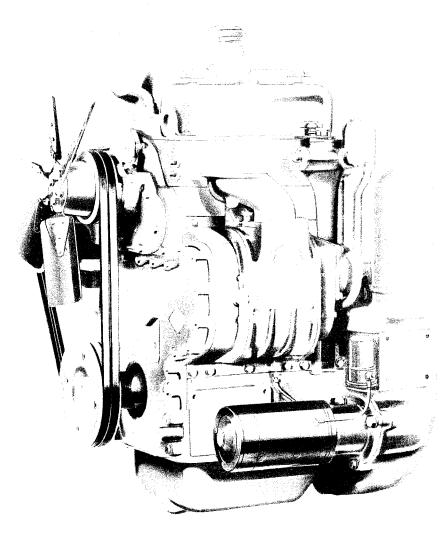
# DETROIT DIESEL



2-71

2030C 2031 2061A

2055



Typical Model 2055

A Power Product of General Motors





#### **SPECIFICATIONS**

	2-71		
Model	2055		
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		Radiator (	Cooled
	2031	Power Un	it
		Radiator Gooled Power Unit Heat Exchanger Cooled	
	2061A		
Engine Type			. Two Cycle
No. of Cylinders			. 2
Bore and Stroke			
Two Cycle Displacement (Every Downstroke a Power Stroke) .			
Rated Brake Horsepower—2000	RPM.		. 68
Continuous Brake Horsepower—1			
Torque—1400 RPM			
Compression Ratio			. 17 to 1
Net Weight (Dry) with Standard I	quipm	ent	
Model 2055			. 960 lbs.
Model 2030C			
Model 2031			. 1430 lbs.
Model 2061 A			. 1060 lbs.

#### STANDARD EQUIPMENT

Air Cleaner—Light duty oil bath—Model 2030C, 2031 and 2061A only Air Inlet Housing-Without mechanical shutdown

Base-Models 2030C and 2031 only

**Exhaust Manifold** 

Fan-18"-5 blade, suction-Models 2055, 2030C and 2031 only

Fan Shroud and Guard-Models 2030C and 2031 only

Flywheel-For GM heavy duty power take-off

Flywheel Housing—SAE #2

Generator—12 volt—25 amp.

Governor—Constant speed

Heat Exchanger—Model 2061A only

Injectors—Cam-Operated, Unit type

Instruments—Includes ammeter, oil pressure and water temperature gauge, starter switch, tachometer on Models 2030C,

2031 and 2061A only

Lube Oil Filter-Full flow filter

Power Take-Off-Models 2030C, 2031 and 2061A only

Radiator—Models 2030C and 2031 only

Radiator Short Hood—Model 2030C only

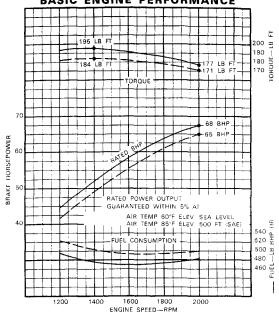
Hoods and Side Panels—Model 2031 only

Starting Equipment—12 volt, Sprag clutch

OPTIONAL AND EXTRA EQUIPMENT AVAILABLE

#### **PERFORMANCE**

2055, 2030C, 2031 and 2061A WITH HV7 INJECTORS BASIC ENGINE PERFORMANCE



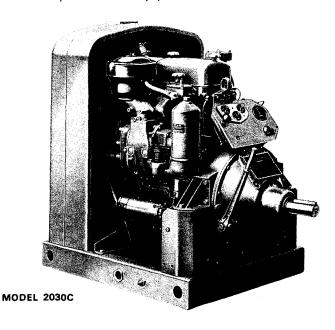
#### Rating Explanation

RATED BHP is the power rating for variable speed and load applications where full power is required intermittently. Performance may be derated to improve fuel economy and extend engine life.

CONTINUOUS BHP is the power rating for applications operating under a constant load and speed for long periods of time.

FUEL CONSUMPTION CURVE shows fuel used in pounds per brake horsepower hour.

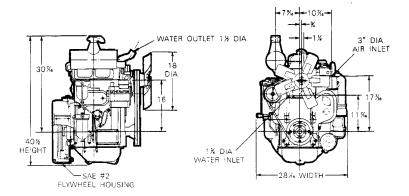
THESE RATINGS do not include power requirements for accessory and standard equipment.

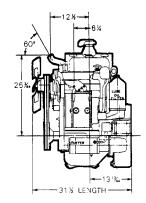


For complete engine specifications for your particular application, see your authorized Detroit Diesel representative.

#### PRINCIPAL DIMENSIONS

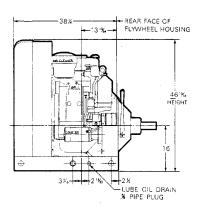
## 2055

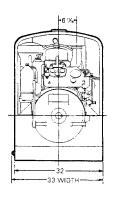


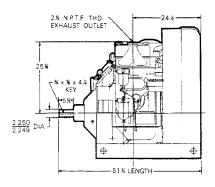


FOR COMPLETE DIMENSIONS REFER TO INST. DWG. 2SA23

## 2030C

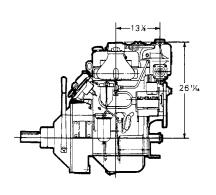


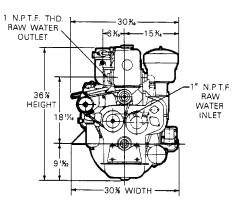


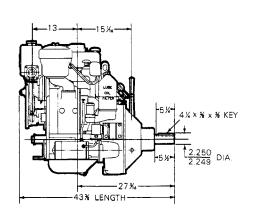


FOR COMPLETE DIMENSIONS REFER TO INST. DWG. 2SA35 FOR MODEL 2031 REFER TO INST. DWG. 2SA21

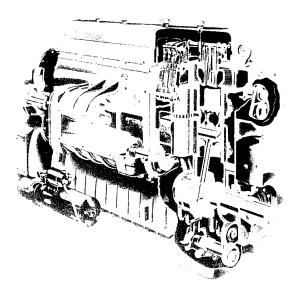
#### 2061A







## DETROIT DIESEL FAMILY OF ENGINES ADVANTAGES



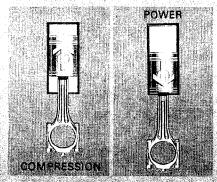
#### Rugged, precision construction

- Laminated metal compression gaskets and synthetic rubber water and oil seals provide a longer-lived, leakproof bond between the cylinder head and block. The resulting metal-to-metal contact gives better heat transfer, preventing head cracking.
- Distortion-resistance is built into the cast iron cylinder head. Hardened valve seats are pressed into the head for proper valve seating and longer head and valve life.
- Long life, resistance to deflection and precise performance are accomplished by the drop-forged camshaft with hardened cams and journals.
- Easily replaceable, heat-treated cast iron cylinder liners provide a

hard, scuff-resistant wearing surface, lengthening intervals between overhauls.

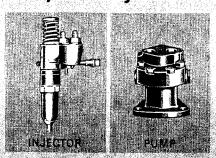
- The pistons are ribbed for cooling and strength and tin-plated for superior oil retention, giving longer life. Rings are of break-resistant, chrome-plated steel.
- Durability of connecting rods is provided by drop-forged steel construction. Rifle-drilled oil passages provide piston pin lubrication and spray cooling of the piston underhead.
- The crankshaft is a drop-forged, induction-hardened unit giving maximum strength and better wear. It is statically and dynamically balanced for smooth operation.

#### Two cycle design



Each cylinder performs the four functions of intake, compression, power and exhaust in one crankshaft revolution. Every piston downstroke is a powerstroke. This design makes Detroit Diesels lightest in weight, smallest in size and fastest in acceleration of all diesels. Work is done faster, more economically.

#### Unit injector fuel system



The Unit Injector fuel system provides maximum fuel economy from fast, complete combustion and affords excellent serviceability because of its simple, efficient design, Camactuated Unit Injectors meter, pressurize, atomize and inject the fuel in one precise operation. A simple low-pressure transfer pump circulates fuel through the lines, filters and injectors.

## Unmatched parts interchangeability

Only Detroit Diesel builds engines with maximum parts interchangeability (up to 70% within a Series). This means that parts are readily available, inventories can be held to a minimum, and parts cost less as a benefit of volume production.

### World-Wide sales, parts and service

Detroit Diesels are sold, installed and serviced by a world-wide network of over 1400 distributors and dealers. They are experienced "engine people" who know and understand your problems and are equipped to give you complete service. You can count on dependable parts and reliable service if you own a Detroit Diesel engine.



#### **DETROIT DIESEL ENGINE DIVISION**

GENERAL MOTORS CORPORATION • 13400 West Outer Drive Detroit, Michigan, 48228 IN CANADA DIESEL DIVISION GENERAL MOTORS OF CANADA LIMITED • LONDON ONTARIO