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	54	9Y6277	60	9Y8979	61		272
	55	9Y6278	60	9Y8992	99	1005362	92
	56	9Y6324	94	9Y8993	100	1005728	92
	98	9Y6452	341	9Y8994	99	1006179	215.01
9Y4636	76	9Y6453	341	9Y9179	100		215.02
9Y4653	86	9Y6454	341	9Y9530	69		233.01
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	155	9Y6701	171	9Y9531	69		4
	156	9Y6706	60		70		6
9Y4745	151	9Y6725	168		71		8
	153	9Y6798	341		72		10
	155	9Y6984	8	9Y9532	69		12
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1136250	 183	1192964	 12		194		
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	9	1193036	 47		196		72
1142909	 10	1194312	 238		197	328087	 30
	11		239	1252733	 161	328970	 242
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	13	1220445	 294	1252736	 161	336783	 116
1142913	 14	1222690	 9	1253655	 128		117
	15		11	1254987	 169	338248	 69
1148718	 241		189	1254989	 169		70
1151192	 214	1222694	 190	1258274	 241		71
	236	1222695	 189	1258842	 174		72
1154144	 181		191	1260447	 131	364022	 151
1154170	 78	1222697	 192	1261000	 16		152
1154184	 211	1223307	 238		17		153
1154202	 79	1228566	 189	1261003	 18		154
	80		193		19		155
1154238	 56	1228567	 194	1265310	 225		156
	57	1229959	 188	1265311	 226	366775	 56
1155857	 187		190	1265312	 227	369821	 304
	188		191	1265313	 228		308
1156951	 119		192	1265314	 229		311
1160461	 188		193	1265315	 230		313
	190		194	1265869	 131		315
1161859	 211		196	1265892	 15		317.02
1166837	 87		197		195		321
1166838	 49	1230012	 191	1265893	 14	369823	 304
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FIG. 4-7, EMERGENCY BRAKE ASSEMBLY, FL-5327

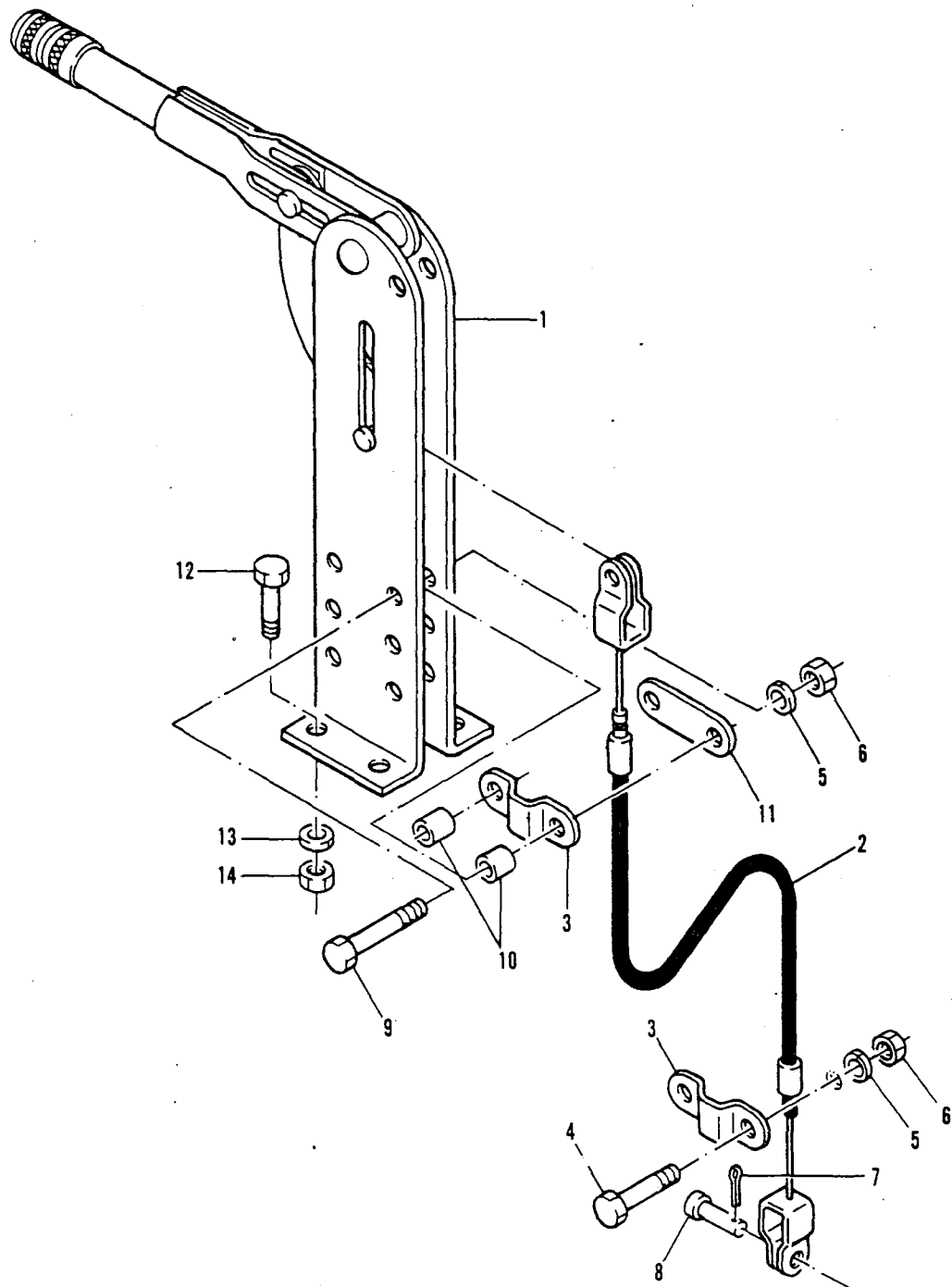


FIG. 4-7, EMERGENCY BRAKE ASSEMBLY, FL-5327

REF.	PART NO.	DESCRIPTION	REQ'D.
	See Table	EMERGENCY BRAKE ASSEMBLY	Ref.
1*	LL-1771-44	BRAKE ASSEMBLY	1
2	See Table	CABLE ASSEMBLY	1
3	LL-1771-3	CLAMP, Cable	1
4		CAPSCREW, 5/16 NF x 1" Lg	2
5		LOCKWASHER, 5/16	4
6		NUT, Hex, 5/16 NF	4
7		PIN, Cotter, 3/32 x 3/4 Lg	1
8		PIN, Clevis, 5/16 x 1" (SAE Std.)	1
9		CAPSCREW, 5/16 NF x 1 3/4 Lg	2
10	LL-1771-50	SPACER	2
11	LL-1771-4	SPACER, Link	1
12		CAPSCREW, 3/8 NF x 1" Lg	4
13		LOCKWASHER, 3/8	4
14		NUT, Hex, 3/8 NF	4

* Serviced as an assembly only

ASSEMBLY NO.	PART NO. ITEM #2
FL-5327-49	LL-1771-8
FL-5327-48 3/4	LL-1771-30
FL-5327-55	LL-1771-2
FL-5327-67	LL-1771-26
FL-5327-70	LL-1771-28
FL-5327-76	LL-1771-43
FL-5327-44	LL-1771-32
FL-5327-90	LL-1771-29

SECTION 5

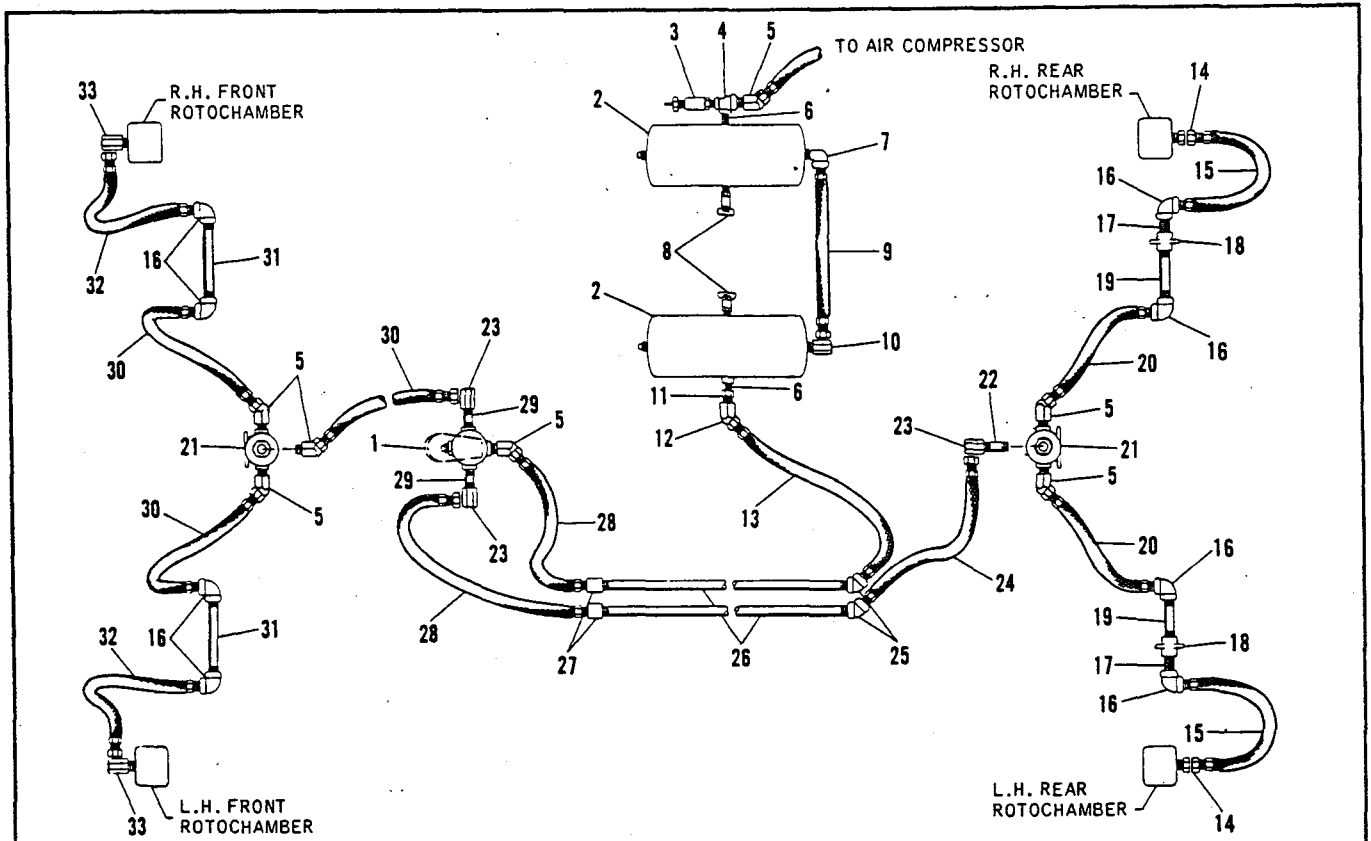
BRAKE GROUP

Circuits Plumbing and Accessories

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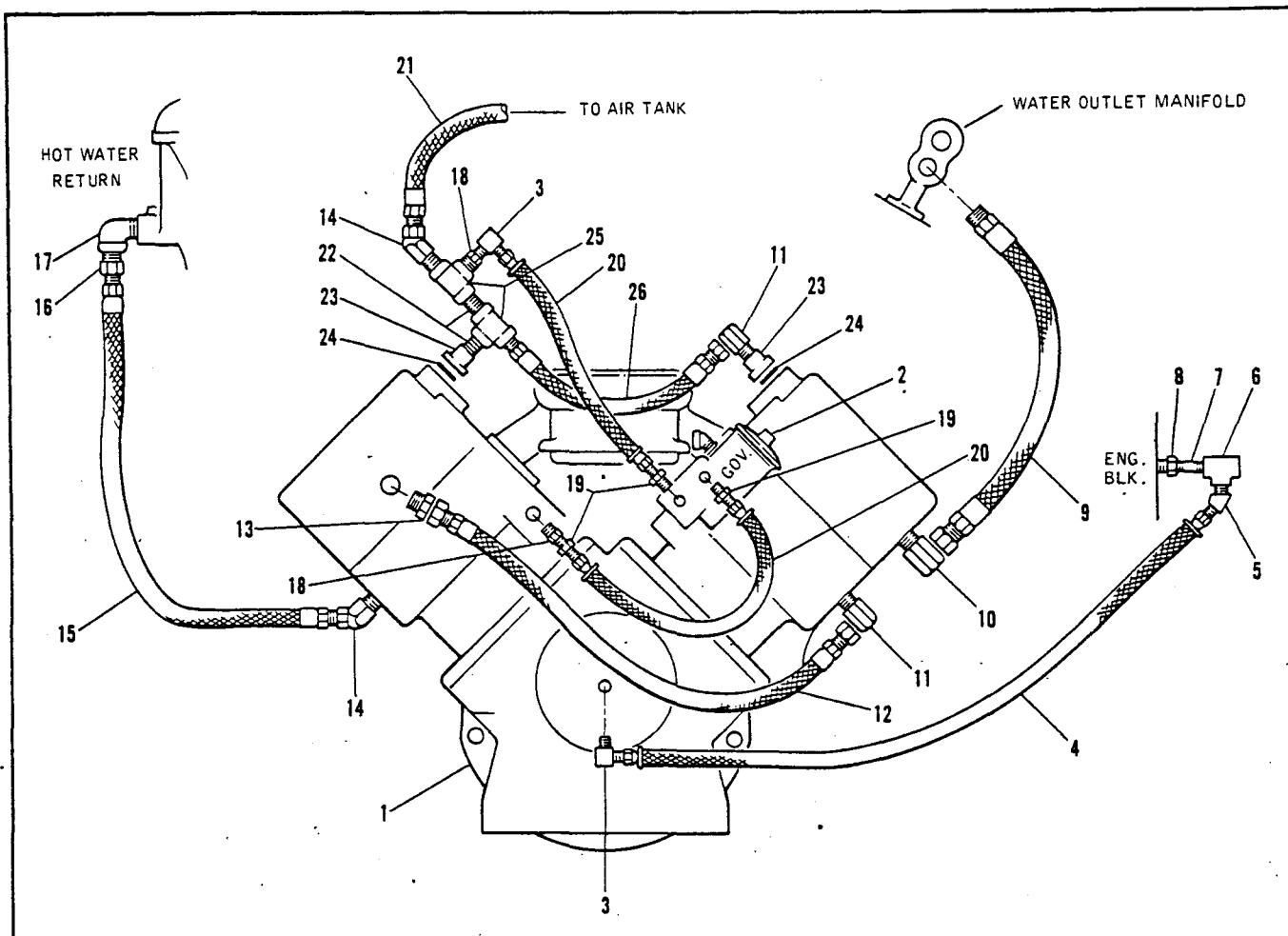
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FIG. 5-1, AIR BRAKE CIRCUIT & PLUMBING, BL-6622
(Tank to Valve to Rotochamber)

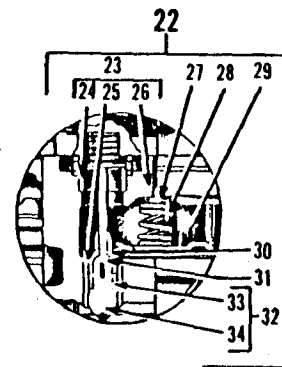
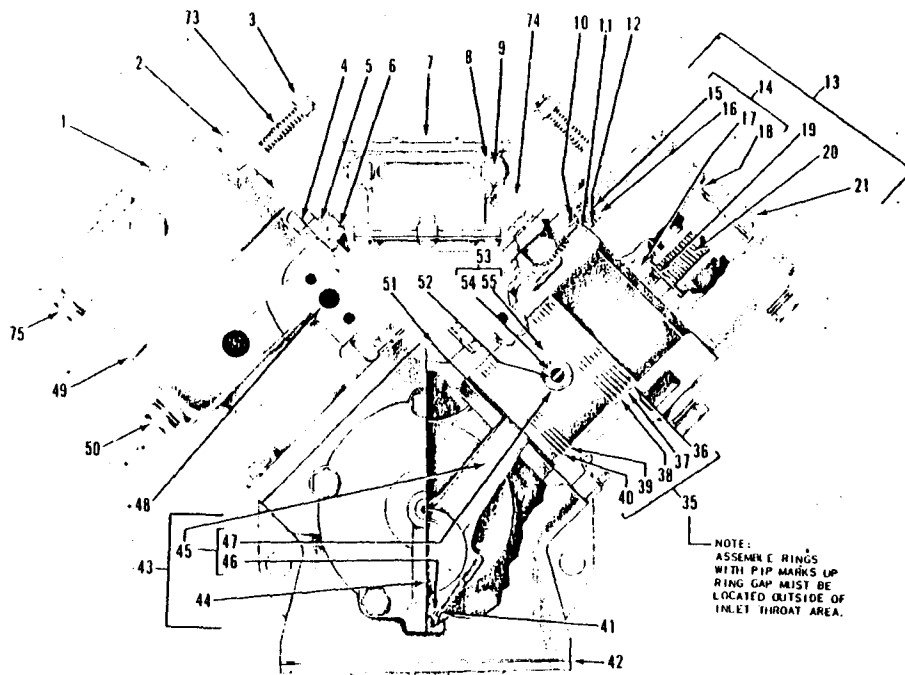


REF.	PART NO.	DESCRIPTION	REQ'D
1	LL-529-394	TREADLE VALVE (See Fig. 5-6)	1
2	LL-1034-2	AIR TANK	2
3	LL-1034-7	VALVE, Safety (See Fig. 5-5)	1
4		TEE, 1/4 x 1/4 x 3/8	1
5	6MAX-6UFS	ADA. UNION, 3/8 x 45 M.	7
6		NIPPLE, Close, 1/4	2
7		ELBOW, Street, 3/8 x 90	1
8		PETCOCK, 1/4	2
9	LL-148-11	HOSE ASSEMBLY, 3/8 x 24	1
10	6MA-6UFS	ADA. UNION, 3/8 x 90 M.	1
11		REDUCER, 3/8-1/4	1
12	6FAX-6UFS	ADA. UNION, 3/8 x 45 F.	1
13	LL-148-48	HOSE ASSEMBLY, 3/8 x 40	1
14	4M-6UFS	ADA. UNION, Stg., 1/4-3/8	2
15	LL-148-49	HOSE ASSEMBLY, 3/8 x 34	2
16		ELBOW, 3/8 x 90	8
17		NIPPLE, Close, 3/8	2
18		COUPLING, Pipe, 3/8	2
19		NIPPLE, Pipe, 3/8 x 5 1/2	2
20	LL-148-6	HOSE ASSEMBLY, 3/8 x 30	2
21	LL-529-83	VALVE, Quick Release (See Fig. 5-4)	2
22		NIPPLE, Pipe, 3/8 x 2 1/2	1
23	6FA-6UFS	ADA. UNION, 3/8 x 90 F.	3
24	LL-148-208	HOSE ASSEMBLY, 3/8 x 46	1
25		ELBOW, 3/8 x 45	2
26	LL-4146-6-75	PIPE, 3/8 x 75 lg	2
27		COUPLING, Pipe, 3/8	2
28	LL-148-3	HOSE ASSEMBLY, 3/8 x 20	2
29		NIPPLE, Pipe, 3/8 x 1 1/2	2
30	LL-148-5	HOSE ASSEMBLY, 3/8 x 26	3
31	LL-4164-6-24 1/2	PIPE, 3/8 x 24 1/2 lg	2
32	LL-148-7	HOSE ASSEMBLY, 3/8 x 32	2
33	4MA-6UFS	ADA. UNION, 1/4-3/8 x 90 M.	2

FIG. 5-1A AIR COMPRESSOR CIRCUIT & PLUMBING
(by GMC 6-71 Diesel Eng.)



REF.	PART NO.	DESCRIPTION	REQ'D.
1	LL-529-88	AIR COMPRESSOR (See Fig.5-2)	Ref.
2	LL-529-152	AIR GOVERNOR (See Fig.5-3)	2
3	LL-1493-93	ELBOW, Brass, 90° M	2
4	LL-3294-9-28	HOSE ASSEMBLY, 1/4 x 28	1
5	LL-1493-101	ELBOW, Brass, 45° M	1
6	LL-1493-58	TEE, Brass, 1/8	1
7		NIPPLE, Brass, 1/8 x 1-1/2 Lg.	1
8		REDUCER, 1/4 - 1/8 Brass	1
9	LL-148-12	HOSE ASSEMBLY, 1/2 x 14	1
10	8MA-8UFS	ADAPTER, Union, 1/2 x 90° M	1
11	6MA-6UFS	ADAPTER, Union, 3/8 x 90° M	2
12	LL-148-185	HOSE ASSEMBLY, 3/8 x 28	1
13	8M-6UFS	ADAPTER, Union, Stg., 1/2 - 3/8 M	1
14	6MAX-6UFS	ADAPTER, Union, 3/8 x 45° M	2
15	LL-4075-6-66	HOSE ASSEMBLY, 3/8 x 66	1
16		REDUCER, 1/2 - 3/8	1
17		ELBOW, Street, 1/2 x 90°	1
18		REDUCER, 1/4 - 1/8	2
19	LL-1493-92	CONNECTOR, Male	3
20	LL-3294-9-14	HOSE ASSEMBLY, 1/4 x 14	2
21	LL-4075-6-62	HOSE ASSEMBLY, 3/8 x 62	1
22		NIPPLE, Close, 3/8	2
23	FL-765	COUPLING, Flanged	2
24	LL-529-302	GASKET	2
25		TEE, 3/8	2
26	LL-148-1	HOSE ASSEMBLY, 3/8 x 10	1



PARTIAL VIEW SHOWING UNLOADER AND CYLINDER BLOCK DETAILS.

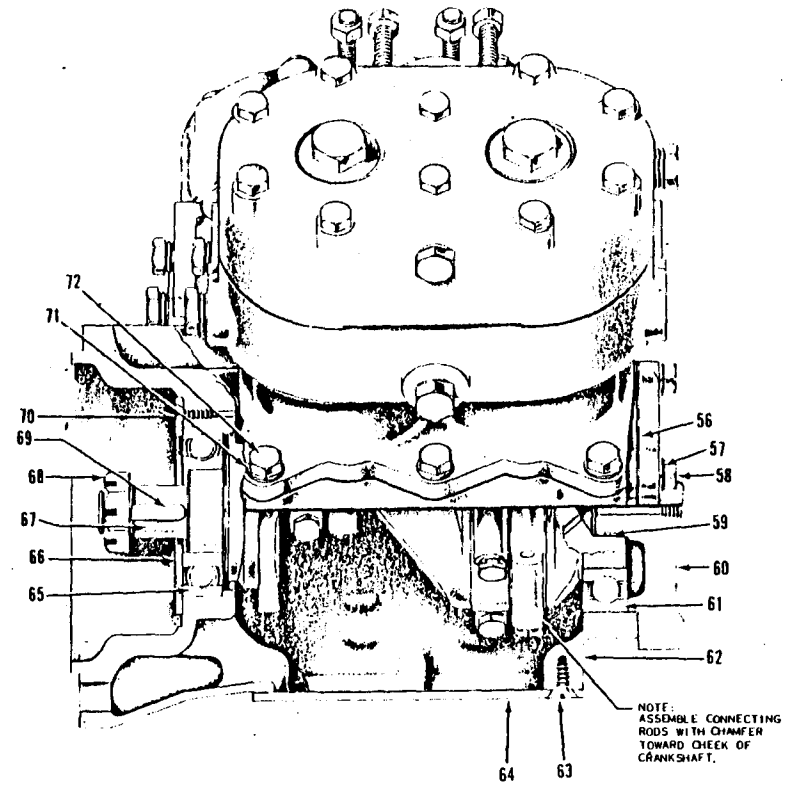


FIG. 5-2, FLANGE TYPE TU-FLO AIR COMPRESSOR ASSEMBLY (Air Brake), LL-529-88
(Model 275725)

FIG. 5-2, FLANGE TYPE TU-FLO AIR COMPRESSOR ASSEMBLY (Air Brake), LL-529-88
(Model 275725)

REF.	PART NO.	DESCRIPTION	REQ'D.
	LL-529-88	AIR COMPRESSOR ASSEMBLY	Ref.
1	237696	CAPSCREW	20
2	204820	GASKET, Discharge Fitting	2
3	203145	NUT	4
4	239413	GASKET, Strainer	4
5	237648	LOCKWASHER	4
6	202979	CAPSCREW	4
7	226469	STRAINER, Air	2
8	237648	LOCKWASHER	4
9	210106	CAPSCREW	4
10	239395	GUIDE, Inlet Valve	4
11	236125	VALVE, Inlet	4
12	236126	SPRING, Inlet Valve	4
13	283615	CYLINDER HEAD ASSEMBLY	2
14		CYLINDER HEAD BODY ASSEMBLY	2
15		INSERT, Inlet Valve Spring	4
16		SEAT, Inlet Valve Spring	4
17		SEAT, Discharge Valve	4
18		BODY, Cylinder Head	2
19		VALVE, Discharge	4
20		SPRING, Discharge Valve	4
21		NUT, Discharge Valve Cap	4
22	228238	CYLINDER BLOCK ASSEMBLY	2
23	228233	CYLINDER BLOCK BODY ASSEMBLY	2
24	236118	SEAT, Inlet Valve	4
25	238586	BUSHING	4
26	238629	BODY, Cylinder Block	2
27	238491	SEAT, Unloader Spring	2
28	239972	SPRING, Unloader	2
29	240024	SADDLE, Unloader Spring	2
30	240022	GUIDE, Unloader Plunger	4
31	240023	PLUNGER, Unloader	4
32	229875	UNLOADER PISTON ASSEMBLY	4
33	238144	RING, Back-Up	4
	238143	GROMMET	4
34	240018	PISTON, Unloader	4
35#	#	PISTON RING SET (Standard)	2
36#	234811	RING, Compression	4
37#	234811	RING, Compression	4
38#	234812	RING, Oil Scraper	4
39#	234811	RING, Compression	4
40#	234812	RING, Oil Scraper	4
41	239410	LOCKWASHER	8
42	240846	GASKET, Crankcase Cover	1
43#	229003	CONNECTING ROD COMPLETE (Standard)	4
44#	239409	INSERT, Bearing	8
45	229004	CONNECTING ROD AND CAP ASSEMBLY	4
46	239408	BOLT	8
47	233031	BUSHING, Wrist Pin	4
48	230111	PLUG, Pipe, 1/4"	2
49	238634	GASKET, Cylinder Head	2
50	238807	PLUG, Pipe, 3/8"	10
51	235416	GASKET, Cylinder Block	2
52	236169	WIRE, Wrist Pin Lock	4
53#	226103	PISTON AND WRIST PIN SET (Standard)	4
54#	236168	PIN, Wrist	4
55#	236167	PISTON	4
56	239404	GASKET, End Cover	1
57	237648	LOCKWASHER	5
58	237315	CAPSCREW	5
59	203028	RING, Oil Seal	1
60	240121	COVER, Rear End	1
61	235440	BEARING, Ball	1
62	240819	BODY, Crankcase	1

FIG. 5-2, FLANGE TYPE TU-FLO AIR COMPRESSOR ASSEMBLY (Air Brake), LL-529-88
(Model 275725)

REF.	PART NO.	DESCRIPTION	REQ'D.
63	203396	SCREW, Machine	8
64	240847	COVER, Crankcase	1
65	236120	BEARING, Ball	1
66	231266	RETAINER, Ball Bearing	1
67	240820	CRANKSHAFT	1
68	202926	NUT	1
69	231427	KEY	1
70	203563	SCREW, Machine	3
71	237686	LOCKWASHER	12
72	210897	CAPSCREW	12
73	230672	STUD	4
74	239414	ADAPTER, Strainer	1
75	238822	PLUG, Pipe, 1/2"	6

Refer to Field Maintenance Kits and Service Parts Listing Chart

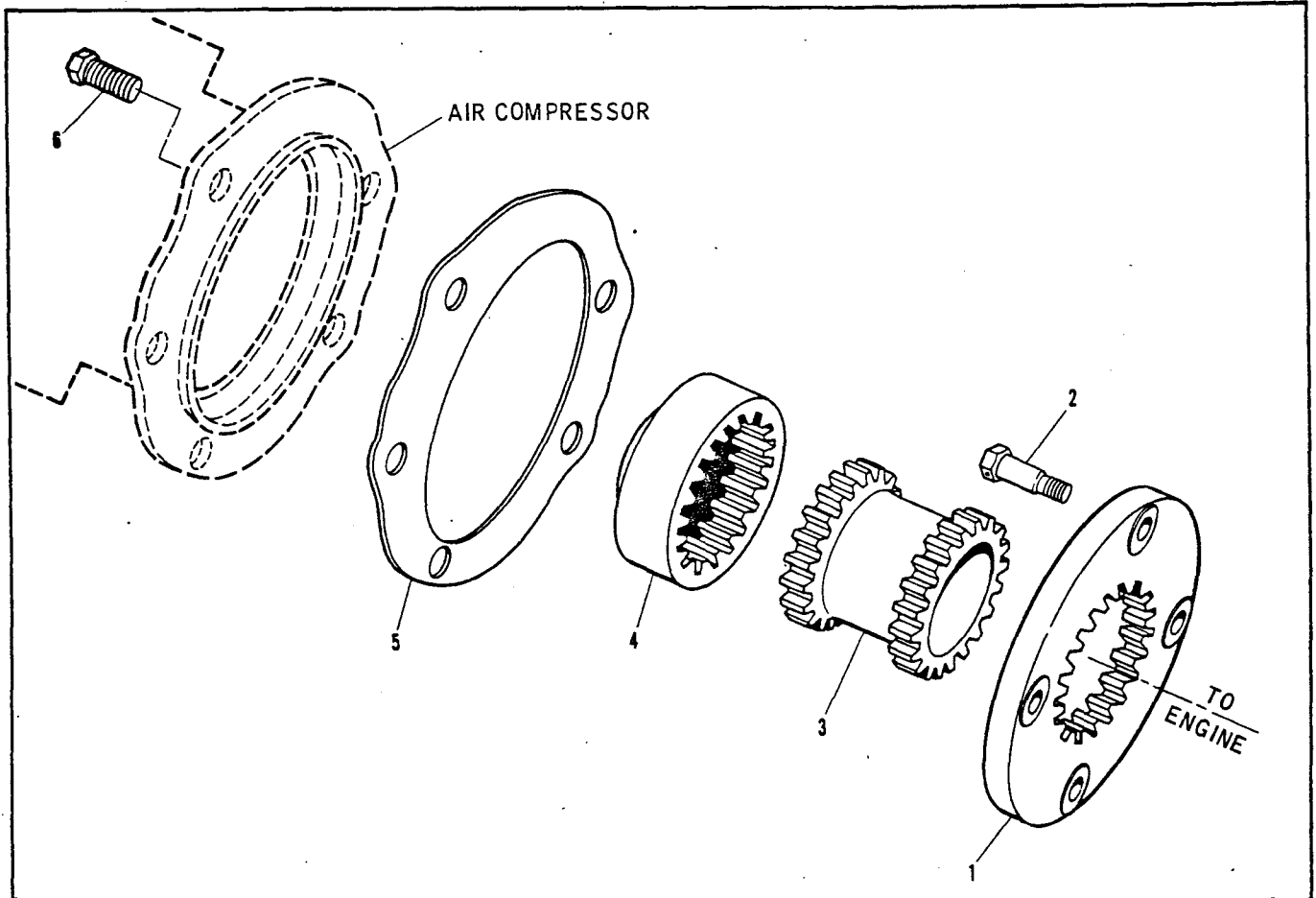
COMPRESSOR FIELD MAINTENANCE KITS & SERVICE PARTS TESTING

DESCRIPTION	TU-FLO 1000 - COMPRESSOR TYPE
FIELD MAINTENANCE KIT	229417*
UNLOADER KIT	279615*
GASKET SET	NONE
PISTON RING SET (Std.)	223643*-R- 225514*-B
PISTON RING SET (.010 O.S.)	223644*-R- 225515*-B
PISTON RING SET (.020 O.S.)	223645*-R- 225516*-B
PISTON RING SET (.030 O.S.)	223646*-R- 225517*-B
PISTON & WRIST PIN SET (Std.)	226103
PISTON & WRIST PIN SET (.010 O.S.)	226998
PISTON & WRIST PIN SET (.020 O.S.)	226999
PISTON & WRIST PIN SET (.030 O.S.)	227000
ALUMINUM CONN. RODS WITHOUT INSERTS	279694
ALUMINUM CONN. ROD WITH STD. INSERTS	279693
STEEL CONN. ROD WITHOUT INSERTS	NOT AVAILABLE
STEEL CONN. RODS WITH STANDARD INSERTS	NOT AVAILABLE
CONN. ROD INSERT KITS (Std.) EACH KIT CONTAINS 2 OF	282751 (239409)
CONN. ROD INSERT KITS (.010 O.S.) EACH KIT CONTAINS 2 OF	282752 (240619)
CONN. ROD INSERT KITS (.020 O.S.) EACH KIT CONTAINS 2 OF	282753 (240620)
CONN. ROD INSERT KITS (.030 O.S.) EACH KIT CONTAINS 2 OF	282754 (240261)

NOTE: INSERT KITS ARE PACKAGED 10 PER CARTON. ORDER IN LOTS OF 10 TO FACILITATE HANDLING.

* - Two (2) REQUIRED
R - RAMCO
B - BT - 10

FIG.5-2A, AIR COMPRESSOR DRIVE (Mounted to Eng.)
(With GMC Models 6-71, 8V-71 Diesel Eng.)



REF.	PART NO.	DESCRIPTION	REQ'D.
1	LL-606-126	PLATE, Engine Drive (5170450)	1
2	5145092	BOLT, Special	4
3	LL-606-130	GEAR, Spacer (5141773)	1
4	LL-606-129	GEAR, Hub. (5144866)	1
5	LL-606-75	GASKET (5117061)	1
6	LL-606-132	BOLTS, Mounting (179882) (Air Compressor to Engine)	5

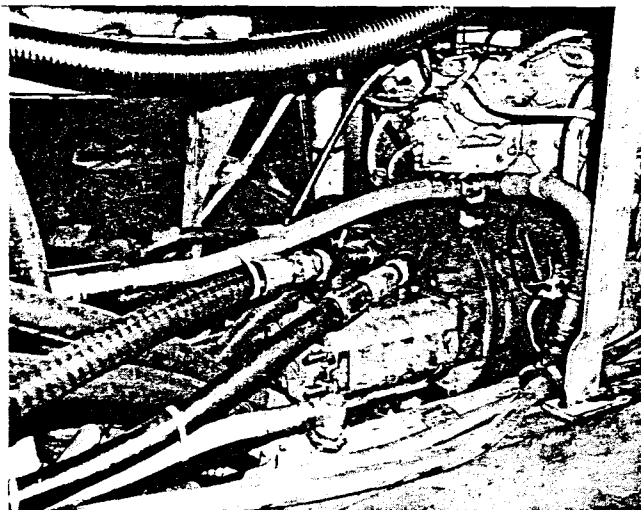
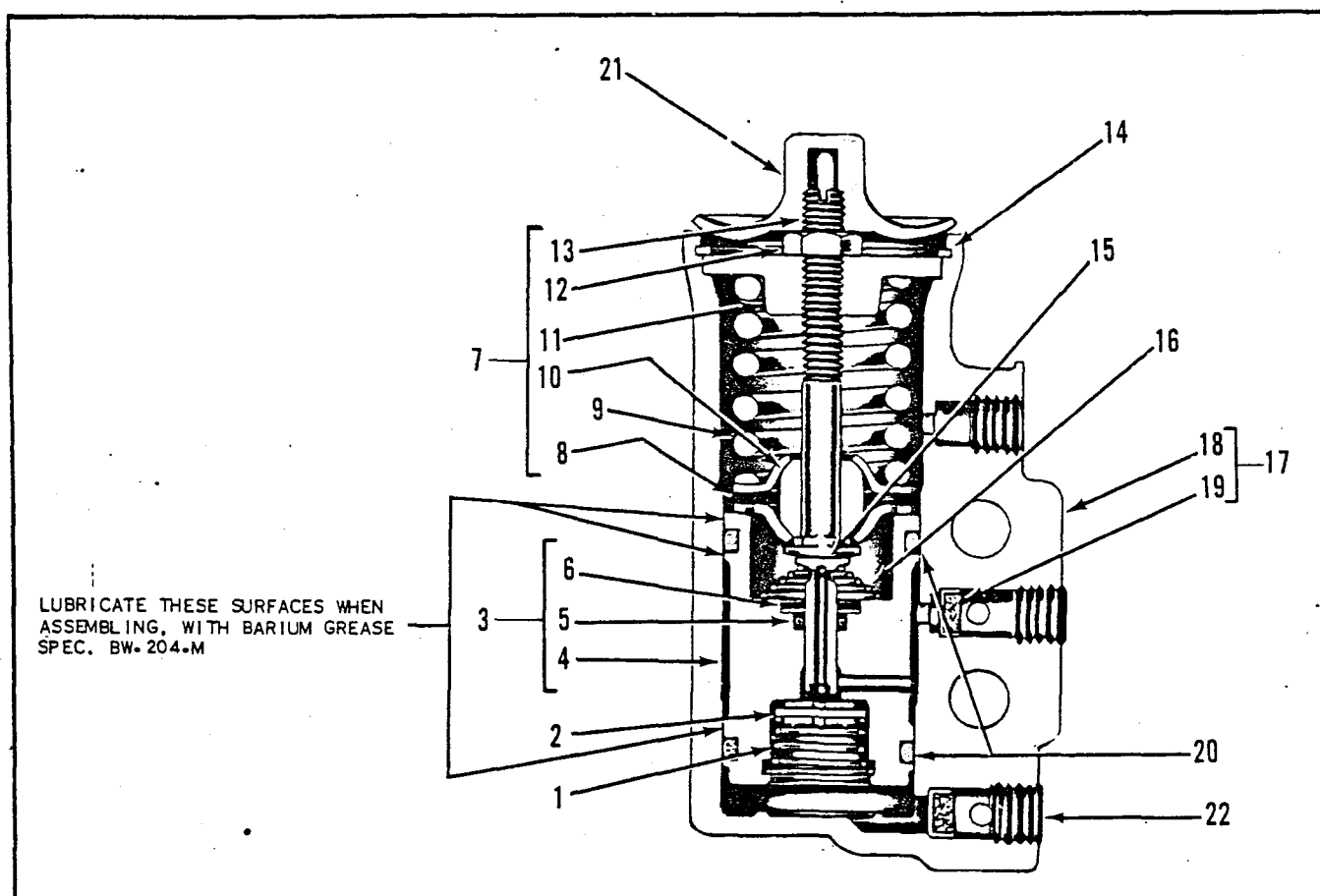


Photo View Air Compressor Mounted to Engine

FIG. 5-3, TYPE D2 AIR GOVERNOR ASSEMBLY (Air Brake), LL-529-152
(Model 275200)



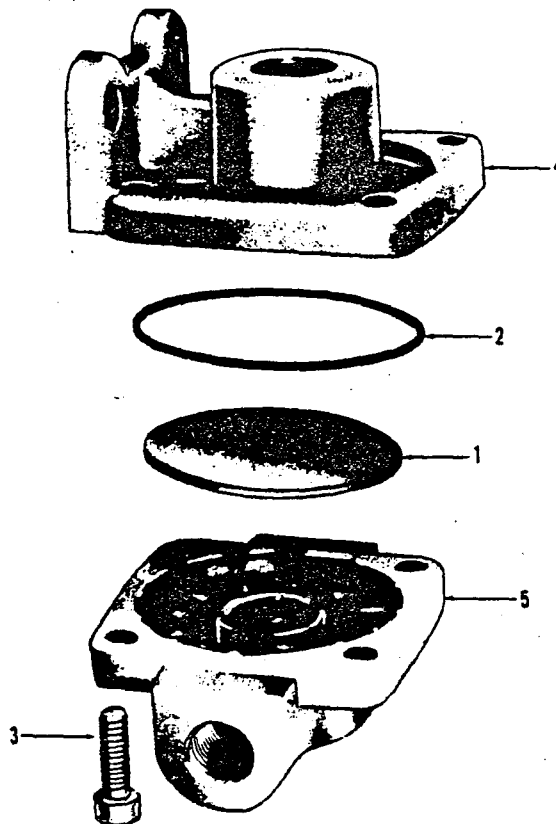
REF.	PART NO.	DESCRIPTION	REQ'D.
	LL-529-152	GOVERNOR ASSEMBLY	Ref.
1	240336	SPRING, Valve	1
2	240334	VALVE	1
3	275201	PISTON ASSEMBLY	1
4	240331	PISTON	1
5	230175	GROMMET	1
6	240333	WASHER	1
7	275202	ADJUSTING SCREW AND SPRING ASSEMBLY	1
8	240341	SEAT, Lower Spring	2
9	240343	SPRING	1
10	240342	GUIDE, Spring	1
11	240344	SEAT, Upper Spring	1
12	202961	NUT	1
13	240340	SCREW, Adjusting	1
14	240345	RING, Retaining	1
15	240339	STEM, Exhaust	1
16	240338	SPRING, Exhaust Stem	1
17	275230	BODY ASSEMBLY	1
18	240330	BODY	1
19	240346	FILTER	2
20	239658	"O" RING, Piston	1
21	240347	COVER	1
22#	233410	PLUG, Socket Head, 1/8"	As Req.
23*	276121	MAINTENANCE KIT	As Req.

* Kit consists of Service Parts

Four 1/8" Pipe Plugs come packed in a bag when complete assembly is ordered.

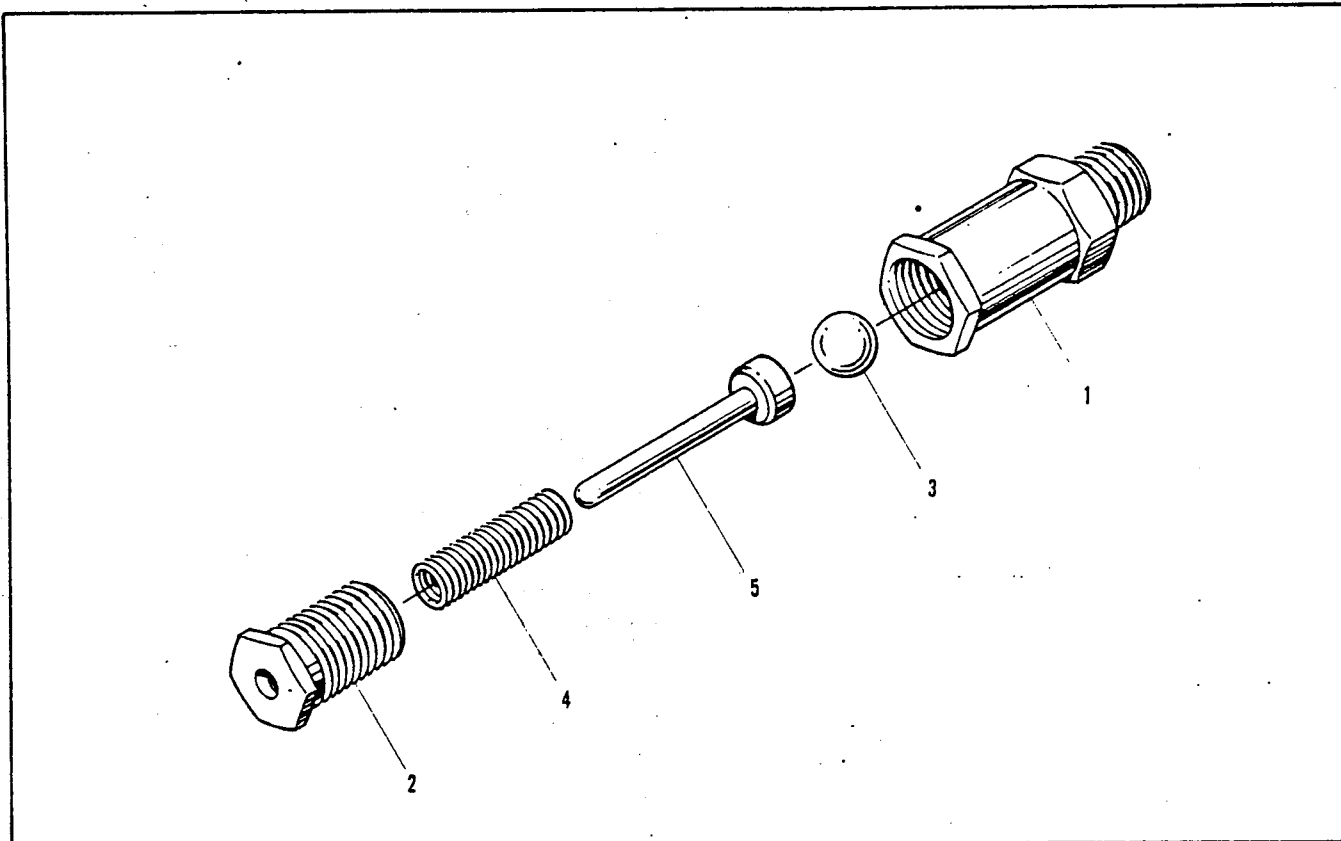
5-4
FIG. , QUICK RELEASE VALVE ASSEMBLY (Air Brake), LL-529-83
 (Model 229859)

LABEL 243257



REF.	PART NO.	DESCRIPTION	REQ'D
	LL-529-83	QUICK RELEASE VALVE ASS'Y	Ref.
1	240011	DIAPHRAM	1
2	242837	"O" RING, Sealing	1
3	240012	SCREW, Machine	4
4	240005	COVER	N.S.S.
5	240004	BODY	N.S.S.

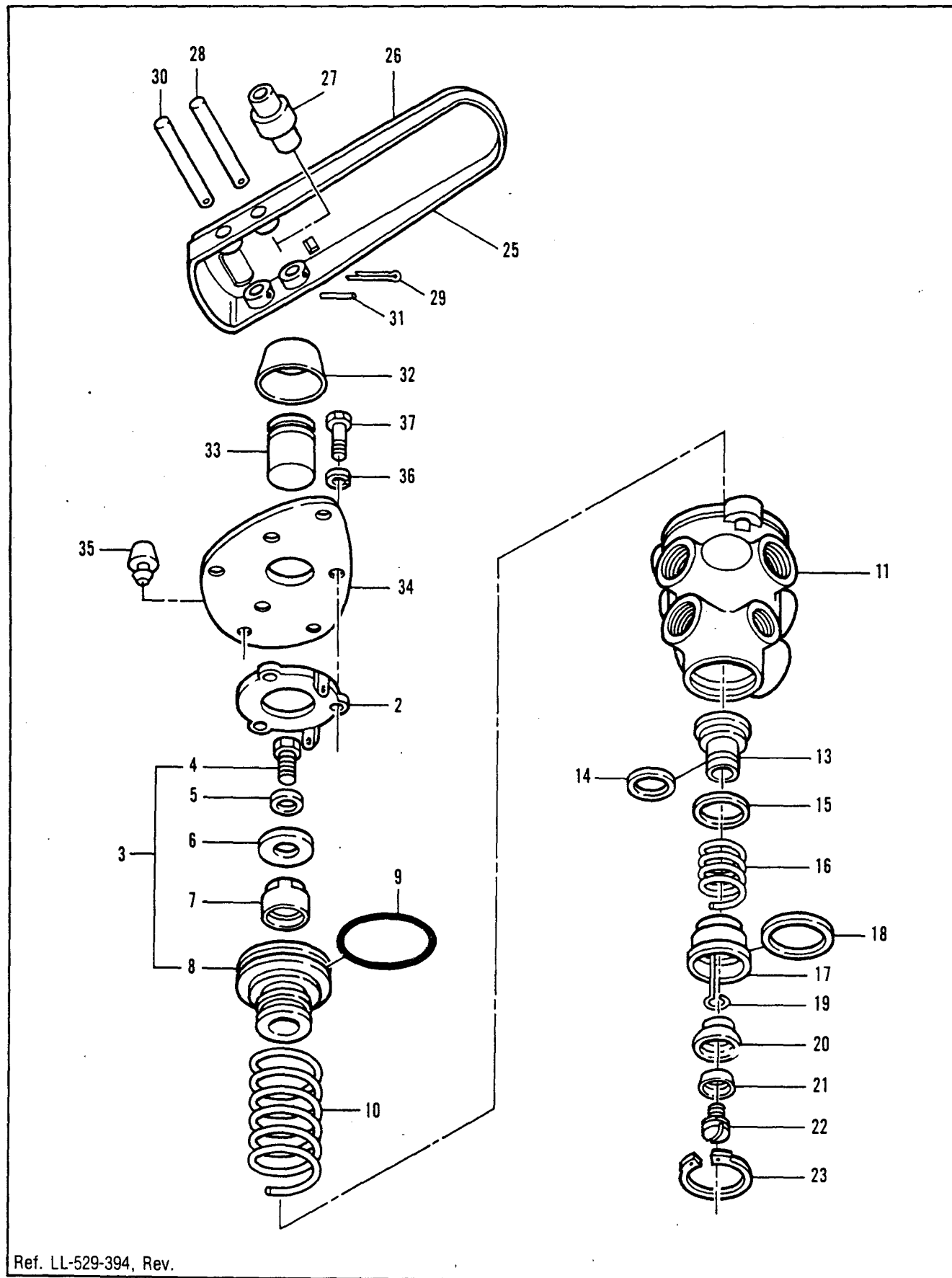
5-5
FIG. , SAFETY VALVE, LL-1034-7
 (Model AC-74058-A)



REF.	PART NO.	DESCRIPTION	REQ'D
	LL-1034-7	SAFETY VALVE	Ref.
1	AC-5124	HOUSING, Valve	1
2	AC-5123	RETAINER, Spring	1
3	AC-5121	BALL	1
4	AC-844	SPRING	1
5	AC-5122	POPPET	1

ASSEMBLY PROCEDURE: Parts must be clean, dry, and free from oil and grease. Assemble with Loctite "Nutlock" catalog number 74 applied to threads of AC-5123 and adjust to relieve pressure as 170-175 P.S.I. Allow to harden 4 to 12 hours.

FIG. 5-6, TREADLE VALVE ASSEMBLY (Air Brake), LL-529-394

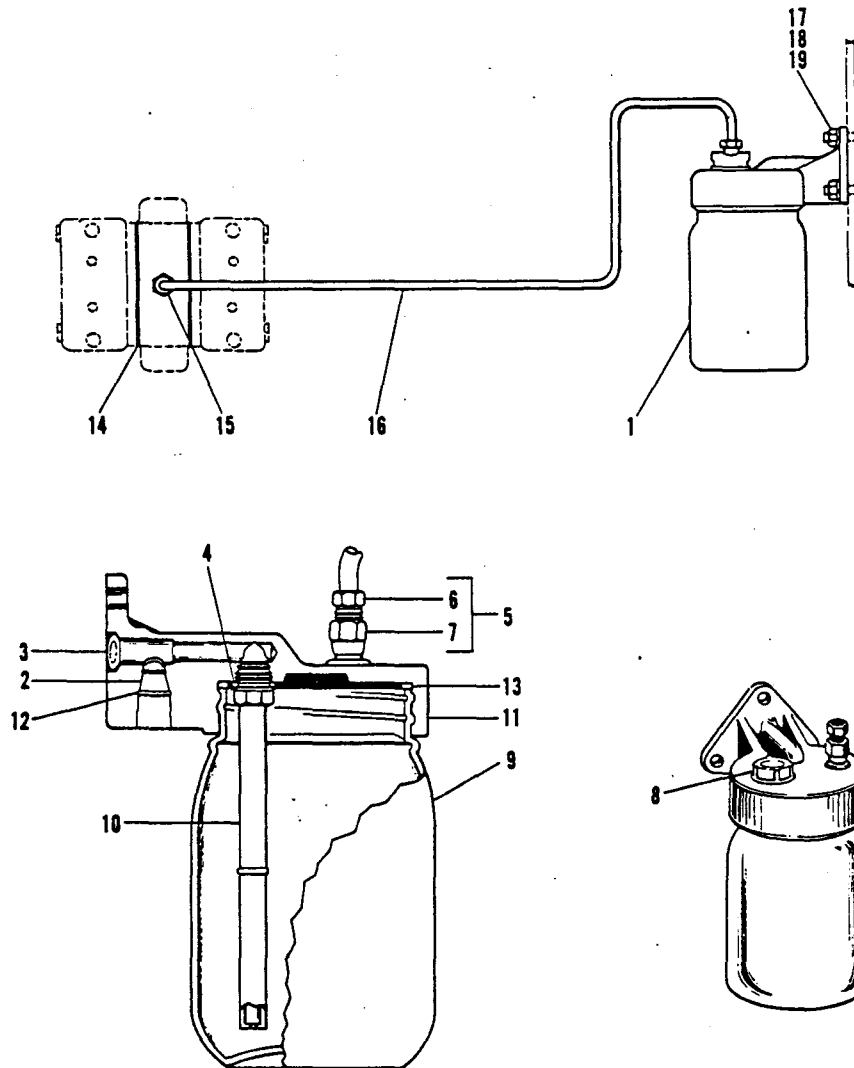


Ref. LL-529-394, Rev.

FIG. 5-6, TREADLE VALVE ASSEMBLY (Air Brake), LL-529-394

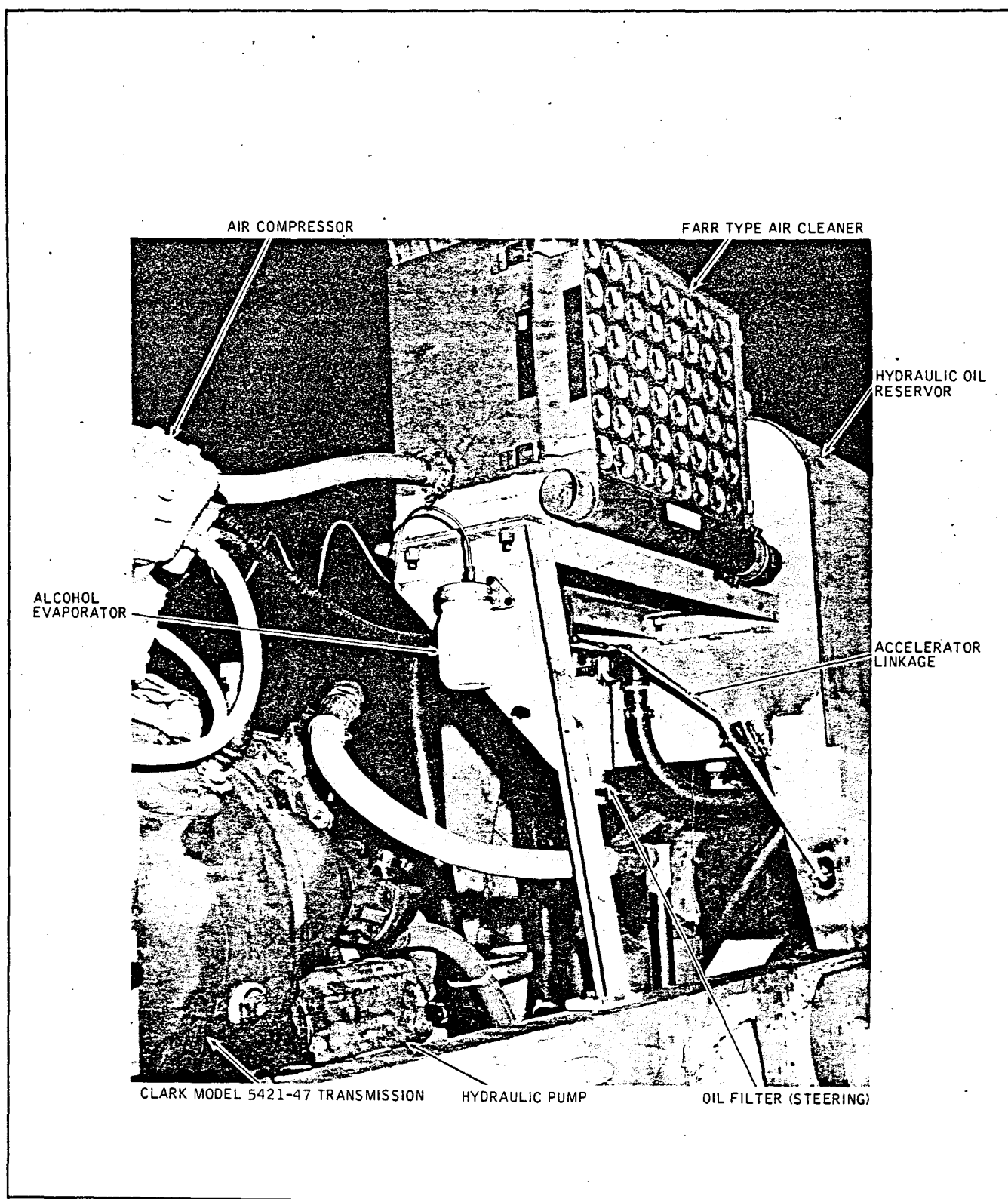
REF.	PART NO.	DESCRIPTION	REQ'D.
	LL-529-394	TREADLE VALVE ASSEMBLY (275000)	Ref.
1	229501	VALVE, Air Application, Basic	1
2	239668	RETAINER	1
3	229499	PISTON ASSEMBLY	1
4	239640	CAPSCREW, Nylon Lock	1
5	239713	WASHER	1
6	239634	SEAT, Spring	1
7	239600	SPRING, Rubber	1
8	239631	PISTON	1
9	239643	GROMMET, 2-3/8 O.D.	1
10	235829	SPRING, Piston Return	1
11	239649	BODY	1
12	229502	INLET EXHAUST VALVE ASSEMBLY	1
13	239979	VALVE, Inlet Exhaust	1
14	239139	GROMMET, 3/4 O.D.	1
15	239865	WASHER	1
16	239627	SPRING	1
17	239630	SEAT, Exhaust Check Valve	1
18	239645	GROMMET, 1-9/16 O.D.	1
19	239737	SPRING, Inlet Valve Preload	1
20	239615	DIAPHRAGM	1
21	239708	WASHER, Diaphragm	1
22	239714	SCREW AND LOCKWASHER, Machine	1
23	239740	RING, Retaining	1
24	229938	TREADLE ASSEMBLY	1
25	229939	TREADLE	1
26	240069	COVER, Treadle	1
27	236288	ROLLER	1
28	238474	PIN, Roller	1
29	210492	PIN, Cotter	1
30	235212	PIN, Roll	1
31	238888	PIN, Fulcrum	1
32	236982	BOOT	1
33	237074	PLUNGER	1
34	236979	PLATE, Mounting	1
35	240137	BUTTON, Stop	1
36	202982	LOCKWASHER	3
37	202979	CAPSCREW	3

FIG. 5-7 ; ALCOHOL EVAPORATOR KIT, LL-529-384
(Used with Tu-Flo 1000 Compressor)



REF.	PART NO.	DESCRIPTION	REQ'D.
-	LL-529-384	ALCOHOL EVAPORATOR KIT	1
1	228663	EVAPORATOR ASSEMBLY	1
2	239139	FILTER	1
3	242221	PLUG, Welch	1
4	239071	RING, Sealing	1
5	217224	TUBING CONNECTOR	1
6	211316	BODY	1
7	211317	SLEEVE	1
8	243939	FILLER PLUG	1
9	238956	CONTAINER	1
10	243937	TUBE, Evaporator	1
11	211309	BODY	1
12	243950	RING, Retaining	1
13	243940	GASKET	1
14	236170	GASKET	4
15	217224	CONNECTOR, Tubing	1
16	231889	TUBING, 3/16 O.D Copper	1
17		CAPSCREW, Hex. Hd., 1/4-28 x 1-1/2" Lg.	3
18		LOCKWASHER, 1/4"	3
19		NUT, Hex. 1/4-28	3

FIG. 5-7 , PHOTO VIEW—ALCOHOL EVAPORATOR, MOUNTING



NOT AVAILABLE AT TIME OF PUBLICATIONS

FIG. 5-7A, CHECK VALVE, LL-606-173

REF.	PART NO.	DESCRIPTION	REQ'D.
	LL-606-173	CHECK VALVE Vendor #5109-734	



FIG. 5-7B, AIR "Safety" VALVE ASSEMBLY (Velvac), LL-3616-18

REF.	PART NO.	DESCRIPTION	REQ'D.
	LL-3616-18	SAFETY VALVE ASSEMBLY (38-A-11 BP)	ef.

SECTION 6
MISCELLANEOUS
Lube Charts and Maintenance Instructions

TABLE OF CONTENTS

FIG.	DESCRIPTION	PART/ASS'Y NO.	PAGE
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6-2	FORK SAFETY CHECK LIST		6-8

FIG. 6-1 , LUBRICATION DIAGRAM

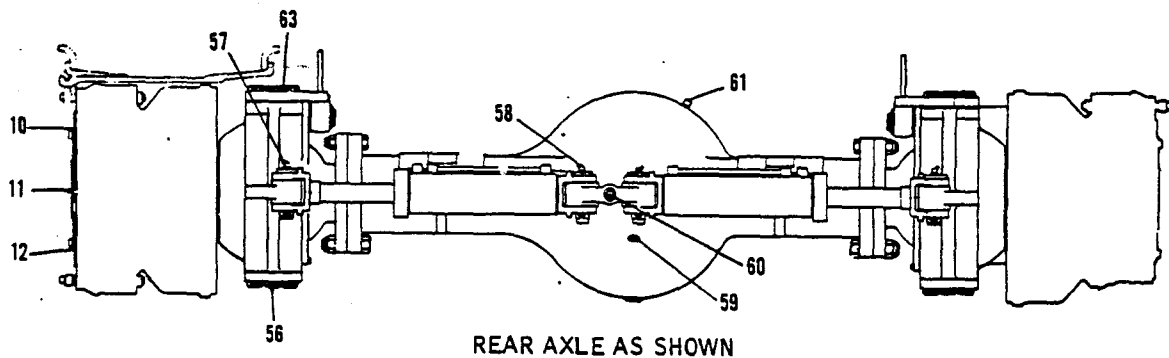
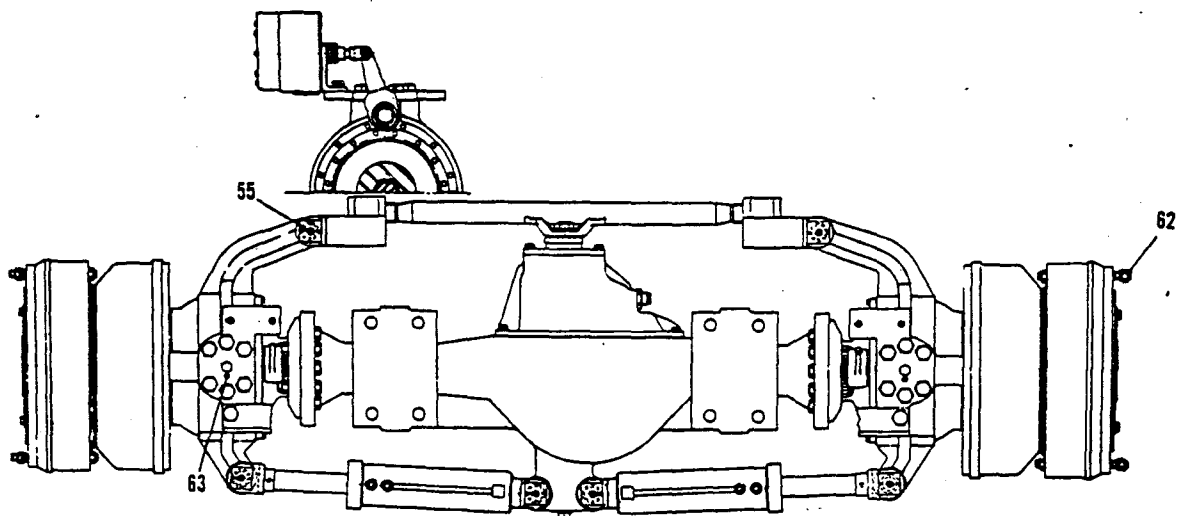
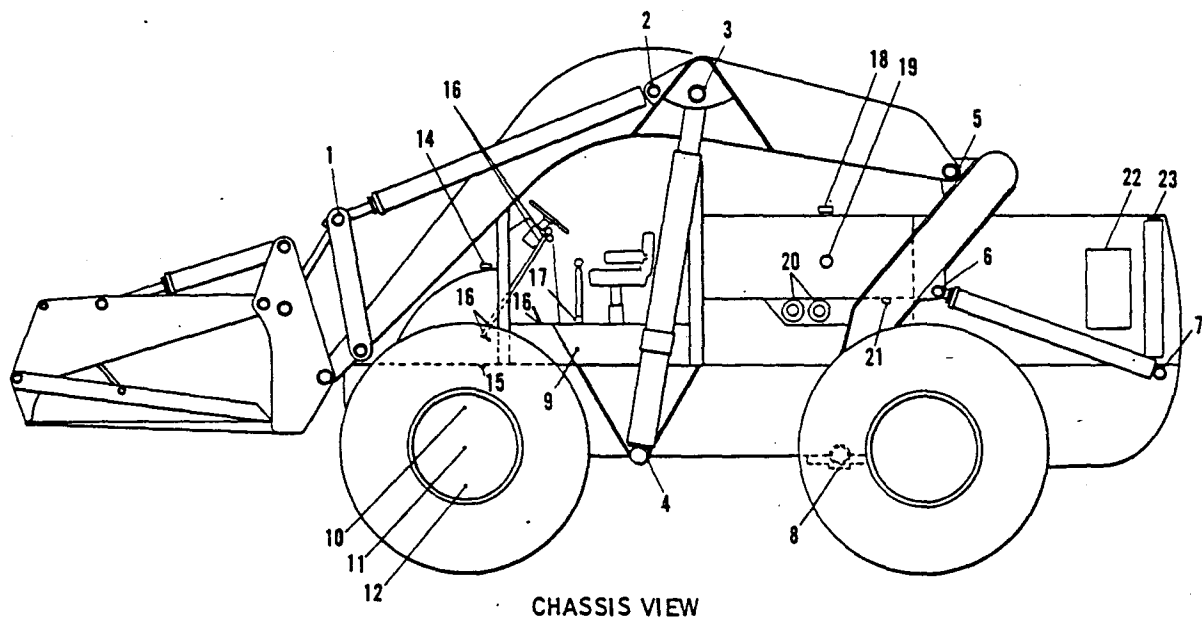
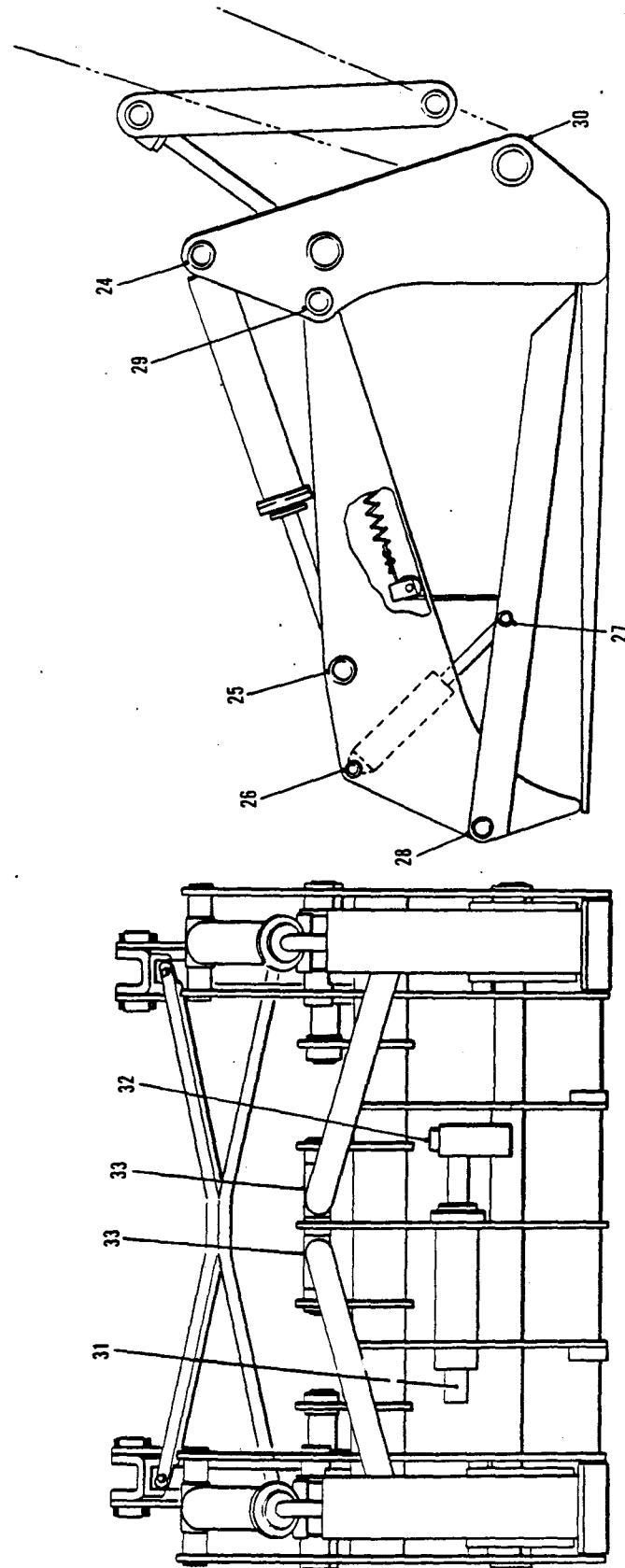
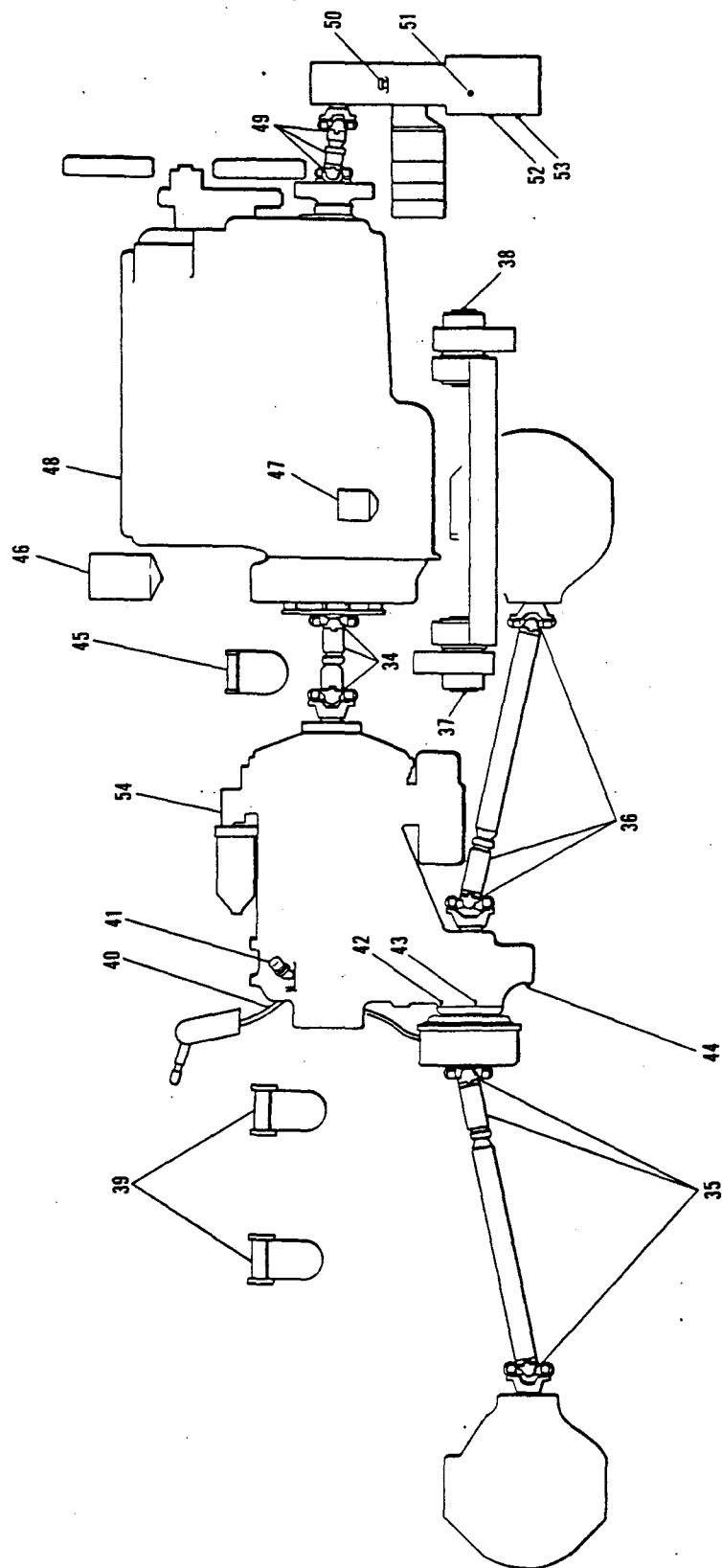


FIG. 6-1, LUBRICATION DIAGRAM



SIDE SHIFT BALER VIEW

FIG. 6-1, LUBRICATION DIAGRAM



POWER TRAIN VIEW

FIG. 6-1 , LUBRICATION DIAGRAM

REF.	DESCRIPTION	NO. OF GREASE FITTINGS	LUBRICATION OR CHANGE INTERVAL	NO. OF SHOTS PER FITTING OR CAPACITY	REMARKS
1	Fork Cylinder to Baler Bellcrank	2	8 Hours	2	
2	Fork Cylinder to Lift Arm	2	8 Hours	2	
3	Lift Cylinder to Lift Arm	2	8 Hours	2	
4	Lift Cylinder Base End	2	8 Hours	2	
5	Lift Arm to Rear Bracket	2	8 Hours	4	
6	Reach Cylinder to Rear Bracket	2	8 Hours	2	
7	Reach Cylinder Base	2	8 Hours	2	
8	Rear Bracket to Main Frame	2	8 Hours	4	
9	Thrust Plate Slide		As Req		Lub. w/ Graphite dry film lube
10	Planetary End Fill & Drain Plug	4	1000 Hours		
11	Planetary End Breather	4	Check Weekly		Keep Clean
12	Planetary End Level Plug	4	Check Weekly		Keep to Level
13	Fuel Tank		Check Daily	100 Gals	Keep Full
14	Fuel Tank Drain Plug				
15	Transmission Control Lever Column	4	8 Hours	2	
16	Accelerator Pedal		8 Hours		A Few Drops of Oil
17	Control Lever Pivot	5	8 Hours	2	
18	Oil Reservoir Fill & Breather		500 Hours	200 Gals- Initial Fill 150 Gals- Refill	Change Oil and Clean Reservoir
19	Oil Reservoir Sight Gauge		Check Daily		Keep to lev. (center line, eng. off)
20	Hydraulic Oil Filters (Hydraulic Reservoir)	2	40 Hours		Remove & Clean
21	Oil Reservoir Drain Plug				
22	Air Cleaner		Check Daily		Keep Clean
23	Radiator		Check Daily	30 Quarts	Keep to Level
24	Baler Cylinder Base End	2	8 Hours	2	
25	Baler Cylinder Shaft End	2	8 Hours	2	
26	Clamp Cylinder Base End	2	8 Hours	2	
27	Clamp Cylinder Shaft End	2	8 Hours	2	
28	Clamp Pivot	2	8 Hours	2	
29	Baler Arm Pivot	2	8 Hours	2	
30	Baler to Lift Arm	2	8 Hours	4	
31	Side Shift Cylinder Base	1	8 Hours	2	
32	Side Shift Cylinder Shaft End	1	8 Hours	2	
33	Baler Arm Stiffener Pivot	2	8 Hours	2	
34	Engine Drive Shaft	3	8 Hours	2	
35	Front Axle Drive Shaft	3	8 Hours	2	
36	Rear Axle Drive Shaft	3	8 Hours	2	
37	Front Cradle Pin	1	8 Hours	3	
38	Rear Cradle Pin	1	8 Hours	3	
39	Hydraulic Return Line Filters (Remote Mounted) (Indicator Mounted on Filters)	(Twin Filter)	Check Daily		Change When Indicated
40	Handbrake Cable	2	40 Hours	2	
41	Transmission Fill & Breather				See Transmission Manual
42	Transmission Level Plug		Check Daily		Keep to Level
43	Transmission Add Oil Plug				
44	Transmission Drain Plug				
45	Fuel Oil Filter				See Engine Manual
46	Engine Oil Filter				See Engine Manual
47	Corrosion Resistor Filter		200 Hours		Change Element
48	Engine and Accessories				See Engine Manual
49	Pump Drive Shaft	3	8 Hours	2	
50	Pump Drive Transfer Case Breather		40 Hours		Remove Breather and Clean
51	Fill Plug Transfer Case		3000 Hours	1 Gal	Change Oil
52	Level Plug Transfer Case		Check Weekly		Keep to Level
53	Drain Plug Transfer Case				
54	Transmission Oil Filter Screen		500 Hours		See Transmission Manual
55	Axle Tie Rod Ends	4	8 Hours	2	
56	Axle Steer Knuckle Drain Plug	4			

FIG. 6-1, LUBRICATION DIAGRAM

REF.	DESCRIPTION	NO. OF GREASE FITTINGS	LUBRICATION OR CHANGE INTERVAL	NO. OF SHOTS PER FITTING OR CAPACITY	REMARKS
57	Axle Cylinder Rod End	4	8 Hours		Keep to Level Change Lubricant Keep Clean Keep Tightened Do Not Over Grease
58	Axle Cylinder Pivot End	4	8 Hours		
59	Axle Differential Level Plug		40 Hours		
60	Axle Differential Fill Plug		3000 Hours		
61	Axle Differential Breather	2	Check Weekly		
62	Axle Wheel Nuts (Important)		Check Daily		
63	Rotochamber Shaft	4	40 Hours		