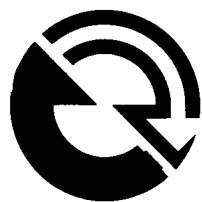


Allison

Transmissions

5600-5800 Series

Parts Catalog



Detroit Diesel
Allison

Parts Catalog

Allison Transmissions

POWERSHIFT MODELS

CT 5640, 5840, 5860

CBT 5640, 5840, 5860

CLT 5640, 5660, 5840,
5860, 5865

CLBT 5640, 5660, 5840,
5860, 5865

VCLT 5860, 5865

VCLBT 5860

1 JULY 1974



Detroit Diesel Allison

Division of General Motors Corporation

Indianapolis, Indiana 46206

NOTE:

*This printed parts catalog is published annually.
Interim revisions are available only on Microfiche.
Either may be purchased from Detroit Diesel Allison
Distributors. See your yellow pages—under En-
gines, Diesel.*

MODELS COVERED

The Allison 5600-5800 series models covered in this catalog are listed on page 5-1.1 by A/N (Assembly Number) in numerical sequence.

YOU MUST KNOW TRANSMISSION PART NUMBER

To use this catalog you must know the Allison assembly number (A/N) found on the transmission name plate. The name plate is attached to the back left corner of rear cover.

SERVICE KITS

Available service parts kits are listed on page 8, 9 and 10.

NUMERICAL INDEX

A numerical index is included in the rear of this catalog. This index is cross-referenced to indicate the history of 5600, 5800 parts. Parts both current and superseded appear in numerical order in the Part No. column. Current part numbers refer to the figure and reference numbers of the parts. Parts replacing older parts are followed by the older part number in the history column. Parts that have been replaced are followed by the part number of the replacing part. Footnote symbols show when a part is replaced by (RB), or when a part replaces (R) in older part.

CROSS SECTION

A cross sectional view of the transmission and available options are shown on a foldout at the back of this catalog.

HOW TO ORDER PARTS

If an assembly or subassembly is ordered, all subassemblies and detail parts indented beneath it will be included.

If a detail part is ordered, only the detail part will be sent unless its part number is starred (*). A starred (*) part number means that such a part is not serviced alone. This is necessary because certain parts require factory installation or adjustment. If an order is received for a starred (*) part, the assembly or subassembly under which it is indented will be sent.

HOW TO USE THIS CATALOG

Example: To find the part number of a torque converter turbine, follow the procedure outlined below:

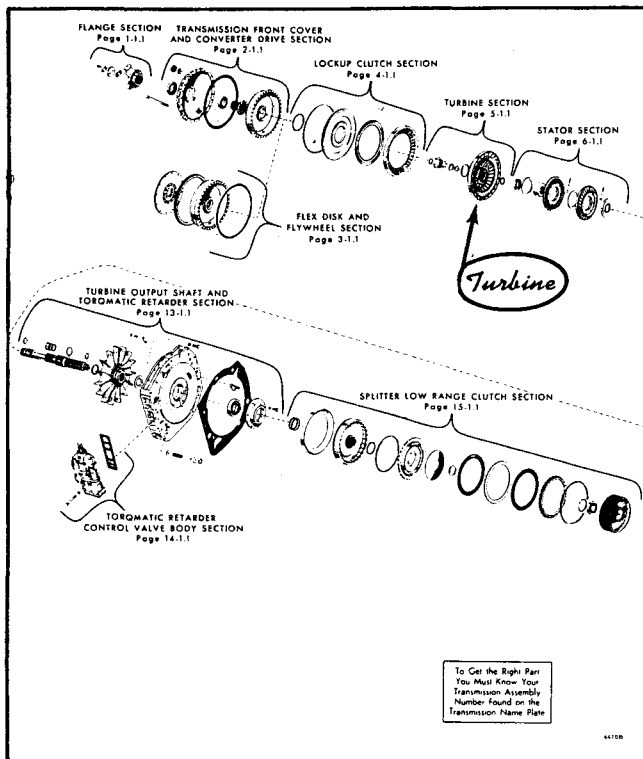

Allison Transmission
 Manufactured By
Detroit Diesel Allison
 Division of General Motors Corporation
 Indianapolis, Indiana

SERIAL NO.	PART NO.
20549	6758493

MODEL NO.

CLBT 5640

Obtain the transmission part number (P/N or A/N) and serial number shown on the name plate as illustrated. It reads 6758493.



Turn to the pictorial index of exploded parts. The turbine is shown in the Torque Converter Section which is referenced to page 5-1.1.

ALLISON POWERSHIFT TRANSMISSION 3400-4000-4500-5000 SERIES PARTS CATALOG 5-1.1

TURBINE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/P/N	MODEL	GROUP	A/P/N	MODEL	GROUP
6758493	CLT 5640-6	A	6758493	CLT 5640-6	A
6758494	CLT 5640-6	A	6758494	CLT 5640-6	A
6758495	CLT 5640-6	A	6758495	CLT 5640-6	A
6758496	CLT 5640-6	A	6758496	CLT 5640-6	A
6758497	CLT 5640-6	A	6758497	CLT 5640-6	A
6758498	CLT 5640-6	A	6758498	CLT 5640-6	A
6758499	CLT 5640-6	A	6758499	CLT 5640-6	A
6758500	CLT 5640-6	A	6758500	CLT 5640-6	A
6758501	CLT 5640-6	A	6758501	CLT 5640-6	A
6758502	CLT 5640-6	A	6758502	CLT 5640-6	A
6758503	CLT 5640-6	A	6758503	CLT 5640-6	A
6758504	CLT 5640-6	A	6758504	CLT 5640-6	A
6758505	CLT 5640-6	A	6758505	CLT 5640-6	A

Beginning on page 5-1.1, listed in numerical sequence, are the transmission assembly numbers (A/N) of the various models. Under the A/N column you will find the A/N 6758493. Opposite this number (6758493) under the group listing column to the right, you will find the group letter A.

ALLISON POWERSHIFT TRANSMISSION 3400-4000-4500-5000 SERIES PARTS CATALOG 5-1.1

GROUP A

TURBINE, FIGURE 4

REF. NO.	DESCRIPTION	PART NO.	QTY.	RECOMMENDED QUANTITY FOR SPARE PARTS
1	FLANGE, EXTERNAL SNAP, 1-676 TO	6758493	1	1-3
2	FLANGE, EXTERNAL SNAP, 1-676 TO	6758493	1	1-3
3	FLANGE, EXTERNAL SNAP, 1-676 TO	6758493	1	1-3
4	TURBINE	6758493	1	1-3
5	FLANGE, EXTERNAL SNAP, 1-676 TO	6758493	1	1-3
6-8	NOT USED IN THIS GROUP.			

GROUP B

TURBINE, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

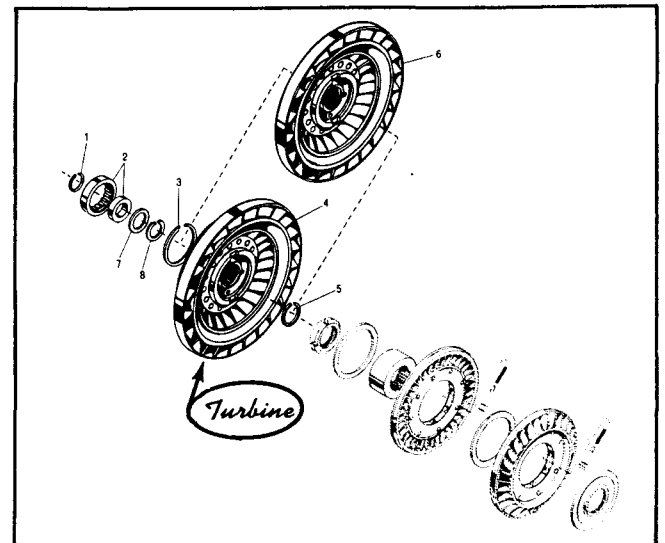
4	NOT USED IN THIS GROUP.			
5	TURBINE	6758493	1	1-3
6-8	NOT USED IN THIS GROUP.			

GROUP C

TURBINE, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4	TURBINE	6758493	1	1-3
5-8	NOT USED IN THIS GROUP.			
9	SPACER, REAPING	6758493	1	1-3
10	FLANGE, SNAP	6758493	1	1-3



Turning to Group A, the turbine is referenced as 4 in the group illustration; the part number is listed as 6830597. Opposite the part number, on the right side of the page, is a quantity recommended for spare parts, based on the quantity of units (transmissions) indicated in the heading (1-3, 4-10, 11-25).

NOTE

Use the basic procedure explained above to locate any part number required. Refer also to the opposite page for additional parts ordering information.

TO GET THE RIGHT PART YOU MUST KNOW YOUR TRANSMISSION

FLANGE SECTION
Page 1-1.1

TRANSMISSION FRONT COVER
AND CONVERTER DRIVE SECTION
Page 2-1.1

LOCKUP CLUTCH SECTION
Page 4-1.1

TURBINE SECTION
Page 5-1.1

STATOR SECTION
Page 6-1.1

FLEX DISK AND
FLYWHEEL SECTION
Page 3-1.1

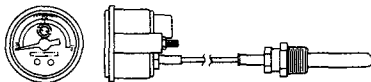
TURBINE OUTPUT SHAFT AND
TORQMATIC RETARDER SECTION
Page 13-1.1

SPLITTER LOW RANGE CLUTCH SECTION
Page 15-1.1

TORQMATIC RETARDER
CONTROL VALVE BODY SECTION
Page 14-1.1

MISCELLANEOUS OPTIONS SECTION

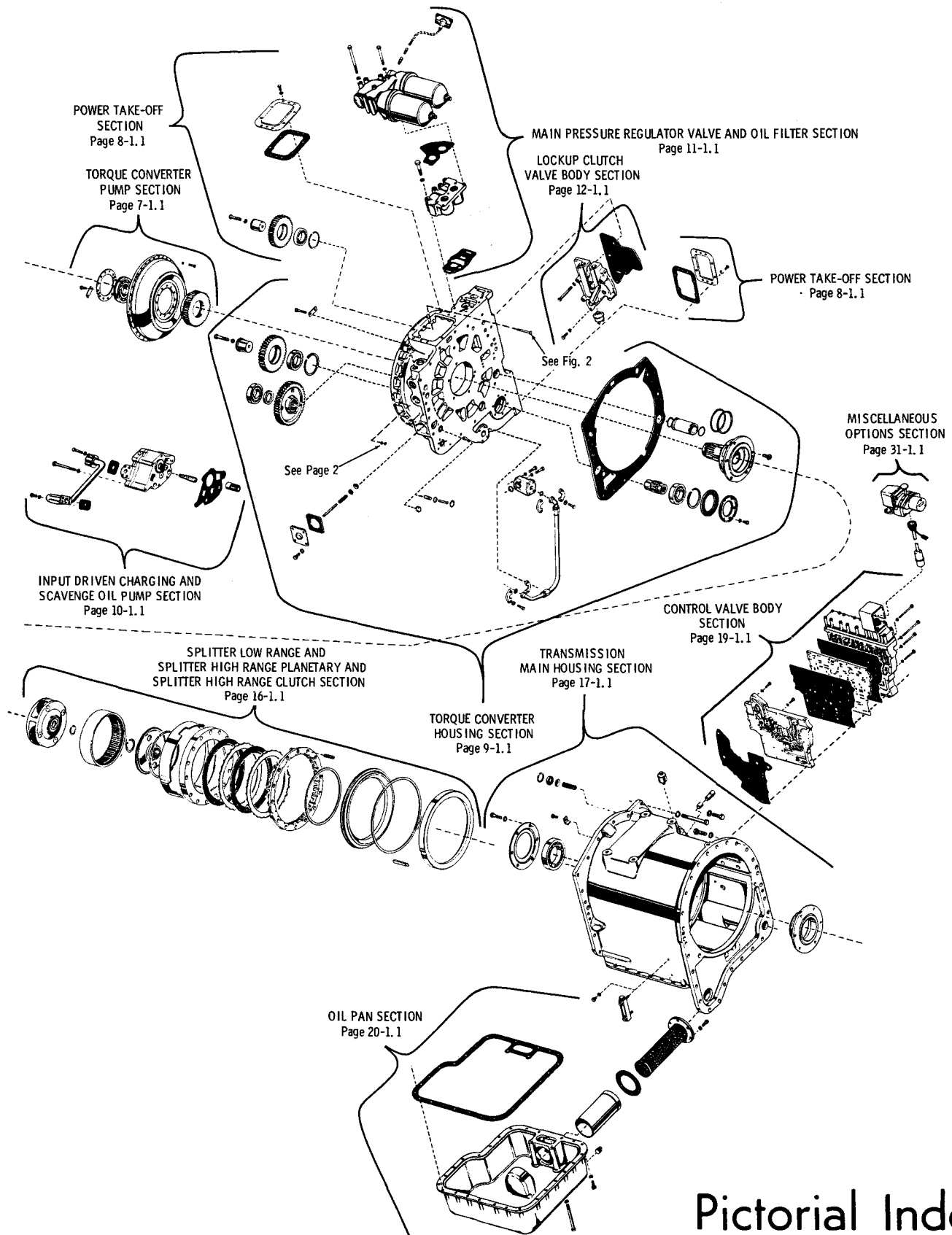
Page 31-1.1



To Get the Right Part
You Must Know Your
Transmission Assembly
Number Found on the
Transmission Name Plate

Series 5640-5660-5840-5860 Powershift

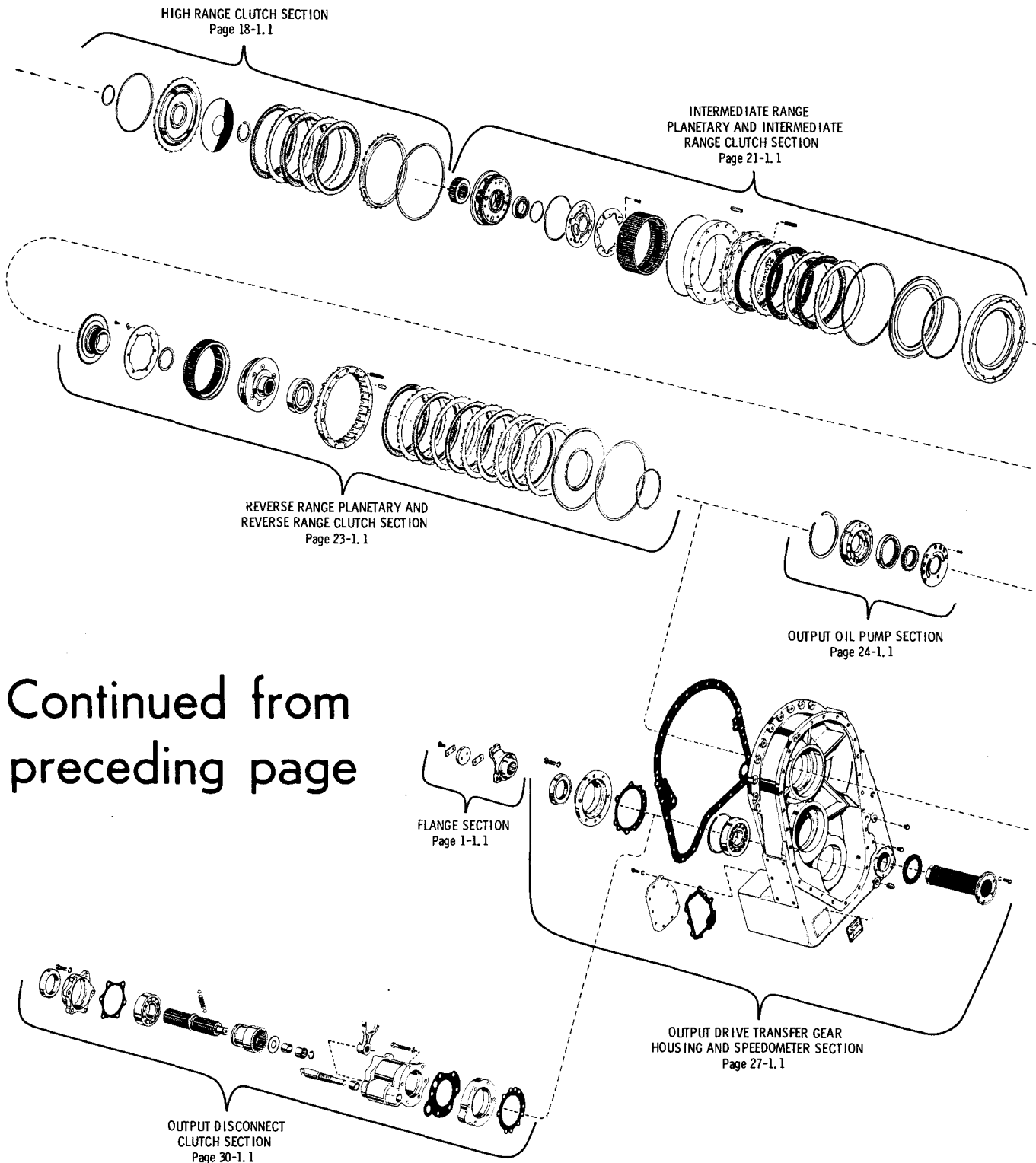
ASSEMBLY NUMBER FOUND ON THE TRANSMISSION NAME PLATE



Transmission Pictorial Index

Pictorial Index
continued next page

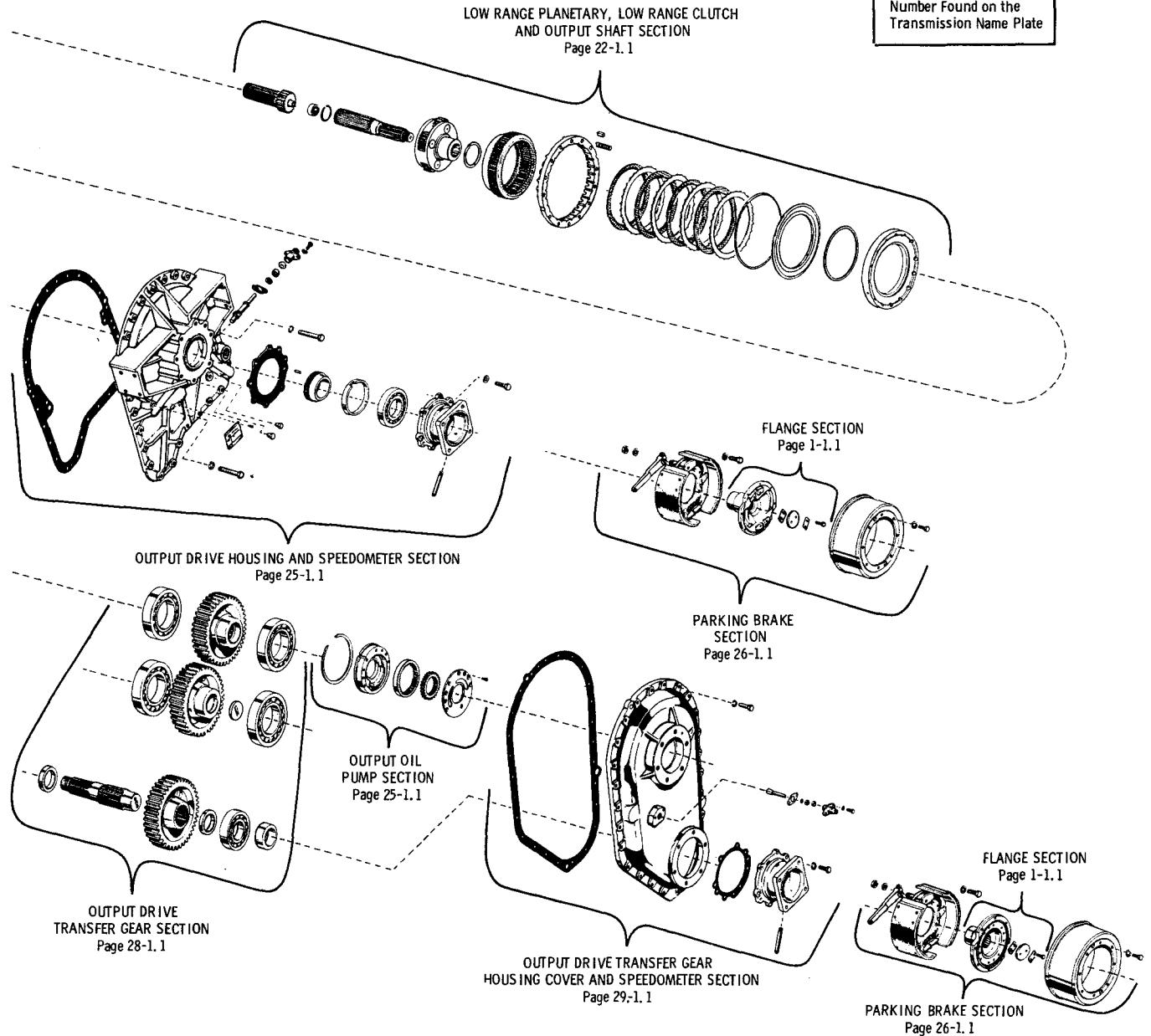
TO GET THE RIGHT PART YOU MUST KNOW YOUR TRANSMISSION



Series 5640-5660-5840-5860 Powershift

ASSEMBLY NUMBER FOUND ON THE TRANSMISSION NAME PLATE

To Get the Right Part
You Must Know Your
Transmission Assembly
Number Found on the
Transmission Name Plate



MODEL DESIGNATION CODE
(Stamped on the transmission name plate)

The letters "VCLBT" (or some combination of these letters) indicate the type of transmission and its major components. The digits (5640-5660-5840-5860) indicate the size of the converter used, the transmission capacity, the transmission forward speed ranges, and the number of major model changes. The example below illustrates the meaning of the letters and numbers.

"VCLBT" describes an integral transmission unit composed of a variable capacity stator, a hydraulic torque converter, a torque converter lockup clutch, a retarder, and a planetary gear transmission. The first digit (5) indicated converter series. The second digit (6 or 8) indicated the relative transmission torque capacity. The third digit (4 or 6) indicated the number of transmission forward speed ranges. The fourth digit (0) indicated the number of major model changes.

Code Explanation

V	indicates variable capacity stator
C	indicates converter
L	indicates converter lockup clutch
B	indicates retarder
T	indicates planetary gear transmission
5	indicates converter series
6 or 8	indicates relative transmission capacity
4 or 6	indicates transmission forward speed ranges
0 or 5	indicates model change
S	indicates split-range (located after assembly part number on name plate)
SS	indicates six-speed manual control (located after assembly part number on name plate)

QUICK REFERENCE LISTING
FOR YOUR POWERSHIFT DRIVE

Fill In Now

ALLISON POWERSHIFT TRANSMISSION

1. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

2. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

3. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

4. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

5. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

6. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

7. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

8. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

9. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

Service Kits

LISTED BELOW ARE THE SERVICE KITS
AVAILABLE FOR THE 5600-5800 SERIES POWERSHIFT TRANSMISSION

(Contains all seals and gaskets necessary for complete transmission rebuild)

SEAL AND GASKET KIT - P/N 6768946
Used on CLBT-5640-5660-5840-5860 Transmission
(Engine Mounted) - Prior to S/N 15326

SEAL AND GASKET KIT - P/N 6770193
Used on CT, CBT-5640-5840 Transmission
(Engine Mounted) - Prior to S/N 15326

SEAL AND GASKET KIT - P/N 6770194
Used on CLBT-5640-5660-5840-5860 Transmission
(Remote Mounted) - Prior to S/N 15326

SEAL AND GASKET KIT - P/N 6771822
Used on CLBT-5640-5660-5840-5860 Transmission
(Engine Mounted) - S/N 15326 thru 49006

SEAL AND GASKET KIT - P/N 6771823
Used on CT, CBT-5640-5840 Transmission
(Remote Mounted) - S/N 15326 thru 49006

SEAL AND GASKET KIT - P/N 6771824
Used on CT, CBT-5640-5840 Transmission
(Engine Mounted) - S/N 15326 thru 49006

RECOMMENDED SPARES FOR UNITS		
1-3	4-10	11-25
1	3	10
1	3	10
1	3	10
1	3	10
1	3	10
1	3	10

Designed especially for you . . .



Allison Transmissions

ENGINEERED SERVICE KITS

You won't be guessing in your selecting

Service Kits

LISTED BELOW ARE THE SERVICE KITS
AVAILABLE FOR THE 5600-5800 SERIES POWERSHIFT TRANSMISSION

(Contains all seals and gaskets necessary for complete transmission rebuild)

SEAL AND GASKET KIT - P/N 6771825
Used on CLBT-5640-5660-5840-5860 Transmission
(Remote Mounted) - S/N 15326 thru 49006

SEAL AND GASKET KIT - P/N 6771827
Used on CLT-5640-5660-5840-5860 Transmission
S/N 15326 thru 49006

SEAL AND GASKET KIT - P/N 6779893
Used on VCLT-5860 Transmission. This kit contains necessary seal and gaskets to service transmission with variable input power (variable stator capacity) feature. For servicing the complete transmission, this kit should be used with an existing seal and gasket kit covering the basic transmission assembly.

PARKING BRAKE LINING KIT - P/N 6830456
Used on Bendix 12 x 5 Parking brake. Contains linings for 2 brake shoes and 28 rivets.

SEAL AND GASKET KIT - P/N 6833575
Used on CLBT-5640-5660-5840-5860 Transmission
(Engine Mounted) - S/N 49007 and after

SEAL AND GASKET KIT - P/N 6833576
Used on CT-CBT-5640-5660-5840-5860 Transmission
(Remote Mounted) - S/N 49007 and after

SEAL AND GASKET KIT - P/N 6833577
Used on CT-CBT-5640-5660-5840-5860 Transmission
(Engine Mounted) - S/N 49007 and after

RECOMMENDED SPARES FOR UNITS		
1-3	4-10	11-25
1	3	10
1	3	10
1	3	10
1	2	5
1	3	10
1	3	10
1	3	10



Designed especially for you . . .

Allison Transmissions

ENGINEERED SERVICE KITS

You won't be guessing in your selecting

Service Kits

LISTED BELOW ARE THE SERVICE KITS
AVAILABLE FOR THE 5600-5800 SERIES POWERSHIFT TRANSMISSION

(Contains all seals and gaskets necessary for complete transmission rebuild)

SEAL AND GASKET KIT - P/N 6833578
Used on CLBT-5640-5660-5840-5860 Transmission
(Remote Mounted) - S/N 49007 and after

SEAL AND GASKET KIT - P/N 6833579
Used on CLT-5640-5660-5840-5860 Transmission
(Engine Mounted) - S/N 49007 and after

SEAL AND GASKET KIT - P/N 6833580
Used on CLT-5640-5660-5840-5860 Transmission
(Remote Mounted) - S/N 49007 and after

MANUAL ELECTRIC CONTROL KIT - P/N 6836378
Manual electric shift control 12 volt electrical system and
a 7 ft wiring harness.

MANUAL ELECTRIC CONTROL KIT - P/N 6836379
Manual electric shift control 24 volt electrical system and
a 7 ft wiring harness.

MANUAL ELECTRIC CONTROL KIT - P/N 6836380
Manual electric shift control 24 volt electrical system and
a 27 ft wiring harness.

SEAL AND GASKET KIT - P/N 6837166
Kit contains the necessary seal and gasket for servicing
the manual electric control valve body.

RETARDER HOUSING KIT - P/N 6880469
Used on retarder housing for increased capacity.

RECOMMENDED SPARES FOR UNITS		
1-3	4-10	11-25
1	3	10
1	3	10
1	3	10

Designed especially for you . . .



Allison Transmissions

ENGINEERED SERVICE KITS

You won't be guessing in your selecting

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6758493	CLBT 5640-1	J	B	6759742	CBT 5640-6	H	B
6758494	CT 5640-1	D	A	** 6759742-V	CBT 5640-6	C	A
6758494	CT 5640-1	X	C	6759742-V	CBT 5640-6	T	B
6758596	CLBT 5640-4	F	B	6759745	CLBT 5640-9	N	A
6758627	CLBT 5640-6	A	A	6759745	CLBT 5640-9	Y	C
6758627	CLBT 5640-6	F	B	6759749	CLBT 5640-8	G	B
6759245	CLBT 5640-1	H	B	6759751	CT 5640-1	C	A
** 6759245-V	CLBT 5640-1	T	B	6759751	CT 5640-1	Z	C
6759524	CLT 5640-4	H	B	6759760	CLBT 5640-1	H	B
** 6759524-V	CLT 5640-4	T	B	** 6759760-V	CLBT 5640-1	T	B
6759553	CBT 5640-6	D	A	6759771	CLBT 5640-6	C	A
6759553	CBT 5640-6	H	B	6759771	CLBT 5640-6	H	B
** 6759553-V	CBT 5640-6	D	A	** 6759771-V	CLBT 5640-6	C	A
6759553-V	CBT 5640-6	T	B	6759771-V	CLBT 5640-6	T	B
6759557	CLT 5640-4	F	B	6759772	CBT 5640-6	C	A
6759612	CT 5640-1	D	A	6759772	CBT 5640-6	H	B
6759612	CT 5640-1	X	C	** 6759772-V	CBT 5640-6	C	A
6759654	CLT 5640-5	H	D	6759772-V	CBT 5640-6	T	B
6759654	CLT 5640-5	Z	C	6759778	CLBT 5640-8	G	B
6759678	CLT 5640-6	A	A	6759790	CLT 5640-6	C	A
6759678	CLT 5640-6	F	B	6759790	CLT 5640-6	H	B
6759683	CLBT 5640-1	J	B	6759791	CT 5640-6	E	A
6759723	CT 5640-1	D	A	6759791	CT 5640-6	F	B
6759723	CT 5640-1	X	C	6759797	CLT 5640-4	H	B
6759725	CBT 5640-9	D	A	** 6759797-V	CLT 5640-4	T	B
6759725	CBT 5640-9	X	C	6759801	CLT 5840-4	H	B
6759728	CLBT 5640-6	C	A	** 6759801-V	CLT 5840-4	T	B
6759728	CLBT 5640-6	H	B	6759802	CT 5840-1	N	A
** 6759728-V	CLBT 5640-6	C	A	6759802	CT 5840-1	X	C
6759728-V	CLBT 5640-6	T	B	6759803	CLT 5840-1	F	B
6759729	CLBT 5640-6	C	A	6759806	CLBT 5840-4	H	B
6759729	CLBT 5640-6	H	B	** 6759806-V	CLBT 5840-4	T	B
6759733	CLT 5640-4	F	B	6759809	CT 5640-1	D	A
6759734	CLT 5640-6	A	A	6759809	CT 5640-1	Y	C
6759734	CLT 5640-6	F	B	6759810	CBT 5640-9	D	A
6759735	CLBT 5640-6	A	A	6759810	CBT 5640-9	Y	C
6759735	CLBT 5640-6	F	B	6759815	CLBT 5640-4	F	B
6759736	CLBT 5640-6	F	B	6759816	CLT 5640-4	F	B
6759740	CT 5640-4	H	B	6759821	CLT 5640-4	F	B
6759742	CBT 5640-6	C	A	6759839	CT 5840-4	K	B

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6759840	CBT 5840-1	K	B	6769663	CLBT 5640-6	H	B
6759841	CLT 5840-4	K	B	6769664	CLT 5840-4	F	B
** 6759841-V	CLT 5840-4	U	B	** 6769664-V	CLT 5840-4	U	B
6759842	CLBT 5840-1	K	B	6769702	CT 5840-6	C	A
** 6759842-V	CLBT 5840-1	U	B	6769702	CT 5840-6	H	B
6759843	CT 5840-2	C	A	6769703	CLT 5640-1	C	A
6759843	CT 5840-2	H	E	6769703	CLT 5640-1	Z	C
6759844	CBT 5840-7	C	A	6769704	CLBT 5840-4	F	B
6759844	CBT 5840-7	H	E	6769820	CLT 5640-2	Q	A
6759845	CLT 5840-2	P	A	6769820	CLT 5640-2	L	E
6759845	CLT 5840-2	K	E	6769821	CLT 5840-4	H	B
6759846	CLBT 5840-7	C	A	** 6769821-V	CLT 5840-4	T	B
6759846	CLBT 5840-7	H	E	6769903	CBT 5640-4	H	B
6759852	CLBT 5840-9	M	A	** 6769903-V	CBT 5640-4	T	B
6759852	CLBT 5840-9	X	C	6769927	CLBT 5840-4	F	B
6759879	CLBT 5840-6	C	A	6769934	CBT 5840-6	C	A
6759879	CLBT 5840-6	H	B	6769934	CBT 5840-6	H	B
** 6759879-V	CLBT 5840-6	C	A	** 6769934-V	CBT 5840-6	C	A
6759879-V	CLBT 5840-6	T	B	6769934-V	CBT 5840-6	T	B
6759887	CLBT 5840-6	N	A	6769964	CLBT 5640-4	H	B
6759887	CLBT 5840-6	F	B	6769967	CLBT 5840-8	G	B
6759896	CT 5640-4	H	B	6770002	CLBT 5640-3	Q	A
6759918	CLT 5640-1	N	A	6770002	CLBT 5640-3	H	D
6759918	CLT 5640-1	Y	C	6770002	CLBT 5640-3	Z	C
6759949	CLBT 5640-6	C	A	6770020	CBT 5840-4	H	B
6759949	CLBT 5640-6	H	B	** 6770020-V	CBT 5840-4	T	B
** 6759949-V	CLBT 5640-6	C	A	6770030	CLBT 5640-4	H	B
6759949-V	CLBT 5640-6	T	B	** 6770030-V	CLBT 5640-4	T	B
6759957	CLBT 5640-4	F	B	6770052	CLBT 5840-1	J	B
** 6759957-V	CLBT 5640-4	U	B	** 6770052-V	CLBT 5840-1	U	B
6759981	CLBT 5640-4	F	B	6770082	CLT 5640-8	C	A
** 6759981-V	CLBT 5640-4	U	B	6770082	CLT 5640-8	X	C
6769531	CLT 5640-4	H	B	6770083	CLT 5640-2	C	A
6769583	CLBT 5640-4	F	B	6770083	CLT 5640-2	K	E
** 6769583-V	CLBT 5640-4	U	B	6770108	CLBT 5840-4	H	B
6769613	CBT 5840-6	C	A	** 6770108-V	CLBT 5840-4	T	B
6769613	CBT 5840-6	H	B	6770153	CLBT 5640-4	L	B
** 6769613-V	CBT 5840-6	C	A	6770154	CLT 5840-2	C	A
6769613-V	CBT 5840-6	T	B	6770154	CLT 5840-2	H	E
6769663	CLBT 5640-6	C	A	6770175	CBT 5840-4	H	B

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
** 6770175-V	CBT 5840-4	T	B	6770515	CLT 5840-4	H	B
6770180	CLBT 5840-4	H	B	** 6770515-V	CLT 5840-4	T	B
** 6770180-V	CLBT 5840-4	T	B	6770516	CLBT 5840-4	H	B
6770202	CLBT 5840-4	H	B	** 6770516-V	CLBT 5840-4	T	B
6770224	CT 5640-4	H	B	6770550	CLBT 5840-4	H	B
6770231	CLBT 5640-4	H	B	6770602	CLT 5840-4	H	B
6770244	CBT 5840-1	H	B	** 6770602-V	CLT 5840-4	T	B
** 6770244-V	CBT 5840-4	T	B	6770603	CLBT 5840-4	H	B
6770271	CLBT 5840-1	J	B	** 6770603-V	CLBT 5640-4	T	B
6770284	CLBT 5640-4	H	B	6770731	CLT 5640-5	H	D
				6770731	CLT 5640-5	Z	C
** 6770284-V	CLBT 5640-4	T	B	6770871	CLBT 5640-6	B	A
6770286	CLT 5840-9	Z	C	6770871	CLBT 5640-6	H	B
6770287	CLT 5640-4	H	B	6770872	CLBT 5640-6	B	A
6770318	CLT 5640-4	H	B	6770872	CLBT 5640-6	H	B
6770364	CLT 5840-1	Z	C	6771000	CLBT 5640-3	Q	A
6770364	CLT 5840-1	N	A	6771000	CLBT 5640-3	H	D
6770365	CLT 5640-9	R	A	6771000	CLBT 5640-3	X	C
6770365	CLT 5640-9	AA	C	6771045	CLBT 5840-6	C	A
6770369	CLBT 5640-6	A	A	6771045	CLBT 5840-6	H	B
6770369	CLBT 5640-6	F	B				
6770370	CLBT 5640-6	A	A	** 6771045-V	CLBT 5840-6	C	A
6770370	CLBT 5640-6	F	B	6771045-V	CLBT 5840-6	W	B
6770372	CLBT 5640-6	C	A	6771061	CT 5640-4	T	B
6770372	CLBT 5640-6	H	B	6771122	CLT 5840-4	K	B
** 6770372-V	CLBT 5640-6	C	A	6771141	CLBT 5840-6	C	A
6770372-V	CLBT 5640-6	T	B	6771141	CLBT 5840-6	S	B
6770373	CLBT 5640-6	C	A	6771290	CLBT 5840-6	C	A
6770373	CLBT 5640-6	H	B	6771290	CLBT 5840-6	H	B
** 6770373-V	CLBT 5640-6	C	A	** 6771290-V	CLBT 5840-6	C	A
6770373-V	CLBT 5640-6	T	B	6771290-V	CLBT 5840-6	T	B
				6771333	CLBT 5640-6	C	A
6770377	CLT 5640-1	R	A	6771333	CLBT 5640-6	H	B
6770377	CLT 5640-1	AA	C	** 6771333-V	CLBT 5640-6	C	A
6770413	CLBT 5640-1	H	B	6771333-V	CLBT 5640-6	T	B
** 6770413-V	CLBT 5640-1	T	B	6771334	CLBT 5640-6	C	A
6770460	CBT 5640-4	H	B	6771334	CLBT 5640-6	H	B
** 6770460-V	CBT 5640-4	T	B	** 6771334-V	CLBT 5640-6	C	A
6770461	CLBT 5840-4	H	B	6771334-V	CLBT 5640-6	T	B
6770462	CLBT 5840-4	F	B	6771344	CLBT 5640-8	G	B
6770463	CLBT 5840-4	F	B	6771420	CLBT 5840-4	H	B
6770511	CLT 5640-4	F	B				

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** SEE SPI 480.

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6771459	CT 5840-4	K	B	6771845-V	CLBT 5640-6	T	B
6771461	CLBT 5840-4	F	B	6771908	CLBT 5840-6	C	A
6771546	CLBT 5640-1	F	B	6771908	CLBT 5840-6	H	B
6771547	CLBT 5860-4	U	B	6771931	CLBT 5840-4	S	B
6771548	CLBT 5660-4	L	B	6771986	CLBT 5840-4	F	B
6771549	CLT 5860-4	U	B	6771993	CLT 5640-4	H	B
6771550	CLBT 5840-1	J	B	6771996	CLT 5840-1	A	A
** 6771550-V	CLBT 5840-1	U	B	6771996	CLT 5840-1	L	D
6771551	CLBT 5860-7	C	A	6771996	CLT 5840-1	AB	C
6771551	CLBT 5860-7	H	E	6772001	CLBT 5840-8	G	B
6771552	CLBT 5840-7	C	A	6772002	CLBT 5840-4	H	B
6771552	CLBT 5840-7	H	E	** 6772002-V	CLBT 5840-4	T	B
6771553	CLBT 5860-4	U	A	6772020	CLBT 5840-6	P	A
6771577	CLBT 5640-4	H	B	6772020	CLBT 5840-6	K	B
** 6771577-V	CLBT 5640-4	T	B	6772072	CLBT 5840-4	F	B
6771593	CLBT 5840-4	H	B	6772073	CLT 5840-1	C	A
** 6771593-V	CLBT 5840-4	T	B	6772073	CLT 5840-1	W	C
6771631	CLBT 5660-4	U	B	6772080	CLBT 5840-4	H	B
6771652	CLBT 5840-6	A	A	6772084	CLT 5840-4	H	B
6771652	CLBT 5840-6	F	B	** 6772084-V	CLT 5840-4	T	B
6771676	CLBT 5840-6	C	A	6772088	CLBT 5640-6	C	A
6771676	CLBT 5840-6	T	B	6772088	CLBT 5640-6	H	B
** 6771676-V	CLBT 5840-6	C	A	** 6772088-V	CLBT 5640-6	C	A
6771676-V	CLBT 5840-6	T	B	6772088-V	CLBT 5640-6	T	B
6771728	CLBT 5840-4	H	B	6772098	CLBT 5640-6	C	A
** 6771728-V	CLBT 5840-4	T	B	6772098	CLBT 5640-6	H	B
6771733	CLBT 5840-6	C	A	** 6772098-V	CLBT 5640-6	C	A
6771733	CLBT 5840-6	H	B	6772098-V	CLBT 5640-6	T	B
6771743	CLBT 5640-6	C	A	6772112	CLBT 5640-4	H	B
6771743	CLBT 5640-6	H	B	6772148	CLBT 5840	K	D
6771777	CLT 5840-4	H	B	6772148	CLBT 5840	X	C
6771791	CLT 5840-4	H	B	6772149	CLBT 5840-6	C	A
** 6771791-V	CLT 5840-4	T	B	6772149	CLBT 5840-6	H	B
6771844	CLBT 5640-6	C	A	** 6772149-V	CLBT 5840-6	C	A
6771844	CLBT 5640-6	H	B	6772149-V	CLBT 5840-6	T	B
** 6771844-V	CLBT 5640-6	C	A	6772236	CLBT 5640-4	H	B
6771844-V	CLBT 5640-6	T	B	6772241	CLBT 5640-4	T	B
6771845	CLBT 5640-6	C	A	6772242	CLBT 5640-1	U	B
6771845	CLBT 5640-6	H	B	6772243	CLBT 5640-1	T	B
** 6771845-V	CLBT 5640-6	C	A	6772244	CLBT 5640-6	A	A

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FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
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A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6772244	CLBT 5640-6	U	B	6772876	CBT 5840-4	T	B
6772245	CLBT 5640-6	A	A	6772909	CLBT 5840-4	T	B
6772245	CLBT 5640-6	U	B	6772946	CLT 5640-5	H	D
6772248	CLBT 5640-6	B	A	6772946	CLT 5640-5	Z	C
6772248	CLBT 5640-6	T	B	6772947	CLBT 5840-4	U	B
6772250	CLBT 5640-6	B	A	6773110	CLBT 5640-6	A	A
6772250	CLBT 5640-6	T	B	6773110	CLBT 5640-6	U	B
6772256	CLBT 5840-4	T	B	6773111	CLBT 5640-4	T	B
6772258	CLBT 5840-4	T	B	6773178	CLT 5640-4	T	B
6772259	CLBT 5840-4	T	B	6773251	CLBT 5840-6	P	A
6772263	CLBT 5840-6	T	B	6773251	CLBT 5840-6	U	B
6772264	CLBT 5840-6	C	A	6773262	CLBT 5660-6	B	A
6772264	CLBT 5840-6	T	B	6773262	CLBT 5660-6	T	B
6772286	CLBT 5840-4	F	B	6773321	CLBT 5640-1	AC	B
6772313	CLBT 5840-1	U	B	6773370	CLBT 5840-4	U	B
6772331	CBT 5840-6	C	A	6773384	CLBT 5660-4	U	B
6772331	CBT 5840-6	H	B	6773385	CLBT 5860-4	T	B
** 6772331-V	CBT 5840-6	C	A	6773386	CLT 5860-1	C	A
6772331-V	CBT 5840-6	T	B	6773386	CLT 5860-1	W	C
6772461	CLBT 5840-4	U	B	6773388	CLBT 5860-4	U	B
6772495	CLBT 5840-9	C	A	6773411	CLBT 5640-4	T	B
6772495	CLBT 5840-9	W	C	6773427	CLBT 5640-4	T	B
6772539	CLBT 5640-6	C	A	6773432	CLBT 5840-6	C	A
6772539	CLBT 5640-6	T	B	6773432	CLBT 5840-6	T	B
6772598	CLBT 5640-1	H	B	6773433	CLBT 5860-6	B	A
6772648	CLBT 5840-4	T	B	6773433	CLBT 5860-6	T	B
6772659	CLBT 5840-6	C	A	6773481	CLBT 5840-4	U	B
6772659	CLBT 5840-6	T	B	6773531	CLBT 5640-6	Q	A
6772707	CLBT 5640-6	C	A	6773531	CLBT 5640-6	T	B
6772707	CLBT 5640-6	T	B	6773574	CLBT 5640-4	U	B
6772708	CLBT 5640-6	T	B	6773600	CLBT 5840-4	U	B
6772718	CLBT 5840-6	A	A	6773612	CLBT 5840-4	H	B
6772718	CLBT 5840-6	U	B	6773613	CLBT 5840-4	T	B
6772720	CLBT 5860-4	T	B	6773614	CLT 5840-1	C	A
6772746	CBT 5840-8	G	B	6773614	CLT 5840-1	W	C
6772749	CLBT 5840-4	H	B	6773623	CLT 5840-4	T	B
6772842	CLBT 5840-9	C	A	6773690	CLBT 5660-6	B	A
6772842	CLBT 5840-9	W	C	6773690	CLBT 5660-6	T	B
6772847	CLBT 5840-4	T	B	6773693	CLBT 5660-6	C	A
				6773693	CLBT 5660-6	T	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
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FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6773694	CLBT 5660-6	C	A	6774286	CLBT 5860	Z	C
6773694	CLBT 5660-6	T	B	6774321	CLBT 5860-4	T	B
6773697	CLBT 5860-4	T	B	6774487	CLBT 5660-3	Q	A
6773751	CLBT 5840-6	N	A	6774487	CLBT 5660-3	H	D
6773751	CLBT 5840-6	U	B	6774487	CLBT 5660-3	Z	C
6773789	CLBT 5860-4	T	B	6774494	CLBT 5660-4	T	B
6773793	CLBT 5660-4	T	B	6774508	CLBT 5660-6	B	A
6773831	CLT 5840-1	C	A	6774508	CLBT 5660-6	T	B
6773831	CLT 5840-1	W	C	6774520	CLBT 5840-4	T	B
6773837	CLBT 5860-4	U	B	6774550	CLT 5660-4	T	B
6773839	CLT 5860-1	C	A	6774552	CLBT 5860-6	C	A
6773839	CLT 5860-1	W	C	6774552	CLBT 5860-6	T	B
6773840	CLBT 5860-4	T	B	6774573	CLBT 5860-4	V	B
6773887	CLT 5860-2	C	A	6774586	CLBT 5860-4	U	B
6773887	CLT 5860-2	H	E	6774606	CLT 5840-4	T	B
6773889	CLBT 5860-6	C	A	6774687	CLBT 5860-4	U	B
6773889	CLBT 5860-6	T	B	6774697	CLBT 5660-4	T	B
6773902	CLBT 5860-6	C	A	6774745	CLT 5840-6	C	A
6773902	CLBT 5860-6	T	B	6774745	CLT 5840-6	T	B
6774005	CLBT 5660-6	C	A	6774789	CLBT 5860-6	C	A
6774005	CLBT 5660-6	T	B	6774789	CLBT 5860-6	T	B
6774020	CLBT 5860-2	F	D	6774790	CLBT 5860-4	T	B
6774020	CLBT 5860-2	X	C	6774861	CLBT 5840-4	T	B
6774058	CLBT 5860-6	Q	A	6774925	CLBT 5860-4	T	B
6774058	CLBT 5860-6	T	B	6775241	CLBT 5860-4	U	B
6774083	CLBT 5660-4	T	B	6775253	CLBT 5660-6	B	A
6774084	CLBT 5660-4	T	B	6775253	CLBT 5660-6	T	B
6774085	CLBT 5660-4	T	B	6775254	CLBT 5660-4	U	B
6774095	CLBT 5860-4	V	B	6775255	CLBT 5660-4	T	B
6774101	CLBT 5840-4	T	B	6775256	CLBT 5660-6	B	A
6774119	CLBT 5660-6	C	A	6775256	CLBT 5660-6	T	B
6774119	CLBT 5660-6	T	B	6775257	CLBT 5660-4	T	B
6774152	CLT 5860-4	T	B	6775258	CLBT 5660-4	T	B
6774181	CLBT 5660-4	T	B	6775260	CLBT 5660-4	T	B
6774182	CLBT 5660-4	T	B	6775261	CLBT 5660-4	T	B
6774227	CLBT 5660-4	AC	B	6775266	CLT 5660-4	T	B
6774256	CLBT 5860-6	C	A	6775267	CLBT 5860-4	U	B
6774256	CLBT 5860-6	T	B	6775268	CLBT 5860-6	B	A
6774286	CLBT 5860	C	A	6775268	CLBT 5860-6	T	B
6774286	CLBT 5860	H	D	6775269	CLBT 5860-4	T	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6775272	CLBT 5860-6	C	A	6775947	CLBT 5660-4	AC	B
6775272	CLBT 5860-6	T	B	6775948	CLBT 5860-7	C	A
6775273	CLBT 5860-4	U	B	6775948	CLBT 5860-7	H	E
6775274	CLBT 5860-6	Q	A	6775949	CLBT 5860-4	T	B
6775274	CLBT 5860-6	T	B	6775952	CLBT 5860-6	U	B
6775275	CLBT 5860-4	T	B	6775953	CT 5860-4	K	B
6775276	CLBT 5860-6	C	A	6776016	CLBT 5660-4	U	B
6775276	CLBT 5860-6	T	B	6776017	CLBT 5840-4	T	B
6775278	CLBT 5860-4	T	B	6776088	CLBT 5640-6	B	A
6775279	CLBT 5860-4	V	B	6776088	CLBT 5640-6	T	B
6775280	CLBT 5860-4	U	B	6776089	CLBT 5860-4	T	B
6775281	CLBT 5860-4	U	B	6776117	CT 5840-4	T	B
6775286	CLT 5860-1	C	A	6776414	CLBT 5860-4	T	B
6775286	CLT 5860-1	W	C	6776415	CLBT 5860-4	T	B
6775288	CLT 5860-2	C	A	6776422	CLBT 5860-4	T	B
6775288	CLT 5860-2	H	E	6776470	CLBT 5860-4	U	B
6775289	CLBT 5860-9	C	A	6776560	CLBT 5860-4	T	B
6775289	CLBT 5860-9	W	C	6776576	CLBT 5860-4	T	B
6775294	CLBT 5860-4	T	B	6776660	CLBT 5860-4	U	B
6775383	CLBT 5860-4	U	B	6776741	CLBT 5840-4	T	B
6775391	CLBT 5640-6	A	A	6776836	CLT 5840-1	C	A
6775391	CLBT 5640-6	U	B	6776836	CLT 5840-1	W	C
6775397	CLBT 5840-8	G	B	6776926	CLBT 5660-9	AD	A
6775402	CLBT 5840-4	T	B	6776926	CLBT 5660-9	AE	C
6775428	CLBT 5860-4	U	B	6777052	CLBT 5860-4	T	B
6775460	CLBT 5860-4	T	B	6777062	CLBT 5840-9	C	A
6775555	CLT 5660-4	U	B	6777062	CLBT 5840-9	W	C
6775720	CLBT 5660-4	AC	B	6777270	CLT 5860-4	U	B
6775817	CLBT 5860-4	T	B	6777304	CLBT 5860-4	T	B
6775836	CLBT 5840-4	U	B	6777305	CLBT 5860-4	T	B
6775837	CLBT 5860-6	C	A	6777332	CLBT 5860-4	T	B
6775837	CLBT 5860-6	T	B	6777333	CLBT 5860-4	C	A
6775838	CLBT 5860-6	C	A	6777333	CLBT 5860-4	T	B
6775838	CLBT 5860-6	T	B	6777390	CLBT 5640-8	G	B
6775890	CLBT 5660-4	U	B	6777428	CLBT 5660-4	T	B
6775904	CLBT 5860-4	U	B	6777446	CLBT 5860-4	T	B
6775927	CLBT 5860-6	C	A	6777494	CLBT 5860-9	Z	D
6775927	CLBT 5860-6	T	B	6777713	CLBT 5860-4	AC	B
6775928	CLBT 5860-6	C	A	6777771	CLBT 5660-6	A	A
6775928	CLBT 5860-6	T	B	6777771	CLBT 5660-6	U	B

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FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6777825	CLBT 5660-4	T	B	6779309	CLT 5860-4	T	B
6777890	CLBT 5660-4	T	B	6779592	CLBT 5660-4	T	B
6777925	CLBT 5860-4	T	B	6779672	CLT 5660-4	T	B
6777962	CLBT 5860-4	U	B	6779888	CLBT 5860-4	T	B
6778028	CLBT 5860-4	U	B	6779958	CLT 5660-1	N	A
6778058	CLBT 5860-6	Q	A	6779958	CLT 5660-1	AB	C
6778181	CLBT 5860-4	U	B	6779959	CLT 5660-1	AB	C
6778185	CLBT 5660-4	T	B	6829982	CLT 5860-4	T	B
6778186	CLBT 5660-4	T	B	6830448	CLT 5860-4	T	B
6778197	CLT 5660-5	H	D	6830498	CLT 5640-4	U	B
6778197	CLT 5660-5	Z	C	6830527	CLBT 5860-4	U	B
6778213	CLBT 5860-4	V	B	6830529	CLBT 5840-4	T	B
6778340	CLBT 5860-6	C	A	6830712	CLBT 5860-4	T	B
6778340	CLBT 5860-6	T	B	6830723	CLBT 5865-9	AG	A
6778367	CLT 5660-4	G	B	6830723	CLBT 5865-9	Y	C
6778485	CLBT 5860-4	T	B	6830777	CLBT 5860-4	T	B
6778497	CLBT 5860-4	T	B	6830856	CLT 5840-1	C	A
6778675	CLT 5860-4	U	B	6830856	CLT 5840-1	W	C
6778852	VCLT 5860-2	AG	A	6830857	CLBT 5860-4	U	B
6778852	VCLT 5860-2	K	E	6830858	CLBT 5860-6	B	A
6778924	CLBT 5860-4	T	B	6830858	CLBT 5860-6	T	B
6778962	CLBT 5860-4	U	B	6830859	CLBT 5860-4	T	B
6778967	CLT 5660-5	H	D	6830860	CLBT 5860-4	U	B
6778967	CLT 5660-5	Z	C	6830861	CLT 5860-1	C	A
6778972	CLBT 5860-4	U	B	6830861	CLT 5860-1	W	C
6779011	CLBT 5640-6	A	A	6830862	CLBT 5860-9	C	A
6779011	CLBT 5640-6	U	B	6830862	CLBT 5860-9	W	C
6779034	CLT 5660-4	T	B	6830863	CLBT 5860-4	T	B
6779062	CBT 5860	AF	B	6830864	CLBT 5860-4	T	B
6779062	CBT 5860	AF	D	6830865	CLBT 5860-4	T	B
6779063	CBT 5860	AF	B	6830866	CLBT 5860-4	U	B
6779063	CBT 5860	AF	D	6830867	CLBT 5860-4	U	B
6779067	CLBT 5640-6	B	A	6830868	CLBT 5860-4	Q	A
6779067	CLBT 5640-6	T	B	6830868	CLBT 5860-4	T	B
6779096	CLBT 5660-4	U	B	6830869	CLT 5860-2	C	A
6779097	CLBT 5860-4	U	B	6830869	CLT 5860-2	H	E
6779098	CLBT 5860-4	U	B	6830870	CLBT 5860-7	C	A
6779116	CLT 5660-4	T	B	6830870	CLBT 5860-7	H	E
6779152	CLBT 5860-4	U	B	6830871	CLBT 5860-4	U	B
6779187	CLBT 5860-4	T	B	6830872	CLBT 5860-4	U	B

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FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
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A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6830873	CLBT 5860-4	T	B	6833006	CLBT 5860-4	T	B
6830874	CLBT 5860-6	Q	A	6833007	CLBT 5860-4	U	B
6830874	CLBT 5860-6	T	B	6833008	CLBT 5860-4	U	B
6830878	CLBT 5860-4	U	B	6833009	CLBT 5860-6	Q	A
6831015	CLBT 5860-6	B	A	6833009	CLBT 5860-4	T	B
6831015	CLBT 5860-6	T	B	6833010	CLBT 5860-4	U	B
6831042	CLBT 5860-3	Q	A	6833011	CLBT 5860-4	U	B
6831042	CLBT 5860-3	Z	C	6833012	CLBT 5860-4	T	B
6831042	CLBT 5860-3	H	D	6833013	CLBT 5860-6	Q	A
6831135	CLBT 5860-4	T	B	6833013	CLBT 5860-6	T	B
6831160	CLBT 5860-6	Q	A	6833015	CLBT 5860-4	T	B
6831160	CLBT 5860-6	T	B	6833018	CLBT 5860-6	B	A
6831197	CLBT 5865-4	U	B	6833018	CLBT 5860-6	T	B
6831363	CLBT 5860-6	Q	A	6833019	CLBT 5860-4	T	B
6831363	CLBT 5860-6	T	B	6833020	CLBT 5860-6	C	A
6831852	CLBT 5860-6	B	A	6833020	CLBT 5860-6	T	B
6831852	CLBT 5860-6	T	B	6833021	CLBT 5860-6	C	A
6831855	CLBT 5860-4	T	B	6833021	CLBT 5860-6	T	B
6831856	CLBT 5865-9	AG	A	6833022	CLBT 5860-4	T	B
6831856	CLBT 5865-9	Y	C	6833024	CLBT 5860-4	T	B
68320C8	CLBT 5860-4	T	B	6833025	CLBT 5860-4	T	B
6832154	CLBT 5860-4	T	B	6833026	CLBT 5860-4	T	B
6832156	CLBT 5865-4	U	B	6833027	CLBT 5860-4	T	B
6832157	CLBT 5865-9	AG	A	6833029	CLBT 5860-6	C	A
6832157	CLBT 5865-9	Y	C	6833029	CLBT 5860-6	T	B
6832394	CLBT 5860-4	T	B	6833030	CLBT 5860-4	U	B
6832395	CLBT 5860-6	C	A	6833032	CLBT 5865-4	U	B
6832395	CLBT 5860-6	T	B	6833113	CLBT 5860-4	U	B
6832397	CLT 5860-4	U	B	6833116	CLT 5860-2	AG	A
6832398	CLBT 5860-4	T	B	6833116	CLT 5860-2	K	E
6832724	CLBT 5860-4	T	B	6833117	CLBT 5860-7	AG	A
6832725	CLBT 5860-4	T	B	6833117	CLBT 5860-7	K	E
6832727	CLBT 5860-4	T	B	6833118	VCLBT 5860-2	AG	A
6832818	CLBT 5860-6	C	A	6833118	VCLBT 5860-2	K	E
6832818	CLBT 5860-6	T	B	6833341	CLBT 5860-6	C	A
6833001	CLBT 5860-6	B	A	6833341	CLBT 5860-6	T	B
6833001	CLBT 5860-6	T	B	6833418	CLT 5860-4	T	B
6833003	CLBT 5860-4	U	B	6833425	CLBT 5860-4	T	B
6833004	CLBT 5860-4	T	B	6833432	CLT 5860-4	T	B
68330C5	CLBT 5860-4	T	B	6833433	CLT 5860-4	T	B

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6833534	CLBT 5860-4	T	B	6836433	VCLT 5860-2	AJ	D
6833569	CLBT 5860-4	U	B	6836757	CLBT 5860-4	T	B
6833693	CLT 5860-4	T	B	6836758	CLBT 5860-6	C	A
6833775	CLBT 5860-6	C	A	6836758	CLBT 5860-6	T	B
6833775	CLBT 5860-6	T	B	6836788	CLBT 5860-4	U	B
6833776	CLBT 5860-4	T	B	6836802	CLBT 5860-6	C	A
6833834	CLBT 5860-6	C	A	6836802	CLBT 5860-6	T	B
6833834	CLBT 5860-6	T	B	6836803	CLBT 5860-4	U	B
6833835	CLBT 5860-3	C	A	6836874	CLBT 5840-9	C	A
6833835	CLBT 5860-3	Z	C	6836874	CLBT 5840-9	W	C
6833835	CLBT 5860-3	H	D	6836947	CLBT 5860-6	T	B
6834461	CLT 5860-4	T	B	6836973	CLT 5860-1	AD	A
6834464	CLT 5860-4	T	B	6836973	CLT 5860-1	AE	C
6834627	CLT 5860-4	U	B	6836984	CLT 5860-3	Z	C
6835098	CLT 5860-4	AH	B	6836984	CLT 5860-3	H	D
6835203	VCLT 5860-2	AB	C	6837218	CLBT 5860-4	T	B
6835203	VCLT 5860-2	AJ	D	6837453	CLT 5860-4	T	B
6835267	CLBT 5860-4	T	B	6837463	CLBT 5860-4	T	B
6835467	CLBT 5860-4	V	B	6837610	CLT 5860-4	T	B
6835468	CLBT 5860-6	Q	A	6837611	CLBT 5860-3	Z	C
6835468	CLBT 5860-6	T	B	6837611	CLBT 5860-3	H	D
6835484	VCLT 5860-2	AB	C	6837712	VCLBT 5860-4	AL	A
6835484	VCLT 5860-2	AJ	D	6837712	VCLBT 5860-4	AH	B
6835520	CLBT 5860-4	T	B	6837827	CLBT 5860-4	T	B
6835602	CLBT 5860-4	U	B	6838238	CLBT 5860-4	U	B
6835633	CLBT 5860-4	T	B	6838289	CLBT 5860-6	AD	A
6835774	CLBT 5860-4	U	B	6838289	CLBT 5860-6	T	B
6835794	CLBT 5860-4	T	B	6838294	CLBT 5860-4	T	B
6835830	CLBT 5860-4	T	B	6838471	CLBT 5860-4	T	B
6835959	CLBT 5860-4	T	B	6838479	CLBT 5865-9	AD	A
6836014	CLBT 5860-6	A	A	6838479	CLBT 5865-9	AE	C
6836014	CLBT 5860-6	U	B	6838542	CLBT 5860-4	U	B
6836030	CLT 5860-4	T	B	6838742	CLBT 5860-6	AD	A
6836088	CLBT 5860-4	T	B	6838742	CLBT 5860-6	T	B
6836185	CLBT 5860-4	T	B	6838748	CLBT 5860-4	T	B
6836189	CLT 5860-4	T	B	6838907	CLBT 5860-7	AG	A
6836275	CLBT 5860-4	U	B	6838907	CLBT 5860-7	F	E
6836398	CLBT 5860-6	AK	A	6838908	VCLBT 5860-2	AG	A
6836398	CLBT 5860-6	T	B	6838908	VCLBT 5860-2	F	E
6836433	VCLT 5860-2	AB	C	6839032	VCLBT 5860-7	A	A

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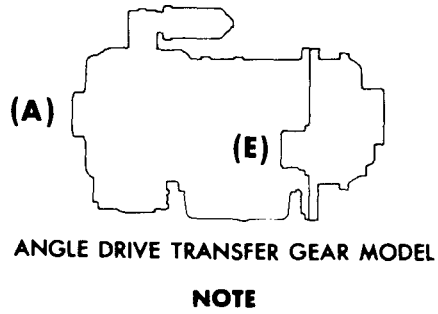
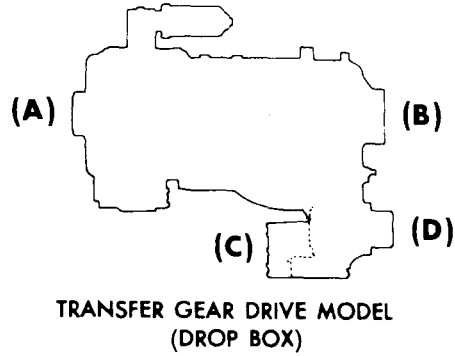
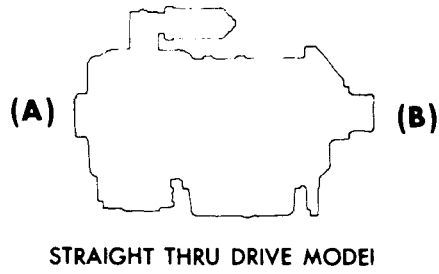
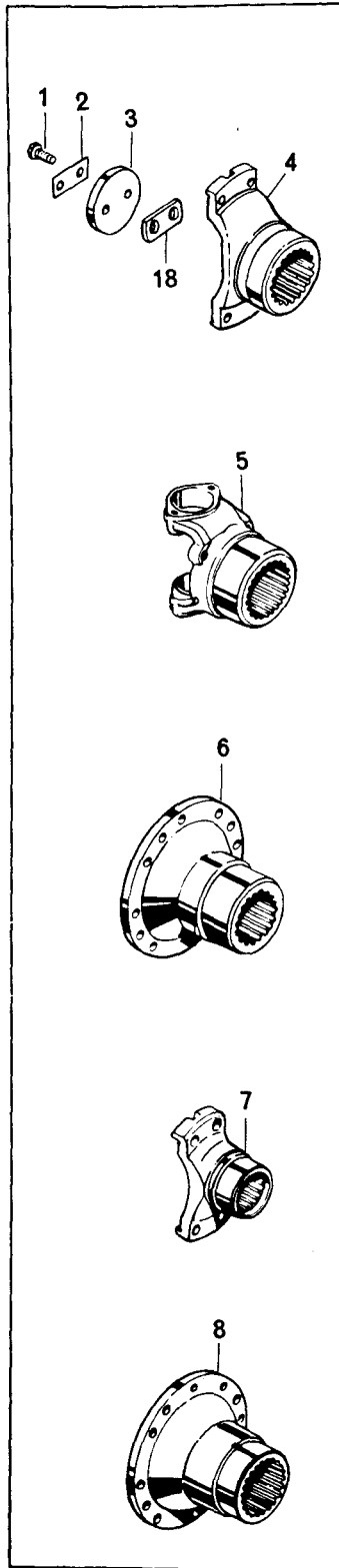
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6839140	CLBT 5860-4	T	B	6880314	CLT 5860-4	T	B
6839363	CLBT 5860-6	AD	A	6880868	CLBT 5860-6	B	A
6839363	CLBT 5860-6	T	B	6880868	CLBT 5860-6	T	B
6839551	CLT 5865-1	AD	A	6880869	CLBT 5860-6	B	A
6839551	CLT 5865-1	AE	C	6880869	CLBT 5860-6	T	B
6839640	CLBT 5860-6	Q	A	6881082	VCLT 5860-7	A	A
6839640	CLBT 5860-6	T	B	6881157	CLBT 5860-4	T	B
6839641	CLBT 5860-3	Z	C	6881160	CLT 5840-1	C	A
6839641	CLBT 5860-3	H	D	6881392	CLT 5860-5	Z	B
6839831	VCLT 5865-2	X	C	6881392	CLT 5860-5	H	C
6839831	VCLT 5865-2	F	D	6881392	CLT 5860-5	Z	D
6839951	CLBT 5860-6	C	A	6881439	CLBT 5860-2	Z	B
6839951	CLBT 5860-6	T	B	6881439	CLBT 5860-2	H	C
6880257	CLBT 5860-6	Q	A	6881439	CLBT 5860-2	Z	D
6880257	CLBT 5860-6	T	B				

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



Letters in parentheses identify locations and should not be confused with the alphabetical group listings.

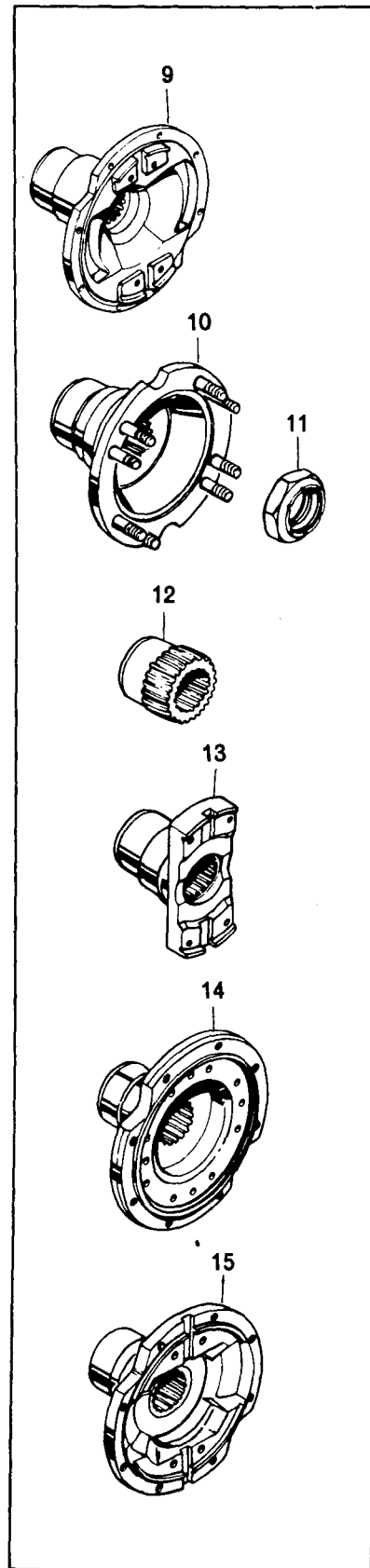
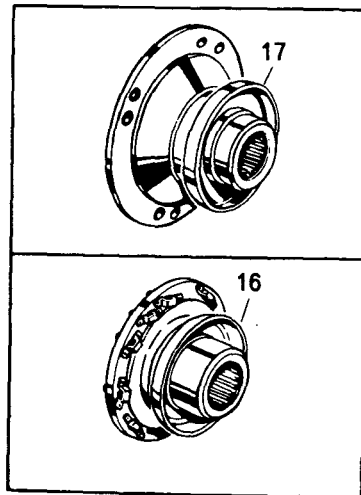


FIG 1 FLANGE

GROUP A

FLANGE, FIGURE 1

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BCLT, HX HD, 1/2-20 X 1 1/4	9409059	2	2	4	6
2	STRIP, LOCKING	6755269	1	1	3	10
3	WASHER, FLANGE RETAINER	6768711	1	1	2	3
4	FLANGE M8C	6769263	1		1	2
5-17	NOT USED IN THIS GROUP					
18	SHIM, .025	6772140	AR	2	6	8
18	SHIM, .005	6772141	AR	2	6	8

GROUP B

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4	NOT USED IN THIS GROUP					
5	FLANGE S-1700	6770785	1		1	2
6-17	NOT USED IN THIS GROUP					

GROUP C

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4-5	NOT USED IN THIS GROUP					
6	FLANGE S-1800	6752520	1		1	2
7-17	NOT USED IN THIS GROUP					

GROUP D

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4-6	NOT USED IN THIS GROUP					
7	FLANGE M7C	6757603	1		1	2
8-17	NOT USED IN THIS GROUP					

GROUP E

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
4	FLANGE M8C	6768713	1		1	2

GROUP F

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4-8	NCT USED IN THIS GROUP					
9	FLANGE M9C	6769940	1		1	2
10-17	NCT USED IN THIS GROUP					

GROUP G

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, COUPLING RETAINER	6768324	1	1	2	3
4-11	NOT USED IN THIS GROUP					
12	COUPLING, OUTPUT DRIVE	6759066	1		1	2
13-17	NCT USED IN THIS GROUP					

GROUP H

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6763324	1	1	2	3
4-13	NOT USED IN THIS GROUP					
14	FLANGE S-1800	6769939	1		1	2
15-17	NOT USED IN THIS GROUP					

GROUP J

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NCMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4-8	NOT USED IN THIS GROUP					
9	FLANGE M9C	6768526	1		1	2
10-17	NOT USED IN THIS GROUP					

GROUP K

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4-12	NOT USED IN THIS GROUP					
13	FLANGE M9C	6769630	1		1	2
14-17	NOT USED IN THIS GROUP					

GROUP L

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4-8	NOT USED IN THIS GROUP					
9	FLANGE M8C	6772172	1		1	2
10-17	NOT USED IN THIS GROUP					

GROUP M

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4	FLANGE M8C	6768713	1		1	2
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GROUP N

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
4	FLANGE M7C	6752933	1		1	2

GROUP P

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4	FLANGE M8C	6768713	1		1	2

GROUP Q

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4-7	NCT USED IN THIS GROUP.					
8	FLANGE S-17C0	6754103	1		1	2
9-17	NCT USED IN THIS GROUP					

GROUP R

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6769476	1	1	2	3
4	FLANGE S-1650	6770786	1		1	2

GROUP S

FLANGE, FIGURE 1

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1-9	NOT USED IN THIS GROUP					
10	FLANGE S-1850	6770662	1		1	2
11	NUT, HX, SELF-LOCKING	6771067	1	1	2	5
12-18	NOT USED IN THIS GROUP					

GROUP T

FLANGE, FIGURE 1

1-10	NOT USED IN THIS GROUP					
11	NUT, HX, SELF-LOCKING	6772182	1	1	2	5
14	FLANGE S-1800	6772168	1		1	2
15-18	NOT USED IN THIS GROUP					

GROUP U

FLANGE, FIGURE 1

1-10	NOT USED IN THIS GROUP					
11	NUT, HX, SELF-LOCKING	6772182	1	1	2	3
15	FLANGE M9C	6772116	1		1	2
16-18	NOT USED IN THIS GROUP					

GROUP V

FLANGE, FIGURE 1

1-9	NOT USED IN THIS GROUP					
10	FLANGE S-1850	6772186	1		1	2
11	NUT, HX, SELF-LOCKING	6772182	1	1	2	3
12-18	NOT USED IN THIS GROUP					

GROUP W

FLANGE, FIGURE 1

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1-10	NCT USED IN THIS GROUP					
11	NUT, HX, SELF-LOCKING	6772182	1	1	2	3
12-16	NCT USED IN THIS GROUP					
17	FLANGE S-1850	6770847	1		1	2
18	NOT USED IN THIS GROUP					

GROUP X

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4	FLANGE M9C	6757633	1		1	2

GROUP Y

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4	FLANGE M9C	6769388	1		1	2

GROUP Z

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4-5	NOT USED IN THIS GROUP					
6	FLANGE S-1800	6768543	1		1	2
7-17	NOT USED IN THIS GROUP					

GROUP AA

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4-15	NOT USED IN THIS GROUP					
16	FLANGE S-1800	6770790	1		1	2
17	NOT USED IN THIS GROUP					

GROUP AB

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4	FLANGE M8C	6757572	1		1	2

GROUP AC

FLANGE, FIGURE 1

1-10	NOT USED IN THIS GROUP					
11	NUT, HX, SELF-LOCKING	6772182	1	1	2	3
12-14	NOT USED IN THIS GROUP					
15	FLANGE M8C	6772172	1		1	2
16-18	NOT USED IN THIS GROUP					

GROUP AD

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4	FLANGE M9C	6774663	1		1	2
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GROUP AE

FLANGE, FIGURE 1

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1-3	NOT USED IN THIS GROUP					
4	FLANGE MLOC	6774667	1		1	2
5-10	NOT USED IN THIS GROUP					
11	NUT, HX, SELF-LOCKING	6772182	1	1	2	3
12-18	NOT USED IN THIS GROUP					

GROUP AF

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4	FLANGE, S1800	6755666	1		1	2
18	SHIM, .025	6772140	AR	2	6	8
18	SHIM, .005	6772141	AR	2	6	8

GROUP AG

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4-6	NOT USED IN THIS GROUP					
7	FLANGE J230	6830343	1		1	2
8-17	NOT USED IN THIS GROUP					

GROUP AH

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4-6	NOT USED IN THIS GROUP					
7	FLANGE M9C	6778892	1		1	2
8-17	NOT USED IN THIS GROUP					

GROUP AJ

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
4-8	NCT USED IN THIS GROUP					
9	FLANGE M8C	6775916	1		1	2
10-17	NOT USED IN THIS GROUP					

GROUP AK

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

4-12	NCT USED IN THIS GROUP.					
13	FLANGE M8C	6769263	1			
14-17	NOT USED IN THIS GROUP.					

GROUP AL

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	WASHER, FLANGE RETAINER	6769476	1	1	2	3
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NOTES

TRANSMISSION FRONT COVER AND CONVERTER DRIVE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758494	CT 5640-1	C	6769702	CT 5840-6	B
6758627	CLBT 5640-6	A	6769703	CLT 5640-1	A
6759553	CBT 5640-6	C	6769820	CLT 5640-2	A
** 6759553-V	CBT 5640-6	C	6769934	CBT 5840-6	B
6759612	CT 5640-1	C	** 6769934-V	CBT 5840-6	B
6759678	CLT 5640-6	A	6770002	CLBT 5640-3	A
6759723	CT 5640-1	C	6770082	CLT 5640-8	A
6759725	CBT 5640-9	C	6770083	CLT 5640-2	A
6759728	CLBT 5640-6	A	6770154	CLT 5840-2	A
** 6759728-V	CLBT 5640-6	A	6770364	CLT 5840-1	A
6759729	CLBT 5640-6	A	6770365	CLT 5640-9	A
6759734	CLT 5640-6	A	6770369	CLBT 5640-6	A
6759735	CLBT 5640-6	A	6770370	CLBT 5640-6	A
6759742	CBT 5640-6	B	6770372	CLBT 5640-6	A
** 6759742-V	CBT 5640-6	B	** 6770372-V	CLBT 5640-6	A
6759745	CLBT 5640-9	A	6770373	CLBT 5640-6	A
6759751	CT 5640-1	B	** 6770373-V	CLBT 5640-6	A
6759771	CLBT 5640-6	A	6770377	CLT 5640-1	A
** 6759771-V	CLBT 5640-6	A	6770871	CLBT 5640-6	A
6759772	CBT 5640-6	B	6770872	CLBT 5640-6	A
** 6759772-V	CBT 5640-6	B	6771000	CLBT 5640-3	A
6759790	CLT 5640-6	A	6771045	CLBT 5840-6	A
6759791	CT 5640-6	B	** 6771045-V	CLBT 5840-6	A
6759802	CT 5840-1	B	6771141	CLBT 5840-6	A
6759809	CT 5640-1	C	6771290	CLBT 5840-6	A
6759810	CBT 5640-9	C	** 6771290-V	CLBT 5840-6	A
6759843	CT 5840-2	B	6771333	CLBT 5640-6	A
6759844	CBT 5840-7	B	** 6771333-V	CLBT 5640-6	A
6759845	CLT 5840-2	A	6771334	CLBT 5640-6	A
6759846	CLBT 5840-7	A	** 6771334-V	CLBT 5640-6	A
6759852	CLBT 5840-9	A	6771551	CLBT 5860-7	A
6759879	CLBT 5840-6	A	6771552	CLBT 5840-7	A
** 6759879-V	CLBT 5840-6	A	6771652	CLBT 5840-6	A
6759887	CLBT 5840-6	A	6771676	CLBT 5840-6	A
6759918	CLT 5640-1	A	** 6771676-V	CLBT 5840-6	A
6759949	CLBT 5640-6	A	6771733	CLBT 5840-6	A
** 6759949-V	CLBT 5640-6	A	6771743	CLBT 5640-6	A
6769613	CBT 5840-6	B	6771844	CLBT 5640-6	A
** 6769613-V	CBT 5840-6	B	** 6771844-V	CLBT 5640-6	A
6769663	CLBT 5640-6	A	6771845	CLBT 5640-6	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSMISSION FRONT COVER AND CONVERTER DRIVE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
** 6771845-V	CLBT 5640-6	A	6773889	CLBT 5860-6	A
6771908	CLBT 5840-6	A	6773902	CLBT 5860-6	A
6771956	CLT 5840-1	A	6774005	CLBT 5660-6	A
6772020	CLBT 5840-6	A	6774058	CLBT 5860-6	A
6772073	CLT 5840-1	A	6774119	CLBT 5660-6	A
6772088	CLBT 5640-6	A	6774256	CLBT 5860-6	A
** 6772088-V	CLBT 5640-6	A	6774286	CLBT 5860	A
6772098	CLBT 5640-6	A	6774487	CLBT 5660-3	A
** 6772098-V	CLBT 5640-6	A	6774508	CLBT 5660-6	A
6772149	CLBT 5840-6	A	6774552	CLBT 5860-6	A
** 6772149-V	CLBT 5840-6	A	6774745	CLBT 5840-6	B
6772244	CLBT 5640-6	A	6774789	CLBT 5860-6	A
6772245	CLBT 5640-6	A	6775253	CLBT 5660-6	A
6772248	CLBT 5640-6	A	6775268	CLBT 5860-6	A
6772250	CLBT 5640-6	A	6775272	CLBT 5860-6	A
6772264	CLBT 5840-6	A	6775274	CLBT 5860-6	A
6772331	CLT 5840-6	B	6775276	CLBT 5860-6	A
** 6772331-V	CLT 5840-6	B	6775286	CLT 5860-1	A
6772495	CLBT 5840-9	A	6775288	CLT 5860-2	A
6772539	CLBT 5640-6	A	6775289	CLBT 5860-9	A
6772659	CLBT 5840-6	A	6775391	CLBT 5640-6	A
6772707	CLBT 5640-6	A	6775837	CLBT 5860-6	A
6772708	CLBT 5640-6	A	6775838	CLBT 5860-6	A
6772718	CLBT 5840-6	A	6775927	CLBT 5860-6	A
6772842	CLBT 5840-9	A	6775928	CLBT 5860-6	A
6773110	CLBT 5640-6	A	6775948	CLBT 5860-7	A
6773251	CLBT 5840-6	A	6776088	CLBT 5640-6	A
6773262	CLBT 5660-6	A	6776936	CLT 5840-1	A
6773386	CLT 5860-1	A	6776926	CLBT 5660-9	A
6773432	CLBT 5840-6	A	6777062	CLBT 5840-9	A
6773433	CLBT 5860-6	A	6777333	CLBT 5860-4	A
6773531	CLBT 5640-6	A	6777771	CLBT 5660-6	A
6773614	CLT 5840-1	A	6778058	CLBT 5860-6	A
6773690	CLBT 5660-6	A	6778340	CLBT 5860-6	A
6773693	CLBT 5660-6	A	6778852	VCLT 5860-2	A
6773694	CLBT 5660-6	A	6779011	CLBT 5640-6	A
6773751	CLBT 5840-6	A	6779067	CLBT 5640-6	A
6773821	CLT 5840-1	A	6779958	CLT 5660-1	A
6773839	CLT 5860-1	A	6830723	CLBT 5865-9	A
6773887	CLT 5860-2	A	6830856	CLT 5840-1	A

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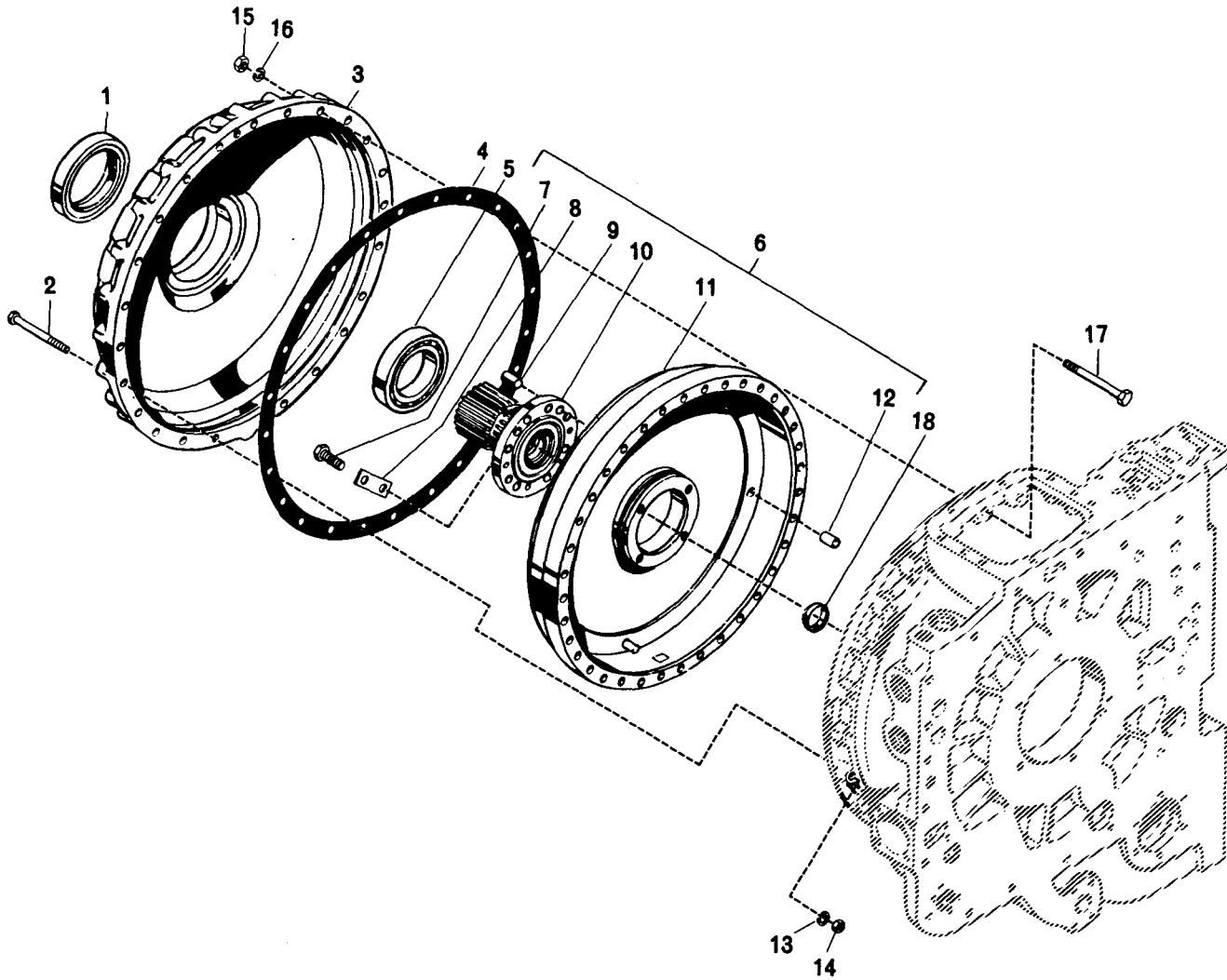
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

TRANSMISSION FRONT COVER AND CONVERTER DRIVE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6830858	CLBT 5860-6	A	6833775	CLBT 5860-6	A
6830861	CLT 5860-1	A	6833834	CLBT 5860-6	A
6830862	CLBT 5860-9	A	6833835	CLBT 5860-3	A
6830868	CLBT 5860-6	A	6335468	CLBT 5860-6	A
6830869	CLT 5860-2	A	6836014	CLBT 5860-6	A
6830870	CLBT 5860-7	A	6836398	CLBT 5860-6	A
6830874	CLBT 5860-6	A	6836758	CLBT 5860-6	A
6831015	CLBT 5860-6	A	6836802	CLBT 5860-6	A
6831042	CLBT 5860-3	A	6836874	CLBT 5840-9	A
6831160	CLBT 5860-6	A	6836973	CLT 5860-1	A
6831363	CLBT 5860-6	A	6837712	VCLBT 5860-4	A
6831852	CLBT 5860-6	A	6838289	CLBT 5860-6	A
6831856	CLBT 5865-9	A	6838479	CLBT 5865-9	A
6832157	CLBT 5865-9	A	6838742	CLBT 5860-6	A
6832395	CLBT 5860-6	A	6838907	CLBT 5860-7	A
6832818	CLBT 5860-6	A	6838908	VCLBT 5860-2	A
6833001	CLBT 5860-6	A	6839032	VCLBT 5860-7	A
6833009	CLBT 5860-6	A	6839363	CLBT 5860-6	A
6833013	CLBT 5860-6	A	6839551	CLT 5865-1	A
6833018	CLBT 5860-6	A	6839640	CLBT 5860-6	A
6833020	CLBT 5860-6	A	6839951	CLBT 5860-6	A
6833021	CLBT 5860-6	A	6880257	CLBT 5860-6	A
6833029	CLBT 5860-6	A	6880868	CLBT 5860-6	A
6833116	CLT 5860-2	A	6880869	CLBT 5860-6	A
6833117	CLBT 5860-7	A	6881082	VCLT 5860-7	A
6833118	VCLBT 5860-2	A	6881160	CLT 5840-1	A
6833341	CLBT 5860-6	A			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



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FIG 2 TRANSMISSION FRONT COVER AND CONVERTER DRIVE

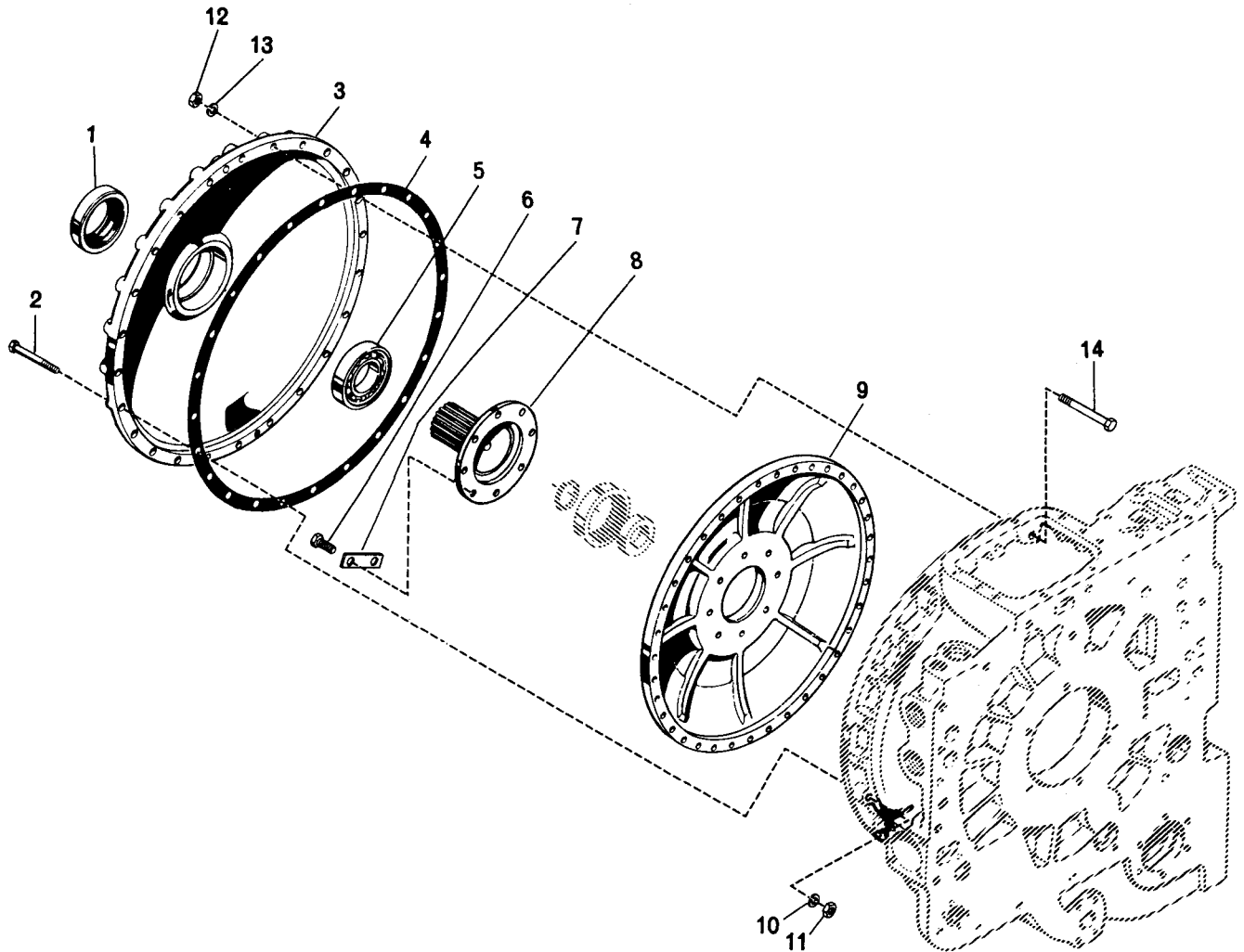


FIG 2-1 TRANSMISSION FRONT COVER AND CONVERTER DRIVE

ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES

GROUP A

TRANSMISSION FRONT COVER AND CONVERTER DRIVE, FIGURE 2

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	SEAL	6773186	1	1	3	10
2	BOLT, 7/16-20 X 4	181415	18	18	36	54
3	COVER, CONVERTER HOUSING FRONT	6768689	1		1	2
4	GASKET, CONVERTER HOUSING FRONT COVER	5181902	1	1	3	10
5	BEARING, SINGLE ROW BALL, NO 3L16L1214A	907691	1	1	2	5
6	HOUSING ASSY, TRANSMISSION REMOTE MOUNTED	6770631	1		1	2
	CONVERTER DRIVE PRIOR TO S/N 19246 ONLY, ALSO ORDER PLATE 6770587 AND TWO KEYS 6772552. SEE SLEEVE 6774587 REF 15 WHEN REWORKING CONVERTER DRIVE HOUSING ASSY 6770631.					
7	BOLT, 9/16-18 X 1 3/8	455074	8	8	16	24
8	STRIP, LOCKING	6768688	4	4	8	16
9	PIN	6768710	* 4			
10	HUB	6768687	* 1			
11	HOUSING, CONVERTER DRIVE	6770630	* 1			
12	PIN, DOWEL	6772832	4			4
13	WASHER, LOCK, 7/16	103322	18	18	36	54
14	NUT, HX, 7/16-20	271505	18	18	36	54
15	NUT, HX, 7/16-20	271505	3	3	6	9
16	WASHER, LOCK, 7/16	103322	3	3	6	9
17	BOLT, 7/16-20 X 4 1/4	186331	3	3	6	9
18	SLEEVE USED ONLY WHEN REWORKING CONVERTER DRIVE HOUSING ASSY 6770631 REF 6	6774587	1	1	3	6

GROUP B

TRANSMISSION FRONT COVER AND CONVERTER DRIVE, FIGURE 2

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	HOUSING ASSY, TRANSMISSION REMOTE MOUNTED	6768945	1		1	2
	CONVERTER DRIVE					
9	PIN	6769079	* 4			
10	HUB	6768944	* 1			
11	HOUSING, CONVERTER DRIVE	6768830	* 1			
12	NOT USED IN THIS GROUP.					

CONTINUED ON NEXT PAGE

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP B CONT

TRANSMISSION FRONT COVER AND CONVERTER DRIVE, FIGURE 2

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25

18 NCT USED IN THIS GROUP.

GROUP C

TRANSMISSION FRONT COVER AND CONVERTER DRIVE, FIGURE 2-1

1	SEAL	6772040	1	1	3	10
2	BOLT, 7/16-20 X 3 1/2	181413	18	21	36	54
3	COVER, TRANSMISSION REMOTE MOUNTED CONVERTER DRIVE	6757543	1		1	2
4	GASKET, CONVERTER HOUSING FRONT COVER	5181902	1	1	3	10
5	BEARING, SINGLE ROW BALL, ND 3212XRIA	903212	1	1	2	5
6	BOLT, 1/2-20 X 1 1/4	181429	8	8	16	24
7	STRIP, LOCKING	6756569	4	4	8	16
8	HLB	6756560	1		1	2
9	HOUSING, CONVERTER DRIVE	6769429	1		1	2
10	WASHER, LOCK, 7/16	103322	18	18	36	54
11	NUT, HX, 7/16-20	271505	18	18	36	54
12	NUT, HX, 7/16-20	271505	3	3	6	9
13	WASHER, LOCK, 7/16	103322	3	3	6	9
14	BOLT, 7/16-20 X 3 1/2	181413	3	3	6	9

FLEX DISK AND FLYWHEEL SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758453	CLBT 5640-1	B	6769664	CLT 5840-4	J
6758596	CLBT 5640-4	A	** 6769664-V	CLT 5840-4	J
6759245	CLBT 5640-1	B	6769704	CLBT 5840-4	A
** 6759245-V	CLBT 5640-1	F	6769821	CLT 5840-4	J
6759524	CLT 5640-4	F	** 6769821-V	CLT 5840-4	J
** 6759524-V	CLT 5640-4	F	6769903	CBT 5640-4	K
6759557	CLT 5640-4	A	** 6769903-V	CBT 5640-4	K
6759654	CLT 5640-5	E	6769927	CLBT 5840-4	J
6759683	CLBT 5640-1	B	6769964	CLBT 5640-4	A
6759733	CLT 5640-4	E	6769967	CLBT 5840-8	D
6759736	CLBT 5640-4	E	6770020	CBT 5840-4	P
6759740	CT 5640-4	G	** 6770020-V	CBT 5840-4	P
6759749	CLBT 5640-8	D	6770030	CLBT 5640-4	R
6759760	CLBT 5640-1	B	** 6770030-V	CLBT 5640-4	R
** 6759760-V	CLBT 5640-1	B	6770052	CLBT 5840-1	B
6759778	CLBT 5640-8	D	** 6770052-V	CLBT 5840-1	B
6759757	CLT 5640-4	B	6770108	CLBT 5840-4	J
** 6759757-V	CLT 5640-4	B	** 6770108-V	CLBT 5840-4	J
6759801	CLT 5840-4	J	6770153	CLBT 5640-4	B
** 6759801-V	CLT 5840-4	J	6770175	CBT 5840-4	P
6759803	CLT 5840-4	M	** 6770175-V	CBT 5840-4	P
6759806	CLBT 5840-4	J	6770180	CLBT 5840-4	J
** 6759806-V	CLBT 5840-4	J	** 6770180-V	CLBT 5840-4	J
6759815	CLBT 5640-4	E	6770202	CLBT 5840-4	M
6759816	CLT 5640-4	E	6770224	CT 5640-4	G
6759821	CLT 5640-4	L	6770231	CLBT 5640-4	M
6759839	CT 5840-4	K	6770244	CBT 5840-4	P
6759840	CBT 5840-1	K	** 6770244-V	CBT 5840-4	P
6759841	CLT 5840-4	B	6770271	CLBT 5840-1	M
** 6759841-V	CLT 5840-4	B	6770284	CLBT 5640-4	A
6759842	CLBT 5840-1	B	** 6770284-V	CLBT 5640-4	A
** 6759842-V	CLBT 5840-1	B	6770286	CLT 5840-9	M
6759856	CT 5640-4	N	6770287	CLT 5640-4	E
6759957	CLBT 5640-4	L	6770318	CLT 5640-4	A
** 6759957-V	CLBT 5640-4	L	6770413	CLBT 5640-1	B
6759981	CLBT 5640-4	E	** 6770413-V	CLBT 5640-1	B
** 6759981-V	CLBT 5640-4	E	6770460	CBT 5640-4	Q
6769531	CLT 5640-4	E	** 6770460-V	CBT 5640-4	Q
6769583	CLBT 5640-4	E	6770461	CLBT 5840-4	J
** 6769583-V	CLBT 5640-4	E	6770462	CLBT 5840-4	J

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLEX DISK AND FLYWHEEL SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6770463	CLBT 5840-4	A	** 6772002-V	CLBT 5840-4	X
6770511	CLT 5640-4	B	6772072	CLBT 5840-4	M
6770515	CLT 5840-4	J	6772080	CLBT 5840-4	J
** 6770515-V	CLT 5840-4	J	6772084	CLT 5840-4	L
6770516	CLBT 5840-4	J	** 6772084-V	CLT 5840-4	L
** 6770516-V	CLBT 5840-4	J	6772112	CLBT 5640-4	Y
6770550	CLBT 5840-4	M	6772148	CLBT 5840	W
6770602	CLT 5840-4	J	6772236	CLBT 5640-4	A
** 6770602-V	CLT 5840-4	J	6772241	CLBT 5640-4	B
6770603	CLBT 5640-4	B	6772242	CLBT 5640-1	B
** 6770603-V	CLBT 5640-4	B	6772243	CLBT 5640-1	B
6770731	CLT 5640-5	E	6772256	CLBT 5840-4	M
6771061	CT 5640-4	G	6772258	CLBT 5840-4	B
6771122	CLT 5840-4	V	6772259	CLBT 5840-4	S
6771344	CLBT 5640-8	D	6772263	CLBT 5840-4	X
6771420	CLBT 5840-4	W	6772286	CLBT 5840-4	W
6771459	CT 5840-4	T	6772313	CLBT 5840-1	B
6771461	CLBT 5840-4	U	6772461	CLBT 5840-4	J
6771546	CLBT 5640-1	B	6772598	CLBT 5640-1	B
6771547	CLBT 5860-4	B	6772648	CLBT 5840-4	M
6771548	CLBT 5660-4	B	6772720	CLBT 5860-4	J
6771549	CLT 5860-4	B	6772746	CBT 5840-8	C
6771550	CLBT 5840-1	B	6772749	CLBT 5840-4	M
** 6771550-V	CLBT 5840-1	B	6772847	CLBT 5840-4	B
6771553	CLBT 5860-4	B	6772876	CBT 5840-4	P
6771577	CLBT 5640-4	P	6772909	CLBT 5840-4	W
** 6771577-V	CLBT 5640-4	B	6772946	CLT 5640-5	B
6771593	CLBT 5840-4	B	6772947	CLBT 5840-4	W
** 6771593-V	CLBT 5840-4	B	6773111	CLBT 5640-4	A
6771631	CLBT 5660-4	B	6773178	CLT 5640-4	Z
6771728	CLBT 5840-4	S	6773321	CLBT 5640-1	B
** 6771728-V	CLBT 5840-4	S	6773370	CLBT 5840-4	X
6771777	CBT 5840-4	P	6773384	CLBT 5660-4	B
6771791	CLT 5840-4	B	6773385	CLBT 5860-4	B
** 6771791-V	CLT 5840-4	B	6773388	CLBT 5860-4	W
6771931	CLBT 5840-4	M	6773411	CLBT 5640-4	X
6771986	CLBT 5840-4	B	6773427	CLBT 5640-4	W
6771993	CLT 5640-4	E	6773481	CLBT 5840-4	B
6772001	CLBT 5840-8	D	6773574	CLBT 5640-4	B
6772002	CLBT 5840-4	X	6773600	CLBT 5840-4	X

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

FLEX DISK AND FLYWHEEL SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773612	CLBT 5840-4	M	6775273	CLBT 5860-4	B
6773613	CLBT 5840-4	M	6775275	CLBT 5860-4	B
6773623	CLT 5840-4	J	6775278	CLBT 5860-4	M
6773697	CLBT 5860-4	M	6775279	CLBT 5860-4	W
6773789	CLBT 5860-4	W	6775280	CLBT 5860-4	J
6773793	CLBT 5660-4	A	6775281	CLBT 5860-4	AA
6773837	CLBT 5860-4	X	6775294	CLBT 5860-4	J
6773840	CLBT 5860-4	M	6775383	CLBT 5860-4	AA
6774020	CLBT 5860-2	B	6775397	CLBT 5840-8	C
6774083	CLBT 5660-4	B	6775402	CLBT 5840-4	J
6774084	CLBT 5660-4	A	6775428	CLBT 5860-4	J
6774085	CLBT 5660-4	E	6775460	CLBT 5860-4	M
6774095	CLBT 5860-4	B	6775595	CLT 5660-4	E
6774101	CLBT 5860-4	B	6775720	CLBT 5660-4	B
6774152	CLT 5860-4	B	6775817	CLBT 5860-4	M
6774181	CLBT 5660-4	U	6775836	CLBT 5840-4	B
6774182	CLBT 5660-4	W	6775890	CLBT 5660-4	AC
6774227	CLBT 5660-4	X	6775904	CLBT 5860-4	J
6774321	CLBT 5860-4	M	6775947	CLBT 5660-4	B
6774494	CLBT 5660-4	B	6775949	CLBT 5860-4	M
6774520	CLBT 5840-4	J	6775952	CLBT 5860-6	U
6774550	CLT 5660-4	B	6775953	CT 5860-4	AD
6774573	CLBT 5860-4	W	6776016	CLBT 5660-4	AC
6774586	CLBT 5860-4	S	6776017	CLBT 5840-4	B
6774606	CLT 5840-4	B	6776089	CLBT 5860-4	S
6774687	CLBT 5860-4	AA	6776117	CT 5840-4	H
6774697	CLBT 5660-4	J	6776414	CLBT 5860-4	W
6774790	CLBT 5860-4	E	6776415	CLBT 5860-4	M
6774861	CLBT 5840-4	B	6776422	CLBT 5860-4	J
6774925	CLBT 5860-4	AB	6776470	CLBT 5860-4	X
6775241	CLBT 5860-4	W	6776560	CLBT 5860-4	M
6775254	CLBT 5660-4	B	6776576	CLBT 5860-4	J
6775255	CLBT 5660-4	A	6776660	CLBT 5860-4	W
6775257	CLBT 5660-4	B	6776741	CLBT 5840-4	M
6775258	CLBT 5660-4	A	6777052	CLBT 5860-4	B
6775260	CLBT 5660-4	U	6777270	CLT 5860-4	B
6775261	CLBT 5660-4	W	6777304	CLBT 5860-4	U
6775266	CLT 5660-4	B	6777305	CLBT 5860-4	U
6775267	CLBT 5860-4	B	6777332	CLBT 5860-4	U
6775269	CLBT 5860-4	J	6777390	CLBT 5640-8	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

FLEX DISK AND FLYWHEEL SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6777428	CLBT 5660-4	M	6830498	CLT 5640-4	E
6777446	CLBT 5860-4	M	6830527	CLBT 5860-4	AH
6777494	CLBT 5860-9	B	6830529	CLBT 5840-4	J
6777713	CLBT 5860-4	A	6830712	CLBT 5860-4	U
6777825	CLBT 5660-4	B	6830777	CLBT 5860-4	AE
6777850	CLBT 5660-4	B	6830857	CLBT 5860-4	B
6777925	CLBT 5860-4	B	6830859	CLBT 5860-4	H
6777962	CLBT 5860-4	J	6830860	CLBT 5860-4	AA
6778028	CLBT 5860-4	AE	6830863	CLBT 5860-4	M
6778181	CLBT 5860-4	J	6830864	CLBT 5860-4	M
6778185	CLBT 5660-4	B	6830865	CLBT 5860-4	M
6778186	CLBT 5660-4	AA	6830866	CLBT 5860-4	X
6778197	CLT 5660-5	U	6830867	CLBT 5860-4	B
6778213	CLBT 5860-4	J	6830871	CLBT 5860-4	B
6778367	CLT 5660-4	E	6830872	CLBT 5860-4	AA
6778485	CLBT 5860-4	M	6830873	CLBT 5860-4	B
6778497	CLBT 5860-4	Y	6830878	CLBT 5860-4	AH
6778675	CLT 5860-4	B	6831135	CLBT 5860-4	E
6778924	CLBT 5860-4	AF	6831197	CLBT 5865-4	AH
6778962	CLBT 5860-4	AH	6831855	CLBT 5860-4	X
6778967	CLT 5660-5	U	6832008	CLBT 5860-4	E
6778972	CLBT 5860-4	AH	6832154	CLBT 5860-4	B
6779034	CLT 5660-4	W	6832156	CLBT 5865-4	U
6779062	CBT 5860	AG	6832394	CLBT 5860-4	AE
6779063	CBT 5860	K	6832397	CLT 5860-4	AJ
6779096	CLBT 5660-4	B	6832398	CLBT 5860-4	B
6779097	CLBT 5860-4	B	6832724	CLBT 5860-4	B
6779098	CLBT 5860-4	AA	6832725	CLBT 5860-4	AJ
6779116	CLT 5660-4	B	6832727	CLBT 5860-4	B
6779152	CLBT 5860-4	AA	6833003	CLBT 5860-4	AA
6779153	CLBT 5860-4	B	6833004	CLBT 5860-4	M
6779154	CLBT 5860-4	B	6833005	CLBT 5860-4	M
6779187	CLBT 5860-4	X	6833006	CLBT 5860-4	M
6779309	CLT 5860-4	AE	6833007	CLBT 5860-4	X
6779592	CLBT 5660-4	B	6833008	CLBT 5860-4	B
6779672	CLT 5660-4	M	6833010	CLBT 5860-4	B
6779888	CLBT 5860-4	S	6833011	CLBT 5860-4	AA
6779959	CLT 5660-1	M	6833012	CLBT 5860-4	B
6829982	CLT 5860-4	W	6833017	CLBT 5860-4	AH
6830448	CLT 5860-4	AB	6833019	CLBT 5860-4	E

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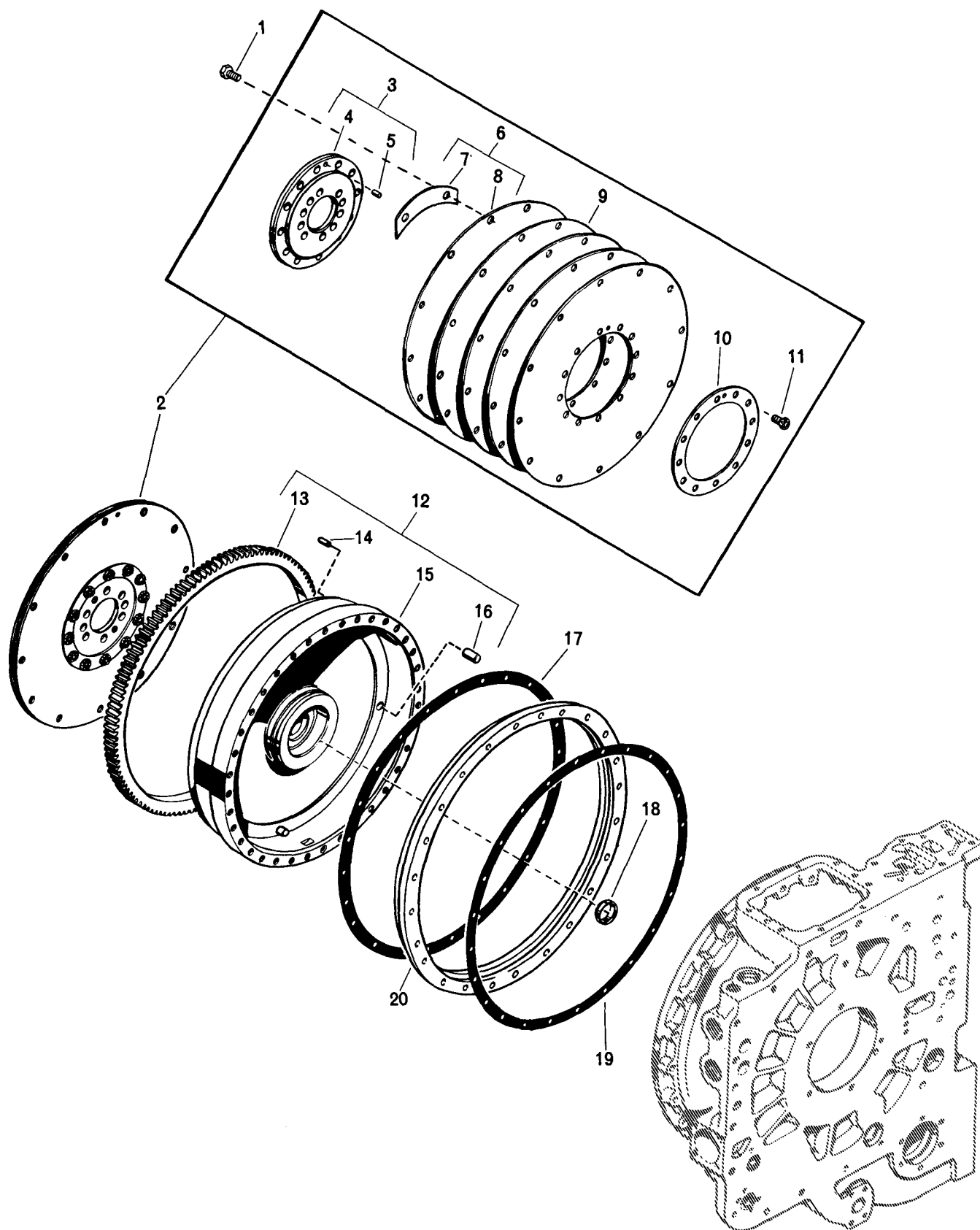
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLEX DISK AND FLYWHEEL SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6833022	CLBT 5860-4	B	6836088	CLBT 5860-4	X
6833024	CLBT 5860-4	B	6836185	CLBT 5860-4	B
6833025	CLBT 5860-4	B	6836189	CLT 5860-4	B
6833026	CLBT 5860-4	J	6836275	CLBT 5860-4	AA
6833027	CLBT 5860-4	M	6836433	VCLT 5860-2	AA
6833030	CLBT 5860-4	X	6836757	CLBT 5860-4	AE
6833113	CLBT 5860-4	B	6836788	CLBT 5860-4	B
6833418	CLT 5860-4	AB	6836803	CLBT 5860-4	B
6833425	CLBT 5860-4	AE	6836947	CLBT 5860-6	B
6833432	CLT 5860-4	AA	6836984	CLT 5860-3	AA
6833433	CLT 5860-4	B	6837218	CLBT 5860-4	AA
6833534	CLBT 5860-4	AA	6837453	CLT 5860-4	AA
6833569	CLBT 5860-4	B	6837463	CLBT 5860-4	B
6833693	CLT 5860-4	AA	6837610	CLT 5860-4	AB
6833776	CLBT 5860-4	AB	6837611	CLBT 5860-3	AB
6834461	CLT 5860-4	AB	6837711	VCLBT 5860-7	AA
6834464	CLT 5860-4	B	6837827	CLBT 5860-4	AA
6834627	CLT 5860-4	AJ	6838238	CLBT 5860-4	AA
6835058	CLT 5860-4	AJ	6838294	CLBT 5860-4	X
6835203	VCLT 5860-2	AA	6838471	CLBT 5860-4	AB
6835267	CLBT 5860-4	AA	6838542	CLBT 5860-4	B
6835467	CLBT 5860-4	AA	6838748	CLBT 5860-4	B
6835484	VCLT 5860-2	AK	6839140	CLBT 5860-4	AE
6835520	CLBT 5860-4	AA	6839641	CLBT 5860-3	AA
6835602	CLBT 5860-4	AE	6839831	VCLT 5865-2	AC
6835633	CLBT 5860-4	X	6880314	CLT 5860-4	B
6835774	CLBT 5860-4	AA	6881083	VCLT 5860-7	AA
6835794	CLBT 5860-4	B	6881157	CLBT 5860-4	AB
6835830	CLBT 5860-4	AA	6881392	CLT 5860-5	AA
6835959	CLBT 5860-4	AE	6881439	CLBT 5860-2	AA
6836030	CLT 5860-4	B			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



4663A

FIG 3 FLEX DISK AND FLYWHEEL

GROUP A

FLEX DISK AND FLYWHEEL, FIGURE 3

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, SELF-LOCKING, 1/2-20 X 1	9409058	12	12	24	36
2	DISK ASSY, FLX FLYWHEEL	6756436	1			1
3	HUB ASSY, FLX FLYWHEEL	6769417	1		1	2
4	HUB, FLX FLYWHEEL	6756326	*	1		
5	PIN, DOWEL	456876	1			1
6	DISK & WASHER ASSY, FLX FLYWHEEL	6751516	1	1	2	3
7	WASHER, FLX FLYWHEEL DISK	6751518	*	6		
8	DISK, FLX FLYWHEEL	6750468	*	1		
9	DISK, FLX FLYWHEEL	6750468	4	4	8	12
10	PLATE, FLX FLYWHEEL	6753364	1	1	2	3
11	BOLT, HX HD, SELF-LOCKING, 1/2-20 X 3/4	9409056	12	12	24	36
12	FLYWHEEL ASSY PRIOR TO S/N 19246 ONLY, ALSO ORDER PLATE 6770587 AND TWO KEYS 6772552. SEE SLEEVE 6774587 REF 18 WHEN REWORKING FLYWHEEL ASSY.	6770909	1			1
13	GEAR, STARTER RING	5164773	1		1	2
14	PIN, DOWEL	456876	1			1
15	FLYWHEEL	6770906	1			
16	PIN, DOWEL	6772832	4			4
17	GASKET, CONVERTER HOUSING	5181902	1	1	3	10
18	SLEEVE USED ONLY WHEN REWORKING FLYWHEEL ASSY REF 12	6774587	1	1	3	6
19-20	NOT USED IN THIS GROUP.					

GROUP B

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY PRIOR TO S/N 19246 ONLY, ALSO	6770908	1			1
	ORDER PLATE 6770587 AND TWO KEYS 6772552. SEE SLEEVE 6774587 REF 18 WHEN REWORKING FLYWHEEL ASSY.					
13	GEAR, STARTER RING	6752502	1		1	2

CONTINUED ON NEXT PAGE

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP B CONT

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
15	FLYWHEEL	6770891	1			

GROUP C

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-5	SUPPLIED BY ENGINE MANUFACTURER.					
12-14	NOT USED IN THIS GROUP.					
15	FLYWHEEL	6768918	1			1
16	NOT USED IN THIS GROUP.					
18	NOT USED IN THIS GROUP.					

GROUP D

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-5	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY PRIOR TO S/N 19246 ONLY, ALSO . .	6770913	1			1
	ORDER PLATE 6770587 AND TWO KEYS 6772552.					
	SEE SLEEVE 6774587 REF 18 WHEN REWORKING					
	FLYWHEEL ASSY.					
13-14	NOT USED IN THIS GROUP.					
15	FLYWHEEL	6770891	1			1

GROUP E

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY PRIOR TO S/N 19246 ONLY, ALSO . . . ORDER PLATE 6770587 AND TWO KEYS 6772552. SEE SLEEVE 6774587 REF 18 WHEN REWORKING FLYWHEEL ASSY.	6770910	1			1
13	GEAR, STARTER RING	6751948	1		1	2
15	FLYWHEEL	6770891	1			

GROUP F

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY PRIOR TO S/N 19246 ONLY, ALSO . . . ORDER PLATE 6770587 AND TWO KEYS 6772552. SEE SLEEVE 6774587 REF 18 WHEN REWORKING FLYWHEEL ASSY.	6770912	1			1
13	GEAR, STARTER RING	6759466	1		1	2
15	FLYWHEEL	6770892	1			
16	PIN, DOWEL	6759920	4			4

GROUP G

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6768928	1			1
13	GEAR, STARTER RING	6751948	1		1	2
14	NOT USED IN THIS GROUP.					
15	FLYWHEEL	6768918	1			
16	NOT USED IN THIS GROUP.					

CONTINUED ON NEXT PAGE

GROUP G CONT

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
18	NOT USED IN THIS GROUP.					

GROUP H

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	DISK ASSY, FLX FLYWHEEL	6750517	1		1
3	HUB ASSY, FLX FLYWHEEL	6769418	1	1	2
4	HUB, FLX FLYWHEEL	6750467 *	1		
12	FLYWHEEL ASSY	6768925	1		1
13	GEAR, STARTER RING	5184773	1	1	2
14	NOT USED IN THIS GROUP.				
15	FLYWHEEL	6768924	1		
16	NOT USED IN THIS GROUP.				

GROUP J

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-11	SUPPLIED BY ENGINE MANUFACTURER.				
12	FLYWHEEL ASSY PRIOR TO S/N 19246 ONLY, ALSO	6770911	1		1
	ORDER PLATE 6770587 AND TWO KEYS 6772552.				
	SEE SLEEVE 6774587 REF 18 WHEN REWORKING				
	FLYWHEEL ASSY.				
13	NOT USED IN THIS GROUP.				
15	FLYWHEEL	6770891	1		

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP K

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6768926	1			1
13	GEAR, STARTER RING	6752502	1		1	2
14	NOT USED IN THIS GROUP.					
15	FLYWHEEL	6768918	1			
16	NOT USED IN THIS GROUP.					
18	NCT USED IN THIS GROUP.					

GROUP L

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY PRICED TO S/N 19246 ONLY, ALSO	6770914	1			1
	ORDER PLATE 6770587 AND TWO KEYS 6772552.					
	SEE SLEEVE 6774587 REF 18 WHEN REWORKING					
	FLYWHEEL ASSY.					
13	GEAR, STARTER RING	6769433	1		1	2
15	FLYWHEEL	6770907	1			

GROUP M

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	DISK ASSY, FLX FLYWHEEL	6750517	1			1
3	HUB ASSY, FLX FLYWHEEL	6769418	1		1	2
4	HUB, FLX FLYWHEEL	6750467 *	1			

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP N

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
12	FLYWHEEL ASSY	6768925	1			1
14	NOT USED IN THIS GROUP.					
15	FLYWHEEL	6768924	1			
16	NOT USED IN THIS GROUP.					
18	NCT USED IN THIS GROUP.					

GROUP P

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12-14	NCT USED IN THIS GROUP.					
15	FLYWHEEL	6768918	1			1
16	NCT USED IN THIS GROUP.					
18	NCT USED IN THIS GROUP.					

GROUP Q

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6768933	1			1
13	GEAR, STARTER RING	6759466	1	1		2
14	NOT USED IN THIS GROUP.					
15	FLYWHEEL	6768915	1			
16	NOT USED IN THIS GROUP.					
18	NOT USED IN THIS GROUP.					

GROUP R

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY PRIOR TO S/N 19246 ONLY, ALSO . . . ORDER PLATE 6770587 AND TWO KEYS 6772552. SEE SLEEVE 6774587 REF 18 WHEN REWORKING FLYWHEEL ASSY.	6770986	1			1
13	GEAR, STARTER RING	6751948	1		1	2
15	FLYWHEEL	6770891	1			

GROUP S

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-5	SUPPLIED BY ENGINE MANUFACTURER.					
6	DISK & WASHER ASSY, FLX FLYWHEEL	6768382	1	1	2	3
7	WASHER, FLX FLYWHEEL DISK	6751518	* 6			
8	DISK, FLX FLYWHEEL	6768381	* 1			
9	DISK, FLX FLYWHEEL	6768381	4	4	8	12
10	PLATE, FLX FLYWHEEL	6768383	1	1	2	3
11	BOLT, HX HD, SELF-LOCKING, 1/2-20 X 1	9409058	12	12	24	36
12	FLYWHEEL ASSY PRIOR TO S/N 19246 ONLY, ALSO . . . ORDER PLATE 6770587 AND TWO KEYS 6772552. SEE SLEEVE 6774587 REF 18 WHEN REWORKING FLYWHEEL ASSY.	6770911	1			1
13	NOT USED IN THIS GROUP.					
15	FLYWHEEL	6770891	1			

GROUP T

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-5	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6771641	1			1
13	GEAR, STARTER RING	6754106	1		1	2
14	NOT USED IN THIS GROUP.					

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP T CONT

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
15	FLYWHEEL	6768921	1			
16	NOT USED IN THIS GROUP.					
18	NOT USED IN THIS GROUP.					

GROUP U

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-5	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6771466	1			1
13	GEAR, STARTER RING	6774352	1	1		2
15	FLYWHEEL	6771465	1			

GROUP V

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6771304	1			1
13	NOT USED IN THIS GROUP.					
15	FLYWHEEL	6770906	1			

GROUP W

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6771419	1			1
13	GEAR, STARTER RING	6769433	1	1		2
15	FLYWHEEL	6771418	1			

GROUP X

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2	DISK ASSY, FLX FLYWHEEL	6769277	1			1
3	HUB ASSY, FLX FLYWHEEL	6769286	1		1	2
4	HUB, FLX FLYWHEEL	6770761 *	1			
12	FLYWHEEL ASSY	6770908	1			1
13	GEAR, STARTER RING	6752502	1		1	2
15	FLYWHEEL	6770891	1			

GROUP Y

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	DISK ASSY, FLX FLYWHEEL	6769277	1			1
3	HUB ASSY, FLX FLYWHEEL	6769286	1		1	2
4	HUB, FLEX FLYWHEEL	6770761 *	1			
12	FLYWHEEL ASSY	6770910	1			1
13	GEAR, STARTER RING	6751948	1		1	2
15	FLYWHEEL	6770891	1			

GROUP Z

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6773180	1			1
13	GEAR, STARTER RING	6759466	1		1	2
15	FLYWHEEL	6773179	1			
16	PIN, DOWEL	6772832	1			1

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP AA

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2	DISK ASSY, FLX FLYWHEEL	6750517	1			1
3	HUB ASSY, FLX FLYWHEEL	6769418	1		1	2
4	HUB, FLX FLYWHEEL	6750467 *	1			
12	FLYWHEEL ASSY	6773381	1			1
13	GEAR, STARTER RING	5166664	1		1	2

GROUP AB

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-5	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6774930	1			1
13	NOT USED IN THIS GROUP.					
15	FLYWHEEL	6774931	1			

GROUP AC

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

12	FLYWHEEL ASSY	6773381	1			1
13	GEAR, STARTER RING	5166664	1		1	2

GROUP AD

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-5	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6775974	1			1
13	GEAR, STARTER RING	6774352	1		1	2
14	PIN, DOWEL	456876	1			1

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP AD CONT

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
15	FLYWHEEL	6768921	1			
16	NOT USED IN THIS GROUP					
18	NCT USED IN THIS GROUP					

GROUP AE

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6778053	1			1
13	GEAR, STARTER RING	6778055	1		1	2
14	NOT USED IN THIS GROUP.					
15	FLYWHEEL	6778054	1			
17	GASKET, ENGINE-ADAPTER	5181902	1			
19	GASKET, ADAPTER-CONVERTER HOUSING	5181902	1			
20	ADAPTER, FLYWHEEL HOUSING	6778056	1			1

GROUP AF

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-5	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6771419	1			1
13	GEAR, STARTER RING	6769433	1		1	2
15	FLYWHEEL	6771418	1			

GROUP AG

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2-11	SUPPLIED BY ENGINE MANUFACTURER.					
12	FLYWHEEL ASSY	6779061	1			1
13	GEAR, STARTER RING	6769433	1		1	2
14	NOT USED IN THIS GROUP.					
15	FLYWHEEL	6773637	1			
16	NOT USED IN THIS GROUP.					
18	NOT USED IN THIS GROUP.					

GROUP AH

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-11	NOT USED IN THIS GROUP.					
12	FLYWHEEL ASSY	6771466	1			1
13	GEAR, STARTER RING	6774352	1		1	2
15	FLYWHEEL	6771465	1			

GROUP AJ

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-5	NOT USED IN THIS GROUP					
12	FLYWHEEL ASSY	6770911	1			1
13	NOT USED IN THIS GROUP					
15	FLYWHEEL	6770891	1			

GROUP AK

FLEX DISK AND FLYWHEEL, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2	DISK ASSY, FLX FLYWHEEL	6754248	1			1
3-5	NOT USED IN THIS GROUP					
12	FLYWHEEL ASSY	6770908	1			1
13	GEAR, STATOR RING	6752502	1		1	2
15	FLYWHEEL	6770891	1			

NOTES

LOCKUP CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6758493	CLBT 5640-1	A	6759845	CLT 5840-2	A
6758596	CLBT 5640-4	A	6759846	CLBT 5840-7	A
6758627	CLBT 5640-6	A	6759852	CLBT 5840-9	A
6759245	CLBT 5640-1	A	6759879	CLBT 5840-6	A
** 6759245-V	CLBT 5640-1	A	** 6759879-V	CLBT 5840-6	A
6759524	CLT 5640-4	A	6759887	CLBT 5840-6	A
** 6759524-V	CLT 5640-4	A	6759918	CLT 5640-1	A
6759557	CLT 5640-4	A	6759949	CLBT 5640-6	A
6759654	CLT 5640-5	A	** 6759949-V	CLBT 5640-6	A
6759678	CLT 5640-6	A	6759957	CLBT 5640-4	A
6759683	CLBT 5640-1	A	** 6759957-V	CLBT 5640-4	A
6759728	CLBT 5640-6	A	6759981	CLBT 5640-4	A
** 6759728-V	CLBT 5640-6	A	** 6759981-V	CLBT 5640-4	A
6759729	CLBT 5640-6	A	6769531	CLT 5640-4	A
6759733	CLT 5640-4	A	6769583	CLBT 5640-4	A
6759734	CLT 5640-6	A	** 6769583-V	CLBT 5640-4	A
6759735	CLBT 5640-6	A	6769663	CLBT 5640-6	A
6759736	CLBT 5640-4	A	6769664	CLT 5840-4	A
6759745	CLBT 5640-9	A	** 6769664-V	CLT 5840-4	A
6759749	CLBT 5640-8	A	6769703	CLT 5640-1	A
6759760	CLBT 5640-1	A	6769704	CLBT 5840-4	A
** 6759760-V	CLBT 5640-1	A	6769820	CLT 5640-2	A
6759771	CLBT 5640-6	A	6769821	CLT 5840-4	A
** 6759771-V	CLBT 5640-6	A	** 6769821-V	CLT 5840-4	A
6759778	CLBT 5640-8	A	6769927	CLBT 5840-4	A
6759790	CLT 5640-6	A	6769964	CLBT 5640-4	A
6759797	CLT 5640-4	A	6769967	CLBT 5840-8	A
** 6759797-V	CLT 5640-4	A	6770002	CLBT 5640-3	A
6759801	CLT 5840-4	A	6770030	CLBT 5640-4	A
** 6759801-V	CLT 5840-4	A	** 6770030-V	CLBT 5640-4	A
6759803	CLT 5840-4	A	6770052	CLBT 5840-1	A
6759806	CLBT 5840-4	A	** 6770052-V	CLBT 5840-1	A
** 6759806-V	CLBT 5840-4	A	6770082	CLT 5640-8	A
6759815	CLBT 5640-4	A	6770083	CLT 5640-2	A
6759816	CLT 5640-4	A	6770108	CLBT 5840-4	A
6759821	CLT 5640-4	A	** 6770108-V	CLBT 5840-4	A
6759841	CLT 5840-4	A	6770153	CLBT 5640-4	A
** 6759841-V	CLT 5840-4	A	6770154	CLT 5840-2	A
6759842	CLBT 5840-1	A	6770180	CLBT 5840-4	A
** 6759842-V	CLBT 5840-1	A	** 6770180-V	CLBT 5840-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

LOCKUP CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6770202	CLBT 5840-4	A	6771290	CLBT 5840-6	A
6770231	CLBT 5640-4	A	** 6771290-V	CLBT 5840-6	A
6770271	CLBT 5840-1	A	6771333	CLBT 5640-6	A
6770284	CLBT 5640-4	A	** 6771333-V	CLBT 5640-6	A
** 6770284-V	CLBT 5640-4	A	6771334	CLBT 5640-6	A
6770286	CLT 5840-9	A	** 6771334-V	CLBT 5640-6	A
6770287	CLT 5640-4	A	6771344	CLBT 5640-8	A
6770318	CLT 5640-4	A	6771420	CLBT 5840-4	A
6770364	CLT 5840-1	A	6771461	CLBT 5840-4	A
6770365	CLT 5640-5	A	6771546	CLBT 5640-1	A
6770369	CLBT 5640-6	A	6771547	CLBT 5860-4	A
6770370	CLBT 5640-6	A	6771548	CLBT 5660-4	A
6770372	CLBT 5640-6	A	6771549	CLT 5860-4	A
** 6770372-V	CLBT 5640-6	A	6771550	CLBT 5840-1	A
6770373	CLBT 5640-6	A	** 6771550-V	CLBT 5840-1	A
** 6770373-V	CLBT 5640-6	A	6771551	CLBT 5860-7	A
6770377	CLT 5640-1	A	6771552	CLBT 5840-7	A
6770413	CLBT 5640-1	A	6771553	CLBT 5860-4	A
** 6770413-V	CLBT 5640-1	A	6771577	CLBT 5640-4	A
6770461	CLBT 5840-4	A	** 6771577-V	CLBT 5640-4	A
6770462	CLBT 5840-4	A	6771593	CLBT 5840-4	A
6770463	CLBT 5840-4	A	** 6771593-V	CLBT 5840-4	A
6770511	CLT 5640-4	A	6771631	CLBT 5660-4	A
6770515	CLT 5840-4	A	6771652	CLBT 5840-6	A
** 6770515-V	CLT 5840-4	A	6771676	CLBT 5840-6	A
6770516	CLBT 5840-4	A	** 6771676-V	CLBT 5840-6	A
** 6770516-V	CLBT 5840-4	A	6771728	CLBT 5840-4	A
6770550	CLBT 5840-4	A	** 6771728-V	CLBT 5840-4	A
6770602-V	CLT 5840-4	A	6771733	CLBT 5840-6	A
** 6770602-V	CLT 5840-4	A	6771743	CLBT 5640-6	A
6770603	CLBT 5640-4	A	6771791	CLT 5840-4	A
** 6770603-V	CLBT 5640-4	A	** 6771791-V	CLT 5840-4	A
6770731	CLT 5640-5	A	6771798	CLBT 5840-4	A
6770871	CLBT 5640-6	A	6771844	CLBT 5640-6	A
6770872	CLBT 5640-6	A	** 6771844-V	CLBT 5640-6	A
6771000	CLBT 5640-3	A	6771845	CLBT 5640-6	A
6771045	CLBT 5840-6	A	** 6771845-V	CLBT 5640-6	A
** 6771045-V	CLBT 5840-6	A	6771908	CLBT 5840-6	A
6771122	CLT 5840-4	A	6771931	CLBT 5840-4	A
6771141	CLBT 5840-6	A	6771986	CLBT 5840-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** SEE SPI 480.

LOCKUP CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771953	CLT 5640-4	A	6772707	CLBT 5640-6	A
6771996	CLT 5840-1	A	6772708	CLBT 5640-6	A
6772001	CLBT 5840-8	A	6772718	CLBT 5840-6	A
6772002	CLBT 5840-4	A	6772720	CLBT 5860-4	A
** 6772002-V	CLBT 5840-4	A	6772749	CLBT 5840-4	A
6772020	CLBT 5840-6	A	6772842	CLBT 5840-9	A
6772072	CLBT 5840-4	A	6772847	CLBT 5840-4	A
6772073	CLT 5840-1	A	6772909	CLBT 5840-4	A
6772080	CLBT 5840-4	A	6772946	CLT 5640-5	A
6772084	CLT 5840-4	A	6772947	CLBT 5840-4	A
** 6772084-V	CLT 5840-4	A	6773110	CLBT 5640-6	A
6772088	CLBT 5640-6	A	6773111	CLBT 5640-4	A
** 6772088-V	CLBT 5640-6	A	6773178	CLT 5640-4	A
6772098	CLBT 5640-6	A	6773251	CLBT 5840-6	A
** 6772098-V	CLBT 5640-6	A	6773262	CLBT 5660-6	A
6772112	CLBT 5640-4	A	6773321	CLBT 5640-1	A
6772148	CLBT 5840	A	6773370	CLBT 5840-4	A
6772149	CLBT 5840-6	A	6773384	CLBT 5660-4	A
** 6772149-V	CLBT 5840-6	A	6773385	CLBT 5860-4	A
6772236	CLBT 5640-4	A	6773386	CLT 5860-1	A
6772241	CLBT 5640-4	A	6773388	CLBT 5860-4	A
6772242	CLBT 5640-1	A	6773411	CLBT 5640-4	A
6772243	CLBT 5640-1	A	6773427	CLBT 5640-4	A
6772244	CLBT 5640-6	A	6773432	CLBT 5840-6	A
6772245	CLBT 5640-6	A	6773433	CLBT 5860-6	A
6772248	CLBT 5640-6	A	6773481	CLBT 5840-4	A
6772250	CLBT 5640-6	A	6773531	CLBT 5640-6	A
6772256	CLBT 5840-4	A	6773574	CLBT 5640-4	A
6772258	CLBT 5840-4	A	6773600	CLBT 5840-4	A
6772259	CLBT 5840-4	A	6773612	CLBT 5840-4	A
6772263	CLBT 5840-4	A	6773613	CLBT 5840-4	A
6772264	CLBT 5840-6	A	6773614	CLT 5840-1	A
6772286	CLBT 5840-4	A	6773623	CLT 5840-4	A
6772313	CLBT 5840-1	A	6773690	CLBT 5660-6	A
6772461	CLBT 5840-4	A	6773693	CLBT 5660-6	A
6772495	CLBT 5840-9	A	6773694	CLBT 5660-6	A
6772539	CLBT 5640-6	A	6773697	CLBT 5860-4	A
6772598	CLBT 5640-1	A	6773751	CLBT 5840-6	A
6772648	CLBT 5840-4	A	6773789	CLBT 5860-4	A
6772659	CLBT 5840-6	A	6773793	CLBT 5660-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** SEE SPI 480.

LOCKUP CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773831	CLT 5840-1	A	6775254	CLBT 5660-4	A
6773837	CLBT 5860-4	A	6775255	CLBT 5660-4	A
6773839	CLT 5860-1	A	6775256	CLBT 5660-6	A
6773840	CLBT 5860-4	A	6775257	CLBT 5660-4	A
6773887	CLT 5860-2	A	6775258	CLBT 5660-4	A
6773889	CLBT 5860-6	A	6775260	CLBT 5660-4	A
6773902	CLBT 5860-6	A	6775261	CLBT 5660-4	A
6774005	CLBT 5660-6	A	6775266	CLT 5660-4	A
6774020	CLBT 5860-2	A	6775267	CLBT 5860-4	A
6774058	CLBT 5860-6	A	6775268	CLBT 5860-6	A
6774083	CLBT 5660-4	A	6775269	CLBT 5860-4	A
6774084	CLBT 5660-4	A	6775272	CLBT 5860-6	A
6774085	CLBT 5660-4	A	6775273	CLBT 5860-4	A
6774095	CLBT 5860-4	A	6775274	CLBT 5860-6	A
6774101	CLBT 5860-4	A	6775275	CLBT 5860-4	A
6774119	CLBT 5660-6	A	6775276	CLBT 5860-6	A
6774152	CLT 5860-4	A	6775278	CLBT 5860-4	A
6774181	CLBT 5660-4	A	6775279	CLBT 5860-4	A
6774182	CLBT 5660-4	A	6775280	CLBT 5860-4	A
6774227	CLBT 5660-4	A	6775281	CLBT 5860-4	A
6774256	CLBT 5860-6	A	6775286	CLT 5860-1	A
6774286	CLBT 5860	A	6775288	CLT 5860-2	A
6774321	CLBT 5860-4	A	6775289	CLBT 5860-9	A
6774487	CLBT 5660-3	A	6775294	CLBT 5860-4	A
6774494	CLBT 5660-4	A	6775383	CLBT 5860-4	A
6774508	CLBT 5660-6	A	6775391	CLBT 5640-6	A
6774520	CLBT 5840-4	A	6775402	CLBT 5840-4	A
6774550	CLT 5660-4	A	6775428	CLBT 5860-4	A
6774552	CLBT 5860-6	A	6775460	CLBT 5860-4	A
6774573	CLBT 5860-4	A	6775595	CLT 5660-4	A
6774586	CLBT 5860-4	A	6775720	CLBT 5660-4	A
6774606	CLT 5840-4	A	6775817	CLBT 5860-4	A
6774687	CLBT 5860-4	A	6775836	CLBT 5840-4	A
6774697	CLBT 5660-4	A	6775837	CLBT 5860-6	A
6774789	CLBT 5860-6	A	6775838	CLBT 5860-6	A
6774790	CLBT 5860-4	A	6775890	CLBT 5660-4	A
6774861	CLBT 5840-4	A	6775904	CLBT 5860-4	A
6774925	CLBT 5860-4	A	6775927	CLBT 5860-6	A
6775241	CLBT 5860-4	A	6775928	CLBT 5860-6	A
6775253	CLBT 5660-6	A	6775947	CLBT 5660-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

LOCKUP CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775948	CLBT 5860-7	A	6778213	CLBT 5860-4	A
6775949	CLBT 5860-4	A	6778340	CLBT 5860-6	A
6775952	CLBT 5860-6	A	6778367	CLT 5660-4	A
6776016	CLBT 5660-4	A	6778485	CLBT 5860-4	A
6776017	CLBT 5840-4	A	6778497	CLBT 5860-4	A
6776088	CLBT 5640-6	A	6778675	CLT 5860-4	A
6776089	CLBT 5860-4	A	6778852	VCLT 5860-2	B
6776414	CLBT 5860-4	A	6778924	CLBT 5860-4	A
6776415	CLBT 5860-4	A	6778962	CLBT 5860-4	A
6776422	CLBT 5860-4	A	6778967	CLT 5660-4	A
6776470	CLBT 5860-4	A	6778972	CLBT 5860-4	A
6776560	CLBT 5860-4	A	6779011	CLBT 5640-6	A
6776576	CLBT 5860-4	A	6779034	CLT 5660-4	A
6776660	CLBT 5860-4	A	6779067	CLBT 5640-6	A
6776741	CLBT 5840-4	A	6779096	CLBT 5660-4	A
6776836	CLT 5840-1	A	6779097	CLBT 5860-4	A
6776926	CLBT 5660-9	A	6779098	CLBT 5860-4	A
6777052	CLBT 5860-4	A	6779116	CLT 5660-4	A
6777062	CLBT 5840-9	A	6779152	CLBT 5860-4	A
6777270	CLT 5860-4	A	6779153	CLBT 5860-4	A
6777304	CLBT 5860-4	A	6779154	CLBT 5860-4	A
6777305	CLBT 5860-4	A	6779187	CLBT 5860-4	A
6777332	CLBT 5860-4	A	6779309	CLT 5860-4	A
6777333	CLBT 5860-4	A	6779592	CLBT 5660-4	A
6777390	CLBT 5640-8	A	6779672	CLT 5660-4	A
6777428	CLBT 5660-4	A	6779888	CLBT 5860-4	A
6777446	CLBT 5860-4	A	6779958	CLT 5660-1	A
6777494	CLBT 5860-9	A	6779959	CLT 5660-1	A
6777713	CLBT 5860-4	A	6829982	CLT 5860-4	A
6777771	CLBT 5660-6	A	6830448	CLT 5860-4	A
6777825	CLBT 5660-4	A	6830498	CLT 5640-4	A
6777890	CLBT 5660-4	A	6830527	CLBT 5860-4	A
6777925	CLBT 5860-4	A	6830529	CLBT 5840-4	A
6777962	CLBT 5860-4	A	6830712	CLBT 5860-4	A
6778028	CLBT 5860-4	A	6830723	CLBT 5865-9	A
6778058	CLBT 5860-6	A	6830777	CLBT 5860-4	A
6778181	CLBT 5860-4	A	6830856	CLT 5840-1	A
6778185	CLBT 5660-4	A	6830857	CLBT 5860-4	A
6778186	CLBT 5660-4	A	6830858	CLBT 5860-6	A
6778197	CLT 5660-5	A	6830859	CLBT 5860-4	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

LOCKUP CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6830860	CLBT 5860-4	A	6833005	CLBT 5860-4	A
6830861	CLT 5860-1	A	6833006	CLBT 5860-4	A
6830862	CLBT 5860-9	A	6833007	CLBT 5860-4	A
6830863	CLBT 5860-4	A	6833008	CLBT 5860-4	A
6830864	CLBT 5860-4	A	6833009	CLBT 5860-6	A
6830865	CLBT 5860-4	A	6833010	CLBT 5860-4	A
6830866	CLBT 5860-4	A	6833011	CLBT 5860-4	A
6830867	CLBT 5860-4	A	6833012	CLBT 5860-4	A
6830868	CLBT 5860-6	A	6833013	CLBT 5860-6	A
6830869	CLT 5860-2	A	6833015	CLBT 5860-4	A
6830870	CLBT 5860-7	A	6833018	CLBT 5860-6	A
6830871	CLBT 5860-4	A	6833019	CLBT 5860-4	A
6830872	CLBT 5860-4	A	6833020	CLBT 5860-4	A
6830873	CLBT 5860-4	A	6833021	CLBT 5860-6	A
6830874	CLBT 5860-6	A	6833022	CLBT 5860-4	A
6830878	CLBT 5860-4	A	6833024	CLBT 5860-4	A
6831015	CLBT 5860-6	A	6833025	CLBT 5860-4	A
6831042	CLBT 5860-3	A	6833026	CLBT 5860-4	A
6831135	CLBT 5860-4	A	6833027	CLBT 5860-4	A
6831160	CLBT 5860-6	A	6833029	CLBT 5860-6	A
6831197	CLBT 5865-4	A	6833030	CLBT 5860-4	A
6831363	CLBT 5860-6	A	6833113	CLBT 5860-4	A
6831852	CLBT 5860-6	A	6833116	CLT 5860-2	A
6831855	CLBT 5860-4	A	6833117	CLBT 5860-7	A
6831856	CLBT 5865-9	A	6833118	VCLBT 5860-2	B
6832008	CLBT 5860-4	A	6833341	CLBT 5860-6	A
6832154	CLBT 5860-4	A	6833418	CLT 5860-4	A
6832156	CLBT 5865-4	A	6833425	CLBT 5860-4	A
6832157	CLBT 5865-9	A	6833432	CLT 5860-4	A
6832394	CLBT 5860-4	A	6833433	CLT 5860-4	A
6832395	CLBT 5860-6	A	6833534	CLBT 5860-4	A
6832397	CLT 5860-4	A	6833569	CLBT 5860-4	A
6832398	CLBT 5860-4	A	6833693	CLT 5860-4	A
6832724	CLBT 5860-4	A	6833775	CLBT 5860-6	A
6832725	CLBT 5860-4	A	6833776	CLBT 5860-4	A
6832727	CLBT 5860-4	A	6833834	CLBT 5860-6	A
6832818	CLBT 5860-6	A	6833835	CLBT 5860-3	A
6833001	CLBT 5860-6	A	6834461	CLT 5860-4	A
6833003	CLBT 5860-4	A	6834464	CLT 5860-4	A
6833004	CLBT 5860-4	A	6834627	CLT 5860-4	A

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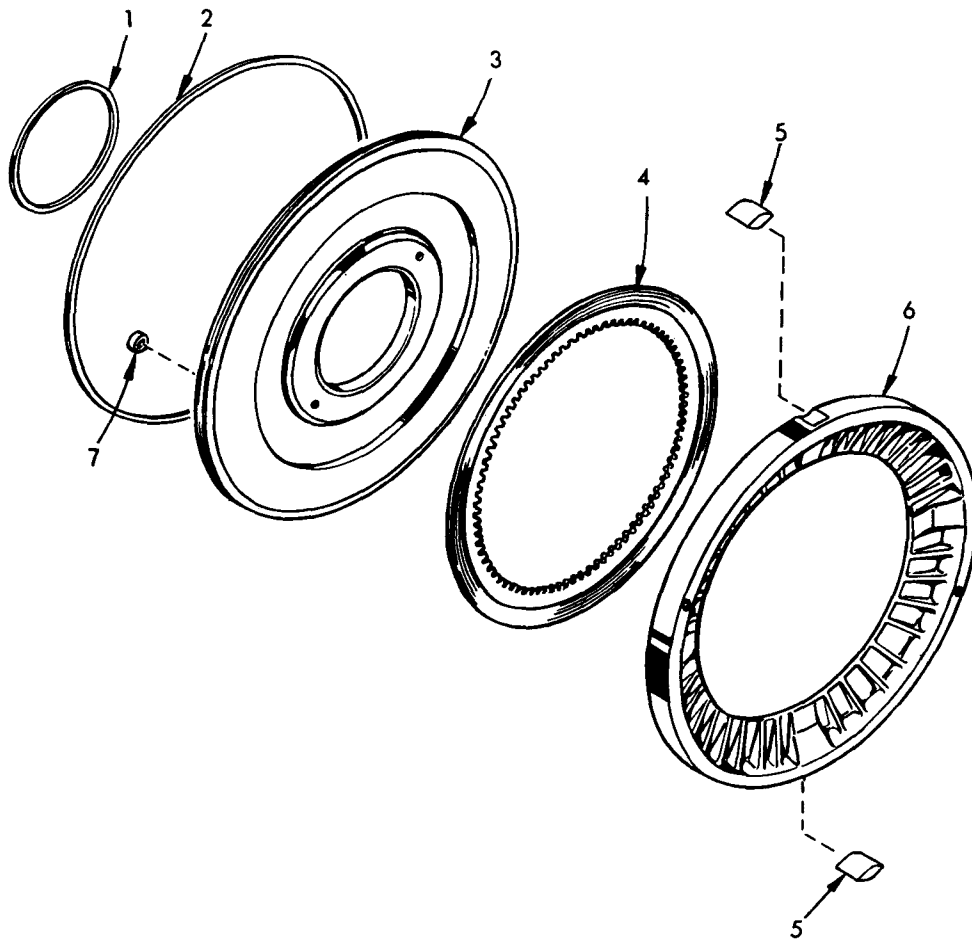
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

LOCKUP CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6835098	CLT 5860-4	C	6837610	CLT 5860-4	A
6835203	VCLT 5860-2	B	6837611	CLBT 5860-3	A
6835267	CLBT 5860-4	A	6837711	VCLBT 5860-7	B
6835467	CLBT 5860-4	A	6837712	VCLBT 5860-4	B
6835468	CLBT 5860-6	A	6837827	CLBT 5860-4	A
6835484	VCLT 5860-2	B	6838238	CLBT 5860-4	A
6835520	CLBT 5860-4	A	6838289	CLBT 5860-6	A
6835602	CLBT 5860-4	A	6838294	CLBT 5860-4	A
6835633	CLBT 5860-4	A	6838471	CLBT 5860-4	A
6835774	CLBT 5860-4	A	6838479	CLBT 5865-9	A
6835794	CLBT 5860-4	A	6838542	CLBT 5860-4	A
6835830	CLBT 5860-4	A	6838742	CLBT 5860-6	A
6835959	CLBT 5860-4	A	6838748	CLBT 5860-4	A
6836014	CLBT 5860-6	A	6838907	CLBT 5860-7	A
6836030	CLT 5860-4	A	6838908	VCLBT 5860-2	B
6836088	CLBT 5860-4	A	6839032	VCLBT 5860-7	B
6836185	CLBT 5860-4	A	6839140	CLBT 5860-4	A
6836189	CLT 5860-4	A	6839363	CLBT 5860-6	A
6836275	CLBT 5860-4	A	6839551	CLT 5865-1	A
6836398	CLBT 5860-6	A	6839640	CLBT 5860-6	A
6836433	VCLT 5860-2	B	6839641	CLBT 5860-3	A
6836757	CLBT 5860-4	A	6839831	VCLT 5865-2	B
6836758	CLBT 5860-6	A	6839951	CLBT 5860-6	A
6836788	CLBT 5860-4	A	6880257	CLBT 5860-6	A
6836802	CLBT 5860-6	A	6880314	CLT 5860-4	A
6836803	CLBT 5860-4	A	6880868	CLBT 5860-6	A
6836874	CLBT 5840-9	A	6880869	CLBT 5860-6	A
6836947	CLBT 5860-6	A	6881082	VCLT 5860-7	B
6836973	CLT 5860-1	A	6881083	VCLT 5860-7	B
6836984	CLT 5860-3	A	6881157	CLBT 5860-4	A
6837218	CLBT 5860-4	A	6881160	CLT 5840-1	A
6837453	CLT 5860-4	A	6881392	CLT 5860-5	A
6837463	CLBT 5860-4	A	6881439	CLBT 5860-2	A

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



4305A

FIG 4 LOCKUP CLUTCH

GROUP A

LOCKUP CLUTCH, FIGURE 4

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	RING, SEAL, 5.246-5.310 ID X .102-.118 THK. . . .	6752849	1	1	3	10
2	RING, SEAL, .161 WIDE X .211 THICK X 15.652 ID	6752848	1	1	3	10
3	PISTON, LOCKUP CLUTCH	6774130	1		1	2
4	PLATE, LOCKUP CLUTCH	6750270	1	1	2	4
5	KEY, LOCKUP CLUTCH PRIOR TO S/N 19246 USE . . . PLATE 6770022 AND PIN 6768590.	6772552	2		2	4
6	PLATE, CLUTCH BACKING PRIOR TO S/N 19246 USE . PLATE 6770022 AND PIN 6768590.	6770587	1		1	2
7	BUSHING USED ONLY WHEN REWORKING PISTON . . . 6774130 REF 3 SEE SPI 659.	6832547	4	4	8	12

GROUP B

LOCKUP CLUTCH, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	PLATE, CLUTCH BACKING. PRIOR TO S/N 53948 USE . . 6770587. STARTING WITH S/N 53948 USE 6836303.	6836303	1			
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GROUP C

LOCKUP CLUTCH, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	PLATE, CLUTCH BACKING	6770590	1			
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ALLISON POWERSHIFT TRANSMISSION 5640-5660-5840-5860 SERIES PARTS CATALOG

NOTES