

TURBINE OUTPUT SHAFT AND RETARDER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	** 6759797-V	CLT 5640-4	C
6758494	CT 5640-1	D	6759801	CLT 5840-4	C
6758596	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	C
6758627	CLBT 5640-6	A	6759802	CT 5840-1	D
6759245	CLBT 5640-1	A	6759803	CLT 5840-4	C
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	A
6759524	CLT 5640-4	C	** 6759806-V	CLBT 5840-4	A
** 6759524-V	CLT 5640-4	C	6759809	CT 5640-1	D
6759553	CBT 5640-6	B	6759810	CBT 5640-9	B
** 6759553-V	CBT 5640-6	B	6759815	CLBT 5640-4	A
6759557	CLT 5640-4	C	6759816	CLT 5640-4	C
6759612	CT 5640-1	D	6759821	CLT 5640-4	C
6759654	CLT 5640-5	C	6759839	CT 5840-4	D
6759678	CLT 5640-6	C	6759840	CBT 5840-1	B
6759683	CLBT 5640-1	A	6759841	CLT 5840-4	C
6759723	CT 5640-1	D	** 6759841-V	CLT 5840-4	C
6759725	CBT 5640-9	B	6759842	CLBT 5840-1	A
6759728	CLBT 5640-6	A	** 6759842-V	CLBT 5840-1	A
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	D
6759729	CLBT 5640-6	A	6759844	CBT 5840-7	B
6759733	CLT 5640-4	C	6759845	CLT 5840-2	C
6759734	CLT 5640-6	C	6759846	CLBT 5840-7	A
6759735	CLBT 5640-6	A	6759852	CLBT 5840-9	A
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	A
6759740	CT 5640-4	D	** 6759879-V	CLBT 5840-6	A
6759742	CBT 5640-6	B	6759887	CLBT 5840-6	A
** 6759742-V	CBT 5640-6	B	6759896	CT 5640-4	D
6759745	CLBT 5640-9	A	6759918	CLT 5640-1	C
6759749	CLBT 5640-8	A	6759949	CLBT 5640-6	A
6759751	CT 5640-1	D	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	A	6759957	CLBT 5640-4	A
** 6759760-V	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6759771	CLBT 5640-6	A	6759981	CLBT 5640-4	A
** 6759771-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759772	CBT 5640-6	B	6769531	CLT 5640-4	C
** 6759772-V	CBT 5640-6	B	6769583	CLBT 5640-4	A
6759778	CLBT 5640-8	A	** 6769583-V	CLBT 5640-4	A
6759790	CLT 5640-6	C	6769613	CBT 5840-6	B
6759791	CT 5640-6	D	** 6769613-V	CBT 5840-6	B
6759797	CLT 5640-4	C	6769663	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	C	6770286	CLT 5840-9	C
** 6769664-V	CLT 5840-4	C	6770287	CLT 5640-4	C
6769702	CT 5840-6	D	6770318	CLT 5640-4	C
6769703	CLT 5640-1	C	6770364	CLT 5840-1	A
6769704	CLBT 5840-4	A	6770365	CLBT 5640-5	A
6769820	CLT 5640-2	C	6770369	CLBT 5640-6	A
6769821	CLT 5840-4	C	6770370	CLBT 5640-6	A
** 6769821-V	CLT 5840-4	C	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	B	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	B	6770373	CLBT 5640-6	A
6769927	CLBT 5840-4	A			
6769934	CBT 5840-6	B	** 6770373-V	CLBT 5640-6	A
** 6769934-V	CBT 5840-6	B	6770377	CLT 5640-1	C
6769964	CLBT 5640-4	A	6770413	CLBT 5640-1	A
6769967	CLBT 5640-8	A	** 6770413-V	CLBT 5640-1	A
6770002	CLBT 5640-3	A	6770460	CBT 5640-4	B
6770020	CBT 5840-4	B	** 6770460-V	CBT 5640-4	B
** 6770020-V	CBT 5840-4	B	6770461	CLBT 5840-4	A
6770030	CLBT 5640-4	A	6770462	CLBT 5840-4	A
** 6770030-V	CLBT 5640-4	A	6770463	CLBT 5840-4	A
			6770511	CLT 5640-4	C
6770052	CLBT 5840-1	A			
** 6770052-V	CLBT 5840-1	A	6770515	CLT 5840-4	C
6770082	CLT 5640-8	C	** 6770515-V	CLT 5840-4	C
6770083	CLT 5640-2	C	6770516	CLBT 5840-4	A
6770108	CLBT 5840-4	A	** 6770516-V	CLBT 5840-4	A
** 6770108-V	CLBT 5840-4	A	6770550	CLBT 5840-4	A
6770153	CLBT 5640-4	A	6770602	CLT 5840-4	C
6770154	CLT 5840-2	C	** 6770602-V	CLT 5840-4	C
6770175	CBT 5840-4	B	6770603	CLBT 5640-4	A
** 6770175-V	CBT 5840-4	B	** 6770603-V	CLBT 5640-4	A
			6770731	CLT 5640-5	C
6770180	CLBT 5840-4	A			
** 6770180-V	CLBT 5840-4	A	6770871	CLBT 5640-6	A
6770202	CLBT 5840-4	A	6770872	CLBT 5640-6	A
6770224	CT 5640-4	D	6771000	CLBT 5640-3	A
6770231	CLBT 5640-4	A	6771045	CLBT 5840-6	A
6770244	CBT 5840-4	B	** 6771045-V	CLBT 5840-6	A
** 6770244-V	CBT 5840-4	B	6771061	CT 5640-4	D
6770271	CLBT 5840-1	A	6771122	CLT 5840-4	C
6770284	CLBT 5640-4	A	6771141	CLBT 5840-6	A
** 6770284-V	CLBT 5640-4	A	6771290	CLBT 5840-6	A
			** 6771290-V	CLBT 5840-6	A

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	A	6771996	CLT 5840	C
** 6771333-V	CLBT 5640-6	A	6772001	CLBT 5840-8	A
6771334	CLBT 5640-6	A	6772002	CLBT 5840-4	A
** 6771334-V	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	A
6771344	CLBT 5640-8	A	6772020	CLBT 5840-6	A
6771420	CLBT 5840-4	A	6772072	CLBT 5840-4	A
6771459	CLT 5840	D	6772073	CLT 5840-1	C
6771461	CLBT 5840-4	A	6772080	CLBT 5840-4	A
6771546	CLBT 5640-1	A	6772084	CLT 5840-4	C
6771547	CLBT 5860-4	A	** 6772084-V	CLT 5840-4	C
6771548	CLBT 5660-4	A	6772088	CLBT 5640-6	A
6771549	CLT 5860-4	C	** 6772088-V	CLBT 5640-6	A
6771550	CLBT 5840-1	A	6772098	CLBT 5640-6	A
** 6771550-V	CLBT 5840-1	A	** 6772098-V	CLBT 5640-6	A
6771551	CLBT 5860-7	A	6772112	CLBT 5640-4	A
6771552	CLBT 5840-7	A	6772148	CLBT 5840	A
6771553	CLBT 5860-4	A	6772149	CLBT 5840-6	A
6771577	CLBT 5640-4	A	** 6772149-V	CLBT 5840-6	A
** 6771577-V	CLBT 5640-4	A	6772236	CLBT 5640-4	A
6771593	CLBT 5840-4	A	6772241	CLBT 5640-4	A
** 6771593-V	CLBT 5840-4	A	6772242	CLBT 5640-1	A
6771631	CLBT 5660-4	E	6772243	CLBT 5640-1	A
6771652	CLBT 5840-6	A	6772244	CLBT 5640-6	A
6771676	CLBT 5840-6	A	6772245	CLBT 5640-6	A
** 6771676-V	CLBT 5840-6	A	6772248	CLBT 5640-6	A
6771728	CLBT 5840-4	A	6772250	CLBT 5640-6	A
** 6771728-V	CLBT 5840-4	A	6772256	CLBT 5840-4	A
6771733	CLBT 5840-6	A	6772258	CLBT 5840-4	A
6771743	CLBT 5640-6	A	6772259	CLBT 5840-4	A
6771777	CLT 5840-4	B	6772263	CLBT 5840-4	A
6771791	CLT 5840-4	C	6772264	CLBT 5840-6	A
** 6771791-V	CLT 5840-4	C	6772286	CLBT 5840-4	A
6771844	CLBT 5640-6	A	6772313	CLBT 5840-1	A
** 6771844-V	CLBT 5640-6	A	6772331	CLT 5840-6	B
6771845	CLBT 5640-6	A	** 6772331-V	CLT 5840-6	B
** 6771845-V	CLBT 5640-6	A	6772461	CLBT 5840-4	A
6771908	CLBT 5840-6	A	6772495	CLBT 5840-9	A
6771931	CLBT 5840-4	A	6772539	CLBT 5640-6	A
6771986	CLBT 5840-4	A	6772598	CLBT 5640-1	A
6771993	CLT 5640-4	C	6772648	CLBT 5840-4	A

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772659	CLBT 5840-6	A	6773751	CLBT 5840-6	A
6772707	CLBT 5640-6	A	6773789	CLBT 5860-4	A
6772708	CLBT 5640-6	A	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	A	6773831	CLT 5840-1	C
6772720	CLBT 5860-4	A	6773837	CLBT 5860-4	A
6772746	CBT 5840-8	B	6773839	CLT 5860-1	C
6772749	CLBT 5840-4	A	6773840	CLBT 5860-4	A
6772842	CLBT 5840-9	A	6773887	CLT 5860-2	C
6772847	CLBT 5840-4	A	6773889	CLBT 5860-6	A
6772876	CBT 5840-4	B	6773902	CLBT 5860-6	A
6772909	CLBT 5840-4	A	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	C	6774020	CLBT 5860-2	A
6772947	CLBT 5840-4	A	6774058	CLBT 5860-6	A
6773110	CLBT 5640-6	A	6774082	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	C	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	A	6774095	CLBT 5860-4	A
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	A
6773321	CLBT 5640-1	A	6774119	CLBT 5660-6	A
6773370	CLBT 5840-4	A	6774152	CLT 5860-4	C
6773384	CLBT 5660-4	A	6774181	CLBT 5660-4	A
6773385	CLBT 5860-4	A	6774182	CLBT 5660-4	A
6773386	CLT 5860-1	C	6774227	CLBT 5660-4	A
6773388	CLBT 5860-4	A	6774256	CLBT 5860-6	A
6773411	CLBT 5640-4	A	6774286	CLBT 5860	A
6773427	CLBT 5640-4	A	6774321	CLBT 5860-4	A
6773432	CLBT 5840-6	A	6774487	CLBT 5660-3	A
6773433	CLBT 5860-6	A	6774494	CLBT 5660-4	A
6773481	CLBT 5840-4	A	6774508	CLBT 5660-6	A
6773531	CLBT 5640-6	A	6774520	CLBT 5840-4	A
6773574	CLBT 5640-6	A	6774550	CLT 5660-4	C
6773600	CLBT 5840-4	A	6774552	CLBT 5860-6	A
6773612	CLBT 5840-4	A	6774573	CLBT 5860-4	A
6773613	CLBT 5840-4	A	6774586	CLBT 5860-4	A
6773614	CLT 5840-1	C	6774606	CLT 5840-4	C
6773623	CLT 5840-4	C	6774687	CLBT 5860-4	A
6773690	CLBT 5660-6	A	6774697	CLBT 5660-4	A
6773693	CLBT 5660-6	E	6774745	CBT 5840-6	B
6773694	CLBT 5660-6	E	6774789	CLBT 5860-6	A
6773697	CLBT 5860-4	A	6774790	CLBT 5860-4	A

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774861	CLBT 5640-4	A	6775890	CLBT 5660-4	A
6774925	CLBT 5860-4	A	6775904	CLBT 5860-4	A
6775241	CLBT 5860-4	A	6775927	CLBT 5860-6	E
6775253	CLBT 5660-6	E	6775928	CLBT 5860-6	E
6775254	CLBT 5660-4	E	6775947	CLBT 5660-4	E
6775255	CLBT 5660-4	E	6775948	CLBT 5860-7	E
6775256	CLBT 5660-6	E	6775949	CLBT 5860-4	E
6775257	CLBT 5660-4	E	6775952	CLBT 5860-6	E
6775258	CLBT 5660-4	E	6775953	CT 5860-4	D
6775260	CLBT 5660-4	E	6776016	CLBT 5660-4	E
6775261	CLBT 5660-4	E	6776017	CLBT 5840-4	E
6775266	CLT 5660-4	F	6776088	CLBT 5640-6	E
6775267	CLBT 5860-4	E	6776089	CLBT 5860-4	E
6775268	CLBT 5860-6	E	6776117	CT 5840-4	D
6775269	CLBT 5860-4	E	6776414	CLBT 5860-4	E
6775272	CLBT 5860-6	E	6776415	CLBT 5860-4	E
6775273	CLBT 5860-4	E	6776422	CLBT 5860-4	E
6775274	CLBT 5860-6	E	6776470	CLBT 5860-4	E
6775275	CLBT 5860-4	E	6776560	CLBT 5860-4	F
6775276	CLBT 5860-6	E	6776576	CLBT 5860-4	E
6775278	CLBT 5860-4	E	6776660	CLBT 5860-4	E
6775279	CLBT 5860-4	E	6776741	CLBT 5840-4	E
6775280	CLBT 5860-4	E	6776836	CLT 5840-1	G
6775281	CLBT 5860-4	F	6776926	CLBT 5660-9	E
6775286	CLT 5860-1	G	6777052	CLBT 5860-4	E
6775288	CLT 5860-2	G	6777062	CLBT 5840-9	E
6775289	CLBT 5860-9	E	6777270	CLT 5860-4	F
6775294	CLBT 5860-4	A	6777304	CLBT 5860-4	E
6775383	CLBT 5860-4	A	6777305	CLBT 5860-4	E
6775391	CLBT 5640-6	E	6777332	CLBT 5860-4	E
6775357	CLT 5840-8	H	6777333	CLBT 5860-4	E
6775402	CLBT 5840-4	E	6777390	CLBT 5640-8	E
6775428	CLBT 5860-4	A	6777428	CLBT 5660-4	E
6775460	CLBT 5860-4	A	6777446	CLBT 5860-4	E
6775595	CLT 5660-4	C	6777494	CLBT 5860-9	E
6775720	CLBT 5660-4	A	6777713	CLBT 5860-4	E
6775817	CLBT 5860-4	A	6777771	CLBT 5660-6	E
6775836	CLBT 5840-4	A	6777825	CLBT 5660-4	E
6775837	CLBT 5860-6	E	6777890	CLBT 5660-4	E
6775838	CLBT 5860-6	E	6777925	CLBT 5860-4	E

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6777962	CLBT 5860-4	E	6830527	CLBT 5860-4	E
6778028	CLBT 5860-4	E	6830529	CLBT 5840-4	E
6778058	CLBT 5860-6	E	6830712	CLBT 5860-4	E
6778181	CLBT 5860-4	E	6830723	CLBT 5865-9	E
6778185	CLBT 5660-4	E	6830777	CLBT 5860-4	E
6778186	CLBT 5660-4	E	6830856	CLT 5840-1	G
6778157	CLT 5660-5	G	6830857	CLBT 5860-4	E
6778213	CLBT 5860-4	E	6830858	CLBT 5860-6	E
6778340	CLBT 5860-6	E	6830859	CLBT 5860-4	E
6778367	CLT 5660-4	F	6830860	CLBT 5860-4	E
6778485	CLBT 5860-4	E	6830861	CLT 5860-1	G
6778497	CLBT 5860-4	E	6830862	CLBT 5860-9	E
6778675	CLT 5860-4	F	6830863	CLBT 5860-4	E
6778852	VCLT 5860-2	K	6830864	CLBT 5860-4	E
6778924	CLBT 5860-4	E	6830865	CLBT 5860-4	E
6778962	CLBT 5860-4	E	6830866	CLBT 5860-4	E
6778967	CLT 5660-5	G	6830867	CLBT 5860-4	E
6778972	CLBT 5860-4	E	6830868	CLBT 5860-6	E
6779011	CLBT 5640-6	E	6830869	CLT 5860-2	G
6779034	CLT 5660-4	F	6830870	CLBT 5860-7	E
6779062	CBT 5860	J	6830871	CLBT 5860-4	E
6779063	CBT 5860	J	6830872	CLBT 5860-4	E
6779067	CLBT 5640-6	E	6830873	CLBT 5860-4	E
6779096	CLBT 5660-4	E	6830874	CLBT 5860-6	E
6779097	CLBT 5860-4	E	6830878	CLBT 5860-4	E
6779098	CLBT 5860-4	E	6831015	CLBT 5860-6	E
6779116	CLT 5660-4	F	6831042	CLBT 5860-3	E
6779152	CLBT 5860-4	F	6831135	CLBT 5860-4	E
6779153	CLBT 5860-4	E	6831160	CLBT 5860-6	E
6779154	CLBT 5860-4	E	6831197	CLBT 5865-4	E
6779187	CLBT 5860-4	E	6831363	CLBT 5860-6	E
6779309	CLT 5860-4	F	6831852	CLBT 5860-6	E
6779592	CLBT 5660-4	E	6831855	CLBT 5860-4	E
6779672	CLT 5660-4	F	6831856	CLBT 5865-9	E
6779888	CLBT 5860-4	E	6832008	CLBT 5860-4	E
6779958	CLT 5660-1	G	6832154	CLBT 5860-4	E
6779959	CLT 5660-1	G	6832156	CLBT 5865-4	E
6829982	CLT 5860-4	F	6832157	CLBT 5865-9	E
6830448	CLT 5860-4	F	6832394	CLBT 5860-4	E
6830498	CLT 5640-4	F	6832395	CLBT 5860-6	E

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832397	CLT 5860-4	F	6833569	CLBT 5860-4	E
6832398	CLBT 5860-4	E	6833693	CLT 5860-4	F
6832724	CLBT 5860-4	E	6833775	CLBT 5860-6	E
6832725	CLBT 5860-4	E	6833776	CLBT 5860-4	E
6832727	CLBT 5860-4	E	6833834	CLBT 5860-6	E
6832818	CLBT 5860-6	E	6833835	CLBT 5860-3	E
6833001	CLBT 5860-6	E	6834461	CLT 5860-4	F
6833003	CLBT 5860-4	E	6834464	CLT 5860-4	F
6833004	CLBT 5860-4	E	6834627	CLT 5860-4	F
6833005	CLBT 5860-4	E	6835098	CLT 5860-4	F
6833006	CLBT 5860-4	E	6835203	VCLT 5860-2	K
6833007	CLBT 5860-4	E	6835267	CLBT 5860-4	E
6833008	CLBT 5860-4	E	6835467	CLBT 5860-4	E
6833009	CLBT 5860-6	E	6835468	CLBT 5860-6	E
6833010	CLBT 5860-4	E	6835484	VCLT 5860-2	K
6833011	CLBT 5860-4	E	6835520	CLBT 5860-4	E
6833012	CLBT 5860-4	E	6835602	CLBT 5860-4	E
6833013	CLBT 5860-6	E	6835633	CLBT 5860-4	E
6833015	CLBT 5860-4	E	6835774	CLBT 5860-4	E
6833018	CLBT 5860-6	E	6835794	CLBT 5860-4	E
6833019	CLBT 5860-4	E	6835830	CLBT 5860-4	E
6833020	CLBT 5860-6	M	6835959	CLBT 5860-4	E
6833021	CLBT 5860-6	E	6836014	CLBT 5860-6	E
6833022	CLBT 5860-4	E	6836030	CLT 5860-4	F
6833024	CLBT 5860-4	E	6836088	CLBT 5860-4	E
6833025	CLBT 5860-4	E	6836185	CLBT 5860-4	E
6833026	CLBT 5860-4	E	6836189	CLT 5860-4	F
6833027	CLBT 5860-4	E	6836275	CLBT 5860-4	E
6833029	CLBT 5860-6	E	6836398	CLBT 5860-6	E
6833030	CLBT 5860-4	F	6836433	VCLT 5860-2	K
6833113	CLBT 5860-4	E	6836757	CLBT 5860-4	E
6833116	CLT 5860-2	G	6836758	CLBT 5860-6	E
6833117	CLBT 5860-7	E	6836788	CLBT 5860-4	E
6833118	VCLBT 5860-2	L	6836902	CLBT 5860-6	E
6833341	CLBT 5860-6	E	6836803	CLBT 5860-4	E
6833418	CLT 5860-4	F	6836874	CLBT 5860-6	F
6833425	CLBT 5860-4	E	6836947	CLBT 5860-6	E
6833432	CLT 5860-4	F	6836973	CLT 5860-1	F
6833433	CLT 5860-4	F	6836984	CLT 5860-3	F
6833534	CLBT 5860-4	E	6837218	CLBT 5860-4	E

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TURBINE OUTPUT SHAFT AND RETARDER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837453	CLBT 5860-4	F	6839140	CLBT 5860-4	E
6837463	CLBT 5860-4	E	6839363	CLBT 5860-6	E
6837610	CLT 5860-4	F	6839551	CLT 5865-1	F
6837611	CLBT 5860-3	E	6839640	CLBT 5860-6	E
6837711	VCLBT 5860-7	E	6839641	CLBT 5860-3	E
6837712	VCLBT 5860-4	L	6839831	VCLT 5865-2	K
6837827	CLBT 5860-4	E	6839951	CLBT 5860-6	E
6838238	CLBT 5860-4	E	6880257	CLBT 5860-6	E
6838289	CLBT 5860-6	F	6880314	CLT 5860-4	F
6838294	CLBT 5860-4	E	6880868	CLBT 5860-6	E
6838471	CLBT 5860-4	E	6880869	CLBT 5860-6	F
6838479	CLBT 5865-9	E	6881082	VCLT 5860-7	K
6838542	CLBT 5860-4	E	6881093	VCLT 5860-7	K
6838742	CLBT 5860-6	F	6881157	CLBT 5860-4	E
6838748	CLBT 5860-4	E	6881160	CLT 5840-1	F
6838907	CLBT 5860-7	E	6881392	CLT 5860-5	F
6838908	VCLBT 5860-2	E	6881439	CLBT 5860-2	E
6839032	VCLBT 5860-7	E			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -

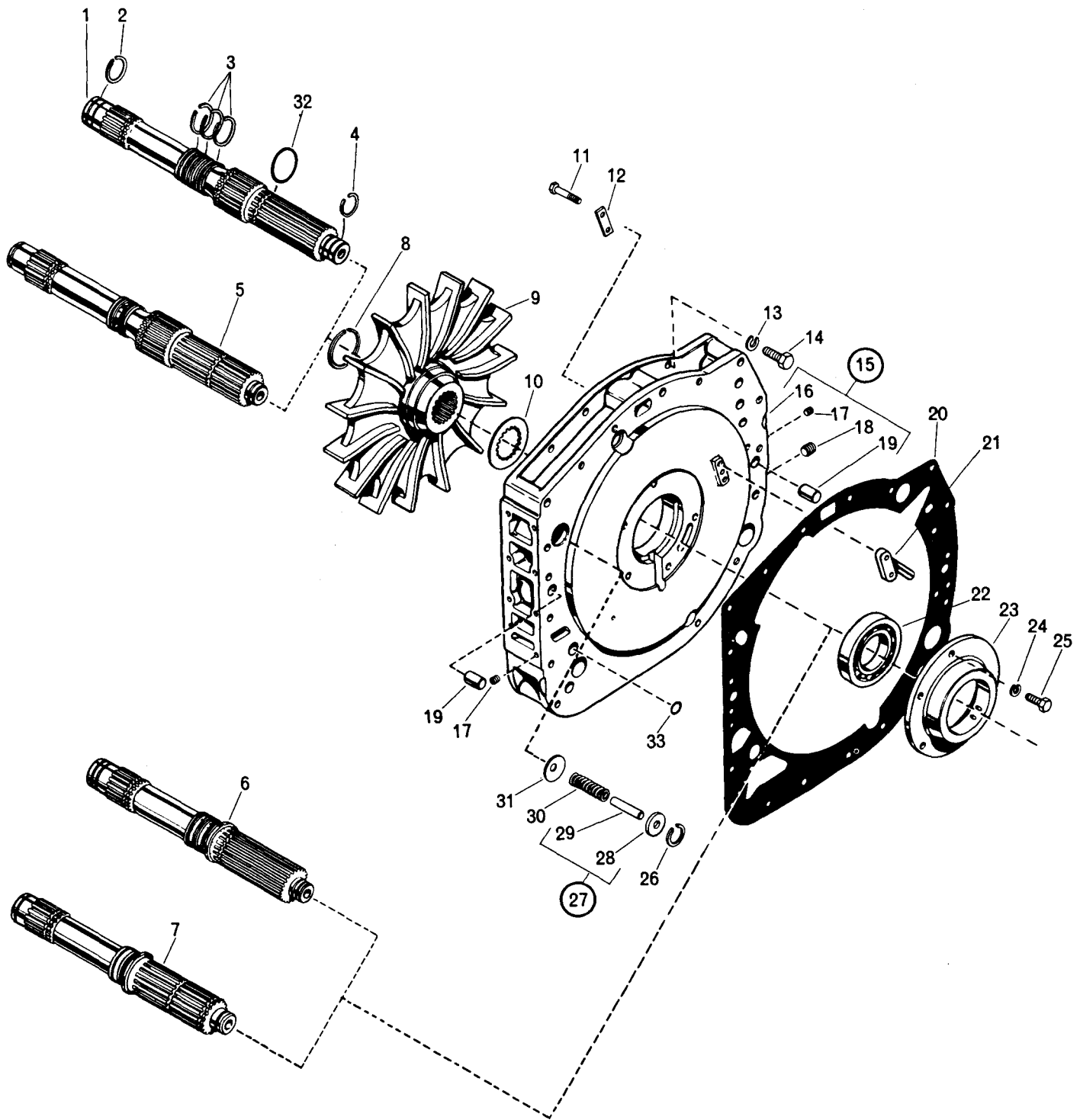


FIG 13 TURBINE OUTPUT SHAFT AND RETARDER

GROUP A

TURBINE OUTPUT SHAFT AND RETARDER, FIGURE 13

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	SHAFT, TURBINE OUTPUT USE 6769391 PRIOR TO S/N, 18245. STARTING WITH S/N 18245 USE 6774291	6774291	1		1	2
2	RING, STEP JOINT SEAL	6776718	1	1	3	10
3	RING, HOOK TYPE SEAL	6777076	3	3	9	30
4	PING, HOOK TYPE SEAL	6763299	1	1	3	10
5-7	NCT USED IN THIS GROUP.					
8	RING, EXTRNL SNAP	6754835	1	1	2	5
9	ROTOR	6880323	1		1	2
10	WASHER	6769107	1	1	2	5
11	BOLT, HX HD, 5/16-24 X 2 PITOT TUBE	181347	2	2	4	6
12	STRIP, LOCKING, PITOT TUBE	6758415	1	1	2	5
13	WASHER, LOCK, 1/2	103323	7	7	14	21
14	BOLT, HX HD, 1/2-13 X 1 1/2	179885	7	7	14	21
15	HOUSING ASSY, RETARDER	6771406	1			1
16	HOUSING, RETARDER	6771401 *	1			
17	PLUG ASSY, PIPE 1/8	444687	2			2
18	PLUG, SOCKET HEAD PIPE, 1/4	444654	1			1
19	PIN, DOWEL, 3/4 X 1 1/4	107393	2			2
20	GASKET, CONVERTER HOUSING	6779451	1	1	3	10
21	TUBE, PITOT	6773996	1	1	2	5
22	BEARING, SINGLE ROW BALL, NO 3213L1214 A	907703	1	1	2	5
23	HUB, OIL TRANSFER	6758376	1		1	2
24	WASHER, LOCK, 1/2	103323	5	5	10	15
25	BOLT, HX HD, 1/2-13 X 1 1/4	179883	5	5	10	15
26	RING, SNAP	2219907	1	1	2	5
27	GUIDE ASSY, PRIMARY CONVERTER PRESS REGLTR	6777300	1		1	2
28	GUIDE, PRIMARY CONVERTER PRESS REGLTR	6777274	1			
29	PIN, PRIMARY CONVERTER PRESS REGLTR	6758462	1			
30	SPRING, PRIMARY CONVERTER PRESS REGLTR, .053-.055 DIA WIRE, .446 ID, 12 TOTAL COILS	6758519	1	1	2	5
31	VALVE, PRIMARY CONVERTER PRESS REGLTR	6753544	1		1	2
32	RING, SEAL	6774290	1	1	3	10
33	SEAL, C RING	6836923	1	1	3	10

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP B

TURBINE OUTPUT SHAFT AND RETARDER, FIGURE 13

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1-2	NOT USED IN THIS GROUP.					
3	RING, HOOK TYPE SEAL	6777076	2	2	6	20
5	SHAFT, TURBINE OUTPUT PRIOR TO S/N 18326 USE 6769392. STARTING WITH S/N 18326 USE 6770841	6770841	1		1	2
6-7	NOT USED IN THIS GROUP.					
32	NOT USED IN THIS GROUP.					

GROUP C

TURBINE OUTPUT SHAFT AND RETARDER, FIGURE 13

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	NOT USED IN THIS GROUP.					
4	RING, STEP JOINT SEAL	6776719	1	1	3	10
5	NOT USED IN THIS GROUP.					
6	SHAFT, TURBINE OUTPUT PRIOR TO S/N 18262 USE 6769390. STARTING WITH S/N 18262 USE 6774294	6774294	1		1	2
7-20	NOT USED IN THIS GROUP.					
21	TUBE, PITOT	6773997	1	1	2	5
25	BOLT, HEX HD, 1/2-13 X 1 3/4	179887	5	5	10	15
26-31	NOT USED IN THIS GROUP.					
33	NOT USED IN THIS GROUP.					

GROUP D

TURBINE OUTPUT SHAFT AND RETARDER, FIGURE 13

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1-2	NOT USED IN THIS GROUP.					
3	RING, HOOK TYPE SEAL	6777076	2	2	6	20
4	RING, HOOK TYPE SEAL	6763299	1	1	3	10
5-6	NOT USED IN THIS GROUP.					
7	SHAFT, TURBINE OUTPUT PRIOR TO S/N 19297 USE 6769389. STARTING WITH S/N 19297 USE	6770842	1		1	2

CONTINUED ON NEXT PAGE

GROUP D CONT

TURBINE OUTPUT SHAFT AND RETARDER, FIGURE 13

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
	6770842					
8-20	NOT USED IN THIS GROUP.					
21	TUBE, PITOT	6773997	1	1	2	5
25	BOLT, HX HD, 1/2 - 13 X 1 3/4	179887	5	5	10	15
26-33	NOT USED IN THIS GROUP.					

GROUP E

TURBINE OUTPUT SHAFT AND RETARDER, FIGURE 13

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	SHAFT, TURBINE OUTPUT	6778435	1		1	2
3	RING, STEP JOINT SEAL	6777076	3	3	9	30
4	RING, STEP JOINT SEAL	6776719	1	1	3	10

GROUP F

TURBINE OUTPUT SHAFT AND RETARDER, FIGURE 13

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	NOT USED IN THIS GROUP.					
3	RING, STEP JOINT SEAL	6777076	3	3	9	30
4	RING, STEP JOINT SEAL	6776719	1	1	3	10
5	NOT USED IN THIS GROUP.					
6	SHAFT, TURBINE OUTPUT	6775827	1		1	2
7-20	NOT USED IN THIS GROUP.					
21	TUBE, PITOT	6773997	1	1	2	5
25	BOLT, HX HD, 1/2 - 13 X 1 3/4	179887	5	5	10	15
26-31	NOT USED IN THIS GROUP					
33	NOT USED IN THIS GROUP					

GROUP G

TURBINE OUTPUT SHAFT AND RETARDER, FIGURE 13

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	NCT USED IN THIS GROUP.					
3	RING, STEP JOINT SEAL	6777076	3	3	9	30
4	RING, STEP JOINT SEAL	6776719	1	1	3	10
5	NCT USED IN THIS GROUP.					
6	SHAFT, TURBINE OUTPUT	6775827	1		1	2
7-20	NCT USED IN THIS GROUP.					
21	TUBE, PITOT	6773997	1	1	2	5
25	BOLT, HX HD, 1/2-13 X 1 3/4	179887	5	5	10	15
26-31	NOT USED IN THIS GROUP.					
33	NOT USED IN THIS GROUP.					

GROUP H

TURBINE OUTPUT SHAFT AND RETARDER, FIGURE 13

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1-2	NOT USED IN THIS GROUP.					
3	RING, STEP JOINT SEAL	6777076	2	2	6	20
4	RING, STEP JOINT SEAL	6776719	1	1	3	10
5	SHAFT, TURBINE OUTPUT	6776608	1		1	2
6-7	NOT USED IN THIS GROUP.					
32	NCT USED IN THIS GROUP.					

GROUP J

TURBINE OUTPUT SHAFT AND RETARDER, FIGURE 13

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	SHAFT, TURBINE OUTPUT	6778435	1		1	2
2	NOT USED IN THIS GROUP.					
3	RING, STEP JOINT SEAL	6777076	3	3	9	30
4	RING, STEP JOINT SEAL	6776719	1	1	3	10

GROUP K

TURBINE OUTPUT SHAFT AND RETARDER, FIGURE 13

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	NCT USED IN THIS GROUP.					
3	RING, STEP JOINT SEAL	6777076	3	3	9	30
4	RING, STEP JOINT SEAL	6776719	1	1	3	10
5	NCT USED IN THIS GROUP.					
6	SHAFT, TURBINE OUTPUT	6831068	1		1	2
7-20	NCT USED IN THIS GROUP.					
21	TUBE, PITOT	6773997	1	1	2	5
25	BOLT, HEX HD, 1/2 - 13 X 1 3/4	179887	5	5	10	15
26-31	NCT USED IN THIS GROUP.					
33	NCT USED IN THIS GROUP					

GROUP L

TURBINE OUTPUT SHAFT AND RETARDER, FIGURE 13

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	SHAFT, TURBINE OUTPUT	6778435	1		1	2
4	RING, STEP JOINT SEAL	6776719	1	1	3	10

GROUP M

TURBINE OUTPUT SHAFT AND RETARDER,

FIGURE 13

1	SHAFT, TURBINE OUTPUT	6778435	1		1	2
3	RING, STEP JOINT SEAL	6777076	3	3	9	30
4	RING, STEP JOINT SEAL	6776719	1	1	3	10
21	TUBE, PITOT	6758448	1	1	2	5

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES

RETARDER CONTROL VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758453	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6758596	CLBT 5640-4	A	6759981	CLBT 5640-4	A
6758627	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759245	CLBT 5640-1	A	6769583	CLBT 5640-4	A
** 6759245-V	CLBT 5640-1	A	** 6769583-V	CLBT 5640-4	A
6759553	CBT 5640-6	A	6769613	CBT 5840-6	A
** 6759553-V	CBT 5640-6	A	** 6769613-V	CBT 5840-6	A
6759683	CLBT 5640-1	B	6769663	CLBT 5640-6	A
6759725	CBT 5640-9	A	6769704	CLBT 5840-4	A
6759728	CLBT 5640-6	A	6769749	CLBT 5840-4	A
** 6759728-V	CLBT 5640-6	A	6769903	CBT 5640-4	B
6759729	CLBT 5640-6	A	** 6769903-V	CBT 5640-4	B
6759735	CLBT 5640-6	A	6769927	CLBT 5840-4	A
6759736	CLBT 5640-4	A	6769934	CBT 5840-6	A
6759742	CBT 5640-6	A	** 6769934-V	CBT 5840-6	A
** 6759742-V	CBT 5640-6	A	6769964	CLBT 5640-4	B
6759745	CLBT 5640-9	A	6769967	CLBT 5840-8	A
6759760	CLBT 5640-1	B	6770002	CLBT 5640-3	A
** 6759760-V	CLBT 5640-1	B	6770020	CBT 5840-4	A
6759771	CLBT 5640-6	A	** 6770020-V	CBT 5840-4	A
** 6759771-V	CLBT 5640-6	A	6770030	CLBT 5640-4	B
6759772	CBT 5640-6	A	** 6770030-V	CLBT 5640-4	B
** 6759772-V	CBT 5640-6	A	6770052	CLBT 5840-1	B
6759778	CLBT 5640-8	A	** 6770052-V	CLBT 5840-1	B
6759806	CLBT 5840-4	A	6770108	CLBT 5840-4	A
** 6759806-V	CLBT 5840-4	A	** 6770108-V	CLBT 5840-4	A
6759810	CBT 5640-9	A	6770153	CLBT 5640-4	B
6759815	CLBT 5640-4	A	6770175	CBT 5840-4	A
6759840	CBT 5840-1	B	** 6770175-V	CBT 5840-4	A
6759842	CLBT 5840-1	B	6770180	CLBT 5840-4	A
** 6759842-V	CLBT 5840-1	B	** 6770180-V	CLBT 5840-4	A
6759844	CBT 5840-7	A	6770202	CLBT 5840-4	B
6759846	CLBT 5840-7	A	6770231	CLBT 5640-4	A
6759852	CLBT 5840-9	A	6770244	CBT 5840-4	A
6759879	CLBT 5840-6	A	** 6770244-V	CBT 5840-4	A
** 6759879-V	CLBT 5840-6	A	6770271	CLBT 5840-1	A
6759887	CLBT 5840-6	A	6770284	CLBT 5640-4	A
6759949	CLBT 5640-6	A	** 6770284-V	CLBT 5640-4	A
** 6759949-V	CLBT 5640-6	A	6770365	CLBT 5640-9	A
6759957	CLBT 5640-4	A	6770369	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

RETARDER CONTRCL VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6770370	CLBT 5640-6	A	6771553	CLBT 5860-4	B
6770372	CLBT 5640-6	A	6771577	CLBT 5640-4	B
** 6770372-V	CLBT 5640-6	A	** 6771577-V	CLBT 5640-4	B
6770373	CLBT 5640-6	A	6771593	CLBT 5840-4	A
** 6770373-V	CLBT 5640-6	A	** 6771593-V	CLBT 5840-4	A
6770413	CLBT 5640-1	A	6771631	CLBT 5660-4	B
** 6770413-V	CLBT 5640-1	A	6771652	CLBT 5840-6	A
6770460	CLBT 5640-4	B	6771676	CLBT 5840-6	A
** 6770460-V	CLBT 5640-4	B	** 6771676-V	CLBT 5840-6	A
6770461	CLBT 5840-4	A	6771728	CLBT 5840-4	B
6770462	CLBT 5840-4	A	** 6771728-V	CLBT 5840-4	B
6770463	CLBT 5840-4	A	6771733	CLBT 5840-6	A
6770516	CLBT 5840-4	B	6771743	CLBT 5640-6	A
** 6770516-V	CLBT 5840-4	B	6771777	CLBT 5840-4	A
6770550	CLBT 5840-4	B	6771844	CLBT 5640-6	A
6770603	CLBT 5640-4	A	** 6771844-V	CLBT 5640-6	A
** 6770603-V	CLBT 5640-4	A	6771845	CLBT 5640-6	A
6770871	CLBT 5640-6	A	** 6771845-V	CLBT 5640-6	A
6770872	CLBT 5640-6	A	6771908	CLBT 5840-6	A
6771000	CLBT 5640-3	A	6771931	CLBT 5840-4	A
6771045	CLBT 5840-6	A	6771986	CLBT 5840-4	A
** 6771045-V	CLBT 5840-6	A	6772001	CLBT 5840-8	A
6771141	CLBT 5840-6	A	6772002	CLBT 5840-4	A
6771290	CLBT 5840-6	A	** 6772002-V	CLBT 5840-4	A
** 6771290-V	CLBT 5840-6	A	6772020	CLBT 5840-6	A
6771333	CLBT 5640-6	A	6772072	CLBT 5840-4	A
** 6771333-V	CLBT 5640-6	A	6772080	CLBT 5840-4	A
6771334	CLBT 5640-6	A	6772088	CLBT 5640-6	A
** 6771334-V	CLBT 5640-6	A	** 6772088-V	CLBT 5640-6	A
6771344	CLBT 5640-8	A	6772098	CLBT 5640-6	A
6771420	CLBT 5840-4	A	** 6772098-V	CLBT 5640-6	A
6771461	CLBT 5840-4	A	6772112	CLBT 5640-4	A
6771546	CLBT 5640-1	B	6772148	CLBT 5840-6	A
6771547	CLBT 5860-4	B	6772149	CLBT 5840-6	A
6771548	CLBT 5660-4	B	** 6772149-V	CLBT 5840-6	A
6771549	CLT 5860-4	A	6772236	CLBT 5640-4	A
6771550	CLBT 5840-1	B	6772241	CLBT 5640-4	A
** 6771550-V	CLBT 5840-1	B	6772242	CLBT 5640-1	B
6771551	CLBT 5860-7	A	6772243	CLBT 5640-1	B
6771552	CLBT 5840-7	A	6772244	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

RETARDER CONTROL VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772245	CLBT 5640-6	A	6773432	CLBT 5640-6	A
6772248	CLBT 5640-6	A	6773433	CLBT 5860-6	A
6772250	CLBT 5640-6	A	6773431	CLBT 5840-4	A
6772256	CLBT 5840-4	B	6773531	CLBT 5640-6	A
6772258	CLBT 5840-4	A	6773574	CLBT 5640-4	A
6772259	CLBT 5840-4	B	6773600	CLBT 5840-4	A
6772263	CLBT 5840-4	A	6773612	CLBT 5840-4	B
6772264	CLBT 5840-6	A	6773613	CLBT 5840-4	B
6772286	CLBT 5840-4	A	6773690	CLBT 5660-6	A
6772313	CLBT 5840-1	B	6773693	CLBT 5660-6	A
6772331	CBT 5840-6	A	6773694	CLBT 5660-6	A
** 6772331-V	CBT 5840-6	A	6773697	CLBT 5860-4	B
6772461	CLBT 5840-4	A	6773751	CLBT 5840-6	A
6772495	CLBT 5840-9	A	6773789	CLBT 5860-4	A
6772539	CLBT 5640-6	A	6773793	CLBT 5660-4	A
6772598	CLBT 5640-1	A	6773837	CLBT 5860-4	A
6772648	CLBT 5840-4	B	6773840	CLBT 5860-4	B
6772659	CLBT 5840-6	A	6773889	CLBT 5860-6	A
6772707	CLBT 5640-6	A	6773902	CLBT 5860-6	A
6772708	CLBT 5640-6	A	6774005	CLBT 5660-6	A
6772718	CLBT 5840-6	A	6774020	CLBT 5860-2	A
6772720	CLBT 5860-4	A	6774058	CLBT 5860-6	A
6772746	CBT 5840-8	A	6774083	CLBT 5660-4	B
6772749	CLBT 5840-4	B	6774084	CLBT 5660-4	B
6772842	CLBT 5840-9	A	6774085	CLBT 5660-4	A
6772847	CLBT 5840-4	B	6774095	CLBT 5860-4	A
6772876	CBT 5840-4	A	6774101	CLBT 5860-4	B
6772909	CLBT 5840-4	A	6774119	CLBT 5660-6	A
6772947	CLBT 5840-4	A	6774181	CLBT 5660-4	A
6773110	CLBT 5640-6	A	6774182	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774227	CLBT 5660-4	A
6773251	CLBT 5840-6	A	6774256	CLBT 5860-6	A
6773262	CLBT 5660-6	A	6774286	CLBT 5860	A
6773321	CLBT 5640-1	B	6774321	CLBT 5860-4	A
6773370	CLBT 5840-4	A	6774487	CLBT 5660-3	B
6773384	CLBT 5660-4	A	6774494	CLBT 5660-4	A
6773385	CLBT 5860-4	A	6774508	CLBT 5660-6	A
6773388	CLBT 5860-4	A	6774520	CLBT 5840-4	A
6773411	CLBT 5640-4	A	6774552	CLBT 5860-6	A
6773427	CLBT 5640-4	B	6774573	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

** SEE SPI 480.

RETARDER CONTROL VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774586	CLBT 5860-4	A	6775836	CLBT 5840-4	B
6774687	CLBT 5860-4	A	6775837	CLBT 5860-6	A
6774697	CLBT 5660-4	A	6775838	CLBT 5860-6	A
6774745	CBT 5840-6	A	6775890	CLBT 5660-4	A
6774789	CLBT 5860-6	A	6775904	CLBT 5860-4	A
6774790	CLBT 5860-4	B	6775927	CLBT 5860-6	A
6774861	CLBT 5840-4	A	6775928	CLBT 5860-6	A
6774925	CLBT 5860-4	A	6775947	CLBT 5660-4	B
6775241	CLBT 5860-4	A	6775948	CLBT 5860-7	A
6775253	CLBT 5660-6	A	6775949	CLBT 5860-4	A
6775254	CLBT 5660-4	A	6775952	CLBT 5860-6	A
6775255	CLBT 5660-4	A	6776016	CLBT 5660-4	A
6775256	CLBT 5660-6	A	6776017	CLBT 5840-4	A
6775257	CLBT 5660-4	B	6776088	CLBT 5640-6	A
6775258	CLBT 5660-4	B	6776089	CLBT 5860-4	A
6775260	CLBT 5660-4	A	6776414	CLBT 5860-4	A
6775261	CLBT 5660-4	A	6776415	CLBT 5860-4	A
6775267	CLBT 5860-4	A	6776422	CLBT 5860-4	A
6775268	CLBT 5860-6	A	6776470	CLBT 5860-4	A
6775269	CLBT 5860-4	A	6776560	CLBT 5860-4	A
6775272	CLBT 5860-6	A	6776576	CLBT 5860-4	B
6775273	CLBT 5860-4	B	6776650	CLBT 5860-4	A
6775274	CLBT 5860-6	A	6776741	CLBT 5840-4	B
6775275	CLBT 5860-4	B	6776926	CLBT 5660-9	A
6775276	CLBT 5860-6	A	6777052	CLBT 5860-4	B
6775278	CLBT 5860-4	A	6777062	CLBT 5840-9	A
6775279	CLBT 5860-4	A	6777304	CLBT 5860-4	A
6775280	CLBT 5860-4	A	6777305	CLBT 5860-4	B
6775281	CLBT 5860-4	A	6777332	CLBT 5860-4	B
6775289	CLBT 5860-9	A	6777333	CLBT 5860-4	A
6775294	CLBT 5860-4	A	6777390	CLBT 5640-8	A
6775332	CLBT 5840-6	A	6777428	CLBT 5660-4	A
6775383	CLBT 5860-4	A	6777446	CLBT 5860-4	B
6775351	CLBT 5640-6	A	6777494	CLBT 5860-9	A
6775397	CBT 5840-8	A	6777713	CLBT 5860-4	B
6775402	CLBT 5840-4	A	6777771	CLBT 5660-6	A
6775428	CLBT 5860-4	A	6777825	CLBT 5660-4	B
6775460	CLBT 5860-4	B	6777890	CLBT 5660-4	A
6775720	CLBT 5660-4	B	6777925	CLBT 5860-4	B
6775817	CLBT 5860-4	A	6777962	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

PETARDER CONTROL VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6778028	CLBT 5860-4	A	6830868	CLBT 5860-6	A
6778058	CLBT 5860-6	A	6830870	CLBT 5860-7	A
6778181	CLBT 5860-4	A	6830871	CLBT 5860-4	A
6778185	CLBT 5660-4	B	6830872	CLBT 5860-4	A
6778186	CLBT 5660-4	A	6830873	CLBT 5860-4	B
6778213	CLBT 5860-4	A	6830874	CLBT 5860-6	A
6778340	CLBT 5860-6	A	6830878	CLBT 5860-4	A
6778485	CLBT 5860-4	B	6831015	CLBT 5860-6	A
6778497	CLBT 5860-4	A	6831042	CLBT 5860-3	A
6778924	CLBT 5860-4	A	6831135	CLBT 5860-4	B
6778962	CLBT 5860-4	A	6831160	CLBT 5860-6	A
6778972	CLBT 5860-4	A	6831197	CLBT 5865-4	A
6779011	CLBT 5640-6	A	6831363	CLBT 5860-6	A
6779062	CBT 5860	A	6831852	CLBT 5860-6	A
6779063	CBT 5860	A	6831855	CLBT 5860-4	A
6779067	CLBT 5640-6	A	6831856	CLBT 5865-9	A
6779096	CLBT 5660-4	A	6832008	CLBT 5860-4	B
6779097	CLBT 5860-4	A	6832154	CLBT 5860-4	B
6779098	CLBT 5860-4	A	6832156	CLBT 5865-4	A
6779152	CLBT 5860-4	A	6832157	CLBT 5865-9	A
6779153	CLBT 5860-4	B	6832394	CLBT 5860-4	B
6779154	CLBT 5860-4	B	6832395	CLBT 5860-6	A
6779187	CLBT 5860-4	A	6832398	CLBT 5860-4	A
6779592	CLBT 5660-4	A	6832724	CLBT 5860-4	A
6779888	CLBT 5860-4	A	6832725	CLBT 5860-4	A
6830527	CLBT 5860-4	A	6832727	CLBT 5860-4	B
6830529	CLBT 5860-4	A	6832818	CLBT 5860-6	A
6830712	CLBT 5860-4	A	6833001	CLBT 5860-6	C
6830723	CLBT 5865-9	A	6833003	CLBT 5860-4	A
6830777	CLBT 5860-4	A	6833004	CLBT 5860-4	A
6830857	CLBT 5860-4	A	6833005	CLBT 5860-4	A
6830858	CLBT 5860-6	A	6833006	CLBT 5860-4	B
6830859	CLBT 5860-4	A	6833007	CLBT 5860-4	A
6830860	CLBT 5860-4	A	6833008	CLBT 5860-4	B
6830862	CLBT 5860-9	A	6833009	CLBT 5860-6	A
6830863	CLBT 5860-4	A	6833010	CLBT 5860-4	A
6830864	CLBT 5860-4	A	6833011	CLBT 5860-4	A
6830865	CLBT 5860-4	B	6833012	CLBT 5860-4	B
6830866	CLBT 5860-4	A	6833013	CLBT 5860-6	A
6830867	CLBT 5860-4	B	6833015	CLBT 5860-4	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

RETARDER CONTROL VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6833018	CLBT 5860-6	C	6836398	CLBT 5860-6	A
6833019	CLBT 5860-4	B	6836757	CLBT 5860-4	A
6833020	CLBT 5860-6	A	6836758	CLBT 5860-6	A
6833021	CLBT 5860-6	A	6836788	CLBT 5860-4	A
6833022	CLBT 5860-4	B	6836802	CLBT 5860-6	A
6833024	CLBT 5860-4	A	6836803	CLBT 5860-4	A
6833025	CLBT 5860-4	A	6836874	CLBT 5840-9	A
6833026	CLBT 5860-4	A	6836947	CLBT 5860-6	A
6833027	CLBT 5860-4	A	6837218	CLBT 5860-4	C
6833029	CLBT 5860-6	A	6837463	CLBT 5860-4	B
6833030	CLBT 5860-4	A	6837611	CLBT 5860-3	A
6833113	CLBT 5860-4	A	6837711	VCLBT 5860-7	A
6833117	CLBT 5860-7	A	6837712	VCLBT 5860-4	A
6833118	VCLBT 5860-2	A	6837827	CLBT 5860-4	A
6833341	CLBT 5860-6	A	6838238	CLBT 5860-4	A
6833425	CLBT 5860-4	A	6838289	CLBT 5860-6	B
6833534	CLBT 5860-4	A	6838294	CLBT 5860-4	B
6833569	CLBT 5860-4	B	6838471	CLBT 5860-4	B
6833775	CLBT 5860-6	A	6838479	CLBT 5865-9	A
6833776	CLBT 5860-4	A	6838542	CLBT 5860-4	A
6833834	CLBT 5860-6	A	6838742	CLBT 5860-6	B
6833835	CLBT 5860-3	A	6838748	CLBT 5860-4	A
6835267	CLBT 5860-4	B	6838907	CLBT 5860-7	A
6835467	CLBT 5860-4	A	6838908	VCLBT 5860-2	A
6835468	CLBT 5860-6	A	6839032	VCLBT 5860-7	B
6835520	CLBT 5860-4	A	6839140	CLBT 5860-4	A
6835602	CLBT 5860-4	A	6839363	CLBT 5860-6	B
6835633	CLBT 5860-4	A	6839640	CLBT 5860-6	A
6835774	CLBT 5860-4	A	6839641	CLBT 5860-3	A
6835794	CLBT 5860-4	B	6839951	CLBT 5860-6	A
6835830	CLBT 5860-4	B	6880257	CLBT 5860-6	A
6835959	CLBT 5860-4	A	6880868	CLBT 5860-6	A
6836014	CLBT 5860-6	A	6880869	CLBT 5860-6	A
6836088	CLBT 5860-4	A	6881157	CLBT 5860-4	A
6836185	CLBT 5860-4	B	6881439	CLBT 5860-2	A
6836275	CLBT 5860-4	A			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -

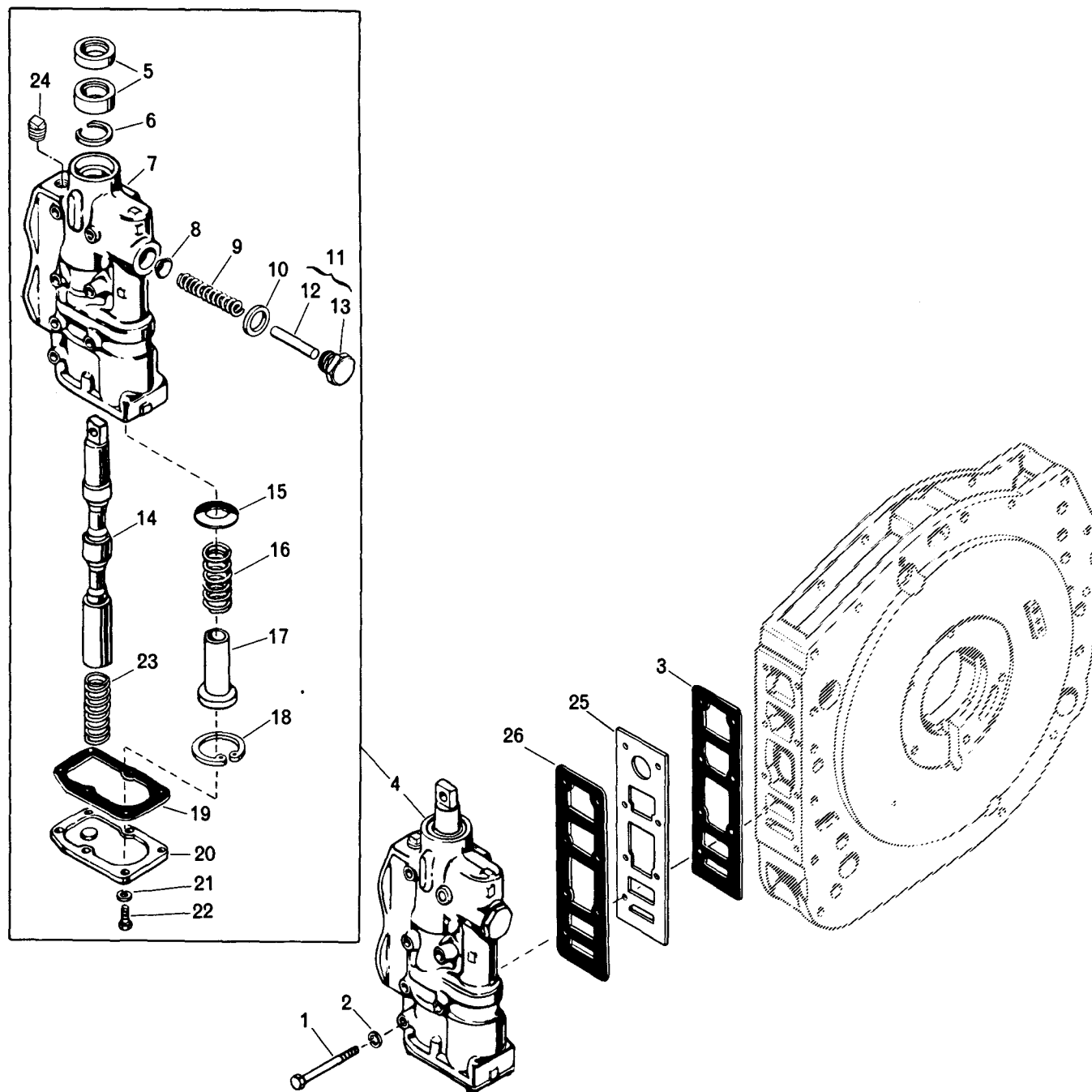


FIG 14 RETARDER CONTROL VALVE BODY

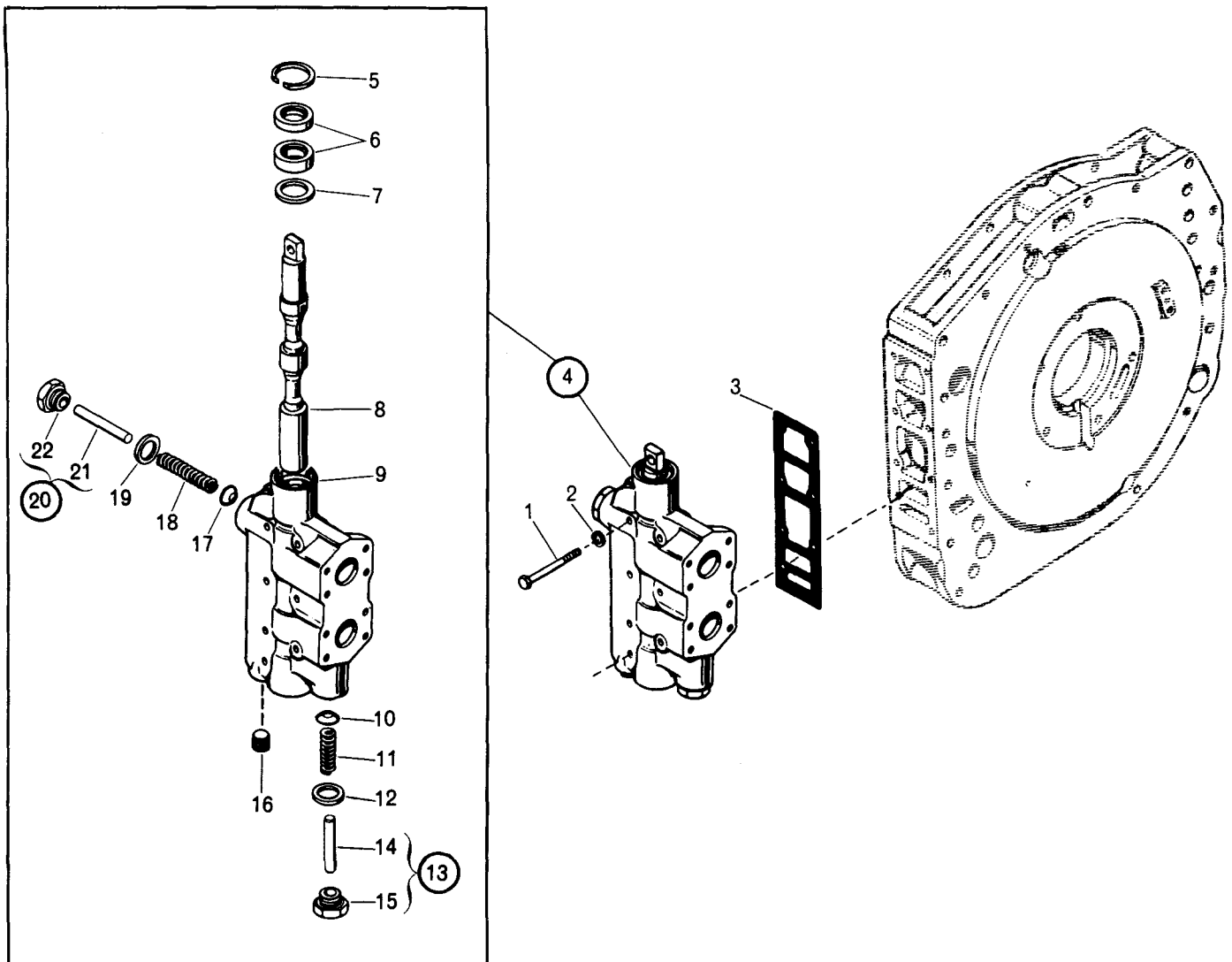


FIG 14-1 RETARDER CONTROL VALVE BODY

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES

GROUP A

RETARDER CONTROL VALVE BODY, FIGURE 14

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, 3/8-16 X 4	186285	7	7	14	21
2	WASHER, LOCK, 3/8	103321	7	7	14	21
3	GASKET, RETARDER CONTROL VALVE BODY	6758381	1	1	3	10
4	BODY ASSY, RETARDER CONTROL VALVE	6769004	1			1
5	KIT, WIPER-SCRAPER AND OIL SEAL-CONSISTS OF 1-6772608 WIPER-SCRAPER, 1-6832559 SEAL AND 1-6773078 INSTRUCTION SHEET. SEE SPI 675	6833409	1	1	3	10
6	RING, SNAP	6758523	1	1	2	5
7	BODY, RETARDER CONTROL VALVE	6777064	1		1	2
8	VALVE, TORQUE LIMITER	6758459	1		1	2
9	SPRING, TORQUE LIMITER, .1040-.1070 CIA WIRE, .67 OD, 10.5 TOTAL COILS	6772406	1	1	2	5
10	GASKET, ANNULAR	105458	1	1	3	10
11	PLUG ASSY, TORQUE LIMITER VALVE	6758460	1		1	2
12	PIN	6758462	*	1		
13	PLUG, 1 3/8-12 UNF	6758461	*	1		
14	VALVE, RETARDER CONTROL	6770862	1		1	2
15	VALVE, SECONDARY CONVERTER PRESR REGLTR	6758457	1		1	2
16	SPRING, SECONDARY CONVERTER PRESR REGLTR	6772405	1	1	2	5
17	TUBE, EXHAUST OIL TRANSFER	6777071	1		1	2
18	RING, SNAP	9425158	1	1	2	5
19	GASKET, RETARDER CONTROL VALVE	6758380	1	1	3	10
20	COVER, RETARDER CONTROL VALVE	6758375	1		1	2
21	WASHER, LOCK, 3/8	103321	6	6	12	18
22	BOLT, HX HD, 3/8-16 X 1	179839	6	6	12	18
23	SPRING, RETAINER CONTROL VALVE, .0895-.0935 . DIA. WIRE, 1.06 OD, 24 TOTAL COILS	6770860	1	1	2	5
24	NOT USED IN THIS GROUP					
25-26	NCT USED IN THIS GROUP					

GROUP B

RETARDER CONTROL VALVE BODY, FIGURE 14-1

1	BCLT, HX HD, 3/8-16 X 2 3/4	179850	7	7	14	21
2	WASHER, LOCK, 3/8	103321	7	7	14	21
3	GASKET, RETARDER CONTROL VALVE BODY	6758381	1	1	3	10
4	BODY ASSY, RETARDER CONTROL VALVE	6768573	1			
5	RING, SNAP	6768574	1	1	2	5

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP B CONT

RETARDER CONTROL VALVE BODY, FIGURE 14-1

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
6	KIT, WIPER-SCRAPER AND OIL SEAL-CONSISTS OF 1-6772608 WIPER-SCRAPER, 1-6832559 SEAL AND 1-6773078 INSTRUCTION SHEET	6823409	1	1	3	10
7	STOP, VALVE	6768501	1		1	2
8	VALVE, RETARDER CONTROL	6768550	1		1	2
9	BODY, RETARDER CONTROL VALVE	6768505	1		1	2
10	VALVE, SECONDARY CONVERTER PRESR REGLTR	6758459	1		1	2
11	SPRING, SECONDARY CONVERTER PRESR REGLTR,080 PLUS/MINUS .002 DIA WIRE, .625 OD- .465 ID, 12.5 TOTAL COILS	6765136	1	1	2	5
12	GASKET, ANNULAR	105458	1	1	3	10
13	PLUG ASSY, SECONDARY CONVERTER PRESR REGLTR.	6758460	1		1	2
14	PIN	6758462 *	1			
15	PLUG, 1 3/8-12 UNF	6758461 *	1			
16	PLUG, PIPE, 1/2	445751	1		1	2
17	VALVE, TORQUE LIMITER	6758459	1		1	2
18	SPRING, TORQUE LIMITER, .1040-.1070 DIA WIRE, .67 OD, 10.5 TOTAL COILS	6772406	1	1	2	5
19	GASKET, ANNULAR	105458	1	1	3	10
20	PLUG ASSY, TORQUE LIMITER VALVE	6758460	1		1	2
21	PIN	6758462 *	1			
22	PLUG, 1 3/8-12 UNF	6758461 *	1			

GROUP C

RETARDER CONTROL VALVE BODY, FIGURE 14

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	BOLT, HEX HD, 3/8-16 X 4-1/4	433114	7
4	BODY ASSY, RETARDER CONTROL VALVE	6880442	1
7	BODY, RETARDER CONTROL VALVE	6880439	1
8-13	NOT USED IN THIS GROUP		
24	PLUG, PIPE 1/2	444588	1
25	GASKET	6758381	1
26	PLATE, RESTRICTION	6880476	1

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

SPLITTER LOW RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	** 6759797-V	CLT 5640-4	A
6758494	CT 5640-1	A	6759801	CLT 5840-4	A
6758556	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	A
6758627	CLBT 5640-6	A	6759802	CT 5840-1	A
6759245	CLBT 5640-1	A	6759803	CLT 5840-4	A
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	A
6759524	CLT 5640-4	A	** 6759806-V	CLBT 5840-4	A
** 6759524-V	CLT 5640-4	A	6759809	CT 5640-1	A
6759553	CBT 5640-6	A	6759810	CBT 5640-9	A
** 6759553-V	CBT 5640-6	A	6759815	CLBT 5640-4	A
6759557	CLT 5640-4	A	6759816	CLT 5640-4	A
6759612	CT 5640-1	A	6759821	CLT 5640-4	A
6759654	CLT 5640-5	A	6759839	CT 5840-4	A
6759678	CLT 5640-6	A	6759840	CBT 5840-1	A
6759683	CLBT 5640-1	A	6759841	CLT 5840-4	A
6759723	CT 5640-1	A	** 6759841-V	CLT 5840-4	A
6759725	CBT 5640-9	A	6759842	CLBT 5840-1	A
6759728	CLBT 5640-6	A	** 6759842-V	CLBT 5840-1	A
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	A
6759729	CLBT 5640-6	A	6759844	CBT 5840-7	A
6759733	CLT 5640-4	A	6759845	CLT 5840-2	A
6759734	CLT 5640-6	A	6759846	CLBT 5840-7	A
6759735	CLBT 5640-6	A	6759852	CLBT 5840-9	A
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	A
6759740	CT 5640-4	A	** 6759879-V	CLBT 5840-6	A
6759742	CBT 5640-6	A	6759887	CLBT 5840-6	A
** 6759742-V	CBT 5640-6	A	6759896	CT 5640-4	A
6759745	CLBT 5640-9	A	6759918	CLT 5640-1	A
6759749	CLBT 5640-8	A	6759949	CLBT 5640-6	A
6759751	CT 5640-1	A	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	A	6759957	CLBT 5640-4	A
** 6759760-V	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6759771	CLBT 5640-6	A	6759981	CLBT 5640-4	A
** 6759771-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759772	CBT 5640-6	A	6769531	CLT 5640-4	A
** 6759772-V	CBT 5640-6	A	6769583	CLBT 5640-4	A
6759778	CLBT 5640-8	A	** 6769583-V	CLBT 5640-4	A
6759790	CLT 5640-6	A	6769613	CBT 5840-6	A
6759791	CT 5640-6	A	** 6769613-V	CBT 5840-6	A
6759797	CLT 5640-4	A	6769663	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

SPLITTER LOW RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	A	6770286	CLT 5840-9	A
** 6769664-V	CLT 5840-4	A	6770287	CLT 5640-4	A
6769702	CT 5840-6	A	6770318	CLT 5640-4	A
6769703	CLT 5640-1	A	6770364	CLT 5840-1	A
6769704	CLBT 5840-4	A	6770365	CLBT 5640-9	A
6769820	CLT 5640-2	A	6770369	CLBT 5640-6	A
6769821	CLT 5840-4	A	6770370	CLBT 5640-6	A
** 6769821-V	CLT 5840-4	A	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	A	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	A	6770373	CLBT 5640-6	A
6769927	CLBT 5840-4	A	** 6770373-V	CLBT 5640-6	A
6769934	CBT 5840-6	A	6770377	CLT 5640-1	A
** 6769934-V	CBT 5840-6	A	6770413	CLBT 5640-1	A
6769964	CLBT 5640-4	A	** 6770413-V	CLBT 5640-1	A
6769967	CLBT 5840-8	A	6770460	CBT 5640-4	A
6770002	CLBT 5640-3	A	** 6770460-V	CBT 5640-4	A
6770020	CBT 5840-4	A	6770461	CLBT 5840-4	A
** 6770020-V	CBT 5840-4	A	6770462	CLBT 5840-4	A
6770030	CLBT 5640-4	A	6770463	CLBT 5840-4	A
** 6770030-V	CLBT 5640-4	A	6770511	CLT 5640-4	A
6770052	CLBT 5840-1	A	6770515	CLT 5840-4	A
** 6770052-V	CLBT 5840-1	A	** 6770515-V	CLT 5840-4	A
6770082	CLT 5640-8	A	6770516	CLBT 5840-4	A
6770083	CLT 5640-2	A	** 6770516-V	CLBT 5840-4	A
6770108	CLBT 5840-4	A	6770550	CLBT 5840-4	A
** 6770108-V	CLBT 5840-4	A	6770602	CLT 5840-4	A
6770153	CLBT 5640-4	A	** 6770602-V	CLT 5840-4	A
6770154	CLT 5840-2	A	6770603	CLBT 5640-4	A
6770175	CBT 5840-4	A	** 6770603-V	CLBT 5640-4	A
** 6770175-V	CBT 5840-4	A	6770731	CLT 5640-5	A
6770180	CLBT 5840-4	A	6770871	CLBT 5640-6	A
** 6770180-V	CLBT 5840-4	A	6770872	CLBT 5640-6	A
6770202	CLBT 5840-4	A	6771000	CLBT 5640-3	A
6770224	CT 5640-4	A	6771045	CLBT 5840-6	A
6770231	CLBT 5640-4	A	** 6771045-V	CLBT 5840-6	A
6770244	CBT 5840-4	A	6771061	CT 5640-4	A
** 6770244-V	CBT 5840-4	A	6771122	CLT 5840-4	A
6770271	CLBT 5840-1	A	6771141	CLBT 5840-6	A
6770284	CLBT 5640-4	A	6771290	CLBT 5840-6	A
** 6770284-V	CLBT 5640-4	A	** 6771290-V	CLBT 5840-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

SPLITTER LOW RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	A	6771996	CLT 5840-1	A
** 6771333-V	CLBT 5640-6	A	6772001	CLBT 5840-8	A
6771334	CLBT 5640-6	A	6772002	CLBT 5840-4	A
** 6771334-V	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	A
6771344	CLBT 5640-8	A	6772020	CLBT 5840-6	A
6771420	CLBT 5840-4	A	6772072	CLBT 5840-4	A
6771459	CLT 5840	A	6772073	CLT 5840-1	A
6771461	CLBT 5840-4	A	6772080	CLBT 5840-4	A
6771546	CLBT 5640-1	A	6772084	CLT 5840-4	A
6771547	CLBT 5860-4	A	** 6772084-V	CLT 5840-4	A
6771548	CLBT 5660-4	A	6772088	CLBT 5640-6	A
6771549	CLT 5860-4	A	** 6772088-V	CLBT 5640-6	A
6771550	CLBT 5840-1	A	6772098	CLBT 5640-6	A
** 6771550-V	CLBT 5840-1	A	** 6772098-V	CLBT 5640-6	A
6771551	CLBT 5860-7	A	6772112	CLBT 5640-4	A
6771552	CLBT 5840-7	A	6772148	CLBT 5840	A
6771553	CLBT 5860-4	A	6772149	CLBT 5840-6	A
6771577	CLBT 5640-4	A	** 6772149-V	CLBT 5840-6	A
** 6771577-V	CLBT 5640-4	A	6772236	CLBT 5640-4	A
6771593	CLBT 5840-4	A	6772241	CLBT 5640-4	A
** 6771593-V	CLBT 5840-4	A	6772242	CLBT 5640-1	A
6771631	CLBT 5660-4	A	6772243	CLBT 5640-1	A
6771652	CLBT 5840-6	A	6772244	CLBT 5640-6	A
6771676	CLBT 5840-6	A	6772245	CLBT 5640-6	A
** 6771676-V	CLBT 5840-6	A	6772248	CLBT 5640-6	A
6771728	CLBT 5840-4	A	6772250	CLBT 5640-6	A
** 6771728-V	CLBT 5840-4	A	6772256	CLBT 5840-4	A
6771733	CLBT 5840-6	A	6772258	CLBT 5840-4	A
6771743	CLBT 5640-6	A	6772259	CLBT 5840-4	A
6771777	CLT 5840-4	A	6772263	CLBT 5840-4	A
6771791	CLT 5840-4	A	6772264	CLBT 5840-6	A
** 6771791-V	CLT 5840-4	A	6772286	CLBT 5840-4	A
6771844	CLBT 5640-6	A	6772313	CLBT 5840-1	A
** 6771844-V	CLBT 5640-6	A	6772331	CLT 5840-6	A
6771845	CLBT 5640-6	A	** 6772331-V	CLT 5840-6	A
** 6771845-V	CLBT 5640-6	A	6772461	CLBT 5840-4	A
6771908	CLBT 5840-6	A	6772495	CLBT 5840-9	A
6771931	CLBT 5840-4	A	6772539	CLBT 5640-6	A
6771986	CLBT 5840-4	A	6772598	CLBT 5640-1	A
6771993	CLT 5640-4	A	6772648	CLBT 5840-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** SEE SPI 480.

SPLITTER LOW RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772659	CLBT 5840-6	A	6773751	CLBT 5840-6	A
6772707	CLBT 5640-6	A	6773789	CLBT 5860-4	A
6772708	CLBT 5640-6	A	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	A	6773831	CLT 5840-1	A
6772720	CLBT 5860-4	A	6773837	CLBT 5860-4	A
6772746	CBT 5840-8	A	6773839	CLT 5860-1	A
6772749	CLBT 5840-4	A	6773840	CLBT 5860-4	A
6772842	CLBT 5840-9	A	6773887	CLT 5860-2	A
6772847	CLBT 5840-4	A	6773889	CLBT 5860-6	A
6772876	CBT 5840-4	A	6773902	CLBT 5860-6	A
6772909	CLBT 5840-4	A	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	A	6774020	CLBT 5860-2	A
6772947	CLBT 5840-4	A	6774058	CLBT 5860-6	A
6773110	CLBT 5640-6	A	6774083	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	A	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	A	6774095	CLBT 5860-4	A
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	A
6773321	CLBT 5640-1	A	6774119	CLBT 5660-6	A
6773370	CLBT 5840-4	A	6774152	CLT 5860-4	A
6773384	CLBT 5660-4	A	6774181	CLBT 5660-4	A
6773385	CLBT 5860-4	A	6774182	CLBT 5660-4	A
6773386	CLT 5860-1	A	6774227	CLBT 5660-4	A
6773388	CLBT 5860-4	A	6774256	CLBT 5860-6	A
6773411	CLBT 5640-4	A	6774286	CLBT 5860	A
6773427	CLBT 5640-4	A	6774321	CLBT 5860-4	A
6773432	CLBT 5840-6	A	6774487	CLBT 5660-3	A
6773433	CLBT 5860-6	A	6774494	CLBT 5660-4	A
6773481	CLBT 5840-4	A	6774508	CLBT 5660-6	A
6773531	CLBT 5640-6	A	6774520	CLBT 5840-4	A
6773574	CLBT 5640-4	A	6774550	CLT 5660-4	A
6773600	CLBT 5840-4	A	6774552	CLBT 5860-6	A
6773612	CLBT 5840-4	A	6774573	CLBT 5860-4	A
6773613	CLBT 5840-4	A	6774586	CLBT 5860-4	A
6773614	CLT 5840-1	A	6774606	CLT 5840-4	A
6773623	CLT 5840-4	A	6774687	CLBT 5860-4	A
6773690	CLBT 5660-6	A	6774697	CLBT 5660-4	A
6773693	CLBT 5660-6	A	6774745	CBT 5840-6	A
6773694	CLBT 5660-6	A	6774789	CLBT 5860-6	A
6773697	CLBT 5860-4	A	6774790	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

SPLITTER LOW RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774861	CLBT 5860-4	A	6775890	CLBT 5660-4	A
6774925	CLBT 5860-4	A	6775904	CLBT 5860-4	A
6775241	CLBT 5860-4	A	6775927	CLBT 5860-6	A
6775253	CLBT 5660-6	A	6775928	CLBT 5860-6	A
6775254	CLBT 5660-4	A	6775947	CLBT 5660-4	A
6775255	CLBT 5660-4	A	6775948	CLBT 5860-7	A
6775256	CLBT 5660-6	A	6775949	CLBT 5860-4	A
6775257	CLBT 5660-4	A	6775952	CLBT 5860-6	A
6775258	CLBT 5660-4	A	6775953	CT 5860-4	A
6775260	CLBT 5660-4	A	6776016	CLBT 5660-4	A
6775261	CLBT 5660-4	A	6776017	CLBT 5840-4	A
6775266	CLT 5660-4	A	6776088	CLBT 5640-6	A
6775267	CLBT 5860-4	A	6776089	CLBT 5860-4	A
6775268	CLBT 5860-6	A	6776117	CT 5840-4	A
6775269	CLBT 5860-4	A	6776414	CLBT 5860-4	A
6775272	CLBT 5860-6	A	6776415	CLBT 5860-4	A
6775273	CLBT 5860-4	A	6776422	CLBT 5860-4	A
6775274	CLBT 5860-6	A	6776470	CLBT 5860-4	A
6775275	CLBT 5860-4	A	6776560	CLBT 5860-4	A
6775276	CLBT 5860-6	A	6776576	CLBT 5860-4	A
6775278	CLBT 5860-4	A	6776660	CLBT 5860-4	A
6775279	CLBT 5860-4	A	6776741	CLBT 5840-4	A
6775280	CLBT 5660-4	A	6776836	CLT 5840-1	A
6775281	CLBT 5860-4	A	6776926	CLBT 5660-9	A
6775286	CLT 5860-1	A	6777052	CLBT 5860-4	A
6775288	CLT 5860-2	A	6777062	CLBT 5840-9	A
6775289	CLBT 5860-9	A	6777270	CLT 5860-4	A
6775294	CLBT 5860-4	A	6777304	CLBT 5860-4	A
6775383	CLBT 5860-4	A	6777305	CLBT 5860-4	A
6775391	CLBT 5640-6	A	6777332	CLBT 5860-4	A
6775397	CLT 5840-8	A	6777333	CLBT 5860-4	A
6775402	CLBT 5840-4	A	6777390	CLBT 5640-8	A
6775428	CLBT 5860-4	A	6777428	CLBT 5660-4	A
6775460	CLBT 5860-4	A	6777446	CLBT 5860-4	A
6775595	CLT 5660-4	A	6777494	CLBT 5860-9	A
6775720	CLBT 5660-4	A	6777713	CLBT 5860-4	A
6775817	CLBT 5860-4	A	6777771	CLBT 5660-6	A
6775836	CLBT 5840-4	A	6777825	CLBT 5660-4	A
6775837	CLBT 5860-6	A	6777890	CLBT 5660-4	A
6775838	CLBT 5860-6	A	6777925	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

SPLITTER LOW RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6777962	CLBT 5860-4	A	6830527	CLBT 5860-4	A
6778028	CLBT 5860-4	A	6830529	CLBT 5860-4	A
6778058	CLBT 5860-6	A	6830712	CLBT 5860-4	A
6778181	CLBT 5860-4	A	6830723	CLBT 5865-9	A
6778185	CLBT 5660-4	A	6830777	CLBT 5860-4	A
6778186	CLBT 5660-4	A	6830856	CLT 5840-1	A
6778197	CLT 5660-5	A	6830857	CLBT 5860-4	A
6778213	CLBT 5860-4	A	6830858	CLBT 5860-6	A
6778340	CLBT 5860-6	A	6830859	CLBT 5860-4	A
6778367	CLT 5660-4	A	6830860	CLBT 5860-4	A
6778485	CLBT 5860-4	A	6830861	CLT 5860-1	A
6778497	CLBT 5860-4	A	6830862	CLBT 5860-6	A
6778675	CLT 5860-4	A	6830863	CLBT 5860-4	A
6778852	VCLT 5860-2	A	6830864	CLBT 5860-4	A
6778924	CLBT 5860-4	A	6830865	CLBT 5860-4	A
6778962	CLBT 5860-4	A	6830866	CLBT 5860-4	A
6778967	CLT 5660-5	A	6830867	CLBT 5860-4	A
6778972	CLBT 5860-4	A	6830868	CLBT 5860-6	A
6779011	CLBT 5640-6	A	6830869	CLT 5860-2	A
6779034	CLT 5660-4	A	6830870	CLBT 5860-7	A
6779062	CLBT 5860	A	6830871	CLBT 5860-4	A
6779063	CLBT 5860	A	6830872	CLBT 5860-4	A
6779067	CLBT 5640-6	A	6830873	CLBT 5860-4	A
6779096	CLBT 5660-4	A	6830874	CLBT 5860-6	A
6779097	CLBT 5860-4	A	6830878	CLBT 5860-4	A
6779098	CLBT 5860-4	A	6831015	CLBT 5860-6	A
6779116	CLT 5660-4	A	6831042	CLBT 5860-3	A
6779152	CLBT 5860-4	A	6831135	CLBT 5860-4	A
6779153	CLBT 5860-4	A	6831160	CLBT 5860-6	A
6779154	CLBT 5860-4	A	6831197	CLBT 5865-4	A
6779187	CLBT 5860-4	A	6831363	CLBT 5860-6	A
6779309	CLT 5860-4	A	6831852	CLBT 5860-6	A
6779592	CLBT 5660-4	A	6831855	CLBT 5860-4	A
6779672	CLT 5660-4	A	6831856	CLBT 5865-9	A
6779888	CLBT 5860-4	A	6832008	CLBT 5860-4	A
6779958	CLT 5660-1	A	6832154	CLBT 5860-4	A
6779959	CLT 5660-1	A	6832156	CLBT 5865-4	A
6829982	CLT 5860-4	A	6832157	CLBT 5865-9	A
6830448	CLT 5860-4	A	6832394	CLBT 5860-4	A
6830498	CLT 5640-6	A	6832395	CLBT 5860-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

SPLITTER LOW RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832397	CLT 5860-4	A	6833569	CLBT 5860-4	A
6832398	CLBT 5860-4	A	6833693	CLT 5860-4	A
6832724	CLBT 5860-4	A	6833775	CLBT 5860-6	A
6832725	CLBT 5860-4	A	6833776	CLBT 5860-4	A
6832727	CLBT 5860-4	A	6833834	CLBT 5860-6	A
6832818	CLBT 5860-6	A	6833835	CLBT 5860-3	A
6833001	CLBT 5860-6	A	6834461	CLT 5860-4	A
6833003	CLBT 5860-4	A	6834464	CLT 5860-4	A
6833004	CLBT 5860-4	A	6834627	CLT 5860-4	A
6833005	CLBT 5860-4	A	6835098	CLT 5860-4	A
6833006	CLBT 5860-4	A	6835203	VCLT 5860-2	A
6833007	CLBT 5860-4	A	6835267	CLBT 5860-4	A
6833008	CLBT 5860-4	A	6835467	CLBT 5860-4	A
6833009	CLBT 5860-6	A	6835468	CLBT 5860-6	A
6833010	CLBT 5860-4	A	6835484	VCLT 5860-2	A
6833011	CLBT 5860-4	A	6835520	CLBT 5860-4	A
6833012	CLBT 5860-4	A	6835602	CLBT 5860-4	A
6833013	CLBT 5860-6	A	6835633	CLBT 5860-4	A
6833015	CLBT 5860-4	A	6835774	CLBT 5860-4	A
6833018	CLBT 5860-6	A	6835794	CLBT 5860-4	A
6833019	CLBT 5860-4	A	6835830	CLBT 5860-4	A
6833020	CLBT 5860-6	A	6835959	CLBT 5860-4	A
6833021	CLBT 5860-6	A	6836014	CLBT 5860-6	A
6833022	CLBT 5860-4	A	6836030	CLT 5860-4	A
6833024	CLBT 5860-4	A	6836088	CLBT 5860-4	A
6833025	CLBT 5860-4	A	6836185	CLBT 5860-4	A
6833026	CLBT 5860-4	A	6836189	CLT 5860-4	A
6833027	CLBT 5860-4	A	6836275	CLBT 5860-4	A
6833029	CLBT 5860-6	A	6836398	CLBT 5860-6	A
6833030	CLBT 5860-4	A	6836433	VCLT 5860-2	A
6833113	CLBT 5860-4	A	6836757	CLBT 5860-4	A
6833116	CLT 5860-2	A	6836758	CLBT 5860-6	A
6833117	CLBT 5860-7	A	6836788	CLBT 5860-4	A
6833118	VCLBT 5860-2	A	6836802	CLBT 5860-6	A
6833341	CLBT 5860-6	A	6836803	CLBT 5860-4	A
6833418	CLT 5860-4	A	6836874	CLBT 5840-9	A
6833425	CLBT 5860-4	A	6836947	CLBT 5860-6	A
6833432	CLT 5860-4	A	6836973	CLT 5860-1	A
6833433	CLT 5860-4	A	6836984	CLT 5860-3	A
6833534	CLBT 5860-4	A	6837218	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

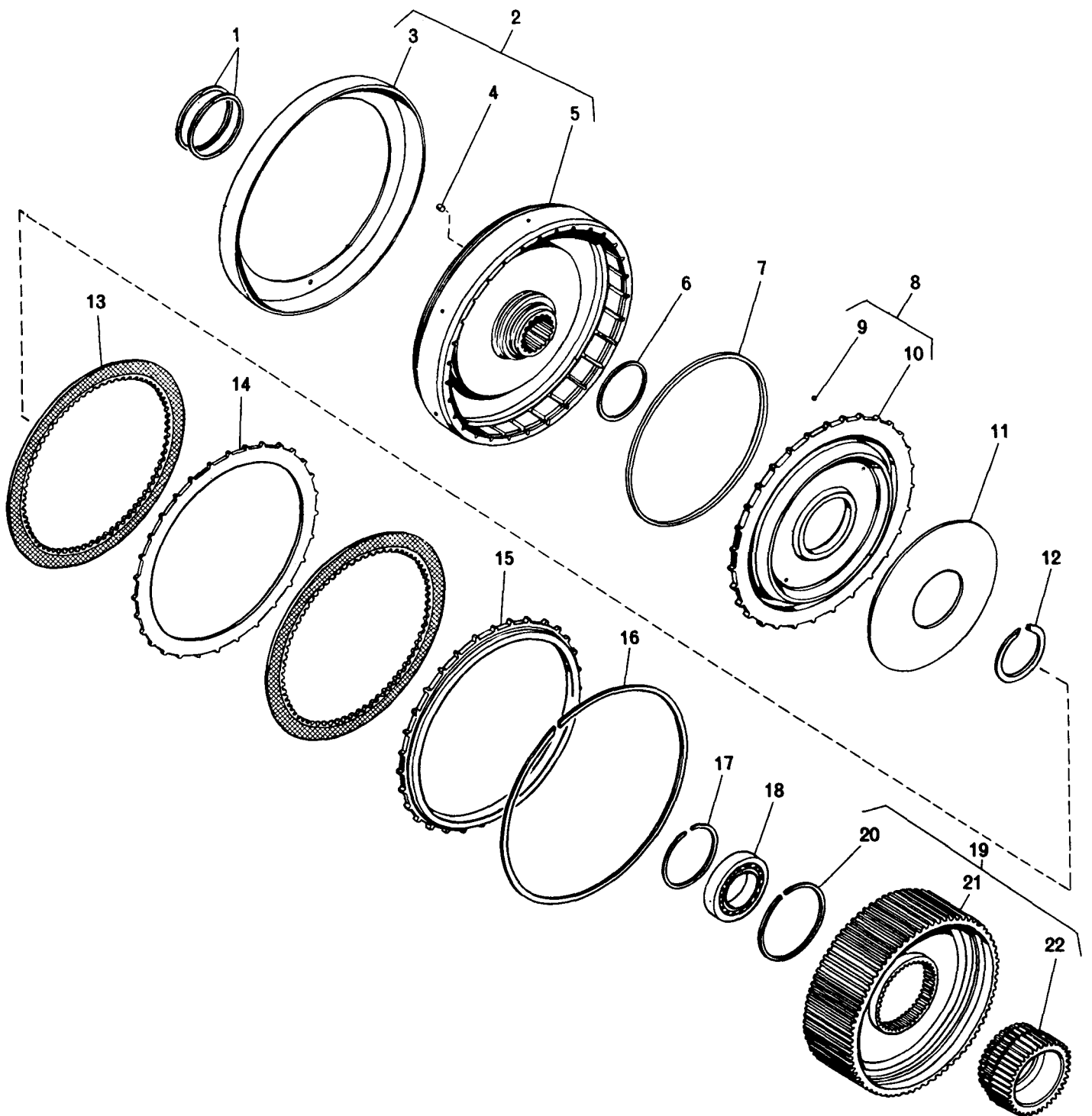
SPLITTER LOW RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837453	CLT 5860-4	A	6839140	CLBT 5860-4	A
6837463	CLBT 5860-4	A	6839363	CLBT 5860-6	A
6837610	CLT 5860-4	A	6839551	CLT 5865-1	A
6837611	CLBT 5860-3	A	6839640	CLBT 5860-6	A
6837711	VCLBT 5860-7	A	6839641	CLBT 5860-3	A
6837712	VCLBT 5860-4	A	6839831	VCLT 5865-2	A
6837827	CLBT 5860-4	A	6839951	CLBT 5860-6	A
6838238	CLBT 5860-4	A	6880257	CLBT 5860-6	A
6838289	CLBT 5860-6	A	6880314	CLT 5860-4	A
6838294	CLBT 5860-4	A	6380868	CLBT 5860-6	A
6838471	CLBT 5860-4	A	6880869	CLBT 5860-6	A
6838479	CLBT 5865-9	A	6881082	VCLT 5860-7	A
6838542	CLBT 5860-4	A	6881083	VCLT 5860-7	A
6838742	CLBT 5860-6	A	6881157	CLBT 5860-4	A
6838748	CLBT 5860-4	A	6881160	CLT 5840-1	A
6838907	CLBT 5860-7	A	6881392	CLT 5860-5	A
6838908	VCLBT 5860-2	A	6881439	CLBT 5860-2	A
6839032	VCLBT 5860-7	A			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -



4361A

FIG 15 SPLITTER LOW RANGE CLUTCH

GROUP A

SPLITTER LOW RANGE CLUTCH, FIGURE 15

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	RING, STEP JOINT SEAL TEFLON	6774721	2	2	6	20
2	DRUM ASSY, SPLITTER CLUTCH. WHEN REPLACING DRUM . ASSY 6775846 ALSO ORDER LIP TYPE SEAL RING EXTERNAL 6832481. SEE SPI 615.	6832037	1		1	2
3	RING, PITOT COLLECTOR	6758417	1		1	2
4	PIN, DOWEL, 5/16 X 5/16	6777242	* 8			
5	DRUM	6832091	* 1			
6	RING, PISTON SEAL	6770623	1	1	3	10
7	RING, LIP TYPE SEAL EXTERNAL. USE SEAL AND EXPANDER KIT 6777679 WITH DRUM ASSY 6775846 SEE SPI 615	6832481	1	1	3	10
8	PISTON ASSY, SPLITTER DIRECT CLU	6775840	1		1	2
9	BALL, 1/4 DIA	453570	* 4			
10	PISTON	6775839	* 1			
11	SPRING, SPLITTER DIRECT PISTON RETURN BELLEVILLE	6756042	1	1	2	5
12	RING, EXTRNL SNAP, 3.501 ID	6756041	1	1	2	5
13	PLATE, INTERNAL SPLINED PRIOR TO S/N 46747 USE . 6830295. STARTING WITH S/N 46747 USE 6830920. SEE SPI 662.	6830920	2	2	4	8
14	PLATE, EXTERNAL SPLINED	6769326	1	1	2	4
15	PLATE, CLU BACKING USE 6754754 PRIOR TO S/N 5227.	6770848	1		1	2
16	RING, INTRNL SNAP, 16.650 DIA	6755100	1	1	2	5
17	RING, INTRNL SNAP USE 6760289 PRIOR TO S/N . . 4350	8892840	1	1	2	5
18	BEARING, SINGLE ROW BALL, ND 3L14DL1214A SEE SPI 648	907888	1	1	2	5
19	GEAR ASSY, SPLITTER WHEN REPLACING GEAR ASSY . . 6772181 ALSO ORDER 6830920 PLATES. SEE SPI 662	6831848	1		1	2
20	RING, RETAINER	6769195	1	1	2	5
21	HUB, SPLITTER CLUTCH WHEN REPLACING HUB . . . 6758339 ALSO ORDER 6830920 PLATES. SEE SPI 662	6831121	1		1	2
22	GEAR, SPLITTER SUN	6772143	1		1	2

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES

SPLITTER LOW RANGE AND SPLITTER HIGH RANGE PLANETARY
AND SPLITTER HIGH RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	** 6759797-V	CLT 5640-4	B
6758494	CT 5640-1	B	6759801	CLT 5840-4	B
6758596	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	B
6758627	CLBT 5640-6	A	6759802	CT 5840-1	B
6759245	CLBT 5640-1	A	6759803	CLT 5840-4	B
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	A
6759524	CLT 5640-4	B	** 6759806-V	CLBT 5840-4	A
** 6759524-V	CLT 5640-4	B	6759809	CT 5640-1	B
6759553	CBT 5640-6	A	6759810	CBT 5640-9	A
** 6759553-V	CBT 5640-6	A	6759815	CLBT 5640-4	A
6759557	CLT 5640-4	B	6759816	CLT 5640-4	B
6759612	CT 5640-1	B	6759821	CLT 5640-4	B
6759654	CLT 5640-5	B	6759839	CT 5840-4	B
6759678	CLT 5640-6	B	6759840	CBT 5840-1	A
6759683	CLBT 5640-1	A	6759841	CLT 5840-4	B
6759723	CT 5640-1	B	** 6759841-V	CLT 5840-4	B
6759725	CBT 5640-9	A	6759842	CLBT 5840-1	A
6759728	CLBT 5640-6	A	** 6759842-V	CLBT 5840-1	A
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	B
6759729	CLBT 5640-6	A	6759844	CBT 5840-7	A
6759733	CLT 5640-4	B	6759845	CLT 5840-2	B
6759734	CLT 5640-6	B	6759846	CLBT 5840-7	A
6759735	CLBT 5640-6	A	6759852	CLBT 5840-9	A
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	A
6759740	CT 5640-4	B	** 6759879-V	CLBT 5840-6	A
6759742	CBT 5640-6	A	6759887	CLBT 5840-6	A
** 6759742-V	CBT 5640-6	A	6759896	CT 5640-4	B
6759745	CLBT 5640-9	A	6759918	CLT 5640-1	B
6759749	CLBT 5640-8	A	6759949	CLBT 5640-6	A
6759751	CT 5640-1	B	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	A	6759957	CLBT 5640-4	A
** 6759760-V	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6759771	CLBT 5640-6	A	6759981	CLBT 5640-4	A
** 6759771-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759772	CBT 5640-6	A	6769531	CLT 5640-4	B
** 6759772-V	CBT 5640-6	A	6769583	CLBT 5640-4	A
6759778	CLBT 5640-8	A	** 6769583-V	CLBT 5640-4	A
6759790	CLT 5640-6	B	6769613	CBT 5840-6	A
6759791	CT 5640-6	B	** 6769613-V	CBT 5840-6	A
6759797	CLT 5640-4	B	6769663	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

SPLITTER LOW RANGE AND SPLITTER HIGH RANGE PLANETARY
AND SPLITTER HIGH RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	B	6770286	CLT 5840-9	B
** 6769664-V	CLT 5840-4	B	6770287	CLT 5640-4	B
6769702	CT 5840-6	B	6770318	CLT 5640-4	B
6769703	CLT 5640-1	R	6770364	CLT 5840-1	A
6769704	CLBT 5840-4	A	6770365	CLBT 5640-9	A
6769820	CLT 5640-2	B	6770369	CLBT 5640-6	A
6769821	CLT 5840-4	B	6770370	CLBT 5640-6	A
** 6769821-V	CLT 5840-4	B	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	A	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	A	6770373	CLBT 5640-6	A
6769927	CLBT 5840-4	A	** 6770373-V	CLBT 5640-6	A
6769934	CBT 5840-6	A	6770377	CLT 5640-1	B
** 6769934-V	CBT 5840-6	A	6770413	CLBT 5640-1	A
6769964	CLBT 5640-4	A	** 6770413-V	CLBT 5640-1	A
6769967	CLBT 5840-8	A	6770460	CBT 5640-4	A
6770002	CLBT 5640-3	A	** 6770460-V	CBT 5640-4	A
6770020	CBT 5840-4	A	6770461	CLBT 5840-4	A
** 6770020-V	CBT 5840-4	A	6770462	CLBT 5840-4	A
6770030	CLBT 5640-4	A	6770463	CLBT 5840-4	A
** 6770030-V	CLBT 5640-4	A	6770511	CLT 5640-4	B
6770052	CLBT 5840-1	A	6770515	CLT 5840-4	B
** 6770052-V	CLBT 5840-1	A	** 6770515-V	CLT 5840-4	B
6770082	CLT 5640-8	B	6770516	CLBT 5840-4	A
6770083	CLT 5640-2	B	** 6770516-V	CLBT 5840-4	A
6770108	CLBT 5840-4	A	6770550	CLBT 5840-4	A
** 6770108-V	CLBT 5840-4	A	6770602	CLT 5840-4	B
6770153	CLBT 5640-4	A	** 6770602-V	CLT 5840-4	B
6770154	CLT 5840-2	B	6770603	CLBT 5640-4	A
6770175	CBT 5840-4	A	** 6770603-V	CLBT 5640-4	A
** 6770175-V	CBT 5840-4	A	6770731	CLT 5640-5	B
6770180	CLBT 5840-4	A	6770871	CLBT 5640-6	A
** 6770180-V	CLBT 5840-4	A	6770872	CLBT 5640-6	A
6770202	CLBT 5840-4	A	6771000	CLBT 5640-3	A
6770224	CT 5640-4	B	6771045	CLBT 5840-6	A
6770231	CLBT 5640-4	A	** 6771045-V	CLBT 5840-6	A
6770244	CBT 5840-4	A	6771061	CT 5640-4	B
** 6770244-V	CBT 5840-4	A	6771122	CLT 5840-4	B
6770271	CLBT 5840-1	A	6771141	CLBT 5840-6	A
6770284	CLBT 5640-4	A	6771290	CLBT 5840-6	A
** 6770284-V	CLBT 5640-4	A	** 6771290-V	CLBT 5840-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

SPLITTER LOW RANGE AND SPLITTER HIGH RANGE PLANETARY
AND SPLITTER HIGH RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	A	6771996	CLT 5840-1	B
** 6771333-V	CLBT 5640-6	A	6772001	CLBT 5840-8	A
6771334	CLBT 5640-6	A	6772002	CLBT 5840-4	A
** 6771334-V	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	A
6771344	CLBT 5640-8	A	6772020	CLBT 5840-6	A
6771420	CLBT 5840-4	A	6772072	CLBT 5840-4	A
6771459	CLT 5840-4	B	6772073	CLBT 5840-1	B
6771461	CLBT 5840-4	A	6772080	CLBT 5840-4	A
6771546	CLBT 5640-1	A	6772084	CLT 5840-4	B
6771547	CLBT 5860-4	A	** 6772084-V	CLT 5840-4	B
6771548	CLBT 5660-4	A	6772088	CLBT 5640-6	A
6771549	CLT 5860-4	B	** 6772088-V	CLBT 5640-6	A
6771550	CLBT 5840-1	A	6772098	CLBT 5640-6	A
** 6771550-V	CLBT 5840-1	A	** 6772098-V	CLBT 5640-6	A
6771551	CLBT 5860-7	A	6772112	CLBT 5640-4	A
6771552	CLBT 5840-7	A	6772148	CLBT 5840	A
6771553	CLBT 5860-4	A	6772149	CLBT 5840-6	A
6771577	CLBT 5640-4	A	** 6772149-V	CLBT 5840-6	A
** 6771577-V	CLBT 5640-4	A	6772236	CLBT 5840-4	A
6771593	CLBT 5840-4	A	6772241	CLBT 5640-4	A
** 6771593-V	CLBT 5840-4	A	6772242	CLBT 5640-1	A
6771631	CLBT 5660-4	A	6772243	CLBT 5640-1	A
6771652	CLBT 5840-6	A	6772244	CLBT 5640-6	A
6771676	CLBT 5840-6	A	6772245	CLBT 5640-6	A
** 6771676-V	CLBT 5840-6	A	6772248	CLBT 5640-6	A
6771728	CLBT 5840-4	A	6772250	CLBT 5640-6	A
** 6771728-V	CLBT 5840-4	A	6772256	CLBT 5840-4	A
6771733	CLBT 5840-6	A	6772258	CLBT 5840-4	A
6771743	CLBT 5640-6	A	6772259	CLBT 5840-4	A
6771777	CLT 5840-4	A	6772263	CLBT 5840-4	A
6771791	CLT 5840-4	B	6772264	CLBT 5840-6	A
** 6771791-V	CLT 5840-4	B	6772286	CLBT 5840-6	A
6771844	CLBT 5640-6	A	6772313	CLBT 5840-1	A
** 6771844-V	CLBT 5640-6	A	6772331	CLBT 5840-6	A
6771845	CLBT 5640-6	A	** 6772331-V	CLBT 5840-6	A
** 6771845-V	CLBT 5640-6	A	6772461	CLBT 5840-4	A
6771908	CLBT 5840-6	A	6772495	CLBT 5840-9	A
6771931	CLBT 5840-4	A	6772539	CLBT 5640-6	A
6771986	CLBT 5840-4	A	6772598	CLBT 5640-1	A
6771993	CLT 5640-4	B	6772648	CLBT 5840-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

SPLITTER LOW RANGE AND SPLITTER HIGH RANGE PLANETARY
AND SPLITTER HIGH RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772659	CLBT 5840-6	A	6773751	CLBT 5840-6	A
6772707	CLBT 5640-6	A	6773789	CLBT 5860-4	A
6772708	CLBT 5640-6	A	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	A	6773831	CLT 5840-1	B
6772720	CLBT 5860-4	A	6773837	CLBT 5860-4	A
6772746	CLBT 5840-8	A	6773839	CLT 5860-1	B
6772749	CLBT 5840-4	A	6773840	CLBT 5860-4	A
6772842	CLBT 5840-9	A	6773887	CLT 5860-2	B
6772847	CLBT 5840-4	A	6773889	CLBT 5860-6	A
6772876	CLBT 5840-4	A	6773902	CLBT 5860-6	A
6772909	CLBT 5840-4	A	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	R	6774020	CLBT 5860-2	A
6772947	CLBT 5840-4	A	6774058	CLBT 5860-6	A
6773110	CLBT 5640-6	A	6774083	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	B	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	A	6774095	CLBT 5860-4	A
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	A
6773321	CLBT 5640-1	A	6774119	CLBT 5660-6	A
6773370	CLBT 5840-4	A	6774137	CLBT 5640-4	A
6773384	CLBT 5660-4	A	6774152	CLT 5860-4	B
6773385	CLBT 5860-4	A	6774181	CLBT 5660-4	A
6773386	CLT 5860-1	B	6774182	CLBT 5660-4	A
6773388	CLBT 5860-4	A	6774227	CLBT 5660-4	A
6773411	CLBT 5640-4	A	6774256	CLBT 5860-6	A
6773427	CLBT 5640-4	A	6774286	CLBT 5860	A
6773432	CLBT 5840-6	A	6774321	CLBT 5860-4	A
6773433	CLBT 5860-6	A	6774487	CLBT 5660-3	A
6773481	CLBT 5840-4	A	6774494	CLBT 5660-4	A
6773531	CLBT 5640-6	A	6774538	CLBT 5660-6	A
6773574	CLBT 5640-4	A	6774520	CLBT 5840-4	A
6773600	CLBT 5840-4	A	6774550	CLT 5660-4	B
6773612	CLBT 5840-4	A	6774552	CLBT 5860-6	A
6773613	CLBT 5840-4	A	6774573	CLBT 5860-4	A
6773614	CLT 5840-1	B	6774586	CLBT 5860-4	A
6773623	CLT 5840-4	R	6774606	CLT 5840-4	B
6773690	CLBT 5660-6	A	6774687	CLBT 5860-4	A
6773693	CLBT 5660-6	A	6774697	CLBT 5660-4	A
6773694	CLBT 5660-6	A	6774745	CLT 5840-6	A
6773657	CLBT 5860-4	A	6774789	CLBT 5860-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

** SEE SPI 480.

SPLITTER LOW RANGE AND SPLITTER HIGH RANGE PLANETARY
AND SPLITTER HIGH RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774790	CLBT 5860-4	A	6775838	CLBT 5860-6	A
6774861	CLBT 5840-4	A	6775890	CLBT 5660-4	A
6774925	CLBT 5860-4	A	6775904	CLBT 5860-4	A
6775241	CLBT 5840-4	A	6775927	CLBT 5860-6	A
6775253	CLBT 5660-6	A	6775928	CLBT 5860-6	A
6775254	CLBT 5660-4	A	6775947	CLBT 5660-4	A
6775255	CLBT 5660-4	A	6775948	CLBT 5860-7	A
6775256	CLBT 5660-6	A	6775949	CLBT 5860-4	A
6775257	CLBT 5660-4	A	6775952	CLBT 5860-6	A
6775258	CLBT 5660-4	A	6775953	CT 5860-4	B
6775260	CLBT 5660-4	A	6776016	CLBT 5660-4	A
6775261	CLBT 5660-4	A	6776017	CLBT 5840-4	A
6775266	CLT 5660-4	B	6776088	CLBT 5640-6	A
6775267	CLBT 5860-4	A	6776089	CLBT 5860-4	A
6775268	CLBT 5860-6	A	6776117	CT 5840-4	B
6775269	CLBT 5860-4	A	6776414	CLBT 5860-4	A
6775272	CLBT 5860-6	A	6776415	CLBT 5860-4	A
6775273	CLBT 5860-4	A	6776422	CLBT 5860-4	A
6775274	CLBT 5860-6	A	6776470	CLBT 5860-4	A
6775275	CLBT 5860-4	A	6776560	CLBT 5860-4	A
6775276	CLBT 5860-6	A	6776576	CLBT 5860-4	A
6775278	CLBT 5860-4	A	6776660	CLBT 5860-4	A
6775279	CLBT 5860-4	A	6776741	CLBT 5840-4	A
6775280	CLBT 5860-4	A	6776836	CLT 5840-1	B
6775281	CLBT 5860-4	A	6776926	CLBT 5660-9	A
6775286	CLT 5860-1	B	6777052	CLBT 5860-4	A
6775288	CLT 5860-2	B	6777062	CLBT 5840-9	A
6775289	CLBT 5860-9	A	6777270	CLT 5860-4	B
6775294	CLBT 5860-4	A	6777304	CLBT 5860-4	A
6775383	CLBT 5860-4	A	6777305	CLBT 5860-4	A
6775391	CLBT 5640-6	A	6777332	CLBT 5860-4	A
6775397	CLT 5840-8	A	6777333	CLBT 5860-4	A
6775402	CLBT 5840-4	A	6777390	CLBT 5640-8	A
6775428	CLBT 5860-4	A	6777428	CLBT 5660-4	A
6775460	CLBT 5860-4	A	6777446	CLBT 5860-4	A
6775595	CLT 5660-4	B	6777494	CLBT 5860-9	A
6775720	CLBT 5660-4	A	6777713	CLBT 5860-4	A
6775817	CLBT 5860-4	A	6777771	CLBT 5660-6	A
6775836	CLBT 5840-4	A	6777825	CLBT 5660-4	A
6775837	CLBT 5860-6	A	6777890	CLST 5660-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

SPLITTER LOW RANGE AND SPLITTER HIGH RANGE PLANETARY
AND SPLITTER HIGH RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6777925	CLBT 5860-4	A	6830498	CLT 5640-4	B
6777962	CLBT 5860-4	A	6830527	CLBT 5860-4	A
6778028	CLBT 5860-4	A	6830529	CLBT 5840-4	A
6778058	CLBT 5860-6	A	6830712	CLBT 5860-4	A
6778181	CLBT 5860-4	A	6830723	CLBT 5865-9	A
6778185	CLBT 5660-4	A	6830777	CLBT 5860-4	A
6778186	CLBT 5660-4	A	6830856	CLT 5840-1	B
6778197	CLT 5660-5	B	6830857	CLBT 5860-4	A
6778213	CLBT 5860-4	A	6830858	CLBT 5860-6	A
6778340	CLBT 5860-6	A	6830859	CLBT 5860-4	A
6778367	CLT 5660-4	B	6830860	CLBT 5860-4	A
6778485	CLBT 5860-4	A	6830861	CLT 5860-1	B
6778497	CLBT 5860-4	A	6830862	CLBT 5860-9	A
6778675	CLT 5860-4	B	6830863	CLBT 5860-4	A
6778852	VCLT 5860-2	B	6830864	CLBT 5860-4	A
6778924	CLBT 5860-4	A	6830865	CLBT 5860-4	A
6778962	CLBT 5860-4	A	6830866	CLBT 5860-4	A
6778967	CLT 5660-5	B	6830867	CLBT 5860-4	A
6778972	CLBT 5860-4	A	6830868	CLBT 5860-6	A
6779011	CLBT 5640-6	A	6830869	CLT 5860-2	B
6779034	CLT 5660-4	B	6830870	CLBT 5860-7	A
6779062	CBT 5860	A	6830871	CLBT 5860-4	A
6779063	CBT 5860	A	6830872	CLBT 5860-4	A
6779067	CLBT 5640-6	A	6830873	CLBT 5860-4	A
6779096	CLBT 5660-4	A	6830874	CLBT 5860-6	A
6779097	CLBT 5860-4	A	6830878	CLBT 5860-4	A
6779098	CLBT 5860-4	A	6831015	CLBT 5860-6	A
6779116	CLT 5660-4	B	6831042	CLBT 5860-3	A
6779152	CLBT 5860-4	A	6831135	CLBT 5860-4	A
6779153	CLBT 5860-4	A	6831160	CLBT 5860-6	A
6779154	CLBT 5860-4	A	6831197	CLBT 5865-4	A
6779187	CLBT 5860-4	A	6831363	CLBT 5860-6	A
6779309	CLT 5860-4	B	6831852	CLBT 5860-6	A
6779592	CLBT 5660-4	A	6831855	CLBT 5860-4	A
6779672	CLT 5660-4	B	6831856	CLBT 5865-9	A
6779888	CLBT 5860-4	A	6832008	CLBT 5860-4	A
6779958	CLT 5660-1	B	6832154	CLBT 5860-4	A
6779959	CLT 5660-1	B	6832156	CLBT 5865-4	A
6829982	CLT 5860-4	B	6832157	CLBT 5865-9	A
6830448	CLT 5860-4	B	6832394	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

SPLITTER LOW RANGE AND SPLITTER HIGH RANGE PLANETARY
AND SPLITTER HIGH RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832395	CLBT 5860-6	A	6833534	CLBT 5860-4	A
6832397	CLT 5860-4	B	6833569	CLBT 5860-4	A
6832398	CLBT 5860-4	A	6833693	CLT 5860-4	B
6832724	CLBT 5860-4	A	6833775	CLBT 5860-6	A
6832725	CLBT 5860-4	A	6833776	CLBT 5860-4	A
6832727	CLBT 5860-4	A	6833834	CLBT 5860-6	A
6832818	CLBT 5860-6	A	6833835	CLBT 5860-3	A
6833001	CLBT 5860-6	A	6834461	CLT 5860-4	B
6833003	CLBT 5860-4	A	6834464	CLT 5860-4	B
6833004	CLBT 5860-4	A	6834627	CLT 5860-4	B
6833005	CLBT 5860-4	A	6835098	CLT 5860-4	B
6833006	CLBT 5860-4	A	6835203	VCLT 5860-2	B
6833007	CLBT 5860-4	A	6835267	CLBT 5860-4	A
6833008	CLBT 5860-4	A	6835467	CLBT 5860-4	A
6833009	CLBT 5860-6	A	6835468	CLBT 5860-6	A
6833010	CLBT 5860-4	A	6835484	VCLT 5860-2	B
6833011	CLBT 5860-4	A	6835520	CLBT 5860-4	A
6833012	CLBT 5860-4	A	6835602	CLBT 5860-4	A
6833013	CLBT 5860-6	A	6835633	CLBT 5860-4	A
6833015	CLBT 5860-4	A	6835774	CLBT 5860-4	A
6833018	CLBT 5860-6	A	6835794	CLBT 5860-4	A
6833019	CLBT 5860-4	A	6835830	CLBT 5860-4	A
6833020	CLBT 5860-6	A	6835959	CLBT 5860-4	A
6833021	CLBT 5860-6	A	6836014	CLBT 5860-6	A
6833022	CLBT 5860-4	A	6836030	CLT 5860-4	B
6833024	CLBT 5860-4	A	6836088	CLBT 5860-4	A
6833025	CLBT 5860-4	A	6836185	CLBT 5860-4	A
6833026	CLBT 5860-4	A	6836189	CLT 5860-4	B
6833027	CLBT 5860-4	A	6836275	CLBT 5860-4	A
6833029	CLBT 5860-6	A	6836398	CLBT 5860-6	A
6833030	CLBT 5860-4	A	6836433	VCLT 5860-2	B
6833113	CLBT 5860-4	A	6836757	CLBT 5860-4	A
6833116	CLT 5860-2	B	6836758	CLBT 5860-6	A
6833117	CLBT 5860-7	A	6836788	CLBT 5860-4	A
6833118	VCLBT 5860-2	A	6836802	CLBT 5860-6	A
6833341	CLBT 5860-6	A	6836803	CLBT 5840-4	A
6833418	CLT 5860-4	B	6836874	CLBT 5840-9	A
6833425	CLBT 5860-4	A	6836947	CLBT 5860-6	A
6833432	CLT 5860-4	B	6836973	CLT 5860-1	B
6833433	CLT 5860-4	B	6836984	CLT 5860-3	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

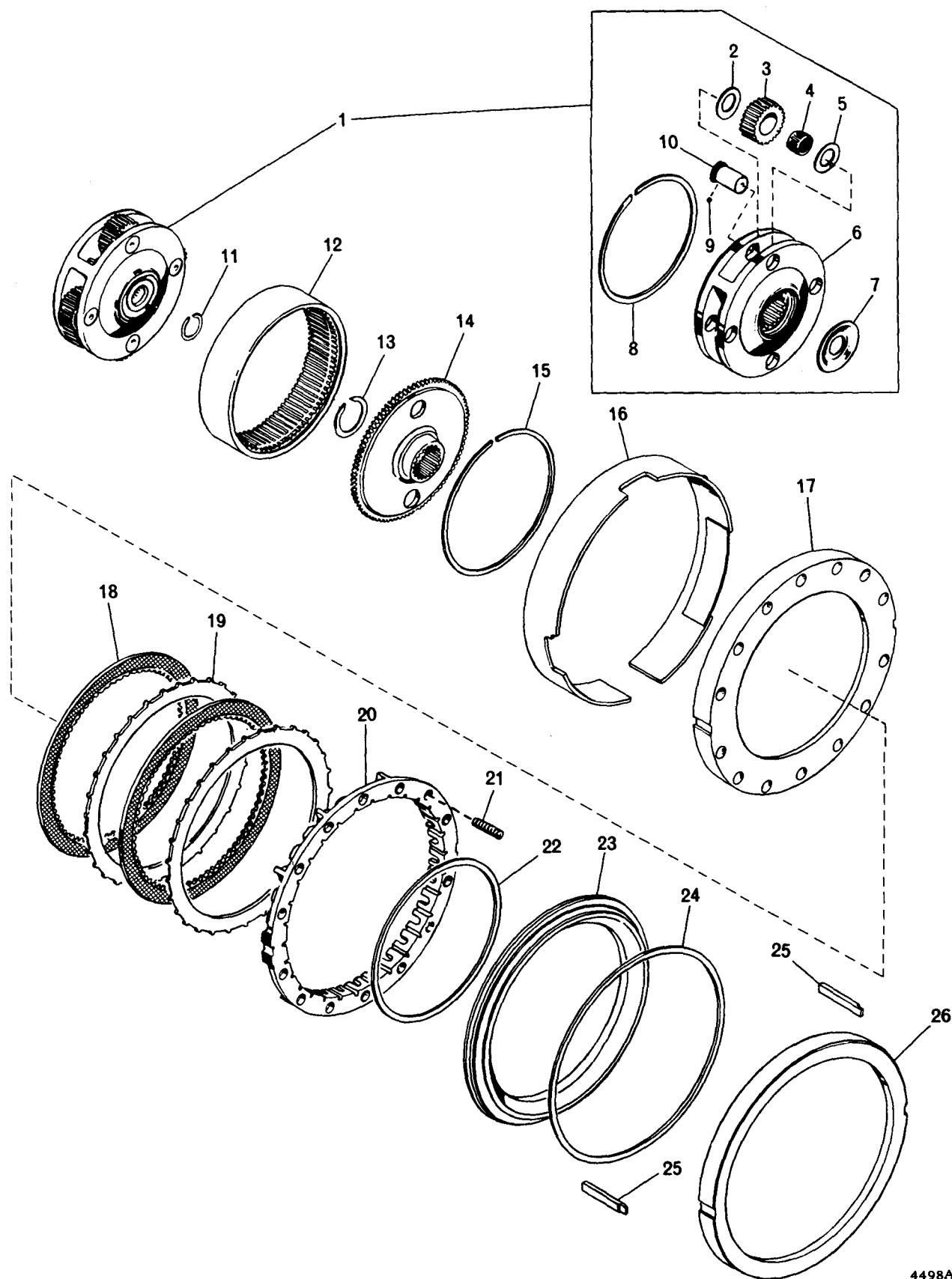
SPLITTER LOW RANGE AND SPLITTER HIGH RANGE PLANETARY
AND SPLITTER HIGH RANGE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837218	CLBT 5860-4	A	6839032	VCLBT 5860-7	A
6837453	CLT 5860-4	B	6839140	CLBT 5860-4	A
6837463	CLBT 5860-4	A	6839363	CLBT 5860-6	A
6837610	CLT 5860-4	B	6839551	CLT 5865-1	B
6837611	CLBT 5860-3	A	6839640	CLBT 5860-6	A
6837711	VCLBT 5860-7	A	6839641	CLBT 5860-3	A
6837712	VCLBT 5860-4	A	6839831	VCLT 5865-2	B
6837827	CLBT 5860-4	A	6839951	CLBT 5860-6	A
6838238	CLBT 5860-4	A	6880257	CLBT 5860-6	A
6838289	CLBT 5860-6	A	6880314	CLT 5860-4	B
6838294	CLBT 5860-4	A	6880868	CLBT 5860-6	A
6838471	CLBT 5860-4	A	6880869	CLBT 5860-6	A
6838479	CLBT 5865-9	A	6881082	VCLT 5860-7	A
6838542	CLBT 5860-4	A	6881083	VCLT 5860-7	A
6838742	CLBT 5860-6	A	6881157	CLBT 5860-4	A
6838748	CLBT 5860-4	A	6881160	CLT 5840-1	B
6838907	CLBT 5860-7	A	6881392	CLT 5860-5	B
6838908	VCLBT 5860-2	A	6881439	CLBT 5860-2	A

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -



4498A

FIG 16 SPLITTER LOW RANGE AND SPLITTER HIGH RANGE PLANETARY AND SPLITTER HIGH RANGE CLUTCH

GROUP A

SPLITTER LOW RANGE AND SPLITTER HIGH RANGE PLANETARY
AND SPLITTER HIGH RANGE CLUTCH, FIGURE 16

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	CARRIER, SPLITTER PLNT USE CARRIER ASSY 6779801 6779790 WITH TURBINE SHAFT 6769391 PRIOR TO S/N 18246. SEE SPI 648.		1		1	2
2	WASHER, PINION THRUST-DO NOT MIX OLD 6768499 . 6838125 NEW 6838125 THRUST WASHER WITHIN THE SAME CARRIER ASSY.		4		4	8
3	PINION SET MATCHED SET OF 4 PINIONS 6771316		1 SET		1	2
4	BEARING, NEEDLE 6830073		4		4	8
5	WASHER, PINION THRUST-DO NOT MIX OLD 6768499 . 6838125 NEW 6838125 THRUST WASHER WITHIN THE SAME CARRIER ASSY.		4		4	8
6	CARRIER, SPLITTER PLNT PRIOR TO S/N 18246 USE 6779802 6779791. STARTING WITH S/N 18246 USE 6779802.		1		1	2
7	SHIELD, LUBE 6774607		1		1	2
8	RING, SNAP 6750027		1		1	2
9	BALL, 3/16 DIA 169066		4		4	8
10	SPINDLE, PLNT PINN 6758581		4		4	8
11	RING, SNAP 6773402		1	1	2	5
12	GEAR, SPLITTER RING 6758340		1		1	2
13	RING, SNAP USE 6703059 PRIOR TO S/N 4350 . . . 6750259		1	1	2	5
14	HUB, SPLITTER RING GEAR 6758367		1		1	2
15	RING, SNAP 6773806		1		1	2
16	SPACER 6758422		1			1
17	PLATE, CLU BACKING 6832869		1		1	2
18	PLATE, INTERNAL SPLINED PRIOR TO S/N 46747 USE . 6830920 6830295. STARTING WITH S/N 46747 USE 6830920. SEE SPI 662.		2	2	4	8
19	PLATE, EXTERNAL SPLINED 6769326		2	2	4	8
20	ANCHOR, SPLITTER 6838587		1		1	2
21	SPRING, SPLITTER OVERDRIVE PISTON RETURN, . . . 6838224 .1035-.1065 DIA WIRE, .655 OD, 10 TOTAL COILS		14		14	28
22	RING, LIP TYPE SEAL INTERNAL. USE SEAL AND . . . 6832485 EXPANDER KIT 6777675 WITH PISTON 6774588 SEE SPI 615.		1	1	3	10

CONTINUED ON NEXT PAGE

GROUP A CONT

SPLITTER LOW RANGE AND SPLITTER HIGH RANGE PLANETARY
AND SPLITTER HIGH RANGE CLUTCH, FIGURE 16

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
23	PISTON, SPLITTER OVERDRIVE CLU. WHEN REPLACING . PISTON 6754588 ALSO ORDER LIP TYPE SEAL RING INTERNAL 6832485 AND LIP TYPE SEAL RING EXTERNAL 6832484 SEE SPI 615.	6838225	1		1	2
24	RING, LIP TYPE SEAL EXTERNAL. USE SEAL AND . . . EXPANDER KIT 6777672 WITH PISTON 6754588 SEE SPI 615.	6832484	1	1	3	10
25	KEY	6771690	2		2	4
26	HOUSING, SPLITTER PISTON	6831159	1		1	2

GROUP B

SPLITTER LOW RANGE AND SPLITTER HIGH RANGE PLANETARY
AND SPLITTER HIGH RANGE CLUTCH, FIGURE 16

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

16	SPACER	6759132	1			1
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TRANSMISSION MAIN HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	** 6759797-V	CLT 5640-4	B
6758494	CT 5640-1	C	6759801	CLT 5840-4	B
6758596	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	B
6758627	CLBT 5640-6	A	6759802	CT 5840-1	D
6759245	CLBT 5640-1	A	6759803	CLT 5840-4	B
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	A
6759524	CLT 5640-4	B	** 6759806-V	CLBT 5840-4	A
** 6759524-V	CLT 5640-4	B	6759809	CT 5640-1	D
6759553	CBT 5640-6	A	6759810	CBT 5640-9	E
** 6759553-V	CBT 5640-6	A	6759815	CLBT 5640-4	A
6759557	CLT 5640-4	B	6759816	CLT 5640-4	B
6759612	CT 5640-1	C	6759821	CLT 5640-4	B
6759654	CLT 5640-5	C	6759839	CT 5840-4	B
6759678	CLT 5640-6	B	6759840	CBT 5840-1	A
6759683	CLBT 5640-1	A	6759841	CLT 5840-4	B
6759723	CT 5640-1	D	** 6759841-V	CLT 5840-4	B
6759725	CBT 5640-9	E	6759842	CLBT 5840-1	A
6759728	CLBT 5640-6	A	** 6759842-V	CLBT 5840-1	A
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	B
6759729	CLBT 5640-6	A	6759844	CBT 5840-7	A
6759733	CLT 5640-4	B	6759845	CLT 5840-2	B
6759734	CLT 5640-6	B	6759846	CLBT 5840-7	A
6759735	CLBT 5640-6	A	6759852	CLBT 5840-9	E
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	A
6759740	CT 5640-4	B	** 6759879-V	CLBT 5840-6	A
6759742	CBT 5640-6	A	6759887	CLBT 5840-6	A
** 6759742-V	CBT 5640-6	A	6759896	CT 5640-4	B
6759745	CLBT 5640-9	E	6759918	CLT 5640-1	D
6759749	CLBT 5640-8	A	6759949	CLBT 5640-6	A
6759751	CT 5640-1	D	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	A	6759957	CLBT 5640-4	A
** 6759760-V	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6759771	CLBT 5640-6	A	6759981	CLBT 5640-4	A
** 6759771-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759772	CBT 5640-6	A	6769531	CLT 5640-4	B
** 6759772-V	CBT 5640-6	A	6769583	CLBT 5640-4	A
6759778	CLBT 5640-8	A	** 6769583-V	CLBT 5640-4	A
6759790	CLT 5640-6	B	6769613	CBT 5840-6	A
6759791	CT 5640-6	B	** 6769613-V	CBT 5840-6	A
6759797	CLT 5640-4	B	6769663	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSMISSION MAIN HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	B	6770286	CLT 5840-9	D
** 6769664-V	CLT 5840-4	B	6770287	CLT 5640-4	B
6769762	CT 5840-6	B	6770318	CLT 5640-4	B
6769703	CLT 5640-1	G	6770364	CLT 5840-1	D
6769704	CLBT 5840-4	A	6770365	CLBT 5640-9	E
6769820	CLT 5640-2	B	6770369	CLBT 5640-6	A
6769821	CLT 5840-4	B	6770370	CLBT 5640-6	A
** 6769821-V	CLT 5840-4	B	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	A	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	A	6770373	CLBT 5640-6	A
6769927	CLBT 5840-4	A	** 6770373-V	CLBT 5640-6	A
6769934	CBT 5840-6	A	6770377	CLT 5640-1	G
** 6769934-V	CBT 5840-6	A	6770413	CLBT 5640-1	A
6769964	CLBT 5640-4	A	** 6770413-V	CLBT 5640-1	A
6769967	CLBT 5840-8	A	6770460	CBT 5640-4	A
6770002	CLBT 5640-3	D	** 6770460-V	CBT 5640-4	A
6770020	CBT 5840-4	A	6770461	CLBT 5840-4	A
** 6770020-V	CBT 5840-4	A	6770462	CLBT 5840-4	A
6770030	CLBT 5640-4	A	6770463	CLBT 5840-4	A
** 6770030-V	CLBT 5640-4	A	6770511	CLT 5640-4	B
6770052	CLBT 5840-1	A	6770515	CLT 5840-4	B
** 6770052-V	CLBT 5840-1	A	** 6770515-V	CLT 5840-4	B
6770082	CLT 5640-8	D	6770516	CLBT 5840-4	A
6770083	CLT 5640-2	B	** 6770516-V	CLBT 5840-4	A
6770168	CLBT 5840-4	A	6770550	CLBT 5840-4	A
** 6770168-V	CLBT 5840-4	A	6770602	CLT 5840-4	B
6770153	CLBT 5640-4	A	** 6770602-V	CLT 5840-4	B
6770154	CLT 5840-2	B	6770603	CLBT 5640-4	A
6770175	CBT 5840-4	A	** 6770603-V	CLBT 5640-4	A
** 6770175-V	CBT 5840-4	A	6770731	CLT 5640-5	D
6770180	CLBT 5840-4	A	6770871	CLBT 5640-6	A
** 6770180-V	CLBT 5840-4	A	6770872	CLBT 5640-6	A
6770202	CLBT 5840-4	F	6771000	CLBT 5640-3	E
6770224	CT 5640-4	B	6771045	CLBT 5840-6	A
6770231	CLBT 5640-4	A	** 6771045-V	CLBT 5840-6	A
6770244	CBT 5840-4	A	6771061	CT 5640-4	B
** 6770244-V	CBT 5840-4	A	6771122	CLT 5840-4	B
6770271	CLBT 5840-1	A	6771141	CLBT 5840-6	A
6770284	CLBT 5640-4	A	6771290	CLBT 5840-6	A
** 6770284-V	CLBT 5640-4	A	** 6771290-V	CLBT 5840-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

TRANSMISSION MAIN HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	A	6771996	CLT 5840-1	D
** 6771333-V	CLBT 5640-6	A	6772001	CLBT 5840-8	A
6771334	CLBT 5640-6	A	6772002	CLBT 5840-4	A
** 6771334-V	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	A
6771344	CLBT 5640-8	A	6772020	CLBT 5840-6	A
6771420	CLBT 5840-4	A	6772072	CLBT 5840-4	A
6771459	CLT 5840	B	6772073	CLT 5840-1	D
6771461	CLBT 5840-4	A	6772080	CLBT 5840-4	A
6771546	CLBT 5640-1	A	6772084	CLT 5840-4	B
6771547	CLBT 5860-4	A	** 6772084-V	CLT 5840-4	B
6771548	CLBT 5660-4	A	6772088	CLBT 5640-6	A
6771549	CLT 5860-4	B	** 6772088-V	CLBT 5640-6	A
6771550	CLBT 5840-1	A	6772098	CLBT 5640-6	A
** 6771550-V	CLBT 5840-1	A	** 6772098-V	CLBT 5640-6	A
6771551	CLBT 5860-7	A	6772112	CLBT 5640-4	A
6771552	CLBT 5840-7	A	6772148	CLBT 5840	E
6771553	CLBT 5860-4	A	6772149	CLBT 5840-6	A
6771577	CLBT 5640-4	A	** 6772149-V	CLBT 5840-6	A
** 6771577-V	CLBT 5640-4	A	6772236	CLBT 5640-4	A
6771593	CLBT 5840-4	A	6772241	CLBT 5640-4	A
** 6771593-V	CLBT 5840-4	A	6772242	CLBT 5640-1	A
6771631	CLBT 5660-4	A	6772243	CLBT 5640-1	A
6771652	CLBT 5840-6	A	6772244	CLBT 5640-6	A
6771676	CLBT 5840-6	A	6772245	CLBT 5640-6	A
** 6771676-V	CLBT 5840-6	A	6772248	CLBT 5640-6	A
6771728	CLBT 5840-4	A	6772250	CLBT 5640-6	A
** 6771728-V	CLBT 5840-4	A	6772256	CLBT 5840-4	A
6771733	CLBT 5840-6	A	6772258	CLBT 5840-4	A
6771743	CLBT 5640-6	A	6772259	CLBT 5840-4	A
6771777	CLT 5840-4	A	6772263	CLBT 5840-4	A
6771791	CLT 5840-4	B	6772264	CLBT 5840-6	A
** 6771791-V	CLT 5840-4	B	6772286	CLBT 5840-4	A
6771844	CLBT 5640-6	A	6772313	CLBT 5840-1	A
** 6771844-V	CLBT 5640-6	A	6772331	CLT 5840-6	A
6771845	CLBT 5640-6	A	** 6772331-V	CLT 5840-6	A
** 6771845-V	CLBT 5640-6	A	6772461	CLBT 5840-4	A
6771908	CLBT 5840-6	A	6772495	CLBT 5840-9	E
6771931	CLBT 5840-4	A	6772539	CLBT 5640-6	A
6771986	CLBT 5840-4	A	6772598	CLBT 5640-1	A
6771993	CLT 5640-4	B	6772648	CLBT 5840-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

TRANSMISSION MAIN HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772659	CLBT 5840-6	A	6773751	CLBT 5840-6	A
6772707	CLBT 5640-6	A	6773789	CLBT 5860-4	A
6772708	CLBT 5640-6	A	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	A	6773831	CLT 5840-1	D
6772720	CLBT 5860-4	A	6773837	CLBT 5860-4	A
6772746	CBT 5840-8	A	6773839	CLT 5860-1	G
6772749	CLBT 5840-4	A	6773840	CLBT 5860-4	A
6772842	CLBT 5840-9	E	6773887	CLT 5860-2	H
6772847	CLBT 5840-4	A	6773899	CLBT 5860-6	A
6772876	CBT 5840-4	A	6773902	CLBT 5860-6	A
6772909	CLBT 5840-4	A	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	G	6774020	CLBT 5860-2	E
6772947	CLBT 5840-4	A	6774058	CLBT 5860-6	A
6773110	CLBT 5640-6	A	6774083	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	B	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	A	6774095	CLBT 5860-4	A
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	A
6773321	CLBT 5640-1	A	6774119	CLBT 5660-6	A
6773370	CLBT 5840-4	A	6774152	CLT 5860-4	B
6773384	CLBT 5660-4	A	6774181	CLBT 5660-4	A
6773385	CLBT 5860-4	A	6774182	CLBT 5660-4	A
6773386	CLT 5840-1	G	6774227	CLBT 5660-4	A
6773388	CLBT 5860-4	A	6774256	CLBT 5860-6	A
6773411	CLBT 5640-4	A	6774286	CLBT 5860	E
6773427	CLBT 5640-4	A	6774321	CLBT 5860-4	A
6773432	CLBT 5840-6	A	6774487	CLBT 5660-3	E
6773433	CLBT 5860-6	A	6774494	CLBT 5660-4	A
6773481	CLBT 5840-4	A	6774508	CLBT 5660-6	A
6773531	CLBT 5640-6	A	6774520	CLBT 5840-4	C
6773574	CLBT 5640-4	A	6774550	CLT 5660-4	B
6773600	CLBT 5840-4	A	6774552	CLBT 5860-6	A
6773612	CLBT 5840-4	A	6774573	CLBT 5860-4	A
6773613	CLBT 5840-4	A	6774586	CLBT 5860-4	A
6773614	CLT 5840-1	D	6774606	CLT 5840-4	B
6773623	CLT 5840-4	B	6774667	CLBT 5860-4	A
6773690	CLBT 5660-6	A	6774697	CLBT 5660-4	A
6773693	CLBT 5660-6	A	6774745	CBT 5840-6	A
6773694	CLBT 5660-6	A	6774789	CLBT 5860-6	A
6773697	CLBT 5860-4	A	6774790	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

TRANSMISSION MAIN HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774861	CLBT 5840-4	A	6775890	CLBT 5660-4	A
6774925	CLBT 5860-4	A	6775904	CLBT 5860-4	A
6775241	CLBT 5860-4	A	6775927	CLBT 5860-6	A
6775253	CLBT 5660-6	A	6775928	CLBT 5860-6	A
6775254	CLBT 5660-4	A	6775947	CLBT 5660-4	A
6775255	CLBT 5660-4	A	6775948	CLBT 5860-7	A
6775256	CLBT 5660-6	A	6775949	CLBT 5860-4	A
6775257	CLBT 5660-4	A	6775952	CLBT 5860-6	A
6775258	CLBT 566C-4	A	6775953	CT 5860-4	A
6775260	CLBT 5660-4	A	6776016	CLBT 5660-4	A
6775261	CLBT 5660-4	A	6776017	CLBT 5840-4	A
6775266	CLT 5660-4	A	6776088	CLBT 5640-6	A
6775267	CLBT 5860-4	A	6776089	CLBT 5860-4	A
6775268	CLBT 5860-6	A	6776117	CT 5840-4	B
6775269	CLBT 5860-4	A	6776414	CLBT 5860-4	A
6775272	CLBT 5860-6	A	6776415	CLBT 5860-4	A
6775273	CLBT 5860-4	A	6776422	CLBT 5860-4	A
6775274	CLBT 5860-6	A	6776470	CLBT 5860-4	A
6775275	CLBT 5860-4	A	6776560	CLBT 5860-4	A
6775276	CLBT 5860-6	A	6776576	CLBT 5860-4	A
6775278	CLBT 5860-4	A	6776660	CLBT 5860-4	A
6775279	CLBT 5860-4	A	6776741	CLBT 5840-4	A
6775280	CLBT 5860-4	A	6776836	CLT 5840-1	G
6775281	CLBT 5860-4	A	6776926	CLBT 5660-9	E
6775286	CLT 5860-1	G	6777052	CLBT 5860-4	A
6775288	CLT 5860-2	H	6777062	CLBT 5840-9	E
6775289	CLBT 5860-9	E	6777270	CLT 5860-4	A
6775294	CLBT 5860-4	A	6777304	CLBT 5860-4	A
6775383	CLBT 5860-4	A	6777305	CLBT 5860-4	A
6775391	CLBT 5640-6	A	6777332	CLBT 5860-4	A
6775357	CLBT 5840-8	A	6777333	CLBT 5860-4	A
6775402	CLBT 5840-4	A	6777390	CLBT 5640-8	A
6775428	CLBT 5860-4	A	6777428	CLBT 5660-4	A
6775460	CLBT 5860-4	A	6777446	CLBT 5860-4	A
6775555	CLT 5660-4	R	6777494	CLBT 5860-9	E
6775720	CLBT 5660-4	A	6777713	CLBT 5860-4	A
6775817	CLBT 5860-4	A	6777771	CLBT 5660-6	A
6775836	CLBT 5840-4	A	6777825	CLBT 566C-4	A
6775837	CLBT 5860-6	A	6777890	CLBT 5660-4	A
6775838	CLBT 5860-6	A	6777925	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSMISSION MAIN HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6777962	CLBT 5860-4	A	6830527	CLBT 5860-4	A
6778028	CLBT 5860-4	A	6830529	CLBT 5860-4	A
6778058	CLBT 5860-6	A	6830712	CLBT 5860-4	A
6778181	CLBT 5860-4	A	6830723	CLBT 5865-9	E
6778185	CLBT 5660-4	A	6830777	CLBT 5860-4	A
6778186	CLBT 5660-4	A	6830856	CLT 5840-1	D
6778197	CLT 5660-5	G	6830857	CLBT 5860-4	A
6778213	CLBT 5860-4	A	6830858	CLBT 5860-6	A
6778340	CLBT 5860-6	A	6830859	CLBT 5860-4	A
6778367	CLT 5660-4	A	6830860	CLBT 5860-4	A
6778485	CLBT 5860-4	A	6830861	CLT 5860-1	D
6778497	CLBT 5860-4	A	6830862	CLBT 5860-9	E
6778675	CLT 5860-4	A	6830863	CLBT 5860-4	A
6778852	VCLT 5860-2	H	6830864	CLBT 5860-4	A
6778924	CLBT 5860-4	A	6830865	CLBT 5860-4	A
6778962	CLBT 5860-4	A	6830866	CLBT 5860-4	A
6778967	CLT 5660-5	G	6830867	CLBT 5860-4	A
6778972	CLBT 5860-4	A	6830868	CLBT 5860-6	A
6779011	CLBT 5640-6	A	6830869	CLT 5860-2	D
6779034	CLT 5660-4	A	6830870	CLBT 5860-7	E
6779062	CBT 5860	E	6830871	CLBT 5860-4	A
6779063	CBT 5860	E	6830872	CLBT 5860-4	A
6779067	CLBT 5640-6	A	6830873	CLBT 5860-4	A
6779096	CLBT 5660-4	A	6830874	CLBT 5860-6	A
6779097	CLBT 5860-4	A	6830878	CLBT 5860-4	A
6779098	CLBT 5860-4	A	6831015	CLBT 5860-6	A
6779116	CLT 5660-4	A	6831042	CLBT 5860-3	E
6779152	CLBT 5860-4	A	6831135	CLBT 5860-4	A
6779153	CLBT 5860-4	A	6831160	CLBT 5860-6	A
6779154	CLBT 5860-4	A	6831197	CLBT 5865-4	A
6779187	CLBT 5860-4	A	6831363	CLBT 5860-6	A
6779309	CLT 5860-4	A	6831852	CLBT 5860-6	A
6779592	CLBT 5660-4	A	6831855	CLBT 5860-4	A
6779672	CLT 5660-4	A	6831856	CLBT 5865-9	E
6779888	CLBT 5860-4	A	6832008	CLBT 5860-4	A
6779958	CLT 5660-1	G	6832154	CLBT 5860-4	A
6779959	CLT 5660-1	G	6832156	CLBT 5865-4	A
6829982	CLT 5860-4	A	6832157	CLBT 5865-9	E
6830448	CLT 5860-4	A	6832394	CLBT 5860-4	A
6830498	CLT 5640-4	A	6832395	CLBT 5860-6	A

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TRANSMISSION MAIN HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832397	CLT 5860-4	A	6833569	CLBT 5860-4	A
6832398	CLBT 5860-4	A	6833693	CLT 5860-4	A
6832724	CLBT 5860-4	A	6833775	CLBT 5860-6	A
6832725	CLBT 5860-4	A	6833776	CLBT 5860-4	A
6832727	CLBT 5860-4	A	6833834	CLBT 5860-6	A
6832818	CLBT 5860-6	A	6833835	CLBT 5860-3	E
6833001	CLBT 5860-6	A	6834461	CLT 5860-4	H
6833003	CLBT 5860-4	A	6834464	CLT 5860-4	H
6833004	CLBT 5860-4	A	6834627	CLT 5860-4	A
6833005	CLBT 5860-4	A	6835098	CLT 5860-4	H
6833006	CLBT 5860-4	A	6835203	VCLT 5860-2	G
6833007	CLBT 5860-4	A	6835267	CLBT 5860-4	A
6833008	CLBT 5860-4	A	6835467	CLBT 5860-4	A
6833009	CLBT 5860-6	A	6835468	CLBT 5860-6	A
6833010	CLBT 5860-4	A	6835484	VCLT 5860-2	E
6833011	CLBT 5860-4	A	6835520	CLBT 5860-4	A
6833012	CLBT 5860-4	A	6835602	CLBT 5860-4	A
6833013	CLBT 5860-6	A	6835633	CLBT 5860-4	A
6833015	CLBT 5860-4	A	6835774	CLBT 5860-4	A
6833018	CLBT 5860-6	A	6835794	CLBT 5860-4	A
6833019	CLBT 5860-4	A	6835830	CLBT 5860-4	A
6833020	CLBT 5860-6	A	6835959	CLBT 5860-4	A
6833021	CLBT 5860-6	A	6836014	CLBT 5860-6	A
6833022	CLBT 5860-4	A	6836030	CLT 5860-4	H
6833024	CLBT 5860-4	A	6836088	CLBT 5860-4	A
6833025	CLBT 5860-4	A	6836185	CLBT 5860-4	A
6833026	CLBT 5860-4	A	6836189	CLT 5860-4	H
6833027	CLBT 5860-4	A	6836275	CLBT 5860-4	A
6833029	CLBT 5860-6	A	6836398	CLBT 5860-6	A
6833030	CLBT 5860-4	A	6836433	VCLT 5860-2	G
6833113	CLBT 5860-4	A	6836757	CLBT 5860-4	A
6833116	CLT 5860-2	H	6836758	CLBT 5860-6	A
6833117	CLBT 5860-7	A	6836788	CLBT 5860-4	A
6833118	VCLBT 5860-2	A	6836802	CLBT 5860-6	A
6833341	CLBT 5860-6	A	6836803	CLBT 5860-4	A
6833418	CLT 5860-4	A	6836874	CLBT 5860-9	E
6833425	CLBT 5860-4	A	6836947	CLBT 5860-6	A
6833432	CLT 5860-4	A	6836973	CLT 5860-1	D
6833433	CLT 5860-4	A	6836984	CLT 5860-3	D
6833534	CLBT 5860-4	A	6837218	CLBT 5860-4	A

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TRANSMISSION MAIN HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837453	CLT 5860-4	H	6839140	CLBT 5860-4	A
6837463	CLBT 5860-4	A	6839363	CLBT 5860-6	A
6837610	CLT 5860-4	H	6839551	CLT 5865-1	D
6837611	CLBT 5860-3	E	6839640	CLBT 5860-6	A
6837711	VCLBT 5860-7	A	6839641	CLBT 5860-3	E
6837712	VCLBT 5860-4	A	6839831	VCLT 5865-2	G
6837827	CLBT 5860-4	A	6839951	CLBT 5860-6	A
6838238	CLBT 5860-4	A	6880257	CLBT 5860-6	A
6838289	CLBT 5860-6	A	6880314	CLT 5860-4	H
6838294	CLBT 5860-4	A	6880868	CLBT 5860-6	A
6838471	CLBT 5860-4	A	6880869	CLBT 5860-6	A
6838479	CLBT 5865-9	E	6881082	VCLT 5860-7	J
6838542	CLBT 5860-4	A	6881083	VCLT 5860-7	J
6838742	CLBT 5860-6	A	6881157	CLBT 5860-4	A
6838748	CLBT 5860-4	A	6881160	CLT 5840-1	D
6838907	CLBT 5860-7	A	6881392	CLT 5860-5	D
6838908	VCLBT 5860-2	A	6881439	CLBT 5860-2	E
6839032	VCLBT 5860-7	A			

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Note: Illustration begins next page - - -