FOR READY REFERENCE, Record the information on the Option Plate to this record.

MODEL NO.				UNII NO.			
EQUIPMENT	TYPE	EQUIPMENT	TYPE	EQUIPMENT	TYPE		
Engine Base		Water Bypass Tube		Battery Chrg. Generator			
Engine Lifter Brkt.		Thermostat		Starter			
Flywheel Housing		Water Filter		Hyd. Starter Acces.			
Vibration Damper		Exhaust Manifold		Starting Aid			
Flywheel		Air Cleaner or Silencer		Marine Gear			
Flywheel Hsg. Adptr.		Fuel Pump		Torque Converter			
Oil Pan		Injector		Torque Converter Lines			
Oil Pump		Blower		Muffler & Conn.			
Oil Distribution		Blower Drive Shaft		Engine Hood			
Dipstick		Fuel Filter		Wiring Harness			
Oil Pan Drain Tube		Fuel Lines		Instruments			
Oil Filler Tube or Cap		Air Inlet Housing		Tach. Drive			
Oil Cooler		Alarm or Shutoff		Radiator			
Oil Filter		Overspeed Governor		Heat Ex. or Keel Cooling			
Oil Lines		Throttle Controls		Raw Water Pump			
Ventilating System		Injector Controls	_	Power Generator			
Crankshaft Cover		Governor Mech or Hyd		Control Cabinet			
Balance Wgt. Cover		Engine Mounts		Cylinder Head			
Fan		Power Take-off		Conn Rod & Piston			
Crankshaft Pulley		Hydraulic Pump		Valve Mechanism			
Crankshaft Pulley Belt		Air Compressor		Fuel Manifold Conn			
Fan Shroud		Camshaft & Gear Train					
Water Connections		Rocker Cover					
Water Pump Cover		Accessory Drive					

OTHER USEFUL INFORMATION:

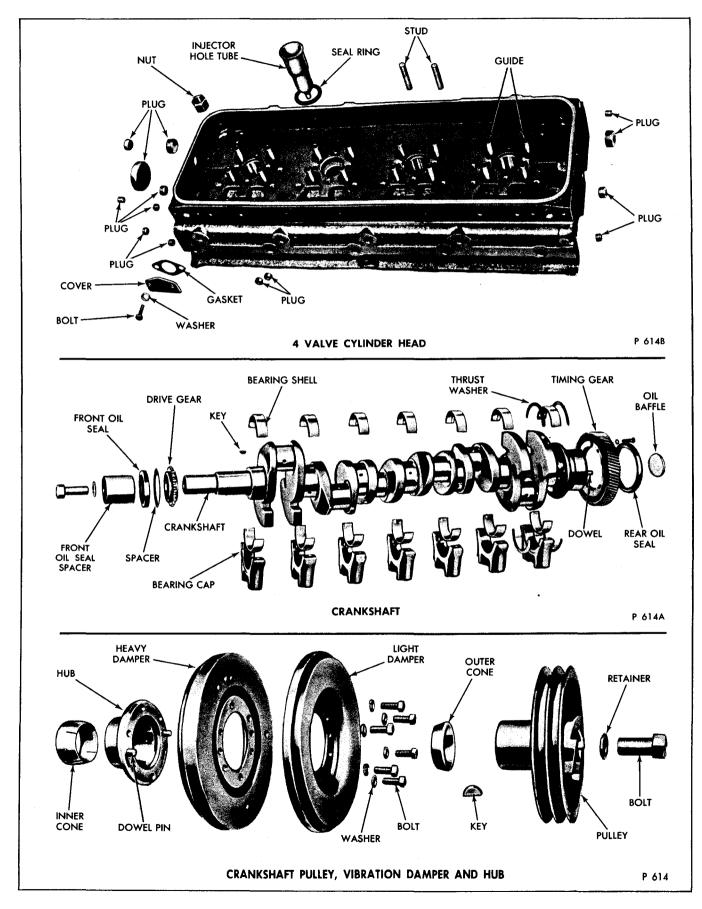
Water Manifold

Each fuel and lube oil filter on your engine has a decal giving the service package part number for the element. It is advisable to have your own personal record of these part numbers by filling in the chart provided below:

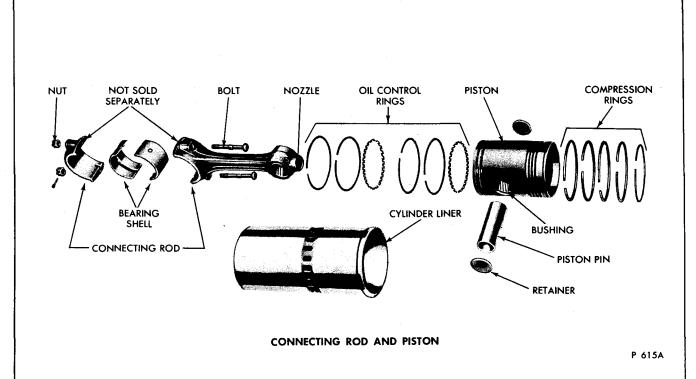
TYPE	LOCATION	PACKAGE PART NO.
Fuel Strainer		
Fuel Filter		
Lube Oil Filter Full-Flo		
Lube Oil Filter By-Pass*		

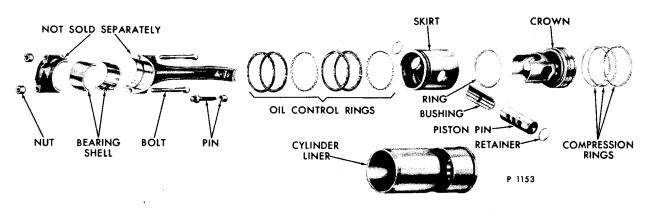
^{*}Not Standard

AIR CLEANER									
If dry-type, indicate make and number of filter element:									
Wet type, indicate capacity	ats.								

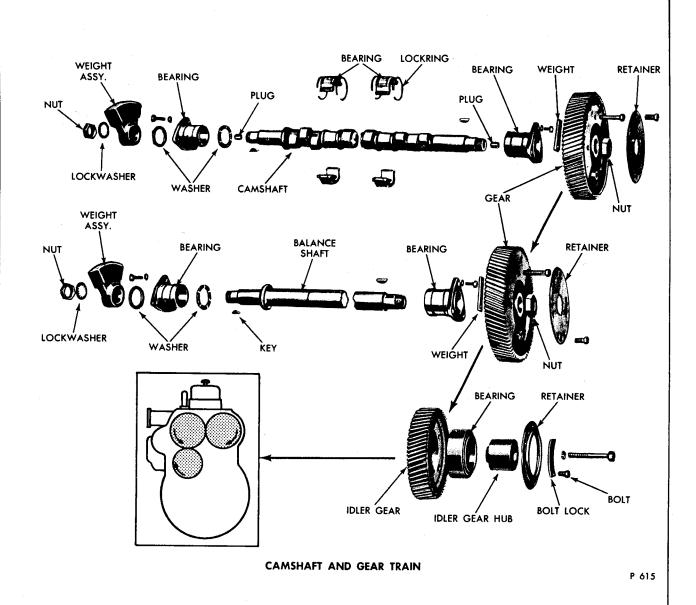


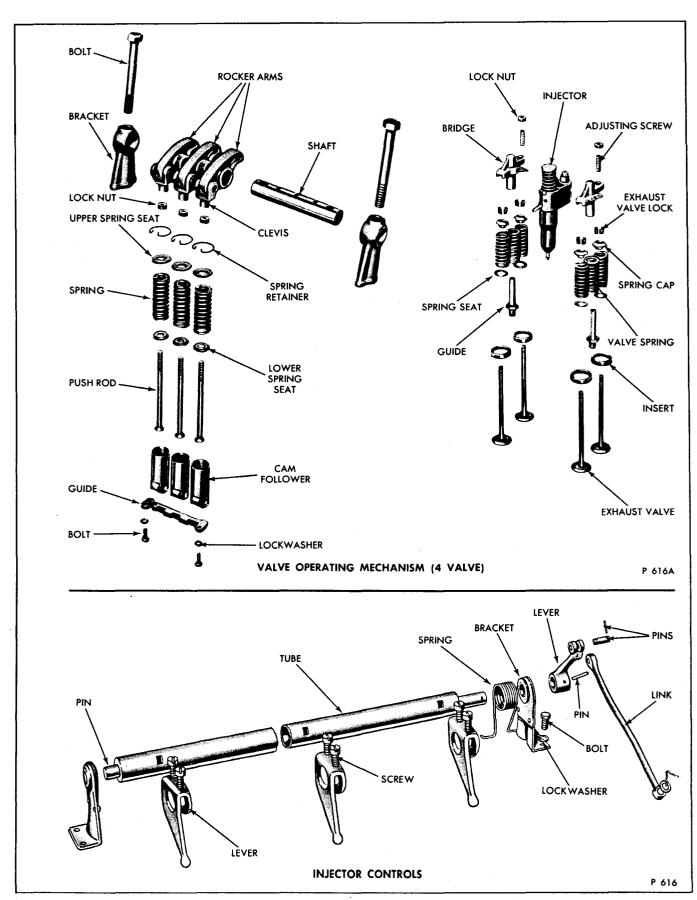
8 Built-In Parts Book DETROIT DIESEL



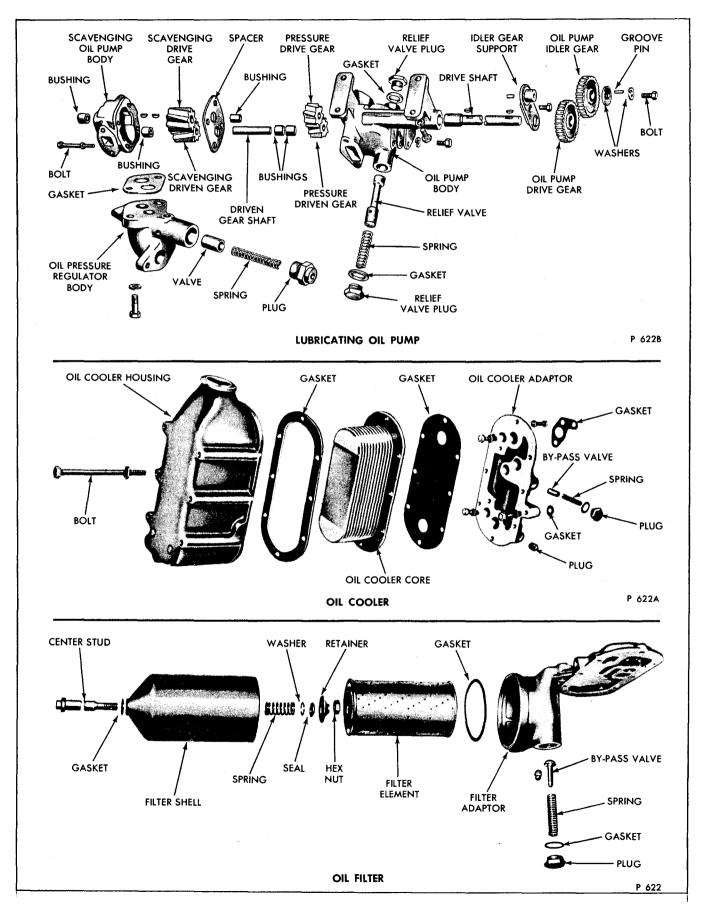


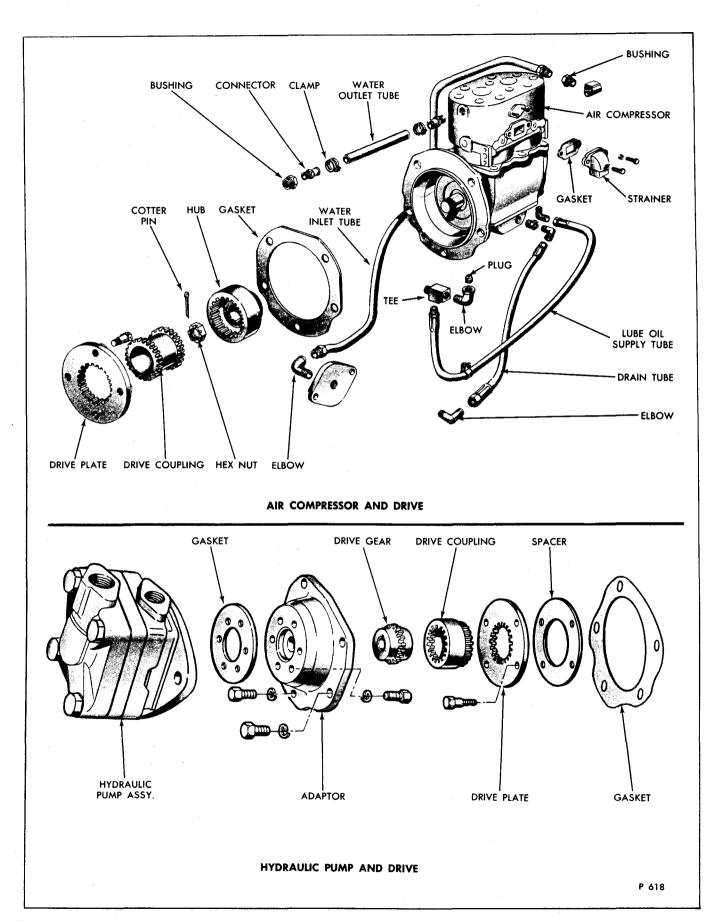
CONNECTING ROD AND CROSS-HEAD PISTON

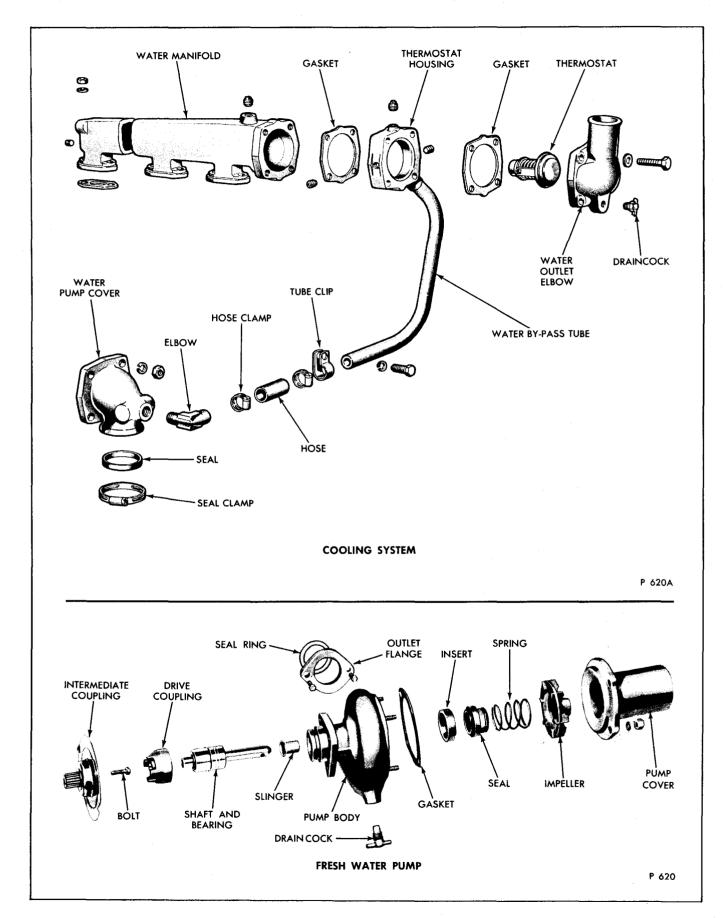


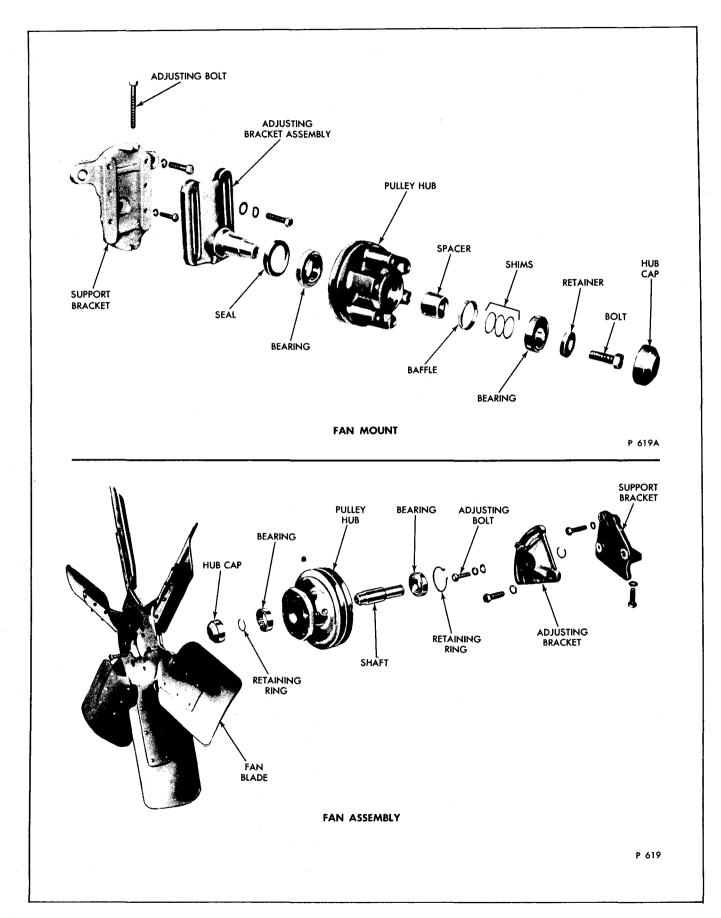


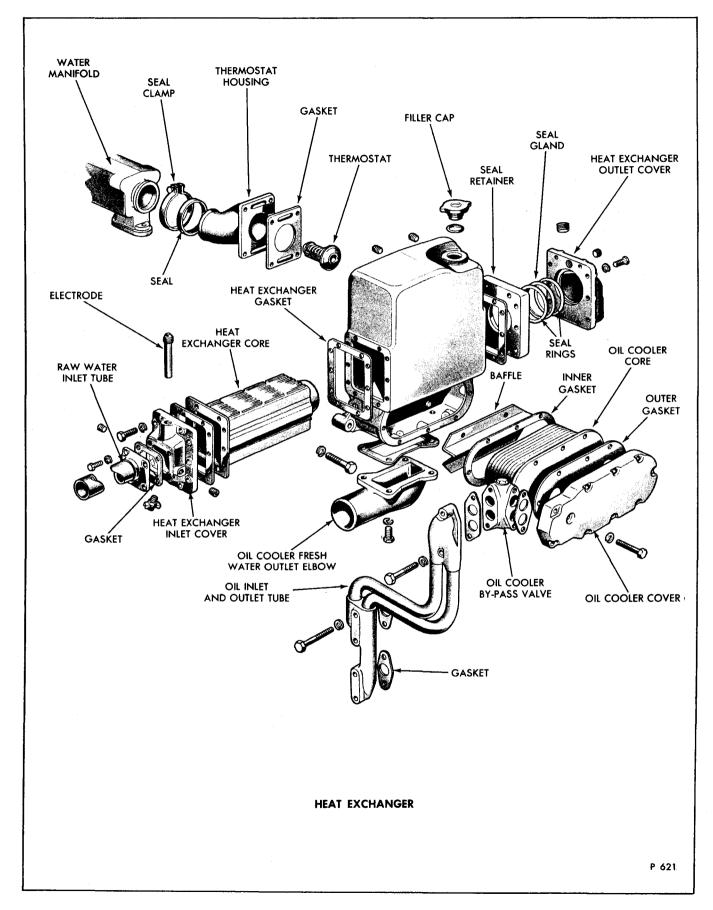
Page 10

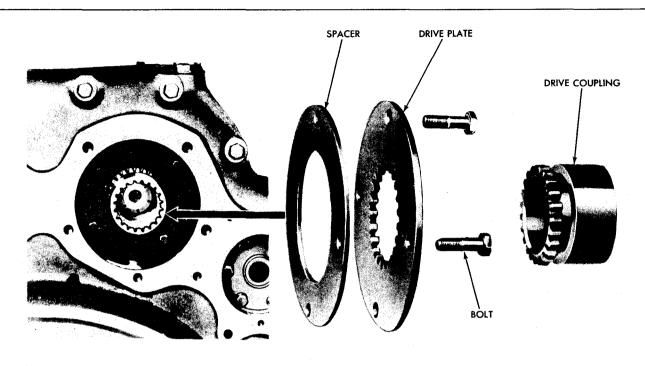






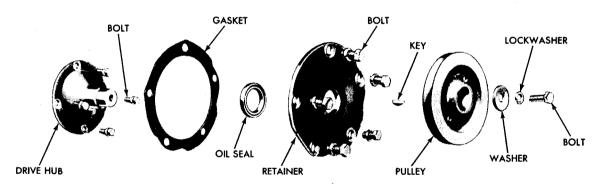






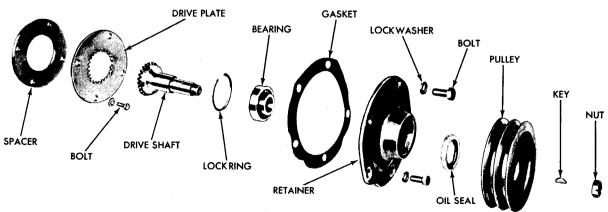
ACCESSORY DRIVE FOR DIRECT DRIVEN ACCESSORY (CAMSHAFT GEAR)

P 617B



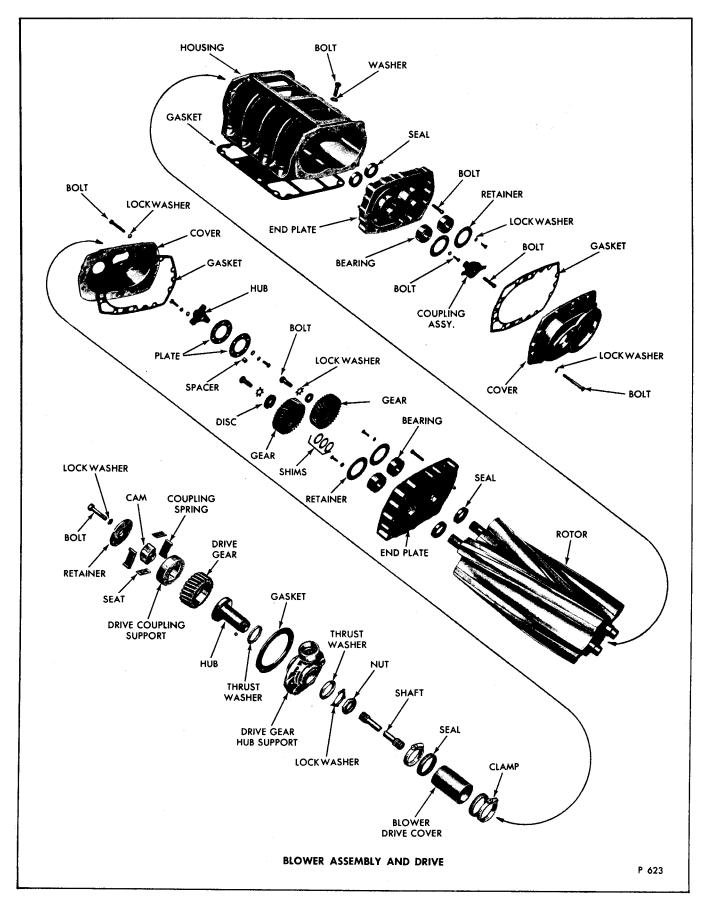
ACCESSORY DRIVE FOR BELT DRIVEN ACCESSORY (DRIVE HUB TYPE)

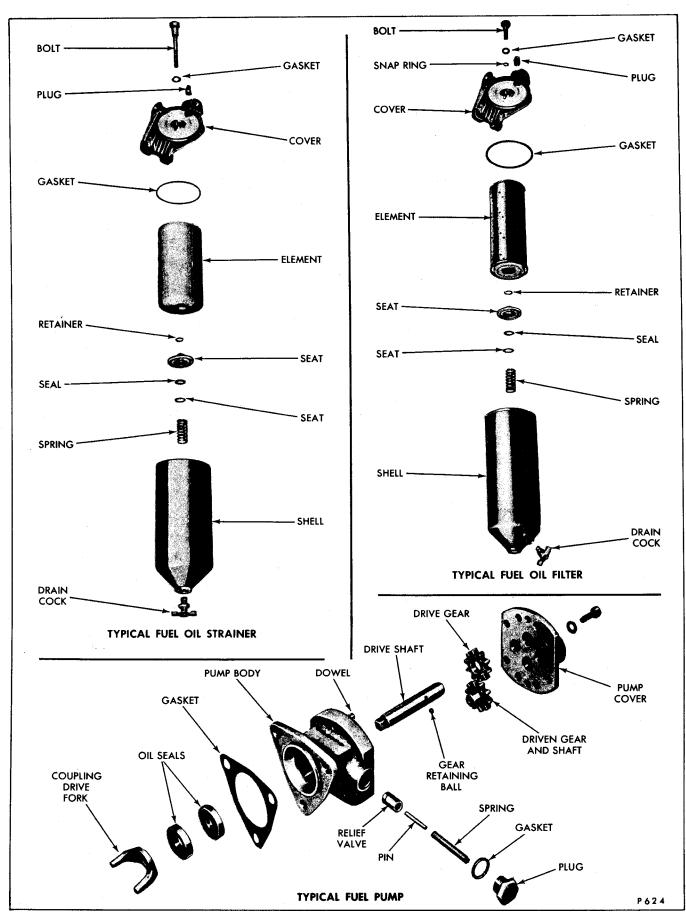
P 617A



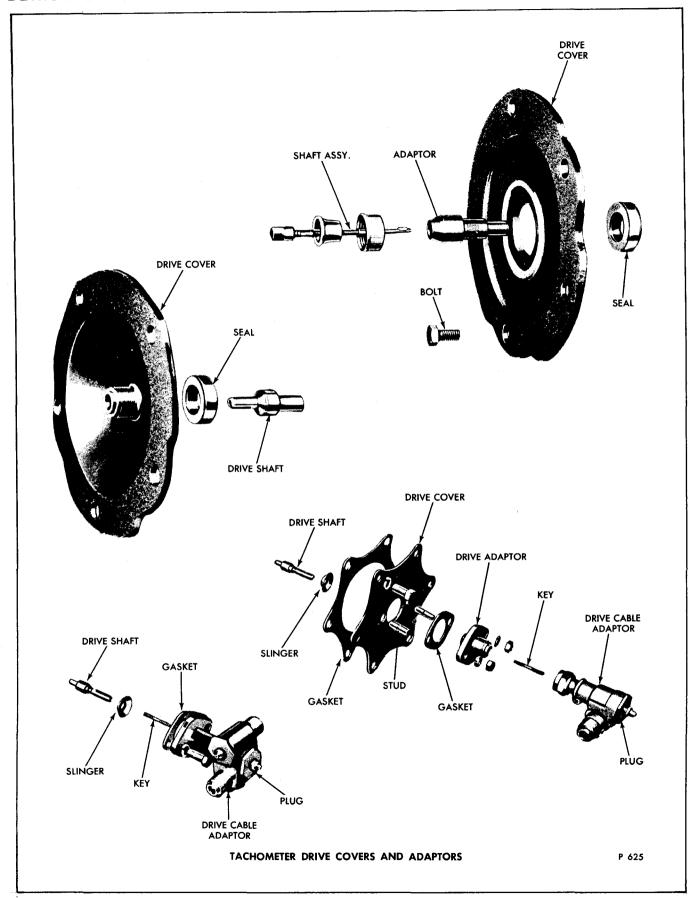
ACCESSORY DRIVE FOR BELT DRIVEN ACCESSORY (DRIVE PLATE TYPE)

P 617





Page 18



OWNER ASSISTANCE

The satisfaction and goodwill of the owners of Detroit Diesel engines are of primary concern to the Detroit Diesel Allison Division, its distributors and their dealers.

As an owner of a Detroit Diesel engine, you have a complete network of over 2300 Detroit Diesel Allison Distributors and Dealers in the U.S. and Canada, plus many outlets worldwide that are prepared and anxious to meet your parts and service needs:

Expert service by trained personnel.

Emergency service 24 hours a day.

Complete parts support, including reliabilt components.

Sales teams to help determine your power requirements.

Product information and literature.

We recognize, however, that despite the best intentions of everyone concerned, misunderstandings may occur.

Normally, any such situation that arises in connection with the sale, operation or service of your engine will be handled by the distributor or dealer in your area (check the Yellow Pages for the Detroit Diesel Allison Service Outlet nearest you).

To further assure your complete satisfaction, we have developed the following three-step procedure to be followed in the event you have a problem that has not been handled satisfactorily.

Step One - Discuss your problem with a member of management from the distributorship or dealership. Frequently complaints are the result of a breakdown in communication and can quickly be resolved by a member of management. If you have already discussed the problem with the Sales or Service Manager, contact the General Manager. If your problem originates with a dealer, explain the matter to a management member of the distributorship with whom the dealer has his service agreement.

Step Two - When it appears that your problem cannot readily be resolved at the distributor lever without additional assistance, contact the Detroit Diesel Allison Regional Office nearest you listed below:

Eastern Region

Suite 202 10 Parsonage Road Edison, New Jersey 08817 Phone: (201) 246-5074 Regional Manager: S. F. Zappia Service Manager: D. P. Friedrich

Great Lakes Region

Garrison Place 19855 Outer Drive Dearborn, Michigan 48124 Phone: (313) 565-0411 Regional Manager: A. W. Christy Service Manager: R. Schwaller

Southeastern Region -

5730 Glenridge Drive, N.E. Atlanta, Georgia 30328 Phone: (404) 252-3310 Regional Manager: L. R. Kirby Service Manager: B. D. Robison, Jr.

Midwestern Region

Suite 618 2021 Spring Road Oak Brook, Illinois 60521 Phone: (312) 654-6619 Regional Manager: C. O. Zimmerman

Service Manager: T. F. Chope

Southwestern Region

Suite I30 2655 Villa Creek Drive Dallas, Texas 75234 Phone: (214) 241-7721

Regional Manager: E. A. Wilson Service Manager: W. C. Kaphengst

Western Region

Suite 823 Crocker Bank Building 15760 Ventura Blvd. Encino, California 91436 Phone: (213) 981-7300

Regional Manager: G. J. Dunneback Service Manager: W. K. Clark, Jr. Northwestern Region

Suite 2700 39465 Pasco Padre Parkway Freemont, California 94538 Phone: (415) 255-7700

Regional Manager: W. C. Edwards Service Manager: J. P. Miles

Prior to this call, have the following information available:

- Name and location of distributor (or dealer).
- Type and make of equipment.
- Engine model and serial number.
- Engine delivery date and accumulated miles or hours of operation.
- Nature of problem.
- Chronological summary of unit's history.

Step Three - If you are still not satisfied, present the entire matter in writing or by phone to the Home Office:

Diesel Operations - J. E. Fisher, Manager Customer Services, Detroit Diesel Allison, 13400 W. Outer Drive, Detroit, Michigan 48228, Phone (313) 592-5608.

Canada Operations - E. A. Kobe, Manager of Product Service, Diesel Division, General Motors of Canada, Ltd., P.O. Box 5990, 847 Highbury Avenue, London, Ontario N6A 4L6, Phone (519) 455-7110.

If an additional review by the Home Office of all the facts involved indicates that some further action can be taken, the Regional Office will be so instructed.

If at this point your problem is still not resolved to your satisfaction, call or write: J. P. Lewis, Manager, Diesel Engine Service, Diesel Operations (313) 592-7279; D. F. Downham, Sales Manager, Diesel Operations (313) 592-7276.

When contacting the Regional or Home Office, please keep in mind that ultimately your problem will likely be resolved at the distributorship or dealership utilizing their facilities, equipment and personnel. Therefore, it is suggested that you follow the above steps in sequence when experiencing a problem.

ALPHABETICAL INDEX

Subject	Section-I	Page	Subject	Section-Page	
			D		
Accessory Drive	Q	16	Description, General		
Adjustments:		10	Diesel Principle	1	4
Governor Solenoid	6	26	_		
Injector Timing			E	•	,
Power Take-Off		9	Engine Accessory Arrangement Chart		
Valve Clearance		2	Engine Coolant		
Air Compressor		_	Engine Cross-Section Views) 1	20 10
Air System:		12	Engine Load Limit Device	6	22
Air Box Drains	2	8	Engine Models		
Air Cleaners			Engine Out of Fuel		
Air Silencer			Engine Protective Systems		
Crankcase Ventilation			Engine Tune-Up	6	l
Alarm System		-	Electrical Starting System	3	4
Assistance, Owner		1			
Assistance, Owner		1	F	_	
			Fan Mounting	8	14
			Filters:	2	_
В			Fuel Oil		- 3 - 18
Blower Assembly and Drive	8	17	Lubricating Oil		-
Built-In Parts Book		9	Lubricating On		11
	8	ĺ	Water		
	· ·	•	Fuel Oil Specifications		16
С			Fuel Shut-Off Air Cylinder Assembly		25
Camshaft and Gears	8	9	Fuel System:		
Cold Weather Starting Aids		-	Injector		
Connecting Rod	8	8	Pump		
Cooling System		11	0. 1. 5.1.	8	18
	8	13	Strainer and Filter		
Antifreeze Solutions	5	23	Tank	8	18 4
Cooling System Capacity		13	1 alik		4
Cooling System Cleaners		14	G		
Corrosion Inhibitor	5	20	General Description	1	5
Drain Cooling System			General Specifications		
Flushing			Governors		8
Water Pump	2	15		6	1
-	8	13			
Heat Exchanger Cooling	2	12	Н		
Keel Cooling	2	13	Heat Exchanger	8	15
Radiator and Fan Cooling	2	11	Hydraulic Pump	8	12
Raw Water Pump	2	15			
Water Filter	5	21	Idler Gear	Q	0
Crankshaft	8	7	Injector		9
Crankshaft Pulley	8	7	Injector Controls	2 8	10
Cylinder Head	8	7	Instruments and Controls	a	

Subject Sec	Section-Page		Subject Section-	Section-Page	
L			S		
Liner		8	Shutdown Systems3	2	
Lubricating Oil Pump		11	Specifications:	_	
Lubricating Oil Specifications	5	17	Fuel Oil5	16	
Lubricating System	2	9	General 1	5	
Lubrication and Preventive Maintenance		1	Lubricating Oil	17	
Lubrication Chart	5	2	Starting Systems:	1,	
			Electrical	4	
				7	
			Storage: Preparation	1	
M	_		Restoration	3	
Maintenance, Preventive		. 1	Restoration	3	
Marine Gear Model and Serial Number		11	. T		
Model and Serial Number	I	8	Tachometer Drive8	19	
			Thermostat 8	13	
o			Throttle Adjustment: Tandem Twin Units with		
Oil Cooler	8	11		56	
Oil Filter		10	Variable Speed Governors	50	
	8	11	Twin and Quad Units with	50	
Oil Pump and Regulator	8	11	Limiting Speed Governors	50	
Operating Instructions:			Twin and Quad Units with	53	
A.C. Power Generator Set	4	5	Variable Speed Governors		
D.C. Power Generator Set		7	Throttle Delay 6		
Engine		1	Timing Fuel Injector	5	
Option Plate		9	Transmissions:	0	
Owner Assistance		1	Power Take		
			Power Transfer Gear		
			Quad Reduction Gear 3		
			Torquatic Converter		
P			Torquatic Marine Gear		
Piston		8	Twin Reduction Gear 3		
Power Control Device		23	Tune-Up Procedures 6	1	
Power Take-Off		9	•		
Preventive Maintenance		1	Value Onesation Mark	10	
Principles of Operation	l	4	Valve Operating Mechanism	10	
Pump:	•		Vibration Damper8	7	
Water					
Fuel			W		
Raw Water	2	15	Water Pump8	13	