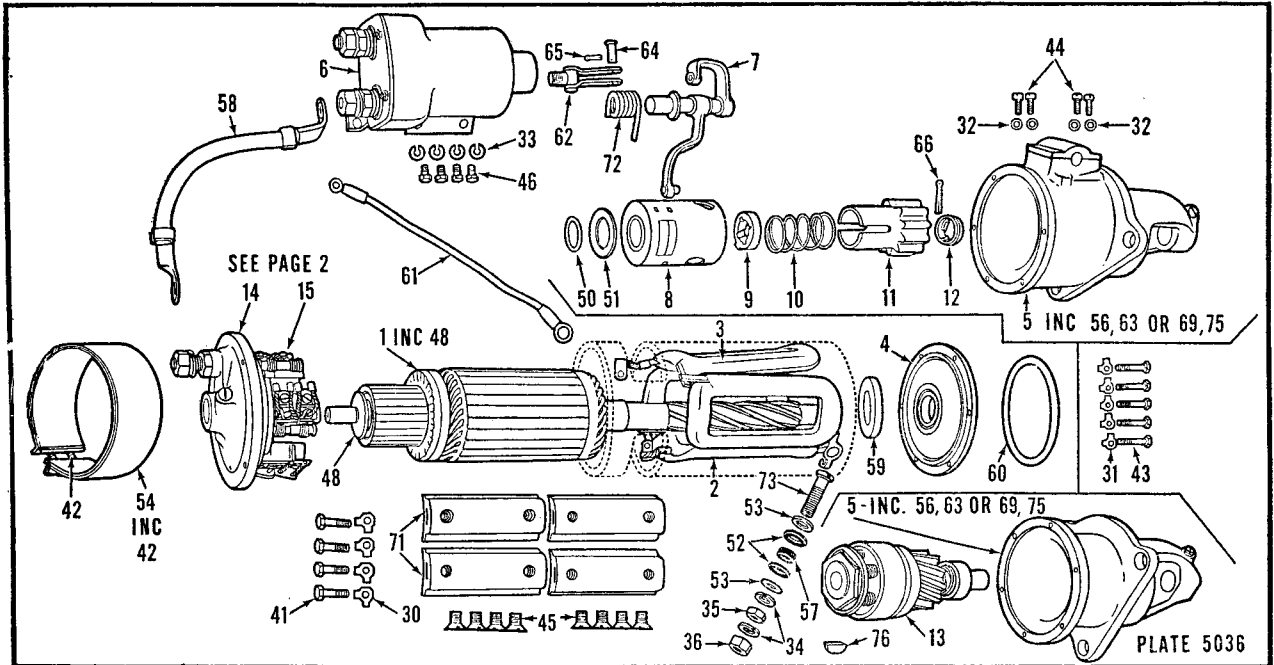




Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Arma- ture	(a) Field Coil — L.H.	(a) Field Coil — R.H.	†Plate — Center Bearing	Housing — Drive	Switch	Lever — Shift	Sleeve — Shift	Guide — Pinion	Spring — Meshing	Pinion —	Collar — Stop	Drive — Assem.
	1	2	3	4	5	6	7	8	9	10	11	12	13
1114032	1937111	1938859	1938860	1941437	1923287								▲1941433
1114033	"	1937117	1937121	1937113	"								①1937089
1114034	1937616	1937612	1937612	1909603	1935377								①1938010
1114035	1937111	1937117	1937121	1937113	1923287								①1937089
1114036	1918310	1937612	1937612	1918048	1929104	1857519	1914253						①1932605
1114040	1929292	"	"	1909603	1904975	x1119851	1864012	1906082	1906081	1906080	1928985	1916223	
1114041	1918310	"	"	1918048	1918044	x	1914253						①1932031
1114042	1937111	1937117	1937121	1941437	1923287								①1937675
1114043	1918052	"	"	"	1943337	x1119851	"						①1932605
1114044	1918310	"	"	"	"	x	"						①
1114045	"	1937612	1937612	"	1918044	x	"	"					①
1114046	1929292	"	"	1909603	1912997	x	"	1864012	1906082	1928984	1906080	1928985	1916223
1114048	1937616	"	"	1909603	1909601								①1938010
1114049	1937111	1937117	1937121	1941437	1923287								①1937089
1114053	1912137	"	"	1910911	1912110								①1916379
1114060	1912600	*1950547		1937113	1885544	x1119851	1864012	1906082	1906081	1906080	1928985	1872650	
1114068	1937616	*1949109		1909603	1909601								①1938010
1114089	1937111	1937117	1937121	1937113	1923287								①1937089
1114118	1929292	*1950547		1909496	1909579	x1119851	1864012	1906082	1928984	1906080	1928985	1916223	

▲Service by complete replacement.

†Includes Oil Seal (70) when necessary.

(a) Field coils are located with terminal up and viewed from drive end.

*Field Coil Assembly (4 coils).

①For parts see Motor Drive—Group 9.

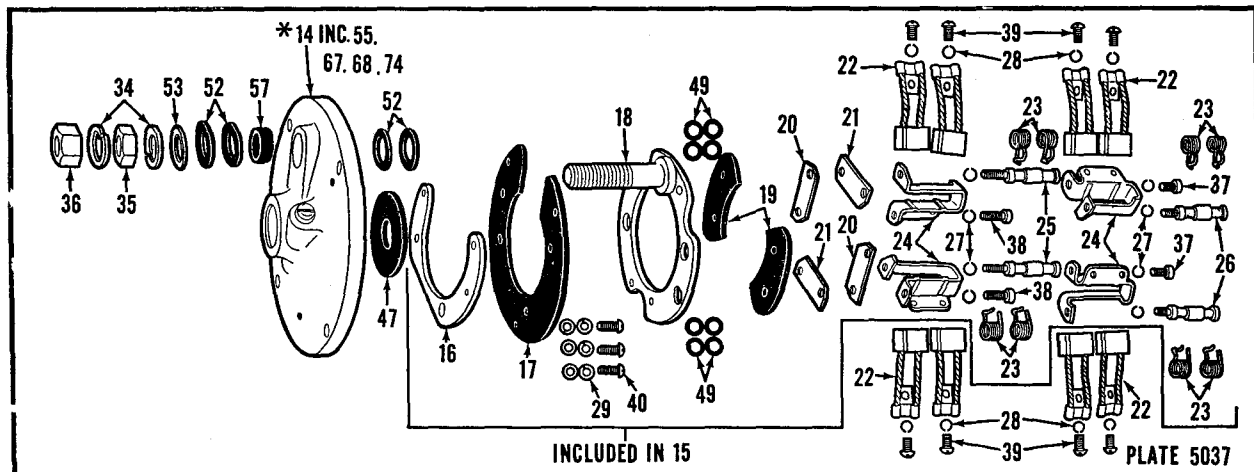
xFor service parts see Switch—Group 101-A.

□For service parts see Motor Drive—Group 7.

①For service parts see Motor Drive—Group 1-A.

Delco Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame — C.E.	Plate — Assem. Less Brushes	Plate — Support	Insulator — Brush Plate	Plate — & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 Req.) —	Spring — Brush	Holder — Brush	Screw — Ins. Holder	Screw — Grd. Holder
	14	15	16	17	18	19	20	21	22	23	24	25	26
1114032	1909514	1909527	1874847	1909523	1907467	1965093	1874848	1874851	1906909	1861785	1907475	1904982	1928500
1114033	"	1926146	"	"	1926142	"	"	"	"	"	"	"	"
1114034	"	1909527	"	"	1907467	"	"	"	"	"	"	"	"
1114035	"	"	"	"	"	"	"	"	"	"	"	"	"
1114036	"	"	"	"	"	"	"	"	"	"	"	"	"
1114040	"	"	"	"	"	"	"	"	"	"	"	"	"
1114041	"	"	"	"	"	"	"	"	"	"	"	"	"
1114042	"	"	"	"	"	"	"	"	"	"	"	"	"
1114043	"	"	"	"	"	"	"	"	"	"	"	"	"
1114044	"	"	"	"	"	"	"	"	"	"	"	"	"
1114045	"	"	"	"	"	"	"	"	"	"	"	"	"
1114046	"	"	"	"	"	"	"	"	"	"	"	"	"
1114048	"	"	"	"	"	"	"	"	"	"	"	"	"
1114049	"	"	"	"	"	"	"	"	"	"	"	"	"
1114053	"	"	"	"	"	"	"	"	"	"	"	"	"
1114060	"	1945956	"	"	"	"	"	"	1906988	"	"	"	"
1114068	1951073	1945517	"	"	1945518	"	"	"	"	"	"	"	"
1114089	1909514	1909527	"	"	1907467	"	"	"	1906951	"	"	"	"
1114118	"	1945956	"	"	"	"	"	"	1906988	1904981	"	"	"

*Includes Brake Washer (47).

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

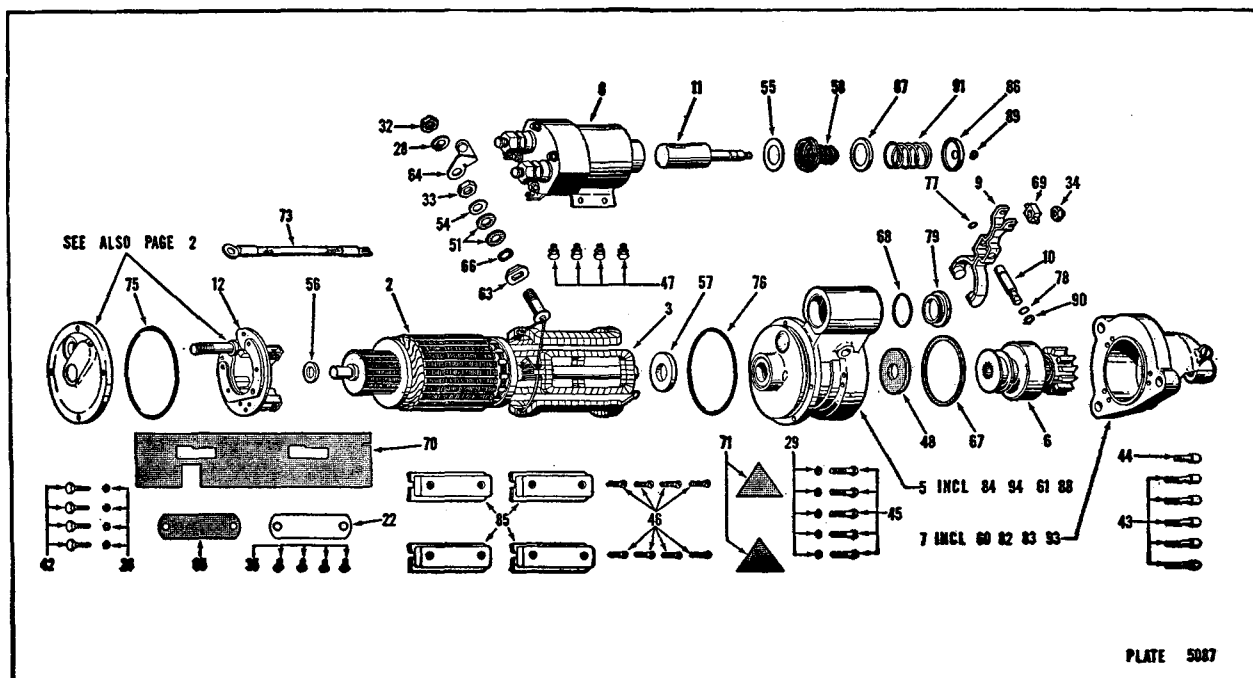
Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
27	Lock Washer—Brush Holder Screw -----	453435	All
28	Lock Washer—Brush Lead Screw -----	453844	All
29	Lock Washer—Brush Plate Assem. Attach. Screw --	453844	All
30	Lock Washer—C.E. Frame Screw -----	9421423	All
31	Lock Washer—D.E. Frame—Screw -----	9421423	All
32	Lock Washer—Drive Housing Cover Screw -----	9421423	1114040-6; 60
—	Lock Washer—Field Coil Ground Screw -----	453435	1114034-6; 40-1-3-5-6-8
—	Lock Washer—Switch Terminal Nut -----	9421425	1114036
34	Lock Washer—Terminal Stud -----	9421427	All
—	Lock Washer—Shift Lever Adjusting -----	9421424	1114036
—	Lock Washer—Switch Mounting Screw -----	453435	1114036
NUTS			
—	Nut—Switch Terminal -----	134566	1114036
35	Nut—Terminal Stud ($\frac{1}{8}$ thk.) -----	120238	All
36	Nut—Terminal Stud ($\frac{1}{8}$ thk.) -----	120378	All
—	Nut—Shift Lever Adjusting -----	1914257	1114036
SCREWS			
37	Screw—Brush Holder—Grounded -----	1914580	1114032-3-4-5-6; 40-1-2-3-4-5-6-8-9; 53
38	Screw—Brush Holder—Insulated -----	1968656	All
39	Screw—Brush Lead Attaching -----	453418	All Except 1114118
39	Screw—Brush Lead Attaching -----	453461	1114118
40	Screw (& Washer)—Brush Plate Assem. Attach. ----	1847807	All
41	Screw—C.E. Frame Attaching -----	1914869	All
42	Screw—Cover Band -----	453479	All
—	Screw—Cover Plate -----	9414397	1114068
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28x1 $\frac{1}{2}$) -----	1913128	All Except 1114036
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28x1) -----	1914869	1114041-3-4-5
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28) -----	454336	1114036
44	Screw—Drive Housing Cover Attaching -----	453470	1114118
44	Screw—Drive Housing Cover Attaching -----	455576	1114040-6; 60
—	Screw—Field Coil Ground -----	454443	1114034-6; 40-1-3-5-8
—	Screw—Lead Attaching to Switch -----	1915717	1114060
45	Screw—Pole Shoe -----	1913960	All
—	Screw—Shift Lever Adjusting -----	1838393	1114036
46	Screw—Switch Attaching -----	1930611	1114040-1-3-4-5-6; 60; 118
—	Screw—Switch Mounting -----	132900	1114036
WASHERS			
47	Washer—Brake—C.E. (Fiber) -----	1858490	1114032; 40-6-8-9; 60; 118
48	Washer—Brake Shoe -----	1856819	1114040-6; 53; 60; 118
—	Washer—Brake—Between Cent. Bear. & Shift Sleeve	1911644	1114036; 41-3-4-5
49	Washer—Ins. (Bushing) Brush Holder Screw -----	1913080	All
—	Washer—Plain—Brush Plate Assem. Screw -----	1913086	All
—	Washer—Plain—Field Coil Ground Screw -----	1856056	1114034-6; 40-1-3-5
—	Washer—Space—Between Cent. Bear. & Shift Sleeve	1921319	1114036; 41-3-4-5
50	Washer—Space—Between Cent. Bear. & Shift Sleeve	1906089	1114040-6; 60; 118
—	Washer—Space—Between Center Bearing & Drive --	820155	1114053
—	Washer—Space—Between Center Bearing and Drive	1937837	1114034; 48; 68
—	Washer—Space—Between Center Bearing and Drive	1936638	1114033-5; 42-9; 89
—	Washer—Space—C.E. -----	1914842	1114036
51	Washer—Space—Cupped—Between Center Bearing and Shift Sleeve -----	1906090	1114040-6; 60; 118
—	Washer—Space—D.E. -----	1881771	1114033-5; 42-9; 53; 89
—	Washer—Space—D.E. -----	1907495	1114048; 68
52	Washer—Ins. ($\frac{7}{8}$ O.D.) Terminal Stud -----	1861791	All
—	Washer—Ins. (1" O.D.) Terminal Stud -----	1922457	1114032-3-5; 42-4-9; 53; 60-8; 89; 118
—	Washer—Plain—Terminal Stud—C.E. -----	1914589	1114051
53	Washer—Plain—Terminal Stud -----	811912	All
—	Washer—Thrust—C.E. -----	1905014	1114033-4-5; 41-3-4-5-8; 68; 89
MISCELLANEOUS			
54	BAND—Cover -----	1909550	All Except 60
55	BUSHING—C.E. -----	38273	All
56	BUSHING—D.E. -----	1942995	1114034; 48; 68
56	BUSHING—D.E. -----	1943580	1114032-3-5-6; 41-2-3-4-5-9; 89
56	BUSHING—D.E. -----	1938754	1114040-6; 60; 118
—	BUSHING—Center Bearing -----	1916389	1114036; 41-3-4-5
—	BUSHING—Center Bearing -----	1941439	1114032; 41-9

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—(Continued)		
—	BUSHING—Center Bearing -----	1921660	1114033-4-5; 40-6-8; 60-8; 89; 118
57	BUSHING—Ins. Terminal Stud -----	x	All
—	BUSHING—Ins. Field Terminal -----	1965472	1114032-3-5; 42-4-9; 53; 60-8; 89; 118
58	CABLE -----	1909848	1114040-1-3-4-5-6
58	CABLE—Solenoid Switch -----	1950551	1114060; 118
—	CLIP—Field Terminal & Coil -----	1937665	1114032-3-5; 42-9; 53; 89; 118
—	CLIP—Lock—Lead Attaching to Switch -----	1878503	1114060
59	COLLAR—Between Armature & Center Bearing (1 $\frac{1}{8}$ O.D.) -----	1919853	1114034; 40-6-8; 118
—	CONNECTOR—Clip—Switch -----	1909829	1114041-6
—	CONTACT—Switch -----	1857271	1114036
60	GASKET—Center Bearing -----	1914867	1114032; 42-9; 53; 118
—	GASKET—Cover Plate -----	1945477	1114068
—	GASKET—D.E. Housing Cover Attaching -----	114659	1114118
—	GASKET—On Shift Lever -----	1909531	1114118
—	GASKET—Switch -----	1918057	1114036
—	INSULATOR—Field Coil—C.E. -----	1945479	1114068
—	INSULATOR—Field Coil Triangle -----	1914873	All Except 1114053; 60
—	INSULATOR—Contact (On Field Frame) -----	1857270	1114036
—	INSULATOR—Terminal Stud—C.E. -----	x	1114068
—	INSULATION—Field Coil—D.E. -----	1868835	1114068; 118
—	INSULATION—Switch Side -----	1857269	1114036
—	INSULATION STRIP—Field Coil -----	1950550	1114060; 118
61	LEAD—Switch to C.E. Terminal -----	1953236	1114060
—	LEAD—Switch to C.E. Terminal -----	1908675	1114044; 118
62	LINK (& Screw)—Assembly -----	1881381	1114060
62	LINK (& Screw)—Assembly -----	1909576	1114040-6; 118
62	LINK (& Screw)—Assembly -----	1917672	1114041-3-4-5
—	OILER—Center Bearing -----	1919850	1114048
—	"O" RING—C.E. -----	x	1114068
—	PIN—Dowel—Shift Lever Shaft -----	455776	1114036; 41-3-4-5
64	PIN—Shift Lever -----	1857826	1114040-6; 60; 118
64	PIN—Shift Lever -----	1914258	1114041-3-4-5
65	PIN—Cotter—Shift Lever -----	112726	1114040-1-3-4-5-6; 60; 118
66	PIN—Cotter—Pinion Stop -----	453702	1114040; 118
66	PIN—Cotter—Pinion Stop -----	454491	1114060
—	PIN—Spring Retainer -----	1917678	1114041-3-4-5
—	PIN—Upper—Lever Attaching -----	456390	1114036
—	PLATE—Cover -----	1945478	1114068
—	PLATE—Wick Retainer—In Center Bearing -----	1921662	1114032-3; 42
67	PLUG—Expansion—C.E. -----	103893	All
68	PLUG—Pipe—C.E. -----	453465	All
—	PLUG—Pipe—In Center Bearing ($\frac{1}{8}$ Pipe Thrd.) -----	453465	1114034; 40-8; 68; 118
69	PLUG—Pipe—In Drive Housing ($\frac{1}{4}$ " Dia.) -----	453465	All
—	RETAINER—Felt—In Center Bearing -----	1916386	1114036; 41-3-4-5; 53
—	RETAINER—Plunger Spring -----	1917677	1114041-3-4-5
—	RING—Snap—Wick Retainer -----	1936649	1114032-3-5; 42-9; 60; 89
70	SEAL—Oil—In Center Bearing -----	1909498	1114032; 118
—	SEAL—Oil—Center Bearing -----	1867150	1114053
—	SHAFT—Shift Lever -----	1914257	1114036; 41-3-4-5
—	SHAFT—Shift Lever -----	1917679	1114036
71	SHOE—Pole (View notched end face down—Longer lip on right) -----	1934477	1114032-3-4-5-6; 43-4-5-6-8-9; 53; 89
71	SHOE—Pole (View notched end face down—Longer lip on left) -----	1934478	All
—	SPRING—Plunger Return -----	1917676	1114041-3-4-5
—	SPRING—Shift Lever -----	1864020	1114040-6; 60; 118
73	STUD—Field Terminal -----	1950561	1114060-8; 118
73	STUD—Field Terminal -----	1937115	1114032-3-5; 42-4-9; 53; 89
—	STUD—Terminal—C.E. -----	—	—
74	WICK—Oil—C.E. -----	1916439	All
75	WICK—Oil—D.E. -----	1916439	All
—	WICK—Oil—In Center Bearing -----	1919851	1114048
—	WICK—Oil—In Center Bearing -----	1916439	1114034; 40-6; 68; 118
—	WICK—Oil—In Center Bearing -----	1947350	1114032-3-5-6; 41-2-3-4-5-9; 53; 60; 89

* For service use 1851632 Terminal Insulator Pkg.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

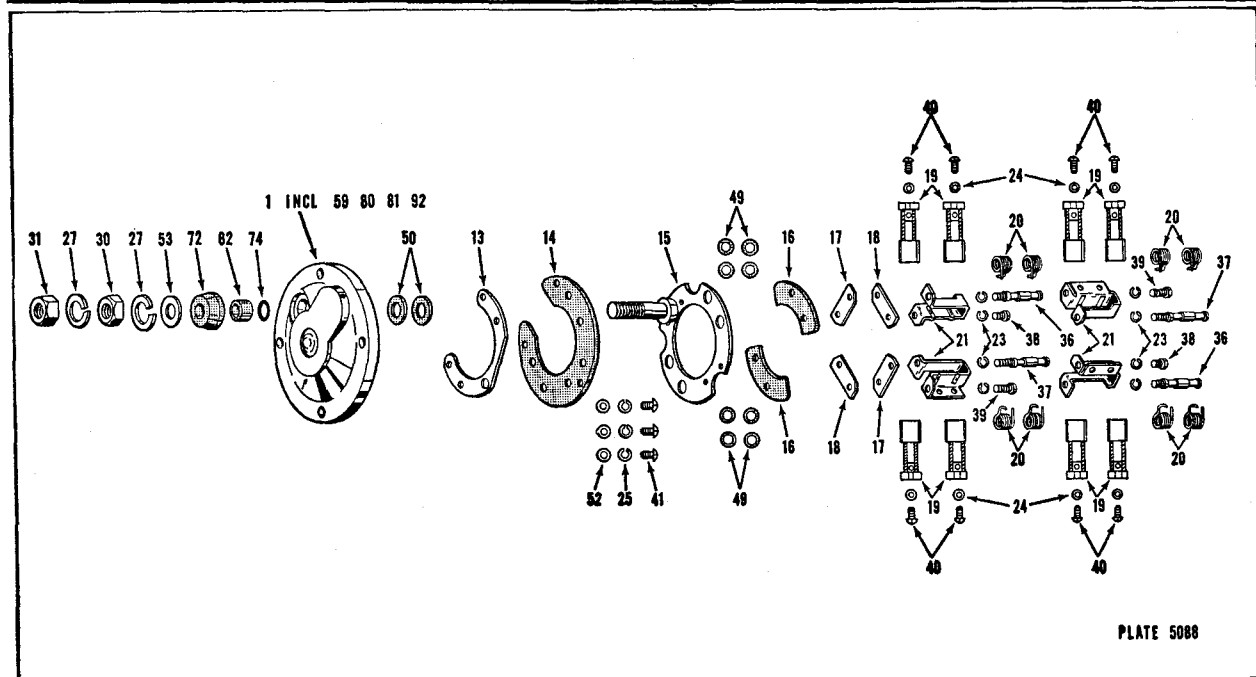
Model No.	Frame C.E.	Armature	Field Coil (4 coils)	Stud Terminal	Housing — Lever	Drive Assem.	Housing — Drive	Switch	Lever — Shift	Lever — Shaft	Plunger
	1	2	3	4	5	6	7	8	9	10	11
1114047	1951073	1945906	1946761	1950561	1958020	800067	1946095	x1119853	1945484	1945472	1945480
1114051	"	"	1945496	"	1945510	800066	1949606	x1119879	"	"	"
1114052	"	"	"	"	1947262	800069	"	x	"	"	"
1114054	"	"	"	"	1945510	800066	"	x	"	"	"
1114055	"	1961320	1949109	"	1947262	"	"	x	"	"	"
1114056	"	1945906	1945496	"	1945510	"	"	x	"	"	"
1114057	"	"	"	"	1947262	800070	"	x	"	"	"
1114058	"	1961320	1949109	"	1970898	800066	"	x	"	"	"
1114059	"	"	1945883	"	1970900	800067	"	x	"	"	"
1114061	"	1945906	1946761	"	1945510	800071	"	x	"	"	"
1114062	"	"	1945883	"	1958020	800067	1946095	x	"	"	"
1114063	"	"	1946761	"	1947262	"	"	x	"	"	"
1114064	"	"	1945496	"	"	800066	"	x	"	"	"
1114065	"	"	"	"	1945510	800070	1951064	x	"	"	"
1114066	"	"	"	"	1947262	800066	1948099	x	"	"	"
1114067	"	"	"	"	"	"	1949606	x	"	"	"
1114069	"	"	"	"	1945510	800072	1946575	x	"	"	"
1114070	"	1961320	1949109	"	1970900	800066	1946095	x	"	"	"
1114071	"	1945906	1945496	"	1945510	"	"	x	"	"	"
1114072	"	1961320	1949109	"	1947262	"	1949606	x	"	"	"
1114073	"	1945906	1945496	"	1945510	"	"	x	"	"	"
1114074	"	1961320	1949109	"	1970900	"	"	x	"	"	"
1114075	"	1945906	1945883	"	1958020	800067	1946095	x	"	"	"
1114076	"	1961320	1949109	"	1945510	800066	1949606	x	"	"	"
1114077	"	1945906	1945496	"	1947262	800069	"	x	"	"	"
1114078	"	"	"	"	1945510	800066	"	x	"	"	"
1114079	"	"	1946761	"	"	800071	"	x	"	"	"
1114080	"	"	"	"	1947262	800067	"	x	"	"	"
1114081	"	"	1945496	"	"	800066	"	x	"	"	"
1114082	"	"	"	"	1945510	800070	1951064	x	"	"	"
1114083	"	"	"	"	1947262	800066	1948099	x	"	"	"
1114084	"	"	"	"	"	"	1949606	x	"	"	"
1114085	"	"	"	"	1945510	"	1946095	x	"	"	"
1114086	"	1961320	1949109	"	1947262	"	1949606	x	"	"	"
1114087	"	"	"	"	1945510	"	1946575	x1119862	"	"	"

* For Service Parts see Switch—Group 101-A.

□ For Service Parts see footnote Page 4.

Delco Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Plate Assem. — Less Brushes	Plate — Support	Insulator — Brush Plate	Plate & Stud	Insulator — Brush Holder	Plate — Space Ins Holder	Plate — Space Grd. Holder	Brush (8 req'd)	Spring — Brush	Holder — Brush	Plate — Brush Cover
	12	13	14	15	16	17	18	19	20	21	22
1114047	1948515	1874847	1909523	1945518	1965093	1874848	1874851	1906986	1861785	1907475	*1945478
1114051	1946753	"	"	1946754	"	"	"	"	"	"	"
1114052	1948515	"	"	1945518	"	"	"	"	"	"	"
1114054	"	"	"	"	"	"	"	"	"	"	"
1114055	"	"	"	"	"	"	"	1906988	"	"	"
1114056	"	"	"	"	"	"	"	1906986	"	"	"
1114057	1946753	"	"	1946754	"	"	"	"	"	"	"
1114058	1948515	"	"	1945518	"	"	"	1906988	"	"	"
1114059	"	"	"	"	"	"	"	"	"	"	"
1114061	"	"	"	"	"	"	"	1906986	"	"	"
1114062	"	"	"	"	"	"	"	1906988	"	"	"
1114063	"	"	"	"	"	"	"	"	"	"	"
1114064	"	"	"	"	"	"	"	"	"	"	"
1114065	1946753	"	"	1946754	"	"	"	"	"	"	"
1114066	"	"	"	"	"	"	"	"	"	"	"
1114067	"	"	"	"	"	"	"	"	"	"	"
1114069	1948515	"	"	1945518	"	"	"	1906986	"	"	"
1114070	"	"	"	"	"	"	"	1906988	"	"	"
1114071	1946753	"	"	1946754	"	"	"	1906986	"	"	"
1114072	1948515	"	"	1945518	"	"	"	1906988	"	"	"
1114073	"	"	"	"	"	"	"	1906986	"	"	"
1114074	"	"	"	"	"	"	"	1906988	"	"	"
1114075	"	"	"	"	"	"	"	"	"	"	"
1114076	"	"	"	"	"	"	"	"	"	"	"
1114077	"	"	"	"	"	"	"	1906986	"	"	"
1114078	"	"	"	"	"	"	"	"	"	"	"
1114079	"	"	"	"	"	"	"	"	"	"	"
1114080	"	"	"	"	"	"	"	"	"	"	"
1114081	"	"	"	"	"	"	"	"	"	"	"
1114082	1946753	"	"	1946754	"	"	"	"	"	"	"
1114083	"	"	"	"	"	"	"	"	"	"	"
1114084	"	"	"	"	"	"	"	"	"	"	"
1114085	"	"	"	"	"	"	"	"	"	"	"
1114086	1948515	"	"	1945518	"	"	"	1906988	"	"	"
1114087	"	"	"	"	"	"	"	"	"	"	"

* Models with threaded plug require Part No. 1945356.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Screw -----	453435	All
24	Lock Washer—Brush Lead Attach. Screw -----	453844	All
25	Lock Washer—Brush Plate Assembly -----	453844	All
26	Lock Washer—C.E. Frame Attach. Screw -----	9421423	All
27	Lock Washer—C.E. Terminal Stud -----	9421427	All
28	Lock Washer—Field Terminal Stud -----	9421427	All
29	Lock Washer—Lever Housing Attach. Screw -----	9421423	All
NUTS			
30	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{4}$) -----	120238	All
31	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{4}$) -----	120378	All except 1114057-8; 63-4-9; 70-2-3-5-6-7-8-9; 81-6-7
32	Nut—Field Terminal Stud -----	120238	All
33	Nut—Field Terminal Stud -----	120238	All
34	Nut—Plunger Rod—Guide Adjusting -----	9412305	All
SCREWS			
35	Screw—Brush Cover Plate Attaching -----	9414397	All except 1114047; 51; 62; 75
35	Screw—Brush Cover Plate Attaching -----	9415197	1114047; 51; 62; 75
36	Screw—Brush Holder—Grd. Brush—Long -----	1928500	All
37	Screw—Brush Holder—Ins. Brush—Long -----	1904982	All
38	Screw—Brush Holder—Grd. Brush—Short -----	1914580	All
39	Screw—Brush Holder—Ins. Brush—Short -----	1968656	All
40	Screw—Brush Lead Attaching -----	453418	All
40	Screw—Brush Lead Attaching (For Field Coil) -----	453461	1114074
41	Screw (& Washer)—Brush Plate Assembly Attach. -----	1847807	All
42	Screw—C.E. Frame Attaching -----	1914869	All
43	Screw—Drive Housing Attaching ($\frac{1}{8}$ -18x $\frac{1}{2}$ ") -----	1948536	All
44	Screw—Drive Housing Attaching ($\frac{1}{8}$ -18x $\frac{5}{8}$ ") -----	1948537	All
45	Screw—Lever Housing Attaching -----	1914869	All
46	Screw—Pole Shoe -----	1913960	All
47	Screw—& Lock Washer—Switch Attach. -----	1930611	All
WASHERS			
48	Washer—Brake Between Lever Hsg. & Drive -----	1911644	All
49	Washer—Brush Holder Screw—Ins. (Bushing) -----	1913080	All
50	Washer—C.E. Terminal Stud—Ins. -----	1861791	1114051-7-9; 63-4-9; 70-2-3-4-5-6-7-8-9; 80-1-6-7
51	Washer—Field Terminal Stud—Ins. -----	1922457	All
52	Washer—Brush Plate Assem. Attach. Screw—Plain -----	1931086	All
53	Washer—C.E. Terminal Stud Plain ($\frac{1}{8}$) -----	30205	1114051-7; 65-6-7; 71; 82-3-4-5
54	Washer—Field Terminal Stud Plain ($\frac{1}{4}$) -----	1914647	All
55	Washer—Shaft Lever Return Spring Retainer -----	807736	All
56	Washer—Space—C.E. -----	1905014	All
—	Washer—Space—D.E. -----	1951193	1114069
57	Washer—Space—Between Armature & Lever Hsg. -----	1936466	All
MISCELLANEOUS			
58	BOOT—Plunger -----	1942257	All
59	BUSHING—C.E. Frame -----	38273	All
60	BUSHING—Drive Housing -----	1942258	All
61	BUSHING—Lever Housing -----	1923484	All except 1114047; 62; 75
61	BUSHING—Lever Housing -----	1916389	1114047; 62; 74-5
62	BUSHING—Ins. C.E. Terminal Stud -----	x	All
63	BUSHING—Ins. Field Terminal Stud (Package) -----	1965472	All
—	COLLAR—Between Lever Housing & Drive -----	1945892	1114047; 62; 74
64	CONNECTOR—Terminal to Switch -----	1945468	All
65	GASKET—Brush Cover Plate -----	1945477	All
67	GASKET—Between Lever & Drive Housing -----	1945476	All
68	GASKET—Lever Housing Plug -----	1964857	All
70	INSULATOR—Field Coil—C.E. -----	1945479	All
71	INSULATOR—Field Coil Triangle -----	1914873	1114047; 52-4-5-6-7-9; 61-2-3-4-5-6-7-9; 79; 81-2-4-5
71	INSULATOR—Field Coil—D.E. -----	1868835	1114059; 62; 70-2-4-5; 87
72	INSULATOR—Terminal Stud—C.E. -----	x	1114047; 52-4-5-6-8-9; 61-2-3-4
73	LEAD— (& Terminals) C.E. Terminal to Switch -----	1953236	1114047; 52-4-5-6-8-9; 63-4-7-9; 70-2-3-6-7-8-9; 80-1-3-6-7

*Models with threaded plug require 1964857 Gasket and 1949620 C.E. Insulator.

*For service use 1851632 Terminal Insulator Pkg.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
—	MISCELLANEOUS— (Continued)		
74	"O" RING—Armature Dampener -----	1945891	1114058; 70-4
75	"O" RING—C.E. Terminal Stud -----	*	All except 1114047; 57; 71-2-8; 82-3-4-5
—	"O" RING—Field Frame Seal—C.E. -----	1916272	1114047; 51-2-6-8; 61-2; 70-1-3-4-7-8-9; 80-1-2-3-5-6-7
76	"O" RING—Seal Between Lever Hsg. & Drive -----	1945891	1114047; 62-4; 75
—	"O" RING—Field Frame Seal—D.E. -----	1916272	1114047; 51-2-6-8; 61-2-3-4-5-6-7-9; 70-1-4-5-6; 80-4-6
77	"O" RING—Shift Lever ($\frac{1}{2}$ " Dia.) -----	1921805	All
78	"O" RING—Shift Lever ($\frac{3}{4}$ " dia.) -----	1914373	All
—	PLUG—Felt—Oil Reservoir -----	1955303	All
—	PLUG—Retaining Oil Reservoir -----	9417501	All
79	PLUG—Lever Housing Inspection -----	1945356	All
80	PLUG—Expansion—C.E. -----	103893	All except 1114076
81	PLUG—Pipe—C.E. -----	453465	All
82	PLUG—Pipe—D.E. Housing ($\frac{3}{4}$ " Dia.) -----	453465	All
83	PLUG—Pipe—D.E. Housing ($\frac{1}{4}$ " Dia.) -----	273913	1114051-2-4-6-8-9; 61-5-6-7-9; 74-6; 82-3-6
84	PLUG—Pipe—Lever Housing -----	453465	All
85	POLE—Shoe (View notched end face down— longer lip on right) -----	1934477	1114057; 61-2-3; 75-9; 80
85	POLE—Shoe (View notched end face down— longer lip on left) -----	1934478	All except 1114059; 63; 75-9; 80
86	RETAINER—Shift Lever Spring ($\frac{3}{8}$ " Hole) -----	1948526	All
87	RETAINER—Shift Lever Spring ($\frac{3}{8}$ " Hole) -----	1948520	All
88	SEAL—Oil Lever Housing -----	1918047	All
89	SNAP—Ring—Lever Shaft Retainer -----	9415235	All
90	SNAP—Ring—Shift Lever Return Spring -----	9415235	All
91	SPRING—Shift Lever Return -----	1948521	All
92	WICK—Oil—C.E. -----	1916439	All
93	WICK—Oil—Drive Housing -----	1916439	All
94	WICK—Oil—Lever Housing -----	1916439	All

□ Drive could be either early design (with meshing spring visible) or later design (with meshing spring enclosed). Complete drives are interchangeable. However, the internal components are not interchangeable. Determine the Part No. of the drive being serviced and refer to Drive Group 7 for components.

Early Design

 1945487
 1945879
 1946945
 1947920
 1949450
 1950586

Late Design

 800066
 800067
 800068
 800069
 800070
 800071

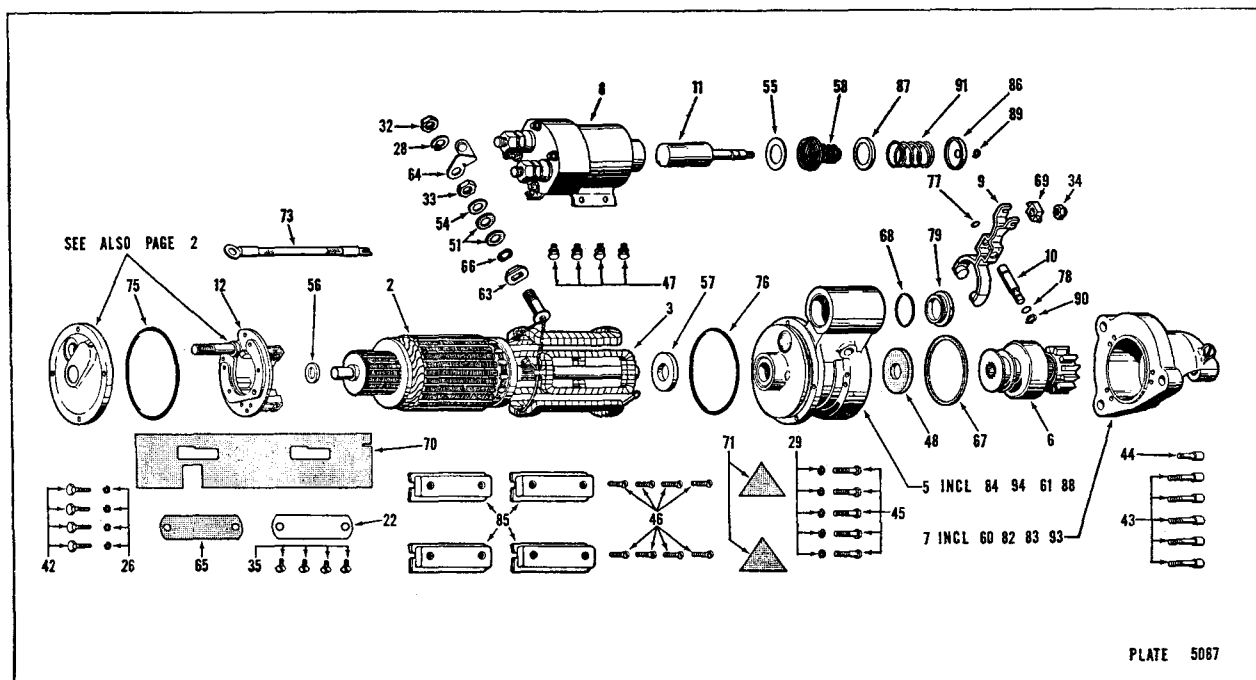
Early Design

 1951191
 1952534
 1953151
 1964174
 1965514
 1967952

Late Design

 800072
 800073
 800074
 800075
 800076
 800077

*For service use 1851632 Terminal Insulator Pkg.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

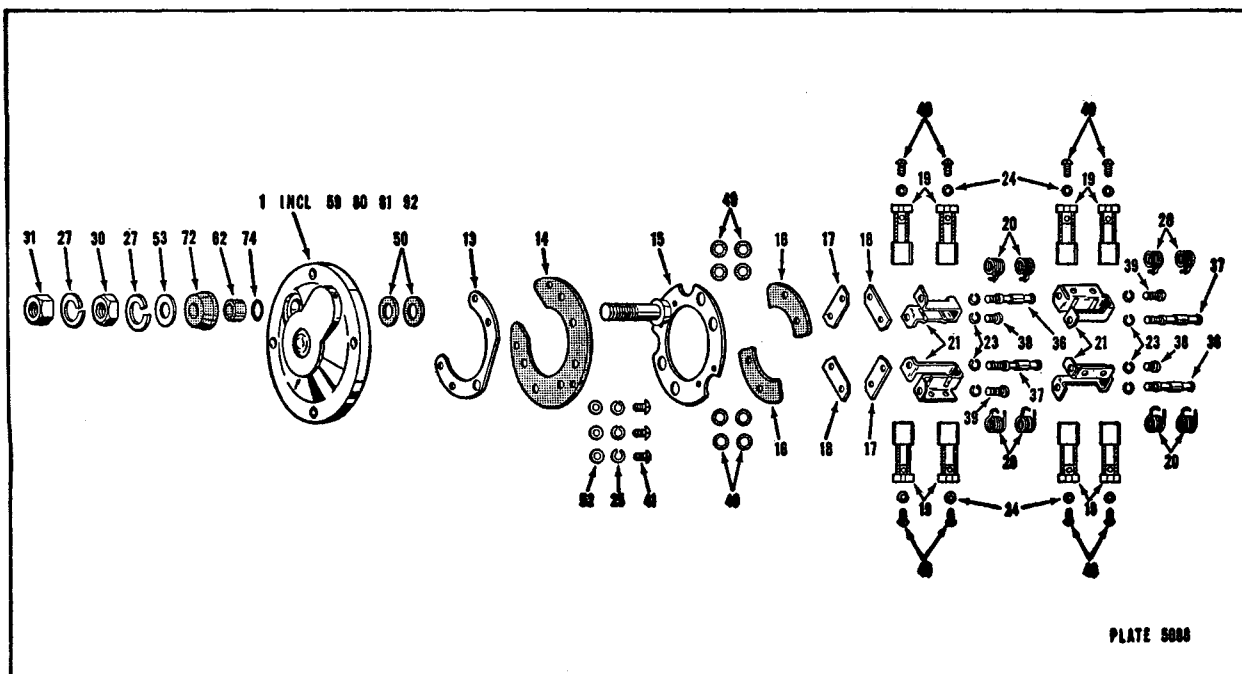
Model No.	Frame C.E.	Arma- ture	Field Coil (4 coils)	Stud Terminal	Housing — Lever	Drive Assem.	Housing — Drive	Switch	Lever — Shift	Lever — Shaft	Plunger
	1	2	3	4	5	6	7	8	9	10	11
1114088.....	1951073	1961320	1949109	1950561	1970898	800066	1949606	x1119879	1945484	1945472	1945480
1114090.....	"	"	"	"	1947262	"	"	x	"	"	"
1114091.....	"	"	"	"	1945510	"	"	x	"	"	"
1114092.....	"	1945906	1945496	"	1947262	"	"	x	"	"	"
1114093.....	"	"	1945883	"	1958020	800067	1946095	x	"	"	"
1114094.....	"	"	1945496	"	1945510	800069	1949606	x	"	"	"
1114095.....	"	"	"	"	1947262	800066	"	x	"	"	"
1114096.....	"	"	"	"	1945510	"	"	x	"	"	"
1114097.....	"	"	1946761	"	"	800067	"	x	"	"	"
1114098.....	"	1961320	1949109	"	1970900	800066	"	x	"	"	"
1114099.....	"	1945906	1945496	"	1945510	"	"	x	"	"	"
1114100.....	"	1961320	1945883	"	1958020	800067	1946095	x1119895	"	"	"
1114101.....	"	1945906	1945496	"	1947262	800069	1949606	x1119862	"	"	"
1114102.....	"	1961320	1949109	"	"	800066	1945506	"	"	"	"
1114103.....	"	"	"	"	"	"	1960648	x1119879	"	"	"
1114104.....	"	"	1945883	"	"	800067	"	x	"	"	"
1114105.....	"	1945906	1945496	"	"	800066	1946095	x	"	"	"
1114106.....	"	1961320	1945883	"	"	800067	1945506	x	"	"	"
1114107.....	"	1945906	1945496	"	1945510	800066	"	x	"	"	"
1114109.....	"	1961320	1949109	"	1970898	800068	1949606	x	"	"	"
1114110.....	"	"	"	"	1945510	"	1946575	x	"	"	"
1114111.....	"	"	"	"	1947262	800066	1961777	x	"	"	"
1114112.....	"	1945906	1945496	"	"	800068	1946575	x1119862	"	"	"
1114113.....	"	1961320	1949109	"	1945510	800066	1949606	x	"	"	"
1114114.....	"	1945906	1945496	"	"	800068	"	x1119879	"	"	"
1114115.....	"	1961320	1949109	"	1947262	800066	"	x	"	"	"
1114116.....	"	1945906	1945496	"	"	"	1948099	x1119862	"	"	"
1114117.....	"	"	"	"	"	800068	1946575	x1119879	"	"	"
1114119.....	"	1961320	1949109	"	1970898	800066	1949606	x	"	"	"
1114120.....	"	"	"	"	1947262	800068	1946575	x1119862	"	"	"

x For Service Parts see Switch—Group 101-A.

□ For Service Parts see footnote Page 4.

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SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Plate Assem. — Less Brushes	Plate — Support	Insulator — Brush Plate	Plate & Stud	Insulator — Brush Holder	Plate — Space Ins Holder	Plate — Space Grd. Holder	Brush (8 req'd)	Spring — Brush	Holder — Brush	Plate — Brush Cover
	12	13	14	15	16	17	18	19	20	21	22
1114088	1948515	1874847	1909523	1945518	1965093	1874848	1874851	1906988	1861785	1907475	*1945478
1114090	"	"	"	"	"	"	"	"	"	"	"
1114091	"	"	"	"	"	"	"	"	"	"	"
1114092	1946753	"	"	1946754	"	"	"	1906986	"	"	"
1114093	1948515	"	"	1945518	"	"	"	1906988	"	"	*1909550
1114094	"	"	"	"	"	"	"	1906986	"	"	*1945478
1114095	1946753	"	"	1946754	"	"	"	"	"	"	"
1114096	1948515	"	"	1945518	"	"	"	"	"	"	"
1114097	"	"	"	"	"	"	"	"	"	"	"
1114098	"	"	"	"	"	"	"	1906988	"	"	"
1114099	1946753	"	"	1946754	"	"	"	1906986	"	"	"
1114100	1948515	"	"	1945518	"	"	"	1906988	"	"	*1909550
1114101	"	"	"	"	"	"	"	1906986	"	"	*1945478
1114102	"	"	"	"	"	"	"	1906988	"	"	"
1114103	"	"	"	"	"	"	"	"	"	"	"
1114104	"	"	"	"	"	"	"	"	"	"	"
1114105	"	"	"	"	"	"	"	1906986	"	"	"
1114106	"	"	"	"	"	"	"	1906988	"	"	"
1114107	"	"	"	"	"	"	"	1906986	"	"	"
1114109	"	"	"	"	"	"	"	1906988	"	"	"
1114110	"	"	"	"	"	"	"	"	"	"	"
1114111	"	"	"	"	"	"	"	"	"	"	"
1114112	"	"	"	"	"	"	"	1906986	"	"	"
1114113	"	"	"	"	"	"	"	1906988	"	"	"
1114114	1946753	"	"	1946754	"	"	"	1906986	"	"	"
1114115	1948515	"	"	"	"	"	"	1906988	"	"	"
1114116	1946753	"	"	"	"	"	"	1906986	"	"	"
1114117	"	"	"	1945518	"	"	"	"	"	"	"
1114119	1948515	"	"	"	"	"	"	1906988	"	"	"
1114120	"	"	"	"	"	"	"	"	"	"	"

* 1909550 is a cover band.

* Models with threaded plug require Part No. 1945356.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Screw -----	453435	All
24	Lock Washer—Brush Lead Attach. Screw -----	453844	All
25	Lock Washer—Brush Plate Assembly -----	453844	All
26	Lock Washer—C.E. Frame Attach. Screw -----	9421423	All
27	Lock Washer—C.E. Terminal Stud -----	9421427	All
28	Lock Washer—Field Terminal Stud -----	9421427	All
29	Lock Washer—Lever Housing Attach. Screw -----	9421423	All
NUTS			
30	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{4}$) -----	120238	All
31	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$) -----	120378	All Except 1114092-5-9; 114-16
32	Nut—Field Terminal Stud -----	120238	All
33	Nut—Field Terminal Stud -----	120238	All
34	Nut—Plunger Rod—Guide Adjusting -----	9412305	All
SCREWS			
35	Screw—Brush Cover Plate Attaching -----	9414397	All Except 1114093-100
—	Screw—Cover Band -----	1954325	1114100
36	Screw—Brush Holder—Grd. Brush—Long -----	1928500	All
37	Screw—Brush Holder—Ins. Brush—Long -----	1904982	All
38	Screw—Brush Holder—Grd. Brush—Short -----	1914580	All
39	Screw—Brush Holder—Ins. Brush—Short -----	1968656	All
40	Screw—Brush Lead Attaching -----	453461	All
41	Screw (& Washer)—Brush Plate Assembly Attach. -----	1847807	All
42	Screw—C.E. Frame Attaching -----	1914869	All
43	Screw—Drive Housing Attaching -----	1948536	All
44	Screw—Drive Housing Attaching -----	1948537	All
45	Screw—Lever Housing Attaching -----	1914869	All
46	Screw—Pole Shoe -----	1968396	All
47	Screw—& Lock Washer—Switch Attach. -----	1930611	All
WASHERS			
48	Washer—Brake Between Lever Hsg. & Drive -----	1911644	All
49	Washer—Brush Holder Screw—Ins. (Bushing) -----	1913080	All
50	Washer—C.E. Terminal Stud—Ins. -----	1861791	1114088; 90-1-3-4-6-7-8; 100-1-2-3-4-5-6-7-9-10-11-12-13-15-17
51	Washer—Field Terminal Stud—Ins. -----	1922457	All
52	Washer—Brush Plate Assem. Attach. Screw—Plain -----	1913086	All
53	Washer—C.E. Terminal Stud Plain -----	1914647	1114103; 17
53	Washer—C.E. Terminal Stud Plain ($\frac{1}{4}$) -----	1856056	1114092-5-9; 114-16
54	Washer—Field Terminal Stud Plain ($\frac{1}{4}$) -----	1914647	All Except 1114114
55	Washer—Shaft Lever Return Spring Retainer -----	807736	All
56	Washer—Space—C.E. -----	1905014	All Except 1114116-17
56	Washer—Space—C.E. -----	1914842	1114103; 116-17
57	Washer—Space—Between Armature & Lever Hsg. -----	1936466	All
MISCELLANEOUS			
58	BOOT—Plunger -----	1942257	All Except 1114100
58	BOOT—Plunger -----	801077	1114100
59	BUSHING—C.E. Frame -----	38273	All
60	BUSHING—Drive Housing -----	1942258	All
61	BUSHING—Lever Housing -----	1923484	All except 1114093-5-100
61	BUSHING—Lever Housing -----	1916389	1114093; 100
62	BUSHING—Ins. C.E. Terminal Stud -----	x	All
63	BUSHING—Ins. Field Terminal Stud (Package) -----	1965472	All
—	COLLAR—Between Lever Housing & Drive -----	1945892	1114093; 100
64	CONNECTOR—Terminal to Switch -----	1945468	All
65	GASKET—Brush Cover Plate -----	1945477	All Except 1114093; 100
67	GASKET—Between Lever & Drive Housing -----	1945476	1114088; 92-3-6-8; 102-4-5-6-7-9; 12-13-14
68	GASKET—Lever Housing Plug -----	1964857	All
70	INSULATOR—Field Coil—C.E. -----	1945479	All except 1114093-100
71	INSULATOR—Field Coil Triangle -----	1914873	1114092-4-5-6-7-9; 101-4-5-7-14-16-17
71	INSULATOR—Field Coil—C.E. -----	1868835	1114088; 91-3-8; 100-2-3-4-6-9; 110-11-15-19; 20
71	INSULATOR—Field Coil—C.E. -----	1950550	1114100
72	INSULATOR—Terminal Stud—C.E. -----	x	All

[^] Models with threaded plug require 1964857 Gasket and 1949620 C.E. Insulator.

^{*} For service use 1851632 Terminal Insulator Pkg.

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SERVICE PARTS CATALOG

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—(Continued)		
73	LEAD—(& Terminals) C.E. Terminal to Switch ----	1953236	All Except 1114092-3-5-9; 114-16
—	PLUG—Rubber—In Nose Housing Holes -----	1949619	1114096-7-8
74	"O" RING—C.E. Terminal Stud -----	x	All except 1114092-5-7-9; 114
—	"O" RING—Armature Dampener -----	1945891	1114088; 109-19
75	"O" RING—Field Frame Seal—C.E. -----	1916272	1114088; 98-2-7; 105-9; 110-11-12-13-15; 20
—	"O" RING—Seal Between Lever Hsg. & Drive -----	1945891	1114093
76	"O" RING—Field Frame Seal—D.E. -----	1916272	1114088; 93-6-8; 102-5-7-9; 110-11-12-13-15-16-19; 20
77	"O" RING—Shift Lever ($\frac{1}{2}$ " Dia.) -----	1921805	All
78	"O" RING—Shift Lever ($\frac{1}{8}$ " dia.) -----	1914373	All
79	PLUG—Lever Housing Inspection -----	1945356	All
80	PLUG—Expansion—C.E. -----	103893	All
81	PLUG—Pipe—C.E. -----	453465	All
82	PLUG—Pipe—D.E. Housing ($\frac{1}{8}$ " Dia.) -----	453465	All
83	PLUG—Pipe—D.E. Housing ($\frac{1}{4}$ " Dia.) -----	1961573	1114088; 93-6-8; 100-2-5-7-9; 111-12-13-15-16
84	PLUG—Pipe—Lever Housing -----	453465	All
—	PLUG—Retaining—Oil Reservoir -----	9417501	All
—	PLUG—Felt—Oil Reservoir -----	1955303	All
85	POLE—Shoe (View notched end face down— longer lip on right) -----	1934477	1114093-7; 100-4-6
85	POLE—Shoe (View notched end face down— longer lip on left) -----	1934478	1114088-90-1-2-4-5-6-8-9; 101-2-3-5-7-9; 110-11-12-13-14-15-16-17-19; 20
86	RETAINER—Shift Lever Spring ($\frac{1}{8}$ " Hole) -----	1948526	All
87	RETAINER—Shift Lever Spring ($\frac{1}{8}$ " Hole) -----	1948520	All
88	SEAL—Oil Lever Housing -----	1918047	All except 1114097
89	SNAP—Ring—Shaft Retainer -----	9415235	All
90	SNAP—Ring—Shift Lever Return Spring -----	9415235	All
91	SPRING—Shift Lever Return -----	1948521	All
92	WICK—Oil—C.E. -----	1916439	All
93	WICK—Oil—Drive Housing -----	1916439	All
94	WICK—Oil—Lever Housing -----	1916439	All

□Drive could be either early design (with meshing spring visible) or later design (with meshing spring enclosed). Complete drives are interchangeable. However, the internal components are not interchangeable. Determine the Part No. of the drive being serviced and refer to Drive Group 7 for components.

Early Design

1945487
1945879
1946945
1947920
1949450
1950586

Late Design

800066
800067
800068
800069
800070
800071

Early Design

1951191
1952534
1953151
1964174
1965514
1967952

Late Design

800072
800073
800074
800075
800076
800077

*For service use 1851632 Terminal Insulator Pkg.

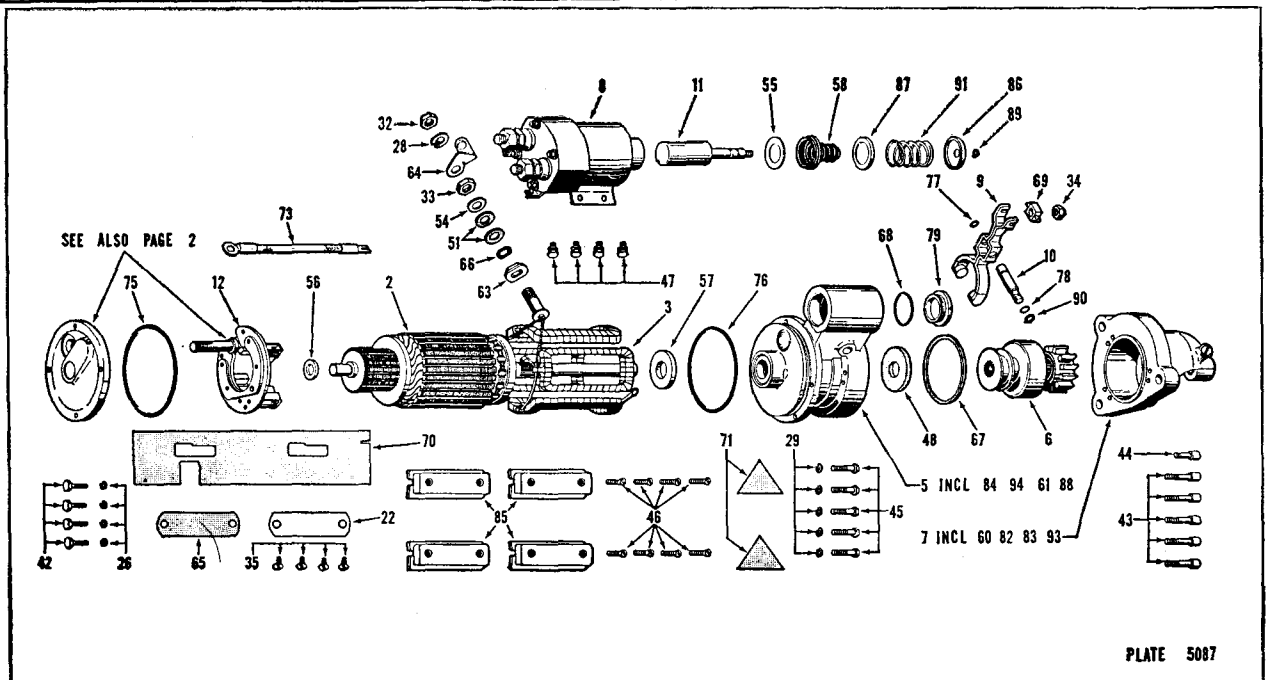
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SERVICE PARTS CATALOG

CRANKING MOTOR—Group 79-Q

Revised to March 1, 1971

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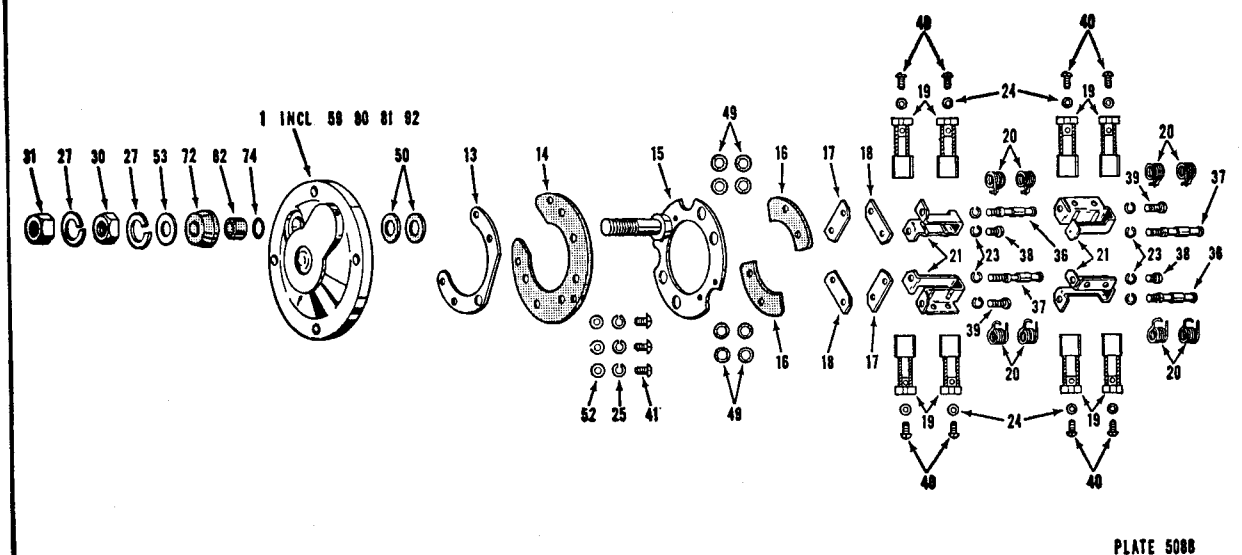


Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame C.E.	Arma- ture	Field Coil (4 coils)	Stud Terminal	Housing — Lever	Drive Assem.	Housing — Drive	Switch	Lever — Shift	Lever — Shaft	Plunger
	1	2	3	4	5	6	7	8	9	10	11
1114121-----	1951073	1945906	1945496	1945499	1970898	□ 800068	1949606	x1119862	1945484	1948529	1948522
1114122-----	"	"	"	"	1947262	□ 800066	"	x1119879	"	"	"
1114123-----	1966315	1961320	1945883	1950561	"	□ 800074	1966310	x	"	"	"
1114124-----	1948518	"	1949109	"	1951069	□ 800066	1946575	x1115516	"	"	"
1114125-----	1967552	"	"	"	1945510	□ 800068	1969322	x1119879	"	"	"
1114126-----	1951073	"	"	"	1970898	□ 800066	1949606	x	"	"	"
1114127-----	"	"	"	"	1945510	†1970711	1967454	x	"	"	"
1114128-----	"	"	"	"	1947262	†1967779	1949606	x	"	"	"
1114129-----	"	"	"	"	"	□ 800068	1970454	x	"	"	"
1114130-----	"	"	"	"	1945510	□ 800066	1949606	x	"	"	"
1114132-----	"	"	"	"	1947262	□ 800070	1951064	x	"	"	"
1114133-----	"	"	"	"	"	□ 800066	1949606	x	"	"	"
1114134-----	"	"	"	"	"	"	1948099	x	"	"	"
1114135-----	"	1945906	1945496	"	1945510	□	1946095	x	"	"	"
1114136-----	"	1961320	1949109	"	1947262	□ 800068	1969322	x	"	"	"
1114137-----	"	1945906	1945496	"	"	□ 800066	1946095	x	"	"	"
1114138-----	"	1961320	1949109	"	"	□ 800068	1949606	x	"	"	"
1114139-----	"	"	"	"	1945510	□	1969322	x	"	"	"
1114140-----	"	"	"	"	1947262	†1967779	1949606	x	"	"	"
1114141-----	"	"	"	"	1945510	□ 800068	"	x	"	"	"
1114142-----	1967552	1945906	1945496	"	1947262	†1970711	1946575	x	"	"	"
1114143-----	1951073	1961320	1949109	"	1945510	†1967779	1949606	x	"	"	"
1114144-----	"	"	"	"	"	†1970711	1946575	x	"	"	"
1114145-----	"	"	"	"	"	†1967779	1949606	x	"	"	"
1114146-----	"	1945906	1945496	"	1947262	□ 800069	"	x	"	"	"
1114147-----	"	1961320	1949109	"	1945510	□ 800066	"	x	"	"	"
1114148-----	"	"	"	"	1947262	†1967779	"	x	"	"	"
1114149-----	"	"	"	"	"	†1970711	"	x	"	"	"
1114150-----	"	"	"	"	1945510	†1967779	"	x	"	"	"
1114151-----	"	"	"	"	1947262	†1970711	1969322	x	"	"	"
1114152-----	"	"	"	"	"	"	1949606	x	"	"	"
1114153-----	"	"	"	"	1945510	"	1969322	x	"	"	"
1114154-----	"	1945906	1945496	"	1947262	†1971167	1949606	x	"	"	"

x For Service Parts see Switch—Group 101-A.
† Service by complete replacement.

□ For Service Parts see footnote Page 5.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Plate Assem. — Less Brushes	Plate — Support	Insulator — Brush Plate	Plate & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 req'd)	Spring — Brush	Holder — Brush	Plate — Brush Cover
	12	13	14	15	16	17	18	19	20	21	22
1114121.....	1948515	1874847	1909523	1945518	1965093	1874848	1874851	1906986	1861785	1907475	*1945478
1114122.....	1946753	"	"	1946754	"	"	"	"	"	"	"
1114123.....	1948515	"	"	1945518	"	"	"	1906988	"	"	"
1114124.....	"	"	"	1948516	"	1914644	1914640	"	"	"	*1948513
1114125.....	"	"	"	1945518	"	1874848	1874851	"	"	"	*1945478
1114126.....	"	"	"	"	"	"	"	"	"	"	* "
1114127.....	"	"	"	"	"	"	"	"	"	"	* "
1114128.....	"	"	"	"	"	"	"	"	"	"	* "
1114129.....	"	"	"	"	"	"	"	"	"	"	* "
1114130.....	"	"	"	"	"	"	"	"	"	"	* "
1114132.....	"	"	"	"	"	"	"	"	"	"	* "
1114133.....	"	"	"	"	"	"	"	"	"	"	* "
1114134.....	"	"	"	"	"	"	"	"	"	"	* "
1114135.....	"	"	"	"	"	"	"	1906986	"	"	* "
1114136.....	"	"	"	"	"	"	"	1906988	"	"	* "
1114137.....	"	"	"	"	"	"	"	1906986	"	"	* "
1114138.....	"	"	"	"	"	"	"	1906988	"	"	* "
1114139.....	"	"	"	"	"	"	"	1906986	"	"	* "
1114140.....	"	"	"	"	"	"	"	1906988	"	"	* "
1114141.....	"	"	"	"	"	"	"	"	"	"	* "
1114142.....	"	"	"	"	"	"	"	1906986	"	"	* "
1114143.....	"	"	"	"	"	"	"	1906988	"	"	* "
1114144.....	"	"	"	"	"	"	"	"	"	"	* "
1114145.....	"	"	"	"	"	"	"	"	"	"	* "
1114146.....	"	"	"	"	"	"	"	1906986	"	"	* "
1114147.....	"	"	"	"	"	"	"	1906988	"	"	▲1945356
1114148.....	"	"	"	"	"	"	"	"	"	"	▲ "
1114149.....	"	"	"	"	"	"	"	"	"	"	▲ "
1114150.....	"	"	"	"	"	"	"	"	"	"	▲ "
1114151.....	"	"	"	"	"	"	"	"	"	"	▲ "
1114152.....	"	"	"	"	"	"	"	"	"	"	▲ "
1114153.....	"	"	"	"	"	"	"	"	"	"	▲ "
1114154.....	"	"	"	"	"	"	"	1906986	"	"	*1945478

* Later design with threaded plug requires Part No. 1945356.

▲ 1945356 is a plug-Brush Cover.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Screw -----	453435	All
25	Lock Washer—Brush Plate Assembly -----	453844	All
26	Lock Washer—C.E. Frame Attach. Screw -----	9421423	All
27	Lock Washer—C.E. Terminal Stud -----	9421427	All
28	Lock Washer—Field Terminal Stud -----	9421427	All
29	Lock Washer—Lever Housing Attach. Screw -----	9421423	All
NUTS			
30	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$) -----	9414418	All
31	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$) -----	120378	1114121-3-5-6-7-8-9; 30-2-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-2-3-4
31	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$) -----	9413509	1114124; 51
32	Nut—Field Terminal Stud -----	9414418	All
33	Nut—Field Terminal Stud -----	9414418	1114122-3-4-5-6-8-9; 30-5-6-7-8-9; 40-1-2-3-4-5; 51-3
34	Nut—Plunger Rod—Guide Adjusting -----	9412305	All
SCREWS			
35	Screw—Brush Cover Plate Attaching -----	1964570	All except 1114148-9; 50-2-3
36	Screw—Brush Holder—Grd. Brush—Long -----	1928500	All except 1114124
36	Screw—Brush Holder—Grd. Brush—Long -----	1962048	1114124
37	Screw—Brush Holder—Ins. Brush—Long -----	1904982	All except 1114124
37	Screw—Brush Holder—Ins. Brush—Long -----	1962047	1114124
38	Screw—Brush Holder—Grd. Brush—Short -----	1914580	All
39	Screw—Brush Holder—Ins. Brush—Short -----	1968656	All
40	Screw—Brush Lead Attaching -----	453418	All
41	Screw (& Washer)—Brush Plate Assembly Attach. -----	1847807	All
42	Screw—C.E. Frame Attaching -----	1914869	All
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -8x1 $\frac{1}{2}$) -----	1948536	All
44	Screw—Drive Housing Attaching ($\frac{1}{4}$ -18x $\frac{1}{4}$) -----	1948537	All
45	Screw—Lever Housing Attaching -----	1914869	All
46	Screw—Pole Shoe -----	1968396	All
47	Screw—& Lock Washer—Switch Attach. -----	1930611	All
WASHERS			
48	Washer—Brake Between Lever Hsg. & Drive -----	1911644	All
49	Washer—Brush Holder Screw—Ins. (Bushing) -----	1913080	All
50	Washer—C.E. Terminal Stud—Ins. -----	1861791	1114121-3-4-6-7-8-9; 33-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-1-2-3-4
51	Washer—Field Terminal Stud—Ins. -----	1922457	All
52	Washer—Brush Plate Assem. Attach. Screw—Plain -----	1913086	All
53	Washer—C.E. Terminal Stud Plain ($\frac{1}{4}$) -----	1856056	1114122
53	Washer—C.E. Terminal Stud Plain ($\frac{1}{4}$) -----	1914647	All except 1114122
54	Washer—Field Terminal Stud Plain ($\frac{1}{4}$) -----	811912	All
55	Washer—Shaft Lever Return Spring Retainer -----	1948519	All
56	Washer—Space—C.E. -----	1914842	All
57	Washer—Space—Between Armature & Lever Hsg. -----	1936466	All except 1114154
MISCELLANEOUS			
58	BOOT—Plunger -----	801077	All
59	BUSHING—C.E. Frame -----	38273	All
60	BUSHING—Drive Housing -----	1942258	All
61	BUSHING—Lever Housing -----	1923484	All
62	BUSHING—Ins. C.E. Terminal Stud -----	*	All
*63	BUSHING—Ins. Field Terminal Stud Pkg. -----	1965472	All
—	CLIP—Connector -----	1909829	1114122
64	CONNECTOR—Terminal to Switch -----	1945468	All
65	GASKET—Brush Cover Plate -----	1945477	All except 1114124; 48-9; 50-2-3
65	GASKET—Brush Plug Cover -----	1964857	1114148-9; 50-1-2-3
66	GASKET—Brush Cover Plate -----	1948512	1114124
—	GASKET—C.E.—Reservoir -----	1933111	1114125-6-7-8-9; 30-2-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-1-2-3-4
—	GASKET—D.E.—Reservoir -----	1933111	1114125-6-8-9; 30-2-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-1-2-3-4

* For service use 1851632 Terminal Insulator Pkg.

* Includes Illus. Nos. 63 & 66.

* Later design motor with threaded plug uses Gasket 1964857.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

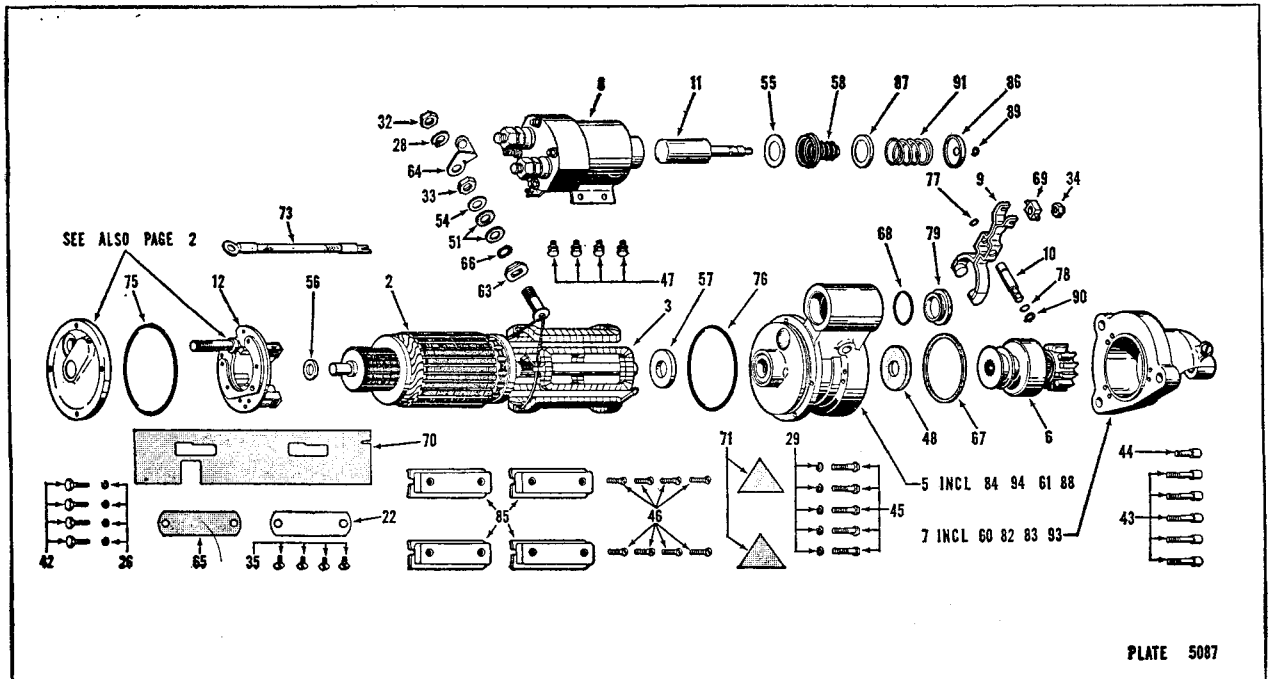
Illus. No.	Name	Part No.	Used on Models
MISCELLANEOUS			
67	GASKET—Between Lever & Drive Housing -----	1945476	1114121-2-3-5-7-8-9; 33-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-1-2-3-4
67	GASKET—Between Lever & Drive Housing -----	1948538	1114124
68	GASKET—Lever Housing Plug -----	1916320	1114121-3
—	GASKET—Lever Housing Reservoir -----	1933111	All
68	GASKET—Lever—Housing—Plug -----	1964857	1114121-5-6-7-8-9; 30-2-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-1-2-3-4
70	INSULATOR—Field Coil—C.E. -----	1868835	1114123-4-5-6-8-9; 30-2-3-4-5-6-8-9; 40-1-3-4-5-7-8; 50-2-3
70	INSULATOR—Field Coil—C.E. -----	1945479	All except 1114148-9; 50-2-3
70	INSULATOR—Field Coil—C.E. -----	1955990	1114148-9; 50-2-3
70	INSULATOR—Field Coil—D.E. -----	1868835	1114145-7-9; 51-3
71	INSULATOR—Field Coil Triangle -----	1914873	1114121-2; 37; 42-6; 54
72	INSULATOR—Terminal Stud—C.E. -----	*	All
73	LEAD (& Terminals) C.E. Terminals to Switch -----	1953236	1114121-3-4-6-7-8-9; 32-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-2-3-4
—	“O” RING—Armature Dampener -----	1945891	1114121-6
75	“O” RING—Field Frame Seal—C.E. -----	1916272	1114121-2-5-6-8-9; 30-3-4-5-6-7-8-9; 40-1-3-4-5-6-7-8; 50-1-2
76	“O” RING—Lever Housing—D.E. -----	1916272	1114121-2-5-6-8-9; 30-3-4-5-6-7-8-9; 40-1-3-4-5-6-7-8-9; 50-1-2
77	“O” RING—Shift Lever (½" Dia.) -----	1921805	1114121-2-3-5-6-7-8-9; 30-2-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-1-2-3-4
78	“O” RING—Shift Lever (¾" Dia.) -----	1914373	All
79	PLUG—Lever Housing Inspection -----	1945356	1114121-2-3-5-6-7-8-9; 30-2-3-4-5-6-7-8-9; 40-1-2-3-4-6-7-8-9; 50-1-2-3-4
80	PLUG—Expansion—C.E. -----	103893	1114121-2-3
—	PLUG—Expansion—C.E. Reservoir -----	9417501	All
—	PLUG—Expansion—D.E. Reservoir -----	9417501	1114125-6-8-9; 30-2-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-1-2-3-4
81	PLUG—Pipe—C.E. -----	453465	1114125-6-7-8-9; 30-2-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-1-2-3-4
82	PLUG—Pipe—D.E. Housing (¾" Dia.) -----	453465	All
84	PLUG—Lever Housing Inspection -----	453465	All
—	PLUG—Retaining—Oil Reservoir—Lever Hsg. -----	9417501	All
—	PLUG—Felt—Oil Reservoir—C.E. -----	1955303	1114121-2-3-5-6-7-8-9; 30-2-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-1-2-3-4
—	PLUG—Felt—Oil Reservoir—Drive Housing -----	1955303	All except 1114127
—	PLUG—Felt—Oil Reservoir—Lever Hsg. -----	1955303	All
—	PLUG—Rubber—In Nose Housing Holes -----	1949619	1114121-2
85	POLE—Shoe (View notched end face down— longer lip on right) -----	1934477	1114123
85	POLE—Shoe (View notched end face down— longer lip on left) -----	1934478	All except 1114123
86	RETAINER—Shift Lever Spring (¾" Hole) -----	1948526	1114121-2-3-5-6-7-8-9; 30-2-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-1-2-3-4
87	RETAINER—Shift Lever Spring (1¼" Hole) -----	1948520	1114121-2-3-5-6-7-8-9; 30-2-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8-9; 50-1-2-3-4
88	SEAL—Oil Lever Housing -----	1918047	All
89	SNAP—Ring Shaft Retainer -----	9415235	All
90	SNAP—Ring—Shift Lever Return Spring -----	9415235	All
91	SPRING—Shift Lever Return -----	1948521	All
92	WICK—Oil—C.E. -----	1916439	All
93	WICK—Oil—Drive Housing -----	1916439	All
94	WICK—Oil—Lever Housing -----	1916439	All

△ Models with threaded plug require Part No. C.E. Insulator (Except 1114124 use 1955990).

* For service use 1851632 Terminal Insulator Pkg.

□ Drive could be either early design (with meshing spring visible) or later design (with meshing spring enclosed). Complete drives are interchangeable. However, the internal components are **not** interchangeable. Determine the Part No. of the drive being serviced and refer to Drive Group 7 for components.

Early Design	Late Design	Early Design	Late Design
1945487	800066	1951191	800072
1945879	800067	1952534	800073
1946945	800068	1953151	800074
1947920	800069	1964174	800075
1949450	800070	1965514	800076
1950586	800071	1967952	800077

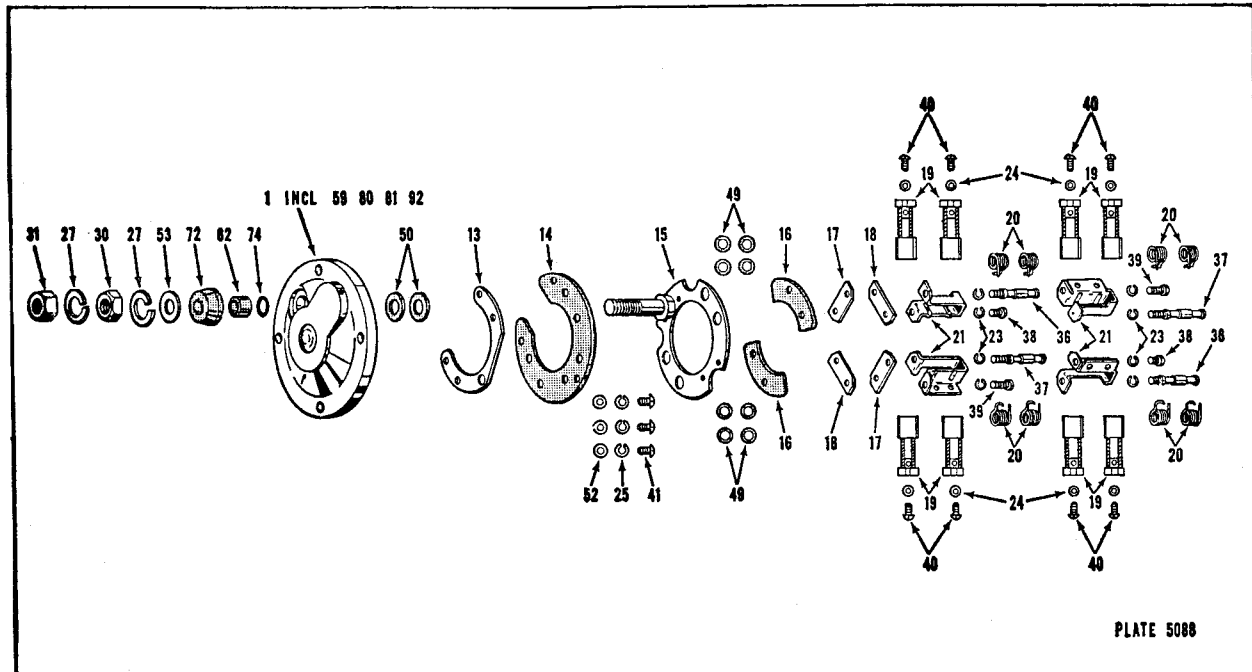


Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame C.E.	Arma- ture	Field Coil (4 coils)	Stud Terminal	Housing — Lever	Drive Assem.	Housing — Drive	Switch	Lever — Shift	Lever — Shaft	Plunger
	1	2	3	4	5	6	7	8	9	10	11
1114155.....	1951073	1961320	1945883	1950561	1947262	■1971277	1971278	x1119879	1945484	1948529	1948522
1114156.....	"	"	1949109	"	1945510	□ 800068	1949606	x "	"	"	"
1114157.....	"	"	"	"	1947262	■1967779	"	x "	"	"	"
1114158.....	"	"	"	"	"	■1970711	1970454	x "	"	"	"
1114159.....	"	"	"	"	"	■1971339	1951064	x "	"	"	"
1114160.....	"	"	"	"	"	■1970711	1971278	x "	"	"	"
1114161.....	"	"	"	"	1970900	■1967779	1946095	x "	"	"	"
1114162.....	"	"	"	"	1970898	□ 800068	1949606	x "	"	"	"
1114163.....	"	"	"	"	1945510	■1967779	1946095	x "	"	"	"
1114164.....	"	"	"	"	"	■ "	1949606	x "	"	"	"
1114165.....	"	"	"	"	1947262	■ "	"	x "	"	"	"
1114166.....	"	"	"	"	1945510	□ 800068	1946575	x1119862	"	"	"
1114167.....	"	"	"	"	"	■1970711	1949606	x1119879	"	"	"
1114168.....	"	1945906	1945496	"	1947262	□ 800069	"	x1119862	"	"	"
1114169.....	"	1961320	1949109	"	1945510	■1970711	"	x1119879	"	"	"
1114170.....	"	"	"	"	"	■1967779	"	x "	"	"	"
1114171.....	"	"	"	"	1947262	□ 800068	"	x1119862	"	"	"
1114172.....	"	"	"	"	"	□ "	"	x1119879	"	"	"
1114173.....	"	1945906	1945496	"	"	■1967779	1948099	x1119862	"	"	"
1114174.....	"	1961320	1949109	"	"	■1970711	1949606	x1119879	"	"	"
1114175.....	"	"	"	"	1951069	□ 800068	"	x "	"	"	"
1114176.....	"	"	"	"	1970898	□ 800066	1946095	x "	"	"	"
1114177.....	"	"	1945883	"	1951069	□ 800074	1949606	x "	"	"	"
1114178.....	"	1945906	1945496	"	1947262	■1967779	1946095	x "	"	"	"
1114179.....	"	"	"	"	"	■ "	1949606	x "	"	"	"
1114180.....	"	"	"	"	"	■ "	"	x "	"	"	"
1114181.....	"	1961320	1949109	"	"	■1970711	1971278	x "	"	"	"
1114182.....	"	1945906	1945496	"	1951069	■1967779	1951064	x "	"	"	"
1114183.....	"	1961320	1945883	"	1958020	■1970527	1946095	x1119895	"	"	"
1114184.....	"	"	1949109	"	1947262	■1967779	1951064	x1119879	"	"	"

x For Service Parts see Switch—Group 101-A.
■ Service by complete replacement.

□ For Service Parts see footnote Page 4.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Plate Assem. — Less Brushes	Plate — Support	Insulator — Brush Plate	Plate & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 req'd)	Spring — Brush	Holder — Brush	Plate — Brush Cover
	12	13	14	15	16	17	18	19	20	21	22
1114155.....	1948515	1874847	1909523	1945518	1965093	1874848	1874851	1906988	1861785	1907475	*1945478
1114156.....	"	"	"	"	"	"	"	"	"	"	"
1114157.....	"	"	"	"	"	"	"	"	"	"	"
1114158.....	"	"	"	"	"	"	"	"	"	"	"
1114159.....	"	"	"	"	"	"	"	"	"	"	"
1114160.....	"	"	"	"	"	"	"	"	"	"	"
1114161.....	"	"	"	"	"	"	"	"	"	"	"
1114162.....	"	"	"	"	"	"	"	"	"	"	"
1114163.....	"	"	"	"	"	"	"	"	"	"	"
1114164.....	"	"	"	"	"	"	"	"	"	"	"
1114165.....	"	"	"	"	"	"	"	"	"	"	"
1114166.....	"	"	"	"	"	"	"	"	"	"	"
1114167.....	"	"	"	"	"	"	"	"	"	"	"
1114168.....	"	"	"	"	"	"	"	1906986	"	"	1945356
1114169.....	"	"	"	"	"	"	"	1906988	"	"	"
1114170.....	"	"	"	"	"	"	"	"	"	"	"
1114171.....	"	"	"	"	"	"	"	"	"	"	"
1114172.....	"	"	"	"	"	"	"	"	"	"	"
1114173.....	1946753	"	1946754	"	"	"	"	1906986	"	"	"
1114174.....	1948515	"	1909523	"	"	"	"	1906988	"	"	"
1114175.....	"	"	"	"	"	"	"	"	"	"	"
1114176.....	"	"	"	"	"	"	"	"	"	"	"
1114177.....	"	"	"	"	"	"	"	"	"	"	"
1114178.....	"	"	"	"	"	"	"	1906986	"	"	"
1114179.....	1946753	"	"	1946754	"	"	"	"	"	"	"
1114180.....	"	"	"	"	"	"	"	"	"	"	"
1114181.....	1948515	"	"	"	"	"	"	1906988	"	"	"
1114182.....	1946753	"	"	1946754	"	"	"	1906986	"	"	"
1114183.....	1948515	"	"	1945518	"	"	"	"	"	"	"
1114184.....	"	"	"	"	"	"	"	1906988	"	"	"

* Models with threaded plug require Part No. 1945356.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Screw -----	453435	All
25	Lock Washer—Brush Plate Assembly -----	453844	All
26	Lock Washer—C.E. Frame Attach. Screw -----	9421423	All
27	Lock Washer—C.E. Terminal Stud -----	9421427	All
28	Lock Washer—Field Terminal Stud -----	9421427	All
29	Lock Washer—Lever Housing Attach. Screw -----	9421423	All
NUTS			
30	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{4}$) -----	9414418	All
31	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{4}$) -----	120378	All except 1114158; 70-2-4-5-6-7-8; 80-1-3-4
31	Nut—C.E. Terminal Stud ($\frac{1}{4}$ thk.) -----	9413509	1114158; 70-2-4-5-6-7-8; 80-1-3-4
32	Nut—Field Terminal Stud -----	9414418	All
34	Nut—Plunger Rod—Guide Adjusting -----	9412305	All
SCREWS			
35	Screw—Brush Cover Plate Attaching -----	1964570	1114155-6-7-8-9; 60-1-2-3-4-5-6-7
36	Screw—Brush Holder—Grd. Brush—Long -----	1928500	All
37	Screw—Brush Holder—Ins. Brush—Long -----	1904982	All
38	Screw—Brush Holder—Grd. Brush—Short -----	1914580	All
39	Screw—Brush Holder—Ins. Brush—Short -----	1968656	All
40	Screw—Brush Lead Attaching -----	453418	All
41	Screw (& Washer)—Brush Plate Assembly Attach. -----	1847807	All
42	Screw—C.E. Frame Attaching -----	1914869	All
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -18x1 $\frac{1}{2}$) -----	1948536	All
44	Screw—Drive Housing Attaching ($\frac{1}{4}$ -18x $\frac{1}{4}$) -----	1948537	All
45	Screw—Lever Housing Attaching -----	1914869	All
46	Screw—Pole Shoe -----	1968396	All except 1114158
46	Screw—Pole Shoe -----	1970469	1114158
47	Screw—& Lock Washer—Switch Attach. -----	1930611	All
WASHERS			
48	Washer—Brake Between Lever Hsg. & Drive -----	1911644	All
49	Washer—Brush Holder Screw—Ins. (Bushing) -----	1913080	All
50	Washer—C.E. Terminal Stud—Plain -----	30205	1114180
50	Washer—C.E. Terminal Stud—Ins. -----	1861791	1114155-7; 60-1-2-3-4-5; 74-5-6; 81-3
51	Washer—Field Terminal Stud—Ins. -----	1922457	All
52	Washer—Brush Plate Assem. Attach. Screw—Plain -----	1913086	All
53	Washer—C.E. Terminal Stud—Plain -----	1914647	All
54	Washer—Field Terminal Stud—Plain ($\frac{1}{4}$) -----	1914647	All
55	Washer—Shift Lever Return Spring Retainer -----	1948519	All
56	Washer—Space—C.E. -----	1914842	All
57	Washer—Space—Between Armature & Lever Hsg. -----	1936466	All
MISCELLANEOUS			
58	BOOT—Plunger -----	801077	All
59	BUSHING—C.E. Frame -----	38273	All
60	BUSHING—Drive Housing -----	1942258	All
61	BUSHING—Lever Housing -----	1923484	All
62	BUSHING—Ins. C.E. Terminal Stud -----	*	All
×63	BUSHING—Ins. Field Terminal Stud Pkg. -----	1965472	All
64	CONNECTOR—Terminal to Switch -----	1945468	All
65	GASKET—Brush Cover Plate -----	1945477	1114155-6-7-8-9; 60-1-2-3-4-5-6-7
—	GASKET—C.E. Oil Reservoir -----	1933111	All
—	GASKET—D.E. Oil Reservoir -----	1933111	1114156-7-8-9; 61-2-3-4-5-6-7-8-9; 70-1-2-3-4-5-6-7-8-9; 80-2-3-4
67	GASKET—Between Lever & Drive Housing -----	1945476	All
—	GASKET—Cover Plug Inspection -----	1964857	1114168-9; 70-1-2-3-4-5-6-7-8-9; 80-1-2-3-4
—	GASKET—Lever Housing Reservoir -----	1933111	All
68	GASKET—Lever Housing—Inspection Plug -----	1964857	All
70	INSULATOR—Field Coil—C.E. (2" Length) -----	1868835	All except 1114173; 78; 82
70	INSULATOR—Field Coil—C.E. -----	1945479	All except 1114158; 69; 70-3-4
70	INSULATOR—Field Coil—C.E. -----	1949620	1114158; 74-5-6-7-8-9; 80-1-2-3-4
70	INSULATOR—Field Coil—C.E. -----	1955990	1114169; 70-2-3

* Includes Illus. Nos. 63 & 66.

△ Models with threaded plug require Part No. 1964857 Gasket and 1949620 C.E. Insulator.

* For service use 1851632 Terminal Insulator Pkg.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
MISCELLANEOUS—(Continued)			
71	INSULATOR—Field Coil Triangle -----	1914873	1114160-1-2-3-4-5-8; 73-8-9; 80
72	INSULATOR—Terminal Stud—C.E. -----	#	All except 1114173-7-8-9; 80-2
73	LEAD (& Terminals)—C.E. to Switch -----	1908675	1114174
73	LEAD (& Terminals)—C.E. to Switch -----	1933749	1114173-9; 80-2
73	LEAD (& Terminals)—C.E. to Switch -----	1953236	All except 1114173-4
—	"O" RING—Armature Dampener -----	1945891	1114161-2; 76; 83
75	"O" RING—Field Frame Seal—C.E. -----	1916272	1114156-8; 61-2-3-4-5-6-7-8-9; 70-1-2-3-4-5-6-7-8; 80
76	"O" RING—Lever Housing—D.E. -----	1916272	1114156-8; 61-2-3-4-5-6-7-8-9; 70-1-2-3-4-5-6-7-8; 80
77	"O" RING—Shift Lever ($\frac{1}{2}$ " Dia.) -----	1921805	All
78	"O" RING—Shift Lever ($\frac{1}{4}$ " Dia.) -----	1914373	All
79	PLUG—Lever Housing Inspection -----	1945356	All
—	PLUG—Expansion—C.E. Reservoir -----	9417501	All
—	PLUG—Expansion—D.E. Reservoir -----	9417501	1114156-7-8-9; 61-2-3-4-5-6-7-8-9; 70-1-2-3-4-5-6-7-8-9; 80-2-3-4
81	PLUG—Pipe—C.E. -----	9427882	All
82	PLUG—Pipe—D.E. Housing ($\frac{1}{4}$ " Dia.) -----	9427882	All
84	PLUG—Pipe—Lever Housing -----	9427882	All
—	PLUG—Retaining—Oil Reservoir—Lever Hsg. -----	9417501	All
—	PLUG—Felt—Oil Reservoir—C.E. -----	1955303	All
—	PLUG—Felt—Oil Reservoir—Drive Housing -----	1955303	1114156-7-8-9; 61-2-3-4-5-6-7-8-9; 70-1-2-3-4-5-6-7-8-9; 80-2-3-4
—	PLUG—Felt—Oil Reservoir—Lever Hsg. -----	1955303	All
—	PLUG—Rubber—In Nose Housing Holes -----	1949619	1114157; 62; 79; 80
85	POLE—Shoe (View notched end face down— longer lip on right) -----	1934477	1114155; 177; 83
85	POLE—Shoe (View notched end face down— longer lip on left) -----	1934478	1114156-7-8-9; 60-1-2-3-4-5-6-7-8-9; 70-1-2-3-4-5-6-8-9; 80-1-2-4
86	RETAINER—Shift Lever Spring ($\frac{1}{32}$ " Hole) -----	1948526	All
87	RETAINER—Shift Lever Spring ($\frac{1}{64}$ " Hole) -----	1948520	All
88	SEAL—Oil Lever Housing -----	1918047	All
89	SNAP—Ring—Shaft Retainer -----	9415235	All
90	SNAP—Ring—Shift Lever Return Spring -----	9415235	All
91	SPRING—Shift Lever Return -----	1948521	All
92	WICK—Oil—C.E. -----	1916439	All
93	WICK—Oil—Drive Housing -----	1916439	All
94	WICK—Oil—Lever Housing -----	1916439	All

* For service use 1851632 Terminal Insulator Pkg.

□ Drive could be either early design (with meshing spring visible) or later design (with meshing spring enclosed). Complete drives are interchangeable. However, the internal components are not interchangeable. Determine the Part No. of the drive being serviced and refer to Drive Group 7 for components.

Early Design

1945487
1945879
1946945
1947920
1949450
1950586

Late Design

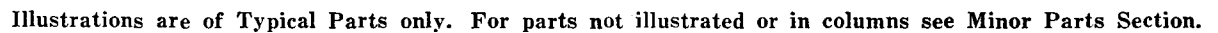
800066
800067
800068
800069
800070
800071

Early Design

1951191
1952534
1953151
1964174
1965514
1967952

Late Design

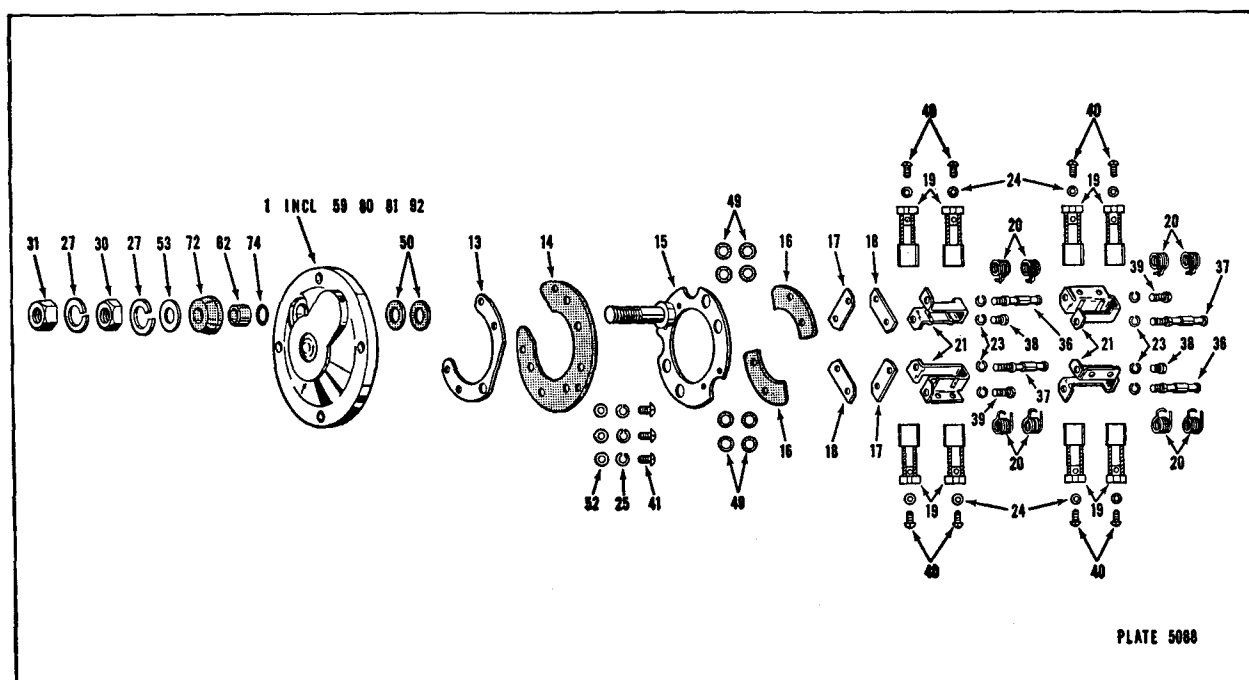
800072
800073
800074
800075
800076
800077



□ For Service Parts see footnote Page 4.

Delco Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Plate Assem. — Less Brushes	Plate — Support	Insulator — Brush Plate	Plate & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 req'd)	Spring — Brush	Holder — Brush	Plate — Brush Cover
	12	13	14	15	16	17	18	19	20	21	22
1114185.....	1948515	1874847	1909523	1945518	1965093	1874848	1874851	1906986	1861785	1907475	1945356
1114186.....	"	"	"	"	"	"	"	"	"	"	"
1114187.....	1946753	"	"	1946754	"	"	"	"	"	"	"
1114188.....	1948515	"	"	1945518	"	"	"	1906988	"	"	"
1114189.....	1946753	"	"	1946754	"	"	"	1906986	"	"	"
1114190.....	1948515	"	"	1945518	"	"	"	1906988	"	"	"
1114191.....	"	"	"	"	"	"	"	"	"	"	"
1114192.....	"	"	"	1948516	"	"	"	"	"	"	"
1114193.....	"	"	"	1945518	"	"	"	"	"	"	"
1114194.....	"	"	"	"	"	"	"	"	"	"	"

* Models with threaded plug require Part No. 1945356.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Screw -----	453435	All
25	Lock Washer—Brush Plate Assembly -----	453844	All
26	Lock Washer—C.E. Frame Attach. Screw -----	9421423	All
27	Lock Washer—C.E. Terminal Stud -----	9421427	All
28	Lock Washer—Field Terminal Stud -----	9421427	All
29	Lock Washer—Lever Housing Attach. Screw -----	9421423	All
NUTS			
30	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13 $\times\frac{5}{16}$) -----	9414418	All
31	Nut—C.E. Terminal Stud ($\frac{1}{16}$ thk.) -----	9413509	1114185-6-8; 90-1-2-3-4
32	Nut—Field Terminal Stud -----	9414418	All
34	Nut—Plunger Rod—Guide Adjusting -----	9412305	All
SCREWS			
37	Screw—Brush Holder—Ins. Brush—Long -----	1904982	All
36	Screw—Brush Holder—Grd. Brush—Long -----	1928500	All
38	Screw—Brush Holder—Grd. Brush—Short -----	1914580	All
39	Screw—Brush Holder—Ins. Brush—Short -----	1968656	All
40	Screw—Brush Lead Attaching -----	453418	All
41	Screw & Washer—Brush Plate Assembly Attach. --	1847807	All
42	Screw—C.E. Frame Attaching -----	1914869	All
43	Screw—Drive Housing Attaching ($\frac{5}{16}$ -18 $\times\frac{1}{2}$) -----	1948536	All
44	Screw—Drive Housing Attaching ($\frac{5}{16}$ -18 $\times\frac{3}{4}$) -----	1948537	All
45	Screw—Lever Housing Attaching -----	1914869	All
46	Screw—Pole Shoe -----	1968396	1114185-6-7-8-9; 90-1-2-3-4
47	Screw—& Lock Washer—Switch Attach. -----	1930611	All
WASHERS			
48	Washer—Brake Between Lever Hsg. & Drive -----	1911644	All
49	Washer—Brush Holder Screw—Ins. (Bushing) -----	1913080	All
50	Washer—C.E. Terminal Stud—Plain -----	30205	1114187-9
50	Washer—C.E. Terminal Stud—Ins. -----	1861791	1114185-6; 90-1-2-3-4
51	Washer—Field Terminal Stud—Ins. -----	1922457	All
52	Washer—Brush Plate Assem. Attach. Screw—Plain --	1913086	All
53	Washer—C.E. Terminal Stud—Plain -----	1914647	All except 1114187
54	Washer—Field Terminal Stud—Plain ($\frac{5}{16}$) -----	1914647	All
55	Washer—Shift Lever Return Spring Retainer -----	1948519	All
56	Washer—Space—C.E. -----	1914842	All
57	Washer—Space—Between Armature & Lever Hsg. --	1936466	All
MISCELLANEOUS			
58	BOOT—Plunger -----	801077	All
60	BUSHING—Drive Housing -----	1942258	All
61	BUSHING—Lever Housing -----	1923484	All
62	BUSHING—Ins. C.E. Terminal Stud -----	#	1114187-9
62	BUSHING—Ins. C.E. Terminal Stud -----	#	1114185-6-8; 90-1-2-3
62	BUSHING—Ins. Terminal Stud—C.E. (Rubber) ---	#	1114187; 90-1-2
*63	BUSHING—Ins. Field Terminal Stud Pkg. -----	1965472	All
64	CONNECTOR—Terminal to Switch -----	1945468	All
—	GASKET—C.E. Oil Reservoir -----	1933111	All
—	GASKET—D.E. Oil Reservoir -----	1933111	All
67	GASKET—Between Lever & Drive Housing -----	1945476	All
—	GASKET—Cover Plug Inspection -----	1964857	All
—	GASKET—Lever Housing Reservoir -----	1933111	All
68	GASKET—Lever Housing—Inspection Plug -----	1964857	All
70	INSULATOR—Field Coil—D.E. (2" Length) -----	1868835	1114188; 90-1-2-3
70	INSULATOR—Field Coil—C.E. -----	1949620	1114185-6-7-8-9; 90
70	INSULATOR—Field Coil—C.E. -----	1955990	1114191-2-3
71	INSULATOR—Field Coil Triangle -----	1914873	1114185-6-7-9
72	INSULATOR—Terminal Stud—C.E. -----	1918687	1114185-6; 90-2
73	LEAD (& Terminals)—C.E. to Switch -----	1933749	1114187-9
73	LEAD (& Terminals)—C.E. to Switch -----	1953236	1114185-6-8; 90-1-2-3-4
75	"O" RING—Field Frame Seal—C.E. -----	1916272	1114187-9; 90-1-2-3
76	"O" RING—Lever Housing—D.E. -----	1916272	1114187-9; 90-1-2-3

* Includes Illus. Nos. 63 & 66.

For Service use 1851632 Terminal Insulator Package.

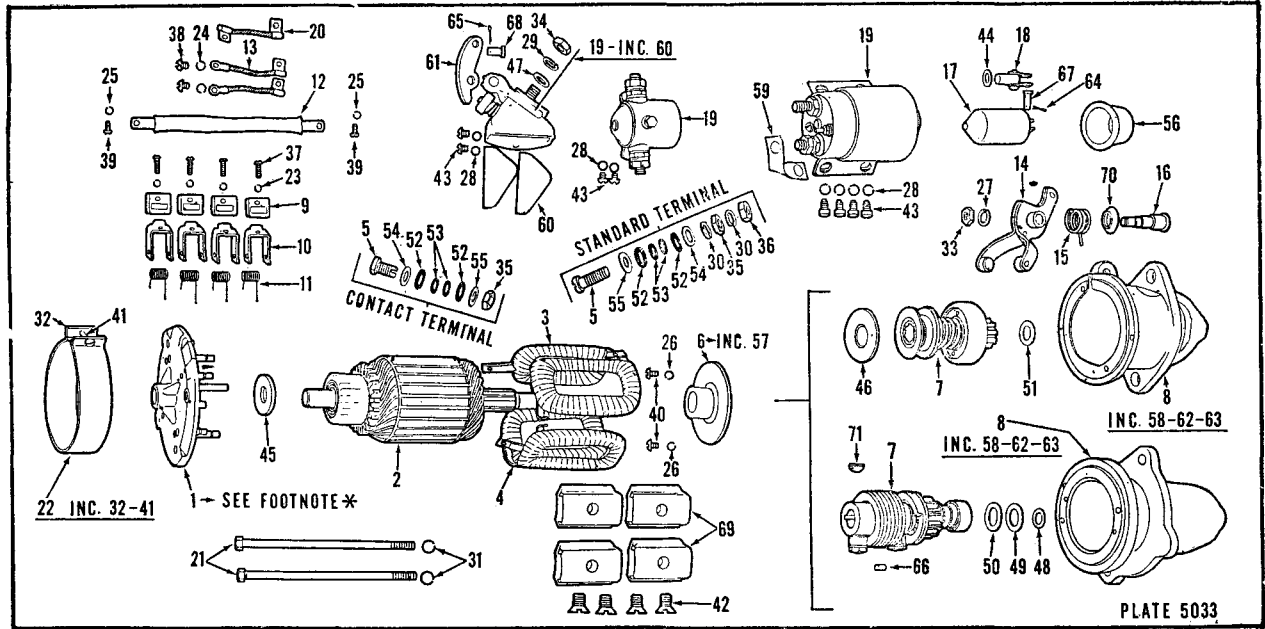
Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—(Continued)		
77	"O" RING—Shift Lever ($\frac{1}{2}$ " Dia.) -----	1921805	All
78	"O" RING—Shift Lever ($\frac{1}{4}$ " Dia.) -----	1914373	All
79	PLUG—Lever Housing Inspection -----	1945356	All
—	PLUG—Expansion—C.E. Reservoir -----	9417501	All
—	PLUG—Expansion—D.E. Reservoir -----	9417501	All
81	PLUG—Pipe—C.E. -----	9427882	All
82	PLUG—Pipe—D.E. Housing ($\frac{1}{4}$ " Dia.) -----	9427882	All
84	PLUG—Pipe—Lever Housing -----	9427882	All
—	PLUG—Retaining—Oil Reservoir—Lever Hsg. -----	9417501	All
—	PLUG—Felt—Oil Reservoir—C.E. -----	1955303	All
—	PLUG—Felt—Oil Reservoir—Drive Housing -----	1955303	All
—	PLUG—Felt—Oil Reservoir—Lever Hsg. -----	1955303	All
—	PLUG—Rubber—In Nose Housing Holes -----	1949619	1114185-7
85	POLE—Shoe (View notched end face down— longer lip on left) -----	1934478	1114185-6-7-8-9; 90-1-2-3-4
86	RETAINER—Shift Lever Spring ($\frac{1}{4}$ " Hole) -----	1948526	All
87	RETAINER—Shift Lever Spring ($\frac{1}{4}$ " Hole) -----	1948520	All
88	SEAL—Oil Lever Housing -----	1918047	All
89	SNAP—Ring—Shaft Retainer -----	9415235	All
90	SNAP—Ring—Shift Lever Return Spring -----	9415235	All
91	SPRING—Shift Lever Return -----	1948521	All
92	WICK—Oil—C.E. -----	1916439	All
93	WICK—Oil—Drive Housing -----	1916439	All
94	WICK—Oil—Lever Housing -----	1916439	All

Revised to August 1, 1968

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	*Frame — C. E.	Arma- ture	Field Coil R. H. or — Upper	Field Coil L. H. or — Lower	Stud — Terminal	Plate — Center Bearing	Drive — Assembly	D. E. Frame or Housing	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1114600.....	1950382	1912697	* 825210		826938				828448	810226	813521
1114601.....	1946347	1946343	*1946338		"			1946591	"	"	"
1114604.....	1931198	1947626	1931193	1931195	1858749			1841472	1836664	809642	o
1114605.....	1949497	1947575	#	#	□			1947514	1906945	®	1926622
1114606.....	1947738	1947735	x	x	△			1947769	828448	810226	813521
1114607.....	1949497	1947575	†	†	1939446			1947514	1906945	♂	1926622
.....											
.....											
.....											

xField Coil 1889333 is Assem. R. H. 1918233 is Shunt Coil; 1918232 is lower left coil.

*Field Coil 1949070 is Assem. (3 coils); 1932743 is Shunt Coil.

®Holder—Ground is 1926617. Holder Insulated is 1926618.

*Field Coil Assembly (4 coils).

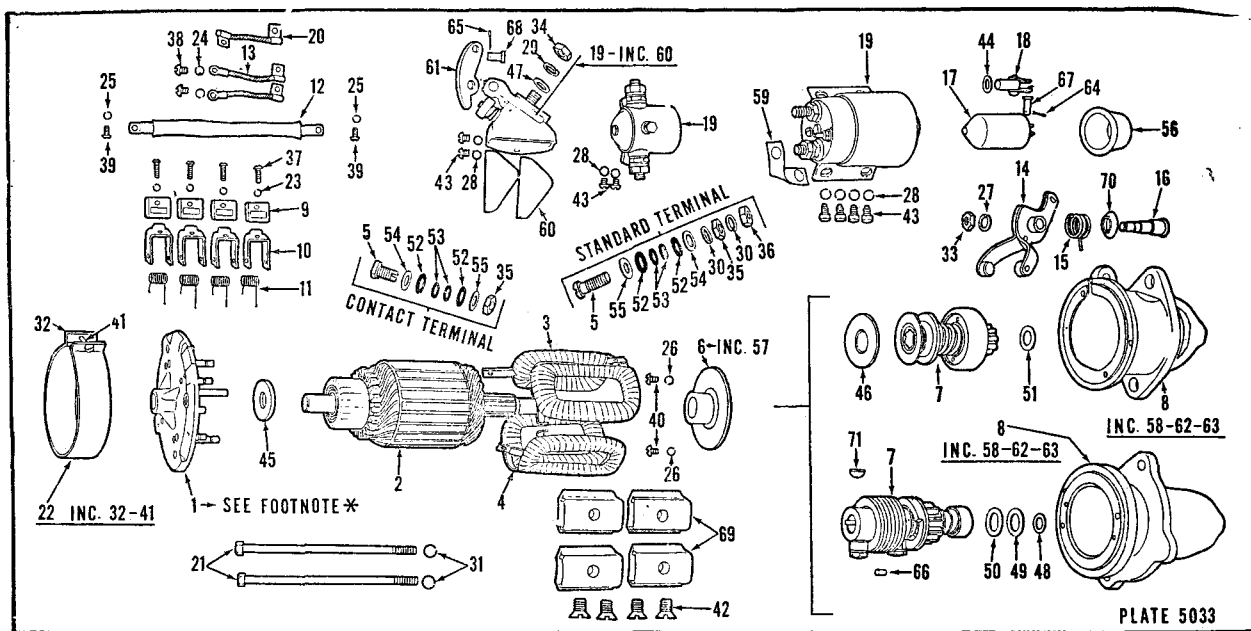
□L. H. Brush Spring is 809644; R. H. is 809658.

□Battery Term. Stud is 1939446; Ground Stud is 1945771.

△Battery Term. Stud is 1933793; Ground Stud is 826938.

†Field Coil 1942021 is Assem. (3 coils); 1932743 is Shunt Coil.

*Holder—ground is 1926617. Holder Insulated is 1938587.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

[illegible]

*For parts see Switch Group 4.

□ For parts see Switch Group 30.

Revised to August 1, 1968

SERVICE PARTS CATALOG

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
—	Lock Washer—Ball Bearing Retainer Plate Screw D.E.	1962276	1114601
23	Lock Washer—Brush Attaching Screw	456413	1114600-4-6
25	Lock Washer—Brush Lead Screw	1914816	1114604
25	Lock Washer—Brush Lead Screw	453844	1114600
—	Lock Washer—Brush Lead To Field	453435	1114600-6
—	Lock Washer—End Cover Plate Screw	453844	1114604
—	Lock Washer—End Cover Plate Screw C.E.	453435	1114600
—	Lock Washer—Field Attach. To Terminal	453435	1114605-6-7
—	Lock Washer—Field Lead Ground Screw	453844	1114605-7
—	Lock Washer—Shaft Nut	1915265	1114604
—	Lock Washer—Switch Attach. Screw	9421423	1114601
—	Lock Washer—Support Attach. Screw	453435	1114605-7
30	Lock Washer—Terminal Stud	9421424	1114605-7
30	Lock Washer—Terminal Stud	9421425	1114600-1-6
30	Lock Washer—Terminal Stud	1914579	1114604
31	Lock Washer—Thru Bolt	9421423	1114600-1-6
31	Lock Washer—Thru Bolt	9421424	1114604
NUTS			
32	Nut—Cover Band	453433	1114601-4
—	Nut—Shaft	1915172	1114604
—	Nut—Support Attaching Screw	120361	1114605-7
—	Nut—Terminal Stud	121743	1114604
36	Nut—Terminal Stud ($\frac{5}{32}$ thk.)	805258	1114600-1
36	Nut—Terminal Stud	134556	1114605-7
36	Nut—Terminal Stud	1935944	1114606
SCREWS			
—	Screw—Ball Bearing Retainer Plate Attaching D.E.	132900	1114601-4
37	Screw—Brush Attaching	454154	1114600-1-6
37	Screw—Brush Attaching	453986	1114604
37	Screw—Brush Attaching	1926648	1114605-7
38	Screw—Brush Ground Lead	453647	1114601
39	Screw—Brush Lead Attaching	453978	1114604
—	Screw—Brush Lead To Field	453463	1114600-6
41	Screw—Cover Band	453479	1114601-4
—	Screw—End Cover Plate Attaching	454408	1114604
—	Screw—End Cover Plate Attaching—C.E.	132900	1114601
—	Screw—Field Attach. To Terminal	453468	1114605-7
—	Screw—Field Lead Ground	453319	1114606
—	Screw—Field Lead Ground	453647	1114605-7
42	Screw—Pole Shoe	1913100	1114600-1-6
42	Screw—Pole Shoe	1913960	1114604-5-7
—	Screw—Support Attaching	274738	1114605-7
—	Screw—Switch Attaching C.E.	120706	1114601
43	Screw—Switch Attaching	1917084	1114604
WASHERS			
45	Washer—C.E. Space	1914842	1114600-5-6-7
51	Washer—D.E. Space	809945	1114601
—	Washer—Felt—D.E.	820706	1114606
—	Washer—Plain—Brush Attaching Screw	809551	1114604
—	Washer—Plain—Terminal	1903092	1114605-7
—	Washer—(Spring)—Ground Lead Pin	809824	1114604
52	Washer—Terminal Stud Insulation	1858753	1114604
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.)	1861076	1114600-1-6
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.)	1947573	1114605
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.)	805613	1114607
52	Washer—Terminal Stud Insulation ($\frac{7}{8}$ O.D.)	1912500	1114606
53	Washer—Terminal Stud Insulation ($\frac{1}{2}$ O.D.)	1881866	1114607
53	Washer—Terminal Stud Insulation ($\frac{9}{16}$ O.D.)	1913958	1114600-1-6
—	Washer—Terminal Stud Plain—C.E.	805790	1114600-1
54	Washer—Terminal Stud Plain	826319	1114604
54	Washer—Terminal Stud Plain	812622	1114600-6
MISCELLANEOUS			
—	BALL BEARING—C.E.	904755	1114601
—	BALL BEARING—D.E.	954521	1114604
—	BALL BEARING—D.E.	900529	1114601

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

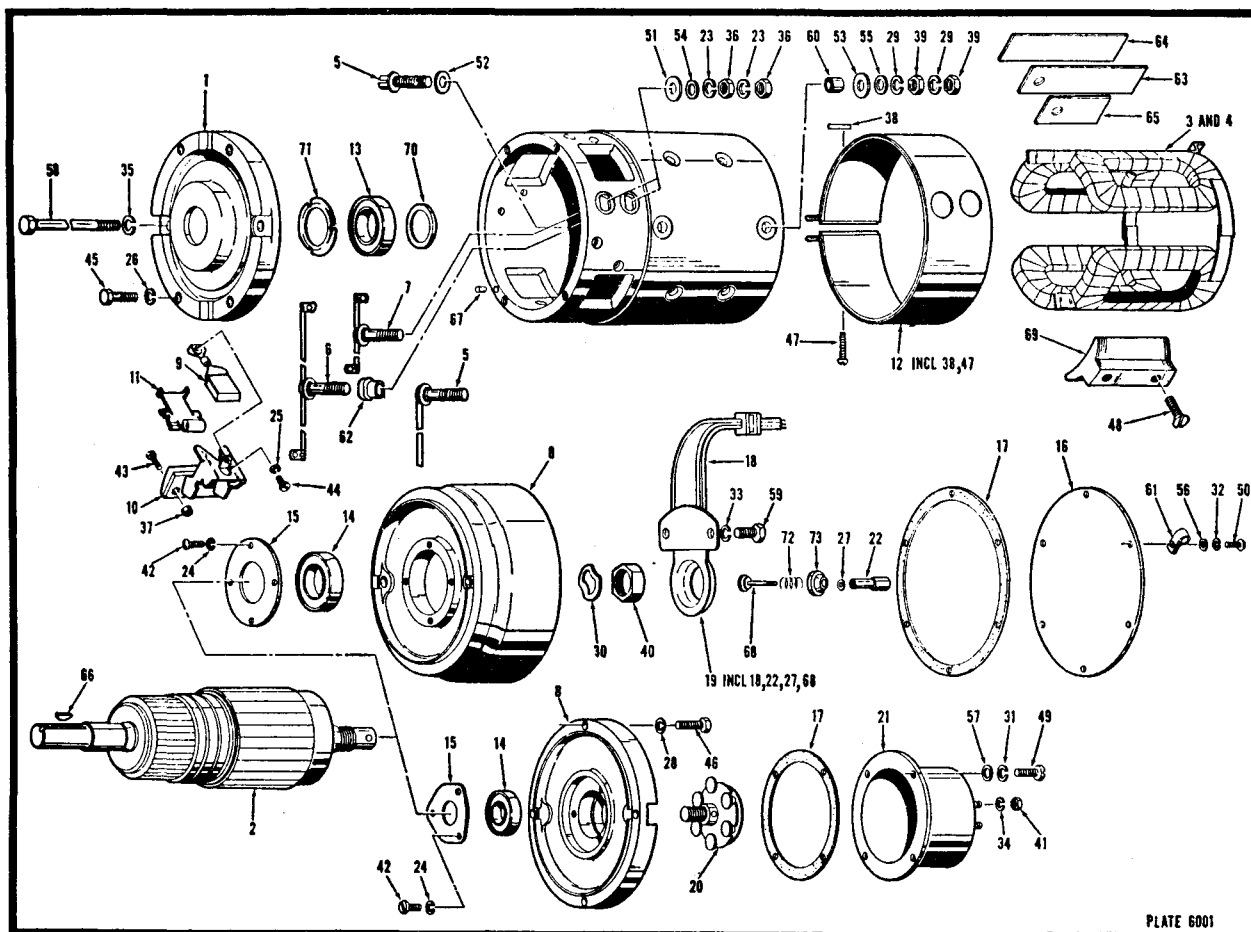
Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS (Continued)		
—	BALL BEARING—D.E. -----	907186	1114605-6-7
—	BRACKET—Switch Mounting—C.E. -----	1947560	1114601
—	BUSHING—C.E. -----	812823	1114604
—	BUSHING—C.E. -----	1872678	1114605-6-7
—	BUSHING—Ins. Terminal Stud -----	1885090	1114604
—	CABLE—Switch To Terminal -----	1947561	1114601
—	CABLE—Switch To Terminal -----	1947628	1114604
—	CLIP—Terminal -----	455613	1114604
—	COLLAR—Space—D.E. -----	810653	1114601
—	COLLAR—Space—Inside—D.E. -----	822644	1114604
—	COLLAR—Space—Outside—D.E. -----	1853550	1114604
—	GASKET—Ball Bearing Plate—D.E. -----	820708	1114604
—	GASKET—Ball Bearing Plate—D.E. -----	1912008	1114601
—	GASKET—End Cover Plate—C.E. -----	817220	1114604
—	GASKET—End Cover Plate—C.E. -----	1844012	1114601
—	INSULATOR—Field Coil -----	1914491	1114604
—	INSULATOR—Field Coil -----	1927853	1114605-7
—	INSULATOR—Terminal -----	1939447	1114607
—	INSULATOR—Terminal -----	1947572	1114605
—	INSULATOR—Terminal ($\frac{3}{8}$ sq. hole) -----	1940436	1114606
—	OILER—C.E. -----	114998	1114600-5-6-7
—	OILER—C.E. -----	1880635	1114604
63	OIL Wick—C.E. -----	802694	1114605-6-7
63	OIL Wick—C.E. -----	1947350	1114604
63	OIL Wick—C.E. -----	1919851	1114600
—	PIN—Brush Ground Lead -----	809614	1114604
—	PIN—Brush Holder Hinge -----	817313	1114601-4
—	PIN—Brush Holder Stop -----	817314	1114601-4
—	PIN—Brush Holder Support -----	1926600	1114605-7
—	PIN & INSULATION—Brush Holder Hinge -----	812016	1114600-1-4-6
—	PIN & INSULATION—Brush Holder Stop -----	812015	1114600-1-4-6
—	PIN—Dowel—C.E. -----	809062	1114600-4-6
66	PIN—Dowel—D.E. -----	809593	1114600-4-5-6-7
—	PLATE—Bearing Retainer—D.E. -----	820707	1114604
—	PLATE—Bearing Retainer—D.E. -----	1911263	1114601
—	PLATE—Cover—C.E. -----	815868	1114601
—	PLATE—End Cover—C.E. -----	1932101	1114604
—	PLATE—Felt Retainer—D.E. -----	820709	1114604
—	PLUG—Pipe—C.E. -----	453465	1114605-6-7
—	PLUG—Expansion—C.E. -----	1865182	1114600
—	PLUG—Expansion—C.E. -----	810819	1114605-6-7
—	PLUG—Oil Hole—C.E. -----	1911097	1114604
69	SHOE—Pole -----	810601	1114600-1-6
69	SHOE—Pole -----	1926616	1114605
69	SHOE—Pole -----	1931129	1114607
69	SHOE—Pole -----	1931258	1114604
—	STUD Terminal—C.E. -----	826938	1114600
—	SUPPORT (Pkg.)—Brush Holder -----	1928015	1114605-7

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SERVICE PARTS CATALOG

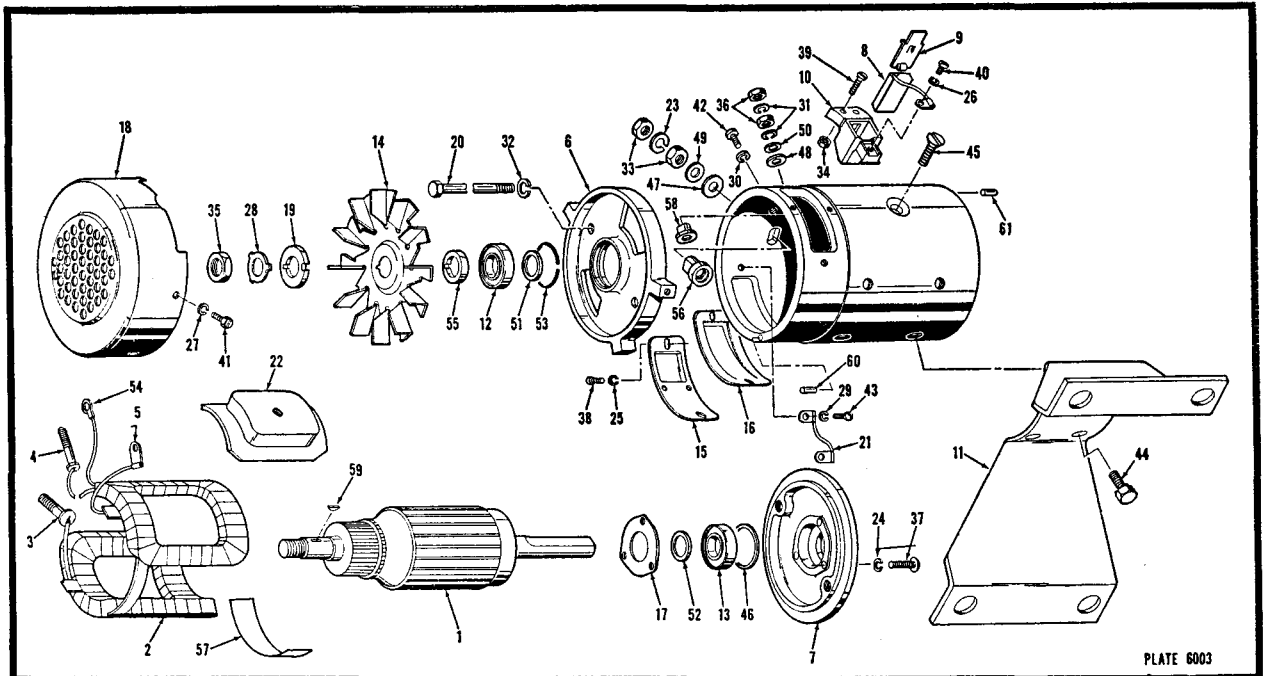


Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Cover Band	Ball Brg. — C.E.	Ball Brg. — Sw. End	Plate Retainer	Cover — Switch	Gasket	Harness Assem.	Switch Plate & Harness	Switch — Rotary	Switch & Cover — Stat'nary	Counter-Weight
	12	13	14	15	16	17	18	19	20	21	22
1114648.....	1959753	904983	904983	1954873	1959761	1959760	2981527	1959754			1959757
1114651.....	1962060	"	900529	1861590		1962063			1962082	1962081	

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used On
LOCK WASHERS			
23	Lock Washer—Armature Terminal Stud.....	120214	All
24	Lock Washer—Ball Brg. Retainer Plate Screw.....	453296	1114648
24	Lock Washer—Ball Brg. Retainer Plate Screw.....	1914123	1114651
25	Lock Washer—Brush Lead Screw.....	453296	All
26	Lock Washer—C.E. Frame Screw.....	453692	1114651
27	Lock Washer—Counterweight.....	138526	1114648
28	Lock Washer—Switch End Frame Screw.....	453692	1114651
29	Lock Washer—Field Terminal Stud.....	120214	All
30	Lock Washer—Shaft Nut—Switch End.....	1957875	1114648
30	Lock Washer—Shaft Nut—Switch End.....	1941978	1114651
31	Lock Washer—Switch & Cover Assem. Screw.....	1914123	1114651
32	Lock Washer—Switch Cover Screw.....	131095	1114648
33	Lock Washer—Switch Plate Screw.....	120214	1114648
34	Lock Washer—Switch Terminal Nut.....	453299	1114651
35	Lock Washer—Thru Bolt.....	120214	1114648
NUTS			
36	Nut—Armature Terminal Stud.....	134560	All
37	Nut—Brush Holder.....	5024654	All
38	Nut—Cover Band Screw.....	34816	All
39	Nut—Field Terminal Stud.....	134560	All
40	Nut—Shaft—Switch End.....	1957876	1114648
40	Nut—Shaft—Switch End.....	1915172	1114651
41	Nut—Switch Terminal Stud.....	120622	1114651
SCREWS			
42	Screw—Ball Brg. Retainer Plate.....	453464	1114648
42	Screw—Ball Brg. Retainer Plate.....	1914580	1114651
43	Screw—Brush Holder.....	9418397	All
44	Screw—Brush Lead.....	1914800	All
45	Screw—C.E. Frame.....	1914869	1114651
46	Screw—Switch End Frame.....	1914869	1114651
47	Screw—Cover Band.....	132923	All
48	Screw—Pole Shoe.....	1941241	All
49	Screw—Switch & Cover Assem.....	9416183	1114651
50	Screw—Switch Cover.....	9417096	1114648
WASHERS			
51	Washer—Insul.—Armature Terminal Stud.....	1950193	All
52	Washer—Insul.—Field Terminal Stud (3/4" O.D.).....	1950191	All
53	Washer—Insul.—Field Terminal Stud (7/8" O.D.).....	1950193	All
54	Washer—Plain—Armature Terminal Stud.....	1903092	All
55	Washer—Plain—Field Terminal Stud.....	1903092	All
56	Washer—Plain—Harness Clamp.....	810794	1114648
57	Washer—Plain—Switch & Cover Assem. Screw.....	1904368	1114651
MISCELLANEOUS			
58	BOLT—Thru.....	37070	1114648
59	BOLT—Switch Plate Attaching.....	120229	1114648
60	BUSHING—Insul.—Field Terminal Stud.....	1950192	All
61	CLAMP—Wiring Harness.....	1959759	1114648
62	INSULATOR—Armature Terminal Stud.....	1905291	All
63	INSULATION—Field Coil (1 1/4 x 4 1/4).....	1959758	All
64	INSULATION—Field Coil (1 1/4 x 4 1/2).....	1911337	1114651
65	INSULATION—Field Coil (1 1/4 x 2 1/2).....	1951430	1114651
66	KEY—Woodruff—C.E.....	1960398	1114648
67	PIN—Dowel—Switch End.....	1960016	1114648
68	PIN—Weight.....	5386737	1114648
69	POLE SHOE.....	1957203	All
70	SPACER—Ball Brg.—C.E.....	1905642	All
71	SPRING—Ball Brg.—Loading—C.E.....	1959752	All
72	SPRING—Weight.....	5347647	1114648
73	WEIGHT ASSEM.....	5398918	1114648



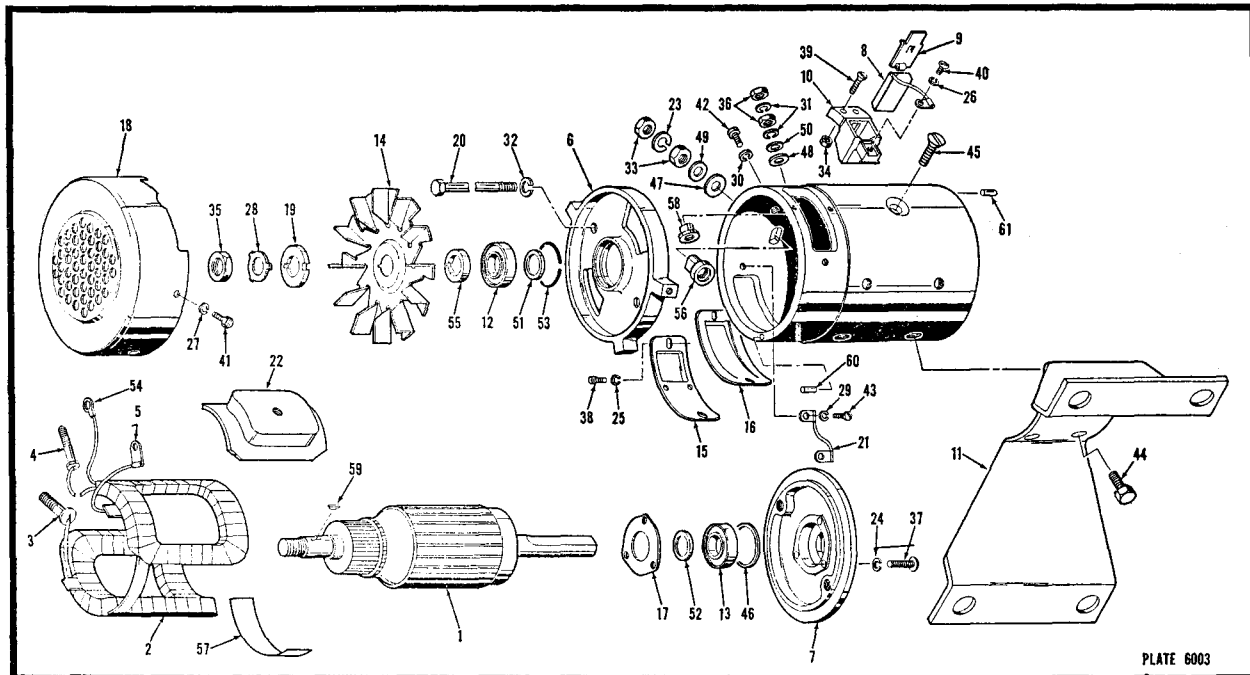
Illustrations are of Typical Parts only. For parts not numbered, or illustrated see Minor Parts Section.

Model No.	Arma- ture	Field Coil	Term. Stud — Battery	Term. Stud — Thermo- stat	Thermo- stat	Frame — C.E.	Frame — D.E.	Brush	Support — Brush	Holder — Brush	Bracket
	1	2	3	4	5	6	7	8	9	10	11
1114612.....	1947892	*1950304	1945626	1858749	1950305	1960735	1947886	1946403	1947890	1947873	1947889
1114622.....	"	"	"	"	"	"	"	"	"	"	"
1114640.....	"	"	"	"	"	"	"	"	"	"	—
1114642.....	"	"	"	"	"	"	"	"	"	"	1947889
1114654.....	1958572	"	"	"	"	1950899	1958570	1946490	"	"	"
1114655.....	"	"	"	"	"	"	"	"	"	"	—

* Two coil set.

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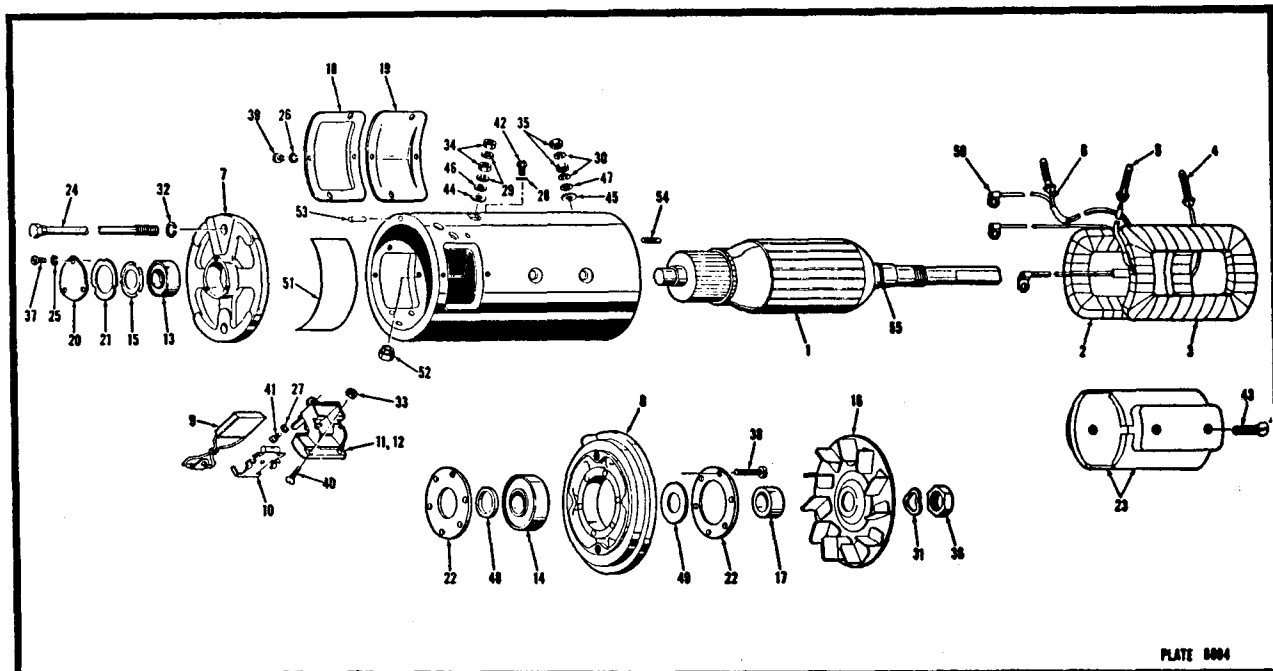
Illustrations are of Typical Parts only. For parts not numbered, or illustrated see Minor Parts Section.

Model No.	Ball Brg. — C.E.	Ball Brg. — D.E.	Fan — C.E.	Plate — Brush Cover	Gasket — Brush Cover	Plate — Brg. Retainer	Cover — C.E.	Collar — Fan	Thru Bolt	Lead — Ground	Pole Shoe
	12	13	14	15	16	17	18	19	20	21	22
1114612.....	905920	905920	1937227	1947887	1947888	1956927	1947897	1913689	809763	1947875	1948327
1114622.....	"	"	"	"	"	"	"	"	"	"	"
1114640.....	"	"	"	"	"	"	"	"	"	"	"
1114642.....	"	"	"	"	"	"	"	"	"	"	"
1114654.....	907353	907353	—	"	"	"	1958602	—	"	"	"
1114655.....	"	"	—	"	"	"	"	—	"	"	"

MINOR PARTS SECTION

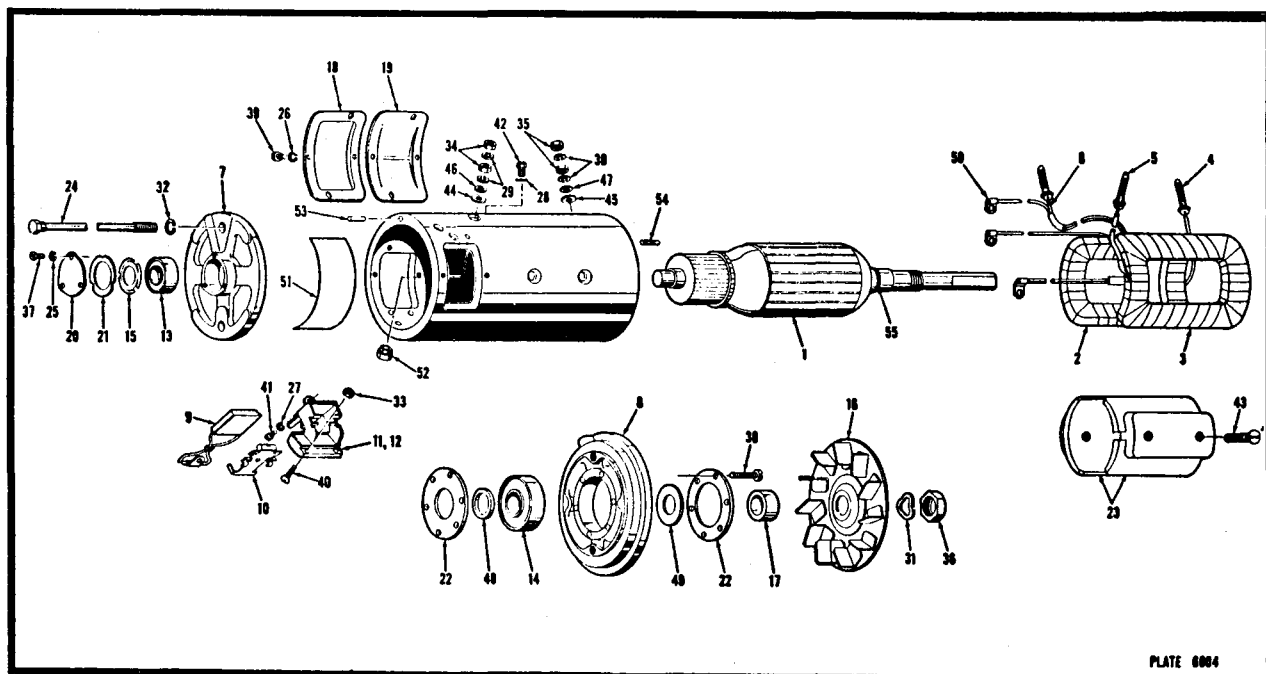
NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used On
LOCK WASHERS			
23	Lock Washer—Battery Term. Stud -----	9421425	All
24	Lock Washer—Ball Brg. Retainer Plate Screw -----	453435	All
25	Lock Washer—Brush Cover Plate Screw -----	1946143	All
26	Lock Washer—Brush Lead Attaching Screw -----	1946143	All
27	Lock Washer—C.E. Cover Attaching Screw -----	1962276	All
28	Lock Washer—Fan Attaching Nut -----	1913743	1114612; 22; 40-2
29	Lock Washer—Ground Lead Attaching Screw -----	1962276	All
30	Lock Washer—Ground Screw (On Field Frame) -----	9421423	All
31	Lock Washer—Thermostat Term. Stud -----	1914579	All
32	Lock Washer—Thru Bolt -----	9421424	All
NUTS			
33	Nut—Battery Term. Stud -----	805258	1114612; 22; 40-2
33	Nut—Battery Term. Stud -----	1949671	1114654-5
34	Nut—Brush Holder Screw -----	5024654	1114612; 22; 40-2
34	Nut—Brush Holder Screw -----	1914124	1114654-5
35	Nut—Fan Attaching -----	1915172	1114612; 22; 40-2
36	Nut—Thermostat Term. Stud -----	121743	1114612; 22; 40-2
36	Nut—Thermostat Term. Stud -----	9417301	1114654-5
SCREWS			
37	Screw—Ball Brg. Retainer Plate Attaching -----	132923	All
38	Screw—Brush Cover Attaching -----	455957	1114612; 22
38	Screw—Brush Cover Attaching -----	453804	1114640-2; 54-5
39	Screw—Brush Holder Attaching -----	453337	All
40	Screw—Brush Lead Attaching -----	453418	All
41	Screw—C.E. Cover Attaching -----	178451	All
42	Screw—Ground (In Field Frame) -----	131238	All
43	Screw—Ground Lead Attaching -----	453319	All
44	Screw—Mounting Bracket Attaching -----	1957167	1114612; 22; 42; 54
45	Screw—Pole Shoe Attaching -----	1914750	1114612; 22; 40-2; 55
45	Screw—Pole Shoe Attaching -----	1913960	1114654
WASHERS			
46	Washer—Ball Brg. Space—D.E. -----	1861589	All
47	Washer—Insul.—Battery Term. Stud -----	1950029	1114612; 22; 40-2
47	Washer—Insul.—Battery Term. Stud -----	1919742	1114654-5
48	Washer—Insul.—Thermostat Term. Stud -----	1902746	1114612; 22; 40-2; 54-5
49	Washer—Plain—Battery Term. Stud -----	805790	1114612; 22; 40-2
49	Washer—Plain—Battery Term. Stud -----	1905154	1114654-5
50	Washer—Plain—Thermostat Term. Stud -----	826319	1114612; 22; 40-2; 54-5
51	Washer—Thrust—C.E. -----	809945	All
52	Washer—Thrust—D.E. -----	809945	All
MISCELLANEOUS			
53	CLAMP—Ball Brg. Retainer—C.E. -----	1957117	1114612; 22; 42; 54-5
53	CLAMP—Ball Brg. Retainer—C.E. -----	1929959	1114640
54	CLIP—Thermostat Terminal -----	200030	All
55	COLLAR—Fan Spacing -----	1947896	1114612; 22; 40-2
56	INSULATOR—Battery Terminal -----	1931783	All
57	INSULATOR—Field Coil -----	1936513	1114612; 22; 40-2
57	INSULATOR—Field Coil -----	1914873	1114654-5
58	INSULATOR—Thermostat Terminal -----	1885090	All
59	KEY—Woodruff—C.E. Fan -----	427261	1114612; 22; 40-2
60	PIN—Dowel—C.E. -----	809062	All
61	PIN—Dowel—D.E. -----	809062	All



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Arma- ture	Field Coll — Shunt	Field Coll — Series	Term. Stud — Lo Speed	Term. Stud — Hi Speed	Thermo- stat	C.E. Frame	D.E. Frame	Brush	Brush Support	Brush Holder — Ground	Brush Holder — Insul.
1114644.....	1958759	1958769	1958768	1909988	1958987	1958772	1911261	1958767	1946430	1948396	1948400	1948394
.....												
.....												
.....												



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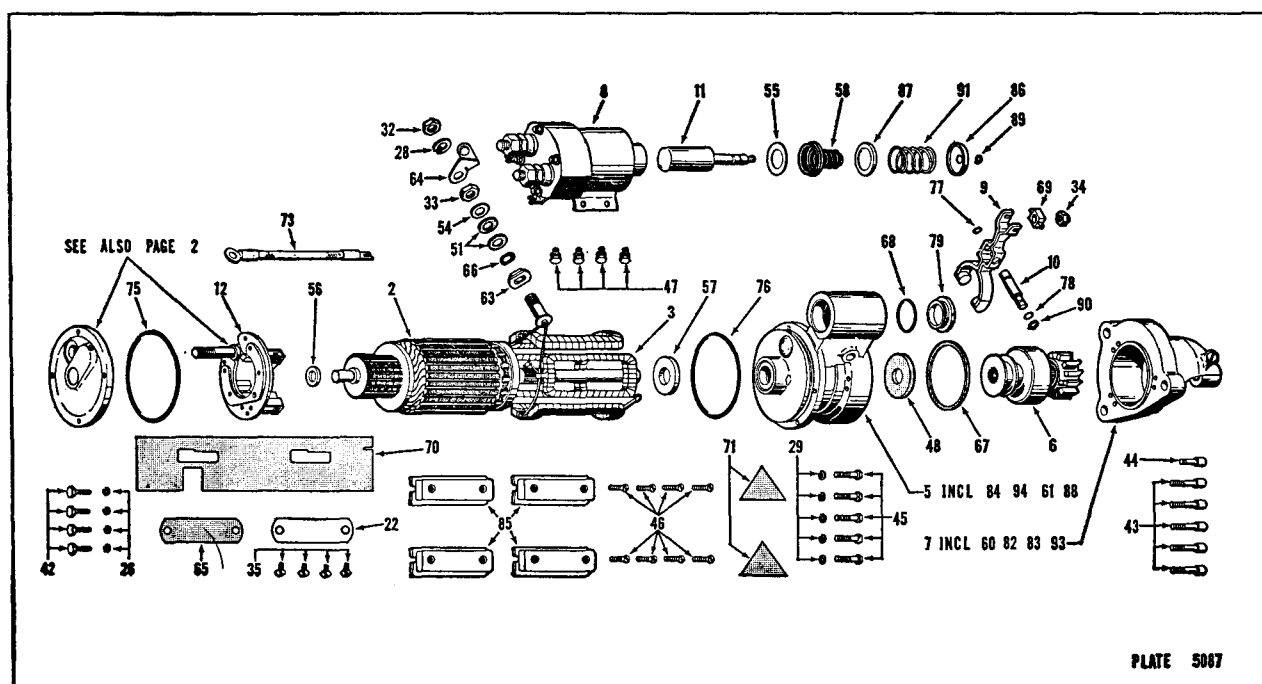
Model No.	Ball Brg. — C.E.	Ball Brg. — D.E.	Spring — Brg. Loading	Fan	Collar — Fan Spacing	Plate — Brush Cover	Gasket — Brush Cover	Plate — Brg. Retainer C.E.	Gasket — Brg. Retainer Plate	Plate — Brg. Retainer D.E.	Pole Shoe	Thru Bolt
	13	14	15	16	17	18	19	20	21	22	23	24
1114644.....	900529	904722	1935334	1958762	1958777	1948402	1948401	1910039	1835457	*1931893	□	1872411
.....												
.....												
.....												

*Package—Services both Inner and Outer Plates.

□Part Nos. 1927964 and 1958764 (with notched end).

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHER			
25	Lock Washer—Brg. Retainer Plate Screw—C.E.....	453435	1114644
26	Lock Washer—Brush Cover Plate Screw.....	453844	1114644
27	Lock Washer—Brush Lead Attaching Screw.....	453435	1114644
28	Lock Washer—Ground Screw.....	9421423	1114644
29	Lock Washer—Thermo. Term. Stud.....	1914579	1114644
30	Lock Washer—Lo & Hi Spd. Term. Stud.....	9421423	1114644
31	Lock Washer—Shaft Nut—D.E.....	1957875	1114644
32	Lock Washer—Thru Bolt.....	9421424	1114644
NUTS			
33	Nut—Brush Holder Screw.....	5024654	1114644
34	Nut—Thermo. Term. Stud.....	121743	1114644
35	Nut—Lo & Hi Spd. Term. Stud.....	134551	1114644
36	Nut—Shaft—D.E.....	1957876	1114644
SCREWS			
37	Screw—Ball Brg. Retainer Plate—C.E.....	1914580	1114644
38	Screw—Ball Brg. Retainer Plate—D.E.....	274946	1114644
39	Screw—Brush Cover Plate.....	453418	1114644
40	Screw—Brush Holder Attaching.....	453337	1114644
41	Screw—Brush Lead Attaching.....	1914800	1114644
42	Screw—Ground (in Field Frame).....	132243	1114644
43	Screw—Pole Shoe.....	1915221	1114644
WASHERS			
44	Washer—Insul.—Thermo. Term. Stud.....	1858753	1114644
45	Washer—Insul.—Lo & Hi Spd. Term. Stud.....	1902746	1114644
46	Washer—Plain—Thermo. Term. Stud.....	1881409	1114644
47	Washer—Plain—Lo & Hi Spd. Term. Stud.....	1905125	1114644
48	Washer—Space—Ball Brg.—Inside D.E.....	1948407	1114644
49	Washer—Space—Ball Brg.—Outside D.E.....	1956892	1114644
MISCELLANEOUS			
50	CLIP—Shunt Coil Terminal.....	200188	1114644
51	INSULATOR—Field Coil.....	1911337	1114644
52	INSULATOR—Term. Stud (all).....	1909995	1114644
53	PIN—Dowel—C.E.....	809062	1114644
54	PIN—Dowel—D.E.....	809062	1114644
55	SNAP RING—Retainer—D.E.....	1948389	1114644



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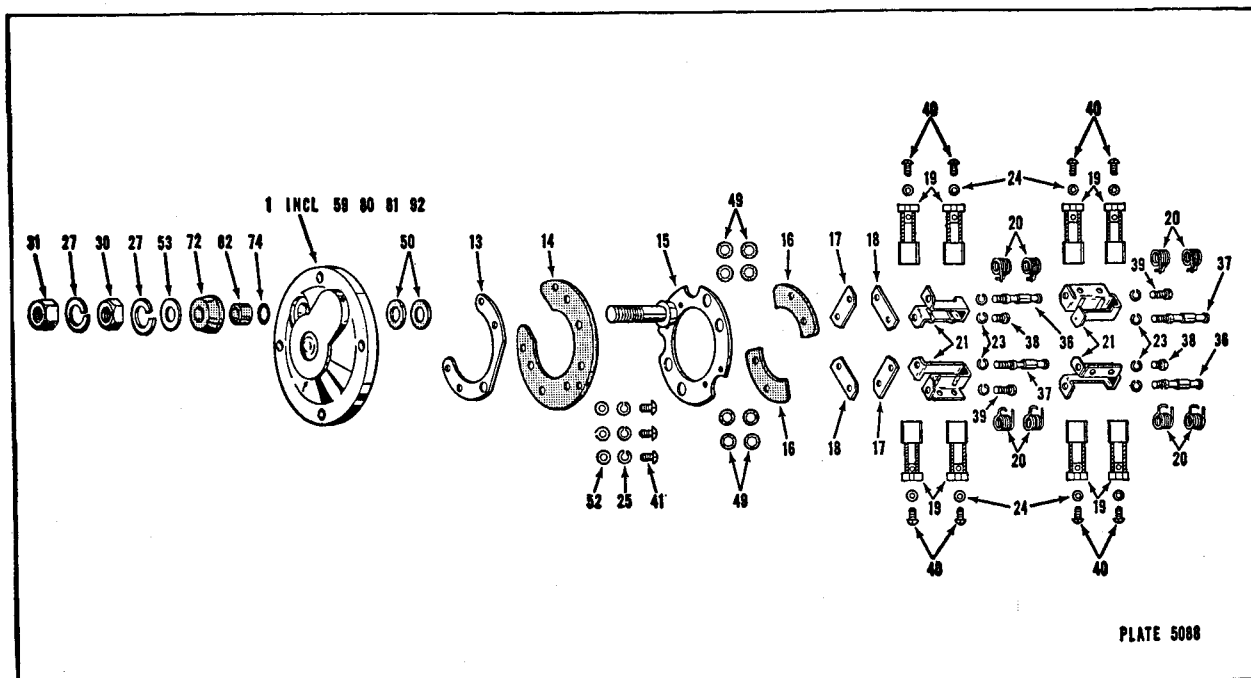
Model No.	Frame C.E.	Armature	Field Coil (4 coils)	Stud Terminal	Housing — Lever	Drive Assem.	Housing — Drive	Switch	Lever — Shift	Lever — Shaft	Plunger
	1	2	3	4	5	6	7	8	9	10	11
1114657.....	1951073	1965931	1945496	1950561	1965928	†1965935	1965951	x1119832	1945484	1945472	1945480
1114660.....	"	"	1946761	"	"	†1970198	"	x " "	"	"	"
1114665.....	"	1970983	1945883	"	"	†	"	x1119879	"	"	"
1114666.....	"	1965931	1946761	"	"	†	800705	x1119832	"	"	"

x For Service Parts see Switch—Group 101-A.

† Service by complete replacement.

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Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Plate Assem. — Less Brushes	Plate — Support	Insulator — Brush Plate	Plate & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 req'd)	Spring — Brush	Holder — Brush	Plate — Brush Cover
	12	13	14	15	16	17	18	19	20	21	22
1114657.....	1948515	1874847	1909523	1945518	1965093	1874848	1874851	1946483	1861785	1907475	*1945478
1114660.....	"	"	"	"	"	"	"	"	"	"	"
1114665.....	"	"	"	"	"	"	"	1906988	"	"	"
1114666.....	"	"	"	"	"	"	"	1906986	"	"	*1945356

* Models with threaded plug require Part No. 1945356.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Screw -----	453435	1114657; 60-5-6
25	Lock Washer—Brush Plate Assembly -----	453844	1114657; 60-5-6
26	Lock Washer—C.E. Frame Attach. Screw -----	9421423	1114657; 60-5-6
27	Lock Washer—C.E. Terminal Stud -----	9421427	1114657; 60-5-6
28	Lock Washer—Field Terminal Stud -----	9421427	1114657; 60-5-6
29	Lock Washer—Lever Housing Attach. Screw -----	9421423	1114657; 60-5-6
NUTS			
30	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{7}{8}$) -----	9414418	1114657; 60-5-6
31	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{7}{8}$) -----	120378	1114657; 60-5
31	Nut—Terminal Stud—C.E. ($\frac{7}{8}$ thk.) -----	9413509	1114666
32	Nut—Field Terminal Stud -----	9414418	1114657; 60-5-6
33	Nut—Field Terminal Stud -----	9414418	1114657; 60-5-6
34	Nut—Plunger Rod—Guide Adjusting -----	9412305	1114657; 60-5-6
SCREWS			
35	Screw—Brush Cover Plate Attaching -----	1964570	1114657; 60-5
36	Screw—Brush Holder—Grd. Brush—Long -----	1928500	1114657; 60-5-6
37	Screw—Brush Holder—Ins. Brush—Long -----	1904982	1114657; 60-5-6
38	Screw—Brush Holder—Grd. Brush—Short -----	1914580	1114657; 60-5-6
39	Screw—Brush Holder—Ins. Brush—Short -----	1968656	1114657; 60-5-6
40	Screw—Brush Lead Attaching -----	453418	1114657; 60-5-6
41	Screw (& Washer—Brush Plate Assem. Attach. -----	1847807	1114657; 60-5-6
42	Screw—C.E. Frame Attaching -----	1914869	1114657; 60-5-6
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -18x2 $\frac{1}{2}$) -----	1965949	1114657; 60-5-6
44	Screw—Drive Housing Attaching ($\frac{1}{4}$ -18x2) -----	1965948	1114657; 60-5-6
45	Screw—Lever Housing Attaching -----	1914869	1114657; 60-5-6
46	Screw—Pole Shoe -----	1968396	1114657; 60-5-6
47	Screw—& Lock Washer—Switch Attach. -----	1930611	1114657; 60-5-6
WASHERS			
48	Washer—Brake Between Lever Hsg. & Drive -----	1911644	1114657; 60-5-6
49	Washer—Brush Holder Screw—Ins. (Bushing) -----	1913080	1114657; 60-5-6
50	Washer—C.E. Terminal Stud—Ins. -----	1861791	1114657; 60-5-6
51	Washer—Field Terminal Stud—Ins. -----	1922457	1114657; 60-5-6
52	Washer—Brush Plate Assem. Attach. Screw—Plain -----	1913086	1114657; 60-5-6
53	Washer—C.E. Terminal Stud Plain -----	1914647	1114657; 60-5-6
54	Washer—Field Terminal Stud Plain ($\frac{7}{8}$) -----	1914647	1114657; 60-5-6
55	Washer—Shaft Lever Return Spring Retainer -----	807736	1114657
55	Washer—Shaft Lever Return Spring Retainer -----	1948519	1114660-5-6
56	Washer—Space—C.E. -----	1914842	1114657; 60-5-6
57	Washer—Space—Between Armature & Lever Hsg. --	1965947	1114657; 60-5-6
MISCELLANEOUS			
—	BEARING—Roller—Lever Housing -----	9423430	1114657; 60-5-6
58	BOOT—Plunger -----	1942257	1114660
58	BOOT—Plunger -----	1945480	1114666
58	BOOT—Plunger -----	1949618	1114657-66
59	BUSHING—C.E. Frame -----	38273	1114657; 60-5-6
60	BUSHING—Drive Housing -----	1942258	1114657
61	BUSHING—Lever Housing -----	1923484	1114657
—	BUSHING—Terminal Stud—C.E. Inside -----	*	1114657; 60-5-6
62	BUSHING—Ins. C.E. Terminal Stud -----	*	1114657; 60-5-6
*63	BUSHING—Ins. Field Terminal Stud Pkg. -----	1965472	1114657; 60-5-6
—	CLIP—Lock Ring -----	1927848	1114657; 60-5
—	COLLAR—Pinion—Pinion Stop -----	800174	1114666
—	COLLAR—Pinion Stop -----	1927849	1114657; 60-5
64	CONNECTOR—Terminal to Switch -----	1945468	1114657; 60-5-6
65	GASKET—Brush Cover Plate -----	1945477	1114657; 60-5
67	GASKET—Between Lever & Drive Housing -----	1965950	1114657; 60-5-6
—	GASKET—C.E.—Reservoir -----	1933111	1114660-5-6
—	GASKET—Cover Plug Inspection -----	1964857	1114666

* Includes Illus. Nos. 63 & 66.

⊙ Models with later design (Pinned Collar) use 800174 Collar & 278436 Spring Pin.

△ Models with threaded plug require 1964857 Gasket and 1949620 C.E. Insulator.

* For service use 1851632 Terminal Insulator Pkg.

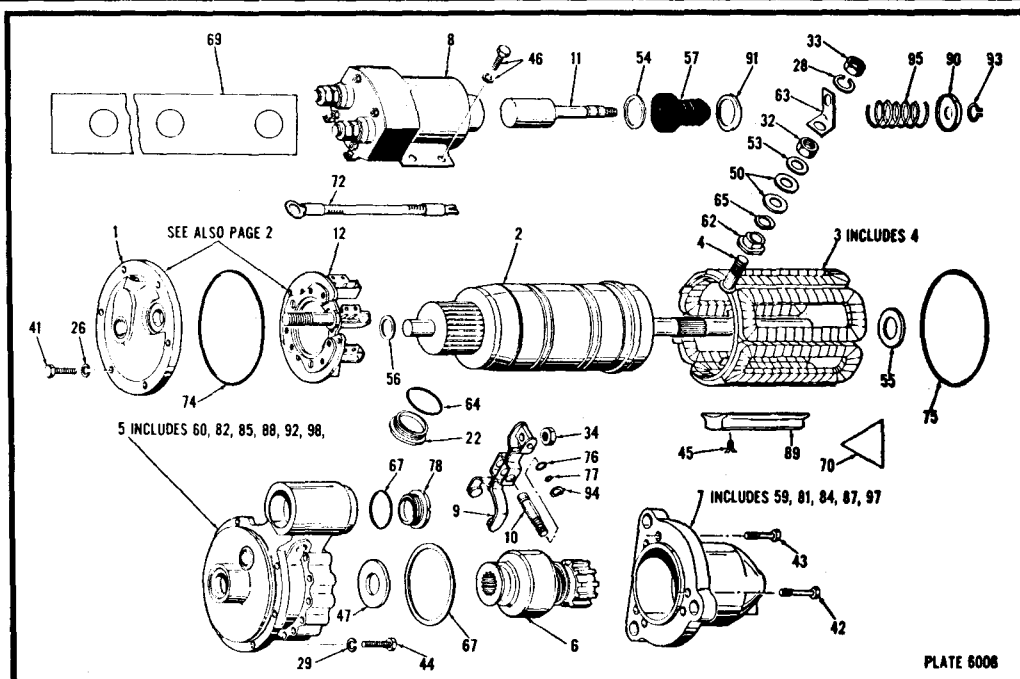
Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
MISCELLANEOUS			
68	GASKET—Lever Housing Plug -----	1964857	1114657; 60-5-6
70	INSULATOR—Field Coil—C.E. $1\frac{3}{8}$ "x2" -----	1868835	1114665
70	INSULATOR—Field Coil—C.E. ----- ^Δ	1945479	1114657; 60-5
70	INSULATOR—Field Coil—C.E. -----	1949620	1114666
71	INSULATOR—Field Coil Triangle -----	1914873	1114657; 60-6
72	INSULATOR—Terminal Stud—C.E. -----	*	1114657; 60-5-6
73	LEAD—(& Terminals) C.E. Terminal to Switch ---	1953236	1114657; 60-5-6
75	"O" RING—Field Frame Seal—C.E. -----	1916272	1114657; 60-5-6
76	"O" RING—Lever Housing—D.E. -----	1916272	1114657; 60-5-6
77	"O" RING—Shift Lever ($\frac{1}{2}$ " Dia.) -----	1921805	1114657; 60-5-6
78	"O" RING—Shift Lever ($\frac{1}{4}$ " Dia.) -----	1914373	1114657; 60-5-6
—	PLUG—Felt—C.E.—Oil Reservoir -----	1955303	1114660-5-6
79	PLUG—Lever Housing -----	1945356	1114657; 60-5-6
80	PLUG—Expansion—C.E. -----	103893	1114657
80	PLUG—Expansion—C.E. -----	9417501	1114660-5-6
81	PLUG—Pipe—C.E. -----	453465	1114657; 60-5-6
85	POLE—Shoe -----	1934477	1114660-5-6
85	POLE—Shoe (View notched end face down— longer lip on left) -----	1934478	1114657
86	RETAINER—Shift Lever Spring ($\frac{1}{4}$ " Hole) -----	1948526	1114657; 60-5-6
87	RETAINER—Shift Lever Spring ($\frac{1}{4}$ " Hole) -----	1948520	1114657; 60-5-6
88	SEAL—Oil Lever Housing -----	1937718	1114657; 60-5-6
89	SNAP—Ring Shaft Retainer -----	9415235	1114657; 60-5-6
90	SNAP—Ring—Shift Lever Return Spring -----	9415235	1114657; 60-5-6
—	SPRING—Pin—Pinion Collar -----	273436	1114666
91	SPRING—Shift Lever Return -----	1948521	1114657; 60-5-6
92	WICK—Oil—C.E. -----	1916439	1114657; 60-5-6

^Δ Models with threaded plug require 1964857 Gasket and 1949620 C.E. Insulator.

* For service use 1851632 Terminal Insulator Pkg.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame C.E.	Arma-ture	Field Coil (6 Coils)	Stud Terminal	Housing — Lever	Drive Assem.	Housing — Drive	Switch	Lever — Shift	Lever — Shaft	Plunger
	1	2	3	4	5	6	7	8	9	10	11
1111663	1945847	1970979	1945853	1950561	1970948	◊1965935	1965951	◻1119832	1945484	1945472	1945480
1111661	1952131	"	1945916	"	"	△1970198	"	"	"	"	"

◊For parts see Footnote Page 4.

◻For parts see Switch—Group 101-A.

△Service by complete replacement.

Delco-Remy

SERVICE PARTS CATALOG

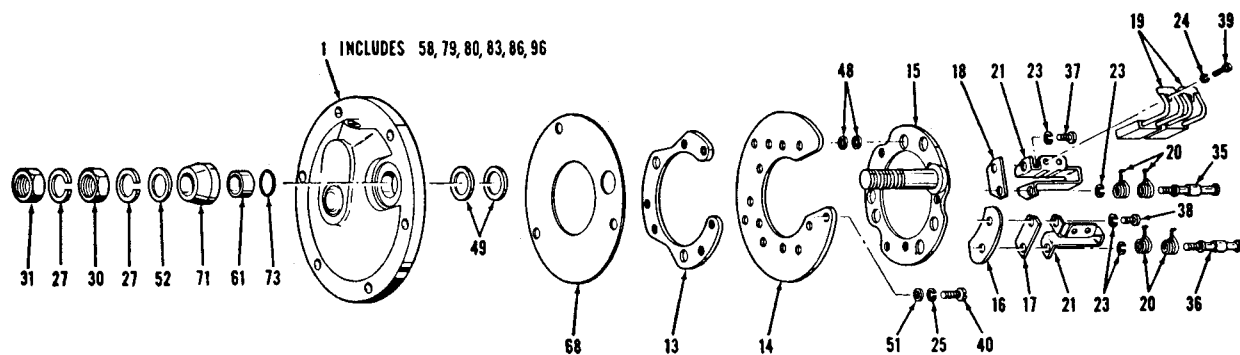


PLATE 6005

Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Plate Assembly — Less Brushes	Plate — Support	Insulator — Brush Plate	Plate & Stud	Insulator Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (12 req'd)	Spring — Brush	Holder — Brush	Plug — Inspect. C.E.
	12	13	14	15	16	17	18	19	20	21	22
1114663.....	1945849	1869760	1945850	1945851	1965093	1865925	1861781	1946487	1861785	1905043	1945356
1114664.....	"	"	"	"	"	"	"	"	"	"	"
.....											
.....											
.....											

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Screw.....	453435	1114663-4
24	Lock Washer—Brush Lead Attaching Screw.....	453418	1114663-4
25	Lock Washer—Brush Plate Assem. Attach. Scrw.....	453844	1114663-4
26	Lock Washer—C.E. Frame Attaching Screw.....	9421423	1114663-4
27	Lock Washer—Terminal Stud—C.E.....	9421427	1114663-4
28	Lock Washer—Field Terminal Stud.....	9421427	1114663-4
29	Lock Washer—Lever Housing Attaching Screw.....	9421423	1114663-4
NUTS			
30	Nut—Terminal Stud—C.E. ($\frac{5}{16}$ Thk.).....	9414418	1114663-4
31	Nut—Terminal Stud—C.E. ($\frac{7}{16}$ Thk.).....	120378	1114663-4
32	Nut—Field Terminal Stud.....	9414418	1114663-4
33	Nut—Field Terminal Stud.....	120238	1114663-4
34	Nut—Plunger Rod Guide Adjusting.....	9412305	1114663-4
SCREWS			
35	Screw—Brush Holder (Long Grd. Brush).....	1928500	1114663-4
36	Screw—Brush Holder (Long Ins. Brush).....	1904982	1114663-4
37	Screw—Brush Holder (Short Grd. Brush).....	1914580	1114663-4
38	Screw—Brush Holder (Short Ins. Brush).....	1968656	1114663-4
39	Screw—Brush Lead Attaching.....	453418	1114663-4
40	Screw—(& Washer) Brush Plate Assembly Attach.....	1847807	1114663-4
41	Screw—C.E. Frame Attaching.....	1914869	1114663-4
42	Screw—Drive Housing Attaching ($\frac{5}{16}$ -18x2 $\frac{5}{8}$).....	1965949	1114663-4
43	Screw—Drive Housing Attaching ($\frac{5}{16}$ -18 x 2).....	1965948	1114663-4
44	Screw—Lever Housing Attaching.....	1914869	1114663-4
45	Screw—Pole Shoe.....	1913960	1114663-4
46	Screw—(& Lock Washer) Switch Attaching.....	1930611	1114663-4
WASHERS			
47	Washer Brake—Between Lever Hsg. & Motor Drive.....	1911644	1114663-4
48	Washer—Insul. Brush Holder Screw.....	1913080	1114663-4
49	Washer—Insul.—Terminal Stud—C.E. ($\frac{7}{8}$ O.D.).....	1861791	1114663-4
50	Washer—Insul.—Terminal Stud.....	1922457	1114663-4
51	Washer—Brush Plate Assembly Attach. Screw.....	1913086	1114663-4
52	Washer—Plain—Terminal Stud—C.E.....	811912	1114663-4
53	Washer—Plain—Field Terminal Stud.....	811912	1114663-4
54	Washer—Return Spring—Shift Lever.....	1948519	1114663-4
55	Washer—Space Between Lever Hsg. & Armature.....	1965947	1114663-4
56	Washer—Thrust—C.E.....	1953237	1114663-4
MISCELLANEOUS			
57	Boot—Plunger.....	801077	1114663-4
58	Bushing—C.E.....	1869755	1114663-4
—	BEARING—Roller Lever Housing.....	9423430	1114663-4
61	BUSHING—Ins. Terminal Stud—C.E.....	#	1114663-4
62	BUSHING—Ins. Terminal Stud.....	x	1114663-4
63	CONNECTOR—Terminal to Switch.....	1945862	1114663-4
—	COLLAR—Pinion Stop.....	1927849	1114663-4
64	GASKET—C.E.—Inspection Plug—Field Frame.....	1964857	1114663-4
—	GASKET—C.E.....	1933111	1114663-4
65	GASKET—Field Terminal Stud.....	x	1114663-4
66	GASKET—Inspection Plug—Lever Housing.....	1964857	1114663-4
67	GASKET—Between Lever Hsg. & Drive Hsg.....	1965950	1114663-4
68	INSULATOR—(.015 Glass Cloth) Brush Plate.....	1964516	1114663-4
69	INSULATOR—Field Coil—C.E.....	1945897	1114663-4

*Service with Package No. 1965472 (Includes Illus. No. 62 and 65)

#For Service use 1851632 Terminal Insulator Pkg.

Delco-Remy

SERVICE PARTS CATALOG

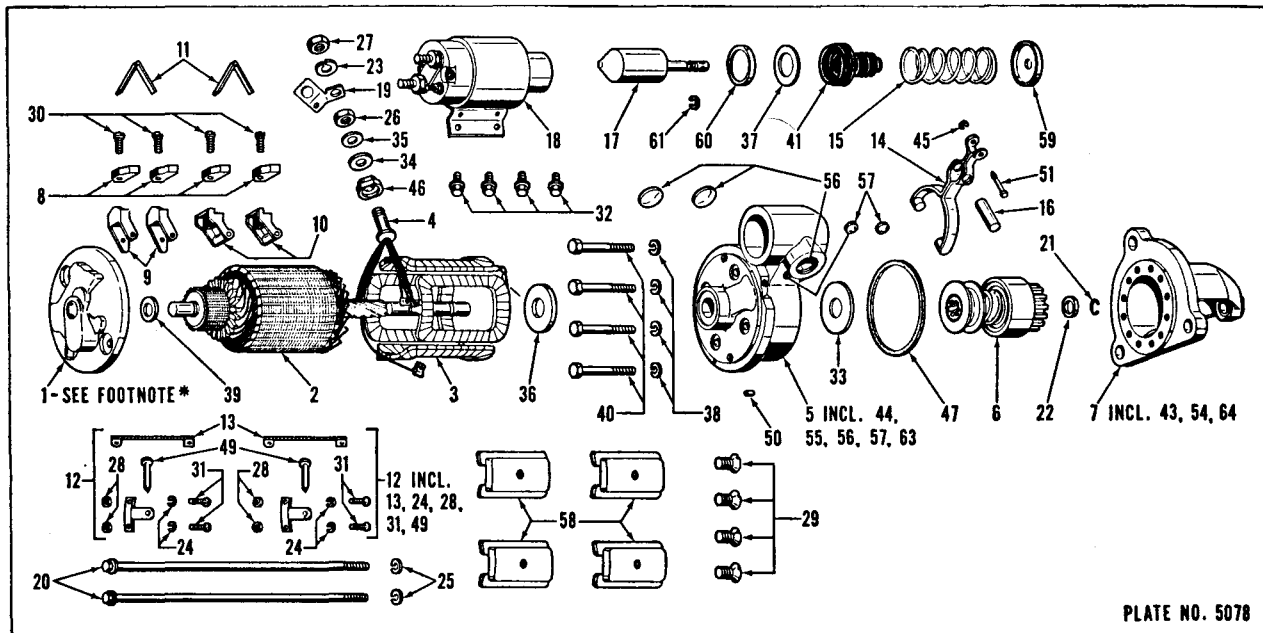
MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
—	MISCELLANEOUS—Continued		
70	INSULATION—Washer—Terminal Stud—C.E.....	#	1114663-4
—	INSULATION—Field Coil—D.E.....	1914873	1114663-4
71	INSULATOR Package.....	1965472	1114663-4
72	INSULATOR—Terminal Stud—C.E.....	#	1114663-4
74	LEAD—Solenoid to C.E. Terminal.....	1953236	1114663-4
75	"O" RING—Field Frame Seal—C.E.....	1916272	1114663-4
76	"O" RING—Field Frame Seal—D.E.....	1916272	1114663-4
77	"O" RING—Shift Lever ($\frac{1}{2}$ " dia.).....	1921805	1114663-4
78	"O" RING—Shift Lever ($\frac{1}{8}$ " Dia.).....	1914373	1114663-4
80	PLUG—Inspection—Lever Housing.....	1945356	1114663-4
83	PLUG—Retaining—Oil Reservoir—C.E.....	9417501	1114663-4
86	PLUG—Felt—Oil Reservoir—C.E.....	1955303	1114663-4
87	PLUG—Pipe—C.E.....	453465	1114663-4
89	PLUG—Pipe—D.E. ($\frac{1}{8}$ " Dia.).....	453465	1114663-4
90	Shoe—Pole.....	1869747	1114663-4
91	RETAINER—Spring ($\frac{1}{8}$ " Hole) Shift Lever.....	1948526	1114663-4
92	RETAINER—Spring ($\frac{1}{16}$ " Hole) Shift Lever.....	1948520	1114663-4
93	SEAL—Oil—Lever Housing.....	1937718	1114663-4
94	RING—Snap—Shift Lever Spring Retainer.....	9415235	1114663-4
95	RING—Snap—Shift Lever Shaft.....	9415235	1114663-4
96	SPRING—Shift Lever Return.....	1948521	1114663-4
—	WICK—C.E.....	1916439	1114663-4
—	RING—Retainer—Pinion Stop.....	1927848	1114663-4

For Service use 1851632 Terminal Insulator Pkg.

Delco-Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

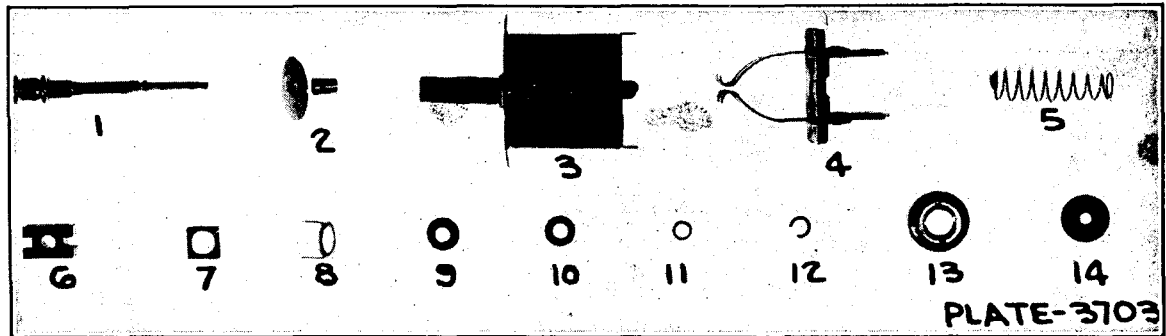
Model	Package — Brush Support	Lead — Ground	Lever — Shift	Spring — Return	Stud or Shaft — Lever	Plunger	Switch	Con- nector — Switch	Bolt — Thru	Ring — Retainer	Collar — Stop
	12	13	14	15	16	17	18	19	20	21	22
1114661.....	1945923	1930694	1942245	1948521	1942255	1942250	*1115513	1942249	809763	⊕1927848	⊕1927849
1114662.....	"	"	"	"	"	"	*1115510	"	"	⊕	"
.....											
.....											
.....											

*For parts see Switch—Group 103-B

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
—	Lock Washer—Brush Attach. Screw.....	1959514	1114661-2
—	Lock Washer—Connector Attaching to Switch.....	9421425	1114661-2
23	Lock Washer—Terminal Stud.....	9421425	1114661-2
24	Lock Washer—Brush Support Attaching Screw.....	453435	1114661-2
25	Lock Washer—Thru Bolt.....	9421424	1114661-2
NUTS			
—	Nut—Connector Attaching to Switch.....	134566	1114661-2
26	Nut—Terminal Stud (3/8 thk.).....	134566	1114661-2
27	Nut—Terminal Stud.....	805258	1114661-2
28	Nut—Brush Support Attaching Screw.....	120361	1114661-2
SCREWS			
29	Screw—Pole Shoe.....	1913960	1114661-2
30	Screw & Lockwasher—Brush Attaching.....	1959514	1114661-2
31	Screw—Brush Support Attaching.....	445639	1114661-2
32	Screw—Switch Attaching.....	1917084	1114661-2
WASHERS			
—	Washer—Insul. 1 1/2" O.D.)—C.E. Terminal.....	1952340	1111461
34	Washer—Insul. Terminal Stud.....	1950029	1114661-2
35	Washer—Plain—Terminal Stud.....	805790	1114661-2
36	Washer—Space—Betw. Lever Housing & Armature.....	1970813	1114661-2
37	Washer—Spring Retainer.....	1942259	1114661-2
39	Washer—Space—C.E.....	1914842	1114661-2
—	Washer—Lever Housing.....	1911644	1114661-2
MISCELLANEOUS			
—	BEARING—Needle Lever Housing.....	9428042	1114661-2
40	BOLT—Attaching—Drive Housing.....	1962546	1114661-2
41	BOOT—Switch Plunger.....	1942257	1114661-2
42	BUSHING—C.E.....	1872678	1114661-2
45	Snap RING—Lever Shaft Retaining.....	1938376	1114661-2
46	BUSHING—Insul.—Terminal Stud.....	1931783	1114661-2
47	GASKET—Between Lever & D.E. Housings.....	1970812	1114661-2
—	INSULATION—Field Coil.....	1914873	1114661-2
—	LEAD—To Switch.....	1956027	1111461
49	PIN—Brush Holder Support.....	1938058	1114661-2
50	PIN—Dowel—D.E.....	809593	1114661-2
51	PIN—Shift Lever Attach. to Plunger.....	1942253	1114661-2
52	PLUG—Expansion—C.E.....	810819	1114661-2
53	PLUG—Pipe—C.E.....	453465	1114661-2
56	PLUG—Expansion—Lever Housing (1 3/8 dia.).....	9411375	1114661-2
57	PLUG—Expansion—Lever Housing (5/8").....	9419572	1114661-2
58	SHOE—Pole.....	1931784	1114661-2
59	RETAINER—Plunger Spring (1 1/4 Hole).....	1942282	1114661-2
60	RETAINER—Plunger Spring (1 1/4 Hole).....	1942256	1114661-2
61	Snap RING—Plunger Spring Retaining.....	9415235	1114661-2
—	TERMINAL & Lead Assem.—Insul. Return.....	1956025	1114662
62	WICK—Oil—C.E.....	1916439	1114661-2
63	SEAL—Oil—Lever Housing.....	1937718	1114661-2



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

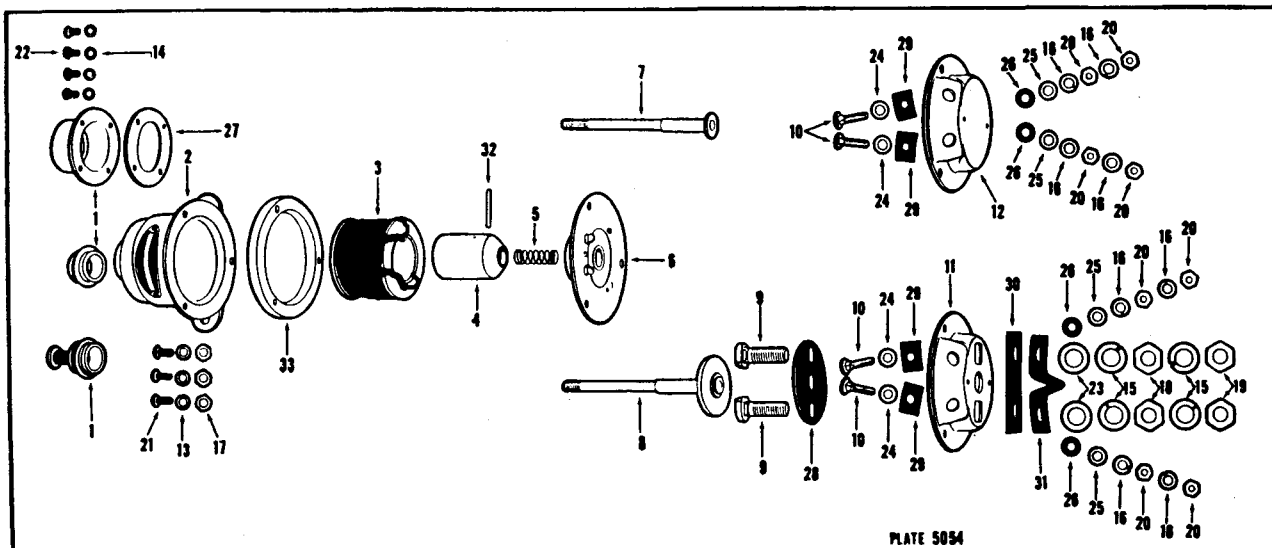
Model No.	Shaft	Button	Housing	Back Assembly	Contact Spring	Contact Insulation Bushing	Contact Ring	Contact Ring Clamp	Contact Ring Bushing Small	Shaft Washer	Shaft Space Sleeve Small	Shaft Snap Ring	Mtg. Nut Round	Base Insulation Washer
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
1285	35871	1900322	16553	16532								820921	1900323	
1293	"	"	"	"								"	"	
1294												"	"	
1319	823917	1900322	37713	37711								"	1900323	
1333	38385	"	38387	"								"	"	
1349	1835513	"	1835512	16532								"	"	
1350	* 829829		36347	"	829828	38254	35870	35902	35904	834231	38255	"	"	829830
1352	1836018	1900322	16553	"	"	"	"	"	"	"	"	"	1900323	"
1365	* 36247		36347	1842809		1842811	"	"	1845396	"	"	"	"	
1374	* 1888270			16532	829828	38254	"	"	35904	"	"	"	"	829830
1375	* 1888260		"	"		35903	"	"	1845396	"	1845325	"	"	
1380	1849510		"	"		"	"	"	"	"	"	"	"	
1393		1900322											1900323	
1395													"	
1408	* 1888270		36347	16532	829828	1863153	35870	35902	35904	834231	38255	820921	"	
1998618	* 1888270		"	"	"	38254	"	"	"	"	"	"	"	829830
1998619	* 1888260		"	"		35903	"	"	1845396	"	1845325	"	"	
1998629	* 1888270		"	"	829828	1863153	"	"	35904	"	38255	"	"	829830
1998651	Terminal parts only													
1998654	Terminal parts only													

*Includes button.

Parts for Units not listed are not sold separately.

MISCELLANEOUS PARTS

Name	Part No.	Used on Models
Bushing for Mounting NUT.....	1858062	1393
Contact Connector CLAMP.....	1845318	1365-1375-1380-1998619
Mounting NUT—Hex. Head.....	1836989	1395
Mounting Nut LOCK WASHER.....	115549	1319-1333
Mounting Nut LOCK WASHER.....	142248	1395
Terminal SCREW—8-32.....	455880	1319-1333-1349-1350-1352-1365-1374-1375-1380-1393-1395-1408-1998618-1998619-1998629-1998651-1998654
Terminal SCREW—8-36.....	34292	1285-1293-1294-1319-1333
Terminal Screw LOCK WASHER.....	138530	1350-1352-1365-1374-1375-1380-1393-1395-1408; 1998618-19-29-51-54
Terminal Screw LOCK WASHER.....	131044	1285-1293-1294
Terminal Screw LOCK WASHER.....	121841	1319-1333-1349-1393-1395
Terminal Screw CLAMP.....	31656	1293-1294-1349-1350-1352-1365-1374-1375-1380-1395-1408-1998618-1998619-1998629
Terminal Screw CLAMP.....	31983	1285-1319-1333
Terminal Screw CLAMP.....	824665	1393
Switch Lead CLIP.....	121549	1285-1293-1294



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Cover or Plug	Case	Coil	Plunger	Spring Plunger	Stop and Base	Push Rod	Push Rod and Contact	Stud Terminal	Stud Terminal	x Base Assem.	Base Only
	1	2	3	4	5	6	7	8	9	10	11	12
1335.....	820657	829424	825230	825228	825227	829426		829428	829530	810459	829423	
1336.....	"	1844832	1834153	"	"	"		"	"	"	"	
1366.....	"	"	"	"	"	1843454		1843456	1843464	822205	1869467	
1367.....	"	1843458	825230	"	"	"		"	"	"	"	
1369.....	"	"	"	"	"	"		"	"	"	"	
1370.....		1845214	1835153	1845219	1845223	1845217	*845220			"		1845222
1371.....	1844875	1844832	"	825228	825227	1843454		1843456	1843464	"	1869467	
1372.....	820657	"	1845709	"	"	1845707		"	"	"	1845712	
1421.....	"	"	1835153	"	"	1869463		"	"	"	1869467	
1422.....	"	1843458	1862901	"	"	"		"	"	"	"	
1423.....	"	"	"	"	"	"		"	"	"	"	
1424.....		1845214	"	1845219	1845223	1845217	1845220			"		1867646
1430.....		"	1874428	"	"	"	"			"	"	
1431.....	1844875	1843458	1862901	825228	825227	1869463		1843456	1843464	"	1869467	
1434.....		1845214	"	1845219	1845223	1845217	1874914			"		1867646

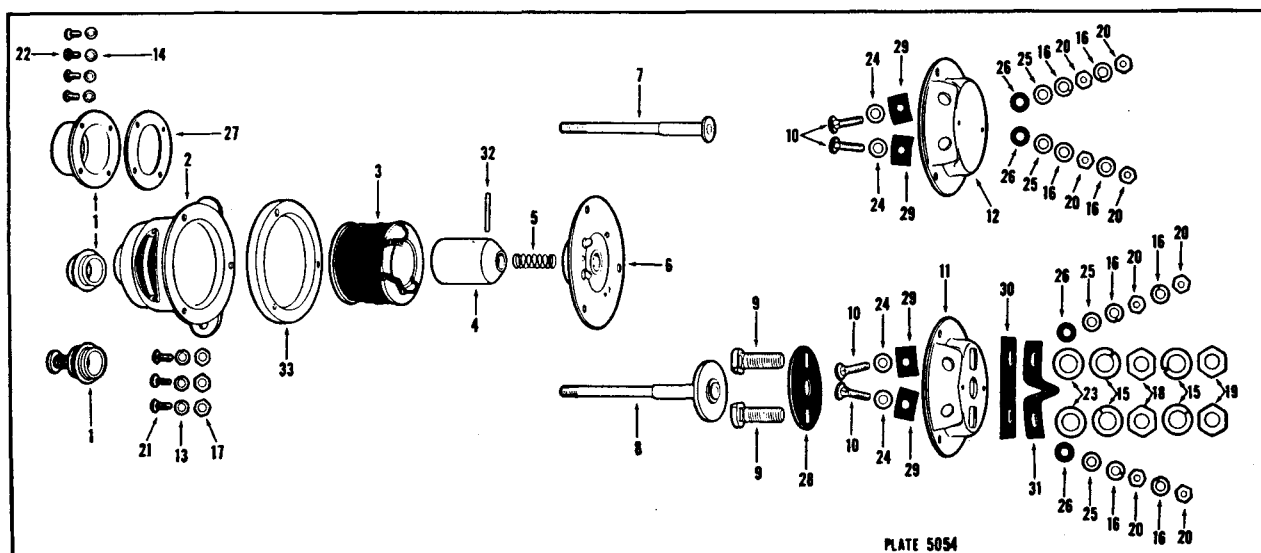
*Bend bracket to fit motor frame.

*Includes Nos. 9 to 31 inclusive.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
13	Lock Washer—Base Attaching Screw.....	120217	1335-6
13	Lock Washer—Base Attaching Screw.....	1880781	1366-7-9; 70-1-2; 1421-2-3-4; 30-1-4
15	Lock Washer—Terminal (3/8).....	120381	All
16	Lock Washer—Terminal (3/4).....	1874495	1335-6
16	Lock Washer—Terminal (#8).....	1904615	1366-7-9; 70-1-2; 1421-2-3-4; 30-1-4
....	Lock Washer—Ground Lead Screw.....	1904376	1335-6
....	Lock Washer—Ground Terminal.....	120381	1335-6
NUTS			
17	Nut—Base Attaching Screw.....	120614	1366-7-9; 70-1-2; 1421-2-3-4; 30-1-4
....	Nut—Ground Terminal.....	805258	1335-6
18	Nut—Terminal (3/8-16x3/4 thk.).....	805258	All
19	Nut—Terminal (3/8-16x3/4 thk.).....	134566	All
20	Nut—Terminal (8-32).....	120622	All
20	Nut—Terminal (1/4-20).....	134551	1335-6
SCREWS			
21	Screw—Base Attaching.....	100666	1335-6
21	Screw—Base Attaching (10-32x3/4).....	1904370	1366-7-9; 70-1-2; 1423; 30-1
21	Screw—Base Attaching (10-32x5/8).....	132911	1366-7; 71
21	Screw—Base Attaching.....	132903	1421-2-4; 34
....	Screw—Ground Lead.....	141547	1335-6
WASHERS			
23	Washer—Terminal.....	812622	1335-6
23	Washer—Terminal.....	805790	1366-7-9; 71-2; 1421-2-3; 31
24	Washer—Terminal (Inside).....	826319	1366-7-9; 70-1-2; 1421-2-3-4; 30-1-4
25	Washer—Terminal (Outside).....	834560	1335-6
25	Washer—Terminal (Outside).....	813731	1366-7-9; 70-1-2; 1421-2-3-4; 30-1-4
....	Washer—(Insul.) Terminal—Inside.....	1842073	1335-6
....	Washer—(Insul.) Terminal—Inside—Round.....	1872459	1335-6
....	Washer—(Insul.) Terminal—Outside.....	1861076	1335-6
....	Washer—(Insul. Bushing) Terminal.....	1904669	1335-6
MISCELLANEOUS			
....	BUSHING—Insul. Coil Lead in Plunger Stop & Base.....	35832	1366-7-9; 70-1-2
26	BUSHING—Insul. Terminal.....	825457	1335-6
26	BUSHING—Insul. Terminal.....	816863	1366-7-9; 70-1-2; 1421-2-3-4; 30-1-4
....	CONTACT GUIDE.....	1835534	1335-6
....	INSULATOR—Thin—Contact Guide.....	817777	1335-6
....	INSULATOR—Thick—Contact Guide.....	829218	1335-6
28	INSULATOR—Terminal.....	829217	1335-6
28	INSULATOR—Terminal.....	1843465	1366-7-9; 71-2; 1421-2-3; 31
29	INSULATOR—Terminal.....	1905652	1335-6
29	INSULATOR—Terminal.....	1838591	1366-7-9; 70-1-2; 1421-2-3-4; 30-1-4
30	INSULATOR—Terminal.....	1843466	1366-7-9; 71-2; 1421-2-3; 31
31	INSULATOR—Terminal (Bent Strip).....	811492	1366-7-9; 71-2; 1421-2-3; 31
....	INSULATOR—Terminal (Bakelite).....	1835533	1335-6
32	PIN—Plunger.....	825229	All
....	STUD—Ground Terminal.....	829531	1335-6

Revised to January 1, 1968



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

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^A1845223 Spring used on early units.

*Includes Nos. 9 to 31 inclusive.

*Terminal parts only sold separate. See Minor Parts.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
13	Lock Washer—Base Attaching Screw.....	1914123	1118003-6-8-9-10-11; 125; 95-7-8; 1119757; 875; 903-9
14	Lock Washer—Plunger Cover.....	453844	1118009-10-11; 125; 95-7-8; 1119875; 903
15	Lock Washer—Terminal (3/8).....	9421425	1118006-8-10; 1119903
16	Lock Washer—Terminal (#8).....	1946143	1118003-6-8-9-10-11-12-17; 125; 42; 95-7-8; 1119757; 875; 903-9
NUTS			
17	Nut—Base Attaching Screw.....	453433	1118003-6-8-9-10-11; 125; 95-7-8; 1119757; 875; 903-9
18	Nut—Terminal (3/8-16x3/4 thk.).....	805258	1118006-8-10; 1119903
19	Nut—Terminal (3/8-16x1/4 thk.).....	134566	1118006-8-10; 1119903
20	Nut—Terminal (8-32).....	120622	1118003-6-8-9-10-11-12-17; 125; 42; 95-7-8; 1119757; 875; 903-9
SCREWS			
21	Screw—Base Attaching.....	453468	1118003-6-8-9-11; 125; 95-7-8; 1119757; 875; 909
21	Screw—Base Attaching.....	453340	1118010; 1119903
22	Screw—Cover Attaching.....	453418	1118009-10-11; 125; 95-7-8; 1119875; 903
WASHERS			
23	Washer—Terminal.....	805790	1118006-8-10; 1119903
24	Washer—Terminal (Inside).....	826319	1118003-6-8-9-10; 125; 95; 1119757; 903-9
25	Washer—Terminal (Outside).....	815540	1118003-6-8-9-10-11; 125; 95-7-8; 1119757; 875; 903-9
MISCELLANEOUS			
26	BUSHING—Insul. Terminal.....	816863	1118003-6-8-9-10-11; 125; 95-7-8; 1119757; 875; 903-9
....	EYELET—Coil Lead.....	1846193	1118011; 197-8; 1119875
....	GASKET—Base.....	1934313	1119903
27	GASKET—Cover.....	1881109	1118009-10-11; 195-7-8; 1119875; 903
28	INSULATOR—Terminal.....	1843465	1118006-8-10; 1119903
29	INSULATOR—Terminal.....	1838591	1118003-6-8-9-10-11; 125; 95-7-8; 1119757; 875; 903-9
30	INSULATOR—Terminal.....	1843466	1118006-8-10; 1119903
31	INSULATOR—Terminal (Bent strip).....	811492	1118006-8-10; 1119903
32	PIN—Plunger.....	825229	1118003-6-8-9-10-11; 125; 95-7-8; 1119757; 875; 903-9
33	RING—Space.....	1881413	1118010; 1119903

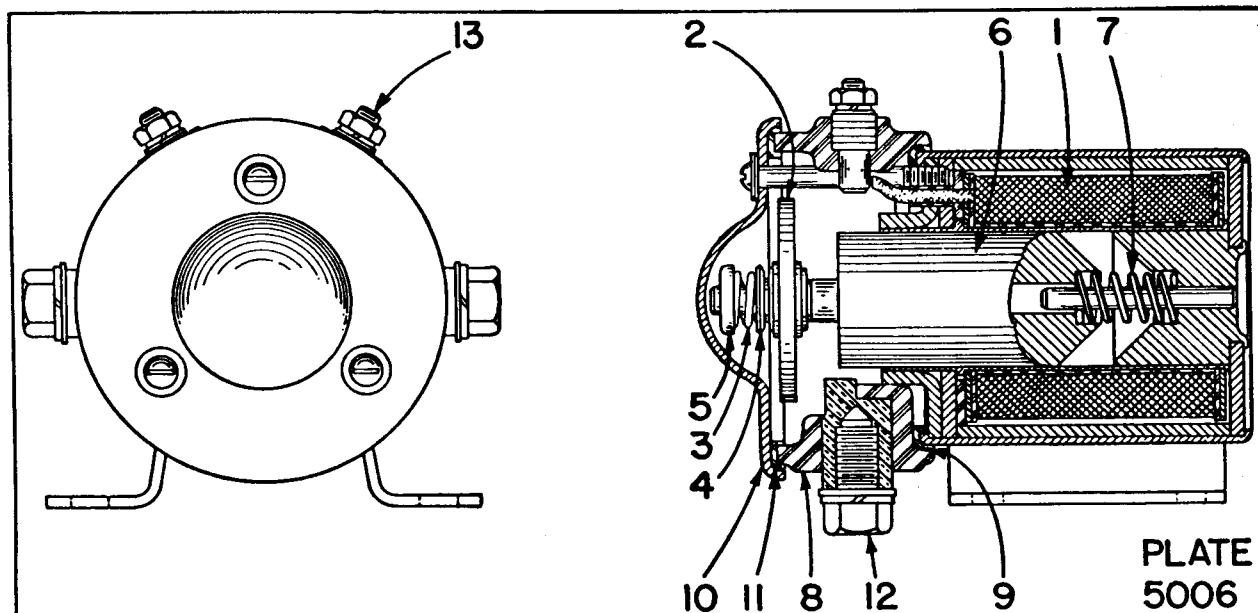
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*Terminal parts only sold separate. See Minor Parts.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
13	Lock Washer—Base Attaching Screw.....	1914123	1118003-6-8-9-10-11; 125; 95-7-8; 1119757; 875; 903-9
14	Lock Washer—Plunger Cover.....	453844	1118009-10-11; 125; 95-7-8; 1119875; 903
15	Lock Washer—Terminal (3/8).....	9421425	1118006-8-10; 1119903
16	Lock Washer—Terminal (#8).....	1946143	1118003-6-8-9-10-11-12-17; 125; 42; 95-7-8; 1119757; 875; 903-9
NUTS			
17	Nut—Base Attaching Screw.....	453433	1118003-6-8-9-10-11; 125; 95-7-8; 1119757; 875; 903-9
18	Nut—Terminal (3/8-16x3/4 thk.).....	805258	1118006-8-10; 1119903
19	Nut—Terminal (3/8-16x1/4 thk.).....	134566	1118006-8-10; 1119903
20	Nut—Terminal (8-32).....	120622	1118003-6-8-9-10-11-12-17; 125; 42; 95-7-8; 1119757; 875; 903-9
SCREWS			
21	Screw—Base Attaching.....	453468	1118003-6-8-9-11; 125; 95-7-8; 1119757; 875; 909
21	Screw—Base Attaching.....	453340	1118010; 1119903
22	Screw—Cover Attaching.....	453418	1118009-10-11; 125; 95-7-8; 1119875; 903
WASHERS			
23	Washer—Terminal.....	805790	1118006-8-10; 1119903
24	Washer—Terminal (Inside).....	826319	1118003-6-8-9-10; 125; 95; 1119757; 903-9
25	Washer—Terminal (Outside).....	815540	1118003-6-8-9-10-11; 125; 95-7-8; 1119757; 875; 903-9
MISCELLANEOUS			
26	BUSHING—Insul. Terminal.....	816863	1118003-6-8-9-10-11; 125; 95-7-8; 1119757; 875; 903-9
....	EYELET—Coil Lead.....	1846193	1118011; 197-8; 1119875
....	GASKET—Base.....	1934313	1119903
27	GASKET—Cover.....	1881109	1118009-10-11; 195-7-8; 1119875; 903
28	INSULATOR—Terminal.....	1843465	1118006-8-10; 1119903
29	INSULATOR—Terminal.....	1838591	1118003-6-8-9-10-11; 125; 95-7-8; 1119757; 875; 903-9
30	INSULATOR—Terminal.....	1843466	1118006-8-10; 1119903
31	INSULATOR—Terminal (Bent strip).....	811492	1118006-8-10; 1119903
32	PIN—Plunger.....	825229	1118003-6-8-9-10-11; 125; 95-7-8; 1119757; 875; 903-9
33	RING—Space.....	1881413	1118010; 1119903



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Case and Coll	Contact Disc	Contact Spring	Retainer Washer — Cupped	Retainer Washer — Slotted	Plunger	Spring — Plunger Return	Terminal Cap	Gasket — Terminal Cap	Cover	Gasket — Cover	Screw — Terminal	Screw — Terminal
	1	2	3	4	5	6	7	8	9	10	11	12	13
1115503	1961668					1961672	1961675			1908019	1904966		822205
1115506	1953254	1907617	1948867		1913043	1958554	1953213	1953294	1904966	1931355	1904967		
1115519	1954117	"	1953211	1849235	1913043	"	"	1953218	"	1918618	"		
1118121	1904940	1914470	1847240	1913041	"	1904956	1904971	1904963	"	"	"	122096	
1118124	1907336	"	"	"	"	"	"	"	"	"	"	"	
1118128	1908010					1908015	1908021			1908019	1904966		822205
1118191	1909398					"	"			"	"		"
1118192	1910399					"	"			"	"		"
1118193	1885298	1914470	1847240	1913041	1913043	1904956	1904971	1907618	1904966	1931355	1904967	122096	
1118200	1915472					1908015	1908021			1908019	1904966		822205
1119775	1931344	1914470	1847240	1913041	1913043	1931356	1904971	1931341	1904966	1931355	1904967	122104	
1119841	1948846	1904961	1948867	1849235	"	1958554	1953213	1948639	"	"	"		
1119846	1937248	1914470	1847240	1913041	"	1904956	1904971	1907618	"	"	"	122096	
1119864	1953251	1904961	1948867	1849235	"	1958554	1953213	1948639	"	"	"		
1119865	1953254	"	"	"	"	"	"	"	"	"	"		
1119866	1953291	1907617	"	"	"	"	"	1953294	"	"	"		
1119867	1953305	"	"	"	"	"	"	"	"	"	"		
1119880	1935864					1955297	1955296			1955300	1904966		802205
1119886	1955462					1955450				"	"		"
1119921	1935864					1935861				1908019	"		"
1119928	1904940	1914470	1847240	1913041	1913043	1904956	1904971	1904963	1904966	1931355	1904967	122096	
1119929	1937248	"	"	"	"	"	"	1907618	"	1931355	"	"	
1119932	1938065	"	"	"	"	1931356	"	1931341	"	"	"	122119	
1119943	1904940	"	"	"	"	1904956	"	1904963	"	"	"	122096	
1119959	1885298	"	"	"	"	"	"	1907618	"	"	"	"	

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

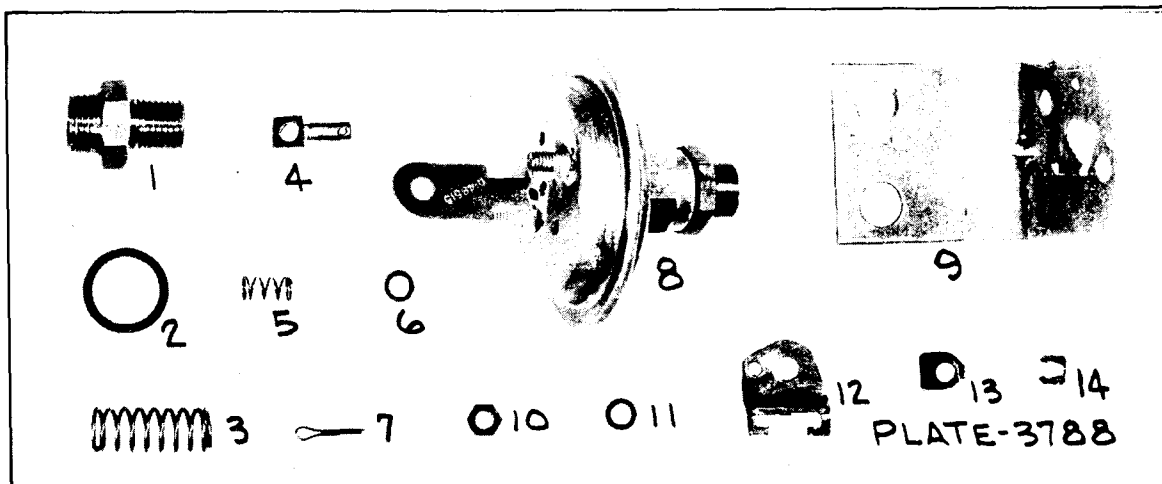
Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Cover Attaching Screw.....	453844	1115503; 1118121-4-8; 91-2-3; 200; 1119846; 1119921-9; 43; 59
Lock Washer—Terminal Nut (No. 10).....	453435	1115506; 19; 1118121-4; 93; 1119775; 841-6; 64-5-6-7; 928-9; 32; 43; 59
Lock Washer—Terminal Screw (3/8).....	9421425	1115506; 19; 1118121-4; 93; 1119775; 841-6; 64-5-6-7; 928-9; 32; 43; 59
Lock Washer—Terminal Screw (No. 8).....	1946143	1115503; 1118128; 91-2; 200; 1119880-6; 1119921
NUTS		
Nut—Terminal (3/8).....	134566	1115503; 1119841; 64-5-6-7
Nut—Terminal (10-32).....	426435	1115519
Nut—Terminal (10-32).....	453433	1118124; 93; 1119846; 66; 1119928-9; 43; 59
Nut—Terminal (10-32).....	5024654	1119775; 932
Nut—Terminal (10-32).....	453284	1115506; 1118121; 1119841; 64-5-6-7
Nut—Terminal (8-32).....	120622	1115503; 1118128; 91-2; 200; 1119921
Nut—Terminal (8-32).....	453996	1119880-6
Nut—Terminal Stud (3/8-16) thick.....	9415318	1115519
SCREWS		
Screw—Cover Attaching.....	1914475	1115506; 19; 1118121-4; 1119775; 841-6; 64-5-6-7; 1119928-9; 32; 43; 59
Screw—Cover Attaching.....	1919292	1118128; 91-2; 200; 1119921
Screw—Cover Attaching.....	1919272	1115503
WASHERS		
Washer—Bushing—Spring Retainer.....	1915669	1115506; 19; 1119841; 64-5-6-7
Washer—Plain—Contact Spring Retainer.....	1954211	1115506; 19; 1119841; 64-5-6-7
Washer—Plain—Terminal (No. 10).....	807295	1115506; 1118121; 1119841; 64-5-6-7
Washer—Plain—Terminal (3/8).....	1914535	1115506; 1119841
Washer—Plain—Terminal Screw (3/8 I.D.).....	812622	1118121-4; 93; 1119775; 866; 1119928; 32; 43; 59
Washer—Plain—Terminal Nut.....	813767	1118124; 93; 1119775; 846; 1119928-9; 32; 43; 59
Washer—Plain—Terminal Screw.....	1914535	1119846; 64-5-7; 929
Washer—Plain—Terminal Screw—Inside.....	826319	1118128
Washer—Plain—Terminal Screw—Outside.....	815540	1115503; 1118128; 91-2; 200; 1119880-6; 1119921
Washer—Insulating—Terminal Screw—Inside.....	1838591	1115503; 1118128; 91-2; 200; 1119880-6; 1119921
Washer—Insulating—Terminal Screw—Outside.....	1882247	1118200
Washer—Terminal Stud.....	1914610	1119886
Washer—Plain—Terminal Nut.....	1914472	1115519
Washer—Plain—Terminal Stud.....	812622	1115519
MISCELLANEOUS		
BUSHING—Insulating—Terminal Screw.....	816863	1115503; 1118128; 91-2; 200; 1119880-6; 1119921
"O" Ring—Cover Screw.....	1918621	1115506; 19 1119775; 841; 64-5-6-7; 932

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Terminal Nut (No. 8).....	9419392	1114236-37
Lock Washer—Terminal Nut (No. 8).....	1946143	All except 1482; 94-5-7; 1114218; 20-2-7-8-9; 1119838
Lock Washer—Terminal Stud (No. 10).....	9419634	1482; 94-5-7-8-9; 1114202-3-4-5-6-7; 14-18; 22-4-7-8-9; 1118813; 20-8; 38; 1119900-2-8; 27; 40
Lock Washer—Terminal Nut ($\frac{1}{8}$).....	9421424	1463; 82-5-6; 94-6-7-8-9; 1114202-3-4-5-6-7; 26-7; 36; 1118813; 20; 1119828; 38; 1119900-2-8; 27; 40
Lock Washer—Terminal Nut ($\frac{3}{8}$).....	*9421425	1450-1-2-3-4-5-6-7-8-9; 60-1-2-3-4-5-6-7-8-9; 70-1-2-3-4-5-7; 81; 95; 1503-8-9; 20-8; 33-9; 40-1-4-9; 53-8; 60-3-4; 70-1; 1114200-1-7; 13-15-16-17; 23-5; 33-4-5; 1119799; 901-7; 70; 81
Lock Washer—Terminal Nut ($\frac{3}{8}$).....	9421425	1118823
Lock Washer—Terminal ($\frac{1}{8}$).....	9421424	1114208; 14-18; 20-2-4-6-8-9; 36-38
Lock Washer—Terminal ($\frac{3}{8}$).....	9421425	1496
Lock Washer—Terminal (No. 10).....	453435	1114222
Lock Washer—Terminal (No. 8).....	453844	1486
WASHERS		
Washer—Insul.—Terminal ($\frac{3}{8}$ I.D.x $\frac{3}{4}$ O.D. Special).....	*1917846	1416-5-6-7-8-9; 70-1-2-3-4-5-6-7; 81; 1119990
Washer—Plain—Terminal ($\frac{3}{8}$ x $\frac{1}{2}$ x $\frac{1}{2}$).....	*812622	1450-2-3-4-5-6-7-8-9; 60-1-2-3-4-5-6-7-8-9; 70-1-2-3-4-5-7; 81; 1503-8-9; 20-8; 33-9; 40-1-4-9; 53-8; 60-3-4; 70-1; 1114202-3-4-5-6-7-8-9; 13-15-16-17; 23-5; 33-4-5; 1118820-3; 1119799; 901-7; 70; 81
Washer—Plain—Terminal ($\frac{1}{8}$ x $\frac{1}{8}$ x $\frac{1}{2}$).....	1903092	1482-5-6; 94-5-6-7-8-9; 1114202-3-4-5-6-7-8; 14-18; 20-2-4-6-7; 36; 37; 38 1118813; 20; 1119828; 38; 1119900-2-8; 27; 40
Washer—Terminal Nut.....	815540	1114200-9; 15-16; 23-5-6; 33-4-5; 1119981
Washer—Terminal (10-32).....	807295	1114218; 20-2-3-7-8-9; 38
Washer—Terminal ($\frac{1}{8}$).....	1885431	1114228-9
Washer—Terminal (8-32).....	1914476	1486; 1114236-7
Washer—Spring (10-32 Terminal).....	9419634	1114238
NUTS		
Nut—Terminal (8-32).....	120622	All except 1482; 94-5-7; 1114218; 20-2-4-7-8-9; 1119838
Nut—Terminal (10-32).....	453433	1482; 94-5-7-8; 1114202-3-4-5-6-7; 14-18; 20-2-3-7-8-9; 38 1118820; 1119902-8
Nut—Terminal (10-32).....	432230	1499; 1118813; 1119828; 38; 1119900; 27; 40
Nut—Terminal ($\frac{3}{8}$ -16x $\frac{1}{2}$ thk.).....	*805258	1470-1-2-3; 1509; 28; 1114200-9; 13-15-16-17; 23-5; 33-4-5 1118823; 1119901
Nut—Terminal ($\frac{3}{8}$ -16x $\frac{1}{4}$ thk.).....	*134566	1450-1-2-3-4-5-6-7-8-9; 60-1-2-4-5-6-7-9; 77; 81; 1503-8-9; 20-8; 33-9; 40-1-4-9; 53-8; 60-3-4; 70-1; 1114213-17; 23; 33; 1119799; 907; 70; 81
Nut—Terminal ($\frac{1}{8}$ -18).....	124824	1463; 85; 96-7; 1119902
Nut—Terminal ($\frac{1}{8}$ -24).....	124920	1482; 94-5-8-9; 1114202-3-4-5-6-7-8; 14-18; 20-2-4-6-7-8-9; 1118813; 20-28; 36-38; 1119900-8; 27; 40
Nut—Terminal ($\frac{1}{8}$ -24).....	273643	1486; 1114238
Nut—Terminal ($\frac{1}{8}$ -24).....	453345	1114238
Nut—Terminal ($\frac{1}{8}$).....	453434	1486
MISCELLANEOUS		
CAP—Push Rod.....	1872533	1450-1-2; 1544-9; 63-4; 70-1
CONNECTOR—Terminal.....	1850495	1470-1; 1509; 28
GROMMET—Mounting.....	1879663	1119902

*Later production on switches 1466, 1477, 1481 and 1114233 $\frac{3}{8}$ -16 terminals changed to $\frac{1}{8}$ -24. For Replacement Hardware use:

	$\frac{3}{8}$ -16	$\frac{1}{8}$ -24
Lockwasher—Terminal Nut.....	9421425	9421424
Washer—Insul.—Terminal.....	1917846	1885431
Washer—Plain—Terminal.....	812622	1903092
Nut—Terminal.....	805258	124920
Nut—Terminal.....	134566	124920

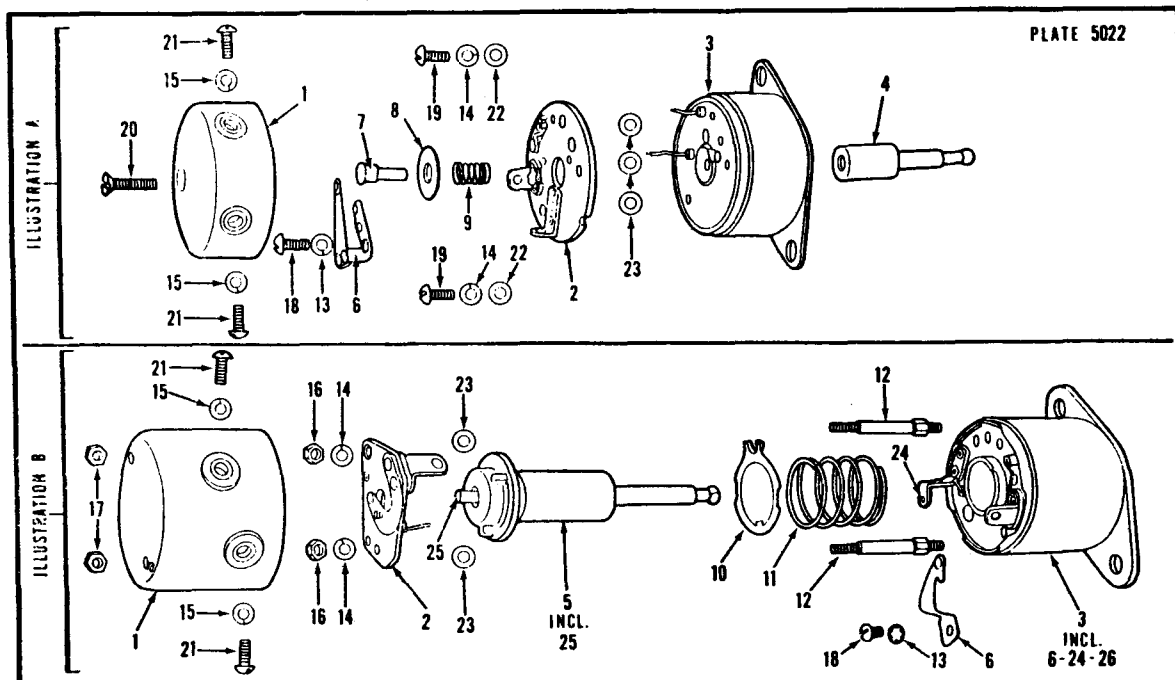


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Model No.	Coupling	Coupling Gasket	Diaphragm Spring	Trunnion	Trunnion Spring	Trunnion Spring Plain Washer	Cotter Pin	Vacuum Assembly	Vacuum Mounting Bracket	Vacuum Attaching Nut	Vacuum Nut Lock Washer	Connector Guide	Terminal Clamp	Retainer Clip
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
1575	1841900	1841901	1848520					1848515	1848518	5024654	120217	1848519		
1575-X	"	"	"					"	"	"	"	"		
1576	"	"	"					"	1865184	115295	"	"		
1585	1848875	"											34240	813245
1586	1853094	"	1853831										"	
1587	"	"	1859269	1853536	1853537	1838366	137130						"	
1588	"	"	"										1855978	
1590	1848875	"	1855741										34240	
1592	1853094	"	1859269										"	
1593	"	"	"										"	
1594	"	"	1859269	1853536	1853537	1838366	137130						1855978	
1595	"	"	1853831	1853536	1853537	1838366	137130						34240	
1596	1848875	"	1855741										"	
1598	1853094	"	1858784										"	
1599	1841900	"	1860041	1853536	1853537	1857780	137130						"	
1600	1848875	"	1855741										"	
1601	1853094	"	1859269	1853536	1853537	1857780	137130						"	
1602	1841900	"	1860798										"	
1604	"	"	1860041	1853536	1853537	1857780	137130						"	
1605	1853094	"	1859269										34240	
1607	"	"	"	1853536	1853537	1838366	137130						"	
1609	1841900	"	1859535										"	
1610	1885047	"	1885048										34240	
1997808	"	"	1908063										"	
1997900	1921053	"	1921054										"	
1998099	"	"	1929754										1855978	
1998194	1939519	"	1939518										"	

MINOR PARTS SECTION

Name	Part No.	Used on Models
Terminal SCREW.....	1864099	All
Terminal Screw LOCK WASHER.....	121841	All
RESISTANCE.....	1858636	1604
Resistance Attaching SCREW.....	121832	1604
Resistance Attaching Screw LOCK WASHER.....	802729	1604
Resistance Attaching Screw NUT.....	109723	1604



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Cover	Plate — Contact	Case and Coil	Plunger — Shipped separate	Pawl Rod Assem.	Blade — Contact	Push Rod	Contact — Washer	Spring — Push Rod	Locking Plate	Spring — Pawl Rod	Stud
Illus. A	1	2	3	4	5	6	7	8	9	10	11	12
*1569.....	1873617	1873640	1873622	1873637		1873647	1873653	1873654	1873655			
*1573.....	1874626	"	1874652	"		"	"	"	"			
*1118001.....	1877729	"	1877728	"		"	"	"	"			
*1118004.....	1878867	1878865	1873622	"		1878866	"	"	"			
*1118013.....	1872714	1873640	1882713	"		1873647	"	1873654	"			
Illus. B	1	2	3	4	5	6	7	8	9	10	11	12
*1118005.....	1879363	1879389	1912722		1879373	1956032				1915937	1879399	1883175
*1118007.....	1880158	1879389	1880156		"	"				"	"	"
1118014.....	1883168	1883170	1883158		1883161	"				1915937	"	"
1118016.....	1883666	"	1883599		1883600	"				"	"	"
1118106.....	1886544	1879389	1886549		1886547	"				"	"	"
1118108.....	1887447	1888100	1883599		1887411	"				"	"	"
1118131.....	1910143	x	1909047		1910193	"				"	"	"
1118132.....	"	1910077	"		"	"				"	"	"
1118134.....	1911545	1879389	1911547		1909050	"				"	"	"
1118138.....	1912626	1910077	1909047		1910193	"				"	"	"
1118143.....	1913363	"	1913345		1913448	"				"	"	"
1118147.....	1914541	"	1914538		1910193	"				"	"	"
1118149.....	Service with complete unit											
1118150.....	1916499	1915917			1916351	1952488				1915937	1915936	1883175
1118151.....	1917812	"			1915920	"				"	"	"
1118154.....	Service with complete unit											
1118155.....	1918371	1918357	1918349		1918364	1956032					1918369	1918370
1118157.....	Service with complete unit											
1118162.....	1920355	1915917			1915920	1952488				1915937	1915936	1883175
1118163.....	1920357	1910077	1920309		1913448	1956032				"	1879399	"
1118164.....	1920455	1918357	1920454		1918364	"					1918369	1918370
1118167.....	1921261	1910077	1921260		1913448	"				1915937	1879399	1883175
1118168.....	1922525	1922518	1922512		1922515	"					1918369	1922514
1118803.....	1929077	1946205	1929074		1929073	"					"	"
1119772.....	1929972	1918357	1929970		1918364	"					"	1918370
1119779.....	1932057	1922518	1932059		1922515	"					"	1922514

*Not serviced separate; part of 1910193 Package.

*Mounting Base (with Oil Seal and Washer) furnished by Warner Gear.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
.....	Lock Washer—Condenser Bracket Screw.....	453844	1118150-1-4-7; 62
13	Lock Washer—Contact Blade Screw.....	453435	1569-73; 1118001-4-13
13	Lock Washer—Contact Blade Screw.....	121801	1118005-7-14-16; 1118106-8-31-32-38; 43-7; 50-1; 62-3-7; 1119772; 79
13	Lock Washer—Contact Blade Screw.....	453435	1118134; 55; 64-8
13	Lock Washer—Contact Blade Screw.....	115543	1118804
14	Lock Washer—Contact Plate Screw.....	453435	1569-73; 1118001-4-13; 154-7; 64
14	Lock Washer—Contact Plate Stud Nut.....	453435	1118005-7-14-16; 1118106-8-31-32-34-38; 43-7; 50-1-5; 62-3-4-7; 1119772
14	Lock Washer—Contact Plate Stud Nut.....	453435	1118168; 804; 1119779
.....	Lock Washer—Cover Attaching.....	453435	1118168; 804; 1119779
15	Lock Washer—Terminal Screw (No. 10).....	453435	1569-73; 1118001-4-5-7-13-14-16; 1118106-8; 31-2-4-8; 43-7; 50-1-5; 62-3-4-7; 1119772
15	Lock Washer—Terminal Screw (1/4).....	9421423	1118147; 64
NUTS			
16	Nut—Contact Attaching Stud.....	5024654	1118005-7-14-16; 1118106-8-31-32-34-38; 43-7; 50-1-5; 62-3-7-8; 804; 1119772; 79
17	Nut—Cover Attaching.....	5024654	1118005-7-14-16; 1118106-8-31-32-34-38; 43-7; 50-1-5; 62-3-4-7-8; 804; 1119772; 79
SCREWS			
.....	Screw—Condenser Bracket Attaching.....	453647	1118150-1-4-7; 62
18	Screw—Contact Blade Attaching.....	453464	1569-73; 1118001-4-13
18	Screw—Contact Blade Attaching.....	453463	1118005-7-14-16; 1118106-8-31-32-34-38; 43-7; 50-1; 804; 1119772; 79
18	Screw—Contact Blade Attaching.....	1904613	1118155; 62-3-4-7-8
19	Screw—Contact Plate Attaching.....	453464	1569-73; 1118001-4-13
20	Screw—Cover Attaching.....	120612	1118001
20	Screw—Cover Attaching.....	133641	1569-73; 1118004-13
21	Screw—Terminal (10-32).....	453468	1569-73; 1118001-4-5-7-13-14-16; 1118106-8; 31-2-4-8; 43-7; 50-1-5; 62-3-4-7; 1119772
21	Screw—Terminal (1/4-28).....	1914547	1118147; 64
WASHERS			
22	Washer—Plain—Contact Plate Screw.....	1884955	1569-73; 1118001-4-13
23	Washer—Space—Under Contact Plate.....	1873652	1569-73; 1118001-4-13
23	Washer—Space—Under Contact Plate.....	813767	1118005-7-14-16; 1118106-8-31-32-34-38; 43-7; 50-1; 62-3-7
23	Washer—Space—Under Contact Plate.....	1924550	1118155; 64-8; 804; 1119779
MISCELLANEOUS			
.....	BRACKET—Condenser.....	1915939	1118150-1-7; 62
.....	CONDENSER.....	1918086	1118150-1-7; 62
.....	CONNECTOR—Terminal.....	1922536	1118168; 1119779
24	CONTACT POINT—In Stationary Bracket.....	1952226	1118005-7-14-16; 1118106-8-31-32-34-38; 43-7; 50-1-5; 62-3-4-7-8; 804; 1119772; 79
25	CONTACT POINT—In End of Pawl Rod.....	1880168	1118005-7; 1118134
.....	GASKET—Cover.....	1922524	1118168; 804; 1119779
.....	GASKET—Cover (on Stud).....	1922523	1118168; 804; 1119779
.....	LEAD—Condenser to Terminal.....	1915933	1118150-1-7; 62
.....	LEAD—Jumper.....	1915928	1118150-1-7; 62
26	Oil SEAL (.628 O.D.).....	1886996	1118005-7-14-16; 1118106-8-31-32-34-38; 43-7; 50-1-5; 63-4-8; 1119772; 79
26	Oil SEAL (.688 O.D.).....	1918255	1118143; 62-3-7; 803
.....	TUBE—Insulating—Condenser.....	1915935	1118150-1-7; 62
.....	Woodruff KEY.....	124541	1118155; 64-8; 1119772; 79

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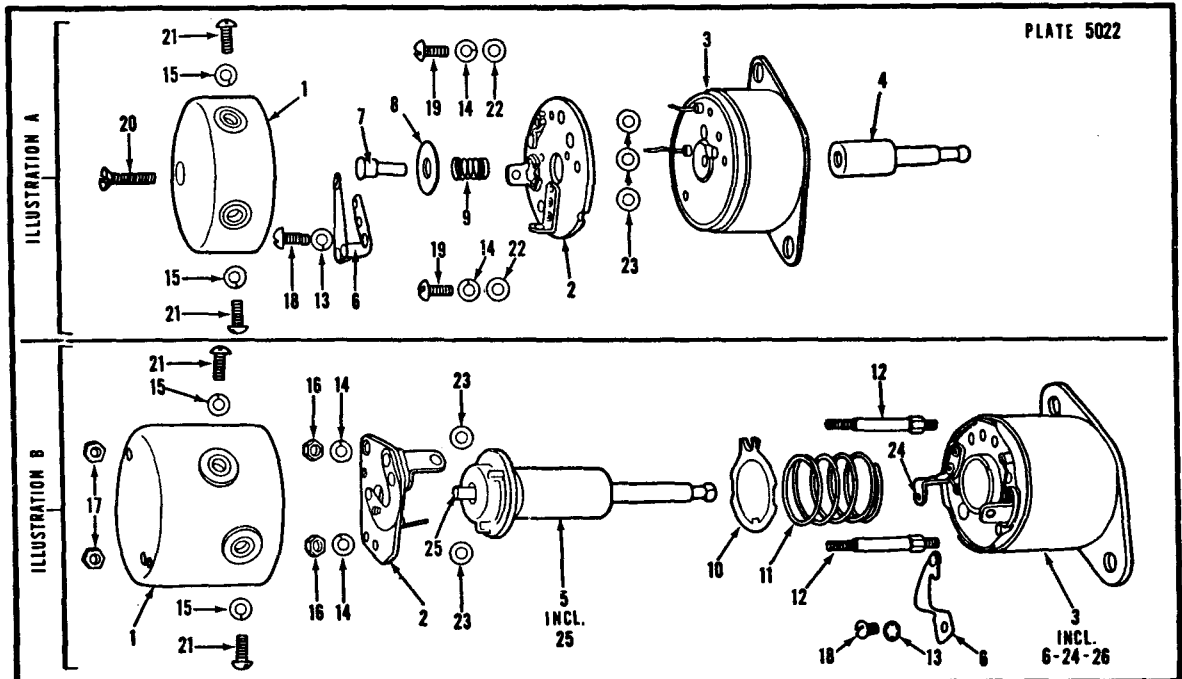
SWITCH (Solenoid)—Group 5-F

Revised to Feb. 1, 1960

SERVICE PARTS LIST

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Part No.	Name	No. Req'd	
1920071	COVER—Case -----	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
1920073	"O" RING—(For Case Cover) -----	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
1920074	COVER—Intermediate -----	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
1920072	GASKET—Cover -----	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
5024654	NUT—Cover Attaching -----	4	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
120217	LOCK WASHER—Cover Attaching Nut -----	4	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
807295	WASHER—Plain Cover Attaching Nut -----	4	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
1920077	CAP—Cover -----	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
1920078	SCREW—Cap Attaching Screw -----	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
120217	LOCK WASHER—Cap Attaching Screw -----	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
807295	WASHER—Plain—Cap Attaching Screw -----	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
1910225	CONDENSER -----	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
1920080	SCREW—Condenser Attaching -----	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
121841	LOCK WASHER—Condenser Attaching Screw ---	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
1920081	SCREW—(10-32x1/4) Lead Attaching -----	3	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
120217	LOCK WASHER—(#10) Lead Attaching Screw -	3	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
132684	SCREW—(6-32x3/16) Lead Attaching -----	2	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
131044	LOCK WASHER—(#6) Lead Attaching Screw --	2	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
1920062	PLATE ASSEM.—(Bumper) -----	1	1118159; 60-6; 70; 1118801
1941334	PLATE ASSEM.—(Bumper) -----	1	1114400-7-8; 1118824; 1119972-3
1920061	STUD—Plate Attaching -----	2	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
5024654	NUT—Plate Attaching -----	2	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
120217	LOCK WASHER—Plate Attaching Nut -----	2	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
807295	WASHER—Plate Attaching Nut -----	2	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
1915922	CONTACT SPRING -----	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
132892	SCREW—Contact Spring Attaching -----	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3
121801	LOCK WASHER—Contact Spring Attach. Screw -	1	1114400-7-8; 1118159; 60-6; 70; 801; 24; 1119972-3



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Cover	Plate — Contact	Case and Coil	Plunger — Shipped separate	Pawl Rod Assem.	Blade — Contact	Push Rod	Contact — Washer	Spring — Push Rod	Locking Plate	Spring — Pawl Rod	Stud
Illus. A	1	2	3	4	5	6	7	8	9	10	11	12
1115523.....	801468		801479	801470		1944995	801469					
1115524.....	"		801472	"		"	"					
1119829.....	1949306		1944993	1944998		"	1944997					
1119830.....	"		1944987	"		"	"					
1119851.....	"		1956402	"		"	"					
1119889.....	"		"	1958057		"	"					
1119891.....	"		1944987	1957289		"	"					
1119893.....	"		1944993	"		"	"					
Illus. B	1	2	3	4	5	6	7	8	9	10	11	12
1114403.....	1946135	1946130	1946136		1955323	1956032					1957481	1949392
1114409.....	1949395	1939453	1949390		1955323	"					1918369	"
1114411.....	1957372	1964620	1957360		1965107	"					1957481	"
1114413.....	1958462	1939453	1965954		1955323	"					1918369	"
1114414.....	1960992	1910077	1960995		1960828	"		1924550			"	1960994
1114415.....	1946824	1918357	1929970		1946825	"					"	1918370
1114416.....	1965271	1964620	1957360		1965107	"		1924550			1957481	1949392
1118803.....	1929077	1946205	1929074		"	"					"	"
1118822.....	1945155	"	1945153		"	"					"	"
1119794.....	1933518	1918357			1918364	"					"	1918370
1119795.....	1933532	"			"	"					"	"
1119956.....	1958462	1939453	1965954		1955323	"		1924550			"	1949392
1119985.....	1941869	1918357	1941868		1918364	1941872					"	1918370

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous sections for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
—	Lock Washer—Condenser Lead Clip Attaching.....	453435	1114414
13	Lock Washer—Contact Blade Screw.....	121801	1114403; 11-15-16; 1119794-5; 985
13	Lock Washer—Contact Blade Screw.....	453435	1114409; 13-14-15; 1119956
13	Lock Washer—Contact Blade Screw.....	115543	1118803; 22
14	Lock Washer—Contact Plate Stud.....	453435	1114403; 9-16; 1118803; 11-13-14; 22; 1119794-5; 1119956; 85
—	Lock Washer—Contact Support Attach. Nut.....	453844	1115523-4
14	Lock Washer—Contact Plate Stud.....	453435	1114409-16
—	Lock Washer—Cover Attaching.....	453435	1114413-14; 1118803-22; 1119956
—	Lock Washer—Terminal Nut.....	121801	1119829; 30-3; 54; 89; 91
15	Lock Washer—Terminal Screw (No. 10).....	453435	1114414-15; 1119794-5; 985
15	Lock Washer—Terminal Screw (¾).....	9421423	1119795
—	Lock Washer—(Internal tooth) Terminal Nut.....	453791	1115523-4
—	Lock Washer—(Spring Lock Type) Terminal Nut.....	453844	1115523-4
NUTS			
16	Nut—Contact Attaching Stud.....	9411893	1114403; 11-14-16
16	Nut—Contact Attaching Stud.....	5024654	1114413-15; 1118803; 22; 1119794-5; 956; 85
16	Nut—Contact Attaching Stud.....	1914124	1114409
—	Nut—Contact Support Attaching.....	120622	1119829; 30; 54
—	Nut—Contact Support Attaching.....	453996	1119889; 91-3
17	Nut—Cover Attaching.....	5024654	1114413-14-15; 1118803; 22; 1119794-5; 956; 85
17	Nut—Cover Attaching.....	1948656	1114403; 11-16
17	Nut—Cover Attaching.....	1914124	1114409
—	Nut—Contact Support Attach. To Cover.....	453434	1115523-4
—	Nut—Terminal.....	120622	1119829; 30; 54
—	Nut—Terminal.....	453996	1115523-4; 1119889; 91-3
—	Nut—Terminal.....	453434	1115523-4
SCREWS			
—	Screw—Condenser Lead Clip Attaching.....	453468	1114414
—	Screw—Contact Base Attaching.....	9421424	1114409
18	Screw—Contact Blade Attaching.....	453463	1114403-9; 11-13-14-15-16; 1118803; 22; 1119794-5; 956; 85
—	Screw—Contact Support—Attach. To Cover.....	801478	1115523-4
—	Screw—Contact Support Attaching.....	1956030	1119829; 30-3; 54; 89; 91
20	Screw—Cover Attaching.....	453468	1119829; 30-3; 54; 89; 91
20	Screw—Cover Attaching.....	1956019	1115523-4
21	Screw—Terminal (10-32).....	453468	1114414-15; 1119794; 985
21	Screw—Terminal (10-32x½ Hex. hd.).....	454443	1119795
21	Screw—Terminal (¾-28).....	1933535	1119795
WASHERS			
—	Washer—Contact Support Attaching—to Cover.....	1923935	1119854; 89; 91-3
—	Washer—Cover Attaching Screw.....	1923935	1119829; 30-3; 54; 89; 91
—	Washer—(Rubber) Cover Attaching Screw.....	1950063	1115523-4
—	Washer—Plain—Cover Attaching Screw.....	1856056	1115523-4
—	Washer—Plain—Contact Support Attach. To Cover.....	815540	1115523-4
—	Washer—(Rubber) Contact Support Attach to Cover.....	1950071	1115523-4
—	Washer (Rubber) Insul. Terminal Stud.....	1950071	1115523-4
—	Washer—Plain—Terminal Stud.....	1914476	1115523-4
—	Washer—Insul.—Terminal Stud.....	1923935	1119829; 30-3; 54; 89; 91
—	Washer—Plain—Cover Attaching Screw.....	813767	1114409
—	Washer—Space—under Contact Plate.....	813767	1114403-9; 13; 1118803; 22
—	Washer—Terminal Contact Support.....	1926969	1119829; 30
MISCELLANEOUS			
—	BRACKET—Condenser.....	1949393	1114409; 14
—	CLIP—Terminal Stud.....	1923924	1119829; 30-3; 54; 89; 91
—	CONDENSER.....	1961969	1114414
—	CONDENSER.....	1949402	1114409
—	CONDENSER.....	1939278	1114413; 1119956
—	CONTACT BASE Assembly.....	1949398	1114409
24	CONTACT POINT—In Contact Blade.....	1952226	1114414
24	CONTACT POINT—In Stationary Bracket.....	1952226	1114403-9; 11-13-14-15-16; 1118822; 1119794-5; 956; 85

¹Because of design change both 9411893 Nut and 1946134 Spacer must be ordered to insure that parts will mate (for 1114403).

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
24	CONTACT POINT—In Stationary Bracket.....	1865935	1118803
25	CONTACT POINT—In End of Pawl Rod.....	1880168	1119794-5
—	GASKET—Contact Base.....	1922256	1114409
—	GASKET—Cover.....	1966034	1115523-4
—	GASKET—Cover.....	1946137	1114403; 9-11-14-16; 1118803; 22; 1119956
—	GASKET—Cover.....	1932224	1119829; 30
—	GASKET—Cover Attaching Nut.....	1918621	1114409
—	GASKET—under Cover (on Stud).....	1922523	1114403-9; 11-13; 1118803; 22; 1119956
—	GROMMET—Condenser Lead.....	1922535	1114409
—	GROMMET—In Cover.....	1922535	1114409
—	Oil SEAL (.628 O.D.).....	1946133	1114403; 11-16
26	GROMMET—Contact Base.....	1886996	1114415; 1119794-5; 985
26	Oil SEAL.....	1918255	1114403-9; 11-13-14-16; 1118803; 22; 1119956
—	PLUG—Pipe Cover.....	118831	1119409
—	RECTIFIER.....	1946850	1114411-16
—	SPACER—Contact Plate Stud.....	*1946134	1114403; 11-16
—	STUD—Terminal.....	1950069	1119829; 30-3; 54; 89; 91
—	STUD—Terminal.....	801473	1115523-4
—	SUPPORT—(& Contact).....	801474	1115523-4
—	SUPPORT (& Contact).....	1944990	1119829; 30-3; 54; 89; 91
—	Woodruff KEY.....	124541	1114415; 1119794-5; 985

*Because of design change both 9411893 Nut and 1946134 Spacer must be ordered to insure that parts will mate (for 1114403).