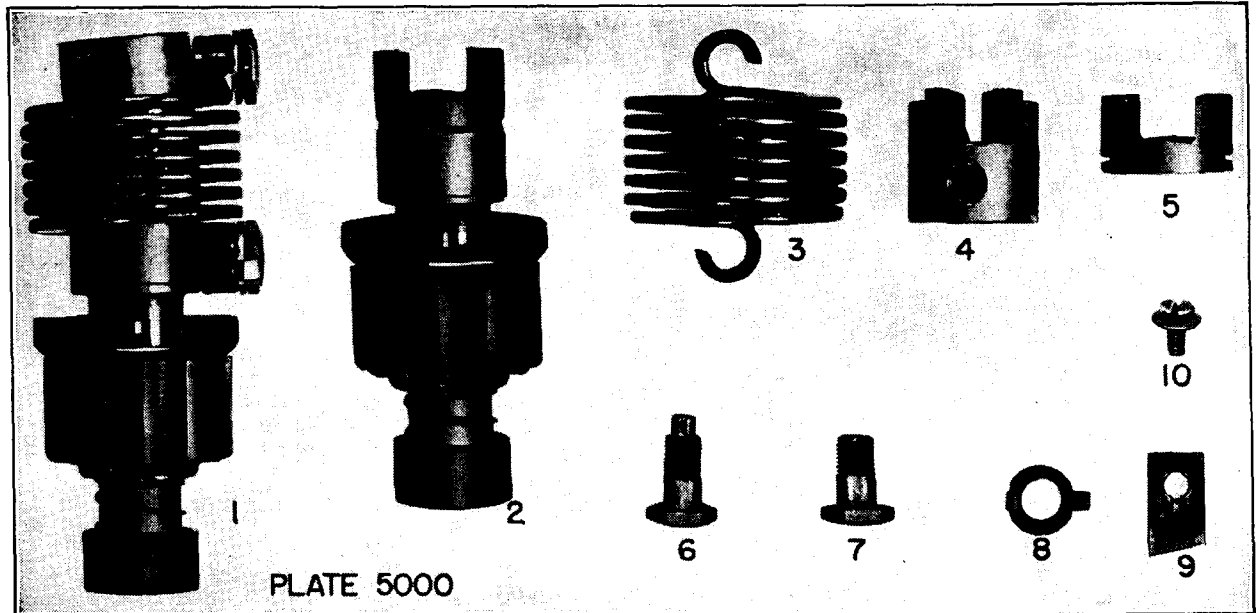




Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Drive Part No.	Pinion and Shaft	Drive Spring	Drive Head	Service Sleeve	Screw Head Spring	Screw Shaft Spring	Lock Washer	Back Stop	Screw Back Stop
1	2	3	4	5	6	7	8	9	10
1900277.....	1901048	37701	37700	1836330	37703	37702	805057	37706	37707
1901564.....	1902262	1860639	1848530	1849782	1850811	1850810	"	"	"
1901846.....	1902263	1850812	"	"	"	"	"	"	"
1902468.....	1902709	1902731	1902730	1902737	1902733	1902732	1902736	1902734	1902735
1905012.....	1905964	1905965	"	1905966	"	"	"	"	"
1905177.....	1905958	1905953	1905952	1905956	1905955	1905954	"	"	"
1905233.....	1905784	1902731	1902730	1902737	1902733	1902732	"	1902734	1902735
1905319.....	1905951	1905959	1905952	1905956	1905955	1905954	"	"	"
1905935.....	1906426	1905957	1905969	"	1905972	1905971	"	"	"
1906832.....	1907329	1902731	1902730	1902737	1902733	1902732	"	1902734	1902735
1907109.....	1840573	1877562	37700	817147	37703	37702	805057	37706	37707
1911520.....	"	"	"	"	"	"	"	"	"
1911817.....	"	1879634	"	"	"	"	"	1937811	"
1912359.....	"	1905959	1905952	1905956	1905955	1905954	1902736	"	"
1912375.....	"	1905953	"	"	"	"	"	"	"
1912396.....	"	1877562	37700	817147	37703	37702	805057	37706	37707
1913586.....	"	"	"	"	"	"	"	"	"
1915898.....	"	1855630	1848530	1849782	1848180	1848531	"	"	"
1916379.....	"	1877562	37700	817147	37703	37702	"	37706	37707
1917284.....	"	1835846	"	1836330	"	"	"	1937811	"
1918912.....	"	1879634	37700	817147	"	"	"	"	"
1922819.....	1914414	1922821	1905969	1905956	1920651	1920650	1902736	"	"
1925580.....	"	1879634	37700	817147	37703	37702	805057	1937811	37707
1926206.....	"	1850038	1850037	1849782	1850040	1850039	"	"	"
1927104.....	"	1927374	37700	1836330	37703	37702	"	37706	37707
1927105.....	"	"	"	"	"	"	"	"	"
1927106.....	"	1927375	"	"	"	"	"	1937811	"
1935534.....	"	1850812	1848530	1849782	1850811	1850810	"	"	"
1939050.....	1939503	"	"	"	"	"	"	"	"
1939325.....	1939404	"	"	"	"	"	805057	"	"
1946953.....	"	1858546	"	"	1848180	1848531	"	"	"
1947742.....	1949009	1922821	1905959	1905956	1920651	1920650	1902736	"	"
1959408.....	*	1914413	1905969	"	1850811	1850810	805057	"	"

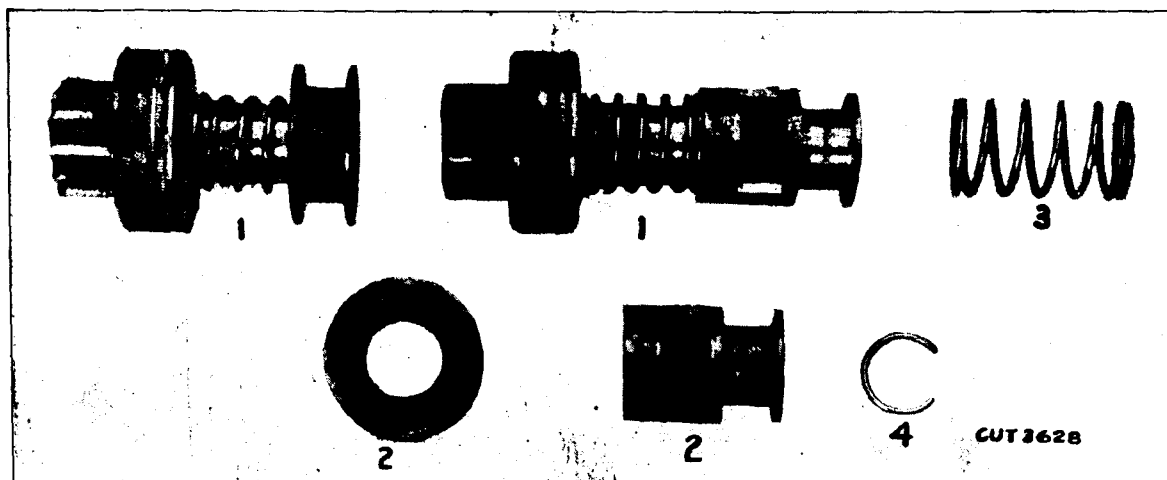
Parts not illustrated

*Screwshaft—Sub. Assem.—1961196.

Name	Part No.	Used on Models
Take Up RING.....	1861234	1905970-1905177-1905319-1905935-1915898

Revised to May 1, 1969

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Clutch Assy.	Space Washer	Gear and Shaft Assy.	Collar	Spring	Lock Wire	Split Steel Bushing	Oilless Bushing	Clutch Assy.	Space Washer	Gear and Shaft Assy.	Collar	Spring	Lock Wire	Split Steel Bushing	Oilless Bushing
1			2	3	4	5	6	1			2	3	4	5	6
19001				1904442	1904436	37522	37535	1873789				1904442	1904436	37522	1873796
19032				38215	"	†	"	1874133				"	"	†	37535
37787				1904442	"	†	"	1874156				"	"	"	1873796
37832				"	"	†	"	1877754				1859332	"	"	37535
37853				"	"	"	"	1881327				1881334	1881336	1881342	1881351
37870				"	"	†	"	1886603				1904442	1904436	37522	1873796
38289				38215	"	"	"	1901647				"	"	"	"
38299				1904442	"	"	"	1909771				"	"	†	37535
38316				38215	"	"	"	1912835				"	"	†	37535
800026				801198	"	"	1873796	1921766				1921767	"	"	1873796
800965				1932354	"	"	"	1923912				1904442	"	"	1932190
827785				1904442	"	37522	"	1924589				"	"	† 37522	† 37535
827935				"	"	"	"	1927200				"	"	†	1932190
828941				"	"	"	"	1929090				"	"	† 37522	† 37535
829647				38215	"	"	"	1929402				1948919	"	"	1873796
1837245		1859012		1859332	"	"	"	1930670				801198	"	†	37535
1838065				38215	"	"	"	1930802				1904442	"	"	†
1838904				5023758	"	"	"	1931585				1948919	"	†	1932190
1839099				1904442	"	†	"	1932188				1932196	"	†	"
1839911				"	"	"	"	1932280				801198	"	†	"
1840598				"	"	"	"	1932308				1932354	"	"	37535
1843041				"	"	"	"	1932636				1948919	"	† 37522	†
1843058				38215	"	†	"	1932890				801198	"	†	"
1847181				1859332	"	"	"	1932897				1948919	"	†	"
1848606				"	"	"	"	1932958				1904442	"	†	"
1848625				1904442	"	"	"	1933471				1948919	"	"	"
1854587				"	"	"	"	1933838				801198	"	†	"
1854588				"	"	"	"	1934301				1948919	"	†	"
1854589				"	"	"	"	1934488				1932354	"	"	"
1854590				"	"	"	"	1934666				1904442	"	† 37522	†
1855447		1859374		1859332	"	"	"	1935308				"	"	"	"
1856669				1904442	"	"	"	1935414				801198	"	† 37522	†
1859517				38215	"	"	"	1935533				1948919	"	†	"
1860636	1860635	1859374		"	"	"	"	1935827				1932196	"	†	1932190
1862058				1904442	"	"	"	1935853				"	"	†	"

(Continued on Page 2)

†Use Nylon Bushing—1924272.

‡Use Nylon Bushing—1924732.

‡Early production used 37535 Bushing (5/8 O.D.).
Later production used 1932524 Bushing (3/4 O.D.).

‡Early production use 1924732; later production use 1932999.

†Units of later design (with two oilless bushings in pinion collar) use part no. 1873796 Oilless Bushing. Split steel bushing in sleeve is not serviceable in these units.

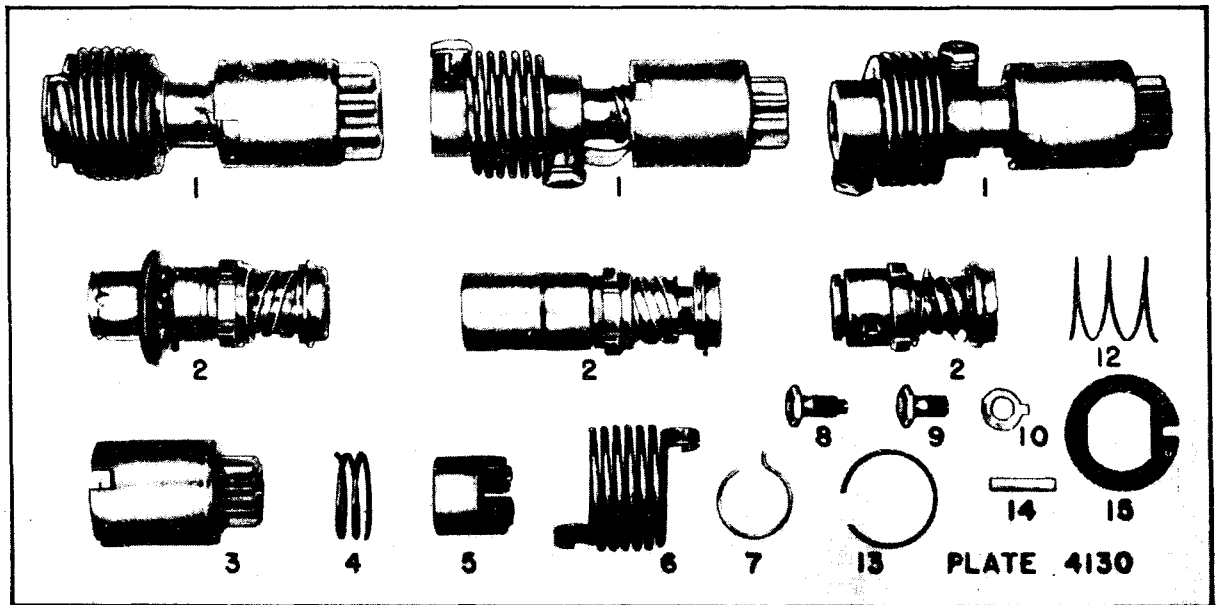
Delco-Remy
SERVICE PARTS CATALOG

Clutch Assy.	Space Washer	Gear and Shaft Assy.	Collar	Spring	Lock Wire	Split Steel Bushing	Oilless Bushing	Clutch Assy.	Space Washer	Gear and Shaft Assy.	Collar	Spring	Lock Wire	Split Steel Bushing	Oilless Bushing
1			2	3	4	5	6	1			2	3	4	5	6
935992				1904442	1904436	37522	1873796	1950001				1948919	1904436	37522	37535
937086				801198	"	"	37535	1950057				801198	"	"	1873796
937105				1948919	"	"	"	1950058				1932354	"	"	"
937554				"	"	"	1932190	1950310				1950341	1950342	"	1950350
937975				1932196	"	□	1932190	1950311				"	1950339	"	"
939109				801198	"	37522	1873796	1950500				801198	1904436	† 37522	† "
939138				"	"	"	1932190	1951180				1932354	"	† 37522	† 37535
939608				1932354	"	"	37535	1951788				801198	"	"	1873796
939971				"	"	"	"	1952410				"	"	"	"
940134				"	"	"	"	1952423				1932354	"	"	1932524
940138				"	"	"	"	1954259				1954261	"	† 37522	† 1873796
940146				801198	"	† 37522	† "	1954832				1932354	"	"	37535
940412				1932354	"	"	"	1954842				1932196	"	"	1932190
941119				1941127	"	⊕	1932190	1954963				"	"	"	"
941157				1932354	"	"	37535	1955589				"	"	"	1932190
941300				1948919	"	⊕	1932190	1955959				1932354	"	"	1873796
941452				"	"	⊕	"	1957609				1932196	"	"	"
941589				801198	"	37522	1873796	1958731				1948919	"	37522	"
941657				1932354	"	"	37535	1958792				"	"	"	"
942597				"	"	"	"	1959500				1932196	"	"	"
942692				1932196	"	⊕	"	1961910				1941127	"	"	1932190
942877				1932354	"	"	37535	1963808				1932196	"	"	"
942950				"	"	"	"	1964115				"	"	"	"
943298				1921767	"	37522	1873796	1964127				1932354	"	"	1873796
943307				1948919	"	"	"	1964675				801198	"	"	"
943532				1941127	"	×	1932190	1965358				1932354	"	"	"
943600				1932196	"	"	"	1965538				1932196	"	"	1932190
943808				801198	"	"	1873796	1965723				"	"	"	"
943818				"	"	† 37522	† 37535	1965788				801198	"	"	1873796
945711				"	"	†	† "	1968131				"	"	37522	"
946215				1932196	"	⊕	1932190	1968355				"	"	"	"
946220				1948919	"	"	1873796	1968662				1932354	1904436	"	"
946221				"	"	×	1932190	1968705				801198	"	"	"
946258				1932354	"	"	37535	1970028				"	"	"	"
946686				1932353	"	"	"	1970074				1932196	1904436	"	1932190
947289				1948919	"	37522	1873796	1970376				801198	"	"	1873796
947542				"	"	† "	† 37535	1970544				1932354	"	"	"
947680				"	"	"	1873796	1970726				1948919	"	"	1932190
947727				1932196	"	⊕	1932190	1971706				801198	"	"	1873796
947743				801198	"	† 37522	† 37535	1971707				1948919	"	"	"
947912				1932354	"	"	"	1971979				"	"	"	1932190
948877				"	"	"	"								
948922				1948919	"	37522	"								
949129				1941127	"	"	1873796								
949772				1932196	"	⊕	1932190								

⊕Use Nylon Bushing—1924732.

×Use Nylon Bushing—1932999.

†Units of later design (with two oilless bushings in pinion collar) use part no. 1873796 Oilless Bushing. Split steel bushing in sleeve is not serviceable in these units.



Illustrations are of Typical Parts only, which may vary in detail.

Model No.	Shaft Assembly	Pinion and Barrel	Meshing Spring	Drive Head	Drive Spring	Lock Ring	Head Spring Screw	Shaft Spring Screw	Spring Screw Lock Washer	Service Sleeve	Anti-Drift Spring	Snap Ring	Pilot Pin or Screw	Drive Spring Plate
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
1847434	1848188	*1859273	1848528	1848530	1848532		1848180	1848531	805057	1849782		1859033		
1853918	1859032	*1859053	"		"		"	1854702	"		1857100	"		
1854540	"	*1859273	"		"		"	"	"		"	"		
1859020	"	*1859053	"		"		"	"	"		1859035	"		
1859546	"	"	"		1859547		1850811	1859572	"		"	"		
1861356	"	*1859273	"		"		"	"	"		"	"		
1878079	1878420	*1859053	"		1878421	1878418		"			"	"	1878419	1916461
1878800	1879122	*1879123	1879125		1879125		1850811	1859572	805057		1879124	"		
1881317	1902342	*1888346	1848528		1878421	1878418					1881483	"	1878419	1916461
1881636	"	1933412	"		1881786						"	"	"	"
1882549	1883028	*1879126	1879123		1883029	"					1879124	"	x	"
1882918	1902342	*1903715	1848528		1878421	"					1859035	"	1878419	"
1883768	1883773	*1879126	1879123		1883029						1879124	"	"	"
1885103	1888084	*1888345	1888086		1888089	1888091					1888087	1888088	x	1916462
1887463	1888092	*1888342	1888094		1888096						1888095	"	x	1888097
1888177	1878420	*1888343	1848528		1878421	1878418					1859035	1859033	1878419	1916461
1904170	"	*1904171	"		"						"	"	"	"
1904245	1902342	*1904247	"		"						1881483	"	"	"
1904670	1904692	*1904214	1888094		1904210	1888091					1904209	1888088	1904213	1904211
1907788	1907928	*1907933	1848528		1907931	1878418					1881483	1859033	1878419	1907932
1908744	1904207	*1888342	1888094		1904210	1888091					1888095	1888088	1904213	1904211
1909204	1878420	1933412	1848528		1878421						1859035	1859033	1878419	1916461
1909855	1910081	*1888345	1888086		1888089	1888091					1910079	1888088	x	1916462
1910109	1910154	1933412	1848528		1907931	1878418					1859035	1859033	1878419	1907932
1912293	1912410	"	"		†						"	"	1937259	
1912362	1912684	*1907933	"		†						1881483	"	"	
1913587	1913819	*1859053	"		1881876	1878418					1859035	"	1878419	1916461
1916663	1878420	1916671	"		1878421	"					"	"	"	"
1920669	1902342	1920670	"		"	"					1881483	"	"	"
1921299	1913819	1888392	"		1881876	"					1859035	"	"	"
1927150	△1927267	1927379	1879123		△						1879124	"	1937259	
1930358	△1930360	1930362	"		△						1930361	"	"	
1932103	1902342	1932442	1848528		1878421	1878418					1881483	"	1878419	1916461
1933214	1933542	1879126	1878123		1933543	"					1879124	"	"	"
1935164	1926290	1907933	1848528		1881876	"					1881483	"	"	"

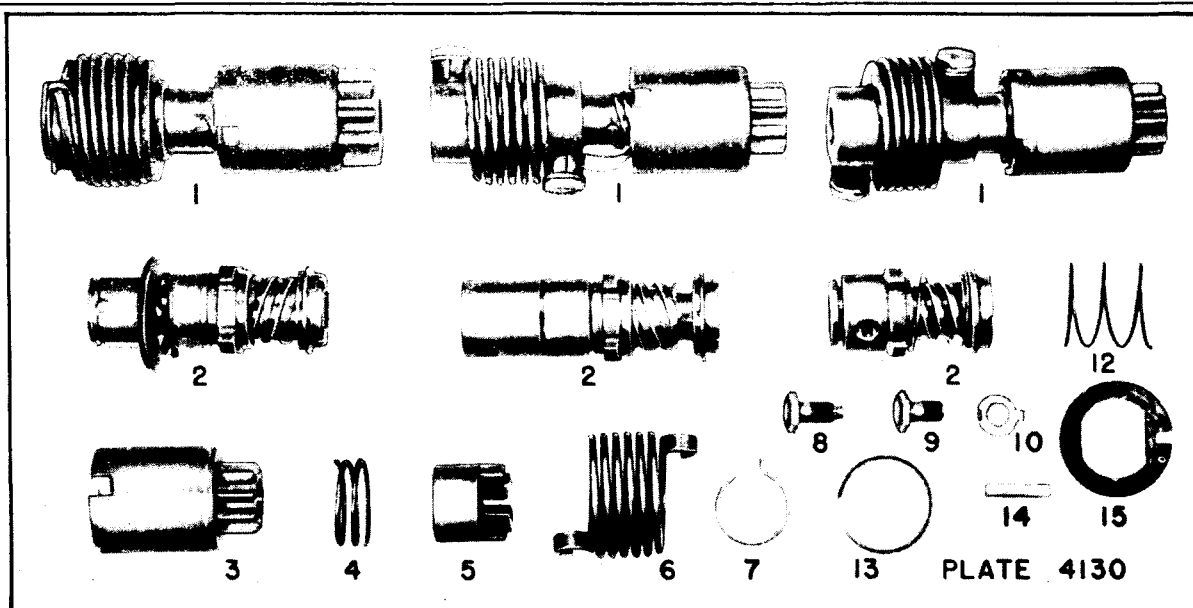
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*Includes Snap Ring No. 1859033.

*Pin thru drive head is part of Cranking Motor.

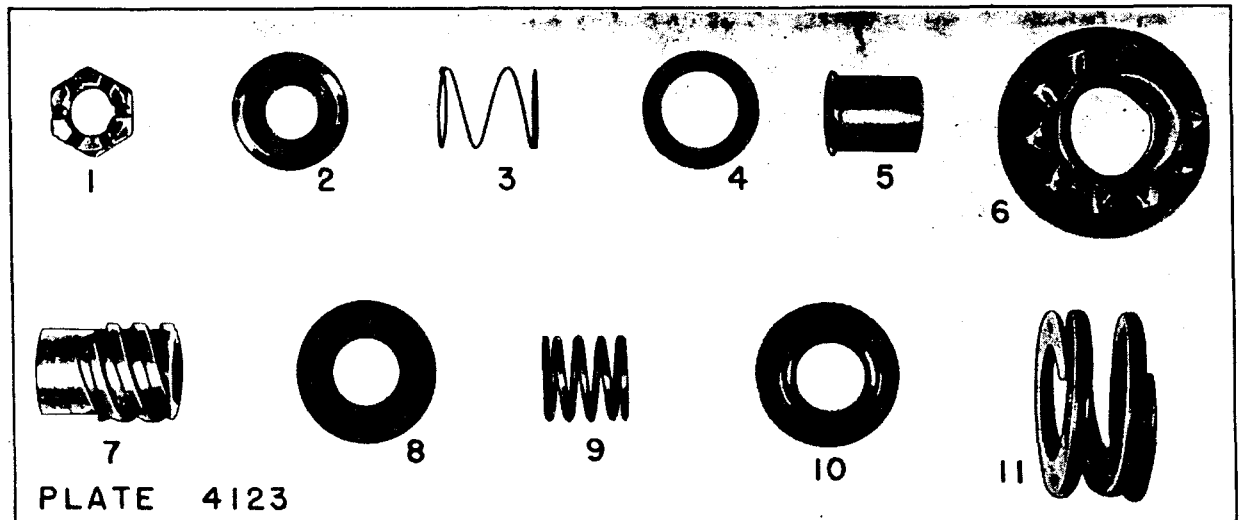
†Not sold separate, part of Shaft Assembly.

△Drive Spring included in Shaft Assembly.



Illustrations are of Typical Parts only, which may vary in detail.

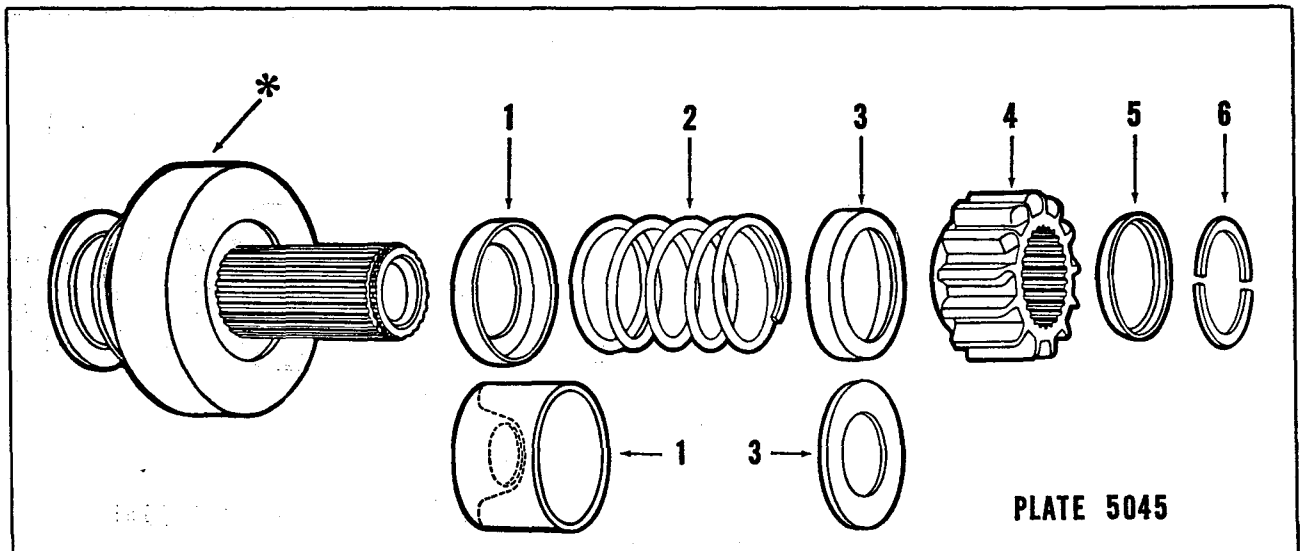
Model No.	Shaft Assembly	Pinion and Barrel	Meshing Spring	Drive Head	Drive Spring	Lock Ring	Head Spring Screw	Shaft Spring Screw	Spring Screw Lock Washer	Service Sleeve	Anti-Drift Spring	Snap Ring	Pilot Pin or Screw	Drive Spring Plate
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
1935744	1878420	1936561	1848528		1878421	1878418					1859035	1859033	1878419	1916461
1848307	1913819	1916671	"		1881876	"					"	"	"	"
1948761	1926290	1920670	"		"	"					1881483	"	"	"



Illustrations are of Typical Parts only, which may vary in detail.

Bendix Drive Assembly	Hex. Nut	Spring Nut Cup	Anti Drift Spring	Anti Drift Spring Washer	Anti Drift Spring Sleeve	Pinion	Screw Sleeve	Thrust Washer	Meshing Spring	Drive Spring Support	Drive Spring
	1	2	3	4	5	6	7	8	9	10	11
1864060	1864103	1864113	1864112		1864111	1864110	1864109	1864105	1864106	1864107	1864108
1868719	1868859	1868971	"		"	"	"	1868863	1868862	1868861	1868860
1869847	1864103	1871278	1871276	1871279	1871277	1871274	1871275	1864105	1864106	1864107	1864108
1881683	1881684	"	"	"	"	"	"	"	"	"	"
1936427	1864103	1864113	1864112		1864111	1937228	1864109	"	"	"	"

Name	Part No.	Used on Models
Cotter PIN.....	103373	1864060, 1869847
Space COLLAR—Shaft Nut.....	1864104	1864060, 1868719



Illustrations are of Typical Parts only. For parts not numbered, or illustrated see Minor Parts Section.

* Drive No.	Cup Spring Retainer	Spring Meshing	Cup or Washer Spring Retainer	Pinion	Cup Pinion Stop	Washer Split	Bushing In Sub- Assemb.
	1	2	3	4	5	6	7
800066	1968229	800065	1968225	800146	1945490	□	812410
800067	"	"	"	800147	"	□	"
800068	"	"	"	800153	"	□	"
800069	"	"	"	800149	"	□	"
800070	"	"	"	800143	"	□	"
800071	"	"	"	800151	"	□	"
800072	"	"	"	800141	"	□	"
800073	"	"	"	800144	"	□	"
800074	"	"	"	800152	"	□	"
800075	"	"	"	800146	"	□	"
800076	"	"	"	800153	"	□	"
800077	"	"	"	"	"	□	"
1911613	1911622	1921650	1918714	1918163	1911630	†1911631	†1883730
1914341	"	"	"	"	"	"	"
1918079	"	"	"	1918078	"	"	"
1918162	"	"	"	1918163	"	"	"
1921999	"	"	"	"	"	"	"
1930106	"	"	"	1930264	"	"	"
1932031	1918714	1943242	1918714	1932036	1945490	1932034	"
1932526	"	"	"	1932565	"	"	"
1932545	"	"	"	1932617	"	"	"
1932603	"	"	"	1932618	"	"	"
1932604	"	"	"	1932650	"	"	"
1932605	"	"	"	1932617	"	"	"
1932606	"	1921650	"	"	"	"	"
1932681	"	1943242	"	"	"	"	"
1933404	"	"	"	1933463	"	"	"
1940077	"	"	"	1940076	"	"	"
1943767	"	"	"	1943768	"	"	"
1945487	x	"	x	1948533	"	△	812410

(CONTINUED ON PAGE TWO)

*Sub assembly not serviced—Replace with complete unit.
 †Two required.

△Order Package No. 1966651.

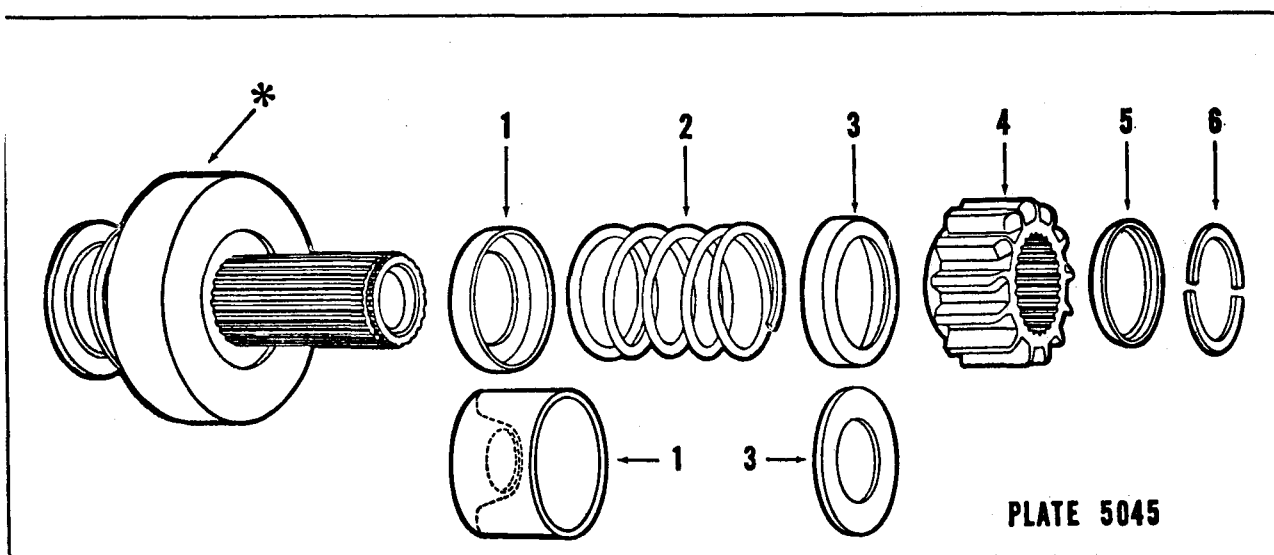
*Repair or replacement of any part will also require ordering the Pinion Stop Cup.—Illus. #5.

□Order Package No. 801208.

xFor Spring Retainer Cup replacement order as follows: Illus. #1 Illus. #3
 If cups are lipped design ---- 1957264 1957177
 If both cups are identical ---- 1918714 1918714

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SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not numbered, or illustrated see Minor Parts Section.

(CONTINUED FROM PAGE ONE)

* Drive No.	Cup — Spring Retainer	Spring — Meshing	Cup or Washer — Spring Retainer	Pinion	Cup — Pinion Stop	Washer — Split	Bushing — In Sub-Assemb.
1945879	x	"	x	1945880	"	Δ	"
1946945	x	"	x	1948606	"	Δ	"
1947920	x	"	x	1947921	"	Δ	"
1948465	x	"	x	1948606	"	Δ	"
1948531	x	"	x	1948533	"	Δ	"
1949117	1918714	"	1918714	1949113	"	1932034	1883730
1949450	x	"	x	1951076	"	Δ	"
1949752	1949896	1949897	1949896	1949848	1949898	1949895	1949900
1949753	"	"	"	1949902	"	"	"
1949764	x	1943242	x	1948606	1945490	Δ	812410
1950308	1918714	"	1918714	1950332	"	1932034	1867147
1950309	"	"	"	1950329	"	"	"
1950312	"	1950373	"	1932036	"	"	1883730
1950586	x	1943242	x	1950585	"	Δ	812410
1951075	x	"	x	1951076	"	Δ	"
1951191	x	"	x	1951192	"	Δ	"
1951252	1918714	"	1918714	1948533	"	Δ	"
1952083	x	"	x	"	"	Δ	"
1952534	x	"	x	1952533	"	Δ	"
1953151	x	"	x	1953152	"	Δ	"
1955777	x	"	x	1948533	"	Δ	"
1964174	x	"	x	"	"	Δ	"
1965514	x	"	x	1965515	"	Δ	"
1967952	x	"	x	1948606	"	Δ	812410

*Sub assembly not serviced—Replace with complete unit.

†Two required.

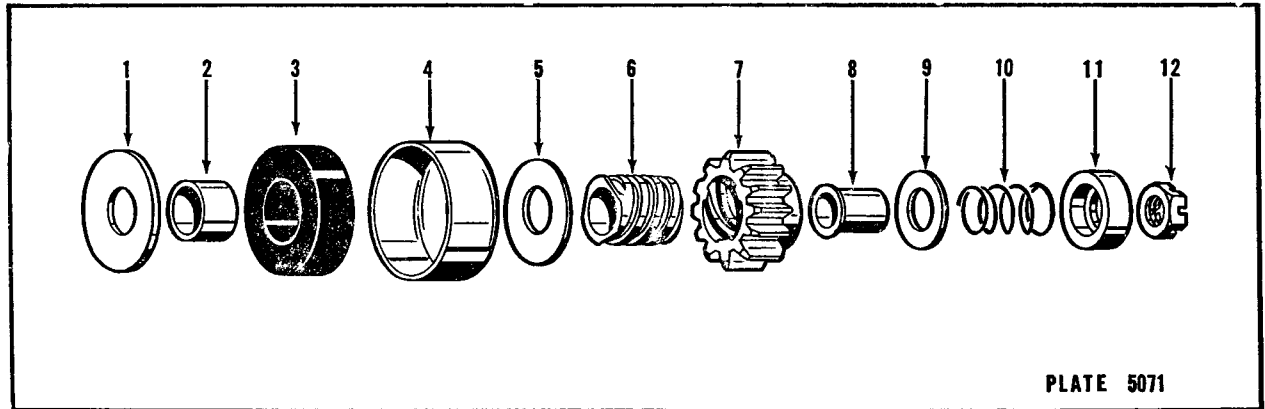
ΔOrder Package No. 1966651.

"Repair or replacement of any part will also require ordering the Pinion Stop Cup—Illus. #5.

xFor Spring Retainer Cup replacement order as follows: Illus. #1

If cups are lipped design ---- 1957264 Illus. #3

If both cups are identical ---- 1918714 1918714



Drive No.	Washer — Thrust	Spacer — Cushion	Cushion	Cup — Cushion	Washer — Thrust	Screw- shaft	Pinion	Sleeve — Anti- drift	Washer — Pinion	Spring — Anti- drift	Stop — Pinion	Nut
	1	2	3	4	5	6	7	8	9	10	11	12
1933604.....	1934415	1934410	1934406	1934405	1934413	*	*	1934409	1934414	1934411	1934412	x
1933960.....	"	"	"	"	"	⊗	⊗	"	"	"	"	x
1940454.....	1937336	1937337	"	1937335	1937334	1937338	1940910	1937331	1937332	1937330	1935626	x
1942009.....	1934415	1934410	"	1934405	1934413	*	*	1934409	1934414	1934411	1934412	x
1942063.....	"	"	"	"	"	⊗	⊗	"	"	"	"	x
1946072.....	"	"	"	"	"	1946075	1946076	"	1946074	"	1946073	x
1952795.....	"	"	"	"	"	1954849	1954848	1954850	1934414	"	1934412	+
1953115.....	"	"	"	"	"	1954852	1954851	"	1946074	"	1946073	+
1960370.....	"	1954775	1954774	1954777	1954776	□	□	"	1934414	"	1934412	+

*For service use package 1942404

⊗For service use package 1942618

*For nut Part No. see Motor Parts List

*Use 274838 Nut—1954847 Pin-cotter

□For service use package 1964234

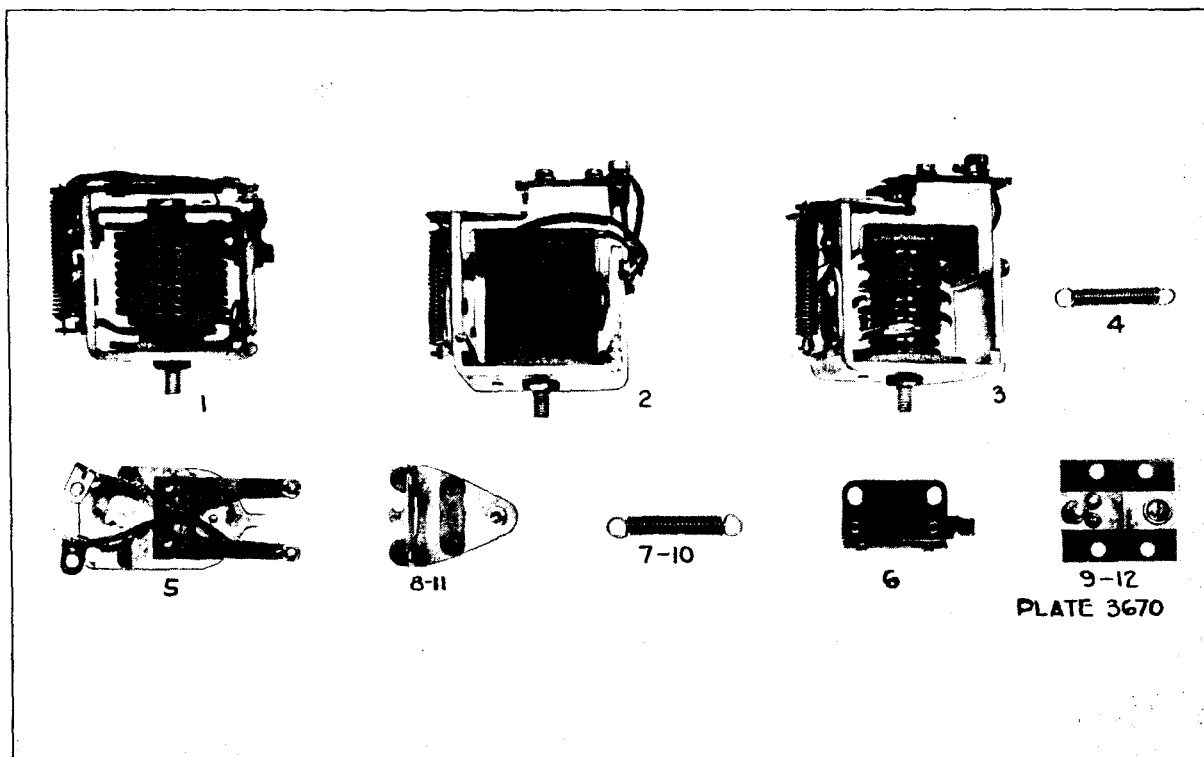
Revised to September 1, 1964

Delco-Remy

SERVICE PARTS CATALOG

MOTOR DRIVES—Group 9
(Clutch Type Bendix)
Page 1

Drive Part No.	Screw Shaft Assembly	Pinion Kit	Anti-Drift Spring Kit	Pinion Back Stop	Back Stop Screw	Clutch Assembly Kit	Head Screw	Head Screw Lock Ring	Meshing Spring	Stop Nut Kit
1	2	3	4	5	6	7	8	9	10	
1881768	1955356	1955374	1955386	1928427	3385336	1955391			1955404	1955411
1885293	1955363	1955377	"	"		1955393	1921412	1955401	1955405	"
1906069	1955357	1955376	1955387	1939265	1922659	1955392	1926246	1955402	1926247	1955409
1909602	1955358	1955376	1955386	1928427	3385336	1955393	1921412	1955401	1955405	1955411
1912111	1955364	1955379	"	"	"	"	"	"	"	"
1912132	1955366	1955373	1955387	"	"	1955398	1926245	"	3385334	1955408
1912658	1955362	1955384	1955386	"	"	1955393	1921412	"	1955405	1955411
1919220	1955361	1955376	"	1939265	1922659	1955394	1922660	1955402	1955406	1955410
1919905	1955367	1955381	"	1928427	3385336	1955393	1921412	1955401	1955405	1955411
1922224	1955369	1955382	"	1939265	1922659	1955397	1922660	1955402	1955406	1955410
1923288	1955372	1955376	"	1928427	3385336	1955393	1921412	1955401	1955405	1955411
1923587	1955366	1955377	"	"	"	"	"	"	"	"
1926111	1955371	1955384	"	"	"	1955394	"	"	"	"
1930325	1955368	1955385	1955387	"	"	1955398	1926245	"	3385334	1955408
1930691	1955370	1955383	"	"	"	"	"	"	"	"
1931278	1955360	1955380	"	"	"	"	"	"	"	"
1937073	1955358	1955376	1955386	"	"	1955395			1955404	1955411
1937089	1955372		"	"	"	"			"	"
1937272	1955364	1955379	"	"	"	"			"	"
1937675	1955366	1955377	"	"	"	"			"	"
1937688	1955363	"	"	"	"	"			"	"
1938010	1955358	1955376	"	"	"				"	"
1938311	1955369	1955382	"	1939265	1922659	1955391				
1938973	1955369	1955378	1955388	1924630	3385336	1955399			1955407	1955410
1939124	1955371	1955384	1955386	1928427	"	1955395			1955404	1955411
1945216	1955364	1955379	"	"	"	1955400	1921412	1955401	1955405	"
1945579	"	"	"	"	"	1955391			1955404	"
1945580	1955367	1955381	"	"	"	"			"	"

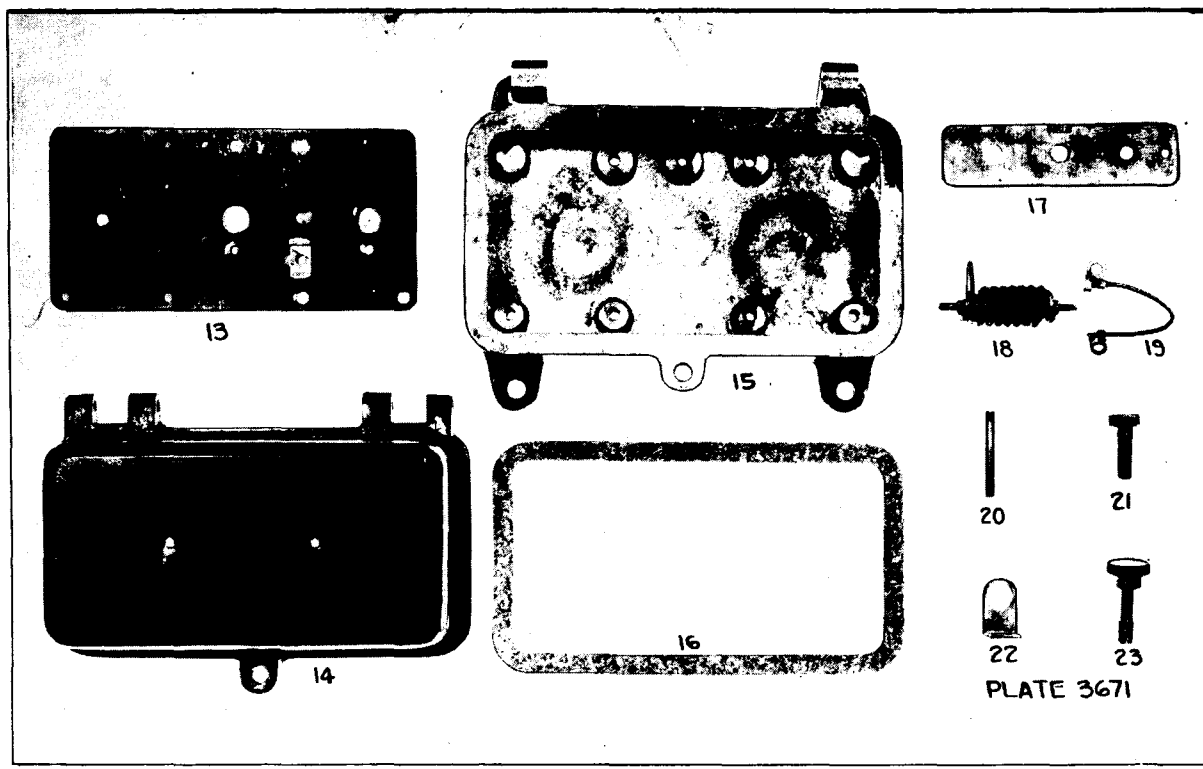


Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Cut-Out Relay	Voltage Regulator	Current Regulator	Relay Adjusting Spring	Relay Armature	Relay Contact Point	Voltage Regulator Adjusting Spring	* Voltage Regulator Armature	Voltage Regulator Contact Bracket	Current Regulator Adjusting Spring	* Current Regulator Armature Assembly	Current Regulator Contact Bracket
	1	2	3	4	5	6	7	8	9	10	11	12
5524.....	1839041	18215		37339	1839042	1839044	1841953	18194	†1839108			
5525.....	"	1839107	1839106	"	"	"	"	"	†	1841953	18194	†1839108
5526.....	"	"	"	"	"	"	"	"	†	"	"	†
5528.....	1835287	1835281		"	"	"	"	"	†	"	"	"
5529.....	1839041	1839107	1836333	"	"	"	"	"	†	1841953	18194	†1839108
5530.....	"	"	1839106		1839042	1839044	"	"	†1839108	"	"	†1839108
5531.....	1842088	1842090	1842089	1841953	1848542	1848545	37339	1842792	1842790	1885649	1902844	†1842784
5532.....	1839041		1844192	37339	1839042	1839044				"	18194	†1839108
5533.....	1844609	1844611		"	"	"	1841953	18194	†1839108			
5534.....	1850698	1845638		"	"	"	"	"	*1864963			
5535.....	1850699	1845747		"	"	"	"	"	†1839108			
5536.....	"	"		"	"	"	"	"	†			
5538.....	1850698	1845638		"	"	"	"	"	*1864963			
5561.....	1850937	1855467	1850934	"	"	"	"	"	†1839108	1841953	18194	†1839108
5562.....	"	"	"	"	"	"	"	"	†	"	"	†
5563.....	1850699	1858163		"	"	"	"	"	†			
5565.....	1850937	1855467	1850934	"	"	"	"	"	†	1841953	18194	†1839108
5566.....	1839041	1858690	1865628	"	"	"	"	"	†1924779	"	"	†1924779
5567.....	1844609	1859207	1839106	"	"	"	"	"	*1839108	"	"	†1839108
5568.....	1842088	1842090	1842089	"	1848542	1848545	37339	1842792	1842790	"	1902844	†1842784
5569.....	1839041	1839107	1839106	"	1839042	1839044	1841953	18194	†1839108	"	18194	*1839108
5570.....	1850698	1845638		"	"	"	"	"	*1839108			
5571.....	1839041	1858690	1865628	"	"	"	"	"	†1924779	1841953	18194	†1924779
5572.....	1884194	1905843	1865309	"	"	"	"	"	†	"	"	†
5573.....	1850699	1863771		"	"	"	"	1861996	†1842784			
5574.....	1839041	1864129	1864128	"	"	"	"	"	†	1841953	1902844	†1842784
5575.....	"	"	"	"	"	"	"	"	†	"	"	†
5576.....	"	1858690	1865628	"	"	"	"	18194	†1924779	"	18194	†1924779
5577.....	1865913	1865909	1865910	"	"	"	"	"	x	"	"	†
5578.....	1839041	1839107	1839106	"	"	"	"	"	†1839108	"	"	†1839108
5579.....	"	1858690	1865628	"	"	"	"	"	†1924779	"	"	†1924779
5580.....	1842088	1842090	1842089	1841953	1842542	1848545	37339	1842792	1842790	1885649	1902844	†1842784

18194 is Zinc Plated—Has Tungsten Point—Round End.
 * 1861996 is Copper Plated—Has Platinum Point—Round End.
 1842792 is Zinc Plated—Has Silver Point—Extension Lip.
 *See Minor Parts for number and description of Contact Screw.

*1873776 is Bracket less Point, all except 1842790.
 †1843160 Bracket Support.
 *1845640 Bracket Support.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Mounting Plate	Cover	Base	Cover Gasket	Terminal Stud Insulation Plate	Resistance Unit	Resistance Unit Lead	Cover Hinge Pin	Terminal Stud	Terminal Connector Plate	Cover Bolt
	13	14	15	16	17	18	19	20	21	22	23
5524.....	18214	37299	37297*	37296	37300	18213	18212	36893	1901646	37298	1839112
5525.....	1880423	"	"	"	"	18196	"	"	"	"	"
5526.....	"	"	"	"	"	1842093	"	"	"	"	"
5528.....	1835400	"	1835280	"	"	18213	"	"	"	"	"
5529.....	1880423	"	37297	"	"	1842093	"	"	"	"	"
5530.....	"	"	"	"	"	"	"	"	"	"	"
5531.....	1842084	1842081	1842080	1842082	"	x1842092	x1869285	"	"	"	1842083
5532.....	1844195	37299	37297	37296	"	18213	18212	36893	"	"	1839112
5533.....	18214	"	"	"	"	1911606	1869285	"	"	"	"
5534.....	1845631	1845630	"	"	"	1911605	"	"	"	"	"
5535.....	1845744	"	"	"	"	"	"	"	"	"	"
5536.....	1845631	"	"	"	"	1911606	"	"	"	"	"
5538.....	1845744	"	"	"	"	1871077	18212	36893	1901646	37298	1839112
5561.....	1855469	37299	1857840	37296	37300	1842092	"	"	"	"	"
5562.....	"	"	"	"	"	1911605	1869285	"	"	"	"
5563.....	1845744	1845630	"	"	"	1842092	18212	36893	1901646	37298	1839112
5565.....	1855469	37299	1857840	37296	37300	1842093	"	"	"	"	"
5566.....	1880423	"	37297	"	"	1865914	"	"	"	"	"
5567.....	"	"	"	"	"	x1842092	x1869285	"	"	"	1842083
5568.....	1842084	1842081	1842080	1842082	"	1842093	18212	36893	"	"	1839112
5569.....	1880423	37299	37297	37296	"	1911606	"	"	"	"	"
5570.....	1845744	1845630	"	"	"	1842093	"	36893	1901646	37298	1839112
5571.....	1880423	37299	37297	37296	37300	1842092	"	"	"	"	"
5572.....	1855469	"	1857840	"	"	1911605	1869285	"	"	"	"
5573.....	1845744	1845630	"	"	"	1842093	18212	36893	1901646	37298	1839112
5574.....	1880423	37299	37297	37296	37300	"	"	"	"	"	"
5575.....	"	"	"	"	"	1865914	"	"	"	"	"
5576.....	"	"	"	"	"	1831629	"	"	"	"	"
5577.....	"	"	"	"	"	1842093	"	"	"	"	"
5578.....	"	"	"	"	"	x1842092	x1869285	"	"	"	"
5579.....	"	"	"	"	"	"	"	"	"	"	"
5580.....	1842084	1842081	1867612	1842082	"	x1842092	x1869285	"	"	"	1842083

*Also order 1—37296 Gasket.

x1842092 is 375 ohm; 1842093 is 175 ohm.

1872083 Resistance Unit (50 ohm) and 1869285 Lead is used optionally instead of 829107 Condenser on Field Relay to prevent jiggle in Ammeter.

+1867613 Terminal Stud (Extra— $\frac{1}{8}$ thk. Head).

MINOR PARTS SECTION

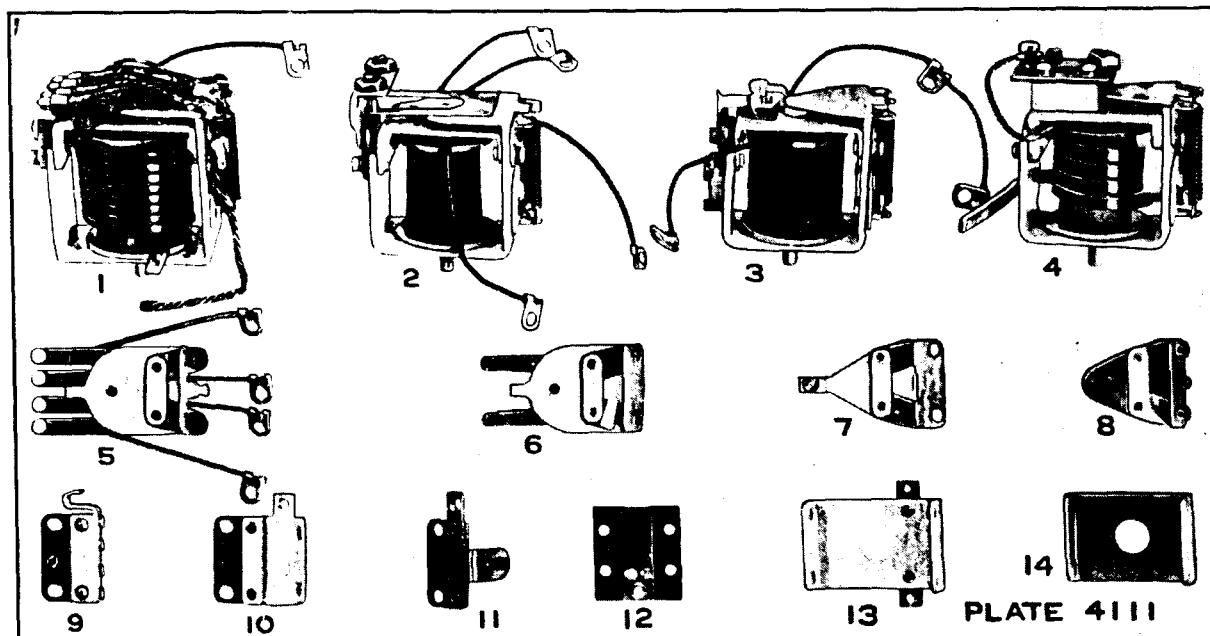
Name	Part No.	Used on Models
NUTS		
Contact Screw Lock NUT.....	1839110	All
Cover Fastening NUT.....	817300	5535-5536-5538-5563-5570-5573
Relay and Regulator Mounting NUT.....	29991	All
Relay and Regulator Mounting NUT (1/4-28x1 1/8).....	1869286	5530-5531-5568-5571-5579-5580
Regulator Contact Terminal Stud NUT.....	30986	All
Resistance Unit Terminal NUT (8-36 thread).....	30986	All
Resistance Unit Terminal NUT (8-32 thread).....	120622	5534-5535-5536-5538-5563-5570-5573
Terminal Stud NUT (3/8 thk.).....	23037	All except 5528-5534
Terminal Stud NUT (3/2 thk.).....	120638	All except 5528
Terminal Stud NUT.....	23037	5528
Terminal Stud NUT (Return Circuit).....	120614	5528-5561-5562-5565-5572
SCREWS		
Armature Attaching SCREW (Regulator).....	20987	All
Armature Attaching SCREW (Relay).....	22820	All
Armature Stop SCREW (Cutout Relay).....	1902147	5531-5568-5580
Adjustment Locking SCREW.....	20173	All
Condenser Attaching SCREW—To Current Regulator.....	20987	5531-5568-5572-5580
Condenser Attaching SCREW—To Field Relay.....	122159	5531-5568-5580
Contact Bracket Attaching SCREW (Reg.).....	20987	All
Contact Bracket Attaching SCREW (Cutout-Relay).....	22820	All
Contact SCREW (Current Reg.) Silver Pt.—Brass.....	1839109	5525-26-29-30-32-61-62-65-67-69-78
Contact SCREW (Current Reg.) Tungsten Pt.—Blue.....	1861998	5531-5568-5574-5575-5580
Contact SCREW (Current Reg.) Platinum Pt.—Nickel.....	1858692	5566-5571-5572-5576-5577-5579
Contact SCREW (Field Relay) Platinum Pt.—Copper.....	1901109	5531-5568-5580
Contact SCREW (Voltage Reg.) Silver Pt.—Brass.....	1839109	5524-25-26-28-29-30-33-34-35-36-38-61-62-63-65-67-69-70-78
Contact SCREW (Voltage Reg.).....	1861998	5573-5574-5575
Contact SCREW (Voltage Reg.).....	1858692	5566-5571-5572-5576-5577-5579
Connector Lead Attaching SCREW, 10-32x1/2.....	1901840	All except 5532
Connector Lead Attaching SCREW, 10-32x3/8.....	1901838	5532
Ground SCREW, 10-32x3/8.....	1866970	All except 5535-5536
Ground SCREW, 8-32x1/4.....	122159	5561-5562-5565-5572
Ground Lead Attaching SCREW, 10-32x1/8.....	142210	5534-5535-5536-5538-5563-5570-5573
Lead Attaching SCREW—8-32x3/8—To Voltage Regulator and Field Relay Contact Bracket.....	115434	5531-5568-5580
Lead Attaching SCREW—10-32x1/2—To Voltage Regulator and Mounting Plate.....	1901840	5531-5568-5570-5580
Mounting Plate Attaching SCREW (Short) 10-32x1/2.....	1901840	All except 5534-35
Mounting Plate Attaching SCREW (Long) 10-32x7/8.....	132919	All except 5534-35
Regulator Contact Terminal SCREW, 8-36x17/32.....	22820	All
Regulator Lead Attaching SCREW, 10-32x1/2.....	1901840	5532-5535-5536-5572-5575-5576-5577
Resistance Unit Attaching SCREW.....	1901840	All except 5532
Resistance Lead Attaching SCREW.....	1901840	All except 5532
Terminal Insulation Plate Attaching SCREW.....	1901840	All except 5534
Terminal SCREW (Return Circuit).....	132919	5528-5561-5562-5565-5572
Terminal SCREW.....	115624	5534
Terminal SCREW.....	142210	5535-5536-5538-5563-5570-5573
WASHERS		
Armature Attaching Screw LOCK WASHER.....	121841	All
Armature Attaching Screw Plain WASHER.....	807716	All
Armature Stop Screw LOCK WASHER (Cutout Relay).....	1902148	5531-5568-5580
Adjustment Locking Screw LOCK WASHER.....	121841	All
Adjustment Locking Screw Plain WASHER.....	807716	All
Condenser Attaching Screw LOCK WASHER.....	121841	5531-5568-5572-5580
Contact Bracket Attaching Screw LOCK WASHER.....	121841	All
Contact Bracket Attaching Screw Plain WASHER.....	807716	All
Contact Screw Lock Nut WASHER.....	115547	All
Connector Lead Attaching Screw LOCK WASHER.....	1880781	All
Connector Lead Attaching Screw Plain WASHER.....	34896	All
Cover Nut LOCK WASHER.....	114603	5535-5536-5538-5563-5570-5573
Current Regulator Mounting Nut Plain WASHER.....	1901928	5526-29-30-61-62-65-67-69-71-72-74-76-77-78-79
Cutout Relay Series Winding Insulation WASHER.....	37330	5531-5568-5580
Ground Screw LOCK WASHER—No. 10.....	1880781	All
Ground Screw LOCK WASHER—No. 8.....	121841	5561-5562-5565-5572
Ground Screw Plain WASHER.....	834231	All except 5534
Lead Attaching Nut LOCK WASHER—On Current Regulator.....	121841	5531-5568-5580
Lead Attaching Screw LOCK WASHER—To Voltage Regulator and Field Relay Contact Bracket.....	121841	5531-5568
Mounting Nut LOCK WASHER—Shakeproof.....	1872430	5530-5571-5579
Mounting Plate Attaching Screw LOCK WASHER.....	1880781	All
Mounting Plate Attaching Screw Plain WASHER.....	834231	All except 5534
Reg. Contact Terminal Screw LOCK WASHER.....	121841	All
Reg. Contact Terminal Screw LOCK WASHER (Shakeproof).....	138530	All
Resistance Unit Terminal Nut LOCK WASHER.....	121841	All except 5532
Resistance Unit Attaching Screw LOCK WASHER.....	1880781	All except 5532
Resistance Lead Attaching Screw LOCK WASHER.....	1880781	All except 5532
Relay and Regulator Mounting Nut LOCK WASHER.....	120380	All except 5532

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Name	Part No.	Used on Models
WASHERS—Continued		
Relay and Reg. Mounting Nut LOCK WASHER.....	120380	5531-32-61-62-68-72-74-75-76-77-80
Relay and Reg. Mounting Nut LOCK WASHER (Shakeproof)....	1872430	5530-71-79
Regulator Lead Attaching Screw WASHER ($\frac{1}{4}$ O.D.).....	1888105	All except 5532
Regulator Lead Attaching Screw WASHER ($\frac{3}{8}$ O.D.).....	1886670	All except 5532
Regulator Lead Attaching Screw LOCK WASHER.....	121841	5577
Terminal Insulation Plate Attaching Screw LOCK WASHER....	1880781	All except 5534
Terminal Insulation Plate Attaching Screw Plain WASHER.....	834231	All except 5534
Terminal Stud LOCK WASHER.....	120214	All except 5534
Terminal Stud Plain WASHER.....	805790	All except 5534
Terminal Stud Ins. WASHER (Extra Terminal).....	35812	5580
Terminal Connector Insulation WASHER.....	1857742	All except 5534
Terminal Stud Insulation WASHER (Return Circuit).....	814124	5528-5561-5562-5565-5572
Terminal Stud Insulation Plain WASHER (Return Circuit).....	826319	5528-5561-5562-5565-5572
Terminal Screw LOCK WASHER.....	1880781	5534-5535-5536-5538-5563-5570-5573
Terminal Screw LOCK WASHER (Return Circuit).....	1880781	5561-5562-5565-5572
Voltage Regulator Winding Space WASHER.....	834560	5531-5580
MISCELLANEOUS		
Armature Stop BRACKET (Relay).....	18198	All except 5580
Armature Stop BRACKET (Relay).....	1848547	5531-5568-5580
Bumper STUD.....	1850695	5534-5535-5536-5538-5563-5570-5573
Coil INSULATOR—Current & Voltage Regulator ($\frac{1}{8}$ I.D.).....	37330	All
Coil INSULATOR—Current & Voltage Regulator ($\frac{3}{32}$ I.D.).....	1922332	All
CONDENSER	1900272	5531-5534-5538-5568-5570-5572-5580
Connector STRAP—Current Regulator to Terminal Plate.....	1842086	5531-5568-5580
Connector STRAP—Cutout Relay to Terminal Plate.....	1842087	5531-5568-5580
Cover SEAL.....	5014690	All
Current Regulator WINDING.....	18202	5525-5526-5530-5566-5567-5569-5571-5574-5575-5576-5578-5579
Current Regulator WINDING.....	1836332	5529
Current Regulator WINDING.....	1844193	5532
Current Regulator WINDING.....	1850935	5561-5562-5565-5572
Current Regulator WINDING.....	1842781	5531-5568-5580
Current Regulator WINDING.....	1865911	5577
Current Regulator Series WINDING.....	1842783	5531-5568-5580
Current Regulator Shunt WINDING.....	1850936	5561-5562-5565-5572
Current Regulator Shunt WINDING.....	18207	5525-26-29-30-32-66-67-69-71-74-75-76-78-79
Current Regulator Shunt WINDING.....	1865912	5577
Current Regulator Shunt WINDING.....	1842782	5531-5568-5580
Cutout Relay WINDING.....	1844610	5533-5534-5538-5567-5570-5577
Cutout Relay WINDING.....	18203	5524-25-26-29-30-32-35-36-63-66-69-71-73-74-75-76-78-79
Cutout Relay WINDING.....	1835286	5528
Cutout Relay WINDING.....	1850938	5561-5562-5565
Cutout Relay WINDING.....	1884195	5572
Cutout Relay WINDING Assembly.....	1842779	5531-5568-5580
Cutout Relay Shunt WINDING.....	18204	5524-25-26-29-30-32-35-36-63-66-69-71-73-74-75-76-78-79
Cutout Relay Shunt WINDING.....	1835285	5528-5534-5538-5567-5570-5577
Cutout Relay Shunt WINDING.....	1850939	5561-5562
Cutout Relay Shunt WINDING.....	1884196	5572
Cutout Series WINDING.....	1842780	5531-5568-5580
Cutout Shunt WINDING.....	1859116	5531-5568-5580
Cutout Relay Armature STOP.....	1860461	5531-5568-5580
Cutout Relay to Under Mounting Plate LEAD.....	1848551	5531-5568-5580
Field RELAY Assembly.....	1842091	5531-5568-5580
Field Relay ARMATURE.....	1842798	5531-5568-5580
Field Relay Armature SPRING.....	1905028	5531-5568-5580
Field Relay Contact BRACKET.....	1842799	5531-5568-5580
Field Relay WINDING.....	1842796	5531-5568-5580
Field Relay to Current Regulator LEAD.....	1842801	5531-5568-5580
GASKET—For Terminal Stud Insulation Plate.....	1902271	5524-26-29-30-33-61-62-65-67-71-72-74-75-76-77-78-79
LEAD Assembly—Resistance to top of Voltage Regulator.....	1861318	5534-5538-5570
LEAD Assembly (To Extra Terminal).....	1867615	5580
Return Circuit Terminal Lead ASSEMBLY.....	1835401	5528-5561-5562-5565-5572
Return Circuit Terminal Screw BUSHING.....	813705	5528-5561-5562-5565-5572
Relay and Regulator Jumper LEAD.....	1839111	5530-5566-5571-5579
Terminal Stud Insulating BUSHING (Extra Term.).....	1867614	5580
Voltage Regulator WINDING.....	18201	5524-25-26-29-30-35-36-66-69-71-73-74-75-76-78-79
Voltage Regulator WINDING.....	1835282	5528-5533-5567-5577
Voltage Regulator WINDING.....	1855468	5561-5562-5565
Voltage Regulator WINDING.....	1905842	5572
Voltage Regulator WINDING.....	1858164	5563
Voltage Regulator WINDING.....	1842787	5531-5568-5580
Voltage Regulator WINDING.....	1861317	5534-5538-5570
Voltage Regulator Armature Stop BRACKET.....	1842788	5531-5568-5580
Voltage Regulator to Under Mounting Plate LEAD.....	1848550	5531-5568-5580

Parts not listed in this Catalog will not be sold separately.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Cutout Relay	Field Relay	Voltage Regulator	Current Regulator	Cutout Relay Armature	Field Relay Armature	Voltage Regulator Armature	Current Regulator Armature	Cutout Relay Contact Bracket	Field Relay Contact Bracket	Voltage Regulator Contact Bracket	Current Regulator Contact Bracket	Relay Armature Stop Bracket	Voltage Regulator Armature Stop Bracket
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
5604	1839041		1858690	1865628	1839042		18194	18194	1839044		1924779	1924779	1916013	
5605	1842088	1842091	1842090	1842089	1848542	1842798	1842792	1902844	1848545	1842799	1842790	1842784	1848547	1842788
5606	"	"	"	"	"	"	"	"	"	"	"	"	"	"
5607	1884194		1905843	1865437	1839042		18194	18194	1839044		1924779	1924779	1916013	
5608	"		1905843	1850934	"		"	"	"		1839108	1839108	"	
5609	1842088	1842091	1842090	1842089	1848542	1842798	1842792	1902844	1848545	1842799	1842790	1842784	1848547	1842788
5610	1839041		1864129	1864128	1839042		1861996	1861996	1839044		1842784	"	1916013	
5611	1850937		1905843	1874236	"		18194	18194	"		1924779	1924779	"	
5612	1842088	1842091	1842090	1874457	1848542	1842798	1842792	1874448	1848545	1842799	1842790	1842784	1848547	1842788
5613	1839041		1864129	1874698	1839042		1861996	1861996	1839044		1842784	"	1916013	
5614	1842088	1842091	1842090	1874672	1848542	1842798	1842792	1902844	1848545	1842799	1842790	"	1848547	1842788
5615	1850937		1865310	1865437	1839042		18194	18194	1839044		1924779	1924779	1916013	
5616	1884194		1905843	1865309	"		"	"	"		"	"	"	
5617	1850937		"	1865437	"		"	"	"		"	"	"	
5618	1839041		1858690	1865628	"		"	"	"		"	"	"	
5619	1842088	1842091	1842090	1880178	1848542	1842798	1842792	1902844	1848545	1842799	1842790	1842784	1848547	1842788
†5620	1880730	1880746	1880700	1880717	1880733	"	"	"	1880737	"	"	"	1880739	"
5621	1842088	1842091	1842090	1880853	1848542	"	"	1874448	1848545	"	"	"	1848547	"
5622	1884194		1905843	1865309	1839042		18194	18194	1839044		1924779	1924779	1916013	
5623	1839041		1880881	1865628	"		"	"	"		"	"	"	
5624	1850937		1855467	1850934	"		"	"	"		1839108	1839108	"	
5625	"		"	"	"		"	"	"		1924779	1924779	"	
5626	"		"	"	"		"	"	"		"	"	"	
5628	1844609		1883183	1883180	"		"	"	"		"	"	"	
5629	1839041		1858690	"	"		"	"	"		"	"	"	
5630	1850937		1855467	1905377	"		"	"	"		1839108	1839107	"	
5632	1839041		1858690	1884173	"		"	"	"		1924779	1924779	"	
5633	"		1884043	1884042	"		1884044	1884044	"		1842784	1842784	"	
□1879797											1839108			

* 18194 has Tungsten Point—Zinc—Round head.

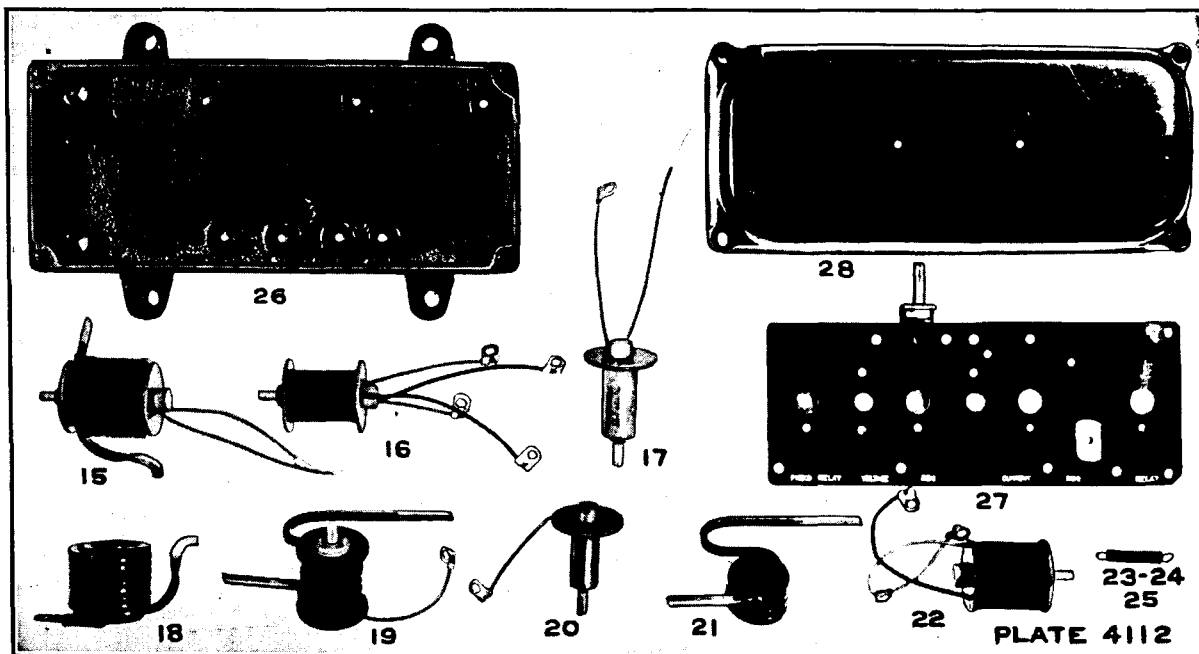
1861996 has Platinum Point—Copper—Round head.

1842792 has Silver Point—Zinc—Extension Lip.

□1873776 is Contact Bracket less Point for all except 1842790.

△Voltage Regulator only.

†For Solenoid parts see page 6 Minor Parts.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Cutout Relay Winding	Field Relay Winding	Cutout Relay Shunt Winding	Cutout Relay Series Winding	Current Regulator Winding	Current Regulator Shunt Winding	Current Regulator Series Winding	Voltage Regulator Winding	Voltage Regulator Armature Spring	Current Regulator Armature Spring	Relay Armature Spring	Base	Mounting Plate	Cover
	15	16	17	18	19	20	21	22	23	24	25	26	27	28
5604	18203		18204		18202	18207		18201	1841953	1841953	1905028	37297	1880423	37299
5605	1842779	1842796	1859116	1842780	1842781	1842782	1842783	1842787	1905028	1885649	*1841953	1842080	1869271	1842081
5606										1841953	*			
5607	1884195		1884196		1865438	1850936		1905842	1841953		1905028	1857840	1865469	37299
5608					1850935									
5609	1842779	1842796	1859116	1842780	1842781	1842782	1842783	1842787	1905028	1885649	*1841953	1842080	1869271	1842081
5610	18203		18204		18202	18207		18201	1841953	1841953	1905028	37297	1880423	37299
5611	1850938		1850939		1850935	1850936		1905842				1857840	1855469	
5612	1842779	1842796	1859116	1842780	1874477	1874450	1842783	1842787	1905028		*1841953	1842080	1869271	1842081
5613	18203		18204		1836332	18207		18201	1841953		1905028	37297	1880423	37299
5614	1842779	1842796	1859116	1842780	1874673	1874450	1874674	1842787	1905028		*1841953	1842080	1869271	1842081
5615	1850938		1850939		1865438	1850936		1855468	1841953		1905028	1857840	1855469	37299
5616	1884195		1884196		1850935			1905842						
5617	1850938		1850939		1865438									
5618	18203		18204		18202	18207		18201				37297	1880423	
5619	1842779	1842796	1859116	1842780	1880179	1880180	1842783	1842787	1905028	1885649	*1841953	1842080	1869271	1842081
5620		1880752	1880731	1880742			1880727				1905028	1880822	1880789	1880821
5621	1842779	1842796	1859116	1842780	1880179		1842783		1905028		*1841953	1842080	1869271	1842081
5622	1884195		1884196		1850935	1850936		1905842	1841953	1841953	1905028	1857840	1855469	37299
5623	18203		18204		18202	18207		1880882						
5624	1850938		1850939		1850935	1850936		1855468						
5625														
5626														
5628	1844610		1835285		1883181	18207		1883184				1883111	1880423	1883112
5629	18203		18204					18201						
5630	1850938		1850939		1905378	1850936		1855468				1884533	1855469	
5632	18203		18204		1836332	18207		18201				1883111	1880423	
5633					18202									
1879797								1880187						

*1905028 is Armature Spring for Field Relay.

Parts not listed in this Catalog will not be sold separately.

Revised to October 1, 1969

SERVICE PARTS CATALOG

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Armature Adjustment Locking Screw.....	453844	All
Lock Washer—Armature Attaching Screw.....	453844	All
Lock Washer—To Armature & Field Term. Stud.....	9421423	5620
Lock Washer—Armature Stop Screw.....	1902148	5604-5605-5606-5609-5612-5613-5614-5619-5621
Lock Washer—Contact Screw.....	138537	All
Lock Washer—Contact Terminal Screw.....	453844	All
Lock Washer—Contact Terminal Screw (Shakeproof).....	138530	All
Lock Washer—Contact Bracket Attaching Screw.....	453844	All
Lock Washer—Condenser Attaching Screw.....	453844	5605-5606-5609-5612-5613-5614-5616-5622
Lock Washer—Cover Stud Nut.....	138484	5620
Lock Washer—Cutout Relay & Current Reg. Connector Screw.....	9421423	5620
Lock Washer—Ground Screw.....	1962276	5604-5605-5606-5612-5613-5614-5618-5619-5621-5628-5629-5630-5633
Lock Washer—Ground Screw.....	453844	5607-5608-5615-5616-5617-5622-5623-5624-5625-5626-5629
Lock Washer—Ground Terminal Stud (Shakeproof) Inside.....	138484	5620
Lock Washer—Lead Attaching Screw—To Relay.....	453844	5605-5606-5612-5613-5614-5619-5620-5621
Lock Washer—Lead Attaching Screw, Regulator (No. 10).....	1962276	5604-5605-5606-5607-5608-5611-5612-5613-5614-5615-5616-5617-5618-5619-5621-5622-5623-5624-5628-5630-5632-5633
Lock Washer—Lead Attaching Screw, Regulator (No. 6).....	1902148	5605-5606-5609-5612-5614-5619-5621
Lock Washer—Lead Attaching Screw, Regulator (No. 6).....	1962276	5610
Lock Washer—Mounting Nut—Relay & Reg. (Shakeproof).....	1872430	5605-5606-5609-5610-5612-5614-5619-5620-5621-5633
Lock Washer—Mounting Nut—Regulator & Relay.....	9421423	5604-5607-5608-5610-5611-5613-5615-5616-5617-5622-5623-5624-5625-5626-5628-5629-5630-5632
Lock Washer—Mounting Plate Attaching Screw.....	1962276	All
Lock Washer—Regulator Support Bracket Attaching Screw.....	453844	All
Lock Washer—Resistance Unit Terminal Nut.....	453844	All
Lock Washer—Resistance Unit Attaching Screw.....	1962276	All
Lock Washer—Resistance Unit Lead Attaching Screw.....	1962276	5604-5607-5608-5609-5611-5615-5616-5617-5618-5622-5623-5624-5625-5626-5628-5629-5630-5632-5633
Lock Washer—Return Circuit Lead—In Mtg. Plate.....	1962276	5607-5608-5611-5615-5616-5617-5622-5623-5624-5625-5626-5630
Lock Washer—Terminal Screw—Return Circuit.....	1962276	5607-5608-5611-5616-5625-5626
Lock Washer—Terminal Stud ($\frac{1}{2}$ " I.D.).....	9421427	5620
Lock Washer—Terminal Stud ($\frac{1}{4}$ " I.D.).....	9421423	5620
Lock Washer—Terminal Stud Nut ($\frac{1}{8}$ ").....	9421424	All
Lock Washer—Terminal Stud Insul. Plate Attaching Screw.....	1962276	All except 5610-5620
NUTS		
Nut—Contact Screw Lock.....	1916080	All
Nut—Contact Terminal Screw.....	30986	All
Nut—Cover Stud.....	1880810	5620
Nut—Cutout Relay and Current Reg. Connector Screw.....	1901835	5620
Nut—Lead Attaching (To Current Regulator).....	30986	5605-5606-5609-5612-5614-5619-5621
Nut—Relay & Regulator Mounting.....	29991	5604-5607-5608-5611-5613-5615-5616-5617-5618-5622-5623-5624-5625-5626-5628-5629-5630-5632-1879797
Nut—Relay & Regulator Mounting ($\frac{1}{4}$ -28x $\frac{1}{8}$ x $\frac{1}{8}$).....	1869286	5605-5606-5609-5610-5612-5614-5619-5620-5621-5633
Nut—Relay & Regulator Post Nut.....	29991	All
Nut—Resistance Unit Terminal.....	30986	All
Nut—Return Circuit Terminal.....	453433	5607-5608-5611-5615-5616-5617-5622-5623-5624-5625-5626-5630
Nut—Return Circuit Terminal Lead.....	453433	5607-5608-5611-5615-5616-5623-5624-5625-5626
Nut—Terminal Stud ($\frac{1}{8}$ thk.).....	124920	All except 5620-5633
Nut—Terminal Stud ($\frac{3}{8}$ thk.).....	1914592	All except 5620
Nut—Terminal Stud ($\frac{1}{2}$ -20x $\frac{1}{8}$ x $\frac{3}{4}$).....	422967	5620
Nut—Terminal Stud ($\frac{1}{2}$ -20x $\frac{1}{8}$ thk.).....	114548	5620
Nut—Terminal Stud ($\frac{1}{4}$ -20).....	120375	5620
SCREWS		
Screw—Armature Adjustment Locking.....	1916015	All except 5620
Screw—Armature Adjustment Locking.....	452992	5620
Screw—Armature Attaching—Regulator.....	1916016	All
Screw—Armature Attaching—Relay.....	22820	All
Screw—Armature Stop.....	1902147	5604-5605-5606-5609-5612-5613-5614-5619-5621
Screw—Condenser Attaching.....	1916016	5605-5606-5609-5612-5613-5614-5616-5622
Screw—Condenser Attaching—To Field Relay.....	453647	5609
Screw—Connector Attaching—To Arm. & Field Term. Stud.....	455917	5620
Screw—Contact Brkt. Attaching—Current & Volt. Regulator.....	1916016	All

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Name	Part No.	Used on Models
SCREWS—Continued		
Screw—Contact Bracket Attaching—Relay.....	22820	5604-5605-5606-5607-5608-5609-5611-5612-5613-5614-5615-5616-5617-5618-5619-5620-5621-5622-5623-5624-5625-5626-5628-5629-5630-5632-5633
Screw—Contact Bracket (Field & Voltage Regulator).....	22820	5620-5621-1879797
Screw—Contact—Current Regulator—Platinum—Nickel.....	1858692	5604-5611-5615-5616-5617-5618-5622-5623-5628-5629-5632
Screw—Contact—Current Regulator—Silver.....	1839108	5607-5608-5617-5624-5625-5626-5630
Screw—Contact—Current Regulator—Tungsten.....	1861998	5605-5606-5609-5610-5612-5613-5614-5619-5620-5621-5633
Screw—Contact—Field Relay—Platinum.....	1901109	5605-5606-5609-5612-5614-5619-5620-5621
Screw—Contact Terminal—Current & Voltage Regulator.....	22820	All
Screw—Contact—Voltage Regulator—Platinum—Nickel.....	1858692	5604-5607-5611-5615-5616-5617-5618-5622-5623-5628-5629-5632
Screw—Contact—Voltage Regulator—Silver.....	1839108	5608-5624-5625-5626-5630-1879797
Screw—Contact—Voltage Regulator—Tungsten.....	1861998	5610-5613
Screw—Cover Attaching.....	1842083	5605-5606-5609-5612-5614-5619-5621
Screw—Cover Attaching (Bolt).....	1839112	5604-5607-5608-5610-5611-5613-5615-5616-5625-5626
Screw—Cutout Relay & Current Reg. Connector.....	1901841	5617-5618-5620-5622-5623-5624
Screw—Ground.....	1949653	5605-5606-5609-5614-5619-5621-5628-5629-5632-5633
Screw—Ground—Outside.....	1914580	5604-5607-5608-5610-5611-5612-5613-5618-5630
Screw—Ground—Outside.....	453647	5615-5616-5617-5622-5623-5624-5625-5626
Screw—Lead Attaching (Regulator to Mtg. Plate).....	453464	5604-5611-5612-5615-5619-5621-5622-5625-5626-5628-5630
Screw—Lead Attaching (To Current Regulator).....	453418	5620
Screw—Lead Attaching (To Voltage & Field Relay).....	453461	5605-5606-5609-5612-5614-5619-5620-5621
Screw—Lead Attaching (To Volt. Regulator & Mtg. Plate).....	453464	5605-5606-5607-5608-5609-5610-5613-5614-5616-5617-5618-5623-5629-5632-5633
Screw—Mounting Plate Attaching.....	9416183	5620
Screw—Mounting Plate Attaching (10-32x $\frac{1}{2}$).....	453464	5604-5607-5608-5609-5610-5611-5612-5613-5614-5615-5616-5617-5618-5619-5621-5622-5623-5624-5625-5626-5628-5629-5630-5632-5633
Screw—Mounting Plate Attaching (10-32x $\frac{7}{8}$).....	453979	5604-5607-5608-5609-5610-5611-5613-5616-5617-5618-5622-5623-5624-5625-5626-5628-5629-5630-5632-5633
Screw—Regulator Support Bracket Attaching.....	1916016	All
Screw—Resistance Unit Attaching.....	453464	5604-5605-5607-5608-5609-5611-5612-5613-5614-5615-5616-5617-5618-5619-5621-5622-5623-5624
Screw—Resistance Unit Attaching.....	132900	5620
Screw—Resistance Unit Lead Attaching.....	453464	5604-5607-5608-5609-5611-5615-5616-5617-5618-5622-5623-5624-5625-5626-5628-5629-5630-5632-5633
Screw—Return Circuit Lead—In Mtg. Plate.....	453340	5607-5608-5611
Screw—Return Circuit Lead—In Mtg. Plate.....	453979	5615-5616-5617-5622
Screw—Return Circuit Terminal.....	453979	5607-5608-5611-5615-5616-5617-5622-5623-5624-5625-5626-5630
Screw—Terminal Stud Ins. Plate Attaching.....	453464	5604-5605-5606-5607-5608-5609-5610-5611-5612-5613-5614-5615-5616-5617-5618-5619-5621-5622-5623-5628-5629-5632
WASHERS		
Washer—Armature Adjustment Locking Screw.....	810794	All
Washer—Armature Attaching Screw.....	810794	5604-5607-5608-5612-5613-5616-5617-5620-5621-5622-5623-5624-5625-5626-5628-5629-5630-5632-5633
Washer—Contact Bracket Screw.....	810794	All
Washer—Current Reg. Mounting Nut.....	120386	5604-5607-5608-5610-5611-5613-5615-5616-5617-5618-5622-5623-5624-5629-5632-5633
Washer—Cutout Relay Series Winding—Insulation.....	37330	5605-5606-5609-5619-5620-5621
Washer—Field Terminal Stud Ins. (.252x $\frac{3}{4}$ x $\frac{1}{4}$).....	818744	5620
Washer—Field Terminal Stud Ins. Bushing (.252x $\frac{1}{2}$ x $\frac{1}{4}$).....	1880809	5620
Washer—Ground Screw—Plain.....	1902988	All
Washer—Mounting Plate Screw—Plain.....	1902988	All
Washer—Plain Cutout Relay & Current Reg. Connector Screw.....	1905125	5620
Washer—Plain—To Armature & Field Term. Stud Screw.....	1905125	5620
Washer—Regulator Support Bracket Screw.....	810794	5628
Washer—Relay & Regulator Lead Attaching Screw—To Mtg. Plate ($\frac{1}{4}$ O.D.).....	1856056	5604-5605-5606-5607-5608-5609-5611-5612-5615-5616-5617-5618-5621-5622-5623-5624-5625-5626-5628-5629-5630-5632
Washer—Relay & Regulator Lead Attaching Screw—To Mtg. Plate ($\frac{1}{4}$ O.D.).....	1914472	5604-5605-5606-5607-5608-5609-5611-5612-5615-5616-5617-5618-5621-5622-5623-5624-5625-5626-5628-5629-5630-5632

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Name	Part No.	Used on Models
WASHERS—Continued		
Washer—Return Circuit Terminal.....	*826319	5607-5608-5611-5615-5616-5617-5622-5623-5624-5625-5626-5630
Washer—Return Circuit—Insulation.....	*814124	5607-5608-5611-5615-5616-5617-5622-5623-5624-5625-5626-5630
Washer—Return Circuit Lead.....	1856056	5607-5608-5611-5615-5616-5617-5619-5622-5623
Washer—Space—Voltage Regulator Winding.....	1905125	5605-5606-5609-5612-5614-5619-5620-5621
Washer—Terminal Stud.....	805790	5604-5607-5608-5611-5615-5616-5617-5618-5622-5623-5624-5625-5626
Washer—Terminal Stud—Plain.....	810492	5605-5606-5609-5612-5613-5614-5619-5621-5628-5629-5630-5632
Washer—Terminal Stud—Plain ($\frac{1}{8} \times \frac{1}{8} \times \frac{1}{8}$).....	1914589	5620
Washer—Terminal Stud—Plain (.255 $\times \frac{1}{8} \times \frac{1}{8}$).....	1905125	5620
Washer—Terminal Stud Ins. (.508 $\times \frac{1}{8} \times \frac{1}{8}$).....	1880801	5620
Washer—Terminal Stud Ins. Bushing (.505 $\times \frac{3}{4} \times \frac{1}{8}$).....	1880802	5620
Washer—Terminal Stud Insul. Plate Screw—Plain.....	1902988	All
Washer—Terminal Stud Connector Strap—Insul. ($\frac{1}{4}$ I.D.).....	1902746	5604-5607-5608-5611-5615-5616-5617-5618-5622-5623-5624-5628-5629-5630-5632-5633
Washer—Terminal Stud Connector Strap Insul. Bushing.....	*1861788	5628-29-30-32-33
MISCELLANEOUS		
Armature STOP—Cutout Relay.....	1860461	5605-5606-5609-5612-5614-5619-5621
BUSHING—Return Circuit Terminal.....	*813705	5607-5608-5611-5615-5616-5617-5622-5623-5624-5625-5626-5630
CONDENSER.....	1900272	5605-5606-5609-5616-5622
CONDENSER.....	1874453	5612-5614
CONNECTOR—Terminal Stud.....	1857742	5613
Cover SEAL (Lead).....	5014690	All
GASKET—Cover.....	37296	5604-5607-5608-5610-5611-5613-5615-5616-5617-5618-5622-5623-5624
GASKET—Cover.....	1842082	5605-5606-5609-5612-5614-5619-5621
GASKET—Cover.....	1880804	5620
GASKET—Cover.....	1883117	5628-5629-5630-5632-5633
GASKET—Terminal Stud Insul. Plate (2).....	1902271	5604-05-06-07-08-09-10-11-12-13-14-15-16-17-18-19-21-22-23-26-27-28-29-32
INSULATION STRIP ($\frac{1}{8} \times \frac{1}{8} \times \frac{1}{8}$).....	1880800	5620
INSULATOR—Current Regulator Winding ($\frac{1}{8}$ I.D.).....	37330	All
INSULATOR—Current Regulator Winding ($\frac{1}{8}$ I.D.).....	1922332	All
INSULATOR—Voltage Regulator Winding ($\frac{1}{8}$ I.D.).....	37330	5619-5620-5621
INSULATOR—Voltage Regulator Winding ($\frac{1}{8}$ I.D.).....	1922332	All
LEAD—Current Regulator to Field Relay.....	1842801	5605-5606-5609-5612-5614-5619-5621
LEAD—Current Regulator to Field Relay.....	1903914	5620
LEAD—Cutout Relay to Mounting Plate.....	1848551	5605-5606-5609-5612-5614-5619-5621
LEAD—Resistance Unit.....	18212	5604-5607-5608-5610-5611-5613-5615-5616-5617-5618-5622-5623-5624-5625-5626-5628-5629-5630-5632-5633
LEAD—Resistance to Current Regulator.....	1881599	5619-5621
LEAD—Resistance to Cutout Relay.....	1869285	5620
LEAD—Resistance to Field Relay.....	1869285	5605-5606-5612-5614
LEAD—Return Circuit Terminal.....	1835401	5607-5608-5611-5615-5616-5617-5622-5623-5624-5625-5626-5630
LEAD—Relay and Regulator Jumper.....	1839111	5610-5615-5633
LEAD—Voltage Regulator to Mounting Plate.....	1848550	5605-5606-5609-5612-5614-5619-5621
PLATE—Terminal Stud Insulation.....	37300	5604-5605-5606-5607-5608-5609-5610-5611-5612-5614-5615-5616-5617-5618-5619-5621-5622-5623-5628-5629-5632
PLATE—Terminal Stud Insulation.....	1881026	5624-5625-5626-5630-5633
PIN—Cover Hinge.....	36893	5604-5607-5608-5610-5611-5613-5615-5616-5617-5618-5622-5623-5624-5625-5626
RESISTANCE UNIT.....	1874451	5607-5608-5615-5617
RESISTANCE UNIT.....	18213	5628
RESISTANCE UNIT—50 ohms.....	1869283	5605-5606
RESISTANCE UNIT—75 ohms.....	1881629	5620
RESISTANCE UNIT—175 ohms.....	1842093	5604-5605-5606-5609-5610-5611-5612-5613-5614-5616-5618-5619-5620-5621-5623-5629-5632-5633
RESISTANCE UNIT—275 ohms.....	1874451	5612-5614-5619-5621
RESISTANCE UNIT—375 ohms.....	1842092	5605-5606-5609-5611-5612-5614-5616-5619-5620-5621-5622-5624-5625-5626-5630
STRAP—Terminal Stud Connector.....	37298	5604-5607-5608-5610-5611-5613-5615-5616-5617-5618-5622-5623-5624-5625-5626-5628-5629-5630-5632-5633

*Use 1886250 Ins. Washer, 1871265 Ins. Bushing and 807430 Plain Washer with cast iron bases on 5628-29-30-32-33.

*Later units of 5628-29-30-32-33 use 1889909 Ins. Washer ($\frac{1}{8}$ I.D.) and 1889908 Ins. Bushing.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

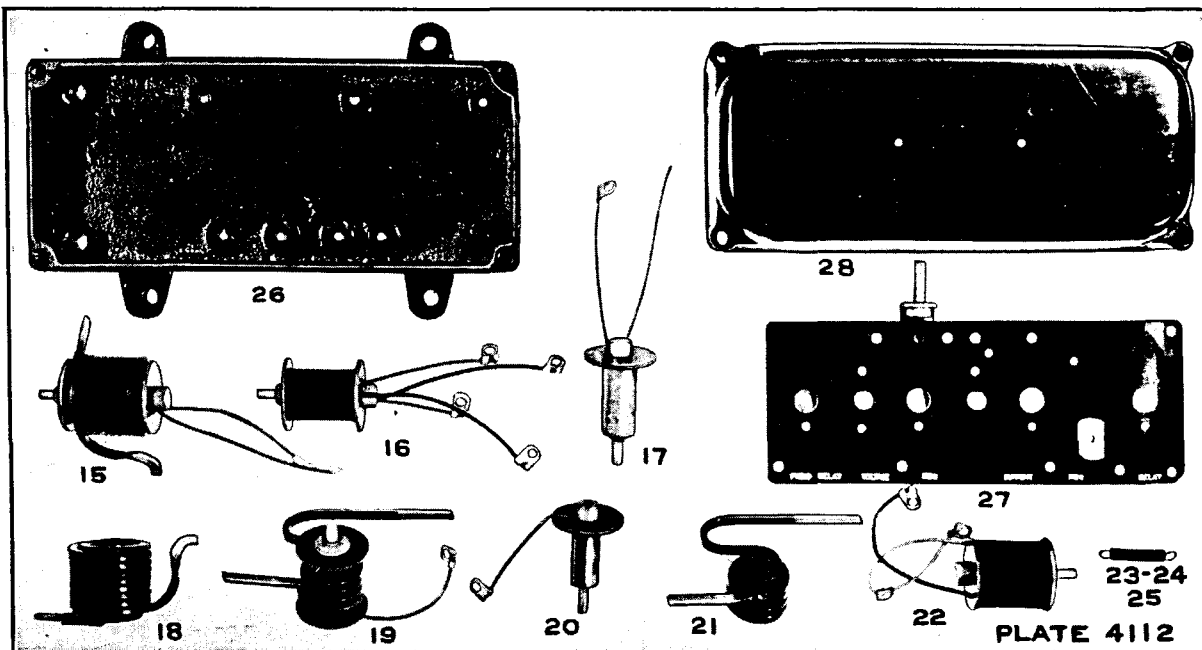
Name	Part No.	Used on Models
ISCELLANEOUS—Continued		
STUD—Armature Terminal.....	1880806	5620
STUD—Ammeter Terminal.....	1880797	5620
STUD—Cover Attaching.....	1880805	5620
STUD—Cover Attaching.....	1883116	5628-5629-5630-5632-5633
STUD—Cover Attaching (with hole for seal).....	1888052	5628-5629-5630-5632-5633
STUD—Field Terminal (1/4-20 Special head).....	1880808	5620
STUD—Ground Terminal (1/4-20x1 1/8 Fil. head).....	273485	5620
STUD—Terminal.....	1901646	5604-5607-5608-5610-5611-5613-5615-5616-5617-5618-5622-5623-5624-5625-5626-5628-5629-5630-5632-5633
STUD & CONNECTOR (Field Terminal).....	1869277	5605-5606-5609-5612-5614-5619-5621
STUD & CONNECTOR (Battery Terminal).....	1869275	5605-5606-5609-5612-5614-5619-5621
Terminal STUD & CONNECTOR Assembly.....	1883629	5604-5605-5606-5607-5608-5609-5610-5611-5612-5613-5614-5615-5616-5617-5618-5619-5621-5622-5623-5624-5625-5626-5628-5629-5630-5632-5633
SUPPORT—Current Regulator Contact Bracket.....	1843160	All
SUPPORT—Voltage Regulator Contact Bracket.....	1843160	5604-7-8-10-11-12-13-15-16-17-18-22-23-24-25-26-27-28-29-30-32-33-1879797
Terminal SHIELD Assembly.....	1884134	5633
*Terminal SHIELD Assembly.....	1881025	5624
Terminal Shield Attaching SCREW.....	1901840	5624
Terminal Shield Attaching Screw LOCK WASHER.....	453844	5624
Terminal SHIELD Only.....	1884135	5633
*Terminal SHIELD Only.....	1883346	5625-5630
Terminal Shield Attaching SCREW.....	1901838	5630-5633
Terminal Shield Attaching Screw LOCK WASHER.....	1962276	5630
Terminal Shield Attaching Screw WASHER—Plain.....	834231	5630-5633
*Terminal Shield COVER.....	1883347	5625-5630-5633
*Terminal Shield Cover SCREW.....	1888975	5625-5630-5633
*Terminal Shield Cover Screw LOCK WASHER.....	453844	5625-5630-5633
Terminal Shield COUPLING (End).....	1884046	5633
*Terminal Shield COUPLING (Front only in 5633).....	1883348	5625-5630-5633
*Terminal Shield Coupling NUT.....	1883353	5625-5630-5633
SOLENOID ASSEMBLY.....		
Solenoid Yoke & Mounting Bracket.....	1880754	5620
Solenoid Winding.....	1880755	5620
Solenoid Winding Cover Plate.....	1880759	5620
Solenoid Winding Cover Plate Screw (4).....	1880771	5620
Solenoid Winding Cover Plate Screw L. W. (4).....	132900	5620
Solenoid Plunger.....	1962276	5620
Solenoid Plunger.....	1880910	5620
Solenoid Plunger Spring.....	1880772	5620
Solenoid Plunger Contact Plate (with Points).....	1880763	5620
Solenoid Plunger Contact Plate Ins. Washer (1 1/4 x 1 x 1/8).....	1880777	5620
Solenoid Plunger Contact Plate Support.....	1880778	5620
Solenoid Plunger Contact Plate Attaching Screw (1/4-20x1 1/4).....	1880784	5620
Solenoid Plunger Contact Plate Attaching Screw L. W.	1901836	5620
Solenoid Plunger Stop Bracket.....	1880768	5620
Solenoid Plunger Stop Bracket Attaching Screw (4).....	9416183	5620
Solenoid Plunger Stop Bracket Attaching Screw L. W. (4).....	1962276	5620
Solenoid Plunger Stop Bracket Attach. Screw—Plain Wash. (4).....	807295	5620
Solenoid Plunger Stop Bracket Attach. Screw—Ins. Wash. (4).....	1880786	5620
Solenoid Plunger Stop Bracket Attach. Screw—Ins. Bush. (4).....	1889908	5620
Solenoid Plunger Stop Screw.....	132915	5620
Solenoid Plunger Stop Screw Lock Nut.....	110923	5620
Solenoid Contact Bracket and Points (2).....	1881507	5620
Solenoid Contact Bracket Ins. Strip—2 hole (5/8 x 1 1/2-4).....	1880773	5620
Solenoid Mounting Screw (2).....	1901841	5620
Solenoid Mounting Screw L. W. (2).....	1901836	5620
Solenoid Connector Bracket—To Ammeter Term.....	1880796	5620
Solenoid Connector Bracket Screw (4).....	1901841	5620
Solenoid Connector Bracket Screw L. W. (4).....	1901836	5620
Solenoid Connector Bracket Screw—Plain Washer (4).....	834560	5620
Solenoid Connector Bracket Screw Nut.....	120375	5620
Solenoid Lead Ground Screw.....	141543	5620
Solenoid Lead Ground Screw Lock Washer.....	1962276	5620
Solenoid Lead Screw—To Cutout Relay.....	121832	5620
Solenoid Lead Screw L. W.—To Cutout Relay.....	1901832	5620
Screw—Relay Lead to Solenoid (2).....	1901841	5620
Lock Washer—Relay Lead to Solenoid Screw (2).....	1901836	5620
Plain Washer—Relay Lead to Solenoid Screw (2).....	834560	5620
Nut—Relay Lead to Solenoid Screw (2).....	1901835	5620
Washer—Shim (.005 thk.) under Contact Plate.....	1914468	5620

*Shipped separately for 5625.

*Should be secured from Scintilla Magneto Division.



* 18194 has Tungsten Point—Zinc—Round head.
1861996 has Platinum Point—Copper—Round head.
1842792 has Silver Point—Zinc—Extension lip.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

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Revised to July 1, 1945

SERVICE PARTS CATALOG

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Armature Adjustment Locking Screw.....	453844	All
Lock Washer—Armature Attaching Screw.....	453844	All
Lock Washer—Condenser Attaching Screw.....	453844	5643-44
Lock Washer—Contact Screw—Shakeproof.....	138537	All
Lock Washer—Contact Terminal Screw—Shakeproof.....	138530	All
Lock Washer—Contact Terminal Screw.....	453844	All
Lock Washer—Contact Bracket Attaching Screw.....	453844	All
Lock Washer—Ground Screw.....	1914123	All
Lock Washer—Lead Attaching Screw—Relay & Regulator to Mounting Plate.....	1914123	All
Lock Washer—Mounting Nut—Relay & Reg.—Shakeproof.....	1872430	5634-35-36-38-39-47
Lock Washer—Mounting Nut—Relay & Regulator.....	453294	5637-40-41-42-43-44-45-46-48-49
Lock Washer—Mounting Plate Attaching Screw.....	1914123	All
Lock Washer—Regulator Support Bracket Attaching.....	453844	All
Lock Washer—Resistance Unit Mounting Screw.....	1914123	All
Lock Washer—Resistance Unit Terminal Nut.....	453844	All
Lock Washer—Resistance Unit Lead Attaching Screw.....	1914123	All
Lock Washer—Return Circuit Lead Screw.....	1914123	5642
Lock Washer—Terminal Stud ($\frac{1}{8}$ ") Nut.....	9421423	All
Lock Washer—Terminal Stud Insul. Plate Attaching Screw.....	1914123	All
NUTS		
Nut—Contact Screw Lock.....	1916080	All
Nut—Contact Terminal Screw.....	30986	All
Nut—Relay & Regulator Mounting.....	29991	5637-40-41-42-43-44-45-46-48-49
Nut—Relay & Regulator Mounting ($\frac{1}{4}$ -28x $\frac{1}{2}$ x $\frac{1}{8}$ ").....	1869286	5634-35-36-38-39-47
Nut—Relay & Regulator Post.....	29991	All
Nut—Resistance Terminal.....	30986	All
Nut—Terminal Stud ($\frac{1}{8}$ " thk.).....	124920	All except 5638-39
Nut—Terminal Stud ($\frac{1}{2}$ " thk.).....	120368	All
Nut—Terminal Screw—Return Circuit Lead.....	453433	5642-43-44-45-46
SCREWS		
Screw—Armature Adjustment Locking.....	1916015	All
Screw—Armature Attaching—Regulator.....	1916016	All
Screw—Armature Attaching—Relay.....	22820	All
Screw—Condenser Attaching.....	1916016	5643-44
Screw—Contact Bracket Attaching—Relay.....	22820	All
Screw—Contact Bracket Attaching—Regulator.....	1916016	All
Screw—Current Regulator—Platinum.....	1858692	5634-36-37-40-42-43-44-45-48
Screw—Current Regulator—Tungsten.....	1861998	5635-38-39-41
Screw—Current Regulator—Silver.....	1839108	5646-47-49
Screw—Voltage Regulator—Platinum.....	1858692	5634-36-37-40-42-43-44-45-48
Screw—Voltage Regulator—Tungsten.....	1861998	5635-38-39-41
Screw—Voltage Regulator—Silver.....	1839108	5646-47-49
Screw—Contact Terminal (Regulator).....	22820	All
Screw—Ground.....	1949653	All except 5642
Screw—Lead Attaching—Relay & Regulator Mounting Plate.....	453464	All
Screw—Lead Attaching—Return Circuit—In Mounting Plate.....	453979	5642-43-44-45-46
Screw—Lead Attaching—Resistance Unit.....	453464	All
Screw—Mounting Plate Attaching (10-32x $\frac{1}{2}$ ").....	453464	All
Screw—Mounting Plate Attaching (10-32x $\frac{7}{8}$ ").....	453979	All
Screw—Regulator Support Bracket Attaching.....	1916016	All
Screw—Resistance Unit Attaching.....	453464	All
Screw—Return Circuit Terminal.....	453979	5642-43-44-45-46
Screw—Terminal Stud Insulation Plate Attaching.....	453464	All
WASHERS		
Washer—Armature Adjustment Locking Screw.....	810794	All
Washer—Armature Attaching Screw.....	810794	All
Washer—Contact Bracket Attaching Screw.....	810794	All
Washer—Current Regulator Mounting Nut—Plain.....	120386	All
Washer—Ground Screw—Plain.....	1902988	All
Washer—Mounting Plate Attaching Screw—Plain.....	1902988	All
Washer—Regulator Support Bracket Attaching Screw.....	810794	All
Washer—Relay & Reg. Lead Screw—To Mtg. Plate ($\frac{1}{8}$ " O.D.).....	1914472	All
Washer—Relay & Reg. Lead Screw—To Mtg. Plate ($\frac{1}{8}$ " O.D.).....	1856056	All
Washer—Return Circuit Lead Screw—Plain—To Mtg. Plate.....	1856056	5642-43-44-45-46
Washer—Return Circuit Terminal Screw—Plain.....	186056	5642-43-44-45-46
Washer—Return Circuit Terminal Screw—Insulation.....	*814124	5642-43-44-45-46
Washer—Terminal Stud—Plain.....	810492	All

*Use 1886250 Ins. Washer, 1871265 Ins. Bushing and 807340 Plain Washer with cast iron bases.

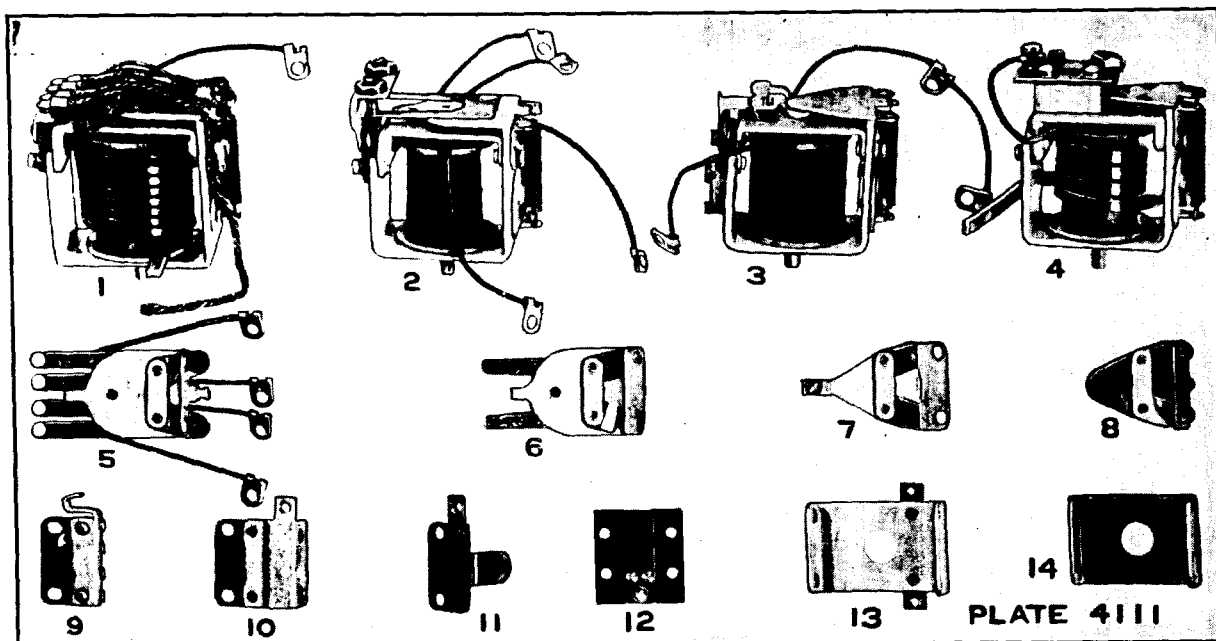
Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Name	Part No.	Used on Models
VASHERS—Continued		
Washer—Terminal Stud Insulation Plate Attaching Screw.....	1902988	All
Washer—Terminal Connector Strap—Insulation ($\frac{1}{4}$ I.D.).....	1902746	All
Washer—Terminal Connector Strap—Ins. Bushing.....	*1861788	All
MISCELLANEOUS		
BUSHING—Return Circuit Terminal Screw Insulation.....	*813705	5642-43-44-45-46
Contact BRACKET less Point.....	1873776	All
CONDENSER.....	1900272	5643-44
Cover SEAL.....	5014690	All
GASKET—Cover.....	1883117	All
GASKET—Terminal Stud Insulation Plate (2).....	1902271	All
INSULATOR—Current Regulator Shunt Winding ($\frac{1}{16}$ I.D.) ..	37330	All
INSULATOR—Current Regulator Shunt Winding ($\frac{3}{16}$ I.D.)..	1922332	All
LEAD—Resistance Unit.....	18212	All
LEAD—Relay and Regulator Jumper.....	1839111	5634-35-36-39
LEAD—Relay to bottom of Mtg. Plate.....	1880425	5634-35-36-38-39
LEAD—Return Circuit Terminal.....	1835401	5642-43-44-45-46
LEAD—Voltage Regulator to bottom of Mtg. Plate.....	1880426	5634-35-36-38-39
PLATE—Terminal Stud Insulation.....	37300	All
PLATE—Terminal Stud Insulation.....	1881026	5638-39
RESISTANCE UNIT.....	1842093	5634-35-36-37-38-39-41-47-48-49
RESISTANCE UNIT.....	1842092	5643-44-46
RESISTANCE UNIT.....	1874451	5645
RESISTANCE UNIT.....	18213	5640
RESISTANCE UNIT.....	1874451	5642
STRAP—Terminal Stud Connector.....	37298	All
STUD—Cover Attaching.....	1883116	All
STUD—Cover Attaching (with hole for seal).....	1888052	All
STUD & CONNECTOR—Terminal.....	1883629	All
STUD Only Terminal.....	1901646	All
SUPPORT—Contact Bracket—Current Regulator.....	1843160	All
SUPPORT—Contact Bracket Voltage Regulator.....	1843160	All
SHIELDING PARTS		
Terminal SHIELD Assembly.....	1883900	5639
Terminal SHIELD Only.....	1888946	5638
Terminal SHIELD Only.....	1883901	5639
Terminal Shield Attaching SCREW.....	1901838	5638-39
Terminal Shield Attaching Screw LOCK WASHER.....	1880781	5638-39
Terminal Shield Attaching Screw WASHER—Plain.....	834231	5638-39
Terminal Shield COVER.....	1883902	5638-39
Terminal Shield Cover SCREW.....	1888975	5638-39
Terminal Shield Cover LOCK WASHER.....	1901832	5638-39
Terminal Shield COUPLING ($\frac{1}{4}$ -24 thread).....	1884029	5638-39
Terminal Shield COUPLING ($\frac{1}{4}$ -18x1).....	1883830	5638-39
Terminal Shield Coupling NUT ($\frac{1}{4}$ -24).....	1884030	5638-39
Terminal Shield Coupling NUT ($\frac{1}{4}$ -18).....	1883831	5638-39

*Later units use 1889909 Ins. Washer ($\frac{1}{8}$ I.D.) and 1889908 Ins. Bushing.

*Use 1886250 Ins. Washer, 1871265 Ins. Bushing and 807340 Plain Washer with cast iron bases.

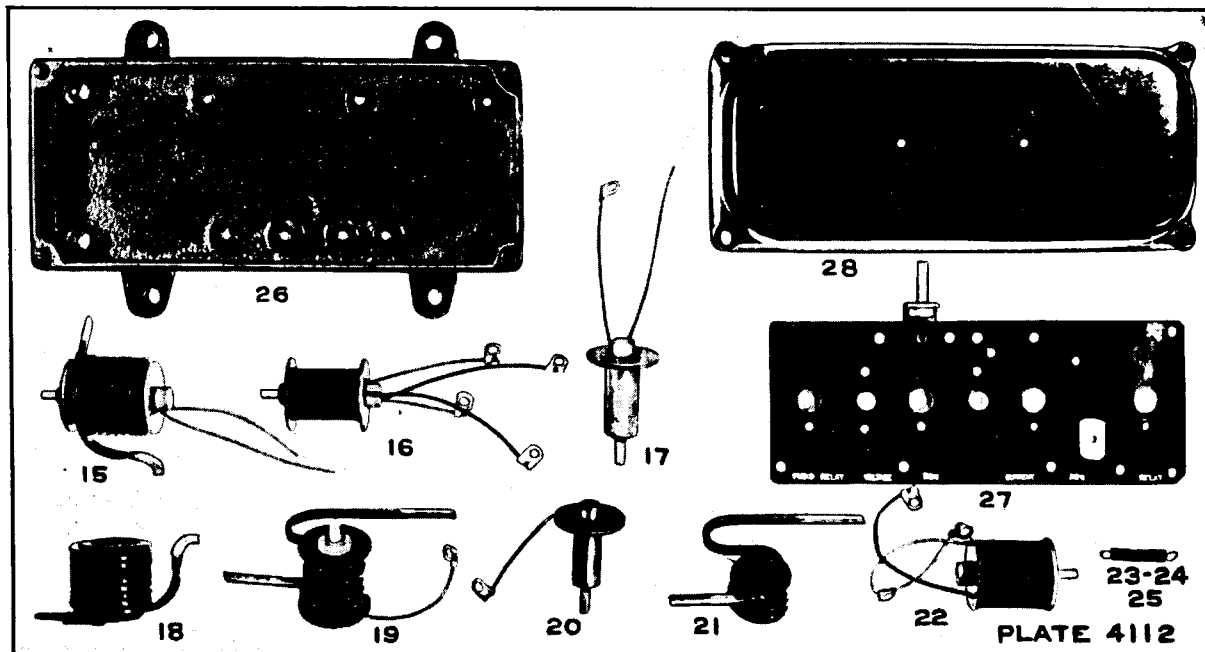


Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Cutout Relay	Field Relay	Voltage Regulator	Current Regulator	Cutout Relay Armature	Field Relay Armature	Voltage Regulator Armature	Current Regulator Armature	Cutout Relay Contact Bracket	Field Relay Contact Bracket	Voltage Regulator Contact Bracket	Current Regulator Contact Bracket	Relay Armature Stop Bracket	Voltage Regulator Armature Stop Bracket
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
1118451	1844609		1859207	1839106	1839042		18194	18194	1839044		1839108	1839108	1916013	
1118452	1842088	1842091	1842090	1880178	1848542	1842798	1842792	1902844	1848545	1842799	1842790	1842784	1848547	1842788
1118453	1839041		1864129	1864128	1839042		1861996	1861996	1839044		1842784	"	1916013	
1118454	1884194		1905843	1865309	1839042		18194	18194	"		1924779	1924779	"	
1118455	1850937		1902322	1874236	"		"	"	"		"	"	"	
1118456	1839041		1839107	1839106	"		"	"	"		1839108	1839108	"	
1118457	1850937		1855467	1850934	"		"	"	"		"	"	"	
1118458	"		"	"	"		"	"	"		"	"	"	
1118459	"		"	1905377	"		"	"	"		"	"	"	
1118460	1842088	1885159	1885161	1885164	1848542	1885160	1885162	"	1348545	1842799	1885163	1902846	1848547	1842788
1118461	1884194		1905843	1865309	1839042		18194	"	1839044		1924779	1924779	1916013	
1118462	1839041		1864129	1864128	"		1861996	1861996	"		1842784	1842784	"	
1118463	1850937		1865310	1874236	"		18194	18194	"		1924779	1924779	"	
1118464	"		1855467	1850934	"		"	"	"		1839108	1839108	"	
1118465	1839041		1858690	1883180	"		"	"	"		1924779	1924779	"	
1118466	1886985	1886994	1886992	1886989	1848542	1842798	1842792	1902844	1837879	1842799	1842790	1842784	1848547	1842788
1118467	1850937		1887081	1887080	1839042		1861996	1861996	1839044		1842784	"	1916013	
1118468	1844609		1883225	1864128	"		"	"	"		"	"	"	
1118469	1884194		1905843	1850934	"		18194	18194	"		1839108	1839108	"	
1118470	1887615		1887617	1887616	"		1861996	1861996	"		1842784	1842784	"	
1118471	1839041		1858690	1865628	"		18194	18194	"		1924779	1924779	"	
1118472	"		1864129	1864128	"		1861996	1861996	"		1842784	1842784	"	
1118473	"		"	"	"		"	"	"		"	"	"	
1118474	1887615		1865310	1865437	"		18194	18194	"		1924779	1924779	"	
1118475	1839041		1858690	1883180	"		"	"	"		"	"	"	
1118476	"		"	"	"		"	"	"		"	"	"	
1118477	1850937		1855467	1905377	"		"	"	"		1839108	1839108	"	
1118478	1887615		1887617	1887616	"		1861996	1861996	"		1842784	1842784	"	
1118479			1889946				"				"			

 * 18194 has Tungsten Point—Zinc—Round head.
 1861996 has Platinum Point—Copper—Round head.
 1842792 has Silver Point—Zinc—Extension lip.

®Includes Jumper Lead.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Cutout Relay Winding	Field Relay Winding	Cutout Relay Shunt Winding	Cutout Relay Series Winding	Current Regulator Winding	Current Regulator Shunt Winding	Current Regulator Series Winding	Voltage Regulator Winding	Voltage Regulator Armature Spring	Current Regulator Armature Spring	Relay Armature Spring	Base	Mounting Plate	Cover
	15	16	17	18	19	20	21	22	23	24	25	26	27	28
1118451	1844610		1835285		18202	18207		1835282	1841953	1841953	1905028	1883111	1880423	1883112
1118452	1842779	1842796	1859116	1842780	1880179	1880180	1842783	1842787	37339	1885649	*1841953	1842080	1869271	1889912
1118453	18203		18204		18202	18207		18201	1841953	1841953	1905028	1883111	1880423	1883112
1118454	1884195		1884196		1850935	1850936		1905842	"	"	"	1884533	1855469	"
1118455	1850938		1850939		"	"		1901991	"	"	"	1884533	"	"
1118456	18203		18204		18202	18207		18201	"	"	"	1883111	1880423	"
1118457	1850938		1850939		1850935	1850936		1855468	"	"	"	1885077	1855469	"
1118458	"		"		"	"		"	"	"	"	"	"	"
1118459	"		"		1905378	"		"	"	"	"	"	"	"
1118460	1842779	1842796	1859116	1842780	1880179	1880180	1842783	1842787	37339	"	*1841953	1885157	1869271	1842081
1118461	1884195		1884196		1850935	1850936		1905842	1841953	"	1905028	1884533	1855469	1883112
1118462	18203		18204		18202	18207		18201	"	"	"	1883111	1880423	"
1118463	1850938		1850939		1850935	1850936		1855468	"	"	"	1884533	1855469	"
1118464	"		"		"	"		"	"	"	"	"	"	"
1118465	18203		18204		1883181	18207		18201	"	"	"	1883111	1880423	"
1118466	1886986	1886995	1886988	1886987	1886990	1886991	1887882	1886993	37339	"	*1841953	1886980	1886981	1842081
1118467	1850938		1850939		1850935	1850936		1855468	1841953	"	1905028	1884533	1855469	1883112
1118468	1844610		1835285		18202	18207		1883184	"	"	"	1883111	1880423	"
1118469	1884195		1884196		1850935	1850936		1905842	"	"	"	1885077	1855469	"
1118470	1850938		1850939		1865438	"		1855468	"	"	"	1883111	1880423	1883112
1118471	18203		18204		18202	18207		18201	"	"	"	"	"	"
1118472	"		"		"	"		1855468	"	"	"	"	"	"
1118473	"		"		"	"		18201	"	"	"	1888233	"	"
1118474	1850938		1850939		1865438	1850936		1855468	"	"	"	1885077	1888774	"
1118475	18203		18204		1883181	18207		18201	"	"	"	1883111	1880423	"
1118476	"		"		"	"		"	"	"	"	"	"	"
1118477	1850938		1850939		1905378	1850936		1855468	"	"	"	1885077	1855469	"
1118478	"		"		1865438	"		"	"	"	"	1883111	1880423	"
1118479								1889954	"			1889940	1889942	1878514

*37339 is Armature Spring for Field Relay.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Armature Adjusting Locking Screw.....	453844	All
Lock Washer—Armature Attaching Screw.....	453844	All
Lock Washer—Armature Stop Attaching Screw (Relay).....	1902148	1118452; 60-6
Lock Washer—Condenser Attaching Screw.....	453844	1118454; 61
Lock Washer—Contact Terminal Screw—Shakeproof.....	138530	All
Lock Washer—Contact Terminal Screw.....	453844	All
Lock Washer—Contact Bracket Attaching Screw.....	453844	All
Lock Washer—Generator Field Connecting Lead Screw.....	1914123	1118479
Lock Washer—Ground Screw.....	1914123	All
Lock Washer—Lead Attaching Screw (Relay & Regulator to Mounting Plate).....	1914123	All
Lock Washer—Lead Attaching Nut (To Current Regulator).....	453299	1118452; 60-6
Lock Washer—Lead Attaching Screw (To Field Relay & Voltage Regulator).....	453844	1118452; 60-6
Lock Washer—Mounting Plate Attaching Screw.....	1914123	All
Lock Washer—Regulator Contact Screw—Shakeproof.....	1901842	All
Lock Washer—Regulator Support Bracket Screw.....	453299	All
Lock Washer—Relay & Regulator Mounting Nut—Shakeproof.....	1872430	1118452-6; 60-2-6; 70-2-3-4-8
Lock Washer—Relay & Regulator Mounting Nut.....	453294	1118451-3-4-5-7-8-9; 61-3-4-5-7-8-9; 71-5-6-7-9
Lock Washer—Resistance Mounting Screw.....	1914123	All
Lock Washer—Resistance Terminal Nut.....	853844	All
Lock Washer—Resistance Lead Attaching Screw.....	1914123	All
Lock Washer—Return Circuit Lead Screw (On Mtg. Plate).....	1914123	1118454-5-7-8-9; 61-3-4-9; 74-7
Lock Washer—Return Circuit Lead Screw.....	9421423	1118455; 63-6-7; 74-7
Lock Washer—Terminal Outlet Box Screw.....	1914123	1118460
Lock Washer—Terminal Stud Nut ($\frac{5}{16}$).....	9421424	All
Lock Washer—Terminal Screw (Return Circuit).....	1914123	1118454-7-8-9; 64-9
Lock Washer—Terminal Screw Ins. Plate Attaching Screw.....	1914123	1118451-2-3-4-6-7-8; 61-4-8-9; 78
NUTS		
Nut—Contact Screw Lock.....	1916080	All
Nut—Contact Terminal Screw.....	30986	All
Nut—Lead Attaching (To Current Regulator).....	30986	1118452; 60-6
Nut Relay & Regulator Mounting.....	29991	1118451-3-4-7-8-9; 61-3-4-5-7-8-9; 71-5-6-7-9
Nut—Relay & Regulator Mounting ($\frac{1}{4}$ -28x $\frac{11}{16}$ x $\frac{1}{8}$).....	1869286	1118452-6; 60-2-6; 70-2-3-4-8
Nut—Relay & Regulator Post.....	29991	All
Nut—Resistance Terminal.....	30986	All
Nut—Return Circuit Lead Screw (On Mounting Plate).....	453433	1118454-5-7-8-9; 61-3-4-7-9; 74-7
Nut—Terminal Stud ($\frac{3}{16}$ thk.).....	124920	1118451-2-3-4-6-7-8-9; 60-1-4-8-9; 79
Nut—Terminal Stud ($\frac{5}{32}$ thk.).....	120368	1118451-2-3-4-5-6-7-8-9; 60-1-2-3-4-5-6-7-8-9; 70-1-2-3-4-5-6-7-9
Nut—Terminal Screw (Return Circuit Lead).....	453433	1118454-7-8-9; 61-4
Nut—Terminal Screw (Return Circuit Lead).....	134551	1118455; 63-6-7; 74-7
SCREWS		
Screw—Armature Adjustment Locking.....	1916015	All
Screw—Armature Attaching.....	1916016	All
Screw—Armature Attaching (Relay).....	22820	1118452; 60-6
Screw—Armature Attaching (Field Relay).....	1916016	1118452; 60
Screw—Armature Stop Attaching (Relay).....	1902147	1118452; 60-6
Screw—Condenser Attaching.....	1916016	1118454; 61
Screw—Contact Bracket Attaching—Relay.....	22820	All
Screw—Contact Bracket Attaching—Regulator.....	1916016	All
Screw—Contact Terminal (Regulator).....	22820	All
Screw—Cover Attaching.....	1865614	1118479
Screw—Current Regulator Contact—Platinum.....	1858692	1118454-5; 60-1-3-5; 71-4-5-6
Screw—Current Regulator Contact—Silver.....	1839108	1118451-6-7-8-9; 64-9; 77
Screw—Current Regulator Contact—Tungsten.....	1861998	1118452-3; 62-6-7-8; 70-2-3-8
Screw—Field Relay Contact—Platinum.....	1901109	1118452; 66
Screw—Field Relay Contact—Tungsten.....	1861998	1118460
Screw—Generator Field Connecting Lead.....	453319	1118479
Screw—Ground.....	1949653	1118451-2-3-4-5-6-7-8-9; 60-1-2-3-4-5-6-7-8-9; 70-1-2-3-4-5-6-7-8
Screw—Lead Attaching—Relay & Regulator (To Mtg. Plate).....	453464	All
Screw—Lead Attaching (Return Circuit—In Mtg. Plate).....	453797	1118454-5-7-8-9; 61-3-7; 74-7
Screw—Lead Attaching (Resistance Unit).....	453464	1118451; 61-2-3-4-5-7-8-9; 70-1-2-3-4-5-6-7-8-9
Screw—Lead Attaching (To Field Relay & Voltage Regulator).....	453461	1118452; 60-6

Parts not listed in this catalog will not be sold separately.

MINOR PARTS SECTION

Name	Part No.	Used on Models
CREWS—Continued		
Screws—Mounting Plate Attaching (10-32½).....	453464	1118451-2-3-4-5-6-7-8-9; 60-1-2-3-4-5-6-7-8-9; 70-1-2-3-4-5-6-7-8-9
Screw—Mounting Plate Attaching (10-32x7⁄8).....	453979	1118451-3-4-5-6-7-8-9; 61-2-3-4-5-7-8-9; 70-1-2-3-4-5-6-7-8
Screw—Regulator Support Bracket Attaching.....	1916016	All
Screw—Resistance Unit Attaching.....	453464	All
Screw—Return Circuit Terminal.....	453979	1118454-7-8-9; 61-4-9
Screw—Terminal Stud Insulation Plate Attaching.....	453464	1118451-2-3-4-6-7-8; 61-2-4-8-9; 78
Screw—Terminal Outlet Box Attaching.....	120055	1118460
Screw—Voltage Regulator Contact—Platinum.....	1858692	1118454-5; 61-3-5; 71-4-5-6
Screw—Voltage Regulator Contact—Silver.....	1839108	1118451-6-7-8-9; 64-9; 77
Screw—Voltage Regulator Contact—Tungsten.....	1861998	1118453; 62-7-8; 70-2-3-8-9
WASHERS		
Washer—Armature Adjustment Locking Screw.....	810794	All
Washer—Armature Attachment Screw.....	810794	All
Washer—Contact Bracket Attaching Screw.....	810794	All
Washer—Cover Screw—Ins.....	1865616	1118479
Washer—Current Regulator Mounting Nut.....	130386	1118451-3-4-5-6-7-8-9; 61-2-3-4-5-7-8-9; 70-1-2-3-4-5-6-7-8
Washer—Ground Screw.....	1902988	All
Washer—Mounting Plate Attaching Screw.....	1902988	All
Washer—Regulator Support Bracket Attaching Screw.....	810794	1118468
Washer—Relay & Reg. Lead Screw (To Mtg. Plate) ⅞ O.D.....	1856056	All except 1118452; 60-6
Washer—Relay & Reg. Lead Screw (To Mtg. Plate) ⅞ O.D.....	1914472	All except 1118452; 60-6
Washer—Return Circuit Lead Screw (To Mtg. Plate).....	1856056	1118454-5-7-8-9; 61-3; 74-7
Washer—Return Circuit Terminal Screw.....	1904492	1118455; 63-6-7; 74-7
Washer—Return Circuit Terminal Screw—Ins.....	*814124	1118454-7-8-9; 61
Washer—Return Circuit Terminal Screw—Ins.....	805804	1118455; 63-6-7; 74-7
Washer—Return Circuit Terminal Screw—Ins.....	1886250	1118464-9
Washer—Return Circuit Terminal Screw—Plain.....	*826319	1118454-7-8-9; 61
Washer—Return Circuit Terminal Screw—Plain.....	1856056	1118464-9
Washer—Space—Voltage Regulator Winding.....	1905125	1118452
Washer—Terminal Connector Strap Insul. (¼x¾x⅛).....	1902746	All except 1118452; 60-6
Washer—Terminal Connector Strap Insul. (⅞ I.D.x¾x⅛).....	1889909	All except 1118452; 60-6
Washer—Terminal Connector Strap Insulation Bushing.....	*1861788	All except 1118452; 60-6
Washer—Terminal Outlet Box Screw.....	1902988	1118460
Washer—Terminal Stud.....	810492	All
Washer—Terminal Stud Insulation Plate Attaching Screw.....	1902988	1118451-2-3-4-6-7-8; 61-4-8-9; 78
MISCELLANEOUS		
BRACKET—Current Regulator Contact (less Point).....	1873776	1118451-2-3-4-5-6-7-8-9; 60-1-2-3-4-5-6-7-8-9; 70-1-2-3-4-5-6-7-8
BRACKET—Voltage Regulator Contact (less Point).....	1873776	1118451-3-4-5-6-7-8-9; 61-2-3-4-5-7-8-9; 70-1-2-3-4-5-6-7-8-9
BUSHING—Return Circuit Screw Insulation.....	*813705	1118454-7-8-9; 61
BUSHING—Return Circuit Screw Insulation.....	1884535	1118455; 63-6-7; 74-7
BUSHING—Return Circuit Screw Insulation.....	1871265	1118464-9
BUSHING—Terminal Connector Strap Insulation.....	1889908	All except 1118452; 60-6
CLIP—Terminal (.323 dia. hole).....	200198	1118473
CONDENSER.....	1869704	1118454; 61
Cutout Relay Armature STOP.....	1860461	1118452; 60-6
GASKET—Cover.....	1883117	1118451-3-4-5-6-7-8-9; 61-2-3-4-5-7-8-9; 70-1-2-3-4-5-6-7-8
GASKET—Cover.....	1842082	1118452; 60-6
GASKET—Cover.....	1878510	1118479
GASKET—Terminal Stud Insulation Plate (2).....	1902271	1118451-2-3-4-6-7-8; 60-1-8-9; 78
INSULATOR—Current Regulator Winding (⅞ I.D.).....	37330	All
INSULATOR—Current Regulator Winding (⅞ I.D.).....	1922332	All
INSULATOR—Cutout Relay Winding.....	37330	All
LEAD—Current Regulator to Field Relay.....	1842801	1118452; 60
LEAD—Cutout Relay to under Mounting Plate.....	1848551	1118452; 60-6
LEAD—Cutout Relay to under Mounting Plate.....	1880425	1118451-3-6; 62; 73-4-8
LEAD—Relay & Regulator Jumper.....	1839111	1118456; 62; 70-2-3-4-8
LEAD—Resistance to current Regulator.....	1881599	1118452; 60
LEAD—Resistance to current Regulator.....	1903547	1118466
LEAD—Resistance to Voltage Regulator.....	1869285	1118479
LEAD—Resistance Unit.....	18212	1118451-3-4-5-6-7-8-9; 61-2-3-4-5-7-8-9; 70-1-2-3-4-5-6-7-8

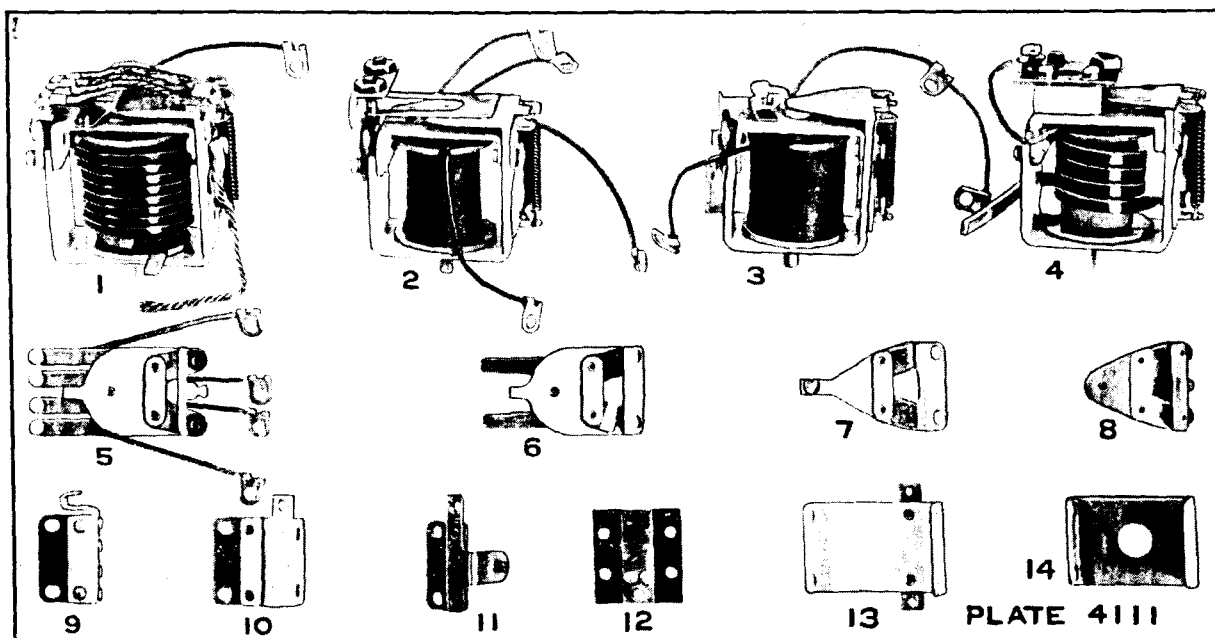
*Later units use 1889909 Insulation Washer and 1889908 Insulation Bushing.

*Use 1886250 Insulation Washer, 807340 Plain Washer and 1871265 Insulation Bushing with cast iron base.

MINOR PARTS SECTION

Name	Part No.	Used on Models
MISCELLANEOUS—Continued		
LEAD—Return Circuit Terminal.....	1835401	1118454-7-8-9; 61-4-9
LEAD Assembly—Return Circuit Terminal (& Stud).....	1886983	1118466
LEAD—Voltage Regulator to under Mounting Plate.....	1880426	1118451-3-6; 62; 73-4-8
LEAD—Voltage Regulator to under Mounting Plate.....	1848550	1118452; 60-6
PLATE—Terminal Stud Insulation.....	37300	1118451-2-3-4-6-7-8-9; 60-1-8-9; 78
PLATE—Terminal Stud Insulation.....	1881026	1118455-9; 62-3-4-5-6-7; 70-1-2-3-4-5-6-7
RESISTANCE UNIT (25 ohms).....	1865914	1118451
RESISTANCE UNIT (30 ohms).....	1901453	1118479
*RESISTANCE UNIT (75 ohms).....	*1881629	1118452; 66
RESISTANCE UNIT (100 ohms).....	18213	1118460-8
RESISTANCE UNIT (175 ohms).....	1842093	1118452-3-6; 62-5; 71-2-3-5-6; 80
RESISTANCE UNIT (250 ohms).....	1874451	1118457; 63-6
RESISTANCE UNIT (375 ohms).....	1842092	1118452-4-5-8-9; 61-4-6-7-9; 70-4-7-8
SEAL—Cover.....	5014690	All
STRAP—Resistance Connector.....	1889945	1118479
STRAP—Terminal Stud Connector.....	37298	1118451-3-4-5-6-7-8-9; 61-2-3-4-5-7-8-9; 70-1-2-3-4-5-6-7-8
Stud—Cover Attaching.....	1883116	1118451-3-4-5-6-7-8-9; 61-2-3-4-5-7-8-9; 70-1-2-3-4-5-6-7-8
Stud—Cover Attaching (with Hole for Seal).....	1880052	1118451-3-4-5-6-7-8-9; 61-2-3-4-5-7-8-9; 70-1-2-3-4-5-6-7-8
STUD—Cover Attaching.....	1842083	1118452; 60-6
STUD Only—Terminal.....	1901646	1118451-3-4-5-6-7-8-9; 61-2-3-4-5-7-8-9; 70-1-2-3-4-5-6-7-8
STUD & CONNECTOR—Battery Terminal.....	1869275	1118452; 60-6
STUD & CONNECTOR—Field.....	1869277	1118452; 60-6
STUD & CONNECTOR—Terminal.....	1883629	1118451-3-4-5-6-7-8-9; 61-2-3-4-5-7-8-9; 70-1-2-3-4-5-6-7-8
STUD & LEAD—Return Circuit Terminal.....	1884536	1118455; 63-7; 74-7
SUPPORT—Contact Bracket—Current Regulator.....	1843160	1118451-2-3-4-5-6-7-8-9; 60-1-2-3-5-6-7-8-9; 70-1-2-3-4-5-6-7-8
SUPPORT—Contact Bracket—Voltage Regulator.....	1843160	1118451-3-4-5-6-7-8-9; 61-2-3-5-7-8-9 70-1-2-3-4-5-6-7-8-9
Terminal Outlet BOX.....	1885158	1118460
SHIELDING PARTS		
CONDENSER—For Terminal Shield (Shipped separate).....	1883934	1118465; 75-6
Return Circuit Terminal SHIELD.....	1884534	1118455; 63-7
Return Circuit SHIELD.....	1888971	1118466
Return Circuit SHIELD.....	1888437	1118474-7
Return Circuit Terminal Shield CAP.....	1883931	1118455; 63-6-7; 74-7
Terminal SHIELD.....	1888946	1118455; 63-7; 70-1-2-4-5-7
Terminal SHIELD.....	1885866	1118462; 73
Terminal SHIELD.....	1887102	1118465
Terminal SHIELD.....	1888973	1118466
Terminal SHIELD.....	1889397	1118476
Terminal Shield Attaching SCREW.....	1901838	1118455; 62-3-5-6-7; 70-1-2-3-4-5-6-7
Terminal Shield Attaching Screw LOCK WASHER.....	1880781	1118455; 62-3-5-6-7; 70-1-2-3-4-5-6-7
Terminal Shield Attaching Screw Plain WASHER.....	1902988	1118455; 62-3-5-6-7; 70-1-2-3-4-5-6-7
Terminal Shield COVER.....	1883902	1118455; 62-3-7; 70-1-2-3-4-7
Terminal Shield COVER.....	1887422	1118465; 75-6
Terminal Shield COVER.....	1888974	1118466
Terminal Shield Cover SCREW.....	1888975	1118455; 62-3-5-6-7; 70-1-2-3-4-5-6-7
Terminal Shield Cover Screw LOCK WASHER.....	1901832	1118455; 62-3-5-6-7; 70-1-2-3-4-5-6-7
Terminal Shield COUPLING (11-24 thread).....	1884029	1118455; 63-5-6-7; 70-1-2-4-5-6-7-9
Terminal Shield COUPLING (11-18 thread).....	1883830	1118455; 62-3-5-6-7; 70-1-2-3-4-5-6-7
Terminal Shield COUPLING (11-18x1½-11-18 Internal thread).....	1888264	1118473
Terminal Shield Coupling NUT (11-24 thread).....	1884030	1118455; 63-5-6-7; 70-1-2-4-5-6-7-9
Terminal Shield Coupling NUT (11-18 thread).....	1883831	1118455; 62-3-5-6-7; 70-1-2-3-4-5-6-7

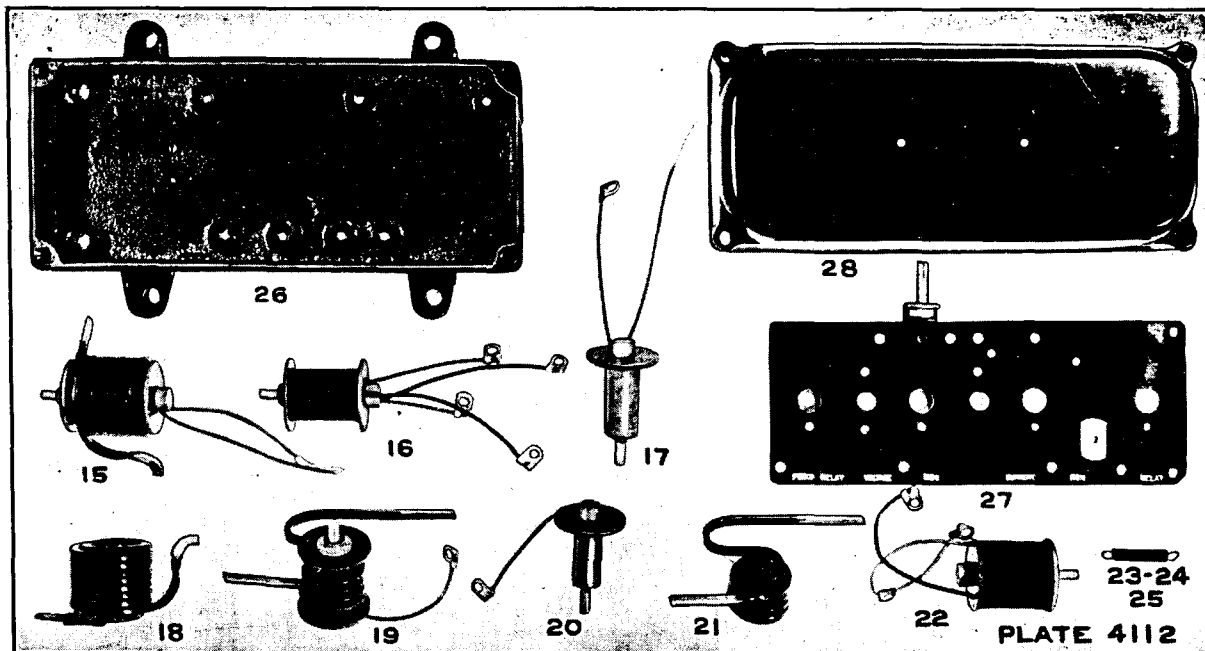
*To service 1881629 Resistance in 1118466 use 1901971 Resistance Package and install according to instructions.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Cutout Relay	Field Relay	Voltage Regulator	Current Regulator	Cutout Relay Armature	Field Relay Armature	Voltage Regulator Armature	Current Regulator Armature	Cutout Relay Contact Bracket	Field Relay Contact Bracket	Voltage Regulator Contact Bracket	Current Regulator Contact Bracket	Relay Armature Stop Bracket	Voltage Regulator Armature Stop Bracket
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
1118182	1887615		1887617	1887616	1839012		1861996	1861996	1839041		1812784	1812784	1916013	
1118183	1839041		1864129	1864128	"		"	"	"		"	"	"	
1118184	1850937		1855467	1905377	"		18194	18194	"		1839108	1839108	"	
1118185	1839041		1864129	1874698	"		1861996	1861996	"		1842784	1842784	"	
1118186	1887615		1887617	1887616	"		"	"	"		"	"	"	
1118187	"		1900909	"	"		"	"	"		"	"	"	
1118188	1839041		1884013	1884042	"		1884044	1884044	"		"	"	"	
1118190	1814609		1883225	1864128	"		1861996	1861996	"		"	"	"	
1118192	1887615		1887617	1887616	"		"	"	"		"	"	"	
1118193			1902820				"				"			
1118191	1812088	1842091	1812090	1880178	1848512	1812798	1842792	1902814	1848515	1812799	1812790	1812784	1818517	1842788
1118195	1839041		1858690	1865628	1839012		18194	18194	1839041		1921779	1921779	1916013	
1118196			1904913				1905029				1312731			
1118197	1850937		1865310	1871236	1839012		18194	18194	1839041		1921779	1921779	1916013	

*18194 has Tungsten Point.
 1861996 has Platinum Point.
 1812792 has Silver Point.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Cutout Relay Winding	Field Relay Winding	Cutout Relay Shunt Winding	Cutout Relay Series Winding	Current Regulator Winding	Current Regulator Shunt Winding	Current Regulator Series Winding	Voltage Regulator Winding	Voltage Regulator Armature Spring	Current Regulator Armature Spring	Relay Armature Spring	Base	Mounting Plate	Cover
	15	16	17	18	19	20	21	22	23	24	25	26	27	28
1118482	1850938		1850939		1865438	1850936		1855468	1841953	1841953	1905028	1883111	1880423	1883112
1118483	18203		18204		18202	18207		18201	"	"	"	"	"	"
1118484	1850938		1850939		1905378	1850936		1855468	"	"	"	"	"	"
1118485	18203		18204		1836332	18207		18201	"	"	"	"	"	"
1118486	1850938		1850939		1865438	1850936		1855468	"	"	"	"	"	"
1118487	"		"		"	"		1900910	"	"	"	"	"	"
1118488	18203		18204		18202	18207		18201	"	"	"	"	"	"
1118490	1844610		1835285		"	"		1883184	"	"	"	"	"	"
1118492	1850938		1850939		1865438	1850936		1855468	"	"	"	"	"	"
1118493								1902821	"			1902828	1902825	1878514
1118494	1842779	1842796	1859116	1842780	1880179	1880180	1842783	1842787	37339	1885649	*1841953	1842080	1869271	1842081
1118495	18203		18204		18202	18207		18201	1841953	1841953	1905028	1883111	1880423	1883112
1118496								1904914	1908652			1904911	1902825	1878514
1118497	1850938		1850939		1850935	1850936		1855468	1841953	1841953	1905028	1884533	1856469	1883112

*Use 37339 Armature Spring for Field Relay.

Revised to November 1, 1969

SERVICE PARTS CATALOG

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Armature Adjusting Locking Screw.....	453844	All
Lock Washer—Armature Attaching Screw.....	453844	All
Lock Washer—Contact Bracket Attaching Screw.....	453844	All
Lock Washer—Contact Terminal Screw—Shakeproof.....	138530	All
Lock Washer—Contact Terminal Screw.....	453844	All
Lock Washer—Cutout Relay Armature Stop Screw.....	456413	1118494
Lock Washer—Ground Screw.....	1962276	All
Lock Washer—Lead Attaching Screw (Relay & Regulator to Mounting Plate).....	1962276	1118482-3-4-5-6-7-8; 90-2-4-5-6-7
Lock Washer—Lead Attaching Screw—To Resistance Strap.....	1962276	1118493
Lock Washer—Lead Attaching Screw—To Voltage Regulator.....	1901840	1118494
Lock Washer—Lead Attaching Screw—To Voltage Regulator & Field Relay.....	453844	1118494-6
Lock Washer—Mounting Plate Attaching Screw.....	1962276	All
Lock Washer—Regulator Contact Bracket Support Screw.....	453844	All
Lock Washer—Regulator Contact Screw—Shakeproof.....	138537	All
Lock Washer—Relay & Regulator Mounting Nut—Shakeproof.....	1872430	1118482-3-6-7-8; 92-4-5
Lock Washer—Relay & Regulator Mounting Nut.....	9421423	1118484-5; 90-7
Lock Washer—Resistance Lead Attaching Screw.....	1962276	All
Lock Washer—Resistance Mounting Screw.....	1962276	All
Lock Washer—Resistance Terminal Nut.....	453844	All
Lock Washer—Return Circuit Lead Screw—To Mtg. Plate.....	1962276	1118497
Lock Washer—Return Circuit Terminal Screw.....	1962276	1118497
Lock Washer—Terminal Screw.....	453844	1118493
Lock Washer—Terminal Stud Ins. Plate Attaching Screw.....	1962276	1118483-4-5-7-8; 90-2-4-7
Lock Washer—Terminal Stud Nut ($\frac{1}{8}$ ".....	9421424	All except 1118493-4
Lock Washer—Voltage Regulator Attaching Screw.....	1962276	1118493-6
Lock Washer—Voltage Regulator Attaching Screw.....	1901845	1118496
Lock Washer—Voltage Regulator Post Nut.....	1901836	1118493-6
NUTS		
Nut—Contact Screw Lock.....	1916080	All
Nut—Contact Terminal Screw.....	30986	All
Nut—Lead Attaching—To Regulator.....	30986	1118496
Nut—Relay & Regulator Mounting.....	29991	1118484-5; 90-7
Nut—Relay & Regulator Mounting ($\frac{1}{4}$ -28x $\frac{1}{8}$ x $\frac{1}{8}$).....	1869286	1118482-3-6-7-8; 92-4-5
Nut—Relay & Regulator Post.....	29991	All
Nut—Resistance Terminal.....	30986	All
Nut—Return Circuit Lead Screw—To Mtg. Plate.....	453433	1118497
Nut—Return Circuit Terminal Screw.....	453433	1118497
Nut—Terminal Screw.....	1902833	1118493
Nut—Terminal Stud ($\frac{1}{8}$ " thk.).....	124920	1118483-4-5-7-8; 90-4-7
Nut—Terminal Stud ($\frac{3}{8}$ " thk.).....	120368	1118482-3-4-5-6-7-8; 90-2-4-5-7
Nut—Voltage Regulator Attaching Screw.....	453433	1118493
SCREWS		
Screw—Armature Adjustment Locking.....	1916015	All
Screw—Armature Attaching—Field Relay.....	1916016	1118494
Screw—Armature Attaching (Regulator).....	1916016	All
Screw—Armature Attaching (Relay).....	22820	All
Screw—Contact Bracket Attaching—Regulator.....	1916016	All
Screw—Contact Bracket Attaching—Relay.....	22820	1118482-3-4-5-6-7-8; 90-2-4-5-6
Screw—Contact Terminal—Regulator.....	22820	All
Screw—Cover Attaching.....	1922087	1118493-6
Screw—Current Regulator Contact—Platinum.....	1858692	1118495-7
Screw—Current Regulator Contact—Silver.....	1839108	1118484
Screw—Current Regulator Contact—Tungsten.....	1861998	1118482-3-5-6-7-8; 90-2-4
Screw—Cutout Relay Armature Stop Attaching.....	1902147	1118494
Screw—Field Relay Contact—Platinum.....	1901109	1118494
Screw—Ground.....	1949653	1118482-3-4-5-6-7-8; 90-2-4-5-7
Screw—Lead Attaching—Relay & Regulator (To Mtg. Plate).....	453464	1118482-3-4-5-6-7-8; 90-2-4-5-6-7
Screw—Lead Attaching—To Resistance Strap.....	132900	1118493-6
Screw—Lead Attaching (Resistance Unit).....	453464	1118482-3-4-5-6-7; 90-2-5-7
Screw—Lead Attaching—Return Circuit.....	453979	1118497
Screw—Lead Attaching—To Voltage Regulator.....	453464	1118494
Screw—Lead Attaching—To Voltage Regulator & Field Relay.....	453461	1118494
Screw—Mounting Plate Attaching (10-32x $\frac{1}{2}$).....	453464	1118482-3-4-5-6-7-8; 90-2-3-5-6-7
Screw—Mounting Plate Attaching (10-32x $\frac{7}{8}$).....	453979	1118482-3-4-5-6-7-8; 90-2-5-7

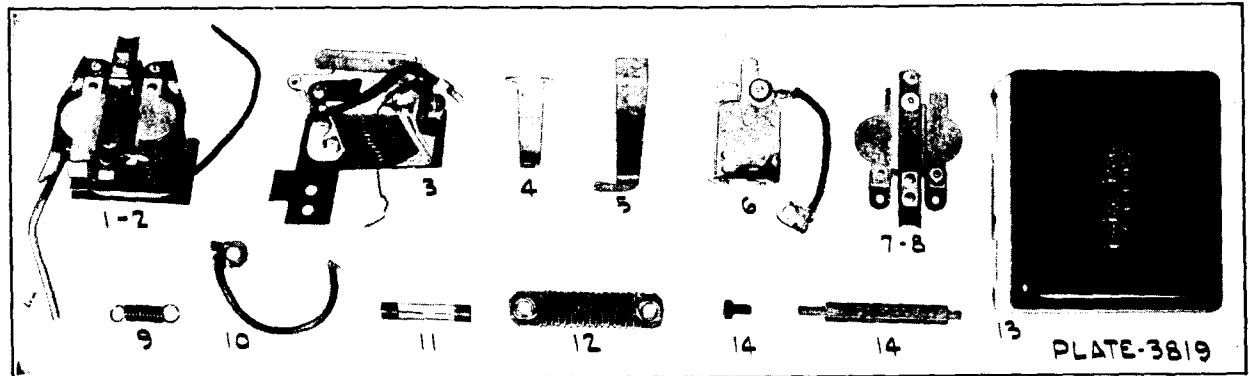
Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Name	Part No.	Used on Models
CREWS—Continued		
Screw—Regulator Contact Bracket Support.....	1916016	All
Screw—Resistance Unit Attaching.....	453464	All
Screw—Return Circuit Terminal.....	453979	1118497
Screw—Terminal.....	1902831	1118493
Screw—Terminal Stud Insulation Plate Attaching.....	453464	11184834-5-7-8; 90-2-4-7
Screw—Voltage Regulator Attaching.....	1902835	1118493-6
Screw—Voltage Regulator Contact—Platinum.....	1858692	1118495-7
Screw—Voltage Regulator Contact—Silver.....	1839108	1118484
Screw—Voltage Regulator Contact—Tungsten.....	1861998	1118482-3-5-6-7-8; 90-2-3-6
VASHERS		
Washer—Armature Adjustment Locking Screw.....	810794	All
Washer—Armature Attaching Screw.....	810794	All
Washer—Contact Bracket Attaching Screw.....	810794	All
Washer—Cover Screw—Ins.....	1865616	1118493-6
Washer—Current Regulator Mounting Nut.....	1914592	1118482-3-4-5-6-7-8; 90-2-5-7
Washer—Ground Screw.....	1902988	All
Washer—Insulation—Return Circuit Terminal Screw.....	1886250	1118497
Washer—Mounting Plate Attaching Screw.....	1902988	All
Washer—Plain—Lead Attaching—To Voltage Regulator.....	1856056	1118494
Washer—Plain—Terminal Screw.....	1902832	1118493
Washer—Plain—Return Circuit Lead Screw—To Mtg. Plate.....	1856056	1118497
Washer—Plain—Return Circuit Terminal Screw.....	1856056	1118497
Washer—Plain—Voltage Regulator Contact Bracket Support Screw.....	810794	1118490-6
Washer—Relay & Reg. Lead Screw (To Mtg. Plate) $\frac{5}{16}$ O.D.....	1856056	1118482-3-4-5-6-7-8; 90-2-5-7
Washer—Relay & Reg. Lead Screw (To Mtg. Plate) $\frac{1}{8}$ O.D.....	1914472	1118482-3-4-5-6-7-8; 90-2-5-7
Washer—Space—Voltage Regulator Winding.....	1905125	1118494
Washer—Terminal Connector Strap Insul. ($\frac{1}{4} \times \frac{3}{4} \times \frac{1}{4}$).....	1902746	1118482-3-4-5-6-7-8
Washer—Terminal Connector Strap Insul. (.315 I.D. $\times \frac{3}{4} \times \frac{1}{4}$).....	1889909	1118482-3-4-5-6-7-8; 90-2-5-7
Washer—Terminal Connector Strap Insulation Bushing.....	1861788	1118482-3-4-5-6-7-8
Washer—Terminal Stud.....	810492	All
Washer—Terminal Stud Insulation Plate Attaching Screw.....	1902988	1118483-4-5-7-8; 90-2-4-7
MISCELLANEOUS		
BRACKET—Current Regulator Contact (less Point).....	1873776	1118482-3-4-5-6-7-8; 90-2-4-5-7
BRACKET—Voltage Regulator Contact (less Point).....	1873776	1118482-3-4-5-6-7-8; 90-2-4-5-6-7
BUSHING—Terminal Connector Strap Insulation.....	1889908	1118482-3-4-5-6-7-8; 90-2-5-7
BUSHING—Insulation—Return Circuit Terminal Screw.....	1871265	1118497
BUSHING—Ins. Terminal Screw.....	816863	1118493
Connector STRAP—Resistance.....	1889945	1118493-6
GASKET—Cover.....	1883117	1118482-3-4-5-6-7-8; 90-2-5-7
GASKET—Cover.....	1878510	1118493-6
GASKET—Cover.....	1842082	1118494
GASKET—Terminal Stud Insulating Plate.....	1902271	1118483-4-5-7-8; 90-2-4-7
INSULATOR—In Base.....	1902829	1118493-6
INSULATOR—Cutout Relay Winding.....	37330	All
INSULATOR—Regulator Winding ($\frac{1}{8}$ I.D.).....	37330	All
INSULATOR—Regulator Winding ($\frac{3}{16}$ I.D.).....	1922332	All
INSULATOR—Terminal Screw.....	1902830	1118493
LEAD—Current Regulator to Field Relay.....	1842801	1118494
LEAD—Cutout Relay to under Mounting Plate.....	1880425	1118483-6-7; 92
LEAD—Cutout Relay to under Mounting Plate.....	1848551	1118494
LEAD—Relay & Regulator Jumper.....	1839111	1118482-3-6-7-8; 92-5
LEAD—Resistance to Current Regulator.....	1881599	1118494
LEAD—Resistance Unit.....	18212	1118482-3-4-5-6-7-8; 90-2-3-5-7
LEAD—Return Circuit.....	1835401	1118497
LEAD—Terminal Connector.....	1902834	1118493
LEAD—Voltage Regulator to under Mounting Plate.....	1880426	1118483-6-7; 92
LEAD—Voltage Regulator to under Mounting Plate.....	1848550	1118494
PLATE—Terminal Stud Insulation.....	37300	1118483-4-5-7; 90-2-4-7
PLATE—Terminal Stud Insulation.....	1881026	1118482-6; 95
RESISTANCE UNIT (30 ohms).....	1901453	1118493
RESISTANCE UNIT (100 ohms).....	18213	1118486; 90-2-6
RESISTANCE UNIT (160 ohms).....	18211	1118483-5-8; 95
RESISTANCE UNIT (175 ohms).....	1842093	1118494
RESISTANCE UNIT (250 ohms).....	1871077	1118497
RESISTANCE UNIT (275 ohms).....	1874451	1118487; 94
RESISTANCE UNIT (375 ohms).....	1842092	1118482-4; 91
SEAL—Cover.....	5014690	All
STOP—Cutout Relay Armature.....	1860461	1118494
STRAP—Terminal Stud Connector.....	37298	1118482-3-4-5-6-7-8; 90-2-5

MINOR PARTS SECTION

Name	Part No.	Used on Models
MISCELLANEOUS—Continued		
STUD—Cover Attaching.....	1883116	1118482-3-4-5-6-7-8; 90-2-5
STUD—Cover Attaching.....	1842083	1118494
STUD—Cover Attaching (with Hole for Seal).....	1888052	1118482-3-4-5-6-7-8; 90-2-5-7
STUD Only—Terminal.....	1901646	1118482-3-4-5-6-7-8; 90-2-5
STUD & CONNECTOR—Battery Terminal.....	1869275	1118494
STUD & CONNECTOR—Field Terminal.....	1869277	1118494
STUD & CONNECTOR—Terminal.....	1883629	1118482-3-4-5-6-7-8; 90-2-5-7
SUPPORT—Contact Bracket—Current Regulator.....	1843160	1118482-3-4-5-6-7-8; 90-2-4-5-7
SUPPORT—Contact Bracket—Voltage Regulator.....	1843160	1118482-3-4-5-6-7-8; 90-2-3-5-6-7
SHIELDING PARTS		
SHIELD—Terminal.....	1885866	1118482
SHIELD—Terminal.....	1900659	1118486
SHIELD—Terminal.....	1889397	1118495
SCREW—Terminal Shield Attaching.....	1901838	1118482-6; 95
LOCK WASHER—Terminal Shield Attaching Screw.....	1880781	1118482-6; 95
WASHER—Terminal Shield Attaching Screw Plain.....	834231	1118482-6; 95
COVER—Terminal Shield.....	1883902	1118482-6
COVER—Terminal Shield.....	1887422	1118495
SCREW—Terminal Shield Cover.....	1888975	1118482-6; 95
LOCK WASHER—Terminal Shield Cover Screw.....	1901832	1118482-6; 95
COUPLING—Terminal Shield (11-18 thread).....	1883830	1118482-6; 95
COUPLING—Terminal Shield (11-24 thread).....	1884029	1118495
COUPLING—Terminal Shield.....	1904912	1118496
NUT—Terminal Shield Coupling (11-18 thread).....	1883831	1118482-6; 95
NUT—Terminal Shield Coupling (11-24 thread).....	1884030	1118495-6



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Current Regulator Assembly	Voltage Regulator Assembly	Relay Assembly	Relay Contact—Lower	Relay Contact—Upper	Relay Armature	Current Regulator Armature	Voltage Regulator Armature*	Armature Spring	Armature Lead	Fuse x	Resistor	Cover	Cover Stud or Screw
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
5540						1872563		1860018	1855733	1859967	115375	1853893	*1853868	1857216
5541						"	1854499	"	"	"	"	1854522	"	"
5542						"	"	1860018	"	1859967	"	1854576	"	"
5543						"	1856018	"	"	"	"	1856447	"	"
5544						1855797		1860018	"	1859967	"	1854576	"	"
5545						1856444	1856018	"	"	"	"	1854522	"	"
5546						1872563		1860018	"	1859967	"	1854576	"	"
5548						1855797		"	"	"	"	"	"	"
5549						"		"	"	"	"	"	"	"
5550						1856444		"	"	"	"	"	1857225	1857226
5551						"		"	"	"	"	1858033	*1853868	1857216
5554						1855797		"	"	"	"	1854576	1857147	"
5555						1859278		"	"	"	"	*1853893	*1858521	"
5556						1856444		1860018	1855733	1859967	"	1854576	*1853868	"
5557						1859002		1858013	1858003	"	"	1858636	*1858521	"
5558						1855797		1860018	1855733	1859967	115375	1853893	*1863868	"
5559	1860442	1860443	1860441	1858708	1858710	1858706	1858700	1858699	1858003	"	"	1858018	1867004	1858019
5560						1856444		1860018	1855733	1859967	115375	1857297	*1853868	1857216
5581						1857448		"	"	"	"	1856926	"	"
5582						"		"	"	"	"	"	"	"
5583						"		"	"	"	"	1859241	"	"
5584						"		"	"	"	"	1859206	"	"
5585						"		"	"	"	"	"	"	"
5586						1872563		"	"	"	115375	1856926	"	"
5587	1860444	1860445	1860441	1858708	1858710	1858706	1859610	1858013	1858003	"	"	1858018	1867004	1858019
5588						1869662		"	"	"	"	1858636	*1853868	1857216
5589						1855797		1860809	1855733	1859967	"	1854576	"	"
5590						"		1860018	"	"	"	1859206	"	"
5591						1859002		1858699	1858003	"	"	1858636	*1858521	"
5592						"		1858013	"	"	"	"	"	"
5593						1857448		1860018	1855733	1859967	"	1860286	*1853868	"
5594						1856511		1860809	"	1855621	"	1854576	*1858521	"
5595						1857448		1860018	"	1859967	"	"	*1853868	"
5596	1860442	1860443	1860441	1858708	1858710	1858706	1858700	1858699	1858003	"	"	1858018	1867004	1858019
5597	"	"	1861263	1861253	"	1861259	"	"	"	"	"	"	"	"
5598	1863545	1861270	1861269	"	"	"	"	"	"	"	"	1861268	"	"
5599	1860444	1860445	1861263	"	"	"	1859610	1858013	"	"	"	1858018	"	"
5600						"	"	1858699	"	"	"	1858636	*1853868	1857216

xNo Fuse on later design.

*When dust proof cover is required use 1865166.

†When dust proof cover is required use 1865313.

□ Later models have two Resistances, 1865615 Inner and 1858018 Outer on models 5559-5587-5596-5597-5599. 1866138 Inner and 1866139 Outer on model 5598.

†1859241 Resistance having 1 1/4" distance between mounting holes is used on later design. 1853893 is 1 1/4" between mounting holes.

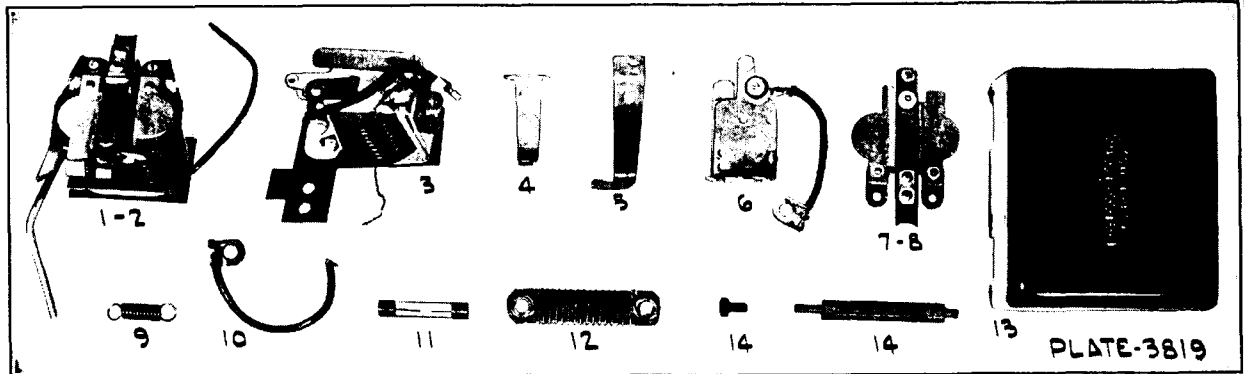
*1860018 Armature does not include Lead. If Lead is required use 1859967 Lead.

MINOR PARTS SECTION

Name	Part No.	Used on Models
OCK WASHERS		
Lock Washer—Cover Attaching Stud.....	121841	5550-5559-5587-5596-5597-5598-5599
Lock Washer—Cover Attaching Stud—Shakeproof.....	138593	5559-5587-5596-5597-5598-5599
Lock Washer—Cover Attaching Screw.....	804485	All except 5550-5559-5587-5596
Lock Washer—Regulator Attaching Nut.....	118874	5559-5587-5596-5597-5598-5599
Lock Washer—Relay Attaching Nut.....	802731	5559-5587-5596-5597-5598-5599
Lock Washer—Relay Contact Attaching Screw.....	131044	5559-5587-5596-5597-5598-5599
Lock Washer—Relay Armature Attaching Screw.....	1900793	All
Lock Washer—Regulator Armature Attaching.....	178156	All
Lock Washer—Resistance Screw.....	106495	All
Lock Washer—Thermostat Attaching Screw.....	106495	5541-5800
Lock Washer—Terminal Screw.....	106496	All except 5550-5559-5587-5596
Lock Washer—Terminal Screw.....	802729	5559-5587-5596-5597-5598-5599
Lock Washer—Terminal Screw—Cadmium.....	121841	5550
IUTS		
Nut—Cover Attaching Stud.....	1858020	5559-5587-5596-5597-5598-5599
Nut—Relay Mounting.....	115295	5559-5587-5596-5597-5598-5599
Nut—Regulator Mounting.....	1843521	5559-5587-5596-5597-5598-5599
Nut—Regulator Armature Attaching.....	140630	When needed
CREWS		
Screw—Relay Contact Attaching.....	132696	5559-5587-5596-5597-5598-5599
Screw—Regulator Armature Attaching.....	1853901	All
Screw—Resistance Attaching (6-32x $\frac{1}{4}$).....	*141542	All
Screw—Resistance Attaching (6-32x $\frac{1}{8}$).....	113901	5559-87-96-97-98-99
Screw—Relay Armature Attaching.....	1904818	All
Screw—Thermostat Attaching.....	141542	5541
Screw—Terminal.....	1866165	All
WASHERS		
Washer—Cover Stud.....	810794	5559-5587-5596-5597-5598-5599
Washer—Relay Contact Attaching Screw—Two hole.....	1858617	5559-5587-5596-5597-5598-5599
Washer—Relay Mounting Nut.....	834231	5559-5587-5596-5597-5598-5599
Washer—Relay Armature Attaching Screw—Two hole—Outer.....	1856614	5540-42-44-46-48-49-50-51-54-55-56-58-59-60-81-82-83-84-85-86-87-89-90-93-94-95-96
Washer—Relay Armature Attaching Screw—Two hole—Inner.....	1850354	5545-50-51-56-59-60-85-87-96
Washer—Relay Armature Attaching Screw—Two hole—Inner.....	813157	5540-41-42-43-44-46-48-49-54-55-57-58-81-82-83-84-86-88-89-90-91-92-93-94-95-97-98-99-5600
Washer—Relay Armature Attaching Screw—Two hole—Outer.....	813170	5541-43-45-57-88-91-92-97-98-99-5600
Washer—Regulator Attaching Nut—Current.....	823893	5559-5587-5596-5597-5598-5599
Washer—Regulator Armature Screw—Plain.....	814203	All
Washer—Resistance Attaching Screw—Ins.....	1866113	5559-87-96-97-98-99
Washer—Resistance Attaching Screw—Plain.....	833960	5559-87-96-97-98-99
MISCELLANEOUS		
BUMPER—Regulator Armature.....	1864130	5559-87-96-97-99
BUSHING—Current Regulator Post.....	1858001	5559-5587-5596-5597-5598-5599
BUSHING—Relay Contact Attaching Screw.....	808335	5559-5587-5596-5597-5598-5599
BUSHING—Relay Lead Ins.....	1860739	5559-5587-5596-5597-5598-5599
BUSHING—Relay Post Insulation.....	1860719	5559-5587-5596-5597-5598-5599-5801
BUSHING—Resistance Attaching Screw—Ins.....	1866112	5559-87-96-97-98-99
Connector LEAD—Current to Voltage Regulator.....	*819527	5559-5587-5596-5597-5598-5599
Connector Lead SLEEVE.....	1858012	5559-5587-5596-5597-5598-5599
Cover SEAL.....	5014690	All 3 unit
Felt GASKET (Grd. Terminal).....	1863403	5594-5557
GASKET—Cover.....	1871840	5559-87-96-97-98-99
Ground STRAP.....	1863593	5559-5587-5596-5597-5598-5599
INSULATION—Under Upper Relay Contact.....	1858712	5559-5587-5596
INSULATION—Under Relay Coil.....	1858613	5559-5587-5596-5597-5598-5599
INSULATION—Bottom of Base.....	1858714	5559-5587-5596
INSULATION—Bottom of Base—Under Relay Mounting Nut.....	1859195	5559-5587-5596-5597-5598-5599
INSULATION—Current Regulator—Top of Base.....	1858000	5559-5587-5596-5597-5598-5599
INSULATION—Current Regulator—Bottom of Base.....	1858002	5559-5587-5596-5597-5598-5599
INSULATOR—Contact Attaching Screw.....	1861255	5597-5598-5599-5801
LEAD—Resistance Connector.....	1866143	5559-87-96-97-98-99
Rubber GROMMET & FERRULE (In Base).....	1869371	5559-5587-5596-5597-5598-5599
THERMOSTAT.....	1854508	5541
Terminal CLAMP.....	1854841	5549-5555-5594
Terminal CLAMP (On Relay Terminal).....	34240	5555-5594

*Use with single Resistance.

Parts not listed in this Catalog will not be sold separately.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Current Regulator Assembly	Voltage Regulator Assembly	Relay Assembly	Relay Contact—Lower	Relay Contact—Upper	Relay Armature	Current Regulator Armature	Voltage Regulator Armature	Armature Spring	Armature Lead	Fuse	Resistance	Cover	Cover Stud Screw
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
5800						1872563		1860018	1855733	1855621	*115375	1854576	†1853868	1857216
5801	1863791	1863133	1861269	1861253		1861259	1859610	1858013	1858003			†1867799	1867004	"
5802						"		1858699	"			1861268	†1853868	"
5803						1869662		"	"			1858636	1865313	"
5804						1857448		1860018	1855733	1859967		1859206	†1853868	"
5805						1857448		"	"			1854576	†	"
5806	1863545	1864940	1864939	1861253		1864933	1858700	1858699	1858003			†1861268	1867004	1858019
5807						1866473		1858013	"			1858636	1865603	1865614
5808						1868262		"	"			"	"	"
5809	1860444	1860445	1861263	1861253		1861259	1859610	"	"			†1858018	1867004	1858019
5810	1860442	1860443	"	"		"	1858700	1858699	"			†	"	"
5811	"	"	"	"		"		"	"			†	"	"
5812						1857448		"	"			1858636	1865603	1865614
5813	1860442	1860443	1866060	1866110		1857448	1858700	"	"			†1858018	1867004	1858019
5814						1869662		1858013	"			1858636	1865603	1865614
5815						1869662		"	"			1857297	†1853868	1857216
5816						1857448		1860018	1855733	1859967	*115375	1866749	†	"
5817						1866473		1858699	1858003			1858636	1865603	1865614
5818	1860442	1860443	1860441	1858708	1858710	1858706	1858700	"	"			†1858018	1867004	1858019
5819	1860444	1866964	1866963	1861253		1864933	1859610	1858013	"			†	"	"
5820						1869662		1858699	"			1858636	1865603	1865614
5821						"		1860809	1855733	1859967		1859206	"	"
5822						"		1858013	1858003			1858636	"	"
5823	1863791	1869502	1864939	1861253		1864933	1859610	"	"			†1866138	1867004	1858019
5824						1872563		1860809	1855733	1859967		1860286	1865603	1865614
5825	1863545	1861270	1861269	1861253		1861259	1858700	1858699	1858003			†1866138	1867004	1858019
5826	1860442	"	1871256	"		"		"	"			•1867799	"	"
5827						1869662		"	"			1858636	1865603	1865614
5828	1860442	1871350	1866963	1861253		1864933	1858700	"	"			†1865615	1867004	1858019
5829	1871362	1864940	1871361	"		1864933		"	"			1867799	"	"
5830						1872563		1860809	1855733	1859967		1859206	1865603	1865614
5831	1860442	1860443	1860441	1858708	1858710	1858706	1858700	1858699	1858003			†1858018	1867004	1858019
5832	1860444	1860445	"	"		"	1859610	1858013	"			"	"	"
5833						1872563		1860809	1855733	1859967		1871890	1865603	1865614
5834						"		"	"			1871885	"	"
5835						"		1858013	1858003			1858636	"	"
5836	1860442	1861270	1871256	1861253		1861259	1858700	1858699	"			•1867799	1867004	1858019
5837	"	1869113	"	"		"		1858013	"			"	"	"
5838						1872563		1860809	1855733			1860286	1865603	1865614
5839						"		"	"	1859967		1859241	"	"

†Later Models have two resistances:

1866138 (Inner) and 1866139 (Outer) for 5801-06-23-25.

1865615 (Inner) and 1858018 (Outer) for 5809-10-11-13-18-19-28-31.

•When dust proof cover is required use 1865313.

•1867799 (Inner) and 1866138 (Outer) for 5826-36-37.

*No fuse on later design.

MINOR PARTS SECTION

Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Cover Attaching Stud.....	121841	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Lock Washer—Cover Attaching Stud—Shakeproof.....	138593	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Lock Washer—Cover Attaching Screw.....	804485	5800-01-02-03-04-05-09-10-15-16-18
Lock Washer—Regulator Attaching Nut.....	118874	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Lock Washer—Relay Attaching Nut.....	802731	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Lock Washer—Relay Contact Attaching Screw.....	131044	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Lock Washer—Relay Armature Attaching Screw.....	1900793	All
Lock Washer—Regulator Armature Attaching.....	178156	All
Lock Washer—Resistance Screw.....	106495	All
Lock Washer—Terminal Screw.....	106496	5800-02-04-05-07-08-09-10-15-16-17-25
Lock Washer—Terminal Screw.....	802729	5801-06-10-11-13-14-18-20-21-22-23-24-26-27-28-29-30-31-32-33-34-35-36-37
UTS		
Nut—Cover Attaching Stud.....	1858020	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Nut—Relay Mounting.....	115295	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32
Nut—Regulator Mounting.....	1843521	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Nut—Regulator Armature Attaching.....	140630	All
CREWS		
Screw—Mounting ($\frac{1}{4}$ -20x $\frac{3}{8}$ —Self-tapping).....	125966	5808
Screw—Relay Contact Attaching.....	132696	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Screw—Relay Armature Attaching.....	1904818	All
Screw—Regulator Armature Attaching.....	1853901	All
Screw—Resistance Attaching (Use with single resistance).....	141542	5800-01-02-03-04-05-06-08-24-33-34
Screw—Resistance Attaching—6-32x $\frac{1}{8}$	141540	5807-12-14-17-20-22-27-35
Screw—Resistance Attaching—6-32x $\frac{1}{4}$	132700	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Screw—Resistance Attaching—6-32x $\frac{3}{8}$	132696	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Screw—Terminal.....	1864099	All
WASHERS		
Washer—Cover Screw—Insulating.....	1865616	5807-08-12-14-17-20-21-22-25-27-30-33-34-35-38-39
Washer—Cover Stud.....	810794	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Washer—Relay Contact Attaching Screw—2 hole.....	1858617	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Washer—Relay Mounting Nut—2 hole.....	1902988	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Washer—Relay Armature Attaching Screw—2 hole—Inner.....	813157	All
Washer—Relay Armature Attaching Screw—2 hole—Outer.....	1856614	5801-06-10-13-18-19-23-28-29-30-31-32-33-34-38-39
Washer—Relay Armature Attaching Screw—2 hole—Outer.....	813170	5809-10-11-12-14-25-26-27-35-36-37
Washer—Relay Armature Attaching Screw—2 hole.....	1850354	5831-32
Washer—Regulator Attaching Nut—Current.....	823893	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Washer—Regulator Armature Screw—Plain.....	814203	All
Washer—Resistance Attaching—Plain.....	833960	5801-06-11-13-19-23-25-26-28-31-32-36-37
Washer—Resistance Attaching Screw—Ins.....	1866113	5801-06-11-13-19-23-25-26-28-31-32-36-37
ISCELLANEOUS		
ARMATURE BUMPER—Rubber.....	1864130	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
BUSHING—Current Regulator Post.....	1858001	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
BUSHING—Relay Contact Attaching Screw.....	808335	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
BUSHING—Relay Lead Insulation (In Base).....	1860739	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37

Items not listed in this Catalog will not be sold separately.

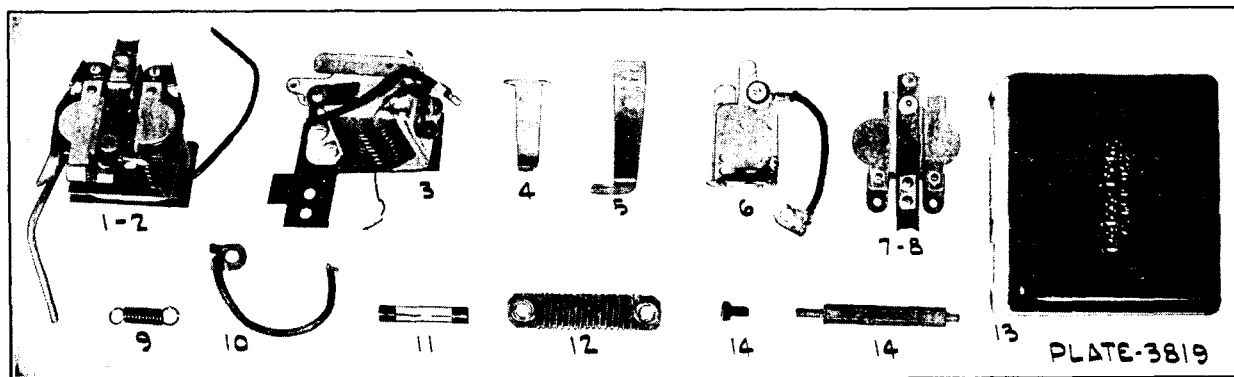
MINOR PARTS SECTION

Name	Part No.	Used on Models
MISCELLANEOUS—Continued		
BUSHING—Relay Post Insulation.....	1860719	5801-06-09-11-13-19-23-25-26-28-29-31-32-36-37
BUSHING—Relay Post Insulation.....	812387	5818
BUSHING—Resistance Attaching Screw—Insulation.....	1866112	5801-06-11-13-19-23-25-26-28-31-32-36-37
Connector LEAD—Current to Voltage Regulator.....	*819527	5801-06-09-10-18-25-29
Connector Lead SLEEVE.....	1858012	5801-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Cover SEAL.....	5014690	All 3 unit
GASKET—Cover.....	1871840	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
GASKET—Cover—Rubber.....	1871636	5807-08-12-14-17-20-21-22-24-27-30-33-34-35-38-39
Ground STRAP.....	1863593	5801-06-09-10-18-19-23-25-26-28-29-31-32-36-37
Ground STRAP—Terminal Connector.....	1869458	5811-13
INSULATION—Under Relay Coil.....	1858613	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
INSULATION—Bottom of Base—Under Relay Mtg. Nut..	1859195	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
INSULATION—Current Regulator—Top of Base.....	1858000	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
INSULATION—Current Regulator—Bottom of Base.....	1858002	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
INSULATION—Under Upper Relay Contact.....	1858712	5818-31-32
INSULATION—Bottom of Base.....	1858714	5818-31-32
INSULATOR—Contact Attaching Screw.....	1861255	5801-06-09-11-13-19-23-25-26-28-29-36-37
LEAD—Resistance to Regulator.....	1866143	5801-06-09-11-13-19-23-26-28-31-32-36-37
(Used when two resistances are used)		
Rubber GROMMET & FERRULE (In Base).....	1869371	5801-06-09-10-11-13-18-19-23-25-26-28-29-31-32-36-37
Terminal CLAMP—Shakeproof.....	1868137	5807-14-17-27

*Use with units having single resistance.

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Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Current Regulator Assembly	Voltage Regulator Assembly	Relay Assembly	Relay Contact—Lower	Relay Contact—Upper	Relay Armature	Current Regulator Armature	Voltage Regulator Armature	Armature Spring	Regulator Armature Lead	Fuse	Rheostat or Resistor	Cover	Cover Stud or Screw
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
5840	1863545	1864940	1864939	1861253		1864933	1858700	1858699	1858003	1866143		†1886916	1867004	1858019
5841	1860442	"	1869170	"		"	"	"	"	"		†1886913	"	"
5842	1860444	1869502	"	"		"	1859610	1858013	"	"		†	"	"
5843						1872563		"	"			1865615	1865603	1865614
5844								"	"			1858636		
5845						1872563		1860809	1855733	1859967		1872012	"	"
5846	1863545	1861270	1869316	1858708		1858706	1858700	1858699	1858003	1866143		†1886916	1867004	1858019
5847	1872052	1860443	1872079	1861253		1861259	1858700	"	"	"		†	"	"
5848	1872080	1860445	"	"		"	1859610	1858013	"	"		†	"	"
5849						1872563		1860809	1855733			1872012	1865603	1865614
5850						"		"	"			1859206	"	"
5851						"		"	"			"	"	"
5852	1872052	1871350	1872350	1861253		1864933	1858700	1858699	1858003	1866143		†1886916	1867004	1858019
5853	1872080	1866964	"	"		"	1859610	1858013	"	"		†	"	"
5854	1860444	1860445	1861263	"		1861259		"	"	"		†1865615	"	"
5855	1863791	"	1860441	1858708	1858710	1858706	"	"	"	"		1858636	"	"
5856	1863545	1864940	1864939	1861253		1864933	1858700	1858699	"	"		†1886913	"	"
5857						1872563		1860809	1855733	1859967		1858636	1865603	1865614
5858						1873576		1858013	1858003	"		"	"	"
5859						1872563		1860809	1855733	1879637		1886916	"	"
5860						1873576		1858699	1858003			1858636	"	"
5861	1860442	1860443	1861263	1861253		1861259	1858700	"	"	1866143		†1865615	1867004	1858019
5862						1873576		"	"			1858636	1865603	1865614
5863						1872563		1860809	1855733	1859967		1859206	"	"
5864						"		"	"	"		1874143	"	"
5865	1860442	*1871350	*1866963	1861253		*1864933	1858700	1858699	1858003	1866143		†1886916	1867004	1858019
5866						1873576		"	"			1865615	1865603	1865614
5867	1860442	1860443	1860441	1858708	1858710	1858706	1858700	"	1858003	1866143		†1865615	1867004	1858019
5868						1872563		1860809	1855733			1860286	1865603	1865614
5869						"		"	"	1859967		1859206	"	"
5870						1873576		1858699	1858003			1858636	"	"
5871	1877850	1871350	1866963	1861253		1864933	1858700	"	"	1866143		†	1867004	1858019
5872	1877858	1866964	"	"		"	1859610	1858013	"	"		†	"	"
5873	1860444	"	1861263	"		"	"	"	"	"		†1886916	"	"
5874	1860442	1860443	"	"		1861259	1858700	1858699	"	"		†1865615	"	"
5875	1877858	1866964	"	"		1861259	1859610	1858013	"	"		†1858018	"	"
5877	1877850	1871350	1866963	"		1864933	1858700	1858699	"	"		†	"	"
5878	1877858	1866964	1866963	"		"	1859610	1858013	"	"		†	"	"
5879						1872563		1860809	1855733	1859967			1853868	1857216

†1886915 Outer Resistance for 5840-5846—Inner 5885.
†1858018 Outer Resistance for 5847-5848-5852-5853-5854-5861-5867-5871-5872-5874.
†1886916 Outer Resistance for 5841-5842-5856.
†1858636 Outer Resistance for 5865-5873-5875-5877-5878.
*The following parts were used on units having 5 terminals:
1860443 Voltage Regulator—5865, 1861263 Relay Assembly,
1860445 Voltage Regulator—5873, 1861259 Relay Armature.

(Continued on Page 2)

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Model No.	Current Regulator Assembly	Voltage Regulator Assembly	Relay Assembly	Relay Contact—Lower	Relay Contact—Upper	Relay Armature	Current Regulator Armature	Voltage Regulator Armature	Armature Spring	Regulator Armature Lead	Fuse	Rheostat or Resistor	Cover	Cover Stud or Screw
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
5880						1859002		1860809	1855733	1859967		1859206	1853868	1857216
5881						1860868		"	"	"		1854576	1858521	"
5882						1872563		"	"	"		1860286	1902648	1865614
5883						"		"	"	"		1859241	"	"
5884						"		"	"	"		1874143	1865603	"
5885	1872052	1871350	1872840	1861253		1864933	1858700	1858699	1858003	1866143		†1865615	1867004	1858019
5886						1872563		1860809	1855733	1859967		1858636	1865603	1865614
5887						"		"	"	1879637		1886916	"	"
5888						"		"	"	1859967		1858636	"	"
5889						"		"	"	"		1860286	"	"
5890						"		"	"	"		1859206	"	"
5891						"		"	"	"		1858636	"	"
5892						"		"	"	"		"	"	"
5893						"		"	"	"		1860286	"	"
5894						"						1887426	1887459	"
5895						"						1887802	"	"
5896						"						"	"	"
5897						"		1860809	1855733	1859967		1888122	1865603	"
5898						"		"	"	1879637		1872012	"	"
5899						"		"	"	"		1886915	"	"

†1886915 Outer Resistance for 5840-5846—Inner 5885.
†1858018 Outer Resistance for 5847-5848-5852-5853-5854-5861-5867-5871-5872-5874.
†1886916 Outer Resistance for 5841-5842-5856.
†1858636 Outer Resistance for 5865-5873-5875-5877-5878.

MINOR PARTS SECTION

Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Cover Attaching Screw.....	804485	5879; 80-1-2-3-4
Lock Washer—Cover Attaching Stud.....	121841	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Lock Washer—Cover Attaching Stud—Shakeproof.....	138593	5840-1-2-6-7-8; 52-3-4-6; 61-5-7; 71-2-3-4-5-7-8; 85
Lock Washer—Regulator Attaching Nut.....	118874	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Lock Washer—Relay Attaching Nut.....	802731	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Lock Washer—Relay Contact Attaching Screw.....	131044	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Lock Washer—Relay Armature Attaching Screw.....	1900793	5840-1-2-3-4-5-6-7-8-9; 50-1-2-3-4-5-6-7-9; 61-3-4-5-8-9; 71-2-3-4-5-7-8-9; 80-1-2-3-4-6-7-8-9; 90-1-2-3-4-5-6-7-8-9
Lock Washer—Relay Armature Attaching Screw.....	1904377	5858-60-2-6; 70
Lock Washer—Regulator Armature Attaching.....	178156	All
Lock Washer—Resistance Screw.....	106495	5840-1-2-3-4-5-6-7-8-9; 50-1-2-3-4-5-6-7; 61-3-4-5-7-8-9; 71-2-3-4-5-7-8-9; 80-1-2-3-4-5-6-7-8-9; 90-1-2-3-7-8-9
Lock Washer—Rheostat Bracket Attaching Screw.....	802729	5894-5-6
Lock Washer—Rheostat Stud Nut—Inside.....	114606	5894-5-6
Lock Washer—Terminal Screw.....	802729	All
UTS		
Nut—Cover Attaching Stud.....	1858020	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Nut—Relay Mounting.....	120614	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Nut—Regulator Mounting.....	1843521	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Nut—Regulator Armature Attaching.....	140630	All
Nut—Rheostat Stud.....	1888214	5894-5-6

Parts not listed in this catalog will not be sold separately.

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MINOR PARTS SECTION

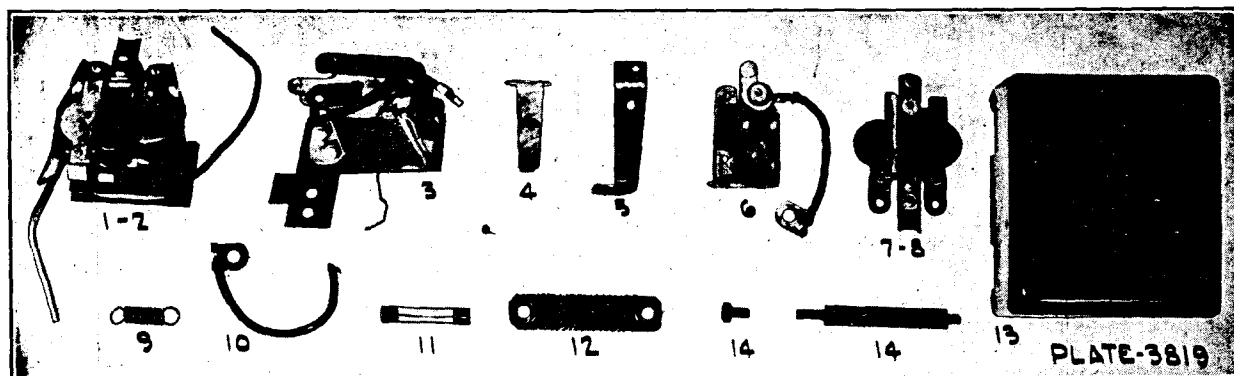
Name	Part No.	Used on Models
SCREWS		
Screw—Cover (See column 14)		
Screw—Mounting— $\frac{1}{4}$ -20x $\frac{3}{8}$ —Self Tapping.....	125966	5860
Screw—Relay Contact Attaching.....	132696	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-7-8; 85
Screw—Relay Armature Attaching.....	1904818	All
Screw—Regulator Armature Attaching.....	1853901	All
Screw—Resistance Attaching—6-32x $\frac{1}{4}$	*1902147	5843-4-5-9; 50-1-7; 63-4-7-8-9; 79; 80-1-2-3-4-6-7-8-9; 90-1-2-3-7-8-9
Screw—Resistance Attaching—6-32x $\frac{1}{8}$	132700	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Screw—Resistance Attaching—6-32x $\frac{3}{8}$	*132696	5840-1-2-6-7-8; 523-4-5-6; 61-5-7; 71-2-2-3-4-5-7-8; 85-9
Screw—Resistance Attaching (6-32x $\frac{1}{4}$).....	132688	5859
Screw—Resistance Attaching (6-32x $\frac{3}{8}$).....	121839	5859; 87; 99
Screw—Rheostat Bracket Attaching.....	1904233	5894-5-6
Screw—Terminal.....	1864099	All
WASHERS		
Washer—Cover Screw—Insulating.....	1865616	5843-4-5-9; 50-1-7-8-9; 60-2-3-4-6-8-9; 70; 80-1-2-3-4-5-6-7-8-9; 90-1-2-3-4-5-6-7-8-9
Washer—Cover Stud—Plain.....	810794	5840-1-2-6-7-8; 52-3-4; 61-5; 71-2-3-4-5-7-8; 85
Washer—Relay Contact Attaching Screw—2 hole.....	1858617	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Washer—Relay Mounting Nut.....	834231	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Washer—Relay Armature Attaching Screw—2 hole—Inner.....	813157	5840-1-2-3-4-5-6-7-8-9; 50-1-2-3-4-6-7-9; 61-3-4-5-8-9; 71-2-3-4-5-7-8-9; 80-1-2-3-4-5-6-7-8-9; 90-1-2-3-4-5-6-7-8-9
Washer—Relay Armature Attaching Screw—2 hole—Inner.....	1850354	5840-1-2-3-4-5-6-9; 50-1-2-3-5-6-7-9; 63-4-9
Washer—Relay Armature Attaching Screw—2 hole—Outer.....	1856614	5847-8; 54; 61-5-8-9; 71-2-3-7-8-9; 80-1-2-3-4-5-6-7-8-9; 90-1-2-3-7-8-9
Washer—Relay Armature Attaching Screw—2 hole—Outer.....	813170	5848; 74-5; 94-5-6
Washer—Regulator Attaching Nut—Current.....	823893	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Washer—Regulator Armature Screw—Plain.....	814203	All
Washer—Resistance Attaching—Plain.....	833960	5840-1-2-6-7-8; 52-3-4-5-6-9; 61-5-7; 71-2-3-4-5-7-8; 85-7-8-9
Washer—Resistance Attaching Screw—Ins. (.144 I.D.).....	*1866113	5840-1-2-6-7-8; 52-3-4-5-6-9; 61-5-7; 71-2-3-4-5-7-8; 85-7-9
Washer—Resistance Attaching Screw—Ins. ($\frac{1}{16}$ I.D.).....	*1902269	5859; 87; 98
Washer—Rheostat Stud Nut (Felt) On Cover.....	1887458	5894-5-6
Washer—Rheostat Stud Nut (Plain) On Cover.....	28942	5894-5-6
MISCELLANEOUS		
ARMATURE BUMPER—Rubber.....	1864130	5840-1-6-7-8; 52-3-4-6; 61-5-7; 71-2-3-4-5-7-8; 85
BRACKET—Rheostat Support.....	1887457	5894-5-6
BUSHING—Current Regulator Post.....	1858001	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
BUSHING—Relay Contact Attaching Screw.....	808335	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
BUSHING—Relay Post Insulation.....	1860719	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
BUSHING—Resistance Attaching Screw—Insulation.....	1866112	5840-1-2-6-7-8; 52-3-4-5-6-9; 61-5-7; 71-2-3-4-5-7-8; 85-7-8-9
BUSHING—Relay Lead Ins.....	1860739	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8
Connector Lead SLEEVE.....	1858012	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Cover SEAL (Lead).....	5014690	All—3 unit
GASKET—Cover.....	1871840	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8
GASKET—Cover—Rubber.....	1871636	5843-4-5-9; 50-1-7-8-9; 60-2-4-6-8-9; 70; 84-5-6-7-8-9; 90-1-2-3-4-5-6-7-8-9
GASKET—Ground Terminal (Felt).....	1863403	5881

*Use 1866113 and 132696 with wire resistance only.
 Use 1902269 and 141542 with carbon resistance only.

Parts not listed in this catalog will not be sold separately.

MINOR PARTS SECTION

Name	Part No.	Used on Models
MISCELLANEOUS—Continued		
Ground STRAP.....	1863593	5840-1-2-6; 52-3-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
INSULATION—Under Relay Coil.....	1858613	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
INSULATION—Bottom of Base—Under Relay Mtg. Nut.....	1859195	5840-1-2-6-7-8; 52-3-4-5-6; 61-5; 71-2-3-4-5-7-8; 85
INSULATION—Current Regulator—Top of Base.....	1858000	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
INSULATION—Current Regulator—Bottom of Base.....	1858002	5840-1-2-6-7-8; 52-3-4-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
INSULATION—Bottom of Base.....	1858714	5846-55-67
INSULATOR—Contact Attaching Screw.....	1861255	5840-1-2-7-8; 52-3-4-6; 61-5; 71-2-3-4-5-7-8; 85
INSULATOR—Relay Contact.....	1858712	5855-58-67
Rubber GROMMET—In Base.....	1869371	5840-1-2-6-7-8; 52-3-5-6; 61-5-7; 71-2-3-4-5-7-8; 85
Terminal CLAMP.....	1868137	5858; 60-2-6; 70

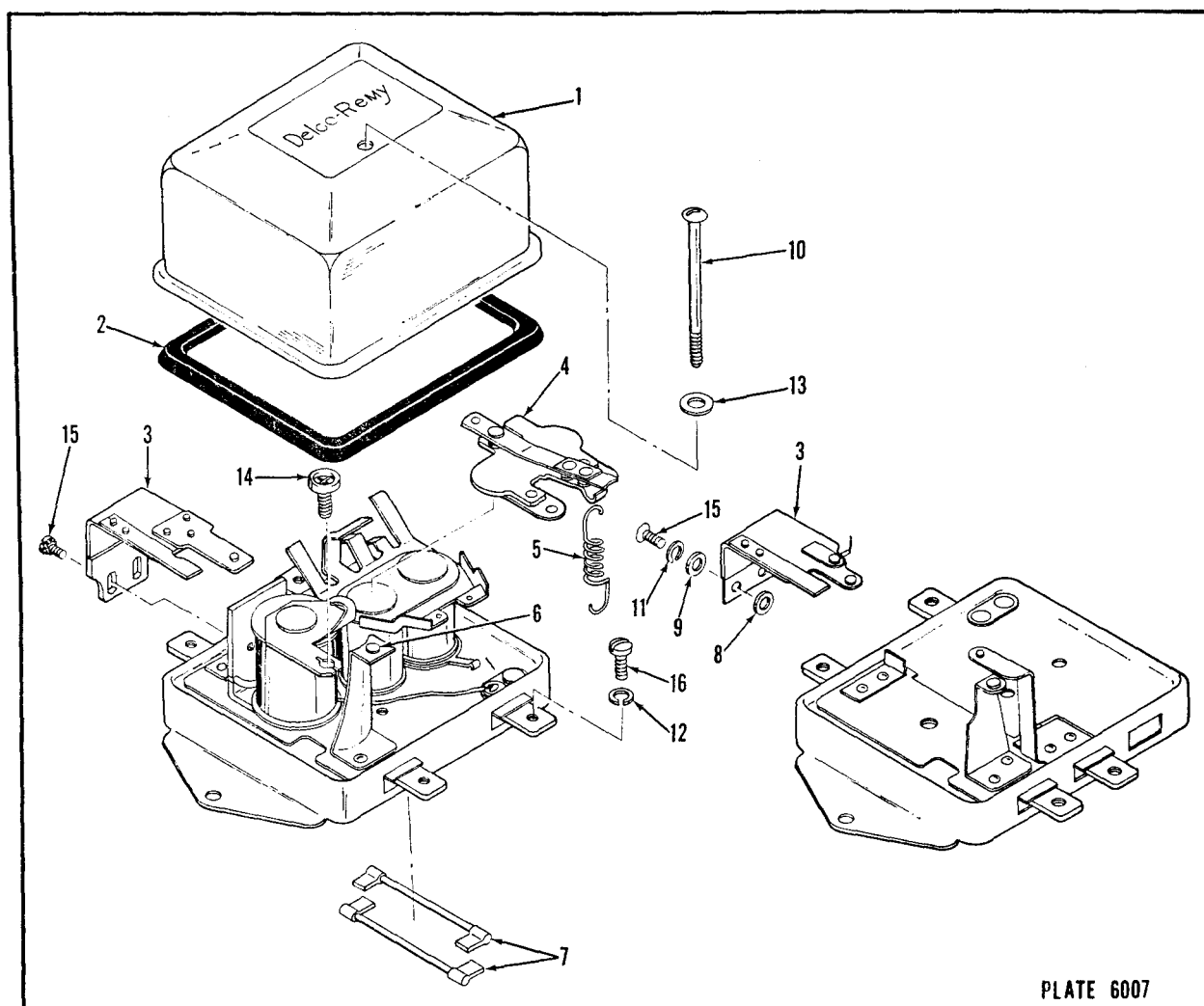


Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Current Regulator Assembly	Voltage Regulator Assembly	Relay Assembly	Relay Contact—Lower	Relay Contact—Upper	Relay Armature	Current Regulator Armature	Voltage Regulator Armature	Armature Spring	Regulator Armature Lead	Fuse	Rheostat or Resistance	Cover	Cover Stud or Screw
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
5901						1872563		1860809	1855733	1859967		1860286	1865603	1865614
5902						1907018		1907025	1907029	1879637		"	"	1907035
5903						1907340		"	"	"		1858636	"	"
5907						1872563						1887802	1887459	1865614
5908						1872563		1860809	1855733	1859967		1871890	1865603	"
5909												1912465	1887459	"
5910												"	"	"

MINOR PARTS SECTION

Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Relay Armature Attaching Screw.....	131044	5901
Lock Washer—Relay Armature Attaching Screw.....	131044	5902-3-7-8-9-10
Lock Washer—Regulator Armature Attaching Screw.....	178156	5901-2-3-8
Lock Washer—Resistance Attaching Screw.....	1900793	5901
Lock Washer—Resistance Attaching Screw.....	131044	5902-3-8
Lock Washer—Rheostat Bracket Attaching Screw.....	1904376	5907-9-10
Lock Washer—Rheostat Stud (Shakeproof).....	114606	5907-9-10
Lock Washer—Terminal Screw.....	802729	5901-7
Lock Washer—Terminal Screw.....	1904376	5902-3-8-9-10
SCREWS		
Screw—Relay Armature Attaching.....	1904818	5901-7-8-9-10
Screw—Relay Armature Attaching.....	1905914	5902-3
Screw—Regulator Armature Attaching.....	1853901	5901-8
Screw—Regulator Armature Attaching.....	1907034	5902-3
Screw—Resistance Attaching.....	132688	5901-8
Screw—Resistance Attaching.....	1905761	5902-3
Screw—Rheostat Bracket Attaching.....	121749	5907-9-10
Screw—Terminal.....	1864099	5901-2-3-7-8-9-10
NUTS		
Nut—Rheostat Stud.....	1836989	5907-9-10
WASHERS		
Washer—Cover Screw Insulating.....	1865616	5901-7-8-9-10
Washer—Cover Screw Insulating.....	1904640	5902-3
Washer—Cover Screw Plain.....	1904641	5902-3
Washer—Felt—Rheostat Stud (on Cover).....	1887458	5907-9-10
Washer—Plain—Rheostat Stud (on Cover).....	28942	5907-9-10
Washer—Relay Armature Attaching Screw—2 Hole—Inner.....	813157	5901-7-8-9-10
Washer—Relay Armature Attaching Screw—2 Hole—Inner.....	1905911	5902-3
Washer—Relay Armature Attaching Screw—2 Hole—Outer.....	1856614	5901-7-8
Washer—Relay Armature Attaching Screw—2 Hole—Outer.....	1907020	5902-3
Washer—Relay Armature Attaching Screw—2 Hole—Outer.....	813170	5909-10
Washer—Regulator Armature Attaching Screw—Plain.....	814203	5901-8
Washer—Regulator Armature Attaching Screw—Plain.....	1907032	5902-3
MISCELLANEOUS		
BRACKET—Rheostat.....	1887457	5907-9-10
GASKET—Cover.....	1871636	5901-7-8-9-10
GASKET—Cover.....	1904642	5902-3



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

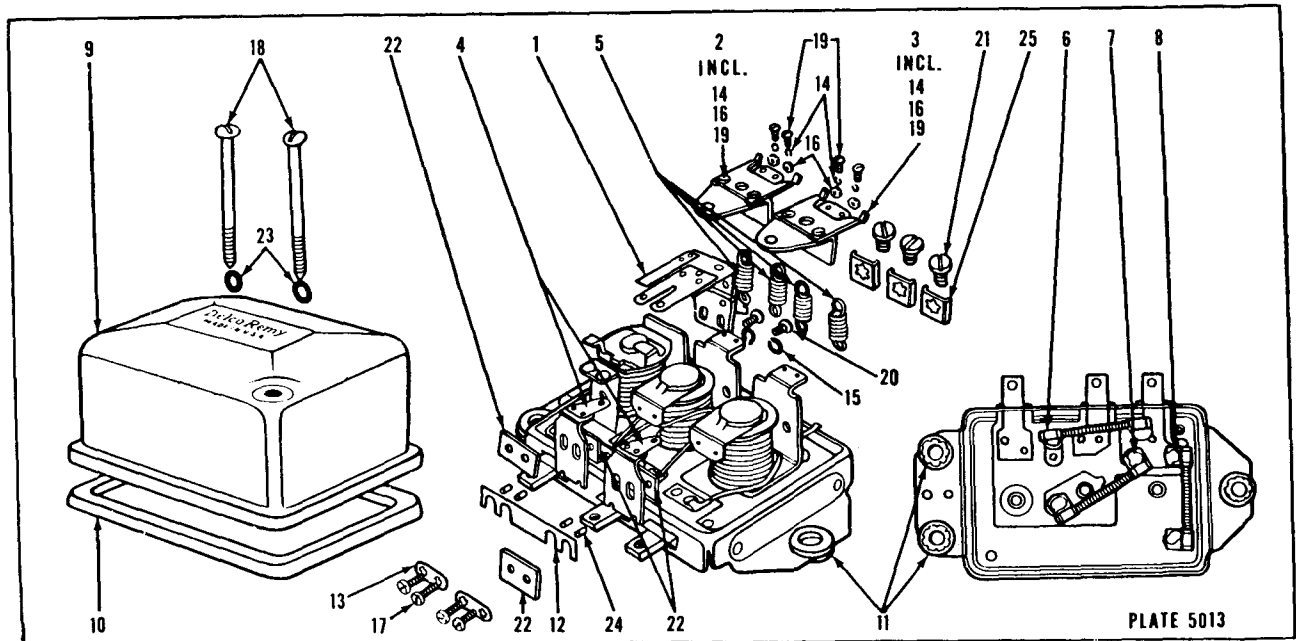
	Cover	Gasket	Armature — Relay	Armature — Regulator	Spring	Contact — Stationary Bracket	Resistor	Inner Washer	Outer Washer	Screw — Cover
Model	1	2	3	4	5	6	7	8	9	10
1118426.....	1865603	1871636	1939646	1860809	1855733	1952226	1962243			1922087
1118427.....	"	"	"	"	"	"	1941431			"
1118428.....	"	"	"	"	"	"	1962463			"
1118429.....	"	"	"	"	"	"	"			"
1118431.....	"	"	"	"	"	"	1962243			"
1118432.....	"	"	1962579	"	"	"	"	813157	1856614	"
1118433.....	"	"	1939646	"	"	"	"			"
1118436.....	"	"	"	"	"	"	"			"
1118438.....	"	"	1962579	"	"	"	"	813157	1856614	"
1118440.....	"	"	1939646	"	"	"	1941432			"
1118444.....	"	"	"	"	"	"	1962529			"

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	LOCK WASHERS		
11	Lock Washer—Relay Armature Attach. Screw -----	131044	1118432-8
12	Lock Washer—Terminal -----	1904376	All
	WASHERS		
13	Washer—Cover Screw -----	1922996	All
	SCREWS		
14	Screw—Relay Armature Adjusting -----	1912159	All Except 1118432-8
15	Screw—Relay Armature Attaching -----	1904818	1118432-8
15	Screw (& Lock Washer) Relay Armature Attaching -	1924764	All Except 1118432-8
16	Screw—Terminal -----	453418	All

Revised to July 15, 1947

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Arma- ture — Relay	Arma- ture — Current Reg.	Arma- ture — Voltage Reg.	Contact and Support	Spring	Re- sistor	Re- sistor	Re- sistor	Cover	Gasket	Grom- met	Con- nector
	1	2	3	4	5	6	7	8	9	10	11	12
1118201	1878467	1878497	1878487	1878493	1878500		1 1885296	1 1885296	1878514	1878510	1879663	1878504
1118202	"	1878577	1878575	1878517	"		1 "	1 "	"	"	"	"
1118203	1878780		1878487	1878493	"			1 1885297	1865603	1871636		
1118204	"		1878575	1878517	"			1 "	"	"		
1118205	"		1878487	1878493	"			1 "	"	"		
1118206	"		1878575	1878517	"			1 "	"	"		
1118207	1878467	1879354	1878487	1878493	"		1 1885296	1 1885296	1878514	1878510	1879663	1878504
1118208	"	1879353	1878575	1878517	"		1 "	1 "	"	"	"	"
1118209	"	1879354	1878497	1878493	"		2 1885300	2 1910176	"	"	"	"
1118210	"	1879353	1878577	1878517	"		2 "	2 "	"	"	"	"
1118211	"	1879354	1878487	1878493	"		1 1885296	1 1910173	"	"	"	"
1118212	"	1879353	1878575	1878517	"		1 "	1 "	"	"	"	"
1118213	1880212		1878487	1878493	"			1 1885297	1865603	1871636		
1118214	1878467	1879353	1878577	1878517	"		2 1910176	1 1910175	1878514	1878510	1879663	1878504
1118215	"	"	1878575	"	"		1 1885296	1 1885296	"	"	"	"
1118216	"	1879354	1878487	1878493	"		1 1910174	1 1910175	"	"	"	"
1118217	"	1879353	1878577	1878517	"		1 "	1 "	"	"	"	"
1118218	"	"	"	"	"			1 "	"	"	"	"
1118219	"	1879354	1878497	1878493	"		2 1910176	1 1910177	"	"	"	"
1118220	"	1879353	1878577	1878517	"		2 1885300	2 1910176	"	"	"	"
1118221	"	1879354	1878487	1878493	"		1 1885296	1 1885296	"	"	"	"
1118222	"	1879353	1878575	1878517	"		1 "	1 1910174	"	"	"	"
1118223	"	1879354	1878487	1878493	"		1 "	1 "	"	"	"	"
1118224	"	"	"	"	"		2 1910183	2 1910173	"	"	"	"
1118225	"	1879353	1878577	1878517	"		2 1910176	1 1910175	"	"	"	"
1118227	1878780		1878575	"	"			1 1910174	1865603	1871636		
1118228	"		1878487	1878493	"			1 "	"	"		
1118229	1878467	1879354	"	"	"		1 1885296	1 1910173	1878514	1878510	1879663	1878504
1118230	"	1879353	1878575	1878517	"		1 1885296	1 1885296	"	"	"	"
1118231	1878780		"	"	"			1 1885297	1865603	1871636		
1118232	1878467	1879353	"	"	"		1 1885296	1 1910173	1878514	1878510	1879663	1878504
1118233	"	1879354	1878487	1878493	"		1 "	1 1885296	"	"	"	"
1118234	"	1879353	1878575	1878517	"		1 "	1 "	"	"	"	"
1118235	"	"	1878577	"	"		2 1885300	2 1910176	"	"	"	"
1118236	"	"	1878575	"	"		1 1885296	1 1885296	"	"	"	"
1118237	"	1879354	1878487	1878493	"		1 "	1 1910174	"	"	"	"
1118238	"	1879353	1878575	1878517	"		1 "	1 "	"	"	"	"
1118239	"	1879354	1878497	1878493	"		2 1885300	2 1910176	"	"	"	"

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
13	Lock Washer—Contact Attaching Screw (2 hole).....	1878505	All
14	Lock Washer—Armature Screw—Regulator.....	178156	All
15	Lock Washer—Armature Screw—Relay.....	1904377	All
	Lock Washer—Terminal Screw & Ground Screw.....	802729	1118206-36
NUTS			
16	Nut—Armature Screw—Regulator.....	140630	All
SCREWS			
18	Screw—Cover.....	1878499	1118201-2-7-8-9-10-11-12-14-15-16-17-18-19-20-21-22-23-24-25-29-30-32-33-34-35-36-37-38-39
18	Screw—Cover.....	1865614	1118203-4-5-6-13-27-28-31
20	Screw—Armature Attaching—Relay.....	1924764	All
19	Screw—Armature Attaching—Regulator.....	1879662	All
17	Screw—Contact Attaching.....	1878516	All
21	Screw—Terminal.....	1878502	1118201-2-7-8-9-10-11-12-14-15-16-17-18-19-20-21-22-23-24-29-30-32-33-34-35-36-37-38-39
21	Screw—Terminal.....	1881998	1118203-4-5-6-13-27-28-31-36
WASHERS			
23	Washer—Cover Screw Insulation.....	1865616	All
22	Washer—Contact Attaching Screw (2 hole) Insulation.....	1878507	All
MISCELLANEOUS			
24	BUSHING—Contact Screw Insulation.....	1878506	All
25	CLAMP—Terminal.....	1878503	1118201-2-7-8-9-10-11-12-14-15-16-17-18-19-20-21-22-23-24-25-29-30-32-33-34-35-36-37-38-39
25	CLAMP—Terminal.....	1868137	1118203-4-5-13-27-28-31

RESISTOR CHART

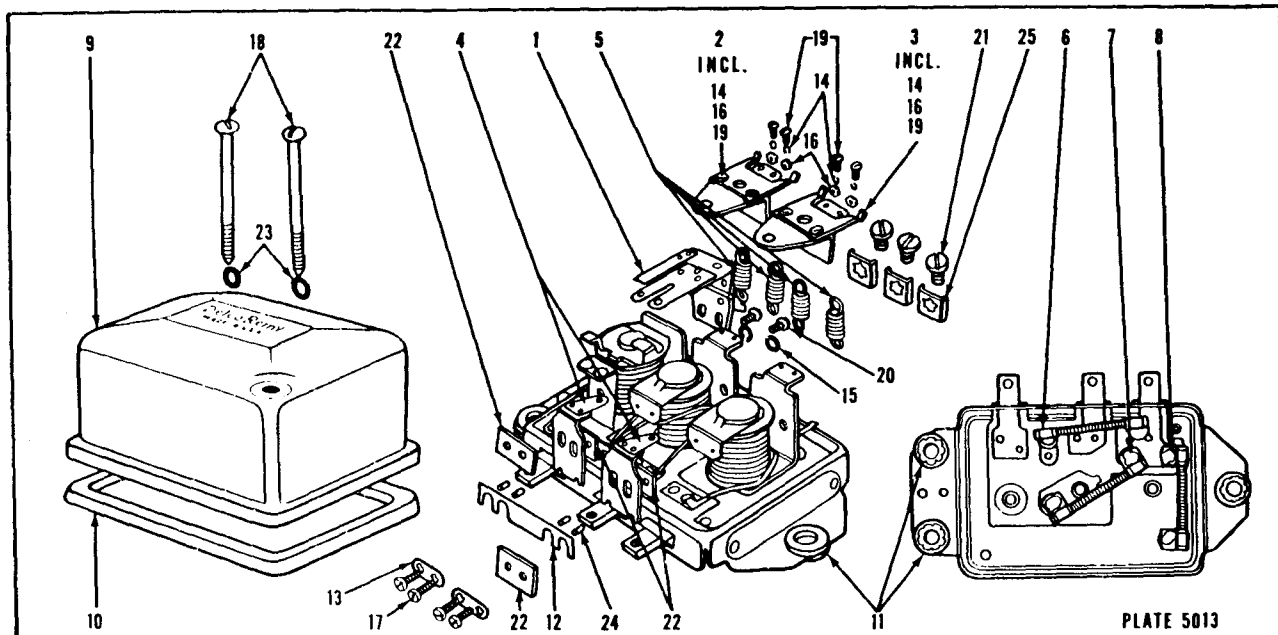
Part No.	Value in ohms	Part No.	Value in ohms
1885296	30	1910175	100
1885297	15	1910176	130
1885300	80	1910177	150
1910173	40	1910183	80
1910174	65		

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
14	Lock Washer—Ground Screw.....	802729	1118269
	Lock Washer—Regulator Armature Screw.....	178156	1118240-1-2-3-4-5-6-7-8-9; 51-2-3-4-5-6-9; 60-1-2-3-5-6-7-9; 70-1-2-3-4-5-6-7-8-9; 80
13	Lock Washer—Regulator Contact Attaching Screw (2 hole).....	1878505	1118240-1-2-3-4-5-6-7-8-9; 51-2-3-4-5-6-9; 60-1-2-3-5-6-7-9; 70-1-2-3-4-5-6-7-8-9; 80
15	Lock Washer—Relay Armature Screw.....	1904377	1118240-1-2-3-4-5-6-7-8-9; 51-2-3-4-5-6-9; 60-1-2-3-5-6-7-9; 70-1-2-3-4-5-6-7-8-9; 80
NUTS			
16	Nut—Regulator Armature Screw.....	140630	1118240-1-2-3-4-5-6-7-8-9; 51-2-3-4-5-6-9; 60-1-2-3-5-6-7-9; 70-1-2-3-4-5-6-7-8-9; 80
SCREWS			
18	Screw—Cover.....	1878499	1118240-1-2-4-5-8-9; 51-2-3-4-5-6-9; 60-1-2-3-7-9; 70-1-2-3-4-5-6-7-8-9; 80
18	Screw—Cover.....	1865614	1118243-6-7
19	Screw—Ground.....	1864099	1118269
	Screw—Regulator Armature Attaching.....	1879662	1118240-1-2-3-4-5-6-7-8-9; 51-2-3-4-5-6-9; 60-1-2-3-5-6-7-9; 70-1-2-3-4-5-6-7-8-9; 80
17	Screw—Regulator Contact Attaching.....	1878516	1118240-1-2-3-4-5-6-7-8-9; 51-2-3-4-5-6-9; 60-1-2-3-5-6-7-9; 70-1-2-3-4-5-6-7-8-9; 80
20	Screw—Relay Armature Attaching.....	1924764	1118240-1-2-3-4-5-6-7-8-9; 51-2-3-4-5-6-9; 60-1-2-3-5-6-7-9; 70-1-2-3-4-5-6-7-8-9; 80
21	Screw—Shock Mounting Attaching.....	128271	1118275-6-7-9
	Screw—Terminal.....	1878502	1118240-1-2-4-5-8-9; 51-2-3-4-5-6-9; 60-1-2-3-7-9; 70-1-2-3-4-5-6-7-8-9; 80
21	Screw—Terminal.....	1864099	1118243-6-7; 65-6
WASHERS			
23	Washer—Cover Screw Insulation.....	1865616	1118240-1-2-3-4-5-6-7-8-9; 51-2-3-4-5-6-9; 60-1-2-3-7-9; 70-1-2-3-4-5-6-7-9; 80
22	Washer—Plain—Cover Screw.....	813731	1118278
	Washer—Regulator Contact Attaching Screw (2 hole) Insulation.....	1878507	1118240-1-2-3-4-5-6-7-8-9; 51-2-3-4-5-6-9; 60-1-2-3-5-6-7-9; 70-1-2-3-4-5-6-7-8-9; 80
	Washer—Space—Shock Mounting Bracket.....	1885657	1118275-6-7-9
MISCELLANEOUS			
24	BUSHING—Contact Screw Insulation.....	1878506	All
	BRACKET—Shock Mounting (4 hole).....	1911034	1118275-6-7-9
	BRACKET—Shock Mounting (3 hole).....	1911028	1118275-6-7-9
25	CLAMP—Terminal.....	1878503	1118240-1-2-5-8-9; 51-2-3-4-5-6-9; 60-1-2-3-7-9; 70-1-2-3-4-5-6-7-8-9; 80
25	CLAMP—Terminal.....	1868137	1118243-6-7; 65-6
	GASKET—Cover Screw.....	1910297	1118278
	LEAD—Ground.....	1911033	1118275-6-7-9
	LEAD—Ground.....	1909041	1118265
	LEAD—Ground.....	1885467	1118266
	PACKAGE—Shock Mounting.....	1913063	1118265
	PACKAGE—Shock Mounting.....	1913064	1118266

RESISTOR CHART

Part No.	Value in ohms	Part No.	Value in ohms
1885296	30	1910175	100
1885297	15	1910176	130
1885300	80	1910177	150
1910173	40	1910178	200
1910174	65	1910180	375



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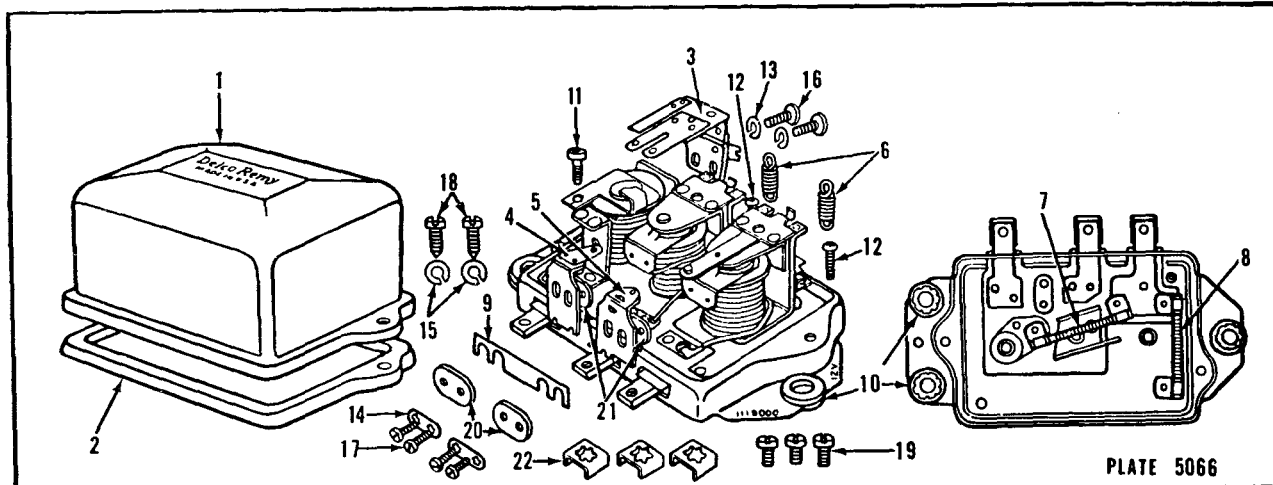
Model No.	Arma- ture — Relay	Arma- ture — Current Reg.	Arma- ture — Voltage Reg.	Contact and Support	Spring	R e q d Resistor	R e q d Resistor	R e q d Resistor	Cover	Gasket	Grom- met	Con- nector
	1	2	3	4	5	6	7	8	9	10	11	12
1118281	1911382	1911390	1911395	1911385	1911401	1 1910182	2 1910182	2 1910182	1914307	1878510	1879663	1914802
1118282	1885640	"	"	"	"	1 1910174	1 1910174	1 1910174	"	"	"	"
1118283	1878780	"	1878487	1878493	1911401	"	"	1 1910183	1909034	1909035	"	"
1118285	1878467	1879353	1878577	1878517	"	"	2 1885300	2 1910177	1878514	1878510	1879663	1878504
1118286	"	"	"	"	"	"	2	2 1910176	"	"	"	"
1118287	1908437	1879354	1878497	1878493	"	1 1910174	2 1910176	1 1910177	"	"	"	"
1118288	"	"	"	"	"	1 1885296	1 1885296	1 1910174	"	"	"	"
1118289	"	"	"	"	"	1	1	1	"	"	"	"
1118290	"	"	"	"	"	1	1	1	"	"	"	"
1118291	1878780	"	1878575	1878517	"	"	"	1 1885297	1909034	1909035	"	"
1118292	1911382	1911390	1911395	1911385	1911401	1 1910182	2 1910182	2 1910182	1914807	1878510	1879663	1914802
1118293	No service parts except Resistor & Terminal parts					"	"	1 1885300	"	"	"	"
1118299	1959970	"	"	1878493	1914831	"	"	1 1910174	1917802	1909035	"	"

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
14	Lock Washer—Armature Screw—Regulator.....	9421429	1118281-2-3-5-6-7-8-9; 90-1-2
15	Lock Washer—Armature Screw—Relay.....	1914816	1118281-2-3-5-6-7-8-9; 90-1-2-9
13	Lock Washer—Contact Attaching Screw (2 hole).....	1878505	1118281-2-3-5-6-7-8-9; 90-1-2
	Lock Washer—Ground Screw.....	453844	1118281-2; 92
NUTS			
16	Nut—Armature Screw—Regulator.....	140630	1118281-2-3-5-6-7-8-9; 90-1-2
SCREWS			
—	Screw—Adjusting—Regulator Armature.....	1944590	1118299
—	Screw—Adjusting—Relay Armature.....	1912159	1118299
19	Screw—Armature Attaching—Regulator.....	1879662	1118281-2-3-5-6-7-8-9; 90-1-2
20	Screw—Armature Attaching—Relay.....	453460	1118299
20	Screw—Armature Attaching—Relay.....	1924764	1118281-2-3-5-6-7-8-9; 90-1-2
17	Screw—Contact Attaching.....	1878516	1118281-2-3-5-6-7-8-9; 90-1-2-9
18	Screw—Cover.....	1878499	1118281-2-5-6-7-8-9; 90-2
	Screw—Ground.....	455767	1118281-2; 92
	Screw—Shock Mounting Attaching.....	273485	1118281-2-7; 90
21	Screw—Terminal.....	1914800	1118285-6-7-8-9; 90
21	Screw—Terminal.....	453418	1118283; 91-3-9
21	Screw—Terminal.....	101075	1118281-2; 92
WASHERS			
22	Washer—Contact Attaching Screw (2 hole) Insulation.....	1878507	1118281-2-3-5-6-7-8-9; 90-1-2
22	Washer—Contact Attaching Screw Insulation.....	1914803	1118299
23	Washer—Cover Screw Insulation.....	1865616	1118285-6-7-8-9; 90
23	Washer—Cover Screw Plain.....	1911398	1118281-2; 92
	Washer—Space—Shock Mounting Bracket.....	1885657	1118281-2-7; 90
MISCELLANEOUS			
	BRACKET—Shock Mounting (4 hole).....	1911034	1118281-7; 90
	BRACKET—Shock Mounting (3 hole).....	1911028	1118281-7; 90
24	BUSHING—Contact Screw Insulation.....	1878506	1118281-2-3-5-6-7-8-9; 90-1-2
25	CLAMP—Terminal.....	1878503	1118281-2-5-6-7-8-9; 90-2
25	CLAMP—Terminal.....	1868137	1118283; 91-3
25	CLIP—Terminal.....	1915309	1118299
—	GASKET—Cover Screw.....	1910297	1118281-2; 92
—	INSULATOR—Regulator Contact Attaching.....	1922599	1118299
—	LEAD—Ground.....	1911033	1118281-2-7; 90
—	LEAD—Ground.....	1885467	1118283; 91
—	PACKAGE—Shock Mounting.....	1913064	1118283; 91
—	PACKAGE—Shock Mounting.....	1910966	1118272

RESISTOR CHART

Part No.	Value in ohms	Part No.	Value in ohms
1835296	30	1910176	130
1885297	15	1910177	150
1885300	80	1910182	500
1910174	65	1910183	20



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Cover	Gasket Cover	Arma- ture — Relay	Contact — Current Reg.	Contact — Voltage Reg.	Spring	Resistor	Resistor	Con- nector	Grom- met	Screw — Adj.	Screw — Adj.
	1	2	8	4	5	6	7	8	9	10	11	12
1118300.....	1878514	1878510	1878467	1878493	1878493	1912176	1912745	1912745	1878504	1879663	1912159	1922408
1118300-B.....	1931886	1931887	"	1878517	1933239	"	"	"	"	"	"	"
1118300-C.....	"	"	1939646	"	"	Δ	"	"	"	"	"	"
1118300-D-E.....	"	"	"	*1949136	*1949136	○	"	"	"	"	"	1944590
1118301.....	1878514	1878510	1878467	1878493	1878493	1912176	"	"	1878504	"	"	1922408
1118301-B.....	1931886	1931887	"	1878517	1933239	"	"	"	"	"	"	"
1118301-C.....	"	"	1939646	"	"	Δ	"	"	"	"	"	"
1118301-D-E.....	"	"	"	*1949136	*1949136	○	"	"	"	"	"	1944590
1118302.....	1878514	1878510	1878467	1878517	1878517	1912176	"	"	1878504	"	"	1922408
1118302-B.....	1931886	1931887	"	1878493	1933242	"	"	"	"	"	"	"
1118302-C.....	"	"	1939646	"	"	Δ	"	"	"	"	"	"
1118302-D.....	"	"	"	*1948328	*1948328	○	"	"	"	"	"	1944590
1118303.....	1878514	1878510	1878467	1878517	1878517	1912176	"	"	1878504	"	"	1922408
1118303-B.....	1931886	1931887	"	1878493	1933242	Δ	"	"	"	"	"	"
1118303-C.....	"	"	1939646	"	"	"	"	"	"	"	"	"
1118303-D-E.....	"	"	"	*1948328	*1948328	○	"	"	"	"	"	1944590
1118304.....	1878514	1878510	1878467	1878517	1878517	1912176	1910174	1885300	1878504	"	"	1922408
1118305.....	1909034	1909035	1878780	"	"	"	"	1885297	"	"	"	"
1118306.....	"	"	"	"	"	"	"	1910174	"	"	"	"
1118307.....	"	"	"	"	1878493	"	"	1910183	"	"	"	"
1118308.....	"	"	"	"	1878517	"	"	1885297	"	"	"	"
1118309.....	1865603	1871636	"	"	1878493	"	"	"	"	"	"	"
1118310.....	"	"	"	"	1878517	"	"	"	"	"	"	"
1118311.....	1878514	1878510	1878467	1878493	1878493	Δ	"	1912745	1912745	1878504	1879663	"
1118312.....	"	"	"	"	"	"	"	"	"	"	"	"
1118313.....	"	"	"	"	"	"	1910174	1885300	"	"	"	"
1118314.....	"	"	"	1878517	1878517	"	1912745	1910174	"	"	"	"
1118314-B.....	1931886	1931887	"	1878493	1933242	"	"	"	"	"	"	"
1118314-C.....	"	"	1939646	"	"	"	"	"	"	"	"	"
1118314-D-E.....	"	"	"	*1948328	*1948328	○	"	"	"	"	"	1944590
1118315.....	1865603	1871636	1880212	"	1878493	1912176	"	1885297	"	"	"	1922408
1118316.....	1878514	1878510	1878467	1878517	1878517	"	1910174	1910175	1878504	1879663	"	"
1118317.....	"	"	"	1878493	1878493	"	"	"	"	"	"	"
1118318.....	"	"	1912791	1878517	1878517	"	"	†1883500	"	"	"	"
1118319.....	1865603	1871636	1878780	"	"	"	"	1910174	"	"	"	"

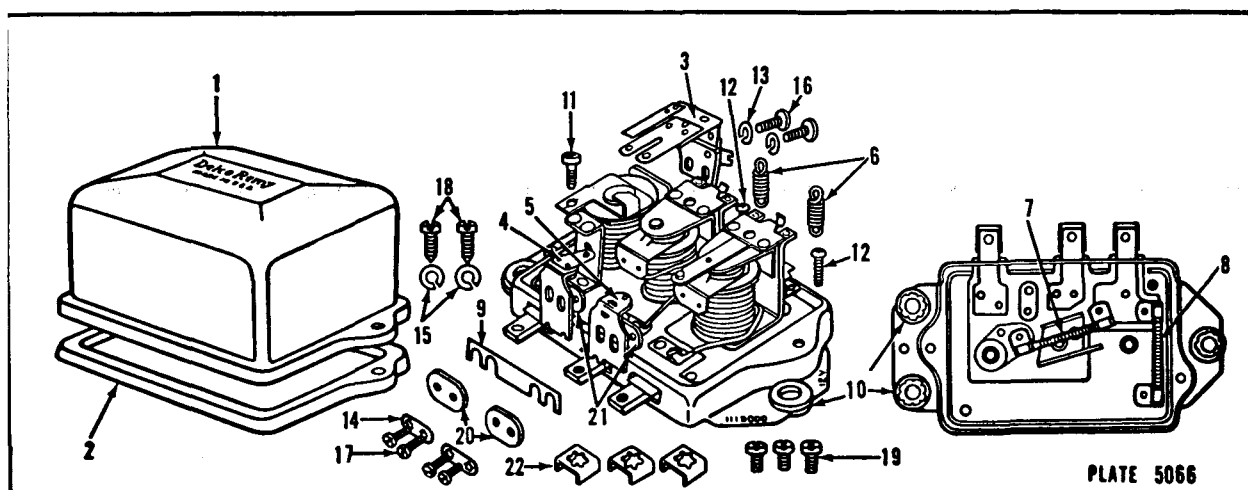
(Continued on Page 2)

†Two required.

ΔCurrent Regulator Spring is 1912176—Voltage Regulator Spring is 1923517.

○Current Regulator Spring is 1912176—Voltage Regulator Spring is 1949142.

**"D" Regulators have Post type Upper Contact & Support (not illustrated). One of Part No. shown services both Current & Voltage Upper Contacts.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Cover	Gasket Cover	Arma- ture Relay	Contact Current Reg.	Contact Voltage Reg.	Spring	Resistor	Resistor	Con- nector	Grom- met	Screw Adj.	Screw Adj.
	1	2	3	4	5	6	7	8	9	10	11	12
1118320.....	1865603	1871636	1878780		1878493	1912176		1910174			1912159	1922408
1118321.....	1878514	1878510	1878467	1878517	1878517	"	1910174	1910175	1878504	1879663	"	"
1118322.....	"	"	"	"	"	"	"	1885300	"	"	"	"
1118323.....	"	"	"	1878493	1878493	"	"	"	"	"	"	"
1118324.....	"	"	"	"	"	"	1885296	1885296	"	"	"	"
1118325.....	"	"	"	"	"	"	1910174	1885300	"	"	"	"
1118326.....	"	"	"	1878517	1878517	"	1885296	1885296	"	"	"	"
1118327.....	1931886	1931887	"	1878493	1878493	"	"	†1910174		"	"	"
1118327-B.....	"	"	"	1878517	1933239	"	"	"	1878504	"	"	"
1118327-C.....	"	"	1939646	"	"	Δ	"	†	"	"	"	"
1118327-D-E.....	"	"	"	*1949136	*1949136	○	"	†	"	"	"	1944590
1118328.....	1878514	1878510	1878467	1878517	1878517	1912176	1910174	1910175	1878504	"	"	1922498
1118329.....	"	"	"	1878493	1878493	"	"	"	"	"	"	"
1118330.....	"	"	"	1878517	1878517	"	"	"	"	"	"	"
1118331.....	"	"	"	"	"	"	1912745	1912745	"	"	"	"
1118332.....	1865603	1871636	1878780		1878493	"		1885297		"	"	"
1118333.....	1878514	1878510	1912795	1878517	1878517	"	1885296	1910174	1878504	1879663	"	"
1118334.....	"	"	"	1878493	1878493	"	"	"	"	"	"	"
1118335.....	"	"	"	1878517	1878517	"	"	"	"	"	"	"
1118336.....	"	"	"	1878493	1878493	"	"	"	"	"	"	"
1118337.....	"	"	"	1878517	1878517	"	1910174	1910177	"	"	"	"
1118338.....	"	"	"	"	"	"	"	"	"	"	"	"
1118339.....	"	"	"	"	"	"	"	"	"	"	"	"
1118340.....	"	"	"	1878493	1878493	"	"	"	"	"	"	"

ΔCurrent Regulator Spring is 1912176—Voltage Regulator Spring is 1923517.

○Current Regulator Spring is 1912176—Voltage Regulator Spring is 1949142.

*"D" Regulators have Post type Upper Contact & Support (not illustrated). One of Part No. shown services both Current & Voltage Upper Contacts.

†Where two resistors in parallel were used in original unit, they may be serviced as follows:

Either 2 req'd of		or 1 req'd of	
Part No.	Ohms	Part No.	Ohms
1910174	65	1956233	33

MINOR PARTS SECTION

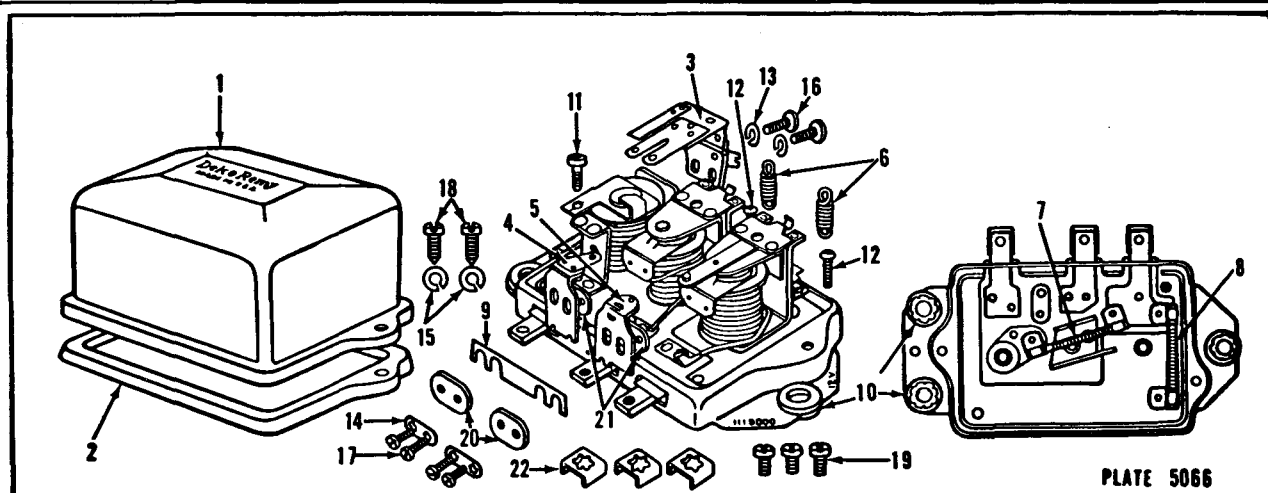
Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
13	Lock Washer—Armature Screw—Relay.....	1904377	All
14	Lock Washer—Contact Attaching Screw.....	1878505	All
15	Lock Washer—Cover Screw.....	1938522	("B" & "C" Type) 1118300-1-2-3; 14; 27
—	Lock Washer—Ground Screw.....	1904376	1118326
—	Lock Washer—Shock Mounting Bracket Screw.....	1874495	1118335-6-8-9; 40
NUTS			
—	Nut—Shock Mounting Bracket—Screw.....	124818	1118335-6-8-9; 40
SCREWS			
16	Screw (& Lock Washer)—Armature Attaching—Relay.....	1924764	All
17	Screw—Contact Attaching.....	1878516	All
18	Screw—Cover.....	1943385	("B," "C" & "D" Type) 1118300-1-2-3; 14; 27
18	Screw—Cover.....	1878499	1118300-1-2-3-4-11-12-13-14-16-17-18; 21-2-3-4-5-6-7-8-9; 30-1-2-3-4-5-6-7-8-9; 40
18	Screw—Cover.....	1865614	1118309-10-15-19; 20; 32
—	Screw—Ground.....	1864099	1118326
—	Screw—Shock Mounting Bracket Attaching.....	273484	1118335-6-8-9; 40
19	Screw—Terminal.....	1878502	1118300-1-2-3-4-11-12-13-14-16-17-18; 21-2-3-4-5-6-7-8-9; 30-1-3-4-5-6-7-8-9; 40
19	Screw—Terminal.....	1864099	1118305-6-7-8-9-10-15-19; 20; 32
WASHERS			
20	Washer—Ins. (w/Bushings) Contact Attaching Screw.....	1922599	All
21	Washer—Ins. Contact Attaching Screw.....	1878507	All
—	Washer—Ins. Cover Screw.....	1865616	1118300-1-2-3-4-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9; 30-2-3-4-5-6-7
—	Washer—Plain—Cover Screw.....	813731	1118331
—	Washer—Rubber—Cover Screw Gasket.....	1910297	1118331
MISCELLANEOUS			
—	BRACKET—Shock Mounting (3 hole).....	1911028	1118335-6-8-9; 40
—	BRACKET—Shock Mounting (4 hole).....	1911034	1118335-6-8-9; 40
—	BUSHING—Ins. Contact Attaching Screw.....	1878506	All
22	CLAMP—Terminal.....	1878503	1118300-1-2-3-4-11-12-13-14-16-17-18; 21-2-3-4-5-6-7-8-9; 30-1-3-4-5-6-7-8-9; 40
22	CLAMP—Terminal.....	1868137	1118305-6-7-8-9-10-15-19; 20; 32
—	LEAD—Ground.....	1909041	1118305-6-7
—	LEAD—Ground.....	1885467	1118308
—	LEAD—Ground.....	1911033	1118335-6-8-9; 40
—	PACKAGE—Shock Mounting.....	1913063	1118305-6
—	PACKAGE—Shock Mounting.....	1913064	1118307-8

RESISTOR CHART

Part No.	Value in ohms	Part No.	Value in ohms
1885296	30	1910175	100
1885297	15	1910177	150
1885300	80	1910183	20
1910173	40	1912745	45
1910174	65		

Revised to March 1, 1968

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Cover	Gasket — Cover	Arma- ture — Relay	Contact — Current Reg.	Contact — Voltage Reg.	Spring	Resistor	Resistor	Con- nector	Grom- met	Screw — Adj.	Screw — Adj.
	1	2	3	4	5	6	7	8	9	10	11	12
1118341		1878510	1915812	1911385	1911385	1912852	1910174	1910177	1878504	1879663	1912159	1944590
1118342		"	1915896	1878517	1878517	1912176	"	1885300	"	"	"	"
1118343		"	1943022	1878493	1878493	"	1885296	1910174	"	"	"	"
1118344		"	"	1878517	1878517	"	"	"	"	"	"	"
1118345		"	1915896	"	"	"	"	"	"	"	"	"
1118346		"	1912851	1911385	1911385	1912852	1910182	†1910182	1878504	"	"	"
1118346-B		1931887	1915896	1878493	1933242	1912176	"	†	"	1933273	"	"
1118346-C		"	"	"	"	"	"	†	"	"	"	"
1118346-D		"	"	•1948328	•1948328	"	"	1956238	"	1932747	"	"
1118346-E		"	1939646	•1948328	•1948328	1912176	"	"	"	"	"	"
1118347		1878510	1912851	1911385	1911385	1912852	"	†1910181	1878504	1879663	"	"
1118347-B-C		1931887	1915896	1878493	1933242	1912176	"	†	"	1933273	"	"
1118347-D		"	"	•1948328	•1948328	"	"	1956239	"	1932747	"	"
1118347-E		"	1939646	•1948328	•1948328	1912176	"	"	"	"	"	"
1118348		1878510	1912791	1878517	1878517	"	1910174	1885300	1878504	1879663	"	"
1118349		"	1915896	1878493	1878493	"	1885296	1885296	"	"	"	"
1118350		"	"	1878517	1878517	"	"	"	"	"	"	"
1118351		"	"	"	"	"	"	1910174	"	"	"	"
1118352		"	"	1878493	1878493	"	"	"	"	"	"	"
1118353		"	"	"	"	"	1910174	1885300	"	"	"	"
1118354		"	"	1878517	1878517	"	"	1910177	"	"	"	"
1118355		"	"	1878493	1878493	"	"	"	"	"	"	"
1118356		1909035	1878780	"	"	"	"	†1885300	"	"	"	"
1118357		1878510	1915896	1878493	"	"	1912745	1912745	1878504	1879663	"	"
1118358		"	"	"	"	"	1910174	1910175	"	"	"	"
1118359		"	1943022	"	"	"	1885296	1885296	"	"	"	"
1118360		"	1915896	1878517	1878517	"	1912745	1912745	"	"	"	"
1118361		"	"	1878493	1878493	1910183	1910175	"	"	"	"	"
1118362		"	"	1878517	1878517	1912176	1910174	1910177	"	"	"	"
1118364		"	"	1878493	1878493	"	1912745	1912745	"	"	"	"
1118365		"	"	1878517	1878517	"	1910174	1885300	"	"	"	"
1118366		"	1943022	"	"	"	1885296	1910174	"	"	"	"
1118367		"	1915896	1878493	1878493	"	1910174	1910175	"	"	"	"
1118368		"	1943022	1878517	1878517	"	"	1910177	"	"	"	"
1118369		"	1915896	"	"	"	1912745	1912745	"	"	"	"
1118375		"	1943022	"	"	"	1885296	1885296	"	"	"	"
1118377		"	1915896	1878493	1878493	"	1912745	1912745	"	"	"	"

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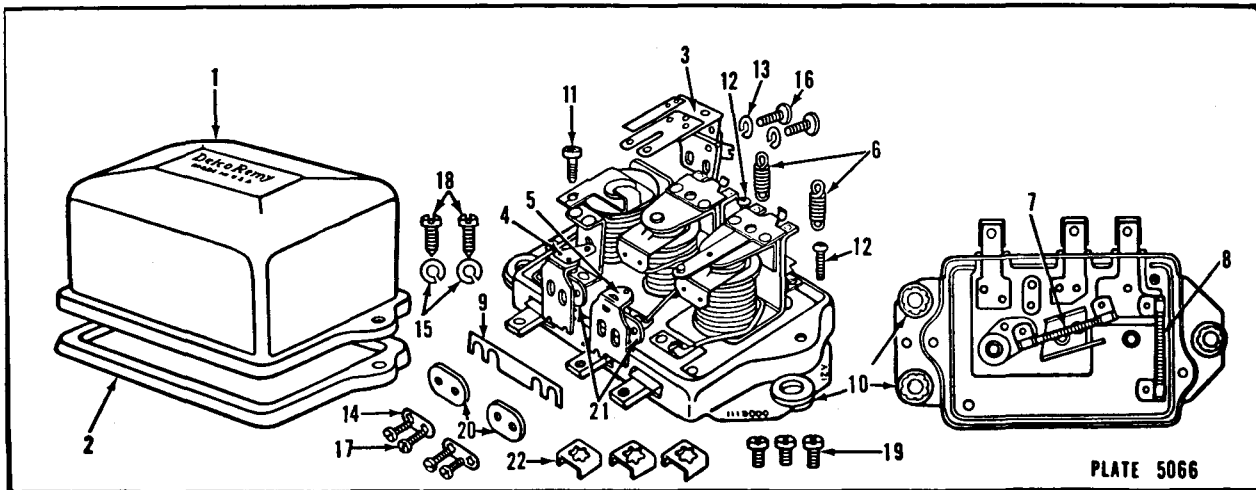
•“D” & “E” Regulators have post type Upper Contact & Support (not illustrated). One part number shown services both Current & Voltage Upper Contacts.

•Current Regulator Spring is 1912176—Voltage Regulator Spring is 1949142.

•Current Regulator Spring is 1912176—Voltage Regulator Spring is 1923517.

†See footnote page 2.

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SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Cover	Gasket — Cover	Arma- ture — Relay	Contact — Current Reg.	Contact — Voltage Reg.	Spring	Resistor	Resistor	Con- nector	Grom- met	Screw — Adj.	Screw — Adj.
	1	2	3	4	5	6	7	8	9	10	11	12
1118380		1878510	1915896	1878517	1878517	1912176	1912745	1912745	1878504	1879663	1912159	1944590
1118381		1909035	1878780			"		1910174			"	"
1118382		1878510	1915896	1878517	1878517	"	1912745	1912745	"	"	"	"
1118383		"	"	1878493	1878493	"		†1910175	"	"	"	"
1118383-B		1933819	"	1878517	1933239	"		†		"	"	"
1118383-C		"	"	"	"	Δ	"	†	"	"	"	"
1118383-D		"	1939646	"	"	Δ	"	1956235		"	"	"
1118383-E		1931887	"	•1949136	•1949136	■	"	1956235		"	"	"
1118384		1878510	1915896	1878493	1878493	"		1910175	1878504	"	"	"
1118384-B		1933819	"	1878517	1933239	"		"		"	"	"
1118384-C		"	"	"	"	Δ	"	1910175		"	"	"
1118384-D		"	1939646	"	"	Δ	"	"		"	"	"
1118384-E		1931887	"	•1949136	•1949136	■	"	1910175		"	"	"
1118385		1878510	1915896	1878493	1878493	"		1885300	1878504	"	"	"
1118385-B		1933819	"	1878517	1933239	"		"		"	"	"
1118385-C		"	"	"	"	Δ	"	"		"	"	"
1118386		1878510	"	1878493	1878493	"		†1910179	1878504	"	"	"
1118386-B		1931887	"	1878517	1933239	"		†		"	"	"
1118386-C		"	"	"	"	Δ	"	†		"	"	"
1118386-D		"	1939646	"	"	Δ	"	1956236		"	"	"
1118386-E		1931887	"	•1949136	•1949136	■	"	1956236		"	"	"
1118387		1878510	1915896	1878517	1878517	"		1912745	1912745	1878504	"	"
1118388		"	"	1878493	1878493	"		1885296	†1910173	"	"	"
1118389		"	1943022	"	"	"		1910174	1910177	"	"	"
1118390		"	"	"	"	"		1885296	1910174	"	"	"
1118392		"	1915896	1878517	1878517	"		1912745	1912745	"	"	"
1118393		"	"	"	"	"		1885296	1910175	"	"	"
1118394		"	1943022	"	"	"		"	"	"	"	"

ΔCurrent Regulator Spring is 1912176—Voltage Regulator Spring is 1923517.

†Where original units used two resistors in parallel, they may be serviced as follows:

Either 2 req'd of		or 1 req'd of	
Part No.	Ohms	Part No.	Ohms
1910182	500	1956238	250
1910181	750	1956239	375
1885300	80	1956234	40
1910175	100	1956235	50
1910179	300	1956236	150

Revised to March 1, 1968

SERVICE PARTS CATALOG

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous sections for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
13	Lock Washer—Armature Screw—Relay.....	1914816	All
14	Lock Washer—Contact Attaching Screw.....	1878505	All
15	Lock Washer—Cover Screw.....	1938522	("B" Type) 1118383-4-5-6
15	Lock Washer—Cover Screw.....	1938523	("B" & "C" Type) 1118346-7
---	Lock Washer—Ground Screw.....	453844	1118341-2-6-7; 65 ("D" & "E" Type)
---	Lock Washer—Shock Mounting Bracket Screw.....	9421423	("D" & "E" Type) 1118341-2-4-6-7; 62
NUTS			
---	Nut—Shock Mounting Bracket Screw.....	124818	("D" & "E" Type) 1118341-2-4-6-7; 62
SCREWS			
16	Screw (& Lock Washer)—Armature Attaching.....	1924764	All ("E" Type)
17	Screw—Contact Attaching.....	1878516	All
18	Screw—Cover.....	1943386	("B," "C," "D" & "E") 1118383-4-5-6-7
18	Screw—Cover.....	1914799	1118341-6
18	Screw—Cover.....	1878499	1118342-3-4-5-8-9; 50-1-2-3-4-5-7-8-9; 60-1-2-4-5-6-7-8-9; 75-7; 80-2-3-4-5-6-7-8-9; 90-2-3-4
---	Screw—Ground.....	453418	1118342-7; 59; 64-5; 75 ("E" Type)
---	Screw (& Lock Washer).....	453418	1118341-6-7
---	Screw—Shock Mounting Bracket Attaching.....	273485	("D" & "E" Type) 1118341-2-4-6-7; 62
19	Screw—Terminal.....	1914800	("B," "C," "D" & "E" Type) 1118342-3-4-5-6-8-9; 50-1-2-3-4-5-7-8-9; 60-1-2-4-5-6-7-8-9; 75-7; 80-2-3-4-5-6-7-8-9; 90-1-3-4
19	Screw—Terminal.....	101075	1118341-6-7
19	Screw—Terminal.....	453418	1118356; 81
WASHERS			
20	Washer—Ins.(w/Bushings) Contact Attaching Screw.....	1922599	All
21	Washer—Ins. Contact Attaching Screw.....	1878507	All
---	Washer—Ins. Cover Screw.....	1922996	1118341-2-3-4-5-6-7-8-9; 50-1-2-3-4-5-7-8-9; 61-2-4-5-6-7-8-9; 75-7; 80-2-3-4-5-6-7-8-9; 90-1-3-4
---	Washer—Plain—Cover Screw.....	815540	1118341-6-7
---	Washer—Plain—Cover Screw.....	813731	1118360
---	Washer—Rubber—Cover Screw Gasket.....	1910297	1118341-6-7; 60
---	Washer—Space—Shock Mtg. Bracket Screw.....	1915340	1118341-2-6-7; 62
MISCELLANEOUS			
---	BUSHING—Ins. Contact Attaching Screw.....	1878506	All
22	CLAMP—Ground Terminal.....	1855978	1118359; 64; 75
22	CLAMP—Terminal.....	1878503	1118341-2-3-4-5-6-7-8-9; 50-1-2-3-4-5-7-8-9; 60-1-2-4-5-6-7-8-9; 75-7; 80-2-3-4-5-6-7-8-9; 90-1-3-4 ("E" Type)
22	CLAMP—Terminal.....	1868137	1118356; 81
22	CLAMP—Terminal.....	1914801	("B," "C," "D" & "E" Type) 1118346-7
---	LEAD—Ground.....	1911033	1118344
---	PACKAGE—Shock Mounting.....	1913064	1118356; 81
---	PACKAGE—Shock Mounting.....	1910966	("C," "D" & "E" Type) 1118341-2-4-6-7; 62

RESISTOR CHART

Part No.	Value in ohms	Part No.	Value in ohms
1885296	30	1910177	150
1885297	15	1910179	300
1885300	80	1910182	500
1910173	40	1910183	20
1910174	65	1912745	45
1910175	100		

Parts not listed in this Catalog will not be sold separately.