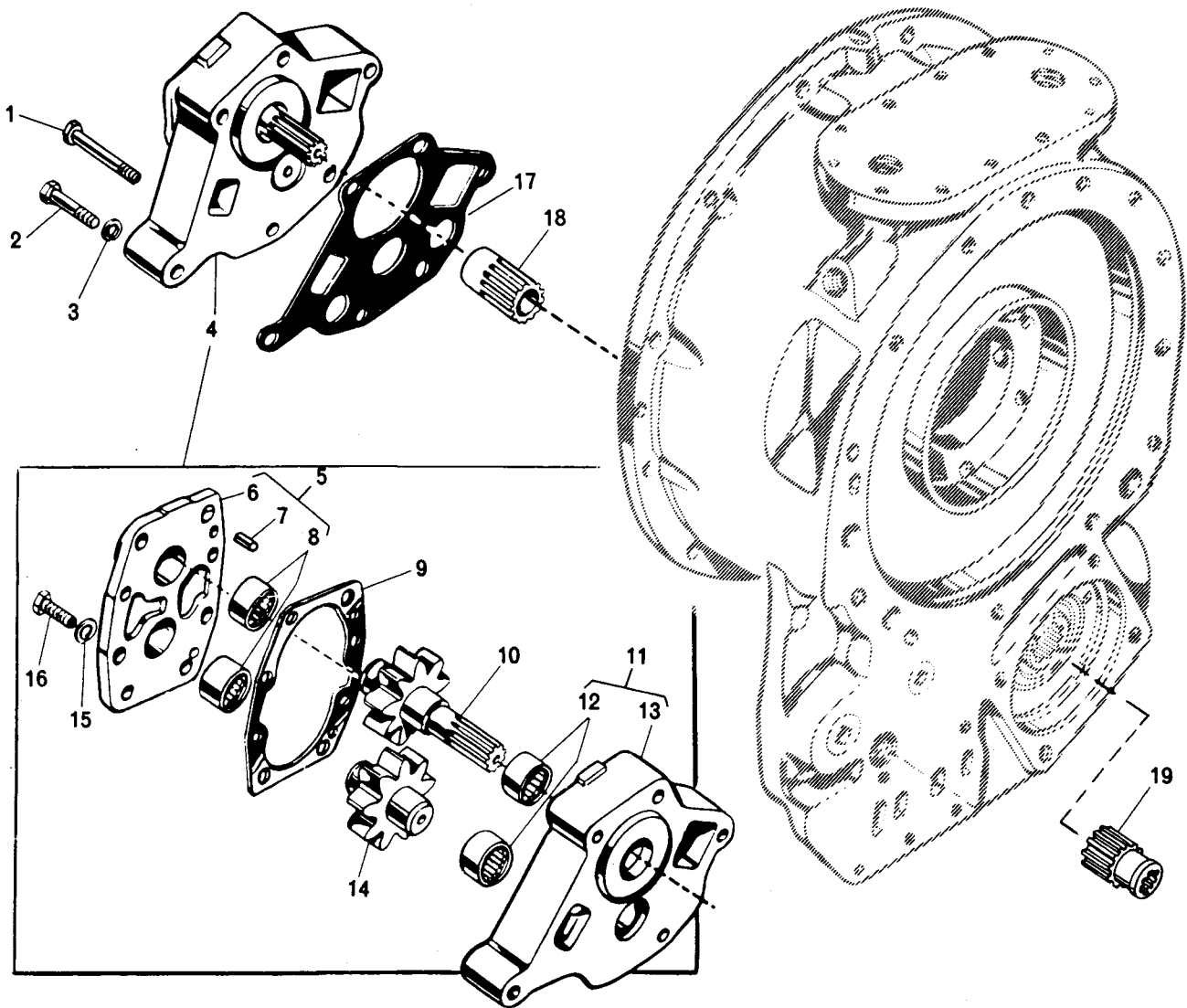




4465B

FIG 6. INPUT-DRIVEN CHARGING OIL PUMP

GROUP D

INPUT-DRIVEN CHARGING OIL PUMP, FIGURE 6-2

REF NO	ACMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, 3/8-16 X 3 3/4	186284	6	6	12	18
2	WASHER, LOCK, 3/8	103321	6	6	12	18
3	PUMP ASSY, INPUT PRESSURE AND SCAVENGE OIL	6758173	1		1	2
4	BOLT, HX HD, 3/8-16 X 2 1/4	179848	4	4	8	12
5	WASHER, LOCK, 3/8	103321	4	4	8	12
6	BODY ASSY, SCAVENGE OIL PUMP	6769159	1			
7	BEARING, NEEDLE	148415	2	2	4	6
8	GEAR, SCAVENGE	6758529	2			
9	PLATE ASSY	6769160	1			
10	PIN, DOWEL	141199 *	2			
11	ROLLER	6758530	1	1	2	3
12	GEAR, OIL PUMP DRIVE	6758568	1			
13	GEAR, OIL PUMP IDLER	6758172	1			
14	GASKET, OIL PUMP	6756124	1	1	3	10
15	BODY ASSY, OIL PRESSURE PUMP	6758194	1			
16	BEARING, NEEDLE	148415	2	2	4	6
17	GASKET, SCAVENGE PUMP	6769413	1	1	3	10
18	GASKET, PUMP MOUNTING	6756002	1	1	3	10
19	COUPLING ASSY, OIL PUMP DRIVE	6771961	1		1	2
20	RING, O RING TYPE SEAL	6764333	1	1	3	10
21	COUPLING	6771738 *	1			
22	PLUG	5150829	1			1
23-29	NOT USED IN THIS GROUP.					

GROUP E

INPUT-DRIVEN CHARGING OIL PUMP, FIGURE 6-2

1-22	NOT USED IN THIS GROUP.					
23	BOLT, HX HD, 3/8-16 X 1 1/2	179843	6	6	12	18
24	WASHER, LOCK, 3/8	103321	6	6	12	18
25	PLUG, SQ SOCKET, 3/4 NPTF	444672	1		1	2
26	PLUG, SQ SOCKET, 1 NPTF	444678	1		1	2
27	ADAPTER, REMOTE OIL PUMP	6779244	1			1
28	GASKET, OIL PUMP ADAPTER	6756002	1	1	3	10
29	NOT USED IN THIS GROUP.					

GROUP F

INPUT-DRIVEN CHARGING OIL PUMP, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

19	COUPLING, OIL PUMP DRIVE SAE "C" SPLINE TO SAE "B" SPLINE	6771957	1	1	2	3
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GROUP G

INPUT-DRIVEN CHARGING OIL PUMP, FIGURE 6-2

SAME AS GROUP D, EXCEPT FOR PARTS LISTED BELOW.

29	COUPLING, OIL PUMP DRIVE SAE "C" SPLINE TO SAE "B" SPLINE	6771957	1	1	2	3
----	--	---------	---	---	---	---

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP A

INPUT-DRIVEN CHARGING OIL PUMP, FIGURE 6

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, 3/8-16 X 2 1/4	179848	2	2	4	6
2	BOLT, HX HD, 3/8-16 X 2 3/4	179850	4	4	8	12
3	WASHER, LOCK, 3/8	103321	6	6	12	18
4	PUMP ASSY, INPUT DRIVEN CHARGING OIL	6757165	1		1	2
5	COVER ASSY, OIL PUMP	6757153	1			
6	COVER, OIL PUMP	6757194	*	1		
7	PIN, DOWEL	443767	*	2		
8	BEARING, NEEDLE	148415	2	2	4	6
9	GASKET, OIL PUMP COVER	6757324	1	1	3	10
10	GEAR, OIL PUMP DRIVE	6757163	1			
11	BODY ASSY, INPUT CHARGING OIL PUMP	6757297	1			
12	BEARING, NEEDLE	148415	2	2	4	6
13	BODY, OIL PUMP	6757298	*	1		
14	GEAR, OIL PUMP IDLER	6757162	1			
15	WASHER, LOCK, 3/8	103321	4	4	8	12
16	BOLT, HX HD, 3/8-16 X 1	179839	4	4	8	12
17	GASKET, OIL PUMP	6756002	1	1	3	10
18	COUPLING, OIL PUMP DRIVE	6881547	1		1	2
19	NOT USED IN THIS GROUP.					

GROUP B

INPUT-DRIVEN CHARGING OIL PUMP, FIGURE 6-1

1	COUPLING ASSY	6771203	1		1	2
2	PIN	453676	1		1	2
3	COUPLING	6771202	*	1		
4	PUMP ASSY, INPUT DRIVEN CHARGING OIL	6830537	1		1	2
5	SEAL, OIL	6771207	1	1	3	10
6	COVER ASSY, OIL PUMP	6830538	1			
7	COVER, OIL PUMP	6771190	*	1		
8	PIN, DOWEL	443767	*	2		
9	BEARING, NEEDLE	148415	2	2	4	6
10	GASKET, OIL PUMP COVER	6771197	1	1	3	10
11	GEAR, OIL PUMP IDLER	6757162	1			
12	GEAR, OIL PUMP DRIVE	6771199	1			
13	BODY ASSY, INPUT OIL PUMP	6758194	1			
14	BEARING, NEEDLE	148415	2	2	4	6
15	BODY, INPUT OIL PUMP	6758192	*	1		
16	WASHER, LOCK, 3/8	103321	4	4	8	12
17	BOLT, HX HD, 3/8-16 X 1	179839	4	4	8	12
18	BOLT, HX HD, 3/8-16 X 2 3/4	179850	5	5	10	15
19	BOLT, HX HD, 3/8-16 X 2 1/4	179848	1	1	2	3
20	WASHER, LOCK, 3/8	103321	6	6	12	18
21	GASKET, OIL PUMP	6756002	1	1	3	10
22	COUPLING ASSY	6771961	1		1	2
23	RING, PUMP COUPLING O RING TYPE SEAL	6764333	1	1	3	10
24	COUPLING	6771738	*	1		
25	PLUG, SPECIAL	5150829	1			

GROUP C

INPUT-DRIVEN CHARGING OIL PUMP, FIGURE 6-1

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

4	PUMP ASSY, INPUT DRIVEN CHARGING OIL	6778060	1		1	2
6	COVER ASSY, OIL PUMP, WITH 2 BOLT SAE	6778061	1			
	STEER PUMP PAD					
7	COVER	6778062	1			

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

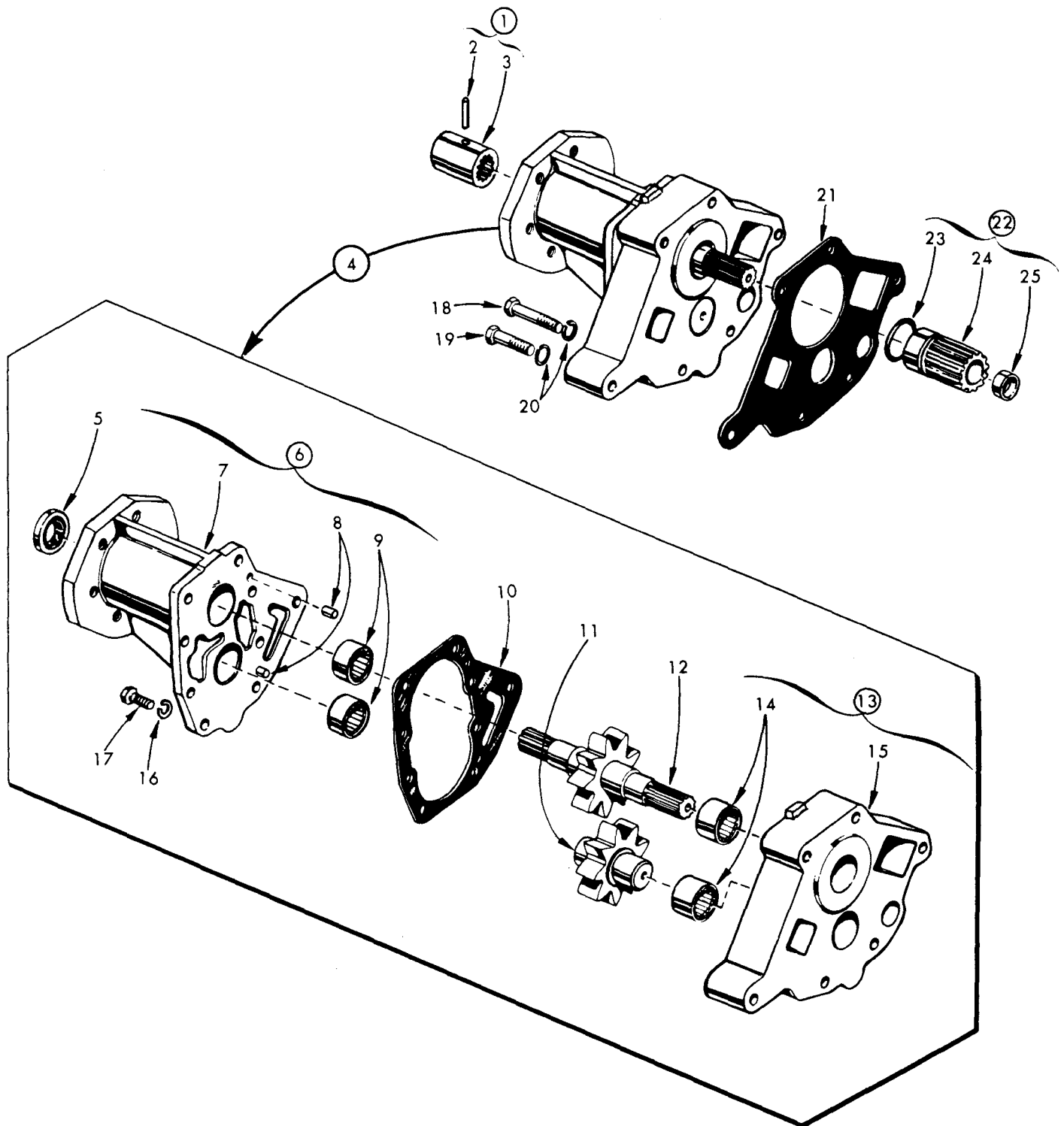
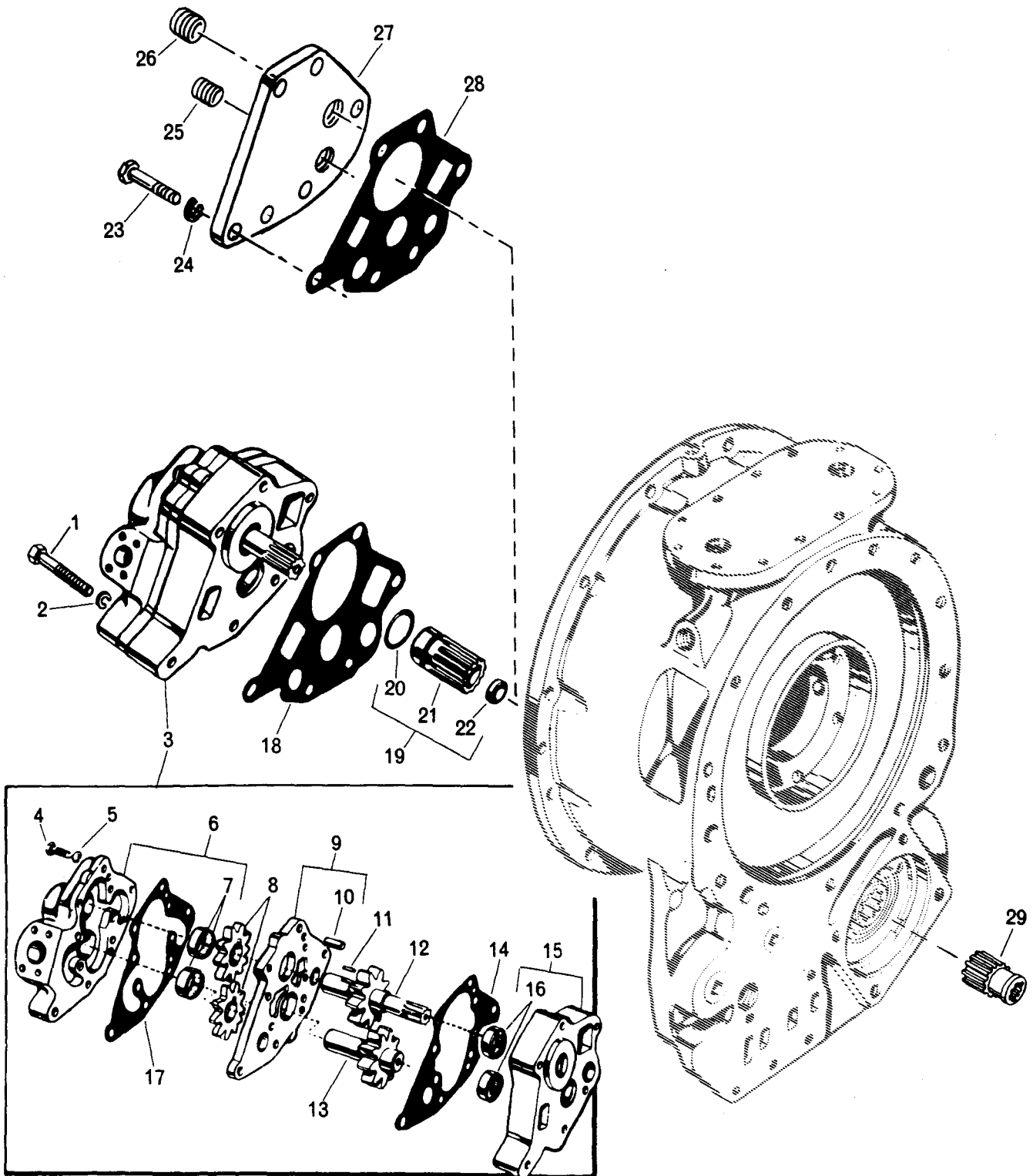


FIG 6-1. INPUT-DRIVEN CHARGING OIL PUMP



5022B

FIG 6-2. INPUT-DRIVEN CHARGING OIL PUMP

FORWARD AND REVERSE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6759583	CRT 3331-1	A	6769737	CRT 3331-1	A
6759584	CRT 3331-1	A	6769738	CRT 3331-3	A
6759597	CRT 3331-1	A	6769768	CRT 3331-3	A
6759604	CRT 3331-3	A	6769822	CRT 3331-3	A
6759633	CRT 3331-1	A	6769824	CRT 3331-1	A
6759634	CRT 3331-1	A	6769841	CRT 3331-1	A
6759635	CRT 3331-1	A	6769863	CRT 3331-3	A
6759636	CRT 3331-1	A	6769867	CRT 3331-1	A
6759707	CRT 3331-1	A	6769901	CRT 3331-1	A
6759718	CRT 3331-3	A	6769902	CRT 3331-1	A
6759719	CRT 3331-3	A	6769922	CRT 3331-1	A
6759721	CRT 3331-1	A	6769931	CRT 3331-3	A
6759739	CRT 3331-3	A	6769935	CRT 3331-1	A
6759746	CRT 3331-3	A	6769947	CRT 3331-3	A
6759747	CRT 3331-3	A	6769948	CRT 3331-1	A
6759748	CRT 3331-1	A	6769990	CRT 3331-3	A
6759752	CRT 3331-3	A	6769991	CRT 3331-3	A
6759755	CRT 3331-1	A	6770000	CRT 3331-1	A
6759756	CRT 3331-1	A	6770005	CRT 3331-1	A
6759763	CRT 3331-1	A	6770006	CRT 3331-3	A
6759765	CRT 3331-3	A	6770063	CRT 3331-1	A
6759774	CRT 3331-3	A	6770081	CRT 3331-1	A
6759776	CRT 3331-1	A	6770176	CRT 3331-1	A
6759789	CRT 3331-1	A	6770186	CRT 3331-1	A
6759793	CRT 3331-1	A	6770243	CRT 3331-3	A
6759794	CRT 3331-1	A	6770328	CRT 3331-1	A
6759795	CRT 3331-1	A	6770363	CRT 3331-1	A
6759796	CRT 3331-3	A	6770438	CRT 3331-1	A
6759812	CRT 3331-1	A	6770439	CRT 3331-3	A
6759817	CRT 3331-1	A	6770465	CRT 3331-1	A
6759826	CRT 3331-1	A	6770605	CRT 3331-3	A
6759828	CRT 3331-1	A	6770636	CRT 3331-3	A
6759837	CRT 3331-1	A	6770675	CRT 3331-1	A
6759847	CRT 3331-3	A	6770732	CRT 3331-1	A
6759850	CRT 3331-1	A	6770966	CRT 3331-1	A
6759851	CRT 3331-1	A	6771032	CRT 3331-3	A
6759858	CRT 3331-1	A	6771074	CRT 3531-1	C
6759861	CRT 3331-1	A	6771133	CRT 3331-1	A
6759865	CRT 3331-1	A	6771136	CRT 3331-1	A
6759866	CRT 3331-1	A	6771241	CRT 3331-1	A
6759908	CRT 3331-3	A	6771262	CRT 3331-3	A
6759916	CRT 3331-3	A	6771278	CRT 3331-1	A
6769518	CRT 3331-1	A	6771279	CRT 3331-3	A
6769519	CRT 3331-3	A	6771319	CRT 3331-1	A
6769554	CRT 3331-1	A	6771321	CRT 3531-1	C
6769555	CRT 3331-3	A	6771392	CRT 3531-1	C
6769556	CRT 3331-1	A	6771412	CRT 3331-1	A
6769615	CRT 3331-1	A	6771414	CRT 3331-1	A
6769635	CRT 3331-1	A	6771415	CRT 3331-1	A
6769730	CRT 3331-3	A	6771416	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FORWARD AND REVERSE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771417	CRT 3331-1	A	6772829	CRT 3331-1	A
6771444	CRT 3331-1	A	6772891	CRT 3331-1	A
6771458	CRT 3331-3	A	6772892	CRT 3331-1	A
6771640	CRT 3331-3	A	6772893	CRT 3331-1	A
6771647	CRT 3531-1	C	6772894	CRT 3331-3	A
6771708	CRT 3321-3	A	6772895	CRT 3331-1	A
6771740	CRT 3331-1	A	6772913	CRT 3331-1	A
6771744	CRT 3331-1	A	6772914	CRT 3331-1	A
6771764	CRT 3331-1	A	6772915	CRT 3331-1	A
6771803	CRT 3321-1	A	6772916	CRT 3331-1	A
6771808	CRT 3331-1	A	6772917	CRT 3331-1	A
6771924	CRT 3531-1	C	6772918	CRT 3331-1	A
6771940	CRT 3531-1	C	6772929	CRT 3331-1	A
6771994	CRT 3321-3	A	6772948	CRT 3331-3	A
6772026	CRT 3331-1	A	6772949	CRT 3331-3	A
6772034	CRT 3531-1	C	6773161	CRT 3331-1	A
6772081	CRT 3331-3	A	6773231	CRT 3331-3	A
6772087	CRT 3331-1	A	6773267	CRT 3531-3	C
6772100	CRT 3331-1	A	6773297	CRT 3531-1	C
6772105	CRT 3331-1	A	6773323	CRT 3531-3	C
6772118	CRT 3531-1	C	6773339	CRT 3331-1	A
6772144	CRT 3321-1	A	6773368	CRT 3331-3	A
6772145	CRT 3321-3	A	6773369	CRT 3331-1	A
6772195	CRT 3331-1	A	6773371	CRT 3331-1	A
6772196	CRT 3331-1	A	6773419	CRT 3331-1	A
6772277	CRT 3331-1	A	6773505	CRT 3531-1	C
6772279	CRT 3331-1	A	6773533	CRT 3331-1	A
6772280	CRT 3331-1	A	6773534	CRT 3331-1	A
6772317	CRT 3331-3	A	6773578	CRT 3331-3	A
6772318	CRT 3321-3	A	6773579	CRT 3331-1	A
6772360	CRT 3331-1	A	6773580	CRT 3331-1	A
6772456	CRT 3531-1	C	6773588	CRT 3321-3	A
6772464	CRT 3331-1	A	6773628	CRT 3331-3	A
6772496	CRT 3331-1	A	6773629	CRT 3531-1	C
6772497	CRT 3331-1	A	6773635	CRT 3331-1	A
6772498	CRT 3331-1	A	6773680	CRT 3321-3	A
6772499	CRT 3331-1	A	6773681	CRT 3331-3	A
6772500	CRT 3331-1	A	6773706	CRT 3531-3	C
6772501	CRT 3331-1	A	6773752	CRT 3331-1	A
6772502	CRT 3331-1	A	6773798	CRT 3331-1	A
6772503	CRT 3331-1	A	6773809	CRT 3331-1	A
6772504	CRT 3331-1	A	6773810	CRT 3331-1	A
6772505	CRT 3331-1	A	6773838	CRT 3331-1	A
6772506	CRT 3331-1	A	6773852	CRT 3531-1	C
6772507	CRT 3331-1	A	6773883	CRT 3331-1	B
6772541	CRT 3331-3	A	6773891	CRT 3321-3	A
6772731	CRT 3331-1	A	6773900	CRT 3331-1	A
6772826	CRT 3331-1	A	6773901	CRT 3331-3	A
6772827	CRT 3321-1	A	6773937	CRT 3531-1	C
6772828	CRT 3331-1	A	6773970	CRT 3331-3	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FORWARD AND REVERSE PLANETARIES AND CLUTCHES SECTION

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THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773975	CRT 3331-1	A	6775183	CRT 3331-1	A
6773976	CRT 3331-1	A	6775185	CRT 3331-1	A
6773954	CRT 3331-3	A	6775186	CRT 3331-1	A
6774040	CRT 3331-3	A	6775187	CRT 3331-1	A
6774041	CRT 3531-1	C	6775188	CRT 3331-1	A
6774047	CRT 3531-1	C	6775189	CRT 3331-1	A
6774116	CRT 3331-3	A	6775191	CRT 3331-1	A
6774121	CRT 3331-3	A	6775195	CRT 3331-1	A
6774124	CRT 3331-1	A	6775196	CRT 3331-1	A
6774145	CRT 3331-1	A	6775197	CRT 3331-1	A
6774146	CRT 3331-1	A	6775198	CRT 3331-1	A
6774150	CRT 3331-3	A	6775199	CRT 3331-1	A
6774158	CRT 3331-1	A	6775201	CRT 3331-1	A
6774159	CRT 3331-1	A	6775202	CRT 3331-1	A
6774219	CRT 3331-3	A	6775204	CRT 3331-1	B
6774221	CRT 3331-1	A	6775205	CRT 3331-1	A
6774230	CRT 3331-3	A	6775206	CRT 3331-1	A
6774273	CRT 3331-3	A	6775208	CRT 3331-1	A
6774274	CRT 3331-3	A	6775209	CRT 3331-1	A
6774275	CRT 3531-1	C	6775211	CRT 3331-1	A
6774276	CRT 3321-3	A	6775212	CRT 3331-1	A
6774277	CRT 3331-3	A	6775216	CRT 3331-1	A
6774315	CRT 3331-3	A	6775217	CRT 3321-1	A
6774319	CRT 3331-1	A	6775218	CRT 3331-3	A
6774330	CRT 3531-3	C	6775219	CRT 3331-3	A
6774332	CRT 3331-1	A	6775220	CRT 3331-3	A
6774334	CRT 3331-3	A	6775222	CRT 3331-3	A
6774447	CRT 3331-3	A	6775223	CRT 3331-3	A
6774463	CRT 3331-1	A	6775224	CRT 3331-3	A
6774484	CRT 3331-1	A	6775225	CRT 3331-3	A
6774456	CRT 3331-1	A	6775226	CRT 3331-3	A
6774567	CRT 3331-1	A	6775228	CRT 3331-3	A
6774568	CRT 3331-1	A	6775229	CRT 3331-3	A
6774585	CRT 3331-3	A	6775230	CRT 3331-3	A
6774588	CRT 3331-3	A	6775234	CRT 3331-3	A
6774641	CRT 3531-3	C	6775235	CRT 3321-3	A
6774668	CRT 3321-3	A	6775236	CRT 3321-3	A
6774669	CRT 3531-1	C	6775237	CRT 3321-3	A
6774691	CRT 3331-3	A	6775238	CRT 3321-3	A
6774699	CRT 3531-1	C	6775239	CRT 3321-3	A
6774741	CRT 3531-3	C	6775297	CRT 3331-1	A
6774743	CRT 3331-1	A	6775389	CRT 3331-1	A
6774752	CRT 3331-1	A	6775537	CRT 3531-1	C
6774875	CRT 3531-1	C	6775550	CRT 3331-1	A
6774920	CRT 3331-3	A	6775551	CRT 3331-3	A
6774921	CRT 3331-3	A	6775552	CRT 3531-1	C
6775179	CRT 3331-1	A	6775627	CRT 3331-3	A
6775180	CRT 3331-1	A	6775701	CRT 3331-1	A
6775181	CRT 3331-1	A	6775715	CRT 3331-3	A
6775182	CRT 3331-1	A	6775735	CRT 3331-3	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FORWARD AND REVERSE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775826	CRT 3531-1	C	6777535	CRT 3321-3	A
6775917	CRT 3531-3	C	6777569	CRT 3531-1	C
6775918	CRT 3531-3	C	6777570	CRT 3331-3	A
6775945	CRT 3331-3	A	6777571	CRT 3331-1	A
6775987	CRT 3531-1	C	6777622	CRT 3331-1	A
6776152	CRT 3331-3	A	6777695	CRT 3531-1	C
6776446	CRT 3331-3	A	6777718	CRT 3331-3	A
6776529	CRT 3531-1	C	6777719	CRT 3331-3	A
6776572	CRT 3531-1	C	6777794	CRT 3531-1	C
6776606	CRT 3531-1	C	6777812	CRT 3331-1	A
6776607	CRT 3531-1	C	6777815	CRT 3331-1	A
6776642	CRT 3531-3	C	6777816	CRT 3331-1	A
6776655	CRT 3331-1	A	6777826	CRT 3331-1	A
6776693	CRT 3331-3	A	6777827	CRT 3331-1	A
6776694	CRT 3331-3	A	6777828	CRT 3331-1	A
6776717	CRT 3331-1	A	6777910	CRT 3331-3	A
6776755	CRT 3531-1	C	6777911	CRT 3331-1	A
6776756	CRT 3331-1	A	6777933	CRT 3331-1	A
6776757	CRT 3331-1	A	6777934	CRT 3331-3	A
6776758	CRT 3331-1	A	6777946	CRT 3531-1	C
6776766	CRT 3331-1	A	6777949	CRT 3331-1	A
6776814	CRT 3531-1	C	6777950	CRT 3331-1	A
6776956	CRT 3531-1	C	6777951	CRT 3331-1	A
6776983	CRT 3331-1	A	6777976	CRT 3331-1	A
6776985	CRT 3331-1	A	6778025	CRT 3331-1	A
6776986	CRT 3531-1	C	6778040	CRT 3331-1	A
6777037	CRT 3331-1	A	6778073	CRT 3331-3	A
6777038	CRT 3531-1	C	6778128	CRT 3331-3	A
6777038	CRT 3630-1	C	6778140	CRT 3630-1	C
6777039	CRT 3531-3	C	6778168	CRT 3331-1	A
6777073	CRT 3331-3	A	6778169	CRT 3331-1	A
6777088	CRT 3331-1	A	6778170	CRT 3331-3	A
6777091	CRT 3331-3	A	6778207	CRT 3531-1	C
6777092	CRT 3331-1	A	6778208	CRT 3331-3	A
6777118	CRT 3531-1	C	6778275	CRT 3331-3	A
6777127	CRT 3331-1	A	6778370	CRT 3531-3	C
6777129	CRT 3531-1	C	6778377	CRT 3331-1	A
6777130	CRT 3531-1	C	6778378	CRT 3331-1	A
6777130	CRT 3630-1	C	6778379	CRT 3331-1	A
6777153	CRT 3531-3	C	6778387	CRT 3331-1	A
6777154	CRT 3531-1	C	6778396	CRT 3331-3	A
6777168	CRT 3331-1	A	6778879	CRT 3331-1	A
6777232	CRT 3531-3	C	6778954	CRT 3531-3	C
6777269	CRT 3331-1	A	6778999	CRT 3331-1	A
6777293	CRT 3331-3	A	6779012	CRT 3531-1	C
6777294	CRT 3331-1	A	6779013	CRT 3331-1	A
6777310	CRT 3331-1	A	6779047	CRT 3331-1	A
6777417	CRT 3331-3	A	6779048	CRT 3331-1	A
6777419	CRT 3331-1	A	6779049	CRT 3531-1	C
6777444	CRT 3531-1	C	6779068	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FORWARD AND REVERSE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6779076	CRT 3331-3	A	6830591	CRT 3331-1	A
6779077	CRT 3321-3	A	6830650	CRT 3531-3	C
6779078	CRT 3331-1	A	6830699	CRT 3331-1	A
6779085	CRT 3331-1	A	6830720	CRT 3531-1	C
6779086	CRT 3331-1	A	6831016	CRT 3331-1	A
6779104	CRT 3331-1	A	6831017	CRT 3331-3	A
6779142	CRT 3331-1	A	6831037	CRT 3331-3	A
6779143	CRT 3331-1	A	6831138	CRT 3531-3	C
6779172	CRT 3331-1	A	6831153	CRT 3531-3	C
6779173	CRT 3531-1	C	6831245	CRT 3331-3	A
6779174	CRT 3531-1	C	6831297	CRT 3331-1	A
6779180	CRT 3531-1	C	6831298	CRT 3331-1	A
6779183	CRT 3331-3	A	6831344	CRT 3531-1	C
6779188	CRT 3531-1	C	6831358	CRT 3331-1	A
6779191	CRT 3331-1	A	6831535	CRT 3331-1	A
6779217	CRT 3331-1	A	6831595	CRT 3630-1	C
6779230	CRT 3331-1	A	6831801	CRT 3331-1	A
6779234	CRT 3331-1	A	6831904	CRT 3331-1	A
6779248	CRT 3531-3	C	6831986	CRT 3331-1	A
6779250	CRT 3531-3	C	6832033	CRT 3331-1	A
6779264	CRT 3331-1	A	6832038	CRT 3531-3	C
6779313	CRT 3331-1	A	6832043	CRT 3331-1	A
6779337	CRT 3331-3	A	6832044	CRT 3331-1	A
6779424	CRT 3331-1	A	6832245	CRT 3331-1	A
6779470	CRT 3331-1	A	6832415	CRT 3331-1	A
6779502	CRT 3331-1	A	6832614	CRT 3331-1	A
6779503	CRT 3321-3	A	6832741	CRT 3531-3	C
6779541	CRT 3331-3	A	6832742	CRT 3531-3	C
6779657	CRT 3331-3	A	6832816	CRT 3331-1	A
6779676	CRT 3331-3	A	6832840	CRT 3531-1	C
6779677	CRT 3331-1	A	6832899	CRT 3331-1	A
6779765	CRT 3331-1	A	6832922	CRT 3331-1	A
6779769	CRT 3331-1	A	6832961	CRT 3331-1	A
6779795	CRT 3331-3	A	6832962	CRT 3331-1	A
6779862	CRT 3331-1	A	6833094	CRT 3331-1	A
6779891	CRT 3331-1	A	6833333	CRT 3630-1	C
6779964	CRT 3331-1	A	6833364	CRT 3331-3	A
6829988	CRT 3331-3	A	6833365	CRT 3331-3	A
6829989	CRT 3531-1	C	6833396	CRT 3331-1	A
6830405	CRT 3531-1	C	6833397	CRT 3331-1	A
6830421	CRT 3531-1	C	6833398	CRT 3331-1	A
6830422	CRT 3531-1	C	6833523	CRT 3531-1	C
6830425	CRT 3331-1	A	6833524	CRT 3331-3	A
6830485	CRT 3331-3	A	6833604	CRT 3331-3	A
6830505	CRT 3531-1	C	6833605	CRT 3331-3	A
6830554	CRT 3331-1	A	6833612	CRT 3531-1	C
6830570	CRT 3331-3	A	6833615	CRT 3331-1	A
6830586	CRT 3630-1	C	6833762	CRT 3331-1	A
6830587	CRT 3531-1	C	6833873	CRT 3531-3	C
6830590	CRT 3630-1	C	6834054	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FORWARD AND REVERSE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6834141	CRT 3630-1	C	6838446	CRT 3630-1	C
6834146	CRT 3331-3	A	6838561	CRT 3531-1	C
6834147	CRT 3630-1	C	6838562	CRT 3531-3	C
6834190	CRT 3531-1	C	6838573	CRT 3630-1	C
6834198	CRT 3630-1	C	6838831	CRT 3531-1	C
6834308	CRT 3331-1	A	6838975	CRT 3531-1	C
6834823	CRT 3331-1	A	6839188	CRT 3531-1	C
6834953	CRT 3331-3	A	6839189	CRT 3331-1	A
6835005	CRT 3531-1	C	6839549	CRT 3331-1	A
6835013	CRT 3331-1	A	6839565	CRT 3531-1	C
6835032	CRT 3531-1	C	6839673	CRT 3331-3	A
6835091	CRT 3531-1	C	6880146	CRT 3531-3	C
6835092	CRT 3531-1	C	6880260	CRT 3331-1	A
6835118	CRT 3331-1	A	6880291	CRT 3331-1	A
6835174	CRT 3531-1	C	6880327	CRT 3331-1	A
6835529	CRT 3630-1	C	6880328	CRT 3331-1	A
6835663	CRT 3331-1	A	6880407	CRT 3331-1	A
6835778	CRT 3630-1	C	6880474	CRT 3630-1	C
6835795	CRT 3630-1	C	6880658	CRT 3531-3	C
6836004	CRT 3331-1	A	6880763	CRT 3331-1	A
6836005	CRT 3331-1	A	6881019	CRT 3331-3	A
6836006	CRT 3331-1	A	6881137	CRT 3531-3	C
6836007	CRT 3331-1	A	6881571	CRT 3630-1	C
6836031	CRT 3331-1	A	6881648	CRT 3331-1	A
6836049	CRT 3331-3	A	6882053	CRT 3331-3	A
6836205	CRT 3630-1	C	6882288	CRT 3331-1	A
6836307	CRT 3531-3	C	6882559	CRT 3331-3	A
6836350	CRT 3331-3	A	6883051	CRT 3531-1	C
6836417	CRT 3531-1	C	6883156	CRT 3531-1	C
6836422	CRT 3331-3	A	6883312	CRT 3630-1	C
6836455	CRT 3331-1	A	6883313	CRT 3531-1	C
6836461	CRT 3531-1	C	6883320	CRT 3531-3	C
6836480	CRT 3331-1	A	6883547	CRT 3531-1	C
6836507	CRT 3531-1	C	6883717	CRT 3331-1	A
6836630	CRT 3531-1	C	6883724	CRT 3531-1	C
6836671	CRT 3331-3	A	6883957	CRT 3531-3	C
6836685	CRT 3531-1	C	6884199	CRT 3531-3	C
6836768	CRT 3331-1	A	6884200	CRT 3531-3	C
6836793	CRT 3531-1	C	6884201	CRT 3531-3	C
6836794	CRT 3531-1	C	6884202	CRT 3531-3	C
6836818	CRT 3531-1	C	6884203	CRT 3531-3	C
6836834	CRT 3331-1	A	6884204	CRT 3531-3	C
6836944	CRT 3531-1	C	6884205	CRT 3531-3	C
6836945	CRT 3531-1	C	6884206	CRT 3531-3	C
6837024	CRT 3531-1	C	6884207	CRT 3531-1	C
6837104	CRT 3531-1	C	6884208	CRT 3531-1	C
6837212	CRT 3331-1	A	6884209	CRT 3531-1	C
6837353	CRT 3331-1	A	6884210	CRT 3531-1	C
6838122	CRT 3531-1	C	6884211	CRT 3531-1	C
6838291	CRT 3531-1	C	6885223	CRT 3531-1	C

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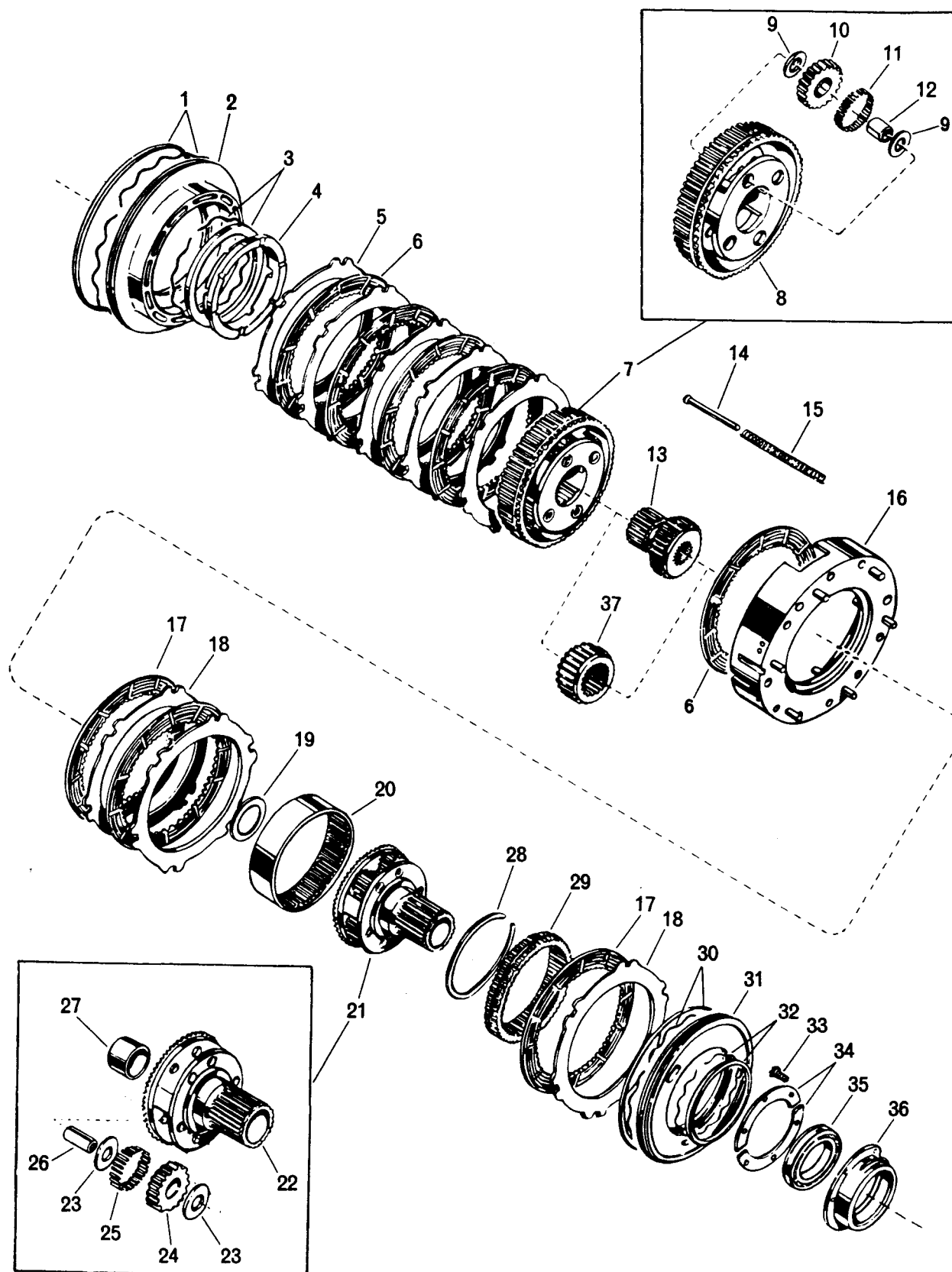
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FORWARD AND REVERSE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6885489	CRT 3630-1	C			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



8082A

FIG 7. FORWARD AND REVERSE PLANETARIES AND CLUTCHES

GROUP A

FORWARD AND REVERSE PLANETARIES AND CLUTCHES, FIGURE 7

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	KIT, REVERSE CLUTCH PISTON OUTER SEAL RING . . . CONTAINS 1 SEALRING P/N 6774343, 1 EXPANDER P/N 6776745 AND INSTRUCTION SHEET	6776995	1	1	3	10
2	PISTON, REVERSE CLUTCH APPLY	6777452	1		1	2
3	KIT, REVERSE CLUTCH PISTON INNER SEAL RING . . . CONTAINS 1 SEALRING P/N 6774344, 1 EXPANDER P/N 6776750 AND INSTRUCTION SHEET	6776998	1	1	3	10
4	SPACER	6768450	1	1	2	4
5	PLATE, EXTERNAL SPLINED CLUTCH	6837690	5	5	10	20
6	PLATE, INTERNAL SPLINED REVERSE CLUTCH WHEN REPLACING P/N 6775541 WITH P/N 6768446 USE 5 PLATES. DO NOT INTERMIX OLD PLATES WITH THE NEW IN THIS CLUTCH PACK.	6768446	5	5	10	20
7	CARRIER ASSY, REVERSE PLANETARY	6837507	1		1	2
8	CARRIER, REVERSE PLANETARY	6837508	1			
9	WASHER, PINION THRUST	6756586	8		8	16
10	PINION, REVERSE PLANETARY MATCHED SET OF 4 . . .	6779422	1 SET		1	2
11	ROLLER, PLANETARY PINION	6700213	88		88	176
12	PIN, PLANETARY SPINDLE	6757152	4		4	8
13	GEAR, FORWARD & REVERSE SUN	6757149	1		1	2
14	PIN, SPRING GUIDE WHEN REBUILDING UNITS . . . PRIOR TO S/N 3464 REPLACE ALL SPRING GUIDE PINS WITH P/N 6768988	6768988	12		12	24
15	SPRING, FORWARD & REVERSE CLUTCH PISTON RETURN . 37.5 COILS, .625 OD, .103-.107 WIRE DIA	6775437	12		12	24
16	ANCHOR, REVERSE CLUTCH PRIOR TO S/N 5719 USE . P/N 675516. STARTING WITH S/N 5719 USE P/N 6769560. REF. 12 FIG. 8 SEE SPI 328	6769560	1		1	2
17	PLATE, INTERNAL SPLINED FORWARD CLUTCH WHEN . . REPLACING P/N 6775541 WITH P/N 6768446 USE 3 PLATES. DO NOT INTERMIX OLD PLATES WITH THE NEW IN THIS CLUTCH PACK.	6768446	3	3	6	12
18	PLATE, EXTERNAL SPLINED FORWARD CLUTCH	6837690	3	3	6	12
19	WASHER, THRUST	6757233	1	1	2	5
20	GEAR, REVERSE RING	6757164	1		1	2
21	CARRIER ASSY, FORWARD PLANETARY	6776770	1		1	2
22	CARRIER, FORWARD PLANETARY	6776769	*			
23	WASHER, PINION THRUST	6754866	12		12	24
24	PINION, FORWARD PLANETARY MATCHED SET OF 6 . . .	6769715	1 SET		1	2
25	ROLLER, PLANETARY PINION	6754867	120		120	240
26	PIN, PLANETARY SPINDLE	6754852	6		6	12
27	BUSHING	6757227	1	1	2	4
28	RING, INTERNAL SNAP	6755007	1	1	2	5
29	GEAR, FORWARD RING	6836076	1		1	2
30	KIT, FORWARD CLUTCH PISTON OUTER SEALRING . . . CONTAINS 1 SEALRING P/N 6774343, 1 EXPANDER P/N 6776745 AND INSTRUCTION SHEET	6776995	1	1	3	10
31	PISTON, FORWARD CLUTCH APPLY	6777452	1		1	2
32	KIT, FORWARD CLUTCH PISTON INNER SEAL RING . . . CONTAINS 1 SEALRING P/N 6774344, 1 EXPANDER P/N 6776750 AND INSTRUCTION SHEET	6776998	1	1	3	10
33	BOLT, HEX HD, 3/8-16 X 7/8	9409079	4	4	8	12
34	RETAINER, BEARING	6757157	2		2	4
35	BEARING, SINGLE ROW BALL ND 43L14X1241A	954924	1	1	2	5
36	HUB, OIL TRANSFER	6757148	1		1	2
37	NOT USED IN THIS GROUP.					

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP B

FORWARD AND REVERSE PLANETARIES AND CLUTCHES, FIGURE 7

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
21	CARRIER ASSY, FORWARD PLANETARY	6770897	1		1	2
22	CARRIER, FORWARD PLANETARY	6770890 *	1			

GROUP C

FORWARD AND REVERSE PLANETARIES AND CLUTCHES, FIGURE 7

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

13	NOT USED IN THIS GROUP.					
21	CARRIER ASSY, FORWARD CLUTCH	6770897	1		1	2
22	CARRIER	6770890 *	1			
37	GEAR, FORWARD SUN	6770868	1		1	2

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

TRANSMISSION HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6759583	CRT 3331-1	A	6769737	CRT 3331-1	A
6759584	CRT 3331-1	A	6769738	CRT 3331-3	A
6759597	CRT 3331-1	A	6769768	CRT 3331-3	A
6759604	CRT 3331-3	A	6769822	CRT 3331-3	A
6759633	CRT 3331-1	A	6769824	CRT 3331-1	A
6759634	CRT 3331-1	A	6769841	CRT 3331-1	A
6759635	CRT 3331-1	A	6769863	CRT 3331-3	A
6759636	CRT 3331-1	A	6769867	CRT 3331-1	A
6759707	CRT 3331-1	A	6769901	CRT 3331-1	A
6759718	CRT 3331-3	A	6769902	CRT 3331-1	A
6759719	CRT 3331-3	A	6769922	CRT 3331-1	A
6759721	CRT 3331-1	A	6769931	CRT 3331-3	A
6759739	CRT 3331-3	A	6769935	CRT 3331-1	A
6759746	CRT 3331-3	A	6769947	CRT 3331-3	A
6759747	CRT 3331-3	A	6769948	CRT 3331-1	A
6759748	CRT 3331-1	A	6769990	CRT 3331-3	A
6759752	CRT 3331-3	A	6769991	CRT 3331-3	A
6759755	CRT 3331-1	A	6770000	CRT 3331-1	A
6759756	CRT 3331-1	A	6770005	CRT 3331-1	A
6759763	CRT 3331-1	A	6770006	CRT 3331-3	A
6759765	CRT 3331-3	A	6770063	CRT 3331-1	A
6759774	CRT 3331-3	A	6770081	CRT 3331-1	A
6759776	CRT 3331-1	A	6770176	CRT 3331-1	A
6759789	CRT 3331-1	A	6770186	CRT 3331-1	A
6759793	CRT 3331-1	A	6770243	CRT 3331-3	A
6759794	CRT 3331-1	A	6770328	CRT 3331-1	A
6759795	CRT 3331-1	A	6770363	CRT 3331-1	A
6759796	CRT 3331-3	A	6770438	CRT 3331-1	A
6759812	CRT 3331-1	A	6770439	CRT 3331-3	A
6759817	CRT 3331-1	A	6770465	CRT 3331-1	A
6759826	CRT 3331-1	A	6770605	CRT 3331-3	A
6759828	CRT 3331-1	A	6770636	CRT 3331-3	A
6759837	CRT 3331-1	A	6770675	CRT 3331-1	A
6759847	CRT 3331-3	A	6770732	CRT 3331-1	A
6759850	CRT 3331-1	A	6770966	CRT 3331-1	A
6759851	CRT 3331-1	A	6771032	CRT 3331-3	A
6759858	CRT 3331-1	A	6771074	CRT 3531-1	A
6759861	CRT 3331-1	A	6771133	CRT 3331-1	A
6759865	CRT 3331-1	A	6771136	CRT 3331-1	A
6759866	CRT 3331-1	A	6771241	CRT 3331-1	A
6759908	CRT 3331-3	A	6771262	CRT 3331-3	A
6759916	CRT 3331-3	A	6771278	CRT 3331-1	A
6769518	CRT 3331-1	A	6771279	CRT 3331-3	A
6769519	CRT 3331-3	A	6771319	CRT 3331-1	A
6769554	CRT 3331-1	A	6771321	CRT 3531-1	A
6769555	CRT 3331-3	A	6771392	CRT 3531-1	A
6769556	CRT 3331-1	A	6771412	CRT 3331-1	A
6769615	CRT 3331-1	A	6771414	CRT 3331-1	A
6769635	CRT 3331-1	A	6771415	CRT 3331-1	A
6769730	CRT 3331-3	A	6771416	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSMISSION HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISCN POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771417	CRT 3331-1	A	6772829	CRT 3331-1	A
6771444	CRT 3331-1	A	6772891	CRT 3331-1	A
6771458	CRT 3331-3	A	6772892	CRT 3331-1	A
6771640	CRT 3331-3	A	6772893	CRT 3331-1	A
6771647	CRT 3531-1	A	6772894	CRT 3331-3	A
6771708	CRT 3321-3	A	6772895	CRT 3331-1	A
6771740	CRT 3331-1	A	6772913	CRT 3331-1	A
6771744	CRT 3331-1	A	6772914	CRT 3331-1	A
6771764	CRT 3331-1	A	6772915	CRT 3331-1	A
6771803	CRT 3321-1	A	6772916	CRT 3331-1	A
6771808	CRT 3331-1	A	6772917	CRT 3331-1	A
6771924	CRT 3531-1	A	6772918	CRT 3331-1	A
6771940	CRT 3531-1	A	6772929	CRT 3331-1	A
6771994	CRT 3321-3	A	6772948	CRT 3331-3	A
6772026	CRT 3331-1	A	6772949	CRT 3331-3	A
6772034	CRT 3531-1	A	6773161	CRT 3331-1	A
6772081	CRT 3331-3	A	6773231	CRT 3331-3	A
6772087	CRT 3331-1	A	6773267	CRT 3531-3	A
6772100	CRT 3331-1	A	6773297	CRT 3531-1	A
6772105	CRT 3331-1	A	6773323	CRT 3531-3	A
6772118	CRT 3531-1	A	6773339	CRT 3331-1	A
6772144	CRT 3321-1	A	6773368	CRT 3331-3	A
6772145	CRT 3321-3	A	6773369	CRT 3331-1	A
6772195	CRT 3331-1	A	6773371	CRT 3331-1	A
6772196	CRT 3331-1	A	6773419	CRT 3331-1	A
6772277	CRT 3331-1	A	6773505	CRT 3531-1	A
6772279	CRT 3331-1	A	6773533	CRT 3331-1	A
6772280	CRT 3331-1	A	6773534	CRT 3331-1	A
6772317	CRT 3331-3	A	6773578	CRT 3331-3	A
6772318	CRT 3321-3	A	6773579	CRT 3331-1	A
6772360	CRT 3331-1	A	6773580	CRT 3331-1	A
6772456	CRT 3531-1	A	6773588	CRT 3321-3	A
6772464	CRT 3331-1	A	6773628	CRT 3331-3	A
6772496	CRT 3331-1	A	6773629	CRT 3531-1	A
6772497	CRT 3331-1	A	6773635	CRT 3331-1	A
6772498	CRT 3331-1	A	6773680	CRT 3321-3	A
6772499	CRT 3331-1	A	6773681	CRT 3331-3	A
6772500	CRT 3331-1	A	6773706	CRT 3531-3	A
6772501	CRT 3331-1	A	6773752	CRT 3331-1	A
6772502	CRT 3331-1	A	6773798	CRT 3331-1	A
6772503	CRT 3331-1	A	6773809	CRT 3331-1	A
6772504	CRT 3331-1	A	6773810	CRT 3331-1	A
6772505	CRT 3331-1	A	6773838	CRT 3331-1	A
6772506	CRT 3331-1	A	6773852	CRT 3531-1	A
6772507	CRT 3331-1	A	6773883	CRT 3331-1	A
6772541	CRT 3331-3	A	6773891	CRT 3321-3	A
6772731	CRT 3331-1	A	6773900	CRT 3331-1	A
6772826	CRT 3331-1	A	6773901	CRT 3331-3	A
6772827	CRT 3321-1	A	6773937	CRT 3531-1	A
6772828	CRT 3331-1	A	6773970	CRT 3331-3	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSMISSION HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773975	CRT 3331-1	A	6775183	CRT 3331-1	A
6773976	CRT 3331-1	A	6775185	CRT 3331-1	A
6773994	CRT 3331-3	A	6775186	CRT 3331-1	A
6774040	CRT 3331-3	A	6775187	CRT 3331-1	A
6774041	CRT 3531-1	A	6775188	CRT 3331-1	A
6774047	CRT 3531-1	A	6775189	CRT 3331-1	A
6774116	CRT 3331-3	A	6775191	CRT 3331-1	A
6774121	CRT 3331-3	A	6775195	CRT 3331-1	A
6774124	CRT 3331-1	A	6775196	CRT 3331-1	A
6774145	CRT 3331-1	A	6775197	CRT 3331-1	A
6774146	CRT 3331-1	A	6775198	CRT 3331-1	A
6774150	CRT 3331-3	A	6775199	CRT 3331-1	A
6774158	CRT 3331-1	A	6775201	CRT 3331-1	A
6774159	CRT 3331-1	A	6775202	CRT 3331-1	A
6774219	CRT 3331-3	A	6775204	CRT 3331-1	A
6774221	CRT 3331-1	A	6775205	CRT 3331-1	A
6774230	CRT 3331-3	A	6775206	CRT 3331-1	A
6774273	CRT 3331-3	A	6775208	CRT 3331-1	A
6774274	CRT 3331-3	A	6775209	CRT 3331-1	A
6774275	CRT 3531-1	A	6775211	CRT 3331-1	A
6774276	CRT 3321-3	A	6775212	CRT 3331-1	A
6774277	CRT 3331-3	A	6775216	CRT 3331-1	A
6774315	CRT 3321-3	A	6775217	CRT 3321-1	A
6774319	CRT 3331-1	A	6775218	CRT 3331-3	A
6774330	CRT 3531-3	A	6775219	CRT 3331-3	A
6774332	CRT 3331-1	A	6775220	CRT 3331-3	A
6774334	CRT 3331-3	A	6775222	CRT 3331-3	A
6774447	CRT 3331-3	A	6775223	CRT 3331-3	A
6774463	CRT 3331-1	A	6775224	CRT 3331-3	A
6774484	CRT 3331-1	A	6775225	CRT 3331-3	A
6774456	CRT 3331-1	A	6775226	CRT 3331-3	A
6774567	CRT 3331-1	A	6775228	CRT 3331-3	A
6774568	CRT 3331-1	A	6775229	CRT 3331-3	A
6774585	CRT 3331-3	A	6775230	CRT 3331-3	A
6774588	CRT 3331-3	A	6775234	CRT 3331-3	A
6774641	CRT 3531-3	A	6775235	CRT 3321-3	A
6774668	CRT 3321-3	A	6775236	CRT 3321-3	A
6774669	CRT 3531-1	A	6775237	CRT 3321-3	A
6774691	CRT 3331-3	A	6775238	CRT 3321-3	A
6774699	CRT 3531-1	A	6775239	CRT 3321-3	A
6774741	CRT 3531-3	A	6775297	CRT 3331-1	A
6774743	CRT 3331-1	A	6775389	CRT 3331-1	A
6774792	CRT 3331-1	A	6775537	CRT 3531-1	A
6774875	CRT 3531-1	A	6775550	CRT 3331-1	A
6774920	CRT 3331-3	A	6775551	CRT 3331-3	A
6774921	CRT 3331-3	A	6775552	CRT 3531-1	A
6775179	CRT 3331-1	A	6775627	CRT 3331-3	A
6775180	CRT 3331-1	A	6775701	CRT 3331-1	A
6775181	CRT 3331-1	A	6775715	CRT 3331-3	A
6775182	CRT 3331-1	A	6775735	CRT 3331-3	A

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A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSMISSION HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775826	CRT 3531-1	A	6777535	CRT 3321-3	A
6775917	CRT 3531-3	A	6777569	CRT 3531-1	A
6775918	CRT 3531-3	A	6777570	CRT 3331-3	A
6775945	CRT 3331-3	A	6777571	CRT 3331-1	A
6775987	CRT 3531-1	A	6777622	CRT 3331-1	A
6776152	CRT 3331-3	A	6777695	CRT 3531-1	A
6776446	CRT 3331-3	A	6777718	CRT 3331-3	A
6776529	CRT 3531-1	A	6777719	CRT 3331-3	A
6776572	CRT 3531-1	A	6777794	CRT 3531-1	A
6776606	CRT 3531-1	A	6777812	CRT 3331-1	A
6776607	CRT 3531-1	A	6777815	CRT 3331-1	A
6776642	CRT 3531-3	A	6777816	CRT 3331-1	A
6776655	CRT 3331-1	A	6777826	CRT 3331-1	A
6776693	CRT 3331-3	A	6777827	CRT 3331-1	A
6776694	CRT 3331-3	A	6777828	CRT 3331-1	A
6776717	CRT 3331-1	A	6777910	CRT 3331-3	A
6776755	CRT 3531-1	A	6777911	CRT 3331-1	A
6776756	CRT 3331-1	A	6777933	CRT 3331-1	A
6776757	CRT 3331-1	A	6777934	CRT 3331-3	A
6776758	CRT 3331-1	A	6777946	CRT 3531-1	A
6776766	CRT 3331-1	A	6777949	CRT 3331-1	A
6776814	CRT 3531-1	A	6777950	CRT 3331-1	A
6776956	CRT 3531-1	A	6777951	CRT 3331-1	A
6776983	CRT 3331-1	A	6777976	CRT 3331-1	A
6776985	CRT 3331-1	A	6778025	CRT 3331-1	A
6776986	CRT 3531-1	A	6778040	CRT 3331-1	A
6777037	CRT 3331-1	A	6778073	CRT 3331-3	A
6777038	CRT 3531-1	A	6778128	CRT 3331-3	A
6777038	CRT 3630-1	A	6778140	CRT 3630-1	A
6777039	CRT 3531-3	A	6778168	CRT 3331-1	A
6777073	CRT 3331-3	A	6778169	CRT 3331-1	A
6777088	CRT 3331-1	A	6778170	CRT 3331-3	A
6777091	CRT 3331-3	A	6778207	CRT 3531-1	A
6777052	CRT 3331-1	A	6778208	CRT 3331-3	A
6777118	CRT 3531-1	A	6778278	CRT 3331-3	A
6777127	CRT 3331-1	A	6778370	CRT 3531-3	A
6777129	CRT 3531-1	A	6778377	CRT 3331-1	A
6777130	CRT 3531-1	A	6778378	CRT 3331-1	A
6777130	CRT 3630-1	A	6778379	CRT 3331-1	A
6777153	CRT 3531-3	A	6778387	CRT 3331-1	A
6777154	CRT 3531-1	A	6778396	CRT 3331-3	A
6777168	CRT 3331-1	A	6778879	CRT 3331-1	A
6777232	CRT 3531-3	A	6778954	CRT 3531-3	A
6777269	CRT 3331-1	A	6778999	CRT 3331-1	A
6777293	CRT 3331-3	A	6779012	CRT 3531-1	A
6777294	CRT 3331-1	A	6779013	CRT 3331-1	A
6777310	CRT 3331-1	A	6779047	CRT 3331-1	A
6777417	CRT 3331-3	A	6779048	CRT 3331-1	A
6777419	CRT 3331-1	A	6779049	CRT 3531-1	A
6777444	CRT 3531-1	A	6779068	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSMISSION HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISCN POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6779076	CRT 3331-3	A	6830591	CRT 3331-1	A
6779077	CRT 3321-3	A	6830650	CRT 3531-3	A
6779078	CRT 3331-1	A	6830699	CRT 3331-1	A
6779085	CRT 3331-1	A	6830720	CRT 3531-1	A
6779086	CRT 3331-1	A	6831016	CRT 3331-1	A
6779104	CRT 3331-1	A	6831017	CRT 3331-3	A
6779142	CRT 3331-1	A	6831037	CRT 3331-3	A
6779143	CRT 3331-1	A	6831138	CRT 3531-3	A
6779172	CRT 3331-1	A	6831153	CRT 3531-3	A
6779173	CRT 3531-1	A	6831245	CRT 3331-3	A
6779174	CRT 3531-1	A	6831297	CRT 3331-1	A
6779180	CRT 3531-1	A	6831298	CRT 3331-1	A
6779183	CRT 3331-3	A	6831344	CRT 3531-1	A
6779188	CRT 3531-1	A	6831358	CRT 3331-1	A
6779191	CRT 3331-1	A	6831535	CRT 3331-1	A
6779217	CRT 3331-1	A	6831595	CRT 3630-1	A
6779230	CRT 3331-1	A	6831801	CRT 3331-1	A
6779234	CRT 3331-1	A	6831904	CRT 3331-1	A
6779248	CRT 3531-3	A	6831986	CRT 3331-1	A
6779250	CRT 3531-3	A	6832033	CRT 3331-1	A
6779264	CRT 3331-1	A	6832038	CRT 3531-3	A
6779313	CRT 3331-1	A	6832043	CRT 3331-1	A
6779337	CRT 3331-3	A	6832044	CRT 3331-1	A
6779424	CRT 3331-1	A	6832245	CRT 3331-1	A
6779470	CRT 3331-1	A	6832415	CRT 3331-1	A
6779502	CRT 3331-1	A	6832614	CRT 3331-1	A
6779503	CRT 3321-3	A	6832741	CRT 3531-3	A
6779541	CRT 3331-3	A	6832742	CRT 3531-3	A
6779657	CRT 3331-3	A	6832816	CRT 3331-1	A
6779676	CRT 3331-3	A	6832840	CRT 3531-1	A
6779677	CRT 3331-1	A	6832899	CRT 3331-1	A
6779765	CRT 3331-1	A	6832922	CRT 3331-1	A
6779769	CRT 3331-1	A	6832961	CRT 3331-1	A
6779795	CRT 3331-3	A	6832962	CRT 3331-1	A
6779862	CRT 3331-1	A	6833094	CRT 3331-1	A
6779891	CRT 3331-1	A	6833333	CRT 3630-1	A
6779964	CRT 3331-1	A	6833364	CRT 3331-3	A
6829988	CRT 3331-3	A	6833365	CRT 3331-3	A
6829989	CRT 3531-1	A	6833396	CRT 3331-1	A
6830405	CRT 3531-1	A	6833397	CRT 3331-1	A
6830421	CRT 3531-1	A	6833398	CRT 3331-1	A
6830422	CRT 3531-1	A	6833523	CRT 3531-1	A
6830425	CRT 3331-1	A	6833524	CRT 3331-3	A
6830485	CRT 3331-3	A	6833604	CRT 3331-3	A
6830505	CRT 3531-1	A	6833605	CRT 3331-3	A
6830554	CRT 3331-1	A	6833612	CRT 3531-1	A
6830570	CRT 3331-3	A	6833615	CRT 3331-1	A
6830586	CRT 3630-1	A	6833762	CRT 3331-1	A
6830587	CRT 3531-1	A	6833873	CRT 3531-3	A
6830590	CRT 3630-1	A	6834054	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSMISSION HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6834141	CRT 3630-1	A	6838446	CRT 3630-1	A
6834146	CRT 3331-3	A	6838561	CRT 3531-1	A
6834147	CRT 3630-1	A	6838562	CRT 3531-3	A
6834190	CRT 3531-1	A	6838573	CRT 3630-1	A
6834198	CRT 3630-1	A	6838831	CRT 3531-1	A
6834308	CRT 3331-1	A	6838975	CRT 3531-1	A
6834823	CRT 3331-1	A	6839188	CRT 3531-1	A
6834953	CRT 3331-3	A	6839189	CRT 3331-1	A
6835005	CRT 3531-1	A	6839549	CRT 3331-1	A
6835013	CRT 3331-1	A	6839565	CRT 3531-1	A
6835032	CRT 3531-1	A	6839673	CRT 3331-3	A
6835091	CRT 3531-1	A	6880146	CRT 3531-3	A
6835092	CRT 3531-1	A	6880260	CRT 3331-1	A
6835118	CRT 3331-1	A	6880291	CRT 3331-1	A
6835174	CRT 3531-1	A	6880327	CRT 3331-1	A
6835529	CRT 3630-1	A	6880328	CRT 3331-1	A
6835663	CRT 3331-1	A	6880407	CRT 3331-1	A
6835778	CRT 3630-1	A	6880474	CRT 3630-1	A
6835795	CRT 3630-1	A	6880658	CRT 3531-3	A
6836004	CRT 3331-1	A	6880763	CRT 3331-1	A
6836005	CRT 3331-1	A	6881019	CRT 3331-3	A
6836006	CRT 3331-1	A	6881137	CRT 3531-3	A
6836007	CRT 3331-1	A	6881571	CRT 3630-1	A
6836031	CRT 3331-1	A	6881648	CRT 3331-1	A
6836049	CRT 3331-3	A	6882053	CRT 3331-3	A
6836205	CRT 3630-1	A	6882288	CRT 3331-1	A
6836307	CRT 3531-3	A	6882559	CRT 3331-3	A
6836350	CRT 3331-3	A	6883051	CRT 3531-1	A
6836417	CRT 3531-1	A	6883156	CRT 3531-1	A
6836422	CRT 3331-3	A	6883312	CRT 3630-1	A
6836455	CRT 3331-1	A	6883313	CRT 3531-1	A
6836461	CRT 3531-1	A	6883320	CRT 3531-3	A
6836480	CRT 3331-1	A	6883547	CRT 3531-1	A
6836507	CRT 3531-1	A	6883717	CRT 3331-1	A
6836630	CRT 3531-1	A	6883724	CRT 3531-1	A
6836671	CRT 3331-3	A	6883957	CRT 3531-3	A
6836685	CRT 3531-1	A	6884199	CRT 3531-3	A
6836768	CRT 3331-1	A	6884200	CRT 3531-3	A
6836793	CRT 3531-1	A	6884201	CRT 3531-3	A
6836794	CRT 3531-1	A	6884202	CRT 3531-3	A
6836818	CRT 3531-1	A	6884203	CRT 3531-3	A
6836834	CRT 3331-1	A	6884204	CRT 3531-3	A
6836944	CRT 3531-1	A	6884205	CRT 3531-3	A
6836945	CRT 3531-1	A	6884206	CRT 3531-3	A
6837024	CRT 3531-1	A	6884207	CRT 3531-1	A
6837104	CRT 3531-1	A	6884208	CRT 3531-1	A
6837212	CRT 3331-1	A	6884209	CRT 3531-1	A
6837353	CRT 3331-1	A	6884210	CRT 3531-1	A
6838122	CRT 3531-1	A	6884211	CRT 3531-1	A
6838291	CRT 3531-1	A	6885223	CRT 3531-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

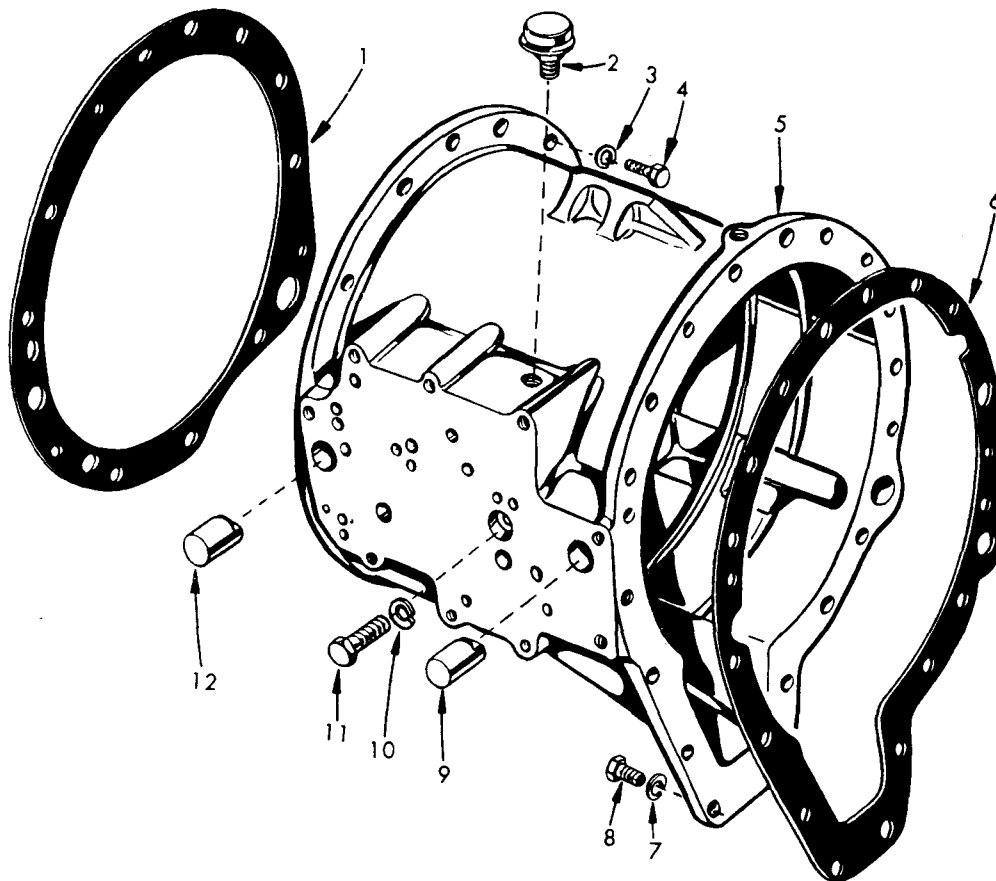


FIG 8. TRANSMISSION HOUSING

TRANSMISSION HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6885489	CRT 3630-1	A			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

GROUP A

TRANSMISSION HOUSING, FIGURE 8

REF NC	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	GASKET, CONVERTER HOUSING	6757178	1	1	3	10
2	BREATHER	6769936	1		1	2
3	WASHER, LOCK, 7/16	103322	13	13	26	39
4	BOLT, HEX HD, 7/16-14 X 1 3/8	179861	13	13	26	39
5	HOUSING, MAIN TRANSMISSION	6759513	1			1
6	GASKET, TRANSMISSION HOUSING	6757219	1	1	3	10
7	WASHER, LOCK, 7/16	103322	18	18	36	54
8	BOLT, HEX HD, 7/16-14 X 1 3/8	179861	18	18	36	54
9	PIN, LOW & HIGH-RANGE CLUTCH ANCHOR PRIOR TO	6769558	1		1	2
	S/N 5719 USE P/N 6769557. STARTING WITH S/N					
	5719 USE P/N 6769558. SEE SPI 328					
10	WASHER, LOCK, 3/8	103321	1	1	2	3
11	BOLT, HEX HD, 3/8-16 X 1 1/2 HIGH-RANGE CLUTCH	186628	1	1	2	3
	PISTON HOUSING					
12	PIN, FORWARD & REVERSE-RANGE ANCHOR PRIOR TO	6769558	1		1	2
	S/N 5719 USE P/N 6769557. STARTING WITH S/N					
	5719 USE P/N 6769558. SEE SPI 328					

MAIN SHAFT AND INTERMEDIATE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6759583	CRT 3331-1	A	6769737	CRT 3331-1	C
6759584	CRT 3331-1	A	6769738	CRT 3331-3	G
6759597	CRT 3331-1	A	6769768	CRT 3331-3	G
6759604	CRT 3331-3	G	6769822	CRT 3331-3	G
6759633	CRT 3331-1	A	6769824	CRT 3331-1	A
6759634	CRT 3331-1	A	6769841	CRT 3331-1	A
6759635	CRT 3331-1	A	6769863	CRT 3331-3	G
6759636	CRT 3331-1	A	6769867	CRT 3331-1	A
6759707	CRT 3331-1	A	6769901	CRT 3331-1	A
6759718	CRT 3331-3	G	6769902	CRT 3331-1	A
6759719	CRT 3331-3	G	6769922	CRT 3331-1	A
6759721	CRT 3331-1	A	6769931	CRT 3331-3	G
6759739	CRT 3331-3	G	6769935	CRT 3331-1	A
6759746	CRT 3331-3	G	6769947	CRT 3331-3	G
6759747	CRT 3331-3	G	6769948	CRT 3331-1	A
6759748	CRT 3331-1	A	6769990	CRT 3331-3	G
6759752	CRT 3331-3	G	6769991	CRT 3331-3	G
6759755	CRT 3331-1	A	6770000	CRT 3331-1	A
6759756	CRT 3331-1	A	6770005	CRT 3331-1	A
6759763	CRT 3331-1	C	6770006	CRT 3331-3	G
6759765	CRT 3331-3	G	6770063	CRT 3331-1	C
6759774	CRT 3331-3	G	6770081	CRT 3331-1	A
6759776	CRT 3331-1	A	6770176	CRT 3331-1	A
6759789	CRT 3331-1	A	6770186	CRT 3331-1	A
6759793	CRT 3331-1	C	6770243	CRT 3331-3	G
6759794	CRT 3331-1	C	6770328	CRT 3331-1	A
6759795	CRT 3331-1	A	6770363	CRT 3331-1	A
6759796	CRT 3331-3	G	6770438	CRT 3331-1	A
6759812	CRT 3331-1	C	6770439	CRT 3331-3	G
6759817	CRT 3331-1	A	6770605	CRT 3331-3	G
6759826	CRT 3331-1	A	6770636	CRT 3331-3	G
6759828	CRT 3331-1	A	6770465	CRT 3331-1	A
6759837	CRT 3331-1	A	6770675	CRT 3331-1	A
6759847	CRT 3331-3	G	6770732	CRT 3331-1	A
6759850	CRT 3331-1	A	6770966	CRT 3331-1	A
6759851	CRT 3331-1	A	6771032	CRT 3331-3	G
6759858	CRT 3331-1	A	6771074	CRT 3531-1	H
6759861	CRT 3331-1	A	6771133	CRT 3331-1	A
6759865	CRT 3331-1	A	6771136	CRT 3331-1	A
6759866	CRT 3331-1	D	6771241	CRT 3331-1	A
6759908	CRT 3331-3	G	6771262	CRT 3331-3	G
6759916	CRT 3331-3	G	6771278	CRT 3331-1	A
6769518	CRT 3331-1	A	6771279	CRT 3331-3	G
6769519	CRT 3331-3	G	6771319	CRT 3331-1	A
6769554	CRT 3331-1	A	6771321	CRT 3531-1	H
6769555	CRT 3331-3	G	6771392	CRT 3531-1	H
6769556	CRT 3331-1	A	6771412	CRT 3331-1	A
6769615	CRT 3331-1	A	6771414	CRT 3331-1	A
6769635	CRT 3331-1	A	6771415	CRT 3331-1	A
6769730	CRT 3331-3	G	6771416	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

MAIN SHAFT AND INTERMEDIATE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771417	CRT 3331-1	A	6772829	CRT 3331-1	C
6771444	CRT 3331-1	A	6772891	CRT 3331-1	A
6771458	CRT 3331-3	G	6772892	CRT 3331-1	A
6771640	CRT 3331-3	G	6772893	CRT 3331-1	A
6771647	CRT 3531-1	H	6772894	CRT 3331-3	G
6771708	CRT 3321-3	G	6772895	CRT 3331-1	E
6771740	CRT 3331-1	A	6772913	CRT 3331-1	A
6771744	CRT 3331-1	A	6772914	CRT 3331-1	A
6771764	CRT 3331-1	A	6772915	CRT 3331-1	A
6771803	CRT 3321-1	B	6772916	CRT 3331-1	A
6771808	CRT 3331-1	A	6772917	CRT 3331-1	A
6771924	CRT 3531-1	H	6772918	CRT 3331-1	A
6771940	CRT 3531-1	H	6772929	CRT 3331-1	A
6771994	CRT 3321-3	G	6772948	CRT 3331-3	G
6772026	CRT 3331-1	A	6772949	CRT 3331-3	G
6772034	CRT 3531-1	H	6773161	CRT 3331-1	A
6772081	CRT 3331-3	G	6773231	CRT 3331-3	G
6772087	CRT 3331-1	A	6773267	CRT 3531-3	J
6772100	CRT 3331-1	A	6773297	CRT 3531-1	K
6772105	CRT 3331-1	A	6773323	CRT 3531-3	J
6772118	CRT 3531-1	H	6773339	CRT 3331-1	A
6772144	CRT 3321-1	B	6773368	CRT 3331-3	G
6772145	CRT 3321-3	G	6773369	CRT 3331-1	A
6772195	CRT 3331-1	C	6773371	CRT 3331-1	A
6772196	CRT 3331-1	A	6773419	CRT 3331-1	A
6772277	CRT 3331-1	A	6773505	CRT 3531-1	K
6772279	CRT 3331-1	A	6773533	CRT 3331-1	A
6772280	CRT 3331-1	A	6773534	CRT 3331-1	A
6772317	CRT 3331-3	G	6773578	CRT 3331-3	G
6772318	CRT 3321-3	G	6773579	CRT 3331-1	A
6772360	CRT 3331-1	D	6773580	CRT 3331-1	A
6772456	CRT 3531-1	H	6773588	CRT 3321-3	G
6772464	CRT 3331-1	C	6773628	CRT 3331-3	G
6772496	CRT 3331-1	A	6773629	CRT 3531-1	H
6772497	CRT 3331-1	A	6773635	CRT 3331-1	A
6772498	CRT 3331-1	A	6773680	CRT 3321-3	G
6772499	CRT 3331-1	A	6773681	CRT 3331-3	G
6772500	CRT 3331-1	A	6773706	CRT 3531-3	J
6772501	CRT 3331-1	A	6773752	CRT 3331-1	A
6772502	CRT 3331-1	A	6773798	CRT 3331-1	A
6772503	CRT 3331-1	D	6773809	CRT 3331-1	A
6772504	CRT 3331-1	A	6773810	CRT 3331-1	A
6772505	CRT 3331-1	A	6773838	CRT 3331-1	A
6772506	CRT 3331-1	A	6773852	CRT 3531-1	H
6772507	CRT 3331-1	A	6773883	CRT 3331-1	A
6772541	CRT 3331-3	G	6773891	CRT 3321-3	G
6772731	CRT 3331-1	A	6773900	CRT 3331-1	A
6772826	CRT 3331-1	A	6773901	CRT 3331-3	G
6772827	CRT 3321-1	B	6773937	CRT 3531-1	H
6772828	CRT 3331-1	A	6773970	CRT 3331-3	G

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

MAIN SHAFT AND INTERMEDIATE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773975	CRT 3331-1	A	6775183	CRT 3331-1	D
6773976	CRT 3331-1	A	6775185	CRT 3331-1	A
6773994	CRT 3331-3	G	6775186	CRT 3331-1	A
6774040	CRT 3331-3	G	6775187	CRT 3331-1	A
6774041	CRT 3531-1	H	6775188	CRT 3331-1	A
6774047	CRT 3531-1	H	6775189	CRT 3331-1	C
6774116	CRT 3331-3	G	6775191	CRT 3331-1	A
6774121	CRT 3331-3	G	6775195	CRT 3331-1	A
6774124	CRT 3331-1	A	6775196	CRT 3331-1	A
6774145	CRT 3331-1	A	6775197	CRT 3331-1	A
6774146	CRT 3331-1	A	6775198	CRT 3331-1	A
6774150	CRT 3331-3	G	6775199	CRT 3331-1	A
6774158	CRT 3331-1	A	6775201	CRT 3331-1	A
6774159	CRT 3331-1	A	6775202	CRT 3331-1	A
6774219	CRT 3331-3	G	6775204	CRT 3331-1	A
6774221	CRT 3331-1	F	6775205	CRT 3331-1	A
6774230	CRT 3331-3	G	6775206	CRT 3331-1	A
6774273	CRT 3331-3	G	6775208	CRT 3331-1	A
6774274	CRT 3331-3	G	6775209	CRT 3331-1	F
6774275	CRT 3531-1	H	6775211	CRT 3331-1	A
6774276	CRT 3321-3	G	6775212	CRT 3331-1	C
6774277	CRT 3331-3	G	6775216	CRT 3331-1	A
6774315	CRT 3331-3	G	6775217	CRT 3321-1	B
6774319	CRT 3331-1	A	6775218	CRT 3331-3	G
6774330	CRT 3531-3	J	6775219	CRT 3331-3	G
6774332	CRT 3331-1	A	6775220	CRT 3331-3	G
6774334	CRT 3331-3	G	6775222	CRT 3331-3	G
6774447	CRT 3331-3	G	6775223	CRT 3331-3	G
6774463	CRT 3331-1	C	6775224	CRT 3331-3	G
6774484	CRT 3331-1	A	6775225	CRT 3331-3	G
6774496	CRT 3331-1	A	6775226	CRT 3331-3	G
6774567	CRT 3331-1	C	6775228	CRT 3331-3	G
6774568	CRT 3331-1	A	6775229	CRT 3331-3	G
6774585	CRT 3331-3	G	6775230	CRT 3331-3	G
6774588	CRT 3331-3	G	6775234	CRT 3331-3	G
6774641	CRT 3531-3	J	6775235	CRT 3321-3	G
6774668	CRT 3321-3	G	6775236	CRT 3321-3	G
6774669	CRT 3531-1	H	6775237	CRT 3321-3	G
6774691	CRT 3331-3	G	6775238	CRT 3321-3	G
6774699	CRT 3531-1	H	6775239	CRT 3321-3	G
6774741	CRT 3531-3	J	6775297	CRT 3331-1	A
6774743	CRT 3331-1	A	6775389	CRT 3331-1	C
6774792	CRT 3331-1	A	6775550	CRT 3331-1	A
6774875	CRT 3531-1	K	6775537	CRT 3531-1	H
6774920	CRT 3331-3	G	6775551	CRT 3331-3	G
6774921	CRT 3331-3	G	6775552	CRT 3531-1	H
6775179	CRT 3331-1	A	6775627	CRT 3331-3	G
6775180	CRT 3331-1	A	6775701	CRT 3331-1	A
6775181	CRT 3331-1	A	6775715	CRT 3331-3	G
6775182	CRT 3331-1	A	6775735	CRT 3331-3	G

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

MAIN SHAFT AND INTERMEDIATE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775826	CRT 3531-1	H	6777535	CRT 3321-3	G
6775917	CRT 3531-3	J	6777569	CRT 3531-1	H
6775918	CRT 3531-3	J	6777570	CRT 3331-3	G
6775945	CRT 3331-3	G	6777571	CRT 3331-1	A
6775987	CRT 3531-1	H	6777622	CRT 3331-1	A
6776152	CRT 3331-3	G	6777695	CRT 3531-1	H
6776446	CRT 3331-3	G	6777718	CRT 3331-3	G
6776529	CRT 3531-1	H	6777719	CRT 3331-3	G
6776572	CRT 3531-1	H	6777794	CRT 3531-1	H
6776606	CRT 3531-1	H	6777812	CRT 3331-1	A
6776607	CRT 3531-1	H	6777815	CRT 3331-1	A
6776642	CRT 3531-3	J	6777816	CRT 3331-1	A
6776655	CRT 3331-1	A	6777826	CRT 3331-1	A
6776693	CRT 3331-3	G	6777827	CRT 3331-1	A
6776694	CRT 3331-3	G	6777828	CRT 3331-1	A
6776717	CRT 3331-1	A	6777910	CRT 3331-3	G
6776755	CRT 3531-1	H	6777911	CRT 3331-1	A
6776756	CRT 3331-1	A	6777933	CRT 3331-1	A
6776757	CRT 3331-1	A	6777934	CRT 3331-3	G
6776758	CRT 3331-1	A	6777946	CRT 3531-1	H
6776766	CRT 3331-1	A	6777949	CRT 3331-1	A
6776814	CRT 3531-1	H	6777950	CRT 3331-1	A
6776956	CRT 3531-1	H	6777951	CRT 3331-1	A
6776983	CRT 3331-1	A	6777976	CRT 3331-1	A
6776986	CRT 3531-1	H	6778025	CRT 3331-1	A
6776985	CRT 3331-1	A	6778040	CRT 3331-1	A
6777037	CRT 3331-1	A	6778073	CRT 3331-3	G
6777038	CRT 3531-1	H	6778128	CRT 3331-3	G
6777038	CRT 3630-1	H	6778140	CRT 3630-1	H
6777039	CRT 3531-3	J	6778168	CRT 3331-1	A
6777073	CRT 3331-3	G	6778169	CRT 3331-1	A
6777088	CRT 3331-1	A	6778170	CRT 3331-3	G
6777091	CRT 3331-3	G	6778207	CRT 3531-1	K
6777092	CRT 3331-1	A	6778208	CRT 3331-3	G
6777118	CRT 3531-1	H	6778275	CRT 3331-3	G
6777127	CRT 3331-1	A	6778370	CRT 3531-3	J
6777129	CRT 3531-1	H	6778377	CRT 3331-1	A
6777130	CRT 3531-1	H	6778378	CRT 3331-1	A
6777130	CRT 3630-1	H	6778379	CRT 3331-1	A
6777153	CRT 3531-3	J	6778387	CRT 3331-1	A
6777154	CRT 3531-1	H	6778396	CRT 3331-3	G
6777168	CRT 3331-1	A	6778879	CRT 3331-1	A
6777232	CRT 3531-3	J	6778954	CRT 3531-3	J
6777269	CRT 3331-1	A	6778999	CRT 3331-1	A
6777293	CRT 3331-3	G	6779012	CRT 3531-1	H
6777294	CRT 3331-1	C	6779013	CRT 3331-1	A
6777310	CRT 3331-1	A	6779047	CRT 3331-1	A
6777417	CRT 3331-3	G	6779048	CRT 3331-1	F
6777419	CRT 3331-1	A	6779049	CRT 3531-1	H
6777444	CRT 3531-1	H	6779068	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

MAIN SHAFT AND INTERMEDIATE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6779076	CRT 3331-3	G	6830591	CRT 3331-1	A
6779077	CRT 3321-3	G	6830650	CRT 3531-3	J
6779078	CRT 3331-1	A	6830699	CRT 3331-1	F
6779085	CRT 3331-1	A	6830720	CRT 3531-1	H
6779086	CRT 3331-1	A	6831016	CRT 3331-1	A
6779104	CRT 3331-1	A	6831017	CRT 3331-3	G
6779142	CRT 3331-1	A	6831037	CRT 3331-3	G
6779143	CRT 3331-1	A	6831138	CRT 3531-3	J
6779172	CRT 3331-1	C	6831153	CRT 3531-3	J
6779173	CRT 3531-1	H	6831245	CRT 3331-3	G
6779174	CRT 3531-1	H	6831297	CRT 3331-1	A
6779180	CRT 3531-1	H	6831298	CRT 3331-1	A
6779183	CRT 3331-3	G	6831344	CRT 3531-1	K
6779188	CRT 3531-1	H	6831358	CRT 3331-1	F
6779191	CRT 3331-1	A	6831535	CRT 3331-1	A
6779217	CRT 3331-1	A	6831595	CRT 3630-1	H
6779230	CRT 3331-1	A	6831801	CRT 3331-1	C
6779234	CRT 3331-1	A	6831904	CRT 3331-1	A
6779248	CRT 3531-3	J	6831986	CRT 3331-1	A
6779250	CRT 3531-3	J	6832033	CRT 3331-1	A
6779264	CRT 3331-1	A	6832038	CRT 3531-3	J
6779313	CRT 3331-1	A	6832043	CRT 3331-1	A
6779337	CRT 3331-3	G	6832044	CRT 3331-1	A
6779424	CRT 3331-1	A	6832245	CRT 3331-1	A
6779470	CRT 3331-1	A	6832415	CRT 3331-1	A
6779502	CRT 3331-1	A	6832614	CRT 3331-1	A
6779503	CRT 3321-3	G	6832741	CRT 3531-3	J
6779541	CRT 3331-3	G	6832742	CRT 3531-3	J
6779657	CRT 3331-3	G	6832816	CRT 3331-1	A
6779676	CRT 3331-3	G	6832840	CRT 3531-1	K
6779677	CRT 3331-1	A	6832899	CRT 3331-1	A
6779765	CRT 3331-1	A	6832922	CRT 3331-1	A
6779769	CRT 3331-1	F	6832961	CRT 3331-1	A
6779795	CRT 3331-3	G	6832962	CRT 3331-1	A
6779862	CRT 3331-1	A	6833094	CRT 3331-1	A
6779891	CRT 3331-1	A	6833333	CRT 3630-1	H
6779964	CRT 3331-1	A	6833364	CRT 3331-3	G
6829988	CRT 3331-3	G	6833365	CRT 3331-3	G
6829989	CRT 3531-1	H	6833396	CRT 3331-1	A
6830405	CRT 3531-1	H	6833397	CRT 3331-1	A
6830421	CRT 3531-1	H	6833398	CRT 3331-1	A
6830422	CRT 3531-1	H	6833523	CRT 3531-1	H
6830425	CRT 3331-1	A	6833524	CRT 3331-3	G
6830485	CRT 3331-3	G	6833604	CRT 3331-3	G
6830505	CRT 3531-1	H	6833605	CRT 3331-3	G
6830554	CRT 3331-1	A	6833612	CRT 3531-1	H
6830570	CRT 3331-3	G	6833615	CRT 3331-1	A
6830586	CRT 3630-1	H	6833762	CRT 3331-1	F
6830587	CRT 3531-1	H	6833873	CRT 3531-3	J
6830590	CRT 3630-1	H	6834054	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

MAIN SHAFT AND INTERMEDIATE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6834141	CRT 3630-1	H	6838446	CRT 3630-1	H
6834146	CRT 3331-3	G	6838561	CRT 3531-1	K
6834147	CRT 3630-1	H	6838562	CRT 3531-3	J
6834190	CRT 3531-1	K	6838573	CRT 3630-1	H
6834198	CRT 3630-1	H	6838831	CRT 3531-1	H
6834308	CRT 3331-1	F	6838975	CRT 3531-1	K
6834823	CRT 3331-1	A	6839188	CRT 3531-1	H
6834953	CRT 3331-3	C	6839189	CRT 3331-1	D
6835005	CRT 3531-1	H	6839549	CRT 3331-1	F
6835013	CRT 3331-1	C	6839565	CRT 3531-1	H
6835032	CRT 3531-1	H	6839673	CRT 3331-3	G
6835091	CRT 3531-1	K	6880146	CRT 3531-3	J
6835092	CRT 3531-1	K	6880260	CRT 3331-1	A
6835118	CRT 3331-1	C	6880291	CRT 3331-1	A
6835174	CRT 3531-1	H	6880327	CRT 3331-1	A
6835529	CRT 3630-1	H	6880328	CRT 3331-1	A
6835663	CRT 3331-1	A	6880407	CRT 3331-1	A
6835778	CRT 3630-1	H	6880474	CRT 3630-1	H
6835795	CRT 3630-1	H	6880658	CRT 3531-3	J
6836004	CRT 3331-1	A	6880763	CRT 3331-1	A
6836005	CRT 3331-1	A	6881019	CRT 3331-3	G
6836006	CRT 3331-1	A	6881137	CRT 3531-3	J
6836007	CRT 3331-1	A	6881571	CRT 3630-1	H
6836031	CRT 3331-1	A	6881648	CRT 3331-1	A
6836049	CRT 3331-3	G	6882053	CRT 3331-3	G
6836205	CRT 3630-1	H	6882288	CRT 3331-1	A
6836307	CRT 3531-3	J	6882559	CRT 3331-3	G
6836350	CRT 3331-3	G	6883051	CRT 3531-1	H
6836417	CRT 3531-1	H	6883156	CRT 3531-1	H
6836422	CRT 3331-3	G	6883312	CRT 3630-1	H
6836455	CRT 3331-1	A	6883313	CRT 3531-1	H
6836461	CRT 3531-1	H	6883320	CRT 3531-3	J
6836480	CRT 3331-1	A	6883547	CRT 3531-1	H
6836507	CRT 3531-1	H	6883717	CRT 3331-1	A
6836630	CRT 3531-1	H	6883724	CRT 3531-1	K
6836671	CRT 3331-3	G	6883957	CRT 3531-3	J
6836685	CRT 3531-1	H	6884199	CRT 3531-3	J
6836768	CRT 3331-1	A	6884200	CRT 3531-3	J
6836793	CRT 3531-1	H	6884201	CRT 3531-3	J
6836794	CRT 3531-1	H	6884202	CRT 3531-3	J
6836818	CRT 3531-1	H	6884203	CRT 3531-3	J
6836834	CRT 3331-1	A	6884204	CRT 3531-3	J
6836944	CRT 3531-1	H	6884205	CRT 3531-3	J
6836945	CRT 3531-1	H	6884206	CRT 3531-3	J
6837024	CRT 3531-1	K	6884207	CRT 3531-1	L
6837104	CRT 3531-1	K	6884208	CRT 3531-1	L
6837212	CRT 3331-1	B	6884209	CRT 3531-1	L
6837353	CRT 3331-1	F	6884210	CRT 3531-1	L
6838122	CRT 3531-1	H	6884211	CRT 3531-1	K
6838291	CRT 3531-1	H	6885223	CRT 3531-1	L

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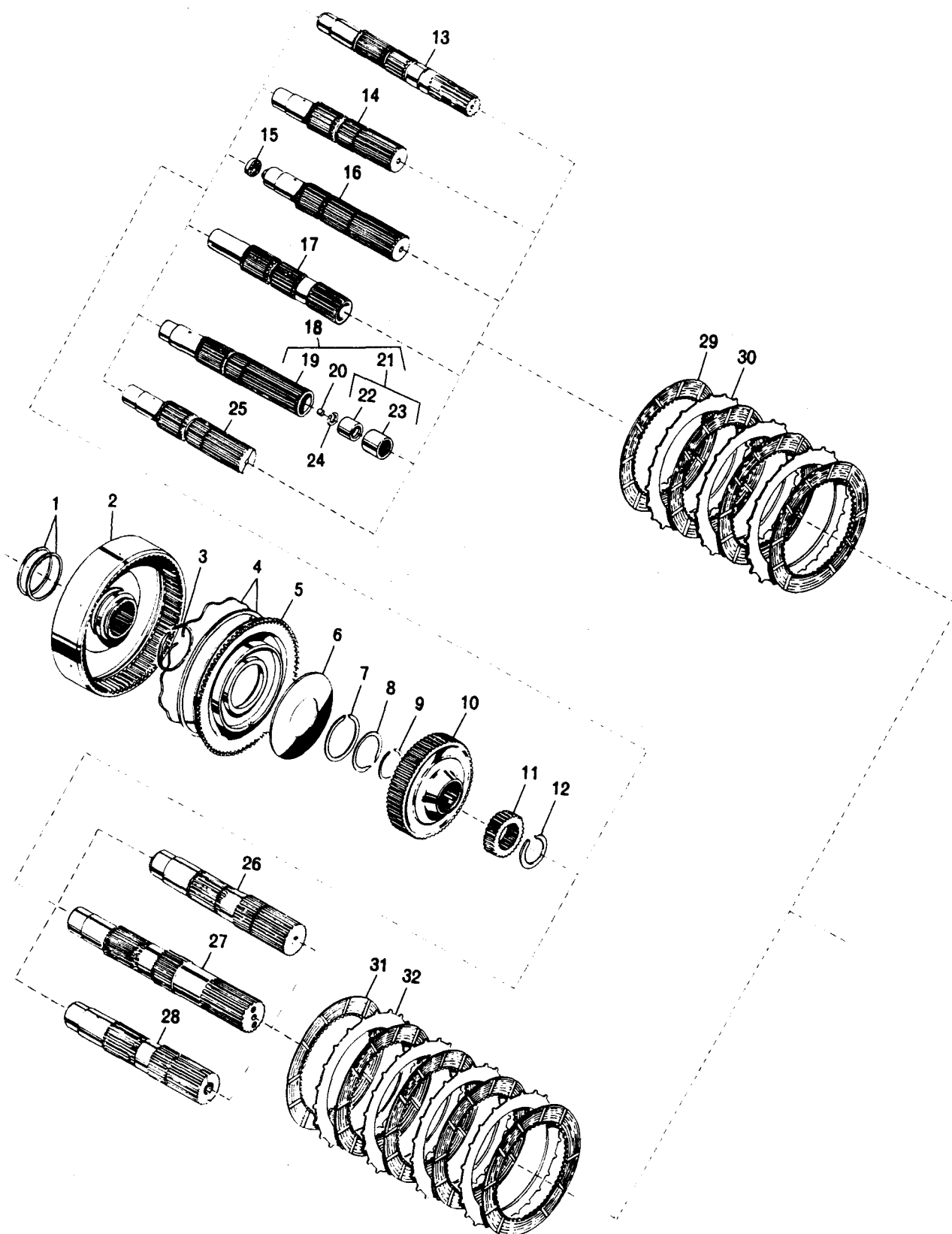
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

MAIN SHAFT AND INTERMEDIATE CLUTCH SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6885489	CRT 3630-1	H			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



8070A

FIG 9. MAIN SHAFT AND INTERMEDIATE-RANGE CLUTCH

GROUP A

MAIN SHAFT AND INTERMEDIATE CLUTCH, FIGURE 9

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	RING, STEP-JOINT SEAL. USE TWO EA. 6757229 HOOK-TYPE SEALRING WITH 6771337 DRUM. USE TWO EA. 6775517 STEP-JOINT SEALRING WITH 6776157 DRUM.	6775517	2	2	6	20
2	DRUM, INTERMEDIATE-RANGE CLUTCH. WHEN REPLACING 6771337 DRUM WITH 6776157 DRUM ALSO ORDER TWO EA. 6775517 STEP-JOINT SEALRING. USE TWO EA. 6757229 HOOK-TYPE SEALRING WITH 6771337 DRUM.	6776157	1		1	2
3	RING, HOOK-TYPE SEAL	6757229	1	1	3	10
4	KIT, INTERMEDIATE-RANGE PISTON OUTER SEAL RING. CONSISTS OF SEALRING P/N 6775127, EXPANDER P/N 6776746 AND INSTRUCTIONS	6776996	1	1	3	10
5	PISTON, INTERMEDIATE CLUTCH APPLY	6768283	1		1	2
6	SPRING, PISTON BELLEVILLE-TYPE RETURN	6759491	1	1	2	5
7	RING, SPRING RETAINING EXTERNAL SNAP	6750337	1	1	2	5
8	RING, DRUM RETAINING EXTERNAL SNAP	6750259	1	1	2	5
9	RING, HUB RETAINING EXTERNAL SNAP	6754815	1	1	2	5
10	HUB, INTERMEDIATE-RANGE CLUTCH	6777561	1		1	2
11	GEAR, HIGH RANGE SUN	6754832	1		1	2
12	RING, SUN GEAR RETAINING EXTERNAL SNAP. PRIOR TO S/N 24029 USE SPACER P/N 6759483	6754815	1	1	2	5
13	NOT USED IN THIS GROUP.					
14	SHAFT, TRANSMISSION PLANETARY	6776589	1		1	2
15-28	NOT USED IN THIS GROUP.					
29	PLATE, INTERNAL SPLINED INTERMEDIATE CLUTCH WHEN REPLACING P/N 6775541 USE 4 NEW PLATES. DO NOT MIX OLD PLATES WITH THE NEW IN THIS CLUTCH PACK.	6768446	4	4	8	16
30	PLATE, EXTERNAL SPLINED INTERMEDIATE CLUTCH	6837422	3	3	6	12
31-32	NOT USED IN THIS GROUP.					

GROUP B

MAIN SHAFT AND INTERMEDIATE CLUTCH, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

13-14	NOT USED IN THIS GROUP.					
15	BEARING, SINGLE ROW BALL NDH R12X1A	954727	1	1	2	5
16	SHAFT, TRANSMISSION PLANETARY	6771807	1		1	2
17-28	NOT USED IN THIS GROUP.					

GROUP C

MAIN SHAFT AND INTERMEDIATE CLUTCH, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

13-16	NOT USED IN THIS GROUP.					
17	SHAFT, TRANSMISSION PLANETARY	6772725	1		1	2
18-28	NOT USED IN THIS GROUP.					

GROUP D

MAIN SHAFT AND INTERMEDIATE CLUTCH, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

14	SHAFT, TRANSMISSION PLANETARY	6772724	1		1	2
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GROUP E

MAIN SHAFT AND INTERMEDIATE CLUTCH, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
13-17	NOT USED IN THIS GROUP.					
18	SHAFT ASSY, TRANSMISSION PLANETARY	6772961	1		1	2
19	SHAFT, TRANSMISSION	6772943 *	1			
20	PLUG, TRANSMISSION SHAFT	6758391	1	1	2	3
21	BEARING ASSY, NEEDLE ROLLER	6754783	1	1	2	5
22	RACE, OUTER	6751634 *	1			
23	RACE, INNER	6751632 *	1			
24	RING, EXTERNAL SNAP	6751633	1	1	2	5
25-28	NOT USED IN THIS GROUP.					

GROUP F

MAIN SHAFT AND INTERMEDIATE CLUTCH, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

13-24	NOT USED IN THIS GROUP.					
25	SHAFT, TRANSMISSION PLANETARY	6774220	1		1	2
26-28	NOT USED IN THIS GROUP.					

GROUP G

MAIN SHAFT AND INTERMEDIATE CLUTCH, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

13	SHAFT, TRANSMISSION MAIN	6771732	1		1	2
14-28	NOT USED IN THIS GROUP.					

GROUP H

MAIN SHAFT AND INTERMEDIATE CLUTCH, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5	PISTON, INTERMEDIATE CLUTCH	6770894	1		1	2
13-25	NOT USED IN THIS GROUP.					
26	SHAFT, TRANSMISSION PLANETARY	6778020	1		1	2
27-30	NOT USED IN THIS GROUP.					
31	PLATE, INTERNAL SPLINED INTERMEDIATE CLUTCH . . . WHEN REPLACING P/N 6775541 USE 5 NEW PLATES, DO NOT MIX OLD PLATES WITH THE NEW IN THIS CLUTCH PACK	6768446	5	5	10	20
32	PLATE, EXTERNAL SPLINED INTERMEDIATE CLUTCH . . .	6837422	4	4	8	16

GROUP J

MAIN SHAFT AND INTERMEDIATE CLUTCH, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5	PISTON, INTERMEDIATE CLUTCH	6770894	1		1	2
13-26	NOT USED IN THIS GROUP.					
27	SHAFT, TRANSMISSION PLANETARY	6773272	1		1	2
28-30	NOT USED IN THIS GROUP.					
31	PLATE, INTERNAL SPLINED INTERMEDIATE CLUTCH . . . WHEN REPLACING P/N 6775541 USE 5 NEW PLATES.	6768446	5	5	10	20

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP J CONT

MAIN SHAFT AND INTERMEDIATE CLUTCH, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
DO NOT MIX OLD PLATES WITH THE NEW IN THIS CLUTCH PACK.						
32	PLATE, EXTERNAL SPLINED INTERMEDIATE CLUTCH . . .	6837422	4	4	8	16

GROUP K

MAIN SHAFT AND INTERMEDIATE CLUTCH, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5	PISTON, INTERMEDIATE CLUTCH	6770894	1		1	2
13-27	NOT USED IN THIS GROUP.					
28	SHAFT, TRANSMISSION PLANETARY	6773685	1		1	2
29-30	NOT USED IN THIS GROUP.					
31	PLATE, INTERNAL SPLINED INTERMEDIATE CLUTCH . . .	6768446	5	5	10	20
	WHEN REPLACING P/N 6775541 USE 5 NEW PLATES.					
	DO NOT MIX OLD PLATES WITH THE NEW IN THIS CLUTCH PACK					
32	PLATE, EXTERNAL SPLINED INTERMEDIATE CLUTCH . . .	6837422	4	4	8	16

GROUP L

MAIN SHAFT AND INTERMEDIATE CLUTCH, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5	PISTON, INTERMEDIATE CLUTCH	6770894	1		1	2
15-30	NOT USED IN THIS GROUP.					
31	PLATE, INTERNAL SPLINED, INTERMEDIATE CLUTCH . .	6768446	5	5	10	20
32	PLATE, EXTERNAL SPLINED, INTERMEDIATE CLUTCH . .	6837422	4	4	8	16

HIGH, AND LOW RANGE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6759583	CRT 3331-1	A	6769737	CRT 3331-1	A
6759584	CRT 3331-1	A	6769738	CRT 3331-3	F
6759597	CRT 3331-1	A	6769768	CRT 3331-3	F
6759604	CRT 3331-3	F	6769822	CRT 3331-3	F
6759633	CRT 3331-1	A	6769824	CRT 3331-1	A
6759634	CRT 3331-1	A	6769841	CRT 3331-1	A
6759635	CRT 3331-1	A	6769863	CRT 3331-3	F
6759636	CRT 3331-1	A	6769867	CRT 3331-1	A
6759707	CRT 3331-1	A	6769901	CRT 3331-1	A
6759718	CRT 3331-3	F	6769902	CRT 3331-1	A
6759719	CRT 3331-3	F	6769922	CRT 3331-1	A
6759721	CRT 3331-1	A	6769931	CRT 3331-3	F
6759739	CRT 3331-3	F	6769935	CRT 3331-1	A
6759746	CRT 3331-3	F	6769947	CRT 3331-3	F
6759747	CRT 3331-3	F	6769948	CRT 3331-1	A
6759748	CRT 3331-1	A	6769990	CRT 3331-3	F
6759752	CRT 3331-3	F	6769991	CRT 3331-3	F
6759755	CRT 3331-1	A	6770000	CRT 3331-1	A
6759756	CRT 3331-1	A	6770005	CRT 3331-1	A
6759763	CRT 3331-1	A	6770006	CRT 3331-3	F
6759765	CRT 3331-3	F	6770063	CRT 3331-1	A
6759774	CRT 3331-3	F	6770081	CRT 3331-1	A
6759776	CRT 3331-1	A	6770176	CRT 3331-1	A
6759789	CRT 3331-1	A	6770186	CRT 3331-1	A
6759793	CRT 3331-1	A	6770243	CRT 3331-3	F
6759794	CRT 3331-1	A	6770328	CRT 3331-1	A
6759795	CRT 3331-1	A	6770363	CRT 3331-1	A
6759796	CRT 3331-3	F	6770438	CRT 3331-1	A
6759812	CRT 3331-1	A	6770439	CRT 3331-3	F
6759817	CRT 3331-1	A	6770465	CRT 3331-1	A
6759826	CRT 3331-1	A	6770605	CRT 3331-3	F
6759828	CRT 3331-1	A	6770636	CRT 3331-3	F
6759837	CRT 3331-1	A	6770675	CRT 3331-1	A
6759847	CRT 3331-3	F	6770732	CRT 3331-1	A
6759850	CRT 3331-1	A	6770966	CRT 3331-1	A
6759851	CRT 3331-1	A	6771032	CRT 3331-3	F
6759858	CRT 3331-1	A	6771074	CRT 3531-1	C
6759861	CRT 3331-1	A	6771133	CRT 3331-1	A
6759865	CRT 3331-1	A	6771136	CRT 3331-1	A
6759866	CRT 3331-1	A	6771241	CRT 3331-1	A
6759908	CRT 3331-3	F	6771262	CRT 3331-3	F
6759916	CRT 3331-3	F	6771278	CRT 3331-1	A
6769518	CRT 3331-1	A	6771279	CRT 3331-3	F
6769519	CRT 3331-3	F	6771319	CRT 3331-1	A
6769554	CRT 3331-1	A	6771321	CRT 3531-1	C
6769555	CRT 3331-3	F	6771392	CRT 3531-1	C
6769556	CRT 3331-1	A	6771412	CRT 3331-1	A
6769615	CRT 3331-1	A	6771414	CRT 3331-1	A
6769635	CRT 3331-1	A	6771415	CRT 3331-1	A
6769730	CRT 3331-3	F	6771416	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

HIGH, AND LOW RANGE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771417	CRT 3331-1	A	6772829	CRT 3331-1	A
6771444	CRT 3331-1	A	6772891	CRT 3331-1	A
6771458	CRT 3331-3	F	6772892	CRT 3331-1	A
6771640	CRT 3331-3	F	6772893	CRT 3331-1	A
6771647	CRT 3531-1	C	6772894	CRT 3331-3	F
6771708	CRT 3321-3	G	6772895	CRT 3331-1	A
6771740	CRT 3331-1	A	6772913	CRT 3331-1	A
6771744	CRT 3331-1	A	6772914	CRT 3331-1	A
6771764	CRT 3331-1	A	6772915	CRT 3331-1	A
6771803	CRT 3321-1	B	6772916	CRT 3331-1	A
6771808	CRT 3331-1	A	6772917	CRT 3331-1	A
6771924	CRT 3531-1	C	6772918	CRT 3331-1	A
6771940	CRT 3531-1	C	6772929	CRT 3331-1	A
6771994	CRT 3321-3	G	6772948	CRT 3331-3	F
6772026	CRT 3331-1	A	6772949	CRT 3331-3	F
6772034	CRT 3531-1	C	6773161	CRT 3331-1	A
6772081	CRT 3331-3	F	6773231	CRT 3331-3	F
6772087	CRT 3331-1	A	6773267	CRT 3531-3	D
6772100	CRT 3331-1	A	6773297	CRT 3531-1	C
6772105	CRT 3331-1	A	6773323	CRT 3531-3	D
6772118	CRT 3531-1	C	6773339	CRT 3331-1	A
6772144	CRT 3321-1	B	6773368	CRT 3331-3	F
6772145	CRT 3321-3	G	6773369	CRT 3331-1	A
6772195	CRT 3321-1	A	6773371	CRT 3331-1	A
6772196	CRT 3331-1	A	6773419	CRT 3331-1	A
6772277	CRT 3331-1	A	6773505	CRT 3531-1	C
6772279	CRT 3331-1	A	6773533	CRT 3331-1	A
6772280	CRT 3331-1	A	6773534	CRT 3331-1	A
6772317	CRT 3331-3	F	6773578	CRT 3331-3	F
6772318	CRT 3321-3	G	6773579	CRT 3331-1	A
6772360	CRT 3331-1	A	6773580	CRT 3331-1	A
6772456	CRT 3531-1	C	6773588	CRT 3321-3	G
6772464	CRT 3331-1	A	6773628	CRT 3331-3	F
6772496	CRT 3331-1	A	6773629	CRT 3531-1	C
6772497	CRT 3331-1	A	6773635	CRT 3331-1	A
6772498	CRT 3331-1	A	6773680	CRT 3321-3	G
6772499	CRT 3331-1	A	6773681	CRT 3331-3	F
6772500	CRT 3331-1	A	6773706	CRT 3531-3	D
6772501	CRT 3331-1	A	6773752	CRT 3331-1	A
6772502	CRT 3331-1	A	6773798	CRT 3331-1	A
6772503	CRT 3331-1	A	6773809	CRT 3331-1	A
6772504	CRT 3331-1	A	6773810	CRT 3331-1	A
6772505	CRT 3331-1	A	6773838	CRT 3331-1	A
6772506	CRT 3331-1	A	6773852	CRT 3531-1	C
6772507	CRT 3331-1	A	6773883	CRT 3331-1	A
6772541	CRT 3331-3	F	6773891	CRT 3321-3	G
6772731	CRT 3331-1	A	6773900	CRT 3331-1	A
6772826	CRT 3331-1	A	6773901	CRT 3331-3	F
6772827	CRT 3321-1	B	6773937	CRT 3531-1	C
6772828	CRT 3331-1	A	6773970	CRT 3331-3	F

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

HIGH, AND LOW RANGE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773975	CRT 3331-1	A	6775183	CRT 3331-1	A
6773976	CRT 3331-1	A	6775185	CRT 3331-1	A
6773994	CRT 3331-3	F	6775186	CRT 3331-1	A
6774040	CRT 3331-3	F	6775187	CRT 3331-1	A
6774041	CRT 3531-1	C	6775188	CRT 3331-1	A
6774047	CRT 3531-1	C	6775189	CRT 3331-1	A
6774116	CRT 3331-3	F	6775191	CRT 3331-1	A
6774121	CRT 3331-3	F	6775195	CRT 3331-1	A
6774124	CRT 3331-1	A	6775196	CRT 3331-1	A
6774145	CRT 3331-1	A	6775197	CRT 3331-1	A
6774146	CRT 3331-1	A	6775198	CRT 3331-1	A
6774150	CRT 3331-3	F	6775199	CRT 3331-1	A
6774158	CRT 3331-1	A	6775201	CRT 3331-1	A
6774159	CRT 3331-1	A	6775202	CRT 3331-1	A
6774219	CRT 3331-3	F	6775204	CRT 3331-1	A
6774221	CRT 3331-1	A	6775205	CRT 3331-1	A
6774230	CRT 3331-3	F	6775206	CRT 3331-1	A
6774273	CRT 3331-3	F	6775208	CRT 3331-1	A
6774274	CRT 3331-3	F	6775209	CRT 3331-1	A
6774275	CRT 3531-1	C	6775211	CRT 3331-1	A
6774276	CRT 3321-3	G	6775212	CRT 3331-1	A
6774277	CRT 3331-3	F	6775216	CRT 3331-1	A
6774315	CRT 3331-3	F	6775217	CRT 3321-1	B
6774319	CRT 3331-1	A	6775218	CRT 3331-3	F
6774330	CRT 3531-3	D	6775219	CRT 3331-3	F
6774332	CRT 3331-1	A	6775220	CRT 3331-3	F
6774334	CRT 3331-3	F	6775222	CRT 3331-3	F
6774447	CRT 3331-3	F	6775223	CRT 3331-3	F
6774463	CRT 3331-1	A	6775224	CRT 3331-3	F
6774484	CRT 3331-1	A	6775225	CRT 3331-3	F
6774496	CRT 3331-1	A	6775226	CRT 3331-3	F
6774567	CRT 3331-1	A	6775228	CRT 3331-3	F
6774568	CRT 3331-1	A	6775229	CRT 3331-3	F
6774585	CRT 3331-3	F	6775230	CRT 3331-3	F
6774588	CRT 3331-3	F	6775234	CRT 3331-3	F
6774641	CRT 3531-3	D	6775235	CRT 3321-3	G
6774668	CRT 3321-3	G	6775236	CRT 3321-3	G
6774669	CRT 3531-1	C	6775237	CRT 3321-3	G
6774691	CRT 3331-3	F	6775238	CRT 3321-3	G
6774699	CRT 3531-1	C	6775239	CRT 3321-3	G
6774741	CRT 3531-3	D	6775297	CRT 3331-1	A
6774743	CRT 3331-1	A	6775389	CRT 3331-1	A
6774792	CRT 3331-1	A	6775550	CRT 3331-1	A
6774875	CRT 3531-1	C	6775537	CRT 3531-1	C
6774920	CRT 3331-3	F	6775551	CRT 3331-3	F
6774921	CRT 3331-3	F	6775552	CRT 3531-1	C
6775179	CRT 3331-1	A	6775627	CRT 3331-3	F
6775180	CRT 3331-1	A	6775701	CRT 3331-1	A
6775181	CRT 3331-1	A	6775715	CRT 3331-3	F
6775182	CRT 3331-1	A	6775735	CRT 3331-3	F

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

HIGH, AND LOW RANGE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775826	CRT 3531-1	C	6777535	CRT 3321-3	G
6775917	CRT 3531-3	D	6777569	CRT 3531-1	C
6775918	CRT 3531-3	D	6777570	CRT 3331-3	F
6775945	CRT 3331-3	F	6777571	CRT 3331-1	A
6775987	CRT 3531-1	C	6777622	CRT 3331-1	A
6776152	CRT 3331-3	F	6777695	CRT 3531-1	C
6776446	CRT 3331-3	F	6777718	CRT 3331-3	F
6776529	CRT 3531-1	C	6777719	CRT 3331-3	F
6776572	CRT 3531-1	C	6777794	CRT 3531-1	C
6776606	CRT 3531-1	C	6777812	CRT 3331-1	A
6776607	CRT 3531-1	C	6777815	CRT 3331-1	A
6776642	CRT 3531-3	D	6777816	CRT 3331-1	A
6776655	CRT 3331-1	A	6777826	CRT 3331-1	A
6776693	CRT 3331-3	F	6777827	CRT 3331-1	A
6776694	CRT 3331-3	F	6777828	CRT 3331-1	A
6776717	CRT 3331-1	A	6777910	CRT 3331-3	F
6776755	CRT 3531-1	C	6777911	CRT 3331-1	A
6776756	CRT 3331-1	A	6777933	CRT 3331-1	A
6776757	CRT 3331-1	A	6777934	CRT 3331-3	F
6776758	CRT 3331-1	A	6777946	CRT 3531-1	C
6776766	CRT 3331-1	A	6777949	CRT 3331-1	A
6776814	CRT 3531-1	C	6777950	CRT 3331-1	A
6776956	CRT 3531-1	C	6777951	CRT 3331-1	A
6776983	CRT 3331-1	A	6777976	CRT 3331-1	A
6776985	CRT 3331-1	A	6778025	CRT 3331-1	A
6776986	CRT 3531-1	C	6778040	CRT 3331-1	A
6777037	CRT 3331-1	A	6778073	CRT 3331-3	F
6777038	CRT 3531-1	E	6778128	CRT 3331-3	F
6777038	CRT 3630-1	E	6778140	CRT 3630-1	E
6777039	CRT 3531-3	D	6778168	CRT 3331-1	A
6777073	CRT 3331-3	F	6778169	CRT 3331-1	A
6777088	CRT 3331-1	A	6778170	CRT 3331-3	F
6777091	CRT 3331-3	F	6778207	CRT 3531-1	C
6777092	CRT 3331-1	A	6778208	CRT 3331-3	F
6777118	CRT 3531-1	C	6778275	CRT 3331-3	F
6777127	CRT 3331-1	A	6778370	CRT 3531-3	D
6777129	CRT 3531-1	C	6778377	CRT 3331-1	A
6777130	CRT 3531-1	E	6778378	CRT 3331-1	A
6777130	CRT 3630-1	E	6778379	CRT 3331-1	A
6777153	CRT 3531-3	D	6778387	CRT 3331-1	A
6777154	CRT 3531-1	C	6778396	CRT 3331-3	F
6777168	CRT 3331-1	A	6778879	CRT 3331-1	A
6777232	CRT 3531-3	D	6778954	CRT 3531-3	D
6777269	CRT 3331-1	A	6778999	CRT 3331-1	A
6777293	CRT 3331-3	F	6779012	CRT 3531-1	C
6777294	CRT 3331-1	A	6779013	CRT 3331-1	A
6777310	CRT 3331-1	A	6779047	CRT 3331-1	A
6777417	CRT 3331-3	F	6779048	CRT 3331-1	A
6777419	CRT 3331-1	A	6779049	CRT 3531-1	C
6777444	CRT 3531-1	C	6779068	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

HIGH, AND LOW RANGE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6779076	CRT 3331-3	F	6830591	CRT 3331-1	A
6779077	CRT 3321-3	G	6830650	CRT 3531-3	D
6779078	CRT 3331-1	A	6830699	CRT 3331-1	A
6779085	CRT 3331-1	A	6830720	CRT 3531-1	C
6779086	CRT 3331-1	A	6831016	CRT 3331-1	A
6779104	CRT 3331-1	A	6831017	CRT 3331-3	F
6779142	CRT 3331-1	A	6831037	CRT 3331-3	F
6779143	CRT 3331-1	A	6831138	CRT 3531-3	D
6779172	CRT 3331-1	A	6831153	CRT 3531-3	D
6779173	CRT 3531-1	C	6831245	CRT 3331-3	F
6779174	CRT 3531-1	C	6831297	CRT 3331-1	A
6779180	CRT 3531-1	C	6831298	CRT 3331-1	A
6779183	CRT 3331-3	F	6831344	CRT 3531-1	C
6779188	CRT 3531-1	C	6831358	CRT 3331-1	A
6779191	CRT 3331-1	A	6831535	CRT 3331-1	A
6779217	CRT 3331-1	A	6831595	CRT 3630-1	E
6779230	CRT 3331-1	A	6831801	CRT 3331-1	A
6779234	CRT 3331-1	A	6831904	CRT 3331-1	A
6779248	CRT 3531-3	D	6831986	CRT 3331-1	A
6779250	CRT 3531-3	D	6832033	CRT 3331-1	A
6779264	CRT 3331-1	A	6832038	CRT 3531-3	D
6779313	CRT 3331-1	A	6832043	CRT 3331-1	A
6779337	CRT 3331-3	F	6832044	CRT 3331-1	A
6779424	CRT 3331-1	A	6832245	CRT 3331-1	A
6779470	CRT 3331-1	A	6832415	CRT 3331-1	A
6779502	CRT 3331-1	A	6832614	CRT 3331-1	A
6779503	CRT 3321-3	G	6832741	CRT 3531-3	D
6779541	CRT 3331-3	F	6832742	CRT 3531-3	D
6779657	CRT 3331-3	F	6832816	CRT 3331-1	A
6779676	CRT 3331-3	F	6832840	CRT 3531-1	C
6779677	CRT 3331-1	A	6832899	CRT 3331-1	A
6779765	CRT 3331-1	A	6832922	CRT 3331-1	A
6779769	CRT 3331-1	A	6832961	CRT 3331-1	A
6779795	CRT 3331-3	F	6832962	CRT 3331-1	A
6779862	CRT 3331-1	A	6833094	CRT 3331-1	A
6779891	CRT 3331-1	A	6833333	CRT 3630-1	E
6779964	CRT 3331-1	A	6833364	CRT 3331-3	F
6829988	CRT 3331-3	F	6833365	CRT 3331-3	F
6829989	CRT 3531-1	C	6833396	CRT 3331-1	A
6830405	CRT 3531-1	C	6833397	CRT 3331-1	A
6830421	CRT 3531-1	C	6833398	CRT 3331-1	A
6830422	CRT 3531-1	C	6833523	CRT 3531-1	C
6830425	CRT 3331-1	A	6833524	CRT 3331-3	F
6830485	CRT 3331-3	F	6833604	CRT 3331-3	F
6830505	CRT 3531-1	C	6833605	CRT 3331-3	F
6830554	CRT 3331-1	A	6833612	CRT 3531-1	C
6830570	CRT 3331-3	F	6833615	CRT 3331-1	A
6830586	CRT 3630-1	E	6833762	CRT 3331-1	A
6830587	CRT 3531-1	C	6833873	CRT 3531-3	D
6830590	CRT 3630-1	E	6834054	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

HIGH, AND LOW RANGE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6834141	CRT 3630-1	E	6838446	CRT 3630-1	E
6834146	CRT 3331-3	F	6838561	CRT 3531-1	C
6834147	CRT 3630-1	E	6838562	CRT 3531-3	D
6834190	CRT 3531-1	C	6838573	CRT 3630-1	E
6834198	CRT 3630-1	E	6838831	CRT 3531-1	C
6834308	CRT 3331-1	A	6838975	CRT 3531-1	C
6834823	CRT 3331-1	A	6839188	CRT 3531-1	C
6834953	CRT 3331-3	A	6839189	CRT 3331-1	A
6835005	CRT 3531-1	C	6839549	CRT 3331-1	A
6835013	CRT 3331-1	A	6839565	CRT 3531-1	C
6835032	CRT 3531-1	C	6839673	CRT 3331-3	F
6835091	CRT 3531-1	C	6880146	CRT 3531-3	D
6835092	CRT 3531-1	C	6880260	CRT 3331-1	A
6835118	CRT 3331-1	A	6880291	CRT 3331-1	A
6835174	CRT 3531-1	C	6880327	CRT 3331-1	A
6835529	CRT 3630-1	E	6880328	CRT 3331-1	A
6835663	CRT 3331-1	A	6880407	CRT 3331-1	A
6835778	CRT 3630-1	E	6880474	CRT 3630-1	E
6835795	CRT 3630-1	E	6880658	CRT 3531-3	D
6836004	CRT 3331-1	A	6880763	CRT 3331-1	A
6836005	CRT 3331-1	A	6881019	CRT 3331-3	F
6836006	CRT 3331-1	A	6881137	CRT 3531-3	D
6836007	CRT 3331-1	A	6881571	CRT 3630-1	E
6836031	CRT 3331-1	A	6881648	CRT 3331-1	A
6836049	CRT 3331-3	F	6882053	CRT 3331-3	F
6836205	CRT 3630-1	E	6882288	CRT 3331-1	A
6836307	CRT 3531-3	D	6882559	CRT 3331-3	F
6836350	CRT 3331-3	F	6883051	CRT 3531-1	C
6836417	CRT 3531-1	C	6883156	CRT 3531-1	C
6836422	CRT 3331-3	F	6883312	CRT 3630-1	E
6836455	CRT 3331-1	A	6883313	CRT 3531-1	C
6836461	CRT 3531-1	C	6883320	CRT 3531-3	D
6836480	CRT 3331-1	A	6883547	CRT 3531-1	C
6836507	CRT 3531-1	C	6883717	CRT 3331-1	A
6836630	CRT 3531-1	C	6883724	CRT 3531-1	C
6836671	CRT 3331-3	F	6883957	CRT 3531-3	D
6836685	CRT 3531-1	C	6884199	CRT 3531-3	D
6836768	CRT 3331-1	A	6884200	CRT 3531-3	D
6836793	CRT 3531-1	C	6884201	CRT 3531-3	D
6836794	CRT 3531-1	C	6884202	CRT 3531-3	D
6836818	CRT 3531-1	C	6884203	CRT 3531-3	D
6836834	CRT 3331-1	A	6884204	CRT 3531-3	D
6836944	CRT 3531-1	C	6884205	CRT 3531-3	D
6836945	CRT 3531-1	C	6884206	CRT 3531-3	D
6837024	CRT 3531-1	C	6884207	CRT 3531-1	A
6837104	CRT 3531-1	C	6884208	CRT 3531-1	A
6837212	CRT 3331-1	A	6884209	CRT 3531-1	A
6837353	CRT 3331-1	A	6884210	CRT 3531-1	A
6838122	CRT 3531-1	C	6884211	CRT 3531-1	C
6838291	CRT 3531-1	C	6885223	CRT 3531-1	A

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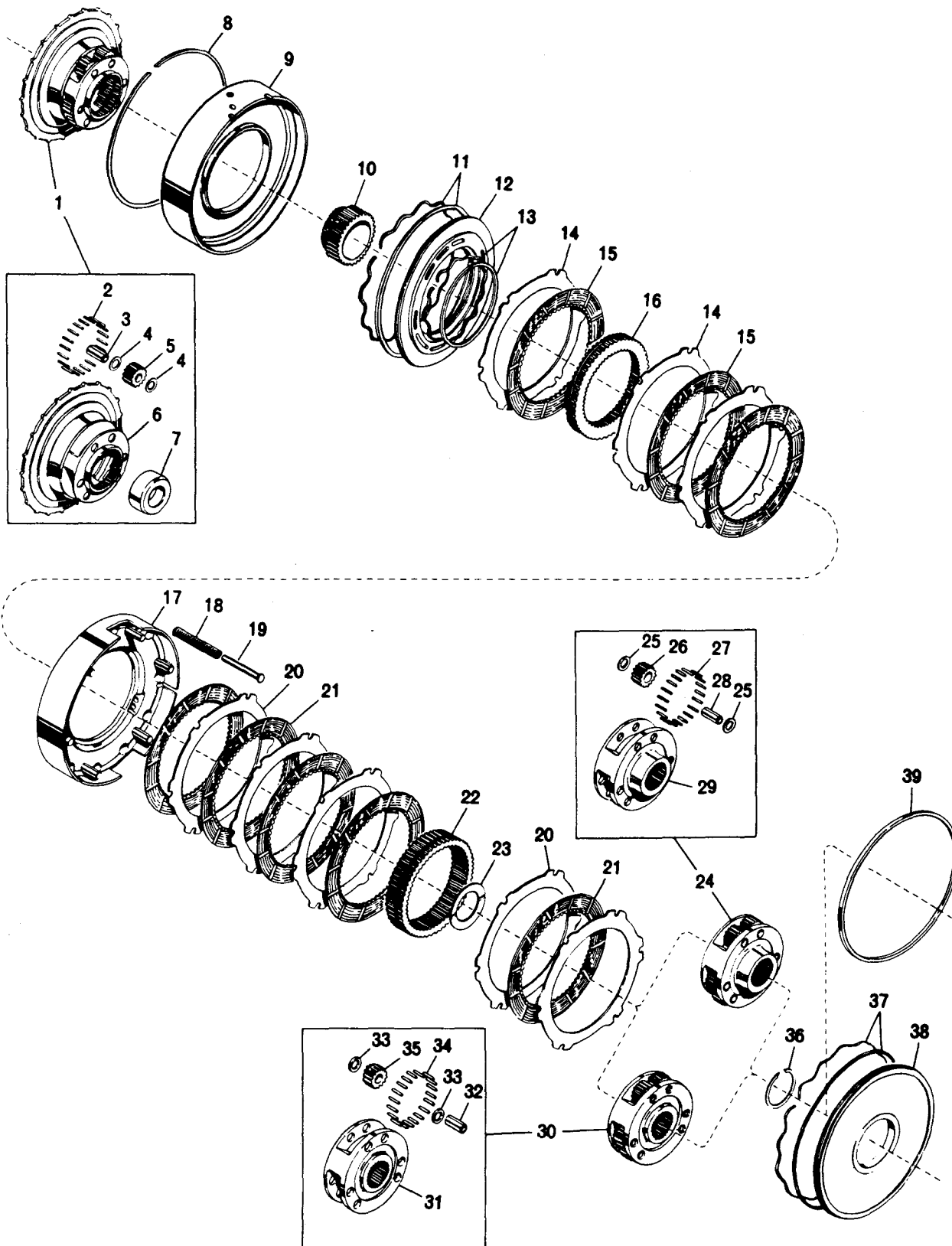
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

HIGH, AND LOW RANGE PLANETARIES AND CLUTCHES SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6885489	CRT 3630-1	E			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



8066

FIG 10. HIGH AND LOW-RANGE PLANETARIES AND CLUTCHES

GROUP A

HIGH, AND LOW-RANGE PLANETARIES AND CLUTCHES, FIGURE 10

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	CARRIER ASSY, HIGH-RANGE PLANETARY	6759519	1			1
2	ROLLER, PLANETARY PINION	6754867	120		120	240
3	PIN, PLANETARY PINION	6754852	6		6	12
4	WASHER, PINION THRUST	6754866	12		12	24
5	PINION, PLANETARY CARRIER. MATCHED SET OF 6	6769715	1 SET		1	2
6	CARRIER, HIGH-RANGE PLANETARY	6759469	1		1	2
7	NOT USED IN THIS GROUP.					
8	RING, CARRIER RETAINING INTERNAL SNAP	6773806	1		1	2
9	HOUSING, HIGH-RANGE PISTON	6759473	1		1	2
10	GEAR, LOW-RANGE SUN	6759470	1		1	2
11	KIT, HIGH CLUTCH PISTON OUTER SEAL RING CONTAINS 1 SEALRING P/N 6774343, 1 EXPANDER P/N 6776745 AND INSTRUCTION SHEET.	6776995	1	1	3	10
12	PISTON, HIGH-RANGE CLUTCH APPLY	6777453	1		1	2
13	KIT, HIGH CLUTCH PISTON INNER SEAL RING CONTAINS 1 SEALRING P/N 6774344, 1 EXPANDER P/N 6776750 AND INSTRUCTION SHEET.	6776998	1	1	3	10
14	PLATE, EXTERNAL SPLINED HIGH CLUTCH	6837690	3	3	6	12
15	PLATE, INTERNAL SPLINED HIGH CLUTCH WHEN REPLACING P/N 6775541 WITH P/N 6768446 USE 3 PLATES. DO NOT INTERMIX OLD PLATES WITH THE NEW IN THIS CLUTCH PACK.	6768446	3	3	6	12
16	GEAR, HIGH-RANGE CLUTCH RING	6836076	1		1	2
17	ANCHOR, HIGH & LOW-RANGE PRIOR TO S/N 5719 USE P/N 6759516. STARTING WITH S/N 5719 USE P/N 6769560. REF. 9 FIG. 8	6769560	1		1	2
18	SPRING, HIGH AND LOW CLUTCH PISTON RETURN, 37.5 COILS, .625 OD, .103-.107 WIRE DIA.	6775437	12		12	24
19	PIN, SPRING GUIDE WHEN REBUILDING UNITS PRIOR TO S/N 3464 REPLACE ALL SPRING GUIDE PINS WITH P/N 6768988.	6768988	12		12	24
20	PLATE, EXTERNAL SPLINED LOW CLUTCH	6837690	5	5	10	20
21	PLATE, INTERNAL SPLINED LOW CLUTCH WHEN REPLACING P/N 6775541 WITH P/N 6768446 USE 5 PLATES. DO NOT INTERMIX OLD PLATES WITH THE NEW IN THIS CLUTCH PACK.	6768446	5	5	10	20
22	GEAR, LOW-RANGE RING	6836080	1		1	2
23	WASHER, THRUST	6759494	1	1	2	5
24-29	NOT USED IN THIS GROUP					
30	CARRIER ASSY, LOW-RANGE PLANETARY	6777015	1		1	2
31	CARRIER, PLANETARY. PRIOR TO S/N 37339 ORDER CARRIER ASSY P/N 6777015.	6777016	* 1			
32	PIN, PLANETARY PINION. PRIOR TO S/N 37339 ORDER P/N 6757155.	6770953	6		6	12
33	WASHER, PINION THRUST. PRIOR TO S/N 37339 ORDER P/N 6754866.	6770955	12		12	24
34	ROLLER, PLANETARY PINION. PRIOR TO S/N 37339 ORDER 240 P/N 6757226 AND 6 SPACER P/N 6757284.	6700213	96		96	192
35	PINION, PLANETARY. MATCHED SET OF 6. PRIOR TO S/N 37339 ORDER P/N 6769717.	6771478	1 SET		1	2
36	RING, EXTERNAL SNAP	6754815	1	1	2	5
37	KIT, LOW CLUTCH OUTER PISTON SEAL RING CONTAINS 1 SEALRING P/N 6774343, 1 EXPANDER P/N 6776745 AND INSTRUCTION SHEET.	6776995	1	1	3	10
38	PISTON, LOW RANGE CLUTCH	6759485	1		1	2
39	NOT USED IN THIS GROUP.					

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP B

HIGH, AND LOW-RANGE PLANETARIES AND CLUTCHES, FIGURE 10

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	CARRIER ASSY, HIGH-RANGE PLANETARY	6771737	1		1	2
7	COLLECTOR, LUBE OIL	6771730	1		1	2
10	NOT USED IN THIS GROUP.					
20-35	NOT USED IN THIS GROUP.					
37-38	NOT USED IN THIS GROUP.					
39	SPACER	6771731	1	1	2	4

GROUP C

HIGH, AND LOW-RANGE PLANETARIES AND CLUTCHES, FIGURE 10

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

23	WASHER, THRUST	6770896	1		1	2
24	CARRIER ASSY, LOW-RANGE PLANETARY	6770904	1			1
25	WASHER, PINION THRUST	6770955	12		12	24
26	PINION, LOW-RANGE PLANETARY. MATCHED SET OF 6	6771478	1 SET		1	2
27	ROLLER, PLANETARY PINION	6700213	96		96	192
28	PIN, PLANETARY PINION	6770953	6		6	12
29	CARRIER, PLANETARY	6770899	1		1	2
30-35	NOT USED IN THIS GROUP.					
36	RING, CARRIER RETAINING EXTERNAL SNAP	6750259	1	1	2	5

GROUP D

HIGH, AND LOW-RANGE PLANETARIES AND CLUTCHES, FIGURE 10

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW.

36 NOT USED IN THIS GROUP.

GROUP E

HIGH, AND LOW-RANGE PLANETARIES AND CLUTCHES, FIGURE 10

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

10	GEAR, LOW-RANGE PLANETARY SUN	6777365	1			1
22	GEAR, LOW-RANGE PLANETARY RING	6836331	1		1	2
23	WASHER, CARRIER THRUST	6777377	1	1	2	5
24	CARRIER ASSY, LOW-RANGE PLANETARY	6779464	1			1
25	WASHER, PINION THRUST	6777360	12		12	24
26	PINION, PLANETARY, MATCHED SET OF 6	6777629	1 SET		1	2
27	ROLLER, PLANETARY PINION	6700213	126		126	252
28	PIN, PLANETARY PINION	6777362	6		6	12
29	CARRIER, PLANETARY	6779456	1		1	2
30-35	NOT USED IN THIS GROUP.					
36	RING, CARRIER RETAINER, EXTERNAL SNAP	6750259	1			

GROUP F

HIGH, AND LOW-RANGE PLANETARIES AND CLUTCHES, FIGURE 10

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELCW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
36	RING, CARRIER RETAINING, EXTERNAL SNAP	6703059	1	1	2	5

GROUP G

HIGH, AND LOW-RANGE PLANETARIES AND CLUTCHES, FIGURE 10

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELCW.

1	CARRIER ASSY, HIGH RANGE PLANETARY	6771737	1			1
7	COLLECTOR, LUBE OIL	6771730	1			1
20-35	NOT USED IN THIS GROUP					
36	RING, CARRIER RETAINING, EXTERNAL SNAP	6703059	1	1	2	5
37-38	NOT USED IN THIS GROUP					
39	SPACER	6771731	1			

TRANSFER GEAR HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISCN POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6759583	CRT 3331-1	E	6770328	CRT 3331-1	E
6759584	CRT 3331-1	F	6770363	CRT 3331-1	F
6759597	CRT 3331-1	K	6770438	CRT 3331-1	E
6759633	CRT 3331-1	E	6770465	CRT 3331-1	E
6759634	CRT 3331-1	E	6770675	CRT 3331-1	E
6759635	CRT 3331-1	F	6770732	CRT 3331-1	E
6759636	CRT 3331-1	E	6770966	CRT 3331-1	E
6759707	CRT 3331-1	E	6771074	CRT 3531-1	L
6759721	CRT 3331-1	E	6771133	CRT 3331-1	E
6759748	CRT 3331-1	F	6771136	CRT 3331-1	E
6759755	CRT 3331-1	E	6771241	CRT 3331-1	E
6759756	CRT 3331-1	E	** 6771278	CRT 3331-1	L
6759763	CRT 3331-1	G	***6771278	CRT 3331-1	A
6759776	CRT 3331-1	F	6771319	CRT 3331-1	E
6759789	CRT 3331-1	F	6771321	CRT 3531-1	L
6759793	CRT 3331-1	H	6771392	CRT 3531-1	K
6759794	CRT 3331-1	H	6771412	CRT 3331-1	F
6759795	CRT 3331-1	F	6771414	CRT 3331-1	K
6759812	CRT 3331-1	G	6771415	CRT 3331-1	K
6759817	CRT 3331-1	E	6771416	CRT 3331-1	E
6759826	CRT 3331-1	E	6771417	CRT 3331-1	K
6759828	CRT 3331-1	E	6771444	CRT 3331-1	E
6759837	CRT 3331-1	K	6771647	CRT 3531-1	A
6759850	CRT 3331-1	E	6771740	CRT 3331-1	E
6759851	CRT 3331-1	E	6771744	CRT 3331-1	E
6759858	CRT 3331-1	F	6771764	CRT 3331-1	E
6759861	CRT 3331-1	E	6771803	CRT 3321-1	F
6759865	CRT 3331-1	E	6771808	CRT 3331-1	E
6759866	CRT 3331-1	J	6771924	CRT 3531-1	L
6769518	CRT 3331-1	E	6771940	CRT 3531-1	L
6769554	CRT 3331-1	E	6772026	CRT 3331-1	A
6769556	CRT 3331-1	F	6772034	CRT 3531-1	L
6769615	CRT 3331-1	E	6772087	CRT 3331-1	M
6769635	CRT 3331-1	E	6772100	CRT 3331-1	E
6769737	CRT 3331-1	G	6772105	CRT 3331-1	F
6769824	CRT 3331-1	F	6772118	CRT 3531-1	L
6769841	CRT 3331-1	K	6772144	CRT 3321-1	F
6769867	CRT 3331-1	E	6772195	CRT 3331-1	H
6769901	CRT 3331-1	F	6772196	CRT 3331-1	E
6769902	CRT 3331-1	E	6772277	CRT 3331-1	E
6769922	CRT 3331-1	E	6772279	CRT 3331-1	E
6769935	CRT 3331-1	E	6772280	CRT 3331-1	F
6769948	CRT 3331-1	F	6772360	CRT 3331-1	J
** 6770000	CRT 3331-1	L	6772456	CRT 3531-1	L
***6770000	CRT 3331-1	A	6772464	CRT 3331-1	H
6770005	CRT 3331-1	E	6772496	CRT 3331-1	F
6770063	CRT 3331-1	J	6772497	CRT 3331-1	A
6770081	CRT 3331-1	K	6772498	CRT 3331-1	A
6770176	CRT 3331-1	E	6772499	CRT 3331-1	A
6770186	CRT 3331-1	F	6772500	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** PRIOR TO S/N 25518.
 ***S/N 25518 AND LATER.

TRANSFER GEAR HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772501	CRT 3331-1	A	6774145	CRT 3331-1	B
6772502	CRT 3331-1	A	6774146	CRT 3331-1	A
6772503	CRT 3331-1	C	6774158	CRT 3331-1	A
6772504	CRT 3331-1	L	6774159	CRT 3331-1	A
6772505	CRT 3331-1	A	6774221	CRT 3331-1	P
6772506	CRT 3331-1	A	6774275	CRT 3531-1	A
6772507	CRT 3331-1	B	6774319	CRT 3331-1	R
6772731	CRT 3331-1	F	6774332	CRT 3331-1	A
6772826	CRT 3331-1	B	6774463	CRT 3331-1	Q
6772827	CRT 3321-1	B	6774484	CRT 3331-1	A
6772828	CRT 3331-1	B	6774496	CRT 3331-1	L
6772829	CRT 3331-1	D	6774567	CRT 3331-1	Q
6772891	CRT 3331-1	B	6774568	CRT 3331-1	A
6772892	CRT 3331-1	A	6774669	CRT 3531-1	A
6772893	CRT 3331-1	E	6774699	CRT 3531-1	A
6772895	CRT 3331-1	N	6774743	CRT 3331-1	B
6772913	CRT 3331-1	A	6774792	CRT 3331-1	A
6772914	CRT 3331-1	A	6774875	CRT 3531-1	P
6772915	CRT 3331-1	A	6775179	CRT 3331-1	A
6772916	CRT 3331-1	A	6775180	CRT 3331-1	A
6772917	CRT 3331-1	A	6775181	CRT 3331-1	A
6772918	CRT 3331-1	A	6775182	CRT 3331-1	A
6772929	CRT 3331-1	B	6775183	CRT 3331-1	C
6773161	CRT 3331-1	A	6775185	CRT 3331-1	A
6773297	CRT 3531-1	U	6775186	CRT 3331-1	B
6773339	CRT 3331-1	A	6775187	CRT 3331-1	B
6773369	CRT 3331-1	A	6775188	CRT 3331-1	B
6773371	CRT 3331-1	B	6775189	CRT 3331-1	D
6773419	CRT 3331-1	A	6775191	CRT 3331-1	A
6773505	CRT 3531-1	V	6775195	CRT 3331-1	A
6773533	CRT 3331-1	A	6775196	CRT 3331-1	A
6773534	CRT 3331-1	L	6775197	CRT 3331-1	A
6773579	CRT 3331-1	A	6775198	CRT 3331-1	A
6773580	CRT 3331-1	A	6775199	CRT 3331-1	A
6773629	CRT 3531-1	L	6775201	CRT 3331-1	A
6773635	CRT 3331-1	A	6775202	CRT 3331-1	A
6773752	CRT 3331-1	A	6775204	CRT 3331-1	A
6773798	CRT 3331-1	A	6775205	CRT 3331-1	A
6773809	CRT 3331-1	B	6775206	CRT 3331-1	B
6773810	CRT 3331-1	A	6775208	CRT 3331-1	A
6773838	CRT 3331-1	B	6775209	CRT 3331-1	P
6773852	CRT 3531-1	A	6775211	CRT 3331-1	R
6773883	CRT 3331-1	A	6775212	CRT 3331-1	Q
6773900	CRT 3331-1	A	6775216	CRT 3331-1	B
6773937	CRT 3531-1	A	6775217	CRT 3321-1	B
6773975	CRT 3331-1	B	6775297	CRT 3331-1	A
6773976	CRT 3331-1	A	6775389	CRT 3331-1	D
6774041	CRT 3531-1	A	6775537	CRT 3531-1	A
6774047	CRT 3531-1	A	6775550	CRT 3331-1	B
6774124	CRT 3331-1	A	6775552	CRT 3531-1	A

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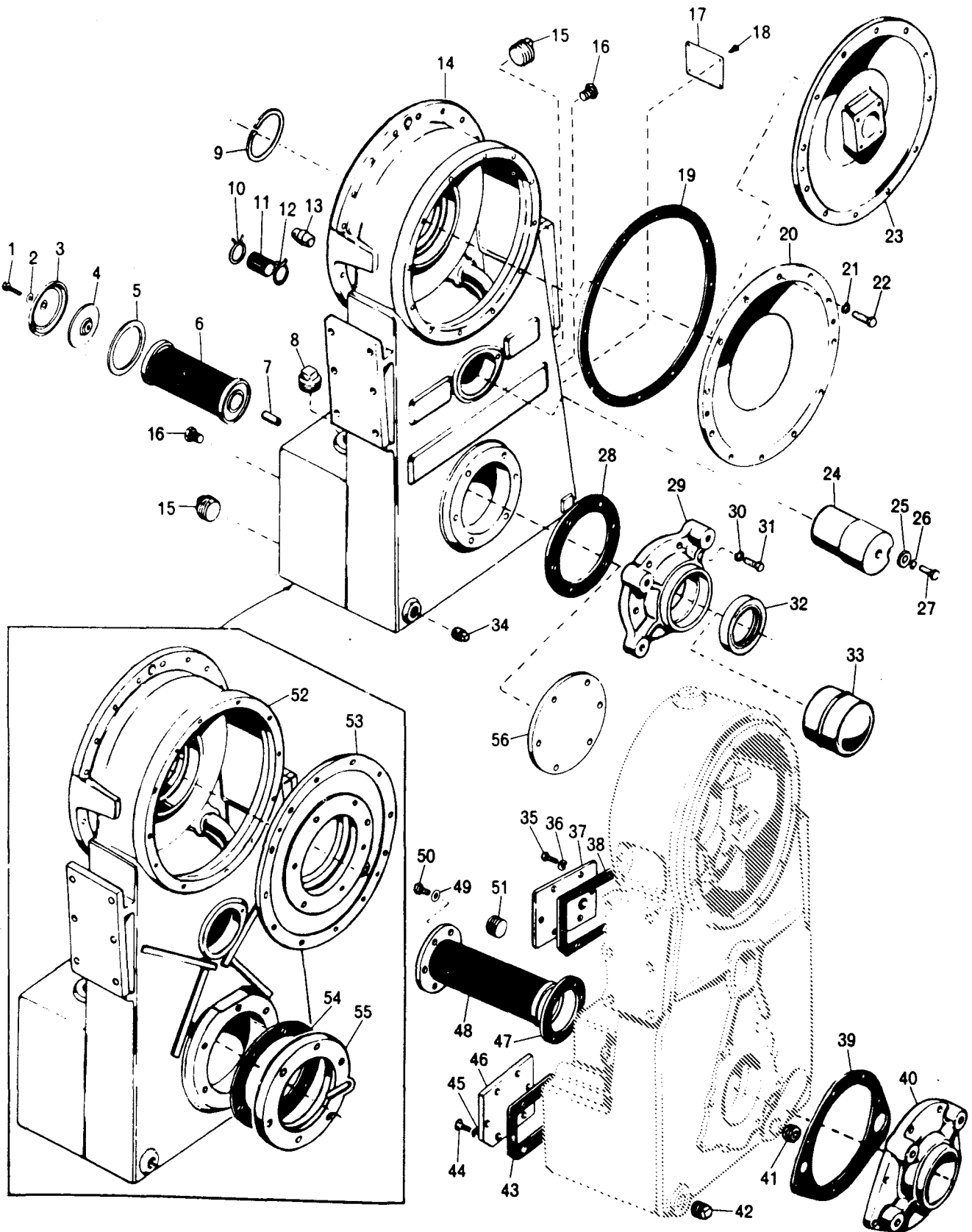
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSFER GEAR HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6880474	CRT 3630-1	A	6883717	CRT 3331-1	B
6880763	CRT 3331-1	A	6883724	CRT 3531-1	P
6881571	CRT 3630-1	A	6884207	CRT 3531-1	B
6881648	CRT 3331-1	B	6884208	CRT 3531-1	B
6882288	CRT 3331-1	A	6884209	CRT 3531-1	B
6883051	CRT 3531-1	A	6884210	CRT 3531-1	B
6883156	CRT 3531-1	A	6884211	CRT 3531-1	W
6883312	CRT 3630-1	A	6885223	CRT 3531-1	B
6883313	CRT 3531-1	A	6885489	CRT 3630-1	A
6883547	CRT 3531-1	A			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



4460B

FIG 11. TRANSFER GEAR HOUSING

GROUP C

TRANSFER GEAR HOUSING, FIGURE 11
1.62 TO 1 UNDERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
14	HOUSING, TRANSFER GEAR 1.62 TO 1 UNDERDRIVE . . SEE SPI 491	6772192	1			1
32	NOT USED IN THIS GROUP.					
33	CAP, REAR OUTPUT	6759869	1		1	2

GROUP D

TRANSFER GEAR HOUSING, FIGURE 11
1.62 TO 1 UNDERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

14	HOUSING, TRANSFER GEAR. 1.62 TO 1 UNDERDRIVE . . SEE SPI 491	6772192	1			1
20	NOT USED IN THIS GROUP.					
23	COVER, DRIVE GEAR	6757291	1			1
32	NOT USED IN THIS GROUP.					
33	CAP, REAR OUTPUT DRIVE	6759869	1		1	2

GROUP E

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1-7	NOT USED IN THIS GROUP.					
14	KIT, TRANSFER GEAR HOUSING 0.659 TO 1 OVERDRIVE SEE SPI 491.	6773334	1			1
27	BOLT, SPINDLE LOCKING, HX HD, 7/16-14 X 1	179858	1	1	2	3
28-29	NOT USED IN THIS GROUP.					
30	WASHER, LOCK, 3/8	103321	8	8	16	24
31	BOLT, HEX HD, 3/8-16 X 1 3/8	179842	8	8	16	24
34	NOT USED IN THIS GROUP.					
35	BOLT, HEX HD, 3/8-16 X 1	179839	6	6	12	18
36	WASHER, LOCK, 3/8	103321	6	6	12	18
37	COVER, INSPECTION DRAIN	6758238	1			1
38	GASKET, INSPECTION DRAIN COVER	6757346	1	1	3	10
39	GASKET, REAR BEARING RETAINER	6757238	1	1	3	10
40	RETAINER, REAR BEARING 8 BOLT HOLE TYPE	6759481	1		1	2
41	PLUG, PIPE, 1	444678	1		1	2
42	PLUG, TRANSMISSION DRAIN, SQ HD PIPE, 3/4	444594	1		1	2
43	GASKET, INSPECTION COVER	6757346	1	1	3	10
44	BOLT, HEX HD, 3/8-16 X 1	179839	6	6	12	18
45	WASHER, LOCK, 3/8	103321	6	6	12	18
46	COVER, INSPECTION	6757347	1			1
47	GASKET, OIL STRAINER	6882702	1	1	3	10
48	STRAINER, OIL	6757382	1	1	2	4
49	WASHER, LOCK, 3/8	103321	6	6	12	18
50	BOLT, HEX HD, 3/8-16 X 7/8	179838	6	6	12	18
51	PLUG, PIPE, 1 1/4	106644	1		1	2
52-56	NOT USED IN THIS GROUP.					

GROUP A

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OR 0.789 TO 1 OVERDRIVE

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, 5/16-24 X 1 1/2	181343	1	1	2	3
2	WASHER, PLAIN, 11/32	115308	1	1	2	3
3	COVER, OIL STRAINER	6765995	1		1	2
4	RETAINER, OIL STRAINER	6757774	1		1	2
5	GASKET, OIL STRAINER COVER	5576445	1	1	3	10
6	STRAINER, OIL	6769996	1	1	2	4
7	COUPLING, OIL STRAINER	6769994	1		1	2
8	PLUG, OIL FILLER PIPE, 1 1/2	106643	1		1	2
9	RING, HOOK TYPE SEAL	6757229	1	1	3	10
10	CLAMP, OIL DRAIN TUBE	272855	1	1	3	10
11	HOSE, OIL DRAIN TUBE	6757352	1	1	3	10
12	CLAMP, OIL DRAIN TUBE	272855	1	1	3	10
13	NIPPLE, OIL DRAIN	6770169	1		1	2
14	HOUSING, TRANSFER GEAR 0.659 TO 1 OR 0.789 TO 1 OVERDRIVE. IF REAR BEARING RETAINER REF. 40 HAS 8 RETAINING BOLTS ORDER PARTS KIT P/N 6773332 INSTEAD OF P/N 6773797. IF 6 BOLTS ARE USED ORDER HOUSING P/N 6773797 SEE SPI 491	6773797	1			1
15	PLUG, OIL FILLER PIPE, 1 1/4	143938	2			2
16	PLUG, OIL LEVEL CHECK, HX HD PIPE, 1/4	444618	2	2	4	6
17	PLATE, TRANSMISSION NAME	6838494	1		1	2
18	SCREW, DRIVE	145372	4		4	8
19	GASKET, DRIVE GEAR COVER	6757218	1	1	3	10
20	COVER, DRIVE GEAR	6757217	1			1
21	WASHER, LOCK, 3/8	103321	12	12	24	36
22	BOLT, COVER, HX HD, 3/8-16 X 1 1/8	179840	12	12	24	36
23	NOT USED IN THIS GROUP.					
24	SPINDLE, IDLER GEAR. PRIOR TO S/N 40633 ON 3331 SERIES, S/N 35334 ON 3531 SERIES AND S/N 40415 ON 3630 SERIES USE 6759539 SPINDLE.	6777403	1		1	2
25	WASHER, SPINDLE RETAINING	6759517	1		1	2
26	WASHER, LOCK, 7/16	103322	1	1	2	3
27	BOLT, SPINDLE LOCKING, HX HD, 7/16-14 X 7/8	179857	1	1	2	3
28	GASKET, BEARING RETAINER. PRIOR TO S/N 23080 ON 3331 SERIES AND S/N 23564 ON 3531 AND 3630 SERIES USE 6757238 GASKET.	6772190	1	1	3	10
29	RETAINER, REAR BEARING 6 BOLT HOLE TYPE PRIOR TO S/N 23080 ON 3331 SERIES AND S/N 23564 ON 3531 AND 3630 SERIES USE 6759481 RETAINER.	6772179	1		1	2
30	WASHER, LOCK, 1/2	103323	6	6	12	18
31	BOLT, RETAINER, HX HD, 1/2-13 X 1 3/8	179884	6	6	12	18
32	SEAL, REAR OUTPUT FLANGE LIP TYPE OIL. USE 6773373 OIL SEAL WHERE MOISTURE RESISTANT OR IMMERSION SEAL IS REQUIRED.	6775576	1	1	3	10
33	NOT USED IN THIS GROUP.					
34	PLUG, TRANSMISSION DRAIN SQ HD PIPE, 3/4	444594	1	1	2	3
35-56	NOT USED IN THIS GROUP.					

GROUP B

TRANSFER GEAR HOUSING, FIGURE 11
1.62 TO 1 UNDERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

14	HOUSING, TRANSFER GEAR 1.62 TO 1 UNDERDRIVE . . SEE SPI 491	6772192	1			1
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GROUP L CCNT

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
31	BOLT, FX HD, 3/8-16 X 1 3/8	179842	8	8	16	24
32	NOT USED IN THIS GROUP.					
35-38	NOT USED IN THIS GROUP.					
39	GASKET, REAR BEARING	6757238	1	1	3	10
40	RETAINER, REAR BEARING 8 BOLT HOLE TYPE	6759481	1		1	2
41-56	NOT USED IN THIS GROUP.					

GROUP M

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP M, EXCEPT FOR PARTS LISTED BELOW.

14	KIT, TRANSFER GEAR HOUSING PUMP CLEARANCE . . .	6773333	1			1
	0.659 TO 1 OVERDRIVE SEE SPI 491.					

GROUP N

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

14	NOT USED IN THIS GROUP.					
20	NOT USED IN THIS GROUP.					
22	BOLT, ADAPTER, FX HD, 3/8-16 X 1 1/4	179841	12	12	24	36
23	NOT USED IN THIS GROUP.					
28-29	NOT USED IN THIS GROUP.					
30	BOLT, ADAPTER, FX HD, 1/2-13 X 2 3/4	179892	6	6	12	18
35-51	NOT USED IN THIS GROUP.					
52	HOUSING, TRANSFER GEAR 0.659 TO 1 OVERDRIVE . .	6772940	1			1
53	ADAPTER, UPPER REAR OUTPUT DISCONNECT CLUTCH . .	6772952	1		1	2
54	GASKET, ADAPTER	6772955	1	1	3	10
55	ADAPTER, LOWER OUTPUT DISCONNECT CLUTCH	6772945	1		1	2
56	NOT USED IN THIS GROUP.					

GROUP P

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

20	NOT USED IN THIS GROUP.					
23	COVER, DRIVE GEAR	6757291	1			1

GROUP Q

TRANSFER GEAR HOUSING, FIGURE 11
1.62 TO 1 UNDERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

14	HOUSING, TRANSFER GEAR	6772192	1			1
20	NOT USED IN THIS GROUP.					
23	COVER, DRIVE GEAR	6757291	1			1

GROUP F

TRANSFER GEAR HOUSING, FIGURE 11
1.62 TO 1 UNDERDRIVE

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
14	KIT, TRANSFER GEAR HOUSING 1.62 TC 1 UNDERDRIVE SEE SPI 491	6773336	1			1

GROUP G

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW.

20	NOT USED IN THIS GROUP.					
23	COVER, DRIVE GEAR	6757291	1			1

GROUP H

TRANSFER GEAR HOUSING, FIGURE 11
1.62 TO 1 UNDERDRIVE

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW.

14	KIT, TRANSFER GEAR HOUSING, 1.62 TO 1 UNDERDRIVE. SEE SPI 491.	6773336	1			1
20	NOT USED IN THIS GROUP.					
23	COVER, DRIVE GEAR	6757291	1			1

GROUP J

TRANSFER GEAR HOUSING, FIGURE 11
1.62 TO 1 UNDERDRIVE

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW.

14	KIT, TRANSFER GEAR HOUSING 1.62 TC 1 UNDERDRIVE SEE SPI 491	6773336	1			1
32	NOT USED IN THIS GROUP.					
33	CAP, REAR CUTPUT DRIVE	6759869	1		1	2

GROUP K

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW.

15	PLUG, OIL FILLER, PIPE, 1 1/4	106644	1		1	2
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GROUP L

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

14	KIT, TRANSFER GEAR HOUSING 0.659 TO 1 OVERDRIVE SEE SPI 491	6773332	1			1
28-29	NOT USED IN THIS GROUP.					
30	WASHER, LOCK, 3/8	103321	8	8	16	24

CONTINUED ON NEXT PAGE

GROUP W

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
20	NOT USED IN THIS GROUP.					
23	COVER, DRIVE GEAR	6757291	1			1
32	NOT USED IN THIS GROUP.					
33	CAP, REAR OUTPUT	6759869	1		1	2

GROUP R

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
32	NOT USED IN THIS GROUP.					
33	CAP, REAR CLTPLT	6759869	1		1	2

GROUP S

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

34	PLUG, MAGNETIC DRAIN	6835718	1	1	2	3
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GROUP T

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

29	NOT USED IN THIS GROUP.					
32-33	NOT USED IN THIS GROUP.					
35-55	NOT USED IN THIS GROUP.					
56	COVER, REAR OUTPUT SHAFT	6832041	1			1

GROUP U

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

14	KIT, TRANSFER GEAR HOUSING, PUMP CLEARANCE . . .	6773333	1			1
	0.659 TO 1 OVERDRIVE. SEE SPI 491.					
20	NOT USED IN THIS GROUP.					
23	COVER, DRIVE GEAR	6757291	1			1
28-29	NOT USED IN THIS GROUP.					
30	WASHER, LOCK, 3/8	103321	8	8	16	24
31	BOLT, HX HD, 3/8-16 X 1 3/8	179842	8	8	16	24
33	NOT USED IN THIS GROUP.					
35-38	NOT USED IN THIS GROUP.					
39	GASKET, REAR BEARING RETAINER	6757238	1	1	3	10
40	RETAINER, REAR BEARING 8 BOLT HOLE TYPE	6759481	1			1
41-56	NOT USED IN THIS GROUP.					

GROUP V

TRANSFER GEAR HOUSING, FIGURE 11
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

14	HOUSING, TRANSFER GEAR PUMP CLEARANCE	6772189	1			1
	0.659 TO 1 OVERDRIVE.					
20	NOT USED IN THIS GROUP.					
23	COVER, DRIVE GEAR	6757291	1			1

TRANSFER GEAR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6772503	CRT 3331-1	C	6774158	CRT 3331-1	A
6772504	CRT 3331-1	A	6774159	CRT 3331-1	A
6772505	CRT 3331-1	A	6774221	CRT 3331-1	A
6772506	CRT 3331-1	A	6774275	CRT 3531-1	Q
6772507	CRT 3331-1	B	6774319	CRT 3331-1	A
6772731	CRT 3331-1	B	6774332	CRT 3331-1	A
6772826	CRT 3331-1	B	6774463	CRT 3331-1	L
6772827	CRT 3321-1	B	6774484	CRT 3331-1	A
6772828	CRT 3331-1	B	6774496	CRT 3331-1	A
6772829	CRT 3321-1	B	6774567	CRT 3331-1	B
6772891	CRT 3331-1	B	6774568	CRT 3331-1	A
6772892	CRT 3331-1	A	6774669	CRT 3531-1	Q
6772893	CRT 3331-1	A	6774699	CRT 3531-1	Q
6772895	CRT 3331-1	G	6774743	CRT 3331-1	B
6772913	CRT 3331-1	A	6774792	CRT 3331-1	A
6772914	CRT 3331-1	A	6774875	CRT 3531-1	Q
6772915	CRT 3331-1	A	6775179	CRT 3331-1	A
6772916	CRT 3331-1	A	6775180	CRT 3331-1	A
6772917	CRT 3331-1	A	6775181	CRT 3331-1	A
6772918	CRT 3331-1	A	6775182	CRT 3331-1	A
6772929	CRT 3331-1	B	6775183	CRT 3331-1	C
6773161	CRT 3331-1	A	6775185	CRT 3331-1	A
6773297	CRT 3531-1	Q	6775186	CRT 3331-1	B
6773339	CRT 3331-1	A	6775187	CRT 3331-1	B
6773369	CRT 3331-1	A	6775188	CRT 3331-1	B
6773371	CRT 3331-1	B	6775189	CRT 3331-1	B
6773419	CRT 3331-1	A	6775191	CRT 3331-1	A
6773505	CRT 3531-1	Q	6775195	CRT 3331-1	A
6773533	CRT 3331-1	A	6775196	CRT 3331-1	A
6773534	CRT 3331-1	A	6775197	CRT 3331-1	A
6773579	CRT 3331-1	A	6775198	CRT 3331-1	A
6773580	CRT 3331-1	A	6775199	CRT 3331-1	A
6773629	CRT 3531-1	Q	6775201	CRT 3331-1	A
6773635	CRT 3331-1	A	6775202	CRT 3331-1	A
6773752	CRT 3331-1	A	6775204	CRT 3331-1	A
6773798	CRT 3331-1	A	6775205	CRT 3331-1	A
6773809	CRT 3331-1	B	6775206	CRT 3331-1	B
6773810	CRT 3331-1	A	6775208	CRT 3331-1	A
6773838	CRT 3331-1	B	6775209	CRT 3331-1	A
6773852	CRT 3531-1	Q	6775211	CRT 3331-1	M
6773883	CRT 3331-1	A	6775212	CRT 3331-1	B
6773900	CRT 3331-1	A	6775216	CRT 3331-1	B
6773937	CRT 3531-1	Q	6775217	CRT 3321-1	B
6773975	CRT 3331-1	B	6775297	CRT 3331-1	A
6773976	CRT 3331-1	A	6775389	CRT 3331-1	C
6774041	CRT 3531-1	Q	6775537	CRT 3531-1	Q
6774047	CRT 3531-1	Q	6775550	CRT 3331-1	B
6774124	CRT 3331-1	A	6775552	CRT 3531-1	R
6774145	CRT 3331-1	B	6775701	CRT 3331-1	B
6774146	CRT 3331-1	A	6775826	CRT 3531-1	Q

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSFER GEAR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6759583	CRT 3331-1	A	6770363	CRT 3331-1	B
6759584	CRT 3331-1	B	6770438	CRT 3331-1	A
6759597	CRT 3331-1	A	6770465	CRT 3331-1	A
6759633	CRT 3331-1	A	6770675	CRT 3331-1	A
6759634	CRT 3331-1	A	6770732	CRT 3331-1	A
6759635	CRT 3331-1	B	6770966	CRT 3331-1	A
6759636	CRT 3331-1	A	6771074	CRT 3531-1	Q
6759707	CRT 3331-1	A	6771133	CRT 3331-1	A
6759721	CRT 3331-1	A	6771136	CRT 3331-1	A
6759748	CRT 3331-1	B	6771241	CRT 3331-1	A
6759755	CRT 3331-1	A	6771278	CRT 3331-1	A
6759756	CRT 3331-1	A	6771319	CRT 3331-1	A
6759763	CRT 3331-1	A	6771321	CRT 3531-1	Q
6759776	CRT 3331-1	B	6771392	CRT 3531-1	Q
6759789	CRT 3331-1	F	6771412	CRT 3331-1	B
6759793	CRT 3331-1	B	6771414	CRT 3331-1	A
6759794	CRT 3331-1	B	6771415	CRT 3331-1	A
6759795	CRT 3331-1	B	6771416	CRT 3331-1	A
6759812	CRT 3331-1	A	6771417	CRT 3331-1	A
6759817	CRT 3331-1	A	6771444	CRT 3331-1	A
6759826	CRT 3331-1	A	6771647	CRT 3531-1	Q
6759828	CRT 3331-1	A	6771740	CRT 3331-1	A
6759837	CRT 3331-1	A	6771744	CRT 3331-1	A
6759850	CRT 3331-1	A	6771764	CRT 3331-1	A
6759851	CRT 3331-1	A	6771803	CRT 3321-1	B
6759858	CRT 3331-1	B	6771808	CRT 3331-1	A
6759861	CRT 3331-1	A	6771924	CRT 3531-1	Q
6759865	CRT 3331-1	A	6771940	CRT 3531-1	Q
6759866	CRT 3331-1	C	6772026	CRT 3331-1	A
6769518	CRT 3331-1	A	6772034	CRT 3531-1	Q
6769554	CRT 3331-1	A	6772087	CRT 3331-1	A
6769556	CRT 3331-1	B	6772100	CRT 3331-1	A
6769615	CRT 3331-1	A	6772105	CRT 3331-1	B
6769635	CRT 3331-1	A	6772118	CRT 3531-1	Q
6769737	CRT 3331-1	A	6772144	CRT 3321-1	B
6769824	CRT 3331-1	B	6772195	CRT 3331-1	B
6769841	CRT 3331-1	A	6772196	CRT 3331-1	A
6769867	CRT 3331-1	A	6772277	CRT 3331-1	A
6769901	CRT 3331-1	B	6772279	CRT 3331-1	A
6769902	CRT 3331-1	A	6772280	CRT 3331-1	B
6769922	CRT 3331-1	A	6772360	CRT 3331-1	C
6769935	CRT 3331-1	A	6772456	CRT 3531-1	Q
6769948	CRT 3331-1	B	6772464	CRT 3331-1	B
6770000	CRT 3331-1	A	6772496	CRT 3331-1	B
6770005	CRT 3331-1	E	6772497	CRT 3331-1	A
6770063	CRT 3331-1	D	6772498	CRT 3331-1	A
6770081	CRT 3331-1	A	6772499	CRT 3331-1	A
6770176	CRT 3331-1	E	6772500	CRT 3331-1	A
6770186	CRT 3331-1	B	6772501	CRT 3331-1	A
6770328	CRT 3331-1	A	6772502	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSFER GEAR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6830425	CRT 3331-1	B	6835091	CRT 3531-1	Q
6830505	CRT 3531-1	Q	6835092	CRT 3531-1	Q
6830554	CRT 3331-1	A	6835118	CRT 3331-1	K
6830586	CRT 3630-1	S	6835174	CRT 3531-1	S
6830587	CRT 3531-1	Q	6835529	CRT 3630-1	R
6830590	CRT 3630-1	S	6835663	CRT 3331-1	P
6830551	CRT 3331-1	A	6835778	CRT 3630-1	Q
6830699	CRT 3331-1	J	6835795	CRT 3630-1	Q
6830720	CRT 3531-1	Q	6836004	CRT 3331-1	A
6831016	CRT 3331-1	A	6836005	CRT 3331-1	A
6831257	CRT 3331-1	A	6836006	CRT 3331-1	A
6831298	CRT 3331-1	A	6836007	CRT 3331-1	A
6831344	CRT 3531-1	Q	6836031	CRT 3331-1	A
6831358	CRT 3331-1	P	6836205	CRT 3630-1	T
6831535	CRT 3331-1	A	6836417	CRT 3531-1	S
6831595	CRT 3630-1	Q	6836455	CRT 3331-1	A
6831801	CRT 3331-1	L	6836461	CRT 3531-1	Q
6831904	CRT 3331-1	B	6836480	CRT 3331-1	K
6831986	CRT 3331-1	B	6836507	CRT 3531-1	S
6832033	CRT 3331-1	B	6836630	CRT 3531-1	Q
6832043	CRT 3331-1	N	6836685	CRT 3531-1	S
6832044	CRT 3331-1	K	6836768	CRT 3331-1	B
6832245	CRT 3331-1	B	6836793	CRT 3531-1	R
6832415	CRT 3331-1	A	6836794	CRT 3531-1	R
6832614	CRT 3331-1	K	6836818	CRT 3531-1	Q
6832816	CRT 3331-1	A	6836834	CRT 3331-1	B
6832840	CRT 3531-1	Q	6836944	CRT 3531-1	S
6832859	CRT 3331-1	A	6836945	CRT 3531-1	Q
6832922	CRT 3331-1	B	6837024	CRT 3531-1	Q
6832961	CRT 3331-1	P	6837104	CRT 3531-1	Q
6832962	CRT 3331-1	P	6837212	CRT 3331-1	D
6833094	CRT 3331-1	A	6837353	CRT 3331-1	A
6833333	CRT 3630-1	T	6838122	CRT 3531-1	Q
6833396	CRT 3331-1	J	6838291	CRT 3531-1	Q
6833357	CRT 3331-1	J	6838446	CRT 3630-1	Q
6833398	CRT 3331-1	P	6838561	CRT 3531-1	Q
6833523	CRT 3531-1	S	6838573	CRT 3630-1	Q
6833612	CRT 3531-1	Q	6838831	CRT 3531-1	Q
6833615	CRT 3331-1	J	6838975	CRT 3531-1	Q
6833762	CRT 3331-1	B	6839188	CRT 3531-1	Q
6834054	CRT 3331-1	B	6839189	CRT 3331-1	C
6834141	CRT 3630-1	T	6839549	CRT 3331-1	M
6834147	CRT 3630-1	R	6839565	CRT 3531-1	T
6834190	CRT 3531-1	Q	6880260	CRT 3331-1	J
6834158	CRT 3630-1	Q	6880291	CRT 3331-1	B
6834308	CRT 3331-1	A	6880327	CRT 3331-1	U
6834823	CRT 3331-1	J	6880328	CRT 3331-1	U
6835005	CRT 3531-1	Q	6880407	CRT 3331-1	J
6835013	CRT 3331-1	A	6880474	CRT 3630-1	R
6835032	CRT 3531-1	R	6880763	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSFER GEAR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775987	CRT 3531-1	Q	6777951	CRT 3331-1	A
6776529	CRT 3531-1	Q	6777976	CRT 3331-1	A
6776572	CRT 3531-1	Q	6778025	CRT 3331-1	A
6776666	CRT 3531-1	Q	6778040	CRT 3331-1	A
6776667	CRT 3531-1	Q	6778140	CRT 3630-1	S
6776655	CRT 3331-1	D	6778168	CRT 3331-1	A
6776717	CRT 3331-1	B	6778169	CRT 3331-1	B
6776755	CRT 3531-1	Q	6778207	CRT 3531-1	Q
6776756	CRT 3331-1	A	6778377	CRT 3331-1	A
6776757	CRT 3331-1	A	6778378	CRT 3331-1	A
6776758	CRT 3331-1	A	6778379	CRT 3331-1	P
6776766	CRT 3331-1	A	6778387	CRT 3331-1	B
6776814	CRT 3531-1	Q	6778879	CRT 3331-1	B
6776956	CRT 3531-1	Q	6778999	CRT 3331-1	B
6776983	CRT 3331-1	A	6779012	CRT 3531-1	Q
6776985	CRT 3331-1	A	6779013	CRT 3331-1	A
6776986	CRT 3531-1	Q	6779047	CRT 3331-1	A
6777037	CRT 3331-1	A	6779048	CRT 3331-1	A
6777038	CRT 3531-1	Q	6779049	CRT 3531-1	Q
6777038	CRT 3630-1	Q	6779068	CRT 3331-1	B
6777088	CRT 3331-1	B	6779078	CRT 3331-1	A
6777092	CRT 3331-1	A	6779085	CRT 3331-1	A
6777118	CRT 3531-1	Q	6779086	CRT 3331-1	B
6777127	CRT 3331-1	A	6779104	CRT 3331-1	A
6777129	CRT 3531-1	Q	6779142	CRT 3331-1	P
6777130	CRT 3531-1	Q	6779143	CRT 3331-1	A
6777130	CRT 3630-1	Q	6779172	CRT 3331-1	A
6777154	CRT 3531-1	Q	6779173	CRT 3531-1	R
6777168	CRT 3331-1	A	6779174	CRT 3531-1	R
6777269	CRT 3331-1	A	6779180	CRT 3531-1	Q
6777294	CRT 3331-1	A	6779188	CRT 3531-1	Q
6777310	CRT 3331-1	A	6779191	CRT 3331-1	B
6777419	CRT 3331-1	A	6779217	CRT 3331-1	B
6777444	CRT 3531-1	R	6779230	CRT 3331-1	B
6777569	CRT 3531-1	Q	6779234	CRT 3331-1	B
6777571	CRT 3331-1	B	6779264	CRT 3331-1	A
6777622	CRT 3331-1	A	6779313	CRT 3331-1	K
6777695	CRT 3531-1	Q	6779424	CRT 3331-1	J
6777794	CRT 3531-1	R	6779470	CRT 3331-1	A
6777812	CRT 3331-1	A	6779502	CRT 3331-1	A
6777815	CRT 3331-1	A	6779677	CRT 3331-1	H
6777816	CRT 3331-1	A	6779765	CRT 3331-1	A
6777826	CRT 3331-1	J	6779769	CRT 3331-1	B
6777827	CRT 3331-1	A	6779862	CRT 3331-1	M
6777828	CRT 3331-1	A	6779891	CRT 3331-1	J
6777911	CRT 3331-1	A	6779964	CRT 3331-1	A
6777933	CRT 3331-1	A	6829989	CRT 3531-1	Q
6777946	CRT 3531-1	Q	6830405	CRT 3531-1	Q
6777949	CRT 3331-1	B	6830421	CRT 3531-1	R
6777950	CRT 3331-1	B	6830422	CRT 3531-1	R

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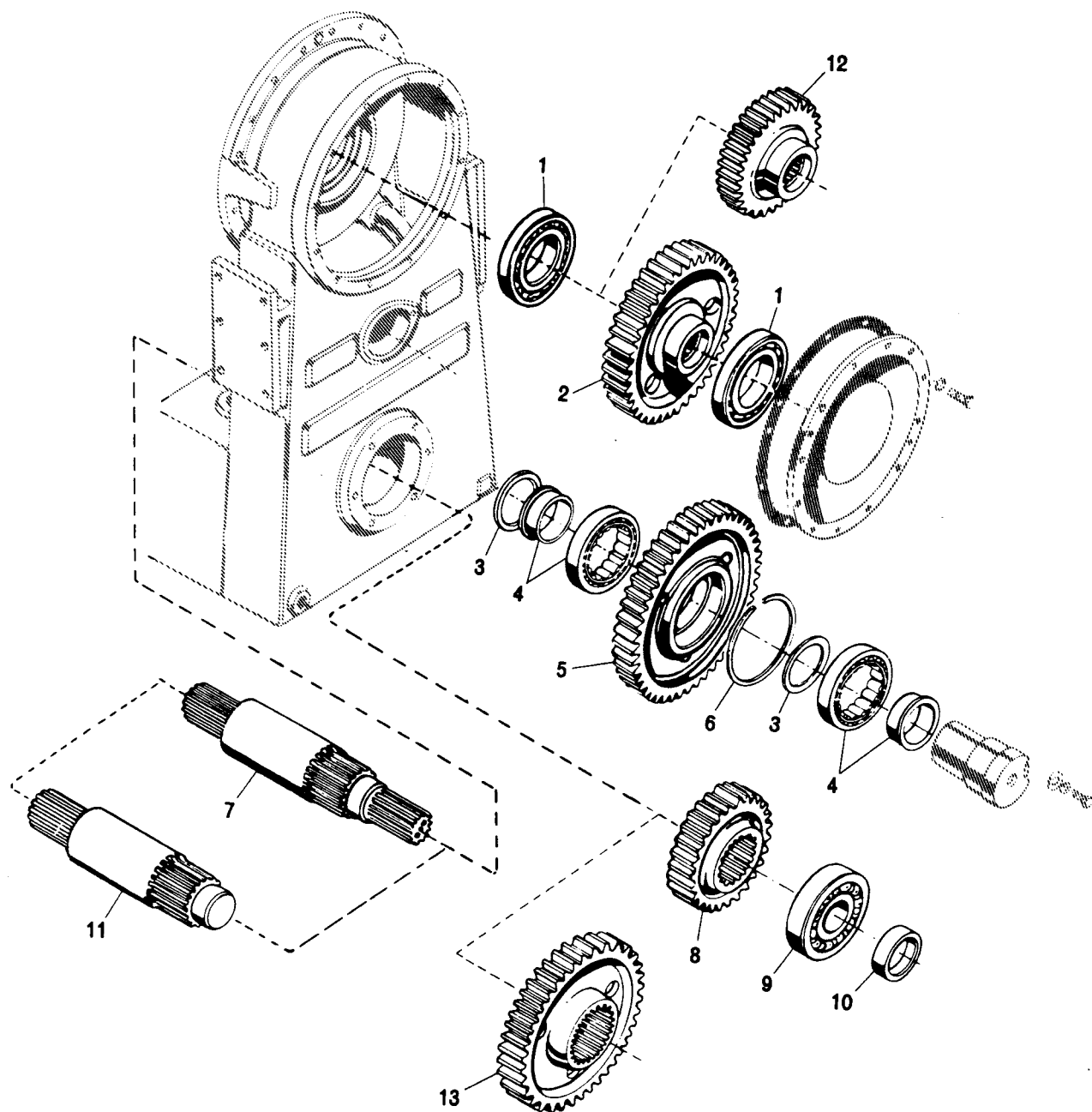
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TRANSFER GEAR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

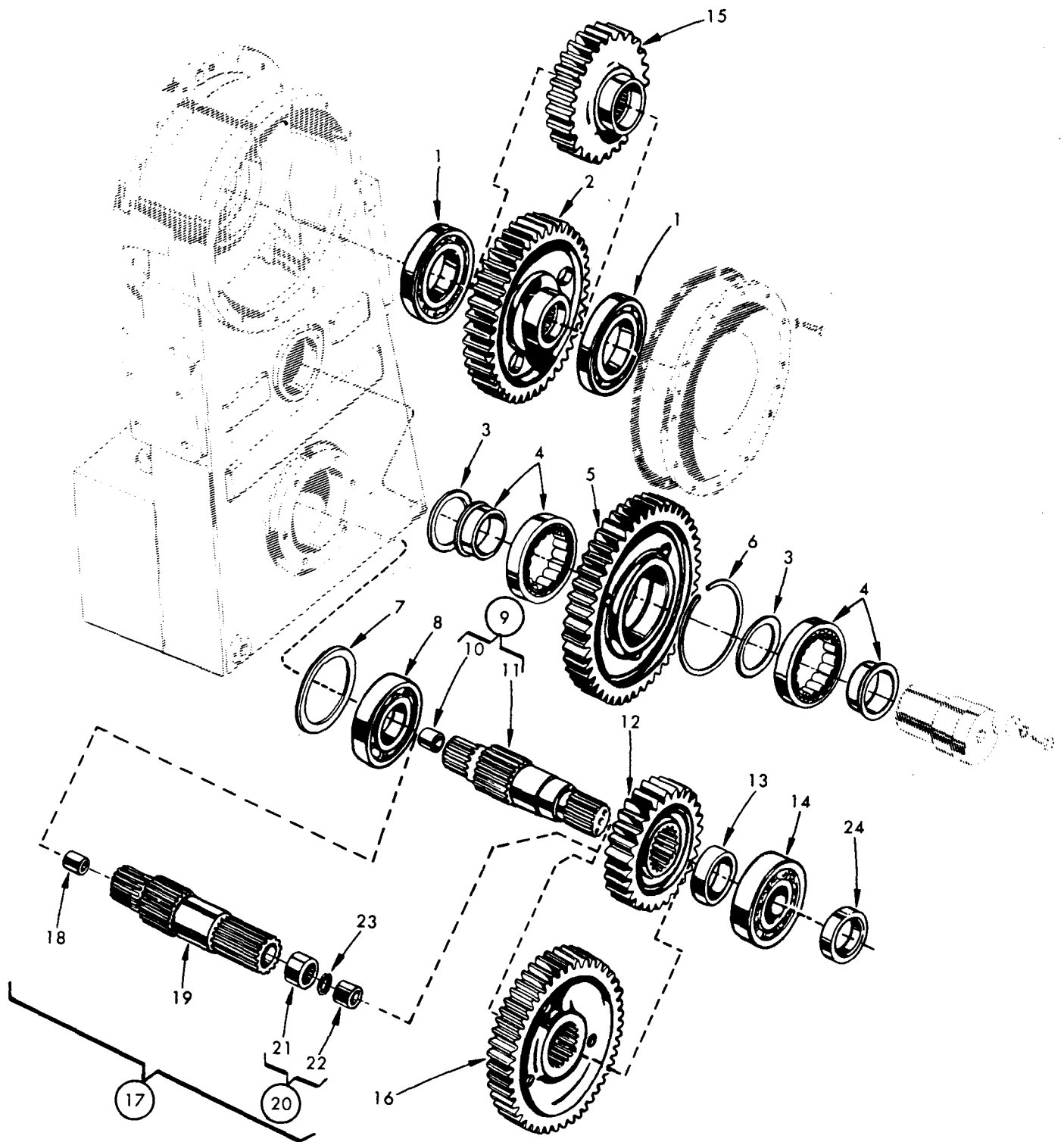
A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6881571	CRT 3630-1	S	6883724	CRT 3531-1	Q
6881648	CRT 3331-1	K	6884207	CRT 3531-1	B
6882288	CRT 3331-1	J	6884208	CRT 3531-1	K
6883051	CRT 3531-1	Q	6884209	CRT 3531-1	B
6883156	CRT 3531-1	S	6884210	CRT 3531-1	B
6883312	CRT 3630-1	T	6884211	CRT 3531-1	V
6883313	CRT 3531-1	S	6885223	CRT 3531-1	B
6883547	CRT 3531-1	Q	6885489	CRT 3630-1	T
6883717	CRT 3331-1	B			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



4366C

FIG 12-1. TRANSFER GEAR



4266A

FIG 12. TRANSFER GEAR

GROUP C CONT

TRANSFER GEAR, FIGURE 12
1.62 TO 1 UNDERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
16	GEAR, OUTPUT DRVN 1.62 TO 1 UNDERDRIVE	6759878	1		1	2
17-24	NOT USED IN THIS GROUP.					

GROUP D

TRANSFER GEAR, FIGURE 12
1.62 TO 1 UNDERDRIVE

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW.

15	GEAR, CUTPUT DRIVE 1.62 TO 1 UNDERDRIVE	6757172	1		1	2
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GROUP E

TRANSFER GEAR, FIGURE 12
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

9	SHAFT ASSY, REAR OUTPUT SEE SPI 641	6770046	1		1	2
11	SHAFT, REAR OUTPUT	6770044 *	1			

GROUP F

TRANSFER GEAR, FIGURE 12
1.62 TO 1 UNDERDRIVE

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

9	SHAFT ASSY, REAR CUTPUT SEE SPI 641	6770046	1		1	2
11	SHAFT, REAR CUTPUT	6770044 *	1			

GROUP G

TRANSFER GEAR, FIGURE 12
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

9-11	NOT USED IN THIS GROUP.					
17	SHAFT ASSY, REAR OUTPUT DRIVE	6772962	1		1	2
18	BUSHING	6756835	1	1	2	5
19	SHAFT, REAR CUTPUT	6772944 *	1			
20	BEARING ASSY, NEEDLE ROLLER	6754783	1	1	2	5
21	RACE, OUTER	6751634 *	1			
22	RACE, INNER	6751632 *	1			
23	RING, RACE RETAINING SNAP	6751633	1	1	2	5
24	NOT USED IN THIS GROUP.					

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP A

TRANSFER GEAR, FIGURE 12
0.659 TO 1 OVERDRIVE

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BEARING, SINGLE ROW BALL NDH 3216XR1A	903216	2	2	4	10
2	GEAR, OUTPUT DRIVE 0.659 TO 1 OVERDRIVE	6758373	1		1	2
3	SPACER, IDLER GEAR BEARING. PRIOR TO S/N 40633 ON 3331 SERIES, S/N 39334 ON 3531 SERIES AND S/N 40415 ON 3630 SERIES USE 1 EA. 6759537 SPACER.	6777391	2	2	4	8
4	BEARING, SINGLE ROW ROLLER, NDH R1213WB. PRIOR TO S/N 40633 ON 3331 SERIES, S/N 39334 ON 3531 SERIES AND S/N 40415 ON 3630 SERIES USE 1 EA. 7450552 BEARING.	7451564	2	2	4	10
5	GEAR, OUTPUT IDLER, PRIOR TO S/N 40633 ON 3331 SERIES, S/N 39334 ON 3531 SERIES AND S/N 40415 ON 3630 SERIES ORDER 1 EA. 6779314 IDLER GEAR KIT - COMPOSED OF 1 EA. 6777404 GEAR, 1 EA. 6777403 SPINDLE, 2 EA. 7451564 BEARING ASSY, 1 EA. 6750524 SNAPPING AND 2 EA. 6777391 SPACER.	6777404	1		1	2
6	RING, INTERNAL SNAP, PRIOR TO S/N 40633 ON 3331 SERIES, S/N 39334 ON 3531 SERIES AND S/N 40415 ON 3630 SERIES USE 2 EA. 6750924 SNAPPING	6750924	1	1	2	5
7	NOT USED IN THIS GROUP.					
8	BEARING, BALL NDH 3311XR1A	903311	1	1	2	5
9	SHAFT ASSY, REAR OUTPUT SEE SPI 641	6759540	1		1	2
10	BUSHING	6756835	1	1	2	4
11	SHAFT, REAR OUTPUT	6759507 *	1			
12	GEAR, OUTPUT DRIVEN 0.659 TO 1 OVERDRIVE	6758374	1		1	2
13	SPACER, OUTPUT DRIVEN GEAR	6768270	1	1	2	4
14	BEARING, BALL NDH 3312XR1A	903312	1	1	2	5
15-24	NOT USED IN THIS GROUP.					

GROUP B

TRANSFER GEAR, FIGURE 12
1.62 TO 1 UNDERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	NOT USED IN THIS GROUP.					
12	NOT USED IN THIS GROUP.					
15	GEAR, OUTPUT DRV 1.62 TO 1 UNDERDRIVE	6757172	1		1	2
16	GEAR, OUTPUT DRVN 1.62 TO 1 UNDERDRIVE	6757173	1		1	2
17-24	NOT USED IN THIS GROUP.					

GROUP C

TRANSFER GEAR, FIGURE 12
1.62 TO 1 UNDERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	NOT USED IN THIS GROUP.					
7	SPACER	6759871	1	1	2	4
8	BEARING, BALL NDH 3213XR1A	903213	1	1	2	5
9	SHAFT ASSY, REAR OUTPUT SEE SPI 641	6759870	1		1	2
11	SHAFT, REAR OUTPUT	6759875 *	1			
12	NOT USED IN THIS GROUP.					
15	GEAR, OUTPUT DRIVE 1.62 TO 1 UNDERDRIVE	6759876	1		1	2

CONTINUED ON NEXT PAGE

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP L

TRANSFER GEAR, FIGURE 12
1.62 TO 1 UNDERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2	NOT USED IN THIS GROUP.					
9	SHAFT ASSY, REAR OUTPUT. SEE SPI 641	6830403	1		1	2
11	SHAFT, REAR OUTPUT.	6830404 *	1			
12	NOT USED IN THIS GROUP.					
15	GEAR, OUTPUT DRIVE, 1.62 TO 1 UNDERDRIVE.	6757172	1		1	2
16	GEAR, OUTPUT DRIVE, 1.62 TO 1 UNDERDRIVE.	6757173	1		1	2
17-24	NOT USED IN THIS GROUP.					

GROUP M

TRANSFER GEAR, FIGURE 12-1
0.659 TO 1 OVERDRIVE

SAME AS GROUP J, EXCEPT FOR PARTS LISTED BELOW.

10 NOT USED IN THIS GROUP.

GROUP N

TRANSFER GEAR, FIGURE 12-1
0.659 TO 1 OVERDRIVE

SAME AS GROUP J, EXCEPT FOR PARTS LISTED BELOW.

7	NOT USED IN THIS GROUP.					
10	NOT USED IN THIS GROUP.					
11	SHAFT, FRONT OUTPUT SEE SPI 641	6832042	1		1	2

GROUP P

TRANSFER GEAR, FIGURE 12-1
1.62 TO 1 UNDERDRIVE

SAME AS GROUP J, EXCEPT FOR PARTS LISTED BELOW.

2	NOT USED IN THIS GROUP.					
8	NOT USED IN THIS GROUP.					
12	GEAR, OUTPUT DRIVE, 1.62 TO 1 UNDERDRIVE	6757172	1		1	2
13	GEAR, OUTPUT DRIVE, 1.62 TO 1 UNDERDRIVE	6757173	1		1	2

GROUP Q

TRANSFER GEAR, FIGURE 12
0.659 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	GEAR, OUTPUT DRIVE, 0.659 TO 1 OVERDRIVE	6770905	1		1	2
---	--	---------	---	--	---	---

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP H

TRANSFER GEAR, FIGURE 12
0.789 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2	GEAR, OUTPUT DRIVE, .789 TC 1 OVERDRIVE	6779678	1		1	2
12	GEAR, OUTPUT DRIVEN, .789 TC 1	6778240	1		1	2

GROUP J

TRANSFER GEAR, FIGURE 12-1
0.659 TO 1 OVERDRIVE

1	BEARING, SINGLE ROW BALL ND3216XR1A	903216	2	2	4	10
2	GEAR, OUTPUT DRIVE, 0.659 TO 1 OVERDRIVE	6758373	1		1	2
3	SPACER, IDLER GEAR. PRICR TC S/N 39334 ON 3531 SERIES, S/N 40633 ON 3331 SERIES AND S/N 40415 ON 3630 SERIES USE 1 EA. 6759537 SPACER.	6777391	2	2	4	8
4	BEARING, SINGLE ROW ROLLER, HYATT R1213WB. PRIOR TO S/N 39334 ON 3531 SERIES, S/N 40633 ON 3531 SERIES AND S/N 40415 ON 3630 SERIES USE 1 EA. 7450552 BEARING.	7451564	2	2	4	10
5	GEAR, OUTPUT IDLER. PRICR TC S/N 39334 ON 3531 SERIES, S/N 40633 ON 3331 SERIES AND S/N 40415 ON 3630 SERIES CRDEF 1 EA. 6779314 IDLER GEAR KIT - COMPOSED OF 1 EA. 6777404 GEAR, 1 EA. 6777403 SPINDLE, 2 EA. 7451564 BEARING ASSY, 1 EA. 6750924 SNAPRING AND 2 EA. 6777391 SPACER.	6777404	1		1	2
6	RING, INTERNAL SNAP. PRICR TO S/N 39334 ON 3531 SERIES, S/N 40633 ON 3331 SERIES AND S/N 40415 ON 3630 SERIES USE 2 EA. 6750924 SNAPRING	6750924	1	1	2	5
7	SHAFT, CLTPUT, FRONT AND REAR. SEE SIL 641.	6779249	1		1	2
8	GEAR, OUTPUT DRIVEN, 0.659 TC 1 OVERDRIVE	6758374	1		1	2
9	BEARING, SINGLE ROW BALL, ND 3312XR1A	903312	1	1	2	5
10	SPACER, REAR OUTPUT FLANGE	6830074	1	1	2	4
11-13	NOT USED IN THIS GROUP.					

GROUP K

TRANSFER GEAR, FIGURE 12
1.62 TO 1 UNDERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	NOT USED IN THIS GROUP.					
7	SPACER, IDLER GEAR BEARING	6759871	1	1	2	4
8	BEARING, SINGLE ROW BALL, ND 3213XR1A	903213	1	1	2	5
9	SHAFT ASSY, REAR CUTPUT SEE SPI 641	6759870	1		1	2
11	SHAFT	6759875	* 1			
12	NOT USED IN THIS GROUP.					
15	GEAR, OUTPUT DRIVE, 1.62 TO 1 UNDERDRIVE	6757172	1		1	2
16	GEAR, OUTPUT DRIVEN, 1.62 TO 1 UNDERDRIVE	6759878	1		1	2
24	SPACER, REAR CLTPUT FLANGE	6830139	1	1	2	4

* SERVICED AS AN ASSY - ACT AS A DETAIL PART

GROUP R

TRANSFER GEAR, FIGURE 12-1
0.659 TO 1 OVERDRIVE

SAME AS GROUP J, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2	GEAR, OUTPUT DRIVE, 0.659 TO 1 OVERDRIVE	6770905	1		1	2

GROUP S

TRANSFER GEAR, FIGURE 12
0.789 TO 1 OVERDRIVE

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	GEAR, OUTPUT DRIVE, 0.789 TO 1 OVERDRIVE	6778241	1		1	2
12	GEAR, OUTPUT DRIVEN, 0.789 TO 1 OVERDRIVE	6778240	1		1	2

GROUP T

TRANSFER GEAR, FIGURE 12-1
0.789 TO 1 OVERDRIVE

SAME AS GROUP J, EXCEPT FOR PARTS LISTED BELOW.

2	GEAR, OUTPUT DRIVE, 0.789 TO 1 OVERDRIVE	6778241	1		1	2
8	GEAR, OUTPUT DRIVEN, 0.789 TO 1 OVERDRIVE	6778240	1		1	2

GROUP U

TRANSFER GEAR, FIGURE 12-1
0.789 TO 1 OVERDRIVE

SAME AS GROUP J, EXCEPT FOR PARTS LISTED BELOW.

2	GEAR, OUTPUT DRIVE, 0.789 TO 1 OVERDRIVE	6779678	1		1	2
8	GEAR, OUTPUT DRIVEN, 0.789 TO 1 OVERDRIVE	6778240	1		1	2

GROUP V

TRANSFER GEAR, FIGURE 12-1
0.659 TO 1 OVERDRIVE

SAME AS GROUP J, EXCEPT FOR PARTS LISTED BELOW.

2	GEAR, OUTPUT DRIVE, 0.659 TO 1 OVERDRIVE	6750905	1		1	2
10	NOT USED IN THIS GROUP.					

CONTROL VALVE BODY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6769948	CRT 3331-1	D	6771458	CRT 3331-3	D
6769990	CRT 3331-3	D	6771640	CRT 3331-3	D
** 6769991	CRT 3331-3	C	6771647	CRT 3531-1	G
***6769991	CRT 3331-3	D	6771708	CRT 3321-3	D
/ 6770000	CRT 3331-1	E	6771740	CRT 3331-1	D
// 6770000	CRT 3331-1	D	6771744	CRT 3331-1	F
6770005	CRT 3331-1	D	6771764	CRT 3331-1	D
** 6770006	CRT 3331-3	C	6771803	CRT 3321-1	D
***6770006	CRT 3331-3	D	6771808	CRT 3331-1	D
6770063	CRT 3331-1	D	6771924	CRT 3531-1	D
6770081	CRT 3331-1	C	6771940	CRT 3531-1	D
6770176	CRT 3331-1	D	6771994	CRT 3321-3	D
6770186	CRT 3331-1	D	6772026	CRT 3331-1	D
6770243	CRT 3331-3	D	6772034	CRT 3531-1	D
6770328	CRT 3331-1	D	6772081	CRT 3331-3	D
@ 6770363	CRT 3331-1	E	6772087	CRT 3331-1	D
@@ 6770363	CRT 3331-1	F	6772100	CRT 3331-1	D
6770438	CRT 3331-1	D	6772105	CRT 3331-1	D
** 6770439	CRT 3331-3	C	6772118	CRT 3531-1	D
***6770439	CRT 3331-3	D	6772144	CRT 3321-1	B
6770465	CRT 3331-1	D	6772145	CRT 3321-3	B
6770605	CRT 3331-3	D	6772195	CRT 3331-1	A
@ 6770636	CRT 3331-3	E	6772196	CRT 3331-1	B
@@ 6770636	CRT 3331-3	F	6772277	CRT 3331-1	D
6770675	CRT 3331-1	D	6772279	CRT 3331-1	D
@ 6770732	CRT 3331-1	E	6772280	CRT 3331-1	B
@@ 6770732	CRT 3331-1	F	6772317	CRT 3331-3	B
6770966	CRT 3331-1	D	6772318	CRT 3321-3	D
6771032	CRT 3331-3	D	6772360	CRT 3331-1	F
6771074	CRT 3531-1	D	6772456	CRT 3531-1	D
6771133	CRT 3331-1	D	6772464	CRT 3331-1	D
6771136	CRT 3331-1	D	6772496	CRT 3331-1	B
6771241	CRT 3331-1	D	6772497	CRT 3331-1	A
** 6771262	CRT 3331-3	C	6772498	CRT 3331-1	A
***6771262	CRT 3331-3	D	6772499	CRT 3331-1	A
6771278	CRT 3331-1	D	6772500	CRT 3331-1	A
6771279	CRT 3331-3	D	6772501	CRT 3331-1	A
6771319	CRT 3331-1	D	6772502	CRT 3331-1	A
6771321	CRT 3531-1	K	6772503	CRT 3331-1	A
6771392	CRT 3531-1	D	6772504	CRT 3331-1	A
6771412	CRT 3331-1	D	6772505	CRT 3331-1	A
6771414	CRT 3331-1	D	6772506	CRT 3331-1	A
** 6771415	CRT 3331-1	C	6772507	CRT 3331-1	A
***6771415	CRT 3331-1	D	6772541	CRT 3331-3	D
** 6771416	CRT 3331-1	C	6772731	CRT 3331-1	D
***6771416	CRT 3331-1	D	6772826	CRT 3331-1	A
** 6771417	CRT 3331-1	C	6772827	CRT 3321-1	B
***6771417	CRT 3331-1	D	6772828	CRT 3331-1	B
** 6771444	CRT 3331-1	C	6772829	CRT 3331-1	A
***6771444	CRT 3331-1	D	6772891	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

** PRIOR TO S/N 18213.

***STARTING WITH S/N 18213.

@ PRIOR TO S/N 18238.

@@ STARTING WITH S/N 18238.

/ PRIOR TO S/N 38740.

// STARTING WITH S/N 38740.

CONTRL VALVE BGDY SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
** 6759583	CRT 3331-1	C	** 6759828	CRT 3331-1	C
***6759583	CRT 3331-1	D	***6759828	CRT 3331-1	D
** 6759584	CRT 3331-1	C	6759837	CRT 3331-1	C
***6759584	CRT 3331-1	D	** 6759847	CRT 3331-3	C
** 6759597	CRT 3331-1	C	***6759847	CRT 3331-3	D
***6759597	CRT 3331-1	D	** 6759850	CRT 3331-1	C
6759604	CRT 3331-3	D	***6759850	CRT 3331-1	D
@ 6759633	CRT 3331-1	E	** 6759851	CRT 3331-1	C
@@ 6759633	CRT 3331-1	F	***6759851	CRT 3331-1	D
6759634	CRT 3331-1	D	** 6759858	CRT 3331-1	C
@ 6759635	CRT 3331-1	E	***6759858	CRT 3331-1	D
@@ 6759635	CRT 3331-1	F	6759861	CRT 3331-1	C
** 6759636	CRT 3331-1	C	+ 6759865	CRT 3331-1	C
***6759636	CRT 3331-1	D	++ 6759865	CRT 3331-1	D
** 6759707	CRT 3331-1	C	@ 6759866	CRT 3331-1	E
***6759707	CRT 3331-1	D	@@ 6759866	CRT 3331-1	F
6759718	CRT 3331-3	D	6759908	CRT 3331-3	D
** 6759719	CRT 3331-3	C	@ 6759916	CRT 3331-3	E
***6759719	CRT 3331-3	D	@@ 6759916	CRT 3331-3	F
** 6759721	CRT 3331-1	C	6769518	CRT 3331-1	D
***6759721	CRT 3331-1	D	6769519	CRT 3331-3	D
6759739	CRT 3331-3	D	** 6769554	CRT 3331-1	C
6759746	CRT 3331-3	D	***6769554	CRT 3331-1	D
6759747	CRT 3331-3	D	** 6769555	CRT 3331-3	C
@ 6759748	CRT 3331-1	E	***6769555	CRT 3331-3	D
@@ 6759748	CRT 3331-1	F	6769556	CRT 3331-1	D
6759752	CRT 3331-3	D	@+ 6769615	CRT 3331-1	C
@ 6759755	CRT 3331-1	E	@@+6769615	CRT 3331-1	D
@@ 6759755	CRT 3331-1	F	** 6769635	CRT 3331-1	C
** 6759756	CRT 3331-1	C	***6769635	CRT 3331-1	D
***6759756	CRT 3331-1	D	@ 6769730	CRT 3331-3	E
** 6759763	CRT 3331-1	C	@@ 6769730	CRT 3331-3	F
***6759763	CRT 3331-1	D	6769737	CRT 3331-1	D
6759765	CRT 3331-3	D	@# 6769738	CRT 3331-3	E
6759774	CRT 3331-3	D	@##6769738	CRT 3331-3	F
@ 6759776	CRT 3331-1	E	6769768	CRT 3331-3	D
@@ 6759776	CRT 3331-1	F	6769822	CRT 3331-3	D
** 6759789	CRT 3331-1	C	** 6769824	CRT 3331-1	C
***6759789	CRT 3331-1	D	***6769824	CRT 3331-1	D
@ 6759793	CRT 3331-1	E	6769841	CRT 3331-1	C
@@ 6759793	CRT 3331-1	F	6769863	CRT 3331-3	D
** 6759794	CRT 3331-1	C	6769867	CRT 3331-1	D
***6759794	CRT 3331-1	D	6769901	CRT 3331-1	D
# 6759795	CRT 3331-1	C	** 6769902	CRT 3331-1	C
## 6759795	CRT 3331-1	D	***6769902	CRT 3331-1	D
6759796	CRT 3331-3	D	6769922	CRT 3331-1	C
** 6759812	CRT 3331-1	C	6769931	CRT 3331-3	D
***6759812	CRT 3331-1	D	6769935	CRT 3331-1	D
6759817	CRT 3331-1	C	** 6769947	CRT 3331-3	C
6759826	CRT 3331-1	C	***6769947	CRT 3331-3	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** PRIOR TO S/N 18213.
 *** STARTING WITH S/N 18213.
 @ PRIOR TO S/N 18238.
 @@ STARTING WITH S/N 18238.
 # PRIOR TO S/N 17687.
 ## STARTING WITH S/N 17687.
 + PRIOR TO S/N 18623.
 ++ STARTING WITH S/N 18623.
 @+ PRIOR TO S/N 18322.
 @@+ STARTING WITH S/N 18322.
 @# PRIOR TO S/N 18238 AND 36480 AND LATER.
 @## STARTING WITH S/N 18238 THRU S/N 18343 ONLY.