

	FLYWHEEL NUMBER						
	5114068 *	5114068 *	5118424	5126392 *	5126392 *	5168278	5171720
A	1 45/64(d)	1 59/64(c)	1 33/64(d)	1 45/64(d)	1 57/64(c)	2 11/64(c)	19/64(c)
B	<u>13.876</u> 13.879	<u>12.377</u> 12.380	<u>13.876</u> 13.879	<u>13.876</u> 13.879	<u>12.377</u> 12.380	<u>12.377</u> 12.380	<u>15.502</u> 15.505
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	1/2 - 13
D	8	8	8	8	8	8	8
F	13 1/8	11 5/8	13 1/8	13 1/8	11 5/8	11 5/8	14 3/8
I	3/4	3/4	3/4	3/4	3/4	11/16	15/16
J	10 5/8	10 5/8	12	10 5/8	10 5/8	10 5/8	13 1/4
K	4 9/64(d)	4 11/64(c)	3 57/64(d)	3 59/64(d)	3 59/64(d)	3 55/64(c)	4 31/64(c)
L	<u>2.4396</u> (b) 2.4404	<u>2.4396</u> (b) 2.4404	<u>2.8345</u> 2.8353	<u>2.8340</u> 2.8348	<u>2.8340</u> 2.8348	<u>2.8345</u> 2.8348	2 5/8
M	1 1/8	1 1/8	1 7/16	29/32	29/32	13/16	1 7/16
N	17 1/4	17 1/4	17 1/4	17 1/4	17 1/4	17 1/4	17 1/4
O	3 3/8	3 3/8	3 13/16	3 3/8	3 3/8	3 3/8	4 5/8
P	3/8	9/16	5/8	3/8	9/16	13/16	3/16
Z	<u>4.4865</u> (d) 4.4135	<u>4.5128</u> (c) 4.4543	<u>4.4865</u> (d) 4.4135	<u>4.4865</u> (d) 4.4135	<u>4.5128</u> (c) 4.4543	<u>4.5128</u> (c) 4.4543	<u>4.5128</u> (c) 4.4543

(b) Uses Hyatt Roller Bearing

(c) Applies to 2-71 Engine only

(d) Applies to 3, 4, 6-71 Engines only

* Flywheel machined to accomodate all dimensions shown

Drive Ring Type

71-2A1

	FLYWHEEL NUMBER						
	5173835	5179064(f)	5187955 *	5187955 *	5189447(b)	5129896 (b)	5131633
A	2 9/64(d)	2 9/64(d)	1 59/64(c)	1 45/64(d)	2 11/64(c)	2 1/8	1 5/8 (d)
B	<u>13.876</u> 13.879	<u>13.876</u> 13.879	<u>12.377</u> 12.380	<u>13.876</u> 13.879	<u>12.377</u> 12.380	<u>12.377</u> 12.380	<u>13.876</u> 13.879
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16
D	8	8	8	8	8	8	8
F	13 1/8	13 1/8	11 5/8	13 1/8	11 5/8	11 5/8	13 1/8
I	3/4	3/4	3/4	3/4	3/4	3/4	3/4
J	12	12	10 5/8	10 5/8	10 5/8	10 5/8	12
K	3 53/64(d)	3 53/64(d)	3 47/64(c)	3 45/64(d)	4 31/64(c)	4	3 57/64(d)
L	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353	<u>2.4408</u> 2.4416	<u>2.4408</u> 2.4416	<u>2.8333</u> 2.8341	<u>2.4396</u> 2.4404 (b)	<u>2.8345</u> 2.8353
M	1 7/16	1 7/16	11/16	11/16	1 1/64	1	7/8
N	17 1/4	17 1/4	17 1/4	17 1/4	17 1/4	17 1/4	17 1/4
O	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 3/4	3 13/16
P	13/16	13/16	9/16	3/8	13/16	3/16	3/4
Z	<u>4.4865</u> (d) 4.4135	<u>4.4865</u> (d) 4.4135	<u>4.5128</u> (c) 4.4543	<u>4.4865</u> (d) 4.4135	<u>4.5128</u> (c) 4.4543	<u>4.4865</u> 4.4135	<u>4.4865</u> (d) 4.4135

- (b) Uses Hyatt Roller Bearing
(c) Applies to 2-71 Engine only
(d) Applies to 3, 4, 6-71 Engines only

(f) Machined for ring seal at crankshaft

* Flywheel Machined to Accomodate All Dimensions Shown

Drive Ring Type

71-2A2

	FLYWHEEL NUMBER						
	5108790	5169821*	5123129(b)	5124469(c)	5124070	5124469	5123129
A	1 39/64(d)	3 1/4	3 1/64	2 29/32	3 9/64	2 57/64	3 1/64
B	<u>13.876</u> 13.879	<u>9.001</u> 9.004	<u>17.252</u> 17.255	<u>16.002</u> 16.005	<u>15.252</u> 15.255	<u>16.002</u> 16.005	<u>17.252</u> 17.255
C	3/8-16	3/8-16	3/8-16	3/8-16	3/8-16	3/8-16	3/8-16
D	8	8	8	8	12	8	8
F	13 1/8	7 3/4	16 1/2	15 1/4	14 3/8	15 1/4	16 1/2
I	3/4	Thru	Thru	3/4	3/4	3/4	Thru
J	12	5 1/2	15 5/8	14	13 5/8	14	15 5/8
K	3 57/64	4 1/2	-	-	3 59/64	3 59/64	3 59/64
L	<u>2.8345</u> 2.8353	2 5/8	1 1/2	<u>1.573</u> 1.575	2 25/54	<u>1.573</u> 1.575	
M	1 1/8	3/4	1 5/16	59/64	5/8	29/64	15/16
N	17 1/4	17 1/4	17 1/2	16 1/2	16 39/64	16 1/2	17 1/2
O	3 13/16	3 3/8	2	2 25/64	1 21/32	2 25/64	1 3/4
P	23/32	1/4	1/8	1/8	1/16	1/8	1/8
Z	<u>4.4865(d)</u> 4.4135	<u>4.5128</u> 4.4543	<u>4.5128</u> 4.4543	<u>4.5128</u> 4.4543	<u>4.5128</u> 4.4543	<u>4.5128</u> 4.4543	<u>4.5128</u> 4.4543

* Marine Appl. - can be used elsewhere

(b) Special Bearing Hub.

(c) Special Bearing Hub.

(d) Applies to 3, 4, 6-71 engines only

Drive Ring Type

71-2A3

	FLYWHEEL NUMBER						
	5182380	5134578	5136001*	5110231		5141852	5141954
A	2 3/64	1 33/64	1 9/16	2 23/64		2.12	1.56(d)
B	14 3/8	<u>13.876</u> 13.879	<u>13.879</u> 13.876	14 15/16		<u>16.002</u> 16.005	-
C	3/8-16	3/8-16	3/8-16	5/16-18		3/8-16	3/8-16
D	8	8	8	8-a		8	8
F	12.750	13 1/8	13 1/8	15 5/8		15.250	13.125
I	7/8	3/4	3/4	23/32		.76	.75
J	11 3/4	10 5/8	12	-		14.25	12.00
K	3 59/64	3 59/64	3 59/64	2 45/64		4.41	3.94(d)
L	<u>2.4401</u> 2.4408	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353	<u>1.575</u> 1.573		<u>2.4401</u> 2.4409	<u>2.4401</u> 2.4409
M	1 1/4	1 7/16	1 7/16	2 11/32		.92	.94
N	17 13/32	17 1/4	17 1/4	17 1/4		16.50	17.25
O	2 7/8	3 3/8	3 13/16	2 3/8		2.75	3.13
P	3/16	3/16	3/16	-		.18	-
Z	<u>4.5128</u> 4.4543	<u>4.4865</u> 4.4135	<u>4.5128</u> 4.4543	<u>4.5128</u> 4.4543		<u>4.4865</u> 4.4135	<u>4.4865</u> 4.4135

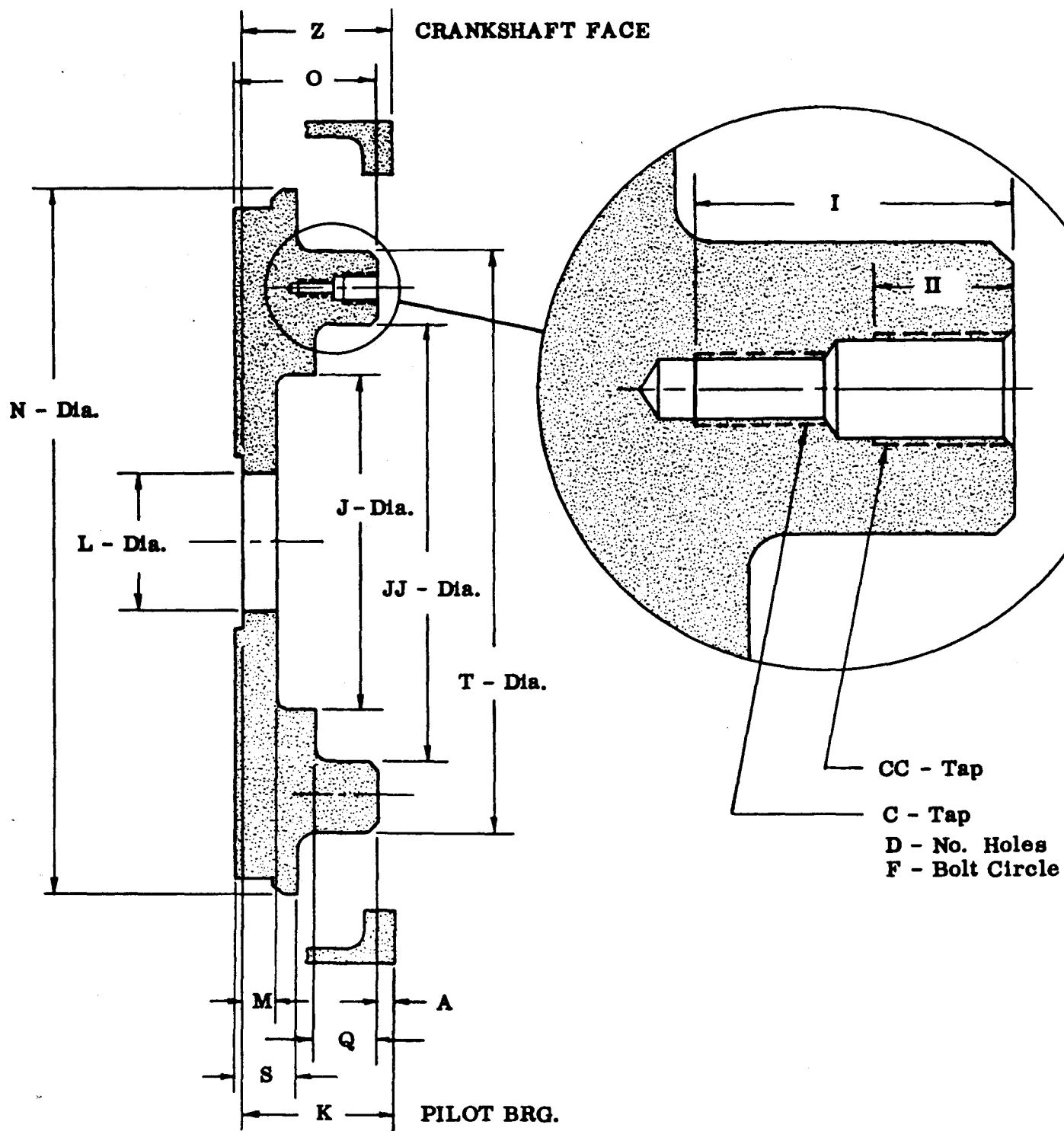
* For 2-71 Only
a Not equally spaced

Drive Ring Type
71-2A4

	FLYWHEEL NUMBER						
	5143165	5143639	5143689	5148045			
A	1.62	2.70	2.84	.84			
B	$\frac{13.879}{13.876}$	$\frac{13.968}{13.972}$		$\frac{13.879}{13.876}$			
C	3/8	3/8-16	3/8-16	3/8-16			
D	8	12	6	8			
F	13.125	14.75	14.750	13.125			
I	.74	1.18	.76	.75			
J	12.00	6.50	14.0	12.38			
K	3.51	4.10	2.81	4.45			
L	$\frac{2.8345}{2.8353}$	$\frac{2.4400}{2.4408}$	$\frac{2.0472}{2.0464}$	2.80			
M	1.81	1.10	1.00	1.44			
N	17.25	17.40	16.20	16.20			
O	3.81	3.38	1.85	3.86			
P	.74	.33		.36			
Q		1.01		-			
Z	$\frac{4.4865}{4.4135}$	$\frac{4.5128^*}{4.4543}$	$\frac{4.5128^*}{4.4543}$	$\frac{4.4865}{4.4135}$			

* Applicable for 2-71 Engine.

Drive Ring Type
71-2A5

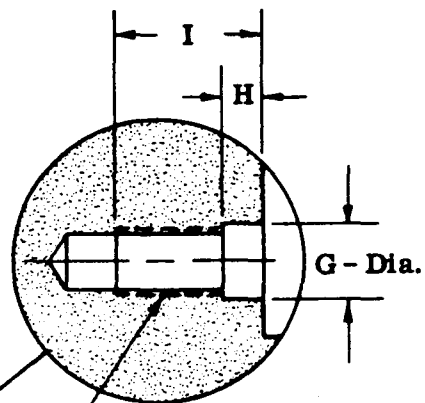
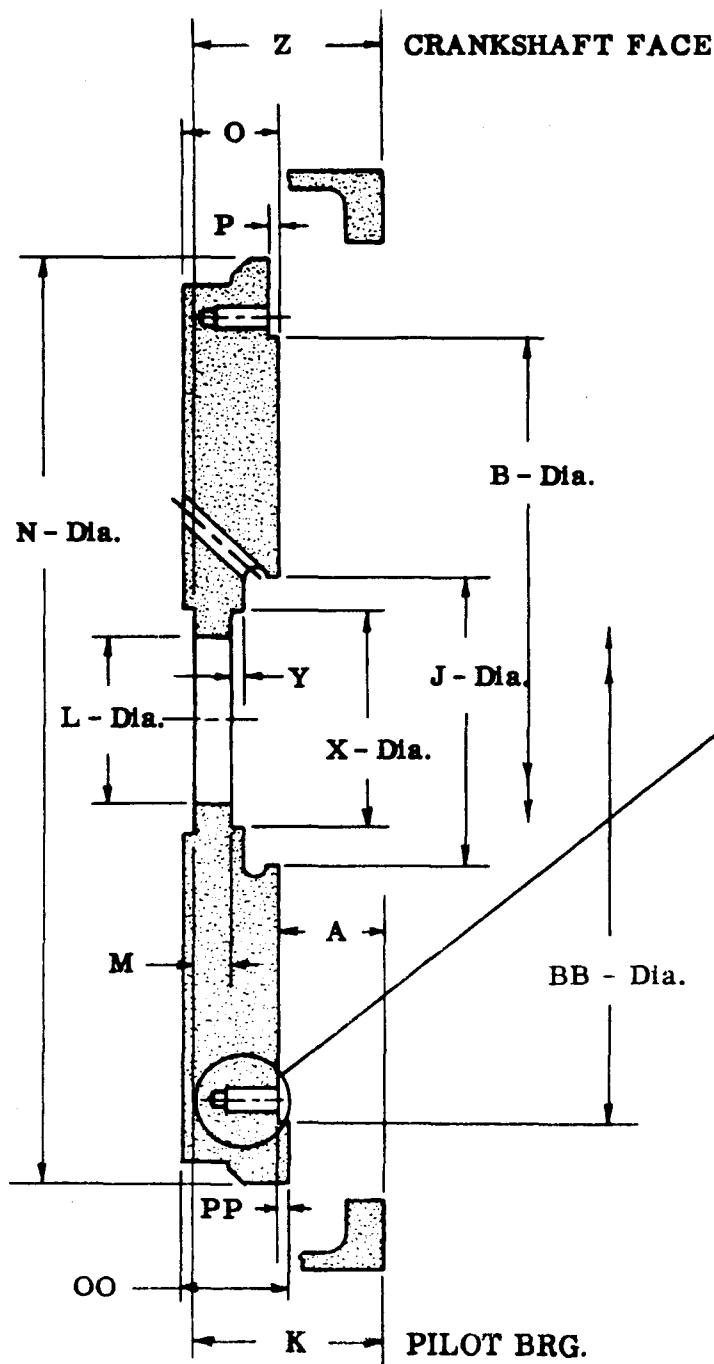
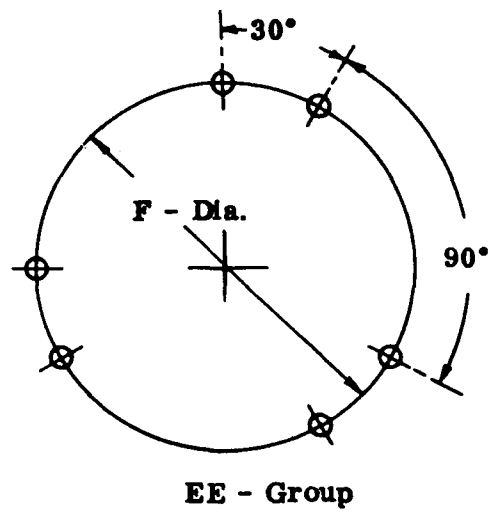
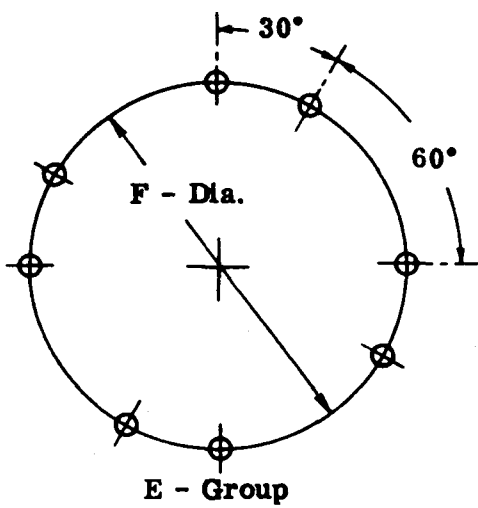


	FLYWHEEL NUMBER						
	5132627(d)						
A	0						
C	$\frac{1}{2} - 13$						
CC	-						
D	8						
F	14						
I	$1 \frac{1}{4}$						
II	-						
J	-						
JJ	$12 \frac{3}{8}$						
K	$3 \frac{59}{64}$						
L	$1 \frac{5}{8}$						
M	$1 \frac{1}{8}$						
N	16.20						
O	$4 \frac{45}{64}$						
Q	-						
S	1.0						
T	$15 \frac{7}{8}$						
Z	$\frac{4.4865}{4.4135}(d)$						

(d) Applies to 3,4, & 6-71 Engines only

Industrial Clutch

71-2B1



- C - Tap
 - D - No. Holes
 - E - or EE - Hole Grouping (a)
 - F - Bolt Circle
- (a) When E & EE are blank in table, holes D are equally spaced

Flat Type

71-2C

	FLYWHEEL NUMBER						
	5115357(l)	5116788	5120754	5122169	5154525	5155251	5157544
A	2 57/64(d)	2 31/64(d)	2 57/64(d)	1 35/64(c)	1 15/64(c)	1 43/64(c)	2 57/64(d)
B	<u>16.249</u> 16.252	-	<u>16.249</u> 16.252	-	-	-	<u>16.249</u> 16.252
BB	-	<u>17.156</u> 17.159	-	-	-	-	-
C	5/16 - 18	7/16 - 14	5/16 - 18	3/8 - 16	3/8 - 16	3/8 - 16	5/16 - 18
D	12	12	12	8	9	8	12
E	-	-	-	*	-	*	-
EE	-	-	-	-	-	-	-
F	16 29/32	16 5/8	16 29/32	14 1/8	12 3/8	13 7/8	16 29/32
G	-	-	-	<u>.3760</u> .3775	<u>.3760</u> .3775	<u>.375</u> .377	-
H	-	-	-	3/16	1/4	3/8	-
I	21/32	23/32	21/32	15/16	7/8	1 3/16	21/32
J	8 11/16	6	8 11/16	6 7/8	6 1/2	6 7/8	8 11/16
K	4 29/64(d)	4 1/64(d)	4 29/64(d)	3 27/64(c)	3 3/64(c)	4 7/32(c)	4 29/64(d)
L	<u>2.8345</u> 2.8353	<u>2.4401</u> 2.4409	<u>2.8345</u> 2.8353	<u>2.0464</u> 2.0472	<u>1.3773</u> 1.3781	<u>2.0464</u> 2.0472	<u>2.8345</u> 2.8353
M	1/2	3/4	1/2	9/16	13/32	1 9/64	13/16
N	17 27/64	17 1/2	17 27/64	16 3/16	17 1/4	17 1/4	17 27/64
O	1 13/16	-	1 13/16	3 3/16	3 1/2	3 1/16	1 13/16
OO	-	2 11/32	-	-	-	-	-
P	5/32	-	5/32	-	-	-	5/32
PP	-	1/8	-	-	-	-	-
X	5 1/8	-	5 1/8	-	-	-	-
Y	1/4	-	1/4	-	-	-	-
Z	<u>4.4865(d)</u> 4.4135	<u>4.4865(d)</u> 4.4135	<u>4.4865 (d)</u> 4.4135	<u>4.5128(c)</u> 4.4543	<u>4.5128 (c)</u> 4.4543	<u>4.5128 (c)</u> 4.4543	<u>4.4865(d)</u> 4.4135

(l) Ni-resist cast iron

(c) Applies to 2

(d) Applies to 3,

* E Hole Group - See 71-2C

Flat Type

71-2C1

	FLYWHEEL NUMBER						
	5171970	5175469	5125880(q)	5135133	5137551 (1)	5138255	5142390
A	2 57/64(d)	2 33/64(c)	2 31/64	3.31	2 57/64	2 31/64	2.06
B	<u>16.249</u> 16.252	-	-	-	<u>16.249</u> 16.252	-	-
BB	-	-	<u>17.156</u> 17.159	<u>12.377</u> 12.375	-	<u>17.156</u> 17.159	-
C	5/16 - 18	3/8 - 16	7/16 - 14	3/8 - 16	5/16 -18	7/16 -14	3/8-16
D	12	8	12	8	12	12	8
E	-	-	-	-	-	-	*
EE	-	-	-	-	-	-	-
F	16 29/32	12 5/8	16 5/8	11.625	16 29/32	16 5/8	14.125
G	-	<u>.3775</u> .376	-	-	-	-	<u>.3760</u> .3775
H	-	3/16	-	-	-	-	.18
I	21/32	15/16	11/16	Thru	21/32	23/32	.94
J	8 11/16	6	8 3/4	5.50	8 11/16	8 3/4	6.88
K	4 29/64(d)	4 3/64(c)	3 59/64	3 59/64	4 29/64	4 1/64	3.94
L	<u>2.8345</u> 2.8353	<u>2.4401</u> 2.4409	<u>2.8345</u> 2.8353	<u>2.0472</u> 2.0464	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353	<u>2.0464</u> 2.0472
M	1/2	3/4	25/32	1.00	1/2	3/4	1.06
N	17 27/64	17 1/4	17 9/16	16.20	17 27/64	17 1/2	16.18
O	1 13/16	2 7/32	-	1 9/16	1 13/16	-	2.62
OO	-	-	1 51/64	1 5/16	-	2 11/32	-
P	5/32	-	-	-	5/32	-	-
PP	-	-	7/64	3/16	-	1/8	-
X	5 1/2	-	-	-	5 1/8	-	-
Y	1/4	-	-	-	1/4	-	-
Z	<u>4.4865(d)</u> 4.4135	<u>4.5128</u> 4.4543	<u>3.9555</u> 3.8825	<u>4.4865</u> 4.4135	<u>4.4865(d)</u> 4.4135	<u>4.4865</u> 4.4135	<u>4.4865</u> 4.4135

(c) Applies to 2-71 only

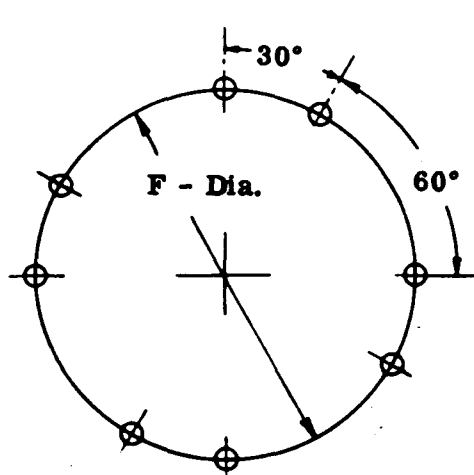
(d) Applies to 3, 4, 6-71 only

(q) Requires SAE #1 Hsg. with #2 Starter position

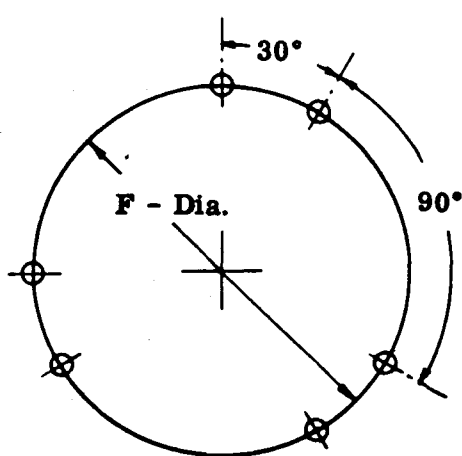
(1) NI - Resist Cast Iron

Flat Type

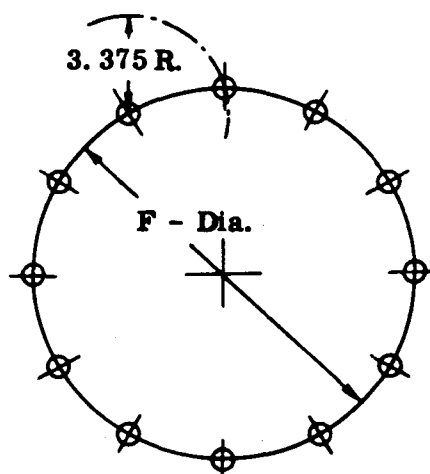
71-2C2



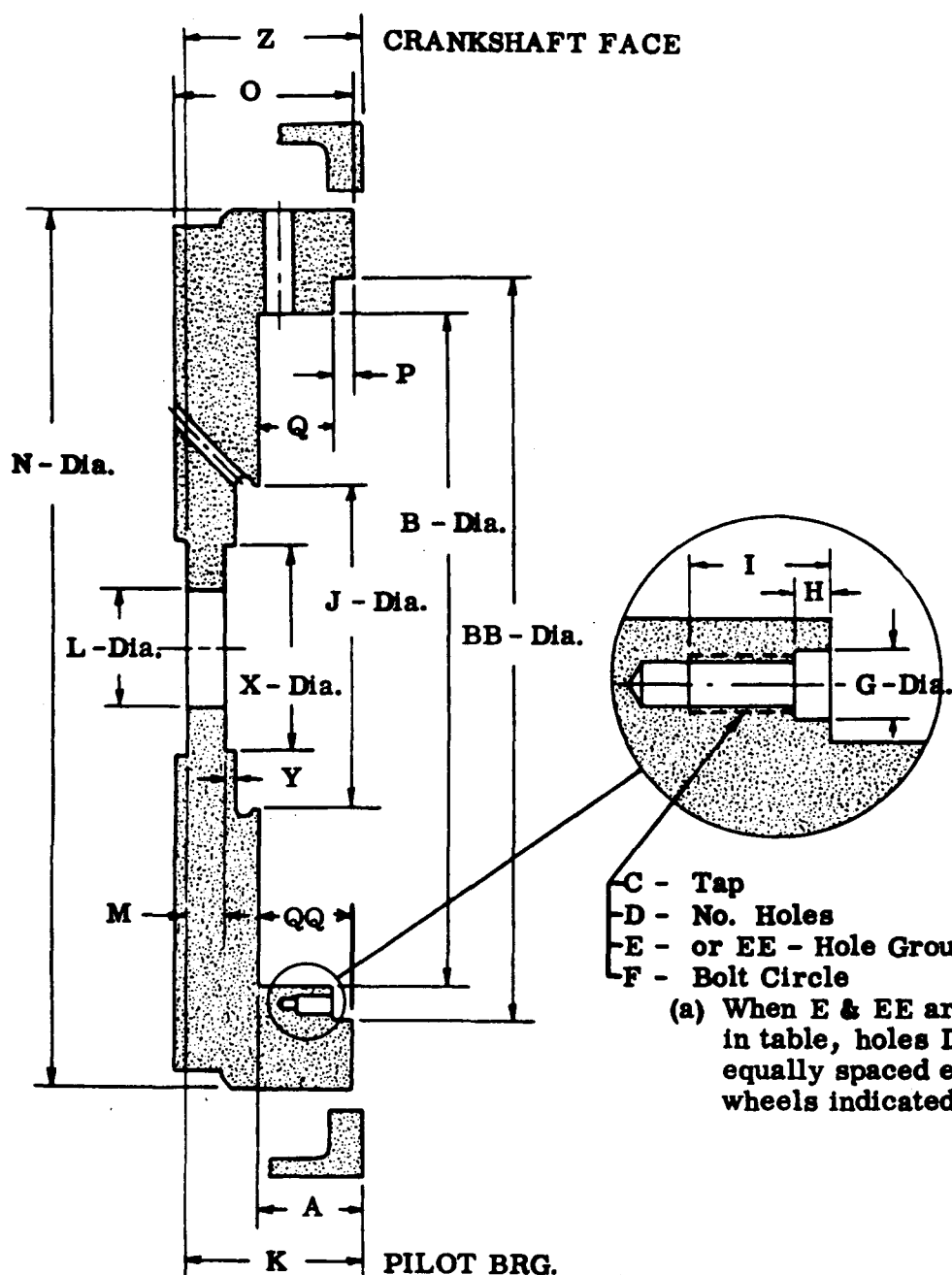
E - Group



EE - Group



Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.



- C - Tap
- D - No. Holes
- E - or EE - Hole Grouping (a)
- F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Single Plate

	FLYWHEEL NUMBER						
	5110811	5110821	5114978	5116707	5119802(h)	5150452#	5151872
A	(g)	2 11/16 (d)	2 25/64(d)	3 7/64(d)	2 11/16(d)	2 1/64(d)	2 1/64(d)
B	14 1/16	15 15/16	15 1/4	14 1/8	15 15/16	<u>13.998</u> 14.001	<u>13.187</u> 13.190
BB	<u>15.375</u> 15.376	<u>17.187</u> 17.190	<u>16.625</u> 16.628	<u>15.500</u> 15.503	<u>17.187</u> 17.190	16	-
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	7/16 - 14
D	12	18	12	12	18	12	6
E	-	-	-	-	-	-	-
EE	-	-	-	-	-	-	-
F	14 5/8	16 11/16	15 7/8	14 3/4	16 11/16	14 3/4	13 3/4
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	7/8	3/4	7/8	11/16	3/4	7/8	1
J	7 9/16	8 3/4	7 1/2	6 3/8	8 3/4	6 1/2	6 1/2
K	(g)	3 7/8(d)	3 61/64(d)	4 17/64(d)	3 7/8(d)	3 39/64(d)	3 39/64(d)
L	2 9/16	<u>2.0464</u> 2.0472	<u>2.4401</u> 2.4409	<u>1.8459</u> 1.8503	<u>2.0464</u> 2.0472	<u>1.8495</u> 1.8503	<u>1.8495</u> 1.8503
M	3/4	19/32	45/64	11/16	19/32	11/16	11/16
N	17 1/4	17 1/2	17 13/32	17 1/4	17 1/2	17 13/32	17 13/32
O	4 13/32	3 15/32	4 1/4	2 29/32	3 15/32	4 1/8	4 3/16
P	1/8	9/64	3/16	1/8	9/64	1/8	-
Q	1 3/8	1 5/16	1 3/4	1 3/16	1 5/16	1 5/16	-
QQ	-	-	-	-	-	-	1 1/2
X	<u>4.751</u> 4.753	-	-	-	-	-	-
Y	5/32	-	-	-	-	-	-
Z	(g)	<u>4.4865</u> (d) 4.4135	<u>4.4865</u> (d) 4.4135	<u>4.4865</u> (d) 4.4135	<u>4.4865</u> (d) 4.4135	<u>4.4865</u> (d) 4.4135	<u>4.4865</u> (d) 4.4135

Has one unequally spaced hole - See Sheet 71-2D

(d) Applies to 3, 4, 6-71 only

(g) Special housing without bell

(h) Drilled for pilot bearing external lubrication

Pot Type - Single Plate

71-2D1

	FLYWHEEL NUMBER						
	5153048	5153050	5153120	5153757	5155288	5167123#	5167148
A	2 3/64(c)	2 1/64(d)	2 33/64(d)	2 1/64(d)	2 55/64(d)	2 41/64(d)	2 41/64(d)
B	14 1/32	15 1/4	<u>15.122</u> 15.125	16 1/8	15 7/8	<u>14.001</u> 14.004	<u>13.186</u> 13.189
BB	<u>15.375</u> 15.378	<u>17.000</u> 17.003	-	<u>17.750</u> 17.753	<u>17.187</u> 17.190	-	-
C	3/8 - 16	1/2 - 13	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	7/16 - 14
D	12	9	12	18	18	12	6
E	-	-	-	-	-	-	-
EE	-	-	-	-	-	-	-
F	14 5/8	16 1/4	15 7/8	16 7/8	16 11/16	14 3/4	13 3/4
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	3/4	1 3/16	7/8	3/4	3/4	7/8	1
J	7 7/16	7 7/16	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2
K	4 31/64(c)	4 29/64(d)	4 13/64(d)	3 47/64(d)	4 19/64(d)	4 1/32(d)	4 1/32(d)
L	<u>2.8345</u> 2.8353	<u>2.8345</u> 2.8353	<u>2.4401</u> 2.4409	<u>2.0464</u> 2.0472	<u>2.4401</u> 2.4409	<u>2.4401</u> 2.4409	<u>2.4401</u> 2.4409
M	1 7/16	1 7/16	11/16	19/32	5/8	45/64	45/64
N	17 13/32	17 13/32	17 13/32	18 1/4	17 1/2	17 13/32	17 13/32
O	4 3/16	4 7/16	4	4 1/4	3 3/4	3 7/8	3 29/32
P	1/8	1/8	-	1/4	1/8	-	-
Q	1 3/8	1 5/8	-	1 5/16	1 25/32	-	-
QQ	-	-	1 13/16	-	-	1 13/16	1 27/32
X	-	-	-	5 1/8	-	-	-
Y	-	-	-	7/32	-	-	-
Z	<u>4.5128(c)</u> 4.4543	<u>4.4865(d)</u> 4.4135	<u>4.4865 (d)</u> 4.4135	<u>4.4865 (d)</u> 4.4135	<u>4.4865(d)</u> 4.4135	<u>4.4865(d)</u> 4.4135	<u>4.4865(d)</u> 4.4135

Has one unequally spaced hole - See Sheet 71-2D

(c) Applies to 2-71 only

(d) Applies to 3, 4, 6-71 only

Pot Type - Single Plate

71-2D2

	PLYWHEEL NUMBER						
	5172469#	5172941	5176938	5177085	5177589#	5179589	5181656
A	2 9/64(d)	2 17/64(d)	2 41/64(d)	2 7/16(c)	2 19/64(c)	2 41/64(d)	2 41/64(d)
B	<u>14.001</u> 14.004	15 13/16	<u>15.124</u> 15.127	12	<u>14.001</u> 14.004	14 1/16	15 1/4
BB	-	<u>17.187</u> 17.190	-	<u>13.187</u> 13.190	-	<u>15.502</u> 15.505	<u>16.624</u> 16.627
C	3/8 - 16	3/8 - 16	3/8 - 16	5/16 - 18	3/8 - 16	3/8 - 16	3/8 - 16
D	12	12	12	9	12	12	12
E	-	-	-	-	-	-	-
EE	-	-	-	-	-	-	-
F	14 3/4	16 1/2	15 7/8	12 1/2	14 3/4	14 3/4	15 7/8
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	7/8	3/4	7/8	5/8	7/8	7/8	7/8
J	7	6 1/2	6 1/2	6 5/8	7	6 1/2	7 1/4
K	3 29/64(d)	3 47/64(d)	4 1/32 (d)	3 13/16(c)	3 57/64(c)	4 1/32(d)	4 1/32(d)
L	<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472	<u>2.4401</u> 2.4409	<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472	<u>2.4401</u> 2.4409	<u>2.4401</u> 2.4409
M	19/32	19/32	45/64	23/32	19/32	45/64	45/64
N	17 3/8	18 1/4	17 13/32	17 1/4	17 3/8	17 13/32	17 13/32
O	4 3/8	4 3/16	3 7/8	3 11/16	4 1/4	3 3/8	3 29/32
P	-	1/8	-	13/64	-	1/8	3/32
Q	-	1 5/8	-	1 3/16	-	1 3/16	1 3/4
QQ	1 13/16	-	1 13/16	-	1 13/16	-	-
X	-	-	-	-	-	-	-
Y	-	-	-	-	-	-	-
Z	<u>4.4865(d)</u> 4.4135	<u>4.4865 (d)</u> 4.4135	<u>4.4865 (d)</u> 4.4135	<u>4.5128(c)</u> 4.4543	<u>4.5128(c)</u> 4.4543	<u>4.4865 (d)</u> 4.4135	<u>4.4865 (d)</u> 4.4135

Has one unequally spaced hole - See Sheet 71-2D

(c) Applies to 2-71 only

(d) Applies to 3, 4, 6-71 only

Pot Type - Single Plate

71-2D3

	FLYWHEEL NUMBER						
	5184968	5185351	5185352#	5189192	5189588	5189685#	5114979
A	2 41/64(d)	2 39/64(d)	2 61/64(d)	2 25/64(d)	(g)	2 1/64(d)	2 41/64(d)
B	<u>15.124</u> 15.127	15 7/8	14 1/16	15 15/16	14 1/16	13 31/32	15 1/4
BB	-	<u>17.187</u> 17.190	<u>15.373</u> 15.377	<u>17.187</u> 17.190	<u>15.502</u> 15.505	<u>15.497</u> 15.500	<u>16.625</u> 16.628
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16
D	12	18	12	18	12	12	12
E	-	-	-	-	-	-	-
EE	-	-	-	-	-	-	-
F	15 7/8	16 11/16	14 3/4	16 11/16	14 3/4	14 3/4	15 7/8
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	7/8	3/4	3/4	3/4	13/16	7/8	7/8
J	6 1/2	7	7	8 15/16	7 9/16	6 1/2	6 1/2
K	4 5/64(d)	4 19/64(d)	4 11/64(d)	3 61/64(d)	(g)	3 39/64(d)	4 1/32(d)
L	<u>2.8338</u> 2.8346	<u>2.4401</u> 2.4409	<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472	2 9/16	<u>1.8495</u> 1.8503	<u>2.4401</u> 2.4409
M	3/4	25/32	13/16	25/32	3/4	5/8	45/64
N	17 13/32	17 17/32	17 13/32	17 1/2	17 1/4	17 13/32	17 13/32
O	3 7/8	3 17/32	3 11/32	3 3/4	4 7/32	4 1/8	3 31/32
P	-	1/8	1/16	1/8	1/8	1/4	5/32
Q	-	1 5/16	1 19/32	1 5/16	1 3/16	1 3/16	1 3/4
QQ	1 13/16	-	-	-	-	-	-
X	-	-	-	-	<u>4.751</u> 4.753	-	-
Y	-	-	-	-	5/32	-	-
Z	<u>4.4865</u> 4.4135	<u>4.4865</u> 4.4135	<u>4.4865</u> 4.4135	<u>4.4865</u> 4.4135	(g)	<u>4.4865</u> 4.4135	<u>4.4865</u> 4.4135

Has one unequally spaced hole - See Sheet 71-2D

(d) Applies to 3, 4, 6-71 only
(g) Special Housing without Bell

Pot Type - Single Plate

71-2D4

	FLYWHEEL NUMBER					
	5189654(m)	5143639		5189749(a)	5133604	5145031
A	2 5/8(m)	2.70		2 7/8	2 33/64 (a)	2 39/64(d)
B	15 29/32	<u>13.968</u> 13.972		15 1/4		15 7/8
BB	<u>17.187</u> 17.190			<u>16.623</u> <u>16.626</u>	<u>15.122</u> 15.125	<u>17.187</u> 17.190
C	3/8 - 16	3/8-16		3/8 - 16	3/8 - 16	3/8 - 16
D	12	12		12	12	18
E				-	-	
EE	-			-	-	
F	16 1/2	14.750		15 7/8	15 7/8	16 11/16
G	-			-	-	
H	-			-	-	
I	1	1.18		11/16	7/8	3/4
J	8 3/4	6.56		7 1/2	6 1/2	8.75
K	3 15/16(m)	4.10		4 27/64	4 19/64 (a)	4 19/64(d)
L	<u>2.8345</u> 2.8353	<u>2.4400</u> 2.4408		<u>2.4401</u> <u>2.4409</u>	<u>2.4401</u> <u>2.4409</u>	
M	3/4	1.10		23/32	25/32	
N	17 1/2	17.4		17	17 13/32	17 17/32
O	3 15/32	3.38		3 3/4	3 17/32	
P	1/8	.33		3/16	-	1/8
Q	1 25/32	1.01		1 3/4	-	1 5/16
QQ	1 29/32			1 15/16	1 13/16	
X	5 1/2			5 1/4	-	
Y	1/8			1/8	-	
Z	3 15/16M	<u>4.5128</u> 4.4543		<u>4.5122</u> 4.4543	<u>4.4865</u> 4.4135	<u>4.4865</u> 4.4135

(m) Shipped loose for remote mounted transmission

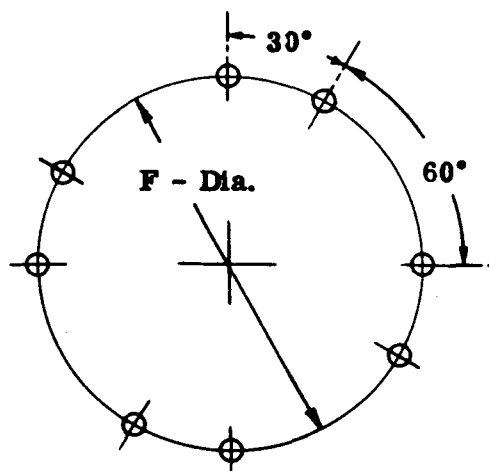
* E Hole Group - see 71-2D

(a) No Ring Gear

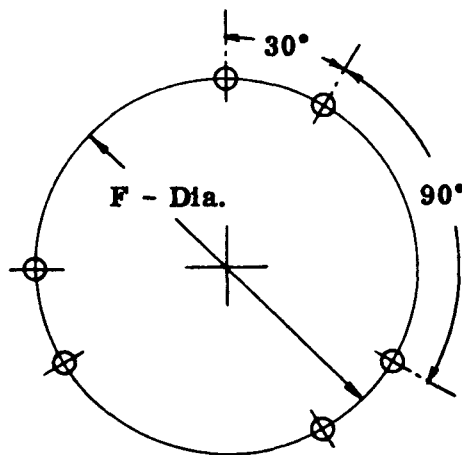
(d) Applies to 3,4 & 6-71 only

Pot Type - Single Plate

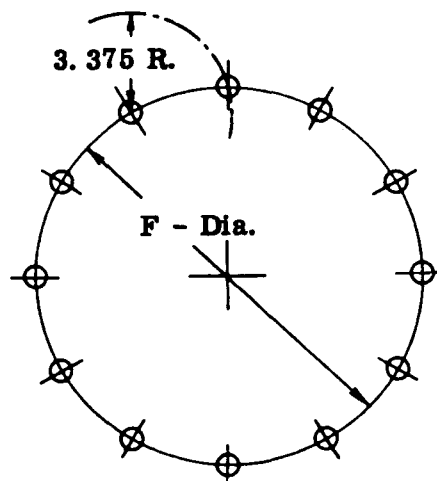
71-2D5



E - Group

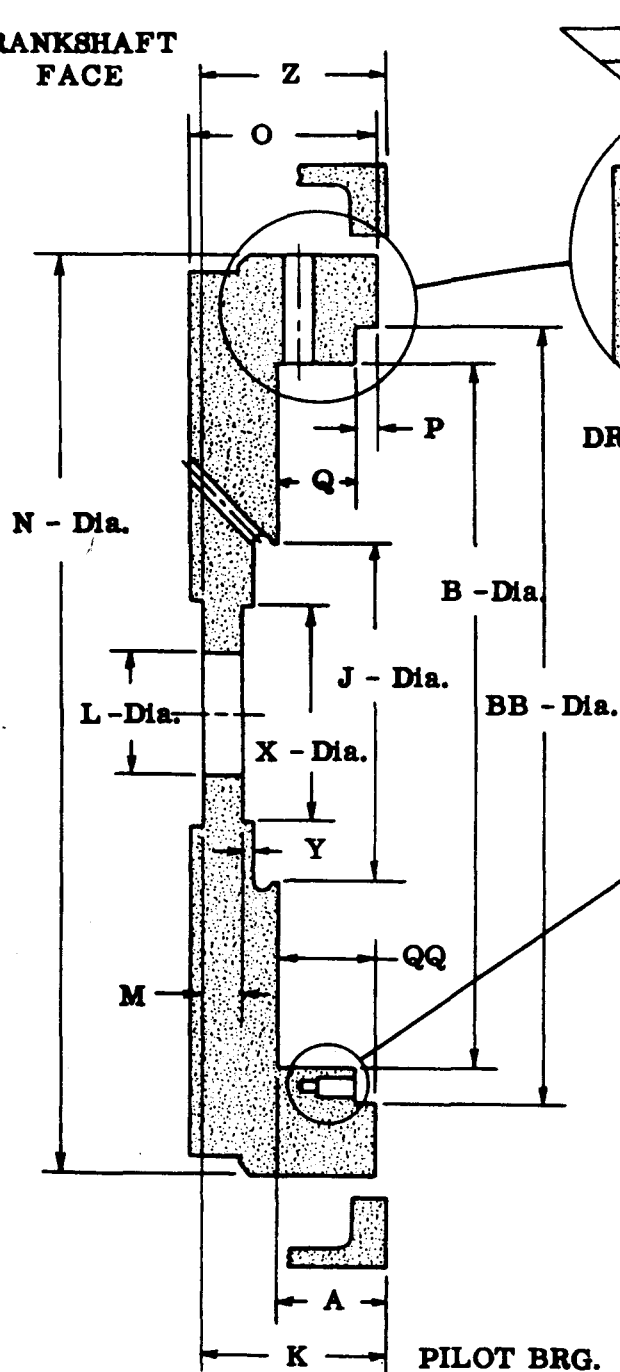


EE - Group

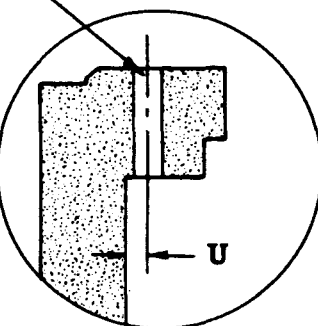


Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.

CRANKSHAFT
FACE

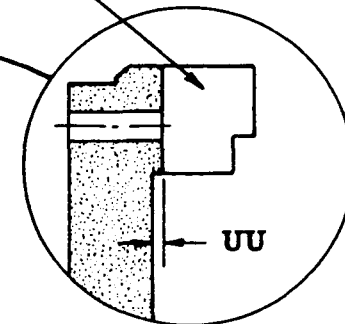


V - Ream
W - No. Holes

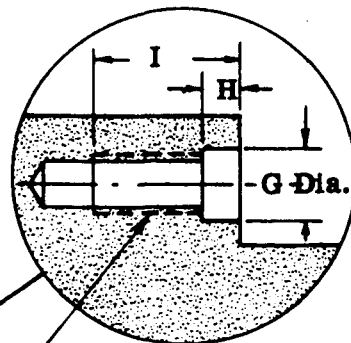


DRIVE PIN HOLE

VV - Slot Width
WW - No. Slots



DRIVE LUG SLOT



C - Tap
D - No. Holes
E or EE - Hole Grouping (a)
F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Double Plate

71-2E

	FLYWHEEL NUMBER						
	5123011	5153759	5154421	5185954#	5187604	5126486	5177286
A	2 41/64(d)	2 1/64(d)	2 1/64(d)	2 33/64(d)	3 9/32(d)	2 41/64(j)	2 33/64(d)
B	14 3/8	-	14 3/16	<u>14.002</u> 14.005	<u>15.060</u> 15.063	14 3/8	<u>14.752</u> 14.755
BB	<u>16.250</u> 16.253	<u>15.750</u> 15.753	-	-	-	-	-
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16
D	12	6	6	12	12	12	12
E	-	-	-	-	-	-	-
EE	-	-	-	-	-	-	-
F	15 5/8	16 1/2	14 3/4	14 3/4	15 3/4	15 1/2	15 1/2
G	-	-	<u>.3760</u> .3775	-	-	<u>.3775</u> .3760	-
H	-	-	1/4	-	-	7/32	-
I	3/4	15/16	7/8	3/4	13/16	1 3/32	11/16
J	7 1/16	6 1/2	6 1/2	7	6 3/8	7 1/16	7
K	4 1/64(d)	3 47/64(d)	3 45/64(d)	3 59/64(d)	4 33/64(d)	3 15/16(j)	3 63/64(d)
L	<u>2.8345</u> 2.8353	<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472	<u>2.8345</u> 2.8353	<u>1.8495</u> 1.8503	<u>2.4402</u> 2.4408	<u>2.8345</u> 2.8353
M	51/64	19/32	5/8	13/16	11/16	3/4	13/16
N	17 13/32	17 3/8	17 13/32	17 13/32	17 13/32	16 3/8	17 13/32
O	3 13/32	4 3/16	4 5/32	5 1/8	2 53/64	3 5/32	5 1/8
P	15/64	-	-	-	-	-	-
Q	1 3/32	-	-	-	-	-	-
QQ	-	1 1/2	1 15/32	2 15/16	1 13/32	1 21/32	2 15/16
U	-	3/4	-	11/16	27/32	-	3/4
UU	5/32	-	1/32	-	-	5/32	-
V	-	<u>.4374</u> .4376	-	<u>.4990</u> .5005	<u>.4995</u> .5005	-	<u>.4990</u> .5005
VV	<u>2.007</u> 2.010	-	1 1/2	-	-	<u>2.007</u> 2.010	-
W	-	3	-	4	4	-	12
WW	4	-	6	-	-	4	-
X	-	5 1/8	5 1/8	-	-	-	-
Y	-	7/32	5/32	-	-	-	-
Z	<u>4.4865(d)</u> 4.4135	<u>4.4865(d)</u> 4.4135	<u>4.4865(d)</u> 4.4135	<u>4.4865(d)</u> 4.4135	<u>4.4865(d)</u> 4.4135	<u>4.4889(j)</u> 4.4119	<u>4.4865(d)</u> 4.4135

Has one unequally spaced hole - See Sheet 71-2E

(d) Applies to 3, 4, 6-71 only

(j) Applies to 6V-71 only

Pot Type - Double Plate

71-2E1

	FLYWHEEL NUMBER					
	5128288	5129565 (q)	5134221	5136849	5134764 #	
A	2 39/64	2 13/32	2 5/8	2.625	2.50	
B	13 3/8	<u>14.752</u> 14.755	13 3/8	14.38	14 27/32	
BB	-	-	-	<u>16.250</u> 16.253	<u>14.755</u> 14.752	
C	3/8 - 16	3/8-16	3/8 - 16	3/8-16	3/8-16	
D	8	12	8	12	12	
E	*	-	*	-	-	
EE	-	-	-	-	-	
F	14 1/8	15 1/2	14 1/8	15.625	15 1/2	
G	<u>.3775</u> .3760	-	<u>.3775</u> .3760	-	-	
H	3/16	-	3/16	-	-	
I	15/16	13/16	15/16	3/4	11/16 - 2	
J	7 1/16	7	7 3/4	8-1/4	7	
K	3 15/16	3 15/16	3 15/16	4.4479	3 31/32	
L	<u>2.4402</u> 2.4408	<u>2.8345</u> 2.8353	<u>2.4402</u> 2.4408	<u>2.4401</u> 2.4409	<u>2.8553</u> 2.8345	
M	3/4	7/8	.51	-	19/32	
N	16 3/8	17 13/32	16 3/8	16.74	16 5/8	
O	3 11/64	4 11/16	2 7/8	-	5 1/8	
P	-	-	-	.25	-	
Q	-	2 15/16	-	-	-	
QQ	1 1/16	-	25/32	-	2 15/16	
U	-	3/4	-	-	3/4	
UU	1/8	-	1/32	-	-	
V	-	<u>.4990</u> .5005	-	-	<u>.4990</u> .5005	
VV	<u>1.757</u> 1.760	-	<u>1.757</u> 1.760	-	-	
W	-	12	-	-	4	
WW	4	-	4	-	-	
X	-	-	-	-	-	
Y	-	-	-	-	-	
Z	<u>4.4889</u> 4.4119	<u>3.9579(q)</u> 3.8794	<u>4.4889</u> 4.4119	<u>4.4865</u> 4.4135	<u>4.4864</u> * 4.2904	

(q) Requires SAE #1 Housing With #2 Starter Position

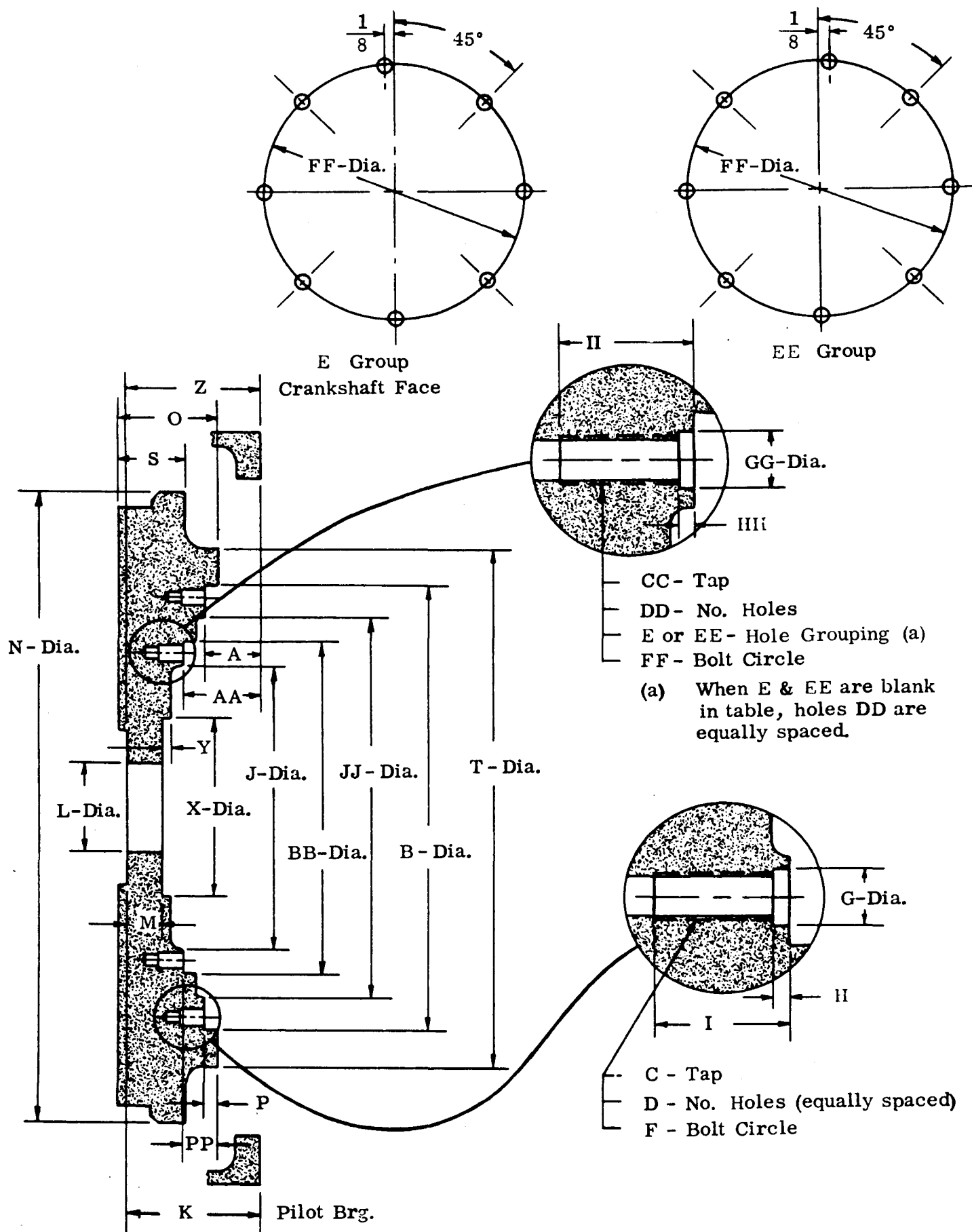
Pot Type - Double Plate

* E Hole Group - See 71-2E

⊕ For 8V-53

Obsolete

71-2E2



Flexible Hub Type

	FLYWHEEL NUMBER						
	5181990	5183172(o)	5189196(o)	5186104	5186173	5139560	
A	-	-	-	-	3 3/32	2.63	
AA	2 59/64	11/16	2 17/64	3 3/16	1/8	2.91	
B	-	-	-	-	16.622	13.876	
					16.624	13.879	
BB	<u>10.252</u> 10.256	<u>10.252</u> 10.256	<u>10.252</u> 10.256	<u>9.001</u> 9.004	<u>5.875</u> 5.878	<u>10.252</u> 10.256	
C	-	-	-	-	3/8 - 16	3/8 - 16	
CC	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	
D	-	-	-	-	12	8	
DD	8	8	8	8	6	8	
E	*	*	*	-	-	-	
EE	-	-	-	-	-	-	
F	-	-	-	-	15 3/4	13 1/8	
FF	9 1/2	9 1/2	9 1/2	7 3/4	6 11/16	9 1/2	
G	-	-	-	-	-	-	
GG	7/16	25/64	7/16	-	-	-	
H	-	-	-	-	-	-	
HH	1/8	1/8	1/8	-	-	-	
I	-	-	-	-	3/4	3/4	
II	1	7/8	1	Thru	3/4	Thru	
J	8 3/4	8 11/16	8 3/4	5 1/2	5.875	8 3/4	
JJ	10 3/4	10 3/4	-	10 5/8	5.878	-	
				14 7/8	-	-	
K	4 29/64	1 35/64(o)	4 29/64(o)	4 29/64	-	3 59/64	
L	2 5/8	<u>2.625</u> 2.626	<u>2.8333</u> 2.8341(b)	<u>2.8345</u> 2.8353	2 13/16	2 5/8	
M	5/8	5/8	1 1/64	3/4	29/32	5/8	
N	17 13/32	17 3/8	17 13/32	17 1/4	19 1/4	20	
O	3 1/2	5 3/16(e)	2 5/8	3 3/8	7 25/32(e)	2 1/4	
P	-	-	-	-	3/8	3/16	
PP	1 23/32	1 49/64	3/16	2	2 19/32	15/32	
S	-	3 5/16	-	-	1 5/16	-	
T	-	16 15/32	-	-	-	-	
X	5 1/2	-	5 1/2	-	5 5/32	5 1/2	
Y	1/8	-	3/32	-	1/8	1/8	
Z	<u>4.4865</u> 4.4135	<u>3.8955</u> (o) 3.8210	<u>4.4865</u> 4.4135	<u>4.4865</u> 4.4135	<u>4.4865</u> 4.4135	<u>4.4865</u> 4.4135	

(o) Requires special flywheel housing - not SAE standard

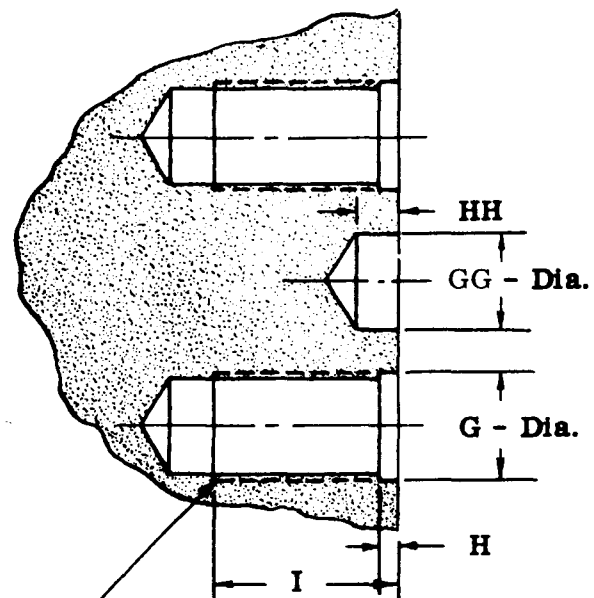
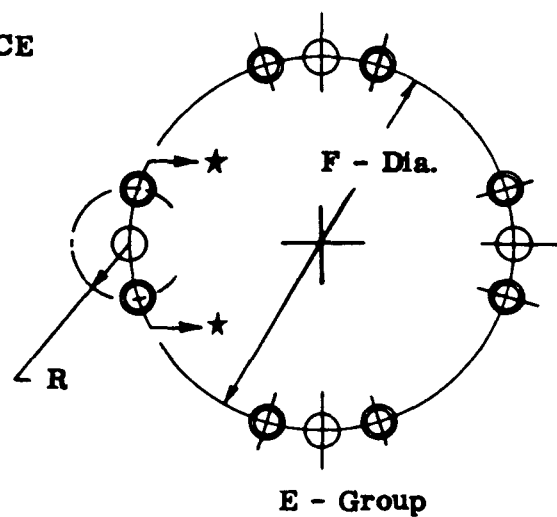
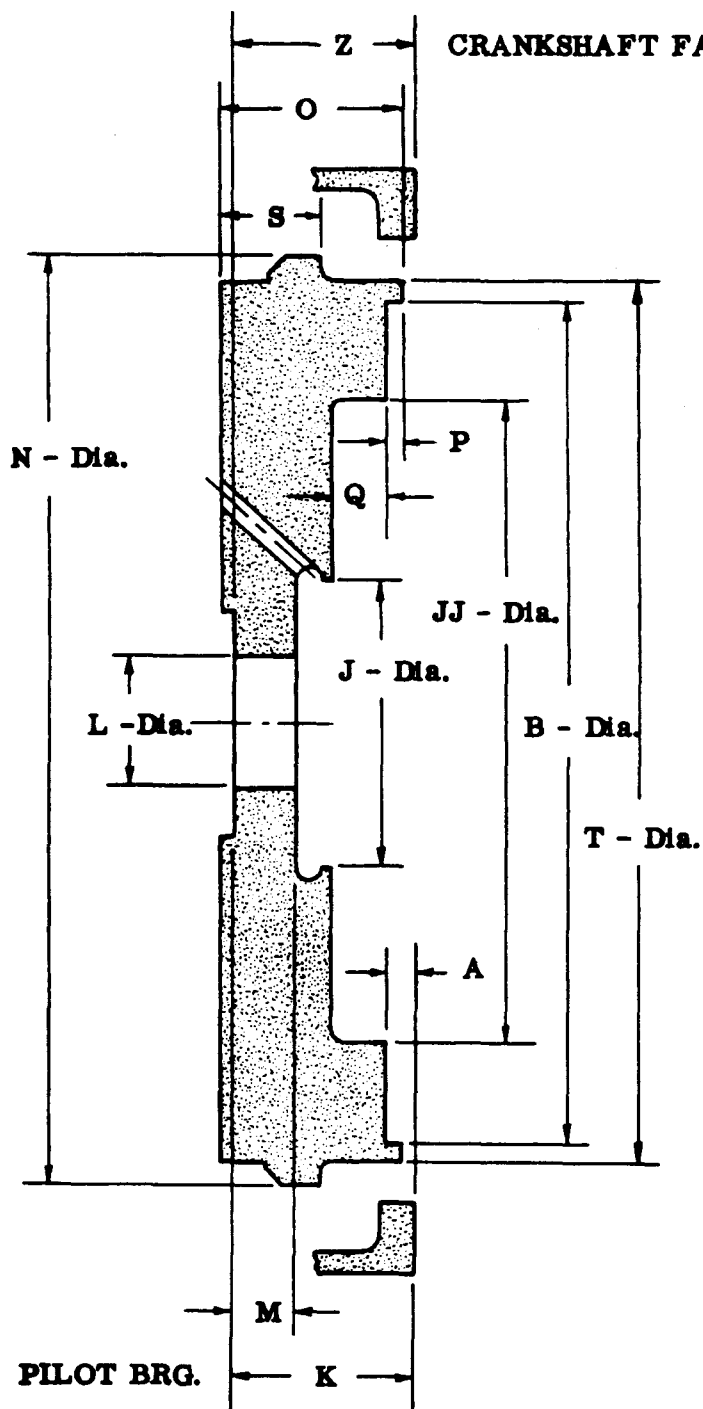
(e) Protrudes beyond flywheel housing

(b) Uses Hyatt roller bearing

* E Hole Group - See 71-2F

Flexible Hub Type

71-2F1



VIEW - ★★

C - Tap
D - No. Holes
E - Hole Grouping
F - Bolt Circle

Generator Type

71-2G

	FLYWHEEL NUMBER							
	5112194(l)	5150982	5155837	5178442	5134633			
A	45/64(k)	3 21/64(d)	45/64(k)	45/64(d)	2.98 (d)			
B	$\frac{15.502}{15.505}$	$\frac{15.002}{15.005}$	$\frac{15.502}{15.505}$	$\frac{15.502}{15.505}$	$\frac{15.502}{15.505}$			
C	5/8 - 11	5/8 - 11	5/8 - 11	5/8 - 11	5/8-11			
D	8	8	8	8	8			
E	*	*	*	*	*			
F	13 7/8	13 1/4	13 7/8	13 7/8	13-7/8			
G	21/32	21/32	21/32	21/32	21/32			
GG	3/4	3/4	3/4	3/4	3/4			
H	1/8	1/8	1/8	1/8	1/8			
HH	1/4	1/4	1/4	1/4	1/4			
I	1 3/16	1	1 3/16	1 3/16	1-3/16			
J	8	11 7/8	8	-	8			
JJ	12 1/4	-	12 1/4	12 3/8	12-3/8			
K	3 39/64(k)	4 29/64(d)	3 39/64(k)	4 29/64(d)	4-29/64(d)			
L	$\frac{2.575}{2.585}$	1 5/8	$\frac{2.575}{2.585}$	$\frac{2.575}{2.585}$	2.26			
M	1 15/32	7/8	1 15/32	1 7/16	11/16			
N	17 1/4	17 1/8	17 1/4	17 1/4	17-1/4			
O	3 3/8	2	3 3/8	4 3/16	1.95			
P	7/32	5/8	7/32	3/16	.23			
Q	1 21/32	1/2	1 21/32	2 5/16	.13			
R	1 1/8	1 1/8	1 1/8	1 1/8	1-1/8			
S	-	-	-	-	-			
T	-	-	-	-	-			
Z	$\frac{3.6578(k)}{3.5743}$	$\frac{4.4865(d)}{4.4135}$	$\frac{3.6578(k)}{3.5743}$	$\frac{4.4865(d)}{4.4135}$	$\frac{4.4865(d)}{4.4135}$			

(l) Ni-resist cast iron

(c) Applies to 2-71 only

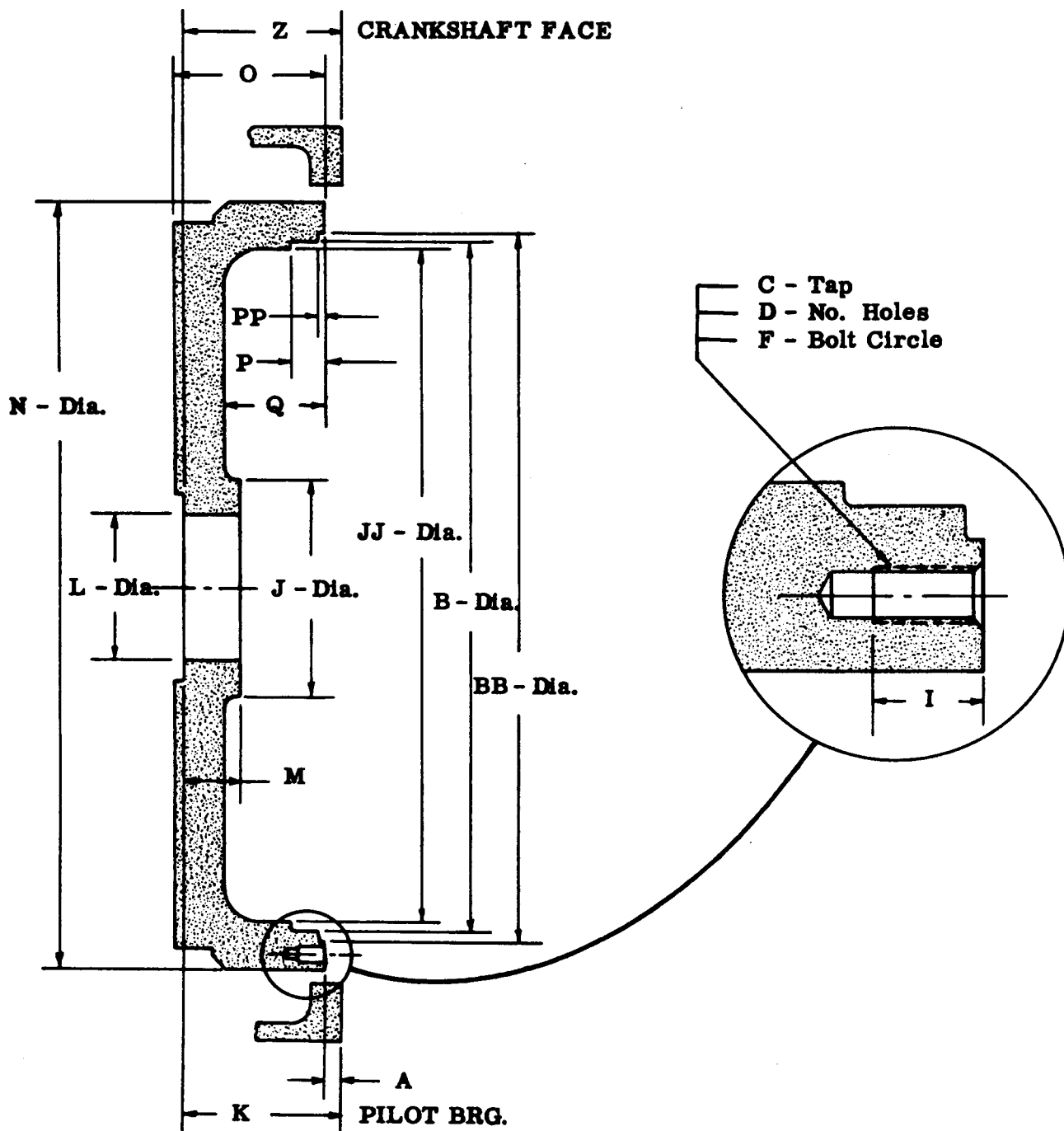
(d) Applies to 3, 4, 6-71 only

(k) Applies to 2-71 with Generator Housing only

* E Hole Group - See 71-2G

Generator Type

71-2G1



Hydraulic Couplings

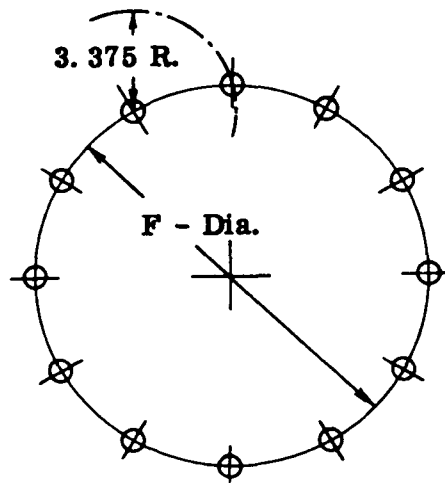
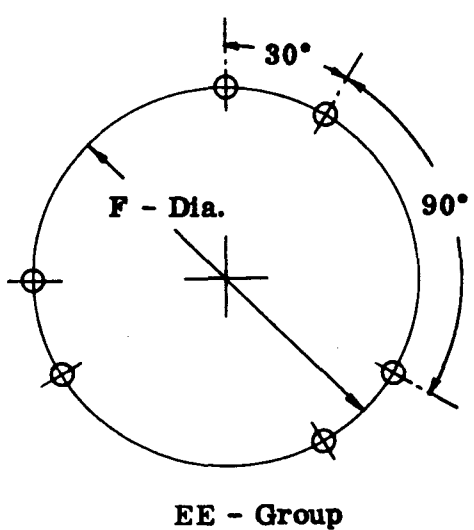
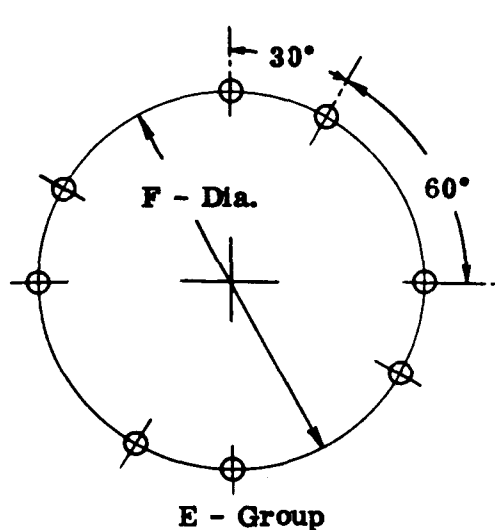
71-2H

	FLYWHEEL NUMBER						
	5173657@	5184479(b)	5189818(d)	5188737			
A	25/64(c)	25/64(c)	45/64	21/32			
B	<u>14.685</u> 14.690	<u>14.685</u> 14.690	<u>15.245</u> 15.248	<u>16.876</u> 16.879			
BB	<u>15.080</u> 15.095	-	15 37/64	-			
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16			
D	24	24	24	30			
F	15 15/16	15 15/16	16.30	17 1/2			
I	13/16	13/16	3/4	3/4			
J	-	6 1/8	5 3/4	5 1/16			
JJ	14 5/8	14 5/8	15 1/4	16 51/64			
K	3 59/64(c)	4 31/64(c)	4 7/64	3 3/4			
L	<u>2.8345</u> 2.8353	2 19/32	2 11/16	<u>1.6240</u> 1.6255			
M	1 5/16	1 7/8	35/64	19/32			
N	17 1/4	17 1/4	17 7/16	18 1/4			
O	4 11/32	4 11/32	4	4			
P	3/4	3/4	1/2	5/16			
PP	1/8	-	1/8	-			
Q	2 7/32	2 7/32	3 1/16	3			
Z	<u>4.5128(c)</u> 4.4543	<u>4.5128(c)</u> 4.4543	<u>4.4865</u> 4.4135	<u>4.4865</u> 4.4135			

- @ Wet Type Flywheel
 (b) For self-contained Couplings
 (c) Applies to 2-71 only
 (d) Steel Wheel & Bushing

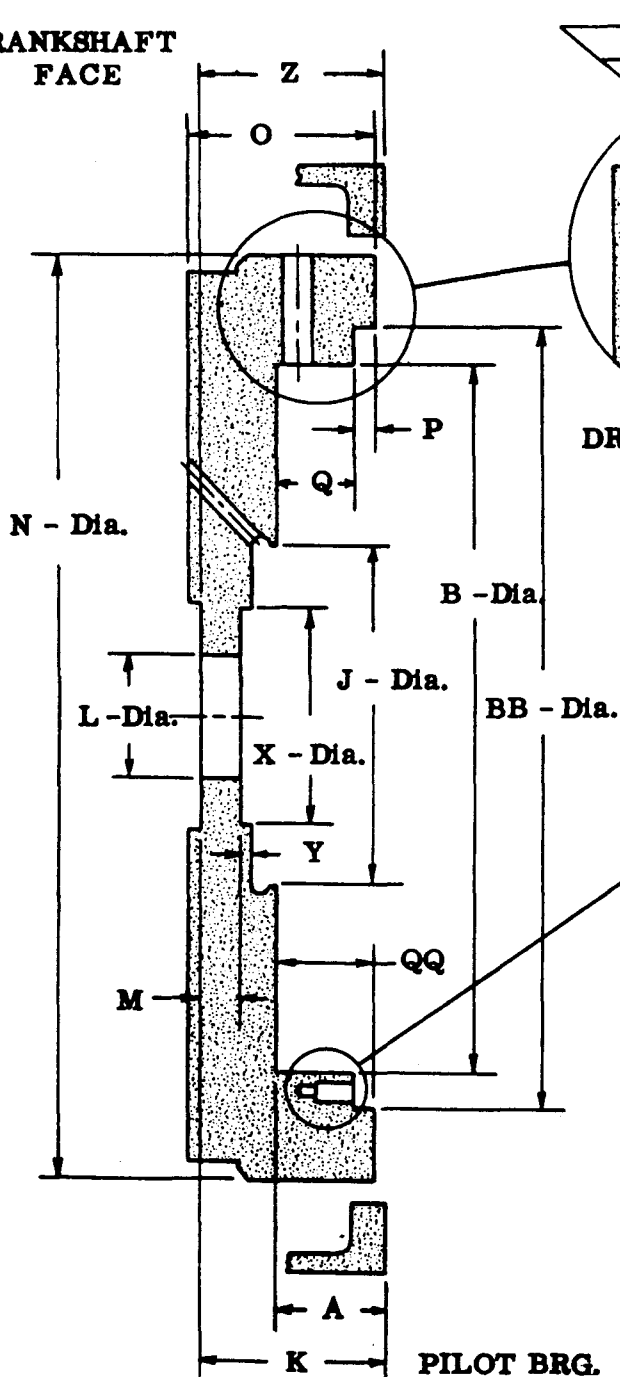
Hydraulic Coupling Type

71-2H1

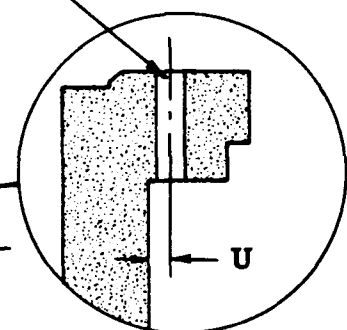


Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.

CRANKSHAFT
FACE

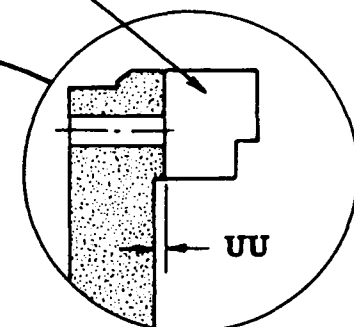


V - Ream
W - No. Holes

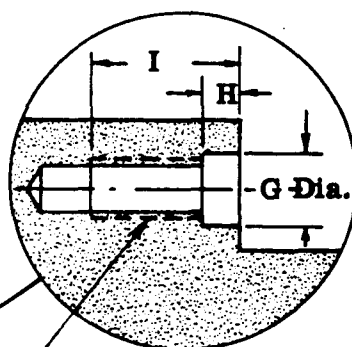


DRIVE PIN HOLE

VV - Slot Width
WW - No. Slots



DRIVE LUG SLOT



C - Tap
D - No. Holes
E or EE - Hole Grouping (a)
F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Misc. Types

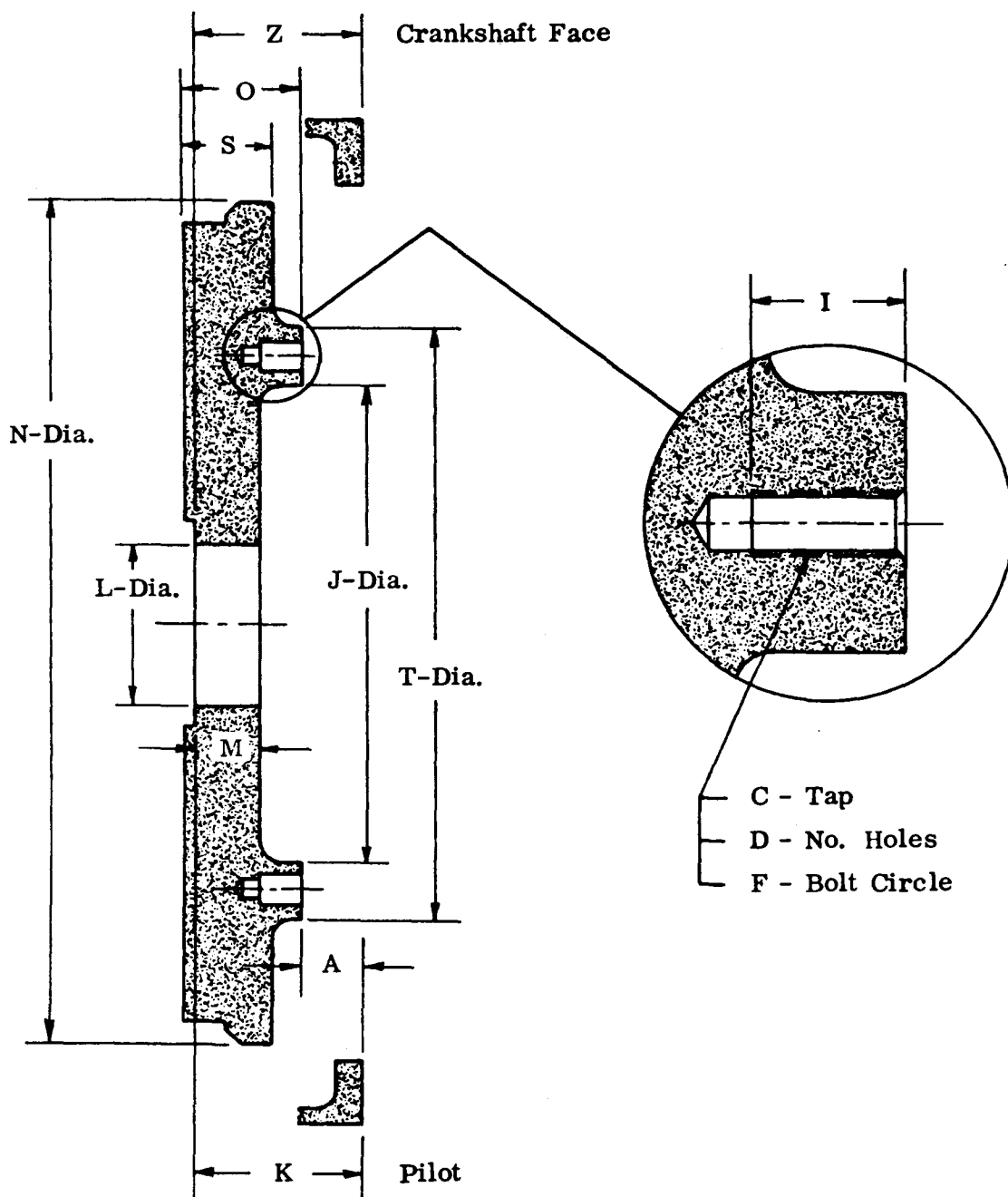
71-2MT

	FLYWHEEL NUMBER						
	5120863						
A	2 23/64						
B	14 15/64						
C	5/16 - 18						
D	8-a						
F	15 5/8						
I	23/32						
J	-						
K	2 45/64						
L	$\frac{1.575}{1.573}$						
M	2 11/32						
N	17 1/4						
O	2 3/8						
P	-						
S	-						
T	-						
Z	$\frac{4.5128}{4.4543}$						

a - not equally spaced

Misc. Types

71-2MT1



Torque Converter - Plate Type

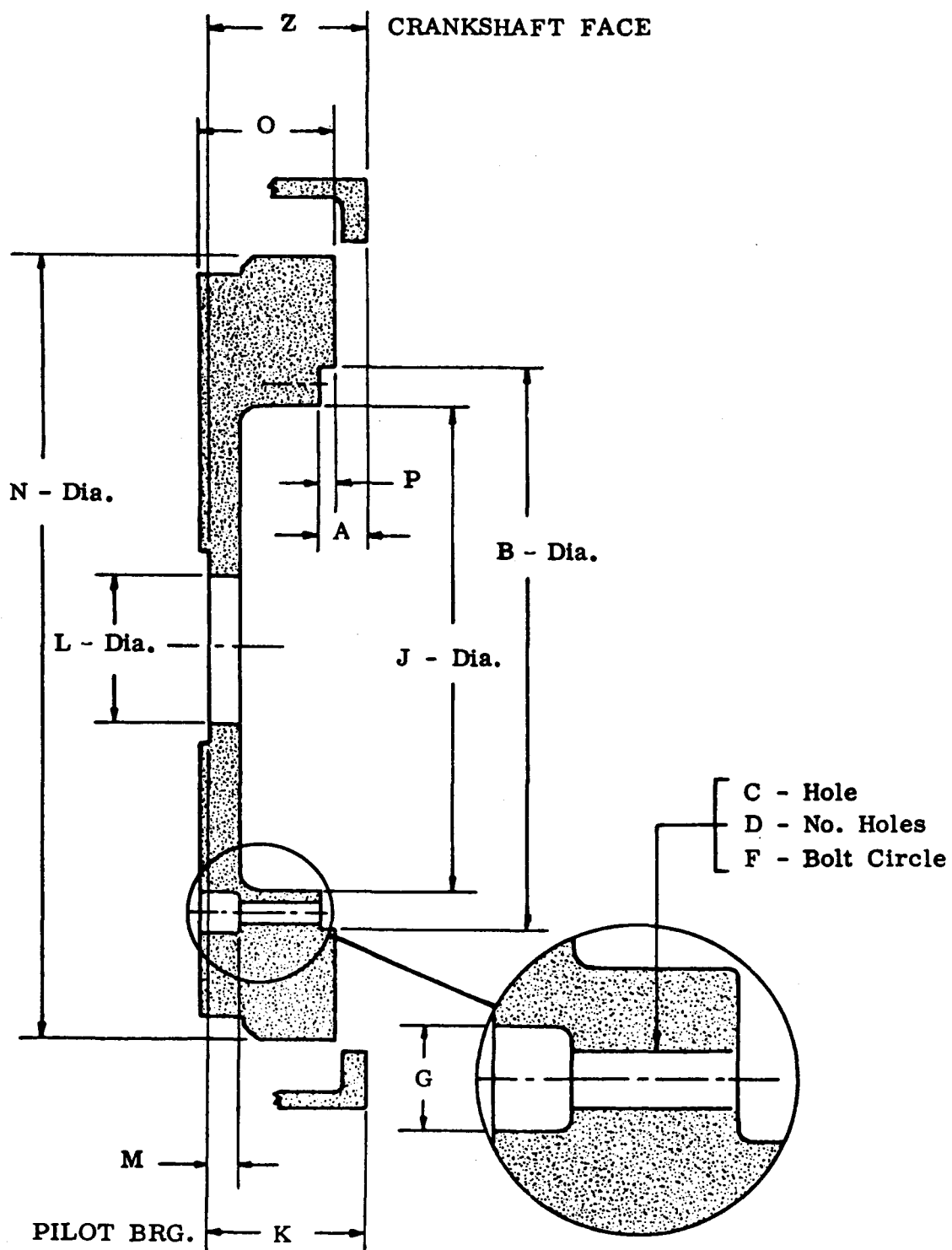
71-2TF

	FLYWHEEL NUMBER						
	5188146						
A	2 39/64(c)						
C	3/8-16						
D	6						
F	12 3/8						
I	7/8						
J	11						
K	4 11/64(c)						
L	<u>2.047</u> 2.049						
M	25/32						
N	17 1/4						
O	2 5/8						
S	1 55/64						
T	13 3/4						
Z	<u>4.5128(c)</u> 4.4543						

(c) Applies to 2-71 engine only.

Torque Converter - Plate Type

71-2TF1



Torque Converter Plate
71-2TT

	FLYWHEEL NUMBER						
	5141615						
A	2.125						
B	-						
C	.406(thru)						
D	12						
F	14.625						
G	1(x.75 D'P)						
J	13.75						
K	-						
L	<u>2.836</u> 2.837						
M	1.18						
N	17.25						
O	2.57						
P	-						
Z	<u>4.4865</u> 4.4135						

Torque Converter Plate

71-2TT1

	FLYWHEEL NUMBER						
	5122265	5126584	5130256	5131267	5126459	5134704	5135836
A	3 11/64(d)	2 7/64(d)	2 7/64 (d)	2 55/64 (d)	2 1/8	1 11/16(d)	1.48
B	<u>13.875</u> 13.878	<u>13.876</u> 13.879	12 3/8	<u>11.999</u> 12.002	<u>13.876</u> 13.879	<u>13.813</u> 13.816	<u>13.876</u> 13.879
C	3/8 - 16	3/8 - 16	3/8 - 16	1/2 - 13	3/8-16	3/8 - 16	3/8 -16
D	16	8	8	8	14	8	8
F	13 1/8	13 1/8	6 1/8	10 9/16	8 at 13 1/8 6 at 6 7/8	13 1/8	13.125
I	1	3/4	Thru	Thru	3/4	3/4	3/4
J	12 7/16	12 3/8	10 5/8	12 1/8	10 5/8	12 1/4	12.38
K	3 59/64(d)	3 59/64(d)	3 59/64 (d)	3 59/64 (d)	3 59/64 (d)	2 11/32	-
L	<u>2.046</u> 2.047	<u>2.8345</u> 2.8353	2 13/32	<u>2.8345</u> 2.8353	<u>2.4413</u> 2.4405	<u>2.046</u> 2.047	<u>2.8345</u> 2.8353
M	3/4	13/16	1/2	13/16	3/4	2.10	.88
N	15 5/16	15	15	16	15	16	15
O	1 3/8	2 1/4	2 1/4	3 1/16	2 1/4	3 23/32	3.07
P	3/8	3/16	3/16	-	3/16	21/64	.38
Z	<u>3.9555(d)</u> 3.8825	<u>3.9555 (d)</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555(d)</u> 3.8825	<u>3.9555</u> 3.8825

(d) Applies to 3, 4-71 only

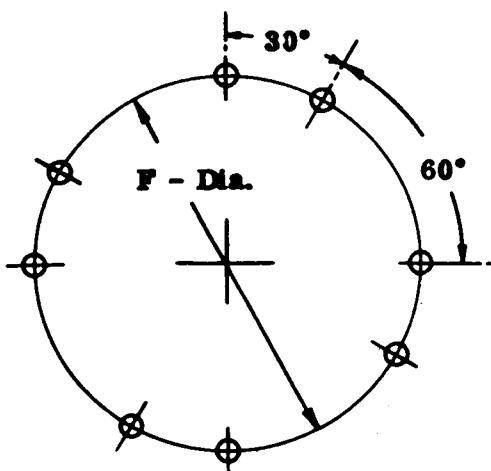
Drive Ring Type

71-3A2

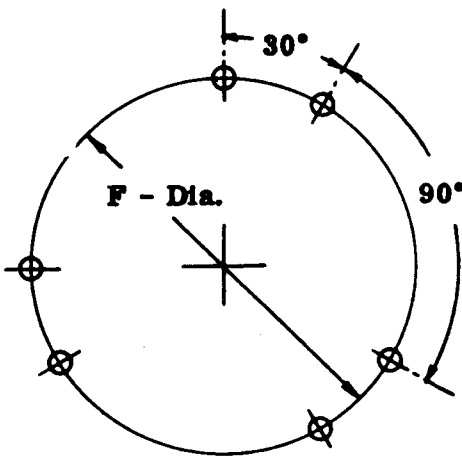
	FLYWHEEL NUMBER						
	5136816	5137245 #	5143845	Alternate Dimensions	5143885		
A	2 - 5/16	2 7/64 (d)	2.12	2.30	1.56		
B	<u>13.875</u> 13.878	<u>12.377</u> <u>12.380</u>	<u>13.876</u> 13.879	<u>6.626</u> 6.621	<u>13.875</u> 13.870		
C	3/8 - 16	3/8 - 16	3/8 - 16		3/8 - 16		
D	8	8	8	8	8		
F	13 - 1/8	11 5/8	13.12	16.125	13.125		
I	.75	3/4	.75		.75		
J	5.50	10 5/8	5.50		12.00		
K	-	3 59/64 (d)	-		3 54/64		
L	2.41	<u>2.4396</u> <u>2.4404</u>	1.75		<u>2.8353</u> 2.8345		
M	.68	31/32	1.00		1.18		
N	15	16	16		16		
O	2 - 1/4	3.62	3.06		2.86		
P	3/8	3/16	.36	.06	.25		
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> (d) 3.8825	<u>3.9658</u> 3.9073		<u>3.9555</u> 3.8825		

(d) Applies to 3, 4-71 ONLY
Obsolete

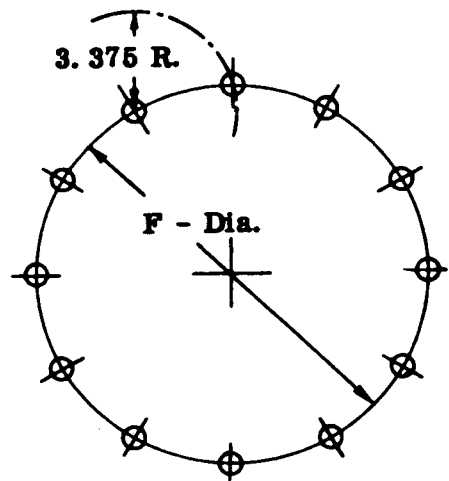
Drive Ring Type
71-3A3



E - Group

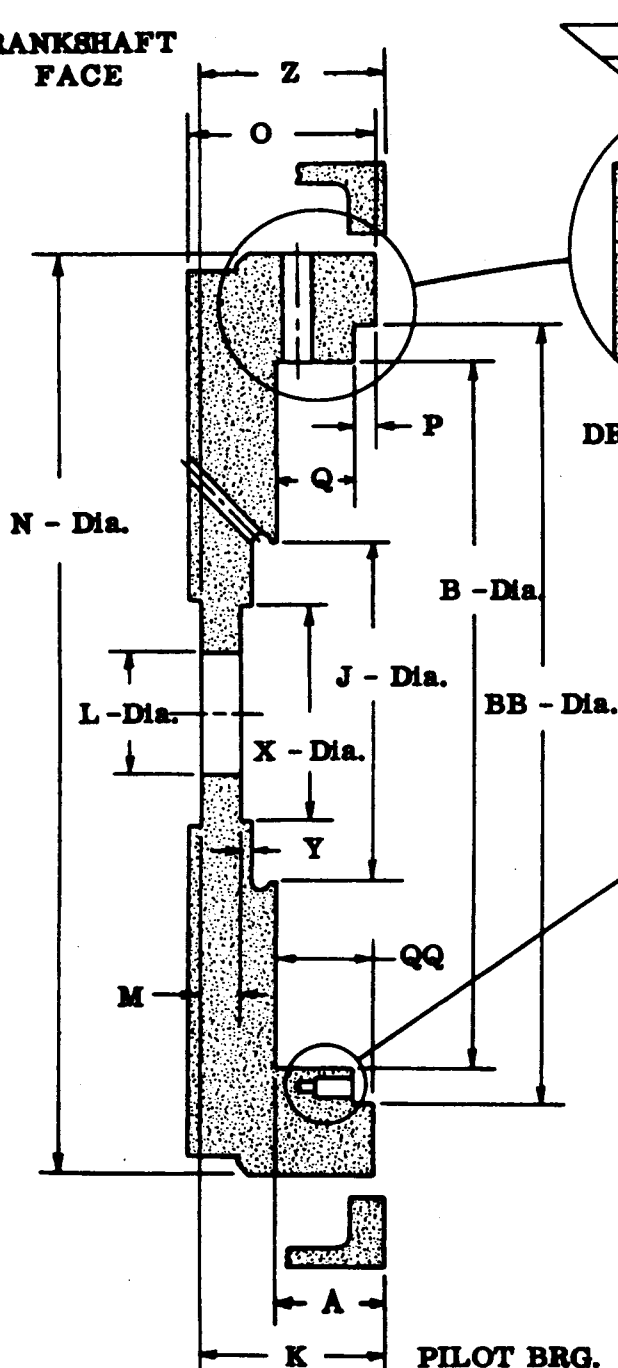


EE - Group

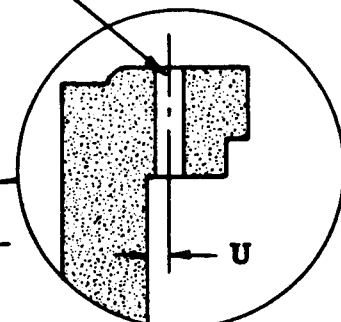


Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.

RANKSHAFT
FACE

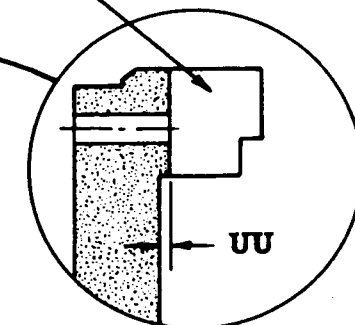


V - Ream
W - No. Holes

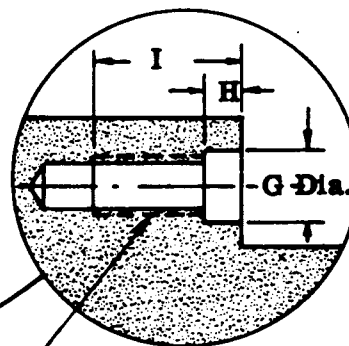


DRIVE PIN HOLE

VV - Slot Width
WW - No. Slots



DRIVE LUG SLOT



C - Tap
D - No. Holes
E or EE - Hole Grouping (a)
F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Misc. Types

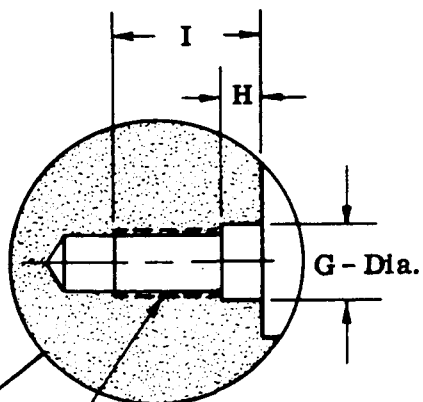
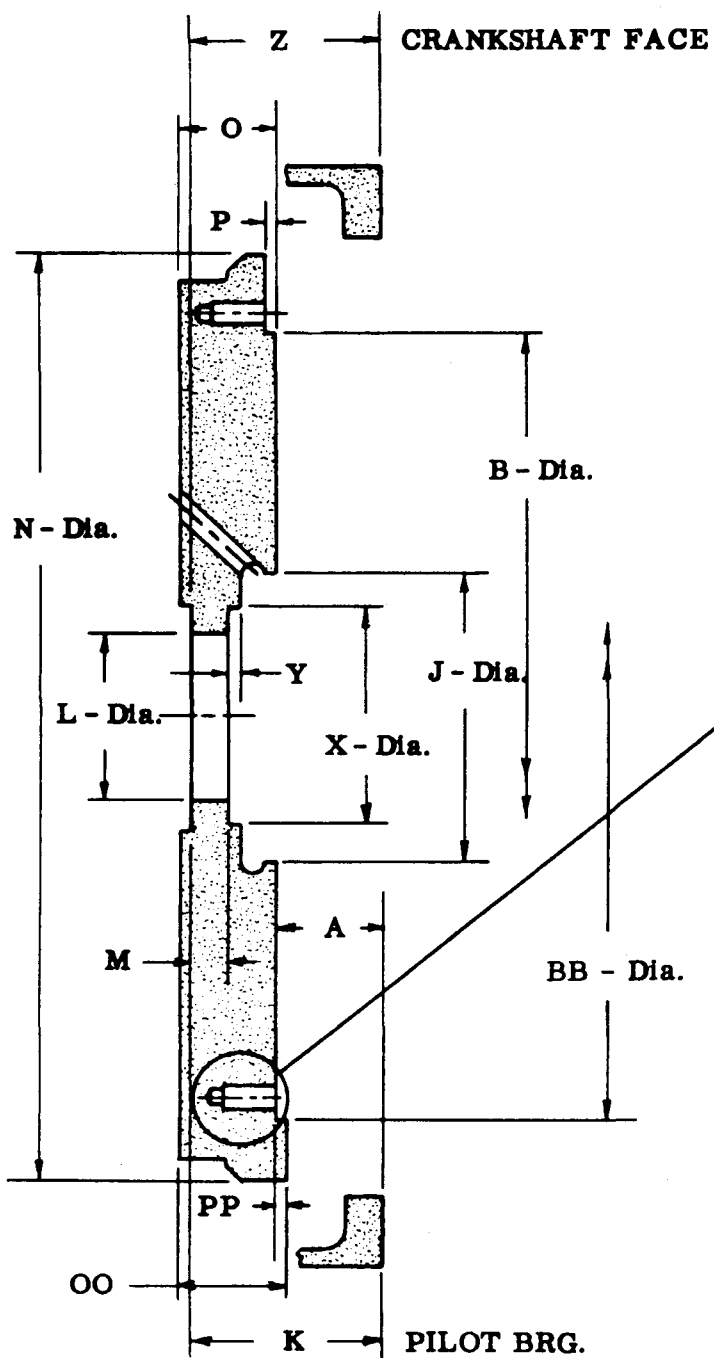
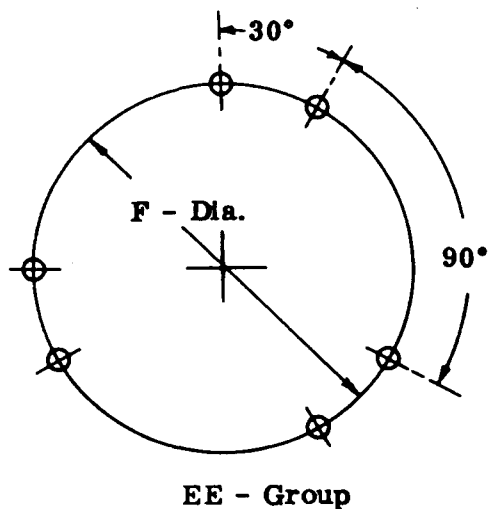
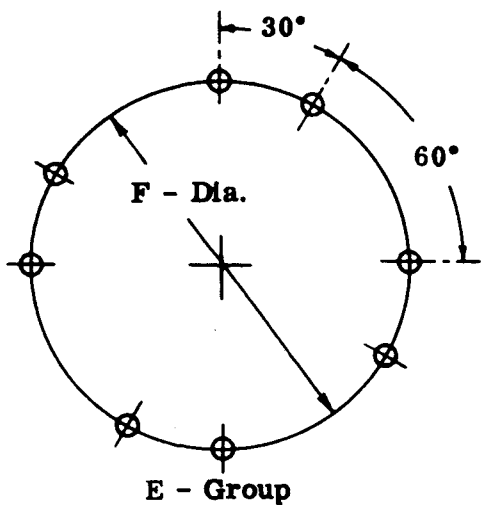
71-3MT

	FLYWHEEL NUMBER						
	5137991(a)						
A	-						
B	-						
BB	-						
C	-						
D	-						
E	-						
EE	-						
F	-						
G	-						
H	-						
I	-						
J							
K	1 31/32						
L	1.7025/ 1.7040						
M	2.48						
N	15						
O	2 3/4						
P	-						
Q	-						
QQ	-						
U	-						
UU	-						
V	-						
VV	-						
W	-						
WW	-						
X	-						
Y	-						
Z	<u>3.9555</u> 3.8825						

(a) For 8V - 53 Hub. Mtd.

Misc. Types

71-3MT1



- C - Tap
 - D - No. Holes
 - E - or EE - Hole Grouping (a)
 - F - Bolt Circle
- (a) When E & EE are blank in table, holes D are equally spaced

Flat Type

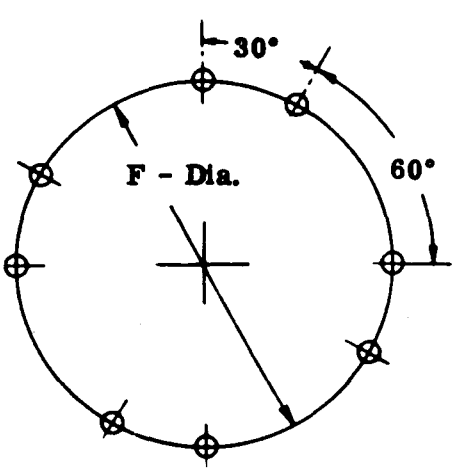
71-3C

	FLYWHEEL NUMBER						
	5115821						
A	2 35/64(d)						
B	-						
BB	<u>14.630</u> 14.633						
C	3/8 - 16						
D	12						
E	-						
EE	-						
F	13 7/8						
G	-						
H	-						
I	3/4						
J	6 3/4						
K	3 59/64(d)						
L	<u>2.4401</u> 2.4409						
M	3/4						
N	16						
O	-						
OO	2 1/8						
P	-						
PP	1/2						
X	-						
Y	-						
Z	<u>3.9555(d)</u> 3.8825						

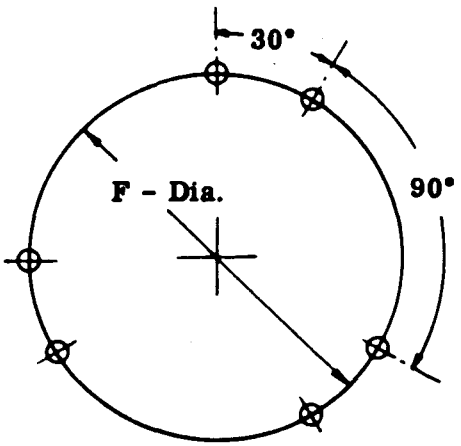
(d) Applies to 3, 4, 6-71 only

Flat Type

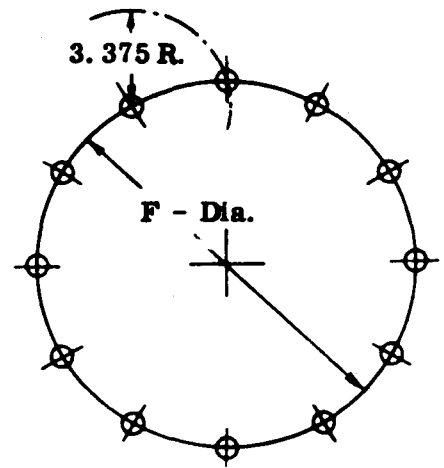
71-3C1



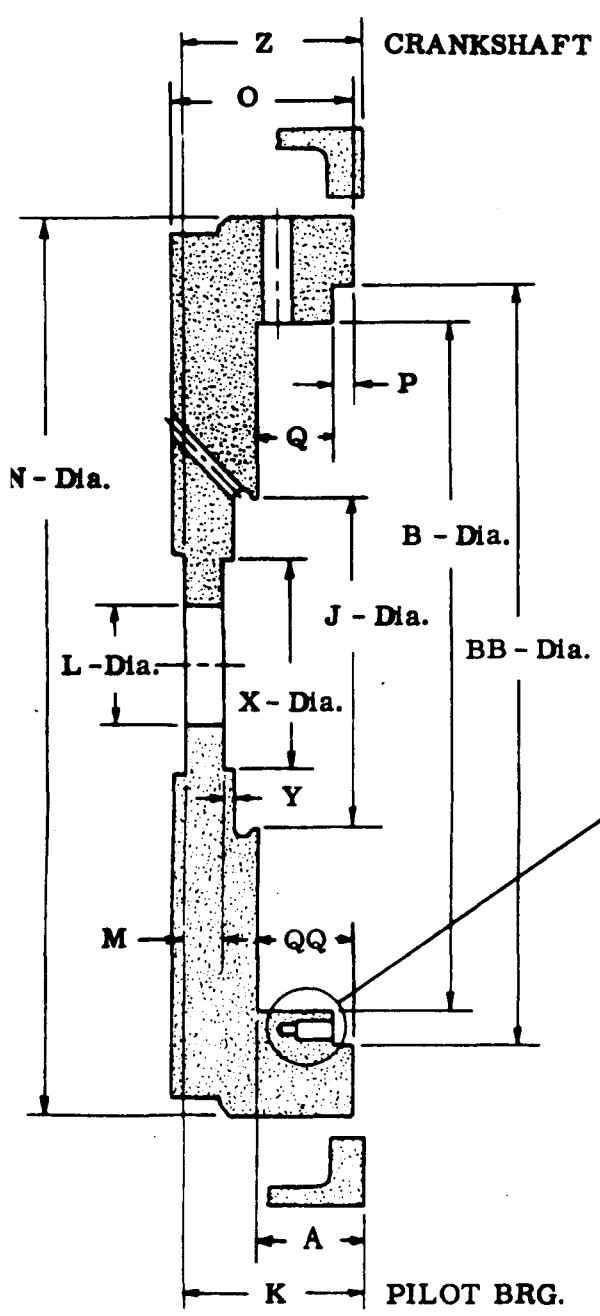
E - Group



EE - Group



Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.



- C - Tap
 - D - No. Holes
 - E - or EE - Hole Grouping (a)
 - F - Bolt Circle
- (a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Single Plate

	FLYWHEEL NUMBER						
	5114905	5114913	5115426#	5126382			
A	(g)	(g)	2 39/64(d)	2 39/64(d)			
B	14 1/16	14 1/16	<u>14.001</u> 14.004	14			
BB	<u>15.375</u> 15.378	<u>15.502</u> 15.505	-	<u>15.502</u> 15.505			
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16			
D	12	12	12	12			
E	-	-	-	-			
EE	-	-	-	-			
F	14 5/8	14 3/4	14 3/4	14 3/4			
G	-	-	-	-			
H	-	-	-	-			
I	3/4	3/4	3/4	1			
J	7 9/16	7 9/16	7 1/4	7 1/4			
K	(g)	(g)	3 59/64(d)	3 59/64(d)			
L	2 9/16	2 9/16	<u>2.4401</u> 2.4409	<u>2.4401</u> 2.4409			
M	3/4	3/4	3/4	3/4			
N	15 3/4	15 3/4	15 7/8	15 7/8			
O	4 13/32	4 7/32	3 3/8	2 7/8			
P	1/8	1/8	-	1/8			
Q	1 3/8	1 3/16	-	1 3/16			
QQ	-	-	1 13/16	-			
X	<u>4.751</u> 4.753	<u>4.751</u> 4.753	-	-			
Y	5/32	5/32	-	-			
Z	(g)	(g)	<u>3.9555(d)</u> 3.8825	<u>3.9555(d)</u> 3.8825			

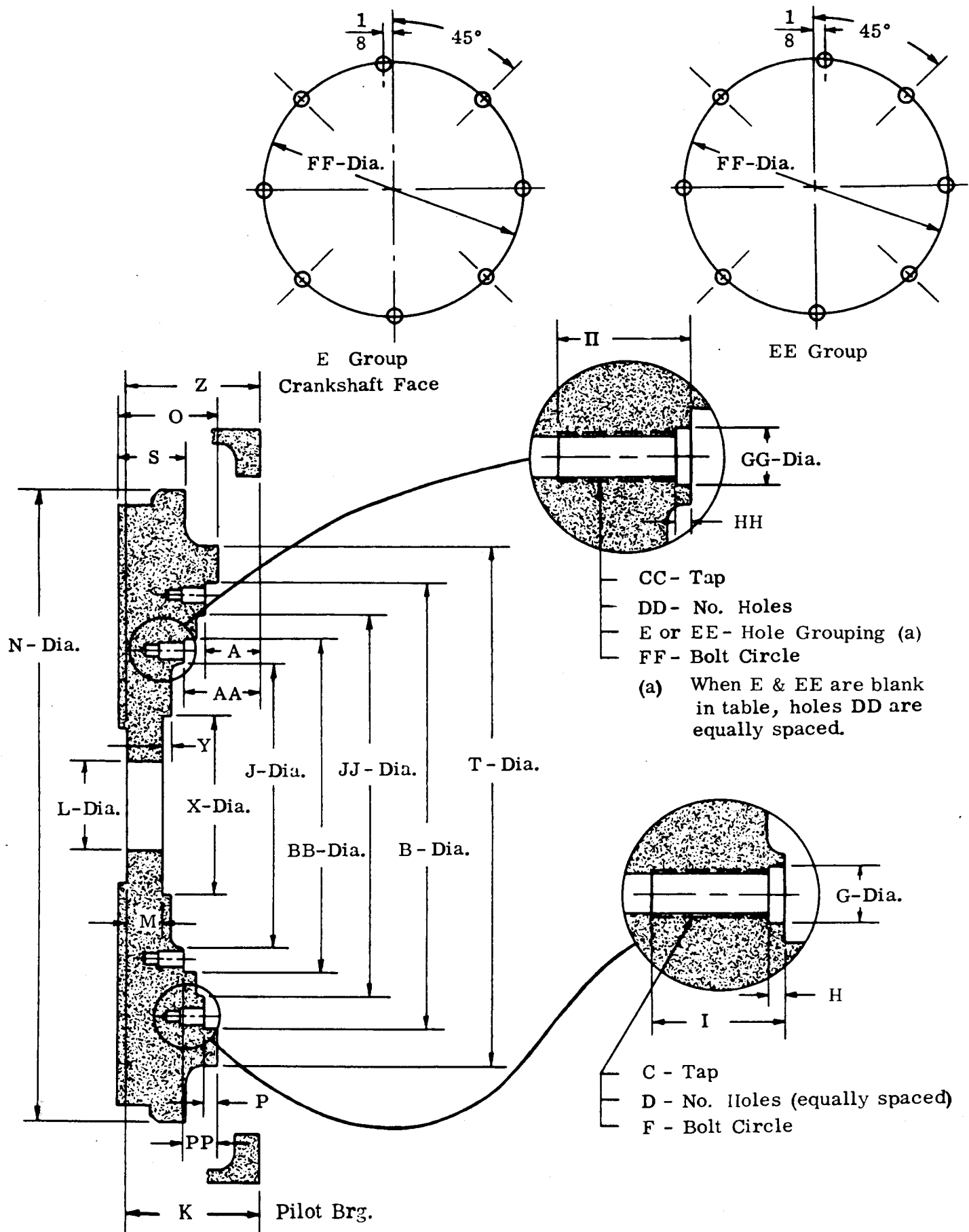
Has one unequally spaced hole - See Sheet 71-3D

(d) Applies to 3, 4, 6-71 only

(g) Special Housing without Bell

Pot Type - Single Plate

71-3D1



Flexible Hub Type

71-3F

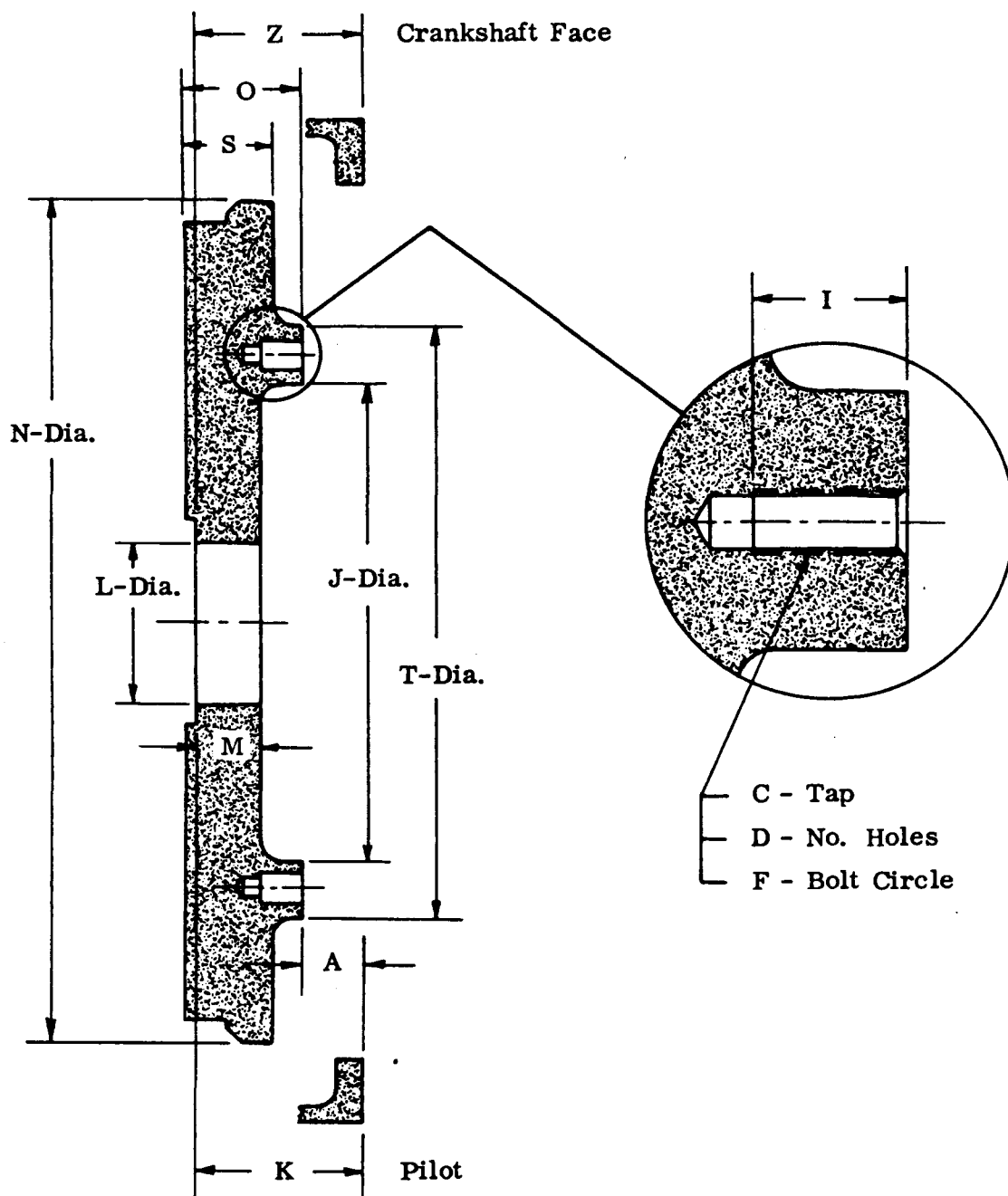
	FLYWHEEL NUMBER						
	5110495	5120843	5127002	5127303			
A	-	-	2 7/64	2 61/64			
AA	2 13/32(c)	2 29/64	2 25/64	-			
B	-	-	<u>13.876</u> 13.879	<u>15.250</u> 15.255			
BB	<u>10.252</u> 10.256	<u>10.252</u> 10.256	<u>10.252</u> 10.256	-			
C	-	-	3/8 - 16	3/8 - 16			
CC	3/8 - 16	3/8 - 16	3/8 - 16	-			
D	-	-	8	8			
DD	8	8	8	-			
E	*	*	*	-			
EE	-	-	-	-			
F	-	-	13 1/8	14 17/64			
FF	9 1/2	9 1/2	9 1/2	-			
G	-	-	-	-			
GG	7/16	-	-	-			
H	-	-	-	-			
HH	1/8	-	-	-			
I	-	-	3/4	3/4			
II	1	1	1	-			
J	8 3/4	8 3/4	8 3/4	-			
JJ	10 1/2	10 1/2	12 3/8	13 1/2			
K	3 15/16(c)	4 29/64	3 59/64	3 61/64			
L	2 5/8	<u>1.124</u> 1.126	2 5/8	2 1/64			
M	5/8	7/8	5/8	53/64			
N	16	16	16	15 7/8			
O	3 9/16	3 9/16	2 15/64	1 15/32			
P	-	-	3/16	5/32			
PP	1 25/32	1 27/32	15/32	-			
S	-	-	-	-			
T	-	-	-	-			
X	5 1/2	-	5 1/2	-			
Y	1/8	-	9/64	-			
Z	<u>3.9658(c)</u> 3.9073	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825			

(c) Applies to 2-71 only

* E Hole Group - See 71-3F

Flexible Hub Type

71-3F1



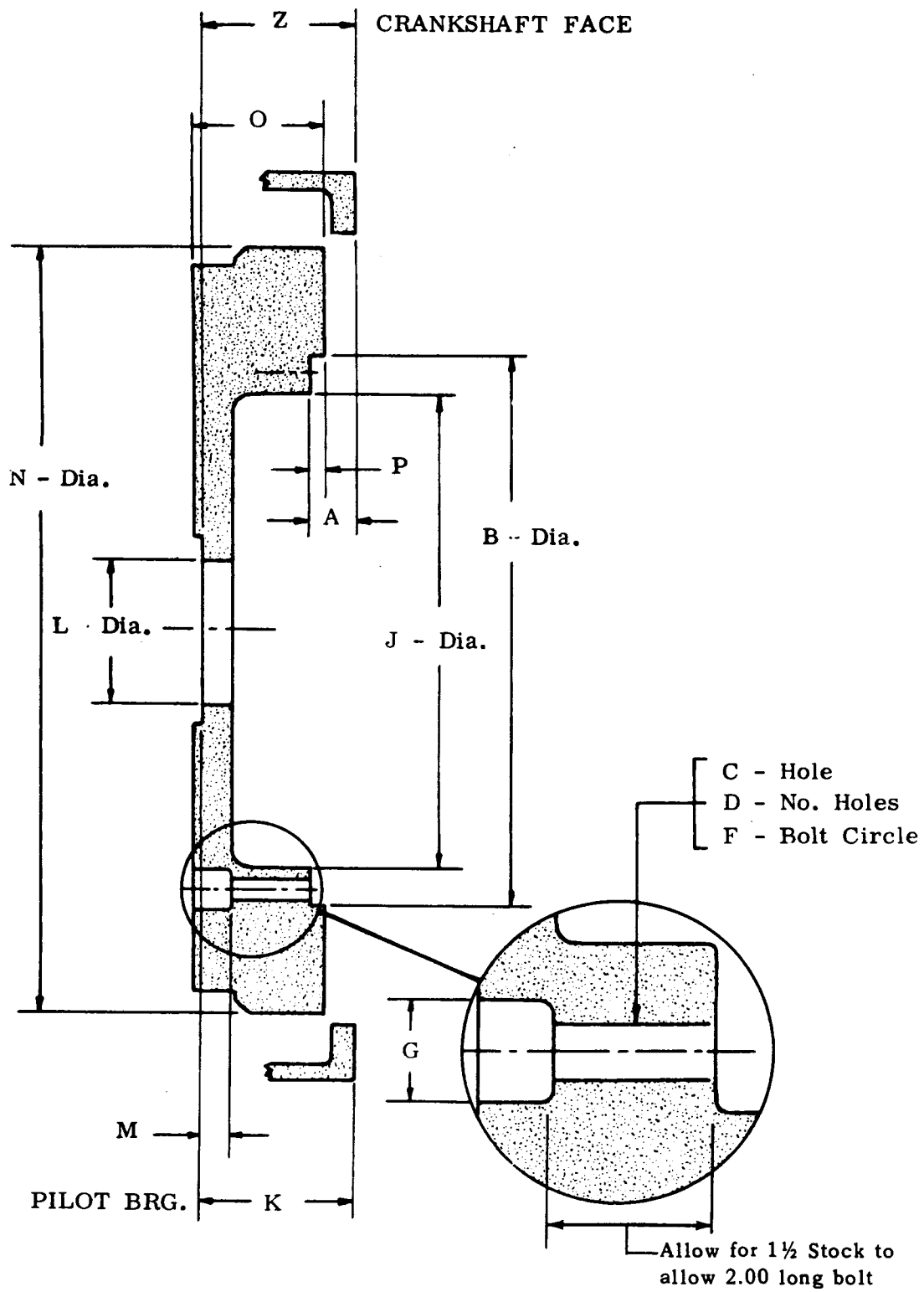
Torque Converter - Plate Type

71-3TF

	FLYWHEEL NUMBER					
	5118935	5119388				
A	2 19/32	2 15/32				
C	3/8-16	3/8-16				
D	6	8				
F	12 3/8	9 1/2				
I	3/4	Thru				
J	11	8 3/4				
K	3 59/64	3 59/64				
L	<u>2.047</u> 2.049	<u>1.124</u> 1.126				
M	5/8	5/8				
N	15	14 15/16				
O	1 37/64	2				
S	-	1 5/32				
T	-	10 1/4				
Z	<u>3.9555</u> 3.8825	<u>3.9555</u> 3.8825				

Torque Convertor - Plate Type

71-3TF1



Torque Converter Plate

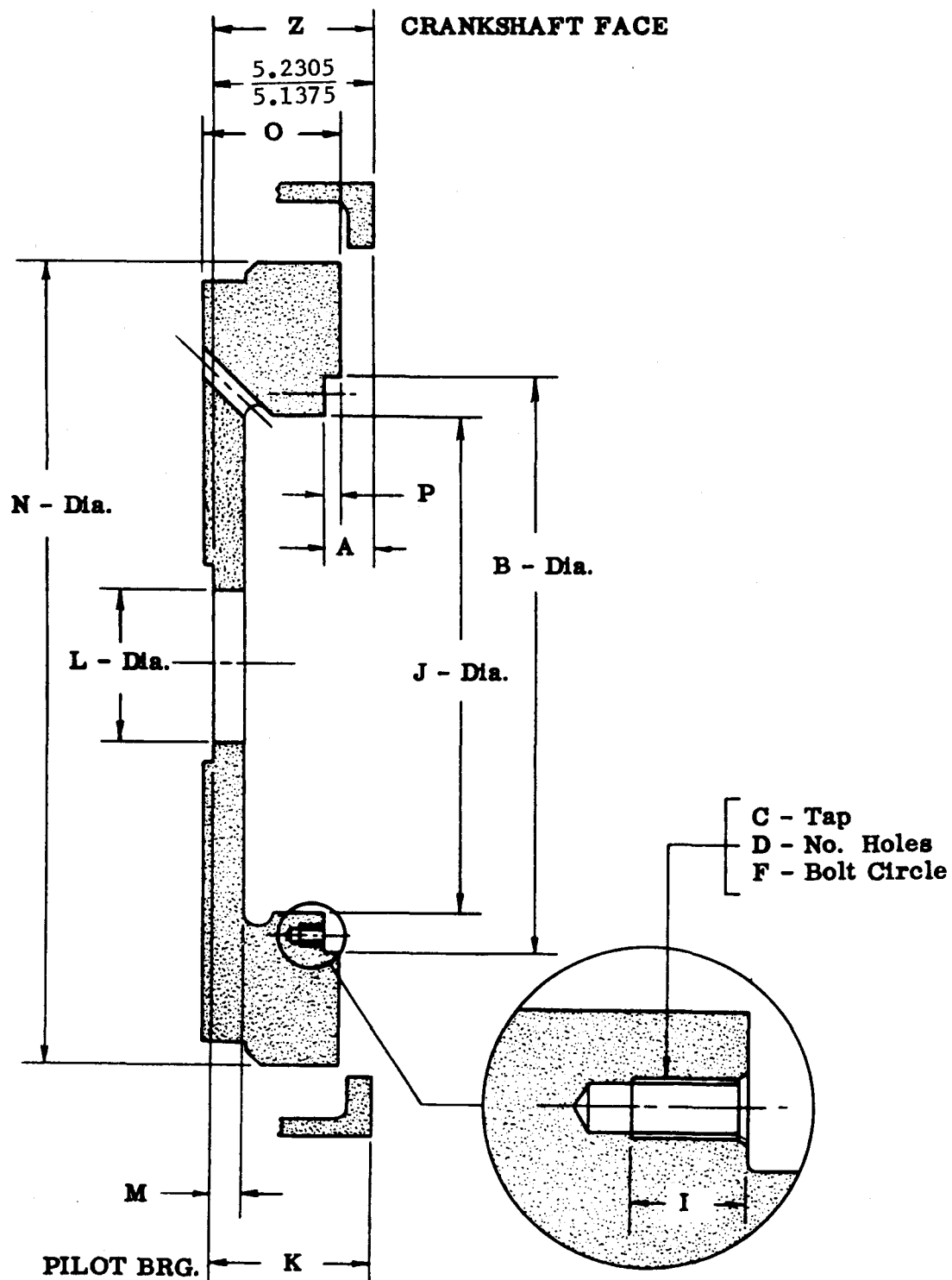
71-3TT

	FLYWHEEL NUMBER						
		5136068					
A		2.115					
B		14					
C		.406(Thru)					
D		8*					
F		13-1/8					
G		1 (x.46D'P)					
J		5-1/2					
K		3-15/16					
L		<u>2.0464</u> 2.0472					
M		5/8					
N		16					
O		2-15/16					
P		7/8					
Z		<u>3.9555</u> 3.8825					

* Holes Indexed 30° from
C/S Mounting Holes

Torque Converter - Plate

71-3TT1



Drive Ring Type
92-OA

	FLYWHEEL NUMBER						
	5139059#	5109223(a)	5133089	5132533	5133090	5134271#	5136442
REF	5138985	5126566	-	-	-	-	-
A	1 3/8	1 39/64	27/64	3/16	1/2(c)	1	.62
B	<u>22.500</u> 22.505	<u>22.500</u> 22.505	<u>19.500</u> 19.503	<u>22.500</u> 22.505	<u>22.500</u> 22.505	<u>18.380</u> 18.375	<u>22.501</u> 22.505
C	5/8-11	5/8-11	3/8-16	1/2-13	5/8-11	1/2-13	5/8-11
D	12	12	12	12	12	8	6
F	21 3/8	21 3/8	18.88	21.38	21.38	17 1/4	21.375
I	Thru	23/32	.88	1	1 1/4	1	Thru
J	19.60	17 51/64	18	20 1/4	20 1/4	16	19.50
K	-	5 3/16		(a)	-		5.18
L	2.38	2 3/8(e)	2 1/2	<u>3.1504</u> 3.1509	2 3/8	2 1/2	2 3/8
M	.86	55/64=.86	2	1.0	55/64	2	1.0
N	22.88	22.88	19 3/4	23	23	18.76	23
O	4.55	4 3/32	4 5/32	5 1/2	5	4 11/16	5.05
P	.50	9/32	3/16	1/4	9/32	1/4	.23

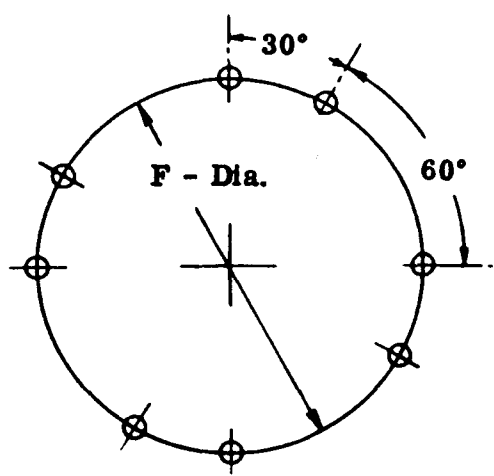
(a) Uses Pilot Bearing Adaptor - See Detail

(c) Plus 1.12 when using 5132534 F/W Hsg. Adaptor

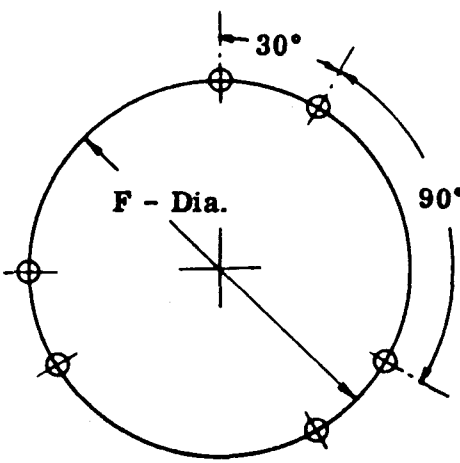
(e) 5.905/5.907 pilor bore ahead of C/S bolts

obsolete

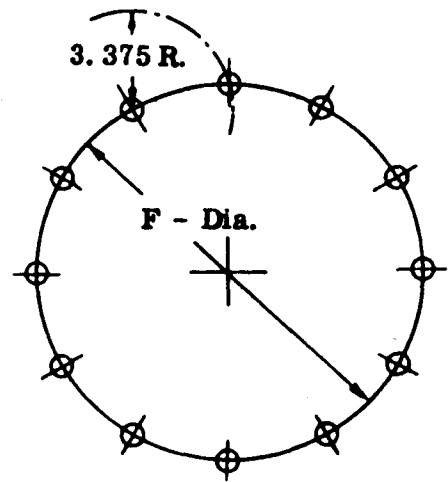
	FLYWHEEL NUMBER						
	5101762	5101824	5102541				
		16V-71					
A	5/8	1	.624				
B	<u>22.501</u> 22.505	<u>18.375</u> 18.380	<u>22.501</u> 22.505				
C	5/8-11	1/2-13	5/8-11				
D	12	16	12				
F	21.375	17 1/4	21.375				
I	Thru	1	Thru				
J	19.76	16.00	19.76				
K	4.15	3.57	-				
L	<u>3.1486</u> 3.1492	<u>2.8345</u> 2.8353	2.38				
M	1.04	1.18	.70				
N	23	19.14	23				
O	5.05	4.69	5.05				
P	.24	.26	.24				



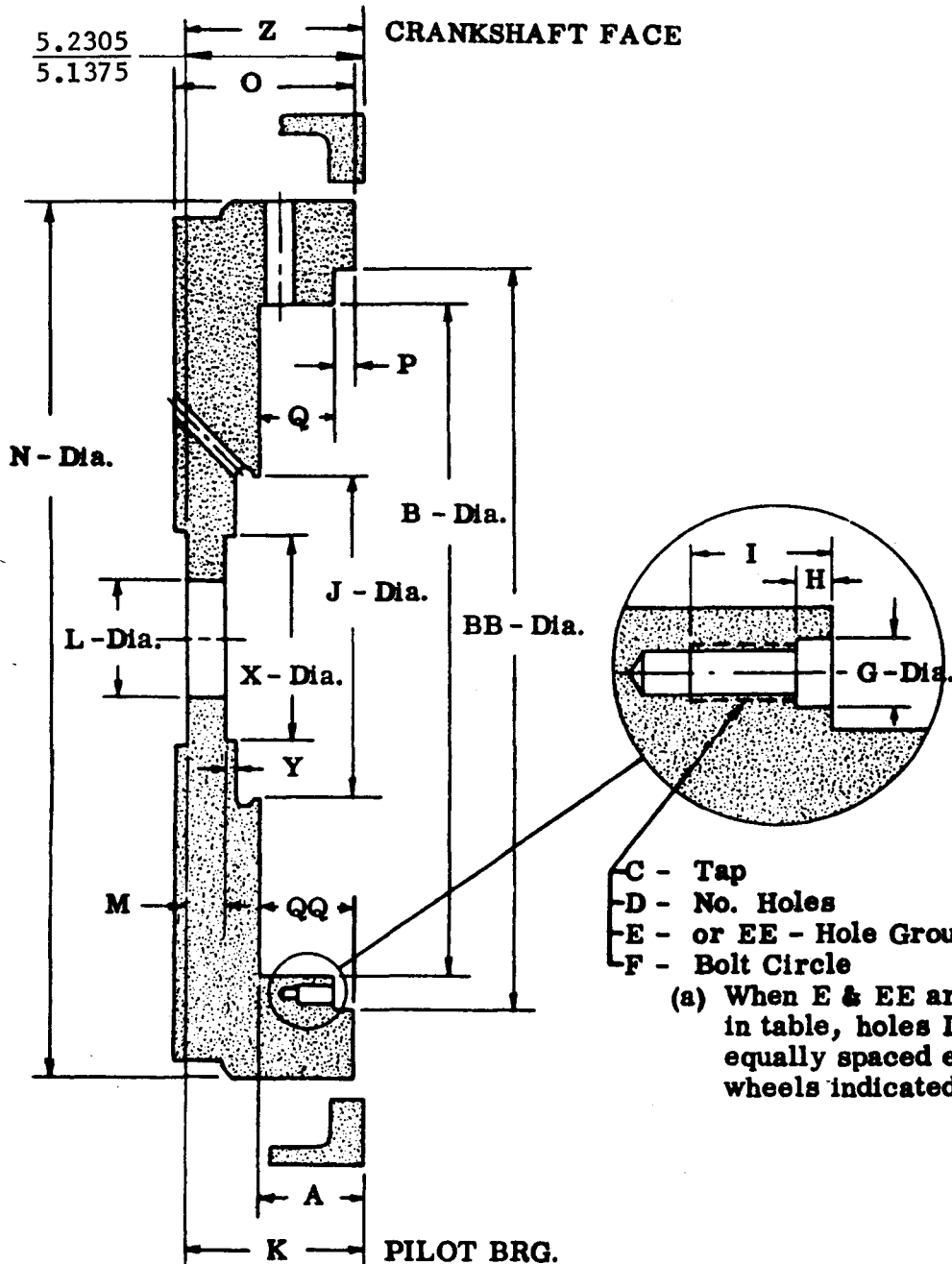
E - Group



EE - Group

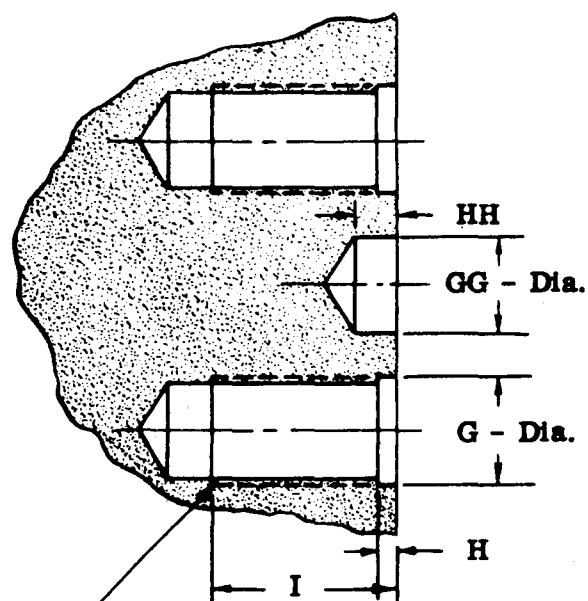
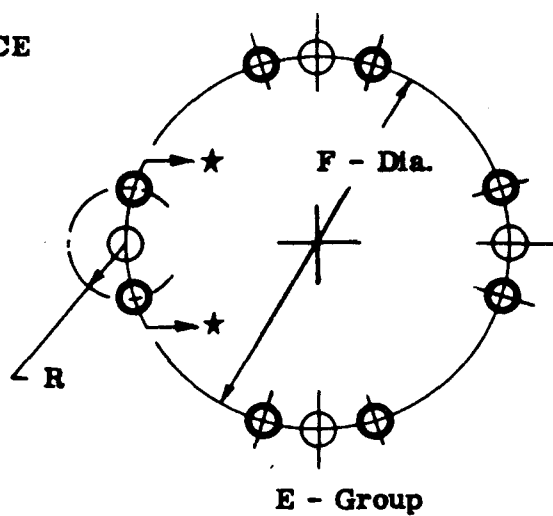
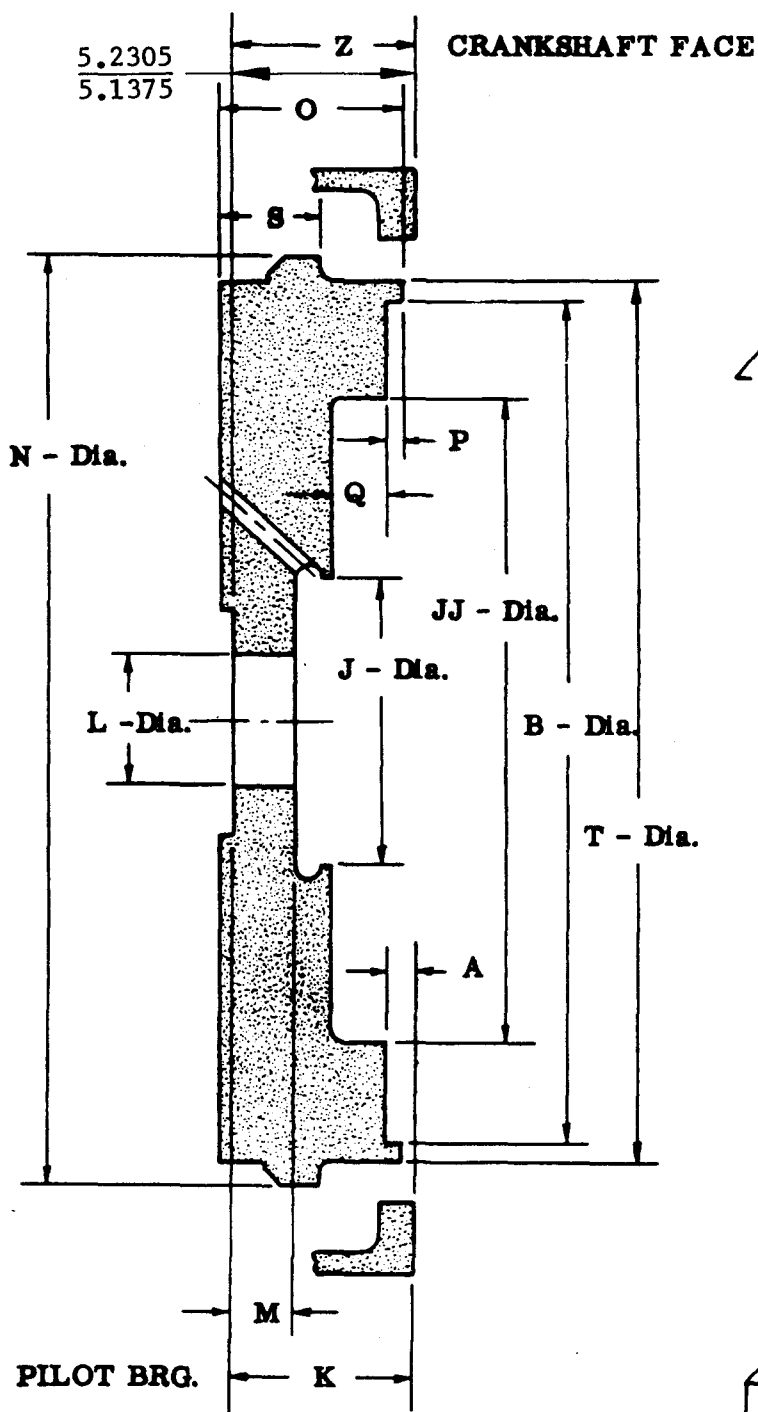


Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.



Pot Type - Single Plate
92-0D

	FLYWHEEL NUMBER						
	5132373						
REF.							
A	2.50						
B	<u>18.001</u> 18.004						
BB	--						
C	3/8-16						
D	12						
E							
E	--						
EE	--						
F	18.750						
G	--						
H	--						
I	7/8						
J	9.54						
K	--						
L	2.50						
M	2.00						
N	19.76						
O	4-5/32						
P	--						
Q	<u>1.218</u> 1.225						
QQ	--						
X	6.00						
Y	.06						



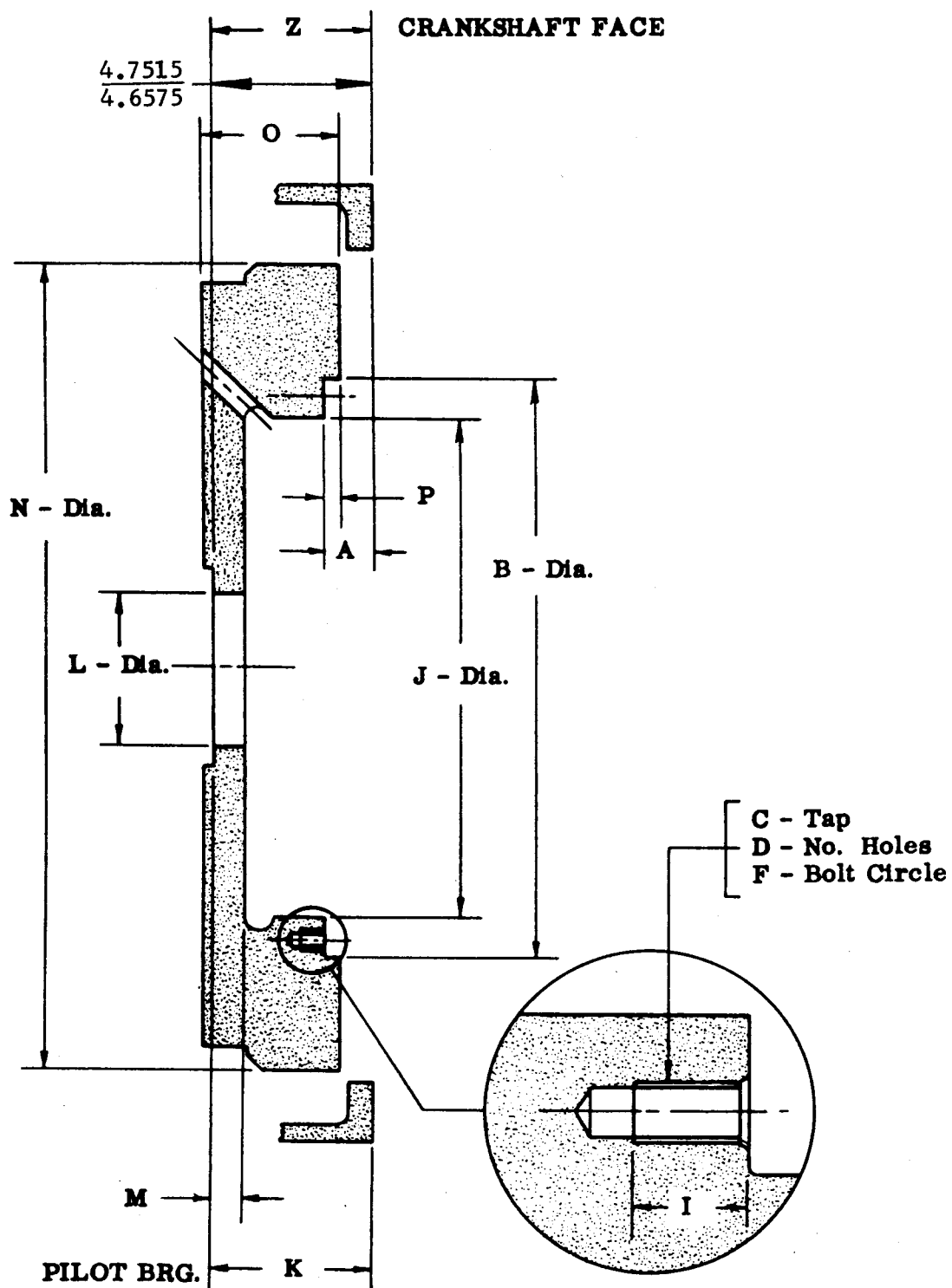
VIEW - ★★

- C - Tap
- D - No. Holes
- E - Hole Grouping
- F - Bolt Circle

	FLYWHEEL NUMBER						
	5122941	5133317					
REF.							
A	45/64	3-3/4					
B	$\frac{17.755}{17.758}$	$\frac{15.002}{15.005}$					
C	5/8-11	5/8-11					
D	8	8					
E	*	*					
F	15-1/2	13-1/4					
G	21/32	21/32					
GG	3/4	3/4					
H	1/8	1/8					
HH	21/64	3/8					
I	1-13/64	1-19/64					
J	6	5					
JJ	14	11-7/8					
K	5-3/16						
L	2-3/8	2-11/16					
M	1	9/16					
N	18-51/64	18-7/8					
O	4-63/64	4-63/64					
P	1/4	1/4					
Q	3-21/64	47/64					
R	1-1/8	1-1/8					
S	--						
T	--						

* E Hole Group - See 710G

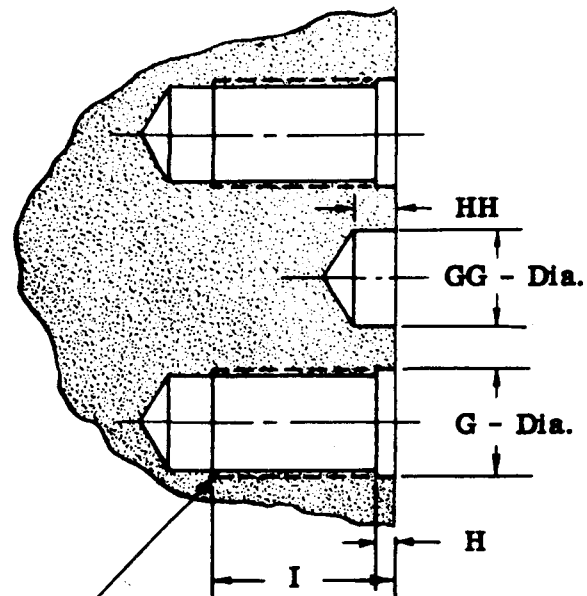
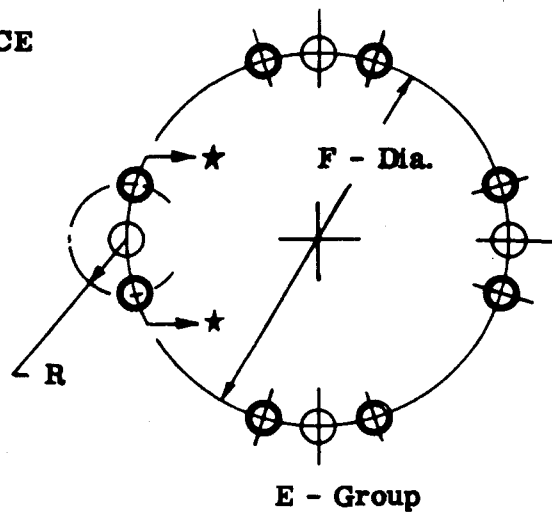
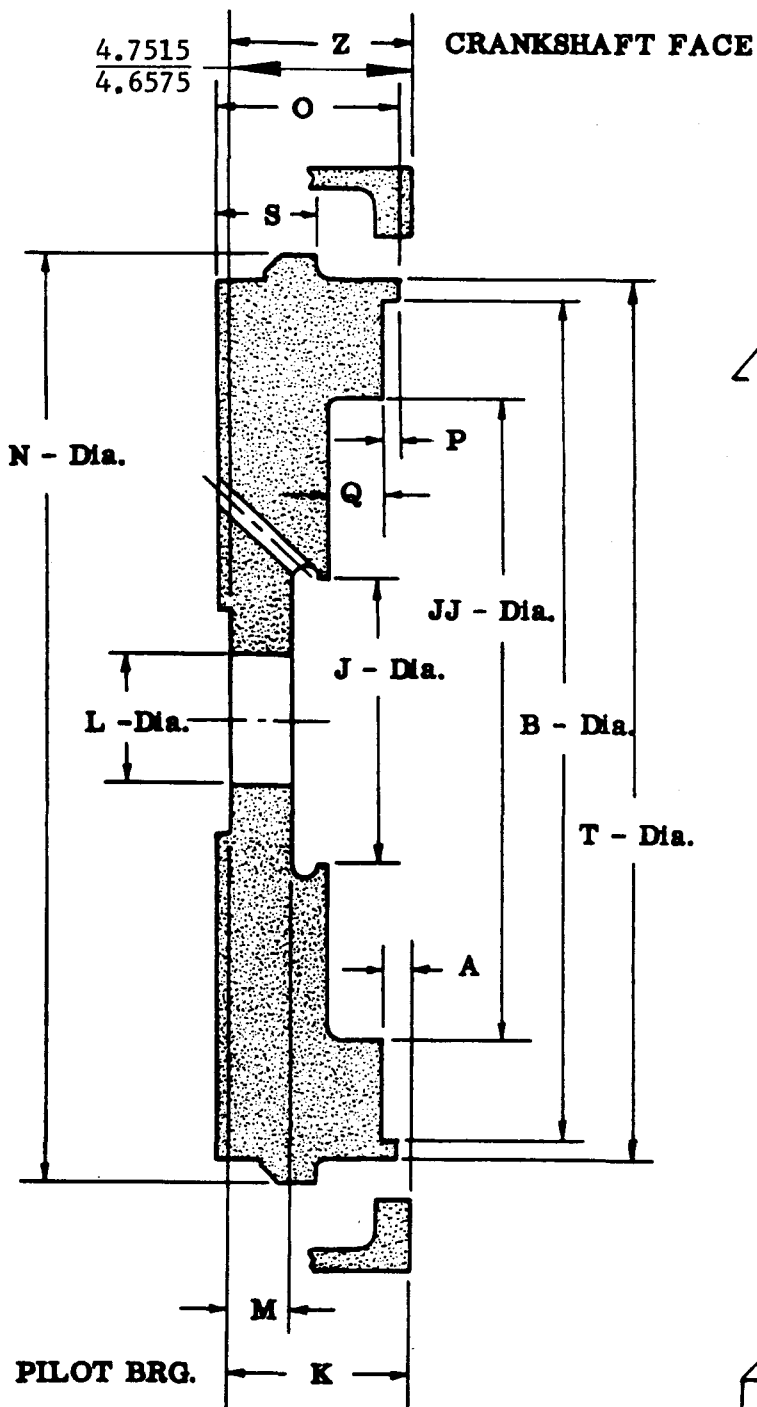
Generator Type
92-OG1



	FLYWHEEL NUMBER						
	5100084(d)	5141924	5147886				
REF.	5125605		5124515				
A	63/64	1/16	1-11/32				
B	$\frac{22.500}{22.505}$	$\frac{20.31}{20.32}$	$\frac{18.380}{18.385}$				
C	5/8-11	1/2-13	1/2-13				
D	6	8	8				
F	21-3/8	19.250	17.25				
I	53/64	1.00	1.12				
J	18-3/8	18.00	14.50				
K	3-59/64	--	3-55/64				
L	$\frac{3.1486(b)}{3.1492}$	2.75	$\frac{2.8333}{2.8341}$				
M	1-5/64	1.61	1-1/64				
N	22-21/64	21.00	20.00				
O	4-13/64	5.17	4-3/64				
P	15/64	.28	15/64				
Z			$\frac{4.7168}{4.6699}$				

(b) Uses Hyatt roller bearing.
(d) 8V-92

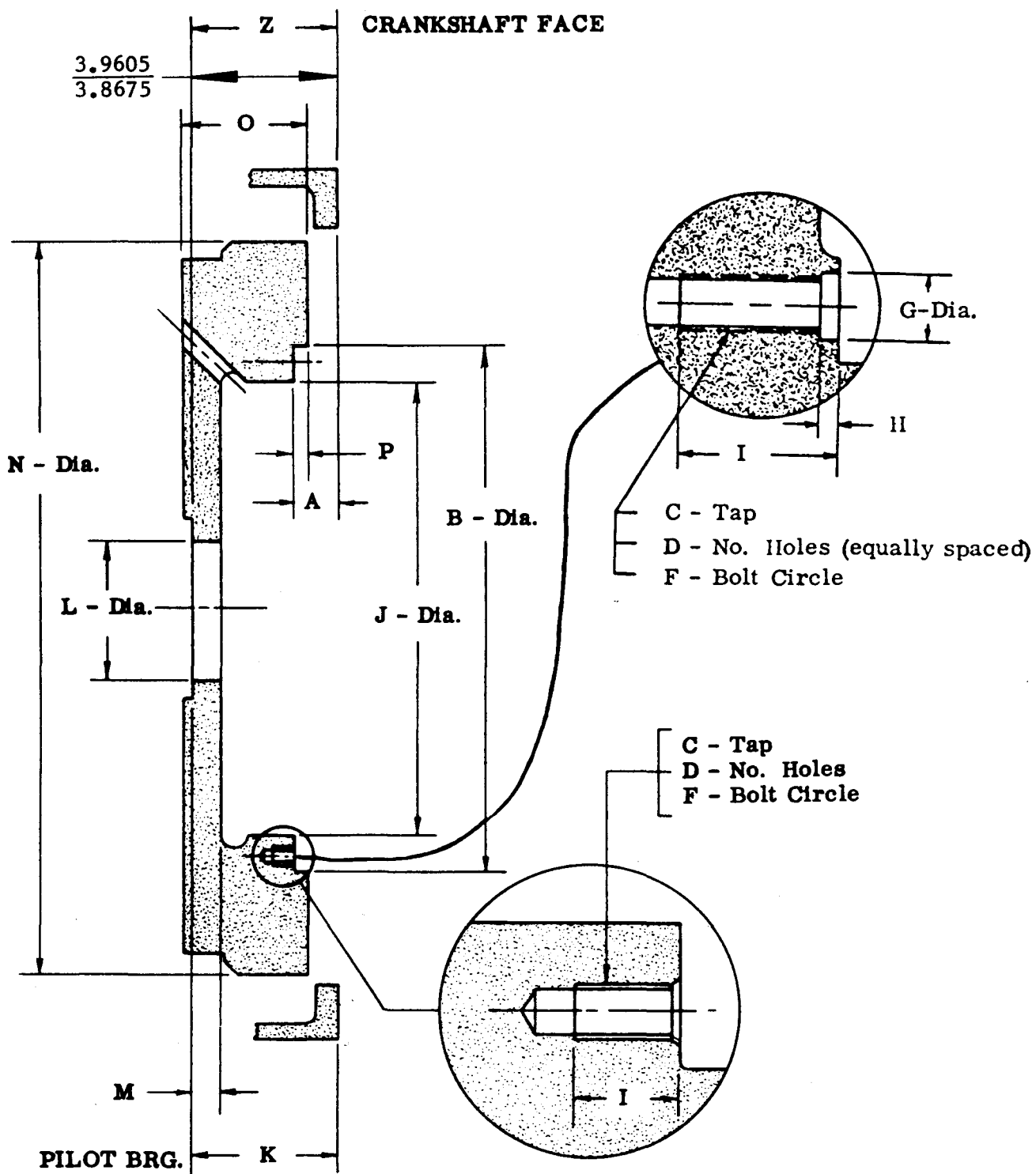
92-1/2A1



VIEW - ★★

- C - Tap
- D - No. Holes
- E - Hole Grouping
- F - Bolt Circle

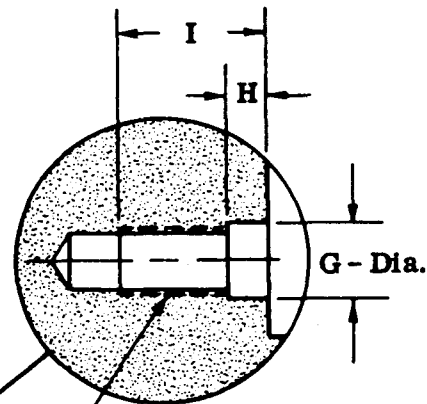
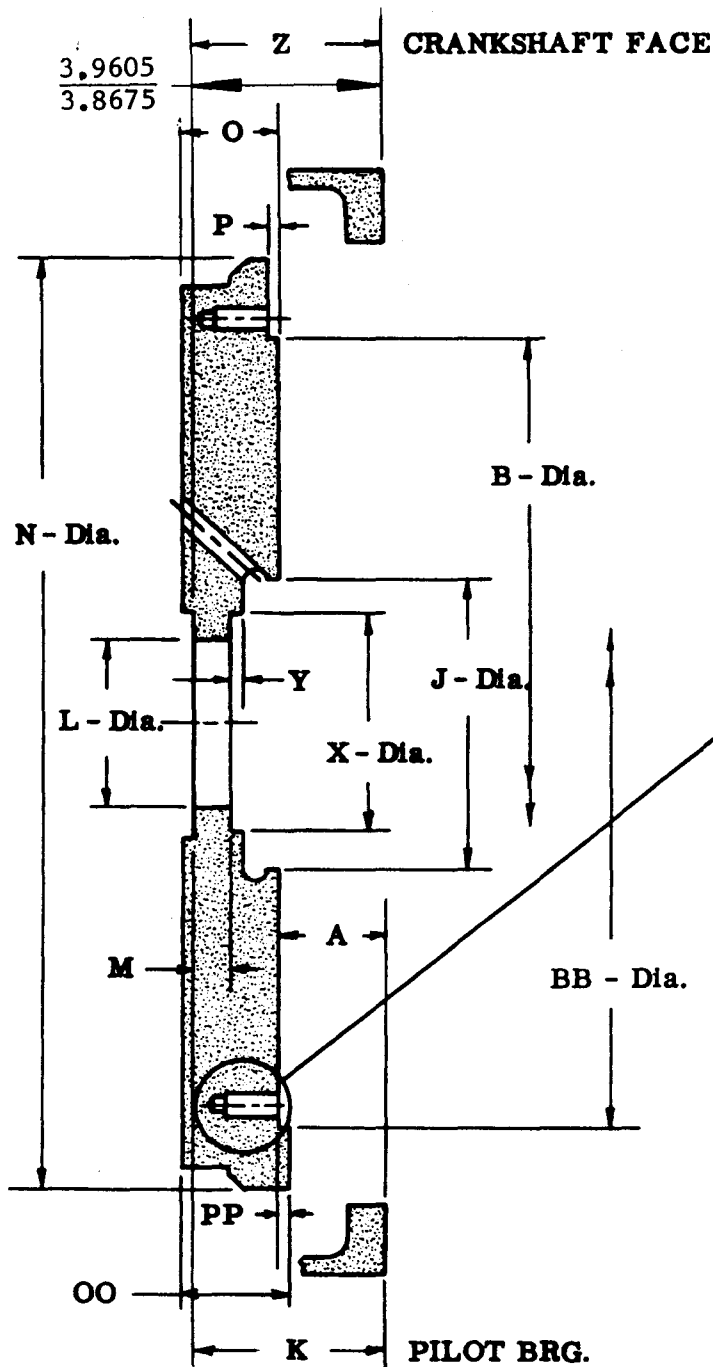
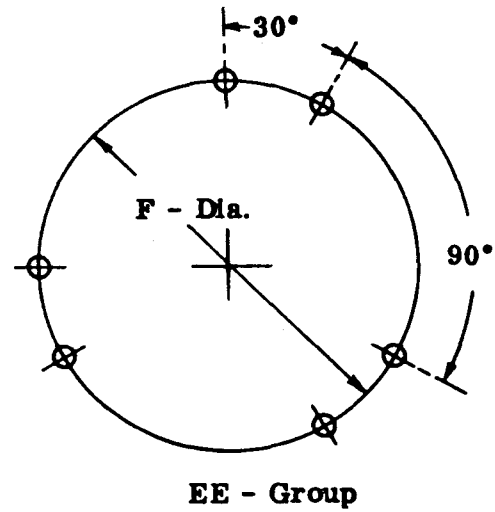
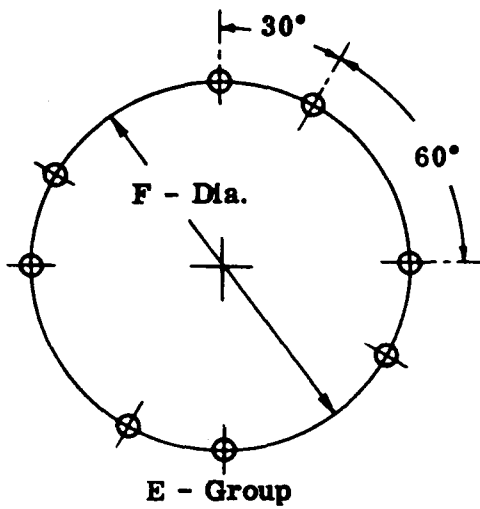
	FLYWHEEL NUMBER						
	5179038						
REF.	5125606						
A	45/64						
B	$\frac{17.755}{17.758}$						
C	5/8-11						
D	8						
E	*						
F	15-1/2						
G	21/32						
GG	3/4						
H	1/8						
HH	21/64						
I	1-13/64						
J	6						
JJ	14						
K	4-45/64						
L	2-3/8						
M	1						
N	18-51/64						
O	4-1/2						
P	1/4						
Q	2-55/64						
R	1-1/8						
S	--						
T	--						



	FLYWHEEL NUMBER						
	5133991	5134086	5131569	5100517(d)	5137170	5138313	5100513(d)
REF.	-	5124452	5189446	5189446	-	5131741	5133717
A	2 23/64	1 23/64	63/64	63/64	2 1/2	63/64	1
B	$\frac{11.004}{11.000}$	$\frac{15.375}{15.377}$	$\frac{18.376}{18.379}$	$\frac{18.376}{18.379}$	$\frac{13.125}{13.127}$	$\frac{18.376}{18.379}$	$\frac{15.251}{15.253}$
C	1/2-13	5/8-11	1/2-13	1/2-13	5/8-18	1/2-13	3/8-16
D	8	16	8	8	8	16	8
F	10.0	14	17-1/4	17-1/4	11.0	17-1/4	14-1/4
G	--	--	--	--	--	--	--
H	--	--	--	--	--	--	--
I	THRU	1 1/4	1.00	1.00	1.00	1.00	3/4
J	7 5/8	11 57/64	14 1/2	14 1/2	8 27/32	14 3/4	12 3/4
K	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64	3 59/64
L	3.00	2 13/16	$\frac{2.8333}{2.8341}$	$\frac{2.8333}{2.8341}$	3.0	$\frac{2.8353}{2.8345}$	$\frac{2.4407}{2.4415}$
M	13/16	13/16	1 1/64	1 1/16	13/16	.81	1.0
N	20	20	20	20	18.80	20	18 51/64
O	1 13/16	3 1/16	3 1/2	3 1/2	2.12	3 1/2	3 27/64
P	3/16	17/64	5/16	5/16	3/16	5/16	1/4

	FLYWHEEL NUMBER						
	5100028	5100515(d)	5100514(d)	5100512(d)	5100806(d)	5100807(d)	5100812(d)
REF.	5100027	5137696	5135364 5136224	5129492	5129095	5144443	5168182
A	1/8	63/64	2-47/64	1-53/64	1 37/64	2.38	1 35/64
B	<u>18.500</u> 18.498	<u>18.376</u> 18.379	<u>17.750</u> 17.853	<u>13.876</u> 13.879	<u>13.876</u> 13.879	<u>16.007</u> 16.004	<u>15.002</u> 15.005
C	3/8-16	1/2-13	3/8-16	3/8-16	3/8-16	3/8-16	3/8-16
D	12	16	24	12	8	8	12
F	17-5/8	17-1/4	16-7/8	13-1/8	13-1/8	15.250	16
G	--	--	--	7/16	-	-	
H	--	--	--	1/8	-	-	
I	3/4	7/8	7/8	1.0	3/4	.76	.88
J	14	16-1/4	15-1/2	12.0	12	7.00	14.97
K	3-59/64	3-59/64	3-59/64	3-59/64	3-59/64	-	
L	2.38	<u>2.8353</u> 2.8345	<u>2.1693</u> 2.1705	2.58	<u>2.8353</u> 2.8345	2.75	1.62
M	1	13/16	23/32	5/8	1 3/16	.75	.75
N	19	20	19-1/8	19-15/16	20	18.76	19.94
O	4-1/4	3-1/2	2	2-5/8	3 1/4	2.12	2.62
P	3/16	1/4	9/16	9/32	21/32	.33	.31

	FLYWHEEL NUMBER						
	5101242	5102255	5102540	5102368	5102375		
REF	3290263	-	5124452	5144443	5100861		
A	.98	1.80	1.35	2.37	1.57		
B	<u>18.376</u> 18.379	<u>13.878</u> 13.875	<u>15.375</u> 15.377	<u>16.007</u> 16.004	<u>13.876</u> 13.879		
C	1/2-13	3/8-16	5/8-11	3/8-16	3/8-16		
D	8	8	16	16	16		
F	17.250	13.125	14.00	15.25	13.12		
G	-	-	-	-	-		
H	-	-	-	-	-		
I	.88	.88	1.24	.76	.76		
J	14.50	12.00	11.88	7.0	12.0		
K	-	-	-	-	3.91		
L	2.38	2.40	2.81	2.75	<u>2.8344</u> 2.8350		
M	1.250	.81	.81	.75	1.19		
N	20	20	20	18.76	20		
O	3.50	2.75	3.06	2.12	3.25		
P	.315	.39	.25	.33	.66		
		RR					



- C - Tap
- D - No. Holes
- E - or EE - Hole Grouping (a)
- F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced

	FLYWHEEL NUMBER						
	5100511(d)	5108769					
REF	5127185						
A	2 31/64	1 17/32					
B	-	-					
BB	17.156 17.159	-					
C	7/16 14	1/2 13					
D	12	10					
E	-	-					
EE	-	-					
F	16 5/8	17.120 17.130					
G	-	-					
H	-	-					
I	1 11/16	1 1/8					
J	8 3/4	9					
K	3 59/64	3 59/64					
L	2.8353 2.8345	2 15/16					
M	25/32	57/64					
N	18 13/16	19 19/32					
O	-	2 41/64					
OO	1 51/64	-					
P	-	-					
PP	7/64	-					
X	-	-					
Y	-	-					

(d) 8V-92