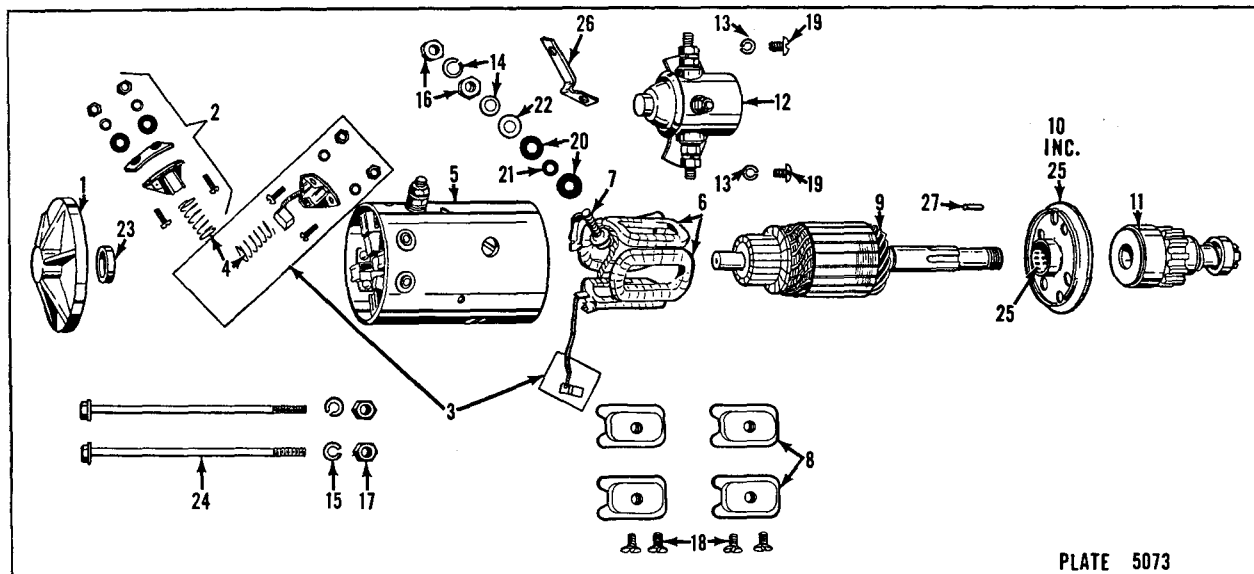


Delco-Remy

SERVICE PARTS CATALOG

CRANKING MOTOR—Group *77
Models 1113551 to 81
Page 1

Revised to November 1, 1969



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame — C.E.	Pkg. — Ins. Holder	Pkg. — Brush with Holder	Spring — Brush	Frame & Field Assembly	Coil — Assembly	Terminal & Lead	Shoe — Pole	Arma- ture	Frame — D.E.	Drive Assembly	Switch
	1	2	3	4	5	6	7	8	9	10	11	12
1113551.....	1941864	1935086	1935103	1933616	1935102	1933961	1933963	1933607	1933952	1952689	†1942063	
1113552.....	1933591	"	"	"	"	"	"	"	1936629	1953063	†1942009	
1113553.....	1941864	"	"	"	"	"	"	"	"	"	†	
1113554.....	"	"	"	"	"	"	"	"	1933952	1952689	"	
1113555.....	"	"	"	"	"	"	"	"	"	"	†	
1113556.....	"	"	"	"	1940191	"	"	"	1939964	1939967		
1113557.....	1940450	"	"	"	1935102	"	"	"	1933952	1940452	†1942063	
1113558.....	1941854	"	"	"	"	"	"	"	1942646	1952689	†1942634	
1113559.....	1952366	1943679	1943680	1943483	1943678	1953247		1943479	1951901	1943456	△	
1113560.....	"	"	"	"	"	"		"	1943799	"	△1943511	
1113562.....	1952366	"	"	"	"	"		"	1943799	1943456	△1943621	
1113563.....	"	"	"	"	"	"		"	"	"	△1944176	
1113564.....	"	"	"	"	1945337	"		"	1945139	1945142	△1945143	
1113565.....	"	"	"	"	1943678	"		"	1943799	1943456	△1943621	
1113566.....	1941854	1935086	1935103	1933616	1935102	1933961	1933963	1933607	1933952	1952689	†1946072	
1113567.....	"	"	"	"	"	"	"	"	1942646	"	△1943621	
1113568.....	"	"	"	"	"	"	"	"	"	"	△1943511	
1113569.....	1933591	"	"	"	"	"	"	"	1936629	1953063	†1942063	
1113571.....	1952366	1943679	1943680	1943483	1943678	1953247		1943479	1948611	1943456	△1953139	
1113571-B.....	"	"	"	"	1953137	"		1952644	"	"	△1953139	
1113572.....	"	"	"	"	1943678	"		1943479	"	"	△1953140	
1113572-B.....	"	"	"	"	1953137	"		1952644	"	"	△	
1113573.....	"	"	"	"	1943678	"		1943479	1949068	"	△1952369	
1113574.....	"	"	"	"	1952298	1962105		1951826	1951825	"	△	
1113575.....	1941854	1935086	1953841	1933616	1952299	1951821	1933629	1933607	1933594	1953821	†1942009	
1113576.....	1952691	1953884	1953885	1943483	1953055	1933961	1933963	1952697	1952694	1952689	†	
1113577.....	1954667	1943679	1943680	"	1953056	1953247	1943480	1952644	1952617	1952642	△1952685	
1113578.....	1953824	1953838	1953839	"	1952954	1953830	1952908	1952797	1952799	1953063	†1952795	
1113579.....	"	"	"	"	"	"	"	"	"	"	†1953115	
1113580.....	"	"	"	"	1953828	"	"	"	1953457	1953821	†1942009	
1113581.....	"	"	"	"	1952954	"	"	"	1952799	1953063	†1952795	

†For parts see Motor Drive—Group 8.

*Obsoletes and Replaces Group 72-B.

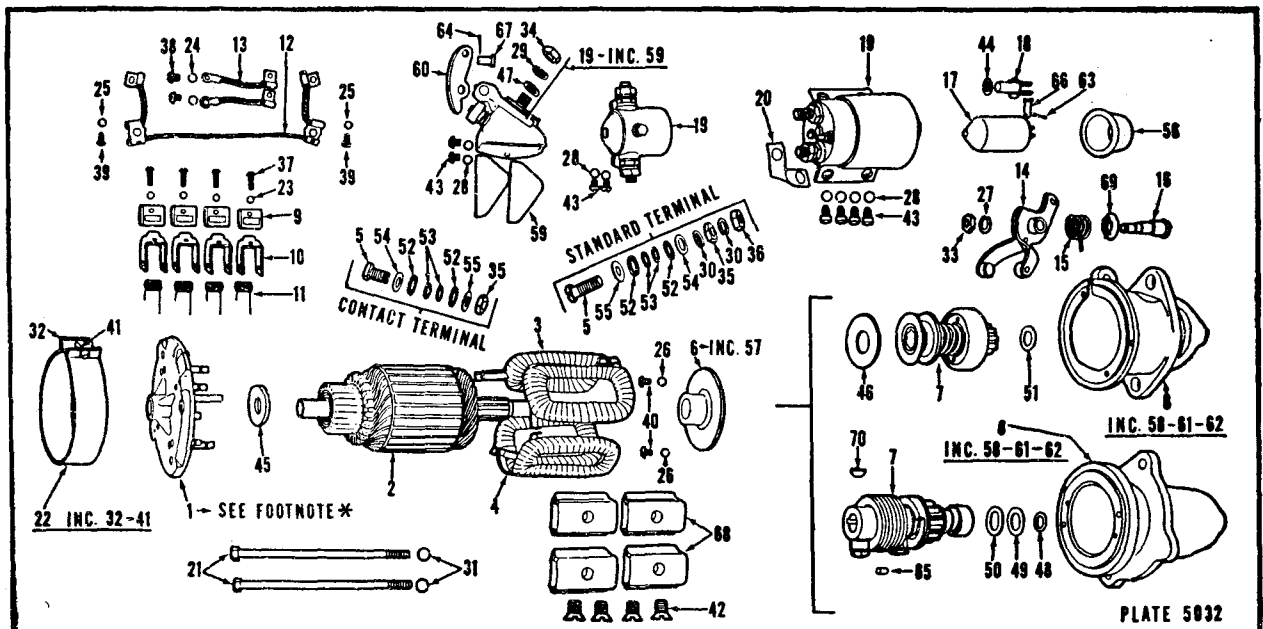
△Service by Complete Replacement.

○For service parts see Switch—Group 4.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
13	Lock Washer—Switch Attaching Screw -----	453474	1113564
14	Lock Washer—Terminal Stud -----	9421423	All
15	Lock Washer—Thru Bolt -----	9421423	All
NUTS			
—	Nut—D.E. -----	9417735	1113551-2-3-4-5-7; 66-9; 75-6
—	Nut—D.E. -----	9417735	1113580
16	Nut—Terminal Stud -----	9415141	All
17	Nut—Thru Bolt -----	9415141	1113551-4-5-6-7-8-9; 60-2-3-6-7-8; 75
17	Nut—Thru Bolt -----	1945112	1113565; 72-72B
17	Nut—Thru Bolt -----	453361	1113571-3
17	Nut—Thru Bolt -----	1960369	1113571B-4-6; 80
SCREWS			
18	Screw—Pole Shoe -----	1947948	1113551-2-3-4-5-6-8-9; 60-2-3-4-5-6-7-8-9; 71-2-3-5
18	Screw—Pole Shoe -----	1951823	1113571-B; 572B; 574-6-7-8-9; 80-1
18	Screw—Pole Shoe -----	1947948	1113557
19	Screw—Switch Attaching -----	453319	1113564
WASHERS			
20	Washer—Ins.—Terminal Stud—Inside Frame -----	1950668	All except 1113578
20	Washer—Ins.—Terminal Stud—Outside Frame -----	801501	All
21	Washer—Ins. (Bushing) Terminal Stud -----	1933605	All
22	Washer—Plain—Terminal Stud -----	1948982	All
23	Washer—Thrust—C.E. -----	1933609	1113551-2-3-4-5-7-8; 66-7-8-9; 75
23	Washer—Thrust—C.E. -----	1939969	1113556
23	Washer—Thrust—C.E. -----	1958393	1113576-7-8-9; 81
—	Washer—Thrust—C.E. -----	1943474	1113559; 60-2-3-4-5; 71-71B-72-72B-3-4-7
—	Washer—(Rubber)—Terminal Stud -----	1936636	1113551-2-3-8-9; 60-2-3-4-5-6-7-8-9; 71-71B-72-72B-3-4-5-6-7-8-9; 80-1
MISCELLANEOUS			
—	BEARING—(Needle)—D.E. -----	189404	1113556
24	BOLT—Thru -----	1933606	1113552-3; 63-4-5-9; 72-5-7
24	BOLT—Thru -----	1949035	1113572B
24	BOLT—Thru -----	1952984	1113578-9; 81
24	BOLT—Thru (5 $\frac{3}{4}$ long) -----	1934331	1113551-4-5-6-7-8-9; 60-2-6-7-8; 71-71B-3-6
24	BOLT—Thru (5 $\frac{3}{4}$ long) -----	1939970	1113556
24	BOLT—Thru ($\frac{1}{4}$ -20x6 $\frac{1}{2}$) -----	1951833	1113574; 80
24	BOLT—Thru ($\frac{1}{4}$ -20x6 $\frac{1}{2}$ w/ $\frac{3}{4}$ " Ext.) -----	1952866	1113574
25	BUSHING—(Bearing)—D.E. -----	1867149	1113551-2-3-4-5-7-8; 66-7-8-9; 75-6-8-9; 81
25	BUSHING—(Bearing)—D.E. -----	1943458	1113559; 60-2-3-5; 71-71B-72-72B-3-4-7
25	BUSHING—D.E. -----	810217	1113564
—	COLLAR—Pinion Stop -----	1949547	1113558-9; 60-2-3-4-5-7-8; 71-71B-72-72B-3-4-7
—	COLLAR—Spacing—Drive -----	1944584	1113558-9; 60-2-3-4-5-7-8
26	CONNECTOR—Switch -----	1933796	1113564
—	LOCK WIRE—Pinion Stop Collar -----	1927848	1113558-9; 60-2-3-4-5-7-8; 71-71B-72-72B-3-4-7
—	OIL SEAL—D.E. -----	1909851	1113564
27	PIN—Dowel—D.E. -----	809062	1113551-2-3-4-5-6-7-8-9; 60-2-3-4-5-6-7-8-9; 71-2-3-5-7-8-9; 81
—	SLEEVE—Thru Bolt -----	1954790	1113578-9; 80-1
—	SPRING—Drive Return -----	1958816	1113558-9; 60-2-3-5-7-8; 71-71B-72-72B-3-4-7
—	SPRING—Drive Return -----	1945148	1113564
—	TERMINAL -----	1943480	1113559; 60-2-3-4-5; 71-71B-72-72B-3-4



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	* Frame C.E.	Armature	Field Coil Upper	Field Coil Lower	Stud Terminal	Plate Center Bearing	Drive Assembly	Housing Drive	Brush	Holder Brush	Spring Brush
	1	2	3	4	5	6	7	8	9	10	11
1113601.....	1932105	1938186	1934499		1933879	1910054	1912396	1912397	1906987	1931773	1935316
1113602.....	"	1933138	1938390		1937394	1911611	1932605	1917669	"	"	"
1113603.....	"	"	1934499		1933879	"	1939971	1942368	"	"	"
1113604.....	"	1939617	"		"	1910054	1932605	1932100	"	"	"
1113605.....	"	1933138	1938390		1937394	1911611	"	"	"	"	"
1113606.....	1934557	"	1934499		1933879	"	1932031	1942003	"	"	"
1113607.....	1932105	"	1938390		1937394	"	1932605	1917669	"	"	"
1113608.....	1934557	1938186	1934499		1933879	1910054	1912396	1912397	"	"	"
1113609.....	1932105	1938186	1934499		1933879	1913433	1878532	1938854	"	"	"
1113610.....	"	"	1938631		"	"	1925580	"	"	"	"
1113611.....	1934422	1940182	1934499		"	1909603	1938010	1909601	"	"	"
1113612.....	1934557	1933138	"		"	1911611	1932031	1942454	"	"	"
1113613.....	1932105	1939617	"		"	1910054	1939971	1942368	"	"	"
1113614.....	"	"	"		"	"	1939608	1944315	"	"	"
1113615.....	"	"	1938390		1937394	"	"	1939691	"	"	"
1113616.....	"	1938186	1934499		1933879	"	1878532	1910068	"	"	"
1113617.....	"	1933138	"		"	1911611	1932605	1940371	"	"	"
1113618.....	"	1938186	"		"	1910054	1911520	1910068	"	"	"
1113619.....	"	1933138	"		"	1911611	1932031	1941048	"	"	"
1113620.....	1934422	"	1938390		1937394	1918048	1932605	1929104	"	"	"
1113621.....	1932105	"	1934499		1933879	1911611	1932605	1941048	"	"	"
1113622.....	"	1939617	"		"	1910054	1939608	1943414	"	"	"
1113623.....	"	"	"		"	"	"	1944315	"	"	"
1113624.....	"	"	"		"	"	1939971	"	"	"	"
1113625.....	"	"	"		"	"	"	1943414	"	"	"

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing.

See Miscellaneous section for parts.

□ For parts see Motor Drive—Group 1.

† For parts see Motor Drive—Group 1-A.

▲ For parts see Motor Drive—Group 4.

‡ For parts see Motor Drive—Group 7.

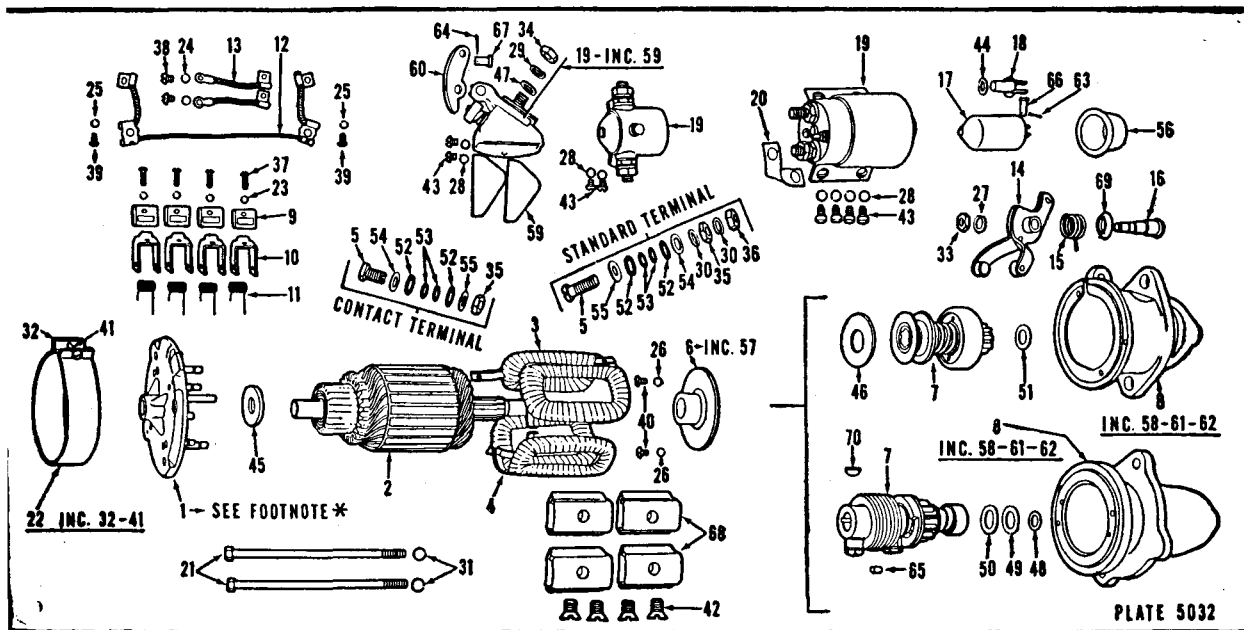
* For parts see Motor Drive—Group 9.

*Service by complete replacement.

○ Coil Assembly (4 coils) with Terminal Stud.

▲ Replaces Cranking Motor—Group 74-B.

Delco-Remy SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Brush Connector	Lead Brush Ground	Lever Shift	Spring Shift Lever	Shaft or Stud Shift Lever	Plunger and Link	Link and Screw	Switch	Cable or Connector Switch	Bolt Thru	Band Cover
	12	13	14	15	16	17	18	19	20	21	22
1113601.....	1931777	1931771								1911196	1880355
1113602.....	"	"	"		1914257			1857519		"	"
1113603.....	"	"	1914253	1917676	"			*1118046	1911812	"	"
1113604.....	"	"	"	"	"		1917672	*1119948	2970848	"	"
1113605.....	"	"	"		"			1857273		"	"
1113606.....	"	"	1914253	1917676	"		1917672	*1119851	2970848	"	"
1113607.....	"	1931771	"		"			1857519		"	"
1113608.....	"	"								"	"
1113609.....	"	1931771								"	"
1113610.....	"	"								"	"
1113611.....	"	"								"	"
1113612.....	"	"	1914253	1917676	1914257		1917672	*1119851	2970848	1911196	"
1113613.....	"	1931771	"	"	"		1935741	*1119948	2971227	"	"
1113614.....	"	"	"	"	"		1921482	*1118046	1847199	"	"
1113615.....	"	"	"					1857519		"	"
1113616.....	"	"	"							"	"
1113617.....	"	"	1914253	1917676	1914257		1921482	*1118046	1847199	"	"
1113618.....	"	"	"							"	"
1113619.....	"	"	1914253	1917676	1914257		1921482	*1118046	1847199	"	"
1113620.....	"	"	"		"			1857519		"	"
1113621.....	"	"	1914253	1917676	"		1921482	*1118046	1847199	1911196	"
1113622.....	"	"	"	"	"		"	"	"	"	"
1113623.....	"	"	"	"	"		"	"	"	"	"
1113624.....	"	"	"	"	"		"	"	"	"	"
1113625.....	"	"	"	"	"		"	"	"	"	"

*For parts see Switch—Group 101-A.

*For parts see Switch—Group 103.

*1917679 is Upper Lever, 1914253 is Lower Lever.

*1917679 is Upper Lever, 1914253 is Lower Lever.

Revised to September 1, 1969

SERVICE PARTS CATALOG

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
24	Lock Washer—Brush Ground Lead Screw.....	453435	1113601-2-3-4-5-7-9; 10-11-13-14-15-16-17-18-19; 20-1-2-3-4-5
25	Lock Washer—Brush Lead to Field Screw.....	453296	All
—	Lock Washer—C.E. Frame Attaching.....	453296	1113611; 20
—	Lock Washer—D.E. Housing Attaching.....	9421423	1113611; 20
—	Lock Washer—Shift Lever Adjusting.....	9421423	1113602-5; 20
28	Lock Washer—Switch Attaching Screw.....	453296	1113602-5-7; 15; 20
29	Lock Washer—Switch Terminal.....	9421425	1113602-7-8; 15
29	Lock Washer—Switch Terminal.....	9421424	1113605; 20
30	Lock Washer—Terminal Stud.....	9421425	1113601-2-3-4-5-6-7-9; 10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5
30	Lock Washer—Term. Stud ($\frac{3}{8}$ External Tooth).....	138489	1113605-7; 15-20
31	Lock Washer—Thru Bolt.....	9421424	1113601-2-3-4-5-6-7-8-9; 10-11-12-13-14-15-16-17-18-19; 21-2-3-4-5
NUTS			
—	Nut—Shift Lever Adjusting.....	120368	1113602-5; 20
—	Nut—Shift Lever Adjusting.....	134551	1113607; 15
34	Nut—Switch Terminal.....	134566	1113602-7; 15
34	Nut—Switch Terminal.....	120368	1113605; 20
35	Nut—Terminal Stud ($\frac{1}{4}$ thk.).....	805258	All
36	Nut—Terminal Stud ($\frac{1}{4}$ thk.).....	453464	1113601-3-4-6-8-9; 10-11-12-13-14-16-17-18-19; 21-2-3-4-5
SCREWS			
37	Screw—Brush Attaching.....	171734	All
—	Screw—D.E. Housing Attaching.....	1913128	1113611
—	Screw—D.E. Housing Attaching ($\frac{1}{4}$ -28x1).....	1914869	1113620
—	Screw—D.E. Housing Attaching ($\frac{1}{4}$ -28x1 $\frac{1}{8}$).....	454336	1113620
38	Screw—Ground Lead Attaching.....	453464	1113601-2-3-4-5-7-9; 10-11-13-14-15-16-17-18-19; 20-1-2-3-4-5
39	Screw—Brush Lead to Field.....	453463	All
39	Screw—Brush Lead to Field Attaching.....	453319	1113611-16
—	Screw—C.E. Frame Attaching.....	37872	1113611; 20
41	Screw—Cover Band.....	453479	All
42	Screw—Pole Shoe.....	1913960	All
—	Screw—Shift Lever Adjusting.....	1838393	1113602-5; 20
—	Screw—Shift Lever Adjusting.....	453343	1113607
—	Screw—Shift Lever Adjusting.....	121900	1113615
—	Screw—Switch Mounting.....	132900	1113602-5-7; 15; 20
—	Screw—Switch Terminal.....	1838393	1113605; 20
—	Screw (& Lock Washer)—Switch Attaching.....	1930611	1113603-4-6; 12-13-14-17-19; 21-2-3-4-5
WASHERS			
45	Washer—Space—C.E.....	1911232	All
—	Washer—Space—Between Armature & Center Bearing.....	813109	1113601-4-8-9; 10-13-14-15-16-18; 22-3-4-5
—	Washer—Space—Between Armature & Center Bearing.....	1937837	1113611
—	Washer—Space—Between Armature & Center Bearing.....	1938231	1113602-3-5-6-7; 12-17-19; 20-1
—	Washer—Space—D.E.....	1907495	1113611
46	Washer—Brake—Between Center Bearing & Drive.....	1911644	1113602-3-5-6-7; 12-17-19; 20-1
46	Washer—Brake—Between Center Bearing & Drive.....	1933998	1113604; 13-14-15; 22-3-4-5
54	Washer—Terminal Stud—Plain (Outside).....	805790	1113601-3-4-6-8-9; 10-11-12-13-14-16-17-18-19; 21-2-3-4-5
—	Washer—Terminal Stud—Insul. ($\frac{1}{8}$ O.D.).....	1950029	1113601-3-4-5-6-8-9; 10-11-12-13-14-16-17-18-19; 21-2-3-4-5
—	Washer—Terminal Stud—Insul.—C.E.—Inside.....	1934523	1113606-8; 12
—	Washer—Terminal Stud—Insul.—C.E.....	1913958	1113606; 12
MISCELLANEOUS			
57	BUSHING—Center Bearing.....	1916388	1113601-4-8-9; 10-13-14-15-16-18; 22-3-4-5
57	BUSHING—Center Bearing.....	1916389	1113602-3-5-6-7; 12-17-19; 20-1
57	BUSHING—Center Bearing.....	1921660	1113611
—	BUSHING—C.E.....	1872678	1113601-2-3-4-6-7-8-9; 10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5
58	BUSHING—D.E.....	826462	1113614-15; 22-3-4-5
58	BUSHING—D.E.....	1942995	1113611
58	BUSHING—D.E.....	38273	1113604; 13
58	BUSHING—D.E.....	1943580	1113601-2-3-5-6-7-8-9; 12-15-16-17-18-19; 20-1
—	BUSHING—Insul. Terminal Stud.....	1931783	All
—	COLLAR—Pinion Stop—D.E.....	1928021	1113604; 13-14-15; 22-3-4-5

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
—	COLLAR—Space (Between Arm. & Center Brg.).....	1938389	1113611
—	CONTACT—Switch.....	1857271	1113602-5-7; 15; 20
—	GASKET—Center Bearing.....	1913434	1113609; 10
—	GASKET—Switch.....	1918057	1113602-5-7; 15; 20
—	INSULATION—Field Coil.....	1914873	All
59	INSULATION—Switch side.....	1857269	1113602-5-7; 15; 20
—	INSULATOR—Contact (on Field Frame).....	1857270	1113602-5-7; 15; 20
—	KEY—Woodruff—D.E.....	124546	1113601-8-9; 10-16-18
—	LEAD—C.E. Terminal to Switch.....	1943269	1113606; 12
—	LINK—Shift Lever.....	1921482	1113603
—	Oil SEAL—Center Bearing.....	1867150	1113609; 10
—	Oil WICK—Center Bearing.....	1916439	1116311
—	Oil WICK—Center Bearing.....	1947350	1113601-2-4-5-6-7-9; 10-12-13-14-15-16-17-18-19; 20-1-2-3-4-5
—	Oil WICK—C.E.....	1916439	All
—	Oil WICK—D.E.....	1916439	All
—	PIN—Brush Holder Hinge.....	817313	1113601-2-3-4-5-7-9; 10-11-13-14-15-16-17-18-19; 20-1-2-3-4-5
—	PIN—Brush Holder Stop.....	817314	1113601-2-3-5-7-9; 10-11-13-14-15-16-17-18-19; 20-1-2-3-4-5
—	PIN (& Insulation)—Brush Holder Hinge.....	812016	All
—	PIN (& Insulation)—Brush Holder Stop.....	812015	All
63	PIN—Cotter—Shift Lever Pin.....	112726	1113603-4-6; 12-13-14-17-19; 21-2-3-4-5
—	PIN—Dowel—C.E.....	809062	1113601-2-3-4-5-6-7-8-9; 10-12-13-14-15-16-17-18-19; 21-2-3-4-5
65	PIN—Dowel—D.E.....	1857751	1113601-2-3-4-5-6-7-8-9; 10-12-13-14-16-17-18-19; 21-2-3-4-5
—	PIN—Dowel—Lever Shaft.....	455776	1113602-3-4-5-6-7; 12-13-14-17-19; 20-1-2-3-4-5
66	PIN—Shift Lever.....	1914258	1113603-4-6; 12-13-14-17-19; 21-2-3-4
—	PIN—Shift Lever Spring Retainer.....	1917678	1113603-4-6; 12-13-14-17-19; 21-2-3-4-5
—	PIN—Upper Lever Attaching.....	456390	1113602-5; 15; 20
—	PLUG—Expansion—C.E. ($\frac{1}{2}$ O.D.).....	1865182	1113611
—	PLUG—Pipe—Center Bearing.....	453465	1113611
—	PLUG—Pipe—C.E.....	453465	1113601-2-3-4-5-7-8-9; 10-11-13-14-15-16-17-18-19; 20-1-2-3-4
—	PLUG—Pipe—C.E.....	118831	1113606; 12
—	PLUG—Pipe—D.E.....	453465	All
—	RING—Pinion Stop—D.E.....	1928022	1113604; 13-14-15; 22-3-4-5
—	PLUG—End—C.E.....	810819	1113601-2-3-4-5-6-7-8-9; 10-12-13-14-15-16-17-18-19; 20-1-2-3-4-5
—	RETAINER—Center Bearing Wick.....	1916386	1113601-2-4-5-6-7-9; 10-12-13-14-15-16-17-18-19; 20-1-2-3-4-5
—	RETAINER—Shift Lever Spring.....	1917677	1113603-4-6; 12-13-14-17-19; 21-2-3-4-5
68	SHOE—Pole (View notched end face down. Longer lip on right).....	1934477	All
68	SHOE—Pole (View notched end face down. Longer lip on left).....	1934478	All
—	STUD (& Lead)—C.E.....	1934517	1113606-8; 12

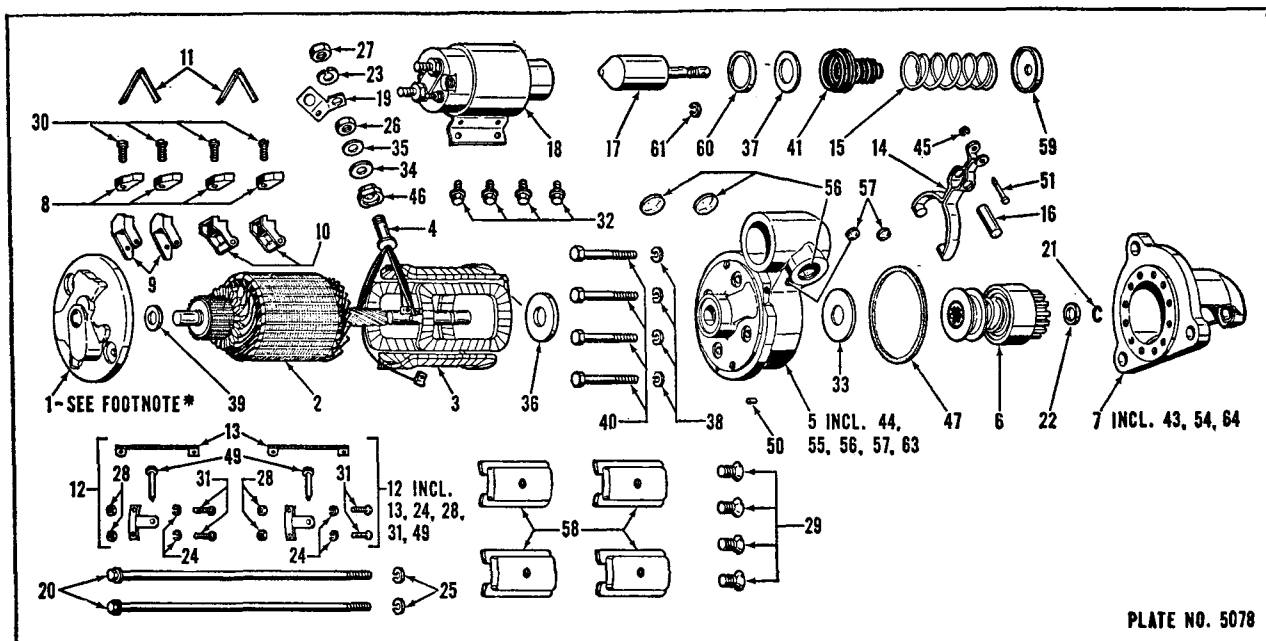
Delco-Remy

SERVICE PARTS CATALOG

CRANKING MOTOR—Group 78-A

Revised to April 1, 1969

Page 1



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame C.E.	Armature	Field Coils	Stud Terminal	Housing Lever	Drive Assembly	Housing Drive	Brush	Holder Ground Brush	Holder Insulated Brush	Spring Brush
	1	2	3	4	5	6	7	8	9	10	11
1113626	1966265	1967045	1946386	1945626	1942241	▲1941157	1946383	1906987	1940477	1950546	1945620
1113631	1946948	1967046	"	"	1945510	x 800068	1946575	"	"	"	"
1113633	1945617	1967045	"	"	1942241	▲1951180	1947909	"	"	"	"
1113634	"	"	"	"	1968457	▲	1949370	"	"	"	"
1113635	"	"	"	"	1942241	▲	1946013	"	"	"	"
1113636	"	"	"	"	1968457	▲1941157	1947909	"	"	"	"
1113637	"	"	"	"	1942241	▲1951180	1951207	"	"	"	"
1113638	1952636	1967046	"	"	1945510	x 800066	1949606	"	"	1952135	"
1113639	1945617	1967045	"	"	1942241	▲1951180	1961392	"	1940477	1950546	"
1113640	"	"	"	"	"	▲1941157	"	"	"	"	"
1113641	"	"	"	"	"	▲	1947803	"	"	"	"
1113642	"	1959458	1959456	"	"	▲1948877	1961392	"	"	"	"
1113643	1946948	1967046	1946386	□1967607	1945510	x 800066	1949606	"	"	1952135	"
1113644	1945617	1967045	"	1945626	1942241	▲1941157	1961392	"	1940477	1950546	"
1113645	1946948	1967046	"	"	1947262	x 800066	1948430	"	"	"	"
1113646	1945617	1967045	"	"	1968457	▲1951180	1946013	"	"	"	"
1113647	"	1959458	1959456	1933879	1942241	▲1948877	1961392	"	"	"	"
1113648	"	1967045	1946386	1945626	"	▲1941157	"	"	"	"	"
1113650	"	"	"	"	"	▲	1949406	"	"	"	"
1113651	"	"	"	"	"	▲	"	"	"	"	"
1113652	"	"	"	"	"	▲	1962503	"	"	"	"
1113653	"	"	"	"	"	▲	1947803	"	"	"	"
1113654	"	"	"	"	1968457	▲1951180	1946013	"	"	"	"
1113655	1966265	"	"	"	1942241	▲	1949370	"	"	"	"
1113656	1945617	"	"	"	"	▲1941157	1947803	"	"	"	"
1113657	"	"	"	"	"	▲	1965229	"	"	"	"
1113658	1946948	1967046	1966028	1933879	1945510	x 800076	1967454	1946491	"	"	"
1113659	1945617	1967045	"	"	1942241	▲1964127	1968101	1946484	"	"	"
1113660	"	"	1946386	1945626	"	▲1951180	1947803	"	"	"	"
1113661	"	"	"	"	"	▲1941157	1947909	1906987	"	"	"

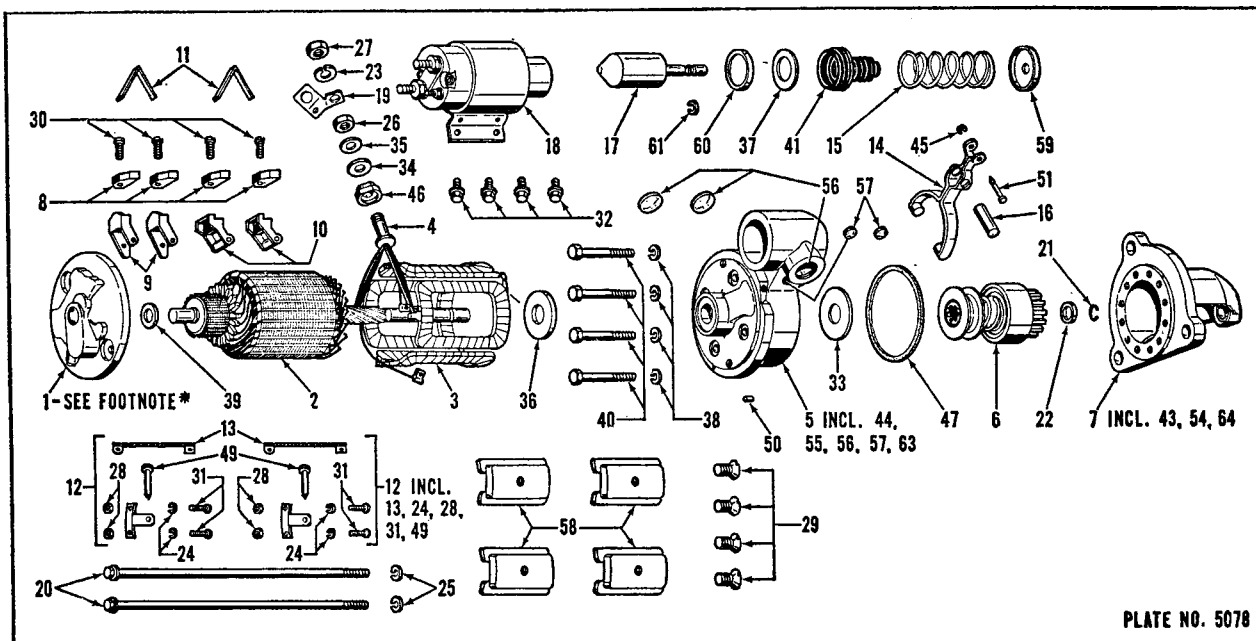
xFor parts see footnote Page 5.

*For parts see Motor Drive—Group 4.

*Coil Assembly (4 coils) with Terminal Stud.

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing.
See Miscellaneous section for parts.

□Stud & Lead Assem.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Package — Brush Support	Lead — Ground	Lever — Shift	Spring — Return	Stud or Shaft — Lever	Plunger	Switch	Connector — Switch	Bolt — Thru	Ring — Retainer	Collar — Stop
	12	13	14	15	16	17	18	19	20	21	22
1113626.....	1945923	1930694	1942245	1948521	1942255	1942250	x1115510	1946394	1883865	1928022	1928021
1113631.....	"	"	1945484	"	1945472	1945480	o1119879	1948431			
1113633.....	"	"	1942245	"	1942255	1942250	x1119885	1946394	1883865	1928022	1928021
1113634.....	"	"	"	"	"	"	x1115510	"	"	"	"
1113635.....	"	"	"	"	"	"	x	"	"	"	"
1113636.....	"	"	"	"	"	"	x1119885	"	"	"	"
1113637.....	"	"	"	"	"	"	x	"	"	"	"
1113638.....	"	"	1945484	"	1945472	1945480	o1119879	1948431			
1113639.....	"	"	1942245	"	1942255	1942250	x1119885	1946394	1883865	1928022	1928021
1113640.....	"	"	"	"	"	"	x1115510	"	"	"	"
1113641.....	"	"	"	"	"	"	x	"	"	"	"
1113642.....	"	"	"	"	"	"	x	"	"	"	"
1113643.....	"	"	1945484	"	1945472	1945480	o1119879	1948431			
1113644.....	"	"	1942245	"	1942255	1942250	x1115510	1946394	1883865	1928022	1928021
1113645.....	"	"	1945484	"	1945472	1945480	o1119879	1948431			
1113646.....	"	"	1942245	"	1942255	1942250	x1115510	1946394	1883865	1928022	1928021
1113647.....	"	"	"	"	"	"	x	"	"	"	"
1113648.....	"	"	"	"	"	"	x	"	"	"	"
1113650.....	"	"	"	"	"	"	x	"	"	"	"
1113651.....	"	"	"	"	"	"	x	"	"	"	"
1113652.....	"	"	"	"	"	"	x1119885	"	"	"	"
1113653.....	"	"	"	"	"	"	x1115510	"	"	"	"
1113654.....	"	"	"	"	"	"	x	"	"	"	"
1113655.....	"	"	"	"	"	"	x	"	"	"	"
1113656.....	"	"	"	"	"	"	x	"	"	"	"
1113657.....	"	"	"	"	"	"	x	"	"	"	"
1113658.....	"	"	1945484	"	1945472	1945480	o1119879	1948431			
1113659.....	"	"	1942245	"	1942255	1942250	x1115510	1946394	1883865	1928022	1928021
1113660.....	"	"	"	"	"	"	x	"	"	"	"
1113661.....	"	"	"	"	"	"	x	"	"	"	"

*For parts see Switch—Group 103-B.

oFor parts see Switch—Group 101-A.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

No. Ius.	Name	Part No.	Used on Models
LOCK WASHERS			
—	Lock Washer—Connector Attaching Nut -----	9421425	1113648-9; 60-3-5-6-7-9; 60-1
23	Lock Washer—Terminal Stud -----	9421425	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-1-3-4-5-6-7-8-9; 60-1
24	Lock Washer—Brush Support Attaching Screw ----	453435	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-1-3-4-5-6-7-8-9; 60-1
25	Lock Washer—Thru Bolt -----	9421424	1113626; 33-4-5-6-7-9; 40-1-2-3-6-7-8; 50-1-2-3-4-5-6-7-9; 60-1
—	Lock Washer—C.E. Attaching Screw -----	453435	1113631-8; 43-5; 58
—	Lock Washer—D.E. Attaching Bolt -----	9421424	1113626; 37-9; 40-1-7; 51-3-6-9; 60
—	Lock Washer—Lever Housing Attach. Screw -----	9421423	1113631-3-6-8; 43-5; 58
NUTS			
—	Nut—Connector Attaching -----	134566	1113646-7-8; 50-1-2-3-4-5-6-7-9; 60-1
—	Nut—C.E. Terminal ($\frac{1}{4}$ " thick) -----	134566	1113638; 43-6-8; 50-1-2-4-7-8
26	Nut—Terminal Stud -----	805258	1113636; 31-3-4-5-6-7-8-9; 40-1-2-4-5; 59; 60-1
27	Nut—Terminal Stud ($3\frac{1}{2}$ -16) -----	134566	1113659; 60
27	Nut—Terminal Stud -----	805258	1113626; 31-8-9; 40-3-6-7-8; 50-1-2-3-4-5-6-7-8; 61
28	Nut—Brush Support Attaching Screw -----	120361	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
—	Nut—Plunger Rod Guide Adjusting -----	9412305	1113631-8; 43-5; 58
SCREWS			
29	Screw—Pole Shoe -----	1913960	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
29	Screw—Pole Shoe -----	1964294	1113626; 55
30	Screw—Brush Attaching -----	9417921	1113626; 31-3-4-5-6-7-8-9; 40-1
30	Screw & Lockwasher—Brush Attaching -----	1959514	1113626; 31-3-4-5-6-8-9; 42-3-4-5-6-7-8; 50-1-2-3-4-5-9; 60-1
31	Screw—Brush Support Attaching -----	445639	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
32	Screw—Switch Attaching -----	1917084	1113626; 33-4-5-6-7-9; 40-1-2-4-6-7-8; 50-1-2-3-4-5-6-7-9; 60-1
32	Screw (& Lock Washer)—Switch Attaching -----	1930611	1113631-8; 43-5; 58
—	Screw—C.E. Attaching -----	37872	1113631-8; 43-5
—	Screw—C.E. Attaching -----	453340	1113658
—	Screw—D.E. Attaching ($\frac{1}{8}$ -18x1 $\frac{1}{2}$) -----	1948536	1113631-8; 43-5; 58
—	Screw—D.E. Attaching ($\frac{1}{8}$ -18x1 $\frac{1}{2}$) -----	1948537	1113631-8; 43-5; 58
—	Screw—Lever Housing Attaching -----	1914869	1113631-8; 43-5; 58
WASHERS			
33	Washer—Brake—Between Lever Housing & Drive -	821453	1113626; 33-4-5-6-7-9; 40-1-2-4-6-7-8; 50-1-2-3-4-5-6-7-9; 60
33	Washer—Brake—Between Lever Housing & Drive --	1911644	1113631-8; 43-5
—	Washer—Seal—Drive Housing Attaching Bolt -----	1962546	1113634-5
—	Washer—Insul.—C.E. Terminal (1 $\frac{1}{2}$ " O.D.) -----	1952340	1113638
—	Washer—Insul.—C.E. Terminal ($\frac{3}{8}$ " O.D.) -----	1913958	1113638
34	Washer—Insul.—Terminal Stud -----	1950029	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-6-7-8-9; 60-1
35	Washer—Plain—Terminal Stud -----	805790	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-6-7-8-9; 60-1
—	Washer—Plain—Thru Bolt -----	810492	1113626; 55
36	Washer—Space—Between Lever Hous. & Armature	1961720	1113626; 33-4-5-6-7-9; 40-1-2-4-6-7-8; 50-1-2-3-4-5-6-7-9; 60-1
36	Washer—Space—Between Lever Hous. & Armature	1946943	1113631-8; 43-5; 58
37	Washer—Spring Retainer -----	1942259	1113626; 33-4-5-6-7-9; 40-1-2-4-6-7-8; 50-1-2-3-4-5-6-7-9; 60-1
37	Washer—Spring Retainer -----	807736	1113631-8; 43-5; 57-8
39	Washer—Space—C.E. -----	1914842	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
MISCELLANEOUS			
40	BOLT—D.E. Attaching -----	122077	1113626; 33-4-5-6-7-9; 40-1-7; 54-5-6-7-9; 60
40	BOLT—D.E. Attaching -----	1962546	1113642; 44-6-8; 50-1-2-5; 61
41	BOOT—Switch Plunger -----	1942257	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
42	BUSHING—C.E. -----	1872678	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
43	BUSHING—D.E. -----	1955994	1113626; 33-4-5-6-7-9; 40-1-2-4-6-7-8; 50-1-2-3-4-5-6-7-9; 60-1
43	BUSHING—D.E. -----	1942258	1113631-8; 43-5; 58
44	BUSHING—Lever Housing -----	1933999	1113626; 33-4-5-6-7-9; 40-1-2-4-6-7-8; 50-1-2-3-4-5-6-7-9; 60-1
44	BUSHING—Lever Housing -----	1923484	1113631-8; 43-5; 58
45	Snap RING—Lever Att. Pin -----	1938376	1113626; 33-4-5-6-7-9; 40-1-2-4-6-7-8; 50-1-2-3-4-5-6-7-9; 60-1
46	BUSHING—Insul.—Terminal Stud -----	1931783	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
—	CLIP—Switch Terminal -----	1909829	1113631; 45; 58
47	GASKET—Between Lever & D.E. Housings -----	1945476	1113631-8; 43-5; 58
47	GASKET—Between Hsg. Lever & Dr. Hsg. -----	1946012	1113626; 34-5; 40-2-4-6-8; 50-1-2-5; 61
—	GASKET—Lever Housing Plug -----	1964857	1113631-8; 43-5; 58
—	GASKET—Terminal Stud -----	1946542	1113626; 55
—	GASKET—C.E. Frame -----	1966263	1113626; 55
—	INSULATION (Anti-Turn)—C.E. Terminal -----	1934523	1113638
—	INSULATION—Field Coil -----	1914873	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
—	LEAD—Assem.—C.E. to Switch -----	1959506	1113643
—	LEAD—C.E. Terminal to Switch -----	1943269	1113638
—	LEAD (& C.E. Terminal Stud & Brush Connector) -----	1951852	1113638
—	"O" RING—Between Fld. Frame & Lever Housing -----	1916272	1113626; 55
—	"O" RING—Shift Lever ($\frac{1}{2}$ O.D.) -----	1921805	1113631-8; 43-5; 58
—	"O" RING—Shift Lever ($\frac{1}{4}$ O.D.) -----	1914373	1113631-8; 43-5; 58
—	"O" RING—Thru Bolt -----	1914593	1113626; 55
49	PIN—Brush Holder Support -----	1938058	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
50	PIN—Dowel—D.E. -----	809593	1113626; 33-4-5-6-7-9; 40-1-2-4-6-7-8; 50-1-2-3-4-5-6-7-9; 60-1
51	PIN—Shift Lever Attach. to Plunger -----	1942253	1113626; 33-4-5-6-7-9; 40-1-2-4-6-7-8; 50-1-2-3-4-5-6-7-9; 60-1
—	PLUG—Expansion—C.E. -----	810819	1113634-5-8-9; 40; 43-4-6-8; 51-5; 59; 60
—	PLUG—Pipe—C.E. -----	453465	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
54	PLUG—Pipe—D.E. -----	453465	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
55	PLUG—Pipe—Lever Housing ($\frac{1}{4}$) -----	1961573	1113626; 33-4-5-6-7-9; 40-1-2-4-6-7-8; 50-1-2-3-4-5-6-7-9; 60-1
55	PLUG—Pipe—Lever Housing ($\frac{1}{4}$) -----	453465	1113631-9; 43-4-5; 58
56	PLUG—Expansion—Lever Housing ($1\frac{1}{4}$ dia.) -----	9411375	1113626; 33-4-5-6-7-9; 40-1-2-4-6-7-8; 50-1-2-3-4-5-6-7-9; 60-1
57	PLUG—Expansion—Lever Housing ($\frac{1}{2}$ dia.) -----*	1948694	1113626; 33-4-5-6-7-9; 40-1-2-4-6-8; 50-1-2
57	PLUG—Expansion—Lever Housing ($\frac{3}{8}$ dia.) -----	9419572	1113647; 53-5-7-9; 60-1
—	PLUG—Lever Housing Inspection -----	1945356	1113631-8; 43-5; 58
58	SHOE—POLE -----	1934477	1113642-7
58	SHOE—POLE -----	1934478	1113626; 31-3-4-5-6-7-8-9; 40-1-3-4-5-6-8; 50-1-2-3-4-5-6-7-9; 60-1
—	SEAL—Oil—Lever Housing -----	1867150	1113634-5; 44-6-8; 50-2-5
—	SEAL—Oil—Lever Housing -----	1918047	1113631-8; 43-5; 58
59	RETAINER—Plunger Spring ($1\frac{1}{2}$ Hole) -----	1942282	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
60	RETAINER—Plunger Spring ($1\frac{1}{2}$ hole) -----	1942256	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
61	Snap RING—Plunger Spring Retainer -----	9415235	1113626; 31-3-4-6-8-9; 40-1-2-3-4-5-6-8; 50-1-2-3-4-5-6-7-9; 60-1
—	Snap RING—Shift Lever "O" Ring Retainer -----	9415235	1113631-7; 43-5-7; 58
—	STUD—C.E. Terminal -----	1960244	1113638
—	STUD—C.E. Terminal -----	1945626	1113643
—	TERMINAL & LEAD Assm.—C.E. -----	1956925	1113643
62	WICK—Oil—C.E. -----	1916439	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-1-2-3-4-5-6-7-8-9; 60-1
63	WICK—Oil—Lever Housing -----	1947350	1113626; 33-4-5-6-7-9; 40-1-2-4-6-7-8; 50-1-2-3-4-5-6-7-9; 60-1
63	WICK—Oil—Lever Housing -----	1916439	1113631-8; 43-5; 58
64	WICK—Oil—D.E. -----	1916439	1113626; 31-3-4-5-6-7-8-9; 40-1-2-3-4-5-6-7-8; 50-3-5-6-7-8-9; 60-1

*Later production with $\frac{3}{8}$ " dia. use 9419572.°Later production with $\frac{1}{4}$ " pipe plug use 453465.

xDrive could be either early design (with meshing spring visible) or later design (with meshing spring enclosed). Complete drives are interchangeable. However, the internal components are **not** interchangeable. Determine the Part No. of the drive being serviced and refer to Drive Group 7 for components.

Early Design

1945487
1945879
1946945
1947920
1949450
1950586

Late Design

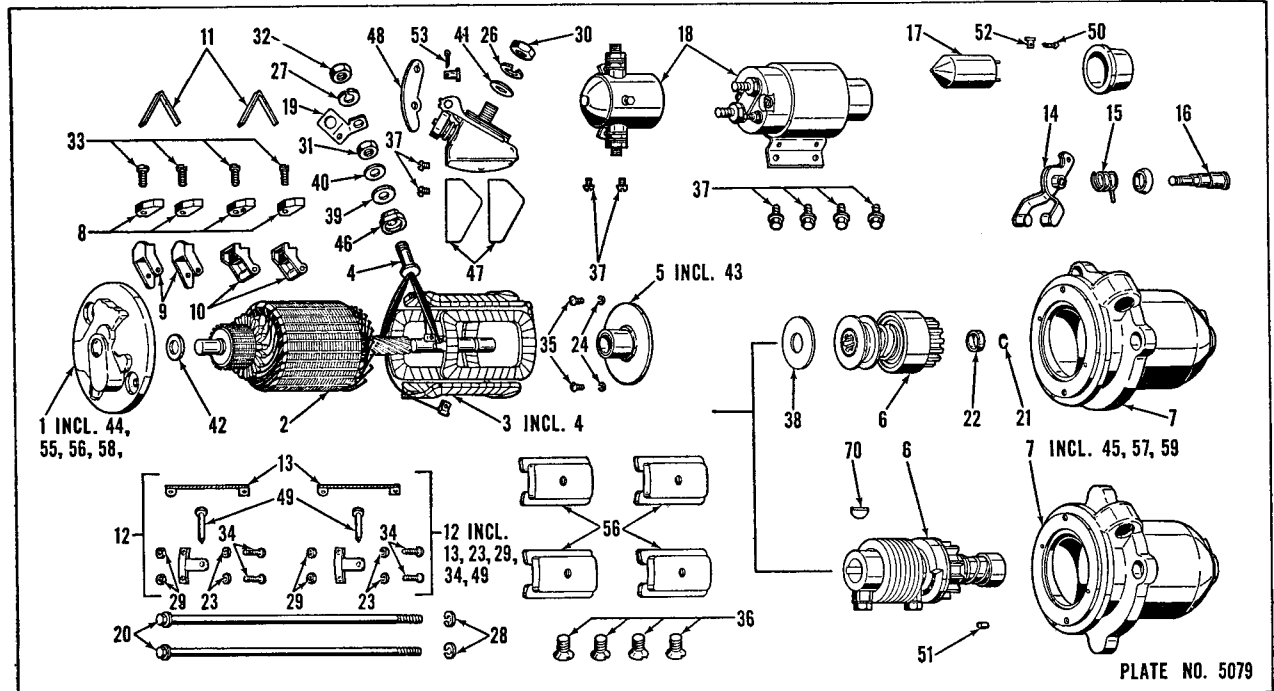
800066
800067
800068
800069
800070
800071

Early Design

1951191
1952534
1953151
1964174
1965514
1967952

Late Design

800072
800073
800074
800075
800076
800077



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

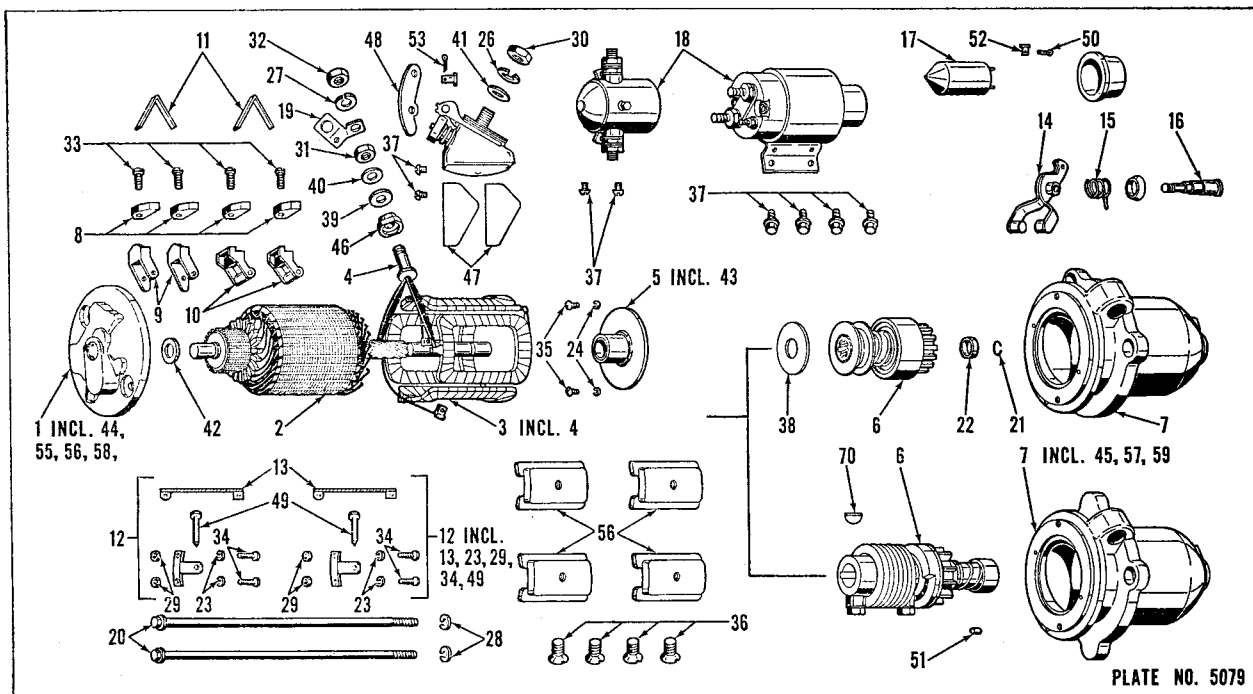
Model No.	*Frame — C.E.	Armature	Field Coil	Stud — Terminal	Plate — Center Bearing	Drive Assembly	Housing — Drive	Brush	Holder — Ground Brush	Holder — Insulated Brush	Spring — Brush
	1	2	3	4	5	6	7	8	9	10	11
1113628.....	1945617	1946958	†1946386	1945626	1946960	□1946957	1946956	1906987	1940477	1950546	1945620

*Coil Assembly (4 coils) with Terminal Stud.

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing.

See Miscellaneous section for parts.

□Service by complete replacement.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

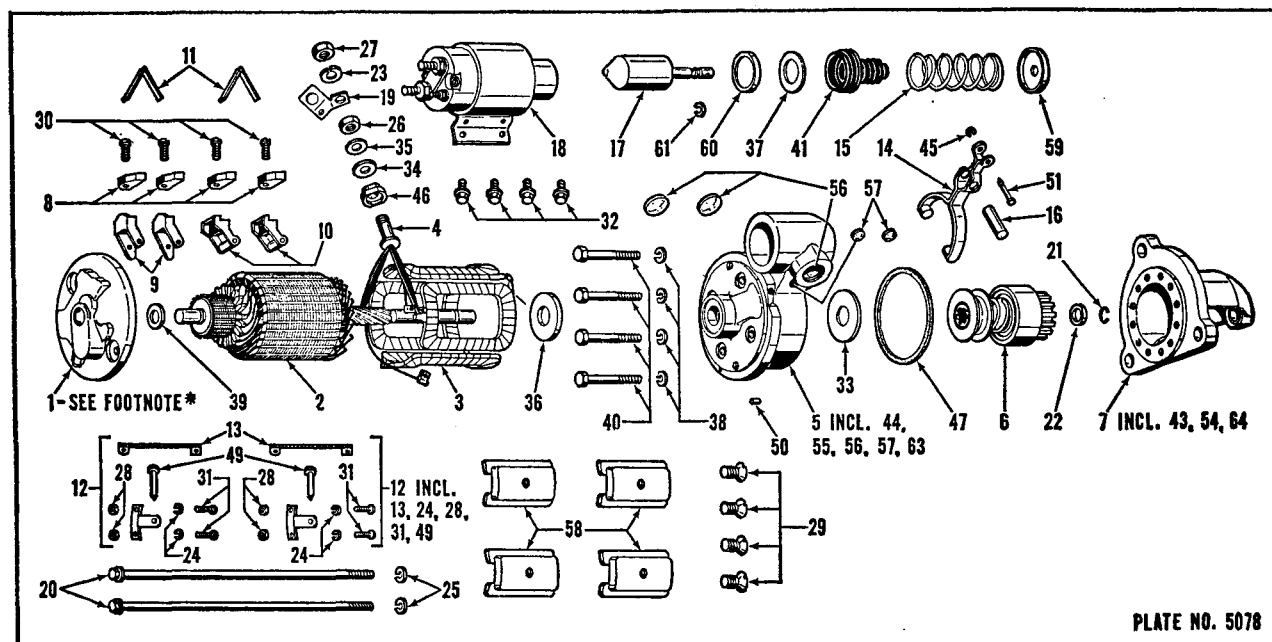
Model No.	Package — Brush Support	Lead — Ground	Lever — Shift	Spring — Shift Lever	Stud or Shaft — Lever	Plunger and Link	Switch	Cable or Connector — Switch	Bolt — Thru	Ring — Retainer	Collar — Stop
	12	13	14	15	16	17	18	19	20	21	22
1113628.....	1945923	1930694					x1119840	1946962	1911196		

*For parts see Switch—Group 103-B.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
	LOCK WASHERS		
—	Lock Washer—Brush Attaching Screw -----	9415585	1113628
23	Lock Washer—Brush Support Screw -----	453435	1113628
27	Lock Washer—Terminal Stud -----	9421425	1113628
28	Lock Washer—Thru Bolt -----	9421424	1113628
	NUTS		
29	Nut—Brush Support Attaching -----	120361	1113628
31	Nut—Terminal Stud ($\frac{1}{4}$ thk.) -----	805258	1113628
32	Nut—Terminal Stud ($\frac{1}{4}$ thk.) -----	134566	1113628
	SCREWS		
33	Screw—Brush Attaching -----	9413326	1113628
34	Screw—Brush Support Attaching -----	445639	1113628
36	Screw—Pole Shoe -----	1913960	1113628
37	Screw—Switch Attaching -----	1917084	1113628
	WASHERS		
38	Washer—Brake—Between Center Bearing & Drive --	1936638	1113628
—	Washer—Space—D.E. -----	1881771	1113628
39	Washer—Terminal Stud—Insul. ($\frac{1}{4}$ O.D.) -----	1950029	1113628
40	Washer—Terminal Stud —Plain (Outside) -----	805790	1113628
42	Washer—Space—C.E. -----	1911232	1113628
	MISCELLANEOUS		
43	BUSHING—Center Bearing -----	1941439	1113628
44	BUSHING—C.E. -----	1872678	1113628
45	BUSHING—D.E. -----	1943580	1113628
46	BUSHING—Insul. Terminal -----	1931783	1113628
—	GASKET—Center Bearing -----	1913434	1113628
—	INSULATION—Field Coil -----	1914873	1113628
—	Oil SEAL—Center Bearing -----	1909498	1113628
58	Oil WICK—C.E. -----	1916439	1113628
—	Oil WICK—Center Bearing -----	1947350	1113628
59	Oil WICK—D.E. -----	1916439	1113628
49	PIN—Brush Holder Support -----	1938058	1113628
51	PIN—Dowel—D.E. -----	1857751	1113628
—	PLATE—Wick Retainer—Center Bearing -----	1921662	1113628
54	PLUG—Pipe—C.E. -----	453465	1113628
57	PLUG—Pipe—D.E. -----	453465	1113628
—	RING—Wick Retainer Plate -----	1936649	1113628
56	SHOE—Pole -----	1934478	1113628



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame C.E.	Armature	Field Coils	Stud Terminal	Housing Lever	Drive Assembly	Housing Drive	Brush	Holder Ground Brush	Holder Insulated Brush	Spring Brush
	1	2	3	4	5	6	7	8	9	10	11
1113662.....	1945617	1967045	1969128	1933879	1942241	▲1965358	1966101	1946491	1940477	1950546	1945620
1113663.....	"	1959458	1959456	"	"	▲1968662	1951207	1906987	"	"	"
1113664.....	1946948	1967046	"	"	1945510	†1970711	1967454	1946491	"	"	"
1113665.....	1945617	1967045	1946386	"	1968457	▲1951180	1949370	1906987	"	"	"
1113667.....	"	"	"	"	1942241	▲1941157	1966931	1946491	"	"	"
1113668.....	"	"	"	"	"	▲	1947803	1906987	"	"	"
1113669.....	1946948	1967046	1969128	"	1945510	○ 800068	1967454	1946491	"	"	"
1113670.....	"	"	"	"	"	○	"	"	"	"	"
1113672.....	1966265	1967045	"	1945626	1942241	▲1964127	1947803	"	"	"	"
1113673.....	1945617	1959458	1959456	"	"	1941657	1961392	1906987	"	"	"
1113676.....	"	1967045	1969128	"	"	▲1941157	1947803	1946491	"	"	"
1113680.....	"	1959458	1959456	1933879	"	▲1970544	"	1906987	"	"	"
1113683.....	"	1967045	1946386	"	"	▲1941157	"	1946491	"	"	"
1113685.....	"	1959458	1959456	"	"	▲1948877	801062	1906987	"	"	"
1113688.....	"	1967045	1946386	"	1968457	▲1941157	1949370	"	"	"	"
1113690.....	"	"	"	"	1942241	▲	1947803	"	"	"	"
1113695.....	"	"	"	"	"	▲1951180	1961392	"	"	"	"
1113696.....	"	1959458	1959456	"	"	▲1941657	"	"	"	"	"
1113697.....	"	1967045	1969128	"	"	▲1964127	1951207	1946491	"	"	"

○For parts see footnote Page 4.

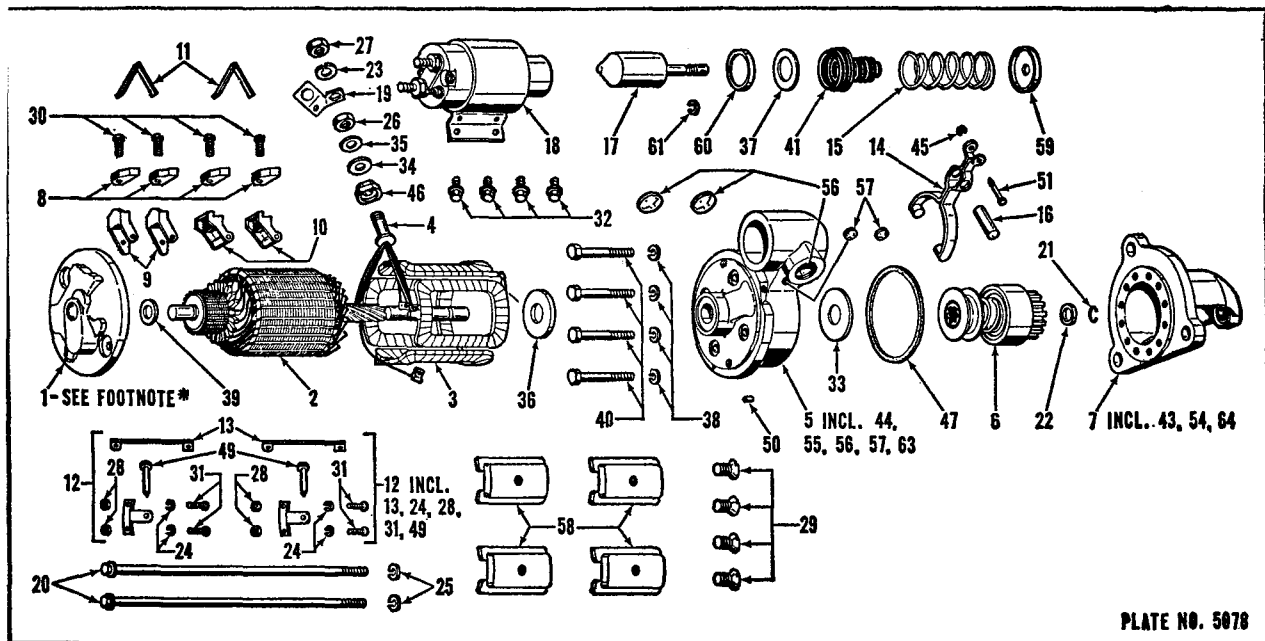
▲For parts see Motor Drive—Group 4.

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing.

See Miscellaneous section for parts.

†Service by complete replacement.

Delco Remy SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Package — Brush Support	Lead — Ground	Lever — Shift	Spring — Return	Stud or Shaft — Lever	Plunger	Switch	Connector — Switch	Bolt — Thru	Ring — Retainer	Collar — Stop
	12	13	14	15	16	17	18	19	20	21	22
1113662	1945923	1930694	1942245	1948521	1942255	1942250	x1115510	1946394	1883865	1928022	1928021
1113663	"	"	"	"	"	"	x	"	"	"	"
1113664	"	"	1945484	"	1945472	"	†1119879	1948431	"	"	"
1113665	"	"	1942245	"	1942255	"	x1115510	1946394	1883865	1928022	1928021
1113667	"	"	"	"	"	"	x	"	"	"	"
1113668	"	"	"	"	"	"	x	"	"	"	"
1113669	"	"	1945484	"	1945472	1945480	x1119879	1948431	"	"	"
1113670	"	"	"	"	"	"	†	"	"	"	"
1113672	"	"	1942245	"	1942255	1942250	x1115510	1946394	1883865	1928022	1851546
1113673	"	"	"	"	"	"	x	"	"	"	1928021
1113676	"	"	"	"	"	"	x	"	"	"	"
1113680	"	"	"	"	"	"	x	"	"	"	"
1113683	"	"	"	"	"	"	x	"	"	"	"
1113685	"	"	"	"	"	"	x	"	"	"	"
1113688	"	"	"	"	"	"	x	"	"	"	"
1113690	"	"	"	"	"	"	x	"	"	"	"
1113695	"	"	"	"	"	"	x	"	"	"	"
1113696	"	"	"	"	"	"	x	"	"	"	"
1113697	"	"	"	"	"	"	x	"	"	"	"

*For parts see Switch—Group 103-B.

†For parts see Switch—Group 101-A.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
—	Lock Washer—Connector Attaching Nut	9421425	1113662-3-5-7-8; 72-6; 80-3-8; 90-5-6-7
23	Lock Washer—Terminal Stud	9421425	All
24	Lock Washer—Brush Support Attaching Screw	453435	All
25	Lock Washer—Thru Bolt	9421424	1113662-3-4-7-8; 72-3-6; 80-3-5-8; 90-5-6-7
—	Lock Washer—D.E. Attaching Bolt	9421424	1113662-3-5-7; 72-3; 80-3; 95-6-7
—	Lock Washer—Lever Housing Attach. Screw	9421423	1113662-4-9; 70
NUTS			
—	Nut—Connector Attaching	134566	1113662-3-5-7-8; 72-6; 80-3-8; 90-5-6-7
—	Nut—Plunger Rod Guide Adjusting	9412305	1113664-9; 70
26	Nut—Terminal Stud	805258	All
27	Nut—Terminal Stud (3 $\frac{3}{4}$ -16)	134566	All
28	Nut—Brush Support Attaching Screw	120361	All
SCREWS			
—	Screw—C.E. Attaching	273519	1113664-9; 70
—	Screw—Drive Hsg. Attach. ($\frac{5}{8}$ -18x1 $\frac{1}{2}$)	1948536	1113664-9; 70
—	Screw—Drive Hsg. Attach. ($\frac{5}{8}$ -18x $\frac{3}{4}$)	1948537	1113664-9; 70
29	Screw—Pole Shoe	1968396	1113662-3-4-5-7-8-9; 70-3-6; 80-3-5-8; 90-5-6-7
29	Screw—Pole Shoe	1964294	1113672
30	Screw (& Lockwasher)—Brush Attaching	1959514	1113662-3-4-5-7-9; 72-3-6; 80-3-5-8; 90-5-6-7
—	Screw—Lever Housing Attaching	1914869	1113664-9; 70
31	Screw—Brush Support Attaching	445639	All
32	Screw (& Lockwasher)—Switch Attaching	1930611	1113664-9; 70-2
32	Screw—Switch Attaching	1917084	1113662-3-5-7-8; 73-6; 80-3-5-8; 90-5-6-7
WASHERS			
33	Washer—Brake—Between Lever Housing & Drive	821453	1113662-3-5-7-8; 72-3-6; 80-3-5-8; 90-5-6-7
33	Washer—Brake—Between Lever Housing & Drive	1911644	1113669
34	Washer—Insul.—Terminal Stud	1950029	All
35	Washer—Plain—Terminal Stud	805790	All
36	Washer—Space—Between Lever Hsg. & Armature	1946943	1113664-9; 70
36	Washer—Space—Between Lever Hsg. & Armature	1946395	1113662-3-5-7-8; 72-3-6; 80-3-5-8; 90-5-6-7
37	Washer—Spring Retainer	1948519	1113664-9; 70
37	Washer—Spring Retainer	1942259	1113662-3-5-7-8; 72-3-6; 80-3-5-8; 90-5-6-7
39	Washer—Space—C.E.	1914842	1113662-3-4-5-7-8; 70-2-3-6; 80-3-5-8; 90-5-6-7
—	Washer—Thru Bolt	810492	1113672
MISCELLANEOUS			
40	BOLT—Attaching—D.E.	122077	1113662-3-5-7; 71-2-3; 80-5; 90-5-6-7
40	BOLT—Attaching—D.E.	1962546	1113668; 76; 83-8
41	BOOT—Switch Plunger	801077	1113662-3-4-5-7-8-9; 70-3-6; 80-3-5-8; 90-5-6-7
42	BUSHING—C.E.	1872678	1113662-3-4-5-7-8; 70-2-3-6; 80-3-8; 90-5-6-7
43	BUSHING—D.E.	1942258	1113664-9; 70
43	BUSHING—D.E.	1955994	1113662-3-5-7-8; 72-6; 80-3-5-8; 95-6-7
44	BUSHING—Lever Housing	1923484	1113664-9
44	BUSHING—Lever Housing	1933999	1113662-3-5-7-8; 72-3-6; 80-3-5-8; 90-5-6-7
—	CONNECTOR—On Switch	1909829	1113664-9
45	SNAP RING—Lever Shaft Retaining	1938376	1113662-3-5-7-8; 72-3-6; 80-3-5-8; 90-5-6-7
46	BUSHING—Insul.—Terminal Stud	1931783	All
47	GASKET—Between Lever Hsg. & Dr. Hsg.	1945476	1113664-9; 70
47	GASKET—Between Lever Hsg. & Dr. Hsg.	1946012	1113665-8; 72-6; 83-8
—	GASKET—C.E.	1966263	1113672
—	GASKET—Lever Housing Reservoir	1933111	1113664; 70
—	GASKET—Lever Housing Plug	1964857	1113664-9; 70
—	GASKET—Terminal Stud	1946542	1113672
—	INSULATION—Field Coil	1914873	All
—	"O" RING—Shift Lever ($\frac{1}{4}$ O.D.)	1914373	1113664-9; 70
—	"O" RING—Shift Lever ($\frac{1}{2}$ O.D.)	1921805	1113664-9; 70
—	"O" RING—Thru Bolt	1914593	1113672
49	PIN—Brush Holder Support	1938058	All
50	PIN—Dowel—D.E.	809593	1113662-3-5-7; 72-3-6; 80-3-5-8; 90-5-6-7
51	PIN—Shift Lever Attach. to Plunger	1942253	1113662-3-5-7-8; 72-3-6; 80-3-5-8; 90-5-6-7
—	PLUG—Expansion—C.E.	810819	1113662-5-7-8; 72-3-6; 80-3-5-8; 90-5-6-7

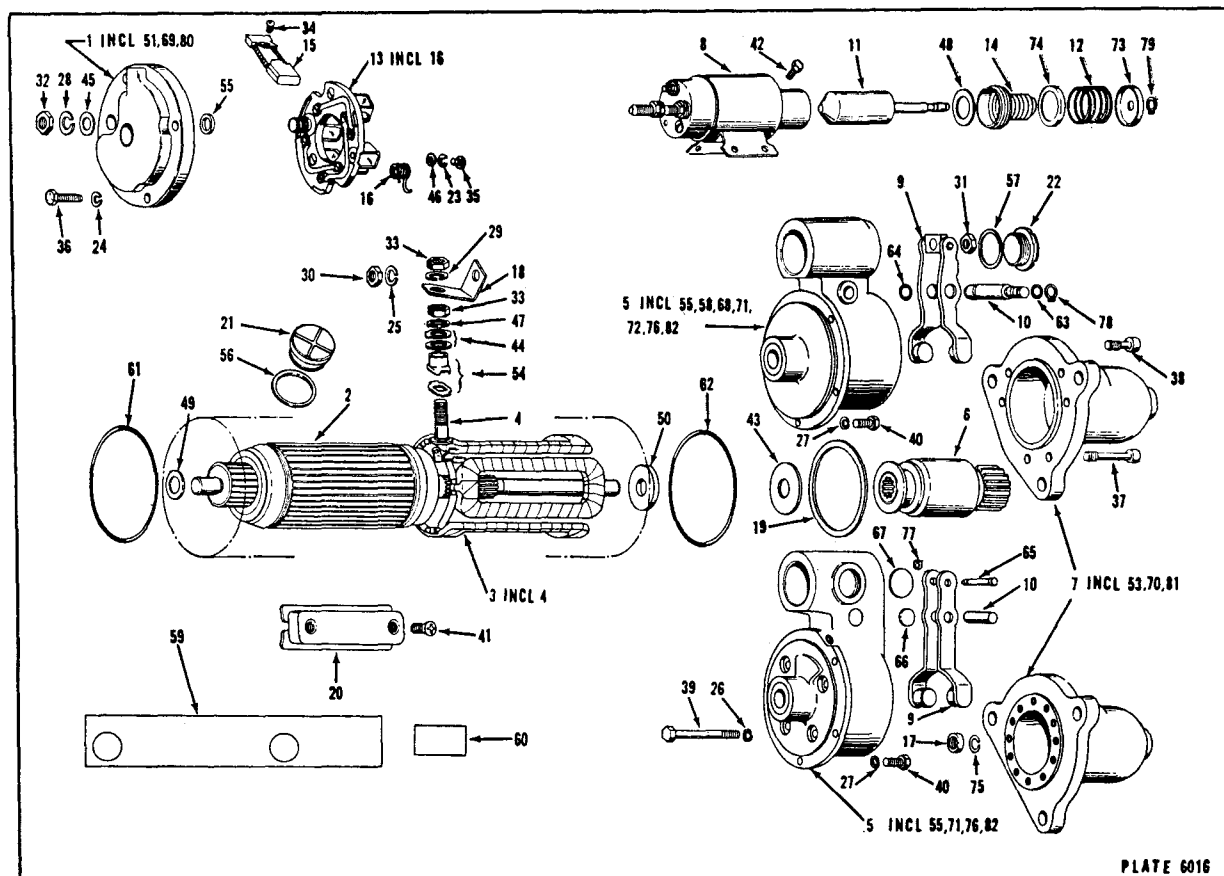
Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
—	PLUG—Felt Lever Housing Reservoir -----	1955303	1113664-9; 70
—	PLUG—Lever Housing Inspection -----	1945356	1113664-9; 70
—	PLUG—Pipe—C.E. -----	9427882	All
54	PLUG—Pipe—D.E. -----	9427882	All
55	PLUG—Pipe—Lever Housing (1/4 dia.) -----	9427882	All
55	PLUG—Pipe—Lever Housing (1/2 dia.) -----	9419572	1113662-3-5-7-8; 72-3-6; 80-3-5-8; 90-5-6-7
56	PLUG—Expansion—Lever Housing (1 1/4 dia.) -----	9411375	1113662-3-5-7-8; 72-3-6; 80-3-5-8; 90-5-6-7
56	PLUG—Expansion—Lever Housing -----	9417501	1113664-9; 70
—	SEAL—Oil—Lever Housing -----	1867150	1113665; 88
—	SEAL—Oil—Lever Housing -----	1918047	1113664-9; 70
58	SHOE—POLE -----	1934477	1113663-9; 80-5; 96
58	SHOE—POLE -----	1934478	1113662-4-5-7-8-9; 70-2-6; 83-8; 90-5-7
59	RETAINER—Spring (1 1/4 Hole) -----	1948520	1113695-6-7
59	RETAINER—Plunger Spring (1 1/4 Hole) -----	1948526	1113662-3-5-7-8-9; 70-2-6; 80-3-5-8; 90
60	RETAINER—Plunger Spring (1 1/4 Hole) -----	1942256	All
61	SNAP RING—Plunger Spring Retainer -----	9415235	1113662-3-5-7-8-9; 70-2-6; 80-3-5-8; 90-5-6-7
—	SNAP RING—Shift Lever "O" Ring Retainer -----	9415235	1113664-9
62	WICK—Oil—C.E. -----	1916439	All
63	WICK—Oil—Lever Housing -----	1916439	1113664-9; 70
63	WICK—Oil—Lever Housing -----	1947350	1113662-3-5-7-8; 72-3-6; 80-3-5-8; 90-5-6-7
64	WICK—Oil—D.E. -----	1916439	1113662-3-4-5-7-8-9; 70-2-3-6; 80-3-5-8; 90-5-6-7

°Drive could be either early design (with meshing spring visible) or later design (with meshing spring enclosed). Complete drives are interchangeable. However, the internal components are not interchangeable. Determine the Part No. of the drive being serviced and refer to Drive Group 7 for components.

Early Design	Late Design	Early Design	Late Design
1945487	800066	1951191	800072
1945879	800067	1952534	800073
1946945	800068	1953151	800074
1947920	800069	1964174	800075
1949450	800070	1965514	800076
1950586	800071	1967952	800077



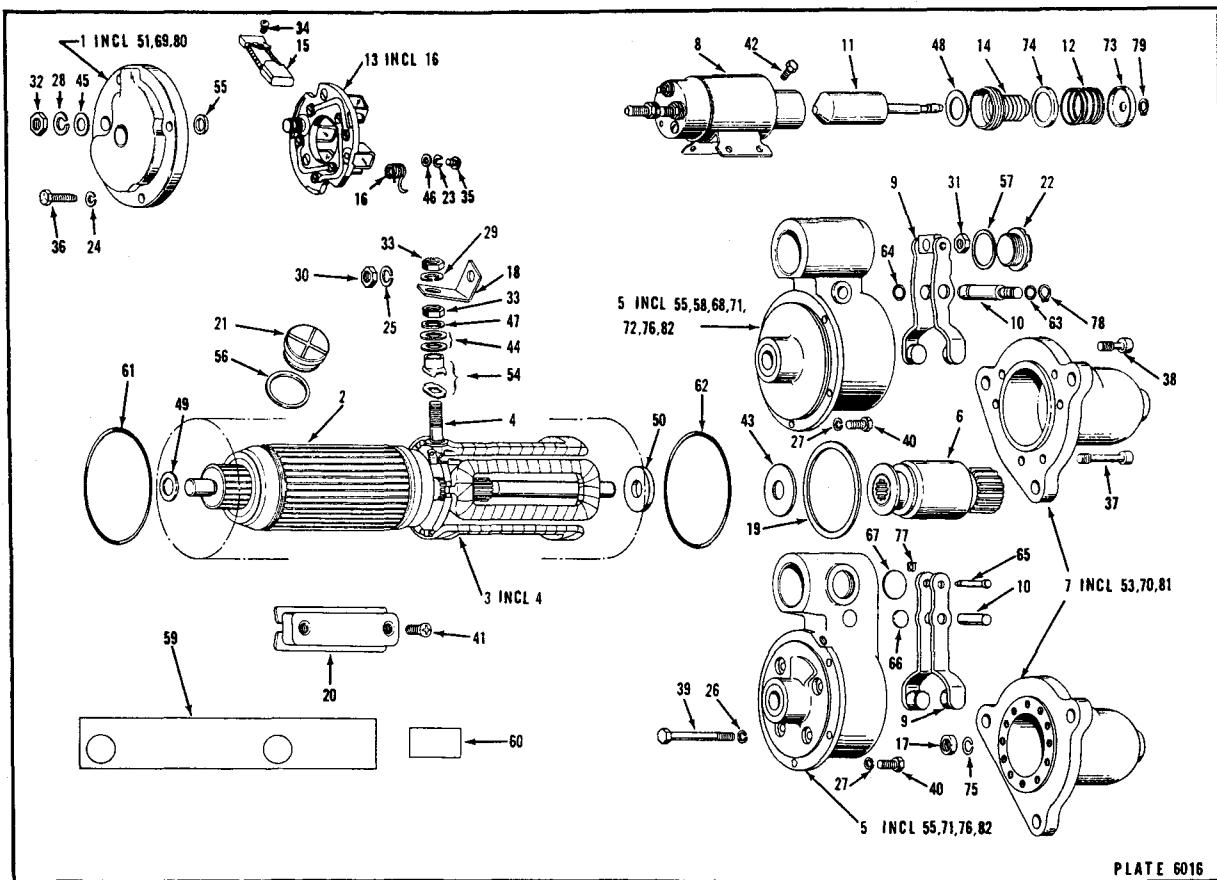
Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame — C.E.	Armature	Field Coil Assembly	Stud — Terminal	Housing — Lever	Drive Assembly	Housing — Drive	Switch	Lever — Shift	Shaft — Lever	Plunger
	1	2	3	4	5	6	7	8	9	10	11
1113674.....	1971855	1967046	1971839	1950561	1945510	▲1970711	1967454	†1119879	1945484	1945472	1945480
1113675.....	"	1967045	"	"	1971903	■1965358	1949370	*1115518	1942245	1942255	1948682
1113678.....	"	1967046	"	"	1945510	▲1970711	1967454	†1119879	1945484	1945472	1945480
1113681.....	"	1967045	"	"	1971903	■1965358	1966101	*1115518	1942245	1942255	1942250
1113682.....	"	1959458	800852	"	"	■1968662	1949370	"	"	"	"
1113684.....	"	"	"	"	"	■800965	800990	"	"	"	"
1113686.....	"	1967045	1971839	"	"	■1964127	1966101	"	"	"	"
1113687.....	801027	"	"	"	801038	"	801040	*1115522	1948690	1948688	1948682
1113689.....	1971855	"	"	"	801239	"	1949370	*1115518	1942245	1942255	1942250
1113691.....	"	1967046	"	"	1951069	▲1970711	1967454	†1119879	1945484	1948529	1948522
1113693.....	▲1846503	"	"	"	1947262	▲1846089	1970454	†	"	"	"
1113698.....	1971855	1967045	"	"	801239	■1965358	1946013	*1115518	1942245	1942255	1942250
1113699.....	"	"	"	"	"	■1964127	1949370	"	"	"	"

▲Service by complete replacement.
■For parts see Motor Drive Group 4.
†For parts see Switch Group 101-A.
*For parts see Switch Group 103-B.
▲Serviced by A.C. Delco-England

Delco Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Spring — Shift Lever	Brush Plate Assem.	Boot — Plunger	Brush	Spring — Brush	Collar — Pinion Stop	Connector	Gasket	Pole Shoe	Plug — Brush Inspect	Plug — Lever Inspect
	12	13	14	15	16	17	18	19	20	21	22
1113674.....	1948521	1971845	801077	1946498	1971846		1945468	1945476	1934478	1945356	1945356
1113675.....	"	"	"	"	"	1928021	1971905	1946012	"	"	
1113678.....	"	"	"	"	"		1945468	1945476	"	"	1945356
1113681.....	"	"	"	"	"	1928021	1971905	"	"	"	
1113682.....	"	"	"	"	"	"	"	1946012	1934477	"	
1113684.....	"	"	"	"	"	"	"	"	"	"	
1113686.....	"	"	"	"	"	"	"	"	1934478	"	
1113687.....	"	801028	"	"	"	"	"	"	"	"	
1113689.....	"	1971845	"	"	"	"	"	1946012	"	"	
1113691.....	"	"	"	"	"	"	"	1945476	"	"	1945356
1113693.....	"	1846507	"	"	"		1945468	"	"	"	"
1113698.....	"	1971845	"	"	"	1928021	1971905	"	"	"	
1113699.....	"	"	"	"	"	"	"	"	"	"	

*Serviced by A.C. Delco-England

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	NAME	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Plate Attach. Screw -----	453844	All
24	Lock Washer—C.E. Frame Attach. Screw -----	9421423	All
25	Lock Washer—Connector Attach. to Switch -----	9421425	1113675; 81-4-9; 98-9
25	Lock Washer—Connector Attach. to Switch -----	453435	1113682-6-7
26	Lock Washer—Drive Housing Attach. Screw -----	9421424	1113681-4-6; 98-9
27	Lock Washer—Lever Housing Attach. Screw -----	9421423	All
28	Lock Washer—Terminal Stud—C.E. -----	9421425	All
29	Lock Washer—Terminal Stud—Field -----	9421427	All
NUTS			
30	Nut—Connector Attach. to Switch -----	134566	1113675; 81-4-9; 98-9
30	Nut—Connector Attach. to Switch -----	453433	1113682-6-7
31	Nut—Plunger Rod Guide Adjusting -----	9412305	1113674-8; 91-3
32	Nut—Terminal Stud—C.E. -----	1904419	All except 1113691-3
32	Nut—Terminal Stud—C.E. -----	9415318	1113691-3-8-9
33	Nut—Terminal Stud—Field -----	9414418	All
SCREWS			
34	Screw—Brush Attach. -----	453418	All
35	Screw—Brush Plate Attach. -----	9429621	1113681-7-9; 91-3-8-9
35	Screw—Brush Plate Attach. -----	9417096	1113674-5-8; 82-4-6
36	Screw—C.E. Frame Attach. -----	1914869	All
37	Screw—Drive Housing Attach. (1½") -----	1948536	1113674-8; 91-3
38	Screw—Drive Housing Attach. (¾") -----	1948537	1113674-8; 91-3
39	Screw—Drive Housing Attach. -----	1962546	1113675; 82-7-9
39	Screw—Drive Housing Attach. -----	122077	1113681-4-6; 98-9
40	Screw—Lever Housing Attach. -----	1914869	All
41	Screw (& Washer)—Pole Shoe Attach. -----	1964294	1113675; 82-4-7
41	Screw (& Washer)—Pole Shoe Attach. -----	1968396	1113674-8; 81-6-9; 91-3-8-9
42	Screw (& Washer)—Switch Attach. -----	1930611	All
WASHERS			
43	Washer—Brake—Between Lever Hsg. & Drive -----	1911644	1113674-8; 91-3
43	Washer—Brake—Between Lever Hsg. & Drive -----	821453	1113675; 81-2-4-6-7-9; 98-9
44	Washer—Insul.—Field Terminal Stud -----	1922457	All
—	Washer—Insul.—C.E. Terminal -----	1846506	1113693
45	Washer—Plain—C.E. Terminal Stud -----	805790	All
46	Washer—Plain—Brush Plate Attach. Screw -----	810794	1113674-5-8; 82-4-6
46	Washer—Plain—Brush Plate Attach. Screw -----	1913086	1113681-7-9; 91-3-8-9
47	Washer—Plain—Field Terminal Stud -----	1914647	All
48	Washer—Plunger Boot -----	1948519	1113674-8; 91-3
48	Washer—Plunger Boot -----	1942259	1113681-2-4-6-9; 98-9
48	Washer—Plunger Boot -----	1948687	1113675; 87
49	Washer—Space—C.E. -----	1914842	All
50	Washer—Space—Between Armature & Lever Hsg. -----	1946943	1113674-8; 91-3
50	Washer—Space—Between Armature & Lever Hsg. -----	1946395	1113675; 81-2-4-6-7-9; 98-9
MISCELLANEOUS			
51	BUSHING—C.E. Frame -----	800139	All
52	BUSHING—C.E. Terminal—Rubber -----	1846505	1113693
52	BUSHING—C.E. Terminal Stud -----	1950064	All
53	BUSHING—Drive Housing -----	1942258	1113674-8; 91-3
53	BUSHING—Drive Housing -----	1955994	1113675; 81-2-4-6-7-9; 98-9
54	BUSHING (Package)—Field Terminal Stud -----	1965472	All
55	BUSHING—Lever Housing -----	1923484	1113674-8; 91-3
55	BUSHING—Lever Housing -----	1933999	1113675; 81-2-4-6-7-9; 98-9
56	GASKET—Inspection Plug—C.E. -----	1964857	All
57	GASKET—Inspection Plug—Lever Hsg. -----	1964857	1113674-8; 91-3
58	GASKET—Lever Housing Reservoir -----	1933111	1113674-8; 91-3
—	INSULATOR—C.E. Terminal -----	1846504	1113693
59	INSULATOR—Field Coil -----	1971857	All
60	INSULATOR—Field Coil -----	1868835	All
61	"O" RING—C.E. -----	1916272	1113675; 82-4
62	"O" RING—D.E. -----	1916272	1113675; 82-4
63	"O" RING—(½" O.D.)—Shift Lever -----	1921805	1113674-8; 91-3
64	"O" RING—(¾" O.D.)—Shift Lever -----	1914373	1113674-8; 91-3
65	PIN—Shift Lever Attach. to Plunger -----	1942253	1113675; 81-2-4-6-7-9; 98-9

⁴Serviced by A.C. Delco-England.

MINOR PARTS SECTION

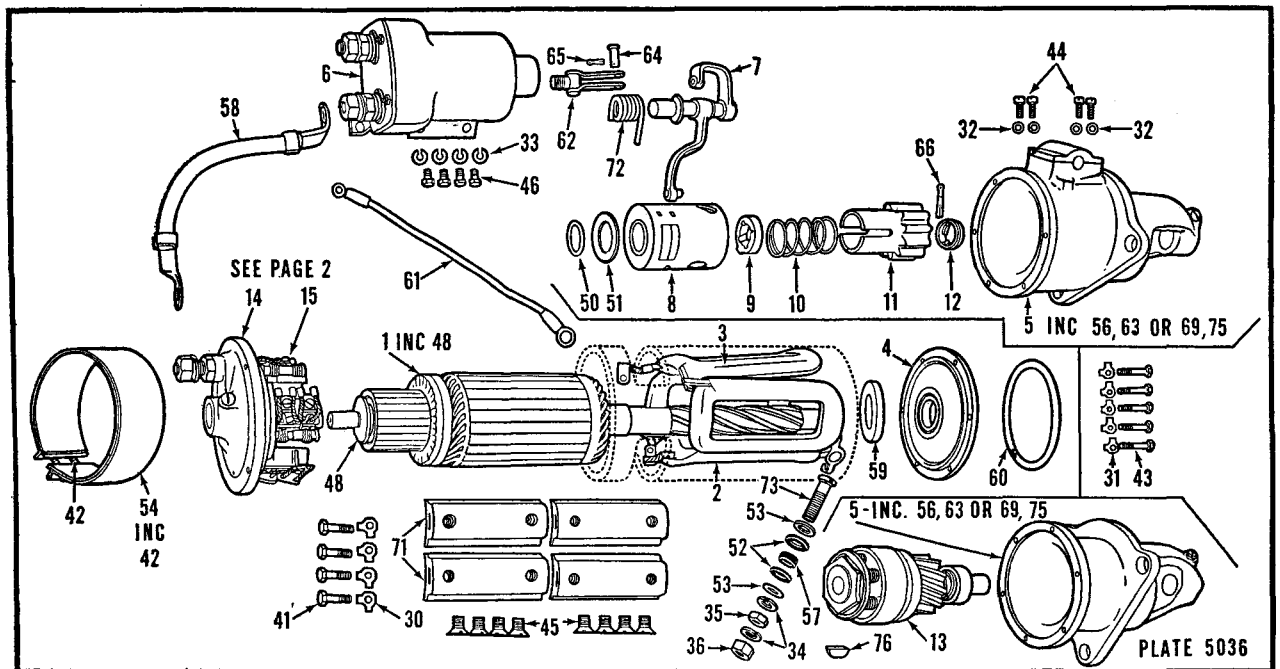
Illus. No.	NAME	Part No.	Used on Models
	MISCELLANEOUS—Continued		
66	PLUG—Expansion ($\frac{1}{2}$ " O.D.)—Lever Hsg. -----	9419572	1113675; 81-2-4-6-7-9; 98-9
67	PLUG—Expansion ($1\frac{3}{8}$ " O.D.)—Lever Hsg. -----	9411375	1113675; 81-2-4-6-7-9; 98-9
67	PLUG—Expansion ($1\frac{3}{8}$ " O.D.)—Lever Hsg. -----	9417272	1113687
68	PLUG—Expansion—Lever Hsg. Reservoir -----	9417501	1113674-8; 91-3
69	PLUG—Pipe—C.E. -----	9427882	All
70	PLUG—Pipe—D.E. -----	9427882	All
71	PLUG—Pipe—Lever Housing -----	9427882	All
72	PLUG—Felt—Lever Housing Reservoir -----	1955303	1113674-8; 91-3
73	RETAINER—($\frac{1}{8}$ " hole)—Plunger Spring -----	1942282	1113674-5-8; 81-2-4-6-9; 91-3
73	RETAINER—($\frac{1}{8}$ " hole)—Plunger Spring -----	1948526	1113687; 98-9
74	RETAINER—($1\frac{1}{4}$ " hole)—Plunger Spring -----	1942256	1113674-5-8; 81-2-4-6-9; 91-3
74	RETAINER—($1\frac{1}{4}$ " hole)—Plunger Spring -----	1948520	1113687; 98-9
75	RING—Pinion Stop Collar Retainer -----	1928022	1113675; 81-2-4-6-9; 98-9
76	SEAL—Oil—Lever Housing -----	1918047	1113674-8; 91-3
76	SEAL—Oil—Lever Housing -----	1867150	1113675; 82-9
77	SNAP RING—Lever Attaching Pin -----	1938376	1113675; 81-2-4-6-7-9; 98-9
78	SNAP RING—Lever Shaft Retainer -----	9415235	1113674-8; 91-3
79	SNAP RING—Plunger Spring Retainer -----	9415235	All
80	WICK—C.E. Frame -----	1916439	All
81	WICK—Drive Housing -----	1916439	All
82	WICK—Lever Housing -----	1916439	1113674-8; 91-3
82	WICK—Lever Housing -----	1947350	1113675; 81-2-4-6-7-9; 98-9

Delco-Remy

SERVICE PARTS CATALOG

CRANKING MOTOR—Group *79
Models 1113700 to 729
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Revised to April 15, 1965



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Arma- ture	(a) Field Coil — L.H.	(a) Field Coil — R.H.	†Plate — Center Bearing	Housing — Drive	Switch	Lever — Shift	Sleeve — Shift	Guide — Pinion	Spring — Meshing	Pinion —	Collar — Stop	Drive — Assem.
	1	2	3	4	5	6	7	8	9	10	11	12	13
1113700	1937071	1937117	1937121	1909603	1909601								†1938010
1113702	"	"	"	1909496	1912103								†1945579
1113703	"	"	"	1909603	1909601								†1938010
1113704	1921110	⬇	⬇	1909496	1909579	□1118172	1864012	1906082	1906081	1906080	1928985	1916223	
1113705	1937071	⬇	⬇	1909603	1909601								†1938010
1113706	1921110	1937117	1937121	1909496	1909513	□1118099	1864012	1906082	1906081	1906080	1928985	1916223	
1113707	"	"	"	1909579	1909579	□1119803	"	"	"	"	"	"	
1113708	1911168	"	"	1937113	1911323	□ "	"	"	"	"	"	1872650	
1113709	"	"	"	"	1911166	□ "	"	"	"	"	"	"	
1113710	"	"	"	"	1885530	□ "	"	"	"	"	"	"	
1113711	1937847	"	"	1937113	1923287								†1937089
1113712	1933476	"	"	1937113	1911166	□1119851	1864012	1906082	1906081	1906080	1928985	1872650	
1113713	"	"	"	"	"	□1119803	"	"	"	"	"	"	
1113714	1911168	"	"	"	1911323	⊗ 407-C	1879436	"	"	"	"	"	
1113715	"	"	"	"	1885530			"	"	"	"	"	
1113716	1937071	"	"	1909496	1919903								▲1945580
1113717	"	1937612	1937612	1909603	1935377								†1938010
1113718	1921110	⬇	⬇	1909496	1909513	□1118096	1864012	1906082	1906081	1906080	1928985	1916223	
1113719	1921117	⬇	⬇	"	1909513	□ "	"	1907636	1906149	"	1922761	1916224	
1113720	"	1938859	1938860	"	1909579	□1119803	"	"	"	"	"	"	
1113721	"	"	"	"	1909513	□1119939	"	"	"	"	"	"	
1113722	1911168	1937117	1937121	1937113	1885544	□1119803	"	1906082	1906081	"	1928985	1872650	
1113727	"	"	"	"	1918756	⊗407-C	1879436	"	"	"	"	"	
1113729	1937071	"	"	1909603	1909601								†1937688

□For parts see Switch—Group 101-A

⊗For parts see Switch—Group 105.

▲Service by complete replacement.

†Includes Oil Seal (70) when necessary.

(a) Field coils are located with terminal up and viewed from drive end.

*1937875 is Lower—L.H. 1937876 is Upper—L.H.

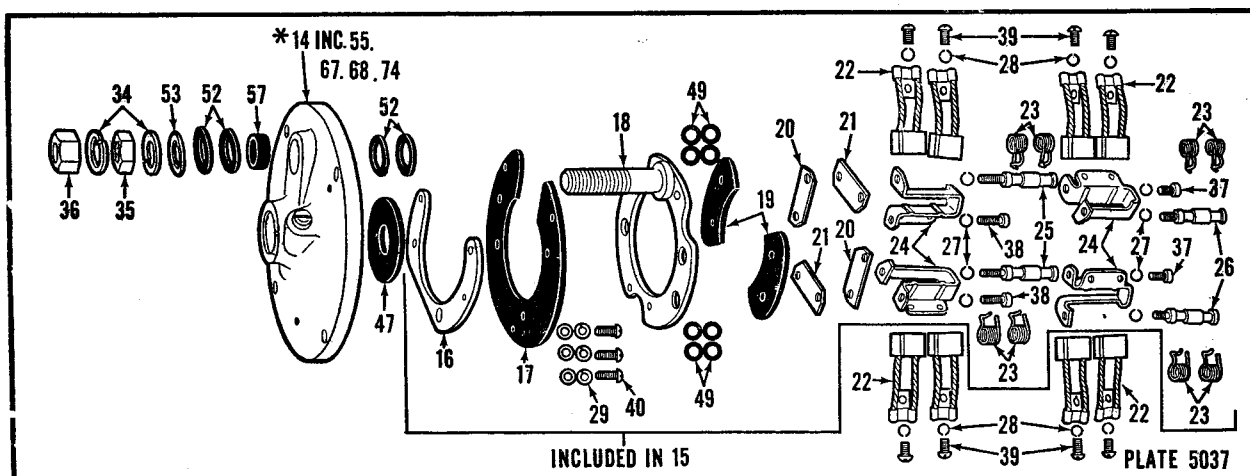
1937877 is Lower—R.H. 1937874 is Upper—R.H.

○1938948 is Lower—L.H. 1938949 is Upper—L.H.

1938950 is Lower—R.H. 1938947 is Upper—R.H.

*Replaces Cranking Motor Group 74-F.

†For parts see Motor Group 9.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame — C.E.	Plate — Assem. Less Brushes	Plate — Support	Insulator — Brush Plate	Plate — & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 Req.) —	Spring — Brush	Holder — Brush	Screw — Ins. Holder	Screw — Grd. Holder
	14	15	16	17	18	19	20	21	22	23	24	25	26
1113700	1909514	1909527	1874847	1909523	1907467	1965093	1874848	1874851	1906909	1861785	1909521	1861786	1861787
1113702	"	"	"	"	"	"	"	"	"	"	"	"	"
1113703	"	"	"	"	"	"	"	"	"	"	"	"	"
1113704	"	"	"	"	"	"	"	"	"	"	"	"	"
1113705	"	"	"	"	"	"	"	"	"	"	"	"	"
1113706	"	"	"	"	"	"	"	"	"	"	"	"	"
1113707	"	"	"	"	"	"	"	"	"	"	"	"	"
1113708	"	"	"	"	"	"	"	"	"	"	"	"	"
1113709	"	"	"	"	"	"	"	"	"	"	"	"	"
1113710	"	"	"	"	"	"	"	"	"	"	"	"	"
1113711	"	"	"	"	"	"	"	"	"	"	"	"	"
1113712	"	"	"	"	"	"	"	"	"	"	"	"	"
1113713	"	"	"	"	"	"	"	"	"	"	"	"	"
1113714	"	"	"	"	"	"	"	"	"	"	"	"	"
1113715	"	"	"	"	"	"	"	"	"	"	"	"	"
1113716	"	"	"	"	"	"	"	"	"	"	"	"	"
1113717	"	"	"	"	"	"	"	"	"	"	"	"	"
1113718	"	"	"	"	"	"	"	"	"	"	"	"	"
1113719	"	"	"	"	"	"	"	"	"	"	"	"	"
1113720	"	"	"	"	"	"	"	"	"	"	"	"	"
1113721	"	"	"	"	"	"	"	"	"	"	"	"	"
1113722	"	"	"	"	"	"	"	"	"	"	"	"	"
1113727	"	"	"	"	"	"	"	"	"	"	"	"	"
1113729	"	"	"	"	"	"	"	"	"	"	"	"	"

*Includes Brake Washer (47).

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
27	Lock Washer—Brush Holder Screw -----	453296	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
28	Lock Washer—Brush Lead Screw -----	453299	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
29	Lock Washer—Brush Plate Assem. Attach. Screw --	453844	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
30	Lock Washer—C.E. Frame Screw -----	9421423	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
31	Lock Washer—Drive Housing Screw -----	9421423	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
32	Lock Washer—Drive Housing Cover Screw -----	9421423	1113708-9-10-12-13-14-15; 22-7
—	Lock Washer—Field Coil Ground Screw -----	453435	1113717
—	Lock Washer—Shift Lever Adjusting Screw -----	9421424	1113714-15; 27
33	Lock Washer—Switch Attaching Screw -----	453294	1113714-15; 27
34	Lock Washer—Terminal Stud -----	9421427	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
NUTS			
—	Nut—Shift Lever Adjusting Screw -----	120368	1113714-15; 27
35	Nut—Terminal Stud ($\frac{1}{8}$ thk.) -----	120238	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
36	Nut—Terminal Stud ($\frac{1}{8}$ thk.) -----	120378	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
SCREWS			
37	Screw—Brush Holder—Grounded -----	1914800	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
38	Screw—Brush Holder—Insulated -----	1914642	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
39	Screw—Brush Lead Attaching -----	453418	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
40	Screw—Brush Plate Assem. Attaching -----	9417096	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
41	Screw—C.E. Frame Attaching -----	1914869	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
42	Screw—Cover Band -----	453479	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28x1 $\frac{1}{2}$) -----	1913128	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
44	Screw—Drive Housing Cover Attaching -----	453470	1113704-6-7-18-19; 20-1
44	Screw—Drive Housing Cover Attaching -----	455576	1113708-9-10-12-13-14-15; 22-7
—	Screw—Field Coil Ground -----	454443	1113717
45	Screw—Pole Shoe -----	1913960	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
—	Screw—Shift Lever Adjusting -----	1838393	1113714-15
—	Screw—Shift Lever Adjusting -----	1924734	1113727
46	Screw—Switch Attaching -----	273656	1113714-15; 27
46	Screw—Switch Attaching -----	1930611	1113704-6-7-8-9-10-12-13-18-19; 20-1-2
WASHERS			
47	Washer—Brake—C.E. (Fiber) -----	1858490	All
48	Washer—Brake Shoe -----	1856819	1113704-6-7-8-9-10-12-13-14-15; 27
49	Washer—Ins. (Bushing) Brush Holder Screw -----	1913080	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
—	Washer—Plain—Brush Plate Assem. Screw -----	810794	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-7-9
—	Washer—Plain—Field Coil Ground Screw -----	1856056	1113717
50	Washer—Space—Between Center Bearing and Shift Sleeve -----	1906089	1113704-6-7-8-9-10-12-13-14-15-18-19; 20-1-2-7
—	Washer—Space—Between Center Bearing and Drive -----	1937837	1113700-3-5; 17; 29
—	Washer—Space—Between Center Bearing and Drive -----	1936638	1113711
—	Washer—Space—Between Center Bearing and Drive -----	1937837	1113702; 16
51	Washer—Space—Cupped—Between Center Bearing and Shift Sleeve -----	1906090	1113704-6-7-8-9-10-12-13-14-15-18-19; 20-1-2-7
—	Washer—Space—D.E. -----	1907495	1113700-2-3-5-16-17; 29
—	Washer—Space—D.E. -----	1881771	1113711
52	Washer—Ins. ($\frac{1}{8}$ O.D.) Terminal Stud -----	1861791	All
—	Washer—Insulator ($1\frac{3}{8}$ O.D.) Terminal Stud -----	1903058	1113704-5-18-19
—	Washer—Ins. (1" O.D.) Terminal Stud -----	1922457	All Except 1113717

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	WASHERS (Continued)		
53	Washer—Plain—Terminal Stud -----	811912	All
—	Washer—Thrust—C.E. -----	1905014	1113700-2-3-5-11-16-17; 29
	MISCELLANEOUS		
54	BAND—Cover -----	1909550	All
55	BUSHING—C.E. -----	38273	All
56	BUSHING—D.E. -----	1938754	1113704-6-7-8-9-10-12-13-14-15-18-19; 20-1-2-7
56	BUSHING—D.E. -----	1942995	1113700-2-3-5-16-17; 29
56	BUSHING—D.E. -----	1943580	1113711
—	BUSHING—Center Bearing -----	1921660	1113700-2-3-4-5-6-7-16-17-18-19; 20-1-9
—	BUSHING—Center Bearing -----	1921660	1113708-9-11-14-15; 22-7
57	BUSHING—Ins. Terminal Stud—C.E. -----	1946765	All
57	BUSHING—Ins. Field Terminal Stud -----	1937116	All Except 1113717
58	CABLE -----	1909848	1113704-6-7-8-9-10-12-13-14-15-18-19; 20-1-2-7
—	CLIP—Terminal & Field Connector -----	1937665	All Except 1113717
59	COLLAR—Between Armature & Center Bearing (1 $\frac{1}{2}$ O.D.) -----	1919853	1113700-2-3-4-5-6-7-16-17-18-19; 20-1-9
60	GASKET—Center Bearing -----	1914867	1113702-4-6-7-16-18-19; 21
—	GASKET—D.E. Cover Plate Screw -----	114659	1113704-6-7-18-19; 20-1
—	GASKET—Shift Lever Shaft -----	1909531	1113704-6-7-18-19; 20-1
—	INSULATOR—Field Coil -----	1868835	1113704; 18-19
—	INSULATOR—Field Coil -----	1911337	1113705
—	INSULATOR—Field Coil Triangle -----	1913534	All
61	LEAD—Switch To C.E. Terminal -----	1908675	1113704-6-7-10-12-13-18-19; 20-1
61	LEAD—Switch To C.E. Terminal -----	1911803	1113709
61	LEAD—Switch To C.E. Terminal -----	1945470	1113708; 22
62	LINK (& Screw)—Assembly -----	1909576	1113704-6-7-18-19; 20-1
62	LINK (& Screw)—Assembly -----	1881381	1113708-9-10-12-13; 22
64	PIN—Shift Lever -----	1857826	1113704-6-7-8-9-10-12-13-18-19; 20-1-2
65	PIN—Cotter—Shift Lever -----	112726	1113704-6-7-8-9-10-12-13-18-19; 20-1-2
66	PIN—Cotter—Pinion Stop -----	137204	1113704-6-7-18-19; 20-1
66	PIN—Cotter—Pinion Stop -----	454490	1113708-9-10-12-13-14-15; 22-7
—	PLATE—Wick Retainer—In Center Bearing -----	1921662	1113708-9-10-12-13-14-15; 22-7
67	PLUG—Expansion—C.E. -----	103893	All
68	PLUG—Pipe—C.E. -----	453465	All
—	PLUG—Pipe—In Center Bearing ($\frac{1}{8}$ Pipe Thrd.) -----	453465	1113700-2-3-4-5-6-7-16-17-18-19; 20-1-9
69	PLUG—Pipe—In Drive Housing -----	453465	1113700-2-3-4-5-6-7-8-9-10-11-12-13-14- 15-16-17-18-19; 20-1-2-7-9
—	RING—Snap—Wick Retainer -----	1936649	1113709-10-11-12-13-14-15; 22-7
70	SEAL—Oil—In Center Bearing -----	1909498	1113702-4-16-18-19; 20-1
71	SHOE—Pole -----	*	All
72	SPRING—Shift Lever -----	1864020	1113704-6-7-8-9-10-12-13-14-15-18-19; 20-1-2-7
73	STUD—Field Terminal -----	1937115	All Except 1113717
—	STUD—Terminal—C.E. -----	----	
74	WICK—Oil—C.E. -----	1916439	All
75	WICK—Oil—D.E. -----	1916439	1113700-2-3-4-5-6-7-9-10-11-12-13-16-17- 18-19; 20-1-2-7-9
—	WICK—Oil—In Center Bearing -----	1916439	1113700-2-3-4-5-6-7-16-17-18-19; 20-1-9
—	WICK—Oil—In Center Bearing -----	1947350	1113708-9-10-11-12-13-14-15; 22-7

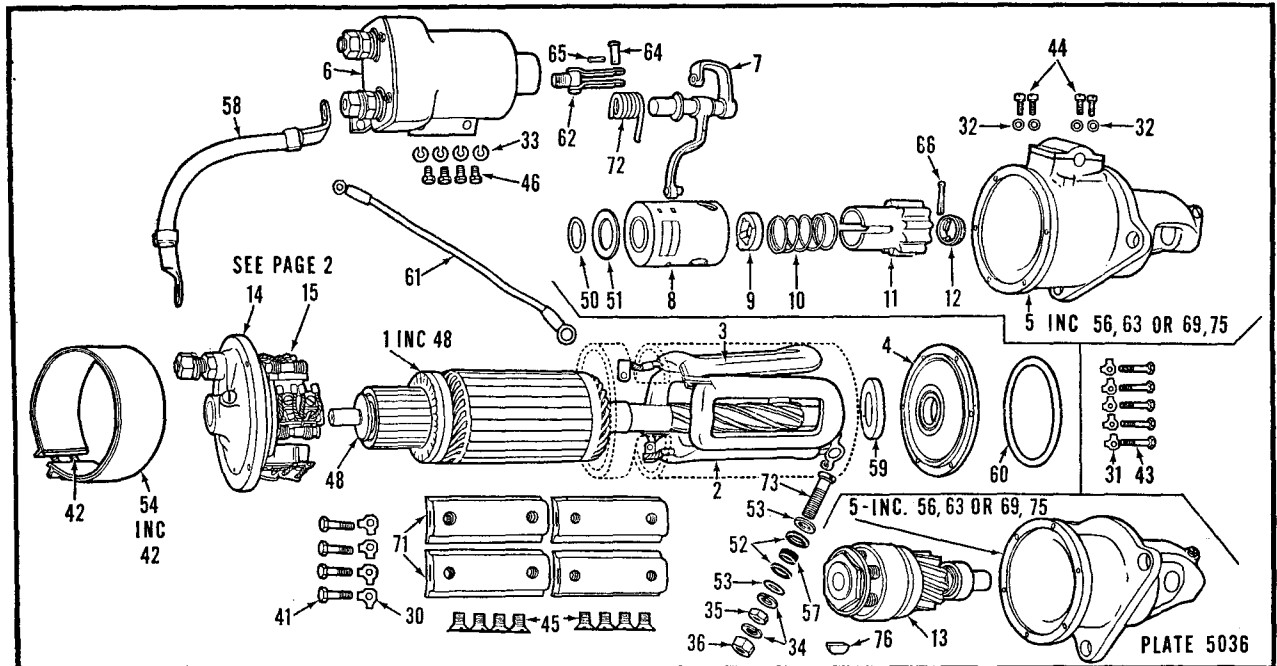
*View notched end with Pole Shoe face down if longer lip is on the left part No. is 1934478, if longer lip is on the right part No. is 1934477.

Delco-Remy

SERVICE PARTS CATALOG

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Models 1113734 to 60
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Revised to Sept. 1, 1967



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Arma- ture	Field Coil — L.H.	Field Coil — R.H.	Plate — Center Bearing	Housing — Drive	Switch	Lever — Shift	Sleeve — Shift	Guide — Pinion	Spring — Meshing	Pinion —	Collar — Stop	Drive — Assem.
	1	2	3	4	5	6	7	8	9	10	11	12	13
1113734	1937847	1937117	1937121	1937113	1926139								♦1939124
1113735	1921110	"	"	1909603	1910932	□1119803	1864012	1906082	1906081	1906080	1944859	1916223	
1113737	1911168	"	"	1937113	1931101	⊕407-C	1879436	"	"	"	1928985		
1113739	1911997	1937612	1937612	1910911	1911445								*1911520
1113741	1936455	1937117	1937121	1936463	1936449	□1119803	•						†1932031
1113742	1937847	"	"	1937113	1923287								♦1937089
1113743	1937071	"	"	1909496	1938004								▲1938005
1113745	1911168	"	"	1937113	1911323	□1119803	1864012	1906082	1906081	1906080	1928985		
1113746	1937071	"	"	1914866	1912108								▲1938992
1113747	1918052	•	•	1918048	1932439	□1119804	1914253						*1932031
1113748	1921110	1937117	1937121	1909496	1909579	□1119803	1864012	1906082	1928984	1906080	1928985		
1113749	1911168	"	"	1937113	1911166	□1119803	"	"	"	"	"		
1113751	1918052	"	"	1918048	1918044	□1119803	1914253	"	"	"	"	1872650	†1932031
1113752	1937071	"	"	1909603	1921329								▲1940059
1113753	"	1938859	1938860	"	1909601								♦1938973
1113754	"	○	○	"	"								♦
1113755	"	1937117	1937121	"	"								♦1937688
1113756	"	•	•	1909496	1912108								♦1945579
1113758	"	•	•	"	1919903								▲945580
1113760	1938310	*1938607		"	1912657								▲1938381

□For parts see Switch—Group 101-A.

⊕For parts see Switch—Group 105.

▲Service by complete replacement.

*1937875 is Lower—L.H. 1937876 is Upper—L.H.

1937877 is Lower—R.H. 1937874 is Upper—R.H.

*For parts see Motor Drive Group 1-A.

•Lower Lever is 1931776—Upper is 1936458.

†For parts see Motor Drive Group 7.

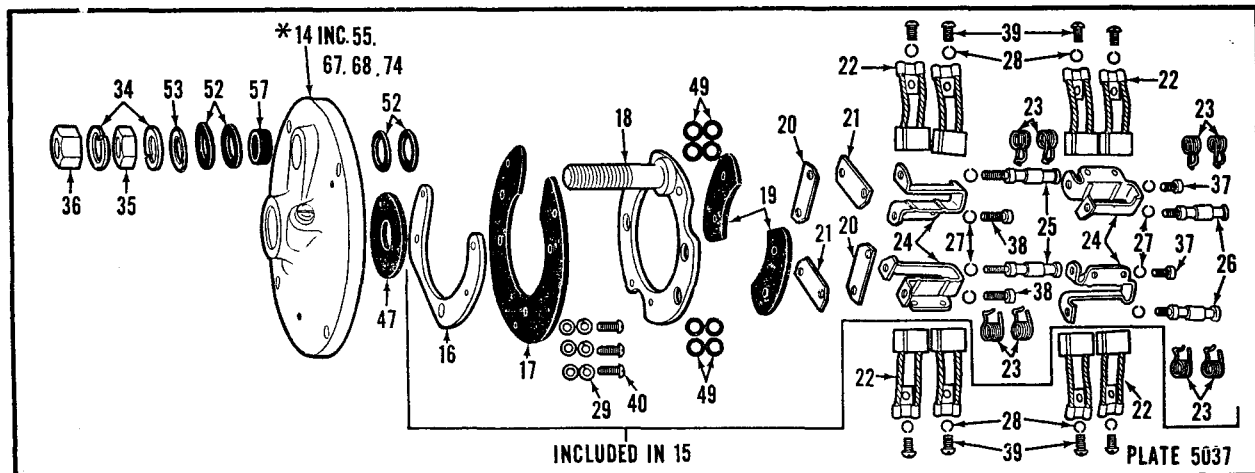
○1938948 is Lower—L.H. 1938949 is Upper—L.H.

1938950 is Lower—R.H. 1938947 is Upper—R.H.

*Replaces Cranking Motor Group 74-G.

*Field Coil Set (4 coils).

*For Parts see Motor Drive—Group 9.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame — C.E.	Plate — Assem. Less Brushes	Plate — Support	Insulator — Brush Plate	Plate — & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 Req.) —	Spring — Brush	Holder — Brush	Screw — Ins. Holder	Screw — Grd. Holder
	14	15	16	17	18	19	20	21	22	23	24	25	26
1113734	1909514	1926146	1874847	1909523	1926142	1965093	1874848	1874851	1906909	1861785	1909521	1861786	1861787
1113735	"	1909527	"	"	1907467	"	"	"	"	"	"	"	"
1113737	"	1926146	"	"	1926142	"	"	"	"	"	"	"	"
1113739	"	1909527	"	"	1907467	"	"	"	"	"	"	"	"
1113741	"	"	"	"	"	"	"	"	"	"	"	"	"
1113742	"	"	"	"	"	"	"	"	"	"	"	"	"
1113743	"	"	"	"	"	"	"	"	"	"	"	"	"
1113745	"	"	"	"	"	"	"	"	"	"	"	"	"
1113746	1914633	1922869	"	"	1914636	"	1914644	1914640	1906902	1904981	1907475	1904982	1928500
1113747	1909514	1909527	"	"	1907467	"	1874848	1874851	1906909	1861785	1909521	1861786	1861787
1113748	"	"	"	"	"	"	"	"	"	"	"	"	"
1113749	"	"	"	"	"	"	"	"	"	"	"	"	"
1113751	"	"	"	"	"	"	"	"	"	"	"	"	"
1113752	"	"	"	"	"	"	"	"	"	"	"	"	"
1113753	"	"	"	"	"	"	"	"	"	"	"	"	"
1113754	"	"	"	"	"	"	"	"	"	"	"	"	"
1113755	"	"	"	"	"	"	"	"	"	"	"	"	"
1113756	"	"	"	"	"	"	"	"	"	"	"	"	"
1113758	"	"	"	"	"	"	"	"	"	"	"	"	"
1113760	"	"	"	"	"	"	"	"	"	"	"	"	"

*Includes Brake Washer (47).

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
27	Lock Washer—Brush Holder Screw -----	453435	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-4-5-6-8; 60
28	Lock Washer—Brush Lead Screw -----	453844	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
29	Lock Washer—Brush Plate Assem. Attach. Screw ---	453844	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-6-8; 60
30	Lock Washer—C.E. Frame Screw -----	9421423	1113734-5-7-9; 41-2-3-5-6-7-8-9; 53-4-5; 56-8; 60
31	Lock Washer—Drive Housing Screw -----	9421423	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
32	Lock Washer—Drive Housing Cover Screw -----	9421423	1113735-7; 45-7
—	Lock Washer—Field Coil Ground Screw -----	453435	1113739
—	Lock Washer—Shift Lever Adjusting Screw -----	9421424	1113737
33	Lock Washer—Switch Attaching Screw -----	9421423	1113737
34	Lock Washer—Terminal Stud -----	9421427	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
NUTS			
—	Nut—Shift Lever Adjusting Screw -----	120368	1113737
35	Nut—Terminal Stud ($\frac{1}{8}$ thk.) -----	120238	1113734-5-7-9; 41-2-3-5-7-8-9; 51-2-3-4-5-6-8; 60
35	Nut—Terminal Stud ($\frac{5}{16}$ thk.) -----	9414418	1113746
36	Nut—Terminal Stud ($\frac{1}{4}$ thk.) -----	120378	1113734-5-7-9; 41-2-3-5-7-8-9; 51-2-3-4-5-6-8; 60
36	Nut—Terminal Stud ($\frac{7}{16}$ thk.) -----	9413509	1113746
SCREWS			
37	Screw—Brush Holder—Grounded -----	1914580	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
38	Screw—Brush Holder—Insulated -----	1968656	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
39	Screw—Brush Lead Attaching -----	453418	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
40	Screw—Brush Plate Assem. Attaching -----	9417096	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
41	Screw—C.E. Frame Attaching -----	1914869	1113734-5-7-9; 41-2-3-5-6-7-8-9; 53-4-5-6-8; 60
42	Screw—Cover Band -----	453479	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28x $1\frac{1}{2}$) -----	1913128	1113734-5-7-9; 42-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28x1) -----	1914869	1113747; 51
43	Screw—Drive Housing Attaching -----	1874857	1113741
44	Screw—Drive Housing Cover Attaching -----	455576	1113735-7; 45-9
44	Screw—Drive Housing Cover Attaching -----	453470	1113748
—	Screw—Field Coil Ground -----	454443	1113739
45	Screw—Pole Shoe -----	1913100	1113742
45	Screw—Pole Shoe -----	1913960	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
—	Screw—Shift Lever Adjusting -----	1924734	1113737
46	Screw—Switch Attaching -----	121867	1113737
46	Screw—Switch Attaching -----	1930611	1113735; 45-7-8-9; 51
WASHERS			
47	Washer—Brake—C.E. (Fiber) -----	1858490	1113734-5-7-9; 42-3-5-7-8-9; 51-2
47	Washer—Brake—C.E. (Fiber) -----	1914649	1113746
—	Washer—Brake—Between Center Bearing & Drive ---	1911644	1113741-7
—	Washer—Between Center Bearing and Drive -----	1937837	1113746
48	Washer—Brake Shoe -----	1856819	1113735-7-9; 45-8-9
49	Washer—Ins. (Bushing) Brush Holder Screw -----	1913080	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-4-5-6-8; 60
—	Washer—Felt—C.E. -----	1935255	1113741
—	Washer—Plain—Brush Plate Attach. Screw -----	807218	1113746
—	Washer—Plain—Brush Plate Attach. Screw -----	810794	1113734-5-7-9; 41-2-3-5-7-8-9; 51-2-3-4-5-6-8; 60
—	Washer—Space—Between Armature & Center Bearing	1921319	1113747; 51
—	Washer—Space—Between Armature & Center Bearing	820155	1113739
50	Washer—Space—Between Center Bearing & Shift Sleeve -----	1906089	1113735-7; 45-9

Parts not listed in this Catalog will not be sold separately.

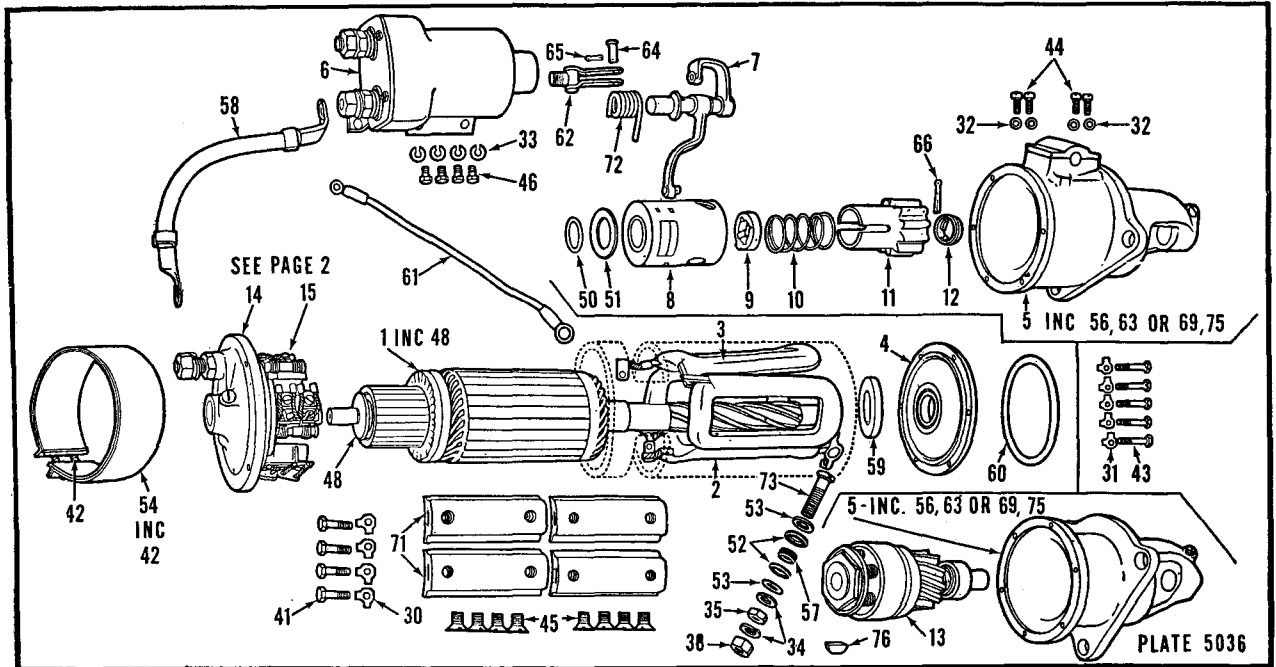
MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
WASHERS—(Continued)			
—	Washer—Space—Between Center Bearing & Shift Sleeve	1911644	1113751-6-8
—	Washer—Space—Between Center Bearing and Drive	1937837	1113743-6; 52-3-4-5-6-8; 60
—	Washer—Space—Between Center Bearing and Drive	1936638	1113734; 42
51	Washer—Space—Cupped—Between Center Bearing and Shift Sleeve	1906090	1113735-7; 45-8-9
—	Washer—Space—D.E.	1937989	1113743-8
—	Washer—Space—D.E.	1907495	1113734; 46; 1113752-3-5-6-8; 60
—	Washer—Space—D.E.	1881771	1113742
52	Washer—Ins. ($\frac{1}{8}$ O.D.) Terminal Stud	1861791	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
—	Washer—Ins. (1" O.D.) Terminal Stud	1922457	1113734-5-7; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-7-8; 60
—	Washer—Insulator ($1\frac{1}{8}$ O.D.) Terminal Stud	1903058	1113747; 54-6; 60
—	Washer—Insulator ($1\frac{1}{8}$ O.D.) Terminal Stud	1914646	1113746
53	Washer—Plain—Terminal Stud	811912	1113734-5-7-9; 41-2-3-5-7-8-9; 51-2-3-4-5-6-8; 60
53	Washer—Plain—Terminal Stud	1914647	1113746
—	Washer—Thrust—C.E.	1905014	1113734; 41-2-3-6-7; 51-2-3-4-5-6-8; 60
MISCELLANEOUS			
54	BAND—Cover	1909550	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
55	BUSHING—C.E.	38273	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
56	BUSHING—D.E.	1938754	1113735-7-8; 45-9
56	BUSHING—D.E.	1926140	1113734; 52
56	BUSHING—D.E.	1942995	1113743-6; 53-4-5-6-8; 60
56	BUSHING—D.E.	1943580	1113739; 42-7; 51
—	BUSHING—Center Bearing	1921660	1113734-5-7; 42-3-5-7-8; 52-3-4-5-6-8
—	BUSHING—Center Bearing	1916389	1113747; 51
—	BUSHING—Center Bearing	1916388	1113739
—	BUSHING—Center Bearing	1923484	1113741
57	BUSHING—Ins. Terminal Stud	1946765	1113735-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8
—	BUSHING—Ins. Terminal Stud	1965472	1113734-5-7; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
58	CABLE	1909848	1113735-7; 41-5-7-8-9; 51
—	CLIP—Terminal Stud	1937665	1113734-5-7; 41-2-3-5-7-8-9; 51-2-4-5-6-8; 60
—	CLIP—Terminal Stud	1938666	1113746
—	CLIP—(Retainer Ring)—Lever Shaft	9415235	1113741
59	COLLAR—Between Armature & Center Bearing ($1\frac{1}{8}$ O.D.)	1919853	1113735; 43-8; 52-3-4-5-6-8; 60
59	COLLAR—Between Armature & Center Bearing	1922206	1113746
59	COLLAR—Space—Between Armature & Center Bearing	1936466	1113741
—	CUP—Felt Retainer—C.E.	1940028	1113741
60	GASKET—Center Bearing	1914867	1113741; 43-6-8; 55-6-8; 60
—	GASKET—D.E. Cover Plate Attaching	114659	1113748
—	GASKET—Shift Lever Spring	1909531	1113748
—	INSULATOR—Field Coil	1868835	1113747; 54-6-8
—	INSULATOR—Field Coil Triangle	1914873	1113734-5-7-9; 41-2-3-5-6-8-9; 51-2-3-5; 60
61	LEAD—Switch To C.E. Terminal	1908675	1113735; 41-7-8; 51
61	LEAD—Switch to C.E. Terminal	1945470	1113745-9
62	LINK (& Screw)—Assembly	1909576	1113735; 48
62	LINK (& Screw)—Assembly	1917672	1113751
62	LINK (& Screw)—Assembly	1936461	1113741
62	LINK (& Screw)—Assembly	1881381	1113745-9
—	PIN—Attach Lever Link and Lever	1930648	1113741
—	PIN—Dowel—Shift Lever Shaft	455776	1113747; 51
64	PIN—Shift Lever	1857826	1113735; 45-7-8-9
64	PIN—Shift Lever	1914258	1113747; 51
—	PIN—Spring Retainer	1917678	1113741-7; 51
—	PIN—Cotter—Attach Lever Link and Lever	112726	1113741-5
65	PIN—Cotter—Shift Lever	112726	1113735; 47-8-9; 51
66	PIN—Cotter—Pinion Stop	454491	1113737; 45
66	PIN—Cotter	137204	1113735; 48
—	PLATE—Wick Retainer—In Center Bearing	1921662	1113734-7; 42-5-7
67	PLUG—Expansion—C.E.	103893	1113734-5-7-9; 42-3-5-8-9; 51-2-3-4-5-6-8; 60
68	PLUG—Pipe—C.E.	453465	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—(Continued)		
68	PLUG—Expansion—C.E. -----	453894	1113746
—	PLUG—Pipe—In Center Bearing -----	273913	1113741
—	PLUG—Pipe—In Center Bearing ($\frac{1}{8}$ Pipe Thrd.) -----	453465	1113735; 43-6; 52-3-4-5-6-8; 60
69	PLUG—Pipe—In Drive Housing -----	453465	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
—	RETAINER—Felt—In Center Bearing -----	1916386	1113747; 51
—	RETAINER—Plunger Spring -----	1917677	1113741-7; 51
—	RING—Snap—Wick Retainer -----	1936649	1113734-7; 42-5-9
—	SEAL—Lever Shaft ($\frac{1}{8}$ I.D.) -----	1914373	1113741
—	SEAL—Lever Shaft ($\frac{3}{8}$ I.D.) -----	1916644	1113741
70	SEAL—Oil—In Center Bearing -----	1909498	1113743-6-8; 56-8; 60
—	SEAL—Oil—In Center Bearing -----	1918047	1113741
—	SHAFT—Shift Lever -----	1914257	1113747; 51
71	SHOE—Pole (View notched end face down—Longer lip on right) -----	1934477	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8
—	SHOE—Pole (View notched end face down—Longer lip on left) -----	1934478	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8
71	SHOE—Pole (View notched end face down—Longer lip on right) -----	1938309	1113760
—	SHOE—Pole (View notched end face down—Longer lip on left) -----	1938308	1113760
72	SPRING—Shift Lever -----	1864020	1113735-7; 45-8-9
—	SPRING—Plunger Return -----	1917676	1113741-7; 51
—	STOP—Pinion -----	1872650	1113734; 45-9
—	STOP—Pinion -----	1916223	1113748
73	STUD—Field Terminal -----	1937115	1113734-5-7; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
—	STUD—Terminal—C.E. -----	*	
74	WICK—Oil—C.E. -----	1916439	1113734-5-7-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
75	WICK—Oil—D.E. -----	1916439	1113734-5-6-9; 41-2-3-5-6-7-8-9; 51-2-3-4-5-6-8; 60
—	WICK—Oil—In Center Bearing -----	1916439	1113746
—	WICK—Oil—In Center Bearing -----	1920400	1113735; 43-8; 52-3-4-5-6-8; 60
—	WICK—Oil—In Center Bearing -----	1947350	1113734-7-9; 41-2-5-7; 51
76	WOODRUFF KEY -----	124546	1113739

*Terminal Stud C.E. not sold separately.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Arma- ture	(a) Field Coil — L.H.	(a) Field Coil — R.H.	†Plate — Center Bearing	Housing — Drive	Switch	Lever — Shift	Sleeve — Shift	Guide — Pinion	Spring — Meshing	Pinion —	Collar — Stop	Drive — Assem.
	1	2	3	4	5	6	7	8	9	10	11	12	13
1113761	1937847	1937117	1937121	1941437	1923287								•1937675
1113762	"	1938859	1938860	"	"								†1941433
1113763	"	"	"	1937113	"								•1937089
1113765	"	"	"	1941437	"								•1937675
1113766	"	"	"	"	"								†1941433
1113767	1937071	1937117	1937121	1909603	1909601								•1938010
1113768	"	"	"	1909496	"								"
1113769	"	"	"	"	1932549								"
1113770	1937847	"	"	1937113	1923287								•1937089
1113771	1937071	"	"	1909496	1909601								•1938010
1113772	1918052	•	•	1918048	1918044	□1119804	1914253						†1932031
1113773	1936455	1937117	1937121	1936463	1936449	□1119803	"						"
1113774	1918052	"	"	1918048	1941612	□	1914253						†1932605
1113775	"	1937612	1937612	"	1918044	□1119851	"						"
1113776	1937071	1937117	1937121	1909603	1935377								•1938010
1113777	1921117	○	○	1909496	1909579	□1119804	1864012	1907636	1906149	1906080	1922761	1916224	
1113778	1911168	1937117	1937121	1937113	1885535	□1119803	"	1906082	1906081	"	1928985	1872650	
1113779	1921110	"	"	1909496	1909579	□	"	"	"	"	1928985	1916223	
1113780	"	"	"	1909603	1878404	□1119939	"	"	"	"	1944859	"	
1113781	1911168	"	"	1937113	1911166	□1119803	"	"	"	"	1928985	1872650	
1113782	"	"	"	"	1885530	□	"	"	"	"	"	"	
1113783	1918052	"	"	1918048	1918044	□	1914253						†1932031
1113784	"	•	•	"	"	□1119804	"						"
1113785	"	1937117	1937121	"	1943337	□1119803	"						†
1113787	1937847	•	•	1937113	1931819								†1939124
1113788	1937071	1937117	1937121	1909603	1909601								•1938010
1113789	1885624	•	•	"	1910925	□1119804	1864012	1906082	1906081	1906080	1928985	1872650	

□For Parts see Switch—Group 101-A.

•Service by complete replacement.

†1937875 is Lower—L.H. 1937876 is Upper—L.H.
1937877 is Lower—R.H. 1937874 is Upper—R.H.

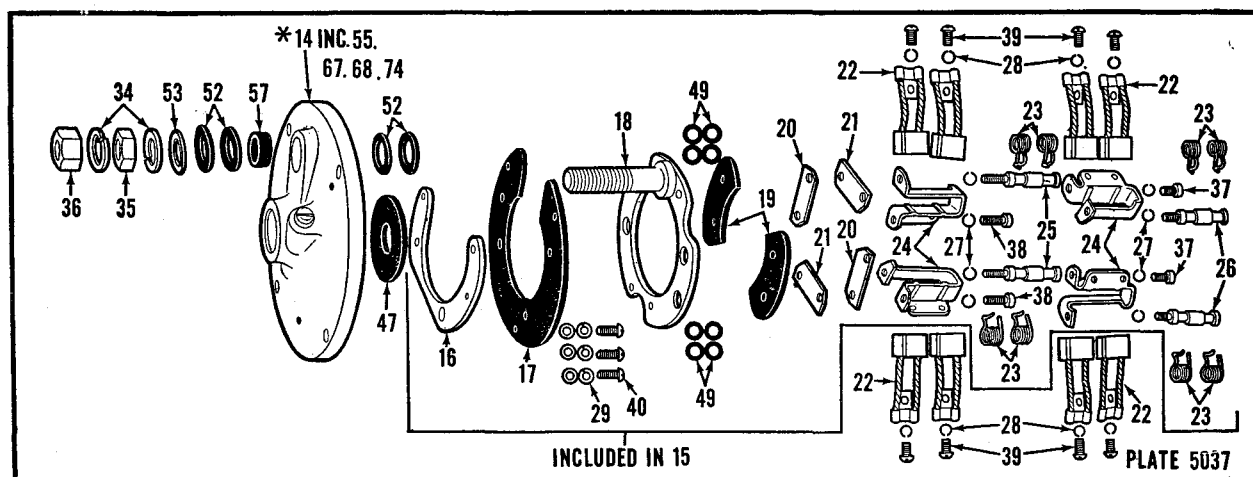
•For parts see Motor Drive—Group 9.

•Lower Lever is 1931776—Upper is 1936458.

†For parts see Motor Drive—Group 7.

○1938948 is lower—L.H. 1938949 is upper—L.H.
1938950 is lower—R.H. 1938947 is upper—R.H.

†Includes Oil Seal (70) when necessary.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame — C.E.	Plate — Assem. Less Brushes	Plate — Support	Insulator — Brush Plate	Plate — & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Ho'der	Brush (8 Req.) —	Spring — Brush	Holder — Brush	Screw — Ins. Holder	Screw — Grd. Holder
	14	15	16	17	18	19	20	21	22	23	24	25	26
1113761	1909514	1909527	1874847	1909523	1907467	1965093	1874848	1874851	1906909	1861785	1909521	1861786	1861787
1113762	"	"	"	"	"	"	"	"	"	"	"	"	"
1113763	"	"	"	"	"	"	"	"	"	"	"	"	"
1113765	"	"	"	"	"	"	"	"	"	"	"	"	"
1113766	"	"	"	"	"	"	"	"	"	"	"	"	"
1113767	"	"	"	"	"	"	"	"	"	"	"	"	"
1113768	"	"	"	"	"	"	"	"	"	"	"	"	"
1113769	"	"	"	"	"	"	"	"	"	"	"	"	"
1113770	"	"	"	"	"	"	"	"	"	"	"	"	"
1113771	"	"	"	"	"	"	"	"	"	"	"	"	"
1113772	"	"	"	"	"	"	"	"	"	"	"	"	"
1113773	"	"	"	"	"	"	"	"	"	"	"	"	"
1113774	"	"	"	"	"	"	"	"	"	"	"	"	"
1113775	"	"	"	"	"	"	"	"	"	"	"	"	"
1113776	"	"	"	"	"	"	"	"	"	"	"	"	"
1113777	"	"	"	"	"	"	"	"	"	"	"	"	"
1113778	"	"	"	"	"	"	"	"	"	"	"	"	"
1113779	"	"	"	"	"	"	"	"	"	"	"	"	"
1113780	"	"	"	"	"	"	"	"	"	"	"	"	"
1113781	"	"	"	"	"	"	"	"	"	"	"	"	"
1113782	"	"	"	"	"	"	"	"	"	"	"	"	"
1113783	"	"	"	"	"	"	"	"	"	"	"	"	"
1113784	"	"	"	"	"	"	"	"	"	"	"	"	"
1113785	"	"	"	"	"	"	"	"	"	"	"	"	"
1113787	"	"	"	"	"	"	"	"	"	"	"	"	"
1113788	"	"	"	"	"	"	"	"	"	"	"	"	"
1113789	"	"	"	"	"	"	"	"	"	"	"	"	"

*Includes Brake Washer (47).

Revised to Dec. 1, 1966

SERVICE PARTS CATALOG

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

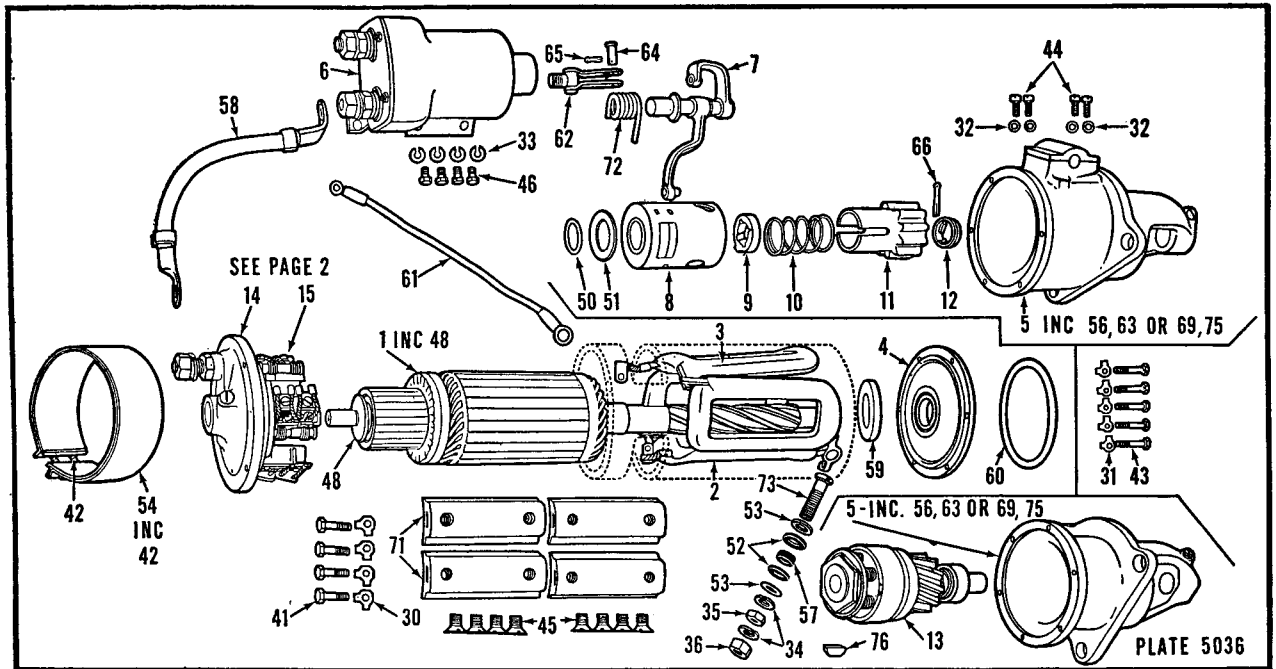
Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
27	Lock Washer—Brush Holder Screw -----	453435	All
28	Lock Washer—Brush Lead Screw -----	453844	All
29	Lock Washer—Brush Plate Assem. Attach. Screw ---	453844	All
30	Lock Washer—C.E. Frame Screw -----	9421423	All
31	Lock Washer—Drive Housing Screw -----	9421423	1113761-2-5-6-7-8; 71-2-3-4-5-6-7-8-9; 80-1-2-3-4-5-7-8-9
31	Lock Washer—Drive Housing Screw -----	453435	1113763-9; 70
32	Lock Washer—Drive Housing Cover Screw -----	9421423	1113778; 80-1-2-9
—	Lock Washer—Field Coil Ground Screw -----	453435	1113775
34	Lock Washer—Terminal Stud -----	9421427	All
NUTS			
35	Nut—Terminal Stud ($\frac{1}{8}$ thk.) -----	120238	All
36	Nut—Terminal Stud ($\frac{1}{8}$ thk.) -----	120378	All
SCREWS			
37	Screw—Brush Holder—Ground -----	1914580	All
38	Screw—Brush Holder—Insulated -----	1968656	All
39	Screw—Brush Lead Attaching -----	453418	All
40	Screw—Brush Plate Assem. Attaching -----	9417096	All
41	Screw—C.E. Frame Attaching -----	1914869	All
42	Screw—Cover Band -----	453479	All
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28x1 $\frac{1}{2}$) -----	1913128	All except 1113773
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28x1) -----	1914869	1113772-4-5; 83-4-5
43	Screw—Drive Housing Attaching -----	1874857	1113773
44	Screw—Drive Housing Cover Attaching -----	455576	1113778; 80-1-2-9
44	Screw—Drive Housing Cover Attaching -----	453470	1113777-9
—	Screw—Field Coil Ground -----	454443	1113775
45	Screw—Pole Shoe -----	1913960	All
46	Screw—Switch Attaching -----	1930611	1113772-3-4-5-7-8-9; 80-1-2-3-4-5-9
WASHERS			
47	Washer—Brake—C.E. (Fiber) -----	1858490	1113777-8-9; 80-1-2-9
48	Washer—Brake Shoe -----	1856819	1113777-8-9; 80-1-2-9
49	Washer—Ins. (Bushing) Brush Holder Screw -----	1913080	All
—	Washer—Felt—C.E. -----	1935255	1113773
—	Washer—Plain—Brush Plate Assem. Screw -----	810794	All
—	Washer—Space—Between Armature & Center Bearing	1921319	1113772-4-5; 83-4-5
50	Washer—Space—Between Center Bearing & Shift Sleeve -----	1906089	1113777-8-9; 80-1-2-9
—	Washer—Space—Between Center Bearing & Shift Sleeve or Drive -----	1911644	1113772-3-4-5; 83-4-5
—	Washer—Space—Between Center Bearing and Drive	1937837	1113767-8-9; 71-6; 87
—	Washer—Space—Between Center Bearing and Drive	1936638	1113761-2-3-5-6; 70; 87
51	Washer—Space—Cupped—Between Center Bearing and Shift Sleeve -----	1906090	1113777-8-9; 80-1-2-9
—	Washer—Space—D.E. -----	1907495	1113765-7-8-9; 71-6; 87-8
—	Washer—Space—D.E. -----	1881771	1113761-2-3-6; 70
52	Washer—Ins. ($\frac{7}{8}$ O.D.) Terminal Stud -----	1861791	All
—	Washer—Ins. (1" O.D.) Terminal Stud -----	1922457	All
—	Washer—Insulator ($\frac{7}{8}$ O.D.) Terminal Stud -----	1903058	1113763-5-6; 72-7; 84-7-9
—	Washer—Plain—Ground Screw -----	1856056	1113775
53	Washer—Plain—Terminal Stud -----	811912	All
—	Washer—Thrust—C.E. -----	1905014	1113761-2-3-5-6-7-8-9; 70-1-2-3-4-5-6; 83-4-5-7-8
MISCELLANEOUS			
54	BAND—Cover -----	1909550	All
55	BUSHING—C.E. -----	38273	All
56	BUSHING—D.E. -----	1938754	1113777-8-9; 80-1-2
56	BUSHING—D.E. -----	1856826	1113789
56	BUSHING—D.E. -----	1942995	1113767-8-9; 71-6
56	BUSHING—D.E. -----	1926140	1113787
56	BUSHING—D.E. -----	1943580	1113761-2-3-5-6; 70-2-3-4-5; 83-4-5
—	BUSHING—Center Bearing -----	1921660	1113763-7-8-9; 70-1-6-7-8-9; 80-1-2-7-8-9
—	BUSHING—Center Bearing -----	1916389	1113772-4-5; 83-4-5
—	BUSHING—Center Bearing -----	1923484	1113773
—	BUSHING—Center Bearing -----	1916438	1113769

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—(Continued)		
—	BUSHING—Center Bearing -----	1941439	1113761-2-5-6
57	BUSHING—Ins. Terminal Stud -----	1946765	All
—	BUSHING—Ins. Terminal Stud -----	1965472	All except 1113775
58	CABLE -----	1909848	1113772-3-4-5-7-8-9; 80-1-2-3-4-5-9
—	CLIP—Terminal Stud -----	1937665	All except 1113775
—	CLIP—(Retainer Ring)—Lever Shaft -----	9415235	1113773
59	COLLAR—Between Armature & Center Bearing (1 $\frac{1}{2}$ O.D.) -----	1919853	1113767-8-9; 71-6-7-9; 80-7-9
—	COLLAR—Space—Between Armature & Center Bear. -----	1936466	1113773
—	CUP—Felt Retainer—C.E. -----	1940028	1113773
60	GASKET—Center Bearing -----	1914867	1113761-2-5-6-9; 71-3-7-9
60	GASKET—Center Bearing -----	1910353	1113768
—	GASKET—D.E. Cover Plate Attaching -----	114659	1113777-9
—	GASKET—Shift Lever Spring -----	1909531	1113777-9
—	INSULATOR—Field Coil -----	1868835	1113763-5-6; 72
—	INSULATOR—Field Coil Triangle -----	1914873	All except 1113763-5-6; 72
61	LEAD—Switch To C.E. Terminal -----	1908675	1113773-4-7-9; 80-2-5-9
61	LEAD—Switch To C.E. Terminal -----	1945470	1113772; 83-4
62	LINK (& Screw)—Assembly -----	1909576	1113777-8; 81
62	LINK (& Screw)—Assembly -----	1917672	1113772-4-5; 83-4-5
62	LINK (& Screw)—Assembly -----	1936461	1113773
62	LINK (& Screw)—Assembly -----	1881381	1113778; 81-2
—	OIL CUP—Center Bearing -----	1919850	1113776
—	OIL CUP—D.E. -----	1935402	1113776
—	PIN—Attach Lever Link and Lever -----	1930648	1113773
—	PIN—Dowel—Shift Lever Shaft -----	455776	1113772-4-5; 83-4-5
64	PIN—Shift Lever -----	1857826	1113777-8-9; 80-1-2-9
64	PIN—Shift Lever -----	1914258	1113772-4-5; 83-4-5
—	PIN—Spring Retainer -----	1917678	1113772-3-4-5; 83-4-5
—	PIN—Cotter—Attach Lever Link and Lever -----	112726	1113773-5
65	PIN—Cotter—Shift Lever -----	112726	1113772-4-7-8-9; 80-1-2-3-4-5-9
66	PIN—Cotter—Pinion Stop -----	454491	1113778; 81-2-9
66	PIN—Cotter -----	137204	1113777-9; 80
—	PLATE—Wick Retainer—In Center Bearing -----	1921662	1113761-2-3-5-6; 78; 81-2
67	PLUG—Expansion—C.E. -----	103893	All except 1113773
68	PLUG—Pipe—C.E. -----	453465	All
—	PLUG—Pipe—In Center Bearing -----	273913	1113773
—	PLUG—Pipe—In Center Bearing ($\frac{1}{8}$ Pipe Thrd.) -----	453465	1113767-8-9; 71-7-9; 80-7-9
69	PLUG—Pipe—In Drive Housing -----	453465	All except 1113776
—	RETAINER—Felt—In Center Bearing -----	1916386	1113772-4-5; 83-4-5
—	RETAINER—Plunger Spring -----	1917677	1113772-3-4-5; 83-4-5
—	RING—Snap—Wick Retainer -----	1936649	1113761-2-3-5-6; 70-8; 81-2-7
—	SEAL—Lever Shaft ($\frac{1}{4}$ I.D.) -----	1914373	1113773
—	SEAL—Lever Shaft ($\frac{1}{4}$ I.D.) -----	1916644	1113773
70	SEAL—Oil—In Center Bearing -----	1909498	1113761-2-5-6; 71-7-9
—	SEAL—Oil—In Center Bearing -----	1918047	1113773
—	SHAFT—Shift Lever -----	1914257	1113772-4-5; 83-4-5
71	SHOE—Pole (View notched end face down—Longer lip on right) -----	1934477	All
—	SHOE—Pole (View notched end face down—Longer lip on left) -----	1934478	All
72	SPRING—Shift Lever -----	1864020	1113777-8-9; 81-2-9
—	SPRING—Plunger Return -----	1917676	1113772-3-4-5; 83-4-5
73	STUD—Field Terminal -----	1937115	All except 1113775
—	STUD—Terminal—C.E. -----	*	
74	WICK—Oil—C.E. -----	1916439	All
75	WICK—Oil—D.E. -----	1916439	All except 1113776
—	WICK—Oil—D.E. -----	1919851	1113776
—	WICK—Oil—In Center Bearing -----	1916439	1113767-8-9; 71-6-7-9; 80-7-9
—	WICK—Oil—In Center Bearing -----	1947350	1113761-2-3-5-6; 70-2-3-4-5-6-8; 81-2-3-4-5-7
—	WICK—Oil—In Center Bearing -----	1919851	1113776

*Terminal Stud C. E. not sold separately.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Arma- ture	(a) Field Coil — L.H.	(a) Field Coil — R.H.	†Plate — Center Bearing	Housing — Drive	Switch	Lever — Shift	Sleeve — Shift	Guide — Pinion	Spring — Meshing	Pinion —	Collar — Stop	Drive — Assem.
	1	2	3	4	5	6	7	8	9	10	11	12	13
1113797	1921110	1937612	1937612	1909496	1909579	□1119803	1864012	1906082	1906081	1906080	1928985	1916228	
1113800	1911168	1937117	1937121	1937113	1911323	□ " "	"	"	"	"	1928985	1872650	
1113801	1943416	"	"	1936463	1943415	□ " "	x	"	"	"	"	"	*1932603
1113803	1918052	↓	↓	1918048	1943337	□1119804	1914253	"	"	"	"	"	*1932031
1113804	"	1937117	1937121	"	1918044	□1119803	"	"	"	"	"	"	*1932603
1113806	"	"	"	"	1918044	□1119939	"	"	"	"	"	"	*1943767
1113807	1943416	"	"	1936463	1944246	□1119851	x	"	"	"	"	"	*1932031
1113808	1918052	1937612	1937612	1918048	1918044	□1119803	1914253	"	"	"	"	"	*1932031
1113810	1921110	"	"	1909603	1945396	□1119803	1864012	1906082	1928984	1906080	1928985	1916223	
1113811	1918052	"	"	1918048	1945031	□ " "	1914253	"	"	"	"	"	*1932603
1113812	"	↓	↓	"	1918044	□1119949	"	"	"	"	"	"	*1943767
1113814	1933476	1937117	1937121	1937113	1911166	□1119803	1864012	1906082	1906081	1906080	1928985	1872650	
1113815	1936455	"	"	1936463	1936449	□1119803	x	"	"	"	"	"	*1932031
1113817	1918052	1937612	1937612	1918048	1945323	□ " "	1914253	"	"	"	"	"	*1932603
1113823	1911168	1937117	1937121	1937113	1911166	□1119834	1864012	1906082	1906081	1906080	1928985	1872650	
1113828	"	"	"	"	1911323	□1119803	"	"	"	"	"	"	
1113834	"	"	"	"	1911166	□ " "	"	"	"	"	"	"	
1113837	1937071	"	"	1909496	1919903	"	"	"	"	"	"	"	*1945580
1113838	1921110	1937612	1937612	1919849	1921109	□1119948	"	"	"	"	1944860	1916233	
1113885	1918052	1937117	1937121	1918048	1918044	□1119939	1914253	"	"	"	"	"	*1932031
1113912	1911168	"	"	1937113	1911323	□1119894	1864012	1906082	1906081	1906080	1928985	1872650	
1113913	"	"	"	"	1911166	□ " "	"	"	"	"	"	"	
1113946	1937071	"	"	1909496	1912657	"	"	"	"	"	"	"	1938381

□For parts see Switch—Group 101-A.

*For parts see Drive—Group 7.

(a) Field coils are located with terminal up and viewed from drive end.

*1937875 is Lower—L.H. 1937876 is Upper—L.H.
1937877 is Lower—R.H. 1937874 is Upper—R.H.

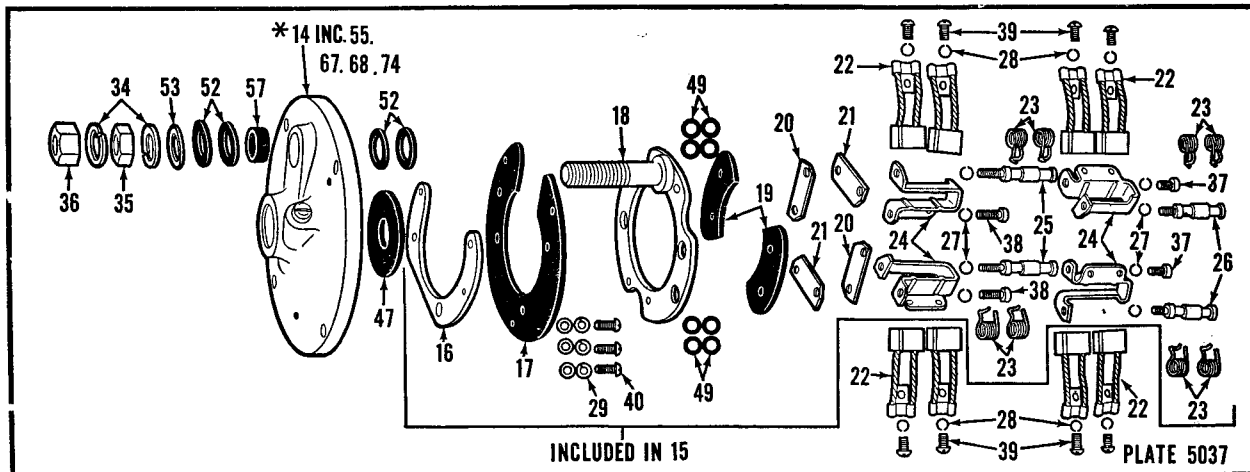
*For parts see Motor Drive—Group 9.

†Includes Oil Seal (70) when necessary.

xLower Lever is 1931776—Upper is 1936458.

Delco-Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame — C.E.	Plate — Assem. Less Brushes	Plate — Support	Insulator — Brush Plate	Plate — & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 Req.) —	Spring — Brush	Holder — Brush	Screw — Ins. Holder	Screw — Grd. Holder
	14	15	16	17	18	19	20	21	22	23	24	25	26
1113797	1909514	1909527	1874847	1909523	1907467	1965093	1874848	1874851	1906909	1861785	1909521	1861786	1928500
1113800	"	"	"	"	"	"	"	"	"	"	"	"	"
1113801	"	"	"	"	"	"	"	"	"	"	"	"	"
1113803	"	"	"	"	"	"	"	"	"	"	"	"	"
1113804	"	"	"	"	"	"	"	"	"	"	"	"	"
1113806	"	"	"	"	"	"	"	"	"	"	"	"	"
1113807	"	"	"	"	"	"	"	"	"	"	"	"	"
1113808	"	"	"	"	"	"	"	"	"	"	"	"	"
1113810	"	"	"	"	"	"	"	"	"	"	"	"	"
1113811	"	"	"	"	"	"	"	"	"	"	"	"	"
1113812	"	"	"	"	"	"	"	"	"	"	"	"	"
1113814	"	"	"	"	"	"	"	"	"	"	"	"	"
1113815	"	"	"	"	"	"	"	"	"	"	"	"	"
1113817	"	"	"	"	"	"	"	"	"	"	"	"	"
1113823	"	"	"	"	"	"	"	"	"	"	"	"	"
1113828	"	"	"	"	"	"	"	"	"	"	"	"	"
1113834	"	"	"	"	"	"	"	"	"	"	"	"	"
1113837	"	"	"	"	"	"	"	"	"	"	"	"	"
1113838	"	"	"	"	"	"	"	"	"	"	"	"	"
1113885	"	"	"	"	"	"	"	"	"	"	"	"	"
1113912	"	"	"	"	"	"	"	"	"	"	"	"	"
1113913	"	"	"	"	"	"	"	"	"	"	"	"	"
1113946	"	"	"	"	"	"	"	"	"	"	"	"	"

*Includes Brake Washer (47).

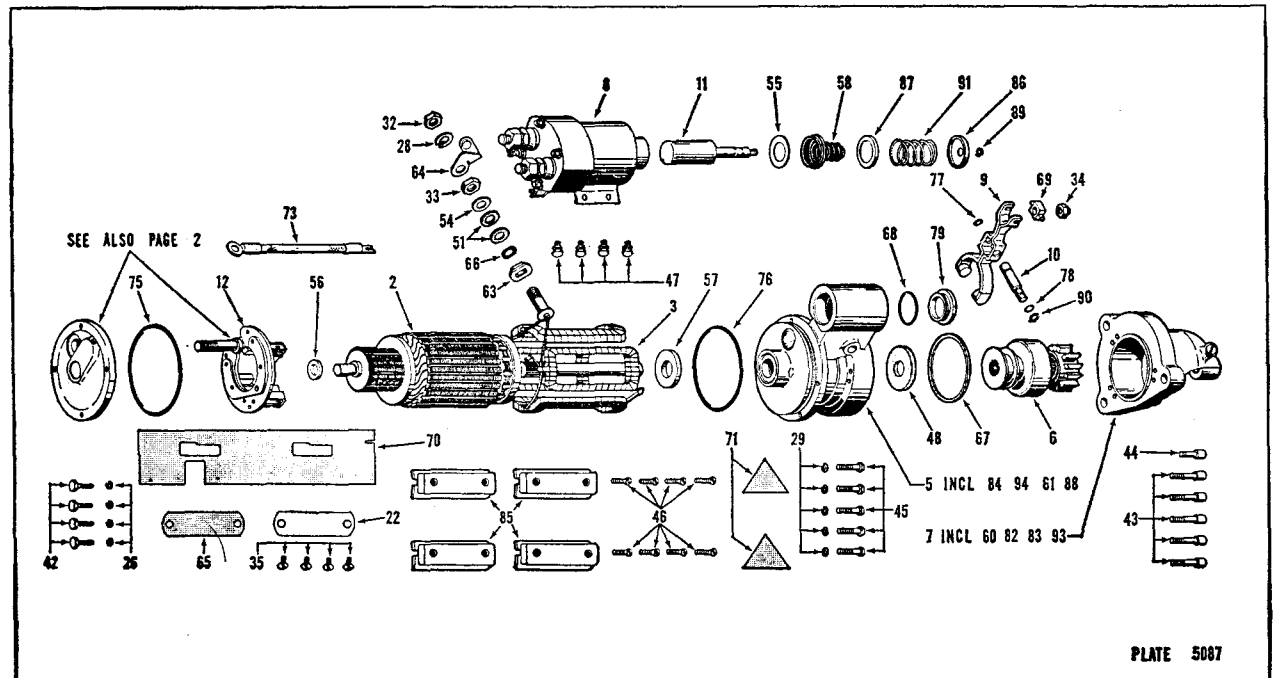
MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
27	Lock Washer—Brush Holder Screw -----	453435	All
28	Lock Washer—Brush Lead Screw -----	453844	All
29	Lock Washer—Brush Plate Assem. Attach. Screw --	453844	All
30	Lock Washer—C.E. Frame Screw -----	9421423	All
31	Lock Washer—Drive Housing Screw -----	9421423	1113797; 800-1-3-4-6-7-8-10-11-12-14-15-17; 23-8; 34-7-8; 912-13; 946
32	Lock Washer—Drive Housing Cover Screw -----	9421423	1113800-10-14; 23-8; 34-8; 912-13
—	Lock Washer—Field Coil Ground Screw -----	453435	1113797; 810-11-17; 38
34	Lock Washer—Terminal Stud -----	9421427	All
NUTS			
35	Nut—Terminal Stud ($\frac{5}{16}$ thk.) -----	9414418	All
36	Nut—Terminal Stud ($\frac{7}{16}$ thk.) -----	120378	All
SCREWS			
37	Screw—Brush Holder (Short)—Grounded -----	453418	All
38	Screw—Brush Holder (Short)—Insulated -----	1904982	All
39	Screw—Brush Lead Attaching -----	453418	All
40	Screw—Brush Plate Assem. Attaching -----	9417096	All
41	Screw—C.E. Frame Attaching -----	1914869	All except 1113823
41	Screw—C.E. Frame Attaching -----	1913128	1113823
42	Screw—Cover Band -----	453479	All
43	Screw—Drive Housing Attaching -----	1874857	1113801-7-15
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28x1) -----	1914869	1113803-4-6-8-11-12-17
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28x1 $\frac{1}{2}$) -----	1913128	1113797; 800-3-4-6-8-10-11-12-14-17; 23-8; 34-7-8; 912-13; 46
44	Screw—Drive Housing Cover Attaching -----	453470	1113797
44	Screw—Drive Housing Cover Attaching -----	455576	1113800-10-14; 23-8; 34-8; 912-13
—	Screw—Field Coil Ground -----	454443	1113797; 810-11-17; 38
45	Screw—Pole Shoe -----	1913100	1113946
45	Screw—Pole Shoe -----	1913960	All except 1113946
46	Screw—Switch Attaching -----	1930611	All
WASHERS			
47	Washer—Brake—C.E. (Fiber) -----	1858490	1113797; 800-10-11-14; 23-8; 34-8; 912-13
—	Washer—Brake—Between Center Bearing & Drive --	1911644	1113801-3-4-6-7-8-11-12-15-17
48	Washer—Brake Shoe -----	1856819	1113797; 800-10-14; 23-8; 34-8; 912-3
—	Washer—Felt—C.E. -----	1935255	1113815
49	Washer—Ins. (Bushing) Brush Holder Screw -----	1913080	All
—	Washer—Plain—Brush Plate Assem. Screw -----	810794	All
—	Washer—Plain Field Coil Ground Screw -----	1856056	1113797; 810-11-17; 38
—	Washer—Space—Between Center Bear. & Armature	1911645	1113803-4-6-8-11-12-17
—	Washer—Space—Between Center Bearing -----	1937837	1113837; 946
50	Washer—Space—Between Center Bearing & Drive and Shift Sleeve -----	1906089	1113797; 800-10-14; 23-8; 34-8; 912-13
51	Washer—Space—Cupped—Between Center Bearing and Shift Sleeve -----	1906090	1113797; 800-10-14; 23-8; 34-8; 912-13
—	Washer—Space—D.E. -----	1907495	1113837; 946
52	Washer—Ins. ($\frac{3}{8}$ O.D.) Terminal Stud -----	1861791	All
—	Washer—Insulator ($1\frac{1}{8}$ O.D.) Terminal Stud -----	1903058	1113803-12
—	Washer—Ins. (1" O.D.) Terminal Stud -----	1922457	1113800-1-3-4-6-7-11-12-14-15; 34-7; 912-13; 46
53	Washer—Plain—Terminal Stud -----	811912	All
—	Washer—Thrust—C.E. -----	1905014	1113801-3-4-6-7-8-11-12-15-17; 37
—	Washer—Between Boot and Plunger -----	1918691	1113814; 28; 34; 912-13
—	Washer—Space—C.E. -----	1914842	1113946
MISCELLANEOUS			
—	BOOT—Plunger -----	1945209	1113814-15; 28; 34; 912-13
54	BAND—Cover -----	1909550	All
55	BUSHING—C.E. -----	38273	All
56	BUSHING—D.E. -----	1938754	1113797; 800-10-14; 23-8; 34; 912-13
56	BUSHING—D.E. -----	1943580	1113801-4-7-8-11-15-17
56	BUSHING—D.E. -----	1942995	1113837; 946
56	BUSHING—D.E. -----	1943580	1113803-6-12; 85
—	BUSHING—Center Bearing -----	1921660	1113797; 800-10-14; 23-8; 34-7-8; 912-13; 46
—	BUSHING—Center Bearing -----	1923484	1113801-7-15
—	BUSHING—Center Bearing -----	1916389	1113803-4-6-8-11-12-17
57	BUSHING—Ins. Terminal Stud—C.E. -----	1946765	All

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—(Continued)		
57	BUSHING—Ins. Field Terminal Stud -----	1965472	1113800-1-3-4-6-7-12-14-15-17; 23-8; 34-7; 912-13
58	CABLE -----	1909848	1113797; 800-1-3-4-6-7-8-10-11-12-14-15-17; 23-8; 34-8; 912-13
—	CLAMP—Boot -----	1945250	1113814-15; 912-13
—	CLIP—(Retainer Ring)—Lever Shaft -----	9415235	1113801-7-15
—	CLIP—Terminal & Field Connector -----	1937665	1113800-1-3-4-6-7-12-14-15; 23-8; 34-7; 912-13
—	CLIP—Terminal & Field Connector -----	1909829	1113811-17
59	COLLAR—Space—Between Armature & Center Brg. -----	1936466	1113801-7-15
59	COLLAR—Between Armature & Center Bearing (1 $\frac{1}{8}$ " O.D.) -----	1919853	1113797; 810; 37-8; 946
—	CUP—Felt Retainer—C.E. -----	1940028	1113815
60	GASKET—Center Bearing -----	1914867	1113797; 810; 37-8; 946
—	GASKET—D.E. Cover Plate Screw -----	114659	1113797
—	GASKET—Shift Lever Shaft -----	1909531	1113797
—	INSULATOR—Field Coil Triangle -----	1914873	All
—	INSULATOR—Pkg.—Field Terminal Stud -----	1965472	1113946
61	LEAD—Switch To C.E. Terminal -----	1908675	1113803-4-6-12-14-15; 34; 912-13
61	LEAD—Switch To C.E. Terminal -----	1911803	1113800; 23
61	LEAD—Switch to C.E. Terminal -----	1945470	1113801-7; 28
62	LINK (& Screw)—Assembly -----	1909576	1113797; 810; 38
62	LINK (& Screw)—Assembly -----	1881381	1113800-14; 23-8; 34; 912-13
62	LINK (& Screw)—Assembly -----	1936461	1113801-7-15
62	LINK (& Screw)—Assembly -----	1917672	1113803-4-6-8-11-12-17
—	OILER—Center Bearing -----	1919850	1113838
—	OILER—C.E. -----	1919848	1113838
—	OILER—D.E. -----	1919852	1113838
64	PIN—Attach. Lever Link & Lever -----	1930648	1113801-7-15
64	PIN—Shaft Lever -----	1914258	1113803-4-6-8-11-12-17
64	PIN—Shift Lever -----	1857826	1113797; 800-10-14; 23-8; 34-8; 912-13
65	PIN—Cotter—Shift Lever -----	112726	1113797; 800-1-3-4-6-7-8-10-11-12-14-15-17; 23-8; 34-8; 912-13
66	PIN—Cotter—Pinion Stop -----	137204	1113797; 810; 38
66	PIN—Cotter—Pinion Stop -----	454491	1113800-14; 28; 34; 912-13
—	PIN—Dowel—Shift Lever Shaft -----	455776	1113803-4-6-8-11-12-17
—	PIN—Spring Retainer -----	1917678	1113801-3-4-6-7-8-11-12-15-17
—	PLATE—Wick Retainer—Center Bearing -----	1921662	1113814; 23-8; 34
67	PLUG—Expansion—C.E. -----	103983	All except 1113815
68	PLUG—Pipe—C.E. -----	453465	All except 1113807
—	PLUG—Pipe—In Center Bearing ($\frac{1}{8}$ " Pipe Thrd.) -----	453465	1113797; 810; 37; 946
68	PLUG—Pipe—Center Bearing -----	273917	1113807
—	PLUG—Pipe—Center Bearing -----	273913	1113815
69	PLUG—Pipe—In Drive Housing ($\frac{1}{4}$ " Dia.) -----	453465	All
—	RETAINER—Plunger Spring -----	1917677	1113801-3-4-7-8-11-12-15-17
—	RING—Snap—Wick Retainer -----	1936649	1113800-14; 23; 34
—	RING—Wick Retainer—Center Bearing -----	1916386	1113803-4-6-8-11-12-17
—	RING—Wick Retainer—Center Bearing -----	1957884	1113912; 13
—	SHAFT—Shift Lever -----	1914257	1113803-4-6-8-11-12-17
71	SHOE—Pole—View Notched End Face Down— Longer Lip On Right) -----	1934477	All
71	SHOE—Pole—View Notched End Face Down— Longer Lip On Left) -----	1934478	All
—	SEAL—Oil—C.E. -----	1945697	1113820-7; 32
70	SEAL—Oil—In Center Bearing -----	1909498	1113797; 837
70	SEAL—Oil—In Center Bearing -----	1918047	1113807-15; 30
—	SEAL—Lever Shaft (I.D. 43/64) -----	1916644	1113815
—	SEAL—Lever Shaft (I.D. 15/64) -----	1914373	1113815
—	SPRING—Compression -----	1945293	1113815
72	SPRING—Shift Lever -----	1864020	1113797; 800-10-14; 23-8; 34-8; 912-13
—	SPRING—Plunger Return -----	1917676	1113801-3-4-6-7-8-11-12-17
73	STUD—Field Terminal -----	1937115	1113800-1-3-4-6-7-12-14-15; 23-8; 34-7; 912-13; 46
—	STUD—Terminal—C.E. -----	---	---
74	WICK—Oil—C.E. -----	1916439	All
75	WICK—Oil—D.E. -----	1916439	1113797; 800-1-3-4-6-7-8-10-11-12-14-15-17; 23; 34-7-8; 912-13; 46
—	WICK—Oil—In Center Bearing -----	1916439	1113797; 810; 34; 946
—	WICK—Oil—In Center Bearing -----	1947350	1113800-3-4-6-7-8-11-12-14-15-17; 23-8; 34; 912-13
—	WICK—Oil—In Center Bearing -----	1919851	1113838



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame C.E.	Arma- ture	Field Coil (4 coils)	Stud Terminal	Housing — Lever	Drive Assem.	Housing — Drive	Switch	Lever — Shift	Lever — Shaft	Plunger
	1	2	3	4	5	6	7	8	9	10	11
1113818.....	1951073	1945500	1945496	1950561	1945510	+ 800066	1946575	□ 1119848	1945484	1945472	1945480
1113820.....	†	1945679	"	"	"	+ "	1945506	□ "	"	"	"
1113824.....	"	1945500	"	"	1970900	+ "	1945963	□ "	"	"	"
1113825.....	"	"	"	"	1945510	+ "	"	□ "	"	"	"
1113827.....	†	"	"	"	"	+ 800068	1946575	□ "	"	"	"
1113830.....	"	"	"	"	1947262	+ 800069	1947922	□ "	"	"	"
1113831.....	"	"	"	"	1945510	+ 800066	1945506	□ "	"	"	"
1113832.....	†	"	"	"	"	+ "	1948099	□ "	"	"	"
1113840.....	†	"	"	"	1947262	+ 800068	1946575	□ "	"	"	"
1113842.....	"	"	"	"	"	+ 800066	1945506	□ "	"	"	"
1113845.....	"	"	"	"	1945510	+ "	"	□ "	"	"	"
1113846.....	"	"	"	"	1970898	+ "	"	□ "	"	"	"
1113849.....	"	"	"	"	1947262	+ "	"	□ "	"	"	"
1113850.....	"	"	"	"	"	+ "	"	□ "	"	"	"
1113851.....	"	"	"	"	"	+ "	"	□ "	"	"	"
1113852.....	"	"	"	"	"	+ 800069	"	□ "	"	"	"
1113853.....	"	"	"	"	1945510	+ 800068	1946575	□ "	"	"	"
1113855.....	"	"	"	"	"	+ 800066	1955711	□ "	"	"	"
1113856.....	"	1946761	"	"	"	+ 800067	1945506	□ "	"	"	"
1113857.....	"	"	"	"	1947262	+ "	"	□ "	"	"	"
1113858.....	"	"	1945496	"	"	+ 800066	"	□ "	"	"	"
1113859.....	"	1951048	"	"	"	+ "	"	□ 1119836	"	"	"
1113864.....	"	1945496	"	"	"	+ "	1946095	□ 1119848	"	"	"
1113865.....	"	1951048	"	"	1945510	+ "	1945506	□ 1119836	"	"	"
1113866.....	"	1945496	"	"	1947262	+ 800075	"	□ 1119848	"	"	"
1113867.....	"	1951860	"	"	1945510	+ "	1951257	□ "	"	"	"
1113870.....	"	1945500	1952406	"	1947262	+ 800071	1945506	□ 1119836	"	"	"
1113871.....	"	"	1951048	"	"	+ 800069	"	□ "	"	"	"
1113872.....	"	"	1945496	"	1970898	+ 800066	"	□ 1119848	"	"	"
1113873.....	"	"	"	"	1947262	+ 800069	"	"	"	"	"
1113874.....	"	"	1946761	"	1970900	+ 800067	"	□ "	"	"	"

□ For parts see Switch—Group 101-A.

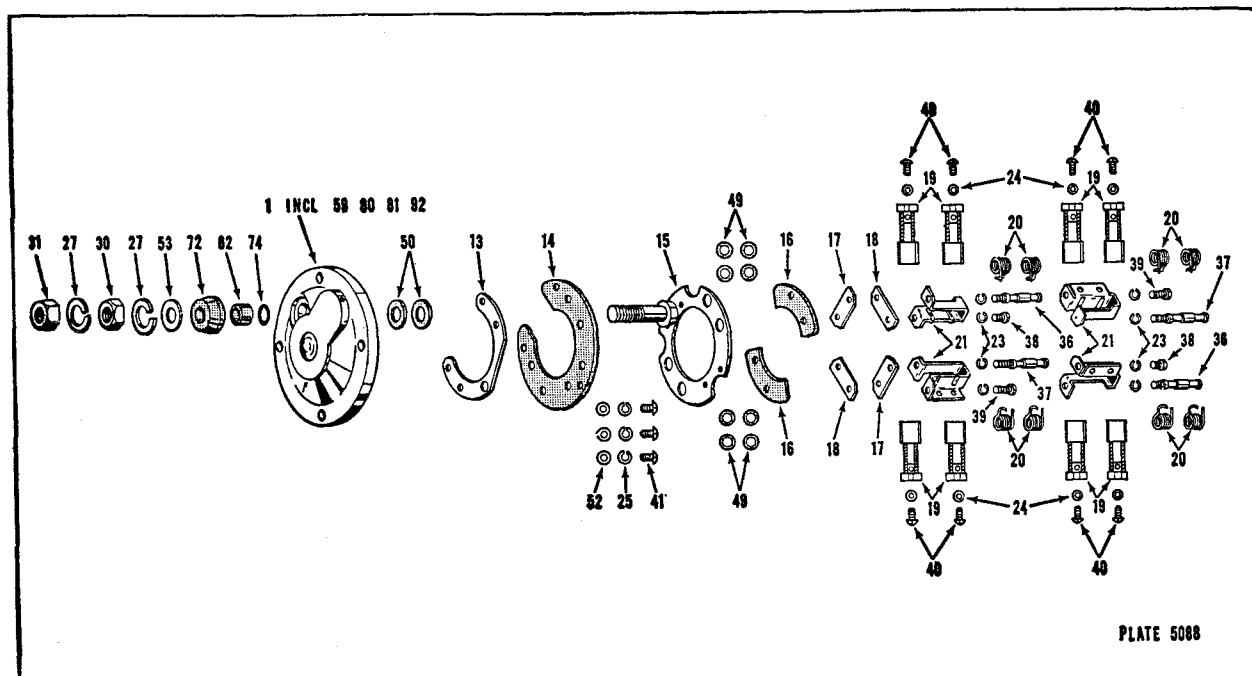
*For parts see footnote Page 4.

*Includes Brake Washer 48.

†If Armature has shaft extension at the C.E.,
use 1954321 C.E. frame.

Delco Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Plate Assem. — Less Brushes	Plate — Support	Insulator — Brush Plate	Plate & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 req'd)	Spring — Brush	Holder — Brush	Plug or Plate — Brush Cover
	12	13	14	15	16	17	18	19	20	21	22
1113818	1948515	1874847	1909523	1945518	1965093	1874848	1874851	1906986	1861785	1907475	*1945478
1113820	"	"	"	"	"	"	"	"	"	"	"
1113824	"	"	"	"	"	"	"	"	"	"	"
1113825	"	"	"	"	"	"	"	"	"	"	"
1113827	"	"	"	"	"	"	"	"	"	"	"
1113830	"	"	"	"	"	"	"	"	"	"	"
1113831	"	"	"	"	"	"	"	"	"	"	"
1113832	"	"	"	"	"	"	"	"	"	"	"
1113840	"	"	"	"	"	"	"	"	"	"	"
1113842	"	"	"	"	"	"	"	"	"	"	"
1113845	"	"	"	"	"	"	"	"	"	"	"
1113846	"	"	"	"	"	"	"	"	"	"	"
1113849	"	"	"	"	"	"	"	"	"	"	"
1113850	"	"	"	"	"	"	"	"	"	"	"
1113851	"	"	"	"	"	"	"	"	"	"	"
1113852	"	"	"	"	"	"	"	"	"	"	"
1113853	"	"	"	"	"	"	"	"	"	"	"
1113855	"	"	"	"	"	"	"	"	"	"	"
1113856	"	"	"	"	"	"	"	"	"	"	"
1113857	"	"	"	"	"	"	"	"	"	"	"
1113858	"	"	"	"	"	"	"	"	"	"	"
1113859	"	"	"	"	"	"	"	"	"	"	"
1113864	1946753	"	"	1946754	"	"	"	"	"	"	"
1113865	1948515	"	"	1945518	"	"	"	"	"	"	"
1113866	1946753	"	"	1946754	"	"	"	"	"	"	"
1113867	1948515	"	"	1945518	"	"	"	"	"	"	"
1113870	"	"	"	"	"	"	"	"	"	"	"
1113871	"	"	"	"	"	"	"	"	"	"	"
1113872	"	"	"	"	"	"	"	"	"	"	"
1113873	"	"	"	"	"	"	"	"	"	"	"
1113874	"	"	"	"	"	"	"	"	"	"	"

*Models with threaded plug require Part No. 1945356.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Screw -----	453435	All
24	Lock Washer—Brush Lead Attach. Screw -----	453844	All
25	Lock Washer—Brush Plate Assem. -----	453844	All
26	Lock Washer—C.E. Frame Attach. Screw -----	9421423	All
27	Lock Washer—C.E. Terminal Stud -----	9421427	All
28	Lock Washer—Field Terminal Stud -----	9421427	All
29	Lock Washer—Lever Housing Attaching Screw ----	9421423	All
NUTS			
30	Nut—C.E.—Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$) -----	120238	All
31	Nut—C.E.—Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$) -----	120378	All except 1113864
32	Nut—Field Terminal Stud -----	120238	All
33	Nut—Field Terminal Stud -----	120238	All
34	Nut—Plunger Rod Guide Adjusting -----	9412305	All
SCREWS			
35	Screw—Brush Cover Plate Attach. -----	9414397	All
36	Screw—Brush Holder—Ground Brush—Long -----	1928500	All
37	Screw—Brush Holder—Ins. Brush—Long -----	1904982	All
38	Screw—Brush Holder—Ground Brush—Short -----	1914580	All
39	Screw—Brush Holder—Ins. Brush—Short -----	1968656	All
40	Screw—Brush Lead Attaching -----	453418	All
41	Screw (& Washer)—Brush Plate Assem. Attaching --	1847807	All
42	Screw—C.E. Frame Attaching -----	1914869	All
43	Screw—Drive Housing Attaching ($\frac{3}{8}$ -18x $1\frac{1}{2}$) -----	1948536	All
44	Screw—Drive Housing Attaching ($\frac{3}{8}$ -18x $\frac{1}{2}$) -----	1948537	All
45	Screw—Lever Housing Attaching -----	1914869	All
46	Screw—Pole Shoe -----	1968396	All
47	Screw—& Lock Washer—Switch Attach. -----	1930611	All
WASHERS			
48	Washer—Brake—Between Lever Hsg. & Drive ----	1911644	All
49	Washer—Brush Holder Screw—Ins. (Bushing) -----	1913080	All
50	Washer—C.E. Terminal Stud—Ins. -----	1861791	All except 1113866
51	Washer—Field Terminal Stud—Ins. -----	1922457	All
52	Washer—Brush Plate Assem. Attach. Screw—Plain -	1913086	All
53	Washer—C.E. Terminal Stud—Plain -----	1914647	All
54	Washer—Field Terminal Stud—Plain -----	1914647	All
55	Washer—Shaft Lever Return Spring Retainer -----	807736	All
56	Washer—Space—C.E. -----	1905014	All
57	Washer—Space—Between Armature & Lever Hsg. --	1936466	All
MISCELLANEOUS			
58	BOOT—Plunger -----	801077	All
59	BUSHING—C.E. Frame -----	38273	All
60	BUSHING—Drive Housing -----	1942258	All
61	BUSHING—Lever Housing -----	1923484	All
62	BUSHING—Ins.—C.E. Terminal Stud -----	*	All except 1113864-5
63	BUSHING—Ins.—Field Terminal Stud -----	x	All
64	CONNECTOR—Terminal to Switch -----	1945468	All
65	GASKET—Brush Cover Plate ----- ^A	1945477	All
66	GASKET—(Rubber) Field Terminal Stud -----	*	All except 1113824-5; 30; 42; 50-1-2-3-5; 65-6; 70-1-2-3-4
67	GASKET—Between Lever Hsg. & Drive Housing --	1945476	All
68	GASKET—Lever Housing Plug -----	1964857	All except 1113859; 64-5-6-7; 70-1-2-3-4
70	INSULATOR—Field Coil—C.E. ----- ^A	1945479	All
71	INSULATOR—Field Coil—D.E. -----	1914873	All
72	INSULATOR—Terminal Stud—C.E. -----	*	All except 1113864-6
73	LEAD (& Terminals) C.E. Terminal to Switch -----	1953236	All except 1113864-6
—	"O" RING—Armature Shaft Dampener -----	1945891	1113824; 46; 72
74	"O" RING—C.E. Terminal Stud -----	*	All except 1113824-5; 42; 50-1-5-9; 65-6
75	"O" RING—Field Frame Seal—C.E. -----	1916272	1113818; 20-7; 31-2; 40-5; 56-7-8-9; 64-7; 74
76	"O" RING—Field Frame Seal—D.E. -----	1916272	1113818; 20-7; 31-2; 40-5; 56-7-8-9; 64-7; 74
77	"O" RING—Shift Lever ($\frac{1}{2}$ " Dia.) -----	1921805	All
78	"O" RING—Shift Lever ($\frac{1}{4}$ " Dia.) -----	1914373	All
79	PLUG—Lever Housing -----	1945356	All
80	PLUG—Expansion—C.E. -----	103893	All
—	PLUG—Felt—Oil Reservoir -----	1955303	All

*Use Package 1965472 (Includes Illus. No. 63 and 66).

*For service use 1851632 Terminal Insulator Pkg.

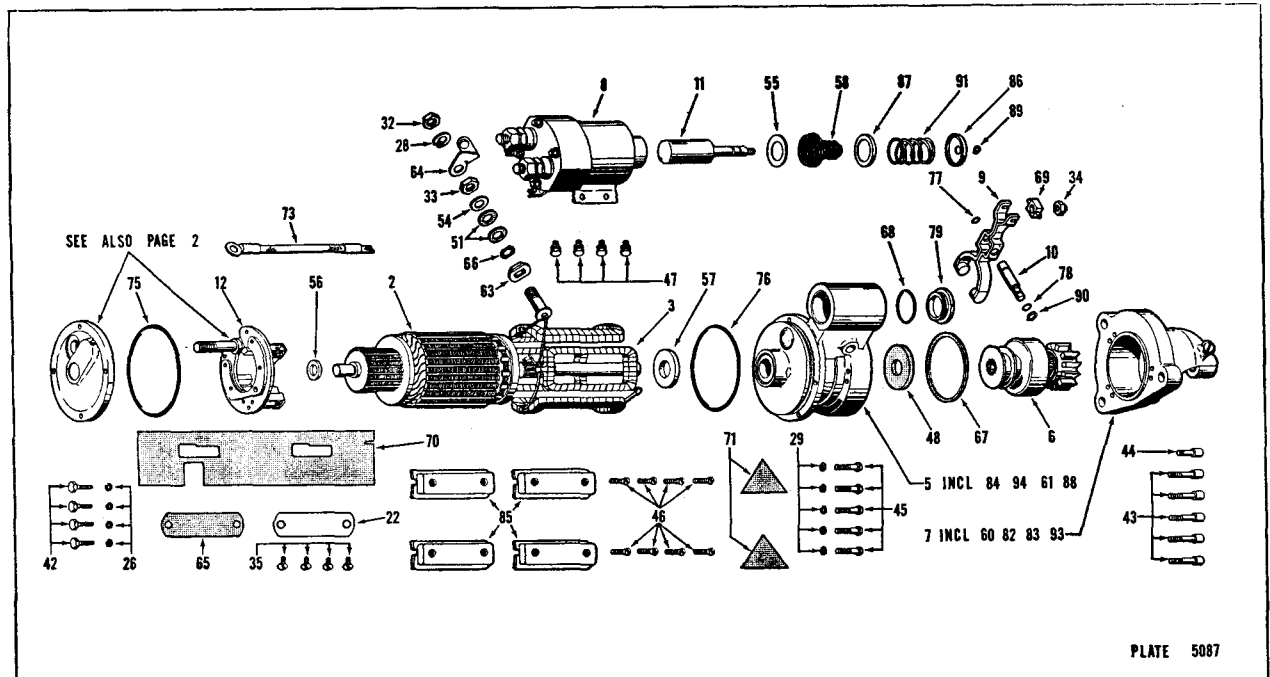
^AModels with threaded plug require 1964857 Gasket, 1949620 Insulator.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—(Continued)		
81	PLUG—Pipe—C.E. -----	453465	All
82	PLUG—Pipe—D.E. Housing ($\frac{1}{2}$ " Dia.) -----	453465	All
—	PLUG—Retainer—Oil Reservoir -----	9417501	All
83	PLUG—Pipe—D.E. Housing ($\frac{1}{4}$ " Dia.) -----	1961573	1113818; 20-7; 31-2; 40-5-6; 52-6-7-8-9; 64-5-7
84	PLUG—Pipe—Lever Housing -----	453465	All
85	POLE SHOE -----	1934477	1113831; 56-7; 70-4
85	POLE SHOE -----	1934478	All except 1113856-7
86	RETAINER—Shift Lever Spring ($\frac{1}{2}$ " Hole) -----	1948526	All
87	RETAINER—Shift Lever Spring ($1\frac{1}{4}$ " Hole) -----	1948520	All
88	SEAL—Oil Lever Housing -----	1918047	All
89	SNAP—Ring—Shift Lever Return Spring -----	9415235	All
90	SNAP—Ring—Lever Shaft Retainer -----	9415235	All
91	SPRING—Shift Lever Return -----	1948521	All
92	WICK—Oil—C.E. -----	1916439	All
93	WICK—Oil—Drive Housing -----	1916439	All
94	WICK—Oil—Lever Housing -----	1916439	All

*Drive could be either early design (with meshing spring visible) or later design (with meshing spring enclosed). Complete drives are interchangeable. However, the internal components are not interchangeable. Determine the Part No. of the drive being serviced and refer to Drive Group 7 for components.

Early Design	Late Design	Early Design	Late Design
1945487	800066	1951191	800072
1945879	800067	1952534	800073
1946945	800068	1953151	800074
1947920	800069	1964174	800075
1949450	800070	1965514	800076
1950586	800071	1967952	800077



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame C.E.	Arma- ture	Field Coil (4 coils)	Stud Terminal	Housing — Lever	Drive Assem.	Housing — Drive	Switch	Lever — Shift	Lever — Shaft	Plunger
	1	2	3	4	5	6	7	8	9	10	11
1113875	1951073	1945500	1946761	1950561	1947262	+ 800067	1945506	□ 1119848	1945484	1948529	1948522
1113876	"	"	1945496	"	"	+ 800066	"	□ "	"	"	"
1113877	"	"	1951048	"	1970898	+ "	"	□ 1119836	"	"	"
1113878	"	"	"	"	1945510	+ "	"	□ "	"	"	"
1113879	"	"	1945496	"	1947262	+ "	1946095	□ 1119848	"	"	"
1113880	"	"	"	"	"	+ 800070	1948099	□ "	"	"	"
1113881	"	"	1946761	"	1945510	+ 800073	1946095	□ "	"	"	"
1113882	"	"	1945496	"	1947262	+ 800070	1951064	□ "	"	"	"
1113883	†	"	"	"	"	+ 800066	1945506	□ "	"	"	"
1113884	"	"	1951048	"	1945510	▲ 1967779	1946575	□ 1119861	"	"	"
1113887	"	"	1945496	"	1947262	+ 800066	1945506	□ 1119848	"	"	"
1113888	"	1953150	1953153	"	1945510	+ 800074	"	□ "	"	"	"
1113889	"	1945500	1952406	"	1970900	+ 800067	"	□ 1119836	"	"	"
1113892	"	"	1945496	"	1947262	+ 800066	1955711	□ 1119848	"	"	"
1113895	"	"	"	"	1945510	+ "	1945506	□ "	"	"	"
1113898	"	"	"	"	"	+ "	1955711	□ "	"	"	"
1113899	"	"	1951048	"	"	+ "	1945506	□ 1119836	"	"	"
1113900	"	"	1945496	"	"	+ "	"	□ 1119848	"	"	"
1113902	"	"	"	"	"	+ "	1955711	□ "	"	"	"
1113905	"	"	"	"	801403	+ "	1949606	□ "	"	"	"
1113906	†	1945679	"	"	1945510	+ "	"	□ "	"	"	"
1113907	"	1945500	1946761	"	1970900	+ 800067	"	□ "	"	"	"
1113908	"	"	1951048	"	"	+ 800066	"	□ 1119836	"	"	"
1113909	"	"	"	"	1945510	+ "	1955711	□ "	"	"	"
1113910	"	"	1945496	"	"	+ "	1946575	□ 1119848	"	"	"
1113911	"	"	1951048	"	"	+ "	1945506	□ 1119836	"	"	"
1113914	"	"	1945496	"	1947262	+ "	"	□ 1119848	"	"	"
1113915	"	"	"	"	1945510	+ "	1955711	□ "	"	"	"
1113916	"	"	"	"	"	+ "	"	□ "	"	"	"

*For parts see footnote Page 4.

□ For parts see Switch—Group 101-A.

†If the armature has a shaft extension at the C.E.; use 1954321 C.E. frame.

▲Service by complete replacement.

Delco Remy

SERVICE PARTS CATALOG

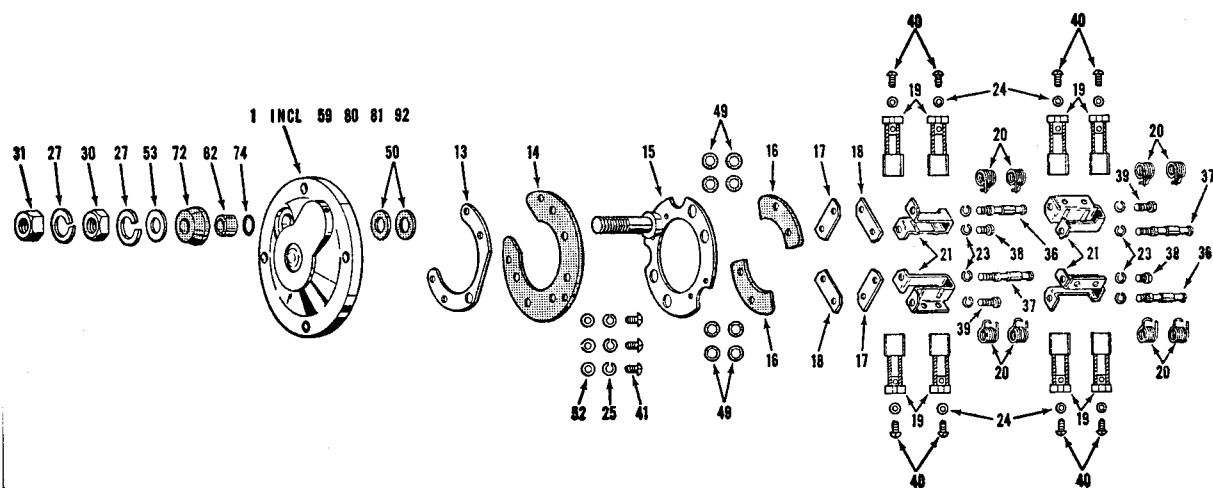


PLATE 5088

Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Plate Assem. — Less Brushes	Plate — Support	Insulator — Brush Plate	Plate & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 req'd)	Spring — Brush	Holder — Brush	Plate — Brush Cover
	12	13	14	15	16	17	18	19	20	21	22
1113875	1948515	1874847	1909523	1945518	1965093	1874848	1874851	1906986	1861785	1907475	*1945478
1113876	"	"	"	"	"	"	"	"	"	"	"
1113877	"	"	"	"	"	"	"	"	"	"	"
1113878	"	"	"	"	"	"	"	"	"	"	"
1113879	"	"	"	"	"	"	"	"	"	"	"
1113880	"	"	"	"	"	"	"	"	"	"	"
1113881	"	"	"	"	"	"	"	"	"	"	"
1113882	"	"	"	"	"	"	"	"	"	"	"
1113883	"	"	"	"	"	"	"	"	"	"	"
1113884	"	"	"	"	"	"	"	"	"	"	"
1113887	"	"	"	"	"	"	"	"	"	"	"
1113888	"	"	"	"	"	"	"	"	"	"	"
1113889	"	"	"	"	"	"	"	"	"	"	"
1113892	"	"	"	"	"	"	"	"	"	"	"
1113895	"	"	"	"	"	"	"	"	"	"	"
1113898	"	"	"	"	"	"	"	"	"	"	"
1113899	"	"	"	"	"	"	"	"	"	"	"
1113900	"	"	"	"	"	"	"	"	"	"	"
1113902	"	"	"	"	"	"	"	"	"	"	"
1113905	"	"	"	"	"	"	"	1946407	"	"	*1948513
1113906	"	"	"	"	"	"	"	1906986	"	"	*1945478
1113907	"	"	"	"	"	"	"	"	"	"	"
1113908	"	"	"	"	"	"	"	"	"	"	"
1113909	"	"	"	"	"	"	"	"	"	"	"
1113910	"	"	"	"	"	"	"	"	"	"	"
1113911	"	"	"	"	"	"	"	"	"	"	"
1113914	"	"	"	"	"	"	"	"	"	"	"
1113915	"	"	"	"	"	"	"	"	"	"	"
1113916	"	"	"	"	"	"	"	"	"	"	"

*Models with threaded plug require Part No. 1945356.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Screw	453435	All
24	Lock Washer—Brush Lead Attach. Screw	453844	All
25	Lock Washer—Brush Plate Assembly	453844	All
26	Lock Washer—C.E. Frame Attach. Screw	9421423	All
27	Lock Washer—C.E. Terminal Stud	9421427	All
28	Lock Washer—Field Terminal Stud	9421427	All
29	Lock Washer—Lever Housing Attaching Screw	9421423	All
NUTS			
30	Nut—C.E.—Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$)	120238	All
31	Nut—C.E.—Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$)	120378	All
32	Nut—Field Terminal Stud	120238	All except 1113905
32	Nut—Field Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$)	9413509	1113905
33	Nut—Field Terminal Stud	120238	All except 1113905
33	Nut—Field Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$)	9413509	1113905
34	Nut—Plunger Rod Guide Adjusting	9412305	All
SCREWS			
35	Screw—Brush Cover Plate Attaching	9414397	All
36	Screw—Brush Holder—Ground Brush—Long	1928500	All
37	Screw—Brush Holder—Ins. Brush—Long	1904982	All
38	Screw—Brush Holder—Ground Brush—Short	1914580	All
39	Screw—Brush Holder—Ins. Brush—Short	1968656	All
40	Screw—Brush Lead Attaching	453418	All
40	Screw—Brush Lead Attaching	453461	1113915-16
40	Screw—Brush Lead Attaching	1933271	1113911
41	Screw (& Washer)—Brush Plate Assem. Attaching	1847807	All
42	Screw—C.E. Frame Attaching	1914869	All
43	Screw—Drive Housing Attaching ($\frac{1}{8}$ -18x1 $\frac{1}{2}$)	1948536	All
44	Screw—Drive Housing Attaching ($\frac{1}{8}$ -18x $\frac{1}{2}$)	1948537	All
45	Screw—Lever Housing Attaching	1914869	All
46	Screw—Pole Shoe	1968396	All
47	Screw—& Lock Washer—Switch Attaching	1930611	All
WASHERS			
48	Washer—Brake Between Lever Hsg. & Drive	1911644	All
49	Washer—Brush Holder Screw—Ins. (Bushing)	1913080	All
50	Washer—C.E. Terminal Stud—Ins.	1861791	All
51	Washer—Field Terminal Stud—Ins. ($\frac{3}{8}$ x $\frac{1}{2}$ x1 $\frac{1}{8}$)	1903058	1113877-8-9
51	Washer—Field Terminal Stud—Ins.	1922457	All
52	Washer—Brush Plate Assem. Attach. Screw Plain	1913086	All
53	Washer—C.E. Terminal Stud—Plain	1914647	All
54	Washer—Field Terminal Stud—Plain	1914647	All
55	Washer—Shaft Lever Return Spring Retainer	1948519	All
56	Washer—Space—C.E.	1905014	All
57	Washer—Space—Between Armature & Lever Hsg.	1936466	All
MISCELLANEOUS			
58	BOOT—Plunger	801077	All
59	BUSHING—C.E. Frame	38273	All
60	BUSHING—Drive Housing	1942258	All
61	BUSHING—Lever Housing	1923484	All
62	BUSHING—Ins. C.E. Terminal Stud	*	All
63	BUSHING—Ins. Field Terminal Stud	x	All
64	CONNECTOR—Terminal to Switch	1945468	All
65	GASKET—Brush Cover Plate	1948512	1113905
65	GASKET—Brush Cover Plate	1945477	All except 1113905
66	GASKET—(Rubber) Field Terminal Stud	x	1113880-1-3-7-8; 95-8-9; 905-6-7-8; 10-14
67	GASKET—Between Lever & Drive Housing	1948538	1113905
67	GASKET—Between Lever & Drive Housing	1945476	All except 1113905
68	GASKET—Lever Housing Plug	1964857	All
70	INSULATOR—Field Coil—C.E.	1945479	All
71	INSULATOR—Field Coil—D.E.	1914873	All
72	INSULATOR—Terminal Stud—C.E.	*	All
73	LEAD (& Terminals) C.E. Terminal to Switch	1953236	All except 1113879
74	"O" RING—C.E. Terminal Stud	*	All except 1113876-8; 89; 902-5

* Use 1965472 Package (Includes Illus. Nos. 63 & 66.)

△ Models with threaded plug require 1964857 Gasket and 1949620 Insulator (for 1113905 use 1955990 Ins.).

* For service use 1851632 Terminal Insulator Pkg.

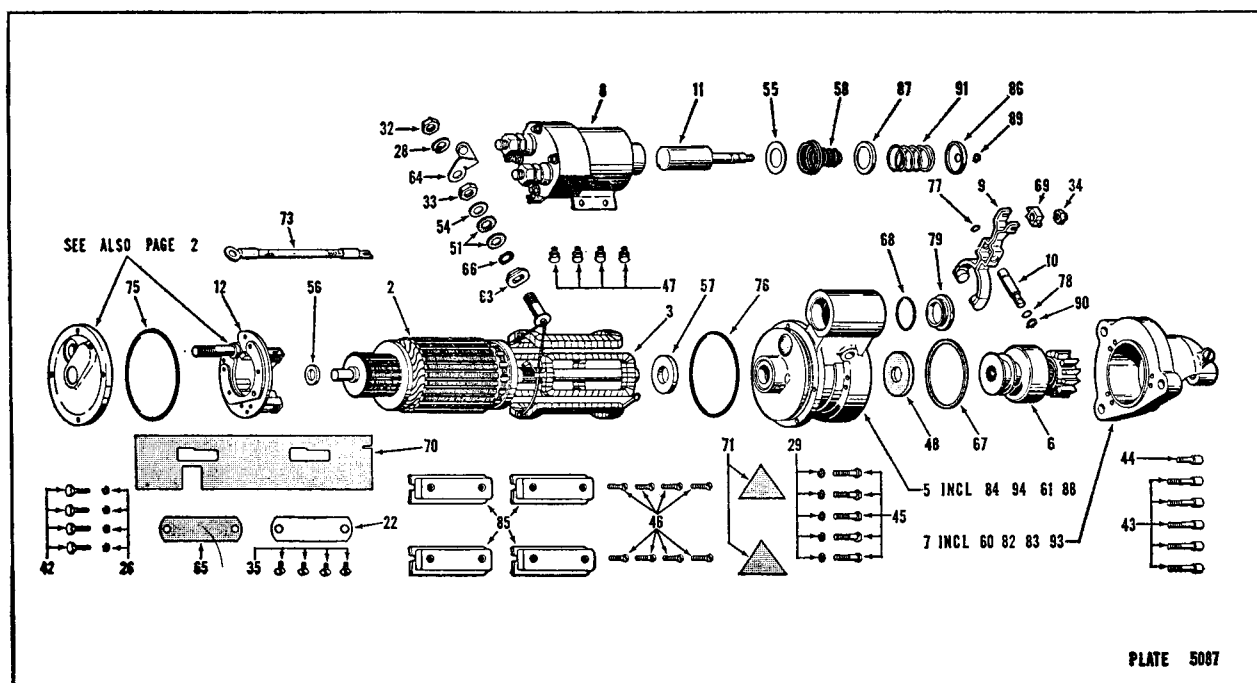
Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
MISCELLANEOUS— (Continued)			
75	"O" RING—Field Frame Seal—C.E. -----	1916272	1113880-1-3-7-8; 95; 898-9; 900-5-6-7-8; 10
76	"O" RING—Field Frame Seal—D.E. -----	1916272	1113880-1-3-7-8; 95
77	"O" RING—Shift Lever—($\frac{1}{2}$ " Dia.) -----	1921805	All
78	"O" RING—Shift Lever—($\frac{1}{4}$ " Dia.) -----	1914373	All
79	PLUG—Lever Housing Inspection -----	1945356	All
80	PLUG—Expansion—C.E. -----	103893	All except 1113883; 906
—	PLUG—Felt—Oil Reservoir -----	1955303	All
81	PLUG—Pipe—C.E. -----	453465	All
82	PLUG—Pipe—D.E. Housing ($\frac{1}{4}$ " Dia.) -----	453465	All
83	PLUG—Pipe—D.E. Housing ($\frac{1}{4}$ " Dia.) -----	1961573	1113880-1-2-3-7-8; 95-8; 900-5-6-7-8; 10
84	PLUG—Pipe—Lever Housing -----	453465	All
—	PLUG—Retaining—Oil Reservoir -----	9417501	All
—	PLUG—Rubber—In Nose Housing Holes -----	1949619	1113905-6-7-8
85	POLE—Shoe (View notched end face down— longer lip is on right) -----	1934477	1113875; 1113881-5-8-9; 902
85	POLE—Shoe (View notched end face down— longer lip is on left) -----	1934478	All
86	RETAINER—Shift Lever Spring ($\frac{1}{4}$ " Hole) -----	1948526	All
87	RETAINER—Shift Lever Spring ($\frac{1}{4}$ " Hole) -----	1948520	All
—	SEAL—Oil—C.E. Frame -----	1945697	1113883; 906
88	SEAL—Oil—Lever Housing -----	1918047	All
89	SNAP—Ring—Lever Shaft Retainer -----	9415235	All
90	SNAP—Ring—Shift Lever Return Spring -----	9415235	All
91	SPRING—Shift Lever Return -----	1948521	All
92	WICK—Oil—C.E. -----	1916439	All
93	WICK—Oil—Drive Housing -----	1916439	All
94	WICK—Oil—Lever Housing -----	1916439	All

*Drive could be either early design (with meshing spring visible) or later design (with meshing spring enclosed). Complete drives are interchangeable. However, the internal components are not interchangeable. Determine the Part No. of the drive being serviced and refer to Drive Group 7 for components.

Early Design	Late Design	Early Design	Late Design
1945487	800066	1951191	800072
1945879	800067	1952534	800073
1946945	800068	1953151	800074
1947920	800069	1964174	800075
1949450	800070	1965514	800076
1950586	800071	1967952	800077



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame C.E.	Armature	Field Coil (4 coils)	Stud Terminal	Housing — Lever	Drive Assem.	Housing — Drive	Switch	Lever — Shift	Lever — Shaft	Plunger
	1	2	3	4	5	6	7	8	9	10	11
1113917	1951073	1945500	1946761	1950561	1947262	+ 800067	1960648	□ 1119848	1945484	1948529	1948522
1113918	"	"	1945496	"	"	+ 800066	"	□ " "	"	"	"
1113920	"	"	"	"	"	"	1949606	□ " "	"	"	"
1113921	"	"	1951048	"	"	"	"	□ 1119836	"	"	"
1113923	"	"	1945496	"	1945510	+ 800068	"	□ 1119848	"	"	"
1113926	"	"	"	"	"	+ 800066	1955711	□ " "	"	"	"
1113927	"	"	1952406	"	1947262	+ 800067	1960648	□ 1119836	"	"	"
1113928	"	"	1945496	"	1945510	+ 800068	1949606	□ 1119848	"	"	"
1113931	"	"	"	"	"	+ 800066	1946575	□ 1119879	"	"	"
1113935	"	"	"	"	1947262	"	1949606	□ 1119848	"	"	"
1113936	"	"	1946761	"	1945510	+ 800073	"	□ " "	"	"	"
1113937	"	"	1951048	"	1947262	+ 800066	1960648	□ 1119836	"	"	"
1113938	"	"	1945496	"	1970900	"	1946095	□ 1119848	"	"	"
1113939	"	"	1951048	"	1945510	+ 800068	1949606	□ 1119836	"	"	"
1113941	"	"	1945496	"	1947262	+ 800069	"	□ 1119848	"	"	"
1113942	"	"	"	"	"	+ 800068	1970454	□ " "	"	"	"
1113945	"	"	1951048	"	"	▲ 1970711	"	□ 1119836	"	"	"
1113947	"	"	1945496	"	1951069	+ 800070	1949606	□ 1119848	"	"	"
1113948	"	"	"	"	1945510	+ 800066	1946575	□ " "	"	"	"
1113949	1967552	"	"	"	1947262	+ 800068	1969322	□ " "	"	"	"
1113950	1951073	"	"	"	"	+ " "	1949606	□ " "	"	"	"
1113951	"	"	"	"	"	"	"	□ " "	"	"	"
1113952	"	"	"	"	"	▲ 1967779	"	□ " "	"	"	"
1113953	"	"	1946761	"	1958020	+ 800067	1946095	□ 1115517	"	"	"
1113954	"	"	1951048	"	1945510	+ 800066	1949606	□ 1119836	"	"	"
1113955	"	"	1945496	"	"	▲ 1967779	"	□ 1119848	"	"	"
1113956	"	"	"	"	1947262	"	"	□ " "	"	"	"
1113957	"	"	"	"	1945510	"	"	□ " "	"	"	"
1113958	"	"	"	"	1947262	"	"	□ " "	"	"	"

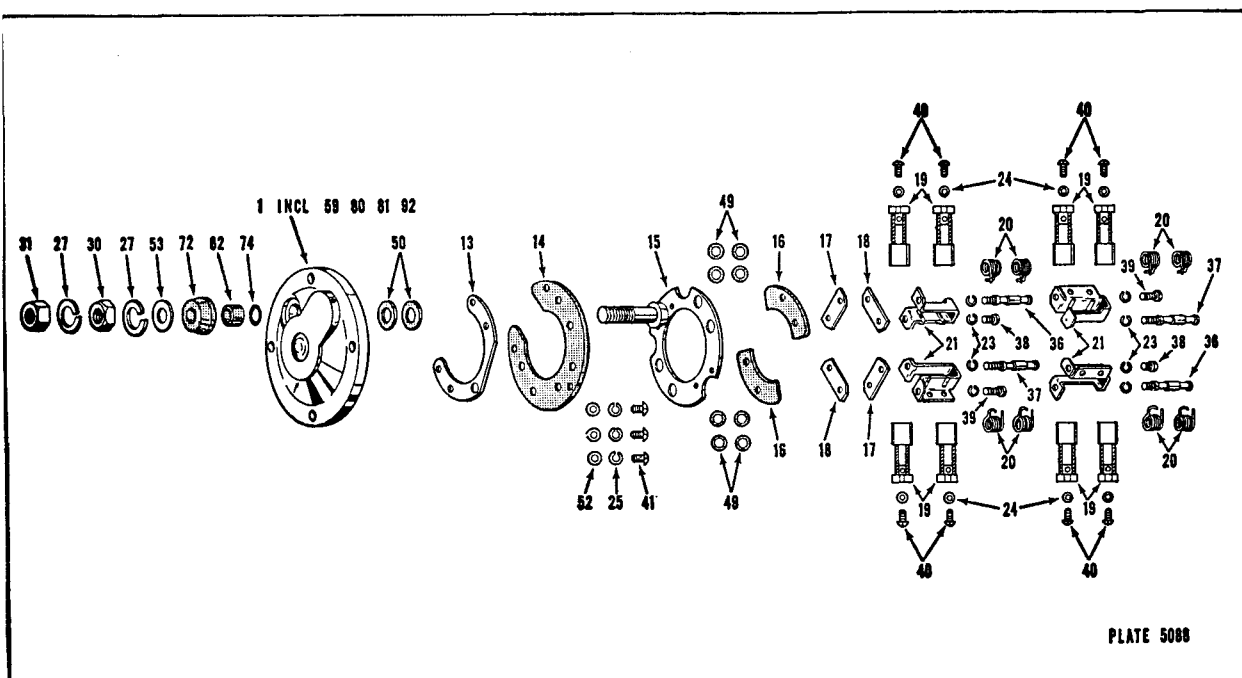
*For parts see footnote Page 4.

□ For parts see Switch—Group 101-A.

▲ Service by Complete replacement.

Delco Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Plate Assem. — Less Brushes	Plate — Support	Insulator — Brush Plate	Plate & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 req'd)	Spring — Brush	Holder — Brush	Plate — Brush Cover
	12	13	14	15	16	17	18	19	20	21	22
1113917	1948515	1874847	1909523	1945518	1965093	1874848	1874851	1906986	1861785	1907475	*1945478
1113918	"	"	"	"	"	"	"	"	"	"	"
1113920	1946753	"	"	1946754	"	"	"	"	"	"	"
1113921	1948515	"	"	1945518	"	"	"	"	"	"	"
1113923	"	"	"	"	"	"	"	"	"	"	"
1113926	"	"	"	"	"	"	"	"	"	"	"
1113927	"	"	"	"	"	"	"	"	"	"	"
1113928	1946753	"	"	1946754	"	"	"	"	"	"	"
1113931	1948515	"	"	1945518	"	"	"	"	"	"	"
1113935	"	"	"	"	"	"	"	"	"	"	"
1113936	"	"	"	"	"	"	"	"	"	"	"
1113937	"	"	"	"	"	"	"	"	"	"	"
1113938	"	"	"	"	"	"	"	"	"	"	"
1113939	"	"	"	"	"	"	"	"	"	"	"
1113941	"	"	"	"	"	"	"	"	"	"	"
1113942	"	"	"	"	"	"	"	"	"	"	"
1113945	"	"	"	"	"	"	"	"	"	"	"
1113947	"	"	"	1948516	"	1914644	1914640	1946407	"	"	*1948513
1113948	"	"	"	1945518	"	1874848	1874851	1906986	"	"	*1945356
1113949	"	"	"	"	"	"	"	"	"	"	*1945478
1113950	"	"	"	"	"	"	"	"	"	"	"
1113951	"	"	"	"	"	"	"	"	"	"	"
1113952	"	"	"	"	"	"	"	"	"	"	"
1113953	"	"	"	"	"	"	"	"	"	"	"
1113954	"	"	"	"	"	"	"	"	"	"	"
1113955	"	"	"	"	"	"	"	"	"	"	"
1113956	"	"	"	"	"	"	"	"	"	"	*1945356
1113957	"	"	"	"	"	"	"	"	"	"	* " "
1113958	"	"	"	"	"	"	"	"	"	"	* " "

*1945356 is a cover plug.

*Models with threaded plug require Part No. 1945356.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Screw	453435	All
24	Lock Washer—Brush Lead Attach. Screw	453844	All
25	Lock Washer—Brush Plate Assembly	453844	All
26	Lock Washer—C.E. Frame Attach. Screw	9421423	All
27	Lock Washer—C.E. Terminal Stud	9421427	All
28	Lock Washer—Field Terminal Stud	9421427	All
29	Lock Washer—Lever Housing Attaching Screw	9421423	All
NUTS			
30	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$)	9414418	All
31	Nut—C.E.—Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$)	120378	All except 1113920-8; 47
31	Nut—C.E. Terminal ($\frac{1}{2}$ -13x $\frac{1}{8}$)	9413509	1113947
32	Nut—Field Terminal Stud	9414418	All
33	Nut—Field Terminal Stud	9414418	All
34	Nut—Plunger Rod Guide Adjusting	9412305	All
SCREWS			
35	Screw—Brush Cover Plate Attaching	1964570	All
36	Screw—Brush Holder—Ground Brush—Long	1928500	All except 1113947
36	Screw—Brush Holder—Ground Brush—Long	1962048	1113947
37	Screw—Brush Holder—Ins. Brush—Long	1904982	All except 1113947
37	Screw—Brush Holder—Ins. Brush—Long	1962047	1113947
38	Screw—Brush Holder—Ground Brush—Short	1914580	All
39	Screw—Brush Holder—Ins. Brush—Short	1968656	All
40	Screw—Brush Lead Attaching	453418	All
41	Screw (& Washer)—Brush Plate Assem. Attaching	1847807	All
42	Screw—C.E. Frame Attaching	1914869	All
43	Screw—Drive Housing Attaching ($\frac{1}{8}$ -18x1 $\frac{1}{2}$)	1948536	All
44	Screw—Drive Housing Attaching ($\frac{1}{8}$ -18x $\frac{1}{2}$)	1948537	All
45	Screw—Lever Housing Attaching	1914869	All
46	Screw—Pole Shoe	1968396	All
47	Screw—& Lock Washer—Switch Attaching	1930611	All
WASHERS			
48	Washer—Brake Between Lever Hsg. & Drive	1911644	All
49	Washer—Brush Holder Screw—Ins. (Bushing)	1913080	All
—	Washer—Bushing—C.E. Terminal Stud	x	All except 1113954-5
50	Washer—C.E. Terminal Stud—Ins.	1861791	All except 1113920-8
51	Washers—Field Terminal Stud—Ins. ($\frac{1}{8}$ x $\frac{1}{2}$ x $\frac{1}{4}$)	1903058	1113921-7; 37
51	Washer—Field Terminal Stud—Ins.	1922457	All
52	Washer—Brush Plate Assem. Attach. Screw Plain	1913086	All
53	Washer—C.E. Terminal Stud—Plain	1914589	1113920-8
53	Washer—C.E. Terminal Stud—Plain	1914647	All except 1113920-8
54	Washer—Field Terminal Stud	1914647	All
55	Washer—Shaft Lever Return Spring Retainer	807736	All except 1113941-2-5-7
55	Washer—Shaft Lever Return Spring Retainer	1945474	1113941-2-5
55	Washer—Shaft Lever Return Spring Retainer	1948519	1113947-8-9; 50-1-2-3-4-5-6-7-8
56	Washer—Space—C.E.	1905014	All
56	Washer—Space—C.E.	1914842	1113920; 35-6-9; 47-8-9; 50-1-2-3-4-5-6-7-8
57	Washer—Space—Between Armature & Lever Hsg.	1936466	All
MISCELLANEOUS			
58	BOOT—Plunger	801077	All except 1113947
58	BOOT—Plunger	1949618	1113947
59	BUSHING—C.E. Frame	38273	All
60	BUSHING—Drive Housing	1942258	All
61	BUSHING—Lever Housing	1923484	All
62	BUSHING—Ins. C.E. Terminal Stud	x	All
63	BUSHING—Ins. Field Terminal Stud (Pkg.)	1965472	All
64	CONNECTOR—Terminal to Switch	1945468	All
65	GASKET—Brush Cover Plate	1945477	All except 1113947-8; 56-7-8
65	GASKET—Brush Cover Plate	1948519	1113947
67	GASKET—Between Lever & Drive Housing	1945476	All except 1113947

^AModels with threaded plug require Part No. 1964857.

*For service use 1851632 Terminal Insulator Pkg.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

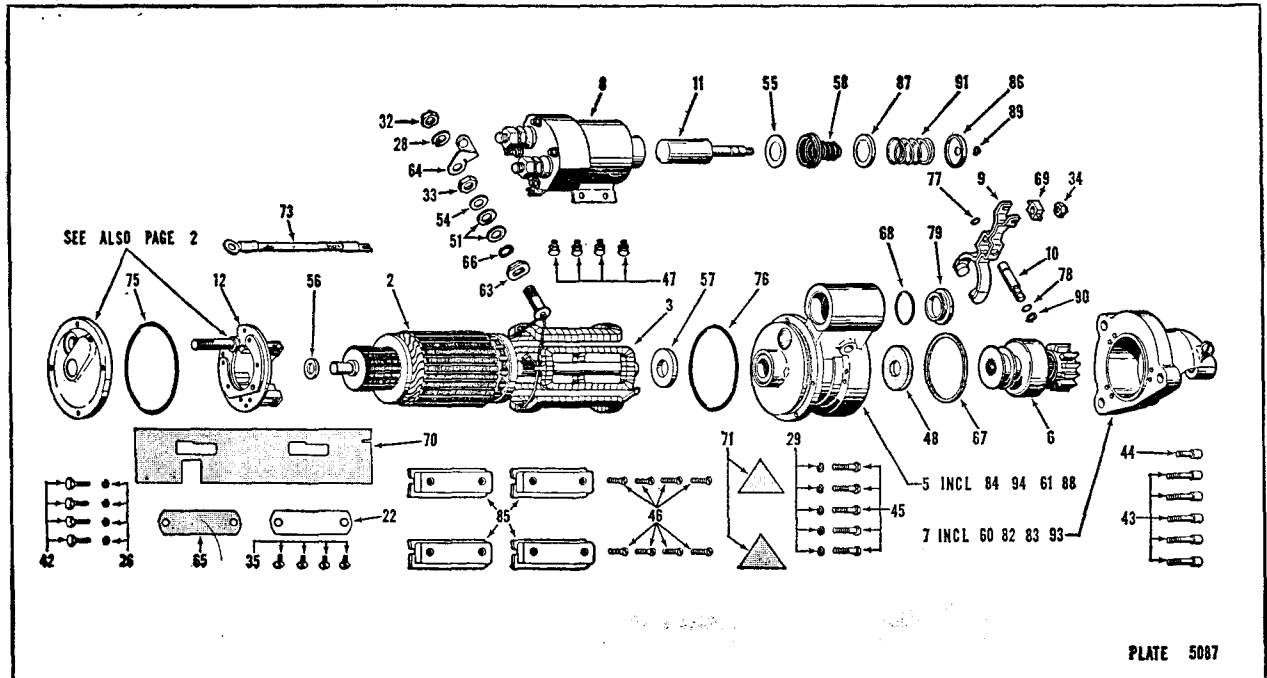
Illus. No.	Name	Part No.	Used on Models
MISCELLANEOUS—(Continued)			
—	GASKET—C.E. Reservoir	1933111	All
—	GASKET—D.E. Reservoir	1933111	1113947-8-9; 50-1-2-3-4-5-7
67	GASKET—Between Lever & Drive Housing	1948538	1113947
—	GASKET—Brush Cover Plug	1964857	1113948; 56-8
—	GASKET—Felt—Oil Reservoir—C.E.	1964857	1113941-2-5; 52-3-4-5
—	GASKET—Lever Housing Reservoir	1933111	All
68	GASKET—Lever Housing Plug	1964857	All
70	INSULATOR—Field Coil—C.E.	1913534	1113921-7; 39
70	INSULATOR—Field Coil—C.E.	1945479	All except 1113921-7; 39; 56-8
70	INSULATOR—Field Coil—C.E.	1955990	1113948; 56-7-8
71	INSULATOR—Field Coil—D.E.	1914873	All
72	INSULATOR—Terminal Stud—C.E.	x	All except 1113920-8
—	LEAD ASSEMBLY—Brush to Field	1953236	1113927; 47-9; 50-1-2-3-4-5
73	LEAD (& Terminals) C.E. Terminal to Switch	1953236	All except 1113920-8
74	"O" RING—C.E. Terminal Stud	x	All except 1113928
75	"O" RING—Field Frame—C.E.	1916272	1113923; 31; 47-8-9; 50-1-2-3
76	"O" RING—Field Frame Seal—D.E.	1916272	1113923; 47-8-9; 50-1
—	"O" RING—On Lever Hsg. and C.E. Frame	1916272	1113920-6; 31; 35-6-8; 41-2-5; 57-8
77	"O" RING—Shift Lever—($\frac{1}{2}$ " Dia.)	1921805	All
78	"O" RING—Shift Lever—($\frac{1}{4}$ " Dia.)	1914373	All
79	PLUG—Lever Housing	1945356	All
—	PLUG—Expansion—C.E. Reservoir	9417501	All
—	PLUG—Expansion—D.E. Reservoir	9417501	1113947-9; 50-1-2-3-4-5
—	PLUG—Expansion—Lever Housing Reservoir	9417501	1113947-8-9; 50-1-2-3-4-5-6-8
—	PLUG—Felt—Oil Reservoir—C.E.	1955303	All
—	PLUG—Felt—Oil Reservoir—Lever Hsg.	1955303	All
—	PLUG—Felt—Oil Reservoir Drive Housing	1955303	1113920-1-3-8; 35-6; 39; 41-2-5; 52-3-4-5
81	PLUG—Pipe—C.E.	453465	All
82	PLUG—Pipe—D.E. Housing ($\frac{1}{4}$ " Dia.)	453465	All
83	PLUG—Pipe—D.E. Housing ($\frac{1}{4}$ " Dia.)	1961573	1113920-6; 31-5-6
84	PLUG—Pipe—Lever Housing	453465	All
—	PLUG—Rubber Nose Housing Holes	1949619	1113936-9; 41-2-5; 56
85	POLE—Shoe—(View notched end frame down — longer lip on right)	1934477	1113917; 27; 36; 53
85	POLE—Shoe—(View notched end face down — longer lip on left)	1934478	All except 1113917; 27; 36; 53
86	RETAINER—Shift Lever Spring ($\frac{1}{4}$ " Hole)	1948526	All
87	RETAINER—Shift Lever Spring ($\frac{1}{4}$ " Hole)	1948520	All
88	SEAL—Oil—Lever Housing	1918047	All
89	SNAP—Ring—Lever Shaft Retainer	9415235	All
90	SNAP—Ring—Shift Lever Return Spring	9415235	All
91	SPRING—Shift Lever Return	1948521	All
92	WICK—Oil—C.E.	1916439	All
93	WICK—Oil—Drive Housing	1916439	All
94	WICK—Oil—Lever Housing	1916439	All

°Models with threaded plug require 1949620 C.E. Insulator (except 1113947 use 1955990).

*Drive could be either early design (with meshing spring visible) or later design (with meshing spring enclosed). Complete drives are interchangeable. However, the internal components are **not** interchangeable. Determine the Part No. of the drive being serviced and refer to Drive Group 7 for components.

Early Design	Late Design	Early Design	Late Design
1945487	800066	1951191	800072
1945879	800067	1952534	800073
1946945	800068	1953151	800074
1947920	800069	1964174	800075
1949450	800070	1965514	800076
1950586	800071	1967952	800077

*For service use 1851632 Terminal Insulator Pkg.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame C.E.	Arma- ture	Field Coil (4 coils)	Stud Terminal	Housing — Lever	Drive Assem.	Housing — Drive	Switch	Lever — Shift	Lever — Shaft	Plunger
	1	2	3	4	5	6	7	8	9	10	11
1113959.....	1951073	1945500	1945496	1950561	1947262	▲1970711	1949606	□1119848	1945484	1948529	1948522
1113960.....	"	"	"	"	"	"	"	□	"	"	"
1113961.....	"	"	1946761	"	"	▲1971277	1971278	□	"	"	"
1113962.....	"	"	1945496	"	"	▲1970711	"	□	"	"	"
1113963.....	"	"	1952406	"	"	▲1971277	"	□1119836	"	"	"
1113964.....	"	"	1951048	"	"	▲1970711	"	□	"	"	"
1113965.....	"	"	1945496	"	"	▲1967779	1949606	□1119848	"	"	"
1113966.....	"	"	"	"	1945510	▲	1946575	□	"	"	"
1113967.....	"	"	"	"	"	▲1970711	1949606	□	"	"	"
1113968.....	"	"	"	"	"	▲1967779	"	□	"	"	"
1113969.....	"	"	"	"	1947262	▲1970711	1970454	□	"	"	"
1113970.....	"	"	"	"	"	▲1967779	"	□	"	"	"
1113971.....	"	"	"	"	"	▲	"	□	"	"	"
1113972.....	"	"	"	"	"	▲	"	□	"	"	"
1113973.....	"	"	"	"	"	▲	"	□	"	"	"
1113974.....	"	"	"	"	1945510	▲	1946095	□	"	"	"
1113975.....	"	"	"	"	1947262	▲	1949606	□	"	"	"
1113976.....	"	"	"	"	1945510	▲	"	□	"	"	"
1113977.....	"	"	"	"	1951069	▲	"	□	"	"	"
1113978.....	"	"	"	"	1947262	▲	"	□	"	"	"
1113979.....	"	"	1951048	"	1945510	▲	"	□1119836	"	"	"
1113980.....	"	"	1945496	"	1947262	† 800066	"	□1119848	"	"	"
1113981.....	"	"	"	"	1951069	▲1967779	1955711	□	"	"	"
1113982.....	"	"	"	"	"	▲1970711	1949606	□	"	"	"
1113983.....	"	"	"	"	1947262	▲1967779	"	□	"	"	"
1113984.....	"	"	1946761	"	1958020	▲1970527	1946095	□1115517	"	"	"
1113986.....	"	"	1945496	"	1947262	▲1967779	1951064	□1119848	"	"	"
1113988.....	"	"	"	"	"	▲1971167	1949606	□	"	"	"

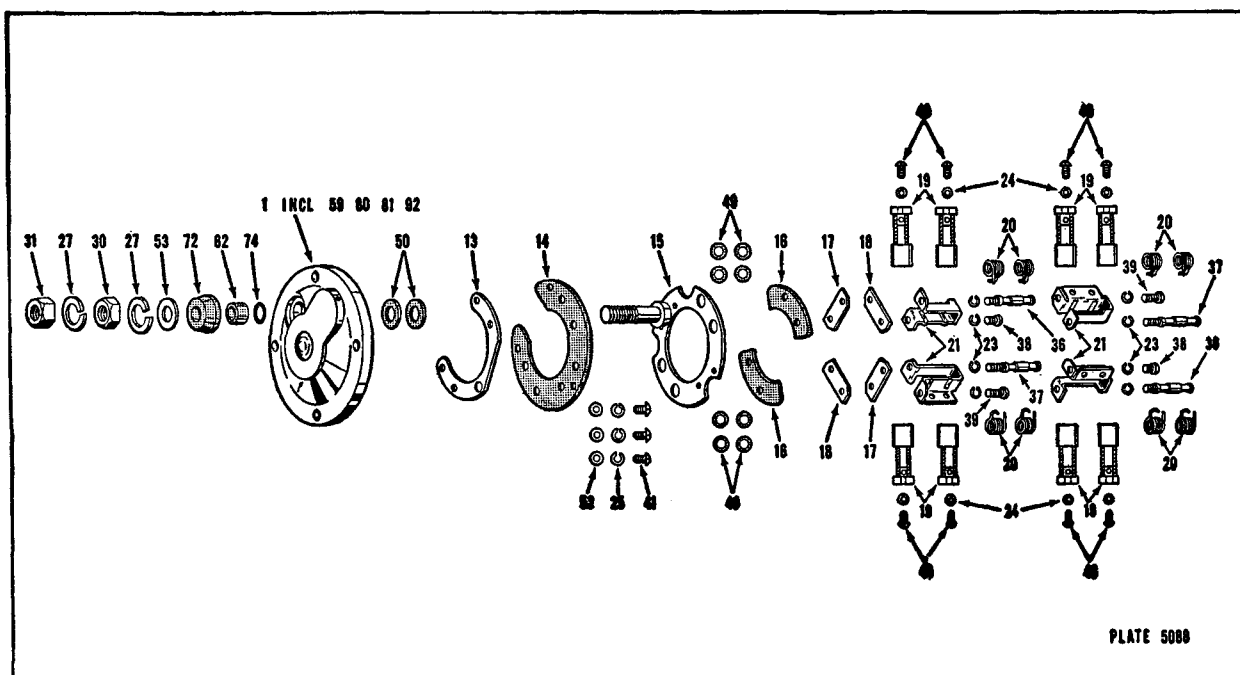
□For parts see Switch—Group 101-A.

▲Service by Complete replacement.

†For parts see Motor Drive—Group 7.

Delco Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Plate Assem. — Less Brushes	Plate — Support	Insulator — Brush Plate	Plate & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 req'd)	Spring — Brush	Holder — Brush	Plate — Brush Cover
	12	13	14	15	16	17	18	19	20	21	22
1113959.....	1948515	1874847	1909523	1945518	1965093	1874848	1874851	1906986	1861785	1907475	*1945356
1113960.....	"	"	"	"	"	"	"	"	"	"	* "
1113961.....	"	"	"	"	"	"	"	"	"	"	△1945478
1113962.....	"	"	"	"	"	"	"	"	"	"	△ "
1113963.....	"	"	"	"	"	"	"	"	"	"	△ "
1113964.....	"	"	"	"	"	"	"	"	"	"	△ "
1113965.....	"	"	"	"	"	"	"	"	"	"	△ "
1113966.....	"	"	"	"	"	"	"	"	"	"	△ "
1113967.....	"	"	"	"	"	"	"	"	"	"	△ "
1113968.....	"	"	"	"	"	"	"	"	"	"	△ "
1113969.....	"	"	"	"	"	"	"	"	"	"	△ "
1113970.....	"	"	"	"	"	"	"	"	"	"	*1945356
1113971.....	"	"	"	"	"	"	"	"	"	"	* "
1113972.....	"	"	"	"	"	"	"	"	"	"	* "
1113973.....	"	"	"	"	"	"	"	"	"	"	* "
1113974.....	"	"	"	"	"	"	"	"	"	"	△1945478
1113975.....	"	"	"	"	"	"	"	"	"	"	*1945356
1113976.....	"	"	"	"	"	"	"	"	"	"	* "
1113977.....	"	"	"	"	"	"	"	"	"	"	* "
1113978.....	"	"	"	"	"	"	"	"	"	"	* "
1113979.....	"	"	"	"	"	"	"	"	"	"	* "
1113980.....	"	"	"	"	"	"	"	"	"	"	* "
1113981.....	"	"	"	"	"	"	"	"	"	"	* "
1113982.....	"	"	"	"	"	"	"	"	"	"	* "
1113983.....	"	"	"	"	"	"	"	"	"	"	* "
1113984.....	"	"	"	"	"	"	"	"	"	"	* "
1113986.....	"	"	"	"	"	"	"	"	"	"	* "
1113988.....	"	"	"	"	"	"	"	"	"	"	* "

*1945356 is a cover plug.

△Models with threaded plug require Part No. 1945356.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Screw -----	453435	All
25	Lock Washer—Brush Plate Assembly -----	453844	All
26	Lock Washer—C.E. Frame Attach. Screw -----	9421423	All
27	Lock Washer—C.E. Terminal Stud -----	9421427	All
28	Lock Washer—Field Terminal Stud -----	9421427	All
29	Lock Washer—Lever Housing Attaching Screw -----	9421423	All
NUTS			
30	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$) -----	9414418	All
31	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{1}{8}$) -----	9413509	All
32	Nut—Field Terminal Stud -----	9414418	All
33	Nut—Field Terminal Stud -----	9414418	All
34	Nut—Plunger Rod Guide Adjusting -----	9412305	All
SCREWS			
35	Screw—Brush Cover Plate Attaching -----	1964570	1113961-2-3-4-5-6-7-8-9; 74
36	Screw—Brush Holder—Ground Brush—Long -----	1928500	All
37	Screw—Brush Holder—Ins. Brush—Long -----	1904982	All
38	Screw—Brush Holder—Ground Brush—Short -----	1914580	All
39	Screw—Brush Holder—Ins. Brush—Short -----	1968656	All
40	Screw—Brush Lead Attaching -----	453418	All
41	Screw (& Washer)—Brush Plate Assem. Attach. -----	1847807	All
42	Screw—C.E. Frame Attaching -----	1914869	All
43	Screw—Drive Housing Attaching ($\frac{3}{8}$ -18x1 $\frac{1}{2}$) -----	1948536	All
44	Screw—Drive Housing Attaching ($\frac{3}{8}$ -18x $\frac{1}{2}$) -----	1948537	All
45	Screw—Lever Housing Attaching -----	1914869	All
46	Screw—Pole Shoe -----	1968396	All
47	Screw—& Lock Washer—Switch Attaching -----	1930611	All
WASHERS			
48	Washer—Brake Between Lever Hsg. & Drive -----	1911644	All
49	Washer—Brush Holder Screw—Ins. (Bushing) -----	1913080	All
—	Washer—Bushing—C.E. Terminal Stud -----	1942969	1113950; 60-3-5-6-7-8-9; 74-5-6-7-9; 82-4-6
50	Washer—C.E. Terminal Stud—Ins. -----	1861791	All
51	Washer—Field Terminal Stud—Ins. -----	1922457	All
52	Washer—Brush Plate Assem. Attach. Screw Plain -----	1913086	All
53	Washer—C.E. Terminal Stud—Plain -----	1914647	All
54	Washer—Field Terminal Stud—Plain -----	1914647	All
55	Washer—Shaft Lever Return Spring Retainer -----	1948519	All
56	Washer—Space—C.E. -----	1914842	All
57	Washer—Space—Between Armature & Lever Hsg. -----	1936466	All
MISCELLANEOUS			
58	BOOT—Plunger -----	801077	All
59	BUSHING—C.E. Frame -----	38273	All
60	BUSHING—Drive Housing -----	1942258	All
61	BUSHING—Lever Housing -----	1923484	All
62	BUSHING—Ins. C.E. Terminal Stud -----	x	All
63	BUSHING—Ins. Field Terminal Stud (Pkg.) -----	1965472	All
64	CONNECTOR—Terminal to Switch -----	1945468	All
65	GASKET—Brush Cover Plate -----	1945477	1113961-2-3-4-5-6-7-8-9; 74
67	GASKET—Between Lever & Drive Housing -----	1945476	All
—	GASKET—C.E. Reservoir -----	1933111	All
—	GASKET—D.E. Reservoir -----	1933111	1113959; 60-5-6-7-8; 70-1-2-3-4-5-6-9; 80-1-2-3-4-6-8
—	GASKET—Cover Plug -----	1964857	1113959; 60-9; 70-1-2-3-4-5-6-7-8-9; 80-1-2-3-4-6-8
68	GASKET—Lever Housing Oil Reservoir -----	1933111	All
68	GASKET—Lever Housing Plug -----	1964857	All
70	INSULATOR—Field Coil—C.E.—(Glass Cloth) -----	1945479	1113961-2-3-4-5-6-7-8-9; 74-5
70	INSULATOR—Field Coil—C.E. -----	1914873	1113976-9; 82-3-4-6

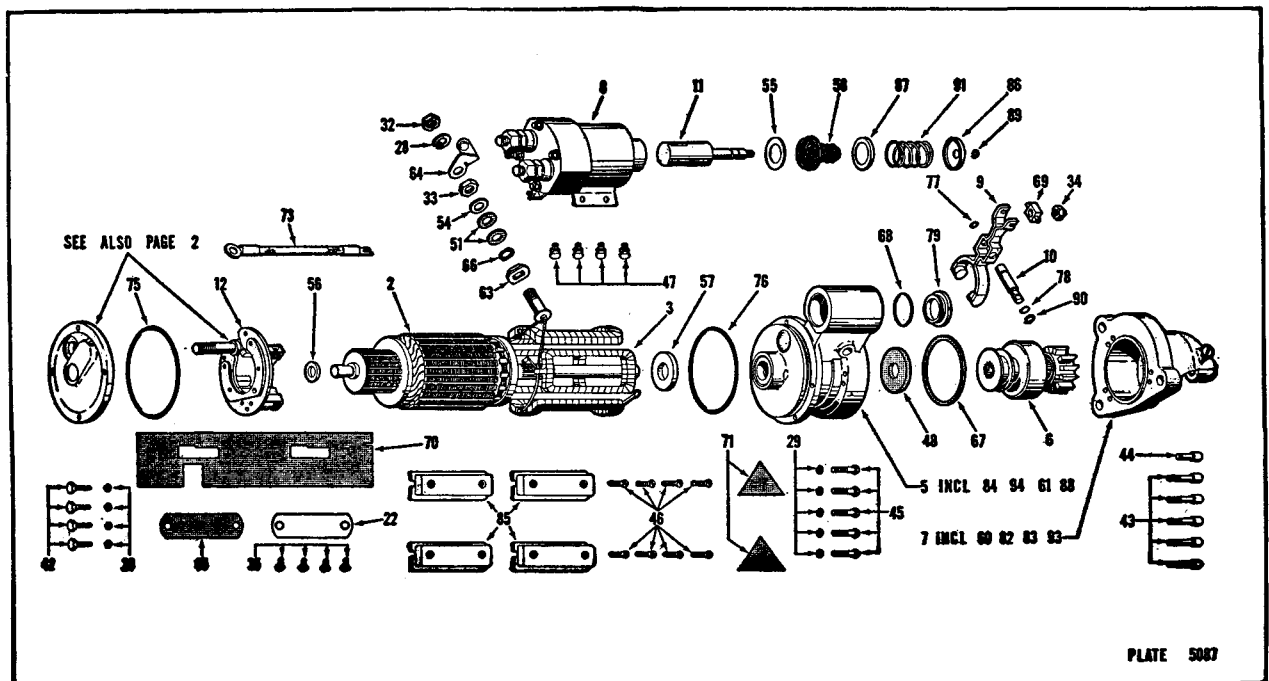
*Models with threaded plug require 1964857 Gasket and 1949620 Insulator.

*For service use 1851632 Terminal Insulator Pkg.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued)		
70	INSULATOR—Field Coil—C.E. -----	1955990	1113960
70	INSULATOR—Field Coil -----	1949620	1113959; 70-1-2-6-7-8-9; 81-2-3-4-6-8
71	INSULATOR—Field Coil—D.E.—(Triangular) -----	1914873	All
72	INSULATOR—Terminal Stud—C.E. -----	x	All
73	LEAD (& Terminals)—C.E.—Terminal to Switch -----	1953236	All
75	"O" RING—Field Frame—C.E. -----	1916272	1113959; 60-6-7-8-9; 74-5-6-7-9; 80-2-4
76	"O" RING—Field Frame Seal—D.E. -----	1916272	1113959; 60-6-7-8; 74-5-6-7-9; 80-2-4
77	"O" RING—Shift Lever—(1/2" Dia.) -----	1921805	All
78	"O" RING—Shift Lever—(1/4" Dia.) -----	1914373	All
—	"O" RING—Vibrator Dampener—Lever Hsg. -----	1945891	1113984
79	PLUG—Lever Housing Inspection -----	1945356	All
—	PLUG—Expansion—C.E. Reservoir -----	9417501	All
—	PLUG—Expansion—D.E. Reservoir -----	9417501	1113959; 60-5-6-7-8-9; 70-1-2-3-4-5-6-7-8-9; 80-1-2-3-4-8
—	PLUG—Expansion—Lever Housing Reservoir -----	9417501	All
—	PLUG—Felt—Oil Reservoir—C.E. -----	1955303	All
—	PLUG—Felt—Oil Reservoir—Lever Hsg. -----	1955303	All
—	PLUG—Felt—Oil Reservoir—Drive Hsg. -----	1955303	1113959; 60-5-6-7-8; 70-1-2-3-4-5-6-7-8-9; 80-1-2-3-4-8
81	PLUG—Pipe—C.E. -----	9427882	All
82	PLUG—Pipe—D.E. Housing (1/4" Dia.) -----	9427882	All
84	PLUG—Pipe—Lever Housing -----	9427882	All
—	PLUG—Rubber—Nose Housing Holes -----	1949619	1113960-5-7-8; 77-8
85	POLE—Shoe—(View notched end frame down — longer lop on right) -----	1934477	1113961-3; 84
85	POLE—Shoe—(View notched end frame down — longer lip on left) -----	1934478	1113959; 60-2-4-5-6-7-8-9; 70-1-2-3-4-5-6-7-8-9; 80-1-2-3-6-8
86	RETAINER—Shift Lever Spring (1/4" Hole) -----	1948526	All
87	RETAINER—Shift Lever Spring (1/4" Hole) -----	1948520	All
88	SEAL—Oil—Lever Housing -----	1918047	All
89	SNAP—Ring—Lever Shaft Retainer -----	9415235	All
90	SNAP—Ring—Shift Lever Return Spring -----	9415235	All
91	SPRING—Shift Lever Return -----	1948521	All
92	WICK—Oil—C.E. -----	1916439	All
93	WICK—Oil—Drive Housing -----	1916439	All
94	WICK—Oil—Lever Housing -----	1916439	All

*For service use 1851632 Terminal Insulator Pkg.



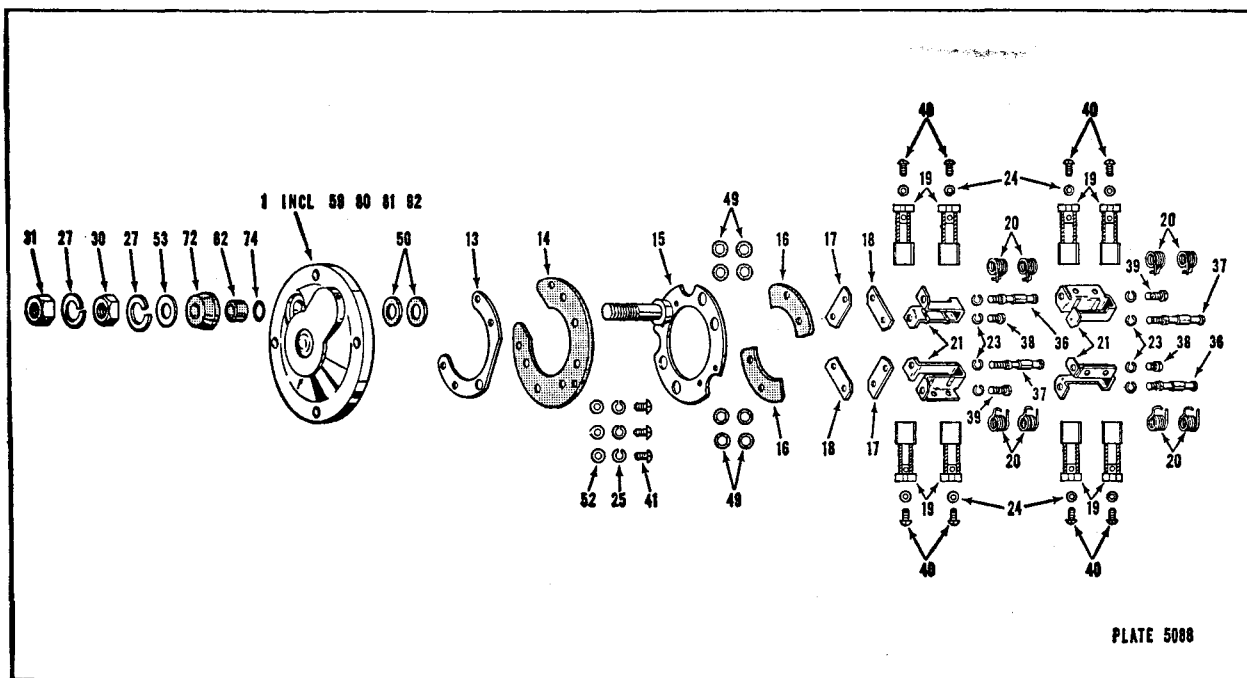
Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame C.E.	Arma- ture	Field Coil (4 coils)	Stud Terminal	Housing — Lever	Drive Assem.	Housing — Drive	Switch	Lever — Shift	Lever — Shaft	Plunger
	1	2	3	4	5	6	7	8	9	10	11
1113990.....	1951073	1945500	1945496	1950561	1951069	▲1970711	1847853	□1119848	1945484	1948529	1948522
1113991.....	"	"	"	"	"	† 800066	1949606	□ " "	"	"	"
1113992.....	"	"	"	"	"	▲1970711	"	□ " "	"	"	"
1113993.....	"	"	"	"	"	▲ " "	1967454	□ " "	"	"	"
1113994.....	"	"	"	"	"	▲1967779	1970454	□ " "	"	"	"

▲Service by Complete replacement.
†For part see Motor Drive—Group 7.

Delco Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Plate Assem. — Less Brushes	Plate — Support	Insulator — Brush Plate	Plate & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 req'd)	Spring — Brush	Holder — Brush	Plate — Brush Cover
	12	13	14	15	16	17	18	19	20	21	22
1113990.....	1948515	1874847	1909523	1945518	1965093	1874848	1874851	1906986	1861785	1907475	1948513
1113991.....	"	"	"	"	"	"	"	"	"	"	*1945356
1113992.....	"	"	"	"	"	"	"	"	"	"	* "
1113993.....	"	"	"	"	"	"	"	"	"	"	* "
1113994.....	"	"	"	"	"	"	"	"	"	"	* "

*1945356 is a cover plug.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

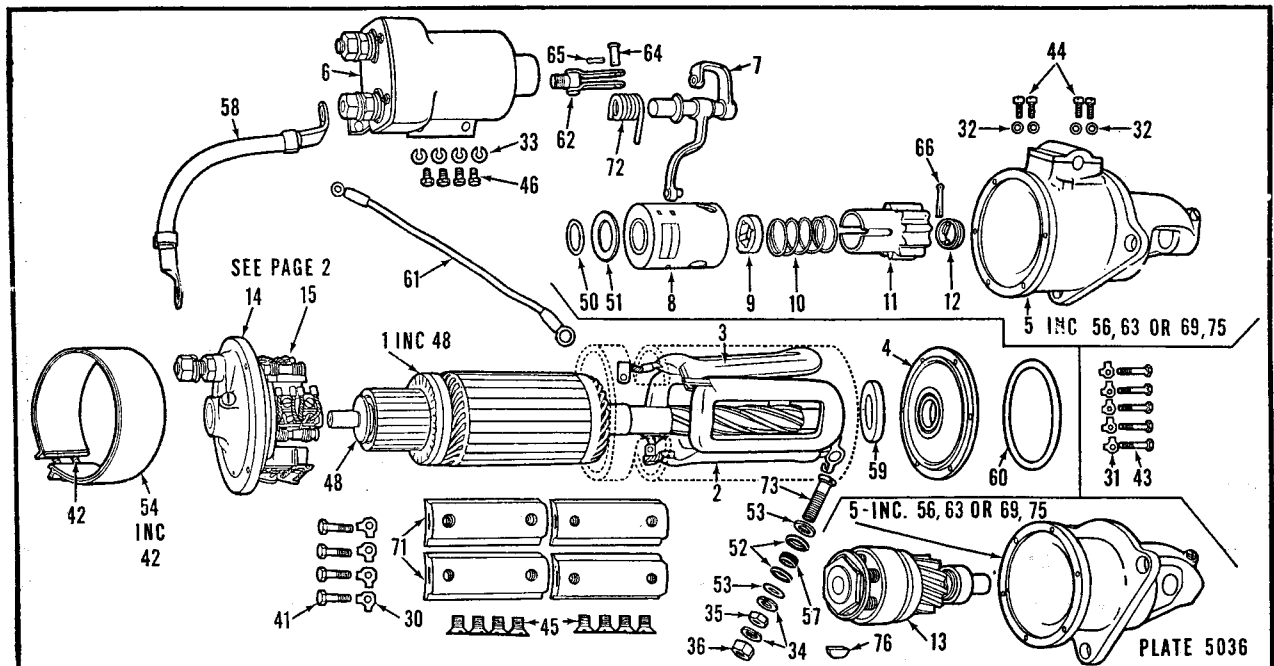
Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Screw -----	453435	All
25	Lock Washer—Brush Plate Assembly -----	453844	All
26	Lock Washer—C.E. Frame Attach. Screw -----	9421423	All
27	Lock Washer—C.E. Terminal Stud -----	9421427	All
28	Lock Washer—Field Terminal Stud -----	9421427	All
29	Lock Washer—Lever Housing Attaching Screw ----	9421423	All
NUTS			
30	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{5}{8}$) -----	9414418	All
31	Nut—C.E. Terminal Stud ($\frac{1}{2}$ -13x $\frac{7}{8}$) -----	9413509	All
32	Nut—Field Terminal Stud -----	9414418	All
34	Nut—Plunger Rod Guide Adjusting -----	9412305	All
SCREWS			
36	Screw—Brush Holder—Ground Brush—Long -----	1928500	All
37	Screw—Brush Holder—Ins. Brush—Long -----	1904982	All
38	Screw—Brush Holder—Ground Brush—Short -----	1914580	All
39	Screw—Brush Holder—Ins. Brush—Short -----	1968656	All
40	Screw—Brush Lead Attaching -----	453418	All
41	Screw (& Washer)—Brush Plate Assem. Attach. ----	1847807	1113990-1-2
42	Screw—C.E. Frame Attaching -----	1914869	All
43	Screw—Drive Housing Attaching ($\frac{5}{8}$ -18x1 $\frac{1}{2}$) -----	1948536	All
44	Screw—Drive Housing Attaching ($\frac{5}{8}$ -18x $\frac{3}{4}$) -----	1948537	All
45	Screw—Lever Housing Attaching -----	1914869	All
46	Screw—Pole Shoe -----	1964294	1113992
46	Screw—Pole Shoe -----	1968396	1113990-1-2-3-4
47	Screw—& Lock Washer—Switch Attaching -----	1930611	All
WASHERS			
48	Washer—Brake Between Lever Hsg. & Drive -----	1911644	All
49	Washer—Brush Holder Screw—Ins. (Bushing) -----	1913080	All
—	Washer—Bushing—C.E. Terminal Stud -----	*	All
50	Washer—C.E. Terminal Stud—Ins. -----	1861791	All
51	Washer—Field Terminal Stud—Ins. -----	1922457	All
52	Washer—Brush Plate Assem. Attach. Screw Plain --	1913086	All
53	Washer—C.E. Terminal Stud—Plain -----	1914647	All
54	Washer—Field Terminal Stud—Plain -----	1914647	All
55	Washer—Shaft Lever Return Spring Retainer -----	1948519	All
56	Washer—Space—C.E. -----	1914842	All
57	Washer—Space—Between Armature & Lever Hsg. -	1936466	All
MISCELLANEOUS			
58	BOOT—Plunger -----	801077	All
59	BUSHING—C.E. Frame -----	38273	All
60	BUSHING—Drive Housing -----	1942258	All
61	BUSHING—Lever Housing -----	1923484	All
62	BUSHING—Ins. C.E. Terminal Stud -----	*	All
63	BUSHING—Ins. Field Terminal Stud (Pkg.) -----	1965472	All
64	CONNECTOR—Terminal to Switch -----	1945468	All
67	GASKET—Between Lever & Drive Housing -----	1945476	All
—	GASKET—C.E. Reservoir -----	1933111	All
—	GASKET—D.E. Reservoir -----	1933111	All
—	GASKET—Cover Plug -----	1964857	All
68	GASKET—Lever Housing Oil Reservoir -----	1933111	All
68	GASKET—Lever Housing Plug -----	1964857	All
70	INSULATOR—Field Coil—C.E. -----	1914873	1113990-1-2-3-4
70	INSULATOR—Field Coil -----	1955990	1113990-1-2-3-4
72	INSULATOR—Terminal Stud—C.E. -----	*	All
73	LEAD (& Terminals)—C.E. Terminal to Switch ---	1953236	All
75	"O" RING—Field Frame—C.E. -----	1916272	1113990-1-2
76	"O" RING—Field Frame Seal—D.E. -----	1916272	1113990-1-2
78	"O" RING—Shift Lever—($\frac{1}{4}$ " Dia.) -----	1914373	All
78	"O" RING—Shift Lever— $\frac{1}{2}$ " Dia.) -----	1921805	All
79	PLUG—Lever Housing Inspection -----	1945356	All
—	PLUG—Expansion—C.E. Reservoir -----	9417501	All
—	PLUG—Expansion—D.E. Reservoir -----	9417501	All
—	PLUG—Expansion—Lever Housing Reservoir -----	9417501	All

*For service use 1851632 Terminal Insulator Pkg.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—(Continued)		
—	PLUG—Felt—Oil Reservoir—C.E. -----	1955303	All
—	PLUG—Felt—Oil Reservoir—Lever Hsg. -----	1955303	All
81	PLUG—Pipe—C.E. -----	9427882	All
82	PLUG—Pipe—D.E. Housing ($\frac{1}{2}$ " Dia.) -----	9427882	All
84	PLUG—Pipe—Lever Housing -----	9427882	All
—	PLUG—Rubber—Nose Housing Holes -----	1949619	All
85	POLE—Shoe—(View notched end frame down — longer lip on left) -----	1934478	1113990-1-2-3-4
86	RETAINER—Shift Lever Spring ($\frac{3}{8}$ " Hole) -----	1948526	All
87	RETAINER—Shift Lever Spring ($1\frac{3}{4}$ " Hole) -----	1948520	All
88	SEAL—Oil—Lever Housing -----	1918047	All
89	SNAP—Ring—Lever Shaft Retainer -----	9415235	All
90	SNAP—Ring—Shift Lever Return Spring -----	9415235	All
91	SPRING—Shift Lever Return -----	1948521	All
92	WICK—Oil—C.E. -----	1916439	All
93	WICK—Oil—Drive Housing -----	1916439	All
94	WICK—Oil—Lever Housing -----	1916439	All



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Arma- ture	(a) Field Coil — L.H.	(a) Field Coil — R.H.	†Plate — Center Bearing	Housing — Drive	Switch	Lever — Shift	Sleeve — Shift	Guide — Pinion	Spring — Meshing	Pinion —	Collar — Stop	Drive — Assem
	1	2	3	4	5	6	7	8	9	10	11	12	
1114000	1937111	1937117	1937121	1937113	1923287								*1937089
1114001	1929292	"	"	1909496	1909513	□1118095	1864012	1906082	1906081	1906080	1928985	1916223	
1114002	1929292	"	"	"	1909579	□1119851	"	"	"	"	"	"	
1114003	1937616	"	"	1909603	1909601								*1938010
1114004	1929292	1937612	1937612	1909496	1928983	□1119851	1864012	1906082	1928984	1906080	1928985	1916223	
1114005	"	"	"	1909603	1878404	□1119948	"	"	1906081	"	1944859	"	
1114006	1921580	1937667	1937667	1919849	1928983	□1119851	"	1907636	1922703	"	1922761	1916224	
1114007	"	"	"	1909496	1909579	□	"	"	"	"	"	"	
1114008	"	1938859	1938860	"	1909513	□1118095	"	"	1906149	"	1922761	"	
1114009	1912600	1937117	1937121	1937113	1885544	□1119851	"	1906082	1906081	"	1928985	1872650	
1114010	1937111	"	"	1937113	1933498								*1937675
1114011	1929292	1937612	1937612	1909603	1912997	□1118171	1864012	1906082	1928984	1906080	1928985	1916223	
1114012	1912600	"	"	1937113	1885530	□	"	"	1906081	"	1928985	1872650	
1114013	1937616	1937117	1937121	1909603	1935377								*1937688
1114014	1921580	1938859	1938860	1909496	1909579	□1119851	1864012	1907636	1906149	1906080	1922761	1916224	
1114015	1937616	"	"	1909603	1909601								*1938972
1114016	1910905	1937117	1937121	1910911	1911082								*1927104
1114017	1910905	"	"	"	"								1883489
1114018	1929292	1937612	1937612	1909603	1904975	*407-C	1879436	1906082	1906081	1906080	1928985	1916223	
1114019	1937616	1937117	1937121	"	1909601								*1938010
1114020	1929292	1937612	1937612	1909496	1919782	□1118095	1864012	1906082	1906081	1906080	1928985	1916223	
1114021	1937616	"	"	1909603	1922205								*1938010
1114022	1912600	"	"	1937113	1911323	□1119805	1864012	1906082	1906081	1906080	1928985	1872650	
1114023	1937111	1937117	1937121	"	1923287								*1937675
1114024	1918310	1937612	1937612	1918048	1929104	* 407-C	1914253						*1932605
1114025	1929292	1937612	1937612	1909496	1909579	□1119851	1864012	1906082	1906081	1906080	1928985	1916223	
1114026	"	"	"	"	1909513	□1118095	"	"	"	"	"	"	
1114027	"	"	"	"	"	□1119948	"	"	1928984	"	1928985	"	
1114028	1918310	"	"	1918048	1918044	□1119851	1914253						*1932605
1114029	1929292	"	"	1909496	1919782	□1119948	1864012	1906082	1928984	1906080	1928985	1916223	

□For parts see Switch—Group 101-A.

□For parts see Switch—Group 105.

*Service by complete replacement.

†Includes Oil Seal (70) when necessary.

(a) Field coils are located with terminal up and viewed from drive end.

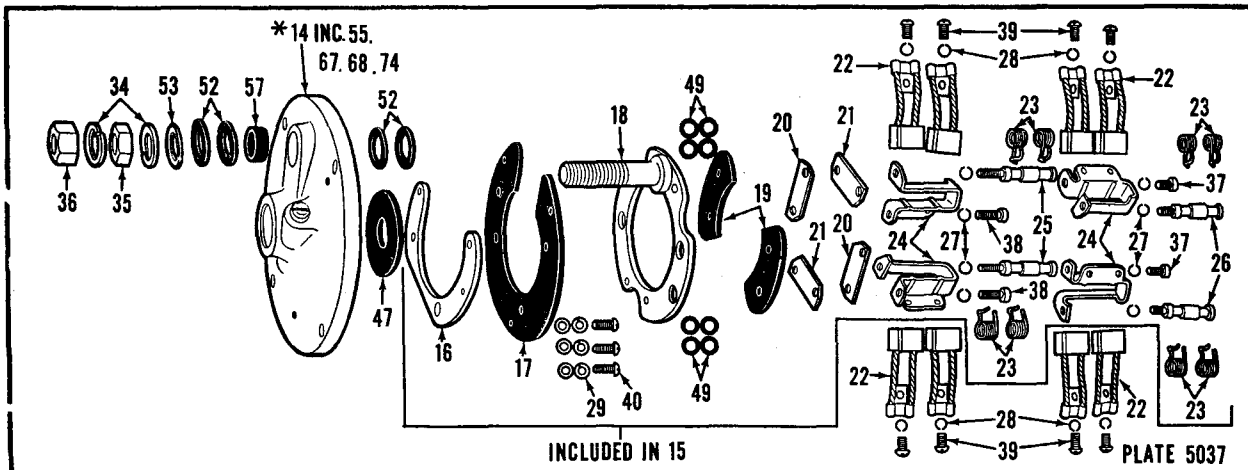
*For parts see Motor Drive Group 7.

*For parts see Motor Drive Group 1-A.

*Replaces Cranking Motor Group 75.

*For parts see Motor Drive—Group 9.

○For parts see Motor Drive—Group 1.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame — C.E.	Plate — Assem. Less Brushes	Plate — Support	Insulator — Brush Plate	Plate — & Stud	Insulator — Brush Holder	Plate — Space Ins. Holder	Plate — Space Grd. Holder	Brush (8 Req.) —	Spring — Brush	Holder — Brush	Screw — Ins. Holder	Screw — Grd. Holder
	14	15	16	17	18	19	20	21	22	23	24	25	26
1114000	1909514	1909527	1874847	1909523	1907467	1965093	1874848	1874851	1906951	1861785	1909521	1861786	1861787
1114001	"	"	"	"	"	"	"	"	1906909	"	"	"	"
1114002	"	"	"	"	"	"	"	"	"	"	"	"	"
1114003	"	"	"	"	"	"	"	"	"	"	"	"	"
1114004	"	"	"	"	"	"	"	"	"	"	"	"	"
1114005	"	"	"	"	"	"	"	"	"	"	"	"	"
1114006	"	"	"	"	"	"	"	"	"	"	"	"	"
1114007	"	"	"	"	"	"	"	"	"	"	"	"	"
1114008	1909514	"	"	"	"	"	"	"	"	"	"	"	"
1114009	"	"	"	"	"	"	"	"	1906951	"	"	"	"
1114010	"	1926146	"	"	1926142	"	"	"	1906909	"	"	"	"
1114011	1909514	1909527	"	"	1907467	"	"	"	"	"	"	"	"
1114012	"	"	"	"	"	"	"	"	"	"	"	"	"
1114013	"	"	"	"	"	"	"	"	"	"	"	"	"
1114014	"	"	"	"	"	"	"	"	"	"	"	"	"
1114015	"	"	"	"	"	"	"	"	"	"	"	"	"
1114016	"	"	"	"	"	"	"	"	"	"	"	"	"
1114017	"	"	"	"	"	"	"	"	"	"	"	"	"
1114018	"	"	"	"	"	"	"	"	"	"	"	"	"
1114019	"	"	"	"	"	"	"	"	"	"	"	"	"
1114020	"	"	"	"	"	"	"	"	"	"	"	"	"
1114021	1909514	"	"	"	"	"	"	"	"	"	"	"	"
1114022	"	"	"	"	"	"	"	"	"	"	"	"	"
1114023	"	"	"	"	"	"	"	"	"	"	"	"	"
1114024	"	"	"	"	"	"	"	"	"	"	"	"	"
1114025	"	"	"	"	"	"	"	"	"	"	"	"	"
1114026	"	"	"	"	"	"	"	"	"	"	"	"	"
1114027	"	"	"	"	"	"	"	"	"	"	"	"	"
1114028	"	"	"	"	"	"	"	"	"	"	"	"	"
1114029	"	"	"	"	"	"	"	"	"	"	"	"	"

*Includes Brake Washer (47).

Revised to November 1, 1968

SERVICE PARTS CATALOG

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
27	Lock Washer—Brush Holder Screw -----	453435	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
28	Lock Washer—Brush Lead Screw -----	453844	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
29	Lock Washer—Brush Plate Assem. Attach. Screw --	453844	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
30	Lock Washer—C.E. Frame Screw -----	9421423	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
31	Lock Washer—Drive Housing Screw -----	9421423	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
32	Lock Washer—Drive Housing Cover Screw -----	9421423	1114005-6-9-11-12-18; 22
—	Lock Washer—Field Coil Ground Screw -----	453435	1114004-5-6-7-11-12-18; 20-1-2-4-5-6-7-8-9
—	Lock Washer—Shift Lever Adjusting Screw -----	9421424	1114018; 24
33	Lock Washer—Switch Attaching Screw -----	9421423	1114018; 24
34	Lock Washer—Terminal Stud -----	9421427	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
NUTS			
—	Nut—Shift Lever Adjusting Screw -----	120368	1114018; 24
35	Nut—Terminal Stud ($\frac{1}{8}$ thk.) -----	120238	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
36	Nut—Terminal Stud ($\frac{1}{16}$ thk.) -----	120378	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
SCREWS			
37	Screw—Brush Holder—Grounded -----	1914580	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
38	Screw—Brush Holder—Insulated -----	1968656	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
39	Screw—Brush Lead Attaching -----	453418	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
40	Screw—Brush Plate Assem. Attaching -----	9417096	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
41	Screw—C.E. Frame Attaching -----	1914869	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
42	Screw—Cover Band -----	453479	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28x1 $\frac{1}{2}$) -----	1913128	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28x1) -----	1867877	1114024-8
43	Screw—Drive Housing Attaching ($\frac{1}{4}$ -28x1 $\frac{1}{2}$) -----	454336	1114024
44	Screw—Drive Housing Cover Attaching -----	455576	1114005-6-9-11-12; 22
44	Screw—Drive Housing Cover Attaching -----	453470	1114001-2-4-7-8-14; 20-5-6-7-9
44	Screw—Drive Housing Cover Attaching -----	455576	1114018
—	Screw—Field Coil Ground -----	454443	1114004-5-6-7-11-12-18; 20-1-2-4-5-6-7-8-9
45	Screw—Pole Shoe -----	1913960	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
—	Screw—Shift Lever Adjusting -----	1838393	1114024
—	Screw—Switch Lever Adjusting -----	1924734	1114018
46	Screw—Switch Attaching -----	273656	1114018; 24
46	Screw—Switch Attaching -----	1930611	1114001-1-2-4-5-6-7-8-9-11-12-14; 20-2-5-6-7-8-9
WASHERS			
47	Washer—Brake—C.E. (Fiber) -----	1858490	1114001-2-4-5-6-7-8-9-11-12-14-16-17-18; 20-2-5-6-7-9
48	Washer—Brake Shoe -----	1856819	1114001-2-4-5-6-7-9-11-12-16-17-18; 20-2-5-6-7-9
49	Washer—Ins. (Bushing) Brush Holder Screw -----	1913080	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
—	Washer—Plain—Brush Plate Assem. Screw -----	810794	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
—	Washer—Plain—Field Coil Ground Screw -----	1856056	1114004-5-6-7-11-12-18; 20-1-2-4-5-6-7-8-9
—	Washer—Space—Between Armature & Center Brg. -----	1921319	1114024-8
—	Washer—Space—Between Armature & Center Brg. -----	820155	1114016-17
50	Washer—Space—Between Center Bearing & Shift Sleeve -----	1906089	1114001-1-2-4-5-6-7-8-9-11-12-14-18; 20-2-5-6-7-9
—	Washer—Space—Between Center Bearing & Shift Sleeve -----	1911644	1114024-8

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illustration No.	Name	Part No.	Used on Models
	WASHERS—(Continued)		
—	Washer—Space—Between Center Bearing and Drive	1937837	1114033-13-15-19; 21
—	Washer—Space—Between Center Bearing and Drive	1936638	1114000-10; 23
51	Washer—Space—Cupped—Between Center Bearing and Shift Sleeve	1906090	1114001-2-4-5-6-7-8-9-11-12-14-18; 20-2-5-6-7-9
—	Washer—Space—D.E.	1907495	1114003-13-15-19; 21
—	Washer—Space—D.E.	1881771	1114000-10; 23
52	Washer—Ins. ($\frac{1}{8}$ O.D.) Terminal Stud	1861791	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
—	Washer—Ins. (1" O.D.) Terminal Stud	1922457	1114000-1-2-3-8-9-10-13-14-15-16-17-19; 23
53	Washer—Plain Terminal Stud	811912	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
—	Washer—Thrust—C.E.	1905014	1114000-3-10-13-15-19; 21-3-4-8
	MISCELLANEOUS		
54	BAND—Cover	1909550	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
55	BUSHING—C.E.	38273	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
56	BUSHING—D.E.	1856826	1114000
56	BUSHING—D.E.	1942995	1114003-13-15-19; 21
56	BUSHING—D.E.	825462	1114016-17
56	BUSHING—D.E.	1943580	1114028
56	BUSHING—D.E.	1938754	1114001-2-4-5-6-7-8-9-11-12-14-18; 20-2-5-6-7-9
56	BUSHING—D.E.	1943580	1114000; 10; 23-4
—	BUSHING—Center Bearing	1921660	1114001-2-3-4-5-6-7-8-11-13-14-15-18-19; 20-1-5-6-7-9
—	BUSHING—Center Bearing	1921660	1114000-9-10-12; 22-3
—	BUSHING—Center Bearing	1916389	1114024-8
—	BUSHING—Center Bearing	1916388	1114016-17
57	BUSHING—Ins. Terminal Stud	1946765	1114000-1-2-3-4-5-6-7-8-9-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
—	BUSHING—Ins. Field Terminal	1965472	1114000-1-2-3-8-9-10-13-14-15-16-17-19; 23
58	CABLE	1909848	1114001-2-4-5-6-7-8-9-11-12-14-18; 20-2-4-5-6-7-8-9
—	CLIP—Field Terminal & Coil	1937665	1114000-1-2-3-8-9-10-12-14-15-16-17-19; 23
59	COLLAR—Between Armature & Center Bearing (1 $\frac{1}{4}$ " O.D.)	1919853	1114001-2-3-4-5-6-7-8-11-13-14-15-19; 20-1-5-6-7-9
—	CONNECTOR—Switch	1909829	1114028
—	CONNECTOR—Switch	1907658	1114005; 29
—	EXTENSION—Shift Lever	1929106	1114024
60	GASKET—Center Bearing	1914867	1114001-4-7-8-14; 20-5-6-7-9
—	GASKET—On Shift Lever Shaft—"O" Ring	1909531	1114002-4-7-8-14; 20-5-6-7-9
—	GASKET—Copper—D.E. Housing Cover Screw	114659	1114001-2-4-7-8-14; 20-5-6-7-9
—	INSULATOR—Field Coil Triangle	1914873	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
61	LEAD—Switch To C.E. Terminal	1908675	1114001-2-8; 14
61	LEAD—Switch To C.E. Terminal	1945470	1114009
62	LINK (& Screw)—Assembly	1917672	1114028
62	LINK (& Screw)—Assembly	1881381	1114009-12; 22
62	LINK (& Screw)—Assembly	1909576	1114001-2-4-5-6-7-8-11-14; 20-5-6-7-9
—	OILER—Center Bearing	1919850	1114006-13; 21
—	OILER—In Drive Housing	1935402	1114013
—	PIN—Dowel—Shift Lever Shaft	455776	1114024-8
64	PIN—Shift Lever	1857826	1114001-2-4-5-6-7-8-9-11-12-14; 20-2-5-6-7-9
64	PIN—Shift Lever	1914258	1114028
—	PIN—Spring Retainer	1917678	1114028
—	PIN—Spring—Shift Lever Shaft	456390	1114024
65	PIN—Cotter—Shift Lever	112726	1114001-2-4-5-6-7-8-9-11-12-14; 20-2-5-6-7-8-9
66	PIN—Cotter—Pinion Stop	137204	1114001-2-4-5-6-7-8-11-14-18; 20-5-6-7-9
66	PIN—Cotter—Pinion Stop	454491	1114009-12; 22
—	PLATE—Wick Retainer—In Center Bearing	1921662	1114012; 22-3
67	PLUG—Expansion—C.E.	103893	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—(Continued)		
68	PLUG—Pipe—C.E. -----	453465	1114000-1-2-3-4-5-7-8-9-10-11-12-14-15-16-17-18-19; 20-2-3-4-5-6-7-8-9
68	PLUG—Pipe—C.E. -----	1919848	1114006-7-13; 21
—	PLUG—Pipe—In Center Bearing ($\frac{1}{8}$ Pipe Thrd.) --	453465	1114001-2-3-4-5-8-11-13-14-15-18-19; 20-1-5-6-7-9
69	PLUG—Pipe—In Drive Housing -----	453465	1114000-1-2-3-4-5-7-8-9-10-11-12-14-15-16-17-18-19; 20-2-3-4-5-6-7-8-9
69	PLUG—Pipe—In Drive Housing -----	1919852	1114006-21
—	RETAINER—Felt—In Center Bearing -----	1916386	1114016-17; 24-8
—	RETAINER—Plunger Spring -----	1917677	1114028
—	RING—Snap—Wick Retainer -----	1936649	1114000-9-10-12; 22-3
70	SEAL—Oil—In Center Bearing -----	1909498	1114001-4-7-8-14; 20-5-6-7-9
—	SHAFT—Shift Lever -----	1914257	1114024-8
71	SHOE—Pole (View notched end face down—Longer lip on right) -----	1934477	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
71	SHOE—Pole (View notched end face down—Longer lip on left) -----	1934478	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
72	SPRING—Shift Lever -----	1864020	1114001-2-4-5-6-7-8-9-11-12-14-18; 20-2-5-6-7-9
—	SPRING—Plunger Return -----	1917676	1114028
73	STUD—Field Terminal -----	1937115	1114000-1-2-3-8-9-10-13-14-15-16-17-19; 23
—	STUD—Terminal—C.E. -----	—	—
74	WICK—Oil—C.E. -----	1916439	1114000-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
75	WICK—Oil—D.E. -----	1916439	1114000-1-2-3-4-5-6-7-8-9-10-11-12-14-15-16-17-18-19; 20-1-2-3-4-5-6-7-8-9
75	WICK—Oil—D.E. -----	1919851	1114013
—	WICK—Oil—In Center Bearing -----	1916439	1114001-2-3-4-5-7-8-11-13-14-15-18-19; 20-1-5-6-7-9
—	WICK—Oil—In Center Bearing -----	1947350	1114000-9-10-12-16-17; 22-3-4-8
—	WICK—Oil—In Center Bearing -----	1919851	1114006-13; 21
76	WOODRUFF KEY -----	124546	1114016-17