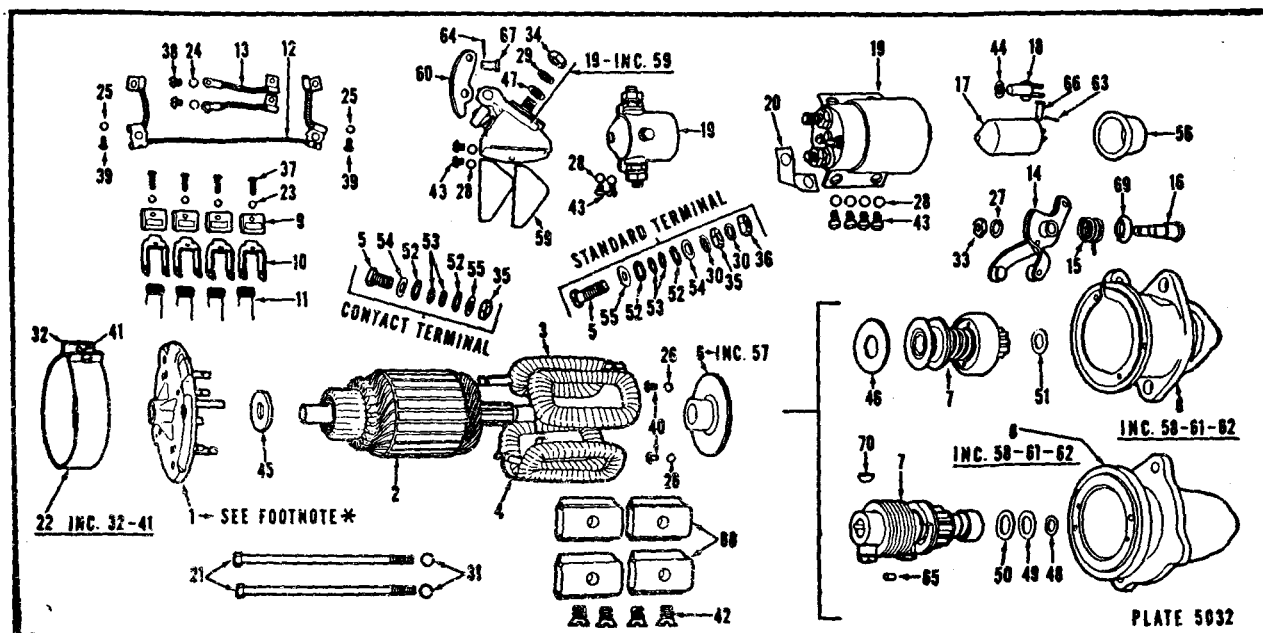




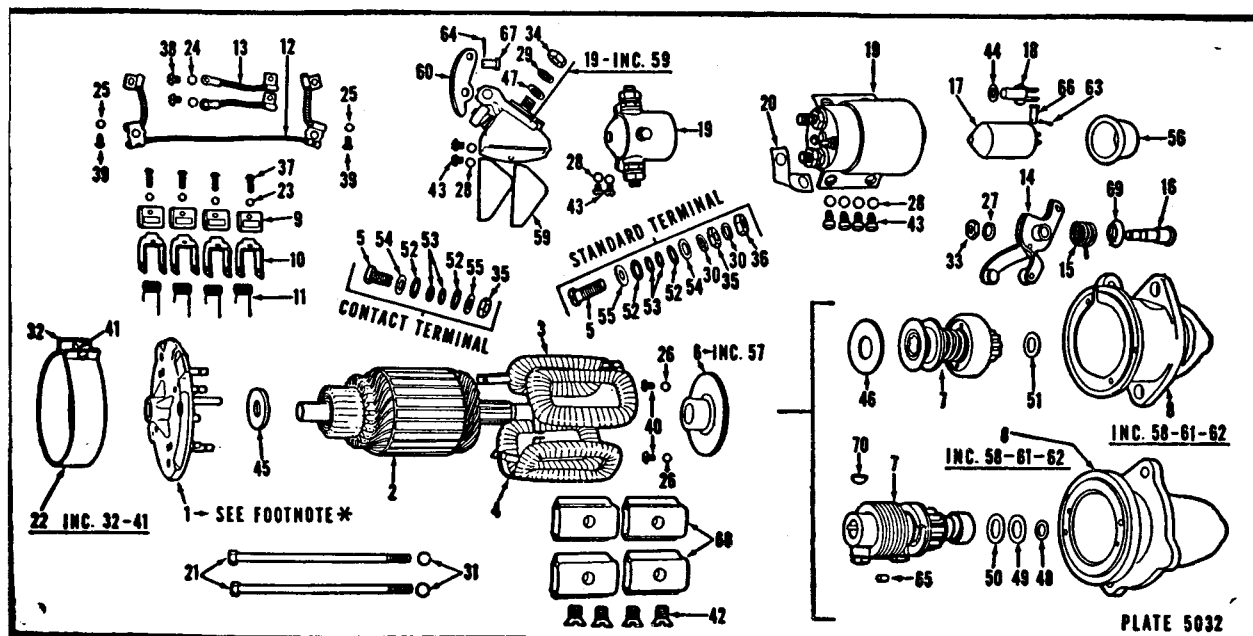
Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	* Frame C.E.	Armature	Field Coil Upper	Field Coil Lower	Stud Terminal	Plate Center Bearing	Drive Assembly	Housing Drive	Brush	Holder Brush	Spring Brush
	1	2	3	4	5	6	7	8	9	10	11
720-Q	1908580	818002	810627	810626	826938		*1850844	811299	811553	810226	813521
720-QX	"	"	"	"	"		"	"	"	"	"
720-R	"	"	"	"	"		"	818111	"	"	"
720-S	"	"	"	"	"		*1861363	810621	"	"	"
720-T	"	"	"	"	"		"	1862879	"	"	"
720-U	"	"	811256	811253	"		*810274	811286	"	"	"
720-V	"	"	810627	810626	"		*1850844	812334	"	"	"
720-W	"	"	"	"	"		"	820062	"	"	"
720-X	"	"	"	"	"		*1861363	812334	"	"	"
720-Y	"	"	"	"	"		*1850844	822267	"	"	"
720-YX	"	"	"	"	"		"	"	"	"	"
720-Z	"	820626	"	"	"		*826155	823298	"	"	"

*For parts see Motor Drive—Group 1.

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing. See Miscellaneous section for parts.

*Models 720-A to P will be found in obsolete Group 34, dated Sept. 1, 1930.



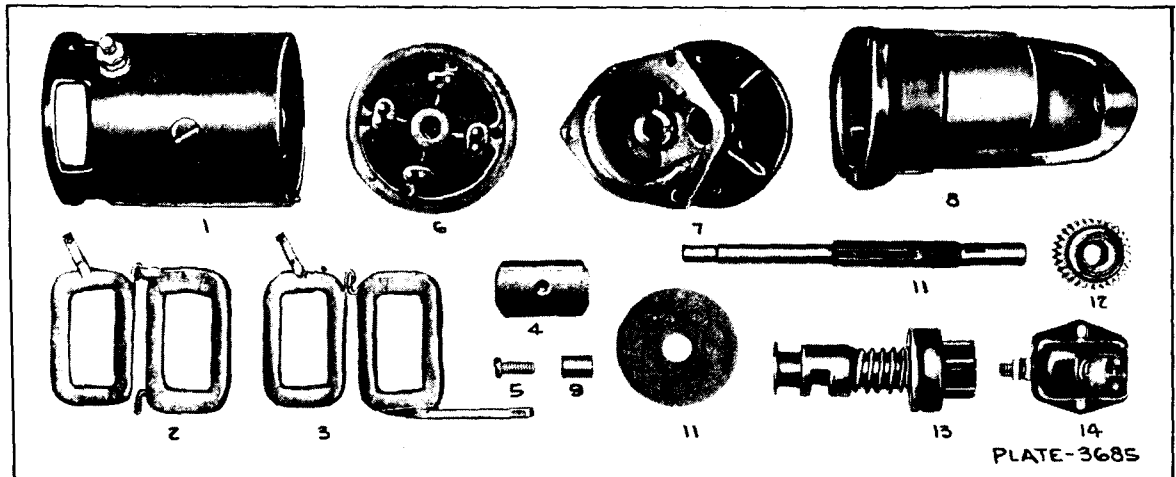
Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger and Link	Link and Screw	Switch	Con- nector — Switch	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
720-Q	819362	813554								809053	817114
720-QX	"	"								"	"
720-R	"	"								"	"
720-S	"	"								"	"
720-T	"	"								"	"
720-U	"	"								"	1886923
720-V	"	"								"	817114
720-W	"	"								"	"
720-X	"	"								"	"
720-Y	"	"								"	"
720-YX	"	"								"	"
720-Z	"	"								"	"
.....											
.....											
.....											

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Attaching Screw.....	131044	All
24	Lock Washer—Brush Ground Lead Screw.....	121841	All
25	Lock Washer—Brush Lead to Field Screw.....	120217	All
30	Lock Washer—Terminal Stud.....	120381	All
31	Lock Washer—Thru Bolt.....	120380	All
NUTS			
32	Nut—Cover Band Screw.....	120614	720-U
35	Nut—Terminal Stud ($\frac{3}{8}$ thk.).....	805258	All
36	Nut—Terminal Stud ($\frac{1}{4}$ thk.).....	134566	All
SCREWS			
37	Screw—Brush Attaching.....	115903	All
38	Screw—Brush Ground Lead Attaching.....	122159	All
39	Screw—Brush Lead to Field.....	132892	All
41	Screw—Cover Band.....	132926	720-U
42	Screw—Pole Shoe.....	1843646	All except 720-T; 720-X
42	Screw—Pole Shoe.....	1881869	720-T; 720-X
WASHERS			
45	Washer—Space—C.E.....	833602	All
48	Washer—Space—D.E. ($\frac{5}{16} \times \frac{1}{4} \times \frac{1}{8}$).....	833602	All
49	Washer—Space—D.E. ($\frac{5}{8} \times 1 \frac{1}{8} \times \frac{1}{8}$).....	1849774	All
50	Washer—Space—D.E. ($\frac{5}{8} \times 1 \frac{1}{8} \times \frac{1}{8}$).....	809815	All
52	Washer—Terminal Stud—Insul. ($\frac{3}{4}$ O.D.).....	1861076	All
53	Washer—Terminal Stud—Insul. ($\frac{1}{8}$ O.D.).....	1904669	All
54	Washer—Terminal Stud—Plain (Outside).....	805790	All
MISCELLANEOUS			
58	BUSHING—D.E.....	*810620	All
—	OILER—C.E.....	114998	All
—	Oil WICK—C.E.....	802691	All
—	PIN—Brush Holder Hinge.....	817313	All
—	PIN—Brush Holder Stop.....	817314	All
—	PIN (& Insulation)—Brush Holder Hinge.....	812016	All
—	PIN (& Insulation)—Brush Holder Stop.....	812015	All
—	PIN—Dowel—C.E.....	809062	All
65	PIN—Dowel—D.E.....	809593	All
—	PLUG—Expansion—C.E. ($\frac{1}{8}$ O.D.).....	1865182	All
—	PLUG—Expansion—C.E. ($\frac{3}{4}$ O.D.).....	810819	All
68	SHOE—Pole.....	810601	All
70	Woodruff KEY—D.E.....	124546	All

*Two sizes of bushings were used. 810620 is $\frac{5}{8}$ O.D., 811230 is $\frac{1}{2}$ O.D.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

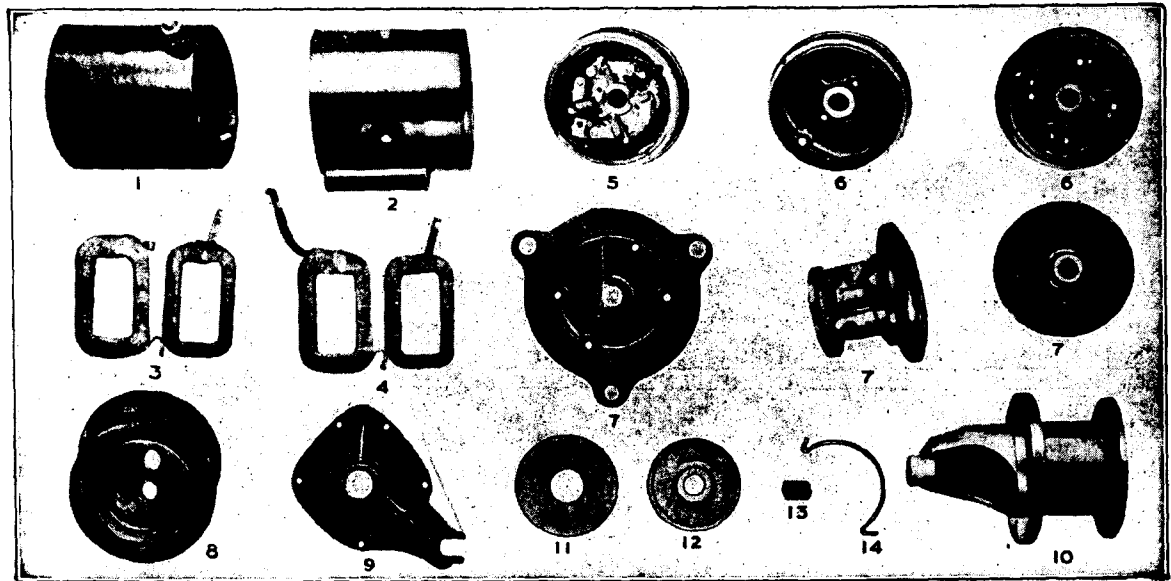
Model No.	Frame and Field Assembly	Field Coil—R.H. or Upper	Field Coil—L.H. or Lower	Pole Piece	Field Terminal Stud	Commutator End Frame and Pins	Gear Housing	Motor Drive Housing	Bushing for Motor Drive Housing	Housing Cover Plate or Center Bearing	Sub Shaft	Reduction Gear	Motor Drive	Motor Switch
	1	2	3	4	5	6	7	8	9	10	11	12	*13	14
721-A		826282	826281	810601	826938	811389							1868804	
721-B		"	"	"	"	"							"	
721-C		"	"	"	"	"							"	
721-D		"	"	"	"	1908580							"	
721-E		1838410	1838409	"	826938	"	1861360	1861353	826462	809816	828846	817070	1859383	
721-F		817056	817055	"	826938	"	817063	819419	810217	"	809663	"	1859631	
721-G		1838410	1838409	"	826938	"	"	1861353	826462	"	828846	"	1857818	
721-J		819688	819689	"	1913694	"	1869693	1845738	810217	"	809663	"	1859631	1838644
721-K		817056	817055	"	826938	†	1871284	1871283	826462	"	1860009	"	"	
721-L		"	"	"	826938	"	1860014	828894	810217	827518	809663	"	"	
721-M		"	"	"	"	"	1835455	1871640	"	"	"	"	1859631	
721-N		1838410	1838409	"	826938	"	1871284	1871283	826462	809816	828846	"	1857818	
721-P		"	"	"	826938	"	1835455	1842827	"	827518	"	"	"	

*For parts see Motor Drive—Group 1.

†On some applications it may be necessary to grind off one side to eliminate interference with engine.

MINOR PARTS SECTION

Name	Part No.	Used on Models
MISCELLANEOUS—Continued		
Oil WICK—Gear Housing.....	1919851	721-E-F-K-M-N-P
Oil Well PLUG.....	103884	721-A-B-C-D
Oil THROWER.....	809817	721-E-G-J-K-L-M-N-P
Pipe PLUG.....	103877	721-E-F-G-J-K-L-M-N-P
Insulation STRIP.....	820171	721-F-K-L-P
Space COLLAR.....	1860023	721-K
Switch Control Wire Tube CLAMP.....	1838645	721-J
Switch LEVER.....	1838647	721-J
Switch Lever PIN.....	1838650	721-J
Switch Lever Cotter PIN.....	137130	721-J
Switch Side INSULATION.....	1848503	721-J
Woodruff KEY.....	124546	All



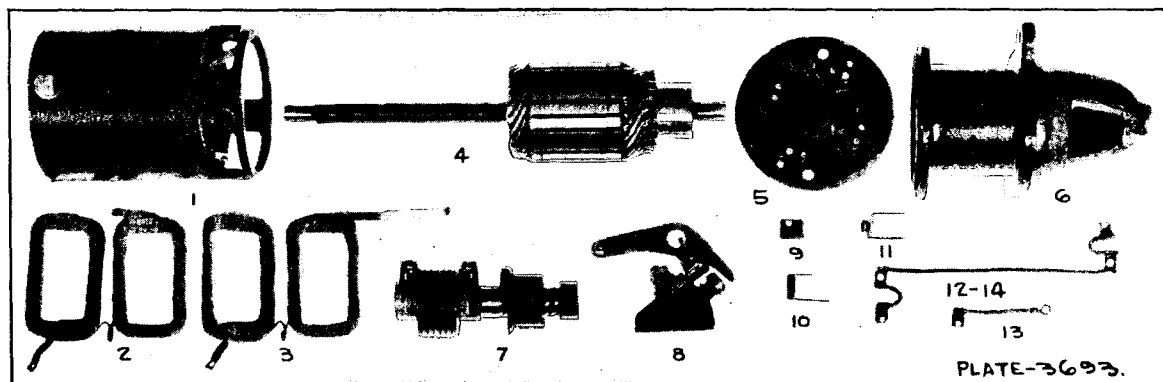
Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame and Field Assembly	Frame and Base	Field Coil R.H. or Upper	Field Coil L.H. or Lower	Com-mutator End Bearing and Brush Assembly	Com-mutator End Frame Only	Drive End Frame	Gear Housing	Gear Case Cover	Motor Drive Housing	Motor Drive Housing Cover Plate	Center Bearing Plate	Bushing for D.E. and Bendix Housing	Con-necter Lead for Brush and Field
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
722-A			811256	811253		811389		811269		811270	809816		810217	810586
722-B			"	"		"		812897		817064	"		"	"
722-C			817056	817055		1908580		817063		1838980	"		"	819362
722-D			1838410	1838409		"		1839174		1839172	"		35058	813523
722-E			817056	817055		"		817063		1835499	"		810217	819362
722-F			819688	819689		"		1840257		819991	"		"	"
722-G			817056	817055		"		817063		1841379	"		"	"
722-H			"	"		"		"		1835499	"		"	"
722-J			819688	819689		"		"		1838044	"		"	"
722-K			"	"		"		1841671		821438	"		810620	"
722-L			817056	817055		"		1843220		819419	"		810217	"
722-M			"	"		"		1835455		828894	827518		"	"
722-N			1838410	1838409		"		1835240		1842827	"		826462	813523
722-P			819688	819689		"		1843213		1838980	809816		810217	819362
722-Q			"	"		"		1840257		819991	"		"	"
722-S			817056	817055		"		817063		1841379	"		"	"
722-T			"	"		"		"		1845738	"		"	"
722-U			819688	819689		"		1856958		819419	"		810217	"
722-V			1838410	1838409		"		1835240		1861098	827518		826462	813523
722-W			817056	817055		"		1860014		1860008	"		"	819362
722-X			"	"		"		1835455		828894	"		810217	"
722-Y			1838410	1838409		"		1843220		1861353	809816		826462	813523
722-Z			817056	817055		"		1861360		"	"		"	819362

*Location of field coils is determined by looking at drive end of starting motor with terminal at top.
Model 723 removed. See Starting Motor—Group 35A.

MINOR PARTS SECTION

Name	Part No.	Starting Motors
STUDS		
Field Terminal STUD.....	817076	722-F
Field Terminal STUD.....	826938	722-A-B-C-E-G-H-J-K- L-M-Q-S-T-W-Z
Field Terminal STUD.....	811601	722-D-N-V-Y
Field Terminal STUD.....	828228	722-P-U
Field Terminal STUD.....	1848837	722-X
WASHERS		
Brush Ground Lead WASHER, 17x3/8x1/32.....	807716	722-A-B
Felt WASHER, D.E. 1/16 I.D.x19/32x3/32 Thk.....	813134	722-B-C-D-E-F-G-H-J- K-L-M-N-P-Q-S-T- U-V-W-X-Y-Z
Field Terminal Stud WASHER.....	812622	722-P-U-X
Field Terminal Stud WASHER, 25/64x3/4x1/16 (Steel).....	831688	All except 722-F-P
Field Terminal Stud WASHER, 25/64x9/16x1/16 Fibre (Bushing).....	1904669	All
Field Terminal Stud WASHER, 25/64x3/4x1/8 Fibre.....	1861076	All
Field Terminal Stud WASHER.....	805790	722-V-W-Y-Z
Field Terminal Stud WASHER (Klingtite).....	1837885	722-J-K-P-U
Field Terminal Stud WASHER.....	21428	722-F
Oil Throwing WASHER, D.E., 63 I.D.x13/4 O.D.—1/32 thk.....	809817	All
Space WASHER (Armature shaft) C.E.—1—1.79x1/16.....	811388	All except 722-F-P
Space WASHER (Armature shaft) C.E.—.563—63/64x1/16.....	833602	All
Space WASHER (Gear) .626—1 1/8x3/4.....	1849774	722-A-B-C-D-E-U-Z
Space WASHER (Bendix shaft).....	809815	722-C-D-E-F-G-J-K-M- N-P-Q
Space WASHER (Drive end).....	812664	722-D-Z
Space WASHER—.626x1 1/8x3/4.....	1849774	722-H-L-N-S-T-V-W- X-Y
Space WASHER—D.E.—.627x1 1/8x.010.....	805727	722-Y
Switch Stud Nut WASHER.....	812622	722-X
Thrust WASHER (Bendix shaft).....	805676	722-B-C-E-F-G-H-J-L- M-P-Q-S-T-U-X
Thrust WASHER (Drive End).....	833602	722-N-V-W-Y-Z
MISCELLANEOUS		
Brush Lead Terminal CLIP.....	811451	All
Brush Lead Terminal CLIP.....	816453	All
Brush Lead Terminal CLIP.....	808933	All
End PLUG—C.E.....	810819	All
End PLUG—D.E.....	810819	722-C-D-E-F-G-H-J-K- L-M-N-P-Q-S-T-U- V-W-X-Y-Z
End PLUG—C.E.—1 1/8.....	1865182	All
Field Coil Insulation STRIP.....	820171	722-C-D-F-G-H-J-K-L- M-Q-T-V-W-X-Y-Z
Motor Cable TERMINAL.....	807683	722-A
Motor Switch CONTACT.....	35089	722-F
Motor Switch Contact INSULATION.....	35090	722-F
Motor Switch Contact INSULATION.....	1850490	722-X
Magnetic Motor SWITCH.....	1528	722-X
Magnetic Motor Switch Terminal CONNECTOR.....	1850495	722-X
Motor SWITCH Assembly.....	821627	722-F
Motor SWITCH and LEVER Assembly.....	1838644	722-J-K-P-U
Motor Switch Operating LEVER.....	1838647	722-J-K-P-U
Motor Switch Control Wire Tube CLAMP.....	1838645	722-J-K-P-U
Motor Switch Side INSULATION.....	816911	722-U
OILER.....	114998	All
Oil Well PLUG, C.E.....	103877	722-A-B
Pipe PLUG.....	103877	722-A-B-G-H-J-K-L-M- N-P-Q-S-T-U-V-W- X-Y-Z
POLE PIECE.....	810601	All
Space COLLAR—Between Gear and Drive.....	1860023	722-W-Z
Woodruff KEY (For gear and drive).....	124546	722-C-D-E-F-G-H-J-K- L-M-N-P-Q-S-T-U- V-W-X-Y-Z



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame and Field	Field Coil R.H. or Upper	Field Coil L.H. or Lower	Armature	Commutator End Frame	Motor Drive Housing	Motor Drive	Switch Assembly	Brush	Brush Spring	Brush Holder	Brush to Field Lead	Brush Ground Lead	Brush Connector Lead
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
740-A		810312	810315	810245	810241	810271	†810274		811553	811453	810226		813554	810939
740-C		810614	810615	"	"	810598	†1850844		"	"	"		"	"
740-E		810874	810875	"	"	810271	†810274		"	"	"		"	"
740-F		810614	810615	"	"	810613	†811194		"	"	"		"	"
740-G		"	"	"	"	"	†1850844		"	"	"		"	"
740-H		1840917	1840918	1847432	815839	1869554	*1859546	362941	828448	813521	"	811450	"	813523
740-J		1838082	1838083	818002	1886098	828493	†1850844	*1509	"	"	"	"	"	"
740-K		810627	810626	"	815839	1871347	†		811553	"	"	"	"	819362
740-L		1838082	1838083	"	"	"	†		828448	"	"	811450	"	813523
740-M		810627	810626	"	"	1871744	†		811553	"	"	"	"	819362
740-N		1838082	1838083	"	"	1869614	†		828448	"	"	811450	"	813523
740-P		810627	810626	"	"	812334	†		811553	1855685	"	"	"	819362

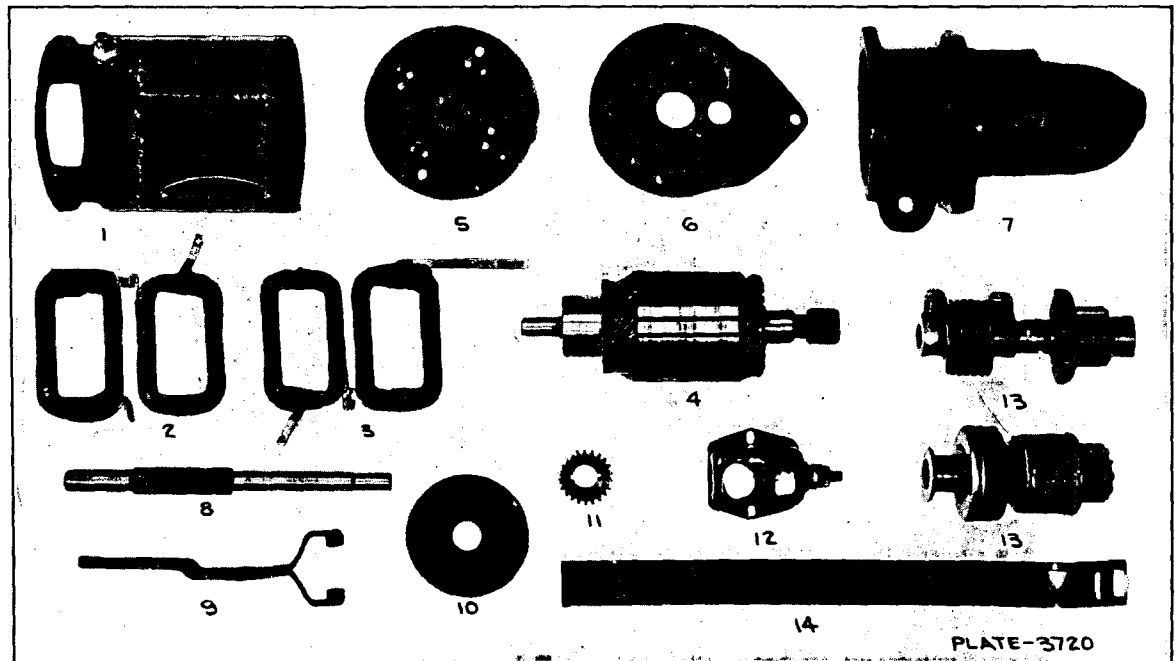
*For parts see Magnetic Starting Switch—Group 4.

†For parts see Motor Drive—Group 1.

‡For parts see Motor Drive—Group 5.

MINOR PARTS SECTION

Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Brush to Holder Screw—No. 6.....	106495	740-A-C-E-F-G-H-J-K-L-M-N-P
Lock Washer—Brush to Field Lead Screw—No. 10.....	106497	740-A-C-E-F-G-H-J-K-L-M-N-P
Lock Washer—Brush Ground Lead Screw.....	106496	740-H-J-K-L-M-N-P
Lock Washer—Field Terminal Stud.....	142248	740-H-J-K-L-M-N-P
Lock Washer—Switch Attaching Screw.....	106497	740-H
Lock Washer—Switch Support Screw.....	103319	740-J
Lock Washer—Thru Bolt.....	103319	All
NUTS		
Nut—Field Terminal.....	805258	All except 740-N
Nut—Field Terminal.....	1835299	740-N
SCREWS		
Screw—Motor Drive Housing.....	115380	740-A-C-E-F-G
Screw—Brush to Holder—6-32x $\frac{1}{2}$	115903	740-A-C-E-F-G-H-J-K-L-M-N-P
Screw—Brush to Field Lead.....	135616	740-A-C-E-F-G-H-J-K-L-M-N-P
Screw—Brush Ground Lead.....	115434	740-A-C-E-F-G-H
Screw—Brush Ground Lead.....	114935	740-J-K-L-M-N-P
Screw—C.E.—Frame Attaching.....	115394	740-A-C-E-F-G
Screw—Pole Piece (3/8x24).....	828675	740-A-C-E-F-G-H-J-K-L-M-N-P
Screw—Switch Attaching.....	135616	740-H
Screw—Switch Attaching.....	1860959	740-J
WASHERS		
Washer—Brush Ground.....	807716	740-A-C-E-F-G-H-J-K
Washer—Field Terminal Stud—Plain.....	805790	740-A-C-E-F-G-K-L-M-N-P
Washer—Field Terminal Stud—Fibre— $\frac{1}{8}$ O.D.....	1904669	740-A-C-E-F-G-H-J-K-L-M-N
Washer—Field Terminal Stud—Fibre— $\frac{3}{4}$ O.D.....	1861076	740-A-C-E-F-G-H-J-K-L-M-N-P
Washer—Field Terminal Stud Plain.....	812622	740-H-J
Washer—Space—D.E.—.626x1 $\frac{1}{4}$ x $\frac{1}{4}$	809815	740-A-C-E-F-G-H-J-K-L-M-N-P
Washer—Space—D.E.—.626x1 $\frac{1}{4}$ x $\frac{1}{4}$	1849774	740-J-K-L-M-N-P
Washer—Space—Armature Shaft—C.E.....	811388	740-A-C-E-F-G
Washer—Space—Armature Shaft—C.E.—.563x $\frac{1}{4}$ x $\frac{1}{4}$	833602	740-A-C-E-F-G-H-J-K-L-M-N-P
Washer—Space—Armature—D.E.—.562x.775x $\frac{1}{4}$	1853917	740-H
MISCELLANEOUS		
BUSHING—Motor Drive Housing.....	810620	740-H-J-K-L-M-N-P
BUSHING—Motor Drive Housing.....	810217	740-A-C-E-F-G
BUSHING—Center Bearing.....	810217	740-A-C-E-F-G
Brush Holder PIN.....	817313	740-A-C-E-F-G-H-J-K-L-M-N-P
Brush Holder Stop PIN.....	817314	740-A-C-E-F-G-H-J-K-L-M-N-P
Brush Holder PIN and INSULATION.....	812016	740-A-C-E-F-G-H-J-K-L-M-N-P
Brush Holder Stop PIN and INSULATION.....	812015	740-A-C-E-F-G-H-J-K-L-M-N-P
Brush Lead CLIP.....	811451	740-A-C-E-F-G
Brush Lead CLIP.....	816453	740-A-C-E-F-G
Brush Lead CLIP.....	808933	740-A-C-E-F-G
Center Bearing PLATE.....	810219	740-A-C-E-F-G
Commutator Cover BAND.....	817114	740-H-J-K-L-M-N-P
Commutator Cover BAND.....	810235	740-C-F-G
Commutator Cover BAND.....	810567	740-A-E
Dust CAP—C.E.....	810819	740-A-C-E-F-G
Dust CAP—C.E.....	1865182	740-H-J-K-L-M-N-P
Dowel PIN—D.E.....	809593	740-A-C-E-F-G-H-J-K-L-M-N-P
Dowel PIN—C.E.....	809062	740-A-C-E-F-G-H-J-K-L-M-N-P
Field Terminal STUD.....	811601	740-J-L-N
Field Terminal STUD.....	821524	740-H
Field Terminal STUD.....	809079	740-A-C-E-F-G
Field Terminal STUD.....	826938	740-K-M-P
OILER—C.E.....	114998	740-H-K-L-M-N-P
OILER—C.E.....	1871565	740-J
Oil WICK and SPRING.....	809591	740-A-C-E-F-G
Oil WICK.....	802691	740-H-J-K-L-M-N-P
Pole SHOE.....	810236	740-A-C-E-F-G
Pole SHOE.....	810601	740-H-J-K-L-M-N-P
Switch Side INSULATION.....	816911	740-H
Switch INSULATION.....	1850490	740-J
Thru BOLT.....	809053	740-H-J-K-L-M-N-P
TERMINAL—Motor Cable.....	807683	740-H
Woodruff KEY.....	124543	740-C-E-F-G-H-J-K
Woodruff KEY.....	124546	740-L-M-N-P



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

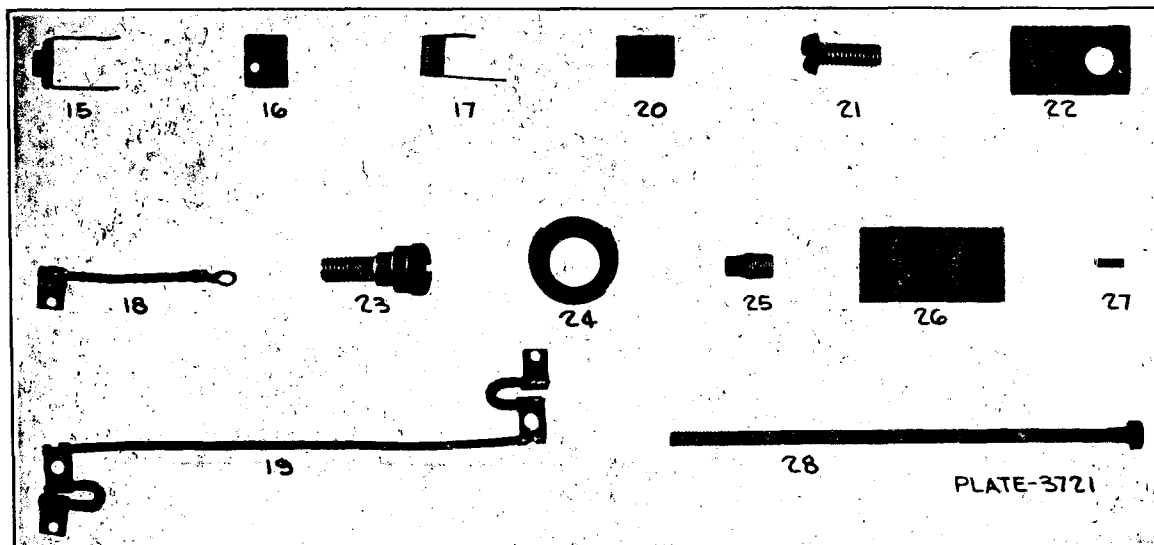
Model No.	Frame and Field	Field Coil R.H. or Upper	Field Coil L.H. or Lower	Armature	Commutator End Frame	Gear Housing	Motor Drive Housing	Drive Shaft	Operating Lever	Drive Housing Cover Plate	Gear	Starting Switch	Motor Drive	Commutator Cover Band
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
724-A		817056	817055	818130	1908580	815837	817064	815843		809816	815845		*1859631	817114
724-B		"	"	"	"	"	819419	"		"	"		"	"
724-C		817056	817055	818134	"	817063	817064	809663		"	817070		"	"
724-D		"	"	"	"	"	819419	"		"	"		"	"
724-E		819688	819689	"	"	819758	819756	823255	819753	819148	"	16210	□16810	"
724-F		"	"	"	820432	"	819669	"	820430	"	"	"	"	"
724-G		"	"	"	1908580	820728	820729	"	819753	"	"	"	"	"
724-H		"	"	"	"	823228	823229	"	823250	"	"	"	†37787	"
724-J		817056	817055	"	"	817063	821438	821801		809816	"		*1850844	"
724-K		"	"	"	"	"	819419	809663		"	"		*1861363	"
724-L		826282	826281	"	"	"	817064	"		"	"		*826208	"
724-M		819688	819689	"	"	819758	819756	823255	823250	819148	"	16210	†37787	"
724-N		"	"	"	"	817063	829560	809663		809816	"	821627	*1859631	"
724-P		817056	817055	"	"	"	829894	829896		"	"		"	"
724-Q		"	"	"	"	1835240	828894	809663		827518	"		"	"
724-R		"	"	"	"	817063	1915155	"		809816	"		"	"
724-S		826282	826281	"	"	1835455	828894	"		827518	"		*826208	"
724-T		817056	817055	"	"	817063	823890	821801		809816	"		*1859631	"
724-U		"	"	"	"	"	819419	809663		"	"		"	1886923
724-V		819688	819689	"	"	819758	819756	823255	1837273	819148	"	16210	†37787	817114
724-W		817056	817055	"	"	817063	1838044	809663		809816	"		*1850794	"
724-X		"	"	"	"	"	1915155	"		"	"		*1861363	"
724-Y		1838410	1838409	"	"	"	828847	828846		"	"		*1857818	"
724-Z		817056	817055	"	"	1835455	828894	809663		827518	"		*1859631	"

*For parts see Motor Drive—Group 1.

□For parts see Motor Drive—Group 3.

†For parts see Motor Drive—Group 4.

Delco-Remy
SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Brush Holder	Brush	Brush Spring	Brush Ground Lead	Brush Connector Lead	Bushing for Drive Housing	Terminal Stud	Switch Contact Insulation	Operating Lever Stud	Operating Lever Cover	Oil Hole Plug	Terminal Insulator	Terminal Wedge	Thru Bolt
	15	16	17	18	19	20	21	22	23	24	25	26	27	28
724-A	810226	811553	813521	813554	819362	810217	826938				103865			1932871
724-B	"	"	"	"	"	"	"				"	820171		"
724-C	"	"	"	"	"	"	"				"			"
724-D	"	"	"	"	"	"	"				"	820171		"
724-E	"	"	"	"	"	*817047	"	35090	819711	819710	"	820171		"
724-F	"	"	"	"	"	"	"	"	"	"	"	"		"
724-G	"	"	"	"	"	"	"	"	"	"	"	"		"
724-H	"	"	"	"	"	"	"	"	"	"	"	"		"
724-J	"	"	"	"	"	810620	"				"			"
724-K	"	"	"	"	"	810217	"				"			"
724-L	"	"	"	"	"	"	"				"	820171		"
724-M	"	"	"	"	"	*817047	"	35090	819711	819710	"	"		"
724-N	"	"	"	"	"	810217	"				"	"		"
724-P	"	"	"	"	"	810620	"				"			"
724-Q	"	"	"	"	"	810217	"				"			"
724-R	"	"	"	"	"	"	"				"			"
724-S	"	"	"	"	"	"	"				"	820171		"
724-T	"	"	"	"	"	810620	"				"			"
724-U	"	"	"	"	"	810217	"				"			"
724-V	"	"	"	"	"	*817047	"	35090	819711	819710	"	820171		"
724-W	"	"	"	"	"	810217	"				"			"
724-X	"	"	"	"	"	"	"				"			"
724-Y	"	828448	"	"	811450	826462	"				"			"
724-Z	"	811553	"	"	819362	810217	"				"			"

*Two sized bushings were used. 817047 is .624-.625 O.D. and 1839345 is .5615-.5625 O.D.

Revised to March 15, 1971

SERVICE PARTS CATALOG

MINOR PARTS SECTION

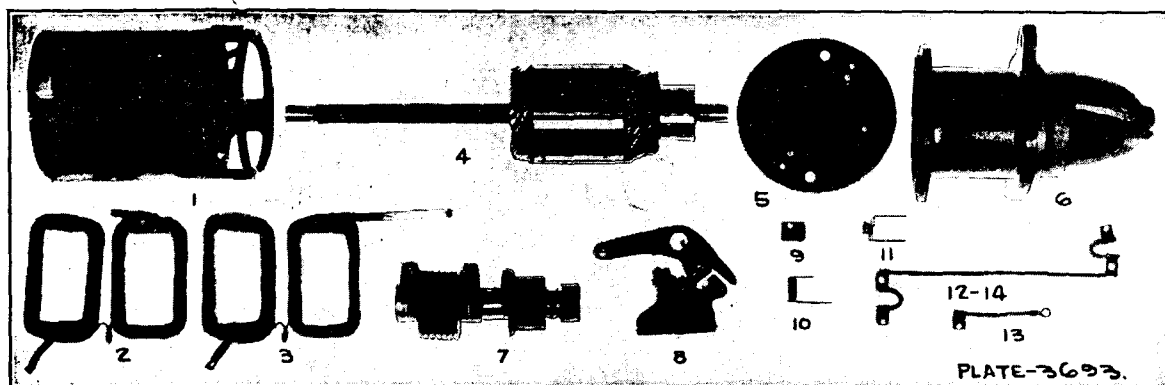
NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Name	Part No.	Starting Motors
LOCK WASHERS		
Bendix housing fastening screw lock washer, 16/64 I.D.— $\frac{1}{8} \times \frac{1}{16}$ Thk.	9421423	All
Brush to holder screw lock washer, No. 6— $\frac{3}{16} \times \frac{1}{2}$ Thk.	456413	All
Brush to field screw lock washer, No. 10— $\frac{1}{4} \times \frac{1}{4}$ Thk.	453435	All
Brush ground lead screw lock washer, No. 8— $\frac{1}{8} \times \frac{1}{4}$ Thk.	453844	All
Field terminal stud lock washer, $\frac{1}{2}$ I. D.— $\frac{1}{8} \times \frac{1}{16}$ Thk.	9421425	All
Gear case screw lock washer.	9421423	All
Operating lever stud lock washer.	9421425	724-E-F-G-H-M-V
Starting switch screw lock washer.	453435	724-E-F-G-H-M-N-V
Thru bolt lock washer, $\frac{1}{4}$ I. D.	9421423	All
NUTS		
Cover band nut.	453433	724-U
Field terminal nut, $\frac{1}{4}$ thk.	134566	724-C-Y
Field terminal nut, $\frac{3}{16} \times \frac{3}{8} \times \frac{5}{8}$.	805258	All
Operating lever stud nut.	805258	724-E-F-G-H-M-V
Starting switch terminal nut.	805258	724-E-F-G-H-M-N-V
Bendix housing screw nut.	116004	724-D-K-R-U-V-X-Y
OIL WICKS		
Oil Wick, D. E.	1919851	All
Oil Wick, C. E.	1919851	All
Oil Wick and spring, C. E.	809591	All except 724-B-C
PINS		
Brush holder pin.	817313	All
Brush holder stop pin.	817314	All
Brush holder pin and insulation.	812016	All
Brush holder stop pin and insulator.	812015	All
Dowel pin, D. E. 16/64.	809593	All
Dowel pin, D. E. $\frac{1}{8}$.	809062	All
Dowel pin, C. E.	809062	All
SCREWS		
Bendix housing screw.	1915145	724-D-K-R-U-V-X-Y
Bendix housing screw, $\frac{1}{4}$ — $20 \times \frac{5}{8}$ Hex.	1874734	724-C-L-Q-S-Z
Brush to holder screw, 6/32 $\times \frac{1}{2}$.	454154	All
Brush lead to field screw, 10— $32 \times \frac{1}{4}$.	135616	All
Brush ground screw, 8/32 $\times \frac{1}{4}$.	114935	All
Brush connector lead screw, 10— $32 \times \frac{1}{4}$.	135616	All
Cover band screw.	453479	724-U
Commutator cover band screw, 10— $32 \times \frac{5}{8}$.	9416183	724-U
Pole piece screw ($\frac{3}{8} \times 24$ " Thd.).	1881869	All
Starting switch fastening screw, 10— $32 \times \frac{1}{8}$.	453319	724-E-F-G-H-M-N-V
WASHERS		
Brake washer.	823254	724-H-M-V
Contact terminal stud washer.	21428	724-E-F-G-H-M-N-V
Contact terminal stud washer.	817077	All
Felt washer, D. E. $\frac{1}{8}$ I.D. $\times \frac{1}{2} \times \frac{1}{2}$ Thk.	813134	All
Field terminal stud washer, 25/63— $\frac{3}{4} \times \frac{1}{8}$ (Steel).	805790	All
Field terminal stud washer, 25/64 $\times \frac{1}{8} \times \frac{1}{8}$ Fibre (Bushing).	1913958	All
Field terminal stud washer, 25/64 $\times \frac{3}{4} \times \frac{1}{8}$ Fibre.	817077	All
Leather washer.	819468	724-E-F-G
Oil throwing washer.	815846	724-A-B
Oil throwing washer D.E. 63 I.D. $\times 1 \frac{1}{4}$ O. D.— $\frac{1}{2}$ Thk.	1915148	724-C-D-E-F-G-H-J-K-N-Q-R-S-U-V-W-X-Y-Z
Space washer (Armature shaft) C. E. .563— $\frac{1}{2} \times \frac{1}{8}$.	1914842	All
Space washer (Gear) .626— $1 \frac{1}{8} \times \frac{1}{2}$.	1849774	724-A-B
Space washer (Gear).	819149	724-E-F-G-H-M-V
Space washer (Bendix shaft) .626 $\times 1 \frac{1}{8} \times \frac{1}{8}$.	809815	724-C-D-J-L-N-P-Q-R-S-T-W
Space washer (Bendix shaft) .626 $\times 1 \frac{1}{8} \times \frac{1}{2}$.	1849774	724-K-U-X
Shim washer (Gear) .627— $\frac{3}{8} \times .01$.	805727	724-A-B-C-D-E-F-G-H-J-K-M-R-S
Starting switch terminal washer.	812622	724-E-F-G-H
Operating lever stud felt washer.	819709	724-E-F-G-H-M-V
Thrust washer (Bendix shaft).	805676	724-A-B-C-D-E-F-G-K-L-N-Q-R-S
Thrust washer (drive end).	1914842	724-J-P-T-Y
Thrust washer (Bendix shaft).	817051	724-E-F-G-H-M-V
Space washer, .626 $\times 1 \frac{1}{8} \times \frac{1}{2}$.	1849774	724-Y
Space washer, .627 $\times \frac{1}{2} \times .010$.	809945	724-Y

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Name	Part No.	Starting Motors
MISCELLANEOUS		
Brush lead terminal CLIP.....	811451	All
Brush lead terminal CLIP.....	816453	All
Brush lead terminal CLIP.....	808933	All
Dust CAP, C. T. $\frac{3}{4}$ -O.D.....	810819	All
Dust CAP, C. E. $\frac{1}{4}$ -O.D.....	1865182	All
Dust CAP, D. E.....	807755	724-A-B
Dust CAP, D. E.....	810819	724-C-D-E-F-H-J-K-N-L-P- M-Q-R-S-U-V-W-X-Y-Z
OILER	114998	All
Oil well PLUG, C. E.....	103884	724-A
POLE PIECE.....	810601	All
Starting CONTACT.....	35089	724-E-F-G-H-M-N-V
Woodruff KEY No. 6— $\frac{5}{8}$ in. dia.....	124546	All



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame and Field	Field Coil R.H. or Upper	Field Coil L.H. or Lower	Armature	Commutator End Frame	Motor Drive Housing	Motor Drive Complete	Motor Switch Assembly	Brush	Brush Spring	Brush Holder	Brush to Field Lead	Brush Ground Lead	Brush Connector Lead
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
*736-A														
736-B		826282	826281	818002	1908580	1877979	811194		811553	813521	810226		813554	819362
736-C		820153	820154	"	"	1845653	1850844	1872405	"	"	"		"	"
736-D		826282	826281	"	"	1847676	"		"	"	"		"	"
736-E		820153	820154	820626	"	1849255	826155		"	"	"		"	"
736-F		1838082	1838083	818002	1935681	1850407	1850667	1509	828448	"	"	811450	"	813523
736-G		826282	826281	"	1908580	1835510	1850844		811553	1855685	"	"	"	819362
736-H		820153	820154	1838663	"	1838665	1853598		"	"	"	"	"	"
736-J		"	"	818002	"	1854495	1850844	1837455	"	813521	"	"	"	"
736-L		826282	826281	"	"	1855619	"		"	"	"	"	"	"
736-M		"	"	"	1935681	1839100	"		"	"	"	"	"	"
736-N		1838082	1838083	"	1850147	1857429	811194		828448	"	"	811450	"	813523
736-P		"	"	"	1935681	1839100	1850844		"	"	"	"	"	"
736-R		820153	820154	1857578	1908580	1857579	1853598		811553	1855685	"	"	"	819362
736-S		"	"	"	"	"	"	1837455	"	"	"	"	"	"
736-T		1838082	1838083	818002	"	1836187	1850844		828448	813521	"	811450	"	813523
736-U		"	"	"	"	1858053	"		"	"	"	"	"	"
736-V		820153	820154	"	"	1854495	"	1838644	811553	"	"	"	"	819362
736-Y		826282	826281	"	"	829143	"		"	"	"	"	"	"
736-Z		1838082	1838083	"	"	"	"		828448	"	"	811450	"	813523

*See Starting Motor—Group 37 for parts.

°See Motor Drive—Group 1 for parts.

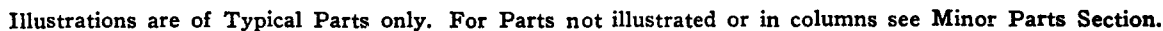
MINOR PARTS SECTION

Name	Part No.	Used on Models
LOCK WASHERS		
Brush Attaching Screw LOCK WASHER.....	456413	All
Brush Ground Lead Screw LOCK WASHER.....	453844	All
Brush Lead Screw LOCK WASHER.....	453435	All
Center Bearing Plate Screw LOCK WASHER.....	802731	736-H-R-S
Drive Housing Cover Plate Screw LOCK WASHER.....	802729	736-H-V-Y-Z
Switch Control Wire Tube Clamp Screw LOCK WASHER.....	453435	736-V
Switch Support Screw LOCK WASHER.....	103319	736-F
Switch Lever Attaching Screw LOCK WASHER.....	453435	736-J-S
Switch Attaching Screw LOCK WASHER.....	453435	736-J-S-V
Terminal Stud Nut LOCK WASHER.....	9421425	736-B-D-E-F-G-H-L-M-N-P-R-S-T-Y
Thru Bolt LOCK WASHER.....	103319	All

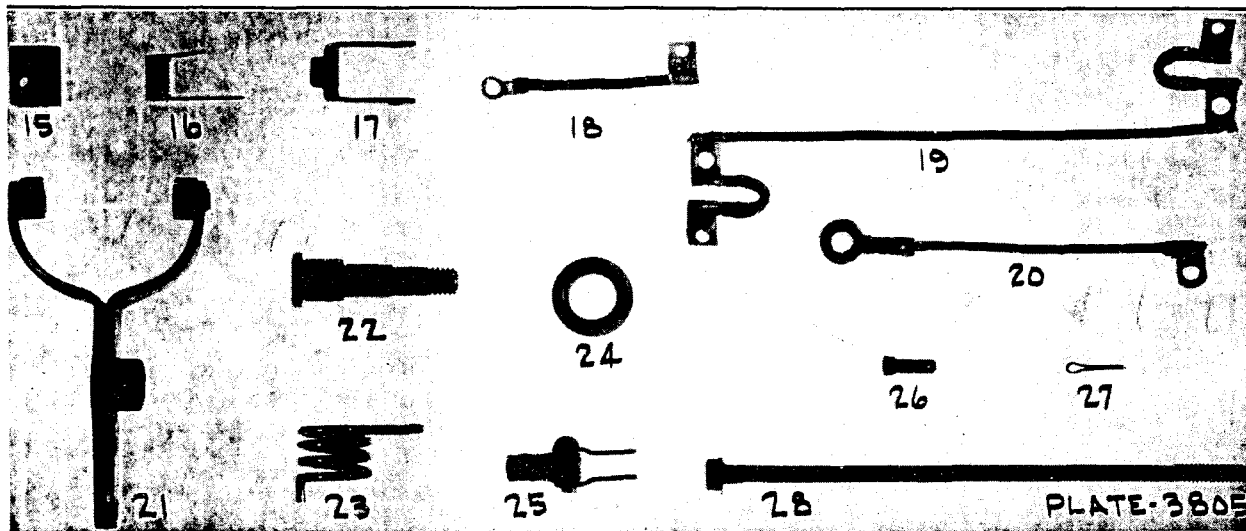
MINOR PARTS SECTION

Name	Part No.	Used on Models
NUTS		
Switch Control Wire Tube Clamp Screw NUT.....	453433	736-V
Switch Lever Attaching NUT.....	802806	736-J-S
Switch Terminal NUT.....	134566	736-S-F
Terminal Stud NUT.....	805258	All except 736-C
Terminal Stud NUT.....	1835299	736-C
CREWS AND STUDS		
Brush Attaching SCREW.....	115903	All
Brush Ground Lead SCREW.....	122159	All
Brush Lead SCREW.....	132892	All
Center Bearing Plate Attaching SCREW.....	142210	736-H
Center Bearing Plate Attaching SCREW.....	132892	736-R-S
Drive Housing Cover Plate SCREW.....	1904233	736-J-L-V-Y-Z
Pole Shoe SCREW.....	1881869	All
Switch Support SCREW.....	1860959	736-F
Switch Attaching SCREW.....	132892	736-J-L-S-V
Switch Wire Control SCREW.....	1835943	736-J-S
Switch Lever Attaching SCREW.....	1837456	736-J-S
Switch Control Wire Tube Clamp SCREW.....	1901840	736-V
Switch Control Wire SCREW.....	1904234	736-V
Terminal STUD.....	826938	736-B-D-E-F-G-H-I-L-M-N- P-R-U-Y-Z
Terminal STUD.....	1913694	736-C-J-S-V
WASHERS		
Space WASHER—C.E. and D.E.—.563 I.D.....	1914842	736-B-C-D-E-F-G-H-I-L-M- N-P-R-S-T-U-V-Y-Z
Space WASHER—D.E.—.626 I.D.x1.062 O.D.x $\frac{1}{16}$	812664	736-B-C-D
Space WASHER—D.E.—.626x1 $\frac{1}{16}$ x $\frac{1}{16}$	809815	736-B-C-D-E-F-G-J-L-M-N- P-T-U-V-Y-Z
Space WASHER—D.E.—.626x1 $\frac{1}{16}$ x $\frac{3}{32}$	1849774	736-F-G-J-L-M-N-P-T-U- V-Y-Z
Terminal Stud Insulation WASHER— $\frac{3}{4}$ O.D.....	1861076	736-B-C-D-E-F-G-H-I-L-M- N-P-R-S-T-U-V-Y-Z
Terminal Stud Insulation WASHER— $\frac{9}{16}$ O.D.....	1904669	736-B-C-D-E-F-G-H-I-L-M-N- P-R-S-T-V-Y-Z
Terminal Stud Plain WASHER.....	805790	736-B-D-E-G-H-L-M-N-P- R-T-U-Y-Z
Terminal Stud Plain WASHER.....	812622	736-C-F-G-S-V
Thrust WASHER—D.E.....	1838653	736-H
MISCELLANEOUS		
BUSHING (Motor Drive Housing).....	810620	736-B-C-D-E-F-G-J-L-M- P-T-U-V
BUSHING (Motor Drive Housing).....	1838642	736-H
BUSHING (Motor Drive Housing).....	1839345	736-R-S
BUSHING (Motor Drive Housing).....	826462	736-N
BUSHING (Motor Drive Housing).....	810620	736-Y-Z
BUSHING (Center Bearing).....	1838670	736-H-R-S
Brush Holder Hinge PIN.....	817313	All
Brush Holder Hinge PIN and INSULATION.....	812016	All
Brush Holder Stop PIN.....	817314	All
Brush Holder Stop PIN and INSULATION.....	812015	All
Center BEARING Assembly.....	1838667	736-H-R-S
Commutator Cover BAND.....	817114	All
Dowel PIN—C.E.....	809062	All
Dowel PIN—D.E.....	809593	All
Drive Housing Cover PLATE.....	811599	736-J-V-Y-Z
Drive Housing Cover Plate GASKET.....	829138	736-J-V-Y-Z
End PLUG— $\frac{3}{4}$ " dia.....	810819	All
End PLUG— $\frac{1}{8}$ " dia.....	1865182	
OILER.....	1880642	All
Oil WICK.....	1919851	All
Pole SHOE.....	810601	All
Switch Insulation PLATE.....	816911	736-C-J-S-V
Switch Lever PIN.....	1838650	736-C-V
Switch Lever Cotter PIN.....	137130	736-C-V
Switch Insulation STRIP.....	1850490	736-F
Switch Terminal CONNECTOR.....	1850495	736-F
Switch LEVER.....	1837477	736-J-S
Switch LEVER.....	1838647	736-V
Switch Control Wire Tube CLAMP.....	1838645	736-V
Thru BOLT.....	1932271	All
Woodruff KEY.....	124546	All

Parts not listed in this Catalog will not be sold separately.



§One half band.
 ▲For parts see Motor Drive—Group 1.
 *For parts see Motor Drive—Group 4.
 ⓂFor parts see Motor Drive—Group 5.
 ⓈFor parts see Motor Drive—Group 6.
 †For parts see Switch—Group 102.
 ‡For parts see Page 4.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Brush	Brush Spring	Brush Holder	Brush Ground Lead	Brush Connector Lead	Relay Ground Lead	Shift Lever	Shift Lever Stud	Shift Lever Return Spring	Shift Lever Support	Shift Lever Link Screw	Shift Lever Pin	Shift Lever Cotter Pin	Thru Bolt
	15	16	17	18	19	20	21	22	23	24	25	26	27	28
738-A	811553	813521	810226	813554	819362	1855730	1853297	1845935	1845936	1835998	1853301	1853305	112726	809053
738-B	"	"	"	"	"	"	"	"	"	"	"	"	"	"
738-C	"	"	"	"	"	"	1856998	821866	"	"	"	"	"	"
738-D	"	"	"	"	"	"	1857196	35000	"	"	"	"	"	"
738-E	"	"	"	"	"	"	1849523	"	"	"	"	"	"	"
738-G	"	"	"	"	"	"	"	"	"	"	"	"	"	809053
738-H	"	"	"	"	"	"	"	"	"	"	"	"	"	"
738-J	"	"	"	"	"	"	828249	1863295	"	"	"	"	"	"
738-K	"	"	"	"	"	"	"	"	"	"	"	"	"	"
738-L	"	"	"	"	"	"	"	"	"	"	"	"	"	809668
738-M	"	"	"	"	"	"	"	"	"	"	"	"	"	809053
738-N	"	"	"	"	"	"	"	"	"	"	"	"	"	"
738-R	"	"	"	"	"	"	1838647	"	"	"	1838650	137133	"	"
738-S	"	"	"	"	"	"	1862252	1848796	1862705	1835998	"	"	"	"
738-T	"	"	"	"	"	"	1863400	1863297	1863299	"	"	"	"	"
738-U	"	"	"	"	"	"	"	"	"	"	"	"	"	"
738-V	"	"	"	"	"	"	823887	1863295	"	"	"	"	"	"
738-W	828448	"	"	"	"	"	"	"	"	"	"	"	"	"
738-X	811553	"	"	"	"	"	1853297	1845935	1845936	1835998	1853301	1853305	112726	"
738-Y	"	"	"	"	"	"	"	"	"	"	"	"	"	"
738-Z	"	"	"	"	"	"	"	"	"	"	"	"	"	"

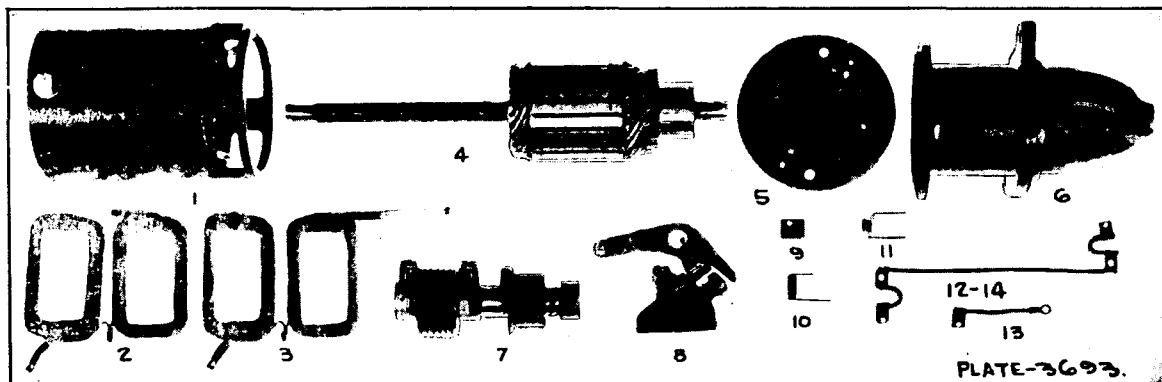
MINOR PARTS SECTION

Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Brush Attaching Screw.....	106495	All
Lock Washer—Ground Lead Screw.....	106496	All
Lock Washer—Housing Cover Plate Screw.....	802729	738-M
Lock Washer—Lead Attaching Screw.....	106497	All
Lock Washer—Shift Lever Stud Nut.....	142248	738-A-B-C-D-E-J-S-T-V-X
Lock Washer—Switch Control Wire Clamp Screw.....	106497	738-R
Lock Washer—Switch Mounting Screw.....	802760	738-A-B-X
Lock Washer—Switch Mounting Screw.....	106497	738-C-D-E-H-J-R-S-T-V-Y
Lock Washer—Switch Mounting Screw.....	103319	738-H
Lock Washer—Switch Mounting Stud.....	115549	738-H
Lock Washer—Switch Terminal Nut.....	142248	738-C-D-E-H-J-R-S-T-V
Lock Washer—Switch Terminal Nut.....	103321	738-G
Lock Washer—Terminal Stud Nut.....	142248	738-A-B-K-L-M-N-U-W-X-Z
Lock Washer—Thru Bolt.....	103319	All
NUTS		
Nut—Terminal Stud.....	1835299	737-T
Nut—Terminal Stud ($\frac{3}{8}$ thk.).....	805258	All except 737-T
Nut—Terminal Stud ($\frac{1}{4}$ thk.).....	134566	All except 738-W
Nut—Terminal Stud ($\frac{1}{2}$ thk.).....	5016340	738-W
Nut—Shift Lever Stud.....	805258	738-A-B-C-D-E-J-S-T-V-X
Nut—Switch Mounting Stud.....	134566	738-H
Nut—Switch Terminal.....	134566	738-C-D-E-G-H-J-R-S-T-V
Nut—Switch Terminal—To Switch.....	120622	738-H
SCREWS		
Screw—Brush Attaching.....	115903	All
Screw—Brush Ground Lead.....	114935	All
Screw—Brush Lead Attaching.....	135616	All
Screw—Cover Band.....	141543	738-U
Screw—Cover Band.....	132923	738-Z
Screw—Housing Cover Plate.....	115607	738-M
Screw—Pole Shoe.....	1881869	All
Screw—Switch Control Wire Clamp.....	115563	738-R
Screw—Switch Control Wire.....	114935	738-R
Screw—Switch Mounting.....	1916529	738-A-H-X
Screw—Switch Mounting.....	124546	738-B
Screw—Switch Mounting.....	135616	738-C-D-E-G-J-R-S-T-V-Y
WASHERS		
Washer—Brake Leather—C.E.....	818265	738-A-B-C-D-E-J-S-T-V-X
Washer—C.E. & D.E. (.563x $\frac{1}{4}$ x $\frac{1}{8}$).....	833602	738-M-N-R-U-Y-Z
Washer—C.E.—Space.....	833602	738-G-H-K-L-N-R-W-Y-Z
Washer—D.E.—Space.....	1838568	738-A-B-C-D-E-J-S-T-V-X
Washer—D.E.—Space (.626x $\frac{1}{8}$ x $\frac{1}{8}$).....	809815	738-L-M-N-R-U-Y-Z
Washer—D.E.—Space (.626x $\frac{1}{8}$ x $\frac{3}{8}$).....	1849774	738-L-M-N-R-U-Y-Z
Washer—D.E.—Space.....	1853917	738-G-H-K
Washer—Felt—Shift Lever Stud.....	819709	738-C
Washer—Relay Ground Lead.....	834560	738-A
Washer—Shift Lever Adjusting Screw.....	833795	738-A-B-X
Washer—Switch Attaching Stud Insulation—Inside.....	1847431	738-H
Washer—Switch Attaching Stud—Copper.....	1849861	738-H
Washer—Switch Mounting Screw.....	834560	738-B
Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.).....	1861076	All
Washer—Terminal Stud Insulation ($\frac{1}{8}$ O.D.).....	1904669	All
Washer—Terminal Stud Plain.....	805790	738-A-B-K-L-M-N-T-U-V-W-Z
Washer—Terminal Stud Plain.....	812622	738-C-D-E-G-H-J-R-S-T-Y
Washer—Terminal Stud Plain—Inside.....	812622	738-K-L-Z
MISCELLANEOUS		
Brush Holder Hinge PIN.....	817313	All
Brush Holder Hinge PIN and INSULATION.....	812016	All
Brush Holder Stop PIN.....	817314	All
Brush Holder Stop PIN and INSULATION.....	812015	All
Cotter PIN—on Armature Shaft.....	103373	738-W
COVER—Shaft Lever Stud.....	36031	738-C
Dowel PIN—C.E.....	809062	All
Dowel PIN—D.E.....	809593	All
Drive Housing Cover PLATE.....	811599	738-M
Drive Housing Cover Plate GASKET.....	829138	738-M
End PLUG—C.E. ($\frac{3}{4}$ O.D.).....	810819	All
End PLUG—C.E. ($\frac{1}{2}$ O.D.).....	1865182	All
Field Coil Connector CLIP.....	1847430	738-H
INSULATION—Switch Side.....	816911	738-C-D-E-G-J-R-S-T-V

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Name	Part No.	Used on Models
MISCELLANEOUS—Continued		
OILER—C.E.	114998	All
Oil WICK—C.E.	802691	All
Oil WICK—D.E.	802696	738-W
Space COLLAR (Shift Lever)	1863298	738-T
Switch Control Wire Tube CLAMP	1838645	738-R
Woodruff KEY	124546	738-G-H-K-L-M-N-R-U-W-Y-Z
MOTOR SWITCH ASSEMBLY		
Motor Switch ASSEMBLY	1838644	738-R-Y
Motor Switch Side INSULATION	816911	
Motor Switch Terminal NUT	134569	
Motor Switch Terminal Nut LOCK WASHER	142248	
Motor Switch Terminal Nut Plain WASHER	805790	
Motor Switch LEVER	1838647	
Motor Switch Lever PIN	1838650	
Motor Switch Lever Cotter PIN	137133	
Motor Switch Control Wire Tube CLAMP	1838645	
Motor Switch Control Wire Tube Clamp SCREW	115563	
Motor Switch Control Wire Tube Clamp Screw		
LOCK WASHER	141552	
Motor Switch Control Wire Tube Clamp Screw NUT	115295	
Motor Switch Control Wire SCREW	114935	



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Frame and Field	Field Coil—R.H. or Upper	Field Coil—L.H. or Lower	Armature	Commutator End Frame	Motor Drive Housing	Motor Drive Complete	Motor Switch Assem.	Brush	Brush Spring	Brush Holder	Brush to Field Lead	Brush Ground Lead	Brush Connector Lead
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
737-A		1838082	1838083	1847432	1908580	1859545	†1859546		828448	813521	810226	811450	813554	813523
737-B		826282	826281	818002	"	1944915	†1850844		811553	"	"	"	"	819362
737-C		820153	820154	1847432	"	1861357	*1854540	†1528	"	"	"	"	"	"
737-D		826282	826281	818002	"	1861331	†1850844	1861329	"	"	"	"	"	"
737-E		"	"	"	"	1861348	†	"	"	"	"	"	"	"
737-F		1838082	1838083	"	"	828493	†	"	828448	"	"	811450	"	813523
737-G		820153	820154	"	"	1862307	†1882486	1872405	811553	"	"	"	"	819362
737-H		1838082	1838083	"	"	1861348	†1850844		828448	"	"	811450	"	813523
737-J		820153	820154	1863128	"	1863130	†1859546	*1528	811553	1855685	"	"	"	819362
737-K		"	"	"	"	"	†	"	"	"	"	"	"	"
737-L		"	"	"	"	1864030	†	"	"	"	"	"	"	"
737-M		"	"	"	"	"	†	"	1838644	"	"	"	"	"
737-N		"	"	818002	"	1864239	†1850844	"	"	813521	"	"	"	"
737-P		1838082	1838083	"	"	1963665	†	"	828448	"	"	811450	"	813523
737-R		826282	826281	"	"	"	†	"	811553	"	"	"	"	819362
737-T		"	"	"	"	1863631	†	"	"	"	"	"	"	"
737-U		1840917	1840918	1847432	"	1859588	†1859546	362941	828448	"	"	811450	"	813523
737-V		826282	826281	818002	"	1865336	†1850844		811553	"	"	"	"	819362
737-W		1840917	1840918	1863128	"	1864030	†1859546	1838644	828448	"	"	811450	"	813523
737-X		826282	826281	818002	"	1857371	†1850844		811553	"	"	"	"	819362
737-Y		820153	820154	"	"	1864239	"	*1528	"	1855685	"	"	"	"
737-Z		826282	826281	"	"	1885887	"		"	813521	"	"	"	"

†For parts see Motor Drive—Group 1.

*For parts see Motor Drive—Group 5.

®For parts see Magnetic Starting Switch—Group 4.

MINOR PARTS SECTION

Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Brush Attaching Screw.....	456413	All
Lock Washer—Brush Ground Lead Screw.....	453844	All
Lock Washer—Brush Lead Attaching Screw.....	453435	All
Lock Washer—Field Terminal Stud Nut.....	9421425	737-A-B-C-E-F-H-J-K-L-P-R-T-U-V-W-X-Y-Z
Lock Washer—Switch Terminal Nut.....	9421425	737-C-D-J-M-N-W
Lock Washer—Switch Terminal Nut—Side.....	1946143	737-C-J
Lock Washer—Switch Control Wire Tube Clamp Screw.....	453435	737-D-M-N-W
Lock Washer—Switch Attaching Screw.....	453435	737-D-G-M-N-U-W
Lock Washer—Switch Support Screw.....	9421423	737-C-J-Y
Lock Washer—Thru Bolt.....	9421423	737-A-B-D-E-F-G-H-J-K-L-M-N-P-R-T-U-V-W-X-Y-Z
Lock Washer—Thru Bolt.....	9421425	737-C

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Name	Part No.	Used on Models
NUTS		
Nut—Cover Band Screw.....	453433	737-R
Nut—Field Terminal Stud ($\frac{3}{8}$ thk.).....	805258	All
Nut—Field Terminal Stud ($\frac{1}{4}$ thk.).....	134566	All
Nut—Switch Terminal.....	134566	737-D-G-M-N
Nut—Switch Control Wire Tube Clamp Screw.....	453433	737-D-M-N-W
Nut—Switch Terminal.....	805258	737-C-J
Nut—Switch Terminal—Side.....	120622	737-C-J
SCREWS		
Screw—Brush Attaching.....	454154	All
Screw—Brush Ground Lead.....	453647	All
Screw—Brush Lead Attaching.....	135616	All
Screw—Cover Band.....	453479	737-R
Screw—Cover Band.....	9416183	737-X
Screw—Pole Shoe.....	1913100	All
Screw—Switch Control Wire Clamp.....	115563	737-D-M-N-W
Screw—Switch Control Wire.....	114935	737-D-M-N-W
Screw—Switch Attaching.....	135616	737-D-G-M-N-U
Screw—Switch Support.....	1917084	737-C-Y
WASHERS		
Washer—Field Terminal Stud Nut Insulation— $\frac{3}{8}$ O.D.....	1913958	All
Washer—Field Terminal Stud Nut Insulation— $\frac{3}{4}$ O.D.....	1913959	All
Washer—Field Terminal Stud Plain.....	805790	737-A-B-E-F-H-K-L-P-R-T-V-W-X
Washer—Field Terminal Stud Plain.....	812622	737-C-D-G-J-M-N-U-W-Y
Washer—Space—D.E.—.563x $\frac{1}{4}$ x $\frac{1}{4}$	1914842	737-B-D-E-G-H-J-P-R-T-V-Y-Z
Washer—Space—C.E.....	1914842	737-A-B-C-D-E-F-G-H-K-L-M-N-P-R-T-U-V-W-X-Y-Z
Washer—Space—D.E.....	812664	737-V-W
Washer—Space—D.E.....	1853917	737-A-C-J-K-L-M-U-W
Washer—Space—D.E.—.626x $\frac{1}{4}$ x $\frac{1}{4}$	809815	737-B-D-E-F-G-H-N-P-R-T-V-X-Y-Z
Washer—Space—D.E.—.626x $\frac{1}{4}$ x $\frac{3}{8}$	1849774	737-B-D-E-F-G-H-N-P-R-T-X-Y-Z
Washer—Switch Terminal Nut Plain.....	805790	737-D-G-M-Z
MISCELLANEOUS		
BUSHING—Motor Drive Housing.....	810620	All
Brush Holder Hinge PIN.....	817313	All
Brush Holder Stop PIN.....	817314	All
Brush Holder Hinge PIN and INSULATION.....	812016	All
Brush Holder Stop PIN and INSULATION.....	812015	All
Commutator Cover BAND.....	817114	All except 737-R-V-X
Commutator Cover BAND.....	1886923	737-R-V-X
Dowel PIN—D.E.....	809593	All
Dowel PIN—C.E.....	809062	All
End PLUG—C.E.— $\frac{3}{4}$ O.D.....	810819	All
End PLUG—C.E.— $\frac{1}{2}$ O.D.....	1865182	All
OILER—C.E.....	114998	All
Oil WICK—C.E.....	1919851	All
Pole SHOE.....	810601	All
Switch LEVER.....	1838647	737-D-M-N-W
Switch Lever PIN.....	1838650	737-D-G-M-N-W
Switch Lever Cotter PIN.....	137130	737-D-G-M-N-W
Switch Side INSULATION.....	816911	737-D-G-M-N-U-W
Switch Control Wire CLAMP.....	1838645	737-D-M-N-W
Switch Insulating STRIP.....	1850490	737-C-J-Y
Switch Terminal CONNECTOR.....	1850495	737-C-J
STUD—Field Terminal.....	826938	737-A-B-C-E-F-H-L-P-R-T-V-X-Y-Z
STUD—Field Terminal.....	1913694	737-D-G-J-M-N-U-W
Thru BOLT.....	1932271	All
Woodruff KEY.....	124546	737-A-B-C-D-E-F-G-J-K-N-P-R-T-U-V-W-X-Y-Z
Woodruff KEY.....	124546	737-P

[illegible]

- *Drive End Frame.
- †For parts see Motor Drive—Group 1.
- For parts see Motor Drive—Group 4.
- For parts see Motor Drive—Group 5.
- ×For parts see Motor Drive—Group 6.
- For parts see Motor Switch—Group 4.

MINOR PARTS SECTION

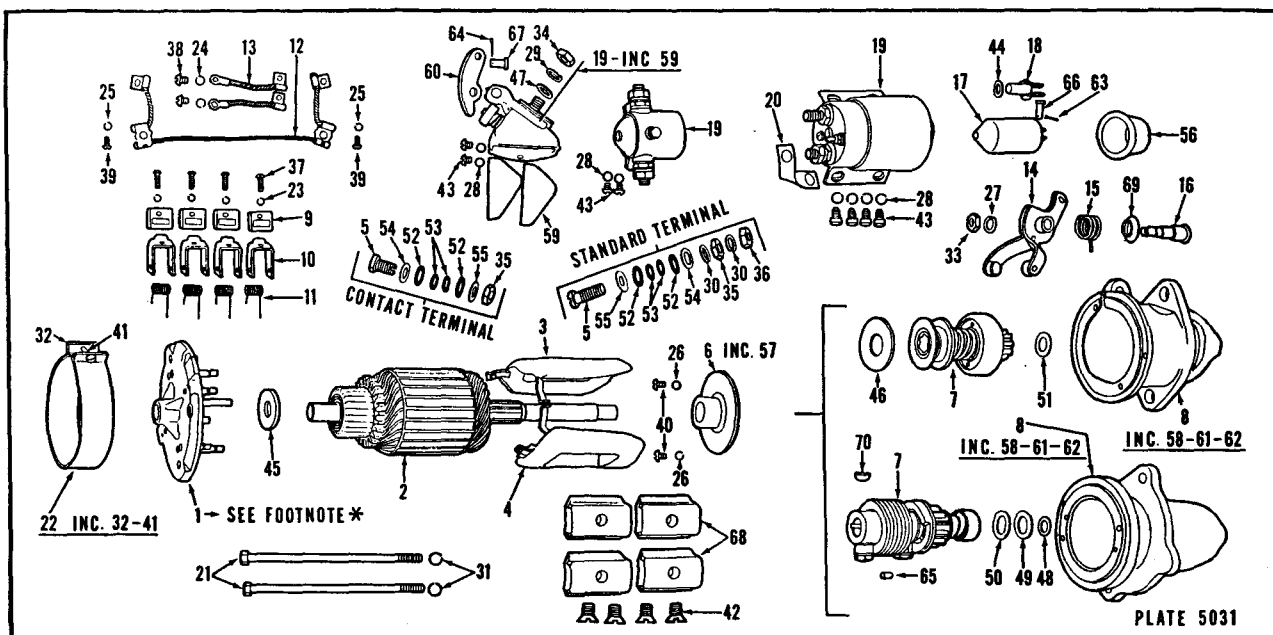
NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Name	Part No.	Used on Models
LOCK WASHERS		
Lock Washer—Brush Attaching Screw.....	456413	739-A-B-C-D-E-F-G-H-J-K-L
Lock Washer—Brush Ground Lead Screw.....	453844	739-A-B-C-D-E-F-G-H-J-K-L
Lock Washer—Brush Lead Attaching Screw.....	453435	739-A-B-C-D-E-F-G-H-K-L
Lock Washer—Center Bearing Plate.....	1962276	739-F
Lock Washer—Switch Support Screw.....	9421423	739-C-E-F-J
Lock Washer—Switch Mounting Stud Nut.....	138545	739-C-E-F-J
Lock Washer—Switch Mounting.....	453435	739-A-G
Lock Washer—Shift Lever Stud.....	9421425	739-G-L
Lock Washer—Solenoid Switch Mounting Screw.....	9421423	739-L
Lock Washer—Terminal Stud Nut.....	9421425	739-D-H-L
Lock Washer—Thru Bolt.....	9421423	739-A-B-C-D-E-F-G-H-J-K-L
NUTS		
Nut—Cover Band.....	453433	739-B-D
Nut—Shift Lever Stud.....	805258	739-G-H-K-L
Nut—Switch Mounting Stud.....	134566	739-C-E-F-J
Nut—Terminal Stud.....	805258	739-A-B-D-E-G-L
SCREWS		
Screw—Brush Attaching.....	454154	739-A-B-C-D-E-F-G-H-J-K-L
Screw—Brush Ground Lead.....	453647	739-A-B-C-D-E-F-G-H-J-K-L
Screw—Brush Lead Attaching.....	135616	739-A-B-C-D-E-F-G-J-K-L
Screw—Center Bearing Plate.....	453319	739-F
Screw—Cover Band.....	453479	739-B-D
Screw—Pole Shoe.....	1913960	739-A-B-C-D-E-F-G-H-J-K-L
Screw—Switch Mounting.....	135616	739-A-G-H
Screw—Switch Support.....	454441	739-C-E-F-J-L
WASHERS		
Washer—Adjusting Screw Space.....	1917114	739-L
Washer—Brake.....	818265	739-G-L
Washer—Space—D.E.....	1928023	739-G-L
Washer—Space—D.E.....	1853917	739-A-C-F-H
Washer—Space—D.E.—.626x1 $\frac{1}{4}$ x $\frac{1}{4}$	1849774	739-B-D-K
Washer—Space—C.E. & D.E.—.563x $\frac{1}{2}$ x $\frac{1}{4}$	1914842	739-A-B-C-D-E-F-H-J-K
Washer—Space—D.E.—.626x1 $\frac{1}{4}$ x $\frac{1}{4}$	809815	739-B-D-K
Washer—Switch Mounting Stud Ins.—Outside.....	1913959	739-C-E-F-J
Washer—Switch Mounting Stud Ins.—Inside.....	1847431	739-C-E-F-J
Washer—Switch Mounting Stud Bushing.....	809051	739-C-E-F-J
Washer—Switch Mounting Stud Plain.....	1849861	739-C-E-F-J
Washer—Terminal Stud Ins.— $\frac{3}{4}$ O.D.....	1861076	739-A-B-D-G-H-K-L
Washer—Terminal Stud Ins.— $\frac{1}{2}$ O.D.....	1913958	739-A-B-D-G-H-K-L
Washer—Terminal Stud Plain.....	805790	739-B-D-H-K-L
Washer—Terminal Stud Plain—Inside.....	812622	739-A-B-D-G-H
MISCELLANEOUS		
BUSHING—For Center Bearing Plate.....	1838670	739-F
BUSHING—For Drive Housing.....	1839345	739-G-L
BUSHING—Motor Drive Housing.....	810620	739-A-B-C-D-E-F-H-K
Brush Holder PIN.....	817313	739-A-B-C-D-E-F-G-H-J-K-L
Brush Holder Stop PIN.....	817314	739-A-B-C-D-E-F-G-H-J-K-L
Brush Holder Hinge PIN and Insul.....	812016	739-A-B-C-D-E-F-G-H-J-K-L
Brush Holder Stop PIN and Insul.....	812015	739-A-B-C-D-E-F-G-H-J-K-L
Center Bearing PLATE.....	1838667	739-F
Commutator COVER BAND.....	817114	739-A-C-E-F-G-H-J-K-L
Commutator COVER BAND.....	1886923	739-B-D
Connector CLIP—Field Coil.....	1847430	739-C-E-F-J
Cotter PIN—Shaft Nut.....	103373	739-J
Cotter PIN—Shift Lever.....	112726	739-L
Dowel PIN—C.E.....	809062	739-A-B-C-D-E-F-G-H-J-K-L
Dowel PIN—D.E.....	809593	739-A-B-C-D-E-F-G-H-J-K-L
End PLUG—C.E.— $\frac{1}{2}$ O.D.....	1865182	739-A-B-C-D-E-F-G-H-J-K-L
End PLUG—C.E.— $\frac{3}{4}$ O.D.....	810819	739-B-D-E
INSULATION—Switch Side.....	816911	739-A-G
OILER—C.E.....	1880642	739-A-B-C-D-E-F-G-H-J-K-L
OILER—D.E.....	1880642	739-E-J
Oil WICK—C.E.....	1919851	739-A-B-C-D-E-F-G-H-J-K-L
Oil WICK—D.E.....	1919851	739-E-J
Pole SHOE.....	810601	739-A-B-C-D-E-F-G-H-J-K-L

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Name	Part No.	Used on Models
MISCELLANEOUS—Continued		
Shift LEVER.....	1853297	739-L
Shift LEVER.....	1866123	739-G
Shift Lever PIN.....	1853305	739-L
Shift Lever SUPPORT.....	1835998	739-G-L
Shift Lever LINK and Adjusting Screw.....	1853301	739-L
Shift Lever SPRING.....	1862705	739-G
Shift Lever SPRING.....	1845936	739-L
Shift Lever STUD.....	1917078	739-G-L
Switch CONNECTOR.....	1845937	739-L
Switch COVER.....	1845938	739-L
Terminal STUD.....	826938	739-B-D-E-H-K-L
Terminal STUD.....	1913694	739-A-G
Thru BOLT.....	1960365	739-B
Thru BOLT.....	1932271	738-A-C-D-E-F-G-H-J-K-L
Woodruff KEY.....	124546	739-A-B-C-D-E-F-H-K



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	* Frame C.E.	Armature	Field Coil R.H.	Field Coil L.H.	Stud Terminal	Plate Center Bearing	Drive Assembly	Housing Drive	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1107001.....	1907038	1917855	1910314	1910315	1913694		†1873789	1867896	811553	810226	813521
1107002.....	1868791	1868784	"	"	826938			1868793	"	"	"
1107003.....	1907038	1919267	"	"	1913694		†1873789	1868855	"	"	"
1107004.....	1868970	1872902	1848627	1848628	826938	815868		1872901	828448	"	809658
1107005.....	1907038	1917855	1910316	1921196	826938		†1873789	1873699	811553	"	813521
1107006.....	1881625	1872505	812406	812407	1913694		†1868804	1879156	"	"	"
1107007.....	1908459	1917855	1910314	1910315	"		†1873789	1873867	"	"	"
1107008.....	1907038	"	"	"	"		"	1873778	"	"	"
1107009.....	"	"	"	"	"		"	1867896	"	"	"
1107010.....	1907038	1872450	1921607	1921608		1838667	†1850844	1874064	"	"	"
1107012.....	"	818002	1910316	1921196	826938		"	823088	"	"	"
1107013.....	"	1919267	"	"	826938		†1873789	1856162	"	"	"
1107014.....	1907038	1872450	1921607	1921608		1838667	†1850844	1874911	"	"	"
1107015.....	"	1847432	1910316	1921196	826938	"	□1859546	1878053	"	"	"
1107016.....	1881625	818002	"	"	"		†1850844	1841490	"	"	"
1107017.....	1909456	1872505	812406	812407	1913694		†1868804	1879156	"	"	"
1107018.....	1907038	1917855	1910316	1921196	826938		†1873789	1878410	"	"	"
1107019.....	1908459	"	"	"	"		"	1878541	"	"	"
1107021.....	1881625	818002	1848627	1848628	1913694		†1868804	1878661	"	"	"
1107022.....	1907038	1917855	1910314	1910315	"		†1873789	1873778	"	"	"
1107023.....	"	"	1910316	1921196	826938		"	1878861	"	"	"
1107024.....	1907038	1872505	812406	812407	1913694	1838667	†1868804	1879156	"	"	"
1107025.....	1907038	"	1910314	1910315	826938		†1850844	1879725	"	"	"
1107026.....	1844003	1844005	1880270	1880271	"	815868		1844009	828448	"	809658
1107027.....	1907038	1880662	1910316	1921196	"		†1880651	1880650	811553	"	813521
1107028.....	"	1872450	"	"	"	1838667	†1850844	1881159	"	"	"
1107029.....	1907038	1872505	1848627	1848628	1913694	"	†1868804	1881191	"	"	"
1107030.....	1907038	"	"	"	826938		"	1881425	"	"	"

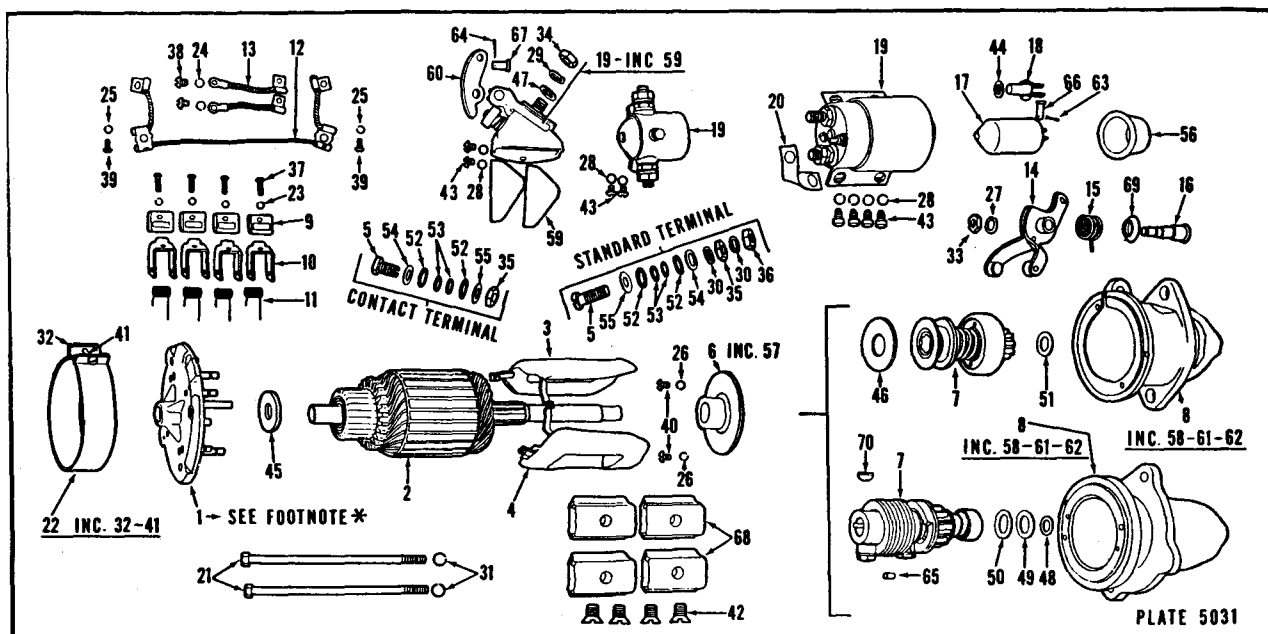
*Serviced by G.M. Canada.

†For parts see Motor Drive—Group 1.

‡For parts see Motor Drive—Group 4.

□For parts see Motor Drive—Group 5.

*C.E. Frame includes (where necessary): Brush Pins, Dowel Pin, Expansion Plug, Oiler, Wick and Bushing. See Miscellaneous Section for parts.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Lead — Con- nector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger and Link	Link and Screw	Switch	Con- nector — Switch	Bolt — Thru	Band Cover
	12	13	14	15	16	17	18	19	20	21	22
1107001.....	819362	813554	1882077		1868003			820052		1932271	817114
1107002.....	"	"								"	"
1107003.....	"	"	1867633		1856661			820052		"	"
1107004.....	813523	"						‡1571		"	"
1107005.....	819362	"	1853297	1845936	1917078		1873700	°1542	1845937	"	"
1107006.....	"	"						1930227		"	1886923
1107007.....	"	"	1882494	1862705	1917078			820052		"	817114
1107008.....	"	"	1878729	1859742	"			"		"	"
1107009.....	"	"	1882077		1868003			"		"	"
1107010.....	"	"						‡1468		"	"
1107012.....	"	"								"	1886923
*1107013.....	"	"	1853297	1845936	1917078		1853301	°1542	1845937	"	817114
1107014.....	"	"						‡1570		"	"
1107015.....	"	"						‡1571	1878056	"	"
1107016.....	"	"								"	"
1107017.....	"	"						1925781		"	1886923
1107018.....	"	"	1853297	1845936	1917078		1873700	°1542	1845937	"	817114
1107019.....	"	"	1854583	1848586	"		"	‡1546		"	"
1107021.....	"	"						1872405		"	1886923
1107022.....	"	"	1878729	1859742	1917078			820052		"	817114
1107023.....	"	"	1853297	1845936	1880450		1878862	‡1546	1853307	"	"
1107024.....	"	"						1930227		"	1886923
1107025.....	"	"						‡1571	1903905	"	"
1107026.....	813523	"								"	817114
1107027.....	819362	"								"	1886923
1107028.....	"	"								"	"
1107029.....	"	"						*1925781		"	"
1107030.....	"	"						‡1119799	1903905	"	"

*Serviced by G.M. Canada.

°Lever and Pin not supplied by Delco-Remy.

‡For parts see Magnetic Starting Switch—Group 4.

°For parts see Switch—Group 102.

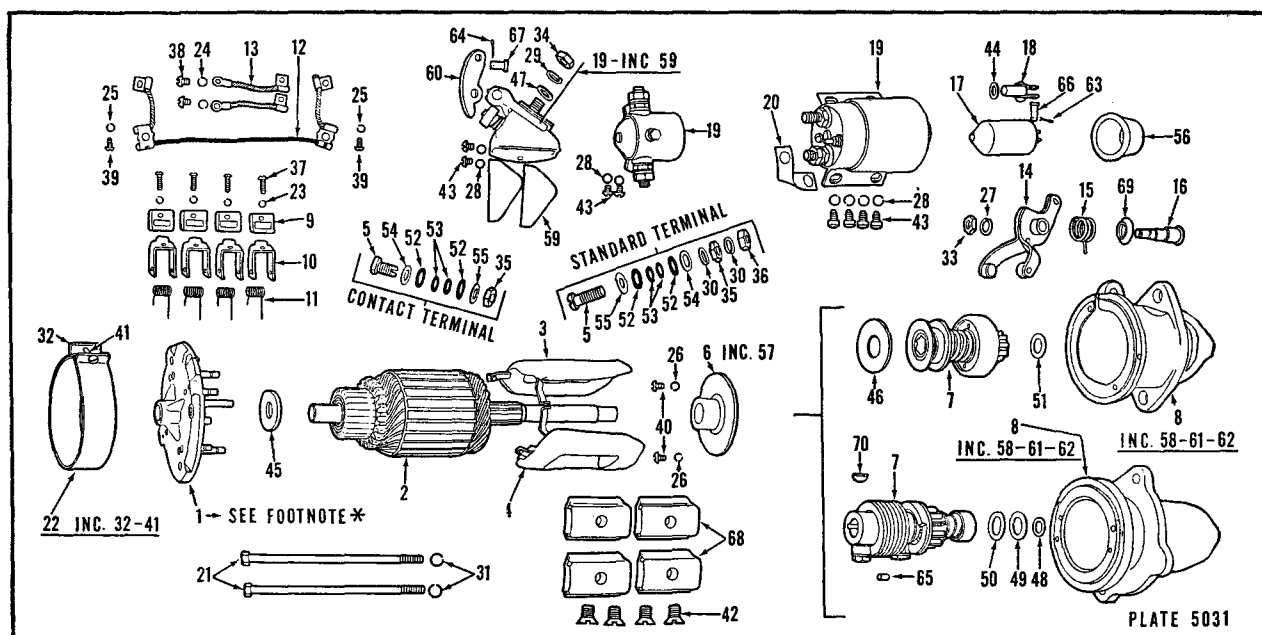
MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
....	Lock Washer—Ball Bearing Retainer Plate Screw—D.E.	1962276	1107002-4; 26
23	Lock Washer—Brush Attaching Screw	456413	All
24	Lock Washer—Brush Ground Lead Screw	453844	All
25	Lock Washer—Brush Lead Attaching Screw	453435	All
26	Lock Washer—Center Bearing Screw	1962276	1107010-14-15; 24-6-9; 30
....	Lock Washer—C.E. Cover Plate Screw	453435	1107002-4
27	Lock Washer—Shift Lever Stud	9421425	1107001-3-5-7-8-9-13-18-19; 23
28	Lock Washer—Switch Attaching Screw	453435	1107001-3-7-8-9; 21-2-4-9
28	Lock Washer—Switch Attaching Screw	1874495	1107005-13-18-19; 23
28	Lock Washer—Switch Attaching Screw	9421423	1107004-10-14-15; 25; 30
....	Lock Washer—Switch Mounting Stud	138545	1107010-14
29	Lock Washer—Switch Terminal Nut	9421425	1107001-3-5-7-17; 21-2-9
30	Lock Washer—Terminal Stud	9421425	1107002-4-5-12-13-15-16-18-19; 22-3-5-6-7-8
31	Lock Washer—Thru Bolt	9421423	All
NUTS			
32	Nut—Cover Screw	453433	1107012-17; 21-4-5-7-8-9; 30
33	Nut—Shift Lever Stud	805258	1107001-3-5-8-13-18-19; 22-3
34	Nut—Switch Terminal	134566	1107001-3-5-7-10-14-17; 21-2-4-9
35	Nut—Terminal Stud	805258	All except 1107006; 17; 21-4-9
35	Nut—Terminal Stud	1835299	1107006; 17; 21-4-9
36	Nut—Terminal Stud	805258	All
SCREWS			
....	Screw—Ball Bearing Retainer Plate—D.E.	132900	1107002-4; 26
37	Screw—Brush Attaching	454154	All
38	Screw—Brush Ground Lead	453647	All
39	Screw—Brush Lead—To Field Coil	453643	All
40	Screw—Center Bearing Attaching	453468	1107010-14-15; 24-8-9; 30
41	Screw—Cover Band	453479	1107006-10-12-17; 21-4-5-7-8-9; 30
....	Screw—C.E. Cover Plate	453319	1107002-4; 26
42	Screw—Pole Shoe	1913100	All
43	Screw—Switch Attaching (10-32x $\frac{3}{4}$)	453463	1107001-3-7-8-9; 17; 21-2-4-9
43	Screw—Switch Attaching (10-32x $\frac{3}{4}$)	132900	1107017
43	Screw—Switch Attaching (10-32x $\frac{1}{4}$)	453468	1107024-9
43	Screw—Switch Attaching	1917084	1107004-5-10-13-14-15-18-19; 23-5; 30
WASHERS			
45	Washer—Brake—C.E.	818265	1107001-3-5-7-8-9-13-18-19; 23
....	Washer—Felt—D.E.	809961	1107002; 26
....	Washer—Felt—Between Center Bearing & Drive	1880446	1107024-9; 30
....	Washer—Felt—D.E.	1872931	1107004
....	Washer—Lever Adjusting Screw	1917114	1107005-13-18-19; 23
....	Washer—Space—Shift Lever Stud	1874115	1107005-18-19; 23
45	Washer—Space—C.E. ($\frac{1}{8}$ x $\frac{1}{4}$ x $\frac{1}{4}$)	1914842	1107006-10-12-15-16; 21-4-5-7-8-9; 30
....	Washer—Space—D.E. (Inside)	809945	1107002-4; 26
48	Washer—Space—D.E.	1853917	1107015
48	Washer—Space—D.E. ($\frac{1}{8}$ x $\frac{1}{4}$ x $\frac{1}{4}$)	1914842	1107006-10-12-14-17; 21-5-8-9; 30
49	Washer—Space—D.E. ($\frac{5}{16}$ x $\frac{1}{4}$ x $\frac{1}{4}$)	1849774	1107010-12-14-16; 21-8
50	Washer—Space—D.E. ($\frac{5}{16}$ x $\frac{1}{4}$ x $\frac{1}{4}$)	809815	1107010-12-14-16; 21-8
51	Washer—Space—D.E.	1838568	1107001-3-5-7-8-9-13-18-19; 23
52	Washer—Terminal Stud Insul. ($\frac{3}{4}$ O.D.)	1913959	All
53	Washer—Terminal Stud Insul. ($\frac{1}{8}$ O.D.)	1904669	All
54	Washer—Terminal Stud Plain (Outside)	805790	1107002-4-5-6-12-13-15-16-17-18-19; 21-3-4-5-6-7-8-9; 30
55	Washer—Terminal Stud Plain (Inside)	1849861	1107010-14
55	Washer—Terminal Stud Plain (Inside)	812622	1107001-3-5-7-8-9-10-15-16-17; 21-2-4-7-8-9; 30
MISCELLANEOUS			
....	Ball BEARING—C.E.	954519	1107002-4; 26
....	Ball BEARING—D.E.	954378	1107002-4; 26
....	BUSHING—C.E.	810620	1107017
57	BUSHING—Center Bearing	1838670	1107010-14-15; 24-8-9; 30
58	BUSHING—D.E.	1839345	1107001-3-5-7-8-9-13-18-19; 22-3
58	BUSHING—D.E.	810620	1107006-10-12-14-15-16-17; 21-4-5-8-9; 30
....	CLIP—Field Coil Connector	1847430	1107010-14
....	COLLAR—Outside—D.E.	810653	1107002; 26
....	COVER—Switch Connector	1845938	1107005-13-18-19

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
....	COVER—Switch Connector.....	1853306	1107023
....	GASKET—Ball Bearing Retainer Plate—D.E.....	1855701	1107002-4; 26
....	GASKET—C.E. Cover Plate.....	1844012	1107002-4
....	GASKET—Switch.....	1912376	1107017; 24-9
....	GASKET—Switch (Use with pressed steel switch).....	1881218	1107024
....	INSULATOR—Switch Terminal Stud.....	1847431	1107010-14
59	INSULATOR—Switch Side.....	816911	1107006-7-8-9-17; 21-2-4-9
....	LEAD—Brush to Field.....	1844061	1107004; 26
60	LEVER—Switch.....	1878153	1107017
....	OILER—C.E.....	1880642	1107004-5-6-7-8-9-10-12-13-14-15-16-17-18-19; 21-2-3-4-5-6-7-8-9; 30
61	OILER—D.E.....	1880642	1107027
61	OILER—D.E.....	1880635	1107004
....	Oil WICK—C.E.....	802692	1107004; 26
....	Oil WICK—C.E.....	1919851	1107005-6-7-8-9-10-12-13-14-15-16-17-18-19; 21-22-3-4-5-7-8-9; 30
62	Oil WICK—D.E.....	1919851	1107027
....	PIN—Brush Holder Hinge.....	817313	All
....	PIN—Brush Holder Stop.....	817314	All
....	PIN (& Insulation)—Brush Holder Hinge.....	812016	All
....	PIN (& Insulation)—Brush Holder Stop.....	812015	All
63	PIN—Cotter—Shift Lever.....	112726	1107005-13-18-19; 23
64	PIN—Cotter—Switch Lever.....	137130	1107006-17; 21
....	PIN—Dowel—C.E.....	809062	All
65	PIN—Dowel—D.E.....	809593	All
66	PIN—Shift Lever.....	1853305	1107005-13-18-19; 23
67	PIN—Switch Lever.....	1880254	1107017
....	PLATE—Ball Bearing Retainer—D.E.....	1855702	1107026
....	PLATE—Ball Bearing Retainer.....	818934	1107004
....	PLATE—C.E. Cover.....	815868	1107002; 26
....	PLATE—Felt Washer Retainer—D.E.....	819104	1107002-4; 26
....	PLUG—Expansion—C.E. ($\frac{1}{8}$ dia.).....	1865182	1107001-3-5-6-7-8-9-10-12-14-15-16-17-18-19; 21-2-3-4-5-7-8-9; 30
....	PLUG—Expansion—C.E. ($\frac{3}{4}$ dia.).....	810819	1107013-17
68	SHOE—Pole.....	810601	All
69	SUPPORT—Spring.....	1835998	1107005-7-8-13-18-19; 22-3
70	Woodruff KEY.....	124546	1107004-10-12-15-16-17; 21-4-5-7-8-9; 30



Illustrations are of Typical Parts only, which may vary in detail. For Parts not illustrated see Minor Parts Section.

Model	*Frame C. E.	Arma- ture	Field Coil R. H.	Field Coil L. H.	Stud Terminal	Plate Center Bearing	Drive Assem.	Housing Drive	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1107031	1881625	1878077	1910316	1921196	826938	1838667	△1925079	1881716	811553	810226	813521
1107032	1907038	1917855	1921607	1921608	1913694		*1873789	1881794	"	"	"
1107033	"	"	"	"	"		"	1867896	"	"	"
1107034	1908459	"	"	"	"		"	1873867	"	"	"
1107035	1907038	1872505	1923195	1923194	826938		†1868804	1882171	"	"	"
1107036	1881625	"	"	"	1913694		"	1882324	"	"	"
1107037	1907038	1878077	1921607	1921608	826938	1838667	△1878079	1882370	"	"	"
1107038	"	1917855	1910316	1921196	"		*1873789	1878861	"	"	"
1107039	"	"	1921608	1921608	1913694		"	1873778	"	"	"
1107040	"	818002	1910316	1921196	826938		†1850844	1882574	"	"	"
1107041	"	1917855	1921607	1921608	1913694		*1873789	1882740	"	"	"
1107042	1907038	818002	"	"	"		†1850844	1850942	"	"	"
1107043	1909456	1872505	1923195	1923194	"		†1880651	1883378	"	"	"
1107044	1881625	"	1848627	1848628	826938		†1868804	1879156	"	"	"
1107045	"	"	812406	1923194	1913694		"	1883378	"	"	"
1107046	"	"	1848627	1848628	826938		†1880651	1879156	"	"	"
1107047	1907038	1917855	1921607	1921608	1913694		*1873789	1867896	"	"	"
1107048	1884153	1878077	1910316	1921196	826938	1838667	△1925079	1881716	"	"	"
1107049	1907038	1917855	"	"	"		*1873789	1884855	"	"	"
1107050	1908459	"	"	"	"		"	1884767	"	"	"
1107051	1881625	1917857	"	"	"	820149	"	1884773	"	"	"
1107052	"	1872450	"	"	"	1838667	†1850844	1884830	"	"	"
1107053	1907038	1917855	"	"	1848837		*1873789	1885085	"	"	"
1107054	"	"	1921607	1921608	1913694		"	1885818	"	"	"
1107055	"	"	"	"	"		"	"	"	"	"
1107056	1907038	1878077	"	"	826938	1838667	△1878079	1882370	"	"	"
1107057	"	1917855	1910316	1921196	"		*1873789	1886225	"	"	"
1107058	"	1872450	1921607	1921608	1913694	1838667	†1850844	1887799	"	"	"
1107059	"	1872505	1848627	1848628	826938		†1868804	1889401	"	"	"
1107060	1881625	818002	1923195	1923194	1913694		"	1878661	"	"	"

*C. E. Frame includes (Where necessary) brush pins, oiler, wick, dowel pin, and bushing. See Miscellaneous section for parts.

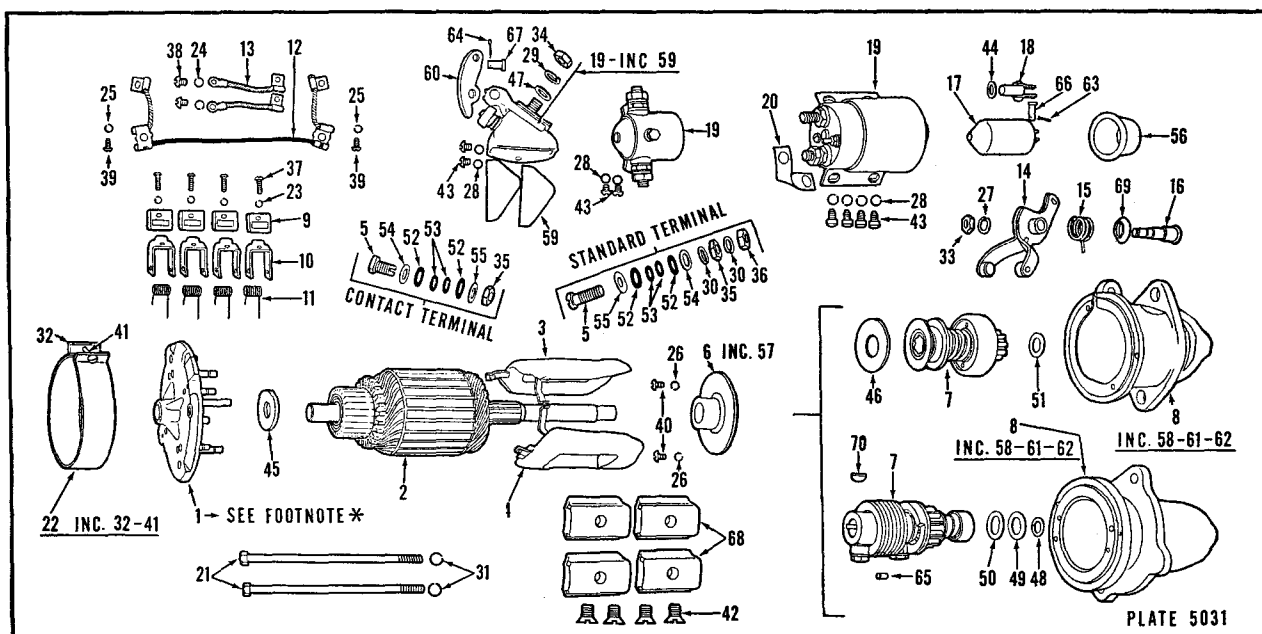
†For parts see Motor Drive—Group 1.

*For parts see Motor Drive—Group 4.

*For parts see Motor Drive—Group 5.

△Service by Complete Replacement.

Delco-Remy SERVICE PARTS CATALOG



Illustrations are of Typical Parts only, which may vary in detail. For Parts not illustrated see Minor Parts Section.

Model	Lead Brush Con- nector	Lead Brush Ground	Lever Shift	Spring Shift Lever	Stud Shift Lever	Plunger and Link	Link and Screw	Switch	Con- nector Switch	Bolt Thru	Band Cover
	12	13	14	15	16	17	18	19	20	21	22
1107031	819362	813554								1932271	817114
1107032	"	"	1881795	1922876	1917078			820052		"	"
1107033	"	"	1882077		1868003			"		"	"
1107034	"	"	1882494	1862705	1917078					"	1886923
1107035	"	"									
1107036	"	"						1932131		"	"
1107037	"	"						1452	1903905	"	817114
1107038	"	"	1882496	1845936	1880450		1878862	1546	1853307	"	"
1107039	"	"	1882700	1859742	1917078			820052		"	"
1107040	"	"						1571	1903905	"	"
1107041	"	"	1882077		1868003			820052		"	"
1107042	"	"						1838644		"	"
1107043	"	"						1925781		"	1886923
1107044	"	"						1571	1903905	"	"
1107045	"	"						1883561		"	"
1107046	"	"						1571	1903905	"	"
1107047	"	"	1882077		1868003			820052		"	817114
1107048	"	"								"	"
1107049	"	"	1884808	1859742	1917078		1873700	1118019	1933100	"	"
1107050	"	"	1884683	1862705	"		1884768	1118109	1884770	"	"
1107051	"	"	1853297	1845936	"		1853301	1118101	1884774	"	"
1107052	"	"								"	"
1107053	"	"	1885080	1859742	1880450		1873700	1118102	1933100	"	"
1107054	"	"	1885814		1885817			820052		"	"
1107055	"	"								"	"
1107056	"	"						1460	1903905	"	"
1107057	"	"	1884808	1859742	1917078		1873700	1118019	1933100	"	"
1107058	"	"						1887800		"	1886923
1107059	"	"						1571	1903905	"	"
1107060	"	"						1872405		"	"

†Use 1845937 on Motor before Serial No. 1-J-29.

⊙For parts see Magnetic Switch—Group 4.

□For parts see Switch—Group 102.

⌘For parts see Solenoid Switch—Group 103.

*1542 Solenoid and 1845937 Connector Strap was used prior to Serial No. 1-J-29.

‡Models before Serial No. 1-M-4 use 1118021 Solenoid Switch—Group 102.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHER			
23	Lock Washer—Brush Attaching Screw -----	456413	All
24	Lock Washer—Brush Ground Lead Screw -----	453844	All
25	Lock Washer—Brush Lead Screw—To Field Coil ---	453435	All
26	Lock Washer—Center Bearing Screw -----	1962276	1107031-7; 47; 51-2-6-8-9
—	Lock Washer—Reversing Switch Attaching Screw --	453435	1107037; 47; 53-4
—	Lock Washer—Reversing Switch Link Support Screw	453844	1107037-8; 53
27	Lock Washer—Shift Lever Stud -----	9421425	1107032-3-4-8; 41-7-9; 50-1-3-4-5-7
28	Lock Washer—Switch Attaching Screw -----	9421423	1107037-8; 40-4-6; 49; 50-1-3-6-7-9
28	Lock Washer—Switch Attaching Screw -----	453425	1107032-3-4-9; 41-2-3-7; 54-5-8; 60
—	Lock Washer—Switch Control Wire Clamp Screw --	453435	1107042
29	Lock Washer—Switch Terminal Nut -----	9421425	1107032-5-6-7-8-9; 40-1-2-3-5; 58; 60
30	Lock Washer—Terminal Stud -----	9421425	All
31	Lock Washer—Thru Bolt -----	9421423	All
NUTS			
32	Nut—Cover Band Screw -----	453433	1107036; 43-4-5-6; 58-9; 60
33	Nut—Shift Lever Stud -----	805258	1107032-3-4-8-9; 41-7-9; 50-1-3-4-5-7
—	Nut—Switch Control Wire Clamp Screw -----	1901845	1107042
34	Nut—Switch Terminal -----	134566	1107032-6; 41-2-3-5; 58; 60
35	Nut—Terminal Stud -----	805258	All except 1107036; 41-2-3; 55; 60
35	Nut—Terminal Stud -----	1835299	1107036; 41-2-3; 55-8; 60
36	Nut—Terminal Stud -----	805258	All
SCREWS			
37	Screw—Brush Attaching -----	454154	All
38	Screw—Brush Ground Lead -----	453647	All
39	Screw—Brush Lead To Field Coil -----	453463	All
40	Screw—Center Bearing Attaching -----	453319	1107031-7; 48; 51-2-6-8-9
41	Screw—Cover Band -----	453479	1107032-3-4-5-6-7-8; 43-4-5-6-8-9; 60
42	Screw—Pole Shoe -----	1913100	All
—	Screw—Reversing Switch Attaching -----	453319	1107033-8; 47; 53-4
—	Screw—Reversing Switch Link Support -----	453418	1107033-8; 53
—	Screw—Reversing Switch Terminal -----	453418	1107033-8; 47; 53-4
43	Screw—Switch Attaching (1/4-20x1/2) -----	120706	1107038; 53
43	Screw—Switch Attaching -----	453319	1107055
43	Screw—Switch Attaching (10-32x1/4) -----	453463	1107032-3-9; 41-2-3-5-7; 54-8; 60
43	Screw—Switch Attaching (10-32x3/8) -----	132900	1107043
43	Screw—Switch Attaching (1/4-20x3/8) -----	1917084	1107037-8; 40-4-6-9; 50-1-3-6-7-9
—	Screw—Switch Control Wire -----	453647	1107042
—	Screw—Switch Control Wire Clamp -----	1901840	1107042
WASHERS			
44	Washer—Adjusting Screw Space -----	1917114	1107038; 49; 50-1-3-7
45	Washer—C.E. Brake -----	818265	1107032-3-4-8-9; 41-7-9; 50-3-4-5-7
45	Washer—C.E. Space -----	1914842	1107031-5-6-7; 40-2-3-4-5-6-8; 51-2-6-8-9; 60
46	Washer—D.E. Brake -----	821453	1107051
—	Washer—Plain—Reversing Switch Link -----	815540	1107033-8; 47; 53-4
47	Washer—Plain Switch Terminal -----	805790	1107036; 60
48	Washer—D.E. Space -----	1853917	1107037; 56
48	Washer—D.E. Space (9/16 x 63/64 x 1/16) -----	1914842	1107031-5-6; 40-2-3-4-5-6-8; 52-8-9; 60
49	Washer—D.E. Space (5/8 x 1 1/16 x 3/32) -----	1849774	1107040-2; 52-8; 60
50	Washer—D.E. Space (5/8 x 1 1/16 x 1/16) -----	809815	1107040-2; 52-8; 60
51	Washer—D.E. Space -----	1928023	1107032-3-4-8-9; 41-7-9; 50-3-4-5-7
—	Washer—Felt—Between center bearing and drive --	1880446	1107059
—	Washer—Space—Shift Lever Stud -----	1933335	1107038; 51
52	Washer—Terminal Stud Insulation (3/4 O.D.) -----	1913959	All
53	Washer—Terminal Stud Insulation (1 1/8 O.D.) -----	1913958	All
54	Washer—Terminal Stud Plain (Outside) -----	805790	1107031-5-7-8; 40-3-4-6-8-9; 50-1-2-3-5-6-7-9
54	Washer—Terminal Stud Plain (Outside) -----	812622	1107032-3-4-6-9; 41-2-5-7; 54-8; 60
55	Washer—Terminal Stud Plain (Inside) -----	812622	1107032-3-4-6-9; 41-2-3-5-7-8; 52-4-5-8; 60
MISCELLANEOUS			
—	BRACKET—Reversing Switch Mounting -----	1882497	1107038; 53
—	BUSHING—C.E. -----	810620	1107043
—	BUSHING—C.E. -----	1867610	1107031; 48
57	BUSHING—Center Bearing -----	820148	1107051
57	BUSHING—Center Bearing -----	1838670	1107031-7; 48; 52-6-8-9

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

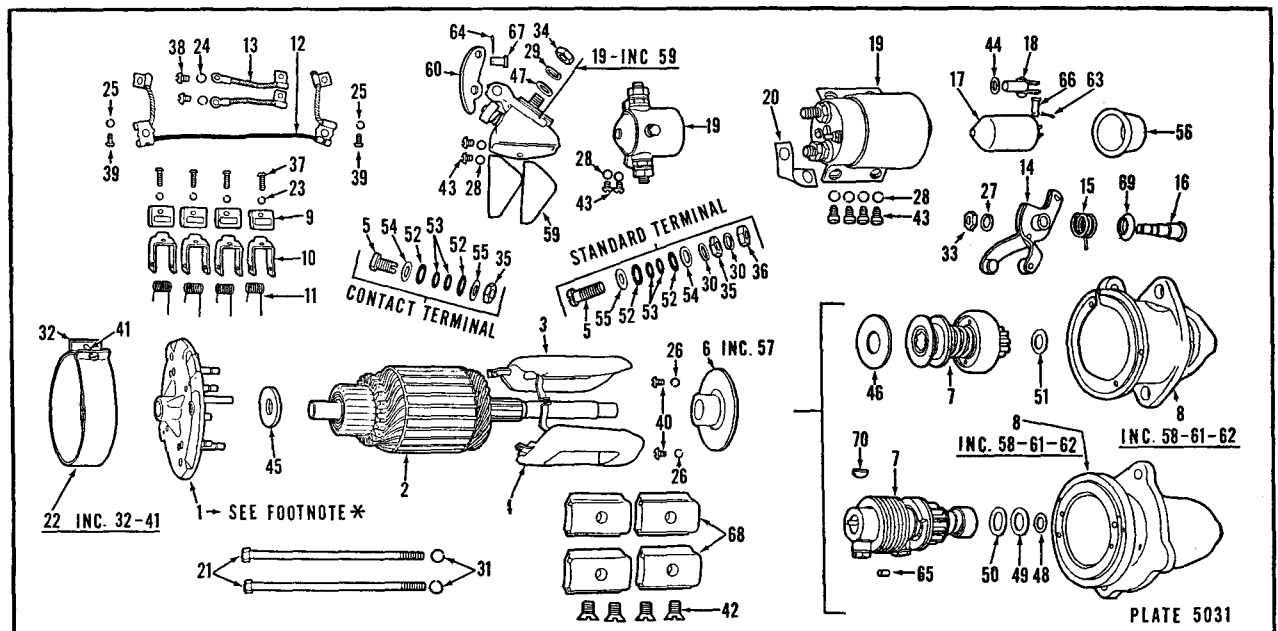
Illus. No.	Name	Part No.	Used on Models
MISCELLANEOUS (Continued)			
58	BUSHING—D.E. -----	1839345	1107032-3-4-8-9-; 41-7-9; 50-3-4-5-7
58	BUSHING—D.E. -----	1872678	1107051
58	BUSHING—D.E. -----	810620	1107035-6-7; 40-2-3-4-5-6; 52-6-8-9; 60
58	BUSHING—D.E. -----	826462	1107031; 48
—	CLAMP—Reversing Switch Terminal -----	1855978	1107033-8; 47; 53-4
—	CLAMP—Switch Control Wire -----	1838645	1107042
—	CLIP—Reversing Switch Link Retainer -----	142581	1107033-8; 47; 53
—	COVER—Switch Connector -----	1853306	1107038
—	COVER—Switch Connector -----	1884771	1107050
—	COVER—Switch Connector -----	1884775	1107051
—	GASKET—Switch -----	1912376	1107043
59	INSULATION—Switch Side -----	816911	1107032-3-4-6-9; 41-2-5-7; 54-5-8; 60
60	LEVER—Switch -----	1838647	1107042
60	LEVER—Switch -----	1878153	1107043-5
60	LEVER—Switch -----	1887801	1107053
60	LEVER—Switch ----- Not Furnished By Delco-Remy		1107036; 60
—	LINK—Reversing Switch Connector -----	1882078	1107033
—	LINK—Reversing Switch Connector -----	1887129	1107053
—	LINK—Reversing Switch Connector -----	1882498	1107038
—	LINK—Reversing Switch Connector -----	1884003	1107047; 54
—	OILER—C.E. -----	1880642	All
—	OIL WICK—C.E. -----	1919851	All
61	OILER—D.E. -----	1868788	1107051
62	OIL WICK—D.E. -----	802697	1107051
62	OIL WICK—D.E. -----	1919851	1107031-8; 48
—	PIN—Brush Holder Hinge -----	817313	All
—	PIN—Brush Holder Stop -----	817314	All
—	PIN & INSULATION—Brush Holder Hinge -----	812016	All
—	PIN & INSULATION—Brush Holder Stop -----	812015	All
—	PIN—Dowel—C.E. -----	809062	All
63	PIN—Cotter—Shift Lever Pin -----	112726	1107038; 49; 50-1-3-7
64	PIN—Cotter—Switch Lever -----	137130	1107036; 42-5; 58; 60
65	PIN—Dowel—D.E. -----	809593	All
66	PIN—Shift Lever -----	1853305	1107038; 49; 51-3-7
66	PIN—Shift Lever -----	1884772	1107050
67	PIN—Switch Lever -----	1838650	1107042
67	PIN—Switch Lever -----	1880254	1107036; 43-5; 58
—	PIN—Reversing Switch Connector -----	1885851	1107047; 54
—	PLUG—Expansion—C.E. -----	1865182	1107032-3-4-8; 40-1-2-3-4-5-6-7-9; 50-1-2-3-4-5-6-7-8-9; 60
—	PLUG—Expansion—C.E. -----	810819	1107031; 48
68	POLE Shoe -----	810601	All
—	SPRING—Reversing Switch Link -----	1884006	1107047; 54
—	SPRING—Reversing Switch Link -----	1882500	1107038; 53
—	SPRING—Reversing Switch Link -----	1882079	1107033
69	SUPPORT—Shift Lever Spring -----	1835998	1107032-4-8-9; 49; 50-1-3-7
—	SUPPORT—Reversing Switch Link Spring -----	1884004	1107047; 54
—	SUPPORT—Reversing Switch Link Spring -----	1882499	1107038; 53
—	SUPPORT—Reversing Switch Spring -----	1858514	1107033
—	SWITCH—Reversing -----	1884827	1107033
—	SWITCH—Reversing -----	1997757	1107038; 53
—	SWITCH—Reversing -----	1997765	1107047
—	SWITCH—Reversing -----	1997752	1107054
70	WOODRUFF KEY -----	124546	1107031-5-6-7; 40-2-4-5-6-8; 51-6-8-9; 60

Delco-Remy

SERVICE PARTS CATALOG

CRANKING MOTOR—Group 52-B
Model 1107061 to 91
Page 1

Revised to February 1, 1967



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	*Frame — C. E.	Arma- ture	Field Coil — R. H.	Field Coil — L. H.	Stud — Terminal	Plate — Center Bearing	Drive — Assembly	Housing — Drive	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1107061.....	1907038	1917855	1921607	1921608	1913694		†1873789	1885818	811553	810226	813521
1107063.....	"	"	1910316	1921196	826938		†	1885085	"	"	"
1107064.....	1881625	1872505	812406	812407	1913694		†1868804	1908847	"	"	"
1107065.....	1907038	818002	1910316	1921196	826938		†1850844	1908873	"	"	"
1107066.....	1908459	1917855	1921607	1921608	1913694		†1873789	1873867	"	"	"
1107067.....	1881625	818002	812406	812407	"		†1868804	1910093	"	"	"
1107070.....	1907038	1917855	1921607	1921608	"		†1873789	1881794	"	"	"
1107071.....	"	1917857	1910316	1921196	826938	820149	†	1885451	"	"	"
1107073.....	1909456	818002	"	"	"		†1850844	1908873	"	"	"
1107074.....	1881625	1878077	"	"	"		†1878079	1911732	"	"	"
1107075.....	1907038	1917855	"	"	"		†1873789	1912112	"	"	"
1107076.....	"	"	"	"	"		†	1885085	"	"	"
1107077.....	"	1872450	1921607	1921608	"	1838667	†1850844	1911998	"	"	"
1107078.....	"	1917855	1910316	1921196	"		†1873789	1884855	"	"	"
1107079.....	"	1917855	"	"	"		†	1912392	"	"	"
▲1107080.....	"	"	"	"	"		†	▲1912694	"	"	"
1107081.....	1881625	1912697	1921607	1921608	"			1912837	"	"	"
1107082.....	"	1917855	1848627	1848628	1913694		†1912835	1912837	"	"	"
1107084.....	1907038	1878077	1910316	1921196	826938		†1878079	1913892	"	"	"
1107086.....	1881625	1872450	1921607	1921608		1838667	†1850844	1914267	"	"	"
1107087.....	1907038	1878077	1910316	1921196	826938		†1878079	1915432	"	"	"
1107088.....	"	"	"	"	"		"	1917583	"	"	"
1107089.....	"	"	"	"	"		"	1913892	"	"	"
1107090.....	1881625	1872450	1921607	1921608	"	1838667	†1850844	1914267	"	"	"
1107091.....	1907038	818002	"	"	"		"	1850942	"	"	"

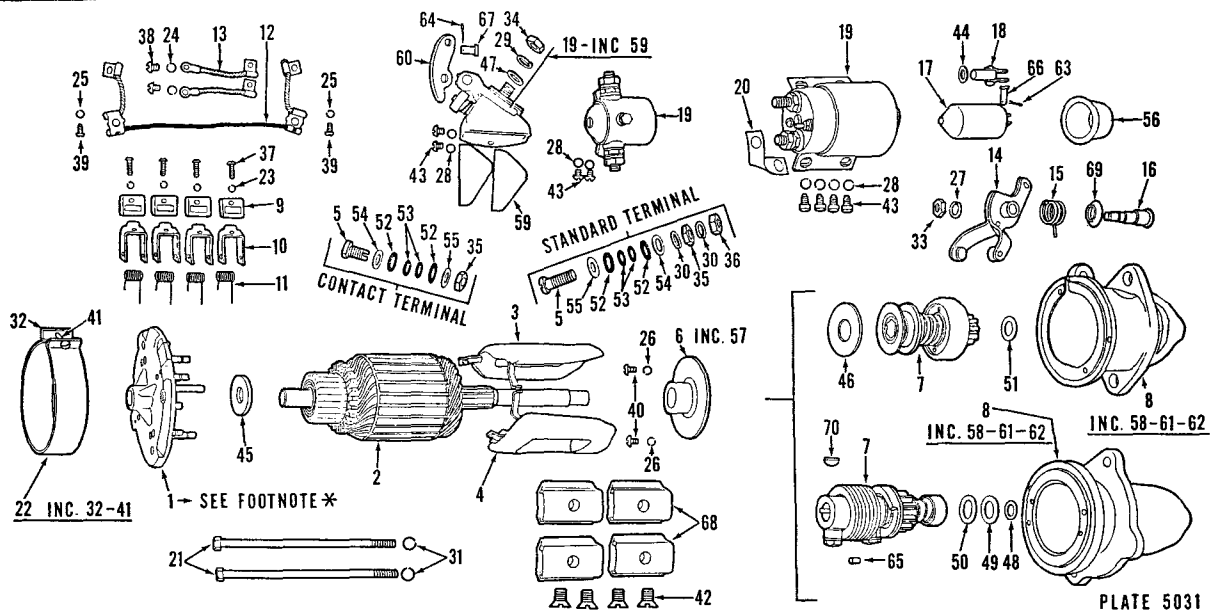
*C. E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing. See Miscellaneous Section for parts.

†For parts see Motor Drive—Group 1.

‡For parts see Motor Drive—Group 4.

▲For parts see Motor Drive—Group 5.

▲Serviced by G. M. Canada.



Illustrations are of Typical Parts only. For parts not illustrated or in columns see Minor Parts Section.

Model	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger — and Link	Link — and Screw	Switch	Connector — Switch	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1107061	819362	813554	1885814		1885817			820052		1932271	817114
1107063	"	"	1885080	1859742	1880450		1873700	1932131	1933100	"	"
1107064	"	"						1882323		"	1886923
1107065	"	"								"	"
1107066	"	"	1882494	1862705	1917078			820052		"	817114
1107067	"	"						1872405		"	1886923
1107070	"	"	1885353	1922876	1917078			820052		"	817114
1107071	"	"	1853297	1845936	"		1853301	1118101	1845937	"	"
1107073	"	"						1465	1878056	"	1886923
1107074	"	"						"	"	"	817114
1107075	"	"	1912935	1922876	1917078	1912939		1114310	1912117	"	"
1107076	"	"	1884808	1859742	1880450		1873700	1118102	1933100	"	"
1107077	"	"						1465	1903905	"	"
1107078	"	"	1884808	1859742	1917078		1873700	1118019	1933100	"	"
1107079	"	"	1930547	1922876	"	1912055		1114312	1912117	"	"
1107080	"	"	1911129	1845936	"	"		"	"	"	"
1107081	"	"								1960365	"
1107082	"	"	1912832		1885817			820052		1932271	"
1107084	"	"								"	"
1107086	"	"						1468		"	"
1107087	"	"								"	"
1107088	"	"								"	"
1107089	"	"								"	"
1107090	"	"								"	"
1107091	"	"						1465	1903905	"	"

□ For parts see Switch—Group 103.

† For parts see Switch—Group 102.

⊕ For parts see Switch—Group 4.

* For parts see Switch—Group 103-A.

○ For parts see Switch—Group 103-B.

MINOR PARTS SECTION

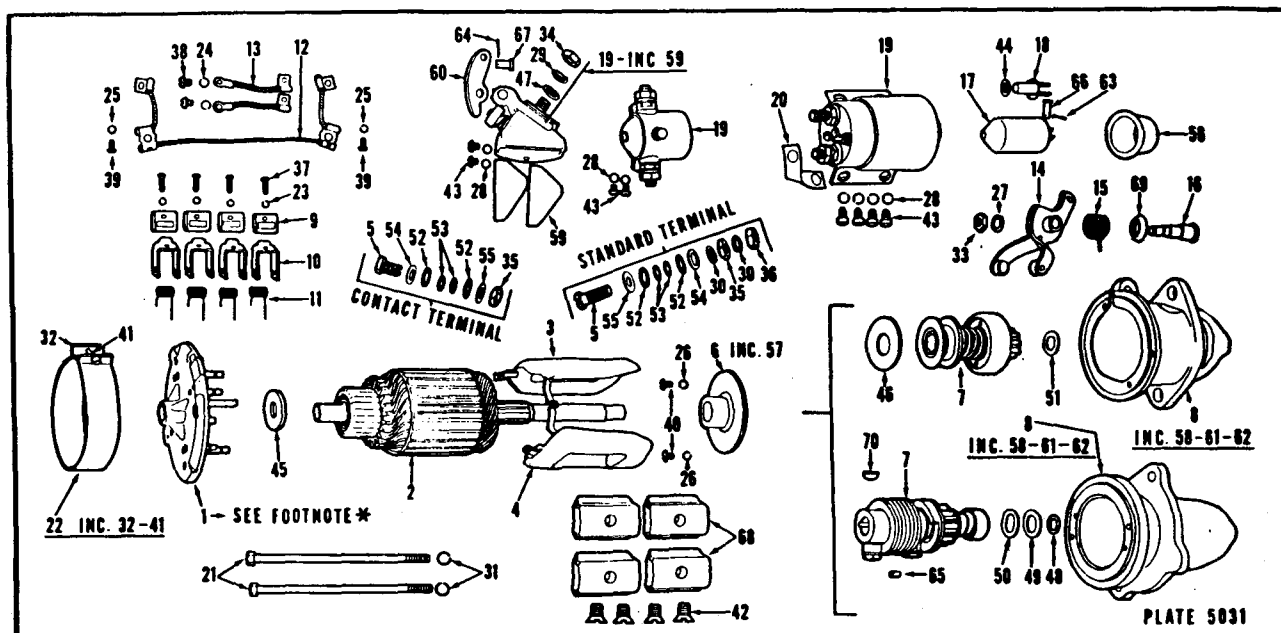
NOTE: Most screws, bolts, nuts, lockwashers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

No. Illus.	Name	Part No.	Used on Models
LOCK WASHER			
23	Lock Washer—Brush Attaching Screw -----	456413	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
24	Lock Washer—Brush Ground Lead Screw -----	453844	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
25	Lock Washer—Brush Lead Screw—To Field Coil ----	453435	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
26	Lock Washer—Center Bearing Screw -----	1962276	1107071-7; 86; 90
—	Lock Washer—Reversing Switch Attaching Screw --	453435	1107061-3
—	Lock Washer—Reversing Switch Link Support Screw	453844	1107063
27	Lock Washer—Shift Lever Stud -----	9421425	1107061-3-6; 70-1-5-6-8-9; 80-2
28	Lock Washer—Switch Attaching Screw -----	9421423	1107063; 71-3-4-5-7-8-9; 80-6; 91
28	Lock Washer—Switch Attaching Screw -----	453435	1107061-4-6-7; 70; 82
29	Lock Washer—Switch Terminal Nut -----	9421425	1107061-4-6-7; 70; 82
30	Lock Washer—Terminal Stud -----	9421425	1107063-5; 71-3-4-5-6-7-8-9; 80-1-4-7-8-9; 90-1
31	Lock Washer—Thru Bolt -----	9421423	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
—	Lock Washer—Terminal Stud (Inside) -----	138545	1107086
NUTS			
32	Nut—Cover Band Screw -----	453433	1107064-5-7; 73
33	Nut—Shift Lever Stud -----	805258	1107061-3-6; 70-1-5-6-8-9; 80-2
34	Nut—Switch Terminal -----	134566	1107061-4-7; 70; 82
35	Nut—Terminal Stud -----	1835299	1107064-7; 82
35-36	Nut—Terminal Stud -----	805258	1107061-3-5-6; 70-1-3-4-5-6-7-8-9; 80-1-4-7-8-9; 90-1
36	Nut—Terminal Stud -----	134566	1107086
SCREWS			
37	Screw—Brush Attaching -----	454154	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
38	Screw—Brush Ground Lead -----	453647	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
39	Screw—Brush Lead To Field Coil -----	453463	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
40	Screw—Center Bearing Attaching -----	453319	1107071-7; 86; 90
41	Screw—Cover Band -----	453479	1107064-5-7; 73
42	Screw—Pole Shoe -----	1913100	All
—	Screw—Reversing Switch Attaching -----	453319	1107061-3
—	Screw—Reversing Switch Link Support -----	453418	1107063
—	Screw—Reversing Switch Terminal -----	453418	1107061-3
43	Screw—Switch Attaching (1/4-20x1/2) -----	120706	1107063
43	Screw—Switch Attaching (1/4-20x3/8) -----	1917084	1107063; 71-3-4-5-6-7-8-9; 80-6; 91
43	Screw—Switch Attaching -----	453463	1107061-4-6-7; 70; 82
WASHERS			
44	Washer—Adjusting Screw Space -----	1917114	1107063; 71-6-8
45	Washer—C.E. Brake -----	818265	1107061-3-6; 70-5-6-8-9; 80-2
45	Washer—C.E. Space -----	1914842	1107064-5-7; 71-3-4-7; 81-4-6-7-8-9; 90-1
46	Washer—D.E. Brake -----	821453	1107071
—	Washer—Plain—Reversing Switch Link -----	815540	1107063
47	Washer—Plain—Switch Terminal -----	805790	1107061-4; 70; 82
48	Washer—D.E. Space -----	1853917	1107074; 84-7-8-9
48	Washer—D.E. Space (9/16x63/64x1/16) -----	1914842	1107064-5-7; 73-7; 86; 90-1
49	Washer—D.E. Space (5/8x1 1/16x3/32) -----	1849774	1107065-7; 73-7; 86; 90-1
50	Washer—D.E. Space (5/8x1 1/16x1/16) -----	809815	1107065-7; 73-7; 86; 90-1
51	Washer—D.E. Space -----	1928023	1107061-3-6; 70-5-6-8-9; 80-2
—	Washer—Space—Shift Lever Stud -----	1933335	1107071
52	Washer—Terminal Stud Insulation (3/4 O.D.) -----	1913959	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
53	Washer—Terminal Stud Insulation (1/2 O.D.) -----	1913958	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
—	Washer—Terminal Stud Insulation (3/4x1 3/4) -----	1847431	1107086
54	Washer—Terminal Stud Plain (Outside) -----	805790	1107063-5; 71-3-4-5-6-7-8-9; 80-1-4-7-8-9; 90-1
54	Washer—Terminal Stud Plain (Outside) -----	812622	1107061-4-6-7; 70; 82-6
55	Washer—Terminal Stud Plain (Inside) -----	812622	1107061-4-5-6-7; 70-3-4; 82-4-7-8-9

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS		
55	Washer—Terminal Stud Plain (Inside) -----	1849861	1107086
56	BOOT—Plunger -----	1912448	1107079; 80
—	BRACKET—Reversing Switch Mounting -----	1908583	1107063
—	BUSHING—C.E. -----	810620	1107073
—	BUSHING—C.E. -----	1872678	1107081-6; 90
57	BUSHING—Center Bearing -----	820148	1107071
57	BUSHING—Center Bearing -----	1838670	1107077; 86; 90
58	BUSHING—D.E. -----	1839345	1107061-3-6; 70-5-6-8-9; 80-2
58	BUSHING—D.E. -----	1872678	1107071
58	BUSHING—D.E. -----	810620	1107064-5-7; 73-4-7; 84-7-8-9; 91
58	BUSHING—D.E. -----	826462	1107086; 90
—	CLAMP—Reversing Switch Terminal -----	1855978	1107061-3
—	CLAMP—Wiring Harness -----	1885333	1107078
—	CLIP—Reversing Switch Link Retainer -----	142581	1107063
—	COVER—Switch Connector -----	1845938	1107071
59	INSULATION—Switch Side -----	816911	1107061-4-6-7; 70; 82
60	LEVER—Switch Not Furnished By Delco-Remy		1107064-7
—	LINK—Reversing Switch Connector -----	1906881	1107061
—	LINK—Reversing Switch Connector -----	1887129	1107063
—	OILER—C.E. -----	114998	1107061; 71-4-7; 81-4-6-7-8-9; 90-1
—	OILER—C.E. -----	1880642	1107064-5-7
—	OIL WICK—C.E. -----	1919851	1107061-4-5-7; 71-4-7; 81-4-6-7-8-9; 80-1
61	OILER—D.E. -----	1868788	1107071
61	OILER—D.E. -----	114998	1107086; 90
62	OIL WICK—D.E. -----	802697	1107071
62	OIL WICK—D.E. -----	802694	1107086; 90
—	PIN—Brush Holder Hinge -----	817313	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
—	PIN—Brush Holder Stop -----	817314	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
—	PIN & INSULATION—Brush Holder Hinge -----	812016	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
—	PIN & INSULATION—Brush Holder Stop -----	812015	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
—	PIN—Dowel—C.E. -----	809062	All
63	PIN—Cotter—Shift Lever Pin -----	112726	1107063; 71-5-6-8-9; 80
64	PIN—Cotter—Switch Lever -----	137130	1107064-7
65	PIN—Dowel—D.E. -----	809593	1107061-3-4-5-6-7; 70-1-3-4-5-6-7-8-9; 80-1-2-4-6-7-8-9; 90-1
66	PIN—Shift Lever -----	1853305	1107063; 71-5-6-8-9; 80
67	PIN—Switch Lever -----	1838650	1107067
67	PIN—Switch Lever -----	1880254	1107064
—	PIN—Reversing Switch Connector -----	1906883	1107061
—	PLUG—Expansion—C.E. -----	1865182	1107061-4-5-7; 71-4-7-8-9; 91
—	PLUG—Expansion—C.E. -----	810819	1107072-3; 81-6; 90
68	SHOE—Pole -----	810601	All
—	SPRING—Reversing Switch Link -----	1884006	1107061
—	SPRING—Reversing Switch Link -----	1882500	1107063
69	SUPPORT—Shift Lever Spring -----	1835998	1107063-6; 70-1-5-6-8-9; 80
—	SUPPORT—Reversing Switch Link Spring -----	1884004	1107061
—	SUPPORT—Reversing Switch Link Spring -----	1882499	1107063
—	SWITCH—Reversing -----	1997806	1107061
—	SWITCH—Reversing -----	1997809	1107063
70	WOODRUFF KEY -----	124546	1107064-5-7; 73-4-7; 84-6-7-8-9; 90-1



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame C.E.	Armature	Field Coil R.H.	Field Coil L.H.	Stud Terminal	Plate Center Bearing	Drive Assembly	Frame or Housing D.E.	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1107092.....	1907038	1878077	1921607	1921608	826938	1838667	*1964293	1918149	811553	810226	813521
1107093.....	1881625	818002	812406	812407	1913694	1838667	†1868804	1910093	"	"	"
1107094.....	1920409	1872505	1848628	1848627	826938	1838667	"	1919248	"	"	"
1107095.....	"	1878077	1910316	1921196	"	"	*1878079	1918274	"	"	"
1107096.....	1909456	1872505	812406	812407	1913694	"	†1880651	1918320	"	"	"
1107097.....	1907038	1917855	1910316	1921196	826938	"	‡1873789	1918306	"	"	"
1107098.....	"	"	"	"	"	"	"	1918375	"	"	"
1107101.....	"	"	"	"	"	"	"	*191235	"	"	"
1107102.....	1920409	"	"	"	"	"	"	1912112	"	"	"
1107103.....	"	"	1921607	1921608	1913694	"	"	1885818	"	"	"
1107105.....	1907038	1847432	1910316	1921196	826938	"	*1859020	1920923	"	"	"
1107107.....	"	1917855	1921196	1921196	"	"	‡1873789	1912392	"	"	"
1107108.....	"	"	1921607	1921608	1913694	"	"	1885818	"	"	"
1107109.....	"	"	1921195	1921196	826938	"	"	*1912112	"	"	"
1107110.....	"	"	"	"	"	"	"	1918306	"	"	"
1107114.....	"	"	"	"	"	"	"	1918375	"	"	"
1107115.....	"	1878077	"	"	"	"	*1922266	1922291	"	"	"
1107116.....	"	"	"	"	"	"	"	1922292	"	"	"
1107117.....	1881719	1919267	"	"	"	"	‡1874133	1922572	"	"	"
1107119.....	1907038	1923018	"	"	"	"	*1923008	1923016	"	"	"
1107120.....	"	"	"	"	"	"	"	"	"	"	"
1107121.....	"	1923040	"	"	"	"	*1923043	1923039	"	"	"
1107125.....	"	1878077	"	"	"	"	*1922266	1915432	"	"	"
1107126.....	"	"	"	"	"	"	"	1917583	"	"	"
1107127.....	1881625	1872505	1923195	1923194	1913694	"	†1868804	1924229	"	"	"

†For parts see Motor Drive—Group 1.

‡For parts see Motor Drive—Group 4.

*For parts see Motor Drive—Group 5.

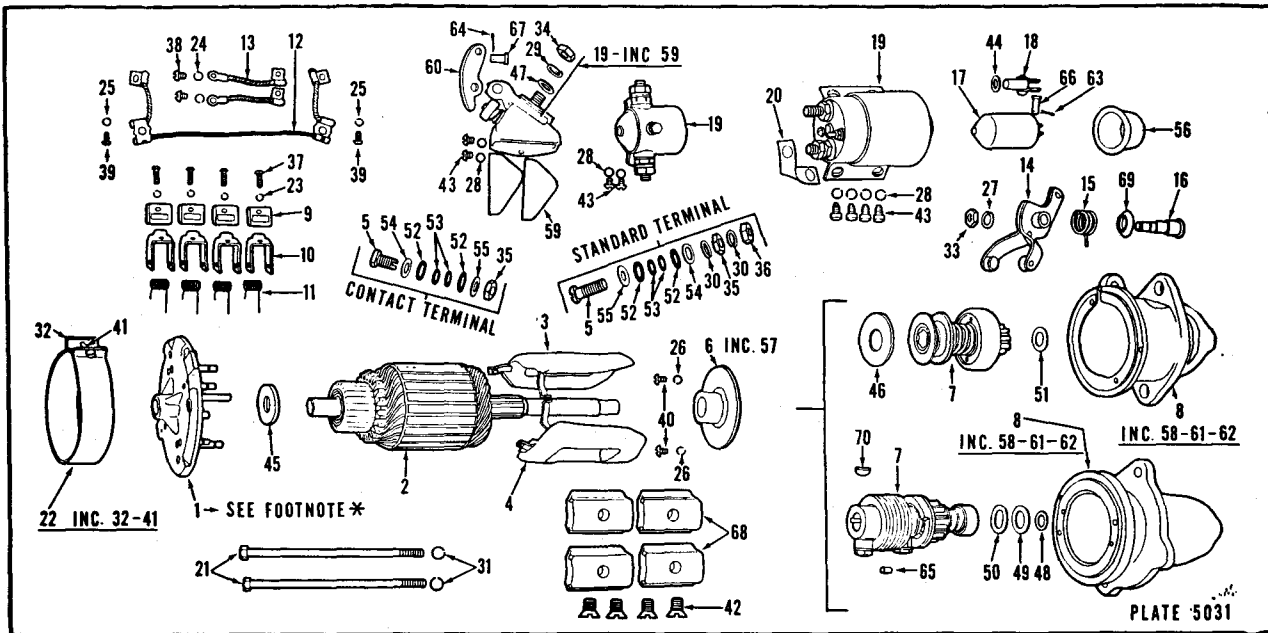
*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug and Bushing. See Miscellaneous Section for parts.

*Serviced by G.M. of Canada.

*Service by complete replacement.

*For "Henry J" 1952 use Housing 1924323.

Delco-Remy
SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger — and Link	Link — and Screw	Switch	Con- nector — Switch	Bolt — Thru	Band — Cover
	12	13	14	15	16	17	18	19	20	21	22
1107092	819362	813554						1465	1903905	1932271	1886923
1107093	"	"						1932131		"	"
1107094	"	"						1119799	1917991	"	"
1107095	"	"								"	817114
1107096	"	"						1932131		"	1886923
1107097	"	"	1930547	1922876	1917078	1912055		1114312	1912117	"	817114
1107098	"	"	"	"	"	"		"	"	"	"
1107101	"	"	1930013	1845963	"	"		1114312	"	"	"
1107102	"	"	1912935	1922876	"	1912939		1114310	"	"	"
1107103	"	"	1885814		1885817			820052		"	"
1107105	"	"	"	"	"			1465	1878056	"	"
1107107	"	"	1930547	1922876	1917078	1912055		1114312	1912117	"	"
1107108	"	"	1885814		1885817			820052		"	"
1107109	"	"	1912935	1922876	1917078	1912939		1114310	1912117	"	"
1107110	"	"	1930547	"	"	1912055		1114312		"	"
1107114	"	"	"	"	"	"		"	"	"	"
1107115	"	"	"	"	"	"		"	"	"	"
1107116	"	"	"	"	"	"		"	"	"	"
1107117	"	"	1930547	1922876	1929127	1912055		1114311	1912390	"	"
1107119	"	"	"	"	"	"		"	"	"	"
1107120	"	"	"	"	"	"		1465	1929103	"	"
1107121	"	"	"	"	"	"		"	1878056	"	"
1107125	"	"	"	"	"	"		"	"	"	"
1107126	"	"	"	"	"	"		"	"	"	"
1107127	"	"	"	"	"	"		1932131		"	1886923

*For parts see Switch—Group 103-A.

•For parts see Magnetic Switch—Group 4.

°For parts see Switch—Group 103-B.

MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHER			
23	Lock Washer—Brush Attaching Screw.....	453844	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
24	Lock Washer—Brush Ground Lead Screw.....	453844	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
25	Lock Washer—Brush Lead Screw—To Field Coil.....	453435	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
26	Lock Washer—Center Bearing Screw.....	1962276	1107092-4
27	Lock Washer—Shift Lever Stud.....	9421425	1107097-8; 101-2-3-5-8-9; 10-14-17
28	Lock Washer—Switch Attaching Screw.....	453435	1107093-6; 103-8; 27
28	Lock Washer—Switch Attaching Screw.....	9421423	1107092-4; 101-5
29	Lock Washer—Switch Terminal Nut.....	9421425	1107093-6; 103-8
30	Lock Washer—Terminal Stud.....	9421425	1107092-4-5-7-8; 101-2-5-7-9; 10-14-15-16-17-19; 20-1-5-6
31	Lock Washer—Thru Bolt.....	9421423	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
NUTS			
32	Nut—Cover Band Screw.....	453433	1107092-3-4-6; 27
33	Nut—Shift Lever Stud.....	805258	1107097-8; 101-2-3-5-8-9; 10-14-17
34	Nut—Switch Terminal.....	134566	1107093-6; 103-8
35	Nut—Terminal Stud.....	1835299	1107093-6; 103-8
35-36	Nut—Terminal Stud.....	805258	1107092-4-5-7-8; 101-2-5-7-9; 10-14-15-16-17-19; 20-1-5-6-7
SCREWS			
37	Screw—Brush Attaching.....	454154	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
38	Screw—Brush Ground Lead.....	453647	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
39	Screw—Brush Lead to Field Coil.....	453463	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
40	Screw—Center Bearing Attaching.....	132900	1107092-4
41	Screw—Cover Band.....	453479	1107092-3-4-6; 27
42	Screw—Pole Shoe.....	1913100	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
43	Screw—Switch Attaching ($\frac{1}{4}$ -20x $\frac{3}{8}$).....	1917084	1107092-4; 101-5; 20-1
43	Screw—Switch Attaching (10-32x $\frac{1}{4}$).....	453463	1107093-6; 103-8; 27
43	Screw—Switch Attaching (10-32x $\frac{3}{8}$).....	132900	1107093-6
43	Screw—Switch Attaching.....	1917084	1107097-8; 102-7-9; 10-14-17
WASHERS			
45	Washer—Brake—C.E.....	818265	1107097-8; 101-2-3-7-8-9; 10-14-17
45	Washer—C.E.—Space.....	1914842	1107092-3-4-5-6; 105; 15-16-19; 20-1-5-6-7
.....	Washer—Felt—Between Center Bearing & Drive.....	1880446	1107094
47	Washer—Plain—Switch Terminal.....	805790	1107096; 103-8
47	Washer—Plain—Switch Terminal.....	812622	1107093
48	Washer—D.E.—Space.....	1853917	1107092-5; 105; 15-16; 25-6
48	Washer—D.E.—Space ($\frac{1}{8}$ x $\frac{1}{4}$ x $\frac{1}{8}$).....	1914842	1107093-6; 27
49	Washer—D.E.—Space ($\frac{3}{8}$ x $\frac{1}{4}$ x $\frac{3}{8}$).....	1849774	1107093
50	Washer—D.E.—Space ($\frac{3}{8}$ x $\frac{1}{4}$ x $\frac{3}{8}$).....	809815	1107093
51	Washer—D.E.—Space.....	1928023	1107097-8; 101-2-3-7-8-9; 10-14-17
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.).....	1913959	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
53	Washer—Terminal Stud Insulation ($\frac{1}{8}$ O.D.).....	1904669	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
54	Washer—Terminal Stud Plain (Outside— $\frac{1}{8}$ thk.).....	805790	1107092-3-4-5-7-8; 101-2-5-7-9; 10-14-15-16-17-19; 20-1-5-6
54	Washer—Terminal Stud Plain (Outside— $\frac{1}{8}$ thk.).....	812622	1107093-6; 103-8; 27
55	Washer—Terminal Stud Plain (Inside).....	812622	1107093-5-6; 103-5-8; 15-16-19; 20-1-5-6-7
MISCELLANEOUS			
56	BOOT—Plunger.....	1912448	1107097-8; 101-5-7; 10-14-17
.....	BUSHING—C.E.....	810620	1107094-6; 102-3-7-8-9; 10-14
.....	BUSHING—C.E.....	1872678	1107117
57	BUSHING—Center Bearing.....	1838670	1107092-4
58	BUSHING—D.E.....	1839345	1107097-8; 101-2-3-7-8-9; 10-14
58	BUSHING—D.E.....	810620	1107092-3-4-5-6; 105; 15-16; 25-6-7
58	BUSHING—D.E.....	1923017	1107119; 20-1
58	BUSHING—D.E.....	1959998	1107117

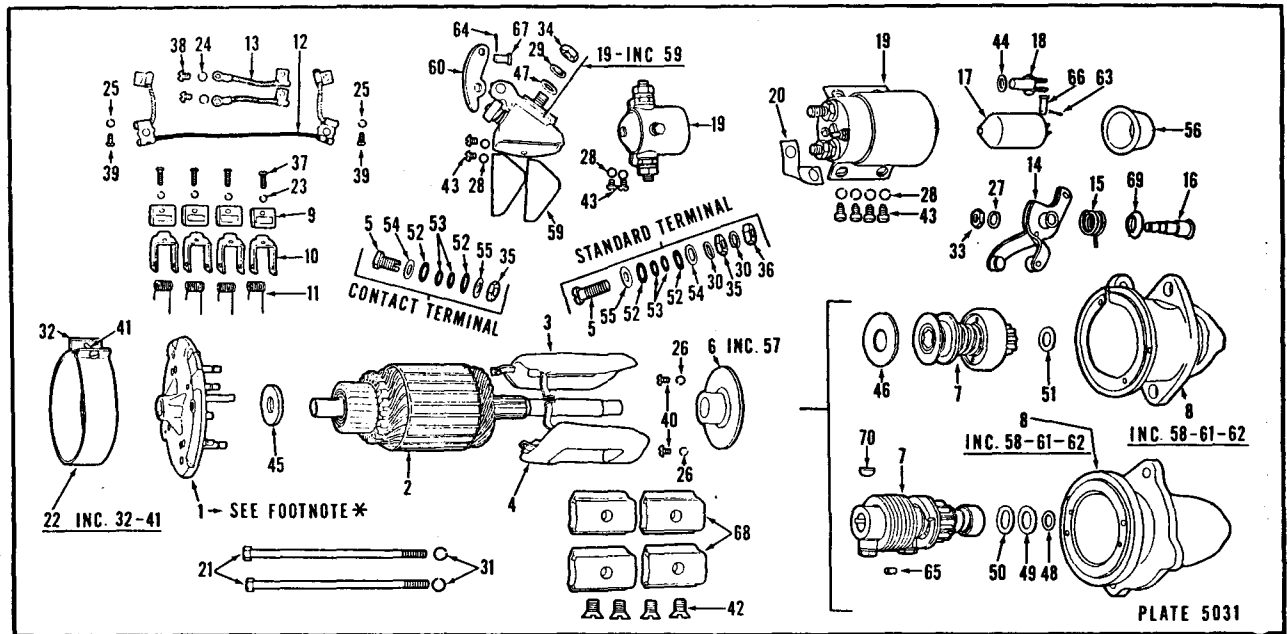
Parts not listed in this catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
---	CLAMP—Wiring Harness.....	1885333	1107097-8; 110-14
---	GASKET—Switch.....	1912376	1107093-6
59	INSULATION—Switch Side.....	816911	1107093-6; 103-8; 27
60	LEVER—Switch.....	1918322	1107096
---	OILER—C.E.....	114998	1107092-5; 105; 15-16-17; 25-6
---	OILER—C.E.....	1880642	1107093-4; 27
61	OILER—D.E.....	114998	1107119; 20-1
61	OILER—D.E.....	1868788	1107117
---	Oil WICK—C.E.....	1919851	1107092-3-4-5; 105; 15-16-17; 25-6-7
62	Oil WICK—D.E.....	1919851	1107117-19; 20-1
---	PIN—Brush Holder Hinge.....	817313	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
---	PIN—Brush Holder Stop.....	817314	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
---	PIN & INSULATION—Brush Holder Hinge.....	812016	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
---	PIN & INSULATION—Brush Holder Stop.....	812015	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
---	PIN—Dowel—C.E.....	809062	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
63	PIN—Cotter—Shift Lever Pin.....	112726	1107097-8; 101-2-7-9; 10-14-17
64	PIN—Cotter—Switch Lever.....	137130	1107093-6; 27
65	PIN—Dowel—D.E.....	809593	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
---	PIN—Drive Assembly Attaching.....	1882550	1107119; 20-1
66	PIN—Shift Lever.....	1853305	1107097-8; 101-2-7-9; 10-14-17
67	PIN—Switch Lever.....	1880254	1107093-6; 27
---	PLUG—Expansion—C.E.....	1865182	1107092-3-4-5; 102-3-5-7-8-9; 10-14-15- 16-17; 25-6-7
---	PLUG—Expansion—C.E.....	810819	1107096
68	SHOE—Pole.....	810601	1107092-3-4-5-6-7-8; 101-2-3-5-7-8-9; 10-14-15-16-17-19; 20-1-5-6-7
69	SUPPORT—Shift Lever Spring.....	1835998	1107097-8; 101-2-7-9; 10-14-17
70	Woodruff KEY.....	124546	1107092-3-4-5-6; 105-15-16; 25-6-7

Revised to Jan. 1, 1966

SERVICE PARTS CATALOG



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	*Frame C.E.	Armature	Field Coil R.H.	Field Coil L.H.	Stud Terminal	Plate — Center Bearing	Drive Assembly	Frame or Housing — D.E.	Brush	Holder	Spring
	1	2	3	4	5	6	7	8	9	10	11
1107131.....	1907038	1917855	1921195	1921196	826938		†1873789	1924323	811553	810226	813521
1107132.....		1847432					†1859020	1869511			
1107133.....	1881625	818002				1838667	†1850844	1925146			
1107134.....		1878077					†1878079	1925842			
1107135.....	1907038	1917855					†1873789	1925869			
1107136.....		1925939					®1923043	1925942			
1107138.....	1881625	1878077				1880469		1926711			
1107139.....	1907038		1921608	1921607		1838667	®1964293	1918149			
1107140.....		1917855	1921195	1921196			†1873789	1927173			
1107144.....							†	1928849			
1107146.....	1881625	1917857				820149	†1874133	1929553			
1107147.....	1907038	818002	1921608	1921607	1913694		†1850844	1930021			
1107148.....					826938	1838667		1930354			
1107149.....	1881625	1878007	1921195	1921196			†1878079	1930436			
1107150.....	1907038	1917855	1921607	1921608	1913694		†1929090	1929099			
1107154.....	1881625	1878077	1921195	1921196	826938		×	1931685			
1107155.....	1907038						†1932103	1932102			
1107156.....		1954479					†1932280	1932278			
1107157.....		1878077	1921607	1921608	1913694		†1932103	1932102			
1107162.....		1872505			826938		†1882486	1879725			
1107163.....		1878077	1921195	1921196		1838667	®1964299	1936935			
1107165.....	1881625	1872505	1923195	1923194	1913649		†1868804	1938091			
1107166.....	1907038	818002	1921607	1921608	826938	1838667	†1850844	1939324			
1107168.....		1954479	1921195	1921196			†1932280	1932278			
1107169.....	1881625	818002	1922860	1922861			†1868804	1941627			
1107170.....	1907038	1878077	1921195	1921196		1938667	®1964299	1941805			
1107173.....							®1922266				
1107174.....		818002	1922860	1922861			†1868804	1910093			
1107175.....			1921607	1921608			†1850844	1947733			
1107176.....		1878077	1921195	1921196		1838667	®1964299	1947724			

△For parts see Motor Drive—Group 1.

○For parts see Motor Drive—Group 1-A.

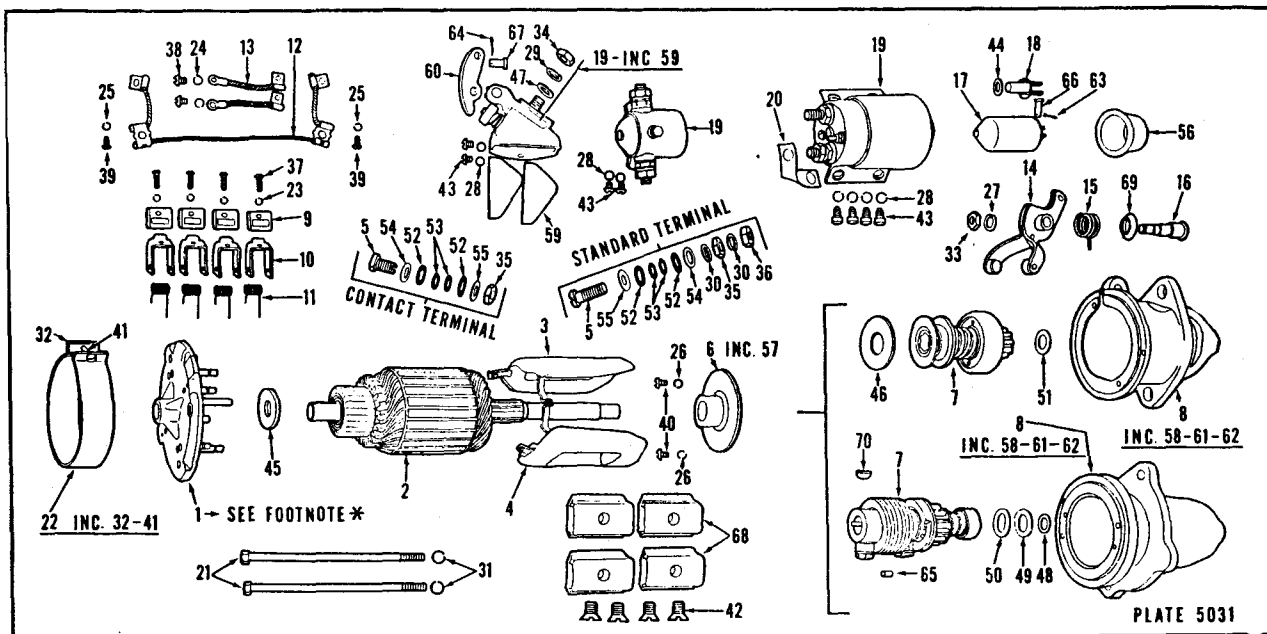
†For parts see Motor Drive—Group 4.

‡For parts see Motor Drive—Group 5.

®Service by complete replacement.

*C.E. Frame includes (where necessary) Brush Pins, Oiler, Wick, Dowel Pin, Expansion Plug & Bushing. See Miscellaneous Section for parts.

*Early units used 1881636 Drive—for parts see Motor Drive—Group 5. Later units used 1925079 Drive—serviced by complete replacement.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model No.	Lead — Brush Connector	Lead — Brush Ground	Lever — Shift	Spring — Shift Lever	Stud — Shift Lever	Plunger — and Link	Link — and Switch	Switch	Con- nector — Switch	Bolt — Thru	Band — Cover
1107131	819362	813554	1912935	1922876	1917078	1912939		1114310	1912117	1932271	817114
1107132	"	"						*1465	1878056	"	"
1107133	"	"						*1465	1878056	"	1886923
1107134	"	"						1114310	1912117	"	817114
1107135	"	"	1912935	1922876	1917078	1912939		1114310	1912117	"	"
1107136	"	"						*1465	1878056	"	"
1107138	"	"						"	"	"	"
1107139	"	"						"	"	"	1886923
1107140	"	"	1912114	1922876	1917078	1912055		1114312	1912117	"	817114
1107141	"	"						"	"	"	"
1107146	"	"	1884808	1859742	1929127	"		1114311	1912390	"	"
1107147	"	"						1932131	"	"	1886923
1107148	"	"						*1465	1878056	"	817114
1107149	"	"						"	"	"	"
1107150	"	"	1885814		1885817			1933809	"	"	"
1107154	"	"						*1465	1878056	"	"
1107155	"	"						*1119799	1950364	"	"
1107156	"	"	1930547	1922876	1917078	1912055		1114314	1912117	"	"
1107157	"	"						1932850	"	"	"
1107158	"	"						*1465	1903905	"	1886923
1107159	"	"						"	"	"	"
1107160	"	"						1932131	"	"	"
1107161	"	"						*1465	1878056	"	"
1107162	"	"	1930547	1922876	1917078	1912055		1114312	1912117	"	817114
1107163	"	"						*1465	1903905	"	1886923
1107170	"	"						"	"	"	"
1107171	"	"						"	"	"	"
1107172	"	"						"	"	"	"
1107173	"	"						"	"	"	"
1107174	"	"						"	"	"	"
1107175	"	"						"	"	"	"
1107176	"	"						"	"	"	"

*For parts see Switch—Group 4.

*For parts see Switch—Group 103-A.

°For parts see Switch—Group 103-B.

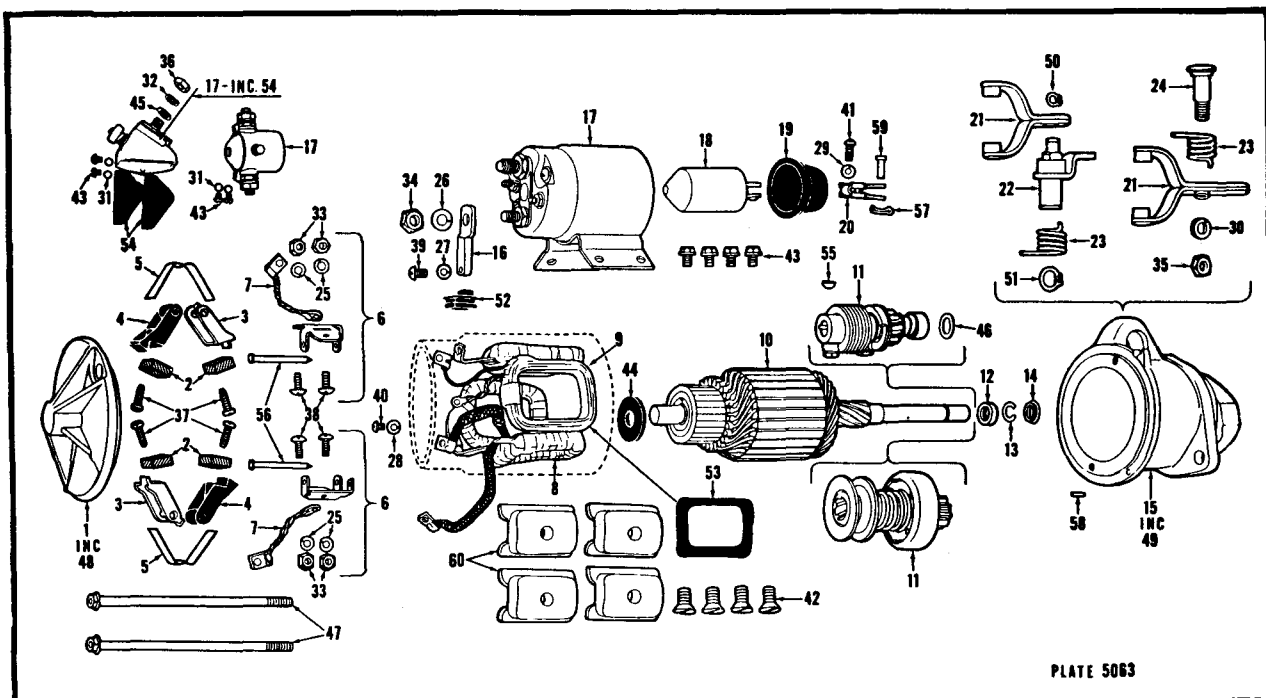
MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Attaching Screw.....	456413	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50
24	Lock Washer—Brush Ground Lead Screw.....	453844	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
25	Lock Washer—Brush Lead Screw—To Field Coil.....	453435	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8; 73-4-5-6
26	Lock Washer—Center Bearing Attaching Screw.....	1962276	1107133-8-9; 46-8-9; 63-6; 70-3-5-6
27	Lock Washer—Shift Lever Stud.....	9421425	1107131-5; 40-4-6; 50-6; 68
28	Lock Washer—Switch Attaching Screw.....	9421423	1107132-4-6-8
28	Lock Washer—Switch Attaching Screw.....	453435	1107147; 65
29	Lock Washer—Switch Terminal.....	9421425	1107147; 50-7; 76
---	Lock Washer—Switch Terminal (Side).....	1946143	1107157
30	Lock Washer—Terminal Stud.....	9421425	1107131-2-3-4-5-6-8-9; 40-4-6-8-9; 54-5-6; 62-3-6-8-9; 70-3-4-5-6
31	Lock Washer—Thru Bolt.....	9421423	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
NUTS			
32	Nut—Cover Band Screw.....	453433	1107133-9; 47; 62-3-5-6-9; 70-3-4-5-6
33	Nut—Shift Lever Stud.....	805258	1107131-5; 40-4-6; 50-6; 68
34	Nut—Switch Terminal.....	134566	1107147; 50-7; 63-6; 73-6
---	Nut—Switch Terminal (Side).....	120622	1107157
35	Nut—Terminal Stud.....	1835299	1107147; 50-7
35-36	Nut—Terminal Stud.....	805258	1107131-2-3-4-5-6-8-9; 40-4-6-8-9; 54-5-6; 62-3-5-6-8-9; 70-3-4-5-6
SCREWS			
37	Screw—Brush Attaching.....	454154	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
38	Screw—Brush Ground Lead.....	453647	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
39	Screw—Brush Lead to Field Coil.....	453463	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
40	Screw—Center Bearing Attaching.....	132900	1107133-8; 48-9; 63-6; 70-3-5-6
40	Screw—Center Bearing Attaching.....	1914580	1107146
41	Screw—Cover Band.....	453479	1107133-9; 47; 62-3-5-6-9; 70-3-4-5-6
42	Screw—Pole Shoe.....	1913100	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
43	Screw—Switch Attaching.....	1917084	1107131-2-4-5-6-8; 40-4-6-8; 54-5-6; 62-3-6-8-9; 70-3-4-5-6
43	Screw—Switch Attaching.....	1914580	1107138
43	Screw—Switch Attaching.....	132900	1107147; 57
43	Screw—Switch Attaching.....	453463	1107150-7; 65
---	Screw—Switch Side Terminal.....	453418	1107150
WASHERS			
45	Washer—Brake—C.E.....	818265	1107131-5; 40-4; 50-6; 68
45	Washer—Space—C.E.....	1914842	1107132-3-4-6-8-9; 46-7-8-9; 54-5-7; 62-3-5-6-9; 70-3-4-5-6
46	Washer—Brake—D.E.....	821453	1107146
47	Washer—Plain—Switch Terminal.....	812622	1107147; 50-7; 68-9; 70
48	Washer—Space—D.E.....	1853917	1107134-8-9; 49; 54; 63; 70-3-6
48	Washer—Space—D.E. ($\frac{1}{4} \times \frac{1}{2} \times \frac{1}{4}$).....	1914842	1107132-3; 47-8; 55-7; 62-5-6-9; 74-5
49	Washer—Space—D.E. ($\frac{3}{4} \times 1 \times \frac{1}{4}$).....	1849774	1107133; 47-8; 66-9; 74-5
50	Washer—Space—D.E. ($\frac{3}{4} \times 1 \times \frac{1}{4}$).....	809815	1107133; 47-8; 66-9; 74-5
---	Washer—Felt—Between Center Bearing & Drive.....	1880446	1107133; 63; 70-3-6
51	Washer—D.E.—Space.....	1928023	1107131-5; 40-4; 50
52	Washer—Terminal Stud Insulation ($\frac{3}{4}$ O.D.).....	1913959	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
53	Washer—Terminal Stud Insulation ($\frac{1}{2}$ O.D.).....	1904669	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
54	Washer—Terminal Stud Plain (Outside— $\frac{1}{8}$ thk.).....	805790	1107131-2-3-4-5-6-8-9; 46-7
54	Washer—Terminal Stud Plain (Outside).....	812622	1107140-4-8-9; 50-4-5-6-7; 62-3-6; 73-4-5-6
55	Washer—Terminal Stud Plain (Inside).....	812622	1107132-3; 47; 50-7; 65
MISCELLANEOUS			
56	BOOT—Plunger.....	1912448	1107140-4-6; 68
57	BUSHING—Center Bearing.....	1838670	1107133-9; 48-9; 63-6; 70-3-5-6
57	BUSHING—Center Bearing.....	1880471	1107138

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
57	BUSHING—Center Bearing.....	820148	1107146
....	BUSHING—C.E.....	810620	1107144; 66-8; 75
....	BUSHING—C.E.....	1867610	1107146-9
58	BUSHING—D.E.....	1839345	1107131-5; 40-4; 50
58	BUSHING—D.E.....	810620	1107132-3-4-8-9; 47-8-9; 54-5-7; 62-3-5-6-9; 70-3-5-6
58	BUSHING—D.E.....	1923017	1107136
58	BUSHING—D.E.....	826462	1107146
58	BUSHING—D.E.....	1923907	1107156; 68
....	CLIP—Terminal—Switch Side.....	1855978	1107150
....	COLLAR—Pinion Stop.....	1927849	1107156; 68
....	COLLAR—Thrust—D.E.....	1927850	1107156; 68
....	GASKET—Center Bearing.....	1925479	1107138
....	GASKET—Under Switch.....	1912376	1107147
59	INSULATOR—Switch Side.....	816911	1107147; 50-7; 65
60	LEVER—Switch.....	1878153	1107147
....	OILER—C.E.....	114998	1107132-3-4-8-9; 46-7-8-9; 54; 62-3; 70-3-4-6
....	OILER—C.E.....	1880642	1107165-9
61	OILER—D.E.....	114998	1107133-6; 46
61	OILER—D.E.....	1868788	1107149
....	Oil WICK—C.E.....	1919851	1107132-3-4-8-9; 46-7-8-9; 54; 62-3-5-9; 70-3-4-6
62	Oil WICK—D.E.....	1919851	1107133-6; 46-9
....	PIN—Brush Holder Hinge.....	817313	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
....	PIN—Brush Holder Stop.....	817314	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
....	PIN & INSULATION—Brush Holder Hinge.....	812016	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
....	PIN & INSULATION—Brush Holder Stop.....	812015	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
....	PIN—Dowel—C.E.....	809062	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
....	PIN—Drive Assembly Attaching.....	1882550	1107136
63	PIN—Cotter—Shift Lever Pin.....	112726	1107131-5; 40-4-6; 56; 68
64	PIN—Cotter—Switch Lever.....	137130	1107147
65	PIN—Dowel—D.E.....	809593	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
66	PIN—Shift Lever.....	1853305	1107131-5; 40-4-6; 56; 68
67	PIN—Switch Lever.....	1880254	1107147
....	PLUG—Expansion—C.E.....	1865182	1107132-3-4-8-9; 44-6-7-8; 54; 62-3-6; 70-3-4-5-6
....	PLUG—Expansion—C.E.....	810819	1107149
....	RING—Lock (Pinion Stop).....	1927848	1107156; 68
....	SEAL—Oil—In Center Bearing.....	1909851	1107138
68	SHOE—Pole.....	810601	1107131-2-3-4-5-6-8-9; 40-4-6-7-8-9; 50-4-5-6-7; 62-3-5-6-8-9; 70-3-4-5-6
69	SUPPORT—Shift Lever Spring.....	1835998	1107131-5; 40-4-6-7; 56; 68
70	Woodruff KEY.....	124546	1107132-3-4-8-9; 47-8-9; 54-5-7; 62-3-5-6-9; 70-3-4-5-6



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assem.	Coil Shunt	Arma- ture	Drive Assem.	Collar Stop
	1	2	3	4	5	6	7	8	9	10	11	12
1107159	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1941900		1878077	△1964297	
1107177	"	"	"	"	"	"	"	"		"	△1925079	
1107178	"	"	"	"	"	"	"	"		"	△1964299	
1107179	"	"	"	"	"	"	"	1951782		1951787	†1951788	1928021
1107180	"	"	"	1926618	"	"	"	1941900		818002	○1850844	
1107183	"	"	"	"	"	"	"	1959561		"	○	"
1107186	"	1906945	"	"	"	"	"	1941900		1878077	□1932103	
1107187	"	"	"	"	"	"	"	1960153		1917855	†1912835	
1107188	"	"	"	"	"	"	"	1959561		"	†1929090	
1107189	"	"	"	"	"	"	"	1959561		1878077	□1932103	
1107190	"	"	"	"	"	"	"	1941900		818002	○1850844	
1107191	"	"	"	"	"	"	"	1959303		"	△1935534	
1107192	"	"	"	"	"	"	"	"		"	○1850844	
1107193	"	"	"	"	"	"	"	1960155		822187	†1909771	
1107195	"	"	"	"	"	"	"	1941900		1878077	△1964299	
1107196	"	"	"	"	"	"	"	"		"	△1922266	
1107197	"	"	"	"	"	"	"	"		"	△1964299	
1107198	"	"	"	"	"	"	"	1959303		"	△1922266	
1107199	"	"	"	"	"	"	"	"		"	△1925079	
1107200	"	"	"	"	"	"	"	1960660		1872505	○1868804	
1107202	"	1906945	"	"	"	"	"	1928969		1947996	△1956869	
1107213	1940385	"	"	"	"	"	"	1937548		1929792	△1964437	
1107217	1928966	"	"	"	"	"	"	1928969		1947996	△1922266	
1107218	1940385	"	"	"	"	"	"	1954969	1954975	1954961	†1954963	1928021
1107226	1928966	"	"	"	"	"	"	1930418		1956211	△1956210	
1107227	"	"	"	"	"	"	"	1928969		1947996	△1956231	
1107231	"	"	"	"	"	"	"	"		"	△1956869	

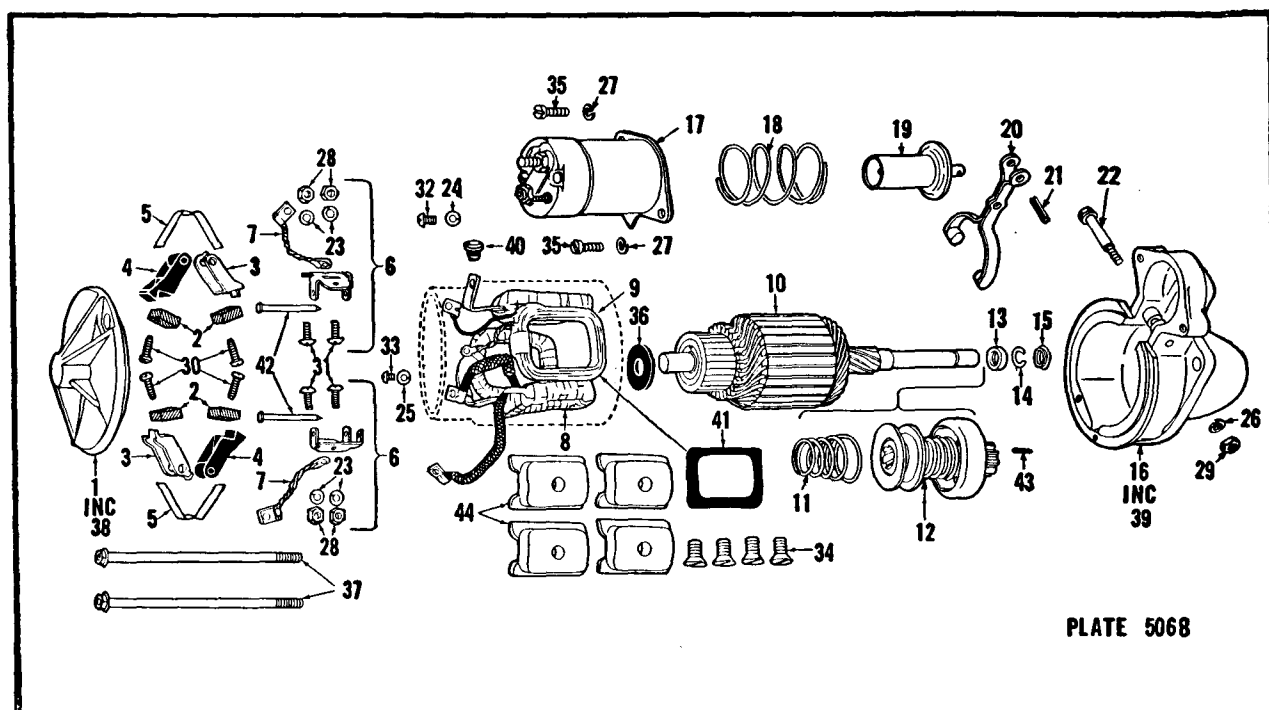
△Service by complete replacement.

†For service parts see Motor Drive—Group 4.

□For service parts see Motor Drive—Group 5.

○For service parts see Motor Drive—Group 1.

△For parts see Motor Drive—Group 1-A.

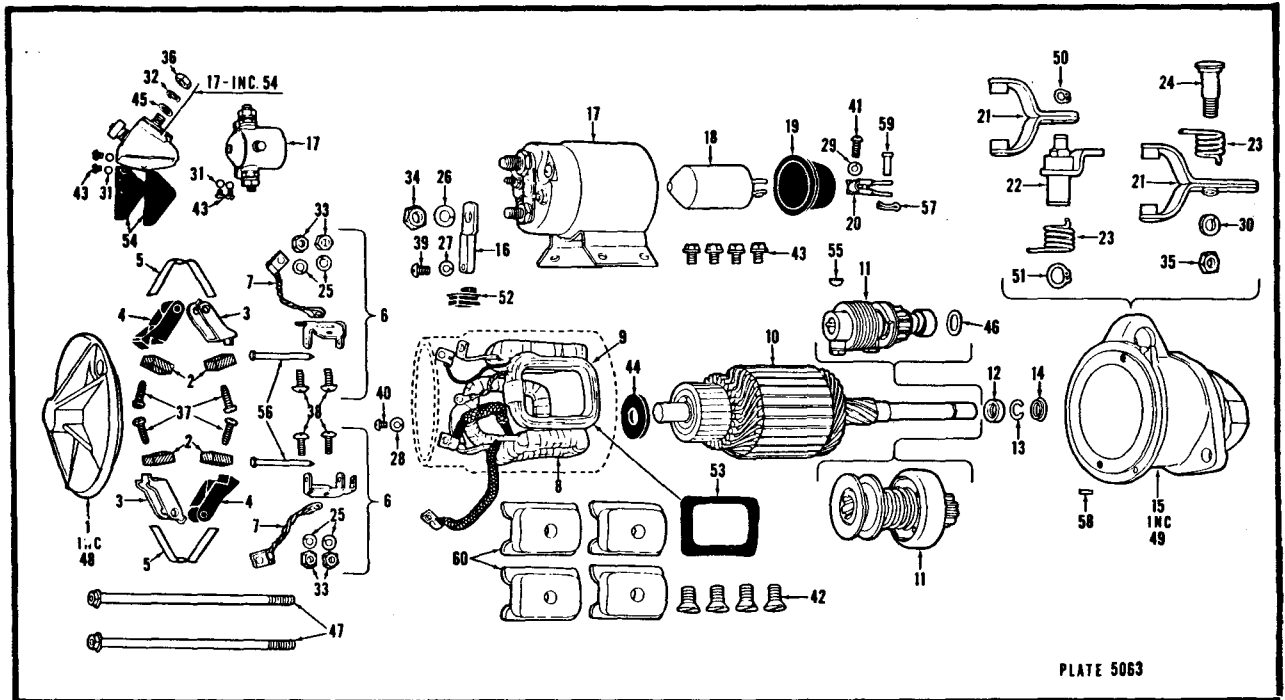


Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

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MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
40	GROMMET—In Field Frame.....	1965047	1107194; 206-8; 21-3; 30
41	INSULATOR—Field Coil.....	1927853	1107201-3-4-5-9; 14-15; 22-4-8-9; 33-4-7; 42-5-7-8-9; 50-1-9; 60-6-8
42	PIN—Brush Holder.....	1966923	1107194; 201-3-4-5-6-9; 14-15; 21-2-3-4- 8-9; 33-4-7; 42-5-7-8-9; 50-1-9; 60-6-8
42	PIN—Brush Holder.....	1938058	1107208; 30
43	PIN—Dowel—D.E.....	809593	1107194; 201-3-4-5-6-8-9; 14-15; 21-2-3- 4-8-9; 30-3-4-7; 42-5-7-8-9; 50-1-9; 60-6-8
—	PLATE—Center Bearing.....	820149	1107194; 203-5-9; 34; 49; 68
—	PLATE—Center Bearing.....	1949556	1107204
—	PLATE—Center Bearing.....	1956939	1107221; 30
—	PLUG—C.E.....	453465	1107249; 68
—	PLUG—Expansion—C.E.....	810819	1107249; 68
—	PLUG—Pipe—D.E.....	103885	1107203
—	PLUG—Pipe—D.E.....	453465	1107194; 249; 68
—	RING—Retainer—Shaft Lever.....	9415232	1107259; 60
—	RING—Snap—Shaft Lever Retainer.....	9415232	1107237; 242-7-8
—	SEAL—Center Bearing.....	1947538	1107204
44	SHOE—Pole.....	1931129	1107201-3-4-5-9; 14-15; 22-4-8-9; 33-4-7; 42-5-7-8; 49; 50; 51-9; 60-6-8
44	SHOE—Pole.....	810601	1107194; 206-8; 21-3; 30
—	WICK—C.E.....	1919851	1107249; 68
—	WICK—D.E.....	1916439	1107194; 249; 68



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

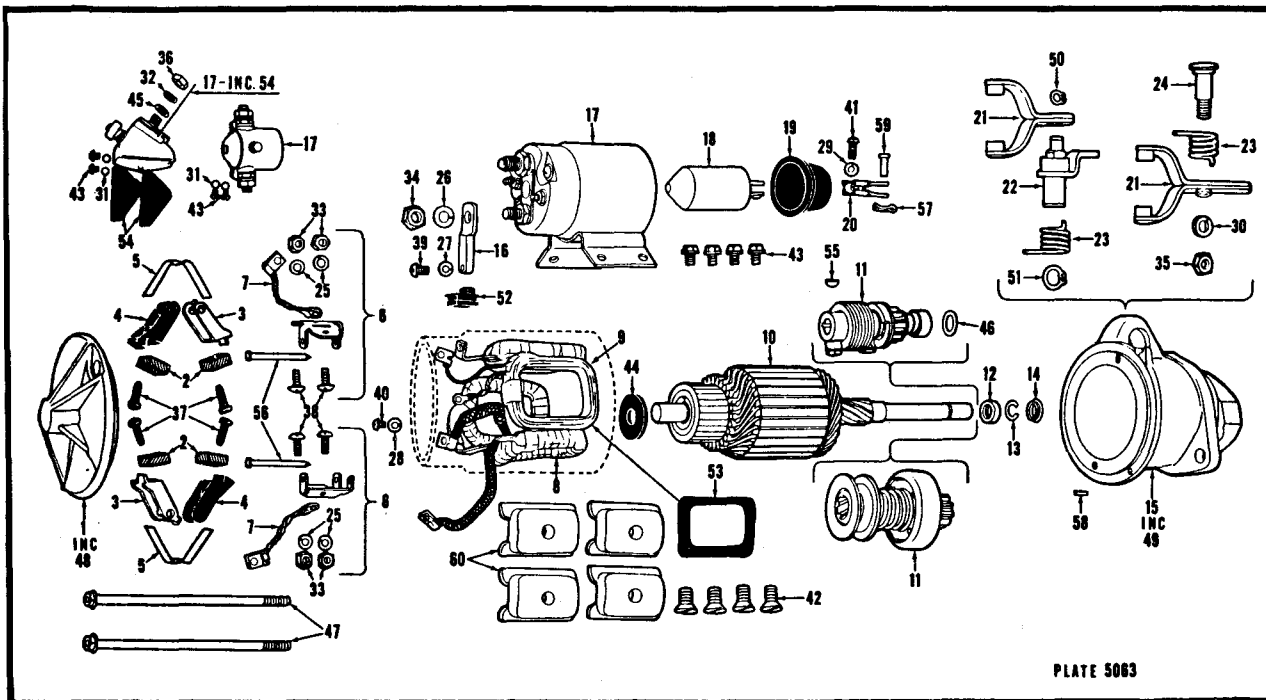
Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assem.	Coil Shunt	Arma- ture	Drive Assem.	Collar Stop
	1	2	3	4	5	6	7	8	9	10	11	12
1107235.....	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1928969		1947996	△1922266	
1107238.....	"	"	"	"	"	"	"	"		"	□1916663	
1107239.....	"	"	"	"	"	"	"	"		"	△1925079	
1107246.....	"	"	"	"	"	"	"	1937548		"	△1958452	
1107252.....	"	1946400	"	"	"	"	"	1949572		1935851	†1932280	1927849
1107253.....	1940385	1906945	"	"	"	"	"	1932696	1932743	1947996	△1922266	
1107254.....	"	1946400	"	"	"	"	"	1949572		1935588	□1850844	
1107255.....	1928966	"	"	"	"	"	"	"		"	○	
1107256.....	"	"	"	"	"	"	"	"		"	○	
1107257.....	"	1906945	"	"	"	"	"	1932743	1932696	"	○	
1107258.....	"	"	"	"	"	"	"	1937548		1929792	△1954437	
1107261.....	1940385	"	"	"	"	"	"	"		"	△1954437	
1107262.....	1928966	"	"	"	"	"	"	1928969		"	△1925079	
1107263.....	"	"	"	"	"	"	"	1937548		1959428	△1959408	
1107265.....	"	"	"	"	"	"	"	"		1929792	△1950398	
1107276.....	"	1906945	"	"	"	"	"	1959303		818002	□1850844	
1107283.....	"	1946400	"	"	"	"	"	1949572		1947996	△1925079	
1107296.....	"	1906945	"	"	"	"	"	1928969		1929792	△1925079	
1107309.....	"	"	"	"	"	"	"	"		1954961	†1950057	1928021
1107322.....	"	"	"	"	"	"	"	1937548		1929792	△1954437	
1107327.....	"	"	"	"	"	"	"	1928969		1963638	△1963642	
1107328.....	"	"	"	"	"	"	"	1937548		"	△1963643	
1107338.....	"	1946400	"	"	"	"	"	1949572		1947996	△1964297	
1107358.....	"	1906945	"	"	"	"	"	1932696	1932743	1935588	□1850844	
1107366.....	"	"	"	"	"	"	"	1928969		1963638	△1965621	

△Service by complete replacement.

†For service parts see Motor Drive—Group 4.

□For service parts see Motor Drive—Group 5.

○For service parts see Motor Drive—Group 1.



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Ring Retainer	Collar Thrust	Housing Drive	Connector Switch	Switch	Plunger & Link	Boot	Link Adjust.	Lever Shift	Lever & Shaft	Spring	Stud
	18	14	15	16	17	18	19	20	21	22	23	24
1107235			1957387									
1107238			1957651	1935314	*1467							
1107239			1957652	"	"							
1107246			1958451	1935706	"							
1107252	1927848	1927850	1930321	1926619	*1119793	1926647			1927468		1926607	1926645
1107253			1959320	1935706	*1467							
1107254			1959196									
1107255			1959330									
1107256			1959353									
1107257			1959352									
1107258			1959406	1935314	*1114226							
1107261			1946175									
1107262			1959404	1935706	*1467							
1107263			1959426									
1107265			1959574	1935706	*1467							
1107276			1960942									
1107283			1946155	1935314	*1467							
1107296			1962641	"	"							
1107309	1928022	1928023	1962940	1926619	*1118806	1944767	1912448	1927033	1938680		1859742	1929127
1107322			1963817									
1107327			1963640									
1107328			"									
1107338			1935805									
1107358			1938304	1935314	*1114226							
1107366			1963640									

*For parts see Magnetic Switch—Group 4.

*For parts see Switch—Group 103-B.

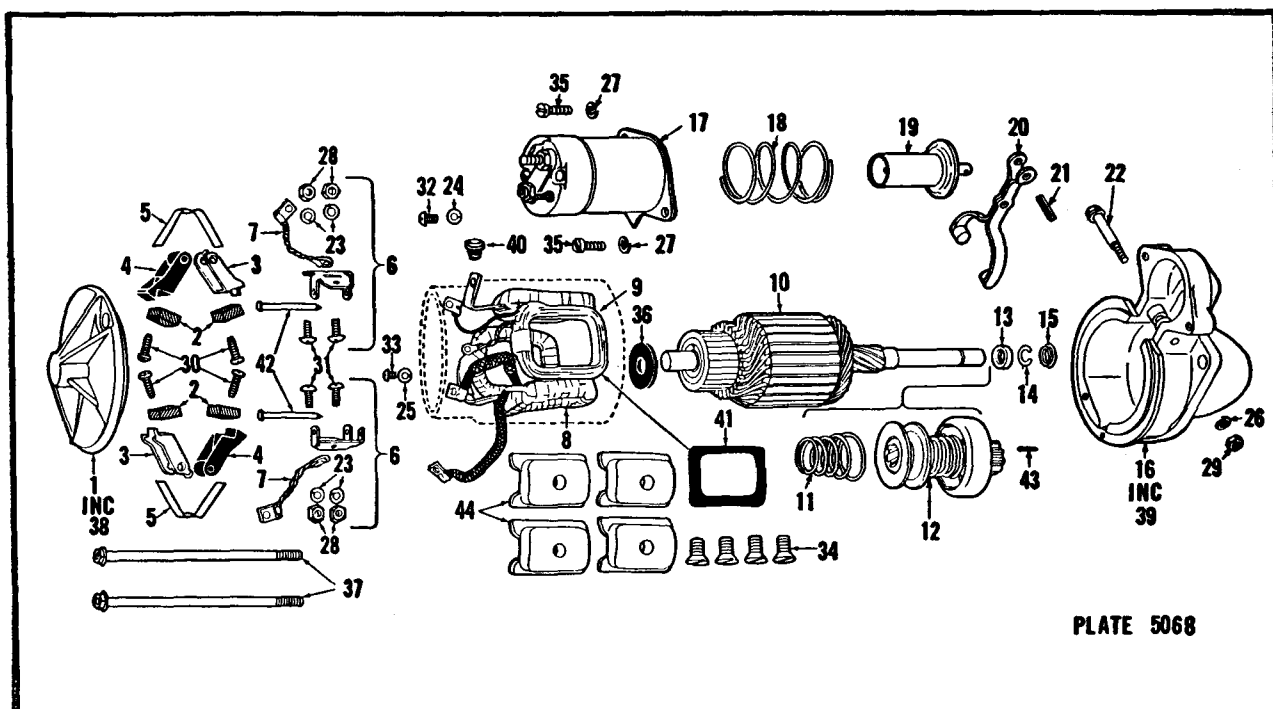
MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
25	Lock Washer—Brush Holder Support Screw.....	453435	1107235-9; 46; 54-5-8; 61-2-3; 76; 96; 309; 22-7-8; 38; 58-66
—	Lock Washer—Center Bearing Screw.....	1962276	1107235-8-9; 46; 53-4-5-6-7-8; 61-3-5; 76; 83; 96; 309; 22; 38; 58
26	Lock Washer—Field Connector to Switch Attach.....	9421424	1107309
26	Lock Washer—Field Connector to Switch Attach.....	9421425	1107283; 96
27	Lock Washer—Field Lead Screw—To Connector or Stud.....	453435	1107235-8-9; 46; 52-3-4-5-6-7-8; 61-3-5; 76; 83; 96; 309; 22-7-8; 38; 58; 66
29	Lock Washer—Link Attaching Screw.....	453435	1107309
30	Lock Washer—Shift Lever Stud.....	9421425	1107252; 309
—	Lock Washer—Terminal Stud.....	9421424	1107235; 54-5-6-7; 61-3; 76; 322-7-8; 38; 66
NUTS			
33	Nut—Brush Holder Support Screw.....	120361	1107235-8-9; 46; 52-3-4-5-6-7-8; 61-2-3-5; 76; 83; 96; 309; 22-7-8; 38; 58; 66
34	Nut—Field Connector to Switch Attaching.....	134566	1107283; 96
34	Nut—Field Connector to Switch Connector.....	1926640	1107309
35	Nut—Shift Lever Stud.....	805258	1107252; 309
—	Nut—Terminal Stud.....	134556	1107235; 54-5-6-7; 61-3; 76; 322-7-8; 38; 66
SCREWS			
37	Screw—Insul. Brush Attaching.....	1967747	All
37	Screw—Ground Brush Attaching.....	443527	All
38	Screw—Brush Holder Support Attaching.....	274738	1107235-8-9; 46; 52-3-4-5-6-7-8; 61-2-3-5; 76; 83; 96; 309; 22-7-8; 38; 58; 66
—	Screw—Center Bearing Attaching.....	132900	1107235-8-9; 46; 53-4-5-6-7; 61-3-5; 76; 83; 96; 309; 22; 38; 58
39	Screw—Field Lead Attaching—To Connector or Stud.....	453468	1107276; 83; 96; 309-22-7-8; 38; 58; 66
39	Screw—Field Lead Attaching—To Connector or Stud.....	453478	1107235-8-9; 46; 52-3-4-5-6-7-8; 61-2-3-5
41	Screw—Link Attaching.....	453339	1107309
42	Screw—Pole Shoe.....	1913100	1107276; 83; 358; 66
42	Screw—Pole Shoe.....	1913960	1107235-8-9; 46; 52-3-4-5-6-7-8; 61-2-3-5; 83; 96; 309; 22-7-8; 38
43	Screw—Switch Attaching.....	1917084	1107238-9; 46; 52-3-8; 62-5; 83; 96; 309; 58
WASHERS			
—	Washer—Between Center Brg. & Drive.....	821453	1107309
—	Washer—Brake—C.E.....	818265	1107252
—	Washer—Insulation—Terminal Stud—(Outside).....	1961387	1107235; 55-7; 61-3; 76; 322-7-8; 38; 66
—	Washer—Insulation—Terminal Stud—(Outside).....	1881867	1107254-5-6
—	Washer—Insulation—Terminal Stud—(Inside).....	1939447	1107235; 54-5-6-7; 61-3; 76; 322
—	Washer—Ins. Terminal Stud (3/4) Square Hole.....	1961386	1107235; 57; 61-3-6; 76; 327-8; 38
—	Washer—Plain—Field Terminal Stud.....	812622	1107235; 54-5; 61-3
—	Washer—Plain—Terminal Stud.....	1914592	1107235; 76; 322-7-8; 38; 66
—	Washer—Plain—Terminal Stud.....	1945424	1107256-7; 338
—	Washer—Plain—Terminal Stud (3/4 O.D.).....	1903092	1107254-5-6-7; 61-3
—	Washer—Insul.—Terminal Stud (3/4 O.D.).....	805613	1107235; 57; 61-3; 76; 322-7-8; 66
—	Washer—Space—D.E. (.062x.626x1.062).....	809815	1107254-5-6-7; 76; 358
—	Washer—Space—D.E. (3/4x.626x1.062).....	1849774	1107254-5-6-7; 76; 358
—	Washer—Space—D.E. (.563x1 1/4x1 1/4).....	1914842	1107254-5-6-7; 76; 366
44	Washer—Space—C.E.....	1914842	1107235-8-9; 46; 53-4-5-6-7-8; 62-5; 76; 83; 96; 309; 22-7-8; 38; 66
44	Washer—Space—C.E.....	1911232	1107261
46	Washer—Thrust—D.E.....	1853917	1107235-8-9; 46; 53-8; 61-2-5; 96; 322-7-8; 38; 66
MISCELLANEOUS			
47	BOLT—Thru.....	1939970	1107235-8-9; 46; 52-5-7-8; 62-3-5; 76; 83; 96; 309; 22-7-8; 38; 58; 66
47	BOLT—Thru.....	1941070	1107253-4-6; 61
—	BUSHING—Center Bearing.....	1838670	1107235-8; 53; 63; 76; 83; 338
—	BUSHING—Center Bearing.....	820148	1107254-5-6-7; 65; 309; 58
—	BUSHING—Center Bearing.....	1867149	1107261
—	BUSHING—Center Bearing.....	1962606	1107296; 322
—	BUSHING—Center Bearing Plate.....	1880471	1107246
48	BUSHING—C.E.....	1872678	1107253-4-6; 61
49	BUSHING—D.E.....	810620	1107235-8; 46; 55-8; 61-2-5; 76; 83; 96; 322-7-8; 38; 58; 66

MINOR PARTS SECTION

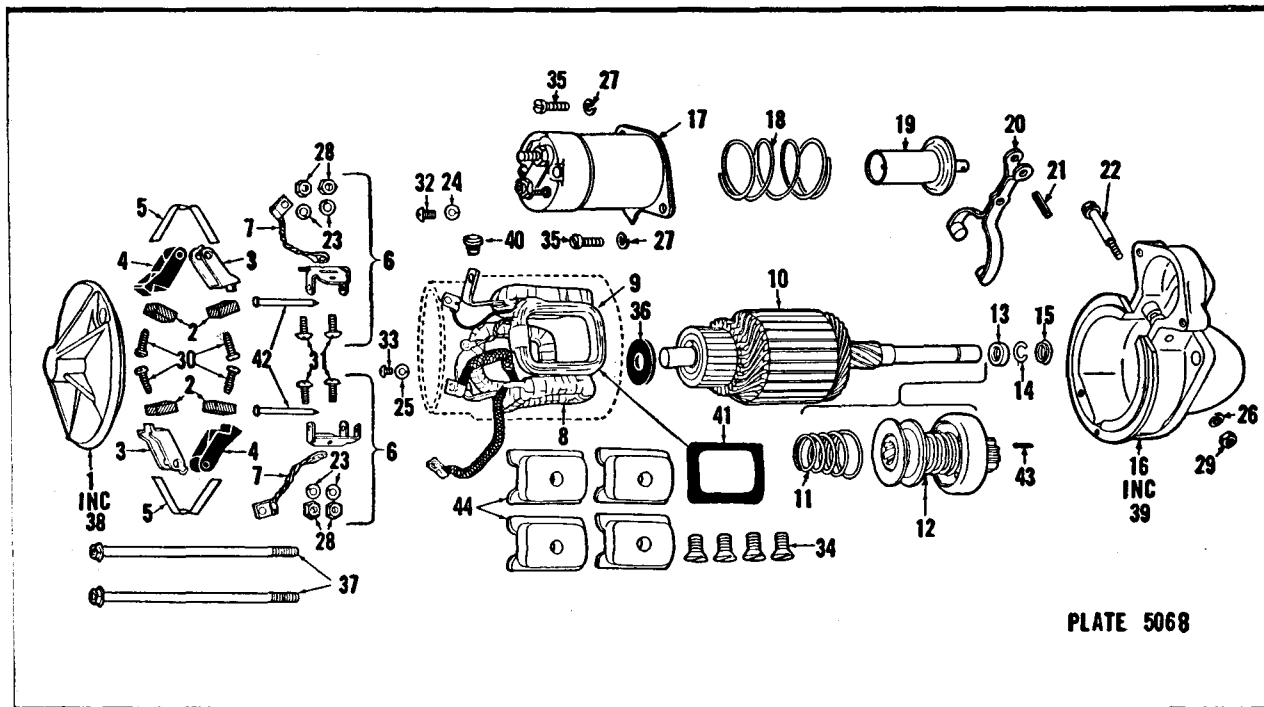
Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
49	BUSHING—D.E.	826462	1107252-7
49	BUSHING—D.E.	1839345	1107239; 54-6
49	BUSHING—D.E.	1923907	1107263; 309
49	BUSHING—D.E.	1872678	1107253
—	BUSHING—Terminal Stud (1/4 O.D.) Square.	1956245	1107327-8; 38
—	GASKET—Center Bearing.	1925479	1107261-3
—	GASKET—Between Center Bearing & Drive	1867151	1107239
—	GASKET—Between Center Bearing & Drive	1959642	1107261
—	GASKET—Between Center Bearing to Drive	1962603	1107296; 322
52	GROMMET—In Field Frame.	1926604	1107238-9; 46; 52-3-8; 62-5; 83; 96; 309; 58
53	INSULATOR—Field Coil	1927853	1107235-8-9; 46; 52-7-8; 61-2-5; 96; 309; 27-8; 58; 66
55	KEY—Woodruff	124546	1107235-8-9; 46; 53-4-5-6-7-8; 61-2-3-5; 76; 83; 96; 322; 38; 58
—	OILER—D.E.	1868788	1107253
—	Oil SEAL—Center Bearing.	1909851	1107239
—	Oil SEAL—Center Bearing.	1937310	1107261; 96; 322
—	Oil SEAL—Center Bearing.	1947777	1107246
56	PIN—Brush Holder.	1938058	1107235-8-9; 46; 53-4-5-6-7-8; 61-2-3-5; 76; 83; 96; 309; 22-7-8; 38; 58; 66
59	PIN—Attaching—To Shift Lever.	1883305	1107252; 309
57	PIN—Cotter—Shift Lever.	112726	1107252; 309
—	PIN—Dowel—C.E.	809593	1107254
58	PIN—Dowel—D.E.	809593	1107235-8-9; 46; 52-3-4-5-6-7-8; 61-2-3-5; 76; 83; 96; 309; 22-7-8; 38; 58; 66
—	PIN—"Spiral" on Armature Shaft.	1963637	1107327-8; 38; 58
—	PLATE—Center Bearing.	1960002	1107261
—	PLATE—Center Bearing.	1838667	1107235-8; 53-8; 63; 76; 83; 338
—	PLATE—Center Bearing.	820149	1107254-5-6-7; 65; 309; 58
—	PLATE—Center Bearing.	1958453	1107246
—	PLATE—Center Bearing.	1880469	1107239
—	PLATE—Center Bearing.	1962602	1107296; 322
—	PLUG—Expansion—C.E.	810819	1107253-4-6; 61
—	PLUG—Pipe—C.E.	453465	1107254-6; 61
—	PLUG—Pipe—D.E.	453465	1107239; 53-4-6-7; 96
60	SHOE—Pole.	1931129	1107235-8-9; 46; 52-3-4-5-6-7-8; 61-2-3-5; 83; 96; 309; 22-7; 38; 58; 66
—	SUPPORT—Spring—Shift Lever.	1835998	1107309
—	Terminal STUD.	1939446	1107254-5-6; 322
—	Terminal STUD.	1956246	1107235-8; 57; 61-3; 76; 327-8; 66
—	WICK—C.E.	1919851	1107246; 54-6; 61
—	WICK—D.E.	1919851	1107253
—	WICK—D.E.	1916439	1107239; 54-6-7; 96



Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Frame C.E.	Brush	Holder Ground	Holder Insul.	Spring Brush	Support Package	Lead Ground	Coil Assembly	Coil Shunt	Armature	Spring Assist
	1	2	3	4	5	6	7	8	9	10	11
1107270.....	1928966	1906945	1940477	1926618	1926622	1928015	1926605	1935128	1935131	1932185	1932209
1107271.....	"	"	"	"	"	"	"	1942870	1935131	1943816	"
1107272.....	"	"	"	"	"	"	"	1949332	1952304	1941888	"
1107273.....	"	"	"	"	"	"	"	1967968	1955937	1951002	"
1107274.....	"	"	"	"	"	"	"	1935128	1935131	1955937	"
1107275.....	"	"	"	"	"	"	"	1942870	"	1947353	"
1107277.....	"	"	"	"	"	"	"	1968775	"	1947726	1951002
1107279.....	1940385	"	"	"	"	"	"	1935128	1935131	1961430	"
1107280.....	1928966	"	"	"	"	"	"	"	"	1938178	"
1107282.....	"	"	"	"	"	"	"	"	"	1935851	1932209
1107284.....	"	"	"	"	"	"	"	"	"	"	"
1107285.....	"	"	"	"	"	"	"	1942870	1935131	1943816	"
1107286.....	"	"	"	"	"	"	"	1949332	1952304	1940624	"
1107289.....	"	"	"	"	"	"	"	"	"	"	"
1107290.....	"	"	"	"	"	"	"	1967968	"	1950307	"
1107291.....	"	"	"	"	"	"	"	"	"	1938178	1938171
1107292.....	"	"	"	"	"	"	"	"	"	1950307	"
1107293.....	"	"	"	"	"	"	"	1935128	1935131	1955937	"
1107294.....	"	"	"	"	"	"	"	1949332	1952304	1940624	"
1107295.....	"	"	"	"	"	"	"	1967968	"	1950307	"
1107297.....	1940385	"	"	"	"	"	"	1935128	1935131	1961430	"
1107298.....	1928966	"	"	"	"	"	"	"	1935131	1955937	"
1107299.....	"	"	"	"	"	"	"	1949332	1952304	1940624	"
1107300.....	"	"	"	"	"	"	"	1967968	"	1958949	"

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Illustrations are of Typical Parts only. For Parts not illustrated or in columns see Minor Parts Section.

Model	Drive Assembly	Collar — Stop	Ring — Retainer	Collar — Thrust	Housing — Drive	Switch	Spring — Plunger	Plunger	Lever — Shift	Pin — Lever	Stud — Lever
	12	13	14	15	16	17	18	19	20	21	22
1107270.....	†1932188	1927849	1927848	1927850	1957035	○1119798	1958679	1941113	1951567	455106	1932197
1107271.....	†1943600	"	"	"	1955621	□1114356	"	"	"	"	"
1107272.....	†1932188	"	"	"	1951013	□	"	"	"	"	"
1107273.....	†1954842	"	"	"	1970297	□	"	"	"	"	"
1107274.....	†	"	"	"	"	□	"	"	"	"	"
1107275.....	†1939109	1928021	1928022	1928023	1961176	□	"	"	"	"	1814529
1107277.....	†1947727	1927849	1927848	1927850	1959543	□	"	"	"	"	1932197
1107279.....	†1932188	"	"	"	1961432	□	"	"	"	"	"
1107280.....	†1946220	1928021	1928022	1928023	1958730	□	"	"	"	"	"
1107282.....	†1935853	1927849	1927848	1927850	1961943	□	"	"	"	"	"
1107284.....	†	"	"	"	1961774	□	"	"	"	"	"
1107285.....	†1943600	"	"	"	"	□	"	"	"	"	"
1107286.....	†1954842	"	"	"	1970297	□	"	"	"	"	"
1107289.....	†	"	"	"	1964504	□	"	"	"	"	"
1107290.....	†1968355	1928021	1928022	1928023	801290	□	"	"	"	"	"
1107291.....	†	"	"	"	1954446	□	"	"	"	"	"
1107292.....	†1950057	"	"	"	1950306	□	"	"	"	"	"
1107293.....	†1954842	1927849	1927848	1927850	1969156	○1114334	1958679	"	"	"	1945804
1107294.....	†	"	"	"	1969156	○1114335	"	"	"	"	"
1107295.....	†1950057	1928021	1928022	1928023	1962599	□1114356	1958679	"	"	"	1814529
1107297.....	†1932188	1927849	1927848	1927850	1962609	□1114356	"	"	"	"	1932197
1107298.....	†1954842	"	"	"	1969156	○1114341	1958679	"	"	"	1945804
1107299.....	†	"	"	"	"	○1114335	"	"	"	"	"
1107300.....	†1968355	1928021	1928022	1928023	1966590	□1114356	1958679	"	"	"	1932197

†For parts see Motor Drive—Group 4.

○For parts see Switch—Group 103-C.

▲For parts see Switch—Group 103-D.

□For Switch Components use Part No. of Switch on Equipment.

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MINOR PARTS SECTION

NOTE: Most screws, bolts, nuts, lock washers, woodruff keys, and cotter pins are Standard Hardware items and are not available from Delco-Remy. Refer to Standard Hardware sheets in catalog miscellaneous section for dimensions and description.

Illus. No.	Name	Part No.	Used on Models
LOCK WASHERS			
23	Lock Washer—Brush Holder Support Screw.....	453435	1107270-1-2-3-4-5-7-9; 80-2-4-5-9; 90-1-2-3-4-5-7-8-9; 300
—	Lock Washer—Center Bearing Screw.....	1962276	1107275-9; 90-2-5-7
24	Lock Washer—Field Lead Screw—To Switch.....	456319	1107270-1-2-3-4-5-7-9; 80-2-4-5-9; 90-1-2-3-4-5-7-8-9; 300
26	Lock Washer—Shift Lever Stud.....	9421424	1107270-1-2-3-4-7; 80-2-4-5-6-9; 90-1-2; 300
26	Lock Washer—Shift Lever Stud.....	^Δ 1953479	1107270-5; 95-7
27	Lock Washer—Switch Attaching Screw.....	9421423	1107270-1-2-3-4-5-7-9; 80-2-4-5-6-9; 90-1-2-3-4-5-7-8-9; 300
NUTS			
28	Nut—Brush Holder Support Screw.....	120361	1107270-1-2-3-4-5-7-9; 80-2-4-5-6-9; 90-1-2-3-4-5-7-8-9; 300
29	Nut—Shift Lever Stud.....	^Δ 1926640	1107270-1-2-3-4-5-7-9; 80-2-4-5-6-9; 90-1-2-5-7; 300
SCREWS			
30	Screw—Isul. Brush Attaching.....	1967747	All
30	Screw—Ground Brush Attaching #8-32x $\frac{5}{8}$	443527	All
31	Screw—Brush Holder Support Attaching.....	274738	1107270-1-2-3-4-5-7-9; 80-2-4-5-6-9; 90-1-2-3-4-5-7-8-9; 300
—	Screw—Center Bearing Attaching.....	132900	1107275-9; 90-2-5-7
32	Screw—Field Lead Attaching—To Switch.....	1949653	1107270-1-2-3-4-5-7-9; 80-2-4-5-9; 90-1-2-5-7; 300
34	Screw—Pole Shoe ($\frac{1}{4}$ dia. head).....	1949503	1107300
34	Screw—Pole Shoe ($\frac{1}{4}$ dia. head).....	1913960	1107270-1-3-4-5-7-9; 80-2-4-5; 90-1-2-3-5-7-8; 300
34	Screw—Pole Shoe.....	1913100	1107272-8-9; 94-9
35	Screw—Switch Attaching.....	132255	1107270-1-2-3-4-5-7-9; 80-2-4-5-6-9; 90-1-2-3-4-5-7-8-9; 300
WASHERS			
—	Washer—Between Center Bearing and Motor Drive.....	821453	1107275-9; 90-2-5-7
36	Washer—Brake—C.E. (Leather).....	818265	1107270-1-2-3-4-7; 80-2-4-5-6-9; 91-3-4-8-9; 300
36	Washer—Brake—C.E.....	1914842	1107275-9; 90-2-5-7
MISCELLANEOUS			
37	BOLT—Thru.....	1939970	1107270-1-2-4-5-7; 80-2-4-5-9; 90-1-2-3-4-5-8-9; 300
37	BOLT—Thru.....	1941070	1107279; 97
37	BOLT—Thru.....	1941111	1107270-3; 86; 93-4
—	BOOT—Solenoid.....	1951156	1107279
—	BOOT—Solenoid.....	1951546	1107277; 82
—	BOOT—Solenoid.....	1962601	1107295-7
—	BUSHING—Center Bearing.....	820148	1107275; 92
—	BUSHING—Center Bearing.....	1962606	1107295-7
—	BUSHING—C.E.....	1872678	1107279; 97
39	BUSHING—D.E.....	1862383	1107279
39	BUSHING—D.E.....	1839345	1107275; 80; 91-2-5; 300
39	BUSHING—D.E.....	1923907	1107270-1-2-3-7; 82-4-5-9; 93-4-7-8-9
39	BUSHING—D.E.....	1959998	1107290
39	BUSHING—D.E.....	1932190	1107274; 86
—	GASKET—Between Switch & Housing.....	1952427	1107275; 90
—	GASKET—Center Bearing.....	1962603	1107295-7
40	GROMMET—In Field Frame.....	1965047	1107272; 86-9; 94-9
40	GROMMET—In Field Frame.....	1966391	1107270-1-3-4-5-7-9; 80-2-4-5; 90-1-2-3-5-7-8; 300
41	INSULATOR—Field Coil.....	1927853	1107270-1-3-4-5-7-9; 80-2-4-5; 90-1-2-3-5-7; 300
42	PIN—Brush Holder.....	1966923	1107270-1-2-3-4-5-7-9; 80-2-4-5-6-9; 90-1-2-3-4-5-7-8-9; 300
43	PIN—Dowel—D.E.....	809593	1107270-1-2-3-4-5-7-9; 80-2-4-5-6-9; 90-1-2-3-4-5-7-8-9; 300
—	PLATE—Center Bearing.....	820149	1107275; 90-2
—	PLATE—Center Bearing.....	1962602	1107295-7
—	PLATE—Center Bearing.....	1949556	1107279

^ΔLater production used Sealing Washer No. 1970988 and Hex Jam Lock Nut No. 9428056.

Parts not listed in this Catalog will not be sold separately.

MINOR PARTS SECTION

Illus. No.	Name	Part No.	Used on Models
	MISCELLANEOUS—Continued		
—	PLUG—Expansion—C.E.....	810819	1107279; 97
—	PLUG—Pipe—C.E.....	453465	1107297
—	PLUG—Pipe—C.E.....	1951874	1107279
—	PLUG—Pipe—D.E.....	453465	1107279; 90-7
—	RING—Retainer—Shaft Lever.....	9416878	1107293-4-8-9
—	SEAL—Center Bearing.....	1937310	1107295-7
—	SEAL—Center Bearing.....	1947538	1107279
44	SHOE—Pole.....	1931129	1107270-1-3-4-5-7-9; 80-2-4-5; 90-1-2-3-5-7-8; 300
44	SHOE—Pole.....	810601	1107272; 86-9; 94-9
—	WICK—C.E.....	1919851	1107279; 97
—	WICK—D.E.....	1916439	1107279; 90-7