

Parts Catalog

Allison Transmissions

POWERSHIFT MODELS

CRT 3321, 3331, 3531, 3630

1 NOVEMBER 1979



Detroit Diesel Allison

Division of General Motors Corporation
Indianapolis, Indiana 46206

NOTE:

This printed parts catalog is published annually. Interim revisions are available only on Microfiche. Either may be purchased from Detroit Diesel Allison Distributors. See your yellow pages—under Engines, Diesel.

MODELS COVERED

The Allison CRT 3000 series models covered in this catalog are listed beginning on page 2-1.1. There, the Allison transmission assembly numbers are listed in numerical sequence.

YOU MUST KNOW TRANSMISSION PART NUMBER

To use this catalog you must know the Allison assembly number (A/N) found on the transmission name plate. The name plate is attached to the right side of the transfer gear housing, on transfer gear models and the lower left side of the rear bearing retainer on straight thru drive models.

PARTS KITS

Available service parts KITS are listed starting on page 12.

NUMERICAL INDEX

A numerical index is included in the rear of this catalog. This index is cross-referenced to indicate the developmental history of all parts listed in this catalog. All parts both current and superceded appear in numerical order in the Part No. column. Current part numbers refer to the figure and reference numbers of the parts. All parts replacing older parts are followed by the older part number in the history column. Parts that have been replaced are followed by the part number of the replacing part. Footnote symbols show when a part is replaced by (RB), or when a part replaces (R) an older part.

CROSS SECTION

Cross sectional views of the transmissions and available options are shown on foldouts at the back of this catalog.

NOTE

All parts orders must be directed to your dealer — do not send them to Allison. Always include the model, the transmission assembly, and serial numbers when ordering parts. Be sure to include part name and part number.

HOW TO ORDER PARTS

If an assembly or subassembly is ordered, all subassemblies and detail parts indented beneath it will be included.

If a detail part is ordered, only the detail part will be sent unless its part number is starred (*). A starred (*) part number means that such a part is not serviced alone. This is necessary because certain parts require factory installation or adjustment. If an order is received for a starred (*) part, the assembly or subassembly under which it is indented will be sent.

HOW TO USE THIS CATALOG

Example: To find the part number of a torque converter turbine, follow the procedure outlined below:

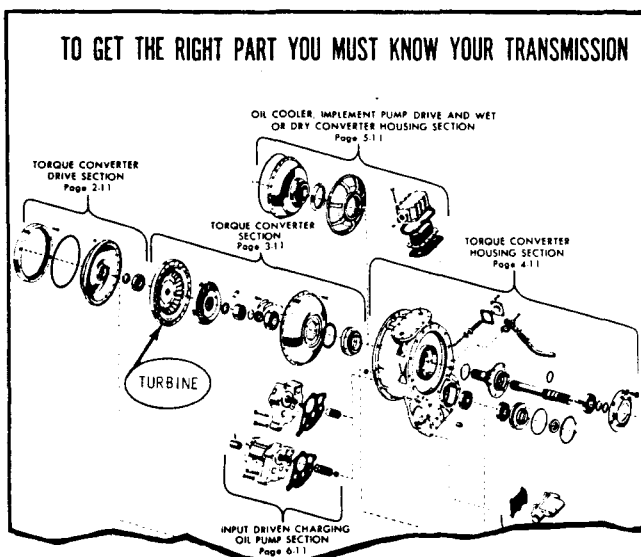

Allison Transmission
 Manufactured By
Detroit Diesel Allison
 Division of General Motors Corporation
 Indianapolis, Indiana

SERIAL NO.	PART NO.
57239	6834823

MODEL NO.

CRT 3331-1

Obtain the transmission part number (P/N or A/N) and serial number shown on the name plate as illustrated. It reads 6834823.



Turn to the pictorial index of exploded parts. The turbine is shown in the Torque Converter Section which is referenced to page 3-1.1.

3-1.6 ALLISON POWERSHIFT TRANSMISSION 3321, 3331, 3531 AND 3630 SERIES PARTS CATALOG

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N#	MODEL	GROUP	A/N#	MODEL	GROUP
6833873	CRT 3531-3	J	6836417	CRT 3531-1	J
6834054	CRT 3331-1	D	6836422	CRT 3531-3	D
6834141	CRT 3630-1	L	6836455	CRT 3331-1	D
6834146	CRT 3331-3	E	6836461	CRT 3531-1	H
6836147	CRT 3630-1	K	6836480	CRT 3331-1	D
6834190	CRT 3531-1	J	6836507	CRT 3531-1	H
6834198	CRT 3630-1	L	6836630	CRT 3531-1	H
6834208	CRT 3331-1	D	6836671	CRT 3331-3	E
6834823	CRT 3331-1	D	6836685	CRT 3531-1	J
6834953	CRT 3331-3	E	6836768	CRT 3531-1	E

Beginning on page 3-1.1, listed in numerical sequence, are the transmission assembly numbers (A/N) of the various models. Under the A/N column you will find the A/N 6834823. Opposite this number (6834823) under the group listing column to the right, you will find the group letter D.

ALLISON POWERSHIFT TRANSMISSION 3321, 3331, 3531 AND 3630 SERIES PARTS CATALOG 3-3.1

GROUP A

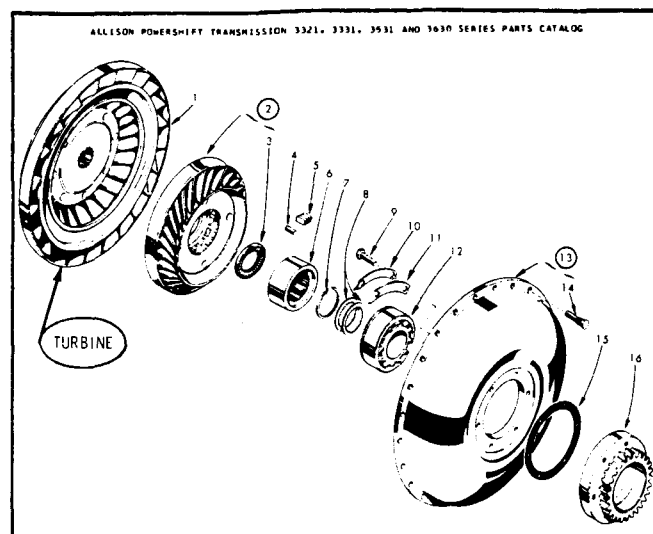
TORQUE CONVERTER, FIGURE 3
TC 320, 3.5 TO 1 RATIO

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	TURBINE	6776818	1	1	1	2
2	STATOR, FIRST	6768903	1	1	1	2
3	SPRING, FREEWHEEL ROLLER DO NOT MIX SPRING	6771296	16	16	32	64

GROUP D

TORQUE CONVERTER, FIGURE 3-1
TC 350, 3.42 TO 1 RATIO

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	TURBINE, CONVERTER	6776818	1	1	1	2
2	STATOR ASSY	6836585	1	1	1	2
3	BEARING, NEEDLE ROLLER THRUST	6817499	1	1	1	2
4	ROLLER, SPRING	6774306	16	16	32	64

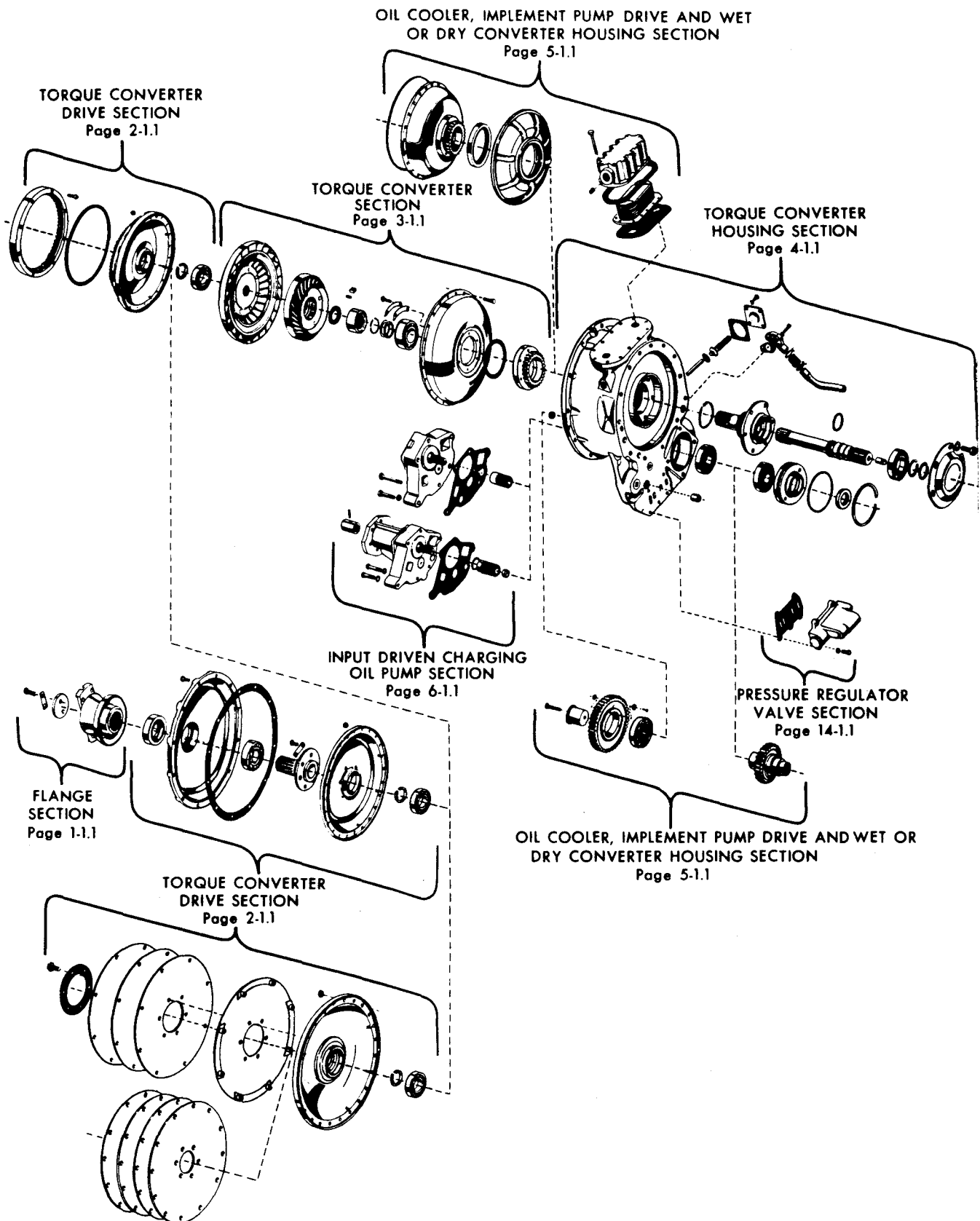


Turning to Group D, the turbine is referenced as 1 in the group illustration; the part number is listed as 6776818. Opposite the part number, on the right side of the page is a quantity recommended for spare parts, based on the quantity of units (transmissions) indicated in the heading (1-3, 4-10, 11-25).

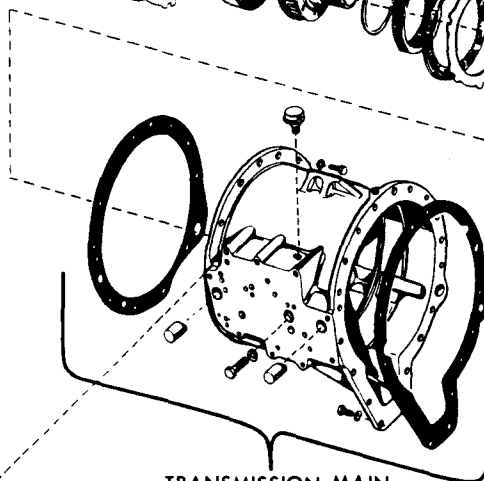
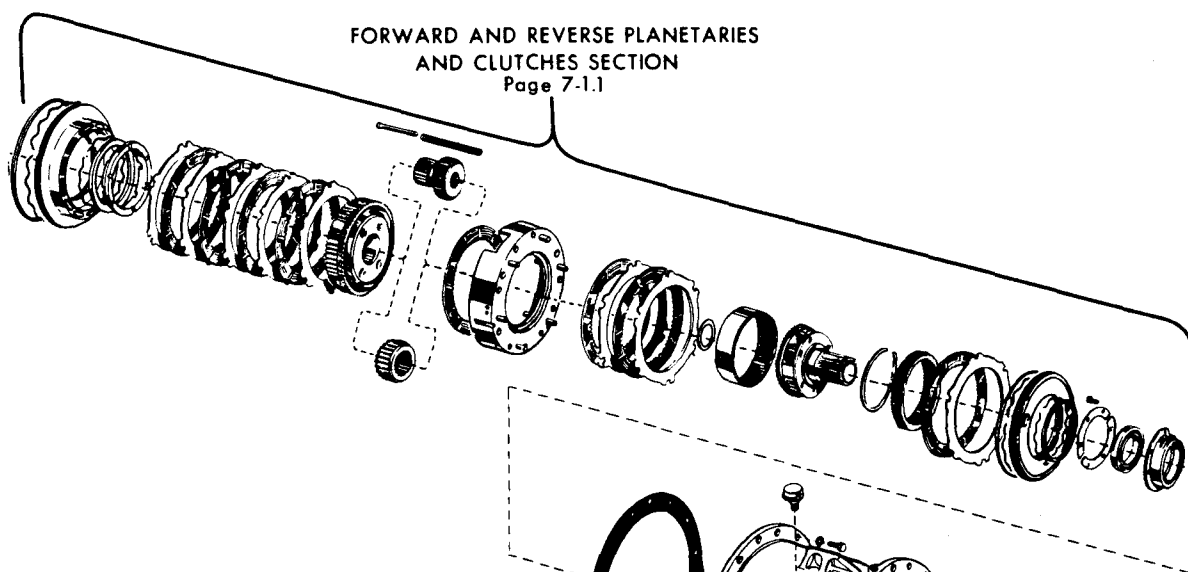
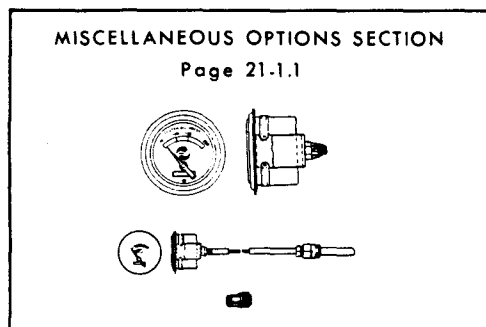
NOTE

Use the basic procedure explained above to locate any part number required. Refer also to the opposite page for additional parts ordering information.

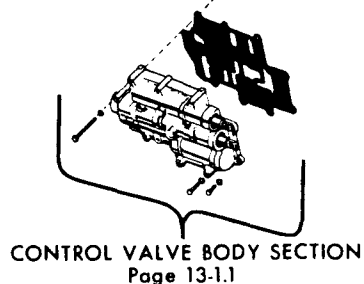
TO GET THE RIGHT PART YOU MUST KNOW YOUR TRANSMISSION



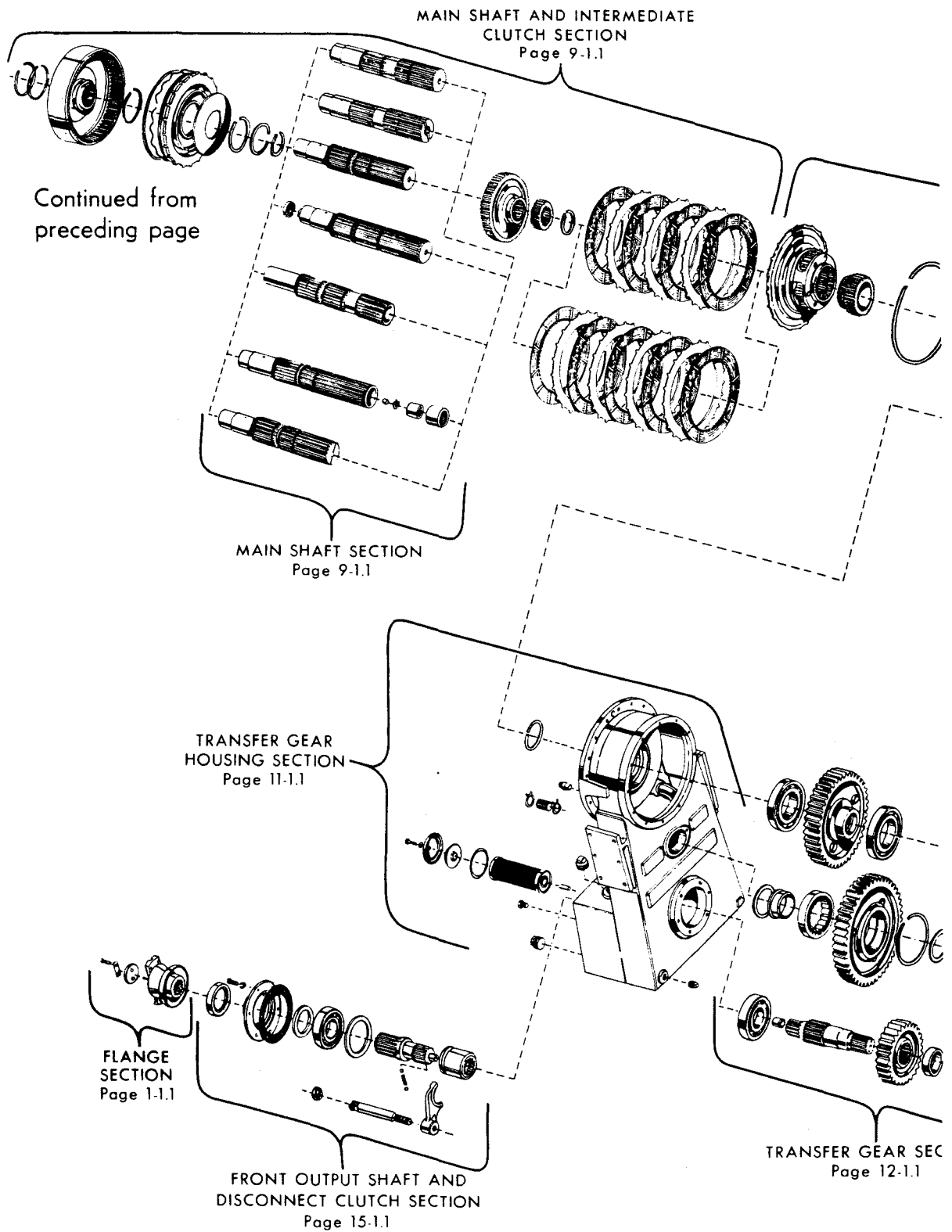
ASSEMBLY NUMBER FOUND ON THE TRANSMISSION NAME PLATE



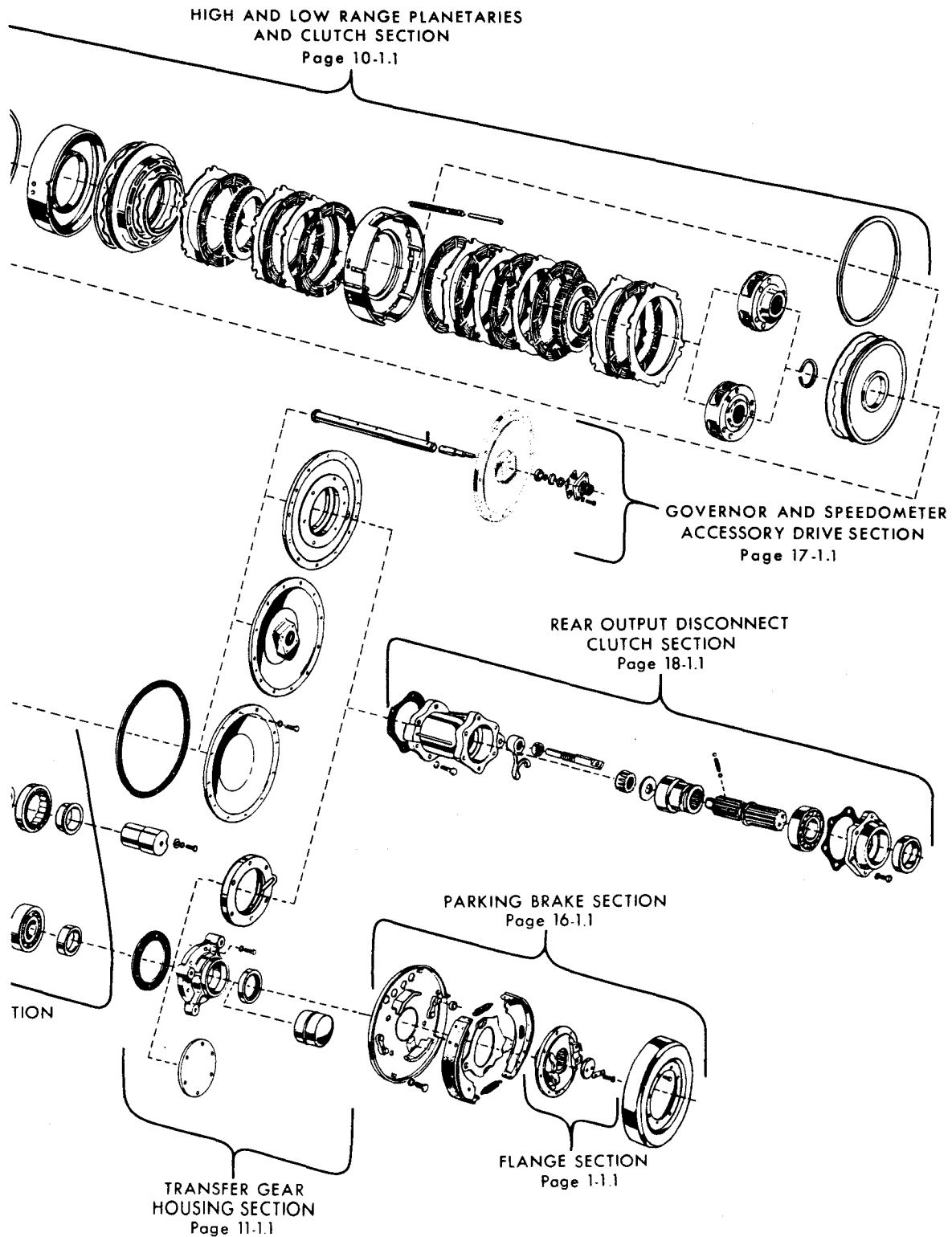
Pictorial Index
continued next page



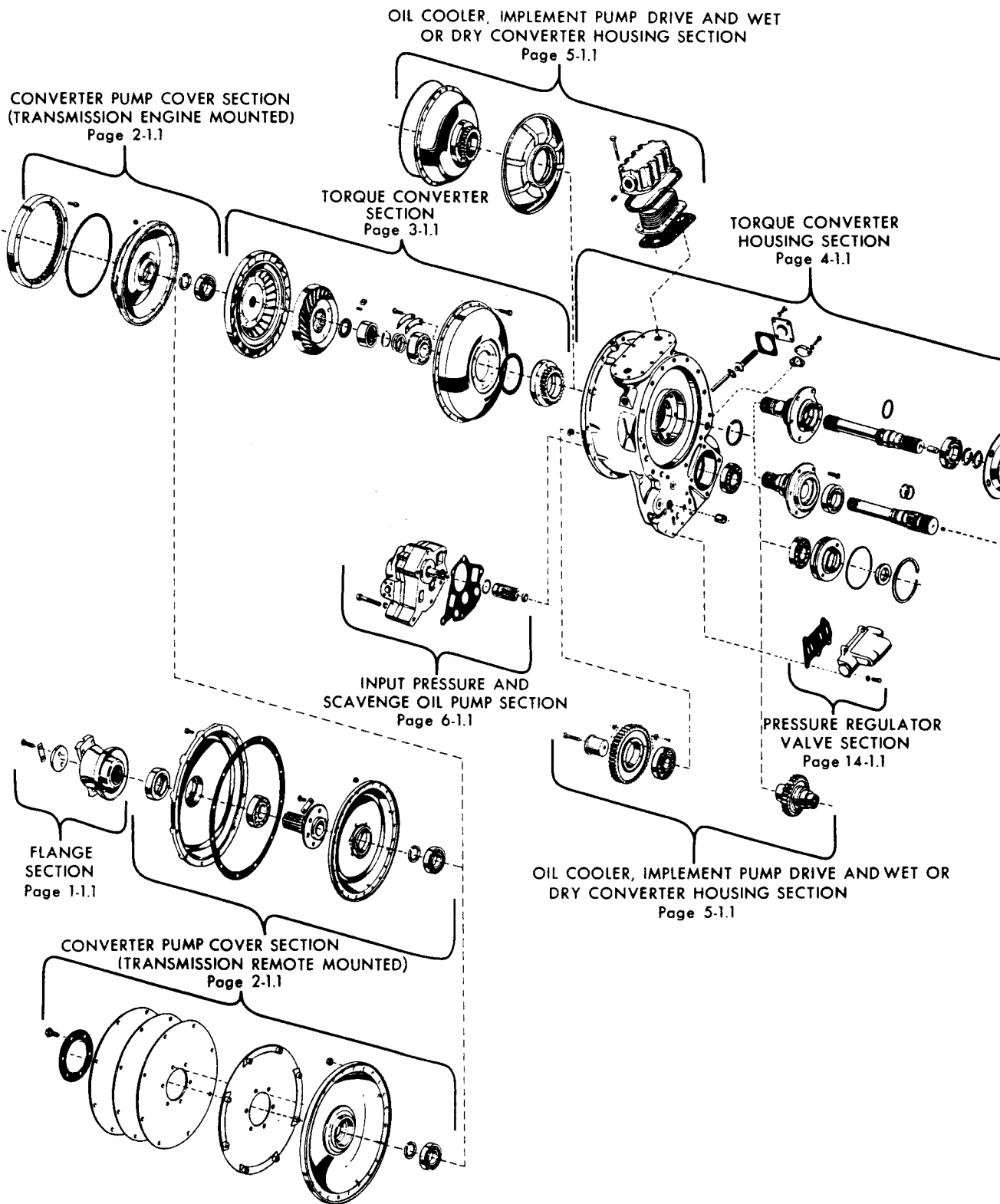
TO GET THE RIGHT PART YOU MUST KNOW YOUR TRANSMISSION



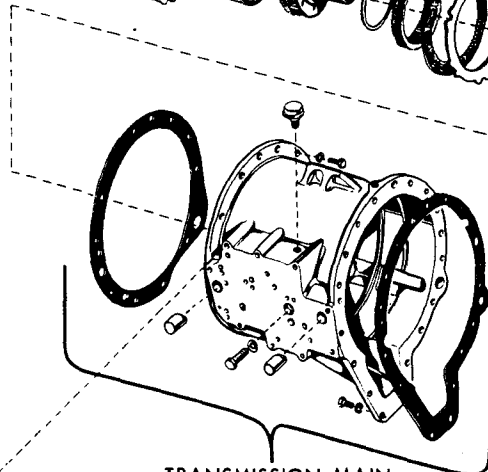
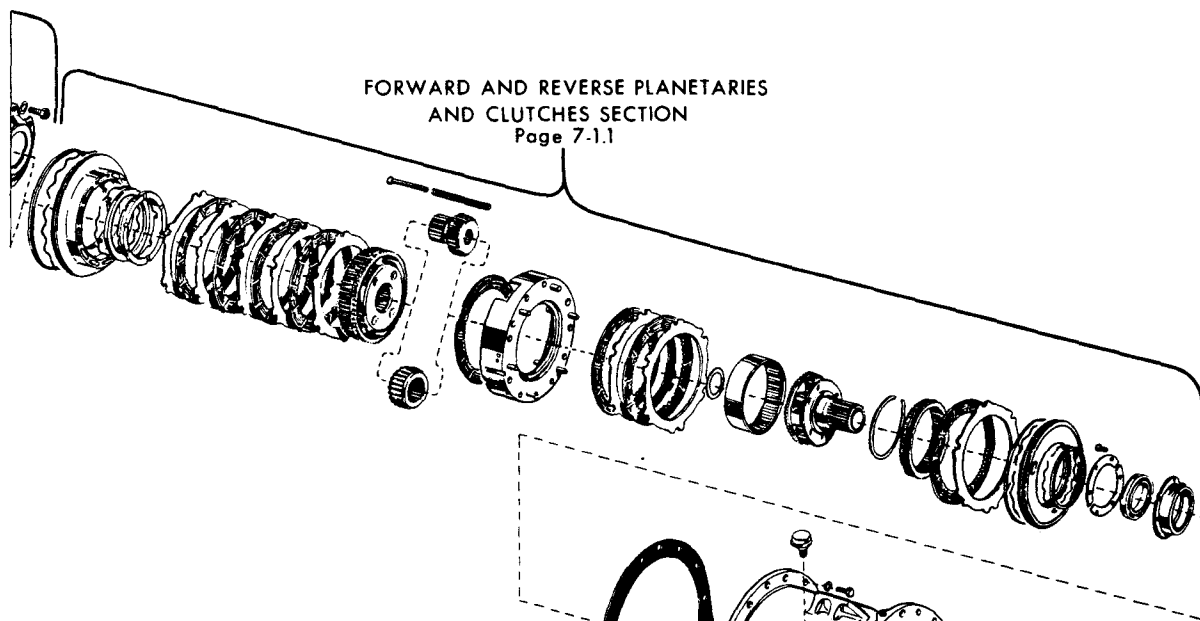
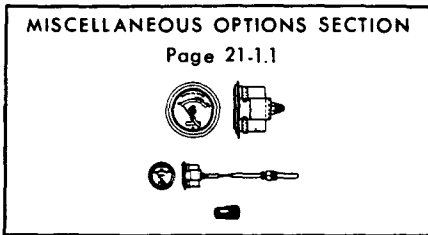
ASSEMBLY NUMBER FOUND ON THE TRANSMISSION NAME PLATE



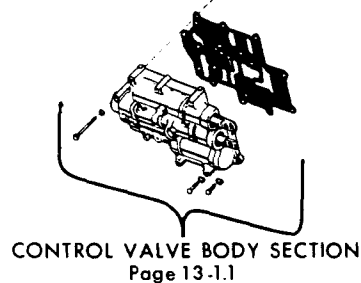
TO GET THE RIGHT PART YOU MUST KNOW YOUR TRANSMISSION



ASSEMBLY NUMBER FOUND ON THE TRANSMISSION NAME PLATE



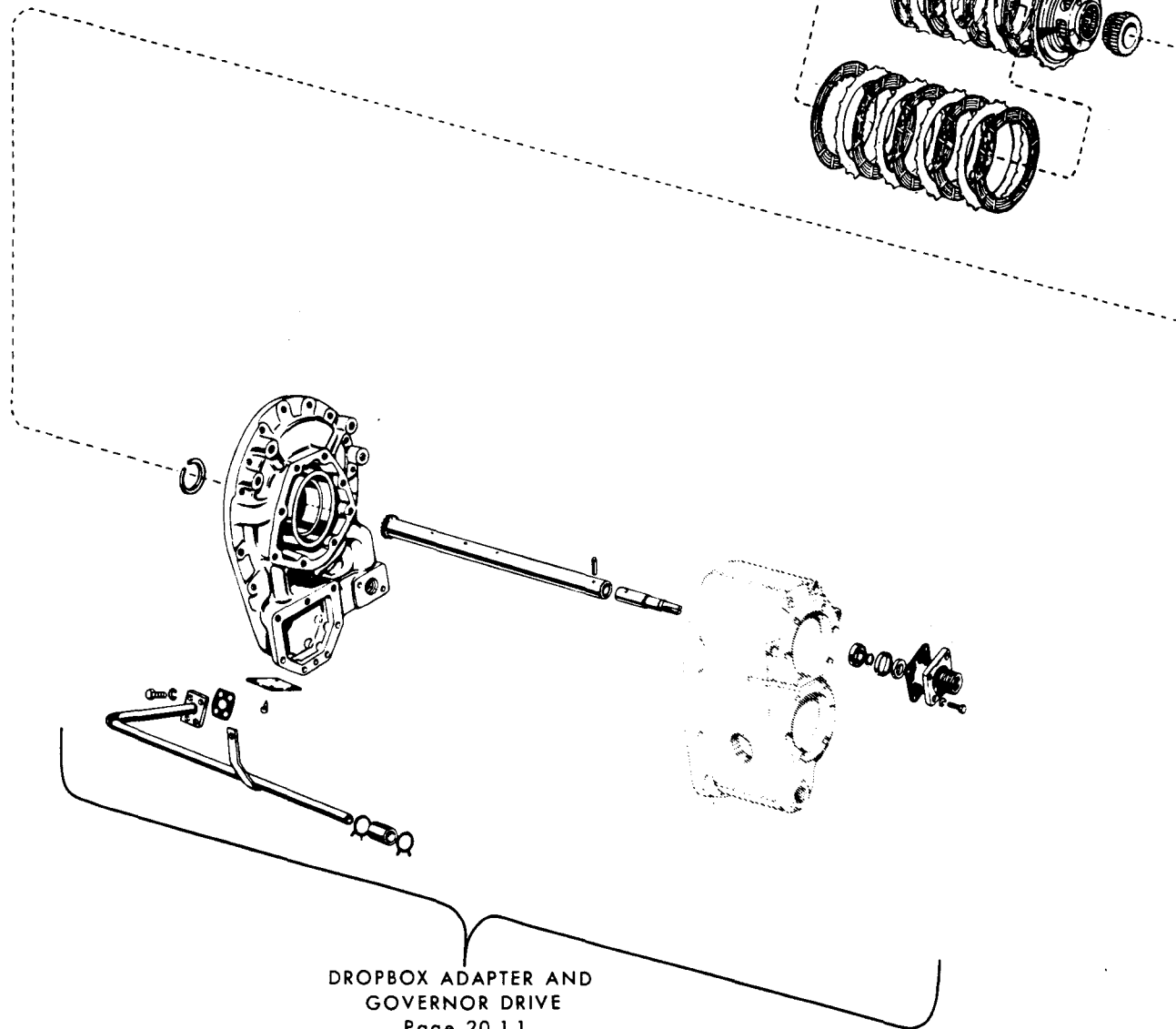
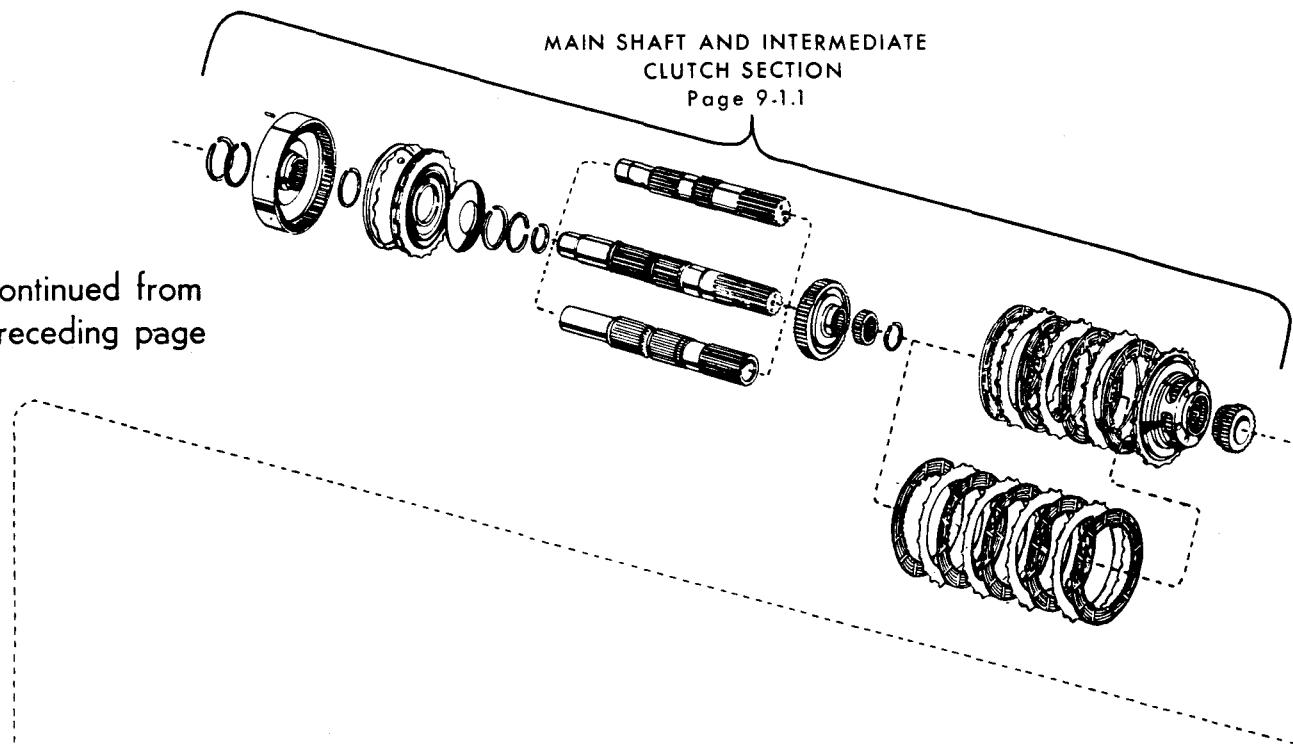
Pictorial Index
continued next page



TO GET THE RIGHT PART YOU MUST KNOW YOUR TRANSMISSION

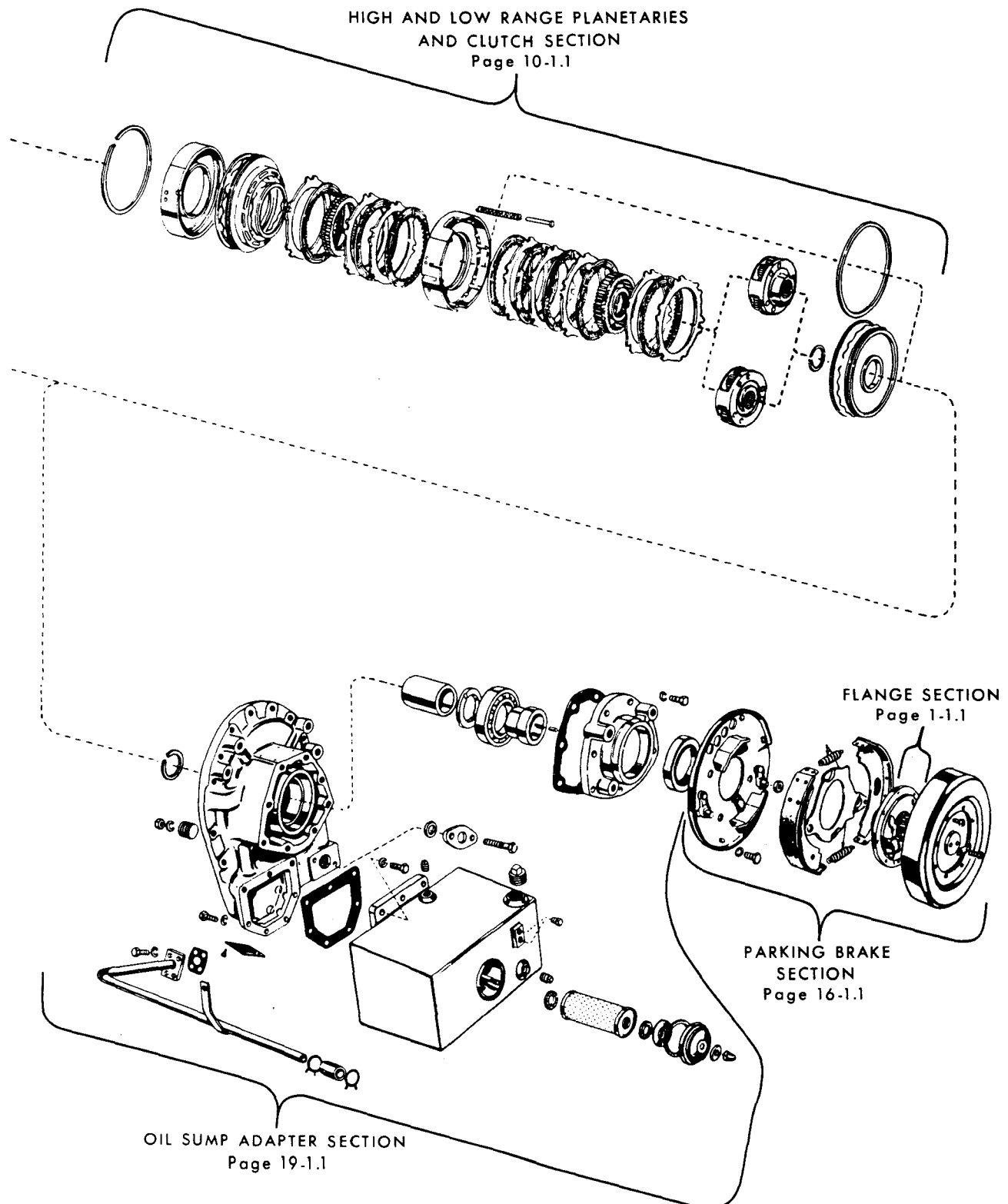
MAIN SHAFT AND INTERMEDIATE
CLUTCH SECTION
Page 9-1.1

Continued from
preceding page



DROPBOX ADAPTER AND
GOVERNOR DRIVE
Page 20-1.1

ASSEMBLY NUMBER FOUND ON THE TRANSMISSION NAME PLATE



MODEL DESIGNATION CODE
(Stamped on the transmission name plate)

The letters "CRT" show the arrangement of the transmission components and the type of transmission. The digits of the transmission model number indicate the size of the converter used, the transmission capacity, the transmission basic speed ranges and the model change. The example below illustrates the meaning of the letters and numbers.

"CRT" means a transmission with a converter placed first and a transmission with three speeds forward and three speeds reverse connected to the converter. The first digit (3) indicates the converter size, Series 300. The second digit 3, 5 or 6 indicates the approximate transmission torque capacity. The third digit (2) indicates the transmission has two basic speed ranges, and the digit (3) indicates three basic speed ranges. The fourth digit (1) indicates the model change. The suffix (-1) indicates transfer gear drive and (-3) indicates straight-through drive with a rear output only.

Code Explanation

- C indicates Converter
- RT indicates Transmission with basic speed ranges available in both forward and reverse
- 3 indicates Converter size
- 3 or 5 indicates Transmission capacity
- 2 or 3 indicates Transmission basic speed ranges
- 0 or 1 indicates model change
 - 1 indicates transfer gear drive with more than one possible output
 - 3 indicates straight-through drive, rear output only

QUICK REFERENCE LISTING
FOR YOUR POWERSHIFT DRIVE

Fill In Now

ALLISON POWERSHIFT TRANSMISSION

1. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

2. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

3. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

4. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

5. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

6. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

7. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

8. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

9. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

Service Kits

LISTED BELOW ARE THE SERVICE KITS AVAILABLE FOR THE CRT 3000 ALLISON POWERSHIFT TRANSMISSION

RECOMMENDED SPARES FOR UNITS 1-3 4-10 11-25

SEAL AND GASKET KITS—COMPLETE TRANSMISSION REBUILD

Engine Mounted CRT 3321-1 and 3331-1 Assemblies Only - P/N 6775438	-1	-3	-10
Engine Mounted CRT 3321-3 and 3331-3 Assemblies Only - P/N 6775443	-1	-3	-10
Engine Mounted CRT 3531-1 and 3630-1 Assemblies Only - P/N 6775448	-1	-3	-10
Engine Mounted CRT 3531-3 Assemblies Only - P/N 6779033			
Remote Mounted CRT 3321-1 and 3331-1 Assemblies Only - P/N 6775444	-1	-3	-10
Remote Mounted CRT 3321-3 and 3331-3 Assemblies Only - P/N 6775445	-1	-3	-10
Remote Mounted CRT 3531-1 and 3630-1 Assemblies Only - P/N 6775446	-1	-3	-10

These kits contain all seals and gaskets necessary for complete transmission rebuild.

STATOR SPRING AND ROLLER KIT—THREE ELEMENT CONVERTERS ONLY

Prior to S/N 34914—P/N 6770733	-1	-3	-10
S/N 34914 and later—P/N 6775657	-1	-3	-10

These kits contain 10 springs and 10 rollers for the three element torque converter.

CONVERTER DRIVE RING KIT—ENGINE MOUNTED GEAR DRIVE ONLY

All CRT 3000—P/N 6775458	-0	-0	-0
--------------------------	----	----	----

This kit contains the drive ring gear, 8 bolts, seal ring, lubricant and instructions.

OIL COOLER KIT—MOUNTS ON CONVERTER HOUSING

All CRT 3000—P/N 6833423	-0	-0	-0
--------------------------	----	----	----

This kit contains the necessary parts to mount an integral oil cooler on the converter housing.

PARKING BRAKE LINING KIT—MODELS EQUIPPED WITH BRAKE ONLY

All CRT 3000—P/N 6758258	-1	-2	-5
--------------------------	----	----	----

This kit contains linings for 2 brake shoes and 28 rivets.

(CONT)

RECOMMENDED SPARES FOR UNITS		
1-3	4-10	11-25

IDLER GEAR KIT—TRANSFER GEAR MODELS ONLY

All CRT-1 only—P/N 6779314

-0	-0	-0
----	----	----

This kit contains all parts necessary to modernize the transfer gear section to the new configuration with 2 single row bearings in the idler gear.

**SPEEDOMETER DRIVE KIT—TRANSFER
GEAR MODELS ONLY**

All CRT 3321-1 and 3331-1 only—P/N 6774488

-0	-0	-0
----	----	----

This kit contains a planetary output shaft drive gear cover speedometer adapter and related parts to connect a speedometer cable to the rear of the transmission.

Designed especially for you . . .

Allison ENGINEERED SERVICE KITS

You won't be guessing in your selecting

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6759583	CRT 3331-1	F	A	6759794	CRT 3331-1	B	C
6759583	CRT 3331-1	D	C	6759794	CRT 3331-1	C	D
6759583	CRT 3331-1	C	D	6759795	CRT 3331-1	B	C
6759584	CRT 3331-1	B	C	6759795	CRT 3331-1	C	D
6759584	CRT 3331-1	C	D	6759796	CRT 3331-3	B	B
6759597	CRT 3331-1	H	A	6759812	CRT 3331-1	B	C
6759597	CRT 3331-1	J	C	6759812	CRT 3331-1	C	C
6759597	CRT 3331-1	K	D	6759817	CRT 3331-1	B	C
6759604	CRT 3331-3	C	B	6759817	CRT 3331-1	C	D
6759633	CRT 3331-1	A	A	6759826	CRT 3331-1	F	A
6759633	CRT 3331-1	B	C	6759826	CRT 3331-1	D	C
6759633	CRT 3331-1	C	D	6759826	CRT 3331-1	C	D
6759634	CRT 3331-1	B	C	6759828	CRT 3331-1	B	C
6759634	CRT 3331-1	C	D	6759828	CRT 3331-1	C	D
6759635	CRT 3331-1	B	C	6759837	CRT 3331-1	H	A
6759635	CRT 3331-1	C	D	6759837	CRT 3331-1	J	C
6759636	CRT 3331-1	B	C	6759837	CRT 3331-1	K	D
6759636	CRT 3331-1	C	D	6759847	CRT 3331-3	B	B
6759707	CRT 3331-1	F	A	6759850	CRT 3331-1	B	C
6759707	CRT 3331-1	D	C	6759850	CRT 3331-1	C	D
6759707	CRT 3331-1	C	D	6759851	CRT 3331-1	B	C
6759718	CRT 3331-3	C	B	6759851	CRT 3331-1	C	D
6759719	CRT 3331-3	B	B	6759858	CRT 3331-1	B	C
6759721	CRT 3331-1	A	A	6759858	CRT 3331-1	B	D
6759721	CRT 3331-1	B	C	6759861	CRT 3331-1	H	A
6759721	CRT 3331-1	C	D	6759861	CRT 3331-1	J	C
6759739	CRT 3331-3	C	B	6759861	CRT 3331-1	K	D
6759746	CRT 3331-3	C	B	6759865	CRT 3331-1	A	A
6759747	CRT 3331-3	C	B	6759865	CRT 3331-1	B	C
6759748	CRT 3331-1	B	C	6759865	CRT 3331-1	C	D
6759748	CRT 3331-1	C	D	6759866	CRT 3331-1	L	C
6759752	CRT 3331-3	F	A	6759908	CRT 3331-3	B	B
6759752	CRT 3331-3	C	B	6759916	CRT 3331-3	C	B
6759755	CRT 3331-1	B	C	6769519	CRT 3331-3	C	B
6759755	CRT 3331-1	C	D	6769518	CRT 3331-1	B	C
6759756	CRT 3331-1	A	A	6769518	CRT 3331-1	C	C
6759756	CRT 3331-1	B	C	6769554	CRT 3331-1	A	A
6759756	CRT 3331-1	C	D	6769554	CRT 3331-1	B	C
6759763	CRT 3331-1	A	A	6769554	CRT 3331-1	C	D
6759763	CRT 3331-1	G	C	6769555	CRT 3331-3	B	B
6759763	CRT 3331-1	B	D	6769556	CRT 3331-1	B	C
6759765	CRT 3331-3	B	B	6769556	CRT 3331-1	C	D
6759774	CRT 3331-3	C	B	6769615	CRT 3331-1	B	C
6759776	CRT 3331-1	B	C	6769615	CRT 3331-1	C	D
6759776	CRT 3331-1	C	D	6769635	CRT 3331-1	B	C
6759789	CRT 3331-1	A	A	6769635	CRT 3331-1	C	D
6759789	CRT 3331-1	B	C	6769730	CRT 3331-3	C	B
6759789	CRT 3331-1	E	D	6769737	CRT 3331-1	F	A
6759793	CRT 3331-1	B	C	6769737	CRT 3331-1	D	C
6759793	CRT 3331-1	C	D	6769737	CRT 3331-1	C	D

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6769738	CRT 3331-3	B	B	6770363	CRT 3331-1	C	D
6769768	CRT 3331-3	S	B	6770438	CRT 3331-1	B	C
6769822	CRT 3331-3	C	B	6770438	CRT 3331-1	C	D
6769824	CRT 3331-1	A	A	6770439	CRT 3331-3	C	B
6769824	CRT 3331-1	B	C	6770465	CRT 3331-1	N	A
6769824	CRT 3331-1	C	D	6770465	CRT 3331-1	B	C
6769841	CRT 3331-1	H	A	6770465	CRT 3331-1	C	D
6769841	CRT 3331-1	H	C	6770605	CRT 3331-3	K	B
6769841	CRT 3331-1	M	D	6770636	CRT 3331-3	C	B
6769863	CRT 3331-3	C	B	6770675	CRT 3331-1	F	A
6769867	CRT 3331-1	F	A	6770675	CRT 3331-1	D	C
6769867	CRT 3331-1	F	C	6770675	CRT 3331-1	C	D
6769867	CRT 3331-1	C	D	6770732	CRT 3331-1	A	A
6769901	CRT 3331-1	A	A	6770732	CRT 3331-1	P	C
6769901	CRT 3331-1	B	C	6770732	CRT 3331-1	Q	D
6769901	CRT 3331-1	C	D	6770966	CRT 3331-1	P	A
6769902	CRT 3331-1	B	C	6770966	CRT 3331-1	D	C
6769902	CRT 3331-1	C	D	6770966	CRT 3331-1	C	D
6769922	CRT 3331-1	A	A	6771032	CRT 3331-3	F	A
6769922	CRT 3331-1	B	C	6771032	CRT 3331-3	C	B
6769922	CRT 3331-1	C	D	6771074	CRT 3531-1	F	A
6769931	CRT 3331-3	B	B	6771074	CRT 3531-1	F	C
6769935	CRT 3331-1	H	A	6771074	CRT 3531-1	C	D
6769935	CRT 3331-1	D	C	6771133	CRT 3331-1	A	A
6769935	CRT 3331-1	C	D	6771133	CRT 3331-1	A	C
6769947	CRT 3331-3	J	B	6771133	CRT 3331-1	C	D
6769948	CRT 3331-1	A	A	6771136	CRT 3331-1	F	A
6769948	CRT 3331-1	B	C	6771136	CRT 3331-1	F	C
6769948	CRT 3331-1	C	D	6771136	CRT 3331-1	C	D
6769950	CRT 3331-3	B	B	6771241	CRT 3331-1	H	A
6769991	CRT 3331-3	C	B	6771241	CRT 3331-1	D	C
6770000	CRT 3331-1	N	A	6771241	CRT 3331-1	R	D
6770000	CRT 3331-1	P	C	6771262	CRT 3331-3	S	B
6770000	CRT 3331-1	Q	D	6771278	CRT 3331-1	X	A
6770005	CRT 3331-1	M	A	6771278	CRT 3331-1	X	C
6770005	CRT 3331-1	J	C	6771278	CRT 3331-1	Y	D
6770005	CRT 3331-1	K	D	6771279	CRT 3331-1	C	B
6770006	CRT 3331-3	F	A	6771319	CRT 3331-1	P	A
6770006	CRT 3331-3	C	B	6771319	CRT 3331-1	B	C
6770063	CRT 3331-1	L	C	6771319	CRT 3331-1	C	D
6770081	CRT 3331-1	H	C	6771321	CRT 3531-1	F	A
6770081	CRT 3331-1	M	D	6771321	CRT 3531-1	D	C
6770176	CRT 3331-1	G	C	6771321	CRT 3531-1	C	C
6770176	CRT 3331-1	E	D	6771392	CRT 3531-1	J	C
6770186	CRT 3331-1	B	C	6771392	CRT 3531-1	K	D
6770186	CRT 3331-1	C	D	6771412	CRT 3331-1	H	A
6770243	CRT 3331-3	K	B	6771412	CRT 3331-1	J	C
6770328	CRT 3331-1	B	C	6771412	CRT 3331-1	K	D
6770328	CRT 3331-1	C	D	6771414	CRT 3331-1	H	C
6770363	CRT 3331-1	B	C	6771414	CRT 3331-1	M	D

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6771415	CRT 3331-1	H	A	6772144	CRT 3321-1	C	D
6771415	CRT 3331-1	H	C	6772145	CRT 3321-3	C	B
6771415	CRT 3331-1	M	D	6772195	CRT 3331-1	B	C
6771416	CRT 3331-1	B	C	6772196	CRT 3331-1	C	D
6771416	CRT 3331-1	C	D	6772277	CRT 3331-1	P	A
6771417	CRT 3331-1	J	C	6772277	CRT 3331-1	B	C
6771417	CRT 3331-1	K	D	6772277	CRT 3331-1	C	D
6771444	CRT 3331-1	D	C	6772279	CRT 3331-1	A	C
6771444	CRT 3321-1	C	D	6772279	CRT 3331-1	A	D
6771458	CRT 3331-3	P	A	6772280	CRT 3331-1	C	D
6771458	CRT 3331-3	B	B	6772317	CRT 3331-3	C	B
6771640	CRT 3331-3	C	B	6772318	CRT 3321-3	B	B
6771647	CRT 3531-1	J	C	6772360	CRT 3331-1	L	C
6771647	CRT 3531-1	K	D	6772456	CRT 3531-1	H	A
6771708	CRT 3321-3	C	B	6772456	CRT 3531-1	D	C
6771740	CRT 3331-1	B	C	6772456	CRT 3531-1	R	D
6771740	CRT 3331-1	C	D	6772464	CRT 3331-1	B	C
6771744	CRT 3331-1	N	A	6772464	CRT 3331-1	C	D
6771744	CRT 3331-1	S	C	6772496	CRT 3331-1	B	C
6771744	CRT 3331-1	C	D	6772496	CRT 3331-1	C	D
6771764	CRT 3331-1	A	A	6772497	CRT 3331-1	H	C
6771764	CRT 3331-1	B	C	6772497	CRT 3331-1	M	D
6771764	CRT 3331-1	D	D	6772498	CRT 3331-1	H	A
6771803	CRT 3321-1	C	D	6772498	CRT 3331-1	H	C
6771808	CRT 3331-1	H	A	6772498	CRT 3331-1	M	D
6771808	CRT 3321-1	D	C	6772499	CRT 3331-1	J	C
6771808	CRT 3331-1	R	D	6772499	CRT 3331-1	K	D
6771924	CRT 3531-1	F	A	6772500	CRT 3331-1	B	C
6771924	CRT 3531-1	D	C	6772500	CRT 3331-1	C	D
6771924	CRT 3531-1	C	D	6772501	CRT 3331-1	B	C
6771940	CRT 3531-1	F	A	6772501	CRT 3331-1	C	D
6771940	CRT 3531-1	D	C	6772502	CRT 3331-1	F	A
6771940	CRT 3531-1	C	D	6772502	CRT 3331-1	F	C
6771994	CRT 3321-3	C	B	6772502	CRT 3331-1	C	D
6772026	CRT 3331-1	X	A	6772503	CRT 3331-1	L	C
6772026	CRT 3331-1	X	C	6772504	CRT 3331-1	B	C
6772026	CRT 3331-1	Y	D	6772504	CRT 3331-1	C	D
6772034	CRT 3531-1	B	C	6772505	CRT 3331-1	N	A
6772034	CRT 3531-1	B	D	6772505	CRT 3331-1	B	C
6772081	CRT 3331-3	P	A	6772505	CRT 3331-1	C	D
6772081	CRT 3331-3	B	B	6772506	CRT 3331-1	A	A
6772087	CRT 3331-1	B	C	6772506	CRT 3331-1	B	C
6772087	CRT 3331-1	C	D	6772506	CRT 3331-1	C	D
6772100	CRT 3331-1	A	A	6772507	CRT 3331-1	A	A
6772100	CRT 3331-1	B	C	6772507	CRT 3331-1	B	C
6772100	CRT 3331-1	C	D	6772507	CRT 3331-1	C	D
6772105	CRT 3331-1	C	D	6772541	CRT 3331-3	B	B
6772118	CRT 3531-1	P	A	6772731	CRT 3331-1	N	A
6772118	CRT 3531-1	B	C	6772731	CRT 3331-1	Q	C
6772118	CRT 3531-1	C	D	6772731	CRT 3331-1	Q	D

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6772826	CRT 3331-1	B	C	6773419	CRT 3331-1	F	A
6772826	CRT 3331-1	C	D	6773419	CRT 3331-1	D	C
6772827	CRT 3321-1	C	D	6773419	CRT 3331-1	C	D
6772828	CRT 3331-1	C	D	6773505	CRT 3531-1	B	C
6772829	CRT 3331-1	B	C	6773505	CRT 3531-1	C	D
6772891	CRT 3331-1	N	A	6773533	CRT 3331-1	B	C
6772891	CRT 3331-1	C	C	6773533	CRT 3331-1	C	D
6772891	CRT 3331-1	Q	D	6773534	CRT 3331-1	B	C
6772892	CRT 3331-1	B	C	6773534	CRT 3331-1	C	D
6772892	CRT 3331-1	C	D	6773578	CRT 3331-3	Q	B
6772893	CRT 3331-1	C	D	6773579	CRT 3331-1	B	C
6772894	CRT 3331-3	C	B	6773579	CRT 3331-1	C	D
6772895	CRT 3331-1	A	A	6773580	CRT 3331-1	B	C
6772895	CRT 3331-1	B	C	6773580	CRT 3331-1	C	D
6772895	CRT 3331-1	T	B	6773588	CRT 3321-3	C	B
6772895	CRT 3331-1	T	D	6773628	CRT 3331-3	C	B
6772913	CRT 3331-1	A	A	6773629	CRT 3531-1	B	C
6772913	CRT 3331-1	B	C	6773629	CRT 3531-1	B	D
6772913	CRT 3331-1	C	D	6773635	CRT 3331-1	A	A
6772914	CRT 3331-1	B	C	6773635	CRT 3331-1	B	C
6772914	CRT 3331-1	C	D	6773635	CRT 3331-1	C	D
6772915	CRT 3331-1	B	C	6773680	CRT 3321-3	H	B
6772915	CRT 3331-1	C	D	6773681	CRT 3331-3	B	B
6772916	CRT 3331-1	N	A	6773706	CRT 3531-3	AC	B
6772916	CRT 3331-1	S	C	6773752	CRT 3331-1	A	A
6772916	CRT 3331-1	C	D	6773752	CRT 3331-1	D	C
6772917	CRT 3331-1	H	A	6773752	CRT 3331-1	C	D
6772917	CRT 3321-1	D	C	6773798	CRT 3331-1	C	D
6772917	CRT 3331-1	R	D	6773809	CRT 3331-1	A	A
6772918	CRT 3331-1	A	A	6773809	CRT 3331-1	B	C
6772918	CRT 3331-1	B	C	6773809	CRT 3331-1	C	D
6772918	CRT 3331-1	C	D	6773810	CRT 3331-1	P	C
6772929	CRT 3331-1	B	C	6773810	CRT 3331-1	Q	D
6772929	CRT 3331-1	C	D	6773838	CRT 3331-1	B	C
6772949	CRT 3331-3	S	B	6773838	CRT 3331-1	C	D
6773161	CRT 3331-1	B	C	6773852	CRT 3531-1	H	A
6773161	CRT 3331-1	C	D	6773852	CRT 3531-1	D	C
6773231	CRT 3321-3	Q	B	6773852	CRT 3531-1	D	D
6773267	CRT 3531-3	AC	B	6773883	CRT 3331-1	F	A
6773267	CRT 3531-1	B	C	6773883	CRT 3331-1	F	C
6773297	CRT 3531-1	C	D	6773883	CRT 3331-1	C	D
6773323	CRT 3531-3	AC	B	6773891	CRT 3321-3	C	B
6773339	CRT 3331-1	P	A	6773900	CRT 3331-1	X	C
6773339	CRT 3331-1	D	C	6773900	CRT 3331-1	Y	D
6773339	CRT 3331-1	C	D	6773901	CRT 3331-3	C	B
6773368	CRT 3331-3	P	A	6773937	CRT 3531-1	A	A
6773369	CRT 3331-1	P	C	6773937	CRT 3531-1	B	C
6773369	CRT 3331-1	C	D	6773937	CRT 3531-1	C	D
6773371	CRT 3331-1	B	C	6773970	CRT 3331-3	C	B
6773371	CRT 3331-1	C	D	6773975	CRT 3331-1	B	C

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6773975	CRT 3331-1	C	D	6774567	CRT 3331-1	B	C
6773976	CRT 3331-1	S	D	6774567	CRT 3331-1	C	D
6773994	CRT 3331-3	B	B	6774568	CRT 3331-1	N	A
6774040	CRT 3331-3	B	B	6774568	CRT 3331-1	B	C
6774041	CRT 3531-1	F	A	6774568	CRT 3331-1	C	D
6774041	CRT 3531-1	D	C	6774585	CRT 3331-3	A	A
6774041	CRT 3531-1	C	D	6774585	CRT 3331-3	B	B
6774047	CRT 3531-1	F	A	6774588	CRT 3331-3	S	B
6774047	CRT 3531-1	F	C	6774641	CRT 3531-3	AC	B
6774047	CRT 3531-1	C	D	6774668	CRT 3321-3	C	B
6774116	CRT 3331-3	K	B	6774669	CRT 3531-1	N	A
6774121	CRT 3331-3	C	B	6774669	CRT 3531-1	S	C
6774124	CRT 3331-1	C	D	6774669	CRT 3531-1	C	D
6774145	CRT 3331-1	B	C	6774691	CRT 3331-3	C	B
6774145	CRT 3331-1	Q	D	6774699	CRT 3531-1	F	A
6774146	CRT 3331-1	N	A	6774699	CRT 3531-1	F	C
6774146	CRT 3331-1	B	C	6774699	CRT 3531-1	C	D
6774146	CRT 3331-1	Q	D	6774741	CRT 3531-3	AD	B
6774150	CRT 3331-3	A	A	6774743	CRT 3331-1	A	C
6774150	CRT 3331-3	B	B	6774743	CRT 3331-1	A	D
6774158	CRT 3331-1	C	D	6774792	CRT 3331-1	V	C
6774159	CRT 3331-1	B	C	6774792	CRT 3331-1	V	D
6774159	CRT 3331-1	C	D	6774875	CRT 3531-1	A	A
6774219	CRT 3331-3	B	B	6774875	CRT 3531-1	B	C
6774221	CRT 3331-1	B	C	6774875	CRT 3531-1	C	D
6774221	CRT 3331-1	C	D	6774920	CRT 3331-3	AB	A
6774230	CRT 3331-3	B	B	6774920	CRT 3331-3	AB	B
6774273	CRT 3331-3	B	B	6774921	CRT 3331-3	Q	B
6774274	CRT 3331-3	Q	B	6775179	CRT 3331-1	H	A
6774275	CRT 3531-1	A	A	6775179	CRT 3331-1	H	C
6774275	CRT 3531-1	B	C	6775179	CRT 3331-1	M	D
6774275	CRT 3531-1	C	D	6775180	CRT 3331-1	J	C
6774276	CRT 3321-3	C	B	6775180	CRT 3331-1	K	D
6774277	CRT 3331-3	Q	B	6775181	CRT 3331-1	B	C
6774315	CRT 3331-3	P	B	6775181	CRT 3331-1	C	D
6774319	CRT 3331-1	N	A	6775182	CRT 3331-1	B	C
6774319	CRT 3331-1	B	C	6775182	CRT 3331-1	C	D
6774330	CRT 3531-1	AC	B	6775183	CRT 3331-1	L	C
6774332	CRT 3331-1	V	C	6775184	CRT 3331-1	C	D
6774332	CRT 3331-1	V	D	6775185	CRT 3331-1	A	A
6774334	CRT 3331-3	Q	B	6775185	CRT 3331-1	B	C
6774447	CRT 3331-3	Q	B	6775185	CRT 3331-1	C	D
6774463	CRT 3331-1	S	C	6775186	CRT 3331-1	A	A
6774463	CRT 3331-1	C	D	6775186	CRT 3331-1	B	C
6774484	CRT 3331-1	P	A	6775186	CRT 3331-1	C	D
6774484	CRT 3331-1	B	C	6775187	CRT 3331-1	B	C
6774484	CRT 3331-1	C	D	6775187	CRT 3331-1	C	D
6774496	CRT 3331-1	H	A	6775188	CRT 3331-1	C	D
6774496	CRT 3331-1	D	C	6775189	CRT 3331-1	B	C
6774496	CRT 3331-1	R	D	6775191	CRT 3331-1	B	C

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6775191	CRT 3331-1	C	D	6775237	CRT 3321-3	C	B
6775195	CRT 3331-1	A	A	6775238	CRT 3321-3	C	B
6775195	CRT 3331-1	B	C	6775239	CRT 3321-3	C	B
6775195	CRT 3331-1	C	D	6775297	CRT 3331-1	V	C
6775196	CRT 3331-1	B	C	6775297	CRT 3331-1	V	D
6775196	CRT 3331-1	C	D	6775389	CRT 3331-1	L	C
6775197	CRT 3331-1	P	A	6775537	CRT 3531-1	B	C
6775197	CRT 3331-1	D	C	6775537	CRT 3531-1	C	D
6775197	CRT 3331-1	C	D	6775550	CRT 3331-1	B	C
6775198	CRT 3331-1	F	A	6775551	CRT 3331-3	Q	B
6775198	CRT 3331-1	D	C	6775552	CRT 3531-1	C	D
6775198	CRT 3331-1	C	D	6775550	CRT 3331-1	C	C
6775199	CRT 3331-1	B	C	6775627	CRT 3331-3	K	B
6775199	CRT 3331-1	C	D	6775701	CRT 3331-1	B	A
6775201	CRT 3331-1	A	A	6775701	CRT 3331-1	B	C
6775201	CRT 3331-1	B	C	6775715	CRT 3331-3	S	B
6775201	CRT 3331-1	C	D	6775735	CRT 3331-3	AB	A
6775202	CRT 3331-1	C	D	6775735	CRT 3331-3	AB	B
6775203	CRT 3331-1	P	C	6775826	CRT 3531-1	F	A
6775203	CRT 3331-1	Q	D	6775826	CRT 3531-1	D	C
6775204	CRT 3331-1	F	A	6775826	CRT 3531-1	C	D
6775204	CRT 3331-1	F	C	6775917	CRT 3531-3	AC	B
6775204	CRT 3331-1	C	D	6775918	CRT 3531-3	AC	B
6775205	CRT 3331-1	C	D	6775945	CRT 3331-3	C	B
6775206	CRT 3531-1	B	C	6775987	CRT 3531-1	B	C
6775206	CRT 3331-1	Q	D	6775987	CRT 3531-1	C	D
6775208	CRT 3331-1	C	D	6776152	CRT 3331-3	D	A
6775209	CRT 3331-1	B	C	6776152	CRT 3331-3	C	B
6775209	CRT 3331-1	C	D	6776446	CRT 3331-3	N	A
6775211	CRT 3331-1	N	A	6776446	CRT 3331-3	Q	B
6775211	CRT 3331-1	B	C	6776529	CRT 3531-1	D	A
6775212	CRT 3331-1	S	C	6776529	CRT 3531-1	D	C
6775212	CRT 3331-1	C	D	6776529	CRT 3531-1	C	D
6775216	CRT 3331-1	A	C	6776572	CRT 3531-1	J	C
6775216	CRT 3331-1	A	D	6776572	CRT 3531-1	K	D
6775217	CRT 3321-1	C	D	6776606	CRT 3531-1	N	A
6775218	CRT 3331-3	C	B	6776606	CRT 3531-1	B	C
6775220	CRT 3331-3	S	B	6776606	CRT 3531-1	C	D
6775222	CRT 3331-3	B	B	6776607	CRT 3531-1	N	A
6775223	CRT 3331-3	C	B	6776607	CRT 3531-1	B	C
6775224	CRT 3331-3	A	A	6776607	CRT 3531-1	C	D
6775224	CRT 3331-3	B	B	6776642	CRT 3531-3	AD	B
6775225	CRT 3331-3	B	B	6776655	CRT 3331-1	L	C
6775226	CRT 3331-3	B	B	6776693	CRT 3331-3	V	A
6775228	CRT 3331-3	Q	B	6776693	CRT 3331-3	V	B
6775229	CRT 3331-3	P	B	6776694	CRT 3331-3	V	A
6775230	CRT 3331-3	Q	B	6776694	CRT 3331-3	V	B
6775234	CRT 3331-3	C	B	6776717	CRT 3331-1	Q	A
6775235	CRT 3321-3	C	B	6776717	CRT 3331-1	Q	C
6775236	CRT 3321-3	C	B	6776717	CRT 3331-1	Q	D

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISCN POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6776755	CRT 3531-1	B	C	6777168	CRT 3331-1	C	D
6776755	CRT 3531-1	C	D	6777232	CRT 3531-3	AC	B
6776756	CRT 3331-1	D	C	6777269	CRT 3331-1	A	A
6776756	CRT 3331-1	C	D	6777269	CRT 3331-1	B	C
6776757	CRT 3331-1	D	C	6777269	CRT 3331-1	C	D
6776757	CRT 3331-1	C	D	6777293	CRT 3331-3	S	B
6776758	CRT 3331-1	D	C	6777294	CRT 3331-1	B	C
6776758	CRT 3331-1	C	D	6777294	CRT 3331-1	C	D
6776766	CRT 3331-1	B	C	6777310	CRT 3331-1	N	A
6776766	CRT 3331-1	C	D	6777310	CRT 3331-1	S	C
6776814	CRT 3531-1	V	C	6777310	CRT 3331-1	C	D
6776814	CRT 3531-1	V	D	6777383	CRT 3331-1	C	D
6776956	CRT 3531-1	V	C	6777417	CRT 3331-3	S	B
6776956	CRT 3531-1	V	D	6777444	CRT 3531-1	S	C
6776983	CRT 3331-1	H	A	6777444	CRT 3531-1	C	D
6776983	CRT 3331-1	D	C	6777535	CRT 3321-3	B	B
6776983	CRT 3331-1	R	D	6777569	CRT 3531-1	B	C
6776985	CRT 3331-1	B	C	6777569	CRT 3531-1	C	D
6776985	CRT 3331-1	C	D	6777570	CRT 3331-3	C	B
6776986	CRT 3531-1	B	C	6777571	CRT 3331-1	P	C
6776986	CRT 3531-1	C	D	6777571	CRT 3331-1	Q	D
6777037	CRT 3331-1	B	C	6777622	CRT 3331-1	M	D
6777037	CRT 3331-1	C	D	6777663	CRT 3331-1	C	D
6777038	CRT 3531-1	B	C	6777695	CRT 3531-1	B	C
6777038	CRT 3531-1	C	D	6777695	CRT 3531-1	C	C
6777038	CRT 3630-1	B	C	6777718	CRT 3331-3	V	B
6777038	CRT 3630-1	C	D	6777719	CRT 3331-3	V	B
6777039	CRT 3531-3	D	A	6777794	CRT 3531-1	N	A
6777039	CRT 3531-3	AC	B	6777794	CRT 3531-1	S	C
6777073	CRT 3331-3	Q	B	6777794	CRT 3531-1	C	D
6777088	CRT 3331-1	D	C	6777812	CRT 3331-1	D	C
6777088	CRT 3331-1	C	D	6777812	CRT 3331-1	C	D
6777091	CRT 3331-3	C	B	6777815	CRT 3331-1	B	C
6777092	CRT 3331-1	J	C	6777815	CRT 3331-1	C	D
6777092	CRT 3331-1	K	D	6777816	CRT 3331-1	J	C
6777118	CRT 3531-1	U	A	6777816	CRT 3331-1	K	D
6777118	CRT 3531-1	B	C	6777826	CRT 3331-1	N	A
6777118	CRT 3531-1	C	D	6777826	CRT 3331-1	S	C
6777127	CRT 3331-1	V	C	6777826	CRT 3331-1	C	D
6777127	CRT 3331-1	V	D	6777827	CRT 3331-1	D	C
6777129	CRT 3531-1	V	A	6777827	CRT 3331-1	C	D
6777129	CRT 3531-1	V	D	6777828	CRT 3331-1	H	A
6777130	CRT 3531-1	V	C	6777828	CRT 3331-1	D	C
6777130	CRT 3531-1	V	D	6777828	CRT 3331-1	R	D
6777130	CRT 3630-1	V	C	6777910	CRT 3331-3	C	B
6777130	CRT 3630-1	V	D	6777911	CRT 3331-1	A	A
6777153	CRT 3531-3	AC	B	6777911	CRT 3331-1	B	C
6777154	CRT 3531-1	F	A	6777911	CRT 3331-1	C	D
6777154	CRT 3531-1	B	C	6777933	CRT 3331-1	B	C
6777154	CRT 3531-1	B	D	6777933	CRT 3331-1	C	D

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6777934	CRT 3331-3	Q	B	6779013	CRT 3331-1	B	C
6777946	CRT 3531-1	X	A	6779013	CRT 3331-1	C	D
6777946	CRT 3531-1	X	C	6779047	CRT 3331-1	H	C
6777946	CRT 3531-1	Y	D	6779047	CRT 3331-1	M	D
6777949	CRT 3331-1	B	C	6779048	CRT 3331-1	B	C
6777949	CRT 3331-1	C	D	6779048	CRT 3331-1	C	D
6777950	CRT 3331-1	D	C	6779049	CRT 3531-1	U	A
6777950	CRT 3331-1	C	D	6779049	CRT 3531-1	B	C
6777951	CRT 3331-1	D	C	6779049	CRT 3531-1	C	D
6777951	CRT 3331-1	C	D	6779068	CRT 3331-1	F	C
6777976	CRT 3331-1	W	A	6779068	CRT 3331-1	C	D
6777976	CRT 3331-1	X	C	6779076	CRT 3331-3	D	A
6777976	CRT 3331-1	Y	D	6779076	CRT 3331-3	C	B
6778025	CRT 3331-1	V	C	6779077	CRT 3321-3	B	B
6778025	CRT 3331-1	V	D	6779078	CRT 3331-1	C	D
6778040	CRT 3331-1	B	C	6779085	CRT 3331-1	A	A
6778040	CRT 3331-1	C	D	6779085	CRT 3331-1	B	C
6778073	CRT 3331-3	Q	B	6779085	CRT 3331-1	C	D
6778128	CRT 3331-3	Q	B	6779086	CRT 3331-1	A	A
6778140	CRT 3630-1	B	C	6779086	CRT 3331-1	B	C
6778140	CRT 3630-1	C	D	6779086	CRT 3331-1	C	D
6778168	CRT 3331-1	U	A	6779104	CRT 3331-1	B	C
6778168	CRT 3331-1	D	C	6779104	CRT 3331-1	C	D
6778168	CRT 3331-1	C	D	6779142	CRT 3331-1	B	C
6778169	CRT 3331-1	B	C	6779142	CRT 3331-1	C	D
6778169	CRT 3331-1	C	D	6779143	CRT 3331-1	M	D
6778170	CRT 3331-3	S	B	6779172	CRT 3331-1	B	C
6778207	CRT 3531-1	B	C	6779172	CRT 3331-1	C	D
6778207	CRT 3531-1	C	D	6779173	CRT 3531-1	U	A
6778208	CRT 3331-3	C	B	6779173	CRT 3531-1	S	C
6778275	CRT 3331-3	B	B	6779173	CRT 3531-1	C	D
6778370	CRT 3531-3	AC	B	6779174	CRT 3531-1	U	A
6778377	CRT 3331-1	D	C	6779174	CRT 3531-1	S	C
6778377	CRT 3331-1	C	D	6779180	CRT 3531-1	F	A
6778378	CRT 3331-1	D	C	6779180	CRT 3531-1	D	C
6778378	CRT 3331-1	C	D	6779180	CRT 3531-1	R	D
6778379	CRT 3331-1	D	C	6779183	CRT 3331-3	Q	B
6778379	CRT 3331-1	C	D	6779188	CRT 3531-1	B	C
6778387	CRT 3331-1	B	C	6779188	CRT 3531-1	C	D
6778387	CRT 3331-1	C	D	6779191	CRT 3331-1	H	C
6778396	CRT 3331-3	B	B	6779191	CRT 3331-1	M	D
6778879	CRT 3331-1	A	A	6779217	CRT 3331-1	Q	A
6778879	CRT 3331-1	B	C	6779217	CRT 3331-1	Q	C
6778879	CRT 3331-1	C	D	6779217	CRT 3331-1	Q	D
6778954	CRT 3531-3	AC	B	6779230	CRT 3331-1	B	C
6778999	CRT 3331-1	Q	A	6779230	CRT 3331-1	Q	D
6778999	CRT 3331-1	Q	C	6779234	CRT 3331-1	B	C
6778999	CRT 3331-1	Q	D	6779234	CRT 3331-1	C	D
6779012	CRT 3531-1	B	C	6779248	CRT 3531-3	AC	B
6779012	CRT 3531-1	C	D	6779250	CRT 3531-3	AC	B

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

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A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6779264	CRT 3331-1	B	C	6830587	CRT 3531-1	C	D
6779264	CRT 3331-1	C	D	6830591	CRT 3331-1	N	A
6779313	CRT 3331-1	L	C	6830591	CRT 3331-1	N	C
6779313	CRT 3331-1	Q	D	6830591	CRT 3331-1	Q	D
6779337	CRT 3331-3	B	B	6830650	CRT 3531-3	AC	B
6779424	CRT 3331-1	N	A	6830699	CRT 3331-1	N	A
6779424	CRT 3331-1	B	C	6830699	CRT 3331-1	B	C
6779424	CRT 3331-1	C	D	6830699	CRT 3331-1	C	D
6779470	CRT 3331-1	C	D	6830720	CRT 3531-1	U	A
6779502	CRT 3331-1	C	D	6830720	CRT 3531-1	B	C
6779503	CRT 3321-3	N	B	6830720	CRT 3531-1	C	D
6779541	CRT 3331-3	B	B	6831016	CRT 3331-1	M	D
6779657	CRT 3331-3	C	B	6831017	CRT 3331-3	C	B
6779676	CRT 3331-3	C	B	6831037	CRT 3331-3	J	B
6779677	CRT 3331-1	A	A	6831138	CRT 3531-3	AC	B
6779677	CRT 3331-1	B	C	6831245	CRT 3331-3	C	B
6779677	CRT 3331-1	C	D	6831297	CRT 3331-1	J	C
6779765	CRT 3331-1	F	A	6831297	CRT 3331-1	K	D
6779765	CRT 3331-1	D	C	6831298	CRT 3331-1	P	A
6779765	CRT 3331-1	R	D	6831298	CRT 3331-1	D	C
6779769	CRT 3331-1	N	C	6831298	CRT 3331-1	C	D
6779769	CRT 3331-1	Q	D	6831344	CRT 3531-1	U	A
6779795	CRT 3331-3	Q	B	6831344	CRT 3531-1	B	C
6779862	CRT 3331-1	B	C	6831344	CRT 3531-1	C	D
6779891	CRT 3331-1	D	C	6831358	CRT 3331-1	B	C
6779891	CRT 3331-1	C	D	6831358	CRT 3331-1	B	D
6779964	CRT 3331-1	C	D	6831535	CRT 3331-1	V	C
6829988	CRT 3331-3	Q	B	6831535	CRT 3331-1	V	D
6829989	CRT 3531-1	N	C	6831595	CRT 3630-1	P	A
6829989	CRT 3531-1	R	D	6831595	CRT 3630-1	D	C
6830405	CRT 3531-1	U	A	6831595	CRT 3630-1	C	D
6830405	CRT 3531-1	B	C	6831801	CRT 3331-1	S	C
6830405	CRT 3531-1	C	D	6831801	CRT 3331-1	C	D
6830421	CRT 3531-1	F	A	6831904	CRT 3331-1	P	C
6830421	CRT 3531-1	B	C	6831904	CRT 3331-1	R	D
6830421	CRT 3531-1	C	D	6831986	CRT 3331-1	N	A
6830422	CRT 3531-1	B	C	6831986	CRT 3331-1	B	C
6830422	CRT 3531-1	C	D	6831986	CRT 3331-1	Q	D
6830425	CRT 3331-1	B	C	6832033	CRT 3331-1	N	A
6830425	CRT 3331-1	C	D	6832033	CRT 3331-1	P	C
6830485	CRT 3331-3	Q	B	6832033	CRT 3331-1	Q	D
6830505	CRT 3531-1	P	C	6832038	CRT 3531-3	AD	B
6830505	CRT 3531-1	B	D	6832043	CRT 3331-1	D	C
6830554	CRT 3331-1	B	C	6832044	CRT 3331-1	L	C
6830554	CRT 3331-1	C	D	6832044	CRT 3331-1	C	D
6830570	CRT 3331-3	Q	B	6832245	CRT 3331-1	B	C
6830586	CRT 3630-1	P	A	6832245	CRT 3331-1	Q	D
6830586	CRT 3630-1	D	C	6832415	CRT 3331-1	A	A
6830586	CRT 3630-1	C	D	6832415	CRT 3331-1	B	C
6830587	CRT 3531-1	B	C	6832415	CRT 3331-1	C	D

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
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A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6832614	CRT 3331-1	U	A	6834147	CRT 3630-1	U	A
6832614	CRT 3331-1	Z	C	6834147	CRT 3630-1	D	C
6832614	CRT 3331-1	C	D	6834147	CRT 3630-1	D	D
6832741	CRT 3531-3	AC	B	6834190	CRT 3531-1	U	A
6832742	CRT 3531-3	AC	B	6834190	CRT 3531-1	A	C
6832816	CRT 3331-1	F	A	6834190	CRT 3531-1	A	D
6832816	CRT 3331-1	D	C	6834198	CRT 3630-1	D	C
6832816	CRT 3331-1	R	D	6834198	CRT 3630-1	C	D
6832840	CRT 3531-1	U	A	6834308	CRT 3331-1	D	C
6832840	CRT 3531-1	B	C	6834308	CRT 3331-1	C	D
6832840	CRT 3531-1	C	D	6834823	CRT 3331-1	U	A
6832899	CRT 3331-1	A	A	6834823	CRT 3331-1	F	C
6832899	CRT 3331-1	B	C	6834823	CRT 3331-1	C	D
6832899	CRT 3331-1	C	D	6835005	CRT 3531-1	X	A
6832922	CRT 3331-1	B	C	6835005	CRT 3531-1	X	C
6832922	CRT 3331-1	C	D	6835005	CRT 3531-1	Y	D
6832961	CRT 3331-1	N	A	6835013	CRT 3331-1	B	C
6832961	CRT 3331-1	P	C	6835013	CRT 3331-1	C	D
6832961	CRT 3331-1	Q	D	6835032	CRT 3531-1	F	A
6832962	CRT 3331-1	B	C	6835032	CRT 3531-1	D	C
6832962	CRT 3331-1	Q	D	6835032	CRT 3531-1	C	D
6833094	CRT 3331-1	X	C	6835091	CRT 3531-1	B	C
6833094	CRT 3331-1	Y	D	6835091	CRT 3531-1	C	D
6833333	CRT 3630-1	B	C	6835092	CRT 3531-1	B	C
6833333	CRT 3630-1	C	D	6835092	CRT 3531-1	B	D
6833364	CRT 3331-3	C	B	6835118	CRT 3331-1	AA	C
6833365	CRT 3331-3	C	B	6835118	CRT 3331-1	C	D
6833396	CRT 3331-1	A	A	6835174	CRT 3531-1	U	A
6833396	CRT 3331-1	B	C	6835174	CRT 3531-1	B	C
6833396	CRT 3331-1	C	D	6835174	CRT 3531-1	C	D
6833397	CRT 3331-1	A	A	6835529	CRT 3630-1	D	C
6833397	CRT 3331-1	B	C	6835529	CRT 3630-1	D	D
6833397	CRT 3331-1	C	D	6835663	CRT 3331-1	P	C
6833398	CRT 3331-1	A	A	6835663	CRT 3331-1	Q	D
6833398	CRT 3331-1	B	C	6835778	CRT 3630-1	U	A
6833398	CRT 3331-1	C	D	6835778	CRT 3630-1	B	C
6833523	CRT 3531-1	B	C	6835778	CRT 3630-1	C	D
6833523	CRT 3531-1	C	D	6835795	CRT 3630-1	U	A
6833524	CRT 3331-3	B	B	6835795	CRT 3630-1	B	C
6833604	CRT 3331-3	C	B	6835795	CRT 3630-1	C	D
6833605	CRT 3331-3	C	B	6836004	CRT 3331-1	C	D
6833612	CRT 3531-1	B	C	6836005	CRT 3331-1	C	C
6833612	CRT 3531-1	B	D	6836006	CRT 3331-1	C	D
6833615	CRT 3331-1	B	C	6836007	CRT 3331-1	B	C
6833615	CRT 3331-1	C	D	6836007	CRT 3331-1	C	D
6833762	CRT 3331-1	N	C	6836031	CRT 3331-1	D	C
6833762	CRT 3331-1	Q	D	6836031	CRT 3331-1	B	D
6833873	CRT 3531-3	AC	B	6836049	CRT 3331-3	C	B
6834054	CRT 3331-1	C	D	6836205	CRT 3630-1	F	A
6834146	CRT 3331-3	B	B	6836205	CRT 3630-1	B	C

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

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A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6836205	CRT 3630-1	D	D	6838446	CRT 3630-1	B	C
6836307	CRT 3531-3	AC	B	6838446	CRT 3630-1	C	D
6836350	CRT 3331-3	P	B	6838561	CRT 3531-1	B	C
6836417	CRT 3531-1	B	C	6838561	CRT 3531-1	C	D
6836417	CRT 3531-1	C	D	6838562	CRT 3531-3	AC	B
6836422	CRT 3331-3	S	B	6838573	CRT 3630-1	U	A
6836455	CRT 3331-1	P	A	6838573	CRT 3630-1	D	C
6836455	CRT 3331-1	P	C	6838573	CRT 3630-1	C	D
6836455	CRT 3331-1	Q	D	6838831	CRT 3531-1	C	D
6836461	CRT 3531-1	P	A	6838975	CRT 3531-1	V	A
6836461	CRT 3531-1	N	C	6838975	CRT 3531-1	B	C
6836461	CRT 3531-1	R	D	6838975	CRT 3531-1	C	D
6836480	CRT 3331-1	L	C	6839188	CRT 3531-1	C	D
6836480	CRT 3331-1	C	D	6839189	CRT 3331-1	L	C
6836507	CRT 3531-1	B	C	6839549	CRT 3331-1	Q	C
6836507	CRT 3531-1	C	D	6839565	CRT 3531-1	A	A
6836630	CRT 3531-1	C	D	6839565	CRT 3531-1	B	C
6836671	CRT 3331-3	P	B	6839565	CRT 3531-1	C	D
6836685	CRT 3531-1	D	A	6839673	CRT 3331-3	Q	B
6836685	CRT 3531-1	B	C	6880146	CRT 3531-3	AC	B
6836685	CRT 3531-1	C	D	6880260	CRT 3331-1	A	A
6836768	CRT 3331-1	Q	C	6880260	CRT 3331-1	B	C
6836768	CRT 3331-1	Q	D	6880260	CRT 3331-1	C	D
6836793	CRT 3531-1	B	C	6880291	CRT 3331-1	Q	C
6836793	CRT 3531-1	B	D	6880291	CRT 3331-1	Q	D
6836794	CRT 3531-1	B	A	6880327	CRT 3331-1	A	A
6836794	CRT 3531-1	B	C	6880327	CRT 3331-1	B	C
6836794	CRT 3531-1	C	D	6880327	CRT 3331-1	C	D
6836818	CRT 3531-1	B	C	6880328	CRT 3331-1	A	A
6836818	CRT 3531-1	C	D	6880328	CRT 3331-1	B	C
6836834	CRT 3331-1	P	C	6880328	CRT 3331-1	C	D
6836834	CRT 3331-1	Q	D	6880407	CRT 3331-1	A	A
6836944	CRT 3531-1	U	A	6880407	CRT 3331-1	B	C
6836944	CRT 3531-1	B	C	6880407	CRT 3331-1	C	D
6836944	CRT 3531-1	C	D	6880474	CRT 3630-1	D	C
6836945	CRT 3531-1	B	C	6880474	CRT 3630-1	D	D
6836945	CRT 3531-1	B	D	6880658	CRT 3531-3	AC	B
6837024	CRT 3531-1	B	C	6880763	CRT 3331-1	F	A
6837024	CRT 3531-1	C	D	6880763	CRT 3331-1	D	C
6837104	CRT 3531-1	P	C	6880763	CRT 3331-1	C	D
6837104	CRT 3531-1	P	D	6881019	CRT 3331-3	U	A
6837212	CRT 3331-1	A	A	6881019	CRT 3331-3	B	B
6837212	CRT 3331-1	L	C	6881137	CRT 3531-3	U	A
6837353	CRT 3331-1	B	C	6881137	CRT 3531-3	AC	B
6837353	CRT 3331-1	B	D	6881571	CRT 3630-1	U	A
6838122	CRT 3531-1	U	A	6881571	CRT 3630-1	P	C
6838122	CRT 3531-1	B	C	6881571	CRT 3630-1	P	D
6838122	CRT 3531-1	C	D	6881648	CRT 3331-1	Z	C
6838291	CRT 3531-1	B	C	6881648	CRT 3331-1	C	D
6838291	CRT 3531-1	B	D	6882053	CRT 3331-3	P	B

CONTINUED ON NEXT PAGE

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FLANGE SECTION

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A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6882288	CRT 3331-1	N	C	6883957	CRT 3531-3	AC	B
6882288	CRT 3331-1	C	D	6884201	CRT 3531-3	AC	B
6882559	CRT 3331-3	Q	B	6884203	CRT 3531-3	AD	B
6883051	CRT 3531-1	B	C	6884207	CRT 3531-1	B	C
6883051	CRT 3531-1	C	D	6884207	CRT 3531-1	C	D
6883156	CRT 3531-1	Q	D	6884208	CRT 3531-1	U	A
6883312	CRT 3630-1	D	C	6884208	CRT 3531-1	Z	C
6883312	CRT 3630-1	D	D	6884208	CRT 3531-1	C	D
6883313	CRT 3531-1	B	C	6884209	CRT 3531-1	B	C
6883313	CRT 3531-1	C	D	6884209	CRT 3531-1	C	D
6883320	CRT 3531-3	AC	B	6885223	CRT 3531-1	Q	A
6883547	CRT 3531-1	S	D	6885223	CRT 3531-1	Q	C
6883717	CRT 3331-1	Q	D	6885223	CRT 3531-1	Q	D
6883724	CRT 3531-1	B	C	6885489	CRT 3531-1	D	C
6883724	CRT 3531-1	C	D	6885489	CRT 3531-1	D	D

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

GROUP G

FLANGE, FIGURE 1

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1-6	NOT USED IN THIS GROUP.					
7	FLANGE ASSY, M7C	6758153	1		1	2
8	CUP, DUST	6758185	1	1	2	3
9-17	NOT USED IN THIS GROUP.					

GROUP H

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5-8	NOT USED IN THIS GROUP.					
9	FLANGE, YOKE TYPE 5N	6769843	1		1	2
10-17	NOT USED IN THIS GROUP.					

GROUP J

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5-8	NOT USED IN THIS GROUP.					
9	FLANGE, YOKE TYPE 6N	6769226	1		1	2
10-17	NOT USED IN THIS GROUP.					

GROUP K

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5-10	NOT USED IN THIS GROUP.					
11	FLANGE, YOKE TYPE 6N	6769197	1		1	2
12-17	NOT USED IN THIS GROUP.					

GROUP L

FLANGE, FIGURE 1

1	BOLT, FX HD, 1/2-20 X 1 1/4	9409059	2	2	4	6
2	STRIP, LOCKING	6755269	1	1	3	10
3	WASHER, FLANGE RETAINER	6768324	1	1	2	3
4	SHIM, 0.025	6772140	AR	2	4	8
4	SHIM, 0.005	6772141	AR	2	4	8
5	FLANGE, M9C	6757633	1		1	2
6-17	NOT USED IN THIS GROUP.					

GROUP M

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5-10	NOT USED IN THIS GROUP.					
11	FLANGE, YOKE TYPE 5N	6769817	1		1	2
12-17	NOT USED IN THIS GROUP.					

GROUP N

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
5	NOT USED IN THIS GROUP.					
6	FLANGE, S-1500	6770171	1		1	2
7-17	NOT USED IN THIS GROUP.					

GROUP P

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5-8	NOT USED IN THIS GROUP.					
9	FLANGE, S-1600	6770172	1		1	2
10-17	NOT USED IN THIS GROUP.					

GROUP Q

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5-11	NOT USED IN THIS GROUP.					
12	FLANGE, S-1700	6770099	1		1	2
13-17	NOT USED IN THIS GROUP.					

GROUP R

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5-11	NOT USED IN THIS GROUP.					
12	FLANGE, S-1500	6771148	1		1	2
13-17	NOT USED IN THIS GROUP.					

GROUP S

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5-9	NOT USED IN THIS GROUP.					
10	FLANGE, M8C	6774740	1		1	2
11-17	NOT USED IN THIS GROUP.					

GROUP T

FLANGE, FIGURE 1

SAME AS GROUP L, EXCEPT FOR PARTS LISTED BELOW.

5-16	NOT USED IN THIS GROUP.					
17	FLANGE, S-1700	6755670	1		1	2

GROUP U

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
5-15	NOT USED IN THIS GROUP.					
16	FLANGE ASSY, TORQMATIC COUPLING-M6C	6880640	1		1	2
17	NOT USED IN THIS GROUP.					

GROUP V

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5 NOT SUPPLIED BY ALLISON.

GROUP W

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5	FLANGE, M6C	6832960	1		1	2
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GROUP X

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5	FLANGE, M7C	6832959	1		1	2
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GROUP Y

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5-9	NOT USED IN THIS GROUP.					
10	FLANGE, M7C	6832957	1		1	2
11-17	NOT USED IN THIS GROUP.					

GROUP Z

FLANGE, FIGURE 1

SAME AS GROUP L, EXCEPT FOR PARTS LISTED BELOW.

5	FLANGE, S-1600, MODIFIED BY ORIGINAL EQUIPMENT .	6768543	1		1	2
	MANUFACTURER TO CLEAR SHIFTER FORK SHAFT.					
	THIS PART, 6768543, MUST BE MODIFIED BEFORE					
	INSTALLATION ON TRANSMISSION.					

GROUP AA

FLANGE, FIGURE 1

SAME AS GROUP L, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
5	FLANGE, M8C	6757572	1		1	2

GROUP AB

FLANGE, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5-11	NOT USED IN THIS GROUP.					
12	FLANGE, S-1700	6775084	1		1	2
13-17	NOT USED IN THIS GROUP.					

GROUP AC

FLANGE, FIGURE 1

SAME AS GROUP L, EXCEPT FOR PARTS LISTED BELOW.

5-9	NOT USED IN THIS GROUP.					
10	FLANGE, M7C	6773275	1		1	2
11-17	NOT USED IN THIS GROUP.					

GROUP AD

FLANGE, FIGURE 1

SAME AS GROUP L, EXCEPT FOR PARTS LISTED BELOW.

5-9	NOT USED IN THIS GROUP.					
10	FLANGE, M8C	6774739	1		1	2
11-17	NOT USED IN THIS GROUP.					

TORQUE CONVERTER DRIVE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6759583	CRT 3331-1	A	6769737	CRT 3331-1	A
6759584	CRT 3331-1	B	6769738	CRT 3331-3	B
6759597	CRT 3331-1	A	6769768	CRT 3331-3	B
6759604	CRT 3331-3	B	6769822	CRT 3331-3	C
6759633	CRT 3331-1	A	6769824	CRT 3331-1	A
6759634	CRT 3331-1	B	6769841	CRT 3331-1	A
6759635	CRT 3331-1	B	6769863	CRT 3331-3	B
6759636	CRT 3331-1	B	6769867	CRT 3331-1	A
6759707	CRT 3331-1	A	6769901	CRT 3331-1	A
6759718	CRT 3331-3	B	6769902	CRT 3331-1	B
6759719	CRT 3331-3	B	6769922	CRT 3331-1	A
6759721	CRT 3331-1	A	6769931	CRT 3331-3	B
6759739	CRT 3331-3	B	6769935	CRT 3331-1	A
6759746	CRT 3331-3	B	6769947	CRT 3331-3	B
6759747	CRT 3331-3	B	6769948	CRT 3331-1	A
6759748	CRT 3331-1	B	6769990	CRT 3331-3	B
6759752	CRT 3331-3	A	6769991	CRT 3331-3	B
6759755	CRT 3331-1	B	6770000	CRT 3331-1	A
6759756	CRT 3331-1	A	6770005	CRT 3331-1	A
6759763	CRT 3331-1	A	6770006	CRT 3331-3	A
6759765	CRT 3331-3	B	6770063	CRT 3331-1	B
6759774	CRT 3331-3	B	6770081	CRT 3331-1	B
6759776	CRT 3331-1	B	6770176	CRT 3331-1	B
6759789	CRT 3331-1	A	6770186	CRT 3331-1	B
6759793	CRT 3331-1	B	6770243	CRT 3331-3	B
6759794	CRT 3331-1	B	6770328	CRT 3331-1	B
6759795	CRT 3331-1	B	6770363	CRT 3331-1	B
6759796	CRT 3331-3	B	6770438	CRT 3331-1	C
6759812	CRT 3331-1	B	6770439	CRT 3331-3	B
6759817	CRT 3331-1	C	6770465	CRT 3331-1	A
6759826	CRT 3331-1	A	6770605	CRT 3331-3	B
6759828	CRT 3331-1	B	6770636	CRT 3331-3	B
6759837	CRT 3331-1	B	6770675	CRT 3331-1	A
6759847	CRT 3331-3	B	6770732	CRT 3331-1	A
6759850	CRT 3331-1	B	6770966	CRT 3331-1	A
6759851	CRT 3331-1	B	6771032	CRT 3331-3	A
6759858	CRT 3331-1	B	6771074	CRT 3531-1	M
6759861	CRT 3331-1	A	6771133	CRT 3331-1	A
6759865	CRT 3331-1	A	6771136	CRT 3331-1	A
6759866	CRT 3331-1	B	6771241	CRT 3331-1	A
6759908	CRT 3331-3	B	6771262	CRT 3331-3	B
6759916	CRT 3331-3	B	** 6771278	CRT 3331-1	A
6769518	CRT 3331-1	B	***6771278	CRT 3331-1	E
6769519	CRT 3331-3	B	6771279	CRT 3331-3	C
6769554	CRT 3331-1	A	6771319	CRT 3331-1	A
6769555	CRT 3331-3	B	6771321	CRT 3531-1	M
6769556	CRT 3331-1	B	6771392	CRT 3531-1	N
6769615	CRT 3331-1	C	6771412	CRT 3331-1	A
6769635	CRT 3331-1	B	6771414	CRT 3331-1	B
6769730	CRT 3331-3	B	6771415	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

** PRIOR TO S/N 39584.

***S/N 39584 AND LATER.

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TORQUE CONVERTER DRIVE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771416	CRT 3331-1	B	6772827	CRT 3331-1	B
6771417	CRT 3331-1	B	6772828	CRT 3331-1	B
6771444	CRT 3331-1	B	6772829	CRT 3331-1	B
6771458	CRT 3331-3	A	6772891	CRT 3331-1	A
6771640	CRT 3331-3	B	6772892	CRT 3331-1	B
6771647	CRT 3531-1	N	6772893	CRT 3331-1	B
6771708	CRT 3321-3	B	6772894	CRT 3331-3	B
6771740	CRT 3331-1	B	6772895	CRT 3331-1	A
6771744	CRT 3331-1	A	6772913	CRT 3331-1	A
6771764	CRT 3331-1	A	6772914	CRT 3331-1	B
6771803	CRT 3321-1	B	6772915	CRT 3331-1	C
6771808	CRT 3331-1	A	6772916	CRT 3331-1	A
6771924	CRT 3531-1	M	6772917	CRT 3331-1	A
6771940	CRT 3531-1	M	6772918	CRT 3331-1	A
6771994	CRT 3321-3	C	6772929	CRT 3331-1	B
** 6772026	CRT 3331-1	A	6772948	CRT 3331-3	B
***6772026	CRT 3331-1	E	6772949	CRT 3331-3	B
6772034	CRT 3531-1	N	6773161	CRT 3331-1	B
6772081	CRT 3331-3	A	6773231	CRT 3331-3	B
6772087	CRT 3331-1	B	6773267	CRT 3531-3	N
6772100	CRT 3331-1	A	6773297	CRT 3531-1	L
6772105	CRT 3331-1	B	6773323	CRT 3531-3	N
6772118	CRT 3531-1	M	6773339	CRT 3331-1	A
6772144	CRT 3321-1	B	6773368	CRT 3331-3	A
6772145	CRT 3321-3	B	6773369	CRT 3331-1	B
6772195	CRT 3331-1	B	6773371	CRT 3331-1	B
6772196	CRT 3331-1	B	6773419	CRT 3331-1	A
6772277	CRT 3331-1	A	6773505	CRT 3531-1	L
6772279	CRT 3331-1	B	6773533	CRT 3331-1	D
6772280	CRT 3331-1	B	6773534	CRT 3331-1	D
6772317	CRT 3331-3	B	6773578	CRT 3331-3	B
6772318	CRT 3321-3	B	6773579	CRT 3331-1	B
6772360	CRT 3331-1	B	6773580	CRT 3331-1	B
6772456	CRT 3531-1	M	6773588	CRT 3321-3	C
6772464	CRT 3331-1	B	6773628	CRT 3331-3	B
6772496	CRT 3331-1	B	6773629	CRT 3531-1	N
6772497	CRT 3331-1	B	6773635	CRT 3331-1	A
6772498	CRT 3331-1	A	6773680	CRT 3321-3	B
6772499	CRT 3331-1	B	6773681	CRT 3331-3	B
6772500	CRT 3331-1	B	6773706	CRT 3531-3	N
6772501	CRT 3331-1	C	6773752	CRT 3331-1	A
6772502	CRT 3331-1	A	6773798	CRT 3331-1	B
6772503	CRT 3331-1	B	6773809	CRT 3331-1	A
6772504	CRT 3331-1	B	6773810	CRT 3331-1	B
6772505	CRT 3331-1	A	6773838	CRT 3331-1	B
6772506	CRT 3331-1	A	6773852	CRT 3531-1	M
6772507	CRT 3331-1	A	6773883	CRT 3331-1	A
6772541	CRT 3331-3	B	6773891	CRT 3321-3	B
6772731	CRT 3331-1	A	** 6773900	CRT 3331-1	B
6772826	CRT 3331-1	B	***6773900	CRT 3331-1	F

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
** PRIOR TO S/N 39584.
***S/N 39584 AND LATER.

TORQUE CONVERTER DRIVE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773901	CRT 3331-3	B	6775180	CRT 3331-1	F
6773937	CRT 3531-1	M	6775181	CRT 3331-1	F
6773970	CRT 3331-3	B	6775182	CRT 3331-1	G
6773975	CRT 3331-1	B	6775183	CRT 3331-1	F
6773976	CRT 3331-1	B	6775185	CRT 3331-1	E
6773994	CRT 3331-3	B	6775186	CRT 3331-1	E
6774040	CRT 3331-3	B	6775187	CRT 3331-1	F
6774041	CRT 3531-1	M	6775188	CRT 3331-1	F
6774047	CRT 3531-1	M	6775189	CRT 3331-1	F
6774116	CRT 3331-3	B	6775191	CRT 3331-1	F
6774121	CRT 3331-3	B	6775195	CRT 3331-1	E
6774124	CRT 3331-1	B	6775196	CRT 3331-1	F
6774145	CRT 3331-1	B	6775197	CRT 3331-1	E
6774146	CRT 3331-1	A	6775198	CRT 3331-1	E
6774150	CRT 3331-3	A	6775199	CRT 3331-1	H
6774158	CRT 3331-1	B	6775201	CRT 3331-1	E
6774159	CRT 3331-1	B	6775202	CRT 3331-1	F
6774219	CRT 3331-3	B	6775204	CRT 3331-1	E
6774221	CRT 3331-1	B	6775205	CRT 3331-1	F
6774230	CRT 3331-3	B	6775206	CRT 3331-1	F
6774273	CRT 3331-3	B	6775208	CRT 3331-1	F
6774274	CRT 3331-3	B	6775209	CRT 3331-1	F
6774275	CRT 3531-1	M	6775211	CRT 3331-1	E
6774276	CRT 3321-3	B	6775212	CRT 3331-1	F
6774277	CRT 3331-3	B	6775216	CRT 3331-1	F
6774315	CRT 3331-3	B	6775217	CRT 3321-1	F
6774319	CRT 3331-1	A	6775218	CRT 3331-3	F
6774330	CRT 3531-3	N	6775219	CRT 3331-3	F
6774332	CRT 3331-1	B	6775220	CRT 3331-3	F
6774334	CRT 3331-3	B	6775222	CRT 3331-3	F
6774447	CRT 3331-3	B	6775223	CRT 3331-3	F
6774463	CRT 3331-1	B	6775224	CRT 3331-3	E
6774484	CRT 3331-1	A	6775225	CRT 3331-3	F
6774496	CRT 3331-1	A	6775226	CRT 3331-3	F
6774567	CRT 3331-1	B	6775228	CRT 3331-3	F
6774568	CRT 3331-1	A	6775229	CRT 3331-3	F
6774585	CRT 3331-3	A	6775230	CRT 3331-3	F
6774588	CRT 3331-3	B	6775234	CRT 3331-3	F
6774641	CRT 3531-3	N	6775235	CRT 3321-3	F
6774668	CRT 3321-3	C	6775236	CRT 3321-3	G
6774669	CRT 3531-1	M	6775237	CRT 3321-3	F
6774691	CRT 3331-3	B	6775238	CRT 3321-3	F
6774699	CRT 3531-1	M	6775239	CRT 3321-3	G
6774741	CRT 3531-3	N	6775297	CRT 3331-1	F
6774743	CRT 3331-1	B	6775389	CRT 3331-1	B
6774792	CRT 3331-1	B	6775537	CRT 3531-1	N
6774875	CRT 3531-1	M	6775550	CRT 3331-1	B
6774920	CRT 3331-3	A	6775551	CRT 3331-3	B
6774921	CRT 3331-3	B	6775552	CRT 3531-1	N
6775179	CRT 3331-1	E	6775627	CRT 3331-3	B

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER DRIVE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775701	CRT 3331-1	A	6777417	CRT 3331-3	B
6775715	CRT 3331-3	B	6777419	CRT 3331-1	A
6775735	CRT 3331-3	A	6777444	CRT 3531-1	N
6775826	CRT 3531-1	M	6777535	CRT 3321-3	B
6775917	CRT 3531-3	N	6777569	CRT 3531-1	N
6775918	CRT 3531-3	N	6777570	CRT 3331-3	B
6775945	CRT 3331-3	B	6777571	CRT 3331-1	B
6775987	CRT 3531-1	N	6777622	CRT 3331-1	C
6776152	CRT 3331-3	A	6777695	CRT 3531-1	N
6776446	CRT 3331-3	A	6777718	CRT 3331-3	E
6776529	CRT 3531-1	M	6777719	CRT 3331-3	E
6776572	CRT 3531-1	P	6777794	CRT 3531-1	M
6776606	CRT 3531-1	M	6777812	CRT 3331-1	K
6776607	CRT 3531-1	M	6777815	CRT 3331-1	F
6776642	CRT 3531-3	N	6777816	CRT 3331-1	K
6776655	CRT 3331-1	B	6777826	CRT 3331-1	E
6776693	CRT 3331-3	A	6777827	CRT 3331-1	F
6776694	CRT 3331-3	A	6777828	CRT 3331-1	E
6776717	CRT 3331-1	A	6777910	CRT 3331-3	F
6776755	CRT 3531-1	N	6777911	CRT 3331-1	E
6776756	CRT 3331-1	B	6777933	CRT 3331-1	F
6776757	CRT 3331-1	B	6777934	CRT 3331-3	F
6776758	CRT 3331-1	B	6777946	CRT 3531-1	M
6776766	CRT 3331-1	B	6777949	CRT 3331-1	F
6776814	CRT 3531-1	N	6777950	CRT 3331-1	F
6776956	CRT 3531-1	P	6777951	CRT 3331-1	F
6776983	CRT 3331-1	A	6777976	CRT 3331-1	A
6776985	CRT 3331-1	B	6778025	CRT 3331-1	B
6776986	CRT 3531-1	N	6778040	CRT 3331-1	F
6777037	CRT 3331-1	B	6778073	CRT 3331-3	F
6777038	CRT 3531-1	N	6778128	CRT 3331-3	F
6777038	CRT 3630-1	N	6778140	CRT 3630-1	P
6777039	CRT 3531-3	M	6778168	CRT 3331-1	E
6777073	CRT 3331-3	B	6778169	CRT 3331-1	F
6777088	CRT 3331-1	B	6778170	CRT 3331-3	F
6777091	CRT 3331-3	B	6778207	CRT 3531-1	N
6777092	CRT 3331-1	J	6778208	CRT 3331-3	F
6777118	CRT 3531-1	M	6778275	CRT 3331-3	F
6777127	CRT 3331-1	B	6778370	CRT 3531-3	P
6777129	CRT 3531-1	N	6778377	CRT 3331-1	K
6777130	CRT 3531-1	N	6778378	CRT 3331-1	K
6777130	CRT 3630-1	N	6778379	CRT 3331-1	K
6777153	CRT 3531-3	P	6778387	CRT 3331-1	F
6777154	CRT 3531-1	M	6778396	CRT 3331-3	F
6777168	CRT 3331-1	B	6778879	CRT 3331-1	E
6777232	CRT 3531-3	N	6778954	CRT 3531-3	P
6777269	CRT 3331-1	A	6778999	CRT 3331-1	E
6777293	CRT 3331-3	B	6779012	CRT 3531-1	P
6777294	CRT 3331-1	B	6779013	CRT 3331-1	K
6777310	CRT 3331-1	A	6779047	CRT 3331-1	F

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER DRIVE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6779048	CRT 3331-1	K	6830586	CRT 3630-1	M
6779049	CRT 3531-1	M	6830587	CRT 3531-1	P
6779068	CRT 3331-1	F	6830590	CRT 3630-1	P
6779076	CRT 3331-3	E	6830591	CRT 3331-1	E
6779077	CRT 3321-3	F	6830650	CRT 3531-3	N
6779078	CRT 3331-1	K	6830699	CRT 3331-1	E
6779085	CRT 3331-1	E	6830720	CRT 3531-1	M
6779086	CRT 3331-1	E	6831016	CRT 3331-1	K
6779104	CRT 3331-1	F	6831017	CRT 3331-3	K
6779142	CRT 3331-1	F	6831037	CRT 3331-3	F
6779143	CRT 3331-1	G	6831138	CRT 3531-3	N
6779172	CRT 3331-1	F	6831153	CRT 3531-3	P
6779173	CRT 3531-1	M	6831245	CRT 3331-3	K
6779174	CRT 3531-1	M	6831297	CRT 3331-1	F
6779180	CRT 3531-1	M	6831298	CRT 3331-1	E
6779183	CRT 3331-3	F	6831344	CRT 3531-1	M
6779188	CRT 3531-1	P	6831358	CRT 3331-1	F
6779191	CRT 3331-1	F	6831535	CRT 3331-1	F
6779217	CRT 3331-1	E	6831595	CRT 3630-1	M
6779230	CRT 3331-1	K	6831801	CRT 3331-1	F
6779234	CRT 3331-1	K	6831904	CRT 3331-1	K
6779248	CRT 3531-3	N	6831986	CRT 3331-1	E
6779250	CRT 3531-3	P	6832033	CRT 3331-1	E
6779264	CRT 3331-1	K	6832038	CRT 3531-3	P
6779313	CRT 3331-1	F	6832043	CRT 3331-1	F
6779337	CRT 3331-3	K	6832044	CRT 3331-1	F
6779424	CRT 3331-1	E	6832245	CRT 3331-1	F
6779470	CRT 3331-1	K	6832415	CRT 3331-1	E
6779502	CRT 3331-1	F	6832614	CRT 3331-1	E
6779503	CRT 3321-3	K	6832741	CRT 3531-3	P
6779541	CRT 3331-3	F	6832742	CRT 3531-3	P
6779657	CRT 3331-3	F	6832816	CRT 3331-1	E
6779676	CRT 3331-3	K	6832840	CRT 3531-1	M
6779677	CRT 3331-1	E	6832899	CRT 3331-1	E
6779765	CRT 3331-1	E	6832922	CRT 3331-1	K
6779769	CRT 3331-1	F	6832961	CRT 3331-1	E
6779795	CRT 3331-3	F	6832962	CRT 3331-1	F
6779862	CRT 3331-1	F	6833094	CRT 3331-1	K
6779891	CRT 3331-1	K	6833333	CRT 3630-1	P
6779964	CRT 3331-1	F	6833364	CRT 3331-3	F
6829988	CRT 3331-3	K	6833365	CRT 3331-3	K
6829989	CRT 3531-1	P	6833396	CRT 3331-1	E
6830405	CRT 3531-1	M	6833397	CRT 3331-1	E
6830421	CRT 3531-1	M	6833398	CRT 3331-1	E
6830422	CRT 3531-1	N	6833523	CRT 3531-1	P
6830425	CRT 3331-1	K	6833524	CRT 3331-3	F
6830485	CRT 3331-3	K	6833604	CRT 3331-3	K
6830505	CRT 3531-1	N	6833605	CRT 3331-3	K
6830554	CRT 3331-1	K	6833612	CRT 3531-1	P
6830570	CRT 3331-3	K	6833615	CRT 3331-1	F

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER DRIVE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6833762	CRT 3331-1	K	6837353	CRT 3331-1	K
6833873	CRT 3531-3	P	6838122	CRT 3531-1	M
6834054	CRT 3331-1	K	6838291	CRT 3531-1	P
6834141	CRT 3630-1	P	6838446	CRT 3630-1	P
6834146	CRT 3331-3	F	6838561	CRT 3531-1	P
6834147	CRT 3630-1	M	6838562	CRT 3531-3	P
6834190	CRT 3531-1	M	6838573	CRT 3630-1	M
6834198	CRT 3630-1	P	6838831	CRT 3531-1	N
6834308	CRT 3331-1	F	6838975	CRT 3531-1	M
6834823	CRT 3331-1	E	6839188	CRT 3531-1	N
6834953	CRT 3331-3	F	6839189	CRT 3331-1	F
6835005	CRT 3531-1	M	6839549	CRT 3331-1	K
6835013	CRT 3331-1	K	6839565	CRT 3531-1	M
6835032	CRT 3531-1	M	6839673	CRT 3331-3	K
6835091	CRT 3531-1	P	6880146	CRT 3531-3	P
6835092	CRT 3531-1	P	6880260	CRT 3331-1	E
6835118	CRT 3331-1	F	6880291	CRT 3331-1	K
6835174	CRT 3531-1	M	6880327	CRT 3331-1	E
6835529	CRT 3630-1	N	6880328	CRT 3331-1	E
6835663	CRT 3331-1	K	6880407	CRT 3331-1	E
6835778	CRT 3630-1	M	6880474	CRT 3630-1	Q
6835795	CRT 3630-1	M	6880658	CRT 3531-3	Q
6836004	CRT 3331-1	K	6880763	CRT 3331-1	E
6836005	CRT 3331-1	K	6881019	CRT 3331-3	E
6836006	CRT 3331-1	F	6881137	CRT 3531-3	M
6836007	CRT 3331-1	K	6881571	CRT 3630-1	M
6836031	CRT 3331-1	K	6881648	CRT 3331-1	F
6836049	CRT 3331-3	K	6882053	CRT 3331-3	K
6836205	CRT 3630-1	M	6882288	CRT 3331-1	K
6836307	CRT 3531-3	P	6882559	CRT 3331-3	K
6836350	CRT 3331-3	K	6883051	CRT 3331-1	P
6836417	CRT 3531-1	P	6883156	CRT 3331-1	P
6836422	CRT 3331-3	K	6883312	CRT 3630-1	Q
6836455	CRT 3331-1	E	6883313	CRT 3531-1	M
6836461	CRT 3531-1	N	6883320	CRT 3531-3	P
6836480	CRT 3331-1	F	6883547	CRT 3531-1	P
6836507	CRT 3531-1	N	6883717	CRT 3331-1	K
6836630	CRT 3531-1	P	6883724	CRT 3531-1	P
6836671	CRT 3331-3	F	6883957	CRT 3531-3	N
6836685	CRT 3531-1	M	6884199	CRT 3531-3	N
6836768	CRT 3331-1	K	6884200	CRT 3531-3	N
6836793	CRT 3531-1	P	6884201	CRT 3531-3	P
6836794	CRT 3531-1	M	6884202	CRT 3531-3	N
6836818	CRT 3531-1	N	6884203	CRT 3531-3	P
6836834	CRT 3331-1	K	6884204	CRT 3531-3	P
6836944	CRT 3531-1	M	6884205	CRT 3531-3	P
6836945	CRT 3531-1	P	6884206	CRT 3531-3	P
6837024	CRT 3531-1	P	6884207	CRT 3531-1	P
6837104	CRT 3531-1	P	6884208	CRT 3531-1	M
6837212	CRT 3331-1	E	6884209	CRT 3531-1	P

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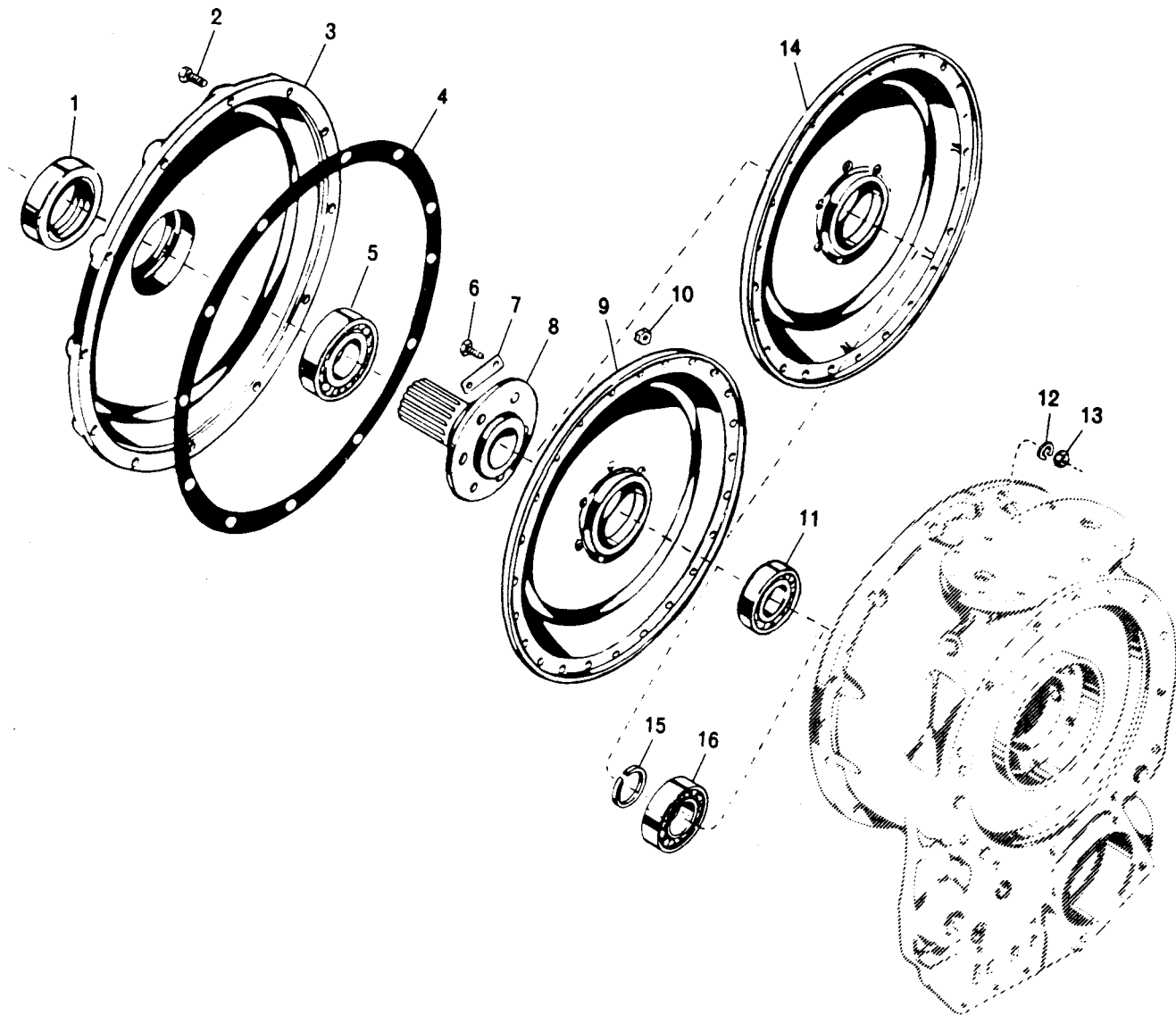
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER DRIVE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

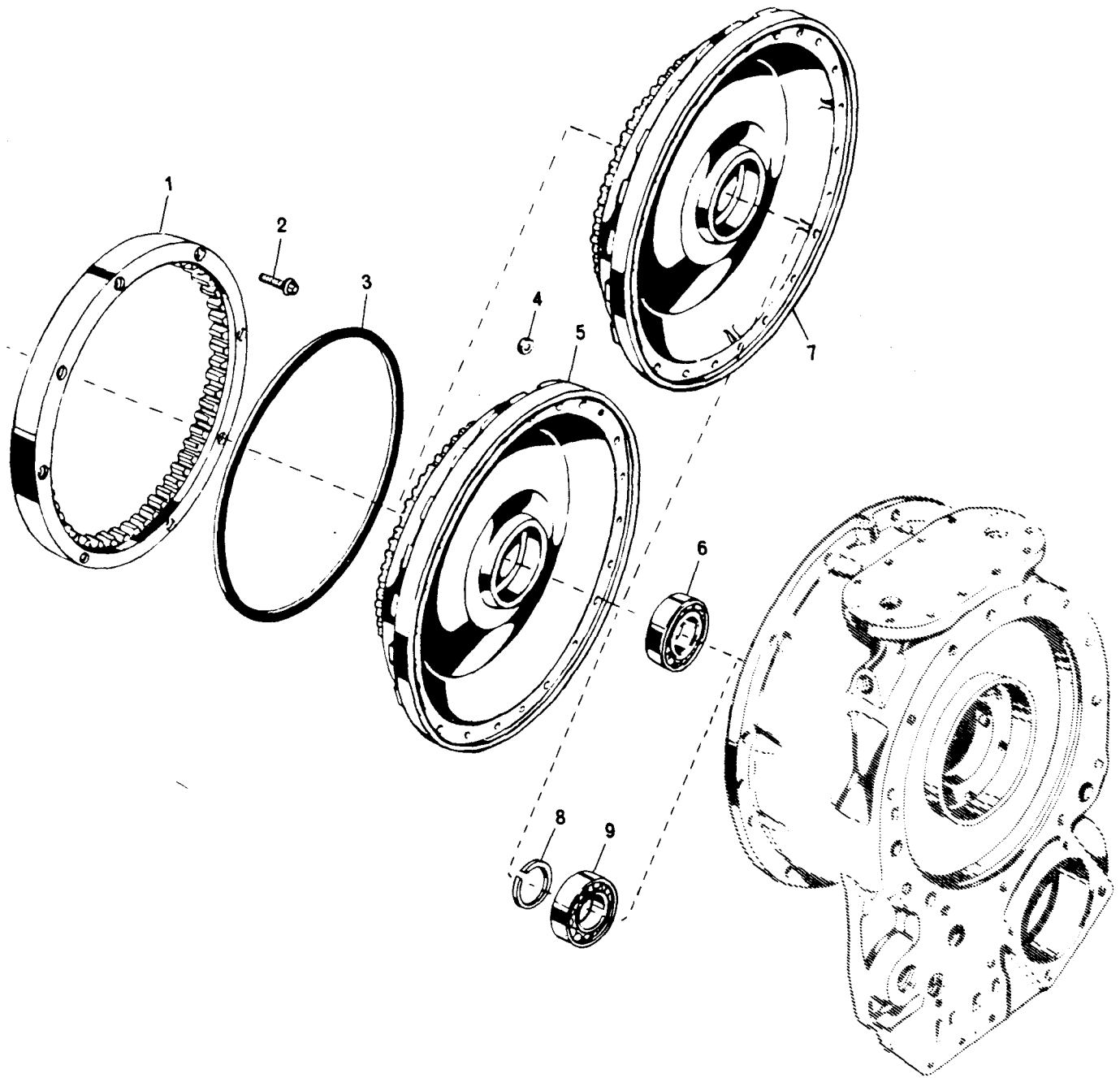
A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6884210	CRT 3531-1	P	6885223	CRT 3531-1	M
6884211	CRT 3531-1	P	6885489	CRT 3630-1	M

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



8091

FIG 2. TORQUE CONVERTER DRIVE



8090

FIG 2-1. TORQUE CONVERTER DRIVE

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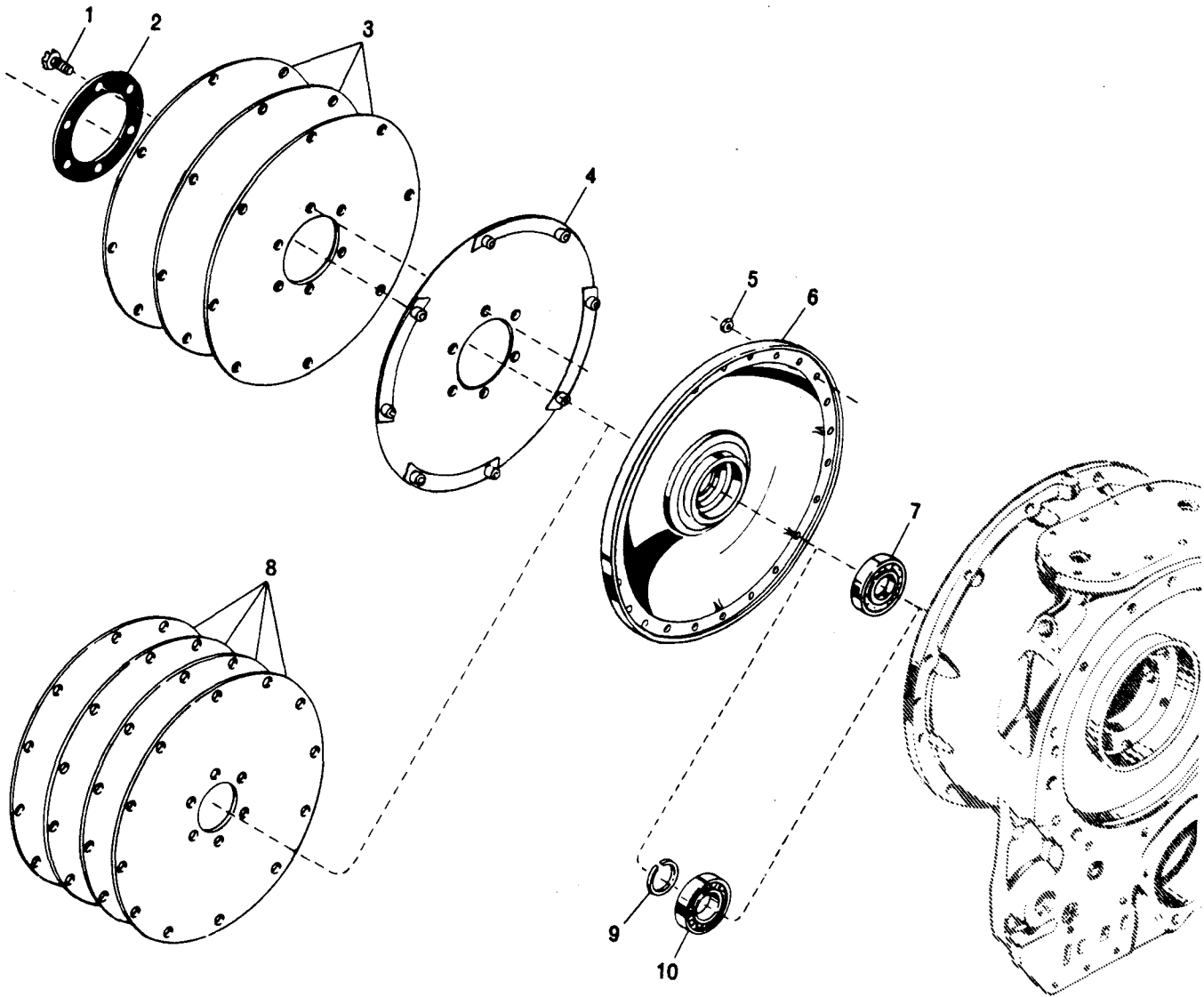


FIG 2-2. TORQUE CONVERTER DRIVE

GROUP A

TORQUE CONVERTER DRIVE, FIGURE 2
TRANSMISSION REMOTE MOUNTED

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	SEAL, FLANGE LIP TYPE OIL. USE 6773373 OIL SEAL . WHERE MOISTURE RESISTANT OR IMMERSION SEAL IS REQUIRED.	6775576	1	1	3	10
2	BOLT, HX HD, 3/8-24 X 2	181379	12	12	24	36
3	COVER, TRANSMISSION FRONT	6757254	1		1	2
4	GASKET	6758030	1	1	3	10
5	BEARING ASSY, SINGLE ROW BALL NDH 3211XR1A	903211	1	1	2	5
6	BOLT, 1/2-13 X 1 1/8	179882	6	6	12	18
7	STRIP, LOCKING	6757230	3	3	9	15
8	SHAFT, CONVERTER DRV	6757256	1		1	2
9	COVER, CONVERTER PUMP TRANSMISSION REMOTE MOUNTED	6772407	1		1	2
10	NUT, 5/16-24	451006	24	24	48	96
11	BEARING, BALL NDH 3208XR1A	903208	1	1	2	5
12	WASHER, LOCK, 3/8	103321	12	12	24	36
13	NUT, HX, 3/8-24	103026	12	12	24	36
14-16	NOT USED IN THIS GROUP.					

GROUP B

TORQUE CONVERTER DRIVE, FIGURE 2-1
TRANSMISSION ENGINE MOUNTED

1	RING, CONVERTER DRIVE	6775414	1		1	2
2	BOLT, 3/8-16 X 1 1/4, SPECIAL HEAD	9412270	8	8	16	24
3	RING, DRIVE RING SEAL, RECTANGULAR CROSS SECTION	6769818	1	1	3	10
4	NUT, HX, 5/16-24	451006	24		1	2
5	COVER, CONVERTER PUMP TRANSMISSION ENGINE MOUNTED	6772408	1		1	2
6	BEARING, BALL NDH3208XR1A	903208	1	1	2	5
7-9	NOT USED IN THIS GROUP.					

GROUP C

TORQUE CONVERTER DRIVE, FIGURE 2-1
TRANSMISSION ENGINE MOUNTED

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

1-3 SUPPLIED BY ORIGINAL EQUIPMENT MANUFACTURER.

GROUP D

TORQUE CONVERTER DRIVE, FIGURE 2-1
TRANSMISSION ENGINE MOUNTED

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

1-2 SUPPLIED BY ORIGINAL EQUIPMENT MANUFACTURER.

3	RING, DRIVE RING SEAL, RECTANGULAR CROSS SECTION	6769818	1	1	3	10
---	---	---------	---	---	---	----

GROUP E

TORQUE CONVERTER DRIVE, FIGURE 2
TRANSMISSION REMOTE MOUNTED

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
9	NOT USED IN THIS GROUP.					
11	BEARING, BALL NDH3L10XR1A	903010	1	1	2	5
14	COVER, CCNVERTER PUMP TRANSMISSION REMOTE MOUNTED	6830463	1		1	2

GROUP F

TORQUE CONVERTER DRIVE, FIGURE 2-1
TRANSMISSION ENGINE MOUNTED

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

5	NOT USED IN THIS GROUP.					
6	BEARING, BALL NDH3L10XF1A	903010	1	1	2	5
7	COVER, CONVERTER PUMP TRANSMISSION ENGINE MOUNTED	6830464	1		1	2

GROUP G

TORQUE CONVERTER DRIVE, FIGURE 2-1
TRANSMISSION ENGINE MOUNTED

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

1-3	SUPPLIED BY ORIGINAL EQUIPMENT MANUFACTURER.					
5	NOT USED IN THIS GROUP.					
6	BEARING, BALL NDH3L10XP1A	903010	1	1	2	5
7	COVER, CONVERTER PUMP TRANSMISSION ENGINE MOUNTED	6830464	1		1	2

GROUP H

TORQUE CONVERTER DRIVE, FIGURE 2-1
TRANSMISSION ENGINE MOUNTED

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

1-2	SUPPLIED BY ORIGINAL EQUIPMENT MANUFACTURER.					
3	RING, SEAL	6769818	1	1	3	10
5	NOT USED IN THIS GROUP.					
6	BEARING, BALL NDH3L10XP1A	903010	1	1	2	5
7	COVER, CONVERTER PUMP TRANSMISSION ENGINE MOUNTED	6830464	1		1	2

GROUP J

TORQUE CONVERTER DRIVE, FIGURE 2-2
TRANSMISSION ENGINE MOUNTED

1	BOLT, HX MC, 1/2-13 X 7/8	9409052	6	6	12	18
2	PLATE, DISK RETAINING	6774012	1	1	2	3
3	DISK, FLEXIBLE	6777448	3	3	6	9
4	DISK AND WASHER ASSY, FLEXIBLE	6777449	1	1	2	3
5	NUT, HX, 5/16-24	451006	24	24	48	96
6	COVER, CCNVERTER PUMP TRANSMISSION ENGINE MOUNTED	6774008	1		1	2

CONTINUED ON NEXT PAGE

GROUP J CONT

TORQUE CONVERTER DRIVE, FIGURE 2-2
TRANSMISSION ENGINE MOUNTED

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
7	BEARING, BALL NDH3208XP1A	903208	1	1	2	5
8-10	NOT USED IN THIS GROUP.					

GROUP K

TORQUE CONVERTER DRIVE, FIGURE 2-2
TRANSMISSION ENGINE MOUNTED

SAME AS GROUP J, EXCEPT FOR PARTS LISTED BELOW.

7	BEARING, BALL NCH3L10XP1A	903010	1	1	2	5
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GROUP L

TORQUE CONVERTER DRIVE, FIGURE 2-2
TRANSMISSION ENGINE MOUNTED

SAME AS GROUP J, EXCEPT FOR PARTS LISTED BELOW.

1-4	NOT USED IN THIS GROUP.					
6	COVER, CONVERTER PUMP	6773296	1		1	2
7	NOT USED IN THIS GROUP.					
8	DISK, FLEXIBLE DRIVE	6773456	4	4	8	12
9	RING, EXTERNAL SNAP	6770919	1	1	2	5
10	BEARING, BALL, NDH3L10XR1A	903010	1	1	2	5

GROUP M

TORQUE CONVERTER DRIVE, FIGURE 2
TRANSMISSION REMOTE MOUNTED

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

9	NOT USED IN THIS GROUP.					
11	NOT USED IN THIS GROUP.					
14	COVER, CONVERTER PUMP	6830463	1		1	2
15	RING, EXTERNAL SNAP	6770919	1	1	2	5
16	BEARING, BALL, NDH3L10XR1A	903010	1	1	2	5

GROUP N

TORQUE CONVERTER DRIVE, FIGURE 2-1
TRANSMISSION ENGINE MOUNTED

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

5-6	NOT USED IN THIS GROUP.					
7	COVER, CONVERTER PUMP	6830464	1		1	2
8	RING, EXTERNAL SNAP	6770919	1	1	2	5
9	BEARING, BALL NDH3L10XP1A	903010	1	1	2	5

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771416	CRT 3331-1	A	6772827	CRT 3321-1	A
6771417	CRT 3331-1	A	6772828	CRT 3331-1	A
6771444	CRT 3331-1	A	6772829	CRT 3331-1	B
6771458	CRT 3331-3	B	6772891	CRT 3331-1	B
6771640	CRT 3331-3	A	6772892	CRT 3331-1	A
6771647	CRT 3531-1	J	6772893	CRT 3331-1	C
6771708	CRT 3321-3	A	6772894	CRT 3331-3	C
6771740	CRT 3331-1	B	6772895	CRT 3331-1	B
6771744	CRT 3331-1	A	6772913	CRT 3331-1	A
6771764	CRT 3331-1	B	6772914	CRT 3331-1	A
6771803	CRT 3321-1	A	6772915	CRT 3331-1	A
6771808	CRT 3331-1	A	6772916	CRT 3331-1	A
6771924	CRT 3531-1	H	6772917	CRT 3331-1	A
6771940	CRT 3531-1	H	6772918	CRT 3331-1	A
6771994	CRT 3321-3	A	6772929	CRT 3331-1	A
** 6772026	CRT 3331-1	B	6772948	CRT 3331-3	B
***6772026	CRT 3331-1	E	6772949	CRT 3331-3	B
6772034	CRT 3531-1	H	6773161	CRT 3331-1	B
6772081	CRT 3331-3	B	6773231	CRT 3331-3	B
6772087	CRT 3331-1	B	6773267	CRT 3531-3	H
6772100	CRT 3331-1	A	6773297	CRT 3531-1	J
6772105	CRT 3331-1	A	6773323	CRT 3531-3	J
6772118	CRT 3531-1	H	6773339	CRT 3331-1	A
6772144	CRT 3321-1	A	6773368	CRT 3331-3	B
6772145	CRT 3321-3	A	6773369	CRT 3331-1	B
6772195	CRT 3331-1	B	6773371	CRT 3331-1	B
6772196	CRT 3331-1	B	6773419	CRT 3331-1	A
6772277	CRT 3331-1	A	6773505	CRT 3531-1	J
6772279	CRT 3331-1	B	6773533	CRT 3331-1	A
6772280	CRT 3331-1	A	6773534	CRT 3331-1	A
6772317	CRT 3331-3	B	6773578	CRT 3331-3	A
6772318	CRT 3321-3	A	6773579	CRT 3331-1	B
6772360	CRT 3331-1	A	6773580	CRT 3331-1	A
6772456	CRT 3531-1	H	6773588	CRT 3321-3	A
6772464	CRT 3331-1	B	6773628	CRT 3331-3	A
6772496	CRT 3331-1	B	6773629	CRT 3531-1	H
6772497	CRT 3331-1	A	6773635	CRT 3331-1	A
6772498	CRT 3331-1	A	6773680	CRT 3321-3	A
6772499	CRT 3331-1	A	6773681	CRT 3331-3	A
6772500	CRT 3331-1	A	6773706	CRT 3531-3	J
6772501	CRT 3331-1	A	6773752	CRT 3331-1	A
6772502	CRT 3331-1	A	6773798	CRT 3331-1	C
6772503	CRT 3331-1	A	6773809	CRT 3331-1	A
6772504	CRT 3331-1	A	6773810	CRT 3331-1	A
6772505	CRT 3331-1	A	6773838	CRT 3331-1	A
6772506	CRT 3331-1	B	6773852	CRT 3531-1	H
6772507	CRT 3331-1	B	6773891	CRT 3321-3	A
6772541	CRT 3331-3	B	6773883	CRT 3331-1	A
6772731	CRT 3331-1	B	** 6773900	CRT 3331-1	A
6772826	CRT 3331-1	B	***6773900	CRT 3331-1	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

** PRIOR TO S/N 39584.

***S/N 39584 AND LATER.

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773901	CRT 3331-3	B	6775180	CRT 3331-1	D
6773937	CRT 3531-1	J	6775181	CRT 3331-1	D
6773970	CRT 3331-3	B	6775182	CRT 3331-1	D
6773975	CRT 3331-1	A	6775183	CRT 3331-1	D
6773976	CRT 3331-1	B	6775185	CRT 3331-1	E
6773994	CRT 3331-3	A	6775186	CRT 3331-1	E
6774040	CRT 3331-3	B	6775187	CRT 3331-1	E
6774041	CRT 3531-1	J	6775188	CRT 3331-1	D
6774047	CRT 3531-1	H	6775189	CRT 3331-1	E
6774116	CRT 3331-3	B	6775191	CRT 3331-1	D
6774121	CRT 3331-3	A	6775195	CRT 3331-1	D
6774124	CRT 3331-1	A	6775196	CRT 3331-1	E
6774145	CRT 3331-1	A	6775197	CRT 3331-1	D
6774146	CRT 3331-1	A	6775198	CRT 3331-1	D
6774150	CRT 3331-3	B	6775199	CRT 3331-1	D
6774158	CRT 3331-1	B	6775201	CRT 3331-1	D
6774159	CRT 3331-1	C	6775202	CRT 3331-1	D
6774219	CRT 3331-3	B	6775204	CRT 3331-1	D
6774221	CRT 3331-1	A	6775205	CRT 3331-1	D
6774230	CRT 3331-3	B	6775206	CRT 3331-1	D
6774273	CRT 3331-3	A	6775208	CRT 3331-1	E
6774274	CRT 3331-3	A	6775209	CRT 3331-1	D
6774275	CRT 3531-1	H	6775211	CRT 3331-1	D
6774276	CRT 3321-3	A	6775212	CRT 3331-1	E
6774277	CRT 3331-3	B	6775216	CRT 3331-1	D
6774315	CRT 3331-3	A	6775217	CRT 3321-1	D
6774319	CRT 3331-1	A	6775218	CRT 3331-3	E
6774330	CRT 3531-3	H	6775219	CRT 3331-3	E
6774332	CRT 3331-1	A	6775220	CRT 3331-3	E
6774334	CRT 3331-3	B	6775222	CRT 3331-3	D
6774447	CRT 3331-3	B	6775223	CRT 3331-3	D
6774463	CRT 3331-1	B	6775224	CRT 3331-3	E
6774484	CRT 3331-1	A	6775225	CRT 3331-3	E
6774496	CRT 3331-1	A	6775226	CRT 3331-3	D
6774567	CRT 3331-1	B	6775228	CRT 3331-3	E
6774568	CRT 3331-1	A	6775229	CRT 3331-3	D
6774585	CRT 3331-3	B	6775230	CRT 3331-3	E
6774588	CRT 3331-3	B	6775234	CRT 3331-3	E
6774641	CRT 3531-3	J	6775235	CRT 3321-3	D
6774668	CRT 3321-3	A	6775236	CRT 3321-3	D
6774669	CRT 3531-1	H	6775237	CRT 3321-3	D
6774691	CRT 3331-3	B	6775238	CRT 3321-3	D
6774699	CRT 3531-1	H	6775239	CRT 3321-3	D
6774741	CRT 3531-3	J	6775297	CRT 3331-1	D
6774743	CRT 3331-1	A	6775389	CRT 3331-1	B
6774792	CRT 3331-1	A	6775550	CRT 3331-1	A
6774875	CRT 3531-1	H	6775537	CRT 3531-1	J
6774920	CRT 3331-3	B	6775551	CRT 3331-3	B
6774921	CRT 3331-3	A	6775552	CRT 3531-1	J
6775179	CRT 3331-1	D	6775627	CRT 3331-3	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775701	CRT 3331-1	B	6777417	CRT 3331-3	B
6775715	CRT 3331-3	B	6777419	CRT 3331-1	A
6775735	CRT 3331-3	A	6777444	CRT 3531-1	H
6775826	CRT 3531-1	H	6777535	CRT 3321-3	A
6775917	CRT 3531-3	H	6777569	CRT 3531-1	H
6775918	CRT 3531-3	J	6777570	CRT 3331-3	A
6775945	CRT 3331-3	A	6777571	CRT 3331-1	A
6775987	CRT 3531-1	H	6777622	CRT 3331-1	A
6776152	CRT 3331-3	A	6777695	CRT 3531-1	J
6776446	CRT 3221-3	B	6777718	CRT 3331-3	E
6776529	CRT 3531-1	H	6777719	CRT 3331-3	D
6776572	CRT 3531-1	J	6777794	CRT 3531-1	H
6776606	CRT 3531-1	H	6777812	CRT 3331-1	D
6776607	CRT 3531-1	K	6777815	CRT 3331-1	D
6776642	CRT 3531-3	J	6777816	CRT 3331-1	D
6776655	CRT 3331-1	B	6777826	CRT 3331-1	D
6776693	CRT 3331-3	A	6777827	CRT 3331-1	D
6776694	CRT 3331-3	B	6777828	CRT 3331-1	D
6776717	CRT 3331-1	B	6777910	CRT 3331-3	E
6776755	CRT 3531-1	H	6777911	CRT 3331-1	D
6776756	CRT 3331-1	A	6777933	CRT 3331-1	D
6776757	CRT 3331-1	A	6777934	CRT 3331-3	D
6776758	CRT 3331-1	A	6777946	CRT 3531-1	H
6776766	CRT 3331-1	A	6777949	CRT 3331-1	E
6776814	CRT 3531-1	H	6777950	CRT 3331-1	E
6776956	CRT 3531-1	J	6777951	CRT 3331-1	D
6776983	CRT 3331-1	A	6777976	CRT 3331-1	F
6776985	CRT 3331-1	A	6778025	CRT 3331-1	A
6776986	CRT 3531-1	H	6778040	CRT 3331-1	D
6777037	CRT 3331-1	A	6778073	CRT 3331-3	E
6777038	CRT 3531-1	H	6778128	CRT 3331-3	E
6777038	CRT 3630-1	H	6778140	CRT 3630-1	H
6777039	CRT 3531-3	H	6778168	CRT 3331-1	D
6777073	CRT 3331-3	A	6778169	CRT 3331-1	D
6777088	CRT 3331-1	B	6778170	CRT 3331-3	E
6777091	CRT 3331-3	C	6778207	CRT 3531-1	H
6777092	CRT 3331-1	A	6778208	CRT 3331-3	D
6777118	CRT 3531-1	H	6778275	CRT 3331-3	E
6777127	CRT 3331-1	A	6778370	CRT 3531-3	H
6777129	CRT 3531-1	H	6778377	CRT 3331-1	D
6777130	CRT 3531-1	H	6778378	CRT 3331-1	D
6777130	CRT 3630-1	H	6778379	CRT 3331-1	E
6777153	CRT 3531-3	H	6778387	CRT 3331-1	D
6777154	CRT 3531-1	H	6778396	CRT 3331-3	E
6777168	CRT 3331-1	A	6778879	CRT 3331-1	D
6777232	CRT 3531-3	H	6778954	CRT 3531-3	H
6777269	CRT 3331-1	A	6778999	CRT 3331-1	E
6777293	CRT 3331-3	B	6779012	CRT 3531-1	J
6777294	CRT 3331-1	B	6779013	CRT 3331-1	E
6777310	CRT 3331-1	A	6779047	CRT 3331-1	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6779048	CRT 3331-1	D	6830586	CRT 3630-1	H
6779049	CRT 3531-1	H	6830587	CRT 3531-1	H
6779068	CRT 3331-1	E	6830590	CRT 3630-1	H
6779076	CRT 3331-3	D	6830591	CRT 3331-1	D
6779077	CRT 3321-3	D	6830650	CRT 3531-3	J
6779078	CRT 3331-1	E	6830699	CRT 3331-1	D
6779085	CRT 3331-1	G	6830720	CRT 3531-1	H
6779086	CRT 3331-1	D	6831016	CRT 3331-1	D
6779104	CRT 3331-1	E	6831017	CRT 3331-3	E
6779142	CRT 3331-1	E	6831037	CRT 3331-3	D
6779143	CRT 3331-1	D	6831138	CRT 3531-3	J
6779172	CRT 3331-1	E	6831153	CRT 3531-3	J
6779173	CRT 3531-1	H	6831245	CRT 3331-3	D
6779174	CRT 3531-1	H	6831297	CRT 3331-1	D
6779180	CRT 3531-1	H	6831298	CRT 3331-1	D
6779183	CRT 3331-3	E	6831344	CRT 3531-1	K
6779188	CRT 3531-1	J	6831358	CRT 3331-1	D
6779191	CRT 3331-1	D	6831535	CRT 3331-1	D
6779217	CRT 3331-1	E	6831595	CRT 3630-1	H
6779230	CRT 3331-1	D	6831801	CRT 3331-1	E
6779234	CRT 3331-1	E	6831904	CRT 3331-1	D
6779248	CRT 3531-3	J	6831986	CRT 3331-1	G
6779250	CRT 3531-3	J	6832033	CRT 3331-1	D
6779264	CRT 3331-1	D	6832038	CRT 3531-3	J
6779313	CRT 3331-1	D	6832043	CRT 3331-1	D
6779337	CRT 3331-3	E	6832044	CRT 3331-1	E
6779424	CRT 3331-1	D	6832245	CRT 3331-1	D
6779470	CRT 3331-1	G	6832415	CRT 3331-1	D
6779502	CRT 3331-1	D	6832614	CRT 3331-1	E
6779503	CRT 3321-3	D	6832741	CRT 3531-3	J
6779541	CRT 3331-3	E	6832742	CRT 3531-3	H
6779657	CRT 3331-3	G	6832816	CRT 3331-1	D
6779676	CRT 3331-3	D	6832840	CRT 3531-1	J
6779677	CRT 3331-1	G	6832899	CRT 3331-1	D
6779765	CRT 3331-1	D	6832922	CRT 3331-1	E
6779769	CRT 3331-1	D	6832961	CRT 3331-1	D
6779795	CRT 3331-3	D	6832962	CRT 3331-1	D
6779862	CRT 3331-1	D	6833094	CRT 3331-1	D
6779891	CRT 3331-1	D	6833333	CRT 3630-1	H
6779964	CRT 3331-1	G	6833364	CRT 3331-3	G
6829988	CRT 3331-3	E	6833365	CRT 3331-3	G
6829989	CRT 3531-1	H	6833396	CRT 3331-1	D
6830405	CRT 3531-1	H	6833397	CRT 3331-1	G
6830421	CRT 3531-1	H	6833398	CRT 3331-1	D
6830422	CRT 3531-1	H	6833523	CRT 3531-1	J
6830425	CRT 3331-1	E	6833524	CRT 3331-3	D
6830485	CRT 3331-3	D	6833604	CRT 3331-3	E
6830505	CRT 3531-1	H	6833605	CRT 3331-3	G
6830554	CRT 3331-1	E	6833612	CRT 3531-1	H
6830570	CRT 3331-3	E	6833615	CRT 3331-1	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6833762	CRT 3331-1	G	6837353	CRT 3331-1	E
6833873	CRT 3531-3	J	6838122	CRT 3531-1	J
6834054	CRT 3331-1	D	6838291	CRT 3531-1	H
6834141	CRT 3630-1	H	6838446	CRT 3630-1	K
6834146	CRT 3331-3	E	6838561	CRT 3531-1	H
6834147	CRT 3630-1	K	6838562	CRT 3531-3	J
6834190	CRT 3531-1	J	6838573	CRT 3630-1	K
6834198	CRT 3630-1	H	6838831	CRT 3531-1	J
6834308	CRT 3331-1	D	6838975	CRT 3531-1	K
6834823	CRT 3331-1	D	6839188	CRT 3531-1	H
6834953	CRT 3331-3	E	6839189	CRT 3331-1	D
6835005	CRT 3531-1	H	6839549	CRT 3331-1	E
6835013	CRT 3331-1	E	6839565	CRT 3531-1	J
6835032	CRT 3531-1	H	6839673	CRT 3331-3	E
6835091	CRT 3531-1	J	6880146	CRT 3531-3	K
6835092	CRT 3531-1	J	6880260	CRT 3331-1	E
6835118	CRT 3331-1	E	6880291	CRT 3331-1	E
6835174	CRT 3531-1	H	6880327	CRT 3331-1	E
6835529	CRT 3630-1	K	6880328	CRT 3331-1	D
6835663	CRT 3331-1	D	6880407	CRT 3331-1	G
6835778	CRT 3630-1	J	6880474	CRT 3630-1	K
6835795	CRT 3630-1	K	6880658	CRT 3531-3	J
6836004	CRT 3331-1	E	6880763	CRT 3331-1	D
6836005	CRT 3331-1	G	6881019	CRT 3331-3	D
6836006	CRT 3331-1	G	6881137	CRT 3531-3	J
6836007	CRT 3331-1	D	6881571	CRT 3630-1	K
6836031	CRT 3331-1	D	6881648	CRT 3331-1	E
6836049	CRT 3331-3	E	6882053	CRT 3331-3	D
6836205	CRT 3630-1	H	6882288	CRT 3331-1	D
6836307	CRT 3531-3	H	6882559	CRT 3331-3	G
6836350	CRT 3331-3	D	6883051	CRT 3531-1	K
6836417	CRT 3531-1	J	6883156	CRT 3531-1	J
6836422	CRT 3331-3	D	6883312	CRT 3630-1	H
6836455	CRT 3331-1	D	6883313	CRT 3531-1	J
6836461	CRT 3531-1	H	6883320	CRT 3531-3	K
6836480	CRT 3331-1	D	6883547	CRT 3531-1	H
6836507	CRT 3531-1	H	6883717	CRT 3331-1	E
6836630	CRT 3531-1	H	6883724	CRT 3531-1	H
6836671	CRT 3331-3	E	6883957	CRT 3531-3	H
6836685	CRT 3531-1	J	6884199	CRT 3531-3	H
6836768	CRT 3331-1	E	6884200	CRT 3531-3	J
6836793	CRT 3531-1	H	6884201	CRT 3531-3	K
6836794	CRT 3531-1	H	6884202	CRT 3531-3	J
6836818	CRT 3531-1	J	6884203	CRT 3531-3	H
6836834	CRT 3331-1	D	6884204	CRT 3531-3	J
6836944	CRT 3531-1	J	6884205	CRT 3531-3	H
6836945	CRT 3531-1	J	6884206	CRT 3531-3	K
6837024	CRT 3531-1	K	6884207	CRT 3531-1	J
6837104	CRT 3531-1	J	6884208	CRT 3531-1	J
6837212	CRT 3331-1	D	6884209	CRT 3531-1	J

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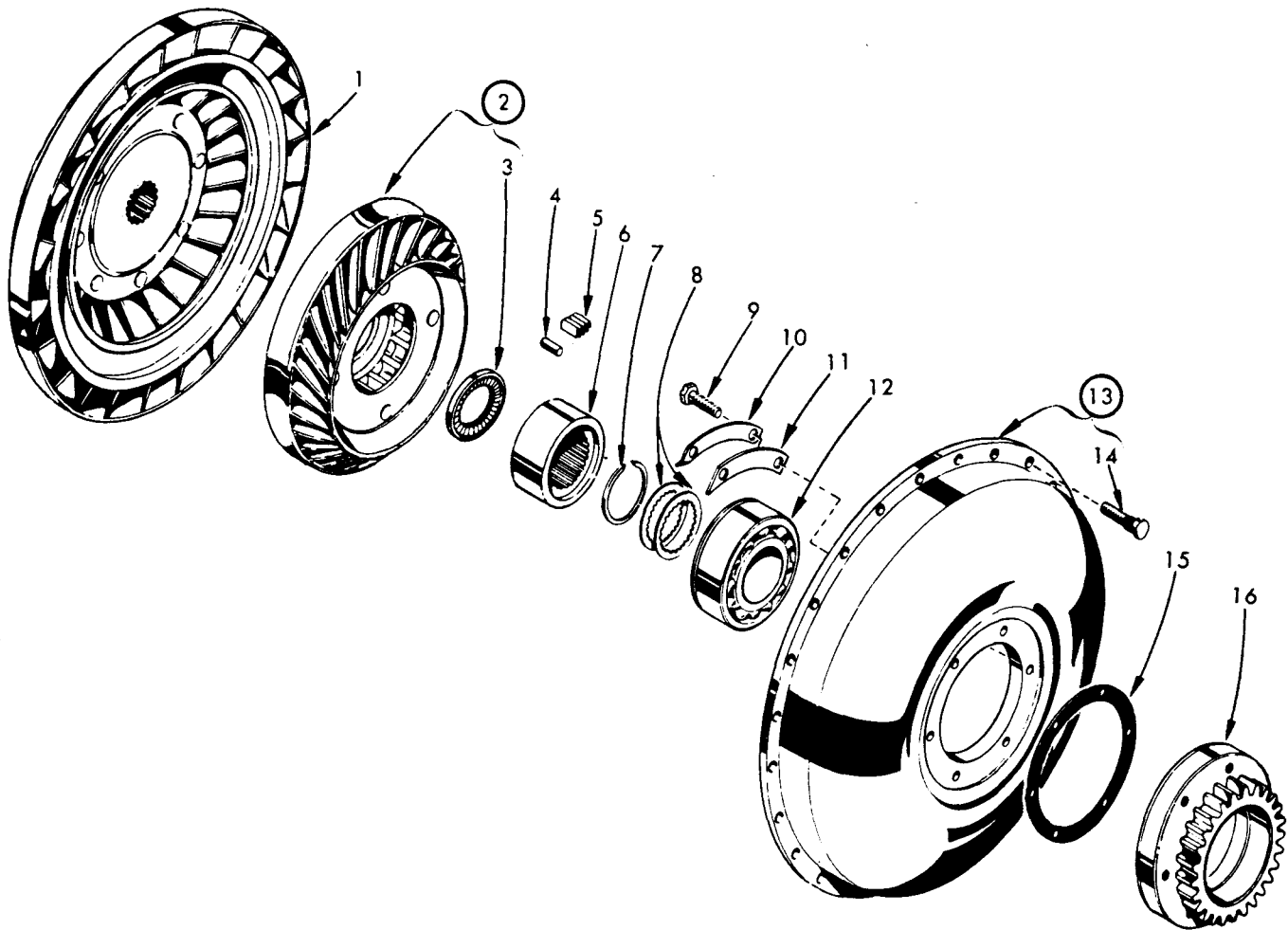
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

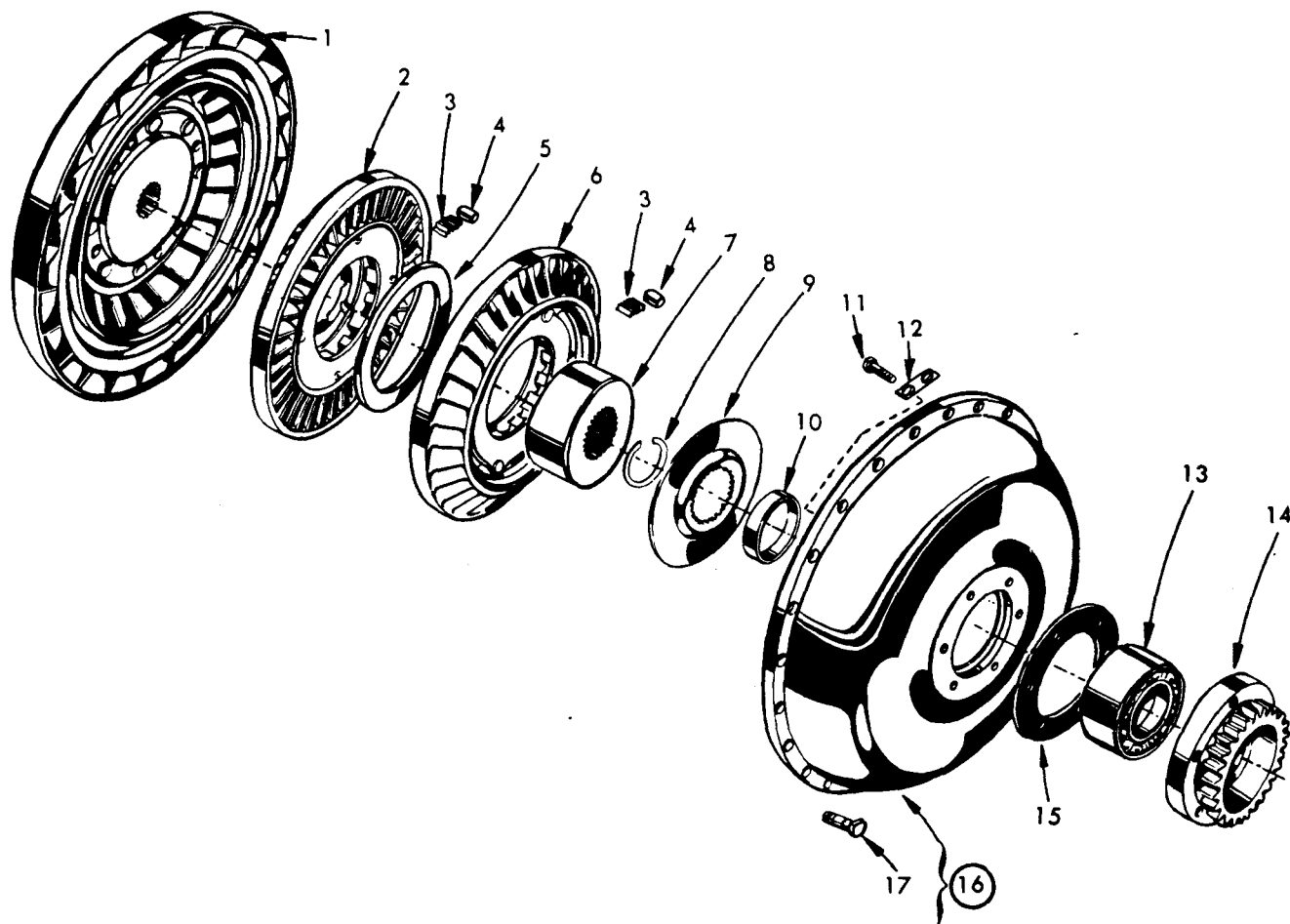
A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6884210	CRT 3531-1	J	6885223	CRT 3531-1	J
6884211	CRT 3531-1	J	6885489	CRT 3630-1	J

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



4452

FIG 3-1. TORQUE CONVERTER



4457

FIG 3. TORQUE CONVERTER

GROUP A

TORQUE CONVERTER, FIGURE 3
TC 320, 3.5 TO 1 RATIO

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	TURBINE	6769453	1		1	2
2	STATOR, FIRST	6768903	1		1	2
3	SPRING, FREEWHEEL ROLLER DO NOT MIX SPRING P/N 6771296 WITH SUPERSEDED P/N 6754999. WHEN REPLACING OLD SPRINGS USE A COMPLETE SET OF P/N 6771296	6771296	16	16	32	64
4	ROLLER, FREEWHEEL	6837607	16	16	32	64
5	WASHER, SPACING	6754994	1	1	2	4
6	STATOR, SECCNC	6768902	1		1	2
7	RACE, FREEWHEEL	6755892	1		1	2
8	RING, EXTERNAL SNAP	6755897	1	1	2	5
9	SPACER, STATOR	6769856	1	1	2	4
10	SPACER, PUMP	6755896	1	1	2	4
11	BOLT, HX HD, 1/2-20 X 1 1/4	181429	6	6	12	18
12	STRIP, LOCKING	6757230	3	3	9	15
13	BEARING, DOUBLE ROW BALL NDH45209L1214A	907851	1	1	2	5
14	GEAR, INPUT ACCESSORY DRIVE	6768272	1		1	2
15	GASKET	6768271	1	1	3	10
16	PUMP ASSY, CONVERTER	6757220	1		1	2
17	BOLT, 5/16-24 X 1.30	6755988	24	24	48	72

GROUP B

TORQUE CONVERTER, FIGURE 3
TC 370, 2.5 TO 1 RATIO

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

16	PUMP ASSY, CONVERTER	6757313	1		1	2
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GROUP C

TORQUE CONVERTER, FIGURE 3
TC 330, 2.48 TO 1 RATIO

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	STATOR, FIRST	6768727	1		1	2
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GROUP D

TORQUE CONVERTER, FIGURE 3-1
TC 350, 3.09 TO 1 RATIO

1	TURBINE, CONVERTER	6776818	1		1	2
2	STATOR ASSY	6836585	1		1	2
3	BEARING, NEEDLE ROLLER THRUST	9417499	1	1	2	5
4	ROLLER, FREEWHEEL	6774968	10	10	20	40
5	SPRING, FREEWHEEL ROLLER	6774966	10	10	20	40
6	RACE, FREEWHEEL ROLLER	6774847	1		1	2
7	RING, EXTERNAL SNAP	6755897	1	1	2	5
8	SPACER, FREEWHEEL ROLLER RACE	6759967	2		2	4
9	BOLT, HX HD, SELF LOCKING, 5/16-24 X 1 1/4	9409021	6	6	12	18
10	STRIP, TAB LOCK	6770882	3	3	9	15
11	RETAINER, BEARING	6770881	3		3	6

CONTINUED ON NEXT PAGE

GROUP D CONT

TORQUE CONVERTER, FIGURE 3-1
TC 350, 3.09 TO 1 RATIO

REF NO	DESCRIPTION	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
12	BEARING, DOUBLE ROW BALL ND45309L1903A	907843	1	1	2	5
13	PUMP ASSY, CONVERTER	6779598	1		1	2
14	BGLT, SPECIAL, 5/16-24 X 1.30	6755988	24	24	48	72
15	GASKET, ACCESSORY DRIVE GEAR	6880369	1	1	3	10
16	GEAR, ACCESSORY DRIVE	6770898	1		1	2

GROUP E

TORQUE CONVERTER, FIGURE 3-1
TC 370, 2.47 TO 1 RATIO

SAME AS GROUP D, EXCEPT FOR PARTS LISTED BELOW.

13	PUMP ASSY, CONVERTER	6779600	1		1	2
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GROUP F

TORQUE CONVERTER, FIGURE 3
TC 320, 3.5 TO 1 RATIO

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

14	GEAR, INPUT ACCESSORY DRIVE	6777649	1		1	2
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GROUP G

TORQUE CONVERTER, FIGURE 3-1
TC 360, 2.86 TO 1 RATIO

SAME AS GROUP D, EXCEPT FOR PARTS LISTED BELOW.

13	PUMP ASSY, CONVERTER	6776830	1		1	2
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GROUP H

TORQUE CONVERTER, FIGURE 3-1
TC 350, 3.09 TO 1 RATIO

SAME AS GROUP D, EXCEPT FOR PARTS LISTED BELOW.

1	TURBINE, CONVERTER	6774615	1		1	2
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GROUP J

TORQUE CONVERTER, FIGURE 3-1
TC 370, 2.47 TO 1 RATIO

SAME AS GROUP D, EXCEPT FOR PARTS LISTED BELOW.

1	TURBINE, CONVERTER	6774615	1		1	2
13	PUMP ASSY, CONVERTER	6779600	1		1	2

GROUP K

TORQUE CONVERTER, FIGURE 3-1
TC 360, 2.86 TO 1 RATIO

SAME AS GROUP D, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	TURBINE, CONVERTER	6774615	1		1	2
13	PUMP ASSY, CONVERTER	6776830	1		1	2

TORQUE CONVERTER HOUSING SECTION

TO FIND THE DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775701	CRT 3331-1	A	6777417	CRT 3331-3	J
6775715	CRT 3331-3	K	6777419	CRT 3331-1	A
6775735	CRT 3331-3	J	6777444	CRT 3531-1	S
6775826	CRT 3531-1	T	6777535	CRT 3321-3	J
6775917	CRT 3531-3	V	6777569	CRT 3531-1	S
6775918	CRT 3531-3	V	6777570	CRT 3331-3	J
6775945	CRT 3331-3	J	6777571	CRT 3331-1	A
6775907	CRT 3531-1	S	6777622	CRT 3331-1	A
6776152	CRT 3331-3	J	6777695	CRT 3531-1	S
6776446	CRT 3331-3	L	6777718	CRT 3331-3	N
6776529	CRT 3531-1	S	6777719	CRT 3331-3	N
6776572	CRT 3531-1	S	6777794	CRT 3531-1	S
6776606	CRT 3531-1	S	6777812	CRT 3331-1	E
6776607	CRT 3531-1	S	6777815	CRT 3331-1	E
6776642	CRT 3531-3	V	6777816	CRT 3331-1	E
6776655	CRT 3331-1	C	6777826	CRT 3331-1	E
6776693	CRT 3331-3	J	6777827	CRT 3331-1	F
6776694	CRT 3331-3	J	6777828	CRT 3331-1	E
6776717	CRT 3331-1	A	6777910	CRT 3331-3	Q
6776755	CRT 3531-1	S	6777911	CRT 3331-1	F
6776756	CRT 3331-1	A	6777933	CRT 3331-1	E
6776757	CRT 3331-1	C	6777934	CRT 3331-3	N
6776758	CRT 3331-1	C	6777946	CRT 3531-1	S
6776766	CRT 3331-1	A	6777949	CRT 3331-1	E
6776814	CRT 3531-1	S	6777950	CRT 3331-1	F
6776956	CRT 3531-1	S	6777951	CRT 3331-1	F
6776983	CRT 3331-1	A	6777976	CRT 3331-1	A
6776985	CRT 3331-1	A	6778025	CRT 3331-1	A
6776986	CRT 3531-1	S	6778040	CRT 3331-1	E
6777037	CRT 3331-1	A	6778073	CRT 3331-3	P
6777038	CRT 3531-1	S	6778128	CRT 3331-3	N
6777038	CRT 3630-1	S	6778140	CRT 3630-1	S
6777039	CRT 3531-3	V	6778168	CRT 3331-1	E
6777073	CRT 3331-3	J	6778169	CRT 3331-1	F
6777088	CRT 3331-1	C	6778170	CRT 3331-3	N
6777091	CRT 3331-3	J	6778207	CRT 3531-1	S
6777092	CRT 3331-1	A	6778208	CRT 3331-3	N
6777118	CRT 3531-1	S	6778275	CRT 3331-3	P
6777127	CRT 3331-1	A	6778370	CRT 3531-3	V
6777129	CRT 3531-1	S	6778377	CRT 3331-1	F
6777130	CRT 3531-1	S	6778378	CRT 3331-1	F
6777130	CRT 3630-1	S	6778379	CRT 3331-1	F
6777153	CRT 3531-3	V	6778387	CRT 3331-1	E
6777154	CRT 3531-1	S	6778396	CRT 3331-3	N
6777168	CRT 3331-1	A	6778879	CRT 3331-1	E
6777232	CRT 3531-3	V	6778954	CRT 3531-3	V
6777269	CRT 3331-1	C	6778999	CRT 3331-1	E
6777293	CRT 3331-3	J	6779012	CRT 3531-1	S
6777294	CRT 3331-1	A	6779013	CRT 3331-1	E
6777310	CRT 3331-1	A	6779047	CRT 3331-1	E

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773901	CRT 3331-3	K	6775180	CRT 3331-1	E
6773937	CRT 3531-1	S	6775181	CRT 3331-1	E
6773970	CRT 3331-3	L	6775182	CRT 3331-1	G
6773975	CRT 3331-1	A	6775183	CRT 3331-1	F
6773976	CRT 3331-1	A	6775185	CRT 3331-1	E
6773994	CRT 3331-3	L	6775186	CRT 3331-1	E
6774040	CRT 3331-3	J	6775187	CRT 3331-1	E
6774041	CRT 3531-1	S	6775188	CRT 3331-1	E
6774047	CRT 3531-1	T	6775189	CRT 3331-1	E
6774116	CRT 3331-3	J	6775191	CRT 3331-1	E
6774121	CRT 3331-3	J	6775195	CRT 3331-1	E
6774124	CRT 3331-1	A	6775196	CRT 3331-1	E
6774145	CRT 3331-1	A	6775197	CRT 3331-1	E
6774146	CRT 3331-1	A	6775198	CRT 3331-1	E
6774150	CRT 3331-3	K	6775199	CRT 3331-1	E
6774158	CRT 3331-1	A	6775201	CRT 3331-1	E
6774159	CRT 3331-1	A	6775202	CRT 3331-1	E
6774219	CRT 3331-3	K	6775204	CRT 3331-1	G
6774221	CRT 3331-1	A	6775205	CRT 3331-1	E
6774230	CRT 3331-3	K	6775206	CRT 3331-1	E
6774273	CRT 3331-3	J	6775208	CRT 3331-1	E
6774274	CRT 3331-3	J	6775209	CRT 3331-1	E
6774275	CRT 3531-1	S	6775211	CRT 3331-1	E
6774276	CRT 3321-3	J	6775212	CRT 3331-1	E
6774277	CRT 3331-3	J	6775216	CRT 3331-1	E
6774315	CRT 3331-3	J	6775217	CRT 3331-1	E
6774319	CRT 3331-1	A	6775218	CRT 3331-3	N
6774330	CRT 3531-3	V	6775219	CRT 3331-3	N
6774332	CRT 3331-1	A	6775220	CRT 3331-3	N
6774334	CRT 3331-3	K	6775222	CRT 3331-3	Q
6774447	CRT 3331-3	J	6775223	CRT 3331-3	N
6774463	CRT 3331-1	A	6775224	CRT 3331-3	P
6774484	CRT 3331-1	A	6775225	CRT 3331-3	P
6774496	CRT 3331-1	A	6775226	CRT 3331-3	N
6774567	CRT 3331-1	A	6775228	CRT 3331-3	N
6774568	CRT 3331-1	A	6775229	CRT 3331-3	N
6774585	CRT 3331-3	L	6775230	CRT 3331-3	P
6774588	CRT 3331-3	J	6775234	CRT 3331-3	N
6774641	CRT 3531-3	V	6775235	CRT 3321-3	N
6774668	CRT 3321-3	M	6775236	CRT 3321-3	R
6774669	CRT 3531-1	S	6775237	CRT 3321-3	N
6774691	CRT 3331-3	J	6775238	CRT 3321-3	N
6774699	CRT 3531-1	T	6775239	CRT 3321-3	R
6774741	CRT 3531-3	V	6775297	CRT 3331-1	E
6774743	CRT 3331-1	A	6775389	CRT 3331-1	A
6774792	CRT 3331-1	A	6775537	CRT 3531-1	S
6774875	CRT 3531-1	S	6775550	CRT 3331-1	C
6774920	CRT 3331-3	J	6775551	CRT 3331-3	K
6774921	CRT 3331-3	J	6775552	CRT 3531-1	U
6775179	CRT 3331-1	E	6775627	CRT 3331-3	J

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6779048	CRT 3331-1	E	6830586	CRT 3630-1	S
6779049	CRT 3531-1	S	6830587	CRT 3531-1	S
6779068	CRT 3321-1	E	6830590	CRT 3630-1	S
6779076	CRT 3321-3	N	6830591	CRT 3331-1	E
6779077	CRT 3321-3	N	6830599	CRT 3331-1	E
6779078	CRT 3331-1	E	6830650	CRT 3531-3	V
6779085	CRT 3331-1	E	6830720	CRT 3531-1	S
6779086	CRT 3331-1	E	6831016	CRT 3331-1	E
6779104	CRT 3331-1	E	6831017	CRT 3331-3	N
6779142	CRT 3331-1	E	6831037	CRT 3331-3	N
6779143	CRT 3331-1	E	6831138	CRT 3531-3	V
6779172	CRT 3331-1	E	6831153	CRT 3531-3	V
6779173	CRT 3531-1	S	6831245	CRT 3331-3	N
6779174	CRT 3531-1	S	6831297	CRT 3331-1	E
6779180	CRT 3531-1	S	6831298	CRT 3331-1	E
6779183	CRT 3331-3	P	6831344	CRT 3531-1	S
6779188	CRT 3531-1	U	6831358	CRT 3331-1	E
6779191	CRT 3331-1	E	6831535	CRT 3331-1	E
6779217	CRT 3331-1	E	6831595	CRT 3630-1	S
6779230	CRT 3331-1	E	6831801	CRT 3331-1	E
6779234	CRT 3331-1	E	6831904	CRT 3331-1	E
6779248	CRT 3531-3	V	6831986	CRT 3331-1	E
6779250	CRT 3531-3	V	6832033	CRT 3331-1	E
6779264	CRT 3331-1	E	6832038	CRT 3531-3	V
6779313	CRT 3331-1	E	6832043	CRT 3331-1	E
6779337	CRT 3331-3	N	6832044	CRT 3331-1	E
6779424	CRT 3331-1	E	6832245	CRT 3331-1	E
6779470	CRT 3331-1	E	6832415	CRT 3331-1	E
6779502	CRT 3331-1	E	6832614	CRT 3331-1	E
6779503	CRT 3321-3	N	6832741	CRT 3531-3	V
6779541	CRT 3331-3	N	6832742	CRT 3531-3	V
6779657	CRT 3331-3	N	6832816	CRT 3331-1	E
6779676	CRT 3331-3	N	6832840	CRT 3531-1	S
6779677	CRT 3331-1	E	6832899	CRT 3331-1	F
6779765	CRT 3331-1	E	6832922	CRT 3331-1	E
6779769	CRT 3331-1	E	6832961	CRT 3331-1	E
6779795	CRT 3331-3	N	6832962	CRT 3331-1	E
6779862	CRT 3331-1	E	6833094	CRT 3331-1	H
6779891	CRT 3331-1	F	6833333	CRT 3630-1	S
6779964	CRT 3331-1	E	6833364	CRT 3331-3	N
6829988	CRT 3331-3	N	6833365	CRT 3331-3	N
6829989	CRT 3531-1	V	6833396	CRT 3331-1	E
6830405	CRT 3531-1	V	6833397	CRT 3331-1	E
6830421	CRT 3531-1	S	6833398	CRT 3331-1	E
6830422	CRT 3531-1	S	6833523	CRT 3531-1	S
6830425	CRT 3331-1	E	6833524	CRT 3331-3	N
6830485	CRT 3321-3	N	6833604	CRT 3331-3	N
6830505	CRT 3531-1	S	6833605	CRT 3331-3	N
6830554	CRT 3331-1	E	6833612	CRT 3531-1	S
6830570	CRT 3331-3	N	6833615	CRT 3331-1	E

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6833762	CRT 3331-1	E	6837353	CRT 3331-1	E
6833873	CRT 3531-3	V	6838122	CRT 3531-1	S
6834054	CRT 3331-1	E	6838291	CRT 3531-1	S
6834141	CRT 3630-1	S	6838446	CRT 3630-1	S
6834146	CRT 3331-3	N	6838561	CRT 3531-1	S
6834147	CRT 3630-1	S	6838562	CRT 3531-3	V
6834190	CRT 3531-1	S	6838573	CRT 3630-1	S
6834198	CRT 3630-1	S	6838831	CRT 3531-1	S
6834308	CRT 3331-1	E	6838975	CRT 3531-1	S
6834823	CRT 3331-1	E	6839188	CRT 3531-1	S
6834953	CRT 3331-3	N	6839189	CRT 3331-1	E
6835005	CRT 3531-1	S	6839549	CRT 3331-1	E
6835013	CRT 3331-1	E	6839565	CRT 3531-1	S
6835032	CRT 3531-1	S	6839673	CRT 3331-3	N
6835091	CRT 3531-1	S	6880146	CRT 3531-3	V
6835092	CRT 3531-1	S	6880260	CRT 3331-1	E
6835118	CRT 3331-1	E	6880291	CRT 3331-1	E
6835174	CRT 3531-1	S	6880327	CRT 3331-1	E
6835529	CRT 3630-1	S	6880328	CRT 3331-1	E
6835663	CRT 3331-1	E	6880407	CRT 3331-1	E
6835778	CRT 3630-1	S	6880474	CRT 3630-1	S
6835795	CRT 3630-1	S	6880658	CRT 3531-3	V
6836004	CRT 3331-1	E	6880763	CRT 3331-1	E
6836005	CRT 3331-1	E	6881019	CRT 3331-3	N
6836006	CRT 3331-1	E	6881137	CRT 3531-3	V
6836007	CRT 3331-1	E	6881571	CRT 3630-1	S
6836031	CRT 3331-1	E	6881648	CRT 3331-1	E
6836049	CRT 3331-3	N	6882053	CRT 3331-3	N
6836205	CRT 3630-1	S	6882288	CRT 3331-1	F
6836307	CRT 3531-3	V	6882559	CRT 3331-3	N
6836350	CRT 3331-3	N	6883051	CRT 3531-1	S
6836417	CRT 3531-1	S	6883156	CRT 3531-1	S
6836422	CRT 3331-3	N	6883312	CRT 3630-1	S
6836455	CRT 3331-1	E	6883313	CRT 3531-1	S
6836461	CRT 3531-1	S	6883320	CRT 3531-3	V
6836480	CRT 3331-1	E	6883547	CRT 3531-1	S
6836507	CRT 3531-1	S	6883717	CRT 3331-1	E
6836630	CRT 3531-1	S	6883724	CRT 3531-1	S
6836671	CRT 3331-3	N	6883957	CRT 3531-3	V
6836685	CRT 3531-1	S	6884199	CRT 3531-3	V
6836768	CRT 3331-1	E	6884200	CRT 3531-3	V
6836793	CRT 3531-1	S	6884201	CRT 3531-3	V
6836794	CRT 3531-1	D	6884202	CRT 3531-3	V
6836818	CRT 3531-1	S	6884203	CRT 3531-3	V
6836834	CRT 3331-1	E	6884204	CRT 3531-3	V
6836944	CRT 3531-1	E	6884205	CRT 3531-3	V
6836945	CRT 3531-1	S	6884206	CRT 3531-3	V
6837024	CRT 3531-1	S	6884207	CRT 3531-1	S
6837104	CRT 3531-1	S	6884208	CRT 3531-1	S
6837212	CRT 3331-1	E	6884209	CRT 3531-1	S

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6759583	CRT 3331-1	A	6769737	CRT 3331-1	A
6759584	CRT 3331-1	B	6769738	CRT 3331-3	K
6759597	CRT 3331-1	A	6769768	CRT 3331-3	K
6759604	CRT 3331-3	M	6769822	CRT 3331-3	J
6759633	CRT 3331-1	A	6769824	CRT 3331-1	A
6759634	CRT 3331-1	D	6769841	CRT 3331-1	A
6759635	CRT 3331-1	B	6769863	CRT 3331-3	K
6759636	CRT 3331-1	B	6769867	CRT 3331-1	A
6759707	CRT 3331-1	A	6769901	CRT 3331-1	A
6759718	CRT 3331-3	L	6769902	CRT 3331-1	A
6759719	CRT 3331-3	K	6769922	CRT 3331-1	A
6759721	CRT 3331-1	C	6769931	CRT 3331-3	K
6759739	CRT 3331-3	J	6769935	CRT 3331-1	A
6759746	CRT 3331-3	L	6769947	CRT 3331-3	J
6759747	CRT 3331-3	J	6769948	CRT 3331-1	A
6759748	CRT 3331-1	C	6769990	CRT 3331-3	L
6759752	CRT 3331-3	L	6769991	CRT 3331-3	J
6759755	CRT 3331-1	C	6770000	CRT 3331-1	A
6759756	CRT 3331-1	A	6770005	CRT 3331-1	C
6759763	CRT 3331-1	A	6770006	CRT 3331-3	L
6759765	CRT 3331-3	K	6770063	CRT 3331-1	A
6759774	CRT 3331-3	L	6770081	CRT 3331-1	A
6759776	CRT 3331-1	C	6770176	CRT 3331-1	D
6759789	CRT 3331-1	A	6770186	CRT 3331-1	A
6759793	CRT 3331-1	A	6770243	CRT 3331-3	J
6759794	CRT 3331-1	A	6770328	CRT 3331-1	A
6759795	CRT 3331-1	A	6770363	CRT 3331-1	B
6759796	CRT 3331-3	L	6770438	CRT 3331-1	A
6759812	CRT 3331-1	B	6770439	CRT 3331-3	J
6759817	CRT 3331-1	A	6770465	CRT 3331-1	A
6759826	CRT 3331-1	A	6770605	CRT 3331-3	J
6759828	CRT 3331-1	D	6770636	CRT 3331-3	J
6759837	CRT 3331-1	A	6770675	CRT 3331-1	A
6759847	CRT 3331-3	K	6770732	CRT 3331-1	A
6759850	CRT 3331-1	C	6770966	CRT 3331-1	A
6759851	CRT 3331-1	C	6771032	CRT 3331-3	L
6759858	CRT 3331-1	C	6771074	CRT 3531-1	T
6759861	CRT 3331-1	C	6771133	CRT 3331-1	A
6759865	CRT 3331-1	C	6771136	CRT 3331-1	A
6759866	CRT 3331-1	C	6771241	CRT 3331-1	A
6759908	CRT 3331-3	L	6771262	CRT 3331-3	J
6759916	CRT 3331-3	L	** 6771278	CRT 3331-1	A
6769518	CRT 3331-1	A	***6771278	CRT 3331-1	E
6769519	CRT 3331-3	L	6771279	CRT 3331-3	M
6769554	CRT 3331-1	A	6771319	CRT 3331-1	A
6769555	CRT 3331-3	L	6771321	CRT 3531-1	S
6769556	CRT 3331-1	A	6771392	CRT 3531-1	S
6769615	CRT 3331-1	C	6771412	CRT 3331-1	A
6769635	CRT 3331-1	A	6771414	CRT 3331-1	A
6769730	CRT 3331-3	J	6771415	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

** PRIOR TO S/N 39584.

***S/N 39584 AND LATER.

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TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771416	CRT 3331-1	A	6772827	CRT 3321-1	A
6771417	CRT 3331-1	A	6772828	CRT 3331-1	A
6771444	CRT 3331-1	A	6772829	CRT 3331-1	A
6771458	CRT 3331-3	J	6772891	CRT 3331-1	A
6771640	CRT 3331-3	J	6772892	CRT 3331-1	A
6771647	CRT 3531-1	S	6772893	CRT 3331-1	A
6771708	CRT 3321-3	J	6772894	CRT 3331-3	J
6771740	CRT 3331-1	A	6772895	CRT 3331-1	A
6771744	CRT 3331-1	A	6772913	CRT 3331-1	C
6771764	CRT 3331-1	A	6772914	CRT 3331-1	C
6771803	CRT 3321-1	A	6772915	CRT 3331-1	B
6771808	CRT 3331-1	A	6772916	CRT 3331-1	A
6771924	CRT 3531-1	S	6772917	CRT 3331-1	A
6771940	CRT 3531-1	S	6772918	CRT 3331-1	A
6771994	CRT 3321-3	M	6772929	CRT 3331-1	A
** 6772026	CRT 3331-1	A	6772948	CRT 3331-3	J
***6772026	CRT 3331-1	E	6772949	CRT 3331-3	J
6772034	CRT 3531-1	S	6773161	CRT 3331-1	A
6772081	CRT 3331-3	J	6773231	CRT 3331-3	J
6772087	CRT 3331-1	A	6773267	CRT 3531-3	V
6772100	CRT 3331-1	A	6773297	CRT 3531-1	S
6772105	CRT 3331-1	A	6773323	CRT 3531-3	V
6772118	CRT 3531-1	S	6773339	CRT 3331-1	A
6772144	CRT 3321-1	A	6773368	CRT 3331-3	J
6772145	CRT 3321-3	J	6773369	CRT 3331-1	A
6772195	CRT 3331-1	A	6773371	CRT 3331-1	C
6772196	CRT 3331-1	A	6773419	CRT 3331-1	A
6772277	CRT 3331-1	A	6773505	CRT 3531-1	S
6772279	CRT 3331-1	A	6773533	CRT 3331-1	A
6772280	CRT 3331-1	A	6773534	CRT 3331-1	A
6772317	CRT 3331-3	J	6773578	CRT 3331-3	J
6772318	CRT 3321-3	J	6773579	CRT 3331-1	A
6772360	CRT 3331-1	C	6773580	CRT 3331-1	A
6772456	CRT 3531-1	S	6773588	CRT 3321-3	M
6772464	CRT 3331-1	A	6773628	CRT 3331-3	J
6772496	CRT 3331-1	A	6773629	CRT 3531-1	S
6772497	CRT 3331-1	A	6773635	CRT 3331-1	C
6772498	CRT 3331-1	A	6773680	CRT 3321-3	J
6772499	CRT 3331-1	A	6773681	CRT 3331-3	J
6772500	CRT 3331-1	A	6773706	CRT 3531-3	W
6772501	CRT 3331-1	D	6773752	CRT 3331-1	A
6772502	CRT 3331-1	D	6773798	CRT 3331-1	A
6772503	CRT 3331-1	C	6773809	CRT 3331-1	A
6772504	CRT 3331-1	A	6773810	CRT 3331-1	A
6772505	CRT 3331-1	A	6773838	CRT 3331-1	A
6772506	CRT 3331-1	A	6773852	CRT 3531-1	S
6772507	CRT 3331-1	A	6773883	CRT 3331-1	B
6772541	CRT 3331-3	J	6773891	CRT 3321-3	J
6772731	CRT 3331-1	A	** 6773900	CRT 3331-1	A
6772826	CRT 3331-1	A	***6773900	CRT 3331-1	E

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

** PRIOR TO S/N 39584.

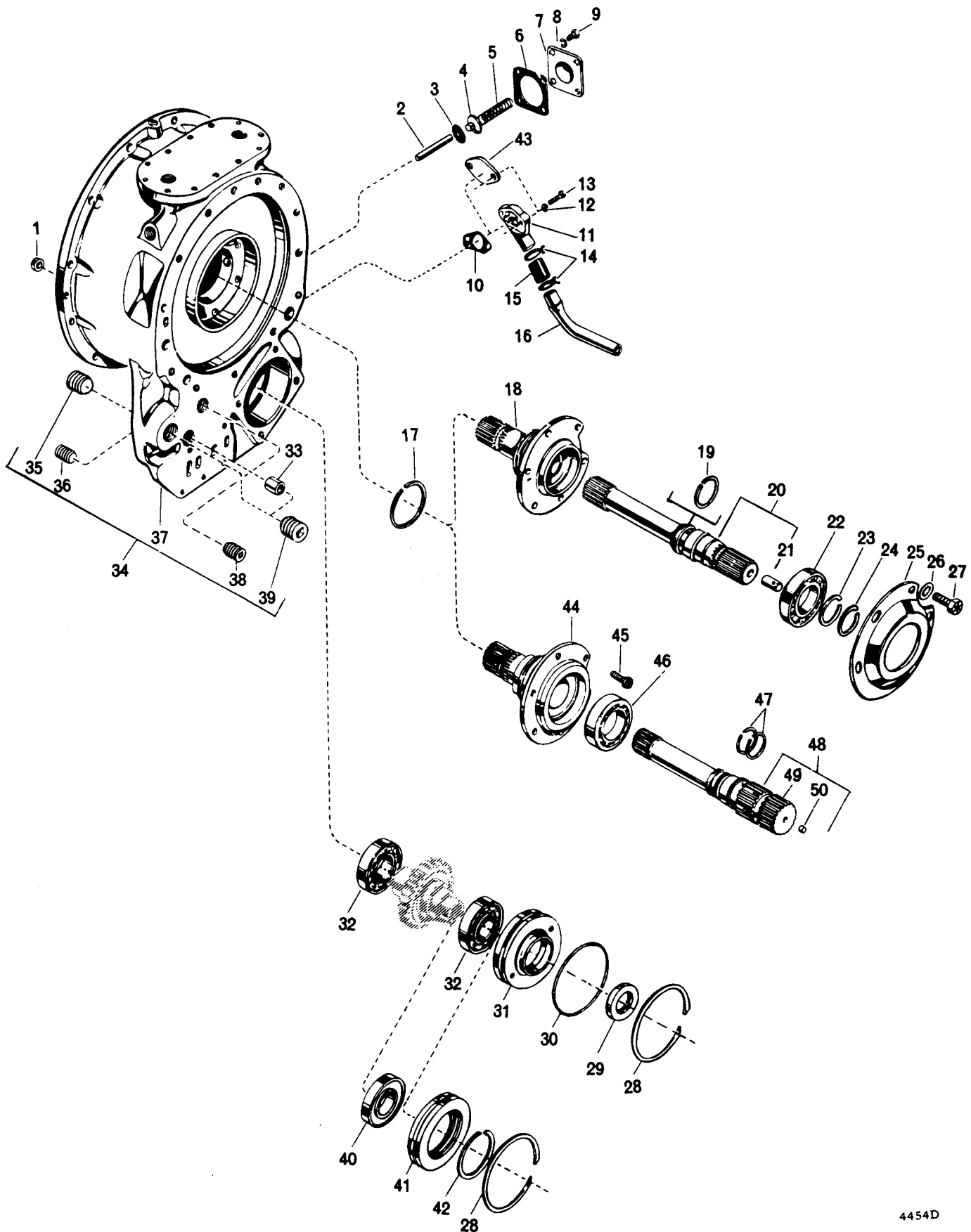
***S.N 39584 AND LATER.

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6884210	CRT 3531-1	S	6885223	CRT 3531-1	S
6884211	CRT 3531-1	S	6885489	CRT 3630-1	S

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



4454D

FIG 4. TORQUE CONVERTER HOUSING

GROUP A

TORQUE CONVERTER HOUSING, FIGURE 4

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	PLUG, EXPANSION, 3/4	6758042	1	1	2	4
2	PIN	6755403	1		1	2
3	WASHER, LUBE PRESSURE REGULATOR VALVE SEAL. PRIOR TO S/N 27719 ALSO ORDER 6774188 VALVE.	6774497	1	1	3	10
4	VALVE, LUBE PRESSURE REGULATOR, PRIOR TO S/N 27719 ALSO ORDER 6774497 WASHER.	6774188	1		1	2
5	SPRING, LUBE PRESSURE REGULATOR VALVE	6772661	1	1	2	4
6	GASKET, LUBE PRESSURE REGULATOR VALVE COVER	6881037	1	1	3	10
7	COVER, LUBE PRESSURE REGULATOR VALVE	6758216	1		1	2
8	WASHER, LOCK, 3/8	103321	4	4	8	12
9	BOLT, HX HD, 3/8-16 X 3/4	179837	4	4	8	12
10	GASKET, CONVERTER HOUSING DRAIN TUBE	6759547	1	1	3	10
11	FLANGE, CONVERTER HOUSING DRAIN	6758236	1		1	2
12	WASHER, LOCK, 3/8	103321	2	2	4	6
13	BOLT, 3/8-16 X 1 1/2	179843	2	2	4	6
14	CLAMP, HOSE, TYPE E	272858	2	2	6	10
15	HOSE	6758235	1	1	3	10
16	TUBE, CONVERTER HOUSING DRAIN	6758237	1		1	2
17	RING, HOOK TYPE SEAL SEE SPI 689	6882079	1	1	3	10
18	SLEEVE CONVERTER GROUND, 4 ELEMENT CONVERTER	6769529	1		1	2
19	RING, HOOK TYPE SEAL PRIOR TO S/N 37339 USE QTY OF 2	6763299	1	1	3	10
20	SHAFT ASSY, CONVERTER	6836300	1		1	2
21	PLUG, LUBE ORIFICE	6836301	1	1	2	3
22	BEARING, SINGLE ROW BALL NDH 3207LR1214A	907808	1	1	2	5
23	RING, EXTERNAL SNAP	6750046	1	1	2	5
24	RING, EXTERNAL SNAP USED PRIOR TO S/N 37339 ONLY	6754888	1	1	2	5
25	RETAINER, BEARING	6757159	1		1	2
26	WASHER, INTERNAL TOOTH LOCK, 3/8	115549	6	6	12	24
27	BOLT, HX HD, 3/8-16 X 7/8	9409079	6	6	12	18
28	RING, INTERNAL SNAP	6759541	1	1	2	5
29	SEAL, BEARING LIP TYPE OIL NOT USED PRIOR TO S/N 7596.	6769590	1	1	3	10
30	RING, BEARING RETAINER O RING TYPE SEAL, USE P/N 6764780 STARTING WITH S/N 5747 AND LATER ONLY	6764780	1	1	3	10
31	RETAINER, BEARING NOT USED PRIOR TO S/N 7596	6769585	1		1	2
32	BEARING, BALL USE QTY OF 1 PRIOR TO S/N 7596 NDH 3209XR1A	903209	2	2	4	10
33	TUBE, OIL TRANSFER PRIOR TO S/N 8590 USE P/N 6759546. STARTING WITH S/N 8590 USE P/N 6769851.	6769851	1		1	2
34	HOUSING ASSY, TORQUE CONVERTER	6769910	1		1	2
35	PLUG, PIPE, 3/4 NPTF, SQ SOCKET	444672	2		1	2
36	PLUG, PIPE, 1/2 NPTF, SQ SOCKET	445751	2		1	2
37	HOUSING	6772027	1			
38	PLUG, PIPE, 3/4 NPTF, SQ SOCKET	444672	1		1	2
39	PLUG, PIPE, 1 NPTF, SQ SOCKET	444678	2		1	2
40	BEARING, SEALED BALL USED PRIOR TO S/N 7596 ONLY	6758621	1	1	2	5
41	RETAINER, BEARING WHEN ORDERING P/N 6769586 ALSO USE SEALRING P/N 6752288 AND SEALRING P/N 6764780. STARTING WITH S/N 7596 USE RETAINER P/N 6769585.	6769586	1		1	2
42	RING, INTERNAL SNAP USE PRIOR TO S/N 7596 ONLY	6753487	1	1	2	5
43-50	NOT USED IN THIS GROUP.					

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP B

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
29-30	NOT USED IN THIS GROUP.					
33	NOT USED IN THIS GROUP.					

GROUP C

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

29-30	NOT USED IN THIS GROUP.					
33	TUBE, OIL TRANSFER PRIOR TO S/N 8590 USE P/N . 6769851 6759546. STARTING WITH S/N 8590 USE P/N 6769851.	6769851	1	1		2

GROUP D

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

29	SEAL, BEARING LIP TYPE OIL NOT USED PRIOR TO . S/N 7596.	6769590	1	1	3	10
30	RING, BEARING RETAINER O RING TYPE SEAL USE P/N 6764780 6764780 STARTING WITH S/N 5747 AND LATER ONLY	6764780	1	1	3	10
33	NOT USED IN THIS GROUP.					

GROUP E

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

18	SLEEVE, CONVERTER GROUND 3 ELEMENT CONVERTER .	6774611	1	1		2
----	--	---------	---	---	--	---

GROUP F

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

18	SLEEVE, CONVERTER GROUND 3 ELEMENT CONVERTER	6774611	1	1		2
29-30	NOT USED IN THIS GROUP.					

GROUP G

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

18	SLEEVE, CONVERTER GROUND 3 ELEMENT CONVERTER .	6774611	1	1		2
33	NOT USED IN THIS GROUP.					

GROUP H

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	PLUG, EXPANSION, 3/4 INCH	6758042	2	2	4	8
18	SLEEVE, CONVERTER GROUND. 3 ELEMENT CONVERTER . .	6774611	1		1	2

GROUP J

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

11	NOT USED IN THIS GROUP.					
13	BOLT, HX HD, 3/8-16 X 7/8	179838	2	2	4	6
14-16	NOT USED IN THIS GROUP.					
43	COVER, CONVERTER HOUSING DRAIN	6758125	1		1	2

GROUP K

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

11	NOT USED IN THIS GROUP.					
13	BOLT, HX HD, 3/8-16 X 7/8	179838	2	2	4	6
14-16	NOT USED IN THIS GROUP.					
29-30	NOT USED IN THIS GROUP.					
33	NOT USED IN THIS GROUP.					
43	COVER, CONVERTER HOUSING DRAIN	6758125	1		1	2

GROUP L

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

11	NOT USED IN THIS GROUP.					
13	BOLT, HX HD, 3/8-16 X 7/8	179838	2	2	4	6
14-16	NOT USED IN THIS GROUP.					
29-30	NOT USED IN THIS GROUP.					
43	COVER, CONVERTER HOUSING DRAIN	6758125	1		1	2

GROUP M

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

11	NOT USED IN THIS GROUP.					
13	BOLT, HX HD, 3/8-16 X 7/8	179838	2	2	4	6
14-16	NOT USED IN THIS GROUP.					
33	NOT USED IN THIS GROUP.					
43	COVER, CONVERTER HOUSING DRAIN	6758125	1		1	2

GROUP N

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
11	NOT USED IN THIS GROUP.					
13	BOLT, HX HD, 3/8-16 X 7/8	179838	2	2	4	6
14-16	NOT USED IN THIS GROUP.					
18	SLEEVE, CONVERTER GROUND	6774611	1		1	2
43	COVER, CONVERTER HOUSING DRAIN	6758125	1		1	2

GROUP P

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

11	NOT USED IN THIS GROUP.					
13	BOLT, HX HD, 3/8-16 X 7/8	179838	2	2	4	6
14-16	NOT USED IN THIS GROUP.					
18	SLEEVE, CONVERTER GROUND	6774611	1		1	2
29-30	NOT USED IN THIS GROUP.					
33	NOT USED IN THIS GROUP.					
43	COVER, CONVERTER HOUSING DRAIN					

GROUP Q

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

11	NOT USED IN THIS GROUP.					
13	BOLT, HX HD, 3/8-16 X 7/8	179838	2	2	4	6
14-16	NOT USED IN THIS GROUP.					
18	SLEEVE, CONVERTER GROUND	6774611	1		1	2
29-30	NOT USED IN THIS GROUP.					
43	COVER, CONVERTER HOUSING DRAIN	6758125	1		1	2

GROUP R

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

11	NOT USED IN THIS GROUP.					
13	BOLT, HX HD, 3/8-16 X 7/8	179838	2	2	4	6
14-16	NOT USED IN THIS GROUP.					
18	SLEEVE, CONVERTER GROUND	6774611	1		1	2
33	NOT USED IN THIS GROUP.					
43	COVER, CONVERTER HOUSING DRAIN	6758125	1		1	2

GROUP S

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

18-27	NOT USED IN THIS GROUP.					
43	NOT USED IN THIS GROUP.					
44	SLEEVE, CONVERTER GROUND	6770902	1		1	2
45	BOLT, HX HD, SELF-LOCKING, 3/8-16 X 7/8	9409079	6	6	12	18
46	BEARING, SINGLE ROW BALL NDH 3209XR1A	903209	1	1	2	5
47	RING, HOOK-TYPE SEAL	6770887	2	2	6	20

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GROUP S CONT

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
48	SHAFT ASSY, TORQUE CONVERTER TURBINE	6773855	1		1	2
49	SHAFT	6773844 *	1			
50	PLUG, LUBE ORIFICE, PRIOR TO S/N 18116 USE P/N 6758391.	6756030	1	1	2	3

GROUP T

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

18-27	NOT USED IN THIS GROUP.					
33	NOT USED IN THIS GROUP.					
43	NOT USED IN THIS GROUP.					
44	SLEEVE, CONVERTER GROUND	6770902	1		1	2
45	BOLT, HX HD, SELF-LOCKING, 3/8-16 X 7/8	9409079	5	6	12	18
46	BEARING, SINGLE ROW BALL, NDH3209XR1A	903209	1	1	2	5
47	RING, HOOK-TYPE SEAL	6770887	2	2	6	20
48	SHAFT ASSY, TORQUE CONVERTER TURBINE	6773855	1		1	2
49	SHAFT	6773844 *	1			
50	PLUG, LUBE ORIFICE, PRIOR TO S/N 18116 USE P/N 6758391	6756030	1	1	2	3

GROUP U

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

18-27	NOT USED IN THIS GROUP.					
29-30	NOT USED IN THIS GROUP.					
43	NOT USED IN THIS GROUP.					
44	SLEEVE, CONVERTER GROUND	6770902	1		1	2
45	BOLT, HX HD, SELF-LOCKING, 3/8-16 X 7/8	9409079	6	6	12	18
46	BEARING, SINGLE ROW BALL, NDH3209XR1A	903209	1	1	2	5
47	RING, HOOK-TYPE SEAL	6770887	2	2	6	20
48	SHAFT ASSY, TORQUE CONVERTER TURBINE	6773855	1		1	2
49	SHAFT	6773844 *	1			
50	PLUG, LUBE ORIFICE, PRIOR TO S/N 18116 USE P/N 6758391	6756030	1	1	2	3

GROUP V

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

11	NOT USED IN THIS GROUP.					
13	BOLT, HX HD, 3/8-16 X 7/8	179838	2	2	4	6
14-16	NOT USED IN THIS GROUP.					
18-27	NOT USED IN THIS GROUP.					
43	COVER, CONVERTER HOUSING DRAIN	6758125	1		1	2
44	SLEEVE, CONVERTER GROUND	6770902	1		1	2
45	BOLT, HX HD, SELF-LOCKING, 3/8-16 X 7/8	9409079	6	6	12	18

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP V CONT

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
46	BEARING, SINGLE ROW BALL, NDH 3209XR1A	903209	1	1	2	5
47	RING, HOOK-TYPE SEAL	6770887	2	2	6	20
48	SHAFT ASSY, TORQUE CONVERTER TURBINE	6773855	1		1	2
49	SHAFT	6773844 *	1			
50	PLUG, LUBE ORIFICE. PRIOR TO S/N 18116 USE P/N 6758391.	6756030	1	1	2	3

GROUP W

TORQUE CONVERTER HOUSING, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

11	NOT USED IN THIS GROUP.					
13	BOLT, HX HD, 3/8-16 X 7/8	179838	2	2	4	6
14-16	NOT USED IN THIS GROUP.					
18-27	NOT USED IN THIS GROUP.					
29-30	NOT USED IN THIS GROUP.					
43	COVER, CONVERTER HOUSING DRAIN	6758125	1		1	2
44	SLEEVE, CONVERTER GROUND	6770902	1		1	2
45	BOLT, HX HD, SELF-LOCKING, 3/8-16 X 7/8	9409079	6	6	12	18
46	BEARING, SINGLE ROW BALL, NDH3209XR1A	903209	1	1	2	5
47	RING, HOOK-TYPE SEAL	6770887	2	2	6	20
48	SHAFT ASSY, TORQUE CONVERTER TURBINE	6773855	1		1	2
49	SHAFT	6773844 *	1			
50	PLUG, LUBE ORIFICE. PRIOR TO S/N 18116 USE P/N 6758391.	6756030	1	1	2	3

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

OIL CCLER, IMPLEMENT PUMP DRIVE AND WET OR DRY CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED CPOCSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6759583	CRT 3331-1	D	6769737	CRT 3331-1	D
6759584	CRT 3331-1	C	6769738	CRT 3331-3	B
6759597	CRT 3331-1	A	6769768	CRT 3331-3	B
6759604	CRT 3331-3	C	6769822	CRT 3331-3	C
6759633	CRT 3331-1	D	6769824	CRT 3331-1	A
6759634	CRT 3331-1	B	6769841	CRT 3331-1	D
6759635	CRT 3331-1	B	6769863	CRT 3331-3	D
6759636	CRT 3331-1	C	6769867	CRT 3331-1	A
6759707	CRT 3331-1	A	6769901	CRT 3331-1	A
6759718	CRT 3331-3	C	6769902	CRT 3331-1	C
6759719	CRT 3331-3	B	6769922	CRT 3331-1	D
6759721	CRT 3331-1	A	6769931	CRT 3331-3	C
6759739	CRT 3331-3	C	6769935	CRT 3331-1	D
6759746	CRT 3331-3	B	6769947	CRT 3331-3	C
6759747	CRT 3331-3	C	6769948	CRT 3331-1	A
6759748	CRT 3331-1	C	6769990	CRT 3331-3	B
6759752	CRT 3331-3	A	6769991	CRT 3331-3	C
6759755	CRT 3331-1	C	6770000	CRT 3331-1	D
6759756	CRT 3331-1	D	6770005	CRT 3331-1	A
6759763	CRT 3331-1	D	6770006	CRT 3331-3	A
6759765	CRT 3331-3	B	6770063	CRT 3331-1	B
6759774	CRT 3331-3	C	6770081	CRT 3331-1	B
6759776	CRT 3331-1	B	6770176	CRT 3331-1	C
6759789	CRT 3331-1	D	6770186	CRT 3331-1	C
6759793	CRT 3331-1	C	6770243	CRT 3331-3	C
6759794	CRT 3331-1	B	6770328	CRT 3331-1	B
6759795	CRT 3331-1	C	6770363	CRT 3331-1	C
6759796	CRT 3331-3	C	6770438	CRT 3331-1	C
6759812	CRT 3331-1	B	6770439	CRT 3331-3	C
6759817	CRT 3331-1	B	6770465	CRT 3331-1	D
6759826	CRT 3331-1	D	6770605	CRT 3331-3	C
6759828	CRT 3331-1	C	6770636	CRT 3331-3	B
6759837	CRT 3331-1	B	6770675	CRT 3331-1	D
6759847	CRT 3331-3	C	6770732	CRT 3331-1	D
6759850	CRT 3331-1	B	6770966	CRT 3331-1	A
6759851	CRT 3331-1	C	6771032	CRT 3331-3	C
6759858	CRT 3331-1	C	6771074	CRT 3531-1	D
6759861	CRT 3331-1	A	6771133	CRT 3331-1	D
6759865	CRT 3331-1	D	6771136	CRT 3331-1	D
6759866	CRT 3331-1	C	6771241	CRT 3331-1	A
6759908	CRT 3331-3	C	6771262	CRT 3331-3	C
6759916	CRT 3331-3	B	6771278	CRT 3331-1	D
6769518	CRT 3331-1	B	6771279	CRT 3331-3	C
6769519	CRT 3331-3	B	6771319	CRT 3331-1	D
6769554	CRT 3331-1	A	6771321	CRT 3531-1	D
6769555	CRT 3331-3	B	6771392	CRT 3531-1	B
6769556	CRT 3331-1	B	6771412	CRT 3331-1	A
6769615	CRT 3331-1	B	6771414	CRT 3331-1	B
6769635	CRT 3331-1	B	6771415	CRT 3331-1	D
6769730	CRT 3331-3	C	6771416	CRT 3331-1	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

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OIL CCLLER, IMPLEMENT PUMP DRIVE AND WET OR DRY CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771417	CRT 3331-1	B	6772829	CRT 3331-1	C
6771444	CRT 3331-1	B	6772891	CRT 3331-1	A
6771458	CRT 3331-3	D	6772892	CRT 3331-1	C
6771640	CRT 3331-3	B	6772893	CRT 3331-1	C
6771647	CRT 3531-1	B	6772894	CRT 3331-3	C
6771708	CRT 3321-3	C	6772895	CRT 3331-1	A
6771740	CRT 3331-1	C	6772913	CRT 3331-1	A
6771744	CRT 3331-1	A	6772914	CRT 3331-1	C
6771764	CRT 3331-1	D	6772915	CRT 3331-1	C
6771803	CRT 3321-1	B	6772916	CRT 3331-1	D
6771808	CRT 3331-1	D	6772917	CRT 3331-1	D
6771924	CRT 3531-1	A	6772918	CRT 3331-1	D
6771940	CRT 3531-1	D	6772929	CRT 3331-1	C
6771994	CRT 3321-3	C	6772948	CRT 3331-3	B
6772026	CRT 3331-1	D	6772949	CRT 3331-3	B
6772034	CRT 3531-1	C	6773161	CRT 3331-1	C
6772081	CRT 3331-3	D	6773231	CRT 3331-3	C
6772087	CRT 3331-1	B	6773267	CRT 3531-3	B
6772100	CRT 3331-1	D	6773297	CRT 3531-1	B
6772105	CRT 3331-1	B	6773323	CRT 3531-3	C
6772118	CRT 3531-1	D	6773339	CRT 3331-1	A
6772144	CRT 3321-1	B	6773368	CRT 3331-3	D
6772145	CRT 3321-3	C	6773369	CRT 3331-1	C
6772195	CRT 3331-1	C	6773371	CRT 3331-1	B
6772196	CRT 3331-1	C	6773419	CRT 3331-1	D
6772277	CRT 3331-1	D	6773505	CRT 3531-1	B
6772279	CRT 3331-1	B	6773533	CRT 3331-1	B
6772280	CRT 3331-1	B	6773534	CRT 3331-1	B
6772317	CRT 3331-3	C	6773578	CRT 3331-3	C
6772318	CRT 3321-3	C	6773579	CRT 3331-1	B
6772360	CRT 3331-1	B	6773580	CRT 3331-1	B
6772456	CRT 3531-1	D	6773588	CRT 3321-3	C
6772464	CRT 3331-1	B	6773628	CRT 3331-3	C
6772496	CRT 3331-1	C	6773629	CRT 3531-1	B
6772497	CRT 3331-1	B	6773635	CRT 3331-1	D
6772498	CRT 3331-1	D	6773680	CRT 3321-3	C
6772499	CRT 3331-1	B	6773681	CRT 3331-3	B
6772500	CRT 3331-1	B	6773706	CRT 3531-3	C
6772501	CRT 3331-1	B	6773752	CRT 3331-1	D
6772502	CRT 3331-1	D	6773798	CRT 3331-1	C
6772503	CRT 3331-1	C	6773809	CRT 3331-1	A
6772504	CRT 3331-1	B	6773810	CRT 3331-1	C
6772505	CRT 3331-1	D	6773838	CRT 3331-1	B
6772506	CRT 3331-1	A	6773852	CRT 3531-1	A
6772507	CRT 3331-1	A	6773883	CRT 3331-1	D
6772541	CRT 3331-3	B	6773891	CRT 3321-3	C
6772731	CRT 3331-1	A	6773900	CRT 3331-1	B
6772826	CRT 3331-1	C	6773901	CRT 3331-3	B
6772827	CRT 3321-1	B	6773937	CRT 3531-1	D
6772828	CRT 3331-1	B	6773970	CRT 3331-3	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

OIL COOLER, IMPLEMENT PUMP DRIVE AND WET OR DRY CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISCN POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773975	CRT 3331-1	B	6775183	CRT 3331-1	C
6773976	CRT 3331-1	C	6775185	CRT 3331-1	A
6773994	CRT 3331-3	C	6775186	CRT 3331-1	A
6774040	CRT 3331-3	C	6775187	CRT 3331-1	C
6774041	CRT 3531-1	D	6775188	CRT 3331-1	B
6774047	CRT 3531-1	D	6775189	CRT 3331-1	C
6774116	CRT 3331-3	B	6775191	CRT 3331-1	C
6774121	CRT 3331-3	C	6775195	CRT 3331-1	D
6774124	CRT 3331-1	B	6775196	CRT 3331-1	C
6774145	CRT 3331-1	C	6775197	CRT 3331-1	A
6774146	CRT 3331-1	A	6775198	CRT 3331-1	D
6774150	CRT 3331-3	A	6775199	CRT 3331-1	B
6774158	CRT 3331-1	C	6775201	CRT 3331-1	D
6774159	CRT 3331-1	C	6775202	CRT 3331-1	C
6774219	CRT 3331-3	B	6775204	CRT 3331-1	D
6774221	CRT 3331-1	C	6775205	CRT 3331-1	B
6774230	CRT 3331-3	C	6775206	CRT 3331-1	C
6774273	CRT 3331-3	B	6775208	CRT 3331-1	C
6774274	CRT 3331-3	C	6775209	CRT 3331-1	C
6774275	CRT 3531-1	D	6775211	CRT 3331-1	D
6774276	CRT 3321-3	B	6775212	CRT 3331-1	B
6774277	CRT 3331-3	B	6775216	CRT 3331-1	B
6774315	CRT 3331-3	C	6775217	CRT 3321-1	B
6774319	CRT 3331-1	D	6775218	CRT 3331-3	C
6774330	CRT 3531-3	B	6775219	CRT 3331-3	B
6774332	CRT 3331-1	B	6775220	CRT 3331-3	B
6774334	CRT 3331-3	B	6775222	CRT 3331-3	C
6774447	CRT 3331-3	C	6775223	CRT 3331-3	C
6774463	CRT 3331-1	B	6775224	CRT 3331-3	A
6774484	CRT 3331-1	D	6775225	CRT 3331-3	C
6774496	CRT 3331-1	D	6775226	CRT 3331-3	B
6774567	CRT 3331-1	C	6775228	CRT 3331-3	B
6774568	CRT 3331-1	D	6775229	CRT 3331-3	C
6774585	CRT 3331-3	A	6775230	CRT 3331-3	B
6774588	CRT 3331-3	C	6775234	CRT 3331-3	C
6774641	CRT 3531-3	C	6775235	CRT 3321-3	C
6774668	CRT 3321-3	C	6775236	CRT 3321-3	C
6774669	CRT 3531-1	D	6775237	CRT 3321-3	C
6774691	CRT 3331-3	C	6775238	CRT 3321-3	B
6774699	CRT 3531-1	D	6775239	CRT 3321-3	C
6774741	CRT 3531-3	B	6775297	CRT 3331-1	B
6774743	CRT 3331-1	B	6775389	CRT 3331-1	B
6774792	CRT 3331-1	B	6775537	CRT 3531-1	C
6774875	CRT 3531-1	A	6775550	CRT 3331-1	C
6774920	CRT 3331-3	A	6775551	CRT 3331-3	C
6774921	CRT 3331-3	C	6775552	CRT 3531-1	C
6775179	CRT 3331-1	D	6775627	CRT 3331-3	C
6775180	CRT 3331-1	B	6775701	CRT 3331-1	A
6775181	CRT 3331-1	B	6775715	CRT 3331-3	B
6775182	CRT 3331-1	B	6775735	CRT 3331-3	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

OIL COOLER, IMPLEMENT PUMP DRIVE AND WET OR DRY CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775826	CRT 3531-1	D	6777535	CRT 3321-3	B
6775917	CRT 3531-3	B	6777569	CRT 3531-1	C
6775918	CRT 3531-3	C	6777570	CRT 3331-3	B
6775945	CRT 3331-3	C	6777571	CRT 3331-1	C
6775987	CRT 3531-1	C	6777622	CRT 3331-1	B
6776152	CRT 3331-3	A	6777695	CRT 3531-1	B
6776446	CRT 3331-3	D	6777718	CRT 3331-3	D
6776529	CRT 3531-1	D	6777719	CRT 3331-3	D
6776572	CRT 3531-1	B	6777794	CRT 3531-1	D
6776606	CRT 3531-1	A	6777812	CRT 3331-1	B
6776607	CRT 3531-1	D	6777815	CRT 3331-1	C
6776642	CRT 3531-3	C	6777816	CRT 3331-1	B
6776655	CRT 3331-1	C	6777826	CRT 3331-1	D
6776653	CRT 3331-3	D	6777827	CRT 3331-1	C
6776694	CRT 3331-3	D	6777828	CRT 3331-1	D
6776717	CRT 3331-1	A	6777910	CRT 3331-3	B
6776755	CRT 3531-1	B	6777911	CRT 3331-1	D
6776756	CRT 3331-1	C	6777933	CRT 3331-1	C
6776757	CRT 3331-1	C	6777934	CRT 3331-3	B
6776758	CRT 3331-1	C	6777946	CRT 3531-1	D
6776766	CRT 3331-1	C	6777949	CRT 3331-1	C
6776814	CRT 3531-1	B	6777950	CRT 3331-1	C
6776956	CRT 3531-1	B	6777951	CRT 3331-1	C
6776983	CRT 3331-1	D	6777976	CRT 3331-1	E
6776985	CRT 3331-1	B	6778025	CRT 3331-1	B
6776986	CRT 3531-1	B	6778040	CRT 3331-1	B
6777037	CRT 3331-1	B	6778073	CRT 3331-3	C
6777038	CRT 3531-1	B	6778128	CRT 3331-3	B
6777038	CRT 3630-1	B	6778140	CRT 3630-1	B
6777039	CRT 3531-3	A	6778168	CRT 3331-1	D
6777073	CRT 3331-3	C	6778169	CRT 3331-1	C
6777088	CRT 3331-1	C	6778170	CRT 3331-3	C
6777091	CRT 3331-3	C	6778207	CRT 3531-1	C
6777092	CRT 3331-1	B	6778208	CRT 3331-3	B
6777118	CRT 3531-1	A	6778275	CRT 3331-3	B
6777127	CRT 3331-1	B	6778370	CRT 3531-3	B
6777129	CRT 3531-1	B	6778377	CRT 3331-1	C
6777130	CRT 3531-1	B	6778378	CRT 3331-1	C
6777130	CRT 3630-1	B	6778379	CRT 3331-1	C
6777153	CRT 3531-3	B	6778387	CRT 3331-1	B
6777154	CRT 3531-1	D	6778396	CRT 3331-3	B
6777168	CRT 3331-1	C	6778879	CRT 3331-1	A
6777232	CRT 3531-3	C	6778954	CRT 3531-3	C
6777269	CRT 3331-1	D	6778999	CRT 3331-1	A
6777293	CRT 3331-3	B	6779012	CRT 3531-1	B
6777294	CRT 3331-1	C	6779013	CRT 3331-1	C
6777310	CRT 3331-1	D	6779047	CRT 3331-1	B
6777417	CRT 3331-3	B	6779048	CRT 3331-1	C
6777419	CRT 3331-1	D	6779049	CRT 3531-1	D
6777444	CRT 3531-1	B	6779068	CRT 3331-1	C

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

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OIL COOLER, IMPLEMENT PUMP DRIVE AND WET OR DRY CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6779076	CRT 3331-3	C	6830591	CRT 3331-1	D
6779077	CRT 3321-3	B	6830650	CRT 3531-3	B
6779078	CRT 3331-1	C	6830699	CRT 3331-1	D
6779085	CRT 3331-1	D	6830720	CRT 3531-1	D
6779086	CRT 3331-1	A	6831016	CRT 3331-1	B
6779104	CRT 3331-1	B	6831017	CRT 3331-3	C
6779142	CRT 3331-1	B	6831037	CRT 3331-3	B
6779143	CRT 3331-1	B	6831138	CRT 3531-3	B
6779172	CRT 3331-1	C	6831153	CRT 3531-3	B
6779173	CRT 3531-1	D	6831245	CRT 3331-3	B
6779174	CRT 3531-1	D	6831297	CRT 3331-1	B
6779180	CRT 3531-1	A	6831298	CRT 3331-1	A
6779183	CRT 3331-3	B	6831344	CRT 3531-1	D
6779188	CRT 3531-1	C	6831358	CRT 3331-1	B
6779191	CRT 3331-1	C	6831535	CRT 3331-1	B
6779217	CRT 3331-1	A	6831595	CRT 3630-1	A
6779230	CRT 3331-1	B	6831801	CRT 3331-1	B
6779234	CRT 3331-1	C	6831904	CRT 3331-1	C
6779248	CRT 3531-3	B	6831986	CRT 3331-1	D
6779250	CRT 3531-3	C	6832033	CRT 3331-1	A
6779264	CRT 3331-1	B	6832038	CRT 3531-3	B
6779313	CRT 3331-1	C	6832043	CRT 3331-1	B
6779337	CRT 3331-3	C	6832044	CRT 3331-1	C
6779424	CRT 3331-1	D	6832245	CRT 3331-1	C
6779470	CRT 3331-1	C	6832415	CRT 3331-1	D
6779502	CRT 3331-1	C	6832614	CRT 3331-1	D
6779503	CRT 3321-3	C	6832741	CRT 3531-3	C
6779541	CRT 3331-3	C	6832742	CRT 3531-3	C
6779657	CRT 3331-3	C	6832816	CRT 3331-1	D
6779676	CRT 3331-3	B	6832840	CRT 3531-1	D
6779677	CRT 3331-1	D	6832899	CRT 3331-1	A
6779765	CRT 3331-1	D	6832922	CRT 3331-1	C
6779769	CRT 3331-1	C	6832961	CRT 3331-1	A
6779795	CRT 3331-3	C	6832962	CRT 3331-1	C
6779862	CRT 3331-1	C	6833094	CRT 3331-1	B
6779891	CRT 3331-1	C	6833333	CRT 3630-1	B
6779964	CRT 3331-1	C	6833364	CRT 3331-3	C
6829988	CRT 3331-3	B	6833365	CRT 3331-3	B
6829989	CRT 3531-1	B	6833396	CRT 3331-1	D
6830405	CRT 3531-1	B	6833397	CRT 3331-1	D
6830421	CRT 3531-1	D	6833398	CRT 3331-1	A
6830422	CRT 3531-1	B	6833523	CRT 3531-1	C
6830425	CRT 3331-1	C	6833524	CRT 3331-3	B
6830485	CRT 3331-3	C	6833604	CRT 3331-3	C
6830505	CRT 3531-1	B	6833605	CRT 3331-3	C
6830554	CRT 3331-1	B	6833612	CRT 3531-1	B
6830570	CRT 3331-3	C	6833615	CRT 3331-1	C
6830586	CRT 3630-1	A	6833762	CRT 3331-1	C
6830587	CRT 3531-1	C	6833873	CRT 3531-3	B
6830590	CRT 3630-1	B	6834054	CRT 3331-1	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

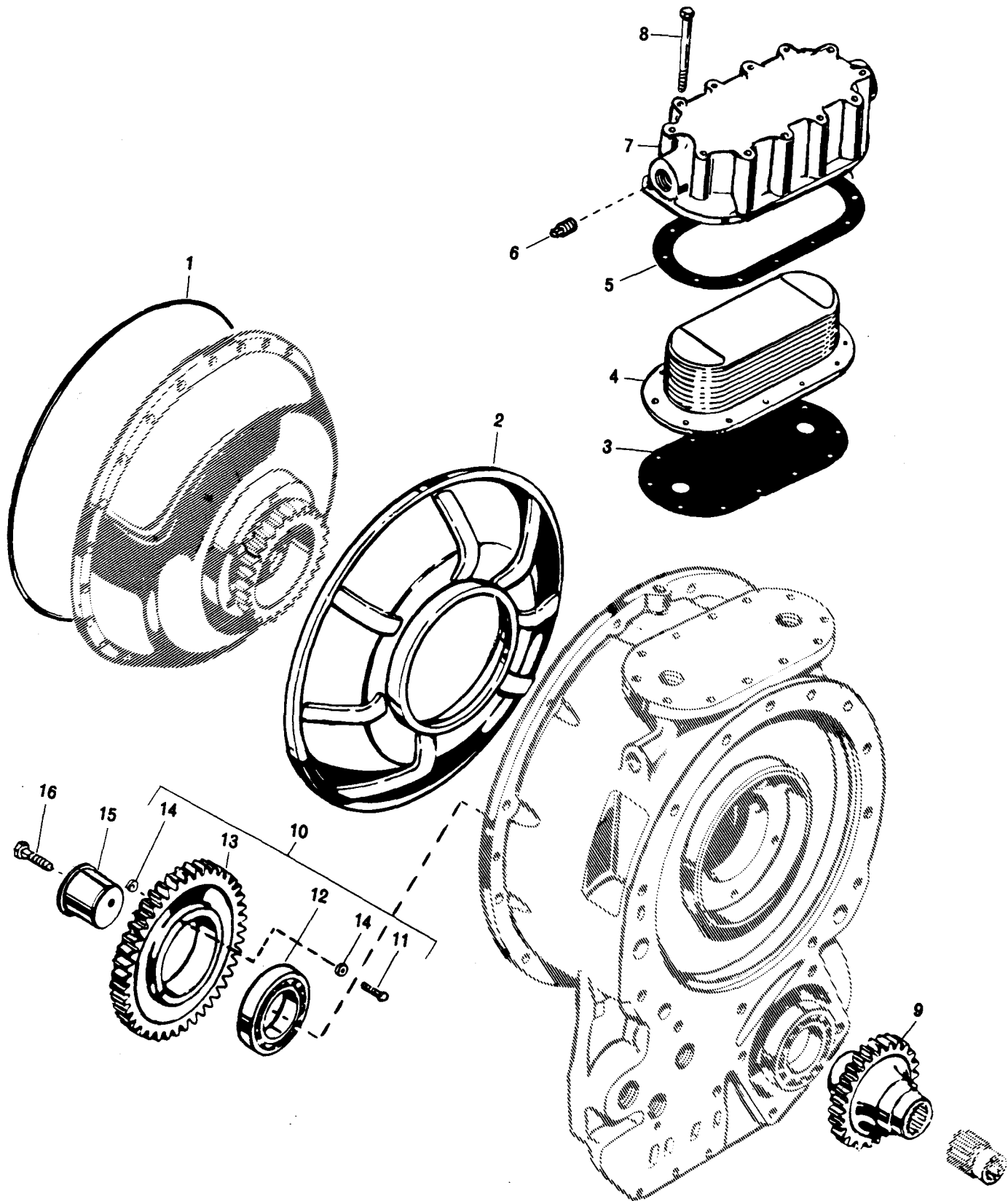
OIL COOLER, IMPLEMENT PUMP DRIVE AND WET OR DRY CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6834141	CRT 3630-1	B	6838446	CRT 3630-1	C
6834146	CRT 3331-3	B	6838561	CRT 3531-1	C
6834147	CRT 3630-1	D	6838562	CRT 3531-3	C
6834190	CRT 3531-1	A	6838573	CRT 3630-1	D
6834198	CRT 3630-1	B	6838831	CRT 3531-1	B
6834308	CRT 3331-1	A	6838975	CRT 3531-1	D
6834823	CRT 3331-1	D	6839188	CRT 3531-1	B
6834953	CRT 3331-3	B	6839189	CRT 3331-1	C
6835005	CRT 3531-1	D	6839549	CRT 3331-1	B
6835013	CRT 3331-1	C	6839565	CRT 3531-1	D
6835032	CRT 3531-1	D	6839673	CRT 3331-3	C
6835091	CRT 3531-1	B	6880146	CRT 3531-3	C
6835092	CRT 3531-1	B	6880260	CRT 3331-1	D
6835118	CRT 3331-1	B	6880291	CRT 3331-1	C
6835174	CRT 3531-1	D	6880327	CRT 3331-1	D
6835529	CRT 3630-1	B	6880328	CRT 3331-1	D
6835663	CRT 3331-1	C	6880407	CRT 3331-1	D
6835778	CRT 3630-1	D	6880474	CRT 3630-1	B
6835795	CRT 3630-1	A	6880658	CRT 3531-3	B
6836004	CRT 3331-1	B	6880763	CRT 3331-1	D
6836005	CRT 3331-1	B	6881019	CRT 3331-3	D
6836006	CRT 3331-1	B	6881137	CRT 3531-3	D
6836007	CRT 3331-1	B	6881571	CRT 3630-1	A
6836031	CRT 3331-1	B	6881648	CRT 3331-1	B
6836049	CRT 3331-3	B	6882053	CRT 3331-3	B
6836205	CRT 3630-1	D	6882288	CRT 3331-1	C
6836307	CRT 3531-3	C	6882559	CRT 3331-3	C
6836350	CRT 3331-3	C	6883051	CRT 3531-1	B
6836417	CRT 3531-1	B	6883156	CRT 3531-1	C
6836422	CRT 3331-3	C	6883312	CRT 3630-1	B
6836455	CRT 3331-1	A	6883313	CRT 3531-1	D
6836461	CRT 3531-1	D	6883320	CRT 3531-3	B
6836480	CRT 3331-1	B	6883547	CRT 3531-1	B
6836507	CRT 3531-1	B	6883717	CRT 3331-1	C
6836630	CRT 3531-1	B	6883724	CRT 3531-1	B
6836671	CRT 3331-3	C	6883957	CRT 3531-3	C
6836685	CRT 3531-1	A	6884199	CRT 3531-3	B
6836768	CRT 3331-1	C	6884200	CRT 3531-3	B
6836793	CRT 3531-1	C	6884201	CRT 3531-3	B
6836794	CRT 3531-1	D	6884202	CRT 3531-3	B
6836818	CRT 3531-1	C	6884203	CRT 3531-3	C
6836834	CRT 3331-1	C	6884204	CRT 3531-3	C
6836944	CRT 3531-1	D	6884205	CRT 3531-3	B
6836945	CRT 3531-1	B	6884206	CRT 3531-3	C
6837024	CRT 3531-3	B	6884207	CRT 3531-1	C
6837104	CRT 3531-1	C	6884208	CRT 3531-1	D
6837212	CRT 3331-1	A	6884209	CRT 3531-1	C
6837353	CRT 3331-1	B	6884210	CRT 3531-1	C
6838122	CRT 3531-1	D	6884211	CRT 3531-1	B
6838291	CRT 3531-1	B	6885223	CRT 3531-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



5059D

FIG 5. OIL COOLER, IMPLEMENT PUMP DRIVE AND WET OR DRY
CONVERTER HOUSING

OIL COOLER, IMPLEMENT PUMP DRIVE AND WET OR DRY CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6985489	CRT 3630-1	D			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

GROUP A

OIL COOLER, IMPLEMENT PUMP DRIVE AND WET CONVERTER HOUSING, FIGURE 5

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1-2	NOT USED IN THIS GROUP.					
3	GASKET, OIL COOLER	6754314	1	1	3	10
4	CORE, OIL COOLER	8522609	1		1	2
5	GASKET, OIL COOLER COVER	6754299	1	1	3	10
6	PLUG, HX HD 1/4 PIPE	444618	1		1	2
7	COVER, OIL COOLER	6755488	1		1	2
8	BOLT, HEX HD, 5/16-18 X 3 3/4	186271	12	12	24	36
9	GEAR, OIL & IMPLEMENT PUMP DRIVE	6769584	1		1	2
10	GEAR ASSY, ACCESSORY DRIVE IDLER	6773857	1		1	2
11	RIVET	6773842	3	3	6	15
12	BEARING, SINGLE ROW BALL NDH 1210X1A	901210	1	1	2	5
13	GEAR	6773858	* 1			
14	WASHER WHEN REPLACING BEARING P/N 901210	6777880	6	6	12	30
	IN GEAR P/N 6772567 WITH A BEARING RETAINING FLANGE INSIDE THE GEAR BORE USE ONLY 3 WASHERS P/N 6777880					
15	SPINDLE, ACCESSORY DRIVE IDLER GEAR	6759480	1		1	2
16	BOLT, HX HD, 7/16-14 X 1 3/4	9409513	1	1	2	3

GROUP B

OIL COOLER, IMPLEMENT PUMP DRIVE AND DRY CONVERTER HOUSING, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

1	RING, CCNVERTER SEAL, SQUARE CROSS SECTION . . .	6753866	1	1	3	10
2	DIAPHRAGM AND SEAL ASSY, CONVERTER HOUSING . . .	6833527	1	1	3	10
3-8	NOT USED IN THIS GROUP.					

GROUP C

OIL COOLER, IMPLEMENT PUMP DRIVE AND DRY CONVERTER HOUSING, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	RING, CCNVERTER SEAL, SQUARE CROSS SECTION . . .	6753866	1	1	3	10
2	DIAPHRAGM AND SEAL ASSY, CONVERTER HOUSING . . .	6833527	1	1	3	10

GROUP D

OIL COOLER, IMPLEMENT PUMP DRIVE AND WET CONVERTER HOUSING, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1-8 NOT USED IN THIS GROUP.

GROUP E

OIL COOLER, IMPLEMENT PUMP DRIVE AND WET CONVERTER HOUSING, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1-8	NOT USED IN THIS GROUP.					
9	GEAR, OIL PUMP DRIVE	6777652	1		1	2
10	GEAR ASSY, ACCESSORY DRIVE IDLER	6778059	1		1	2
13	GEAR	6777650	1			

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

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INPUT DRIVEN CHARGING OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6759583	CRT 3331-1	A	6769737	CRT 3331-1	A
6759584	CRT 3331-1	A	6769738	CRT 3331-3	D
6759597	CRT 3331-1	A	6769768	CRT 3331-3	D
6759604	CRT 3331-3	D	6769822	CRT 3331-3	D
6759633	CRT 3331-1	A	6769824	CRT 3331-1	A
6759634	CRT 3331-1	A	6769841	CRT 3331-1	A
6759635	CRT 3331-1	A	6769863	CRT 3331-3	D
6759636	CRT 3331-1	A	6769867	CRT 3331-1	A
6759707	CRT 3331-1	A	6769901	CRT 3331-1	A
6759718	CRT 3331-3	D	6769902	CRT 3331-1	A
6759719	CRT 3331-3	D	6769922	CRT 3331-1	A
6759721	CRT 3331-1	A	6769931	CRT 3331-3	D
6759739	CRT 3331-3	D	6769935	CRT 3331-1	A
6759746	CRT 3331-3	D	6769947	CRT 3331-3	D
6759747	CRT 3331-3	D	6769948	CRT 3331-1	A
6759748	CRT 3331-1	A	6769990	CRT 3331-3	D
6759752	CRT 3331-3	D	6769991	CRT 3331-3	D
6759755	CRT 3331-1	A	6770000	CRT 3331-1	A
6759756	CRT 3331-1	A	6770005	CRT 3331-1	A
6759763	CRT 3331-1	A	6770006	CRT 3331-3	D
6759765	CRT 3331-3	D	6770063	CRT 3331-1	A
6759774	CRT 3331-3	D	6770081	CRT 3331-1	A
6759776	CRT 3331-1	A	6770176	CRT 3331-1	A
6759789	CRT 3331-1	A	6770186	CRT 3331-1	A
6759793	CRT 3331-1	A	6770243	CRT 3331-3	D
6759794	CRT 3331-1	A	6770328	CRT 3331-1	A
6759795	CRT 3331-1	A	6770363	CRT 3331-1	A
6759796	CRT 3331-3	D	6770438	CRT 3331-1	A
6759812	CRT 3331-1	A	6770439	CRT 3331-3	D
6759817	CRT 3331-1	A	6770465	CRT 3331-1	A
6759826	CRT 3331-1	A	6770605	CRT 3331-3	D
6759828	CRT 3331-1	A	6770636	CRT 3331-3	D
6759837	CRT 3331-1	A	6770675	CRT 3331-1	A
6759847	CRT 3331-3	D	6770732	CRT 3331-1	A
6759850	CRT 3331-1	A	6770966	CRT 3331-1	A
6759851	CRT 3331-1	A	6771032	CRT 3331-3	D
6759858	CRT 3331-1	A	6771074	CRT 3531-1	B
6759861	CRT 3331-1	A	6771133	CRT 3331-1	A
6759865	CRT 3331-1	A	6771136	CRT 3331-1	B
6759866	CRT 3331-1	A	6771241	CRT 3331-1	A
6759908	CRT 3331-3	D	6771262	CRT 3331-3	D
6759916	CRT 3331-3	D	6771278	CRT 3331-1	A
6769518	CRT 3331-1	A	6771279	CRT 3331-3	D
6769519	CRT 3331-3	D	6771319	CRT 3331-1	A
6769554	CRT 3331-1	A	6771321	CRT 3531-1	A
6769555	CRT 3331-3	D	6771392	CRT 3531-1	A
6769556	CRT 3331-1	A	6771412	CRT 3331-1	A
6769615	CRT 3331-1	A	6771414	CRT 3331-1	A
6769635	CRT 3331-1	A	6771415	CRT 3331-1	A
6769730	CRT 3331-3	D	6771416	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

INPUT DRIVEN CHARGING OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771417	CRT 3331-1	A	6772829	CRT 3331-1	A
6771444	CRT 3331-1	A	6772891	CRT 3331-1	A
6771458	CRT 3331-3	D	6772892	CRT 3331-1	A
6771640	CRT 3331-3	D	6772893	CRT 3331-1	A
6771647	CRT 3531-1	A	6772894	CRT 3331-3	D
6771708	CRT 3321-3	D	6772895	CRT 3331-1	A
6771740	CRT 3331-1	A	6772913	CRT 3331-1	A
6771744	CRT 3331-1	A	6772914	CRT 3331-1	A
6771764	CRT 3331-1	A	6772915	CRT 3331-1	A
6771803	CRT 3321-1	A	6772916	CRT 3331-1	A
6771808	CRT 3331-1	A	6772917	CRT 3331-1	A
6771924	CRT 3531-1	A	6772918	CRT 3331-1	A
6771940	CRT 3531-1	A	6772929	CRT 3331-1	A
6771994	CRT 3321-3	D	6772948	CRT 3331-3	D
6772026	CRT 3331-1	A	6772949	CRT 3331-3	D
6772034	CRT 3531-1	A	6773161	CRT 3331-1	A
6772081	CRT 3331-3	D	6773231	CRT 3331-3	D
6772087	CRT 3331-1	A	6773267	CRT 3531-3	D
6772100	CRT 3331-1	A	6773297	CRT 3531-1	A
6772105	CRT 3331-1	A	6773323	CRT 3531-3	D
6772118	CRT 3531-1	B	6773339	CRT 3331-1	A
6772144	CRT 3321-1	A	6773368	CRT 3331-3	D
6772145	CRT 3321-3	D	6773369	CRT 3331-1	A
6772195	CRT 3331-1	A	6773371	CRT 3331-1	A
6772196	CRT 3331-1	A	6773419	CRT 3331-1	A
6772277	CRT 3331-1	B	6773505	CRT 3531-1	A
6772279	CRT 3331-1	A	6773533	CRT 3331-1	A
6772280	CRT 3331-1	A	6773534	CRT 3331-1	A
6772317	CRT 3331-3	D	6773578	CRT 3331-3	D
6772318	CRT 3321-3	D	6773579	CRT 3331-1	B
6772360	CRT 3331-1	A	6773580	CRT 3331-1	B
6772456	CRT 3531-1	A	6773588	CRT 3321-3	D
6772464	CRT 3331-1	A	6773628	CRT 3331-3	D
6772496	CRT 3331-1	A	6773629	CRT 3531-1	A
6772497	CRT 3331-1	A	6773635	CRT 3331-1	A
6772498	CRT 3331-1	A	6773680	CRT 3321-3	D
6772499	CRT 3331-1	A	6773681	CRT 3331-3	D
6772500	CRT 3331-1	A	6773706	CRT 3531-3	D
6772501	CRT 3331-1	A	6773752	CRT 3331-1	A
6772502	CRT 3331-1	B	6773798	CRT 3331-1	A
6772503	CRT 3331-1	A	6773809	CRT 3331-1	A
6772504	CRT 3331-1	A	6773810	CRT 3331-1	A
6772505	CRT 3331-1	A	6773838	CRT 3331-1	A
6772506	CRT 3331-1	A	6773852	CRT 3531-1	A
6772507	CRT 3331-1	A	6773883	CRT 3331-1	B
6772541	CRT 3331-3	D	6773891	CRT 3321-3	D
6772731	CRT 3331-1	A	6773900	CRT 3331-1	A
6772826	CRT 3331-1	A	6773901	CRT 3331-3	D
6772827	CRT 3331-1	A	6773937	CRT 3531-1	A
6772828	CRT 3331-1	A	6773970	CRT 3331-3	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

INPUT DRIVEN CHARGING OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6773975	CRT 3331-1	A	6775183	CRT 3331-1	A
6773976	CRT 3331-1	A	6775185	CRT 3331-1	A
6773994	CRT 3331-3	D	6775186	CRT 3331-1	A
6774040	CRT 3331-3	D	6775187	CRT 3331-1	A
6774041	CRT 3531-1	A	6775188	CRT 3331-1	A
6774047	CRT 3531-1	B	6775189	CRT 3331-1	A
6774116	CRT 3331-3	D	6775191	CRT 3331-1	A
6774121	CRT 3331-3	D	6775195	CRT 3331-1	A
6774124	CRT 3331-1	A	6775196	CRT 3331-1	A
6774145	CRT 3331-1	A	6775197	CRT 3331-1	A
6774146	CRT 3331-1	A	6775198	CRT 3331-1	A
6774150	CRT 3331-3	D	6775199	CRT 3331-1	A
6774158	CRT 3331-1	A	6775201	CRT 3331-1	A
6774159	CRT 3331-1	A	6775202	CRT 3331-1	A
6774219	CRT 3331-3	D	6775204	CRT 3331-1	B
6774221	CRT 3331-1	A	6775205	CRT 3331-1	A
6774230	CRT 3331-3	D	6775206	CRT 3331-1	A
6774273	CRT 3331-3	D	6775208	CRT 3331-1	A
6774274	CRT 3331-3	D	6775209	CRT 3331-1	A
6774275	CRT 3531-1	B	6775211	CRT 3331-1	A
6774276	CRT 3321-3	D	6775212	CRT 3331-1	A
6774277	CRT 3331-3	D	6775216	CRT 3331-1	A
6774315	CRT 3331-3	D	6775217	CRT 3321-1	A
6774319	CRT 3331-1	A	6775218	CRT 3331-3	D
6774330	CRT 3531-3	D	6775219	CRT 3331-3	D
6774332	CRT 3331-1	A	6775220	CRT 3331-3	D
6774334	CRT 3331-3	D	6775222	CRT 3331-3	D
6774447	CRT 3331-3	D	6775223	CRT 3331-3	D
6774463	CRT 3331-1	A	6775224	CRT 3331-3	D
6774484	CRT 3331-1	B	6775225	CRT 3331-3	D
6774496	CRT 3331-1	A	6775226	CRT 3331-3	D
6774567	CRT 3331-1	A	6775228	CRT 3331-3	D
6774568	CRT 3331-1	A	6775229	CRT 3331-3	D
6774585	CRT 3331-3	D	6775230	CRT 3331-3	D
6774588	CRT 3331-3	D	6775234	CRT 3331-3	D
6774641	CRT 3531-3	D	6775235	CRT 3321-3	D
6774668	CRT 3321-1	D	6775236	CRT 3321-3	D
6774669	CRT 3531-1	A	6775237	CRT 3321-3	D
6774691	CRT 3331-3	D	6775238	CRT 3321-3	D
6774699	CRT 3531-1	B	6775239	CRT 3321-3	D
6774741	CRT 3531-3	D	6775297	CRT 3331-1	A
6774743	CRT 3331-1	A	6775389	CRT 3331-1	A
6774792	CRT 3331-1	A	6775537	CRT 3531-1	A
6774875	CRT 3531-1	A	6775550	CRT 3331-1	A
6774920	CRT 3331-3	D	6775551	CRT 3331-3	D
6774921	CRT 3331-3	D	6775552	CRT 3531-1	A
6775179	CRT 3331-1	A	6775627	CRT 3331-3	D
6775180	CRT 3331-1	A	6775701	CRT 3331-1	A
6775181	CRT 3331-1	A	6775715	CRT 3331-3	D
6775182	CRT 3331-1	A	6775735	CRT 3331-3	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

INPUT DRIVEN CHARGING OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6775826	CRT 3531-1	B	6777535	CRT 3321-3	D
6775917	CRT 3531-3	D	6777569	CRT 3531-1	A
6775918	CRT 3531-3	D	6777570	CRT 3331-3	D
6775945	CRT 3331-3	D	6777571	CRT 3331-1	A
6775987	CRT 3531-1	A	6777622	CRT 3331-1	A
6776152	CRT 3331-3	D	6777695	CRT 3531-1	A
6776446	CRT 3331-3	D	6777718	CRT 3331-3	D
6776529	CRT 3531-1	A	6777719	CRT 3331-3	D
6776572	CRT 3531-1	A	6777794	CRT 3531-1	A
6776606	CRT 3531-1	B	6777812	CRT 3331-1	A
6776607	CRT 3531-1	A	6777815	CRT 3331-1	A
6776642	CRT 3531-3	D	6777816	CRT 3331-1	A
6776655	CRT 3331-1	A	6777826	CRT 3331-1	A
6776693	CRT 3331-3	D	6777827	CRT 3331-1	A
6776694	CRT 3331-3	D	6777828	CRT 3331-1	B
6776717	CRT 3331-1	A	6777910	CRT 3331-3	D
6776755	CRT 3531-1	A	6777911	CRT 3331-1	A
6776756	CRT 3331-1	A	6777933	CRT 3331-1	A
6776757	CRT 3331-1	A	6777934	CRT 3331-3	D
6776758	CRT 3331-1	A	6777946	CRT 3531-1	B
6776766	CRT 3331-1	A	6777949	CRT 3331-1	A
6776814	CRT 3531-1	A	6777950	CRT 3331-1	A
6776956	CRT 3531-1	A	6777951	CRT 3331-1	A
6776983	CRT 3331-1	B	6777976	CRT 3331-1	C
6776985	CRT 3331-1	A	6778025	CRT 3331-1	A
6776986	CRT 3531-1	A	6778040	CRT 3331-1	A
6777037	CRT 3331-1	A	6778073	CRT 3331-3	D
6777038	CRT 3531-1	A	6778128	CRT 3331-3	D
6777038	CRT 3630-1	A	6778140	CRT 3630-1	A
6777039	CRT 3531-3	D	6778168	CRT 3331-1	A
6777073	CRT 3331-3	D	6778169	CRT 3331-1	A
6777088	CRT 3331-1	A	6778170	CRT 3331-3	D
6777091	CRT 3331-3	D	6778207	CRT 3531-1	A
6777092	CRT 3331-1	A	6778208	CRT 3331-3	D
6777118	CRT 3531-1	A	6778275	CRT 3331-3	D
6777127	CRT 3331-1	A	6778370	CRT 3531-3	D
6777129	CRT 3531-1	A	6778377	CRT 3331-1	A
6777130	CRT 3531-1	A	6778378	CRT 3331-1	A
6777130	CRT 3630-1	A	6778379	CRT 3331-1	A
6777153	CRT 3531-3	D	6778387	CRT 3331-1	A
6777154	CRT 3531-1	B	6778396	CRT 3331-3	D
6777168	CRT 3331-1	A	6778879	CRT 3331-1	A
6777232	CRT 3531-3	D	6778954	CRT 3531-3	D
6777269	CRT 3331-1	A	6778999	CRT 3331-1	A
6777293	CRT 3331-3	D	6779012	CRT 3531-1	A
6777294	CRT 3331-1	A	6779013	CRT 3331-1	A
6777310	CRT 3331-1	A	6779047	CRT 3331-1	A
6777417	CRT 3331-3	D	6779048	CRT 3331-1	A
6777419	CRT 3331-1	A	6779049	CRT 3531-1	B
6777444	CRT 3531-1	A	6779068	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

INPUT CRIVEN CHARGING OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED CPPCSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6779076	CRT 3331-3	D	6830591	CRT 3331-1	A
6779077	CRT 3321-3	D	6830650	CRT 3531-3	D
6779078	CRT 3331-1	A	6830699	CRT 3331-1	A
6779085	CRT 3331-1	A	6830720	CRT 3531-1	A
6779086	CRT 3331-1	A	6831016	CRT 3331-1	A
6779104	CRT 3331-1	A	6831017	CRT 3331-3	D
6779142	CRT 3331-1	A	6831037	CRT 3331-3	D
6779143	CRT 3331-1	A	6831138	CRT 3531-3	D
6779172	CRT 3331-1	A	6831153	CRT 3531-3	D
6779173	CRT 3531-1	B	6831245	CRT 3331-3	D
6779174	CRT 3531-1	B	6831297	CRT 3331-1	A
6779180	CRT 3531-1	B	6831298	CRT 3331-1	A
6779183	CRT 3331-3	D	6831344	CRT 3531-1	A
6779188	CRT 3531-1	A	6831358	CRT 3331-1	A
6779191	CRT 3331-1	A	6831535	CRT 3331-1	A
6779217	CRT 3331-1	A	6831595	CRT 3630-1	A
6779230	CRT 3331-1	A	6831801	CRT 3331-1	A
6779234	CRT 3331-1	A	6831904	CRT 3331-1	A
6779248	CRT 3531-3	E	6831986	CRT 3331-1	B
6779250	CRT 3531-3	D	6832033	CRT 3331-1	A
6779264	CRT 3331-1	A	6832038	CRT 3531-3	D
6779313	CRT 3331-1	A	6832043	CRT 3331-1	A
6779337	CRT 3331-3	D	6832044	CRT 3331-1	A
6779424	CRT 3331-1	A	6832245	CRT 3331-1	F
6779470	CRT 3331-1	A	6832415	CRT 3331-1	A
6779502	CRT 3331-1	A	6832614	CRT 3331-1	A
6779503	CRT 3321-3	D	6832741	CRT 3531-3	D
6779541	CRT 3331-3	D	6832742	CRT 3531-3	D
6779657	CRT 3331-3	D	6832816	CRT 3331-1	E
6779676	CRT 3331-3	D	6832840	CRT 3531-1	B
6779677	CRT 3331-1	A	6832899	CRT 3331-1	A
6779765	CRT 3331-1	B	6832922	CRT 3331-1	A
6779769	CRT 3331-1	A	6832961	CRT 3331-1	A
6779795	CRT 3331-3	D	6832962	CRT 3331-1	F
6779862	CRT 3331-1	A	6833094	CRT 3331-1	A
6779851	CRT 3331-1	A	6833333	CRT 3630-1	A
6779964	CRT 3331-1	A	6833364	CRT 3331-3	D
6829988	CRT 3331-3	D	6833365	CRT 3331-3	D
6829989	CRT 3531-1	A	6833396	CRT 3331-1	A
6830405	CRT 3531-1	A	6833397	CRT 3331-1	A
6830421	CRT 3531-1	A	6833398	CRT 3331-1	A
6830422	CRT 3531-1	A	6833523	CRT 3531-1	A
6830425	CRT 3331-1	A	6833524	CRT 3331-3	D
6830485	CRT 3331-3	D	6833604	CRT 3331-3	D
6830505	CRT 3531-1	A	6833605	CRT 3331-3	D
6830554	CRT 3331-1	A	6833612	CRT 3531-1	A
6830570	CRT 3331-3	D	6833615	CRT 3331-1	A
6830586	CRT 3630-1	A	6833762	CRT 3331-1	A
6830587	CRT 3531-1	A	6833873	CRT 3531-3	D
6830590	CRT 3630-1	A	6834054	CRT 3331-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

INPUT DRIVEN CHARGING OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6834141	CRT 3630-1	A	6838446	CRT 3630-1	B
6834146	CRT 3331-3	D	6838561	CRT 3531-1	A
6834147	CRT 3630-1	A	6838562	CRT 3531-3	D
6834190	CRT 3531-1	A	6838573	CRT 3630-1	F
6834198	CRT 3630-1	A	6838831	CRT 3531-1	A
6834308	CRT 3331-1	A	6838975	CRT 3531-1	A
6834823	CRT 3331-1	A	6839188	CRT 3531-1	A
6834953	CRT 3331-3	D	6839189	CRT 3331-1	A
6835005	CRT 3531-1	B	6839549	CRT 3331-1	A
6835013	CRT 3331-1	A	6839565	CRT 3531-1	A
6835032	CRT 3531-1	A	6839673	CRT 3331-3	G
6835091	CRT 3531-1	A	6880146	CRT 3531-3	G
6835092	CRT 3531-1	A	6880260	CRT 3331-1	A
6835118	CRT 3331-1	A	6880291	CRT 3331-1	C
6835174	CRT 3531-1	B	6880327	CRT 3331-1	A
6835529	CRT 3630-1	A	6880328	CRT 3331-1	A
6835663	CRT 3331-1	F	6880407	CRT 3331-1	A
6835778	CRT 3630-1	F	6880474	CRT 3630-1	A
6835795	CRT 3630-1	F	6880658	CRT 3531-3	D
6836004	CRT 3331-1	A	6880763	CRT 3331-1	A
6836005	CRT 3331-1	A	6881019	CRT 3331-3	D
6836006	CRT 3331-1	A	6881137	CRT 3531-3	D
6836007	CRT 3331-1	A	6881571	CRT 3630-1	B
6836031	CRT 3331-1	A	6881648	CRT 3331-1	A
6836049	CRT 3331-3	D	6882053	CRT 3331-3	D
6836205	CRT 3630-1	A	6882288	CRT 3331-1	A
6836307	CRT 3531-3	D	6882559	CRT 3331-3	D
6836350	CRT 3331-3	D	6883051	CRT 3531-1	A
6836417	CRT 3531-1	A	6883156	CRT 3531-1	A
6836422	CRT 3331-3	D	6883312	CRT 3630-1	A
6836455	CRT 3331-1	A	6883313	CRT 3531-1	A
6836461	CRT 3531-1	A	6883320	CRT 3531-3	G
6836480	CRT 3331-1	A	6883547	CRT 3531-1	A
6836507	CRT 3531-1	A	6883717	CRT 3331-1	A
6836630	CRT 3531-1	A	6883724	CRT 3531-1	A
6836671	CRT 3331-3	D	6883957	CRT 3531-3	D
6836685	CRT 3531-1	A	6884199	CRT 3531-3	D
6836768	CRT 3331-1	A	6884200	CRT 3531-3	D
6836793	CRT 3531-1	A	6884201	CRT 3531-3	D
6836794	CRT 3531-1	A	6884202	CRT 3531-3	D
6836818	CRT 3531-1	A	6884203	CRT 3531-3	D
6836834	CRT 3331-1	F	6884204	CRT 3531-3	G
6836944	CRT 3531-1	A	6884205	CRT 3531-3	D
6836945	CRT 3531-1	A	6884206	CRT 3531-3	D
6837024	CRT 3531-1	A	6884207	CRT 3531-1	A
6837104	CRT 3531-1	A	6884208	CRT 3531-1	A
6837212	CRT 3331-1	B	6884209	CRT 3531-1	A
6837353	CRT 3331-1	A	6884210	CRT 3531-1	A
6838122	CRT 3531-1	A	6884211	CRT 3531-1	A
6838291	CRT 3531-1	A	6885223	CRT 3531-1	A

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TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6885489	CRT 3630-1	A			

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