

TURBINE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	** 6759797-V	CLT 5640-4	A
6758494	CT 5640-1	E	6759801	CLT 5840-4	A
6758596	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	A
6758627	CLBT 5640-6	A	6759802	CT 5840-1	B
6759245	CLBT 5640-1	A	6759803	CLT 5840-4	A
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	A
6759524	CLT 5640-4	A	** 6759806-V	CLBT 5840-4	A
** 6759524-V	CLT 5640-4	A	6759809	CT 5640-1	E
6759553	CBT 5640-6	E	6759810	CBT 5640-9	E
** 6759553-V	CBT 5640-6	E	6759815	CLBT 5640-4	A
6759557	CLT 5640-4	A	6759816	CLT 5640-4	A
6759612	CT 5640-1	E	6759821	CLT 5640-4	A
6759654	CLT 5640-5	A	6759839	CT 5840-4	B
6759678	CLT 5640-6	A	6759840	CBT 5840-1	B
6759683	CLBT 5640-1	A	6759841	CLT 5840-4	A
6759723	CT 5640-1	F	** 6759841-V	CLT 5840-4	A
6759725	CBT 5640-9	E	6759842	CLBT 5840-1	A
6759728	CLBT 5640-6	A	** 6759842-V	CLBT 5840-1	A
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	B
6759729	CLBT 5640-6	A	6759844	CBT 5840-7	B
6759733	CLT 5640-4	A	6759845	CLT 5840-2	A
6759734	CLT 5640-6	A	6759846	CLBT 5840-7	A
6759735	CLBT 5640-6	A	6759852	CLBT 5840-9	A
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	A
6759740	CT 5640-4	B	** 6759879-V	CLBT 5840-6	A
6759742	CBT 5640-6	B	6759887	CLBT 5840-6	A
** 6759742-V	CBT 5640-6	B	6759896	CT 5640-4	B
6759745	CLBT 5640-9	A	6759918	CLT 5640-1	A
6759749	CLBT 5640-8	A	6759949	CLBT 5640-6	A
6759751	CT 5640-1	B	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	A	6759957	CLBT 5640-4	A
** 6759760-V	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6759771	CLBT 5640-6	A	6759981	CLBT 5640-4	A
** 6759771-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759772	CBT 5640-6	B	6769531	CLT 5640-4	A
** 6759772-V	CBT 5640-6	B	6769583	CLBT 5640-4	A
6759778	CLBT 5640-8	A	** 6769583-V	CLBT 5640-4	A
6759790	CLT 5640-6	A	6769613	CBT 5840-6	B
6759791	CT 5640-6	B	** 6769613-V	CBT 5840-6	B
6759797	CLT 5640-4	A	6769663	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	A	6770286	CLT 5840-9	A
** 6769664-V	CLT 5840-4	A	6770287	CLT 5640-4	A
6769702	CT 5840-6	B	6770318	CLT 5640-4	A
6769703	CLT 5640-1	A	6770364	CLT 5840-1	A
6769704	CLBT 5840-4	A	6770365	CLBT 5640-9	A
6769820	CLT 5640-2	A	6770369	CLBT 5640-6	A
6769821	CLT 5840-4	A	6770370	CLBT 5640-6	A
** 6769821-V	CLT 5840-4	A	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	B	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	B	6770373	CLBT 5640-6	A
6769927	CLBT 5840-4	A	** 6770373-V	CLBT 5640-6	A
6769934	CBT 5840-6	B	6770377	CLT 5640-1	A
** 6769934-V	CBT 5840-6	B	6770413	CLBT 5640-1	A
6769964	CLBT 5640-4	A	** 6770413-V	CLBT 5640-1	A
6769967	CLBT 5840-8	A	6770460	CBT 5640-4	B
6770002	CLBT 5640-3	A	** 6770460-V	CBT 5640-4	B
6770020	CBT 5840-4	B	6770461	CLBT 5840-4	A
** 6770020-V	CBT 5840-4	B	6770462	CLBT 5840-4	A
6770030	CLBT 5640-4	A	6770463	CLBT 5840-4	A
** 6770030-V	CLBT 5640-4	A	6770511	CLT 5640-4	A
6770052	CLBT 5840-1	A	6770515	CLT 5840-4	A
** 6770052-V	CLBT 5840-1	A	** 6770515-V	CLT 5840-4	A
6770082	CLT 5640-8	A	6770516	CLBT 5840-4	A
6770083	CLT 5640-2	A	** 6770516-V	CLBT 5840-4	A
6770108	CLBT 5840-4	A	6770550	CLBT 5840-4	A
** 6770108-V	CLBT 5840-4	A	6770602	CLT 5840-4	A
6770153	CLBT 5640-4	A	** 6770602-V	CLT 5840-4	A
6770154	CLT 5840-2	A	6770603	CLBT 5640-4	A
6770175	CBT 5840-4	B	** 6770603-V	CLBT 5640-4	A
** 6770175-V	CBT 5840-4	B	6770731	CLT 5640-5	A
6770180	CLBT 5840-4	A	6770871	CLBT 5640-6	A
** 6770180-V	CLBT 5840-4	A	6770872	CLBT 5640-6	A
6770202	CLBT 5840-4	A	6771000	CLBT 5640-3	A
6770224	CT 5640-4	B	6771045	CLBT 5840-6	A
6770231	CLBT 5640-4	A	** 6771045-V	CLBT 5840-6	A
6770244	CBT 5840-4	B	6771061	CT 5640-4	B
** 6770244-V	CBT 5840-4	B	6771122	CLT 5840-4	A
6770271	CLBT 5840-1	A	6771141	CLBT 5840-6	A
6770284	CLBT 5640-4	A	6771290	CLBT 5840-6	A
** 6770284-V	CLBT 5640-4	A	** 6771290-V	CLBT 5840-6	A

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	A	6771996	CLT 5840-1	A
** 6771333-V	CLBT 5640-6	A	6772001	CLBT 5840-4	A
6771334	CLBT 5640-6	A	6772002	CLBT 5840-4	A
** 6771334-V	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	A
6771344	CLBT 5640-8	A	6772020	CLBT 5840-6	A
6771420	CLBT 5840-4	A	6772072	CLBT 5840-4	A
6771459	CT 5840-4	B	6772073	CLT 5840-1	A
6771461	CLBT 5840-4	A	6772080	CLBT 5840-4	A
6771546	CLBT 5640-1	A	6772084	CLT 5840-4	A
6771547	CLBT 5860-4	A	** 6772084-V	CLT 5840-4	A
6771548	CLBT 5660-4	A	6772088	CLBT 5640-6	A
6771549	CLT 5860-4	A	** 6772088-V	CLBT 5640-6	A
6771550	CLBT 5840-1	A	6772098	CLBT 5840-6	A
** 6771550-V	CLBT 5840-1	A	** 6772098-V	CLBT 5640-6	A
6771551	CLBT 5860-7	A	6772112	CLBT 5640-4	A
6771552	CLBT 5840-7	A	6772148	CLBT 5840	A
6771553	CLBT 5860-4	A	6772149	CLBT 5840-6	A
6771577	CLBT 5640-4	A	** 6772149-V	CLBT 5840-6	A
** 6771577-V	CLBT 5640-4	A	6772236	CLBT 5640-4	A
6771593	CLBT 5840-4	A	6772241	CLBT 5640-4	A
** 6771593-V	CLBT 5840-4	A	6772242	CLBT 5640-1	A
6771631	CLBT 5660-4	C	6772243	CLBT 5640-1	A
6771652	CLBT 5840-6	A	6772244	CLBT 5640-6	A
6771676	CLBT 5840-6	A	6772245	CLBT 5640-6	A
** 6771676-V	CLBT 5840-6	A	6772248	CLBT 5640-6	A
6771728	CLBT 5840-4	A	6772250	CLBT 5640-6	A
** 6771728-V	CLBT 5840-4	A	6772256	CLBT 5840-4	A
6771733	CLBT 5840-6	A	6772258	CLBT 5840-4	A
6771743	CLBT 5640-6	A	6772259	CLBT 5840-4	A
6771777	CBT 5840-4	B	6772263	CLBT 5840-4	A
6771791	CLT 5840-4	A	6772264	CLBT 5840-6	A
** 6771791-V	CLT 5840-4	A	6772286	CLBT 5840-4	A
6771844	CLBT 5640-6	A	6772313	CLBT 5840-1	A
** 6771844-V	CLBT 5640-6	A	6772331	CBT 5840-6	B
6771845	CLBT 5640-6	A	** 6772331-V	CBT 5840-6	B
** 6771845-V	CLBT 5640-6	A	6772461	CLBT 5840-4	A
6771908	CLBT 5840-6	A	6772495	CLBT 5840-9	A
6771921	CLBT 5840-4	A	6772539	CLBT 5640-6	A
6771986	CLBT 5840-4	A	6772598	CLBT 5640-1	A
6771993	CLT 5640-4	A	6772648	CLBT 5840-4	A

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772659	CLBT 5840-6	A	6773751	CLBT 5840-6	A
6772707	CLBT 5640-6	A	6773789	CLBT 5860-4	C
6772708	CLBT 5640-6	A	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	A	6773831	CLT 5840-1	A
6772720	CLBT 5860-4	A	6773837	CLBT 5860-4	A
6772746	CBT 5840-8	B	6773839	CLT 5860-1	A
6772749	CLBT 5840-4	A	6773840	CLBT 5860-4	A
6772842	CLBT 5840-9	A	6773867	CLT 5860-2	A
6772847	CLBT 5840-4	A	6773889	CLBT 5860-6	A
6772876	CBT 5840-4	B	6773902	CLBT 5860-6	A
6772909	CLBT 5840-4	A	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	A	6774020	CLBT 5860-2	A
6772947	CLBT 5840-4	A	6774058	CLBT 5860-6	A
6773110	CLBT 5640-6	A	6774083	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	A	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	A	6774095	CLBT 5860-4	A
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	A
6773321	CLBT 5640-1	A	6774119	CLBT 5660-6	A
6773370	CLBT 5840-4	A	6774152	CLT 5860-4	A
6773384	CLBT 5660-4	A	6774181	CLBT 5660-4	A
6773385	CLBT 5860-4	A	6774182	CLBT 5660-4	A
6773386	CLT 5860-1	A	6774227	CLBT 5660-4	A
6773388	CLBT 5860-4	A	6774256	CLBT 5860-6	A
6773411	CLBT 5640-4	A	6774286	CLBT 5860	A
6773427	CLBT 5640-4	A	6774321	CLBT 5860-4	A
6773432	CLBT 5840-6	A	6774487	CLBT 5660-3	A
6773433	CLBT 5860-6	A	6774494	CLBT 5660-4	A
6773481	CLBT 5840-4	A	6774508	CLBT 5660-6	A
6773531	CLBT 5640-6	A	6774520	CLBT 5840-4	A
6773574	CLBT 5640-4	A	6774550	CLT 5660-4	A
6773600	CLBT 5840-4	A	6774552	CLBT 5860-6	A
6773612	CLBT 5840-4	A	6774573	CLBT 5860-4	A
6773613	CLBT 5840-4	A	6774586	CLBT 5860-4	A
6773614	CLT 5840-1	A	6774606	CLT 5840-4	A
6773623	CLT 5840-4	A	6774687	CLBT 5860-4	A
6773690	CLBT 5660-6	A	6774697	CLBT 5660-4	A
6773693	CLBT 5660-6	C	6774745	CBT 5840-6	B
6773694	CLBT 5660-6	C	6774789	CLBT 5860-6	A
6773697	CLBT 5860-4	A	6774790	CLBT 5860-4	A

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774861	CLBT 5840-4	A	6775890	CLBT 5660-4	A
6774925	CLBT 5860-4	A	6775904	CLBT 5860-4	A
6775241	CLBT 5860-4	A	6775927	CLBT 5860-6	C
6775253	CLBT 5660-6	C	6775928	CLBT 5860-6	C
6775254	CLBT 5660-4	C	6775947	CLBT 5660-4	C
6775255	CLBT 5660-4	C	6775948	CLBT 5860-7	C
6775256	CLBT 5660-6	C	6775949	CLBT 5860-4	C
6775257	CLBT 5660-4	C	6775952	CLBT 5860-6	C
6775258	CLBT 5660-4	C	6775953	CT 5860-4	B
6775260	CLBT 5660-4	C	6776016	CLBT 5660-4	C
6775261	CLBT 5660-4	C	6776017	CLBT 5840-4	C
6775266	CLT 5660-4	C	6776088	CLBT 5640-6	C
6775267	CLBT 5860-4	C	6776089	CLBT 5860-4	C
6775268	CLBT 5860-6	C	6776117	CT 5840-4	B
6775269	CLBT 5860-4	C	6776414	CLBT 5860-4	C
6775272	CLBT 5860-6	C	6776415	CLBT 5860-4	C
6775273	CLBT 5860-4	C	6776422	CLBT 5860-4	C
6775274	CLBT 5860-6	C	6776470	CLBT 5860-4	C
6775275	CLBT 5860-4	C	6776560	CLBT 5860-4	C
6775276	CLBT 5860-6	C	6776576	CLBT 5860-4	C
6775278	CLBT 5860-4	C	6776660	CLBT 5860-4	C
6775279	CLBT 5860-4	C	6776741	CLBT 5840-4	C
6775280	CLBT 5860-4	C	6776836	CLT 5840-1	C
6775281	CLBT 5860-4	C	6776926	CLBT 5660-9	C
6775286	CLT 5860-1	C	6777052	CLBT 5860-4	C
6775288	CLT 5860-2	C	6777062	CLBT 5840-9	C
6775289	CLBT 5860-9	C	6777270	CLT 5860-4	C
6775294	CLBT 5860-4	A	6777304	CLBT 5860-4	C
6775383	CLBT 5860-4	A	6777305	CLBT 5860-4	C
6775351	CLBT 5640-6	C	6777332	CLBT 5860-4	C
6775397	CLBT 5840-8	D	6777333	CLBT 5860-4	C
6775402	CLBT 5840-4	C	6777390	CLBT 5640-8	C
6775428	CLBT 5860-4	A	6777428	CLBT 5660-4	C
6775460	CLBT 5860-4	A	6777446	CLBT 5860-4	C
6775595	CLT 5660-4	A	6777494	CLBT 5860-9	C
6775720	CLBT 5660-4	A	6777713	CLBT 5860-4	C
6775817	CLBT 5860-4	A	6777771	CLBT 5660-6	C
6775836	CLBT 5840-4	A	6777825	CLBT 5660-4	C
6775837	CLBT 5860-6	C	6777890	CLBT 5660-4	C
6775838	CLBT 5860-6	C	6777925	CLBT 5860-4	C

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6777962	CLBT 5860-4	C	6830527	CLT 5860-4	C
6778028	CLBT 5860-4	C	6830529	CLBT 5840-4	C
6778058	CLBT 5860-6	C	6830712	CLBT 5860-4	C
6778181	CLBT 5860-4	C	6830723	CLBT 5865-9	C
6778185	CLBT 5660-4	C	6830777	CLBT 5860-4	C
6778186	CLBT 5660-4	C	6830856	CLT 5840-1	F
6778197	CLT 5660-5	C	6830857	CLBT 5860-4	F
6778213	CLBT 5860-4	C	6830858	CLBT 5860-6	F
6778340	CLBT 5860-6	C	6830859	CLBT 5860-4	F
6778367	CLT 5660-4	C	6830860	CLBT 5860-4	F
6778485	CLBT 5860-4	C	6830861	CLT 5860-1	F
6778497	CLBT 5860-4	C	6830862	CLBT 5860-9	F
6778675	CLT 5860-4	C	6830863	CLBT 5860-4	F
6778852	VC LT 5860-2	G	6830864	CLBT 5860-4	F
6778924	CLBT 5860-4	C	6830865	CLBT 5860-4	F
6778962	CLBT 5860-4	C	6830866	CLBT 5860-4	F
6778967	CLT 5660-5	C	6830867	CLBT 5860-4	F
6778972	CLBT 5860-4	C	6830868	CLBT 5860-6	F
6779011	CLBT 5640-6	C	6830869	CLT 5860-2	F
6779034	CLT 5660-4	C	6830870	CLBT 5860-7	F
6779062	CBT 5860	D	6830871	CLBT 5860-4	F
6779063	CBT 5860	D	6830872	CLBT 5860-4	F
6779067	CLBT 5640-6	C	6830873	CLBT 5860-4	F
6779096	CLBT 5660-4	C	6830874	CLBT 5860-6	F
6779097	CLBT 5860-4	C	6830878	CLBT 5860-4	F
6779098	CLBT 5860-4	C	6831015	CLBT 5860-6	C
6779116	CLT 5660-4	C	6831042	CLBT 5860-3	C
6779152	CLBT 5860-4	C	6831135	CLBT 5860-4	C
6779153	CLBT 5860-4	C	6831160	CLBT 5860-6	C
6779154	CLBT 5860-4	C	6831197	CLBT 5865-4	C
6779187	CLBT 5860-4	C	6831363	CLBT 5860-6	C
6779309	CLT 5860-4	C	6831852	CLBT 5860-6	F
6779592	CLBT 5660-4	C	6831855	CLBT 5860-4	C
6779672	CLT 5660-4	C	6831856	CLBT 5865-9	F
6779888	CLBT 5860-4	C	6832008	CLBT 5860-4	F
6779958	CLT 5660-1	C	6832154	CLBT 5860-4	F
6779959	CLT 5660-1	C	6832156	CLBT 5865-4	C
6829982	CLT 5860-4	C	6832157	CLBT 5865-9	F
6830448	CLT 5860-4	C	6832394	CLBT 5860-4	F
6830458	CLT 5640-4	C	6832395	CLBT 5860-6	F

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A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832397	CLT 5860-4	F	6833113	CLBT 5860-4	F
6832398	CLBT 5860-4	F	6833116	CLT 5860-2	F
6832724	CLBT 5860-4	F	6833117	CLBT 5860-7	F
6832725	CLBT 5860-4	F	6833118	VCLBT 5860-2	G
6832726	CLBT 5860-4	F	6833341	CLBT 5860-6	F
6832727	CLBT 5860-4	F	6833418	CLT 5860-4	F
6832818	CLBT 5860-6	F	6833425	CLBT 5860-4	F
6832864	CLBT 5860-4	F	6833432	CLT 5860-4	F
6833000	CLBT 5860-4	F	6833433	CLT 5860-4	F
6833001	CLBT 5860-6	F	6833534	CLBT 5860-4	F
6833002	CLBT 5860-4	F	6833569	CLBT 5860-4	F
6833003	CLBT 5860-4	F	6833693	CLT 5860-4	F
6833004	CLBT 5860-4	F	6833775	CLBT 5860-6	F
6833005	CLBT 5860-4	F	6833776	CLBT 5860-4	F
6833006	CLBT 5860-4	F	6833834	CLBT 5860-6	F
6833007	CLBT 5860-4	F	6833835	CLBT 5860-3	F
6833008	CLBT 5860-4	F	6834461	CLT 5860-4	F
6833009	CLBT 5860-6	F	6834464	CLT 5860-4	F
6833010	CLBT 5860-4	F	6834627	CLT 5860-4	F
6833011	CLBT 5860-4	F	6835098	CLT 5860-4	F
6833012	CLBT 5860-4	F	6835203	VCLT 5860-2	G
6833013	CLBT 5860-6	F	6835267	CLBT 5860-4	F
6833014	CLBT 5860-4	F	6835467	CLBT 5860-4	F
6833015	CLBT 5860-4	F	6835468	CLBT 5860-6	F
6833016	CLBT 5860-6	F	6835484	VCLT 5860-2	G
6833017	CLBT 5860-4	F	6835520	CLBT 5860-4	F
6833018	CLBT 5860-6	F	6835602	CLBT 5860-4	F
6833019	CLBT 5860-4	F	6835633	CLBT 5860-4	F
6833020	CLBT 5860-6	F	6835774	CLBT 5860-4	F
6833021	CLBT 5860-6	F	6835794	CLBT 5860-4	F
6833022	CLBT 5860-4	F	6835830	CLBT 5860-4	F
6833023	CLBT 5860-6	F	6835959	CLBT 5860-4	F
6833024	CLBT 5860-4	F	6836014	CLBT 5860-6	F
6833025	CLBT 5860-4	F	6836030	CLT 5860-4	F
6833026	CLBT 5860-4	F	6836088	CLBT 5860-4	F
6833027	CLBT 5860-4	F	6836185	CLBT 5860-4	F
6833028	CLBT 5860-4	F	6836189	CLT 5860-4	F
6833029	CLBT 5860-6	F	6836275	CLBT 5860-4	F
6833030	CLBT 5860-4	F	6836398	CLBT 5860-6	F
6833032	CLBT 5865-4	F	6836433	VCLT 5860-2	G

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TURBINE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6836757	CLBT 5860-4	F	6838742	CLBT 5860-6	F
6836758	CLBT 5860-6	F	6838748	CLBT 5860-4	F
6836788	CLBT 5860-4	F	6838907	CLBT 5860-7	F
68368C2	CLBT 5860-6	F	6838908	VCLBT 5860-2	G
68368C3	CLBT 5860-4	F	6839032	VCLBT 5860-7	G
6836874	CLBT 5860-9	F	6839140	CLBT 5860-4	F
6836947	CLBT 5860-6	F	6839363	CLBT 5860-4	F
6836973	CLT 5860-1	F	6839551	CLT 5865-1	F
6836984	CLT 5860-3	F	6839640	CLBT 5860-6	F
6837218	CLBT 5860-4	F	6839641	CLBT 5860-3	F
6837453	CLT 5860-4	F	6839831	VCLT 5865-2	G
6837463	CLBT 5860-4	F	6839951	CLBT 5860-6	F
6837610	CLT 5860-4	F	6880257	CLBT 5860-6	F
6837611	CLBT 5860-3	F	6880314	CLT 5860-4	F
6837711	VCLBT 5860-7	G	6880868	CLBT 5860-6	F
6837712	VCLBT 5860-4	G	6880869	CLBT 5860-6	F
6837827	CLBT 5860-4	F	6881082	VCLT 5860-7	G
6838238	CLBT 5860-4	F	6881083	VCLT 5860-7	G
6838289	CLBT 5860-6	F	6881157	CLBT 5860-4	F
6838294	CLBT 5860-4	F	6881160	CLT 5840-1	F
6838471	CLBT 5860-4	F	6881392	CLT 5860-5	F
6838479	CLBT 5865-9	F	6881439	CLRT 5860-2	F
6838542	CLBT 5860-4	F			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -

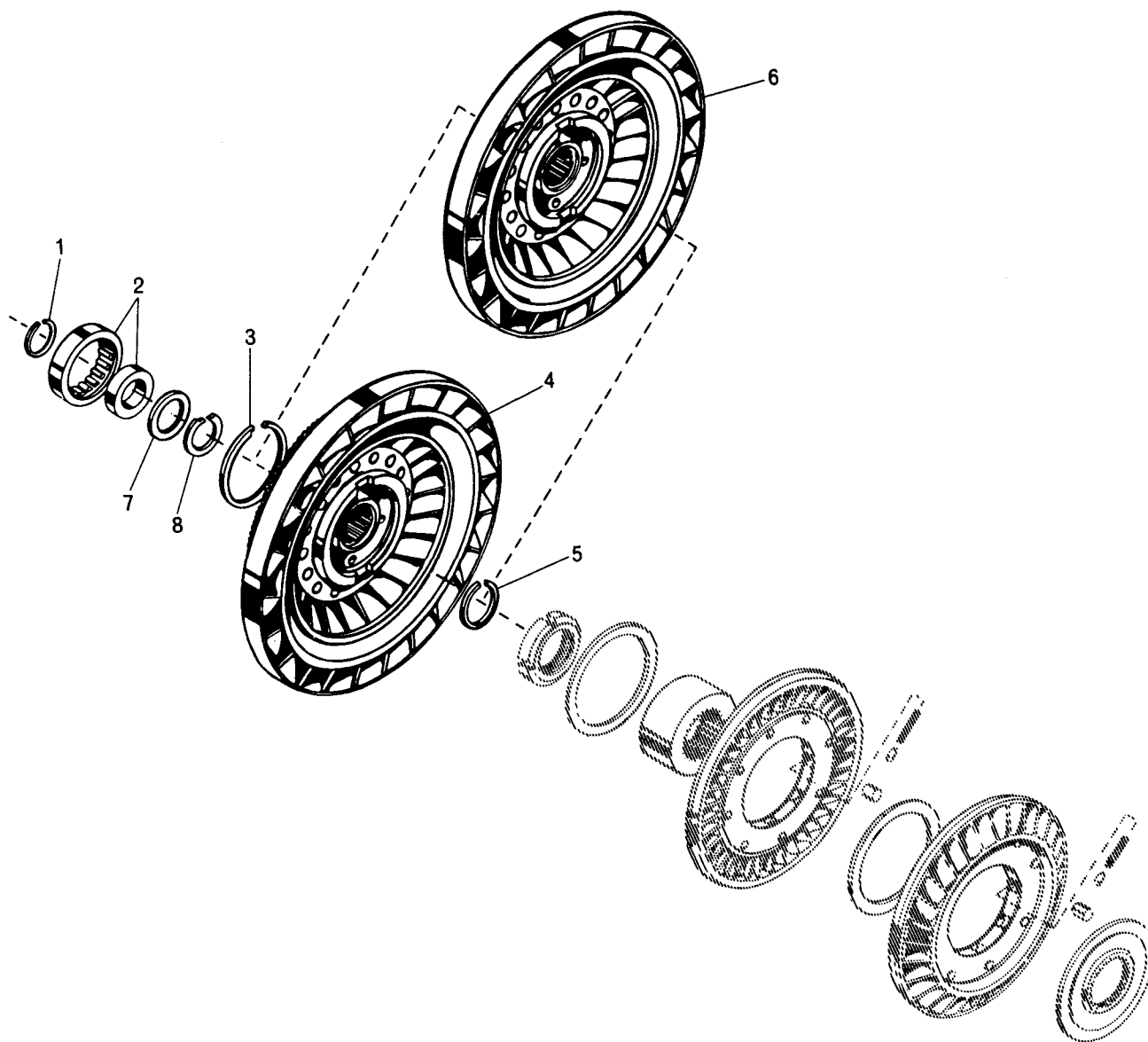


FIG 5 TURBINE

GROUP A

TURBINE, FIGURE 5

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	RING, EXTERNAL SNAP, 1.624 ID	6838403	1	1	2	5
2	BEARING, ROLLER, HYATT A 1309TS	127909	1	1	2	5
3	RING, INTERNAL SNAP, 3.965 ID	6774184	1	1	2	5
4	TURBINE	6830597	1		1	2
5	RING, SNAP, 1.937 ID	6703059	1	1	2	5
6-8	NOT USED IN THIS GROUP.					

GROUP B

TURBINE, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4	NOT USED IN THIS GROUP.					
6	TURBINE	6831803	1		1	2
7-8	NOT USED IN THIS GROUP.					

GROUP C

TURBINE, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4	TURBINE	6830600	1		1	2
5-6	NOT USED IN THIS GROUP.					
7	SPACER, BEARING	6774704	1	1	2	5
8	RING, SNAP	6774703	1	1	2	5

GROUP D

TURBINE, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4-5	NOT USED IN THIS GROUP.					
6	TURBINE	6830598	1		1	2
7	SPACER, BEARING	6774704	1	1	2	5
8	RING, SNAP	6774703	1	1	2	5

GROUP E

TURBINE, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
3-4	NOT USED IN THIS GROUP.					
6	TURBINE	6831803	1		1	2
7-8	NOT USED IN THIS GROUP.					

GROUP F

TURBINE, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4	TURBINE	6830599	1		1	2
5-6	NOT USED IN THIS GROUP					
7	SPACE, BEARING	6774704	1	1	2	5
8	RING, SNAP	6774703	1	1	2	5

GROUP G

TURBINE, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4	TURBINE	6830721	1		1	2
5-6	NOT USED IN THIS GROUP					
7	SPACE, BEARING	6774704	1	1	2	5
8	RING, SNAP	6774703	1	1	2	5

STATOR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	** 6759797-V	CLT 5640-4	A
6758494	CT 5640-1	A	6759801	CLT 5840-4	B
6758556	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	B
6758627	CLBT 5640-6	A	6759802	CT 5840-1	B
6759245	CLBT 5640-1	A	6759803	CLT 5840-4	B
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	B
6759524	CLT 5640-4	A	** 6759806-V	CLBT 5840-4	B
** 6759524-V	CLT 5640-4	A	6759809	CT 5640-1	A
6759553	CBT 5640-6	A	6759810	CBT 5640-9	A
** 6759553-V	CBT 5640-6	A	6759815	CLBT 5640-4	A
6759557	CLT 5640-4	A	6759816	CLT 5640-4	A
6759612	CT 5640-1	A	6759821	CLT 5640-4	A
6759654	CLT 5640-5	A	6759839	CT 5840-4	B
6759678	CLT 5640-6	A	6759840	CBT 5840-1	B
6759683	CLBT 5640-1	A	6759841	CLT 5840-4	B
6759723	CT 5640-1	A	** 6759841-V	CLT 5840-4	B
6759725	CBT 5640-9	A	6759842	CLBT 5840-1	B
6759728	CLBT 5640-6	A	** 6759842-V	CLBT 5840-1	B
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	B
6759729	CLBT 5640-6	A	6759844	CBT 5840-7	B
6759733	CLT 5640-4	A	6759845	CLT 5840-2	B
6759734	CLT 5640-6	A	6759846	CLBT 5840-7	B
6759735	CLBT 5640-6	A	6759852	CLBT 5840-9	B
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	B
6759740	CT 5640-4	A	** 6759879-V	CLBT 5840-6	B
6759742	CBT 5640-6	A	6759887	CLBT 5840-6	C
** 6759742-V	CBT 5640-6	A	6759896	CT 5640-4	A
6759745	CLBT 5640-9	A	6759918	CLT 5640-1	A
6759749	CLBT 5640-8	A	6759949	CLBT 5640-6	A
6759751	CT 5640-1	A	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	A	6759957	CLBT 5640-4	A
** 6759760-V	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6759771	CLBT 5640-6	A	6759981	CLBT 5640-4	A
** 6759771-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759772	CBT 5640-6	A	6769531	CLT 5640-4	A
** 6759772-V	CBT 5640-6	A	6769583	CLBT 5640-4	A
6759778	CLBT 5640-8	A	** 6769583-V	CLBT 5640-4	A
6759790	CLT 5640-6	A	6769613	CBT 5840-6	B
6759791	CT 5640-6	A	** 6769613-V	CBT 5840-6	B
6759797	CLT 5640-4	A	6769663	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

STATOP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	B	6770286	CLT 5840-9	B
** 6769664-V	CLT 5840-4	B	6770287	CLT 5640-4	A
6769702	CT 5840-6	B	6770318	CLT 5640-4	A
6769703	CLT 5640-1	A	6770364	CLT 5840-1	B
6769704	CLBT 5840-4	B	6770365	CLBT 5640-9	A
6769820	CLT 5640-2	A	6770369	CLBT 5640-6	A
6769821	CLT 5840-4	B	6770370	CLBT 5640-6	A
** 6769821-V	CLT 5840-4	B	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	D	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	D	6770373	CLBT 5640-6	A
6769927	CLBT 5840-4	B	** 6770373-V	CLBT 5640-6	A
6769934	CBT 5840-6	B	6770377	CLT 5640-1	A
** 6769934-V	CBT 5840-6	B	6770413	CLBT 5640-1	A
6769964	CLBT 5640-4	A	** 6770413-V	CLBT 5640-1	A
6769967	CLBT 5840-8	B	6770460	CBT 5640-4	A
6770002	CLBT 5640-3	A	** 6770460-V	CBT 5640-4	A
6770020	CBT 5840-4	B	6770461	CLBT 5840-4	B
** 6770020-V	CBT 5840-4	B	6770462	CLBT 5840-4	B
6770030	CLBT 5640-4	A	6770463	CLBT 5840-4	B
** 6770030-V	CLBT 5640-4	A	6770511	CLT 5640-4	A
6770052	CLBT 5840-1	B	6770515	CLT 5840-4	B
** 6770052-V	CLBT 5840-1	B	** 6770515-V	CLT 5840-4	B
6770082	CLT 5640-8	A	6770516	CLBT 5840-4	B
6770083	CLT 5640-2	A	** 6770516-V	CLBT 5840-4	B
6770108	CLBT 5840-4	B	6770550	CLBT 5840-4	B
** 6770108-V	CLBT 5840-4	B	6770602	CLT 5840-4	B
6770153	CLBT 5640-4	A	** 6770602-V	CLT 5840-4	B
6770154	CLT 5840-2	B	6770603	CLBT 5640-4	A
6770175	CBT 5840-4	B	** 6770603-V	CLBT 5640-4	A
** 6770175-V	CBT 5840-4	B	6770731	CLT 5640-5	A
6770180	CLBT 5840-4	B	6770871	CLBT 5640-6	A
** 6770180-V	CLBT 5840-4	B	6770872	CLBT 5640-6	A
6770202	CLBT 5840-4	B	6771000	CLBT 5640-3	A
6770224	CT 5640-4	A	6771045	CLBT 5840-6	B
6770231	CLBT 5640-4	A	** 6771045-V	CLBT 5840-6	B
6770244	CBT 5840-4	B	6771061	CT 5640-4	A
** 6770244-V	CBT 5840-4	B	6771122	CLT 5840-4	B
6770271	CLBT 5840-1	B	6771141	CLBT 5840-6	B
6770284	CLBT 5640-4	A	6771290	CLBT 5840-6	B
** 6770284-V	CLBT 5640-4	A	** 6771290-V	CLBT 5840-6	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

STATOR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	A	6771996	CLT 5840-1	B
** 6771333-V	CLBT 5640-6	A	6772001	CLBT 5840-8	B
6771334	CLBT 5640-6	A	6772002	CLBT 5840-4	B
** 6771334-V	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	B
6771344	CLBT 5640-8	A	6772020	CLBT 5840-6	C
6771420	CLBT 5840-4	C	6772072	CLBT 5840-4	B
6771459	CT 5840-4	B	6772073	CLT 5840-1	B
6771461	CLBT 5840-4	B	6772080	CLBT 5840-4	B
6771546	CLBT 5640-1	A	6772084	CLT 5840-4	B
6771547	CLBT 5860-4	B	** 6772084-V	CLT 5840-4	B
6771548	CLBT 5660-4	A	6772088	CLBT 5640-6	A
6771549	CLT 5860-4	B	** 6772088-V	CLBT 5640-6	A
6771550	CLBT 5840-1	B	6772098	CLBT 5840-6	A
** 6771550-V	CLBT 5840-1	B	** 6772098-V	CLBT 5640-6	A
6771551	CLBT 5860-7	B	6772112	CLBT 5640-4	A
6771552	CLBT 5840-7	B	6772148	CLBT 5840	B
6771553	CLBT 5860-4	B	6772149	CLBT 5840-6	B
6771577	CLBT 5640-4	A	** 6772149-V	CLBT 5840-6	B
** 6771577-V	CLBT 5640-4	A	6772236	CLBT 5640-4	A
6771593	CLBT 5840-4	B	6772241	CLBT 5640-4	A
** 6771593-V	CLBT 5840-4	B	6772242	CLBT 5640-1	A
6771631	CLBT 5660-4	E	6772243	CLBT 5640-1	A
6771652	CLBT 5840-6	B	6772244	CLBT 5640-6	A
6771676	CLBT 5840-6	B	6772245	CLBT 5640-6	A
** 6771676-V	CLBT 5840-6	B	6772248	CLBT 5640-6	A
6771728	CLBT 5840-4	B	6772250	CLBT 5640-6	A
** 6771728-V	CLBT 5840-4	B	6772256	CLBT 5840-4	B
6771733	CLBT 5840-6	B	6772258	CLBT 5840-4	B
6771743	CLBT 5640-6	A	6772259	CLBT 5840-4	B
6771777	CLT 5840-4	B	6772263	CLBT 5840-4	B
6771791	CLT 5840-4	B	6772264	CLBT 5840-6	B
** 6771791-V	CLT 5840-4	B	6772286	CLBT 5840-4	B
6771844	CLBT 5640-6	A	6772313	CLBT 5840-1	B
** 6771844-V	CLBT 5640-6	A	6772331	CLT 5840-6	B
6771845	CLBT 5640-6	A	** 6772331-V	CLT 5840-6	B
** 6771845-V	CLBT 5640-6	A	6772461	CLBT 5840-4	B
6771908	CLBT 5840-6	B	6772495	CLBT 5840-9	B
6771931	CLBT 5840-4	B	6772539	CLBT 5640-6	A
6771986	CLBT 5840-4	B	6772598	CLBT 5640-1	A
6771993	CLT 5640-4	A	6772648	CLBT 5840-4	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

STATOR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772659	CLBT 5840-6	B	6773751	CLBT 5840-6	B
6772707	CLBT 5640-6	A	6773789	CLBT 5860-4	C
6772708	CLBT 5640-6	A	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	B	6773831	CLT 5840-1	B
6772720	CLBT 5860-4	B	6773837	CLBT 5860-4	B
6772746	CBT 5840-8	B	6773839	CLT 5860-1	B
6772749	CLBT 5840-4	B	6773840	CLBT 5860-4	B
6772842	CLBT 5840-9	B	6773887	CLT 5860-2	B
6772847	CLBT 5840-4	B	6773889	CLBT 5860-6	B
6772876	CBT 5840-4	B	6773902	CLBT 5860-6	B
6772909	CLBT 5840-4	C	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	A	6774020	CLBT 5860-2	B
6772947	CLBT 5840-4	B	6774058	CLBT 5860-6	B
6773110	CLBT 5640-6	A	6774083	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	A	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	B	6774095	CLBT 5860-4	B
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	B
6773321	CLBT 5640-1	A	6774119	CLBT 5660-6	A
6773370	CLBT 5840-4	B	6774152	CLT 5860-4	B
6773384	CLBT 5660-4	A	6774181	CLBT 5660-4	A
6773385	CLBT 5860-4	B	6774182	CLBT 5660-4	A
6773386	CLT 5860-1	B	6774227	CLBT 5660-4	A
6773388	CLBT 5860-4	B	6774256	CLBT 5860-6	B
6773411	CLBT 5640-4	A	6774286	CLBT 5860	B
6773427	CLBT 5640-4	A	6774321	CLBT 5860-4	B
6773432	CLBT 5840-6	B	6774487	CLBT 5660-3	A
6773433	CLBT 5860-6	B	6774494	CLBT 5660-4	A
6773481	CLBT 5840-4	B	6774508	CLBT 5660-6	A
6773531	CLBT 5640-6	A	6774520	CLBT 5840-4	B
6773574	CLBT 5640-4	A	6774550	CLT 5660-4	A
6773600	CLBT 5840-4	B	6774552	CLBT 5860-6	B
6773612	CLBT 5840-4	B	6774573	CLBT 5860-4	C
6773613	CLBT 5840-4	B	6774586	CLBT 5860-4	B
6773614	CLT 5840-1	B	6774606	CLT 5840-4	B
6773623	CLT 5840-4	B	6774687	CLBT 5860-4	B
6773690	CLBT 5660-6	A	6774697	CLBT 5660-4	A
6773693	CLBT 5660-6	E	6774745	CBT 5840-6	B
6773694	CLBT 5660-6	E	6774789	CLBT 5860-6	B
6773697	CLBT 5860-4	B	6774790	CLBT 5860-4	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** SEE SPI 480.

STATOR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774861	CLBT 5840-4	C	6775890	CLBT 5660-4	A
6774925	CLBT 5860-4	B	6775904	CLBT 5860-4	B
6775241	CLBT 5860-4	C	6775927	CLBT 5860-6	G
6775253	CLBT 5660-6	E	6775928	CLBT 5860-6	G
6775254	CLBT 5660-4	E	6775947	CLBT 5660-4	E
6775255	CLBT 5660-4	E	6775948	CLBT 5860-7	F
6775256	CLBT 5660-6	E	6775949	CLBT 5860-4	F
6775257	CLBT 5660-4	E	6775952	CLBT 5860-6	F
6775258	CLBT 5660-4	E	6775953	CT 5860-4	F
6775260	CLBT 5660-4	E	6776016	CLBT 5660-4	E
6775261	CLBT 5660-4	E	6776017	CLBT 5840-4	G
6775266	CLT 5660-4	E	6776088	CLBT 5640-6	E
6775267	CLBT 5860-4	F	6776089	CLBT 5860-4	F
6775268	CLBT 5860-6	F	6776117	CT 5840-4	B
6775269	CLBT 5860-4	F	6776414	CLBT 5860-4	G
6775272	CLBT 5860-6	F	6776415	CLBT 5860-4	F
6775273	CLBT 5860-4	F	6776422	CLBT 5860-4	F
6775274	CLBT 5860-6	F	6776470	CLBT 5860-4	F
6775275	CLBT 5860-4	F	6776560	CLBT 5860-4	F
6775276	CLBT 5860-6	F	6776576	CLBT 5860-4	F
6775278	CLBT 5860-4	F	6776660	CLBT 5860-4	G
6775279	CLBT 5860-4	G	6776741	CLBT 5840-4	F
6775280	CLBT 5860-4	F	6776836	CLT 5840-1	F
6775281	CLBT 5860-4	F	6776926	CLBT 5660-9	H
6775286	CLT 5860-1	F	6777052	CLBT 5860-4	F
6775288	CLT 5860-2	F	6777062	CLBT 5840-9	F
6775289	CLBT 5860-9	F	6777270	CLT 5860-4	F
6775294	CLBT 5860-4	B	6777304	CLBT 5860-4	F
6775383	CLBT 5860-4	B	6777305	CLBT 5860-4	F
6775391	CLBT 5640-6	E	6777332	CLBT 5860-4	F
6775397	CLBT 5840-8	F	6777333	CLBT 5860-4	F
6775402	CLBT 5840-4	F	6777390	CLBT 5640-8	E
6775428	CLBT 5860-4	B	6777428	CLBT 5660-4	E
6775460	CLBT 5860-4	B	6777446	CLBT 5860-4	F
6775595	CLT 5660-4	A	6777494	CLBT 5860-9	F
6775720	CLBT 5660-4	A	6777713	CLBT 5860-4	F
6775817	CLBT 5860-4	B	6777771	CLBT 5660-6	E
6775836	CLBT 5840-4	B	6777825	CLBT 5660-4	E
6775837	CLBT 5860-6	F	6777890	CLBT 5660-4	E
6775838	CLBT 5860-6	F	6777925	CLBT 5860-4	F

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

STATOR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6777562	CLBT 5860-4	F	6830527	CLBT 5860-4	F
6778028	CLBT 5860-4	F	6830529	CLBT 5840-4	F
6778058	CLBT 5860-6	F	6830712	CLBT 5860-4	F
6778181	CLBT 5860-4	F	6830723	CLBT 5865-9	G
6778185	CLBT 5660-4	E	6830777	CLBT 5860-4	F
6778186	CLBT 5660-4	E	6830856	CLT 5840-1	J
6778197	CLT 5660-5	E	6830857	CLBT 5860-4	J
6778213	CLBT 5860-4	F	6830858	CLBT 5860-6	J
6778340	CLBT 5860-6	F	6830859	CLBT 5860-4	J
6778367	CLT 5660-4	E	6830860	CLBT 5860-4	J
6778485	CLBT 5860-4	F	6830861	CLT 5860-1	J
6778497	CLBT 5860-4	F	6830862	CLBT 5860-9	J
6778675	CLT 5860-4	F	6830863	CLBT 5860-4	J
6778852	VCLT 5860-2	L	6830864	CLBT 5860-4	J
6778924	CLBT 5860-4	G	6830865	CLBT 5860-4	J
6778962	CLBT 5860-4	F	6830866	CLBT 5860-4	J
6778967	CLT 5660-5	E	6830867	CLBT 5860-4	J
6778972	CLBT 5860-4	F	6830868	CLBT 5860-6	J
6779011	CLBT 5640-6	E	6830869	CLT 5860-2	J
6779034	CLT 5660-4	E	6830870	CLBT 5860-7	J
6779062	CBT 5860	F	6830871	CLBT 5860-4	J
6779063	CBT 5860	F	6830872	CLBT 5860-4	J
6779067	CLBT 5640-6	E	6830873	CLBT 5860-4	J
6779096	CLBT 5660-4	E	6830874	CLBT 5860-6	J
6779097	CLBT 5860-4	F	6830878	CLBT 5860-4	J
6779098	CLBT 5860-4	F	6831015	CLBT 5860-6	G
6779116	CLT 5660-4	E	6831042	CLBT 5860-3	F
6779152	CLBT 5860-4	F	6831135	CLBT 5860-4	F
6779153	CLBT 5860-4	F	6831160	CLBT 5860-6	F
6779154	CLBT 5860-4	F	6831197	CLBT 5865-4	F
6779187	CLBT 5860-4	F	6831363	CLBT 5860-6	F
6779309	CLT 5860-4	F	6831852	CLBT 5860-6	K
6779592	CLBT 5660-4	E	6831855	CLBT 5860-4	F
6779672	CLT 5660-4	E	6831856	CLBT 5865-9	K
6779888	CLBT 5860-4	F	6832008	CLBT 5860-4	J
6779958	CLT 5660-1	E	6832154	CLBT 5860-4	K
6779959	CLT 5660-1	E	6832156	CLBT 5865-4	J
6829982	CLT 5860-4	F	6832157	CLBT 5865-9	K
6830448	CLT 5860-4	F	6832394	CLBT 5860-4	J
6830498	CLT 5640-4	E	6832395	CLBT 5860-6	J

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

STATOR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832397	CLT 5860-4	J	6833569	CLBT 5860-4	K
6832398	CLBT 5860-4	J	6833693	CLT 5860-4	J
6832724	CLBT 5860-4	J	6833775	CLBT 5860-6	J
6832725	CLBT 5860-4	J	6833776	CLBT 5860-4	J
6832727	CLBT 5860-4	J	6833834	CLBT 5860-6	J
6832818	CLBT 5860-6	J	6833835	CLBT 5860-3	J
6833001	CLBT 5860-6	J	6834461	CLT 5860-4	J
6833003	CLBT 5860-4	J	6834464	CLT 5860-4	J
6833004	CLBT 5860-4	J	6834627	CLT 5860-4	J
6833005	CLBT 5860-4	J	6835098	CLT 5860-4	J
6833006	CLBT 5860-4	J	6835203	VCLT 5860-2	M
6833007	CLBT 5860-4	J	6835267	CLBT 5860-4	J
6833008	CLBT 5860-4	J	6835467	CLBT 5860-4	J
6833009	CLBT 5860-6	J	6835468	CLBT 5860-6	J
6833010	CLBT 5860-4	J	6835484	VCLT 5860-2	M
6833011	CLBT 5860-4	J	6835520	CLBT 5860-4	J
6833012	CLBT 5860-4	J	6835602	CLBT 5860-4	J
6833013	CLBT 5860-6	J	6835633	CLBT 5860-4	J
6833015	CLBT 5860-4	J	6835774	CLBT 5860-4	J
6833018	CLBT 5860-6	K	6835794	CLBT 5860-4	J
6833019	CLBT 5860-4	J	6835830	CLBT 5860-4	J
6833020	CLBT 5860-6	J	6835959	CLBT 5860-4	K
6833021	CLBT 5860-6	K	6836014	CLBT 5860-6	J
6833022	CLBT 5860-4	K	6836030	CLT 5860-4	J
6833024	CLBT 5860-4	J	6836088	CLBT 5860-4	J
6833025	CLBT 5860-4	J	6836185	CLBT 5860-4	J
6833026	CLBT 5860-4	J	6836189	CLT 5860-4	J
6833027	CLBT 5860-4	J	6836275	CLBT 5860-4	J
6833029	CLBT 5860-6	J	6836398	CLBT 5860-6	J
6833030	CLBT 5860-4	J	6836433	VCLT 5860-2	M
6833113	CLBT 5860-4	J	6836757	CLBT 5860-4	J
6833116	CLBT 5860-2	J	6836758	CLBT 5860-6	J
6833117	CLBT 5860-7	J	6836788	CLBT 5860-4	K
6833118	VCLBT 5860-2	L	6836802	CLBT 5860-6	J
6833341	CLBT 5860-6	K	6836803	CLBT 5860-4	J
6833418	CLT 5860-4	J	6836874	CLBT 5860-9	J
6833425	CLBT 5860-4	J	6836947	CLBT 5860-6	J
6833432	CLT 5860-4	J	6836973	CLT 5860-1	J
6833433	CLT 5860-4	J	6836984	CLT 5860-3	J
6833534	CLBT 5860-4	J	6837218	CLBT 5860-4	J

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

STATOR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837453	CLT 5860-4	J	6839140	CLBT 5860-4	J
6837463	CLBT 5860-4	J	6839363	CLBT 5860-6	J
6837610	CLT 5860-4	J	6839551	CLT 5865-1	J
6837611	CLBT 5860-3	J	6839640	CLBT 5860-6	J
6837711	VCLBT 5860-7	M	6839641	CLBT 5860-3	J
6837712	VCLBT 5860-4	N	6839831	VCLT 5865-2	N
6837827	CLBT 5860-4	J	6839951	CLBT 5860-6	J
6838238	CLBT 5860-4	J	6880257	CLBT 5860-6	J
6838289	CLBT 5860-6	J	6880314	CLT 5860-4	J
6838294	CLBT 5860-4	J	6880868	CLBT 5860-6	J
6838471	CLBT 5860-4	J	6880869	CLBT 5860-6	J
6838479	CLBT 5865-6	J	6881082	VCLT 5860-7	M
6838542	CLBT 5860-4	K	6881083	VCLT 5860-7	M
6838742	CLBT 5860-6	J	6881157	CLBT 5860-4	J
6838748	CLBT 5860-4	J	6881160	CLT 5840-1	J
6838907	CLBT 5860-7	J	6881392	CLT 5860-5	J
6838908	VCLBT 5860-2	L	6881439	CLBT 5860-2	J
6839032	VCLBT 5860-7	M			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -

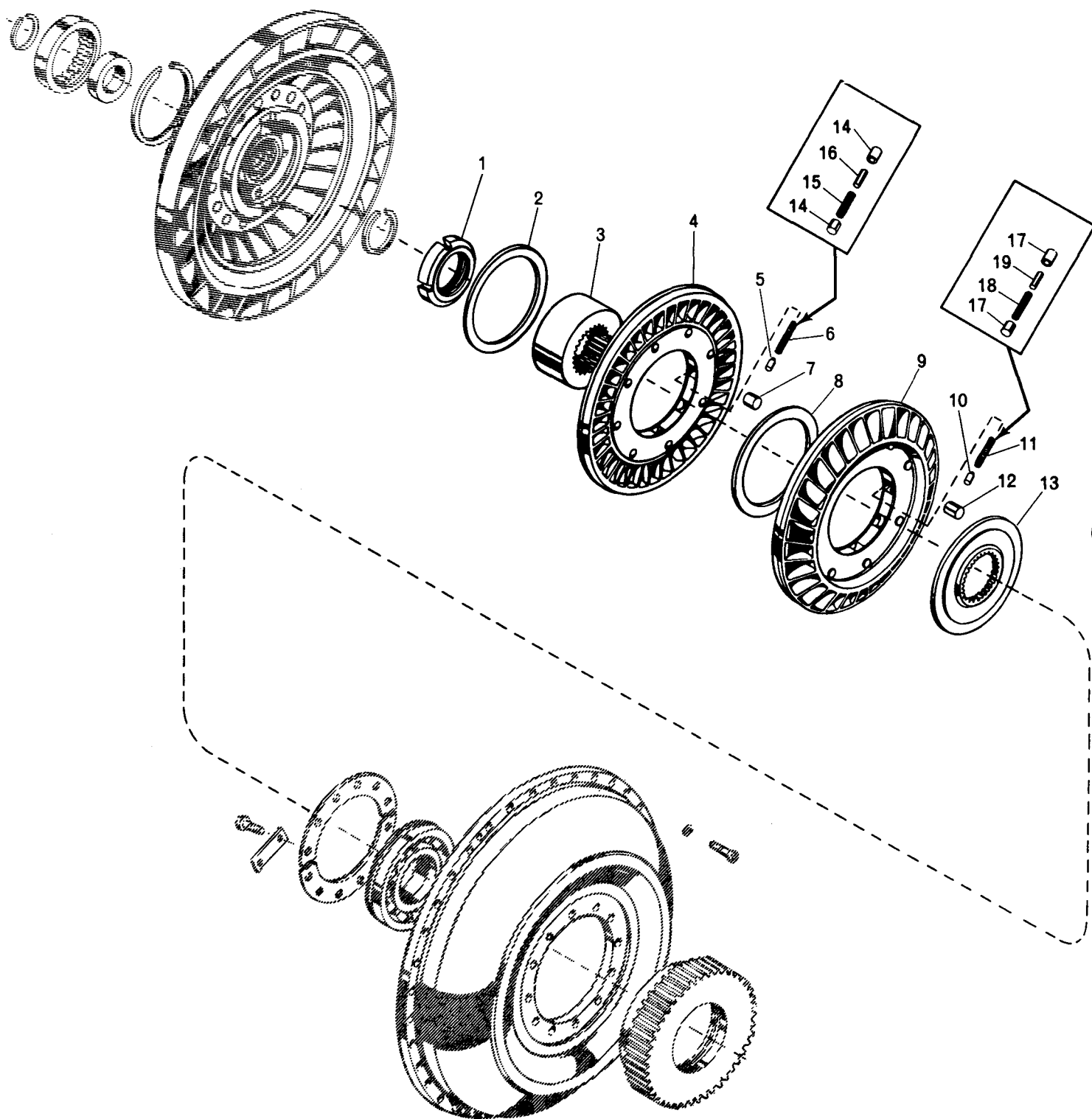


FIG 6 STATOR

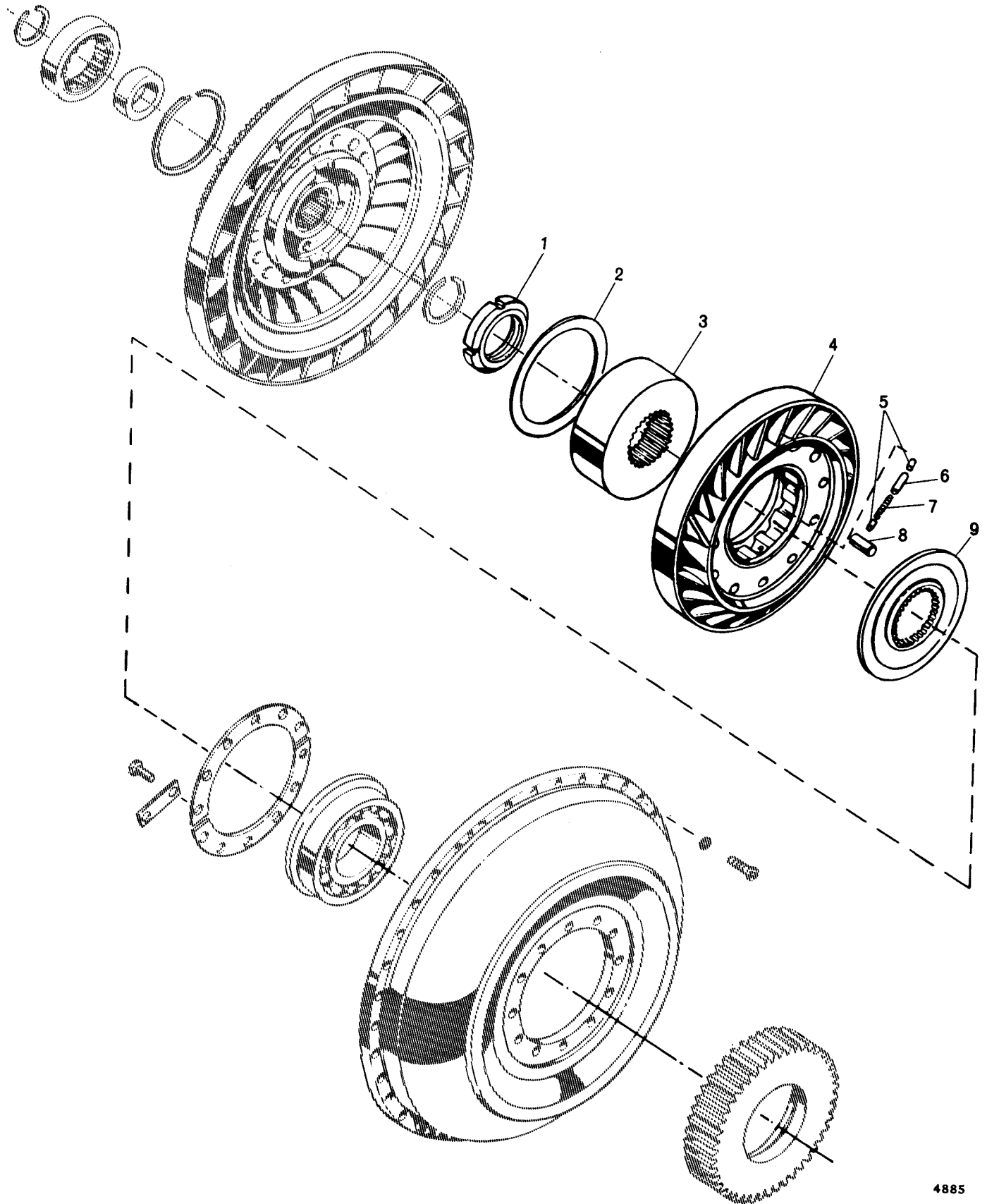
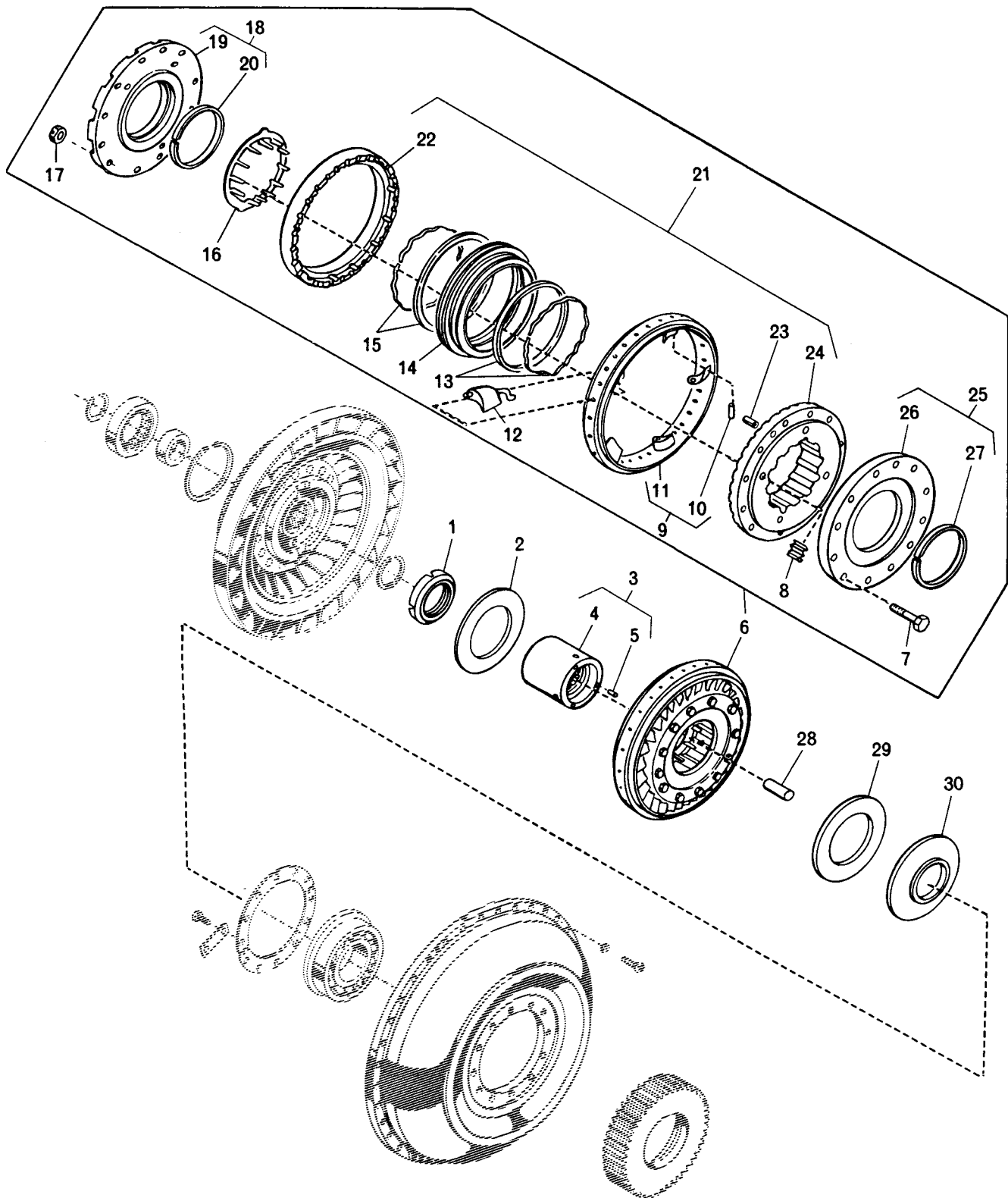


FIG 6-1 STATOR



5632A

FIG 6-2 STATOR

GROUP A

STATOR, FIGURE 6

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	NUT, SPANNER	6756322	1	1	2	4
2	WASHER, THRUST, 5.260 ID	6758485	1	1	2	5
3	RACE, STATOR FREEWHEEL ROLLER	6756319	1		1	2
4	STATOR, FIRST, FOUR ELEMENT	6768832	1		1	2
5	PIN, .250 DIA X .70 LNG	6754710	8	8	16	32
6	SPRING, .0217-.0223 DIA WIRE, .230 OD, 33	6769469	8	8	16	32
	TOTAL COILS					
7	ROLLER, STATOR FREEWHEEL	6769607	8	8	16	32
8	WASHER, THRUST, 5.260 ID	6758485	1	1	2	5
9	STATOR, SECOND	6768833	1		1	2
10	PIN, .250 DIA X .70 LNG	6754710	8	8	16	32
11	SPRING, .0217-.0223 DIA WIRE, .230 OD, 33	6769469	8	8	16	32
	TOTAL COILS					
12	ROLLER, STATOR FREEWHEEL	6769607	8	8	16	32
13	PLATE, STATOR BACKING	6759855	1	1	2	4
14-19	NCT USED IN THIS GROUP.					

GROUP B

STATOR, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4	STATOR, FIRST, FOUR ELEMENT	6769272	1		1	2
5-6	NOT USED IN THIS GROUP.					
7	ROLLER, STATOR FREEWHEEL	6769607	12	12	24	48
9	STATOR, SECOND	6769288	1		1	2
10-11	NOT USED IN THIS GROUP.					
12	ROLLER, STATOR FREEWHEEL	6769607	12	12	24	48
14	CUP	6773088	24	24	48	96
15	SPRING, .0177-.0183 DIA WIRE, .156 OD, 44	6778184	12	12	24	48
	TOTAL COILS OLD SPRING 6769966 AND NEW SPRING 6778184 MUST NOT BE INTERMIXED. SEE SPI 606					
16	ROLLER, NEEDLE	6770302	12	12	24	48
17	CUP	6773088	24	24	48	96

CONTINUED ON NEXT PAGE

GROUP B CONT

STATOR, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
18	SPRING, .0177-.0183 DIA WIRE, .156 OD, 44 TOTAL COILS OLD SPRING 6769966 AND NEW SPRING 6778184 MUST NOT BE INTERMIXED. SEE SPI 606	6778184	12	12	24	48
19	ROLLER, NEEDLE	6770302	12	12	24	48

GROUP C

STATOR, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4	STATOR, FIRST, FOUR ELEMENT	6759903	1		1	2
5-6	NCT USED IN THIS GROUP.					
7	ROLLER, STATOR FREEWHEEL	6769607	12	12	24	48
9	STATOR, SECOND	6769288	1		1	2
10-11	NCT USED IN THIS GROUP.					
12	ROLLER, STATOR FREEWHEEL	6769607	12	12	24	48
14	CUP	6773088	24	24	48	96
15	SPRING, .0177 - .0183 DIA WIRE, .156 OD, 44 TOTAL COILS OLD SPRING 6769966 AND NEW SPRING 6778184 MUST NOT BE INTERMIXED. SEE SPI 606	6778184	12	12	24	48
16	ROLLER, NEEDLE	6770302	12	12	24	48
17	CUP	6773088	24	24	48	96
18	SPRING, .0177 - .0183 DIA WIRE, .156 OD, 44 TOTAL COILS OLD SPRING 6769966 AND NEW SPRING 6778184 MUST NOT BE INTERMIXED. SEE SPI 606	6778184	12	12	24	48
19	ROLLER, NEEDLE	6770302	12	12	24	48

GROUP D

STATOR, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
4	STATOR, FIRST, FOUR ELEMENT	6768831	1		1	2

GROUP E

STATOR, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	NUT, SPANNER	6774708	1	1	2	4
3	RACE, STATOR FREEWHEEL ROLLER	6774709	1		1	2
13	PLATE, STATOR BACKING	6774710	1	1	2	4

GROUP F

STATOR, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	NUT, SPANNER	6774708	1	1	2	4
3	RACE, STATOR FREEWHEEL ROLLER	6774709	1		1	2
4	STATOR, FIRST, FOUR ELEMENT	6769272	1		1	2
5-6	NOT USED IN THIS GROUP.					
7	ROLLER, STATOR FREEWHEEL	6769607	12	12	24	48
9	STATOR, SECOND	6769288	1		1	2
10-11	NOT USED IN THIS GROUP.					
12	ROLLER, STATOR FREEWHEEL	6769607	12	12	24	48
13	PLATE, STATOR BACKING	6774710	1	1	2	4
14	CUP	6773088	24	24	48	96
15	SPRING, .0177 - .0183 DIA WIRE, .156 OD, 44	6778184	12	12	24	48
	TOTAL COILS OLD SPRING 6769966 AND NEW SPRING 6778184 MUST NOT BE INTERMIXED. SEE SPI 606					
16	ROLLER, NEEDLE	6770302	12	12	24	48

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GROUP F CONT

STATOR, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
17	CUP	6773088	24	24	48	96
18	SPRING, .0177 - .0183 DIA WIRE, .156 OD, 44	6778184	12	12	24	48
	TOTAL COILS OLD SPRING 6769966 AND NEW SPRING 6778184 MUST NOT BE INTERMIXED. SEE SPI 606					
19	ROLLER, NEEDLE	6770302	12	12	24	48

GROUP G

STATOR, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	NUT, SPANNER	6774708	1	1	2	4
3	RACE, STATOR FREEWHEEL ROLLER	6774709	1		1	2
4	STATOR, FIRST, FOUR ELEMENT	6759903	1		1	2
5-6	NOT USED IN THIS GROUP					
7	ROLLER, STATOR FREEWHEEL	6769607	12	12	24	48
9	STATOR, SECOND	6769288	1		1	2
10-11	NOT USED IN THIS GROUP					
12	ROLLER, STATOR FREEWHEEL	6769607	12	12	24	48
13	PLATE, STATOR BACKING	6774710	1	1	2	4
14	CUP	6773088	24	24	48	96
15	SPRING, .0177-.0183 DIA WIRE, .156 OD, 44	6778184	12	24	24	48
	TOTAL COILS OLD SPRING 6769966 AND NEW SPRING 6778184 MUST NOT BE INTERMIXED. SEE SPI 606					
16	ROLLER NEEDLE	6770302	12	12	24	48
17	CUP	6773088	24	24	48	96
18	SPRING, .0177 - .0183 DIA WIRE, .156 OD, 44	6778184	12	12	24	48
	TOTAL COILS OLD SPRING 6769966 AND NEW SPRING 6778184 MUST NOT BE INTERMIXED SEE SPI 606					
19	ROLLER, NEEDLE	6770302	12	12	24	48

GROUP H

STATOR, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	NUT, SPANNER	6774708	1	1	2	4
3	RACE, STATOR FREEWHEEL ROLLER	6774709	1		1	2
4	STATOR, FIRST, FOUR ELEMENT	6768831	1		1	2
13	PLATE, STATOR BACKING	6774710	1	1	2	4

GROUP J

STATOR, FIGURE 6-1

1	NUT, SPANNER	6774708	1	1	2	4
2	WASHER, THRUST, 5.260 ID	6758485	1	1	2	5
3	RACE, STATOR FREEWHEEL ROLLER	6774709	1		1	2
4	STATOR, THREE ELEMENT	6837511	1		1	2
5	CUP	6773088	24	24	48	96
6	ROLLER, NEEDLE	6770302	12	12	24	48
7	SPRING, .0177-.0183 DIA WIRE, .156 OD,	6769276	12	12	24	48
	43 TOTAL COILS					
8	ROLLER, STATOR FREEWHEEL	6770574	12	12	24	48
9	PLATE, STATOR BACKING	6774710	1	1	2	4

GROUP K

STATOR, FIGURE 6-1

SAME AS GROUP J, EXCEPT FOR PARTS LISTED BELOW.

4	STATOR, THREE ELEMENT	6777223	1		1	2
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GROUP L

STATOR, FIGURE 6-2

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	NUT, SPANNER	6778439	1	1	2	4
2	WASHER, THRUST, 3.755 ID	6778491	1	1	2	5
3	RACE ASSY, STATOR FREEWHEEL	6778421	1		1	2
4	RACE	6778460	* 1			
5	PIN	141192	3			3
6	STATOR ASSY, VARIABLE	6832167	1		1	2
7	BOLT, HX HD, 5/16-24 X 2 3/4	181350	12	12	24	36
8	SPRING, FREEWHEEL POLLER	6779083	12	12	24	48
9	SHROUD ASSY, STATOR	6830526	1			1
10	PIN	6830265	* 5			
11	SHROUD	6830525	* 1			
12	BLADE, STATOR	6779936	30			
13	KIT, SEAL AND EXPANDER	6779006	1			
14	PISTON	6832168	1			1
15	KIT, SEAL AND EXPANDER	6777677	1	1	3	10
16	RETAINER	6778459	1		1	2
17	NUT, LOCK, 5/16-24	451006	12	12	24	48
18	PLATE ASSY, SIDE	6831954	1			1
19	PLATE	6831955	* 1			
20	BUSHING	6778444	* 1			
21	HOUSING ASSY, MACHINING	6778456	1			1
22	HOUSING, PISTON	6778455	* 1			
23	PIN, SPRING, 1/8 X 1 1/8	455277	* 3			
24	CAM, STATOR	6778466	* 1			
25	PLATE ASSY, SIDE	6778420	1			1
26	BUSHING	6778444	* 1			
27	PLATE	6778469	* 1			
28	ROLLER, FREEWHEEL	6778407	12	12	24	48
29	WASHER, THRUST, 3.755 ID	6778491	1	1	2	5
30	RETAINER	6778436	1		1	2

GROUP M

STATOR, FIGURE 6-2

SAME AS GROUP L, EXCEPT FOR PARTS LISTED BELOW

6	STATOR ASSY, VARIABLE	6779949	1		1	2
14	PISTON	6778437	1			1
18	PLATE ASSY	6833385	1			1
19	PLATE	6833386	1			
20	BUSHING	6778444	1			

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP N

STATOR, FIGURE 6-2

SAME AS GROUP L, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
6	STATOR ASSY, VARIABLE	6779949	1			
14	PISTON	6778437	1			

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES

TORQUE CONVERTER PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	B	** 6759797-V	CLT 5640-4	B
6758494	CT 5640-1	A	6759801	CLT 5840-4	D
6758596	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	D
6758627	CLBT 5640-6	A	6759802	CT 5840-1	D
6759245	CLBT 5640-1	B	6759803	CLT 5840-4	D
** 6759245-V	CLBT 5640-1	B	6759806	CLBT 5840-4	D
6759524	CLT 5640-4	A	** 6759806-V	CLBT 5840-4	D
** 6759524-V	CLT 5640-4	A	6759809	CT 5640-1	A
6759553	CBT 5640-6	B	6759810	CBT 5640-9	A
** 6759553-V	CBT 5640-6	B	6759815	CLBT 5640-4	B
6759557	CLT 5640-4	A	6759816	CLT 5640-4	B
6759612	CT 5640-1	A	6759821	CLT 5640-4	C
6759654	CLT 5640-5	C	6759839	CT 5840-4	A
6759678	CLT 5640-6	A	6759840	CBT 5840-1	A
6759683	CLBT 5640-1	B	6759841	CLT 5840-4	A
6759723	CT 5640-1	A	** 6759841-V	CLT 5860-4	A
6759725	CBT 5640-9	A	6759842	CLBT 5840-1	A
6759728	CLBT 5640-6	A	** 6759842-V	CLBT 5840-1	A
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	A
6759729	CLBT 5640-6	B	6759844	CBT 5840-7	A
6759733	CLT 5640-4	A	6759845	CLT 5840-2	A
6759734	CLT 5640-6	B	6759846	CLBT 5840-7	A
6759735	CLBT 5640-6	B	6759852	CLBT 5840-9	D
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	D
6759740	CT 5640-4	B	** 6759879-V	CLBT 5840-6	D
6759742	CBT 5640-6	B	6759887	CLBT 5840-6	B
** 6759742-V	CBT 5640-6	B	6759896	CT 5640-4	B
6759745	CLBT 5640-9	A	6759918	CLT 5640-1	A
6759749	CLBT 5640-8	A	6759949	CLBT 5640-6	B
6759751	CT 5640-1	B	** 6759949-V	CLBT 5640-6	B
6759760	CLBT 5640-1	B	6759957	CLBT 5640-4	C
** 6759760-V	CLBT 5640-1	B	** 6759957-V	CLBT 5640-4	C
6759771	CLBT 5640-6	B	6759981	CLBT 5640-4	B
** 6759771-V	CLBT 5640-6	B	** 6759981-V	CLBT 5640-4	B
6759772	CBT 5640-6	B	6769531	CLT 5640-4	B
** 6759772-V	CBT 5640-6	A	6769583	CLBT 5640-4	B
6759778	CLBT 5640-8	B	** 6769583-V	CLBT 5640-4	B
6759790	CLT 5640-6	B	6769613	CBT 5840-6	D
6759791	CT 5640-6	C	** 6769613-V	CBT 5840-6	D
6759797	CLT 5640-4	B	6769663	CLBT 5640-6	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769664	CLT 5840-4	D	6770286	CLT 5840-9	D
** 6769664-V	CLT 5840-4	D	6770287	CLT 5640-4	C
6769702	CT 5840-6	D	6770318	CLT 5640-4	A
6769703	CLT 5640-1	B	6770364	CLT 5840-1	D
6769704	CLBT 5840-4	D	6770365	CLBT 5640-9	A
6769820	CLT 5640-2	B	6770369	CLBT 5640-6	B
6769821	CLT 5840-4	D	6770370	CLBT 5640-6	A
** 6769821-V	CLT 5840-4	D	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	B	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	B	6770373	CLBT 5640-6	B
6769927	CLBT 5840-4	D	** 6770373-V	CLBT 5640-6	B
6769934	CBT 5840-6	D	6770377	CLT 5640-1	A
** 6769934-V	CBT 5840-6	D	6770413	CLBT 5640-1	B
6769964	CLBT 5640-4	A	** 6770413-V	CLBT 5640-1	B
6769967	CLBT 5840-8	A	6770460	CBT 5640-4	A
6770002	CLBT 5640-3	B	** 6770460-V	CBT 5640-4	A
6770020	CBT 5840-4	D	6770461	CLBT 5840-4	D
** 6770020-V	CBT 5840-4	D	6770462	CLBT 5840-4	D
6770030	CLBT 5640-4	B	6770463	CLBT 5840-4	B
** 6770030-V	CLBT 5640-4	B	6770511	CLT 5640-4	B
6770052	CLBT 5840-1	B	6770515	CLT 5840-4	D
** 6770052-V	CLBT 5840-1	B	** 6770515-V	CLT 5840-4	D
6770082	CLT 5640-8	A	6770516	CLBT 5840-4	D
6770083	CLT 5640-2	A	** 6770516-V	CLBT 5840-4	D
6770108	CLBT 5840-4	D	6770550	CLBT 5840-4	D
** 6770108-V	CLBT 5840-4	D	6770602	CLT 5840-4	D
6770153	CLBT 5640-4	C	** 6770602-V	CLT 5840-4	D
6770154	CLT 5840-2	A	6770603	CLBT 5640-4	B
6770175	CBT 5840-4	D	** 6770603-V	CLBT 5640-4	B
** 6770175-V	CBT 5840-4	D	6770731	CLT 5640-5	C
6770180	CLBT 5840-4	D	6770871	CLBT 5640-6	A
** 6770180-V	CLBT 5840-4	D	6770872	CLBT 5640-6	B
6770202	CLBT 5840-4	D	6771000	CLBT 5640-3	B
6770224	CT 5640-4	B	6771045	CLBT 5840-6	D
6770231	CLBT 5640-4	C	** 6771045-V	CLBT 5840-6	D
6770244	CBT 5840-4	D	6771061	CT 5640-4	B
** 6770244-V	CBT 5840-4	D	6771122	CLT 5840-4	A
6770271	CLBT 5840-1	D	6771141	CLBT 5840-6	D
6770284	CLBT 5640-4	A	6771290	CLBT 5840-6	D
** 6770284-V	CLBT 5640-4	A	** 6771290-V	CLBT 5840-6	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

TORQUE CONVERTER PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771333	CLBT 5640-6	A	6771996	CLT 5840-1	B
** 6771333-V	CLBT 5640-6	A	6772001	CLBT 5840-8	C
6771334	CLBT 5640-6	B	6772002	CLBT 5840-4	B
** 6771334-V	CLBT 5640-6	B	** 6772002-V	CLBT 5840-4	B
6771344	CLBT 5640-8	C	6772020	CLBT 5840-6	C
6771420	CLBT 5840-4	C	6772072	CLBT 5840-4	D
6771459	CT 5840	A	6772073	CLT 5840-1	A
6771461	CLBT 5840-4	A	6772080	CLBT 5840-4	D
6771546	CLBT 5640-1	B	6772084	CLT 5840-4	C
6771547	CLBT 5860-4	A	** 6772084-V	CLT 5840-4	C
6771548	CLBT 5660-4	C	6772088	CLBT 5640-6	B
6771549	CLT 5860-4	A	** 6772088-V	CLBT 5640-6	B
6771550	CLBT 5840-1	A	6772098	CLBT 5640-6	A
** 6771550-V	CLBT 5840-1	A	** 6772098-V	CLBT 5640-6	A
6771551	CLBT 5860-7	A	6772112	CLBT 5640-4	B
6771552	CLBT 5840-7	A	6772148	CLBT 5840	C
6771553	CLBT 5860-4	A	6772149	CLBT 5840-6	D
6771577	CLBT 5640-4	B	** 6772149-V	CLBT 5840-6	D
** 6771577-V	CLBT 5640-4	B	6772236	CLBT 5640-4	A
6771593	CLBT 5840-4	C	6772241	CLBT 5640-4	B
** 6771593-V	CLBT 5840-4	C	6772242	CLBT 5640-1	B
6771631	CLBT 5660-4	E	6772243	CLBT 5640-1	B
6771652	CLBT 5840-6	A	6772244	CLBT 5640-6	B
6771676	CLBT 5840-6	C	6772245	CLBT 5640-6	A
** 6771676-V	CLBT 5840-6	C	6772248	CLBT 5640-6	A
6771728	CLBT 5840-4	D	6772250	CLBT 5640-6	B
** 6771728-V	CLBT 5840-4	D	6772256	CLBT 5840-4	D
6771733	CLBT 5840-6	D	6772258	CLBT 5840-4	C
6771743	CLBT 5640-6	B	6772259	CLBT 5840-4	D
6771777	CLT 5840-4	D	6772263	CLBT 5840-4	B
6771791	CLT 5840-4	C	6772264	CLBT 5840-6	D
** 6771791-V	CLT 5840-4	C	6772286	CLBT 5840-4	C
6771844	CLBT 5640-6	A	6772313	CLBT 5840-1	A
** 6771844-V	CLBT 5640-6	A	6772331	CLT 5840-6	B
6771845	CLBT 5640-6	A	** 6772331-V	CLT 5840-6	B
** 6771845-V	CLBT 5640-6	A	6772461	CLBT 5840-4	D
6771908	CLBT 5840-6	C	6772495	CLBT 5840-9	A
6771931	CLBT 5840-4	A	6772539	CLBT 5640-6	B
6771986	CLBT 5840-4	C	6772598	CLBT 5640-1	B
6771993	CLT 5640-4	C	6772648	CLBT 5840-4	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

TORQUE CONVERTER PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772659	CLBT 5840-6	D	6773751	CLBT 5840-6	C
6772707	CLBT 5640-6	A	6773789	CLBT 5860-4	C
6772708	CLBT 5640-6	A	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	A	6773831	CLT 5840-1	A
6772720	CLBT 5860-4	D	6773837	CLBT 5860-4	B
6772746	CLBT 5840-8	C	6773839	CLT 5860-1	A
6772749	CLBT 5840-4	D	6773840	CLBT 5860-4	D
6772842	CLBT 5840-9	D	6773887	CLT 5860-2	A
6772847	CLBT 5840-4	C	6773889	CLBT 5860-6	D
6772876	CLBT 5840-4	D	6773902	CLBT 5860-6	A
6772909	CLBT 5840-4	C	6774005	CLBT 5660-6	B
6772946	CLT 5640-5	C	6774020	CLBT 5860-2	C
6772947	CLBT 5840-4	C	6774058	CLBT 5860-6	D
6773110	CLBT 5640-6	B	6774083	CLBT 5660-4	B
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	A	6774085	CLBT 5660-4	C
6773251	CLBT 5840-6	C	6774095	CLBT 5860-4	B
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	C
6773321	CLBT 5640-1	C	6774119	CLBT 5660-6	B
6773370	CLBT 5840-4	B	6774152	CLT 5860-4	C
6773384	CLBT 5660-4	B	6774181	CLBT 5660-4	A
6773385	CLBT 5860-4	C	6774182	CLBT 5660-4	C
6773386	CLT 5860-1	A	6774227	CLBT 5660-4	B
6773388	CLBT 5860-4	C	6774256	CLBT 5860-6	D
6773411	CLBT 5640-4	B	6774286	CLBT 5860	D
6773427	CLBT 5640-4	C	6774321	CLBT 5860-4	A
6773432	CLBT 5840-6	C	6774487	CLBT 5660-3	B
6773433	CLBT 5860-6	A	6774494	CLBT 5660-4	B
6773481	CLBT 5840-4	C	6774508	CLBT 5660-6	D
6773531	CLBT 5640-6	B	6774520	CLBT 5840-4	D
6773574	CLBT 5640-4	B	6774550	CLT 5660-4	B
6773600	CLBT 5840-4	C	6774552	CLBT 5860-6	A
6773612	CLBT 5840-4	D	6774573	CLBT 5860-4	C
6773613	CLBT 5840-4	D	6774586	CLBT 5860-4	A
6773614	CLT 5840-1	A	6774606	CLT 5840-4	B
6773623	CLT 5840-4	D	6774687	CLBT 5860-4	D
6773690	CLBT 5660-6	B	6774697	CLBT 5660-4	B
6773693	CLBT 5660-6	F	6774745	CLBT 5840-6	B
6773694	CLBT 5660-6	F	6774789	CLBT 5860-6	D
6773697	CLBT 5860-4	D	6774790	CLBT 5860-4	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

TORQUE CONVERTER PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774861	CLBT 5840-4	C	6775890	CLBT 5660-4	A
6774925	CLBT 5860-4	D	6775904	CLBT 5860-4	C
6775241	CLBT 5860-4	C	6775927	CLBT 5860-6	G
6775253	CLBT 5660-6	F	6775928	CLBT 5860-6	G
6775254	CLBT 5660-4	E	6775947	CLBT 5660-4	G
6775255	CLBT 5660-4	F	6775948	CLBT 5860-7	F
6775256	CLBT 5660-6	E	6775949	CLBT 5860-4	H
6775257	CLBT 5660-4	E	6775952	CLBT 5860-6	F
6775258	CLBT 5660-4	F	6775953	CT 5860-4	G
6775260	CLBT 5660-4	F	6776016	CLBT 5660-4	F
6775261	CLBT 5660-4	G	6776017	CLBT 5840-4	G
6775266	CLT 5660-4	E	6776088	CLBT 5640-6	E
6775267	CLBT 5860-4	G	6776089	CLBT 5860-4	H
6775268	CLBT 5860-6	F	6776117	CT 5840-4	D
6775269	CLBT 5860-4	H	6776414	CLBT 5860-4	G
6775272	CLBT 5860-6	H	6776415	CLBT 5860-4	H
6775273	CLBT 5860-4	F	6776422	CLBT 5860-4	H
6775274	CLBT 5860-6	H	6776470	CLBT 5860-4	E
6775275	CLBT 5860-4	G	6776560	CLBT 5860-4	F
6775276	CLBT 5860-6	F	6776576	CLBT 5860-4	H
6775278	CLBT 5860-4	F	6776660	CLBT 5860-4	G
6775279	CLBT 5860-4	G	6776741	CLBT 5840-4	H
6775280	CLBT 5860-4	F	6776836	CLT 5840-1	F
6775281	CLBT 5860-4	H	6776926	CLBT 5660-9	E
6775286	CLT 5860-1	F	6777052	CLBT 5860-4	G
6775288	CLT 5860-2	F	6777062	CLBT 5840-9	F
6775289	CLBT 5860-9	F	6777270	CLT 5860-4	F
6775294	CLBT 5860-4	D	6777304	CLBT 5860-4	E
6775383	CLBT 5860-4	A	6777305	CLBT 5860-4	F
6775391	CLBT 5640-6	E	6777332	CLBT 5860-4	E
6775397	CLBT 5840-8	G	6777333	CLBT 5860-4	F
6775402	CLBT 5840-4	H	6777390	CLBT 5640-8	E
6775428	CLBT 5860-4	D	6777428	CLBT 5660-4	E
6775460	CLBT 5860-4	A	6777446	CLBT 5860-4	F
6775555	CLT 5660-4	B	6777494	CLBT 5860-9	F
6775720	CLBT 5660-4	C	6777713	CLBT 5860-4	F
6775817	CLBT 5860-4	D	6777771	CLBT 5660-6	E
6775836	CLBT 5840-4	A	6777825	CLBT 5660-4	E
6775837	CLBT 5860-6	E	6777890	CLBT 5660-4	E
6775838	CLBT 5860-6	E	6777925	CLBT 5860-4	G

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6777962	CLBT 5860-4	F	6830527	CLBT 5860-4	H
6778028	CLBT 5860-4	H	6830529	CLBT 5840-4	H
6778058	CLBT 5860-6	E	6830712	CLBT 5860-4	H
6778181	CLBT 5860-4	H	6830723	CLBT 5865-9	E
6778185	CLBT 5660-4	E	6830777	CLBT 5860-4	H
6778186	CLBT 5660-4	E	6830856	CLT 5840-1	F
6778197	CLT 5660-5	E	6830857	CLBT 5860-4	G
6778213	CLBT 5860-4	F	6830858	CLBT 5860-6	F
6778340	CLBT 5860-6	H	6830859	CLBT 5860-4	F
6778367	CLT 5660-4	E	6830860	CLBT 5860-4	H
6778485	CLBT 5860-4	H	6830861	CLT 5860-1	F
6778497	CLBT 5860-4	E	6830862	CLBT 5860-9	F
6778675	CLT 5860-4	F	6830863	CLBT 5860-4	H
6778852	VCLT 5860-2	G	6830864	CLBT 5860-4	H
6778924	CLBT 5860-4	G	6830865	CLBT 5860-4	F
6778962	CLBT 5860-4	H	6830866	CLBT 5860-4	E
6778967	CLT 5660-5	E	6830867	CLBT 5860-4	F
6778972	CLBT 5860-4	H	6830868	CLBT 5860-6	H
6779011	CLBT 5640-6	F	6830869	CLT 5860-2	F
6779034	CLT 5660-4	E	6830870	CLBT 5860-7	F
6779062	CBT 5860	G	6830871	CLBT 5860-4	G
6779063	CBT 5860	E	6830872	CLBT 5860-4	H
6779067	CLBT 5640-6	F	6830873	CLBT 5860-4	G
6779096	CLBT 5660-4	E	6830874	CLBT 5860-6	E
6779097	CLBT 5860-4	G	6830878	CLBT 5860-4	H
6779098	CLBT 5860-4	H	6831015	CLBT 5860-6	E
6779116	CLT 5660-4	E	6831042	CLBT 5860-3	G
6779152	CLBT 5860-4	F	6831135	CLBT 5860-4	G
6779153	CLBT 5860-4	F	6831160	CLBT 5860-6	E
6779154	CLBT 5860-4	E	6831197	CLBT 5865-4	H
6779187	CLBT 5860-4	E	6831363	CLBT 5860-6	G
6779309	CLT 5860-4	H	6831852	CLBT 5860-6	E
6779552	CLBT 5660-4	E	6831855	CLBT 5860-4	E
6779672	CLT 5660-4	E	6831856	CLBT 5865-9	E
6779888	CLBT 5860-4	E	6832008	CLBT 5860-4	G
6779958	CLT 5660-1	F	6832154	CLBT 5860-4	G
6779959	CLT 5660-1	E	6832156	CLBT 5865-4	H
6829982	CLT 5860-4	G	6832157	CLBT 5865-9	E
6830448	CLT 5860-4	F	6832394	CLBT 5860-4	H
6830498	CLT 5640-4	E	6832395	CLBT 5860-6	F

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832397	CLT 5860-4	H	6833569	CLBT 5860-4	E
6832398	CLBT 5860-4	E	6833693	CLT 5860-4	H
6832724	CLBT 5860-4	E	6833775	CLBT 5860-6	H
6832725	CLBT 5860-4	H	6833776	CLBT 5860-4	F
6832727	CLBT 5860-4	G	6833834	CLBT 5860-6	E
6832818	CLBT 5860-6	H	6833835	CLBT 5860-3	H
6833001	CLBT 5860-6	F	6834461	CLT 5860-4	F
6833003	CLBT 5860-4	H	6834464	CLT 5860-4	E
6833004	CLBT 5860-4	H	6834627	CLT 5860-4	H
6833005	CLBT 5860-4	H	6835098	CLT 5860-4	H
6833006	CLBT 5860-4	F	6835203	VCLT 5860-2	J
6833007	CLBT 5860-4	E	6835267	CLBT 5860-4	H
6833008	CLBT 5860-4	F	6835467	CLBT 5860-4	H
6833009	CLBT 5860-6	H	6835468	CLBT 5860-6	G
6833010	CLBT 5860-4	G	6835484	VCLT 5860-2	G
6833011	CLBT 5860-4	H	6835520	CLBT 5860-4	H
6833012	CLBT 5860-4	G	6835602	CLBT 5860-4	H
6833013	CLBT 5860-6	E	6835633	CLBT 5860-4	E
6833015	CLBT 5860-4	E	6835774	CLBT 5860-4	H
6833018	CLBT 5860-6	E	6835794	CLBT 5860-4	G
6833019	CLBT 5860-4	G	6835830	CLBT 5860-4	H
6833020	CLBT 5860-6	F	6835959	CLBT 5860-4	E
6833021	CLBT 5860-6	E	6836014	CLBT 5860-6	E
6833022	CLBT 5860-4	G	6836030	CLT 5860-4	E
6833024	CLBT 5860-4	E	6836088	CLBT 5860-4	E
6833025	CLBT 5860-4	E	6836185	CLBT 5860-4	E
6833026	CLBT 5860-4	H	6836189	CLT 5860-4	E
6833027	CLBT 5860-4	E	6836275	CLBT 5860-4	H
6833029	CLBT 5860-6	H	6836398	CLBT 5860-6	F
6833030	CLBT 5860-4	E	6836433	VCLT 5860-2	H
6833113	CLBT 5860-4	E	6836757	CLBT 5860-4	F
6833116	CLT 5860-2	F	6836758	CLBT 5860-6	H
6833117	CLBT 5860-7	F	6836788	CLBT 5860-4	E
6833118	VCLBT 5860-2	G	6836802	CLBT 5860-6	H
6833341	CLBT 5860-6	E	6836803	CLBT 5860-4	G
6833418	CLT 5860-4	F	6836874	CLBT 5840-9	F
6833425	CLBT 5860-4	H	6836947	CLBT 5860-6	E
6833432	CLT 5860-4	E	6836973	CLT 5860-1	H
6833433	CLT 5860-4	E	6836984	CLT 5860-3	F
6833534	CLBT 5860-4	E	6837218	CLBT 5860-4	F

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837453	CLT 5860-4	F	6839140	CLBT 5860-4	F
6837463	CLBT 5860-4	E	6839363	CLBT 5860-6	H
6837610	CLT 5860-4	F	6839551	CLT 5865-1	H
6837611	CLBT 5860-3	F	6839640	CLBT 5860-6	H
6837711	VCLBT 5860-7	E	6839641	CLBT 5860-3	F
6837712	VCLBT 5860-4	E	6839831	VCLT 5865-2	J
6837827	CLBT 5860-4	H	6839951	CLBT 5860-6	E
6838238	CLBT 5860-4	H	6880257	CLBT 5860-6	E
6838289	CLBT 5860-6	E	6880314	CLT 5860-4	E
6838294	CLBT 5860-4	E	6880868	CLBT 5860-6	F
6838471	CLBT 5860-4	G	6880869	CLBT 5860-6	H
6838479	CLBT 5865-9	H	6881082	VCLT 5860-7	E
6838542	CLBT 5860-4	E	6881083	VCLT 5860-7	E
6838742	CLBT 5860-6	F	6881157	CLBT 5860-4	F
6838748	CLBT 5860-4	F	6881160	CLT 5840-1	E
6838907	CLBT 5860-7	F	6881392	CLT 5860-5	F
6838908	VCLBT 5860-2	G	6881439	CLBT 5860-2	F
6839032	VCLBT 5860-7	E			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -

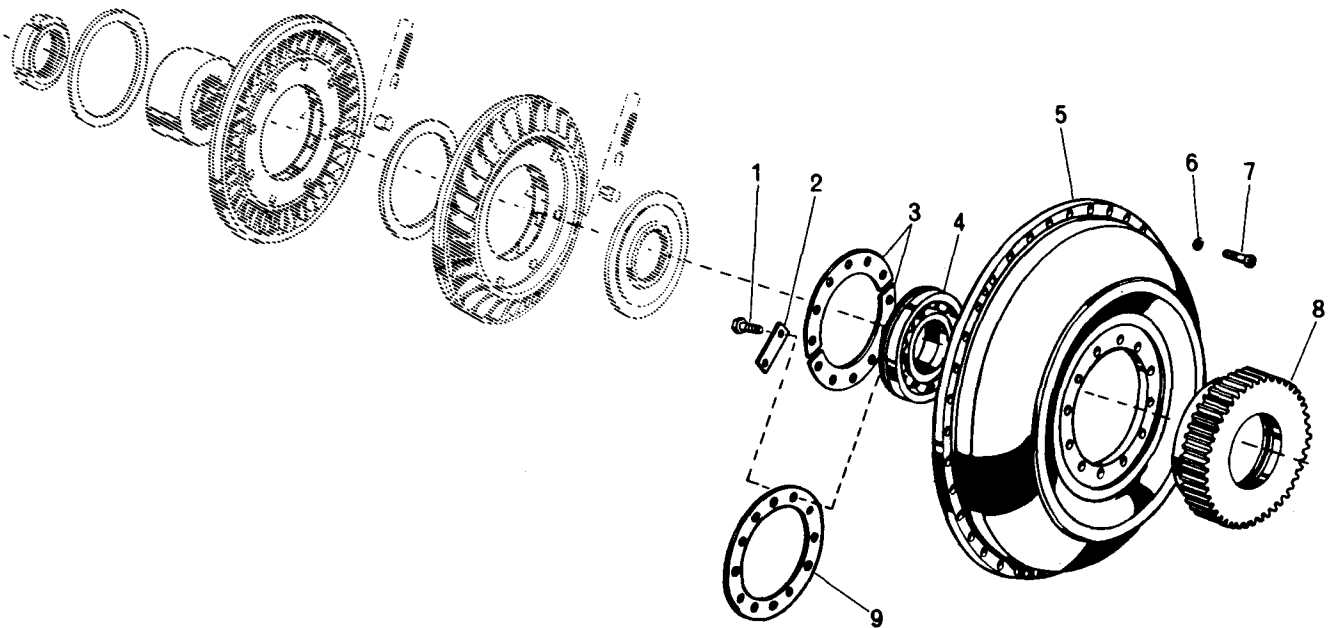


FIG 7 TORQUE CONVERTER PUMP

GROUP A

TORQUE CONVERTER PUMP, FIGURE 7

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BCLT, HX HD, 3/8-24 X 1 1/8	181365	12	12	24	36
2	STRIP, LOCKING	6756570	6	6	12	30
3	RETAINER, CONVERTER PUMP	6756574	2		2	4
4	BEARING, DOUBLE ROW BALL	907272	1	1	2	5
5	PUMP, TORQUE CONVERTER 580 SERIES 2.70 TO 1 STALL TORQUE RATIO	6777777	1		1	2
6	WASHER, .625 OD X .406 ID X .031 THK	6830003	36	36	78	108
7	BOLT, HX HD, SELF-LOCKING, 3/8-24 X 1 1/4	9409037	36	36	72	108
8	GEAR, INPUT ACCESSORY DRV	6756554	1	36	72	108
9	NOT USED IN THIS GROUP.					

GROUP B

TORQUE CONVERTER PUMP, FIGURE 7

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5	PUMP, TORQUE CONVERTER 570 SERIES 3.13 TO 1 STALL TORQUE RATIO	6777775	1		1	2
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GROUP C

TORQUE CONVERTER PUMP, FIGURE 7

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5	PUMP, TORQUE CONVERTER 550 SERIES 3.40 TO 1 STALL TORQUE RATIO	6777776	1		1	2
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GROUP D

TORQUE CONVERTER PUMP, FIGURE 7

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5	PUMP, TORQUE CONVERTER 590 SERIES 2.49 TO 1 STALL TORQUE RATIO	6777779	1		1	2
---	---	---------	---	--	---	---

GROUP E

TORQUE CONVERTER PUMP, FIGURE 7

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, 3/8-24 X 1 1/8	181365	12	12	24	36
2	STRIP, LOCKING	6770578	6	6	12	30
3	NOT USED IN THIS GROUP.					
4	BEARING, SINGLE ROW BALL, NDV3314CS1A	907564	1	1	2	5
5	PUMP, TORQUE CONVERTER 570 SERIES 3.13 TO 1	6777784	1		1	2
	STALL TORQUE RATIO					
6	WASHER, .625 OD X .406 ID X .062 THK	6830003	36	36	72	108
7	BOLT, HX HD, SELF-LOCKING, 3/8-24 X 1 1/4	9409037	36	36	72	108
8	GEAR, INPUT ACCESSORY DRIVE	6774701	1		1	2
9	RETAINER, CONVERTER PUMP	6770585	1		1	2

GROUP F

TORQUE CONVERTER PUMP, FIGURE 7

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW.

5	PUMP, TORQUE CONVERTER 580 SERIES 2.70 TO 1	6777785	1		1	2
	STALL TORQUE RATIO					

GROUP G

TORQUE CONVERTER PUMP, FIGURE 7

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW.

5	PUMP, TORQUE CONVERTER 550 SERIES 3.40 TO 1	6777783	1		1	2
	STALL TORQUE RATIO					

GROUP H

TORQUE CONVERTER PUMP, FIGURE 7

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW.

5	PUMP, TORQUE CONVERTER 590 SERIES 2.49 TO 1	6777786	1		1	2
	STALL TORQUE RATIO					

GROUP J

TORQUE CONVERTER PUMP, FIGURE 7

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
5	PUMP, TORQUE CONVERTER 690 SERIES 2.56 TO 1 . . . STALL TORQUE RATIO	6777781	1		1	2

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES

POWER TAKE-OFF SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	** 6759797-V	CLT 5640-4	C
6758494	CT 5640-1	C	6759801	CLT 5840-4	A
6758556	CLBT 5640-4	A	** 6759801-V	CLT 5840-4	A
6758627	CLBT 5640-6	B	6759802	CT 5840-1	C
6759245	CLBT 5640-1	A	6759803	CLT 5840-4	A
** 6759245-V	CLBT 5640-1	A	6759806	CLBT 5840-4	A
6759524	CLT 5640-4	A	** 6759806-V	CLBT 5840-4	A
** 6759524-V	CLT 5640-4	A	6759809	CT 5640-1	C
6759553	CBT 5640-6	A	6759810	CBT 5640-9	B
** 6759553-V	CBT 5640-6	A	6759815	CLBT 5640-4	A
6759557	CLT 5640-4	A	6759816	CLT 5640-4	A
6759612	CT 5640-4	D	6759821	CLT 5640-4	C
6759654	CLT 5640-5	A	6759839	CT 5840-4	A
6759678	CLT 5640-6	E	6759840	CBT 5840-1	A
6759683	CLBT 5640-1	A	6759841	CLT 5840-4	A
6759723	CT 5640-1	C	** 6759841-V	CLT 5840-4	A
6759725	CBT 5640-9	B	6759842	CLBT 5840-1	A
6759728	CLBT 5640-6	B	** 6759842-V	CLBT 5840-1	A
** 6759728-V	CLBT 5640-6	A	6759843	CT 5840-2	A
6759729	CLBT 5640-6	B	6759844	CBT 5840-7	A
6759733	CLT 5640-4	A	6759845	CLT 5840-2	A
6759734	CLT 5640-6	D	6759846	CLBT 5840-7	A
6759735	CLBT 5640-6	B	6759852	CLBT 5840-9	A
6759736	CLBT 5640-4	A	6759879	CLBT 5840-6	A
6759740	CT 5640-4	A	** 6759879-V	CLBT 5840-6	A
6759742	CBT 5640-6	A	6759887	CLBT 5840-6	B
** 6759742-V	CBT 5640-6	A	6759896	CT 5640-4	A
6759745	CLBT 5640-9	B	6759918	CLT 5640-1	C
6759749	CLBT 5640-8	B	6759949	CLBT 5640-6	A
6759751	CT 5640-1	C	** 6759949-V	CLBT 5640-6	A
6759760	CLBT 5640-1	A	6759957	CLBT 5640-4	B
** 6759760-V	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	B
6759771	CLBT 5640-6	A	6759981	CLBT 5640-4	B
** 6759771-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	B
6759772	CBT 5640-6	A	6769531	CLT 5640-4	A
** 6759772-V	CBT 5640-6	A	6769583	CLBT 5640-4	B
6759778	CLBT 5640-8	B	** 6769583-V	CLBT 5640-4	B
6759790	CLT 5640-6	E	6769613	CBT 5840-6	B
6759791	CT 5640-6	C	** 6769613-V	CBT 5840-6	B
6759797	CLT 5640-4	C	6769663	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

POWER TAKE-OFF SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769702	CT 5840-6	A	6770318	CLT 5640-4	C
6769703	CLT 5640-1	C	6770364	CLT 5840-1	C
6769704	CLBT 5840-4	A	6770365	CLBT 5640-9	B
6769820	CLT 5640-2	C	6770369	CLBT 5640-6	B
6769821	CLT 5840-4	C	6770370	CLBT 5640-6	B
** 6769821-V	CLT 5840-4	C	6770372	CLBT 5640-6	A
6769903	CBT 5640-4	B	** 6770372-V	CLBT 5640-6	A
** 6769903-V	CBT 5640-4	B	6770373	CLBT 5640-6	A
6769927	CLBT 5840-4	A	** 6770373-V	CLBT 5640-6	A
6769934	CBT 5840-6	B	6770377	CLT 5640-1	C
** 6769934-V	CBT 5840-6	B	6770413	CLBT 5640-1	A
6769964	CLBT 5640-4	B	** 6770413-V	CLBT 5640-1	A
6769967	CLBT 5840-8	B	6770460	CBT 5640-4	A
6770002	CLBT 5640-3	B	** 6770460-V	CBT 5640-4	A
6770020	CBT 5840-4	B	6770461	CLBT 5840-4	A
** 6770020-V	CBT 5840-4	B	6770462	CLBT 5840-4	A
6770030	CLBT 5640-4	A	6770463	CLBT 5840-4	A
** 6770030-V	CLBT 5640-4	A	6770511	CLT 5640-4	C
6770052	CLBT 5840-1	B	6770515	CLT 5840-4	A
** 6770052-V	CLBT 5840-1	B	** 6770515-V	CLT 5840-4	A
6770082	CLT 5640-8	A	6770516	CLBT 5840-4	A
6770083	CLT 5640-2	A	** 6770516-V	CLBT 5840-4	A
6770108	CLBT 5840-4	A	6770550	CLBT 5840-4	A
** 6770108-V	CLBT 5840-4	A	6770602	CLT 5840-4	C
6770153	CLBT 5640-4	A	** 6770602-V	CLT 5840-4	C
6770154	CLT 5840-2	A	6770603	CLBT 5640-4	B
6770175	CBT 5840-4	A	** 6770603-V	CLBT 5640-4	A
** 6770175-V	CBT 5840-4	A	6770731	CLT 5640-5	A
6770180	CLBT 5840-4	A	6770871	CLBT 5640-6	B
** 6770180-V	CLBT 5840-4	A	6770872	CLBT 5640-6	B
6770202	CLBT 5840-4	A	6771000	CLBT 5640-3	A
6770224	CT 5640-4	C	6771045	CLBT 5840-6	A
6770231	CLBT 5640-4	B	** 6771045-V	CLBT 5840-6	A
6770244	CBT 5840-4	B	6771061	CT 5640-4	A
** 6770244-V	CBT 5840-4	B	6771122	CLT 5840-4	C
6770271	CLBT 5840-1	A	6771141	CLBT 5840-6	B
6770284	CLBT 5640-4	A	6771290	CLBT 5840-6	B
** 6770284-V	CLBT 5640-4	A	** 6771290-V	CLBT 5840-6	B
6770286	CLT 5840-9	C	6771333	CLBT 5640-6	A
6770287	CLT 5640-4	C	** 6771333-V	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

POWER TAKE-OFF SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771334	CLBT 5640-6	A	6772002	CLBT 5840-4	B
** 6771334-V	CLBT 5640-6	A	** 6772002-V	CLBT 5840-4	B
6771344	CLBT 5640-8	B	6772020	CLBT 5840-6	B
6771420	CLBT 5840-4	B	6772072	CLBT 5840-4	A
6771459	CLT 5840	C	6772073	CLT 5840-1	C
6771461	CLBT 5840-4	A	6772080	CLBT 5840-4	B
6771546	CLBT 5640-1	A	6772084	CLT 5840-4	C
6771547	CLBT 5860-4	E	** 6772084-V	CLT 5840-4	C
6771548	CLBT 5660-4	A	6772088	CLBT 5640-6	B
6771549	CLT 5860-4	A	** 6772088-V	CLBT 5640-6	B
6771550	CLBT 5840-1	A	6772098	CLBT 5640-6	B
** 6771550-V	CLBT 5840-1	A	** 6772098-V	CLBT 5640-6	B
6771551	CLBT 5860-7	E	6772112	CLBT 5640-4	B
6771552	CLBT 5840-7	A	6772148	CLBT 5840	D
6771553	CLBT 5860-4	B	6772149	CLBT 5840-6	A
6771577	CLBT 5640-4	A	** 6772149-V	CLBT 5840-6	A
** 6771577-V	CLBT 5640-4	A	6772236	CLBT 5640-4	A
6771593	CLBT 5840-4	B	6772241	CLBT 5640-4	B
** 6771593-V	CLBT 5840-4	B	6772242	CLBT 5640-1	A
6771631	CLBT 5660-4	A	6772243	CLBT 5640-1	A
6771652	CLBT 5840-6	D	6772244	CLBT 5640-6	B
6771676	CLBT 5840-6	A	6772245	CLBT 5640-6	B
** 6771676-V	CLBT 5840-6	A	6772248	CLBT 5640-6	B
6771728	CLBT 5840-4	A	6772250	CLBT 5640-6	B
** 6771728-V	CLBT 5840-4	A	6772256	CLBT 5840-4	A
6771733	CLBT 5840-6	A	6772258	CLBT 5840-4	B
6771743	CLBT 5640-6	A	6772259	CLBT 5840-4	A
6771777	CLT 5840-4	B	6772263	CLBT 5840-4	B
6771791	CLT 5840-4	A	6772264	CLBT 5840-6	A
** 6771791-V	CLT 5840-4	A	6772286	CLBT 5840-4	A
6771844	CLBT 5640-6	D	6772313	CLBT 5840-1	A
** 6771844-V	CLBT 5640-6	D	6772331	CLBT 5840-6	A
6771845	CLBT 5640-6	D	** 6772331-V	CLBT 5840-6	A
** 6771845-V	CLBT 5640-6	D	6772461	CLBT 5840-4	B
6771908	CLBT 5840-6	A	6772495	CLBT 5840-9	B
6771931	CLBT 5840-4	D	6772539	CLBT 5640-6	B
6771986	CLBT 5840-4	B	6772598	CLBT 5640-1	A
6771993	CLT 5640-4	C	6772648	CLBT 5840-4	A
6771996	CLT 5840-1	C	6772659	CLBT 5840-6	B
6772001	CLBT 5840-8	B	6772707	CLBT 5640-6	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

POWER TAKE-OFF SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772708	CLBT 5640-6	D	6773793	CLBT 5660-4	A
6772718	CLBT 5840-6	D	6773831	CLT 5840-1	C
6772720	CLBT 5860-4	A	6773837	CLBT 5860-4	B
6772746	CLBT 5840-8	B	6773839	CLT 5860-1	C
6772749	CLBT 5840-4	A	6773840	CLBT 5860-4	A
6772842	CLBT 5840-9	B	6773887	CLT 5860-2	A
6772847	CLBT 5840-4	A	6773889	CLBT 5860-6	B
6772876	CLBT 5840-4	B	6773902	CLBT 5860-6	B
6772909	CLBT 5840-4	A	6774005	CLBT 5660-6	A
6772946	CLT 5640-5	D	6774020	CLBT 5860-2	A
6772947	CLBT 5840-4	B	6774058	CLBT 5860-6	B
6773110	CLBT 5640-6	B	6774083	CLBT 5660-4	A
6773111	CLBT 5640-4	A	6774084	CLBT 5660-4	A
6773178	CLT 5640-4	C	6774085	CLBT 5660-4	A
6773251	CLBT 5840-6	B	6774095	CLBT 5860-4	A
6773262	CLBT 5660-6	A	6774101	CLBT 5860-4	B
6773321	CLBT 5640-1	B	6774119	CLBT 5660-6	A
6773370	CLBT 5840-4	B	6774152	CLT 5860-4	A
6773384	CLBT 5660-4	B	6774181	CLBT 5660-4	A
6773385	CLBT 5860-4	B	6774182	CLBT 5660-4	A
6773386	CLT 5860-1	C	6774227	CLBT 5660-4	B
6773388	CLBT 5860-4	B	6774256	CLBT 5860-6	A
6773411	CLBT 5640-4	A	6774286	CLBT 5860	B
6773427	CLBT 5640-4	A	6774321	CLBT 5860-4	A
6773432	CLBT 5840-6	A	6774487	CLBT 5660-3	A
6773433	CLBT 5860-6	B	6774494	CLBT 5660-4	B
6773481	CLBT 5840-4	B	6774508	CLBT 5660-6	B
6773531	CLBT 5640-6	A	6774520	CLBT 5840-4	A
6773574	CLBT 5640-4	B	6774550	CLT 5660-4	A
6773600	CLBT 5840-4	B	6774552	CLBT 5860-6	B
6773612	CLBT 5840-4	A	6774573	CLBT 5860-4	A
6773613	CLBT 5840-4	A	6774586	CLBT 5860-4	B
6773614	CLT 5840-1	C	6774606	CLT 5840-4	A
6773623	CLT 5840-4	A	6774687	CLBT 5860-4	A
6773690	CLBT 5660-6	B	6774697	CLBT 5660-4	B
6773693	CLBT 5660-6	A	6774745	CLBT 5840-6	A
6773694	CLBT 5660-6	A	6774789	CLBT 5860-6	A
6773697	CLBT 5860-4	A	6774790	CLBT 5860-4	B
6773751	CLBT 5840-6	B	6774861	CLBT 5840-4	A
6773789	CLBT 5860-4	A	6774925	CLBT 5860-4	B

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** SEE SPI 480.

POWER TAKE-OFF SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775241	CLBT 5860-4	B	6775927	CLBT 5860-6	E
6775253	CLBT 5660-6	B	6775928	CLBT 5860-6	E
6775254	CLBT 5660-4	B	6775947	CLBT 5660-4	B
6775255	CLBT 5660-4	A	6775948	CLBT 5860-7	E
6775256	CLBT 5660-6	B	6775949	CLBT 5860-4	E
6775257	CLBT 5660-4	E	6775952	CLBT 5860-6	E
6775258	CLBT 5660-4	A	6775953	CT 5860-4	A
6775260	CLBT 5660-4	A	6776016	CLBT 5660-4	B
6775261	CLBT 5660-4	A	6776017	CLBT 5840-4	A
6775266	CLT 5660-4	A	6776088	CLBT 5640-6	B
6775267	CLBT 5860-4	B	6776089	CLBT 5860-4	E
6775268	CLBT 5860-6	B	6776117	CT 5840-4	C
6775269	CLBT 5860-4	E	6776414	CLBT 5860-4	E
6775272	CLBT 5860-6	B	6776415	CLBT 5860-4	E
6775273	CLBT 5860-4	B	6776422	CLBT 5860-4	B
6775274	CLBT 5860-6	B	6776470	CLBT 5860-4	B
6775275	CLBT 5860-4	E	6776560	CLBT 5860-4	B
6775276	CLBT 5860-6	B	6776576	CLBT 5860-4	E
6775278	CLBT 5860-4	E	6776660	CLBT 5860-4	B
6775279	CLBT 5860-4	F	6776741	CLBT 5840-4	E
6775280	CLBT 5860-4	B	6776836	CLT 5840-1	C
6775281	CLBT 5860-4	B	6776926	CLBT 5660-9	B
6775286	CLT 5860-1	C	6777052	CLBT 5860-4	B
6775288	CLT 5860-2	E	6777062	CLBT 5840-9	B
6775289	CLBT 5860-9	B	6777270	CLT 5860-4	A
6775294	CLBT 5860-4	B	6777304	CLBT 5860-4	E
6775383	CLBT 5860-4	B	6777305	CLBT 5860-4	B
6775391	CLBT 5640-6	B	6777332	CLBT 5860-4	F
6775397	CLT 5840-8	B	6777333	CLBT 5860-4	B
6775402	CLBT 5840-4	E	6777390	CLBT 5640-8	B
6775428	CLBT 5860-4	B	6777428	CLBT 5660-4	B
6775460	CLBT 5860-4	E	6777446	CLBT 5860-4	E
6775595	CLT 5660-4	C	6777494	CLBT 5860-9	F
6775720	CLBT 5660-4	B	6777713	CLBT 5860-4	B
6775817	CLBT 5860-4	E	6777771	CLBT 5660-6	B
6775836	CLBT 5840-4	B	6777825	CLBT 5660-4	B
6775837	CLBT 5860-6	F	6777890	CLBT 5660-4	G
6775838	CLBT 5860-6	A	6777925	CLBT 5860-4	B
6775890	CLBT 5660-4	B	6777962	CLBT 5860-4	B
6775904	CLBT 5860-4	B	6778028	CLBT 5860-4	E

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

POWER TAKE-OFF SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6778058	CLBT 5860-6	F	6830723	CLBT 5865-9	B
6778181	CLBT 5860-4	B	6830777	CLBT 5860-4	F
6778185	CLST 5660-4	R	6830856	CLT 5840-1	D
6778186	CLBT 5660-4	B	6830857	CLBT 5860-4	B
6778197	CLT 5660-5	C	6830858	CLBT 5860-6	B
6778213	CLBT 5860-4	E	6830859	CLBT 5860-4	E
6778340	CLBT 5860-6	B	6830860	CLBT 5860-4	B
6778367	CLT 5660-4	D	6830861	CLT 5860-1	D
6778485	CLBT 5860-4	F	6830862	CLBT 5860-9	F
6778497	CLBT 5860-4	B	6830863	CLBT 5860-4	E
6778675	CLT 5860-4	G	6830864	CLBT 5860-4	E
6778852	VCLT 5860-2	G	6830865	CLBT 5860-4	E
6778924	CLBT 5860-4	E	6830866	CLBT 5860-4	B
6778962	CLBT 5860-4	E	6830867	CLBT 5860-4	B
6778967	CLT 5660-5	G	6830868	CLBT 5860-6	F
6778972	CLBT 5860-4	E	6830869	CLT 5860-2	H
6779011	CLBT 5640-6	B	6830870	CLBT 5860-7	F
6779034	CLT 5660-4	D	6830871	CLBT 5860-4	B
6779062	CBT 5860	E	6830872	CLBT 5860-4	B
6779063	CBT 5860	E	6830873	CLBT 5860-4	E
6779067	CLBT 5640-6	B	6830874	CLBT 5860-6	F
6779096	CLBT 5660-4	B	6830878	CLBT 5860-4	E
6779097	CLBT 5860-4	B	6831015	CLBT 5860-6	B
6779098	CLBT 5860-4	B	6831042	CLBT 5860-3	E
6779116	CLT 5660-4	C	6831135	CLBT 5860-4	E
6779152	CLBT 5860-4	B	6831160	CLBT 5860-6	E
6779153	CLBT 5860-4	E	6831197	CLBT 5865-4	E
6779154	CLBT 5860-4	E	6831363	CLBT 5860-6	E
6779187	CLBT 5860-4	E	6831852	CLBT 5860-6	B
6779309	CLT 5860-4	C	6831855	CLBT 5860-4	B
6779592	CLBT 5660-4	G	6831856	CLBT 5865-9	B
6779672	CLT 5660-4	D	6832008	CLBT 5860-4	G
6779888	CLBT 5860-4	E	6832154	CLBT 5860-4	F
6779958	CLT 5660-1	G	6832156	CLBT 5865-4	G
6829982	CLT 5860-4	G	6832157	CLBT 5865-9	F
6830448	CLT 5860-4	D	6832394	CLBT 5860-4	G
6830458	CLT 5640-4	G	6832395	CLBT 5860-6	B
6830527	CLBT 5860-4	E	6832397	CLT 5860-4	C
6830529	CLBT 5840-4	B	6832398	CLBT 5860-4	F
6830712	CLBT 5860-4	F	6832724	CLBT 5860-4	G

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

POWER TAKE-OFF SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832725	CLBT 5860-4	G	6833776	CLBT 5860-4	F
6832727	CLBT 5860-4	F	6833834	CLBT 5860-6	F
6832818	CLBT 5860-6	B	6833835	CLBT 5860-3	F
6833001	CLBT 5860-6	F	6834461	CLT 5860-4	D
6833003	CLBT 5860-4	B	6834464	CLT 5860-4	D
6833004	CLBT 5860-4	E	6834627	CLT 5860-4	C
6833005	CLBT 5860-4	F	6835098	CLT 5860-4	D
6833006	CLBT 5860-4	G	6835203	VCLT 5860-2	G
6833007	CLBT 5860-4	F	6835267	CLBT 5860-4	F
6833008	CLBT 5860-4	F	6835467	CLBT 5860-4	F
6833009	CLBT 5860-6	F	6835468	CLBT 5860-6	F
6833010	CLBT 5860-4	F	6835484	VCLT 5860-2	G
6833011	CLBT 5860-4	F	6835520	CLBT 5860-4	F
6833012	CLBT 5860-4	G	6835602	CLBT 5860-4	E
6833013	CLBT 5860-6	F	6835633	CLBT 5860-4	F
6833015	CLBT 5860-4	F	6835774	CLBT 5860-4	G
6833018	CLBT 5860-6	F	6835794	CLBT 5860-4	F
6833019	CLBT 5860-4	F	6835830	CLBT 5860-4	G
6833020	CLBT 5860-6	F	6835959	CLBT 5860-4	F
6833021	CLBT 5860-6	F	6836014	CLBT 5860-6	E
6833022	CLBT 5860-4	F	6836030	CLT 5860-4	H
6833024	CLBT 5860-4	F	6836088	CLBT 5860-4	F
6833025	CLBT 5860-4	G	6836185	CLBT 5860-4	F
6833026	CLBT 5860-4	F	6836189	CLT 5860-4	D
6833027	CLBT 5860-4	F	6836275	CLBT 5860-4	G
6833029	CLBT 5860-6	F	6836396	CLBT 5860-6	F
6833030	CLBT 5860-4	F	6836433	VCLT 5860-2	G
6833113	CLBT 5860-4	B	6836757	CLBT 5860-4	B
6833116	CLT 5860-2	H	6836758	CLBT 5860-6	G
6833117	CLBT 5860-7	G	6836788	CLBT 5860-4	G
6833118	VCLBT 5860-2	G	6836802	CLBT 5860-6	G
6833341	CLBT 5860-6	F	6836803	CLBT 5860-4	E
6833418	CLT 5860-4	C	6836874	CLBT 5840-9	B
6833425	CLBT 5860-4	F	6836947	CLBT 5860-6	E
6833432	CLT 5860-4	C	6836973	CLT 5860-1	D
6833433	CLT 5860-4	C	6836984	CLT 5860-3	E
6833534	CLBT 5860-4	F	6837218	CLBT 5860-4	G
6833569	CLBT 5860-4	E	6837453	CLT 5860-4	F
6833693	CLT 5860-4	C	6837463	CLBT 5860-4	G
6833775	CLBT 5860-6	F	6837610	CLT 5860-4	G

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

POWER TAKE-OFF SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837611	CLBT 5860-3	G	6839363	CLBT 5860-6	F
6837711	VCLBT 5860-7	F	6839551	CLT 5865-1	D
6837712	VCLBT 5860-4	B	6839640	CLBT 5860-6	F
6837827	CLBT 5860-4	G	6839641	CLBT 5860-3	G
6838238	CLBT 5860-4	G	6839831	VCLT 5865-2	G
6838289	CLBT 5860-6	F	6839951	CLBT 5860-6	E
6838294	CLBT 5860-4	G	6880257	CLBT 5860-6	F
6838471	CLBT 5860-4	G	6880214	CLT 5860-4	D
6838479	CLBT 5865-9	F	6880868	CLBT 5860-6	F
6838542	CLBT 5860-4	G	6880869	CLBT 5860-6	F
6838742	CLBT 5860-6	F	6881082	VCLT 5860-7	F
6838748	CLBT 5860-4	G	6881083	VCLT 5860-7	F
6838907	CLBT 5860-7	G	6881157	CLBT 5860-4	E
6838908	VCLBT 5860-2	G	6881160	CLT 5840-1	D
6839032	VCLBT 5860-7	F	6881392	CLT 5860-5	G
6839140	CLBT 5860-4	G	6881439	CLBT 5860-2	H

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

Note: Illustration begins next page - - -

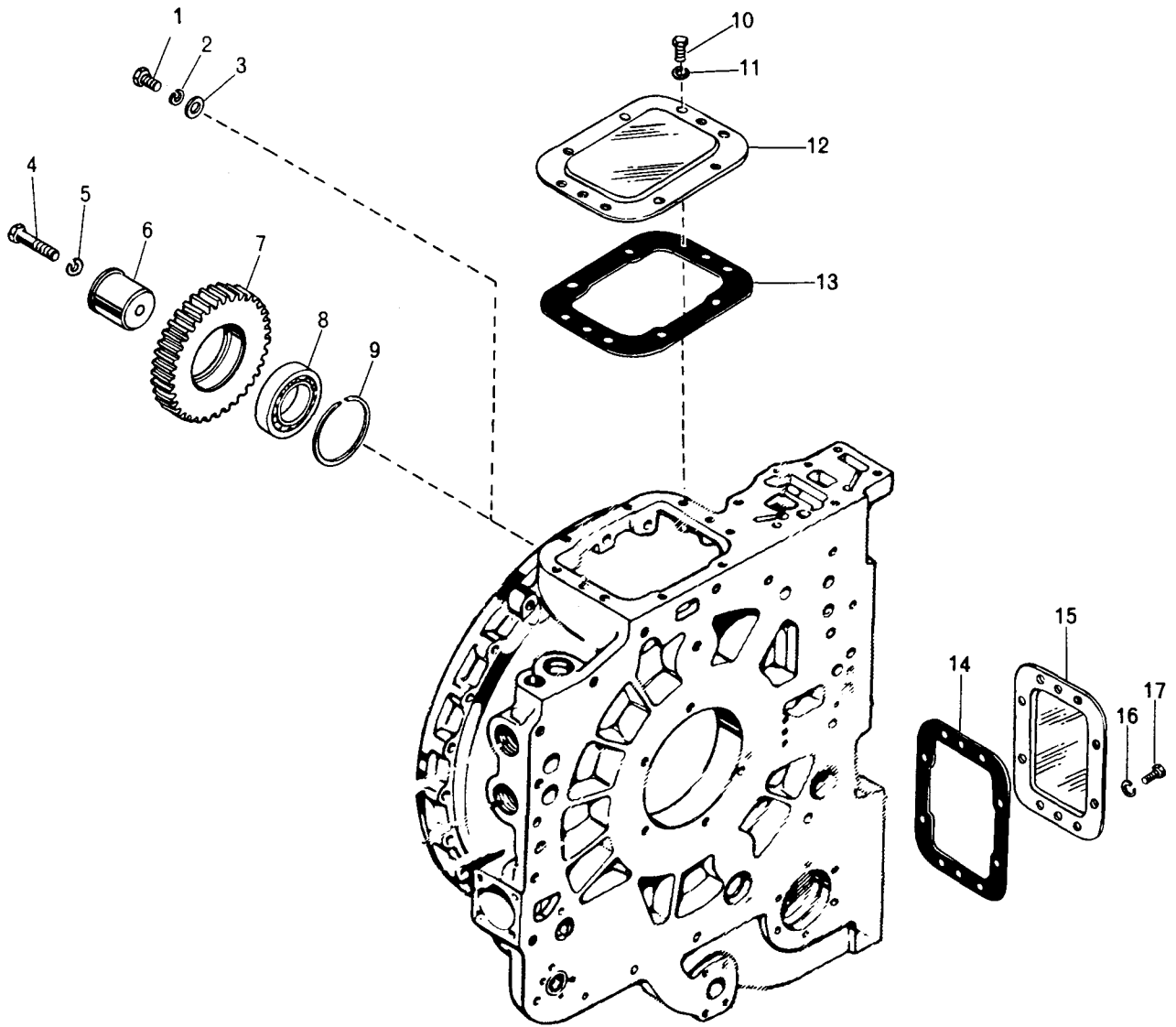


FIG 8 POWER TAKE-OFF

GROUP A

POWER TAKE-OFF, FIGURE 8

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1-3	NCT USED IN THIS GROUP.					
4	BCLT, HX HD, 1/2-13 X 2 1/2	179891	1	1	2	5
5	WASHER, LOCK, 1/2	103323	1	1	2	5
6	SPINDLE, POWER TAKE-OFF IDLER GEAR	6774736	1		1	2
7	GEAR, POWER TAKE-OFF IDLER SEE SPI 557	6756368	1		1	2
8	BEARING, SINGLE ROW BALL, ND1210 SEE SPI 557	901210	1	1	2	5
9	RING, SNAP SEE SPI 557	6753893	1	1	2	5
10-13	NCT USED IN THIS GROUP.					
14	GASKET, POWER TAKE-OFF PAD COVER	6758442	1	1	3	10
15	COVER, POWER TAKE-OFF PAD	6768990	1			1
16	WASHER, LOCK, 7/16	103322	8	8	16	24
17	BCLT, HX HD, 7/16-14 X 7/8	179857	8	8	16	24

GROUP B

POWER TAKE-OFF, FIGURE 8

1	BCLT, 1/2-13 X 3/4	179879	1	1	2	3
2	WASHER, LOCK, 1/2	103323	1	1	2	3
3	WASHER, PLAIN, 1/2	103343	1	1	2	3
4-9	NCT USED IN THIS GROUP.					
10	BOLT, HX HD, 7/16-14 X 7/8	179857	8	8	16	24
11	WASHER, LOCK, 7/16	103322	8	8	16	24
12	COVER, POWER TAKE-OFF PAD	6768990	1			1
13	GASKET, POWER TAKE-OFF PAD COVER	6758442	1	1	3	10
14-17	NCT USED IN THIS GROUP.					

GROUP C

POWER TAKE-OFF, FIGURE 8

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

1-9 NOT USED IN THIS GROUP.
 14-17 NCT USED IN THIS GROUP.

GROUP D

POWER TAKE-OFF, FIGURE 8

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED		
				SPARES FOR UNITS		
				1-3	4-10	11-25
1-9	NCT USED IN THIS GROUP.					
10	BOLT, HX HD, 7/16-14 X 3/4	179857	8	8	16	24
11	WASHER, LOCK, 7/16	103322	8	8	16	24
12	COVER, POWER TAKE-CFF PAD	6768990	1			1
13	GASKET, POWER TAKE-CFF PAD COVER	6758442	1	1	3	10

GROUP E

POWER TAKE-OFF, FIGURE 8

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

7	GEAR, POWER TAKE-OFF IDLER	6774735	1		1	2
8	BEARING, SINGLE ROW BALL, ND1310XR1A	901310	1	1	2	5
9	RING, SNAP	8892840	1	1	2	5
10-17	NOT USED IN THIS GROUP.					

GROUP F

POWER TAKE-OFF, FIGURE 8

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

14	GASKET, POWER TAKE-OFF PAD COVER	6758442	1	1	3	10
15	COVER, POWER TAKE-OFF PAD	6768990	1			1
16	WASHER, LOCK, 7/16	103322	8	8	16	24
17	BOLT, HX HD, 7/16-14 X 7/8	179857	8	8	16	24

GROUP G

POWER TAKE-OFF, FIGURE 8

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
7	GEAR, POWER TAKE-OFF IDLER	6774735	1		1	2
8	BEARING, SINGLE ROW BALL, ND1310XR1A	901310	1	1	2	5
9	RING, SNAP	8892840	1	1	2	5

GROUP H

POWER TAKE-OFF, FIGURE 8

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

7	GEAR, POWER TAKE-OFF IDLER	6774735	1			
8	BEARING, SINGLE ROW BALL, ND1310XR1A	901310	1			
9	RING, SNAP	8892840	1			
10	BOLT, HX HD, 7/16-14 X 7/8	179857	8			
11	WASHER, LOCK, 7/16	103322	8			
12	COVER, POWER TAKE-OFF PAD	6768990	1			
13	GASKET, POWER TAKE-OFF PAD COVER	6758442	1			

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES