

INDEX TO DETAIL AND GROUP NUMBER BY FLYWHEEL ASSEMBLY NUMBER

Flywheel Assy. No.	Flywheel Detail No.	6C3 Group	Flywheel Assy. No.	Flywheel Detail No.	6C3 Group
X5126994	5127313	483	5130549	5130464	630
5127017	5126415	542	5130664	5130583	631
5127035	5127002	517	5130633	5130620	632
5127035	5127002	532, 1002	5130802	5130722	635
5127035	5127002	533	5130910	5130774	637, 744
5127040	5126922	514	5130919	5130920	638
5127106	5127066	516	5131075	5131074	716
5127222	5127185	523	5131156	5130987	636
5127253	5127237	519	5131257	5131267	640
5127302	5127303		5131322	5131328	647
5127312	5127311	650	5131382	5131381	642
5127468	5127467	524	5131386	5131315	645
5127891	5127890	537	5131391	5131331	641
5128003	5185351	526	5131480	5131408	552
5128075	5177286	527	5131544	5189446	643
5128082	5128022	529	5131553	5178442	644
5128156	5153120	528	5131568	5131569	646
5128287	5128288	535	5131588	5131428	650
5128552	5128551	536	5131634	5131633	651
5128657	5128625	551	5131635	5129457	652
5128704	5111030	312	5131810	5131695	653, 867
5128705	5111031	313	5131816	5131697	654
5128706	5113010	565	5131838	5131836	655
5128708	5118608	335	5131851	5178615	609, 883
5128709	5114979	413	5131855	5131741	
5128710	5185354	477	X5131908	5131756	657
5128712	5151872	538	5131911	5109920	
5128714	5187604	539	5132020	5123627	658
5128919	5181655	541	5132046	5189447	659, 751
5129055	5125605	543, 811	5132047	5169821	661
5129058	5129194	545, 680	5132048	5110231	663
5129114	5129114	534	5132049	5120863	664
5129130	5100861	544	5132050	5179064	665
5129222	5129224	324	5132053	5131953	667
5129275	5129287	546	5132196	5132106	668
5129356	5129207	547	5132218	5177315	
5129401	5173521	548	5132447	5132373	670
5129460	5125880	553	5132592	5131154	672
5129521	5125796	555	5132619	5132533	671
5129560	5129492	567	5132666	5132627	677
5129577	5126702	556, 947	5132807	5131968	666, 895
5129650	3224290	557, 818, 833, 834, 849, 963	5132865	5132816	681
5129655	5129565	558, 813	5132966	5132888	682
5129869	5129224	561	5132976	5132179	683
5129897	5129896	562, 881	5132978	5132160	678
5130280	5130257	625	5133067	5133089	687
			5133068	5133090	686

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Flywheel Assy. No.	Flywheel Detail No.	6C3 Group
5133217	5133214	688
5133316	5133317	691
5133347	5133251	689
5133447	5133294	
5133469	5133367	692
5133478	5133293	690
5133480	5122169	695
5133482	5133391	694
5133493	5177085	693
5133503	5133454	696
5133512	5133527	679-737, 933
5133618	5133604	698
5133624	5133567	700
5133660	5122941	697
5133816	5133705	705
5133889	5133751	704
5133894	5133717	701
5133916	5133373	702
5134046	5133604	708
5134085	5134148	706
5134087	5134086	707
5134097	5134221	713
5134183	5134231	710
5134210	5100028	709
5134214	5134271	712
5134216	5134272	711
5134417	5134441	714
5134527	5134504	718
5134577	5134578	719
5134592	5134633	715
5134698	5127890	717
5134743	5134764	722
5135047	5134973	720
5135053	5134949	721
5135181	5135090	724
5135187	5135185	725
5135215	5135106	727
5135237	5135118	726
5135240	5135133	728
5135264	5135265	729
5135424	5135341	730
5135433	5133169	731
5135479	5135478	769
5135674	5135671	734, 874
5135744	5135737	740
5135770	5135587	736
5135794	5126486	735

Flywheel Assy. No.	Flywheel Detail No.	6C3 Group
5135930	5135615	737
5135931	5122169	738
5135977	5135836	741
5136004	5136001	742
5136022	5135364	747
5136046	5136045	743
5136138	5136068	854
5136139	5136069	746
5136150	5135998	745
5136291	5136256	748
5136337	5181667	750
5136460	5186963	749
5136471	5136472	757
5136497	5136375	752
5136522	5136405	627, 890
5136532	5136413	753
5136542	5136531	755
5136589	5136442	756
5136699	5136697	759
5136721	5136717	764
5136756	5136694	761
5136889	5136806	762
5136904	5136816	767
5136979	5136837	766
5136980	5136849	771
5137118	5137021	765
5137125	5137124	768
5137126	5137030	770
5137294	5137192	869
5137409	5136561	773
5137437	5137245	776
5137449	5137501	903, 962
5137458	5128288	775
5137475	5137466	774
5137606	5137554	779
5137641	5137510	783
5137674	5137729	780
5137684	5137680	825*
5137697	5137696	782
5137817	5137135	786
5137818	5137170	787
5137907	5137781	788
5138022	5137991	795
5138023	5138008	784, 791
5138046	5138019	792

* F/W not produced by DDA

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Flywheel Assy. No.	Flywheel Detail No.	6C3 Group	Flywheel Assy. No.	Flywheel Detail No.	6C3 Group
5138047	5138096	789	5141197	5141172	866
5138063	5138107	794	5141587	5129287	868
5138064	5138108	807, 921	5141597	5141615	871
5138185	5100084	800	5141677	5143041	896
5138186	5126566	799	5141756	5141690	892
5138213	5139165	831	5141771	5135836	870
5138223	5138136	797	5141859	5143165	899
5138224	5138225	480, 699	5142010	5141852	872
5138226	5138395	801	5142030	5141879	873
5138227	5123011	802	5142052	5141888	886
5138257	5138255	805, 865	5142063	5141924	876
5138315	5138313	809	5142071	5141929	879
5138316	5138460	804	5142111	5141955	878
5138343	5129565	823, 836, 837	5142122 ND	5141954	875
5138362	5136001	808	5142392	5142390	884
5138530	5138529	810	5142499	3290263	952
5138531	5138681	814	5142781	5142963	894
5138541	5138698		5142870	5142605	885
5138586	5177286	815, 835	5142923	5142716	891
5138863	5127185	820, 822, 964	5143290	5143087	-
5138864	5137729	821	5143311	5143689	912
5139025	5135836	824, 923	5143318	5143089	-
5139070	5138985	828	5143334	5143111	901
5139071	5139059	829/861	5143417	5143535	905
5139261	5139260	830	5143464	5143560	908
5139270	5138829	600	5143471	5125605	909
5139355	5139560	848	5143490	5155837	906
5139383	5139995	826	5143652	5139260	911
5139605	5139516	838	5143662	5128551	397
5139999	5146461	846	5143691	5128551	172
5140129	5140227	847	5143775	5119970	910
5140191	5153120	841	5143797	5143845	913
5140315	5140292	843	5143808	5143862	914
5140321	5123011	842	5143810	5143885	917
5140332	5129224	840	5143812	5143639	918
5140335	5140336	844	5144392	5177589	927
5140401	5143128	900	5144613	5144443	926
5140505	5140893	856	5144690	5144504	924
5140556	5140639	853	5144967	5145031	929
5140566	5132627	850	5144968	5143592	928
5140702	5189447	851	5144969	5144805	931
5140731	5140693	855	5145032	5108790	930
5140740	5123011	852	5145500	5179589	935, 948
5140791	5140746	857	5145501	5128288	938
5140910	5140909	858	5145502	5181656	949
5140978	5141044	863	5145543	5145460	941
5141139	5141140	862	5145544	5145545	934

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Flywheel Assy. No.	Flywheel Detail No.	6C3 Group
5145676	5136442	940
5145846	5111031	942
5145865	5145864	943
5146146	5143862	946
5146147	3290263	945
5146148	5146024	944
5146388	5146461	951
5146398	5146222	950
5146718	5143862	953
5146792	5100084	959
5146793	5125606	960
5146794	5176323	958
5146831	5146830	955
5146971	5128625	967
	(5128657 assy)	
5147092	5146874	961
5147702	5147282	966
5147887	5147886	
5147889	5147886	972
5148233	5148045	977
5151810	5151873	
5152651	5151129	19
5152651	5151129	57
5152652	5151735	
5152653	5151404	20
5152653	5151404	59
5152654	5151402	17
5152654	5151402	58
5152655	5151872	
5152656	5150982	
5152657	5159452	38
5152657	5150452	357
5152681	5151095	389
5153119	5153120	39
5153119	5153120	358
5153136	5153135	
5153289	5151812	26
5153289	5151812	296
5153414	5152739	
5153758	5153757	30
5153760	5153759	116
5153760	5153759	509
5153782	5153050	21
5153847	5153048	22
5154455	5154456	
5154473	5154421	
5154524	5154525	

Flywheel Assy. No.	Flywheel Detail No.	6C3 Group
5155105	5155106	
5155265	5155251	
5155441	5155288	329
5155943	5155837	2
5156346	5156345	117
5157545	5157544	104
5159947	5150452	156
5161549	5161548	36
5162720	5162713	617
5162722	5172469	612
5162826	5162794	616
5162984	5162864	619, 827, 1004
5166663	5151404	46
5166663	5151404	177
5166814	5155837	47
5166924	5151129	45
5167145	5167123	50
5167145	5167123	136
5167145	5167123	260
5167146	5167148	52
5167147	5167149	53
5167147	5167149	275
5168260	5168183	66
5168260	5168183	300
5168279	5168278	61
5168591	5168182	170
5168661	5168660	69
5168700	5155837	68
5168707	5168708	70
5168825	5155288	71
5169240	5169241	75
5169343	5157544	79
5169439	5169440	77
5169494	5168278	76
5169494	5168278	248
5169494	5168278	299
5169494	5168278	321
5169494	5168278	521
5169820	5169821	78
5169820	5169821	319
5170517	5170516	621
5170576	5170575	81
5170590	5170580	80
5171164	5171163	86
5171265	5171266	84
5171265	5171266	325
5171719	5171720	87

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Flywheel Assy. No.	Flywheel Detail No.	6C3 Group
5171840	5171839	88
5171840	5171839	100
5171840	5171839	145
5172046	5172047	90, 648
5172181	5172180	92
5172468	5172469	93
5172468	5172469	250
5172800	5171970	99
5172800	5171970	239
5172800	5171970	380
5172800	5171970	387
5172901	5172902	
5172935	5171839	152
5172993	5172180	102
5172993	5172180	114
5173026	5172941	
5173456	5171720	103
5173456	5171720	249
5173520	5173521	108
5173584	5173583	105
5173656	5173657	106
5173666	5173657	107
5173834	5173835	110
5173834	5173835	225
5173834	5173835	253
5173834	5173835	259
5173901	5167123	137
5174315	5173835	113
5174315	5173835	360
*5174747	3291126	118, 758
*5174747	3291126	317
5174748	3290263	119, 733
5174748	3290263	121
5174916	5174915	120
5174918	5174917	167
5175470	5175469	124
5175470	5175469	236
5175470	5175469	254
5176298	5173385	
5176322	5176323	126
5176393	5172469	127
5176394	5175469	128
5176394	517569	209
5176402	5168278	129
5176403	5171720	130

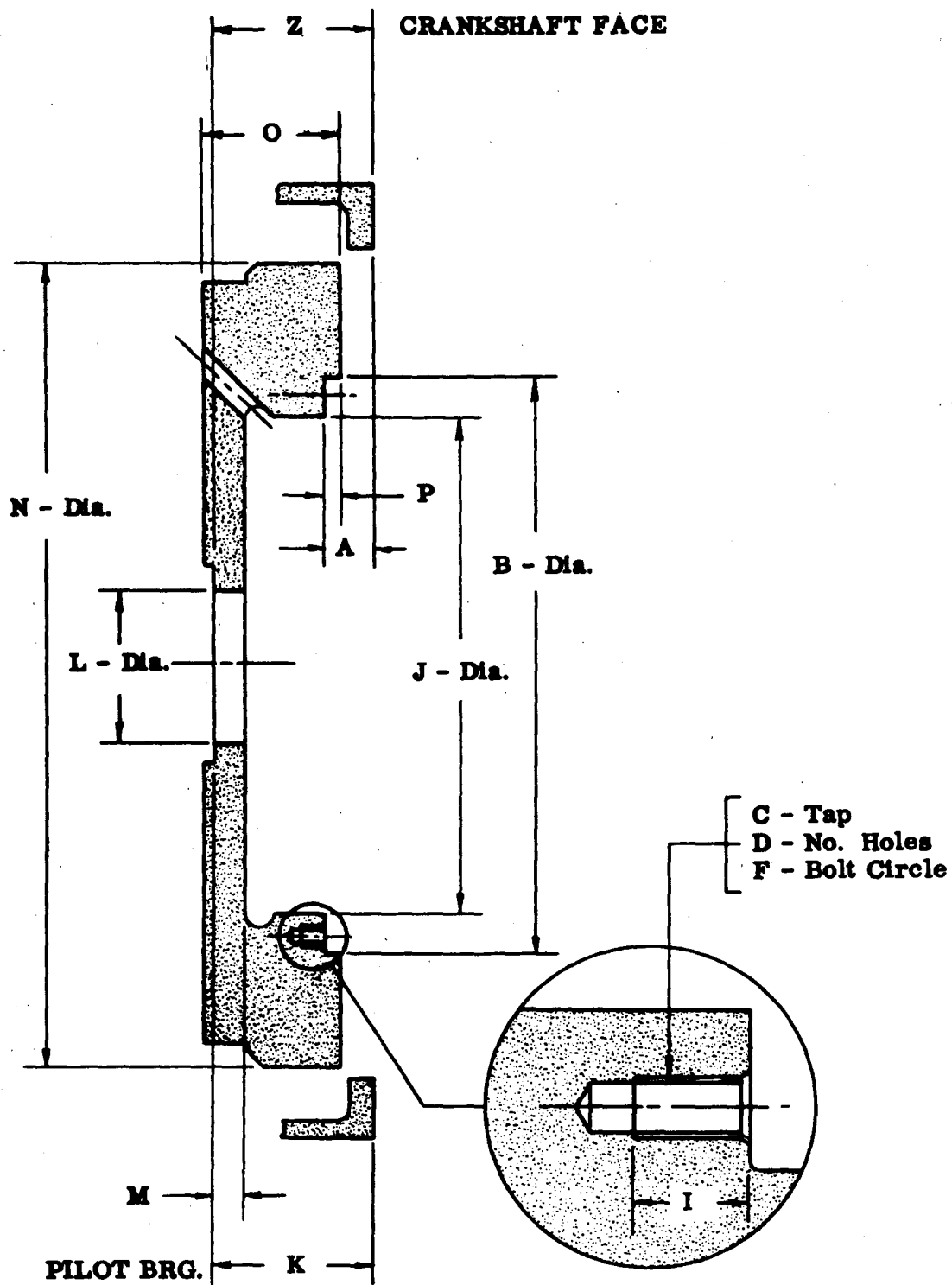
*Superceded by 5128552

Flywheel Assy. No.	Flywheel Detail No.	6C3 Group
5176404	5173657	131
5176405	5173835	132
5176405	5173835	660
5176426	5176424	134
5176710	5176674	135
5177025	5176938	139
5177025	5176938	174
5177033	5177032	140
5177296	5177280	141
5177300	5177299	142
5177523	5177500	143
5177523	5177500	158
5177588	5177589	201
5177588	5177589	452
5177675	5177552	144
5177810	5177811	147
5177860	5177853	148
5178359	5153120	155
5178359	5153120	419
5178554	5178442	159
5178626	5178615	573
5178980	5178360	157
5179042	5179038	622
5179061	5179060	165
5179065	5179064	166
5179065	517064	256
5179194	5130212	624
5179211	5177085	490
5179301	5179320	629
5179378	5167148	168
5179546	5130256	626
5179590	5179589	169
5179590	5179589	453
5179870	5179873	171
5180077	5180055	
5180102	5110231	323
5180229	5180230	
5181007	5181008	196
5181045	5181036	197
5181071	5180756	186
5181088	5181078	199
5181314	5181315	207
5181336	5180756	210
5181336	5180756	262
5181537	5181536	218
5181564	5181563	274
5181564	5181563	294

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Flywheel Assy. No.	Flywheel Detail No.	6C3 Group
5181613	5181546	230
5181616	5181078	234
5181641	5181628	235
5181657	5181655	276
5181657	5181655	375
5181657	5181655	404
5181668	5181667	270
5181668	5181667	525
5181671	5181696	246
5181673	5181990	252
5181673	5181990	471, 739
5181684	5181683	247
5181773	5181765	297
5181778	5169821	257
5181785	5167148	255
5181796	5181795	251
5181927	5181926	268
5181977	5187260	258
5182097	3290263	173
5182098	3291126	172
5182268	5167148	176
5182381	5182380	161
5182423	5182380	150
5182423	5182380	261
5182552	5182553	180
5182595	5182596	178
5182595	5182596	188
5182771	5153757	179
5182822	5172469	181
5183029	5182998	148
5183033	5185351	328
5183033	5185351	356
5183034	5185352	339
5183091	5183090	183
5183120	5185354	340
5183120	5185354	340
5183177	5183172	146
5183546	5183545	163
5183863	5151872	185
5183943	5178360	187
5184209	5177589	341
5184209	5177589	363
5184211	5179589	271
5184211	5179589	342
5184390	5184384	191
5184503	5184479	194
5184504	5188480	192
5184505	5184481	193
5184506	5184479	195

Flywheel Assy. No.	Flywheel Detail No.	6C3 Group
5184722	5184007	190
5184723	5184968	153
5184772	5176323	198
5185771	5184479	203
5185925	5178442	204
5186080	5167123	662
5186143	5186144	501SL
5186174	5186173	206
5186683	5186682	208
5186964	5186963	278, 649
5187193	5176674	214
5187200	5187199	215
5187200	5187199	365
5187259	5187260	216
5187259	5187260	221
5187259	5187260	263
5187328	5187329	217
5187633	5187629	219
5187880	5187845	220
5187962	5187955	264
5187962	5187955	361
5188147	5188146	212
5188150	5189446	279, 614, 965
5188186	5189447	281
5188242	5189455	280
5188242	5189455	285
5188263	5188247	228
5188333	5188303	226
5188524	5188523	283
5188524	5188523	295
5188605	5188146	229
5188740	5188737	232
5188748	5188745	231
5189069	5188146	237
5189100	5189098	238
5189103	5189102	243
5189148	5155837	242
5189197	5189196	269
5189457	5189458	272
5189541	5189503	496
5189550	5189549	287
5189674	5189673	286, 907
5189686	5189685	795SL
5189783	5189588	241
5189798	5187955	273
5189817	5189816	288
5189844	5189818	224
5189944	5187604	284
5189992	5189991	290



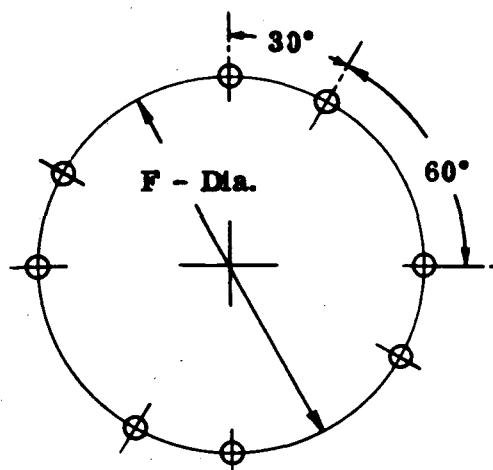
Drive Ring Type

	FLYWHEEL NUMBER						
	5100133	5109843	5137501*				
A	2 3/4	3	1				
B	<u>17.750</u> 17.752	<u>17.125</u> 17.127	<u>18.376</u> <u>18.379</u>				
C	3/8 - 16	3/8 - 16	1/2 - 13				
D	12	12	8				
F	16 7/8	16 1/4	17 1/4				
I	3/4	3/4	1				
J	15 19/32	15	14.76				
K	4 9/64	4 9/64	3 13/16				
L	<u>5.002</u> 5.003	<u>5.002</u> 5.003	<u>2.8345</u> <u>2.8353</u>				
M	1	13/16	13/16				
N	18 1/16		18 7/8				
O	3 1/4	3	5				
P	1/4	1/4	1/4				
Z	<u>5.4864</u> 5.3904	<u>5.4864</u> 5.3904	<u>5.4864</u> 5.3904				

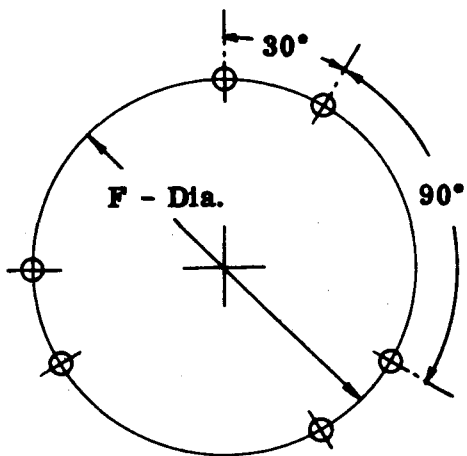
* Has 6.25 c'bore for bearing carrier

Drive Ring Type

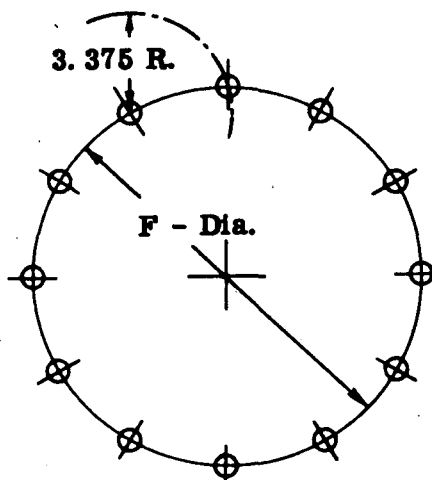
53-1A1



E - Group

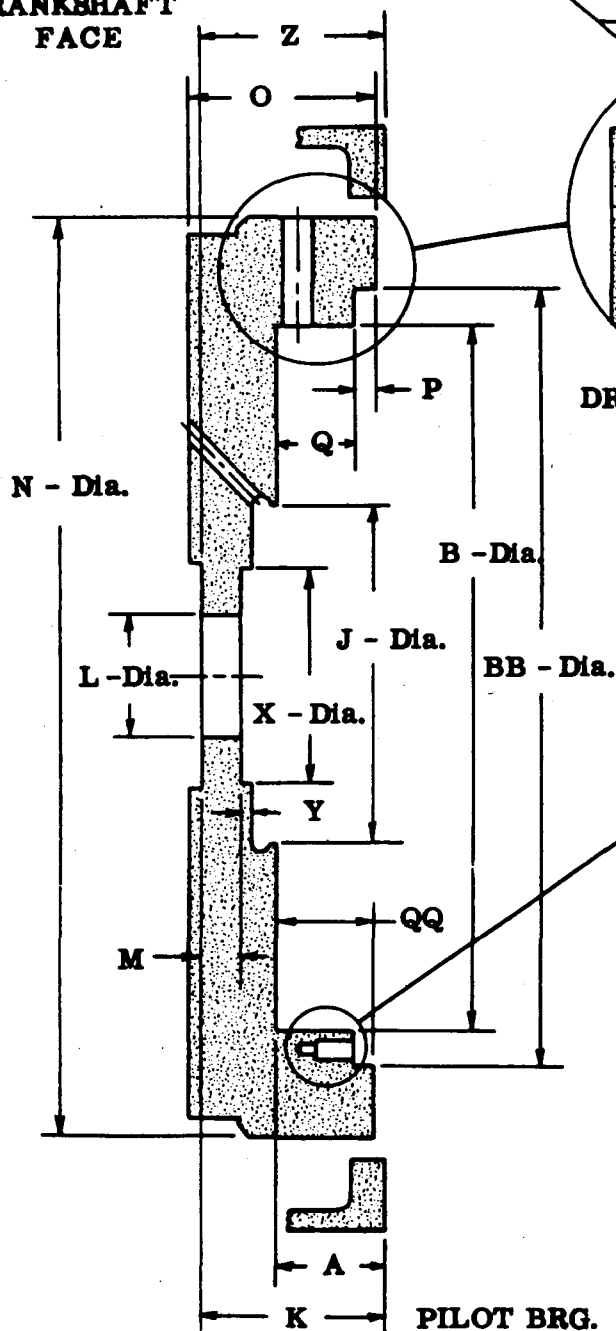


EE - Group

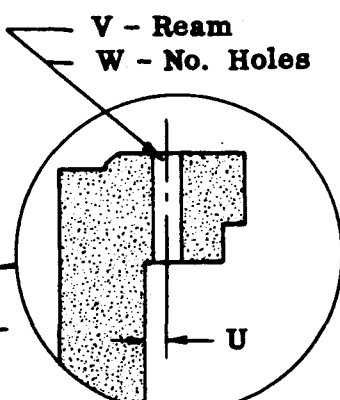


Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.

RANKSHAFT
FACE

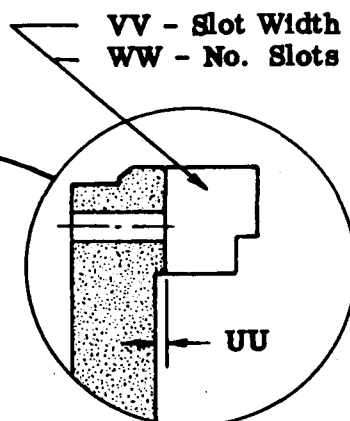


V - Ream
W - No. Holes

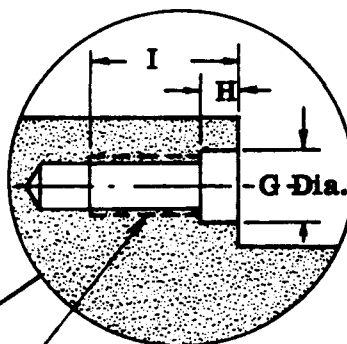


DRIVE PIN HOLE

VV - Slot Width
WW - No. Slots



DRIVE LUG SLOT



C - Tap
D - No. Holes
E or EE - Hole Grouping (a)
F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Misc. Types

53-1MT

	FLYWHEEL NUMBER						
	5127241(a)	5170516(b)	5108937(c)	5131328(d)			
A	1 9/16	-	2 45/64	1/4			
B	<u>13.876</u> 13.880	-	<u>8.128</u> 8.125	11 1/8			
BB	-	-	-	11 7/8			
C	3/8-16	-	1/2 - 13	5/16 - 18			
D	8	-	12	6			
E	-	-	-	-			
EE	-	-	-	-			
F	13 1/8	-	7 1/4	12 9/16			
G	-	-	-	-			
H	-	-	-	-			
I	3/4	-	Thru	7/8			
J	12 1/4	-	6	-			
K	3 61/64	1 15/16	3 61/64	-			
L	<u>2.4407</u> 2.4417	<u>1.7025</u> 1.7040	2 17/64	<u>.7505</u> .7515			
M	3/4	-	13/16	27/32			
N	15 3/8	15 5/32	16 1/2	15 5/32			
O	3-5/8	2 51/64	1 29/32	4 7/32			
P	11/16	-	11/32	-			
Q	-	-	-	-			
QQ	-	-	-	-			
U	-	-	-	-			
UU	-	-	-	-			
V	-	-	-	-			
VV	-	-	-	-			
W	-	-	-	-			
WW	-	-	-	-			
X	-	-	-	-			
Y	-	-	-	-			
Z *	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>5.4864</u> 5.3904	<u>3.9864</u> 3.8904			

(a) No ring gear - Pulley on crank. side SAE #2 (3-53)

(b) Drive hub mtd. SAE 3 (6V-53)

(c) $WR^2 = 1309$. SAE 1 (6V-53)

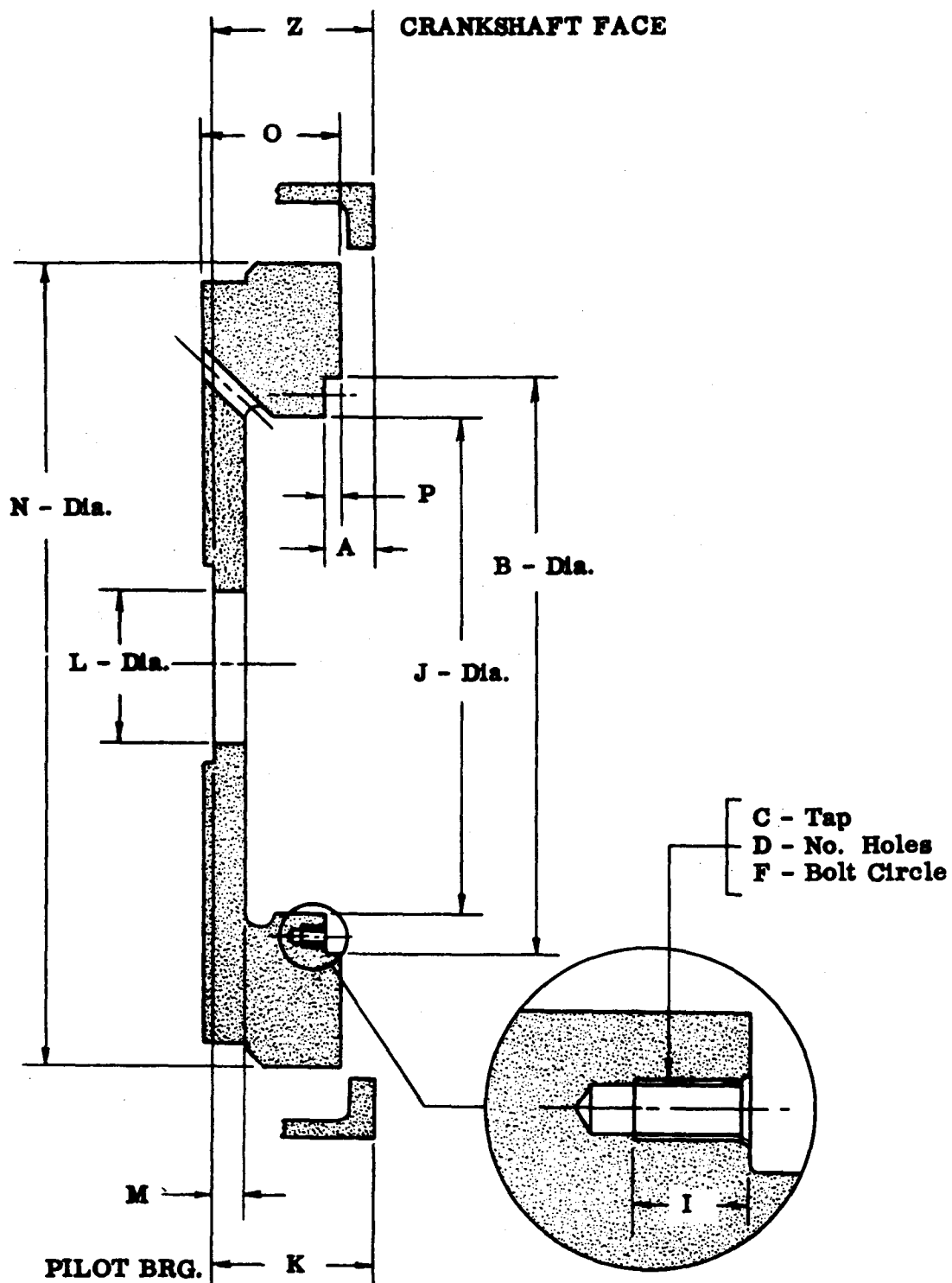
(d) Special bearing

(e) Sheet metal

(*) On 6V-53 - $\frac{3.882}{3.986}$

Misc. Types

53-1MT1



Drive Ring Type

53-2A

	FLYWHEEL NUMBER						
	5119152	5119153		5126413	5131697	5108925	5131381
A	2 1/8	2 1/8		1 37/64	2.26	2 7/8	2 43/64
B	<u>12.371</u> 12.380	<u>13.876</u> 13.879		<u>13.876</u> 13.879	<u>10.252</u> 10.256	<u>13.876</u> 13.879	<u>10.623</u> 10.629
C	3/8 - 16	3/8 - 16		3/8 - 16	3/8 - 16	3/8 - 16	5/8-11
D	8	8		8	8	8	8
F	11 5/8	13 1/8		13 1/8	9.50	13 1/8	9 1/2
I	3/4	3/4		3/4	1.00	3/4	Thru
J	10 3/4	12 1/8		10 5/8	8.75	10 3/4	7
K	3 61/64	3 61/64		3 61/64		3 61/64	3 61/64
L	2 1/4	2 1/4		<u>2.4401</u> 2.4409	<u>2.0164</u> 2.0472	2 1/4	<u>2.0464</u> 2.0472
M	21/32	21/32		57/64	.56	21/32	41/64
N	16 3/4	16 3/4		16 3/4	16.74	16 3/4	16 3/4
O	3	3		2 15/16	2.12	3	1 9/16
P	7/8	7/8		1/4	.13	1 5/8	—
Z*	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904		<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904

* On 6V-53 $\frac{3.882}{3.986}$

Drive Ring Type

53-2A1

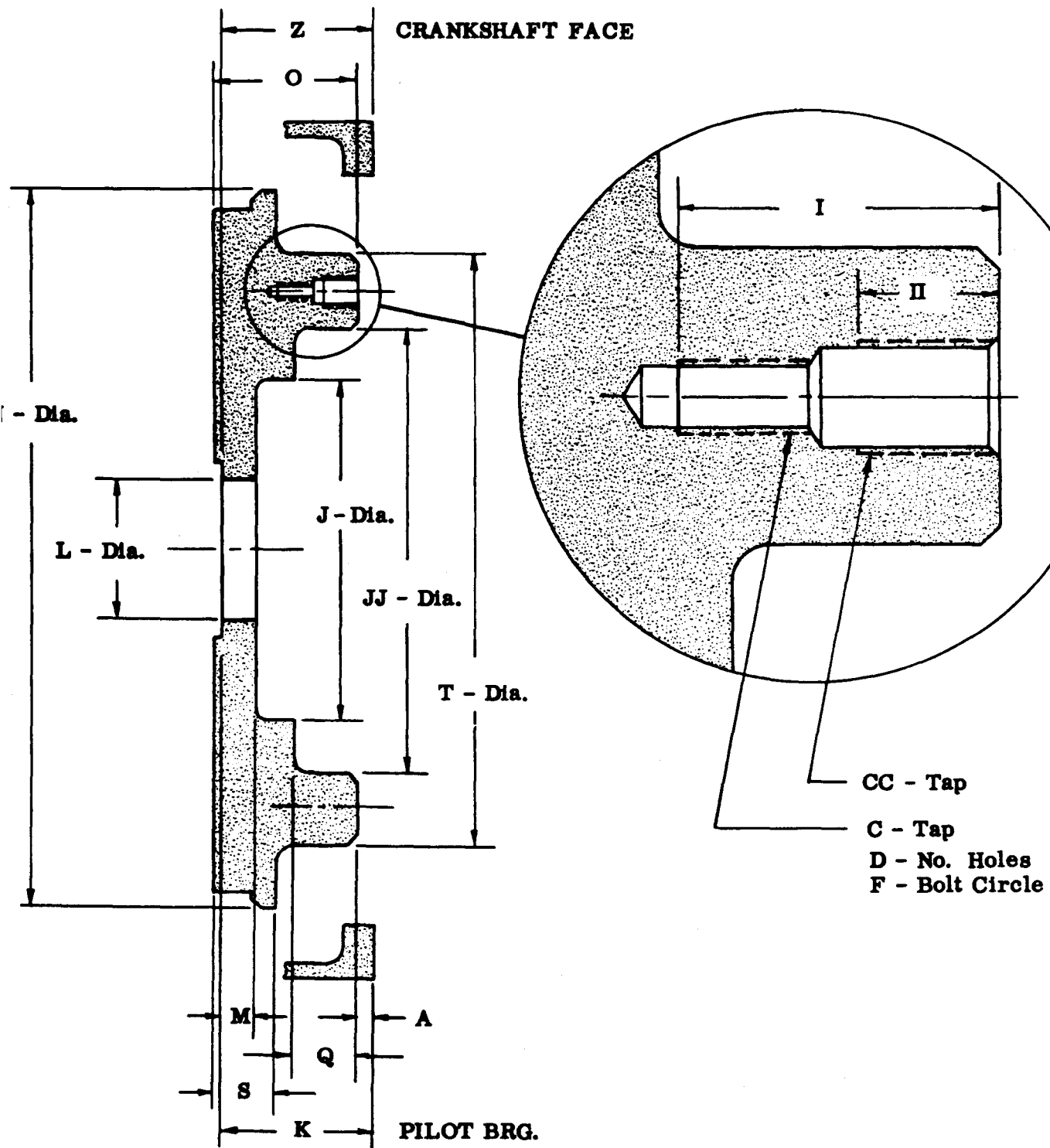
FLYWHEEL NUMBER						
	5134148	5134441 (a)	5138225	5133772	5140336	5143535
A	2 29/64	1 1/2	1 37/64	2.312	2.125	1.06
B	<u>10.377</u> 10.380	<u>13.876</u> 13.879	<u>13.876</u> 13.879	-	<u>12.377</u> 12.380	<u>15.008</u> 15.003
C	3/8 - 16	5/16 - 18	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16
D	6	8	8	6	8	12
F	9 5/8	13 1/8	13 1/8	15 11/16	11 5/8	13 7/8
I	3/4	3/4	3/4	1.00	3/4	1.00
J	8 7/8	12 3/8	10.82	8.75	10 3/4	12.50
K	3 61/64	3 59/64	3 61/64	3 61/64	3 61/64	-----
L	<u>2.4401</u> 2.4409	1 5/8	<u>2.4401</u> 2.4409	<u>2.0464</u> 2.0472	<u>2.4401</u> 2.4409	2.26
M	0.56	7/8	57/64	.53	21/32	.77
N	16 3/4	16 3/16	16 3/4	16.74	16 3/4	16.76
O	2.12	3 33/64	2 15/16	1.95	3	3.43
P	0.31	3/8	1/4	-	7/8	.24
Z*	<u>3.9864</u> 3.8904	<u>4.4864</u> 4.3904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904

(a) 8V - 53

* On 6V-53 3.882
3.986

Drive Ring Type

53 - 2A2



Industrial Clutch

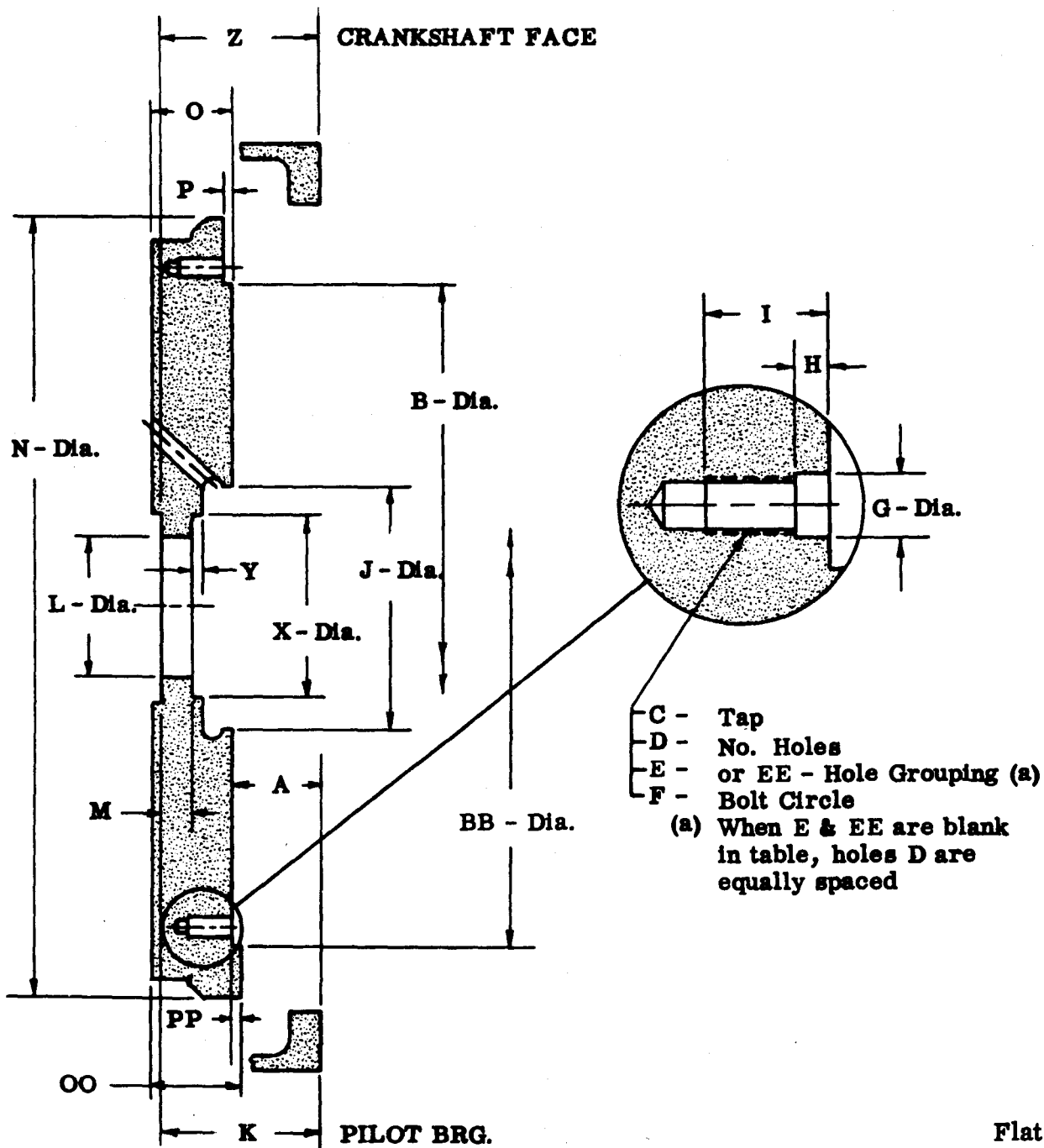
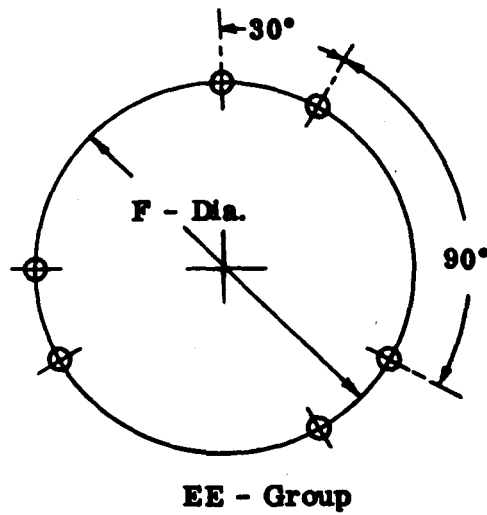
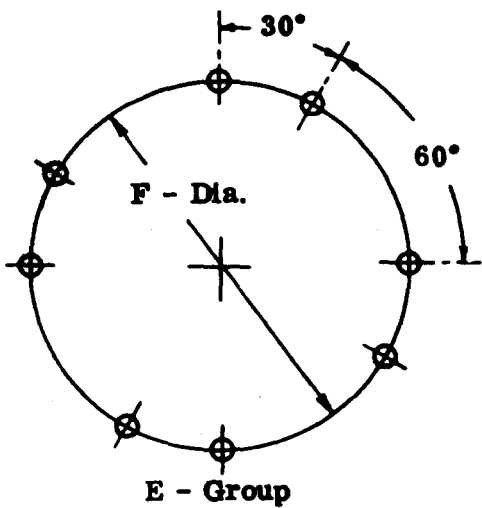
53-2B

	FLYWHEEL NUMBER						
	5129207						
A	0						
C	1/2 - 13						
CC	-						
D	8						
F	14						
I	1 1/4						
II	-						
J	-						
JJ	12 3/8						
K	3 61/64						
L	1 5/8						
M	51/64						
N	16 3/4						
O	4 1/4						
Q	-						
S	1 5/8						
T	15 7/8						
Z*	<u>3.9864</u> 3.8904						

* On 6V-53 3.882
3.986

Industrial Clutch

53-2B1



Flat Type

	FLYWHEEL NUMBER						
	5123829	5124472		5125786	5109355	5109385	5108355
A	1 55/64	1 5/64		2 7/8	2 33/64	1 15/64	2 43/64
B	-	-		-	-	-	-
BB	-	<u>14.630</u> 14.633		-	-	-	-
C	3/8 - 16	3/8 - 16		3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16
D	12	12		8	12	8	12
E	-	-		Yes	-	Yes	-
EE	-	-		-	-	-	-
F	15 1/2	13 7/8		14 1/8	14 5/8	14 1/2	15 1/2
G	-	-		.376/.3775	.376/.378	.376/.378	.376/.378
H	-	-		19/64	3/16	17/64	3/16
I	3/4	3/4		1 1/16	15/16	1-1/16	15/16
J	7	6 3/4		6 1/2	6 7/8	6 3/4	7
K	3 61/64	3 61/64		3 61/64	3 61/64	3 61/64	3 61/64
L	<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472		<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472	<u>2.4401</u> 2.4409	<u>2.0464</u> 2.0472
M	13/16	9/16		21/32	23/32	29/32	41/64
N	16 3/4	16 3/4		16 3/4	16 3/4	16 3/4	16 3/4
O	2 13/32	-		1 3/8	1 47/64	3 1/64	1 9/16
OO	-	3 7/16		-	-	-	-
P	-	-		-	-	-	-
PP	-	1/4		-	-	-	-
X	-	4 3/8		-	-	5 1/4	-
Y	-	3/8		-	-	1 3/16	-
Z *	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904		<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904

* E Hole Group - see 53 - 2C

* On 6V-53 - 3.882
3.986

Flat Type

53-2C1

	FLYWHEEL NUMBER						
		5109356	5109744	5109310	5177315	5135587	5135106
A		2 5/8	2 43/64	2 43/64	1 3/16	31/32	3.31
B		-	-	-	-	-	-
BB		<u>14.630</u> 14.633	-	-	-	-	<u>12.377</u> 12.375
C		3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16
D		6	6	8	6	8	8
E		-	-	-	-	Yes	-
EE		Yes	-	-	-	-	-
F		13 7/8	13 1/2	14 1/8	12 5/8	14 1/8	11 5/8
G		-	<u>.376</u> .378	<u>.376</u> .378	<u>.376</u> .378	<u>.376</u> .378	-
H		-	3/16	3/16	3/16	5/16	-
I		3/4	15/16	15/16	1	1	Thru
J		6 5/8	7	7	6 3/4	6 3/8	5
K		3 61/64	3 61/64	3 61/64	3 13/16	2 1/16	3.828
L		<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472	<u>.935</u> .938	<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472
M		23/32	41/64	41/64	<u>1.060</u> 1.065	2 31/64	.50
N		16 3/4	16 3/4	16 3/4	16 3/4	16 3/4	16 3/4
O		1 55/64	1 9/16	1 9/16	2 3/4	3 1/4	1.12
OO		-	-	-	-	-	-
P		7/32	-	-	-	-	-
PP		-	-	-	-	-	3/16
X		-	-	-	4 3/8	-	-
Y		-	-	-	1/8	-	-
Z*		<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904

ON 6V-53 - 3.882
3.986

Flat Type

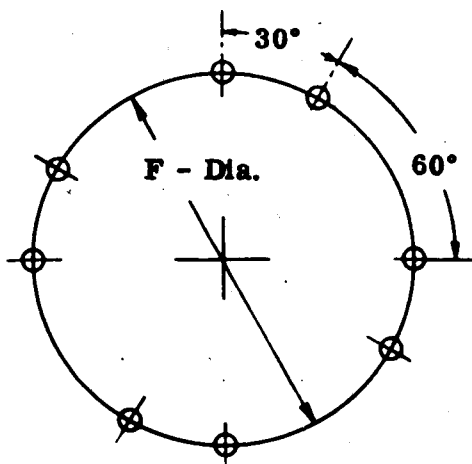
53-2C2

	FLYWHEEL NUMBER						
	5133454	5133251	5138529	5141879			
A	2 3/32	2 3/4	2 43/64	2.52			
B	-	-	-	-			
BB	-	-	-	-			
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16			
D	12	12*	12	9 & 9			
E	-	-	-	-			
EE	-	-	-	-			
F	14 3/4	14 1/2	15 1/2	13.875&14.625			
G		<u>.376</u> .378	<u>.376</u> .378	<u>.376</u> .378			
H		3/16	3/16	.18			
I	3/4	15/16	15/16	.94			
J	8 3/4	6 7/8	7	6.88			
JJ	14	-	-	-			
K	3 61/64	3 15/16	3 61/64	3 59/64			
L	<u>2.2715</u> 2.2705	<u>2.0464</u> 2.0472	<u>2.4401</u> 2.4409	<u>2.0464</u> 2.0472			
M	<u>.505</u> .495	.62	41/64	.72			
N	16 3/4	16 3/4	16 3/4	16.74			
O	2.16	1.501	1 9/16	1.73			
OO	-	-	-	-			
P	-	-	-	-			
PP	-	-	-	-			
Q	.21	-	-	-			
S	.91	-	-	-			
T	15.53	-	-	-			
Z	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904			

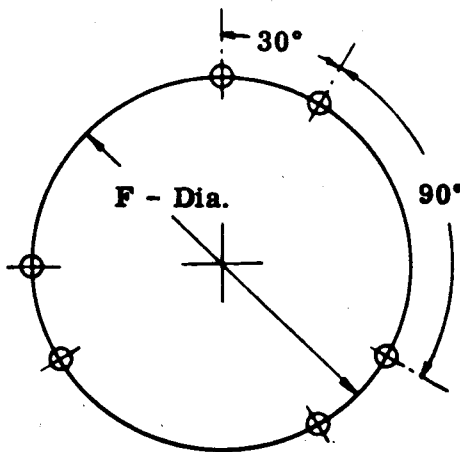
*Unevenly Spaced Holes

*On 6V-53 - 3.882
3.986

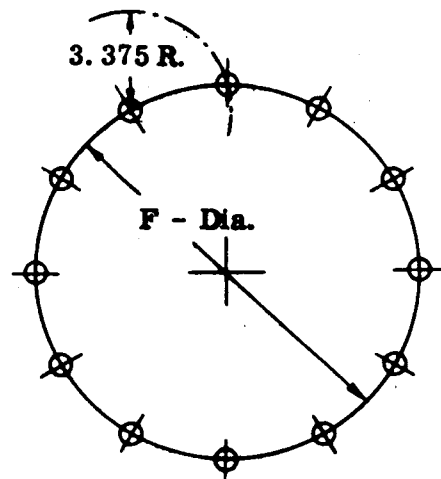
Flat Type
53-2C3



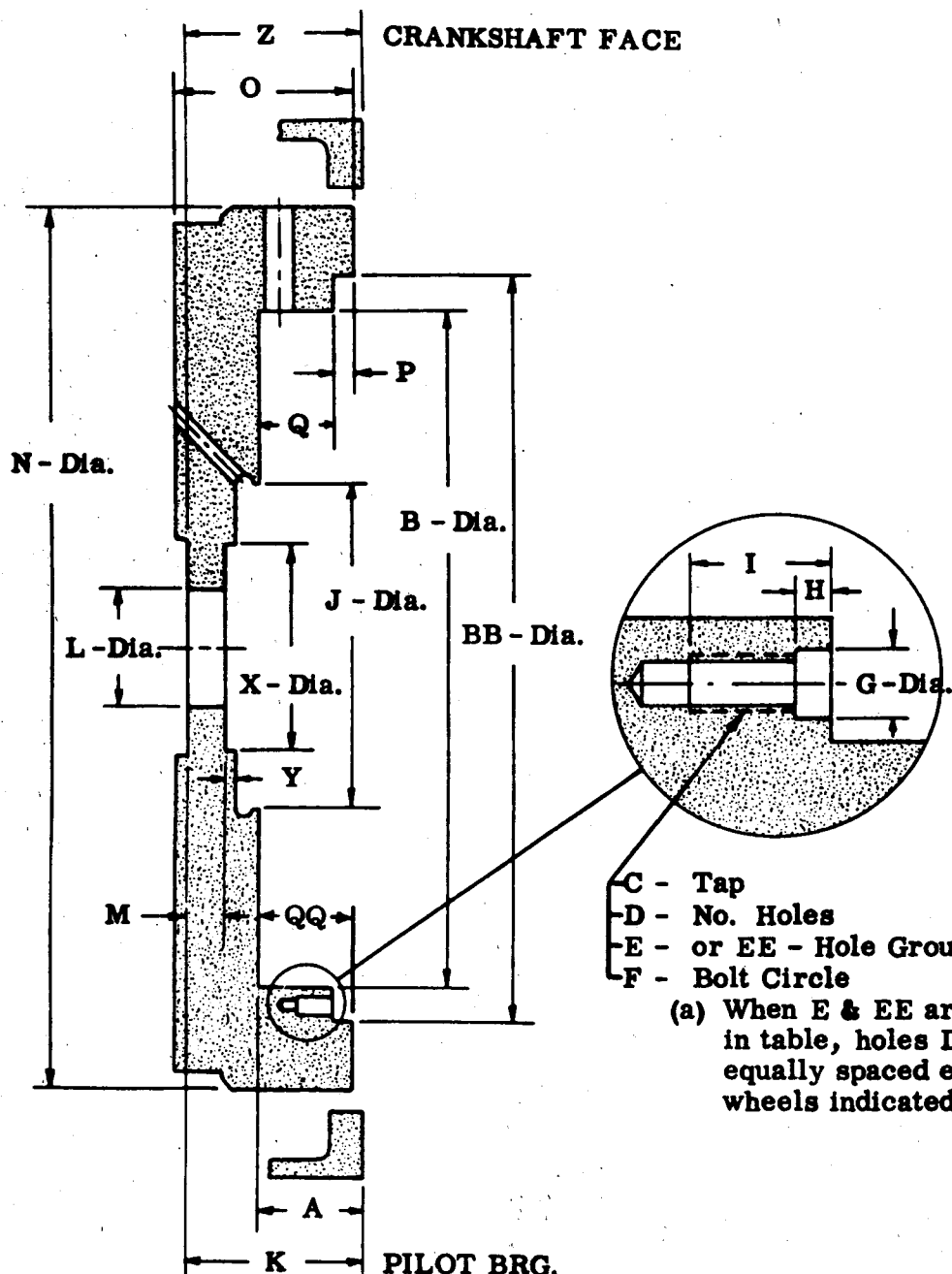
E - Group



EE - Group



Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.



- C - Tap
- D - No. Holes
- E - or EE - Hole Grouping (a)
- F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Single Plate

	FLYWHEEL NUMBER						
	5125578	5126922 [#]	5126966	5129287	5162864	5131695	5134831
A	2 41/64	2 5/8	3	2 19/32	2 5/8	2 5/8	2 5/8
B	14 1/8	$\frac{14.001}{14.004}$	14 1/8	15 57/64	15 1/4	14 3/4	14
BB	$\frac{15.500}{15.502}$	—	$\frac{15.360}{15.362}$	$\frac{17.187}{17.190}$	$\frac{16.627}{16.624}$	-	$\frac{15.500}{15.502}$
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	$\frac{17}{32}$ Hole	3/8 - 16
D	12	12 [#]	12	18	12	8	12
E	-	-	-	-	-	-	-
EE	-	-	-	-	-	-	-
F	14 3/4	14 3/4	14 3/4	16 11/16	15 7/8	10 7/8	14 3/4
G	-	-	-	-	-	-	-
H	-	-	-	-	-	-	-
I	3/4	7/8	3/4	3/4	7/8	Thru	3/4
J	7	7	7	8 3/4	7 1/2	7 1/4	8 1/4
K	3 61/64	3 61/64	3 47/64	3 61/64	3 61/64	3 61/64	3 61/64
L	$\frac{2.0464}{2.0472}$	$\frac{2.4401}{2.4409}$	$\frac{2.0464}{2.0472}$	$\frac{2.4401}{2.4409}$	$\frac{2.4401}{2.4409}$	$\frac{2.4401}{2.4409}$	$\frac{2.0464}{2.0472}$
M	21/32	41/64	9/16	41/64	5/8	41/64	5/8
N	16 3/4	16 3/4	16 3/4	17 17/32	17 1/8	16 3/4	16 3/4
O	3 1/16	3 7/16	2 63/64	3 3/32	3 9/16	3 7/16	2 51/64
P	1/4	5/16	1/8	1/8	3/16	-	3/16
Q	1 3/16	-	1 19/32	1 5/16	1 3/4	1 9/16	1"
QQ	-	1 13/16	-	-	1 15/16	-	-
X	-	-	-	-	-	-	-
Y	-	-	-	-	-	-	-
Z *	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$

[#] Has one unequally spaced hole - See sheet 53-2D

* ON 6V-53 - $\frac{3.882}{3.986}$

Pot Type - Single Plate

53-2D1

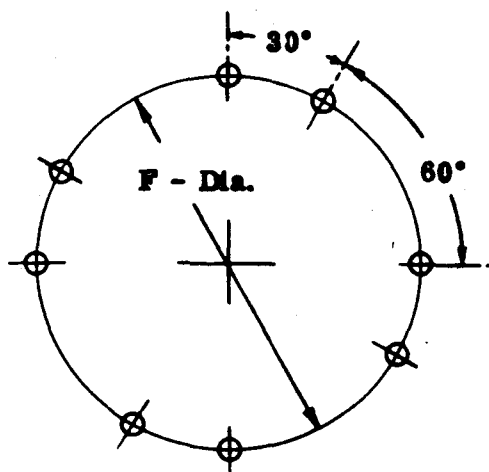
	FLYWHEEL NUMBER						
	5138395	5140746	5144431 @				
A	2 5/16	2.63	2.625				
B	$\frac{11.001}{11.004}$	14 1/8	15.38				
BB	-	$\frac{15.500}{15.502}$	$\frac{16.752}{16.748}$				
C	3/8 - 16#	3/8 - 16	3/8 - 16				
D	12	12	10				
E	-	-	-				
EE	-	-	-				
F	14 3/4	14 3/4	16.00				
G	-	-	-				
H	-	-	-				
I	7/8	3/4	.76				
J	7	7	7.18				
K	3 61/64	3 61/64	3.91				
L	$\frac{2.4401}{2.4409}$	$\frac{2.4401}{2.4409}$	$\frac{2.4409}{2.4401}$				
M	41/64	21/32	.68				
N	16 3/4	16 3/4	17.25				
O	3 3/4	3 1/16	3.35				
P	5/16	1/4	.12				
Q	-	1 3/16	1.59				
QQ	1 13/16	-	1.72				
X	-	-	-				
Y	-	-	-				
Z*	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$				

Has one unequally spaced hole - See sheet 53-2D

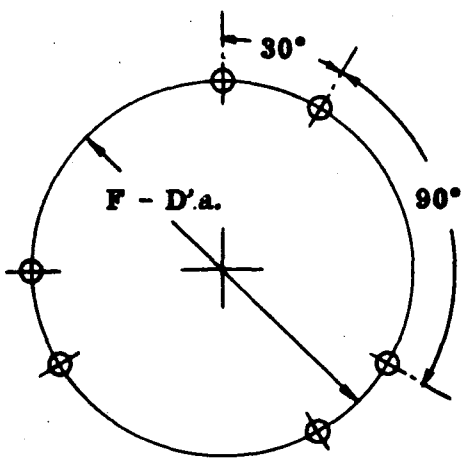
* ON 6V-53 - $\frac{3.882}{3.986}$

@ Not Released

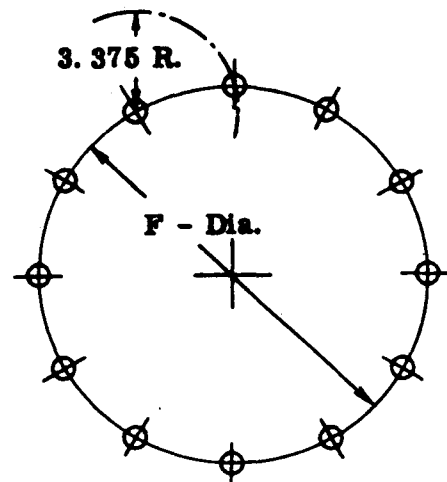
Pot Type - Single Plate
53 -2D2



E - Group

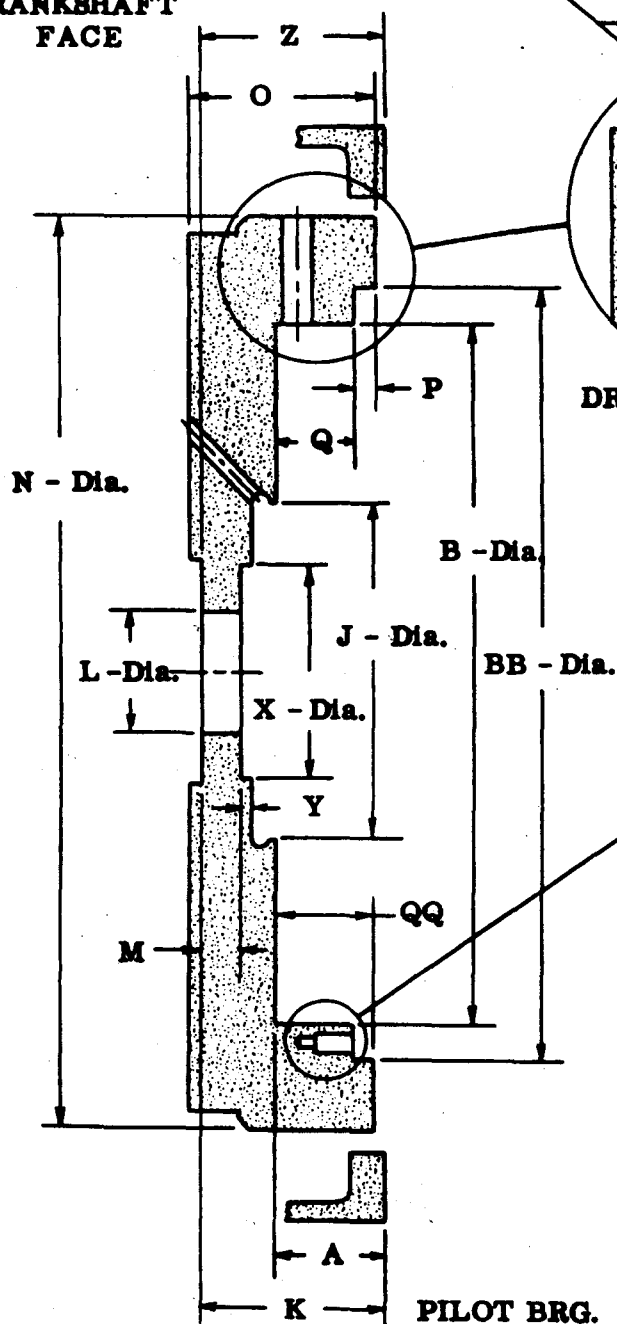


EE - Group



Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.

RANKSHAFT
FACE



DRIVE PIN HOLE

DRIVE LUG SLOT

- C - Tap
- D - No. Holes
- E or EE - Hole Grouping (a)
- F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Double Plate

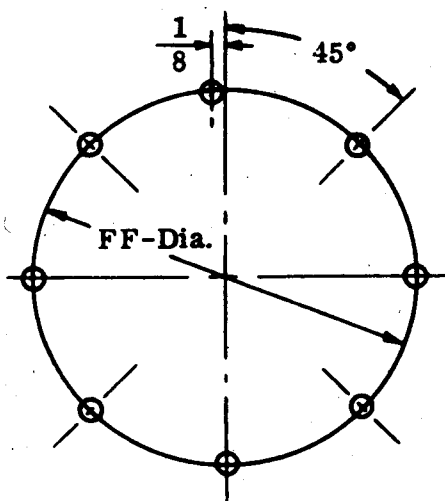
	FLYWHEEL NUMBER						
	51280224	5109990	5134272		5136531	5136837	5140893
A	2 17/32	2 5/8			2 5/8	2.63	2.50
B	<u>14.002</u> 14.005	13 3/8	13 3/8		13 3/8	14.38	14.84
BB	-	-	-			<u>16.250</u> 16.253	<u>14.755</u> 14.752
C	3/8 - 16	3/8 - 16	3/8 - 16		3/8-16	3/8-16	3/8 - 16
D	12	8	8		8	12	12
E	-	*	*		*	-	-
EE	-	-	-		-	-	-
F	14 3/4	14 1/8	14 1/8		14 1/8	15.625	15.50
G	-	.3775	.3775		.3775	-	-
H	-	<u>.3760</u> 3/16	<u>.3760</u> 3/16		<u>.3760</u> 3/16	-	-
I	3/4	1 7/64	1 7/64		1-7/64	3/4	.68 & 2.00
J	7	7	7 3/4		7	8 1/4	7.00
K	3 61/64	3 61/64	3 61/64		3 61/64	3 61/64	3 61/64
L	<u>2.4401</u> 2.4409	<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472		<u>2.4401</u> 2.4409	<u>2.4401</u> 2.4409	<u>2.4401</u> 2.4409
M	51/64	21/32	21/32		21/32	45/64	.82
N	16 3/4	16 3/4	16 3/4		16 3/4	16 3/4	17.40
O	4 43/64	2 11/16	2 27/64		2 11/16	2 43/64	4.69
P	-	-	-		-	1/4	.38
Q	-	-	-		-	51/64	2.56
QQ	2 15/16	1 1/16	51/64		1 1/16	1 3/64	2.94
U	45/64	-	-		-	-	.74
UU	-	7/32	1/16		7/32	.12	-
V	<u>.4990</u> .5005	-	-		-	-	<u>.5005</u> .4990
VV	-	<u>1.757</u> 1.760	<u>1.757</u> 1.760		<u>1.757</u> 1.760	2.00	-
W	4	-	-		-	-	4
WW	-	4	4		4	4	-
X	-	-	-		-	-	-
Y	-	-	-		-	-	-
Z*	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904		<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904

Has one unequally spaced hole - See sheet 53-2E

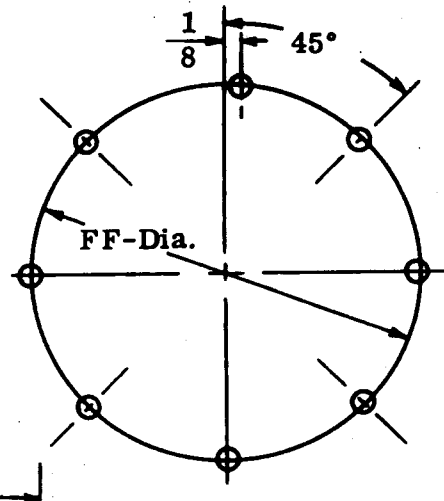
Pot Type - Double Plate

* ON 6V-53 - 3.882
3.986

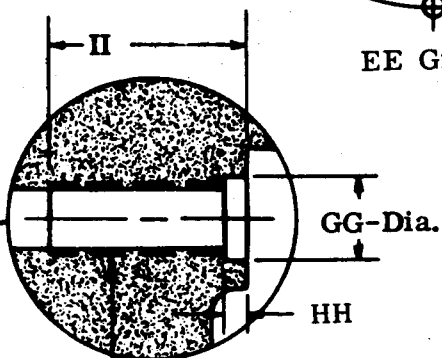
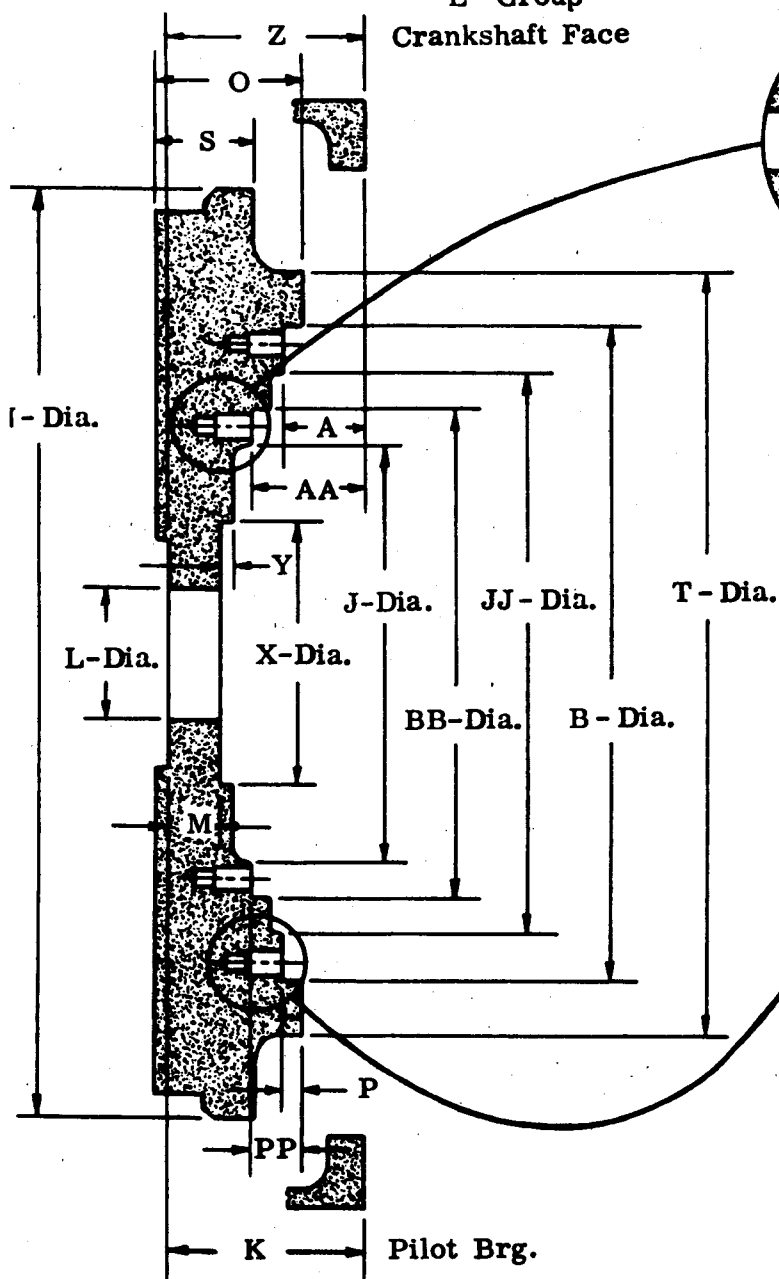
53-2E1



E Group
Crankshaft Face

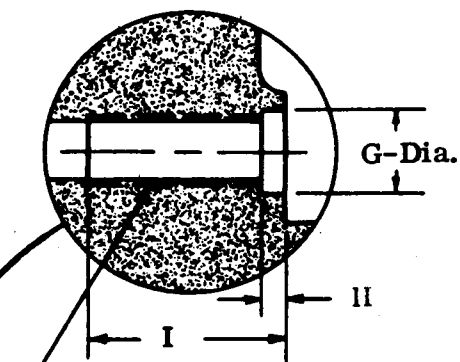


EE Group



- CC - Tap
- DD - No. Holes
- E or EE - Hole Grouping (a)
- FF - Bolt Circle

(a) When E & EE are blank in table, holes DD are equally spaced.



- C - Tap
- D - No. Holes (equally spaced)
- F - Bolt Circle

Flexible Hub Type

	FLYWHEEL NUMBER					
	5129457	5141929				
A	-	2.34				
AA	2	-				
B	-	-				
BB	<u>10.252</u> 10.256	-				
C	-	5/16-18				
CC	3/8 - 16	-				
D	-	8 (a)				
DD	8	-				
E	-	-				
EE	**	-				
F	-	15 5/8				
FF	9 1/2	-				
G	-	.316				
GG	7/16	-				
H	-	.19				
HH	1/8	-				
I	-	1.12				
II	1	-				
J	8 3/4	-				
JJ	10 3/4	14.94				
K	3 15/16	2 11/16				
L	2 1/4	<u>1.5738</u>				
M	5/8	<u>1.5746</u> .56				
N	16 3/4	16.74				
O	3	1.91				
P	-	-				
PP	3/4	-				
S	1 1/4	-				
T	15	-				
X	-	-				
Y	-	-				
Z *	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904				

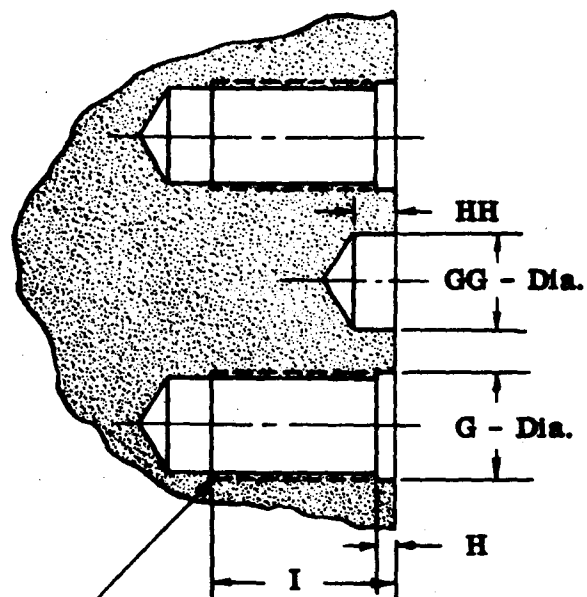
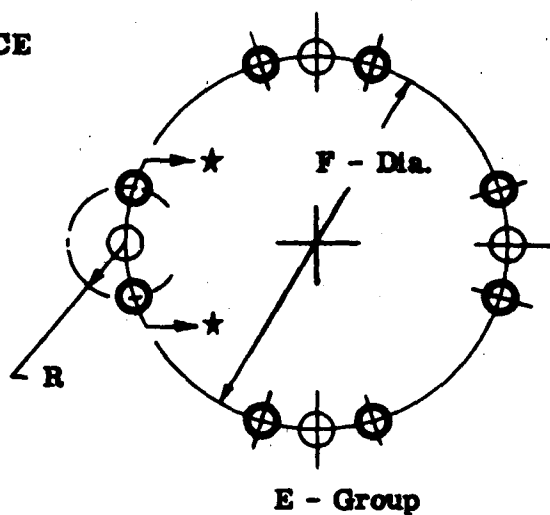
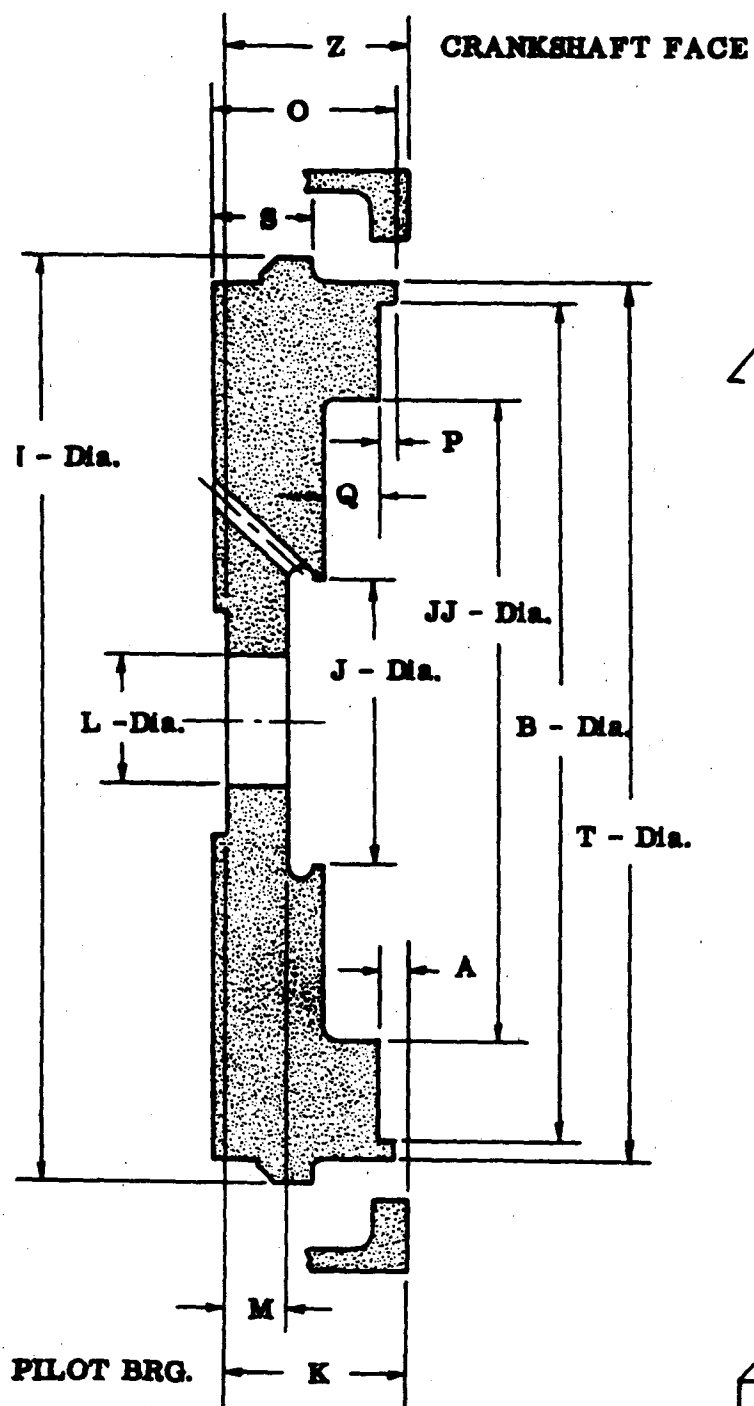
**EE Hole Group - See 71-2F - 45° Spacing one offset .125

Flexible Hub Type

(a) Unequally spaced

53-2F1

* On 6V-53 - 3.882
3.986



VIEW - ★★

- C - Tap
- D - No. Holes
- E - Hole Grouping
- F - Bolt Circle

Generator Type

53-2G

	FLYWHEEL NUMBER						
	5122953	5126190	5141140 (a)				
A	47/64	1 39/64	47/64				
B	$\frac{15.502}{15.505}$	$\frac{15.502}{15.505}$	$\frac{15.502}{15.505}$				
C	5/8 - 11	5/8 - 11	5/8-11				
D	8	8	8				
E	*	*	*				
F	13 7/8	13 7/8	13 7/8				
G	21/32	21/32	21/32				
GG	3/4	3/4	3/4				
H	1/8	1/8	1/8				
HH	3/8	3/8	3/8				
I	1 3/16	1 3/16	1 3/16				
J	-	8	-				
JJ	12 3/8	12 1/4	12 3/8				
K	3 61/64	3 61/64	3 61/64				
L	2 1/4	2 1/4	2 1/4				
M	53/64	29/32	53/64				
N	16 3/4	16 3/4	16 3/4				
O	3 23/32	2 13/16	3 23/32				
P	3/16	11/64	3/16				
Q	2 13/32	19/64	2 13/32				
R	1 1/8	1 1/8	1 1/8				
S	1 1/4	1 1/4	1 1/4				
T	16 1/4	16 1/4	16 1/4				
Z*	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$				

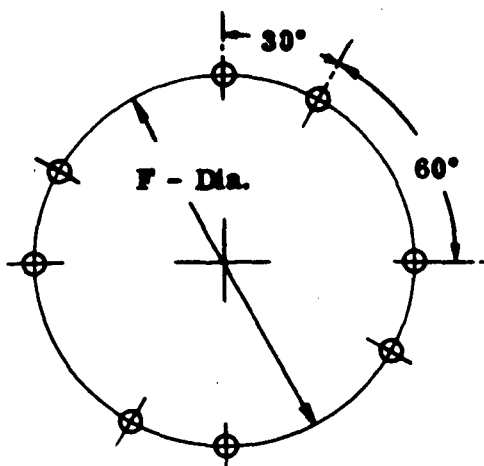
* E Hole Group - See 53-2G.

(a) has 1.00 wide ring gear

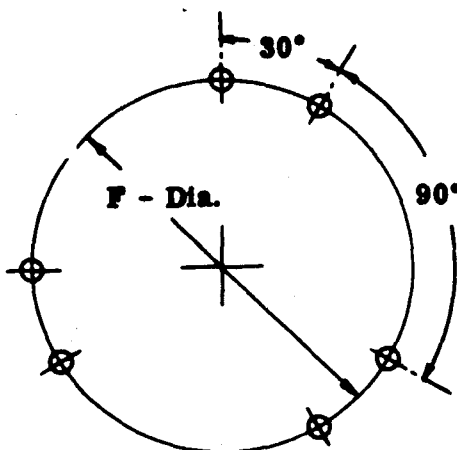
* ON 6V-53 - $\frac{3.882}{3.986}$

Generator Type

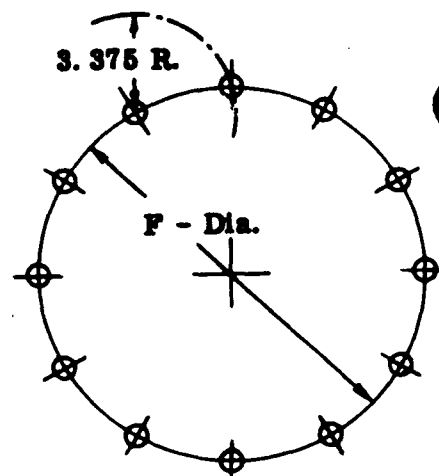
53-2G1



E - Group

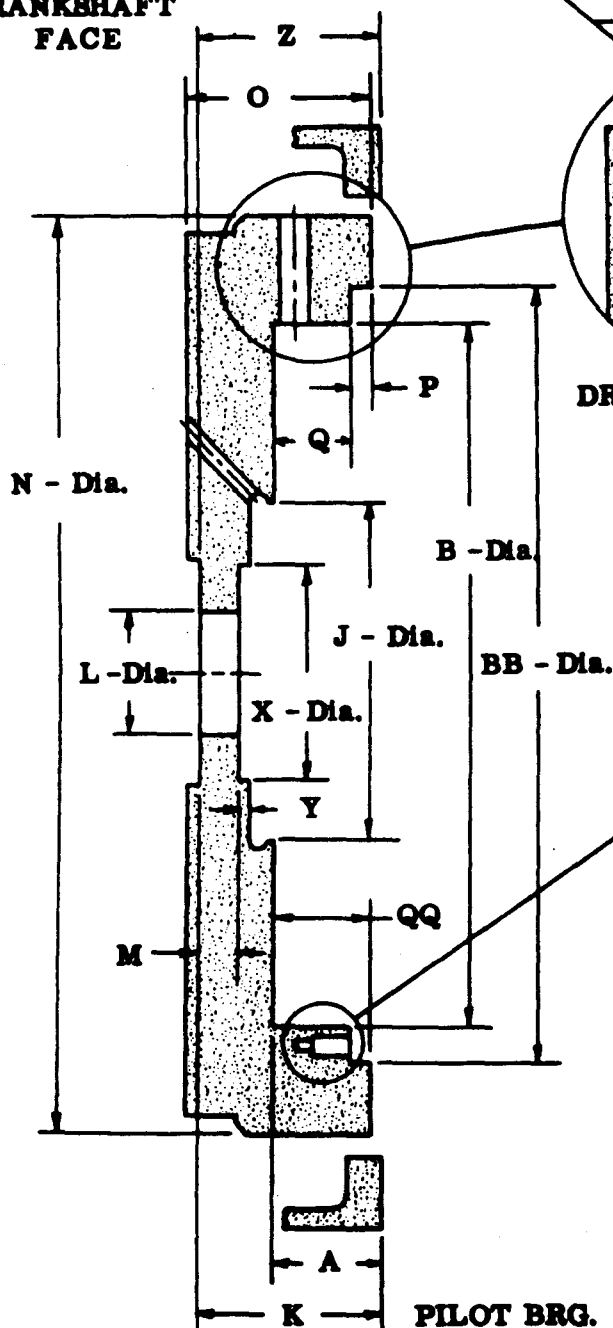


EE - Group

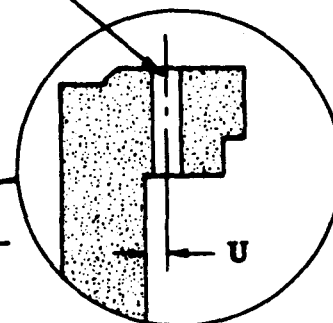


Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.

CRANKSHAFT
FACE

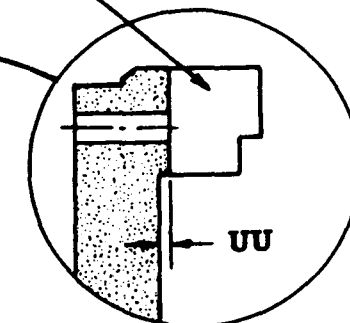


V - Ream
W - No. Holes

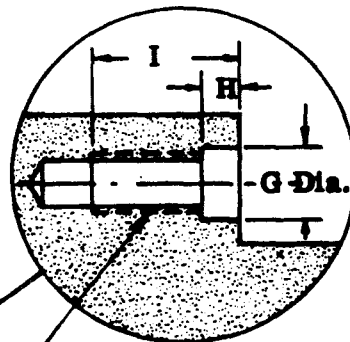


DRIVE PIN HOLE

VV - Slot Width
WW - No. Slots



DRIVE LUG SLOT



C - Tap
D - No. Holes
E or EE - Hole Grouping (a)
F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Misc. Types

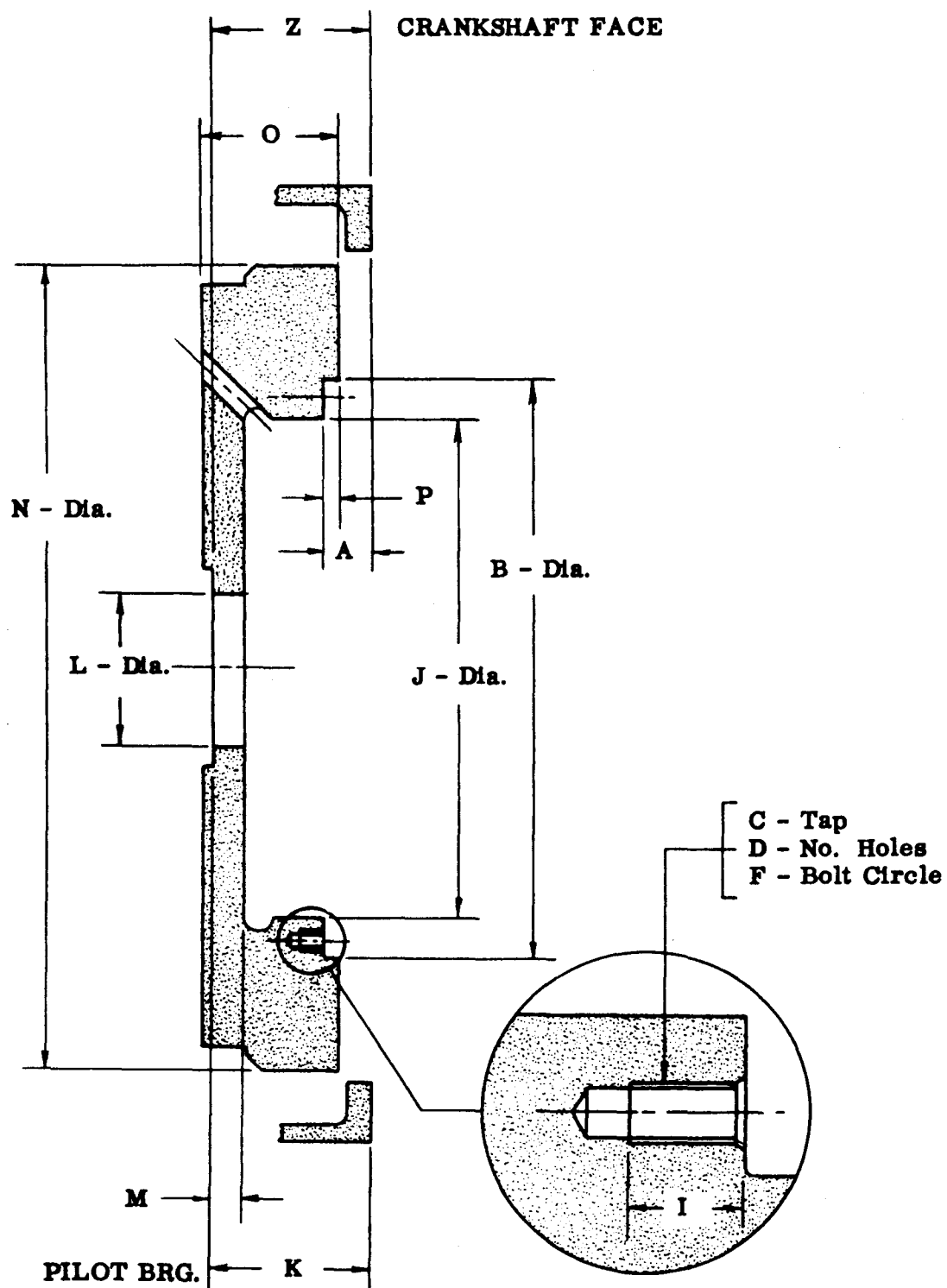
53-2MT

	FLYWHEEL NUMBER						
	5142716	5133293	5148010				
A	2.6875	2.45	-				
B	13.38		-				
BB	-		-				
C	3/8-16UNC		1.26				
D	8		6				
E	a		-				
EE	-		-				
F	14.50		12.0				
G	<u>.3755</u>		-				
	.3775						
H	<u>.255</u>		-				
	.285						
I	.82		-				
J	7.00						
K	3.9375		-				
L	<u>2.4401</u>	2.0464	1.7025				
	2.4409	<u>2.0472</u>	1.7040				
M	.64	.60	.834				
N	16.74	16 3/4	16.56				
O	-	1.80	1.35				
P	-	-	-				
Q	-	-	-				
QQ	-	-	-				
U	-	-	-				
UU	.020	-	-				
V	-	-	-				
VV	<u>2.376</u>	-	-				
	2.379	-	-				
W	-	-	-				
WW	4	-	-				
X	-	-	-				
Y	-	-	-				
Z *	<u>3.9864</u>	<u>3.9864</u>	<u>3.9864</u>				
	3.8904	3.8904	8.8904				

(a) 4 sets of holes spaced 28°

* ON 6V-53 - $\frac{3.882}{3.986}$

Miscellaneous Type
53-ZMT 1



Drive Ring Type

53-3A

	FLYWHEEL NUMBER						
	5119224	5119413	5119486	5121020	5124626	5124930	5125194
A	1 9/16	2 7/32	2 9/64	2 13/64	3 13/64	2 9/64	2 9/64
B	$\frac{13.876}{13.879}$	$\frac{13.876}{13.879}$	$\frac{12.377}{12.380}$	$\frac{12.377}{12.380}$	$\frac{13.876}{13.879}$	$\frac{13.876}{13.879}$	$\frac{12.377}{12.380}$
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16
D	8	8	8	8	16	8	8
F	13 1/8	13 1/8	11 5/8	11 5/8	13 1/8	13 1/8	11 5/8
I	3/4	3/4	3/4	3/4	51/64	3/4	3/4
J	7 7/16	7 7/16	7 7/16	10 7/8	12 7/16	7 7/16	10 7/8
K	3 61/64	3 61/64	3 61/64	3 61/64	3 61/64	3 61/64	3 61/64
L	$\frac{2.4401}{2.4409}$	$\frac{2.4401}{2.4409}$	$\frac{2.4401}{2.4409}$	2 7/16	$\frac{2.046}{2.047}$	$\frac{2.4401}{2.4409}$	$\frac{2.4401}{2.4409}$
M	13/16	13/16	13/16	29/32	19/32	13/16	13/16
N	15 5/32	15 5/32	15 5/32	15 7/8	15 7/8	15 5/32	15 5/32
O	3 43/64	3	3 43/64	2 27/32	2 9/16	3	2 1/2
P	63/64	61/64	1 35/64	25/32	1 1/2	57/64	3/8
Z *	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$

* On 6V-53 - $\frac{3.882}{3.986}$

Drive Ring Type

53-3A1

	FLYWHEEL NUMBER						
	5108418	5179920	5109713	5132106	5130464	5129194 (a)	5126525
A	2 1/8	2 27/32	2 5/8	2 27/32	1 31/32	2 9/64	2 9/64
B	<u>13.876</u> 13.879	-	-	12.38	<u>13.872</u> 13.876	<u>12.377</u> 12.380	<u>13.876</u> 13.879
C	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8-16	3/8-16
D	8	8	8 6	16	8	8	8 & 6
F	13 1/8	13 1/8	13 1/8 9 1/2	13 1/4	13 1/8		8 @ 13 1/8 6 @ 6 7/8
I	3/4	3/4	3/4	3/4	3/4	3/4	7/8
J	7 7/16	12.7/16	12 1/8	6 1/4	8 3/4	7 7/16	5 1/2
K	3 61/64	3 21/32	3 61/64	3 61/64	3 61/64	3 61/64	3 61/64
L	<u>2.4401</u> 2.4409	<u>2.0464</u> 2.0472	2.44	<u>2.003</u> 2.004	2 7/16	<u>2.4401</u> 2.4400	<u>2.4407</u> 2.4413
M	3/4	.60	.81	.90	3/4	13/16	1 3/64
N	15 5/32	15 5/32	15 5/32	15.88	15 7/8	15 5/32	15 5/32
O	3 43/64	1.80	3 3/4	1.44	2 15/32	3 43/64	8
P	1 17/32	.28	.40	-	3/16	1 35/64	57/64
Z *	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904

(a) Made From 5110486

* On 6V-53 - 3.882
3.986

Drive Ring Type

53-3A2

	FLYWHEEL NUMBER						
	5132179	5133294	5132160	5135998	5136375	5136694	5136717
A	2 31/64	2 9/64	2	1 9/16	2-3/4	1.50	2 9/64
B	12	13.879 13.876	2.6875 2.6865	13.876 13.879	10 3/4	13.876 13.879	12.377 12.380
C	5/16-18	3/8 - 16	17/32-Hole	5/16-18	3/8-16	3/8-16	3/8-16
D	6	8	6	6	6	8	8
F	12 9/16	13 1/8	13 1/4	12 3/8	9 5/8	13.125	11 5/8
I	3/4	0.88	Thru	3/4	.76	.76	3/4
J	8 7/8	6 13/64	5.12	10 3/4	8 1/4	12.38	10 7/8
K	3 61/64	3 61/64	2.41	3 61/64	-	-	3 61/64
L	2.4401 2.4409	2.219 2.220	1.3773 1.3781	2.4401 2.4409	2.00	2.40	2.4401 2.4409
M	3/4	1/2	1.95	13/16	.74	.80	13/16
N	15 7/8	15.82	15.88	15.16	15.88	15.00	15- 5/32
O	2.44	2.375	2.21	3.66	2.31	3.13	2.31
P	-	0.252	-	63/64	-	.38	.20
Z*	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904

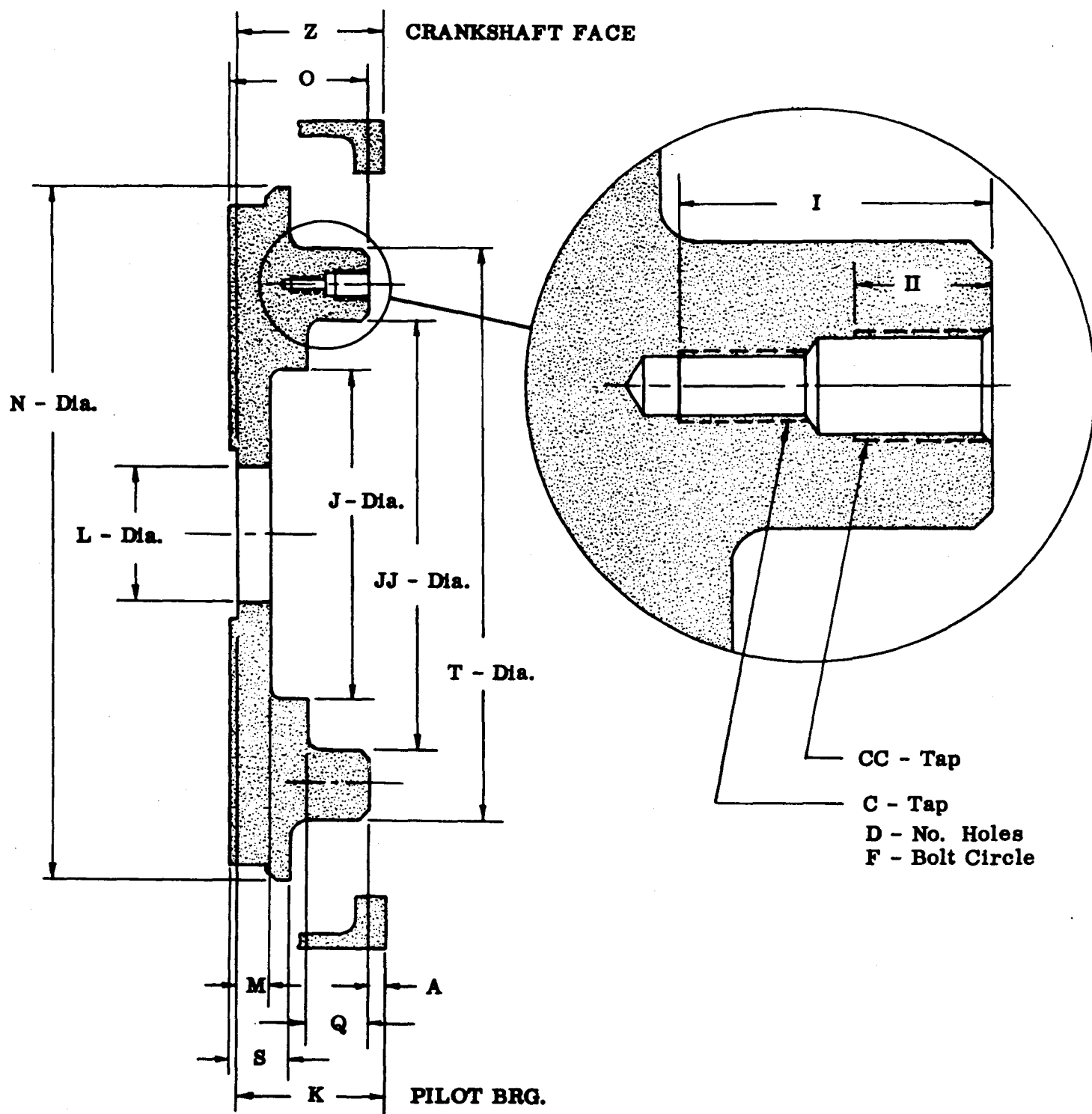
* On 6V-53 - $\frac{3.882}{3.986}$

Drive Ring Type
53-3A-3

	FLYWHEEL NUMBER						
	5136806**	5136413	5136405	5138460	5102064	5139995**	5143041
A	2.00	2.44	2	2.06	2.62	1 9/16	2.63
B	$\frac{10.252}{10.256}$	$\frac{10.376}{10.378}$	$\frac{10.252}{10.256}$	$\frac{13.876}{13.879}$	15.16	$\frac{13.876}{13.879}$	-
C	3/8-16	3/8-16	3/8-16	3/8-16	13/32	3/8-16	5/16
D	8	6	8	8	8	8	6
F	9.5	9 5/8	9.5	13.12	13.50	13 1/8	12.125
I	.88	3/4	7/8	.74	-	3/4	.74
J	8 3/4	8 3/4	6.5	12.38	7.60	7 7/16	-
K	-	-	-	-	-	3 61/64	-
L	2.41	2 7/16	2.41	$\frac{2.4401}{2.4409}$	$\frac{2.046}{2.047}$	$\frac{2.4401}{2.4409}$	$\frac{1.7505}{1.7515}$
M	.50	3/4	1/2	.81	.56	13/16	.28
N	15.16	15 7/8	15.16	15.16	15.16	15 5/32	15.16
O	2.36	2 15/32	2.36	2.37	1.63	3 43/64	1.62
P	.11	21/32	1/8	.18	-	63/64	-
Z*	3.94	3.94	3.94	3.94	3.94	3.94	3.94

** Has Wide Ring Gear
 * On 6V-53

Drive Ring Type
 53-3A-4



Industrial Clutch

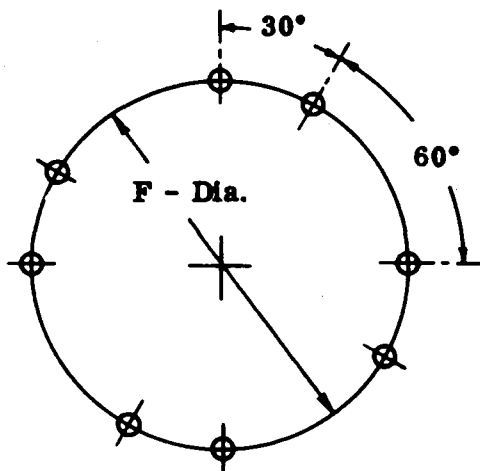
53-3B

	FLYWHEEL NUMBER						
	5119315						
A	9/64						
C	3/8 - 16						
CC	-						
D	8						
F	11 5/8						
I	3/4						
II	-						
J	7 7/16						
JJ	10 1/4						
K	3 61/64						
L	<u>2.4401</u> 2.4409						
M	13/16						
N	15 5/32						
O	4 1/8						
Q	2 31/64						
S	1 5/16						
T	14 1/2						
Z *	<u>3.9864</u> 3.8904						

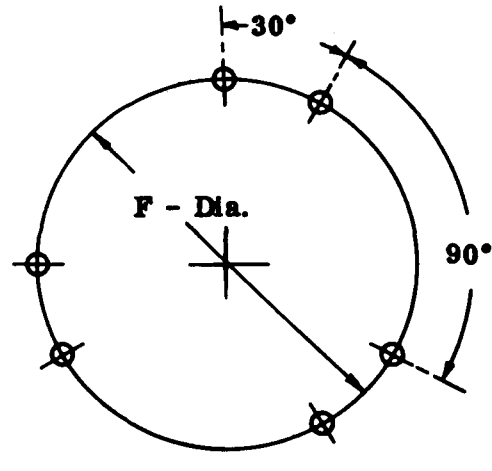
* On 6V-53 - $\frac{3.882}{3.986}$

Industrial Clutch

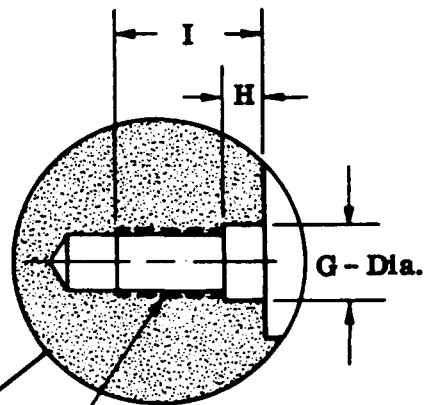
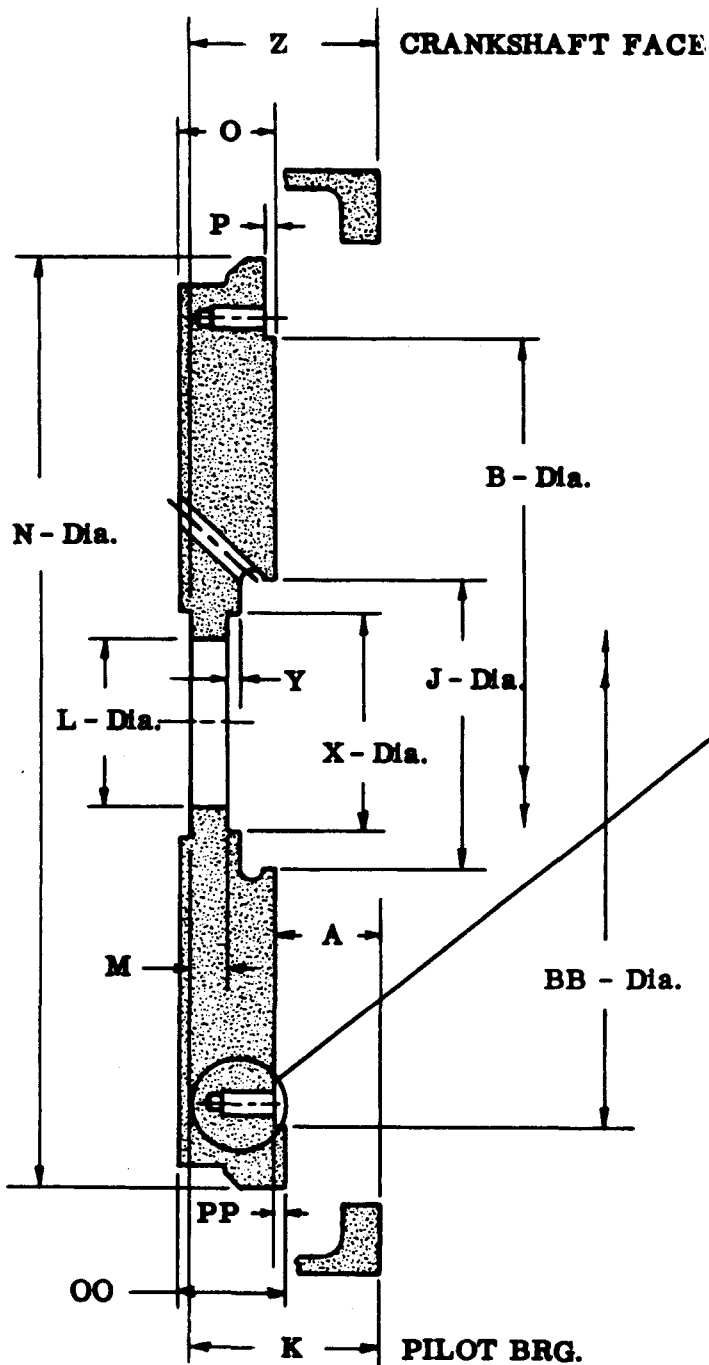
53-3B1



E - Group



EE - Group



- C - Tap
- D - No. Holes
- E - or EE - Hole Grouping (a)
- F - Bolt Circle

(a) When E & EE are blank in table, holes D are equally spaced

Flat Type

53-3C

	FLYWHEEL NUMBER						
		5126586	5125927	5109125	5131331	5162713	5108924
A		1 13/16	(g)	2 7/16	.08 (x)	1/2 (a)	2 7/8
B		-	-	-	-	-	-
BB		-	-	-	-	-	11.999 12.002
C		3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	1/2 - 18
D		8	6	16	8	8	8
E		-	-	*	*	*	-
EE		-	-	-	-	-	-
F		11	12 5/8	8 at 14 1/8 8 at 13 1/2	13 1/2	13 1/2	10 9/16
G		.3760/.3775	.376/.378	.3760/.3775	.3760/.3775	.3760/.3775	-
H		3/16	21/64	3/16	3/16	3/16	-
I		15/16	1 1/16	15/16	15/16	15/16	Thru
J		7 1/8	6 23/64	6 1/2	6 1/2	6 1/2	6 1/2
K		3 61/64	(g)	3 61/64	3 61/64	-	3 61/64
L		<u>2.0464</u> 2.0472	<u>1.3774</u> 1.3780	<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472	-	<u>2.0464</u> 2.0472
M		3/4	35/64	11/16	1 37/64	1 37/64	13/16
N		15 7/8	15 3/16	15 3/16	15 5/32	15 5/32	15 5/32
O		2 7/16	3 3/64	1 13/16	4 7/16	4 3/4	2 3/16
OO		-	-	-	-	-	-
P		-	-	-	-	-	-
PP		-	-	-	-	-	-
X		-	-	-	-	-	-
Y		-	-	-	-	-	-
Z*		<u>3.9864</u> 3.8904	(g)	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904

(g) Special Housing without SAE Bell

(x) Protrudes beyond bell

(a) Protrudes beyond bell

*

*

E Hole group - see 53-3C

On 6V-53 - ~~3.882~~
3.986

Flat Type

53-3C1

	FLYWHEEL NUMBER						
	5125770	5133567	5135737	5135265	5136045	5137021	5137510
A	(G)	2 13/16	(G)	2 5/8	2.07	1/2(a)	(G)
B	-		-	-	-	-	-
BB	-		-	$\frac{14.630}{14.633}$	-	-	-
C	3/8-16	3/8-16	3/8-16	3/8-16	3/8-16	3/8-16	3/8-16
D	6	6	8	6	8	6	6
E	-	-	**	-	**	**	-
EE	***	***	-	***	-	-	-
F	13 1/2	13 1/2	14 1/8	13 7/8	14 1/8	13 1/2	12.625
G	.376/.378	.376/.3775	.376/.378	-	.3760/.3775	.3760/.3775	.376/.378
H	5/16	3/16	5/16	-	3/16	3/16	.33
I	1 1/16	15/16	1 1/16	3/4	15/16	15/16	1.06
J	6 3/8	6 1/2	6 3/8	6 5/8	7 3/4	7 3/8	6.36
K	2 19/64	3 7/8	2 19/64	3 61/64	3 61/64	-	(G)
L	$\frac{2.0464}{2.0472}$	$\frac{2.0464}{2.0472}$	$\frac{2.0464}{2.0472}$	$\frac{2.0464}{2.0472}$	$\frac{2.0464}{2.0472}$	-	$\frac{1.3780}{1.3774}$
M	.62	9/16	2 9/32	9/16	13/16	1 37/64	1.12
N	15 3/16	15 3/16	15 3/16	15.88	15 5/32	15 5/32	15.18
O	3 5/32	1 7/16	3 5/32	1 55/64	2 3/16	4 3/4	3.04
OO	-			-	-	-	-
P	-			-	-	-	-
PP	-			7/32	-	-	-
X	-			-	-	-	4.16
Y	-			-	-	-	-
Z*	(G)	3.94	(G)	3.94	3.94	3.94	(G)

*** EE Hole Group - See 53-3C (300-900)

** E Hole Group

(a) Protrudes beyond bell

(G) Special Hsg. without SAE Bell

* ON RV-53 - 3.94

Flat Type

53-3C2

	FLYWHEEL NUMBER						
	5140639	5131074	5146874+		5126077		
A	2.52	1 5/16	G	G	2 5/64	2 5/64	
B	-	-	-	-	-	-	
BB	-	11.69	-	-	-	-	
C	3/8-16	5/16-18	5/16-18	3/8-16	3/8-16	3/8-16	
D	12	6	6	6	8	8	
E	-	-	-	-	*	*	
EE	-	**	**	**	-	-	
F	14.625	10 5/8	12.875	13.500	13 1/2	14.125	
G	.376/.378	.313/.315	.3130/ .3145	.376/.378	.3760/ .3775	.3760/ .3775	
H	.18	1/4	.22	5/16	3/16	3/16	
I	.94	15/16	.80	1 1/16	15/16	15/16	
J	6.88	10	6.36	6.36	6 1/2	6 1/2	
K	3 61/64	3 61/64	2 19/64	2 19/64	3 61/64	3 61/64	
L	<u>2.0464</u> 2.0472	<u>1.001</u> 1.003	<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472	<u>2.0464</u> 2.0472	
M	.72	1.36	.62	.62	13/16	13/16	
N	15.88	14	15.18	15.18	15 5/32	15 5/32	
O	1.73	3.5	3/16	3/16	2 3/16	2 3/16	
OO	-	-	-	-	-	-	
P	-	-	-	-	-	-	
PP	-	.55	-	-	-	-	
X	-	-	-	-	-	-	
Y	-	-	-	-	-	-	
Z*	3.94	3.94	G	G	3.94	3.94	

* On 6V-53 - 3.94

** EE Hole Group - 53-3C (22° - 98°)

G Special Hsg. without Bell

+ Dual Bolt Circle

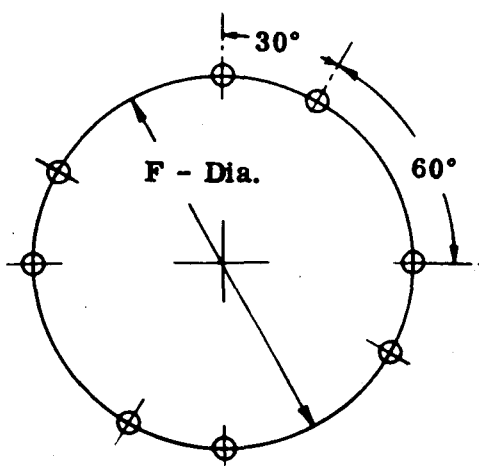
Flat Type (Con't.)

53-3C3

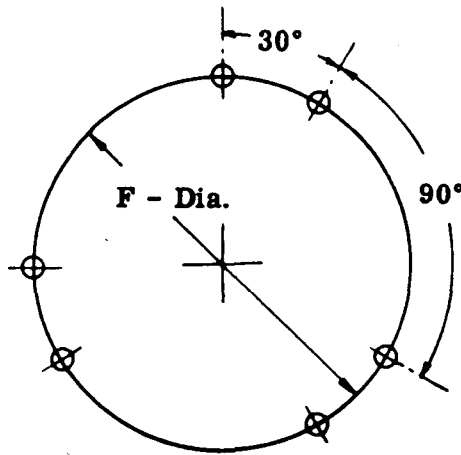
	FLYWHEEL NUMBER							
	5101022	5102860		5103771				
A	2.62	2.62	2.62	2.07	2.07			
B	-	-	-	-	-			
BB	-	-	-	-	-			
C	3/8-16	3/8-16	3/8-16	3/8-16	3/8-16			
D	6	6	8	12	8			
E	-	-	-	-	*			
EE	-	-	-	-	-			
F	13.5	13.5	14.5	13.5	14.125			
G	.3760/ .3775	.3760/ .3775	.3760/ .3775	.3760/ .3775	.3760/ .3775			
H	.18	.18	.18	.18	.18			
I	.94	.94	.94	.94	.94			
J	6.62	6.62	6.62	6.50	6.50			
K	3.52	3.52	3.52	3.94	3.94			
L	2.0464/ 2.0472	2.0464/ 2.0472	2.0464/ 2.0472	2.0464/ 2.0472	2.0464/ 2.0472			
M	.56	.56	.56	.81				
N	15.88	15.88	15.88	15.16	15.16			
O	1.63	1.63	1.63	2.18	2.18			
OO	-	-	-	-	-			
P	-	-	-	-	-			
PP	-	-	-	-	-			
X	4.68	4.68	4.68	-	-			
Y	.16	.16	.16	-	-			
Z	3.94	3.94	3.94	3.94	3.94			

* On 6V-53 - 3.882
3.986

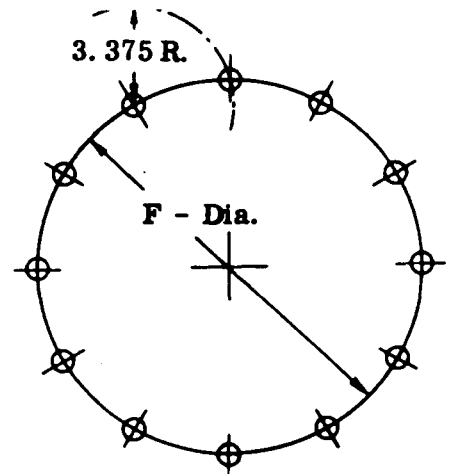
Flat Type
53-3C4



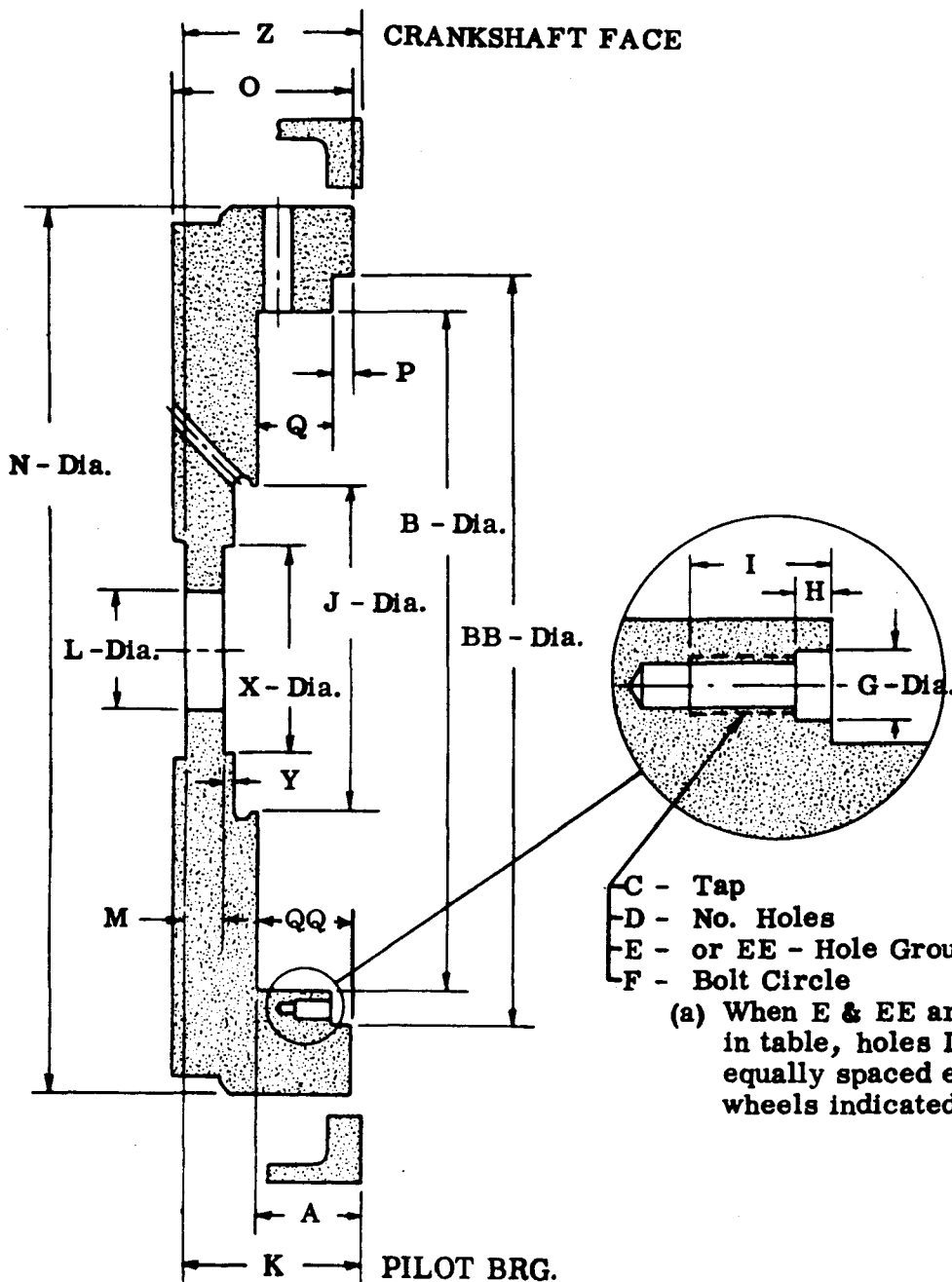
E - Group



EE - Group



Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.



- C - Tap
 - D - No. Holes
 - E - or EE - Hole Grouping (a)
 - F - Bolt Circle
- (a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

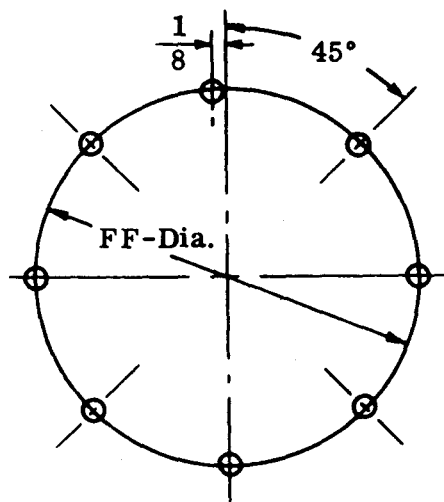
Pot Type - Single Plate

	FLYWHEEL NUMBER						
	5119226	5119374	5126415	5131968	5135118	5146222	
A	2 5/8	2 5/8	1 19/32		2 5/8	2.43	
B	$\frac{13.186}{13.189}$	14 1/16	14 1/16	14 1/16	14 1/16	14.06	
BB		$\frac{15.502}{15.505}$	$\frac{15.502}{15.505}$	$\frac{15.502}{15.505}$	$\frac{15.502}{15.505}$	$\frac{15.505}{15.502}$	
C	7/16 - 14	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	3/8 - 16	
D	6	12	12	12	12	12	
E	-	-	-	-	-	-	
EE	-	-	-	-	-	-	
F	13 3/4	14 3/4	14 3/4	14 3/4	14 3/4	14.750	
G	-	-	-	-	-	-	
H	-	-	-	-	-	-	
I	13/16	7/8	7/8	7/8	7/8	.76	
J	6 1/2	7 1/8	6 5/8	7 1/8	7 1/8	7.12	
K	3 61/64	3 61/64	3 61/64	3 61/64	3 61/64	-	
L	$\frac{2.0464}{2.0472}$	$\frac{2.4401}{2.4409}$	$\frac{.9995}{1.0005}$	$\frac{2.4409}{2.4401}$	$\frac{2.0464}{2.0472}$	$\frac{2.4409}{2.4401}$	
M	11/16	3/4	1/2	3/4	3/4	.60	
N	15 5/32	15 7/8	15 53/64	15 7/8	15 7/8	15.88	
O	3 15/32	2 63/64	3 63/64	2 63/64	2 25/32	2.98	
P	1/4	11/64	1/8	.16	11/64	.18	
Q	-	1 3/16	1 3/16	1.00	.98	.98	
QQ	$\frac{1.838}{1.848}$	-	1 5/16	1.16	1.15	1.16	
X	-	-	4 5/8	-	-	-	
Y	-	-	3/8	-	-	-	
Z*	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	

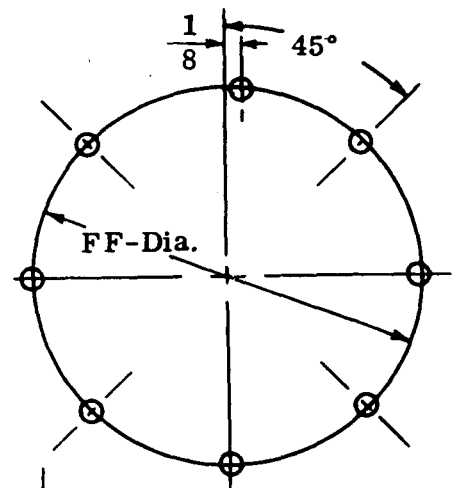
* On 6V-53 - $\frac{3.882}{3.986}$

Pot Type - Single Plate

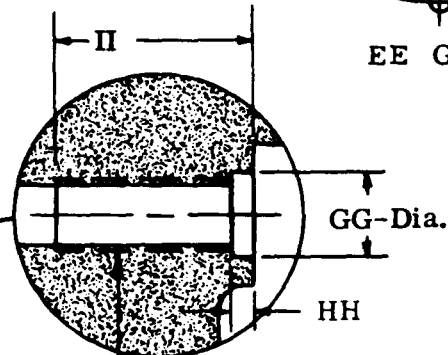
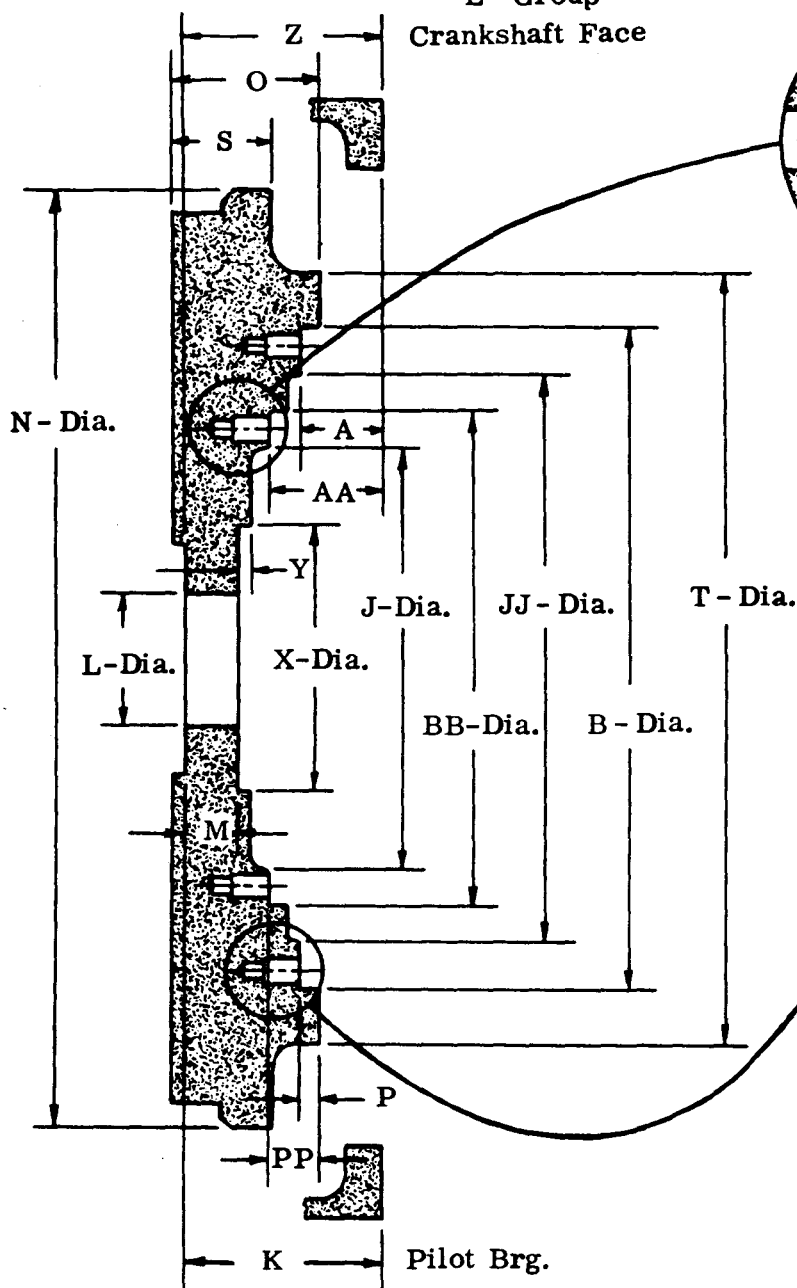
53-3D1



E Group
Crankshaft Face

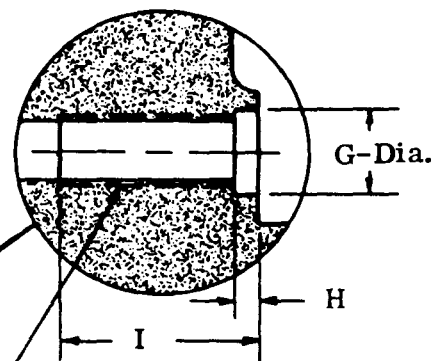


EE Group



- CC - Tap
- DD - No. Holes
- E or EE - Hole Grouping (a)
- FF - Bolt Circle

(a) When E & EE are blank in table, holes DD are equally spaced.



- C - Tap
- D - No. Holes (equally spaced)
- F - Bolt Circle

Flexible Hub Type

	FLYWHEEL NUMBER						
	5125206	5108915(a)	5130722	5131154	5133527	5138698	
A	-	-	2 27/32	-	-	2.78	
AA	2 27/32	2 27/32	-	2 1/64	2 27/32	-	
B	-	-	-	-	<u>10.252</u>	-	
BB	<u>7.981</u> 7.984	<u>7.981</u> 7.984	-	<u>10.252</u> 10.256	<u>10.256</u> -	-	
C-	-	-	-	-	2/8 - 16	5/16 - 18	
CC	5/16 - 18	5/16 - 18	5/16 - 18	3/8-16	-	-	
D	-	-	-	-	8	6	
DD	8	8	8 (*)	8	-	-	
E	-	-	-	-	*	-	
EE	-	-	-	**	-	-	
F	-	-	-	-	9.50	11.16	
FF	7 1/8	7 1/8	11 1/8	9 1/2	-	-	
G	-	-	-	-	7/16	<u>.3135</u>	
GG	-	-	<u>.3135</u>	-	-	<u>.3150</u>	
H	-	-	<u>.3150</u>	-	1/8	.19	
HH	-	-	3/16	-	-	-	
I	-	-	-	-	Thru	Thru	
II	1 5/64	1 5/64	Thru	7/8	-	-	
J	6 3/8	6 3/8	10	8 3/4	-	-	
JJ	-	-	-	-	8.75	10.00	
K	3 61/64	3 61/64	3 61/64	3 15/16	3-61/64	2.86	
L	2 13/32	2 13/32	<u>1.573</u> 1.575	2 13/32	2 13/32	<u>1.573</u> 1.575	
M	1/2	1/2	17/32	5/8	1/2	.54	
N	15 5/32	15	15 5/32	15 5/32	15 5/32	15.16	
O	1 35/64	-	2 1/32	2 3/8	1.54	1.47	
P	-	-	-	-	.12	-	
PP	1/8	1/8	-	1/8	-	-	
S	-	-	-	-	-	-	
T	-	-	-	-	-	-	
X	-	-	6	6 1/2	6 1/2	-	
Y	-	-	-	3/8	3/8	-	
Z*	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	

(a) Has Wide Ring Gear

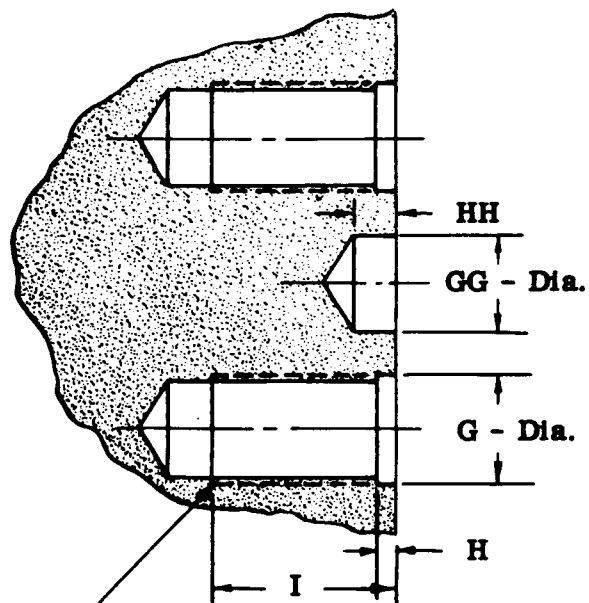
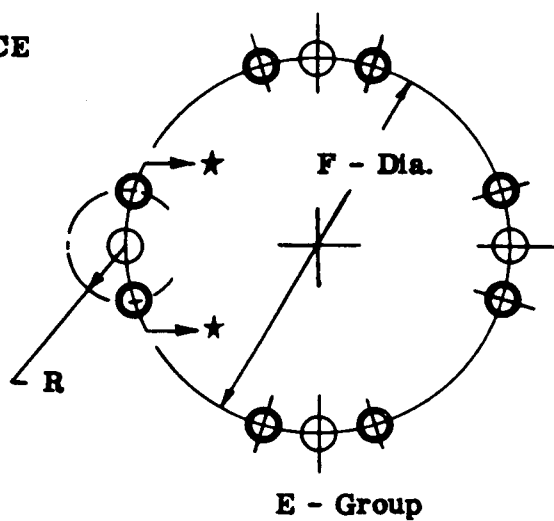
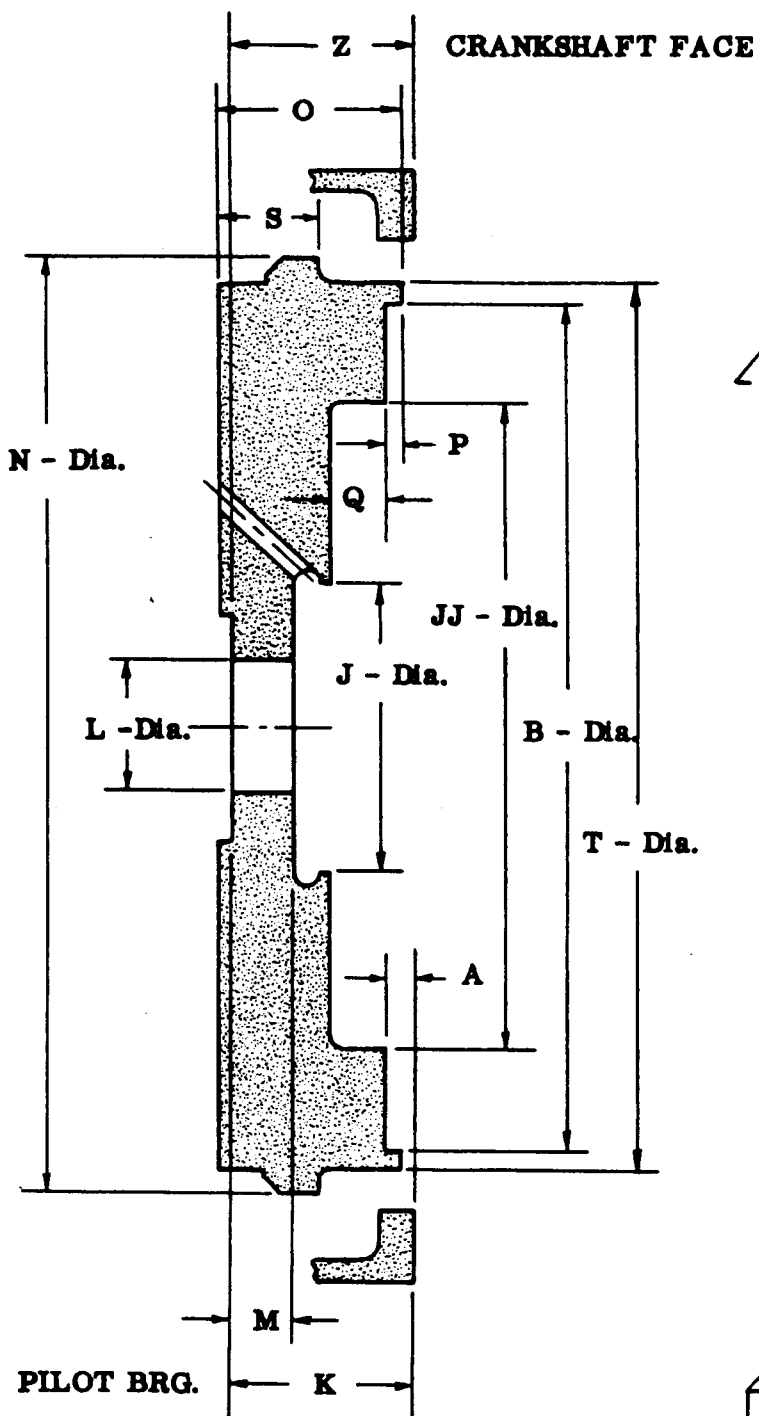
(*) Not equally spaced.

* On 6V-53 - $\frac{3.882}{3.986}$

** EE Hole Group 45 Spacing One Offset .125

Flexible Hub Type

53-3F1



VIEW - ★★

- C - Tap
- D - No. Holes
- E - Hole Grouping
- F - Bolt Circle

Generator Type

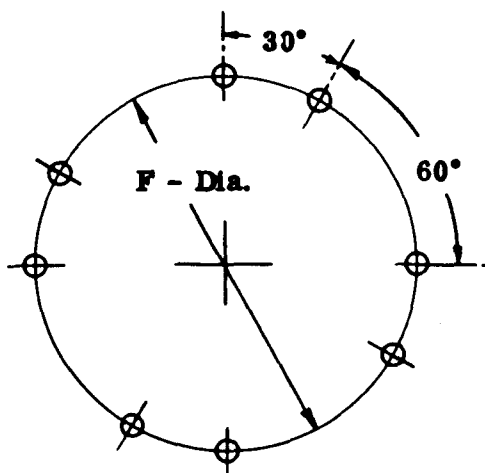
53-3G

	FLYWHEEL NUMBER					
	5119311	5116297				
A	1 37/64	0				
B	$\frac{15.502}{15.505}$	$\frac{12.752}{12.755}$				
C	5/8 - 11	1/2 - 13				
D	8	4				
E	*	-				
F	13 7/8	11				
G	21/32	1				
GG	3/4	-				
H	1/8	1/8				
HH	1/4	-				
I	1 13/64	1 1/8				
J	-	-				
JJ	12 1/4	9 1/2				
K	3 61/64	3 61/64				
L	2 1/8	2 1/8				
M	27/32	27/32				
N	16	15 5/32				
O	2 29/32	4 7/16				
P	7/32	3/16				
Q	1 33/64	3 3/32				
R	1 1/8	-				
S	-	1 13/32				
T	-	13 1/2				
Z *	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$				

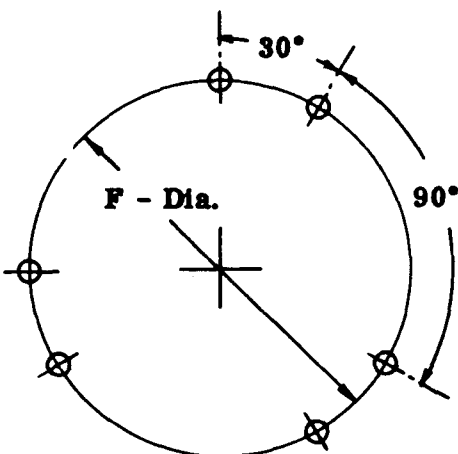
* On 6V-53 $\frac{3.882}{3.986}$

Generator Type

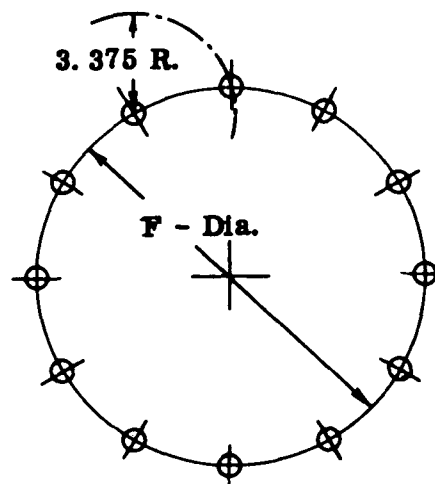
53-3G1



E - Group

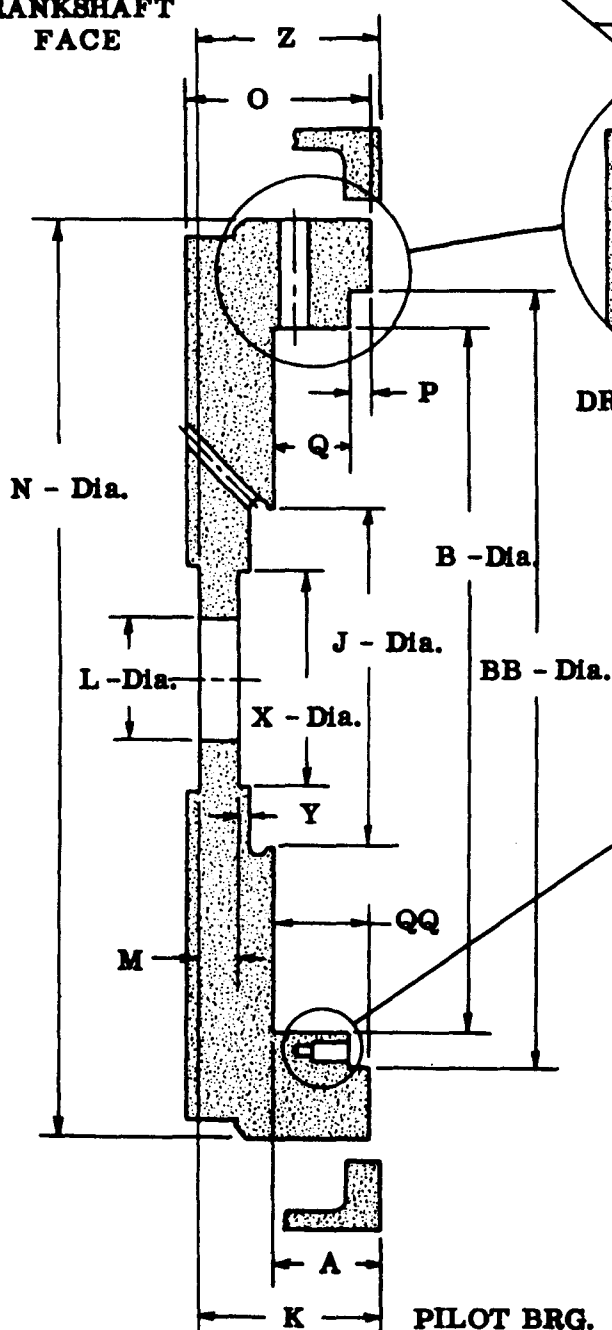


EE - Group

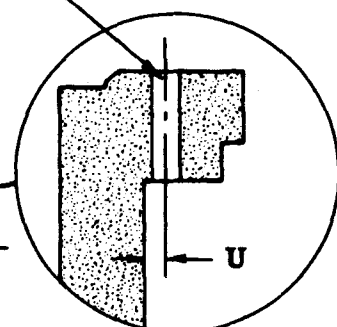


Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.

CRANKSHAFT
FACE

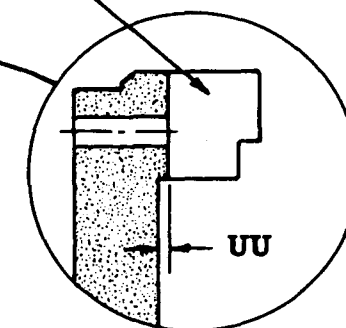


V - Ream
W - No. Holes

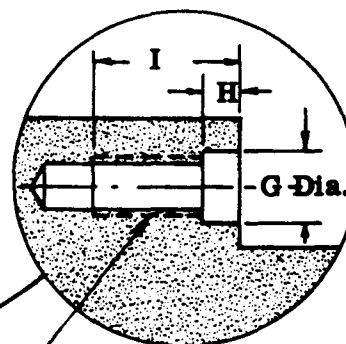


DRIVE PIN HOLE

VV - Slot Width
WW - No. Slots



DRIVE LUG SLOT



C - Tap
D - No. Holes
E or EE - Hole Grouping (a)
F - Bolt Circle
(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Misc. Types

53-3MT

	FLYWHEEL NUMBER						
	5127241(a)	5170516(b)	5129114(c)		5142781	5138096	5146024
A	1 9/16	-			2.62	2 1/8	2.81
B	<u>13.876</u>	-			-	-	12.38
	13.880	-			<u>6.625</u>	-	-
BB		-			6.624	-	-
C	3/8 - 16	-			3/8-16	3/8 - 16	11/32-Drill
D	8	-			8	6	16
E	-	-			-	-	-
EE	-	-			-	-	-
F	13 1/8	-			6.125	14 - 7/8	-
G	-	-			-	-	13.125
H	-	-			-	-	-
I	3/4	-			3/4	7/8	6.24
J	12 1/4	-			5.25	14	3 - 61/64
K	3 61/64	1 15/16				2 - 13/32	-
L	<u>2.4407</u>	<u>1.7025</u>			2.00	<u>1.574</u>	<u>2.004</u>
	2.4417	1.7040				<u>1.575</u>	<u>2.003</u>
M	3/4	-			.72	1	.90
N	15 3/8	15 5/32			15.88	15 - 5/8	15.88
O	3-5/8	2 51/64				2-1/8	1.44
P	11/16	-				-	.09
Q	-	-				-	-
QQ	-	-				-	-
U	-	-				-	-
UU	-	-				-	-
V	-	-				-	-
VV	-	-				-	-
W	-	-				-	-
WW	-	-				-	-
X	-	-				-	-
Y	-	-				-	-
Z *	<u>3.9864</u>	<u>3.9864</u>			<u>3.9864</u>	<u>3.9864</u>	<u>3.9864</u>
	3.8904	3.8904			3.8904	3.8904	3.8904

(a) No ring gear - Pulley on Crank. side SAE #2 (3-53)

(b) Drive hub mtd. SAE 3 (6V-53)

(c) Sheet Metal

* On 6V-53 - $\frac{3.882}{3.986}$

Misc. Types

53 -3MT 1

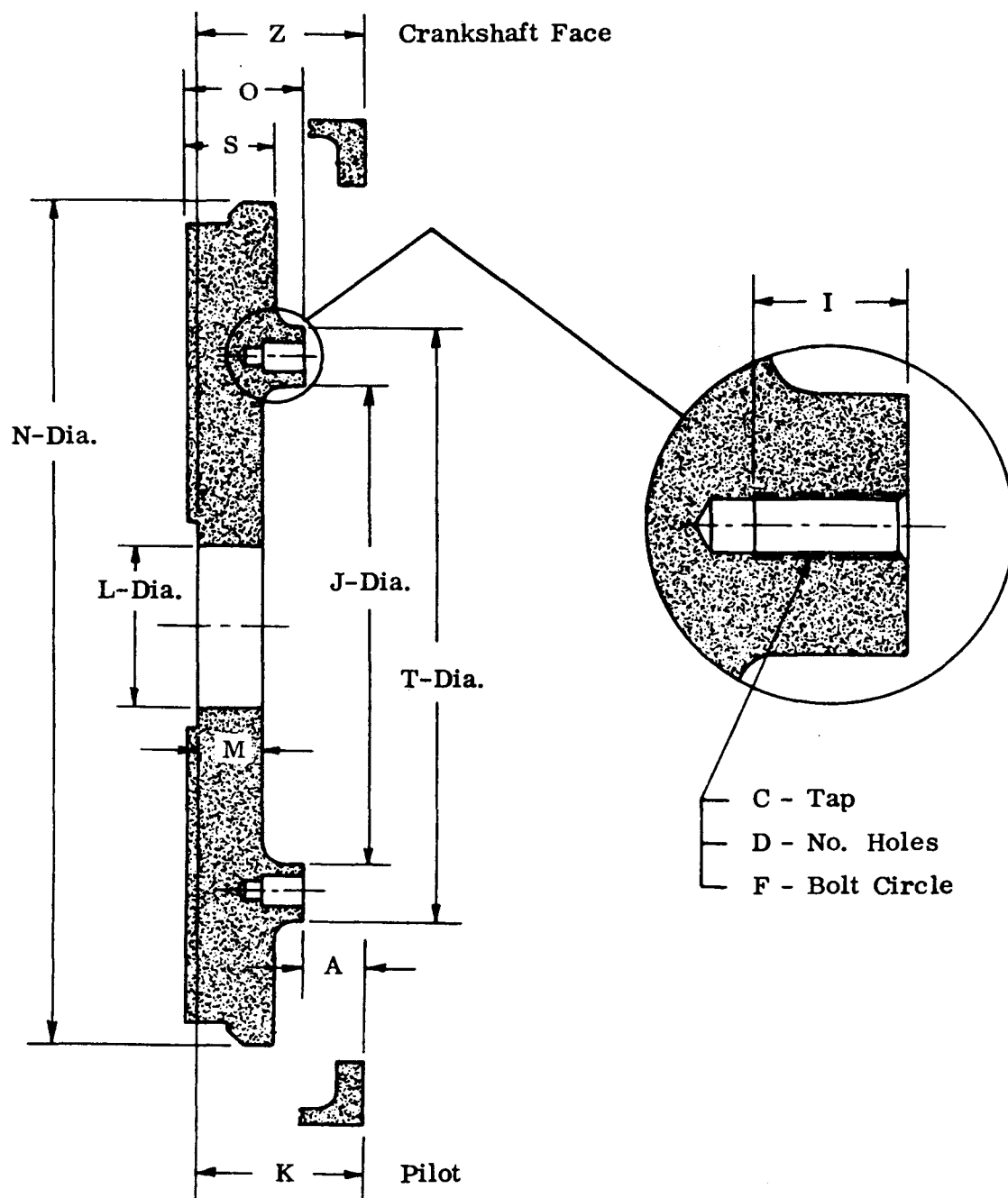
FLYWHEEL NUMBER

5147282

A	-
B	-
BB	-
C	-
D	-
E	-
EE	-
F	-
G	-
H	-
I	-
J	-
K	1 15/16
L	$\frac{1.706}{1.704}$
M	.50
N	15 5/32
O	2 51/64
P	-
Q	-
QQ	-
U	-
UU	-
V	-
VV	-
W	-
WW	-
X	-
Y	-
Z	$\frac{3.9864}{3.8904}$

Misc. Types

53-3MT2



Torque Convertor - Plate Type

53-3TF

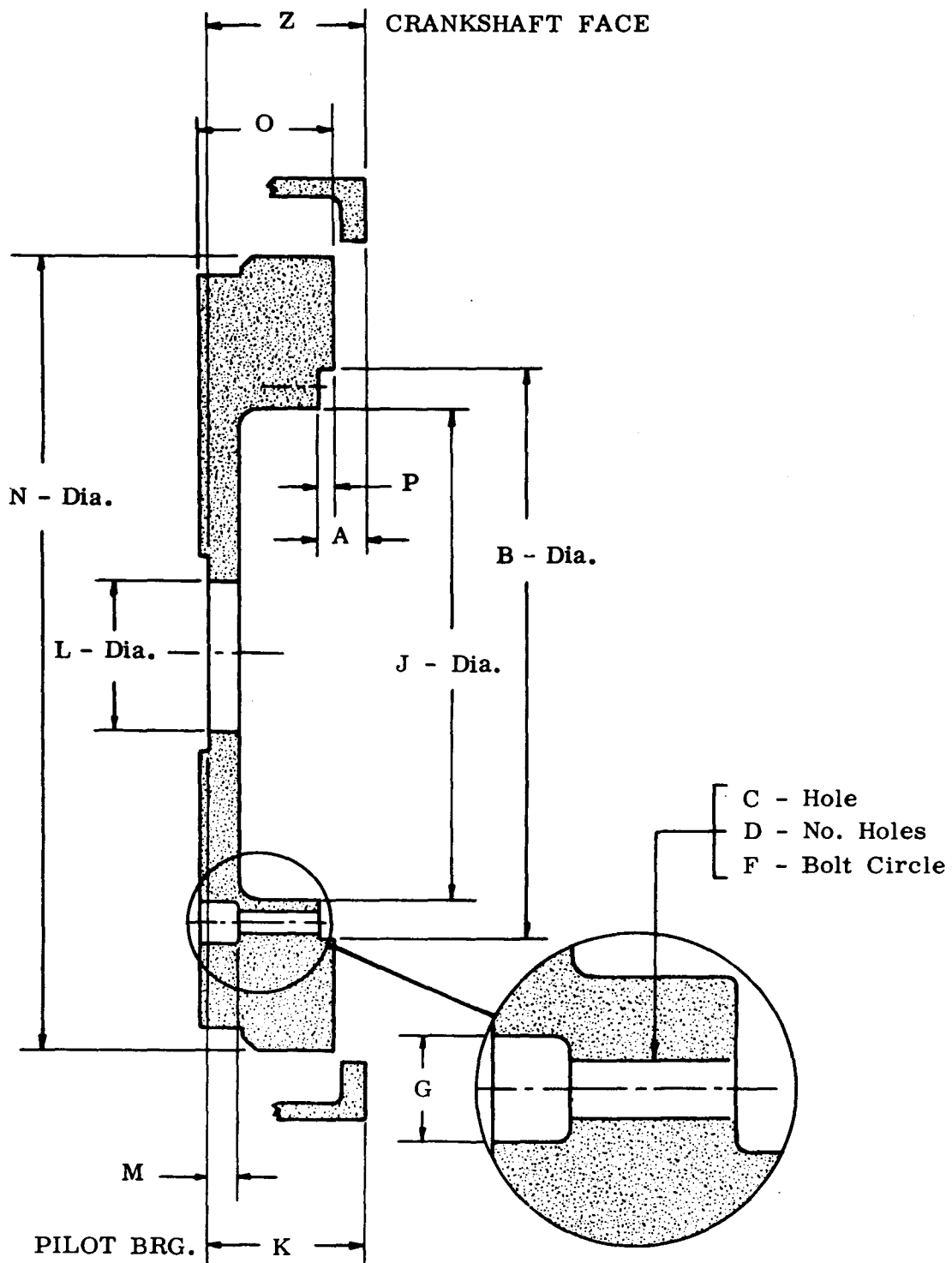
	FLYWHEEL NUMBER							
	5116358	5131953	5139212	5162714	5138008			
A	2 5/8	3 1/32	1 3/16	27/64	2.48			
C	3/8-16	-	3/8 - 16	5/16 - 18	5/16 -18			
D	6	6	6	6	6			
F	12 3/8	3 1/4 (a)	12 5/8	12 9/16	12 9/16			
I	7/8	-	1 1/16	5/8	5/8			
J	11	-	11 1/2	-	-			
K	3 41/64	3 9/64	2 23/32	-	-			
L	$\frac{2.047}{2.049}$	$\frac{1.573}{1.575}$	1 7/32	- (a)	$\frac{.7505}{.7515}$			
M	35/64	1.16	1 15/16	13/16	13/16			
N	15 5/32	15 7/8	15 3/16	15 5/32	15 5/32			
O	1 41/64	1 7/32	3 5/64	3 53/64	1 49/64			
S	-	1.47	1 37/64	13/16	3/4			
T	-	4.00	13 13/32	14 1/2	13 15/32			
Z*	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$			

(a) T/CV Drive Plate attaches with Flywheel - to - Crankshaft bolts.

* On 6V-53 - $\frac{3.882}{3.986}$

Torque Converter - Plate Type

53-3TF1



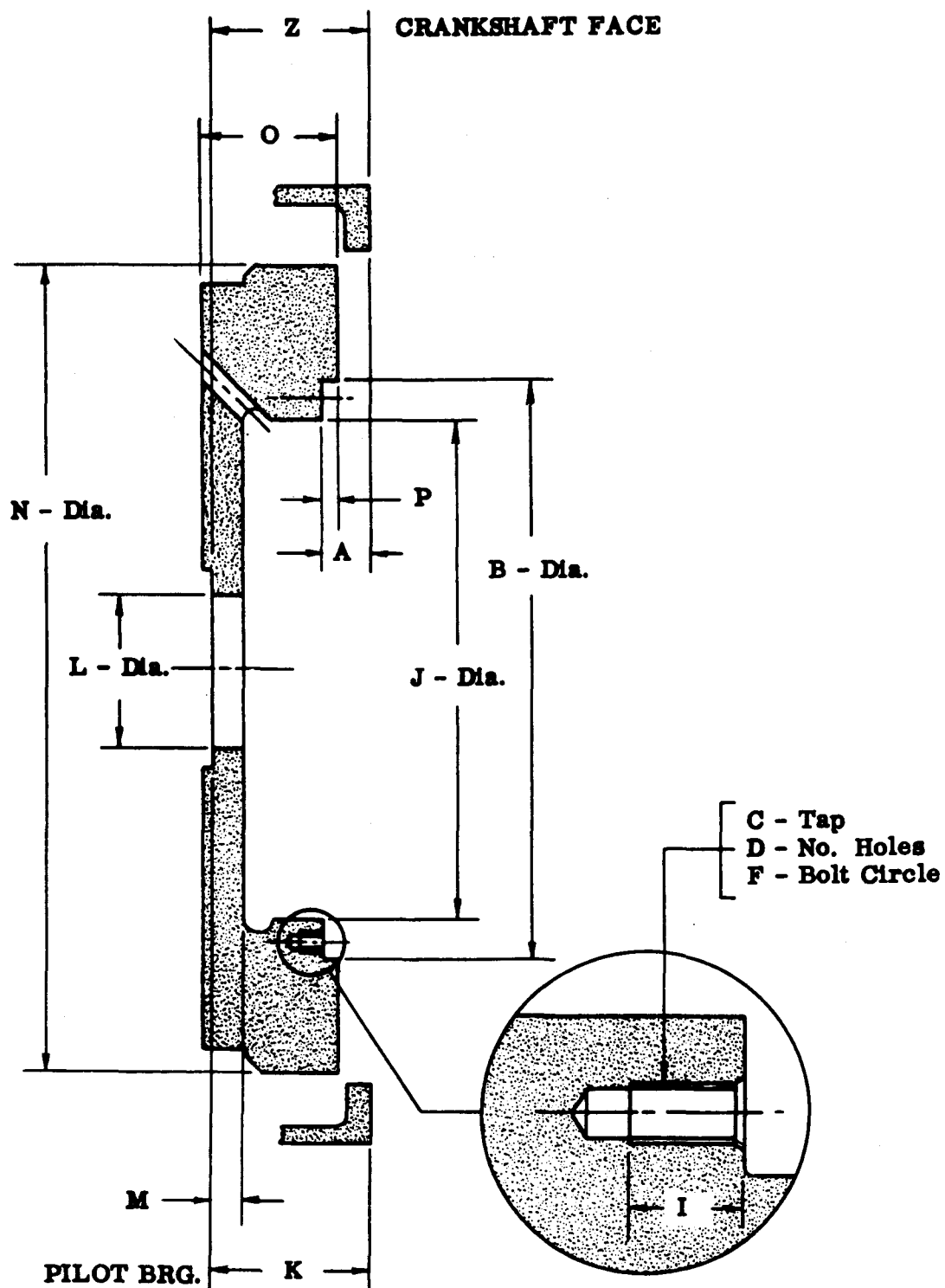
Torque Converter Plate

53-3TT

	FLYWHEEL NUMBER					
		5136069	5146024	5132106	5147187	
A		2.12	2 - 27/32	2 - 27/32	2.81	
B		$\frac{13.876}{13.879}$	12.38	12.38	12.38	
C		.406 (THRU)	11/32 (THRU)	3/8 - 16	11/32 thru	
D		8	16	16	16	
F		13-1/8	13.125	13.14	13.125	
G		1(x.38D'P)	1.0	3/4	1.0	
J		12.38	12.38	6 - 1/4	6.24	
K		3-61/64	3 - 61/64	3 - 61/64	3-61/64	
L		$\frac{2.047}{2.048}$	$\frac{2.003}{2.004}$	$\frac{2.003}{2.004}$	$\frac{2.003}{2.004}$	
M		.66	.90	.90	.62	
N		15.16	15.88	15.88	15.88	
O		2.40	1.44	1.44	1.44	
P		.27	-	-	-	
Z *		$\frac{3.9864}{3.8904}$	$\frac{3.9861}{3.8904}$	$\frac{3.9861}{3.8704}$	$\frac{3.9861}{3.8704}$	

* On 6V-53 - $\frac{3.882}{3.986}$

Torque Converter - Plate
53-3TT1



Drive Ring Type

53-4A

	FLYWHEEL NUMBER						
	5116285	5119211	5123461	5124206	5126864#	5108319	5131315
A	2 9/64	2 29/64	1 13/64	2 41/64	2 9/16	2 9/64	2 31/64
B	$\frac{12.377}{12.380}$	$\frac{10.377}{10.380}$	$\frac{8.502}{8.505}$	$\frac{12.377}{12.380}$	$\frac{9.501}{9.504}$	$\frac{12.377}{12.380}$	12
C	3/8-16	3/8-16	5/16-18	3/8-16	3/8-16	3/8-16	5/16-18
D	8	6	6	8	6	8	6
F	11 5/8	9 5/8	7 7/8	11 5/8	8 3/4	11 5/8	12 9/16
I	3/4	3/4	5/8	3/4	3/4	3/4	3/4
J	10 7/8	8 7/8	7 1/4	7 5/8	8	10 7/8	8 7/8
K	3 61/64	3 61/64	2 13/16	3 61/64	3 61/64	3 61/64	3 61/64
L	$\frac{2.4401}{2.4409}$	$\frac{2.4401}{2.4409}$	$\frac{2.0472}{2.0466}$	2 13/64	2 1/16	$\frac{2.4401}{2.4409}$	$\frac{2.4401}{2.4409}$
M	31/32	3/4	5/8	1/2	1/2	11/16	3/4
N	14	13 3/8	14	14	14	14	14
O	3 7/8	2 1/4	3 3/8	3 7/8	2 31/32	3 7/8	1 25/32
P	1 3/4	7/16	7/32	2 9/32	1 17/64	1 3/4	-
Z*	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$	$\frac{3.9864}{3.8904}$

* On 6V-53 $\frac{3.882}{3.986}$

obsolete

Drive Ring Type

53-4A1

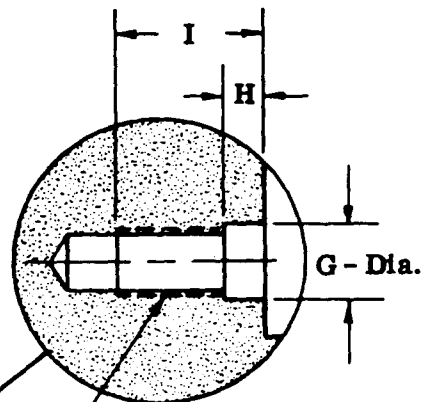
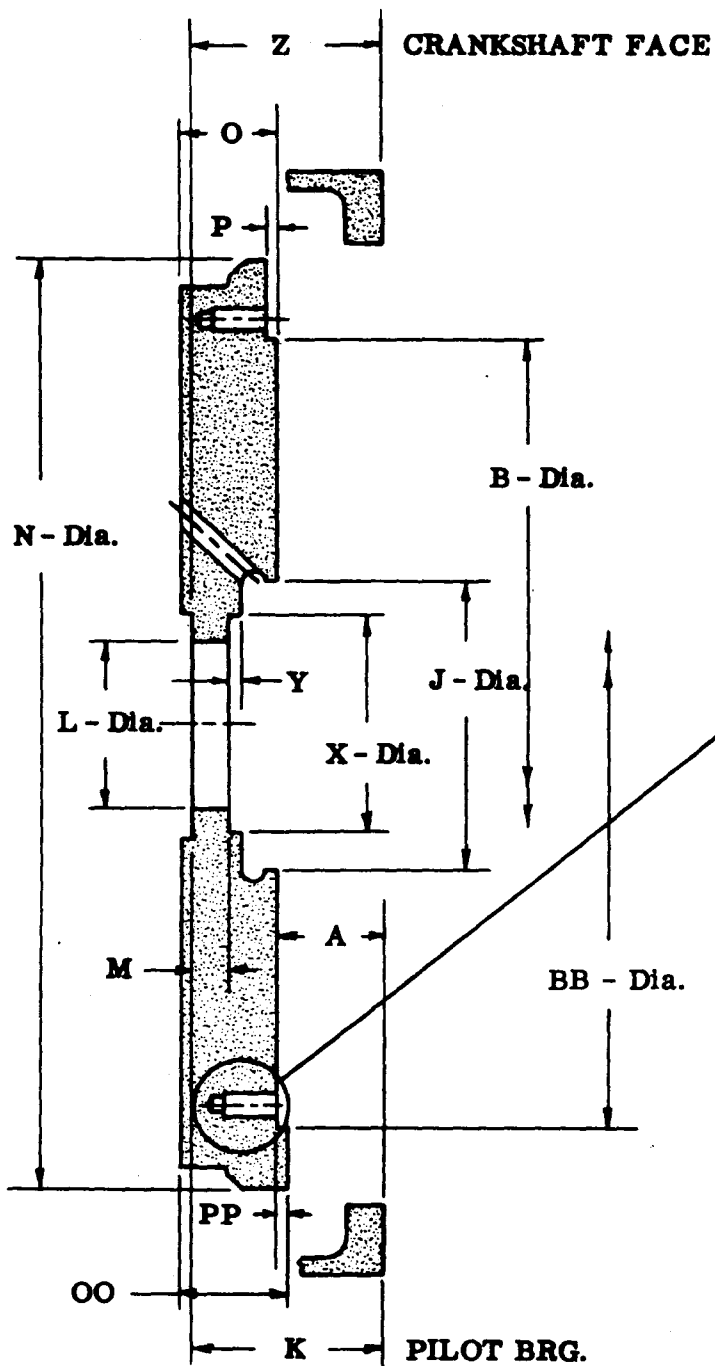
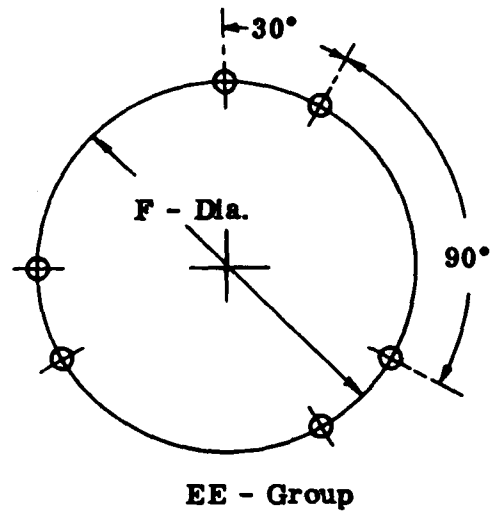
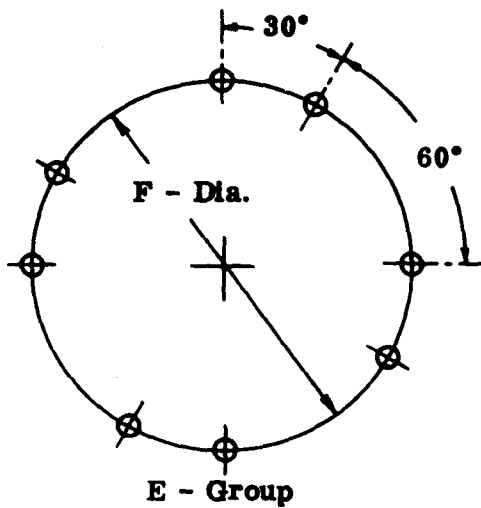
	FLYWHEEL NUMBER						
	5127467	5136561	5101748				
A	1 9/16	2.32	2.61				
B	<u>13.877</u> 13.880	8.74	12.00				
C	3/8-16	5/16-18*	5/16-18				
D	8	8	6				
F	13 1/8	9.50	12.562				
I	7/8	.62	.76				
J	12		8.88				
K	3 61/64	3 59/64	3 59/64				
L	<u>2.4407</u> 2.4413	1.88	<u>.7505</u> .7515				
M	1 5/8	.92	1.32				
N	14 1/8	14.00	14.00				
O	2 53/64	3.25	1.63				
P	1/2	.18	-				
Z**	3.94	3.94	3.94				

* One Hole Offset

** On 6V-53 3.94

Drive Ring Type

53-4A2



- C - Tap
 - D - No. Holes
 - E - or EE - Hole Grouping (a)
 - F - Bolt Circle
- (a) When E & EE are blank in table, holes D are equally spaced

Flat Type

	FLYWHEEL NUMBER						
	5119417	5126282 #	5127237	5131428		5138107	5140692
A	2 29/64	1 53/64	2 1/16	3/4		1 1/2	2.44
B	-	-	-	-		-	-
BB	-	-	-	-		-	-
C	3/8 - 16	3/8 - 16	5/16 - 18	3/8 - 16		5/16 - 18	3/8 - 16
D	6	6	6	6		6	6
E	-	-	-	-		Special	-
EE	**	-	**	**		-	-
F	12 3/8	11 5/8	11 3/8	12 3/8		12.375	12.625
G	.3760/.3775	.3775/.3760	.313/.316	.3775/.3760		.3145/.3130	.3775/.3760
H	5/16	1/4	5/16	1/4		.26	.18
I	1	1	1	1		.94	.94
J	6 3/4	5 3/4	6	6 1/2		6.00	6.25
K	3 61/64	3 61/64	3 61/64	2 37/64		2.31	3 61/64
L	<u>2.4401</u> 2.4409	<u>.8125</u> .8115	<u>2.0464</u> 2.0472	<u>1.375</u> 1.376		<u>1.5751</u> 1.5746	<u>2.4401</u> 2.4409
M	3/4	1	11/16	1.36		.96	.76
N	13 3/8	14	14	14		14	13.38
O	1 13/16	-	2 3/16	3.50		2.76	1.81
OO	-	3 7/8	-	-			-
P	-	-	-	-			-
PP	-	1 29/64	-	-			-
X	-	-	-	<u>2.0464</u> 2.0472			-
Y	-	-	-	.62			-
Z*	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904		<u>3.9864</u> 3.8904	<u>3.9864</u> 3.8904

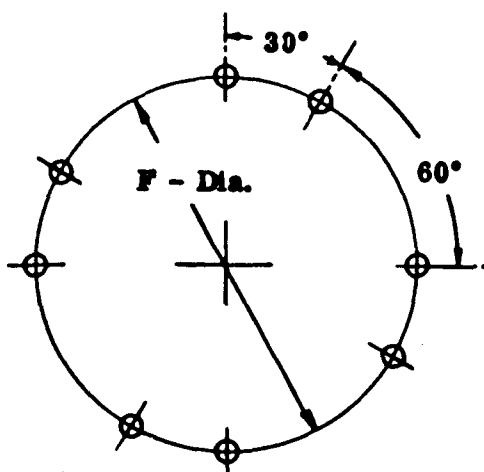
** EE Hole Group - see 53-4C - (32° - 88°)

* On 6V-53 - 3.882
3.986

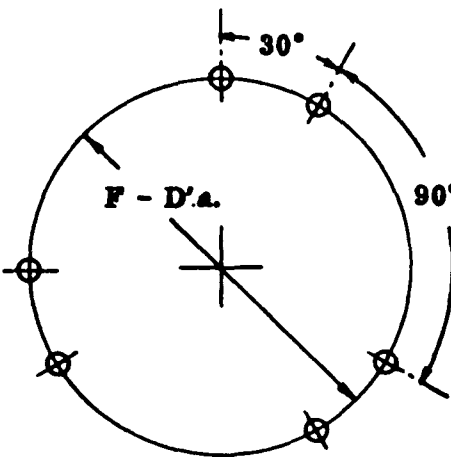
obsolete

Flat Type

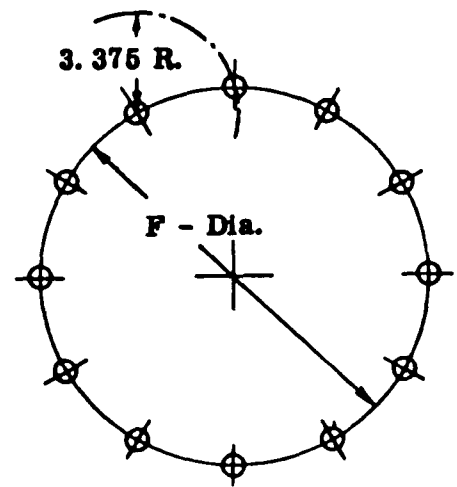
53-4C1



E - Group

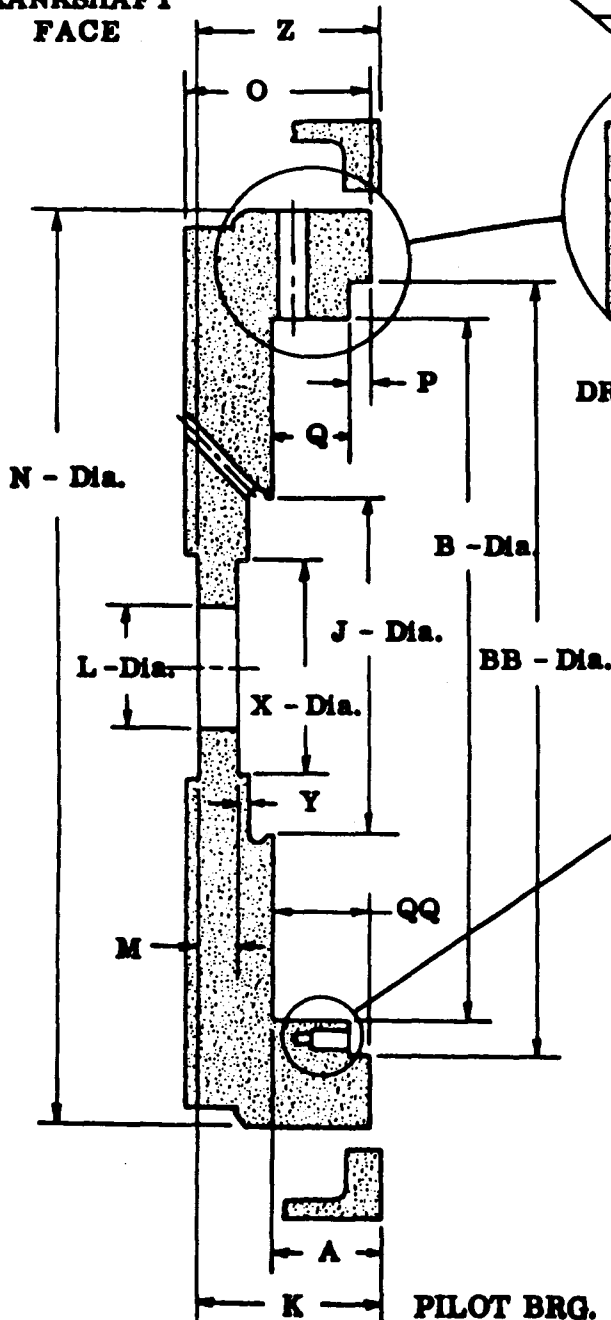


EE - Group

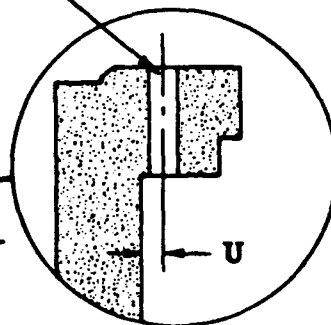


Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.

CRANKSHAFT
FACE

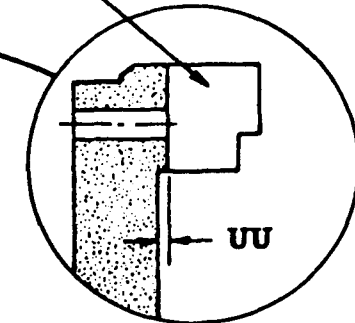


V - Ream
W - No. Holes

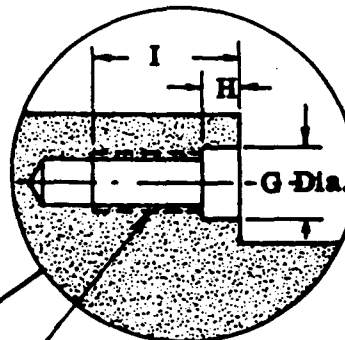


DRIVE PIN HOLE

VV - Slot Width
WW - No. Slots



DRIVE LUG SLOT



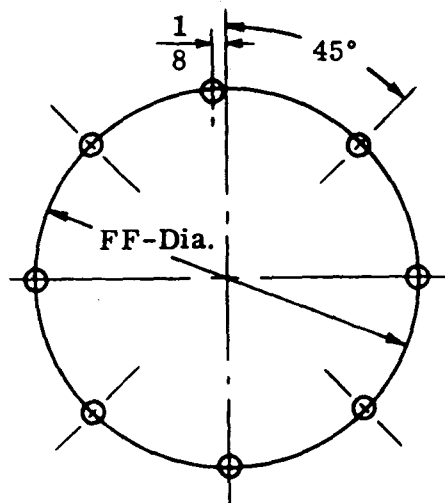
C - Tap
D - No. Holes
E or EE - Hole Grouping (a)
F - Bolt Circle
(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Double Plate
53-4E

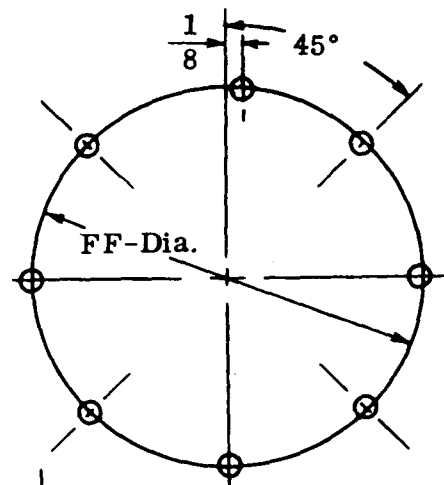
	FLYWHEEL NUMBER						
	5139165						
A	2.81						
B	12.06						
BB	<u>12.000</u> 12.003						
C	3/8 - 16						
D	12						
E	-						
EE	-						
F	12.62						
G	-						
H	-						
I	.74						
J	6.00						
K	3.80						
L	<u>2.0464</u> 2.0472						
M	.68						
N	14.00						
O	4.25						
P	.38						
Q	-						
QQ	2.81						
U	.37						
UU	-						
V	5/8						
VV	-						
W	4						
WW	-						
X	-						
Y	-						
Z*	<u>3.9864</u> 3.8904						

* On 6V-53 - 3.882
3.986

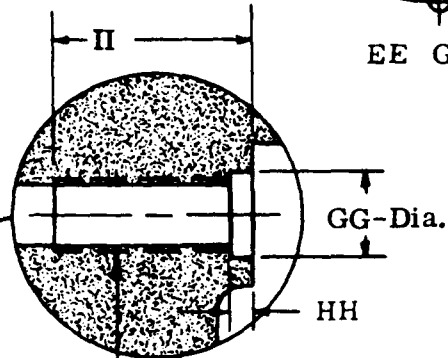
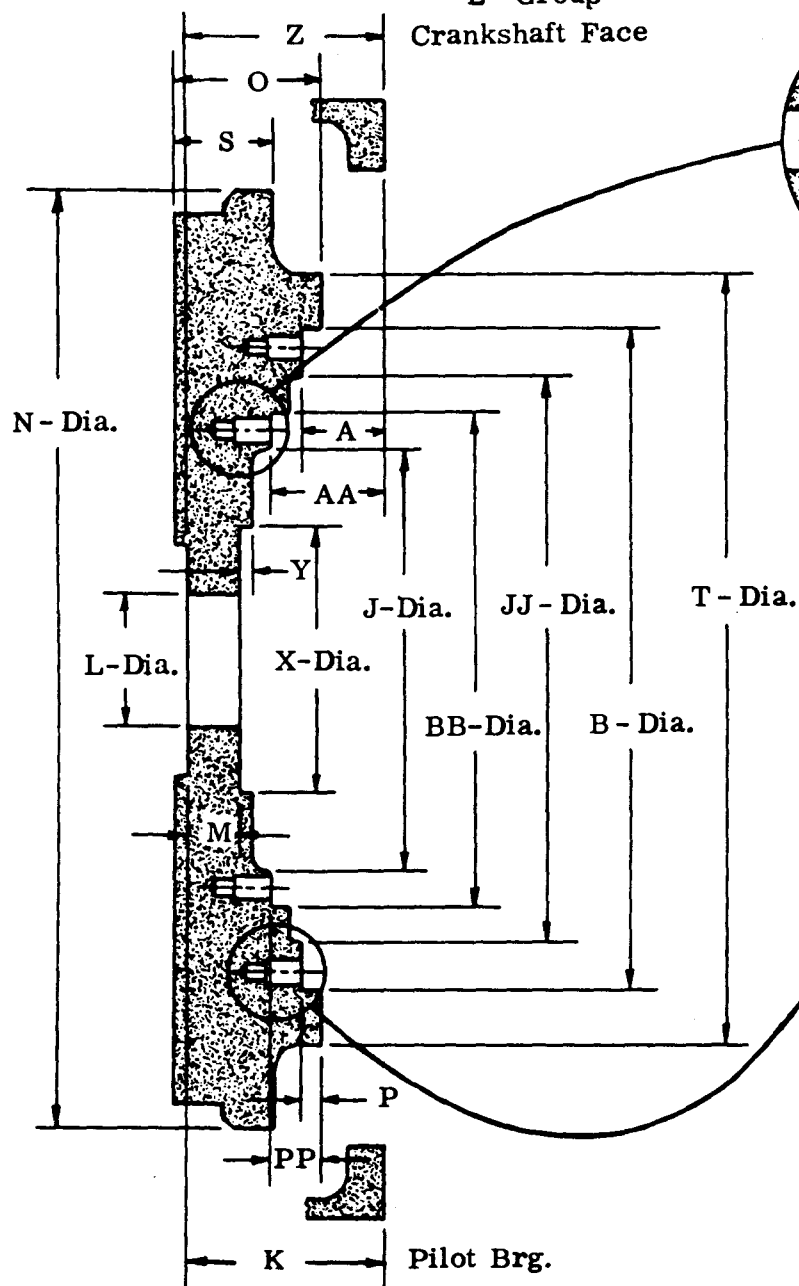
53-4E1



E Group
Crankshaft Face

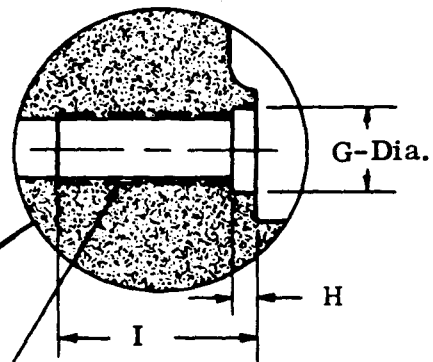


EE Group



- CC - Tap
- DD - No. Holes
- E or EE - Hole Grouping (a)
- FF - Bolt Circle

(a) When E & EE are blank in table, holes DD are equally spaced.



- C - Tap
- D - No. Holes (equally spaced)
- F - Bolt Circle

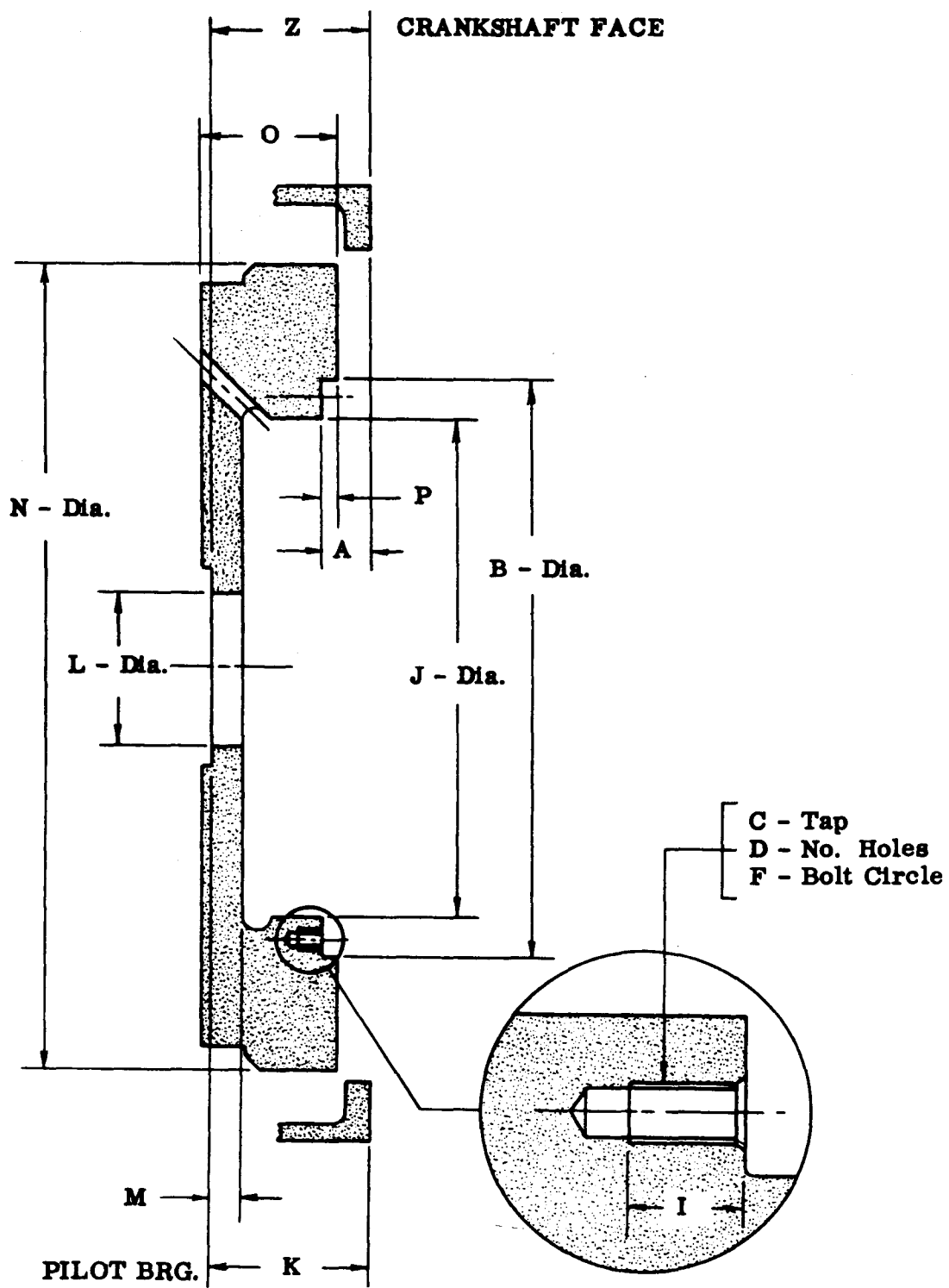
Flexible Hub Type

	FLYWHEEL NUMBER						
	5125728						
A	-						
AA	2 27/32						
B							
BB	<u>7.981</u> 7.984						
C	-						
CC	5/16 - 18						
D	-						
DD	8						
E	-						
EE	-						
F	-						
FF	7 1/8						
G	-						
GG	-						
H	-						
HH	-						
I	-						
II	3/4						
J	5 1/2						
JJ	8 1/4						
K	-						
L	2 3/8						
M	1/2						
N	14						
O	2 31/32						
P	-						
PP	1 35/64						
S	-						
T	-						
X	4 45/64						
Y	1/8						
Z *	<u>3.9864</u> 3.8904						

* On 6V-53 - 3.882
3.986

Flexible Hub Type

53-4F1



Drive Ring Type

71-OA

	FLYWHEEL NUMBER						
	5120566	5135341					
A	1 39/64	1					
B	<u>22.500</u> 22.505	<u>18.376</u> 18.379					
C	5/8 - 11	1/2 - 13					
D	12	8					
F	21 3/8	17 1/4					
I	23/32	1					
J	17 51/64	14					
K	5 3/16	-					
L	2 3/8 (d)	2.38					
M	55/64	1					
N	22 7/8	19					
O	4 3/32	4.79					
P	9/32	.36					
Z	<u>5.2269</u> 5.1499	<u>5.2269</u> 5.1499					

(d) Has 5.118/5.120 Pilot Bore Ahead of c/s Bolts

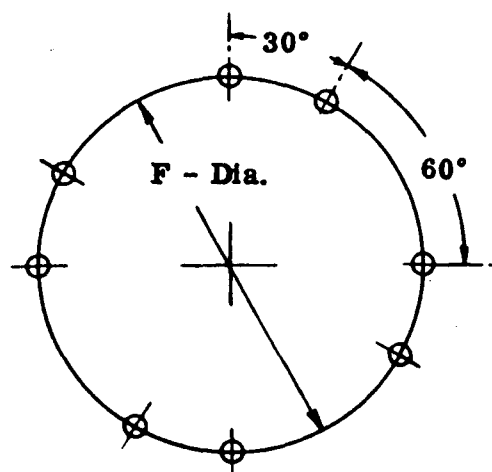
Drive Ring Type

71-OA1

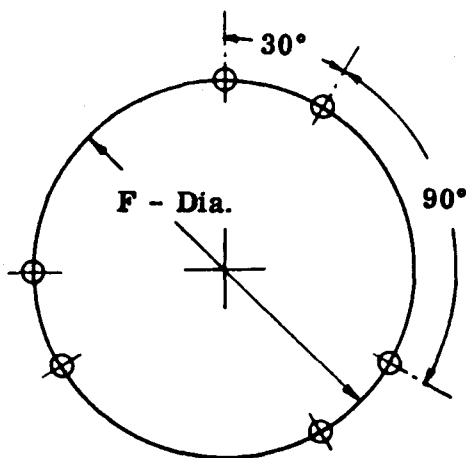
	FLYWHEEL NUMBER						
	5138196(f)	5138985	5143862				
A	1 39/64	1 3/8	.62				
B	<u>22.500</u> 22.505	<u>22.500</u> 22.505	<u>22.505</u> 22.501				
C	5/8 - 11	5/8 - 11	5/8 - 11				
D	12	12	6				
F	21 3/8	21 3/8	21.375				
I	23/32	Thru	Thru				
J	17 51/64	19.60	19.50				
K	5 3/16	-	-				
L	2 3/8	2.38	2.38				
M	55/64	.86	.86				
N	22 7/8	22.88	23.00				
O	4 3/32	4.55	5.05				
P	9/32	.50	.23				
Z	<u>5.2269</u> 5.1499	<u>5.2269</u> 5.1499	<u>5.2269</u> 5.1499				

Drive Ring Type
71-0A2

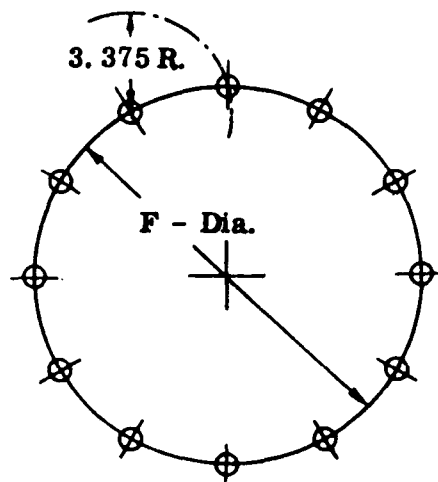
(f) Has Bushing ahead of crankshaft bolts.



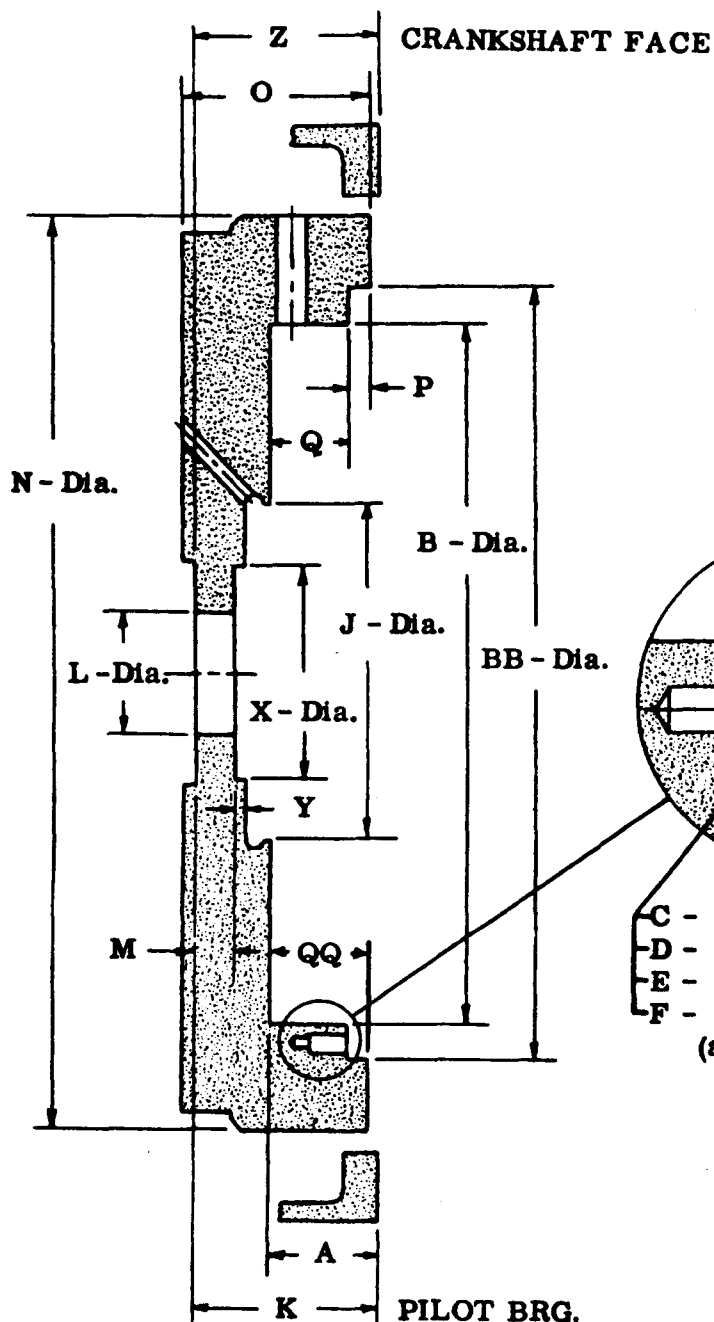
E - Group



EE - Group



Note: Wheels indicated by (#) in table have 12 holes equally spaced except one as shown.



- C - Tap
- D - No. Holes
- E - or EE - Hole Grouping (a)
- F - Bolt Circle

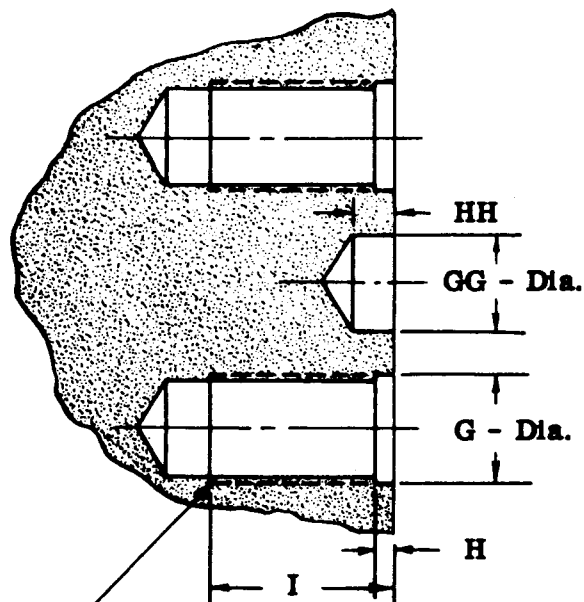
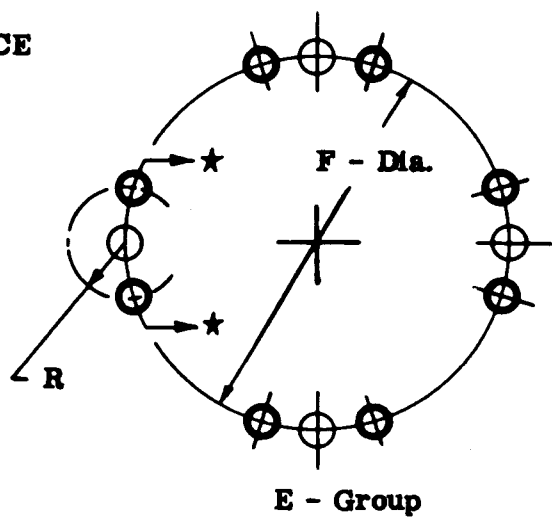
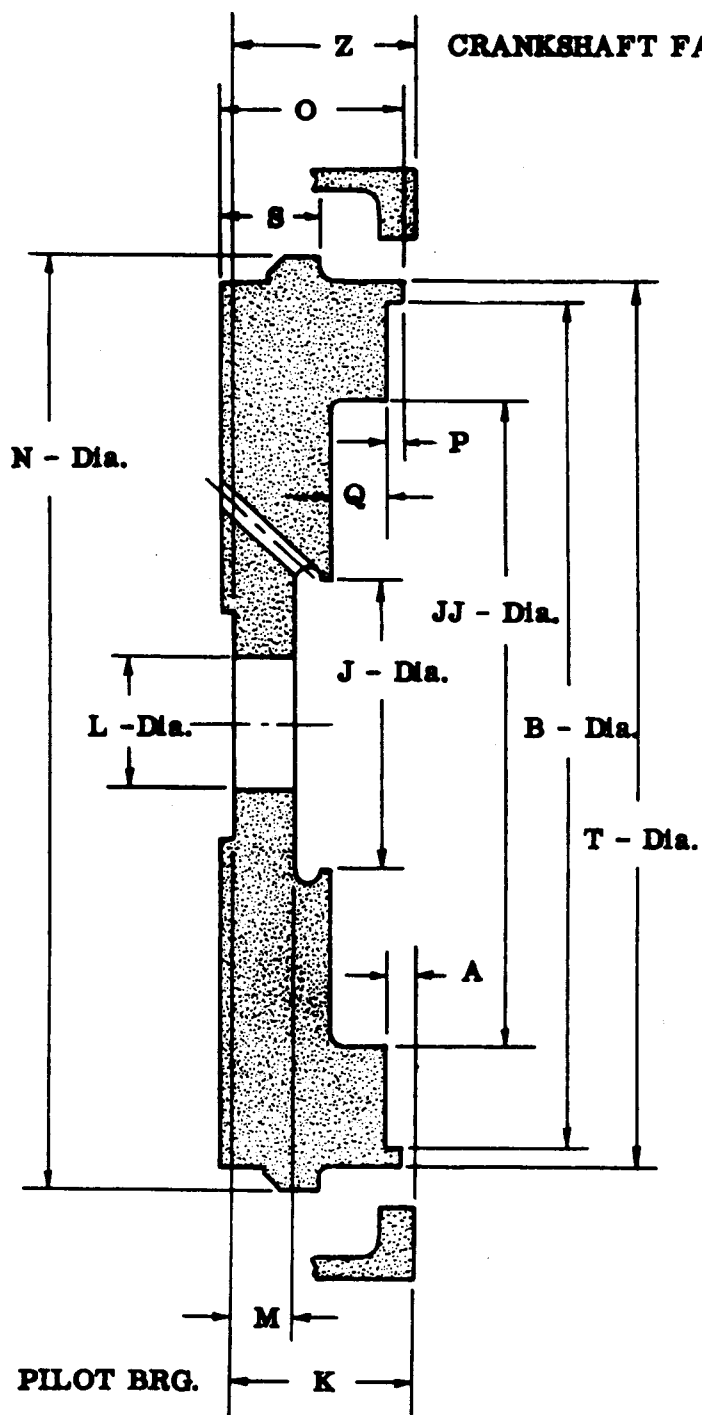
(a) When E & EE are blank in table, holes D are equally spaced except wheels indicated by (#)

Pot Type - Single Plate

	FLYWHEEL NUMBER						
A							
B							
BB							
C							
D							
E							
EE							
F							
G							
H							
I							
J							
K							
L							
M							
N							
O							
P							
Q							
QQ							
X							
Y							
Z							

Pot Type - Single Plate

71-OD1



VIEW - ★★

- C - Tap
- D - No. Holes
- E - Hole Grouping
- F - Bolt Circle

Generator Type

71-OG