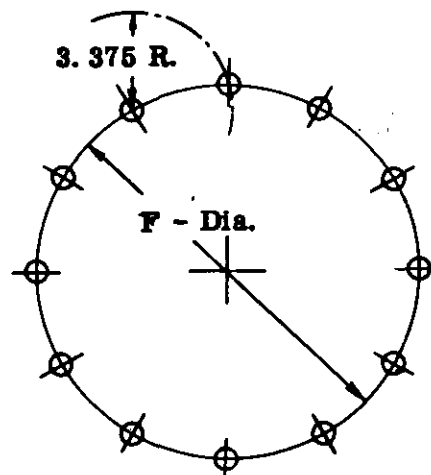




E - Group

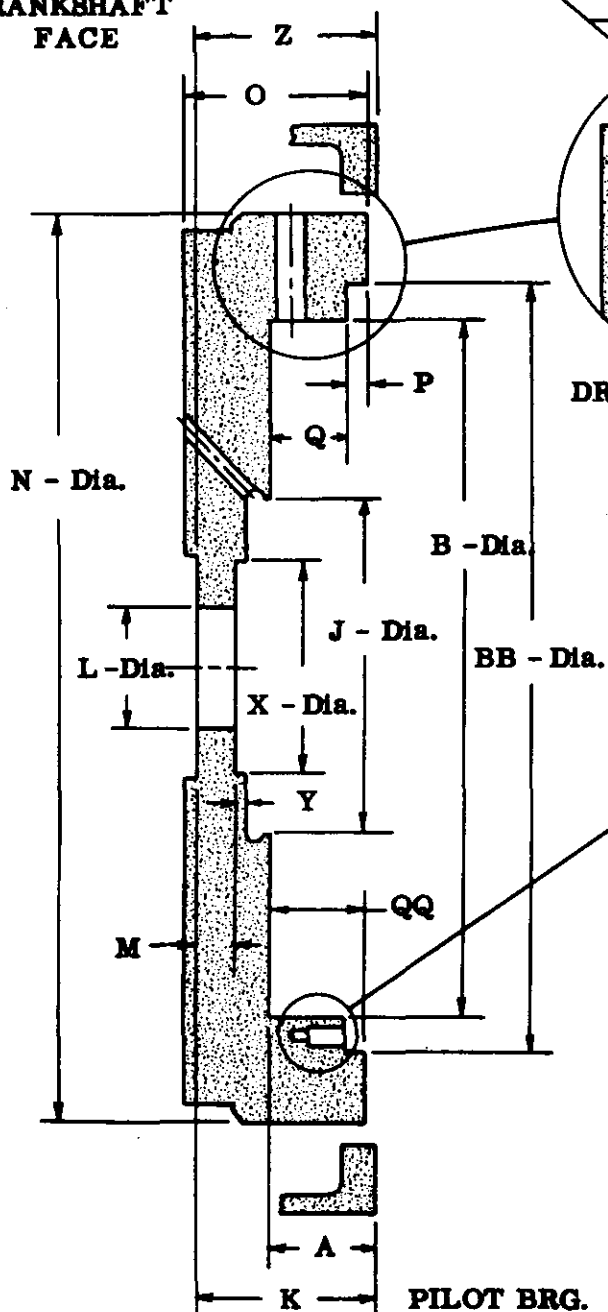


EE - Group

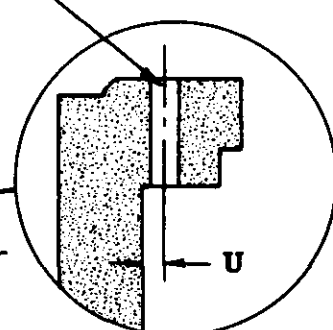


Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.

CRANKSHAFT
FACE

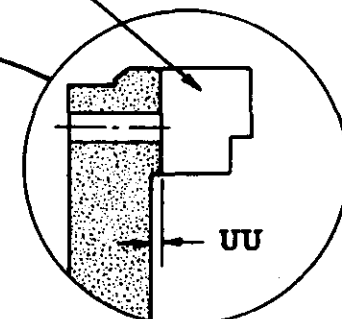


V - Ream
W - No. Holes

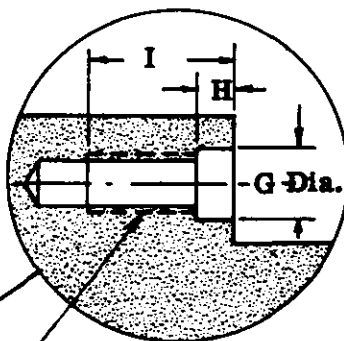


DRIVE PIN HOLE

VV - Slot Width
WW - No. Slots



DRIVE LUG SLOT



C - Tap
D - No. Holes
E or EE - Hole Grouping (a)
F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Misc. Types

53-3MT

	FLYWHEEL NUMBER						
	5127241(a)	5170516(b)	5129114(c)		5142781	5138096	5146024
A	1 9/16	-			2.62	2 1/8	2.81
B	<u>13.876</u>	-			-	-	12.38
	13.880	-			<u>6.625</u>	-	-
BB		-			6.624		
C	3/8 - 16	-			3/8-16	3/8 - 16	11/32-Drill
D	8	-			8	6	16
E	-	-			-	-	-
EE	-	-			-	-	-
F	13 1/8	-			6.125	14 - 7/8	-
G	-	-			-	-	13.125
H	-	-			-	-	-
I	3/4	-			3/4	7/8	6.24
J	12 1/4	-			5.25	14	3 - 61/64
K	3 61/64	1 15/16				2 - 13/32	-
L	<u>2.4407</u>	<u>1.7025</u>			2.00	<u>1.574</u>	<u>2.004</u>
	2.4417	1.7040				1.575	2.003
M	3/4	-			.72	1	.90
N	15 3/8	15 5/32			15.88	15 - 5/8	15.88
O	3-5/8	2 51/64				2-1/8	1.44
P	11/16	-				-	.09
Q	-	-				-	-
QQ	-	-				-	-
U	-	-				-	-
UU	-	-				-	-
V	-	-				-	-
VV	-	-				-	-
W	-	-				-	-
WW	-	-				-	-
X	-	-				-	-
Y	-	-				-	-
Z *	<u>3.9864</u>	<u>3.9864</u>			<u>3.9864</u>	<u>3.9864</u>	<u>3.9864</u>
	3.8904	3.8904			3.8904	3.8904	3.8904

(a) No ring gear - Pulley on Crank. side SAE #2 (3-53)

(b) Drive hub mtd. SAE 3 (6V-53)

(c) Sheet Metal

* On 6V-53 - $\frac{3.882}{3.986}$

Misc. Types
53 -3MT 1

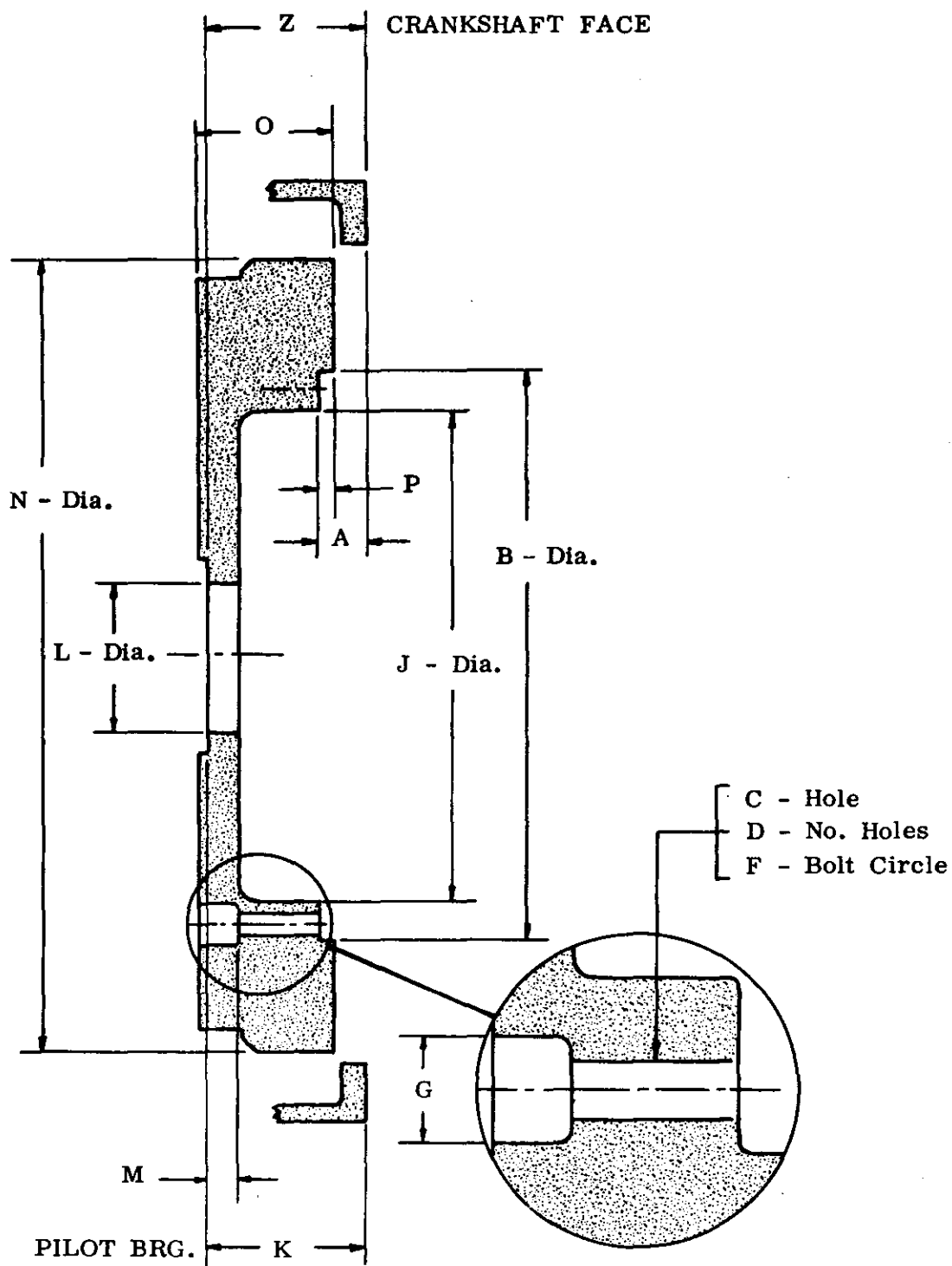
FLYWHEEL NUMBER

5147282

A	-
B	-
BB	-
C	-
D	-
E	-
EE	-
F	-
G	-
H	-
I	-
J	-
K	1 15/16
L	$\frac{1.706}{1.704}$
M	.50
N	15 5/32
O	2 51/64
P	-
Q	-
QQ	-
U	-
UU	-
V	-
VV	-
W	-
WW	-
X	-
Y	-
Z	$\frac{3.9864}{3.8904}$

Misc. Types

53-3MT2



Torque Converter Plate

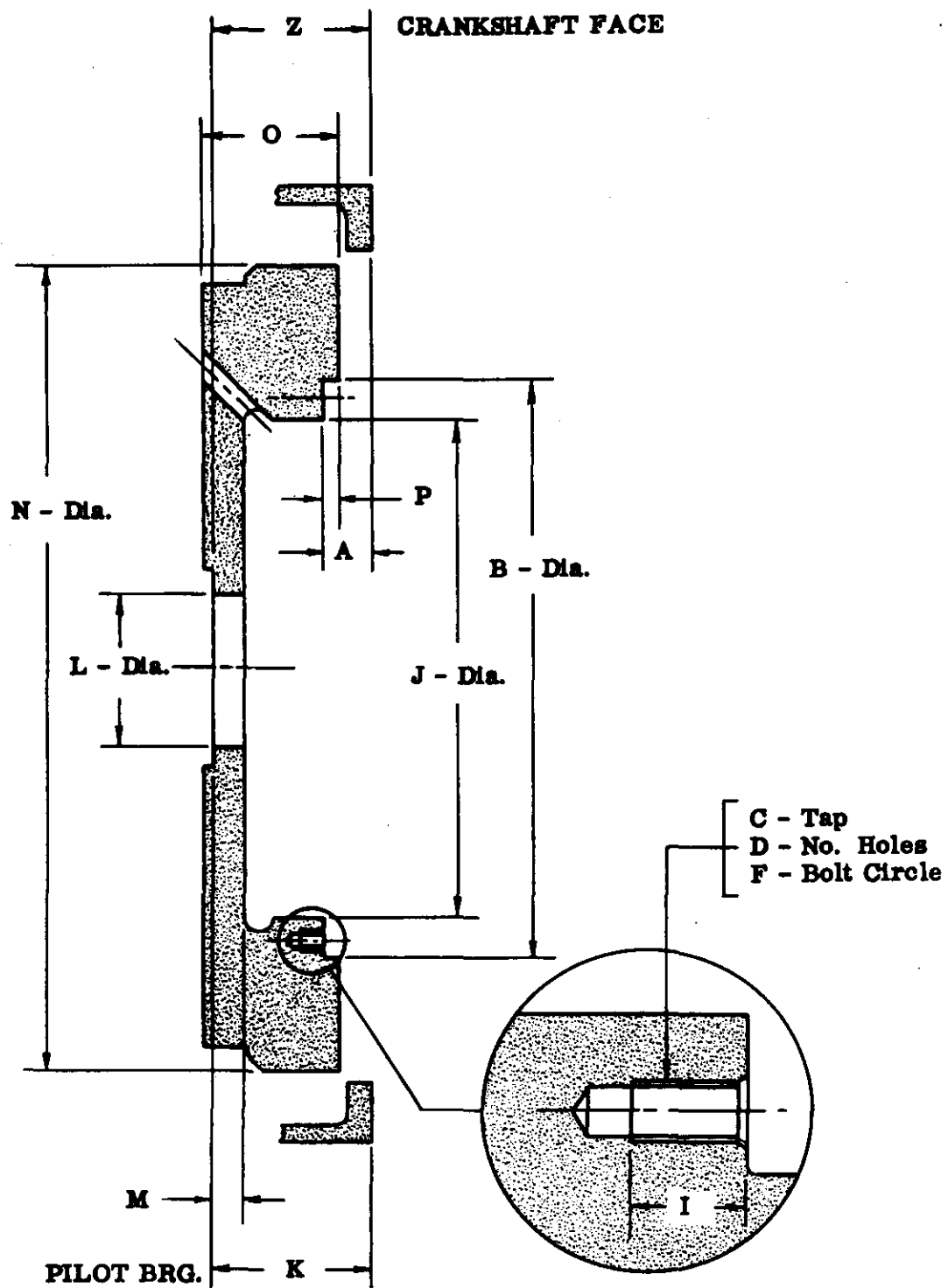
53-3TT

	FLYWHEEL NUMBER					
		5136069	5146024	5132106	5147187	
A		2.12	2 - 27/32	2 - 27/32	2.81	
B		$\frac{13.876}{13.879}$	12.38	12.38	12.38	
C		.406 (THRU)	11/32 (THRU)	3/8 - 16	11/32 thru	
D		8	16	16	16	
F		13-1/8	13.125	13.14	13.125	
C		1(x.38D'P)	1.0	3/4	1.0	
J		12.38	12.38	6 - 1/4	6.24	
K		3-61/64	3 - 61/64	3 - 61/64	3-61/64	
L		$\frac{2.047}{2.048}$	$\frac{2.003}{2.004}$	$\frac{2.003}{2.004}$	$\frac{2.003}{2.004}$	
M		.66	.90	.90	.62	
N		15.16	15.88	15.88	15.88	
O		2.40	1.44	1.44	1.44	
P		.27	-	-	-	
Z *		$\frac{3.9864}{3.8904}$	$\frac{3.9861}{3.8904}$	$\frac{3.9861}{3.8704}$	$\frac{3.9861}{3.8704}$	

* On 6V-53 - $\frac{3.882}{3.986}$

Torque Converter - Plate
53-3TT1





Drive Ring Type

53-4A

	5116307	FLYWHEEL NUMBER				5105557	
	5116285	5119211	5123461	5124206	5126864#	5108319	5131315
A	2 9/64	2 29/64	1 13/64	2 41/64	2 9/16	2 9/64	2 31/64
B	$\frac{12.377}{12.380}$	$\frac{10.377}{10.380}$	$\frac{8.502}{8.505}$	$\frac{12.377}{12.380}$	$\frac{9.501}{9.504}$	$\frac{12.377}{12.380}$	12
C	3/8 - 16	3/8 - 16	5/16 - 18	3/8 - 16	3/8 - 16	3/8 - 16	5/16 - 18
D	8	6	6	8	6	8	6
F	11 5/8	9 5/8	7 7/8	11 5/8	8 3/4	11 5/8	12 9/16
I	3/4	3/4	5/8	3/4	3/4	3/4	3/4
J	10 7/8	8 7/8	7 1/4	7 5/8	8	10 7/8	8 7/8
K	3 61/64	3 61/64	2 13/16	3 61/64	3 61/64	3 61/64	3 61/64
L	$\frac{2.4401}{2.4409}$	$\frac{2.4401}{2.4409}$	$\frac{2.0472}{2.0466}$	2 13/64	2 1/16	$\frac{2.4401}{2.4409}$	$\frac{2.4401}{2.4409}$
M	31/32	3/4	5/8	1/2	1/2	11/16	3/4
N	14	13 3/8	14	14	14	14	14
O	3 7/8	2 1/4	3 3/8	3 7/8	2 31/32	3 7/8	1 25/32
P	1 3/4	7/16	7/32 -	2 9/32	1 17/64	1 3/4	-
Z *	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$

* On 6V-53 $\frac{3.882}{3.986}$

obsolete

Drive Ring Type

53-4A1

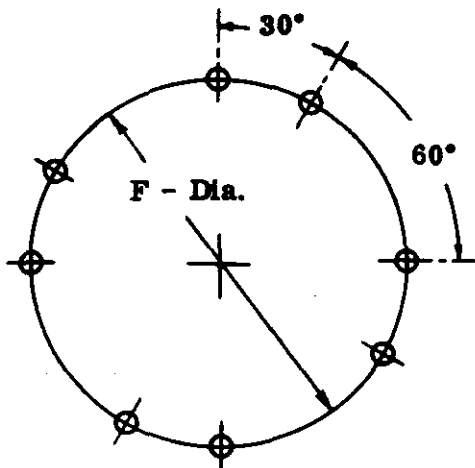
	FLYWHEEL NUMBER					
	5127467	5136561				
A	1 9/16	2.32				
B	<u>13.877</u> 13.880	8.74				
C	3/8-16	5/16 - 18*				
D	8	8				
F	13 1/8	9.50				
I	7/8	.62				
J	12					
K	3 61/64	3 59/64				
L	<u>2.4407</u> 2.4413	1.88				
M	1 5/8	.92				
N	14 1/8	14.00				
O	2 53/64	3.25				
P	1/2	.18				
Z **	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904				

* One Hole Offset

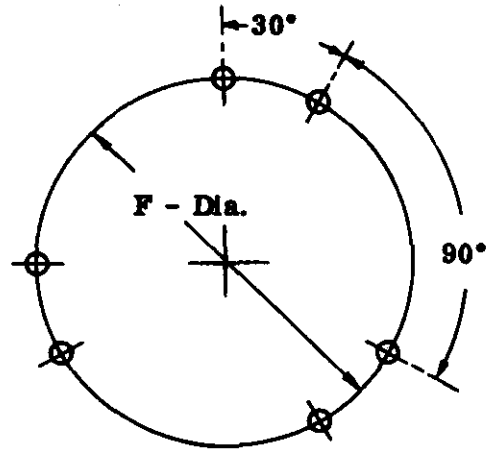
** On 6V-53 3.882
3.986

Drive Ring Type

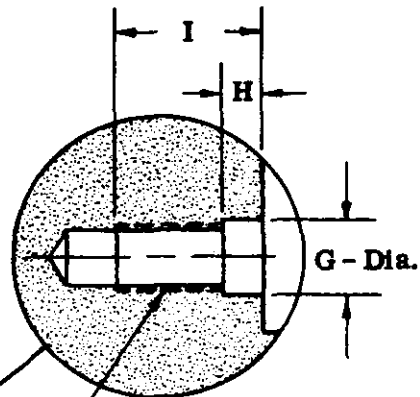
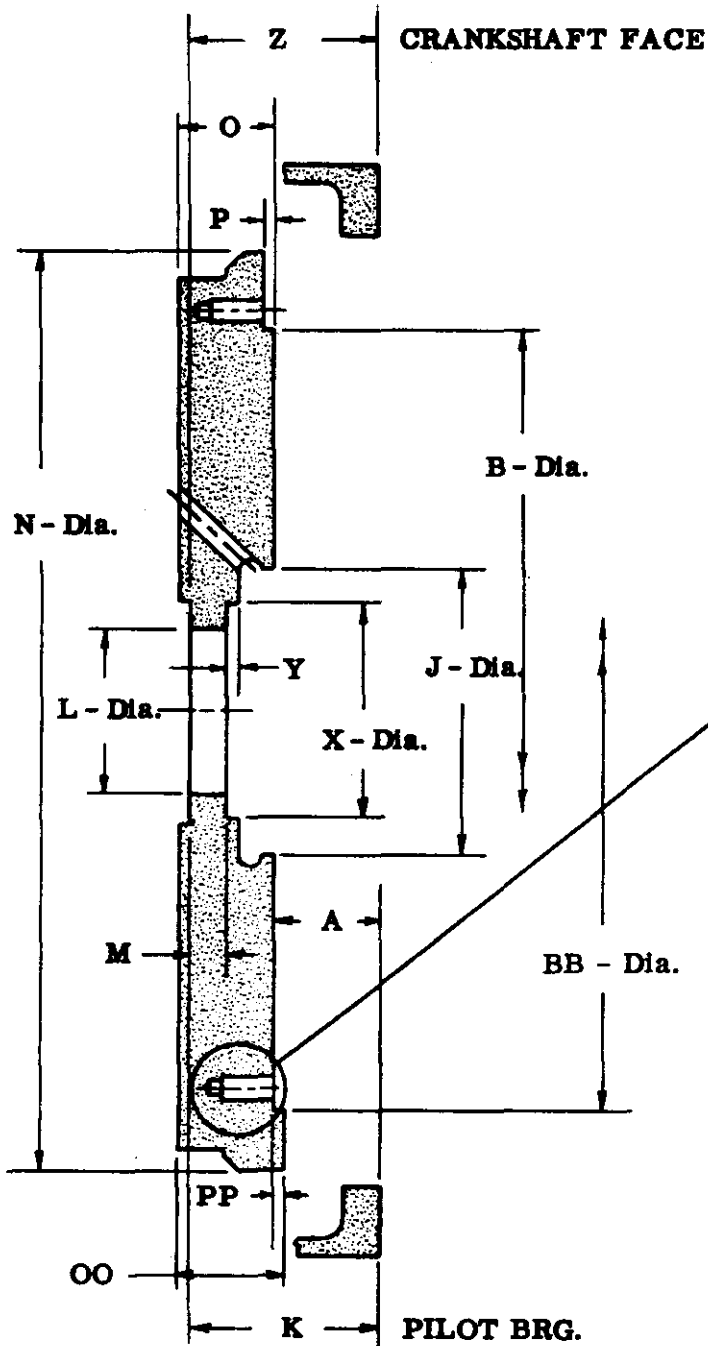
53-4A2



E - Group



EE - Group



- C - Tap
 - D - No. Holes
 - E - or EE - Hole Grouping (a)
 - F - Bolt Circle
- (a) When E & EE are blank in table, holes D are equally spaced

Flat Type

53-4C

	FLYWHEEL NUMBER						
	5119417	5126282 #	5127237	5131428		5138107	5140693
A	2 29/64	1 53/64	2 1/16	3/4		1 1/2	2.44
B	-	-	-	-		-	-
BB	-	-	-	-		-	-
C	3/8 - 16	3/8 - 16	5/16 - 18	3/8 - 16		5/16 - 18	3/8 - 16
D	6	6	6	6		6	6
E	-	-	-	-		Special	-
EE	**	-	**	**		-	-
F	12 3/8	11 5/8	11 3/8	12 3/8		12.375	12.625
G	.3760/.3775	.3775/.3760	.313/.316	.3775/.3760		.3115/.3130	.3775/.3760
H	5/16	1/4	5/16	1/4		.26	.18
I	1	1	1	1		.94	.94
J	6 3/4	5 3/4	6	6 1/2		6.00	6.25
K	3 61/64	3 61/64	3 61/64	2 37/64		2.31	3 61/64
L	<u>2.4401</u> 2.4409	<u>.8125</u> .8115	<u>2.0464</u> 2.0472	<u>1.375</u> 1.376		<u>1.5751</u> 1.5746	<u>2.4401</u> 2.4409
M	3/4	1	11/16	1.36		.96	.76
N	13 3/8	14	14	14		14	13.38
O	1 13/16	-	2 3/16	3.50		2.76	1.81
OO	-	3 7/8	-	-			-
P	-	-	-	-			-
PP	-	1 29/64	-	-			-
X	-	-	-	<u>2.0464</u> 2.0472			-
Y	-	-	-	.62			-
Z*	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904		<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904

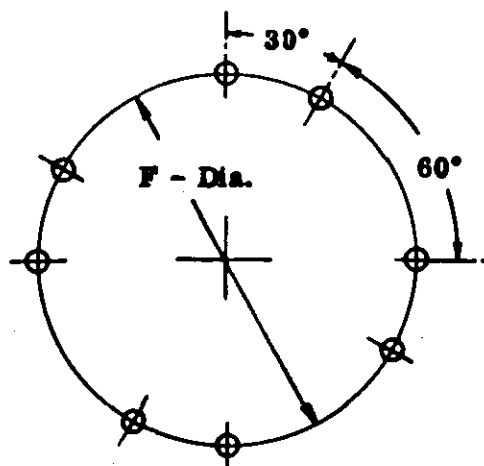
** EE Hole Group - see 53-4C - (32° - 88°)

* On 6V-53 - 3.882
3.986

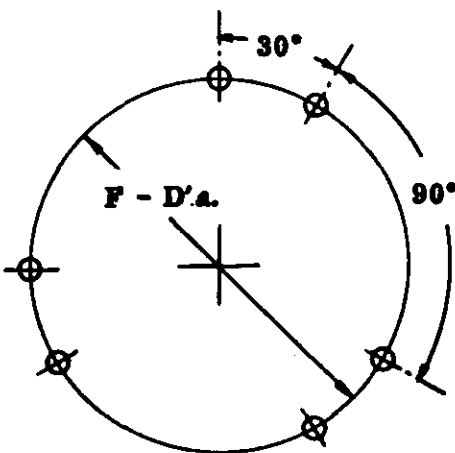
obsolete

Flat Type

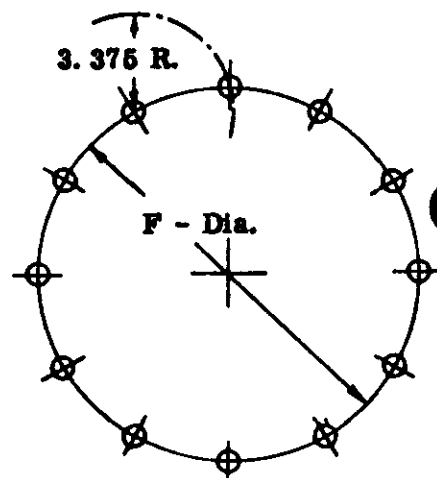
53-4C1



E - Group

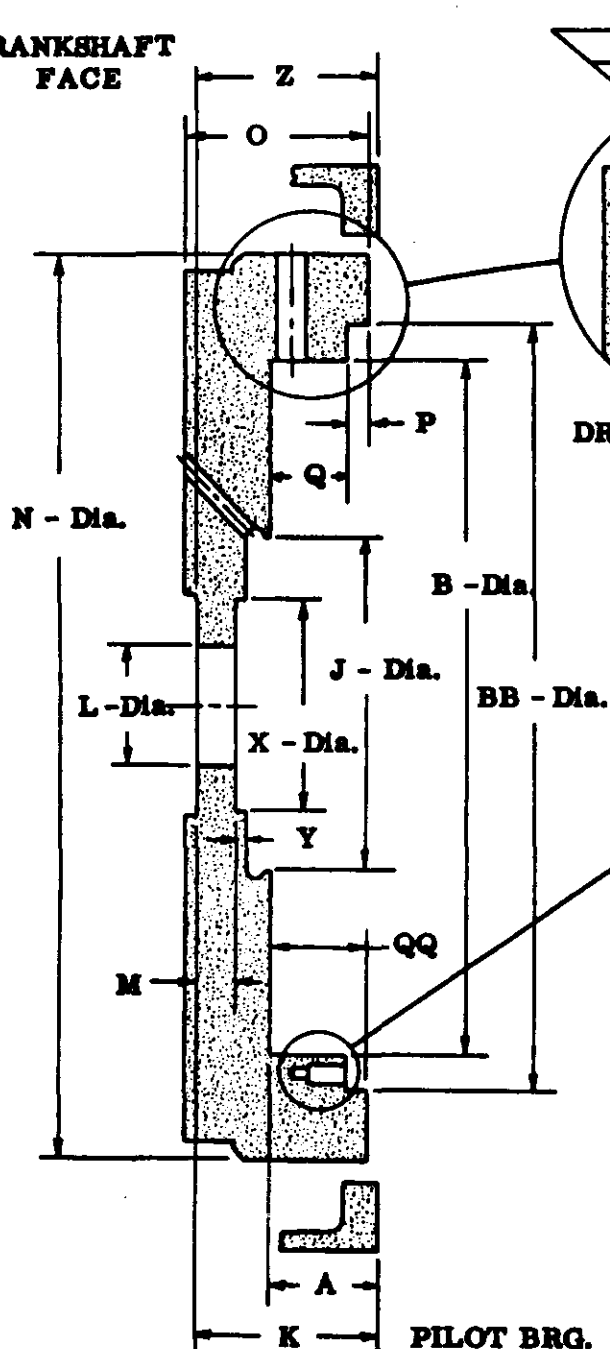


EE - Group

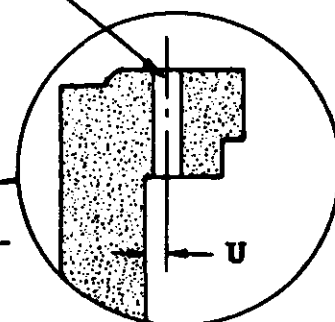


Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.

**CRANKSHAFT
FACE**

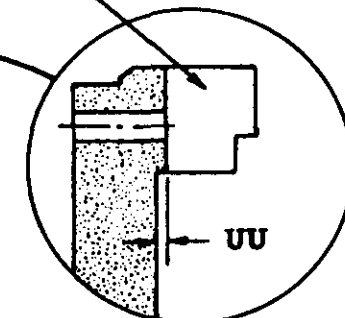


V - Ream
W - No. Holes

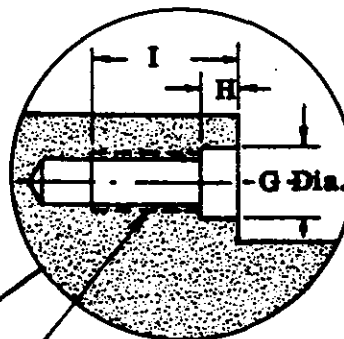


DRIVE PIN HOLE

VV - Slot Width
WW - No. Slots



DRIVE LUG SLOT



C - Tap
D - No. Holes
E or EE - Hole Grouping (a)
F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

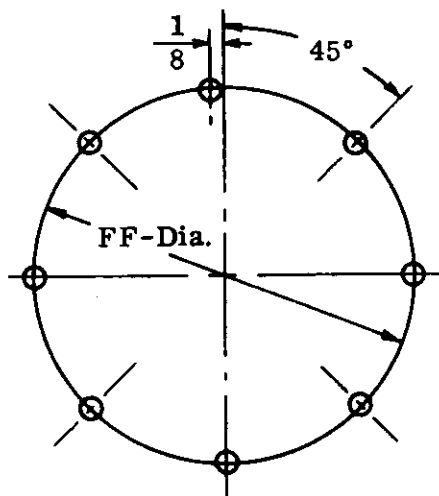
Pot Type - Double Plate

53-4E

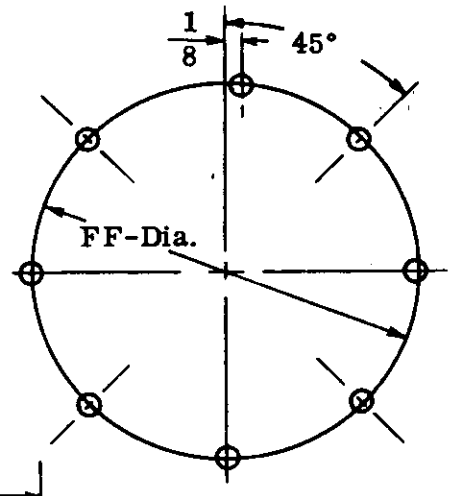
	FLYWHEEL NUMBER						
	5139165						
A	2.81						
B	12.06						
BB	<u>12.000</u> 12.003						
C	3/8 - 16						
D	12						
E	-						
EE	-						
F	12.62						
G	-						
H	-						
I	.74						
J	6.00						
K	3.80						
L	<u>2.0464</u> 2.0472						
M	.68						
N	14.00						
O	4.25						
P	.38						
Q	-						
QQ	2.81						
U	.37						
UU	-						
V	5/8						
VV	-						
W	4						
WW	-						
X	-						
Y	-						
Z*	<u>3.9864</u> 3.8904						

* On 6V-53 - 3.882
3.986

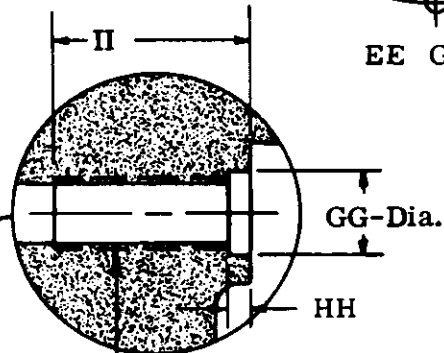
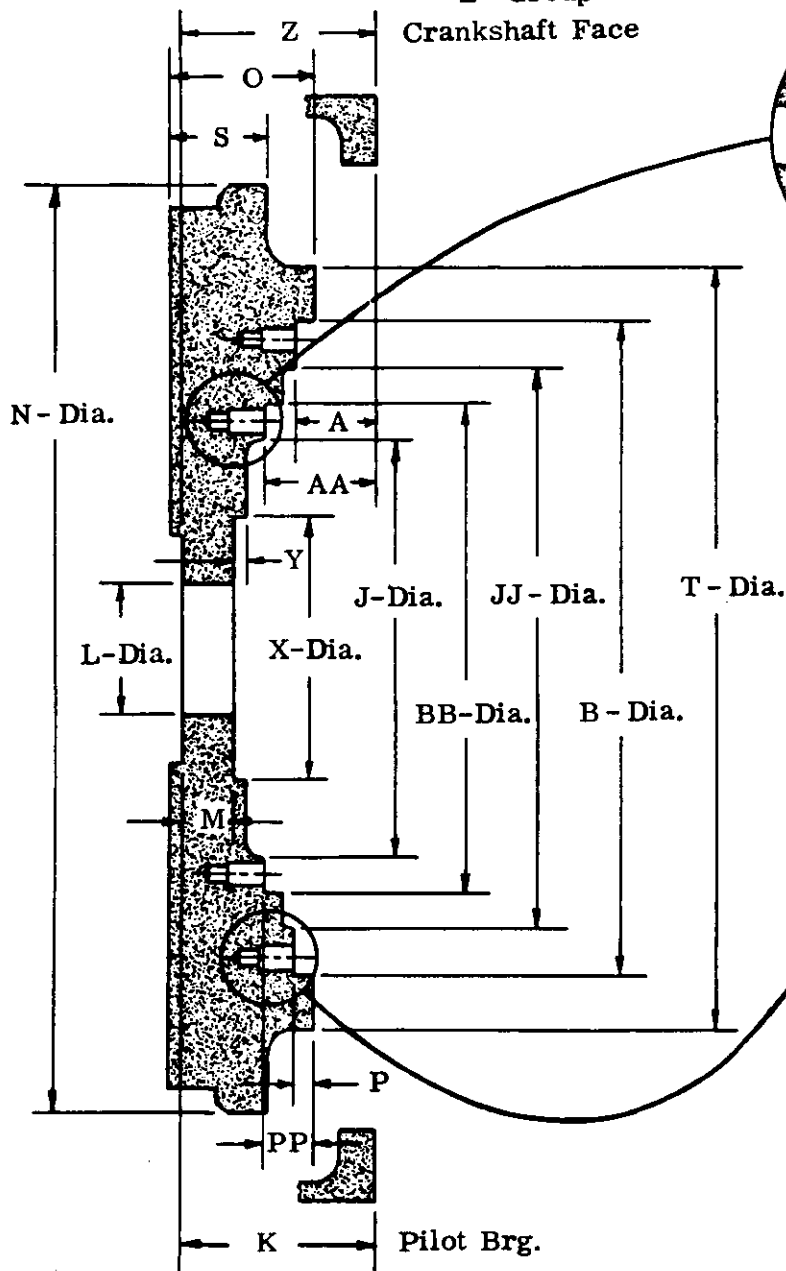
53-4E1



E Group
Crankshaft Face

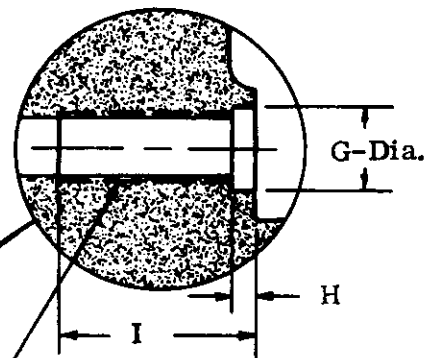


EE Group



- CC - Tap
- DD - No. Holes
- E or EE - Hole Grouping (a)
- FF - Bolt Circle

(a) When E & EE are blank in table, holes DD are equally spaced.



- C - Tap
- D - No. Holes (equally spaced)
- F - Bolt Circle

Flexible Hub Type

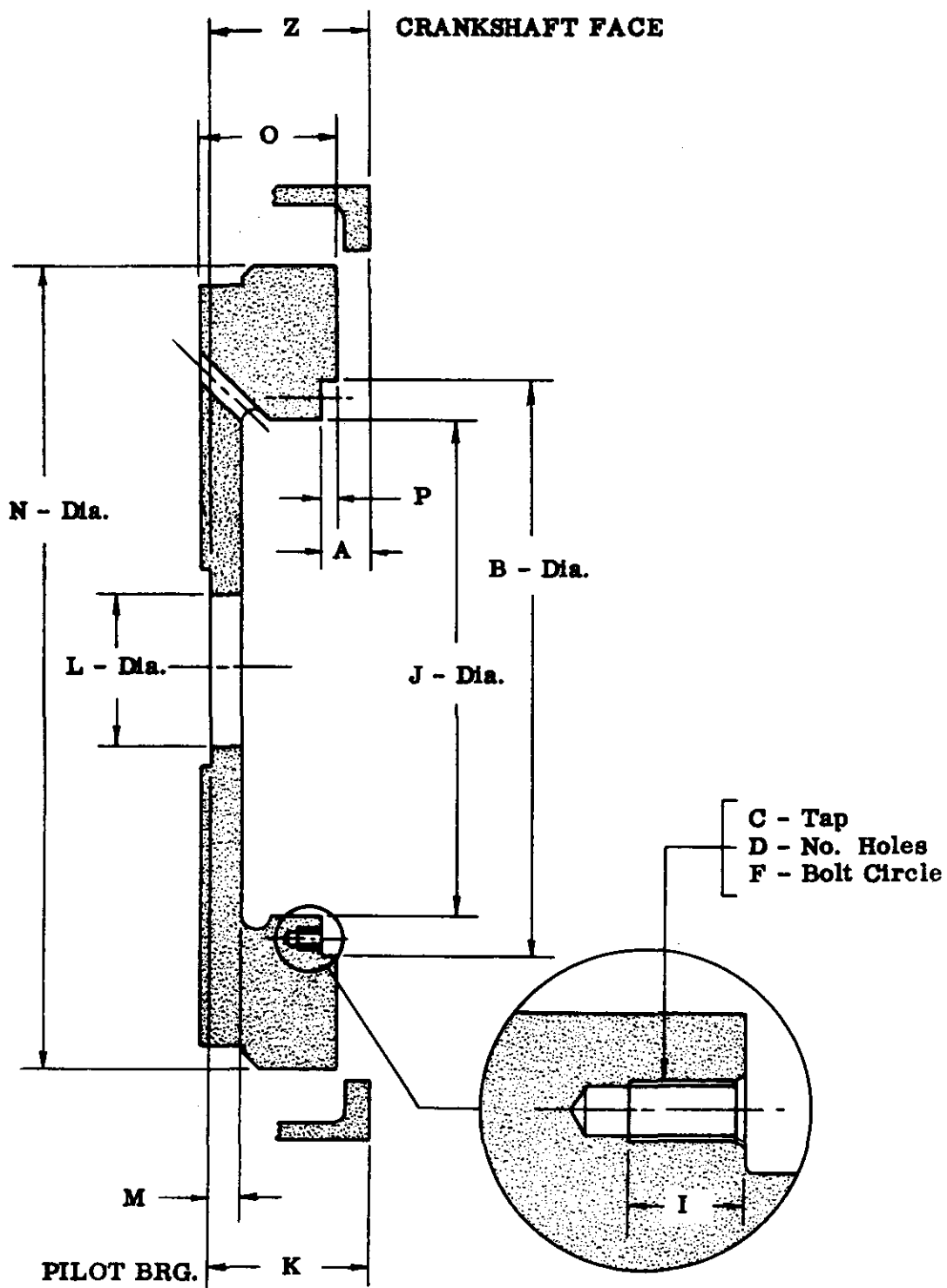
	FLYWHEEL NUMBER						
	5125728						
A	-						
AA	2 27/32						
B							
BB	<u>7.981</u> 7.984						
C	-						
CC	5/16 - 18						
D	-						
DD	8						
E	-						
EE	-						
F	-						
FF	7 1/8						
G	-						
GG	-						
H	-						
HH	-						
I	-						
II	3/4						
J	5 1/2						
JJ	8 1/4						
K	-						
L	2 3/8						
M	1/2						
N	14						
O	2 31/32						
P	-						
PP	1 35/64						
S	-						
T	-						
X	4 45/64						
Y	1/8						
Z *	<u>3.9864</u> 3.8904						

* On 6V-53 - 3.882
3.986

Flexible Hub Type

53-4F1

SECRET
JAN 14 1954



Drive Ring Type

71-OA

	FLYWHEEL NUMBER						
	5126566	5135341					
A	1 39/64	1					
B	<u>22.500</u> 22.505	<u>18.376</u> 18.379					
C	5/8 - 11	1/2 - 13					
D	12	8					
F	21 3/8	17 1/4					
I	23/32	1					
J	17 51/64	14					
K	5 3/16	-					
L	2 3/8 (d)	2.38					
M	55/64	1					
N	22 7/8	19					
O	4 3/32	4.79					
P	9/32	.36					
Z	<u>5.2269</u> 5.1499	<u>5.2269</u> 5.1499					

(d) Has 5.118/5.120 Pilot Bore Ahead of c/s Bolts

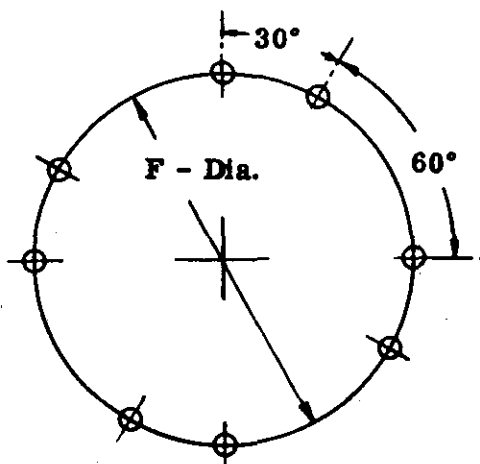
Drive Ring Type

71-OA1

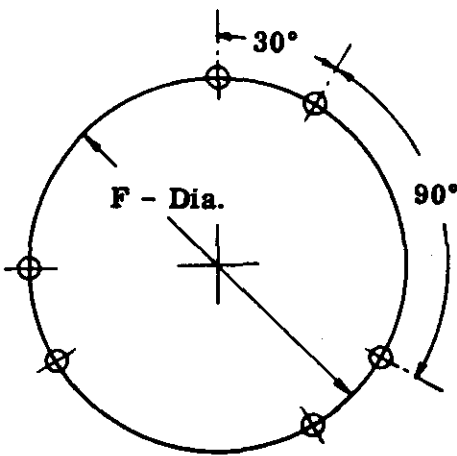
	FLYWHEEL NUMBER						
	5138136(f)	5138985	5143862				
A	1 39/64	1 3/8	.62				
B	<u>22.500</u> 22.505	<u>22.500</u> 22.505	<u>22.505</u> 22.501				
C	5/8 - 11	5/8 - 11	5/8 - 11				
D	12	12	6				
F	21 3/8	21 3/8	21.375				
I	23/32	Thru	Thru				
J	17 51/64	19.60	19.50				
K	5 3/16	-	-				
L	2 3/8	2.38	2.38				
M	55/64	.86	.86				
N	22 7/8	22.88	23.00				
O	4 3/32	4.55	5.05				
P	9/32	.50	.23				
Z	<u>5.2269</u> 5.1499	<u>5.2269</u> 5.1499	<u>5.2269</u> 5.1499				

Drive Ring Type
71-0A2

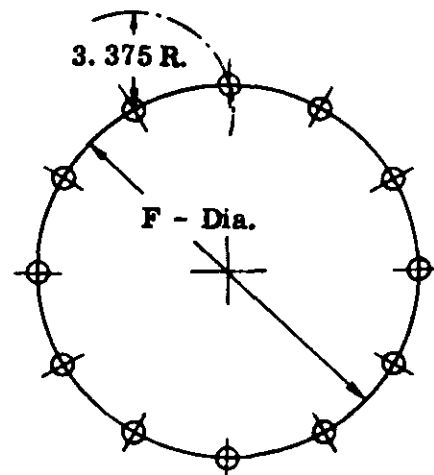
(f) Has Bushing ahead of crankshaft bolts.



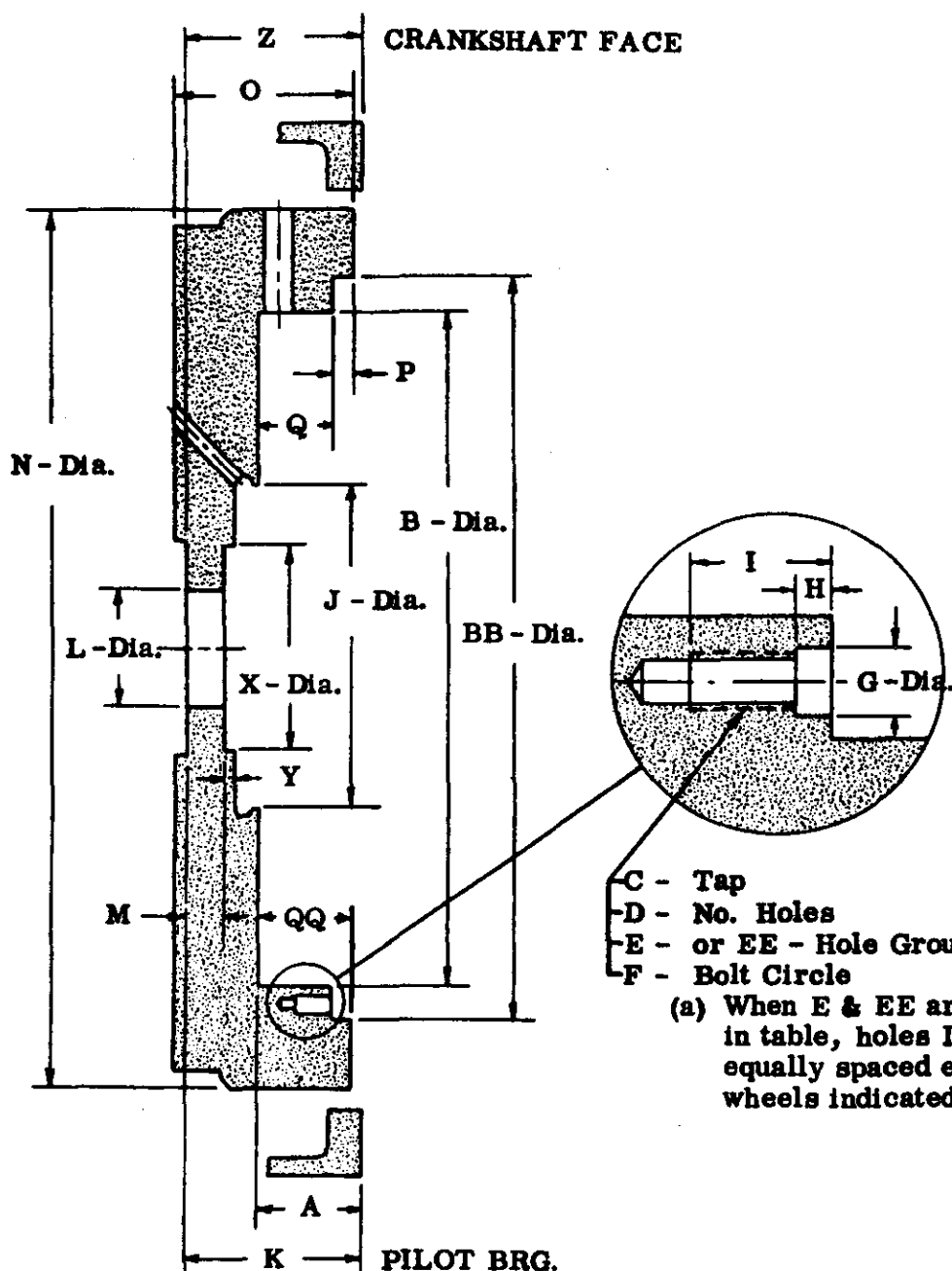
E - Group



EE - Group



Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.



- C - Tap
- D - No. Holes
- E - or EE - Hole Grouping (a)
- F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

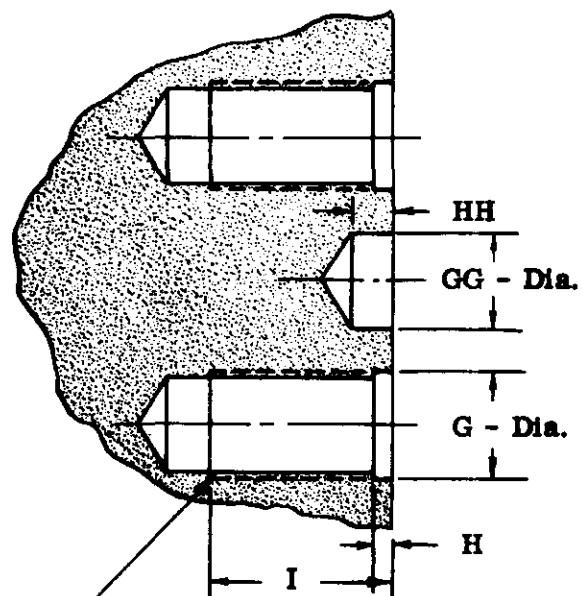
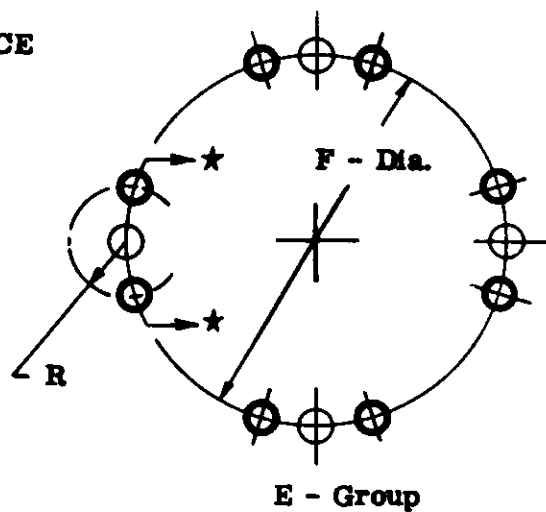
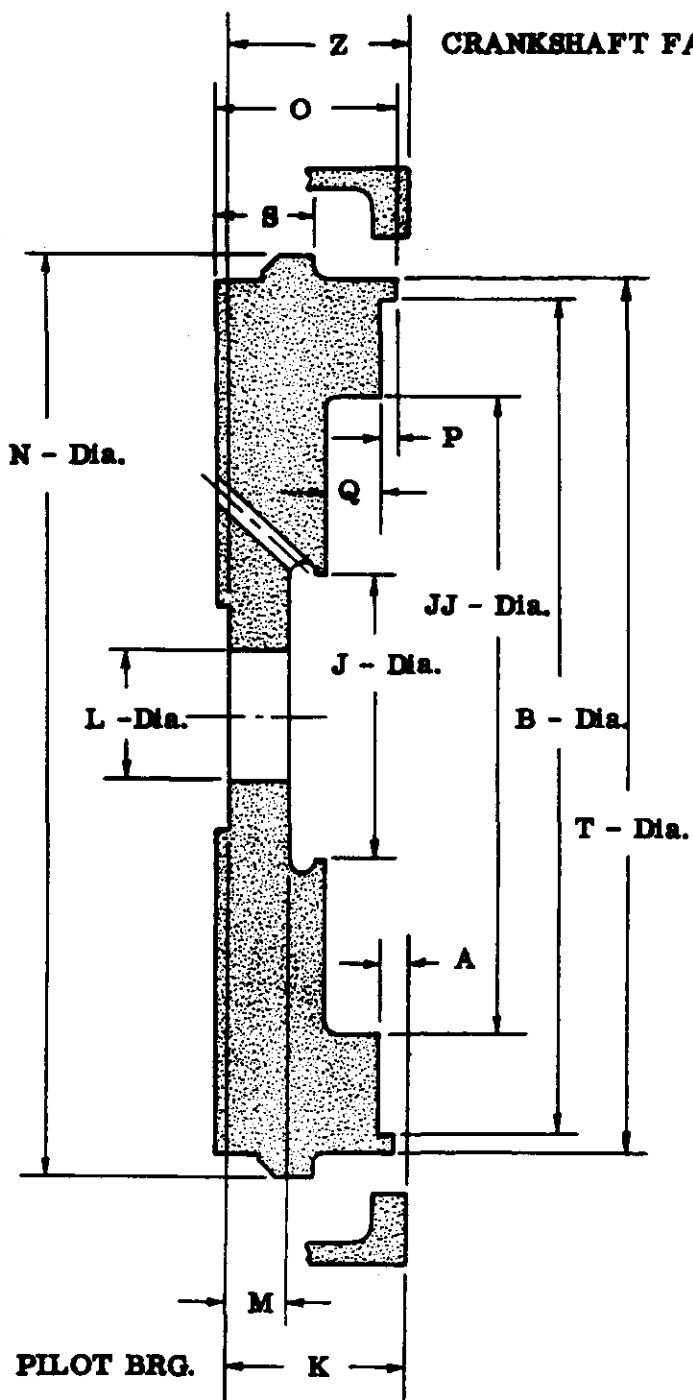
Pot Type - Single Plate

71-OD

	FLYWHEEL NUMBER						
A							
B							
BB							
C							
D							
E							
EE							
F							
G							
H							
I							
J							
K							
L							
M							
N							
O							
P							
Q							
QQ							
X							
Y							
Z							

Pot Type - Single Plate

71-OD1



VIEW - ★★

- C - Tap
- D - No. Holes
- E - Hole Grouping
- F - Bolt Circle

Generator Type

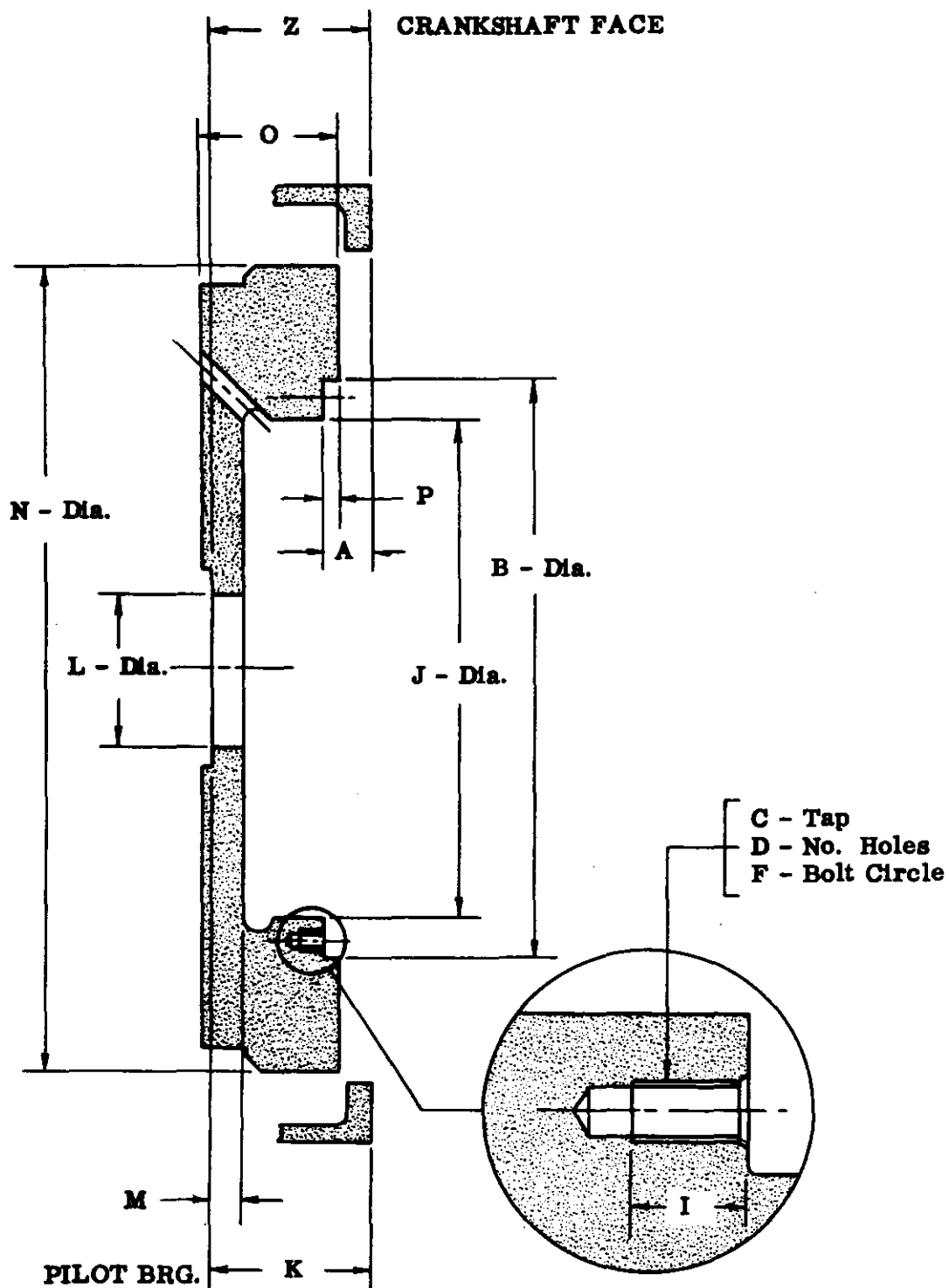
71-OG

	FLYWHEEL NUMBER						
A							
B							
C							
D							
E							
F							
G							
GG							
H							
HH							
I							
J							
JJ							
K							
L							
M							
N							
O							
P							
Q							
R							
S							
T							
Z							

Generator Type

71-OG1

RECEIVED
JUL 14 1964



Drive Ring Type

71- $\frac{1}{2}$ A

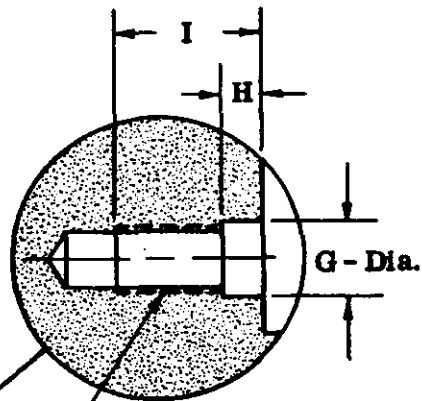
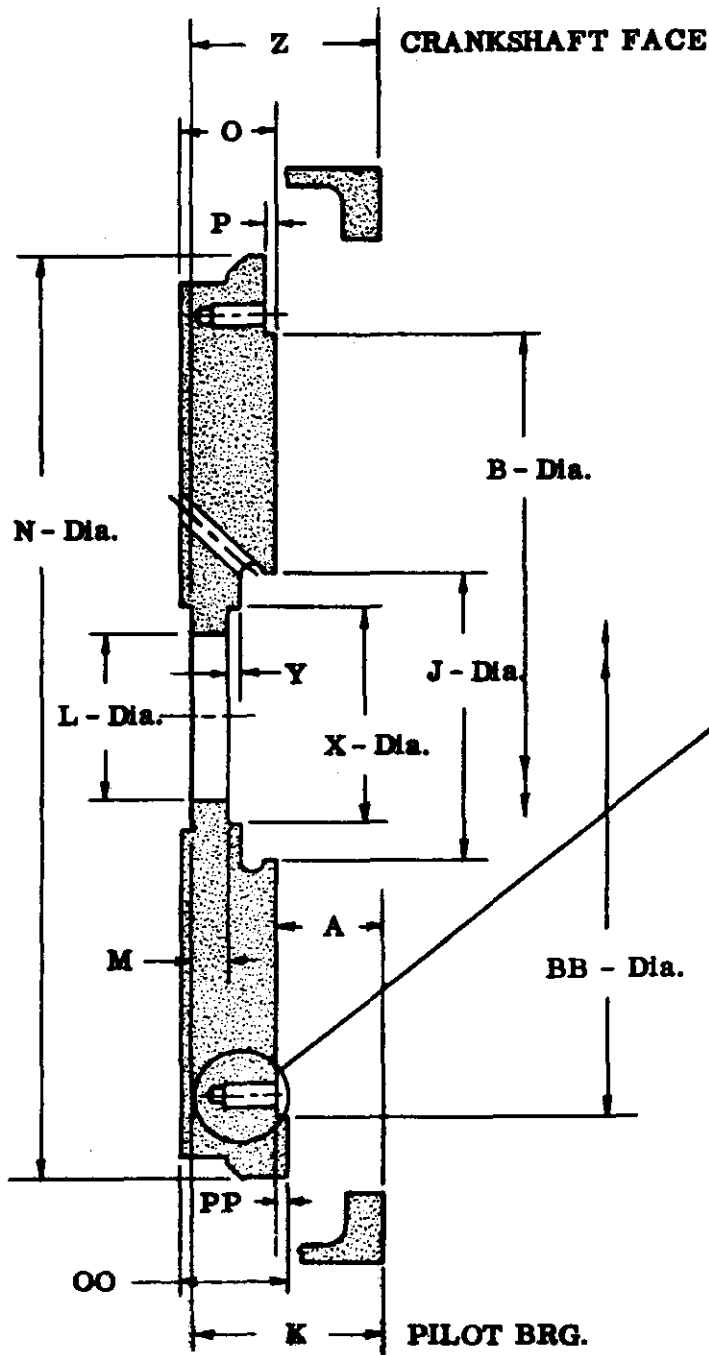
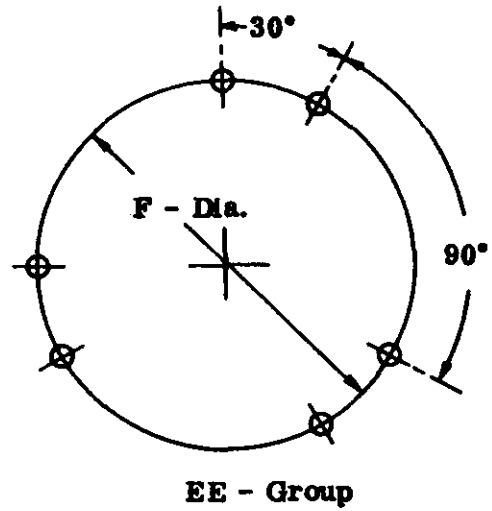
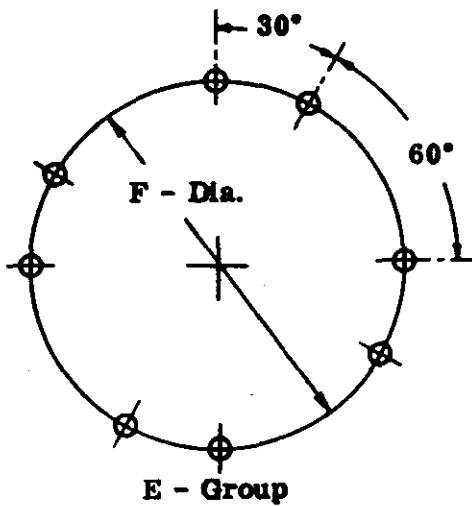
	FLYWHEEL NUMBER						
	5123310 #	5124515 (b)#	5125605	5144504			
A	31/32	1 11/32	63/64	2.44			
B	<u>22.500</u> 22.505	<u>18.380</u> 18.385	<u>22.500</u> 22.505	<u>15.502</u> 15.500			
C	5/8 - 11	1/2 - 13	5/8 - 11	3/8 - 16			
D	6	8	6	12			
F	21 3/8	17 1/4	21 3/8	16.312			
I	51/64	1 1/8	53/64	.76			
J	16 45/64	14 1/2	18 3/8	10.75			
K	4 45/64	3 55/64	3 59/64	2.425			
L	2 5/8	<u>2.8333</u> 2.8341	<u>3.1486</u> (b) 3.1492	<u>2.376</u> 2.375			
M	1 5/64	1 1/64	1 5/64	.62			
N	22 3/4	20	22 51/64	17.25			
O	4 3/16	4 3/64	4 13/64	2.56			
P	3/16	7/16	15/64	<u>.315</u> .310			
Z	<u>4.7469</u> 4.6699	<u>4.7469</u> 4.6699	<u>4.7469</u> 4.6699	<u>3.955</u> 3.8825			

(b) Uses Hyatt Roller Bearing

Obsolete

Drive Ring Type

71 - 1/2A1



- C** - Tap
 - D** - No. Holes
 - E** - or EE - Hole Grouping (a)
 - F** - Bolt Circle
- (a) When E & EE are blank in table, holes D are equally spaced

Flat Type

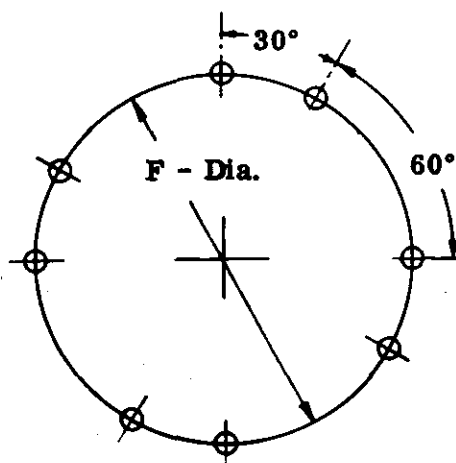
	FLYWHEEL NUMBER						
	5123876 #						
A	- 1 1/64(a)						
B	-						
BB	<u>20.998</u> 20.995						
C	$\frac{1}{2}$ -13						
D	12						
E	-						
EE	-						
F	20 $\frac{1}{4}$						
G	-						
H	-						
I	1						
J	11						
K	3 59/64						
L	2 5/8						
M	7/8						
N	21 3/16						
O	5 13/64						
OO	-						
P	-						
PP	<u>1.740</u> 1.750						
X	6 1/8						
Y	-						
Z	<u>3.8810</u> 3.9555						

(a) Protrudes Beyond Bell

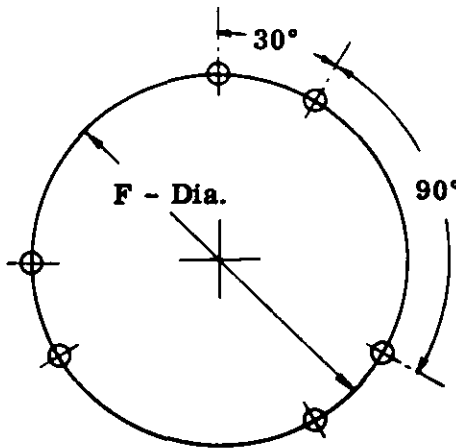
Flat Type

Obsolete

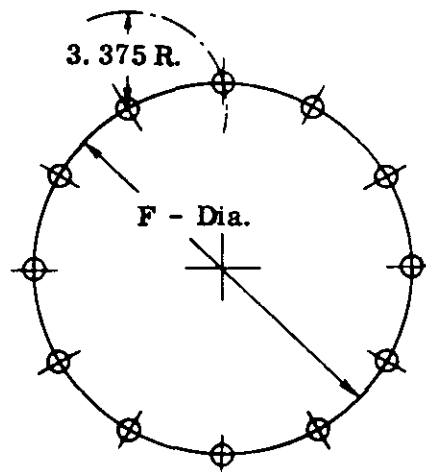
71- $\frac{1}{2}$ C1



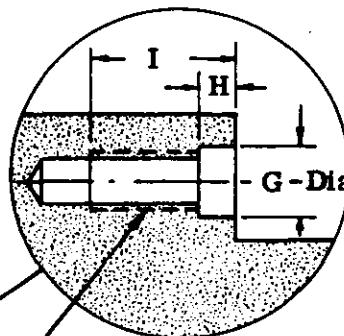
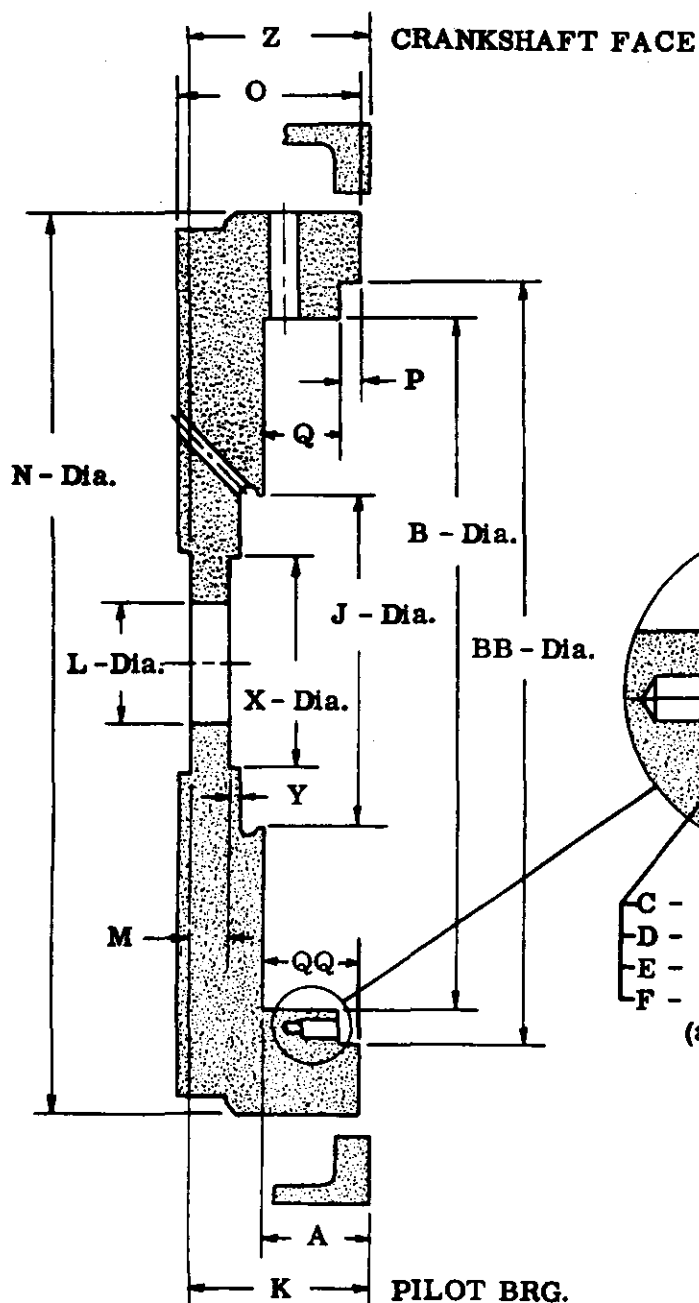
E - Group



EE - Group



Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.



- C - Tap
- D - No. Holes
- E - or EE - Hole Grouping (a)
- F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Single Plate

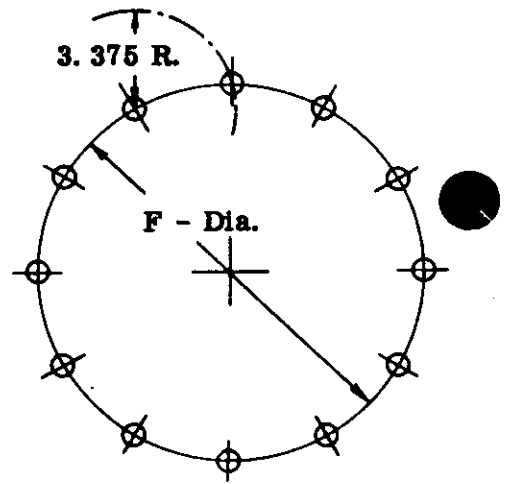
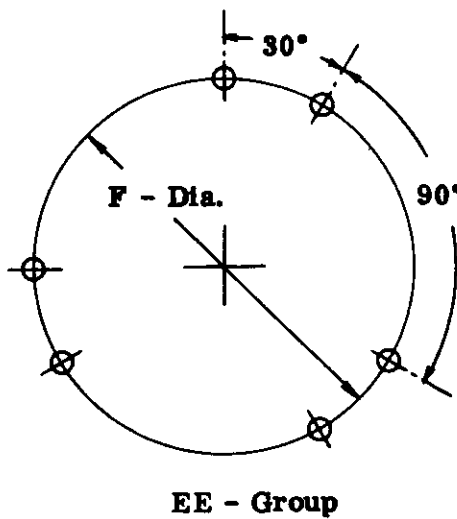
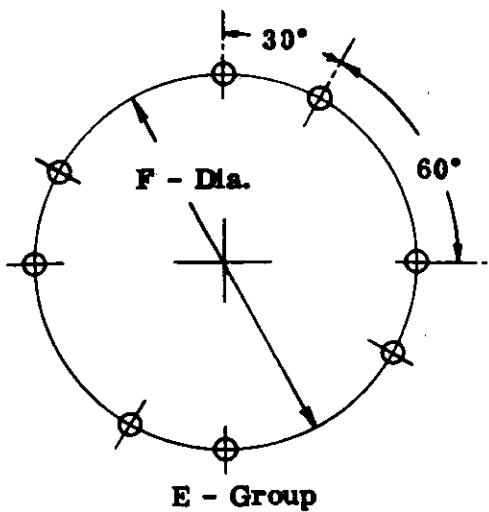
71-1/2D

	FLYWHEEL NUMBER					
	5127890	5123876 #				
A	2 1/4	1 1/2				
B	17 1/4	-				
BB	$\frac{19.125}{19.128}$	$\frac{20.998}{20.995}$				
C	1/2 - 13	1/2-13				
D	9	12				
E	-	-				
EE	-	-				
F	18 1/8	20 $\frac{1}{4}$				
G	-	-				
H	-	-				
I	1	1				
J	9 13/64	11				
K	3 29/64	3 59/64				
L	$\frac{2.8333}{2.8341}$ (b)	2 5/8				
M	1 1/64	7/8				
N	19 5/8	21 3/16				
O	4 3/8	5 13/64				
OO	-	-				
P	15/64	-				
PP	-	$\frac{1.740}{1.750}$				
Q	1 7/16	1.750				
QQ	-	-				
X	-	6 1/8				
Y	-	-				
Z	$\frac{4.7496}{4.6699}$	$\frac{4.7469}{4.6699}$				

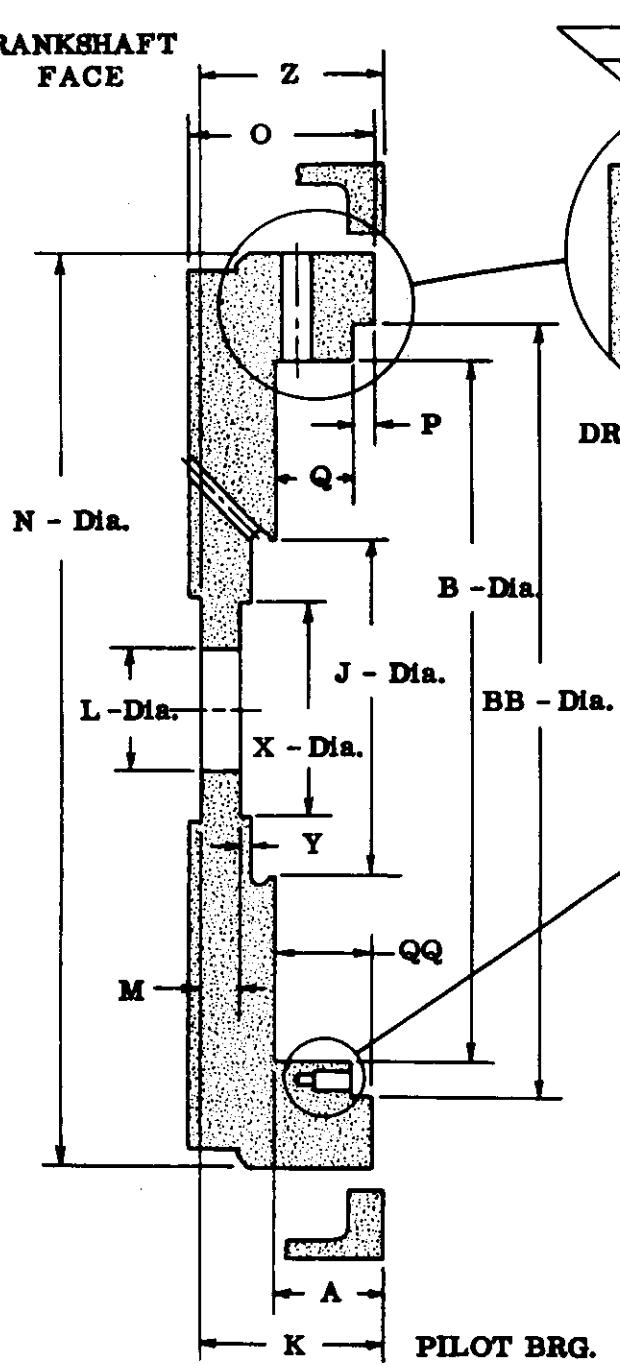
(b) Uses Hyatt Roller Bearing
Obsolete

Pot Type - Single Plate

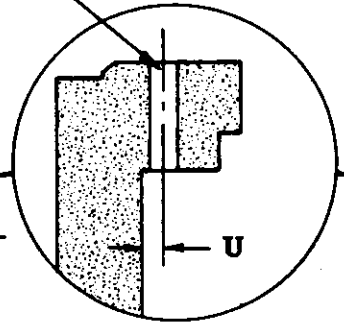
71 - 1/2 D1



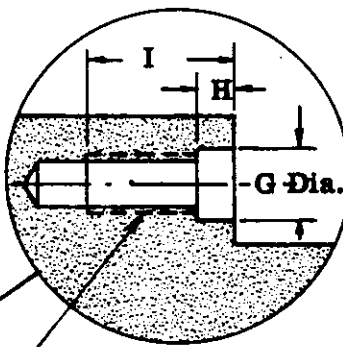
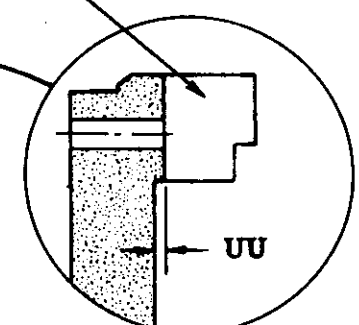
**CRANKSHAFT
FACE**



V - Ream
W - No. Holes



VV - Slot Width
WW - No. Slots



- C - Tap
 - D - No. Holes
 - E or EE - Hole Grouping (a)
 - F - Bolt Circle
- (a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Double Plate

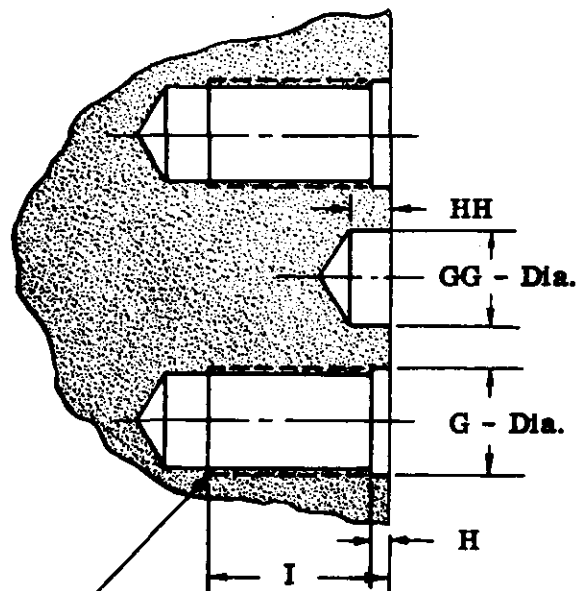
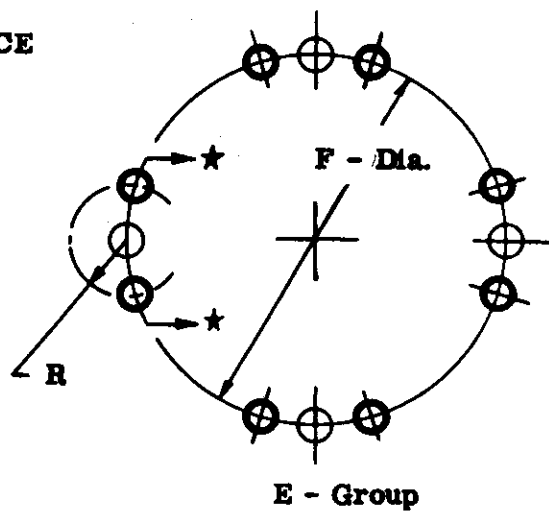
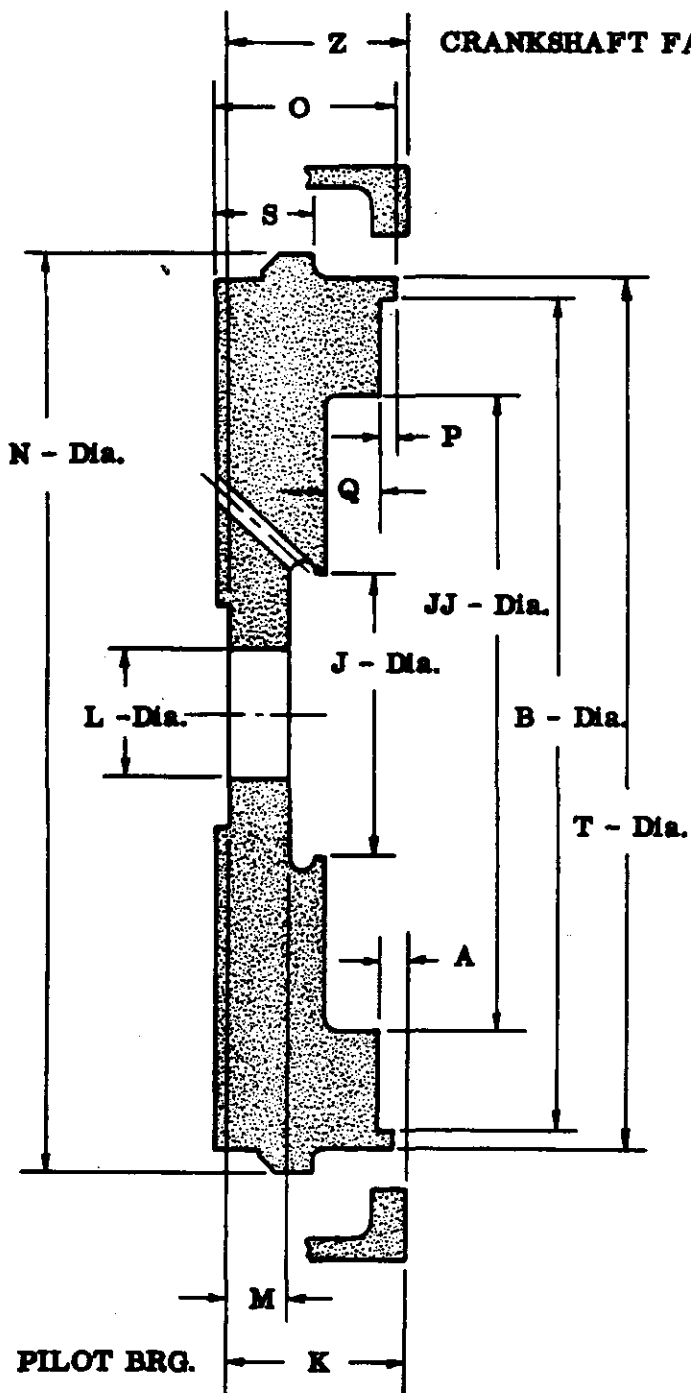
	FLYWHEEL NUMBER						
	5109920 *#						
A	2 7/64						
B	18.000						
BB	<u>18.003</u>						
C	3/8 - 16						
D	12						
E	-						
EE	-						
F	18 3/4						
G	-						
H	-						
I	1 5/16						
J	9 1/2						
K	3 59/64						
L	2.8345						
M	<u>2.8353</u>						
N	1 19/32						
	22 13/16						
O	5.17						
P	-						
Q	-						
QQ	2 21/64						
U	13/16						
UU	-						
V	.6245						
	<u>.6255</u>						
VV	-						
W	6						
WW	-						
X	5 5/8						
Y	5/16						
Z	4.7469						
	<u>4.6699</u>						

* Requires Special Extended Shaft
and Spacer (L-11-428)

Obsolete

Pot Type - Double Plate

71-4E1



- C - Tap
- D - No. Holes
- E - Hole Grouping
- F - Bolt Circle

Generator Type

71- $\frac{1}{2}$ G

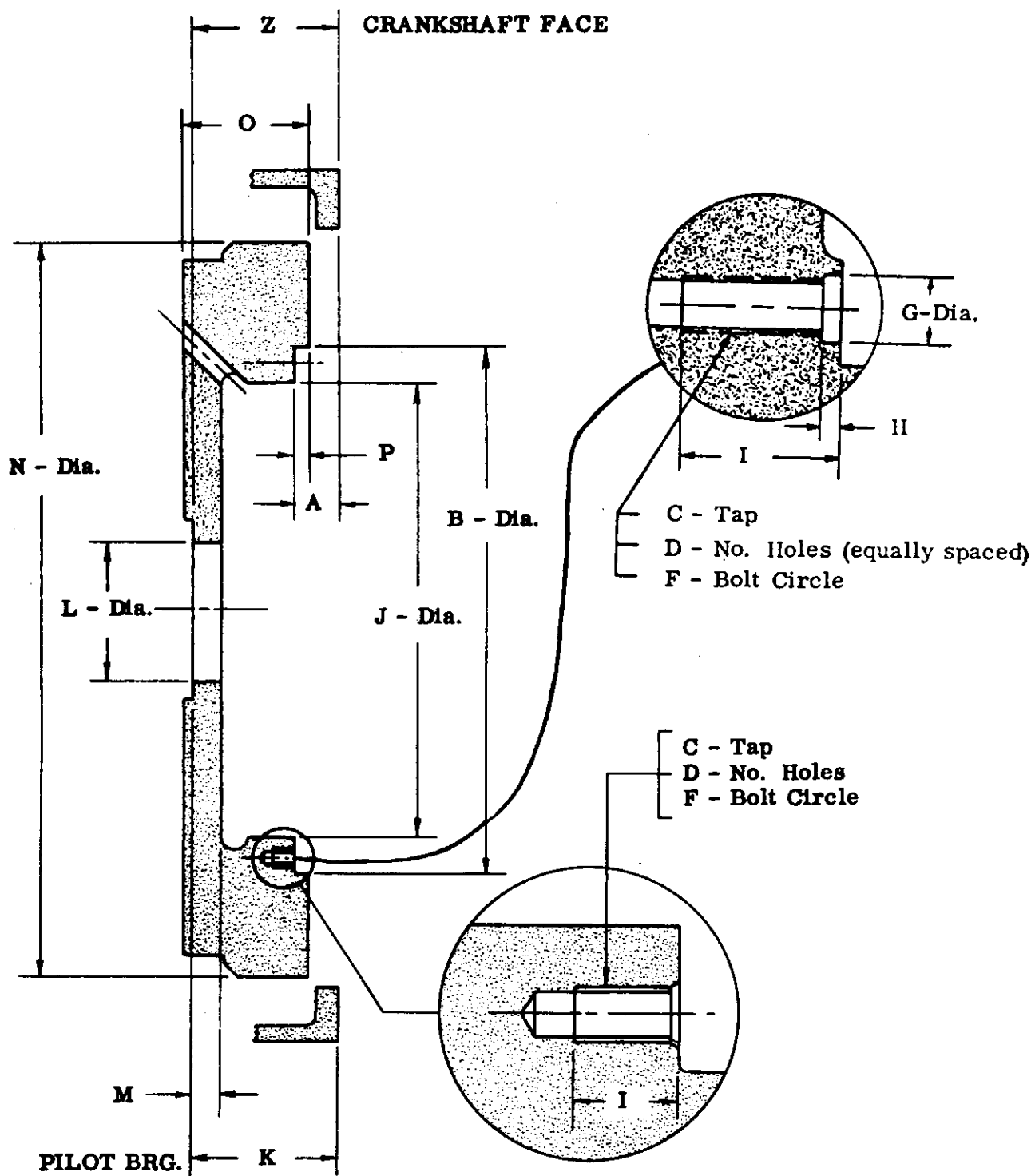
	FLYWHEEL NUMBER					
	5125606	5140909(b) #				
A	45/64	45/64				
B	<u>17.755</u> 17.758	<u>17.755</u> 17.758				
C	5/8 - 11	5/8 - 11				
D	8	8				
E	*	*				
F	15 1/2	15 1/2				
G	21/32	21/32				
GG	3/4	3/4				
H	1/8	1/8				
HH	21/64	21/64				
I	1 13/64	1 13/64				
J	6	6				
JJ	14	14				
K	4 45/64	4 45/64				
L	2 3/8	2 3/8				
M	1	1				
N	18 51/64	18 51/64				
O	4 1/2	4 1/2				
P	1/4	1/4				
Q	2 55/64	2 55/64				
R	1 1/8	1 1/8				
S	-	-				
T	-	-				
Z	<u>4.7469</u> 4.6699	<u>4.7469</u> 4.6699				

(b) Ductile Iron
Obsolete

Generator Type

71-1/2G1

Figure 1



Drive Ring Type

71-1A

	FLYWHEEL NUMBER						
	3290263		5110818 #	5117547 *	5118172	5119970	5169241
A	63/64		2 47/64	63/64	2 9/64	1 11/64	2 7/64
B	<u>18.376</u> 18.379		<u>18.376</u> 18.379	<u>18.376</u> 18.379	<u>13.876</u> 13.879	<u>18.376</u> 18.379	<u>13.876</u> 13.879
C	1/2 - 13		1/2 - 13	1/2 - 13	3/8 - 16	1/2 - 13	3/8 - 16
D	8		8	8	8	8	8
F	17 1/4		17 1/4	17 1/4	13 1/8	17 1/4	13 1/8
G	-		-	-	-	-	-
H	-		-	-	-	-	-
I	7/8		7/8	7/8	11/16	1 3/32	11/16
J	14 1/2		14 1/2	15 1/8	12	16 1/8	12
K	3 51/64		3 59/64	3 51/64	3 59/64	3 59/64	3 59/64
L	<u>2.8353</u> 2.8345		<u>2.0472</u> 2.0464	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345
M	1 1/4		7/16	1 1/4	13/16	25/32	13/16
N	20		19 1/8	20	20	20	20
O	3 1/2		1 7/8	3 1/2	3 1/4	3 5/16	3
P	5/16		7/16	5/16	1 7/32	11/32	15/16
Z	<u>3.9555</u> 3.8825		<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825

* Superseded by 3290263

Obsolete

Drive Ring Type

71-1A1

	FLYWHEEL NUMBER						
	3290246		5171266 (X)	5172047	5182768	5186963(b)	5187629#
A	1 23/64		2 9/64	1 47/64	1 23/64	1 37/64	1 23/64
B	<u>13.876</u> 13.879		<u>13.876</u> 13.879	<u>13.876</u> 13.879	<u>18.376</u> 18.379	<u>13.876</u> 13.879	<u>13.876</u> 13.879
C	3/8 - 16		3/8 - 16	3/8 - 16	1/2 - 13	3/8 - 16	3/8 - 16
D	8		8	8	8	8	8
F	13 1/8		13 1/8	13 1/8	17 1/4	13 1/8	14 5/8
G	-		-	-	-	-	-
H	-		-	-	-	-	-
I	11/16		11/16	11/16	1	3/4	7/8
J	12		12	12	16 1/8	12	12
K	3 59/64		3 59/64	3 59/64	3 59/64	3 59/64	3 59/64
L	<u>2.8353</u> 2.8345		<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	<u>2.8333</u> 2.8341	<u>2.8353</u> 2.8341
M	13/16		13/16	13/16	11/16	1 1/64	13/16
N	20		20	20	20	20	20
O	3 1/4		3 1/4	3 1/4	3	3 1/4	3 1/4
P	7/16		1 7/32	13/16	3/16	21/32	7/16
Z	<u>3.9555</u> 3.8825		<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825

(b) Uses Hyatt Roller Bearing

(X) Inactive

Obsolete

Drive Ring Type

71-1A2

	FLYWHEEL NUMBER						
	5189446(b)	5189458 #	5189673	5123122	5173583	5129224	5129095
A	63/64	2 11/64	2	2 11/64	1 63/64	2 47/64	1 37/64
B	<u>18.376</u> 18.379	<u>13.876</u> 13.879	<u>18.376</u> 18.379	<u>13.876</u> 13.879	<u>15.502</u> 15.505	<u>17.750</u> 17.753	<u>13.876</u> 13.879
C	1/2 - 13	3/8 - 16	1/2 - 13	3/8 - 16	1/2 - 13	3/8 - 16	3/8 - 16
D	8	8	8	8	8	12	8
F	17 1/4	13 1/8	17 1/4	13 1/8	14 3/8	16 7/8	13 1/8
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	1	11/16	7/8	11/16	15/16	7/8	3/4
J	14 1/2	12	15	12	12	15 1/2	12
K	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64
L	<u>2.8333</u> 2.8341	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	<u>2.1695</u> 2.1705	<u>2.8353</u> 2.8345
M	1 1/64	13/16	3/4	13/16	13/16	23/32	1 3/16
N	20	20	20	20	20	19 1/8	20
O	3 1/2	3 1/2	2 3/4	3 1/4	3 1/4	2	3 1/4
P	5/16	1 7/16	9/16	1 1/4	1 1/16	9/16	21/32
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825

(b) Uses Hyatt Roller Bearing
Obsolete

Drive Ring Type

71-1A3

	FLYWHEEL NUMBER					
	5124452	5129492	5179060	5131741 #	5131836	5100027
A	1 23/64	1 53/64	1 63/64	63/64	1 63/64	1/8
B	<u>15.375</u> 15.377	<u>13.876</u> 13.879	<u>14.000</u> 14.003	<u>18.376</u> 18.379	<u>14.000</u> 14.003	<u>18.500</u> 18.498
C	5/8 - 11	3/8 - 16	3/8 - 16	1/2 - 13	1/2 - 13	3/8 - 16
D	16	12	8	16	8	12
F	14	13 1/8	12 3/4	17 1/4	12 3/4	17 5/8
G	-	7/16	-	-	-	-
H	-	1/8	-	-	-	-
I	1 1/4	1	11/16	1	1.00	3/4
J	11 57/64	12	12	14 3/4	11.88	14
K	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64
L	2 13/16	2 5/8	<u>2.4401</u> 2.4409	<u>2.8353</u> 2.8345	<u>2.4401</u> 2.4409	2 3/8
M	13/16	5/8	13/16	.81	13/16	1
N	20	19 15/16	20	20	20	19
O	3 1/16	2 5/8	3 1/4	3 1/2	3 1/4	4 1/4
P	17/64	9/32	1 1/16	5/16	11/16	3/16
Z	<u>3.9555</u> 3.8825	<u>3.9579</u> 3.8809	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825

Obsolete

Drive Ring Type

71-1A4

	FLYWHEEL NUMBER						
	5108965	5127313(X)	5113010	5124641	5128551+		
A	63/64	2	3 5/32	1 7/64	1 37/64	1 37/64	
B	<u>18.376</u> 18.379	<u>14.000</u> 14.003	<u>15.501</u> 15.503	<u>18.504</u> 18.501	<u>13.876</u> 13.879	<u>13.876</u> 13.879	
C	1/2 - 13	3/8 - 16	1/2 - 13	3/8 - 16	5/8 - 11	3/8 - 16	
D	8	8	8	18	10	8	
F	17 1/4	12 3/4	14 3/8	17 5/8	17 1/4	13 1/8	
G	-	-	-	-	-	-	
H	-	-	-	-	-	-	
I	7/8	11/16	Thru	3/4	1.26	11/16	
J	14 1/2	12	13	13 7/8	12	12	
K	3 51/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	
L	<u>2.8353</u> 2.8345	2 1/2	<u>2.0467</u> 2.0477	2 3/4	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	
M	1 13/16	13/16	5/8	13/16	13/16	13/16	
N	20	20	18 3/4	20	20	20	
O	3 1/2	3 1/4	1 11/32	3 1/4	3 1/4	3 1/4	
P	5/16	1 1/16	5/16	3/16	0	21/32	
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	

(X) Inactive
+ Dual Bolt Circle

Drive Ring Type
71-1A5

	FLYWHEEL NUMBER						
	5171163	5125671 #	5168660(a)	5168182	5179873	5135364	
A	45/64	2 31/32	2 21/32	1 35/64	2 3/64	2-47/64	
B	<u>15.0015</u> 15.0030	<u>17.125</u> 17.128	18 3/8	<u>15.002</u> 15.005	13 1/2	<u>17.750</u> 17.753	
C	3/8 - 16	3/8 - 16	1/2 - 13	3/8 - 16	*	3/8 - 16	
D	8	12	12	12	*	24	
F	13 1/2	16 1/4	8	16	*	16 - 7/8	
G	-	-	-	-	-	-	
H	-	-	-	-	-	-	
I	13/16	3/4	Thru	7/8	*	7/8	
J	7	15	15 7/8	14 31/32	6 1/4	15 - 1/2	
K	3 59/64	3 59/64	3 51/64	-	-	3 59/64	
L	<u>2.4409</u> 2.4401	<u>2.0464</u> 2.0472	<u>2.8345</u> 2.8353	1 5/8	2 1/2	<u>2.1695</u> 2.1705	
M	1 3/16	53/64	15/16	3/4	1 3/16	23/32	
N	19 1/8	18 29/32	20	19 15/16	20	19-1/8	
O	3 23/32	2 1/16	3 1/2	2 5/8	3 15/32	2	
P	1/4	55/64	5/16	5/16	1 11/32	9/16	
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8823	<u>3.9555</u> 3.8825	

(a) Special Drive Bolting
 (*) Special Bolting - See Print
 # Obsolete

Drive Ring Type
 71 - 1A6

	FLYWHEEL NUMBER						
	5133805	5133717	5134973	5130257			
A	2.88	1	2 11/64	1 15/16			
B	<u>13.875</u> 13.878	<u>15.251</u> 15.253	<u>18.376</u> 18.379	<u>18.376</u> 18.379			
C	3/8 - 16	3/8 - 16	1/2 - 13	1/2 - 13			
D	8	8	8	8			
F	13.12	14 1/4	17.25	17 1/4			
G	-	-	-	-			
H	-	-	-	-			
I	Thru	3/4	1.00	1			
J	12.5	12 3/4	16 1/8	16 1/8			
K	3.92	3 59/64	-	3 59/64			
L	<u>2.048</u> 2.049	<u>2.4407</u> 2.4415	3.00	<u>2.8345</u> 2.8353			
M	.82	1	9/16	.68			
N	18.80	18 51/64	18.80	20			
O	2	3 27/64	2.20	2.4			
P	.31	1/4	.50	3/16			
Z	<u>3.9555</u> 3.8825	<u>3.9579</u> 3.8809	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825			

Drive Ring Type
71 - 1A7

	FLYWHEEL NUMBER					
	5137696	5138019	5139260	5139516	5140227	
A	63/64	1.24	63/64	998	2 3/4	
B	<u>18.376</u> 18.379	<u>12.002</u> 12.005	<u>18.376</u> 18.379	<u>18.500</u> 18.504	<u>14.000</u> 14.003	
C	1/2 - 13	3/8 - 16	1/2 - 13	3/8 - 16	1/2 - 13	
D	16	10	16	12	8	
F	17 1/4	11.125	17 1/4	17.625	12.75	
G	-	-	-	-	-	
H	-	-	-	-	-	
I	7/8	.88	1.00	.76	1 1/8	
J	16 1/4	10.38	14 3/4	15.50	11.88	
K	3 51/64	-	3 59/64	-	-	
L	<u>2.8353</u> 2.8345	2.60	<u>2.8353</u> 2.8345	2.38	2 1/2	
M	13/16	.62	.81	1.15	13/16	
N	20	18.80	18.88	19.00	20	
O	3 1/2	3.125	3 1/2	3.35	3 1/4	
P	1/4	.20	5/16	.18	3/16	
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	

Drive Ring Type

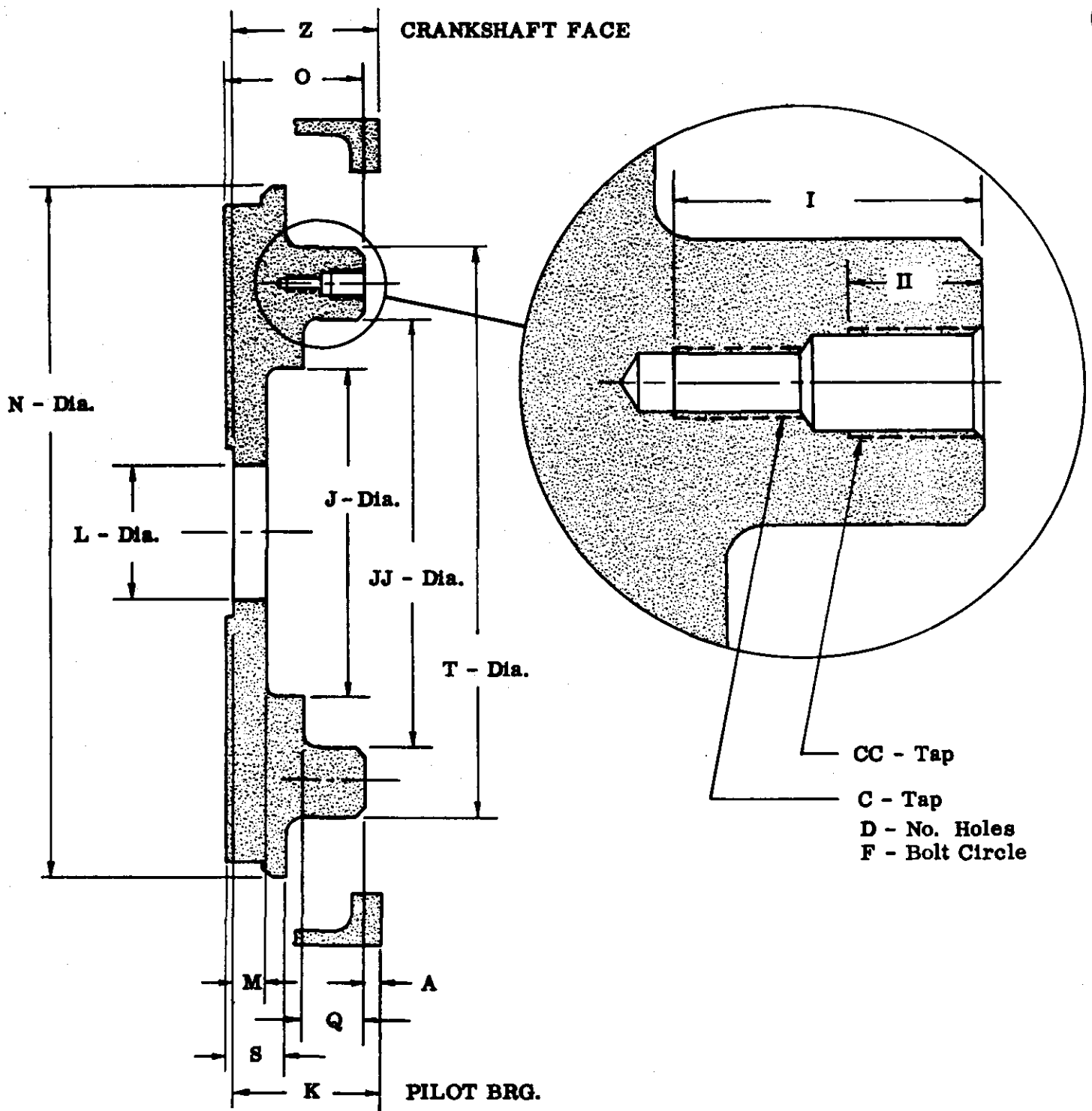
71 - 1A8

	FLYWHEEL NUMBER						
	5143089	5143560	5144443	5143592 +		5147898 +	
A	.57	2.00	2.38	2.00	2.00	2.00	2.00
B	$\frac{15.252}{15.255}$	$\frac{15.255}{15.252}$	$\frac{16.007}{16.004}$	$\frac{18.376}{18.379}$	$\frac{18.376}{18.379}$	$\frac{18.376}{18.379}$	$\frac{18.376}{18.379}$
C	3/8-16	3/8-16	3/8-16	1/2-13	1/2-13	1/2-13	1/2-13
D	12	12	8	8	12	8	12
F	14.375	14.375	15.250	17 1/4	17 1/4	17 1/4	17 1/4
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	.76	.76	.76	1	1	1	1
J	13.50	12.00	7.00	16 1/8	16 1/8	16 1/8	16 1/8
K	-	3.91	-	3 59/64	3 59/64	3 59/64	3 59/64
L	1.62	$\frac{2.8345}{2.8353}$	2.75	$\frac{2.8345}{2.8353}$	$\frac{2.8345}{2.8353}$	$\frac{2.8345}{2.8353}$	$\frac{2.8345}{2.8353}$
M	.88	81	.75	11/16	11/16	11/16	11/16
N	18.82	20.00	18.76	20	20	19.5	19.5
O	3.75	3.25	2.12	3	3	3	3
P	.16	.24	.33	3/16	3/16	3/16	3/16
Z	$\frac{3.9579}{3.8809}$	$\frac{3.9579}{3.8800}$	$\frac{3.9555}{3.8825}$	$\frac{3.9555}{3.8825}$	$\frac{3.9555}{3.8825}$	$\frac{3.9555}{3.8825}$	$\frac{3.9555}{3.8825}$

* Unequal spacing
+ Dual Bolt Circle

Drive Ring Type
71-1A9

	FLYWHEEL NUMBER						
	5182553						
A	1 23/64						
B	14 1/8						
C	1/2 - 13						
D	8						
F	<u>12.735</u> 12.728						
G	.533/.535						
H	5/16						
I	1.0						
J	11 7/8						
K	3 59/64						
L	<u>2.8345</u> 2.8353						
M	13/16						
N	20						
O	3 1/4						
P	7/16						
Z	<u>3.9555</u> 3.8825						



Industrial Clutch

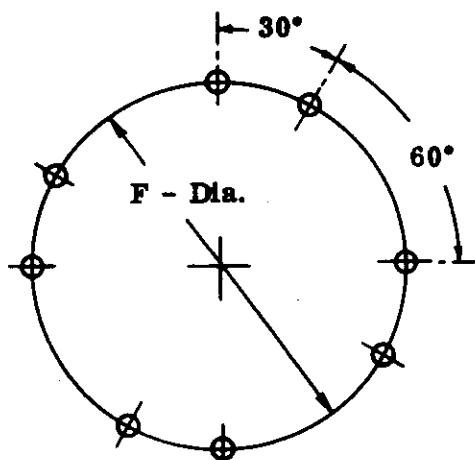
71-1B

	FLYWHEEL NUMBER					
	5188247	5113264	5143111			
A	1/64	(e) 35/64	.12			
C	1/2 - 13	1/2 - 13	½ - 13			
CC	-	-	-			
D	8	8	8			
F	14	14	16.00			
I	1 1/8	13/16	-			
II	-	-	1.00			
J	-	-	6.00			
JJ	12 3/8	12 3/8	14.00			
K	3 59/64	3 59/64	-			
L	1 5/8	1 5/8	2.38			
M	5/8	5/8	.62			
N	18 13/16	18 13/16	18.80			
O	4 3/16	4 3/4	4.28			
Q	-	-	-			
S	1 9/16	1 9/16	-			
T	15 7/8	15 7/8	-			
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9579</u> 3.9194			

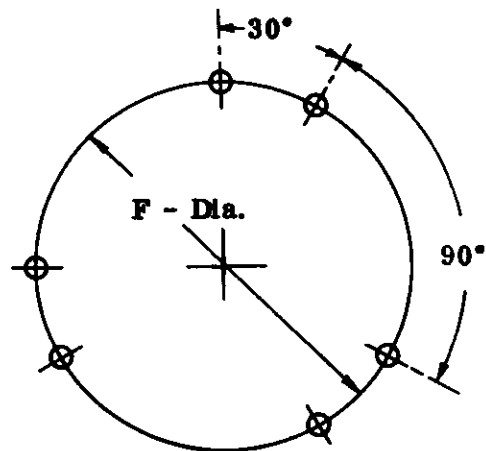
(e) Protrudes beyond Housing Face

Industrial Clutch Co.

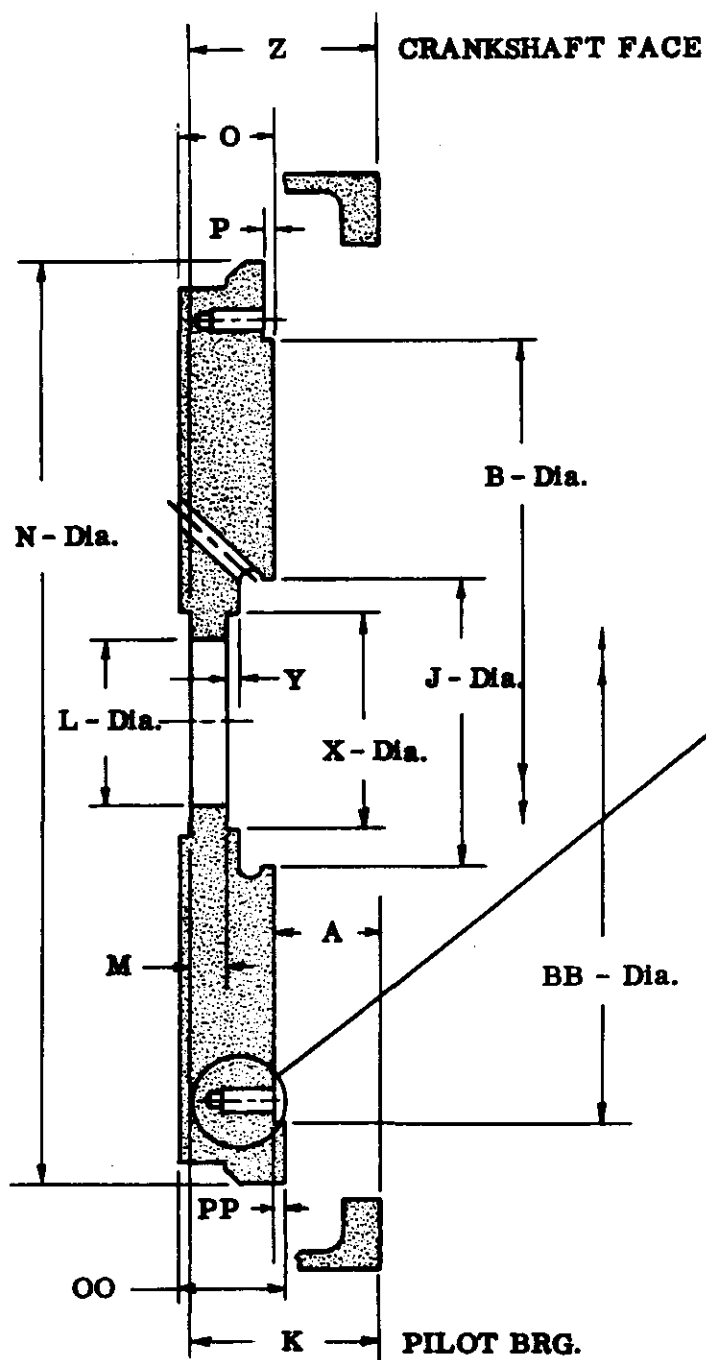
71-1B1



E - Group



EE - Group



- C - Tap
 - D - No. Holes
 - E - or EE - Hole Grouping (a)
 - F - Bolt Circle
- (a) When E & EE are blank in table, holes D are equally spaced

Flat Type

71-1C

	FLYWHEEL NUMBER						
	3290144	5111030	5123627 a	5127185	5174915	5177280	5177500
A	2 11/64	1 25/64	2 23/64	2 31/64	2 11/64	1 31/64	1 31/64
B	<u>14.126</u> 14.124	-	<u>16.252</u> 16.249	-	-	-	-
BB	-	<u>19.502</u> 19.505	-	<u>17.156</u> 17.159	-	<u>19.003</u> 19.000	<u>19.003</u> 19.000
C	1/2 - 13	1/2 - 13	5/16 - 18	7/16 - 14	3/8 -16	1/2 - 13	1/2 - 13
D	6	8	12	12	18	8	8
E	-	*	-	-	-	*	*
EE	-	-	-	-	-	-	-
F	15 3/4	18	<u>16.901</u> 16.911	16 5/8	18 5/8	18	18
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	1 3/8	1	13/16	1 11/16	1 1/8	1 3/16	1 3/16
J	7 7/8	8 5/8	8 11/16	8 3/4	8 5/8	8 3/8	8 3/8
K	3 47/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64
L	<u>2.8353</u> 2.8345	2 5/8	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	2 5/8	<u>2.4409</u> 2.4401
M	13/16	9/16	1/2	25/32	1 1/8	9/16	7/8
N	19 1/8	20	20	18 13/16	20	20	20
O	2	-	1 13/16	-	1 3/4	-	-
OO	-	3	-	1 51/64	-	2 15/16	2 15/16
P	5/8	-	<u>.153</u> .159	-	-	-	-
PP	-	7/32	-	7/64	-	1/4	1/4
X	-	<u>6.750</u> 6.752	5 1/8	-	-	<u>6.752</u> 6.750	5 1/8
Y	-	5/16	1/8	-	-	5/16	5/16
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825

* E Hole Group - See 71-1C

a = for Spring Loaded Clutch

Flat Type

71-1C1

	FLYWHEEL NUMBER						
	5138829	5181667	5177032 (r)	5100078 (r) #	5128625 (r)	5108935	
A	2 7/64	2 7/64	1 29/32	1 29/32	1 29/32	2 7/64	
B	<u>16.252</u> 16.249	<u>16.252</u> 16.249	-	-	-	<u>16.252</u> 16.249	
BB	-	-	-	-	-	-	
C	-	5/16 - 18	3/8 - 16	3/8 - 16	3/8 - 16	5/16 - 18	
D	-	12	18	18	18	12	
E	-	-	-	-	-	-	
EE	-	-	-	-	-	-	
F	-	<u>16.901</u> 16.911	<u>18.620</u> 18.630	<u>18.620</u> 18.630	<u>18.620</u> 18.630	<u>16.901</u> 16.911	
G	-	-	-	-	-	-	
H	-	-	-	-	-	-	
I	-	15/16	7/8	7/8	7/8	15/16	
J	8 3/4	8 3/4	9 13/16	9 13/16	9 13/16	8 3/4	
K	3 59/64	3 59/64	3 7/8	3 7/8	3 59/64	3 59/64	
L	<u>2.8353</u> 2.8345	<u>2.626</u> 2.625	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	<u>2.8353</u> 2.8345	
M	9/16	9/16	45/64	45/64	3/4	9/16	
N	19 3/8	19 3/8	19 3/8	19 3/8	19 3/8	19 3/8	
O	2 1/16	2 1/16	2 17/32	2 17/32	2 17/32	2 1/16	
OO	-	-	-	-	-	-	
P	<u>.158</u> .155	<u>.158</u> .155	-	-	-	<u>.158</u> .155	
PP	-	-	-	-	-	-	
X	5 7/16	5 7/16	6 1/2	6 1/2	6 1/2	5 7/16	
Y	1/8	1/8	21/32	21/32	21/32	1/8	
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9579</u> 3.8809	<u>3.9579</u> 3.8809	<u>3.9555</u> 3.8825	

r) Dimensions include wheel liner
Obsolete

Flat Type

71-1C2

	FLYWHEEL NUMBER						
	5168183		5133751	5135090	5136472	5137124	5135185
A	1 47/64		1 3/8	1 25/64	1-31/64	1-23/32	1-31/64
B	<u>16.997</u> 17.000		--	-	-	-	-
BB	--		<u>16.625</u> <u>16.628</u>	<u>19.502</u> 19.505	<u>19.003</u> 19.000	<u>19.003</u> 19.000	<u>19.003</u> 19.000
C	3/8 - 16		3/8 - 16	1/2 - 13	1/2-13	1/2-13	1/2-13
D	16 (a)		12	8	8	8	8
E	--		--	*	*	*	*
EE	--		--	-	-	-	-
F	17 5/8		15 7/8	18	18	18	18
G	--		--	-	-	-	-
H	--		--	-	-	-	-
I	1 15/16		13/16	1	1-3/16	1-3/16	1-3/16
J	7 7/16		10	8 5/8	8-3/8	8-3/8	8-3/8
K	3 59/64		--	3 59/64	3-59/64	-	3-59/64
L	<u>2.8345</u> 2.8353		2 5/8	2 5/8	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8354	<u>2.8345</u> 2.8354
M	3/4		9/16	9/16	9/16	7/8	7/8
N	19 15/16		19 1/4	20	20	20	20
O	--		--	-	-	-	-
OO	2 5/8		2 31/32	3	2-15/16	2.70	2-15/16
P	--		--	-	-	-	-
PP	3/16		3/16	7/32	1/4	1/4	1/4
X	--		5 1/8	<u>6.750</u> 6.752	6.75	5-1/8	5-1/8
Y	--		21/64	5/16	5/16	5/16	5/16
Z	<u>3.9555</u> 3.8825		<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825

(a) Irregularly Spaced holes

Flat Type

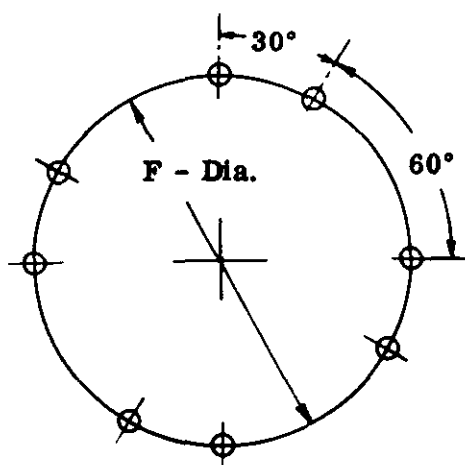
71 - 1C3

	FLYWHEEL NUMBER						
	5141044(b)	5143128	5142605				
A	1 31/64	2.36	2.29				
B	-	17.38	-				
BB	17	<u>16.623</u>	<u>15.502</u>				
C	3/4 - 10	16.626	15.505				
D	8	3/8-16	3/8-16unc				
E	-	12	12				
EE	-	-	-				
F	14.00	-	-				
G	-	15.875	14.75				
H	-	-	-				
I	1 1/8 min.	-	-				
J	8 3/8	.68	.88				
K	-	9.32	9.31				
L	-	3.85	-				
M	2 5/8	<u>2.4401</u>	<u>2.4401</u>				
N	9/16	2.4409	2.4409				
O	-	.81	.81				
OO	19 5/8	19.12	19.12				
P	-	-	1.875				
PP	2 15/16	2.12	2.12				
X	-	-	-				
Y	-	-	-				
Z	-	-	-				
	<u>3.9555</u>	<u>3.9555</u>	<u>3.9555</u>				
	3.8825	3.8825	3.8825				

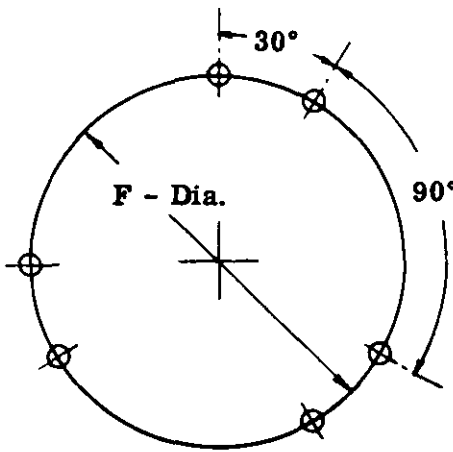
(b) slinger hole & undercut not required

Flat Type

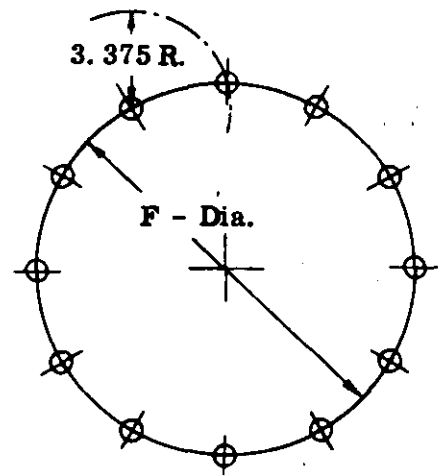
71-104



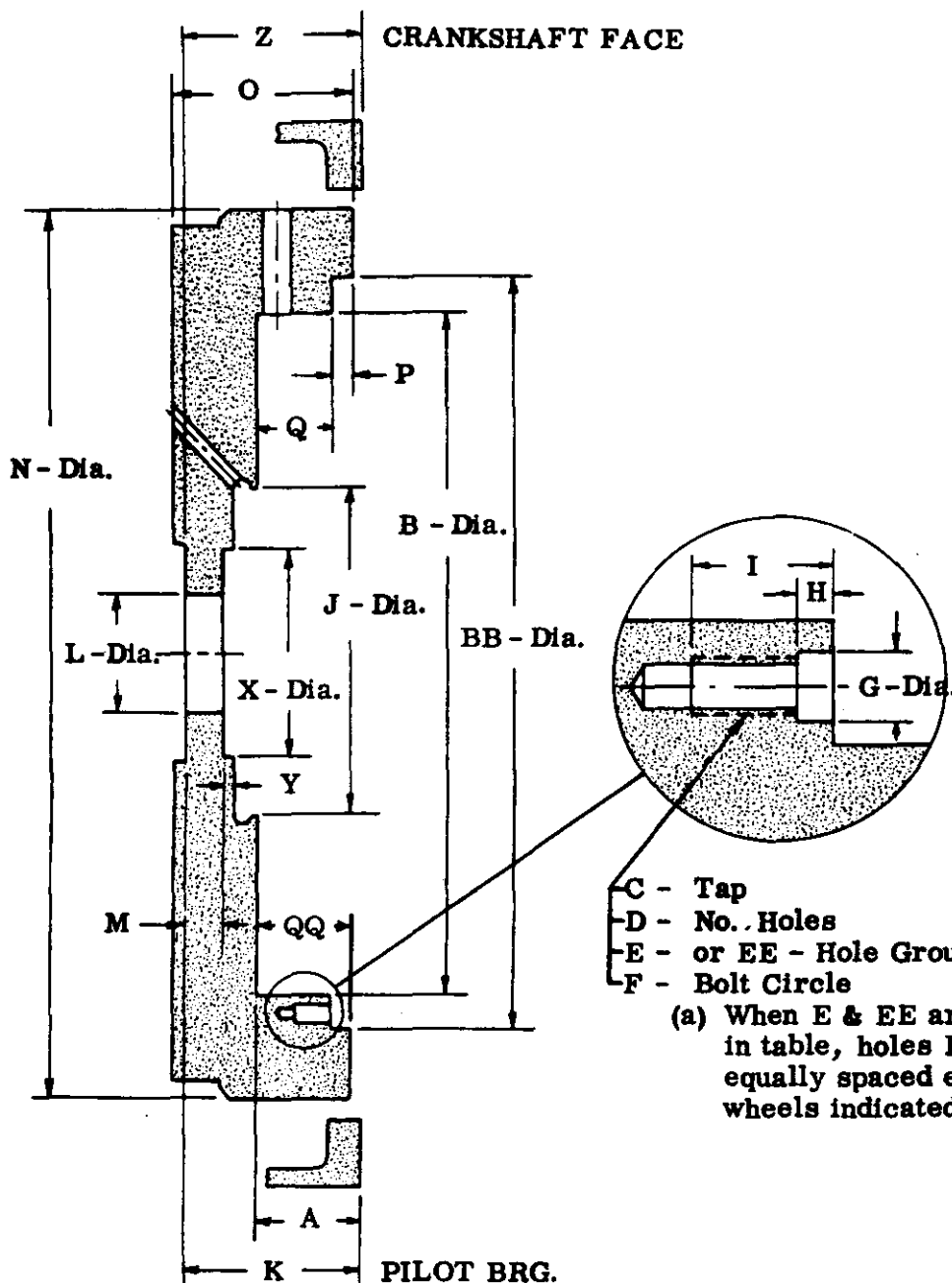
E - Group



EE - Group



Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.



- C - Tap
- D - No. Holes
- E - or EE - Hole Grouping (a)
- F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Single Plate

	FLYWHEEL NUMBER						
	3224288#	3224472	3229285	3292370	5110205	5111031	5120361
A	2 17/64	2 17/64	2 23/64	2 23/64	2 39/64	1 15/64	2 17/64
B	<u>14.005</u> 14.002	14	<u>15.124</u> 15.127	<u>15.124</u> 15.127	<u>15.124</u> 15.127	14 1/16	14
BB	-	<u>15.502</u> 15.505	-	-	-	<u>15.502</u> 15.505	<u>15.502</u> 15.505
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16
D	12	12	12	12	12	12	12
E	-	-	-	-	-	-	-
EE	-	-	-	-	-	-	-
F	14 3/4	14 3/4	15 7/8	15 7/8	15 7/8	14 3/4	14 3/4
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	11/16	11/16	11/16	11/16	11/16	3/4	11/16
J	7	7	7	7	7	7 5/8	7
K	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 43/64
L	<u>2.0472</u> 2.0464	<u>2.0472</u> 2.0464	<u>2.4409</u> 2.4401	<u>2.8353</u> 2.8345	<u>2.4409</u> 2.4401	2 5/8	<u>2.4409</u> 2.4401
M	13/16	13/16	13/16	13/16	5/8	9/16	9/16
N	19 1/8	19 1/8	19 1/8	19 1/8	19 1/8	19 3/16	19 1/8
O	3 23/32	3 5/16	3 5/8	3 5/8	3 3/8	4 5/16	3 5/16
P	-	7/32	-	-	-	3/16	7/32
Q	-	1 3/16	-	-	-	1 3/16	1 3/16
QQ	1 13/16	-	1 13/16	1 13/16	1 13/16	-	-
X	-	-	-	-	5 1/8	<u>6.750</u> 6.752	-
Y	-	-	-	-	3/32	5/16	-
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825

Has one unequally spaced hole - See Sheet 71-1D

Pot Type - Single Plate

71-1D1

	FLYWHEEL NUMBER						
	5121620	5151812	5152739	5167149#	5169440	5171839	5172180
A	2 19/64	1 19/64	1 39/64	2 25/64	1 63/64	2 39/64	2 39/64
B	14	17 1/4	16 1/8	<u>14.001</u> 14.004	16 7/8	<u>15.124</u> 15.127	15 29/32
BB	<u>15.502</u> 15.505	<u>19.125</u> 19.128	<u>17.750</u> 17.753	-	<u>18.500</u> 18.503	-	<u>17.187</u> 17.190
C	3/8 - 16	1/2 - 13	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16
D	12	9	18	12	12	12	12
E	-	-	-	-	-	-	-
EE	-	-	-	-	-	-	-
F	14 3/4	18 1/8	16 7/8	14 3/4	17 5/8	15 7/8	16 1/2
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	7/8	41/64	3/4	7/8	3/4	11/16	1
J	7	9 3/8	8 1/4	7	9 7/8	7	8 3/4
K	3 59/64	3 59/64	3 15/64	3 59/64	3 59/64	3 59/64	3 59/64
L	<u>2.4401</u> 2.4409	<u>2.8345</u> 2.8353	<u>2.0464</u> 2.0472	<u>2.4401</u> 2.4409	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353
M	13/16	1 3/16	7/8	13/16	13/16	5/8	3/4
N	19 1/8	20	19 15/16	19 1/8	20	19 1/8	19 1/8
O	3 9/32	4 1/2	4 1/8	3 19/32	3 11/16	3 3/8	3 15/32
P	7/32	3/16	1/4	-	1/4	-	1/8
Q	1 3/16	1 7/16	1 5/16	-	1 1/4	-	1 25/32
QQ	-	-	-	1 13/16	-	1 13/16	-
X	-	6	-	-	6	5 1/8	5 1/2
Y	-	3/4	-	-	3/8	3/32	1/8
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825

Has one unequally spaced hole - See Sheet 71-1D

Pot Type - Single Plate

71-1D2

Example

	FLYWHEEL NUMBER						
	5176424	5177811	5182596	5187199	5187915	5189098	5108361
A	2 39/64	2 23/64	2 23/64	1 31/64	2 31/64	1 47/64	2 1/2
B	15 29/32	15.124 15.127	15 1/4	15 1/4	18.001 18.004	14	14-1/64
BB	17.187 17.190	-	16.623 16.626	16.623 16.626	-	15.502 15.505	15.375 15.378
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16
D	12	12	12	12	12	12	12
E	-	-	-	-	-	-	-
EE	-	-	-	-	-	-	-
F	16 1/2	15 7/8	15 7/8	15 7/8	18 3/4	14 3/4	14 5/8
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	1	11/16	11/16	3/4	7/8	7/8	11/16
J	8 3/4	7	7 1/2	7 1/2	9 35/64	7	7
K	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64
L	2.4401 2.4409	2.0464 2.0472	2.4401 2.4409	2 5/8	2.8345 2.8353	2.4401 2.4409	2.8345 2.8353
M	3/4	13/16	13/16	9/16	3/4	13/16	3/4
N	19 1/8	19 1/8	19 1/8	19 1/8	20	19 1/8	19 1/8
O	3 15/32	3 5/8	3 3/4	4 11/16	2 29/32	3 27/32	3 1/4
P	1/8	-	3/16	1/4	-	7/32	13/64
Q	1 25/32	-	1 3/4	1 3/4	-	1 3/16	1 3/8
QQ	-	1 13/16	-	-	1 1/4	-	-
X	5 1/2	-	-	6.750 6.752	5 1/2	-	5 1/8
Y	1/8	-	-	5/16	1/16	-	1/16
Z	3.9555 3.8825	3.9555 3.8825	3.9555 3.8825	3.9555 3.8825	3.9555 3.8825	3.9555 3.8825	3.9555 3.8825

Pot Type - Single Plate

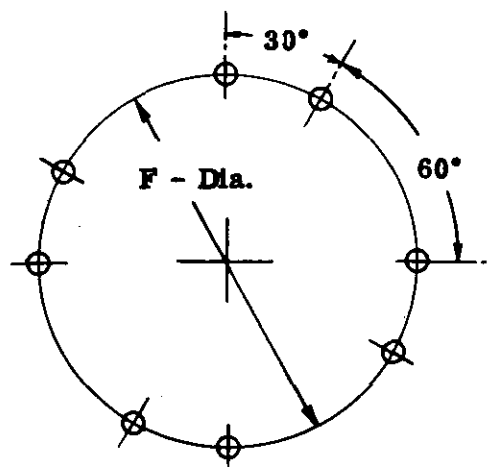
71-1D3

	FLYWHEEL NUMBER						
	5108885#	5151095	5189816	5146830	5130987#	5141955	
A	2 23/64	2 35/64	2 5/32	.45	2.62	2.20	
B	<u>14.001</u> 14.004	16 15/32	13 1/2	14.002 14.005	<u>14.001</u> 14.004	17.25	
BB	13 31/32	<u>16.507</u> 16.512	<u>13.683</u> 13.686	-	-	-	
C	3/8-16	3/8 - 16	1/2 - 13	3/8-16	3/8 - 16	7/16-14	
D	12	12	6	12	12	12	
E	-	-	-	-	-	-	
EE	-	-	-	-	-	-	
F	14 3/4	17 5/8	14 9/16	14.75	14 3/4	18.25	
G	-	-	-	-	-	-	
H	-	-	-	-	-	-	
I	3/4	7/8	1	.75	7/8	1.00	
J	7	8 3/8	5 1/4	7	7	9.00	
K	3 59/64	3 59/64	3 59/64	3.47	3 59/64	3.918	
L	<u>2.4401</u> 2.4409	<u>2.875</u> 2.876	<u>2.8345</u> 2.8353	2.4401 2.4409	<u>2.4401</u> 2.4409	<u>2.8345</u> 2.8353	
M	3/4	11/16	3/4	.81	11/16	.76	
N	19 1/8	19 15/16	20	19.12	19 1/8	19.60	
O	3 3/8	2 3/8	3	3.72	3.36	3.84	
P	-	-	-	-	.30	-	
Q	-	-	-	2.21	<u>1.807</u>	1.87	
QQ	1 13/16	3/4	-	-	<u>1.817</u>	-	
X	-	-	5 1/4	-	-	-	
Y	-	-	1	-	-	-	
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	3.9555 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	

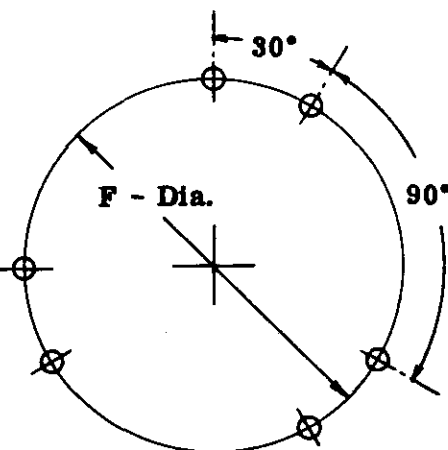
Has one unequally spaced hole - See Sheet 71-D

Pot Type - Single Plate

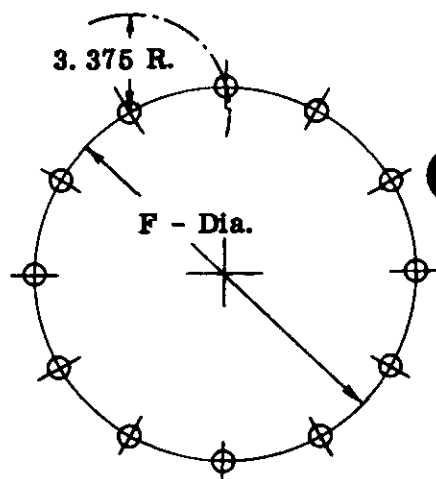
71-1D4



E - Group

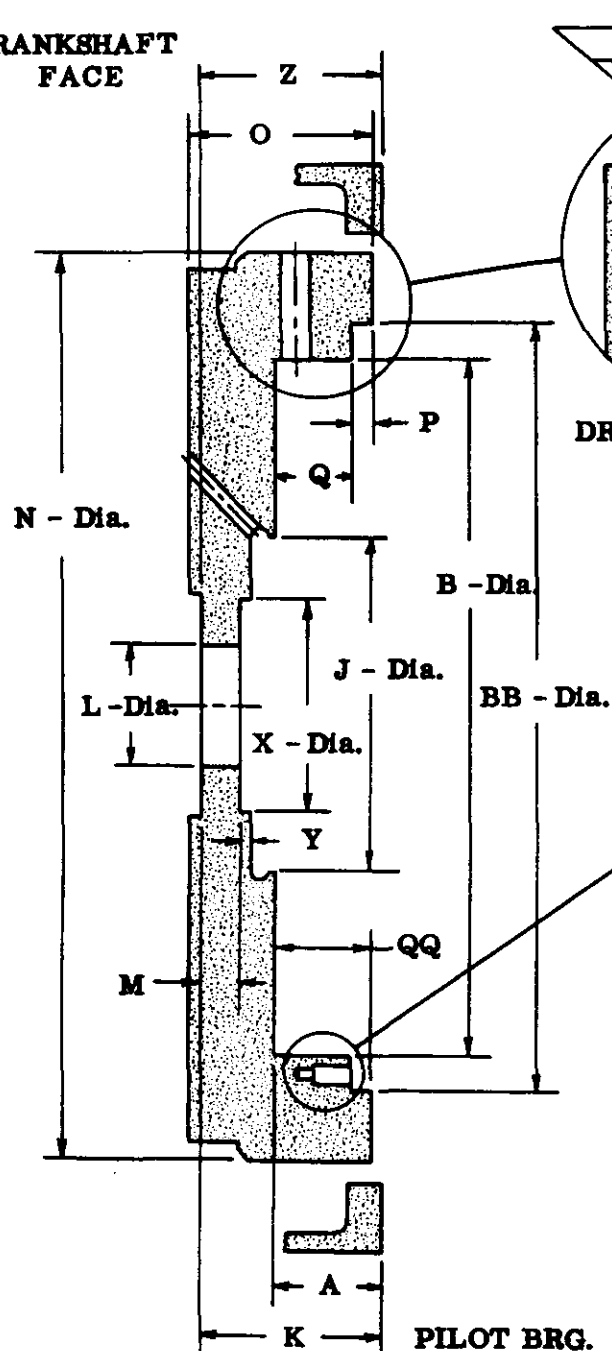


EE - Group

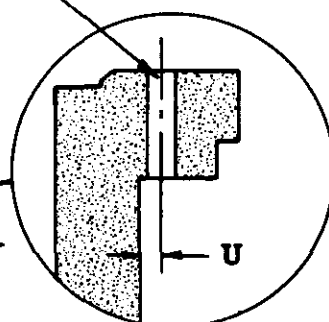


Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.

CRANKSHAFT
FACE

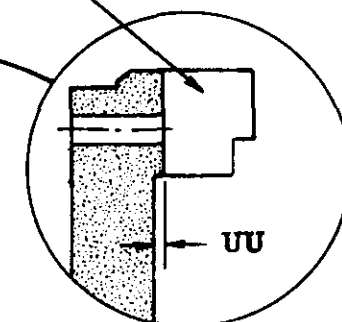


V - Ream
W - No. Holes

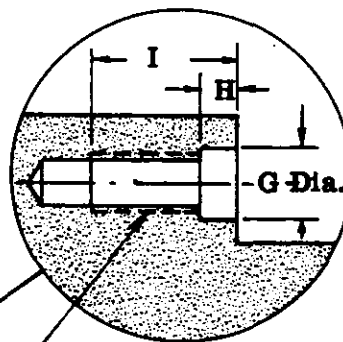


DRIVE PIN HOLE

VV - Slot Width
WW - No. Slots



DRIVE LUG SLOT



C - Tap
D - No. Holes
E or EE - Hole Grouping (a)
F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

PILOT BRG.

Pot Type - Double Plate

	FLYWHEEL NUMBER						
	3224289#	3224290	3292593	5126702	5126411 (A)	5122261	5138681
A	2 31/64	2 31/64	2 23/64	2 7/64	2 7/64	2 3/64	.465
B	<u>14.002</u> 14.005	<u>14.752</u> 14.755	<u>14.185</u> 14.189	<u>15.124</u> 15.127	<u>18.000</u> 18.003	15 1/2	14.50
BB	-	-	-	-	-	<u>15.819</u> 15.821 ⁽ⁿ⁾	<u>16.250</u> 16.253
C	3/8 - 16	3/8 - 16	7/16 - 14	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16
D	12	12	6	12	12	12	12
E	-	-	-	-	-	-	-
EE	-	-	-	-	-	-	-
F	14 3/4	15 1/2	14 3/4	15 7/8	18 3/4	16 5/16	15.625
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	11/16	11/16	1	3/4	1 5/16	3/4	.74
J	7	7	7	7	9 1/2	12	7.50
K	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	-
L	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353	<u>2.375</u> 2.376	2.76
M	13/16	13/16	13/16	3/4	13/16	5/8	.56
N	19 1/8	19 1/8	19 1/8	18 3/4	19 19/32	18 3/4	18.80
O	4 5/8	4 5/8	4 3/32	5	4 3/8	3 13/16	4.52
P	-	-	-	-	-	1/8 ⁽ⁿ⁾	.19
Q	-	-	-	-	-	1 9/16	<u>.790</u>
QQ	2 15/16	2 15/16	2 9/32	2 15/16	2 21/64	1 11/16	<u>.800</u> .98
U	11/16	3/4	31/32	3/4	51/64	-	-
UU	-	-	-	-	-	.008	.046
V	<u>.4990</u> .5005	<u>.4990</u> .5005	<u>.4370</u> .4380	<u>.4955</u> .5005	<u>.6245</u> .6255	-	-
VV	-	-	-	-	-	<u>1.750</u> 1.752	<u>2.007</u> 2.010
W	4	12	3	4	6	-	-
WW	-	-	-	-	-	3	4
X	-	-	-	-	5 5/8	5.	5.18
Y	-	-	-	-	5/16	3/16	.32
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9579</u> 3.8809	<u>3.9579</u> 3.8809	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825

Has one unequally spaced hole - See Sheet 71-1E

(n) Has male pilot

(A) Requires Special Extended Shaft
and Spacer (L-11-428)

Pot Type - Double Plate

71-1E1

	FLYWHEEL NUMBER						
	* 5109026 H	5156345	5153135	5161548	5130774	5135615	5137030 #
A	2 7/64	2 23/64	2 7/64	2 5/16	2 5/8	2 5/8	2-1/8
B	<u>18.000</u> 18.003	17	14 1/2	15 15/16	15 1/2	15 3/64	15.12
BB	-	<u>17.250</u> 17.253	<u>17.738</u> 17.741	<u>17.187</u> 17.190	<u>17.250</u> 17.253	<u>15.060</u> 15.063	<u>16.750</u> 16.752
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16
D	12	6	12	18	12	12	12
E	-	-	-	-	-	-	-
EE	-	-	-	-	-	-	-
F	18 3/4	18	13	16 11/16	16.625	15.750	15.875
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	1 5/16	15/16	1	5/8	1.09	13/16	1
J	9 1/2	7 3/4	8	8 15/16	7.06	7	7.62
K	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3.91
L	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353	<u>2.4401</u> 2.4409	<u>2.8345</u> 2.8353	<u>2.4402</u> 2.4408	<u>2.8345</u> 2.8353	<u>2.8338</u> 2.8348
M	13/16	3/4	15/16	25/32	0.73	23/32	.75
N	19 19/32	18 3/4	20	18 13/16	19	18.60	18.74
O	4 3/8	3 3/16	3 1/2	3 1/4	2.82	2 15/16	5.15
P	-	5/16	3/8	1/8	0.18	3/16	.31
Q	-	1 1/16	1 1/16	1 5/16	<u>1.088</u> 1.098	1.23	-
QQ	2 21/64	1 3/8	1 7/16	1 7/16	1.273	<u>1.411</u> 1.401	2.80
U	51/64	11/16	-	-	-	-	.855
UU	-	-	-	1/4	0.20	-	-
V	<u>.6245</u> .6255	<u>.4375</u> .4385	-	-	-	<u>.5005</u> .4990	<u>.4995</u> .5005
VV	-	-	-	2 7/8	<u>2.007</u> 2.010	-	-
W	6	3	-	-	-	4	8
WW	-	-	-	6	4	-	-
X	5 5/8	6 7/16	-	-	-	-	-
Y	5/16	1/8	-	-	-	-	-
Z	<u>3.9579</u> 3.8809	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9579</u> 3.8809	<u>3.9555</u> 3.8825	<u>3.9579</u> 3.8809

*Requires special Extended Shaft and Spacer (I-11-428)

|| Same as 5126411 except for 16V-71

Obsolete

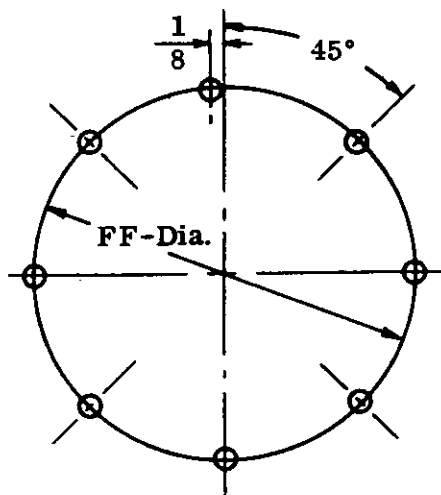
Pot Type - Double Plate

71-1E2

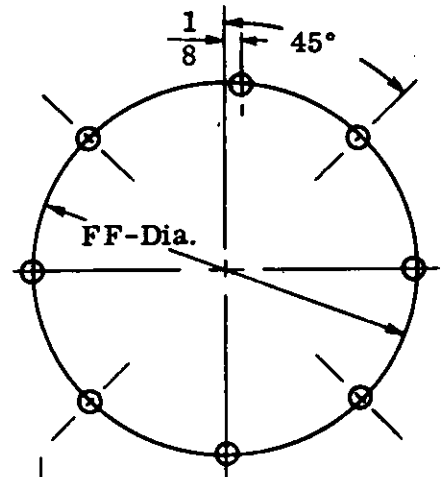
	FLYWHEEL NUMBER							
	5137192(r)	5137781	5137729	5118608	5141955			
A	2.62	1 1/32	2.62	1 1/32	2.21			
B	17.92	15.50	14.38	$\frac{16.748}{16.752}$	17 - 1/4			
BB	-	17.247-	16.25	-	-			
C	3/8 - 16	$\frac{17.250}{3/8-16}$	3/8 - 16	3/8 - 16	7/16 - 14			
D		12	12	10	12			
E	-	-	-	-	-			
EE	-	-	-	-	-			
F	18.625	16.625	15.62	16	18.25			
G	-	-	-	-	-			
H	-	-	-	-	-			
I	7/8	.74	.76	15/32	1.00			
J	7.12	7 1/2	7.06	15 3/8	9.0			
K	3.875	-	3.918	3 59/64	3.59			
L	$\frac{2.4403-}{2.4409}$	2 3/4	$\frac{2.8353}{.72}$	$\frac{2.4400}{2.4392}$	$\frac{2.8353}{2.8345}$			
M	.63	9/16	.72	11/16	.76			
N	19.88	19.00	18.78	19 1/8	19.6			
O	3.11	4 3/8	2.87	3 9/32	3.84			
P	-	3/16	.24	7/32	-			
Q	-	1.088/1.098	1.08/1.09	-	1.87			
QQ	1.56	3 9/16	1.32	-	1.87			
U	.95	-	-	-	.78			
UU	.63	3/16	.15	-	-			
V	.625-.626	-	-	-	5/8			
VV	2.24	2.007/2.010	2.00	-	-			
W	3	-	-	-	12			
WW	6	4	4	-	-			
X	-	6.751/6.754	-	-	-			
Y	-	5/16	-	-	-			
Z	$\frac{3.9555}{3.8825}$	$\frac{3.9555}{3.8825}$	$\frac{3.9555}{3.8825}$	$\frac{3.9555}{3.8825}$	$\frac{3.9555}{3.8825}$			

(r) uses .50 thickness wear plate

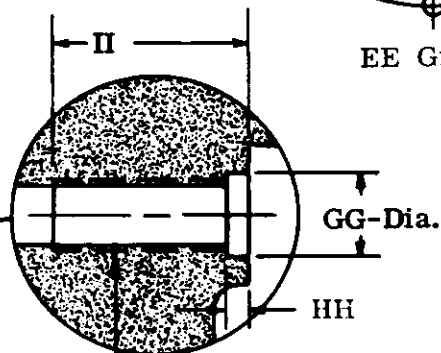
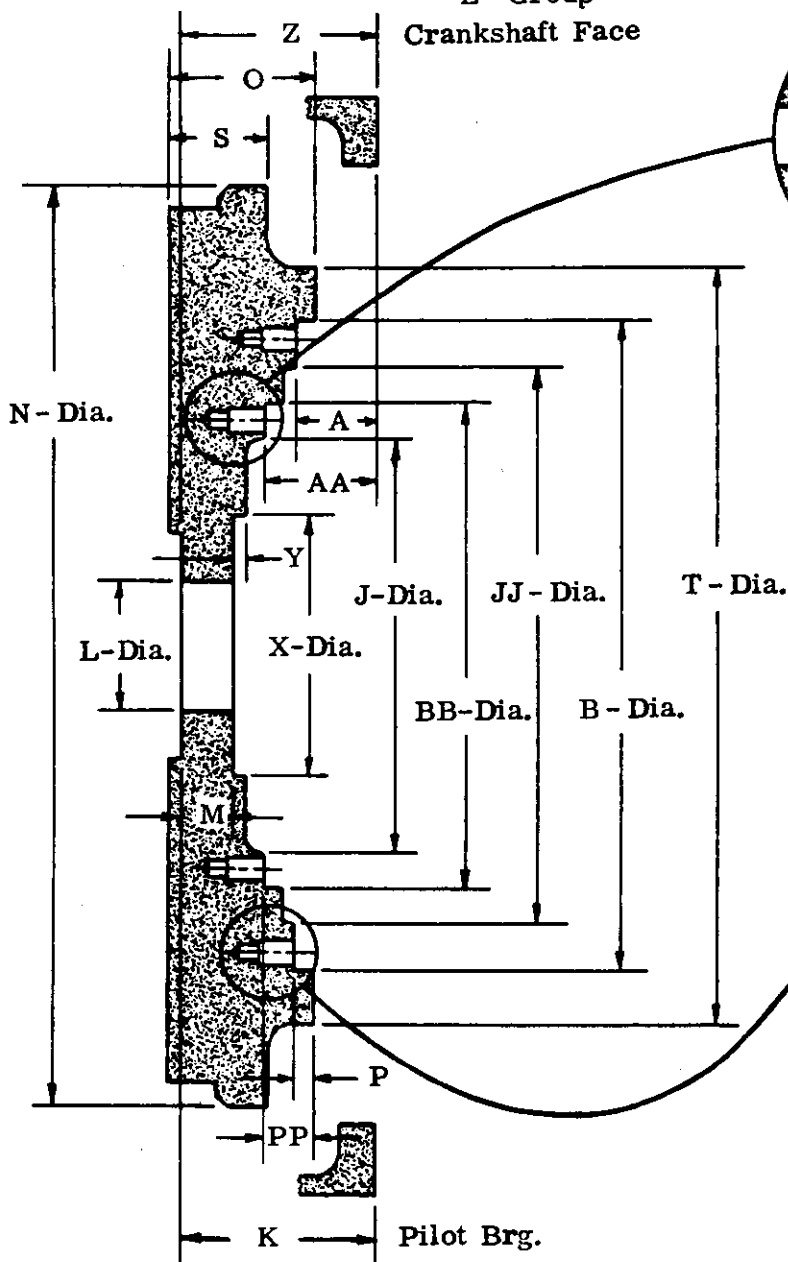
Pot Type - Double Plate
71-1E3



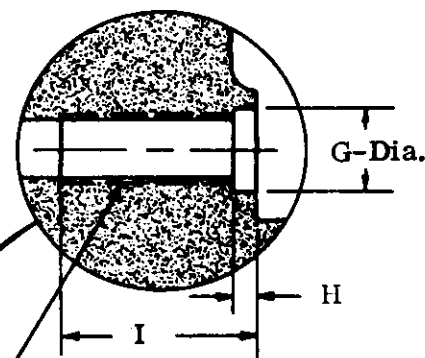
E Group
Crankshaft Face



EE Group



- CC - Tap
- DD - No. Holes
- E or EE - Hole Grouping (a)
- FF - Bolt Circle
- (a) When E & EE are blank in table, holes DD are equally spaced.



- C - Tap
- D - No. Holes (equally spaced)
- F - Bolt Circle

Flexible Hub Type

	FLYWHEEL NUMBER						
	5120138	5181655	5108942	5130620 #	5109212	5108419	5132816
A	-	-	-	1 25/64	15/16	2 7/64	2 1/4
AA	2 15/64	2 25/64	1 45/64	2 17/32	2 23/64	2 3/8	3
B	-	-	-	-	-	<u>13.876</u> 13.879	<u>14.624</u> 14.628
BB	<u>10.252</u> 10.256	<u>10.252</u> 10.256	<u>12.500</u> 12.498	<u>7.500</u> 7.502	<u>7.500</u> 7.502	<u>10.252</u> 10.256	<u>10.876</u> 10.879
C	-	-	-	3/8 - 16	3/8 - 16	3/8 - 16	1/2-13
CC	3/8 - 16	3/8 - 16	1/2 - 13	3/8 - 16	3/8 - 16	3/8 - 16	1/2-13
D	-	-	-	9	9	8	8
DD	8	8	12	6	6	8	8
E	*	*	-	-	-	-	-
EE	-	-	-	-	-	-	-
F	-	-	-	18 1/4	18 1/4	13 1/8	12
FF	9 1/2	9 1/2	14	6 3/4	6 3/4	9 1/2	9 7/8
G	-	-	-	-	-	-	-
GG	7/16	7/16	-	-	-	-	-
H	-	-	-	-	-	-	-
HH	1/8	1/8	-	-	-	-	-
I	-	-	1	1	15/16	3/4	1
II	1	1	-	1-1/4	1	Thru	1 1/4
J	8 3/4	8 3/4	8 3/4	5 5/8	5 5/8	8 3/4	8 3/4
JJ	11 1/2	11 1/2	-	17 1/4	17 1/2	-	10.94
K	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	-
L	<u>2.8345</u> 2.8353	2 5/8	<u>2.8345</u> 2.8353	<u>2.805</u> 2.810	<u>2.805</u> 2.810	2 5/8	2 5/8
M	5/8	5/8	-	13/16	13/16	5/8	9/16
N	19 15/16	19 15/16	19	19	20	20	19
O	2 5/8	2 5/8	2 5/8	2 49/64	3 13/64	2 1/4	2.10
P	-	-	-	-	-	3/16	3/16
PP	11/16	27/32	-	-	-	15/32	<u>.158</u> .155
S	-	-	-	-	-	-	2
T	-	-	-	-	-	-	16 1/4
X	5 1/2	5 1/2	5 11/16	-	-	5 1/2	5 7/16
Y	1/8	1/8	1/8	-	-	1/8	1/8
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9579</u> 3.8809

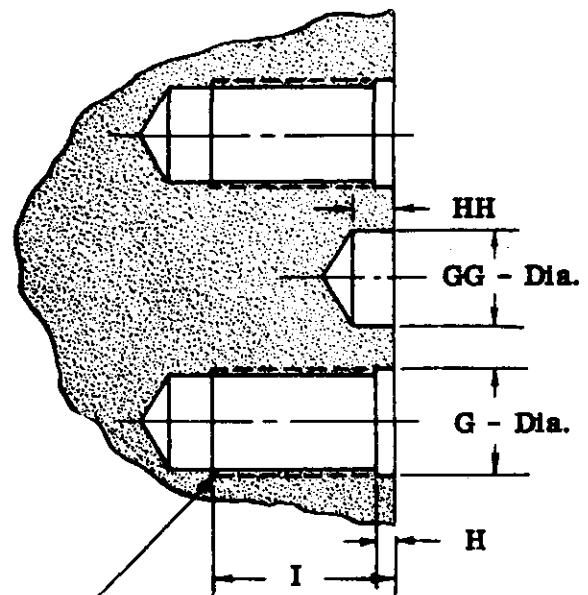
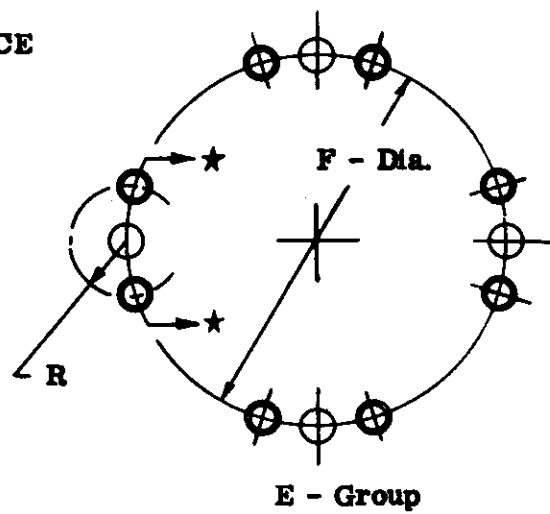
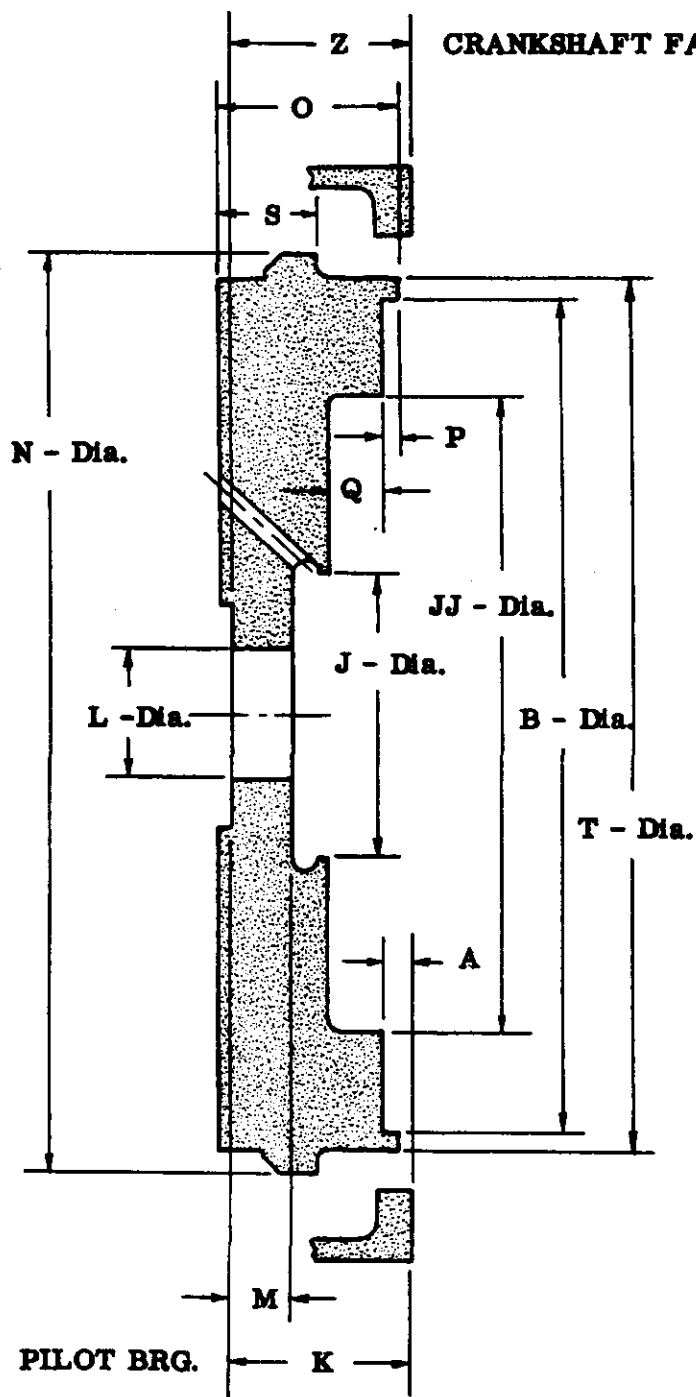
Obsolete

Flexible Hub Type

71-1F1

	FLYWHEEL NUMBER					
	5133367	5140292				
A	1 17/32	1 25/32				
AA	-	-				
B	<u>19.000</u> 19.002	<u>12.002</u> 12.006				
BB	-	-				
C	3/8 - 16	3/8 - 16				
CC	-	-				
D	12	10				
DD	-	-				
E	-	-				
EE	-	-				
F	18 1/8	11 1/8				
FF	-	-				
G	-	-				
GG	-	-				
H	-	-				
HH	-	-				
I	3/4	1 1/16				
II	-	-				
J	-	8 3/4				
JJ	-	10 3/8				
K	3 59/64	-				
L	3	2 5/8				
M	13/16	5/8				
N	20	20				
O	2 13/16	2 5/8				
P	3/16	1/4				
PP	-	-				
S	-	-				
T	-	-				
X	5 7/16	5 1/2				
Y	3/8	1/8				
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825				

Flexible Hub Type
71-1F2



VIEW - ★★

- C - Tap
- D - No. Holes
- E - Hole Grouping
- F - Bolt Circle

Generator Type

71-1G

	FLYWHEEL NUMBER						
	5120056	5151129	5151402	5151404	5176323	5177299	5184384(l)
A	1 37/64	45/64	45/64	45/64	45/64	2 1/2	45/64
B	<u>15.502</u> 15.505	<u>17.755</u> 17.758	<u>17.755</u> 17.758	<u>17.755</u> 17.758	<u>17.755</u> 17.758	<u>15.002</u> 15.005	<u>17.755</u> 17.758
C	5/8 - 11	5/8 - 11	5/8 - 11	5/8 - 11	5/8 - 11	5/8 - 11	5/8 - 11
D	8	8	8	8	8	8	8
E	*	*	*	*	*	*	*
F	13 7/8	15 1/2	15 1/2	15 1/2	15 1/2	13 1/4	15 1/2
G	21/32	21/32	21/32	21/32	21/32	21/32	21/32
GG	3/4	11/16	11/16	11/16	11/16	3/4	3/4
H	1/8	1/8	1/8	1/8	1/8	1/8	1/8
HH	1/4	5/16	5/16	5/16	5/16	3/8	5/16
I	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16	1 19/64	1 13/64
J	6	5 5/8	5 5/8	5 5/8	5 5/8	5	5 5/8
JJ	9 1/2	11 1/32	12 1/32	13 1/2	13 1/2	11 7/8	13 1/2
K	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64
L	<u>2.575</u> 2.585	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353	<u>2.805</u> 2.810	2 11/16	<u>2.805</u> 2.810
M	1 15/32	1 3/16	1 3/16	1 3/16	1 3/16	9/16	1 3/16
N	20	20	20	20	20	18 7/8	20
O	2 13/16	3 23/32	3 23/32	3 23/32	3 23/32	2 9/64	3 23/32
P	15/64	1/4	1/4	1/4	1/4	15/32	1/4
Q	3/8	1 11/32	1 11/32	1 11/32	1 11/32	47/64	1 11/32
R	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
S	-	-	-	-	-	-	-
T	-	-	-	-	-	-	-
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825

(l) Ni-resist cast iron

* E Hole Group - See 71-1G

Generator Type

71-1G1

	FLYWHEEL NUMBER					
	5174917	5188745				
A	2 7/16	3/4				
B	$\frac{16.349}{16.346}(a)$	$\frac{16.985}{16.983}(a)$				
C	5/8 - 11	5/8 - 11				
D	8	8				
E	*	*				
F	15	15 1/2				
G	-	-				
GG	3/4	-				
H	-	-				
HH	3/8	-				
I	1 1/4	1 1/8				
J	5 15/32	5 5/8				
JJ	13 11/16	13 1/2				
K	3 59/64	3 59/64				
L	$\frac{2.625}{2.626}$	$\frac{2.805}{2.810}$				
M	11/16	1 3/16				
N	18 7/8	20				
O	1 1/2	3 13/32				
P	-	-				
Q	13/16	1 9/32				
R	1 1/8	1 1/8				
S	1 3/8	3 5/32				
T	-	-				
Z	$\frac{3.9555}{3.8825}$	$\frac{3.9555}{3.8825}$				

a) O.D. Pilot
 *) E Hole Group

Generator Type
 71 - 1G2