

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	** 6759797-V	CLT 5640-4	B
6758494	CT 5640-1	C	6759801	CLT 5840-4	B
6758556	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	B
6758627	CLBT 5640-6	F	6759802	CT 5840-1	B
6759245	CLBT 5640-1	A	6759803	CLT 5840-4	B
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	A
6759524	CLT 5640-4	B	** 6759806-V	CLBT 5840-4	A
** 6759524-V	CLT 5640-4	B	6759809	CT 5640-1	B
6759553	CBT 5640-6	A	6759810	CBT 5640-9	E
** 6759553-V	CBT 5640-6	A	6759815	CLBT 5640-4	A
6759557	CLT 5640-4	B	6759816	CLT 5640-4	B
6759612	CT 5640-1	C	6759821	CLT 5640-4	B
6759654	CLT 5640-5	B	6759839	CT 5840-4	C
6759678	CLT 5640-6	E	6759840	CBT 5840-1	H
6759683	CLBT 5640-1	A	6759841	CLT 5840-4	B
6759723	CT 5640-1	B	** 6759841-V	CLT 5840-4	B
6759725	CBT 5640-9	E	6759842	CLBT 5840-1	H
6759728	CLBT 5640-6	F	** 6759842-V	CLBT 5840-1	H
** 6759728-V	CLBT 5640-6	F	6759843	CT 5840-2	C
6759729	CLBT 5640-6	F	6759844	CBT 5840-7	H
6759733	CLT 5640-4	B	6759845	CLT 5840-2	B
6759734	CLT 5640-6	D	6759846	CLBT 5840-7	H
6759735	CLBT 5640-6	F	6759852	CLBT 5840-9	E
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	A
6759740	CT 5640-4	C	** 6759879-V	CLBT 5840-6	A
6759742	CBT 5640-6	A	6759887	CLBT 5840-6	F
** 6759742-V	CBT 5640-6	A	6759896	CT 5640-4	C
6759745	CLBT 5640-9	E	6759918	CLT 5640-1	B
6759749	CLBT 5640-8	A	6759949	CLBT 5640-6	A
6759751	CT 5640-1	B	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	A	6759957	CLBT 5640-4	A
** 6759760-V	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6759771	CLBT 5640-6	A	6759981	CLBT 5640-4	A
** 6759771-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759772	CBT 5640-6	A	6769531	CLT 5640-4	B
** 6759772-V	CBT 5640-6	A	6769583	CLBT 5640-4	A
6759778	CLBT 5640-8	A	** 6769583-V	CLBT 5640-4	A
6759790	CLT 5640-6	D	6769613	CBT 5840-6	A
6759791	CT 5640-6	C	** 6769613-V	CBT 5840-6	A
6759797	CLT 5640-4	B	6769663	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	B	6770286	CLT 5840-9	B
** 6769664-V	CLT 5840-4	B	6770287	CLT 5640-4	B
6769702	CT 5840-6	C	6770318	CLT 5640-4	B
6769703	CLT 5640-1	B	6770364	CLT 5840-1	B
6769704	CLBT 5840-4	A	6770365	CLBT 5640-9	E
6769820	CLT 5640-2	B	6770369	CLBT 5640-6	F
6769821	CLT 5840-4	B	6770370	CLBT 5640-6	F
** 6769821-V	CLT 5840-4	B	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	A	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	A	6770373	CLBT 5640-6	A
6769927	CLBT 5840-4	A	** 6770373-V	CLBT 5640-6	A
6769934	CBT 5840-6	A	6770377	CLT 5640-1	B
** 6769934-V	CBT 5840-6	A	6770413	CLBT 5640-1	A
6769964	CLBT 5640-4	F	** 6770413-V	CLBT 5640-1	A
6769967	CLBT 5840-8	A	6770460	CBT 5640-4	A
6770002	CLBT 5640-3	G	** 6770460-V	CBT 5640-4	A
6770020	CBT 5840-4	A	6770461	CLBT 5840-4	A
** 6770020-V	CBT 5840-4	A	6770462	CLBT 5840-4	A
6770030	CLBT 5640-4	A	6770463	CLBT 5840-4	A
** 6770030-V	CLBT 5640-4	A	6770511	CLT 5640-4	B
6770052	CLBT 5840-1	H	6770515	CLT 5840-4	B
** 6770052-V	CLBT 5840-1	H	** 6770515-V	CLT 5840-4	B
6770082	CLT 5640-8	B	6770516	CLBT 5840-4	A
6770083	CLT 5640-2	B	** 6770516-V	CLBT 5840-4	A
6770108	CLBT 5840-4	A	6770550	CLBT 5840-4	H
** 6770108-V	CLBT 5840-4	A	6770602	CLT 5840-4	B
6770153	CLBT 5640-4	A	** 6770602-V	CLT 5840-4	B
6770154	CLT 5840-2	B	6770603	CLBT 5640-4	A
6770175	CBT 5840-4	A	** 6770603-V	CLBT 5640-4	A
** 6770175-V	CBT 5840-4	A	6770731	CLT 5640-5	B
6770180	CLBT 5840-4	A	6770871	CLBT 5640-6	F
** 6770180-V	CLBT 5840-4	A	6770872	CLBT 5640-6	F
6770202	CLBT 5840-4	H	6771000	CLBT 5640-3	E
6770224	CT 5640-4	C	6771045	CLBT 5840-6	H
6770231	CLBT 5640-4	A	** 6771045-V	CLBT 5840-6	H
6770244	CBT 5840-4	F	6771061	CT 5640-4	C
** 6770244-V	CBT 5840-4	F	6771122	CLT 5840-4	B
6770271	CLBT 5640-1	A	6771141	CLBT 5840-6	H
6770284	CLBT 5640-4	A	6771290	CLBT 5840-6	J
** 6770284-V	CLBT 5640-4	A	** 6771290-V	CLBT 5840-6	J

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	A	6771996	CLT 5840-1	N
** 6771333-V	CLBT 5640-6	A	6772001	CLBT 5840-8	H
6771334	CLBT 5640-6	A	6772002	CLBT 5840-4	H
** 6771334-V	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	H
6771344	CLBT 5640-8	A	6772020	CLBT 5840-6	H
6771420	CLBT 5840-4	H	6772072	CLBT 5840-4	A
6771459	CLT 5840	C	6772073	CLT 5840-1	N
6771461	CLBT 5840-4	H	6772080	CLBT 5840-4	H
6771546	CLBT 5640-1	A	6772084	CLT 5840-4	L
6771547	CLBT 5860-4	H	** 6772084-V	CLT 5840-4	L
6771548	CLBT 5660-4	A	6772088	CLBT 5640-6	P
6771549	CLT 5860-4	R	** 6772088-V	CLBT 5640-6	P
6771550	CLBT 5840-1	H	6772098	CLBT 5640-6	P
** 6771550-V	CLBT 5840-1	H	** 6772098-V	CLBT 5640-6	P
6771551	CLBT 5860-7	S	6772112	CLBT 5640-4	P
6771552	CLBT 5840-7	H	6772148	CLBT 5840	Q
6771553	CLBT 5860-4	H	6772149	CLBT 5840-6	H
6771577	CLBT 5640-4	A	** 6772149-V	CLBT 5840-6	H
** 6771577-V	CLBT 5640-4	A	6772236	CLBT 5640-4	A
6771593	CLBT 5840-4	H	6772241	CLBT 5640-4	A
** 6771593-V	CLBT 5840-4	H	6772242	CLBT 5640-1	A
6771631	CLBT 5660-4	T	6772243	CLBT 5640-1	A
6771652	CLBT 5840-6	K	6772244	CLBT 5640-6	F
6771676	CLBT 5840-6	H	6772245	CLBT 5640-6	F
** 6771676-V	CLBT 5840-6	H	6772248	CLBT 5640-6	F
6771728	CLBT 5840-4	H	6772250	CLBT 5640-6	F
** 6771728-V	CLBT 5840-4	H	6772256	CLBT 5840-4	H
6771733	CLBT 5840-6	H	6772258	CLBT 5840-4	H
6771743	CLBT 5640-6	A	6772259	CLBT 5840-4	H
6771777	CLT 5840-4	F	6772263	CLBT 5840-4	H
6771791	CLT 5840-4	L	6772264	CLBT 5840-6	H
** 6771791-V	CLT 5840-4	L	6772286	CLBT 5840-4	H
6771844	CLBT 5640-6	M	6772313	CLBT 5840-1	H
** 6771844-V	CLBT 5640-6	M	6772331	CLT 5840-6	H
6771845	CLBT 5640-6	M	** 6772331-V	CLT 5840-6	H
** 6771845-V	CLBT 5640-6	M	6772461	CLBT 5840-4	H
6771908	CLBT 5840-6	H	6772495	CLBT 5840-9	R
6771931	CLBT 5840-4	K	6772539	CLBT 5640-6	A
6771986	CLBT 5840-4	H	6772598	CLBT 5640-1	A
6771993	CLT 5640-4	B	6772648	CLBT 5840-4	H

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772659	CLBT 5840-6	J	6773751	CLBT 5840-6	H
6772707	CLBT 5640-6	M	6773789	CLBT 5860-4	H
6772708	CLBT 5640-6	M	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	K	6773831	CLT 5840-1	B
6772720	CLBT 5860-4	H	6773837	CLBT 5860-4	H
6772746	CBT 5840-8	H	6773839	CLT 5860-1	B
6772749	CLBT 5840-4	H	6773840	CLBT 5860-4	H
6772842	CLBT 5840-9	S	6773887	CLT 5860-2	B
6772847	CLBT 5840-4	H	6773889	CLBT 5860-6	J
6772876	CBT 5840-4	H	6773902	CLBT 5860-6	H
6772909	CLBT 5840-4	H	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	KK	6774020	CLBT 5860-2	K
6772947	CLBT 5840-4	H	6774058	CLBT 5860-6	J
6773110	CLBT 5640-6	F	6774083	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	B	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	H	6774095	CLBT 5860-6	H
6773262	CLBT 5660-6	F	6774101	CLBT 5860-4	H
6773321	CLBT 5640-1	A	6774119	CLBT 5660-6	A
6773370	CLBT 5840-4	H	6774152	CLT 5860-4	B
6773384	CLBT 5660-4	A	6774181	CLBT 5660-4	A
6773385	CLBT 5860-4	H	6774182	CLBT 5660-4	A
6773386	CLT 5860-1	B	6774227	CLBT 5660-4	A
6773388	CLBT 5860-4	H	6774256	CLBT 5860-6	H
6773411	CLBT 5640-4	A	6774286	CLBT 5860	S
6773427	CLBT 5640-4	H	6774321	CLBT 5860-4	H
6773432	CLBT 5840-6	H	6774487	CLBT 5660-3	E
6773433	CLBT 5860-6	H	6774494	CLBT 5660-4	A
6773481	CLBT 5840-4	H	6774508	CLBT 5660-4	J
6773531	CLBT 5640-6	A	6774520	CLBT 5840-4	H
6773574	CLBT 5640-4	A	6774550	CLT 5660-4	B
6773600	CLBT 5840-4	H	6774552	CLBT 5860-6	H
6773612	CLBT 5840-4	H	6774573	CLBT 5860-4	H
6773613	CLBT 5840-4	H	6774586	CLBT 5860-4	H
6773614	CLT 5840-1	N	6774606	CLT 5840-4	B
6773623	CLT 5840-4	L	6774687	CLBT 5860-4	H
6773690	CLBT 5660-6	A	6774697	CLBT 5660-4	F
6773693	CLBT 5660-6	T	6774745	CBT 5840-6	H
6773694	CLBT 5660-6	T	6774789	CLBT 5860-6	H
6773697	CLBT 5860-4	H	6774790	CLBT 5860-4	J

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774861	CLBT 5840-4	H	6775890	CLBT 5660-4	A
6774925	CLBT 5860-4	J	6775904	CLBT 5860-4	H
6775241	CLBT 5860-4	H	6775927	CLBT 5860-6	U
6775253	CLBT 5660-6	A	6775928	CLBT 5860-6	U
6775254	CLBT 5660-4	T	6775947	CLBT 5660-4	T
6775255	CLBT 5660-4	T	6775948	CLBT 5860-7	U
6775256	CLBT 5660-6	T	6775949	CLBT 5860-4	U
6775257	CLBT 5660-4	T	6775952	CLBT 5860-6	U
6775258	CLBT 5660-4	T	6775953	CT 5860-4	B
6775260	CLBT 5660-4	T	6776016	CLBT 5660-4	T
6775261	CLBT 5660-4	T	6776017	CLBT 5840-4	U
6775266	CLT 5660-4	V	6776088	CLBT 5640-6	A
6775267	CLBT 5860-4	U	6776089	CLBT 5860-4	U
6775268	CLBT 5860-6	U	6776117	CT 5840-4	AA
6775269	CLBT 5860-4	U	6776414	CLBT 5860-4	U
6775272	CLBT 5860-6	Z	6776415	CLBT 5860-4	U
6775273	CLBT 5860-4	U	6776422	CLBT 5860-4	U
6775274	CLBT 5860-6	Y	6776470	CLBT 5860-4	U
6775275	CLBT 5860-4	U	6776560	CLBT 5860-4	U
6775276	CLBT 5860-6	A	6776576	CLBT 5860-4	U
6775278	CLBT 5860-4	U	6776660	CLBT 5860-4	U
6775279	CLBT 5860-4	U	6776741	CLBT 5840-4	U
6775280	CLBT 5860-4	U	6776836	CLT 5840-1	W
6775281	CLBT 5860-4	U	6776926	CLBT 5660-9	T
6775286	CLT 5860-1	W	6777052	CLBT 5860-4	X
6775288	CLT 5860-2	LL	6777062	CLBT 5840-9	U
6775289	CLBT 5860-9	U	6777270	CLT 5860-4	V
6775294	CLBT 5860-4	H	6777304	CLBT 5860-4	U
6775383	CLBT 5860-4	H	6777305	CLBT 5860-4	X
6775391	CLBT 5640-6	A	6777332	CLBT 5860-4	X
6775397	CBT 5840-8	U	6777333	CLBT 5860-4	U
6775402	CLBT 5840-4	U	6777390	CLBT 5640-8	T
6775428	CLBT 5860-4	H	6777428	CLBT 5660-4	T
6775460	CLBT 5860-4	H	6777446	CLBT 5860-4	U
6775555	CLT 5660-4	B	6777494	CLBT 5860-9	Z
6775720	CLBT 5660-4	A	6777713	CLBT 5860-4	U
6775817	CLBT 5860-4	H	6777771	CLBT 5660-6	A
6775836	CLBT 5840-4	H	6777825	CLBT 5660-4	A
6775837	CLBT 5860-6	U	6777890	CLBT 5660-4	T
6775838	CLBT 5860-6	U	6777925	CLBT 5860-4	U

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6777962	CLBT 5860-4	U	6830527	CLBT 5860-4	U
6778028	CLBT 5860-4	U	6830529	CLBT 5860-4	U
6778058	CLBT 5860-6	X	6830712	CLBT 5860-4	X
6778181	CLBT 5860-4	U	6830723	CLBT 5865-9	U
6778185	CLBT 5660-4	T	6830777	CLBT 5860-4	X
6778186	CLBT 5660-4	T	6830856	CLT 5840-1	AH
6778197	CLT 5660-5	AB	6830857	CLBT 5860-4	U
6778213	CLBT 5860-4	U	6830858	CLBT 5860-6	U
6778340	CLBT 5860-6	U	6830859	CLBT 5860-4	U
6778367	CLT 5660-4	V	6830860	CLBT 5860-4	U
6778485	CLBT 5860-4	Z	6830861	CLT 5860-1	AH
6778497	CLBT 5860-4	U	6830862	CLBT 5860-9	U
6778675	CLT 5860-4	V	6830863	CLBT 5860-4	U
6778852	VCLT 5860-2	AC	6830864	CLBT 5860-4	U
6778924	CLBT 5860-4	U	6830865	CLBT 5860-4	U
6778962	CLBT 5860-4	U	6830866	CLBT 5860-4	U
6778967	CLT 5660-5	W	6830867	CLBT 5860-4	U
6778972	CLBT 5860-4	U	6830868	CLBT 5860-6	X
6779011	CLBT 5640-6	A	6830869	CLT 5860-2	AR
6779034	CLT 5660-4	V	6830870	CLBT 5860-7	U
6779062	CBT 5860	U	6830871	CLBT 5860-4	U
6779063	CBT 5860	U	6830872	CLBT 5860-4	U
6779067	CLBT 5640-6	A	6830873	CLBT 5860-4	U
6779096	CLBT 5660-4	T	6830874	CLBT 5860-6	X
6779097	CLBT 5860-4	U	6830878	CLBT 5860-4	U
6779098	CLBT 5860-4	U	6831015	CLBT 5860-6	U
6779116	CLT 5660-4	V	6831042	CLBT 5860-3	U
6779152	CLBT 5860-4	U	6831135	CLBT 5860-4	U
6779153	CLBT 5860-4	U	6831160	CLBT 5860-6	X
6779154	CLBT 5860-4	U	6831197	CLBT 5865-4	U
6779187	CLBT 5860-4	U	6831363	CLBT 5860-6	U
6779309	CLT 5860-4	V	6831852	CLBT 5860-6	U
6779592	CLBT 5660-4	T	6831855	CLBT 5860-4	U
6779672	CLT 5660-4	V	6831856	CLBT 5865-9	U
6779888	CLBT 5660-4	U	6832008	CLBT 5860-4	U
6779958	CLT 5660-1	W	6832154	CLBT 5860-4	Z
6779959	CLT 5660-1	W	6832156	CLBT 5865-4	U
6829982	CLT 5860-4	V	6832157	CLBT 5865-9	U
6830448	CLT 5860-4	V	6832394	CLBT 5860-4	U
6830498	CLT 5640-4	V	6832395	CLBT 5860-6	U

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832397	CLT 5860-4	V	6833569	CLBT 5860-4	U
6832398	CLBT 5860-4	X	6833693	CLT 5860-4	AD
6832724	CLBT 5860-4	U	6833775	CLBT 5860-6	U
6832725	CLBT 5860-4	U	6833776	CLBT 5860-4	U
6832727	CLBT 5860-4	Z	6833834	CLBT 5860-6	U
6832818	CLBT 5860-6	U	6833835	CLBT 5860-3	U
6833001	CLBT 5860-6	U	6834461	CLT 5860-4	AG
6833003	CLBT 5860-4	U	6834464	CLT 5860-4	AG
6833004	CLBT 5860-4	U	6834627	CLT 5860-4	V
6833005	CLBT 5860-4	U	6835098	CLT 5860-4	AG
6833006	CLBT 5860-4	U	6835203	VCLT 5860-2	AC
6833007	CLBT 5860-4	U	6835267	CLBT 5860-4	U
6833008	CLBT 5860-4	U	6835467	CLBT 5860-4	U
6833009	CLBT 5860-6	U	6835468	CLBT 5860-6	U
6833010	CLBT 5860-4	U	6835484	VCLT 5860-2	AF
6833011	CLBT 5860-4	U	6835520	CLBT 5860-4	U
6833012	CLBT 5860-4	U	6835602	CLBT 5860-4	U
6833013	CLBT 5860-6	U	6835633	CLBT 5860-4	U
6833015	CLBT 5860-4	U	6835774	CLBT 5860-4	U
6833018	CLBT 5860-6	U	6835794	CLBT 5860-4	U
6833019	CLBT 5860-4	U	6835830	CLBT 5860-4	U
6833020	CLBT 5860-6	U	6835959	CLBT 5860-4	X
6833021	CLBT 5860-6	U	6836014	CLBT 5860-6	X
6833022	CLBT 5860-4	U	6836030	CLT 5860-4	AG
6833024	CLBT 5860-4	U	6836088	CLBT 5860-4	U
6833025	CLBT 5860-4	U	6836185	CLBT 5860-4	U
6833026	CLBT 5860-4	U	6836189	CLT 5860-4	AG
6833027	CLBT 5860-4	U	6836275	CLBT 5860-4	U
6833029	CLBT 5860-6	U	6836398	CLBT 5860-4	U
6833030	CLBT 5860-4	U	6836433	VCLT 5860-2	AC
6833113	CLBT 5860-4	U	6836757	CLBT 5860-4	U
6833116	CLT 5860-2	AH	6836758	CLBT 5860-6	U
6833117	CLBT 5860-7	U	6836788	CLBT 5860-4	U
6833118	VCLBT 5860-2	AE	6836802	CLBT 5860-6	U
6833341	CLBT 5860-6	Z	6836803	CLBT 5860-4	U
6833418	CLT 5860-4	V	6836874	CLBT 5860-6	U
6833425	CLBT 5860-4	Z	6836947	CLBT 5860-6	U
6833432	CLT 5860-4	V	6836973	CLT 5860-1	AH
6833433	CLT 5860-4	V	6836984	CLT 5860-3	AH
6833534	CLBT 5860-4	X	6837218	CLBT 5860-4	U

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837453	CLT 5860-4	AG	6839140	CLBT 5860-4	U
6837463	CLBT 5860-4	U	6839263	CLBT 5860-6	U
6837610	CLT 5860-4	AG	6839551	CLT 5865-1	AH
6837611	CLBT 5860-3	U	6839640	CLBT 5860-6	U
6837711	VCLBT 5860-7	AK	6839641	CLBT 5860-3	U
6837712	VCLBT 5860-4	AJ	6839831	VCLT 5865-2	AC
6837827	CLBT 5860-4	U	6839951	CLBT 5860-6	U
6838238	CLBT 5860-4	U	6880257	CLBT 5860-6	U
6838289	CLBT 5860-6	U	6880314	CLT 5860-4	AG
6838294	CLBT 5860-4	U	6880868	CLBT 5860-6	U
6838471	CLBT 5860-4	U	6880869	CLBT 5860-6	U
6838479	CLBT 5865-9	U	6881082	VCLT 5860-7	AC
6838542	CLBT 5860-4	U	6881083	VCLT 5860-7	AC
6838742	CLBT 5860-6	U	6881157	CLBT 5860-4	U
6838748	CLBT 5860-4	U	6881160	CLT 5840-1	AH
6838907	CLBT 5860-7	U	6881392	CLT 5860-5	AH
6838908	VCLBT 5860-2	AK	6881439	CLBT 5860-2	U
6839032	VCLBT 5860-7	AK			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -

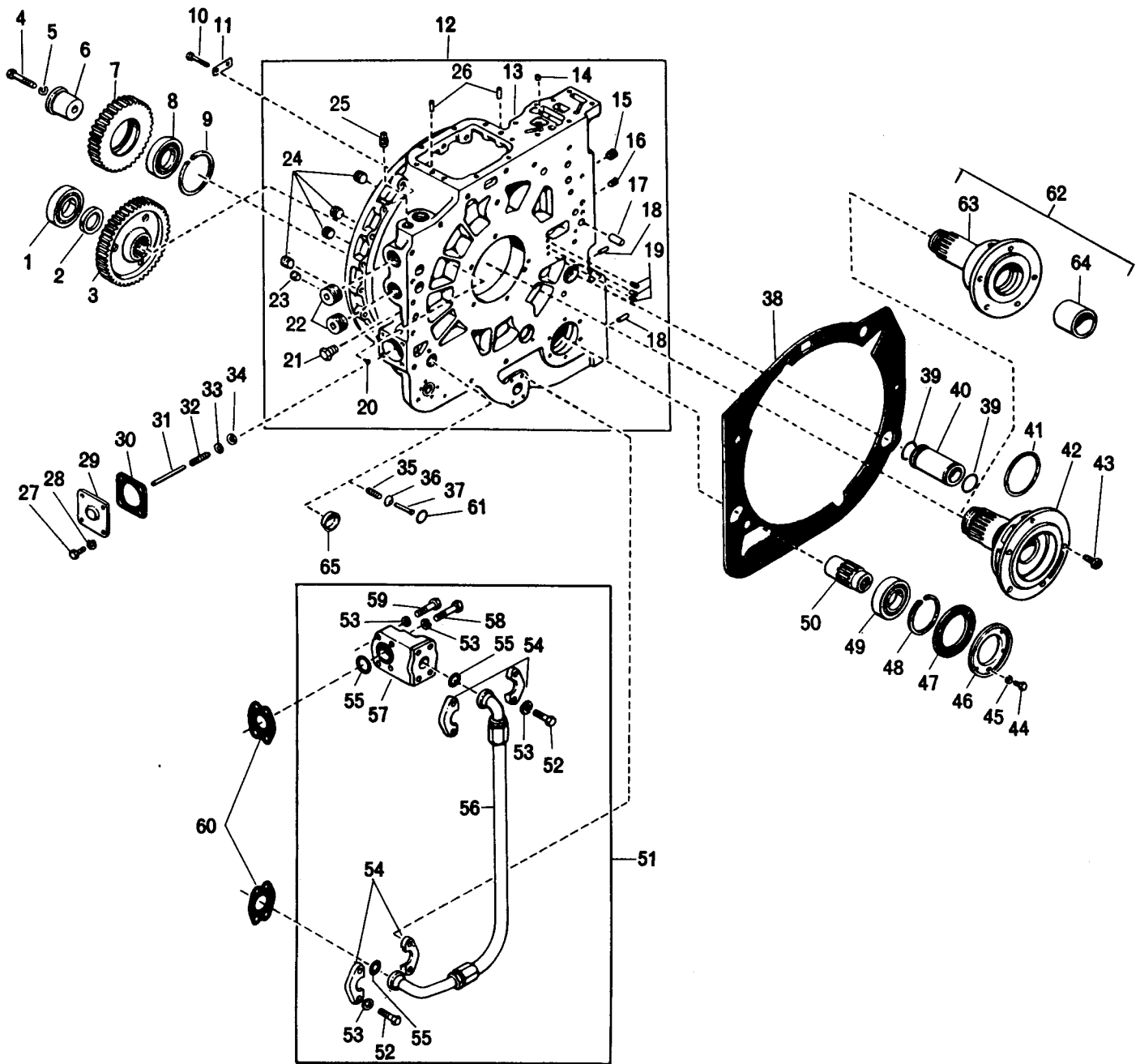


FIG 9 TORQUE CONVERTER HOUSING

GROUP A

TORQUE CONVERTER HOUSING, FIGURE 9

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BEARING, SINGLE ROW BALL, ND 2209XR1A	903209	1	1	2	5
2	SPACER	6756338	1	1	2	5
3	GEAR, OIL PUMP DRV	6755986	1		1	2
4	BOLT, HX HD, 1/2-13 X 2 1/2	179891	1	1	2	5
5	WASHER, LOCK, 1/2	103323	1	1	2	5
6	SPINDLE, OIL PUMP IDLER GEAR SEE SPI 557	6774736	1		1	2
7	GEAR, OIL PUMP IDLER SEE SPI 557	6774735	1		1	2
8	BEARING, SINGLE ROW BALL, ND1210 SEE SPI 557	901310	1	1	2	5
9	RING, SNAP SEE SPI 557	8892840	1	1	2	5
10-11	NCT USED IN THIS GROUP.					
12	HOUSING ASSY, TORQUE CONVERTER ALSO ORDER	6835205	1			1
	SPINDLE 6774736 REF 6, GEAR 6774735 REF 7, BEARING 901310 REF 8 AND SNAPRING 8892840 REF 9 WHEN REPLACING CONVERTER HOUSING ASSY 6770212. SEE SPI 557. PRIOR TO S/N 5449 USE 6774726. STARTING WITH S/N 5449 USE 6835205. SEE SPI 737.					
13	HOUSING, TORQUE CONVERTER	6834002	*	1		
14	NOT USED IN THIS GROUP.					
15	PLUG, PIPE, 1/2	445751	1			1
16	PLUG, SCKT HD PIPE, 1/4	444654	1			1
17	PIN, DOWEL, 3/4 X 1 1/4	107393	2			2
18	PIN, DOWEL, 7/16 X 1	141264	2			2
19	PLUG, PIPE, 1/8	444687	3			3
20	SCREW, DRV, 1/8	145067	1			1
21	PLUG, PIPE, 1/4	444618	1			1
22	PLUG, PIPE, 1 1/4 NOTE HSNG ASSYS 6758439	455275	2			2
	8 6768966 REQUIRE 2, 1 INCH DIA PLUGS 444678. FOR LOCATION SEE REF. 22. ALL OTHER HSNG ASSYS USE 2, 1 1/4 INCH DIA PLUGS 455275 FOR THIS LOCATION					
23	PLUG, PIPE, 3/4	444672	1			1
24	PLUG, SQ SOCKET, 1 INCH	444678	4			4
25	PLUG, PIPE, 1/2	444588	1			1
26	PIN, DOWEL, 7/16 X 1	141264	2			2
27	BOLT, HX HD, 3/8-16 X 3/4	179837	4	4	8	12
28	WASHER, LOCK, 3/8	103321	4	4	8	12

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP A CONT

TORQUE CONVERTER HOUSING, FIGURE 9

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
29	COVER, LUBE VALVE	6758216	1		1	2
30	GASKET, LUBE VALVE COVER	6755378	1	1	3	10
31-34	NOT USED IN THIS GROUP.					
35	SPRING, OUTPUT PUMP CHECK VALVE, .031-.033 DIA . WIRE, .312 ID, 18 TOTAL COILS. SEE SPI 741 FOR SERVICE ONLY.	6756458	1	1	2	5
36	VALVE, OUTPUT PUMP CHECK. SEE SPI 741 FOR SERVICE ONLY.	6756164	1		1	2
37	GUIDE, CHECK VALVE. SEE SPI 741 FOR SERVICE . . . ONLY.	6756146	1		1	2
38	GASKET, TRNS HSNG	6779451	1	1	3	10
39	SEAL, C RING	6830021	2	2	6	20
40	TUBE, OIL PUMP SUCTION	6768770	1		1	2
41	RING, STEP JOINT SEAL TEFLON USE 6759413 . . . PRICED TO S/N 15326. SEE SPI 689.	6774721	1	2	6	20
42	SLEEVE, CONVERTER GROUND	6770717	1		1	2
43	BOLT, HX HD, SELF-LOCKING, 1/2-13 X 1 1/8	9409127	5		10	15
44	BOLT, HX HD, 3/8-16 X 7/8	179838	6	6	12	18
45	WASHER, LOCK, 3/8	103321	6	6	12	18
46	COVER	6758337	1		1	2
47	GASKET	6750265	1	1	3	10
48	RING, SNAP	6753487	1	1	2	5
49	BEARING, SINGLE ROW BALL, NO 3209XR1A	903209	1	1	2	5
50	HUB, OIL PUMP DRIVE GEAR	6769509	1		1	2
51	KIT, HOSE ASSY REPLACES 6758198 AND OIL PRESSURE TUBE 6778384	6838413	1		1	2
52	BOLT, HX HD, 7/16-14 X 1 1/4	179860	8	8	16	24
53	WASHER, LOCK, 7/16	103322	12	12	24	48
54	FLANGE, SPLIT	6779125	4			4
55	RING, SEAL	6830007	3	3	9	30
56	HOSE, OIL PUMP PRESSURE	6837128	1	1	2	3
57	BLOCK, HOSE CONNECTING	6837129	1			
58	BOLT, HX HD, 7/16-14 X 2 1/4	179867	2			
59	BOLT, HX HD, 7/16-14 X 2	179866	2			
60	GASKET, OIL PUMP PRESSURE TUBE USE WITH OIL . . PRESSURE TUBE 6775416 1 PC STEEL TUBE USED PRIOR TO S/N 40769 ONLY	6758198	2	2	6	20

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GROUP A CONT

TORQUE CONVERTER HOUSING, FIGURE 9

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
61-64	NOT USED IN THIS GROUP.					
65	PLUG, ORIFICE CUP. SEE SPI 741	6837821	1			

GROUP B

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	BOLT, HX HD, 5/16-24 X 2 1/2 PITOT TUBE	181349	2	2	4	6
11	STRIP, PITOT TUBE LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER ALSO ORDER	6836930	1			1
	SPINDLE 6774736 REF 6, GEAR 6774735 REF 7, BEARING 901310 REF 8, AND SPRING 8892840 REF 9 WHEN REPLACING CONVERTER HOUSING ASSY 6770211. SEE SPI 557. PRIOR TO S/N 54255 USE 6774727. STARTING WITH S/N 54255 USE 6836930. SEE SPI 737.					
19-20	NOT USED IN THIS GROUP.					
22	NOT USED IN THIS GROUP.					
31	PIN, LUBE REGLTR VALVE	6755403	1		1	2
32	SPRING, LUBE REGLTR VALVE, .0905-.0935 DIA	6771249	1	1	2	5
	WIRE, .670 OD, 21 TOTAL COILS					
33	WASHER, SPRING SHIM	103341	AR	2	4	8
34	VALVE, LUBE REGLTR	6753544	1		1	2
35-37	NOT USED IN THIS GROUP					
42	SLEEVE, CONVERTER GROUND	6770719	1		1	2
43	NCT USED IN THIS GROUP.					
61-64	NCT USED IN THIS GROUP					

GROUP C

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	BOLT, HX HD, 5/16 - 24 X 2 1/2 PITOT TUBE	181349	2	2	4	6
11	STRIP, PITOT TUBE LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER ALSO ORDER	6836930	1			1
	SPINDLE 6774736 REF 6, GEAR 6774735 REF 7,					

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GROUP C CONT

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
	BEARING 901310 REF 8, AND SNAPRING 8892840 REF 9 WHEN REPLACING CONVERTER HOUSING ASSY 6770210, 6770211. SEE SPI 557. PRIOR TO S/N 54255 USE 6774729. STARTING WITH S/N 54255 USE 6836930. SEE SPI 737.					
19-20	NOT USED IN THIS GROUP					
22	NOT USED IN THIS GROUP					
31	PIN, LUBE REGLTR VALVE	6755403	1		1	2
32	SPRING, LUBE REGLTR VALVE, .0895-.0935 DIA . . .	6754707	1	1	2	5
	WIRE, .6700 OD-.4870 ID, 20 TOTAL COILS					
33	NOT USED IN THIS GROUP.					
34	VALVE, LUBE REGLTR	6753544	1		1	2
42	SLEEVE, CONVERTER GROUND	6770719	1		1	2
43	NOT USED IN THIS GROUP					

GROUP D

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	BOLT, HX HD, 5/16 - 24 X 2 1/2 PITOT TUBE . . .	181349	2	2	4	6
11	STRIP, LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER ALSO ORDER . . .	6836930	1			1
	SPINDLE 6774736 REF 6, GEAR 6774735 REF 7, BEARING 901310 REF 8 AND SNAPRING 8892840 REF 9 WHEN REPLACING CONVERTER HOUSING ASSY 6770210. SEE SPI 557. PRIOR TO S/N 54295 USE 6774732. STARTING WITH S/N 54295 USE 6836930. SEE SPI 737.					
13	HOUSING, TORQUE CONVERTER	6834002	*	1		
19-20	NOT USED IN THIS GROUP.					
22	NOT USED IN THIS GROUP.					
31	PIN, LUBE REGLTR VALVE	6755403	1		1	2

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP D CONT

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
32	SPRING, LUBE REGULATOR VALVE, .0905-.0935 DIA . .	6771249	1	1	2	5
	WIRE, .670 OD, 21 TOTAL COILS					
33	WASHER, SPRING SHIM	103341	AR	2	4	8
34	VALVE, LUBE REGLTR	6753544	1		1	2
42	SLEEVE, CCNVERTER GROUND	6770719	1		1	2
43	NCT USED IN THIS GROUP.					

GROUP E

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

35-37 NOT USED IN THIS GROUP.
 61-64 NOT USED IN THIS GROUP

GROUP F

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

12	HOUSING ASSY, CONVERTER ALSO ORDER SPINDLE . .	6835205	1			1
	6774736 REF 6, GEAR 6774735 REF 7, BEARING					
	901310 REF 8 AND SNAPPING 8892840 REF 9					
	WHEN REPLACING CCNVERTER HOUSING ASSY					
	6770209. SEE SPI 557. PRIOR TO S/N 54496 USE					
	6774733. STARTING WITH S/N 54496 USE 6835205.					
	SEE SPI 737.					
13	HOUSING, CCNVERTER	6834002	* 1			

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP G

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
12	HOUSING ASSY, CONVERTER ALSO ORDER SPINDLE . . . 6774736 REF 6, GEAR 6774735 REF 7, BEARING 901310 REF 8 AND SNAPRING 8892840 REF 9 WHEN REPLACING CONVERTER HOUSING ASSY 6770209. SEE SPI 557. PRIOR TO S/N 54496 USE 6774733. STARTING WITH S/N 54496 USE 6835205. SEE SPI 737.	6835205	1			1
13	HOUSING, CONVERTER	6834002	* 1			
35-37	NOT USED IN THIS GROUP.					
61-64	NOT USED IN THIS GROUP					

GROUP H

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

42	SLEEVE, CONVERTER GROUND	6770722	1		1	2
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GROUP J

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

12	HOUSING ASSY, CONVERTER ALSO ORDER SPINDLE . . . 6774736 REF 6, GEAR 6774735 REF 7, BEARING 901310 REF 8 AND SNAPRING 8892840 REF 9 WHEN REPLACING CONVERTER HOUSING ASSY 6770209. SEE SPI 557. PRIOR TO S/N 54496 USE 6774733. STARTING WITH S/N 54496 USE 6835205. SEE SPI 737.	6835205	1			1
13	HOUSING, CONVERTER	6834002	* 1			

CONTINUED ON NEXT PAGE

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP J. CCNT

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
42	SLEEVE, CONVERTER GROUND	6770722	1		1	2

GROUP K

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

12	HOUSING ASSY, TORQUE CONVERTER ALSO ORDER . . .	6774731	1			1
	SPINDLE 6774736 REF 6, GEAR 6774735 REF 7, BEARING 901310 REF 8 AND SNAPRING 8852840 REF 9 WHEN REPLACING CONVERTER HOUSING ASSY 6771654. SEE SPI 557					
13	HOUSING, TORQUE CONVERTER	6834002 *	1			
42	SLEEVE, CONVERTER GROUND	6770722	1		1	2

GROUP L

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	BOLT, HEX HD, 5/16-24 X 2 1/2	181349	2	2	4	6
11	STRIP, LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER ALSO ORDER . . .	6836930	1			1
	SPINDLE 6774736 REF 6, GEAR 6774735 REF 7, BEARING 901310 REF 8 AND SNAPRING 8852840 REF 9 WHEN REPLACING CONVERTER HOUSING ASSY 6770858. SEE SPI 557. PRIOR TO S/N 54255 USE 6774727. STARTING WITH S/N 54255 USE 6836930. SEE SPI 737.					
14	PLUG, ORIFICE USED PRIOR TO 30084 ONLY . . .	6770829	1		1	2
19-20	NOT USED IN THIS GROUP.					

CONTINUED ON NEXT PAGE

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP L CCNT

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
22	NOT USED IN THIS GROUP.					
31	PIN, LUBE REGLTR VALVE	6755403	1		1	2
32	SPRING, LUBE REGLTR VALVE, .0905-.0935 DIA . . .	6771249	1	1	2	5
	WIRE, .670 OD, 21 TOTAL COILS					
33	WASHER, SPRING SHIM	103341	AR	2	4	8
34	VALVE, LUBE REGLTR	6753544	1		1	2
42	SLEEVE, CONVERTER GROUND	6770719	1		1	2
43	NOT USED IN THIS GROUP.					

GROUP M

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

12	HOUSING ASSY, TORQUE CONVERTER ALSO ORDER . . .	6774731	1			1
	SPINDLE 6774736 REF 6, GEAR 6774735 REF 7,					
	BEARING 901310 REF 8 AND SNAPRING 8852840					
	REF 9 WHEN REPLACING CONVERTER HOUSING ASSY					
	6771654. SEE SPI 557					
13	HOUSING, TORQUE CONVERTER	6834002 *	1			

GROUP N

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	BCLT, HX HD, 5/16 - 24 X 2 1/2	181349	2	2	4	6
11	STRIP, LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER ALSO ORDER . . .	6836930	1			1
	SPINDLE 6774736 REF 6, GEAR 6774735 REF 7,					
	BEARING 901310 REF8, AND SNAPRING 8852840					
	REF 9 WHEN REPLACING CONVERTER HOUSING ASSY					

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP N CONT

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
	6770858. SEE SPI 557. PRIOR TO S/N 54255 USE 6774727. STARTING WITH S/N 54255 USE 6836930. SEE SPI 737.					
14	PLUG, CRIFICE USED PRIOR TO 30084 ONLY . . .	6770839	1		1	2
19-20	NOT USED IN THIS GROUP.					
22	NOT USED IN THIS GROUP.					
31	PIN, LUBE VALVE GUIDE	6755403	1		1	2
32	SPRING, LUBE REGLTR VALVE, .0905 - .0935 DIA . .	6771249	1	1	2	5
	WIRE, .670 OD, 21 TOTAL COILS					
33	WASHER, SPRING SHIM	103341	AR	2	4	8
34	VALVE, LUBE REGLTR	6753544	1		1	2
35-37	NOT USED IN THIS GROUP.					
42	SLEEVE, CONVERTER GROUND	6770719	1		1	2
43	NOT USED IN THIS GROUP.					
61-64	NCT USED IN THIS GROUP					

GROUP P

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

42	SLEEVE, CONVERTER GROUND	6770717	1		1	2
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GROUP Q

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

12	HOUSING ASSY, TORQUE CONVERTER. PRIOR TO S/N . .	6836930	1			1
	54295 USE 6774732. STARTING WITH S/N 54295 USE 6836930. SEE SPI 737.					
13	HOUSING, TORQUE CONVERTER	6834002	*	1		
35-37	NOT USED IN THIS GROUP.					
42	SLEEVE, CONVERTER GROUND	6770722	1		1	2

CONTINUED ON NEXT PAGE

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP Q CGNT

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25

61-64 NOT USED IN THIS GROUP

GROUP R

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

35-37	NOT USED IN THIS GROUP.					
42	SLEEVE, CONVERTER GROUND	6770722	1		1	2
61-64	NOT USED IN THIS GROUP					

GROUP S

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

35-37	NOT USED IN THIS GROUP.					
42	SLEEVE, CONVERTER GROUND	6770722	1		1	2
61-64	NOT USED IN THIS GROUP					

GROUP T

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

41	RING, STEP JOINT SEAL TEFLON	6774713	1	2	6	20
42	SLEEVE, CONVERTER GROUND	6775079	1		1	2
61	SEAL, O RING	6836923	1	1	3	10
62-65	NOT USED IN THIS GROUP					

GROUP U

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
41	RING, STEP JOINT SEAL TEFLON	6774713	1	2	6	20
42	SLEEVE, CONVERTER GROUND	6775080	1		1	2
61	SEAL, O RING	6836923	1	1	3	10
62-65	NOT USED IN THIS GROUP					

GROUP V

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	BOLT, HEX HD, 5/16 - 24 X 2 1/2	181349	2	2	4	6
11	STRIP, PITOT TUBE LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER ALSO ORDER	6836930	1			1
	SPINDLE 6774736 REF 6, GEAR 6774735 REF 7, BEARING 901310 REF 8, AND SNAPRING 8892840 REF 9 WHEN REPLACING CONVERTER HOUSING ASSY 6770211. SEE SPI 557. PRIOR TO 54255 USE 6774727. STARTING WITH S/N 54255 USE 6836930. SEE SPI 737.					
19-20	NOT USED IN THIS GROUP.					
22	NOT USED IN THIS GROUP.					
31	PIN, LUBE REGLTR VALVE	6755403	1		1	2
32	SPRING, LUBE REGLTR VALVE, .0905 - .0935 DIA	6771249	1	1	2	5
	WIRE, .670 OD, 21 TOTAL COILS					
33	WASHER, SPRING SHIM	103341	AR	2	4	8
34	VALVE, LUBE REGLTR	6753544	1		1	2
41	RING, STEP JOINT SEAL TEFLON	6774713	1	2	6	20
42	SLEEVE, CONVERTER GROUND	6774712	1		1	2
43	NOT USED IN THIS GROUP.					
61	SEAL, O RING	6836923	1	1	3	10
62-65	NOT USED IN THIS GROUP					

GROUP W

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
10	BOLT, HEX HD, 5/16-24 X 2 1/2	PITOT TUBE 181349	1	2	4	6
11	STRIP, PITOT TUBE LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER. PRIOR TC S/N	6836930	1			1
	54255 USE 6774727. STARTING WITH S/N 54255					
	USE 6836930. SEE SPI 737.					
13	HOUSING, TORQUE CONVERTER	6834002 *	1			
19-20	NOT USED IN THIS GROUP.					
22	NOT USED IN THIS GROUP.					
31	PIN, LUBE REGLTR VALVE	6755403	1		1	2
32	SPRING, LUBE REGLTR VALVE, .0905-.0935 DIA	6771249	1	1	2	5
	WIRE, .670 OD, 21 TOTAL COILS					
33	WASHER, SPRING SHIM	103341	AR	2	4	8
34	VALVE, LUBE REGULATOR	6753544	1		1	2
35-37	NOT USED IN THIS GROUP.					
41	RING, STEP JOINT SEAL TEFLON	6774713	1	2	6	20
42	SLEEVE, CONVERTER GROUND	6774712	1		1	2
43	NOT USED IN THIS GROUP.					
61	SEAL, C RING	6836923	1	1	3	10
62-64	NOT USED IN THIS GROUP					

GROUP X

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

41	RING, STEP JOINT SEAL TEFLON	6774713	1	2	6	20
42	SLEEVE, CONVERTER GROUND	6775080	1		1	2
61	SEAL, O RING	6836923	2	2	6	20
62-65	NOT USED IN THIS GROUP					

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP Y

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
10	BOLT, HX HD, 5/16 - 24 X 2 1/2 PITOT TUBE	181349	2	2	4	6
11	STRIP, PITOT TUBE LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER. PRIOR TO S/N 54255 USE 6774727. STARTING WITH S/N 54255 USE 6836930. SEE SPI 737.	6836930	1			1
13	HOUSING, TORQUE CONVERTER	6834002	* 1			
19-20	NOT USED IN THIS GROUP.					
22	NOT USED IN THIS GROUP.					
35	SPRING, OUTPUT PUMP CHECK VALVE. SEE SPI 741	6756458	1	1	2	5
36	VALVE, OUTPUT PUMP CHECK. SEE SPI 741.	6756164	1		1	2
37	GUIDE, CHECK VALVE. SEE SPI 741.	6756146	1		1	2
41	RING, STEP JOINT SEAL	6774713	1	2	6	20
42	SLEEVE, CONVERTER GROUND	6774712	1		1	2
43	NOT USED IN THIS GROUP					
61	SEAL, O RING	6836923	1	1	3	10
62-65	NOT USED IN THIS GROUP					

GROUP Z

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

12	HOUSING ASSY, TORQUE CONVERTER	6774731	1			1
13	HOUSING, TORQUE CONVERTER	6774734	* 1			
41	RING, STEP JOINT SEAL	6774713	1	2	6	20
42	SLEEVE, CONVERTER GROUND	6775080	1		1	2
61	SEAL, O RING	6836923	1	1	3	10
62-65	NOT USED IN THIS GROUP					

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP AA

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
10	BOLT, HX HD, 5/16 - 24 X 2 1/2 PITOT TUBE	181349	2	2	4	6
11	STRIP, PITOT TUBE LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER. PRIOR TO S/N	6836930	1			1
	54255 USE 6774727. STARTING WITH S/N 54255					
	USE 6836930. SEE SPI 737.					
13	HOUSING, TORQUE CONVERTER	6834002	* 1			
19-20	NOT USED IN THIS GROUP					
22	NOT USED IN THIS GROUP					
31	PIN, LUBE REGLTR VALVE	6755403	1		1	2
32	SPRING, LUBE REGLTR VALVE, .0905 - .0935 DIA	6771249	1	1	2	5
	WIRE, .670 OD, 21 TOTAL COILS					
33	WASHER, SPRING SHIM	103341	AR	2	4	8
34	VALVE, LUBE REGULATOR	6753544	1		1	2
35	SPRING, OUTPUT PUMP CHECK VALVE. SEE SPI 741.	6756458	1	1	2	5
36	VALVE, OUTPUT PUMP CHECK. SEE SPI 741.	6756164	1		1	2
37	GLIDE, CHECK VALVE. SEE SPI 741.	6756146	1		1	2
41	RING, STEP JOINT SEAL TEFLON	6774721	1	2	6	20
42	SLEEVE, CONVERTER GROUND	6770719	1		1	2
43	NCT USED IN THIS GROUP					
61	SEAL, O RING	6836923	1	1	3	10
62-65	NCT USED IN THIS GROUP					

GROUP AB

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	BOLT, HX HD, 5/16 - 24 X 2 1/2 PITOT TUBE	181349	2	2	4	6
11	STRIP, PITOT TUBE LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER	6836930	1			1
13	HOUSING, TORQUE CONVERTER	6834002	* 1			
19-20	NOT USED IN THIS GROUP.		1			
22	NOT USED IN THIS GROUP.					

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP AB CONT

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
31	PIN, LUBE REGLTR VALVE	6755403	1		1	2
32	SPRING, LUBE REGLTR VALVE, .0905 - .0935 DIA . .	6771249	1	1	2	5
	WIRE, .670 OD, 21 TOTAL COILS					
33	WASHER, SPRING SHIM	103341	AR	2	4	8
34	VALVE, LUBE REGULATOR	6753544	1		1	2
35-37	NCT USED IN THIS GROUP					
41	RING, STEP JOINT SEAL	6774713	1	2	6	20
42	SLEEVE, CCNVERTER GROUND	6774712	1		1	2
43	NCT USED IN THIS GROUP.					
61	SEAL, O RING	6836923	1	1	3	10
62-65	NCT USED IN THIS GROUP					

GROUP AC

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	BCLT, HX HD, 5/16-24 X 2 1/2	181349	2	2	4	6
11	STRIP, PITOT TUBE LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER. PRIOR TO S/N . .	6836930	1			1
	54666 USE 6779896. STARTING WITH S/N 54666					
	USE 6836930. SEE SPI 737.					
13	HOUSING, TORQUE CONVERTER	6834002	* 1			
19-20	NOT USED IN THIS GROUP.					
22	NOT USED IN THIS GROUP.					
31	PIN, LUBE REGLTR VALVE	6755403	1		1	2
32	SPRING, LUBE REGLTR VALVE, .0905 - .0935 DIA . .	6771249	1	1	2	5
	WIRE, .670 OD, 21 TOTAL COILS					
33	WASHER, SPRING SHIM	103341	AR	2	4	8
34	VALVE, LUBE REGULATOR	6753544	1		1	2
35	SPRING. SEE SPI 741.	6756458	1	1	2	5
36	VALVE. SEE SPI 741.	6756164	1		1	2
37	GUIDE. SEE SPI 741.	6756146	1		1	2

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP AC CONT

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
41	RING, STEP JOINT SEAL. SEE SPI 689	6774713	1	2	6	20
42-43	NCT USED IN THIS GROUP					
61	SEAL, O RING	6836923	1	1	3	10
62	SLEEVE ASSY, CONVERTER GROUND	6779894	1		1	2
63	SLEEVE, CONVERTER GROUND	6779895 *	1			
64	SLEEVE, OIL TRANSFER	6778440	1			
65	NOT USED IN THIS GROUP					

GROUP AD

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	BOLT, HX HD, 5/16 - 24 X 2 1/2 PITOT TUBE	181349	2	2	4	6
11	STRIP, PITOT TUBE LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER. PRIOR TO S/N	6836930	1			1
	54295 USE 6774732. STARTING WITH S/N 54295					
	USE 6836930. SEE SPI 737.					
13	HOUSING, TORQUE CONVERTER	6834002 *	1			
19-20	NOT USED IN THIS GROUP.					
22	NOT USED IN THIS GROUP.					
31	PIN, LUBE REGLTR VALVE	6755403	1		1	2
32	SPRING, LUBE REGLTR VALVE, .0905 - .0935 DIA	6771249	1	1	2	5
	WIRE, .670 OD, 21 TOTAL COILS					
33	WASHER, SPRING SHIM	103341	AR	2	4	8
34	VALVE, LUBE REGULATOR	6753544	1		1	2
41	RING, STEP JOINT SEAL. SEE SPI 689.	6774713	1	2	6	20
42	SLEEVE, CONVERTER GROUND	6774712	1		1	2
43	NCT USED IN THIS GROUP					
61	SEAL, O RING	6836923	1	1	3	10
62-65	NOT USED IN THIS GROUP					

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP AE

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
12	HOUSING ASSY, TORQUE CONVERTER	6833184	1			1
13	HOUSING, TORQUE CONVERTER	6779897	*	1		
41	RING, STEP JOINT SEAL. SEE SPI 689.	6774713	1	2	6	20
42	NOT USED IN THIS GROUP					
62	SLEEVE ASSY, CONVERTER GROUND	6833187	1		1	2
63	SLEEVE, CONVERTER GROUND	6833185	*	1		
64	SLEEVE, OIL TRANSFER	6778440	1			
65	NOT USED IN THIS GROUP		1			

GROUP AF

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	BOLT, HX HD, 5/16-24 X 2 1/2	181349	2	2	4	6
11	STRIP, PITOT TUBE LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER	6835205	1			1
13	HOUSING, TORQUE CONVERTER	6834002	*	1		
18	PIN, DOWEL	141264	1			1
19-20	NOT USED IN THIS GROUP					
22	NOT USED IN THIS GROUP					
31	PIN, LUBE REGLTR VALVE	6755403	1		1	2
32	SPRING, LUBE REGLTR VALVE, .0905-.0935 DIA	6771249	1	1	2	5
	WIRE, .670 OD, 21 TOTAL COILS					
33	WASHER, SPRING SHIM	103341	AR	2	4	8
34	VALVE, LUBE REGULATOR	6753544	1		1	2
35-37	NOT USED IN THIS GROUP					
41	RING, STEP JOINT SEAL. SEE SPI 689.	6774713	1	2	6	20
42-43	NOT USED IN THIS GROUP					
61	SEAL, O RING	6836923	1	1	3	10
62	SLEEVE ASSY, CONVERTER GROUND	6779894	1		1	2
63	SLEEVE, CONVERTER GROUND	6779895	*	1		
64	SLEEVE, OIL TRANSFER	6778440	1			

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP AF CONT

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
65	CUP, CONVERTER HOUSING. SEE SPI 741.	6837821	1			

GROUP AG

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	BCLT, HX HD, 5/16-24 X 2 1/2 PITOT TUBE	181349	2
11	STRIP, PITOT TUBE LOCKING	6758415	1
12	HOUSING ASSY, TORQUE CONVERTER	6836930	1
13	HOUSING, TORQUE CONVERTER	6834002	* 1
19-20	NOT USED IN THIS GROUP.		
22	NOT USED IN THIS GROUP.		
31	PIN, LUBE REGLTR VALVE	6755403	1
32	SPRING, LUBE REGLTR VALVE, .0905-.0935 DIA . . .	6771249	1
	WIRE, .670 OD, 21 TOTAL COILS		
33	WASHER, SPRING SHIM	103341	AR
34	VALVE, LUBE REGLTR	6753544	1
35	SPRING, OUTPUT PUMP CHECK VALVE. SEE SPI 741. . .	6756458	1
36	VALVE, OUTPUT PUMP CHECK. SEE SPI 741.	6756164	1
37	GUIDE, CHECK VALVE. SEE SPI 741.	6756146	1
41	RING, STEP JOINT SEAL. SEE SPI 689.	6774713	1
42	SLEEVE, CONVERTER GROUND	6774712	1
43	NOT USED IN THIS GROUP.		
61	SEAL, C RING	6836923	1
62-65	NOT USED IN THIS GROUP.		

GROUP AH

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	BCLT, HX HD, 5/16-24 X 2 1/2 PITOT TUBE	181349	2
11	STRIP, PITOT TUBE LOCKING	6758415	1
12	HOUSING ASSY, TORQUE CONVERTER	6836930	1
13	HOUSING, TORQUE CONVERTER	6834002	* 1

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP AH CONT

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
19-20	NOT USED IN THIS GROUP.					
22	NOT USED IN THIS GROUP					
31	PIN, LUBE REGLTR VALVE	6755403	1			
32	SPRING, LUBE REGLTR VALVE, .0905-.0935 DIA	6771249	1			
	WIRE, .670 OD, 21 TOTAL COILS					
33	WASHER, SPRING SHIM	103341	AR			
34	VALVE, LUBE REGLTR	6753544	1			
35-37	NCT USED IN THIS GROUP.					
41	RING, STEP JOINT SEAL. SEE SPI 689.	6774713	1			
42	SLEEVE, CONVERTER GROUND	6774712	1			
43	NCT USED IN THIS GROUP.					
61	SEAL, O RING	6836923	1			
62-65	NCT USED IN THIS GROUP.					

GROUP AJ

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
10	BOLT, HX HD, 5/16 - 24 X 2 1/2	181349	6	2	4	6
11	STRIP, PITOT TUBE LOCKING	6758415	1	1	2	5
12	HOUSING ASSY, TORQUE CONVERTER	6835205	1			1
13	HOUSING, TORQUE CONVERTER	6834002	* 1			
24	PLUG, SQ SOCKET, 1 INCH	444687	3			
35-37	NCT USED IN THIS GROUP					
41	RING, STEP JOINT SEAL	6774713	1	2	6	20
42	NCT USED IN THIS GROUP					
61	SEAL, O RING	6836923	1	1	3	10
62	SLEEVE ASSY, CONVERTER GROUND	6833187	1			
63	SLEEVE, CONVERTER GROUND	6833185	* 1			
64	SLEEVE, OIL TRANSFER	6778440	1			
65	CUP, CONVERTER HOUSING. SEE SPI 741.	6837821	1			

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP AK

TORQUE CONVERTER HOUSING, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NC	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
41	RING, STEP JOINT SEAL	6774713	1	2	6	20
42	NOT USED IN THIS GROUP					
61	SEAL, C RING	6836923	1	1	3	10
62	SLEEVE ASSY, CONVERTER GROUND	6833187	1		1	2
63	SLEEVE, CONVERTER GROUND	6833185 *				
64	SLEEVE, OIL TRANSFER	6778440	1			
65	CLP, CONVERTER HOUSING	6837821	1			

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

INPUT DRIVEN CHARGING AND SCAVENGE OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	** 6759797-V	CLT 5640-4	A
6758494	CT 5640-1	A	6759801	CLT 5840-4	A
6758596	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	A
6758627	CLBT 5640-6	A	6759802	CT 5840-1	A
6759245	CLBT 5640-1	A	6759803	CLT 5840-4	A
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	A
6759524	CLT 5640-4	A	** 6759806-V	CLBT 5840-4	A
** 6759524-V	CLT 5640-4	A	6759809	CT 5640-1	A
6759553	CBT 5640-6	A	6759810	CBT 5640-9	A
** 6759553-V	CBT 5640-6	A	6759815	CLBT 5640-4	A
6759557	CLT 5640-4	A	6759816	CLT 5640-4	A
6759612	CT 5640-1	A	6759821	CLT 5640-4	A
6759654	CLT 5640-5	A	6759839	CT 5840-4	A
6759678	CLT 5640-6	A	6759840	CBT 5840-1	B
6759683	CLBT 5640-1	A	6759841	CLT 5840-4	A
6759723	CT 5640-1	A	** 6759841-V	CLT 5840-4	A
6759725	CBT 5640-9	A	6759842	CLBT 5840-1	B
6759728	CLBT 5640-6	A	** 6759842-V	CLBT 5840-1	B
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	A
6759729	CLBT 5640-6	A	6759844	CBT 5840-7	B
6759733	CLT 5640-4	A	6759845	CLT 5840-2	A
6759734	CLT 5640-6	A	6759846	CLBT 5840-7	B
6759735	CLBT 5640-6	A	6759852	CLBT 5840-9	A
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	A
6759740	CT 5640-4	A	** 6759879-V	CLBT 5840-6	A
6759742	CBT 5640-6	A	6759887	CLBT 5840-6	A
** 6759742-V	CBT 5640-6	A	6759896	CT 5640-4	A
6759743	CLBT 5640-9	A	6759918	CLT 5640-1	A
6759749	CLBT 5640-8	A	6759949	CLBT 5640-6	A
6759751	CT 5640-1	A	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	A	6759957	CLBT 5640-4	A
** 6759760-V	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6759771	CLBT 5640-6	A	6759981	CLBT 5640-4	A
** 6759771-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759772	CBT 5640-6	A	6769531	CLT 5640-4	A
** 6759772-V	CBT 5640-6	A	6769583	CLBT 5640-4	A
6759778	CLBT 5640-8	A	** 6769583-V	CLBT 5640-4	A
6759790	CLT 5640-6	A	6769613	CBT 5840-6	A
6759791	CT 5640-6	A	** 6769613-V	CBT 5840-6	A
6759797	CLT 5640-4	A	6769663	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

INPUT DRIVEN CHARGING AND SCAVENGE OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	A	6770286	CLT 5840-9	B
** 6769664-V	CLT 5840-4	A	6770287	CLT 5640-4	A
6769702	CT 5840-6	A	6770318	CLT 5640-4	A
6769703	CLT 5640-1	A	6770364	CLT 5840-1	A
6769704	CLBT 5840-4	A	6770365	CLBT 5640-9	A
6769820	CLT 5640-2	A	6770369	CLBT 5640-6	A
6769821	CLT 5840-4	A	6770370	CLBT 5640-6	A
** 6769821-V	CLT 5840-4	A	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	A	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	A	6770373	CLBT 5640-6	A
6769927	CLBT 5840-4	A	** 6770373-V	CLBT 5640-6	A
6769934	CBT 5840-6	A	6770377	CLT 5640-1	A
** 6769934-V	CBT 5840-6	A	6770413	CLBT 5640-1	A
6769964	CLBT 5640-4	A	** 6770413-V	CLBT 5640-1	A
6769967	CLRT 5840-8	A	6770460	CBT 5640-4	A
6770002	CLBT 5640-3	A	** 6770460-V	CBT 5640-4	A
6770020	CBT 5840-4	A	6770461	CLBT 5840-4	A
** 6770020-V	CBT 5840-4	A	6770462	CLBT 5840-4	A
6770030	CLBT 5640-4	A	6770463	CLBT 5840-4	A
** 6770030-V	CLBT 5640-4	A	6770511	CLT 5640-4	A
6770052	CLBT 5840-1	B	6770515	CLT 5840-4	A
** 6770052-V	CLBT 5840-1	B	** 6770515-V	CLT 5840-4	A
6770082	CLT 5640-8	A	6770516	CLBT 5840-4	A
6770083	CLT 5640-2	A	** 6770516-V	CLBT 5840-4	A
6770108	CLBT 5840-4	A	6770550	CLBT 5840-4	B
** 6770108-V	CLBT 5840-4	A	6770602	CLT 5840-4	A
6770153	CLBT 5640-4	A	** 6770602-V	CLT 5840-4	A
6770154	CLT 5840-2	A	6770603	CLBT 5640-4	A
6770175	CBT 5840-4	A	** 6770603-V	CLBT 5640-4	A
** 6770175-V	CBT 5840-4	A	6770731	CLT 5640-5	A
6770180	CLBT 5840-4	A	6770871	CLBT 5640-6	A
** 6770180-V	CLBT 5840-4	A	6770872	CLBT 5640-6	A
6770202	CLBT 5840-4	B	6771000	CLBT 5640-3	A
6770224	CT 5640-4	A	6771045	CLBT 5840-6	B
6770231	CLBT 5640-4	A	** 6771045-V	CLBT 5840-6	B
6770244	CBT 5840-4	A	6771061	CT 5640-4	A
** 6770244-V	CBT 5840-4	A	6771122	CLT 5840-4	A
6770271	CLBT 5840-1	A	6771141	CLBT 5840-6	B
6770284	CLBT 5640-4	A	6771290	CLBT 5840-6	B
** 6770284-V	CLBT 5640-4	A	** 6771290-V	CLBT 5840-6	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

INPUT DRIVEN CHARGING AND SCAVENGE OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	A	6772001	CLBT 5840-8	B
** 6771333-V	CLBT 5640-6	A	6772002	CLBT 5840-4	B
6771334	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	B
** 6771334-V	CLBT 5640-6	A	6772020	CLBT 5840-6	B
6771344	CLBT 5640-8	A	6772072	CLBT 5840-4	A
6771459	CLT 5840	B	6772073	CLT 5840-1	B
6771461	CLBT 5840-4	B	6772080	CLBT 5840-4	B
6771546	CLBT 5640-1	A	6772084	CLT 5840-4	B
6771547	CLBT 5860-4	B	** 6772084-V	CLT 5840-4	B
6771548	CLBT 5660-4	A	6772088	CLBT 5640-6	A
6771549	CLT 5860-4	B	** 6772088-V	CLBT 5640-6	A
6771550	CLBT 5840-1	B	6772098	CLBT 5640-6	A
** 6771550-V	CLBT 5840-1	B	** 6772098-V	CLBT 5640-6	A
6771551	CLBT 5860-7	B	6772112	CLBT 5640-4	A
6771552	CLBT 5840-7	B	6772148	CLBT 5840	B
6771553	CLBT 5860-4	B	6772149	CLBT 5840-6	B
6771577	CLBT 5640-4	A	** 6772149-V	CLBT 5840-6	B
** 6771577-V	CLBT 5640-4	A	6772236	CLBT 5640-4	A
6771593	CLBT 5840-4	B	6772241	CLBT 5640-4	A
** 6771593-V	CLBT 5840-4	B	6772242	CLBT 5640-1	A
6771621	CLBT 5660-4	A	6772243	CLBT 5640-1	A
6771652	CLBT 5840-6	B	6772244	CLBT 5640-6	A
6771676	CLBT 5840-6	B	6772245	CLBT 5640-6	A
** 6771676-V	CLBT 5840-6	B	6772248	CLBT 5640-6	A
6771728	CLBT 5840-4	B	6772250	CLBT 5640-6	A
** 6771728-V	CLBT 5840-4	B	6772256	CLBT 5840-4	B
6771733	CLBT 5840-6	B	6772258	CLBT 5840-4	B
6771743	CLBT 5640-6	A	6772259	CLBT 5840-4	B
6771777	CLT 5840-4	A	6772263	CLBT 5840-4	B
6771791	CLT 5840-4	B	6772264	CLBT 5840-6	B
** 6771791-V	CLT 5840-4	B	6772286	CLBT 5840-4	B
6771844	CLBT 5640-6	A	6772313	CLBT 5840-1	B
** 6771844-V	CLBT 5640-6	A	6772331	CLT 5840-6	B
6771845	CLBT 5640-6	A	** 6772331-V	CLT 5840-6	B
** 6771845-V	CLBT 5640-6	A	6772461	CLBT 5840-4	B
6771908	CLBT 5840-6	B	6772495	CLBT 5840-9	B
6771931	CLBT 5840-4	B	6772539	CLBT 5640-6	A
6771986	CLBT 5840-4	B	6772598	CLBT 5640-1	A
6771993	CLT 5640-4	A	6772648	CLBT 5840-4	B
6771996	CLT 5840-1	B	6772659	CLBT 5840-6	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** SEE SPI 480.

INPUT DRIVEN CHARGING AND SCAVENGE OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772707	CLBT 5640-6	A	6773789	CLBT 5860-4	B
6772708	CLBT 5640-6	A	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	B	6773831	CLT 5840-1	B
6772720	CLBT 5860-4	B	6773837	CLBT 5860-4	B
6772746	CBT 5840-8	B	6773839	CLT 5860-1	B
6772749	CLBT 5840-4	B	6773840	CLBT 5860-4	B
6772842	CLBT 5840-9	B	6773887	CLT 5860-2	B
6772847	CLBT 5840-4	B	6773889	CLBT 5860-6	B
6772876	CBT 5840-4	B	6773902	CLBT 5860-6	B
6772909	CLBT 5840-4	B	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	B	6774020	CLBT 5860-2	B
6772947	CLBT 5840-4	B	6774058	CLBT 5860-6	B
6773110	CLBT 5640-4	A	6774083	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	A	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	B	6774095	CLBT 5860-4	B
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	B
6773321	CLBT 5640-1	A	6774119	CLBT 5660-6	A
6773370	CLBT 5840-4	B	6774152	CLT 5860-4	B
6773384	CLBT 5660-4	A	6774181	CLBT 5660-4	A
6773385	CLBT 5860-4	B	6774182	CLBT 5660-4	A
6773386	CLT 5860-1	B	6774227	CLBT 5660-4	A
6773388	CLBT 5860-4	B	6774256	CLBT 5860-6	B
6773411	CLBT 5640-4	A	6774286	CLBT 5860	B
6773427	CLBT 5640-4	B	6774321	CLBT 5860-4	B
6773432	CLBT 5840-6	B	6774487	CLBT 5660-3	A
6773433	CLBT 5860-6	B	6774494	CLBT 5660-4	A
6773481	CLBT 5840-4	B	6774508	CLBT 5660-6	A
6773531	CLBT 5640-6	A	6774520	CLBT 5840-4	B
6773574	CLBT 5640-4	A	6774550	CLT 5660-4	A
6773600	CLBT 5840-4	B	6774552	CLBT 5860-6	B
6773612	CLBT 5840-4	B	6774573	CLBT 5860-4	B
6773613	CLBT 5840-4	B	6774586	CLBT 5860-4	B
6773614	CLT 5840-1	B	6774606	CLT 5840-4	B
6773623	CLT 5840-4	B	6774687	CLBT 5860-4	B
6773690	CLBT 5660-6	A	6774697	CLBT 5660-4	A
6773693	CLBT 5660-6	A	6774745	CBT 5840-6	B
6773694	CLBT 5660-6	A	6774789	CLBT 5860-6	B
6773697	CLBT 5860-4	B	6774790	CLBT 5860-4	B
6773751	CLBT 5840-6	B	6774861	CLBT 5840-4	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** SEE SPI 480.

INPUT DRIVEN CHARGING AND SCAVENGE OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774925	CLBT 5860-4	B	6775904	CLBT 5860-4	B
6775241	CLBT 5860-4	B	6775927	CLBT 5860-6	B
6775253	CLBT 5660-6	A	6775928	CLBT 5860-6	B
6775254	CLBT 5660-4	A	6775947	CLBT 5660-4	A
6775255	CLBT 5660-4	A	6775948	CLBT 5860-7	B
6775256	CLBT 5660-6	A	6775949	CLBT 5860-4	B
6775257	CLBT 5660-4	A	6775952	CLBT 5860-6	B
6775258	CLBT 5660-4	A	6775953	CT 5860-4	B
6775260	CLBT 5660-4	A	6776016	CLBT 5660-4	A
6775261	CLBT 5660-4	A	6776017	CLBT 5840-4	B
6775266	CLT 5660-4	A	6776088	CLBT 5640-6	A
6775267	CLBT 5860-4	B	6776089	CLBT 5860-4	B
6775268	CLBT 5860-6	B	6776117	CT 5840-4	B
6775269	CLBT 5860-4	B	6776414	CLBT 5860-4	B
6775272	CLBT 5860-6	B	6776415	CLBT 5860-4	B
6775273	CLBT 5860-4	B	6776422	CLBT 5860-4	B
6775274	CLBT 5860-6	B	6776470	CLBT 5860-4	B
6775275	CLBT 5860-4	B	6776560	CLBT 5860-4	B
6775276	CLBT 5860-6	B	6776576	CLBT 5860-4	B
6775278	CLBT 5860-4	B	6776660	CLBT 5860-4	B
6775279	CLBT 5860-4	B	6776741	CLBT 5840-4	B
6775280	CLBT 5860-4	B	6776836	CLT 5840-1	B
6775281	CLBT 5860-4	B	6776926	CLBT 5660-9	A
6775286	CLT 5860-1	B	6777052	CLBT 5860-4	B
6775288	CLT 5860-2	B	6777062	CLBT 5840-9	B
6775289	CLBT 5860-9	B	6777270	CLT 5860-4	B
6775294	CLBT 5860-4	B	6777304	CLBT 5860-4	B
6775383	CLBT 5860-4	B	6777305	CLBT 5860-4	B
6775391	CLBT 5640-6	A	6777332	CLBT 5860-4	B
6775397	CLBT 5840-8	B	6777333	CLBT 5860-4	B
6775405	CLBT 5640-4	A	6777390	CLBT 5640-8	A
6775428	CLBT 5860-4	B	6777428	CLBT 5660-4	A
6775460	CLBT 5860-4	B	6777446	CLBT 5860-4	B
6775595	CLT 5660-4	A	6777494	CLBT 5860-9	B
6775720	CLBT 5660-4	A	6777713	CLBT 5860-4	B
6775817	CLBT 5860-4	B	6777771	CLBT 5660-6	A
6775836	CLBT 5840-4	B	6777825	CLBT 5660-4	A
6775837	CLBT 5860-6	B	6777890	CLBT 5660-4	A
6775838	CLBT 5860-6	B	6777925	CLBT 5860-4	B
6775890	CLBT 5660-4	A	6777962	CLBT 5860-4	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

INPUT DRIVEN CHARGING AND SCAVENGE OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6778028	CLBT 5860-4	B	6830529	CLBT 5840-4	B
6778058	CLBT 5860-6	B	6830712	CLBT 5860-4	B
6778181	CLBT 5860-4	B	6830723	CLBT 5865-9	B
6778185	CLBT 5660-4	A	6830777	CLBT 5860-4	B
6778186	CLBT 5660-4	A	6830856	CLT 5840-1	B
6778197	CLT 5660-5	A	6830857	CLBT 5860-4	B
6778213	CLBT 5860-4	B	6830858	CLBT 5860-6	B
6778340	CLBT 5860-6	A	6830859	CLBT 5860-4	B
6778367	CLT 5660-4	A	6830860	CLBT 5860-4	B
6778485	CLBT 5860-4	B	6830861	CLT 5860-1	B
6778497	CLBT 5860-4	B	6830862	CLBT 5860-9	B
6778675	CLT 5860-4	B	6830863	CLBT 5860-4	B
6778852	VCLT 5860-2	B	6830864	CLBT 5860-4	B
6778924	CLBT 5860-4	B	6830865	CLBT 5860-4	B
6778962	CLBT 5860-4	B	6830866	CLBT 5860-4	B
6778967	CLT 5660-5	A	6830867	CLBT 5860-4	B
6778972	CLBT 5860-4	B	6830868	CLBT 5860-6	B
6779011	CLBT 5640-6	A	6830869	CLT 5860-2	B
6779034	CLT 5660-4	A	6830870	CLBT 5860-7	B
6779062	CLT 5860	B	6830871	CLBT 5860-4	B
6779063	CLT 5860	B	6830872	CLBT 5860-4	B
6779067	CLBT 5640-6	A	6830873	CLBT 5860-4	B
6779096	CLBT 5660-4	A	6830874	CLBT 5860-6	B
6779097	CLBT 5860-4	B	6830878	CLBT 5860-4	B
6779098	CLBT 5860-4	B	6831015	CLBT 5860-6	B
6779116	CLT 5660-4	A	6831042	CLBT 5860-3	B
6779152	CLBT 5860-4	B	6831135	CLBT 5860-4	B
6779153	CLBT 5860-4	B	6831160	CLBT 5860-6	B
6779154	CLBT 5860-4	B	6831197	CLBT 5865-4	B
6779187	CLBT 5860-4	B	6831363	CLBT 5860-6	B
6779309	CLT 5860-4	B	6831852	CLBT 5860-6	B
6779592	CLBT 5660-4	A	6831855	CLBT 5860-4	B
6779672	CLT 5660-4	A	6831856	CLBT 5865-9	B
6779888	CLBT 5860-4	B	6832008	CLBT 5860-4	B
6779958	CLT 5660-1	B	6832154	CLBT 5860-4	B
6779959	CLT 5660-1	A	6832156	CLBT 5865-4	B
6829582	CLT 5860-4	B	6832157	CLBT 5865-9	B
6830448	CLT 5860-4	B	6832394	CLBT 5860-4	B
6830498	CLT 5640-4	A	6832395	CLBT 5860-6	B
6830527	CLBT 5860-4	B	6832397	CLT 5860-4	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

INPUT DRIVEN CHARGING AND SCAVENGE OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832398	CLBT 5860-4	B	6833693	CLT 5860-4	B
6832724	CLBT 5860-4	B	6833775	CLBT 5860-6	B
6832725	CLBT 5860-4	B	6833776	CLBT 5860-4	B
6832727	CLBT 5860-4	B	6833834	CLBT 5860-6	B
6832818	CLBT 5860-6	B	5833835	CLBT 5860-3	B
6833001	CLBT 5860-6	B	6834461	CLT 5860-4	B
6833003	CLBT 5860-4	B	6834464	CLT 5860-4	B
6833004	CLBT 5860-4	B	6834627	CLT 5860-4	B
6833005	CLBT 5860-4	B	6835098	CLT 5860-4	B
6833006	CLBT 5860-4	B	6835203	VCLT 5860-2	B
6833007	CLBT 5860-4	B	6835267	CLBT 5860-4	B
6833008	CLBT 5860-4	B	6835467	CLBT 5860-4	B
6833009	CLBT 5860-6	B	6835468	CLBT 5860-6	B
6833010	CLBT 5860-4	B	6835484	VCLT 5860-2	B
6833011	CLBT 5860-4	B	6835520	CLBT 5860-4	B
6833012	CLBT 5860-4	B	6835602	CLBT 5860-4	B
6833013	CLBT 5860-6	B	6835633	CLBT 5860-4	B
6833015	CLBT 5860-4	B	6835774	CLBT 5860-4	B
6833018	CLBT 5860-6	B	6835794	CLBT 5860-4	B
6833019	CLBT 5860-4	B	6835830	CLBT 5860-4	B
6833020	CLBT 5860-6	B	6835959	CLBT 5860-4	B
6833021	CLBT 5860-6	B	6836014	CLBT 5860-6	B
6833022	CLBT 5860-4	B	6836030	CLT 5860-4	B
6833024	CLBT 5860-4	B	6836088	CLBT 5860-4	B
6833025	CLBT 5860-4	B	6836185	CLBT 5860-4	B
6833026	CLBT 5860-4	B	6836189	CLT 5860-4	B
6833027	CLBT 5860-4	B	6836275	CLBT 5860-4	B
6833029	CLBT 5860-6	B	6836398	CLBT 5860-6	B
6833030	CLBT 5860-4	B	6836433	VCLT 5860-2	B
6833113	CLBT 5860-4	B	6836757	CLBT 5860-4	B
6833116	CLT 5860-2	B	6836758	CLBT 5860-6	B
6833117	CLBT 5860-7	B	6836788	CLBT 5860-4	B
6833118	VCLBT 5860-2	B	6836802	CLBT 5860-6	B
6833341	CLBT 5860-6	B	6836803	CLBT 5860-4	B
6833418	CLT 5860-4	B	6836874	CLBT 5860-9	B
6833425	CLBT 5860-4	B	6836947	CLBT 5860-6	B
6833432	CLT 5860-4	B	6836973	CLT 5860-1	B
6833433	CLT 5860-4	B	6836984	CLT 5860-3	B
6833534	CLBT 5860-4	B	6837218	CLBT 5860-4	B
6833569	CLBT 5860-4	B	6837453	CLT 5860-4	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

INPUT DRIVEN CHARGING AND SCAVENGE OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837463	CLBT 5860-4	B	6839140	CLBT 5860-4	B
6837610	CLT 5860-4	B	6839363	CLBT 5860-6	B
6837611	CLBT 5860-3	B	6839551	CLT 5865-1	B
6837711	VCLBT 5860-7	B	6839640	CLBT 5860-6	B
6837712	VCLBT 5860-4	B	6839641	CLBT 5860-3	B
6837827	CLBT 5860-4	B	6839831	VCLT 5865-2	B
6838238	CLBT 5860-4	B	6839951	CLBT 5860-6	B
6838289	CLBT 5860-6	B	6880257	CLBT 5860-6	B
6838294	CLBT 5860-4	B	6880314	CLT 5860-4	B
6838471	CLBT 5860-4	B	6880868	CLBT 5860-6	B
6838479	CLBT 5865-9	B	6880869	CLBT 5860-6	B
6838542	CLBT 5860-4	B	6881082	VCLT 5860-7	B
6838742	CLBT 5860-6	B	6881083	VCLT 5860-7	B
6838748	CLBT 5860-4	B	6881157	CLBT 5860-4	B
6838907	CLBT 5860-7	B	6881160	CLT 5840-1	B
6838908	VCLBT 5860-2	B	6881392	CLT 5860-5	B
6839032	VCLBT 5860-7	B	6881439	CLBT 5860-2	B

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -

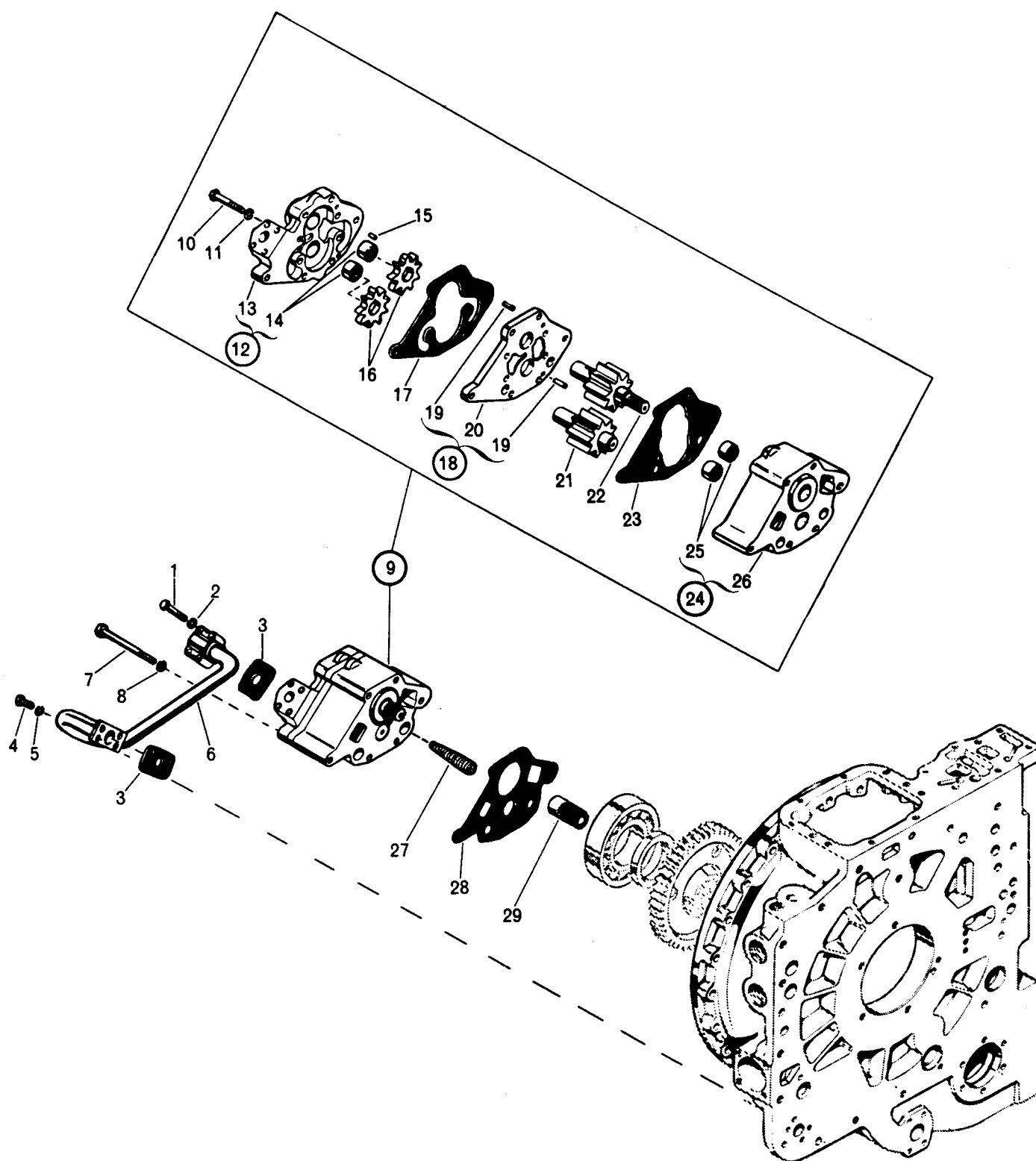


FIG 10 INPUT DRIVEN CHARGING AND SCAVENGE OIL PUMP

GROUP A

INPUT DRIVEN CHARGING AND SCAVENGE OIL PUMP, FIGURE 10

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, 3/8-16 X 1 3/4	179845	4	4	8	12
2	WASHER, LOCK, 3/8	103321	4	4	8	12
3	GASKET	6758218	2	2	6	20
4	BOLT, HX HD, 3/8-16 X 1	179839	4	4	8	12
5	WASHER, LOCK, 3/8	103321	4	4	8	12
6	TUBE, SCAVENGE OIL DISCHARGE	6758395	1		1	2
7	BOLT, HX HD, 3/8-16 X 4 1/2	186288	6	6	12	18
8	WASHER, LOCK, 3/8	103321	6	6	12	18
9	PUMP ASSY, INPUT PRESR & SCAVENGE	6758392	1		1	2
10	BOLT, HX HD, 3/8-16 X 2 1/4	179848	4	4	8	12
11	WASHER, LOCK, 3/8	103321	4	4	8	12
12	BODY ASSY, SCAVENGE PUMP	6758212	1			1
13	BODY, SCAVENGE PUMP	6758539	*	1		
14	BEARING, NEEDLE, TORRINGTON B 1612	148415	2	2	4	8
15	ROLLER, NEEDLE	6758530	1	1	2	4
16	GEAR, SCAVENGE PUMP	6758529	2			2
17	GASKET, SEPARATING PLATE	6769413	1	1	3	10
18	PLATE ASSY, OIL PUMP SEPARATING	6769160	1			1
19	DOWEL	141199	2			
20	PLATE, OIL PUMP SEPARATING	6768400	*	1		
21	GEAR, OIL PUMP DRIVEN	6757564	1			1
22	GEAR, OIL PUMP DRIVE	6758528	1			1
23	GASKET, SEPARATING PLATE	6756124	1	1	3	10
24	BODY ASSY, INPUT PRESR PUMP	6757569	1			1
25	BEARING, NEEDLE	148415	2	2	4	8
26	BODY, INPUT PRESR PUMP	6757568	*	1		
27	SCREEN, SCAVENGE PUMP SUCTION STARTING WITH S/N 34819	6776451	1	1	3	10
28	GASKET, INPUT PUMP	6756002	1	1	3	10
29	COUPLING, OIL PUMP DRV GEAR	6774695	1		1	2

GROUP B

INPUT DRIVEN CHARGING AND SCAVENGE OIL PUMP, FIGURE 10

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	TUBE, SCAVENGE OIL DISCHARGE	6769729	1		1	2
7	BOLT, HX HD, 3/8-16 X 5	9418964	6	6	12	18
9	PUMP ASSY, INPUT PRESR & SCAVENGE SEE SPI 694	6834178	1		1	2
12	BODY ASSY, SCAVENGE PUMP	6834181	1			1

CONTINUED ON NEXT PAGE

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP B CONT

INPUT DRIVEN CHARGING AND SCAVENGE OIL PUMP, FIGURE 10

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
13	BODY, SCAVENGE PUMP	6834182	*	1		
16	GEAR, SCAVENGE PUMP	6834180		2		2
18	PLATE ASSY, OIL PUMP SEPARATING	6834183		1		1
19	DOWEL	141197		2		
20	PLATE, OIL PUMP SEPARATING	6834184	*	1		
21	GEAR, OIL PUMP DRIVEN	6769720		1		1
22	GEAR, OIL PUMP DRIVE	6769722		1		1
24	BODY ASSY, INPUT PRESR PUMP	6777214		1		1
26	BCDY, INPUT PRESR PUMP	6777212	*	1		

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	D	** 6759797-V	CLT 5640-4	A
6758494	CT 5640-1	E	6759801	CLT 5840-4	A
6758556	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	A
6758627	CLBT 5640-6	A	6759802	CT 5840-1	E
6759245	CLBT 5640-1	A	6759803	CLT 5840-4	A
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	F
6759524	CLT 5640-4	D	** 6759806-V	CLBT 5840-4	F
** 6759524-V	CLT 5640-4	D	6759809	CT 5640-1	E
6759553	CBT 5640-6	F	6759810	CBT 5640-9	E
** 6759553-V	CBT 5640-6	F	6759815	CLBT 5640-4	A
6759557	CLT 5640-4	A	6759816	CLT 5640-4	A
6759612	CT 5640-1	F	6759821	CLT 5640-4	F
6759654	CLT 5640-5	A	6759839	CT 5840-4	D
6759678	CLT 5640-6	A	6759840	CBT 5840-1	D
6759683	CLBT 5640-1	A	6759841	CLT 5840-4	D
6759723	CT 5640-1	E	** 6759841-V	CLT 5840-4	D
6759725	CBT 5640-9	E	6759842	CLBT 5840-1	D
6759728	CLBT 5640-6	A	** 6759842-V	CLBT 5840-1	D
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	D
6759729	CLBT 5640-6	A	6759844	CBT 5840-7	D
6759733	CLT 5640-4	A	6759845	CLT 5840-2	D
6759734	CLT 5640-6	A	6759846	CLBT 5840-7	D
6759735	CLBT 5640-6	A	6759852	CLBT 5840-9	G
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	F
6759740	CT 5640-4	F	** 6759879-V	CLBT 5840-6	F
6759742	CBT 5640-6	A	6759887	CLBT 5840-6	A
** 6759742-V	CBT 5640-6	A	6759896	CT 5640-4	F
6759745	CLBT 5640-9	E	6759918	CLT 5640-1	E
6759749	CLBT 5640-8	D	6759949	CLBT 5640-6	A
6759751	CT 5640-1	E	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	D	6759957	CLBT 5640-4	F
** 6759760-V	CLBT 5640-1	D	** 6759957-V	CLBT 5640-4	F
6759771	CLBT 5640-6	F	6759981	CLBT 5640-4	A
** 6759771-V	CLBT 5640-6	F	** 6759981-V	CLBT 5640-4	A
6759772	CBT 5640-6	F	6769531	CLT 5640-4	A
** 6759772-V	CBT 5640-6	F	6769583	CLBT 5640-4	F
6759778	CLBT 5640-8	D	** 6769583-V	CLBT 5640-4	F
6759790	CLT 5640-6	A	6769613	CBT 5840-6	A
6759791	CT 5640-6	F	** 6769613-V	CBT 5840-6	A
6759797	CLT 5640-4	A	6769663	CLBT 5640-6	F

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	F	6770286	CLT 5840-9	A
** 6769664-V	CLT 5840-4	F	6770287	CLT 5640-4	F
6769702	CT 5840-6	A	6770318	CLT 5640-4	F
6769703	CLT 5640-1	E	6770364	CLT 5840-1	E
6769704	CLBT 5840-4	A	6770365	CLBT 5640-9	E
6769820	CLT 5640-2	D	6770369	CLBT 5640-6	A
6769821	CLT 5840-4	A	6770370	CLBT 5640-6	A
** 6769821-V	CLT 5840-4	A	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	A	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	A	6770373	CLBT 5640-6	A
6769927	CLBT 5840-4	A	** 6770373-V	CLBT 5640-6	A
6769934	CBT 5840-6	F	6770377	CLT 5640-1	E
** 6769934-V	CBT 5840-6	F	6770413	CLBT 5640-1	A
6769964	CLBT 5640-4	A	** 6770413-V	CLBT 5640-1	A
6769967	CLBT 5840-8	D	6770460	CBT 5640-4	D
6770002	CLBT 5640-3	D	** 6770460-V	CBT 5640-4	D
6770020	CBT 5840-4	A	6770461	CLBT 5840-4	A
** 6770020-V	CBT 5840-4	A	6770462	CLBT 5840-4	A
6770030	CLBT 5640-4	F	6770463	CLBT 5840-4	A
** 6770030-V	CLBT 5640-4	F	6770511	CLT 5640-4	A
6770052	CLBT 5840-1	A	6770515	CLT 5840-4	A
** 6770052-V	CLBT 5840-1	A	** 6770515-V	CLT 5840-4	A
6770082	CLT 5640-8	A	6770516	CLBT 5840-4	A
6770083	CLT 5640-2	D	** 6770516-V	CLBT 5840-4	A
6770108	CLBT 5840-4	A	6770550	CLBT 5840-4	C
** 6770108-V	CLBT 5840-4	A	6770602	CLT 5840-4	F
6770153	CLBT 5640-4	D	** 6770602-V	CLT 5840-4	F
6770154	CLT 5840-2	D	6770603	CLBT 5640-4	F
6770175	CBT 5840-4	A	** 6770603-V	CLBT 5640-4	F
** 6770175-V	CBT 5840-4	A	6770731	CLT 5640-5	A
6770180	CLBT 5840-4	A	6770805	CT 5640-4	A
** 6770180-V	CLBT 5840-4	A	6770871	CLBT 5640-6	A
6770202	CLBT 5840-4	A	6770872	CLBT 5640-6	A
6770224	CT 5640-4	F	6771000	CLBT 5640-3	G
6770231	CLBT 5640-4	F	6771045	CLBT 5840-6	C
6770244	CBT 5840-4	A	** 6771045-V	CLBT 5840-6	C
** 6770244-V	CBT 5840-4	A	6771061	CT 5640-4	A
6770271	CLBT 5840-1	D	6771122	CLT 5840-4	D
6770284	CLBT 5640-4	A	6771141	CLBT 5840-6	B
** 6770284-V	CLBT 5640-4	A	6771290	CLBT 5840-6	C

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
** 6771290-V	CLBT 5840-6	C	6771993	CLT 5640-4	A
6771333	CLBT 5640-6	A	6771996	CLT 5840-1	B
** 6771333-V	CLBT 5640-6	A	6772001	CLBT 5840-8	B
6771334	CLBT 5640-6	A	6772002	CLBT 5840-4	B
** 6771334-V	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	B
6771344	CLBT 5640-8	D	6772020	CLBT 5840-6	B
6771420	CLBT 5840-4	B	6772072	CLBT 5840-4	A
6771459	CT 5840	B	6772073	CLT 5840-1	B
6771461	CLBT 5840-4	B	6772080	CLBT 5840-4	B
6771546	CLBT 5640-1	B	6772084	CLT 5840-4	B
6771547	CLBT 5860-4	B	** 6772084-V	CLT 5840-4	B
6771548	CLBT 5660-4	B	6772088	CLBT 5640-6	B
6771549	CLT 5860-4	B	** 6772088-V	CLBT 5640-6	B
6771550	CLBT 5840-1	B	6772098	CLBT 5640-6	B
** 6771550-V	CLBT 5840-1	B	** 6772098-V	CLBT 5640-6	B
6771551	CLBT 5860-7	H	6772112	CLBT 5640-4	B
6771552	CLBT 5840-7	B	6772148	CLBT 5840	B
6771553	CLBT 5860-4	B	6772149	CLBT 5840-6	B
6771577	CLBT 5640-4	C	** 6772149-V	CLBT 5840-6	B
** 6771577-V	CLBT 5640-4	C	6772236	CLBT 5640-4	A
6771593	CLBT 5840-4	B	6772241	CLBT 5640-4	F
** 6771593-V	CLBT 5840-4	B	6772242	CLBT 5640-1	B
6771631	CLBT 5660-4	B	6772243	CLBT 5640-1	D
6771652	CLBT 5840-6	C	6772244	CLBT 5640-6	A
6771676	CLBT 5840-6	B	6772245	CLBT 5640-6	A
** 6771676-V	CLBT 5840-6	B	6772248	CLBT 5640-6	A
6771728	CLBT 5840-4	B	6772250	CLBT 5640-6	A
** 6771728-V	CLBT 5840-4	B	6772256	CLBT 5840-4	C
6771733	CLBT 5840-6	C	6772258	CLBT 5840-4	B
6771743	CLBT 5640-6	A	6772259	CLBT 5840-4	B
6771777	CLT 5840-4	A	6772263	CLBT 5840-4	B
6771791	CLT 5840-4	B	6772264	CLBT 5840-6	B
** 6771791-V	CLT 5840-4	B	6772286	CLBT 5840-4	B
6771844	CLBT 5640-6	A	6772313	CLBT 5840-1	B
** 6771844-V	CLBT 5640-6	A	6772331	CLT 5840-6	B
6771845	CLBT 5640-6	A	** 6772331-V	CLT 5840-6	B
** 6771845-V	CLBT 5640-6	C	6772461	CLBT 5840-4	B
6771908	CLBT 5840-6	B	6772495	CLBT 5840-9	B
6771931	CLBT 5840-4	B	6772539	CLBT 5640-6	A
6771986	CLBT 5840-4	B	6772598	CLBT 5640-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772648	CLBT 5840-4	C	6773697	CLBT 5860-4	C
6772659	CLBT 5840-6	B	6773751	CLBT 5840-6	B
6772707	CLBT 5640-6	A	6773789	CLBT 5860-4	B
6772708	CLBT 5640-6	A	6773793	CLBT 5660-4	B
6772718	CLBT 5840-6	C	6773831	CLT 5840-1	B
6772720	CLBT 5860-4	B	6773837	CLBT 5860-4	B
6772746	CLBT 5840-8	B	6773839	CLT 5860-1	B
6772749	CLBT 5840-4	C	6773840	CLBT 5860-4	C
6772842	CLBT 5840-6	B	6773887	CLT 5860-2	H
6772847	CLBT 5840-4	B	6773889	CLBT 5860-6	B
6772876	CLBT 5840-4	B	6773902	CLBT 5860-6	C
6772909	CLBT 5840-4	B	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	B	6774020	CLBT 5860-2	B
6772947	CLBT 5840-4	B	6774058	CLBT 5860-6	B
6773110	CLBT 5640-6	A	6774083	CLBT 5660-4	B
6773111	CLBT 5640-4	B	6774084	CLBT 5660-4	B
6773178	CLT 5640-4	B	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	B	6774095	CLBT 5860-4	B
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	B
6773321	CLBT 5640-1	B	6774119	CLBT 5660-6	A
6773370	CLBT 5840-4	B	6774152	CLT 5860-4	B
6773384	CLBT 5660-4	B	6774181	CLBT 5660-4	B
6773385	CLBT 5860-4	B	6774182	CLBT 5660-4	B
6773386	CLT 5860-1	B	6774227	CLBT 5660-4	B
6773388	CLBT 5860-4	B	6774256	CLBT 5860-6	B
6773411	CLBT 5640-4	B	6774286	CLBT 5860	B
6773427	CLBT 5640-4	B	6774321	CLBT 5860-4	B
6773432	CLBT 5840-6	B	6774487	CLBT 5660-3	B
6773433	CLBT 5860-6	B	6774494	CLBT 5660-4	B
6773481	CLBT 5840-4	B	6774508	CLBT 5660-6	B
6773531	CLBT 5640-6	B	6774520	CLBT 5840-4	B
6773574	CLBT 5640-4	B	6774550	CLT 5660-4	B
6773600	CLBT 5840-4	B	6774552	CLBT 5860-6	B
6773612	CLBT 5840-4	C	6774573	CLBT 5860-4	B
6773613	CLBT 5840-4	C	6774586	CLBT 5860-4	B
6773614	CLT 5840-1	B	6774606	CLT 5840-4	B
6773623	CLT 5840-4	B	6774687	CLBT 5860-4	B
6773690	CLBT 5660-6	A	6774697	CLBT 5660-4	B
6773693	CLBT 5660-6	A	6774745	CLBT 5840-6	B
6773694	CLBT 5660-6	A	6774789	CLBT 5860-6	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** SEE SPI 480.

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774790	CLBT 5860-4	B	6775838	CLBT 5860-6	B
6774861	CLBT 5840-4	B	6775890	CLBT 5660-4	B
6774925	CLBT 5860-4	B	6775904	CLBT 5860-4	B
6775241	CLBT 5860-4	B	6775927	CLBT 5860-6	B
6775253	CLBT 5660-6	A	6775928	CLBT 5860-6	B
6775254	CLBT 5660-4	B	6775947	CLBT 5660-4	B
6775255	CLBT 5660-4	B	6775948	CLBT 5860-7	H
6775256	CLBT 5660-6	A	6775949	CLBT 5860-4	B
6775257	CLBT 5660-4	B	6775952	CLBT 5860-6	B
6775258	CLBT 5660-4	B	6775953	CT 5860-4	B
6775260	CLBT 5660-4	B	6776016	CLBT 5660-4	B
6775261	CLBT 5660-4	B	6776017	CLBT 5840-4	B
6775266	CLT 5660-4	B	6776088	CLBT 5640-6	B
6775267	CLBT 5860-4	B	6776089	CLBT 5860-4	B
6775268	CLBT 5860-6	B	6776117	CT 5840-4	B
6775269	CLBT 5860-4	B	6776414	CLBT 5860-4	B
6775272	CLBT 5860-6	B	6776415	CLBT 5860-4	B
6775273	CLBT 5860-4	B	6776422	CLBT 5860-4	B
6775274	CLBT 5860-6	B	6776470	CLBT 5860-4	B
6775275	CLBT 5860-4	B	6776560	CLBT 5860-4	B
6775276	CLBT 5860-6	B	6776576	CLBT 5860-4	B
6775278	CLBT 5860-4	B	6776660	CLBT 5860-4	B
6775279	CLBT 5860-4	B	6776741	CLBT 5840-4	B
6775280	CLBT 5860-4	B	6776836	CLT 5840-1	B
6775281	CLBT 5860-4	B	6776926	CLBT 5660-9	F
6775286	CLT 5860-1	B	6777052	CLBT 5860-4	B
6775288	CLT 5860-2	H	6777062	CLBT 5840-9	B
6775289	CLBT 5860-9	B	6777270	CLT 5860-4	B
6775294	CLBT 5860-4	B	6777304	CLBT 5860-4	B
6775383	CLBT 5860-4	B	6777305	CLBT 5860-4	B
6775391	CLBT 5640-6	A	6777332	CLBT 5860-4	B
6775397	CLBT 5840-8	B	6777333	CLBT 5860-4	B
6775402	CLBT 5840-4	B	6777390	CLBT 5640-8	D
6775428	CLBT 5860-4	B	6777428	CLBT 5660-4	B
6775460	CLBT 5860-4	B	6777446	CLBT 5860-4	B
6775595	CLT 5660-4	B	6777494	CLBT 5860-9	B
6775720	CLBT 5660-4	B	6777713	CLBT 5860-4	B
6775817	CLBT 5860-4	B	6777771	CLBT 5660-6	A
6775836	CLBT 5840-4	B	6777825	CLBT 5660-4	B
6775837	CLBT 5860-6	B	6777890	CLBT 5660-4	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6777925	CLBT 5860-4	B	6830498	CLT 5640-4	A
6777962	CLBT 5860-4	B	6830527	CLBT 5860-4	B
6778028	CLBT 5860-4	B	6830529	CLBT 5840-4	B
6778058	CLBT 5860-6	B	6830712	CLBT 5860-4	B
6778181	CLBT 5860-4	B	6830723	CLBT 5865-9	B
6778185	CLBT 5660-4	B	6830777	CLBT 5860-4	B
6778186	CLBT 5660-4	B	6830856	CLT 5840-1	B
6778197	CLT 5660-5	B	6830857	CLBT 5860-4	B
6778213	CLBT 5860-4	B	6830858	CLBT 5860-6	B
6778340	CLBT 5860-6	B	6830859	CLBT 5860-4	B
6778367	CLT 5660-4	B	6830860	CLBT 5860-4	B
6778485	CLBT 5860-4	B	6830861	CLT 5860-1	B
6778497	CLBT 5860-4	B	6830862	CLBT 5860-9	B
6778675	CLT 5860-4	B	6830863	CLBT 5860-4	B
6778852	VCLT 5860-2	J	6830864	CLBT 5860-4	B
6778924	CLBT 5860-4	B	6830865	CLBT 5860-4	B
6778962	CLBT 5860-4	B	6830866	CLBT 5860-4	B
6778967	CLT 5660-5	B	6830867	CLBT 5860-4	B
6778972	CLBT 5860-4	B	6830868	CLBT 5860-6	B
6779011	CLBT 5640-6	A	6830869	CLT 5860-2	H
6779034	CLT 5660-4	B	6830870	CLBT 5860-7	H
6779062	CBT 5860	B	6830871	CLBT 5860-4	B
6779063	CBT 5860	B	6830872	CLBT 5860-4	B
6779067	CLBT 5640-6	A	6830873	CLBT 5860-4	B
6779096	CLBT 5660-4	B	6830874	CLBT 5860-6	B
6779097	CLBT 5860-4	B	6830878	CLBT 5860-4	B
6779098	CLBT 5860-4	B	6831015	CLBT 5860-6	B
6779116	CLT 5660-4	B	6831042	CLBT 5860-3	B
6779152	CLBT 5860-4	B	6831135	CLBT 5860-4	B
6779153	CLBT 5860-4	B	6831160	CLBT 5860-6	B
6779154	CLBT 5860-4	B	6831197	CLBT 5865-4	B
6779187	CLBT 5860-4	B	6831363	CLBT 5860-6	B
6779309	CLT 5860-4	B	6831852	CLBT 5860-6	B
6779592	CLBT 5660-4	B	6831855	CLBT 5860-4	B
6779672	CLT 5660-4	B	6831856	CLBT 5865-9	B
6779888	CLBT 5860-4	B	6832008	CLBT 5860-4	B
6779958	CLT 5660-1	B	6832154	CLBT 5860-4	B
6779959	CLT 5660-1	B	6832156	CLBT 5865-4	B
6829982	CLT 5860-4	B	6832157	CLBT 5865-9	B
6830448	CLT 5860-4	B	6832394	CLBT 5860-4	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832395	CLBT 5860-6	C	6833534	CLBT 5860-4	B
6832397	CLT 5860-4	B	6833569	CLBT 5860-4	B
6832398	CLBT 5860-4	B	6833693	CLT 5860-4	B
6832724	CLBT 5860-4	B	6833775	CLBT 5860-6	B
6832725	CLBT 5860-4	B	6833776	CLBT 5860-4	B
6832727	CLBT 5860-4	B	6833834	CLBT 5860-6	B
6832818	CLBT 5860-6	B	6833835	CLBT 5860-3	B
6833001	CLBT 5860-6	B	6834461	CLT 5860-4	B
6833003	CLBT 5860-4	B	6834464	CLT 5860-4	B
6833004	CLBT 5860-4	B	6834627	CLT 5860-4	B
6833005	CLBT 5860-4	B	6835098	CLT 5860-4	B
6833006	CLBT 5860-4	B	6835203	VCLT 5860-2	J
6833007	CLBT 5860-4	B	6835267	CLBT 5860-4	B
6833008	CLBT 5860-4	B	6835467	CLBT 5860-4	B
6833009	CLBT 5860-6	B	6835468	CLBT 5860-6	B
6833010	CLBT 5860-4	B	6835484	VCLT 5860-2	B
6833011	CLBT 5860-4	B	6835520	CLBT 5860-4	B
6833012	CLBT 5860-4	B	6835602	CLBT 5860-4	B
6833013	CLBT 5860-6	B	6835633	CLBT 5860-4	B
6833015	CLBT 5860-4	B	6835774	CLBT 5860-4	B
6833018	CLBT 5860-6	B	6835794	CLBT 5860-4	B
6833019	CLBT 5860-4	B	6835830	CLBT 5860-4	B
6833020	CLBT 5860-6	B	6835959	CLBT 5860-4	B
6833021	CLBT 5860-6	B	6836014	CLBT 5860-6	B
6833022	CLBT 5860-4	B	6836030	CLT 5860-4	B
6833024	CLBT 5860-4	B	6836088	CLBT 5860-4	B
6833025	CLBT 5860-4	B	6836185	CLBT 5860-4	B
6833026	CLBT 5860-4	B	6836189	CLT 5860-4	B
6833027	CLBT 5860-4	B	6836275	CLBT 5860-4	B
6833029	CLBT 5860-6	B	6836398	CLBT 5860-6	B
6833030	CLBT 5860-4	B	6836433	VCLT 5860-2	J
6833113	CLBT 5860-4	B	6836757	CLBT 5860-4	B
6833116	CLT 5860-2	H	6836758	CLBT 5860-6	B
6833117	CLBT 5860-7	H	6836788	CLBT 5860-4	B
6833118	VCLBT 5860-2	J	6836802	CLBT 5860-6	B
6833341	CLBT 5860-6	B	6836803	CLBT 5860-4	B
6833418	CLT 5860-4	B	6836874	CLBT 5840-9	B
6833425	CLBT 5860-4	B	6836947	CLBT 5860-6	B
6833432	CLT 5860-4	B	6836973	CLT 5860-1	K
6833433	CLT 5860-4	B	6836984	CLT 5860-3	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

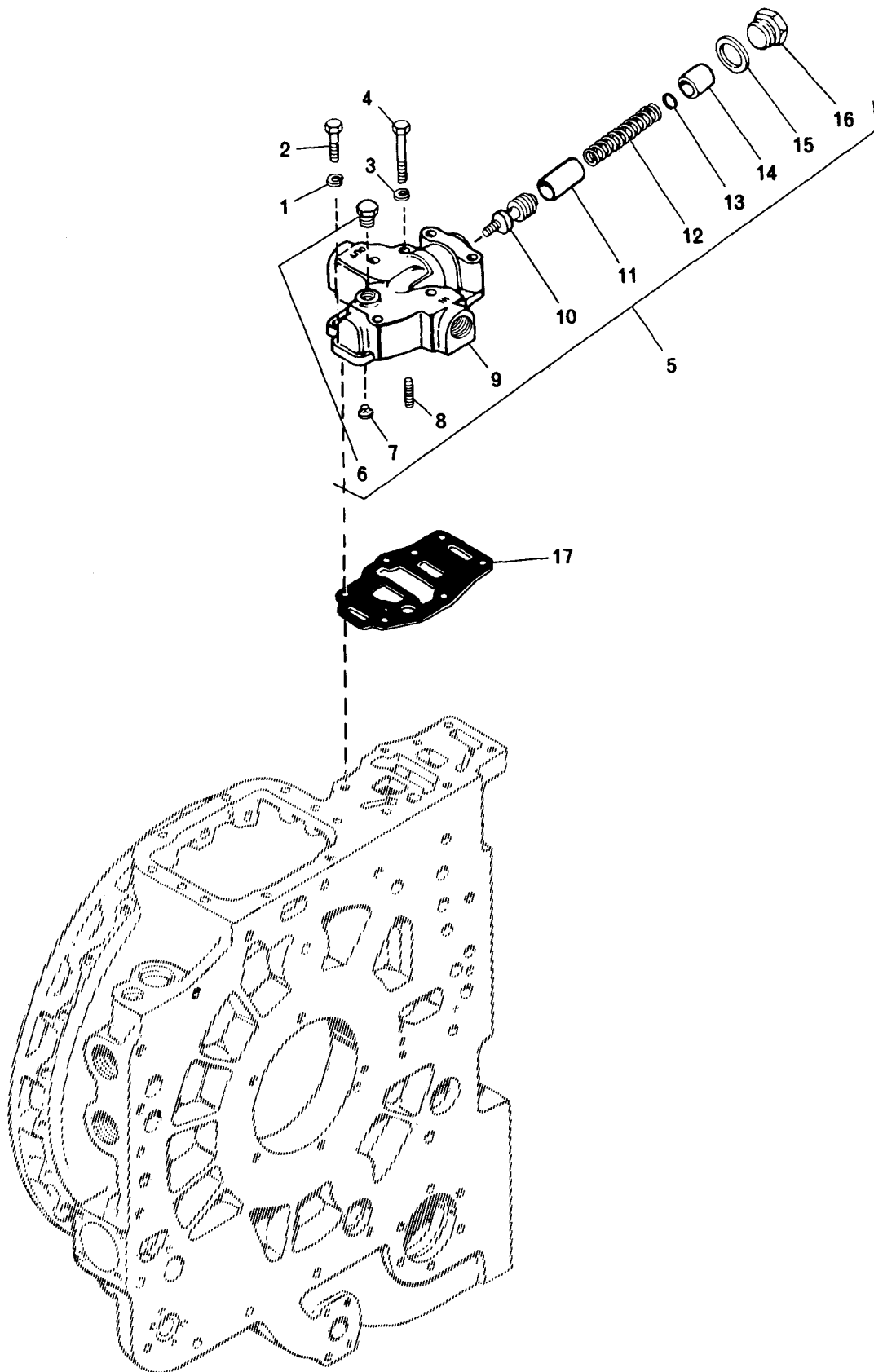
MAIN PRESSURE REGULATOR VALVE AND OIL FILTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837218	CLBT 5860-4	B	6839032	VCLBT 5860-7	J
6837453	CLT 5860-4	B	6839140	CLBT 5860-4	B
6837463	CLBT 5860-4	B	6839363	CLBT 5860-6	B
6837610	CLT 5860-4	B	6839551	CLT 5865-1	B
6837611	CLBT 5860-3	B	6839640	CLBT 5860-6	B
6837711	VCLBT 5860-7	J	6839641	CLBT 5860-3	B
6837712	VCLBT 5860-4	J	6839831	VCLT 5865-2	J
6837827	CLBT 5860-4	B	6839951	CLBT 5860-6	B
6838238	CLBT 5860-4	B	6880257	CLBT 5860-6	B
6838289	CLBT 5860-6	B	6880314	CLT 5860-4	B
6838294	CLBT 5860-4	B	6880868	CLBT 5860-6	H
6838471	CLBT 5860-4	B	6880869	CLBT 5860-6	H
6838479	CLBT 5865-5	B	6881082	VCLT 5860-7	J
6838542	CLBT 5860-4	B	6881083	VCLT 5860-7	J
6838742	CLBT 5860-6	B	6881157	CLBT 5860-4	B
6838748	CLBT 5860-4	B	6881160	CLT 5840-1	B
6838907	CLBT 5860-7	H	6881392	CLT 5860-5	B
6838908	VCLBT 5860-2	J	6881439	CLBT 5860-2	B

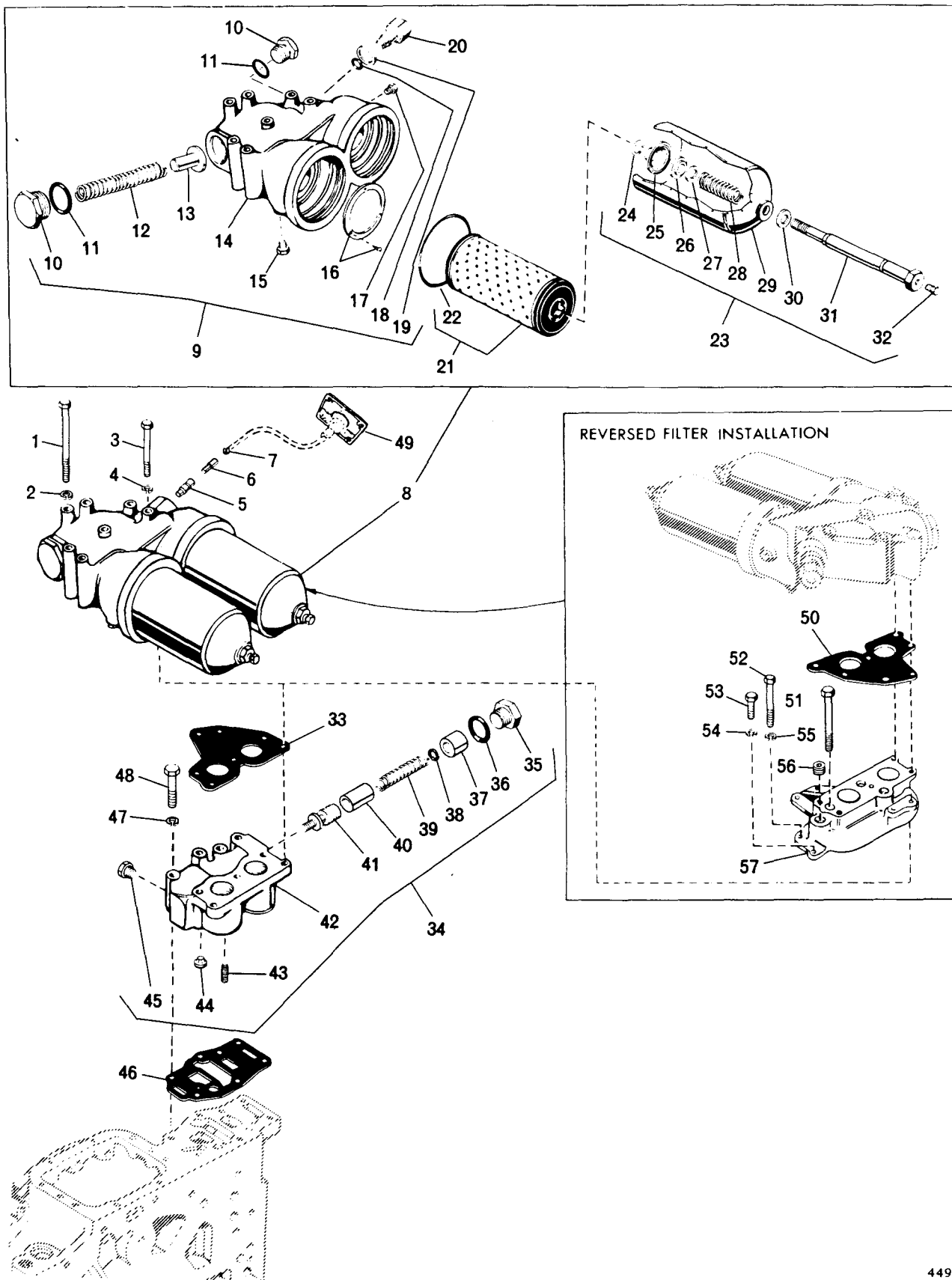
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -



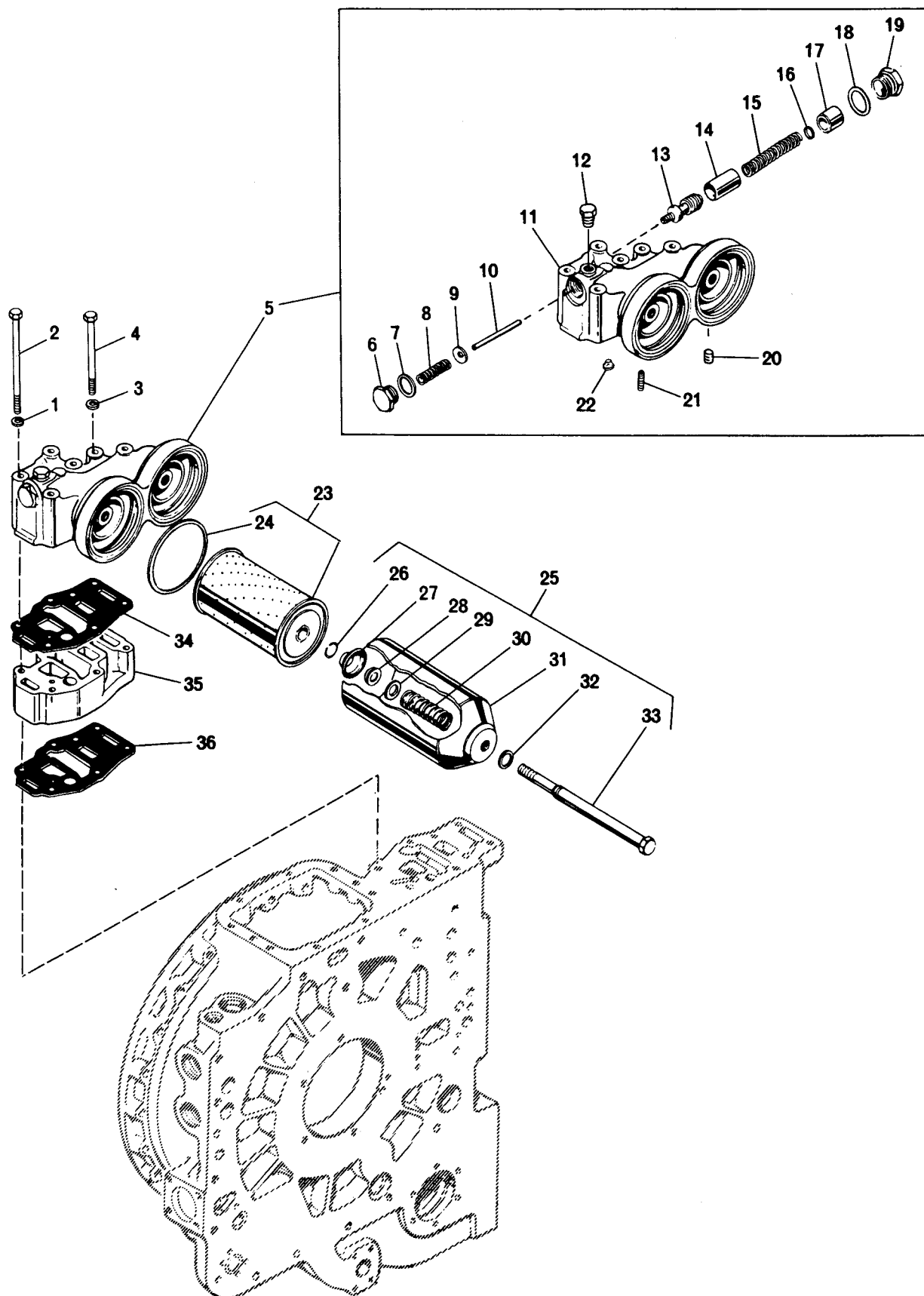
4665A

FIG 11 MAIN PRESSURE REGULATOR VALVE AND OIL FILTER



4496B

FIG 11-1 MAIN PRESSURE REGULATOR VALVE AND OIL FILTER



4666A

FIG 11-2 MAIN PRESSURE REGULATOR VALVE AND OIL FILTER

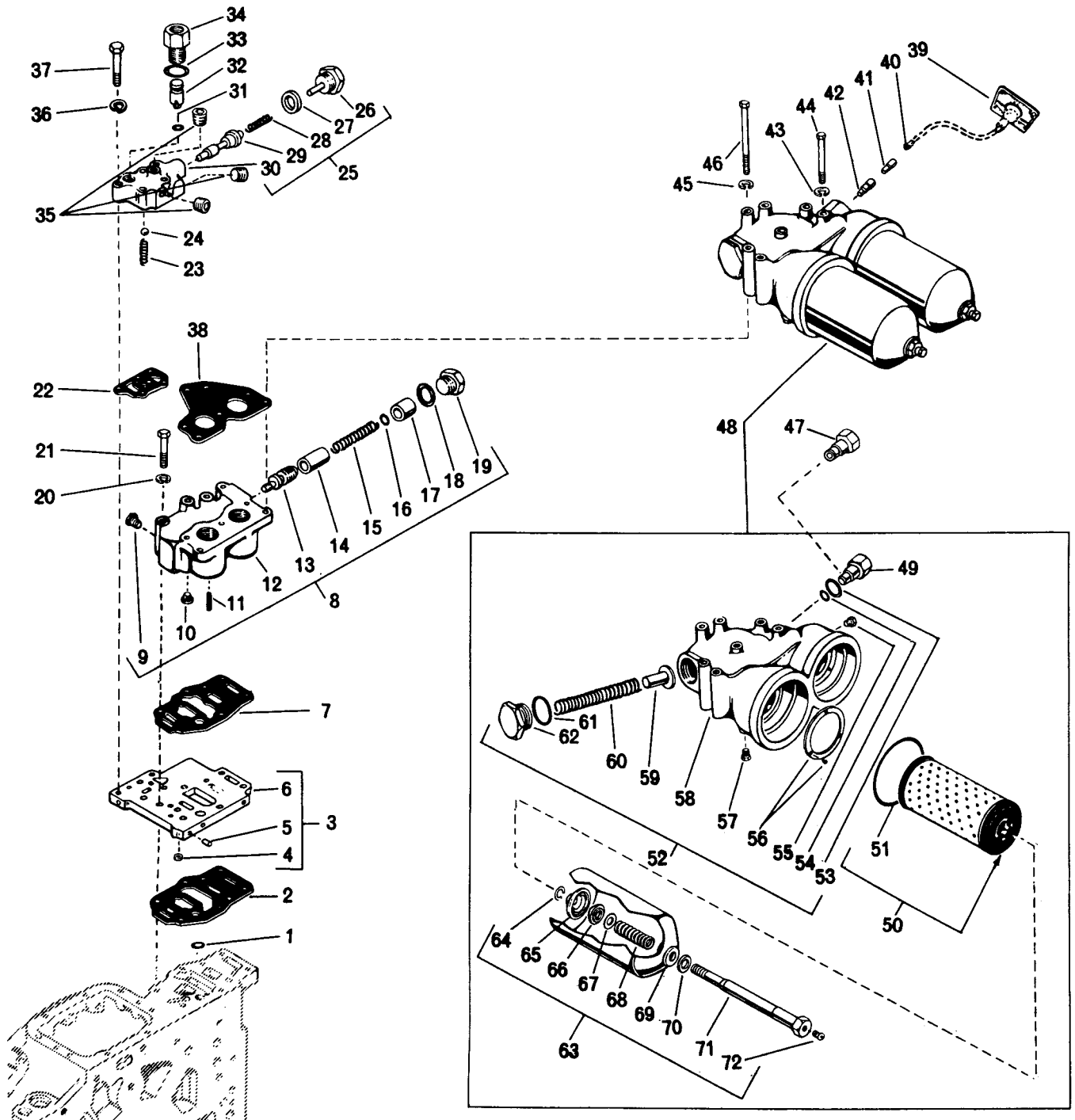


FIG 11-3 MAIN PRESSURE REGULATOR VALVE AND OIL FILTER

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES

GROUP A

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	WASHER, LOCK, 7/16	103322	1	1	2	3
2	BOLT, FX HD, 7/16-14 X 1 1/4	179860	1	1	2	3
3	WASHER, LOCK, 7/16	103322	6	6	12	18
4	BOLT, FX HD, 7/16-14 X 2 3/4	179869	6	6	12	18
5	BODY ASSY, MAIN PRESSURE REGULATOR VALVE REMOTE MOUNTED OIL FILTER SEE SPI 576	6776688	1			1
6	PLUG, PIPE, 1/4	444618	1			1
7	VALVE USED PRIOR TO S/N 30084 ONLY	5575168	1	1	2	4
8	SCREW, SET, 5/16-18 X 9/16	223056	1		1	2
9	BODY, MAIN PRESSURE REGULATOR	6770080	1			
10	VALVE, MAIN PRESSURE REGULATOR	6770075	1		1	2
11	STOP	6758907	1		1	2
12	SPRING, MAIN PRESS REGLTR, .1355-.1365 DIA80 OD, 20 TOTAL COILS	6758508	1	1	2	5
13	SHIM, .0528	6768264	AR	2	4	8
13	SHIM, .0289	6769783	AR	2	4	8
14	PLUG, MAIN PRESSURE REGULATOR SEE SPI 576	6776680	1		1	2
15	GASKET, ANNULAR	6760112	1	1	3	10
16	PLUG, 1 3/8-12 UNF	6758461	1		1	2
17	GASKET	6779247	1	1	3	10

GROUP B

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-1

1	BOLT, FX HD, 7/16-14 X 7	9415092	5	5	10	15
2	NCT USED IN THIS GROUP					
3	BOLT, FX HD, 7/16-14 X 4 1/2	433142	2	2	4	6
4	WASHER, LOCK, 7/16	103322	2	2	4	6
5	SHELL, SINGLE, 14 GA MALE-FOR SERVICE ONLY.	5297053	1	1	2	5
6	SLEEVE, NYLON-FOR SERVICE ONLY.	5297052	1	1	2	5
7	TERMINAL, FEMALE FOR #14, #16 OR #18 GA CABLE - FOR SERVICE ONLY	2977449	1	1	2	5
8	FILTER ASSY, OIL	5576474	1			1

CONTINUED ON NEXT PAGE

GROUP B CONT

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-1

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
9	BASE ASSY, OIL FILTER	5577417	1			1
10	PLUG, FILTER BY-PASS VALVE-FOR SERVICE ONLY	5577421	1			1
11	GASKET, FILTER BY-PASS VALVE PLUG	5577427	1	1	3	10
12	SPRING, FILTER BY-PASS VALVE, 15.5 TOTAL	5577420	1	1	2	5
	COILS .915 ID					
13	VALVE, FILTER BY-PASS	5577419	1		1	2
14	BASE WITH VALVE SEAT	5577418	1			
15	PLUG, PIPE	*	2			
16	PLATE & SCREW, BASE SET OF 1 PLATE &	5577423	2 SET			
	3 SCREWS					
17	PLUG, PIPE	*	1			
18	RING, PRESSURE SWITCH SEAL	5577429	1	1	3	10
19	GASKET, PRESSURE SWITCH	5577428	1	1	3	10
20	SWITCH, PRESSURE OIL - FOR SERVICE ONLY	5577523	1	1	2	5
21	ELEMENT, OIL FILTER	5576200	2	2	6	20
22	RING, FILTER SEAL	5577310	2	2	6	20
23	SHELL AND CENTER STUD ASSY	5577424	2			2
24	RING, RETAINER SNAP	5577425	2	2	4	10
25	RETAINER	*	2			
26	SEAL	*	2			
27	WASHER	*	2			
28	SPRING	5575091	2	2	4	10
29	SHELL	*	2			
30	GASKET, CENTER STUD AND SHELL	5573960	2	2	6	20
31	STUD, CENTER	5575957	2		2	4
32	PLUG	*	2			
33	GASKET, REGULATOR VALVE BODY AND OIL FILTER	6770521	1	1	3	10
34	BODY ASSY, MAIN PRESSURE REGULATOR VALVE	6776683	1		1	2
	SEE SPI 576					
35	PLUG, 1 3/8-12 UNF	6758461	1		1	2
36	GASKET, ANNULAR	6760112	1	1	3	10
37	PLUG, MAIN PRESSURE REGULATOR	6776680	1		1	2
	SEE SPI 576					
38	SHIM, .0528	6768264	AR	2	4	8
38	SHIM, .0289	6769783	AR	2	4	8
39	SPRING, MAIN PRESSURE REGULATOR, .1355-	6758508	1	1	2	5
	.1365 DIA WIRE, .80 OD, 20 TOTAL COILS					

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP B CONT

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-1

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
40	STOP	6758907	1		1	2
41	VALVE, MAIN PRESSURE REGULATOR	6770075	1		1	2
42	BODY, MAIN PRESSURE REGULATOR	6770357	1			1
43	SCREW, SET, 5/16-18 X 1 7/32	9417797	1		1	2
44	VALVE USED PRIOR TO S/N 30084 ONLY	5575168	1	1	2	4
45	PLUG, PIPE, 1/4	444618	1		1	2
46	GASKET	6779247	1	1	3	10
47	WASHER, LOCK, 7/16	103322	2	2	4	6
48	BOLT, HX HD, 7/16-14 X 3 1/2	179872	2	2	4	6
49	PLATE, TRANSMISSION OIL FILTER WARNING LIGHT	6771804	1		1	2
	INSTRUCTION BULB AND CABLE SUPPLIED BY ENGINE MANUFACTURER					
50-57	NOT USED IN THIS GROUP.					

GROUP C

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-1

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

1-33	NOT USED IN THIS GROUP.					
47	WASHER, LOCK, 7/16	103322	7	7	14	21
48	BOLT, HX HD, 7/16-14 X 3 1/2	179872	7	7	14	21
49	NOT USED IN THIS GROUP.					

GROUP D

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-2

1	WASHER, LOCK, 7/16	103322	5	5	10	15
2	BOLT, HX HD, 7/16-14 X 7	273618	5	5	10	15
3	WASHER, LOCK, 7/16	103322	2	2	4	6
4	BOLT, HX HD, 7/16-14 X 5 1/2	187433	2	2	4	6
5	ADAPTER ASSY, TRANSMISSION MOUNTED OIL FILTER	6776689	1		1	2
	SEE SPI 576					

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GROUP D CONT

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-2

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
6	PLUG, 1 1/4-12 NF	6756622	1			1
7	GASKET	142756	1	1	3	10
8	SPRING, FILTER BY-PASS VALVE, .046-.048	6756623	1	1	2	5
	DIA WIRE, .281 ID, 34 TOTAL COILS					
9	VALVE, FILTER BY-PASS	6756164	1		1	2
10	PIN, FILTER BY-PASS VALVE	6756626	1		1	2
11	ADAPTER, OIL FILTER	6770079	1			
12	PLUG, PIPE, 1/4	444618	1		1	2
13	VALVE, MAIN PRESS REGLTR	6770075	1		1	2
14	STOP	6758907	1		1	2
15	SPRING, MAIN PRESSURE REGULATOR, .1355-. .1365 DIA WIRE, .80 OD, 20 TOTAL COILS	6758508	1	1	2	5
16	SHIM, .0528	6768264	AR	2	4	8
16	SHIM, .0289	6769783	AR	2	4	8
17	PLUG, MAIN PRESSURE REGULATOR	6776680	1		1	2
	SEE SPI 576					
18	GASKET, ANNULAR	6760112	1	1	3	10
19	PLUG, 1 3/8-12 UNF	6758461	1		1	2
20	PLUG, PIPE, 1/4	444618	1		1	2
21	SCREW, SET, 5/16-18 X 9/16	223056	1		1	2
22	VALVE USED PRIOR TO S/N 30084 ONLY	5575168	1	1	2	4
23	ELEMENT, OIL FILTER	5576200	2	2	6	20
24	RING, FILTER SEAL	5577310	2	2	6	20
25	SHELL & CENTER STUD ASSY	5573956	2			2
26	RING, SNAP	5576328	2	2	4	10
27	RETAINER	5187309	2		2	4
28	SEAL	5187310	2	2	6	20
29	WASHER, 1.072 DIA X .812 ID X 5/8 THK	5574348	2		2	4
30	SPRING, .106 DIA WIRE, .812 ID, 9 TOTAL CCILS	5187308	2	2	4	10
31	SHELL	5573536	*	2		
32	GASKET	5573960	1	1	3	10
33	STUD	5573958	2		2	4
34	GASKET, OIL FILTER ADAPTER	6779247	1	1	3	10
35	PLATE, OIL FILTER ADPTR	6758507	1			1
36	GASKET, OIL FILTER ADPTR	6779247	1	1	3	10

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP E

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-2

SAME AS GROUP D, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2	BOLT, HX HD, 7/16-14 X 6	187136	5	5	10	15
4	BOLT, HX HD, 7/16-14 X 4 1/2	433142	2	2	4	6
23-33	SUPPLIED BY ENGINE MANUFACTURER.					
35	PLATE, OIL FILTER ADPTR	6759293	1			1

GROUP F

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-2

SAME AS GROUP D, EXCEPT FOR PARTS LISTED BELOW.

2	BOLT, HX HD, 7/16-14 X 4 1/2	433142	5	5	10	15
4	BOLT, HX HD, 7/16-14 X 3	179870	2	2	4	6
35-36	NOT USED IN THIS GROUP.					

GROUP G

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-2

SAME AS GROUP D, EXCEPT FOR PARTS LISTED BELOW.

2	BOLT, HX HD, 7/16-14 X 6	187136	5	5	10	15
4	BOLT, HX HD, 7/16-14 X 4 1/2	443142	2	2	4	6
35	PLATE, OIL FILTER ADPTR	6759293	1			1

GROUP H

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-1

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

1	BOLT, HX HD, 7/16-14 X 4 3/4	274499	4	4	8	12
2	WASHER, LOCK, 7/16	103322	4	4	8	12
3	BOLT, HX HD, 7/16-14 X 5 1/4	187425	3	3	6	9
4	WASHER, LOCK, 7/16	103322	3	3	6	9
47	WASHER, LOCK, 7/16	103522	3	3	6	9
48	BOLT, HX HD, 7/16-14 X 3 1/2	179872	3	3	6	9

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GROUP H CONT

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-1

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
50	GASKET	6770521	1	1	3	10
51	BOLT, HX HD, 7/16-14 X 6 1/4	451309	2	2	4	6
52	BOLT, HX HD, 7/16-14 X 4	179874	3	3	6	9
53	BOLT, HX HD, 7/16-14 X 1 1/2	179862	1	1	2	3
54	WASHER, LOCK, 7/16	103322	1	1	2	3
55	WASHER, LOCK, 7/16	103322	3	3	6	9
56	PLUG, 3/4	444592	1	1	2	3
57	ADAPTER, OIL FILTER REVERSED FILTER INSTALLATION	6773790	1			1

GROUP J

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-3

1	RING, SEAL	6703225	1	1	3	10
2	GASKET, VALVE ADAPTER	6779247	1	1	3	10
3	ADAPTER ASSY, VARIABLE CONTROL VALVE	6778492	1			1
4	TUBE, JUMPER	6778417	1	1	2	4
5	PIN	141255	5			5
6	ADAPTER, VALVE	6778473	1			
7	GASKET, CONVERTER HOUSING AND REGULATOR VALVE BODY	6779247	1	1	3	10
8	BODY ASSY, MAIN PRESSURE REGULATOR VALVE	6776683	1		1	2
9	PLUG, PIPE, 1/4	444618	1			1
10	VALVE USED PRIOR TO S/N 26758 ONLY	5575168	1	1	2	4
11	SCREW, SET, 5/16-18 X 1 7/32	9417797	1		1	2
12	BODY, MAIN PRESSURE REGULATOR	6770357	1			
13	VALVE, MAIN PRESSURE REGULATOR	6770075	1		1	2
14	STCP	6758907	1		1	2
15	SPRING, .135-.1365 DIA WIRE, .80 OD, 20 TOTAL COILS	6758508	1	1	2	5
16	SHIM, .0428-.0528	6768264	AR	2	4	8
16	SHIM, .0189-.0289	6769783	AR	2	4	8
17	PLUG, MAIN PRESSURE REGULATOR	6776680	1		1	2

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GROUP J CONT

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-3

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
18	GASKET, ANNULAR	6760112	1	1	3	10
19	PLUG, 1 3/8-12 UNF	6758461	1		1	2
20	WASHER, LOCK, 7/16	103322	2	2	4	6
21	BOLT, HX HD, 7/16-14 X 4 1/2	433142	2	2	4	6
22	GASKET, CONTROL VALVE BODY	6778451	1	1	3	10
23	SPRING, DETENT .0475 DIA WIRE, .312 OD, 8.5	6778422	1	1	2	5
	TOTAL COILS					
24	BALL	104919	1	1	2	4
25	BCDY ASSY, VARIABLE CONTROL VALVE	6779647	1			1
26	PLUG, VALVE STOP	6778411	1		1	2
27	WASHER	6703212	1		1	2
28	SPRING, .078-.081 WIRE, .930 OD 15	6830323	1	1	2	5
	TOTAL COILS					
29	VALVE, CONTROL	6778430	1		1	2
30	BODY, CONTROL VALVE	6779645	1		1	1
31	GASKET, COPPER	6772740	1	1	3	10
32	PLUG, STATOR CONTROL VALVE	6831528	1		1	2
33	RING, SEAL	6750558	1	1	3	10
34	ADAPTER	6771378	1		1	2
35	PLUG, HX SOCKET, 1/4	444691	3		3	6
36	WASHER, LOCK	103321	5	5	10	15
37	BCLT, HX HD, 3/8-16 X 2 1/4	179848	5	5	10	15
38	GASKET, REGULATOR VALVE BODY, AND OIL FILTER	6770521	1	1	3	10
39	PLATE, TRANSMISSION FILTER WARNING LIGHT	6771804	1		1	2
40	TERMINAL, FEMALE, FCR #14, #16, #18 GA. CABLE -	2977449	1	1	2	5
	FOR SERVICE ONLY					
41	SLEEVE, NYLON - FOR SERVICE ONLY	5297052	1	1	2	5
42	SHELL, SINGLE, 14 GA. MALE - FOR SERVICE ONLY	5297053	1	1	2	5
43	WASHER, LOCK, 7/16	103322	2	2	4	6
44	BCLT, HX HD, 7/16-14 X 4 1/2	433142	2	2	4	6
45	NOT USED IN THIS GROUP					
46	BOLT, HX HD, 7/16-14 X 8 1/4	9411488	5	5	10	15
47	PLUG WHEN PRESSURE OIL SWITCH 5577523 REF	5577422	1		1	2
	27 IS NOT USED, USE PLUG 5577422-FOR SERVICE ONLY					
48	FILTER ASSY, OIL	5576474	1			1
49	SWITCH, PRESSURE OIL USE PLUG 5577422, REF	5577523	1	1	2	5

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GROUP J CCNT

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-3

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED		
				SPARES FOR UNITS		
				1-3	4-10	11-25
	25 WHEN PRESSURE OIL SWITCH 5577523 IS NOT USED - FOR SERVICE ONLY					
50	ELEMENT, OIL FILTER	5576200	2	2	6	20
51	RING, FILTER SEAL	5577310	2	2	6	10
52	BASE ASSY, OIL FILTER	5577417	1			1
53	GASKET, PRESSURE SWITCH	5577428	1	1	3	10
54	RING, PRESSURE SWITCH SEAL	5577429	1	1	3	10
55	PLUG, PIPE		*	1		
56	PLATE, & SCREW, BASE SET OF 1 PLATE & . .	5577423	2 SET			
	3 SCREWS					
57	PLUG, PIPE		*	2		
58	BASE WITH VALVE SEAT	5577418	1			
59	VALVE, FILTER BY-PASS	5577419	1		1	2
60	SPRING, FILTER BY-PASS VALVE, .915 ID, 15.5	5577420	1	1	2	5
	TOTAL COILS					
61	GASKET, FILTER BY-PASS VALVE PLUG	5577427	1	1	3	10
62	PLUG, FILTER BY-PASS VALVE	5577421	1			1
63	SHELL AND CENTER STUD ASSY	5577424	2			2
64	RING, RETAINER SNAP	5577425	2	2	4	10
65	RETAINER		*	2		
66	SEAL		*	2		
67	WASHER		*	2		
68	SPRING	5575091	2	2	4	10
69	SHELL		*	2		
70	GASKET, CENTER STUD AND SHELL	5573960	2	2	6	20
71	STUD	5575957	2		2	4
72	PLUG		*	2		

GROUP K

MAIN PRESSURE REGULATOR VALVE AND OIL FILTER, FIGURE 11-1

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

5-7	NOT USED IN THIS GROUP					
8	FILTER ASSY, TRANSMISSION MOUNTED OIL FILTER . .	5576474	1			1
10	PLUG	5577421	2			2
11	GASKET	5577427	2			2
18-20	NOT USED IN THIS GROUP					
49	NOT USED IN THIS GROUP					

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

LOCKUP CLUTCH VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	C	** 6759797-V	CLT 5640-4	A
6758494	CT 5640-1	B	6759801	CLT 5840-4	C
6758596	CLBT 5640-4	C	** 6759801-V	CLT 5840-4	C
6758627	CLBT 5640-6	C	6759802	CT 5840-1	B
6759245	CLBT 5640-1	C	6759803	CLT 5840-4	C
** 6759245-V	CLBT 5640-1	C	6759806	CLBT 5840-4	C
6759524	CLT 5640-4	C	** 6759806-V	CLBT 5840-4	C
** 6759524-V	CLT 5640-4	C	6759809	CT 5640-1	B
6759553	CBT 5640-6	B	6759810	CBT 5640-9	B
** 6759553-V	CBT 5640-6	B	6759815	CLBT 5640-4	C
6759557	CLT 5640-4	C	6759816	CLT 5640-4	C
6759612	CT 5640-1	B	6759821	CLT 5640-4	D
6759654	CLT 5640-5	C	6759839	CT 5840-4	B
6759678	CLT 5640-6	C	6759840	CBT 5840-1	B
6759683	CLBT 5640-1	C	6759841	CLT 5840-4	C
6759723	CT 5640-1	B	** 6759841-V	CLT 5840-4	C
6759725	CBT 5640-9	B	6759842	CLBT 5840-1	C
6759728	CLBT 5640-6	C	** 6759842-V	CLBT 5840-1	C
** 6759728-V	CLBT 5640-6	C	6759843	CT 5840-2	B
6759729	CLBT 5640-6	C	6759844	CBT 5840-7	B
6759733	CLT 5640-4	A	6759845	CLT 5840-2	C
6759734	CLT 5640-6	C	6759846	CLBT 5840-7	C
6759735	CLBT 5640-6	C	6759852	CLBT 5840-9	C
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	C
6759740	CT 5640-4	B	** 6759879-V	CLBT 5840-6	C
6759742	CBT 5640-6	B	6759887	CLBT 5840-6	E
** 6759742-V	CBT 5640-6	B	6759896	CT 5640-4	B
6759745	CLBT 5640-9	C	6759918	CLT 5640-1	C
6759749	CLBT 5640-8	A	6759949	CLBT 5640-6	C
6759751	CT 5640-1	B	** 6759949-V	CLBT 5640-6	C
6759760	CLBT 5640-1	C	6759957	CLBT 5640-4	D
** 6759760-V	CLBT 5640-1	C	** 6759957-V	CLBT 5640-4	D
6759771	CLBT 5640-6	C	6759981	CLBT 5640-4	C
** 6759771-V	CLBT 5640-6	C	** 6759981-V	CLBT 5640-4	C
6759772	CBT 5640-6	B	6769531	CLT 5640-4	C
** 6759772-V	CBT 5640-6	B	6769583	CLBT 5640-4	A
6759778	CLBT 5640-8	C	** 6769583-V	CLBT 5640-4	A
6759790	CLT 5640-6	C	6769613	CBT 5840-6	B
6759791	CT 5640-6	B	** 6769613-V	CBT 5840-6	B
6759797	CLT 5640-4	A	6769663	CLBT 5640-6	C

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

LOCKUP CLUTCH VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	C	6770286	CLT 5840-9	C
** 6769664-V	CLT 5840-4	C	6770287	CLT 5640-4	C
6769702	CT 5840-6	B	6770318	CLT 5640-4	C
6769703	CLT 5640-1	C	6770364	CLT 5840-1	C
6769704	CLBT 5840-4	C	6770365	CLBT 5640-9	C
6769820	CLT 5640-2	C	6770369	CLBT 5640-6	C
6769821	CLT 5840-4	C	6770370	CLBT 5640-6	C
** 6769821-V	CLT 5840-4	C	6770372	CLBT 5640-6	C
6769903	CBT 5640-4	B	** 6770372-V	CLBT 5640-6	C
** 6769903-V	CBT 5640-4	B	6770373	CLBT 5640-6	C
6769927	CLBT 5840-4	C	** 6770373-V	CLBT 5640-6	C
6769934	CBT 5840-6	B	6770377	CLT 5640-1	C
** 6769934-V	CBT 5840-6	B	6770413	CLBT 5640-1	C
6769964	CLBT 5640-4	C	** 6770413-V	CLBT 5640-1	C
6769967	CLBT 5840-8	C	6770460	CBT 5640-4	B
6770002	CLBT 5640-3	C	** 6770460-V	CBT 5640-4	B
6770020	CBT 5840-4	B	6770461	CLBT 5840-4	C
** 6770020-V	CBT 5840-4	B	6770462	CLBT 5840-4	C
6770030	CLBT 5640-4	C	6770463	CLBT 5840-4	C
** 6770030-V	CLBT 5640-4	C	6770511	CLT 5640-4	C
6770052	CLBT 5840-1	C	6770515	CLT 5840-4	C
** 6770052-V	CLBT 5840-1	C	** 6770515-V	CLT 5840-4	C
6770082	CLT 5640-8	A	6770516	CLBT 5840-4	C
6770083	CLT 5640-2	A	** 6770516-V	CLBT 5840-4	C
6770108	CLBT 5840-4	C	6770550	CLBT 5840-4	C
** 6770108-V	CLBT 5840-4	C	6770602	CLT 5840-4	C
6770153	CLBT 5640-4	C	** 6770602-V	CLT 5840-4	C
6770154	CLT 5840-2	C	6770603	CLBT 5640-4	C
6770175	CBT 5840-4	B	** 6770603-V	CLBT 5640-4	C
** 6770175-V	CBT 5840-4	B	6770731	CLT 5640-5	C
6770180	CLBT 5840-4	C	6770871	CLBT 5640-6	C
** 6770180-V	CLBT 5840-4	C	6770872	CLBT 5640-6	C
6770202	CLBT 5840-4	K	6771000	CLBT 5640-3	C
6770224	CT 5640-4	B	6771045	CLBT 5840-6	C
6770231	CLBT 5640-4	C	** 6771045-V	CLBT 5840-6	C
6770244	CBT 5840-4	B	6771061	CT 5640-4	B
** 6770244-V	CBT 5840-4	B	6771122	CLT 5840-4	C
6770271	CLBT 5840-1	C	6771141	CLBT 5840-6	C
6770284	CLBT 5640-4	C	6771290	CLBT 5840-6	C
** 6770284-V	CLBT 5640-4	C	** 6771290-V	CLBT 5840-6	C

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

LOCKUP CLUTCH VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	C	6771996	CLT 5840-1	C
** 6771333-V	CLBT 5640-6	C	6772001	CLBT 5840-8	A
6771334	CLBT 5640-6	C	6772002	CLBT 5840-4	F
** 6771334-V	CLBT 5640-6	C	** 6772002-V	CLBT 5840-4	F
6771344	CLBT 5640-8	J	6772020	CLBT 5840-6	H
6771420	CLBT 5840-4	D	6772072	CLBT 5840-4	C
6771459	CLT 5840	B	6772073	CLT 5840-1	C
6771461	CLBT 5840-4	C	6772080	CLBT 5840-4	C
6771546	CLBT 5640-1	C	6772084	CLT 5840-4	H
6771547	CLBT 5860-4	C	** 6772084-V	CLT 5840-4	H
6771548	CLBT 5660-4	F	6772088	CLBT 5640-6	F
6771549	CLT 5860-4	C	** 6772088-V	CLBT 5640-6	F
6771550	CLBT 5840-1	C	6772098	CLBT 5640-6	F
** 6771550-V	CLBT 5840-1	C	** 6772098-V	CLBT 5640-6	F
6771551	CLBT 5860-7	C	6772112	CLBT 5640-4	F
6771552	CLBT 5840-7	C	6772148	CLBT 5840	D
6771553	CLBT 5860-4	F	6772149	CLBT 5840-6	F
6771577	CLBT 5640-4	F	** 6772149-V	CLBT 5840-6	F
** 6771577-V	CLBT 5640-4	F	6772236	CLBT 5640-4	F
6771593	CLBT 5840-4	G	6772241	CLBT 5640-4	F
** 6771593-V	CLBT 5840-4	G	6772242	CLBT 5640-1	C
6771631	CLBT 5660-4	F	6772243	CLBT 5640-1	C
6771652	CLBT 5840-6	C	6772244	CLBT 5640-6	C
6771676	CLBT 5840-6	F	6772245	CLBT 5640-6	C
** 6771676-V	CLBT 5840-6	F	6772248	CLBT 5640-6	C
6771728	CLBT 5840-4	F	6772250	CLBT 5640-6	C
** 6771728-V	CLBT 5840-4	F	6772256	CLBT 5840-4	C
6771733	CLBT 5840-6	F	6772258	CLBT 5840-4	G
6771743	CLBT 5640-6	F	6772259	CLBT 5840-4	F
6771777	CLT 5840-4	B	6772263	CLBT 5840-4	F
6771791	CLT 5840-4	G	6772264	CLBT 5840-6	D
** 6771791-V	CLT 5840-4	G	6772286	CLBT 5840-4	H
6771844	CLBT 5640-6	C	6772313	CLBT 5840-1	C
** 6771844-V	CLBT 5640-6	C	6772331	CLT 5840-6	B
6771845	CLBT 5640-6	C	** 6772331-V	CLT 5840-6	B
** 6771845-V	CLBT 5640-6	C	6772461	CLBT 5840-4	C
6771908	CLBT 5840-6	G	6772495	CLBT 5840-9	C
6771931	CLBT 5840-4	C	6772535	CLBT 5640-6	C
6771986	CLBT 5840-4	G	6772598	CLBT 5640-1	F
6771993	CLT 5640-4	C	6772648	CLBT 5840-4	F

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

LOCKUP CLUTCH VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772659	CLBT 5840-6	F	6773789	CLBT 5860-4	H
6772707	CLBT 5640-6	C	6773793	CLBT 5660-4	F
6772708	CLBT 5640-6	C	6773831	CLT 5840-1	C
6772718	CLBT 5840-6	C	6773837	CLBT 5860-4	F
6772720	CLBT 5860-4	F	6773839	CLT 5860-1	F
6772746	CBT 5840-8	B	6773840	CLBT 5860-4	F
6772749	CLBT 5840-4	F	6773887	CLT 5860-2	C
6772842	CLBT 5840-9	C	6773889	CLBT 5860-6	F
6772847	CLBT 5840-4	G	6773902	CLBT 5860-6	F
6772876	CBT 5840-4	B	6774005	CLBT 5660-6	F
6772909	CLBT 5840-4	D	6774020	CLBT 5860-2	G
6772946	CLT 5640-5	C	6774058	CLBT 5860-6	F
6772947	CLBT 5840-4	H	6774083	CLBT 5660-4	F
6773110	CLBT 5640-6	C	6774084	CLBT 5660-4	F
6773111	CLBT 5640-4	F	6774085	CLBT 5660-4	F
6773178	CLT 5640-4	C	6774095	CLBT 5860-4	C
6773251	CLBT 5840-6	H	6774101	CLBT 5860-4	G
6773262	CLBT 5660-6	A	6774119	CLBT 5660-6	F
6773321	CLBT 5640-1	C	6774152	CLT 5860-4	G
6773370	CLBT 5840-4	F	6774181	CLBT 5660-4	G
6773384	CLBT 5660-4	F	6774182	CLBT 5660-4	H
6773385	CLBT 5860-4	G	6774227	CLBT 5660-4	F
6773386	CLT 5860-1	C	6774256	CLBT 5860-6	F
6773388	CLBT 5860-4	H	6774286	CLBT 5860	F
6773411	CLBT 5640-4	F	6774321	CLBT 5860-4	F
6773427	CLBT 5640-4	H	6774487	CLBT 5660-3	F
6773432	CLBT 5840-6	A	6774494	CLBT 5660-4	F
6773433	CLBT 5860-6	F	6774508	CLBT 5660-6	F
6773481	CLBT 5840-4	G	6774520	CLBT 5840-4	C
6773531	CLBT 5640-6	F	6774550	CLT 5660-4	F
6773574	CLBT 5640-4	F	6774552	CLBT 5860-6	F
6773600	CLBT 5840-4	G	6774573	CLBT 5860-4	H
6773612	CLBT 5840-4	F	6774586	CLBT 5860-4	F
6773613	CLBT 5840-4	F	6774606	CLT 5840-4	C
6773623	CLT 5840-4	F	6774687	CLBT 5860-4	F
6773690	CLBT 5660-6	F	6774697	CLBT 5660-4	F
6773693	CLBT 5660-6	F	6774745	CBT 5840-6	B
6773694	CLBT 5660-6	F	6774789	CLBT 5860-6	F
6773697	CLBT 5860-4	C	6774790	CLBT 5860-4	F
6773751	CLBT 5840-6	H	6774861	CLBT 5840-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

LOCKUP CLUTCH VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774925	CLBT 5860-4	F	6775904	CLBT 5860-4	A
6775241	CLBT 5860-4	H	6775927	CLBT 5860-6	F
6775253	CLBT 5660-6	F	6775928	CLBT 5860-6	F
6775254	CLBT 5660-4	F	6775947	CLBT 5660-4	F
6775255	CLBT 5660-4	F	6775948	CLBT 5860-7	C
6775256	CLBT 5660-6	F	6775949	CLBT 5860-4	A
6775257	CLBT 5660-4	F	6775952	CLBT 5860-6	M
6775258	CLBT 5660-4	F	6775953	CT 5860-4	B
6775260	CLBT 5660-4	G	6776016	CLBT 5660-4	F
6775261	CLBT 5660-4	H	6776017	CLBT 5840-4	A
6775266	CLT 5660-4	F	6776088	CLBT 5640-6	C
6775267	CLBT 5860-4	G	6776089	CLBT 5860-4	F
6775268	CLBT 5860-6	F	6776117	CT 5840-4	B
6775269	CLBT 5860-4	F	6776414	CLBT 5860-4	H
6775272	CLBT 5860-6	F	6776415	CLBT 5860-4	F
6775273	CLBT 5860-4	F	6776422	CLBT 5860-4	F
6775274	CLBT 5860-6	L	6776470	CLBT 5860-4	F
6775275	CLBT 5860-4	G	6776560	CLBT 5860-4	F
6775276	CLBT 5860-6	F	6776576	CLBT 5860-4	F
6775278	CLBT 5860-4	F	6776660	CLBT 5860-4	H
6775279	CLBT 5860-4	H	6776741	CLBT 5840-4	C
6775280	CLBT 5860-4	F	6776836	CLT 5840-1	C
6775281	CLBT 5860-4	F	6776926	CLBT 5660-9	C
6775286	CLT 5860-1	C	6777052	CLBT 5860-4	G
6775288	CLT 5860-2	C	6777062	CLBT 5840-9	C
6775289	CLBT 5860-9	C	6777270	CLT 5860-4	C
6775294	CLBT 5860-4	F	6777304	CLBT 5860-4	F
6775383	CLBT 5860-4	G	6777305	CLBT 5860-4	G
6775391	CLBT 5640-6	C	6777332	CLBT 5860-4	F
6775397	CBT 5840-8	B	6777333	CLBT 5860-4	F
6775402	CLBT 5840-4	C	6777390	CLBT 5640-8	C
6775428	CLBT 5860-4	F	6777428	CLBT 5660-4	F
6775460	CLBT 5860-4	F	6777446	CLBT 5860-4	F
6775595	CLT 5660-4	F	6777494	CLBT 5860-9	F
6775720	CLBT 5660-4	F	6777713	CLBT 5860-4	F
6775817	CLBT 5860-4	C	6777771	CLBT 5660-6	F
6775836	CLBT 5840-4	C	6777825	CLBT 5660-4	F
6775837	CLBT 5860-6	F	6777890	CLBT 5660-4	F
6775838	CLBT 5860-6	F	6777925	CLBT 5860-4	G
6775890	CLBT 5660-4	F	6777962	CLBT 5860-4	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

LOCKUP CLUTCH VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6778028	CLBT 5860-4	F	6830529	CLBT 5860-4	C
6778058	CLBT 5860-6	F	6830712	CLBT 5860-4	F
6778181	CLBT 5860-4	F	6830723	CLBT 5865-9	C
6778185	CLBT 5660-4	F	6830777	CLBT 5860-4	F
6778186	CLBT 5660-4	F	6830856	CLT 5840-1	C
6778197	CLT 5660-5	L	6830857	CLBT 5860-4	G
6778213	CLBT 5860-4	F	6830858	CLBT 5860-6	F
6778340	CLBT 5860-6	F	6830859	CLBT 5860-4	F
6778367	CLT 5660-4	F	6830860	CLBT 5860-4	F
6778485	CLBT 5860-4	F	6830861	CLT 5860-1	C
6778497	CLBT 5860-4	F	6830862	CLBT 5860-9	C
6778675	CLT 5860-4	C	6830863	CLBT 5860-4	A
6778852	VCLT 5860-2	C	6830864	CLBT 5860-4	F
6778924	CLBT 5860-4	H	6830865	CLBT 5860-4	F
6778962	CLBT 5860-4	C	6830866	CLBT 5860-4	F
6778967	CLT 5660-5	F	6830867	CLBT 5860-4	F
6778972	CLBT 5860-4	C	6830868	CLBT 5860-6	L
6779011	CLBT 5640-6	C	6830869	CLT 5860-2	C
6779034	CLT 5660-4	H	6830870	CLBT 5860-7	C
6779062	CLT 5860	B	6830871	CLBT 5860-4	G
6779063	CLT 5860	B	6830872	CLBT 5860-4	F
6779067	CLBT 5640-6	C	6830873	CLBT 5860-4	G
6779096	CLBT 5660-4	F	6830874	CLBT 5860-6	F
6779097	CLBT 5860-4	G	6830878	CLBT 5860-4	C
6779098	CLBT 5860-4	F	6831015	CLBT 5860-6	F
6779116	CLT 5660-4	F	6831042	CLBT 5860-3	G
6779152	CLBT 5860-4	F	6831135	CLBT 5860-4	G
6779153	CLBT 5860-4	C	6831160	CLBT 5860-6	F
6779154	CLBT 5860-4	F	6831197	CLBT 5865-4	C
6779187	CLBT 5860-4	F	6831363	CLBT 5860-6	G
6779309	CLT 5860-4	F	6831852	CLBT 5860-6	F
6779552	CLBT 5660-4	C	6831855	CLBT 5860-4	F
6779672	CLT 5660-4	F	6831856	CLBT 5865-9	C
6779888	CLBT 5860-4	C	6832008	CLBT 5860-4	G
6779958	CLT 5660-1	N	6832154	CLBT 5860-4	G
6779959	CLT 5660-1	N	6832156	CLBT 5865-4	C
6829982	CLT 5860-4	H	6832157	CLBT 5865-9	C
6830448	CLT 5860-4	L	6832394	CLBT 5860-4	F
6830498	CLT 5640-4	C	6832395	CLBT 5860-6	F
6830527	CLBT 5860-4	C	6832397	CLT 5860-4	C

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

LOCKUP CLUTCH VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832358	CLBT 5860-4	F	6833693	CLT 5860-4	F
6832724	CLBT 5860-4	F	6833775	CLBT 5860-6	F
6832725	CLBT 5860-4	C	6833776	CLBT 5860-4	G
6832727	CLBT 5860-4	G	6833834	CLBT 5860-6	F
6832818	CLBT 5860-6	F	6833835	CLBT 5860-3	C
6833001	CLBT 5860-6	F	6834461	CLT 5860-4	L
6833003	CLBT 5860-4	F	6834464	CLT 5860-4	F
6833004	CLBT 5860-4	A	6834627	CLT 5860-4	C
6833005	CLBT 5860-4	F	6835098	CLT 5860-4	C
6833006	CLBT 5860-4	F	6835203	VCLT 5860-2	C
6833007	CLBT 5860-4	F	6835267	CLBT 5860-4	F
6833008	CLBT 5860-4	F	6835467	CLBT 5860-4	F
6833009	CLBT 5860-6	L	6835468	CLBT 5860-6	G
6833010	CLBT 5860-4	G	6835484	VCLT 5860-2	C
6833011	CLBT 5860-4	F	6835520	CLBT 5860-4	F
6833012	CLBT 5860-4	G	6835602	CLBT 5860-4	L
6833013	CLBT 5860-6	F	6835633	CLBT 5860-4	F
6833015	CLBT 5860-4	F	6835774	CLBT 5860-4	F
6833018	CLBT 5860-6	G	6835794	CLBT 5860-4	G
6833019	CLBT 5860-4	G	6835830	CLBT 5860-4	Q
6833020	CLBT 5860-6	F	6835959	CLBT 5860-4	F
6833021	CLBT 5860-6	F	6836014	CLBT 5860-6	G
6833022	CLBT 5860-4	G	6836030	CLT 5860-4	F
6833024	CLBT 5860-4	F	6836088	CLBT 5860-4	F
6833025	CLBT 5860-4	F	6836185	CLBT 5860-4	F
6833026	CLBT 5860-4	C	6836189	CLT 5860-4	Q
6833027	CLBT 5860-4	F	6836275	CLBT 5860-4	Q
6833029	CLBT 5860-6	F	6836398	CLBT 5860-6	F
6833030	CLBT 5860-4	F	6836433	VCLT 5860-2	R
6833113	CLBT 5860-4	F	6836757	CLBT 5860-4	L
6833116	CLT 5860-2	C	6836758	CLBT 5860-6	Q
6833117	CLBT 5860-7	C	6836788	CLBT 5860-4	G
6833118	VCLBT 5860-2	C	6836802	CLBT 5860-6	F
6833341	CLBT 5860-6	F	6836803	CLBT 5860-4	G
6833418	CLT 5860-4	L	6836874	CLBT 5840-9	C
6833425	CLBT 5860-4	F	6836947	CLBT 5860-6	Q
6833432	CLT 5860-4	F	6836973	CLT 5860-1	C
6833433	CLT 5860-4	F	6836984	CLT 5860-3	F
6833534	CLBT 5860-4	F	6837218	CLBT 5860-4	F
6833569	CLBT 5860-4	F	6837453	CLT 5860-4	F

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

LOCKUP CLUTCH VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837463	CLBT 5860-4	S	6839140	CLBT 5860-4	L
6837610	CLT 5860-4	L	6839363	CLBT 5860-6	Q
6837611	CLBT 5860-3	L	6839551	CLT 5865-1	A
6837711	VCLBT 5860-7	C	6839640	CLBT 5860-6	Q
6837712	VCLBT 5860-4	C	6839641	CLBT 5860-3	T
6837827	CLBT 5860-4	Q	6839831	VCLT 5865-2	C
6838238	CLBT 5860-4	Q	6839951	CLBT 5860-6	F
6838289	CLBT 5860-6	S	6880257	CLBT 5860-6	S
6838294	CLBT 5860-4	G	6880314	CLT 5860-4	Q
6838471	CLBT 5860-4	G	6880668	CLBT 5860-6	F
6838479	CLBT 5865-9	A	6880869	CLBT 5860-6	F
6838542	CLBT 5860-4	G	6881082	VCLT 5860-7	R
6838742	CLBT 5860-6	Q	6881083	VCLT 5860-7	R
6838748	CLBT 5860-4	Q	6881157	CLBT 5860-4	F
6838907	CLBT 5860-7	C	6881160	CLT 5840-1	A
6838908	VCLBT 5860-2	C	6881392	CLT 5860-5	T
6839032	VCLBT 5860-7	C	6881439	CLBT 5860-2	F

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -

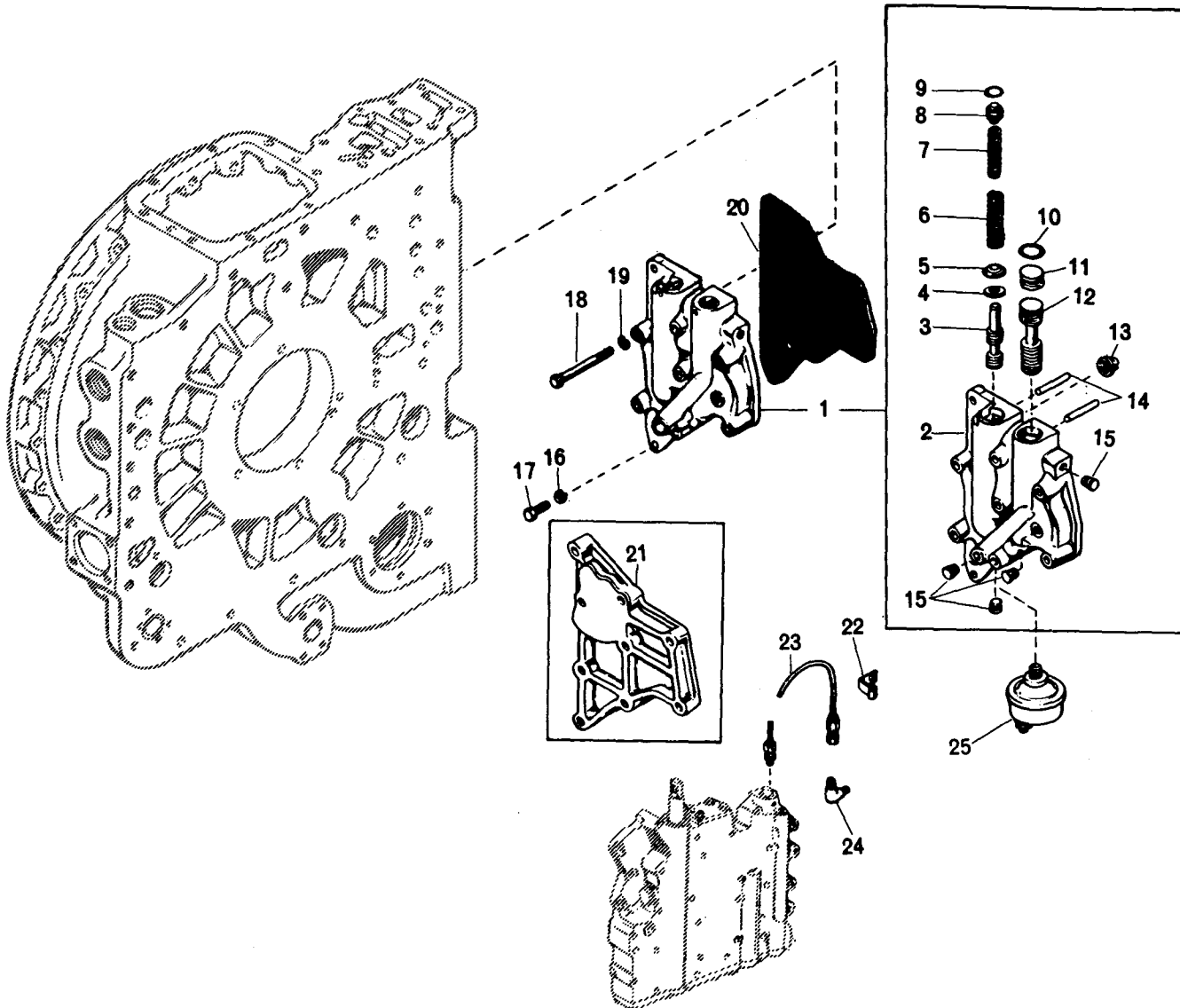


FIG 12 LOCKUP CLUTCH VALVE BODY

GROUP A

LOCKUP CLUTCH VALVE BODY, FIGURE 12
1600-1650 RPM LOCKUP OUT

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	VALVE ASSY, LOCKUP	6771238	1			1
2	BODY, LOCKUP VALVE	6771131	1		1	2
3	VALVE, LOCKUP. PRICR TO S/N 9680 USE 6769254. STARTING WITH S/N 9680 USE 6770023.	6770023	1		1	2
4	SHIM, .025	6772137	AR	2	4	8
5-6	NOT USED IN THIS GROUP.					
7	SPRING, LOCKUP VALVE, .078-.080 DIA WIRE, . . .690 OD-.532 ID, 13.5 TOTAL COILS	6758475	1	1	2	5
8	PLUG, LOCKUP BODY VALVE	6758543	1		1	2
9	RING, SEAL	6771005	1	1	3	10
10	RING, SEAL	6764333	1	1	3	10
11	PLUG, LOCKUP CUTOFF VALVE	6759373	1		1	2
12	VALVE, LOCKUP CUTOFF	6771929	1		1	2
13	VALVE	5620807	1	1	2	4
14	PIN, SPRING	273921	2	2	4	8
15	PLUG, PIPE, 1/8	444687	4	4	8	12
16	WASHER, LOCK, 3/8	103321	2	2	4	6
17	BCLT, OIL PUMP PRESSURE TUBE STRAP, HX HD, . . . 3/8-16 X 1 1/4	179841	2	2	4	6
18	BCLT, HX HD, 3/8-16 X 3	179851	7	7	14	21
19	WASHER, LOCK, 3/8	103321	7	7	14	21
20	GASKET, LOCKUP VALVE BODY	6880860	1	1	3	10
21-25	NOT USED IN THIS GROUP.					

GROUP B

LOCKUP CLUTCH VALVE BODY, FIGURE 12

1-15	NOT USED IN THIS GROUP.					
16	WASHER, LOCK, 3/8	103321	9	9	18	27
17	BCLT, HX HD, 3/8-16 X 1 1/2	179843	9	9	18	27
18-19	NOT USED IN THIS GROUP.					
20	GASKET, LOCKUP PAD	6880860	1	1	3	10
21	COVER, LOCKUP PAD	6770838	1			1
22-25	NOT USED IN THIS GROUP.					

GROUP C

LOCKUP CLUTCH VALVE BODY, FIGURE 12
1500-1570 RPM LOCKUP OUT

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	VALVE ASSY, LOCKUP	6771192	1			1
7	SPRING, LOCKUP VALVE, .0785-.0815 DIA WIRE, .53 ID, 14 TOTAL COILS	6769252	1	1	2	5

GROUP D

LOCKUP CLUTCH VALVE BODY, FIGURE 12

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	VALVE ASSY, LOCKUP	6771239	1			1
5	WASHER, LOCKUP SPRING USED WITH SPRING . . . P/N 6769407	6769406	1	1	2	5
6	SPRING, LOCKUP VALVE, .0900-.0930 DIA WIRE, . .875 OD, 12 TOTAL COILS	6769407	1	1	2	5
7	NOT USED IN THIS GROUP.					

GROUP E

LOCKUP CLUTCH VALVE BODY, FIGURE 12
1950 RPM LOCKUP OUT

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	VALVE ASSY, LOCKUP	6771240	1			1
5	WASHER, LOCKUP SPRING USED WITH SPRINGS . . P/N 6769407 & 6759889	6769406	1	1	2	5
6	SPRING, LOCKUP VALVE, .0900-.0950 DIA WIRE, . .875 OD, 12 TOTAL COILS	6769407	1	1	2	5
7	SPRING, LOCKUP VALVE, .040-.042 DIA WIRE, . . .52 ID, 16 TOTAL COILS	6759889	1	1	2	5

GROUP F

LOCKUP CLUTCH VALVE BODY, FIGURE 12
1500-1570 RPM LOCKUP OUT

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	VALVE ASSY, LOCKUP	6770683	1			1
2	BODY, LOCKUP VALVE	6770671	1		1	2
7	SPRING, LOCKUP VALVE, .0785-.0815 DIA	6769252	1	1	2	5
	WIRE, .53 ID, 14 TOTAL COILS					
15	PLUG, PIPE 1/8	444687	4			

GROUP G

LOCKUP CLUTCH VALVE BODY, FIGURE 12

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	VALVE ASSY, LOCKUP	6771322	1			1
2	BODY, LOCKUP VALVE	6770671	1		1	2

GROUP H

LOCKUP CLUTCH VALVE BODY, FIGURE 12
1850 RPM LOCKUP OUT

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	VALVE ASSY, LOCKUP	6772032	1			1
2	BODY, LOCKUP VALVE	6770671	1		1	2
5	WASHER, LOCKUP SPRING	6769406	1	1	2	5
6	SPRING, LOCKUP VALVE, .0900-.0930 DIA WIRE,	6769407	1	1	2	5
	.875 OD, 12 TOTAL COILS					
7	NOT USED IN THIS GROUP.					

GROUP J

LOCKUP CLUTCH VALVE BODY, FIGURE 12

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
22	CLIP, HOSE	6771310	1		1	2
23	HOSE	6771223	1		1	2
24	FITTING	118753	1	1	2	4
25	NOT USED IN THIS GROUP					

GROUP K

LOCKUP CLUTCH VALVE BODY, FIGURE 12

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	VALVE ASSY, LOCKUP	6770233	1			1
2	BODY, LOCKUP VALVE	6770232	1		1	2
7	SPRING, LOCKUP VALVE, .0785-.0815 DIA	6769252	1	1	2	5
	WIRE, .53 ID, 14 TOTAL COILS					

GROUP L

LOCKUP CLUTCH VALVE BODY, FIGURE 12
1420 RPM LOCKUP OUT

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	VALVE ASSY, LOCKUP	6775813	1			1
2	BODY, LOCKUP VALVE	6770671	1		1	2
7	SPRING, LOCKUP VALVE, .0785-.0815 DIA	6775812	1	1	2	5
	WIRE, .53 ID, 14 TOTAL COILS					

GROUP M

LOCKUP CLUTCH VALVE BODY, FIGURE 12
1420 RPM LOCKUP OUT

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	VALVE ASSY, LOCKUP	6775996	1			1
7	SPRING, LOCKUP VALVE, .0785-.0815 DIA	6775812	1	1	2	5
	WIRE, .53 ID, 14 TOTAL COILS					

GROUP N

LOCKUP CLUTCH VALVE BODY, FIGURE 12

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	VALVE ASSY, LOCKUP	6777793	1			1
2	BODY, LOCKUP VALVE	6770671	1		1	2
4-6	NOT USED IN THIS GROUP.					
7	SPRING, LOCKUP VALVE, .118-.122	6758597	1	1	2	5
	DIA WIRE, .794 OD, 13 TOTAL COILS					

GROUP P

LOCKUP CLUTCH VALVE BODY, FIGURE 12
1420 RPM LOCKUP OUT

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	VALVE ASSY, LOCKUP	6775813	1			1
2	BODY, LOCKUP VALVE	6770671	1		1	2
7	SPRING, LOCKUP VALVE, .0785-.0815 DIA	6775812	1	1	2	5
	WIRE, .53 ID, 14 TOTAL COILS					
15	PLLG, PIPE 1/8	444687	3	2	4	6
17	BOLT, HX HD, 3/8-16 X 1 1/8	179840	2	2	4	6
21-24	NOT USED IN THIS GROUP					
25	SWITCH, INHIBITOR PRESSURE	6835635	1	1	2	4

GROUP Q

LOCKUP CLUTCH VALVE BODY, FIGURE 12
1500-1570 RPM LOCKUP OUT

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	VALVE ASSY, LOCKUP	6770683	1			
2	BODY, LOCKUP VALVE	6770671	1			
7	SPRING, LOCKUP VALVE, .0785-.0815 DIA	6769252	1			
	WIRE, .53 ID, 14 TOTAL COILS					
15	PLUG, PIPE, 1/8	444687	3			
17	BOLT, HX HD, 3/8-16 X 1 1/8	179840	2			
21-24	NCT USED IN THIS GROUP.					
25	SWITCH, INHIBITOR PRESSURE	6835635	1			

GROUP R

LOCKUP CLUTCH VALVE BODY, FIGURE 12
1500-1570 RPM LOCKUP OUT

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	VALVE ASSY, LOCKUP	6771192	1			
2	BODY, LOCKUP VALVE	6771131	1			
7	SPRING, LOCKUP VALVE, .0785-.0815 DIA	6769252	1			
	WIRE, .53 ID, 14 TOTAL COILS					
15	PLUG, PIPE, 1/8	444687	3			
17	BOLT, HX HD, 3/8-16 X 1 1/8	179840	2			
21-24	NCT USED IN THIS GROUP.					
25	SWITCH, INHIBITOR PRESSURE	6835635	1			

GROUP S

LOCKUP CLUTCH VALVE BODY, FIGURE 12
1600-1650 RPM LOCKUP OUT

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	VALVE ASSY, LOCKUP	6771322	1			1
2	BODY, LOCKUP VALVE	6770671	1		1	2
15	PLUG, PIPE 1/8	444687	3	3	6	9
17	BOLT, HX HD, 3/8-16 X 1 1/8	179840	2	2	4	6
21-24	NCT USED IN THIS GROUP					
25	SWITCH, INHIBITOR PRESSURE	6835635	1	1	2	4

GROUP T

LOCKUP CLUTCH VALVE BODY, FIGURE 12
1500-1570 RPM LOCKUP OUT

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED		
				SPARES FOR UNITS		
				1-3	4-10	11-25
1	VALVE ASSY, LOCKUP	6770683	1			
2	BODY, LOCKUP VALVE	6770671	1			
7	SPRING, LOCKUP VALVE, .0785-.0815 DIA	6769252	1			
	WIRE, .53 ID, 14 TOTAL COILS					

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES