

Allison 1200-1400-2000 Series Transmissions Parts Catalog



Parts Catalog

Allison Transmissions

POWERSHIFT MODELS

TT 1220-3, 1420-3

TT, TRT 1220-1, 2220-1, 2221-1, 2420-1, 2421-1

TRT 2220-3, 2221-3, 2420-3, 2421-3, 2210-3,
2211-3, 2410-3, 2411-3

TTB 2220-1, 2221-1, 2420-1, 2421-1

1 AUGUST 1978



Detroit Diesel Allison

Division of General Motors Corporation
Indianapolis, Indiana 46206

NOTE:

This printed parts catalog is published annually. Interim revisions are available only on Microfiche. Either may be purchased from authorized Detroit Diesel Allison service outlets. See your yellow pages under Engines—Diesel or Transmissions—Truck, Tractor, etc.

MODELS COVERED

The Allison 1200, 1400 and 2000 series models covered in this catalog are listed on page 4-1 by A/N (Assembly Number) in numerical sequence.

YOU MUST KNOW TRANSMISSION PART NUMBER

To use this catalog you must know the Allison assembly number (A/N) found on the transmission name plate. The name plate is attached to the transmission housing.

SERVICE KITS

Are listed on page 16.

NUMERICAL INDEX

A numerical index is included in the rear of this catalog. This index is cross-referenced to indicate the history of 1200, 1400 and 2000 series parts. Parts both current and superceded appear in numerical order in the Part No. column. Current part numbers refer to the figure and reference numbers of the parts. Parts replacing older parts are followed by the older part number in the history column. Parts that have been replaced are followed by the part number of the replacing part. Footnote symbols show when a part is replaced by (RB), or when a part replaces (R) an older part.

CROSS SECTION

A cross sectional view of the transmission and available options are shown on a foldout at the back of this catalog.

HOW TO ORDER PARTS

If an assembly or subassembly is ordered, all subassemblies and detail parts indented beneath it will be included.

If a detail part is ordered, only the detail part will be sent unless its part number is starred (*). A starred (*) part number means that such a part is not serviced alone. This is necessary because certain parts require factory installation or adjustment. If an order is received for a starred (*) part, the assembly or subassembly under which it is indented will be sent.

NOTE

All parts orders must be directed to your dealer — do not send them to Allison. Always include the model, the transmission assembly, and serial numbers when ordering parts. Be sure to include part name and part number.

See instructions for using catalog on opposite page.

HOW TO USE THIS CATALOG

Example: To find the part number of a torque converter turbine, follow the procedure outlined below:


Allison Transmission
 Manufactured By
Detroit Diesel Allison
 Division of General Motors Corporation
 Indianapolis, Indiana

SERIAL NO.	PART NO.
819	6774054

MODEL NO.

TT 2220-1

NAME PLATE

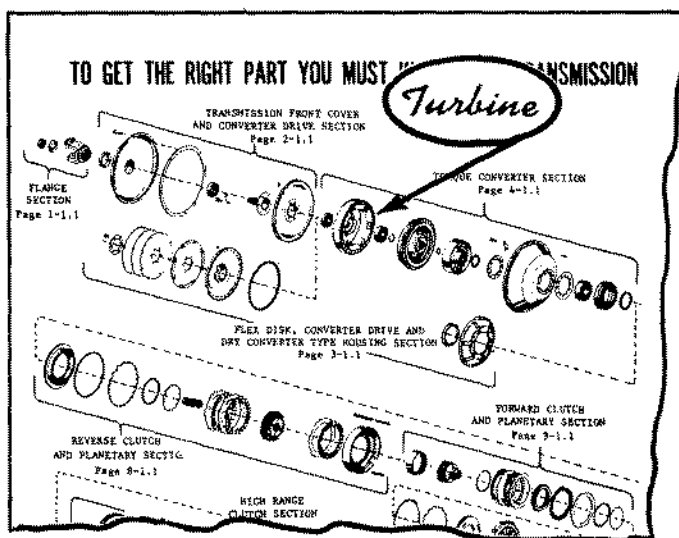
Obtain the transmission assembly number (Part number) and serial number shown on the name plate as illustrated. It reads 6774054.

Beginning on page 4-1.1, listed in numerical sequence, are the transmission assembly numbers (A/N) of the various models. Under the A/N column you will find the A/N 6774054. Opposite this number (6774054) under the group listing column to the right, you will find the group letter A.

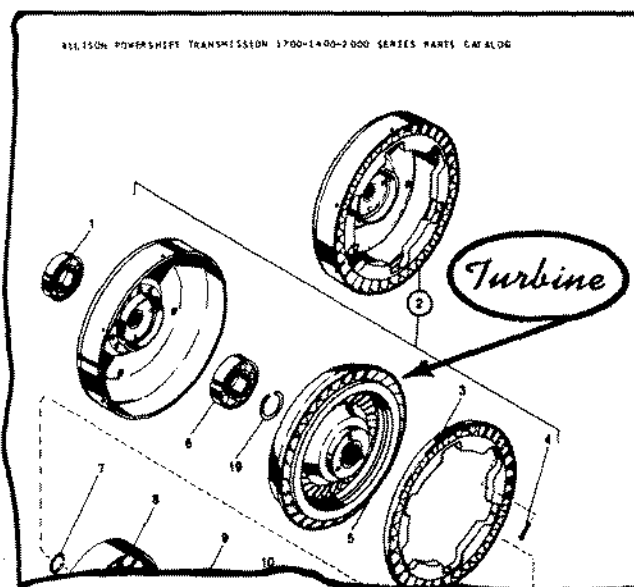
ALLISON POWERSHIFT TRANSMISSION 1200-1400-2000 SERIES PARTS CATALOG (4-1)

GROUP A
TORQUE CONVERTER, FIGURE 4

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS
				(1-3 4-10 11-25)
1	BEARING, SINGLE ROW BALL, NO 320X124	603708	1	1
2	TURBINE ASST, TORQUE CONVERTER, FIRST	6773660	1	2
3	TURBINE, TORQUE CONVERTER, FIRST	6773673	1	1
4	FLIN	6773677	0	1
5	TORBIEL, TORQUE CONVERTER, SECOND, WHEN REPAIRING 6831810 6773671 SECOND TURBINE WITH 6831810 SECOND TURBINE ALSO ORDER 1-6031814 SECOND TURBINE DRIVE GEAR AND 1-6031815 SHAPING, SEE SP3 000	6831810	1	12 1 18 2
6	BEARING, SINGLE ROW BALL, NO 320X124	604224	1	1 2 3
7	RING, SNAP, EXTERNAL	6703059	1	1 2 3
8	STATOR, TORQUE CONVERTER, TT 2ND SERIES, 3.0 TO 1 STALL TORQUE RATIO, TT202 SERIES, 4.0 TO 1 STALL TORQUE RATIO	6773670	1	1 2



Turn to the pictorial index of exploded parts. The turbine is shown in the Torque Converter Section which is referenced to page 4-1.1.



Turning to Group A, the turbine is referenced as 5 in the group illustration; the part number is listed as 6831810. Opposite the part number, on the right side of the page, is a quantity recommended for spare parts, based on the quantity of units (transmissions) indicated in the heading (1-3, 4-10, 11-25).

NOTE

Use the basic procedure explained above to locate any part number required. Refer also to the opposite page for additional parts ordering information.

ALLISON POWERSHIFT TRANSMISSION 1200-1400-2000 SERIES PARTS CATALOG

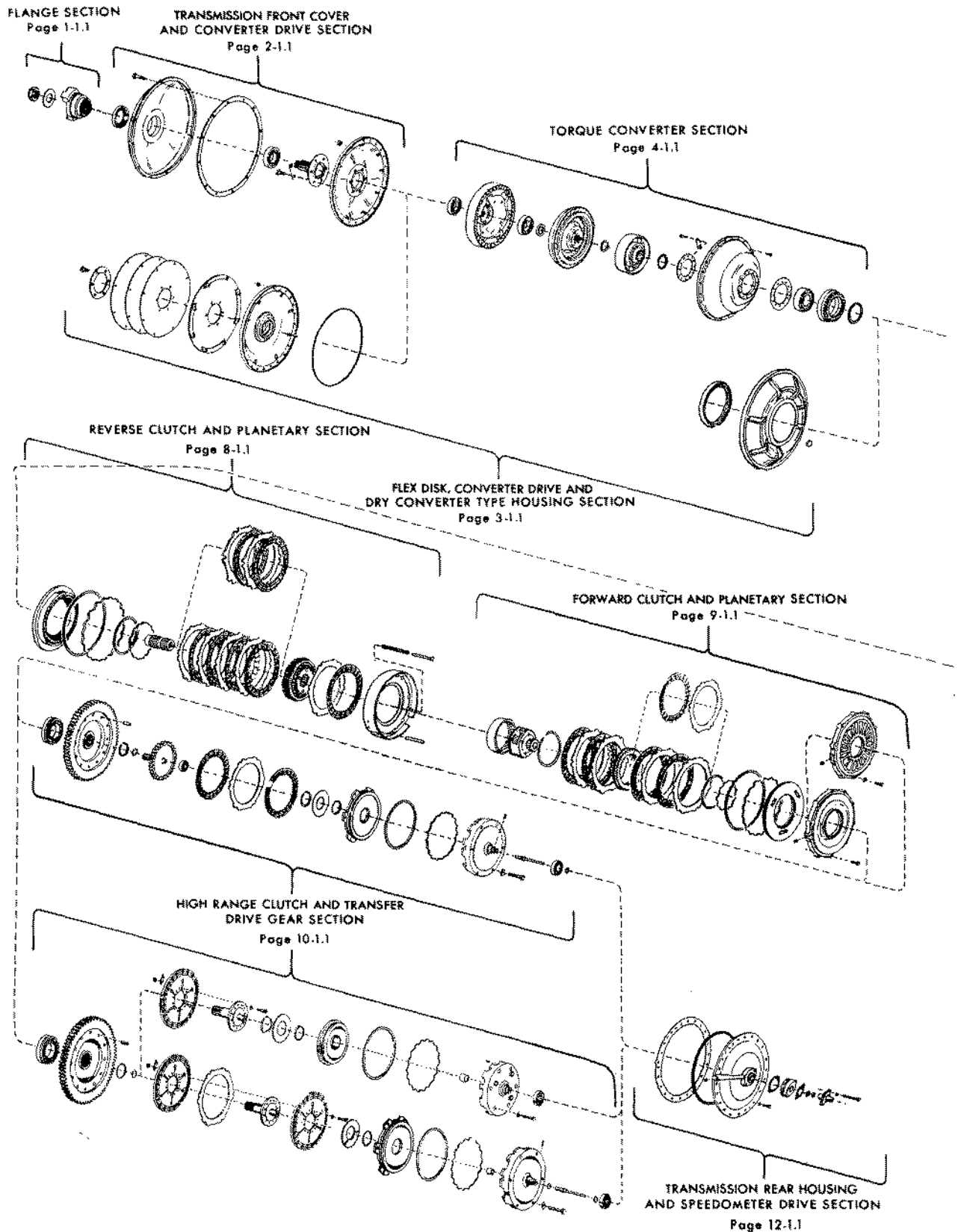
4-1

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

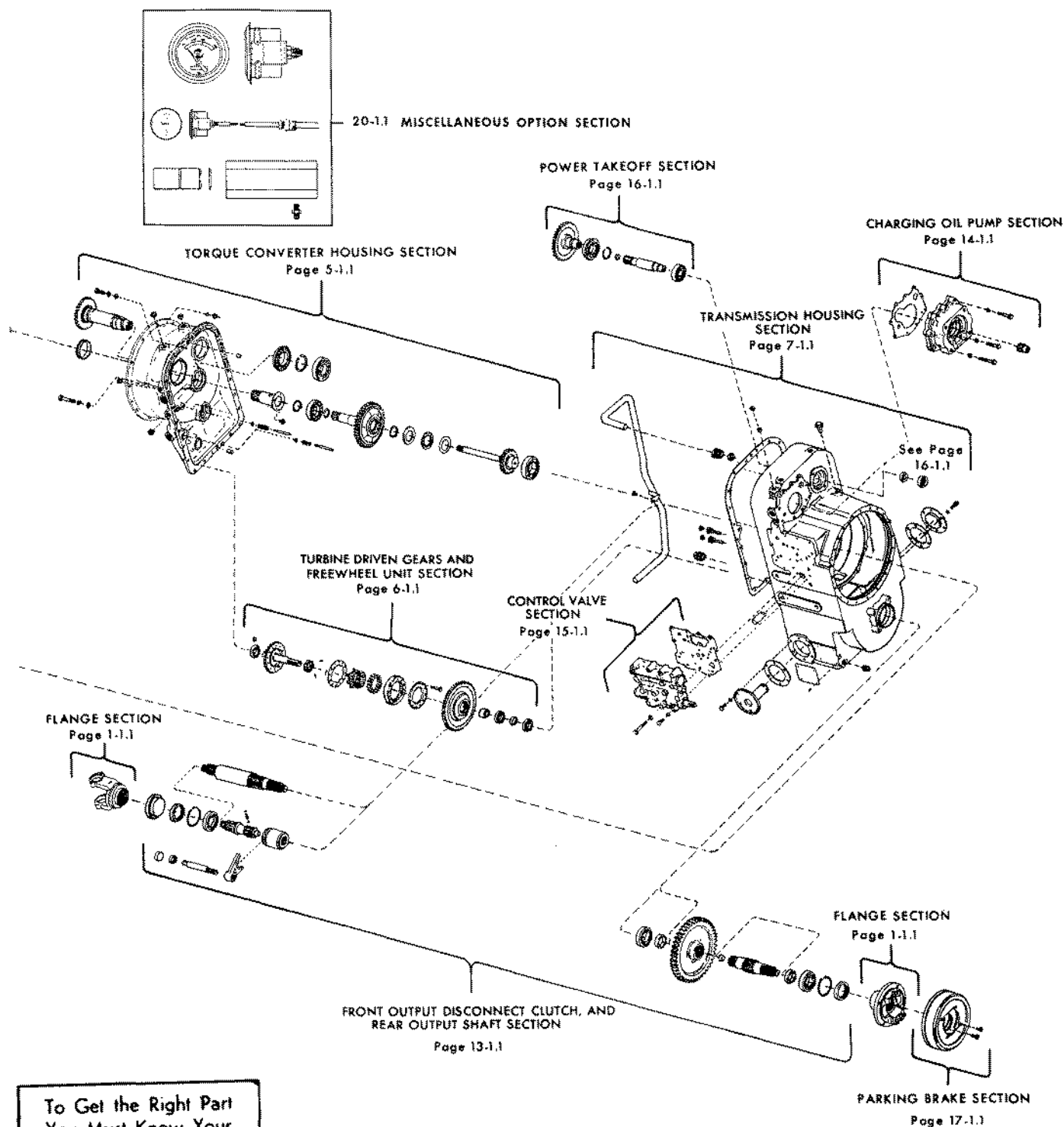
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6774737	TT 2220-1	A	6774743	TT 2220-1	A
6774738	TT 2220-1	A	6774744	TT 2220-1	A
6774739	TT 2220-1	A	6774745	TT 2220-1	A
6774740	TT 2220-1	A	6774746	TT 2220-1	A
6774741	TT 2220-1	A	6774747	TT 2220-1	A
6774742	TT 2220-1	A	6774748	TT 2220-1	A
6774743	TT 2220-1	A	6774749	TT 2220-1	A
6774744	TT 2220-1	A	6774750	TT 2220-1	A
6774745	TT 2220-1	A	6774751	TT 2220-1	A
6774746	TT 2220-1	A	6774752	TT 2220-1	A
6774747	TT 2220-1	A	6774753	TT 2220-1	A
6774748	TT 2220-1	A	6774754	TT 2220-1	A
6774749	TT 2220-1	A	6774755	TT 2220-1	A
6774750	TT 2220-1	A	6774756	TT 2220-1	A
6774751	TT 2220-1	A	6774757	TT 2220-1	A
6774752	TT 2220-1	A	6774758	TT 2220-1	A
6774753	TT 2220-1	A	6774759	TT 2220-1	A
6774754	TT 2220-1	A	6774760	TT 2220-1	A
6774755	TT 2220-1	A	6774761	TT 2220-1	A
6774756	TT 2220-1	A	6774762	TT 2220-1	A
6774757	TT 2220-1	A	6774763	TT 2220-1	A
6774758	TT 2220-1	A	6774764	TT 2220-1	A
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6774765	TT 2220-1	A	6774771	TT 2220-1	A
6774766	TT 2220-1	A	6774772	TT 2220-1	A
6774767	TT 2220-1	A	6774773	TT 2220-1	A
6774768	TT 2220-1	A	6774774	TT 2220-1	A
6774769	TT 2220-1	A	6774775	TT 2220-1	A
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6774926	TT 2220-				

TO GET THE RIGHT PART YOU MUST KNOW YOUR TRANSMISSION

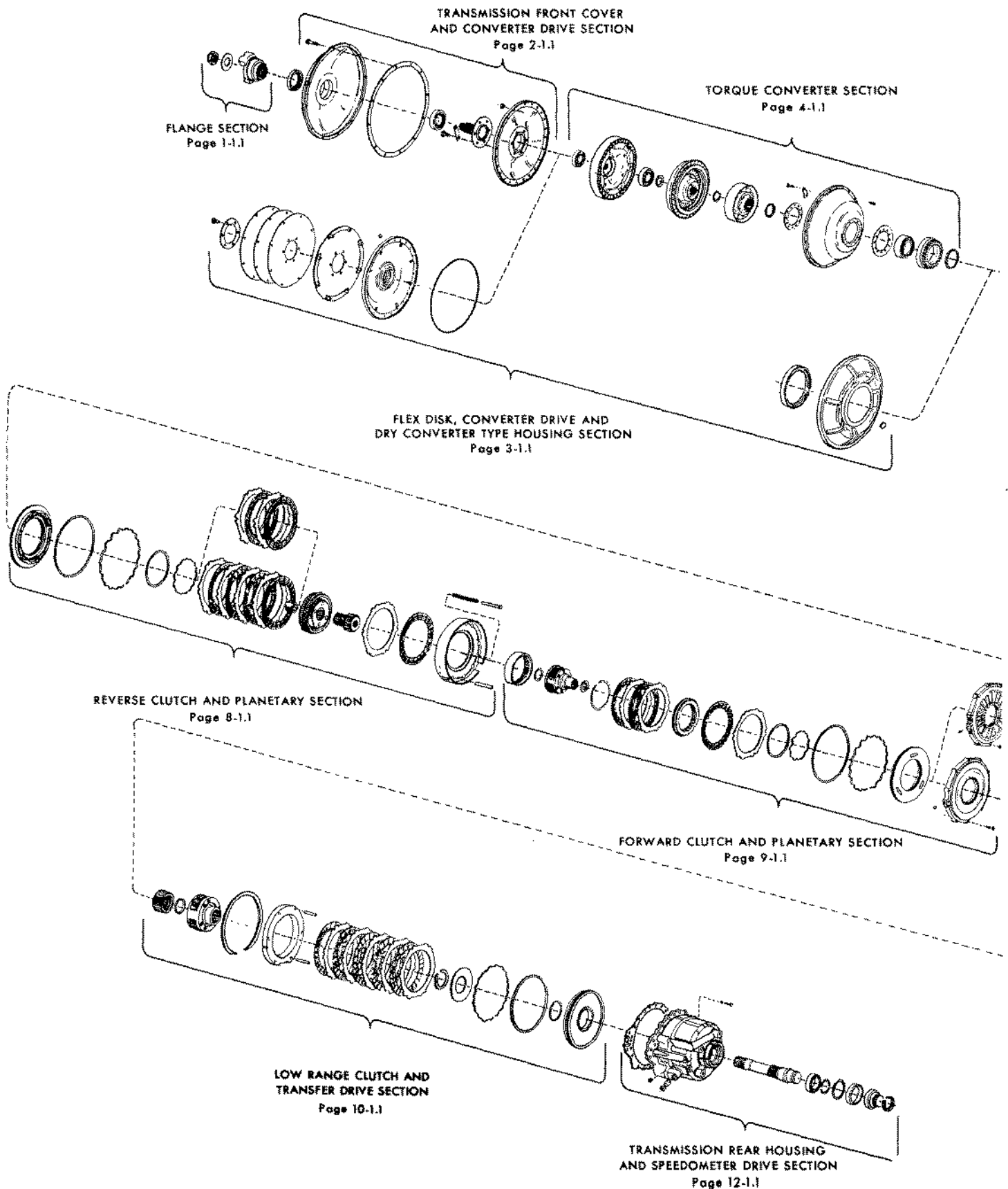


1200-1400-2000 SERIES POWERSHIFT TRANSMISSION

ASSEMBLY NUMBER FOUND ON THE TRANSMISSION NAME PLATE

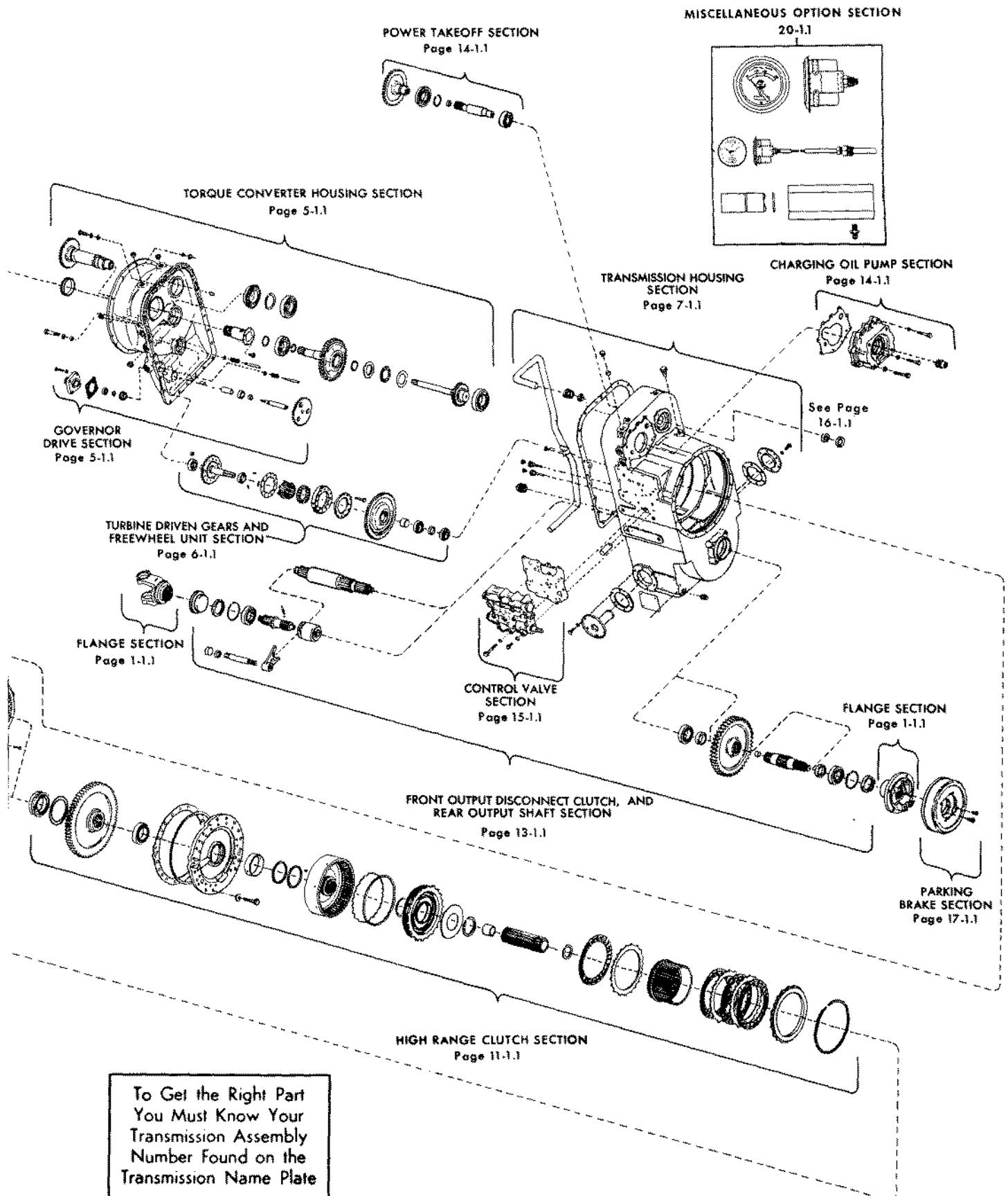


TO GET THE RIGHT PART YOU MUST KNOW YOUR TRANSMISSION



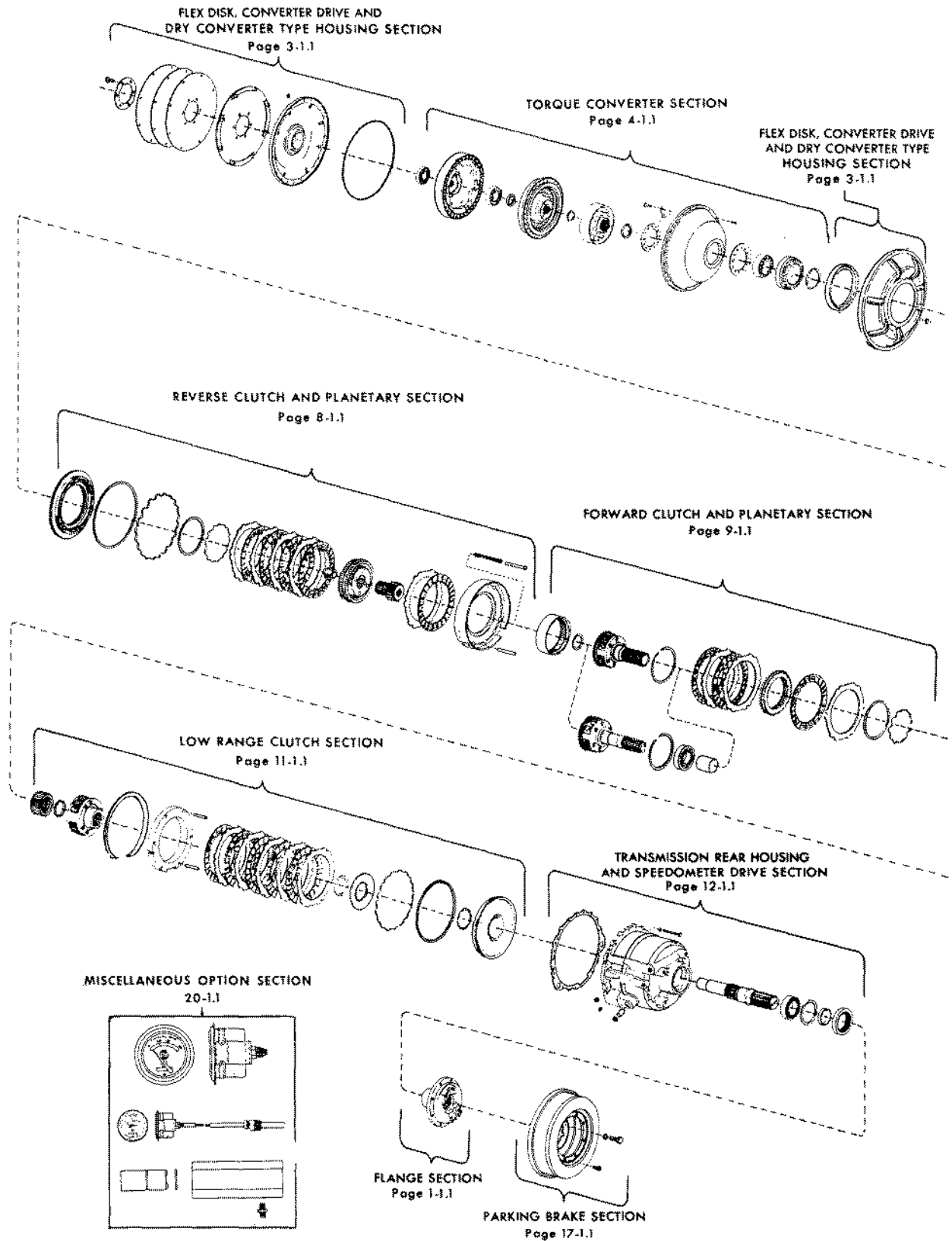
1200-1400-2000 SERIES POWERSHIFT TRANSMISSION

ASSEMBLY NUMBER FOUND ON THE TRANSMISSION NAME PLATE



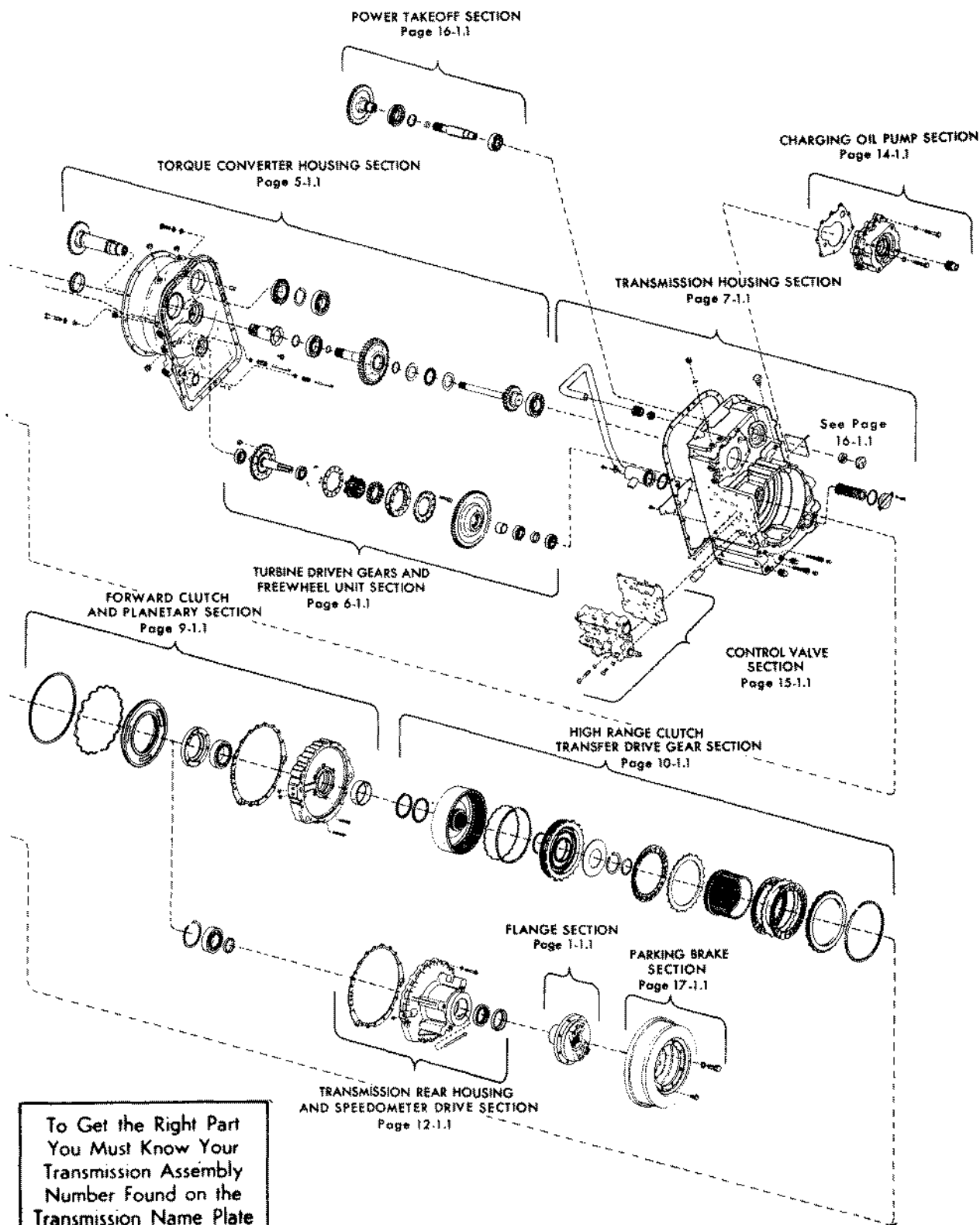
PICTORIAL INDEX (TRT-1 "LONG-DROP" TYPE)

TO GET THE RIGHT PART YOU MUST KNOW YOUR TRANSMISSION



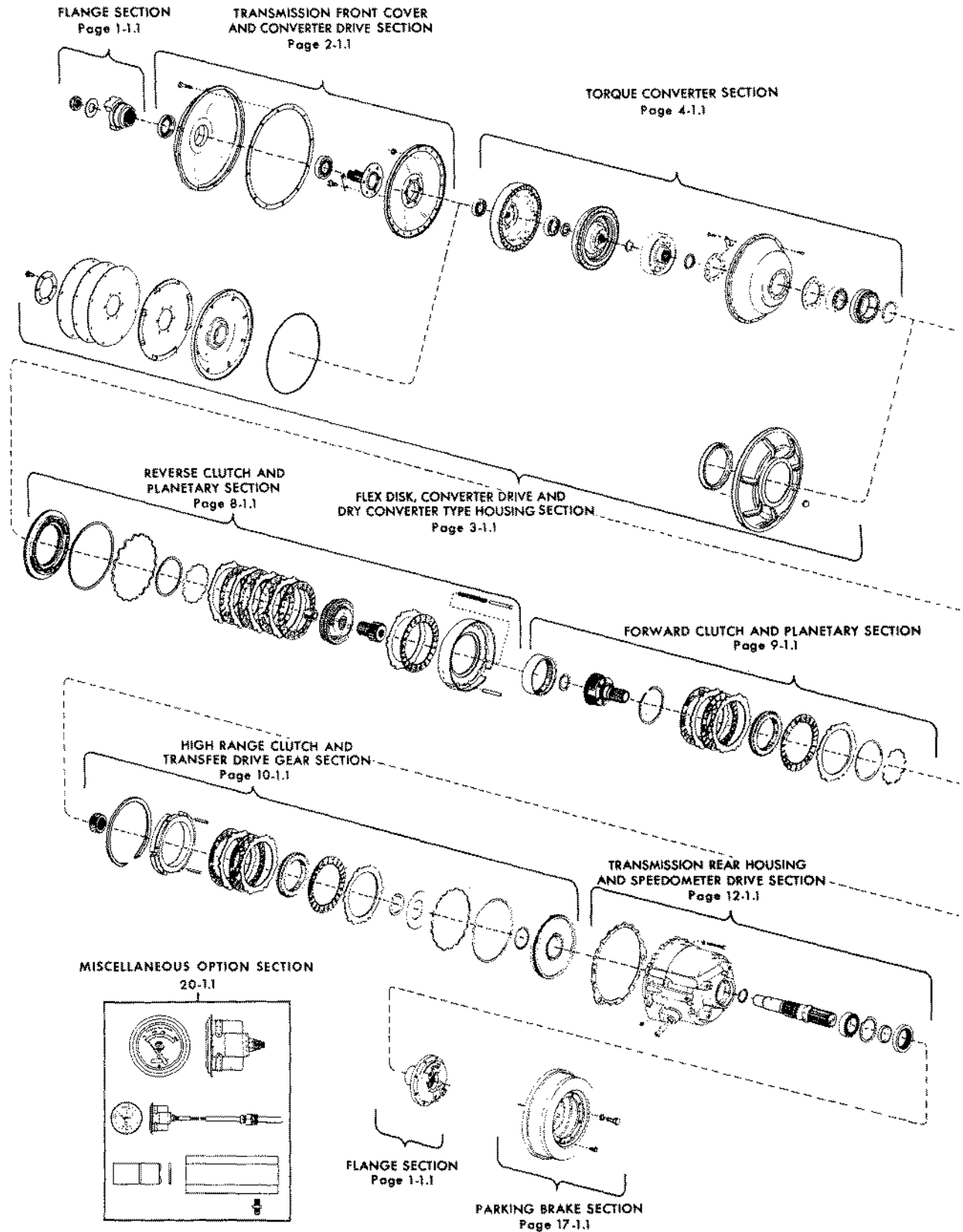
2000 SERIES POWERSHIFT TRANSMISSION

ASSEMBLY NUMBER FOUND ON THE TRANSMISSION NAME PLATE



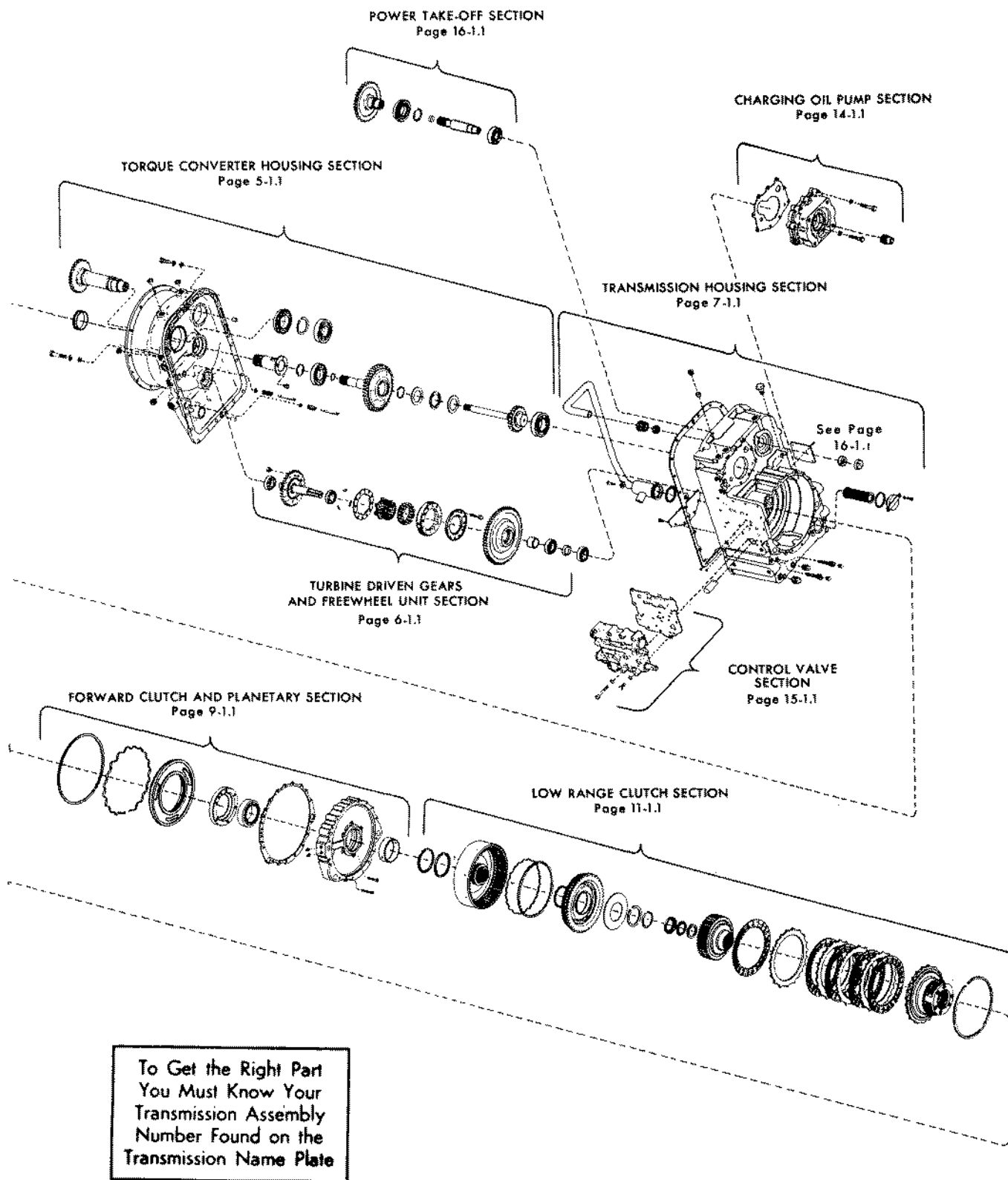
PICTORIAL INDEX (TRT-3 w/o OVERDRIVE "SHORT-DROP" TYPE)

TO GET THE RIGHT PART YOU MUST KNOW YOUR TRANSMISSION



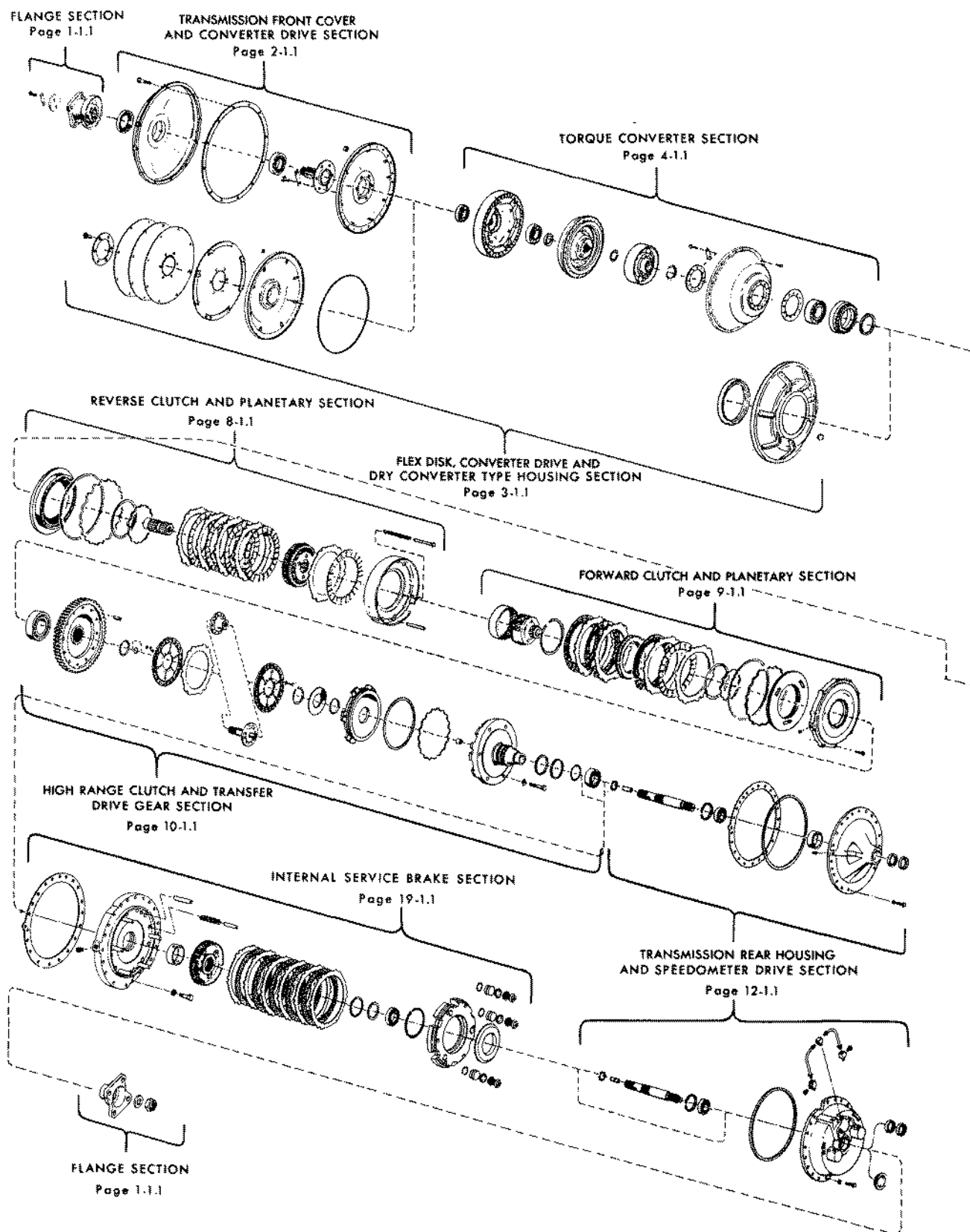
2000 SERIES POWERSHIFT TRANSMISSION

ASSEMBLY NUMBER FOUND ON THE TRANSMISSION NAME PLATE

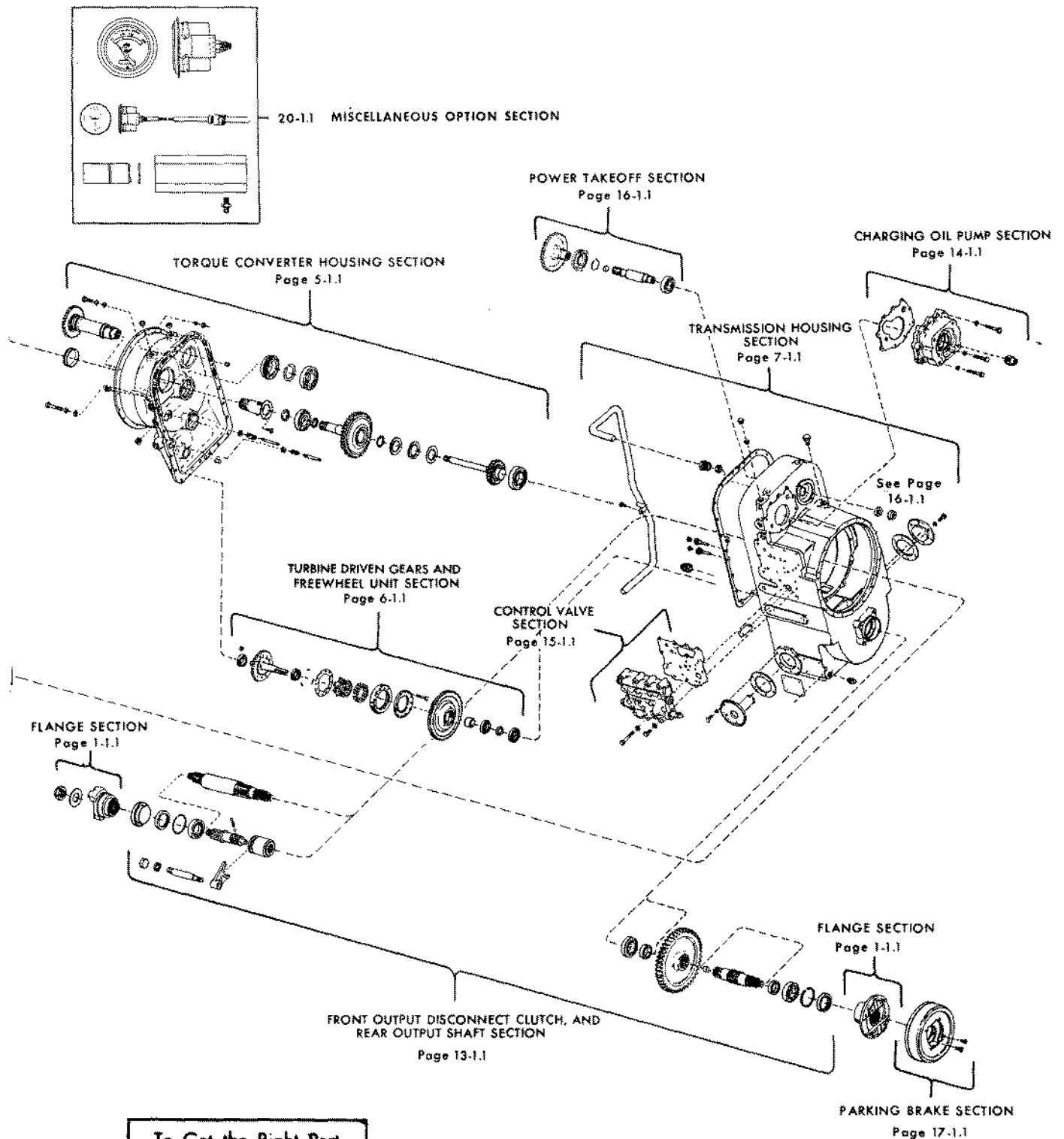


PICTORIAL INDEX (TRT-3 WITH OVERDRIVE "SHORT DROP" TYPE)

TO GET THE RIGHT PART YOU MUST KNOW YOUR TRANSMISSION

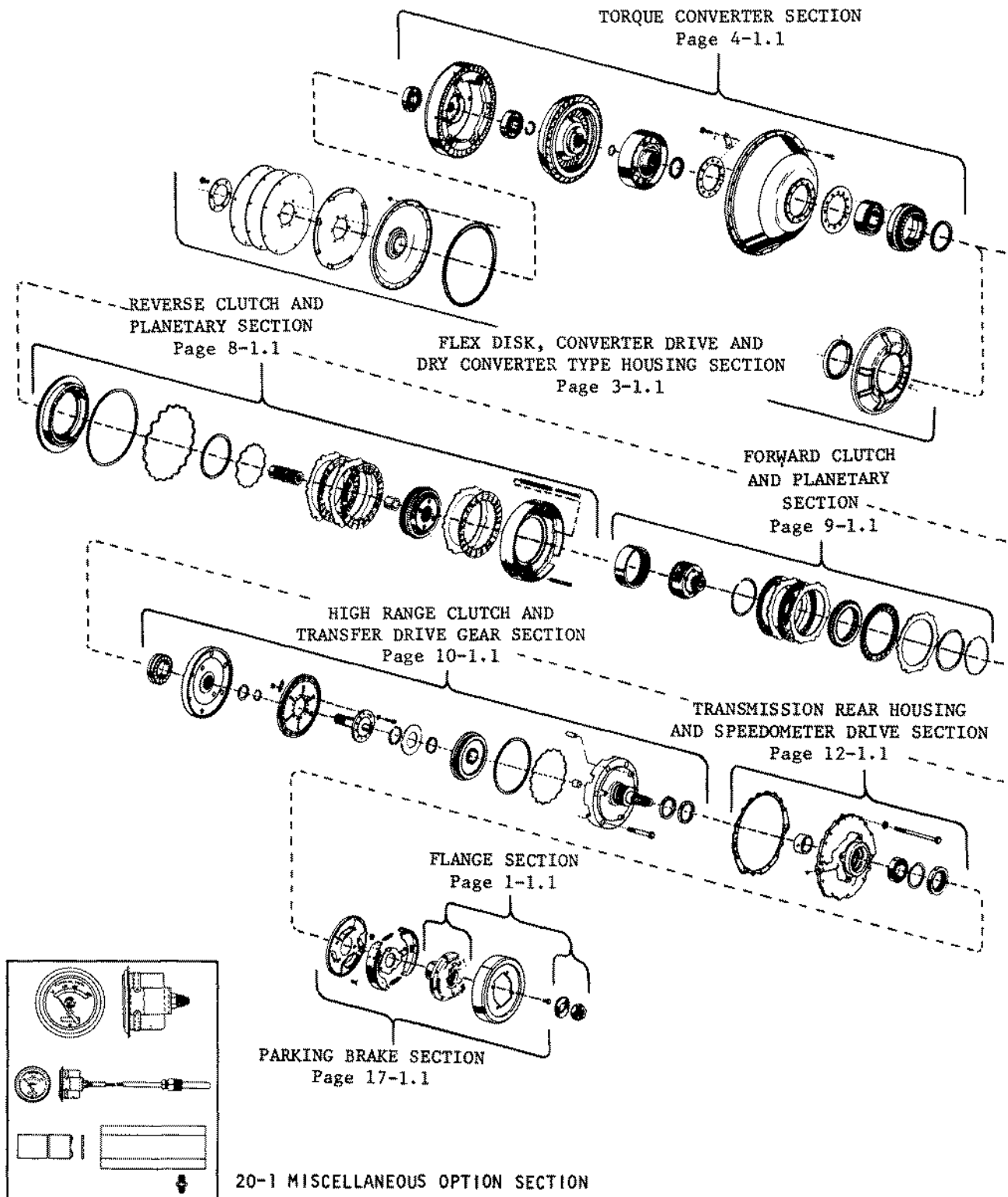


ASSEMBLY NUMBER FOUND ON THE TRANSMISSION NAME PLATE

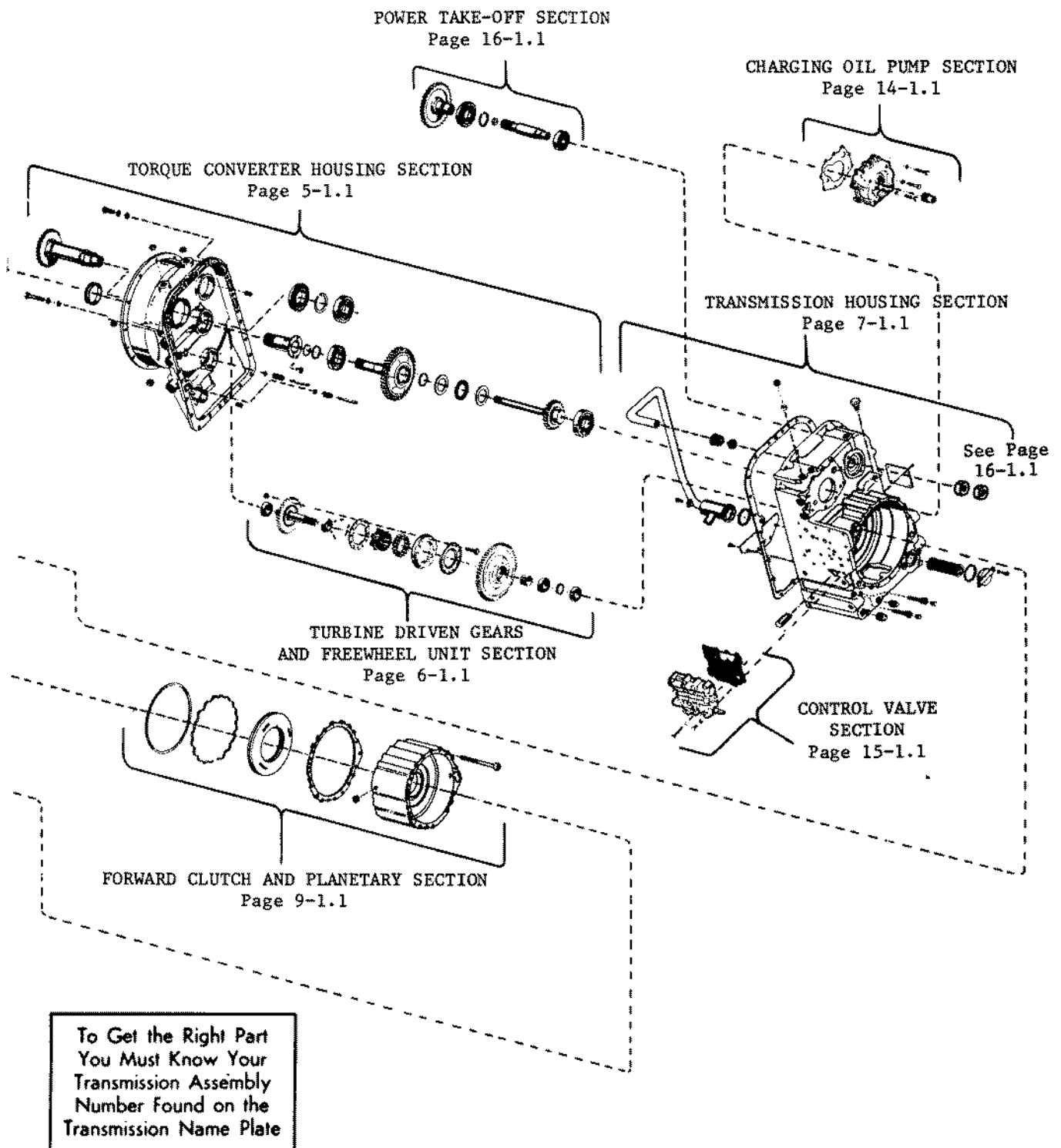


To Get the Right Part
You Must Know Your
Transmission Assembly
Number Found on the
Transmission Name Plate

TO GET THE RIGHT PART YOU MUST KNOW YOUR TRANSMISSION



ASSEMBLY NUMBER FOUND ON THE TRANSMISSION NAME PLATE



MODEL DESIGNATION CODE

(Stamped on the Transmission Name Plate)

The letters "TT", "TRT" or "TTB" indicate the type of transmission and its major components.

The designation 1220, 1420 and 2220-1 indicate the POWERSHIFT transmission series, the converter series, the transmission basic speed ranges and either standard or heavy-duty components. The dash number indicates long or short center distance. (Center line of input shaft to center line of output shaft). The example below illustrates the meaning of the letters and numbers.

"TT" describes an integral transmission unit composed of a hydraulic twin-turbine torque converter, and a planetary gear transmission, two speeds forward and one speed reverse. "TRT" is similar to a "TT" except it has equal speeds forward and reverse. "TTB" is similar to a "TT" except it has an internal service brake. The first digit (1) and (2) indicates 1200, 1400 or 2000 POWERSHIFT transmission series. The second digit (2) indicates the converter series. The third digit (2) indicates the transmission basic speed ranges. The fourth digit (0) indicates standard duty components. The dash number (-1) indicates long center distance.

Code explanation

- T - indicates twin turbine
- T - indicates two speeds forward and one speed reverse
- RT - indicates equal speeds forward and equal speeds reverse
- B - indicates internal service brake
- 1 - indicates 1000 Series POWERSHIFT transmission
- 2 - indicates 2000 Series POWERSHIFT transmission
- 2 - indicates converter series
- 2 - indicates transmission basic speed ranges
- 0 - indicates standard duty components
- 1 - indicates major model change
- 1 - indicates long center distance (long drop)
- 3 - indicates short center distance (short drop)

QUICK REFERENCE LISTING
FOR YOUR POWERSHIFT DRIVE

Fill In Now

ALLISON POWERSHIFT TRANSMISSION

1. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

2. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

3. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

4. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

5. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

6. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

7. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

8. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

ALLISON POWERSHIFT TRANSMISSION

9. Model No. _____ Assy Part No. _____
Serial No. _____ Installation _____

Service Kits —

LISTED BELOW ARE THE SERVICE KITS AVAILABLE FOR THE 1200, 1400 AND 2000 SERIES POWERSHIFT TRANSMISSIONS	RECOMMENDED SPARES FOR UNITS		
	1-3	4-10	11-25
BASIC OVERHAUL KIT — 6838898	-1	-3	-10
Contains all seals and gaskets necessary for complete overhaul of TT 1000-1, 3, TT 2000-1, 3 and TT 2001-1, 3 Series transmissions. (Remote Mounted)			
BASIC OVERHAUL KIT — 6838897	-1	-3	-10
Contains all seals and gaskets necessary for complete overhaul of TT 1000-1, 3, TT 2000-1, 3 and TT 2001, 3 Series transmissions. (Engine Mounted)			
BASIC OVERHAUL KIT — 6838899	-1	-3	-10
Contains all seals and gaskets necessary for complete overhaul of TRT 1000-1, TRT 2000-1 and TRT 2001-1 Series transmissions. (Remote Mounted)			
BASIC OVERHAUL KIT — 6838900	-1	-3	-10
Contains all seals and gaskets necessary for complete overhaul of TRT 2000-3 and TRT 2001-3 Series transmissions. (Remote Mounted)			
BASIC OVERHAUL KIT — 6838901	-1	-3	-10
Contains all seals and gaskets necessary for complete overhaul of TRT 1000-1, TRT 2000-1 and TRT 2001-1 Series transmissions. (Engine Mounted)			
BASIC OVERHAUL KIT — 6838902	-1	-3	-10
Contains all seals and gaskets necessary for complete overhaul of TRT 2000-3 and TRT 2001-3 Series transmissions. (Engine Mounted)			
INTERNAL SERVICE BRAKE OVERHAUL KIT — 6834093	-1	-3	-10
Contains all seals and gaskets necessary for overhaul of internal service brake on TTB 2000 transmissions. For complete overhaul of TTB 2000 transmissions also order 1-6838898 basic overhaul kit for remote mount or 1-6838897 basic overhaul kit for engine mount.			

(Continued on next page)

LISTED BELOW ARE THE SERVICE KITS AVAILABLE FOR THE 1200, 1400 AND 2000 SERIES POWERSHIFT TRANSMISSIONS	RECOMMENDED SPARES FOR UNITS
	1-3 4-10 11-25

PARKING BRAKE LINING KIT — P/N 6758258

-1 -3 -5

Contains lining for 2 brake shoes and 28 rivets.

PARKING BRAKE LINING KIT — P/N 6778343
for 10 x 1 1/2 Parking Brake

-1 -3 -5

Contains lining for 2 brake shoes and 24 rivets.

FORWARD AND REVERSE PISTON CHECK BALL KIT — 6884500

-1 -3 -10

Contains: 2 — 6837571 — ball, forward and reverse
2 — 6837572 — Retainer, forward and reverse
1 — 6884499 — Instruction Sheet No. 110



Designed especially for you . . .

Allison Transmissions

ENGINEERED SERVICE KITS

You won't be guessing in your selecting

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6774054	TT 2220-1	A	A	6776095	TRT 2220-3	V	B
6774054	TT 2220-1	B	C	6776096	TRT 2210-3	W	B
6774054	TT 2220-1	E	D	6776439	TRT 2210-3	Y	B
6774056	TT 2220-1	B	C	6776538	TT 2220-1	A	A
6774056	TT 2220-1	E	D	6776538	TT 2220-1	B	C
6774057	TT 2220-1	A	A	6776538	TT 2220-1	L	D
6774057	TT 2220-1	B	C	6776590	TRT 2210-3	Y	B
6774057	TT 2220-1	E	D	6776602	TT 2220-1	A	A
6774547	TT 2220-1	A	A	6776602	TT 2220-1	S	C
6774547	TT 2220-1	B	C	6776602	TT 2220-1	L	D
6774547	TT 2220-1	E	D	6776657	TT 2220-1	U	A
6774548	TT 2220-1	F	A	6776657	TT 2220-1	S	C
6774548	TT 2220-1	G	C	6776657	TT 2220-1	L	D
6774548	TT 2220-1	J	D	6776672	TT 2220-1	G	C
6774696	TT 2220-1	U	A	6776672	TT 2220-1	J	D
6774696	TT 2220-1	G	C	6776734	TT 2220-1	G	C
6774696	TT 2220-1	J	D	6776734	TT 2220-1	J	D
6774756	TT 2220-1	B	C	6776736	TT 2220-1	S	C
6774756	TT 2220-1	E	D	6776736	TT 2220-1	L	D
6774784	TT 2220-1	B	C	6776751	TT 2220-1	A	A
6774784	TT 2220-1	E	D	6776751	TT 2220-1	B	C
6774785	TT 2220-1	B	C	6776751	TT 2220-1	Q	D
6774785	TT 2220-1	E	D	6776795	TRT 2210-3	X	B
6774786	TT 2220-1	A	A	6776796	TRT 2220-1	U	A
6774786	TT 2220-1	B	C	6776796	TRT 2220-1	S	C
6774786	TT 2220-1	E	D	6776796	TRT 2220-1	L	D
6774787	TT 2220-1	B	C	6776837	TT 2220-1	S	C
6774787	TT 2220-1	E	D	6776837	TT 2220-1	L	D
6775411	TT 2220-1	B	C	6776939	TRT 2220-3	V	B
6775411	TT 2220-1	E	D	6776940	TT 2220-1	M	A
6775424	TT 2220-1	B	C	6776940	TT 2220-1	B	C
6775424	TT 2220-1	Q	D	6776940	TT 2220-1	E	D
6775526	TRT 2220-3	V	B	6776988	TT 2220-1	U	A
6775570	TT 2220-1	B	C	6776988	TT 2220-1	B	C
6775570	TT 2220-1	E	D	6776988	TT 2220-1	E	D
6775596	TT 2220-1	F	A	6777029	TRT 2210-3	W	B
6775596	TT 2220-1	G	C	6777122	TRT 2220-3	V	B
6775596	TT 2220-1	J	D	6777146	TT 2220-1	U	A
6775672	TT 2220-1	A	A	6777146	TT 2220-1	S	C
6775672	TT 2220-1	S	C	6777146	TT 2220-1	AC	D
6775672	TT 2220-1	L	D	6777151	TT 2220-1	B	C
6775745	TT 2220-1	A	A	6777151	TT 2220-1	E	D
6775745	TT 2220-1	B	C	6777190	TT 2220-1	S	C
6775745	TT 2220-1	E	D	6777190	TT 2220-1	L	D
6775881	TT 2220-1	B	C	6777267	TRT 2220-3	V	B
6775881	TT 2220-1	E	D	6777296	TRT 2210-3	W	B
6775885	TT 2220-1	A	A	6777307	TT 2220-1	U	A
6775885	TT 2220-1	B	C	6777307	TT 2220-1	S	C
6775885	TT 2220-1	E	D	6777307	TT 2220-1	L	D
6775988	TT 2220-1	L	D	6777347	TRT 2220-3	V	B

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6777411	TRT 2220-3	V	B	6779021	TRT 2220-1	E	D
6777543	TT 2420-1	G	C	6779024	TRT 1220-1	G	C
6777543	TT 2420-1	Z	D	6779024	TRT 1220-1	J	D
6777544	TRT 2420-1	G	C	6779050	TT 2220-1	S	C
6777544	TRT 2420-1	Z	D	6779050	TT 2220-1	L	D
6777545	TRT 2220-3	A	A	6779066	TRT 2220-3	V	B
6777545	TRT 2220-3	V	B	6779071	TT 1220-1	B	C
6777548	TRT 2220-3	V	B	6779071	TT 1220-1	E	D
6777557	TT 1220-1	G	C	6779081	TRT 2220-1	E	D
6777557	TT 1220-1	J	D	6779089	TT 2220-1	S	C
6777621	TT 2220-1	U	A	6779089	TT 2220-1	L	D
6777621	TT 2220-1	S	C	6779090	TT 1220-1	S	C
6777621	TT 2220-1	L	D	6779090	TT 1220-1	L	D
6777661	TRT 2220-1	B	C	6779121	TT 2220-1	U	A
6777661	TRT 2220-1	E	D	6779121	TT 2220-1	S	C
6777756	TT 2220-1	A	A	6779121	TT 2220-1	L	D
6777756	TT 2220-1	S	C	6779122	TT 2220-1	U	A
6777756	TT 2220-1	AC	D	6779122	TT 2220-1	B	C
6777864	TT 2420-1	G	C	6779122	TT 2220-1	E	D
6777864	TT 2420-1	Z	D	6779161	TT 2220-1	A	A
6777935	TT 1220-1	U	A	6779161	TT 2220-1	B	C
6777935	TT 1220-1	S	C	6779161	TT 2220-1	E	D
6777935	TT 1220-1	L	D	6779163	TT 2220-1	U	A
6777943	TT 2220-1	S	C	6779163	TT 2220-1	B	C
6777943	TT 2220-1	L	D	6779163	TT 2220-1	Q	D
6777944	TRT 2220-1	B	C	6779176	TT 2220-1	U	A
6777944	TRT 2220-1	E	D	6779176	TT 2220-1	S	C
6777967	TT 2220-1	A	A	6779176	TT 2220-1	AC	D
6777967	TT 2220-1	S	C	6779181	TT 2220-1	U	A
6777967	TT 2220-1	L	D	6779181	TT 2220-1	S	C
6778017	TT 2220-1	AC	D	6779181	TT 2220-1	AC	D
6778065	TT 2220-1	G	C	6779182	TT 2420-1	AD	A
6778065	TT 2220-1	J	D	6779182	TT 2420-1	B	C
6778380	TT 2220-1	R	A	6779182	TT 2420-1	E	D
6778380	TT 2220-1	S	C	6779203	TT 1220-3	D	B
6778380	TT 2220-1	L	D	6779209	TT 2220-1	U	A
6778382	TT 1220-1	G	C	6779209	TT 2220-1	S	C
6778382	TT 1220-1	J	D	6779209	TT 2220-1	L	D
6778620	TRT 2220-3	V	B	6779210	TT 1220-1	U	A
6778621	TRT 2220-3	V	B	6779210	TT 1220-1	S	C
6778652	TT 1220-3	AA	B	6779210	TT 1220-1	L	D
6778677	TT 2220-1	S	C	6779220	TRT 2220-1	B	C
6778677	TT 2220-1	L	D	6779220	TRT 2220-1	E	D
6779001	TRT 2210-3	W	B	6779251	TT 2220-1	S	C
6779002	TRT 2220-3	V	B	6779251	TT 2220-1	L	D
6779010	TT 2220-1	AB	C	6779252	TT 2220-1	S	C
6779010	TT 2220-1	AC	D	6779252	TT 2220-1	L	D
6779018	TRT 2220-3	V	B	6779256	TRT 2220-3	V	B
6779020	TRT 2220-3	V	B	6779419	TT 2220-1	U	A
6779021	TRT 2220-1	B	C	6779419	TT 2220-1	S	C

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6779419	TT 2220-1	T	D	6830578	TT 1220-1	H	D
6779443	TRT 2220-1	B	C	6830582	TT 2220-1	P	C
6779443	TRT 2220-1	E	D	6830582	TT 2220-1	Q	D
6779444	TRT 2420-3	V	B	6830654	TT 1220-1	B	C
6779468	TT 2420-1	G	C	6830654	TT 1220-1	E	D
6779468	TT 2420-1	Z	D	6830679	TRT 2420-3	V	B
6779542	TRT 2220-1	E	D	6830703	TRT 2420-1	AD	A
6779543	TT 2220-1	U	A	6830703	TRT 2420-1	S	C
6779543	TT 2220-1	B	C	6830703	TRT 2420-1	AC	D
6779543	TT 2220-1	E	D	6830715	TRT 2210-3	W	B
6779544	TT 2220-1	U	A	6830731	TRT 2420-1	F	A
6779544	TT 2220-1	B	C	6830731	TRT 2420-1	G	C
6779544	TT 2220-1	E	D	6830731	TRT 2420-1	H	D
6779545	TT 2220-1	B	C	6830735	TRT 2220-3	V	B
6779545	TT 2220-1	E	D	6830751	TT 2220-1	U	A
6779601	TT 2420-1	AB	C	6830751	TT 2220-1	AE	B
6779601	TT 2420-1	AC	D	6830751	TT 2220-1	S	C
6779675	TT 1220-1	U	A	6830751	TT 2220-1	Z	D
6779675	TT 1220-1	B	C	6830752	TT 2220-1	U	A
6779675	TT 1220-1	E	D	6830752	TT 2220-1	B	C
6779768	TT 1220-3	D	B	6830752	TT 2220-1	E	D
6779771	TRT 2220-3	V	B	6830774	TT 2220-1	U	A
6779863	TRT 2220-1	A	A	6830774	TT 2220-1	B	C
6779863	TRT 2220-1	B	C	6830774	TT 2220-1	E	D
6779863	TRT 2220-1	C	D	6830784	TT 1220-3	D	B
6779865	TRT 2220-3	V	B	6830899	TT 1220-1	A	A
6779879	TT 1220-1	S	C	6830899	TT 1220-1	S	C
6779879	TT 1220-1	L	D	6830899	TT 1220-1	L	D
6779884	TT 2220-1	A	A	6831014	TT 1220-1	B	C
6779884	TT 2220-1	AB	C	6831014	TT 1220-1	E	D
6779884	TT 2220-1	AC	D	6831025	TT 1220-3	K	B
6830481	TT 2220-1	A	A	6831026	TT 2220-1	U	A
6830481	TT 2220-1	AE	B	6831026	TT 2220-1	B	C
6830481	TT 2220-1	B	C	6831026	TT 2220-1	E	D
6830481	TT 2220-1	Q	D	6831027	TRT 1220-1	B	C
6830512	TT 2220-1	B	C	6831027	TRT 1220-1	E	D
6830512	TT 2220-1	E	D	6831115	TT 2220-1	A	A
6830521	TT 2220-1	U	A	6831115	TT 2220-1	AF	C
6830521	TT 2220-1	AB	C	6831115	TT 2220-1	AH	D
6830521	TT 2220-1	AC	D	6831136	TT 1220-1	U	A
6830522	TT 2220-1	U	A	6831136	TT 1220-1	S	C
6830522	TT 2220-1	AB	C	6831136	TT 1220-1	L	D
6830522	TT 2220-1	AC	D	6831137	TT 1220-1	N	C
6830523	TT 1220-1	N	C	6831137	TT 1220-1	N	D
6830523	TT 1220-1	L	D	6831144	TT 2220-1	S	C
6830524	TRT 2210-3	W	B	6831144	TT 2220-1	L	D
6830536	TT 2220-1	AE	B	6831145	TT 2420-1	AF	C
6830536	TT 2220-1	B	C	6831145	TT 2420-1	AH	D
6830536	TT 2220-1	E	D	6831154	TT 1220-1	U	A
6830578	TT 1220-1	B	C	6831154	TT 1220-1	S	C

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6831154	TT 1220-1	L	D	6832372	TT 2420-1	AP	A
6831192	TRT 2420-3	V	B	6832372	TT 2420-1	AE	B
6831235	TRT 2210-3	W	B	6832372	TT 2420-1	AK	C
6831237	TT 2420-1	AN	A	6832372	TT 2420-1	AM	D
6831237	TT 2420-1	AE	B	6832379	TRT 2220-1	A	A
6831237	TT 2420-1	B	C	6832379	TRT 2220-1	S	C
6831237	TT 2420-1	E	D	6832379	TRT 2220-1	L	D
6831258	TT 2220-1	A	A	6832380	TRT 2420-1	Y	A
6831258	TT 2220-1	B	C	6832380	TRT 2420-1	S	C
6831258	TT 2220-1	Q	D	6832380	TRT 2420-1	L	D
6831268	TRT 2220-3	V	B	6832417	TRT 2220-3	V	B
6831343	TRT 2420-3	V	B	6832445	TRT 2220-1	B	C
6831365	TT 2220-1	S	C	6832445	TRT 2220-1	E	D
6831365	TT 2220-1	L	D	6832446	TT 1220-1	S	C
6831366	TT 2220-1	S	C	6832446	TT 1220-1	L	D
6831366	TT 2220-1	L	D	6832447	TT 1220-3	AA	B
6831367	TT 1220-1	B	C	6832743	TT 2420-1	S	C
6831367	TT 1220-1	C	D	6832743	TT 2420-1	AC	D
6831378	TT 1220-1	B	C	6832744	TT 2420-1	AN	A
6831378	TT 1220-1	E	D	6832744	TT 2420-1	G	C
6831379	TT 1220-3	K	B	6832744	TT 2420-1	J	D
6831396	TT 1220-1	B	C	6832799	TT 2420-1	AN	A
6831396	TT 1220-1	E	D	6832799	TT 2420-1	AE	B
6831593	TT 1220-1	B	C	6832799	TT 2420-1	B	C
6831593	TT 1220-1	E	D	6832799	TT 2420-1	C	D
6831833	TT 2220-1	B	C	6832802	TT 2220-1	U	A
6831833	TT 2220-1	E	D	6832802	TT 2220-1	B	C
6831862	TT 2220-1	AM	D	6832802	TT 2220-1	E	D
6831886	TRT 2220-3	V	B	6832806	TT 2420-1	S	C
6831901	TT 1420-3	D	B	6832806	TT 2420-1	L	D
6832005	TRT 2420-1	Y	A	6832826	TT 2420-1	AK	C
6832005	TRT 2420-1	S	C	6832826	TT 2420-1	AM	D
6832005	TRT 2420-1	L	D	6832885	TTB 2420-1	AN	A
6832029	TRT 2220-1	A	A	6832885	TTB 2420-1	AE	B
6832029	TRT 2220-1	S	C	6832885	TTB 2420-1	S	C
6832029	TRT 2220-1	L	D	6832885	TTB 2420-1	L	D
6832163	TT 2420-1	Y	A	6832886	TT 1220-3	K	B
6832163	TT 2420-1	S	C	6832887	TT 2420-1	AN	A
6832163	TT 2420-1	L	D	6832887	TT 2420-1	AE	B
6832164	TT 1220-3	D	B	6832887	TT 2420-1	S	C
6832234	TT 2220-1	U	A	6832887	TT 2420-1	L	D
6832234	TT 2220-1	AK	C	6832888	TT 2420-1	AN	A
6832234	TT 2220-1	AM	D	6832888	TT 2420-1	S	C
6832367	TT 2220-1	U	A	6832888	TT 2420-1	L	D
6832367	TT 2220-1	S	C	6832889	TT 1220-1	AK	C
6832367	TT 2220-1	L	D	6832889	TT 1220-1	AM	D
6832371	TTB 2420-1	AP	A	6832926	TT 1220-1	U	A
6832371	TTB 2420-1	AE	B	6832926	TT 1220-1	S	C
6832371	TTB 2420-1	AK	C	6832926	TT 1220-1	L	D
6832371	TTB 2420-1	AM	D	6832927	TRT 2210-3	W	B

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6832941	TRT 2210-3	W	B	6833607	TTB 2420-1	AM	D
6832943	TRT 2220-3	V	B	6833608	TTB 2420-1	B	C
6832968	TT 2220-1	S	C	6833608	TTB 2420-1	E	D
6832968	TT 2220-1	L	D	6833643	TTB 2420-1	AE	B
6832969	TT 2220-1	U	A	6833643	TTB 2420-1	AK	C
6832969	TT 2220-1	E	C	6833643	TTB 2420-1	AM	D
6832969	TT 2220-1	L	D	6833672	TT 2420-1	Y	A
6833099	TT 2220-1	U	A	6833672	TT 2420-1	S	C
6833099	TT 2220-1	S	C	6833672	TT 2420-1	L	D
6833099	TT 2220-1	L	D	6833756	TT 2420-1	AN	A
6833141	TTB 2220-1	AE	B	6833756	TT 2420-1	S	C
6833141	TTB 2220-1	B	C	6833756	TT 2420-1	L	D
6833141	TTB 2220-1	C	D	6833771	TT 2220-1	U	A
6833163	TT 1220-1	N	C	6833771	TT 2220-1	S	C
6833163	TT 1220-1	E	D	6833771	TT 2220-1	L	D
6833196	TT 1220-3	A	B	6833772	TT 2220-1	U	A
6833197	TT 1220-3	A	B	6833772	TT 2220-1	B	C
6833331	TT 2220-1	S	C	6833772	TT 2220-1	E	D
6833331	TT 2220-1	L	D	6833773	TTB 2420-1	AP	A
6833332	TT 2420-1	AF	C	6833773	TTB 2420-1	AE	B
6833332	TT 2420-1	AH	D	6833773	TTB 2420-1	AK	C
6833371	TTB 2220-1	U	A	6833773	TTB 2420-1	AM	D
6833371	TTB 2220-1	S	C	6833782	TT 1420-3	K	B
6833371	TTB 2220-1	L	D	6833787	TRT 2420-3	V	B
6833372	TT 2420-1	AN	A	6833811	TRT 2420-1	E	D
6833372	TT 2420-1	S	C	6833820	TT 2420-1	AN	A
6833372	TT 2420-1	L	D	6833820	TT 2420-1	B	C
6833373	TT 2220-1	R	A	6833820	TT 2420-1	E	D
6833373	TT 2220-1	S	C	6833874	TT 2420-1	G	C
6833373	TT 2220-1	L	D	6833874	TT 2420-1	Z	D
6833378	TRT 2220-1	S	C	6834094	TT 2220-1	AK	C
6833378	TRT 2220-1	L	D	6834094	TT 2220-1	AM	D
6833464	TRT 2220-3	V	B	6834095	TRT 2420-1	B	C
6833465	TTB 2220-1	AE	B	6834095	TRT 2420-1	E	D
6833465	TTB 2220-1	AK	C	6834111	TRT 2410-3	W	B
6833465	TTB 2220-1	AM	D	6834140	TRT 2420-3	V	B
6833525	TT 1420-3	R	B	6834145	TTB 2220-1	AE	B
6833526	TRT 2420-3	V	B	6834145	TTB 2220-1	AK	C
6833533	TRT 2220-3	V	B	6834145	TTB 2220-1	AM	D
6833536	TT 2420-1	G	C	6834199	TTB 2220-1	AK	C
6833536	TT 2420-1	Z	D	6834199	TTB 2220-1	AM	D
6833551	TRT 2420-3	V	B	6834200	TT 2420-1	AK	C
6833602	TRT 2420-3	V	B	6834200	TT 2420-1	AM	D
6833606	TTB 2420-1	AN	A	6834201	TRT 2220-3	V	B
6833606	TTB 2420-1	AE	B	6834203	TRT 2220-3	V	B
6833606	TTB 2420-1	AK	C	6834214	TT 2220-1	S	C
6833606	TTB 2420-1	AM	D	6834214	TT 2220-1	AC	D
6833607	TTB 2420-1	AP	A	6834418	TTB 2420-1	AE	B
6833607	TTB 2420-1	AE	B	6834418	TTB 2420-1	AK	C
6833607	TTB 2420-1	AK	C	6834418	TTB 2420-1	AM	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6834655	TRT 2420-1	AF	C	6835402	TT 2420-1	L	D
6834655	TRT 2420-1	AH	D	6835403	TRT 2210-3	W	B
6834702	TT 2420-1	AN	A	6835486	TT 2220-1	S	C
6834702	TT 2420-1	B	C	6835486	TT 2220-1	L	D
6834702	TT 2420-1	E	D	6835575	TT 2420-1	AN	A
6834717	TT 2220-1	U	A	6835575	TT 2420-1	AK	C
6834717	TT 2220-1	B	C	6835575	TT 2420-1	AM	D
6834717	TT 2220-1	E	D	6835674	TTB 2420-1	AN	A
6834791	TT 2220-1	S	C	6835674	TTB 2420-1	AE	B
6834791	TT 2220-1	AH	D	6835674	TTB 2420-1	AK	C
6834822	TRT 2210-3	W	B	6835674	TTB 2420-1	AM	D
6834973	TT 2420-1	G	C	6835787	TRT 2420-3	V	D
6834973	TT 2420-1	Z	D	6835792	TT 2420-1	P	C
6835014	TT 2220-1	G	C	6835792	TT 2420-1	Q	D
6835014	TT 2220-1	J	D	6835819	TT 2220-1	B	C
6835015	TT 2220-1	G	C	6835819	TT 2220-1	E	D
6835015	TT 2220-1	J	D	6835827	TT 2220-1	S	C
6835016	TT 2220-1	A	A	6835827	TT 2220-1	L	D
6835016	TT 2220-1	S	C	6835967	TT 2220-1	B	C
6835016	TT 2220-1	L	D	6835967	TT 2220-1	E	D
6835017	TT 2220-1	U	A	6835968	TT 2420-1	S	C
6835017	TT 2220-1	S	C	6835968	TT 2420-1	L	D
6835017	TT 2220-1	L	D	6835969	TTB 2420-1	AN	A
6835018	TT 2220-1	B	C	6835969	TTB 2420-1	AE	B
6835018	TT 2220-1	E	D	6835969	TTB 2420-1	AK	C
6835019	TT 2220-1	B	C	6835969	TTB 2420-1	AM	D
6835019	TT 2220-1	E	D	6835970	TTB 2420-1	AN	A
6835020	TT 2220-1	S	C	6835970	TTB 2420-1	AE	B
6835020	TT 2220-1	L	D	6835970	TTB 2420-1	AK	C
6835021	TT 2220-1	AK	C	6835970	TTB 2420-1	AM	D
6835021	TT 2220-1	AM	D	6835984	TTB 2420-1	AK	C
6835024	TRT 2220-1	G	C	6835984	TTB 2420-1	AM	D
6835024	TRT 2220-1	J	D	6835985	TTB 2420-1	AE	B
6835025	TRT 2220-1	B	C	6835985	TTB 2420-1	AK	C
6835025	TRT 2220-1	E	D	6835985	TTB 2420-1	AM	D
6835117	TT 2220-1	U	A	6836026	TT 2220-1	S	C
6835117	TT 2220-1	B	C	6836026	TT 2220-1	AC	D
6835117	TT 2220-1	E	D	6836027	TRT 2220-3	V	B
6835155	TT 2220-1	T	D	6836028	TRT 2220-3	AK	A
6835215	TT 2220-1	U	A	6836028	TRT 2220-3	V	B
6835215	TT 2220-1	S	C	6836050	TT 2220-1	U	A
6835215	TT 2220-1	L	D	6836050	TT 2220-1	B	C
6835216	TT 2220-1	U	A	6836050	TT 2220-1	E	D
6835216	TT 2220-1	S	C	6836051	TT 2220-1	U	A
6835216	TT 2220-1	L	D	6836051	TT 2220-1	B	C
6835252	TRT 2220-3	V	B	6836051	TT 2220-1	E	D
6835281	TT 2420-1	AN	A	6836092	TTB 2420-1	AN	A
6835281	TT 2420-1	AF	C	6836092	TTB 2420-1	AE	B
6835281	TT 2420-1	AH	D	6836092	TTB 2420-1	AK	C
6835402	TT 2420-1	S	C	6836092	TTB 2420-1	AM	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6836174	TRT 2420-3	V	B	6836792	TT 2220-1	S	C
6836176	TRT 2420-3	V	B	6836792	TT 2220-1	L	D
6836195	TT 2220-1	B	C	6836809	TT 2220-1	B	C
6836195	TT 2220-1	E	D	6836809	TT 2220-1	E	D
6836201	TTB 2220-1	AJ	A	6836825	TTB 2220-1	AN	A
6836201	TTB 2220-1	AE	B	6836825	TTB 2220-1	AE	B
6836201	TTB 2220-1	AK	C	6836825	TTB 2220-1	AK	C
6836201	TTB 2220-1	AM	D	6836825	TTB 2220-1	AL	D
6836276	TTB 2420-1	AN	A	6836851	TT 2420-1	S	C
6836276	TTB 2420-1	AE	B	6836851	TT 2420-1	T	D
6836276	TTB 2420-1	AK	C	6836974	TTB 2220-1	S	C
6836276	TTB 2420-1	AM	D	6836974	TTB 2220-1	L	D
6836345	TTB 2220-1	AK	C	6837026	TRT 2421-3	V	B
6836345	TTB 2220-1	AM	D	6837179	TT 2420-1	Y	A
6836349	TRT 2210-3	W	B	6837179	TT 2420-1	S	C
6836353	TT 2420-1	AN	A	6837179	TT 2420-1	L	D
6836353	TT 2420-1	G	C	6837180	TT 2220-1	AM	D
6836353	TT 2420-1	J	D	6837181	TT 2420-1	Y	A
6836362	TTB 2420-1	AE	B	6837181	TT 2420-1	S	C
6836362	TTB 2420-1	AK	C	6837181	TT 2420-1	L	D
6836362	TTB 2420-1	AM	D	6837225	TT 2220-1	A	A
6836396	TTB 2220-1	U	A	6837225	TT 2220-1	S	C
6836396	TTB 2220-1	AE	B	6837225	TT 2220-1	L	D
6836396	TTB 2220-1	AK	C	6837226	TT 2220-1	A	A
6836396	TTB 2220-1	AM	D	6837226	TT 2220-1	AF	C
6836410	TT 2220-1	T	D	6837226	TT 2220-1	AH	D
6836504	TT 2220-1	U	A	6837247	TT 2220-1	A	A
6836504	TT 2220-1	AF	C	6837247	TT 2220-1	S	C
6836504	TT 2220-1	AH	D	6837247	TT 2220-1	L	D
6836505	TTB 2220-1	AK	C	6837354	TT 2220-1	A	A
6836505	TTB 2220-1	AM	D	6837354	TT 2220-1	S	C
6836506	TT 2420-1	S	C	6837354	TT 2220-1	L	D
6836506	TT 2420-1	L	D	6837355	TRT 2220-1	AF	C
6836544	TRT 2420-1	AH	D	6837355	TRT 2220-1	AG	D
6836574	TT 2420-1	G	C	6837413	TT 2220-1	A	A
6836574	TT 2420-1	Z	D	6837413	TT 2220-1	AF	C
6836575	TT 2420-1	G	C	6837413	TT 2220-1	AH	D
6836575	TT 2420-1	Z	D	6837414	TT 2420-1	AN	A
6836576	TRT 2420-1	G	C	6837414	TT 2420-1	S	C
6836576	TRT 2420-1	Z	D	6837414	TT 2420-1	L	D
6836628	TTB 2420-1	AE	B	6837504	TT 2220-1	S	C
6836628	TTB 2420-1	AK	C	6837504	TT 2220-1	L	D
6836628	TTB 2420-1	AM	D	6837505	TT 2420-1	AK	C
6836646	TT 2220-1	G	C	6837505	TT 2420-1	AM	D
6836646	TT 2220-1	J	D	6837704	TT 2420-1	S	C
6836699	TT 2420-1	AK	C	6837704	TT 2420-1	AC	D
6836699	TT 2420-1	AM	D	6837705	TT 2420-1	AF	C
6836781	TRT 2420-3	V	B	6837705	TT 2420-1	AH	D
6836791	TT 2220-1	S	C	6837706	TT 2220-1	AF	C
6836791	TT 2220-1	L	D	6837706	TT 2220-1	AH	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6837718	TT 2420-1	Y	A	6837761	TT 2221-1	A	A
6837718	TT 2420-1	S	C	6837761	TT 2221-1	AF	C
6837718	TT 2420-1	L	D	6837761	TT 2221-1	AH	D
6837740	TT 2221-1	B	C	6837762	TT 2221-1	A	A
6837740	TT 2221-1	E	D	6837762	TT 2221-1	S	C
6837741	TT 2221-1	A	A	6837762	TT 2221-1	L	D
6837741	TT 2221-1	S	C	6837763	TT 2221-1	A	A
6837741	TT 2221-1	L	D	6837763	TT 2221-1	AF	C
6837742	TT 2221-1	T	D	6837763	TT 2221-1	AH	D
6837743	TT 2221-1	U	A	6837764	TT 2221-1	S	C
6837743	TT 2221-1	E	C	6837764	TT 2221-1	L	D
6837743	TT 2221-1	L	D	6837765	TT 2221-1	AF	C
6837744	TT 2221-1	S	C	6837765	TT 2221-1	AH	D
6837744	TT 2221-1	L	D	6837766	TT 2221-1	AF	C
6837745	TT 2221-1	R	A	6837766	TT 2221-1	AH	D
6837745	TT 2221-1	S	C	6837768	TRT 2211-3	W	B
6837745	TT 2221-1	L	D	6837769	TRT 2211-3	W	B
6837746	TT 2221-1	U	A	6837771	TRT 2221-1	S	C
6837746	TT 2221-1	B	C	6837771	TRT 2221-1	E	D
6837746	TT 2221-1	E	D	6837773	TRT 2221-3	V	B
6837747	TT 2221-1	G	C	6837774	TRT 2221-3	V	B
6837747	TT 2221-1	J	D	6837775	TRT 2221-3	U	A
6837748	TT 2221-1	G	C	6837777	TTB 2221-1	L	C
6837748	TT 2221-1	J	D	6837777	TTB 2221-1	T	D
6837749	TT 2221-1	B	C	6837778	TTB 2221-1	AE	B
6837749	TT 2221-1	E	D	6837778	TTB 2221-1	AK	C
6837750	TT 2221-1	U	A	6837778	TTB 2221-1	AM	D
6837750	TT 2221-1	B	C	6837778	TTB 2221-1	AQ	B
6837750	TT 2221-1	E	D	6837780	TTB 2421-1	S	C
6837751	TT 2221-1	T	D	6837780	TTB 2421-1	AR	D
6837752	TT 2221-1	B	C	6837781	TTB 2421-1	AQ	B
6837752	TT 2221-1	E	D	6837781	TTB 2421-1	S	C
6837753	TT 2221-1	B	C	6837781	TTB 2421-1	AR	D
6837753	TT 2221-1	E	D	6837782	TTB 2421-1	AN	A
6837754	TT 2221-1	U	A	6837782	TTB 2421-1	AE	B
6837754	TT 2221-1	B	C	6837782	TTB 2421-1	AK	C
6837754	TT 2221-1	E	D	6837782	TTB 2421-1	AM	D
6837755	TT 2221-1	U	A	6837783	TTB 2421-1	AE	B
6837755	TT 2221-1	B	C	6837783	TTB 2421-1	AK	C
6837755	TT 2221-1	E	D	6837783	TTB 2421-1	AM	D
6837756	TT 2221-1	T	D	6837784	TTB 2421-1	AN	A
6837757	TT 2221-1	S	C	6837784	TTB 2421-1	AE	B
6837757	TT 2221-1	L	D	6837784	TTB 2421-1	AK	C
6837758	TT 2221-1	B	C	6837784	TTB 2421-1	AL	D
6837758	TT 2221-1	E	D	6837786	TT 2421-1	G	C
6837759	TT 2321-1	AT	C	6837786	TT 2421-1	Z	D
6837759	TT 2221-1	AM	D	6837787	TT 2421-1	S	C
6837760	TT 2221-1	A	A	6837787	TT 2421-1	T	D
6837760	TT 2221-1	S	C	6837788	TT 2421-1	G	C
6837760	TT 2221-1	L	D				

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6837788	TT 2421-1	Z	D	6838159	TT 2421-1	L	D
6837789	TT 2421-1	AN	A	6838160	TT 2421-1	AK	C
6837789	TT 2421-1	S	C	6838160	TT 2421-1	AM	D
6837789	TT 2421-1	L	D	6838161	TT 2421-1	S	C
6837790	TT 2421-1	S	C	6838161	TT 2421-1	T	D
6837790	TT 2421-1	L	D	6838162	TRT 2421-1	G	C
6837791	TT 2421-1	G	C	6838162	TRT 2421-1	Z	D
6837791	TT 2421-1	Z	D	6838187	TT 2220-1	A	A
6837792	TT 2421-1	G	C	6838187	TT 2220-1	S	C
6837792	TT 2421-1	Z	D	6838187	TT 2220-1	L	D
6837793	TT 2421-1	AT	C	6838188	TT 2220-1	A	A
6837793	TT 2421-1	AT	D	6838188	TT 2220-1	AF	C
6837794	TT 2421-1	Y	A	6838188	TT 2220-1	AM	D
6837794	TT 2421-1	S	C	6838189	TRT 2420-3	V	B
6837794	TT 2421-1	L	D	6838402	TTB 2220-1	AK	C
6837795	TT 2421-1	Y	A	6838402	TTB 2220-1	AM	D
6837795	TT 2421-1	S	C	6838543	TT 2421-1	Y	A
6837795	TT 2421-1	L	D	6838543	TT 2421-1	S	C
6837796	TT 2421-1	AN	A	6838543	TT 2421-1	L	D
6837796	TT 2421-1	S	C	6838544	TRT 2421-3	V	B
6837796	TT 2421-1	L	D	6838556	TT 2421-1	AF	C
6837798	TRT 2421-1	AM	D	6838556	TT 2421-1	AG	D
6837799	TRT 2421-1	G	C	6838563	TT 2221-1	B	C
6837799	TRT 2421-1	Z	D	6838563	TT 2221-1	E	D
6837801	TRT 2421-3	V	B	6838668	TRT 2421-3	V	B
6837802	TRT 2421-3	V	B	6838740	TT 2221-1	AK	C
6837803	TRT 2421-3	V	B	6838740	TT 2221-1	AL	D
6837862	TRT 2221-1	G	C	6838749	TT 2221-1	AK	C
6837862	TRT 2221-1	J	D	6838749	TT 2221-1	AM	D
6837863	TRT 2420-1	G	C	6838774	TT 2221-1	S	C
6837863	TRT 2420-1	Z	D	6838774	TT 2221-1	AM	D
6837876	TT 2220-1	B	C	6838789	TRT 2421-3	V	B
6837876	TT 2220-1	E	D	6838815	TT 2421-1	AD	A
6838123	TTB 2420-1	L	C	6838815	TT 2421-1	S	C
6838123	TTB 2420-1	T	D	6838815	TT 2421-1	L	D
6838152	TT 2221-1	S	C	6838830	TT 2421-1	Y	A
6838152	TT 2221-1	L	D	6838830	TT 2421-1	AF	C
6838153	TRT 2221-3	V	B	6838830	TT 2421-1	AM	D
6838154	TTB 2221-1	AK	C	6838846	TT 2221-1	A	A
6838154	TTB 2221-1	AM	D	6838846	TT 2221-1	S	C
6838155	TTB 2421-1	AK	C	6838846	TT 2221-1	L	D
6838155	TTB 2421-1	AM	D	6838847	TT 2221-1	A	A
6838156	TTB 2421-1	L	C	6838847	TT 2221-1	AF	C
6838156	TTB 2421-1	T	D	6838847	TT 2221-1	AM	D
6838157	TT 2421-1	AF	C	6838909	TT 2220-1	L	D
6838157	TT 2421-1	AM	D	6838910	TT 2220-1	L	D
6838158	TT 2421-1	AN	A	6838911	TT 2221-1	L	D
6838158	TT 2421-1	AF	C	6838912	TT 2421-1	Y	A
6838158	TT 2421-1	AM	D	6838912	TT 2421-1	S	C
6838159	TT 2421-1	S	C	6838912	TT 2421-1	L	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6838913	TT 2421-1	Y	A	6839288	TT 2421-1	AD	A
6838913	TT 2421-1	S	C	6839288	TT 2421-1	S	C
6838913	TT 2421-1	L	D	6839288	TT 2421-1	L	D
6838914	TT 2421-1	Y	A	6839373	TT 2221-1	G	C
6838914	TT 2421-1	AF	C	6839373	TT 2221-1	J	D
6838914	TT 2421-1	AH	D	6839410	TT 2421-1	AT	C
6838915	TT 2421-1	Y	A	6839410	TT 2421-1	AT	D
6838915	TT 2421-1	AF	C	6839424	TRT 2421-3	V	B
6838915	TT 2421-1	AH	D	6839425	TT 2221-1	S	C
6838967	TT 2221-1	L	D	6839425	TT 2221-1	L	D
6838969	TT 2221-1	S	C	6839465	TRT 2221-1	S	C
6838970	TT 2421-1	S	C	6839465	TRT 2221-1	L	D
6838970	TT 2421-1	L	D	6839510	TTB 2420-1	AN	A
6838976	TRT 2221-3	V	B	6839510	TTB 2420-1	S	C
6838977	TT 2421-1	AF	C	6839510	TTB 2420-1	L	D
6838977	TT 2421-1	AH	D	6839582	TT 2221-1	AK	C
6839001	TRT 2210-3	W	B	6839582	TT 2221-1	AM	D
6839118	TTB 2420-1	AN	A	6839584	TT 2221-1	A	A
6839118	TTB 2420-1	AE	B	6839584	TT 2221-1	R	B
6839118	TTB 2420-1	AK	C	6839584	TT 2221-1	L	C
6839118	TTB 2420-1	AM	D	6839585	TT 2221-1	A	A
6839119	TTB 2420-1	AE	B	6839585	TT 2221-1	AF	C
6839119	TTB 2420-1	AK	C	6839585	TT 2221-1	AH	D
6839119	TTB 2420-1	AM	D	6839612	TT 2221-1	AT	C
6839138	TT 2421-1	AK	C	6839612	TT 2221-1	AT	D
6839138	TT 2421-1	AM	D	6839614	TTB 2421-1	AE	B
6839149	TRT 2221-1	V	B	6839614	TTB 2421-1	AK	C
6839150	TRT 2221-3	V	B	6839614	TTB 2421-1	AM	D
6839185	TRT 2421-3	AS	B	6880108	TT 2421-1	S	C
6839186	TT 2421-1	G	C	6880108	TT 2421-1	L	D
6839186	TT 2421-1	Z	D	6880191	TT 2221-1	B	C
6839187	TRT 2221-3	V	B	6880191	TT 2221-1	L	D
6839195	TT 2221-1	G	C	6880292	TRT 2411-3	W	B
6839195	TT 2221-1	L	D	6880293	TT 2421-1	Z	D
6839196	TTB 2420-1	AE	B	6880370	TT 2221-1	AT	C
6839196	TTB 2420-1	AK	C	6880370	TT 2221-1	AT	D
6839196	TTB 2420-1	AM	D	6880371	TT 2421-1	AT	C
6839197	TTB 2420-1	AN	A	6880371	TT 2421-1	AT	D
6839197	TTB 2420-1	AE	B	6880372	TT 2421-1	AT	C
6839197	TTB 2420-1	AK	C	6880372	TT 2421-1	AT	D
6839197	TTB 2420-1	AM	D	6880374	TT 2421-1	AK	C
6839198	TTB 2220-1	AE	B	6880374	TT 2421-1	AM	D
6839198	TTB 2220-1	AK	C	6880445	TRT 2421-1	G	C
6839198	TTB 2220-1	AM	D	6880445	TRT 2421-1	Z	D
6839239	TRT 2221-3	V	B	6880446	TT 2221-1	A	A
6839240	TT 2221-1	S	C	6880446	TT 2221-1	E	C
6839240	TT 2221-1	L	D	6880446	TT 2221-1	L	D
6839282	TT 2221-1	A	A	6880471	TT 2221-1	B	C
6839282	TT 2221-1	S	C	6880471	TT 2221-1	L	D
6839282	TT 2221-1	L	D	6880472	TT 2221-1	S	C

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6880472	TT 2221-1	L	D	6881436	TT 2221-1	L	D
6880473	TT 2421-1	AT	C	6881440	TT 2421-1	AK	C
6880473	TT 2421-1	AT	D	6881440	TT 2421-1	AM	D
6880569	TT 2221-1	B	C	6881549	TRT 2411-3	W	B
6880569	TT 2221-1	E	D	6881570	TT 2421-1	AT	C
6880675	TTB 2221-1	S	C	6881570	TT 2421-1	AT	D
6880675	TTB 2221-1	L	D	6881588	TT 2421-1	Y	A
6880785	TT 2221-1	R	A	6881588	TT 2421-1	AF	C
6880785	TT 2221-1	S	C	6881588	TT 2421-1	AH	D
6880785	TT 2221-1	L	D	6881589	TT 2421-1	Y	A
6880832	TT 2221-1	A	A	6881589	TT 2421-1	AF	C
6880832	TT 2221-1	S	C	6881589	TT 2421-1	AH	D
6880832	TT 2221-1	L	D	6881590	TT 2421-1	Y	A
6880840	TT 2221-1	AT	C	6881590	TT 2421-1	AF	C
6880840	TT 2221-1	AT	D	6881590	TT 2421-1	AH	D
6880841	TT 2221-1	AT	C	6881647	TT 2421-1	AN	A
6880841	TT 2221-1	AT	D	6881647	TT 2421-1	S	C
6880842	TT 2421-1	AT	C	6881647	TT 2421-1	AG	D
6880842	TT 2421-1	AT	D	6881701	TT 2221-1	AK	C
6880843	TT 2421-1	AT	C	6881701	TT 2221-1	AM	D
6880843	TT 2421-1	AT	D	6881846	TTB 2420-1	AE	B
6880853	TT 2221-1	B	C	6881846	TTB 2420-1	AK	C
6880853	TT 2221-1	E	D	6881846	TTB 2420-1	AM	D
6880858	TRT 2221-3	A	A	6881856	TRT 2221-1	B	C
6880858	TRT 2221-3	V	B	6881856	TRT 2221-1	E	D
6880908	TRT 2421-3	V	B	6881869	TT 2221-1	A	A
6880909	TT 2221-1	U	A	6881869	TT 2221-1	AF	C
6880909	TT 2221-1	B	C	6881869	TT 2221-1	AU	D
6880909	TT 2221-1	L	D	6881894	TTB 2421-1	AE	B
6880915	TTB 2421-1	AK	C	6881894	TTB 2421-1	AK	C
6880915	TTB 2421-1	AM	D	6881894	TTB 2421-1	AM	D
6880918	TT 2421-1	AN	A	6881895	TTB 2421-1	AN	A
6880918	TT 2421-1	S	C	6881895	TTB 2421-1	AE	B
6880918	TT 2421-1	AG	D	6881895	TTB 2421-1	AK	C
6880975	TT 2221-1	B	C	6881895	TTB 2421-1	AM	D
6880975	TT 2221-1	L	D	6881896	TTB 2221-1	AE	B
6880976	TT 2221-1	S	C	6881896	TTB 2221-1	AK	C
6880976	TT 2221-1	L	D	6881896	TTB 2221-1	AM	D
6881069	TRT 2421-3	V	B	6882056	TT 2221-1	B	C
6881070	TRT 2421-3	V	B	6882056	TT 2221-1	E	D
6881087	TT 2421-1	Y	A	6882302	TT 2421-1	AT	C
6881087	TT 2421-1	S	C	6882302	TT 2421-1	AT	D
6881087	TT 2421-1	L	D	6882716	TT 2221-1	S	C
6881088	TT 2421-1	Y	A	6882716	TT 2221-1	L	D
6881088	TT 2421-1	AF	C	6882717	TT 2421-1	AT	C
6881088	TT 2421-1	AH	D	6882717	TT 2421-1	AT	D
6881363	TRT 2421-1	E	D	6882718	TT 2421-1	Y	A
6881400	TT 2421-1	S	C	6882718	TT 2421-1	AF	C
6881400	TT 2421-1	L	D	6882718	TT 2421-1	AH	D
6881436	TT 2221-1	S	C	6882731	TTB 2221-1	B	C

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6882731	TTB 2221-1	E	D	6884292	TT 2421-1	L	D
6882732	TTB 2221-1	B	C	6884462	TT 2221-1	B	C
6882732	TTB 2221-1	L	D	6884462	TT 2221-1	L	D
6882741	TT 2421-1	Y	A	6884503	TRT 2421-1	AN	A
6882741	TT 2421-1	S	C	6884503	TRT 2421-1	S	C
6882741	TT 2421-1	AB	D	6884503	TRT 2421-1	L	D
6882929	TRT 2421-1	AT	C	6884665	TT 2221-1	A	A
6882929	TRT 2421-1	Z	D	6884665	TT 2221-1	AF	C
6882931	TT 2421-1	AT	C	6884665	TT 2221-1	AU	D
6882931	TT 2421-1	AT	D	6884673	TT 2221-1	S	C
6882932	TT 2221-1	B	C	6884673	TT 2221-1	L	D
6882932	TT 2221-1	E	D	6884753	TRT 2221-1	R	A
6883298	TT 2221-1	G	C	6884753	TRT 2221-1	AF	C
6883298	TT 2221-1	J	D	6884753	TRT 2221-1	AG	D
6883299	TT 2421-1	G	C	6884754	TT 2421-1	AT	C
6883299	TT 2421-1	Z	D	6884754	TT 2421-1	AT	D
6883305	TT 2221-1	A	A	6885221	TTB 2421-1	AN	A
6883305	TT 2221-1	AF	C	6885221	TTB 2421-1	AF	C
6883305	TT 2221-1	AH	D	6885221	TTB 2421-1	AH	D
6883364	TRT 2411-3	W	B	6885254	TT 2221-1	G	C
6883365	TRT 2421-3	V	B	6885254	TT 2221-1	J	D
6883374	TT 2421-1	S	C	6885255	TT 2421-1	G	C
6883374	TT 2421-1	L	D	6885255	TT 2421-1	Z	D
6883666	TRT 2411-3	W	B	6885256	TRT 2421-1	G	C
6883701	TT 2421-1	G	C	6885256	TRT 2421-1	Z	D
6883701	TT 2421-1	Z	D	6885257	TT 2421-1	G	C
6883718	TTB 2421-1	AK	C	6885237	TT 2421-1	Z	D
6883718	TTB 2421-1	AM	D	6885259	TT 2221-1	G	C
6884034	TT 2221-1	E	C	6885259	TT 2221-1	J	D
6884034	TT 2221-1	L	D	6885315	TRT 2421-3	AS	B
6884035	TT 2421-1	Z	D	6885321	TRT 2421-3	V	B
6884049	TT 2221-1	G	C	6885341	TT 2221-1	S	C
6884049	TT 2221-1	J	D	6885341	TT 2221-1	L	D
6884135	TT 2221-1	R	A	6885526	TT 2421-1	G	C
6884135	TT 2221-1	AF	C	6885526	TT 2421-1	Z	D
6884135	TT 2221-1	AH	D	6885539	TT 2421-1	Y	A
6884136	TT 2221-1	R	A	6885539	TT 2421-1	AF	C
6884136	TT 2221-1	AF	C	6885539	TT 2421-1	AU	D
6884136	TT 2221-1	AH	D	6885620	TRT 2211-3	W	B
6884137	TT 2421-1	AD	A	6885624	TRT 2421-1	AK	C
6884137	TT 2421-1	AF	C	6885624	TRT 2421-1	AM	D
6884137	TT 2421-1	AH	D	6885651	TRT 2421-1	AN	A
6884184	TT 2221-1	S	C	6885651	TRT 2421-1	S	C
6884184	TT 2221-1	L	D	6885651	TRT 2421-1	L	D
6884185	TT 2221-1	S	C	6885695	TT 2221-1	G	C
6884185	TT 2221-1	L	D	6885695	TT 2221-1	J	D
6884196	TT 2221-1	S	C	6885696	TT 2421-1	G	C
6884196	TT 2221-1	L	D	6885696	TT 2421-1	Z	D
6884292	TT 2421-1	Y	A	6885697	TT 2221-1	B	C
6884292	TT 2421-1	S	C	6885697	TT 2221-1	L	D

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLANGE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	LOCATION	A/N*	MODEL	GROUP	LOCATION
6885698	TT 2221-1	S	C	23010703	TT 2421-1	AF	C
6885698	TT 2221-1	L	D	23010703	TT 2421-1	AH	D
6885699	TT 2421-1	AT	C	23010704	TT 2421-1	Y	A
6885699	TT 2421-1	AT	D	23010704	TT 2421-1	AF	C
23010700	TT 2221-1	S	C	23010704	TT 2421-1	AH	D
23010700	TT 2221-1	L	D	23010705	TT 2421-1	Y	A
23010701	TT 2421-1	A		23010705	TT 2421-1	AF	C
23010701	TT 2421-1	S	C	23010705	TT 2421-1	AH	D
23010701	TT 2421-1	L	D	23010787	TT 2221-1	AK	C
23010702	TT 2421-1	Y	A	23010787	TT 2221-1	AM	D
23010702	TT 2421-1	S	C	23010793	TT 2421-1	AK	C
23010702	TT 2421-1	L	D	23010793	TT 2421-1	AV	D
23010703	TT 2421-1	Y	A				

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

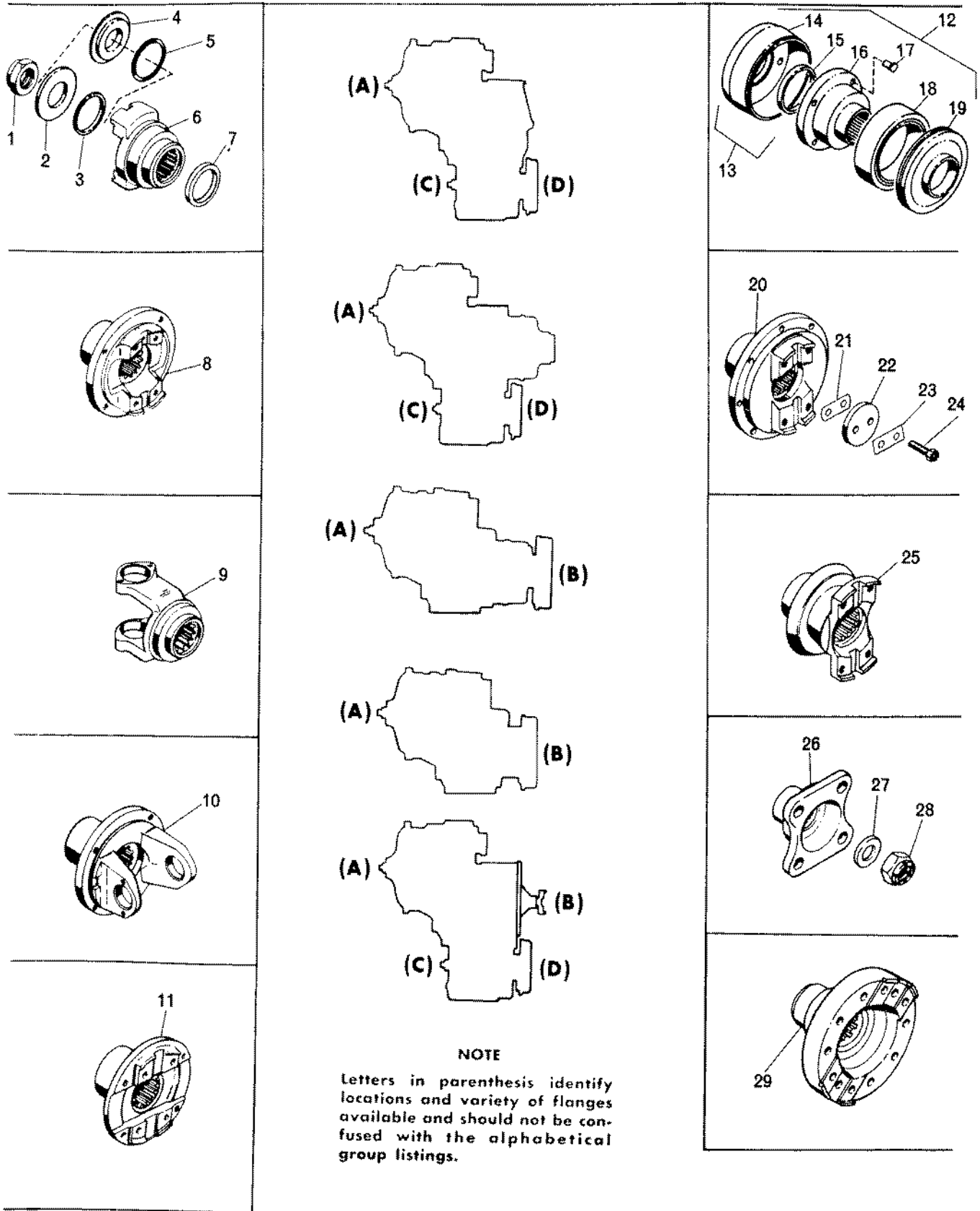


FIG. 1. FLANGE

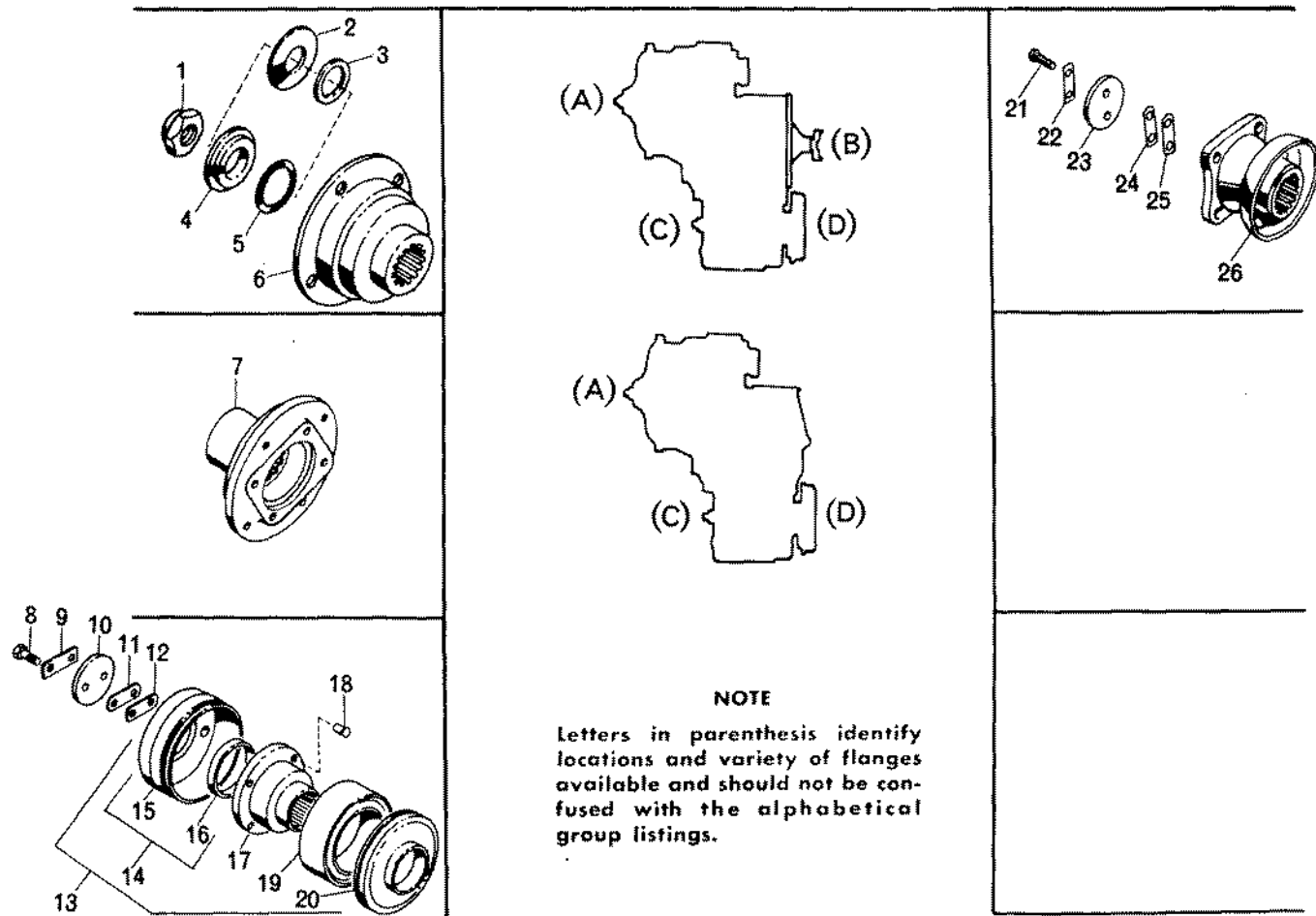


FIG. 1-1. FLANGE

GROUP A

FLANGE, FIGURE 1
LOCATION A AND B

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	NUT, FLANGE RETAINING	9416389	1	1	3	5
2-3	NOT USED IN THIS GROUP					
4	WASHER, FLANGE	6773457	1	1	3	5
5	NOT USED IN THIS GROUP					
6	FLANGE MECH 5C	6773554	1		1	2
7-28	NOT USED IN THIS GROUP.					

GROUP B

FLANGE, FIGURE 1
LOCATION C

1	NUT, FLANGE RETAINING	9416389	1	1	3	5
2	WASHER, FLANGE, USE WITH 6880101 SEAL, 6880093	6773457	1	1	3	5
	FLANGE AND 6880098 OR 6880100 OUTPUT SHAFT					
3	SEAL, OIL, USE WITH 6773457 WASHER, 6880093	6880101	1	1	3	5
	FLANGE AND 6880098 OR 6880100 OUTPUT SHAFT ONLY.					
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457	6839667	1	1	3	5
	WASHER WITH 6839667 WASHER ALSO ORDER 6830306					
	SEAL. USED WITH 6773554 OR 6880161 FLANGE ONLY					
5	SEAL, OIL, USE WITH 6839667 WASHER AND 6773554	6830306	1	1	3	5
	OR 6880161 FLANGE ONLY.					
6	FLANGE, MECH 5C, USED STARTING WITH S/N 53291	6880093	1		1	2
	AND WITH 6773457 WASHER, 6880101 SEAL AND					
	6880098 OR 6880100 OUTPUT SHAFT.					
6	FLANGE, MECH 5C, USED PRIOR TO S/N 53291 WITH	6880161	1		1	2
	6839667 WASHER AND 6830306 SEAL, PRIOR TO					
	S/N 53291 WHEN REPLACING 6773554 OR					
	6880161 FLANGE WITH 6880093 FLANGE ALSO					
	ORDER 6773457 WASHER, 6880101 SEAL AND					
	6880098 OR 6880100 OUTPUT SHAFT					
7-28	NOT USED IN THIS GROUP					

GROUP C

FLANGE, FIGURE 1
LOCATION D

1	NUT, FLANGE RETAINING	9416389	1	1	3	5
2	WASHER, FLANGE RETAINING, USED WITH 6880101 SEAL, 6773457	6773457	1	1	3	5
	6880393 FLANGE AND 6880099, 6880159 OR					
	6880100 OUTPUT SHAFT ONLY.					
3	SEAL, OIL, USED WITH 6773457 WASHER, 6880393	6880101	1	1	3	5
	FLANGE AND 6880099, 6880159 OR 6880100					
	OUTPUT SHAFT ONLY					
4	WASHER, FLANGE RETAINING, WHEN REPLACING	6839667	1	1	3	5
	6773457 WASHER WITH 6839667 WASHER ALSO					
	ORDER 6830306 SEAL. 6839667 WASHER AND					
	6830306 SEAL NOT USED WHEN 6880393 FLANGE					
	AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT					
	ARE USED TOGETHER. 6773457 WASHER AND					
	6880101 SEAL ARE USED.					
5	SEAL, OIL, USED WITH 6839667 WASHER. NOT USED	6830306	1	1	3	5
	WHEN 6880393 FLANGE AND 6880099, 6880159 OR					
	6880100 OUTPUT SHAFT ARE USED TOGETHER.					

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GROUP C CONT

FLANGE, FIGURE 1
LOCATION D

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
	6773457 WASHER AND 6880101 SEAL ARE USED.					
6	FLANGE, MECH 5C	6880093	1		1	2
7-28	NOT USED IN THIS GROUP					

GROUP D

FLANGE, FIGURE 1
LOCATION A AND B

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	NOT USED IN THIS GROUP.					
8	FLANGE, MECH 5C	6880086	1		1	2

GROUP E

FLANGE, FIGURE 1
LOCATION C AND D

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW

2	WASHER, FLANGE RETAINING, USE WITH 6880101 SEAL, 6880086 FLANGE AND 6880098, 6880099, 6880100 OR 6880159 OUTPUT SHAFT ONLY.	6773457	1	1	3	5
3	SEAL, OIL, USE WITH 6773457 WASHER, 6880086 FLANGE AND 6880098, 6880099, 6880100 OR 6880159 OUTPUT SHAFT ONLY	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL. 6839667 WASHER AND 6830306 SEAL NOT USED WHEN 6880086 FLANGE AND 6880098, 6880099, 6880100 OR 6880159 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6839667	1	1	3	5
5	SEAL, OIL, USED WITH 6839667 WASHER. NOT USED WHEN 6880086 FLANGE AND 6880098, 6880099, 6880100 OR 6880159 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6830306	1	1	3	5
6	NOT USED IN THIS GROUP					
8	FLANGE, MECH 5C	6880086	1		1	2

GROUP F

FLANGE, FIGURE 1
LOCATION A

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	NOT USED IN THIS GROUP.					
9	FLANGE YOKE TYPE 5N	6880094	1		1	2

GROUP G

FLANGE, FIGURE 1
LOCATION C

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2	WASHER, FLANGE RETAINING, USE WITH 6880101 SEAL, 6880094 FLANGE AND 6880098 OR 6880100 OUTPUT FLANGE ONLY	6773457	1	1	3	5
3	SEAL, OIL, USE WITH 6773457 WASHER, 6880094 FLANGE AND 6880098 OR 6880100 OUTPUT FLANGE ONLY	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL. USE WITH 6773571 OR 6880162 FLANGE ONLY	6839667	1	1	3	5
5	SEAL, OIL, USE WITH 6839667 WASHER AND 6773571 OR 6880162 FLANGE ONLY.	6830306	1	1	3	5
6	NOT USED IN THIS GROUP					
9	FLANGE, YOKE TYPE 5N, USED STARTING WITH . . . S/N 53291 AND WITH 6773457 WASHER, 6880101 SEAL AND 6880098 OR 6880100 OUTPUT SHAFT	6880094	1		1	2
9	FLANGE, YOKE TYPE 5N, USED PRIOR TO S/N 53291 . . WITH 6839667 WASHER AND 6830306 SEAL. PRIOR TO S/N 53291 WHEN REPLACING 6773571 OR 6880162 FLANGE WITH 6880094 FLANGE ALSO ORDER 6773457 WASHER, 6880101 SEAL AND 6880098 OR 6880100 OUTPUT SHAFT	6880162	1		1	2

GROUP H

FLANGE, FIGURE 1
LOCATION D

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW

2	WASHER, FLANGE RETAINING, USE WITH 6880101 SEAL, 6880094 FLANGE AND 6880099, 6880100 OR 6880159 OUTPUT SHAFT ONLY	6773457	1	1	3	5
3	SEAL, OIL, USE WITH 6773457 WASHER, 6880094 . . . FLANGE AND 6880099, 6880100 OR 6880159 OUTPUT SHAFT ONLY	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING . . . 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL. 6839667 WASHER AND 6830306 SEAL NOT USED WHEN 6880094 FLANGE AND 6880099, 6880100 OR 6880159 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED	6839667	1	1	3	5
5	SEAL, OIL, USED WITH 6839667 WASHER. NOT USED . . WHEN 6880094 FLANGE AND 6880099, 6880100 OR 6880159 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6830306	1	1	3	5
6	NOT USED IN THIS GROUP					
9	FLANGE, YOKE TYPE, 5N	6880094	1		1	2

GROUP J

FLANGE, FIGURE 1
LOCATION D

SAME AS GROUP D, EXCEPT FOR PARTS LISTED BELOW.

2	WASHER, FLANGE RETAINING, USED WITH 6880101 SEAL, 6880087 FLANGE AND 6880099, 6880100 OR 6880159 OUTPUT SHAFT	6773457	1	1	3	5
3	SEAL, OIL, USED WITH 6773457 WASHER, 6880087 . . FLANGE AND 6880099, 6880100 OR 6880159 OUTPUT	6880101	1	1	3	5

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GROUP J CONT

FLANGE, FIGURE 1
LOCATION D

SAME AS GROUP D, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
	SHAFT					
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL. 6839667 WASHER AND 6830306 SEAL NOT USED WHEN 6880087 FLANGE AND 6880099, 6880100 OR 6880159 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6839667	1	1	3	5
5	SEAL, OIL, USED WITH 6839667 WASHER, NOT USED WHEN 6880087 FLANGE AND 6880099, 6880100 OR 6880159 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.		1	1	3	5
6	NOT USED IN THIS GROUP					
10	FLANGE YCKE TYPE 5N	6880087	1		1	2

GROUP K

FLANGE, FIGURE 1
LOCATION B

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	NOT USED IN THIS GROUP.					
11	FLANGE, MECH 6C	6880090	1		1	2

GROUP L

FLANGE, FIGURE 1
LOCATION C AND D

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW

2	WASHER, FLANGE RETAINING, USED WITH 6880101 SEAL, 6773457 6880090 FLANGE AND 6880098, 6880099, 6880100 OR 6880159 OUTPUT SHAFT		1	1	3	5
3	SEAL, OIL, USE WITH 6773457 WASHER, 6880090 FLANGE AND 6880098, 6880099, 6880100 OR 6880159 OUTPUT SHAFT	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL. 6839667 WASHER AND 6830306 SEAL NOT USED WHEN 6880090 FLANGE AND 6880098, 6880099, 6880100 OR 6880159 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED	6839667	1	1	3	5
5	SEAL, OIL, USED WITH 6839667 WASHER. NOT USED WHEN 6880090 FLANGE AND 6880098, 6880099, 6880100 OR 6880159 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED	6830306	1	1	3	5
6	NOT USED IN THIS GROUP					
11	FLANGE, MECH 6C	6880090	1		1	2

GROUP M

FLANGE, FIGURE 1
LOCATION A

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
6	FLANGE, MECH 4	6773553	1		1	2

GROUP N

FLANGE, FIGURE 1
LOCATION C AND D

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

2-3	NOT USED IN THIS GROUP					
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL	6839667	1	1	3	5
5	SEAL, OIL, USED WITH 6839667 WASHER ONLY	6830306	1	1	3	5
6	FLANGE, MECH 4	6773553	1		1	2

GROUP P

FLANGE, FIGURE 1
LOCATION C

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW.

7	SPACER	6773465	1	1	2	5
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GROUP Q

FLANGE, FIGURE 1
LOCATION D

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW

7	SPACER	6773465	1		1	2
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GROUP R

FLANGE, FIGURE 1
LOCATION A AND B

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	FLANGE MECH 6C	6776421	1		1	2
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GROUP S

FLANGE, FIGURE 1
LOCATION C

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW

2	WASHER, FLANGE, USE WITH 6880101 SEAL, 6880095	6773457	1	1	3	5
	FLANGE AND 6880098 OR 6880100 OUTPUT SHAFT					
3	SEAL, OIL, USE WITH 6773457 WASHER, 6880095	6880101	1	1	3	5
	FLANGE AND 6880098 OR 6880100 OUTPUT SHAFT					
4	WASHER, FLANGE RETAINING, WHEN REPLACING	6839667	1	1	3	5
	6773457 WASHER WITH 6839667 WASHER ALSO					

CONTINUED ON NEXT PAGE

GROUP S CONT

FLANGE, FIGURE 1
LOCATION C

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
	ORDER 6830306 SEAL. USED WITH 6776421 OR 6880163 FLANGE ONLY					
5	SEAL, OIL, USE WITH 6839667 WASHER AND 6776421 OR 6880163 FLANGE ONLY	6830306	1	1	3	5
6	FLANGE, MECH 6C, USED STARTING WITH S/N 53291 . . AND WITH 6833457 WASHER, 6880101 SEAL AND 6880098 OR 6880100 OUTPUT SHAFT.	6880095	1		1	2
6	FLANGE, MECH 6C, USED PRIOR TO S/N 53291 WITH . . 6839667 WASHER AND 6830306 SEAL. PRIOR TO S/N 53291 WHEN REPLACING 6776421 OR 6880163 FLANGE WITH 6880095 FLANGE ALSO ORDER 6773457 WASHER, 6880101 SEAL AND 6880098 OR 6880100 OUTPUT SHAFT	6880163	1		1	2

GROUP T

FLANGE, FIGURE 1
LOCATION D

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW

2	WASHER, FLANGE RETAINING, USED WITH 6880101 SEAL, 6880095 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6773457	1	1	3	5
3	SEAL, OIL, USED WITH 6773457 WASHER, 6880095 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL, WASHER 6839667 AND SEAL 6830306 NOT USED WHEN 6880095 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. WASHER 6773457 AND SEAL 6880101 ARE USED	6839667	1	1	3	5
5	SEAL, OIL, USED WITH 6839667 WASHER, NOT USED WHEN 6880095 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6830306	1	1	3	5
6	FLANGE, MECH 6C	6880095	1		1	2

GROUP U

FLANGE, FIGURE 1
LOCATION A

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

6	NOT USED IN THIS GROUP.					
12	FLANGE ASSY, MECH 5C TORQOMATIC COUPLING	6880644	1		1	2
13	FLANGE ASSY, MECH 5C	6890645	*	1		
14	FLANGE, MECH 5C	6880646	*	1		
15	BUSHING	6830085	*	1		
16	HUB	6880647	*	1		
17	PIN, DOWEL	6881035	*	4		

CONTINUED ON NEXT PAGE

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP U CONT

FLANGE, FIGURE 1
LOCATION A

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
18	COUPLING	6837169	* 1			
19	RETAINER	6880030	* 1			

GROUP V

FLANGE, FIGURE 1
LOCATION B

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1-19	NOT USED IN THIS GROUP.					
20	FLANGE MECH 7C	6773275	1		1	2
21	SHIM, 0.025	6772140	AR	2	4	8
21	SHIM, 0.005	6772141	AR	2	4	8
22	WASHER	6768324	1	1	2	5
23	STRIP, LOCKING	6755269	1	1	2	5
24	BOLT, HX HD, 1/2-20 X 1 1/4	9409059	2	2	4	8

GROUP W

FLANGE, FIGURE 1
LOCATION B

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1-19	NOT USED IN THIS GROUP.					
20	FLANGE MECH 7C	6769178	1		1	2
21	NOT USED IN THIS GROUP					
22	WASHER	6757184	1	1	2	5
23	STRIP, LOCKING	6757243	1	1	2	5
24	BOLT, HX HD, 3/8-24 X 1 1/8	9409036	2	2	4	8

GROUP X

FLANGE, FIGURE 1
LOCATION B

SAME AS GROUP W, EXCEPT FOR PARTS LISTED BELOW.

9	FLANGE MECH 7C	6776858	1		1	2
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GROUP Y

FLANGE, FIGURE 1
LOCATION A AND B

SAME AS GROUP W, EXCEPT FOR PARTS LISTED BELOW.

20	NOT USED IN THIS GROUP.					
21	SHIM, 0.025	6835629	AR	2	6	12
21	SHIM, 0.005	6835630	AR	2	6	12
25	FLANGE MECH 6C	6771855	1		1	2

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP Z

FLANGE, FIGURE 1
LOCATION D

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW.

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2	WASHER, FLANGE, RETAINING, USED WITH 6880101 SEAL, 6773457 6880089 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6773457	1	1	3	5
3	SEAL, OIL, USED WITH 6773457 WASHER, 6880089 . . . 6880101 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL. 6839667 WASHER AND 6830306 SEAL NOT USED WHEN 6880089 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6839667	1	1	3	5
5	SEAL, OIL, USED WITH 6839667 WASHER, NOT USED . . . 6830306 WHEN 6880089 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED	6830306	1	1	3	5
6	FLANGE YOKE TYPE 6N	6880089	1		1	2

GROUP AA

FLANGE, FIGURE 1
LOCATION B

SAME AS GROUP R, EXCEPT FOR PARTS LISTED BELOW.

7	SPACER	6773465	1	1	3	5
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GROUP AB

FLANGE, FIGURE 1
LOCATION C

SAME AS GROUP S, EXCEPT FOR PARTS LISTED BELOW

7	SPACER	6773465	1	1	3	5
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GROUP AC

FLANGE, FIGURE 1
LOCATION D

SAME AS GROUP T, EXCEPT FOR PARTS LISTED BELOW

7	SPACER	6773465	1	1	3	5
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GROUP AD

FLANGE, FIGURE 1
LOCATION A

SAME AS GROUP W, EXCEPT FOR PARTS LISTED BELOW.

20	NOT USED IN THIS GROUP					
21	SHIM, 0.025	6835629	AR	2	6	12
21	SHIM, 0.005	6835630	AR	2	6	12
25	FLANGE MECH 6C	6771854	1		1	2

GROUP AE

FLANGE, FIGURE 1
LOCATION B

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1-25	NOT USED IN THIS GROUP					
26	FLANGE, S1410	6832099	1		1	2
27	WASHER, FLANGE RETAINER	6831469	1	1	2	5
28	NUT, FLANGE RETAINING	6833204	1	1	3	5

GROUP AF

FLANGE, FIGURE 1
LOCATION C

SAME AS GROUP B, EXCEPT FOR PARTS LISTED BELOW

2	WASHER, FLANGE, USE WITH 6880101 SEAL, 6883979 FLANGE AND 6880098 OR 6880100 OUTPUT SHAFT ONLY	6773457	1	1	3	5
3	SEAL, OIL, USE WITH 6773457 WASHER, 6883979 FLANGE AND 6880098 OR 6880100 OUTPUT SHAFT	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL. USED WITH 6831323 OR 6880165 FLANGE ONLY	6839667	1	1	3	5
5	SEAL, OIL, USE WITH 6839667 WASHER AND 6831323 OR 6880165 FLANGE ONLY	6830306	1	1	3	5
6	FLANGE, MECH 7C, USED STARTING WITH S/N 53291 AND WITH 6773457 WASHER, 6880101 SEAL AND 6880098 OR 6880100 OUTPUT SHAFT	6883979	1		1	2
6	FLANGE, MECH 7C, USED PRIOR TO S/N 53291 WITH 6839667 WASHER AND 6830306 SEAL. PRIOR TO S/N 53291 WHEN REPLACING 6831323 OR 6880165 FLANGE WITH 6883979 FLANGE ALSO ORDER 6773457 WASHER, 6880101 SEAL AND 6880098 OR 6880100 OUTPUT SHAFT	5880165	1		1	2

GROUP AG

FLANGE, FIGURE 1
LOCATION D

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW

2	WASHER, FLANGE RETAINING, USED WITH 6880101 SEAL, 6883979 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6773457	1	1	3	5
3	SEAL, OIL, USED WITH 6773457 WASHER, 6883979 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL. 6839667 WASHER AND 6830306 SEAL NOT USED WHEN 6883979 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED	6839667	1	1	3	5
5	SEAL, OIL, USED WITH 6839667 WASHER, NOT USED WHEN 6883979 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6830306	1	1	3	5
6	FLANGE, MECH 7C	6883979	1		1	2

GROUP AH

FLANGE, FIGURE 1
LOCATION D

SAME AS GROUP C, EXCEPT FOR PARTS LISTED BELOW

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
2	WASHER, FLANGE RETAINING, USE WITH 6880101 SEAL, 6880091 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6773457	1	1	3	5
3	SEAL, OIL, USED WITH 6773457 WASHER, 6880091 . . FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL. 6839667 WASHER AND 6830306 SEAL NOT USED WHEN 6880091 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6839667	1	1	3	5
5	SEAL, OIL, USED WITH 6839667 WASHER, NOT USED . . WHEN 6880091 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6830306	1	1	3	5
6	NOT USED IN THIS GROUP					
11	FLANGE, MECH 7C	6880091	1		1	2

GROUP AJ

FLANGE, FIGURE 1-1
LOCATION C

1	NUT, FLANGE RETAINING	9416389	1	1	3	5
2	WASHER, FLANGE	6773457	1	1	3	5
3-5	NOT USED IN THIS GROUP					
6	FLANGE, S1480	6880164	1		1	2

GROUP AK

FLANGE, FIGURE 1-1
LOCATION C

1	NUT, FLANGE RETAINING	9416389	1	1	3	5
2	WASHER, FLANGE RETAINING, USE WITH 6880101 SEAL, 6880096 FLANGE AND 6880098 OR 6880100 OUTPUT SHAFT	6773457	1	1	3	5
3	SEAL, OIL, USE WITH 6773457 WASHER, 6880096 . . . FLANGE AND 6880098 OR 6880100 OUTPUT SHAFT	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER, ALSO ORDER 6830306 SEAL. USED WITH 6829976 OR 6880164 FLANGE ONLY.	6839667	1	1	3	5
5	SEAL, OIL, USE WITH 6839667 WASHER AND 6829976 . OR 6880164 FLANGE	6830306	1	1	3	5
6	FLANGE, S1480, USED STARTING WITH S/N 53291 . . . AND WITH 6773457 WASHER, 6880101 SEAL AND 6880098 OR 6880100 OUTPUT SHAFT.	6880096	1		1	2
6	FLANGE, S1480, USED PRIOR TO S/N 53291 WITH 6839667 WASHER AND 6830306 SEAL. PRIOR TO S/N 53291 WHEN REPLACING 6829976 OR 6880164 FLANGE WITH 6880096 FLANGE ALSO ORDER 6773457 WASHER, 6880101 SEAL	6880164	1	1	3	5

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GROUP AK CONT

FLANGE, FIGURE 1-1
LOCATION C

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25

AND 6880098 OR 6880100 OUTPUT SHAFT.

GROUP AL

FLANGE, FIGURE 1-1
LOCATION D

1	NUT, FLANGE RETAINING	9416389	1	1	3	5
2	WASHER, FLANGE RETAINING, USED WITH 6880101 SEAL, 6880096 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6773457	1	1	3	5
3	SEAL, OIL, USED WITH 6773457 WASHER, 6880096 . . FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL. 6839667 WASHER AND 6830306 SEAL NOT USED WHEN 6880096 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880161 SEAL ARE USED	6839667	1	1	3	5
5	SEAL, OIL, USED WITH 6839667 WASHER. NOT USED . . WHEN 6880096 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6830306	1	1	3	5
6	FLANGE, S1480	6880096	1		1	2

GROUP AM

FLANGE, FIGURE 1-1
LOCATION D

1	NUT, FLANGE RETAINING	9416389	1	1	3	5
2	WASHER, FLANGE RETAINING, USED WITH 6880101 SEAL, 6880088 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6773457	1	1	3	5
3	SEAL, OIL, USED WITH 6773457 WASHER. 6880088 . . FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL. 6839667 WASHER AND 6830306 SEAL NOT USED WHEN 6880088 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6839667	1	1	3	5
5	SEAL, OIL, USED WITH 6839667 WASHER. NOT USED WHEN 6880088 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6830306				
6	NOT USED IN THIS GROUP					
7	FLANGE, S1480	6880088	1		1	2

GROUP AN

FLANGE, FIGURE 1-1
LOCATION A

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1-7	NOT USED IN THIS GROUP					
8	BOLT, HX HD, 3/8-24 X 1 1/8	9409036	2	2	4	8
9	STRIP, LOCKING	6757243	1	1	2	5
10	WASHER, FLANGE, RETAINING	6757184	1	1	2	5
11	SHIM, 0.025	6835629	AR	2	6	12
12	SHIM, 0.005	6835630	AR	2	6	12
13	FLANGE ASSY, MECH 6C TORQMATIC COUPLING	6880640	1		1	2
14	FLANGE ASSY, MECH 6C	6880641	* 1			
15	FLANGE	6880642	* 1			
16	BUSHING	6830085	* 1			
17	HUB	6880643	* 1			
18	PIN, DOWEL	6881034	* 4			
19	COUPLING	6837169	* 1			
20	RETAINER	6880030	* 1			

GROUP AP

FLANGE, FIGURE 1-1
LOCATION A

1-20	NOT USED IN THIS GROUP					
21	BOLT, HX HD, 3/8-24 X 1 1/8	9409036	2	2	4	8
22	STRIP, LOCKING	6757243	1	1	2	5
23	WASHER, FLANGE RETAINING	6757184	1	1	2	5
24	SHIM, 0.025	6835629	AR	2	6	12
25	SHIM, 0.005	6835630	AR	2	6	12
26	FLANGE, S1500	6770171	1		1	2

GROUP AQ

FLANGE, FIGURE 1
LOCATION B

SAME AS GROUP AE, EXCEPT FOR PARTS LISTED BELOW

9	FLANGE, YOKE TYPE	6838292	1		1	2
26	NOT USED IN THIS GROUP					

GROUP AR

FLANGE, FIGURE 1
LOCATION D

1	NUT, FLANGE RETAINING	9416389	1	1	3	5
2	WASHER, FLANGE RETAINING, USED WITH 6880101 SEAL, 6880092 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6773457	1	1	3	5
3	SEAL, OIL, USED WITH 6773457 WASHER, 6880092 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6880101	1	1	3	5
4	WASHER, FLANGE RETAINING, WHEN REPLACING 6773457 WASHER WITH 6839667 WASHER ALSO ORDER 6830306 SEAL. 6839667 WASHER AND 6830306 SEAL. NOT USED WHEN 6880092 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT	6839667	1	1	3	5

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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP AR CONT

FLANGE, FIGURE 1
LOCATION D

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
	ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.					
5	SEAL, OIL, USED WITH 6839667 WASHER. NOT USED . . . WHEN 6880092 FLANGE AND 6880099, 6880159 OR 6880100 OUTPUT SHAFT ARE USED TOGETHER. 6773457 WASHER AND 6880101 SEAL ARE USED.	6830306	1	1	3	5
6-7	NOT USED IN THIS GROUP					
8	FLANGE, SPICER 1480	6880092	1		1	2

GROUP AS

FLANGE, FIGURE 1
LOCATION B

SAME AS GROUP V, EXCEPT FOR PARTS LISTED BELOW

20	NOT USED IN THIS GROUP					
29	FLANGE, MECH 9C	6774739	1		1	2

GROUP AT

FLANGE, FIGURE 1
LOCATION C AND D

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

3	SEAL, OIL	6880101	1	1	3	5
6	NOT USED IN THIS GROUP					

GROUP AU

FLANGE, FIGURE 1
LOCATION D

SAME AS GROUP AG, EXCEPT FOR PARTS LISTED BELOW

7	SPACER	6773465	1	1	3	5
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GROUP AV

FLANGE, FIGURE 1
LOCATION D

SAME AS GROUP AK, EXCEPT FOR PARTS LISTED BELOW

7	SPACER	6773465	1	1	3	5
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TRANSMISSION FRONT COVER AND CONVERTER DRIVE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774054	TT 2220-1	A	6831026	TT 2220-1	A
6774057	TT 2220-1	A	6831115	TT 2220-1	A
6774547	TT 2220-1	A	6831136	TT 1220-1	A
6774548	TT 2220-1	A	6831154	TT 1220-1	A
6774696	TT 2220-1	A	6831237	TT 2420-1	B
6774786	TT 2220-1	A	6831258	TT 2220-1	A
6775596	TT 2220-1	A	6831862	TT 2220-1	A
6775672	TT 2220-1	A	6832005	TRT 2420-1	B
6775745	TT 2220-1	A	6832029	TRT 2220-1	A
6775885	TT 2220-1	A	6832163	TT 2420-1	B
6775988	TT 2220-1	A	6832234	TT 2220-1	A
6776538	TT 2220-1	A	6832367	TT 2220-1	A
6776602	TT 2220-1	A	6832371	TTB 2420-1	B
6776657	TT 2220-1	A	6832372	TT 2420-1	B
6776751	TT 2220-1	A	6832379	TRT 2220-1	A
6776796	TRT 2220-1	A	6832380	TRT 2420-1	B
6776940	TT 2220-1	A	6832744	TT 2420-1	B
6776988	TT 2220-1	A	6832799	TT 2420-1	B
6777146	TT 2220-1	A	6832802	TT 2220-1	A
6777307	TT 2220-1	A	6832885	TTB 2420-1	B
6777545	TRT 2220-3	A	6832887	TT 2420-1	B
6777621	TT 2220-1	A	6832888	TT 2420-1	B
6777756	TT 2220-1	A	6832926	TT 1220-1	A
6777935	TT 1220-1	A	6832969	TT 2220-1	A
6777967	TT 2220-1	A	6833099	TT 2220-1	A
6778380	TT 2220-1	A	6833371	TTB 2220-1	A
6779121	TT 2220-1	A	6833372	TT 2420-1	B
6779122	TT 2220-1	A	6833373	TT 2220-1	A
6779161	TT 2220-1	A	6833606	TTB 2420-1	B
6779163	TT 2220-1	A	6833607	TTB 2420-1	B
6779176	TT 2220-1	A	6833672	TT 2420-1	B
6779181	TT 2220-1	A	6833756	TT 2420-1	B
6779182	TT 2420-1	B	6833771	TT 2220-1	A
6779209	TT 2220-1	A	6833772	TT 2220-1	A
6779210	TT 1220-1	A	6833773	TTB 2420-1	B
6779419	TT 2220-1	A	6833820	TT 2420-1	B
6779543	TT 2220-1	A	6834702	TT 2420-1	B
6779544	TT 2220-1	A	6834717	TT 2220-1	A
6779675	TT 1220-1	A	6835016	TT 2220-1	A
6779863	TRT 2220-1	A	6835017	TT 2220-1	A
6779884	TT 2220-1	A	6835117	TT 2220-1	A
6830481	TT 2220-1	A	6835215	TT 2220-1	A
6830521	TT 2220-1	A	6835216	TT 2220-1	A
6830522	TT 2220-1	A	6835281	TT 2420-1	B
6830703	TRT 2420-1	B	6835575	TT 2420-1	B
6830731	TRT 2420-1	B	6835674	TTB 2420-1	B
6830751	TT 2220-1	A	6835969	TTB 2420-1	B
6830752	TT 2220-1	A	6835970	TTB 2420-1	B
6830774	TT 2220-1	A	6836028	TRT 2220-3	A
6830899	TT 1220-1	A	6836050	TT 2220-1	A

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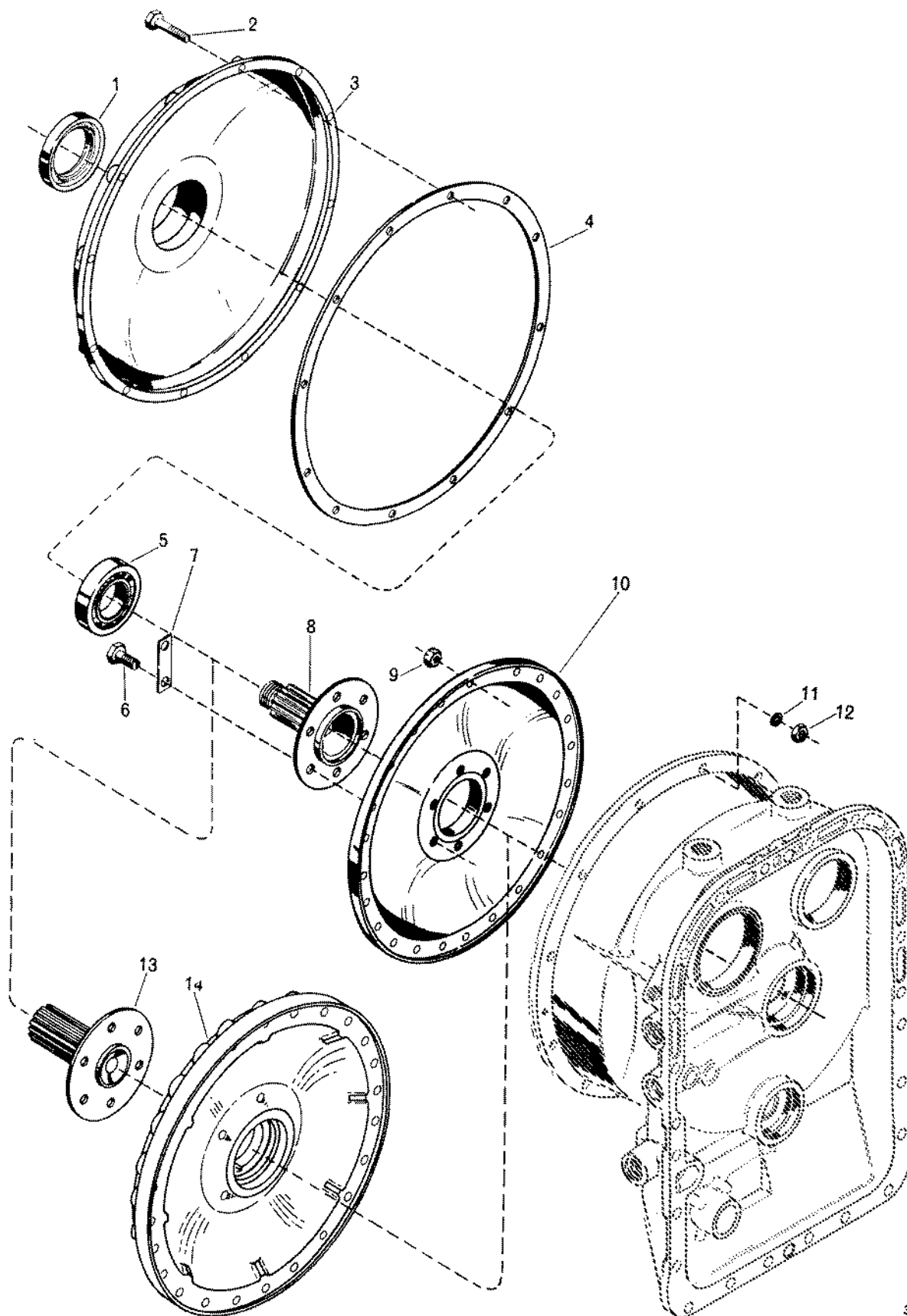
* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE.....

TRANSMISSION FRONT COVER AND CONVERTER DRIVE SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6836051	TT 2220-1	A	6838915	TT 2421-1	B
6836092	TTB 2420-1	B	6839118	TTB 2420-1	B
6836201	TTB 2220-1	A	6839197	TTB 2420-1	B
6836276	TTB 2420-1	B	6839282	TT 2221-1	A
6836353	TT 2420-1	B	6839288	TT 2421-1	B
6836396	TTB 2220-1	A	6839510	TTB 2420-1	B
6836504	TT 2220-1	A	6839584	TT 2221-1	A
6836825	TTB 2420-1	B	6839585	TT 2221-1	A
6837179	TT 2420-1	B	6880446	TT 2221-1	A
6837180	TT 2220-1	A	6880785	TT 2221-1	A
6837181	TT 2420-1	B	6880832	TT 2221-1	A
6837225	TT 2220-1	A	6880858	TRT 2221-3	A
6837226	TT 2220-1	A	6880909	TT 2221-1	A
6837247	TT 2220-1	A	6880918	TT 2421-1	B
6837354	TT 2220-1	A	6881087	TT 2421-1	B
6837413	TT 2220-1	A	6881088	TT 2421-1	B
6837414	TT 2420-1	B	6881400	TT 2421-1	B
6837718	TT 2420-1	B	6881588	TT 2421-1	B
6837741	TT 2221-1	A	6881589	TT 2421-1	B
6837743	TT 2221-1	A	6881590	TT 2421-1	B
6837745	TT 2221-1	A	6881647	TT 2421-1	B
6837746	TT 2221-1	A	6881701	TT 2221-1	A
6837750	TT 2221-1	A	6881869	TT 2221-1	A
6837754	TT 2221-1	A	6881895	TTB 2421-1	B
6837755	TT 2221-1	A	6882718	TT 2421-1	B
6837759	TT 2221-1	A	6882732	TTB 2221-1	A
6837760	TT 2221-1	A	6882741	TT 2421-1	B
6837761	TT 2221-1	A	6883305	TT 2221-1	A
6837762	TT 2221-1	A	6884034	TT 2221-1	A
6837763	TT 2221-1	A	6884135	TT 2221-1	A
6837777	TTB 2221-1	A	6884136	TT 2221-1	A
6837782	TTB 2421-1	B	6884137	TT 2421-1	B
6837784	TTB 2421-1	B	6884292	TT 2421-1	B
6837789	TT 2421-1	B	6884462	TT 2221-1	A
6837794	TT 2421-1	B	6884503	TRT 2421-1	B
6837795	TT 2421-1	B	6884665	TT 2221-1	A
6837796	TT 2421-1	B	6884673	TT 2221-1	C
6838158	TT 2421-1	B	6884753	TRT 2221-1	A
6838187	TT 2220-1	A	6885221	TTB 2421-1	B
6838188	TT 2220-1	A	6885539	TT 2421-1	B
6838543	TT 2421-1	B	6885651	TRT 2421-1	B
6838815	TT 2421-1	B	23010701	TT 2421-1	B
6838830	TT 2421-1	B	23010702	TT 2421-1	B
6838846	TT 2221-1	A	23010703	TT 2421-1	B
6838847	TT 2221-1	A	23010704	TT 2421-1	B
6838912	TT 2421-1	B	23010705	TT 2421-1	B
6838913	TT 2421-1	B	23010793	TT 2421-1	B
6838914	TT 2421-1	B			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



3961B

FIG. 2. TRANSMISSION FRONT COVER AND CONVERTER DRIVE

GROUP A

TRANSMISSION FRONT COVER AND CONVERTER DRIVE, FIGURE 2
REMOTE MOUNTED

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	SEAL	6773466	1	1	3	10
2	BOLT, 3/8-24 X 2	181379	12	12	24	36
3	COVER, TRANSMISSION FRONT	6773499	1			1
4	GASKET, FRONT COVER	6758030	1	1	3	10
5	BEARING, SINGLE ROW BALL, MRC NO. 210SF	9433260	1	1	2	5
6	BOLT, 1/2-13 X 1 1/8	179882	6	6	12	18
7	STRIP, LOCKING	6757230	3	3	6	12
8	SHAFT, INPUT	6773496	1		1	2
9	NUT, HX, 5/16-24	451006	24	24	48	96
10	COVER, TORQUE CONVERTER PUMP	6773506	1		1	2
11	WASHER, LOCK, 3/8	103321	12	12	24	36
12	NUT, HX, 3/8-24	103026	12	12	24	36
13-14	NOT USED IN THIS GROUP.					

GROUP B

TRANSMISSION FRONT COVER AND CONVERTER DRIVE, FIGURE 2
REMOTE MOUNTED

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1	SEAL	6773373	1	1	3	10
3	COVER, TRANSMISSION FRONT	6757254	1			1
5	BEARING, SINGLE ROW BALL, ND3211XR1A	903211	1	1	2	5
8	NOT USED IN THIS GROUP.					
10	NOT USED IN THIS GROUP.					
13	SHAFT, INPUT	6757256	1		1	2
14	COVER, TORQUE CONVERTER PUMP	6830463	1		1	2

GROUP C

TRANSMISSION FRONT COVER AND CONVERTER DRIVE, FIGURE 2

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

1	NOT USED IN THIS GROUP					
3	NOT USED IN THIS GROUP					
5	NOT USED IN THIS GROUP					
8	NOT USED IN THIS GROUP					

FLEX DISK, CONVERTER DRIVE AND DRY CONVERTER TYPE HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774056	TT 2220-1	A	6779050	TT 2220-1	A
6774756	TT 2220-1	A	6779066	TRT 2220-3	A
6774784	TT 2220-1	A	6779071	TT 1220-1	A
6774785	TT 2220-1	A	6779081	TRT 2220-1	A
6774787	TT 2220-1	A	6779089	TT 2220-1	A
6775411	TT 2220-1	A	6779090	TT 1220-1	A
6775424	TT 2220-1	A	6779203	TT 1220-3	A
6775526	TRT 2220-3	A	6779220	TRT 2220-1	A
6775570	TT 2220-1	A	6779251	TT 2220-1	A
6775881	TT 2220-1	A	6779252	TT 2220-1	A
6776095	TRT 2220-3	A	6779256	TRT 2220-3	A
6776096	TRT 2210-3	A	6779443	TRT 2220-1	A
6776439	TRT 2210-3	B	6779444	TRT 2420-3	A
6776590	TRT 2210-3	B	6779468	TT 2420-1	A
6776672	TT 2220-1	A	6779542	TRT 2220-1	A
6776734	TT 2220-1	A	6779545	TT 2220-1	A
6776736	TT 2220-1	A	6779601	TT 2420-1	C
6776795	TRT 2210-3	B	6779768	TT 1220-3	A
6776837	TT 2220-1	A	6779771	TRT 2220-3	A
6776939	TRT 2220-3	A	6779865	TRT 2220-3	A
6777029	TRT 2220-3	A	6779879	TT 1220-1	A
6777122	TRT 2220-3	A	6830512	TT 2220-1	A
6777151	TT 2220-1	A	6830523	TT 1220-1	A
6777190	TT 2220-1	A	6830524	TRT 2210-3	A
6777267	TRT 2220-3	A	6830536	TT 2220-1	A
6777296	TRT 2210-3	A	6830578	TT 1220-1	A
6777347	TRT 2220-3	A	6830582	TT 2220-1	A
6777411	TRT 2220-3	A	6830654	TT 1220-1	A
6777543	TT 2420-1	A	6830679	TRT 2420-3	A
6777544	TRT 2420-1	A	6830715	TRT 2210-3	A
6777548	TRT 2220-3	A	6830735	TRT 2220-3	A
6777557	TT 1220-1	A	6830784	TT 1220-3	A
6777661	TRT 2220-1	A	6831014	TT 1220-1	A
6777864	TT 2420-1	A	6831025	TT 1220-1	A
6777943	TT 2220-1	A	6831027	TRT 1220-1	A
6777944	TRT 2220-1	A	6831137	TT 1220-1	A
6778017	TT 2220-1	A	6831144	TT 2220-1	A
6778065	TT 2220-1	A	6831145	TT 2420-1	A
6778382	TT 1220-1	A	6831192	TRT 2420-3	A
6778620	TRT 2220-3	A	6831235	TRT 2210-3	A
6778621	TRT 2220-3	A	6831268	TRT 2220-3	A
6778652	TT 1220-3	A	6831343	TRT 2420-3	A
6778677	TT 2220-1	A	6831365	TT 2220-1	A
6779001	TRT 2210-3	A	6831366	TT 2220-1	A
6779002	TRT 2220-3	A	6831367	TT 1220-1	A
6779010	TT 2220-1	A	6831378	TT 1220-1	A
6779018	TRT 2220-3	A	6831379	TT 1220-3	A
6779020	TRT 2220-3	A	6831396	TT 1220-1	A
6779021	TRT 2220-1	A	6831593	TT 1220-1	A
6779024	TRT 1220-1	A	6831833	TT 2220-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLEX DISK, CONVERTER DRIVE AND DRY CONVERTER TYPE HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6831886	TRT 2220-3	A	6834822	TRT 2210-3	A
6831901	TT 1420-3	A	6834973	TT 2420-1	A
6832164	TT 1220-3	A	6835014	TT 2220-1	A
6832417	TRT 2220-3	A	6835015	TT 2220-1	A
6832445	TRT 2220-1	A	6835018	TT 2220-1	A
6832446	TT 1220-1	A	6835019	TT 2220-1	A
6832447	TT 1220-3	A	6835020	TT 2220-1	A
6832743	TT 2420-1	C	6835021	TT 2220-1	A
6832806	TT 2420-1	B	6835024	TRT 2220-1	A
6832826	TT 2420-1	A	6835025	TRT 2220-1	A
6832886	TT 1220-3	A	6835155	TT 2220-1	A
6832889	TT 1220-1	A	6835252	TRT 2220-3	A
6832927	TRT 2210-3	A	6835402	TT 2420-1	B
6832941	TRT 2210-3	A	6835403	TRT 2210-3	A
6832943	TRT 2220-3	A	6835486	TT 2220-1	A
6832968	TT 2220-1	A	6835787	TRT 2420-3	A
6833141	TTB 2420-1	A	6835792	TT 2420-1	A
6833163	TT 1220-1	A	6835819	TT 2220-1	A
6833196	TT 1220-3	B	6835827	TT 2220-1	A
6833197	TT 1220-3	B	6835967	TT 2220-1	A
6833331	TT 2220-1	A	6835968	TT 2420-1	B
6833332	TT 2420-1	A	6835984	TTB 2420-1	A
6833378	TRT 2220-1	A	6835985	TTB 2420-1	A
6833464	TRT 2220-3	A	6836026	TT 2220-1	A
6833465	TTB 2220-1	A	6836027	TRT 2220-3	A
6833525	TT 1420-3	A	6836174	TRT 2420-3	A
6833526	TRT 2420-3	A	6836176	TRT 2420-3	A
6833533	TRT 2220-3	A	6836195	TT 2220-1	A
6833536	TT 2420-1	A	6836345	TTB 2220-1	A
6833551	TRT 2420-3	A	6836349	TRT 2210-3	A
6833602	TRT 2420-3	A	6836362	TTB 2420-1	A
6833608	TTB 2420-1	A	6836410	TT 2220-1	A
6833643	TTB 2420-1	A	6836505	TTB 2420-1	A
6833782	TT 1420-3	A	6836506	TT 2420-1	D
6833787	TRT 2420-3	A	6836544	TRT 2420-1	A
6833811	TRT 2420-1	A	6836574	TT 2420-1	A
6833874	TT 2420-1	A	6836575	TT 2420-1	A
6834094	TT 2220-1	A	6836576	TRT 2420-1	A
6834095	TRT 2420-1	A	6836628	TTB 2420-1	A
6834111	TRT 2410-3	A	6836646	TT 2220-1	A
6834140	TRT 2420-3	A	6836699	TT 2420-1	C
6834145	TTB 2220-1	A	6836780	TT 2420-1	A
6834199	TTB 2220-1	A	6836781	TRT 2420-3	A
6834200	TT 2420-1	A	6836791	TT 2220-1	A
6834201	TRT 2220-3	A	6836792	TT 2220-1	C
6834203	TRT 2220-3	A	6836809	TT 2220-1	A
6834214	TT 2220-1	C	6836851	TT 2420-1	C
6834418	TTB 2420-1	A	6836974	TTB 2220-1	A
6834655	TRT 2420-1	A	6837026	TRT 2421-3	A
6834791	TT 2220-1	A	6837355	TRT 2220-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

FLEX DISK, CONVERTER DRIVE AND DRY CONVERTER TYPE HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837504	TT 2220-1	A	6838156	TTB 2421-1	A
6837505	TT 2420-1	A	6838157	TT 2421-1	A
6837704	TT 2420-1	A	6838159	TT 2421-1	B
6837705	TT 2220-1	A	6838160	TT 2421-1	D
6837706	TT 2220-1	A	6838161	TT 2421-1	A
6837740	TT 2221-1	A	6838162	TRT 2421-1	A
6837742	TT 2221-1	A	6838189	TRT 2420-3	A
6837744	TT 2221-1	A	6838402	TTB 2220-1	A
6837747	TT 2221-1	A	6838544	TRT 2421-3	A
6837748	TT 2221-1	A	6838556	TT 2421-1	C
6837749	TT 2221-1	A	6838563	TT 2221-1	C
6837751	TT 2221-1	A	6838668	TRT 2421-3	A
6837752	TT 2221-1	A	6838740	TT 2221-1	E
6837753	TT 2221-1	A	6838749	TT 2221-1	A
6837756	TT 2221-1	A	6838774	TT 2221-1	A
6837757	TT 2221-1	C	6838789	TRT 2421-3	A
6837758	TT 2221-1	A	6838909	TT 2220-1	A
6837764	TT 2221-1	A	6838910	TT 2220-1	A
6837765	TT 2221-1	A	6838911	TT 2221-1	A
6837766	TT 2221-1	A	6838969	TT 2221-1	C
6837768	TRT 2211-3	A	6838970	TT 2421-1	C
6837769	TRT 2211-3	A	6838976	TRT 2221-3	A
6837771	TRT 2221-1	A	6838977	TT 2421-1	A
6837773	TRT 2221-3	A	6839001	TRT 2210-3	A
6837774	TRT 2221-3	A	6839119	TTB 2420-1	A
6837775	TRT 2221-3	A	6839138	TT 2421-1	E
6837778	TTB 2221-1	A	6839149	TRT 2221-3	A
6837780	TTB 2421-1	B	6839150	TRT 2221-3	A
6837781	TTB 2421-1	B	6839185	TRT 2421-3	A
6837783	TTB 2421-1	A	6839186	TT 2421-1	A
6837786	TT 2421-1	A	6839187	TRT 2221-3	A
6837787	TT 2421-1	C	6839195	TT 2221-1	A
6837788	TT 2421-1	A	6839196	TTB 2420-1	A
6837790	TT 2421-1	D	6839198	TTB 2220-1	A
6837791	TT 2421-1	A	6839239	TRT 2221-1	A
6837792	TT 2421-1	A	6839240	TT 2221-1	A
6837793	TT 2421-1	C	6839373	TT 2221-1	A
6837798	TRT 2421-1	A	6839410	TT 2421-1	A
6837799	TRT 2421-1	A	6839424	TRT 2421-3	A
6837801	TRT 2421-3	A	6839425	TT 2221-1	A
6837802	TRT 2421-3	A	6839465	TRT 2221-1	A
6837803	TRT 2421-3	A	6839582	TT 2221-1	A
6837862	TRT 2221-1	A	6839612	TT 2221-1	A
6837863	TRT 2420-1	A	6839614	TTB 2421-1	A
6837876	TT 2220-1	C	6880108	TT 2421-1	C
6838123	TTB 2420-1	A	6880191	TT 2221-1	C
6838152	TT 2221-1	A	6880292	TRT 2411-3	A
6838153	TT 2221-3	A	6880293	TT 2421-1	A
6838154	TTB 2221-1	A	6880370	TT 2221-1	A
6838155	TTB 2421-1	A	6880371	TT 2421-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

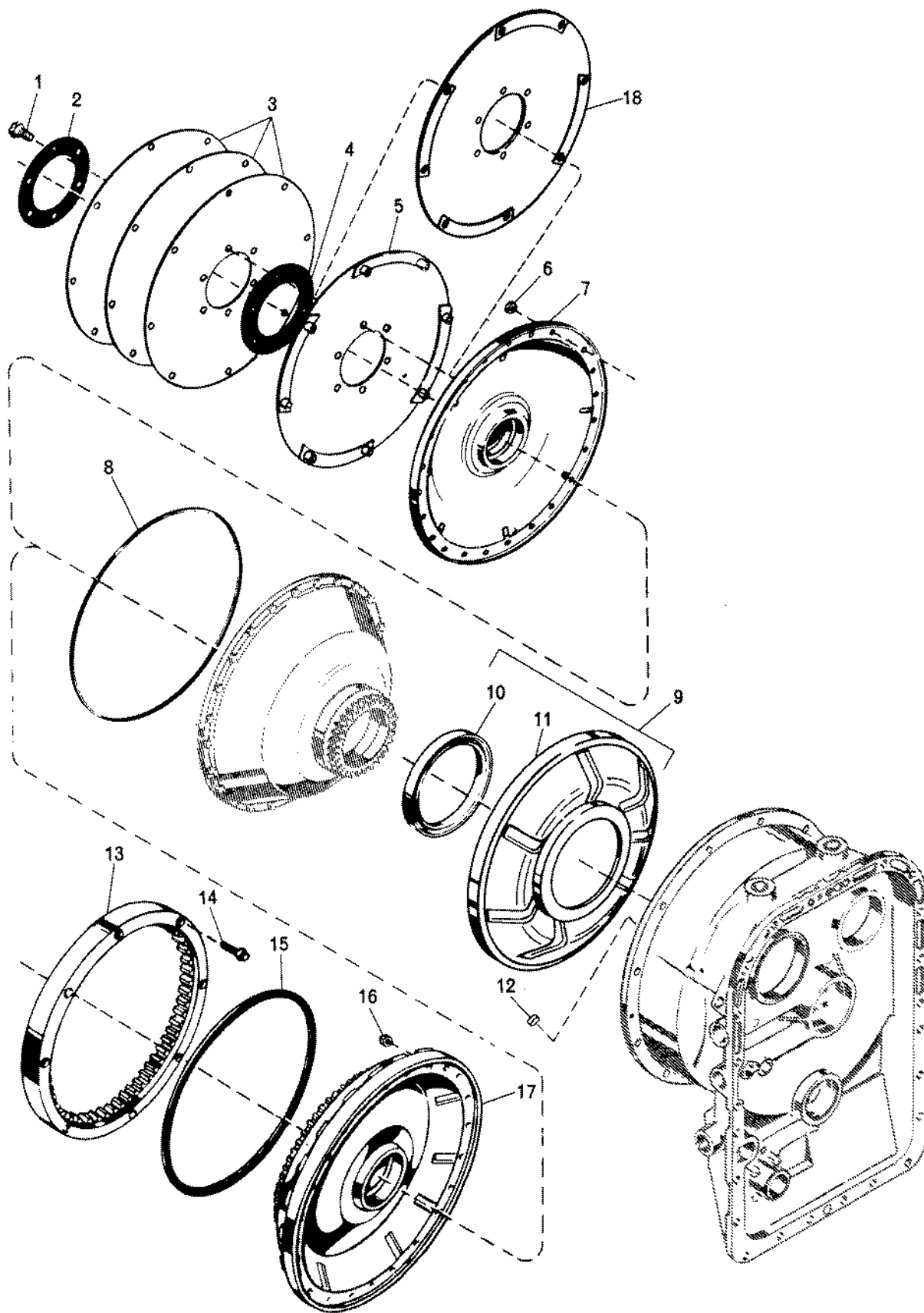
ALLISON POWERSHIFT TRANSMISSION 1200-1400-2000 SERIES PARTS CATALOG

FLEX DISK, CONVERTER DRIVE AND DRY CONVERTER TYPE HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6880372	TT 2421-1	A	6882931	TT 2421-1	A
6880374	TT 2421-1	B	6882932	TT 2221-1	A
6880445	TRT 2421-1	A	6883298	TT 2221-1	A
6880471	TT 2221-1	B	6883299	TT 2421-1	A
6880472	TT 2221-1	B	6883364	TRT 2411-3	A
6880473	TT 2421-1	B	6883365	TRT 2421-3	A
6880569	TT 2221-1	A	6883374	TT 2421-1	A
6880675	TTB 2221-1	A	6883666	TRT 2411-3	A
6880840	TT 2221-1	A	6883701	TT 2421-1	A
6880841	TT 2221-1	A	6883718	TTB 2421-1	A
6880842	TT 2421-1	A	6884035	TT 2421-1	A
6880843	TT 2421-1	A	6884049	TT 2221-1	A
6880853	TT 2221-1	A	6884184	TT 2221-1	A
6880908	TRT 2421-3	A	6884185	TT 2221-1	B
6880915	TTB 2421-1	A	6884196	TT 2221-1	A
6880975	TT 2221-1	B	6884754	TT 2421-1	B
6880976	TT 2221-1	B	6885254	TT 2221-1	A
6881069	TRT 2421-3	A	6885255	TT 2421-1	A
6881070	TRT 2421-3	A	6885256	TRT 2421-1	A
6881363	TRT 2421-1	A	6885257	TT 2421-1	A
6881436	TT 2221-1	B	6885259	TT 2221-1	A
6881440	TT 2421-1	B	6885315	TRT 2421-3	A
6881549	TRT 2411-3	A	6885321	TRT 2421-3	A
6881570	TT 2421-1	A	6885341	TT 2221-1	B
6881846	TTB 2420-1	A	6885526	TT 2421-1	A
6881856	TRT 2221-1	C	6885620	TRT 2211-3	A
6881894	TTB 2421-1	A	6885624	TRT 2421-1	A
6881896	TTB 2221-1	A	6885695	TT 2221-1	A
6882056	TT 2221-1	C	6885696	TT 2421-1	A
6882302	TT 2421-1	B	6885697	TT 2221-1	A
6882716	TT 2221-1	A	6885698	TT 2221-1	A
6882717	TT 2421-1	A	6885699	TT 2421-1	A
6882731	TTB 2221-1	A	23010700	TT 2221-1	A
6882929	TRT 2421-1	A	23010787	TT 2221-1	A

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE



4288F

FIG. 3. FLEX DISK, CONVERTER DRIVE AND DRY CONVERTER
TYPE HOUSING

GROUP A

FLEX DISK, CONVERTER DRIVE AND DRY CONVERTER TYPE HOUSING, FIGURE 3
ENGINE MOUNTED

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BOLT, HX HD, SELF-LOCKING, 1/2-13 X 7/8	9409052	6	6	12	18
2	PLATE, FLEX DISK	6774012	1	1	2	3
3	DISK, FLEXIBLE	6777448	3	3	6	9
4	NOT USED IN THIS GROUP					
5	DISK AND WASHER ASSY, FLEXIBLE	6777449	1	1	2	3
6	NUT, HX, 5/16-24	451006	24	24	48	96
7	COVER, TORQUE CONVERTER	6774008	1		1	2
8	RING, SEAL	6753866	1	1	3	10
9	DIAPHRAGM ASSY, CONVERTER	6833527	1	1	3	10
10	SEAL, OIL	6839079	* 1			
11	DIAPHRAGM, CONVERTER	6833368	* 1			
12	PLUG	6758042	1		1	2
13-18	NOT USED IN THIS GROUP.					

GROUP B

FLEX DISK, CONVERTER DRIVE AND DRY CONVERTER TYPE HOUSING, FIGURE 3
ENGINE MOUNTED

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

5	NOT USED IN THIS GROUP					
18	DISK AND WASHER ASSY, FLEXIBLE	6776536	1			

GROUP C

FLEX DISK, CONVERTER DRIVE AND DRY CONVERTER TYPE HOUSING, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

1-7	NOT USED IN THIS GROUP.					
13	RING, CONVERTER DRIVE	6775414	1			
14	BOLT, SPECIAL HEAD, 12 POINT, 3/8-16 X 1 1/4	9412270	8			
15	RING, SEAL	6769818	1			
16	NUT, HX, 5/16-24	451006	24			
17	COVER, CONVERTER PUMP	6830464	1			

GROUP D

FLEX DISK, CONVERTER DRIVE AND DRY CONVERTER TYPE HOUSING, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

1-5	NOT USED IN THIS GROUP					
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GROUP E

FLEX DISK, CONVERTER DRIVE AND DRY CONVERTER TYPE HOUSING, FIGURE 3

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

1	BOLT, HX-HD, SELF-LOCKING, 1/2 - 13 X 1	9409258	6	6	12	18
4	PLATE, FLEX DISK	6774012	1	1	2	3

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774054	TT 2220-1	A	6777545	TRT 2220-3	B
6774056	TT 2220-1	B	6777548	TRT 2220-3	B
6774057	TT 2220-1	A	6777557	TT 1220-1	G
6774547	TT 2220-1	B	6777621	TT 2220-1	B
6774548	TT 2220-1	B	6777661	TRT 2220-1	A
6774696	TT 2220-1	P	6777756	TT 2220-1	A
6774756	TT 2220-1	A	6777864	TT 2420-1	F
6774784	TT 2220-1	B	6777935	TT 1220-1	Q
6774785	TT 2220-1	A	6777943	TT 2220-1	G
6774786	TT 2220-1	B	6777944	TRT 2220-1	B
6774787	TT 2220-1	A	6777967	TT 2220-1	B
6775411	TT 2220-1	A	6778017	TT 2220-1	B
6775424	TT 2220-1	A	6778065	TT 2220-1	B
6775526	TRT 2220-3	B	6778380	TT 2220-1	B
6775570	TT 2220-1	B	6778382	TT 1220-1	G
6775596	TT 2220-1	B	6778620	TRT 2220-3	B
6775672	TT 2220-1	B	6778621	TRT 2220-3	A
6775745	TT 2220-1	A	6778652	TT 1220-3	A
6775881	TT 2220-1	B	6778677	TT 2220-1	D
6775885	TT 2220-1	B	6779001	TRT 2210-3	B
6775988	TT 2220-1	B	6779002	TRT 2220-3	A
6776095	TRT 2220-3	B	6779010	TT 2220-1	B
6776096	TRT 2210-3	B	6779018	TRT 2220-3	B
6776439	TRT 2210-3	A	6779020	TRT 2220-3	C
6776538	TT 2220-1	B	6779021	TRT 2220-1	B
6776590	TRT 2210-3	A	6779024	TRT 1220-1	G
6776602	TT 2220-1	A	6779050	TT 2220-1	C
6776657	TT 2220-1	A	6779066	TRT 2220-3	B
6776672	TT 2220-1	C	6779071	TT 1220-1	M
6776734	TT 2220-1	B	6779081	TRT 2220-1	B
6776736	TT 2220-1	B	6779089	TT 2220-1	A
6776751	TT 2220-1	B	6779090	TT 1220-1	M
6776795	TRT 2210-3	C	6779121	TT 2220-1	B
6776796	TRT 2220-1	B	6779122	TT 2220-1	A
6776837	TT 2220-1	A	6779161	TT 2220-1	B
6776939	TRT 2220-3	A	6779163	TT 2220-1	B
6776940	TT 2220-1	A	6779176	TT 2220-1	A
6776988	TT 2220-1	A	6779181	TT 2220-1	Q
6777029	TRT 2210-3	B	6779182	TT 2420-1	E
6777122	TRT 2220-3	A	6779203	TT 1220-3	G
6777146	TT 2220-1	A	6779209	TT 2220-1	A
6777151	TT 2220-1	B	6779210	TT 1220-1	Q
6777190	TT 2220-1	D	6779220	TRT 2220-1	B
6777267	TRT 2220-3	A	6779251	TT 2220-1	A
6777296	TRT 2210-3	B	6779252	TT 2220-1	B
6777307	TT 2220-1	B	6779256	TRT 2220-3	G
6777347	TRT 2220-3	B	6779419	TT 2220-1	B
6777411	TRT 2220-3	A	6779443	TRT 2220-1	B
6777543	TT 2420-1	F	6779444	TRT 2420-3	H
6777544	TRT 2420-1	F	6779468	TT 2420-1	J

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6779542	TRT 2220-1	B	6831367	TT 1220-1	G
6779543	TT 2220-1	B	6831378	TT 1220-1	G
6779544	TT 2220-1	D	6831379	TT 1220-3	M
6779545	TT 2220-1	A	6831396	TT 1220-1	C
6779601	TT 2420-1	E	6831593	TT 1220-1	M
6779675	TT 1220-1	Q	6831833	TT 2220-1	B
6779768	TT 1220-3	G	6831862	TT 2220-1	B
6779771	TRT 2220-3	B	6831886	TRT 2220-3	B
6779863	TRT 2220-1	D	6831901	TT 1420-3	F
6779865	TRT 2220-3	B	6832005	TRT 2420-1	E
6779879	TT 1220-1	D	6832029	TRT 2220-1	B
6779884	TT 2220-1	Q	6832163	TT 2420-1	E
6830481	TT 2220-1	B	6832164	TT 1220-3	G
6830512	TT 2220-1	A	6832234	TT 2220-1	P
6830521	TT 2220-1	A	6832367	TT 2220-1	B
6830522	TT 2220-1	B	6832371	TTB 2420-1	E
6830523	TT 1220-1	G	6832372	TT 2420-1	E
6830524	TRT 2210-3	B	6832379	TRT 2220-1	B
6830536	TT 2220-1	B	6832380	TRT 2420-1	E
6830578	TT 1220-1	G	6832417	TRT 2220-3	B
6830582	TT 2220-1	C	6832445	TRT 2220-1	B
6830654	TT 1220-1	B	6832446	TT 1220-1	C
6830679	TRT 2420-3	E	6832447	TT 1220-3	A
6830703	TRT 2420-1	N	6832743	TT 2420-1	F
6830715	TRT 2210-3	B	6832744	TT 2420-1	S
6830731	TRT 2420-1	N	6832799	TT 2420-1	E
6830735	TRT 2220-3	B	6832802	TT 2220-1	A
6830751	TT 2220-1	B	6832806	TT 2420-1	E
6830752	TT 2220-1	A	6832826	TT 2420-1	E
6830774	TT 2220-1	B	6832885	TTB 2420-1	E
6830784	TT 1220-3	G	6832886	TT 1220-3	C
6830899	TT 1220-1	T	6832887	TT 2420-1	E
6831014	TT 1220-1	C	6832888	TT 2420-1	E
6831025	TT 1220-3	C	6832889	TT 1220-1	D
6831026	TT 2220-1	A	6832927	TRT 2210-3	A
6831027	TRT 1220-1	C	6832926	TT 1220-1	T
6831115	TT 2220-1	A	6832941	TRT 2210-3	A
6831136	TT 1220-1	Q	6832943	TRT 2220-3	B
6831137	TT 1220-1	G	6832968	TT 2220-1	G
6831144	TT 2220-1	A	6832969	TT 2220-1	P
6831145	TT 2420-1	F	6833099	TT 2220-1	B
6831154	TT 1220-1	Q	6833141	TTB 2420-1	E
6831192	TRT 2420-3	E	6833163	TT 1220-1	C
6831235	TRT 2210-3	A	6833196	TT 1220-3	C
6831237	TT 2420-1	E	6833197	TT 1220-3	C
6831258	TT 2220-1	A	6833331	TT 2220-1	A
6831268	TRT 2220-3	C	6833332	TT 2420-1	F
6831343	TRT 2420-3	E	6833371	TTB 2220-1	B
6831365	TT 2220-1	A	6833372	TT 2420-1	E
6831366	TT 2220-1	D	6833373	TT 2220-1	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6833378	TRT 2220-1	A	6835117	TT 2220-1	B
6833464	TRT 2220-3	B	6835155	TT 2220-1	B
6833465	TTB 2220-1	B	6835215	TT 2220-1	Q
6833525	TT 1420-3	E	6835216	TT 2220-1	T
6833526	TRT 2420-3	E	6835252	TRT 2220-3	B
6833533	TRT 2220-3	A	6835281	TT 2420-1	F
6833536	TT 2420-1	F	6835402	TT 2420-1	F
6833551	TRT 2420-3	F	6835403	TRT 2210-3	A
6833602	TRT 2420-3	E	6835486	TT 2220-1	A
6833606	TTB 2420-1	E	6835575	TT 2420-1	E
6833607	TTB 2420-1	E	6835674	TTB 2420-1	E
6833608	TTB 2420-1	E	6835787	TRT 2420-3	E
6833643	TTB 2420-1	E	6835792	TT 2420-1	F
6833672	TT 2420-1	E	6835819	TT 2220-1	A
6833756	TT 2420-1	N	6835827	TT 2220-1	C
6833771	TT 2220-1	A	6835967	TT 2220-1	G
6833772	TT 2220-1	B	6835968	TT 2420-1	F
6833773	TTB 2420-1	E	6835969	TTB 2420-1	S
6833782	TT 1420-3	F	6835970	TTB 2420-1	N
6833787	TRT 2420-3	F	6835984	TTB 2420-1	F
6833811	TRT 2420-1	E	6835985	TTB 2420-1	F
6833820	TT 2420-1	E	6836026	TT 2220-1	G
6833874	TT 2420-1	F	6836027	TRT 2220-3	A
6834094	TT 2220-1	B	6836028	TRT 2220-3	A
6834095	TRT 2420-1	E	6836050	TT 2220-1	B
6834111	TRT 2410-3	E	6836051	TT 2220-1	A
6834140	TRT 2420-3	E	6836092	TTB 2420-1	E
6834145	TTB 2220-1	A	6836174	TRT 2420-3	E
6834199	TTB 2220-1	C	6836176	TRT 2420-3	E
6834200	TT 2420-1	E	6836195	TT 2220-1	A
6834201	TRT 2220-3	C	6836201	TTB 2220-1	A
6834203	TRT 2220-3	B	6836276	TTB 2420-1	L
6834214	TT 2220-1	C	6836345	TTB 2220-1	C
6834418	TTB 2420-1	E	6836349	TRT 2210-3	B
6834655	TRT 2420-1	F	6836353	TT 2420-1	N
6834702	TT 2420-1	E	6836362	TTB 2420-1	E
6834717	TT 2220-1	B	6836396	TTB 2220-1	B
6834791	TT 2220-1	C	6836410	TT 2220-1	B
6834822	TRT 2210-3	A	6836504	TT 2220-1	P
6834973	TT 2420-1	F	6836505	TTB 2420-1	F
6835014	TT 2220-1	G	6836506	TT 2420-1	K
6835015	TT 2220-1	G	6836544	TRT 2420-1	E
6835016	TT 2220-1	T	6836574	TT 2420-1	F
6835017	TT 2220-1	Q	6836575	TT 2420-1	F
6835018	TT 2220-1	G	6836576	TRT 2420-1	F
6835019	TT 2220-1	M	6836628	TTB 2420-1	E
6835020	TT 2220-1	C	6836646	TT 2220-1	G
6835021	TT 2220-1	G	6836699	TT 2420-1	E
6835024	TRT 2220-1	G	6836780	TT 2420-1	F
6835025	TRT 2220-1	C	6836781	TRT 2420-3	E

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO
THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6836791	TT 2220-1	B	6837768	TRT 2211-3	A
6836792	TT 2220-1	C	6837769	TRT 2211-3	A
6836809	TT 2220-1	A	6837771	TRT 2221-1	B
6836825	TTB 2420-1	L	6837773	TRT 2221-3	A
6836851	TT 2420-1	F	6837774	TRT 2221-3	C
6836974	TTB 2220-1	C	6837775	TRT 2221-3	C
6837026	TRT 2421-3	E	6837777	TTB 2221-1	B
6837179	TT 2420-1	E	6837778	TTB 2221-1	A
6837180	TT 2220-1	B	6837780	TTB 2421-1	K
6837181	TT 2420-1	L	6837781	TTB 2421-1	F
6837225	TT 2220-1	Q	6837782	TTB 2421-1	E
6837226	TT 2220-1	B	6837783	TTB 2421-1	E
6837247	TT 2220-1	T	6837784	TTB 2421-1	L
6837354	TT 2220-1	Q	6837786	TT 2421-1	F
6837355	TRT 2220-1	B	6837787	TT 2421-1	F
6837413	TT 2220-1	B	6837788	TT 2421-1	F
6837414	TT 2420-1	S	6837789	TT 2421-1	N
6837504	TT 2220-1	B	6837790	TT 2421-1	K
6837505	TT 2420-1	E	6837791	TT 2421-1	F
6837704	TT 2420-1	F	6837792	TT 2421-1	F
6837705	TT 2220-1	C	6837793	TT 2421-1	F
6837706	TT 2220-1	C	6837794	TT 2421-1	E
6837718	TT 2420-1	L	6837795	TT 2421-1	L
6837740	TT 2221-1	A	6837796	TT 2421-1	S
6837741	TT 2221-1	B	6837798	TRT 2421-1	E
6837742	TT 2221-1	B	6837799	TRT 2421-1	F
6837743	TT 2221-1	P	6837801	TRT 2421-3	E
6837744	TT 2221-1	A	6837802	TRT 2421-3	E
6837745	TT 2221-1	B	6837803	TRT 2421-3	E
6837746	TT 2221-1	B	6837862	TRT 2221-1	G
6837747	TT 2221-1	G	6837863	TRT 2420-1	F
6837748	TT 2221-1	G	6837876	TT 2220-1	G
6837749	TT 2221-1	G	6838123	TTB 2420-1	L
6837750	TT 2221-1	B	6838152	TT 2221-1	A
6837751	TT 2221-1	B	6838153	TRT 2221-3	B
6837752	TT 2221-1	A	6838154	TTB 2221-1	C
6837753	TT 2221-1	G	6838155	TTB 2421-1	F
6837754	TT 2221-1	B	6838156	TTB 2421-1	L
6837755	TT 2221-1	A	6838157	TT 2421-1	F
6837756	TT 2221-1	B	6838158	TT 2421-1	N
6837757	TT 2221-1	C	6838159	TT 2421-1	F
6837758	TT 2221-1	A	6838160	TT 2421-1	E
6837759	TT 2221-1	B	6838161	TT 2421-1	F
6837760	TT 2221-1	Q	6838162	TRT 2421-1	F
6837761	TT 2221-1	B	6838187	TT 2220-1	T
6837762	TT 2221-1	Q	6838188	TT 2220-1	A
6837763	TT 2221-1	B	6838189	TRT 2420-3	K
6837764	TT 2221-1	B	6838402	TTB 2220-1	C
6837765	TT 2221-1	C	6838543	TT 2421-1	L
6837766	TT 2221-1	C	6838544	TRT 2421-3	K

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6838556	TT 2421-1	K	6880108	TT 2421-1	K
6838563	TT 2221-1	G	6880191	TT 2221-1	G
6838668	TRT 2421-3	E	6880292	TRT 2411-3	E
6838740	TT 2221-1	C	6880293	TT 2421-1	F
6838749	TT 2221-1	B	6880370	TT 2221-1	C
6838774	TT 2221-1	C	6880371	TT 2421-1	K
6838789	TRT 2421-3	K	6880372	TT 2421-1	K
6838815	TT 2421-1	N	6880374	TT 2421-1	F
6838830	TT 2421-1	L	6880445	TRT 2421-1	F
6838846	TT 2221-1	R	6880446	TT 2221-1	B
6838847	TT 2221-1	B	6880471	TT 2221-1	G
6838909	TT 2220-1	B	6880472	TT 2221-1	C
6838910	TT 2220-1	B	6880473	TT 2421-1	K
6838911	TT 2221-1	B	6880569	TT 2221-1	G
6838912	TT 2421-1	N	6880675	TTB 2221-1	C
6838913	TT 2421-1	N	6880785	TT 2221-1	B
6838914	TT 2421-1	T	6880832	TT 2221-1	P
6838915	TT 2421-1	T	6880840	TT 2221-1	C
6838969	TT 2221-1	C	6880841	TT 2221-1	C
6838970	TT 2421-1	K	6880842	TT 2421-1	K
6838976	TRT 2221-3	B	6880843	TT 2421-1	K
6838977	TT 2421-1	F	6880853	TT 2221-1	M
6839001	TRT 2210-3	A	6880858	TRT 2221-3	A
6839118	TTB 2420-1	E	6880908	TRT 2421-3	E
6839119	TTB 2420-1	E	6880909	TT 2221-1	Q
6839138	TT 2421-1	K	6880915	TTB 2421-1	F
6839149	TRT 2221-3	G	6880918	TT 2421-1	F
6839150	TRT 2221-3	G	6880975	TT 2221-1	G
6839185	TRT 2421-3	E	6880976	TT 2221-1	C
6839186	TT 2421-1	F	6881069	TRT 2421-3	E
6839187	TRT 2221-3	B	6881070	TRT 2421-3	E
6839195	TT 2221-1	C	6881087	TT 2421-1	N
6839196	TTB 2420-1	E	6881088	TT 2421-1	N
6839197	TTB 2420-1	E	6881363	TRT 2421-1	E
6839198	TTB 2220-1	A	6881400	TT 2421-1	N
6839239	TRT 2221-3	B	6881436	TT 2221-1	C
6839240	TT 2221-1	B	6881440	TT 2421-1	F
6839282	TT 2221-1	P	6881549	TRT 2411-3	E
6839288	TT 2421-1	S	6881570	TT 2421-1	F
6839373	TT 2221-1	C	6881588	TT 2421-1	L
6839410	TT 2421-1	F	6881589	TT 2421-1	L
6839424	TRT 2421-3	E	6881590	TT 2421-1	S
6839425	TT 2221-1	G	6881647	TT 2421-1	S
6839465	TRT 2221-1	A	6881701	TT 2221-1	B
6839510	TTB 2420-1	E	6881846	TTB 2420-1	E
6839582	TT 2221-1	B	6881856	TRT 2221-1	F
6839584	TT 2221-1	Q	6881869	TT 2221-1	P
6839585	TT 2221-1	B	6881894	TTB 2421-1	E
6839612	TT 2221-1	C	6881895	TTB 2421-1	E
6839614	TTB 2421-1	F	6881896	TTB 2221-1	A

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6882056	TT 2221-1	G	6884665	TT 2221-1	P
6882302	TT 2421-1	K	6884673	TT 2221-1	P
6882716	TT 2221-1	C	6884753	TRT 2221-1	P
6882717	TT 2421-1	K	6884754	TT 2421-1	K
6882718	TT 2421-1	L	6885221	TTB 2421-1	E
6882731	TTB 2221-1	M	6885254	TT 2221-1	G
6882732	TTB 2221-1	N	6885255	TT 2421-1	F
6882741	TT 2421-1	L	6885256	TRT 2421-1	F
6882929	TRT 2421-1	F	6885257	TT 2421-1	F
6882931	TT 2421-1	F	6885259	TT 2221-1	G
6882932	TT 2221-1	C	6885315	TRT 2421-3	E
6883298	TT 2221-1	G	6885321	TRT 2421-3	E
6883299	TT 2421-1	F	6885341	TT 2221-1	C
6883305	TT 2221-1	C	6885526	TT 2421-1	C
6883364	TRT 2411-3	L	6885539	TT 2421-1	N
6883365	TRT 2421-3	K	6885620	TRT 2211-3	A
6883374	TRT 2421-3	E	6885624	TRT 2421-1	E
6883666	TRT 2411-3	F	6885651	TRT 2421-1	E
6883701	TT 2421-1	F	6885695	TT 2221-1	G
6883718	TTB 2421-1	L	6885696	TT 2421-1	F
6884034	TT 2221-1	B	6885697	TT 2221-1	G
6884035	TT 2421-1	F	6885698	TT 2221-1	C
6884049	TT 2221-1	G	6885699	TT 2421-1	K
6884135	TT 2221-1	P	23010700	TT 2221-1	C
6884136	TT 2221-1	P	23010701	TT 2421-1	N
6884137	TT 2421-1	S	23010702	TT 2421-1	N
6884184	TT 2221-1	G	23010703	TT 2421-1	L
6884185	TT 2221-1	C	23010704	TT 2421-1	L
6884196	TT 2221-1	G	23010705	TT 2421-1	S
6884292	TT 2421-1	E	23010787	TT 2221-1	B
6884462	TT 2221-1	N	23010793	TT 2421-1	N
6884503	TRT 2421-1	E			

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

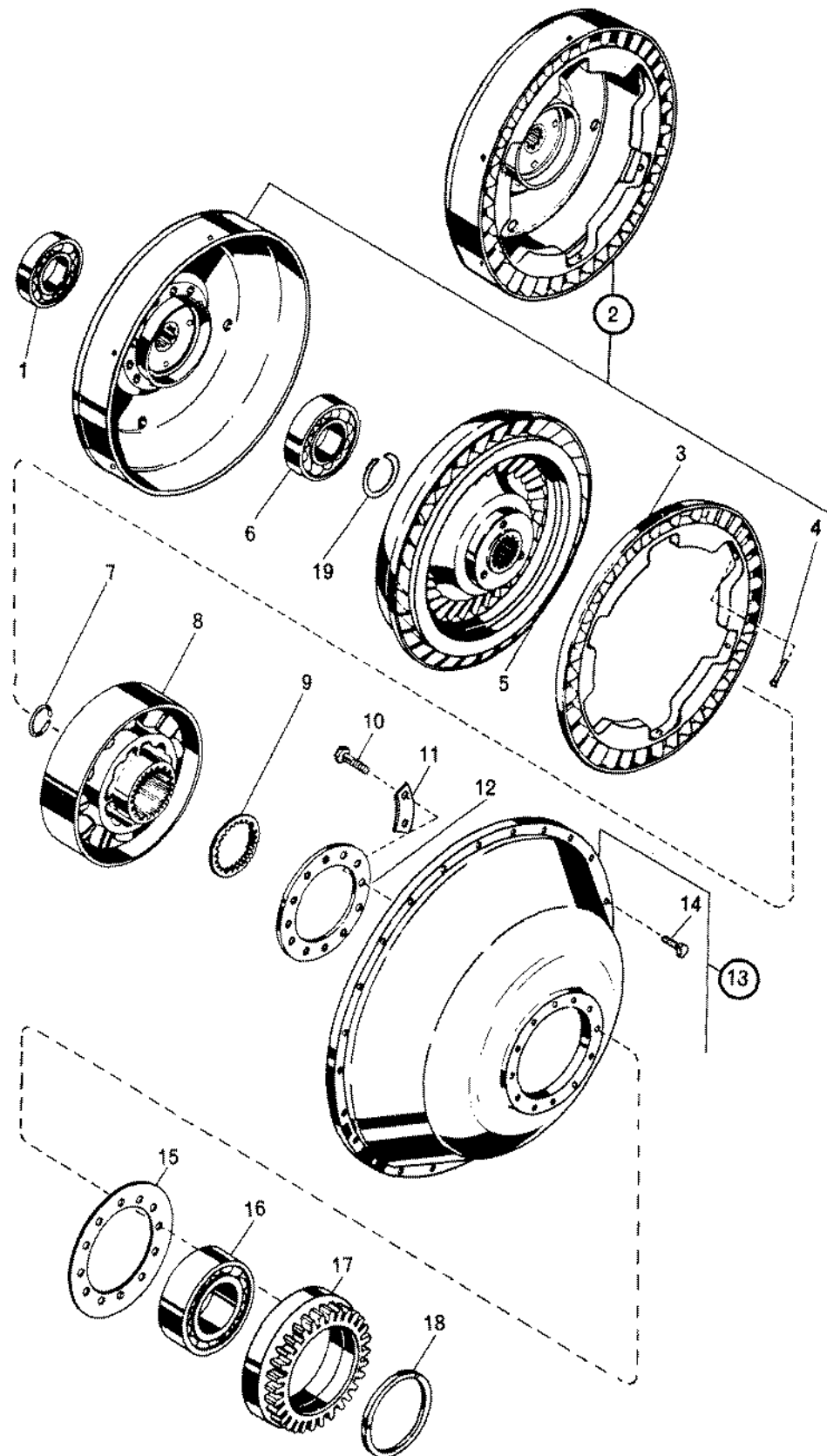


FIG. 4. TORQUE CONVERTER

GROUP A

TORQUE CONVERTER, FIGURE 4

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
1	BEARING, SINGLE ROW BALL, ND 3208XR1A	903208	1	1	2	5
2	TURBINE ASSY, TORQUE CONVERTER, FIRST	6773660	1		1	2
3	TURBINE, TORQUE CONVERTER, FIRST	6773673 *	1			
4	PIN	6773657	6	6	12	18
5	TURBINE, TORQUE CONVERTER, SECOND, WHEN REPLACING 6773671 SECOND TURBINE WITH 6884688 SECOND TURBINE ALSO ORDER 1-6882052 SECOND TURBINE DRIVE GEAR AND 1-6830114 SNAPRING, SEE SPI 660	6884688	1		1	2
6	BEARING, SINGLE ROW BALL, MRC #209SLO	9437254	1	1	2	5
7	RING, SNAP, EXTERNAL	6703059	1	1	2	5
8	STATOR, TORQUE CONVERTER, TT 240 SERIES, 5.0 TO 1 STALL TORQUE RATIO, TT252 SERIES, 4.8 TO 1 STALL TORQUE RATIO	6773670	1		1	2
9	SPACER	6832996	1		1	2
10	BOLT, SELF-LOCKING, 1/4-28 X 1 1/4	454823	12	12	24	36
11	STRIP, LOCKING	6773486	6	6	12	18
12	RETAINER, PUMP	6773491	1		1	2
13	PUMP ASSY, TORQUE CONVERTER	6778068	1		1	2
14	BOLT, 5/16-24 X 1.30	6755988	24	24	48	72
15	GASKET, PUMP, DO NOT USE 6835421 GASKET WITH . . 6880185 INPUT ACCESSORY DRIVE GEAR	6835421	1	1	3	10
16	BEARING, DOUBLE ROW BALL, ND 5211WL1214A	908195	1	1	2	5
17	GEAR, INPUT ACCESSORY DRIVE, .909 TO 1 RATIO, . . ON 2000 SERIES TRANSMISSION ONLY USE 6773511 PRIOR TO S/N 905, EXCLUDING S/N S 799-807, 840-851 AND 854-872. WHEN REPLACING 6773511 INPUT ACCESSORY DRIVE GEAR WITH 6838439 INPUT ACCESSORY DRIVE GEAR ALSO ORDER 6777456 ACCESSORY DRIVEN GEAR AND 6777457 ACCESSORY DRIVEN GEAR	6838439	1		1	2
18	RING, SEAL	6773492	1	1	3	10
19	RING, SNAP, SEE SPI 660	6830114	1	1	2	5

GROUP B

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW.

8	STATOR, TORQUE CONVERTER, TT260 SERIES, 4.8 TO 1 STALL TORQUE RATIO	6773667	1		1	2
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GROUP C

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

8	STATOR, TORQUE CONVERTER, TT260 SERIES, 4.8 TO 1 STALL TORQUE RATIO	6773667	1		1	2
17	GEAR INPUT ACCESSORY DRIVE, 1 TO 1 RATIO	6838437	1		1	2

* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP D

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
8	STATOR, TORQUE CONVERTER, TT230 SERIES, 7.1 TO 1 STALL TORQUE RATIO, TT220 SERIES, 5.1 TO 1 STALL TORQUE RATIO	6777537	1		1	2

GROUP E

TORQUE CONVERTER, FIGURE 4

1	BEARING, SINGLE ROW BALL, ND3208XR1A	903208	1	1	2	5
2	TURBINE ASSY, TORQUE CONVERTER, FIRST	6777578	1		1	2
3	TURBINE, TORQUE CONVERTER, FIRST	6777566	*	1		
4	PIN	6776508	9	9	18	27
5	TURBINE, TORQUE CONVERTER, SECOND, WHEN REPLACING 6777568 SECOND TURBINE WITH 6836093 SECOND TURBINE ALSO ORDER 1-6882052 SECOND TURBINE DRIVE GEAR AND 1-6830114 SNAPRING, SEE SPI 660	6836093	1		1	2
6	BEARING, SINGLE ROW BALL, NO 3211LR1214A	954528	1	1	2	5
7	RING, SNAP, EXTERNAL	6703059	1	1	2	5
8	STATOR, TORQUE CONVERTER, TT425 SERIES, 5.1 TO 1 STALL TORQUE RATIO, TT427 SERIES, 3.3 TO 1 STALL TORQUE RATIO	6777577	1		1	2
9	SPACER	6832996	1		1	2
10	BOLT, SELF-LOCKING, 1/4-28 X 1 1/4	454823	12	12	24	36
11	STRIP, LOCKING	6773486	6	6	12	18
12	RETAINER, PUMP	6773491	1		1	2
13	PUMP ASSY, TORQUE CONVERTER	6777575	1		1	2
14	BOLT, 5/16-24 X 1.30	6755988	24	24	48	72
15	GASKET, PUMP, DO NOT USE 6835421 GASKET WITH 6880185 INPUT ACCESSORY DRIVE GEAR	6835421	1	1	3	10
16	BEARING, DOUBLE ROW BALL, ND5211WL1214A	908195	1	1	2	5
17	GEAR, INPUT ACCESSORY DRIVE, .909 TO 1 RATIO . . ON 2000 SERIES TRANSMISSION ONLY USE 6773511 PRIOR TO S/N 905, EXCLUDING S/N 799-807, 840-851 AND 854-872. WHEN REPLACING 6773511 INPUT ACCESSORY DRIVE GEAR WITH 6838439 INPUT ACCESSORY DRIVE GEAR ALSO ORDER 6777456 ACCESSORY DRIVEN GEAR AND 6777457 ACCESSORY DRIVE GEAR.	6838439	1		1	2
18	RING, SEAL	6773492	1	1	3	10
19	RING, SNAP, SEE SPI 660	6830114	1	1	2	5

GROUP F

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW

17	GEAR, INPUT ACCESSORY DRIVE, 1 TO 1 RATIO	6838437	1		1	2
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GROUP G

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

17	GEAR, INPUT ACCESSORY DRIVE, 1 TO 1 RATIO	6838437	1		1	2
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* SERVICED AS AN ASSY - NOT AS A DETAIL PART

GROUP H

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
8	STATOR, TORQUE CONVERTER, TT445 SERIES, 4.6 TO 1 1 STALL TORQUE RATIO	6779452	1		1	2

GROUP J

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW

8	STATOR, TORQUE CONVERTER, TT465 SERIES, 4.65 TO 1 STALL TORQUE RATIO	6779469	1		1	2
17	GEAR, INPUT ACCESSORY DRIVE, 1 TO 1 RATIO	6838437	1		1	2

GROUP K

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW

8	STATOR, TORQUE CONVERTER, TT445 SERIES, 4.6 TO 1 STALL TORQUE RATIO	6832000	1		1	2
17	GEAR, INPUT ACCESSORY DRIVE, 1 TO 1 RATIO	6838437	1		1	2

GROUP L

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW

8	STATOR, TORQUE CONVERTER, TT445 SERIES, 4.6 TO 1 STALL TORQUE RATIO	6832000	1		1	2
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GROUP M

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

8	STATOR, TORQUE CONVERTER, TT220 SERIES, 5.1 TO 1 STALL TORQUE RATIO	6777537	1		1	2
17	GEAR, INPUT ACCESSORY DRIVE, 1 TO 1 RATIO	6838437	1		1	2

GROUP N

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW

17	GEAR, INPUT ACCESSORY DRIVE, 1 TO 1 RATIO, DO NOT USE 6835421 GASKET WITH 6880185 GEAR	6880185	1		1	2
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GROUP P

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

REF NO	NOMENCLATURE	PART NO	REQ	RECOMMENDED SPARES FOR UNITS		
				1-3	4-10	11-25
8	STATOR, TORQUE CONVERTER, TT260, 4.8 TO 1	6773667	1		1	2
	STALL TORQUE RATIO					
17	GEAR, INPUT ACCESSORY DRIVE, 1 TO 1 RATIO. DO . .	6880185	1		1	2
	NOT USE 6835421, GASKET WITH 6880185 GEAR					

GROUP Q

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

17	GEAR, INPUT ACCESSORY DRIVE, 1 TO 1 RATIO. DO NOT	6880185	1		1	2
	USE 6835421 GASKET WITH 6880185 GEAR.					

GROUP R

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW

8	STATOR, TORQUE CONVERTER, TT465 SERIES 4.65 TO 1	6779469	1		1	2
	STALL TORQUE RATIO					
17	GEAR, INPUT ACCESSORY DRIVE, 1 TO 1 RATIO. DO NOT	6880185	1		1	2
	USE 6835421 GASKET WITH 6880185 GEAR					

GROUP S

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP E, EXCEPT FOR PARTS LISTED BELOW

8	STATOR, TORQUE CONVERTER, TT445 SERIES, 4.6 TO 1	6832000	1		1	2
	STALL TORQUE RATIO					
17	GEAR, INPUT ACCESSORY DRIVE, 1 TO 1 RATIO, DO NOT	6880185	1		1	2
	USE 6835421 GASKET WITH 6880185 GEAR					

GROUP T

TORQUE CONVERTER, FIGURE 4

SAME AS GROUP A, EXCEPT FOR PARTS LISTED BELOW

8	STATOR, TORQUE CONVERTER, TT220 SERIES, 5.1 TO 1	6777537	1		1	2
	STALL TORQUE RATIO					
17	GEAR, INPUT ACCESSORY DRIVE, 1 TO 1 RATIO. DO NOT	6880185	1		1	2
	USE 6835421 GASKET WITH 6880185 GEAR					

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6774054	TT 2220-1	A	6777545	TRT 2220-3	A
6774056	TT 2220-1	A	6777548	TRT 2220-3	A
6774057	TT 2220-1	A	** 6777557	TT 1220-1	L
6774547	TT 2220-1	A	***6777557	TT 1220-1	B
6774548	TT 2220-1	A	6777621	TT 2220-1	A
6774696	TT 2220-1	B	6777661	TRT 2220-1	E
6774756	TT 2220-1	A	6777756	TT 2220-1	A
6774784	TT 2220-1	A	6777864	TT 2420-1	B
6774785	TT 2220-1	A	** 6777935	TT 1220-1	L
6774786	TT 2220-1	A	***6777935	TT 1220-1	B
6774787	TT 2220-1	A	6777943	TT 2220-1	B
6775411	TT 2220-1	A	6777944	TRT 2220-1	A
6775424	TT 2220-1	A	6777967	TT 2220-1	A
6775526	TRT 2220-3	A	6778017	TT 2220-1	F
6775570	TT 2220-1	A	6778065	TT 2220-1	A
6775596	TT 2220-1	A	6778380	TT 2220-1	A
6775672	TT 2220-1	A	** 6778382	TT 1220-1	L
6775745	TT 2220-1	A	***6778382	TT 1220-1	B
6775881	TT 2220-1	A	6778620	TRT 2220-3	A
6775885	TT 2220-1	A	6778621	TRT 2220-3	A
6775988	TT 2220-1	A	6778652	TT 1220-3	A
6776095	TRT 2220-3	C	6778677	TT 2220-1	A
6776096	TRT 2210-3	C	6779001	TRT 2210-3	A
6776439	TRT 2210-3	A	6779002	TRT 2220-3	A
6776538	TT 2220-1	A	6779010	TT 2220-1	A
6776590	TRT 2210-3	A	6779018	TRT 2220-3	A
6776602	TT 2220-1	A	6779020	TRT 2220-3	B
6776657	TT 2220-1	A	6779021	TRT 2220-1	A
6776672	TT 2220-1	B	** 6779024	TRT 1220-1	L
6776734	TT 2220-1	A	***6779024	TRT 1220-1	B
6776736	TT 2220-1	A	6779050	TT 2220-1	B
6776751	TT 2220-1	A	6779066	TRT 2220-3	A
6776795	TRT 2210-3	D	** 6779071	TT 1220-1	L
6776796	TRT 2220-1	A	***6779071	TT 1220-1	B
6776837	TT 2220-1	A	6779081	TRT 2220-1	A
6776939	TRT 2220-3	A	6779089	TT 2220-1	A
6776940	TT 2220-1	A	** 6779090	TT 1220-1	L
6776988	TT 2220-1	A	***6779090	TT 1220-1	B
6777029	TRT 2210-3	C	6779121	TT 2220-1	A
6777122	TRT 2220-3	A	6779122	TT 2220-1	A
6777146	TT 2220-1	A	6779161	TT 2220-1	A
6777151	TT 2220-1	A	6779163	TT 2220-1	A
6777190	TT 2220-1	C	6779176	TT 2220-1	A
6777267	TRT 2220-3	A	6779181	TT 2220-1	B
6777296	TRT 2210-3	C	6779182	TT 2420-1	A
6777307	TT 2220-1	A	** 6779203	TT 1220-3	L
6777347	TRT 2220-3	A	***6779203	TT 1220-3	B
6777411	TRT 2220-3	A	6779209	TT 2220-1	A
6777543	TT 2420-1	B	** 6779210	TT 1220-1	L
6777544	TRT 2420-1	B	***6779210	TT 1220-1	B

CONTINUED ON NEXT PAGE

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

** PRIOR TO S/N 4250

***STARTING WITH S/N 4250

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6779220	TRT 2220-1	A	6831026	TT 2220-1	A
6779251	TT 2220-1	A	** 6831027	TRT 1220-1	L
6779252	TT 2220-1	A	***6831027	TRT 1220-1	B
6779256	TRT 2220-3	B	6831115	TT 2220-1	A
6779419	TT 2220-1	A	** 6831136	TT 1220-1	L
6779443	TRT 2220-1	A	***6831136	TT 1220-1	B
6779444	TRT 2420-3	A	** 6831137	TT 1220-1	L
6779468	TT 2420-1	B	***6831137	TT 1220-1	B
6779542	TRT 2220-1	A	6831144	TT 2220-1	A
6779543	TT 2220-1	A	6831145	TT 2420-1	B
6779544	TT 2220-1	A	** 6831154	TT 1220-1	L
6779545	TT 2220-1	A	***6831154	TT 1220-1	B
6779601	TT 2420-1	A	6831192	TRT 2420-3	A
* 6779675	TT 1220-1	L	6831235	TRT 2210-3	A
**6779675	TT 1220-1	B	6831237	TT 2420-1	A
* 6779768	TT 1220-3	L	6831258	TT 2220-1	A
**6779768	TT 1220-3	B	6831268	TRT 2220-3	B
6779771	TRT 2220-3	A	6831343	TRT 2420-3	A
6779863	TRT 2220-1	C	6831365	TT 2220-1	A
6779865	TRT 2220-3	A	6831366	TT 2220-1	A
6779879	TT 1220-1	A	** 6831367	TT 1220-1	L
6779884	TT 2220-1	B	***6831367	TT 1220-1	B
6830481	TT 2220-1	A	** 6831378	TT 1220-1	L
6830512	TT 2220-1	A	***6831378	TT 1220-1	B
6830521	TT 2220-1	A	** 6831379	TT 1220-3	L
6830522	TT 2220-1	A	***6831379	TT 1220-3	B
* 6830523	TT 1220-1	L	** 6831396	TT 1220-1	L
***6830523	TT 1220-1	B	***6831396	TT 1220-1	B
6830524	TRT 2210-3	A	** 6831593	TT 1220-1	L
6830536	TT 2220-1	A	***6831593	TT 1220-1	B
** 6830578	TT 1220-1	L	6831833	TT 2220-1	A
***6830578	TT 1220-1	B	6831862	TT 2220-1	A
6830582	TT 2220-1	B	6831886	TRT 2220-3	A
6830654	TT 1220-1	A	** 6831901	TT 1420-3	L
6830679	TRT 2420-3	A	***6831901	TT 1420-3	B
6830703	TRT 2420-1	B	6832005	TRT 2420-1	A
6830715	TRT 2210-3	A	6832029	TRT 2220-1	A
6830731	TRT 2420-1	B	6832163	TT 2420-1	A
6830735	TRT 2220-3	A	** 6832164	TT 1220-3	L
6830751	TT 2220-1	A	***6832164	TT 1220-3	B
6830752	TT 2220-1	A	6832234	TT 2220-1	B
6830774	TT 2220-1	A	6832367	TT 2220-1	A
** 6830784	TT 1220-3	L	6832372	TT 2420-1	F
***6830784	TT 1220-3	B	6832371	TTB 2420-1	F
Ⓜ 6830899	TT 1220-1	L	6832379	TRT 2220-1	A
Ⓜ 6830899	TT 1220-1	B	6832380	TRT 2420-1	A
** 6831014	TT 1220-1	L	6832417	TRT 2220-3	A
***6831014	TT 1220-1	B	6832445	TRT 2220-1	A
** 6831025	TT 1220-3	L	** 6832446	TT 1220-1	L
***6831025	TT 1220-3	B	***6832446	TT 1220-1	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

** PRIOR TO S/N 4250

***STARTING WITH S/N 4250

Ⓜ PRIOR TO S/N 4301, SEE SPI 688

Ⓜ STARTING WITH S/N 4301, SEE SPI 688

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6832447	TT 1220-3	A	6833772	TT 2220-1	A
6832743	TT 2420-1	B	6833773	TTB 2420-1	F
6832744	TT 2420-1	B	** 6833782	TT 1420-3	L
6832799	TT 2420-1	A	***6833782	TT 1420-3	B
6832802	TT 2220-1	A	6833787	TRT 2420-3	B
6832806	TT 2420-1	A	6833811	TRT 2420-1	A
6832826	TT 2420-1	A	6833820	TT 2420-1	A
6832885	TTB 2220-1	A	6833874	TT 2420-1	B
** 6832886	TT 1220-3	L	6834094	TT 2220-1	A
***6832886	TT 1220-3	B	6834095	TRT 2420-1	A
6832887	TT 2420-1	A	6834111	TRT 2410-3	A
6832888	TT 2420-1	A	6834140	TRT 2420-3	A
** 6832889	TT 1220-1	L	6834145	TTB 2220-1	H
***6832889	TT 1220-1	B	6834199	TTB 2220-1	B
** 6832926	TT 1220-1	L	6834200	TT 2420-1	A
***6832926	TT 1220-1	B	6834201	TRT 2220-3	B
6832927	TRT 2210-3	A	6834203	TRT 2220-3	A
6832941	TRT 2210-3	A	6834214	TT 2220-1	D
6832943	TRT 2220-3	A	6834418	TTB 2420-1	A
6832968	TT 2220-1	B	6834655	TRT 2420-1	B
6832969	TT 2220-1	B	6834702	TT 2420-1	A
6833099	TT 2220-1	F	6834717	TT 2220-1	A
6833141	TTB 2420-1	A	6834791	TT 2220-1	B
** 6833163	TT 1220-1	L	6834822	TRT 2210-3	A
***6833163	TT 1220-1	B	6834973	TT 2420-1	B
** 6833196	TT 1220-3	L	6835014	TT 2220-1	B
***6833196	TT 1220-3	B	6835015	TT 2220-1	B
** 6833197	TT 1220-3	L	6835016	TT 2220-1	B
***6833197	TT 1220-3	B	6835017	TT 2220-1	B
6833331	TT 2220-1	A	6835018	TT 2220-1	B
6833332	TT 2420-1	B	6835019	TT 2220-1	B
6833371	TTB 2220-1	A	6835020	TT 2220-1	B
6833372	TT 2420-1	A	6835021	TT 2220-1	B
6833373	TT 2220-1	A	6835024	TRT 2220-1	B
6833378	TRT 2220-1	A	6835025	TRT 2220-1	B
6833464	TRT 2220-3	A	6835117	TT 2220-1	A
6833465	TTB 2220-1	A	6835155	TT 2220-1	F
6833525	TT 1420-3	A	6835215	TT 2220-1	B
6833526	TRT 2420-3	A	6835216	TT 2220-1	B
6833533	TRT 2220-3	A	6835252	TRT 2220-3	C
6833536	TT 2420-1	B	6835281	TT 2420-1	B
6833551	TRT 2420-3	B	6835402	TT 2420-1	B
6833602	TRT 2420-3	A	6835403	TRT 2210-3	A
6833606	TTB 2420-1	G	6835486	TT 2220-1	A
6833607	TTB 2420-1	G	6835575	TT 2420-1	A
6833608	TTB 2420-1	A	6835674	TTB 2420-1	F
6833643	TTB 2420-1	J	6835787	TRT 2420-3	A
6833672	TT 2420-1	A	6835792	TT 2420-1	B
6833756	TT 2420-1	B	6835819	TT 2220-1	A
6833771	TT 2220-1	A	6835827	TT 2220-1	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE
 ** PRIOR TO S/N 4250
 ***STARTING WITH S/N 4250

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6835967	TT 2220-1	B	6837413	TT 2220-1	A
6835968	TT 2420-1	B	6837414	TT 2420-1	B
6835969	TTB 2420-1	B	6837504	TT 2220-1	A
6835970	TTB 2420-1	B	6837505	TT 2420-1	G
6835984	TTB 2420-1	B	6837704	TT 2420-1	B
6835985	TTB 2420-1	B	6837705	TT 2220-1	B
6836026	TT 2220-1	D	6837706	TT 2220-1	B
6836027	TRT 2220-3	A	6837718	TT 2420-1	A
6836028	TRT 2220-3	A	6837740	TT 2221-1	A
6836050	TT 2220-1	A	6837741	TT 2221-1	A
6836051	TT 2220-1	A	6837742	TT 2221-1	F
6836092	TTB 2420-1	J	6837743	TT 2221-1	B
6836174	TRT 2420-3	A	6837744	TT 2221-1	A
6836176	TRT 2420-3	A	6837745	TT 2221-1	A
6836195	TT 2220-1	A	6837746	TT 2221-1	A
6836201	TTB 2220-1	K	6837747	TT 2221-1	B
6836276	TTB 2420-1	J	6837748	TT 2221-1	B
6836345	TTB 2220-1	D	6837749	TT 2221-1	B
6836349	TRT 2210-3	A	6837750	TT 2221-1	A
6836353	TT 2420-1	B	6837751	TT 2221-1	F
6836362	TTB 2420-1	H	6837752	TT 2221-1	A
6836396	TTB 2220-1	F	6837753	TT 2221-1	B
6836410	TT 2220-1	F	6837754	TT 2221-1	A
6836504	TT 2220-1	M	6837755	TT 2221-1	A
6836505	TTB 2420-1	B	6837756	TT 2221-1	F
6836506	TT 2420-1	B	6837757	TT 2221-1	B
6836544	TRT 2420-1	A	6837758	TT 2221-1	A
6836574	TT 2420-1	B	6837759	TT 2221-1	A
6836575	TT 2420-1	B	6837760	TT 2221-1	B
6836576	TRT 2420-1	B	6837761	TT 2221-1	A
6836628	TTB 2420-1	A	6837762	TT 2221-1	B
6836646	TT 2220-1	M	6837763	TT 2221-1	A
6836699	TT 2420-1	A	6837764	TT 2221-1	A
6836780	TT 2420-1	B	6837765	TT 2221-1	B
6836781	TRT 2420-3	A	6837766	TT 2221-1	B
6836791	TT 2220-1	A	6837768	TRT 2211-3	A
6836792	TT 2220-1	B	6837769	TRT 2211-3	A
6836809	TT 2220-1	A	6837771	TRT 2221-1	A
6836825	TTB 2420-1	J	6837773	TRT 2221-3	A
6836851	TT 2420-1	B	6837774	TRT 2221-3	B
6836974	TTB 2220-1	B	6837775	TRT 2221-3	B
6837026	TRT 2421-3	A	6837777	TTB 2221-1	A
6837179	TT 2420-1	C	6837778	TTB 2221-1	H
6837180	TT 2220-1	A	6837780	TTB 2421-1	B
6837181	TT 2420-1	A	6837781	TTB 2421-1	B
6837225	TT 2220-1	B	6837782	TTB 2421-1	J
6837226	TT 2220-1	A	6837783	TTB 2421-1	H
6837247	TT 2220-1	B	6837784	TTB 2421-1	J
6837354	TT 2220-1	B	6837786	TT 2421-1	B
6837355	TRT 2220-1	A	6837787	TT 2421-1	B

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6837788	TT 2421-1	B	6838913	TT 2421-1	B
6837789	TT 2421-1	B	6838914	TT 2421-1	B
6837790	TT 2421-1	B	6838915	TT 2421-1	B
6837791	TT 2421-1	B	6838969	TT 2221-1	B
6837792	TT 2421-1	B	6838970	TT 2421-1	B
6837793	TT 2421-1	B	6838976	TRT 2221-3	C
6837794	TT 2421-1	C	6838977	TT 2421-1	B
6837795	TT 2421-1	A	6839001	TRT 2210-3	A
6837796	TT 2421-1	B	6839118	TTB 2420-1	J
6837798	TRT 2421-1	A	6839119	TTB 2420-1	H
6837799	TRT 2421-1	B	6839138	TT 2421-1	N
6837801	TRT 2421-3	A	6839149	TRT 2221-3	B
6837802	TRT 2421-3	A	6839150	TRT 2221-3	B
6837803	TRT 2421-3	A	6839185	TRT 2421-3	A
6837862	TRT 2221-1	B	6839186	TT 2421-1	B
6837863	TRT 2420-1	B	6839187	TRT 2221-3	A
6837876	TT 2220-1	B	6839195	TT 2221-1	B
6838123	TTB 2420-1	A	6839196	TTB 2420-1	Q
6838152	TT 2221-1	A	6839197	TTB 2420-1	P
6838153	TRT 2221-3	A	6839198	TTB 2220-1	Q
6838154	TTB 2221-1	D	6839239	TRT 2221-3	A
6838155	TTB 2421-1	B	6839240	TT 2221-1	C
6838156	TTB 2421-1	A	6839282	TT 2221-1	D
6838157	TT 2421-1	B	6839288	TT 2421-1	B
6838158	TT 2421-1	B	6839373	TT 2221-1	B
6838159	TT 2421-1	B	6839410	TT 2421-1	B
6838160	TT 2421-1	A	6839424	TRT 2421-3	A
6838161	TT 2421-1	B	6839425	TT 2221-1	B
6838162	TRT 2421-1	B	6839465	TRT 2221-1	A
6838187	TT 2220-1	B	6839510	TTB 2420-1	A
6838188	TT 2220-1	A	6839582	TT 2221-1	N
6838189	TRT 2420-3	B	6839584	TT 2221-1	B
6838402	TTB 2220-1	D	6839585	TT 2221-1	A
6838543	TT 2421-1	A	6839612	TT 2221-1	N
6838544	TRT 2421-3	B	6839614	TTB 2421-1	B
6838556	TT 2421-1	B	6880108	TT 2421-1	B
6838563	TT 2221-1	B	6880191	TT 2221-1	B
6838668	TRT 2421-3	A	6880292	TRT 2411-3	A
6838740	TT 2221-1	N	6880293	TT 2421-1	B
6838749	TT 2221-1	A	6880370	TT 2221-1	N
6838774	TT 2221-1	A	6880371	TT 2421-1	N
6838789	TRT 2421-3	B	6880372	TT 2421-1	N
6838815	TT 2421-1	B	6880374	TT 2421-1	B
6838830	TT 2421-1	G	6880445	TRT 2421-1	B
6838846	TT 2221-1	B	6880446	TT 2221-1	A
6838847	TT 2221-1	A	6880471	TT 2221-1	B
6838909	TT 2220-1	F	6880472	TT 2221-1	B
6838910	TT 2220-1	F	6880473	TT 2421-1	B
6838911	TT 2221-1	F	6880569	TT 2221-1	B
6838912	TT 2421-1	B	6880675	TTB 2221-1	R

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* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE

TORQUE CONVERTER HOUSING SECTION

TO FIND DETAIL PARTS FOR YOUR ALLISON POWERSHIFT TRANSMISSION, TURN TO THE GROUP LISTED OPPOSITE THE ASSEMBLY PART NUMBER OF YOUR TRANSMISSION.

A/N*	MODEL	GROUP	A/N*	MODEL	GROUP
6880785	TT 2221-1	A	6883364	TRT 2411-3	C
6880832	TT 2221-1	B	6883365	TRT 2421-3	D
6880840	TT 2221-1	N	6883374	TT 2421-1	A
6880841	TT 2221-1	N	6883666	TRT 2411-3	U
6880842	TT 2421-1	N	6883701	TT 2421-1	B
6880843	TT 2421-1	N	6883718	TTB 2421-1	B
6880853	TT 2221-1	B	6884034	TT 2221-1	A
6880858	TRT 2221-3	A	6884035	TT 2421-1	S
6880908	TRT 2421-3	A	6884049	TT 2221-1	S
6880909	TT 2221-1	B	6884135	TT 2221-1	D
6880915	TTB 2421-1	B	6884136	TT 2221-1	B
6880918	TT 2421-1	B	6884137	TT 2421-1	D
6880975	TT 2221-1	B	6884184	TT 2221-1	B
6880976	TT 2221-1	B	6884185	TT 2221-1	D
6881069	TRT 2421-3	A	6884196	TT 2221-1	B
6881070	TRT 2421-3	A	6884292	TT 2421-1	C
6881037	TT 2421-1	B	6884462	TT 2221-1	B
6881088	TT 2421-1	B	6884503	TRT 2421-1	C
6881363	TRT 2421-1	A	6884665	TT 2221-1	D
6881400	TT 2421-1	S	6884673	TT 2221-1	D
6881436	TT 2221-1	R	6884753	TRT 2221-1	B
6881440	TT 2421-1	R	6884754	TT 2421-1	B
6881549	TT 2411-3	A	6885221	TTB 2421-1	A
6881570	TT 2421-1	B	6885254	TT 2221-1	S
6881588	TT 2421-1	A	6885255	TT 2421-1	S
6881589	TT 2421-1	A	6885256	TRT 2421-1	S
6881590	TT 2421-1	T	6885257	TT 2421-1	S
6881647	TT 2421-1	B	6885259	TT 2221-1	S
6881701	TT 2221-1	A	6885315	TRT 2421-3	A
6881846	TTB 2420-1	Q	6885321	TRT 2421-3	A
6881856	TRT 2221-1	T	6885341	TT 2221-1	D
6881869	TT 2221-1	D	6885526	TT 2421-1	V
6881894	TTB 2421-1	Q	6885539	TT 2421-1	B
6881895	TTB 2421-1	P	6885620	TRT 2211-3	J
6881896	TTB 2221-1	Q	6885624	TRT 2421-1	K
6882056	TT 2221-1	B	6885651	TRT 2421-1	W
6882302	TT 2421-1	B	6885695	TT 2221-1	B
6882716	TT 2221-1	B	6885696	TT 2421-1	S
6882717	TT 2421-1	B	6885697	TT 2221-1	B
6882718	TT 2421-1	A	6885698	TT 2221-1	B
6882731	TTB 2221-1	B	6885699	TT 2421-1	B
6882732	TTB 2221-1	B	23010700	TT 2221-1	D
6882741	TT 2421-1	A	23010701	TT 2421-1	S
6882929	TRT 2421-1	B	23010702	TT 2421-1	S
6882931	TT 2421-1	D	23010703	TT 2421-1	X
6882932	TT 2221-1	D	23010704	TT 2421-1	X
6883298	TT 2221-1	B	23010705	TT 2421-1	V
6883299	TT 2421-1	B	23010787	TT 2221-1	M
6883305	TT 2221-1	D	23010793	TT 2421-1	S

* A/N* - ASSEMBLY NUMBER - FOUND ON YOUR TRANSMISSION NAMEPLATE