

INTERMEDIATE RANGE PLANETARY AND INTERMEDIATE RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	** 6759797-V	CLT 5640-4	A
6758494	CT 5640-1	A	6759801	CLT 5840-4	A
6758596	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	A
6758627	CLBT 5640-6	A	6759802	CT 5840-1	A
6759245	CLBT 5640-1	A	6759803	CLT 5840-4	A
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	A
6759524	CLT 5640-4	A	** 6759806-V	CLBT 5840-4	A
** 6759524-V	CLT 5640-4	A	6759809	CT 5640-1	A
6759553	CBT 5640-6	A	6759810	CBT 5640-9	A
** 6759553-V	CBT 5640-6	A	6759815	CLBT 5640-4	A
6759557	CLT 5640-4	A	6759816	CLT 5640-4	A
6759612	CT 5640-1	A	6759821	CLT 5640-4	A
6759654	CLT 5640-5	A	6759839	CT 5840-4	A
6759678	CLT 5640-6	A	6759840	CBT 5840-1	A
6759683	CLBT 5640-1	A	6759841	CLT 5840-4	A
6759723	CT 5640-1	A	** 6759841-V	CLT 5840-4	A
6759725	CBT 5640-9	A	6759842	CLBT 5840-1	A
6759728	CLBT 5640-6	A	** 6759842-V	CLBT 5840-1	A
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	A
6759729	CLBT 5640-6	A	6759844	CBT 5840-7	A
6759733	CLT 5640-4	A	6759845	CLT 5840-2	A
6759734	CLT 5640-6	A	6759846	CLBT 5840-7	A
6759735	CLBT 5640-6	A	6759852	CLBT 5840-9	A
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	A
6759740	CT 5640-4	A	** 6759879-V	CLBT 5840-6	A
6759742	CBT 5640-6	A	6759887	CLBT 5840-6	A
** 6759742-V	CBT 5640-6	A	6759896	CT 5640-4	A
6759745	CLBT 5640-9	A	6759918	CLT 5640-1	A
6759749	CLBT 5640-8	A	6759949	CLBT 5640-6	A
6759751	CT 5640-1	A	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	A	6759957	CLBT 5640-4	A
** 6759760-V	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6759771	CLBT 5640-6	A	6759981	CLBT 5640-4	A
** 6759771-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759772	CBT 5640-6	A	6769531	CLT 5640-4	A
** 6759772-V	CBT 5640-6	A	6769583	CLBT 5640-4	A
6759778	CLBT 5640-8	A	** 6769583-V	CLBT 5640-4	A
6759790	CLT 5640-6	A	6769613	CBT 5840-6	A
6759791	CT 5640-6	A	** 6769613-V	CBT 5840-6	A
6759797	CLT 5640-4	A	6769663	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

INTERMEDIATE RANGE PLANETARY AND INTERMEDIATE RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	A	6770286	CLT 5840-9	A
** 6769664-V	CLT 5840-4	A	6770287	CLT 5640-4	A
6769702	CT 5840-6	A	6770318	CLT 5640-4	A
6769703	CLT 5640-1	A	6770364	CLT 5840-1	A
6769704	CLBT 5840-4	A	6770365	CLBT 5640-5	A
6769820	CLT 5640-2	A	6770369	CLBT 5640-6	A
6769821	CLT 5840-4	A	6770370	CLBT 5640-6	A
** 6769821-V	CLT 5840-4	A	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	A	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	A	6770373	CLBT 5640-6	A
6769927	CLBT 5840-4	A	** 6770373-V	CLBT 5640-6	A
6769934	CBT 5840-6	A	6770377	CLT 5640-1	A
** 6769934-V	CBT 5840-6	A	6770413	CLBT 5640-1	A
6769964	CLBT 5640-4	A	** 6770413-V	CLBT 5640-1	A
6769967	CLBT 5840-8	A	6770460	CBT 5640-4	A
6770002	CLBT 5640-3	A	** 6770460-V	CBT 5640-4	A
6770020	CBT 5840-4	A	6770461	CLBT 5840-4	A
** 6770020-V	CBT 5840-4	A	6770462	CLBT 5840-4	A
6770030	CLBT 5640-4	A	6770463	CLBT 5840-4	A
** 6770030-V	CLBT 5640-4	A	6770511	CLT 5640-4	A
6770052	CLBT 5840-1	A	6770515	CLT 5840-4	A
** 6770052-V	CLBT 5840-1	A	** 6770515-V	CLT 5840-4	A
6770082	CLT 5640-8	A	6770516	CLBT 5840-4	A
6770083	CLT 5640-2	A	** 6770516-V	CLBT 5840-4	A
6770108	CLBT 5840-4	A	6770550	CLBT 5840-4	A
** 6770108-V	CLBT 5840-4	A	6770602	CLT 5840-4	A
6770153	CLBT 5640-4	A	** 6770602-V	CLT 5840-4	A
6770154	CLT 5840-2	A	6770603	CLBT 5640-4	A
6770175	CBT 5840-4	A	** 6770603-V	CLBT 5640-4	A
** 6770175-V	CBT 5840-4	A	6770731	CLT 5640-5	A
6770180	CLBT 5840-4	A	6770871	CLBT 5640-6	A
** 6770180-V	CLBT 5840-4	A	6770872	CLBT 5640-6	A
6770202	CLBT 5840-4	A	6771000	CLBT 5640-3	A
6770224	CT 5640-4	A	6771045	CLBT 5840-6	A
6770231	CLBT 5640-4	A	** 6771045-V	CLBT 5840-6	A
6770244	CBT 5840-4	A	6771061	CT 5640-4	A
** 6770244-V	CBT 5840-4	A	6771122	CLT 5840-4	A
6770271	CLBT 5840-1	A	6771141	CLBT 5840-6	A
6770284	CLBT 5640-4	A	6771290	CLBT 5840-6	A
** 6770284-V	CLBT 5640-4	A	** 6771290-V	CLBT 5840-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

INTERMEDIATE RANGE PLANETARY AND INTERMEDIATE RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	A	6771996	CLT 5840-1	A
** 6771333-V	CLBT 5640-6	A	6772001	CLBT 5840-8	A
6771334	CLBT 5640-6	A	6772002	CLBT 5840-4	A
** 6771334-V	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	A
6771344	CLBT 5640-8	A	6772020	CLBT 5840-6	A
6771420	CLBT 5840-4	A	6772072	CLBT 5840-4	A
6771459	CLT 5840	A	6772073	CLT 5840-1	A
6771461	CLBT 5840-4	A	6772080	CLBT 5840-4	A
6771546	CLBT 5640-1	A	6772084	CLT 5840-4	A
6771547	CLBT 5860-4	A	** 6772084-V	CLT 5840-4	A
6771548	CLBT 5660-4	A	6772088	CLBT 5640-6	A
6771549	CLT 5860-4	A	** 6772088-V	CLBT 5640-6	A
6771550	CLBT 5840-1	A	6772098	CLBT 5640-6	A
** 6771550-V	CLBT 5840-1	A	** 6772098-V	CLBT 5640-6	A
6771551	CLBT 5860-7	A	6772112	CLBT 5640-4	A
6771552	CLBT 5840-7	A	6772148	CLBT 5840	A
6771553	CLBT 5860-4	A	6772149	CLBT 5840-6	A
6771577	CLBT 5640-4	A	** 6772149-V	CLBT 5840-6	A
** 6771577-V	CLBT 5640-4	A	6772236	CLBT 5640-4	A
6771593	CLBT 5840-4	A	6772241	CLBT 5640-4	A
** 6771593-V	CLBT 5840-4	A	6772242	CLBT 5640-1	A
6771631	CLBT 5660-4	A	6772243	CLBT 5640-1	A
6771652	CLBT 5840-6	A	6772244	CLBT 5640-6	A
6771676	CLBT 5840-6	A	6772245	CLBT 5640-6	A
** 6771676-V	CLBT 5840-6	A	6772248	CLBT 5640-6	A
6771728	CLBT 5840-4	A	6772250	CLBT 5640-6	A
** 6771728-V	CLBT 5840-4	A	6772256	CLBT 5840-4	A
6771733	CLBT 5840-6	A	6772258	CLBT 5840-4	A
6771743	CLBT 5640-6	A	6772259	CLBT 5840-4	A
6771777	CLT 5840-4	A	6772263	CLBT 5840-4	A
6771791	CLT 5840-4	A	6772264	CLBT 5840-6	A
** 6771791-V	CLT 5840-4	A	6772286	CLBT 5840-4	A
6771844	CLBT 5640-6	A	6772313	CLBT 5840-1	A
** 6771844-V	CLBT 5640-6	A	6772331	CLT 5840-6	A
6771845	CLBT 5640-6	A	** 6772331-V	CLT 5840-6	A
** 6771845-V	CLBT 5640-6	A	6772461	CLBT 5840-4	A
6771908	CLBT 5840-6	A	6772495	CLBT 5840-9	A
6771931	CLBT 5840-4	A	6772539	CLBT 5640-6	A
6771986	CLBT 5840-4	A	6772578	CLBT 5640-1	A
6771993	CLT 5640-4	A	6772648	CLBT 5840-4	A

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772659	CLBT 5840-6	A	6773751	CLBT 5840-6	A
6772707	CLBT 5640-6	A	6773789	CLBT 5860-4	A
6772708	CLBT 5640-6	A	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	A	6773831	CLT 5840-1	A
6772720	CLBT 5860-4	A	6773837	CLBT 5860-4	A
6772746	CBT 5840-8	A	6773839	CLT 5860-1	A
6772749	CLBT 5840-4	A	6773840	CLBT 5860-4	A
6772842	CLBT 5840-9	A	6773887	CLT 5860-2	A
6772847	CLBT 5840-4	A	6773889	CLBT 5860-6	A
6772876	CBT 5840-4	A	6773902	CLBT 5860-6	A
6772909	CLBT 5840-4	A	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	A	6774020	CLBT 5860-2	A
6772947	CLBT 5840-4	A	6774058	CLBT 5860-6	A
6773110	CLBT 5640-6	A	6774083	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	A	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	A	6774095	CLBT 5860-4	A
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	A
6773321	CLBT 5640-1	A	6774119	CLBT 5660-6	A
6773370	CLBT 5640-4	A	6774152	CLT 5860-4	A
6773384	CLBT 5660-4	A	6774181	CLBT 5660-4	A
6773385	CLBT 5860-4	A	6774182	CLBT 5660-4	A
6773386	CLT 5860-1	A	6774227	CLBT 5660-4	A
6773388	CLBT 5860-4	A	6774256	CLBT 5860-6	A
6773411	CLBT 5640-4	A	6774286	CLBT 5860	A
6773427	CLBT 5640-4	A	6774321	CLBT 5860-4	A
6773432	CLBT 5840-6	A	6774467	CLBT 5660-3	A
6773433	CLBT 5860-6	A	6774494	CLBT 5660-4	A
6773481	CLBT 5840-4	A	6774508	CLBT 5660-6	A
6773531	CLBT 5640-6	A	6774520	CLBT 5840-4	A
6773574	CLBT 5640-4	A	6774550	CLT 5660-4	A
6773600	CLBT 5840-4	A	6774552	CLBT 5860-6	A
6773612	CLBT 5840-4	A	6774573	CLBT 5860-4	A
6773613	CLBT 5840-4	A	6774586	CLBT 5860-4	A
6773614	CLT 5840-1	A	6774606	CLT 5840-4	A
6773623	CLT 5840-4	A	6774687	CLBT 5860-4	A
6773690	CLBT 5660-6	A	6774697	CLBT 5660-4	A
6773693	CLBT 5660-6	A	6774745	CBT 5840-6	A
6773694	CLBT 5660-6	A	6774789	CLBT 5860-6	A
6773697	CLBT 5860-4	A	6774790	CLBT 5860-4	A

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774861	CLBT 5840-4	A	6775890	CLBT 5660-4	A
6774925	CLBT 5860-4	A	6775904	CLBT 5860-4	A
6775241	CLBT 5860-4	A	6775927	CLBT 5860-6	A
6775253	CLBT 5660-6	A	6775928	CLBT 5860-6	A
6775254	CLBT 5660-4	A	6775947	CLBT 5660-4	A
6775255	CLBT 5660-4	A	6775948	CLBT 5860-7	A
6775256	CLBT 5660-6	A	6775949	CLBT 5860-4	A
6775257	CLBT 5660-4	A	6775952	CLBT 5860-6	A
6775258	CLBT 5660-4	A	6775953	CT 5860-4	A
6775260	CLBT 5660-4	A	6776016	CLBT 5660-4	A
6775261	CLBT 5660-4	A	6776017	CLBT 5840-4	A
6775266	CLT 5660-4	A	6776088	CLBT 5640-6	A
6775267	CLBT 5860-4	A	6776089	CLBT 5860-4	A
6775268	CLBT 5860-6	A	6776117	CT 5840-4	A
6775269	CLBT 5860-4	A	6776414	CLBT 5860-4	A
6775272	CLBT 5860-6	A	6776415	CLBT 5860-4	A
6775273	CLBT 5860-4	A	6776422	CLBT 5860-4	A
6775274	CLBT 5860-6	A	6776470	CLBT 5860-4	A
6775275	CLBT 5860-4	A	6776560	CLBT 5860-4	A
6775276	CLBT 5860-6	A	6776576	CLBT 5860-4	A
6775278	CLBT 5860-4	A	6776660	CLBT 5860-4	A
6775279	CLBT 5860-4	A	6776741	CLBT 5840-4	A
6775280	CLBT 5860-4	A	6776836	CLT 5840-1	A
6775281	CLBT 5860-4	A	6776926	CLBT 5660-9	A
6775286	CLT 5860-1	A	6777052	CLBT 5860-4	A
6775288	CLT 5860-2	A	6777062	CLBT 5840-9	A
6775289	CLBT 5860-9	A	6777270	CLT 5860-4	A
6775294	CLBT 5860-4	A	6777304	CLBT 5860-4	A
6775383	CLBT 5860-4	A	6777305	CLBT 5860-4	A
6775391	CLBT 5640-6	A	6777332	CLBT 5860-4	A
6775397	CLBT 5840-8	A	6777333	CLBT 5860-4	A
6775402	CLBT 5840-4	A	6777390	CLBT 5640-8	A
6775428	CLBT 5860-4	A	6777428	CLBT 5660-4	A
6775460	CLBT 5860-4	A	6777446	CLBT 5860-4	A
6775555	CLT 5660-4	A	6777494	CLBT 5860-9	A
6775720	CLBT 5660-4	A	6777713	CLBT 5860-4	A
6775817	CLBT 5860-4	A	6777771	CLBT 5660-6	A
6775836	CLBT 5840-4	A	6777825	CLBT 5660-4	A
6775837	CLBT 5860-6	A	6777890	CLBT 5660-4	A
6775838	CLBT 5860-6	A	6777925	CLBT 5860-4	A

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TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6777962	CLBT 5860-4	A	6830527	CLBT 5860-4	A
6778028	CLBT 5860-4	A	6830529	CLBT 5840-4	A
6778058	CLBT 5860-6	A	6830712	CLBT 5860-4	A
6778181	CLBT 5860-4	A	6830723	CLBT 5865-9	A
6778185	CLBT 5660-4	A	6830777	CLBT 5860-4	A
6778186	CLBT 5560-4	A	6830856	CLT 5840-1	A
6778197	CLT 5660-5	A	6830857	CLBT 5860-4	A
6778213	CLBT 5860-4	A	6830858	CLBT 5860-6	A
6778340	CLBT 5860-6	A	6830859	CLBT 5860-4	A
6778367	CLT 5660-4	A	6830860	CLBT 5860-4	A
6778485	CLBT 5860-4	A	6830861	CLT 5860-1	A
6778497	CLBT 5860-4	A	6830862	CLBT 5860-9	A
6778675	CLT 5860-4	A	6830863	CLBT 5860-4	A
6778852	VCLT 5860-2	A	6830864	CLBT 5860-4	A
6778924	CLBT 5860-4	A	6830865	CLBT 5860-4	A
6778962	CLBT 5860-4	A	6830866	CLBT 5860-4	A
6778967	CLT 5660-5	A	6830867	CLBT 5860-4	A
6778972	CLBT 5860-4	A	6830868	CLBT 5860-6	A
6779011	CLBT 5640-6	A	6830869	CLT 5860-2	A
6779034	CLT 5660-4	A	6830870	CLBT 5860-7	A
6779062	CBT 5860	A	6830871	CLBT 5860-4	A
6779063	CBT 5860	A	6830872	CLBT 5860-4	A
6779067	CLBT 5640-6	A	6830873	CLBT 5860-4	A
6779096	CLBT 5660-4	A	6830874	CLBT 5860-6	A
6779097	CLBT 5860-4	A	6830878	CLBT 5860-4	A
6779098	CLBT 5860-4	A	6831015	CLBT 5860-6	A
6779116	CLT 5660-4	A	6831042	CLBT 5860-3	A
6779152	CLBT 5860-4	A	6831135	CLBT 5860-4	A
6779153	CLBT 5860-4	A	6831160	CLBT 5860-6	A
6779154	CLBT 5860-4	A	6831197	CLBT 5865-4	A
6779187	CLBT 5860-4	A	6831363	CLBT 5860-6	A
6779309	CLT 5860-4	A	6831852	CLBT 5860-6	A
6779592	CLBT 5660-4	A	6831855	CLBT 5860-4	A
6779672	CLT 5660-4	A	6831856	CLBT 5865-9	A
6779888	CLBT 5860-4	A	6832008	CLBT 5860-4	A
6779958	CLT 5660-1	A	6832154	CLBT 5860-4	A
6779959	CLT 5660-1	A	6832156	CLBT 5865-4	A
6829982	CLT 5860-4	A	6832157	CLBT 5865-9	A
6830448	CLT 5860-4	A	6832394	CLBT 5860-4	A
6830498	CLT 5640-4	A	6832395	CLBT 5860-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

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THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832397	CLT 5840-4	A	6833569	CLBT 5860-4	A
6832398	CLBT 5860-4	A	6833693	CLT 5860-4	A
6832724	CLBT 5860-4	A	6833775	CLBT 5860-6	A
6832725	CLBT 5860-4	A	6833776	CLBT 5860-4	A
6832727	CLBT 5860-4	A	6833834	CLBT 5860-6	A
6832818	CLBT 5860-6	A	6833835	CLBT 5860-3	A
6833001	CLBT 5860-6	A	6834461	CLT 5860-4	A
6833003	CLBT 5860-4	A	6834464	CLT 5860-4	A
6833004	CLBT 5860-4	A	6834627	CLT 5860-4	A
6833005	CLBT 5860-4	A	6835098	CLT 5860-4	A
6833006	CLBT 5860-4	A	6835203	VCLT 5860-2	A
6833007	CLBT 5860-4	A	6835267	CLBT 5860-4	A
6833008	CLBT 5860-4	A	6835467	CLBT 5860-4	A
6833009	CLBT 5860-6	A	6835468	CLBT 5860-6	A
6833010	CLBT 5860-4	A	6835484	VCLT 5860-2	A
6833011	CLBT 5860-4	A	6835520	CLBT 5860-4	A
6833012	CLBT 5860-4	A	6835602	CLBT 5860-4	A
6833013	CLBT 5860-6	A	6835633	CLBT 5860-4	A
6833015	CLBT 5860-4	A	6835774	CLBT 5860-4	A
6833018	CLBT 5860-6	A	6835794	CLBT 5860-4	A
6833019	CLBT 5860-4	A	6835830	CLBT 5860-4	A
6833020	CLBT 5860-6	A	6835959	CLBT 5860-4	A
6833021	CLBT 5860-6	A	6836014	CLBT 5860-6	A
6833022	CLBT 5860-4	A	6836030	CLT 5860-4	A
6833024	CLBT 5860-4	A	6836088	CLBT 5860-4	A
6833025	CLBT 5860-4	A	6836185	CLBT 5860-4	A
6833026	CLBT 5860-4	A	6836189	CLT 5860-4	A
6833027	CLBT 5860-4	A	6836275	CLBT 5860-4	A
6833029	CLBT 5860-6	A	6836398	CLBT 5860-6	A
6833030	CLBT 5860-4	A	6836433	VCLT 5860-2	A
6833113	CLBT 5860-4	A	6836757	CLBT 5860-4	A
6833116	CLT 5860-2	A	6836758	CLBT 5860-6	A
6833117	CLBT 5860-7	A	6836788	CLBT 5860-4	A
6833118	VCLBT 5860-2	A	6836802	CLBT 5860-6	A
6833341	CLBT 5860-6	A	6836803	CLBT 5860-4	A
6833418	CLT 5860-4	A	6836874	CLBT 5840-9	A
6833425	CLBT 5860-4	A	6836947	CLBT 5860-6	A
6833432	CLT 5860-4	A	6836973	CLT 5860-1	A
6833433	CLT 5860-4	A	6836984	CLT 5860-3	A
6833534	CLBT 5860-4	A	6837218	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

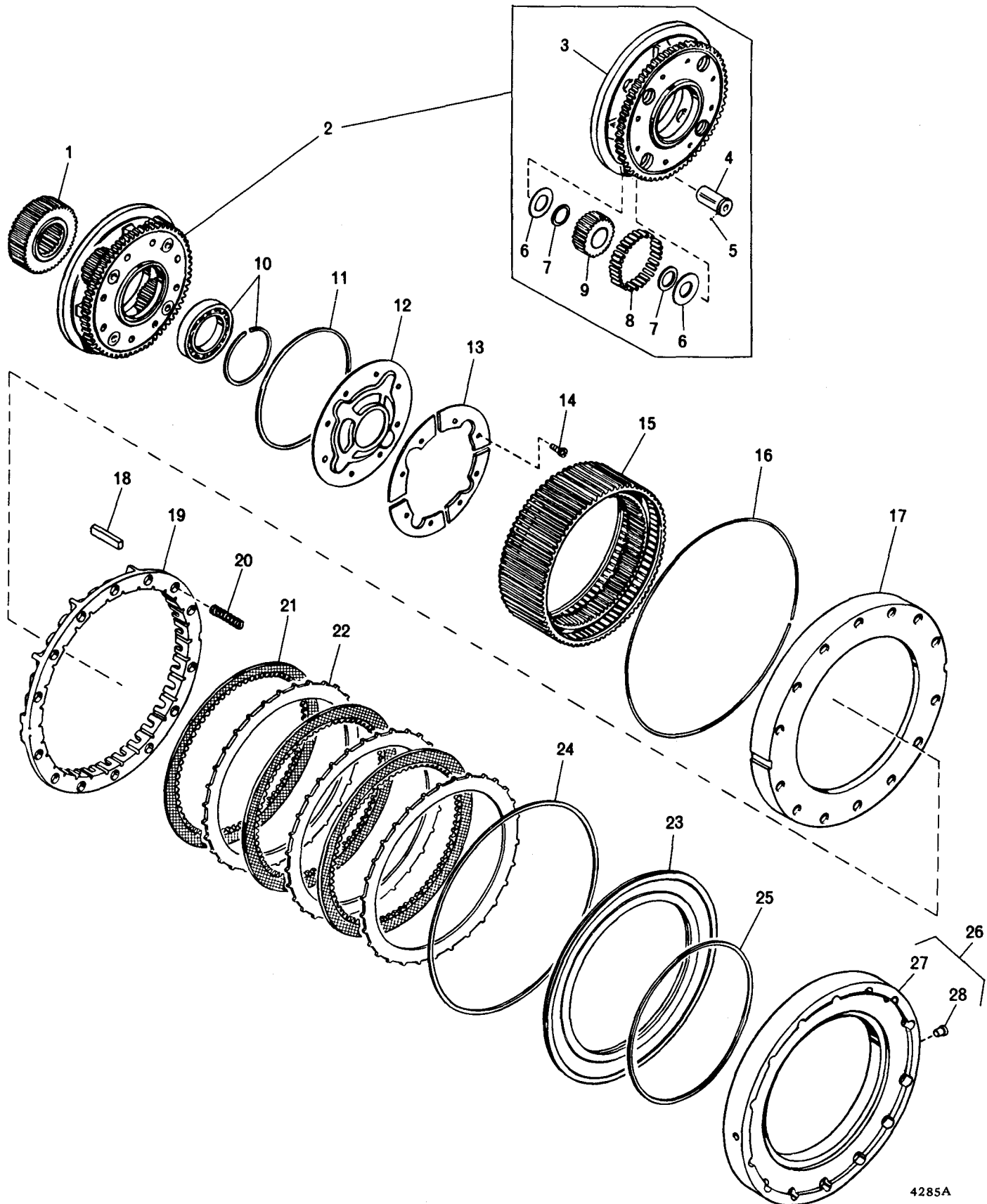
INTERMEDIATE RANGE PLANETARY AND INTERMEDIATE RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837453	CLT 5860-4	A	6839140	CLBT 5860-4	A
6837463	CLBT 5860-4	A	6839363	CLBT 5860-6	A
6837610	CLT 5860-4	A	6839551	CLT 5865-1	A
6837611	CLBT 5860-3	A	6839640	CLBT 5860-6	A
6837711	VCLBT 5860-7	A	6839641	CLBT 5860-3	A
6837712	VCLBT 5860-4	A	6839831	VCLT 5865-2	A
6837827	CLBT 5860-4	A	6839951	CLBT 5860-6	A
6838238	CLBT 5860-4	A	6880257	CLBT 5860-6	A
6838289	CLBT 5860-6	A	6880314	CLT 5860-4	A
6838294	CLBT 5860-4	A	6880868	CLBT 5860-6	A
6838471	CLBT 5860-4	A	688C869	CLBT 5860-6	A
6838479	CLBT 5865-9	A	6881082	VCLT 5860-7	A
6838542	CLBT 5860-4	A	6881083	VCLT 5860-7	A
6838742	CLBT 5860-6	A	6881157	CLBT 586C-4	A
6838748	CLBT 5860-4	A	6881160	CLT 5840-1	A
6838907	CLBT 5860-7	A	6881392	CLT 5860-5	A
6838908	VCLBT 5860-2	A	6881439	CLBT 5860-2	A
6839032	VCLBT 5860-7	A			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -



4285A

FIG 21. INTERMEDIATE RANGE PLANETARY AND INTERMEDIATE RANGE CLUTCH

GROUP A

INTERMEDIATE RANGE PLANETARY AND INTERMEDIATE RANGE CLUTCH, FIGURE 21

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	GEAR, INTER SUN	6758397	1		1	2
2	CARRIER ASSY, INTER PLNT	6771362	1			1
3	CARRIER, INTER PLNT	6758359	1		1	2
4	SPINDLE, PLNT PINN	6759377	4		4	8
5	BALL, 3/16 DIA	169066	4		4	8
6	WASHER, PINION THRUST	6768499	8		8	16
7	SPACER	6769261	8		8	16
8	ROLLER	6704426	96		96	192
9	PINION SET MATCHED SET OF 4 PINIONS	6771316	1 SET		1	2
10	BEARING, SINGLE ROW BALL, ND43L14L1214A	907666	1	1	2	5
11	RING, SEAL	6769289	1	1	3	10
12	RING, OIL COLLECTOR	6759383	1		1	2
13	RETAINER	6768514	4		4	8
14	BCLT, HX HD, 3/8-24 X 5/8	9409033	8	8	16	24
15	GEAR, HIGH & INTER RING WHEN REPLACING GEAR	6831117	1		1	2
	6773756 ALSO ORDER 6830920 PLATES. SEE SPI 662					
16	RING, COMPRESSION	6756369	1	1	3	10
17	PLATE, CLU BACKING	6759339	1		1	2
18	KEY	6771709	2		2	4
19	ANCHOR	6759340	1		1	2
20	SPRING, INTER PISTON RETURN, .0895-.0935 DIA	6833203	14		14	28
	WIRE, .625 OD, 16 TOTAL COILS					
21	PLATE, INTERNAL SPLINED PRICE TO S/N 46747 USE	6830920	3	3	6	12
	6830295. STARTING WITH S/N 46747 USE 6830920.					
	SEE SPI 662.					
22	PLATE, EXTERNAL SPLINED	6769326	3	3	6	12
23	PISTON, INTER. WHEN REPLACING PISTON 6754587	6831034	1		1	2
	ALSO ORDER LIP TYPE SEALRING EXTERNAL 6832484					
	AND LIP TYPE SEALRING INTERNAL 6832486					
	SEE SPI 615.					
24	RING, LIP TYPE SEAL EXTERNAL. USE SEAL AND	6832484	1	1	3	10
	EXPANDER KIT 6777672 WITH PISTON 6754587					
	SEE SPI 615.					
25	RING, LIP TYPE SEAL INTERNAL. USE SEAL AND	6832486	1	1	3	10
	EXPANDER KIT 6777673 WITH PISTON 6754587					
	SEE SPI 615.					
26	HOUSING ASSY, INTER PISTON	6831155	1		1	2

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GROUP A CONT

INTERMEDIATE RANGE PLANETARY AND INTERMEDIATE RANGE CLUTCH, FIGURE 21

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
27	HOUSING	6831156 *	1			
28	PIN	6768419	2		2	4

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	F	** 6759797-V	CLT 5640-4	A
6758494	CT 5640-1	C	6759801	CLT 5840-4	F
6758556	CLBT 5640-4	F	** 6759801-V	CLT 5840-4	A
6758627	CLBT 5640-6	F	6759802	CT 5840-1	D
6759245	CLBT 5640-1	F	6759803	CLT 5840-4	F
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	F
6759524	CLT 5640-4	F	** 6759806-V	CLBT 5840-4	A
** 6759524-V	CLT 5640-4	A	6759809	CT 5640-1	D
6759553	CBT 5640-6	F	6759810	CBT 5640-9	D
** 6759553-V	CBT 5640-6	A	6759815	CLBT 5640-4	F
6759557	CLT 5640-4	F	6759816	CLT 5640-4	F
6759612	CT 5640-1	C	6759821	CLT 5640-4	F
6759654	CLT 5640-5	C	6759839	CT 5840-4	F
6759678	CLT 5640-6	F	6759840	CBT 5840-1	F
6759683	CLBT 5640-1	F	6759841	CLT 5840-4	F
6759723	CT 5640-1	D	** 6759841-V	CLT 5840-4	A
6759725	CBT 5640-9	D	6759842	CLBT 5840-1	F
6759728	CLBT 5640-6	F	** 6759842-V	CLBT 5840-1	A
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	D
6759729	CLBT 5640-6	F	6759844	CBT 5840-7	D
6759733	CLT 5640-4	F	6759845	CLT 5840-2	D
6759734	CLT 5640-6	F	6759846	CLBT 5840-7	D
6759735	CLBT 5640-6	F	6759852	CLBT 5840-9	D
6759736	CLBT 5640-4	F	6759879	CLBT 5840-6	F
6759740	CT 5640-4	F	** 6759879-V	CLBT 5840-6	A
6759742	CBT 5640-6	F	6759887	CLBT 5840-6	F
** 6759742-V	CBT 5640-6	A	6759896	CT 5640-4	F
6759745	CLBT 5640-9	D	6759918	CLT 5640-1	D
6759749	CLBT 5640-8	B	6759949	CLBT 5640-6	F
6759751	CT 5640-1	D	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	F	6759957	CLBT 5640-4	F
** 6759760-V	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6759771	CLBT 5640-6	F	6759981	CLBT 5640-4	F
** 6759771-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759772	CBT 5640-6	F	6769531	CLT 5640-4	F
** 6759772-V	CBT 5640-6	A	6769583	CLBT 5640-4	F
6759778	CLBT 5640-8	B	** 6769583-V	CLBT 5640-4	A
6759790	CLT 5640-6	F	6769613	CBT 5840-6	F
6759791	CT 5640-6	F	** 6769613-V	CBT 5840-6	A
6759797	CLT 5640-4	F	6769663	CLBT 5640-6	F

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	F	6770286	CLT 5840-9	D
** 6769664-V	CLT 5840-4	A	6770287	CLT 5640-4	F
6769702	CT 5840-6	F	6770318	CLT 5640-4	F
6769703	CLT 5640-1	D	6770364	CLT 5840-1	D
6769704	CLBT 5840-4	F	6770365	CLBT 5640-9	D
6769820	CLT 5640-2	D	6770369	CLBT 5640-6	F
6769821	CLT 5840-4	F	6770370	CLBT 5640-6	F
** 6769821-V	CLT 5840-4	A	6770372	CLBT 5640-6	F
6769903	CBT 5640-4	F	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	A	6770373	CLBT 5640-6	F
6769927	CLBT 5840-4	F	** 6770373-V	CLBT 5640-6	A
6769934	CBT 5840-6	F	6770377	CLT 5640-1	D
** 6769934-V	CBT 5840-6	A	6770413	CLBT 5640-1	F
6769964	CLBT 5640-4	F	** 6770413-V	CLBT 5640-1	A
6769967	CLBT 5840-8	B	6770460	CBT 5640-4	F
6770002	CLBT 5640-3	D	** 6770460-V	CBT 5640-4	A
6770020	CBT 5840-4	F	6770461	CLBT 5840-4	F
** 6770020-V	CBT 5840-4	A	6770462	CLBT 5840-4	F
6770030	CLBT 5640-4	F	6770463	CLBT 5840-4	F
** 6770030-V	CLBT 5640-4	A	6770511	CLT 5640-4	F
6770052	CLBT 5840-1	F	6770515	CLT 5840-4	F
** 6770052-V	CLBT 5840-1	A	** 6770515-V	CLT 5840-4	A
6770082	CLT 5640-8	D	6770516	CLBT 5840-4	F
6770083	CLT 5640-2	D	** 6770516-V	CLBT 5840-4	A
6770108	CLBT 5840-4	F	6770550	CLBT 5840-4	F
** 6770108-V	CLBT 5840-4	A	6770602	CLT 5840-4	F
6770153	CLBT 5640-4	F	** 6770602-V	CLT 5840-4	A
6770154	CLT 5840-2	D	6770603	CLBT 5640-4	F
6770175	CBT 5840-4	F	** 6770603-V	CLBT 5640-4	A
** 6770175-V	CBT 5840-4	A	6770731	CLT 5640-5	D
6770180	CLBT 5840-4	F	6770871	CLBT 5640-6	F
** 6770180-V	CLBT 5840-4	A	6770872	CLBT 5640-6	F
6770202	CLBT 5840-4	F	6771000	CLBT 5640-3	D
6770224	CT 5640-4	F	6771045	CLBT 5840-6	F
6770231	CLBT 5640-4	F	** 6771045-V	CLBT 5840-6	A
6770244	CBT 5840-4	F	6771061	CT 5640-4	F
** 6770244-V	CBT 5840-4	A	6771122	CLT 5840-4	F
6770271	CLBT 5840-1	F	6771141	CLBT 5840-6	F
6770284	CLBT 5640-4	F	6771290	CLBT 5840-6	F
** 6770284-V	CLBT 5640-4	A	** 6771290-V	CLBT 5840-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

LCW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	F	6771996	CLT 5840	D
** 6771333-V	CLBT 5640-6	A	6772001	CLBT 5840-8	B
6771334	CLBT 5640-6	F	6772002	CLBT 5840-4	F
** 6771334-V	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	A
6771344	CLBT 5640-8	B	6772020	CLBT 5840-6	F
6771420	CLBT 5840-4	F	6772072	CLBT 5840-4	F
6771459	CLT 5840	F	6772073	CLT 5840-1	D
6771461	CLBT 5840-4	F	6772080	CLBT 5840-4	F
6771546	CLBT 5640-1	F	6772084	CLT 5840-4	F
6771547	CLBT 5860-4	A	** 6772084-V	CLT 5840-4	A
6771548	CLBT 5660-4	F	6772088	CLBT 5640-6	F
6771549	CLT 5860-4	A	** 6772088-V	CLBT 5640-6	A
6771550	CLBT 5840-1	F	6772098	CLBT 5640-6	F
** 6771550-V	CLBT 5840-1	A	** 6772098-V	CLBT 5640-6	A
6771551	CLBT 5860-7	D	6772112	CLBT 5640-4	F
6771552	CLBT 5840-7	D	6772148	CLBT 5840	D
6771553	CLBT 5860-4	A	6772149	CLBT 5840-6	F
6771577	CLBT 5640-4	F	** 6772149-V	CLBT 5840-6	A
** 6771577-V	CLBT 5640-4	A	6772236	CLBT 5640-4	F
6771553	CLBT 5840-4	F	6772241	CLBT 5640-4	A
** 6771553-V	CLBT 5840-4	A	6772242	CLBT 5640-1	A
6771631	CLBT 5660-4	A	6772243	CLBT 5640-1	A
6771652	CLBT 5840-6	F	6772244	CLBT 5640-6	A
6771676	CLBT 5840-6	A	6772245	CLBT 5640-6	A
** 6771676-V	CLBT 5840-6	A	6772248	CLBT 5640-6	A
6771728	CLBT 5840-4	F	6772250	CLBT 5640-6	A
** 6771728-V	CLBT 5840-4	A	6772256	CLBT 5840-4	A
6771733	CLBT 5840-6	F	6772258	CLBT 5840-4	A
6771743	CLBT 5640-6	F	6772259	CLBT 5840-4	A
6771777	CLT 5840-4	F	6772263	CLBT 5840-4	A
6771751	CLT 5840-4	F	6772264	CLBT 5840-6	A
** 6771751-V	CLT 5840-4	A	6772286	CLBT 5840-4	F
6771844	CLBT 5640-6	F	6772313	CLBT 5840-1	A
** 6771844-V	CLBT 5640-6	A	6772331	CLT 5840-6	F
6771845	CLBT 5640-6	F	** 6772331-V	CLT 5840-6	A
** 6771845-V	CLBT 5640-6	A	6772461	CLBT 5840-4	A
6771908	CLBT 5840-6	F	6772495	CLBT 5840-9	D
6771931	CLBT 5840-4	E	6772539	CLBT 5640-6	A
6771986	CLBT 5840-4	F	6772598	CLBT 5640-1	F
6771993	CLT 5640-4	F	6772648	CLBT 5840-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772659	CLBT 5840-6	A	6773751	CLBT 5840-6	A
6772707	CLBT 5640-6	A	6773789	CLBT 5860-4	A
6772708	CLBT 5640-6	A	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	A	6773831	CLT 5840-1	D
6772720	CLBT 5860-4	A	6773837	CLBT 5860-4	A
6772746	CBT 5840-8	B	6773839	CLT 5860-1	D
6772749	CLBT 5840-4	F	6773840	CLBT 5860-4	A
6772842	CLBT 5840-9	D	6773887	CLT 5860-2	D
6772847	CLBT 5840-4	A	6773889	CLBT 5860-6	A
6772876	CBT 5840-4	A	6773902	CLBT 5860-6	A
6772909	CLBT 5840-4	A	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	D	6774020	CLBT 5860-2	D
6772947	CLBT 5840-4	A	6774058	CLBT 5860-6	A
6773110	CLBT 5640-6	A	6774083	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	A	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	A	6774095	CLBT 5860-4	A
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	A
6773321	CLBT 5640-1	A	6774119	CLBT 5660-6	A
6773370	CLBT 5840-4	A	6774152	CLT 5860-4	A
6773384	CLBT 5660-4	A	6774181	CLBT 5660-4	A
6773385	CLBT 5860-4	A	6774182	CLBT 5660-4	A
6773386	CLT 5860-1	D	6774227	CLBT 5660-4	A
6773388	CLBT 5860-4	A	6774256	CLBT 5860-6	A
6773411	CLBT 5640-4	A	6774286	CLBT 5860	D
6773427	CLBT 5640-4	A	6774321	CLBT 5860-4	A
6773432	CLBT 5840-6	A	6774487	CLBT 5660-3	D
6773433	CLBT 5860-6	A	6774494	CLBT 5660-4	A
6773481	CLBT 5840-4	A	6774508	CLBT 5660-6	A
6773531	CLBT 5640-6	A	6774520	CLBT 5840-4	A
6773574	CLBT 5640-4	A	6774550	CLT 5660-4	A
6773600	CLBT 5840-4	A	6774552	CLBT 5860-6	A
6773612	CLBT 5840-4	F	6774573	CLBT 5860-4	A
6773613	CLBT 5840-4	A	6774586	CLBT 5860-4	A
6773614	CLT 5840-1	D	6774606	CLT 5840-4	A
6773623	CLT 5840-4	A	6774687	CLBT 5860-4	A
6773690	CLBT 5660-6	A	6774697	CLBT 5660-4	A
6773693	CLBT 5660-6	A	6774745	CBT 5840-6	A
6773694	CLBT 5660-6	A	6774789	CLBT 5860-6	A
6773697	CLBT 5860-4	A	6774790	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774861	CLBT 5840-4	A	6775890	CLBT 5660-4	A
6774925	CLBT 5860-4	A	6775904	CLBT 5860-4	A
6775241	CLBT 5860-4	A	6775927	CLBT 5860-6	A
6775253	CLBT 5660-6	A	6775928	CLBT 5860-6	A
6775254	CLBT 5660-4	A	6775947	CLBT 5660-4	A
6775255	CLBT 5660-4	A	6775948	CLBT 5860-7	D
6775256	CLBT 5660-6	A	6775949	CLBT 5860-4	A
6775257	CLBT 5660-4	A	6775952	CLBT 5860-6	A
6775258	CLBT 5660-4	A	6775953	CT 5860-4	F
6775260	CLBT 5660-4	A	6776016	CLBT 5660-4	A
6775261	CLBT 5660-4	A	6776017	CLBT 5840-4	A
6775266	CLT 5660-4	A	6776088	CLBT 5640-6	A
6775267	CLBT 5860-4	A	6776089	CLBT 5860-4	A
6775268	CLBT 5860-6	A	6776117	CT 5840-4	A
6775269	CLBT 5860-4	A	6776414	CLBT 5860-4	A
6775272	CLBT 5860-6	A	6776415	CLBT 5860-4	A
6775273	CLBT 5860-4	A	6776422	CLBT 5860-4	A
6775274	CLBT 5860-6	A	6776470	CLBT 5860-4	A
6775275	CLBT 5860-4	A	6776560	CLBT 5860-4	A
6775276	CLBT 5860-6	A	6776576	CLBT 5860-4	A
6775278	CLBT 5860-4	A	6776660	CLBT 5860-4	A
6775279	CLBT 5860-4	A	6776741	CLBT 5840-4	A
6775280	CLBT 5860-4	A	6776836	CLT 5840-1	D
6775281	CLBT 5860-4	A	6776926	CLBT 5660-9	D
6775286	CLT 5860-1	D	6777052	CLBT 5860-4	A
6775288	CLT 5860-2	D	6777062	CLBT 5840-9	D
6775289	CLBT 5860-9	D	6777270	CLT 5860-4	A
6775294	CLBT 5860-4	A	6777304	CLBT 5860-4	A
6775383	CLBT 5860-4	A	6777305	CLBT 5860-4	A
6775391	CLBT 5640-6	A	6777332	CLBT 5860-4	A
6775397	CBT 5840-8	B	6777333	CLBT 5860-4	A
6775402	CLBT 5840-4	A	6777390	CLBT 5640-8	B
6775428	CLBT 5860-4	A	6777428	CLBT 5660-4	A
6775460	CLBT 5860-4	A	6777446	CLBT 5860-4	A
6775595	CLT 5660-4	A	6777494	CLBT 5860-9	D
6775720	CLBT 5660-4	A	6777713	CLBT 5860-4	A
6775817	CLBT 5860-4	A	6777771	CLBT 5660-6	A
6775836	CLBT 5840-4	A	6777825	CLBT 5660-4	A
6775837	CLBT 5860-6	A	6777890	CLBT 5660-4	A
6775838	CLBT 5860-6	A	6777925	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6777562	CLBT 5860-4	A	6830527	CLBT 5860-4	A
6778028	CLBT 5860-4	A	6830529	CLBT 5840-4	A
6778058	CLBT 5860-6	A	6830712	CLBT 5860-4	A
6778181	CLBT 5860-4	A	6830723	CLBT 5865-9	H
6778185	CLBT 5660-4	A	6830777	CLBT 5860-4	A
6778186	CLBT 5660-4	A	6830856	CLT 5840-1	D
6778197	CLT 5660-5	D	6830857	CLBT 5860-4	A
6778213	CLBT 5860-4	A	6830858	CLBT 5860-6	A
6778340	CLBT 5860-6	A	6830859	CLBT 5860-4	A
6778367	CLT 5660-4	A	6830860	CLBT 5860-4	A
6778485	CLBT 5860-4	A	6830861	CLT 5860-1	D
6778497	CLBT 5860-4	A	6830862	CLBT 5860-9	D
6778675	CLT 5860-4	A	6830863	CLBT 5860-4	A
6778852	VC LT 5860-2	D	6830864	CLBT 5860-4	A
6778924	CLBT 5860-4	A	6830865	CLBT 5860-4	A
6778962	CLBT 5860-4	A	6830866	CLBT 5860-4	A
6778967	CLT 5660-5	D	6830867	CLBT 5860-4	A
6778972	CLBT 5860-4	A	6830868	CLBT 5860-6	A
6779011	CLBT 5640-6	A	6830869	CLT 5860-2	D
6779034	CLT 5660-4	A	6830870	CLBT 5860-7	D
6779062	CBT 5860	G	6830871	CLBT 5860-4	A
6779063	CBT 5860	G	6830872	CLBT 5860-4	A
6779067	CLBT 5640-6	A	6830873	CLBT 5860-4	A
6779096	CLBT 5660-4	A	6830874	CLBT 5860-6	A
6779097	CLBT 5860-4	A	6830878	CLBT 5860-4	A
6779098	CLBT 5860-4	A	6831015	CLBT 5860-6	A
6779116	CLT 5660-4	A	6831042	CLBT 5860-3	D
6779152	CLBT 5860-4	A	6831135	CLBT 5860-4	A
6779153	CLBT 5860-4	A	6831160	CLBT 5860-6	A
6779154	CLBT 5860-4	A	6831197	CLBT 5865-4	J
6779187	CLBT 5860-4	A	6831363	CLBT 5860-6	A
6779309	CLT 5860-4	A	6831852	CLBT 5860-6	A
6779592	CLBT 5660-4	A	6831855	CLBT 5860-4	A
6779672	CLT 5660-4	A	6831856	CLBT 5865-9	H
6779888	CLBT 5860-4	A	6832008	CLBT 5860-4	A
6779958	CLT 5660-1	C	6832154	CLBT 5860-4	A
6779959	CLT 5660-1	D	6832156	CLBT 5865-4	H
6829982	CLT 5860-4	A	6832157	CLBT 5865-9	H
6830448	CLT 5860-4	A	6832394	CLBT 5860-4	A
6830498	CLT 5640-4	A	6832395	CLBT 5860-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832397	CLT 5860-4	A	6833569	CLBT 5860-4	A
6832398	CLBT 5860-4	A	6833693	CLT 5860-4	A
6832724	CLBT 5860-4	A	6833775	CLBT 5860-6	A
6832725	CLBT 5860-4	A	6833776	CLBT 5860-4	A
6832727	CLBT 5860-4	A	6833834	CLBT 5860-6	A
6832818	CLBT 5860-6	A	6833835	CLBT 5860-3	D
6833001	CLBT 5860-6	A	6834461	CLT 5860-4	A
6833003	CLBT 5860-4	A	6834464	CLT 5860-4	A
6833004	CLBT 5860-4	A	6834627	CLT 5860-4	A
6833005	CLBT 5860-4	A	6835058	CLT 5860-4	K
6833006	CLBT 5860-4	A	6835203	VCLT 5860-2	D
6833007	CLBT 5860-4	A	6835267	CLBT 5860-4	A
6833008	CLBT 5860-4	A	6835467	CLBT 5860-4	A
6833009	CLBT 5860-6	A	6835468	CLBT 5860-6	A
6833010	CLBT 5860-4	A	6835484	VCLT 5860-2	D
6833011	CLBT 5860-4	A	6835520	CLBT 5860-4	A
6833012	CLBT 5860-4	A	6835602	CLBT 5860-4	A
6833013	CLBT 5860-6	A	6835633	CLBT 5860-4	A
6833015	CLBT 5860-4	A	6835774	CLBT 5860-4	A
6833018	CLBT 5860-6	A	6835794	CLBT 5860-4	A
6833019	CLBT 5860-4	A	6835830	CLBT 5860-4	A
6833020	CLBT 5860-6	A	6835959	CLBT 5860-4	A
6833021	CLBT 5860-6	A	6836014	CLBT 5860-6	A
6833022	CLBT 5860-4	A	6836030	CLT 5860-4	A
6833024	CLBT 5860-4	A	6836088	CLBT 5860-4	A
6833025	CLBT 5860-4	A	6836185	CLBT 5860-4	A
6833026	CLBT 5860-4	A	6836189	CLT 5860-4	A
6833027	CLBT 5860-4	A	6836275	CLBT 5860-4	A
6833029	CLBT 5860-6	A	6836398	CLBT 5860-6	A
6833030	CLBT 5860-4	A	6836433	VCLT 5860-2	D
6833113	CLBT 5860-4	A	6836757	CLBT 5860-4	A
6833116	CLT 5860-2	D	6836758	CLBT 5860-6	A
6833117	CLBT 5860-7	D	6836788	CLBT 5860-4	A
6833118	VCLBT 5860-2	D	6836802	CLBT 5860-6	A
6833341	CLBT 5860-6	A	6836803	CLBT 5860-4	A
6833418	CLT 5860-4	A	6836874	CLBT 5840-9	D
6833425	CLBT 5860-4	A	6836947	CLBT 5860-6	A
6833432	CLT 5860-4	A	6836973	CLT 5860-1	D
6833433	CLT 5860-4	A	6836984	CLT 5860-3	D
6833534	CLBT 5860-4	A	6837218	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT SECTION

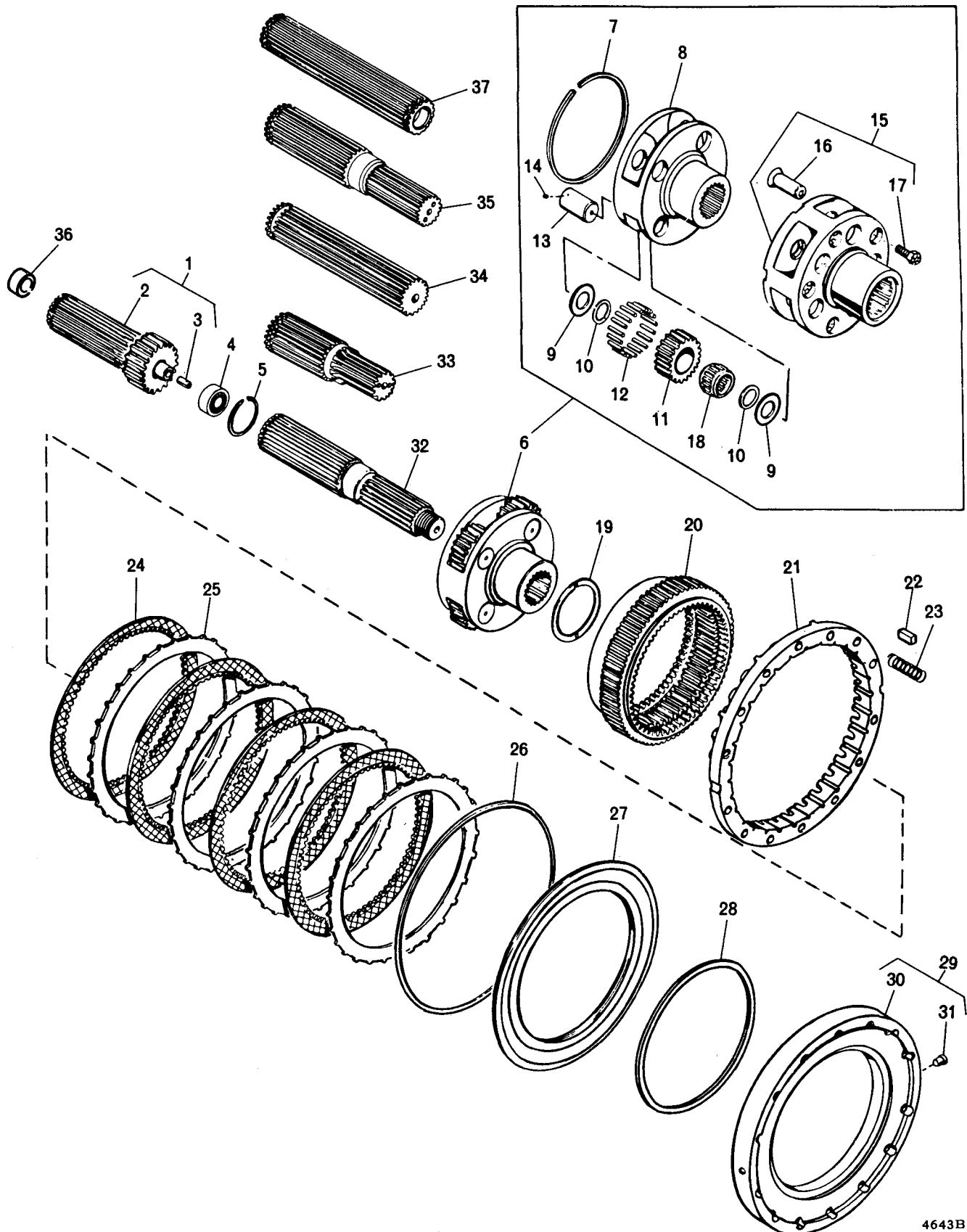
TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837453	CLT 5860-4	A	6839140	CLBT 5860-4	A
6837463	CLBT 5860-4	A	6839363	CLBT 5860-6	A
6837610	CLT 5860-4	A	6839551	CLT 5865-1	H
6837611	CLBT 5860-3	D	6839640	CLBT 5860-6	A
6837711	VCLBT 5860-7	L	6839641	CLBT 5860-3	D
6837712	VCLBT 5860-4	L	6839831	VCLT 5865-2	H
6837827	CLBT 5860-4	A	6839951	CLBT 5860-6	A
6838238	CLBT 5860-4	A	6880257	CLBT 5860-6	A
6838289	CLBT 5860-6	A	6880314	CLT 5860-4	A
6838294	CLBT 5860-4	A	6880868	CLBT 5860-6	A
6838471	CLBT 5860-4	A	6880869	CLBT 5860-6	A
6838479	CLBT 5865-9	H	6881082	VCLT 5860-7	L
6838542	CLBT 5860-4	A	6881083	VCLT 5860-7	L
6838742	CLBT 5860-6	A	6881157	CLBT 5860-4	A
6838748	CLBT 5860-4	A	6881160	CLT 5840-1	D
6838907	VCLBT 5860-7	D	6881392	CLT 5860-5	G
6838908	VCLBT 5860-2	D	6881439	CLBT 5860-2	G
6839032	VCLBT 5860-7	L			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

Note: Illustration begins next page - - -



4643B

FIG 22. LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT

GROUP A

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT, FIGURE 22

REF NO	NCMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	SHAFT ASSY, SPLITTER	6831151	1		1	2
2	SHAFT, SPLITTER SEE SLEEVE 6774690 REF 36 WHEN REWORKING SPLITTER SHAFT	6831152 *	1			
3	ORIFICE	6756030	1	1	2	4
4	BEARING, DOUBLE ROW BALL, NO 5205	905205	1	1	2	5
5	RING, EXTERNAL SNAP	6754835	1	1	2	5
6	CARRIER ASSY, LOW PLANETARY SEE SPI 667	6831149	1			1
7	RING, SNAP	6758541	1		1	2
8	CARRIER, LOW PLNT	6758408	1		1	2
9	WASHER, PINION THRUST PRIOR TO S/N 46956 USE . 6768759. STARTING WITH S/N 46956 USE 6830130 SEE SPI 667	6838124	8		8	16
10	SPACER PRIOR TO S/N 46956 6769262 SPACER NOT . REQUIRED WITH 6830333 BEARING ASSY. SEE SPI 677	6769262	8		8	16
11	PINION SET MATCHED SET OF 4 PINIONS WHEN . . REPLACING MATCHED SET PINION 6772935 ALSO ORDER 8 WASHERS 6830130 AND 4 BEARINGS 6830333. SEE SPI 667	6832006	1 SET		1	2
12	ROLLER, .1875 DIA X 1.500 LNG. 6756275 ROLLERS USED ONLY WITH MATCHED SET PINION 6772935. SEE SPI 667	6756275	112		112	224
13	SPINDLE, PLNT PINN	6758540	4		4	8
14	BALL, 3/16 DIA	453606	4		4	8
15-17	NOT USED IN THIS GROUP					
18	BEARING, NEEDLE TORRINGTON BN36408 6830333 . . USED ONLY WITH MATCHED SET PINION 6832006. SEE SPI 667	6830333	4		4	8
19	WASHER, THRUST	6758505	1	1	2	5
20	GEAR, LOW RING WHEN REPLACING GEAR 6775830 ALSO ORDER 6830920 PLATES. SEE SPI 662.	6831120	1		1	2
21	ANCHOR	6759414	1		1	2
22	KEY	6768478	2		2	4
23	SPRING, LOW PISTON RETURN, .0895-.0935 DIA . . . WIRE, .625 OD, 20 TOTAL COILS	6758503	14		14	28
24	PLATE, INTERNAL SPLINED PRIOR TO S/N 46747 USE . 6830295. STARTING WITH S/N 46747 USE 6830920.	6830920	4	4	8	16

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP A CONT

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND BUTPUT SHAFT, FIGURE 22

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
	SEE SPI 662.					
25	PLATE, EXTERNAL SPLINED	6769326	4	4	8	16
26	RING, LIP TYPE SEAL EXTERNAL. USE SEAL AND EXPANDER KIT 6777672 WITH PISTON 6754587 SEE SPI 615.	6832484	1	1	3	10
27	PISTON, LOW-RANGE. WHEN REPLACING PISTON 6754587 ALSO ORDER LIP TYPE SEAL RING EXTERNAL 6832484 AND LIP TYPE SEALRING INTERNAL 6832486 SEE SPI 615.	6831034	1		1	2
28	RING, LIP TYPE SEAL INTERNAL. USE SEAL AND EXPANDER KIT 6777673 WITH PISTON 6754587 SEE SPI 615.	6832486	1	1	3	10
29	HOUSING ASSY, LOW PISTON	6831155	1		1	2
30	HOUSING, LOW PISTON	6831156 *	1			
31	PIN	6768419	2		2	4
32	SHAFT, TRANSMISSION OUTPUT	6836673	1		1	2
33-35	NOT USED IN THIS GROUP.					
36	SLEEVE USED ONLY WHEN REWORKING SPLITTER SHAFT REF 2.	6774690	1	1	2	4
37	NOT USED IN THIS GROUP.					

GROUP B

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT, FIGURE 22

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

32	NOT USED IN THIS GROUP.					
33	SHAFT, TRANSMISSION OUTPUT	6759064	1		1	2
34-35	NOT USED IN THIS GROUP.					

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP C

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT, FIGURE 22

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
32-33	NOT USED IN THIS GROUP.					
34	SHAFT, TRANSMISSION OUTPUT	6758470	1		1	2
35	NCT USED IN THIS GROUP.					

GROUP D

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT, FIGURE 22

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

32-33	NOT USED IN THIS GROUP.					
34	SHAFT, TRANSMISSION OUTPUT	6770098	1		1	2
35	NCT USED IN THIS GROUP.					

GROUP E

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT, FIGURE 22

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

32	SHAFT, TRANSMISSION OUTPUT	6770823	1		1	2
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GROUP F

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT, FIGURE 22

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

32-34	NOT USED IN THIS GROUP.					
35	SHAFT, TRANSMISSION OUTPUT	6770095	1		1	2

GROUP G

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT, FIGURE 22

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
32-35	NCT USED IN THIS GROUP.					
37	SHAFT, TRANSMISSION OUTPUT	6779035	1		1	2

GROUP H

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT, FIGURE 22

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	CARRIER ASSY, LOW RANGE PLANETARY SEE SPI 667 . .	6831150	1			1
8	NOT USED IN THIS GROUP					
9	WASHER, PINION THRUST	6830130	10		10	20
10	NOT USED IN THIS GROUP					
11	PINION SET MATCHED SET OF 5 PINIONS	6832007	1 SET		1	2
12	NOT USED IN THIS GROUP					
13	SPINDLE, PLANETARY PINION	6758540	5		5	10
14	BALL, 3/16	453606	5		5	10
15	CARRIER ASSY, LOW RANGE PLANTARY MACHINING . .	6775706	1		1	2
16	PIN, RETAINER	6775705 *	5			
17	BOLT, HX HD, LOCKING, 7/16-20 X 1	9409047 *	5			
18	BEARING, ROLLER, 1.500 DIA TORRINGTON BN36408	6830333	5		5	10
32-33	NCT USED IN THIS GROUP					
34	SHAFT, TRANSMISSION OUTPUT	6770098	1		1	2
35	NCT USED IN THIS GROUP					

GROUP J

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT, FIGURE 22

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	CARRIER ASSY, LOW RANGE PLANETARY SEE SPI 667 .	6831150	1			1
8	NOT USED IN THIS GROUP.					
9	WASHER, PINION THRUST	6830130	10		10	20
10	NOT USED IN THIS GROUP					
11	PINION SET MATCHED SET OF 5 PINIONS	6832007	1 SET		1	2
12	NOT USED IN THIS GROUP					

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP J CCNT

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT, FIGURE 22

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
13	SPINDLE, PLANETARY PINION	6758540	5		5	10
14	BALL, 3/16	453606	5		5	10
15	CARRIER ASSY, LOW RANGE PLANETARY MACHINING .	6775706	1		1	2
16	PIN, RETAINER	6775705 *	5			
17	BOLT, HX HD, LOCKING, 7/16-20 X1	9409047 *	5			
18	BEARING, ROLLER, 1.500 DIA TERRINGTON BN36408	6830333	5		5	10
32	SHAFT, TRANSMISSION OUTPUT	6836673	1		1	2
33-35	NOT USED IN THIS GROUP					
37	NOT USED IN THIS GROUP					

GROUP K

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT, FIGURE 22

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

32-34	NOT USED IN THIS GROUP					
35	SHAFT, TRANSMISSION OUTPUT	6830543	1		1	2
37	NOT USED IN THIS GROUP					

GROUP L

LOW RANGE PLANETARY, LOW RANGE CLUTCH AND OUTPUT SHAFT, FIGURE 22

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

32-34	NOT USED IN THIS GROUP					
35	SHAFT, TRANSMISSION OUTPUT	6836669	1			

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES

REVERSE RANGE PLANETARY AND REVERSE RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	** 6759797-V	CLT 5640-4	A
6758494	CT 5640-1	A	6759801	CLT 5840-4	A
6758596	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	A
6758627	CLBT 5640-6	A	6759802	CT 5840-1	A
6759245	CLBT 5640-1	A	6759803	CLT 5840-4	A
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	A
6759524	CLT 5640-4	A	** 6759806-V	CLBT 5840-4	A
** 6759524-V	CLT 5640-4	A	6759809	CT 5640-1	A
6759553	CBT 5640-6	A	6759810	CBT 5640-9	A
** 6759553-V	CBT 5640-6	A	6759815	CLBT 5640-4	A
6759557	CLT 5640-4	A	6759816	CLT 5640-4	A
6759612	CT 5640-1	A	6759821	CLT 5640-4	A
6759654	CLT 5640-5	A	6759839	CT 5840-4	A
6759678	CLT 5640-6	A	6759840	CBT 5840-1	A
6759683	CLBT 5640-1	A	6759841	CLT 5840-4	A
6759723	CT 5640-1	A	** 6759841-V	CLT 5840-4	A
6759725	CBT 5640-9	A	6759842	CLBT 5840-1	A
6759728	CLBT 5640-6	A	** 6759842-V	CLBT 5840-1	A
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	A
6759729	CLBT 5640-6	A	6759844	CBT 5840-7	A
6759733	CLT 5640-4	A	6759845	CLT 5840-2	A
6759734	CLT 5640-6	A	6759846	CLBT 5840-7	A
6759735	CLBT 5640-6	A	6759852	CLBT 5840-9	A
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	A
6759740	CT 5640-4	A	** 6759879-V	CLBT 5840-6	A
6759742	CBT 5640-6	A	6759887	CLBT 5840-6	A
** 6759742-V	CBT 5640-6	A	6759896	CT 5640-4	A
6759745	CLBT 5640-9	A	6759918	CLT 5640-1	A
6759749	CLBT 5640-8	A	6759949	CLBT 5640-6	A
6759751	CT 5640-1	A	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	A	6759957	CLBT 5640-4	A
** 6759760-V	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6759771	CLBT 5640-6	A	6759981	CLBT 5640-4	A
** 6759771-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759772	CBT 5640-6	A	6769531	CLT 5640-4	A
** 6759772-V	CBT 5640-6	A	6769583	CLBT 5640-4	A
6759778	CLBT 5640-8	A	** 6769583-V	CLBT 5640-4	A
6759790	CLT 5640-6	A	6769613	CBT 5840-6	A
6759791	CT 5640-6	A	** 6769613-V	CBT 5840-6	A
6759797	CLT 5640-4	A	6769663	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

REVERSE RANGE PLANETARY AND REVERSE RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	A	6770286	CLT 5840-9	A
** 6769664-V	CLT 5840-4	A	6770287	CLT 5640-4	A
6769702	CT 5840-6	A	6770318	CLT 5640-4	A
6769703	CLT 5640-1	A	6770364	CLT 5840-1	A
6769704	CLBT 5840-4	A	6770365	CLBT 5640-9	A
6769820	CLT 5640-2	A	6770369	CLBT 5640-6	A
6769821	CLT 5840-4	A	6770370	CLBT 5640-6	A
** 6769821-V	CLT 5840-4	A	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	A	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	A	6770373	CLBT 5640-6	A
6769927	CLBT 5840-4	A			
6769934	CBT 5840-6	A	** 6770373-V	CLBT 5640-6	A
** 6769934-V	CBT 5840-6	A	6770377	CLT 5640-1	A
6769964	CLBT 5640-4	A	6770413	CLBT 5640-1	A
6769967	CLBT 5840-8	A	** 6770413-V	CLBT 5640-1	A
6770002	CLBT 5640-3	A	6770460	CBT 5640-4	A
6770020	CBT 5840-4	A	** 6770460-V	CBT 5640-4	A
** 6770020-V	CBT 5840-4	A	6770461	CLBT 5840-4	A
6770030	CLBT 5640-4	A	6770462	CLBT 5840-4	A
** 6770030-V	CLBT 5640-4	A	6770463	CLBT 5840-4	A
			6770511	CLT 5640-4	A
6770052	CLBT 5840-1	A			
** 6770052-V	CLBT 5840-1	A	6770515	CLT 5840-4	A
6770082	CLT 5640-8	A	** 6770515-V	CLT 5840-4	A
6770083	CLT 5640-2	A	6770516	CLBT 5840-4	A
6770108	CLBT 5840-4	A	** 6770516-V	CLBT 5840-4	A
** 6770108-V	CLBT 5840-4	A	6770550	CLBT 5840-4	A
6770153	CLBT 5640-4	A	6770602	CLT 5840-4	A
6770154	CLT 5840-2	A	** 6770602-V	CLT 5840-4	A
6770175	CBT 5840-4	A	6770603	CLBT 5640-4	A
** 6770175-V	CBT 5840-4	A	** 6770603-V	CLBT 5640-4	A
			6770731	CLT 5640-5	A
6770180	CLBT 5840-4	A			
** 6770180-V	CLBT 5840-4	A	6770871	CLBT 5640-6	A
6770202	CLBT 5840-4	A	6770872	CLBT 5640-6	A
6770224	CT 5640-4	A	6771000	CLBT 5640-3	A
6770231	CLBT 5840-4	A	6771045	CLBT 5840-6	A
6770244	CBT 5840-4	A	** 6771045-V	CLBT 5840-6	A
** 6770244-V	CBT 5840-4	A	6771061	CT 5640-4	A
6770271	CLBT 5840-1	A	6771122	CLT 5840-4	A
6770284	CLBT 5640-4	A	6771141	CLBT 5840-6	A
** 6770284-V	CLBT 5640-4	A	6771290	CLBT 5840-6	A
			** 6771290-V	CLBT 5840-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

REVERSE RANGE PLANETARY AND REVERSE RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	A	6771996	CLT 5840-1	A
** 6771333-V	CLBT 5640-6	A	6772001	CLBT 5840-8	A
6771334	CLBT 5640-6	A	6772002	CLBT 5840-4	A
** 6771334-V	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	A
6771344	CLBT 5640-8	A	6772020	CLBT 5840-6	A
6771420	CLBT 5840-4	A	6772072	CLBT 5840-4	A
6771459	CT 5840	A	6772073	CLT 5840-1	A
6771461	CLBT 5840-4	A	6772080	CLBT 5840-4	A
6771546	CLBT 5640-1	A	6772084	CLT 5840-4	A
6771547	CLBT 5860-4	A	** 6772084-V	CLT 5840-4	A
6771548	CLBT 5660-4	A	6772088	CLBT 5640-6	A
6771549	CLT 5860-4	A	** 6772088-V	CLBT 5640-6	A
6771550	CLBT 5840-1	A	6772098	CLBT 5640-6	A
** 6771550-V	CLBT 5840-1	A	** 6772098-V	CLBT 5640-6	A
6771551	CLBT 5860-7	A	6772112	CLBT 5640-4	A
6771552	CLBT 5840-7	A	6772148	CLBT 5840	A
6771553	CLBT 5860-4	A	6772149	CLBT 5840-6	A
6771577	CLBT 5640-4	A	** 6772149-V	CLBT 5840-6	A
** 6771577-V	CLBT 5640-4	A	6772236	CLBT 5640-4	A
6771593	CLBT 5840-4	A	6772241	CLBT 5640-4	A
** 6771593-V	CLBT 5840-4	A	6772242	CLBT 5640-1	A
6771631	CLBT 5660-4	A	6772243	CLBT 5640-1	A
6771652	CLBT 5840-6	A	6772244	CLBT 5640-6	A
6771676	CLBT 5840-6	A	6772245	CLBT 5640-6	A
** 6771676-V	CLBT 5840-6	A	6772248	CLBT 5640-6	A
6771728	CLBT 5840-4	A	6772250	CLBT 5640-6	A
** 6771728-V	CLBT 5840-4	A	6772256	CLBT 5840-4	A
6771733	CLBT 5840-6	A	6772258	CLBT 5840-4	A
6771743	CLBT 5640-6	A	6772259	CLBT 5840-4	A
6771777	CLT 5840-4	A	6772263	CLBT 5840-4	A
6771791	CLT 5840-4	A	6772264	CLBT 5840-6	A
** 6771791-V	CLT 5840-4	A	6772286	CLBT 5840-4	A
6771844	CLBT 5640-6	A	6772313	CLBT 5840-1	A
** 6771844-V	CLBT 5640-6	A	6772331	CLT 5840-6	A
6771845	CLBT 5640-6	A	** 6772331-V	CLT 5840-6	A
** 6771845-V	CLBT 5640-6	A	6772461	CLBT 5840-4	A
6771908	CLBT 5840-6	A	6772495	CLBT 5840-5	A
6771931	CLBT 5840-4	A	6772539	CLBT 5640-6	A
6771986	CLBT 5840-4	A	6772598	CLBT 5640-1	A
6771993	CLT 5640-4	A	6772648	CLBT 5840-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

** SEE SPI 480.

REVERSE RANGE PLANETARY AND REVERSE RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772659	CLBT 5840-6	A	6773751	CLBT 5840-6	A
6772707	CLBT 5640-6	A	6773789	CLBT 5860-4	A
6772708	CLBT 5640-6	A	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	A	6773831	CLT 5840-1	A
6772720	CLBT 5860-4	A	6773837	CLBT 5860-4	A
6772746	CBT 5840-8	A	6773839	CLT 5860-1	A
6772749	CLBT 5840-4	A	6773840	CLBT 5860-4	A
6772842	CLBT 5840-9	A	6773887	CLT 5860-2	A
6772847	CLBT 5840-4	A	6773889	CLBT 5860-6	A
6772876	CBT 5840-4	A	6773902	CLBT 5860-6	A
6772909	CLBT 5840-4	A	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	A	6774020	CLBT 5860-2	A
6772947	CLBT 5840-4	A	6774058	CLBT 5860-6	A
6773110	CLBT 5640-6	A	6774083	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	A	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	A	6774095	CLBT 5860-4	A
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	A
6773321	CLBT 5640-1	A	6774119	CLBT 5660-6	A
6773370	CLBT 5840-4	A	6774152	CLT 5860-4	A
6773384	CLBT 5660-4	A	6774181	CLBT 5660-4	A
6773385	CLBT 5860-4	A	6774182	CLBT 5660-4	A
6773386	CLT 5860-1	A	6774227	CLBT 5660-4	A
6773388	CLBT 5860-4	A	6774256	CLBT 5860-6	A
6773411	CLBT 5640-4	A	6774286	CLBT 5860	A
6773427	CLBT 5640-4	A	6774321	CLBT 5860-4	A
6773432	CLBT 5840-6	A	6774487	CLBT 5660-3	A
6773433	CLBT 5860-6	A	6774494	CLBT 5660-4	A
6773481	CLBT 5840-4	A	6774508	CLBT 5660-6	A
6773531	CLBT 5640-6	A	6774520	CLBT 5840-4	A
6773574	CLBT 5640-4	A	6774550	CLT 5660-4	A
6773600	CLBT 5840-4	A	6774552	CLBT 5860-6	A
6773612	CLBT 5840-4	A	6774573	CLBT 5860-4	A
6773613	CLBT 5840-4	A	6774586	CLBT 5860-4	A
6773614	CLT 5840-1	A	6774606	CLT 5840-4	A
6773623	CLT 5840-4	A	6774687	CLBT 5860-4	A
6773690	CLBT 5660-6	A	6774697	CLBT 5660-4	A
6773693	CLBT 5660-6	A	6774745	CBT 5840-6	A
6773694	CLBT 5660-6	A	6774789	CLBT 5860-6	A
6773697	CLBT 5860-4	A	6774790	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** SEE SPI 480.

REVERSE RANGE PLANETARY AND REVERSE RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774861	CLBT 5840-4	A	6775890	CLBT 5660-4	A
6774925	CLBT 5860-4	A	6775904	CLBT 5860-4	A
6775241	CLBT 5860-4	A	6775927	CLBT 5860-6	A
6775253	CLBT 5660-6	A	6775928	CLBT 5860-6	A
6775254	CLBT 5660-4	A	6775947	CLBT 5660-4	A
6775255	CLBT 5660-4	A	6775948	CLBT 5860-7	A
6775256	CLBT 5660-6	A	6775949	CLBT 5860-4	A
6775257	CLBT 5660-4	A	6775952	CLBT 5860-6	A
6775258	CLBT 5660-4	A	6775953	CT 5860-4	A
6775260	CLBT 5660-4	A	6776016	CLBT 5660-4	A
6775261	CLBT 5660-4	A	6776017	CLBT 5840-4	A
6775266	CLT 5660-4	A	6776088	CLBT 5640-6	A
6775267	CLBT 5860-4	A	6776089	CLBT 5860-4	A
6775268	CLBT 5860-6	A	6776117	CT 5840-4	A
6775269	CLBT 5860-4	A	6776414	CLBT 5860-4	A
6775272	CLBT 5860-6	A	6776415	CLBT 5860-4	A
6775273	CLBT 5860-4	A	6776422	CLBT 5860-4	A
6775274	CLBT 5860-6	A	6776470	CLBT 5860-4	A
6775275	CLBT 5860-4	A	6776560	CLBT 5860-4	A
6775276	CLBT 5860-6	A	6776576	CLBT 5860-4	A
6775278	CLBT 5860-4	A	6776660	CLBT 5860-4	A
6775279	CLBT 5860-4	A	6776741	CLBT 5840-4	A
6775280	CLBT 5860-4	A	6776836	CLT 5840-1	A
6775281	CLBT 5860-4	A	6776926	CLBT 5660-9	A
6775286	CLT 5860-1	A	6777052	CLBT 5860-4	A
6775288	CLT 5860-2	A	6777062	CLBT 5840-9	A
6775289	CLBT 5860-9	A	6777270	CLT 5860-4	A
6775294	CLBT 5860-4	A	6777304	CLBT 5860-4	A
6775383	CLBT 5860-4	A	6777305	CLBT 5860-4	A
6775391	CLBT 5640-6	A	6777332	CLBT 5860-4	A
6775397	CBT 5840-8	A	6777333	CLBT 5860-4	A
6775402	CLBT 5840-4	A	6777390	CLBT 5640-8	A
6775428	CLBT 5860-4	A	6777428	CLBT 5660-4	A
6775460	CLBT 5860-4	A	6777446	CLBT 5860-4	A
6775595	CLT 5660-4	A	6777494	CLBT 5860-9	A
6775720	CLBT 5660-4	A	6777713	CLBT 5860-4	A
6775817	CLBT 5860-4	A	6777771	CLBT 5660-6	A
6775836	CLBT 5840-4	A	6777825	CLBT 5660-4	A
6775837	CLBT 5860-6	A	6777890	CLBT 5660-4	A
6775838	CLBT 5860-6	A	6777925	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

REVERSE RANGE PLANETARY AND REVERSE RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6777962	CLBT 5860-4	A	6830527	CLBT 5860-4	A
6778028	CLBT 5860-4	A	6830529	CLBT 5840-4	A
6778058	CLBT 5860-6	A	6830712	CLBT 5860-4	A
6778181	CLBT 5860-4	A	6830723	CLBT 5865-9	A
6778185	CLBT 5660-4	A	6830777	CLBT 5860-4	A
6778186	CLBT 5560-4	A	6830856	CLT 5840-1	A
6778197	CLT 5660-5	A	6830857	CLBT 5860-4	A
6778213	CLBT 5860-4	A	6830858	CLBT 5860-6	A
6778340	CLBT 5860-6	A	6830859	CLBT 5860-4	A
6778367	CLT 5660-4	A	6830860	CLBT 5860-4	A
6778485	CLBT 5860-4	A	6830861	CLT 5860-1	A
6778497	CLBT 5860-4	A	6830862	CLBT 5860-9	A
6778675	CLT 5860-4	A	6830863	CLBT 5860-4	A
6778852	VCLT 5860-2	A	6830864	CLBT 5860-4	A
6778924	CLBT 5860-4	A	6830865	CLBT 5860-4	A
6778962	CLBT 5860-4	A	6830866	CLBT 5860-4	A
6778967	CLT 5660-5	A	6830867	CLBT 5860-4	A
6778972	CLBT 5860-4	A	6830868	CLBT 5860-6	A
6779011	CLBT 5640-6	A	6830869	CLT 5860-2	A
6779034	CLT 5660-4	A	6830870	CLBT 5860-7	A
6779062	CBT 5860	A	6830871	CLBT 5860-4	A
6779063	CBT 5860	A	6830872	CLBT 5860-4	A
6779067	CLBT 5640-6	A	6830873	CLBT 5860-4	A
6779096	CLBT 5660-4	A	6830874	CLBT 5860-6	A
6779097	CLBT 5860-4	A	6830878	CLBT 5860-4	A
6779098	CLBT 5860-4	A	6831015	CLBT 5860-6	A
6779116	CLT 5660-4	A	6831042	CLBT 5860-3	A
6779152	CLBT 5860-4	A	6831135	CLBT 5860-4	A
6779153	CLBT 5860-4	A	6831160	CLBT 5860-6	A
6779154	CLBT 5860-4	A	6831197	CLBT 5865-4	A
6779187	CLBT 5860-4	A	6831363	CLBT 5860-6	A
6779309	CLT 5860-4	A	6831852	CLBT 5860-6	A
6779592	CLBT 5660-4	A	6831855	CLBT 5860-4	A
6779672	CLT 5660-4	A	6831856	CLBT 5865-9	A
6779889	CLBT 5860-4	A	6832008	CLBT 5860-4	A
6779958	CLT 5660-1	A	6832154	CLBT 5860-4	A
6779959	CLT 5660-1	A	6832156	CLBT 5865-4	A
6829982	CLT 5860-4	A	6832157	CLBT 5865-9	A
6830448	CLT 5860-4	A	6832394	CLBT 5860-4	A
6830498	CLT 5640-4	A	6832395	CLBT 5860-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

REVERSE RANGE PLANETARY AND REVERSE RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832397	CLT 5860-4	A	6833569	CLBT 5860-4	A
6832398	CLBT 5860-4	A	6833693	CLT 5860-4	A
6832724	CLBT 5860-4	A	6833775	CLBT 5860-6	A
6832725	CLBT 5860-4	A	6833776	CLBT 5860-4	A
6832727	CLBT 5860-4	A	6833834	CLBT 5860-6	A
6832818	CLBT 5860-6	A	6833835	CLBT 5860-3	A
68330C1	CLBT 5860-6	A	6834461	CLT 5860-4	A
6833003	CLBT 5860-4	A	6834464	CLT 5860-4	A
68330C4	CLBT 5860-4	A	6834627	CLT 5860-4	A
68330C5	CLBT 5860-4	A	6835098	CLT 5860-4	A
6833006	CLBT 5860-4	A	6835203	VCLT 5860-2	A
68330C7	CLBT 5860-4	A	6835267	CLBT 5860-4	A
68330C8	CLBT 5860-4	A	6835467	CLBT 5860-4	A
68330C9	CLBT 5860-6	A	6835468	CLBT 5860-6	A
6833010	CLBT 5860-4	A	6835484	VCLT 5860-2	A
6833011	CLBT 5860-4	A	6835520	CLBT 5860-4	A
6833012	CLBT 5860-4	A	6835602	CLBT 5860-4	A
6833013	CLBT 5860-6	A	6835633	CLBT 5860-4	A
6833015	CLBT 5860-4	A	6835774	CLBT 5860-4	A
6833018	CLBT 5860-6	A	6835794	CLBT 5860-4	A
6833019	CLBT 5860-4	A	6835830	CLBT 5860-4	A
6833020	CLBT 5860-6	A	6835959	CLBT 5860-4	A
6833021	CLBT 5860-6	A	6836014	CLBT 5860-6	A
6833022	CLBT 5860-4	A	6836030	CLT 5860-4	A
6833024	CLBT 5860-4	A	6836088	CLBT 5860-4	A
6833025	CLBT 5860-4	A	6836185	CLBT 5860-4	A
6833026	CLBT 5860-4	A	6836189	CLT 5860-4	A
6833027	CLBT 5860-4	A	6836275	CLBT 5860-4	A
6833029	CLBT 5860-6	A	6836398	CLBT 5860-6	A
6833030	CLBT 5860-4	A	6836433	VCLT 5860-2	A
6833113	CLBT 5860-4	A	6836757	CLBT 5860-4	A
6833116	CLT 5860-2	A	6836758	CLBT 5860-6	A
6833117	CLBT 5860-7	A	6836788	CLBT 5860-4	A
6833118	VCLBT 5860-2	A	6836802	CLBT 5860-6	A
6833341	CLBT 5860-6	A	6836803	CLBT 5860-4	A
6833418	CLT 5860-4	A	6836874	CLBT 5860-9	A
6833425	CLBT 5860-4	A	6836947	CLBT 5860-6	A
6833432	CLT 5860-4	A	6836973	CLT 5860-1	A
6833433	CLT 5860-4	A	6836984	CLT 5860-3	A
6833534	CLBT 5860-4	A	6837218	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

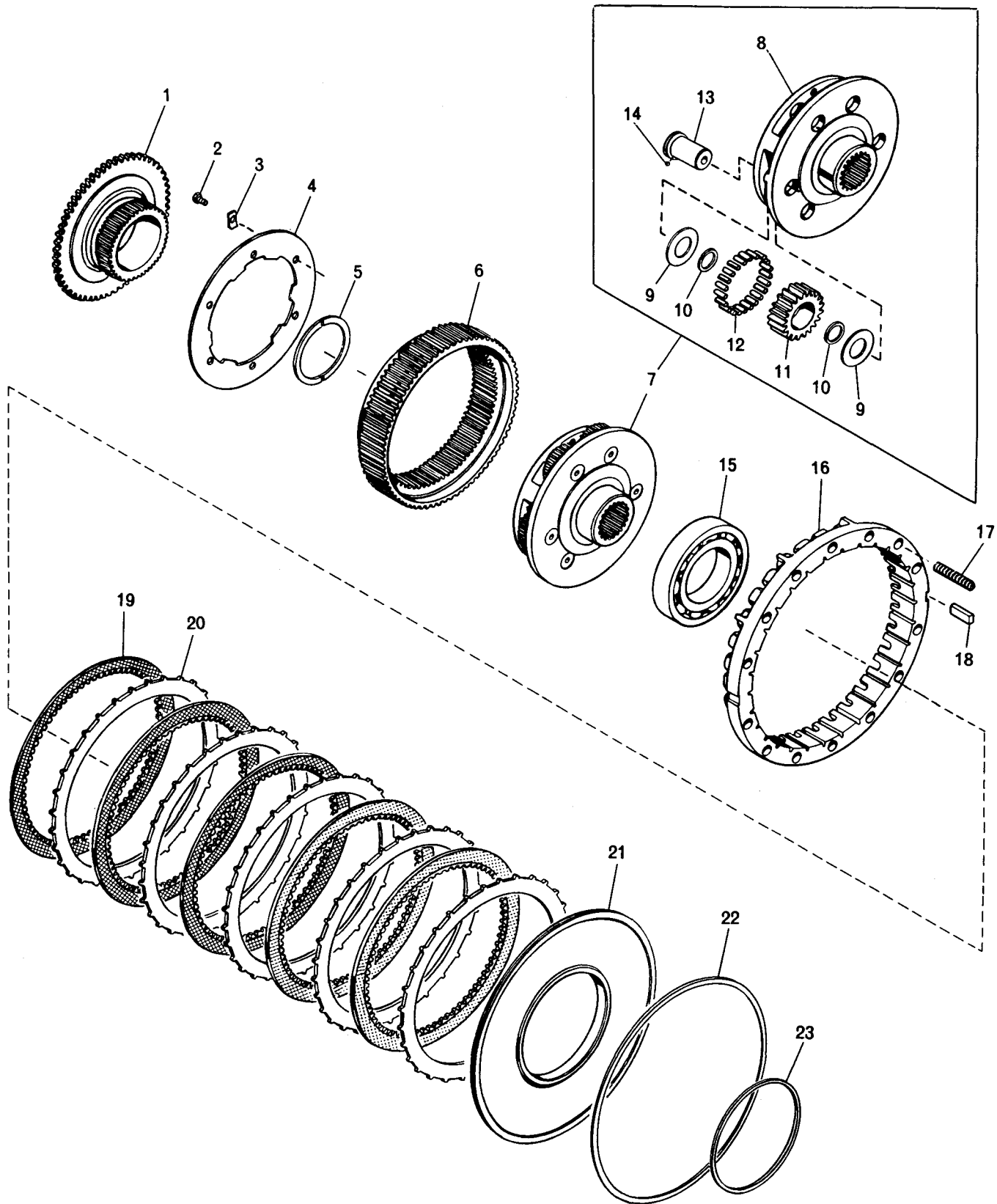
REVERSE RANGE PLANETARY AND REVERSE RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837453	CLT 5860-4	A	6839140	CLBT 5860-4	A
6837463	CLBT 5860-4	A	6839363	CLBT 5860-6	A
6837610	CLT 5860-4	A	6839551	CLT 5865-1	A
6837611	CLBT 5860-3	A	6839640	CLBT 5860-6	A
6837711	VCLBT 5860-7	A	6839641	CLBT 5860-3	A
6837712	VCLBT 5860-4	A	6839831	VCLT 5865-2	A
6837827	CLBT 5860-4	A	6839951	CLBT 5860-6	A
6838238	CLBT 5860-4	A	6880257	CLBT 5860-6	A
6838289	CLBT 5860-6	A	6880314	CLT 5860-4	A
6838294	CLBT 5860-4	A	6880868	CLBT 5860-6	A
6838471	CLBT 5860-4	A	6880869	CLBT 5860-6	A
6838479	CLBT 5865-9	A	6881082	VCLT 5860-7	A
6838542	CLBT 5860-4	A	6881083	VCLT 5860-7	A
6838742	CLBT 5860-6	A	6881157	CLBT 5860-4	A
6838748	CLBT 5860-4	A	6881160	CLT 5840-1	A
6838907	CLBT 5860-7	A	6881392	CLT 5860-5	A
6838908	VCLBT 5860-2	A	6881439	CLBT 5860-2	A
6839032	VCLBT 5860-7	A			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -



4482A

FIG 23. REVERSE RANGE PLANETARY AND REVERSE RANGE CLUTCH

GROUP A

REVERSE RANGE PLANETARY AND REVERSE RANGE CLUTCH, FIGURE 23

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	GEAR, REVERSE SUN	6758496	1		1	2
2	BOLT, HX HD, 3/8-24 X 5/8, LOCK TAB	9409033	6	6	12	18
	WASHER 6758535 ACT REQUIRED WITH LOCKING BOLT 9409033					
3	WASHER, LOCK TAB, USE ONLY WITH BOLT 181356	6758535	6			
4	RETAINER, REVERSE CARRIER	6775712	1		1	2
5	WASHER, THRUST	6758505	1	1	2	5
6	GEAR, REVERSE RING WHEN REPLACING GEAR 6773754	6831118	1		1	2
	ALSO ORDER 6830920 PLATES. SEE SPI 662.					
7	CARRIER ASSY, REVERSE PLAT	6771363	1			1
8	CARRIER, REVERSE PLNT	6758413	1		1	2
9	WASHER, PINION THRUST	6768499	12		12	24
10	SPACER	6769261	12		12	24
11	PINION SET MATCHED SET OF 6 PINIONS	6771315	1 SET		1	2
12	ROLLER	6704426	144		144	288
13	SPINDLE	6758581	6		6	12
14	BALL, 3/16 DIA	169066	6		6	12
15	BEARING, SINGLE ROW BALL, NO 3220	903220	1	1	2	5
16	ANCHOR, REVERSE CLU	6759423	1		1	2
17	SPRING, REVERSE PISTON RETURN, .1185-.1225	6838172	14		14	28
	DIA WIRE, .625 CD, 22 TOTAL COILS					
18	KEY	6768396	2		2	4
19	PLATE, INTERNAL SPLINED PRIOR TO S/N 46747 USE	6830920	5	5	10	20
	6830295. STARTING WITH S/N 46747 USE 6830920. SEE SPI 662.					
20	PLATE, EXTERNAL SPLINED	6769326	5	5	10	20
21	PISTON, REVERSE CLUTCH, WHEN REPLACING PISTON	6831032	1		1	2
	6775907 ALSO ORDER LIP TYPE SEALRING EXTERNAL 6832484 SEE SPI 615.					
22	RING, LIP TYPE SEAL EXTERNAL, USE SEAL AND	6832484	1	1	3	10
	EXPANDER KIT 6777672 WITH PISTON 6775907 SEE SPI 615.					
23	RING, LIP TYPE SEAL, EXTERNAL, USE SEAL AND	6832487	1	1	3	10
	EXPANDER KIT 6777678 WITH OUTPUT HOUSING 6759065, 6769799, 6770673, 6772162, 6772174, 6832928, 6833673 SEE SPI 615.					

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES

OUTPUT OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	6759815	CLBT 5640-4	A
6758494	CT 5640-1	A	6759816	CLT 5640-4	A
6758556	CLBT 5640-4	A	6759821	CLT 5640-4	A
6758627	CLBT 5640-6	A	6759839	CT 5840-4	A
6759245	CLBT 5640-1	A	6759840	CBT 5840-1	A
** 6759245-V	CLBT 5640-1	A	6759841	CLT 5840-4	A
6759524	CLT 5640-4	A	** 6759841-V	CLT 5840-4	A
** 6759524-V	CLT 5640-4	A	6759842	CLBT 5840-1	A
6759553	CBT 5640-6	A	** 6759842-V	CLBT 5840-1	A
** 6759553-V	CBT 5640-6	A	6759879	CLBT 5840-6	A
6759557	CLT 5640-4	A	** 6759879-V	CLBT 5840-6	A
6759612	CT 5640-1	A	6759887	CLBT 5840-6	A
6759654	CLT 5640-5	A	6759896	CT 5640-4	A
6759678	CLT 5640-6	A	6759949	CLBT 5640-6	A
6759683	CLBT 5640-1	A	** 6759949-V	CLBT 5640-6	A
6759728	CLBT 5640-6	A	6759957	CLBT 5640-4	A
** 6759728-V	CLBT 5640-6	A	** 6759957-V	CLBT 5640-4	A
6759729	CLBT 5640-6	A	6759981	CLBT 5640-4	A
6759733	CLT 5640-4	A	** 6759981-V	CLBT 5640-4	A
6759734	CLT 5640-6	A	6769531	CLT 5640-4	A
6759735	CLBT 5640-6	A	6769583	CLBT 5640-4	A
6759736	CLBT 5640-4	A	** 6769583-V	CLBT 5640-4	A
6759740	CT 5640-4	A	6769613	CBT 5840-6	A
6759742	CBT 5640-6	A	** 6769613-V	CBT 5840-6	A
** 6759742-V	CBT 5640-6	A	6769663	CLBT 5640-6	A
6759760	CLBT 5640-1	A	6769664	CLT 5840-4	A
** 6759760-V	CLBT 5640-1	A	** 6769664-V	CLT 5840-4	A
6759771	CLBT 5640-6	A	6769702	CT 5840-6	A
** 6759771-V	CLBT 5640-6	A	6769704	CLBT 5840-4	A
6759772	CBT 5640-6	A	6769821	CLT 5840-4	A
** 6759772-V	CBT 5640-6	A	** 6769821-V	CLT 5840-4	A
6759790	CLT 5640-6	A	6769903	CBT 5640-4	A
6759791	CT 5640-6	A	** 6769903-V	CBT 5640-4	A
6759797	CLT 5640-4	A	6769927	CLBT 5840-4	A
** 6759797-V	CLT 5640-4	A	6769934	CBT 5840-6	A
6759801	CLT 5840-4	A	** 6769934-V	CBT 5840-6	A
** 6759801-V	CLT 5840-4	A	6769964	CLBT 5640-4	A
6759803	CLT 5840-4	A	6770020	CBT 5840-4	A
6759806	CLBT 5840-4	A	** 6770020-V	CBT 5840-4	A
** 6759806-V	CLBT 5840-4	A	6770030	CLBT 5640-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

OUTPUT OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
** 6770030-V	CLBT 5640-4	A	** 6770602-V	CLT 5840-4	A
6770052	CLBT 5840-1	A	6770603	CLBT 5640-4	A
** 6770052-V	CLBT 5840-1	A	** 6770603-V	CLBT 5640-4	A
6770108	CLBT 5840-4	A	6770871	CLBT 5640-6	A
** 6770108-V	CLBT 5840-4	A	6770872	CLBT 5640-6	A
6770153	CLBT 5640-4	A	6771045	CLBT 5840-6	A
6770175	CBT 5840-4	A	** 6771045-V	CLBT 5840-6	A
** 6770175-V	CBT 5840-4	A	6771061	CT 5640-4	A
6770180	CLBT 5840-4	A	6771122	CLT 5840-4	A
** 6770180-V	CLBT 5840-4	A	6771141	CLBT 5840-6	A
6770202	CLBT 5840-4	A	6771290	CLBT 5840-6	A
6770224	CT 5640-4	A	** 6771290-V	CLBT 5840-6	A
6770231	CLBT 5640-4	A	6771333	CLBT 5640-6	A
6770244	CBT 5840-4	A	** 6771333-V	CLBT 5640-6	A
** 6770244-V	CBT 5840-4	A	6771334	CLBT 5640-6	A
6770271	CLBT 5840-1	A	** 6771334-V	CLBT 5640-6	A
6770284	CLBT 5640-4	A	6771344	CLBT 5640-8	A
** 6770284-V	CLBT 5640-4	A	6771420	CLBT 5840-4	A
6770287	CLT 5640-4	A	6771459	CT 5840-4	A
6770318	CLT 5640-4	A	6771461	CLBT 5840-4	A
6770369	CLBT 5640-6	A	6771546	CLBT 5640-1	A
6770370	CLBT 5640-6	A	6771547	CLBT 5860-4	A
6770372	CLBT 5640-6	A	6771548	CLBT 5660-4	A
** 6770372-V	CLBT 5640-6	A	6771549	CLT 5860-4	A
6770373	CLBT 5640-6	A	6771550	CLBT 5840-1	A
** 6770373-V	CLBT 5640-6	A	** 6771550-V	CLBT 5840-1	A
6770413	CLBT 5640-1	A	6771553	CLBT 5860-4	A
** 6770413-V	CLBT 5640-1	A	6771577	CLBT 5640-4	A
6770460	CBT 5640-4	A	** 6771577-V	CLBT 5640-4	A
** 6770460-V	CBT 5640-4	A	6771593	CLBT 5840-4	A
6770461	CLBT 5840-4	A	** 6771593-V	CLBT 5840-4	A
6770462	CLBT 5840-4	A	6771631	CLBT 5660-4	A
6770463	CLBT 5840-4	A	6771652	CLBT 5840-6	A
6770511	CLT 5640-4	A	6771676	CLBT 5840-6	A
6770515	CLT 5840-4	A	** 6771676-V	CLBT 5840-6	A
** 6770515-V	CLT 5840-4	A	6771728	CLBT 5840-4	A
6770516	CLBT 5840-4	A	** 6771728-V	CLBT 5840-4	A
** 6770516-V	CLBT 5840-4	A	6771733	CLBT 5840-6	A
6770550	CLBT 5840-4	A	6771743	CLBT 5640-6	A
6770602	CLT 5840-4	A	6771777	CBT 5840-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

OUTPUT OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771791	CLT 5840-4	A	** 6772331-V	CBT 5840-6	A
** 6771791-V	CLT 5840-4	A	6772461	CLBT 5840-4	A
6771844	CLBT 5640-6	A	6772539	CLBT 5640-6	A
** 6771844-V	CLBT 5640-6	A	6772598	CLBT 5640-1	A
6771845	CLBT 5640-6	A	6772648	CLBT 5840-4	A
** 6771845-V	CLBT 5640-6	A	6772659	CLBT 5840-6	A
6771908	CLBT 5840-6	A	6772707	CLBT 5640-6	A
6771931	CLBT 5840-4	A	6772708	CLBT 5640-6	A
6771986	CLBT 5840-4	A	6772718	CLBT 5840-6	A
6771993	CLT 5640-4	A	6772720	CLBT 5860-4	A
6772002	CLBT 5840-4	A	6772749	CLBT 5840-4	A
** 6772002-V	CLBT 5840-4	A	6772847	CLBT 5840-4	A
6772020	CLBT 5840-6	A	6772876	CBT 5840-4	A
6772072	CLBT 5840-4	A	6772909	CLBT 5840-4	A
6772080	CLBT 5840-4	A	6772947	CLBT 5840-4	A
6772084	CLT 5840-4	A	6773110	CLBT 5640-6	A
** 6772084-V	CLT 5840-4	A	6773111	CLBT 5640-4	A
6772088	CLBT 5640-6	A	6773178	CLT 5640-4	A
** 6772088-V	CLBT 5640-6	A	6773251	CLBT 5840-6	A
6772098	CLBT 5640-6	A	6773262	CLBT 5660-6	A
** 6772098-V	CLBT 5640-6	A	6773321	CLBT 5640-1	A
6772112	CLBT 5640-4	A	6773370	CLBT 5840-4	A
6772149	CLBT 5840-6	A	6773384	CLBT 5660-4	A
** 6772149-V	CLBT 5840-6	A	6773385	CLBT 5860-4	A
6772236	CLBT 5640-4	A	6773388	CLBT 5860-4	A
6772241	CLBT 5640-4	A	6773411	CLBT 5640-4	A
6772242	CLBT 5640-1	A	6773427	CLBT 5640-4	A
6772243	CLBT 5640-1	A	6773432	CLBT 5840-6	A
6772244	CLBT 5640-6	A	6773433	CLBT 5860-6	A
6772245	CLBT 5640-6	A	6773481	CLBT 5840-4	A
6772248	CLBT 5640-6	A	6773531	CLBT 5640-6	A
6772250	CLBT 5640-6	A	6773574	CLBT 5640-4	A
6772256	CLBT 5840-4	A	6773600	CLBT 5840-4	A
6772258	CLBT 5840-4	A	6773612	CLBT 5840-4	A
6772259	CLBT 5840-4	A	6773613	CLBT 5840-4	A
6772263	CLBT 5840-4	A	6773623	CLT 5840-4	A
6772264	CLBT 5840-6	A	6773690	CLBT 5660-6	A
6772286	CLBT 5840-4	A	6773693	CLBT 5660-6	A
6772313	CLBT 5840-1	A	6773694	CLBT 5660-6	A
6772331	CBT 5840-6	A	6773697	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

OUTPUT OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773751	CLBT 5840-6	A	6775256	CLBT 5660-6	A
6773789	CLBT 5860-4	A	6775257	CLBT 5660-4	A
6773793	CLBT 5660-4	A	6775258	CLBT 5660-4	A
6773837	CLBT 5860-4	A	6775260	CLBT 5660-4	A
6773840	CLBT 5860-4	A	6775261	CLBT 5660-4	A
6773889	CLBT 5860-6	A	6775266	CLT 5660-4	A
6773902	CLBT 5860-6	A	6775267	CLBT 5860-4	A
6774005	CLBT 5660-6	A	6775268	CLBT 5860-6	A
6774058	CLBT 5860-6	A	6775269	CLBT 5860-4	A
6774083	CLBT 5660-4	A	6775272	CLBT 5860-6	A
6774084	CLBT 5660-4	A	6775273	CLBT 5860-4	A
6774085	CLBT 5660-4	A	6775274	CLBT 5860-6	A
6774095	CLBT 5860-4	A	6775275	CLBT 5860-4	A
6774101	CLBT 5860-4	A	6775276	CLBT 5860-6	A
6774119	CLBT 5660-6	A	6775278	CLBT 5860-4	A
6774152	CLT 5860-4	A	6775279	CLBT 5860-4	A
6774181	CLBT 5660-4	A	6775280	CLBT 5860-4	A
6774182	CLBT 5660-4	A	6775281	CLBT 5860-4	A
6774227	CLBT 5660-4	A	6775294	CLBT 5860-4	A
6774256	CLBT 5660-6	A	6775383	CLBT 5860-4	A
6774321	CLBT 5860-4	A	6775391	CLBT 5640-6	A
6774494	CLBT 5660-4	A	6775402	CLBT 5840-4	A
6774508	CLBT 5660-6	A	6775428	CLBT 5860-4	A
6774520	CLBT 5840-4	A	6775460	CLBT 5860-4	A
6774550	CLT 5660-4	A	6775595	CLT 5660-4	A
6774552	CLBT 5860-6	A	6775720	CLBT 5660-4	A
6774573	CLBT 5860-4	A	6775817	CLBT 5860-4	A
6774586	CLBT 5860-4	A	6775836	CLBT 5840-4	A
6774606	CLT 5840-4	A	6775837	CLBT 5860-6	A
6774687	CLBT 5860-4	A	6775838	CLBT 5860-6	A
6774697	CLBT 5660-4	A	6775890	CLBT 5660-4	A
6774745	CLBT 5840-6	A	6775904	CLBT 5860-4	A
6774789	CLBT 5860-6	A	6775927	CLBT 5860-6	A
6774790	CLBT 5860-4	A	6775928	CLBT 5860-6	A
6774861	CLBT 5840-4	A	6775947	CLBT 5660-4	A
6774925	CLBT 5860-4	A	6775949	CLBT 5860-4	A
6775241	CLBT 5860-4	A	6775952	CLBT 5860-6	A
6775253	CLBT 5660-6	A	6775953	CLT 5860-4	A
6775254	CLBT 5660-4	A	6776016	CLBT 5660-4	A
6775255	CLBT 5660-4	A	6776017	CLBT 5840-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** SEE SPI 480.

OUTPUT OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6776088	CLBT 5640-6	A	6779011	CLBT 5640-6	A
6776089	CLBT 5860-4	A	6779034	CLT 5660-4	A
6776117	CT 5840-4	A	6779067	CLBT 5640-6	A
6776414	CLBT 5860-4	A	6779096	CLBT 5660-4	A
6776415	CLBT 5860-4	A	6779097	CLBT 5860-4	A
6776422	CLBT 5860-4	A	6779098	CLBT 5860-4	A
6776470	CLBT 5860-4	A	6779116	CLT 5660-4	A
6776560	CLBT 5860-4	A	6779152	CLBT 5860-4	A
6776576	CLBT 5860-4	A	6779153	CLBT 5860-4	A
6776660	CLBT 5860-4	A	6779154	CLBT 5860-4	A
6776741	CLBT 5840-4	A	6779187	CLBT 5860-4	A
6777052	CLBT 5860-4	A	6779369	CLT 5860-4	A
6777270	CLT 5860-4	A	6779592	CLBT 5660-4	A
6777304	CLBT 5860-4	A	6779672	CLT 5660-4	A
6777305	CLBT 5860-4	A	6779888	CLBT 5860-4	A
6777332	CLBT 5860-4	A	6829982	CLT 5860-4	A
6777333	CLBT 5860-4	A	6830448	CLT 5860-4	A
6777428	CLBT 5660-4	A	6830498	CLT 5640-4	A
6777446	CLBT 5860-4	A	6830527	CLBT 5860-4	A
6777713	CLBT 5860-4	A	6830529	CLBT 5840-4	A
6777771	CLBT 5660-6	A	6830712	CLBT 5860-4	A
6777825	CLBT 5660-4	A	6830723	CLBT 5860-4	A
6777890	CLBT 5660-4	A	6830857	CLBT 5860-4	A
6777925	CLBT 5860-4	A	6830858	CLBT 5860-6	A
6777962	CLBT 5860-4	A	6830859	CLBT 5860-4	A
6778028	CLBT 5860-4	A	6830860	CLBT 5860-4	A
6778058	CLBT 5860-6	A	6830863	CLBT 5860-4	A
6778181	CLBT 5860-4	A	6830864	CLBT 5860-4	A
6778185	CLBT 5660-4	A	6830865	CLBT 5860-4	A
6778186	CLBT 5660-4	A	6830866	CLBT 5860-4	A
6778213	CLBT 5860-4	A	6830867	CLBT 5860-4	A
6778340	CLBT 5860-6	A	6830868	CLBT 5860-6	A
6778367	CLT 5660-4	A	6830871	CLBT 5860-4	A
6778485	CLBT 5860-4	A	6830872	CLBT 5860-4	A
6778497	CLBT 5860-4	A	6830873	CLBT 5860-4	A
6778675	CLT 5860-4	A	6830874	CLBT 5860-6	A
6778924	CLBT 5860-4	A	6830878	CLBT 5860-4	A
6778962	CLBT 5860-4	A	6831015	CLBT 5860-6	A
6778967	CLT 5660-5	A	6831135	CLBT 5860-4	A
6778972	CLBT 5860-4	A	6831160	CLBT 5860-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

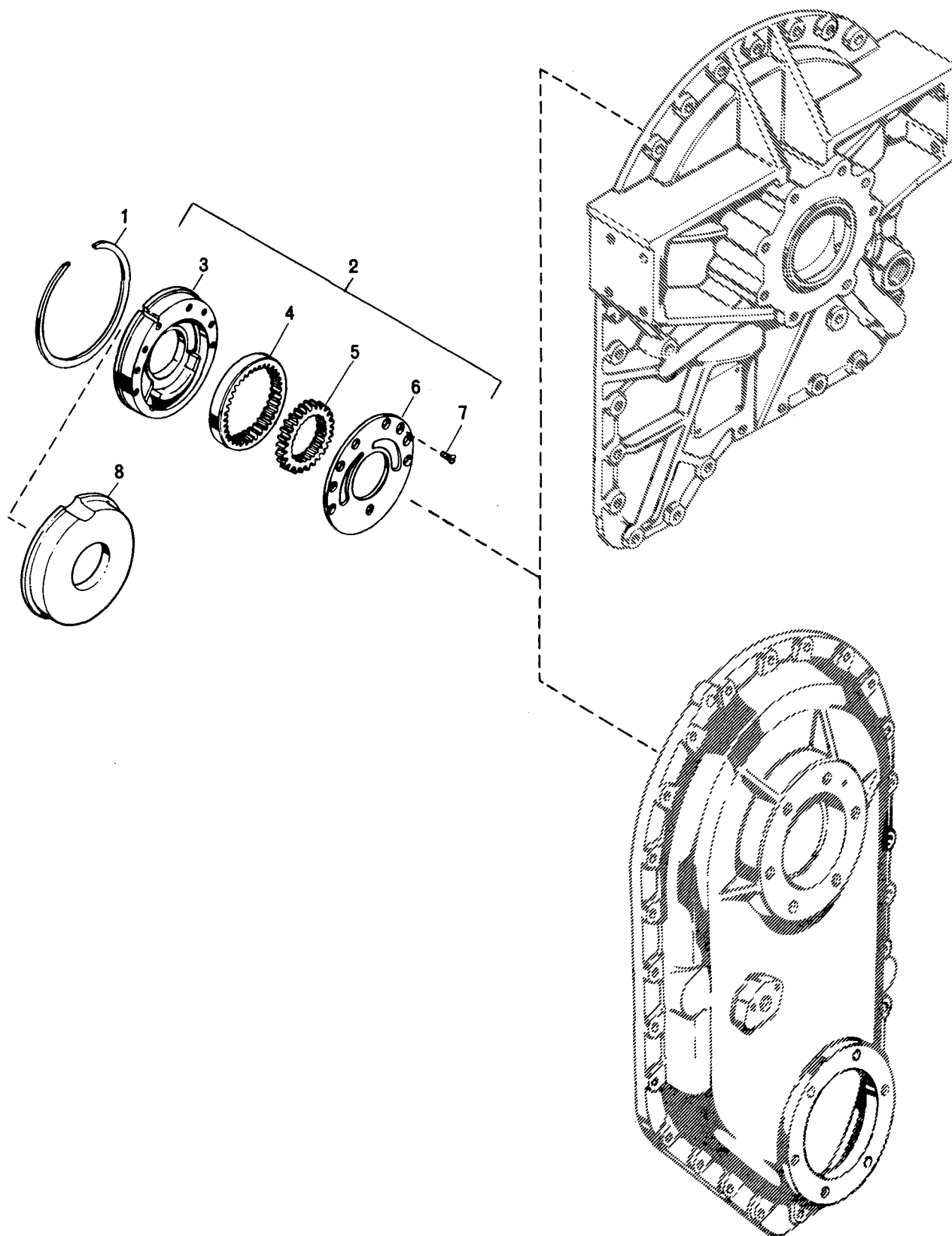
OUTPUT OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6831197	CLBT 5865-4	A	6832725	CLBT 5860-4	A
6831363	CLBT 5860-6	A	6832727	CLBT 5860-4	A
6831852	CLBT 5860-6	A	6832818	CLBT 5860-6	A
6831855	CLBT 5860-4	A	6833113	CLBT 5860-4	A
6832008	CLBT 5860-4	A	6833341	CLBT 5860-6	A
6832154	CLBT 5860-4	A	6833418	CLT 5860-4	A
6832156	CLBT 5865-4	A	6833425	CLBT 5860-4	A
6832394	CLBT 5860-4	A	6833432	CLT 5860-4	A
6832395	CLBT 5860-6	A	6833433	CLT 5860-4	A
6832397	CLT 5860-4	A	6833534	CLBT 5860-4	A
6832398	CLBT 5860-4	A	6833569	CLBT 5860-4	A
6832724	CLBT 5860-4	A	6833693	CLT 5860-4	A

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -



4484A

FIG 24. OUTPUT OIL PUMP

GROUP A

OUTPUT OIL PUMP, FIGURE 24

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	RING, SNAP	6750288	1	1	2	5
2	PUMP ASSY, REAR SEE SPI 340C	6768438	1		1	2
3	BODY, REAR PUMP	6768437	1		1	1
4	GEAR, REAR PUMP DRIVEN	6768350	1		1	1
5	GEAR, REAR PUMP DRIVE	6768439	1		1	1
6	COVER, REAR PUMP USE 6759375 PRIOR TO S/N 3275	6768441	1		1	1
7	SCREW, FLAT HD, 1/4-20 X 5/8	113989	9		9	9
8	SPACER, OUTPUT OIL PUMP. SEE SPI 340C	6779160	1			

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES

OUTPUT DRIVE HOUSING AND SPEEDOMETER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758453	CLBT 5640-1	A	6759815	CLBT 5640-4	A
6758596	CLBT 5640-4	A	6759816	CLT 5640-4	A
6758627	CLBT 5640-6	A	6759821	CLT 5640-4	A
6759245	CLBT 5640-1	A	6759839	CT 5840-4	A
** 6759245-V	CLBT 5640-1	A	6759840	CBT 5840-1	A
6759524	CLT 5640-4	A	6759841	CLT 5840-4	A
** 6759524-V	CLT 5640-4	A	** 6759841-V	CLT 5840-4	A
6759553	CBT 5640-6	A	6759842	CLBT 5840-1	A
** 6759553-V	CBT 5640-6	A	** 6759842-V	CLBT 5840-1	A
6759557	CLT 5640-4	A	6759879	CLBT 5840-6	A
6759583	CLBT 5640-4	A	** 6759879-V	CLBT 5840-6	A
6759678	CLT 5640-6	A	6759887	CLBT 5840-6	A
6759683	CLBT 5640-1	A	6759896	CT 5640-4	A
6759728	CLBT 5640-6	A	6759949	CLBT 5640-6	A
** 6759728-V	CLBT 5640-6	A	** 6759949-V	CLBT 5640-6	A
6759729	CLBT 5640-6	A	6759957	CLBT 5640-4	A
6759733	CLT 5640-4	A	** 6759957-V	CLBT 5640-4	A
6759734	CLT 5640-6	A	6759981	CLBT 5640-4	A
6759735	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759736	CLBT 5640-4	A	6769531	CLT 5640-4	A
6759740	CT 5640-4	A	6769583	CLBT 5640-4	A
6759742	CBT 5640-6	A	** 6769583-V	CLBT 5640-4	A
** 6759742-V	CBT 5640-6	A	6769613	CBT 5840-6	A
6759749	CLBT 5640-8	B	** 6769613-V	CBT 5840-6	A
6759760	CLBT 5640-1	A	6769663	CLBT 5640-6	A
** 6759760-V	CLBT 5640-1	A	6769664	CLT 5840-4	A
6759771	CLBT 5640-6	A	** 6769664-V	CLT 5840-4	A
** 6759771-V	CLBT 5640-6	A	6769702	CT 5840-6	A
6759772	CBT 5640-6	A	6769704	CLBT 5840-4	A
** 6759772-V	CBT 5640-6	A	6769821	CLT 5840-4	A
6759778	CLBT 5640-8	B	** 6769821-V	CLT 5840-4	A
6759790	CLT 5640-6	A	6769903	CBT 5640-4	A
6759791	CT 5640-6	A	** 6769903-V	CBT 5640-4	A
6759757	CLT 5640-4	A	6769927	CLBT 5840-4	A
** 6759757-V	CLT 5640-4	A	6769934	CBT 5840-6	A
6759801	CLT 5840-4	A	** 6769934-V	CBT 5840-6	A
** 6759801-V	CLT 5840-4	A	6769964	CLBT 5640-4	A
6759803	CLT 5840-4	A	6769967	CLBT 5840-8	B
6759806	CLBT 5840-4	A	6770020	CBT 5840-4	A
** 6759806-V	CLBT 5840-4	A	** 6770020-V	CBT 5840-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

OUTPUT DRIVE HOUSING AND SPEEDOMETER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6770030	CLBT 5640-4	A	6770602	CLT 5840-4	A
** 6770030-V	CLBT 5640-4	A	** 6770602-V	CLT 5840-4	A
6770052	CLBT 5840-1	A	6770603	CLBT 5640-4	A
** 6770052-V	CLBT 5840-1	A	** 6770603-V	CLBT 5640-4	A
6770108	CLBT 5840-4	A	6770871	CLBT 5640-6	A
** 6770108-V	CLBT 5840-4	A	6770872	CLBT 5640-6	A
6770153	CLBT 5640-4	A	6771045	CLBT 5840-6	A
6770175	CBT 5840-4	A	** 6771045-V	CLBT 5840-6	A
** 6770175-V	CBT 5840-4	A	6771061	CT 5640-4	A
6770180	CLBT 5840-4	A	6771122	CLT 5840-4	A
** 6770180-V	CLBT 5840-4	A	6771141	CLBT 5840-6	A
6770202	CLBT 5840-4	A	6771290	CLBT 5840-6	A
6770224	CT 5640-4	A	** 6771290-V	CLBT 5840-6	A
6770231	CLBT 5640-4	A	6771333	CLBT 5840-6	A
6770244	CBT 5840-4	A	** 6771333-V	CLBT 5640-6	A
** 6770244-V	CBT 5840-4	A	6771334	CLBT 5640-6	A
6770271	CLBT 5840-1	A	** 6771334-V	CLBT 5640-6	A
6770284	CLBT 5640-4	A	6771344	CLBT 5640-8	B
** 6770284-V	CLBT 5640-4	A	6771420	CLBT 5840-4	A
6770287	CLT 5640-4	A	6771459	CT 5840-4	A
6770318	CLT 5640-4	A	6771461	CLBT 5840-4	A
6770369	CLBT 5640-6	A	6771546	CLBT 5640-1	A
6770370	CLBT 5640-6	A	6771547	CLBT 5860-4	A
6770372	CLBT 5640-6	A	6771548	CLBT 5660-4	A
** 6770372-V	CLBT 5640-6	A	6771549	CLT 5860-4	A
6770373	CLBT 5640-6	A	6771550	CLBT 5840-1	A
** 6770373-V	CLBT 5640-6	A	** 6771550-V	CLBT 5840-1	A
6770413	CLBT 5640-1	A	6771553	CLBT 5860-4	A
** 6770413-V	CLBT 5640-1	A	6771577	CLBT 5640-4	A
6770460	CBT 5640-4	A	** 6771577-V	CLBT 5640-4	A
** 6770460-V	CBT 5640-4	A	6771593	CLBT 5840-4	A
6770461	CLBT 5840-4	A	** 6771593-V	CLBT 5840-4	A
6770462	CLBT 5840-4	A	6771631	CLBT 5660-4	A
6770463	CLBT 5840-4	A	6771652	CLBT 5840-6	A
6770511	CLT 5640-4	A	6771676	CLBT 5840-6	A
6770515	CLT 5840-4	A	** 6771676-V	CLBT 5840-6	A
** 6770515-V	CLT 5840-4	A	6771728	CLBT 5840-4	A
6770516	CLBT 5840-4	A	** 6771728-V	CLBT 5840-4	A
** 6770516-V	CLBT 5840-4	A	6771733	CLBT 5840-6	A
6770550	CLBT 5840-4	A	6771743	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** SEE SPI 480.

CUTPUT DRIVE HOUSING AND SPEEDOMETER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771777	CBT 5840-1	C	6772313	CLBT 5840-1	A
6771791	CLT 5840-4	A	6772331	CBT 5840-6	A
** 6771791-V	CLT 5840-4	A	** 6772331-V	CBT 5840-6	A
6771844	CLBT 5640-6	A	6772461	CLBT 5840-4	A
** 6771844-V	CLBT 5640-6	A	6772539	CLBT 5640-6	A
6771845	CLBT 5640-6	A	6772598	CLBT 5640-1	A
** 6771845-V	CLBT 5640-6	A	6772648	CLBT 5840-4	A
67719C8	CLBT 5840-6	A	6772659	CLBT 5840-6	A
6771931	CLBT 5840-4	A	6772707	CLBT 5640-6	A
6771986	CLBT 5840-4	A	6772708	CLBT 5640-6	A
6771993	CLT 5640-4	A	6772718	CLBT 5840-6	A
6772001	CLBT 5840-8	B	6772720	CLBT 5860-4	A
6772002	CLBT 5840-4	A	6772746	CBT 5840-8	B
** 6772002-V	CLBT 5840-4	A	6772749	CLBT 5840-4	A
6772020	CLBT 5840-6	A	6772847	CLBT 5840-4	A
6772072	CLBT 5840-4	A	6772876	CBT 5840-4	A
6772080	CLBT 5840-4	A	6772909	CLBT 5840-4	A
6772084	CLT 5840-4	A	6772947	CLBT 5840-4	A
** 6772084-V	CLT 5840-4	A	6773110	CLBT 5640-6	A
6772088	CLBT 5640-6	A	6773111	CLBT 5640-4	A
** 6772088-V	CLBT 5640-6	A	6773178	CLT 5640-4	A
6772098	CLBT 5640-6	A	6773251	CLBT 5840-6	A
** 6772098-V	CLBT 5640-6	A	6773262	CLBT 5660-6	A
6772112	CLBT 5640-4	A	6773321	CLBT 5640-1	A
6772149	CLBT 5840-6	A	6773370	CLBT 5840-4	A
** 6772149-V	CLBT 5840-6	A	6773384	CLBT 5660-4	A
6772236	CLBT 5640-4	A	6773385	CLBT 5860-4	A
6772241	CLBT 5640-4	A	6773388	CLBT 5860-4	A
6772242	CLBT 5640-1	A	6773411	CLBT 5640-4	A
6772243	CLBT 5640-1	A	6773427	CLBT 5640-4	A
6772244	CLBT 5640-6	A	6773432	CLBT 5840-6	A
6772245	CLBT 5640-6	A	6773433	CLBT 5860-6	A
6772248	CLBT 5640-6	A	6773481	CLBT 5840-4	A
6772250	CLBT 5640-6	A	6773531	CLBT 5640-6	A
6772256	CLBT 5840-4	A	6773574	CLBT 5640-4	A
6772258	CLBT 5840-4	A	6773600	CLBT 5840-4	A
6772259	CLBT 5840-4	A	6773612	CLBT 5840-4	A
6772263	CLBT 5840-4	A	6773613	CLBT 5840-4	A
6772264	CLBT 5840-6	A	6773623	CLT 5840-4	A
6772286	CLBT 5840-4	A	6773690	CLBT 5660-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

CUTPUT DRIVE HOUSING AND SPEEDOMETER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773693	CLBT 5660-6	A	6775253	CLBT 5660-6	A
6773694	CLBT 5660-6	A	6775254	CLBT 5660-4	A
6773697	CLBT 5860-4	A	6775255	CLBT 5660-4	A
6773751	CLBT 5840-6	A	6775256	CLBT 5660-6	A
6773789	CLBT 5860-4	A	6775257	CLBT 5660-4	A
6773793	CLBT 5660-4	A	6775258	CLBT 5660-4	A
6773837	CLBT 5860-4	A	6775260	CLBT 5660-4	A
6773840	CLBT 5860-4	A	6775261	CLBT 5660-4	A
6773889	CLBT 5860-6	A	6775266	CLT 5660-4	A
6773902	CLBT 5860-6	A	6775267	CLBT 5860-4	A
6774005	CLBT 5660-6	A	6775268	CLBT 5860-6	A
6774058	CLBT 5860-6	A	6775269	CLBT 5860-4	A
6774083	CLBT 5660-4	A	6775272	CLBT 5860-6	A
6774084	CLBT 5660-4	A	6775273	CLBT 5860-4	A
6774085	CLBT 5660-4	A	6775274	CLBT 5860-6	A
6774095	CLBT 5860-4	A	6775275	CLBT 5860-4	A
6774101	CLBT 5860-4	A	6775276	CLBT 5860-6	A
6774119	CLBT 5660-6	A	6775278	CLBT 5860-4	A
6774152	CLT 5860-4	A	6775279	CLBT 5860-4	A
6774181	CLBT 5660-4	A	6775280	CLBT 5860-4	A
6774182	CLBT 5660-4	A	6775281	CLBT 5860-4	A
6774227	CLBT 5660-4	A	6775294	CLBT 5860-4	A
6774256	CLBT 5860-6	A	6775383	CLBT 5860-4	A
6774321	CLBT 5860-4	A	6775391	CLBT 5640-6	A
6774494	CLBT 5660-4	A	6775397	CLBT 5840-8	B
6774508	CLBT 5660-6	A	6775402	CLBT 5840-4	A
6774520	CLBT 5840-4	A	6775428	CLBT 5860-4	A
6774550	CLT 5660-4	A	6775460	CLBT 5860-4	A
6774552	CLBT 5860-6	A	6775595	CLT 5660-4	A
6774573	CLBT 5860-4	A	6775720	CLBT 5660-4	A
6774586	CLBT 5860-4	A	6775817	CLBT 5860-4	A
6774606	CLT 5840-4	A	6775836	CLBT 5840-4	A
6774687	CLBT 5860-4	A	6775837	CLBT 5860-6	A
6774697	CLBT 5660-4	A	6775838	CLBT 5860-6	A
6774745	CLT 5840-6	A	6775890	CLBT 5660-4	A
6774789	CLBT 5860-6	A	6775904	CLBT 5860-4	A
6774790	CLBT 5860-4	A	6775927	CLBT 5860-6	A
6774861	CLBT 5840-4	A	6775928	CLBT 5860-6	A
6774925	CLBT 5860-4	A	6775947	CLBT 5660-4	A
6775241	CLBT 5860-4	A	6775949	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

** SEE SPI 480.

OUTPUT DRIVE HOUSING AND SPEEDOMETER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775952	CLBT 5860-6	A	6778675	CLT 5860-4	A
6775953	CT 5860-4	D	6778924	CLBT 5860-4	A
6776016	CLBT 5660-4	A	6778962	CLBT 5860-4	A
6776017	CLBT 5840-4	A	6778972	CLBT 5860-4	A
6776088	CLBT 5640-6	A	6779011	CLBT 5640-6	A
6776089	CLBT 5860-4	A	6779034	CLT 5660-4	A
6776117	CT 5840-4	A	6779067	CLBT 5640-6	A
6776414	CLBT 5860-4	A	6779096	CLBT 5660-4	A
6776415	CLBT 5860-4	A	6779097	CLBT 5860-4	A
6776422	CLBT 5860-4	A	6779098	CLBT 5860-4	A
6776470	CLBT 5860-4	A	6779116	CLT 5660-4	A
6776560	CLBT 5860-4	A	6779152	CLBT 5860-4	A
6776576	CLBT 5860-4	A	6779153	CLBT 5860-4	A
6776660	CLBT 5860-4	A	6779154	CLBT 5860-4	A
6776741	CLBT 5840-4	A	6779187	CLBT 5860-4	A
6777052	CLBT 5860-4	A	6779309	CLT 5860-4	A
6777270	CLT 5860-4	A	6779592	CLBT 5660-4	A
6777304	CLBT 5860-4	A	6779672	CLT 5660-4	A
6777305	CLBT 5860-4	A	6779888	CLBT 5860-4	A
6777332	CLBT 5860-4	A	6829982	CLT 5860-4	A
6777333	CLBT 5860-4	A	6830448	CLT 5860-4	A
6777390	CLBT 5640-8	B	6830498	CLT 5640-4	A
6777428	CLBT 5660-4	A	6830527	CLBT 5860-4	E
6777446	CLBT 5860-4	A	6830529	CLBT 5860-4	A
6777713	CLBT 5860-4	A	6830712	CLBT 5860-4	A
6777771	CLBT 5660-6	A	6830777	CLBT 5860-4	A
6777825	CLBT 5660-4	A	6830857	CLBT 5860-4	A
6777890	CLBT 5660-4	A	6830858	CLBT 5860-6	A
6777925	CLBT 5860-4	A	6830859	CLBT 5860-4	A
6777962	CLBT 5860-4	A	6830860	CLBT 5860-4	A
6778028	CLBT 5860-4	A	6830863	CLBT 5860-4	A
6778058	CLBT 5860-6	A	6830864	CLBT 5860-4	A
6778181	CLBT 5860-4	A	6830865	CLBT 5860-4	A
6778185	CLBT 5660-4	A	6830866	CLBT 5860-4	A
6778186	CLBT 5660-4	A	6830867	CLBT 5860-4	A
6778213	CLBT 5860-4	A	6830868	CLBT 5860-6	A
6778340	CLBT 5860-6	A	6830871	CLBT 5860-4	A
6778367	CLT 5660-4	A	6830872	CLBT 5860-4	A
6778485	CLBT 5860-4	A	6830873	CLBT 5860-4	A
6778497	CLBT 5860-4	A	6830874	CLBT 5860-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

OUTPUT DRIVE HOUSING AND SPEEDOMETER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6830878	CLBT 5860-4	E	6833027	CLBT 5860-4	A
6831015	CLBT 5860-6	A	6833029	CLBT 5860-6	A
6831135	CLBT 5860-4	A	6833030	CLBT 5860-4	A
6831160	CLBT 5860-6	A	6833113	CLBT 5860-4	A
6831197	CLBT 5865-4	E	6833341	CLBT 5860-6	A
6831363	CLBT 5860-6	A	6833418	CLT 5860-4	A
6831852	CLBT 5860-6	A	6833425	CLBT 5860-4	A
6831855	CLBT 5860-4	A	6833432	CLT 5860-4	A
68320C8	CLBT 5860-4	A	6833433	CLT 5860-4	A
6832154	CLBT 5860-4	E	6833534	CLBT 5860-4	A
6832156	CLBT 5865-4	E	6833569	CLBT 5860-4	A
6832394	CLBT 5860-4	A	6833693	CLT 5860-4	A
6832395	CLBT 5860-6	A	6833775	CLBT 5860-6	A
6832397	CLT 5860-4	A	6833776	CLBT 5860-4	A
6832398	CLBT 5860-4	A	6833834	CLBT 5860-6	A
6832724	CLBT 5860-4	A	6834461	CLT 5860-4	A
6832725	CLBT 5860-4	A	6834464	CLT 5860-4	A
6832727	CLBT 5860-4	A	6834627	CLT 5860-4	A
6832818	CLBT 5860-6	A	6835098	CLT 5860-4	F
68330C1	CLBT 5860-6	A	6835267	CLBT 5860-4	A
6833003	CLBT 5860-4	A	6835467	CLBT 5860-4	A
6833004	CLBT 5860-4	A	6835468	CLBT 5860-6	A
6833005	CLBT 5860-4	A	6835520	CLBT 5860-4	A
6833006	CLBT 5860-4	A	6835602	CLBT 5860-4	A
6833007	CLBT 5860-4	A	6835633	CLBT 5860-4	A
6833008	CLBT 5860-4	A	6835774	CLBT 5860-4	A
6833009	CLBT 5860-6	A	6835794	CLBT 5860-4	A
6833010	CLBT 5860-4	A	6835830	CLBT 5860-4	A
6833011	CLBT 5860-4	A	6835959	CLBT 5860-4	A
6833012	CLBT 5860-4	A	6836014	CLBT 5860-6	A
6833013	CLBT 5860-6	A	6836030	CLT 5860-4	A
6833015	CLBT 5860-4	A	6836088	CLBT 5860-4	A
6833018	CLBT 5860-6	A	6836185	CLBT 5860-4	A
6833019	CLBT 5860-4	A	6836189	CLT 5860-4	A
6833020	CLBT 5860-6	A	6836275	CLBT 5860-4	A
6833021	CLBT 5860-6	A	6836398	CLBT 5860-6	A
6833022	CLBT 5860-4	E	6836757	CLBT 5860-4	A
6833024	CLBT 5860-4	A	6836758	CLBT 5860-6	A
6833025	CLBT 5860-4	A	6836788	CLBT 5860-4	A
6833026	CLBT 5860-4	A	6836802	CLBT 5860-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

OUTPUT DRIVE HOUSING AND SPEEDOMETER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6836803	CLBT 5860-4	A	6838742	CLBT 5860-6	A
6836947	CLBT 5860-6	A	6838748	CLBT 5860-4	A
6837218	CLBT 5860-4	A	6839032	VCLBT 5860-7	G
6837453	CLT 5860-4	A	6839140	CLBT 5860-4	A
6837463	CLBT 5860-4	A	6839363	CLBT 5860-6	A
6837610	CLT 5860-4	A	6839640	CLBT 5860-6	A
6837711	VCLBT 5860-7	G	6839951	CLBT 5860-6	A
6837712	VCLBT 5860-4	B	6880257	CLBT 5860-6	A
6837827	CLBT 5860-4	A	6880314	CLT 5860-4	A
6838238	CLBT 5860-4	A	6880868	CLBT 5860-6	A
6838289	CLBT 5860-6	A	6880869	CLBT 5860-6	A
6838294	CLBT 5860-4	A	6881082	VCLT 5860-7	G
6838471	CLBT 5860-4	A	6881083	VCLT 5860-7	G
6838542	CLBT 5860-4	A	6881157	CLBT 5860-4	A

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

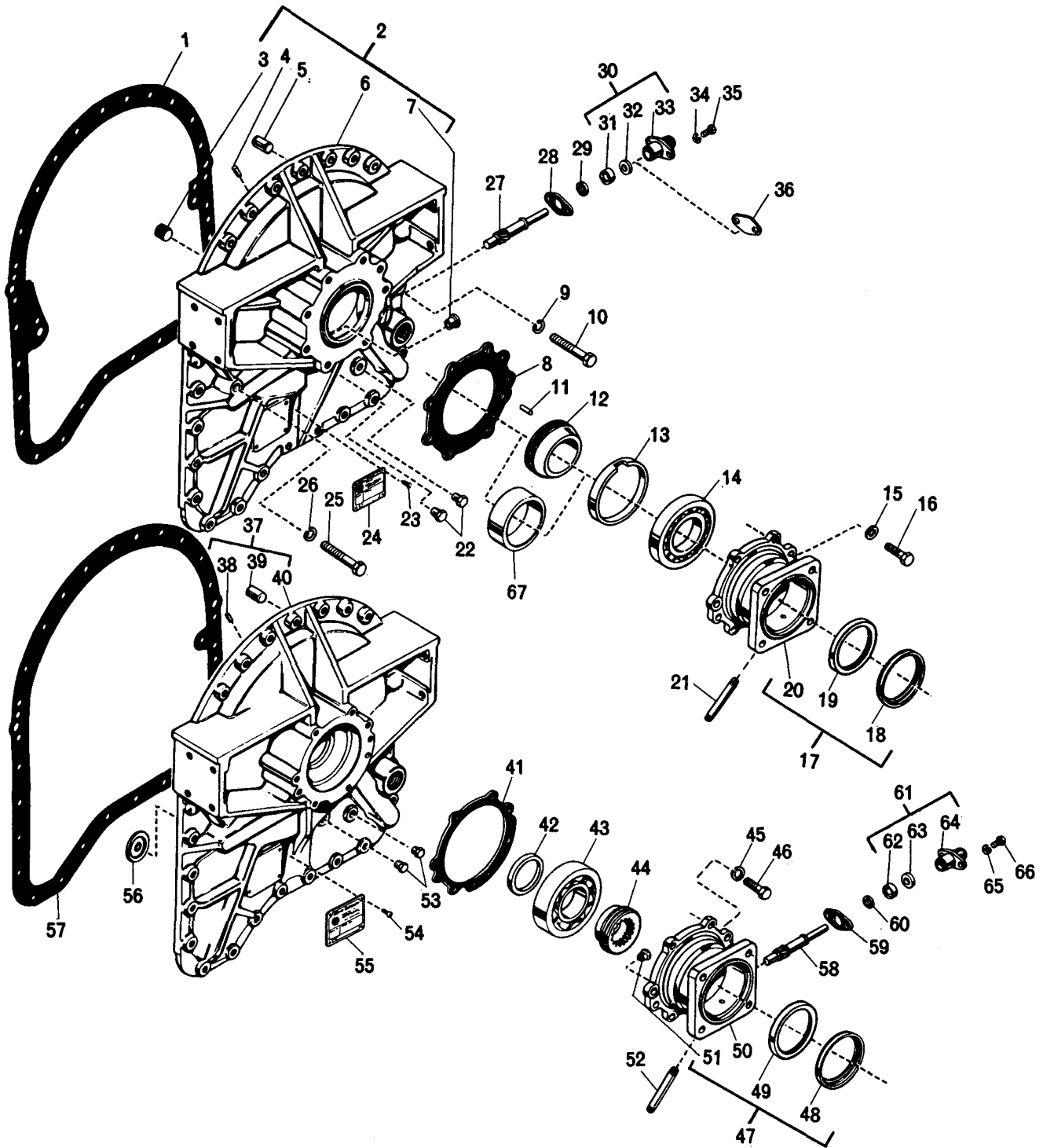
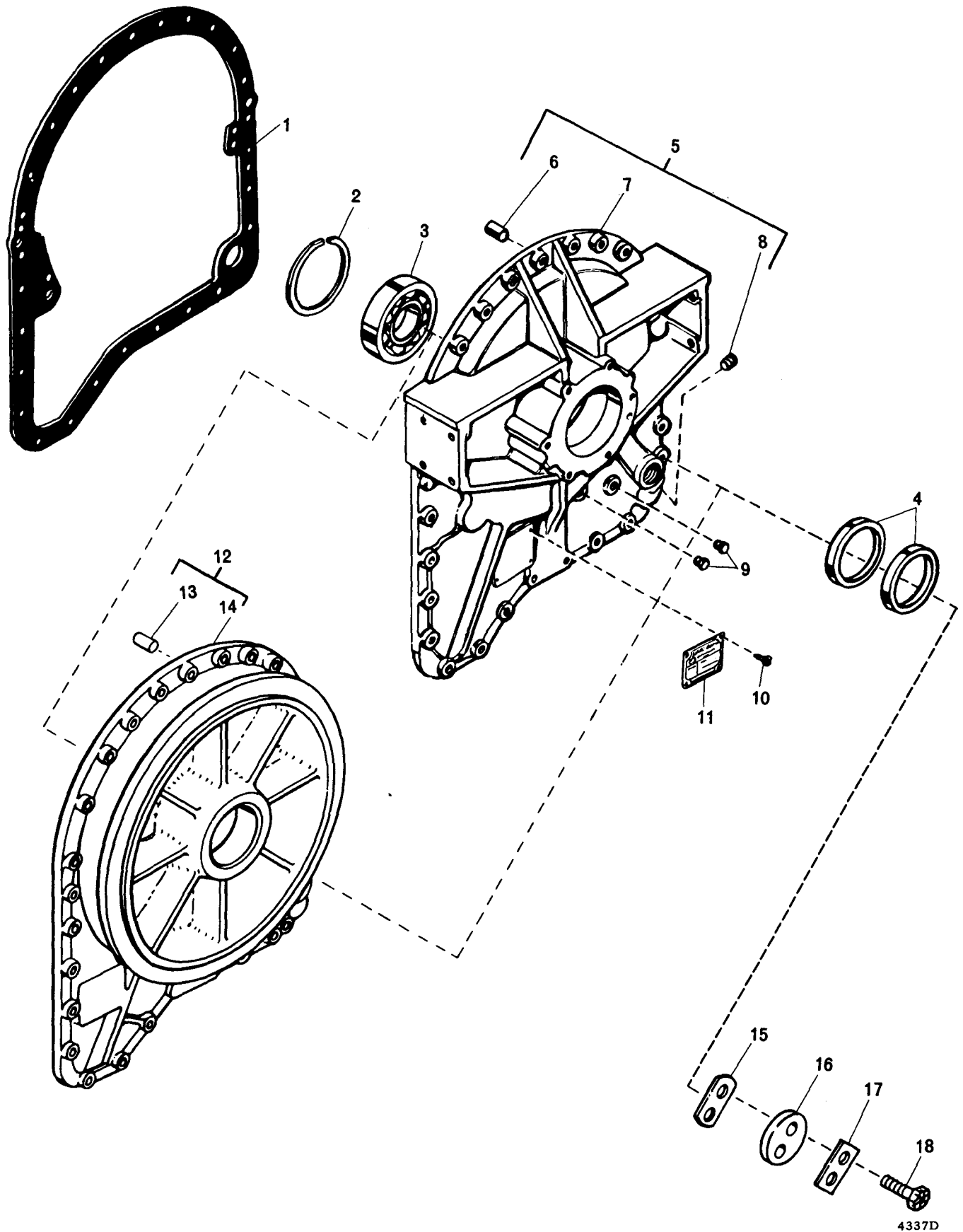


FIG 25. OUTPUT DRIVE HOUSING AND SPEEDOMETER



4337D

FIG 25-1. OUTPUT DRIVE HOUSING AND SPEEDOMETER

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES

GROUP A

OUTPUT DRIVE HOUSING AND SPEEDOMETER, FIGURE 25

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	GASKET, OUTPUT DRIVE HOUSING	6772162	1	1	3	10
2	HOUSING ASSY, OUTPUT DRIVE PRIOR TO S/N 20549 USE REF. 37 THRU 67. STARTING WITH S/N 20549 USE REF. 2 THRU 36. WHEN REPLACING HOUSING ASSY 6772174 OR 6833673 ALSO ORDER LIP TYPE SEALRING 6832487 SEE SPI 615.	6832928	1			1
3	PLUG, PIPE, 3/4	9409947	1			
4	NOT USED IN THIS GROUP.					
5	PIN, DOWEL, 3/4 X 1 1/4	107393	2			
6	HOUSING, OUTPUT DRIVE	6832929	1			
7	BUSHING	2222424	1	1	2	5
8	GASKET	6778152	1	1	3	10
9	WASHER, LOCK, 5/8	103325	1	1	2	3
10	BOLT, HX HD, 5/8-11 X 3 3/4	271569	1	1	2	3
11	PIN, PIN 6768722 USED WITH GEAR 6772155 ONLY	6768722	1	1	3	5
12	GEAR, SPEEDO DRIVE SEE SPI 610	6777969	1		1	2
13	SPACER SEE SPI 480	6772154	1	1	2	5
14	BEARING, SINGLE ROW BALL, NDV3313LR1214A	907626	1	1	2	5
15	WASHER, PLAIN, 5/8	6768827	8	8	16	24
16	BOLT, HX HD, 5/8-11 X 1 3/4	223435	8	8	16	24
17	RETAINER ASSY, REAR BEARING SEE SPI 480	6772166	1		1	2
18	BAFFLE, OIL	6757563	1	1	3	10
19	SEAL	6773311	1	1	3	10
20	RETAINER, REAR BEARING	6772164	1			
21	NIPPLE	119247	1		1	2
22	PLUG, HX HD, 1/4 OIL LEVEL CHECK	444618	2		2	4
23	SCREW, DRIVE	145372	4		4	8
24	PLATE, NAME	6838494	1		1	2
25	BOLT, HX HD, 5/8-11 X 3 3/4	271569	1	1	2	3
26	WASHER, LOCK, 5/8	103325	1	1	2	3
27	SHAFT AND GEAR, SPEEDO DRIVE SEE SPI 480	6772158	1		1	2
28	GASKET	552868	1	1	3	10
29	WASHER, 3/32	2222651	1		1	2
30	DRIVE SLEEVE ASSY	6768536	1		1	2
31	SEAL	6769417	1	1	3	10
32	WASHER, 11/16 USE AFTER S/N 4685 ONLY	6768418	1		1	2

CONTINUED ON NEXT PAGE

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP A CONT

OUTPUT DRIVE HOUSING AND SPEEDOMETER, FIGURE 25

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
33	SLEEVE, SPEED DRIVE	2043587	1			
34	WASHER, LOCK, 5/16	103320	2	2	4	6
35	BOLT, HX HD, 5/16-18 X 7/8	179817	2	2	4	6
36	NCT USED IN THIS GROUP.					
37	HOUSING ASSY, OUTPUT DRIVE - PRIOR TO S/N 20549 .	6769984	1			1
	USE REF 37 THRU 66 SEE SPI 480.					
38	PIN, DOWEL, 1/4 X 5/8	141195	1			
39	PIN, DOWEL, 3/4 X 1 1/4	107393	2			
40	HOUSING, OUTPUT DRIVE	6769983 *	1			
41	GASKET	6758563	1	1	3	10
42	SPACER	6759537	1	1	2	5
43	BEARING, SINGLE ROW BALL, NDV3313LR1214A	907626	1	1	2	5
44	GEAR, SPEEDC DRIVE	6771332	1		1	2
45	WASHER, LOCK, 1/2	103323	8	8	16	24
46	BOLT, HX HD, 1/2-13 X 1 1/2	186725	8	8	16	24
47	RETAINER ASSY, REAR BEARING	6768503	1		1	2
48	BAFFLE, OIL	6757563	1	1	3	10
49	SEAL	6773311	1	1	3	10
50	RETAINER, REAR BEARING	6768504 *	1			
51	BUSHING	2222424	1		1	2
52	NIPPLE	119247	1		1	2
53	PLUG, HX HD, 1/4 OIL LEVEL CHECK	444618	2		2	4
54	SCREW, DRIVE	145372	4		4	8
55	PLATE, NAME	6838494	1		1	2
56	GASKET	6771965	1	1	3	10
57	GASKET, OUTPUT DRIVE HOUSING	6771966	1	1	3	10
58	SHAFT AND GEAR, SPEEDC DRIVE SEE SPI 480	6771331	1		1	2
59	GASKET	552868	1	1	3	10
60	WASHER, 3/32	2222651	1		1	2
61	DRIVE SLEEVE ASSY	6768536	1		1	2
62	SEAL	6768417	1	1	3	10
63	WASHER, 11/16	6768418	1		1	2
64	SLEEVE, SPEED DRIVE	2043587	1			
65	WASHER, LOCK, 5/16	103320	2	2	4	6
66	BOLT, HX HD, 5/16-18 X 7/8	179817	2	2	4	6
67	NCT USED IN THIS GROUP.					

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP B

OUTPUT DRIVE HOUSING AND SPEEDOMETER, FIGURE 25-1

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	GASKET, OUTPUT DRIVE HOUSING	6772162	1	1	3	10
2	RING, SNAP	6759109	1	1	2	5
3	BEARING, SINGLE ROW BALL, NDV3313LR1214A	907626	1	1	2	5
4	SEAL	6759135	2	2	6	20
5	HOUSING ASSY, OUTPUT DRIVE. WHEN REPLACING HOUSING ASSY 6759065 ALSO ORDER LIP TYPE SEALRING 6832487 SEE SPI 615.	6833616	1			1
6	PIN, DOWEL, 3/4 X 1 1/4	107393	2			
7	HOUSING, OUTPUT DRIVE	6833617 *	1			
8	PLUG, PIPE, 1/2	445751	1			
9	PLUG, HX HD, 1/4 OIL LEVEL CHECK	444618	2	2	4	8
10	SCREW, DRIVE	145372	4		4	8
11	PLATE, NAME	6838494	1		1	2
12-18	NCT USED IN THIS GROUP					

GROUP C

OUTPUT DRIVE HOUSING AND SPEEDOMETER, FIGURE 25

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

27	NCT USED IN THIS GROUP.					
29-33	NOT USED IN THIS GROUP.					
36	COVER, SPEEDO MOUNTING	6771300	1		1	2

GROUP D

OUTPUT DRIVE HOUSING AND SPEEDOMETER, FIGURE 25

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1-36 NCT USED IN THIS GROUP.

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP E

OUTPUT DRIVE HOUSING AND SPEEDOMETER, FIGURE 25

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
12	NOT USED IN THIS GROUP.					
27	NCT USED IN THIS GROUP.					
29-33	NOT USED IN THIS GROUP.					
36	CCVER, SPEEDO MOUNTING	6771300	1		1	2
37-66	NCT USED IN THIS GROUP.					
67	SPACER, SPEEDO DRIVE	6830229	1		1	2

GROUP F

OUTPUT DRIVE HOUSING AND SPEEDOMETER, FIGURE 25

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	HOUSING ASSY	6832694	1			
3	PLUG	445751	1			
6	HOUSING, OUTPUT DRIVE	6832695 *	1			
27-36	NOT USED IN THIS GROUP					

GROUP G

OUTPUT DRIVE HOUSING AND SPEEDOMETER, FIGURE 25-1

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

5-8	NOT USED IN THIS GROUP					
12	HOUSING ASSY	6832696	1			
13	PIN, DWEL, 3/4 X 1 1/4	107393				
14	HOUSING, OUTPUT DRIVE	6832697 *	1			
15	SHIM, .025	6772140	AR	2	6	8
15	SHIM, .005	6772141	AR	2	6	8
16	WASHER, FLANGE RETAINER	6768324	1	1	2	3
17	STRIP, LOCKING	6755269	1	1	3	10
18	BOLT, HX HD, 1/2-20 X 1 1/4	9409059	2	2	4	6

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

PARKING BRAKE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6759654	CLT 5640-5	A	6770511	CLT 5640-4	A
6759742	CBT 5640-6	A	6770515	CLT 5840-4	A
** 6759742-V	CBT 5640-6	A	** 6770515-V	CLT 5840-4	A
6759757	CLT 5640-4	A	6770516	CLBT 5840-4	A
** 6759757-V	CLT 5640-4	A	** 6770516-V	CLBT 5840-4	A
6759806	CLBT 5840-4	A	6770550	CLBT 5840-4	B
** 6759806-V	CLBT 5840-4	A	6770602	CLT 5840-4	A
6759879	CLBT 5840-6	A	** 6770602-V	CLT 5840-4	A
** 6759879-V	CLBT 5840-6	A	6770603	CLBT 5640-4	A
6759887	CLBT 5840-6	A	** 6770603-V	CLBT 5640-4	A
6769613	CBT 5840-6	A	6770731	CLT 5640-5	A
** 6769613-V	CBT 5840-6	A	6770871	CLBT 5640-6	C
6769663	CLBT 5640-3	A	6770872	CLBT 5640-6	C
6769821	CLT 5840-4	A	6771000	CLBT 5640-3	A
** 6769821-V	CLT 5840-4	A	6771061	CT 5640-4	A
6769903	CBT 5640-4	A	6771141	CLBT 5840-6	C
** 6769903-V	CBT 5640-4	A	6771290	CLBT 5840-6	A
6769934	CBT 5840-6	A	** 6771290-V	CLBT 5840-6	A
** 6769934-V	CBT 5840-6	A	6771461	CLBT 5840-4	A
6769964	CLBT 5640-4	A	6771546	CLBT 5640-1	A
6770002	CLBT 5640-3	A	6771553	CLBT 5860-4	A
6770020	CBT 5840-4	A	6771593	CLBT 5840-4	A
** 6770020-V	CBT 5840-4	A	** 6771593-V	CLBT 5840-4	A
6770202	CLBT 5840-4	B	6771631	CLBT 5660-4	A
6770244	CBT 5840-4	A	6771652	CLBT 5840-6	C
** 6770244-V	CBT 5840-4	A	6771676	CLBT 5840-6	A
6770287	CLT 5640-4	A	** 6771676-V	CLBT 5840-6	A
6770369	CLBT 5640-6	C	6771733	CLBT 5840-6	A
6770370	CLBT 5640-6	C	6771777	CBT 5840-4	A
6770372	CLBT 5640-6	C	6771845	CLBT 5640-6	C
** 6770372-V	CLBT 5640-6	C	** 6771845-V	CLBT 5640-6	A
6770373	CLBT 5640-6	C	6771908	CLBT 5840-6	A
** 6770373-V	CLBT 5640-6	C	6771931	CLBT 5840-4	C
6770413	CLBT 5640-1	A	6771986	CLBT 5840-4	A
** 6770413-V	CLBT 5640-1	A	6771993	CLT 5640-4	A
6770460	CBT 5640-4	A	6771996	CLT 5840-1	A
** 6770460-V	CBT 5640-4	A	6772002	CLBT 5840-4	A
6770461	CLBT 5840-4	C	** 6772002-V	CLBT 5840-4	A
6770462	CLBT 5840-4	B	6772080	CLBT 5840-4	A
6770463	CLBT 5840-4	B	6772084	CLT 5840-4	A

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

PARKING BRAKE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
** 6772084-V	CLT 5840-4	A	6773481	CLBT 5840-4	A
6772088	CLBT 5640-6	A	6773574	CLBT 5640-4	A
** 6772088-V	CLBT 5640-6	A	6773600	CLBT 5840-4	A
6772098	CLBT 5640-6	A	6773612	CLBT 5840-4	B
** 6772098-V	CLBT 5640-6	A	6773613	CLBT 5840-4	B
6772112	CLBT 5640-4	A	6773623	CLT 5840-4	A
6772241	CLBT 5640-4	A	6773690	CLBT 5660-6	C
6772242	CLBT 5640-1	A	6773694	CLBT 5660-6	C
6772244	CLBT 5640-6	C	6773697	CLBT 5860-4	B
6772245	CLBT 5640-6	C	6773789	CLBT 5860-4	A
6772248	CLBT 5640-6	C	6773793	CLBT 5660-4	A
6772250	CLBT 5640-6	C	6773837	CLBT 5860-4	A
6772256	CLBT 5840-4	B	6773840	CLBT 5860-4	B
6772258	CLBT 5840-4	A	6773902	CLBT 5860-6	A
6772263	CLBT 5840-4	A	6774005	CLBT 5660-6	A
6772286	CLBT 5840-4	A	6774020	CLBT 5860-2	A
6772331	CBT 5840-6	A	6774095	CLBT 5860-4	D
** 6772331-V	CBT 5840-6	A	6774181	CLBT 5660-4	A
6772461	CLBT 5840-4	A	6774182	CLBT 5660-4	A
6772598	CLBT 5640-1	A	6774227	CLBT 5660-4	A
6772648	CLBT 5840-4	B	6774256	CLBT 5860-6	A
6772659	CLBT 5840-6	A	6774321	CLBT 5860-4	A
6772708	CLBT 5640-6	C	6774487	CLBT 5660-3	A
6772718	CLBT 5840-6	C	6774494	CLBT 5660-4	A
6772720	CLBT 5860-4	B	6774520	CLBT 5840-4	A
6772749	CLBT 5840-4	B	6774552	CLBT 5860-6	A
6772876	CBT 5840-4	A	6774586	CLBT 5860-4	A
6772909	CLBT 5840-4	A	6774687	CLBT 5860-4	A
6772946	CLT 5640-5	A	6774745	CBT 5840-6	A
6773110	CLBT 5640-6	A	6774789	CLBT 5860-6	A
6773111	CLBT 5640-4	A	6774790	CLBT 5860-4	A
6773178	CLT 5640-4	A	6774861	CLBT 5840-4	A
6773262	CLBT 5660-6	C	6775241	CLBT 5860-4	A
6773321	CLBT 5640-1	A	6775253	CLBT 5660-6	C
6773370	CLBT 5840-4	A	6775254	CLBT 5660-4	A
6773384	CLBT 5660-4	A	6775255	CLBT 5660-4	A
6773385	CLBT 5860-4	A	6775256	CLBT 5660-6	C
6773411	CLBT 5640-4	A	6775260	CLBT 5660-4	A
6773432	CLBT 5840-6	A	6775261	CLBT 5660-4	A
6773433	CLBT 5860-6	B	6775267	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

** SEE SPI 480.

PARKING BRAKE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775268	CLBT 5860-6	A	6778497	CLBT 5860-4	A
6775269	CLBT 5860-4	B	6778675	CLT 5860-4	A
6775273	CLBT 5860-4	A	6778967	CLT 5660-5	A
6775276	CLBT 5860-6	C	6779011	CLBT 5640-6	C
6775278	CLBT 5860-4	A	6779067	CLBT 5640-6	A
6775280	CLBT 5860-4	A	6779154	CLBT 5860-4	A
6775281	CLBT 5860-4	A	6779187	CLBT 5860-4	A
6775294	CLBT 5860-4	A	6779592	CLBT 5660-4	A
6775383	CLBT 5860-4	A	6779888	CLBT 5860-4	A
6775391	CLBT 5640-6	B	6830498	CLT 5640-4	A
6775402	CLBT 5840-4	A	6830529	CLBT 5860-4	A
6775428	CLBT 5860-4	A	6830857	CLBT 5860-4	A
6775595	CLT 5660-4	A	6830858	CLBT 5860-6	A
6775720	CLBT 5660-4	A	6830859	CLBT 5860-4	A
6775817	CLBT 5860-4	A	6830860	CLBT 5860-4	A
6775836	CLBT 5840-4	A	6830863	CLBT 5860-4	A
6775838	CLBT 5860-6	C	6830864	CLBT 5860-4	A
6775890	CLBT 5660-4	A	6830866	CLBT 5860-4	A
6775904	CLBT 5860-4	A	6830867	CLBT 5860-4	A
6775928	CLBT 5860-6	C	6831015	CLBT 5860-6	A
6775947	CLBT 5660-4	A	6831135	CLBT 5860-4	A
6775949	CLBT 5860-4	A	6831852	CLBT 5860-6	A
6775952	CLBT 5860-6	A	6832008	CLBT 5860-4	A
6776016	CLBT 5660-4	A	6832394	CLBT 5860-4	A
6776017	CLBT 5840-4	A	6832395	CLBT 5860-6	A
6776088	CLBT 5640-6	C	6832397	CLT 5860-4	A
6776414	CLBT 5860-4	A	6832724	CLBT 5860-4	A
6776415	CLBT 5860-4	A	6832725	CLBT 5860-4	A
6776422	CLBT 5860-4	A	6832818	CLBT 5860-6	A
6776470	CLBT 5860-4	A	6833001	CLBT 5860-6	A
6776660	CLBT 5860-4	A	6833003	CLBT 5860-4	A
6776741	CLBT 5840-4	A	6833004	CLBT 5860-4	A
6776560	CLBT 5860-4	A	6833005	CLBT 5860-4	A
6777333	CLBT 5860-4	A	6833007	CLBT 5860-4	A
6777771	CLBT 5660-6	A	6833008	CLBT 5860-4	A
6777890	CLBT 5660-4	A	6833015	CLBT 5860-4	A
6778181	CLBT 5860-4	A	6833018	CLBT 5860-6	A
6778197	CLT 5660-5	A	6833019	CLBT 5860-4	A
6778213	CLBT 5860-4	D	6833020	CLBT 5860-6	A
6778340	CLBT 5860-6	A	6833021	CLBT 5860-6	C

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** SEE SPI 480.

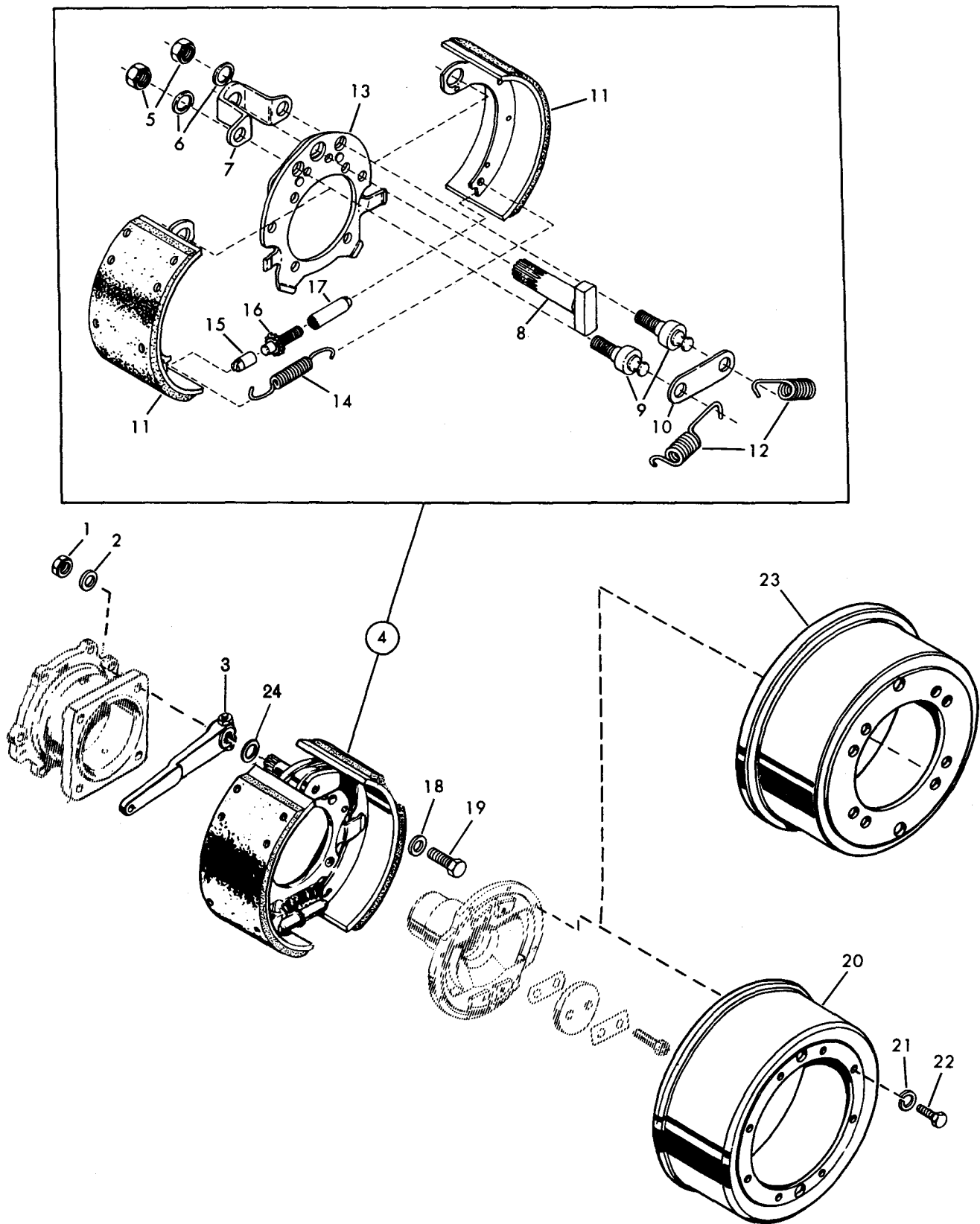
PARKING BRAKE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6833025	CLBT 5860-4	A	6836433	VC LT 5860-2	A
6833026	CLBT 5860-4	A	6836757	CLBT 5860-4	A
6833029	CLBT 5860-6	A	6836758	CLBT 5860-6	A
6833341	CLBT 5860-6	A	6836802	CLBT 5860-6	A
6833534	CLBT 5860-4	A	6836803	CLBT 5860-4	A
6833569	CLBT 5860-4	A	6837218	CLBT 5860-4	A
6833775	CLBT 5860-6	A	6837827	CLBT 5860-4	A
6834627	CLT 5860-4	A	6838748	CLBT 5860-4	A
6835203	VC LT 5860-2	A	6839831	VC LT 5865-2	A
6835484	VC LT 5860-2	A	6839951	CLBT 5860-6	A
6835602	CLBT 5860-4	A	6880868	CLBT 5860-6	A
6835633	CLBT 5860-4	A	6880869	CLBT 5860-6	A
6836014	CLBT 5860-6	A	6881157	CLBT 5860-4	A
6836398	CLBT 5860-6	A			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -



4659A

FIG 26. PARKING BRAKE

GROUP A

PARKING BRAKE, FIGURE 26

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	NUT, HX, 5/8-18	274468	4	4	8	12
2	WASHER, 5/8	6768827	4	4	8	12
3	LEVER, BRAKE APPLY 8.5 INCH PRIOR TO S/N 20549 USE 6770597. STARTING WITH S/N 20549 USE 6772551 SEE SPI 480	6772551	1		1	2
4	BRAKE ASSY, MECHANICAL ACTUATED-BENDIX 12 X 5	6770598	1			1
5	NUT, HX, 3/4-16	218197	2	2	4	6
6	WASHER, LOCKING, 3/4	103326	2	2	4	6
7	PLATE, BRAKE BACKING	2400596	1		1	2
8	CAM, SHAFT	2400595	1		1	2
9	PIN, ANCHOR	2399049	2		2	4
10	BRACE, ANCHOR PIN	2399050	1		1	2
11	SHOE AND LINING	6830409	2	2	4	6
12	SPRING	2399048	2	2	4	10
13	PLATE, BRAKE SUPPORT	2399044	1		1	2
14	SPRING	2344799	1	1	2	5
15	SOCKET, ADJUSTING SCREW	2344798	1		1	2
16	SCREW, ADJUSTING	6830410	1		1	2
17	NUT, ADJUSTING SCREW	2344802	1		1	2
18	WASHER, 5/8	6768827	4	4	8	12
19	BOLT, HX HD, 5/8-18 X 2	223738	4	4	8	12
20	DRUM, BRAKE PRIOR TO S/N 9099 USE 6758065.1 STARTING WITH S/N 9099 USE 6769938	6769938	1		1	2
21	WASHER, LOCK, 1/2	103323	8	8	16	24
22	BOLT, HX HD, 1/2-20 X 1	181427	8	8	16	24
23	NOT USED IN THIS GROUP.					
24	WASHER, SPRING	2405951	1			

GROUP B

PARKING BRAKE, FIGURE 26

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	LEVER, BRAKE APPLY 6.0 INCH PRIOR TO S/N 20549 USE 6772511. STARTING WITH S/N 20549 USE 6772550 SEE SPI 480	6772550	1		1	2
20-22	SUPPLIED BY ORIGINAL EQUIPMENT MANUFACTURER.					

GROUP C

PARKING BRAKE, FIGURE 26

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25

20-22 SUPPLIED BY ORIGINAL EQUIPMENT MANUFACTURER.

GROUP D

PARKING BRAKE, FIGURE 26

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

20-22 NOT USED IN THIS GROUP.

23	DRUM, BRAKE	6770855	1		1	2
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OUTPUT DRIVE TRANSFER GEAR HOUSING AND SPEEDOMETER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758494	CT 5640-1	A	6773887	CLT 5860-2	D
6759612	CT 5640-1	A	6774020	CLBT 5860-2	B
6759654	CLT 5640-5	A	6774286	CLBT 5860	B
6759723	CT 5640-1	B	6774487	CLBT 5660-3	B
6759725	CBT 5640-9	B	6775286	CLT 5860-1	B
6759745	CLBT 5640-9	B	6775288	CLT 5860-2	D
6759751	CT 5640-1	B	6775289	CLBT 5860-9	B
6759802	CT 5640-1	B	6775948	CLBT 5860-7	D
6759809	CT 5640-1	B	6776836	CLT 5840-1	B
6759810	CBT 5640-9	B	6776926	CLBT 5660-9	B
6759843	CT 5840-2	D	6777062	CLBT 5840-9	B
6759844	CBT 5840-7	D	6777494	CLBT 5860-9	B
6759845	CLT 5840-2	D	6778197	CLT 5660-5	B
6759846	CLBT 5840-7	D	6778852	VCLT 5860-2	D
6759852	CLBT 5840-9	B	6778967	CLT 5660-5	B
6759918	CLT 5640-1	B	6779062	CBT 5860	E
6769703	CLT 5640-1	B	6779063	CBT 5860	E
6769820	CLT 5640-2	D	6779958	CLT 5660-1	B
6770002	CLBT 5640-3	B	6779959	CLT 5660-1	B
6770082	CLT 5640-8	B	6830723	CLBT 5865-9	B
6770083	CLT 5640-2	D	6830856	CLT 5840-1	B
6770154	CLT 5840-2	D	6830861	CLT 5860-1	B
6770286	CLT 5840-9	B	6830862	CLBT 5860-9	B
6770364	CLT 5840-1	B	6830869	CLT 5860-2	D
6770365	CLBT 5640-9	B	6830870	CLBT 5860-7	D
6770377	CLT 5640-1	B	6831042	CLBT 5860-3	B
6770731	CLT 5640-5	B	6831856	CLBT 5865-9	B
6771000	CLBT 5640-3	B	6832157	CLBT 5865-9	B
6771551	CLBT 5860-7	D	6833116	CLT 5860-2	D
6771552	CLBT 5840-7	D	6833117	CLBT 5860-7	D
6771956	CLT 5840-1	C	6833118	VCLBT 5860-2	D
6772073	CLT 5840-1	B	6833835	CLBT 5860-3	B
6772148	CLBT 5840	C	6835203	VCLT 5860-2	C
6772495	CLBT 5840-9	B	6835484	VCLT 5860-2	C
6772842	CLBT 5840-9	B	6836433	VCLT 5860-2	C
6772946	CLT 5640-5	B	6836874	CLBT 5840-9	B
6773386	CLT 5860-1	B	6836973	CLT 5860-1	B
6773614	CLT 5840-1	B	6836984	CLT 5860-3	B
6773831	CLT 5840-1	B	6837611	CLBT 5860-3	B
6773839	CLT 5860-1	B	6838479	CLBT 5865-9	B

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

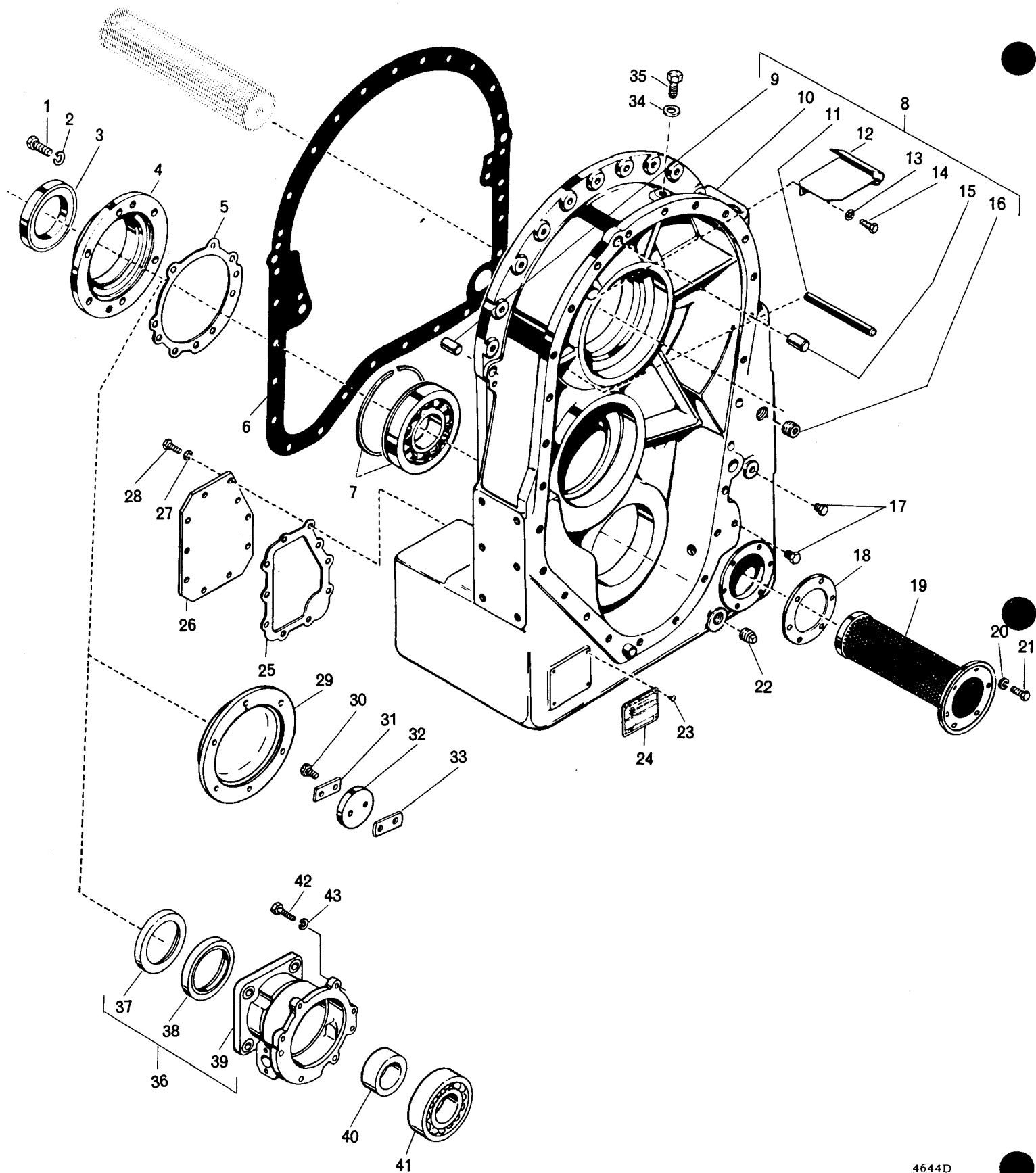
OUTPUT DRIVE TRANSFER GEAR HOUSING AND SPEEDOMETER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6838907	CLBT 5860-7	D	6839831	VCLT 5865-2	C
6838908	VCLBT 5860-2	D	6881160	CLT 5840-1	B
6839551	CLT 5865-1	B	6881392	CLT 5860-5	F
6839641	CLBT 5860-3	B	6881439	CLBT 5860-2	F

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -



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FIG 27. OUTPUT DRIVE TRANSFER GEAR HOUSING AND SPEEDOMETER

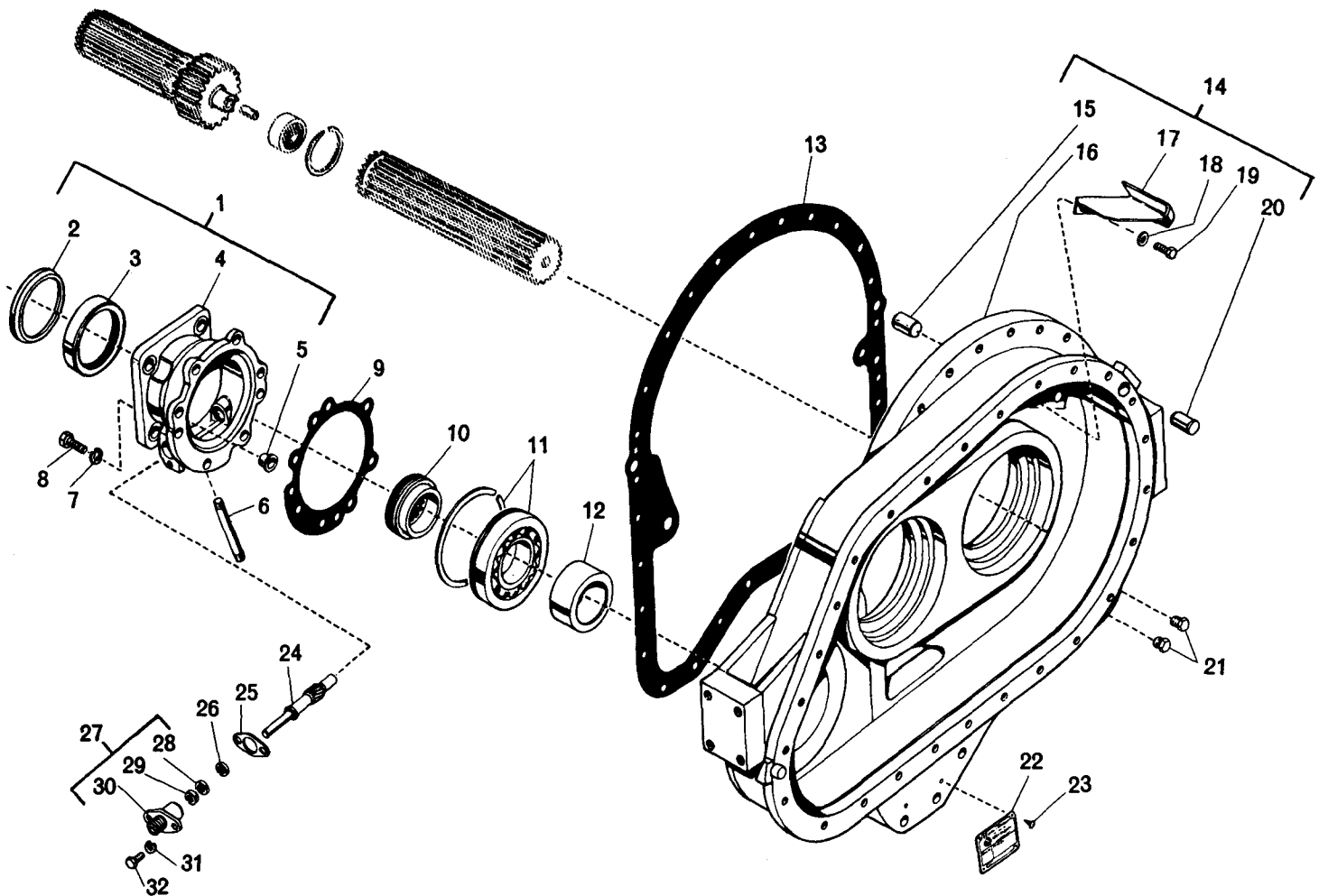


FIG 27-1. OUTPUT DRIVE TRANSFER GEAR HOUSING AND SPEEDOMETER

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES