

Parts Manual

3304 Engine Industrial

2B17737-Up (Engine)
5AA4699-Up (Generator)



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2B17737-Up (Engine)
5AA4699-Up (Generator)

MOTORES

Los Motores Caterpillar se identifican con NUMEROS DE SERIE y/o NUMEROS DE DISPOSICION. En algunos casos, NUMEROS DE MODIFICACION se usan también. Estos números están en la placa del número de serie del motor.

Los distribuidores Caterpillar necesitan estos números para determinar con qué componentes se armó el motor en la fábrica. Esto permite una identificación exacta de los números de pieza de repuesto.

COMO PEDIR REPUESTOS

Piezas de repuesto Caterpillar de calidad están disponibles de los distribuidores Caterpillar en todo el mundo. Sus existencias actualizadas incluyen todas las piezas normalmente requeridas para proteger su inversión en motores Caterpillar. Algunos distribuidores pueden tener juegos de reparación, componentes de intercambio o piezas remanufacturadas, para permitir la selección de la mejor alternativa de reparación de un caso en particular. Al pedir piezas de repuesto, especifique en su pedido la cantidad, el número de pieza, el nombre de la pieza y el número de serie. Si tiene duda del número de pieza, déle al distribuidor una descripción completa de la misma.

COMO USAR ESTE CATALOGO

Los Catálogos de Piezas Caterpillar tienen ilustraciones de los grupos o conjuntos que componen el motor. Estas ilustraciones muestran los componentes estándar y muchos de los accesorios disponibles para el motor.

Al frente de este catálogo se encuentra un índice de los números de piezas utilizadas más frecuentemente para el mantenimiento, que incluye descripción, cantidad necesaria y número de página. El índice alfabético, igualmente al frente de este catálogo, se debe usar para determinar el número de página donde se encuentran ilustraciones específicas. Dichas páginas identifican las piezas utilizables. Un índice numérico de piezas con el correspondiente número de página aparece al final de este catálogo.

Títulos

El título debajo de cada ilustración identifica el número de pieza y el nombre del grupo o del conjunto indicado. Los números de pieza de grupos se muestran para referencia. Su distribuidor Caterpillar puede ayudarle a identificar la disponibilidad de un grupo completo. Si se incluye más de una ilustración de cualquier grupo, el título identifica números de serie de los motores correspondientes a cada ilustración. En algunos casos no es posible determinar los números de serie de los motores correspondientes a las diferentes ilustraciones. En esos casos, el título identifica la ilustración como "Tipo 1", "Tipo 2", etc. Es necesario referirse al grupo o conjunto en sí para determinar cuál ilustración se debe utilizar. Los títulos proveen información adicional: los números de las páginas en que aparecen las ilustraciones de los subconjuntos, las cantidades utilizadas y demás información para ayudar al usuario a determinar las piezas necesarias.

Abreviaturas y símbolos

O.D.	Diámetro exterior
I.D.	Diámetro interior
A	No es pieza de este grupo
B	Utilizado según la demanda
C	Indica cambio
D	Se pide por metro
E	Se pide por centímetro
F	No se muestra
G	Se pide por pulgada
I	Ver "Hose Fabrication Guide"
M	Pieza métrica (Incluso tornillería)
R	Puede estar disponible como pieza remanufacturada
X	Puede ser posible el intercambio de Componentes Principales
Y	Ilustración separada
Z	No se suministra por separado

Letras de referencia de ilustraciones

Las ilustraciones contienen algunas veces letras de referencia (A, B, C, etc.) cuyo propósito es seguir el trayecto de líneas y mazos de cables de un punto a otro. También se utilizan para mostrar dónde volver a unir ilustraciones que se habían separado.

No. de Referencia

Los números en esta columna se refieren a los números en la ilustración. Para obtener información acerca de una pieza en la ilustración, determine primero el número de referencia y después refiérase al mismo número en la columna "No. de Referencia".

No. de Pieza

Estos números se utilizan para identificar piezas.

Cantidad

Las cantidades en esta columna indican el número de esa(s) pieza(s) utilizada(s).

Nombre de Pieza

La información en esta columna proporciona el nombre de la pieza, tamaño y cualesquiera otra información que ayude a identificar la pieza misma.

Nombres de Pieza sangrados

En cada ilustración hay una lista de piezas que identifica las piezas utilizables en la ilustración. Cuando el nombre de una pieza está sangrado en esta lista, significa que esta pieza forma parte de la pieza utilizable inmediatamente arriba.

NOTA:

Las continuas mejoras y adelantos en diseño podrían originar cambios a su motor que no se incluyan en esta publicación. Cada publicación es analizada y revisada para actualizar e incluir estos cambios en ediciones subsecuentes.

Cuando tenga alguna pregunta acerca de su producto Caterpillar o de esta publicación, consulte al distribuidor Caterpillar para obtener la información más reciente.

IDENTIFICAÇÃO DO MOTOR

Os motores Caterpillar são identificados pelos NÚMEROS DE SÉRIE e NÚMEROS DO ARRANJO. Em alguns casos são usados, também, NÚMEROS DE MODIFICAÇÃO. Esses números aparecem na placa de número de série montada no motor.

Os revendedores Caterpillar necessitam desses números para determinar quais componentes foram originalmente incluídos no motor durante a montagem na fábrica. Isso permite uma identificação precisa dos números de peça de reposição.

COMO OBTER PEÇAS

As Peças de Reposição de Qualidade Caterpillar estão disponíveis nos revendedores Caterpillar no mundo inteiro. Seus estoques de peças são atualizados e incluem todas as peças normalmente necessárias para proteger seu investimento nos motores Caterpillar. Alguns revendedores podem ter jogos de reparo e peças de troca/remanufaturadas disponíveis, como uma opção. Ao fazer um pedido de peças, especifique a quantidade, o nome e número de peça, o número de série, o número do arranjo e número de modificação do motor a que as peças se destinam.

COMO USAR O MANUAL DE PEÇAS

Os Manuais de Peças Caterpillar incluem ilustrações dos grupos ou conjuntos que compõem o motor. Essas ilustrações mostram os componentes padrão e muitos dos acessórios disponíveis para o motor.

O índice de peças de manutenção localizado na frente do manual indica os números das peças mais utilizadas com a descrição, quantidade, localização de uso e o número de página. O índice alfabético, no início do catálogo, deve ser usado para determinar o número da página em que se encontra determinada ilustração. Consultando tais páginas, você identificará cada uma das peças disponíveis, individualmente. Existe no fim do livro um índice numérico de cada número de peça e o(s) número(s) correspondente(s) da(s) página(s).

Legendas

A legenda de cada ilustração identifica o número da peça e o nome do grupo ou do conjunto mostrado. Os números de peças para grupos são indicados para fins de referência. O seu Revendedor Caterpillar pode fornecer assistência para identificar a disponibilidade de um grupo completo. Se for incluída mais de uma ilustração para qualquer grupo, a legenda indicará os números de série do motor específico a que cada ilustração se aplica. Em alguns casos, não é possível determinar os números de série do motor específico a que as diferentes ilustrações se aplicam. Em tais casos, a legenda identifica a ilustração como "Tipo 1", "Tipo 2", etc. Será, então, necessário referir-se ao conjunto ou grupo real para determinar qual ilustração deverá ser usada. As legendas fornecem informações adicionais, tais como: números das páginas onde são mostradas as ilustrações de subconjuntos, informações referentes às quantidades usadas e outras informações que se destinam a auxiliar o usuário a determinar as peças necessárias.

Abreviaturas e Símbolos

O.D.	"Outside Diameter" (Diâmetro Externo)
I.D.	"Inside Diameter" (Diâmetro Interno)
A	Não faz parte deste grupo
B	Use conforme necessário
C	Indica modificação
D	Vendido por metro
E	Vendido por centímetro
F	Não mostrado
G	Vendido por polegada
I	Veja o "Guia de Fabricação de Mangueiras" (Hose Fabrication Guide)
M	Peça métrica (inclusive fixadores)
R	Peça remanufaturada. Pode estar disponível. Consulte o seu Revendedor Caterpillar.
X	Intercambio de componentes principais pode estar disponível. Consulte o seu Revendedor Cat.
Y	Ilustração separada.
Z	Não disponível separadamente

Letras de Referência nas Ilustrações

Quando necessário, as ilustrações contêm letras de referência (A, B, C, etc.) que são utilizados para seguir tubulações e cabos elétricos de um ponto para um outro. Também foram utilizados para indicar onde se pode reconectar as ilustrações que foram separadas.

Ref No (Número de Referência)

Os números indicados nesta coluna se referem aos números mostrados na ilustração. Para identificar qualquer item dentro da ilustração, primeiro determine seu No. de Ref., então refere ao mesmo número na coluna para informação referente à peça.

Part Number (Número de Peça)

Tais números são usados para identificar as peças.

Qty (Quantidade)

As quantidades indicadas nesta coluna indicam o número de uma determinada peça utilizada.

Part Name (Nome de Peça)

A informação contida nesta coluna proporciona o nome da peça tanto quanto informação adicional tal como a dimensão, que ajuda identificar a peça.

Nomes de Peças Desalinhados

Cada ilustração apresenta uma lista de peças que identifica cada peça disponível na ilustração. Quando um nome de peça está desalinhado na lista, significa que tal item é disponível e faz parte do item disponível anterior.

Nota: Os contínuos aperfeiçoamentos e avanços no produto do produto podem ocasionar modificações em seu motor, que ainda não estejam incluídas nesta publicação. Cada publicação é revisada e corrigida, conforme necessário, para atualizar e incluir essas modificações nas edições mais recentes.

Sempre que surgir uma questão concernente ao seu produto Caterpillar ou a esta publicação, consulte o seu revendedor Caterpillar quanto às mais recentes informações disponíveis.

MOTORKENNZEICHNUNG

Cat-Motoren sind mit SERIAL NUMBERS und ARRANGEMENT NUMBERS (Serien-Nr. und Ausrüstungs-Nr.) gekennzeichnet. In einigen Fällen werden auch MODIFICATION NUMBERS verwendet. Die Nummern befinden sich auf dem Seriennummernschild am Motor.

Die Cat-Händler benötigen alle genannten Nummern, um feststellen zu können, welche Baugruppen bei der Montage des Motors im Werk eingebaut wurden. Nur mit Hilfe dieser Angaben lassen sich die Bestellnummern der benötigten Ersatzteile genau bestimmen.

BESTELLEN VON ERSATZTEILEN

Original-Cat-Ersatzteile können bei den Cat-Händlern überall auf der Welt bestellt werden. Ihren umfangreichen Lager enthalten normalerweise alle Teile, die Sie für Ihren Cat-Motor benötigen. Einige Händler bieten Reparatursätze, Austausch- oder werküberholte Teile an, so daß Sie die Auswahl unter verschiedenen Reparaturmöglichkeiten treffen können. Ihre Bestellung muß folgende Angaben enthalten: Anzahl der benötigten Teile, Bestellnummer, Bezeichnung des Teils; Serien-Nr., Ausrüstungs-Nr. und Änderungs-Nr. des Motors, für den die Teile benötigt werden. Wenn Sie Zweifel hinsichtlich der richtigen Bestell-Nr. haben, geben Sie dem Händler eine möglichst genaue Beschreibung des benötigten Teils.

HINWEISE ZUR BENUTZUNG DES PARTS BOOKS

Die Cat-Parts Books enthalten Zeichnungen der Gruppen oder Teile des Motors. Gezeigt werden die Standardteile sowie verschiedenes Zubehör für die Geräte.

Anhand des Index vorn im Buch können Sie die Nummer der Seite heraussuchen, auf der sich die von Ihnen gesuchte Abbildung befindet. Beim Aufschlagen der betreffenden Seite können dann alle gesuchten Teile identifiziert werden. Hinten im Buch befindet sich ein numerischer Index, mit allen Bestell-Nr. und dem Hinweis auf die Seite, auf der sich die entsprechenden Zeichnungen befinden.

Bildunterschriften

Die Zeilen unter jeder Abbildung enthalten die Bestell-Nr. der gezeigten Baugruppen. Die Nummer wird nur als Referenz aufgeführt. Ihr Cat-Händler kann Ihnen sagen, ob eine Gruppe komplett lieferbar ist. Wenn für eine Gruppe mehrere Zeichnungen vorhanden sind, enthalten die Zeilen unter den Zeichnungen die Seriennummern, denen jede Zeichnung entspricht. In einigen Fällen ist es nicht möglich, die Serien-Nr. anzugeben, auf die sich die Zeichnungen beziehen. In diesem Fall wird lediglich "Typ 1", "Typ 2" usw. angegeben. Hier ist ein Hinweis auf die Baugruppe erforderlich, um anzuzeigen, welche Abbildung verwendet werden muß. Die Zeilen unter den Abbildungen enthalten ferner Angaben über die Seiten, auf denen sich Zeichnungen von Unterbaugruppen und Anzahl der benötigten Teile sowie andere Angaben befinden, die es dem Benutzer des Buchs erleichtern, die gewünschten Teile zu identifizieren.

Abkürzungen und Symbole

O.D.	Außendurchmesser
I.D.	Innendurchmesser
A	kein Teil dieser Gruppe
B	nach Bedarf verwenden
C	Hinweis auf eine Änderung
D	in Meter-Länge bestellen
E	in Zentimeter-Länge bestellen
F	nicht gezeigt
G	in Zoll-Länge bestellen
I	Siehe "Hose Fabrication Guide"
M	metrisches Teil (einschl. Befestigungsteilen)
R	werküberholtes Teil unter Umständen lieferbar
X	Austauschteil
Y	separate Abbildung
Z	nicht einzeln erhältlich

Referenzbuchstaben

Falls erforderlich sind in den Zeichnungen Referenzbuchstaben enthalten (z.B. A, B, C, usw.), die Leitungen und Kabelbäume von einem Punkt zum andern verfolgen. Außerdem geben sie die Stelle an, an der getrennte Zeichnungen fortgesetzt werden.

Ref No (Referenz-Nr.)

Die in dieser Spalte aufgeführten Nummern beziehen sich auf die in der Zeichnung befindlichen Nummern. Zum Identifizieren eines Teils in der Zeichnung zuerst dessen Referenz-Nr. feststellen und diese dann in der Spalte "Ref No" aufsuchen, um weitere Angaben zum gesuchten Teil zu erhalten.

Part Number (Bestell-Nr.)

Anhand dieser Nummern lassen sich die Teile identifizieren.

Qty (Anzahl)

Die Zahlen in dieser Spalte geben an, wieviele der entsprechenden Teile benötigt werden.

Part Name (Bezeichnung)

In dieser Spalte wird die Bezeichnung der betreffenden Teile zusammen mit zusätzlichen Informationen angegeben, z.B. Größe, die das Identifizieren erleichtern.

Eingerückte Bezeichnungen

In der zu jeder Abbildung gehörenden Ersatzteilliste sind manche Bezeichnungen eingerückt. Dadurch wird angezeigt, daß das entsprechende Teil zu dem gehört, unter dessen Bezeichnung es eingerückt ist.

ANMERKUNG:

Ständig vorgenommene Verbesserungen und Weiterentwicklungen an Ihrem Motor können Änderungen verursachen, die in der vorliegenden Ausgabe noch nicht berücksichtigt sind. Sie werden jedoch in später folgenden Ausgaben erscheinen.

Fragen zu Ihrem Cat-Motor oder diesem Ersatzteillbuch beantwortet Ihr Cat-Händler.

REMANUFACTURED COMPONENTS

As an option when making repairs consider Caterpillar Remanufactured Components. Components that are available through the Caterpillar Remanufactured Program are identified three ways in the parts book:

- with the letter R in the note field of the parts list
- with an R* at the beginning of the first line of the caption
- with an *R at the end of the first line of the caption

Typical components included in the Remanufacturing Program include:

**ALTERNATORS
CONNECTING RODS
CRANKSHAFTS - UNDERSIZE
CRANKSHAFTS - UPGRADE TO NEW
CYLINDER HEADS
ELECTRONIC CONTROL MODULES (ECM)
ELECTRONIC SENSORS
FUEL INJECTORS
FUEL NOZZLES
FUEL PUMPS
GOVERNORS
OIL PUMPS
PISTONS
SHORT BLOCKS
STARTERS
TURBOCHARGERS - COMPLETE
TURBOCHARGER CARTRIDGES
WATER PUMPS**

Caterpillar Remanufactured engines for many engine arrangements are also available.

SUPPLEMENTAL COOLANT ADDITIVE ELEMENTS

... Conveniently prevents corrosion, cavitation and erosion in cooling system

Customer Benefits:

Protects against cavitation, foam, corrosion, and scale build-up
 • Provides measured coolant conditioner

Description:

Supplemental coolant additive is now available in spin-on type elements for all diesel engines except 3500 and 3600 engines (use liquid only). The elements contain a dry corrosion inhibitor which dissolves in the coolant. The inhibitor protects against cavitation, corrosion, foam and scale, reducing and eliminating pitting of cylinder liner surfaces and cylinder blocks. This protection extends the life of cylinder liners, blocks and water pumps.

Two types of coolant additive elements are available, a precharge element and maintenance element. These elements contain a premeasured amount of inhibitor, which is distributed into the cooling system. When correctly used, the precharge element will keep the cooling system inhibitor at an acceptable level during the first maintenance interval after the system is filled with new coolant. Use precharge element only when not using Caterpillar Antifreeze, which contains conditioner. The maintenance element is used to keep the inhibitor at the correct level in the system after the first (precharge) maintenance interval. The test kit (8T5296) should be used to evaluate the concentration of the Caterpillar Supplemental Coolant Additive at each oil change. Normal coolant additive elements should be changed at every oil change interval, but periodic adjustments may be required for over or under additive concentration. The entire coolant system should be drained and flushed every two years or 3000 hours of operation.

Note: The coolant additive elements can be used with any ethylene or propylene glycol type antifreeze which meet ASTM D4985 Specification or have similar low additives which allow supplemental additive use.

Parts Needed:

Cooling System		Capacity	Base Assembly	Valve Assembly	Precharge Element	Maintenance Element	Maintenance Period (Hrs)
Gallons	Liters						
6-8	22-32		9N3668(1)	9N3666(2)	9N6123(1)	9N3717(1)	500
9-12	33-47		9N3668(1)	9N3666(2)	9N6123(1)	9N3718(1)	500
* 9-12	33-47		9Y3205(1)	9N3666(1)	7E6013(1)	7E6014(1)	250
13-16	48-62		9N3668(1)	9N3666(2)	9N3366(1)	9N3717(1)	250
17-22	63-85		9N3668(1)	9N3666(2)	9N3367(1)	9N3368(1)	250
22-30	86-115		9N3668(1)	9N3666(2)	9N3367(1)	9N3718(1)	250
31-43	116-165		9N3668(2)	9N3666(2)	9N3367(2)	9N3368(2)	250
or							
31-43	116-165		9N3668(1)	9N3666(2)	1W5518(1)	9N6123(1)	250
44-65	166-247		9N3668(2)	9N3666(2)	1W5518(2)	9N3718(1)	250

* 3176 Engines Only

MAINTENANCE PARTS

DESCRIPTION	PART NO.	QTY	WHERE USED	PAGE NO.
BATTERY	9G4250	4	BATTERY GP	211
BREATHER AS	2W9162	1	BREATHER GP	71
CAP AS-FILLER	6N2985	1	FILLER GP-OIL	68
CAP AS-OIL FILLER	5L2952	1	FILLER GP-OIL	67
CAP-RADIATOR	6L8617	1	RADIATOR GP	72
		1	RADIATOR GP	73
		1	RADIATOR GP	74
		1	TANK GP-EXPANSION	93
ELEMENT	8N9803	1	SEPARATOR GP-WATER	156
		1	SEPARATOR GP-WATER	157
ELEMENT AS	4L9851	1	AIR CLEANER GP	113
	8N0205	1	SEPARATOR GP-WATER	157
ELEMENT AS-COOLANT CONDITIONER	9N6123	1	FILTER GP-COOLANT	92
ELEMENT AS-COOLANT CONDITIONER	9N3368	1	COOLANT CONDITIONER GP	91
ELEMENT AS-FUEL FILTER	7W8910	1	FILTER GP-PRIMARY FUEL	155
ELEMENT AS-MAINTENANCE	9N3718	1	FILTER GP-COOLANT	92
ELEMENT AS-PRECHARGE	9N3366	1	COOLANT CONDITIONER GP	91
ELEMENT-FILTER	4B5949	2	TANK & BASE GP-FUEL	234
FILTER	4N5834	1	PUMP GP-WATER	80
		1	PUMP GP-WATER	81
		1	PUMP GP-WATER	82
FILTER AS-ENGINE OIL	1R0716	1	FILTER GP-ENGINE OIL	66
	1W3300	1	COOLER GP-FLTR BASE & ENG OIL	95
FILTER AS-OIL	1R0739	1	COOLER GP-FLTR BASE & ENG OIL	94
GASKET-COVER	8S1606	1	COVER GP-VALVE MECHANISM	24
LAMP-MINIATURE	3N5719	1	MODULE GP-PREALARM	265
REGULATOR-WATER TEMPERATURE	1118010	1	HOUSING & REGULATOR GP	105
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V-BELT SET (INCL 3 BELTS)	8L4526	1	PULLEY GP	31
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GASKET KITS AVAILABLE:

6V0605 CENTRAL & LOWER STRUCTURE
 6V2503 FRONT STRUCTURE
 6V4787 FUEL SYSTEM
 5P9102 OIL COOLER & LINES
 6V2900 REAR STRUCTURE
 5P8768 SINGLE CYLINDER HEAD
 6V4786 VALVE GRINDING
 5P9898 WATER PUMP

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1 3N2925 GAUGE GP-OIL LEVEL (DIPSTICK).....	68
1 2P9642 GEAR GP-FRONT TIMING.....	24
2 3N3892 GLOW PLUG GP.....	217
1 7N6427 GOVERNOR & FUEL INJECTION PUMP GP.....	133
1 8N2395 HOUSING GP-FLYWHEEL.....	13
1 2P9641 HOUSING GP-FRONT.....	25

311412 P

2W5900 ENGINE AR-PART 1 OF 2

Pc-NA 4000 FT Altitude & Above For Standby Generator Set
Operation Only, With High Compression Ratio (21:1) Pistons For
High Altitude Applications

ENGINE ARRANGEMENT

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1 8N3286 LIFTING GP.....	49
1 9N3273 LINES GP-DRAIN.....	155
1 2P6512 LINES GP-ENGINE OIL.....	65
1 7N3460 LINES GP-FUEL INJECTION.....	151
1 2W6779 LINES GP-WATER.....	88
1 2P6570 MANIFOLD GP-EXHAUST.....	109
1 3N2924 PAN GP-OIL.....	46
4 1W2467 PISTON & ROD GP.....	17
1 3N2884 PULLEY GP-CRANKSHAFT.....	42
1 2P1784 PUMP GP-ENGINE OIL.....	63
1 4N4314 PUMP GP-FUEL PRIMING.....	150
1 7N5909 PUMP GP-WATER.....	79
1 2P6224 SEAL GP-CRANKSHAFT.....	12
1 3N2883 SUPPORT GP-ENGINE.....	50
1 7N8024 VALVE MECHANISM GP.....	22

GASKET KITS AVAILABLE:

6V0605 CENTRAL & LOWER STRUCTURE
 6V7460 FRONT STRUCTURE
 6V2901 FUEL SYSTEM
 5P9102 OIL COOLER & LINES
 6V2900 REAR STRUCTURE
 5P8768 SINGLE CYLINDER HEAD
 6V2933 VALVE GRINDING
 6V4750 WATER PUMP

311412 P

2W5900 ENGINE AR-PART 2 OF 2

Pc-NA 4000 FT Altitude & Above For Standby Generator Set
 Operation Only, With High Compression Ratio (21:1) Pistons For
 High Altitude Applications

ENGINE ARRANGEMENT

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1 3N2886 ADAPTER GP-SEAL.....	12
1 5S6425 BALANCER GP.....	31
1 1P4244 BREATHER GP.....	71
1 2P6201 CAMSHAFT GP-SINGLE.....	18
1 7E3705 COOLER GP-FILTER BASE & ENGINE OIL.....	94
1 7N1088 COVER GP-CYLINDER BLOCK.....	11
1 2P6528 COVER GP-FRONT HOUSING.....	27
1 2P6514 COVER GP-VALVE MECHANISM.....	24
1 6N8080 CRANKSHAFT GP.....	11
1 7N8014 CYLINDER BLOCK GP.....	8
1 2W2034 CYLINDER HEAD GP.....	19
1 7N9534 FASTENER GP-CYLINDER HEAD.....	21
1 3N2887 FASTENER GP-FRONT HOUSING.....	26
1 2P6855 FILLER GP-OIL.....	68
1 7N3496 FLYWHEEL GP.....	15
1 1P2299 FILTER AS-FUEL	
1 3N2925 GAUGE GP-OIL LEVEL (DIPSTICK).....	68
1 2P9642 GEAR GP-FRONT TIMING.....	24
2 3N3892 GLOW PLUG GP.....	217
1 6N6210 GOVERNOR & FUEL INJECTION PUMP GP.....	132
1 8N2395 HOUSING GP-FLYWHEEL.....	13
1 2P9641 HOUSING GP-FRONT.....	25

475858 P

7W5765 ENGINE AR-PART 1 OF 2
Provides A Pc-NA Engine With Wet Manifold For
Underground Mining

ENGINE ARRANGEMENT

	PAGE
1 8N3286 LIFTING GP.....	49
1 9N3273 LINES GP-DRAIN.....	155
1 2P6512 LINES GP-ENGINE OIL.....	65
1 2W4803 LINES GP-FUEL INJECTION.....	152
1 4W4569 LINES GP-WATER.....	89
1 7W5979 MANIFOLD GP-WATER COOLED EXHAUST.....	110
1 4N7142 PAN GP-OIL.....	47
4 1W2467 PISTON & ROD GP.....	17
1 3N2884 PULLEY GP-CRANKSHAFT.....	42
1 2P1784 PUMP GP-ENGINE OIL.....	63
1 4N4314 PUMP GP-FUEL PRIMING.....	150
1 7N5909 PUMP GP-WATER.....	79
1 2P6224 SEAL GP-CRANKSHAFT.....	12
1 3N2883 SUPPORT GP-ENGINE.....	50
1 7N8024 VALVE MECHANISM GP.....	22

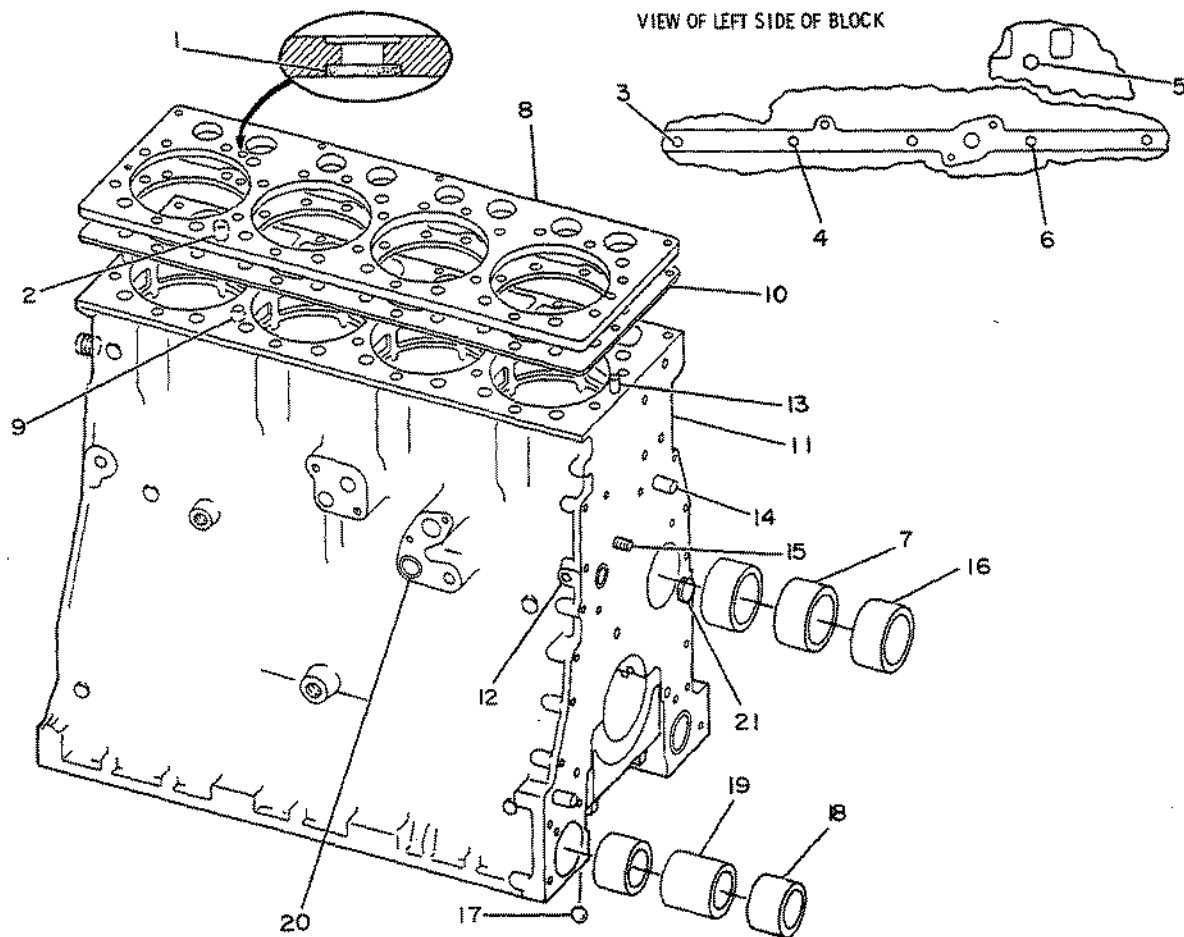
GASKET KITS AVAILABLE:

6V2935 CENTRAL & LOWER STRUCTURE
 6V7460 FRONT STRUCTURE
 6V4787 FUEL SYSTEM
 8T7040 OIL COOLER & LINES
 6V1550 REAR STRUCTURE
 5P8768 SINGLE CYLINDER HEAD
 8T7960 VALVE GRINDING
 6V4750 WATER PUMP

475858 P

7W5765 ENGINE AR-PART 2 OF 2
 Provides A Pc-NA Engine With Wet Manifold For
 Underground Mining

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	3S5496	1	SEAL-O-RING					
	2	1S9540	1	DOWEL					
	3	7H3171	1	PLUG-PIPE					
C	4	2B0858	3	PLUG-PIPE					
	5	8M9307	1	PLUG-DRAIN					
	6	6F7062	1	WASHER					
	7	5M6213	2	PLUG					
	8	7M4046	2	BEARING-SLEEVE					
	9	7N8021	1	PLATE-BLOCK					
C	10	5B7652	2	DOWEL					
	11	7W7544	1	GASKET-PLATE					
CY	12	7N6552	1	CYLINDER BLOCK AS					
	13	5M6214	1	PLUG-PIPE					
	14	8K1207	2	PIN-DOWEL					
	15	8B6349	2	DOWEL					
	16	5S8462	1	STUD					
	17	8N4110	1	BEARING-SLEEVE					
	18	4B9782	5	BALL					
	19	9Y2991	4	BEARING-SLEEVE					
	20	9Y2992	2	BEARING-SLEEVE					
C	21	4B5387	1	PLUG-CUP					
		4B3938	1	PLUG-CUP					

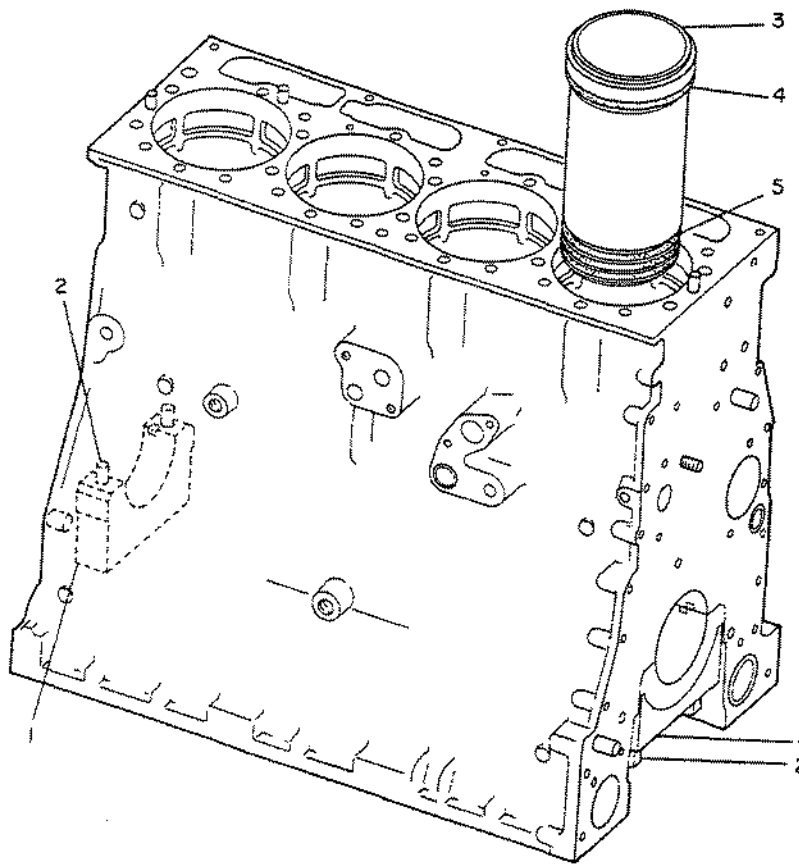
C-CHANGE FROM PREVIOUS TYPE
Y-SEPARATE ILLUSTRATION

B-488644 EP

1201

7N8014 CYLINDER BLOCK GP
7N6552-Page 9

BASIC ENGINE



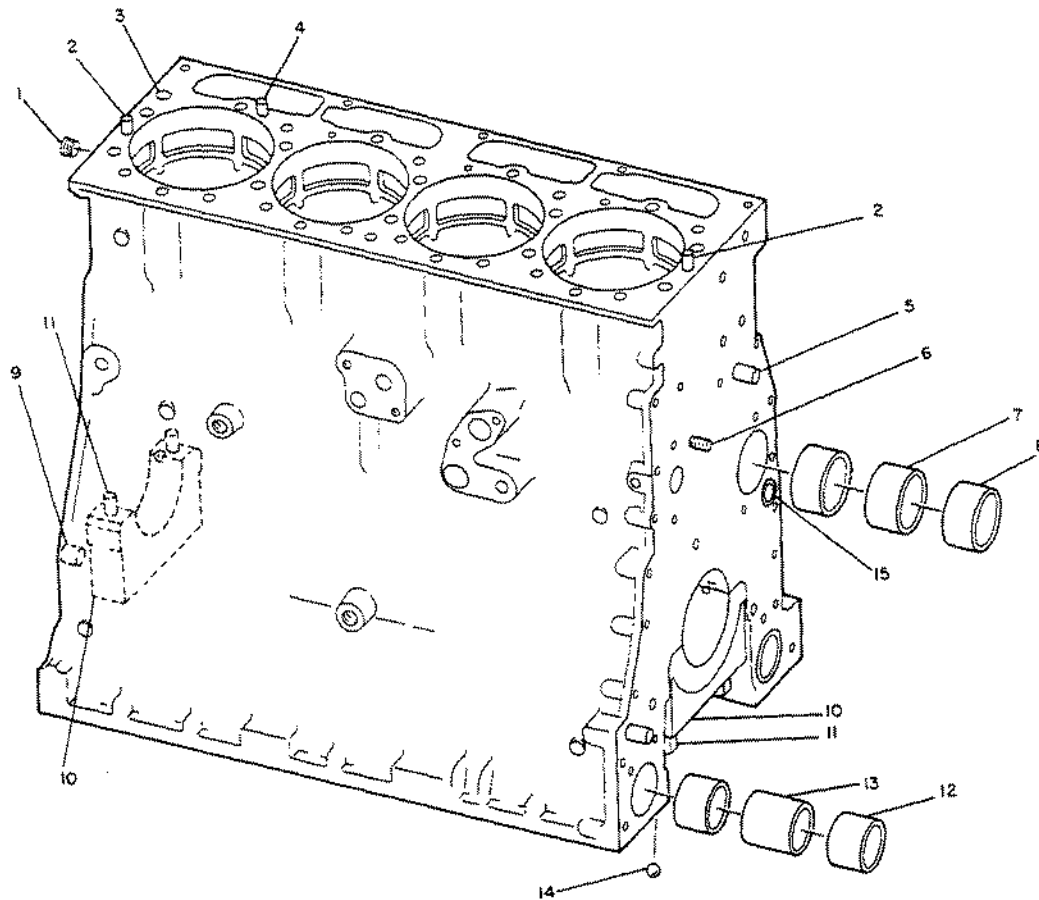
NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	6N8003	5	CAP-CRANKSHAFT BEARING					
	2	7S3224	10	BOLT					
		2S5658	10	WASHER-HARD					
	3	2P8889	4	LINER-CYLINDER					
	4	2W6134	4	BAND-FILLER					
	5	5S6670	12	SEAL-O-RING					

B-479941 EP

1216

7N6552 CYLINDER BLOCK AS
 Part Of 7N8014 Cylinder Block
 Field Replacement Order 1N3574-Page 10

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	3J6019	1	PLUG					
	2	8K1207	2	PIN-DOWEL					
	3	5B7652	2	DOWEL					
	4	159540	1	DOWEL					
	5	8B6349	2	DOWEL					
	6	5S8462	1	STUD					
	7	7M4046	2	BEARING-SLEEVE					
	8	8N4110	1	BEARING-SLEEVE					
	9	2A3798	2	DOWEL					
	10	6N8003	5	CAP-CRANKSHAFT BEARING					
	11	753224	10	BOLT					
		2S5658	10	WASHER-HARD					
	12	9Y2991	4	BEARING-SLEEVE					
	13	9Y2992	2	BEARING-SLEEVE					
	14	4B9782	5	BALL					
C	15	4B3938	1	PLUG-CUP					

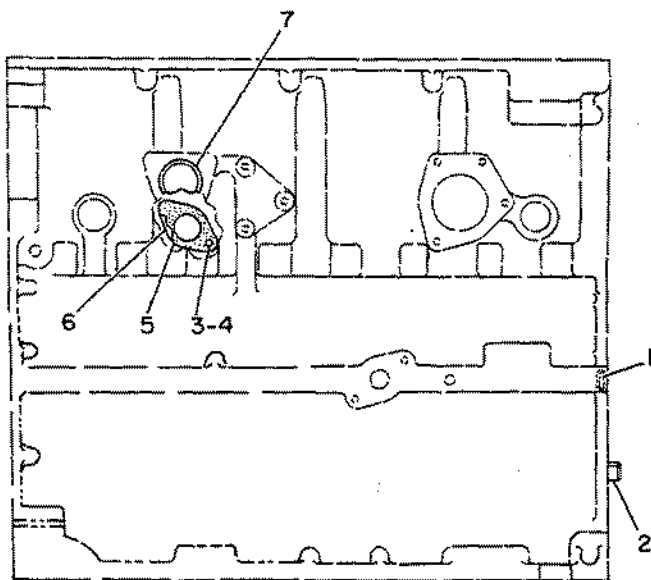
C-CHANGE FROM PREVIOUS TYPE

B-479977 EP

1201

1N3574 CYLINDER BLOCK GP*R
Field Replacement For 7N6552-Page 9

BASIC ENGINE



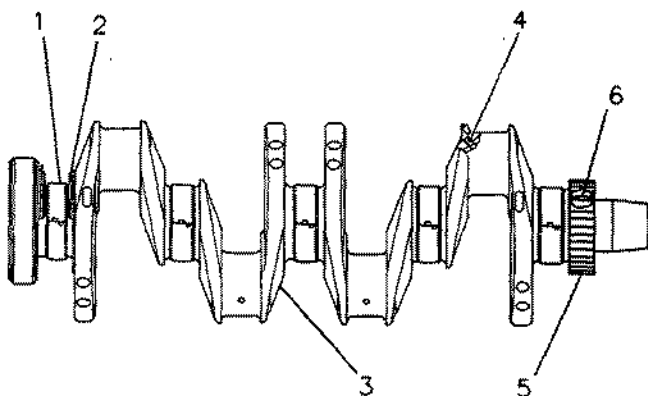
NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	4B3938	1	PLUG-CUP
	2	2A3798	2	DOWEL
C	3	OL1351	2	BOLT
	4	5M2894	2	WASHER
	5	4M2250	1	GASKET
C	6	5M1903	1	COVER
	7	9L7657	1	PLUG-CUP

C-CHANGE FROM PREVIOUS TYPE

B-315962 EP

1201

7N1088 COVER GP-CYLINDER BLOCK



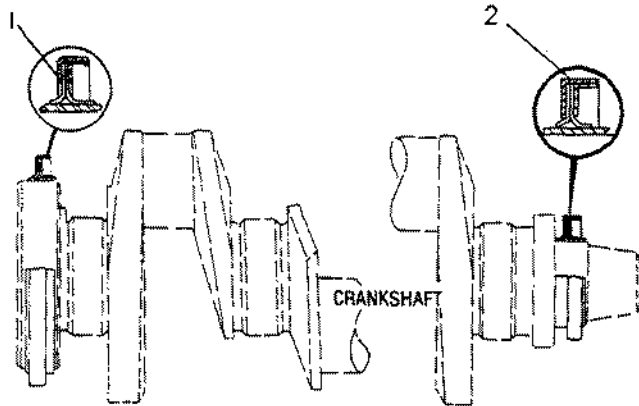
NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	4W5738	5	BEARING-MAIN
AB		8N8225		BEARING-MAIN .25MM US
AB		8N8226		BEARING-MAIN .51MM US
AB		8N8227		BEARING-MAIN .76MM US
AB		8N8228		BEARING-MAIN O STANDARD
AB		8N8229		BEARING-MAIN .25MM OS
AB		4P7305		BEARING-MAIN .51MM OS
AB		4P7306		BEARING-MAIN .76MM OS
	2	1003652	2	PLATE-THRUST
CR	3	2W7960	1	CRANKSHAFT AS
	4	9F2247	4	PLUG
	5	1W4405	1	GEAR-CRANKSHAFT (40 TEETH)
	6	5H2671	1	KEY-WOODRUFF

A-NOT PART OF THIS GROUP
B-USE AS REQUIRED
C-CHANGE FROM PREVIOUS TYPE
R-REMFG PART MAY BE AVAILABLE R-563293 EP

1202

6N8080 CRANKSHAFT GP

BASIC ENGINE



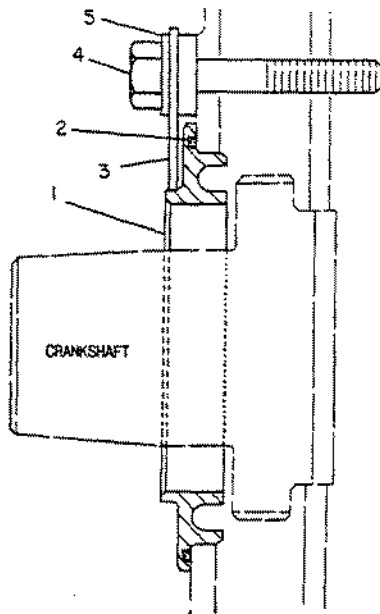
NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	4W0452	1	SEAL GP-CRANKSHAFT
	2	9Y9895	1	SEAL GP-CRANKSHAFT

C-CHANGE FROM PREVIOUS TYPE

R-490391 EP

1160

2P6224 SEAL GP-CRANKSHAFT



NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	1W4506	1	ADAPTER-SEAL
	2	2P1692	1	SEAL-O-RING
	3	2W9062	1	RETAINER AS
	4	0L1329	2	BOLT
	5	5P8245	2	WASHER

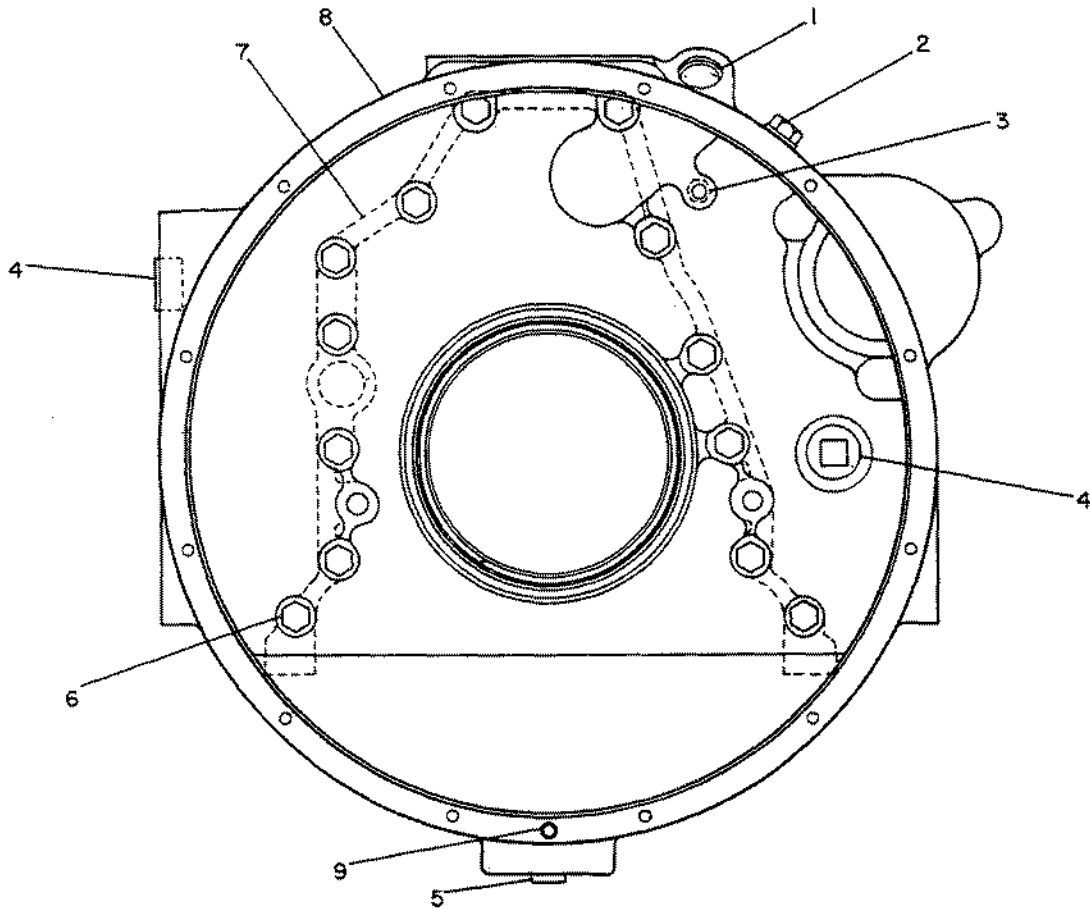
C-CHANGE FROM PREVIOUS TYPE

B-309519 EP

1160

3N2886 ADAPTER GP-SEAL

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
B	1	3B0645	1	PLUG-CUP					
	2	5F0304	1	PLUG-DRAIN					
		2A1162	1	GASKET					
	3	5M6213	1	PLUG					
	4	1B5170	2	PLUG-PIPE					
	5	1B5174	1	PLUG-PIPE					
	6	1A1460	13	BOLT					
	7	9H5921	1	GASKET-FLYWHEEL HOUSING					
B	8	7W9324	1	HOUSING-FLYWHEEL					
	9	8S0527	1	PLUG-CUP					

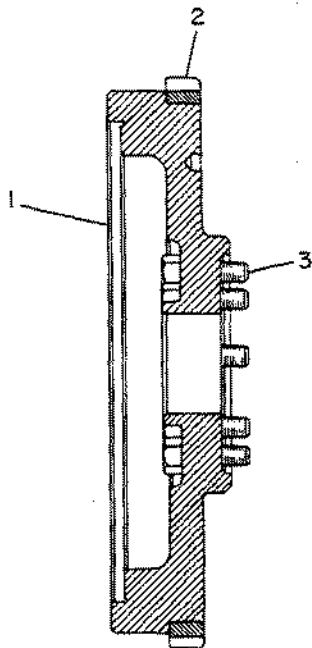
B-USE AS REQUIRED

B-514718 EP

1157

8N2395 HOUSING GP-FLYWHEEL

BASIC ENGINE



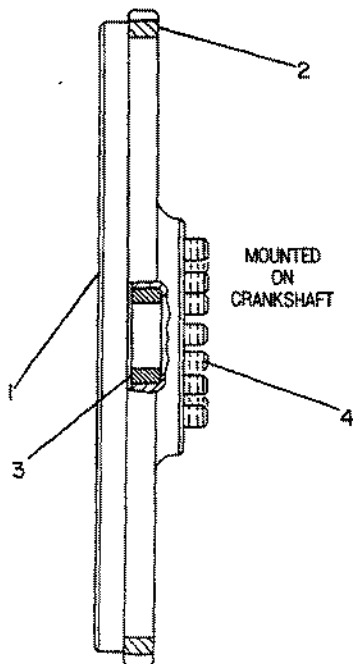
NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	6N5439	1	FLYWHEEL AS
	2	8L4864	1	GEAR (132 TEETH)
	3	5B0841	9	BOLT

C-CHANGE FROM PREVIOUS TYPE

B-217760 EP

1156

8L5077 FLYWHEEL GP
An Attachment



NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	5N5681	1	FLYWHEEL AS
	2	7N9146	1	GEAR (156 TEETH)
C	3	9N2570	1	BUSHING-TERMINAL
	4	5B0841	9	BOLT

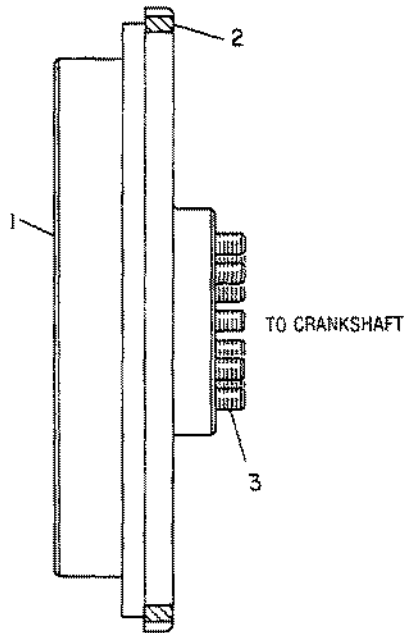
C-CHANGE FROM PREVIOUS TYPE

B-308513 EP

1156

5N5682 FLYWHEEL GP
For Use With SAE No.1 Flywheel Housing
An Attachment

BASIC ENGINE



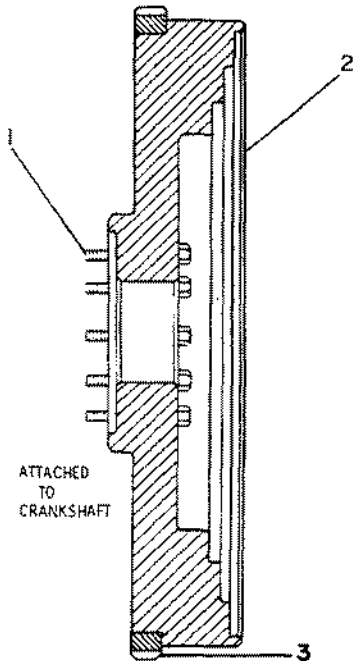
NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	2W4199	1	FLYWHEEL AS
C	2	7N9146	1	GEAR (156 TEETH)
C	3	OS1576	9	BOLT
C		2S5658	9	WASHER-HARD

C-CHANGE FROM PREVIOUS TYPE

B-315156 EP

1156

7N2275 FLYWHEEL GP
An Attachment



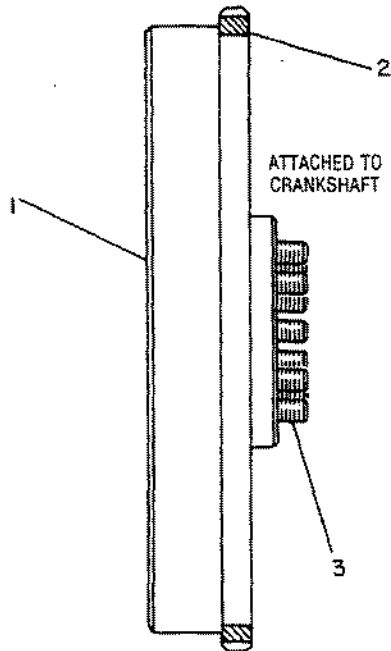
NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	OS1600	9	BOLT
	2	7N0749	1	FLYWHEEL AS
	3	7N9146	1	GEAR (156 TEETH)

B-514341 EP

1156

7N3496 FLYWHEEL GP

BASIC ENGINE

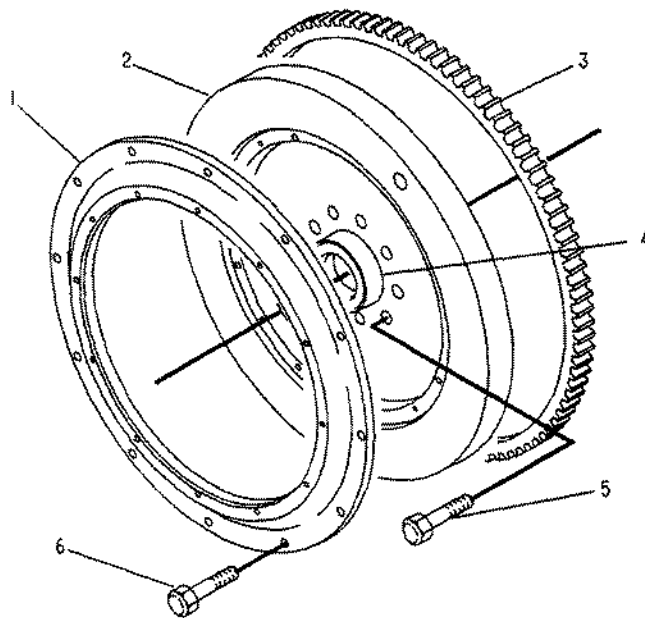


NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	7N0748	1	FLYWHEEL AS
	2	8L4860	1	GEAR-FLYWHEEL (156 TEETH)
	3	OS1577	9	BOLT

B-216853 EP

1156

7N3497 FLYWHEEL GP
An Attachment



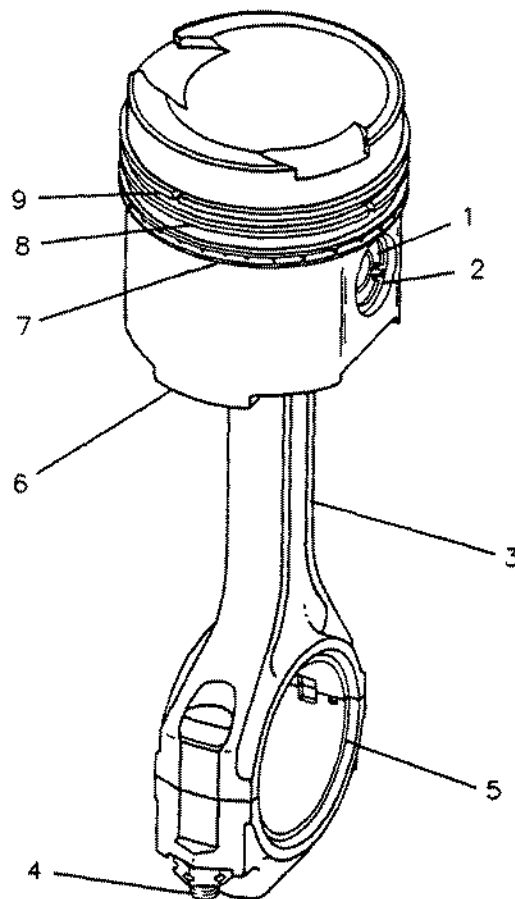
NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	5N8343	1	ADAPTER-FLYWHEEL HOUSING
	2	5N8347	1	FLYWHEEL AS
	3	7N9146	1	GEAR (156 TEETH)
	4	5N8348	1	BUSHING-TERMINAL
	5	OS1577	9	BOLT (CRANKSHAFT TO FLYWHEEL)
	6	4F8965	12	BOLT (TORQUE CONVERTER TO FLYWHEEL HOUSING)

A-300653 EP

1156

1W2773 FLYWHEEL GP
Adapts SAE No.1 Flywheel Housing To SAE No.3 Clark C270 Converter
An Attachment

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
R	1	7N9804	1	PIN-PISTON					
	2	9H4015	2	RETAINER-PIN					
	3	8N1984	1	ROD AS-CONNECTING					
		8N1985	1	BEARING-CONNECTING ROD					
	4	1P9956	2	BOLT-CONNECTING ROD					
		5S6348	2	NUT					
A	5	4W5739	1	BEARING-CONNECTING ROD					
A		8N8221	1	BEARING-CONNECTING ROD .254MM(.01IN)UNDER SIZE					
		8N8222	1	BEARING-CONNECTING ROD .508MM(.02IN)UNDER SIZE					
A		8N8223	1	BEARING-CONNECTING ROD .762MM(.03IN)UNDER SIZE					
	6	8N3185	1	PISTON GP					
		8N3184	1	BODY AS-PISTON					
	7	9S7788	1	RING-PISTON					
	8	5S6750	1	RING-PISTON					
	9	9S3029	1	RING-PISTON					
		9S3068	1	RING GP-PISTON CONSISTS OF COMPLETE SET OF RINGS FOR ONE PISTON					

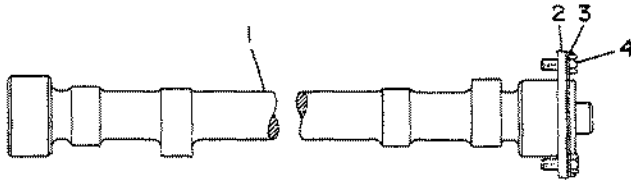
A-NOT PART OF THIS GROUP
R-REMFG PART MAY BE AVAILABLE

R-518904 EP

1225

1W2467 PISTON & ROD GP

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	8N4111	1	CAMSHAFT
	2	7S2204	1	WASHER-THRUST
	3	8S1491	1	LOCK
	4	OS0509	2	BOLT

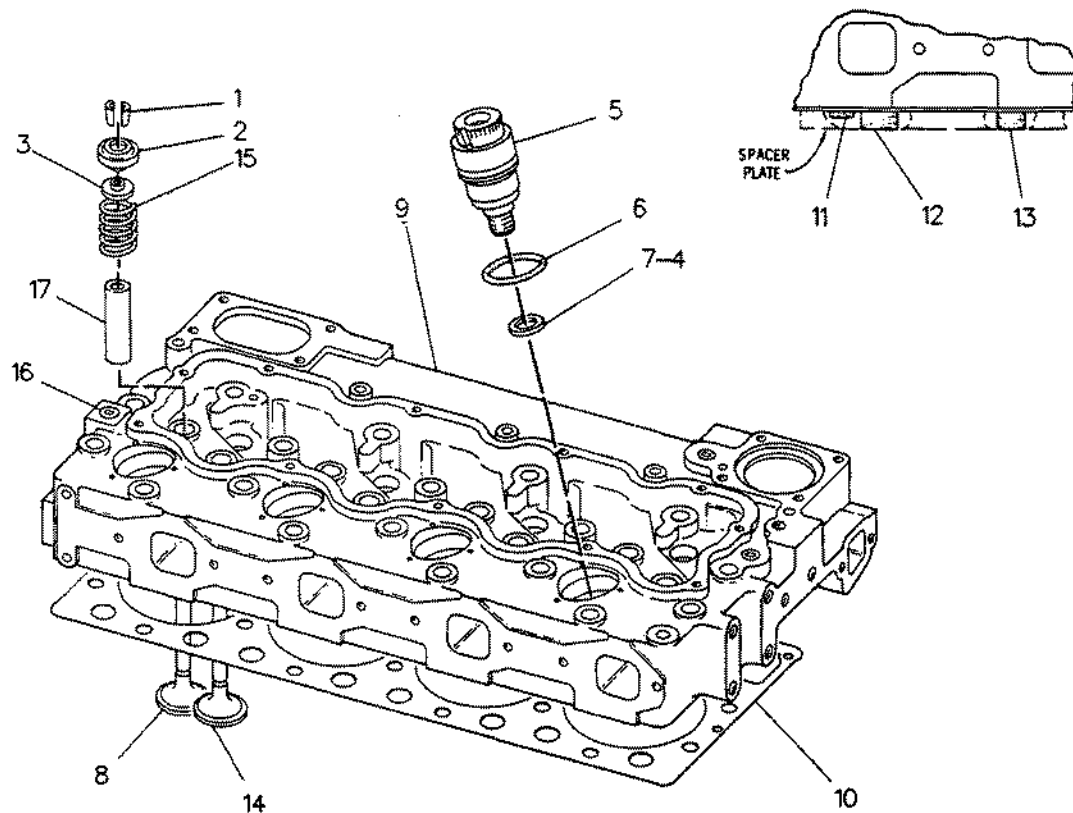
C-CHANGE FROM PREVIOUS TYPE

B-545200 EP

1210

2P6201 CAMSHAFT GP-SINGLE

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	2A4429	16	LOCK-RETAINER					
	2	1W5300	8	ROTOCOIL AS EACH INCLUDES					
		8N7782	1	ROTOCOIL AS					
	3	6N7174	1	SHIELD-OIL					
	4	2S8959	4	GASKET-CHAMBER					
		2S8960	4	GASKET-CHAMBER					
	5	5S6795	4	CHAMBER AS					
	6	7S3206	4	SEAL-O-RING					
	7	5M2667	4	GASKET-CHAMBER					
	8	2W2621	4	VALVE-INLET					
YR	9	8N1188	1	CYLINDER HEAD GP					
	10	7N8022	1	GASKET-CYLINDER HEAD					
	11	3S5496	1	SEAL-O-RING					
	12	4W8087	12	SEAL-WATER					
	13	7N8018	4	SEAL-WATER					
	14	5S6449	4	VALVE-EXHAUST					
	15	7S7144	8	SPRING-VALVE					
	16	2B0858	4	PLUG-PIPE					
	17	2P1262	8	GUIDE-VALVE					

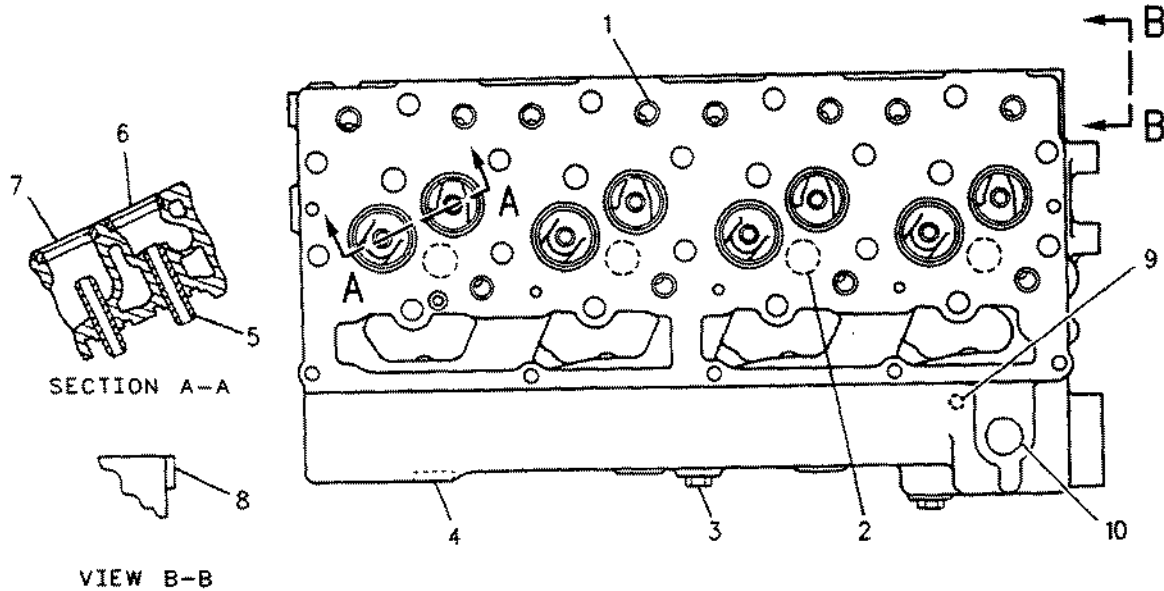
R-REMFG PART MAY BE AVAILABLE
Y-SEPARATE ILLUSTRATION

R-518289 EP

1100

2W2034 CYLINDER HEAD GP
8N1188-Page 20

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	1S3062	12	DIRECTOR-WATER					
	2	3B0623	4	PLUG-CUP					
	3	2B0858	3	PLUG-PIPE					
	4	3S8313	4	PLUG-CUP					
	5	2P1262	8	GUIDE-VALVE					
	6	1W5321	4	INSERT-VALVE SEAT (EXH)					
	7	7N4448	4	INSERT (INT)					
	8	7N2597	1	SPACER					
	9	8N4485	1	VALVE AS					
	10	3P1896	1	PLUG-CUP					

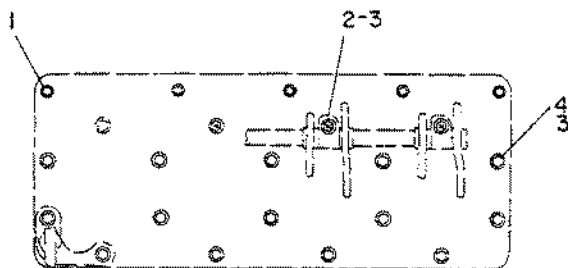
C-CHANGE FROM PREVIOUS TYPE

R-567228 EP

1100

8N1188 CYLINDER HEAD GP*R
Part Of 2W2034 Cylinder Head

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	5B9603	5	BOLT (3/8-16X5IN)
C	2	1B7709	3	BOLT (5/8-11X8IN)
C	3	2S0736	17	WASHER-HARD
	4	1D4595	14	BOLT (5/8-11X6IN)

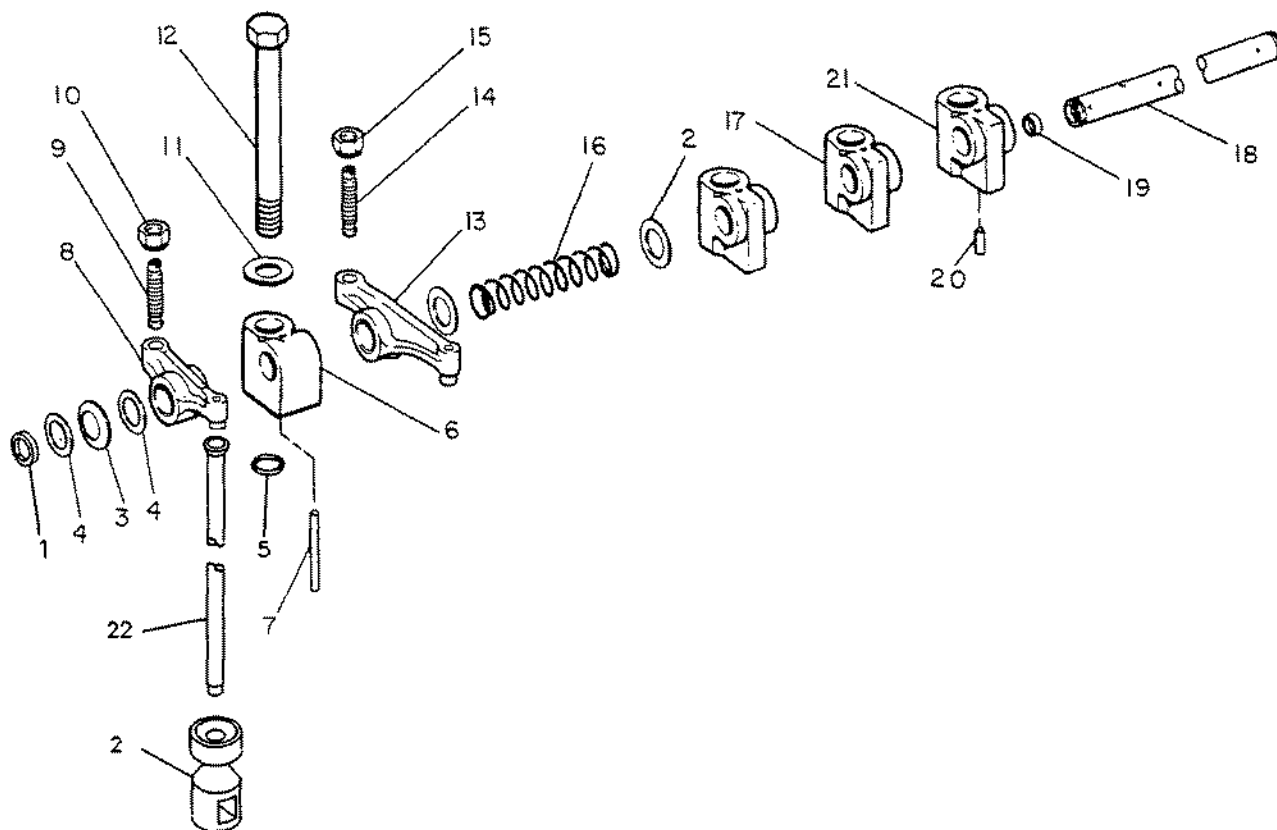
C-CHANGE FROM PREVIOUS TYPE

B-227966 EP

1100

7N9534 FASTENER GP-CYLINDER HEAD

BASIC ENGINE

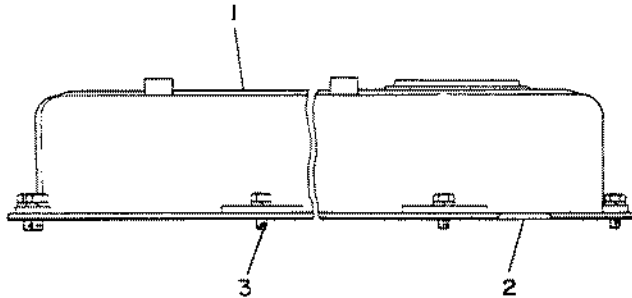


NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	9H1113	2	RING-RETAINER		21	7N8015	1	BRACKET-ROCKER ARM SHAFT
	2	7S3161	8	LIFTER-VALVE		22	5S5918	8	ROD-VALVE PUSH
B	3	7N0550	2	WASHER-SPRING					
C	4	9M9886	9	WASHER					
	5	8M4448	1	SEAL-O-RING					
	6	8S1498	1	BRACKET-SHAFT					
C	7	1L5072	1	DOWEL					
	8	8N3325	4	ROCKER ARM GP-VALVE (EXHAUST)					
	9	5S5917	1	(EACH INCLUDES) SCREW-ROCKER ADJUSTMENT					
	10	3S2713	1	NUT-FULL					
	11	2S0736	1	WASHER-HARD					
C	12	1B7709	1	BOLT					
	13	8N3327	4	ROCKER ARM GP-VALVE (INTAKE)					
	14	5S5917	1	(EACH INCLUDES) SCREW-ROCKER ADJUSTMENT					
	15	3S2713	1	NUT-FULL					
	16	4B4910	3	SPRING					
	17	5S5879	2	BRACKET-SHAFT					
	18	8N3312	1	SHAFT-ROCKER ARM					
	19	6V3508	2	PLUG-CUP					
	20	5M4606	1	DOWEL					

B-USE AS REQUIRED
C-CHANGE FROM PREVIOUS TYPE

R-566653 EP

BASIC ENGINE

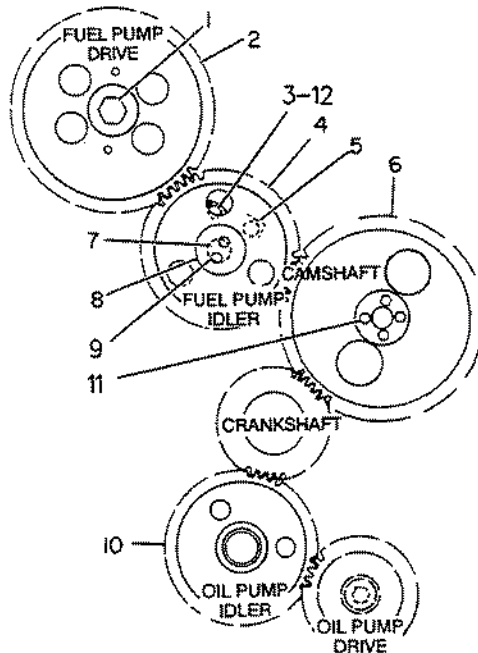


NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	2W1084	1	COVER AS-CYLINDER HEAD
	2	8S1606	1	GASKET-COVER
	3	OS1617	11	BOLT
		3B4505	11	LOCKWASHER

B-505635 EP

1107

2P6514 COVER GP-VALVE MECHANISM



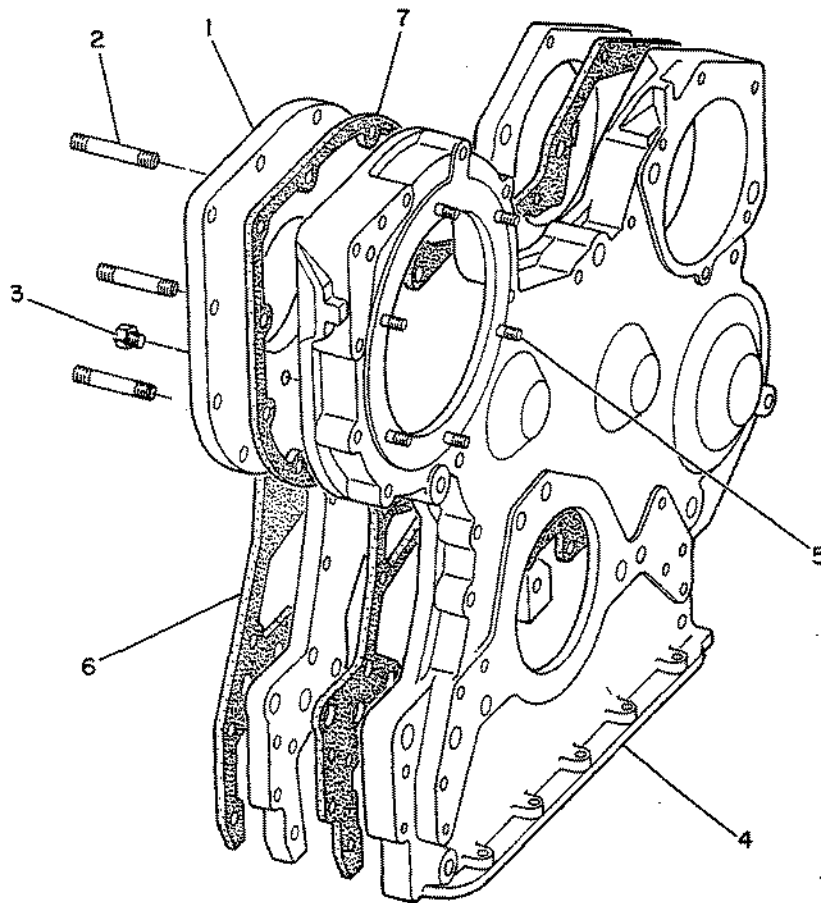
NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	OS1603	1	BOLT
		4N3371	1	WASHER
	2	7N3536	1	GEAR-FUEL PUMP DRIVE (80 TEETH)
	3	OS1594	2	BOLT
	4	1064497	1	GEAR AS-FUEL PUMP IDLER (57 TEETH)
		2S6692	1	BEARING-SLEEVE
	5	5B9079	1	NUT-JAM
	6	1W4402	1	GEAR-CAMSHAFT (80 TEETH)
	7	1059772	1	SHAFT-DRIVE IDLER
	8	8N4960	1	PLATE-THRUST
	9	OS1618	2	BOLT
	10	7N4716	1	GEAR (60 TEETH)
		2P1168	1	BEARING-SLEEVE
	11	OS1748	4	BOLT
	12	5M2894	2	WASHER

R-571879 EP

1206

2P9642 GEAR GP-FRONT TIMING

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	6N9060	1	PLATE AS-FRONT					
	2	1W7110	1	PLATE-FRONT					
C	3	4M8743	3	STUD					
	4	5M6214	1	PLUG-PIPE					
C	5	6I0923	1	HOUSING AS-FRONT					
	6	9X2485	6	STUD					
C	7	8N0110	1	GASKET-FRONT PLATE					
		1W3900	1	GASKET					

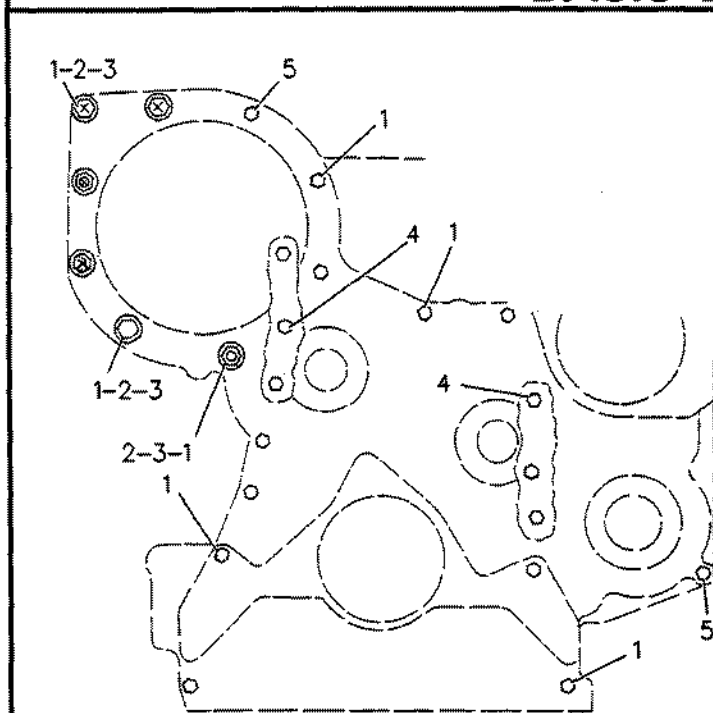
C-CHANGE FROM PREVIOUS TYPE

B-577643 EP

1151

2P9641 HOUSING GP-FRONT

BASIC ENGINE



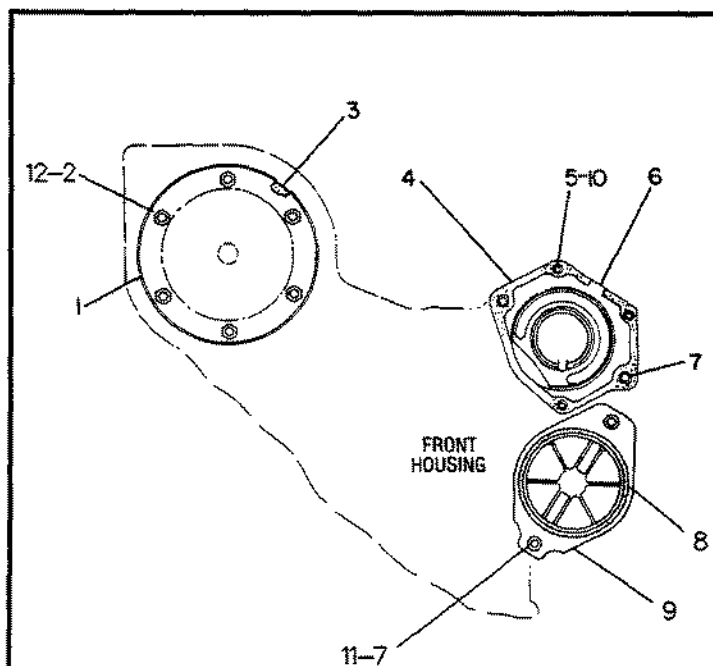
NOTE	REF NO	PART NUMBER	QTY	PART NAME
B	1	0L2070	16	BOLT
	2	5M2894	6	WASHER
	3	6V8801	6	NUT
	4	308535	6	BOLT-SELF LOCKING
	5	1C2251	2	BOLT

B-USE AS REQUIRED

R-577633 EP

1151

3N2887 FASTENER GP-FRONT HOUSING



NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	9N5769	1	COVER-HOUSING
	2	3S2713	6	NUT-FULL
	3	6N7887	1	GASKET-HOUSING COVER
	4	2P0220	1	GASKET-PUMP
	5	3B1915	3	BOLT
C	6	3N4922	1	COVER-WATER PUMP
	7	2S4241	1	PLUG-CUP
	8	0S1566	4	BOLT
	9	5F3106	1	SEAL-O-RING
	10	7N8374	1	COVER-DRIVE OPENING
C	11	5P8247	2	WASHER-HARD
	12	8M9024	6	WASHER-HARD

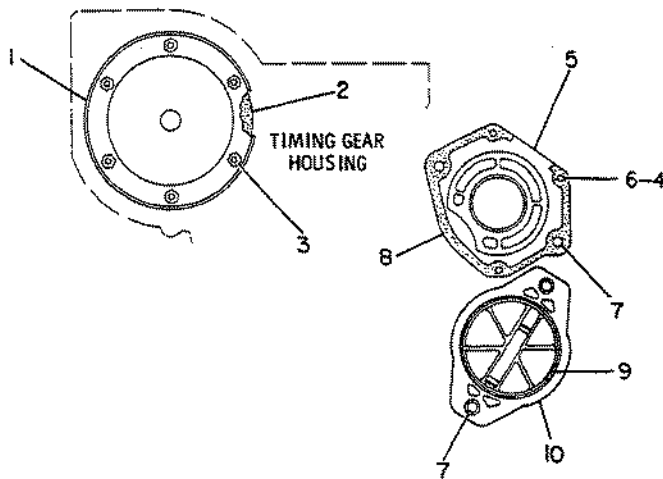
C-CHANGE FROM PREVIOUS TYPE

R-577606 EP

1151

3N4923 COVER GP-FRONT HOUSING
An Attachment

BASIC ENGINE



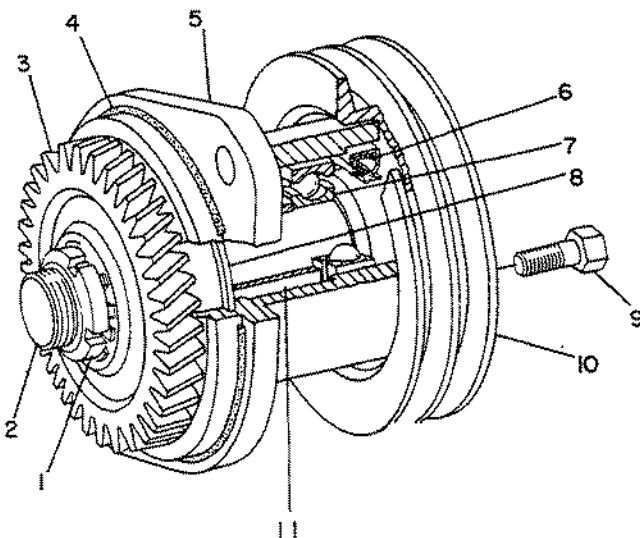
NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	9N5769	1	COVER-HOUSING
	2	6N7887	1	GASKET-HOUSING COVER
	3	3S2713	6	NUT-FULL
	4	8M9024	6	WASHER-HARD
C	5	5M2894	3	WASHER
	6	1W4542	1	COVER-WATER PUMP
	7	3B1915	3	BOLT
	8	OS1566	4	BOLT
	9	5P8247	4	WASHER-HARD
	10	2P0220	1	GASKET-PUMP
		5F3106	1	SEAL-O-RING
		7N8374	1	COVER-DRIVE OPENING

C-CHANGE FROM PREVIOUS TYPE

R-494719 EP

1151

2P6528 COVER GP-FRONT HOUSING



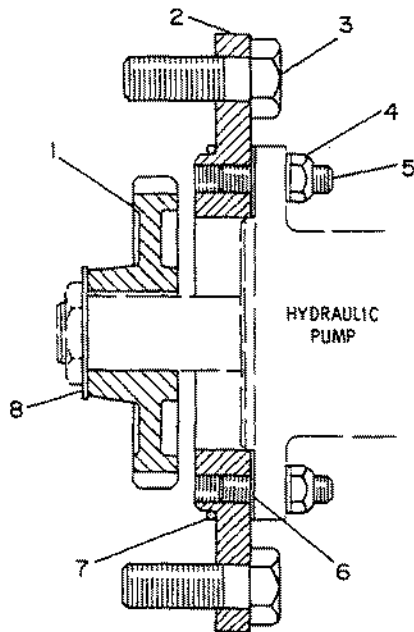
NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	2H3776	1	LOCKNUT
	2	2H3779	1	LOCK
	3	8L4889	1	SHAFT-AUXILIARY DRIVE
	4	7N5848	1	GEAR (40 TEETH)
	5	5F3106	1	SEAL-O-RING
	6	1W6254	1	ADAPTER-AUXILIARY DRIVE
	7	2H3910	1	SEAL-LIP TYPE
	8	8H9789	2	BALL BEARING
	9	2H5549	2	RING-RETAINING
	10	OS1617	6	BOLT
	11	6L5274	1	PULLEY-AUXILIARY DRIVE
		8L4949	1	SPACER-BEARING

B-303747 EP

1165

1W6298 DRIVE GP-AUXILIARY
An Attachment

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	9L5618	1	GEAR
	2	9L5619	1	ADAPTER
	3	OS1589	2	BOLT
	4	2P3261	2	NUT-HEX WASHER
	5	OS0532	2	STUD
C	6	6D1004	1	GASKET
	7	5F3106	1	SEAL-O-RING
	8	7F8921	1	WASHER

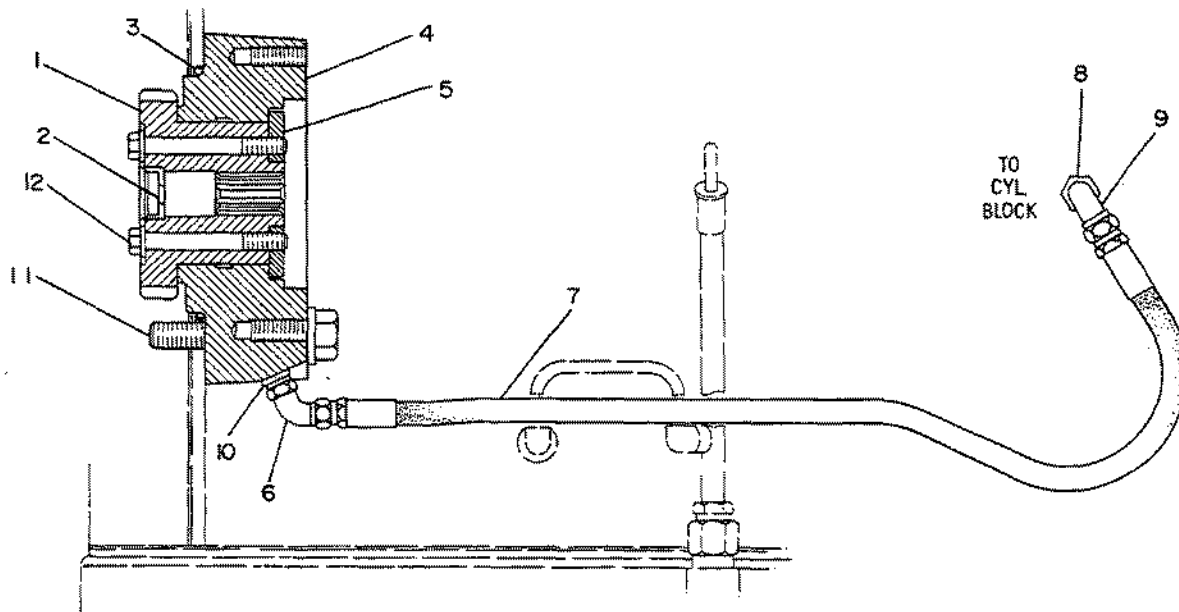
C-CHANGE FROM PREVIOUS TYPE

B-341855 EP

3108

9L5621 DRIVE GP-PUMP
An Attachment

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	4W4941	1	GEAR AS (40 TEETH)					
	2	5S0907	1	ORIFICE					
	3	5F3106	1	SEAL-O-RING					
C	4	4W4925	1	BEARING-ADAPTER (HYD PUMP DRIVE)					
	5	8N5492	1	RETAINER					
C	6	3O7946	1	ELBOW					
	7	348348	1	HOSE AS					
	8	3B7764	1	BUSHING-TERMINAL					
	9	6K1972	1	ELBOW-FLARED					
	10	3J7354	1	SEAL-O-RING					
	11	1D4586	2	BOLT					
		5P8247	2	WASHER-HARD					
C	12	1D4540	2	BOLT					
		9M1974	2	WASHER-HARD					

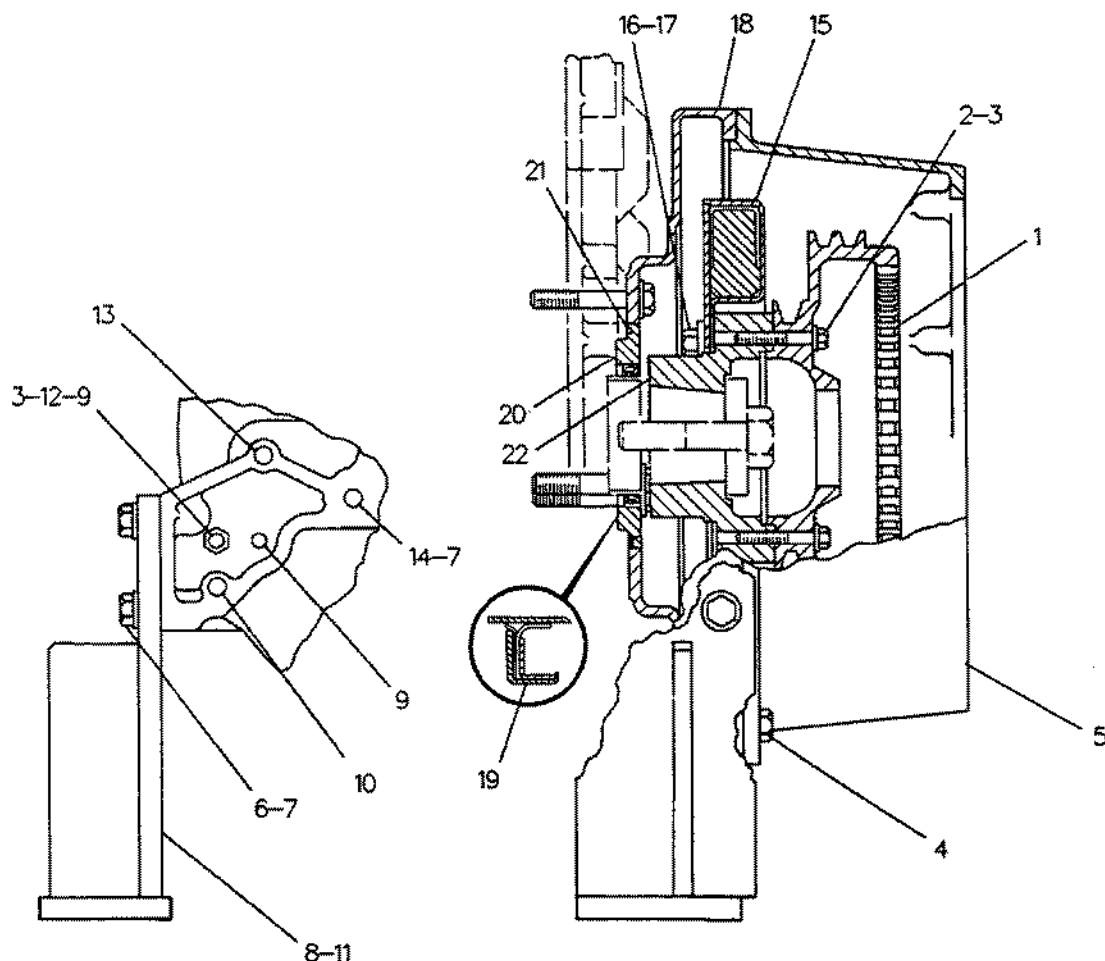
C-CHANGE FROM PREVIOUS TYPE

B-333098 EP

3108

1W6192 DRIVE GP-PUMP
An Attachment

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	7L5882	1	PULLEY-COUPLING					
	2	OS1571	6	BOLT					
	3	5M2894	7	WASHER					
	4	OS1594	8	BOLT					
	5	7L0603	1	ADAPTER-FRONT POWER TAKE-OFF					
	6	OS1585	8	BOLT					
	7	5P8245	11	WASHER					
	8	3N4124	1	SUPPORT AS (R.H.)					
	9	OL1143	3	BOLT					
	10	OS1619	2	BOLT					
	11	3N4125	1	SUPPORT AS (L.H.)					
	12	1D4717	1	NUT					
	13	OL1352	2	BOLT					
	14	OL1329	3	BOLT					
	15	2P3912	1	DAMPER AS					
		5M9709	2	PLUG-EXPANSION					
	16	OS1595	6	BOLT					
	17	2M0849	6	WASHER					
	18	3N1332	1	HOUSING-ADAPTER					
	19	9Y9895	1	SEAL GP-CRANKSHAFT					
	20	3N4126	1	ADAPTER-SEAL					
	21	2P1692	1	SEAL-O-RING					
	22	3N8231	1	ADAPTER-DAMPER					

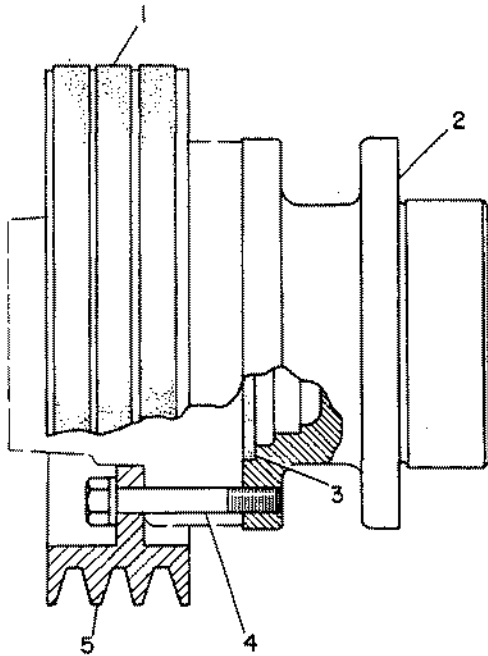
R-539399 EP

1207

3N4119 MOUNTING GP-HYDRAULIC PUMP DRIVE

Provides Mounting Of Customer Installed Hydraulic Pump Drive With Cut-Off Clutch On Front Of Engine. Clutch Must Be SAE 8 In, Single Plate, Over Center, With SAE No.5 Housing & No.305 Pilot Bearing An Attachment

BASIC ENGINE

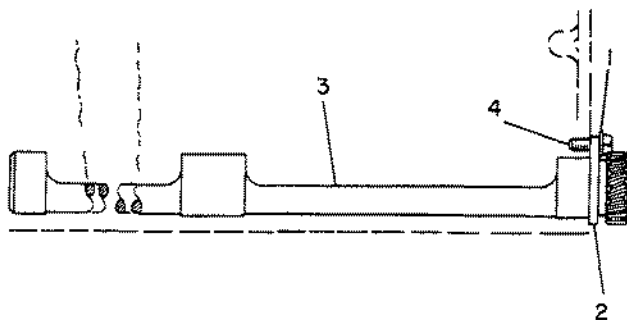


NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	8L4526	1	V-BELT SET (INCL 3 BELTS)
	2	4N4680	1	ADAPTER
	3	9F4446	1	SEAL-O-RING
	4	2P3208	6	BOLT-WASHER HEAD
	5	4N4679	1	PULLEY-FAN

B-510665 EP

1359

3N7211 PULLEY GP
For Use With 3N7210 Fan Drive
An Attachment



NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	5M2894	4	WASHER
	2	4S6417	2	PLATE-THRUST
C	3	4N7977	1	SHAFT AS-BALANCE (RH)
		4N7978	1	SHAFT AS-BALANCE (LH) (20 TEETH)
C		4N7976	1	SHAFT-BALANCE (EA SHAFT AS INCL)
C		4H9699	1	KEY-WOODRUFF
	4	OS1594	4	BOLT
		1N8354	2	LOCK
C		308535	4	BOLT-SELF LOCKING

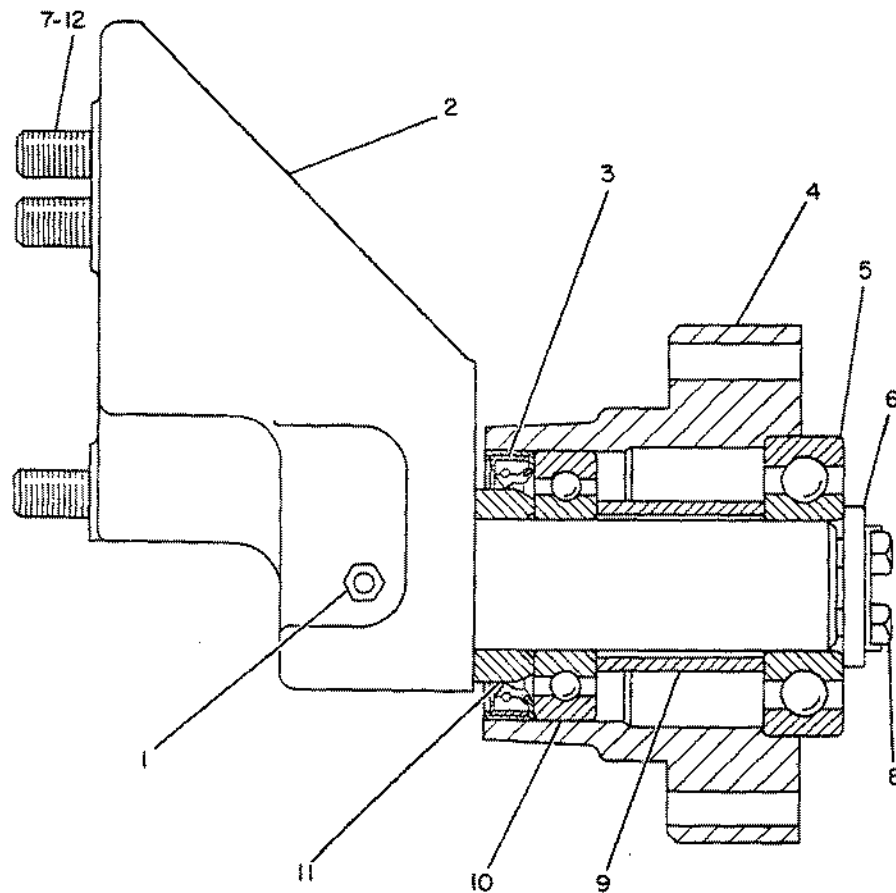
C-CHANGE FROM PREVIOUS TYPE

B-342450 EP

1220

5S6425 BALANCER GP

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	3B8489	1	FITTING-GREASE					
	2	3N7007	1	BRACKET AS-FAN					
		5B5812	1	DOWEL					
	3	5S2106	1	SEAL-LIP TYPE					
	4	2P1757	1	HUB-FAN PULLEY					
	5	3L1425	1	BALL BEARING					
	6	5S7264	1	WASHER-RETAINING					
C	7	2M0849	4	WASHER					
	8	1H5403	2	BOLT (5/16-24X2IN)					
		2F6156	1	LOCK-NUT					
				-OR-					
C		6V4626	2	BOLT-SELF LOCKING					
C	9	8N5305	1	SPACER					
	10	8H9789	1	BALL BEARING					
	11	5S9062	4	SPACER					
	12	7B3235	4	BOLT (1/2-13X1.375IN)					
				-OR-					
		OS1585	4	BOLT (1/2-13X1.5IN)					

C-CHANGE FROM PREVIOUS TYPE

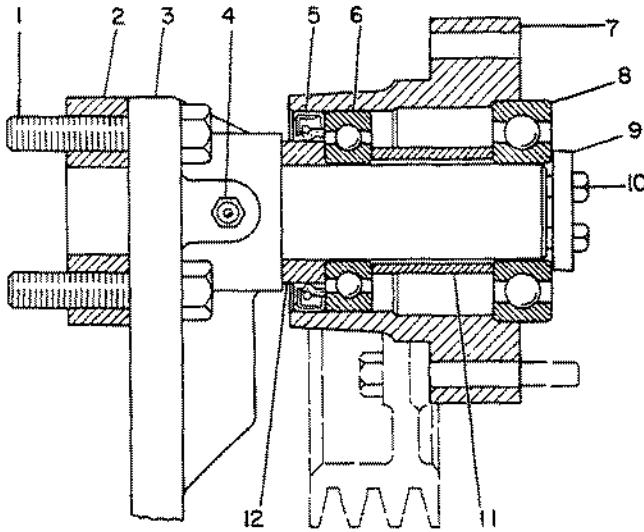
B-237059 EP

1359

3N6987 DRIVE GP-FAN

For Usage Refer To 4N8585 Chart-Page 36
An Attachment

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	2B0947	4	BOLT
	2	9F8885	4	SPACER
	3	1P9945	1	BRACKET AS-FAN
		5B5812	1	DOWEL
	4	3B8489	1	FITTING-GREASE
	5	5S2106	1	SEAL-LIP TYPE
	6	8H9789	1	BALL BEARING
	7	2P1757	1	HUB-FAN PULLEY
	8	3L1425	1	BALL BEARING
	9	5S7264	1	WASHER-RETAINING
	10	6V4626	2	BOLT-SELF LOCKING
	11	8N5305	1	SPACER
	12	5S9062	1	SPACER

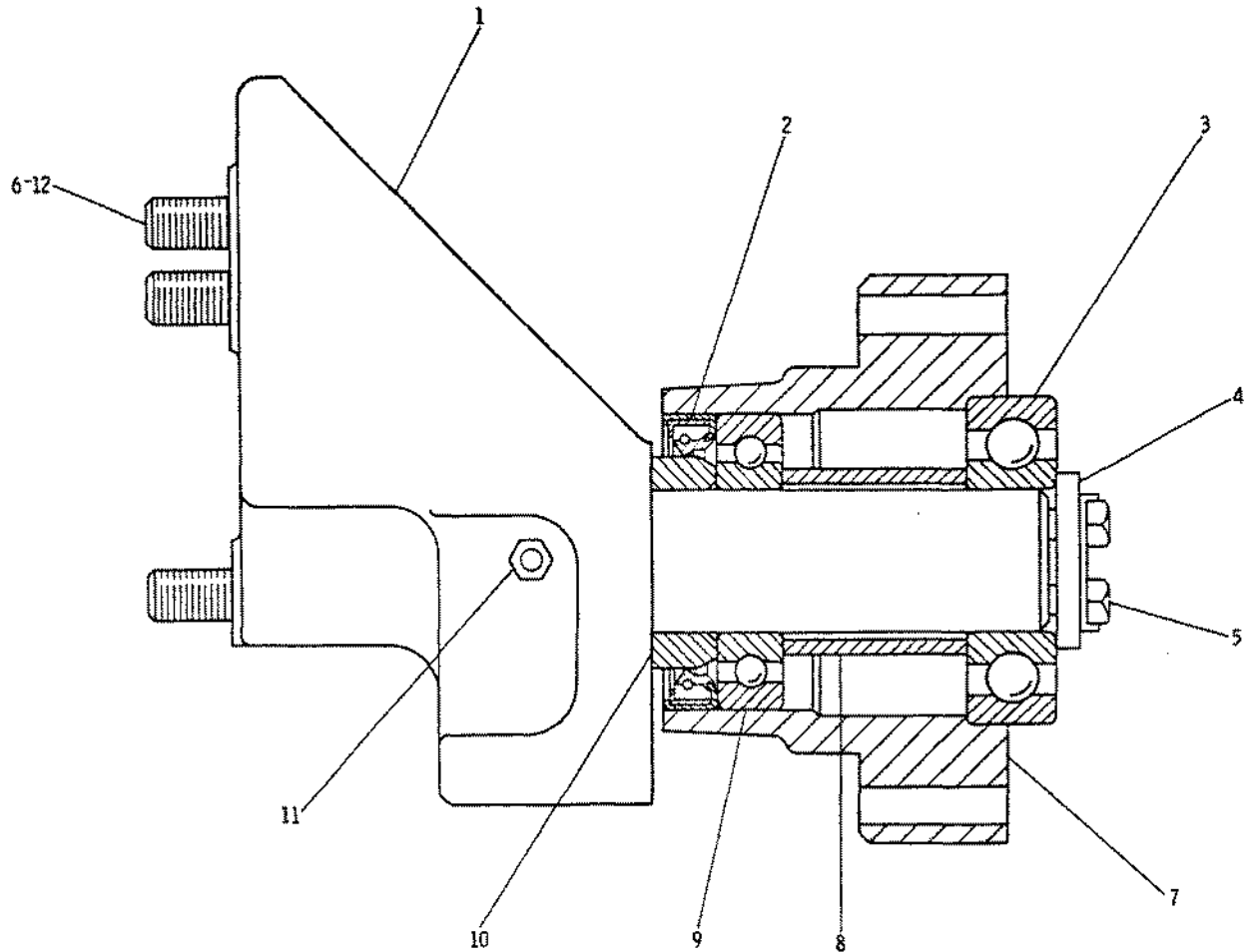
B-327154 EP

1359

3N7019 DRIVE GP-FAN

For Usage Refer To 4N8585 Chart-Page 36
An Attachment

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	4N4682	1	BRACKET AS					
		5B5812	1	DOWEL					
	2	5S2106	1	SEAL-LIP TYPE					
	3	3L1425	1	BALL BEARING					
	4	5S7264	1	WASHER-RETAINING					
	5	1H5403	2	BOLT 5.08CM(2IN)LONG					
		2F6156	1	LOCK-NUT					
				- OR -					
C		6V4626	2	BOLT-SELF LOCKING					
	6	2M0849	4	WASHER					
	7	2P1757	1	HUB-FAN PULLEY					
C	8	8N5305	1	SPACER					
	9	8H9789	1	BALL BEARING					
	10	5S9062	1	SPACER					
	11	3B8489	1	FITTING-GREASE					
	12	7B3235	4	BOLT 3.49CM(1.375IN)LONG					
				- OR -					
C		OS1585	4	BOLT 3.81CM(1.5IN)LONG					

C-CHANGE FROM PREVIOUS TYPE

B-237055 EP

1359

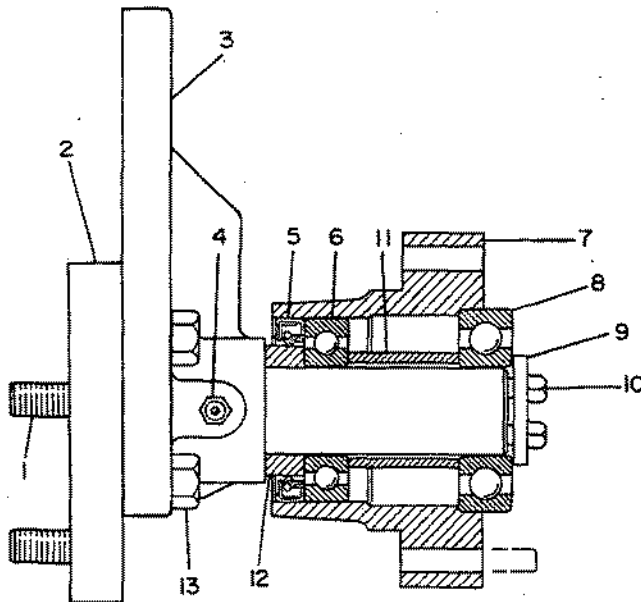
3N7210 DRIVE GP-FAN

For Use With Fan Pulley & Alternator Or Belt Tightener

For Usage Refer To 4N8585 Chart-Page 36

An Attachment

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	OS1595	4	BOLT
	2	3N7401	2	ADAPTER
	3	1P9945	1	BRACKET AS-FAN
		5B5812	1	DOWEL
	4	3B8489	1	FITTING-GREASE
	5	5S2106	1	SEAL-LIP TYPE
	6	8H9789	1	BALL BEARING
	7	2P1757	1	HUB-FAN PULLEY
	8	3L1425	1	BALL BEARING
	9	5S7264	1	WASHER-RETAINING
	10	6V4626	2	BOLT-SELF LOCKING
	11	8N5305	1	SPACER
	12	5S9062	1	SPACER
	13	OS1585	4	BOLT

B-329105 EP

1359

3N7397 DRIVE GP-FAN

For Usage Refer To 4N8585 Chart-Page 36
An Attachment

FAN DRIVE GROUP
AND
MOUNTING HEIGHT

ENGINE
SUPPORT

RATIO
FAN TO
ENGINE

CRANK PULLEY
GROUP

RATIO
FAN TO
ENGINE

FAN PULLEY
GROUP

FAN ADAPTER
GROUP

3N6987
10.00

3N7210
11.20

3N7019
13.00 19.75
14.25 20.75
15.25 22.00
17.50

3N7397
16.50 18.50

STANDARD
SUPPORT

1.20:1.00

1.00:1.00

.82:1.00

.55:1.00

3N5618
9.12 Ø
PULLEY

7.50 Ø
PULLEY
(STANDARD)

1.20:1.00

1.00:1.00

.82:1.00

.55:1.00

.67:1.00

1.13:1.00

3N5626
7.50 Ø
PULLEY

3N5627 8N2252
9.12 Ø 9.12 Ø
PULLEY PULLEY
3 4
GROOVE GROOVE

3N9604
13.62 Ø
PULLEY

8N2111
11.19 Ø
PULLEY

3N7398
6.656 Ø
PULLEY

3N5658 CTCO
3.746 Ø PILOT
4.500 Ø B.C.
5/16-18 THD
6 HOLES

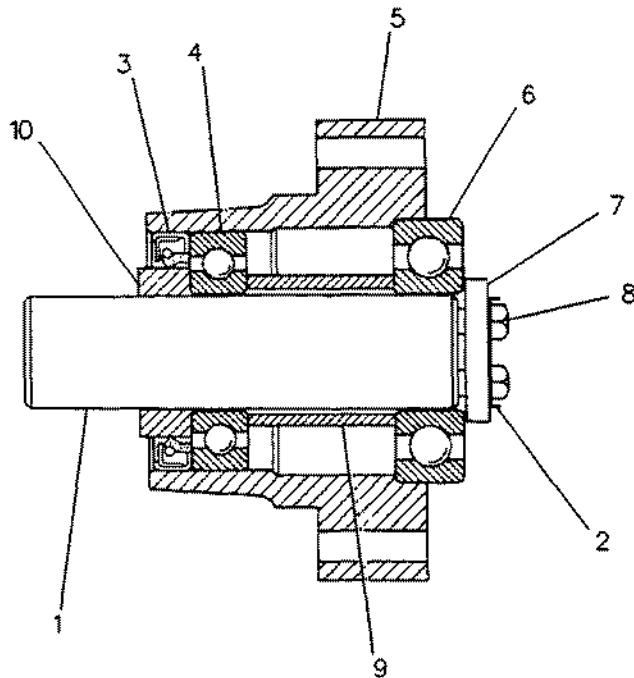
3N5659 SAE
1.997 Ø PILOT
3.500 Ø B.C.
3/8-16 THD
6 HOLES

3N5641 SAE
MODIFIED
2.052 Ø PILOT
3.875 Ø B.C.
5/16-18 THD
6 HOLES

RATIO FAN TO ENGINE	FAN MTG HEIGHT (INCHES)	
	10.00	11.2
1.20:1.00	3N2756	5N4851
1.00:1.00	9L1554	3N2756
.82:1.00	3N2756	5N4851

NOTE: ALL MEASUREMENTS IN INCHES
Ø=DIAMETER
B.C.=BOLT CIRCLE

BASIC ENGINE

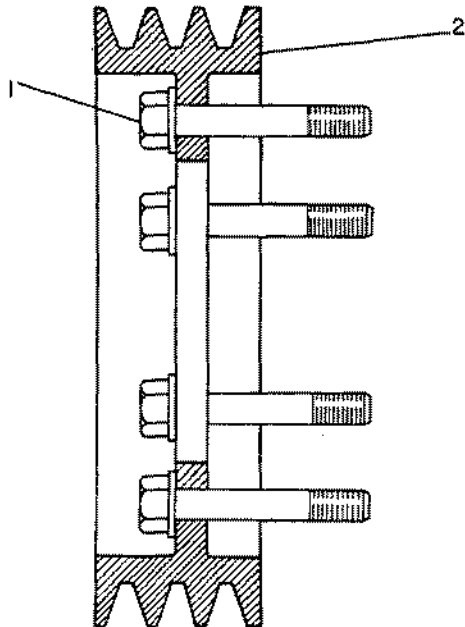


NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	1P9946	1	SHAFT-FAN
	2	2F6156	1	LOCK-NUT
	3	5S2106	1	SEAL-LIP TYPE
	4	8H9789	1	BALL BEARING
	5	2P1757	1	HUB-FAN PULLEY
	6	3L1425	1	BALL BEARING
	7	5S7264	1	WASHER-RETAINING
	8	6V4626	1	BOLT-Self LOCKING
	9	8N5305	1	SPACER
	10	5S9062	1	SPACER

R-496958 EP

1359

5N9540 PARTS GP-FAN DRIVE
An Attachment



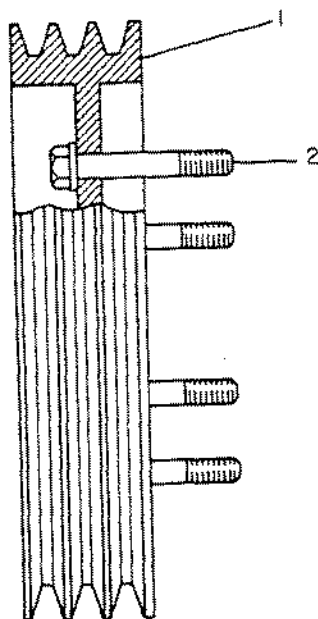
NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	OL1143	6	BOLT
		5M2894	6	WASHER
	2	4N4679	1	PULLEY-FAN

B-150295 EP

1359

3N5626 PULLEY GP-FAN
For Usage Refer To 4N8585 Chart-Page 36
An Attachment

BASIC ENGINE



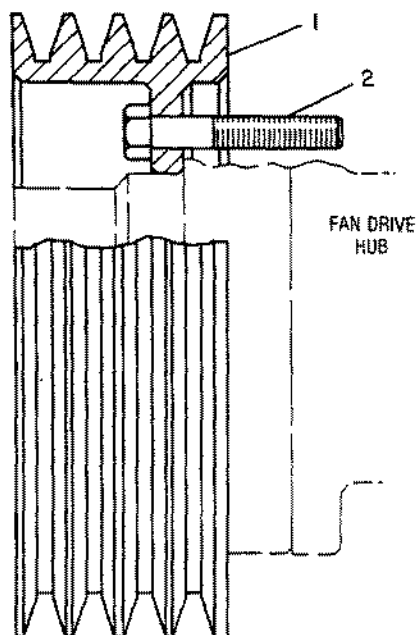
NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	3N5602	1	PULLEY-FAN
	2	OL1143	6	BOLT
		5M2894	6	WASHER

B-149943 EP

1359

3N5627 PULLEY GP-FAN

For Usage Refer To 4N8585 Chart-Page 36
An Attachment



NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	7N6486	1	PULLEY
	2	OL1143	6	BOLT

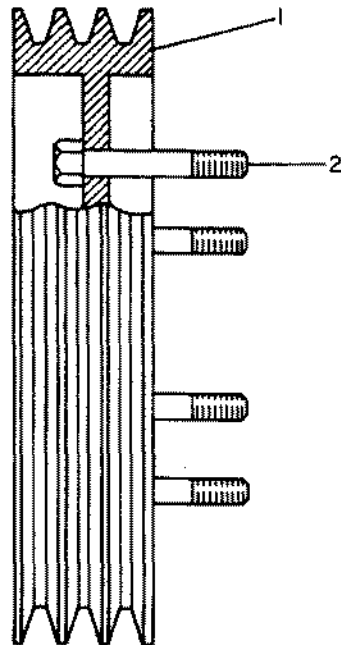
B-216909 EP

1359

6N6703 PULLEY GP-FAN

4 Groove
An Attachment

BASIC ENGINE



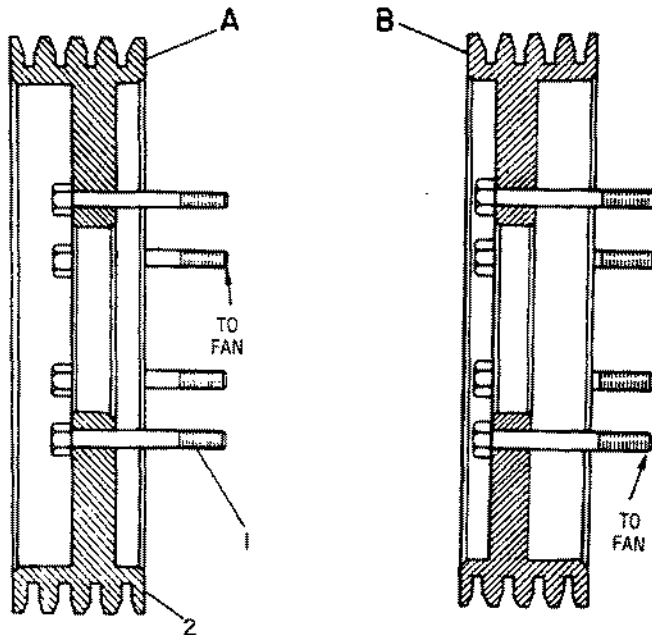
NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	8N2110	1	PULLEY-FAN
	2	OL2070	6	BOLT

B-222936 EP

1359

8N2111 PULLEY GP-FAN

Provides A 67:1 Fan Ratio
For Usage Refer To 4N8585 Chart-Page 36
An Attachment



NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	OS1619	6	BOLT
	2	8N2253	1	PULLEY

ASSEMBLE PULLEY WITH "A" FACING AWAY FROM BLOCK WHEN USED WITH FREON COMPRESSOR

ASSEMBLE PULLEY WITH "B" FACING BLOCK WHEN USED WITH ADDITIONAL STACK ON PULLEY TO PROVIDE A FOUR BELT FAN DRIVE

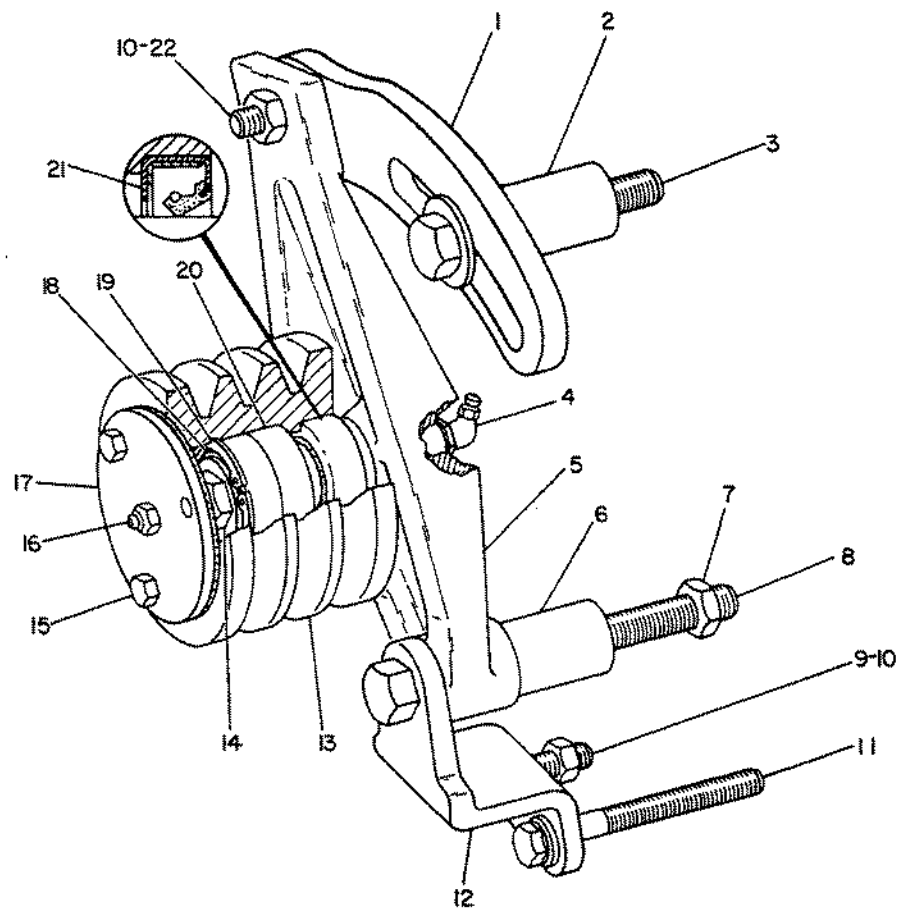
B-222937 EP

1359

8N2252 PULLEY GP-FAN

Provides A Reversible 4 Groove Pulley With The Rear Groove For A Freon Compressor Or When Reversed Is Used With A Stack-On Pulley
For Usage Refer To 4N8585 Chart-Page 36. An Attachment

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	8S4183	1	STRAP					
	2	1F1560	1	SPACER					
	3	OV0375	1	BOLT					
	4	2M0849	1	WASHER					
	5	3B8485	1	FITTING-HYDRAULIC					
	6	2N1334	1	BRACKET AS					
	7	4J9683	1	SPACER					
	8	1D4719	1	NUT					
	9	2H6488	1	BOLT					
	10	2P3202	1	BOLT-WASHER HEAD					
	11	1D4717	2	NUT					
	12	2P3210	1	BOLT-WASHER HEAD					
	13	3N2705	1	BRACKET-MOUNTING					
	14	2N1331	1	PULLEY					
	15	5M9788	1	LOCKNUT-JAM					
	16	310215	3	BOLT-SELF LOCKING					
	17	4B4550	1	FITTING-RELIEF					
	18	2N1983	1	PLATE					
	19	2N1330	1	GASKET					
	20	4B4280	1	WASHER					
	21	3K9879	1	RING-RETAINING					
	22	6B0924	1	BALL BEARING					
		2B0050	1	SEAL-LIP TYPE					
		OS1591	1	BOLT					
		8M9024	1	WASHER-HARD					

C-CHANGE FROM PREVIOUS TYPE

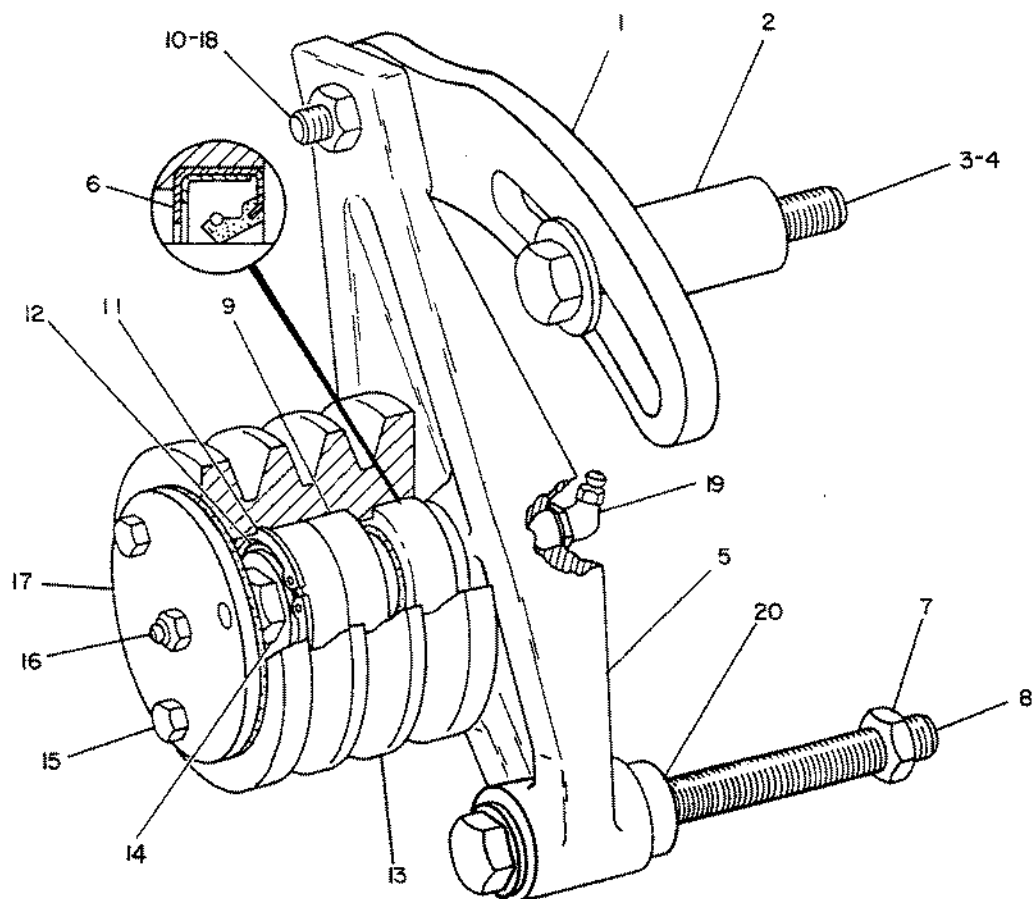
B-218037 EP

1358

3N2755 BELT TIGHTENER GP

For Use As A Fan Drive Belt Tightener When Alternator Is Not Used.
 For Use With Engine Support. Cannot Be Use With Mobile Equipment
 Front Engine Support.
 An Attachment

BASIC ENGINE



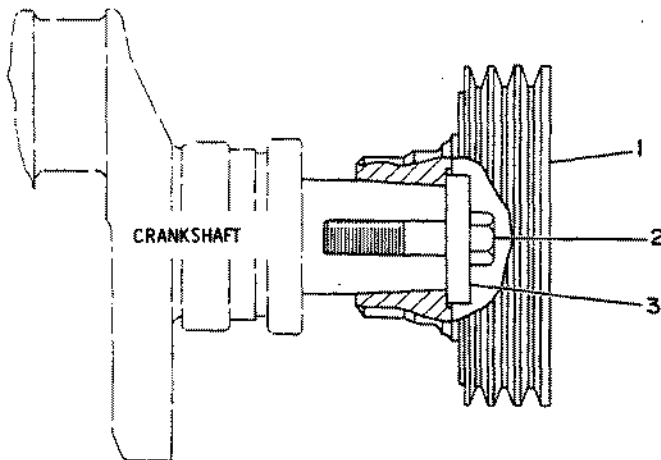
NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	8S4183	1	STRAP					
	2	1F1560	1	SPACER					
	3	OV0375	1	BOLT					
	4	2M0849	3	WASHER					
	5	2N1334	1	BRACKET AS					
	6	2B0050	1	SEAL-LIP TYPE					
	7	1D4719	1	NUT					
	8	2H6488	1	BOLT					
	9	6B0924	2	BALL BEARING					
	10	1D4717	1	NUT					
	11	3K9879	1	RING-RETAINING					
	12	4B4280	1	WASHER					
	13	2N1331	1	PULLEY					
	14	5M9788	1	LOCKNUT-JAM					
	15	310215	3	BOLT-SELF LOCKING					
	16	4B4550	1	FITTING-RELIEF					
	17	2N1983	1	PLATE					
		2N1330	1	GASKET					
	18	OS1591	1	BOLT					
		8M9024	1	WASHER-HARD					
	19	3B8485	1	FITTING-HYDRAULIC					
	20	1B4264	1	COLLAR					

B-233947 EP

1358

5N7744 TIGHTENER GP-FAN BELT DRIVE
An Attachment

BASIC ENGINE



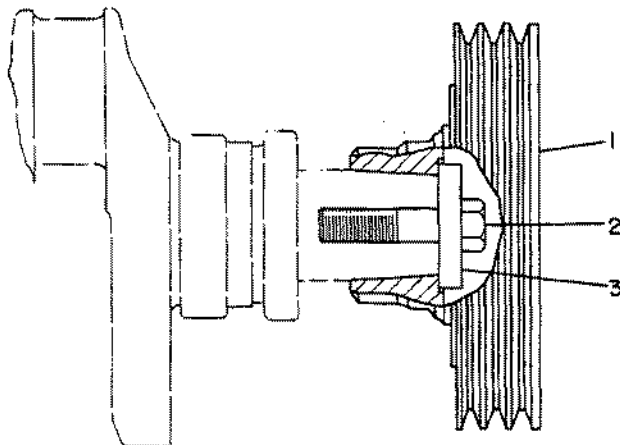
NOTE	REF NO	PART NUMBER	QTY	PART NAME
C	1	7W5692	1	PULLEY-CRANKSHAFT
	2	6B5310	1	BOLT
	3	5S9948	1	WASHER-PULLEY

C-CHANGE FROM PREVIOUS TYPE

B-407509 EP

1205

3N2884 PULLEY GP-CRANKSHAFT
For Use With Mobile Equipment Ar



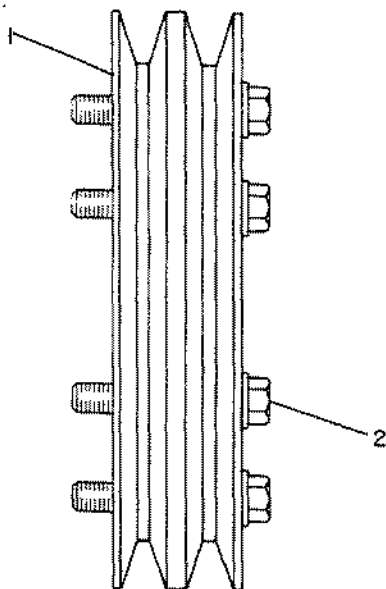
NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	7W5686	1	PULLEY-CRANKSHAFT
	2	6B5310	1	BOLT
	3	5S9948	1	WASHER-PULLEY

B-513778 EP

1205

3N5618 PULLEY GP-CRANKSHAFT
For Usage Refer To 4N8585 Chart-Page 36
An Attachment

BASIC ENGINE



NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	3N6127	1	PULLEY-CRANKSHAFT
	2	2P3207	6	BOLT-WASHER HEAD

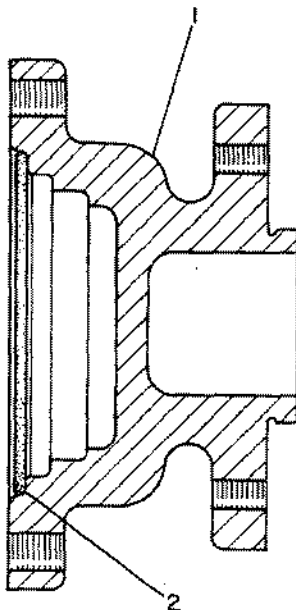
B-117789 EP

1205

3N6128 PULLEY GP-CRANKSHAFT

2 Groove

Cannot Be Used With Stub Shaft
An Attachment



NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	3N7020	1	HUB-FAN
	2	9F4446	1	SEAL-O-RING

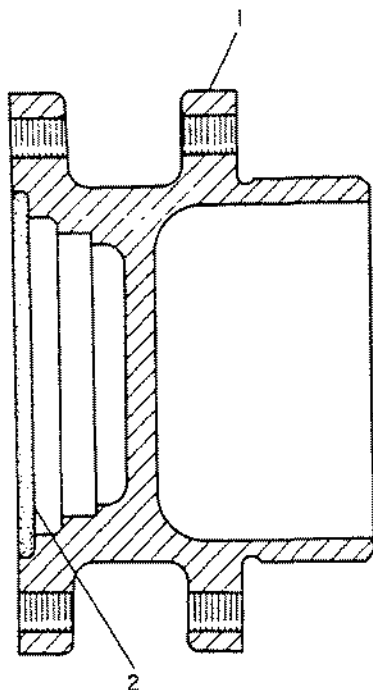
B-150300 EP

1359

3N5641 ADAPTER GP-FAN

For Use With Radiator, Fan & Fan Drive
For Usage Refer To 4N8585 Chart-Page 36
An Attachment

BASIC ENGINE



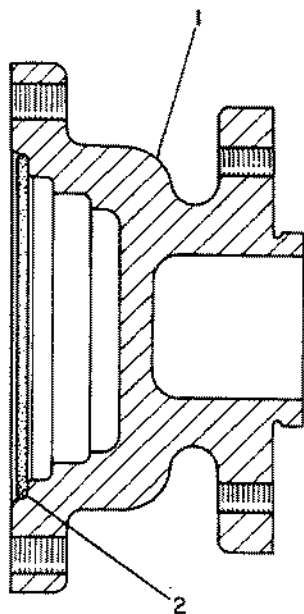
NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	4N4680	1	ADAPTER
	2	9F4446	1	SEAL-O-RING

B-150298 EP

1359

3N5658 ADAPTER GP-FAN

For Usage Refer To 4N8585 Chart-Page 36
An Attachment



NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	3N7402	1	HUB-FAN
	2	9F4446	1	SEAL-O-RING

B-150297 EP

1359

3N5659 ADAPTER GP-FAN

For Usage Refer To 4N8585 Chart-Page 36
An Attachment