

**Allison
Torqmatic
Converters**

OWNERS COPY

**800-900 Series
Parts Catalog**



Parts Catalog

Allison Torqmatic Converters

MODELS

TC 800, 900

TCA 800, 900

TCD 800

TCL 800, 900

TCDA 800

TCLA 800, 900

TCHD 800, 900

TCHDA 800, 900

1 AUGUST 1974



Detroit Diesel Allison

Division of General Motors Corporation

Indianapolis, Indiana 46206

NOTE:

This printed parts catalog is published annually. Interim revisions are available only on Microfiche. Either may be purchased from Detroit Diesel Allison Distributors. See your yellow pages—under Engines, Diesel.

MODELS COVERED

The Allison Torqmatic converter 800-900 series models covered in this catalog are listed on pages 1-1.1 by A/N (Assembly Number) in numerical sequence.

YOU MUST KNOW CONVERTER PART NUMBER

To use this catalog you must know the Allison assembly number (A/N) found on the converter name plate. The name plate is attached to the rear left side toward the output end of the housing.

SERVICE KITS

Are listed on page 6.

NUMERICAL INDEX

A numerical index is included in the rear of this catalog. This index is cross-referenced to indicate the history of 800-900 converter parts. Parts both current and superseded appear in numerical order in the Part No. column. Current part numbers refer to the figure and reference numbers of the parts. Parts replacing older parts are followed by the older part number in the history column. Parts that have been replaced are followed by the part number of the replacing part. Footnote symbols show when a part is replaced by (RB), or when a part replaces (R) in older part.

CROSS SECTION

A cross sectional view of the converters are shown on a foldout at the back of this catalog.

HOW TO ORDER PARTS

If an assembly or subassembly is ordered, all subassemblies and detail parts indented beneath it will be included.

If a detail part is ordered, only the detail part will be sent unless its part number is starred (*). A starred (*) part number means that such a part is not serviced alone. This is necessary because certain parts require factory installation or adjustment. If an order is received for a starred (*) part, the assembly or subassembly under which it is indented will be sent.

NOTE

All parts order must be directed to your dealer — do not send them to Allison. Always include the model, the transmission assembly, and serial numbers when ordering parts. Be sure to include part name and part number.

See instructions for using catalog on opposite page.

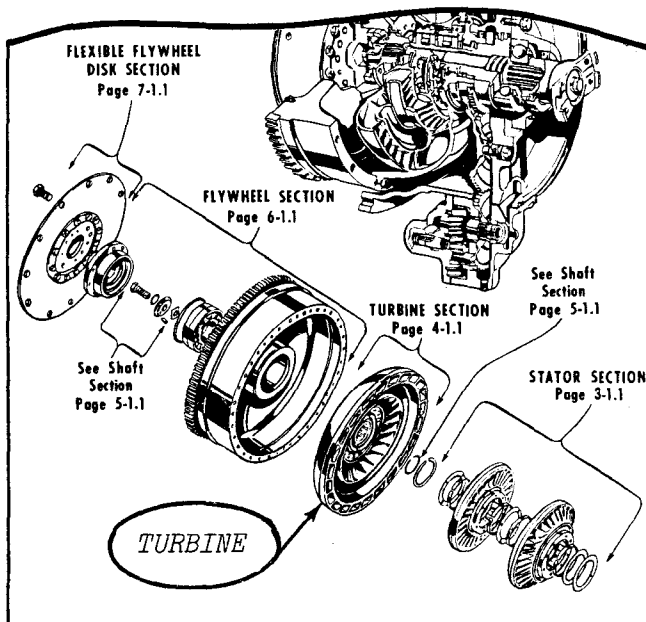
HOW TO USE THIS CATALOG

Example: To find the part number of a torque converter turbine, follow the procedure outlined below:

Allison Transmission Manufactured By Detroit Diesel Allison Division of General Motors Corporation Indianapolis, Indiana	
SERIAL NO.	PART NO.
891	6751975
MODEL NO.	TC 955

NAME PLATE

Obtain the converter assembly number (Part Number) and serial number shown on the name plate as illustrated. It reads 6751975.



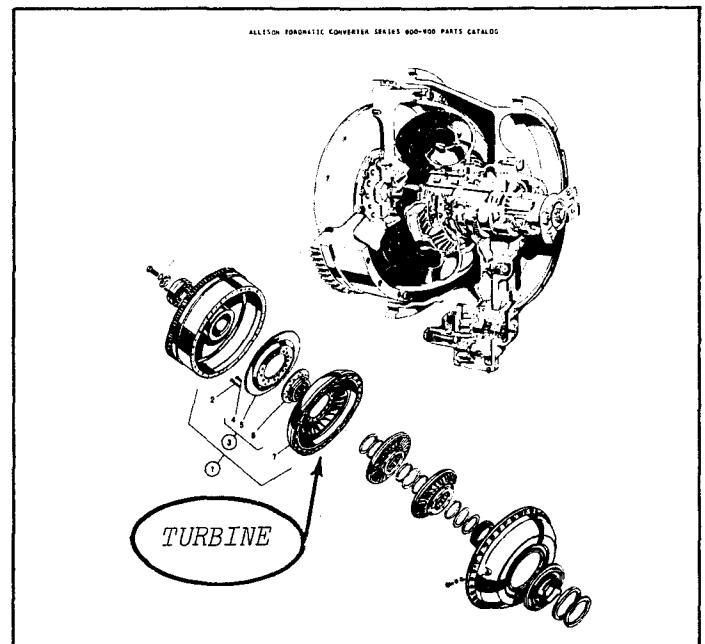
Turn to the pictorial index of exploded parts on page 2. The turbine assy is shown in the Basic Converter Section which is referenced to page 4-1.1.

Beginning on page 4-1.1, listed in numerical sequence, are the 800-900 Series Converter assembly numbers (A/N) of the various models. Under the A/N column you will find the A/N 6751975. Opposite this number (6751975) under the group listing column to the right, you will find the group letter A.

ALLISON TORQMATIC CONVERTER 800-900 SERIES PARTS CATALOG					
TURBINE SECTION					
TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.					
A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6751975	TC 955	A	6758214	IL P44	A
6751988	TC 954	A	6758292	TC 954	A
6752429	TCL 954	B	6758506	TC 454	A
6752517	TC 954	A	6758626		A
6752520	TC 955	A			

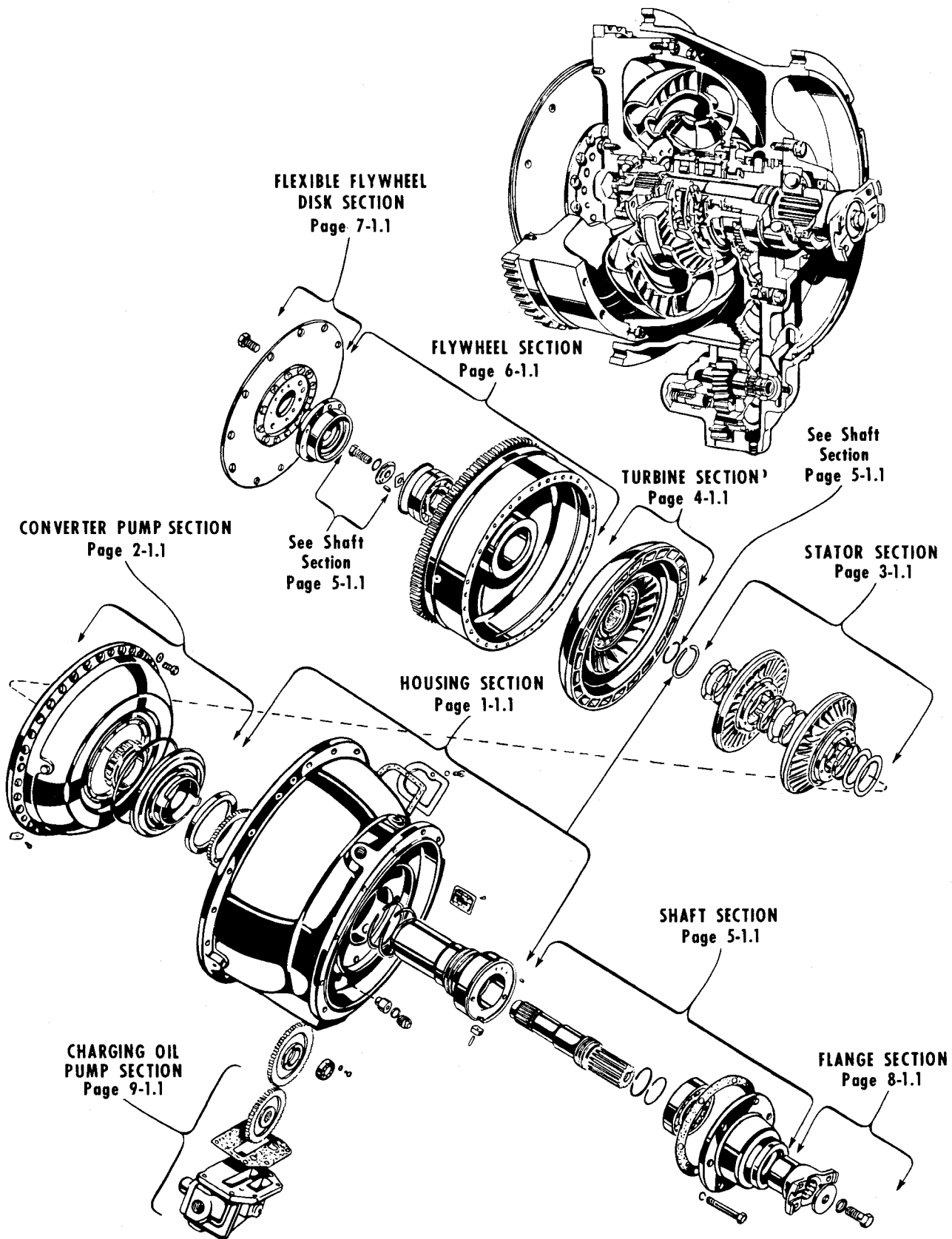
ALLISON TORQMATIC CONVERTER 800-900 SERIES PARTS CATALOG					
GROUP A					
TURBINE, FIGURE 4					
FOR COMPLETE ELEMENT CHANGEOVER INFORMATION, SEE SP1 79.					
REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS	
1	TURBINE ASSY, CONVERTER, SEE SIL 290	6835509	1	1-3	4-10 11-25
2	RIEVEY, 3/8 X 1 1/2	104285	16		
3-5	NOT USED IN THIS GROUP				
6	WIP, TURBINE		1		

Turning to Group A, the turbine assy is reference as 1 in the group illustration; the part number is listed as 6751975. Opposite the part number, on the right side of the page, is a quantity recommended for spare parts, based on the quantity recommended for spare parts, based on the quantity of units (transmissions) indicated in the heading (1-3, 4-10, 11-25).



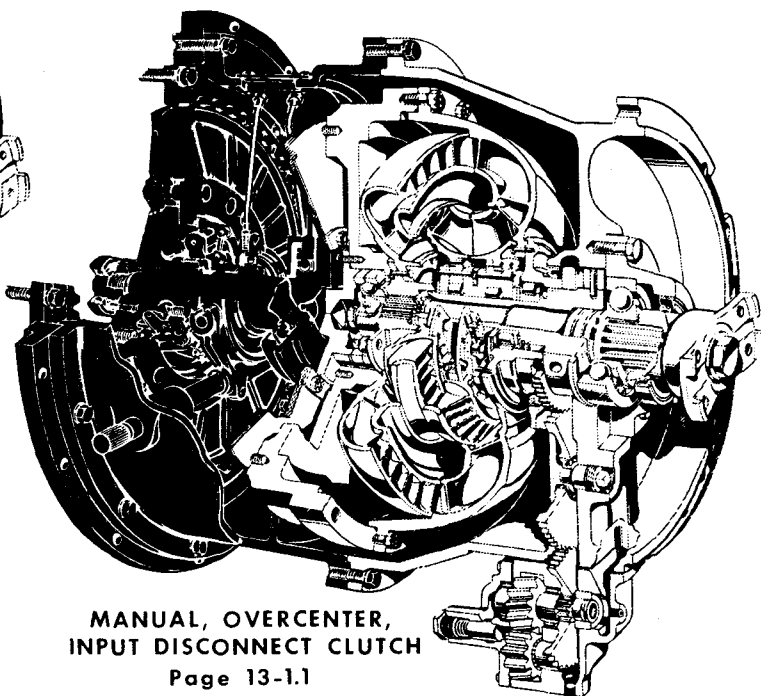
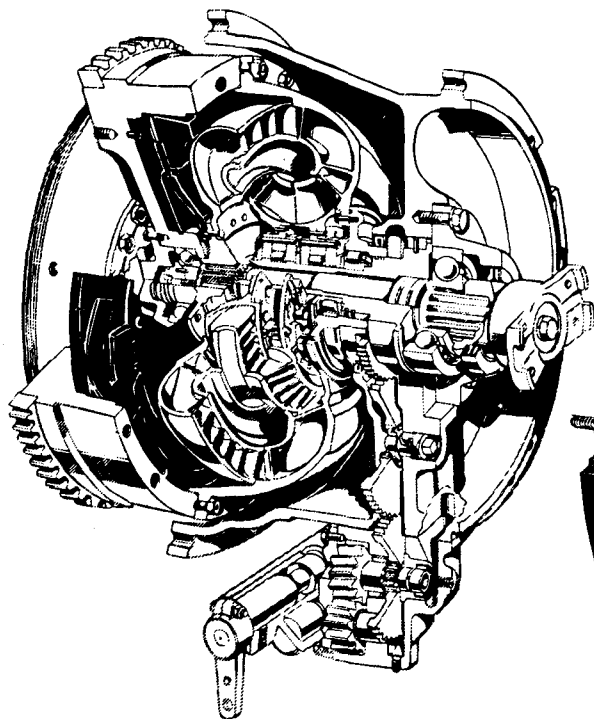
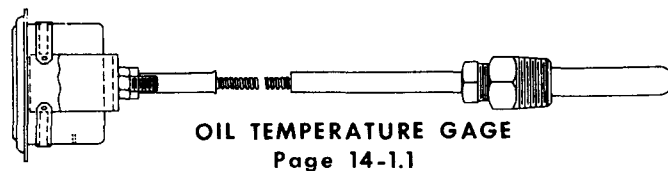
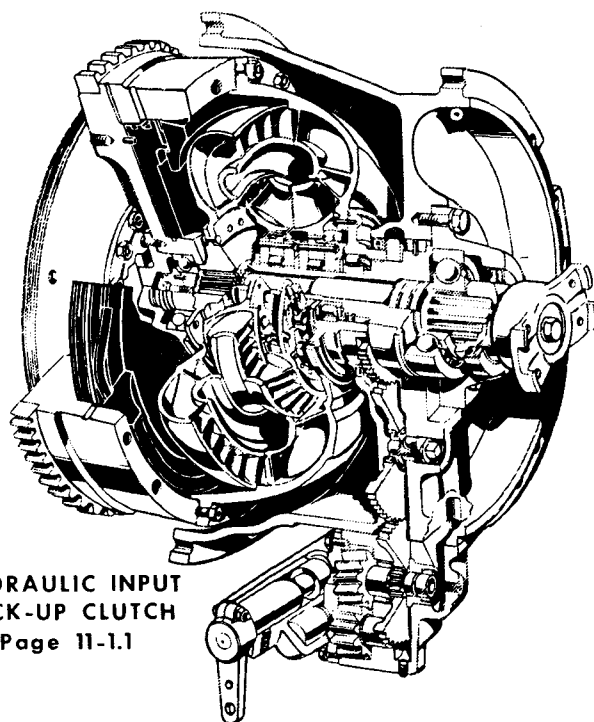
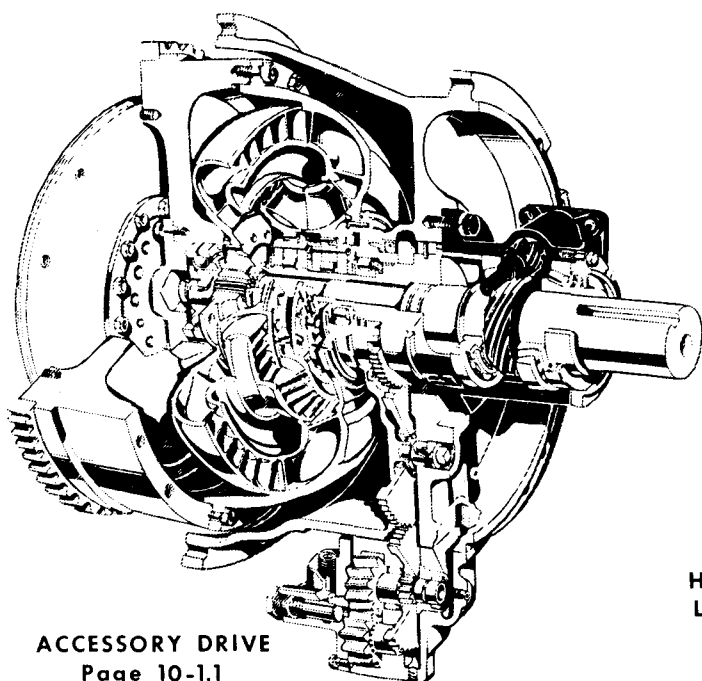
NOTE

Use the basic procedure explained above to locate any part number required. Refer also to the opposite page for additional parts ordering information.



5196

PICTORIAL INDEX, BASIC CONVERTER



005197A

MODEL DESIGNATION CODE
(Stamped on the converter name plate)

Letter Designation

TC means Torqmatic Converter.
TCL means Torqmatic Converter with input lockup clutch.
TCA means Torqmatic Converter with accessory drive.
TCHD means Torqmatic Converter with hydraulic disconnect.
TCD means Torqmatic Converter with manual disconnect.

Various combinations of the above letters may be followed by a number:

Number Designation

The number consists of three digits like TC-844, TC-955, TC-904 and so on. These numbers are interpreted as follows:

First Digit - Designates series: 9 means 900 Series. This indicates the approximate torque absorption capacity of the converter measured in hundreds of pound-feet, or 900 pound-feet torque absorption capacity.

Second Digit - Indicates the torque ratio: 4 means 2.4 to 1, 5 means 3.6 to 1, 0 means that the Torqmatic Converter has a 3.6 to 1 torque ratio but does not have an integral oil pump.

Third Digit - Indicates the type of output shaft used: 4 means an automotive type shaft with a flange drive; 5 means an industrial type shaft for a chain drive.

Typical Model Designation

A typical example of the several letter-number combinations possible is as follows: TCLA-955. The code system shows that this unit is a Torqmatic Converter (TC) with a hydraulic lockup clutch (L) and an accessory drive (A). It normally can receive approximately 900 pound-feet of torque (first digit 9) and has a 3.6 to 1 torque ratio (second digit 5). This converter has an industrial type shaft for a chain drive (third digit 5).

Summary

If an assembly or subassembly is ordered, all subassemblies and detail parts indented beneath it will be included.

If a detail part is ordered, only the detail part will be sent unless its part number is starred (*). A starred (*) part number means that such a part is not serviced alone. This is necessary because certain parts require factory installation or adjustment. If an order is received for a starred (*) part, the assembly or subassembly under which it is indented will be sent.

CHARGING OIL PUMP CODE

The charging oil pump code is stamped on the rear of the integral oil pump. It would read either A or B and would be followed by a three digit number: A 100, B 130, and so on. A color code is used to indicate spring tension. All are explained below.

Charging Oil Pump Letter Designation

A means a capacity of 21.0 gpm at 1800 engine rpm.

B means a capacity of 25.8 gpm at 1800 engine rpm.

Charging Oil Pump Regulating Spring Designation

100 indicates the regulating spring will provide a transmission clutch oil pressure of approximately 100 psi.

130 indicates the regulating spring will provide a transmission clutch oil pressure of approximately 130 psi.

150 indicates the regulating spring will provide a transmission clutch oil pressure of approximately 150 psi.

Charging Oil Pump Color Designation

The springs are color coded to indicate regulating spring strength pressures as follows:

Green indicates 100 psi	(contains 22 total coils)
Yellow indicates 130 psi	(contains 20 total coils)
White indicates 150 psi	(contains 18 total coils)
Red indicates 150 psi	(contains 23 total coils)

Service Kits

LISTED BELOW ARE THE SERVICE KITS
AVAILABLE FOR THE 800-900 SERIES TORQMATIC CONVERTER

	RECOMMENDED SPARES FOR UNITS		
	1-3	4-10	11-25
BASIC SEAL AND GASKET KIT - P/N 6756535	-1	-3	-10
Used with industrial or automotive shaft. In addition to this basic kit order: 6771233 seal for industrial shaft or 6773186 seal for automotive shaft.			
ACCESSORY DRIVE SEAL AND GASKET KIT - P/N 6754941	-0	-0	- 0
Used on accessory drive section of basic converter with industrial shaft.			



Designed especially for you . . .

Allison Transmissions

ENGINEERED SERVICE KITS

You won't be guessing in your selecting

QUICK REFERENCE LISTING
FOR YOUR TORQMATIC DRIVE

Fill In Now

ALLISON TORQMATIC CONVERTER

1. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON TORQMATIC CONVERTER

2. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON TORQMATIC CONVERTER

3. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON TORQMATIC CONVERTER

4. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON TORQMATIC CONVERTER

5. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON TORQMATIC CONVERTER

6. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON TORQMATIC CONVERTER

7. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON TORQMATIC CONVERTER

8. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON TORQMATIC CONVERTER

9. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6751975	TC 955	A	6756652	TCHD 855	D
6751988	TC 954	A	6756697	TCL 854	A
6752429	TCL 954	A	6756723	TC 954	A
6752517	TC 954	A	6756767	TCL 954	A
6752523	TC 955	A	6756851	TC 954	A
6752628	TC 954	A	6757425	TC 854	A
6752634	TC 955	A	6757771	TC 944	A
6752801	TCLA 955	C	6758104	TC 854	A
6752868	TCHD 955	D	6758121	TC 854	A
6752929	TC 844	A	6758176	TC 844	A
6752954	TC 944	B	6758214	TC 844	A
6752974	TCLA 955	C	6758292	TC 954	A
6752979	TCLA 955	C	6758506	TC 954	A
6753262	TCLA 955	C	6758878	TCLA 955	C
6753760	TC 955	A	6759136	TCA 855	C
6754076	TC 854	A	6759229	TC 854	A
6754630	TC 944	A	6759341	TCL 954	A
6754645	TC 955	A	6759453	TCL 854	A
6754646	TC 954	A	6759618	TC 855	C
6754649	TC 854	A	6759649	TC 954	A
6754650	TC 955	A	6759680	TCA 845	C
6754651	TC 955	C	6759807	TC 955	A
6754652	TC 954	A	6759818	TCLA 855	C
6754653	TCL 954	A	6769794	TC 844	A
6754654	TC 954	A	6769871	TC 844	A
6754655	TC 955	A	6769945	TCA 955	C
6754657	TCLA 955	C	6769963	TC 854	A
6754658	TCLA 955	C	6770003	TC 844	A
6754659	TC 944	A	6770178	TCHD 854	D
6754660	TCLA 955	C	6770189	TC 955	C
6754661	TCLA 955	C	6770190	TC 854	C
6754798	TCHDA 955	E	6770191	TC 855	C
6754844	TC 944	A	6770234	TC 854	A
6755022	TCHDA 955	E	6770236	TC 944	A
6755479	TC 844	A	6770458	TCHD 955	D
6755538	TCHDA 955	E	6771006	TCA 955	C
6756199	TC 844	A	6771112	TCA 855	C
6756512	TC 854	A	6771113	TCA 955	C
6756520	TC 854	A	6771441	TCA 855	C
6756651	TC 855	A	6771442	TC 955	A

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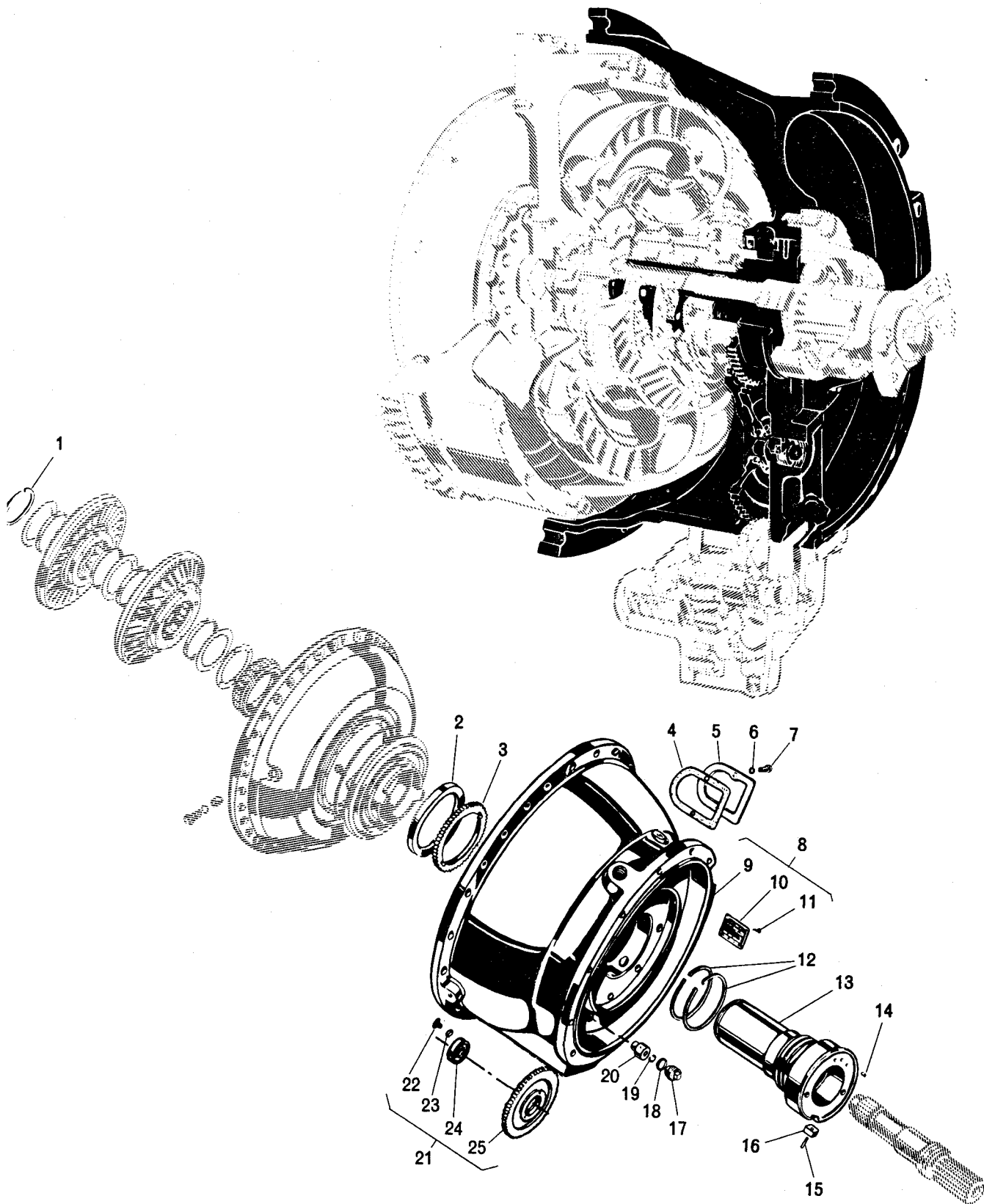
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771443	TCA 955	C	6776664	TC 854	A
6771588	TC 954	A	6776724	TC 954	A
6771935	TCHD 955	D	6776798	TC 955	C
6772851	TC 854	A	6776860	TCA 845	C
6773194	TC 855	A	6777049	TC 954	A
6773324	TCHDA 855	E	6777551	TCHD 955	D
6773719	TCL 954	A	6777617	TCHDA 955	E
6773816	TCDA 845	C	6778037	TC 845	A
6773897	TCD 845	C	6778162	TCHD 945	D
6774037	TC 955	A	6778564	TC 955	A
6774883	TCA 955	C	6778685	TC 955	A
6774884	TCA 955	C	6779139	TCHDA 945	E
6775300	TCHD 855	D	6779499	TC 955	A
6775407	TC 944	A	6779753	TC 954	C
6775521	TC 955	A	6779754	TC 954	C
6775597	TC 954	A	6779763	TC 854	A
6775986	TC 944	A	6832923	TCD 855	A
6776487	TC 955	A	6835662	TC 844	A
6776488	TCHD 955	D	6836025	TC 954	A
6776489	TCHD 955	D			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



5181A

FIG. 1. HOUSING

GROUP A

HOUSING, FIGURE 1

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	SNAPRING, GROUND SLEEVE, USE PRIOR TO S/N 24141 ONLY	6750188	1	1	2	5
2	SEAL, CONVERTER PUMP HUB OIL, 5 1/2 ID	6839079	1	1	3	10
3	GEAR, PUMP DRIVE	6839063	1		1	2
4	GASKET, CONVERTER HOUSING COVER	6750186	1	1	3	10
5	COVER, CONVERTER HSNG	6703138	1			1
6	WASHER, PLN LOCK, 3/8	103321	2	2	4	6
7	BOLT, HX HD, 3/8 - 16 X 3/4	179837	2	2	4	6
8	HOUSING ASSY, CONVERTER, USE 6751971 ON UNITS WITH S/N 4208 AND LOWER, SEE SPI 123	6773760	1			1
9	HOUSING, CONVERTER, USE 6751749 ON UNITS WITH S/N 4208 AND LOWER, SEE SPI 123	6773761	* 1			
10	PLATE, TORQMATIC CONVERTER NAME	6838494	1		1	2
11	SCREW, RND HD DRV, #4 X 1/4	145372	4		4	8
12	RING, HOOK TYPE SEAL, 5 BORE	6750183	2	2	6	20
13	SLEEVE, CONVERTER GROUND	6752889	1		1	2
14	PLUG, 7/16 DIA X 3/8	442782	* 3			
15	PIN, DOWEL, 1/4 DIA X 1 1/8	141202	1	1	2	3
16	KEY, CONVERTER GROUND SLEEVE	6751377	1	1	2	3
17	PLUG, SQHD, 1 1/2-8 NPT, USE ON UNITS WITH S/N 3353 AND HIGHER.	6752414	1	1	2	3
18	RING, SEAL, .101 X .29 X 1.10 ID	6752415	1	1	3	10
19	WASHER, PLN LOCK, 1/2, USE ON UNITS WITH S/N 3353 AND HIGHER.	103323	1	1	3	10
20	SHAFT, OIL PUMP IDLER GEAR	6752423	1		1	2
21	GEAR ASSY, OIL PUMP IDLER	6777125	1		1	2
22	RIVET	6777104	3	3	6	15
23	WASHER	6777103	3	3	6	15
24	BEARING ASSY, SINGLE ROW BALL, ND 1304X1A	901304	11	1	2	5
25	GEAR, OIL PUMP IDLER	6772564	* 1			

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP B

HOUSING, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
8	HOUSING ASSY, CONVERTER, USE 6753358 ON UNITS WITH S/N 4208 AND LOWER. SEE SPI 123	6773760	1			1
9	HOUSING, CONVERTER, USE 6753357 ON UNITS . . . WITH S/N 4208 AND LOWER. SEE SPI 123	6773761 *	1			

GROUP C

HOUSING, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

8	HOUSING ASSY, CONVERTER, USE 6753543 ON UNITS . . WITH S/N 4208 AND LOWER.	6773762	1			1
9	HOUSING, CONVERTER, USE 6753542 ON UNITS . . . WITH S/N 4208 & LOWER.	6773763 *	1			

GROUP D

HOUSING, FIGURE 1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

13	SLEEVE, CONVERTER GROUND	6756282	1	1		2
14	NOT USED IN THIS GROUP.					

GROUP E

HOUSING, FIGURE 1

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW.

13	SLEEVE, CONVERTER GROUND	6756282	1	1		2
14	NOT USED IN THIS GROUP.					

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

CONVERTER PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6751975	TC 955	A	6756652	TCHD 855	B
6751988	TC 954	A	6756697	TCL 854	B
6752429	TCL 954	A	6756723	TC 954	A
6752517	TC 954	A	6756767	TCL 954	A
6752523	TC 955	A	6756851	TC 954	A
6752628	TC 954	A	6757425	TC 854	B
6752634	TC 955	A	6757771	TC 944	A
6752801	TCLA 955	A	6758104	TC 854	B
6752868	TCHD 955	A	6758121	TC 854	B
6752929	TC 844	B	6758176	TC 844	B
6752954	TC 944	A	6758214	TC 844	B
6752974	TCLA 955	A	6758292	TC 954	A
6752979	TCLA 955	A	6758506	TC 954	A
6753262	TCLA 955	A	6758878	TCLA 955	A
6753760	TC 955	A	6759136	TCA 855	B
6754076	TC 854	B	6759229	TC 854	B
6754630	TC 944	A	6759341	TCL 954	A
6754645	TC 955	A	6759453	TCL 854	B
6754646	TC 954	A	6759618	TC 855	B
6754649	TC 854	B	6759649	TC 954	A
6754650	TC 955	A	6759680	TCA 845	B
6754651	TC 955	A	6759807	TC 955	A
6754652	TC 954	A	6759818	TCLA 855	B
6754653	TCL 954	A	6769794	TC 844	B
6754654	TC 954	A	6769871	TC 844	B
6754655	TC 955	A	6769945	TCA 955	A
6754657	TCLA 955	A	6769963	TC 854	B
6754658	TCLA 955	A	6770003	TC 844	B
6754659	TC 944	A	6770178	TCHD 854	B
6754660	TCLA 955	A	6770189	TC 955	A
6754661	TCLA 955	A	6770190	TC 854	B
6754798	TCHDA 955	A	6770191	TC 855	B
6754844	TC 944	A	6770234	TC 854	B
6755022	TCHDA 955	A	6770236	TC 944	A
6755479	TC 844	B	6770458	TCHD 955	A
6755538	TCHDA 955	A	6771006	TCA 955	A
6756199	TC 844	B	6771112	TCA 855	B
6756512	TC 854	B	6771113	TCA 955	A
6756520	TC 854	B	6771441	TCA 855	B
6756651	TC 855	B	6771442	TC 955	A

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

CONVERTER PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771443	TCA 955	A	6776664	TC 854	B
6771588	TC 954	A	6776724	TC 954	A
6771935	TCHD 955	A	6776798	TC 955	A
6772851	TC 854	B	6776860	TCA 845	B
6773194	TC 855	B	6777049	TC 954	A
6773324	TCHDA 855	B	6777551	TCHD 955	A
6773719	TCL 954	A	6777617	TCHDA 955	A
6773816	TCDA 845	B	6778037	TC 845	B
6773897	TCD 845	B	6778162	TCHD 945	A
6774037	TC 955	A	6778564	TC 955	A
6774883	TCA 955	A	6778685	TC 955	A
6774884	TCA 955	A	6779139	TCHDA 945	A
6775300	TCHD 855	B	6779499	TC 955	A
6775407	TC 944	A	6779753	TC 954	A
6775521	TC 955	A	6779754	TC 954	A
6775597	TC 954	A	6779763	TC 854	B
6775986	TC 944	A	6832923	TCD 855	B
6776487	TC 955	A	6835662	TC 844	B
6776488	TCHD 955	A	6836025	TC 954	A
6776489	TCHD 955	A			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

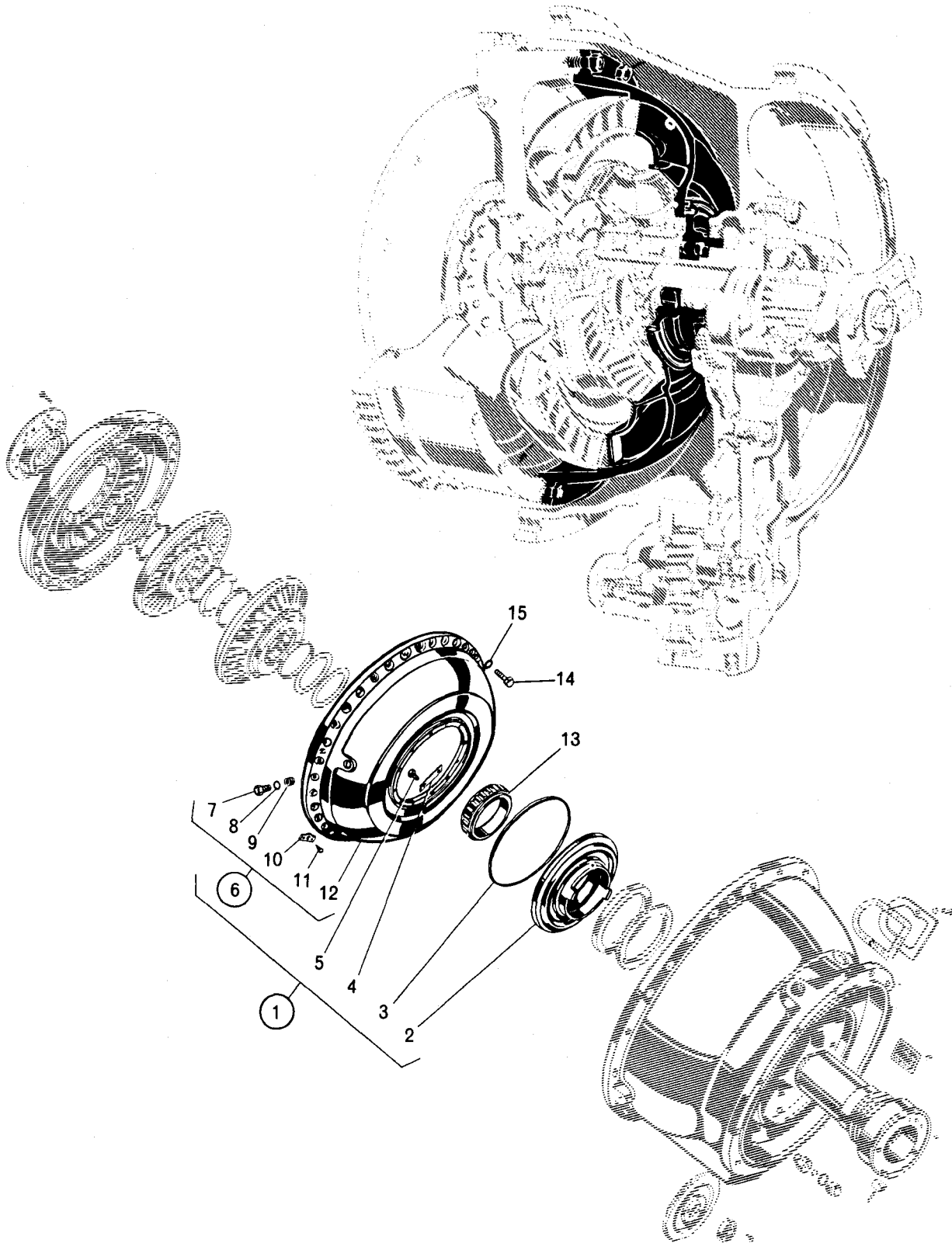


FIG. 2. CONVERTER PUMP

GROUP A

CONVERTER PUMP, FIGURE 2
FOR COMPLETE ELEMENT CHANGEOVER INFORMATION, SEE SPI 79.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	PUMP & HUB ASSY, CONVERTER	6751949	1			1
2	HUB, PUMP	6751966	1		1	2
3	RING, SEAL, 8.44 ID X .210 DIA	6765573	1	1	3	10
4	STRIP, LOCKING	6768525	6	6	12	24
5	BOLT, HX LOCK, 1/4-28X1, CLS 2 TYPE AA	9409009	12	12	24	36
6	PUMP ASSY	6752402	1		1	2
7	BOLT, HX LOCK, 3/8-16 X 1/2, USED ONLY ON CONVERTER PUMPS WITH OIL DRAINS.	6758614	2	2	4	6
8	RING, SEAL, 3/8 ID X 1/16 DIA USED ONLY ON CONVERTER PUMPS WITH OIL DRAINS.	6752895	2	2	6	20
9	INSERT, HELI-COIL, 3/8-16 X 3/8, USED ONLY ON CONVERTER PUMPS WITH OIL DRAINS.	452688	2	2	4	6
10	WEIGHT, CONVERTER BALANCE, 1 OUNCE- INCH CORRECTION	6777772	* AR			
10	WEIGHT, CONVERTER BALANCE, 2 OUNCE INCH CORRECTION	6777773	* AR			
10	WEIGHT, CONVERTER BALANCE, 4 OUNCE INCH CORRECTION.	6777774	* AR			
11	SCREW, RND HD DRV. NO.6X3/8	145067	14			
12	PUMP, CONVERTER	6751990	* 1			
13	BEARING ASSY, ROLLER	7450150	1	1	2	5
14	BOLT, HX HD SELF-LOCKING, 3/8-24 X 1 1/4	9409037	36	36	72	108
15	WASHER	6830003	36	36	72	144

GROUP B

CONVERTER PUMP, FIGURE 2
FOR COMPLETE ELEMENT CHANGEOVER INFORMATION, SEE SPI 79.

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	PUMP & HUB ASSY, CONVERTER	6752215	1			1
6	PUMP ASSY	6752935	1		1	2
12	PUMP, CONVERTER	6752090	* 1			

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

STATOR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6751975	TC 955	A	6756652	TCHD 855	A
6751988	TC 954	A	6756697	TCL 854	A
6752429	TCL 95	A	6756723	TC 954	A
6752517	TC 954	A	6756767	TCL 954	A
6752523	TC 955	A	6756851	TC 954	A
6752628	TC 954	A	6757425	TC 854	A
6752634	TC 955	A	6757771	TC 944	B
6752801	TCLA 955	A	6758104	TC 854	A
6752868	TCHD 955	A	6758121	TC 854	A
6752929	TC 844	B	6758176	TC 844	B
6752954	TC 944	B	6758214	TC 844	B
6752974	TCLA 955	A	6758292	TC 954	A
6752979	TCLA 955	A	6758506	TC 954	A
6753262	TCLA 955	A	6758878	TCLA 955	A
6753760	TC 955	A	6759136	TCA 855	A
6754076	TC 854	A	6759229	TC 854	A
6754630	TC 944	B	6759341	TCL 954	A
6754645	TC 955	A	6759453	TCL 854	A
6754646	TC 954	A	6759618	TC 855	A
6754649	TC 854	A	6759649	TC 954	A
6754650	TC 955	A	6759680	TCA 845	B
6754651	TC 955	A	6759807	TC 955	A
6754652	TC 954	A	6759818	TCLA 855	A
6754653	TCL 954	A	6769794	TC 844	B
6754654	TC 954	A	6769871	TC 844	B
6754655	TC 955	A	6769945	TCA 955	A
6754657	TCLA 955	A	6769963	TC 854	A
6754658	TCLA 955	A	6770003	TC 844	B
6754659	TC 944	B	6770178	TCHD 854	A
6754660	TCLA 955	A	6770189	TC 955	A
6754661	TCLA 955	A	6770190	TC 854	A
6754798	TCHDA 955	A	6770191	TC 855	A
6754844	TC 944	B	6770234	TC 854	A
6755022	TCHDA 955	A	6770236	TC 944	B
6755479	TC 844	B	6770458	TCHD 955	A
6755538	TCHDA 955	A	6771006	TCA 955	A
6756199	TC 844	B	6771112	TCA 855	A
6756512	TC 854	A	6771113	TCA 955	A
6756520	TC 854	A	6771441	TCA 855	A
6756651	TC 855	A	6771442	TC 955	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

STATOR SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771443	TCA 955	A	6776664	TC 854	A
6771588	TC 954	A	6776724	TC 954	A
6771935	TCHD 955	A	6776798	TC 955	A
6772851	TC 854	A	6776860	TCA 845	B
6773194	TC 855	A	6777049	TC 954	A
6773324	TCHDA 855	A	6777551	TCHD 955	A
6773719	TCL 954	A	6777617	TCHDA 955	A
6773816	TCDA 845	B	6778037	TC 845	B
6773897	TCD 845	B	6778162	TCHD 945	B
6774037	TC 955	A	6778564	TC 955	A
6774883	TCA 955	A	6778685	TC 955	A
6774884	TCA 955	A	6779139	TCHDA 945	A
6775300	TCHD 855	A	6779499	TC 955	A
6775407	TC 944	B	6779753	TC 954	A
6775521	TC 955	A	6779754	TC 954	A
6775597	TC 954	A	6779763	TC 854	A
6775986	TC 944	B	6832923	TCD 855	A
6776487	TC 955	A	6835662	TC 844	B
6776488	TCHD 955	A	6836025	TC 954	A
6776489	TCHD 955	A			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

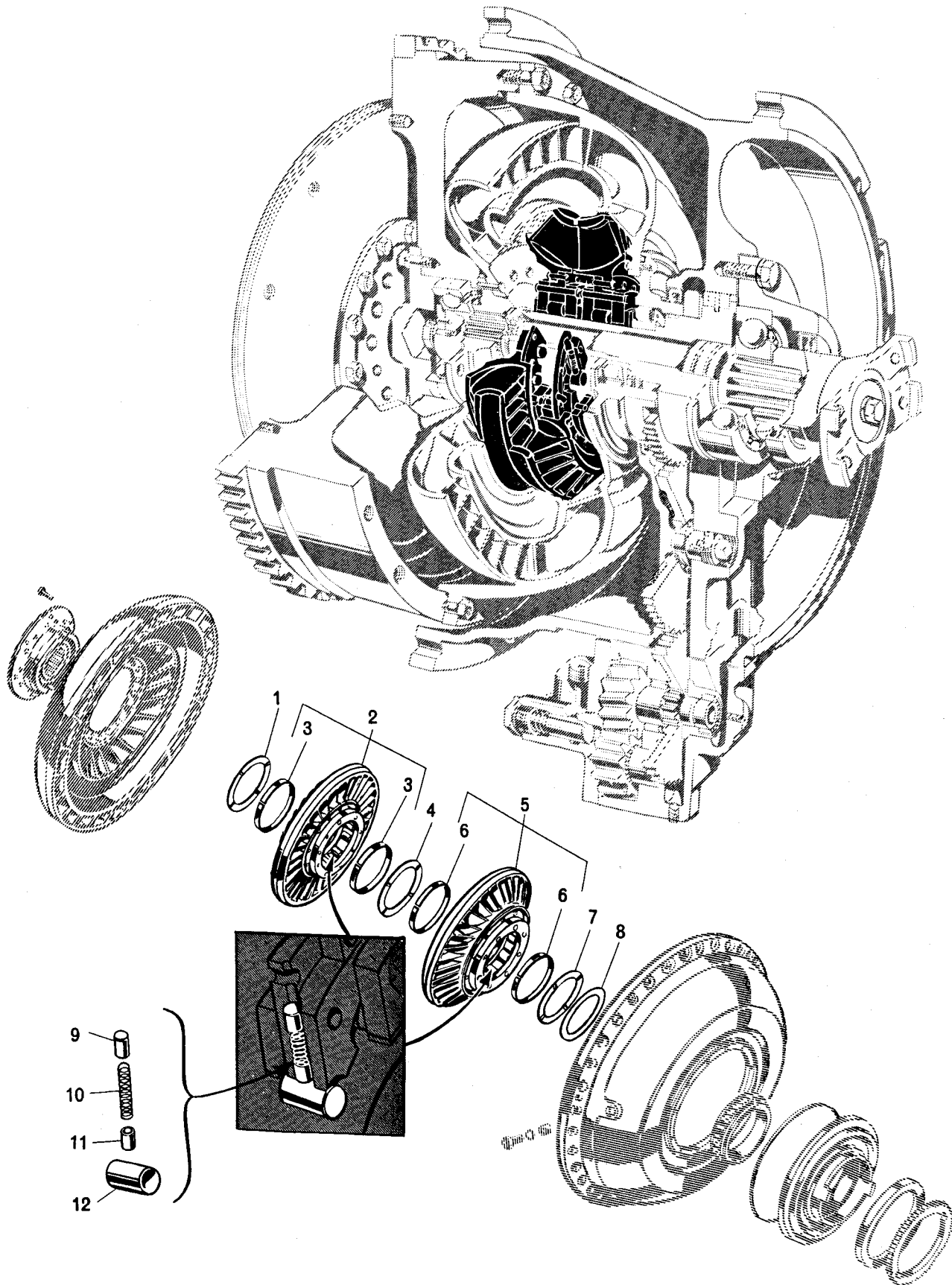


FIG. 3. STATOR

GROUP A

STATOR, FIGURE 3

FOR COMPLETE ELEMENT CHANGEOVER INFORMATION, SEE SPI 79.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	WASHER, THRUST, 3 7/8 ID	6777432	1	1	2	5
2	STATOR ASSY, FIRST, 3.6 TO 1 TORQUE RATIO	6751044	1		1	2
3	BUSHING, 3.888 ID X 13/32 THICK, SPLIT TYPE . .	6752585	2	2	4	8
4	WASHER, THRUST, 3 7/8 ID, SEE SIL 290	6777432	1	1	2	5
5	STATOR ASSY, SECOND, 3.6 TO 1 TORQUE RATIO . . .	6752398	1		1	2
6	BUSHING, 3.888 ID X 13/32 THICK, SPLIT TYPE . .	6752585	2	2	4	8
7	WASHER, THRUST, 3 7/8 ID	6777432	1	1	2	5
8	WASHER, 3 7/8 ID, SEE SIL 290	6750212	1	1	2	5
9	CUP, SPRING	6750160	32	32	64	128
10	SPRING, FREEWHEEL ROLLER, SEE SPI 581	6777047	16	16	32	64
11	CUP, SPRING	6750160	32	32	64	128
12	ROLLER, FREEWHEEL, HY24S099	6750161	16	16	32	64

GROUP B

STATOR, FIGURE 3

FOR COMPLETE ELEMENT CHANGEOVER INFORMATION, SEE SPI 79.

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	STATOR ASSY, FIRST, 2.6 TO 1 TORQUE RATIO	6752923	1		1	2
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TURBINE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6751975	TC 955	A	6756652	TCHD 855	A
6751988	TC 954	A	6756697	TCL 854	B
6752429	TCL 954	B	6756723	TC 954	A
6752517	TC 954	A	6756767	TCL 954	B
6752523	TC 955	A	6756851	TC 954	A
6752628	TC 954	A	6757425	TC 854	A
6752634	TC 955	A	6757771	TC 944	A
6752801	TCLA 955	B	6758104	TC 854	A
6752868	TCHD 955	A	6758121	TC 854	A
6752929	TC 844	A	6758176	TC 844	A
6752954	TC 944	A	6758214	TC 844	A
6752974	TCLA 955	B	6758292	TC 954	A
6752979	TCLA 955	B	6758506	TC 954	A
6753262	TCLA 955	B	6758878	TCLA 955	B
6753760	TC 955	A	6759136	TCA 855	A
6754076	TC 854	A	6759229	TC 854	A
6754630	TC 944	A	6759341	TCL 954	B
6754645	TC 955	A	6759453	TCL 854	B
6754646	TC 954	A	6759618	TC 855	A
6754649	TC 854	A	6759649	TC 954	A
6754650	TC 955	A	6759680	TCA 845	A
6754651	TC 955	A	6759807	TC 955	A
6754652	TC 954	A	6759818	TCLA 855	B
6754653	TCL 954	B	6769794	TC 844	A
6754654	TC 954	A	6769871	TC 844	A
6754655	TC 955	A	6769945	TCA 955	A
6754657	TCLA 955	B	6769963	TC 854	A
6754658	TCLA 955	B	6770003	TC 844	A
6754659	TC 944	A	6770178	TCHD 854	A
6754660	TCLA 955	B	6770189	TC 955	A
6754661	TCLA 955	B	6770190	TC 854	A
6754798	TCHDA 955	A	6770191	TC 855	A
6754844	TC 944	A	6770234	TC 854	A
6755022	TCHDA 955	A	6770236	TC 944	A
6755479	TC 844	A	6770458	TCHD 955	A
6755538	TCHDA 955	A	6771006	TCA 955	A
6756199	TC 844	A	6771112	TCA 855	A
6756512	TC 854	A	6771113	TCA 955	A
6756520	TC 854	A	6771441	TCA 855	A
6756651	TC 854	A	6771442	TC 955	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

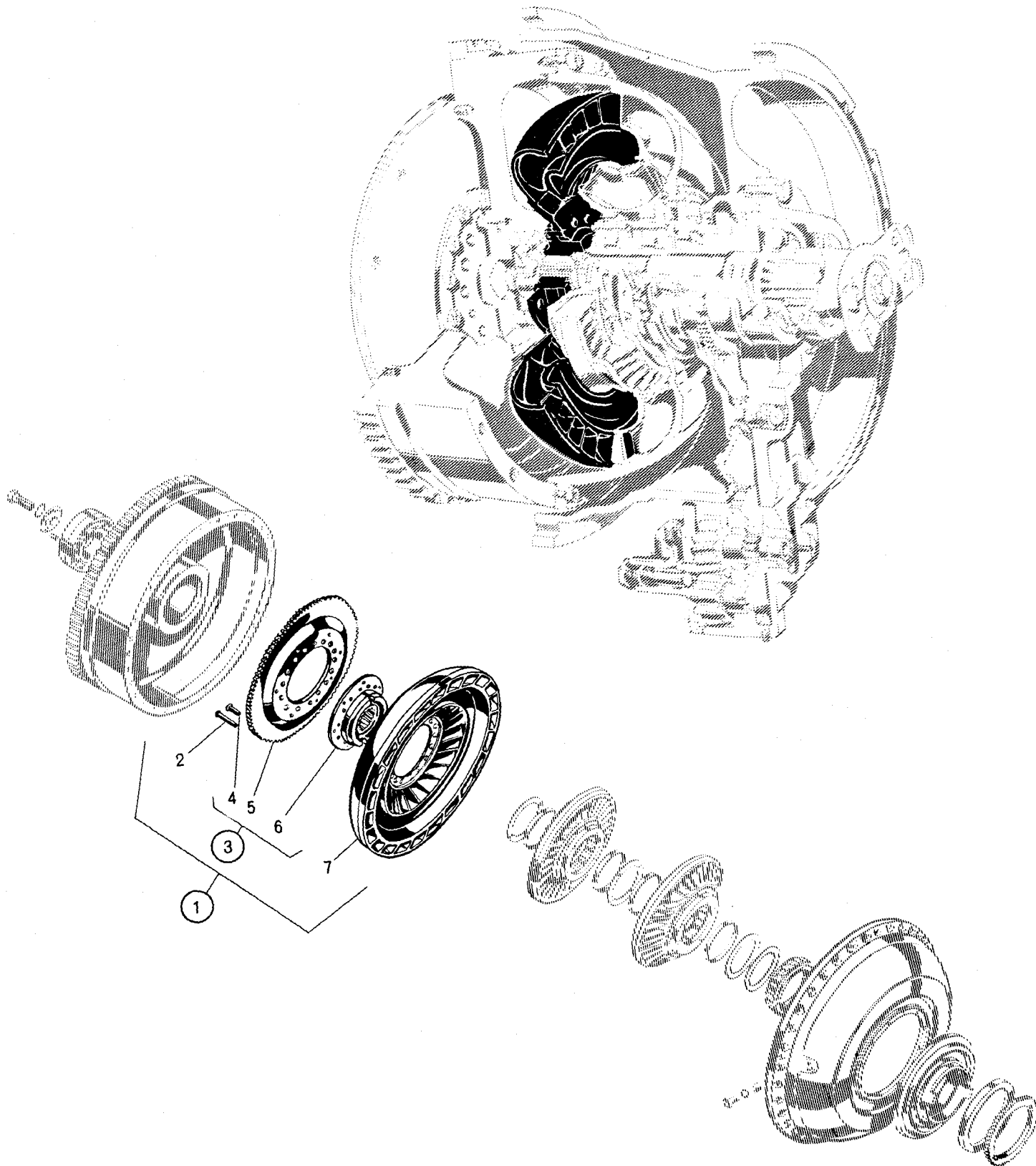
TURBINE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771443	TCA 955	A	6776664	TC 854	A
6771588	TC 954	A	6776724	TC 954	A
6771935	TCHD 955	A	6776798	TC 955	A
6772851	TC 854	A	6776860	TCA 845	A
6773194	TC 855	A	6777049	TC 954	A
6773324	TCHDA 855	A	6777551	TCHD 955	A
6773719	TCL 954	B	6777617	TCHDA 955	A
6773816	TCDA 845	A	6778037	TC 845	A
6773897	TCD 845	A	6778162	TCHD 945	A
6774037	TC 955	A	6778564	TC 955	A
6774883	TCA 955	A	6778685	TC 955	A
6774884	TCA 955	A	6779139	TCHDA 945	A
6775300	TCHD 855	A	6779499	TC 955	A
6775407	TC 944	A	6779753	TC 954	A
6775521	TC 955	A	6779754	TC 954	A
6775597	TC 954	A	6779763	TC 854	A
6775986	TC 944	A	6832923	TCD 855	A
6776487	TC 955	A	6835662	TC 844	A
6776488	TCHD 955	A	6836025	TC 954	A
6776489	TCHD 955	A			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

ALLISON TOROMATIC CONVERTER 800-900 SERIES PARTS CATALOG



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FIG. 4. TURBINE

GROUP A

TURBINE, FIGURE 4
FOR COMPLETE ELEMENT CHANGEOVER INFORMATION, SEE SPI 79.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	TURBINE ASSY, CONVERTER, SEE SIL 290	6835508	1		1	2
2	RIVET, 3/8 X 1 1/2	104285	* 16			
3-5	NOT USED IN THIS GROUP.					
6	HUB, TURBINE, SEE SIL 290	6768766	* 1			
7	TURBINE, CONVERTER	6751963	* 1			

GROUP B

TURBINE, FIGURE 4
FOR COMPLETE ELEMENT CHANGEOVER INFORMATION, SEE SPI 79.

1	TURBINE ASSY, CONVERTER, SEE SIL 290	6835509	1	1	2
2	RIVET, 3/8 X 1 7/8	112081	* 16		
3	HUB ASSY, TURBINE, SEE SIL 290	6768767	* 1		
4	RIVET	104199	* 8		
5	PLATE, CLU DRV	6752192	* 1		
6	HUB, TURBINE, SEE SIL 290	6768768	* 1		
7	TURBINE, CONVERTER	6751963	* 1		

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

SHAFT SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6751975	TC 955	A	6756652	TCHD 855	D
6751988	TC 954	B	6756697	TCL 854	C
6752429	TCL 954	C	6756723	TC 954	B
6752517	TC 954	B	6756767	TCL 954	C
6752523	TC 955	A	6756851	TC 954	B
6752628	TC 954	B	6757425	TC 854	B
6752634	TC 955	A	6757771	TC 944	B
6752801	TCLA 955	E	6758104	TC 854	B
6752868	TCHD 955	D	6758121	TC 854	B
6752929	TC 844	B	6758176	TC 844	B
6752954	TC 944	B	6758214	TC 844	B
6752974	TCLA 955	E	6758292	TC 954	B
6752979	TCLA 955	E	6758506	TC 954	B
6753262	TCLA 955	E	6758878	TCLA 955	E
6753760	TC 955	A	6759136	TCA 855	F
6754076	TC 854	B	6759229	TC 854	B
6754645	TC 955	A	6759341	TCL 954	C
6754630	TC 944	B	6759453	TCL 854	C
6754646	TC 954	B	6759618	TC 855	A
6754649	TC 854	B	6759649	TC 954	B
6754650	TC 955	A	6759680	TCA 845	F
6754651	TC 955	A	6759807	TC 955	A
6754652	TC 954	B	6759818	TCLA 855	E
6754653	TCL 954	C	6769794	TC 844	B
6754654	TC 954	B	6769871	TC 844	B
6754655	TC 955	A	6769945	TCA 955	F
6754657	TCLA 955	E	6769963	TC 854	B
6754658	TCLA 955	E	6770003	TC 844	B
6754659	TC 944	B	6770178	TCHD 854	C
6754660	TCLA 955	E	6770189	TC 955	A
6754661	TCLA 955	E	6770190	TC 854	B
6754798	TCHDA 955	E	6770191	TC 855	A
6754844	TC 944	B	6770234	TC 854	B
6755022	TCHDA 955	E	6770236	TC 944	B
6755479	TC 844	B	6770458	TCHO 955	D
6755538	TCHDA 955	E	6771006	TCA 955	F
6756199	TC 844	B	6771112	TCA 855	F
6756512	TC 854	B	6771113	TCA 955	F
6756520	TC 854	B	6771441	TCA 855	F
6756651	TC 855	A	6771442	TC 955	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

SHAFT SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771443	TCA 955	F	6776664	TC 854	B
6771588	TC 954	B	6776724	TC 954	B
6771935	TCHD 955	D	6776798	TC 955	G
6772851	TC 854	B	6776860	TCA 845	F
6773194	TC 855	A	6777049	TC 954	B
6773324	TCHDA 855	E	6777551	TCHD 955	D
6773719	TCL 954	C	6777617	TCHDA 955	E
6773816	TCD 845	F	6778037	TC 845	A
6773897	TCD 845	A	6778162	TCHD 945	D
6774037	TC 955	A	6778564	TC 955	A
6774883	TCA 955	F	6778685	TC 955	A
6774884	TCA 955	F	6779139	TCHDA 945	E
6775300	TCHD 855	D	6779499	TC 955	A
6775407	TC 944	B	6779753	TC 954	B
6775521	TC 955	A	6779754	TC 954	B
6775597	TC 954	B	6779763	TC 854	B
6775986	TC 944	B	6832923	TCD 855	A
6776487	TC 955	A	6835662	TC 844	B
6776488	TCHD 955	D	6836025	TC 954	B
6776489	TCHD 955	D			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



FIG. 5. SHAFT

GROUP A

SHAFT, INDUSTRIAL. FIGURE 5

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPAKES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, 1-8X2	271699	1	1	2	3
2-7	USED WITH AUTOMOTIVE TYPE SHAFT					
8-9	USED WITH LOCK-UP CLU ASSY ONLY					
10-15	USED WITH AUTOMOTIVE TYPE SHAFT					
16	WASHER, SPCL LOCK, 1.03 ID X 2.00 OD X .06 THICK.	6751427	1	1	3	10
17	WASHER, BRNG RTNR	6751497	1	1	2	4
18	PIN, DOWEL, 5/16 X 5/8	141217	1	1	2	3
19	RING, EXTERNAL SNAP, 2.75 ID	6750054	1	1	2	5
20	BEARING ASSY, ROLLER, TIMKEN NO. 772 OR BOWER NO. 780	119274	1	1	2	5
21	RING, HOOK TYPE SEAL, 3.546 BORE	6703060	2	2	6	20
22	SHAFT, CONVERTER OUTPUT	6830460	1		1	2
23	KEY, CONVERTER OUTPUT SHAFT, SEE SPI 624	6750198	1	1	2	4
24	BEARING ASSY, ROLLER, TIMKEN NO. 772 OR BOWER NO. 780	119274	1	1	2	5
25	SLEEVE, OIL SEAL, USE ON UNITS WITH S/N 775 AND HIGHER. USE SLEEVE 6754318 ON UNITS WITH S/N 774 AND LOWER.	6750534	1		1	2
26	GASKET, BEARING RETAINER	6753230	1	1	3	10
27	HOUSING, BRNG	6750532	1		1	2
28	WASHER, PLN LOCK, 5/8	103325	8	8	16	24
29	BOLT, HX HD, 5/8-11X2 1/4	271563	8	8	16	24
30	SHIM, OUTPUT SHAFT BRNG ADJUSTING, .003 THICK	6750548	AR	3	9	15
30	SHIM, OUTPUT SHAFT BRNG ADJUSTING, .010 THICK	6750549	AR	3	9	15
30	SHIM, OUTPUT SHAFT BRNG ADJUSTING, .031 THICK	6750551	AR	3	9	15
31	SEAL, DUAL OIL, 4 1/2 ID	6771233	1	1	3	10
32	RETAINER, OUTPUT SHAFT BEARING	6750533	1		1	2
33	WASHER, PLN LOCK, 3/8	103321	8	8	16	24
34	BOLT, HX HD, 3/8-16X1 3/8	179842	8	8	16	24
35	SHIM, .005 THICK, SEE SPI 624	6779253	AR	3	9	15
35	SHIM, .010 THICK, SEE SPI 624	6779254	AR	3	9	15
35	SHIM, .025 THICK, SEE SPI 624	6779255	AR	3	9	15
36	NOT USED IN THIS GROUP.					

GROUP B

SHAFT, AUTOMOTIVE, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2	WASHER, SPCL LOCK, 1.03 ID X 2.00 OD X .06 THICK.	6751427	1	1	3	10
3	WASHER, BRNG RTNR	6751497	1	1	2	4
4	PIN, DOWEL, 5/16 X 5/8	141217	1	1	2	3
5	RING, EXTERNAL SNAP, 2.75 ID	6750054	1	1	2	5
6	SHAFT, CONVERTER OUTPUT, SEE SPI 624	6750584	1		1	2
7	RING, HOOK TYPE SEAL, 3.546 BORE	6703060	2	2	6	20
10	BEARING ASSY, SINGLE ROW BALL, ND3315XR1A	903315	1	1	2	5
11	GASKET, BEARING RETAINER	6753230	1	1	3	10
12	RETAINER, OUTPUT BRNG	6750230	1		1	2
13	SEAL, OUTPUT FLNG DUAL OIL, 4 ID	6773186	1	1	3	10
14	BOLT, HX HD, 5/8-11X2	271562	8	8	16	24
15	WASHER, PLN LOCK 5/8	103325	8	8	16	24
16-34	NOT USED IN THIS GROUP.					

GROUP C

SHAFT, AUTOMOTIVE, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	NOT USED IN THIS GROUP.					
2	RING, SEAL	6703026	1	1	3	10
3	RETAINER, BRNG	6751453	1	1	2	3
4	PIN, DOWEL, 5/16X5/8	141217	1	1	2	3
5	RING, EXTERNAL SNAP, 2.75 ID	6750054	1	1	2	5
6	SHAFT, CONVERTER OUTPUT, SEE SPI 624	6752151	1		1	2
7	RING, HOOK TYPE SEAL, 3.546 BORE	6703060	2	2	6	20
8	PIN, 1/8 DIA X 1 3/4	103700	1	1	2	4
9	SCREW, HX SOCKET HD CAP, 1-8X2	6751454	1	1	2	3
10	BEARING ASSY, SINGLE ROW BALL, ND3315XR1A	903315	1	1	2	5
11	GASKET, BEARING RETAINER	6753230	1	1	3	10
12	RETAINER, OUTPUT BRNG	6750230	1		1	2
13	SEAL, OUTPUT FLNG DUAL OIL, 4 ID	6773186	1	1	3	10

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GROUP C CONT

SHAFT, AUTOMOTIVE, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
14	BOLT, HX HD, 5/8-11X2	271562	8	8	16	24
15	WASHER, PLN LOCK, 5/8	103325	8	8	16	24
16-34	NOT USED IN THIS GROUP.					

GROUP D

SHAFT, INDUSTRIAL, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1-7	USED WITH AUTOMOTIVE TYPE SHAFT					
8	PIN, 1/8 DIA X 1 3/4	103700	1	1	2	4
9	SCREW, HX SOCKET HD CAP, 1-8X2	6751454	1	1	2	3
10-15	USED WITH AUTOMOTIVE TYPE SHAFT					
16	RING, SEAL	6703026	1	1	3	10
17	RETAINER, BRNG	6751453	1	1	2	3
22	SHAFT, CONVERTER OUTPUT, SEE SPI 624	6751424	1		1	2

GROUP E

SHAFT, INDUSTRIAL, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1-7	USED WITH AUTOMOTIVE TYPE SHAFT.					
8	PIN, 1/8 DIA X 1 3/4	103700	1	1	2	4
9	SCREW, HX SOCKET HD CAP, 1-8X2	6751454	1	1	2	3
10-15	USED WITH AUTOMOTIVE TYPE SHAFT					
16	RING, SEAL	6703026	1	1	3	10
17	RETAINER, BRNG	6751453	1	1	2	3
22	SHAFT, CONVERTER OUTPUT, SEE SPI 624	6752808	1		1	2
27	NOT USED IN THIS GROUP. SEE ACCESSORY DRIVE GROUP					

GROUP F

SHAFT, INDUSTRIAL, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	-10	11-25
22	SHAFT, CONVERTER OUTPUT, SEE SPI 624	6830459	1		1	2
27	NOT USED IN THIS GROUP. SEE ACCESSORY DRIVE GROUP.					

GROUP G

SHAFT, INDUSTRIAL, FIGURE 5

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

22-23	NOT USED IN THIS GROUP.					
36	SHAFT, CONVERTER OUTPUT	6776797	1		1	2

FLYWHEEL SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6751975	TC 955	B	6756652	TCHD 855	E
6751988	TC 954	B	6756697	TCL 854	L
6752429	TCL 954	C	6756723	TC 954	B
6752517	TC 954	D	6756767	TCL 954	C
6752523	TC 955	A	6756851	TC 954	H
6752628	TC 954	B	6757425	TC 854	B
6752634	TC 955	D	6757771	TC 944	A
6752801	TCLA 955	C	6758104	TC 854	B
6752868	TCHD 955	E	6758121	TC 854	B
6752929	TC 844	F	6758176	TC 844	H
6752954	TC 944	B	6758214	TC 844	D
6752974	TCLA 955	C	6758292	TC 954	A
6752979	TCLA 955	C	6758506	TC 954	A
6753262	TCLA 955	C	6758878	TCLA 955	M
6753760	TC 955	G	6759136	TCA 855	B
6754076	TC 854	D	6759229	TC 854	H
6754630	TC 944	H	6759341	TCL 954	C
6754645	TC 955	A	6759453	TCL 854	C
6754646	TC 954	D	6759618	TC 855	A
6754649	TC 854	D	6759649	TC 954	A
6754650	TC 955	D	6759680	TCA 845	N
6754651	TC 955	A	6759807	TC 955	N
6754652	TC 954	B	6759818	TCLA 855	C
6754653	TCL 954	C	6769794	TC 844	N
6754654	TC 954	B	6769871	TC 844	S
6754655	TC 955	B	6769945	TCA 955	A
6754657	TCLA 955	C	6769963	TC 854	Q
6754658	TCLA 955	C	6770003	TC 844	Q
6754659	TC 944	B	6770178	TCHD 854	E
6754660	TCLA 955	C	6770189	TC 955	P
6754661	TCLA 955	C	6770190	TC 854	P
6754798	TCHDA 955	K	6770191	TC 855	P
6754844	TC 944	B	6770234	TC 854	Q
6755022	TCHDA 955	E	6770236	TC 944	A
6755479	TC 844	B	6770458	TCHD 955	R
6755538	TCHDA 955	J	6771006	TCA 955	P
6756199	TC 844	H	6771112	TCA 855	P
6756512	TC 854	B	6771113	TCA 955	P
6756520	TC 854	D	6771441	TCA 855	A
6756651	TC 855	B	6771442	TC 955	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLYWHEEL SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771443	TCA 955	A	6776664	TC 854	V
6771588	TC 954	P	6776724	TC 954	V
6771935	TCHD 955	T	6776798	TC 955	A
6772851	TC 854	A	6776860	TCA 845	A
6773194	TC 855	Q	6777049	TC 954	V
6773324	TCHDA 855	E	6777551	TCHD 955	W
6773719	TCL 954	M	6777617	TCHDA 955	W
6773816	TCDA 845	U	6778037	TC 845	U
6773897	TCD 845	U	6778162	TCHD 945	W
6774037	TC 955	V	6778564	TC 955	V
6774883	TCA 955	P	6778685	TC 955	A
6774884	TCA 955	A	6779139	TCHDA 945	W
6775300	TCHD 855	W	6779499	TC 955	A
6775407	TC 944	V	6779753	TC 954	P
6775521	TC 955	P	6779754	TC 954	A
6775597	TC 954	P	6779763	TC 854	V
6775986	TC 944	P	6832923	TCD 855	U
6776487	TC 955	P	6835662	TC 844	A
6776488	TCHD 955	W	6836025	TC 954	V
6776489	TCHD 955	W			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

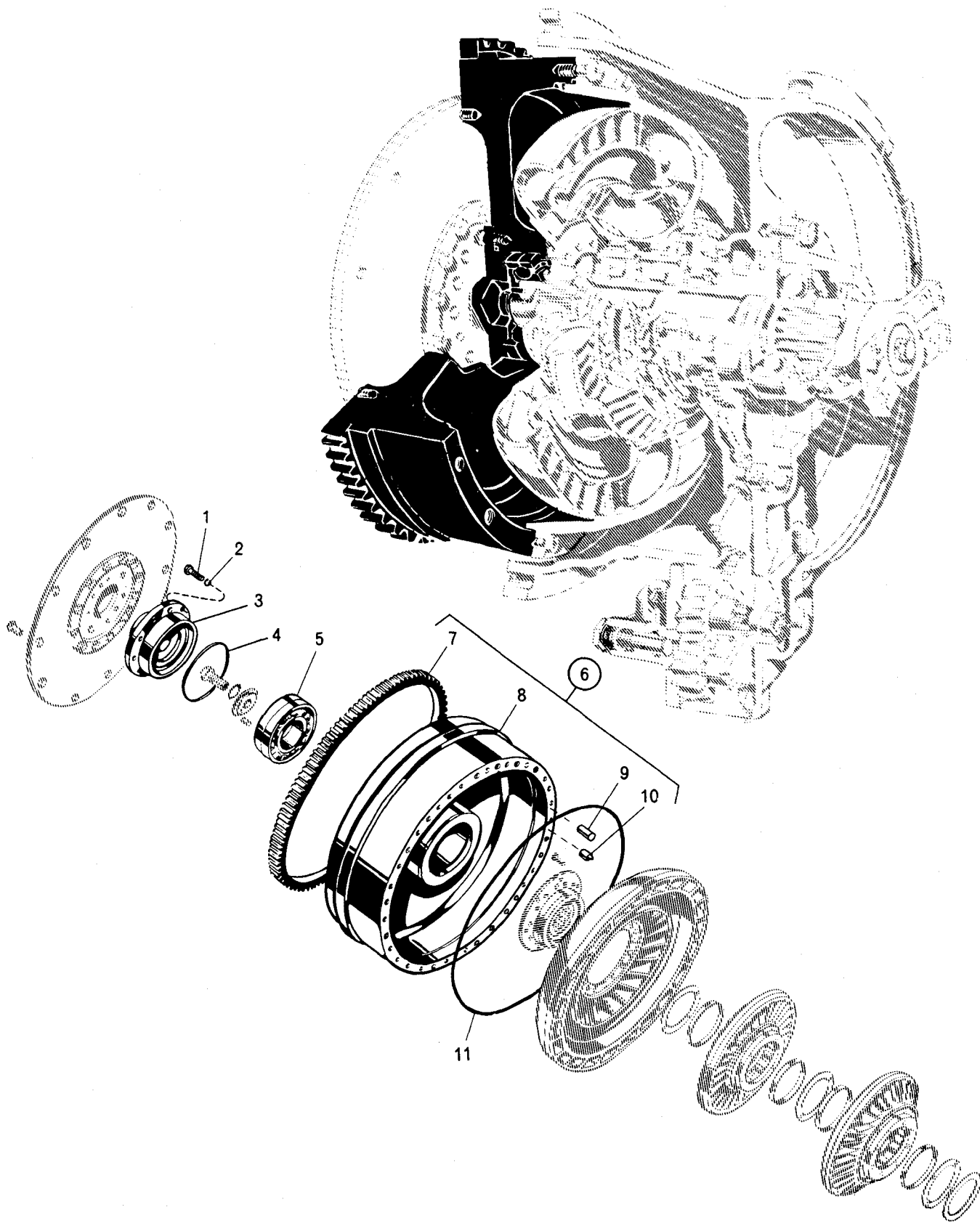


FIG. 6. FLYWHEEL

GROUP A

FLYWHEEL, FIGURE 6

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, 3/8-24X1 1/4	181370	6	6	12	18
2	WASHER, PLN LOCK, 3/8	103321	6	6	12	18
3	COVER, BRNG RTNR	6751481	1		1	2
4	RING, SEAL, 4.859 ID	6703224	1	1	3	10
5	BEARING, PILOT BALL, 2 3/8 ID X 5 1/8 OD X 1 7/32 WIDE MRC 9312-H, INSTALL ONLY BRNG W/BRONZE SEPARATOR.	6752471	1	1	2	5
6-7	NOT USED IN THIS GROUP.					
8	FLYWHEEL	6750182	1			1
9-10	NOT USED IN THIS GROUP.					
11	RING, SEAL, 19 3/8 ID X 1/8 DIA	6750187	1	1	3	10

GROUP B

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6752079	1			1
7	GEAR, FLYWHL RING	5176711	1		1	2

GROUP C

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	COVER, BRNG RTNR	6751481	1		1	2
6	FLYWHEEL ASSY	6768604	1			1
7	GEAR, FLYWHL RING	5176711	1		1	2
8	FLYWHEEL	6759577	1			
9	PIN, DOWEL, 3/4 X 1 1/2	125860	2		2	4
10	PIN, LOCK, USE BALL P/N 147493 PRIOR TO S/N 16828. USE PIN 6759346 STARTING WITH S/N 16828 THROUGH 19488. STARTING WITH S/N	6768590	1		1	2

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GROUP C CONT

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25

19489 USE PIN P/N 6768590.

GROUP D

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6752539	1			1
7	GEAR, FLYWHL RING	5176711	1	1		2

GROUP E

FLYWHEEL, FIGURE 6

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6768597	1			1
8	FLYWHEEL	6768237	1			

GROUP F

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6752946	1			1
7	GEAR, FLYWHL RING	5176711	1	1		2
8	FLYWHEEL	6752945	1			

GROUP G

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
8	FLYWHEEL	6753755	1			1
	ADAPTER, FLYWHL RING GEAR	6753759	1			1
	BOLT, HX HD, 3/8-24X1 3/8	181371	12	12	24	36
	WASHER, PLN LOCK, 3/8	103321	12	12	24	36

GROUP H

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6754619	1			1
7	GEAR, FLYWHL RING	5176711	1			2
8	FLYWHEEL	6754618	1			

GROUP J

FLYWHEEL, FIGURE 6

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6768598	1			1
8	FLYWHEEL	6759573	1			

GROUP K

FLYWHEEL, FIGURE 6

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6768599	1			1
7	NOT USED IN THIS GROUP.					
8	FLYWHEEL	6768237	1			

GROUP L

FLYWHEEL, FIGURE 6

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
6	FLYWHEEL ASSY	6768605	1			1
8	FLYWHEEL	6759576	1			

GROUP M

FLYWHEEL, FIGURE 6

SAME AS GROUP C, EXCEPT FOR THE PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6768606	1			1
7	NOT USED IN THIS GROUP.					

GROUP N

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6768484	1			1
7	GEAR, FLYWHEEL RING	6768640	1		1	2
8	FLYWHEEL	6754618	1			
	ADAPTER, RING GEAR	6768641	1			1
	ADAPTER, FLYWHEEL HOUSING	6768483	1			1
	WASHER, 1/2 LOCK	103323	12	12	24	36
	BOLT, 1/2-13 X 1 1/2	179885	12	12	24	36

GROUP P

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6770655	1			1
7	GEAR, FLYWHEEL RING	5184773	1		1	2
8	FLYWHEEL	6770653	1			

GROUP Q

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
8	FLYWHEEL	6754618	1			1

GROUP R

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

3	COVER, BEARING RETAINER	6751481	1	1	2
6	FLYWHEEL ASSY	6770527	1		1
7	NOT USED IN THIS GROUP.				
8	FLYWHEEL	6770519	1		
9	PIN, DOWEL, 3/4 X 1 1/2	125860	2	2	4
10	PIN, LOCK	6768590	1	1	2

GROUP S

FLYWHEEL, FIGURE 6

SAME AS GROUP N, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6769872	1		1
7	GEAR, FLYWHEEL RING	6769870	1	1	2

GROUP T

FLYWHEEL, FIGURE 6

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6775301	1		1
8	FLYWHEEL	6775302	1		

GROUP U

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
8	FLYWHEEL	6773818	1			1

GROUP V

FLYWHEEL, FIGURE 6

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6773917	1			1
7	GEAR, FLYWHEEL RING	6773265	1	1		2
8	FLYWHEEL	6774034	1			

GROUP W

FLYWHEEL, FIGURE 6

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW.

6	FLYWHEEL ASSY	6775301	1			1
7	GEAR, FLYWHEEL RING	5184773	1	1		2
8	FLYWHEEL	6775302	1			

FLEXIBLE FLYWHEEL DISK SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6751975	TC 955	B	6756652	TCHD 855	B
6751988	TC 954	B	6756697	TCL 854	C
6752429	TCL 954	B	6756723	TC 954	A
6752517	TC 954	C	6756767	TCL 954	F
6752523	TC 955	A	6756851	TC 954	E
6752628	TC 954	B	6757425	TC 854	B
6752634	TC 955	C	6757771	TC 944	B
6752801	TCLA 955	B	6758104	TC 854	B
6752868	TCHD 955	B	6758121	TC 854	B
6752929	TC 844	C	6758176	TC 844	F
6752954	TC 944	B	6758214	TC 844	C
6752974	TCLA 955	C	6758292	TC 954	A
6752979	TCLA 955	B	6758506	TC 954	A
6753262	TCLA 955	B	6758878	TCLA 955	A
6753760	TC 955	D	6759136	TCA 855	B
6754076	TC 854	C	6759229	TC 854	E
6754630	TC 944	E	6759341	TCL 954	C
6754645	TC 955	G	6759453	TCL 854	B
6754646	TC 954	F	6759618	TC 855	C
6754649	TC 854	F	6759649	TC 954	G
6754650	TC 955	F	6759680	TCA 845	F
6754651	TC 955	A	6759807	TC 955	E
6754652	TC 954	B	6759818	TCLA 855	B
6754653	TCL 954	B	6769794	TC 844	E
6754654	TC 954	B	6769871	TC 844	E
6754655	TC 955	B	6769945	TCA 955	A
6754657	TCLA 955	B	6769963	TC 854	F
6754658	TCLA 955	B	6770003	TC 844	F
6754659	TC 944	B	6770178	TCHD 854	B
6754660	TCLA 955	B	6770189	TC 955	H
6754661	TCLA 955	C	6770190	TC 854	H
6754798	TCHDA 955	C	6770191	TC 855	H
6754844	TC 944	B	6770234	TC 854	E
6755022	TCHDA 955	B	6770236	TC 944	A
6755479	TC 844	B	6770458	TCHD 955	F
6755538	TCHDA 955	E	6771006	TCA 955	H
6756199	TC 844	E	6771112	TCA 855	H
6756512	TC 854	B	6771113	TCA 955	H
6756520	TC 854	F	6771441	TCA 855	C
6756651	TC 855	B	6771442	TC 955	C

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLEXIBLE FLYWHEEL DISK SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771443	TCA 955	C	6776664	TC 854	G
6771588	TC 954	H	6776724	TC 954	G
6771935	TCHD 955	H	6776798	TC 955	K
6772851	TC 854	C	6776860	TCA 845	C
6773194	TC 855	E	6777049	TC 954	G
6773324	TCHDA 855	B	6777551	TCHD 955	H
6773719	TCL 954	G	6777617	TCHDA 955	H
6773816	TCDA 845	C	6778037	TC 845	C
6773897	TCD 845	C	6778162	TCHD 945	H
6774037	TC 955	G	6778564	TC 955	G
6774883	TCA 955	J	6778685	TC 955	C
6774884	TCA 955	C	6779139	TCHDA 945	J
6775300	TCHD 855	H	6779499	TC 955	G
6775407	TC 944	G	6779753	TC 954	H
6775521	TC 955	H	6779754	TC 954	G
6775597	TC 954	H	6779763	TC 854	G
6775986	TC 944	H	6832923	TCD 855	C
6776487	TC 955	J	6835662	TC 844	G
6776488	TCHD 955	H	6836025	TC 954	G
6776489	TCHD 955	J			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

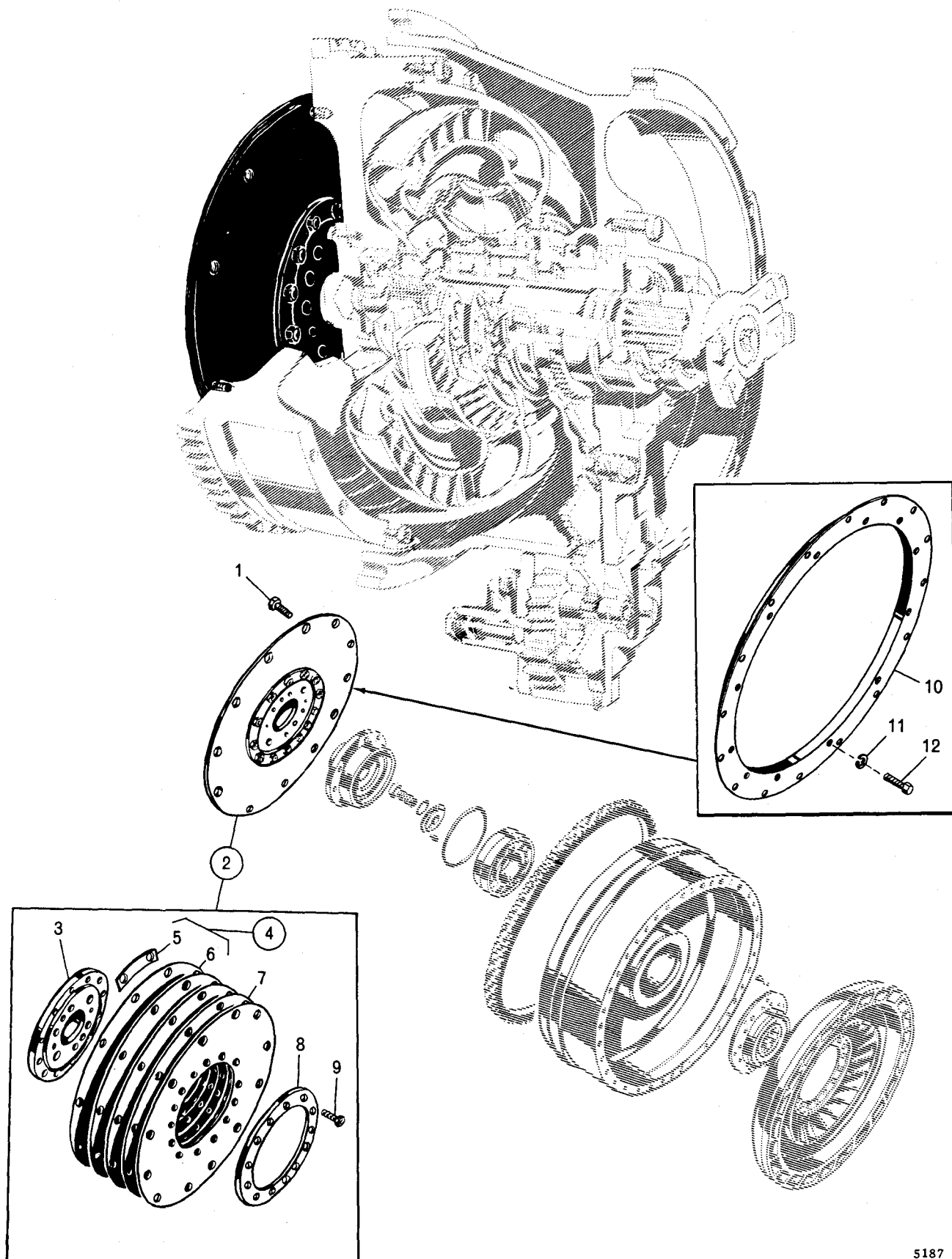


FIG. 7. FLEXIBLE FLYWHEEL DISK

GROUP A

FLEXIBLE FLYWHEEL DISK, FIGURE 7

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, SELF-LOCKING, 1/2-20 X 1	9409058	12	12	24	36
2	DISK ASSY, FLX FLYWHL	6752632	1			1
3	HUB, FLX FLYWHL DISK	6750528	1		1	2
4	DISK & WASHER ASSY, FLX FLYWHL	6751698	1	1	2	3
5	WASHER, FLX FLYWHL DISK	6751521 *	6			
6	DISK, FLX FLYWHL	6750529 *	1			
7	DISK, FLX FLYWHL	6750529	5	5	10	15
8	PLATE, FLX FLYWHL DISK	6750527	1		1	2
9	SUPPLIED BY ENGINE MANUFACTURER.					
10-12	NOT USED IN THIS GROUP.					

GROUP B

FLEXIBLE FLYWHEEL DISK, FIGURE 7

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	DISK ASSY, FLX FLYWHL	6752631	1			1
3	HUB, FLX FLYWHL DISK	6750574	1		1	2
9	BOLT, HX HD SELF-LOCKING, 1/2-20X3/4	9409056	8	8	16	24

GROUP C

FLEXIBLE FLYWHEEL DISK, FIGURE 7

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-3	SUPPLIED BY ENGINE MANUFACTURER.					
9	BOLT, HX HD SELF-LOCKING, 1/2-20X3/4	9409056	8	8	16	24

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP D

FLEXIBLE FLYWHEEL DISK, FIGURE 7

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2	NOT USED IN THIS GROUP.					
3	HUB, FLEX FLYWHEEL DISK	6753761	1		1	2
4	DISK & WASHER ASSY, FLX FLYWHL	6753757	1	1	2	3
6	DISK, FLX FLYWHL	6753758 *	1			
7	DISK, FLX FLYWHL	6753758	5	5	10	15
8	PLATE, FLX FLYWHL DISK	6753756	1		1	2
10	ADAPTER, FLYWHL HSNG	5176077	1			1
11	WASHER, PLAIN LOCK, 1/2	103323	20	20	40	60
12	BOLT	181433	20	20	40	60

GROUP E

FLEXIBLE FLYWHEEL DISK, FIGURE 7

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	DISK ASSY, FLX FLYWHL	6754631	1			1
3	SUPPLIED BY CUSTOMER					
4	DISK & WASHER ASSY, FLX FLYWHL	6754635	1	1	2	3
6	DISK, FLX FLYWHL	6754634 *	1			
7	DISK, FLX FLYWHL	6754634	5	5	10	15
8	PLATE, FLX FLYWHL DISK	6754636	1		1	2
9	BOLT, HX HD SELF-LOCKING, 1/2-20X3/4	9409056	8	8	16	24

GROUP F

FLEXIBLE FLYWHEEL DISK, FIGURE 7

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2-9 SUPPLIED BY ENGINE MANUFACTURER.

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP G

FLEXIBLE FLYWHEEL DISK, FIGURE 7

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, SELF-LOCKING, 1/2-20 X 1	9409058	12	12	24	36
2-3	SUPPLIED BY ENGINE MANUFACTURER.					
4-9	SUPPLIED BY ENGINE MANUFACTURER.					
10	ADAPTER, FLYWHEEL HOUSING, SAE 1/2	6759311	1			1
11	WASHER, LOCK 1/2	103323	12	12	24	36
12	BOLT, HX HD, 1/2-13 X 1 3/4	179887	12	12	24	36

GROUP H

FLEXIBLE FLYWHEEL DISK, FIGURE 7

1	BOLT, HX HD, SELF-LOCKING, 1/2-20 X 1	9409058	12	12	24	36
2	DISK ASSY, FLX FLYWHEEL	6770654	1			1
3	HUB, FLX FLYWHEEL DISK	6770493	1		1	2
4	DISK AND WASHER ASSY, FLX FLYWHEEL	6751516	1	1	2	3
5	WASHER, FLX FLYWHEEL DISK	6751518 *	6			
6	DISK, FLX FLYWHEEL	6750468 *	1			
7	DISK, FLX FLYWHEEL	6750468	5	5	10	15
8	PLATE, FLX FLYWHEEL	6753364	1		1	2
9	BOLT, HX HD SELF-LOCKING, 1/2-20 X 1	9409058	12	12	24	36
10-12	NOT USED IN THIS GROUP.					

GROUP J

FLEXIBLE FLYWHEEL DISK, FIGURE 7

SAME AS GROUP H, EXCEPT FOR PARTS LISTED BELOW.

2	DISK ASSY, FLX FLYWHEEL	6774923	1			1
3	HUB, FLX FLYWHEEL DISK	6774924	1		1	2

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP K

FLEXIBLE FLYWHEEL DISK, FIGURE 7

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, SELF-LOCKING, 1/2-20 X 1	9409058	12	12	24	36
2	NOT USED IN THIS GROUP					
3	SUPPLIED BY ENGINE MANUFACTURER					
4	DISK AND WASHER ASSY, FLX FLYWHEEL	6751698	1	1	2	3
5	WASHER, FLX FLYWHEEL DISK	6751521 *	1			
6	DISK, FLX FLYWHEEL	6750529 *	1			
7	DISK, FLEX FLYWHEEL	6750529	5	5	10	15
8	PLATE, FLEX FLYWHEEL DISK	6750527	1		1	2
9	BOLT, HX HD, SELF-LOCKING 1/2-20 X 1	9409058	8	8	16	24
10-12	NOT USED IN THIS GROUP					

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6751988	TC 954	A	6758292	TC 954	C
6752429	TCL 954	A	6758506	TC 954	D
6752517	TC 954	C	6759229	TC 854	B
6752628	TC 954	C	6759341	TCL 954	B
6752929	TC 844	B	6759453	TCL 854	A
6752954	TC 944	B	6759649	TC 954	P
6754076	TC 854	C	6769794	TC 844	D
6754630	TC 944	B	6769871	TC 844	D
6754646	TC 954	C	6769963	TC 854	C
6754649	TC 854	C	6770003	TC 844	D
6754652	TC 954	C	6770178	TCHD 854	C
6754653	TCL 954	A	6770190	TC 854	C
6754654	TC 954	A	6770234	TC 854	B
6754659	TC 944	B	6770236	TC 944	B
6754844	TC 944	D	6771588	TC 954	C
6755479	TC 844	B	6772851	TC 854	C
6756199	TC 844	B	6773719	TCL 954	C
6756512	TC 854	B	6775407	TC 944	C
6756520	TC 854	B	6775597	TC 954	C
6756697	TCL 854	D	6775986	TC 944	D
6756723	TC 954	B	6776664	TC 854	C
6756767	TCL 954	C	6776724	TC 954	D
6756851	TC 954	C	6777049	TC 954	C
6757425	TC 854	D	6779753	TC 954	C
6757771	TC 944	D	6779754	TC 954	C
6758104	TC 854	C	6779763	TC 854	C
6758121	TC 854	A	6835662	TC 844	B
6758176	TC 844	D	6836025	TC 954	C
6758214	TC 844	B			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

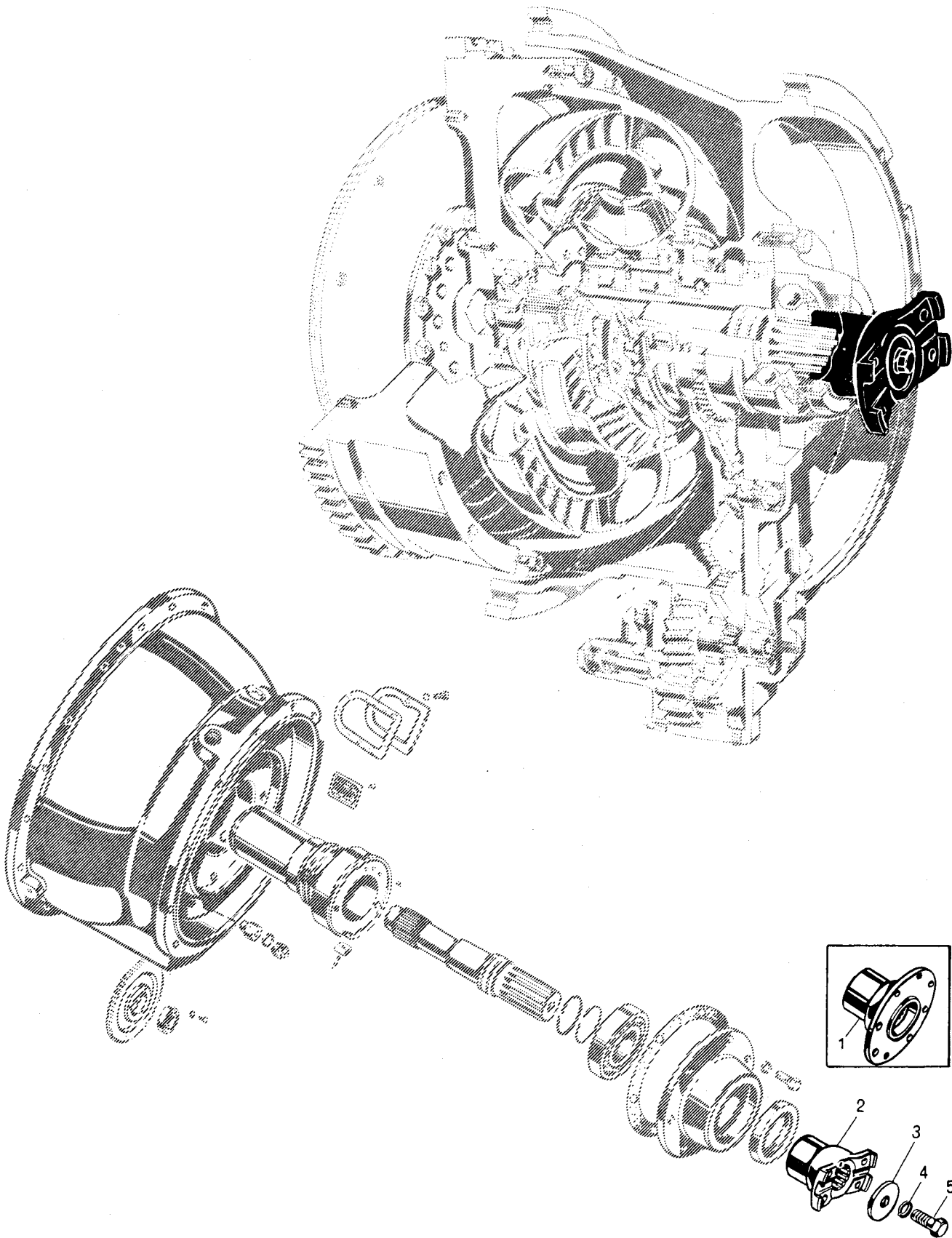


FIG. 8. FLANGE

GROUP A

FLANGE, FIGURE 8

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	NOT USED IN THIS GROUP.					
2	FLANGE, OUTPUT, M8C	6768713	1		1	2
3	WASHER, FLNG RTNR	6750234	1	1	2	3
4	WASHER, PLN LOCK, 1	121326	1	1	2	3
5	BOLT, HX HD, 1-8X2	271699	1	1	2	3

GROUP B

FLANGE, FIGURE 8

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

2	FLANGE, OUTPUT, M7C	6752933	1		1	2
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GROUP C

FLANGE, FIGURE 8

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	FLANGE, OUTPUT, S-1800	6752520	1		1	2
2	NOT USED IN THIS GROUP					

GROUP D

FLANGE, FIGURE 8

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	FLANGE, OUTPUT, S-1700	6754103	1		1	2
2	NOT USED IN THIS GROUP.					

CHARGING OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6751975	TC 955	A	6756723	TC 954	A
6751988	TC 954	A	6756767	TCL 954	B
6752429	TC 954	B	6756851	TC 954	A
6752517	TC 954	A	6757425	TC 854	A
6752523	TC 955	A	6757771	TC 944	A
6752628	TC 954	A	6758104	TC 854	A
6752634	TC 955	A	6758121	TC 854	A
6752801	TCLA 955	B	6758176	TC 844	A
6752868	TCHD 955	D	6758214	TC 844	A
6752954	TC 944	A	6758292	TC 954	A
6752974	TCLA 955	B	6758506	TC 954	A
6753262	TCLA 955	C	6758878	TCLA 955	C
6753760	TC 955	A	6759136	TCA 855	A
6754076	TC 854	A	6759229	TC 854	A
6754630	TC 944	A	6759341	TCL 954	B
6754645	TC 955	A	6759453	TCL 854	B
6754646	TC 954	A	6759618	TC 855	A
6754649	TC 854	A	6759649	TC 954	A
6754650	TC 955	A	6759680	TCA 845	A
6754651	TC 955	A	6759807	TC 955	A
6754652	TC 954	A	6759818	TCLA 855	B
6754653	TCL 954	B	6769794	TC 844	A
6754654	TC 954	A	6769871	TC 844	A
6754655	TC 955	A	6769945	TCA 955	A
6754657	TCLA 955	C	6769963	TC 854	A
6754658	TCLA 955	B	6770003	TC 844	A
6754659	TC 944	A	6770178	TCHD 854	D
6754660	TCLA 955	C	6770189	TC 955	A
6754661	TCLA 955	B	6770190	TC 854	A
6754798	TCHDA 955	D	6770191	TC 855	A
6754844	TC 944	A	6770234	TC 854	A
6755022	TCHDA 955	D	6770236	TC 944	A
6755479	TC 844	A	6770458	TCHD 955	D
6755538	TCHDA 955	D	6771006	TCA 955	A
6756199	TC 844	A	6771112	TCA 855	A
6756512	TC 854	A	6771113	TCA 955	A
6756520	TC 854	A	6771441	TCA 855	A
6756651	TC 855	A	6771442	TC 955	A
6756652	TCHD 855	D	6771443	TCA 955	A
6756697	TCL 854	B	6771588	TC 954	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

ALLISON TORQMATIC CONVERTER 800-900 SERIES PARTS CATALOG

CHARGING OIL PUMP SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6771935	TCHD 955	D	6776724	TC 954	F
6772851	TC 854	A	6776798	TC 955	F
6773194	TC 855	A	6776860	TCA 845	F
6773324	TCHDA 855	D	6777049	TC 954	A
6773719	TCL 954	E	6777551	TCHD 955	D
6773816	TCDA 845	A	6777617	TCHDA 955	D
6773897	TCD 845	A	6778037	TC 845	A
6774037	TC 955	A	6778162	TCHD 945	D
6774883	TCA 955	F	6778564	TC 955	F
6774884	TCA 955	F	6778685	TC 955	F
6775300	TCHD 855	D	6779139	TCHDA 945	G
6775407	TC 944	F	6779499	TC 955	F
6775521	TC 955	F	6779753	TC 954	H
6775597	TC 954	F	6779754	TC 954	H
6775986	TC 944	A	6779763	TC 854	A
6776487	TC 955	F	6832923	TCD 855	A
6776488	TCHD 955	G	6835662	TC 844	A
6776489	TCHD	G	6836025	TC 954	F
6776664	TC 854	A			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

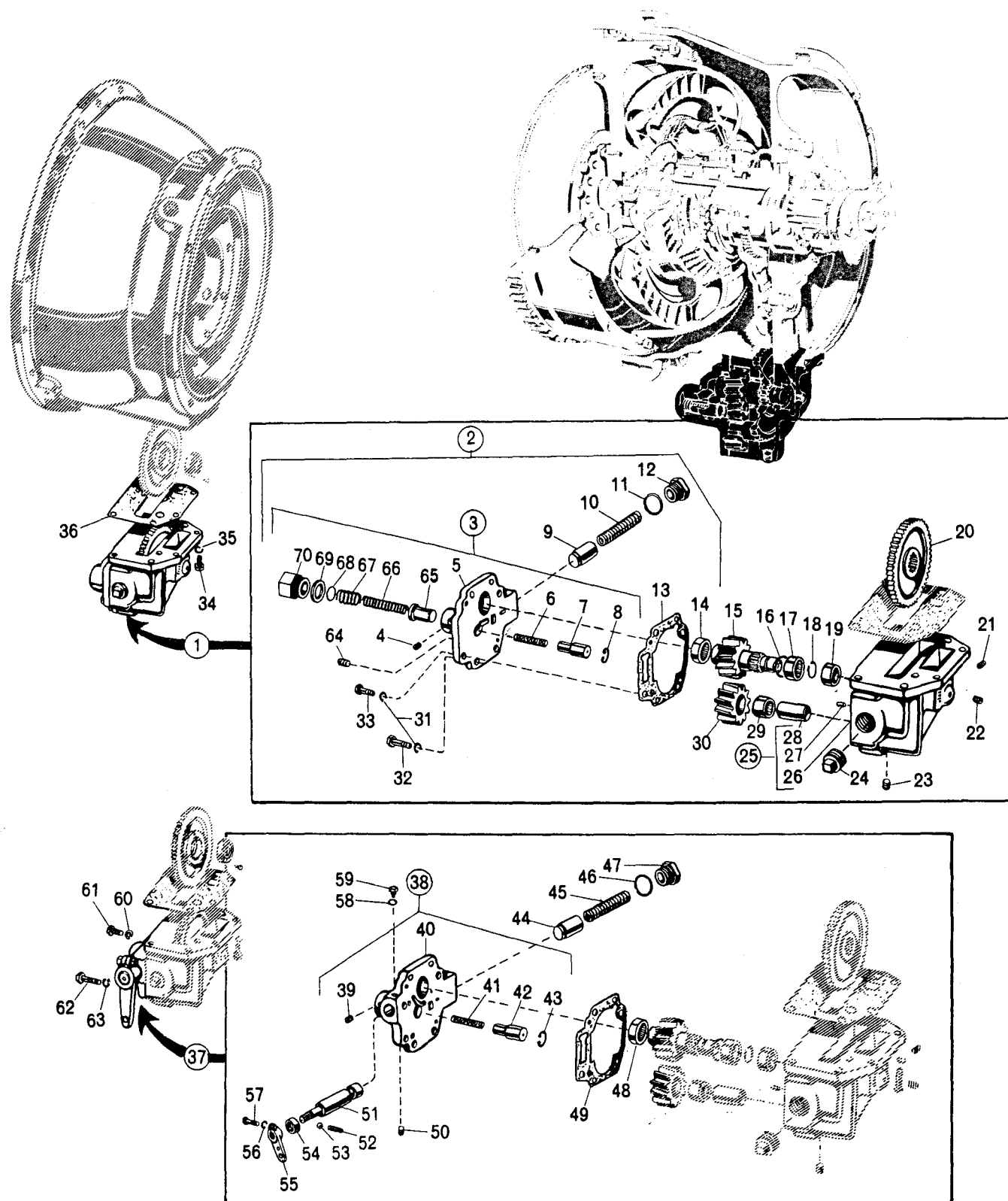


FIG. 9. CHARGING OIL PUMP

GROUP A

CHARGING OIL PUMP, STANDARD TYPE, FIGURE 9

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	PUMP ASSY, CHARGING OIL, TYPE B, SEE SPI 117 & 123	6759444	1			1
2	COVER ASSY, OIL PUMP BODY	6771236	1			
3	COVER ASSY, PUMP	6770415	1		1	2
4	PLUG, PIPE, 1/16	9409954	1	1	2	3
5	COVER	6770416	1			
6	SPRING, CLU PRESR REGULATING, PRIOR TO S/N 28039 USE 6752719. STARTING WITH S/N 28039 USE 6770417	6770417	1	1	2	3
7	VALVE, CLU PRESR REGULATING, PRIOR TO S/N 28027 USE 6752882. STARTING WITH S/N 28027 USE 6770418	6770418	1		1	2
8	RING, SNAP	274613	1	1	2	5
9	VALVE, CONVERTER PRESR REGULATING	6756527	1		1	2
10	SPRING, CONVERTER PRESR REGULATING	6756484	1	1	2	3
11	GASKET, ANNULAR, 1 1/4, TYPE A	142756	1	1	3	10
12	PLUG, 1 1/4-12X9/16	6751410	1		1	2
13	GASKET, OIL PUMP BODY COVER	6759435	1	1	3	10
14	BEARING ASSY, NEEDLE, OPEN END, 1 1/4 ID X 1 1/2 OD X 3/4 WIDE, TORRINGTON TYPE DC-B-2012X	6751382	1	1	2	5
15	SHAFT, OIL PUMP DRVNG GEAR, USE 6751415 PRIOR TO S/N 16854	6759436	1		1	2
16	RING, SEAL	6754379	1	1	3	10
17	BEARING, NEEDLE, 1 1/4 ID X 1 1/2 OD X 3/4 WIDE, TORRINGTON TYPE DC-B-2012X, USE 6751723 PRIOR TO S/N 16854	6751382	1	1	2	5
18	RING, OIL PUMP DRVNG GEAR HOOK TYPE SEAL	6839163	1	1	3	10
19	SLEEVE, OIL PUMP BRNG, USE 6751722 PRIOR TO S/N 16854	6759437	1	1	2	3
20	GEAR, OIL PUMP DRVNG	6751385	1		1	2
21	PLUG, SOCKET HD, 1/8 PIPE	444687	1	1	2	3
22	PLUG, SOCKET HD, 1/8 PIPE	444687	1	1	2	3
23	PLUG, CSUNK HDLESS PIPE, 3/8	444660	1	1	2	3
24	PLUG, PIPE, 3/4 NPTF	444592	1	1	2	3
25	BODY ASSY, OIL PUMP	6777279	1		1	2
26	BODY, OIL PUMP, USE 6751726 PRIOR TO	6777277 *	1			

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP A CONT

CHARGING OIL PUMP, STANDARD TYPE, FIGURE 9

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
	S/N 16854					
27	DOWEL	443767	*	2		
28	SHAFT, OIL PUMP DRIVEN GEAR	6751379	1		1	2
29	BEARING ASSY, NEEDLE, OPEN END, 1 ID X 1	148416	1	1	2	5
	1/4 OD X 1 WIDE, TORRINGTON TYPE DC-B-1616X					
30	GEAR, OIL PUMP DRVN	6751383	1		1	2
31	WASHER, PLN LOCK, 3/8	103321	7	7	14	21
32	BOLT, HX HD, 3/8-16X1 3/8	179842	4	4	8	12
33	BOLT, HX HD, 3/8-16 X 2	179847	3	3	6	9
34	BOLT, HX HD, 3/8-16X1 3/8	179842	6	6	12	18
35	WASHER, PLN LOCK, 3/8	103321	6	6	12	18
36	GASKET, CHARGING OIL PUMP BODY	6751733	1	1	3	10
37-70	NOT USED IN THIS GROUP.					
	SHIM, CLU PRESR REGULATING SPRING, USED PRIOR	6756237	AR	2	6	12
	TO S/N 28039 ONLY					

GROUP B

CHARGING OIL PUMP, MANUALLY ACTUATED LOCKUP TYPE, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	PUMP ASSY, CHARGING OIL, TYPE B	6759445	1			1
2-14	USED ON STD TYPE PUMP ONLY.					
25	BODY ASSY, OIL PUMP	6759463	1		1	2
26	BODY, OIL PUMP, USE 6751726	6759434	*	1		
	PRIOR TO S/N 16854					
27	DOWEL	443767	*	2		
28	SHAFT, OIL PUMP DRIVEN GEAR	6751379	1		1	2
31-33	USED ON STD TYPE PUMP ONLY.					
37	COVER ASSY, OIL PUMP BODY	6771242	1			
38	COVER ASSY, PUMP	6770419	1		1	2
39	PLUG, PIPE, 1/16	9409954	1	1	2	3
40	COVER, CHARGING OIL PUMP BODY	6770420	1			
41	SPRING, CLU PRESR REGULATING, PRIOR	6770417	1	1	2	3

CONTINUED ON NEXT PAGE

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP B CONT

CHARGING OIL PUMP, MANUALLY ACTUATED LOCKUP TYPE, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
	TO S/N 28039 USE 6752719. STARTING					
	WITH S/N 28039 USE 6770417.					
42	VALVE, CLU PRESR REGULATING, PRIOR	6770418	1		1	2
	TO S/N 28027 USE 6752882. STARTING					
	WITH S/N 28027 USE 6770418					
43	RING, SNAP	274613	1	1	2	5
44	VALVE, CONVERTER PRESR REGULATING	6756527	1		1	2
45	SPRING, CONVERTER PRESR REGULATING	6756484	1	1	2	3
46	GASKET, ANNULAR, 1 1/4, TYPE A	142756	1	1	3	10
47	PLUG, 1 1/4-12X9/16	6751410	1		1	2
48	BEARING ASSY, NEEDLE, OPEN END 1 1/4 ID . .	6751382	1	1	2	5
	X 1 1/2 OD X 3/4 WIDE, TORRINGTON DC-					
	B-2012X					
49	GASKET, OIL PUMP BODY COVER	6759435	1	1	3	10
50	PLUG, C SUNK HDLESS PIPE, 1/4	444654	1	1	2	3
51	VALVE, SELECTOR, USE 6752883 PRIOR TO . . .	6759438	1		1	2
	S/N 16854.					
52	SPRING, DETENT	5171417	1	1	2	3
53	BALL, 1/2 DIA, GRADE 3A	145657	1	1	2	3
54	SEAL, OIL, 1/2 ID	6702955	1	1	3	10
55	LEVER, SELECTOR VALVE	6752416	1		1	2
56	WASHER, PLN LOCK, 3/8	103321	1	1	2	3
57	BOLT, HX HD, 3/8-16X7/8	179838	1	1	2	3
58	WASHER, SMALL FLAT, 5/16	115308	1	1	2	3
59	SCREW, SELECTOR VALVE LOCATING	6774506	1	1	2	3
60	WASHER, PLAIN LOCK, 3/8	103321	4	4	8	12
61	BOLT, HX HD, 3/8-16 X 1 3/8	179842	4	4	8	12
62	BOLT, HX HD, 3/8-16 X 2 1/4	179848	2	2	4	6
63	WASHER, PLAIN LOCK, 3/8	103321	2	2	4	6
64-70	NOT USED IN THIS GROUP.					
	SHIM, CLU PRESR REGULATING SPRING, USED PRIOR . .	6756237	AR	2	6	12
	TO S/N 28039 ONLY					

GROUP C

CHARGING OIL PUMP, LOCKUP TYPE - GOVERNOR CONTROLLED, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	PUMP ASSY, CHARGING OIL, TYPE B	6759446	1			1
2	COVER ASSY, CHARGING OIL PUMP BODY	6771243	1			
3	COVER ASSY, PUMP	6770421	1		1	2
4	PLUG, PIPE, 1/16	9409954	1	1	2	3
5	COVER	6770422	1			
6	SPRING, CLU PRESR REGULATING, PRIOR TO S/N 28039 USE 6752719. STARTING WITH S/N 28039 USE 6770417.	6770417	1	1	2	3
7	VALVE, CLU PRESR REGULATING, PRIOR TO S/N 28027 USE 6752882. STARTING WITH S/N 28027 USE 6770418.	6770418	1		1	2
8	RING, SNAP	274613	1	1	2	5
25	BODY ASSY, OIL PUMP	6778897	1		1	2
26	BODY, OIL PUMP	6778898 *	1			
27	DOWEL, OIL PUMP	443767 *	1			
28	SHAFT, OIL PUMP DRIVEN GEAR	6751379	1		1	2
64	PLUG, PIPE, 1/4	444654	1	1	2	3

GROUP D

CHARGING OIL PUMP, HYDRAULIC INPUT DISCONNECT, FIGURE 9

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

1	PUMP ASSY, CHARGING OIL	6759447	1			1
37	NOT USED IN THIS GROUP.					
51	VALVE, SELECTOR	6759439	1		1	2

GROUP E

CHARGING OIL PUMP, HIGH CAPACITY, MANUALLY OPERATED LOCKUP TYPE, FIGURE 9

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

1	PUMP ASSY, CHARGING OIL, TYPE B	6774096	1			1
15	SHAFT, OIL PUMP DRIVING GEAR	6773729	1		1	2
25	BODY ASSY, OIL PUMP	6773744	1		1	2
26	BODY, PUMP	6773743 *	1			

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP E CONT

CHARGING OIL PUMP, HIGH CAPACITY, MANUALLY OPERATED LOCKUP TYPE, FIGURE 9

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
28	SHAFT, PUMP DRIVEN GEAR	6773731	1		1	2
29	BEARING, NEEDLE, TORRINGTON B 1612	148415	2	2	4	10
30	GEAR, OIL PUMP DRIVEN	6773730	1		1	2
38	COVER ASSY, OIL PUMP BODY	6774097	1			1
41	SPRING, CLUTCH PRESSURE REGULATING	6770547	1	1	2	3

GROUP F

CHARGING OIL PUMP, HIGH CAPACITY, STANDARD TYPE, FIGURE 9

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	PUMP ASSY, CHARGING OIL, TYPE B	6774871	1			1
2	NOT USED IN THIS GROUP.					
3	COVER ASSY, OIL PUMP BODY	6770546	1		1	2
6	SPRING, CLUTCH PRESSURE REGULATING	6770547	1	1	2	3
15	SHAFT, OIL PUMP DRIVING GEAR	6773729	1		1	2
25	BODY ASSY, OIL PUMP	6778894	1		1	2
26	BODY, OIL PUMP	6778893 *	1			
28	SHAFT, OIL PUMP DRIVEN GEAR	6773731	1		1	2
29	BEARING ASSY, NEEDLE, TORRINGTON B 1612	148415	2	2	4	10
30	GEAR, OIL PUMP DRIVEN	6773730	1		1	2

GROUP G

CHARGING OIL PUMP, HYDRAULIC INPUT DISCONNECT, FIGURE 9

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

1	PUMP ASSY, CHARGING OIL, TYPE B	6777620	1			1
15	SHAFT, OIL PUMP DRIVING GEAR	6773729	1		1	2
25	BODY ASSY, OIL PUMP	6773744	1		1	2
26	BODY, PUMP	6773743 *	1			
28	SHAFT, PUMP DRIVEN GEAR	6773731	1		1	2
29	BEARING, NEEDLE, TORRINGTON B 1612	148415	2	2	4	10

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP G CONT

CHARGING OIL PUMP, HYDRAULIC INPUT DISCONNECT, FIGURE 9

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
30	GEAR, OIL PUMP DRIVEN	6773730	1		1	2
38	COVER ASSY, OIL PUMP BODY	6774097	1		1	2
41	SPRING, CLUTCH PRESSURE REGULATING	6770547	1	1	2	3
51	VALVE, SELECTOR	6759439	1		1	2

GROUP H

CHARGING OIL PUMP, STANDARD TYPE, FIGURE 9

SAME AS GROUP F, EXCEPT FOR PARTS LISTED BELOW.

1	PUMP ASSY, CHARGING OIL, TYPE B	6779770	1			1
3	COVER ASSY, OIL PUMP BODY	6777748	1		1	2
4	NOT USED IN THIS GROUP.					
5	COVER, OIL PUMP BODY	6777749	* 1			
6-8	NOT USED IN THIS GROUP.					
65	VALVE, CLUTCH PRESSURE REGULATING	6777750	1		1	2
66	SPRING, CLUTCH PRESSURE	6777751	1	1	2	3
	REGULATING, INNER					
67	SPRING, CLUTCH PRESSURE	6777752	1	1	2	3
	REGULATING, OUTER					
68	SHIM	6777755	AR	2	6	12
69	GASKET	6777754	1	1	3	10
70	CAP	6777753	1		1	2

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

ORIGINAL OPTIONAL EQUIPMENT
ACCESSORY DRIVE

TO FIND DETAIL PARTS FOR YOUR ALLISON TORQMATIC CONVERTER, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR CONVERTER.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6752801	TCLA 955	A	6759818	TCLA 855	A
6752974	TCLA 955	A	6769945	TCA 955	B
6752979	TCLA 955	A	6771006	TCA 955	B
6753262	TCLA 955	A	6771112	TCA 855	C
6754657	TCLA 955	A	6771113	TCA 955	C
6754658	TCLA 955	A	6771441	TCA 855	C
6754660	TCLA 955	A	6771442	TCA 955	C
6754661	TCLA 955	A	6773324	TCHDA 855	A
6754798	TCHDA 955	A	6773816	TCDA 845	A
6755022	TCHDA 955	A	6774882	TCA 955	D
6755538	TCHDA 955	A	6774884	TCA 955	C
6758878	TCLA 955	A	6776860	TCA 845	A
6759136	TCA 855	B	6777617	TCHDA 955	C
6759680	TCA 845	A	6779139	TCHDA 945	C

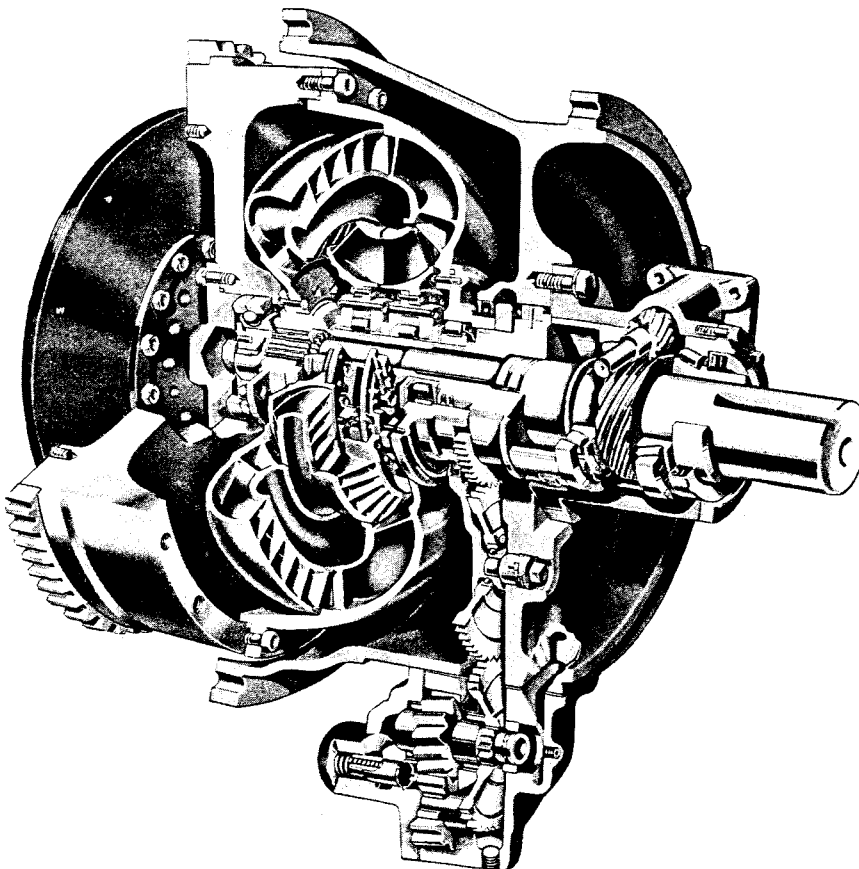
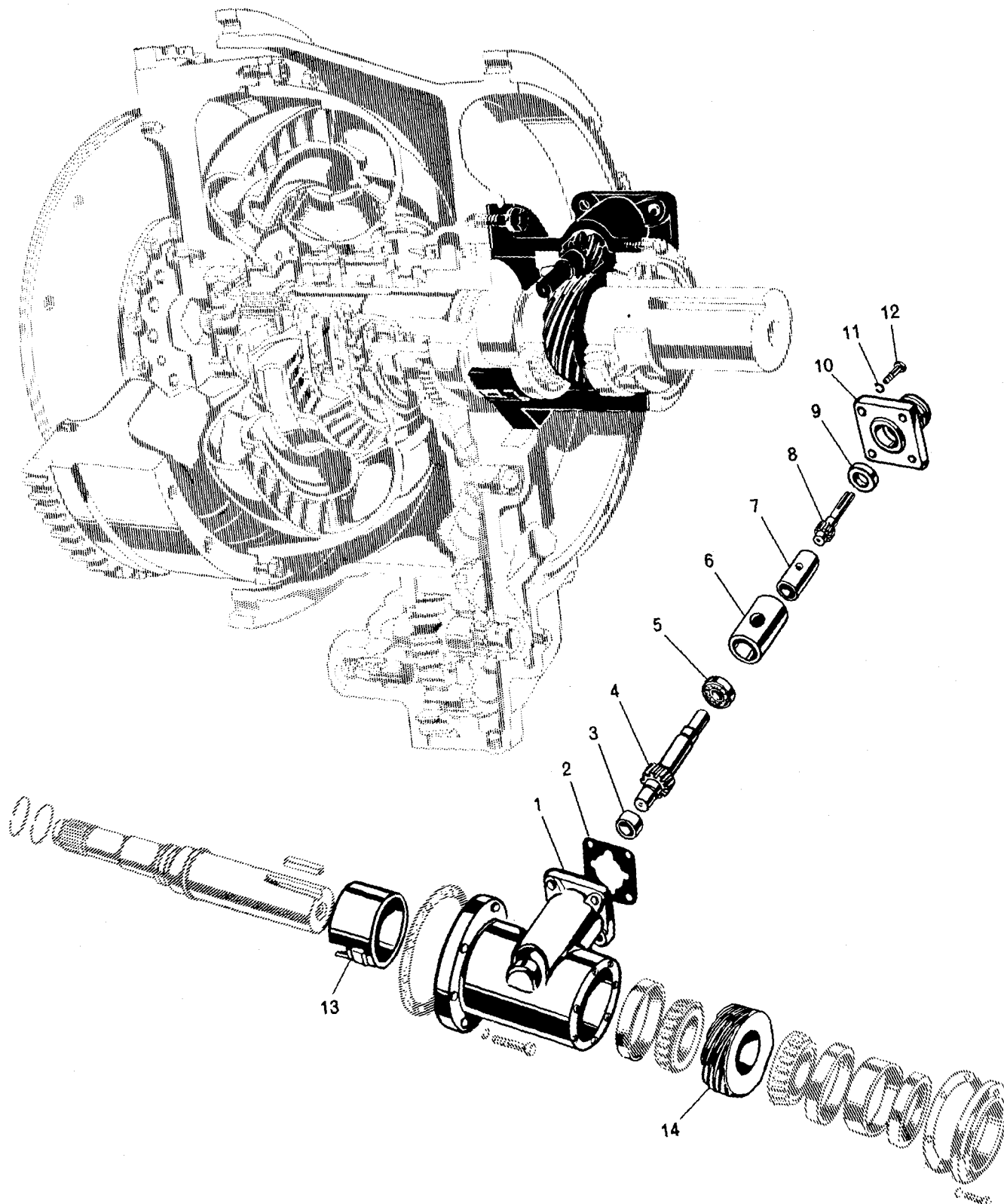


FIG. 10. ALLISON MODEL TCA TORQMATIC CONVERTER

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

ALLISON TOROMATIC CONVERTER 800-900 SERIES PARTS CATALOG



5190

FIG. 10-1. ACCESSORY DRIVE

GROUP A

ACCESSORY DRIVE, FIGURE 10-1

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	HOUSING, BEARING	6773856	1			1
2	GASKET, ACCESSORY DRV ADPTR	3224773	1	1	3	10
3	BUSHING, 5/8 ID X 7/8 OD X 1	6752614	1	1	2	3
4	SHAFT, ACCESSORY DRV, 2.5 TO 1 RATIO	6752622	1		1	2
5	BEARING ASSY, SINGLE ROW BALL, ND 3202NR1214A	907411	1	1	2	5
6	SPACER, ACCESSORY DRV, 1.38 OD X .06 WALL	6751524	1		1	2
	X 2.16					
7	COUPLING, ACCESSORY DRV SLEEVE	3224085	1		1	2
8	SHAFT, ACCESSORY DRV ADPTR	6752034	1		1	2
9	SEAL, OIL, .50 ID	6752035	1	1	3	10
10	ADAPTER, ACCESSORY DRV	6752033	1		1	1
11	WASHER, PLN LOCK, 5/16	103320	4	4	8	12
12	BOLT, HX HD, 5/16-18 X 1 1/8	179819	4	4	8	12
13	SPACER & LOCATOR BLOCK ASSY	6753229	1		1	2
14	GEAR, ACCESSORY DRV, 2.5 TO 1 RATIO	6752621	1		1	2

GROUP B

ACCESSORY DRIVE, FIGURE 10-1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

8-12 NOT USED IN THIS GROUP.

GROUP C

ACCESSORY DRIVE, FIGURE 10-1

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

1	HOUSING, BEARING	6770982	1			1
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GROUP D

ACCESSORY DRIVE, FIGURE 10-1

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	HOUSING, BEARING	6770982	1			1