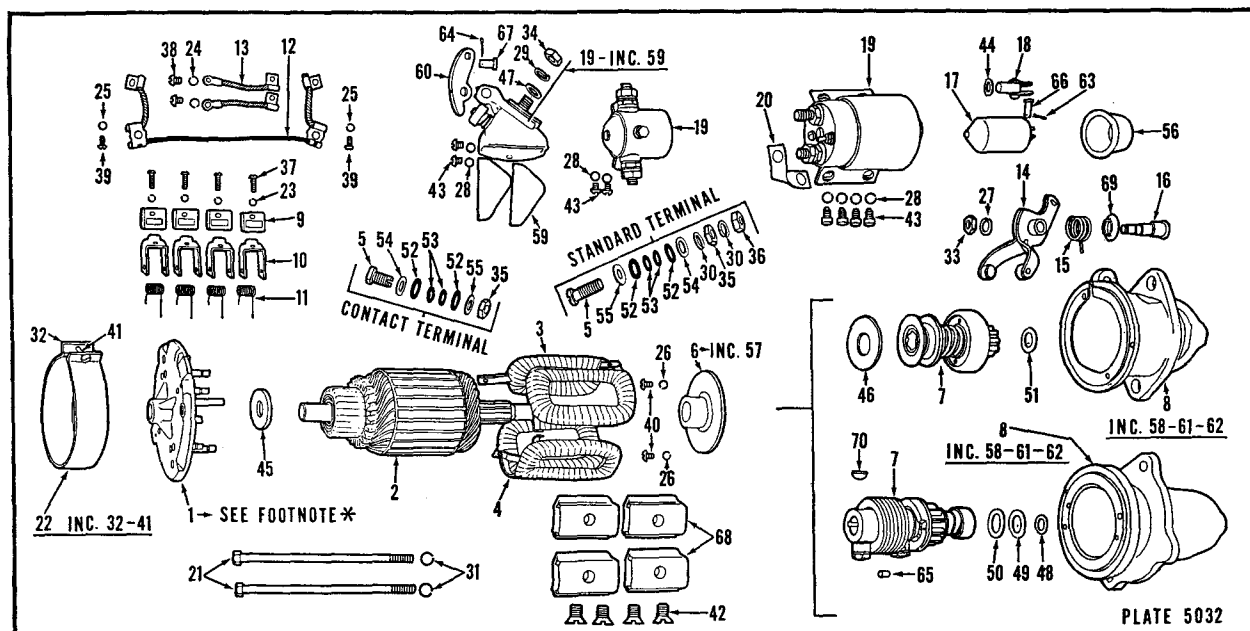




Illustrations are of Typical Parts only, which may vary in detail. For Parts not illustrated see Minor Parts Section.

Model	*Frame C. E.	Arma- ture	Field Coil Upper	Field Coil Lower	Stud Terminal	Plate Center Bearing	Drive Assem.	Housing Drive	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1107931	1908580	1917857	826282	826281	826938	820149	†1873789	1884845	811553	810226	813521
1107932	1864530	818002	"	"	"	1838667	○1884991	1884990	"	"	"
1107933	1908580	"	"	"	"	"	○1850844	1885887	"	"	"
1107934	"	1917855	"	"	"	"	†1873789	1886153	"	"	"
1107935	"	1917857	"	"	"	820149	†	1886248	"	"	"
1107936	"	"	"	"	"	"	†	1880378	"	"	"
1107937	"	1878077	"	"	"	1838667	†1904170	1904169	"	"	"
1107939	"	818002	"	"	"	"	○1850844	1908883	"	"	"
1107941	1908456	1917855	820153	820154	1913694	"	†1873789	1874003	"	"	"
1107942	1908580	822187	"	"	"	820149	†1909771	1909770	"	"	"
1107943	"	1878077	"	"	826938	1838667	†1878079	1910492	"	"	"
1107944	"	818002	"	"	"	"	○1850844	1910592	"	"	"
1107945	"	1917857	826282	826281	"	820149	†1873789	1911128	"	"	"
1107947	"	1917855	820153	820154	1913694	"	†	1881846	"	"	"
1107948	"	820158	826282	826281	826938	820149	†	1885447	"	"	"
1107949	"	1911763	"	"	"	"	○1868804	1911469	"	"	"
1107950	"	1911832	"	"	"	"	†1882549	1911833	"	"	"
1107951	1911916	1872505	817056	817055	1913694	"	○1868804	1911914	"	"	"
1107952	1908580	1917857	826282	826281	826938	820149	†1873789	1911971	"	"	"
1107953	"	1917857	"	"	"	"	†	1886248	"	"	"
1107955	"	1917855	"	"	"	"	†	1884699	"	"	"
1107956	1920427	"	"	"	"	"	†	1912452	"	"	"
1107957	1908580	"	"	"	"	"	†	1912389	"	"	"
1107958	1864530	818002	"	"	"	1838667	○1850844	1924299	"	"	"
1107959	1908580	1911832	"	"	"	"	†1882549	1911833	"	"	"
1107960	"	1917857	"	"	"	820149	†1873789	1913048	"	"	"
1813397	1850447	818002	"	"	"	1838667	○1850844	1813396	"	"	"
1814169	1908580	1917855	"	"	"	"	†1873789	1814170	"	"	"
1814231	"	"	1865302	820404	1913694	"	"	1814234	"	"	"
1814232	"	"	826282	826281	826938	"	"	1814235	"	"	"

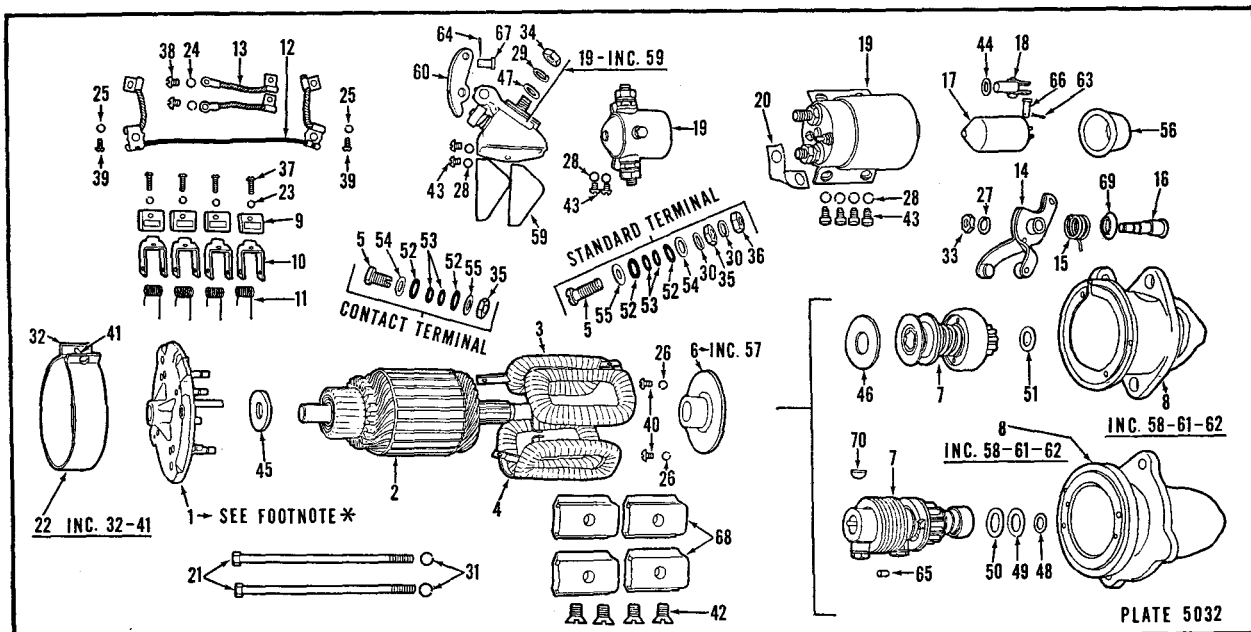
○For parts see Motor Drive—Group 1.

†For parts see Motor Drive—Group 4.

*For parts see Motor Drive—Group 5.

*C. E. Frame includes brush pins, oiler, oil wick, dowel pin, expansion plug and bushing, where necessary. See miscellaneous section for parts.

♠Serviced by U. M. S. Div. Canada.



Illustrations are of Typical Parts only, which may vary in detail. For Parts not illustrated see Minor Parts Section.

Model	Lead Brush Con- nector	Lead Brush Ground	Lever Shift	Spring Shift Lever	Stud Shift Lever	Plunger and Link	Link and Screw	Switch	Con- nector Switch	Bolt Thru	Band Cover
	12	13	14	15	16	17	18	19	20	21	22
1107931	819362	813554	1884808	1859742	1917078		1853301	●1118102	1933100	1932271	817114
1107932	"	"	"	"	"		"	"	"	"	1886923
1107933	"	"	"	"	"		"	"	"	"	817114
1107934	"	"	1884808	1859742	1917078		1873700	●1118102	1933100	"	"
1107935	"	"	"	"	"		1853301	●1118019	"	"	"
1107936	"	"	1853297	1845936	"		"	*1118101	1845937	"	"
1107937	"	"	"	"	"		"	"	"	"	"
1107939	"	"	"	"	"		"	"	"	"	1886923
1107941	"	"	1882494	1862705	1917078		"	820052	"	"	817114
1107942	"	"	1909772	"	1885817		"	1922176	"	"	1886923
1107943	"	"	"	"	"		"	□ 1462	1903905	"	817114
1107944	"	"	"	"	"		"	□ 1571	"	"	"
1107945	"	"	1930013	1845936	1917078		1853301	●1118141	1933100	"	"
1107947	"	"	1885353	1922876	"		"	820052	"	"	"
1107948	"	"	1930547	"	"	1912055	"	○1114311	1912390	"	"
1107949	"	"	"	"	"		"	"	"	"	"
1107950	"	"	"	"	"		"	"	"	"	"
1107951	"	"	"	"	"		"	1923480	"	"	1886923
1107952	"	"	1853297	1845936	1917078		1853301	*1118101	1845937	"	817114
1107953	"	"	1884808	1859742	"		"	●1118019	1933100	"	"
1107955	"	"	1884683	1862705	"	1912450	"	○1114311	1912149	"	"
1107956	"	"	1930547	1922876	"	1912055	"	○ "	1912390	"	"
1107957	"	"	"	"	"	"	"	○1114312	1912920	"	"
1107958	"	"	"	"	"	"	"	"	"	"	1886923
1107959	"	"	"	"	"	"	"	□ 1465	1878056	"	817114
1107960	"	"	1930547	1922876	1917078	1912055	"	○1114312	1912920	"	"
1813397	"	"	"	"	"	"	"	□ 1465	1878056	"	"
1814169	"	"	1912935	1922876	1917078	1912939	"	▲1118135	1912117	"	"
1814231	"	"	1885814	"	1885817	"	"	820052	"	"	"
1814232	"	"	1912935	1922876	1917078	1912939	"	▲1118135	1912117	"	"

- For Parts see Switch—Group 4.
- ▲ For Parts see Switch—Group 103-A.
- For Parts see Switch—Group 102.
- * For Parts see Switch—Group 103.
- For Parts see Switch—Group 103-B.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

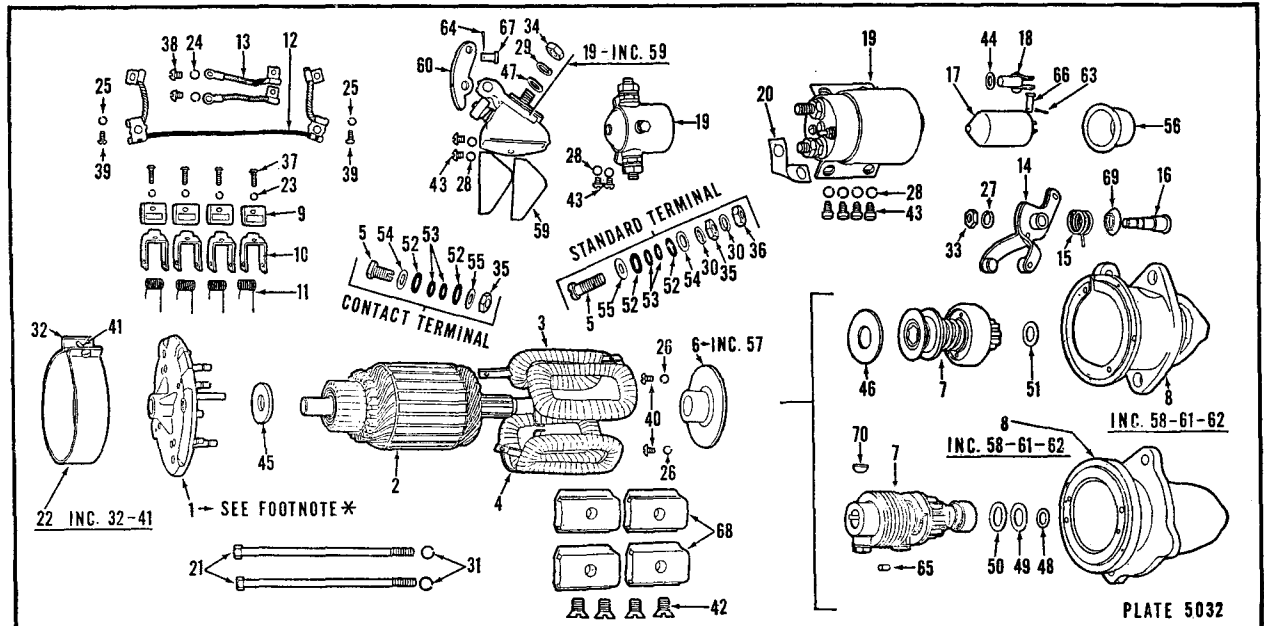
Illus. No.	Name	Part No.	Used on Models
LOCK WASHER			
23	Lock Washer—Brush Attaching Screw -----	456413	All
24	Lock Washer—Brush Ground Lead Screw -----	453844	All
25	Lock Washer—Brush Lead Screw—To Field Coil --	453435	All
25	Lock Washer—Center Bearing Screw -----	1962276	1107931-2-3-5-6-7; 42-3-5-8; 52-3-8; 60; 1813397
27	Lock Washer—Shift Lever Stud -----	9421425	1107931-4-5-6; 41-2-5-7-8; 52-3-5-6-7; 60; 1814169; 231-2
28	Lock Washer—Switch Attaching Screw -----	9421423	1107931-4-5-6; 45-8; 52-3-5-6-7; 60
28	Lock Washer—Switch Attaching Screw -----	453435	1107941-2-7; 51; 1814231
28	Lock Washer—Switch Attaching Screw -----	9421423	1107943-4; 59; 1813397
29	Lock Washer—Switch Terminal Nut -----	9421425	1107941-2-7; 51; 1814231
30	Lock Washer—Terminal Stud -----	9421425	1107931-2-3-4-5-6-7-9; 41-4-5-8-9; 50-2-3-5-6-7-8-9; 60; 1813397; 1814169; 232
31	Lock Washer—Thru Bolt -----	9421423	All
NUTS			
32	Nut—Cover Band Screw -----	453433	1107932-9; 42; 51-8
33	Nut—Shift Lever Stud -----	805258	1107931-4-5-6; 41-2-5-7-8; 52-3-5-6-7; 60; 1814169; 231-2
34	Nut—Switch Terminal -----	134566	1107941-2-7; 51; 1814231
35	Nut—Terminal Stud ($\frac{3}{8}$ thk.) -----	805258	1107931-2-3-4-5-6-7-9; 43-4-5-8-9; 50-2-3-5-6-7-8-9; 60; 1813397
35	Nut—Terminal Stud -----	1835299	1107951; 1814231
36	Nut—Terminal Stud ($\frac{3}{8}$ thk.) -----	805258	1107931-2-3-4-5-7-9; 43-4-5-8-9; 50-2-3-5-6-7-9; 60; 1813397; 1814169; 232
36	Nut Terminal Stud ($\frac{1}{4}$ thk.) -----	134566	1107936; 58
SCREWS			
37	Screw—Brush Attaching -----	454154	All
38	Screw—Brush Ground Lead -----	453647	All
39	Screw—Brush Lead To Field Coil -----	453463	All
40	Screw—Center Bearing Attaching -----	453319	1107931-2-3-5-6-7; 42-3-5-8; 52-3-8; 60; 1813397
41	Screw—Cover Band -----	453479	1107932-9; 42; 51-8
42	Screw—Pole Shoe -----	1913100	All
43	Screw—Switch Attaching -----	1917084	1107931-4-5-6; 43-4-5-8; 52-3-5-6-7-9; 60; 1813397; 1814169; 232
43	Screw—Switch Attaching ($10-32 \times \frac{1}{4}$) -----	453463	1107941-2-7; 1814231
43	Screw—Switch Attaching ($10-32 \times \frac{3}{8}$) -----	132900	1107951
WASHERS			
44	Washer—Adjusting Screw Space -----	1917114	1107931-4-5-6; 45; 52-3
45	Washer—C.E. Brake -----	818265	1107934; 41-7; 55-6-7; 1814169; 231-2
45	Washer—C.E. Space -----	1914842	1107931-2-3-4-5-7-9; 42-3-4-5-8-9; 50-1-2-3-8-9; 60; 1813397
46	Washer—D.E. Brake -----	821453	1107931-5-6; 45-8; 52-3; 60
46	Washer—Brake—D.E. -----	822190	1107942
47	Washer—Plain Switch Terminal -----	805790	1107941-2-7; 51; 1814231
8	Washer—D.E. Space ($\frac{3}{8} \times \frac{11}{16} \times \frac{1}{4}$) -----	1914842	1107932-3-7-9; 44; 51-8; 1813397
49	Washer—D.E. Space ($\frac{3}{8} \times 1 \frac{1}{8} \times \frac{1}{4}$) -----	1849774	1107932-3-9; 44; 58; 1813397
50	Washer—D.E. ($\frac{3}{8} \times 1 \frac{1}{8} \times \frac{1}{4}$) -----	809815	1107932-3-9; 44; 58; 1813397
51	Washer—D.E. Space -----	1928023	1107934; 41-7; 55-6-7; 60; 1814169; 231-2
51	Washer—D.E. Space -----	1853917	1107943
	Washer—Space—Shift Lever Stud -----	1933335	1107952
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.) -----	1913959	All
53	Washer—Terminal Stud Insulation ($\frac{3}{8}$ O.D.) -----	1913958	All
	Washer—Terminal Stud Klingtite -----	1837885	1107941-2-7
54	Washer—Terminal Stud Plain (Outside) -----	805790	1107931-2-3-4-5-6-7-9; 43-4-5-8-9; 50-1-2-3-5-6-7-8-9; 60; 1813397
54	Washer—Terminal Stud Plain (Outside) -----	812622	1107941-2-7; 1814169; 231-2
55	Washer—Terminal Stud Plain (Inside) -----	812622	1107941-2-7; 1814231
MISCELLANEOUS			
56	BOOT—Plunger -----	1912448	1107948; 55-6-7; 60
	BUSHING—C.E. -----	810620	1107951
	BUSHING—C.E. -----	1872678	1107932; 58
57	BUSHING—Center Bearing -----	820148	1107931-5-6; 42-5-8; 52-3; 60
57	BUSHING—Center Bearing -----	1838670	1107932-3-7; 43; 58; 1813397

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS (Continued)		
58	BUSHING—D.E. -----	1839345	1107934; 41-7; 53-5-6-7; 1814169; 231-2
58	BUSHING—D.E. -----	1872678	1107936; 48; 52; 60
58	BUSHING—D.E. -----	810620	1107931-3-5-9; 42-3-4-5; 51; 1813397
58	BUSHING—D.E. -----	826462	1107932-7; 58
	CLAMP—Wiring Harness -----	1885333	1107953
	COVER—Switch Connector -----	1845938	1107934-6; 52
	COVER—Switch Connector -----	1913136	1107955
	GASKET—Under Switch -----	1912376	1107951
59	INSULATION—Switch Side -----	816911	1107941-2-7; 51; 1814231
60	LEVER—Switch -----	1919434	1107951
	OILER—C.E. -----	114998	1107931-2-3-4-5-6-7-9; 43-4-8-9; 50-2-8-9; 60
	OIL WICK—C.E. -----	1919851	1107931-2-3-4-5-6-7-9; 43-4-8-9; 50-2-8-9; 60
61	OILER—D.E. -----	1868788	1107936; 48; 52
62	OILER—D.E. -----	114998	1107932; 49; 50-9
62	OIL WICK—D.E. -----	802697	1107936; 48; 52
62	OIL WICK—D.E. -----	1919851	1107932; 37; 40; 50-8-9
	PIN—Brush Holder Hinge -----	817313	All
	PIN—Brush Holder Stop -----	817314	All
	PIN & INSULATION—Brush Holder Hinge -----	812016	All
	PIN & INSULATION—Brush Holder Stop -----	812015	All
	PIN—Dowel—C.E. -----	809062	All
63	PIN—Cotter—Shift Lever Pin -----	112726	1107931-4-5-6; 45-8; 52-3-5-6-7; 60; 1819169; 232
64	PIN—Cotter—Switch Lever -----	137130	1107951
65	PIN—Dowel—D.E. -----	809593	All
66	PIN—Shift Lever -----	1884772	1107955
66	PIN—Shift Lever -----	1853305	1107931-4-5-6; 45-8; 52-3-6-7; 60; 1814169; 232
67	PIN—Switch Lever -----	1880254	1107951
	PIN—Thru Arm Shaft—For Drive Assembly -----	1882550	1107950-8
	PLUG—Expansion—C.E. -----	1865182	1107931-3-4-5-6-7-9; 43-4-8-9; 50-1-2; 60
	PLUG—Expansion—C.E. -----	810819	1107932; 58-9
	PLUG—Pipe—D.E. -----	103877	1107937
68	POLE Shoe -----	810601	All
69	SUPPORT—Shift Lever Spring -----	1835998	1107931-4-5-6; 41-5-7-8; 52-3-5-6-7; 60; 1814169; 232
70	WOODRUFF KEY -----	124546	1107922-3-7-9; 43-4-9; 51-8; 1813397

Revised to Sept. 1, 1969



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	*Frame — C. E.	Arma- ture	Field Coil — Upper	Field Coil — Lower	Stud — Terminal	Plate — Center Bearing	Drive Assembly	Housing — Drive	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1107962.....	1911916	1872505	817056	817055	826938		⊕1868804	1947559	811553	810226	813521
1107963.....	1908580	1847432	826282	826281	"	1838667	⊕1859546	1913605	"	"	"
1107964.....	"	818002	820153	820154	"		⊕1850844	1944915	"	"	"
1107965.....	"	1917855	826282	826281	"		⊕1873789	1914508	"	"	"
1107967.....	1935681	818002	"	"	"		⊕1850844	1914976	"	"	"
1107969.....	1908580	1917855	"	"	"		⊕1873789	1915659	"	"	"
1107970.....	"	818002	"	"	"		⊕1850844	1916397	"	"	"
1107971.....	1935681	"	"	"	"	1838667	⊕1882486	1916576	"	"	"
1107972.....	1908580	"	"	"	"		⊕1850844	1880925	"	"	"
1107973.....	"	1917857	"	"	"	820149	⊕1873789	1916665	"	"	"
1107974.....	1935681	1878077	"	"	"	1838667	⊕1881836	1916656	"	"	"
1107976.....	1908580	818002	820153	820154	"		⊕1850844	1963665	"	"	"
1107977.....	"	1878077	"	"	"	1838667	▲1964293	1916909	"	"	"
1107981.....	"	1917857	826282	826281	"	820149	⊕1873789	1918379	"	"	"
1107982.....	"	1919267	"	"	"		"	1918472	"	"	"
1107990.....	"	1878077	"	"	"	1838667	▲1964300	1920668	"	"	"
1107994.....	1920427	1917855	"	"	"		⊕1873789	1912389	"	"	"
1107996.....	1935681	818002	"	"	"		⊕1882486	1921425	"	"	"
1107997.....	1908580	1919267	"	"	"		⊕1873789	1922338	"	"	"
1107999.....	1935681	818002	"	"	"		⊕1882486	1922154	"	"	"
1108001.....	1908580	1917857	"	"	"	820149	⊕1873789	1922541	"	"	"
1108003.....	"	"	820153	820154	1913694	"	"	1922704	"	"	"
1108006.....	1935681	818002	"	"	826938	1838667	⊕1850844	1924299	"	"	"
1108007.....	1908580	1917855	826282	826281	"		⊕1873789	1923750	"	"	"
1108008.....	"	1878077	820153	820154	"	1838667	▲1922266	1910492	"	"	"
1108009.....	1935681	818002	826282	826281	"	"	⊕1850844	1924299	"	"	"
1108010.....	1908580	1847432	"	"	"		⊕1859020	1924146	"	"	"
1108012.....	1935681	818002	817056	817055	1913694	1838667	⊕1868804	1924468	"	"	"
1108014.....	1925187	1878077	"	"	826938	1880469	▲1954437	1942941	"	"	"
1108016.....	1935681	818002	"	"	1913694	1838667	⊕1868804	1925547	"	"	"

*C. E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing. See Miscellaneous Section for parts.

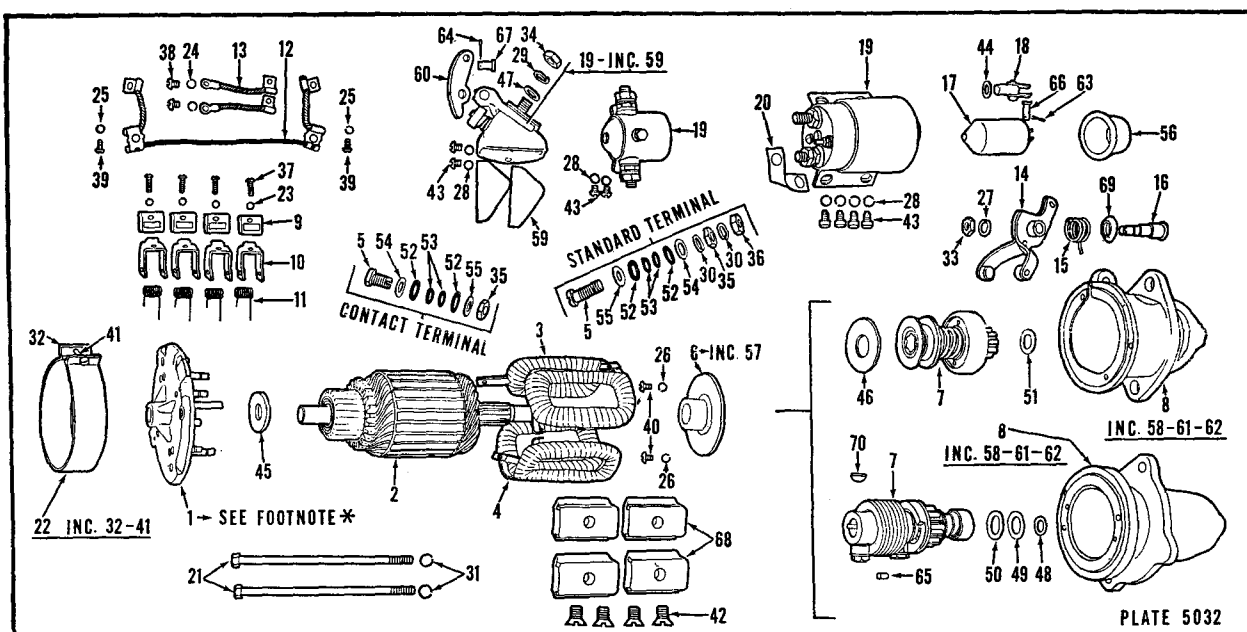
*For parts see Motor Drive—Group 1.

†For parts see Motor Drive—Group 5.

†For parts see Motor Drive—Group 4.

[▲]Service by complete replacement.

Delco-Remy SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	Lead Brush Connector	Lead Brush Ground	Lever Shift	Spring Shift Lever	Stud Shift Lever	Plunger and Link	Link and Screw	Switch	Connector Switch	Bolt Thru	Band Cover
	12	13	14	15	16	17	18	19	20	21	22
1107962	819362	813554								1932271	1886923
1107963	"	"						1465	1903905	"	817114
1107964	"	"						1878056	1878056	"	1886923
1107965	"	"	1930547	1922876	1917078	1912055		1114311	1912390	"	817114
1107967	"	"						1465	1878056	"	"
1107969	"	"	▲	1915667		1915660		1114312	1845937	"	1886923
1107970	"	"						1465	1903905	"	817114
1107971	"	"								"	1886923
1107972	"	"						1465	1878056	"	817114
1107973	"	"	1930547	1922876	1917078	1912055		1114311	1912390	"	"
1107974	"	"						1465	1878056	"	1886923
1107976	"	"						"	"	"	817114
1107977	"	"						"	1903905	"	1886923
1107981	"	"	1930547	1922876	1917078	1912055		1114312	1919893	"	817114
1107982	"	"	▲	"		1919250		1118156	1845937	"	1886923
1107990	"	"						1465	1878056	"	817114
1107994	"	"	1930547	1922876	1917078	1912055		1114312	1912920	"	"
1107996	"	"						1465	1878056	"	"
1107997	"	"	▲	1922876		1919250		1118156	1924501	"	1886923
1107999	"	"						1465	1878056	"	"
1108001	"	"	1930547	1922876	1917078	1912055		1114312	1919893	"	817114
1108003	"	"	1901095		1868003			820052		"	"
1108006	"	"						1465	1878056	"	"
1108007	"	"	1930547	1922876	1917078	1912055		1114311	1912390	"	"
1108008	"	"						1465	1903905	"	"
1108009	"	"						"	1878056	"	"
1108010	"	"						"	"	"	1886923
1108012	"	"						1932131		"	"
1108014	"	"						1110799	1903905	"	1925190
1108016	"	"						1932131		"	1886923

▲For parts see Switch—Group 103-A.

□For parts see Magnetic Switch—Group 4.

▲Lever (& Shaft)—1915664 Lever (Lower)— 1915662.

○For parts see Switch Group 103-B.

MINOR PARTS SECTION

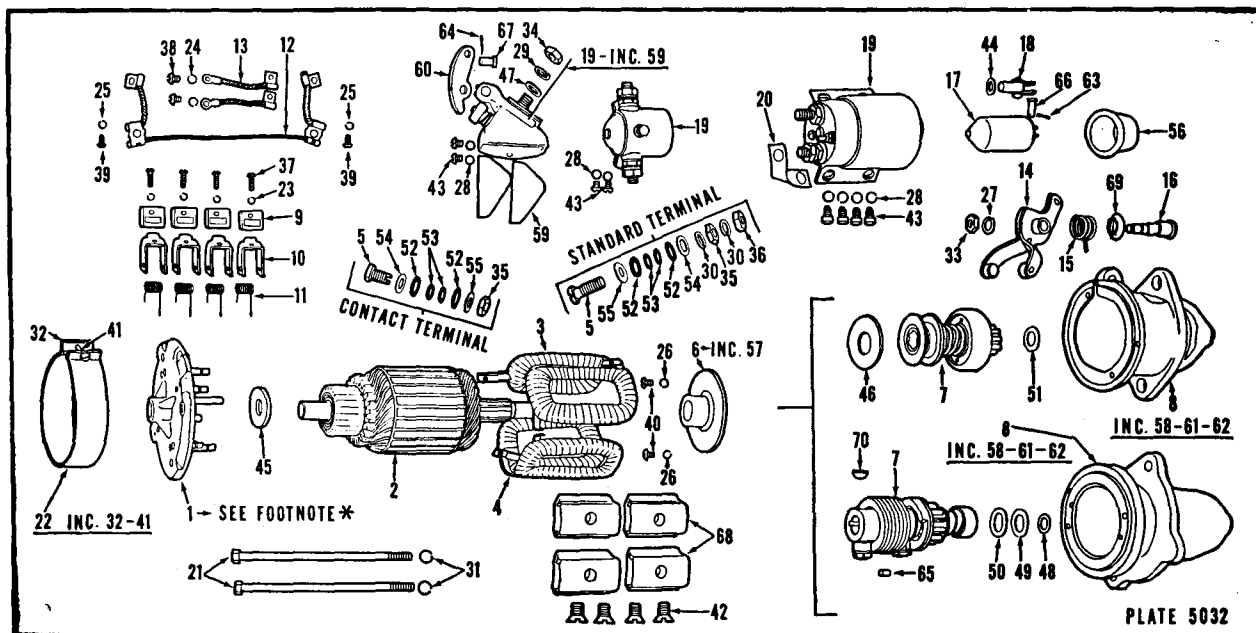
NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Attaching Screw -----	456413	All
24	Lock Washer—Brush Ground Lead Screw -----	453844	All
25	Lock Washer—Brush Lead Screw—To Field Coil ...	453435	All
26	Lock Washer—Center Bearing Plate Screw -----	1962276	1107963; 71-2-3-4-7; 81; 90; 1108001-3-6-8-9-12-14-16
27	Lock Washer—Shift Lever Stud -----	9421425	1107965; 73; 81; 94; 1108001-7
28	Lock Washer—Switch Attaching Screw -----	9421423	1107963-4-5-7-9; 70-2-4-6-7; 90-6-9; 1108006-8-9-10-14
28	Lock Washer—Switch Attaching Screw -----	453435	1108003-12-16
29	Lock Washer—Switch Terminal -----	9421425	1108003-12-16
30	Lock Washer—Terminal Stud -----	9421425	1107962-3-4-5-7-9; 70-1-2-3-4-6-7; 81-2; 90-4-6-7-9; 1108001-3-6-7-8-9-10-14
31	Lock Washer—Thru Bolt -----	9421423	All
NUTS			
32	Nut—Cover Band Screw -----	453433	1107962-4-9; 71-4-7; 82; 97-9-10-12-14-16
33	Nut—Shift Lever Stud -----	805258	1107965; 73; 81; 94; 1108001-3-7
34	Nut—Switch Terminal -----	134566	1108003-12-16
35	Nut—Terminal Stud (5/32 thk.) -----	805258	1107962-3-4-5-7-9; 70-1-2-3-4-6-7; 81-2; 90-4-6-7-9; 1108001-6-7-8-9-10-14
35	Nut—Terminal Stud ($\frac{3}{8}$ -16x $\frac{1}{2}$ Hex.) -----	1835299	1108003-12-16
36	Nut—Terminal Stud ($\frac{1}{4}$ thk.) -----	134566	1107964; 72; 1108009
36	Nut—Terminal Stud (5/32 thk.) -----	805258	1107962-3-4-5-7-9; 70-1-3-4-6-7; 81-2; 90-4-6-7-9; 1108001-6-7-8-9-10-14
SCREWS			
37	Screw—Brush Attaching -----	454154	All
38	Screw—Brush Ground Lead -----	453647	All
39	Screw—Brush Lead To Field Coil -----	453463	All
40	Screw—Center Bearing Attaching -----	453319	1107963; 71-2-3-4-7; 81; 90; 1108001-3-6-8-9-12-14-16
41	Screw—Cover Band -----	453479	1107962-4-9; 71-4-7; 82; 97-9-10-12-14-16
42	Screw—Pole Shoe -----	1913100	All
43	Screw—Switch Attaching -----	1917084	1107963-4-5-7-9; 70-2-3-4-6-7; 81-2; 90-4-6-7-9; 1108001-7-8-9-10-14
43	Screw—Switch Attaching -----	453463	1108003
43	Screw—Switch Attaching (10-32x $\frac{1}{4}$) -----	453319	1108012-16
43	Screw—Switch Attaching (10-32x $\frac{3}{8}$) -----	132900	1108012-16
WASHERS			
45	Washer—C.E. Brake -----	818265	1107965-9; 82; 94-7; 1108007
45	Washer—C.E. Space -----	1914842	1107962-4-7; 70-1-2-3-4-6-7; 81; 90-6-9 1108001-3-6-8-9-10-12-14-16
46	Washer—Brake Between Center Bearing & Drive --	821453	1107973; 81; 1108001-3
47	Washer—Plain—Switch Terminal -----	812622	1108003-12-16
48	Washer—D.E. Space (9/16 x 63/64 x 1/16) -----	1914842	1107962-4-7; 70-1-2-6; 90-6-9; 1108006-9-12-16
48	Washer—D.E. Space -----	1853917	1107963; 74-7; 1108008-10-14
49	Washer—D.E. Space (5/8 x 1 1/16 x 3/32) -----	1849774	1107964-7; 70-1-2-6; 96-9; 1108006-9-12-16
50	Washer—D.E. Space (5/8 x 1 1/16 x 1/16) -----	809815	1107964-7; 70-1-2-6; 96-9; 1108006-9-12-16
51	Washer—D.E. Space (5/8 x 1 1/16 x 1/16) -----	1928023	1107965-9; 82; 94-7; 1108007
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.) -----	1913959	All
53	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.) -----	1913958	All
54	Washer—Terminal Stud Plain (Outside) -----	805790	1107962-4-5-7-9; 70-1-2-3-4-6-7; 81-2; 90-4-6-9; 1108001-6-7-8-9-10-12-14-16
54	Washer—Terminal Stud Plain (Outside) -----	812622	1107963; 1108003; 1107997
55	Washer—Terminal Stud Plain (Inside) -----	812622	1108003-10-16
55	Washer—Terminal Stud Plain (Inside) -----	833795	1108012
MISCELLANEOUS			
56	BOOT—Plunger -----	1912448	1107965-9; 73; 81-2; 90-7; 1108001-7
—	BUSHING—C.E. -----	810620	1107962
—	BUSHING—C.E. -----	1872678	1107971-4; 1108006
—	BUSHING—C.E. -----	810620	1107994; 1108014
57	BUSHING—Center Bearing -----	1838670	1107963; 71-2-4; 90; 1108006-8-9-12-16
57	BUSHING—Center Bearing -----	820148	1107973-7; 81; 1108001-3
57	BUSHING—Center Bearing -----	1880471	1108014

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No'	Used on Models
	MISCELLANEOUS—(Continued)		
58	BUSHING—D.E. -----	810620	1107962-3-4-7; 70-2-6-7; 81; 90-6-9; 1108008-9-10-12-14-16
58	BUSHING—D.E. -----	1839345	1107965-9; 82; 94-7; 1108007
58	BUSHING—D.E. -----	1872678	1107973; 1108001-3
58	BUSHING—D.E. -----	826462	1107971-4; 1108006
—	CLAMP—Wiring Harness -----	1885333	1107981
—	CLIP—Retainer—Lever Shaft (5/8 I.D.) -----	9415231	1107969; 82; 97
—	CLIP—Retainer—Lever Shaft (11/32 I.D.) -----	9415234	1107969; 82; 97
—	GASKET—Center Bearing -----	1867151	1108014
—	GASKET—Switch -----	1912376	1118012-16
59	INSULATOR—Switch Side -----	816911	1108003-12-16
60	LEVER—Switch -----	1918322	1108012-16
—	OILER—C.E. -----	114998	1107963-4-7; 70-1-2-3-4-6-7; 90; 1108001-3-6-9-10
—	OILER—C.E. -----	1880642	1107996-9; 1108012-16
61	OILER—D.E. -----	114998	1107971-4; 1108009
—	OILER—D.E. -----	1868778	1108001-3
—	OIL WICK—C.E. -----	1919851	1107963-4-7; 70-1-2-3-4-6-7; 90-6-9; 1108001-3-6-9-10-12-16
—	OIL WICK—D.E. -----	1919851	1107971-4; 1108003-6
—	PIN—Brush Holder Hinge -----	817313	All
—	PIN—Brush Holder Stop -----	817314	All
—	PIN & INSULATION—Brush Holder Hinge -----	812016	All
—	PIN & INSULATION—Brush Holder Stop -----	812015	All
63	PIN—Cotter—Shift Lever Pin -----	112726	1107965-9; 73; 81-2; 94-7; 1108001-7
64	PIN—Cotter—Switch Lever Pin -----	137130	1108012-16
—	PIN—Dowel—C.E. -----	809062	All
65	PIN—Dowel—D.E. -----	809593	All
66	PIN—Shift Lever Link -----	1853305	1107965-9; 73; 81-2; 94-7; 1108001-7
67	PIN—Switch Lever -----	1880254	1108012-16
—	PIN—Thru Armature Shaft—For Drive Assem. -----	1882550	1107963
—	PLUG—Expansion—C.E. -----	1865182	1107963-4-7; 70-2-3-6-7; 90-4-6-9 1108001-3-6-9-10-12-14-16
—	PLUG—Expansion—C.E. -----	810819	1107962; 71-4
68	POLE Shoe -----	810601	All
—	SEAL—Oil—In center Bearing -----	1909851	1108014
69	SUPPORT—Shift Lever Spring -----	1835998	1107965; 73; 81; 94; 1108001-7
70	WOODRUFF KEY -----	124546	1107962-3-4-7; 70-1-2-4-6-7; 90-6-9; 1108006-8-9-12-14-16



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	* Frame C.E.	Armature	Field Coil Upper	Field Coil Lower	Stud Terminal	Plate Center Bearing	Drive Assembly	Housing Drive	Brush	Holder Brush	Spring Brush
	1	2	3	4	5	6	7	8	9	10	11
1108021.....	1935681	1878077	826282	826281	826938	1838667	*1878079	1926767	811553	810226	813521
1108023.....	1908580	1847432	"	"	"	"	*1859546	1926920	"	"	"
1108025.....	"	"	1927420	1927423	"	"	*1878800	"	"	"	"
1108026.....	"	1919267	826282	826281	"	"	^1873789	1927738	"	"	"
1108027.....	"	1917855	"	"	"	"	"	1927875	"	"	"
1108029.....	"	1878077	"	"	"	1838667	°1922266	1927878	"	"	"
1108031.....	"	1917855	826282	826281	"	"	^1873789	1928850	"	"	"
1108032.....	1925187	1878077	817056	817055	"	1880469	°1954437	1942941	"	"	"
1108033.....	1935681	1929404	826282	826281	"	"	^1952410	1929401	"	"	"
1108035.....	1908580	1917855	"	"	"	"	^1873789	1929933	"	"	"
1108036.....	"	1872505	819688	819689	"	"	^1868804	1947559	"	"	"
1108037.....	"	1878077	826282	826281	"	"	°1922266	1930604	"	"	"
1108038.....	1935681	818002	819688	819689	"	1838667	^1868804	1930639	"	"	"
1108040.....	"	1917857	826282	826281	"	820149	^1873789	1931404	"	"	"
1108041.....	"	818002	819688	819689	"	1838667	^1868804	1931507	"	"	"
1108042.....	1908580	1931397	826282	826281	"	"	^1952410	1931396	"	"	"
1108043.....	1864530	818002	"	"	"	1838667	1935534	1951248	"	"	"
1108045.....	"	"	"	"	826938	"	"	1963248	"	"	"
1108046.....	1908580	1878077	817056	817055	"	"	^1933214	1933213	"	"	"
1108047.....	1920427	"	"	"	"	1880469	°1954437	1942941	"	"	"
1108048.....	"	"	"	"	"	"	"	"	"	"	"
1108051.....	1908580	1929404	826282	826281	"	"	^1952410	1934580	"	"	"
1108052.....	1920427	1878077	817056	817055	"	1880469	°1954437	1934595	"	"	"
1108053.....	1908580	1917855	"	"	"	"	^1934666	1934665	"	"	"
1108055.....	1864530	1878077	826282	826281	"	1838667	*1935104	1916656	"	"	"
1108056.....	1920427	"	817056	817055	"	1880469	°1954437	1935169	"	"	"
1108057.....	1864530	"	826282	826281	826938	1838667	°1922266	1904169	"	"	"
1108058.....	1908580	1929404	"	"	"	"	^1952410	1937615	"	"	"
1108059.....	1864530	1872505	820153	820154	828228	"	^1882486	1934699	"	"	"
1108060.....	"	818002	817056	817055	826938	1838667	^1868804	1950673	"	"	"

†For parts see Motor Drive—Group 1.

^For parts see Motor Drive—Group 4.

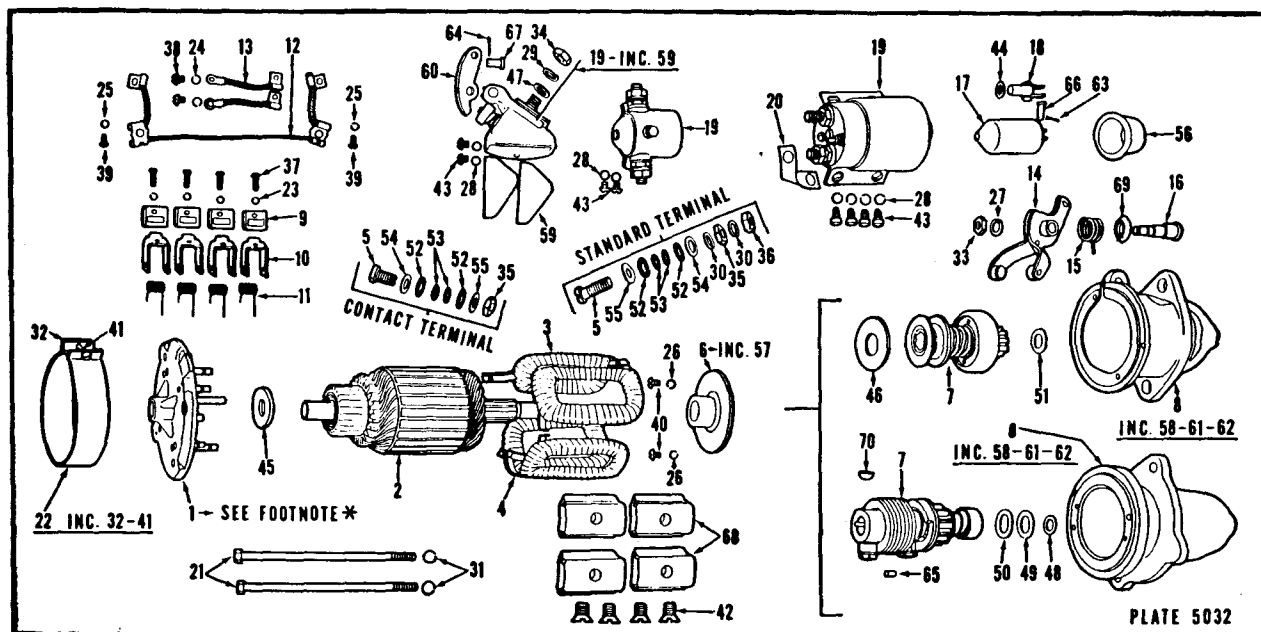
*For parts see Motor Drive—Group 5.

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing.

See Miscellaneous section for parts.

°Service by complete replacement.

Delco-Remy
SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger and Link	Link and Screw	Switch	Connector — Switch	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1108021.....	819362	813554						□1465	1878056	1932271	817114
1108023.....	"	"						"	1903905	"	1886923
1108025.....	"	"						"	"	"	"
1108026.....	"	"	1911129	1845936	1929127	1912055		◊1114312	1912920	"	817114
1108027.....	"	"	1930547	1922876	"	"		◊1118136	1912390	"	"
1108029.....	"	"						□1465	1878056	"	"
1108031.....	"	"	1930547	1922876	1929127	1912055		◊1114312	1912920	"	"
1108032.....	"	"						"	"	"	1925190
1108033.....	"	"	1929407	1845936	1929127	1931559		◊1118136	1845937	"	817114
1108035.....	"	"	1912935	1922876	1917078	1912939		◊1114310	1912920	"	"
1108036.....	"	"						□1465	1903905	"	1886923
1108037.....	"	"						"	1878056	"	"
1108038.....	"	"						"	1903905	"	"
1108040.....	"	"	1930547	1922876	1917078	1912055		◊1118136	1912390	"	817114
1108041.....	"	"						□1465	1931505	"	1886923
1108042.....	"	"	1930547	1922876	1917078	1931559		◊1114314	1912920	"	817114
1108043.....	"	"						□1465	1878056	"	1886923
1108045.....	"	"						"	"	"	"
1108046.....	"	"						"	"	"	"
1108047.....	"	"						□1119799	1866107	"	"
1108048.....	"	"						"	"	"	"
1108051.....	"	"	1930013	1845936	1917078	1912055		◊1118136	1912390	"	817114
1108052.....	"	"						□1119799	1903905	"	1886923
1108053.....	"	"	1930547	1922876	1917078	1912055		◊1118136	1912390	"	817114
1108055.....	"	"						□1465	1878056	"	"
1108056.....	"	"						□1119799	1903905	"	1886923
1108057.....	"	"						"	"	"	"
1108058.....	"	"	1930013	1845936	1917078	1912055		◊1114312	1912390	"	817114
1108059.....	"	"						1932131	"	"	1886923
1108060.....	"	"						□1465	1878056	"	"

□ For parts see Magnetic Switch—Group 4.

◊ For parts see Switch—Group 103-A.

◊ For parts see Switch—Group 103-B.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Attaching Screw.....	456413	1108021-3-5-6-7-9; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7
24	Lock Washer—Brush Ground Lead Screw.....	453844	1108021-3-5-6-7-9; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7-8-9; 60
25	Lock Washer—Brush Lead Screw—To Field Coil.....	453435	1108021-3-5-6-7-9; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7-8-9; 60
26	Lock Washer—Center Bearing Plate Screw.....	1962276	1108021-3-5-9; 32-8; 40-1-3-5-6-7-8; 52-5-6-7; 60
27	Lock Washer—Shift Lever Stud.....	9421425	1108026; 31-5; 40-2; 51-3-8
27	Lock Washer—Shift Lever Stud.....	9421423	1108027
28	Lock Washer—Switch Attaching Screw.....	9421423	1108021-3-5-9; 38
28	Lock Washer—Switch Attaching Screw.....	453435	1108059
29	Lock Washer—Switch Terminal Nut.....	9421425	1108059
30	Lock Washer—Terminal Stud.....	9421425	1108021-3-5-6-7-9; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7-8; 60
31	Lock Washer—Thru Bolt.....	9421423	1108021-3-5-6-7-9; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7-8-9; 60
NUTS			
32	Nut—Cover Band Screw.....	453433	1108023-5; 32-6-7-8; 41-3-5-6-7-8; 52-6-7-9; 60
33	Nut—Shift Lever Stud.....	805258	1108026-7; 31-5; 40-2; 51-3-8
34	Nut—Switch Terminal.....	134566	1108059
35	Nut—Terminal Stud ($\frac{1}{2}$ thk.).....	805258	1108021-3-5-6-7-9; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7-8; 60
36	Nut—Terminal Stud ($\frac{3}{8}$ thk.).....	805258	1108021-3-5-6-7-9; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7-8; 60
SCREWS			
37	Screw—Brush Attaching.....	454154	1108021-3-5-6-7-9; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7-8-9; 60
38	Screw—Brush Ground Lead.....	453647	1108021-3-5-6-7-9; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7-8-9; 60
39	Screw—Brush Lead to Field Coil.....	453463	1108021-3-5-6-7-9; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7-8-9; 60
40	Screw—Center Bearing Attaching.....	132900	1108021-3-5-9; 32-8; 40-1-3-5-6-7-8; 52-5-6-7; 60
41	Screw—Cover Band.....	453479	1108023-5; 32-6-7-8; 41-3-5-6-7-8; 52-6-7-9; 60
42	Screw—Pole Shoe.....	1913100	All
43	Screw—Switch Attaching.....	1917084	1108021-3-5-6-7-9; 31-3-5-6-7-8; 40-1-2-3-7; 51-2-3-5-6-8; 60
43	Screw—Switch Attaching.....	132900	1108059
WASHERS			
45	Washer—C.E.—Brake.....	818265	1108026-7; 31-3-5; 42; 51-3-8
45	Washer—C.E.—Space.....	1914842	1108021-3-5-9; 32-6-7-8; 40-1-3-5-6-7-8; 52-5-6-7-9; 60
46	Washer—Brake (Between Center Bearing & Drive).....	821453	1108040
47	Washer—Plain—Switch Terminal.....	812622	1108059
48	Washer—D.E.—Space.....	1853917	1108021-3-5-9; 32-7; 46-7-8; 52-5-6-7
48	Washer—D.E.—Space ($\frac{1}{4} \times \frac{1}{4} \times \frac{1}{4}$).....	1914842	1108038; 41-3-5; 59; 60
49	Washer—D.E.—Space ($\frac{3}{8} \times \frac{1}{4} \times \frac{1}{4}$).....	1849774	1108038; 41-3-5; 60
50	Washer—D.E.—Space ($\frac{1}{2} \times \frac{1}{4} \times \frac{1}{4}$).....	809815	1108038; 41-3-5; 60
51	Washer—D.E.—Space ($\frac{3}{8} \times \frac{1}{4} \times \frac{1}{4}$).....	1928023	1108026-7; 31-3-5; 42; 51-3-8
51	Washer—D.E.—Space.....	1914842	1108036
—	Washer—Klingtite—Terminal Stud.....	1837885	1108059
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.).....	1913959	1108021-3-5-6-7-9; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7-8-9; 60
53	Washer—Terminal Stud Insulation ($\frac{1}{2}$ O.D.).....	1913958	1108021-3-5-6-7-9; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7-8-9; 60
54	Washer—Terminal Stud Plain (Outside).....	812622	1108021-3-5-6-7; 31-2-3-5-6-7-8; 40-1-2-3-5-6-7-8; 51-2-3-5-6-7-8-9; 60
54	Washer—Terminal Stud Plain.....	805790	1108059
MISCELLANEOUS			
56	BOOT—Plunger.....	1912448	1108026-7; 31-3; 40; 51-3-8
57	BUSHING—Center Bearing.....	1838670	1108021-3-5-9; 38; 41-3-5-6; 55-7; 60
57	BUSHING—Center Bearing.....	1880471	1108032; 47-8; 52-6
57	BUSHING—Center Bearing.....	820148	1108040

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

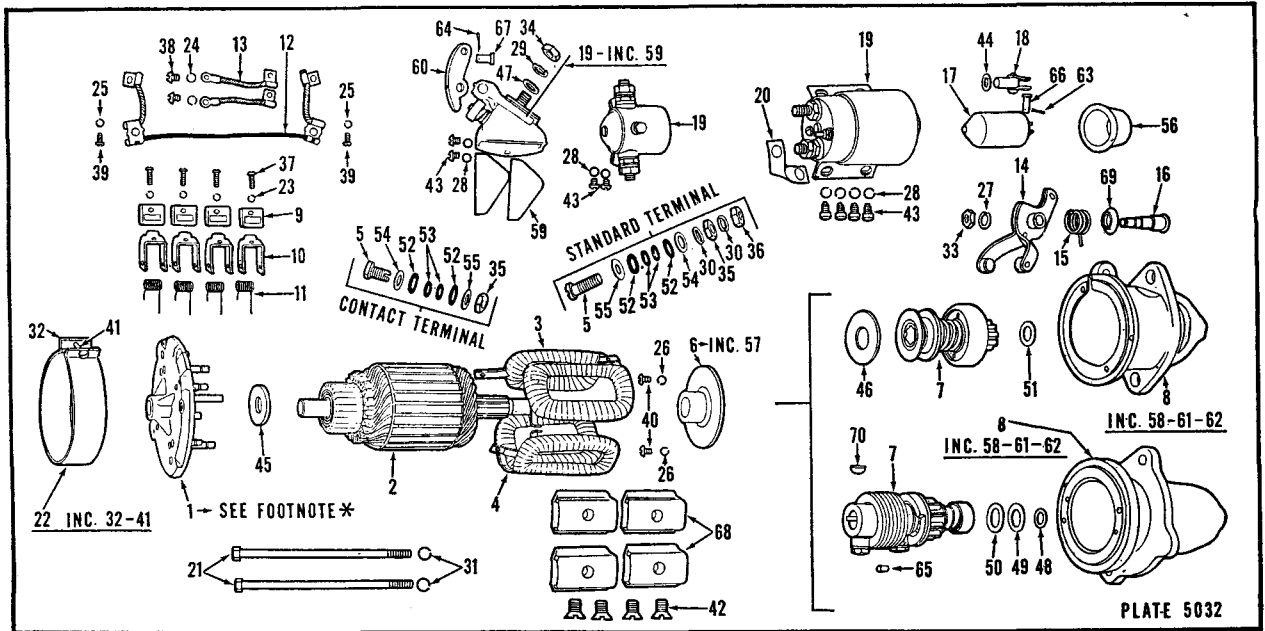
Illus. No.	Name	Part No.	Used on Models
MISCELLANEOUS—Continued			
—	BUSHING—C.E.	35058	1108032-5-6-7; 48; 51-2-6-8
—	BUSHING—C.E.	1872678	1108043-5; 55-7-9; 60
58	BUSHING—D.E.	810620	1108021-3-5-9; 32-6-7-8; 41-6-7-8; 52-6-9
58	BUSHING—D.E.	1839345	1108026-7; 31-5; 42; 53
58	BUSHING—D.E.	1959998	1108033; 51-8
58	BUSHING—D.E.	1872678	1108040
58	BUSHING—D.E.	826462	1108043-5; 55-7; 60
—	COLLAR—Pinion Stop	1928021	1108033; 42; 51-8
—	GASKET—Center Bearing	1867151	1108032; 47-8; 52-5-6
—	GASKET—Switch	1912376	1108059
59	INSULATION—Switch Side	816911	1108059
60	LEVER—Switch	1918322	1108059
—	OILER—C.E.	114998	1108021-3-5-9; 33; 40-3-5-6; 51-5-7-8-9; 60
—	OILER—C.E.	1880642	1108038; 41
61	OILER—D.E.	114998	1108033; 43-5; 51-5-7-8; 60
61	OILER—D.E.	1868788	1108040
—	OIL WICK—C.E.	1919851	1108021-3-5-9; 33-8; 40-1-3-5-6; 51-5-7- 8-9; 60
61	OIL WICK—D.E.	1919851	1108033; 43-5; 51-5-7-8; 60
62	OIL WICK—D.E.	802697	1108033; 40
—	PIN—Brush Holder Hinge	817313	All
—	PIN—Brush Holder Stop	817314	All
—	PIN & INSULATION—Brush Holder Hinge	812016	All
—	PIN & INSULATION—Brush Holder Stop	812015	All
63	PIN—Cotter—Shift Lever Pin	112726	1108026-7; 31-3-5; 40-2; 51-3-8
64	PIN—Cotter—Switch Lever	137130	1108059
—	PIN—Dowel—C.E.	809062	All
65	PIN—Dowel—D.E.	809593	All
66	PIN—Shift Lever Link	1853305	1108026-7; 31-3-5; 40-2; 51-3-8
67	PIN—Switch Lever	1880254	1108059
—	PLUG—Expansion—C.E.	1865182	1108021-3-5-9; 32-3-5-6-7-8; 40-1-6-7-8; 52-6
—	PLUG—Expansion—C.E.	810819	1108043-5; 55-7-9; 60
68	Pole SHOE	810601	All
—	RING—Pinion Stop Retainer	1928022	1108033; 42; 51-8
—	SEAL—Oil—In Center Bearing	1909851	1108032; 47-8; 52-6
69	SUPPORT—Shift Lever Spring	1835998	1108026-7; 31-3-5; 40-2; 51-3-8
70	Woodruff KEY	124546	1108021-3-5-9; 32-6-7-8; 41-3-5-6-7-8; 52-5-6-7-9; 60

Delco-Remy

SERVICE PARTS CATALOG

CRANKING MOTOR—Group 54-D
Models 1108061 to 87
Page 1

Revised to July 1, 1968



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	* Frame — C.E.	Arma- ture	Field Coil — Upper	Field Coil — Lower	Stud — Terminal	Plate — Center Bearing	Drive Assembly	Housing — Drive	Brush	Holder — Brush	Spring — Brush
	1	2	3	4	5	6	7	8	9	10	11
1108061.....	1925187	1878077	817056	817055	826938	1880469	○1954437	1942941	811553	810226	813621
1108062.....	"	"	"	"	"	"	○"	"	"	"	"
1108063.....	1920427	"	"	"	"	"	○"	"	"	"	"
1108064.....	"	"	"	"	"	"	○"	"	"	"	"
1108065.....	"	"	"	"	"	"	○"	1934595	"	"	"
1108066.....	"	"	"	"	"	"	○"	1935169	"	"	"
1108067.....	1908580	818002	820153	820154	"	1838667	†1850844	1944915	"	"	"
1108068.....	1935681	1878077	826282	826281	"	"	○1922266	1904169	"	"	"
1108069.....	1864530	"	"	"	"	"	○1925079	1946923	"	"	"
1108070.....	"	1929404	"	"	"	"	□1950058	1942583	"	"	"
1108071.....	1920427	1878077	817056	817055	"	1880469	○1954437	1942941	"	"	"
1108072.....	1935681	1872505	"	"	1913694	1838667	†1868804	1943367	"	"	"
1108073.....	1908580	1943709	826282	826281	826938	"	○1943450	1943708	"	"	"
1108076.....	1935681	1878077	"	"	"	1838667	○1925079	1946923	"	"	"
1108077.....	1908580	"	"	"	"	"	○1922266	1947370	"	"	"
1108078.....	"	"	"	"	"	"	○"	1947371	"	"	"
1108080.....	"	818002	819688	819689	"	"	†1868804	1949436	"	"	"
1108081.....	1864530	1872450	820153	820154	"	1838667	†1850844	1950085	811553	"	"
1108082.....	"	1950132	826282	826281	"	820149	□1950058	1950137	828448	"	"
1108083.....	1908580	818002	"	"	"	1838667	†1850844	1951249	811553	"	"
1108084.....	1864530	1872450	820153	820154	"	"	†"	1951644	828448	"	"
1108085.....	1908580	1878077	826282	826281	"	"	○1964299	1951809	811553	"	"
1108086.....	"	"	"	"	"	1880469	○"	1952082	"	"	"
1108087.....	1935681	1950132	"	"	"	820149	□1950057	1952446	828448	"	"

†For parts see Motor Drive—Group 1.

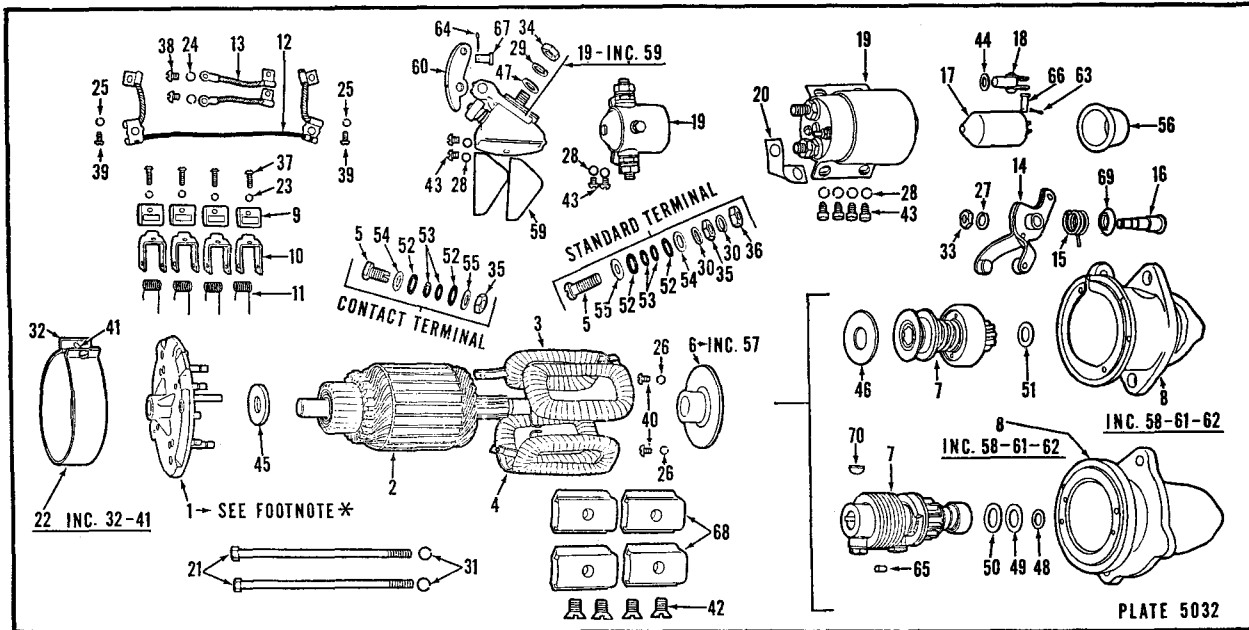
*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing.
See Miscellaneous section for parts.

○Service by complete replacement.

□For parts see Motor Drive—Group 4.

*For parts see Motor Drive—Group 5.

Delco-Remy SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger and Link	Link and Screw	Switch	Connector — Switch	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1108061.....	819362	813554						□1119799	1903905	1932271	1925190
1108062.....	"	"						□1119799	1903905	"	"
1108063.....	"	"						□1119799	1903905	"	1886923
1108064.....	"	"						□1119799	1903905	"	"
1108065.....	"	"						□1119799	1903905	"	"
1108066.....	"	"						□1465	1878056	"	"
1108067.....	"	"						□1465	1878056	"	"
1108068.....	"	"						□1465	1903905	"	817114
1108069.....	"	"	1930547	1922876	1929127	1912055		○1114311	1912390	"	"
1108070.....	"	"						□1119799	1903905	"	1886923
1108071.....	"	"						1932131	"	"	"
1108072.....	"	"						□1465	1878056	"	"
1108073.....	"	"						□1465	1903905	"	817114
1108074.....	"	"						□1465	"	"	"
1108075.....	"	"						□1465	1878056	"	"
1108076.....	"	"						○1114311	1845937	"	1886923
1108077.....	"	"						□1465	1878056	"	817114
1108078.....	"	"						□1465	1878056	"	"
1108079.....	"	"						□1465	1878056	"	1886923
1108080.....	"	"						○1114311	1845937	"	817114
1108081.....	"	"						□1465	1878056	"	"
1108082.....	"	"	1929407	1845936	1929127	1931559		○1114311	1845937	"	"
1108083.....	"	"						□1465	1878056	"	"
1108084.....	"	"						□1465	1878056	"	"
1108085.....	"	"						□1465	1878056	"	1886923
1108086.....	"	"						○1114311	1845937	"	"
1108087.....	"	"	1929407	1845936	1929127	1931559		○1114311	1845937	"	817114

□For parts see Magnetic Switch—Group 4.

△For parts see Switch—Group 103-A.

○For parts see Switch—Group 103-B.

MINOR PARTS SECTION

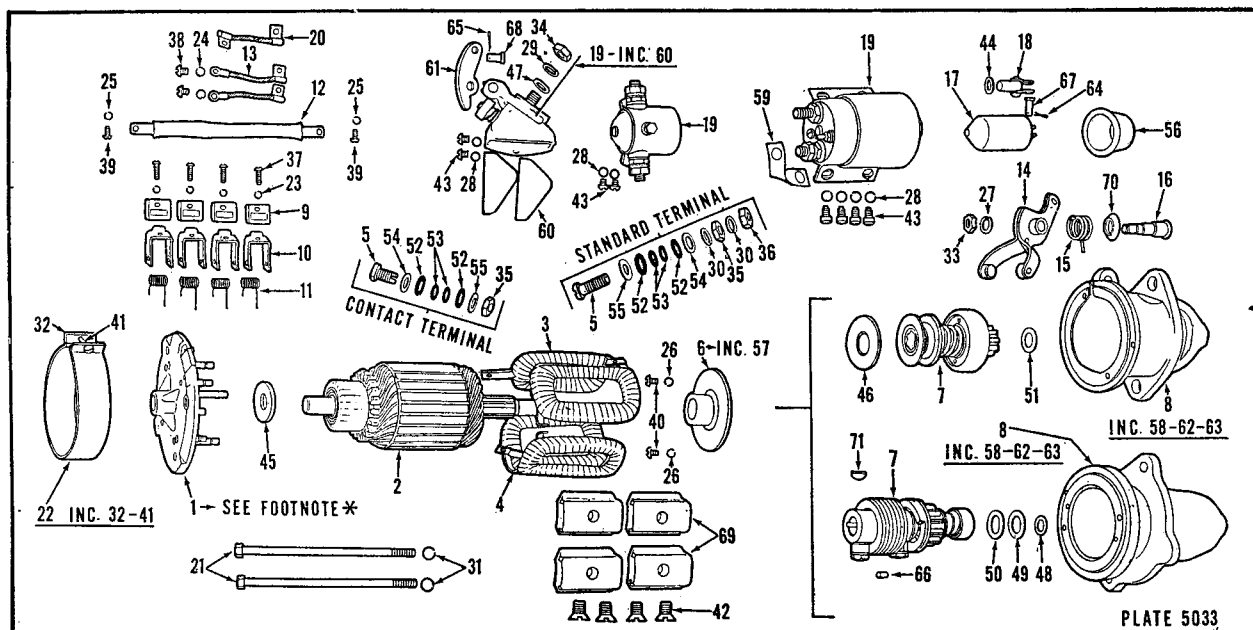
NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
24	Lock Washer—Brush Ground Lead Screw -----	453844	1108061-2-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
25	Lock Washer—Brush Lead Screw—To Field Coil ----	453435	1108061-2-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-2-3-5-6-7
26	Lock Washer—Center Bearing Plate Screw -----	1962276	1108061-2-3-4-5-6-7-8-9; 71-2-6-7-8; 81-2-3-5-6-7
—	Lock Washer—Shift Lever -----	9421425	1108070; 82-4-7
—	Lock Washer—Switch Attach. Screw -----	453435	1108072
—	Lock Washer—Switch Attach. Screw -----	9421423	1108077
30	Lock Washer—Terminal Stud -----	9421425	1108061-2-3-4-5-6-7-8-9; 70-1-3-6-7-8; 80-1-2-3-4-5-6-7
31	Lock Washer—Thru Bolt -----	9421423	1108061-2-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
NUTS			
32	Nut—Cover Band Screw -----	453433	1108061-2-3-4-5-6-7-8; 71-2-3; 80-5-6
—	Nut—Shift Lever -----	805258	1108070; 82-7
35	Nut—Terminal Stud ($\frac{1}{2}$ thk.) -----	805258	1108061-2-3-4-5-6-7-8-9; 70-1-3-6-7-8; 80-1-2-3-4-5-6-7
35	Nut—Terminal Stud ($\frac{3}{4}$ -16 thk.) -----	1935299	1108073
—	Nut—Switch Terminal -----	134566	1108085
SCREWS			
37	Screw—Brush Attaching -----	454154	1108061-2-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
38	Screw—Brush Ground Lead -----	453647	1108061-2-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
39	Screw—Brush Lead to Field Coil -----	453463	1108061-2-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-2-3-5-6-7
40	Screw—Center Bearing Attaching -----	132900	1108061-2-3-4-5-6-7-8-9; 71-2-6-7-8; 81-2-3-4-5-6-7
41	Screw—Cover Band -----	453479	1108061-2-3-4-5-6-7-8; 71-2-3; 80-5-6
42	Screw—Pole Shoe -----	1913100	1108061-2-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
43	Screw—Switch Attaching -----	1917084	1108061-3-5-6-7-9; 70-1-3-6; 80-2-3-5-6-7
43	Screw—Switch Attaching -----	454441	1108077
—	Screw—Switch Attaching -----	453463	1108072
—	Screw—In Field Frame -----	132243	1108062-4
WASHERS			
—	Washer—Brake—Between Drive & Center Brg. ----	821453	1108082-7
45	Washer—C.E.—Space -----	1914842	1108061-2-3-4-5-6-7-8-9; 71-2-3-6-7-8; 80-1-2-3-4-5-6-7
45	Washer—C.E.—Space -----	818265	1107070
48	Washer—D.E.—Space -----	1853917	1108061-2-3-4-5-6-8-9; 71-6-7-8; 85-6
—	Washer—In Housing Nose -----	1928023	1108082-7
48	Washer—Space—D.E. -----	1928021	1108070
—	Washer—Space—D.E. (Between Arm. & Drive End) -----	808975	1108073
49	Washer—D.E.—Space ($\frac{5}{8} \times 1\frac{1}{8} \times \frac{3}{4}$) -----	1849774	1108067; 80-1-3-4
50	Washer—D.E.—Space ($\frac{5}{8} \times 1\frac{1}{8} \times \frac{3}{4}$) -----	809815	1108067; 80-1-3-4
51	Washer—D.E.—Space -----	1914842	1108067; 72; 80-1-3-4
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.) -----	1913959	1108061-2-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
53	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.) -----	1913958	1108061-2-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
54	Washer—Terminal Stud Plain (Outside) -----	812622	1108061-2-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
—	Washer—Felt—Between Drive & Center Brg. ----	1880446	1108085
MISCELLANEOUS			
—	BOOT—Plunger -----	1912448	1108082-7
57	BUSHING—Center Bearing -----	1838670	1108067-8-9; 76-7-8; 81-3-4
57	BUSHING—Center Bearing -----	1880471	1108061-2-3-4-5-6; 71; 85-6
57	BUSHING—Center Bearing -----	1862383	1108082
57	BUSHING—Center Bearing -----	1938596	1108087
—	BUSHING—C.E. -----	810620	1108061-2-3-4-5-6; 71
—	BUSHING—C.E. -----	1872678	1108068-9; 70-2-6; 80-4-7
58	BUSHING—D.E. -----	810620	1108061-2-3-4-5-6-7; 71-2-7-8; 80-3-4-5-6

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—(Continued)		
58	BUSHING—D.E. -----	826462	1108068-9; 76; 81-4
58	BUSHING—D.E. -----	1959998	1108070; 82-7
58	BUSHING—D.E. -----	1942504	1108073
—	GASKET—Center Bearing -----	1867151	1108061-2-3-4-5-6; 86
—	INSULATION—Switch Side -----	816911	1108072
—	LOCK RING—Pinion Stop—D.E. -----	1928022	1108070; 82-7
—	OILER—C.E. -----	114998	1108067-8-9; 70-3-7-8; 80-1-2-3-4-5-6
—	OILER—C.E. -----	1880642	1108072
61	OILER—D.E. -----	114998	1108068; 73; 81-2
61	OILER—D.E. -----	1868788	1108070
—	OIL WICK—C.E. -----	1919851	1108067-8-9; 70-2-3-6-7-8; 80-1-2-3-4-5-6-7
61	OIL WICK—D.E. -----	1919851	All
—	PIN—Brush Holder Hinge -----	817314	11080612-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
—	PIN—Brush Holder Stop -----	817314	11080612-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
—	PIN—Cotter—Shift Lever -----	112726	1108070; 82-7
—	PIN & INSULATION—Brush Holder Hinge -----	812016	11080612-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
—	PIN & INSULATION—Brush Holder Stop -----	812015	11080612-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
—	PIN—Dowel—C.E. -----	809062	11080612-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
65	PIN—Dowel—D.E. -----	809593	11080612-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
—	PIN—Drive Retaining -----	1882550	1108073
—	PIN—Shift Lever -----	1853305	1108070; 87
—	PLUG—Expansion—C.E. -----	1865182	1108061-2-3-4-5-6-7; 71-3-7-8; 80-3-5-6
—	PLUG—Expansion—C.E. -----	810819	1108086-9; 70-2-6; 80-1-2-4-7
—	PLUG—Pipe—C.E. -----	453465	1108076; 87
—	PLUG—Pipe—D.E. -----	453465	1108076; 87
68	Pole SHOE -----	810601	1108061-2-3-4-5-6-7-8-9; 70-1-2-3-6-7-8; 80-1-2-3-4-5-6-7
—	SEAL—Oil—In Center Bearing -----	1909851	1108061-2-3-4-5-6; 71; 86
—	SUPPORT—Spring -----	1835998	1108070; 82-7
—	STOP—Pinion—D.E. -----	1928021	1108070; 82-7
—	WICK—D.E. -----	1919851	1108070
70	WICK—D.E. -----	1909560	1108084; 87
—	Woodruff KEY -----	124546	1108061-2-3-4-5-6-7-8-9; 71-2-6-7-8; 80-1-2-3-4-5-6



Illustrations are of Typical Parts only, which may vary in detail. For Parts not illustrated see Minor Parts Section.

Model	*Frame — C. E.	Arma- ture	Field Coil — Upper	Field Coil — Lower	Stud — Terminal	Plate — Center Bearing	Drive — Assembly	Housing — Drive	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1108101	1908580	1917857	1836114	826281	826938	820149	†1873789	1868625	828448	810226	813521
1108102	1935681	818002	"	"	"	1838667	□1850844	1871664	"	"	"
1108103	"	"	"	"	"	"	□1850844	1963665	"	"	"
1108104	1908580	1917857	⊕1838324	"	1913694	820149	†1873789	1873543	"	"	"
1108105	820406	1919267	1836114	826281	826938	"	†1874133	1874893	"	"	"
1108106	1935681	1878077	"	"	826938	1838667	△1964293	1878075	"	"	"
1108107	1908580	1917857	⊕1838324	"	1913694	820149	†1873789	1874369	"	"	"
1108108	1935681	"	1836114	826281	826938	"	†1874133	1879710	"	"	"
1108109	1908580	1872505	⊕1838324	"	"	1838667	□1850844	1873351	"	"	"
1108110	"	1880823	1836114	826281	"	1880679	†1874133	1880678	"	"	"
1108111	1935681	818002	"	"	"	1838667	□1850844	1880661	"	"	"
1108112	1908580	1878077	"	"	"	"	†1878079	1883769	"	"	"
1108113	"	"	1838410	1838409	"	"	△1954437	"	"	"	"
1108115	1935681	820168	1836114	826281	"	820149	†1873789	1901126	"	"	"
1108119	"	818002	"	1903808	"	1838667	□1882486	1907127	"	"	"
1108120	"	1917857	"	826281	"	820149	†1873789	1909135	"	"	"
1108121	1908580	"	"	"	"	"	†1873789	1880378	"	"	"
1108122	"	818002	"	1903808	"	1838667	□1850844	1885887	"	"	"
1108123	"	1919857	"	826281	"	820149	†1873789	1885585	"	"	"
1108125	"	1911763	"	1903808	"	"	□1868804	1912651	"	"	"
1108126	1935681	1878077	"	"	"	1838667	†1878079	1912136	"	"	"
1108127	1908580	1917857	"	"	"	820149	†1873789	1885447	"	"	"
1108128	"	"	"	"	"	"	"	1913048	"	"	"
1108129	1935681	818002	1838410	1908631	"	1880469	□1868804	1877517	"	"	"
1108130	"	"	1836114	1903808	"	"	□1850844	1813396	"	"	"

*C. E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing.

See miscellaneous section for parts.

□For parts see Motor Drive—Group 1.

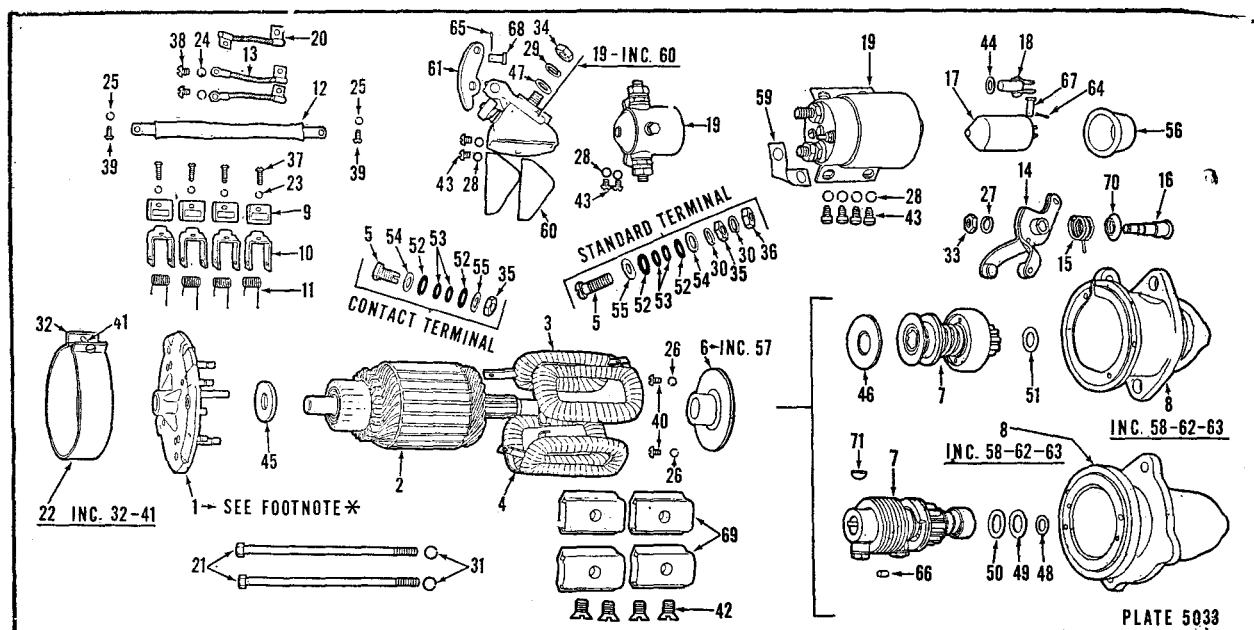
†For parts see Motor Drive—Group 4.

‡For parts see Motor Drive—Group 5.

†For parts see Motor Drive—Group 1-A.

⊕Four coils.

△Service by Complete Replacement.



Illustrations are of Typical Parts only, which may vary in detail. For Parts not illustrated see Minor Parts Section.

Model	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger — and Link	Link — and Screw	Switch	Lead — Brush to Field	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1108101	813523	813554	1853297	1845936	1917078		1853301	1559	811450	1932271	817114
1108102	"	"							"	"	"
1108103	"	"							"	"	"
1108104	"	"	1901095		1868003			820052	"	"	"
1108105	"	"	1854583	1848586	1917078		1853301	1559	"	"	"
1108106	"	"						1457	"	"	"
1108107	"	"	1901095		1868003			820052	"	"	"
1108108	"	"	1853297	1845936	1917078		1853301	1118029	"	"	1886923
1108109	"	"						1467	"	"	"
1108110	"	"	1854853	1848586	1917078		1853301	1118029	"	"	817114
1108111	"	"						1457	"	"	"
1108112	"	"						"	"	"	1886923
1108113	"	"						"	"	"	"
1108115	"	"	1938680	1859742	1917078		1853301	1118112	"	"	817114
1108119	"	"							"	"	"
1108120	"	"	1853297	1845936	1917078		1853301	1118029	"	"	"
1108121	"	"	"	"	"		"	"	"	"	"
1108122	1888465	"						1457	"	"	1886923
1108123	813523	"	1853297	1845936	1917078		1853301	1118029	"	"	817114
1108125	"	"							"	"	"
1108126	"	"						1467	"	"	"
1108127	"	"	1930547	1922876	1917078	1912055		1114315	"	"	"
1108128	"	"	"	"	"	"		1114322	"	"	"
1108129	"	"						1467	"	"	"
1108130	"	"						"	"	"	"

*For parts see Switch—Group 102.

†For parts see Magnetic Switch—Group 4.

‡For parts see Solenoid Switch—Group 103.

▲For parts see Solenoid Switch—Group 103A.

○For parts see Switch Group—103-B.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Attaching Screw -----	456413	All
24	Lock Washer—Brush Ground Lead Screw -----	453844	All
25	Lock Washer—Brush Lead Screw—To Field Coil ---	453435	All
26	Lock Washer—Center Bearing Plate Screw -----	1962276	All
27	Lock Washer—Shift Lever Stud -----	9421425	1108101-4-5-7-8-10-15; 20-1-3-7-8
28	Lock Washer—Switch Attaching Screw -----	9421423	1108101-5-15; 20-1-3-7-8
28	Lock Washer—Switch Attaching Screw -----	453435	1108104-7
28	Lock Washer—Switch Attaching Screw -----	9421423	1108106-8-9-10-11-12-13; 26-9; 30
29	Lock Washer—Switch Terminal -----	9421425	1108104-7
30	Lock Washer—Terminal Stud -----	9421425	All
31	Lock Washer—Thru Bolt -----	9421423	All
NUTS			
32	Nut—Cover Band Screw -----	453433	1108108-9-12-13; 22
33	Nut—Shift Lever Stud -----	805258	1108101-4-5-7-8-10-15; 20-1-2-3-7-8
34	Nut—Switch Terminal -----	134566	1108104-7
35 36	Nut—Terminal Stud ($\frac{3}{8}$ thk.) -----	805258	1108101-2-3-5-6-8-9-10-11-12-13-15-19; 20-1-2-3-5-6-7-8-9; 30
36	Nut—Terminal Stud ($\frac{1}{4}$ thk.) -----	134566	1108120-1
SCREWS			
37	Screw—Brush Attaching -----	454154	All
38	Screw—Brush Ground Lead -----	453647	All
39	Screw—Brush Lead Attaching—To Field Coil -----	453319	All
40	Screw—Center Bearing Attaching -----	453319	All
41	Screw—Cover Band -----	453479	1108108-9-12-13; 22
42	Screw—Pole Shoe -----	1913100	All
43	Screw—Switch Attaching -----	1917084	1108101-5-6-8-9-10-11-12-13-15; 20-1-2-3-6-7-8-9; 30
43	Screw—Switch Attaching -----	453463	1108104-7
WASHERS			
44	Washer—Adjusting Screw Space -----	833795	1108101-4-7-8-10-15; 20-1-3-7
45	Washer—C.E. Brake (Leather) -----	818265	1108105
45	Washer—C.E. Space -----	1914842	All
46	Washer—D. E. Brake (Fibre) -----	821453	1108101-4-7-8-10-15; 20-1-3-8
47	Washer—Plain—Switch Terminal -----	805790	1108104-7
48	Washer—D.E. Space (9/16 x 63/64 x 1/16) -----	1914842	1108102-3-11-19; 22-9; 30
49	Washer—D.E. Space (5/8 x 1 1/16 x 1/16) -----	809815	1108102-3-11-19; 22-9; 30
50	Washer—D.E. Space (5/8 x 1 1/16 x 3/32) -----	1849774	1108102-3-11-19; 22-9; 30
51	Washer—D.E. Space -----	1928063	1108105-10
51	Washer—D.E. Space -----	1853917	1108106-12-13; 26
	Washer—Space—Shift Lever Stud -----	1933335	1108120-3
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.) -----	1913959	All
53	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.) -----	1913958	All
	Washer—Terminal Stud (Klingtite) -----	1837885	1108104-7
54	Washer—Terminal Stud Plain (Outside) -----	805790	1108101-2-3-5-6-8-9-10-11-12-13-15-19; 20-1-2-3-5-6-7-8-9; 30
55	Washer—Terminal Stud Plain (Inside) -----	812622	1108104-7; 30
MISCELLANEOUS			
56	BOOT—Plunger -----	1912448	1108127-8
	BUSHING—C.E. -----	1872678	1108102-3-8-11-15-19; 26-9
57	BUSHING—Center Bearing -----	820148	1108101-4-7-8-15; 20-1-3-7-8
57	BUSHING—Center Bearing -----	1838670	1108102-3-6-9-11-12-13-19; 22-26
57	BUSHING—Center Bearing -----	1880825	1108110
57	BUSHING—Center Bearing -----	1880471	1108129
58	BUSHING—D.E. -----	810620	1108101-9; 22; 30
58	BUSHING—D.E. -----	826462	1108102-3-8-11-12-13-19; 29
58	BUSHING—D.E. -----	1872678	1108104-6-7-15; 20-1-3-6-7-8
58	BUSHING—D.E. -----	1959998	1108105-10
58	BUSHING—D.E. -----	1874119	1108125
59	CONNECTOR—Switch -----	1845937	1108101; 20-1-3-7
59	CONNECTOR—Switch -----	1853307	1108105-8-10
59	CONNECTOR—Switch -----	1933100	1108115
59	CONNECTOR—Switch -----	1903905	1108106-9-12-13; 22-6
59	CONNECTOR—Switch -----	1878056	1108129; 30

MINOR PARTS SECTION

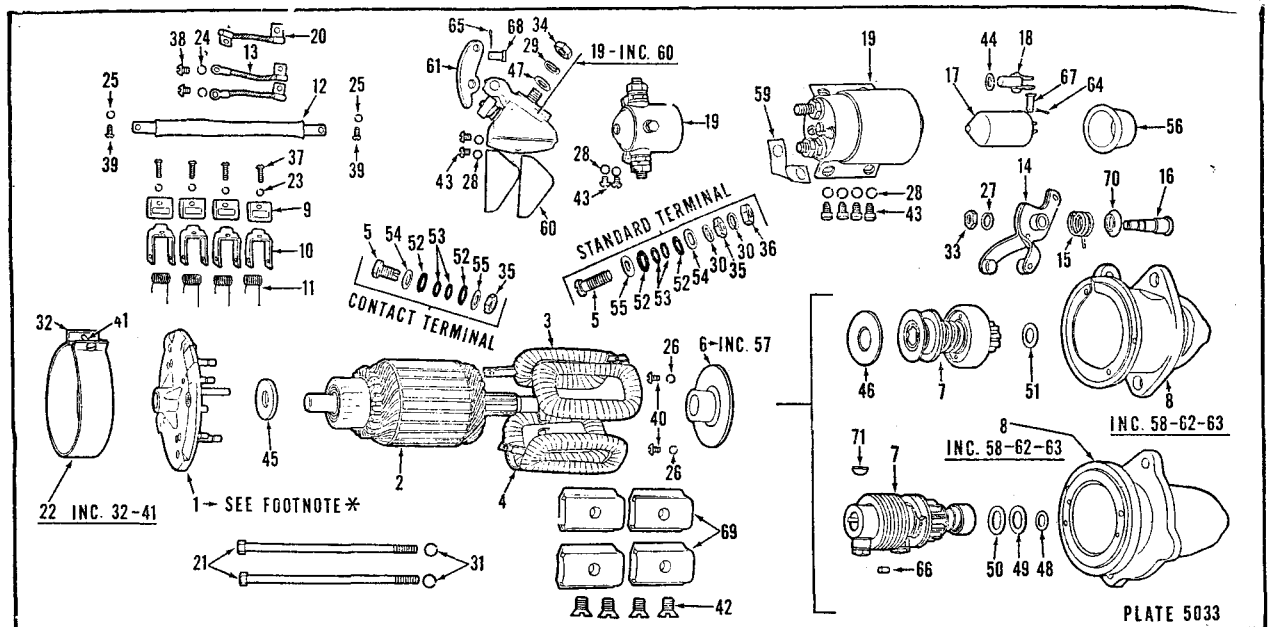
Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS (Continued)		
59	CONNECTOR—Switch -----	1912920	1108128
	COVER—Switch Connector -----	1845938	1108101-20-1-3
	COVER—Switch Connector -----	1853306	1108105-8-10
	GASKET—Center Bearing -----	1867151	1108110
60	INSULATOR—Switch Side -----	816911	1108104-7
	INSULATOR—Field Coil -----	820171	1108101-2-3-4-7-9
	OILER—C.E. -----	114998	All
	OILER—C.E. -----	1880642	1108122
62	OILER—D.E. -----	114998	1108102-3-5-8-11-12-13-19; 25-9
62	OILER—D.E. -----	1868788	1108104-6-7-15; 20-1-3-6-7
62	OILER—D.E. -----	1871565	1108110
	OIL SEAL—In Center Bearing -----	1867150	1108110
	OIL SEAL—In Center Bearing -----	1909851	1108129
	OIL WICK—C.E. -----	1919851	All
63	OIL WICK—D.E. -----	1919851	All
	PIN—Brush Holder Hinge -----	817313	All
	PIN—Brush Holder Stop -----	817314	All
	PIN & INSULATION—Brush Holder Hinge -----	812016	All
	PIN & INSULATION—Brush Holder Stop -----	812015	All
64	PIN—Cotter—Shift Lever Pin -----	112726	1108101-5-8-10-15; 20-1-3-7-8
	PIN—Dowel—C.E. -----	809062	All
66	PIN—Dowel—D.E. -----	809593	All
67	PIN—Shift Lever -----	1853305	1108101-5-8-10-15; 20-1-3-7-8
69	POLE SHOE -----	810601	All
	PLUG—Expansion—C.E. -----	1865182	1108101-4-5-7-9-10-12-13; 20-1-2-3-5-6-7-8-9; 30
	PLUG—Expansion—C.E. -----	810819	1108102-3-6-8-11-15-19
70	SUPPORT—Shift Lever Spring -----	1835998	1108101-5-8-10-15; 20-1-3-7-8
71	WOODRUFF KEY -----	124546	1108102-3-6-9-11-12-13-19; 22-5-6-9; 30

Delco-Remy

SERVICE PARTS CATALOG

CRANKING MOTOR—Group 54-G
Models 1108131 to 71
Page 1

Revised to June 1, 1969



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	*Frame — C. E.	Arma- ture	Field Coil — Upper	Field Coil — Lower	Stud — Terminal	Plate — Center Bearing	Drive — Assembly	Housing — Drive	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1108131	1935681	1878077	1836114	1903808	826938		†1878079	1926767	828448	810226	813521
1108132	"	818002	"	"	"	1838667	□1882486	1963248	"	"	"
1108133	1908580	1847432	"	"	"	"	†1859546	1913605	"	"	"
1108135	1935681	1912697	△1838324	"	"	"	"	"	"	"	"
1108142	"	818002	1836114	1903808	"	1838667	□1850844	1924299	"	"	"
1108143	1908580	1917857	△1838324	"	1913694	820149	⊗1873789	1922704	"	"	"
1108144	"	822187	"	"	"	"	⊗1909771	1909770	"	"	"
1108149	1935681	1878077	1836114	1903808	826938	1838667	†1922266	1912136	"	"	"
1108150	"	"	"	"	"	"	†1878079	1926767	"	"	"
1108151	1908580	1917857	"	"	"	820149	⊗1873789	1922541	"	"	"
1108152	1925187	1878077	1908631	1838410	"	1880469	x1954437	1942941	"	"	"
1108153	1935681	1929404	1836114	1903808	"	"	⊗1952410	1929401	"	"	"
1108154	1908580	1847432	"	"	"	1838667	†1859546	1926920	"	"	"
1108155	"	822187	△1838324	"	1913694	820149	⊗1909771	1909770	"	"	"
1108156	1935681	1917857	1836114	1903808	826938	"	⊗1873789	1931404	"	"	"
1108157	1908580	1931397	"	"	"	"	⊗1952410	1931396	"	"	"
1108158	"	818002	"	"	"	"	□1882486	1878270	"	"	"
1108159	1935681	"	"	"	"	1838667	□	1924299	"	"	"
1108161	1908580	1929404	"	"	"	"	⊗1952410	1934580	"	"	"
1108162	1935681	1872505	△1838324	"	1913694	1838667	□1882486	1934699	"	"	"
1108163	1920427	1878077	1838410	1838409	826938	1880469	x1954437	1935169	"	"	"
1108164	1908580	1917857	1836114	1903808	"	820149	⊗1873789	1922541	"	"	"
1108165	1935681	818002	"	"	"	1838667	□1882486	1924299	"	"	"
1108166	1908580	1878077	1908631	1838410	"	"	†1933214	1933213	"	"	"
1108167	"	1872505	△1838324	"	"	"	□1882486	1873351	"	"	"
1108168	1920427	1878077	△1936794	"	"	1880469	x1954437	1934595	"	"	"
1108169	"	"	△	"	"	"	x	1942941	"	"	"
1108170	1925187	"	#	"	"	"	x	"	"	"	"
1108171	1920427	"	△1936794	"	"	"	x	1935169	"	"	"

*C. E. Frame includes (where necessary) Brush Pins, Oiler Wick, Dowel Pin, Expansion Plug and Bushing.
See Miscellaneous Section for parts.

□For Parts see Motor Drive—Group 1.

⊗For Parts see Motor Drive—Group 4.

†For Parts see Motor Drive—Group 5.

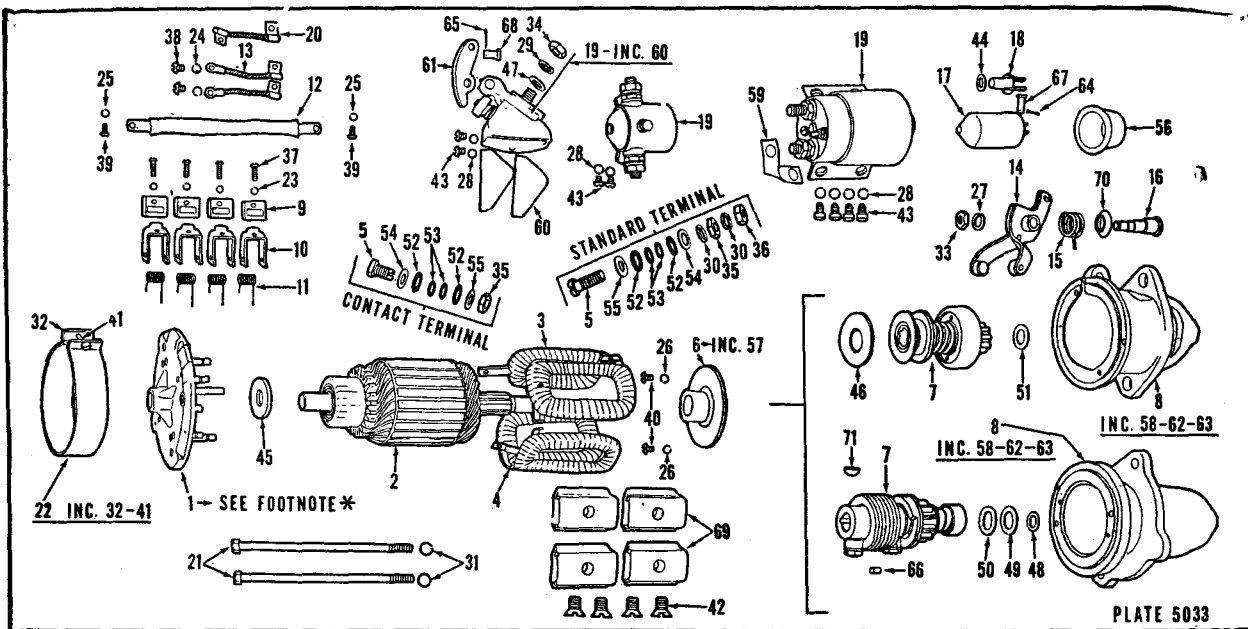
△Assembly of 4 coils.

xService by complete replacement.

○Use 1903808 and 1836114 Field Coils.

#Use 1838410 and 1908631 Field Coils.

Delco-Remy
SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	Lead Brush Connector	Lead Brush Ground	Lever Shift	Spring Shift Lever	Stud Shift Lever	Plunger and Link	Link and Screw	Switch	Lead Brush to Field	Bolt Thru	Band Cover
	12	13	14	15	16	17	18	19	20	21	22
1108131	813523	813554						1467	811450	1932271	817114
1108132	"	"						1467	"	"	"
1108133	"	"						1467	"	1960365	817114
1108135	"	"						1467	"	1932271	"
1108142	"	"						1467	"	"	"
1108143	"	"	1901095		1868003			820052	"	"	"
1108144	"	"	1909772		1885817			"	"	"	1886923
1108149	"	"						1467	"	"	817114
1108150	"	"						"	"	"	"
1108151	"	"	1930547	1922876	1917078	1912055		1114322	"	"	"
1108152	"	"						1467	"	"	1925190
1108153	"	"	1929407	1845936	1929127	1931559		1114315	"	"	817113
1108154	"	"						1467	"	"	1886923
1108155	1929901	"	1909772		1885817			1952524	"	"	"
1108156	"	"	1930547	1922876	1917078	1912055		1114315	"	"	817114
1108157	"	"	"	"	"	1931559		1114316	"	"	"
1108158	"	"						"	"	"	"
1108159	"	"						"	"	"	"
1108161	"	"	1930013	1845936	1917078	1912055		1114315	"	"	"
1108162	"	"						1932131	"	"	1886923
1108163	"	"						1467	"	"	"
1108164	"	"	1930547	1922876	1917078	1941816		1119912	"	"	817114
1108165	"	"						1467	"	"	"
1108166	"	"						"	"	"	1886923
1108167	"	"						1467	"	"	"
1108168	"	"						"	"	"	"
1108169	"	"						"	"	"	"
1108170	"	"						"	"	"	1925190
1108171	"	"						"	"	"	1886923

*For Parts see Magnetic Switch—Group 4.

*For Parts see Switch—Group 103-A

*For Parts see Switch Group—103-B

Revised to June 1, 1969

SERVICE PARTS CATALOG

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Attaching Screw -----	456413	All
24	Lock Washer—Brush Ground Lead Screw -----	453844	All
25	Lock Washer—Brush Lead Screw—To Field Coil ----	453435	All
26	Lock Washer—Center Bearing Plate Screw -----	1962276	1108132-3; 42-3-4-9; 50-1-2-4-5-6-9; 62-3-4-5-6-7-8-9; 70-1
27	Lock Washer—Shift Lever Stud -----	9421425	1108143-4; 51-3-5-6-7; 61-4
28	Lock Washer—Switch Attaching Screw -----	9421423	1108131-3; 42-9; 50-2
28	Lock Washer—Switch Attaching Screw -----	453435	1108143-4; 55; 62
29	Lock Washer—Switch Terminal -----	9421425	1108143-4; 55; 62-3-5-8
30	Lock Washer—Terminal Stud -----	9421425	1108131-2-5; 42-9; 50-1-2-3-4-6-7-8-9; 61-3-4-5-6-7-8-9; 70-1
31	Lock Washer—Thru Bolt -----	9421423	All
NUTS			
32	Nut—Cover Band -----	453433	1108144; 52-4-5; 62-3-6-7-8-9; 70-1
33	Nut—Shift Lever Stud -----	805258	1108143-4; 51-3-5-6-7; 61-4
34	Nut—Switch Terminal -----	134566	1108143-4; 55; 62-3-5-8
35 36	Nut—Terminal Stud ($\frac{3}{8}$ thick) -----	805258	1108131-2-3-5; 42-9; 50-1-2-3-4-6-7-8-9; 61-3-4-5-6-7-8-9; 70-1
36	Nut—Terminal Stud ($\frac{1}{4}$ thk.) -----	134566	1108158
SCREWS			
37	Screw—Brush Attaching -----	454154	All
38	Screw—Brush Ground Lead -----	453647	All
39	Screw—Brush Lead Attaching—To Field Coil -----	453463	All
40	Screw—Center Bearing Attaching -----	453319	1108132-3; 42-3-4-9; 50-1-2
40	Screw—Center Bearing Attaching -----	132900	1108154-5-6-9; 62-3-4-5-6-8-9; 70-1
41	Screw—Cover Band -----	9411511	1108144; 52-4-5; 62-3-6-7-8-9; 70-1
42	Screw—Pole Shoe -----	1913100	All
43	Screw—Switch Attaching -----	1917084	1108131-3; 42-9; 50-1-2-3-4-6-7; 61-3-4-5-6-7-8-9; 70-1
43	Screw—Switch Attaching -----	132900	1108143-4; 55; 62
—	Screw—Switch Terminal (Side) -----	453418	1108155
39	Screw—Brush Lead Attaching—To Field Coil -----	453319	1108167
40	Screw—Center Bearing Attaching -----	453319	1108167
WASHERS			
45	Washer—C.E. Space -----	1914842	1108131-2-3-5; 42-3-4-9; 50-1-2-4-5-6-8-9; 62-3-4-5-6-7-8-9; 70-1
45	Washer—Brake—C.E. -----	818265	1108153-7; 61
46	Washer—Brake -----	821453	1108143; 51-6; 64
46	Washer—Brake -----	822190	1108144; 55
47	Washer—Plain—Switch Terminal -----	812622	1108143-4; 55; 62
—	Washer—Pinion Stop -----	1928023	1108153-7; 61
48	Washer—D.E. Space (9/16x63/64x1/16) -----	1914842	1108132; 42; 58-9; 62-5-7
49	Washer—D.E. Space (5/8x1 1/16x1/16) -----	809815	1108132; 42; 58-9; 65
50	Washer—D.E. Space (5/8x1 1/16x3/32) -----	1849774	1108132; 42; 58-9; 65
51	Washer—D.E. Space -----	1853917	1108131-3-9; 50-2-4; 63-6-8-9; 70-1
52	Washer—Terminal Stud Insulation ($\frac{1}{4}$ O.D.) -----	1913959	All
53	Washer—Terminal Stud Insulation ($\frac{1}{2}$ O.D.) -----	1913958	All
54	Washer—Terminal Stud Plain (Outside) -----	805790	1108131-2-3-5; 42-9; 50-1-2-9
54	Washer—Terminal Stud Plain (Outside) -----	812622	1108143-4; 53-4-5-6-7-8; 61-2-3-4-5-6-7-8-9; 70-1
55	Washer—Terminal Stud Plain (Inside) -----	812622	1108131; 42-3-4; 50-5; 62
—	Washer—Terminal Stud (Klingtite) -----	1837885	1108143-4; 55; 62
MISCELLANEOUS			
56	BOOT—Plunger -----	1912448	1108151-3-6; 61-4
—	BUSHING—C.E. -----	810620	1108144; 52-5; 63-8-9; 70-1
—	BUSHING—C.E. -----	1872678	1108132-5; 49; 59; 65
57	BUSHING—Center Bearing -----	1838670	1108132-3; 42-9; 50-4-9; 62-5-6-7
57	BUSHING—Center Bearing -----	820148	1108143-4; 51-5-6; 64
57	BUSHING—Center Bearing -----	1880471	1108152; 63-8-9; 70-1
58	BUSHING—D.E. -----	810620	1108131-3; 42-4; 50-2-4-5-8; 62-3-6-7-8-9; 70-1
58	BUSHING—D.E. -----	826462	1108132; 59; 65
58	BUSHING—D.E. -----	1872678	1108143-9; 51-6; 64
58	BUSHING—D.E. -----	1959998	1108153; 61

Parts not listed in this Catalog will not be sold separately.

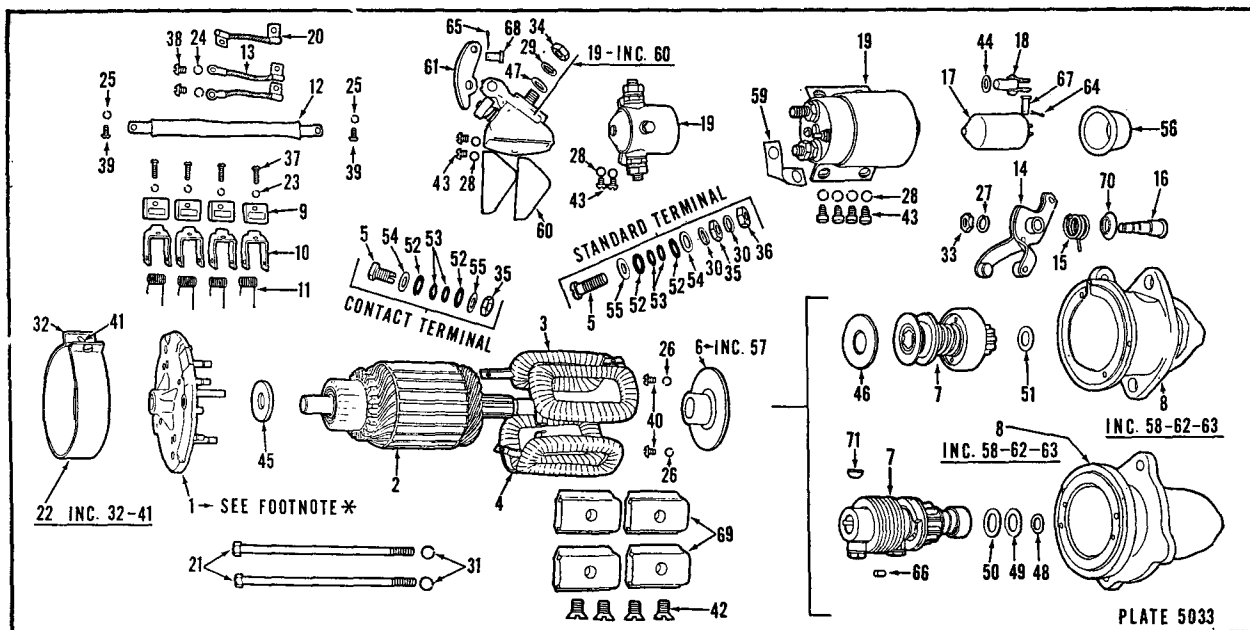
MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—(Continued)		
58	BUSHING—D.E. -----	1839345	1108157
—	CLIP—Terminal (Switch side) -----	1855978	1108155
—	COLLAR—Pinion Stop -----	1928021	1108153-7
59	CONNECTOR—Switch -----	1878056	1108131; 42; 50; 65
59	CONNECTOR—Switch -----	1903905	1108133; 49; 52-4; 63-7-8-9; 70-1
59	CONNECTOR—Switch -----	1919893	1108151-7
59	CONNECTOR—Switch -----	1845937	1108153
59	CONNECTOR—Switch -----	1912390	1108156; 61
59	CONNECTOR—Switch -----	1935443	1108164
—	GASKET—Center Bearing -----	1867151	1108152; 63-8-9; 70-1
60	INSULATOR—Switch Side -----	816911	1108143-4; 55; 62
61	LEVER—Switch -----	1918322	1108162
—	OILER—C.E. -----	114998	1108131-2-3-5; 42-3-9; 50-1-3-4-6-7-8-9; 61-2-4-5-6-7
62	OILER—D.E. -----	114998	1108132; 53-9; 61-5
62	OILER—D.E. -----	1868788	1108143-9; 51-6; 64
—	OIL SEAL—Center Bearing -----	1909851	1108132; 63-8-9; 70-1
63	OIL WICK—D.E. -----	1916439	1108132
63	OIL WICK—C.E. -----	1919851	All
63	OIL WICK—D.E. -----	1919851	1108132; 43-9; 51-3-6-9; 61-4-5
—	PIN—Brush Holder Hinge -----	817313	All
—	PIN—Brush Holder Stop -----	817314	All
—	PIN & INSULATION—Brush Holder Hinge -----	812016	All
—	PIN & INSULATION—Brush Holder Stop -----	812015	All
64	PIN—Cotter—Shift Lever Pin -----	112726	1108151-3-6-7; 61-4
65	PIN—Cotter—Switch Lever Pin -----	137130	1108162
—	PIN—Dowel—C.E. -----	809062	All
66	PIN—Dowel—D.E. -----	809593	All
—	PIN—For Drive Assembly -----	1882550	1108133
67	PIN—Shift Lever -----	1853305	1108151-3-6-7; 61-4
68	PIN—Switch Lever -----	1930648	1108162
—	PLUG—Expansion—C.E. -----	1865182	1108131-3; 42-3-4; 50-1-3-4-5-6-7-8; 61-3-4-6-7-8-9; 70-1
—	PLUG—Expansion—C.E. -----	810819	1108132-5; 49; 59; 62-5
—	PLUG—Pipe—D.E. -----	453465	1108132
—	RING—Pinion Stop Retainer -----	1928022	1108153-7; 61
69	SHOE—Pole -----	810601	All
70	SUPPORT—Shift Lever Spring -----	1835998	1108151-3-6-7; 61-4
71	WOODRUFF KEY -----	124546	1108131-2-3; 42-9; 50-2-4-8-9; 62-3-5-6-7-8-9; 70-1

SERVICE PARTS CATALOG

Models 1108175-7
Page 1

Revised to Feb. 1, 1968



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	*Frame — C.E.	Arma- ture	Field Coil — Upper	Field Coil — Lower	Stud — Terminal	Plate — Center Bearing	Drive — Assembly	Housing — Drive	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1108173.....	1908580	818002	△ 825210		826938	1838667	□1868804	1940925	828448	810226	813521
1108174.....	1935681	"	"		"	"	□ "	1931507	"	"	"
1108175.....	"	"	x		"	"	□1850844	1944915	"	"	"
1108176.....	1864530	1872505	†		"	"	□1868804	1947559	"	"	"
1108177.....	1935681	1931397	x		"		○1947743	1886153	"	"	"

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing
See Miscellaneous Section for parts.

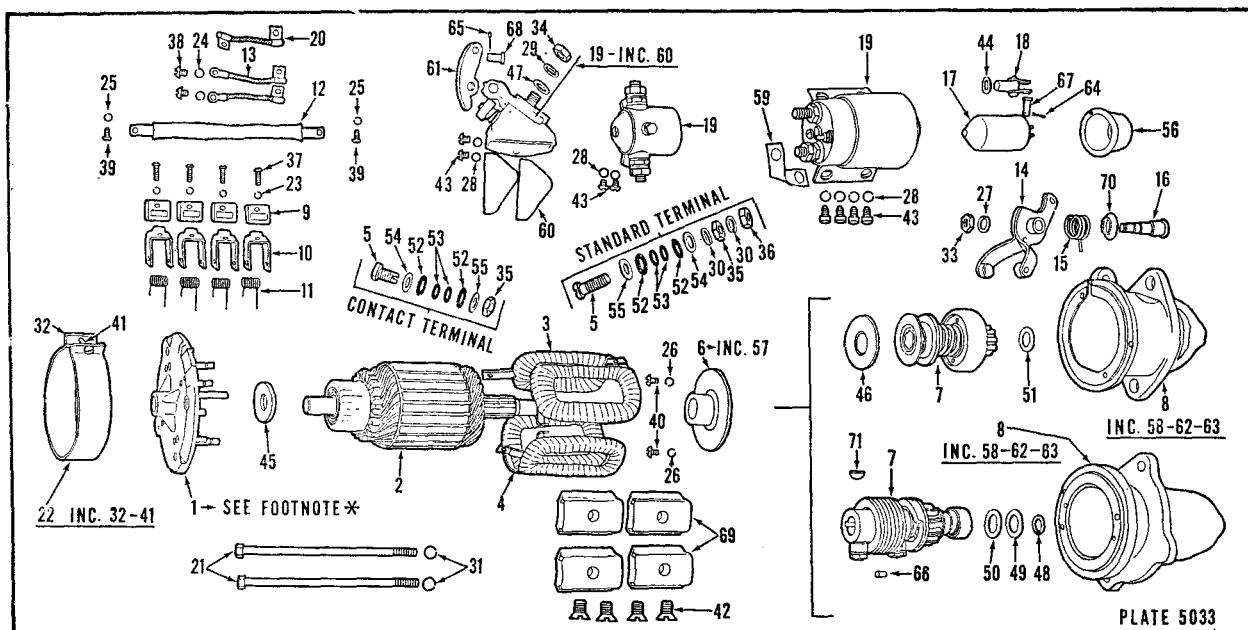
□For parts see Motor Drive Group 1.

^ΔAssembly of 4 Coils.

For parts see Motor Drive Group 4.

xUse 1903808 and 1836114.

†Use 1838410 and 1908631.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger — and Link	Link — and Screw	Switch	Lead — Brush to Field	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1108173	1929901	813554						1114226		1932271	1886923
1108174	"	"						"		"	"
1108175	"	"						"		"	"
1108176	"	"						1467		"	817114
1108177	"	"	1938680	1859742	1917078			*1118112		"	"

*For parts see Magnetic Switch—Group 4.

*For parts see Switch—Group 102.

Revised to Feb. 1, 1968

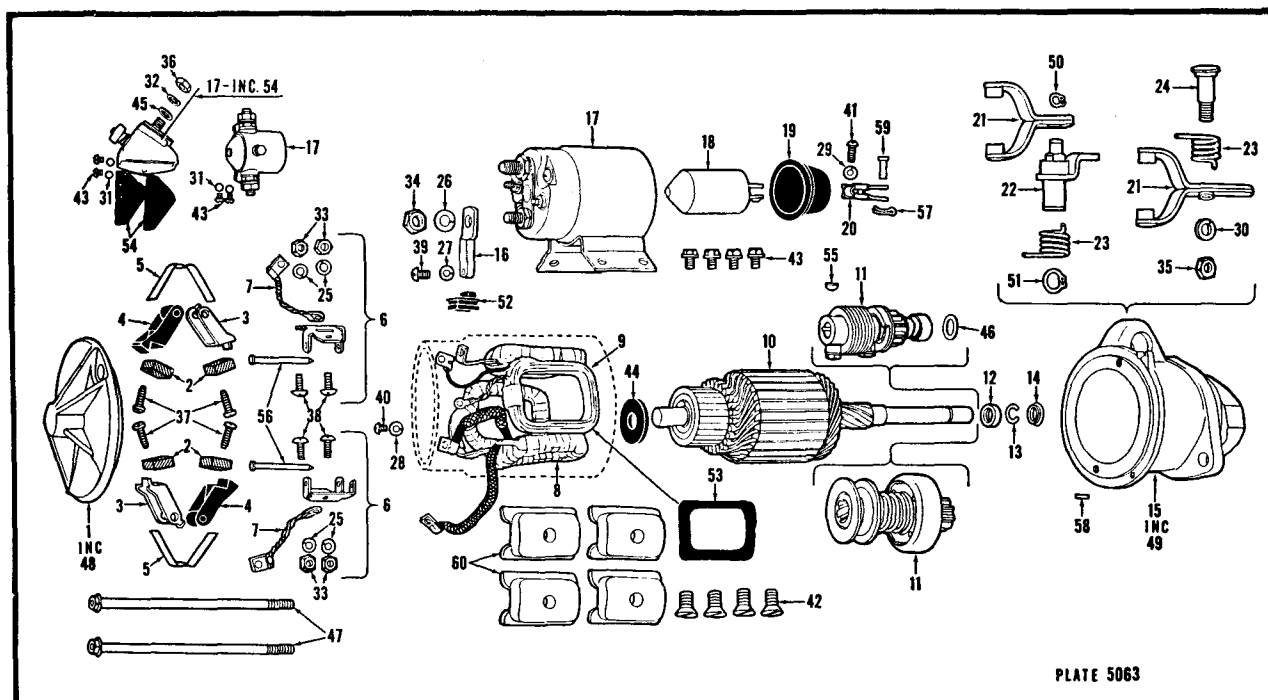
SERVICE PARTS CATALOG

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Attaching Screw -----	456413	1108176
24	Lock Washer—Brush Ground Lead Screw -----	453299	1108173-4-5-6-7
25	Lock Washer—Brush Lead Screw—To Field Coil -----	453296	1108173-4-5-6-7
26	Lock Washer—Center Bearing Plate Screw -----	1914123	1108173-5-6
26	Lock Washer—Center Bearing Plate Screw -----	453296	1108173
27	Lock Washer—Shift Lever Stud -----	9421425	1108177
30	Lock Washer—Terminal Stud -----	9421425	1108173-4-5-6-7
31	Lock Washer—Thru Bolt -----	453294	1108173-4-5-6-7
NUTS			
32	Nut—Cover Band -----	453433	1108173-4
33	Nut—Shift Lever Stud -----	805258	1108177
35 36	Nut—Terminal Stud ($\frac{3}{8}$ thick) -----	805258	1108173-4-5-6-7
SCREWS			
37	Screw—Brush Attaching -----	454154	1108173-4-5-6-7
38	Screw—Brush Ground Lead -----	453647	1108173-4-5-6-7
39	Screw—Brush Lead Attaching—To Field Coil -----	453463	1108173-4-5-6-7
40	Screw—Center Bearing Attaching -----	132900	1108173-4-5-6
41	Screw—Cover Band -----	453479	1108173-4
42	Screw—Pole Shoe -----	1913100	1108173-4-5-6-7
43	Screw—Switch Attaching -----	1917084	1108173-4-6-7
WASHERS			
—	Washer—Between Plunger & Boot -----	1917114	1108177
45	Washer—C.E. Space -----	818265	1108177
45	Washer—C.E. Space -----	1914842	1108173-4-5-6
48	Washer—D.E. Space (9/16x63/64x1/16) -----	1914842	1108173-4-5
48	Washer—D.E. Space -----	1928023	1108177
49	Washer—D.E. Space (5/8x1 1/16x1/16) -----	809815	1108173-4
50	Washer—D.E. Space (5/8x1 1/16x3/32) -----	1849774	1108173-4
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.) -----	1913959	1108173-4-5-6-7
53	Washer—Terminal Stud Insulation ($\frac{1}{8}$ O.D.) -----	1904669	1108173-4-5-6-7
54	Washer—Terminal Stud Plain (Outside) -----	812622	1108173-4-5-6-7
MISCELLANEOUS			
—	BUSHING—C.E. -----	1872678	1108176
57	BUSHING—Center Bearing -----	1838670	1108174-5-6
57	BUSHING—Center Bearing -----	1872678	1108175
58	BUSHING—D.E. -----	810620	1108173-4-6
58	BUSHING—D.E. -----	826462	1108175
58	BUSHING—D.E. -----	1839345	1108177
—	COLLAR—Pinion Stop D.E. -----	1928021	1108177
—	COVER—Switch Connector -----	1945938	1108177
59	CONNECTOR—Switch -----	1878056	1108176
59	CONNECTOR—Switch -----	1933100	1108177
59	CONNECTOR—Switch -----	1903905	1108173-4
—	LINK—Plunger -----	1873700	1108177
—	OILER—C.E. -----	114998	1108173-6-7
—	OILER—C.E. -----	1880642	1108174-5
—	OILER—D.E. -----	1880642	1108175
63	OIL WICK—C.E. -----	1919851	1108173-4-5-6-7
—	OIL WICK—D.E. -----	1919851	1108175
—	PIN—Brush Holder Hinge -----	817313	1108173-4-5-6-7
—	PIN—Brush Holder Stop -----	817314	1108173-4-5-6-7
—	PIN & INSULATION—Brush Holder Hinge -----	812016	1108173-4-5-6-7
—	PIN & INSULATION—Brush Holder Stop -----	812015	1108173-4-5-6-7
—	PIN—Cotter—Link Attach. Pin -----	112726	1108177
—	PIN—Dowel—C.E. -----	809062	1108173-4-5-6-7
66	PIN—Dowel—D.E. -----	809593	1108173-4-5-6-7
—	PIN—Link Attaching -----	1853305	1108177
—	PLUG—Expansion—C.E. -----	1865182	1108173-4-7
—	PLUG—Expansion—C.E. -----	810819	1108175-6
—	RING—Pinion Stop Collar Retaining -----	1928022	1108177
69	SHOE—Pole -----	810601	1108173-4-5-6-7
—	SUPPORT—Shift Lever Spring -----	1835998	1108177
71	WOODRUFF KEY -----	124546	1108173-4-5-6

Parts not listed in this Catalog will not be sold separately.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame — C.E.	Brush	Holder — Ground	Holder — Insul.	Spring — Brush	Support Package	Lead — Ground	Coil Assem.	Coil — Shunt	Arma- ture	Drive Assem.	Collar — Stop
	1	2	3	4	5	6	7	8	9	10	11	12
1108180.....	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1954969	1954975	1960538	†1909771	
1108181.....	"	"	"	"	"	"	"	1932696	1932743	1935588	▲1882486	
1108182.....	"	"	"	"	"	"	"	1942021	"	1947996	▲1954437	
1108183.....	"	"	"	"	"	"	"	1932696	"	1935588	▲1850844	
1108184.....	"	"	"	"	"	"	"	"	"	"	▲1882486	
1108185.....	"	"	"	"	"	"	"	1942021	"	"	†1868804	
1108186.....	"	"	"	"	"	"	"	1932696	"	1929792	○1878079	
1108187.....	"	1946400	"	"	"	"	"	1949572	"	1935588	▲1850844	
1108188.....	"	1906945	"	"	"	"	"	1932696	1932743	1951251	▲1882486	
1108190.....	"	"	"	"	"	"	"	1959303	"	1970740	1970739	
1108191.....	"	"	"	"	"	"	"	"	"	"	1963642	
1108198.....	1940385	"	"	"	"	"	1960864	1937548	"	1929792	1954437	
1108199.....	"	1946434	"	"	"	"	"	1961705	"	1907785	1953373	

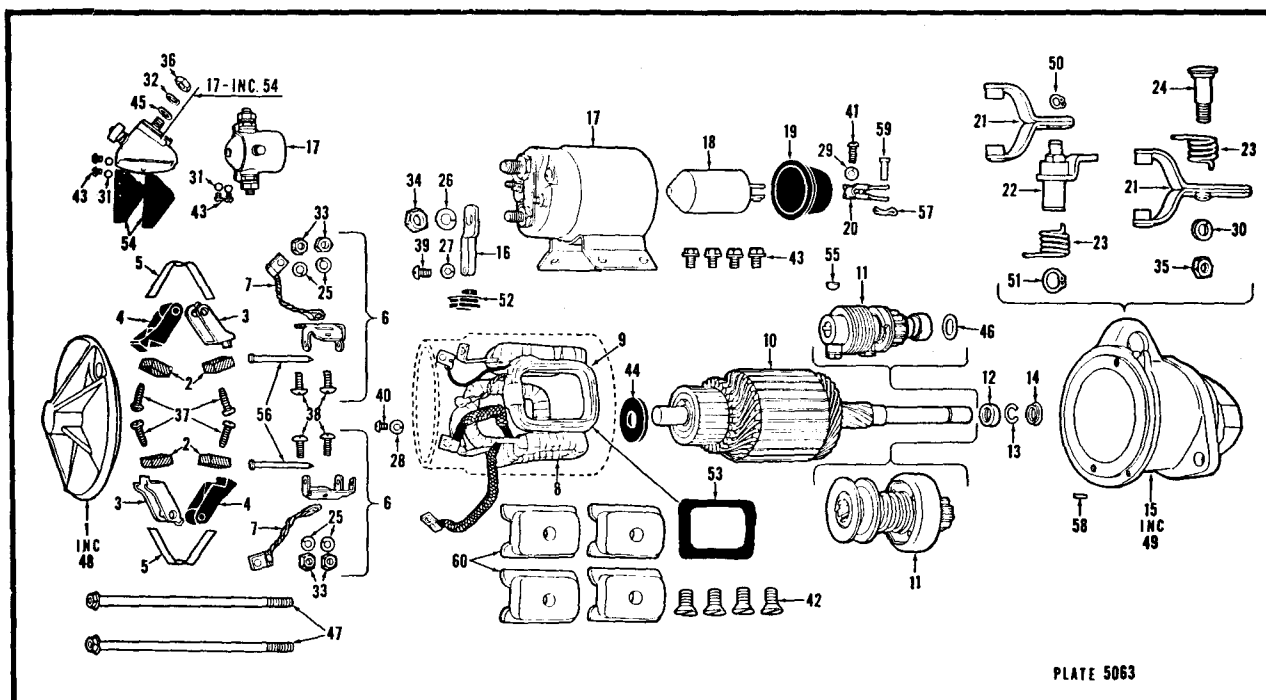
▲For parts see Motor Drive—Group 1.

†For parts see Motor Drive—Group 4.

▲Service by complete replacement.

○For parts see Motor Drive—Group 5.

Delco-Remy
SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Ring Retainer	Collar Thrust	Housing Drive	Con- nector Switch	Switch	Plunger Link	Boot	Link Adjust.	Lever Shift	Lever Shaft	Spring	Stud Lever
	13	14	15	16	17	18	19	20	21	22	23	24
1108180			1909770		1952524				1909772	1885817		
1108181			1960722									
1108182			1946175	1935706*	1467							
1108183			1960318									
1108184			"	1935314*	1467							
1108185			"		+1114226							
1108186			1961208	1935706*	1467							
1108187			1961237									
1108188			1961957	1935314*	1467							
1108190			1968876									
1108191			1970741									
1108198			1946175	1935706†	+1114225							
1108199			1957346	1957348	+1114235							

*For parts see Magnetic Switch—Group 4.

†Service by complete replacement.

Revised to April 1, 1971

SERVICE PARTS CATALOG

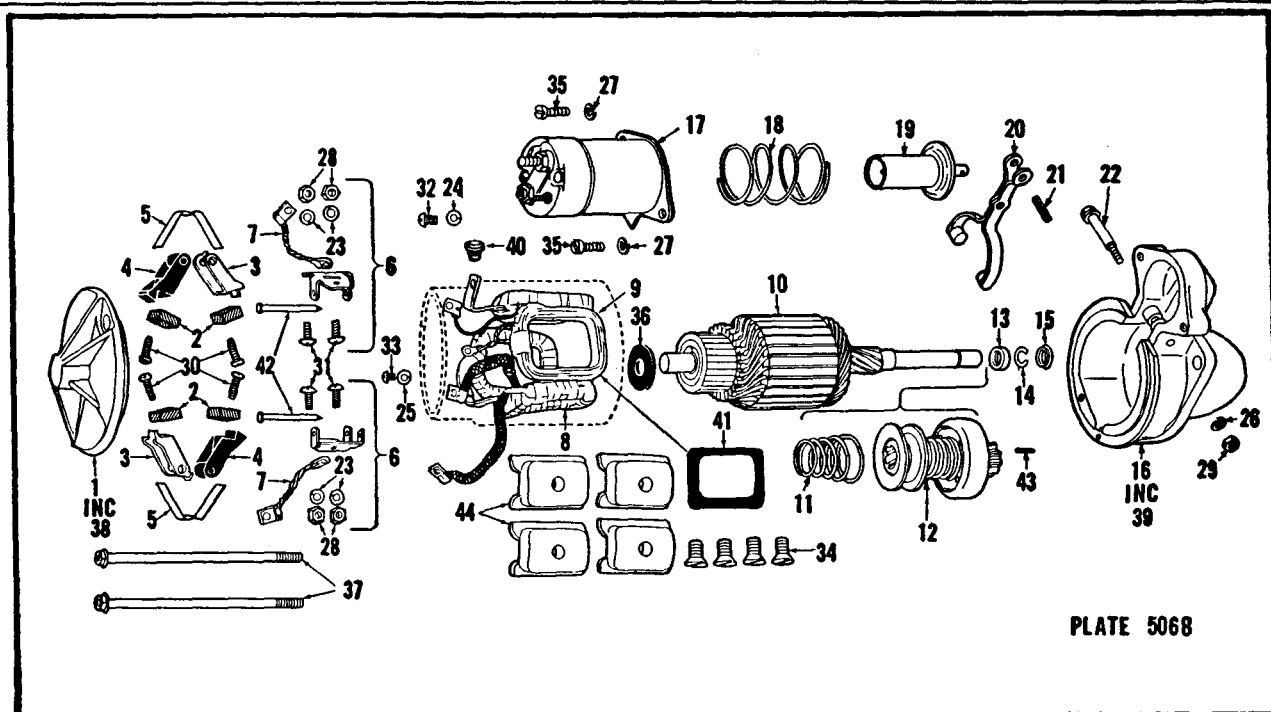
MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
25	Lock Washer—Brush Holder Support Screw.....	453435	All
—	Lock Washer—Center Bearing Attaching.....	1962276	1108198-9
—	Lock Washer—Center Bearing Screw.....	1914123	All except 1108187; 90-1-8-9
26	Lock Washer—Connector Attaching Nut.....	9421425	1108185-8
27	Lock Washer—Field Lead Screw—To Connector or Stud.....	453435	1108181-2-4-5-6-7-8, 90-1-8-9
30	Lock Washer—Shift Lever Stud.....	9421425	1108180
31	Lock Washer—Switch Attaching.....	453435	1108180
—	Lock Washer—Switch Terminal ($\frac{3}{8}$).....	9421425	1108180
32	Lock Washer—Terminal Stud ($\frac{3}{8}$).....	9421425	1108180
—	Lock Washer—Terminal Stud.....	9421424	1108181-3-7; 90-1-9
—	Lock Washer—Thru Bolt.....	9421423	1108188
NUTS			
33	Nut—Brush Holder Support Attaching.....	120361	All
34	Nut—Connector Attaching.....	134566	1108185-8; 90-1
35	Nut—Shift Lever Stud.....	805258	1108180
36	Nut—Switch Terminal ($\frac{3}{8}$ -16).....	134566	1108180
—	Nut—Terminal Stud.....	134566	1108181-3-7-9
SCREWS			
37	Screw—Insul. Brush Attaching.....	1967747	All except 1108199
37	Screw & Lock Washer—Insul. Brush Attaching.....	1959514	1108199
37	Screw—Ground Brush Attaching.....	443527	All except 1108199
37	Screw—Ground—Brush Attaching.....	274875	1108199
38	Screw—Brush Holder Support Attaching.....	274738	All
—	Screw—Center Bearing Attaching.....	132900	1108180-1-2-3-4-5-6-8; 98
—	Screw—Center Bearing Attaching.....	1914580	1108199
39	Screw—Field Lead Attaching—To Connector or Stud.....	453468	1108181-2-4-5-6-7-8; 90-1-8-9
39	Screw—Field Lead Attaching to Stud.....	9417096	1108180
42	Screw—Pole ($\frac{1}{2}$ Dia. Hd.).....	1949503	1108182
42	Screw—Pole Shoe.....	1913100	1108190-1
42	Screw—Pole ($\frac{1}{4}$ Dia. Hd.).....	1913960	All except 1108182; 90-1-8-9
42	Screw—Pole Shoe.....	1968396	1108198-9
43	Screw—Switch Attaching.....	1917084	1108182-4-5-6-8; 98
43	Screw—Switch Attaching.....	453463	1108180
WASHERS			
—	Washer—Brake—C.E.....	1911232	1108198
—	Washer—Brake—Between Center Bearing & Drive.....	822190	1108180
—	Washer—Insul.—Terminal Stud ($\frac{3}{8}$ O.D. Sq.).....	1881868	1108180
—	Washer—Insul.—Terminal Stud ($\frac{3}{4}$ O.D.).....	1961387	1108181-3-7; 90-1-9
—	Washer—Insul.—Terminal Stud ($\frac{3}{4}$ O.D. Round).....	805613	1108181-3; 90-1-9
—	Washer—Insul.—Terminal Stud ($\frac{9}{16}$ O.D.).....	1932661	1108180
—	Washer—Insul.—Terminal Stud (Sq. $\frac{3}{4}$ O.D.).....	1961386	1108190-1-9
—	Washer—Insul.—Terminal Stud ($\frac{1}{2}$ O.D.).....	1881867	1108187
—	Washer—Insul. Terminal Stud.....	1961386	1108181-3-7
—	Washer—Kling Tite—Switch Terminal.....	809449	1108180
—	Washer—Plain—Switch Terminal.....	805790	1108180
—	Washer—Plain—Terminal Stud.....	1903092	1108181
—	Washer—Plain—Terminal Stud.....	1883734	1108180
—	Washer—Plain—Terminal Stud ($\frac{9}{32}$ O.D.).....	1914592	1108190-1-9
—	Washer—Plain—Terminal Stud.....	1945424	1108187
44	Washer—Space—C.E.....	1914842	1108180-1-2-3-4-5-6-7-8; 90-1-9
—	Washer—Space—D.E. ($1\frac{1}{16}$ O.D. x $\frac{1}{16}$ thk.).....	809815	1108181-3-4-7
—	Washer—Space—D.E. ($1\frac{1}{16}$ O.D. x $\frac{3}{32}$ thk.).....	1849774	1108181-3-4-7
46	Washer—Thrust—D.E.....	1914842	1108181-3-4-5-7-8
46	Washer—Thrust—D.E.....	1853917	1108182-6; 90-1

MINOR PARTS SECTION

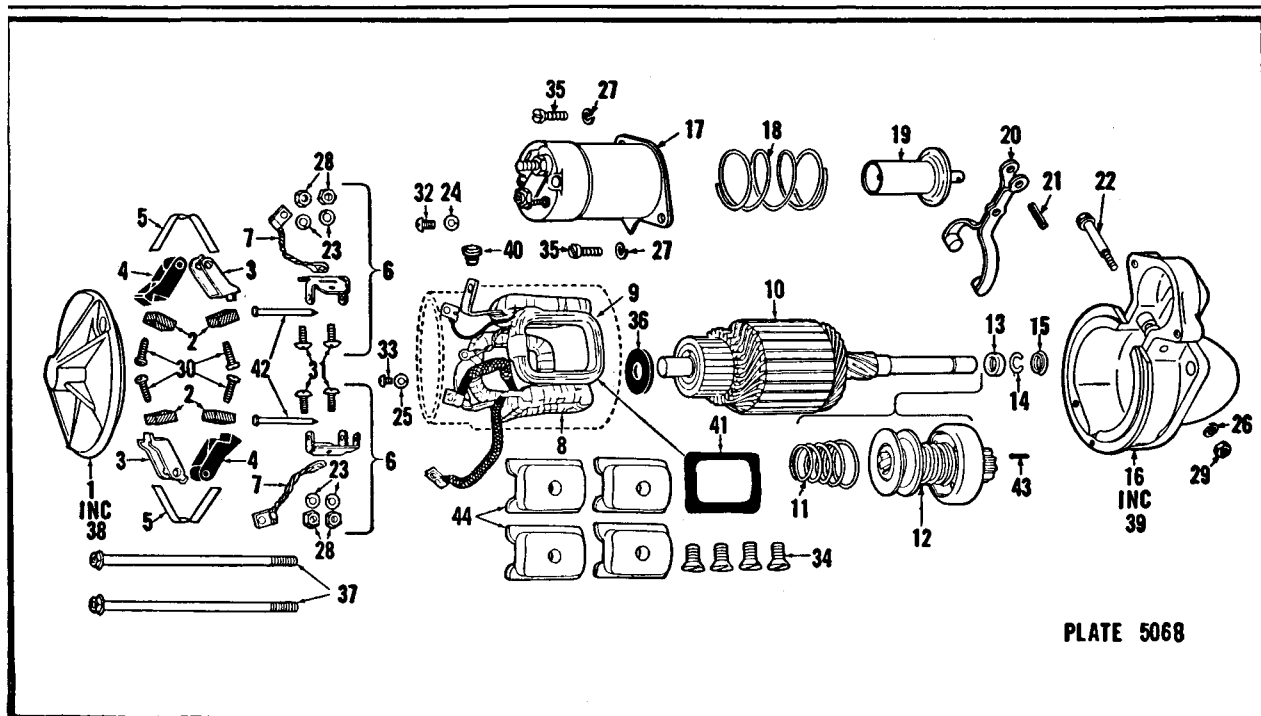
Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS		
47	BOLT—Thru.....	1939970	All except 1108198-9
47	BOLT—Thru.....	1941070	1108198
47	BOLT—Thru.....	1960908	1108199
—	BUSHING—C.E.....	1872678	1108199
—	BUSHING—Center Bearing.....	820148	1108180-1-3-4-5-6
—	BUSHING—Center Bearing.....	1838670	1108188
—	BUSHING—Center Bearing.....	1880471	1108182
49	BUSHING—D.E.....	826462	1108184
49	BUSHING—D.E.....	810620	1108180-1-2-3-5-6-7-8; 90-1-8
—	BUSHING—Center Bearing.....	1867149	1108198
—	BUSHING—Center Bearing.....	1938763	1108199
49	BUSHING—D.E.....	1872678	1108199
—	COLLAR—Thrust—D.E.....	1853917	1108198
—	GASKET—Center Bearing.....	1867151	1108182
—	GASKET—Center Bearing.....	1959642	1108198
52	GROMMET—In Field Frame.....	1926604	1108182-4-5-6-8; 98
53	INSULATOR—Field Coil.....	1927853	1108181-2-4-5-8; 98
54	INSULATOR—Switch Side.....	816911	1108180
—	INSULATOR—Switch Terminal (square).....	817209	1108180
55	KEY—Woodruff.....	124546	1108182-3-4-5-6-7-8; 98-9
56	PIN—Brush Holder Support.....	1966923	All
58	PIN—Dowel—D.E.....	809593	1108180-1-2-3-4-5-6-7-8; 90-1; 98-9
—	PIN—"Spiral" on Armature Shaft.....	1963637	1108190-1
—	PLATE—Center Bearing.....	820149	1108180-1-3-4-5-6
—	PLATE—Center Bearing.....	1949556	1108198
—	PLATE—Center Bearing.....	1838667	1108188; 99
—	PLATE—Center Bearing.....	1880469	1108182
—	PLUG—Pipe—C.E.....	9427882	1108183-5; 98-9
—	SEAL—Oil—Center Bearing.....	1909851	1108182
—	SEAL—Oil—Center Bearing.....	1947538	1108198
60	SHOE—Pole.....	1931129	1108180-1-2-3-4-5-6-7-8; 98
60	SHOE—Pole.....	810601	1108190-1
60	SHOE—Pole.....	1887021	1108199
—	STUD—Field Terminal.....	1959565	1108180
—	STUD—Field Terminal.....	1956246	1108181-3-7; 90-1-9
—	WICK—C.E.....	1919851	1108198-9
—	WICK—Oil—D.E.....	1916439	1108183-5; 99



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Field Coil Assembly	Coil Shunt	Armature	Spring Assist
	1	2	3	4	5	6	7	8	9	10	11
1108195.....	1946745	1906945	1940477	1926618	1926622	1928015	1960864	1851420		1971568	
1108196.....	"	"	"	"	"	"	"	"		"	
1108197.....	1940385	1946400	"	"	"	"	"	1967968		1950307	

Delco-Remy
SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar — Stop	Ring — Retainer	Collar — Thrust	Housing — Drive	Switch	Spring — Plunger	Plunger	Lever — Shift	Pin — Lever	Stud — Lever
	12	18	14	15	16	17	18	19	20	21	22
1108195.....	†1954842	1927849	1927848	1927850	801783	□1114356	1958679	1941113	1945801	455106	1945804
1108196.....	†	"	"	"	"	□	"	"	"	"	"
1108197.....	†1952410	1928021	1928022	1928023	1966232	□	"	"	1951567	"	1932197

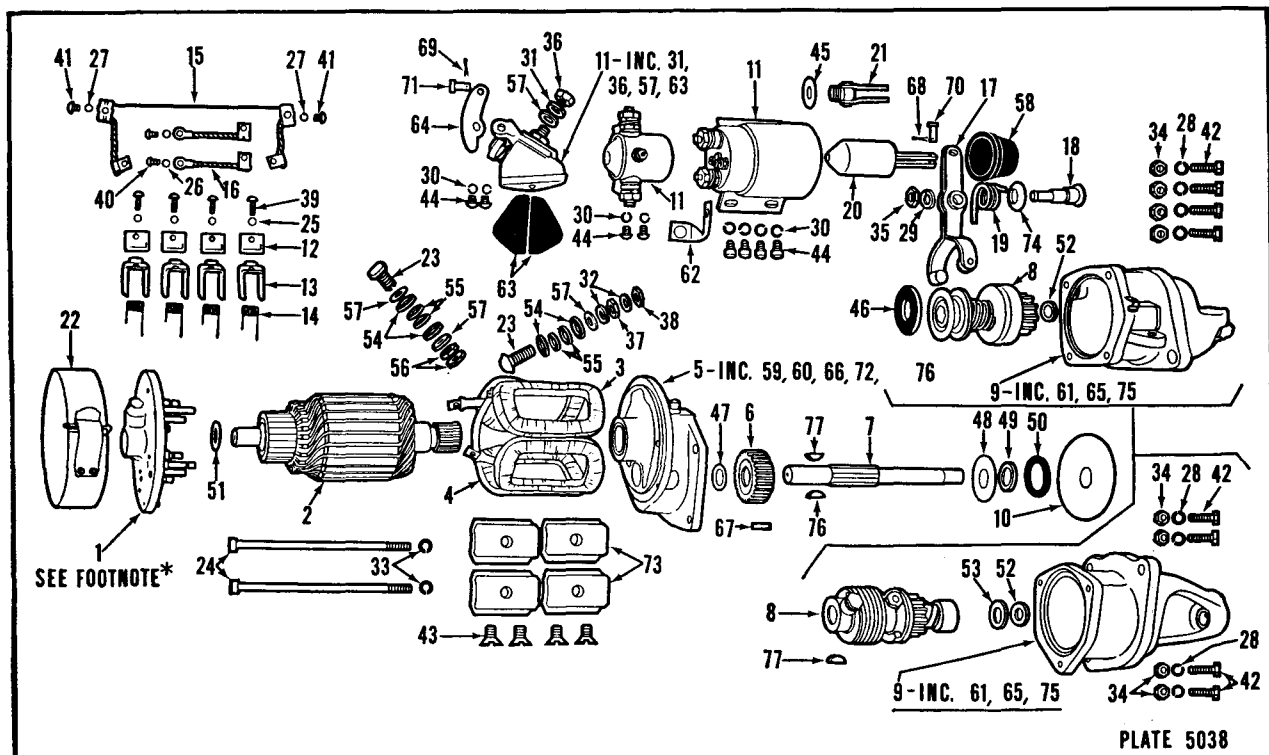
†For Parts see Motor Drive—Group 4.

□For Switch Components see Part No. of Switch on Equipment.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
—	LOCK WASHERS		
—	Lock Washer—Center Bearing Attaching Screw.....	1962276	1108197
—	NUTS		
28	Nut—Brush Holder Support Screw.....	120361	1108195-6-7
29	Nut—Shift Lever Stud.....	9428056	1108197
—	SCREWS		
30	Screw—Ground Attaching #8-32x $\frac{5}{8}$	443527	1108195-6-7
30	Screw—Insul. Brush Attaching.....	1967747	1108195-6-7
31	Screw—Brush Holder Support Attaching.....	274738	1108195-6-7
—	Screw—Center Bearing Attaching.....	132900	1108197
32	Screw—Field Lead—To Switch.....	9427815	1108195-6-7
34	Screw—Pole Shoe.....	1945798	1108195-6
34	Screw—Pole Shoe.....	1968396	1108197
35	Screw—Switch Attaching.....	132255	1108195-6-7
—	WASHERS		
36	Washer—Brake—C.E. (Leather).....	818265	1108195-6
—	Washer—Between Center Bearing & Drive.....	821453	1108197
—	Washer—Thrust—C.E.....	1914842	1108197
—	Washer—Sealing—Shift Lever Stud.....	1970988	1108197
—	MISCELLANEOUS		
37	BOLT—Thru (w/Extension).....	1941070	1108197
37	BOLT—Thru.....	1939970	1108195-6
—	BOOT—Plunger.....	1962601	1108197
—	BUSHING—Center Bearing.....	1962606	1108197
39	BUSHING—D.E.....	1932190	1108195
39	BUSHING—D.E.....	1923907	1108196
39	BUSHING—D.E.....	1839345	1108197
—	GASKET—Center Bearing.....	1962603	1108197
40	GROMMET—In Field Frame.....	1945827	1108195-6
40	GROMMET—In Field Frame.....	1966391	1108197
41	INSULATOR—Field Coil.....	1927853	1108195-6-7
42	PIN—Brush Holder.....	1966923	1108195-6-7
43	PIN—Dowel—D.E.....	809062	1108195-6
43	PIN—Dowel—D.E.....	809593	1108197
—	PLATE—Center Bearing.....	1962602	1108197
—	PLUG—Pipe—C.E.....	9427882	1108197
—	RING—Retaining.....	9416878	1108195-6
—	SEAL—Center Bearing.....	1937310	1108197
44	SHOE—Pole.....	1954947	1108195-6
44	SHOE—Pole.....	1931129	1108197
—	WICK—C.E.....	1919851	1108197



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame — C.E.	Arma- ture	Field Coil — Upper	Field Coil — Lower	Housing — Gear	Gear	Shaft	Drive — Assem.	Housing — Drive	Plate — Housing Cover	Switch	Brush
	1	2	3	4	5	6	7	8	9	10	11	12
1107184	1928966	1961657	1942041	1932743	1959633	817070	828846	1857818	1842827	827518		1906945
1107185	1940385	818134	1959363				809663	1859631	828894			
1108201	815839		817056	817055	817063		1860009		1861353	809816		811553
1108202					1963927		809663		1961978	827518		
1108203					1860014		1860009	1862002	1860008			
1108204					817063		809663	1859631	819419	809816		
1108205					1878761		1860009		1878760		*1571	
1108206	1935681		826282	826281	1880981		809663	1901564	1961978	827518		
1108207	815839		817056	817055	817063			1859631	819419	809816		
1108208					1871284				1835499			
1108209					1835455				828894	827518		
1108210	1935681				1886095		1860009	1901846	1886096			
1108211	815839				1860014			1901846	1862460	827518		
1108212					1963927		809663	1862002	1961978	827518		
1108213							1880640	1859631	1906885		*1571	
1108214					1909301		809663	1861363	819419	809816		
1108215	1908580							1850844				
1108217					1871284		1860009	1859631	1871283		*1465	
1108219					1916553		809663		1961978	827518		
1108221	1935681				1926302		1880640		1926801	809816		
1108222	1908580				1871284		1860009		1871283			
1108223	1940385		1959363		1959360		809663		819419			1906945
1108267	1941109	1964287	1960240	1959636	1964290	1957052	1963472	1963470	1964283	1961310		

†For parts see Motor Drive—Group 1.

†1960240—3 Coils. ▲1959636 is Shunt Coil.

*For parts see Magnetic Switch—Group 4.

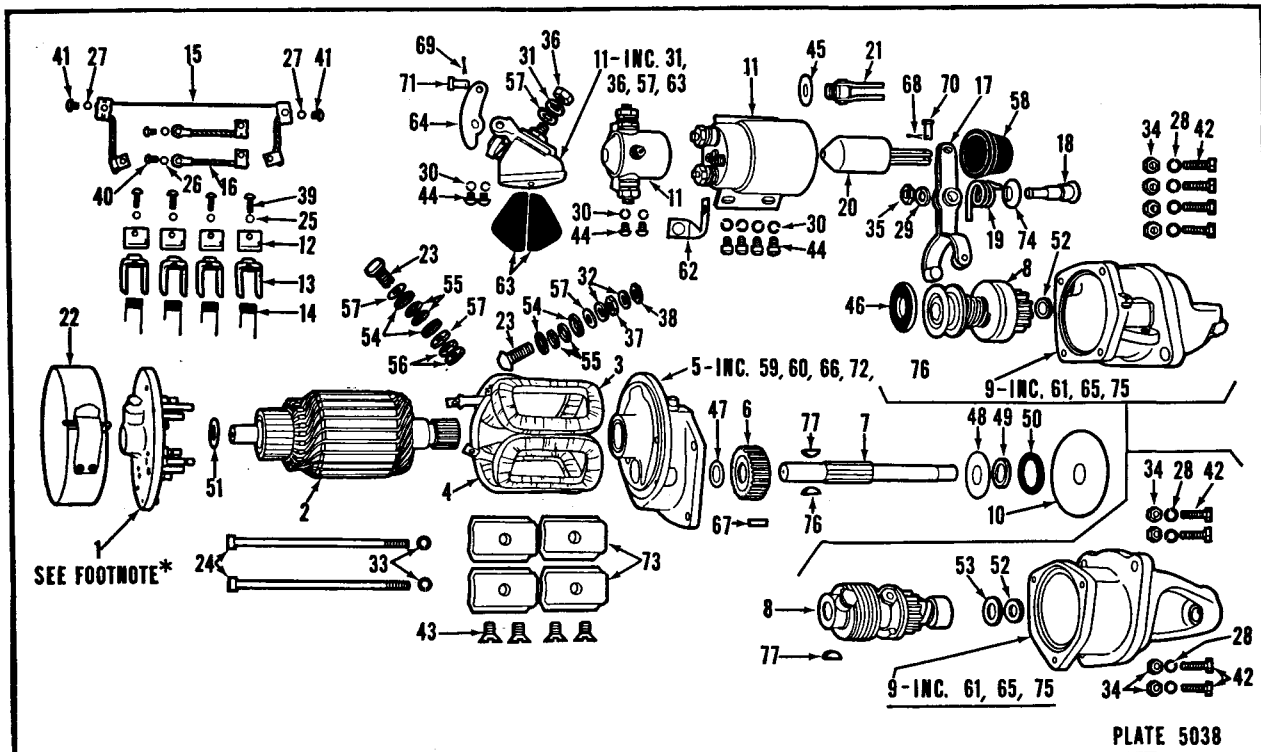
*C.E. Frame includes Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing (where necessary).

See Miscellaneous section for parts.

□1942041—3 Coil. ▲1932743 is Shunt Coil.

□1959363—4 Coils.

Delco-Remy
SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Holder — Brush	Spring — Brush	Lead — Brush Jumper	Lead — Brush Ground	Lever — Shift	Stud — Shift Lever	Spring — Shift Lever	Plunger & Link	Link & Screw	Band — Cover	Stud — Terminal	Bolt — Thru
	13	11	15	16	17	18	19	20	21	22	23	24
1107184	†	1926622		1926605							1939446	1939970
1107185		“		“							1956246	1941070
1108201	810226	813521	819362	813554						817114	826938	1932271
1108202	“	“	“	“						“	“	“
1108203	“	“	“	“						“	“	“
1108204	“	“	“	“						1886923	“	“
1108205	“	“	“	“						“	826938	“
1108206	“	“	“	“						“	“	“
1108207	“	“	“	“						817114	“	“
1108208	“	“	“	“						“	“	“
1108209	“	“	“	“						“	“	“
1108210	“	“	“	“						“	“	“
1108211	“	“	“	“						“	“	“
1108212	“	“	“	“						1886923	“	“
1108213	“	“	“	“						817114	“	“
1108214	“	“	“	“						1886923	“	“
1108215	“	“	“	“						“	“	“
1108217	“	“	“	“						817114	“	“
1108219	“	“	“	“						“	“	“
1108221	“	“	“	“						“	“	“
1108222	“	“	“	“						“	“	“
1108223	‡	1926622		1926605							1956246	“
1108267	‡	“		1926605							“	1939970

†1926617 Holder—Ground 1926618 Holder Insulated.
‡1926617 Holder—Ground 1938587 Holder Insulated.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
—	Lock Washer—Brush Support Attaching.....	453435	1107184-5; 1108223; 67
25	Lock Washer—Brush Attaching Screw.....	456413	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
26	Lock Washer—Brush Ground Lead Screw.....	453844	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
27	Lock Washer—Brush Lead Screw—To Field Coil.....	453435	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
28	Lock Washer—Drive Housing Screw.....	9421423	1107184-5; 1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2-3
—	Lock Washer—Field Lead to Terminal Connector.....	453435	1107184-5; 23; 67
30	Lock Washer—Switch Attaching Screw.....	9421423	1108205-13-17-19-21
32	Lock Washer—Terminal Stud.....	9421424	1107184; 1108223; 67
32	Lock Washer—Terminal Stud.....	9421425	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
33	Lock Washer—Thru Bolt.....	9421423	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
NUTS			
—	Nut—Brush Support Attaching.....	120361	1107184-5; 1108223; 67
—	Nut—Cover Band Screw.....	453433	1108207-12-14-15
34	Nut—Drive Housing Screw.....	134551	1108201-4-5-6-7-8-10-12-14-15-17; 22-3
34	Nut—Drive Housing Screw.....	274858	1108267
37	Nut—Terminal ($\frac{3}{32}$ thk.).....	805258	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
38	Nut—Terminal ($\frac{3}{32}$ thk.).....	805258	1108201-2-3-4-5-6-7-8-9-11-12-13-14-15-17-19; 21-2
38	Nut—Terminal ($\frac{1}{4}$ thk.).....	134566	1107184-5; 1108210; 23; 67
SCREWS			
39	Screw—Brush Attaching #8-32x $\frac{5}{8}$	1926648	1107184-5; 1108223; 67
39	Screw—Brush Attaching.....	454154	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
40	Screw—Brush Ground Lead.....	453647	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
41	Screw—Brush Lead to Field Coil.....	453463	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
—	Screw—Brush Support Attaching.....	274738	1107184-5; 1108223; 67
—	Screw—Cover Band.....	453479	1108204-7-12-14-15
42	Screw—Drive Housing Attaching.....	453343	1107184-5
42	Screw—Drive Housing Attaching.....	1885499	1108267
42	Screw—Drive Housing Attaching ($\frac{1}{4}$ -20x $\frac{5}{8}$).....	1918537	1108202-3-6-9-10-11-12-13-19; 21
42	Screw—Drive Housing Attaching ($\frac{1}{4}$ -20x1).....	1915145	1108201-4-5-6-7-8-10-12-14-15-17; 22-3
—	Screw—Field Lead to Terminal Connector.....	453468	1107184-5; 1108223; 67
43	Screw—Pole Shoe.....	1913100	1107185; 1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2-3; 67
43	Screw—Pole Shoe.....	1913960	1107184
44	Screw—Switch Attaching.....	1917084	1108205-13-17-19; 21-2
WASHERS			
—	Washer—Drive Housing Attach. Screw.....	1857729	1108267
47	Washer—Space—Between Gear & Housing.....	*805727	All
48	Washer—Oil Thrower—Between Gear & Cover Plate.....	1915148	1107184-5; 1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2-3
48	Washer—Oil Throwing (Between Gear & Felt Washer).....	1838568	1108267
49	Washer—Space—Between Gear & Drive.....	1849774	1107184-5; 1108202-4-6-7-8-9-12-13-15-19; 21-2-3
50	Washer—Felt—Between Gear & Cover Plate.....	813134	1107184-5; 1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2-3
51	Washer—Space—C.E.....	1914842	1107184-5; 1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2-3; 67
52	Washer—Space—D.E.....	805676	1107185; 1108202-4-6-7-8-9-12-14-15-19; 23
52	Washer—Space—D.E. ($\frac{3}{8}$ x $\frac{11}{16}$ x $\frac{1}{8}$).....	1914842	1107184; 1108201-3-5-10-11-13-17; 21-2
53	Washer—Space—D.E. ($\frac{5}{8}$ x1 $\frac{1}{8}$ x $\frac{3}{16}$).....	1849774	1107184; 1108201-3-5-10-11-13-17; 21-2
54	Washer—Insul.—Terminal Stud.....	805613	1107184-5; 1108223; 67
54	Washer—Insul.—Terminal Stud ($\frac{3}{4}$ O.D.).....	1913959	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2

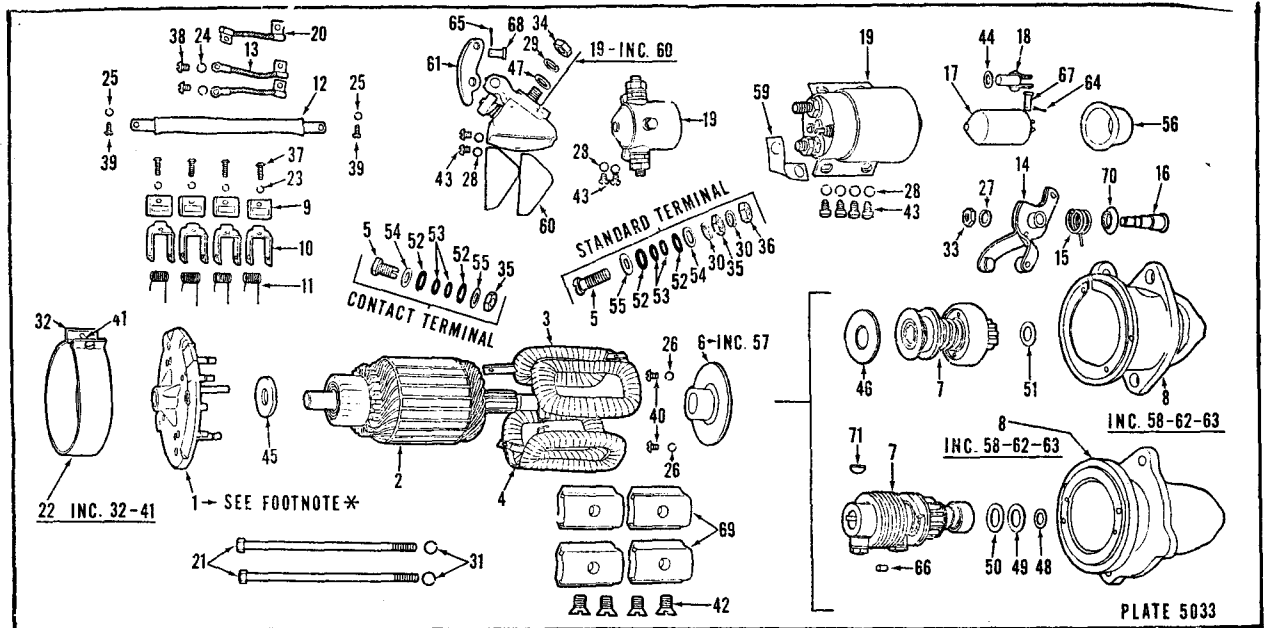
*Use when necessary to reduce end play.

□Later Production used #8-18x $\frac{5}{8}$. Part No. 1967747.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
WASHERS—Continued			
55	Washer—Insul.—Terminal Stud (1/2 O.D.).....	1961837	1107184-5; 1108223; 67
55	Washer—Insul.—Terminal Stud (3/8 O.D.).....	1913958	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
57	Washer—Plain—Terminal Stud.....	812622	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
57	Washer—Plain—Terminal Stud.....	1903092	1107184
57	Washer—Plain—Terminal Stud.....	1914592	1107185; 1108223; 67
—	Washer—Thrust—D.E.....	1853917	1108267
MISCELLANEOUS			
—	BUSHING—Armature Shaft.....	192291	1108267
—	BUSHING—C.E.....	1872678	1107185; 1108223
61	BUSHING—D.E.....	826462	1107184; 1108201-3-5-10-11-17; 22
61	BUSHING—D.E.....	810217	1107185; 1108202-4-6-7-8-9-12-14-15-19; 23
61	BUSHING—D.E.....	810620	1108213; 21
61	BUSHING—Drive Housing.....	1938743	1108267
—	BUSHING—Drive Shaft.....	148427	1108267
—	COLLAR—Space—Between Gear & Drive.....	1850023	1108201-3-5-10-11-17; 22-3
62	CONNECTOR—Switch.....	1878056	1108205-13-17-19; 21-2
—	INSULATOR—Field Coil.....	820171	1108201-2-3-4-5-6
—	INSULATOR—Field Coil.....	1956247	1107184-5; 1108223; 67
—	OILER—C.E.....	125947	1107185
—	OILER—C.E.....	1871565	1108210
—	OILER—C.E.....	114998	1108201-2-3-4-5-6-7-8-9-11-12-13-14-15-17-19; 21-2
65	OILER—D.E.....	114998	1107185; 1108201-2-3-4-5-10-11; 21-2
66	OILER—In Gear Housing.....	114998	1107184-5; 1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2-3
—	PACKAGE—Brush Support.....	1928015	1107184-5; 1108223; 67
—	PIN—Brush Holder Hinge.....	817313	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
—	PIN—Brush Holder Stop.....	817314	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
—	PIN (& Insulation)—Brush Holder Hinge.....	812016	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
—	PIN (& Insulation)—Brush Holder Stop.....	812015	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
—	PIN—Brush Support.....	1926600	1107184-5; 1108223; 67
—	PIN—Dowel—Between Frame & Gear Hsg.....	1952775	1108267
—	PIN—Dowel—C.E.....	809062	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
67	PIN—Dowel—D.E.....	809593	1107184-5; 1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2-3
—	PLUG—End—C.E.....	810819	1107185; 1108223
—	PLUG—Expansion—C.E.....	1865182	1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2
72	PLUG—Expansion—In Gear Housing.....	810819	1107184-5; 1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2-3
—	PLUG—Pipe—C.E.....	453465	1108223
—	PLUG—Pipe—D.E.....	453465	1107184
72	PLUG—Pipe—Gear Housing.....	453806	1108267
—	PLUG—Pipe—In Gear Housing.....	103877	1107184-5; 1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2-3
73	SHOE—Pole.....	810601	1107185; 1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2-3; 67
73	SHOE—Pole.....	1931129	1107184
—	WICK—Oil—C.E.....	802694	1107185; 1108201-2-3-4-5-6-7-8-9-10-11-12-13-14-15-17-19; 21-2-3
75	WICK—Oil—D.E.....	1919851	1107185; 1108201-2
75	WICK—Oil—D.E.....	1916439	1107184
76	WICK—Oil—In Gear Housing.....	1919851	All
77	Woodruff KEY.....	124543	1108267
77	Woodruff KEY.....	124546	1107184-5; 1108201-2-3-4-5-6-7-8-10-11-12-13-14-15-17-19; 21-3



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	*Frame — C. E.	Arma- ture	Field Coil R. H. or — Upper	Field Coil L. H. or — Lower	Stud — Terminal	Plate — Center Bearing	Drive — Assembly	D. E. Frame or Housing	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1108234.....	1935681	1929351	△	△	826938			1947517	828448	810226	813521
1108239.....	"	1945708	○	○	"	820149	x1945711	1946766	"	"	1935316
1108240.....	1880370	1956918	*	*	"	"	x1950058	1933473	"	+	"
1108249.....	1908580	1936938	826282	826281	"			1947517	1906945	810226	813521
1108250.....	1957570	1950417	△	△	"	820149	x1952410	1957859	828448	+	1935316
1108251.....	1935681	1950417	1917587	1917590	"	"	x1946220	1957653	1886643	810226	813521

△Field Coil 1931368 is Assem. (3 coils). 1905872 is Shunt Coil.

*For parts see Motor Drive Group 4.

○Field Coil 1950019 (2 coils), 1950022 Shunt Lower R. H., 1950023 Shunt Upper L. H.

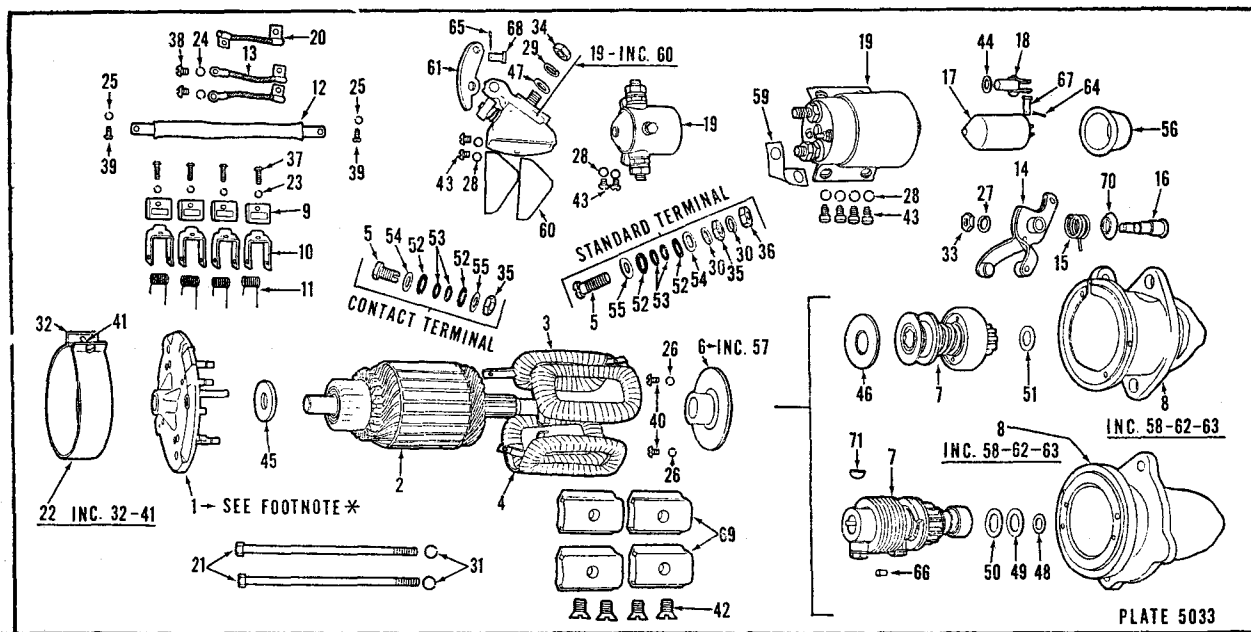
*Field Coil 1937083 (2 coils), 1937977 Shunt Upper L. H., 1956068 Shunt Lower R. H.

*810266 holder with one tapped hole. 1904201 holder with two tapped holes.

△Housing Enclosed—Not Illustrated.

△Field Coil 1937083 (2 coils) 1956069 Shunt Upper L. H., 1956068 Shunt Lower R. H.

Delco-Remy SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger — and Link	Link — and Screw	Switch	Lead — Brush to Field	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1108234.....	1929901	813554								1932271	817114
1108239.....	"	"	1932205		1932197	1941113		1114261		1887034	1886923
1108240.....			1930809	1917596				1114250			"
1108249.....	819362	813554								1932271	817114
1108250.....	1929901		1932205		1932197	1941113		1114327		1887034	1886923
1108251.....	819362	813554	"		"	"		1114253		"	"

*For parts see Switch Group—103-C.

^For parts see Switch Group—103-B.

MINOR PARTS SECTION

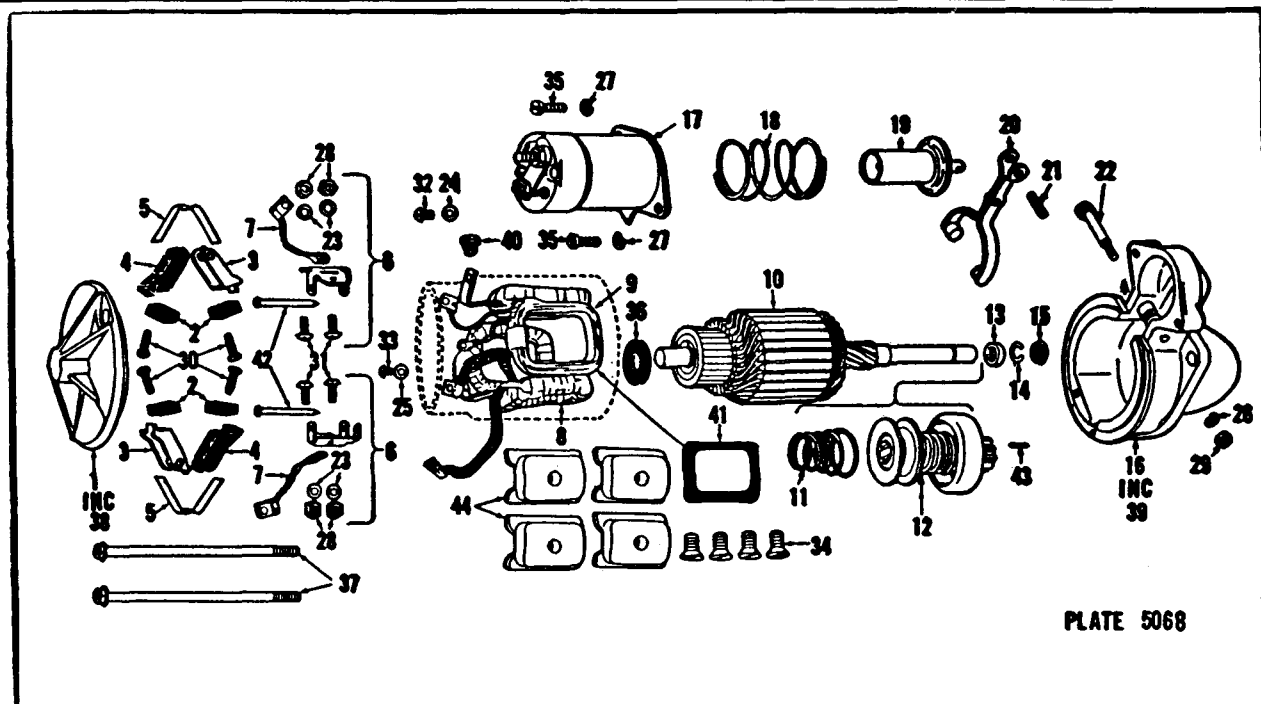
NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Ilus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Attaching Screw	456413	1108234-9; 40; 50
23	Lock Washer—Brush Lead Attach. Screw	453435	1108239; 40; 50-1
24	Lock Washer—Brush Ground Lead Screw	453844	1108234-9; 49; 50
—	Lock Washer—Brush Lead To Field	453435	1108234; 49
—	Lock Washer—Center Brg. Attach. Screw	1914123	1108239; 40; 50-1
—	Lock Washer—Connector Attaching	9421425	1108251
—	Lock Washer—Lead Hold Down Clip Screw	453844	1108234
—	Lock Washer—Shift Lever	453294	1108240
27	Lock Washer—Shift Lever Screw	9421424	1108239; 50-1
—	Lock Washer—Shunt Coil Brush Lead Attach.	141541	1108250
—	Lock Washer—Shunt Ground Screw Attach.	453435	1108234
28	Lock Washer—Switch Mtg. Screw	9421423	1108239; 50-1
30	Lock Washer—Terminal Stud	9421425	1108234-9; 49; 50-1
31	Lock Washer—Thru Bolt	9421423	1108234-9; 40-9; 50-1
NUTS			
—	Nut—Connector Attaching	805258	1108251
32	Nut—Cover Band	453433	1108239; 40; 50-1
33	Nut—Shift Lever Screw	1926640	1108239; 50-1
36	Nut—Terminal Stud	1904419	1108249
36	Nut—Terminal Stud ($\frac{3}{8}$ thk.)	805258	1108234-9; 40; 50-1
SCREWS			
37	Screw—Brush Attaching	454154	1108234-9; 40-9; 50
38	Screw—Brush Ground Lead	453647	1108234-9; 49; 51
—	Screw—Brush Lead—Shunt Coil	454329	1108240; 50
—	Screw—Brush Lead To Field	453463	1108234-9; 40-9; 50-1
40	Screw—Center Bearing Attaching	132900	1108239; 40
40	Screw—Center Bearing Attaching	1914580	1108250-1
41	Screw—Cover Band	453479	1108239; 40; 50-1
—	Screw—Lead Hold Down Clip Attaching	453418	1108234
42	Screw—Pole Shoe	1913100	1108234-9; 40-9
—	Screw—Shift Lever	123737	1108240
—	Screw—Shunt Ground Attaching	453319	1108234
43	Screw—Switch Mtg.	132255	1108239; 50-1
43	Screw—Switch Mtg.	1917084	1108240
WASHERS			
45	Washer—C.E. Space	1914842	1108234-9; 40-9; 50-1
46	Washer—Brake—Between Center Brg. & Mtr. Drive	821453	1108239; 40; 50-1
48	Washer—Space—Between Pinion Stop & Hsg.	1928023	1108240; 50-1
51	Washer—D.E.—Space	1928023	1108239
—	Washer—Plain—Brush Attach.	810082	1108240; 50
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.)	1913959	1108234-9; 40-9; 50-1
53	Washer—Terminal Stud Insulation ($\frac{1}{2}$ O.D.)	1913958	1108234-9; 40-9; 50-1
54	Washer—Terminal Stud—Plain	805790	1108250
54	Washer—Terminal Stud—Plain	812622	1108234-9; 40-9; 50-1
MISCELLANEOUS			
56	BOOT	1912448	1108240
—	BUSHING—C.E.	1872678	1108239; 40; 50-1
57	BUSHING—C.E. Center Brg.	820148	1108240
57	BUSHING—Center Brg.	1938596	1108239; 50-1
58	BUSHING—D.E.	1959998	1108239; 40; 50
58	BUSHING—D.E.	1883730	1108234; 49
59	CONNECTOR—Cwitch	1917596	1108240
59	CONNECTOR—Cwitch	1845937	1108239; 50-1
—	CLIP—Lead Hold Down	1928303	1108234
—	COLLAR—Pinion Stop	1928021	1108239
—	GASKET—Between Drive Housing & Switch	1952427	1108250
—	GASKET—Between Switch & Housing	1952427	1108239
—	GASKET—Shift Lever Segment	1911635	1108240
—	LEAD ASSEMBLY—C.E. Terminal—To Switch	1872810	1108240; 50
—	OILER—C.E.	114998	1108234; 49
62	OILER—D.E.	114998	1108240
—	OIL SEAL—D.E.	1867150	1108234; 49
63	OIL WICK—C.E.	1919851	1108234-9; 50-1
—	PIN—Brush Holder Hinge	817313	1108234-9; 49; 51

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illu No	Name	Part No.	Used on Models
	MISCELLANEOUS—(Continued)		
	PIN—Brush Holder Stop -----	817314	1108234-9; 49; 51
64	PIN—Cotter—Shift Lever -----	112726	1108240
	PIN & INSULATION—Brush Holder Hinge -----	812016	1108234-9; 40-9; 50-1
	PIN & INSULATION—Brush Holder Stop -----	812015	1108234-9; 40-9; 50-1
	PIN—Dowel—C.E. -----	809062	1108234-9; 40-9; 50-1
66	PIN—Dowel—D.E. -----	809593	1108234-9; 40-9; 50-1
67	PIN—Shift Lever Attach. to Plunger -----	455106	1108239; 50-1
67	PIN—Shift Lever -----	1853305	1108240
	PINION STOP—D.E. -----	1928021	1108240; 50-1
	PIPE PLUG—C.E. -----	453465	1108239; 50-1
	PIPE PLUG—C.E. -----	453806	1108234; 49
	PIPE PLUG—D.E. -----	453465	1108239; 50-1
	PLUG—End—C.E. -----	810819	1108239; 40; 50-1
	PLUG—Expansion—C.E. -----	1865182	1108234; 49
	PLUG—Expansion—C.E. -----	1931559	1108240
	RETAINER—Ring—D.E. -----	1928022	1108240; 50-1
	RING—Retainer—Pinion Stop -----	1928022	1108239
69	SHOE—Pole -----	810601	1108234; 49
69	SHOE—Pole -----	1887021	1108239; 40; 50-1
	SPRING—Plunger Return -----	1932208	1108239; 50-1
	SUPPORT—Shift Lever (Threaded) -----	1911637	1108240
	SUPPORT—Shift Lever (Not Threaded) -----	1911930	1108240
	TERMINAL & Lead Assem.—C.E. -----	1952217	1108240; 50
	WICK—D.E. -----	1916439	1108239; 50-1
	WICK—D.E. -----	1919851	1108240



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assembly	Coil Shunt	Armature	Spring Assist
	1	2	3	4	5	6	7	8	9	10	11
1108246.....	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1954141	1949795	1954143	
1108273.....	"	"	"	"	"	"	"	1949798	"	1969273	

MINOR PARTS SECTION

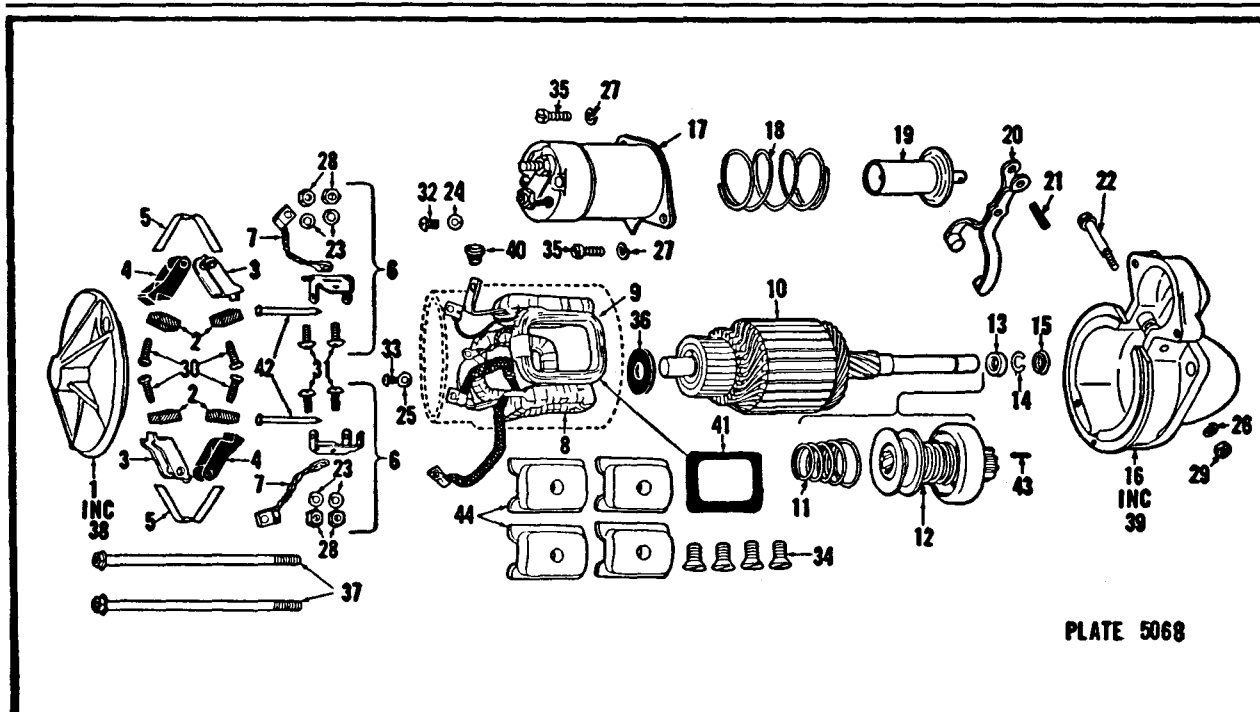
NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Support Screw.....	453435	1108246; 273
—	Lock Washer—Center Bearing Attaching Screw.....	1962276	1108246; 273
24	Lock Washer—Field Lead Screw—To Switch.....	456319	1108246; 273
26	Lock Washer—Sealing—Shift Lever Stud.....	△1953479	1108273
26	Lock Washer—Shift Lever Stud.....	9421424	1108246
27	Lock Washer—Switch Attaching Screw.....	9421423	1108246; 273
—	Lock Washer—Switch Connector Attaching.....	1946143	1108273
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	1108246; 273
29	Nut—Shift Lever Stud.....	△1926640	1108246; 273
—	Nut—Switch Connector Attaching.....	453996	1108273
SCREWS			
30	Screw—Insul. Brush Attaching.....	1967747	1108246; 273
30	Screw—Brush Attaching.....	443527	1108246; 273
31	Screw—Brush Holder Support Attaching.....	274738	1108246; 273
—	Screw—Center Bearing Attaching.....	1914580	1108273
—	Screw—Center Bearing Attaching.....	132900	1108246
32	Screw—Field Lead Attaching—To Switch.....	1949653	1108246; 273
34	Screw—Pole Shoe.....	1913100	1108246; 273
35	Screw—Switch Attaching.....	132255	1108246; 273

△Later production used Sealing Washer No. 1970988 and Hex Jam Lock Nut No. 9428056

Delco-Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

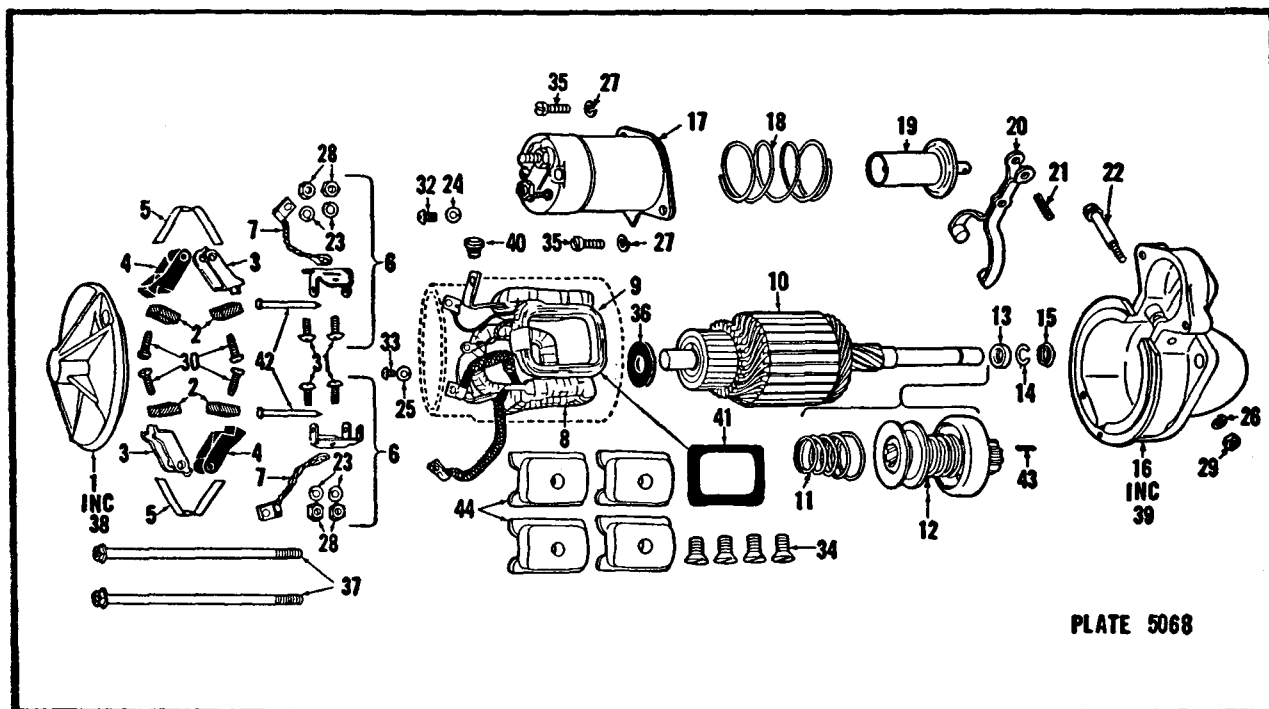
Model	Drive Assembly	Collar — Stop	Ring — Retainer	Collar — Thrust	Housing — Drive	Switch	Spring — Plunger	Plunger	Lever — Shift	Pin — Lever	Stud — Lever
	12	13	14	15	16	17	18	19	20	21	22
1108246.....	†1939109	1928021	1928022	1928023	1950306	1114284	1958679	1941113	1932205	455106	1932197
1108273.....	†1932188	1927849	1927848	1927850	1967988	1114363	"	"	1951567	"	"

†For parts see Motor Drive—Group 4.

°For parts see Switch—Group 103-C.

MINOR PARTS SECTION

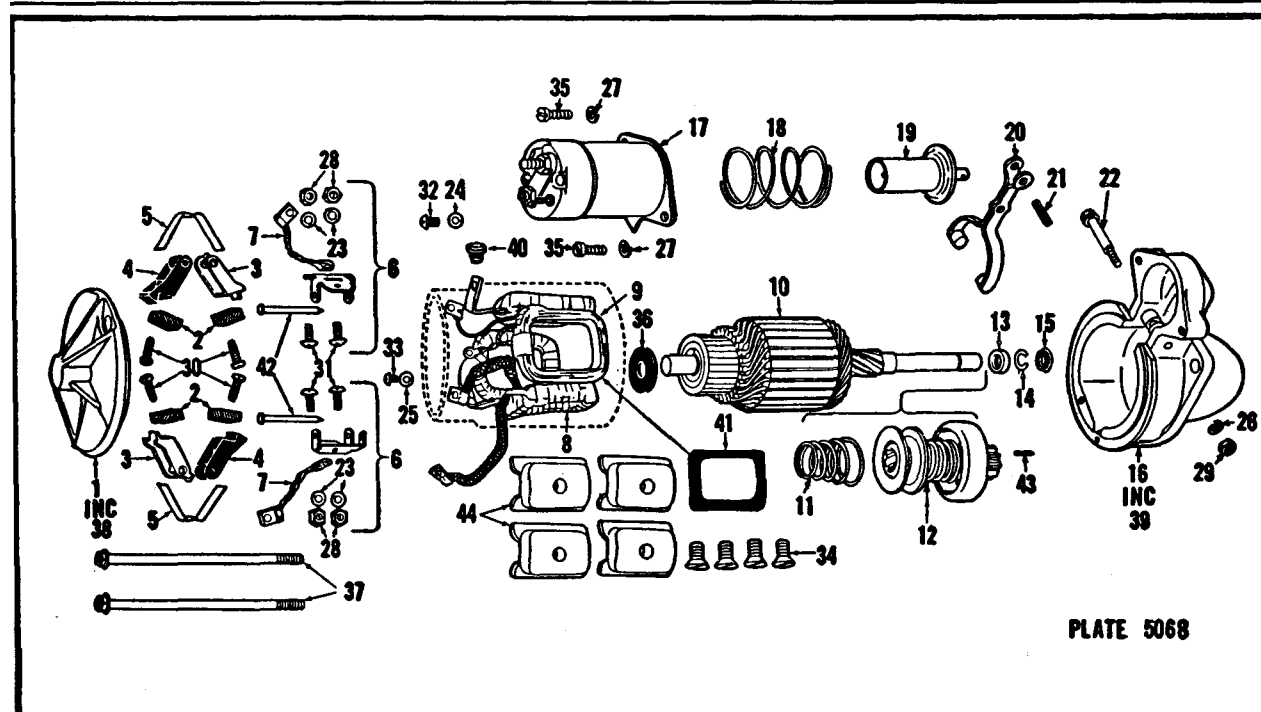
Illus. No.	Name	Part No.	Used on Models
—	WASHERS		
—	Washer—Between Center Bearing & Motor Drive.....	821453	1108246; 273
—	Washer—Space—C.E.....	1914842	1108246; 273
37	MISCELLANEOUS		
—	BOLT—Thru.....	1939970	1108246; 273
—	BOOT—Solenoid.....	1962601	1108273
—	BUSHING—Center Bearing.....	1962606	1108273
—	BUSHING—Center Bearing.....	820148	1108246
39	BUSHING—D.E.....	1923907	1108273
39	BUSHING—D.E.....	1839345	1108246
—	CONNECTOR—Switch.....	1940133	1108273
—	GASKET—Between Switch & Housing.....	1952427	1108246
—	GASKET—Center Bearing.....	1962603	1108273
40	GROMMET—In Field Frame.....	1965047	1108273
40	GROMMET—In Field Frame.....	1949327	1108246
42	PIN—Brush Holder.....	1966923	1108246; 273
43	PIN—Dowel—D.E.....	809593	1108246; 273
—	PLATE—CENTER BEARING.....	1962602	1108273
—	PLATE—Center Bearing.....	820149	1108246
—	SEAL—Oil—Center Bearing.....	1937310	1108273
44	SHOE—Pole.....	810601	1108246; 273



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame — C.E.	Brush	Holder — Ground	Holder — Insul.	Spring — Brush	Support — Package	Lead — Ground	Field Coll Assembly	Coll — Shunt	Armature	Spring — Assist
	1	2	3	4	5	6	7	8	9	10	11
1108300.....	1946745	1906945	1940477	1926618	1926622	1928015	1926605	1945790		1946226	1951002
1108301.....	"	"	"	"	"	"	"	"		"	"
1108302.....	"	"	"	"	"	"	"	"		1955937	"
1108303.....	"	"	"	"	"	"	"	"		"	"
1108304.....	"	"	"	"	"	"	"	"		1946226	"
1108306.....	"	"	"	"	"	"	"	"		"	"
1108307.....	"	"	"	"	"	"	"	"		"	"
1108308.....	"	"	"	"	"	"	"	"		"	"
1108309.....	"	1946400	"	"	"	"	"	1954943		1954936	
1108310.....	"	1906945	"	"	"	"	"	1957698		"	
								1957755		1957750	
1108311.....	"	"	"	"	"	"	"	"		"	
1108312.....	"	1946400	"	"	"	"	"	"		"	
1108314.....	"	"	"	"	"	"	"	1960187		1960181	
1108315.....	"	"	"	"	"	"	"	1957698		1954936	
1108316.....	"	1906945	"	"	"	"	"	"		"	
								1945790		1946226	
1108317.....	"	"	"	"	"	"	"	"		"	
1108318.....	"	"	"	"	"	"	"	"		"	
1108319.....	1928966	"	"	"	"	"	"	1935128	1935131	1958949	
1108320.....	"	"	"	"	"	"	"	1965730		1940624	
1108321.....	"	"	"	"	"	"	"	1942870	"	1947353	
1108322.....	"	1946400	"	"	"	"	"	1957375		1950307	
1108323.....	"	1906945	"	"	"	"	"	1967968		1958949	
1108324.....	"	"	"	"	"	"	"	"		1935851	
1108325.....	"	"	"	"	"	"	"	"		1955937	
1108326.....	"	"	"	"	"	"	"	1965730		1940624	
1108327.....	"	"	"	"	"	"	"	"		"	
1108328.....	"	"	"	"	"	"	"	1935128	1935131	1955937	
1108329.....	"	"	"	"	"	"	"	1967968		1966228	
1108330.....	"	"	"	"	"	"	"	1965730		1940624	

Delco-Remy
SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar Stop	Ring Retainer	Collar Thrust	Housing Drive	Switch	Spring Plunger	Plunger	Lever Shift	Pin Lever	Stud Lever
	12	13	14	15	16	17	18	19	20	21	22
1108300.....	†1946221	1927849	1927848	1927850	1949061	□1114356	1958679	1941113	1945801	455106	1945804
1108301.....	†	"	"	"	"	□	"	"	"	"	"
1108302.....	†1935827	"	"	"	1949779	□	"	"	1951658	"	"
1108303.....	†	"	"	"	"	□	"	"	"	"	"
1108304.....	†1946221	"	"	"	1949061	□	"	"	1945801	"	"
1108306.....	†	"	"	"	1952355	□	"	"	"	"	"
1108307.....	†	"	"	"	"	□	"	"	"	"	"
1108308.....	▲1954939	"	"	"	1954934	"	"	"	"	"	"
1108309.....	▲	"	"	"	"	"	"	"	"	"	"
1108310.....	"	"	"	"	†1959201	"	"	"	"	"	"
1108311.....	"	"	"	"	†	"	"	"	"	"	"
1108312.....	▲1960178	"	"	"	†1960179	"	"	"	"	"	"
1108314.....	▲1961278	"	"	"	†1954934	"	"	"	"	"	"
1108315.....	▲1963465	"	"	"	†	"	"	"	"	"	"
1108316.....	†1946221	1927849	1927848	1927850	1965920	□1114356	1958679	1941113	1945801	455106	1932197
1108317.....	†	"	"	"	1952355	□	"	"	"	"	"
1108318.....	†	"	"	"	"	□	"	"	"	"	"
1108319.....	†1968131	1928021	1928022	1928023	1964431	□	"	"	1951567	"	1932197
1108320.....	†1954842	1927849	1927848	1927850	1968122	□	"	"	"	"	1945804
1108321.....	†1939109	1928021	1928022	1928023	1966914	□	"	"	"	"	1814529
1108322.....	†1968355	"	"	"	1965225	□	"	"	"	"	1932197
1108323.....	†1952410	"	"	"	1968324	□	"	"	"	"	"
1108324.....	†1963808	1927849	1927848	1927850	1963804	□	"	"	"	"	"
1108325.....	†1954842	"	"	"	1968421	□	"	"	"	"	"
1108326.....	†	"	"	"	1968122	□	"	"	"	"	1945804
1108327.....	†	"	"	"	"	□	"	"	"	"	"
1108328.....	†	"	"	"	1969156	□	"	"	"	"	"
1108329.....	"	"	"	"	1965554	□	"	"	"	"	"
1108330.....	†1954842	"	"	"	1963318	□	"	"	"	"	1932197

†For Parts see Motor Drive—Group 4.

▲Service by Complete Replacement.

□For Switch Components see Part No. of Switch on Equipment.

†Part is a D.E. Frame.

Parts not listed in this Catalog will not be sold separately.

Revised to May 1, 1969

SERVICE PARTS CATALOG

MINOR PARTS SECTION

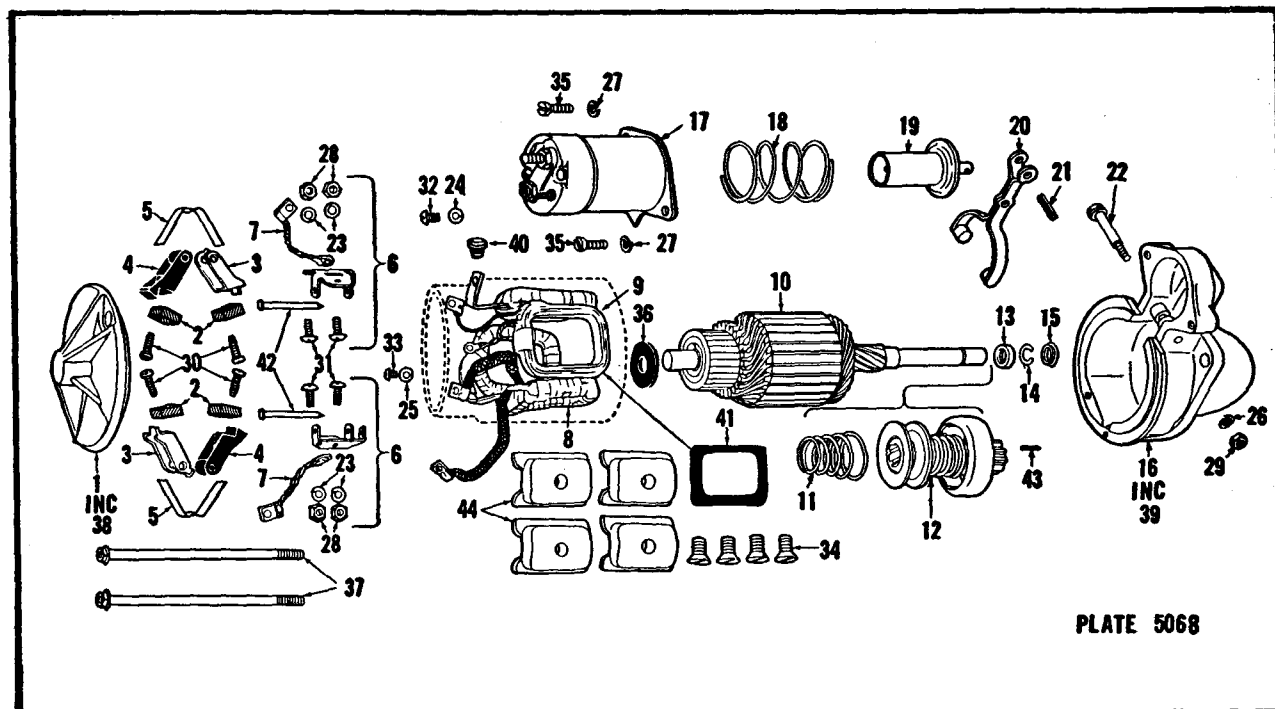
NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Support Screw.....	453435	All
—	Lock Washer—Center Bearing Attaching Screw.....	1962276	1108321-2
25	Lock Washer—Field Lead Attach. Screw to Terminal.....	453435	1108308; 12
25	Lock Washer—Field Lead Attach. Screw to Terminal.....	453844	1108309; 10-11-14-15
24	Lock Washer—Field Lead Screw—To Switch.....	274545	1108300-1-2-3-4-6-7
24	Screw—Field Lead Attaching—To Switch.....	456319	1108302-3-4-6-7; 316-17-18-19; 20-1-2-3-4-5-6-7-8-9; 30
26	Lock Washer—Shift Lever Stud.....	9421424	1108321-2-3-4-5; 30
26	Lock Washer—Shift Lever Stud.....	△1953479	1108316-19; 22
27	Lock Washer—Switch Attaching Screw.....	9421423	1108300-1-2-3-4-6-7; 16-17-18-19; 20-1-2-3-4-5-6-7-8-9; 30
—	Lock Washer—Terminal Stud.....	9421424	1108308-9; 10-11-12-14-15
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	All
—	Nut—Terminal Stud.....	134556	1108308-9; 10-11-12-14-15
29	Nut—Shift Lever Stud.....	△1926640	1108316-19; 20-2-3-4-5; 30
SCREWS			
30	Screw—Ground Attaching #8-32x5/8.....	443527	All
30	Screw—Insul. Brush Attaching.....	1967747	All
31	Screw—Brush Holder Support Attaching.....	274738	All
—	Screw—Center Bearing Attaching.....	132900	1108321-2
32	Screw—Field Lead Attaching—To Switch.....	453468	1108300-1
32	Screw—Field Lead—To Switch.....	1949653	1108316-17-18-19; 20-1-2-3-4-5-6-7-8-9; 30
33	Screw—Field Lead Attaching—To Terminal.....	453461	1108314-15
33	Screw—Field Lead Attaching—To Terminal.....	453319	1108308; 12
33	Screw—Field Lead Attaching—To Terminal.....	453647	1108309; 10-11
34	Screw—Pole Shoe.....	1945798	1108300-1-2-3-4-6-7-8-9; 10-11-12-14-15-16-17-18-19; 21-2
34	Screw—Pole Shoe.....	1913960	1108319; 21-2-3-4-5-8-9
34	Screw—Pole Shoe.....	1913100	1108320-6-7; 30
35	Screw—Switch Attaching.....	132255	1108300-1-2-3-4-6-7; 16-17-18-19; 20-1-2-3-4-5-6-7-8-9; 30
WASHERS			
36	Washer—Brake—C.E. (Leather).....	818265	1108300-1-2-3-4-6-7; 16-17-18-19; 20-3-4-5-6-7-8-9; 30
—	Washer—Between Center Bearing & Drive.....	821453	1108321-2
—	Washer—Insulation—Terminal Stud.....	805613	1108308-9; 10-11-12-14-15
—	Washer—Plain—Terminal Stud.....	1903092	1108308-9; 10-11-12-14-15
—	Washer—Thrust—C.E.....	1914842	1108308-9; 10-11-12-14-15; 21-2
MISCELLANEOUS			
37	BOLT—Thru (w/Extension).....	1941111	1108325-6-7-8
37	BOLT—Thru.....	1939970	All
—	BOOT—Plunger.....	1952439	1108302-3
—	BUSHING—C.E.....	820148	1108321-2
39	BUSHING—D.E.....	1883730	1108308-9; 14-15
39	BUSHING—D.E.....	812410	1108310-11-12
39	BUSHING—D.E.....	1923907	1108300-1-2-3-4-6-7; 16-17-18; 24-5-8-9; 30
39	BUSHING—D.E.....	1839345	1108319; 23
39	BUSHING—D.E.....	1862383	1108321-2
39	BUSHING—D.E.....	1968338	1108320-6-7
—	GASKET—Solenoid.....	1952427	1108306-7-17-18-19; 21-2
40	GROMMET—In Field Frame.....	1945827	1108300-1-2-3-4-6-7; 17-18-19
40	GROMMET—In Field Frame.....	1966391	1108319; 21-2-3-4-5-8-9
40	GROMMET—In Field Frame.....	1965047	1108320-6-7; 30

△Later production used Sealing Washer #1970988 and Hex Jam Lock Nut #9428056

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
41	INSULATOR—Field Coil.....	1927853	1108300-1-2-3-4-6-7-8-9; 10-11-12-14-15-16-17-18-19; 21-2-3-4-5-8-9
—	INSULATOR—Terminal Stud.....	1954946	1108308-9; 10-11-12-14-15
42	PIN—Brush Holder.....	1938058	All
43	PIN—Dowel—D.E.....	809062	1108300-1-2-3-4-6-7-8-9; 10-11-12-14-15-16-17-18-19
43	PIN—Dowel—D.E.....	809593	1108319; 20-1-2-3-4-5-6-7-8-9; 30
—	PIN—Motor Drive Attaching.....	1952775	1108312
—	PLATE—Center Bearing.....	820149	1108321-2
—	PLUG—Expansion—D.E.....	9419572	1108325
—	PLUG—Pipe—D.E.....	453465	1108321-2
—	RETAINER—Grease—D.E.....	1968339	1108320-6-7
—	RING—Retainer—Shift Lever Shaft.....	9415232	1108300-1-2-3-4-6-7
—	RING—Retaining.....	9416878	1108317-18; 20-6-7-8-9
—	SEAL—Oil—D.E. Frame.....	1947538	1108309; 14-15
44	SHOE—Pole.....	1954947	All except 1108319; 20-1-2-3-4-5-6-7-8-9; 30
44	SHOE—Pole.....	810601	1108320-6-7; 30
44	SHOE—Pole.....	1931129	1108319; 21-2-3-4-5-8-9
—	STUD—Terminal.....	1939446	1108308; 12
—	STUD—Terminal.....	1950728	1108309; 10-11-14-15
—	WICK—D.E.....	1916439	1108321-2
—	WICK—Felt—Drain Hole in Housing.....	1951957	1108300-1



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame — C.E.	Brush	Holder — Ground	Holder — Insul.	Spring — Brush	Support — Package	Lead — Ground	Field Coil Assembly	Coil — Shunt	Armature	Spring — Assist
	1	2	3	4	5	6	7	8	9	10	11
1108331	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1965730		1965724	
1108332	1940385	"	"	"	"	"	"	1957375		1955937	
1108333	1928966	"	"	"	"	"	"	1965730		1940624	
1108334	"	"	"	"	"	"	"	1942870	1935131	1947353	
1108335	"	"	"	"	"	"	"	1965730		1940624	
1108336	"	"	"	"	"	"	"	1968775		1947353	
1108338	"	"	"	"	"	"	"	1935128	1935131	1971568	
1108340	"	1946400	"	"	"	"	"	1957375		1950307	
1108341	1940385	1906945	"	"	"	"	"	*1935128	*1935131	1958949	
1108342	1928966	1946400	"	"	"	"	"	1949572		1963638	
1108343	"	1906945	"	"	"	"	"	1968775		1956422	
1108344	"	"	"	"	"	"	"	"		1947353	
1108345	1940385	1946400	"	"	"	"	"	1957375		1955937	
1108347	"	"	"	"	"	"	"	"		"	
1108348	1928966	1906945	"	"	"	"	"	1949332	1952304	1940624	
1108349	"	"	"	"	"	"	"	1935128	1935131	1955937	
1108350	1940385	1946400	"	"	"	"	"	1957375		1971568	
1108351	1928966	1906945	"	"	"	"	"	1965730		1970548	
1108352	"	"	"	"	"	"	"	"		1965724	
1108353	"	"	"	"	"	"	"	"		"	
1108354	"	"	"	"	"	"	"	1949332	1952304	"	
1108355	1940385	1946400	"	"	"	"	"	1957375		1955937	
1108356	1928966	1906945	"	"	"	"	"	1942870	1935131	1947726	
1108357	1940385	1946400	"	"	"	"	"	1957375		1966228	
1108358	1928966	1906945	"	"	"	"	"	1935128	"	1950307	
1108359	1940385	"	"	"	"	"	"	1969785		1969781	
1108360	1928966	"	"	"	"	"	"	1935128	1935131	1971568	
1108361	"	"	"	"	"	"	"	"	"	"	
1108362	"	"	"	"	"	"	"	"	"	"	
1108363	1940385	1946400	"	"	"	"	"	1957375		"	

*Later units use 1967968 Field Coil Assem. (4 Coils)

Delco-Remy **SERVICE PARTS CATALOG**

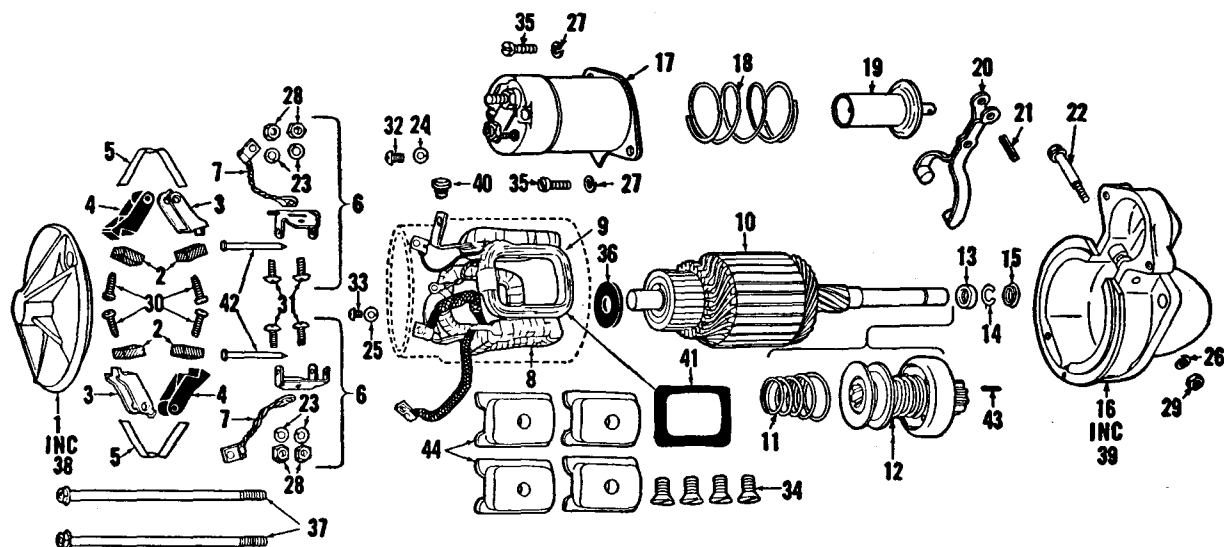


PLATE 5068

Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar — Stop	Ring — Retainer	Collar — Thrust	Housing — Drive	Switch	Spring — Plunger	Plunger	Lever — Shift	Pin — Lever	Stud — Lever
	12	13	14	15	16	17	18	19	20	21	22
1108331.....	†1954842	1927849	1927848	1927850	1968122	□1114356	1958679	1941113	1951567	455106	1945804
1108332.....	†	"	"	"	1968654	□	"	"	"	"	1932197
1108333.....	†	"	"	"	1969156	□	"	"	"	"	1945804
1108334.....	†1968705	1928021	1928022	1928023	1968704	□	"	"	"	"	1814529
1108335.....	†1954842	1927849	1927848	1927850	1969156	□	"	"	"	"	1945804
1108336.....	†1933838	"	"	"	1968771	□	"	"	"	"	1932197
1108338.....	†1954842	1927849	1927848	1927850	1969309	□	"	"	"	"	"
1108340.....	†1952410	1928021	1928022	1928023	1968880	□	"	"	"	"	"
1108341.....	†	"	"	"	1968874	□	"	"	"	"	"
1108342.....	†1963642	"	"	"	1968876	"	"	"	"	"	"
1108343.....	†1968705	1928021	1928022	1928023	1966914	□1114356	1958679	1941113	1951567	455106	1932197
1108344.....	†	"	"	"	"	□	"	"	"	"	1814529
1108345.....	†1954842	1927849	1927848	1927850	1969153	□	"	"	"	"	1932197
1108347.....	†	"	"	"	1969223	□	"	"	"	"	"
1108348.....	†	"	"	"	1969156	□	"	"	"	"	1945804
1108349.....	†	"	"	"	"	□	"	"	"	"	"
1108350.....	†	"	"	"	1969309	□	"	"	"	"	1932197
1108351.....	†	"	"	"	1968122	□	"	"	"	"	1945804
1108352.....	†	"	"	"	1969357	□1114356	"	"	"	"	1932197
1108353.....	†	"	"	"	1969156	□1114348	"	"	"	"	1945804
1108354.....	†	"	"	"	1968122	□1114356	"	"	"	"	"
1108355.....	†	"	"	"	1969529	□	"	"	"	"	"
1108356.....	†1947727	"	"	"	1969309	□	"	"	"	"	"
1108357.....	†1954842	"	"	"	1966222	□	"	"	"	"	"
1108358.....	†1968131	1928021	1928022	1928023	1966914	□	"	"	"	"	"
1108359.....	†1954842	1927849	1927848	1927850	1969772	□1114356	1958679	1941113	1951567	455106	1932197
1108360.....	†	"	"	"	1970297	□	"	"	"	"	1954804
1108361.....	†	"	"	"	1968122	□	"	"	"	"	1932197
1108362.....	†	"	"	"	1970338	□	"	"	"	"	1945804
1108363.....	†	"	"	"	1970310	□	"	"	"	"	"

†For Parts see Motor Drive—Group 4.

‡Service by Complete Replacement.

□For Switch Components see Part No. of Switch on Equipment.

Parts not listed in this catalog will not be sold separately.

Revised to May 1, 1969

SERVICE PARTS CATALOG

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Support Screw.....	453435	All
—	Lock Washer—Center Bearing Attaching Screw.....	1962276	1108334-6; 40-4; 58
—	Lock Washer—Field Lead Attach. Screw to Terminal.....	453435	1108342; 59
24	Lock Washer—Field Lead Screw—To Switch.....	456319	1108331-2-3-4-5-6-8; 40-1-3-4-5-7-8-9; 50-1-3-5-8
26	Lock Washer—Shift Lever Stud.....	9421424	1108330-2-8; 40-2-5-7; 50-2-5-6-8; 60-2
26	Lock Washer—Shift Lever Stud.....	1953479	1108334-6; 43-4; 55
27	Lock Washer—Switch Attaching Screw.....	9421423	1108331-2-3-4-5-6-8; 40-1-3-4-5-7-8-9; 50-1-2-3-4-5-6-7-8-9; 60-1-2-3
—	Lock Washer—Terminal Stud.....	9421424	1108342; 59
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	All
—	Nut—Terminal Stud.....	134556	1108342; 59
29	Nut—Shift Lever Stud.....	1926640	1108332-4-6-8; 40-1-3-4-5-7; 50-2-5-6-8; 60-62
SCREWS			
30	Screw—Ground Brush Attaching.....	443527	All
30	Screw—Insul Brush Attaching.....	1967747	All
31	Screw—Brush Holder Support Attaching.....	274738	All
—	Screw—Center Bearing Attaching.....	132900	1108334-6; 40-4; 58
32	Screw—Field Lead Attaching to Switch.....	9427815	1108357
32	Screw—Field Lead Attaching—To Switch.....	1949653	1108331-2-3-4-5-6-8; 40-1-3-4-5-7-8-9; 50-1-3-5-6-8
—	Screw—Field Lead Attaching—To Terminal.....	453468	1108342; 59
34	Screw—Pole Shoe $\frac{3}{8}$ -24x.61.....	1949503	1108336
34	Screw—Pole Shoe $\frac{3}{8}$ -24x.61.....	1913960	1108332-4-6-8; 40-1-2-3-4-5-7-9; 50-5-6-7-8-9; 60-1-2-3
34	Screw—Pole Shoe.....	1913100	1108331-3-5; 48; 51-2-3-4
35	Screw—Switch Attaching.....	132255	1108331-2-3-4-5-6-8; 40-1-3-4-5-7-8-9; 51-2-3-4-5-6-7-8-9; 60-1-2-3
35	Screw—Switch Attaching.....	9413260	1108350
WASHERS			
36	Washer—Brake—C.E. (Leather).....	818265	1108331-2-3-4-5-6-8; 41-3-5-7-8-9; 50-1-2-3-4-5-6-7-9; 60-1-2-3
—	Washer—Between Center Bearing & Drive.....	821453	1108334-6; 40-4; 58
—	Washer—Field Attach. To Terminal.....	1914592	1108342; 59
—	Washer—Insul.—Term. Stud (Inside Frame).....	1961386	1108342; 59
—	Washer—Ins. Term. Stud—Outside Frame.....	1881867	1108342; 59
—	Washer—Plain—Terminal Stud ($\frac{1}{8}$).....	1945424	1108342; 59
—	Washer—Thrust—C.E.....	1914842	1108334-6; 40-2-4; 58
—	Washer—Thrust—D.E.....	1853917	1108342
MISCELLANEOUS			
37	BOLT—Thru.....	1939970	1108331-3-4-5-8; 40-2-3-4-8-9; 51-2-3-4-6-8; 60-1-2
37	BOLT—Thru.....	1941070	1108332; 41-5-7; 50-5-7-9; 63
37	BOLT—Thru.....	1941111	1108336-8; 51-3-6; 61
37	BOLT—Thru.....	1968370	1108350; 63
—	BOOT—Plunger.....	1970263	1108357; 63
—	BOOT—Plunger.....	1951546	1108347; 55
—	BOOT—Plunger.....	1951156	1108332-6; 40
—	BUSHING—Center Bearing.....	1867149	1108340
—	BUSHING—Center Bearing.....	820148	1108334-6; 44; 58
—	BUSHING—C.E.....	1872678	1108332; 41-5-7; 50-5-9
39	BUSHING—D.E.....	1923907	1108331-3-5; 45-7-8-9; 51-2-3-4; 61
39	BUSHING—D.E.....	1839345	1108334; 41-4
39	BUSHING—D.E.....	1862383	1108336; 40-3; 58
39	BUSHING—D.E.....	810620	1108342
39	BUSHING—D.E.....	1930879	1108332; 57; 63
39	BUSHING—D.E.....	1932190	1108338; 50-5-6; 60-2
—	GASKET—Solenoid.....	1952427	1108334; 43-4
40	GROMMET—In Field Frame.....	1966391	1108332-4-6-8; 40-1-3-4-5-7-9; 50-5-6-7-8; 60-1-2-3
40	GROMMET—In Field Frame.....	1965047	1108331-3-5; 48; 51-2-3-4
41	INSULATOR—Field Coil.....	1927853	1108334-6-8; 41-9; 58; 60-1-2
—	INSULATOR—Terminal Stud.....	1961387	1108342; 59
—	INSULATOR—Terminal Stud.....	1954946	1108331-3-4

^ALater production uses sealing washer #1970988 and Hex Jam Lock nut #9428056

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
42	PIN—Brush Holder.....	1966923	All
43	PIN—Dowel—D.E.....	809062	1108331-3-4
43	PIN—Dowel—D.E.....	809593	1108332-5-6-8; 40-5-7-8-9; 50-1-2-3-4-5-6-7-8-9; 60-1-2-3
—	PIN—Motor Drive Attaching.....	1963637	1108342
—	PLATE—CENTER BEARING.....	820149	1108334-6; 44; 58
—	PLATE—CENTER BEARING.....	1949556	1108340
—	PLUG—Expansion—D.E.....	9419572	1108345-7; 50-5-9
—	PLUG—Pipe—C.E.....	453465	1108332; 41-5-7; 50-5-7-9; 63
—	PLUG—Pipe—D.E.....	453465	1108336; 40-1-3; 57-8; 63
—	RING—Retaining.....	9416878	1108331-3-5; 48-9; 51-3-4-7; 61-3
—	SEAL—Center Bearing.....	1947538	1108340
44	SHOE—Pole.....	810601	1108331-3-5; 48; 51-2-3-4
44	SHOE—Pole.....	1931129	1108332-4-6-8; 40-1-2-3-4-5-7-9; 50-5-6-7-8-9; 60-1-2-3
—	STUD—Terminal.....	1956246	1108342; 59
—	WICK—C.E.....	1919851	1108332; 41-5-7; 50-5-7-9; 63
—	WICK—D.E.....	1916439	1108336; 40-1-3; 57-8; 63

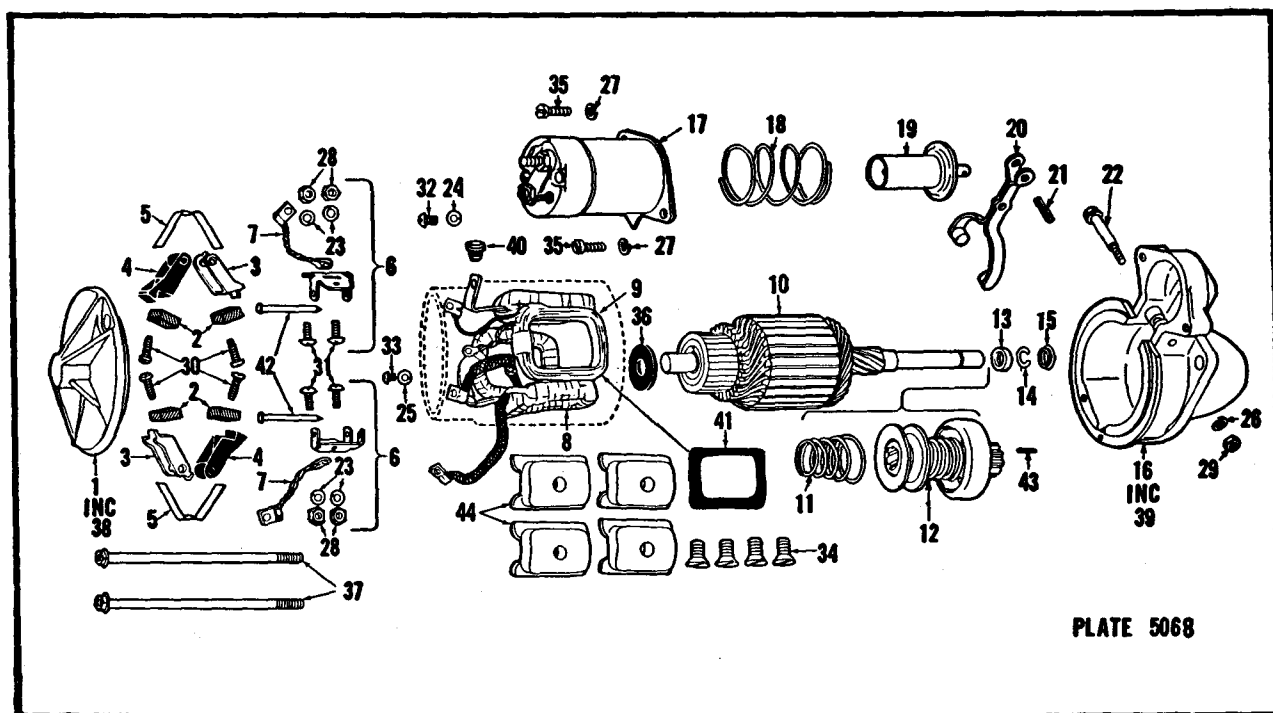


PLATE 5068

Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame — C.E.	Brush	Holder — Ground	Holder — Insul.	Spring — Brush	Support — Package	Lead — Ground	Field Coil Assembly	Coil — Shunt	Armature	Spring — Assist
	1	2	3	4	5	6	7	8	9	10	11
1108364	1940385	1946400	1940477	1926618	1926622	1928015	1926605	1957375		1971568	
1108365	1928966	1906945	"	"	"	"	"	1967968		"	
1108366	"	"	"	"	"	"	"	"		"	
1108367	"	"	"	"	"	"	"	"		"	
1108368	"	"	"	"	"	"	"	"		"	
1108369	1940385	1946400	"	"	"	"	"	1957375		"	
1108370	"	"	"	"	"	"	"	"		"	
1108371	1928966	1906945	"	"	"	"	"	1965730		1970548	
1108372	1940385	1946400	"	"	"	"	"	1957375		1971568	
1108373	1928966	1906945	"	"	"	"	"	1965730		1954479	
1108374	"	"	"	"	"	"	"	1970467		1970465	
1108375	"	"	"	"	"	"	"	1967968		1966228	
1108376	"	"	"	"	"	"	"	1935128	1935131	1932185	
1108377	"	"	"	"	"	"	"	1967968		1966228	
1108378	"	"	"	"	"	"	"	"		"	
1108379	"	"	"	"	"	"	"	"		1958949	
1108380	"	"	"	"	"	"	"	1935128	1935131	1966228	
1108381	"	"	"	"	"	"	"	1965730		1970548	
1108382	"	"	"	"	"	"	"	1967968		1966228	
1108383	"	"	"	"	"	"	"	1965730		1940624	
1108384	"	"	"	"	"	"	"	1967968		1971568	
1108385	"	"	"	"	"	"	"	1965730		1970548	
1108386	"	"	"	"	"	"	"	1935128	1935131	1971568	
1108387	"	"	"	"	"	"	"	1949332	1952304	1970548	
1108388	"	"	"	"	"	"	"	1967968		1958949	
1108389	"	"	"	"	"	"	"	1965730		1970548	
1108390	"	1946400	"	"	"	"	"	1957375		1950307	
1108391	"	1906945	"	"	"	"	"	1935128	1935131	1971568	
1108392	"	"	"	"	"	"	"	1949332	1952304	1970548	
1108393	"	"	"	"	"	"	"	1967908		"	
1108394	"	"	"	"	"	"	"	1935128	1935131	"	

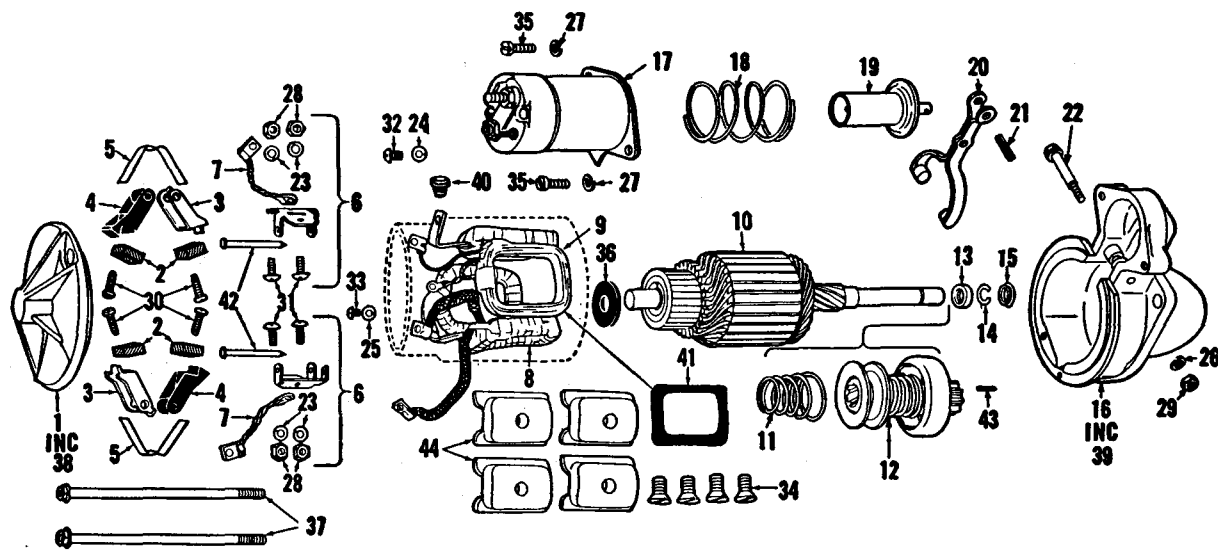


PLATE 5068

Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar — Stop	Ring — Retainer	Collar — Thrust	Housing — Drive	Switch	Spring — Plunger	Plunger	Lever — Shift	Pin — Lever	Stud — Lever
	12	13	14	15	16	17	18	19	20	21	22
1108364.....	†1954842	1927849	1927848	1927850	1970338	□1114356	1958679	1941113	1951567	455106	1932197
1108365.....	† “	“	“	“	1968122	□ “	“	“	“	“	1945804
1108366.....	† “	“	“	“	“	□ “	“	“	“	“	“
1108367.....	† “	“	“	“	“	□ “	“	“	“	“	“
1108368.....	† “	“	“	“	1970297	□ “	“	“	“	“	1932197
1108369.....	† “	“	“	“	1970235	□ “	“	“	“	“	“
1108370.....	† “	“	“	“	1970238	□ “	“	“	“	“	“
1108371.....	† “	“	“	“	1968122	□ “	“	“	“	“	1945804
1108372.....	† “	“	“	“	1970297	□ “	“	“	“	“	1932197
1108373.....	†1935853	“	“	“	1955336	□ “	“	“	“	“	1814529
1108374.....	†1943600	“	“	“	“	□ “	“	“	“	“	“
1108375.....	†1954842	“	“	“	1967277	□ “	“	“	“	“	1945804
1108376.....	†1970726	“	“	“	1955325	□ “	“	“	“	“	1814529
1108377.....	†1965723	“	“	“	1965554	□ “	“	“	“	“	1945804
1108378.....	† “	“	“	“	“	□ “	“	“	“	“	“
1108379.....	†1968355	1928021	1928022	1928023	1970676	□ “	“	“	“	“	1932197
1108380.....	†1954842	1927849	1927848	1927850	1968122	□ “	“	“	“	“	1945804
1108381.....	† “	“	“	“	1968122	□ “	“	“	“	“	“
1108382.....	† “	“	“	“	1969309	□ “	“	“	“	“	1932197
1108383.....	†1954842	“	“	“	1969156	□ “	“	“	“	“	1945804
1108384.....	† “	“	“	“	800983	□ “	“	“	“	“	1932197
1108385.....	†1954842	“	“	“	1970297	□ “	“	“	“	“	“
1108386.....	† “	“	“	“	801227	□ “	“	“	801433	“	1945804
1108387.....	† “	“	“	“	“	□ “	“	“	“	“	“
1108388.....	†1968355	1928021	1928022	1928023	1971102	□ “	“	“	1951567	“	1932197
1108389.....	†1954842	1927849	1927848	1927850	801227	□ “	“	“	801433	“	1945804
1108390.....	†1968131	1928021	1928022	1928023	1971532	□ “	“	“	1951567	“	1932197
1108391.....	†1965723	1927849	1927848	1927850	1968122	□ “	“	“	“	“	1945804
1108392.....	† “	“	“	“	“	□ “	“	“	“	“	“
1108393.....	†1952410	1928021	1928022	1928023	1962599	□ “	“	“	“	“	1932197
1108394.....	†1954963	“	“	“	1966914	□ “	“	“	“	“	“

†For Parts see Motor Drive—Group 4.

□For Switch Components see Part No. of Switch on Equipment.

Parts not listed in this Catalog will not be sold separately.

Revised to May 1, 1969

SERVICE PARTS CATALOG

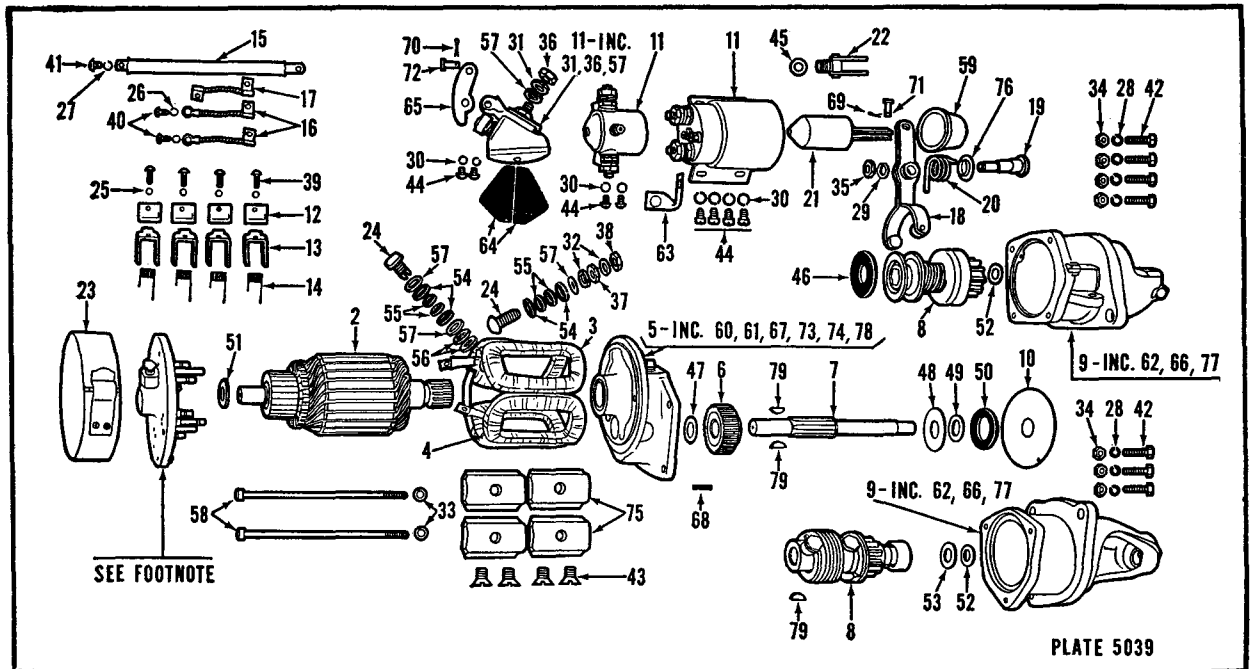
MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Support Screw.....	453435	All
26	Lock Washer—Shift Lever Stud.....	9421424	1108364-8-9; 70-2-9; 82-4-5-8; 94
26	Lock Washer—Shift Lever Stud.....	1953479	1108373-4-6
27	Lock Washer—Switch Attaching Screw.....	9421423	All
—	Lock Washer—Center Bearing Attach. Screw.....	1962276	1108390-3-4
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	All
29	Nut—Shift Lever Stud.....	1926640	1108365-8-9; 70-2-3-4-6-9; 82-4-5-8; 94
29	Nut—Shift Lever Stud.....	9428056	1108390-3
SCREWS			
—	Screw—Center Bearing.....	132900	1108390-3-4
30	Screw—Ground Brush Attaching.....	443527	All
30	Screw—Insul. Brush Attaching.....	1967747	All
31	Screw—Brush Holder Support Attaching.....	274738	All
32	Screw—Field Lead Attaching—To Switch.....	9427815	All
34	Screw—Pole Shoe.....	1970469	All
35	Screw—Switch Attaching.....	132255	All
WASHERS			
36	Washer—Brake—C.E. (Leather).....	818265	All except 1108390-3-4
—	Washer—Brake—Between Center Bearing & Arm.....	821453	1108390-3-4
36	Washer—Brake—C.E.....	1914842	1108390-3-4
—	Washer—Sealing—Shift Lever Stud.....	1970988	1108390-3
MISCELLANEOUS			
—	BOOT—Solenoid.....	1970263	1108364-9; 70-2
—	BOOT—Solenoid.....	1962601	1108390-3
37	BOLT—Thru.....	1939970	1108365-6-7-8; 71-3-4-5-6-7-8-9; 80-1-2; 83-4-5-6-7-8-9; 90-1-2-3-4
37	BOLT—Thru.....	1941070	1108364-9; 70-2
37	BOLT—Thru.....	1941111	1108366-7-8; 71-5; 81-2-3
39	BUSHING—D.E.....	1923907	1108365-6-7; 73-4-5-6-7-8; 80-3-6-7
39	BUSHING—D.E.....	1968338	1108371-81
39	BUSHING—D.E.....	1932190	1108364-8-9; 70-2; 82-4-5-9; 91-2
39	BUSHING—D.E.....	1839345	1108388-90-3
39	BUSHING—D.E.....	1862383	1108379; 94
—	BUSHING—Center Bearing.....	1962606	1108390-3
—	BUSHING—Center Bearing.....	820148	1108394
—	GASKET—Solenoid.....	1952427	1108373-4; 94
—	GASKET—Center Bearing.....	1962603	1108390-3
40	GROMMET—In Field Frame.....	1966391	1108364-5-6-7-8-9; 70-2-5-6-7-8-9; 80-2-4-6-8; 90-1-3-4
40	GROMMET—In Field Frame.....	1965047	1108371-3-4; 81-3-5-7-9; 92
41	INSULATOR—Field Coil.....	1927853	1108365-6-7-8; 75-6-7-8-9; 80-2-4-6-8; 91-3-4
42	PIN—Brush Holder.....	1966923	All
43	PIN—Dowel—D.E.....	809593	All
—	PLATE CENTER BEARING.....	1962606	1108394
—	PLATE CENTER BEARING.....	820149	1108390-3
—	PLUG—Expansion—D.E.....	9419572	1108364-9; 70-2; 84
—	PLUG—Pipe—C.E.....	453465	1108364-9; 70-2-9
—	PLUG—Pipe—D.E.....	453465	1108394
—	RING—Retaining.....	9416878	1108365-6-7; 71-5-7-8; 81-3-7-9; 91-2
—	RETAINER—Grease—D.E.....	1968339	1108371
—	SEAL—Oil Center Bearing.....	1937310	1108390-3
44	SHOE—Pole.....	810601	1108371-3-4; 81-3-5-7-9; 92
44	SHOE—Pole.....	1931129	1108364-5-6-7-8-9; 70-2-5-6-7-8-9; 80-2-4-6-8; 90-1-3-4
—	WICK—C.E.....	1919851	1108364-9; 1-3-4
—	WICK—D.E.....	1916439	1108379

Revised to July 1, 1968

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame — C.E.	Arma- ture	Field Coil — Upper	Field Coil — Lower	Housing — Gear	Gear —	Shaft —	Drive — Assem.	Housing — Drive	Plate — Housing Cover	Switch —	Brush —
	1	2	3	4	5	6	7	8	9	10	11	12
1108401.....	815839	818134	1838410	1838409	1860014	817070	809663	†1859631	828894	827518		828448
1108402.....	"	"	"	"	1963927	"	"	"	1961978	"		"
1108403.....	"	"	"	"	817063	"	"	"	1845738	809816		"
1108404.....	1873296	"	"	"	1872854	"	828846	†1862740	1872662	827518		"
1108405.....	815839	"	"	"	1878761	"	1860009	†1859631	1878760	809816	x 1467	"
1108406.....	"	"	"	"	817063	"	828846	†1862740	828847	"		"
1108407.....	"	"	"	"	1871284	"	809663	†1859631	1835499	"		"
1108408.....	"	1905528	"	"	817063	"	"	□1901846	1886270	"		"
1108409.....	"	818134	"	1908631	1868181	"	1880640	†1859631	1906885	827518	x 1467	"
1108410.....	1905932	"	"	"	1871284	"	828846	□1912359	1912355	809816		"
1108411.....	"	"	1903808	1919390	1912373	"	"	□1912375	"	"		"
1108412.....	1908580	"	1908631	1838410	1871284	"	"	†1862740	1871283	"	x 1467	"
.....												
.....												
.....												

*C. E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug, and Bushing.

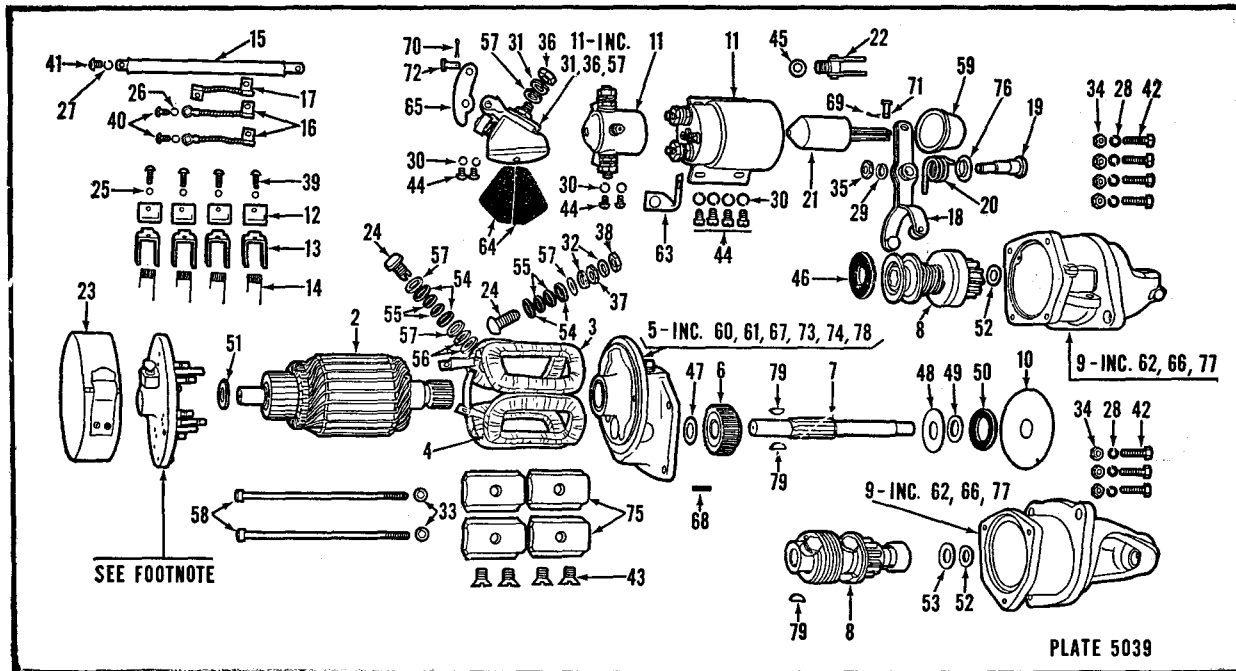
See Mis. Section for Parts.

†For parts see Motor Drive—Group 1.

*For parts see Magnetic Switch—Group 4.

□For parts see Motor Drive—Group 1-A.

Delco-Remy SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model No.	Holder — Brush	Spring — Brush	Lead — Brush Con- nector	Lead — Brush Ground	Lead — Brush to Field	Lever — Shift	Stud — Shift Lever	Spring — Shift Lever	Plunger & Link	Link — & Screw	Band — Cover	Stud — Terminal
	13	14	15	16	17	18	19	20	21	22	23	24
1108401.....	810226	813521	813523	813554	811450						817114	826938
1108402.....	"	"	"	"	"						"	"
1108403.....	"	"	"	"	"						1886923	"
1108404.....	"	"	"	"	"						817114	"
1108405.....	"	"	"	"	"						"	"
1108406.....	"	"	"	"	"						1886923	"
1108407.....	"	"	"	"	"						817114	"
1108408.....	"	"	"	"	"						1886923	"
1108409.....	"	"	"	"	"						817114	"
1108410.....	"	"	1888465	"	"						"	"
1108411.....	"	"	"	"	"						"	"
1108412.....	"	"	813523	"	"						"	"

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

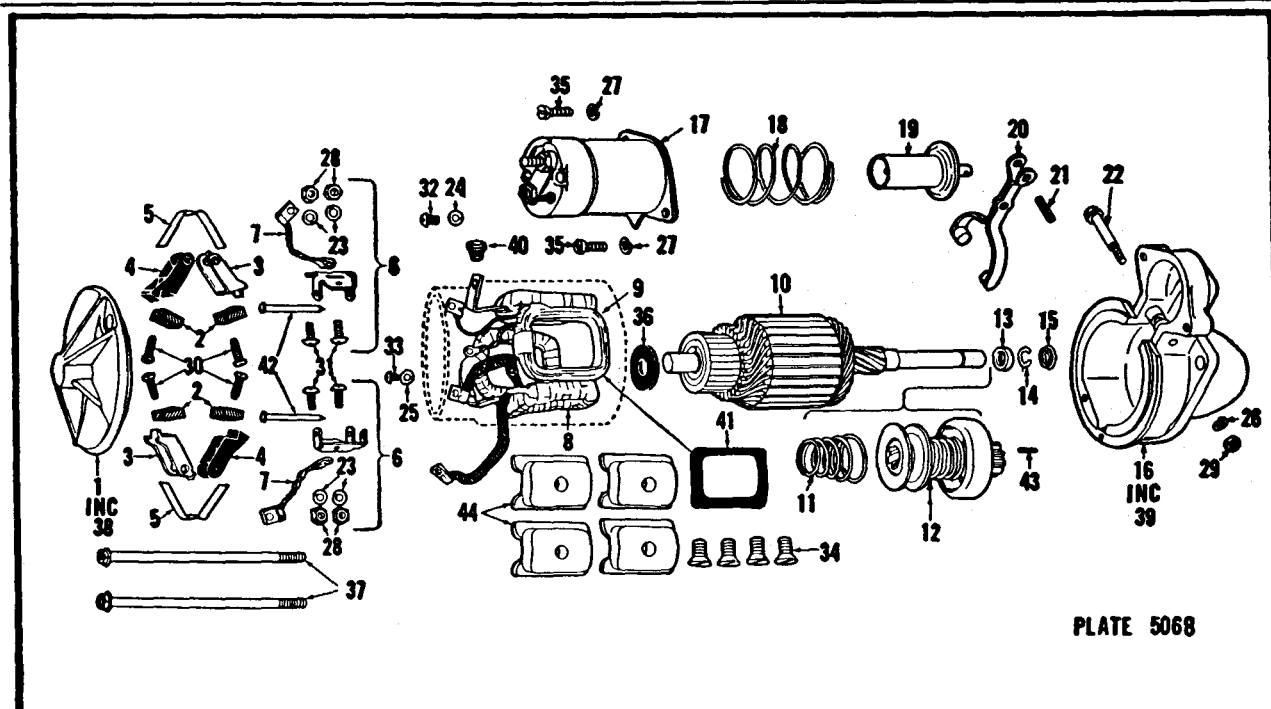
Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
25	Lock Washer—Brush Attaching Screw -----	456413	1108401-2-3-4-5-6-7-8-9-10-11-12
26	Lock Washer—Brush Ground Lead Screw -----	453844	1108401-2-3-4-5-6-7-8-9-10-11-12
27	Lock Washer—Brush Lead Screw—To Field Coil ---	453435	1108401-2-3-4-5-6-7-8-9-10-11-12
28	Lock Washer—Drive Housing Screw -----	453294	1108401-2-3-4-5-6-7-8-9-10-11-12
30	Lock Washer—Switch Attaching Screw -----	9421423	1108405-9-12
32	Lock Washer—Terminal Stud -----	9421425	1108401-2-3-4-5-6-7-8-9-10-11-12
33	Lock Washer—Thru Bolt -----	9421423	1108401-2-3-4-5-6-7-8-9-10-11-12
NUTS			
—	Nut—Cover Band Screw -----	453433	1108406-8
34	Nut—Drive Housing Screw -----	134551	1108403-5-6-7-8-10-11-12
37	Nut—Terminal Stud (5/32 thk.) -----	805258	1108401-2-3-4-5-6-7-8-9-10-11-12
38	Nut—Terminal Stud (5/32 thk.) -----	805258	1108403-4-5-9-12
38	Nut—Terminal Stud (1/4 thk.) -----	134566	1108401-2-6-7-8-10-11
SCREWS			
39	Screw—Brush Attaching -----	454154	1108401-2-3-4-5-6-7-8-9-10-11-12
40	Screw—Brush Ground Lead -----	453647	1108401-2-3-4-5-6-7-8-9-10-11-12
41	Screw—Brush Lead—To Field Coil -----	453463	1108401-2-3-4-5-6-7-8-9-12
41	Screw—Brush Lead—To Field Coil -----	132900	1108410-11
—	Screw—Cover Band -----	453479	1108403-6-8
42	Screw—Drive Housing Attaching -----	1874734	1108401-2-4-9
42	Screw—Drive Housing Attaching -----	1915145	1108403-5-6-7-8-10-11-12
43	Screw—Pole Shoe -----	1913100	1108401-2-3-4-5-6-7-8-9-10-11-12
44	Screw—Switch Attaching -----	1917084	1108405-9-12
WASHERS			
47	Washer—Space—Between Gear & Housing -----	*805727	All
48	Washer—Oil Thrower -----	809817	1108401-2-3-4-5-6-7-8-9-10-11-12
49	Washer—Space—Between Gear & Drive -----	1849774	1108401-2-3-4-5-6-7-8-9-10-11-12
50	Washer—Felt—Between Gear & Cover Plate -----	813134	1108401-2-3-4-5-6-7-8-9-10-11-12
51	Washer—Space—C.E. -----	1914842	1108401-2-3-4-5-6-7-8-9-10-11-12
52	Washer—Space—D.E. (9/16x63/64x1/16) -----	1914842	1108404-5-6-9-10-11-12
52	Washer—Space—D.E. -----	805676	1108401-2-3-7-8
53	Washer—Space—D.E. (5/8x1-1/16x1/32) -----	812664	1108404-5
53	Washer—Space—D.E. (5/8x1-1/16x3/32) -----	1849774	1108406-9-10-11-12
—	Washer—Space—D.E. (5/8x1-1/16x1/16) -----	809815	1108405
54	Washer—Terminal Stud Ins. (3/4 O.D.) -----	1913959	1108401-2-3-4-5-6-7-8-9-10-11-12
55	Washer—Terminal Stud Ins. (9/16 O.D.) -----	1913958	1108401-2-3-4-5-6-7-8-9-10-11-12
57	Washer—Terminal Stud Plain -----	805790	1108401-2-3-4-5-6-7-8-9-12
57	Washer—Terminal Stud Plain -----	812622	1108410-11
MISCELLANEOUS			
58	BOLT—Thru -----	1932271	1108401-2-3-4-5-6-7-8-9-10-11-12
—	BUSHING—C.E. -----	1872678	1108404-10-11
62	BUSHING—In Drive Housing -----	810217	1108401-2-3-7-8
62	BUSHING—In Drive Housing -----	826462	1108404-5-6-10-11-12
62	BUSHING—In Drive Housing -----	810620	1108409
63	CONNECTOR—Switch -----	1878056	1108405-9-12
—	COLLAR—Space—Between Gear & Drive -----	1860023	1108405
—	INSULATOR—Field Coil -----	820171	1108401-3-4
—	OILER—C.E. -----	114998	1108401-2-3-5-6-7-8-9-10-11-12
—	OILER—C.E. -----	1871565	1108404
66	OILER—D.E. -----	114998	1108405-6-7-10-11
67	OILER—In Gear Housing -----	114998	1108401-2-3-4-5-6-7-8-9-10-11-12
—	PIN—Brush Holder Hinge -----	817313	1108401-2-3-4-5-6-7-8-9-12
—	PIN—Brush Holder Hinge -----	1910410	1108410-11
—	PIN—Brush Holder Stop -----	817314	1108401-2-3-4-5-6-7-8-9-12
—	PIN—Brush Holder Stop -----	1910411	1108410-11
—	PIN (& Insulation) Brush Holder Hinge -----	812016	1108401-2-3-4-5-6-7-8-9-12
—	PIN (& Insulation) Brush Holder Hinge -----	1910406	1108410-11
—	PIN (& Insulation) Brush Holder Stop -----	812015	1108401-2-3-4-5-6-7-8-9-12
—	PIN (& Insulation) Brush Holder Stop -----	1910408	1108410-11
—	PIN—Dowel—C.E. -----	809062	1108401-2-3-4-5-6-7-8-9-10-11-12

*Use where necessary to reduce end play.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

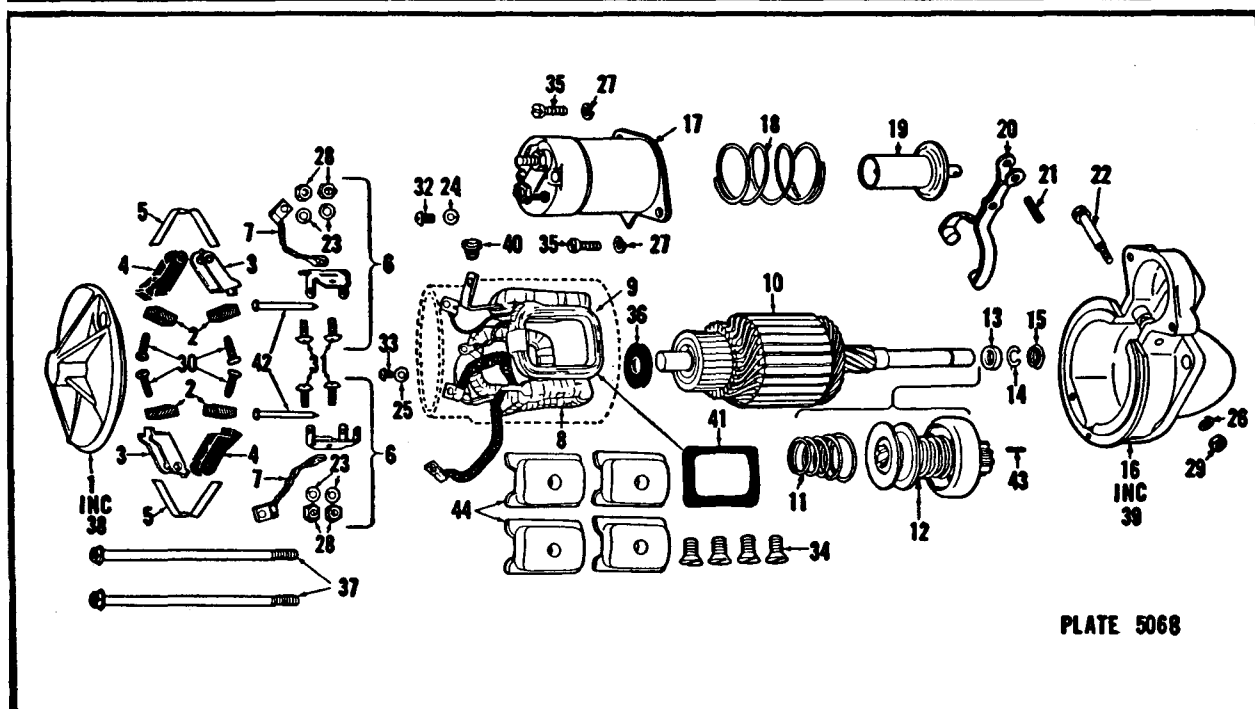
Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS (Continued)		
68	PIN—Dowel—D.E. -----	809593	1108401-2-3-4-5-6-7-8-9-10-11-12
—	PLUG—Expansion—C.E. (11/16 O.D.) -----	1865182	1108401-2-3-4-5-6-7-8-9-12
—	PLUG—Expansion—C.E. (3/4 O.D.) -----	810819	1108404-10-11
73	PLUG—Expansion—In Gear Housing -----	810819	1108401-2-3-4-5-6-7-8-9-10-11-12
74	PLUG—Pipe—In Gear Housing -----	103877	1108401-2-3-4-5-6-7-8-9-10-11-12
75	SHOE—Pole -----	810601	1108401-2-3-4-5-6-7-8-9-10-11-12
—	WICK—Oil—C.E. -----	1919851	1108401-2-3-4-5-6-7-8-9-10-11-12
77	OIL WICK—D.E. -----	1919851	1108404-5-6-7-10-11-12
78	WICK—Oil—In Gear Housing -----	802694	1108401-2-3-4-5-6-7-8-9-10-11-12
79	Woodruff KEY -----	124546	1108401-2-3-4-5-6-7-8-9-10-11-12



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Field Coil Assembly	Coil Shunt	Armature	Spring Assist
	1	2	3	4	5	6	7	8	9	10	11
1108395	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1967968		1950307	
1108396	"	"	"	"	"	"	"	"		1958949	
1108397	"	"	"	"	"	"	"	"		"	
1108400	"	"	"	"	"	"	"	1965730		1965724	
1108415	1940385	1946400	"	"	"	"	"	1957375		1950307	
1108416	1928966	1906945	"	"	"	"	"	1967968		"	
1108417	"	"	"	"	"	"	"	1968775		1947726	
1108418	"	"	"	"	"	"	"	1965730		1965724	
1108419	"	1946400	"	"	"	"	"	1967968		1966228	
1108420	"	1906945	"	"	"	"	"	1965730		1970548	
1108421	"	1946400	"	"	"	"	"	1957375		1950307	
1108422	"	"	"	"	"	"	"	"		"	
1108423	"	"	"	"	"	"	"	"		"	
1108424	1940385	"	"	"	"	"	"	"		1961430	
1108425	1928966	"	"	"	"	"	"	1935128	1935131	1971568	
1108426	"	"	"	"	"	"	"	1957375		1950307	
1108427	"	1906945	"	"	"	"	"	1935128	1935131	1971568	
1108428	"	"	"	"	"	"	"	1967968		"	
1108429	"	"	"	"	"	"	"	1965730		1970548	
1108430	"	"	"	"	"	"	"	"		"	
1108431	"	"	"	"	"	"	1926605	1935128	1935131	1950307	
1108432	"	"	"	"	"	"	1960864	"	"	"	
1108434	"	"	"	"	"	"	1926605	"	"	1971568	
1108435	"	"	"	"	"	"	"	1965730		1970548	
1108436	"	"	"	"	"	"	"	"		"	
1108439	"	"	"	"	"	"	1960864	1967968		1971568	
1108440	"	"	"	"	"	"	"	801662		801662	
1108441	"	"	"	"	"	"	1926605	1942870	1935131	1947726	
1108442	"	"	"	"	"	"	"	1970467		801831	
1108443	"	1946400	"	"	"	"	"	1957375		1950307	

Delco-Remy SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar Stop	Ring Retainer	Collar Thrust	Housing Drive	Switch	Spring Plunger	Plunger	Lever Shift	Pin Lever	Stud Lever
	12	13	14	15	16	17	18	19	20	21	22
1108395.....	†1968131	1928021	1928022	1928023	801290	□1114356	1958679	1941113	1951567	455106	1932197
1108396.....	†1968355	"	"	"	1966914	□ "	"	"	"	"	"
1108397.....	†	"	"	"	1956262	□ "	"	"	"	"	"
1108400.....	†1954842	1927849	1927848	1927850	1969309	*1114367	"	"	"	"	"
1108415.....	†1968355	1928021	1928022	1928023	800223	□1114356	"	"	"	"	"
1108416.....	†1952410	"	"	"	1965225	□ "	"	"	"	"	"
1108417.....	†1947727	1927849	1927848	1927850	1968122	□ "	"	"	"	"	1945804
1108418.....	†1954842	"	"	"	1969309	□ "	"	"	"	"	1932197
1108419.....	†1954842	"	"	"	800637	□ "	"	"	"	"	"
1108420.....	†	"	"	"	1968122	□ "	"	"	"	"	1945804
1108421.....	†1952410	1928021	1928022	1928023	1955820	□ "	"	"	"	"	1932197
1108422.....	†1950057	"	"	"	1966914	□ "	"	"	"	"	"
1108423.....	†	"	"	"	"	□ "	"	"	"	"	"
1108424.....	†1932188	1927849	1927848	1927850	1962609	□ "	"	"	"	"	"
1108425.....	†1954842	"	"	"	801191	□ "	"	"	"	"	"
1108426.....	†1952410	1928021	1928022	1928023	801121	□ "	"	"	"	"	"
1108427.....	†1954842	1927849	1927848	1927850	801188	□ "	"	"	801433	"	1945804
1108428.....	†	"	"	"	"	□ "	1951792	"	"	"	"
1108429.....	†	"	"	"	"	*1114367	1958679	"	"	"	"
1108430.....	†	"	"	1927850	"	□1114356	"	"	"	"	"
1108431.....	†1968355	1928021	1928022	1928023	801156	□ "	"	"	1951567	"	1932197
1108432.....	†	"	"	"	801159	□ "	"	"	"	"	"
1108434.....	†1954842	1927849	1927848	1927850	801227	□ "	1951792	"	801433	"	1945804
1108435.....	†	"	"	"	"	□ "	1958679	"	"	"	"
1108436.....	†	"	"	"	"	*1114348	"	"	"	"	"
1108439.....	†	"	"	"	1968122	□1114356	"	"	1951567	"	"
1108440.....	†1971979	"	"	"	801661	□ "	"	"	"	"	1932197
1108441.....	†1947727	"	"	"	801855	□ "	"	"	"	"	1945804
1108442.....	†	"	"	"	801833	□ "	"	"	801433	"	"
1108443.....	†1968355	1928021	1928022	1928023	1963772	□ "	"	"	1951567	"	1932197

†For Parts see Motor Drive—Group 4.

□For Switch Components see Part No. of Switch on Equipment.

*For parts see Switch-Group 103-D

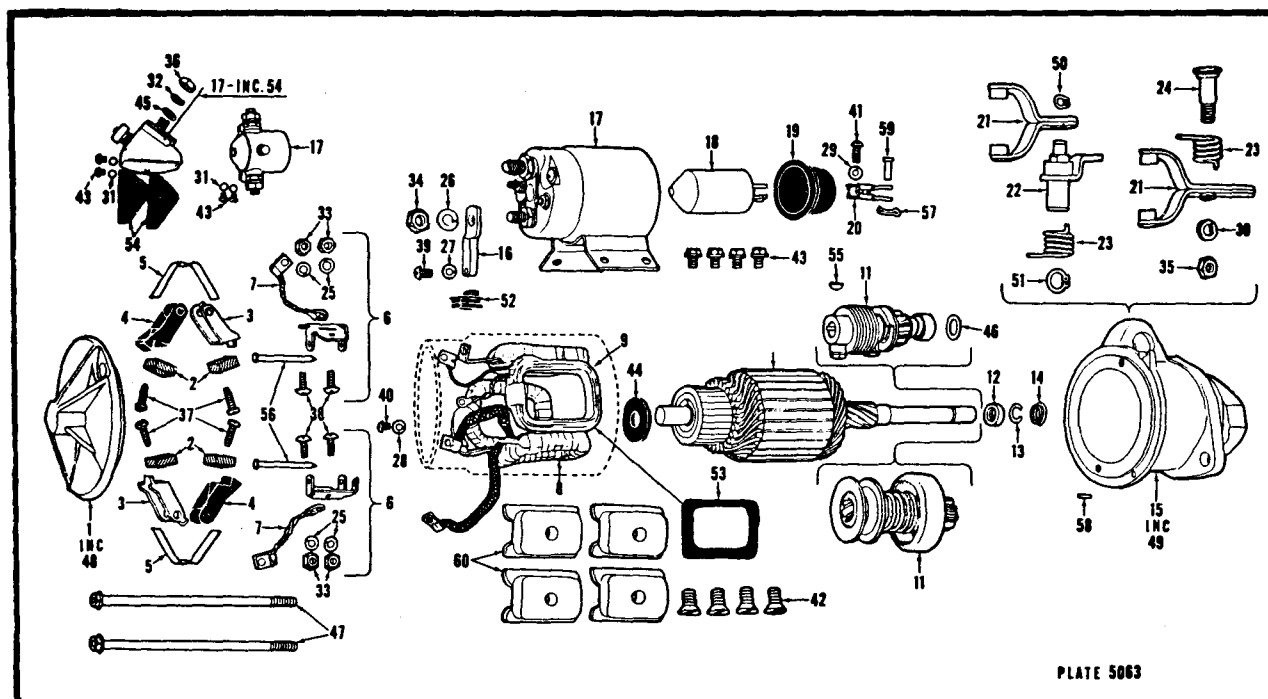
Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Support Screw.....	453435	All
26	Lock Washer—Shift Lever Stud.....	9421424	1108395-6-7; 400-15-16-18-19; 21-2-5-6; 31-2
26	Lock Washer—Shift Lever Stud.....	1970988	1108423-4
27	Lock Washer—Switch Attaching Screw.....	9421423	All
—	Lock Washer—Center Bearing Attach. Screw.....	1962276	1108395; 415-16; 21-2-3-4-6; 31-2; 40-3
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	All
29	Nut—Shift Lever Stud.....	1926640	1108395-6-7; 400-15-16-18-19; 21-2-5-6; 31-2
29	Nut—Shift Lever Stud.....	9428056	1108423-4; 40-3
SCREWS			
—	Screw—Center Bearing.....	132900	1108395; 415-16; 21-2-3-4-6; 31-2; 40-3
30	Screw—Ground—Brush Attaching.....	443527	All
30	Screw—Insul. Brush Attaching.....	1967747	All
31	Screw—Brush Holder Support Attaching.....	274738	All
32	Screw—Field Lead Attaching—To Switch.....	9427815	1108935-6-7; 400-15-16-17-18-19-20-1-2-3-4-5-6-7-8-9; 30; 31-2-4-5-6-9; 40-1-2-3
34	Screw—Pole Shoe.....	1970469	1108400-18-20-9; 30-5-6; 42
34	Screw—Pole Shoe.....	1968396	All except 1108400; 18-20-9; 30-5-6; 42
35	Screw—Switch Attaching.....	132255	1108395-6-7; 415-16-17; 21-2-3-4-5-6; 27-8; 31-2-4-5-6-9; 40-1-2-3
35	Screw—Switch Attaching.....	9413260	1108400-18; 29-30; 42
35	Screw—Switch Attaching.....	9428857	1108419-20
WASHERS			
36	Washer—Brake—C.E. (Leather).....	818265	1108396-7; 400-17-18-19-20-5-7-8-9; 30-4-5-6-9; 41-2
—	Washer—Brake—Between Center Bearing & Arm.....	821453	1108395; 415-16; 21-2-3-4-6; 31-2; 40-3
36	Washer—Brake—C.E.....	1914842	1108395; 415-16; 21-2-3-4-6; 31-2-40-3
—	Washer—Sealing—Shift Lever Stud.....	1970988	1108440-3
MISCELLANEOUS			
37	BOLT—Thru.....	1939970	1108395-6-7; 400-15-16-17-18-19-20-1-2-3-5-6-7-8-9; 30; 31-2-4-5-6-9; 40-1-2
37	BOLT—Thru—with Extension.....	1941111	1108400-18-20-5-7-8-9; 30-4-5-6; 41-2
37	BOLT—Thru.....	1941070	1108424; 43
—	BOOT—Plunger.....	1951156	1108426
—	BOOT—Plunger.....	1962601	1108423-4; 40-3
—	BUSHING—Center Bearing.....	1962606	1108423-4; 40-3
39	BUSHING—D.E.....	1923907	1108400-17-19; 24; 40
39	BUSHING—D.E.....	1968338	1108415
39	BUSHING—D.E.....	1839345	1108396-7; 421-2-3; 43-7
39	BUSHING—D.E.....	1862383	1108395; 416; 20-1-6; 31-2
39	BUSHING—D.E.....	1932190	1108418; 25-7-8-9; 30-4-5-6
—	BUSHING—Center Bearing.....	820148	1108395-6-7; 416-21-2; 31-2
—	GASKET—Solenoid.....	1952427	1108395-6-7; 416-19; 31-2
—	GASKET—Center Bearing.....	1962603	1108423-4-6; 40
40	GROMMET—In Field Frame.....	1966391	1108395-6-7; 415-16-17-19; 27-8; 32-4-9; 40-1-3
40	GROMMET—In Field Frame.....	1965047	1108400-18-20-9; 30-5-6; 42
41	INSULATOR—Field Coil.....	1927853	1108395-6-7; 416-17-19; 25-7-8; 31-2-4-9; 40
42	PIN—Brush Holder.....	1966923	All
43	PIN—Dowel—D.E.....	809593	All
—	PLATE—Center Bearing.....	1962602	1108423-4-6; 40-3
—	PLATE CENTER BEARING.....	820149	1108395; 415-16; 21-2; 31-2
—	RING—Retaining.....	9416878	1108420-27-8-9; 30-4-5-6-9; 41-2
—	PLUG—C.E.....	453465	1108424
—	PLUG—Expansion—D.E.....	9419572	1108425
—	PLUG—Pipe—D.E.....	103885	1108421
—	PLUG—Pipe—D.E.....	453465	1108395; 415; 26-31-2
—	SEAL—Oil—Center Bearing.....	1937310	1108423-4-6; 40-3
44	SHOE—Pole.....	810601	1108400-18-20-9-30-5-6; 42
44	SHOE—Pole.....	1931129	All except 1108400; 18-20-9; 30-5-6; 42
—	WICK—C.E.....	1919851	1108424
—	WICK—D.E.....	1916439	1108395; 415-16; 26; 31-2

Parts not listed in this Catalog will not be sold separately.

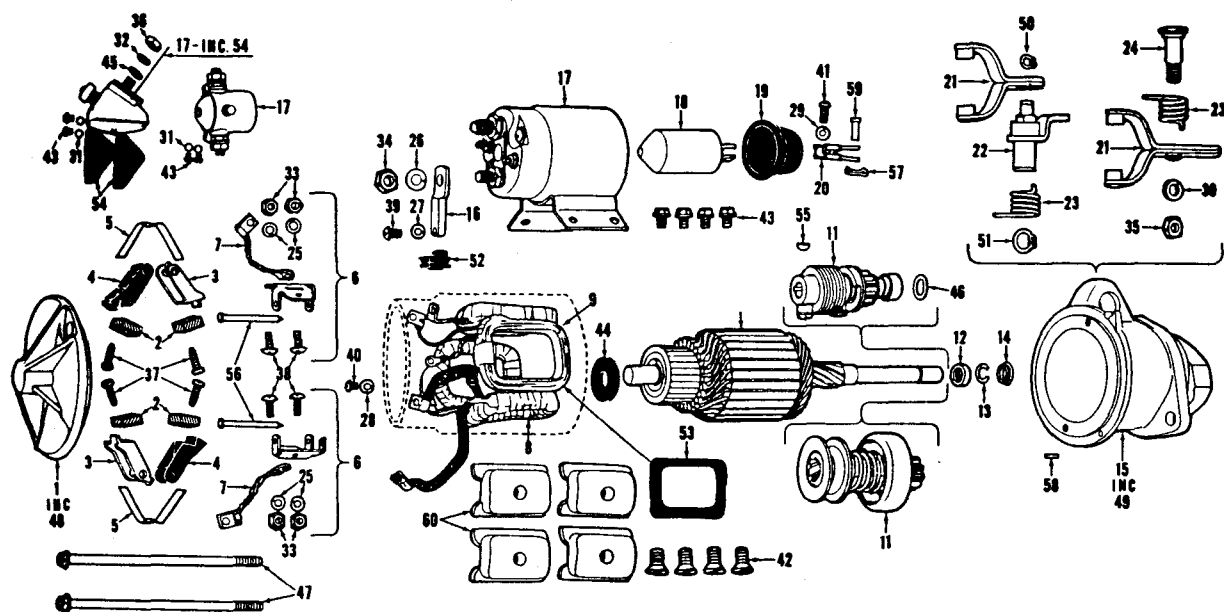


Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coll Assem.	Coll Shunt	Arma- ture	Drive Assem.	Collar Stop
	1	2	3	4	5	6	7	8	9	10	11	12
1108258.....	1940385	1906945	1940477	1926618	1926662	1928015	1926605	1960240	1959636	1960340	1954437	
1108260.....	1928966	"	"	"	"	"	"	1959637	"	1949786	1932280	1927849

†For parts see Motor Drive—Group 4.

^Service by complete replacement.



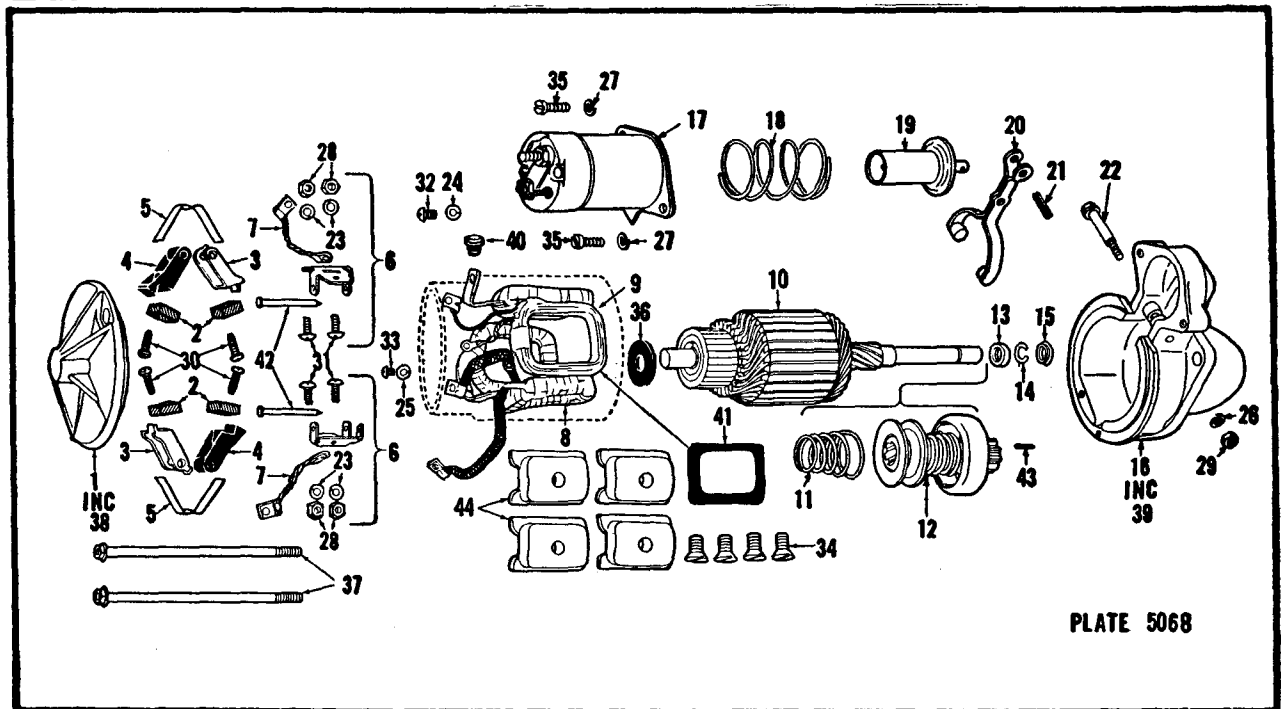
Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Ring Retainer	Collar Thrust	Housing Drive	Con- nector Switch	Switch	Plunger Link	Boot	Link Adjust.	Lever Shift	Lever Shaft	Spring	Stud Lever
	13	14	15	16	17	18	19	20	21	22	23	24
1108258			1946175									
1108260	1927848	1927850	1959507	1926619	^A 1114317	1926647		1927033	1927468		1926607	1926645

^AFor parts see Switch—Group 103-B.

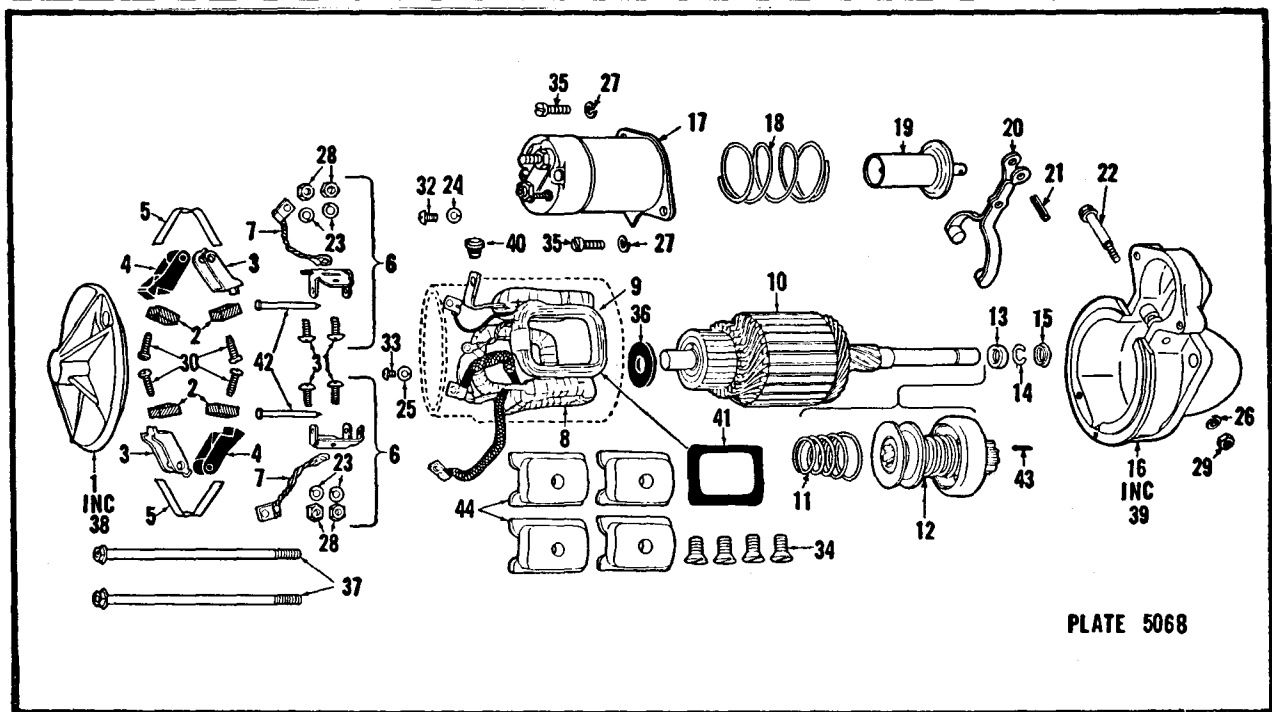
MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
25	Lock Washer—Brush Holder Support Screw.....	453435	1108258; 60
—	Lock Washer—Center Bearing Screw.....	1962276	1108258
26	Lock Washer—Connector Attaching Nut.....	9421424	1108260
27	Lock Washer—Field Lead Screw—To Connector or Stud.....	453435	1108258; 60
29	Lock Washer—Link Attaching Screw.....	453435	1108260
30	Lock Washer—Shift Lever Stud.....	9421425	1108260
—	Lock Washer—Terminal Stud.....	9421424	1108258
NUTS			
33	Nut—Brush Holder Support.....	120361	1108258; 60
34	Nut—Connector Attaching.....	1926640	1108260
—	Nut—Terminal Stud.....	134566	1108258
SCREWS			
37	Screw—Insl. Brush Attaching.....	1967747	1108258; 60
37	Screw—Ground Brush Attaching.....	443527	1108258; 60
38	Screw—Brush Holder Support Attaching.....	274738	1108258; 60
—	Screw—Center Bearing Attaching.....	132900	1108258
39	Screw—Field Lead Attaching—To Connector or Stud.....	453468	1108258; 60
41	Screw—Link Attaching.....	453339	1108260
42	Screw—Pole Shoe.....	1913100	1108258; 60
43	Screw—Switch Attaching.....	1917084	1108260
WASHERS			
—	Washer—Insl.—Terminal Stud (½ O.D.).....	1916387	1108258
—	Washer—Insl.—Terminal Stud (¾ O.D. Round).....	805613	1108258
—	Washer—Plain—Terminal Stud.....	1914592	1108258
—	Washer—Space—C.E.....	1914842	1108258; 60
46	Washer—Space—D.E.....	1853917	1108258
MISCELLANEOUS			
47	BOLT—Thru.....	1939970	1108260
47	BOLT—Thru.....	1941070	1108258
—	BUSHING—Center Bearing.....	1880825	1108258
48	BUSHING—C.E.....	127678	1108258
49	BUSHING—D.E.....	810620	1108258
49	BUSHING—D.E.....	1923907	1108260
—	GASKET—Center Bearing.....	1925479	1108258
52	GROMMET—In Field Frame.....	1926604	1108260
—	INSULATOR—Terminal Stud.....	1956247	1108258
55	KEY—Woodruff.....	124546	1108258
56	PIN—Brush Holder.....	1966923	1108258; 60
57	PIN—Cotter Pin—Shift Lever.....	112726	1108260
—	PIN—Dowel—C.E.....	809593	
58	PIN—Dowel—D.E.....	809593	1108258; 60
59	PIN—Shift Lever.....	1853305	1108260
—	PLATE—Center Bearing.....	1960002	1108258
—	PLUG—Expansion—C.E.....	810819	1108258
—	PLUG—Pipe—C.E.....	453465	1108258
—	SEAL—Oil—Center Bearing.....	1937310	1108258
60	SHOE—Pole.....	810601	1108258; 60
—	STUD—Field Terminal.....	1956246	1108258
—	WICK—C.E.....	1919851	1108258



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame — C.E.	Brush	Holder — Ground	Holder — Insul.	Spring — Brush	Support — Package	Lead — Ground	Field Coil Assembly	Coil — Shunt	Armature	Spring — Assist
	1	2	3	4	5	6	7	8	9	10	11
1108445.....	1928966	1906945	1940477	1926618	1926622	1928015	1960864	1935128	1935131	1971568	
1108446.....	"	"	"	"	"	"	"	1965730		1970548	
1108447.....	"	1946400	"	"	"	"	"	1957375		1950307	
1108448.....	"	1906945	"	"	"	"	"	1965730		1970548	
1108449.....	"	"	"	"	"	"	"	1967968		1950307	
1108450.....	"	1946400	"	"	"	"	"	1957375		1971568	



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar — Stop	Ring — Retainer	Collar — Thrust	Housing — Drive	Switch	Spring — Plunger	Plunger	Lever — Shift	Pin — Lever	Stud — Lever
	12	13	14	15	16	17	18	19	20	21	22
1108445.....	†1954842	1927849	1927848	1927850	801227	□1114356	1958679	1941113	801433	455106	1945804
1108446.....	†	"	"	"	"	□	"	"	"	"	"
1108447.....	†1968355	1928021	1928022	1928023	1962599	□	"	"	1951567	"	1932197
1108448.....	†1954842	"	"	1927850	801833	□	"	"	801433	"	1945804
1108449.....	†1968355	1928021	1928022	1928023	1965225	†1968355	"	"	1951567	"	1932197
1108450.....	†1954842	1927849	1927848	1927850	801191	□1114356	"	"	"	"	"

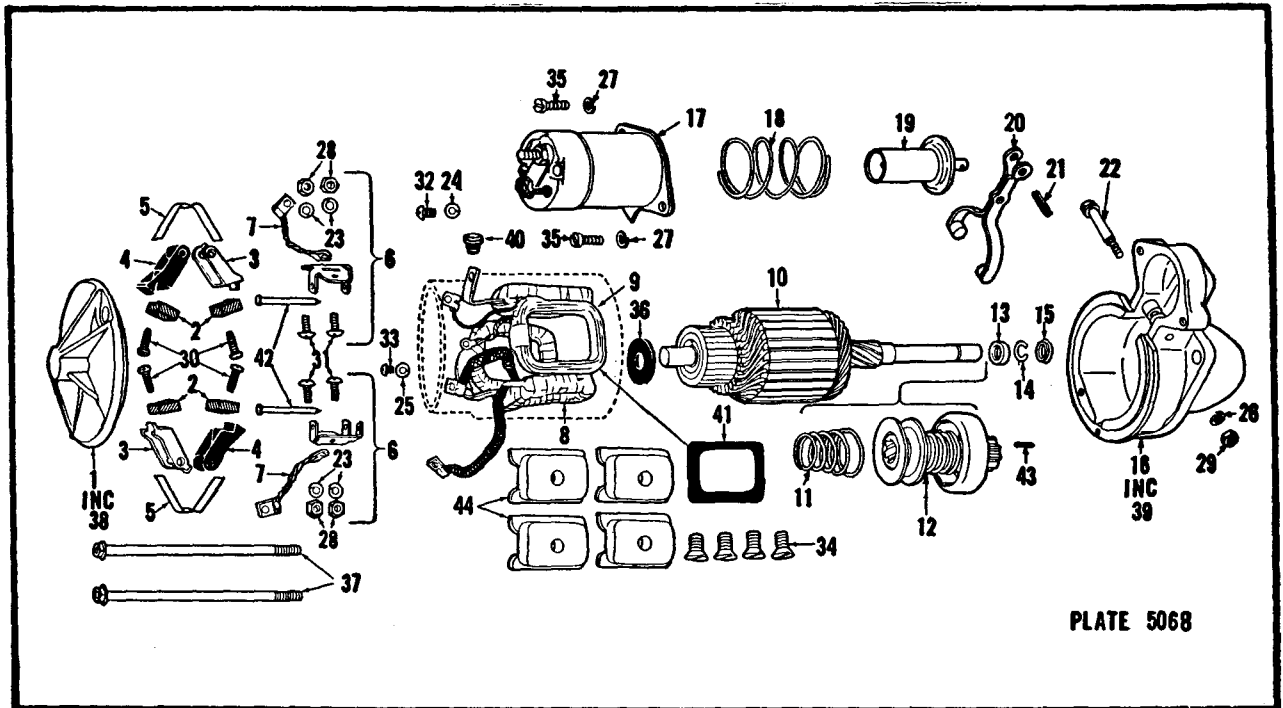
†For Parts see Motor Drive—Group 4.
□For Switch Components see Part No. of Switch on Equipment.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
23	LOCK WASHERS		
26	Lock Washer—Brush Holder Support Screw.....	453435	1108445-6-7-8-9; 50
26	Lock Washer—Shift Lever Stud.....	1970988	1108447
26	Lockwasher—Shift Lever Stud.....	9421424	1108449; 50
—	Lock Washer—Center Bearing Attach. Screw.....	1962276	1108447-9
28	NUTS		
29	Nut—Brush Holder Support Screw.....	120361	1108445-6-7-8-9; 50
29	Nut—Shift Lever Stud.....		

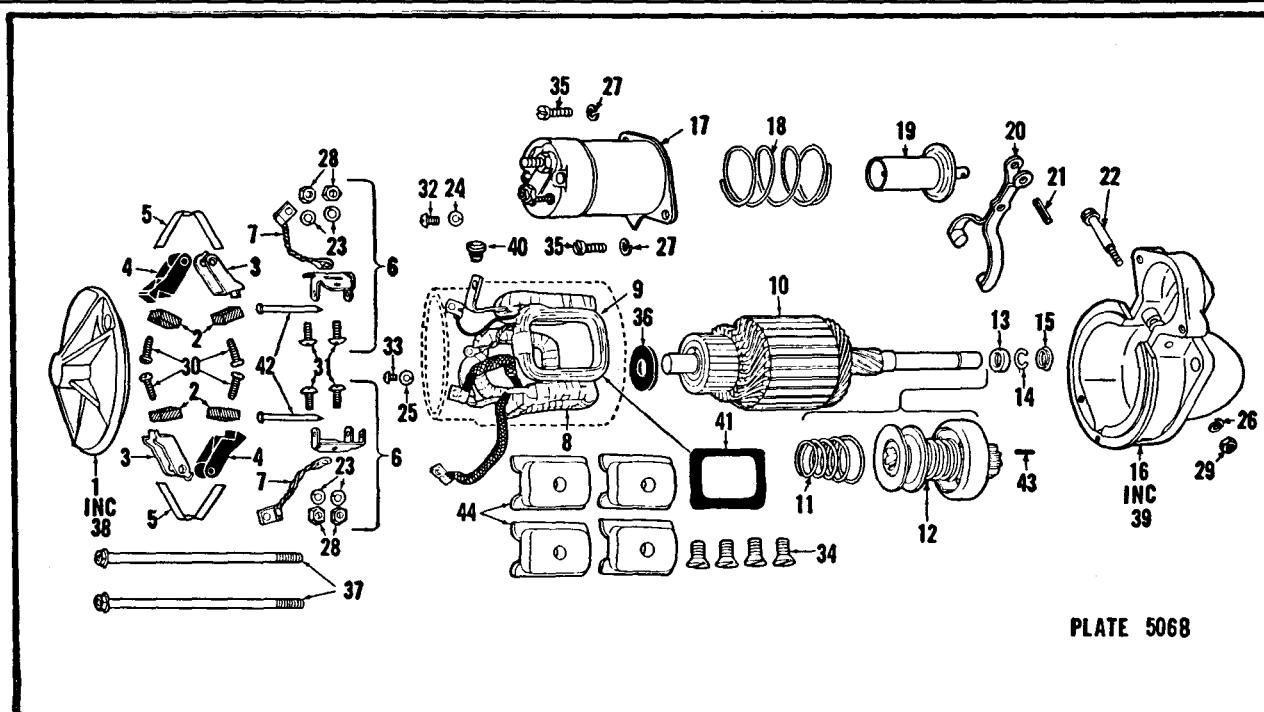


Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Field Coil Assembly	Coil Shunt	Armature	Spring Assist
	1	2	3	4	5	6	7	8	9	10	11
1108445.....	1928966	1906945	1940477	1926618	1926622	1928015	1960864	1935128	1935131	1971568	
1108446.....	"	"	"	"	"	"	"	1965730		1970548	
1108447.....	"	1946400	"	"	"	"	"	1957375		1950307	
1108448.....	"	1906945	"	"	"	"	"	1965730		1970548	
1108449.....	"	"	"	"	"	"	"	1967968		1950307	
1108450.....	"	1946400	"	"	"	"	"	1957375		1971568	

Delco-Remy

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar Stop	Ring Retainer	Collar Thrust	Housing Drive	Switch	Spring Plunger	Plunger	Lever Shift	Pin Lever	Stud Lever
	12	13	14	15	16	17	18	19	20	21	22
1108445.....	†1954842	1927849	1927848	1927850	801227	□1114356	1958679	1941113	801433	455106	1945804
1108446.....	†	"	"	"	"	□	"	"	"	"	"
1108447.....	†1968355	1928021	1928022	1928023	1962599	□	"	"	1951567	"	1932197
1108448.....	†1954842	"	"	1927850	801833	□	"	"	801433	"	1945804
1108449.....	†1968355	1928021	1928022	1928023	1965225	†1968355	"	"	1951567	"	1932197
1108450.....	†1954842	1927849	1927848	1927850	801191	□1114356	"	"	"	"	"

†For Parts see Motor Drive—Group 4.

□For Switch Components see Part No. of Switch on Equipment.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Support Screw.....	453435	1108445-6-7-8-9; 50
26	Lock Washer—Shift Lever Stud.....	1970988	1108447
26	Lockwasher—Shift Lever Stud.....	9421424	1108449; 50
—	Lock Washer—Center Bearing Attach. Screw.....	1962276	1108447-9
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	1108445-6-7-8-9; 50
29	Nut—Shift Lever Stud.....	9428056	1108447
29	NUT—Shift Lever Stud.....	1926640	1108449; 50
SCREWS			
—	Screw—Center Bearing.....	132900	1108447-9
30	Screw—Ground—Brush Attaching.....	443527	1108445-6-7-8-9; 50
30	Screw—Insul. Brush Attaching.....	1967747	1108445-6-7-8-9; 50
31	Screw—Brush Holder Support Attaching.....	274738	1108445-6-7-8-9; 50
32	Screw—Field Lead Attaching—To Switch.....	9427815	1108445-6-7-8-9; 50
34	Screw—Pole Shoe.....	1970469	1108446-8
34	Screw—Pole Shoe.....	1968396	1108445-7-9; 50
35	Screw—Switch Attaching.....	132255	1108445-7-9; 50
35	Screw—Switch Attaching.....	9413260	1108449
WASHERS			
36	Washer—Brake—C.E. (Leather).....	818265	1108445-6-8; 50
36	Washer—Brake—C.E.....	1914842	1108448
—	Washer—Brake—Between Center Bearing & Arm.....	821453	1108447-9
—	Washer—Sealing—Shift Lever Stud.....	1970988	1108447
MISCELLANEOUS			
37	BOLT—Thru.....	1939970	1108445-6-7-8-9; 50
37	BOLT—Thru—with Extension.....	1941111	1108445-6-8; 50
—	BOOT—Plunger.....	1962601	1108447
—	BUSHING—Center Bearing.....	1962606	1108447
—	BUSHING—Center Bearing.....	820148	1108449
39	BRUSH—D.E.....	1862383	1108449
39	BUSHING—D.E.....	1839345	1108447
39	BUSHING—D.E.....	1932190	1108445-6-8; 50
—	GASKET—Between Switch & Housing.....	1952427	1108449
—	GASKET—Center Bearing.....	1962603	1108445-6
40	GROMMET—In Field Frame.....	1846097	1108449
40	GROMMET—In Field Frame.....	1966391	1108445-7-9; 50
40	GROMMET—In Field Frame.....	1965047	1108446
41	INSULATOR—Field Coil.....	1927853	1108445-9
42	PIN—Brush Holder.....	1938058	1108445-6-7-8-9
42	PIN—Brush Holder.....	1966923	1108448-9; 50
43	PIN—Dowel—D.E.....	809593	1108445-6-7-8-9; 50
—	PLATE—Center Bearing.....	820149	1108449
—	PLATE—Center Bearing.....	1962602	1108447
—	PLUG—Expansion—C.E.....	9419572	1108450
—	PLUG—Pipe—D.E.....	9427882	1108449
—	RING—Retaining.....	9416878	1108445-6-8
—	SEAL—Oil—Center Bearing.....	1937310	1108447
44	SHOE—Pole.....	810601	1108446-8
44	SHOE—Pole.....	1931129	1108445-7-9; 50
—	WICK—D.E.....	1916439	1108449